3D carbon-coated stannous sulfide-molybdenum disulfide anodes for advanced lithium-ion batteries†

Yuanyi Luo,‡ Chunxia Chen,‡ Weicheng Sun, Ludi Shi,‡ Yemao Lin, Guangtao Cong,* Jiali Yu, Caizhen Zhu ‡* and Jian Xu ‡

Metal sulfides have been extensively studied as alternative anodes for lithium-ion batteries (LIBs) due to their high specific capacity, which comes from their combined conversion and alloying/de-alloying reactions with lithium, forming Li2S and corresponding lithium alloys, respectively. However, the large volume fluctuation during cycling, low electronic/ionic conductivities of both metal sulfides and Li2S, and the electrochemical inactivity of Li2S lead to poor reversibility and stability. Here, we report a facile way to synthesize a three-dimensional carbon-coated stannous sulfide-molybdenum disulfide composite (3D SnS–MoS2@C) which is proposed to alleviate the aforementioned problems. 3D SnS–MoS2@C exhibits a highly porous structure, which enhances the contact between the electrode and the electrolyte, promotes the transport of both electrons and Li+, and buffers the volume change during cycling. MoS2 contributes to the specific capacity and catalyzes the oxidation of Li2S. The 3D SnS–MoS2@C anode demonstrates a capacity of 887.1 mA h g\(^{-1}\) for the first cycle at 200 mA g\(^{-1}\) and achieves a capacity retention of 97.1% over 200 cycles. In addition, the ternary composite exhibits a superior rate performance and cycling lifespan, achieving a gravimetric capacity of 651.2 mA h g\(^{-1}\) at 1000 mA g\(^{-1}\) after 500 cycles. The proposed facile and effective strategy could be universally applied to other metal sulfide-based electrodes.

Introduction

LIBs have dominated the area of electrochemical energy storage for the past two decades, owing to their high energy/power density, long lifespan, and low-maintenance.\(^1\)–\(^3\) Although many battery systems have been indicated to be capable of delivering extremely high theoretical energy density (e.g., lithium–oxygen and lithium–sulfur), they suffer from severe parasitic reactions, leading to poor rate capability, low energy efficiency, and a short cycle life. Therefore, intensive research efforts are still devoted to the optimization of LIBs. As one of the most successful anode materials, graphitized carbon has been widely used in commercialized LIBs for its safety and reversibility; however, its application is reaching a bottleneck imposed by low specific capacity. Moreover, metallic lithium dendrites are easily formed and deposited on the graphite surface upon overcharging, which can lead to short-circuits.

Alternative anodes with improved specific capacity and safety have been intensively explored.\(^4\)–\(^14\) Owing to their superior redox reversibility and high specific capacity, metal sulfides (e.g., FeS, CoS, NiS, and ZnS) have been widely exploited as potential anodes for LIBs.\(^15\)–\(^24\) Among them, SnS exhibits one of the highest theoretical Li\(^+\) storage capacity (1137 mA h g\(^{-1}\)). However, there remain four key challenges to be addressed in the application of SnS anodes: (1) SnS undergoes huge volume fluctuations during cycling, leading to exfoliation and repeated formation and destruction of the solid electrolyte interphase film (SEI); (2) the inherent low electronic conductivity of SnS inevitably deteriorates the rate performance of the electrode; (3) SnS particles tend to agglomerate due to the high surface energy and the formation of large SnS particles elongates the transportation path for both electrons and Li\(^+\), which inevitably mitigates the rate performance;\(^25\)–\(^27\) and (4) as one of the lithiation products of SnS, Li2S exhibits slow oxidation kinetics during de-lithiation.\(^28\)–\(^30\) Many strategies have been proposed to address these challenges, including tuning the morphology and the structure,\(^27\) expanding the interlayer distance,\(^31\) and impregnating SnS into a conductive carbonaceous matrix.\(^32\) However, the poor conductivity of the SnS layer coated on the carbon support greatly mitigates its high rate performance.\(^33\),\(^34\)

In addition, the bulk SnS nanosheets grown on the carbon backbone are still very thick, which acts as the main barrier to the fast transfer of both electrons and Li\(^+\).
To overcome the aforementioned issues of SnS anodes, we propose a facile method of intergrowth of a 3D SnS–MoS2@C nanostructure. The designed porous composite material demonstrates excellent electrochemical performance, benefitting from the following three advantages: (1) the unique 3D interconnected porous structure exhibits an enhanced specific surface area which will promote the transport of both electrons and Li+. The porous structure of SnS provides ample space to accommodate the volume fluctuation during cycling; (2) both SnS and MoS2 are covered by a porous carbon layer, which will mitigate the agglomeration of both the SnS and MoS2 particles; (3) the addition of MoS2 contributes to the specific capacity and the existence of the Mo intermediate not only significantly improves the oxidation kinetics of Li2S by reducing the activation potential of Li2S5–37 but also acts as a host to the polysulfide intermediates, which inhibits the notorious polysulfide shuttling and improves the cycling stability.28–30,36–42

The proposed 3D SnS–MoS2@C porous composite demonstrates improved reversibility, capability, and cycle life over its bulky SnS@C and 3D SnS@C counterparts, representing a facile and effective solution to boost the performance of the SnS anodes and it could potentially be applied to the design of other metal sulfide-based electrodes.

Materials and methods
Preparation of SnS-based composites
Synthesis of 3D SnS–MoS2@C. 1.5 g of citric acid, 4 mmol of SnCl2·2H2O and 10 g NaCl, 8 mmol thiourea, and 2 mmol ammonium tetrathiomolybdate were sequentially added to 50 mL of H2O, followed by constant stirring until the mixture turns into a clear solution. The solution was freeze-dried for 48 h. The obtained product was first sintered at 350 °C for 3 hours and then at 700 °C for another 3 hours under an inert nitrogen atmosphere. A 2-step annealing process was adopted to ensure first sulfurization of SnCl2·2H2O into SnS under mild conditions at 350 °C and then complete decomposition of ammonium tetrathiomolybdate and carbonization of citric acid at 700 °C.26,43 After that, the product was filtered and rinsed with deionized water. Finally, the sample was dried and stored in a glove box for further characterization. The synthesis of 3D SnS@C follows the same procedure as that of 3D SnS–MoS2@C except that 2 mmol ammonium tetrathiomolybdate was not used during the first step. For the synthesis of SnS@C, only citric acid, SnCl2·2H2O, and 8 mmol thiourea were added to deionized water during the solution preparation process, followed by the same freeze-drying, high-temperature treatment, and cleaning and drying procedure.

Material characterization
Surface area and pore size distribution were investigated using a BELSORP-max instrument at 77 K based on the Brunauer–Emmett–Teller (BET) models. Inductively coupled plasma-atomic emission spectroscopy (ICP-AES) was performed on an OPTIMA2100DV spectrometer. Field emission scanning electron microscopy (FESEM) was performed on a JSM7800F spectrometer and transmission electron microscopy (TEM) was conducted on a JEM2100 spectrometer. Elemental distribution and composition were analyzed with energy-dispersive X-ray spectroscopy (EDS), X-ray powder diffraction (XRD) measurements were conducted using MiniFlex600 (Cu-Kα) at 40 kV and 15 mA. Raman spectroscopy (Raman) was performed at a light wavelength of 532 nm and a test range of 100–800 cm⁻¹. X-ray photoelectron spectroscopy (XPS) data were collected on a K-Alpha+ electronic spectrometer (Thermo Scientific).

Electrochemical measurement
Lithium metal half-cells were assembled using the standard 2032 lithium-ion button cells in an argon-filled glove box. The synthesized composites (70 wt%) were mixed with acetylene black (AB, 20 wt%) and sodium alginate (SA, 10 wt%), forming a uniform slurry, which was evenly coated onto Cu foil. To study the influence of the active material content on the performance of the 3D SnS–MoS2@C electrodes, electrodes with higher active material content (90 wt% 3D SnS–MoS2@C, 5 wt% AB, and 5 wt% SA) were prepared and tested. The prepared electrodes were then dried and cut out for further use. The loading of the active material on each electrode was controlled to be ~1.5 mg cm⁻². Lithium foil, 1.0 M LiPF6 in DMC/EC (v/v = 1/1), and polypropylene (PP) were used as the anode, the electrolyte, and the separator, respectively. Charge/discharge cycling tests were conducted on a LAND CT2001A battery tester from 0.01 to 3.0 V. Cyclic voltammetry (CV) was conducted on a CHI660E workstation within the same voltage range.

Results and discussion
Structure and morphology of 3D SnS–MoS2@C
The synthesis of the porous 3D SnS–MoS2@C composite involved a facile and mild strategy (Fig. 1). Sodium chloride (NaCl) was employed as the template to generate the porous structure, and stannous chloride dihydrate (SnCl2·2H2O), ammonium tetrathiomolybdate [(NH4)6MoS4] thiourea, and citric acid were used as the sources of tin, molybdenum, sulfur, and carbon, respectively. A solution mixture of the precursors was first freeze-dried and then treated at a high temperature. 3D SnS–MoS2@C was generated after removing the NaCl template of the carbonation product with deionized water.

First, we examined the morphology of 3D SnS–MoS2@C and SnS@C with FESEM [Fig. 2a, b and d]. 3D SnS–MoS2@C has a large number of porous structures, while SnS@C has no obvious pore structure. The overall morphology of the 3D SnS–MoS2@C composite resembles that of white fungus (Fig. 2c). There are a large number of continuous three-dimensional carbon networks with a pore size distribution between 100 nm and 1 μm. The morphology of 3D SnS shares the same structure with 3D SnS–MoS2@C (Fig. S1, ESI†), which suggests the universality of the proposed strategy to prepare a highly porous structure. The specific surface areas of 3D SnS–MoS2@C, 3D SnS@C and SnS@C were found to be 196.4, 155.5, and 11.0 m² g⁻¹.
respectively (Fig. S2, ESI†), which agrees well with the FESEM results. The enlarged surface area of the 3D SnS–MoS₂@C and 3D SnS@C would enhance the contact between the electrode/electrolyte, leading to a reduced transportation path for both electrons and Li⁺. EDS was conducted to further study the elemental composition of 3D SnS–MoS₂@C, which reveals the existence and even the distribution of C (red), N (green), Mo (purple), S (orange), and Sn (blue) over the composite (Fig. 2e–j). The contents of MoS₂ and SnS in 3D SnS–MoS₂@C were determined to be around 18.8 wt% and 36.5 wt%, respectively, on the basis of the ICP-AES analysis, which gives a SnS to MoS₂ mole ratio of 2.1 : 1, in agreement with the mole ratio of their corresponding precursors and also agrees well with the EDS results (Fig. S3, ESI†).

![Fig. 1 Synthetic procedure for 3D SnS–MoS₂@C.](image1)

![Fig. 2 (a) and (b) FESEM images of the as-prepared 3D SnS–MoS₂@C. (c) Digital image of white fungus. (d) FESEM images of SnS@C and (e)–(j) EDS mapping (C, N, Mo, S, and Sn) images of the 3D SnS–MoS₂.](image2)
The crystal structures of the 3D SnS–MoS$_2$@C, 3D SnS@C, and SnS@C were studied using XRD (Fig. 3a). All the three samples demonstrated the high crystallinity of SnS and the diffraction peaks at 22.01°, 26.01°, 27.47°, 31.53°, 31.97°, 39.05°, 45.50°, 48.51°, and 53.15° were associated with the (110), (120), (021), (111), (040), (131), (002), (211) and (122) crystal faces of SnS (PDF #39-0354), respectively. Compared to the XRD spectra of SnS@C and 3D SnS@C, an additional diffraction peak at around 14.2° was observed for 3D SnS–MoS$_2$@C, which could be assigned to the (002) facet of MoS$_2$. The Raman spectra of the three SnS-based composites reveal well-defined D and G bands which locate at 1357 and 1586 cm$^{-1}$, respectively. The intensity ratio ($I_D/I_G$) could be calculated to estimate the defects and the disorder degree of the carbon material. The $I_D/I_G$ values of the SnS@C, 3D SnS@C, and 3D SnS–MoS$_2$@C were found to be 0.98, 0.98, and 0.96, respectively, which indicates the abundance of carbon defects in all the three samples. In addition, the additional peaks of 3D SnS–MoS$_2$@C near 406 and 382 cm$^{-1}$ are associated with the A$_{1g}$ and E$_{2g}$ vibrations of MoS$_2$, respectively, which agrees well with the XRD results.

TEM was employed to further examine the structure of the as-prepared 3D SnS–MoS$_2$@C. The ternary composite shows a continuous porous structure with SnS and MoS$_2$ particles embedded in the carbon skeleton (Fig. 4a), which could effectively mitigate the agglomeration of both the SnS and MoS$_2$ particles. In addition, the as-prepared 3D SnS–MoS$_2$@C composite exhibits well-defined diffraction fringes with lattice pitches of 0.28, 0.24, and 0.68 nm, which are associated with the (111) facet of SnS and the (103) and (002) facets of MoS$_2$, respectively (Fig. 4b).

The XPS survey spectrum of 3D SnS–MoS$_2$@C suggests that the as-prepared composite contains primarily Sn, Mo, N, C, S, and O elements (Fig. 5a). As shown in Fig. 5b, Sn 3d$^{3/2}$ and a strong peak of Sn 3d$^{5/2}$ with binding energies of 487.2 and 495.8 eV appear, which could be assigned to SnS. The characteristic peaks of Mo$^{4+}$ in MoS$_2$ could also be observed at 229.5 and 232.8 eV (Fig. 5c). In addition, there is a weak peak of Mo$^{5+}$ 3d$^{3/2}$ at 236.0 eV, indicating that trace MoO$_3$ may exist in the material. The N 1s spectrum in Fig. 5d suggests that the N atom mainly exists in the form of pyridine and pyrrole type N in the composite. Therefore, under high-temperature conditions, both ammonia and nitrogen could promote the nitrogen-doping level of the composite. The doping level of nitrogen was estimated based on the EDS analysis. A nitrogen weight ratio of 3.96 wt% was determined for the 3D SnS–MoS$_2$@C.
composite (Fig. S3, ESI†). Extensive theoretical and experimental studies have showed that nitrogen doping of the carbon materials would enhance their electronic conductivity by tuning the Fermi level and increasing the fraction of the localized electronic states.49–51 In addition, the doped N atoms, especially pyridinic-N, exhibit a strong affinity to sulfide species, which would reduce the shuttling of the polysulfide intermediates.52,53

Fig. 5e shows the XPS spectrum of C 1s. The peaks around 284.8, 286.0, and 288.6 eV could be assigned to C–C, C–N, and O–C=O, respectively. Recent studies suggest that heteroatom doping of carbon materials could effectively promote the electronic conductivity, leading to an improved rate performance.54,55 The high-resolution XPS spectrum of S 2p reveals two peaks near 162.2 and 163.4 eV, which originate from S2−, and the peak near 164.5 eV is associated with S–C (Fig. 5f).56

**Electrochemical performance**

CV tests were first conducted to study the electrochemical behavior of 3D SnS–MoS2@C (Fig. 6a). During the first cathodic scan, the broad peak at 0.81 V could be ascribed to the lithiation of SnS into Li2S and Sn, which is disguised by the simultaneous irreversible SEI formation. This broad peak disappeared during the subsequent scans, suggesting the formation of a stable SEI film during the first reduction. We notice that a new cathodic peak at 1.3 V evolved during the subsequent cycles, which could be assigned to the lithiation of SnS after the formation of the stable SEI.26,34 The broad peak at 0.31 V could be assigned to the reversible conversion process: MoS2 + 4Li + 4e− ↔ Mo + 2Li2S.34 The broad peak near 0.1 V could result from the reversible alloying process between Sn and Li, namely Sn + xe− + xLi+ ↔ LixSn (0 ≤ x ≤ 4.4).57 A series of oxidation peaks between 0.2 and 0.8 V could be observed,
which is ascribed to the sequential de-alloying of Li$_x$Sn and the conversion of Mo and Li$_2$S to MoS$_2$ and Li$^+$.57 Two broad peaks around 1.8 and 1.34 V could be assigned to the conversion of SnS to Sn and Li$_2$S.58,59 Significantly, the redox peaks of the subsequent CV curves almost coincide with each other, which suggests the superior stability and reversibility of 3D SnS–MoS$_2$@C. Fig. 6b presents the first galvanostatic voltage profiles of the three SnS-based composites at 200 mA g$^{-1}$. Two distinct plateaus could be observed during the discharge process. The first discharge plateau located between 0.8 and 1.0 V corresponds to the lithiation of SnS, forming Sn and amorphous Li$_2$S, accompanied with the irreversible SEI formation. The second plateau between 0.2 and 0.5 V could be associated with the alloying reaction of Sn with Li. The 3D SnS–MoS$_2$@C anode demonstrates a superior stability and reversibility over the 3D SnS@C and SnS@C anodes upon repeated charge and discharge at low rates (Fig. S4 and S5, ESI†). The achieved gravimetric capacities of all the three samples decreased with the increasing rates. When the applied current was increased to 4000 mA g$^{-1}$, the gravimetric capacities of the SnS@C and 3D SnS@C electrodes were found to be 30 and 200 mA h g$^{-1}$, respectively. Remarkably, the specific capacity of the 3D SnS–MoS$_2$@C composite stabilized around 533.7 mA h g$^{-1}$ at 4000 mA g$^{-1}$ and recovered to 880.8 mA h g$^{-1}$ when the applied current was reduced to 200 mA g$^{-1}$. The weight ratio of the active materials not only greatly influenced the performance of the electrodes but also directly determined their energy density. We notice
that 70 wt% of 3D SnS–MoS\(_2\)@C is relatively lower compared to those of commercialized LIBs. Cycling of the 3D SnS–MoS\(_2\)@C electrode with 90 wt% active materials was performed (Fig. S6, ESI\(^\dagger\)). Both electrodes shared similar high CEs close to 100% while the electrodes with 90 wt% active material suffered from more severe capacity fading than the ones with lower active material content. Further optimization of the electrode structural design is needed to improve the performance of the 3D SnS–MoS\(_2\)@C electrodes. The outstanding rate performance of the 3D SnS–MoS\(_2\)@C composites could be ascribed to the following two aspects: (1) the pore size lies between 100 nm and 1 \(\mu\)m which greatly reduces the diffusion path of Li\(^+\) and a large number of microspores enlarge the electrode/electrolyte contact area, which is beneficial for the rate performance of the anode\(^{26,60}\) and (2) the catalytic effect of Mo on the oxidation of Li\(_2\)S as well as its ability to regulate the conversion of polysulfide during de-lithiation.\(^{35–42}\) The rate capability of 3D SnS–MoS\(_2\)@C was compared with that of the other two SnS-based composites at 1000 mA g\(^{-1}\) (Fig. 6d). During the first 50 cycles, the gravimetric capacities of both 3D SnS@C and SnS@C were sharply decreased to less than 200 mA h g\(^{-1}\), whereas 3D SnS–MoS\(_2\)@C demonstrated stable cycling of more than 500 cycles with a gravimetric capacity of 651.2 mA h g\(^{-1}\) and an average CE of 99.75%. The difference in the rate performance between 3D SnS–MoS\(_2\)@C and SnS@C was investigated by monitoring their morphology evolution during cycling. The 3D porous structure remained well-preserved while the structures of 3D SnS@C and SnS@C were shattered after 50 cycles (Fig. S7, ESI\(^\dagger\)). Galvanostatic cycling tests of the full cell configuration with the 3D SnS–MoS\(_2\)@C anode and the commercial LiFePO\(_4\) cathode were conducted at 100 mA g\(^{-1}\) (Fig. S8, ESI\(^\dagger\)). A gravimetric capacity of 485 mA h g\(^{-1}\) could be achieved with an average CE of 97.5% after 100 cycles. We notice that the initial CE is as low as 60%, which could be associated with the irreversible SEI formation on the 3D SnS–MoS\(_2\)@C anode during the first charging process. The practical application of the full cell was also evaluated by powering programmed light-emitting diode (LED) fans. Three 3D SnS–MoS\(_2\)@C/LiFePO\(_4\) full cells connected in series could power the LED fans for several minutes (Fig. S9 and Video, ESI\(^\dagger\)).

Electrochemical impedance spectroscopy was conducted to probe the resistance evolution of the three SnS-based anodes before and after 50 cycles (Fig. S10, ESI\(^\dagger\)). The total resistance of the 3D SnS@C and SnS@C electrodes gradually increases during cycling which might be related to their structure instability during repeated lithiation and de-lithiation. In contrast, the total
resistance of the 3D SnS–MoS2@C electrode decreased after cycling which could be ascribed to the improved wettability between the electrode and the electrolyte. The high-frequency semicircle could be ascribed to the charge transfer, and the low-frequency slope could be assigned to the Li⁺ diffusion behavior. As can be seen from the fitting results (Table S1, ESI†), the total resistance consists of three components: charge transfer resistance $R_{ct}$, film resistance $R_f$, and the Warburg diffusion resistance $W$. Among all the three anodes, SnS@C exhibits the largest film resistance, which reflects the formation of a thick and unstable SEI film between the material and the electrolyte. The 3D SnS–MoS2@C composite has the smallest $R_f$, suggesting the formation of a stable SEI over a unique three-dimensional porous structure. Both the Warburg impedance and charge transfer resistance of 3D SnS–MoS2@C are smaller than those of the other samples, which agrees well with the rate performance results (Fig. 6c).

To differentiate the surface capacitance from the electrochemical reactions, CV tests of the 3D SnS–MoS2@C electrode with the scan rates varying from 0.1 to 2.0 mV s⁻¹ were conducted (Fig. 7a). The current response at a specific voltage can be divided into two parts: (1) the current contribution of the surface capacitance and (2) the diffusion-controlled current contribution. The corresponding relationship is described as follows:

$$i(v) = k_1v + k_2v^{1/2} = av^b$$  \tag{1}

$$\log i(v) = \log a + b \log v$$  \tag{2}

where $v$ is the scan rate, $i(v)$ is the measured current, $k_1v$ is the capacitive contribution, $k_2v^{1/2}$ is the diffusion-controlled current contribution, and $k_1$, $k_2$, $a$ and $b$ are constants. To simplify the relationship between $i(v)$ and $v$, the logarithmic form of eqn (1) is often adopted (eqn (2)). The constant $b$ has a value that lies in the range between 0.5 and 1.0. When $b$ approaches 0.5, the reaction exhibits a slow semi-infinite diffusion-controlled Faraday process, whereas if $b$ approaches 1.0, the reaction is dominated by a capacitive process. The calculated $b$ values correspond to two oxidation peaks and two reduction peaks which are 0.79, 0.75, 0.78, and 0.80, respectively, which implies that the redox reactions of the 3D SnS–MoS2@C anode are determined by both capacitance and diffusion-controlled processes (Fig. 7b). Fig. 7c shows the capacitance fraction at different scan rates. The capacitive Li storage accounts for 59.7% at 1 mV s⁻¹ (Fig. 7d), which is consistent with the results concluded from the $b$ values.

**Conclusions**

In summary, a rationally designed highly porous 3D SnS–MoS2@C composite was successfully synthesized using a facile and mild procedure. The 3D SnS–MoS2@C composite achieves a superior capacity of 861.8 mA h g⁻¹ after 200 cycles at 200 mA g⁻¹. In addition, the as-prepared ternary composite demonstrates an outstanding rate performance and a long lifespan as well. A remarkable capacity of 651.2 mA h g⁻¹ was maintained after 500 cycles at 1000 mA g⁻¹. This facile and effective method of preparing highly porous electrodes could potentially be applied to other metal sulfide-based electrodes.

**Conflicts of interest**

The authors declare no competing interest.

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