Thioxanthone-based thermally activated delayed fluorescence emitters showing fast reverse intersystem crossing for efficient organic light-emitting diodes with small efficiency roll-off

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Abstract

Thermally activated delayed fluorescence-based organic light-emitting diodes (TADF OLEDs) usually suffer from severe efficiency roll-off at high brightness which is considered to originate from slow reverse intersystem crossing (RISC) and resulting long-lived triplet excitons. The development of TADF molecules with very fast RISC is an effective approach to overcome this issue. Here, we report two TADF molecules (MCz-TXO, DMCz-TXO) having thioxanthone as an acceptor unit to introduce heavy atom effect. Theoretical calculations predict that both molecules will achieve close energy level matching of the charge-transfer and locally excited triplet states (\(^3\text{CT}\) and \(^3\text{LE}\), respectively), together with a small energy gap between \(^3\text{CT}\) and the lowest excited singlet state. The newly designed molecule, MCz-TXO, showed an extremely large rate constant of RISC (\(k_{\text{RISC}}\)) of \(6.4 \times 10^7\) s\(^{-1}\), one of the largest \(k_{\text{RISC}}\) values among all reported pure organic TADF emitters. Moreover, DMCz-TXO showed not only a large \(k_{\text{RISC}}\) but also a large rate constant of radiative decay both exceeding \(10^7\) s\(^{-1}\), offering a sub-microsecond-scale delayed lifetime (~0.8 µs). These thioxanthone-based emitters exhibited great device performances with suppressed efficiency roll-offs at high luminance when applied to OLEDs.

Introduction

In 2012, Adachi and co-workers reported a thermally activated delayed fluorescence (TADF) organic electroluminescent material, 4CzIPN,\(^1\) which paves the way toward the design and wide applications of the low-cost and highly efficient organic light-emitting diodes (OLEDs). Most of the TADF materials were composed of electron donor (D) and acceptor (A) moieties with a large torsion angle between them, which causes well separated highest occupied molecular orbital (HOMO) and lowest unoccupied molecular orbital (LUMO) distributions on the D and A moieties, respectively.\(^2,3\) This kind of molecular design leads to a considerably small energy gap (\(\Delta E_{ST}\)) between the lowest excited singlet and the lowest excited triplet states (\(S_1\) and \(T_1\), respectively).\(^4-6\) Theoretically, TADF materials in OLEDs can utilize all electro-generated triplet excitons for luminescence via a reverse intersystem crossing (RISC) process\(^7,8\) and realize unity internal quantum efficiencies (IQE).\(^1,9-11\) This offers a great advantage over the traditional fluorescence materials, whose IQE are at most 25% as only singlet excitons could be converted into light, and over the triplet-triplet annihilation (TTA) emitters showing the highest IQE of 62.5%.\(^12\) Moreover, metal-free and pure organic TADF materials compensate for the drawbacks of phosphorescent emitters, such as limited global resources of noble metals and the expensive material cost, whilst maintaining high IQE.

However, TADF OLEDs usually suffer from efficiency roll-off at high brightness due to the long-lived \(T_1\) excitons, as observed from long-delayed fluorescence with the lifetime ranging from several microseconds to milliseconds.\(^13-15\) The delayed fluorescence of TADF materials occurs via a RISC (\(T_1\rightarrow S_1\)) process followed by a radiative decay (\(S_1\rightarrow\text{the ground state}(S_0)\)) pathway. The relatively long-delayed lifetime is closely related to the small rate constant of RISC (\(k_{\text{RISC}}\)), as reported that RISC process is the rate-limiting process of the TADF.\(^16,17\) The slow RISC process will cause a substantial build-up of triplet excitons, leading to various types of exciton annihilations and severe efficiency roll-off. However, up to now, there have been only few TADF molecules that show \(k_{\text{RISC}}\) over \(10^7\) s\(^{-1}\).\(^18-21\) According to the Femi’s golden rule, as shown in equation (1),\(^22\) \(k_{\text{RISC}}\) depends on the magnitude of the spin-orbit coupling (SOC) and inversely depends on \(\Delta E_{ST}\).
where $A$ is a prefactor, $\langle S_1 | \hat{H}_{\text{SOC}} | T_1 \rangle$ denotes SOC matrix element values (SOCMEVs) between $S_1$ and $T_1$, $k_B$ and $T$ are Boltzmann constant and temperature, respectively. Many reported D-A type TADF molecules possessed charge transfer (CT)-type $S_1$ and $T_1$ (1CT and 3CT, respectively) with small $\Delta E_{S,T}$, but SOC between 1CT and 3CT has been often negligible. Therefore, according to the well-known El-Sayed’s rule, fast spin inversion cannot be expected. The inclusion of locally excited triplet state (3LE) has been proposed in recent years, because larger SOCMEVs can be expected between 3LE and 1CT. More recently, we have demonstrated that a robust molecular design to realize the close energy level matching of 1CT, 3CT, and 3LE, leading to sufficient SOCMEVs for RISC. The first example molecule (TpAT-tFFO) composing only of H, C, N achieved a very fast RISC rate constant over $10^7$ s$^{-1}$, in spite that no heavy atom effect is expected. As we mentioned in the paper, far larger SOC can be expected by incorporating relatively heavier organic atoms, typically sulfur, into emitter molecules, which can pave the way toward further improvement of $k_{\text{RISC}}$. For example, thioxanthone (TXO) containing sulfur atom can be a promising candidate for achieving very fast RISC and for developing efficient TADF materials owing to the heavy atom effect.

In this study, we developed two TXO-based TADF materials, named MCz-TXO and DMCz-TXO (Fig. 1a). Here, the sulfur is introduced in MCz-TXO instead of oxygen in MCz-XT (see Supplementary Fig. S3). Therefore, heavy atom effect is expected in MCz-TXO. Theoretical calculations also indicate that MCz-TXO realizes excellent energy level matching of the three states, 1CT, 3CT, and 3LE. These effects resulted in considerably large experimental $k_{\text{RISC}}$ of $6.4 \times 10^7$ s$^{-1}$ for MCz-TXO, thirty times larger than that of MCz-XT. We also designed D-A-D type TADF molecule, DMCz-TXO, to obtain larger rate constant of radiative decay from $S_1$ ($k_r$). Experimentally, DMCz-TXO exhibited $k_r = 1.2 \times 10^7$ s$^{-1}$ and $k_{\text{RISC}} = 3.4 \times 10^7$ s$^{-1}$, the first TADF molecule realizing both $k_r$ and $k_{\text{RISC}}$ exceeding $10^7$ s$^{-1}$ to the best of our knowledge. Due to the very large $k_r$ and $k_{\text{RISC}}$, DMCz-TXO showed a very short lifetime (~0.8 μs) of the delayed fluorescence. The DMCz-TXO-based OLED exhibited maximum external quantum efficiency (EQE$_{\text{MAX}}$) of > 20% and maximum luminance of > 20,000 cd m$^{-2}$ with suppressed efficiency roll-off (EQE of 20.5% and 19.1% with efficiency roll-off of only 0.2% and 7.0% at 100 cd m$^{-2}$ and 1,000 cd m$^{-2}$, respectively) without any outcoupling treatment.

Results And Discussion

Theoretical calculations. The two TADF molecules were designed using TXO moiety as an acceptor coupled with one or two 1,3,6,8-tetramethylcarbazole (MCz) as electron-donating units, namely, MCz-TXO and DMCz-TXO (Fig. 1a), respectively. Here, TXO fragment is likely to realize stronger SOC due to the heavy atom effect introduced by sulfur, thus endowing the molecules with larger $k_{\text{RISC}}$ and higher TADF efficiency. Considering that $k_r$ is also important to control the exciton lifetimes, the D-A-D structure is adopted to expect higher $k_r$. To verify our design strategy, density functional theory (DFT) and time-dependent DFT with Tamm-Dancoff approximation (TDA-DFT) calculations were carried out by Amsterdam Density Functional program package (ADF2019.302). We used PBE0 functional with triple zeta basis set for geometry optimization of $S_0$. The
highest occupied natural transition orbitals (HONTOs) and the lowest unoccupied natural transition orbitals (LUNTOs) were visualized to understand the nature of multiple excited states, together with the corresponding energy levels of the states (Fig. 1, Supplementary Fig. S4 and Supplementary Table S1). SOCMEVs between $S_1$ and $T_n$ (where $n = 1–5$) were also calculated as shown in Table 1.

MCz-TXO and DMCz-TXO have very small $\Delta E_{ST}$ of 0.03 eV and 0.01 eV, respectively, due to the well-separated HOMO and LUMO as shown in Fig. 1a. Both molecules possess CT-type $S_1$ and $T_1$. Figure 1b shows HONTO and LUNTO of MCz-TXO. $T_2$ has LE character and thus large SOCMEV between $T_2$ ($^3\text{LE}$) and $S_1$ ($^1\text{CT}$) is expected. In addition, $T_2$ is close to $S_1$ in energy with the downhill energy gap from $T_2$ to $S_1$ ($\Delta E_{S1-T2}$) of 0.20 eV. As shown in Table 1, a considerably large SOCMEV of 4.68 cm$^{-1}$ is found between $T_2$ ($^3\text{LE}$) and $S_1$ ($^1\text{CT}$) in MCz-TXO. For DMCz-TXO (Fig. 1c), both $T_1$ and $T_2$ are CT-type but $T_3$ is LE with a small downhill energy gap between $T_3$ and $S_1$, $\Delta E_{S1-T3}$, of 0.18 eV. A similarly large SOCMEV of 6.01 cm$^{-1}$ is found between $T_3$ ($^3\text{LE}$) and $S_1$ ($^1\text{CT}$) in DMCz-TXO.

To investigate the heavy atom effect introduced by the sulfur atom in TXO, we also conducted calculations on a reported molecule, MCz-XT (see Supplementary Fig. S3), for comparison. MCz-XT has the same chemical structure as MCz-TXO except that the oxygen atom is replaced with sulfur.$^{34}$ Therefore, the heavy atom effect of sulfur can be investigated directly by the comparison. As shown in Supplementary Fig. S3, similar to MCz-TXO, MCz-XT exhibited well separated HOMO and LUMO with a similarly large torsion angle of 81°. For MCz-XT (see Supplementary Table S1), $S_1$ and $T_1$ are CT-type. $T_2$ is hybridized local and charge-transfer (HLCT) type, but is a CT-dominant character. In contrast, $T_3$ is LE-dominant HLCT type, showing the largest SOCMEV in MCz-XT of 1.04 cm$^{-1}$ for $T_3$ ($^3\text{LE}$)→$S_1$ ($^1\text{CT}$) transition (Table 1). For MCz-TXO, HONTO and LUNTO of $S_1$ and $T_1$ are very similar to those of MCz-XT, but HONTO of $T_2$ is significantly different. $T_2$ of MCz-TXO is LE-type and the distribution on sulfur is very large (see Supplementary Table S1), resulting in the very large SOCMEV of 4.68 cm$^{-1}$ for $T_2$ ($^3\text{LE}$)→$S_1$ ($^1\text{CT}$) transition in MCz-TXO, far larger than the largest SOCMEV in MCz-XT, 1.04 cm$^{-1}$. Besides, the energy difference between $^3\text{LE}$ and $^1\text{CT}$ of MCz-TXO, 0.20 eV, is much smaller than that of MCz-XT, 0.59 eV. Although both the transitions are downhill in energy, the energy mismatch for MCz-XT makes the internal conversion from $T_1$ ($^3\text{CT}$) to $T_3$ ($^3\text{LE}$) ineffective (the energy difference: 0.62 eV), resulting in the difficulty of the participation of $T_3$ ($^3\text{LE}$) in the RISC process. Therefore, only the direct $^3\text{CT}$→$^1\text{CT}$ transition with SOCMEV of 0.13 cm$^{-1}$ and energy difference of 0.03 eV is expected for MCz-XT (the experimental $k_{RISC}$ was ~2×10$^6$ s$^{-1}$). On the basis of the discussion, we can expect a far larger $k_{RISC}$ value for MCz-TXO, because the LE-dominant $T_2$ can be incorporated into the RISC process due to the relatively small energy difference (0.20 eV) and the large SOCMEV of 4.68 cm$^{-1}$ between $T_2$ ($^3\text{LE}$) and $S_1$ ($^1\text{CT}$). Similarly, DMCz-TXO (SOCMEV of 6.01 cm$^{-1}$ and energy difference of ~0.18 eV for $T_3$→$S_1$ transition) is also expected to show large $k_{RISC}$.

Table 1. The calculated SOCMEVs together with the energy difference between $S_1$ and the triplet states ($T_n$) for MCz-XT, MCz-TXO, and DMCz-TXO. The nature of the state is shown in parentheses.
Photophysical properties. Photophysical measurements of MCz-TXO and DMCz-TXO in 10^{-4} M oxygen-free toluene solution were conducted to evaluate their TADF efficiencies. The ultraviolet-visible (UV-vis) absorption spectra, photoluminescence (PL) spectra of MCz-TXO and DMCz-TXO were shown in Fig. 2. The absorption band in the range of 300 to 350 nm and the range of 350 to 380 nm in the UV-vis spectra correspond to the absorption of MCz and TXO, respectively.\(^3\)\(^7\),\(^3\)\(^8\) The absorption around 400–450 nm can be attributed to intramolecular CT (ICT) absorption from MCz to TXO and the intensity of ICT absorption of DMCz-TXO is much larger than that of MCz-TXO, although it overlapped partly with the absorption of the TXO at a shorter wavelength. The emission peak maximum wavelength (\(\lambda_{\text{MAX}}\)) was 480 nm for MCz-TXO and 491 nm for DMCz-TXO. The PL quantum yield (PLQY or \(\Phi_{\text{PL}}\)) and transient PL measurements were also conducted for two compounds in 10^{-4} M oxygen-free toluene solution at ambient temperature. The transient PL data, in Fig. 2b, exhibited double exponential decay curves with \(\tau_{\text{PF}}/\tau_{\text{DF}} = 0.8 \text{ ns}/1.2 \mu\text{s}\) for MCz-TXO and 1.8 ns/0.8 \mu s for DMCz-TXO, respectively. Here, \(\tau_{\text{PF}}\) and \(\tau_{\text{DF}}\) are the lifetimes of prompt and delayed fluorescence, respectively.

To understand the origin of the very fast delayed fluorescence, we performed a detailed analysis of related rate constants for the MCz-TXO and DMCz-TXO according to the reported equation, which is suitable for the TADF molecules showing large \(k_{\text{RISC}}\).\(^1\)\(^8\) The experimental and the analyzed data are summarized in Table 2. For comparison, the reported photophysical performance of 5 vol% MCz-XT:PPF film was also cited in Table 2. As we expected, both MCz-TXO and DMCz-TXO showed very large \(k_{\text{RISC}}\), exceeding 10^{7} \text{s}^{-1}. When compared to the \(k_{\text{RISC}}\) value of MCz-XT (~ 2\times 10^{6} \text{s}^{-1}), MCz-TXO achieved thirty times larger \(k_{\text{RISC}}\) of 6.4\times 10^{7} \text{s}^{-1}, confirming the heavy atom effect introduced by sulfur. We assume that our strategy can be widely adopted in various TADF molecular designs for further RISC enhancement. DMCz-TXO also showed a large \(k_{\text{RISC}}\) of 3.4\times 10^{7} \text{s}^{-1} and large \(k_{\text{i}}\) of 1.2\times 10^{7} \text{s}^{-1}, providing a sub-microsecond-scale \(\tau_{\text{DF}}\) of 0.8 \mu s. To our best knowledge, DMCz-TXO is the first organic molecule showing both \(k_{\text{i}}\) and \(k_{\text{RISC}}\) exceeding 10^{7} \text{s}^{-1}, simultaneously.

The photophysical performance of the doped films were also examined. Here, MCz-TXO and DMCz-TXO were doped in 9-(4-tertbutylphenyl)-3,6-bis(triphenylsilyl)-9H-carbazole (CzSi) and 3,3′-di(9H-carbazol-9-yl)-1,1′-biphenyl (mCBP), respectively. As shown in Supplementary Table S2, the MCz-TXO:CzSi film with an optimal concentration of 5 vol% provided \(\Phi_{\text{PL}}\) of 64.7% and \(\lambda_{\text{MAX}}\) of 475 nm with Commission Internationale de l’Eclairage (CIE) coordinates of (0.16, 0.22). The transient PL curve of 5 vol% MCz-TXO:CzSi film showed multi-

| Molecule     | T1 (CT) | T2 (CT) | T3 (\(\pi\pi^*\)CT) | T4 (\(n\pi^*\)CT) | T5 (\(\pi\pi^*\)D) |
|--------------|---------|---------|---------------------|---------------------|---------------------|
| MCz-XT       | 0.13 cm\(^{-1}\) | 0.30 cm\(^{-1}\) | 1.04 cm\(^{-1}\) | 0.98 cm\(^{-1}\) | 0.33 cm\(^{-1}\) |
| S1 (CT)      | / 0.03 eV    | / -0.44 eV  | / -0.59 eV        | / -0.60 eV       | / -0.66 eV        |
| MCz-TXO      | T1 (CT) | T2 (\(\pi\pi^*\)CT) | T3 (CT) | T4 (\(n\pi^*\)CT) | T5 (\(\pi\pi^*\)D) |
| S1 (CT)      | 0.30 cm\(^{-1}\) | 4.68 cm\(^{-1}\) | 0.95 cm\(^{-1}\) | 1.19 cm\(^{-1}\) | 0.23 cm\(^{-1}\) |
|              | / 0.03 eV    | / -0.20 eV  | / -0.48 eV        | / -0.56 eV       | / -0.67 eV        |
| DMCz-TXO     | T1 (CT) | T2 (CT) | T3 (\(\pi\pi^*\)CT) | T4 (CT) | T5 (CT) |
| S1 (CT)      | 0.01 cm\(^{-1}\) | 0.47 cm\(^{-1}\) | 6.01 cm\(^{-1}\) | 0.35 cm\(^{-1}\) | 0.99 cm\(^{-1}\) |
|              | / 0.01 eV    | / -0.01 eV  | / -0.18 eV        | / -0.40 eV       | / -0.41 eV        |
delayed fluorescence and the detailed analysis was not carried out. For DMCz-TXO-doped films (see Supplementary Table S3), $\Phi_{PL}$ of 100% was obtained for 5 vol% DMCz-TXO:mCBP film with $\lambda_{MAX}$ of 492 nm and CIE of (0.21, 0.40). The transient PL decay curves (Fig. 2c) showed a very fast prompt fluorescence with nanosecond-scale $\tau_{PF}$ of 3.0 ns and a very fast delayed fluorescence with a sub-microsecond-scale $\tau_{DF}$ of 0.8 $\mu$s. The detailed analysis provides rate constants of $k_r = 1.5 \times 10^7$ s$^{-1}$, $k_{RISC} = 2.9 \times 10^7$ s$^{-1}$, and $k_{ISC} = 3.0 \times 10^8$ s$^{-1}$ with completely suppressed non-radiative decay from $S_1$ (PLQY of 100%) (see Supplementary Table S3). From an Arrhenius plot of $k_{RISC}$ for the 5 vol% DMCz-TXO:mCBP film (Fig. 2d), the activation energy was estimated to be 53 meV. Moreover, DMCz-TXO still possessed a high $k_{RISC}$ of $8.5 \times 10^6$ s$^{-1}$ even at low temperature of 200 K (see Supplementary Table S4), which is higher than that of most of TADF materials at 300 K, indicating that the inclusion of $^3$LE, together with the heavy atom effect by sulfur, enhance RISC process effectively.

### Table 2

The photophysical performance of MCz-TXO and DMCz-TXO in 10$^{-4}$ M oxygen-free toluene solution, and 5 vol% DMCz-TXO:mCBP film. The values for 5 vol% MCz-XT:PPF film are also listed for comparison. $^a$The related data were obtained in 10$^{-4}$ M oxygen-free toluene solution. $^b$The total ($\Phi_{PL}$), prompt ($\Phi_{PF}$), and delayed ($\Phi_{DF}$) photoluminescence efficiency yield. $^c$The rate constant of reverse intersystem crossing ($k_{RISC}$), intersystem crossing ($k_{ISC}$), radiative decay ($k_r$), and nonradiative decay ($k_{nr}$). $^d$PLQY was measured under excitation wavelength at 405 nm for DMCz-TXO and 365 nm for MCz-TXO, respectively. $^e$Photophysical properties of MCz-XT in a PPF host matrix at doping concentrations of 5 wt%, cited from ref. 34. $^f$The rate constants were calculated using the reported method in ref. 18. $^g$The data were for the 5 vol% DMCz-TXO:mCBP film. $^h$PLQY was determined under nitrogen atmosphere at the excitation wavelength of 380 nm.

| Emitter | Environment | $\lambda_{MAX}$ (nm) | $\tau_{PF}$ (ns) | $\tau_{DF}$ (µs) | $\Phi_{PL}^b$ (%) | $\Phi_{PF}^b$ (%) | $\Phi_{DF}^b$ (%) | $k_{RISC}^c$ (10$^7$ s$^{-1}$) | $k_{ISC}^c$ (10$^7$ s$^{-1}$) | $k_r^c$ (10$^6$ s$^{-1}$) | $k_{nr}^c$ (10$^6$ s$^{-1}$) |
|---------|-------------|---------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| DMCz-TXO$^a$ | Toluene Solution | 491 | 1.8 | 0.8 | 60.2$^d$ | 2.3 | 57.9 | 3.4 | 5.1 | 1.2 | 8.1 |
| MCz-TXO$^a$ | Toluene Solution | 480 | 0.8 | 1.2 | 40.3$^d$ | 0.6 | 39.7 | 6.4 | 11.7 | 0.7 | 9.9 |
| MCz-XT$^e$ | Doped in PPF | / | 33.3 | 1.2 | 98.0 | 41.4 | 56.6 | ~ | 0.2$^f$ | ~ | 0.2$^f$ |
| DMCz-TXO$^g$ | Doped in mCBP | 492 | 3.0 | 0.8 | 100.0$^h$ | 4.7 | 95.3 | 2.9 | 3.0 | 1.5 | 0.0 |

### OLED properties

To evaluate the potential of our designed molecules as TADF emitters, the MCz-TXO based device is prepared using the following structure: indium-tin-oxide (ITO) (50 nm)/4,4'-cyclohexyldienebis[N,Nbis(4-methylphenyl) benzenamine] (TAPC) (60 nm)/1,3-bis(9,9-dimethylacridin-10(9H)-yl)benzene (mAP) (10 nm)/5 vol% MCz-TXO:CzSi (20 nm)/2,8-bis(diphenylphosphoryl)dibenzo[b,d]furan (PPF) (10 nm)/1,3-bis[3,5-di(pyridin-3-yl)phenyl]benzene (BmPyPhB)$^{39}$ (30 nm)/lithium quinolin-8-olate (Liq) (1 nm)/Al (80 nm) (Supplementary Fig. S7). The structure of DMCz-TXO based device (as shown in Fig. 3a) is ITO
Table 3
The summary of OLED performances using MCz-TXO, DMCz-TXO, and the reported TXO-based TADF materials as emitters. \(^a\)at 100 cd m\(^{-2}\). \(^b\)EQE\(_\text{MAX}\) means maximum EQE value. EQE\(_Y\) means EQE value at \(Y\) cd m\(^{-2}\). \(^c\)N.A. means that data was not provided in the related reference. \(^d\) means no data available.

| Emitter | CIE\((x, y)\)^a | EQE\(_\text{MAX}\)^b | EQE\(_\text{100}\)^b | EQE\(_\text{1,000}\)^b | EQE\(_\text{10,000}\)^b | EQE\(_\text{20,000}\)^b | \(L\(_\text{MAX}\)\)^b | Ref. |
|---------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----|
| 5 vol% DMCz-TXO:mCBP | (0.20, 0.45) | 20.5 | 20.5 | 19.1 | 14.0 | 9.8 | 23,180 | This work |
| 5 vol% MCz-TXO:CzSi | (0.15, 0.21) | 17.4 | 14.3 | 7.8 | / | / | 2,097 | This work |
| 10 wt% CzTXO:DPEPO | (0.16, 0.20) | 11.2 | N.A.\(^c\) | / | / | / | 183 | 40 |
| 10 wt% DCzTXO:DPEPO | (0.18, 0.37) | 11.5 | N.A. | / | / | / | 627 | 40 |
| 10 wt% 1,6-2TPA-TX:CBP | (0.41, 0.55) | 2.2 | 0.8 | 0.4 | / | / | < 5,000 | 41 |
| 3 wt% 3,6-2TPA-TX:CBP | (0.14, 0.28) | 23.7 | 4.4 | 3.2 | / | / | < 10,000 | 41 |

(50 nm)/TAPC (60 nm)/mAP (10 nm)/5 vol% DMCz-TXO:mCBP (30 nm)/PPF (10 nm)/BmPyPhB (35 nm)/Liq (1 nm)/Al (80 nm). TAPC and BmPyPhB were used as hole and electron transport layers, respectively. The mAP and PPF possessing high \(T_1\) energy (3.0 eV and 3.1 eV, respectively) were inserted in both sides of the emitting layers to confine excitons. The electroluminescent performances were listed in Fig. 3 and Table 3.

The device using 5 vol% MCz-TXO:CzSi as an emitter layer exhibited sky-blue emission with the peak maximum wavelength at 469 nm and CIE of (0.15, 0.21) at 100 cd m\(^{-2}\). The device achieved EQE\(_\text{MAX}\) of 17.4% owing to a relatively high \(\Phi_{\text{PL}}\) of 64.7%. DMCz-TXO based device with an optimal doping concentration of 5 vol% achieves EQE\(_\text{MAX}\) of 20.5% and high luminance (> 20,000 cd m\(^{-2}\)) without any outcoupling treatment. Besides, the device showed suppressed efficiency roll-off; the EQEs were 20.5% and 19.1% (the efficiency roll-offs were only 0.2% and 7.0%) at the luminance of 100 and 1,000 cd m\(^{-2}\), respectively. The EQEs at 10,000 and 20,000 cd m\(^{-2}\) were still high, namely 14.0% and 9.8% respectively. The high \(k_{\text{RISC}}\) (> \(10^7\) s\(^{-1}\)) and \(k_r\) (> \(10^7\) s\(^{-1}\)) of DMCz-TXO can prevent the accumulation of triplet excitons, thus suppressing singlet-triplet annihilation and triplet-triplet annihilation process, giving rise to reduced efficiency roll-off.
Previously, there are two reports about the TXO-based TADF molecules and the related OLED performances were also summarized in Table 3.\textsuperscript{40} Among these OLEDs using TXO as an acceptor of TADF emitters, MCz-TXO-based OLED showed blue emission with slightly reduced efficiency roll-off. Besides, the DMCz-TXO-based OLED also exhibited greatly improved roll-off suppression, clearly exemplifying the great advantage of simultaneous realization of very fast RISC and radiative decay with the rate constants both over $10^{7}$ s\textsuperscript{-1}.

In conclusion, a newly-designed molecule, MCz-TXO, showed (1) good energy level matching of the three states, $1^\text{CT}$, $3^\text{CT}$, $3^\text{LE}$; (2) heavy atom effect introduced by sulfur, thus possessing considerably large $k_{\text{RISC}}$ of $6.4 \times 10^{7}$ s\textsuperscript{-1}, one of the largest $k_{\text{RISC}}$ among all reported pure organic TADF emitters. The value is thirty times larger than that of the molecule which has the same chemical structure as MCz-TXO except that the oxygen atom is replaced with sulfur, confirming the effectiveness of our design concept. We believe that this concept, namely, good matching of $1^\text{CT}$, $3^\text{CT}$, and $3^\text{LE}$, together with the incorporation of heavier organic atoms (such as S, Se), can be applied to various TADF materials, for further improvement of $k_{\text{RISC}}$ and thus the enhancement of TADF efficiency. Moreover, a higher radiative decay rate constant is also of vital importance to shorten the delayed lifetime and realize a small efficiency roll-off for OLEDs. As demonstrated in this study, DMCz-TXO, possessed $k_{\text{RISC}}$ of $3.4 \times 10^{7}$ s\textsuperscript{-1} and $k_{r}$ of $1.2 \times 10^{7}$ s\textsuperscript{-1}, offering a sub-microsecond-scale delayed lifetime. The DMCz-TXO-based OLED exhibited great device performance with suppressed efficiency roll-off when applied to OLEDs. In the future, these kinds of TADF molecules showing very fast triplet-to-singlet conversion can also be promisingly used as are TADF-assistant dopants in hyperfluorescent OLEDs for realizing various emission color or achieving better performance.\textsuperscript{12,18,42,43}

**Methods**

**Sample preparation and material characterization.** The detailed synthesis procedure is listed in the Supplementary Information. Samples for all the experiments were further purified using the train sublimation method. $^1$H and $^{13}$C NMR spectra of MCz-TXO and DMCz-TXO were collected using a Bruker Avance-III (800 MHz for $^1$H, 201 MHz for $^{13}$C) and summarized in the Supplementary Information. The temperature corresponding to 5% weight loss (decomposition temperature, $T_d$) of the thermogravimetric analysis (TGA) curves at atmospheric pressure and the points corresponding to 50% (sublimation temperature, $T_{\text{sub}}$) weight loss of the TGA curves at 100 Pa are indicated in Supplementary Fig. S1. The glass transition temperatures were determined from the onset of the differential scanning calorimetry (DSC) curves (see Supplementary Fig. S2).

**Characterization for photophysical measurements.** PLQY (or $\Phi_{\text{PL}}$) was measured with an absolute PLQY spectrometer (C9920-02, Hamamatsu Photonics, Japan). MCz-TXO or DMCz-TXO in oxygen-free toluene solutions at a concentration of $1.0 \times 10^{-4}$ M were prepared in the glove box where the concentration of oxygen and water are less than 0.1 ppm. The PLQY values in $10^{-4}$ M oxygen-free toluene solution were collected under excitation wavelengths at 405 nm for DMCz-TXO and at 365 nm for MCz-TXO. Neat or doped films were fabricated using a vacuum-deposited method at $\sim 10^{-5}$ Pa on clean quartz glass substrates. The PLQYs of films were measured under N$_2$ atmosphere. UV-vis absorption spectra and PL spectra were collected using a UV-vis spectrophotometer (UV-2600, SHIMAZU, Japan) and a spectrofluorometer (FluoroMax Plus, HORIBA, Japan), respectively. The temperature-dependent transient PL decay measurements were conducted with a fluorescence
lifetime measurement system (Quantaurus-Tau C11367-01, Hamamatsu Photonics, Japan) equipped with a cryostat (Oxford Instruments, Optistat DN2, UK).

**Device fabrication and characterization.** The ITO substrates were precleared carefully before use. Multi-layers OLEDs with active areas of 4 mm$^2$ were fabricated under vacuum at a pressure of $\sim 10^{-4}$ Pa with a deposition apparatus (SE-4260, ALS Technology, Japan). OLED characteristics were measured with a source meter (2400, Keithley, Japan) and an absolute EQE measurement system (C9920-12, Hamamatsu Photonics, Japan). The applied voltage during device performance tests was increased with an increment of 200 meV.

**Declarations**

Competing interests

The authors declare no competing financial interests.

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Author contributions

H.K. conceived and supervised the project. K.S. designed the molecular structures based on theoretical calculations. J.G. performed the syntheses. Y.R. and Y.W. carried out detailed theoretical calculations. Y.R. performed photophysical measurements, device fabrications, device performance measurements, data analysis, and figure generation. Y.W. supported Y.R., designed the device structure, and did the data analysis. Y.K. supported photophysical measurements, device performance measurements, and data analysis. All authors contributed to the writing of this manuscript and have approved the final version of the manuscript.

Additional Information

**Supplementary information** accompanies this paper at XXX

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