Melamine sponge-based copper-organic framework (Cu-CPP) as a multi-functional filter for air purifiers

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Abstract—COVID-19 has drawn great attention on the necessity for establishing pathogen-free indoor air. This paper offers an insight into the potential application of a multi-purpose filter to remove fine particulates and disinfect pathogens using melamine sponge with a copper-organic framework. In-situ growth dip coating method was applied to coat Cu-based coordination polymer particle (Cu-CPP) on melamine sponge (MS). The integration of Cu-CPPs with high crystallinity and highly active surface area (1,318.1 m²/g) enabled Cu-CPP/MS to have an excellent capture rate (99.66%) and an instant disinfection rate of 99.54% for Escherichia coli. Electrostatic attraction seemed to play a crucial role in capturing negative-charged pathogens effectively by positive charges on Cu-CPP arising from unbalanced copper ions in Cu-CPP. Disinfection of pathogens was mainly attributed to catalytically active Cu²⁺ sites. Organic ligand played an important role in bridging and maintaining Cu²⁺ ions within the framework. This study highlights the design of a new capture-and-disinfection (CDS) air filter system for pathogens using Cu-CPP/MS. It can be applied as a substitute for conventional high-efficiency particulate air (HEPA) filters.

Keywords: Melamine Sponge, Cu-based Coordination Polymer Particle, Dual Functionality, Capture and Disinfection

INTRODUCTION

The COVID-19 outbreak caused by the severe acute respiratory syndrome coronavirus 2 (SARS-CoV-2) has led to a severe global health and economic crisis [1-3]. Several recognized transmissive routes for human-to-human of COVID-19 are based on airborne factors via pathogen-containing aerosol or direct exposure to large droplets exhaled by infectious patients [4-7]. Critically, individuals staying in confined-indoor spaces are highly vulnerable to viral transmission as a result of contact with coronavirus carriers [8-10]. Thus, it is essential to develop an instant air purifying system in an indoor space.

Previous studies [11,12] have reported that controlling indoor air quality with an air filtration system can reduce infection and mortality risk. Since most commercial air purifiers are composed of three sequential filters (pre-filter for removing coarse particles, activated carbon filter to remove organic contaminants, and high-efficiency particulate air (HEPA) filter) to capture fine particulates, these air purifiers are incapable of disinfecting pathogens [13,14]. It has been reported that HEPA filters may capture and accumulate some pathogenic microbes, offering a habitat for them to colonize [15-17]. This issue will lead to increased maintenance and replacement cost [18-20]. In this regard, it is highly desirable to develop an efficient air control system with dual functionality, i.e., particulate removal and disinfection of pathogen-containing aerosol, to prevent the spread of respiratory infectious diseases [21,22].

In recent years, coordination polymer particles (CPPs) composed of metal nodes and organic ligands [23] have drawn attention as potential materials for anti-bacterial applications owing to their high specific surface area, adjustable pore structure, controllable release rate of metal ion, and cost-efficiency [24,25]. Among several CPPs for antimicrobial applications [26-29], Cu-based CPPs are promising candidates due to their economic viability and readiness for coating on polymer surface and their high anti-microbial ability. Integrating Cu-CPPs constructed from Cu²⁺ and benzene-1,3,5-tricarboxylic acid (also known as HKUST-1 or MOF-199) [30] on a variety of polymers such as silk fiber, cellulose, nylon, and so on to produce anti-pathogen filter materials has been previously demonstrated [31-33]. Interestingly, Rubin et al. [34] reported that the stability of Cu-based CPPs on natural cotton is enhanced due to strong interactions between Cu cations and carboxymethylation
groups.

Another practical issue is the contact efficiency between the aerosol and the air filter. An ideal filter should be one with anti-pathogenic agents applied on a tortuous substrate such as spongy-like foam to increase the contact efficiency of pathogens during filtration and disinfection [35,36]. Melamine sponge (MS) consisting of formaldehyde-melamine-sodium bisulfite copolymer has a well-defined pore structure, allowing polluted air to flow consistently in sponge channels, thus minimizing pressure drop and energy consumption [37,38]. Importantly, MS featuring a high density of amine functional groups is advantageous for nucleation and chemical adhesion between Cu-CPPs functioning as an antimicrobial component [39-45]. Although MS has been reported to be effective for water disinfection [38,46,47], no study has reported its pathogen disinfection ability in an air phase.

In this work, we successfully fabricated a hybrid air filter composed of melamine sponge as a filter substrate and Cu-based CuCPPs as antimicrobial components. The melamine sponge substrate not only provides a tortuosity effect for trapping bacteria, but also favors nucleation and growth of Cu-CPPs via amine functional groups. This research aims to offer insight into the potential application of Cu-CPP on a melamine sponge substrate as a multi-functional high-efficiency particulate air (MF-HEPA) filter. MF-HEPA may substitute conventional ones made from fibers to remove fine particulates with an excellent capacity and additional ability to disinfect pathogens in air.

MATERIALS AND METHODS

1. Materials

Melamine sponges with a mean pore size of 134.6±41.7 μm were bought from Dongguan Co., Ltd (South Korea). Non-woven fibers (NWF1) with a diameter of 14.5±1.8 μm were obtained from Easynetwoods Co., Ltd (South Korea). Non-woven fibers (NWF2) with a diameter of 39.4±2.5 μm, HEPA filters made from polypropylene with a diameter of 40.5±4.8 μm, and coupled polyester with a diameter of 2.9±0.6 μm were provided by Dongguan Co., Ltd (South Korea).

1-1. Preparation of Pathogen Solution

In this study, Gram-negative Escherichia coli (E. coli) commonly found in indoor air was selected for examining the anti-pathogen performance of Cu-CPP/MS, since it is relatively safe to handle and commonly used for testing. Petri dishes, vials, and other materials were sterilized in an autoclave before experiments to avoid contamination. Stock E. coli cultures were prepared by streaking onto agar plates followed by incubation at 37°C until colony-forming units (CFUs) were formed. A colony was moved from the agar plate to a flask containing plate count broth and incubated at 37°C for 6 hours.

2. Preparation of CuCPP/MS Hybrid Air Filter

2-1. Reagents

Benzene-1,3,5-tricarboxylic acid (C₆H₈O₆, H₃BTC, 98%), copper(II) nitrate trihydrate (Cu(NO₃)₂·3H₂O, 99%), and ethyl alcohol (C₂H₅OH, 95%) were used as received. All stock solutions were freshly prepared before each reaction.

2-2. Synthesis of CuCPP/MS Hybrid Air Filter

A typical synthetic paradigm for the growth of Cu-CPPs on MS is demonstrated as follows. First, 98 cm³ MS used as a substrate was soaked in ethanol, sonicated at room temperature for 30 min, and dried under vacuum prior to the preparation of Cu-CPP/MS. Then pretreated MS was immersed in 105 mL of aqueous solution containing Cu(NO₃)₂·3H₂O (3.81 g) for 2 h. To the above mixture, 105 mL of ethanol solution of H₃BTC (1.84 g) was added before ultrasonication for 4 min. Growth of Cu-CPPs on MS was carried out at 50°C for 12 h. After growth completion, the resultant product (Cu-CPP/MS) was washed with ethanol several times and dried under vacuum at room temperature.

For comparison, pristine Cu-CPPs were also prepared in the absence of MS following the synthetic procedure for Cu-CPP/MS. Typically, Cu(NO₃)₂·3H₂O (3.81 g) was mixed with H₃BTC (1.84 g) in 210 mL of H₂O·EtOH (1:1). The reaction mixture immediately turned blue, suggesting the formation of Cu-CPPs suspension. The mixture was further stirred and heated at 50°C for 12 h for reaction completion. Finally, blue products were purified by repeated washing with ethanol and drying under vacuum.

2-3. Characterization

All materials were imaged using a Hitachi S-4800 scanning electron microscope (SEM) and a JEOL JEM-2010 Luminograph (Fuji FDL-5000) Ultramicrotome (CRX) transmission electron microscope. Ultraviolet-visible spectra were recorded using a UV-1800 (Shimadzu, UV-vis spectrophotometer). Energy-dispersive X-ray analysis was performed using a JEOL JEM-2100F microscope. Powder X-ray diffraction (PXRD) was performed using a Rigaku Ultima IV diffractometer with focused-beam Cu Kα radiation (Kα=1.541 Å) at a continuous scan rate of 0.09° min⁻¹ in the range of 5-80°. Simulated PXRD pattern of Cu-CPP was calculated from single-crystal X-ray diffraction data using the Mercury 3.3 program. N₂ adsorption isotherms were obtained using a BELSORP-mini II (BEL Japan, Inc.) instrument. Gas adsorption experiments were highly pure (99.999%). Prior to adsorption experiments, all samples were activated by thorough rinsing with ethanol, followed by drying under vacuum for 12 h prior to gas sorption measurements.

3. Capture Experiments

3-1. Experimental Device

The experiment design followed the report of Ramya et al. [35,48-50] with some modifications. Fig. 1 depicts a schematic diagram of the experimental setup, which is composed of a TSI particle generator 8026 (1), a flow meter (2), a plug flow reactor containing the sponge sample (3), an S-Pak membrane filter (4), and a bleach solution (5). The generated microbial aerosol transfers through the rectangular prism reactor holding the sponge air filter sample. The sterile membrane filter with a pore size of 0.22 μm traps the outlet stream including E. coli bacteria with a cylinder of 1.0-2.0 micrometers in length and a radius of about 0.5 micrometers. For safety purposes, the outlet stream from the module then passes into the bleach solution, which disinfected the bacterial aerosol. After that, a sulfuric acid solution is added to the stir bar and a cycle is turned blue, suggesting the formation of Cu-CPPs suspension. The mixture was further stirred and heated at 50°C for 12 h for reaction completion. Finally, blue products were purified by repeated washing with ethanol and drying under vacuum.

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ing or coughing, E. coli suspension at 2×10^6 CFU mL^{-1} was sprayed into the reaction section at a flow rate of 3 L min^{-1} for 15 min. Afterwards, the S-Pak membrane filter, which was deposited behind the sponge filter sample, was taken out and incubated at 37°C for 24 h. Finally, the number of survival colonies was counted to evaluate the air pathogen capture performance of the sponge air filter. Blank tests were carried out to determine the number of bacterial colonies flowing through the reactor in the absence of a sponge filter sample. For comparison, conventional filter fibers composed of non-woven fibers (NWF1, NWF2, and HEPA filters) were also examined in the same experimental conditions (Fig. S1 and Fig. S2). All tests were repeated three times. Pathogen capture efficiency in air for sponge and fiber filters was calculated using Eq. (1):

\[\text{Efficiency} = \frac{(C_0 - C)}{C_0} \] (1)

where \(C_0\) is the initial bacterial count estimated based on blank test and \(C\) is the bacterial count at the sponge outlet.

4. Disinfection Experiments

4-1. Disinfection Test in Air Media

The disinfection test was performed with six steps (Fig. S1). After deposition of the pathogen aerosol onto the Cu-CPP/MS sponge air filter (1 cm in thickness) for 15 min, the removed sponge filter was kept in an incubator at 37°C for 45 min. Subsequently, the foam filter was rinsed in a vial containing 10 mL PBS solution. The resultant eluant was dispersed into sterilized tubes containing 10 mL saline solution with a ten-fold serial dilution method. In the next step, the bacterial water (100 μL) from the vial was plated onto an agar plate and incubated at 37°C for 24 h. Finally, the number of survival colonies was counted to evaluate disinfection activity against air pathogens in sponge air filters. Pristine MS and Cu-CPP/MS were also examined under the same experimental conditions. Every test was repeated three times. The disinfection efficiency of each material was calculated according to Eq. (2):

\[\text{Efficiency} = \frac{(C_0 - C)}{C_0} \] (2)

where \(C_0\) (CFU/mL) is the concentration of E. coli without disinfectant and \(C\) is the concentration of microorganisms at each sampling time (0, 15, 30, and 45 minutes).

RESULTS AND DISCUSSION

I. Synthesis of Cu-CPP/MS Hybrid Air Filter

Scheme 1 illustrates the procedure to deposit Cu-CPP on a three-dimensional MS to generate porous Cu-CPP/MS. Color change from white to blue was observed for MS, indicating successful integration of Cu-CPPs into MS indirectly. Heterogeneous Cu-CPP/MS composites could be easily scaled up to answer the demand and reveal consistent patterns on dimensions or geometry of the sponge with scale-up operations. Several substrates other than MS have been applied for the growth of Cu-CPP. Some substrates (e.g., cellulose fiber) show relatively low adhesion toward the Cu-CPP [51]. However, toxic solvents (e.g., DMF) were used for synthetic procedures [33,52,53]. In this study, non-toxic solvents such as ethanol and deionized water were applied for the synthesis.

Scanning electron microscopy (SEM) images visually showed...
Melamine sponge-based copper-organic framework (Cu-CPP) air filter

Changes in the surface topography of the pristine MS before (Fig. 2(a) and 2(b)) and after Cu-CPP deposition (Fig. 2(c) and 2(d)). Fig. 2(a) and 2(b) display an open pore structure and a smooth surface of MS, whereas Fig. 2(c) and 2(d) clearly show the formation of crystals (average size of 1.77±0.43 μm) on the surface of MS without affecting its primary spongy structure. These crystals were expected to be Cu-CPP, reflecting successful deposition of Cu-CPP on the MS surface. The high degree of porosity of MS allows a facile impregnation of Cu²⁺ as well as H₂BTC ligand for the nucleation and growth of Cu-CPPs on the surface of MS [38].

Energy-dispersive X-ray (EDX) confirmed the uniform distribution of Cu, C, O, and N. Among them, Cu, C, and O were major components of Cu-CPP. N originated from MS, implying that Cu-CPP was successfully deposited on the MS surface (Fig. 2(e)). Copper content was 3.23% in Cu-CPP/MS, higher than 2.28%, the expected mass percent of copper in Cu-CPP/MS. It was expected that N-pyridine and amine groups of MS would be strongly coordinated with Cu²⁺ in Cu-CPP (Fig. 3), allowing facile deposition of Cu-CPP on MS surface [39-45].

For crystallite and elemental compositions of Cu-CPP/MS, X-ray diffraction (XRD) and X-ray photoelectron spectroscopy (XPS) analyses were performed, respectively. The spongy structure of MS made it difficult to characterize the aforementioned properties of Cu-CPPs on MS via X-ray diffraction (XRD) and X-ray photoelectron spectroscopy (XPS). Instead, we characterized Cu-CPP for crystallite and elemental compositions. Fig. S4 shows octahedral crystals of Cu-CPP with an average size of 1.67±0.17 μm. Its PXRD data were in agreement with simulated ones from the database (Fig. 3(a)).

Cu-CPP also showed a characteristic type-I isotherm curve [54, 55], exhibiting a steep increase in N₂ uptake at relatively low pressures (Fig. 3(b)). Hence, Cu-CPP might be a microporous material with a high surface area. Its BET surface area (S_{BET}), pore volume (V_{BJH}), and average pore diameter (D_{BJH}) were estimated to be 1,318.1 m²/g, 0.53 cm²/g, and 16.14 Å, respectively, higher than those of conventional activated carbon [56].

Chemical oxidation states of Cu-CPP were revealed using XPS (Figs. 3(c)-3(d)). As illustrated in Fig. 3(c), full survey scan of the sample revealed the presence of Cu 2p, O 1s, N 1s, and C 1s. To gain more insight into the chemical state of copper on MS, high-resolution XPS spectra of selected peaks were acquired. Fig. 3(d) illustrates Cu²⁺ peaks centered at 932.8 eV and 952.8 eV corresponding to Cu 2p3/2 and Cu 2p1/2, respectively [57].

To better understand the chemical composition of the MS and Cu-CPP/MS, FTIR spectroscopy was carried out as shown in Fig. 3(e). For MS, the bands at 1,541 cm⁻¹ and 1,327 cm⁻¹ are, respectively, attributed to C=N and C-N vibrations on the triazine ring. The sharp absorption peak at 809 cm⁻¹ is attributed to a bending mode of the triazine ring [58]. In addition, the absorption regions at 976 and 3,353 cm⁻¹ belong to the twisted vibration peak of N-H and stretching vibration peaks of N-H [59]. After the deposition of Cu-CPP on MS, new stretching vibration modes for C=O (at 1,372 and 1,643 cm⁻¹) and bending vibration modes for =C-H (at 761 and 730 cm⁻¹) are observed. The characteristic peaks in the 1,350-1,750 cm⁻¹ region are due to the COO⁻-Cu stretching, indicating a symmetric coordination mode [60]. Peaks in the 650-1,150 cm⁻¹ region belong to the stretching modes of trimesic ligand [61]. These prominent peaks are consistent with the pattern of the Cu-CPP [62].

2. Capture Performance

The spongy structure and a high degree of crystallinity with an enormous surface area of Cu-CPP/MS signified its potential for
capturing pathogens. The experimental setup for examining the capture performance is schematically shown in Fig. 1. Captured performances of Cu-CPP/MS for *E. coli* are summarized in Fig. 4 and Table 1. As presented in Fig. 4(a), the blank test shows a high density of bacterial colonies, whereas few colonies are observed on MS (Fig. 4(b)) and Cu-CPP/MS filters (Fig. 4(c)). As illustrated in Table 1, bacteria capture efficiency up to 95.91% is seen when MS is used as a filter, higher than that of conventional fiber filters including NWF1 (61.22%) and NWF2 (78.23%). Notably, Cu-CPP/MS exhibits the highest capture efficiency, reaching 99.66%, which is even higher than HEPA filter (99.32%). These results demonstrate that Cu-CPPs/MS hybrid sponge air filter has a high bacteria capture efficiency to remove fine particulates with an equal and better capacity than conventional fiber filters.

The enhanced filtration activity of Cu-CPP/MS can be attributed to the following two reasons: 1) Cu-CPPs on MS have positive charges provided by unbalanced metal ions [63,64], thereby enhancing the capacity due to electrostatic attraction between negatively charged bacterial cells and positively charged Cu-CPPs [49, 65], and 2) pathogens are simultaneously accumulated on Cu-CPP/MS and inactivated as a result of contacting with Cu-CPP [35].

### 3. Disinfection Performance

The disinfection activity of Cu-CPP/MS filter was assessed based on the difference in the number of pathogen colonies on pristine

| Filter samples       | Pathogen capture efficiency (%) |
|----------------------|---------------------------------|
| NWF1                 | 61.22                           |
| NWF2                 | 78.23                           |
| HEPA                 | 99.32                           |
| Melamine sponges (MS)| 95.91                           |
| Cu-CPP/MS           | 99.66                           |

Table 1. Capture efficiency comparison of Pristine MS, Cu-CPP/MS sponge filters, and conventional fiber filters composed of non-woven fibers NWF1, NWF2, and high-efficiency particulate air filter (HEPA).
Surprisingly, the number of viable bacterial cells dropped rapidly to an undetectable level of living pathogen on Cu-CPP fibers (Fig. 5). The disinfection efficiency of Cu-CPP/MS filter reached 100% within 45 min.

We also investigated disinfection activity of pristine MS and Cu-CPP/MS in liquid phase. As illustrated in Fig. 6, MS showed a negligible efficiency for 45 min. On the contrary, after deposition of Cu-CPPs as an anti-bacterial agent, Cu-CPP/MS showed significantly higher performance, with a disinfection efficiency of 99.5% instantly, reaching 100% after 45 min.

To further clarify the antibacterial role of Cu-CPP in the composite, we investigated antibacterial performance of pristine Cu-CPP, Cu(NO₃)₂, and H₃BTC ligand. As seen in Fig. S5, Cu-CPPs and Cu(NO₃)₂ rapidly reached very high antibacterial efficiency of 97.36% and 98.07%, respectively; much higher than that of H₃BTC ligand (56.43%). After 45 min, both Cu-CPPs and Cu(NO₃)₂ had an antibacterial efficiency of 100% while H₃BTC showed an antibacterial efficiency of only 62.14%. These results indicate that antibacterial active species in Cu-CPPs are based on Cu²⁺ metal sites [66]. However, in the structure of Cu-CPPs, the H₃BTC ligand plays
an important role in bridging and maintaining Cu²⁺ ions within the framework. This can prevent undesirable release of Cu²⁺ ions into solution during the antibacterial test in aqueous solution, which is impossible in the case of Cu(NO₃)₂. Thus, the incorporation of Cu-CPPs into MS can overcome severe drawbacks of copper (II) solution as a homogeneous antibacterial agent [67].

The superior bactericidal activity of Cu-CPP/MS filter for air samples was attributed to the incorporation of Cu-CPPs as antibacterial agents onto the MS structure. These data suggest that the uniform incorporation of Cu-CPPs coupled with their high crystallinity and highly active surface area accounted for the antibacterial superiority of the composite. As shown in Fig. S6, the anti-pathogen ability of Cu-CPPs is principally attributed to catalytically active Cu²⁺ sites within the framework [52,68]. Copper ion has dual disinfection mechanisms consisting of contact killing on pathogen surface or leaching and disintegrating of bacteria’s internal structure upon contact. Cu²⁺ is readily released to gradually degrade bacterial membranes upon interaction with cells. Afterwards, it will affect permeability of the cell membrane, leading to a leakage of intracellular substances [69]. Deposited Cu-CPP particles in the composite can perform as a Cu ion reservoir [66].

In addition, the copper-organic framework with a large specific surface area can substantially enhance the density of exposed metal ions on the surface of MOFs. Consequently, utilization efficiency of metal active sites and contact time with bacteria can be much improved, leading to an excellent antibacterial achievement.

4. Capture-and-disinfection Air Filter System

As shown in Fig. 7, a capture-and-disinfection air filter system of Cu-CPP/MS was prepared with three stepwise procedures. First, aerosol containing pathogen approached the filter system as air flowed to the air purifier. Afterwards, these aerosolized pathogens were captured within the MS, thereby increasing the contact time between the pathogen and disinfectants. Finally, attached pathogens from MS were terminated due to the disinfection activity of copper metal-organic framework (Cu-CPP). Basically, the capture stage is helpful as it supports the important disinfection stage. Therefore, using such a capture-and-disinfection air filter system is a meaningful strategy to improve air quality since the residence time of an air purifier is so short that normal technology can rarely disinfect germs completely within such a short residence time.

CONCLUSION

In summary, Cu-CPP was successfully deposited onto an amine-
functionalized MS to produce an air filter of Cu-CPP/MS. The porous nature of the melamine sponge, the integration of Cu-CPP microcrystals greatly increased the capture efficacy of a Cu-CPP/MS air filter due to electrostatic attraction between negatively charged bacterial cells and positively charged unbalanced copper ions within Cu-CPP. Additionally, Cu-CPP/MS exhibited excellent antibacterial activity due to the combined effect of the antibacterial activity stemming from Cu-CPP as an anti-pathogenic agent. Since the residence time of pathogens in a general air purifier is too short to be disinfected, the capture-and-disinfection system is one of the most promising candidates to terminate pathogens in a single-pass air flow. These findings show that Cu-CPP/MS is a potential capture-and-disinfection system. The obtained air filter is expected to be effective for tackling the ongoing pandemic of SARS-CoV-2.

CONFLICT OF INTEREST

The authors declare no conflict of interest.

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SUPPORTING INFORMATION

Additional information as noted in the text. This information is available via the Internet at http://www.springer.com/chemistry/journal/11814.

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