Molecular engineered conjugated polymer with high thermal conductivity

Yanfei Xu,1* Xiaoxue Wang,2* Jiawei Zhou,1 Bai Song,1 Zhang Jiang,3 Elizabeth M. Y. Lee,2 Samuel Huberman,1 Karen K. Gleason,2* Gang Chen1†

INTRODUCTION

Polymers have infiltrated almost every aspect of modern technology (1). Wearable sensors, soft robotics, and three-dimensional printing are all examples of advanced technologies enabled by flexible and lightweight polymers (1). However, polymers are still primarily regarded as heat insulators (2, 3), and the low thermal conductivity (~0.2 W/m·K) hinders their adoption in a variety of applications. Until now, metals and ceramics remain the dominant heat conductors.

The low thermal conductivity of polymers is generally considered a result of structural disorders and weak molecular interactions (2, 3). By systematically improving the alignment of molecular chains through stretching (4–9), template-assisted growth (10, 11), surface grafting (12), etc., polymers with orders-of-magnitude higher thermal conductivities along the chain direction have been reported (4–11). More specifically, a thermal conductivity over 100 W/m·K has been reported for ultradrawn polyethylene nanofibers (7); a thermal conductivity of ~4.4 W/m·K has been achieved through nanoscale template-assisted electropolymerization of polythiophene nanofibers (10); and a thermal conductivity greater than 2 W/m·K has been measured for surface-grafted polymer brushes (12). However, these approaches either pose scalability challenges for practical applications or are limited to the anisotropic scenario of high thermal conductivity along the chain direction and low thermal conductivity between the chains (13). The problem of poor interchain thermal transport is due to the van der Waals (vdW) force between the chains (3). Recently, intermolecular hydrogen bonding has been exploited as a means to go beyond vdW interactions (14–16), leading to a significantly increased isotropic thermal conductivity of ~1.5 W/m·K in water-soluble polymers (15). Alternatively, thermal conductivity has also been increased to ~1.2 W/m·K in electrostatically engineered amorphous polymers (17). However, these approaches either require a specific pH environment or pose challenges in terms of stability and reliability for practical applications (14). To date, it remains a longstanding challenge to enhance the thermal conductivity of polymers by simultaneously engineering the intramolecular and intermolecular interactions, which is key to realizing efficient isotropic thermal transport.

Conjugated polymers are potential candidates for good thermal conductors, considering both the rigid conjugated backbone and the strong and thus are expected to dramatically improve phonon transport along the polymer chains (20). Furthermore, the π-π stacking interaction between the chains is approximately 10 to 100 times stronger than the weak vdW interactions (vdW ~0.4 to 4 kJ/mol) (21), which could substantially enhance phonon transport across the chains. Traditional conjugated polymers are characterized by low thermal conductivities (~0.2 W/m·K) similar to nonconjugated polymers. Researchers hypothesize that such low thermal conductivity is due to strong phonon scatterings by chain distortions, entanglements, and so on (3, 20). To realize the full potential of conjugated polymers, the remaining critical challenge is how to precisely control the conformation of the planar conjugated backbones together with the interchain π-π stacking at the molecular level.

Here, we report thermally conductive conjugated poly(3-hexylthiophene) (P3HT) thin film fabricated using oxidative chemical vapor deposition (oCVD). This all-dry vapor phase technique directly synthesizes a polymeric thin film using monomers via step growth polymerization (Fig. 1 and fig. S1). The oCVD approach offers unique advantages for integrating polymer films into various devices (22). For example, by avoiding the use of solvents and their undesirable surface tension–driven effects such as dewetting, it enables conformal coating of complex geometries. Furthermore, it is scalable to a large area and can be carried out at low temperatures on electrically insulating substrates, allowing virtually any surface to
be coated. Here, we show that ordered structures with rigid backbones can be produced by oCVD with stacking in the transverse direction via π-π interactions (Fig. 1). By simultaneously harnessing the strong conjugated bonds along polymer chains and the π-π interactions between them, we obtain a record-high thermal conductivity of 2.2 W/m·K near room temperature. As a model polymer for organic electronics, including solar cells and field-effect transistors, P3HT with high thermal conductivity may offer unique opportunities for improved heat dissipation.

**RESULTS**

Figure 1 shows our design concept and synthesis strategy. The oCVD process includes the following steps: (i) introduction of vaporized monomers and oxidants into a vacuum chamber, (ii) physical adsorption of monomers and oxidants onto cooled substrates, and (iii) step growth and oxidative coupling polymerization of adsorbed monomers (fig. S1). Notably, oCVD-grown polymer films generally have high chemical purity with no residues as compared to solution-based processes because
the vapor deposition process is inherently free of solvents and additives (22, 24, 25). Here, the P3HT thin films are grown at two different substrate temperatures (45° and 85°C) (22). Because the adsorption of the monomers (3-hexylthiophene) and oxidants (FeCl₃) onto the surface limits the polymerization rate, the low temperature substrates promote adsorption and lead to rapid polymerization (26). More crucially, the oxidants on the substrate also serve as hosting templates for polymer chain growth (Fig. 1A and fig. S1), and the excessive oxidants can heavily oxidatively dope the polymer backbone during the chain growth process, significantly stabilizing the quinoid structure—a conjugated segment with rigid double bonds linking two thiophene rings (fig. S1E, left) instead of the rotatable single bond (fig. S1E, right)—at the molecular level. The presence of a quinoid structure, as confirmed by ultraviolet-visible–near-infrared spectroscopy (UV-vis-NIR) later in this work, is important for obtaining high thermal conductivity because of its high planarity arising from double bonds and extended conjugation (26). Such planarity regulates regular self-assembly of multiple chains through π–π stacking force (Fig. 1, A and B, middle and right). Thus, P3HT with a rigid, planar conjugated backbone and strong interchain π–π interactions is realized simultaneously during the polymerization process (Fig. 1B) (23). After a thorough methanol rinsing process, the backbone is de-doped (reduced) and intrinsic P3HT (neutral state) with an extended aromatic chain is obtained (fig. S2B), as compared to the usually coiled and entangled chains in polymers (fig. S2A). Below, we use “P3HT” to represent the intrinsic P3HT and “P3HT/FeCl₃” for the mixed system of doped P3HT and FeCl₃.

Atomic force microscopy (AFM) reveals the unique nanorod-like growth mechanism of oCVD. After 10 min of deposition, island thermal conductivity is observed. The 45°C-grown P3HT/FeCl₃ has larger islands than the 85°C-grown P3HT/FeCl₃ (fig. S3, A and B). After 40 min, the 45°C-grown P3HT/FeCl₃ displays highly ordered nanorod-like features, whereas the 85°C-grown P3HT/FeCl₃ is porous (Fig. 1, C and D). Modest electrical conductivities of 4.35 ± 0.44 S/cm and 0.001 ± 0.0004 S/cm are measured for the 45°C- and 85°C-grown P3HT/FeCl₃, respectively. The higher electrical conductivity of 45°C-grown P3HT/FeCl₃ is hypothesized to originate from the longer conjugation length in the quinoid structure along the ordered chain (27). Both P3HT films display significant morphology changes after de-doping (Fig. 1, E and F). The surface roughness (Rₐ) of the 45°C- and 85°C-grown P3HT films is ~13.8 nm and 14.5 nm, respectively. The absence of residue in the intrinsic P3HT confirms its high chemical purity (fig. S3C), and the grown P3HT film thickness is ~160 nm (fig. S3E; see the “Thickness measurement” section in the Supplementary Materials).

To investigate the thermal properties of P3HT, we performed thermal conductivity measurement using time-domain thermoreflectance (TDTR) (fig. S6; see the “Thermal conductivity measurement” and “Notes on TDTR experimental sensitivity and uncertainty” sections in the Supplementary Materials) (28, 29). The oCVD sample is coated with an approximately 100-nm-thick layer of aluminum (Al) transducer via electron beam evaporation. The pump pulse heats up the Al layer, whereas the probe pulse monitors the decay of surface temperature. From the measured surface temperature decay, the effective thermal conductivity ($k_{\text{eff}}$) in the thickness direction (perpendicular to the substrate) can be obtained by fitting to a multilayer Fourier heat conduction model (29).

In Fig. 2, we show representative thermal conductivity data of P3HT films grown on glass substrates. The 45°C-grown P3HT film has a thermal conductivity 10 times higher than that of the 85°C-grown P3HT film. The thermal conductivity of the 45°C-grown P3HT increases from ~1.3 W/m·K at 200 K to ~2.2 W/m·K at 280 K and then flattens out around 300 K (Fig. 2). This trend potentially indicates the “polycrystalline” nature of the P3HT film. As revealed later by x-ray scattering analysis, the 45°C-grown P3HT has both crystalline (well-organized) and amorphous regions. The crystalline regions (facilitated by the quinoid structure) are similar to the grains in typical inorganic polycrystalline samples, whereas the amorphous regions resemble interfaces between crystalline grains. At low temperatures, phonon propagation inside the crystalline region is limited by the scattering at interfaces, and thermal conductivity increases with increasing phonon population. At higher temperatures, however, the intrinsic phonon scattering becomes dominant, which could lead to decreasing thermal conductivity as temperature is further increased. Therefore, the observed trend of temperature-dependent thermal conductivity may indicate the transition between these two regimes.

Even in the presence of an amorphous phase, the thermal conductivity of the 45°C-grown P3HT perpendicular to the interface is 10 times higher than that of typical polymers (11). This thermal conductivity enhancement could originate from the quinoid structure, which suppresses chain distortion during the growth process (Fig. 1A and fig. S1E). Compared to the coiled and entangled chains in typical polymers (fig. S2A), the extended and largely ordered backbones facilitate phonon transport along the chains (fig. S2B).

To confirm the presence of the quinoid structure, we performed UV-vis-NIR spectra of 45°C- and 85°C-grown P3HT/FeCl₃ (Fig. 3A). Typical absorption bands of (bi)polarons are clearly observed at 700 to 900 nm and 1800 nm, which confirmed that (bi)polarons are present (23). We can thus conclude that quinoid structures, which suppress the chain distortions, are formed in the chain growth process. Compared to the 45°C-grown P3HT/FeCl₃, the 85°C-grown P3HT/FeCl₃ exhibits (bi)polaron peaks that are blue-shifted. This blue shift may be due to more irregular or shorter polymer chains (23).

The dynamics of thermal transport in polymers is complex because of many factors including polymer chain structure and microstructure morphology. To explore the relationship between structure and thermal property, we first study the conjugation length of the P3HT molecules and the degree of ordering in P3HT thin films by UV-vis absorption spectroscopy (30). Normalized UV-vis absorption spectra of the
All spectral intensities have been normalized with respect to their peaks corresponding to the P3HT sample, suggesting a longer conjugation length than in the 85°C-grown P3HT. In the absorption spectra, the absorbance peak occurs at a longer wavelength for the 45°C-grown sample than in the 85°C-grown sample. This is indicative of a longer conjugation length and more coplanar thiophene rings in the 45°C-grown sample than in the 85°C-grown sample. This is confirmed by the later x-ray scattering characterizations. The disordered morphology of regiorandom chains not only results in smaller thermal conductivity along the chain but also leads to larger separation and poor heat transfer between chains.

To explain the observed temperature-dependent thermal conductivity, we used synchrotron grazing incidence wide-angle x-ray scattering (GIWAXS) to investigate the nanostructures, including crystalline lattice constants and orientation information by \(q_{h00}\) and \(q_{0k0}\) scatterings (Fig. 4 and fig. S3D). The GIWAXS pattern from the 45°C-grown P3HT film shows powder scattering-like rings (Fig. 4A), suggesting a polycrystalline structure of no preferred molecular orientations with respect to the structure. This is favorable for achieving near-isotropic thermal conductivity. The \(q_{100}\) scattering due to the lamellar layer structure \((q \approx 0.38 \text{ Å}^{-1})\) and the \(q_{010}\) scattering due to \(\pi-\pi^*\) interchain stacking \((q \approx 1.6 \text{ Å}^{-1})\) are present in the 45°C-grown P3HT film, confirming the intermolecular self-assembly of regioregular sections by \(\pi-\pi^*\) interactions (Fig. 4A). In contrast, neither powder rings nor the \(q_{010}\) scattering is observed in the 85°C-grown P3HT film (Fig. 4B), suggesting that the disordered structure is dominant. Because the \(\pi-\pi^*\) stacking interaction is approximately 10 to 100 times stronger than the vdW forces \((21)\), the observed \(\pi-\pi^*\) interactions along the \(010\) direction are expected to enable efficient thermal transport between chains. The diffuse scatterings in Fig. 4A suggest that the 45°C-grown P3HT also contains a disordered phase.

On the basis of the above structural characterization and the prediction that an individual polyylyene molecular chain has high thermal conductivity \((20)\), we suggest one possible explanation for the observed high thermal conductivity in the 45°C-grown P3HT as follows. Crystalline grains formed by regioregular P3HT regions are surrounded by amorphous regions. The amorphous region has higher thermal resistance, which leads to the typical temperature dependence observed in inorganic polycrystalline materials \((35)\), first increasing with temperature due to the size effect that limits the thermal conductivity of the crystalline region. At higher temperatures, the thermal resistance of the amorphous region is reduced and phonon-phonon scattering in the crystalline region starts to limit the thermal conductivity, as shown by the weak decreasing trend of thermal conductivity near 300 K.

**CONCLUSIONS**

In summary, we achieve a near-room temperature thermal conductivity of 2.2 W/mK in P3HT films, which is 10 times higher than in typical polymers. In contrast to conventional efforts to enhance thermal conductivity by post-processing, such as mechanically stretching or mixing existing polymers, oCVD allows us to control both intermolecular and intramolecular structures at the molecular level during polymerization. Our thermal and structural characterizations reveal that the strong conjugated carbon-carbon double bonds along the extended polymer chains and the strong \(\pi-\pi^*\) stacking interactions between chains are at

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**Fig. 3. Absorption and emission spectra.** (A) UV-vis-NIR spectra of the 45°C- and 85°C-grown P3HT/FeCl3 films on glass substrates. Typical absorption bands of the (bi)polarons are observed at 700 to 900 nm and 1800 nm, suggesting that quinoid structures are formed during polymerization (Fig. 1A). The absorption and emission spectra of intrinsic P3HT films on glass substrates. In the absorption spectra, the absorbance peak occurs at a longer wavelength for the 45°C-grown P3HT sample, suggesting a longer conjugation length than in the 85°C-grown P3HT. In the photoluminescence spectra, a smaller Stokes shift in the 45°C-grown P3HT film suggests less conformational strain in the ground state than in the 85°C-grown P3HT. All spectral intensities have been normalized with respect to their peaks corresponding to the \(\pi-\pi^*\) transition.

45°C- and 85°C-grown P3HT show maximum absorption \((\lambda_{max})\) at ~451 and 311 nm, respectively (Fig. 3B). This \(\lambda_{max}\) is assigned to the \(\pi-\pi^*\) transition \((31)\). A larger \(\lambda_{max}\) is observed in the 45°C-grown sample than in the 85°C-grown sample. This is indicative of a longer conjugation length and more coplanar thiophene rings in the 45°C-grown sample \((32)\), which is consistent with the higher electrical conductivity in the 45°C-grown P3HT/FeCl3. Longer conjugation length can improve intrachain thermal transport \((31, 33)\). Meanwhile, \(\pi\)-extended planar backbones enable self-assembly of regioregular sections to form crystalline regions. This is confirmed by x-ray scattering analysis (Fig. 4 and fig. S3D). Such ordered regioregular sections connected by the extended chains crucially contribute to the high thermal conductivity in the 45°C-grown P3HT film (Fig. 1B and fig. S2).

To further investigate thermal conductivity affected by regiorandom backbones (fig. S1D), we performed photoluminescence spectroscopy using laser excitation at 365 nm (Fig. 3B). The maximum emission wavelengths for the 45°C- and 85°C-grown P3HT are about the same (~580 nm). Stokes shifts for the 45°C- and 85°C-grown P3HT are ~0.58 eV and ~1.78 eV, respectively. The Stokes shift of the emission spectra compared to absorption spectra indicates atomic relaxation upon excitation \((23, 34)\). When electrons are excited into higher-level states via photoabsorption, the local polymer conformation adopts a more regular structure to stabilize the excited state, which is then followed by the red-shifted emission \((23)\). The smaller Stokes shift observed in the 45°C-grown P3HT sample, therefore, suggests that its ground state is in a more regioregular conformation and has fewer regiorandom structures (fig. S1D), which is consistent with its higher thermal conductivity compared with the 85°C-grown P3HT. The 85°C-grown chains have more regiorandom structures, leading to amorphous thin film growth, which is further confirmed by the later x-ray scattering characterizations. The disordered morphology of regiorandom chains not only results in smaller thermal conductivity along the chain but also leads to larger separation and poor heat transfer between chains.

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the heart of the substantially enhanced thermal transport. The non-destructive nature and conformal growth inherent to the oCVD process allow the formation of high-quality thermally conductive thin films on various substrates, demonstrating its versatility and near-universal applicability. Together with the wide range of material choice and scalability of the oCVD process, its aforementioned benefits open up new avenues toward advanced thermal management, especially in organic electronics and optoelectronics where lightweight and flexible polymeric heat conductors can be readily integrated.

**MATERIALS AND METHODS**

Details of the oCVD sample growth process and the thermal and structural characterizations can be found in the Supplementary Materials.

**SUPPLEMENTARY MATERIALS**

Supplementary material for this article is available at http://advances.sciencemag.org/cgi/content/full/4/eaa3031/DC1

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