FABRICATION AND CHARACTERIZATION OF RUBY NANOPARTICLES

(Wan Aizuddin Wan Razali*, Azman Kasim, Syamsyir Akmal Senawi, Azhan Hashim, Norihan Yahya, Hartini Ahmad Rafaie

Faculty of Applied Sciences,
Universiti Teknologi MARA Pahang, 26400 Bandar Tun Abdul Razak Jengka, Pahang, Malaysia

*Corresponding author: wanaizuddin@pahang.uitm.edu.my

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Abstract
Numerous works have been done on finding nanoparticles (NPs) with excellent optical properties. In this work, ruby (chromium doped alumina) nanoparticles have been prepared using femtosecond laser ablation. The synthesized nanoparticles were characterised using dynamic light scattering (DLS), transmission electron microscopy (TEM) and fluorescence microscopy. DLS analysis indicates that the particles size is approximately 52 nm. TEM analysis gives smaller particles size with mean size of 38 nm compared to DLS analysis. Spherical shape of the particles was observed through TEM image. The synthesized NPs showed excellent stability in water with +55 mV zeta potential value. The most efficient wavelengths to excite the ruby NPs were determined as 405 nm and 554 nm. The emission peak for the ruby NPs was at 690 nm which is corresponds to $^2E - ^4A_2$ transition.

Keywords: ruby nanoparticles, femtosecond laser ablation, emission, bioimaging

Introduction
The fluorescence properties of ruby or Chromium doped Alumina (Cr:Al$_2$O$_3$) are very well known after the invention of first ruby laser by T. H. Maiman’s in 1960 [1]. The ruby laser consisted of a single crystal rod of synthetic corundum with chromium ions substituted the aluminum ions. The rod was pumped using flashlamp in order to emit a single pulse of coherent and monochromatic radiation. The Cr$^{3+}$ ion is very interesting because the $^2E - ^4A_2$ emission of Cr$^{3+}$ is one of the best candidate for transitions in the optical spectroscopy of solids [2, 3] and it also have broad band luminescence properties at room temperature [4]. The two zero-phonon emission lines of bulk
ruby crystals are centred at 694.3 and 692.9 nm [5]. Previously, research has predominantly been focused on the properties of bulk ruby [6-10], whilst the properties of ruby in nanoparticles form has received less attention.

Since the development of the nanotechnology, ruby NPs have tremendous potential in photonic application. In nanosize form (known as nano-ruby) new applications have been discovered, due to their interesting properties such as long fluorescence lifetime, high colloidal stability and efficient luminescence [11]. Recently, ruby NPs show promising result to be applied as a fluorescence probe for bioimaging application.

A number of different methods have been investigated in order to produce nanoparticle such as sol gel, electrospraying, spray pyrolysis, reduction methods, chemical vapor deposition (CVD), and ball milling [12-17]. Nevertheless, laser ablation method attracts more attention since it can generate of nanoparticle colloids with outstanding purity compared to the conventional manufacturing routes [18]. In this research, a colloidal suspension of ruby NPs was prepared using femtosecond laser ablation. The nanoparticles size, zeta potential and luminescence properties of produced ruby NPs were analyzed using DLS, TEM and fluorescence spectroscopy.

**Materials and Methods**

A ruby crystal with dimension of 5 mm x 5 mm x 2 mm was ablated using femtosecond laser with 300 mJ power, 100 fs pulse duration with 1 kHz repetition rate. The beam spot was calculated using gaussian function derivation method and estimated to be approximately 100 µm. The laser fluence of the focused laser beam is 3 J/cm². The ablation procedure was done 1 hour per session in atmospheric environment and the particles were collected in distilled water. The laser scanning was set at 4 mm/s velocity and 4mm/s² acceleration. The target was moved during the ablation process in order to have fresh surface during laser ablation. The collected colloidal solution was centrifuged at 2000 rcf in 15 minutes in order to force larger particles to settle at the bottom of the tube. The entire upper section (the supernatant) was then collected.

Dynamic Light Scattering (DLS) analysis was used to determine the size distribution and zeta potential of the nanoparticles using a Malvern Nano ZS. The upper section was collected for further analysis. Transmission Electron Microscopy (TEM) analysis was performed using Philips CM10 to analyse the particles size and shape Fluorolog system from Jobin-Yvon-Horiba with 450 W Xe lamp excitation was employed for spectroscopic measurements. All data were collected at room temperature.
Figure 1. Schematics of experimental setup for laser ablation. Lower part describes the scanning track on ruby crystal surface

Results and Discussion

Initial investigations using the zeta sizer (see Figure 2a) shows that the size of the ruby NPs in term of hydrodynamics diameter was distributed from 50 nm to 120 nm centred at 52 nm. Smaller particles have also been observed which indicate the wide distribution in the size of the particles. Further centrifugation was done in order to fractionize the size of the particles. The particles can be considered as stable, when zeta potential value higher than +30 mV or lower than -30 mV [19]. In our work, the zeta potential of produced nanoparticles is +55 mV (Figure 2b), which indicates excellent stability in water.

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Figure 2. (a) DLS analysis for size distribution and (b) zeta potential of ruby NPs

The particles size and shape of the sample before and after centrifugation process was characterized by TEM. Figure 3 displays the TEM image after the centrifugation process. It can be seen that, more spherical ruby NPs were obtained after undergoing centrifugation process compared to those obtain without undergoing the centrifugation process. The formed nanoparticles disperse well in the solution and does not show any particle aggregation. Further analysis was done using histogram of particle distribution from TEM image as shown in Figure 4. The histogram
shows that the mean particle size is about 38 nm compared to DLS analysis with value of 52 nm. Small amount (approximately 10%) of particles between 10–27 nm also have been observed.

Figure 3. TEM image of ruby NPs before and after centrifugation

Excitation spectrum analysis was carried out in order to determine the optimum excitation wavelength to excite the ruby NPs. As shown in Figure 5, two broad bands centred at 403 nm and 554 nm was detected. These peaks were correspond to the spin-allowed $^4A_2 (^4F)_2$-$^4T_1$ and $^4A_2 (^4F)_2$-$^4T_2$ transitions [2, 19]. Peak at 403 nm shows higher intensity compared to peak at 554 nm, results in good excitation for the ruby NPs.

Figure 4. Histogram of particles size distribution from TEM image

Figure 6 shows the emission spectra of the ruby NPs disperse in distilled water excited with 403 nm and 553 nm. Distilled water without ruby particles excited at 403 nm also been included as a reference. From the emission spectrum analysis for ruby NPs, the peak at 691.11 nm is observed which can be attributed to the transition of $E$-$^4A_2$ and $2^4A_2$-$^4A_2$. However, the $R_1$ and $R_2$ lines cannot be seen here, this is could be due low resolution of spectrometer. The intensity of the emission spectrum excitation at 554 nm is lower compare to spectrum excitation at 405 nm due lower excitation spectra. There are also two less intensive and partially overlapped peaks at 671 nm and 710 nm which could be corresponding to N-lines (zero-phonon lines) related to a coupling between Cr$^{3+}$ state and lattice defects and to Cr$^{3+}$-Cr$^{3+}$ pair interactions [4].
The image of Ruby NPs under 405 nm excitation is shown in Figure 6. Bright emission was observed using wide field microscope. These results clearly indicate the potential of the ruby NPs to be applied in bioimaging labelling in the future (Figure 7).
Figure 7. Image of ruby NPs under 405 nm excitation. Fluorescence image using wide field microscope (a) and (b) image after processing for clearer view

Conclusion
The physical and optical studies of prepared ruby NPs have been successfully discussed. The particle size was distributed from 50 nm to 120 nm centred at 52 nm. TEM image illustrates the spherical shape of the particles. The excitation spectra of the ruby colloid show that the strongest absorption for the sample occurs at 405 nm. Hence, the 554 nm excitation wavelength leads to the emission of red emission spectra centered at 690 nm which corresponding to the transitions of $E \rightarrow ^4A_2$ and $2A \rightarrow ^4A_2$. The outstanding properties of ruby NPs such as bright and sharp emission at 690 nm and excellent stability are potentially can be applied in biological labelling application.

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