Inulinase production in shake-flask fermentations from *Mucor circinelloides* BGPUP-9

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1. INTRODUCTION

A number of industrially important hydrolysing enzymes have been reported from various microbial sources. Inulinases are one of these important enzymes which act on β, 2-1 linkages of inulin to produce various industrial products. Inulinases have been grouped into two glycoside hydrolase (GH) families, i.e. 32 and 91, on the basis of their action on inulin to produce fructose/fructooligosaccharides or difructose anhydrides, respectively. Amongst various inulin-acting enzymes, exoinulinase (EC 3.2.1.80), endoinulinase (EC 3.2.1.7), 1-exohydrolase (EC 3.2.1.153), 1, 2-β-fructan 1-fructosyltransferase (EC 2.4.1.100) and sucrose 1-fructosyltransferase (EC 2.4.1.99) are members of GH 32 family, whereas fructotransferases also known as inulin lyases (EC 4.2.2.17 and 4.2.2.18) are a member of GH 91. Inulinases acts differently on β, 2-1 linkages of inulin. Hence, according to their action pattern on inulin, they are categorised as: exoinulinase (EC 3.2.1.80) and endoinulinase (3.2.1.7). Exoinulinase sequentially breaks inulin, whereas endoinulinase randomly breaks internal linkages of the polymer to produce fructooligosaccharides of varied chain length [1]. Bacteria, yeast and filamentous fungi are the microbial sources of inulinases. However, the use of fungal sources has increased tremendously due to their high thermal stability, presence of synergistic effect between enzymes to produce important industrial products and wide pH stability. *Aspergillus sp.*, *Penicillium sp.*, *Chrysosporium sp.*, *Rhizopus sp.*, etc. are some potent fungal inulinase producers [1]. Various low-cost substrates like root tubers of *Asparagus* sp. [2-4], raw dahlia inulin [5], carrot pomace [6] have been used for inulinase production. The production of high fructose syrup [7-12] and fructooligosaccharides [13, 14] are the two major applications of inulinases. Additionally, inulinases have also been used for the production of other important industrial products like citric acid, lactic acid, bioethanol, single cell oil, single cell proteins, etc. [15, 16].

The formulation of medium for a fermentation process is a very important aspect to obtain optimal microbial growth and enhanced metabolite production. The conventional method of optimization i.e., changing one independent variable at-a-time, while fixing the other variables at a certain level, is a single-dimensional search method. It is a simple technique and allows understanding the role played by every single factor. Therefore, this approach was used for the formulation of medium for inulinase production from *Mucor circinelloides* BGPUP-9 in shake-flask fermentations. This is the first report on inulinase production from this microorganism.

2. MATERIALS AND METHODS

2.1. Fungal Culture

An inulinase producing fungal isolate BGPUP-9 was isolated from

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inulin-rich root tubers of *Asparagus racemosus* by the method as described previously [17]. The culture was maintained on potato dextrose agar (PDA; HiMedia Laboratories, Mumbai, India) slants and stored at 4°C, until further use.

2.2. Phenotypic Characterization of Fungal Isolate BGPUP-9

2.2.1. Macromorhophy

Macromorphological characteristics of fungal isolate BGPUP-9 was investigated according to fungal monograph [18]. Fungal isolate BGPUP-9 was grown on malt extract peptone dextrose agar (MEA; HiMedia Laboratories, Mumbai, India) at 30°C for 7 days to study its colonial characteristics. Colony features such as obverse-reverse colony color, growth and change in colony color with time, and mycelial height were examined.

2.2.2. Micromorhophy

Micromorphological characteristics like sporangiophores shape and size, columella size and appearance, chlamydoaphore formation, sporangiospores shape, and size, etc. were also studied. Microscopic slides of fresh and active culture were prepared using lactophenol cotton blue dye. Photomicrographs of fungal isolate BGPUP-9 were obtained using Leica DM 4000 B LED microscope fitted with a digital camera DFC450C (Germany). Fungal isolate BGPUP-9 was identified up to generic level by following fungal monograph [18].

2.3. Molecular Identification

2.3.1. DNA extraction

Genomic DNA of fungal isolate BGPUP-9 was isolated according to fungi genomic DNA isolation kit (Bangalore, Genei Private Ltd., India). The isolated DNA was quantified by taking its absorbance at 260 and 280 nm, using the convention that one absorbance unit at 260 nm stands for 50 µg DNA per mL. The optical density ratio 260:280 nm was employed for DNA purity check. DNA ratio between 1.8 and 2.0 was considered as a purified product. Later on, quality of the DNA preparation was checked by running it in 0.8% agarose gel containing ethidium bromide (0.5 µg/mL) at 80 V for 30 min, using a horizontal electrophoretic unit (Axygen, USA). Later on, bands were visualized under a UV transilluminator (BioRad, USA).

2.3.2. 18S rRNA gene sequencing

18S rRNA gene was amplified by polymerase chain reaction (PCR) using fungal universal primers provided by Yaazh Xenomics (Tamil Nadu, India). A total volume of 25 µL of amplification reaction mixture containing 2.0 µL DNA (30 ng/µL), mixture of 2.0 µL of deoxynucleoside triphosphates (dNTPs 200 µm/µL), 2.5 µL of 10x *Taq* buffer A containing 50 mM MgCl₂, 1 µL of each forward and reverse oligonucleotide primer (10 ppm/µL), 0.5 µL of *Taq* DNA polymerase (3 U/µL) and rest nuclease-free water was added to make up the final volume. Amplification was carried out using a thermocycler (Master Cycler Personal, Eppendorf AG, Germany). The thermal amplification conditions included initial denaturation at 94°C for 5 min followed by 35 cycles of denaturation at 94°C for 45 s, annealing at 55°C for 60 s and an extension at 72°C for 90 s with a final extension at 72°C for 10 min. The amplified PCR product was run in 1.0% agarose gel and visualized on a UV transilluminator (BioRad, USA). The PCR product was further purified using a gel extraction kit (Sigma, USA). Afterward, bidirectional sequencing of the purified PCR product was carried out using 16 capillaries automated ABI 3730xl genetic analyzer (Applied Biosystems, USA). The 18S rRNA gene sequence of 709 bp was obtained. The homology of the DNA sequence was determined using BLAST against NCBI nucleotide database [19].

2.3.3. Phylogenetic analysis

The 18S rRNA gene sequence data were aligned using BLAST preview against the reference nucleotide sequences. The retrieved nucleotide sequences from GenBank were used to find the closest homolog of fungal isolate BGPUP-9 employing Clustal W program [20, 21]. Kimura-2 parameters based on nucleotide sequence homology was used to compute the distance matrix [22], whereas phylogenetic tree was constructed by neighbor-joining method [23] using MEGA 6 software [24]. For the accurate representation of the evolutionary history of fungal isolate BGPUP-9, a bootstrap consensus tree was generated using 1000 replicates [25].

2.4. Inoculum Preparation

The inoculum was prepared by inoculating fungal stock culture onto PDA plates. Agar plates were incubated at 30°C for 5 days. One agar disc (10 mm), uniformly covered with mycelia was used as inoculum for inulinase production in shake-flask fermentations.

2.5. Inulinase Production from *Mucor circinelloides* BGPUP-9 under Stationary and Agitation Mode of Cultivation

A relative study on inulinase production under stationary and agitation mode of cultivation was carried out at flask-level. Erlenmeyer flasks (250 mL) containing 50 mL production medium (% w/v): inulin 2, NaNO₃ 0.2, NH₄HPO₄ 0.2, KH₂PO₄ 0.2, KCl 0.1, MgSO₄·7H₂O 0.05, FeSO₄·7H₂O 0.001 and adjusted to pH 6.0, was inoculated with one mycelial agar disc (10 mm) of 5 days old fungal culture. Thereafter, flasks were individually incubated under stationary and agitation (150 rpm) mode at 30°C for 5 days.

2.6. Inulinase Production from *M. circinelloides* BGPUP-9 with Time-Course as a Function

Inulinase production by *M. circinelloides* BGPUP-9 was studied in shake-flask fermentations as a function of time. One fungal mycelial agar disc (10 mm) of 5 days old culture was inoculated into pre-sterilized fermentation medium (composition same as described in section 2.5). The inoculated flasks were incubated for 7 days at 30°C, under agitation (150 rpm) on a rotary shaker (CIS-24 BL, REMI, Mumbai, India). The samples were withdrawn after 24 h of time interval, to determine inulinase production.

2.7. Formulation of Medium for Inulinase Production from *M. circinelloides* BGPUP-9

2.7.1. Screening of carbon sources

The effect of different carbon sources viz., inulin, sucrose, lactose, fructose, glucose, starch and maltose (2%) in combination with inulin (0.5%, as an inducer) was observed on inulinase production from *M. circinelloides* BGPUP-9 at shake-flask level. Each carbon source was added individually into Erlenmeyer flasks (250 mL) containing 50 mL production medium containing (% w/v): NaNO₃ 0.2, NH₄HPO₄ 0.2, KH₂PO₄ 0.2, KCl 0.1, MgSO₄·7H₂O 0.05, FeSO₄·7H₂O 0.001 and pH adjusted to 6.0. One fungal mycelial agar disc (10 mm) was used as inoculum and the inoculated flasks were incubated at 30°C for 4 days, under agitation (150 rpm).
2.7.2. Effect of inulin concentration
To determine the optimal concentration of inulin for inulinase production, its different concentrations (0.5-3.0%, w/v) were supplemented individually in Erlenmeyer’s flasks containing pre-sterilized fermentation medium (mentioned in section 2.7.1). Flasks inoculated with one mycelial agar disc (10 mm) of 5 days old fungal culture were incubated at 30°C for 4 days, under agitation (150 rpm).

2.7.3. Screening of nitrogen sources
The effect of various nitrogen sources namely, ammonium dihydrogen orthophosphate, di-ammonium hydrogen orthophosphate, sodium nitrate, ammonium sulfate, ammonium chloride, peptone and yeast extract on inulinase production was also investigated in shake-flask fermentations. Each flask containing the production medium was individually supplemented with each nitrogen source (0.5%). Thereafter, flasks were inoculated with one fungal mycelial agar disc (10 mm) and incubated at 30°C for 4 days, under agitation (150 rpm).

2.7.4. Effect of concentration of ammonium dihydrogen orthophosphate
Different concentrations (0.5-3.0%, w/v) of ammonium dihydrogen orthophosphate were added individually in different flasks containing the same fermentation medium (mentioned in section 2.7.3). Afterward, each flask was inoculated with one fungal mycelial disc of 5 days old culture and incubated at 30°C for 4 days, under agitation (150 rpm).

2.7.5. Effect of concentration of potassium dihydrogen orthophosphate and potassium chloride
The effect of different concentrations (0.1-0.5%, w/v) of potassium dihydrogen orthophosphate and potassium chloride on inulinase production from M. circinelloides BGPUP-9 was also examined.

2.7.6. Effect of production medium pH
Medium pH also has a significant effect on enzyme production. To examine its effect on inulinase production from M. circinelloides BGPUP-9, flasks containing pre-sterilized production medium (mentioned in section 2.7.5) were adjusted to different pH range (5.0-8.0). After inoculation, shake-flask fermentations were carried out on a rotary shaker at 30°C for 4 days, under agitation (150 rpm).

2.8. Thin Layer Chromatography
The action pattern of inulinase from M. circinelloides BGPUP-9 was determined using thin layer chromatography (TLC) as described by Singh et al. [17].

2.9. Analytical Techniques
2.9.1. Inulinase and invertase assay
Inulinase and invertase were assayed for their activities by measuring the concentration of reducing sugars in inulin and sucrose hydrolysates, respectively. The reaction mixtures comprising 100 µL of crude enzyme and 2% of inulin/sucrose solution (prepared in 0.1 M sodium acetate buffer, pH 5.0) were incubated at 55°C. After incubation of 10 min, the reaction was terminated by boiling reaction mixture for 15 min, then aliquots of 100 µL were withdrawn and assessed for reducing sugars by 3,5 dinitrosalicylic acid method [26]. One inulinase unit is the amount of enzyme which releases 1 µmol of fructose per min, whereas one invertase unit is the amount of enzyme which hydrolyses 1 µmol of sucrose per min, under standard assay conditions.

2.9.2. I/S ratio
The ratio between inulinase and invertase activities is generally expressed as I/S ratio. I/S ratio is used to determine the nature of enzyme. High I/S ratio indicates the specificity of the enzyme for inulin only, which further justifies the inulinase nature of the enzyme.

3. RESULTS AND DISCUSSION

3.1. Isolation of Inulinase Producing Fungal Strain
An inulinase producing fungal strain BGPUP-9 was isolated from inulin-rich root tubers of Asparagus racemosus. Fungal isolate BGPUP-9 showed an adequate inulinase production (5.55 IU/mL) and very low invertase activity (0.076 IU/mL). The corresponding I/S ratio was also very high (72.86). Generally, enzyme activity on inulin versus sucrose is used for the characterization of inulinase. I/S ratio greater than $10^{-2}$ specifies inulinase nature, whereas ratio lower than $10^{-4}$ characterizes enzyme as invertase [27]. High I/S ratio of fungal isolate BGPUP-9 indicates the specificity of the enzyme active site for inulin only. Other fungal inulinase producers such as Penicillium oxalicum [17], Aspergillus niger [28] and Rhizopus microsporus [29] also corroborates our findings.

3.2. Phenotypic Characterization of Fungal Isolate BGPUP-9
Morphological identification of the isolated strain revealed its various distinctive micro- and macroscopic features.

3.2.1. Macromorphology
The colonies of fungal isolate BGPUP-9 on MEA were fast growing, which covered whole agar plate in 3-5 days of cultivation. Moreover, colonies were 10-15 mm high forming a turf olivaceous-buff. The obverse of the agar plate was light to dark brown, while reverse was pale brown to apricot in color (Fig. 1). Growth of fungal strain on MEA medium is an important feature for its identification, because different strains shows varied pattern of growth on the same medium.

Figure 1: Obverse and reverse view of Mucor circinelloides BGPUP-9 on malt extract peptone dextrose agar (MEA) at 30°C.

3.2.3. Micromorphology
Fungal isolate BGPUP-9 also possessed some unique and differentiated microscopic characteristics (Fig. 2). Sporangiophores were erect and rarely circinate, tall, ellipsoidal, hyaline, 6.5-9 × 3.5-5 µm in size, which
repeatedly differentiated into sympodial short and larger branches. Short sporangiophores branched heavily, often circinate, appeared white at early stage, while turned dark brown with age. Sporangium was globose in shape at the edge of the sporangiophore and its wall was incrusted, hyaline and fragile. Larger ones were deliquescent, 45-60 µm in diameter and having globose to oval columellae at the apex. Columellae were generally hyaline and 10-25 × 10-15 µm in size. Sporangiospores were ellipsoidal in shape. Chlamydospores were formed on the substratum at the later stage of cycle due to depletion of nutrients or other adverse conditions. Chlamydospores were single and in chains and 5-8 × 3.3 µm in size. According to micro-morphological investigations based on mycological monograph [8], isolate BGPUP-9 was identified as *Mucor* sp.

![Figure 2: Overview of microscopic features of *Mucor circinelloides*, BGPUP-9 (a): Ellipsoidal sporangiospores; (b): Globose sporangium at the edge of sporangiophore; (c): Bursting of sporangia to release sporangiospores; (d): Chlamydosporas at later stage of growth; (e): Sporangiophore with chlamydosporas in chain.](image)

### 3.3. 18S rRNA Gene Sequencing

18S rRNA gene sequencing was performed to commend species-specific identification of fungal isolate BGPUP-9. A sequence of 709 bp was obtained after 18S rRNA gene amplification and sequencing. The sequenced data were submitted to GenBank which has been assigned accession number MF461643. On the basis of nucleotide homology and alignment of a nucleotide sequence with retrieved data, fungal isolate BGPUP-9 showed high similarity with *Mucor circinelloides*. Hence, the isolate was identified as *Mucor circinelloides* and named as *Mucor circinelloides* BGPUP-9.

![Figure 3: Phylogenetic tree based on neighbor joining method showing relationship among 18S rRNA gene sequence of *Mucor circinelloides* BGPUP-9 and other close homologs. The evolutionary distances were computed using Kimura-2 parameter method.](image)

### 3.4. Phylogenetic Analysis

Phylogenetic analysis of 18S rRNA gene was performed on the basis of nucleotide homology. The evolutionary history was obtained using neighbor-joining method [23]. The evolutionary distances were computed using Kimura-2 parameter method [22], and are in the units of the number of base substitutions per site. The percentage of replicate trees in which the associated taxa clustered together in the bootstrap test (1000 replicates) are shown next to the branches [25]. On the basis of the morphological study, 18S rRNA gene sequencing and phylogenetic examination, the identification of fungal isolate BGPUP-9 was confirmed as *Mucor circinelloides* (Fig. 3). *Mucor racemosus* (JQ683250) was found its closest homolog.

### 3.5. Inulinase Production from *M. circinelloides* BGPUP-9 under Stationary and Agitation Mode of Cultivation

A significant increase in inulinase production (9.10 IU/mL) was observed under agitation in comparison to stationary mode (5.55 IU/mL), after 5 days of cultivation (Fig. 4). Agitation is important to maintain culture uniformity in the medium. It also contributes to the proper dissipation of oxygen and nutrient in the medium to actively growing culture, which subsequently enhances metabolite production. Thus, proper oxygen dissipation and nutrient availability to the growing fungal culture can be attributed for an enhanced inulinase production in shake-flask fermentations. Other fungal sources such as *Penicillium oxalicum* [17], *P. subrubescens* [30], *A. niger* [31], etc. have also been reported high inulinase producers under agitation mode of cultivation.
3.6. Inulinase Production from *M. circinelloides* BGPUP-9 with Time-Course as a Function

The maximum inulinase production (11.49 IU/mL) from *M. circinelloides* BGPUP-9 was obtained after 4 days of shake-flask fermentation. Thereafter, a continuous decline in inulinase production was observed (Fig. 5), which may be attributed to the secretion of proteases into the media which denatured the enzyme by hydrolyzing its peptide bonds between amino acids. A relative comparison of inulinase production from other fungal sources like *P. spinulosum* (1.60 IU/mL) [32], *Trichoderma viride* (2.99 IU/mL) [33], *Zygosaccharomyces bailii* (8.67 IU/mL) [34], etc. shows *M. circinelloides* BGPUP-9 as a potent inulinase producer.

3.7. Effect of Carbon Sources on Inulinase Production from *M. circinelloides* BGPUP-9

The effect of different carbon sources in combination with inulin (as an inducer) on inulinase production was also determined. The maximum inulinase production (11.51 IU/mL) was observed from inulin as a sole carbon source as well as an inducer. The corresponding I/S ratio was also high (37.52). The order of inulinase production from various carbon sources was inulin > sucrose > lactose > maltose > glucose > fructose > starch (Fig. 6). Inulin acts as an inducer as well as a carbon source for inulinase synthesis. Its small amount supplemented in the production medium easily triggers inulinase biosynthesis. Our results are in accordance with the findings on inulinase production from *P. oxalicum* [17], *Cryptococcus aureus* [35] and *Kluyveromyces marxianus* [36].

3.8. Effect of Inulin Concentration on Inulinase Production from *M. circinelloides* BGPUP-9

An increase in inulinase production with an increase in inulin concentration up to 2.5% was observed. Thereafter, a decline in inulinase production was recorded (Fig. 7). The maximum inulinase production obtained at 2.5% inulin concentration was 19.14 (IU/mL). The reduction in inulinase production at higher inulin concentration can be ascribed to catabolite repression occurred due to excessive free reducing sugars accumulation. The signals produced by the accumulated sugars repress the expression of certain genes, which further alters and effects enzyme conformation and activity. A similar pattern of inulinase production has been reported from *P. oxalicum* [17], *K. marxianus* [36], *A. ficuum* [37] and *A. niger* [38].

3.9. Effect of Nitrogen Sources on Inulinase Production from *M. circinelloides* BGPUP-9

Nitrogen is one of the very important components for enzyme
synthesis. Nitrogen molecule is an integral part of amino acids, which are further responsible for the significant variation in conformation of different proteins. Effect of nitrogen source on metabolite production solely depends upon the microbial source. Additionally, the synergistic effect of nitrogen source with other medium constituents also has a profound effect on metabolite production. In the present study, the maximum inulinase production (19.20 IU/mL) was obtained from inorganic nitrogen source (NH$_4$H$_2$PO$_4$), whereas peptone (an organic source) supported the least inulinase production. The order of inulinase production from various nitrogen sources was NH$_4$H$_2$PO$_4$ > NaNO$_3$ > NH$_4$Cl > yeast extract > (NH$_4$)$_2$SO$_4$ > (NH$_4$)$_2$HPO$_4$ > peptone (Fig. 8). Our findings are in agreement with the results of inulinase production from Bacillus sp. [39], B. safensis [40], A. ficuum [37] and A. tritici [41], where inorganic nitrogen sources supported maximum inulinase production.

3.10. Effect of Concentration of Ammonium Dihydrogen Orthophosphate

An increase in inulinase production (23.56 IU/mL) up to 3.0% of ammonium dihydrogen orthophosphate was observed. Afterwards, a reduction in inulinase production was pragmatic. The higher concentration of NH$_4$H$_2$PO$_4$ was found inhibitory for inulinase synthesis from M. circinelloides BGPUP-9 (Fig. 9). A decline in inulinase production at higher concentration of peptone has been reported from A. niger [42] and P. funiculosum [43]. The stunted growth of K. marxianus and low inulinase production at higher concentration of meat extract has also been reported [36].

3.11. Effect of Concentration of Potassium Dihydrogen Orthophosphate and Potassium Chloride

At optimal concentration of 0.2% of potassium dihydrogen orthophosphate and 0.1% of potassium chloride, the maximum inulinase production obtained was 23.45 IU/mL and 23.59 IU/mL, respectively (Fig. 10 and 11). Thereafter, a reduction in inulinase production was observed in both the cases. Higher concentration of both the medium supplements was inhibitory for inulinase production. Potassium dihydrogen orthophosphate and potassium chloride are basic components of the medium used for both microbial growth and inulinase production from various microorganisms [6, 16, 44]. The presence of these components in the medium has been reported to have a synergistic effect with other components for inulinase production. Zherebtsov et al. [45] supplemented both the components in the production medium for inulinase production from Bacillus sp. A. niger has also been reported to produce maximum inulinase production in a medium supplemented with KH$_2$PO$_4$ [31].

3.12. Effect of Production Medium pH on Inulinase Production from M. circinelloides BGPUP-9

The maximum inulinase production (23.55 IU/mL) was observed at pH 6.0 from M. circinelloides BGPUP-9. Thereafter, a decline in inulinase production was observed (Fig. 12). Fungal sources have been reported to have good hyphal growth in slightly acidic environment, which consequently contributes to the more enzyme yield [1]. Medium pH solely affects cell metabolism rate as well as surface charge distribution.
of the enzyme. Hence, a slight change can inhibit or stimulate enzyme production. Our results are in accordance with the findings on inulinase production from *K. marxianus* [36] and *A. tritici* [41].

![Figure 12: Effect of production medium pH on inulinase production from *M. circinelloides* BGPUP-9.](image1)

3.13. Thin Layer Chromatography

Thin layer chromatography evidenced the exoinulolytic nature of the enzyme from *M. circinelloides* BGPUP-9 (Fig. 13). The developed TLC plate revealed the liberation of fructose as main end product after inulinase hydrolytic action on inulin.

4. CONCLUSION

Morphological characterization of fungal isolate BGPUP-9 identified it as *Mucor* sp. Molecular characterization and phylogenetic analysis have further revealed it as *Mucor circinelloides*. Agitation mode of cultivation shown a significant increase in inulinase production in shake-flask fermentations. The optimized formulation medium showed an imperative 3.3-fold increase in inulinase production from *Mucor circinelloides* BGPUP-9 in shake-flask fermentations. The present study revealed *M. circinelloides* BGPUP-9 as a potent candidate for inulinase production. The experimentation carried out in shake-flask fermentations for the production of inulinase from *M. circinelloides* BGPUP-9 will provide very useful guidelines for scale-up studies.

5. ACKNOWLEDGMENT

Authors are thankful to Head, Department of Biotechnology, Punjabi University, Patiala for providing necessary laboratory facilities to execute this work.

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