Coordinating gallium hexacyanocobaltate: Prussian blue-based nanomaterial for Li-ion storage

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Prussian blue analogs (PBAs) are a type of metal–organic framework and have drawn significant attention recently. To date, most are constructed with divalent transition metal ions coordinated to the N end of a cyanide bridge. In this report, we studied a trivalent gallium ion-based Ga hexacyanocobaltate (GaHCCo), which depicted a face-centered cubic crystal structure. In addition, the synthesized GaHCCo was demonstrated as a cathode material of lithium-ion batteries (LIBs) and was found to exhibit long-term stability, having a capacity retention of 75% after 3000 cycles of repeated charge–discharge cycling and an extremely high coulombic efficiency of 98%, which was achieved because of a solid-state diffusion controlled Li-ion storage process. After ex situ XRD analysis on the different charge stages, the Li-ion storage in the GaHCCo was attributed to the Co species via the formation of a Li/Co compound. This work will pave the way toward the study of PBAs constructed with trivalent metal ions and provide more insights into the development of high-performance LIBs in the future.

Introduction

Batteries are considered necessary devices for the integration of renewable and green natural energy resources into the electric grid. 1–4 Lithium-ion batteries (LIBs) have seen great advances because of increases in the reliability and durability of the anodes and cathodes, and LIBs now have highly improved energy and power densities. 5–7 However, improvements in anodic safety and in cost efficiency of electrode materials are still required. Typically, the further modification of anode materials to prevent or minimize the formation of dendrites and to form a stable solid electrolyte interface 8,9 and the development of low-cost cathode materials synthesized by facile and environmentally friendly processes are required for sustainable developments. To date, several research groups have explored different types of high-performing cathode materials for LIBs, 10,11 but further work is required to reduce the complexity of cathode material synthesis while maintaining excellent electrochemical properties.

Metal–organic frameworks (MOFs) are multi-functional materials that have been studied in diverse fields including catalysts, gas sensors, and solid electrolytes and have shown great potential. 12–16 With regard to the use of MOFs as cathode materials for LIBs, two different methods (direct use or as sacrificial precursors) are typically employed. 17–18 In particular, Prussian blue analogs (PBAs), which are typical MOFs, are considered one of the most attractive candidates because of their easy of synthesis in aqueous solution at room temperature without the need of additives or post-processing. 18 Recently, the study of PBAs as cathode materials for LIBs has mainly focused on functionalized PBAs (for example, those treated by etching, oxidation, or combination with other materials such as carbon nanotubes), 19,20 which results in highly improved electrochemical properties. However, this extra processing increases the fabrication costs during a massive fabrication. Thus, the further study of naked PBAs is logical. With regard to the study of naked PBAs, research groups have mainly focused on A 3–[M II(CN) 6 ] 3 and A 2 M III(CN) 6 systems having A 2+ ions and B 4 [M II(CN) 6 ] 3 and BM III(CN) 6 systems having B 3+ ions (M: transition metal ions coordinated to C; A and B: transition metal ions coordinated to N). However, the latter case (i.e., those constructed with B 3+ ions) is limited to Fe 3+ such as Fe 3+Fe(CN) 6 , Fe 3+Co(CN) 6 , and Fe 3+Cr(CN) 6 . 22,23 Therefore, studies of PBAs constructed with other types of N-coordinated trivalent metal ions are necessary to provide an in-depth understanding for this overlooked issue. To obtain a trivalent metal ion that is soluble and stable in an aqueous solution, we systematically studied the elements in the periodic table. The elements of the boron group in the periodic table have typical trivalent characteristics. We, thus, fabricated the six-fold
coordinated PBAs using the lighter Ga species. In particular, we synthesized the Ga hexacyanocobaltate (GaHCCo) and further studied its electrochemical properties as a cathode material of LIBs, revealing a solid-state diffusion-controlled Li-ion storage mechanism by utilizing the Co species.

**Experimental**

**Materials**

GaHCCo nanoparticles (NPs) were synthesized by a co-precipitation method involving the simultaneous dropwise addition of 100 mL Ga(NO\(_3\))\(_3\) (0.01 M) (Sigma-Aldrich) and 100 mL K\(_2\)Co(CN)\(_6\) (0.01 M) (Sigma-Aldrich) to 200 mL deionized H\(_2\)O. The entire synthesis process was carried out at 80 °C with vigorous stirring. The formation of a precipitate was observed after a period of heating. After a cooling of the mixture to room temperature, the precipitate was separated and rinsed with large amounts of deionized water several times to remove the impurity ions (such as K\(^+\)) and subsequently dried in a vacuum oven at 60 °C. A slurry containing GaHCCo, carbon black (Super P Li), and poly(vinylidene) difluoride in a mass ratio of 7:2:1 was prepared by manually grinding the mixed powders and subsequently dispersing them in N-methyl-2-pyrrolidinone (NMP) in a manner similar to the standard slurry preparation method widely employed in the LIB research communities. In addition, before the injection of NMP, the mixed powders were dried overnight in a vacuum oven at 60 °C. The mixed powder weight was measured before and after vacuum drying to ensure that water was eliminated as much as possible. A working electrode with a mass loading of approximately 3 mg cm\(^{-2}\) was prepared by spreading the slurry on a graphite paper current collector (Alfa Aesar), followed by drying overnight in a vacuum oven at 60 °C.

**Physical characterization**

X-ray diffraction (XRD, D8 Advance, Bruker, Cu K\(_\alpha\) radiation at a fixed incident angle of 2°), X-ray photoelectron spectroscopy (XPS, PHI 5000 VersaProbe with an Al K\(_\alpha\) source (Sigma Probe, VG Scientific)), Raman spectroscopy (inVia Raman Microscope), and Fourier transform infrared (FTIR, Nicolet iS50, Thermo Fisher) spectroscopy measurements were carried out. The morphology and composition of the samples were investigated using field emission-scanning electron microscopy (FE-SEM, SUPRA 55VP, Carl Zeiss AG), transmission electron microscopy (TEM, JEOL JEM-2100F), energy-dispersive X-ray spectroscopy (EDX). The analysis for a composition of the as-prepared GaHCCo was also carried out using thermogravimetric analysis (TGA) which was performed under N\(_2\) flow from room temperature to 700 °C with a temperature ramp of 10 °C min\(^{-1}\), as well as X-ray fluorescence measurements (XRF, ZSX-PRIMUS, Rigaku). Quantitative measurements were achieved by using inductively coupled plasma (ICP) for Ga, Co, and K elements and EA(CHNS) analysis for C, H, and N elements.

**Electrode preparation**

A slurry containing GaHCCo, carbon black (Super P Li), and poly(vinylidene) difluoride in a mass ratio of 7:2:1 was prepared by manually grinding the mixed powders and subsequently dispersing them in N-methyl-2-pyrrolidinone (NMP) in a manner similar to the standard slurry preparation method widely employed in the LIB research communities. In addition, before the injection of NMP, the mixed powders were dried overnight in a vacuum oven at 60 °C. The mixed powder weight was measured before and after vacuum drying to ensure that water was eliminated as much as possible. A working electrode with a mass loading of approximately 3 mg cm\(^{-2}\) was prepared by spreading the slurry on a graphite paper current collector (Alfa Aesar), followed by drying overnight in a vacuum oven at 60 °C.

**Results and discussion**

The proposed crystal structure is shown in Fig. 1; the structure consists of a face-centered cubic crystal structure containing cyanide bridges alternately bonded with Co\(^{3+}\) and Ga\(^{3+}\) centers, having eight cavities (sub-units) within each unit with a size as small as ca. 1 nm. Morphologies of the GaHCCo particles are observed using FE-SEM, and the NPs are found with a size of ca. 500 nm (Fig. 1b). Furthermore, the comprising elements were uniformly distributed throughout the NPs (Fig. 1c). The further magnification images of the particles are obtained using TEM (Fig. 1d) displaying the particle with a diameter of ca. 500 nm and uniformly distributed elements as shown in the elemental mapping. To investigate this further, TGA experiments were conducted (Fig. 1e), and it revealed a constant decrease in a weight of the product upon heating, confirming the structural weakness of GaHCCo, which is unlike that of other PBAs being able to withstand a temperature up to 400 °C. The crystalized feature is depicted in the XRD result. Furthermore, the crystal structure is further confirmed by the Rietveld refinement showing well matched XRD curves for experimentally obtained result and calculated one. The refinement parameters are given in Table 1 demonstrating a space group 225 and lattice parameters of a = b = c = 10.0971 Å. The characteristic lattice diffraction peaks in the XRD patterns (Fig. 1f) indicate a typical face-centered cubic crystal structure for the GaHCCo. The characteristic Bragg diffraction peaks (PDF card no. 01-072-1431) are well indexed. Here, the standard diffraction peaks are referred to the PBA Co\(_3\)Co(CN)\(_6\) with a cubic crystal structure due to the absence of the corresponding standard card for GaHCCo. The presence of cyanide bridges was inferred from FTIR (Fig. 1g), which showed characteristic bands at ca. 2200 cm\(^{-1}\). Furthermore, the cyanide bridges were further detected using Raman spectroscopy (Fig. 1h), revealing...
characteristic bands at ca. 2210 and 2240 cm$^{-1}$, consistent with reports concerning other PBAs.$^{25}$ The comprising elements are also clearly confirmed in XRF spectra (Fig. 2). The composition elements are screened out at different energies as shown by peaks with high intensities for each element. A quantitative elemental analysis for the GaHCCo by ICP and EA(CHNS) (Table 2) demonstrates the molecular formula $K_{0.017}Ga_{0.99}Co(CN)_6\cdot0.32H_2O$. Furthermore, the surface chemical properties of the GaHCCo product are studied using XPS. The wide-survey spectrum (Fig. 3a) indicates bonding nature in GaHCCo. The C 1s and N 1s peaks in the deconvoluted spectra are consistent with the presence of cyanide bridges, as indicated by the FTIR and Raman spectra (Fig. 1g and h). Concomitant Co$^{3+}$ and Co$^{2+}$ ions in the deconvoluted Co 2p spectra with different energies are consistent with the split Raman peaks. Unlike the Co 2p peak, the deconvoluted Ga 2p peak indicates pure Ga$^{3+}$ after the aqueous synthesis process. Thus, the XPS results demonstrate the bonding state of the formed GaHCCo.

Table 1 Details of Rietveld refinement parameters for the GaHCCo

| Parameters       | Values          |
|------------------|-----------------|
| Space group      | 225             |
| $a$ (Å) = $b = c$| 10.0971         |
| $V$ (Å$^3$)      | 1029.4          |
| C (x, y, z)      | (0.303, 0.000, 0.000) |
| N (x, y, z)      | (0.1928, 0.000, 0.000) |
| Co (x, y, z)     | (0.500, 0.500, 0.500) |
| $R_{Bragg}$      | 3.607           |
| $R_{wp}$         | 16.42           |
| $R_p$            | 10.41           |
| GOF              | 13.17           |

The Li-ion storage process of GaHCCo is further studied using the ex situ XRD method (Fig. 5). The XRD spectra of the samples charged to 2.2, 3.0, and 3.6 V vs. Li$^+$/Li reveal the collapse of the GaHCCo structure, which is similar with the previously reported Co$_{2}[Co(CN)]_6$ as anode for potassium-ion batteries.$^{28}$ This can be further observed in the sample after a repeated charge/discharge cycling test (Fig. 6b), where the characteristic peaks of GaHCCo are greatly eliminated. A newly formed peak (corresponding to Li$_{0.73}CoO_2$) at ca. 18° in the XRD pattern (Fig. 5d) indicates that the corresponding charge/discharge process is mainly achieved by bonding with Co.
species instead of Ga. On increasing the cutoff voltage, the intensity of this phase was reduced, illustrating the underlying delithiation process. This can be further demonstrated in the ex situ XPS results by the gradually increase of the deconvoluted Co\textsuperscript{2+} peak intensity with discharge proceeding (Fig. 7). Other deconvoluted XPS results (C 1s, N 1s, and Ga 2p) exhibit an absence of obvious changes (Fig. 7). This is the first example of Li-ion storage in a collapsed PBAs via bonding with one of the host species.

The electrochemical impedance spectra of GaHCCo is shown in Fig. 6c, with a depressed semicircle (charge transfer process) connected with an oblique line (mass transfer process). The material exhibits a charge transfer impedance of ca. 200 \( \Omega \). In a controlled experiment, we also measure the capacity of the

| Element | C (wt\%) | H (wt\%) | N (wt\%) | Co (wt\%) | Ga (wt\%) | K (wt\%) |
|---------|---------|---------|---------|---------|---------|---------|
| Amount  | 22.51   | 1.29    | 24.19   | 13.30   | 15.60   | 0.07    |

Table 2  EA(CHNS) for C, H, N elements and ICP for Co, Ga, and K elements measurements of the as-prepared GaHCCo

Fig. 2  XPS spectra of the synthesized GaHCCo: (a) Co 2p, (b) Ga 2p, (c) K 2p, (d) C 1s, and (e) N 1s.

Fig. 3  (a) Wide-survey and deconvoluted (b) C 1s, (c) N 1s, (d) Co 2p, and (e) Ga 2p XPS spectra of the GaHCCo.
bare graphite paper current collector, which shows a negligible capacity (Fig. 6d).

To analyze the contributions of diffusion-controlled and capacitive Li-ion storage contributions to the total Li-ion storage capacity of GaHCCo qualitatively and quantitatively, we carried out CV measurements for the GaHCCo cathode at different scan rates (0.5–2.5 mV s⁻¹) within the same potential window of 2.2–4.5 V vs. Li⁺/Li (Fig. 8a). The curves obtained at all scan rates displayed a quasi-rectangular shape. To investigate this capacitive feature further, the dependence of response current (i) on scan rate (v) is modeled using the following power law: \( i = av^b \).

The fitting of a log(i) vs. log(v) plot is expected to afford a straight line with slope b; \( b = 0.5 \) corresponds to diffusion-controlled Li-ion storage, indicating a faradaic electrochemical reaction, whereas \( b = 1.0 \) corresponds to capacitive Li-ion storage. Here, b-values between 0.5 and 1.0 are observed, which indicates the concomitant nature of diffusion-controlled and capacitive Li-ion storage (Fig. 8b). The relative contributions of these storage mechanisms are further calculated by re-expressing eqn (1) as:

\[
i = k_1v + k_2v^{1/2},
\]  

Fig. 4 (a) CV curves, (b) rate performance, (c) corresponding voltage profiles, (d) dQ/dV curves, (e) long-term repeated cycling test, and (f) representative voltage profiles of the GaHCCo.
where $k_1v$ represents the contribution of the $b = 1$ case, and $k_2v^{1/2}$ represents the contribution of the $b = 0.5$ case. The obtained results are presented in Fig. 8c, which shows that at 0.5 mV s$^{-1}$, 30% of the total capacity corresponded to capacitive Li$^+$ storage. This contribution increases with increasing scan rates (49% at 2.5 mV s$^{-1}$), which indicates

![Fig. 5](image_url) (a) Ex situ XRD patterns of GaHCCo at (a) 2.2 V, (b) 3.0 V, (c) 3.6 V, and (d) magnified XRD peaks.

![Fig. 6](image_url) XRD pattern of the GaHCCo (a) before and (b) after cycling test. (c) EIS spectrum of the GaHCCo. (d) The charge/discharge cycling measurement of the bare graphite paper current collector.
that the faradaic redox reaction dominated the Li-ion storage process.

Conclusions

In this study, we conduct the formation of GaHCCo with an N-coordinated trivalent metal ion (Ga$^{3+}$) as a cathode material for LIBs. The PBA depicts a face-centered cubic structure with a unique thermally sensitive property. In addition, the synthesized GaHCCo exhibits long-term charge/discharge stability, having a capacity retention of 75% after 3000 cycles of repeated cycling test with an extremely high coulombic efficiency of 98%, benefiting from a solid-state diffusion-controlled Li-ion storage process. In particular, the Li-ion storage in the GaHCCo is mainly attributed to the Co species by forming a Li/Co compound. This work will pave the way toward the study of PBAs constructed with other trivalent metal ions coordinated to N end of cyanides and provides more insights into the development of high-performing LIBs in the future.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This research was supported by Korea Institute of Science and Technology Future Resource Program (2E29400). Furthermore, the financial supports of the Future Material Discovery Program (2016M3D1A1027666), the Basic Science Research Program (2017R1A2B3009135) through the National Research Foundation of Korea are appreciated, and China Scholarship Council (201808260042).

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