Physical Investigation of Spin-Coated MoS₂ Films †

Grazia Giuseppina Politano 1,*, Marco Castriota 1,2,*, Maria Penelope De Santo 1,2, Mario Michele Pipita 3, Giovanni Desiderio 2, Carlo Vena 1 and Carlo Versace 1,2

1 Dipartimento di Fisica, Università della Calabria, 87036 Rende CS, Italy; maria.desanto@fis.unical.it (M.P.D.S.); carlo.vena@fis.unical.it (C.V.); carlo.versace@fis.unical.it (C.V.)
2 Licryl CNR/Nanotec c/o Dipartimento di Fisica, Università della Calabria, 87036 Rende CS, Italy;
giovanni.desiderio@fis.unical.it
3 Notredame s.r.l., c/o Dipartimento di Fisica, Università della Calabria, 87036 Rende CS, Italy;
mario.pipita@gmail.com
* Correspondence: grazia.politano@unical.it (G.G.P.); marco.castriota@fis.unical.it (M.C.)
† Presented at the 2nd International Online-Conference on Nanomaterials, 15–30 November 2020; Available online: https://iocn2020.sciforum.net/.

Abstract: Among emerging Transition Metal Dichalcogenides (TMDCs), molybdenum disulfide (MoS₂) has attracted a remarkable interest due to its many possible applications. In particular, MoS₂ has potentialities not yet fully realized in solution-based applications. The morphological and the structural properties of MoS₂ films deposited by spin-coating onto Si/SiO₂ substrates were investigated by Scanning Electron Microscopy (SEM), Atomic Force Microscopy (AFM) and Micro-Raman Spectroscopy. High resolution AFM imaging highlights the presence of a layered structure. The thickness of each layer is estimated to be around 13 nm. Micro-Raman measurements reveal that there is a coexistence between 2H-MoS₂ and 1T-MoS₂ phases, which could be useful for electrical applications. Moreover, the band at 290 cm⁻¹ is assigned to the amorphous phase of MoS₂. The detectability of the mode E₁g in back scattering geometry is ascribed to the disorder of the amorphous phase.

Keywords: thin films; molybdenum disulfide; Transition Metal Dichalcogenides

1. Introduction

Among Transition Metal Dichalcogenides (TMDCs), molybdenum disulfide (MoS₂) offers several advantages because of its unique and tunable electronic properties. A simple model to describe the structure of MoS₂ states that one molybdenum (Mo) atom is covalent bonded with three sulfur (S) atoms on the top and three S atoms on the bottom in a prismatic way. A layer is obtained when the prismatic structure is repeated infinite times on one plane. In this way, one layer is made by a plane of Mo atoms enclosed in two planes of S atoms [1]. While, the bonds among the different atoms inside a layer are covalent, the addition of others layers occurs by Van der Waals interactions, weaker than the former, among the different atoms of each layer [1]. MoS₂ shows mainly two phases: One with a trigonal prismatic structure (2H-MoS₂) and one with an octahedral structure (1T-MoS₂). The two phases exhibit completely different electronic structures: 2H-MoS₂ phase is semiconducting while 1T-MoS₂ is metallic [2]. In [3], Eda et al. showed that 2H/1T hybrid structures coexist in chemically exfoliated MoS₂ nanosheets.

Scalable production of two-dimensional (2D) materials can be achieved by solution-based exfoliation methods [4]. In particular, MoS₂ has potentialities not yet fully realized in solution-based applications [5].

Scanning Electron Microscopy (SEM), Atomic Force Microscopy (AFM) and Micro-Raman spectroscopy measurements were carried out on MoS₂ films spin-coated onto Si/SiO₂ substrates.
Micro-Raman spectroscopy measurements reveal the coexistence of 2H-MoS$_2$ and 1T-MoS$_2$ phases, which is useful for electrical applications [6].

2. Materials and Methods

Silicon (Si) wafers, which are used as substrates, were ultrasonically cleaned in acetone, then in double-distilled water and isopropanol. At the end, they were dried with warm air.

The commercial aqueous solution of MoS$_2$ dispersion 0.1–0.5 mg in H$_2$O, which was obtained by solution-based exfoliation methods, was bought from Sigma Aldrich. The solution was sonicated for 30 min using an ultrasonic bath.

MoS$_2$ films were reproducibly prepared by spin-coating the solution onto Si/SiO$_2$ substrates (SiO$_2$ thickness of ~2 nm). The results are reported on samples prepared at 6000 rpm spin coating speed and 60 s as deposition time.

The MoS$_2$ flakes were characterized by scanning transmission electron microscope (STEM). A drop of the sample solution was placed on a Formvar/carbon on 300 gold mesh type S162A3 (Agar Scientific, UK) and dried at room temperature. SEM analysis was accomplished with a FEI Quanta FEG 400 F7 eSEM (Eindhoven, The Netherlands) microscope.

Tapping mode AFM images were obtained in ambient conditions with a Multimode 8 equipped with a Nanoscope V controller (Bruker Instruments, Santa Barbara, USA). Images were acquired using cantilevers with a force constant $k = 5$ Nm$^{-1}$ (model TAP150A, Bruker, Santa Barbara, USA). The scan line speed was optimized between 1 and 3 Hz over 512 × 512 pixels. Image processing and analysis were carried out using the free software WSxM [7].

Micro-Raman spectra were collected by using a Horiba-Jobin Yvon (Darmstadt, Germany) microprobe apparatus (spectral resolution $\sim$2 cm$^{-1}$), equipped with a Charge-Coupled Device (256 × 1024 pixels) detector cooled at −70 °C and with a 532 nm line of a diode laser, with an emitted power of 50 mW. The laser spot was about 2–3 μm of apparent diameter. The heating filters, with different optical densities, were used to avoid structural changes due to laser.

3. Results and Discussion

3.1. STEM, SEM and AFM Measurements

A STEM image of MoS$_2$ flakes, drop-casted onto a gold mesh, is reported in Figure 1a. The size distribution of the MoS$_2$ flakes areas is shown in Figure 1b, by which it is evident that most MoS$_2$ aggregates have dimensions less than 30 nm.

![Figure 1](image1.png)

Figure 1. STEM image of drop-casted MoS$_2$ flakes onto a gold mesh, and (a) size distribution of MoS$_2$ flakes areas (b).

A SEM image of MoS$_2$ films spin-coated onto Si/SiO$_2$ substrate is reported in Figure 2.
The surface topographies of MoS$_2$ films spin-coated onto Si/SiO$_2$ substrates were characterized by AFM analysis. The investigated areas show a homogeneous MoS$_2$ deposition on the surface as reported in Figure 3 in a 2D (a) and a three-dimensional (3D) representation (b). The root mean square roughness measured on 100 $\times$ 100 $\mu$m$^2$ areas is (7.0 ± 1.5) nm. High resolution AFM imaging highlights the presence of a layered structure, visible in small areas in Figure 3c. The thickness of each layer is estimated to be (13±2) nm, as it is reported in the line profile shown in Figure 3d.

3.2. Micro-Raman Spectroscopy Measurements

The main Raman modes of MoS$_2$ are $E_{1g}$ (286 cm$^{-1}$), $E_{2g}^1$, $E_{2g}^2$ (383 cm$^{-1}$), $A_{1g}$ (408 cm$^{-1}$) and $E_{2g}^2$ (32 cm$^{-1}$) [8].

The $E_{1g}$, $E_{2g}^1$, and $E_{2g}^2$ are in-plane Raman active modes while the $A_{1g}$ is out of plane. The $E_{2g}^1$, $E_{2g}^2$ are vibrations of Mo and S planes in opposite direction in the MoS$_2$
structure, while the $E_{2g}^3$ are assigned to the vibrations of Mo and S planes in the same direction. The $A_{1u}$ mode is due to the vibrations of only S atoms along the c axis, while the $E_{1g}$ mode is ascribed to the in-plane vibrations of S atoms [9].

In Figure 4, the representative Raman spectra collected on MoS$_2$ films spin-coated onto Si/SiO$_2$ substrates are reported.

![Figure 4. Representative Micro-Raman spectra collected on MoS$_2$ films spin-coated onto Si/SiO$_2$ substrates; 2H-MoS$_2$ phase, and (a) 1T-MoS$_2$ phase (b).](image)

As it can be seen in Figure 4a, the only present modes are $E_{2g}^1$ and $A_{1u}$, which fall at about 380 cm$^{-1}$ and 405 cm$^{-1}$, respectively. The position of the high frequency mode indicates that the MoS$_2$ sample is monolayer, while the other mode seems to indicate a multilayer structure [1]. Such findings indicate that Figure 4a has been collected on 2H-MoS$_2$.

In Figure 4b, in addition to the bands seen in Figure 4a, the bands at about 290 cm$^{-1}$ and 299 cm$^{-1}$ are clearly detectable. Even though the $E_{1g}$ mode is Raman forbidden in back scattering geometry [10], these two modes are assigned to $E_{1g}$. In particular, the mode at 299 cm$^{-1}$ is associated to 1T-MoS$_2$ [2], while the band at 290 cm$^{-1}$ is assigned to the amorphous phase of MoS$_2$ [11]. The detectability of the $E_{1g}$ mode, even in back scattering geometry, is ascribed to the disorder of the amorphous phase.

Funding: This work was partially supported by POR CALABRIA FESR-FSE 2014-2020 -ASSE I—PROMOZIONE DELLA RICERCA E DELL’INNOVAZIONE Obiettivo specifico 1.2 Azione 1.2.2” Project: “MERAVIGLIE”.

Institutional Review Board Statement: Not applicable.

Conflicts of Interest: The authors declare no conflict of interest.

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