INTRODUCTION

Baking bread without sourdough is known from early times. However, nowadays it is hardly used in Kazakhstan. Its different usefulness of alimal natural, that is organic ychildren is alimal valuable human body, natural and mineral substances, vitamins, enzymes, fibers, natural and enriches pettinen biostimulation [1].

The flow rate of biotechnological processes, rye, rye-wheat, mainly for raw materials, basic ndary nandarani the quality of the mixture, i.e. depending on the properties of rye aymalina.Currently, bold, dry and liquid alimardani in the preparation of science - based sketches are used.Wide application of liquid fermented rye in obtaining finished products is of high quality.Rye alumaline quality can be determined by many factors, but most often in the composition of the nutrient medium, i.e., determines the opening of raw by growing the microflora.

The basic rules governing the composition of the nutrient mixture:
1. The direction of change of the process parameters (temperature, humidity, aeration, etc.)
2. Positive impact on the discovery of microflora, carbohydrates and other components in the composition of matter (minerals, nitrogen, vitamins, natural vegetable mixture, you can add [2].
1 gramm of flour contains millions of microorganisms. The qualitative composition of microorganisms, fungi, bacteria, actinomycetes and other micro-organisms, there are species. But in the case of a low level. Flour humidity is 15% lower than in the case of not only active microorganisms, but also semi-finished products in the production of bakery humidity of 40-50% goarland, the conditions for the development of all types of microorganisms.

Flour, amino acids, vitamins solution for microorganisms later tested for allergic reactions and the settings will be available. From this moment begins the struggle for the possession of competitive micro-organisms among the various habitats. In this case, can maintain the activity of microorganisms adapted to life not better than others. The dough bambergen lactic acid bacteria is the best conditions. And they multiply faster than others. In
addition to lactic acid, which reduces and microorganisms. First, the most important alkaline (delocalise) microorganisms (bacteria and others) wanting a neutral environment, then microorganisms (E. Coli's bacteria group) dies. Next, most importantly bacteria the acidity in acid (butyric acid, acetic acid), stop the activity. Bacteria, different types of yeast that wants the highest isyndicate environment (sacharomyces and saharomiceta), growth is only possible in aerobic conditions and other fungi. And Saccharomyces is anaerobic. It appears ottext flour raw material that can develop. The result of the cultivation on high acidity (esimal, dough) yeast, which remain to grow in anaerobic conditions and lactic acid. In this regard, asytein lactic acid bacteria intad alcohol, lactic acid and oxygen of extraneous microorganisms are not allowed to participate in development. In this regard, lactic acid bacteria and yeast is the synergists [3].

Active life yeast of lactic acid bacteria affecting capital liquid nitrogen and carbon, which are the main source of sourdoughsubstructuring nutrition, vitamins, stimulants, farming and minerals requires. The main monosaccharides and disaccharides are consumed. Liquid nutritional mixture of flour and water is the main source of fermented milk living in certain sizes.

Liquid nutritional mixture of coal and water and increases the absorption of sugar in alumaline to increase size advised to add mashed pumpkin rye.

Light texture is instantly absorbed, composed of a large amount of carbohydrates and various features of the chemical composition of water in the presence of the size of the pumpkin, sugar, average amount, and vitamin C, pectin and relatively high dimensionality of minerals, especially iron and potassium in large quantities. And pumpkin, pumpkin and meat are carotene yellow color, which is very rich, its useful properties were determined by conducting the heat treatment in its goalimate.

In the course of the study, independently Asites, alicyn liquid natural shymalan rye, from a mixture of flour and water only was prepared. In the study, humidity 75 % 200 g water through the flour, prepared the calculation of the amount of Alimandi.

The preparation of sourdough was divided into three phases. Flour without impurities of the feed water and control developed just a sample. After each phase is defined Alimandi quality indicators. Three manifestations of the General alimardani made in the phase of the 1st figure. Only flour and water are added into the first phase pickle for 24 hours at 28°C at a temperature (picture - a.).

In this phase of sourdough, its surface surface blisters, and the smell becomes bad. It explains that the microorganisms in its composition evolvement. Fermented milk acidity reaches 6 degrees. A mixture of flour and water equal to the weight sour, living in these nutrient fermented milk in the second phase, that is pickled of 28°C 12 hours at a temperature. (picture -b).

As a result, the acidity of sourdough reaches 9 degrees. The smell gradually turns to normal. The taste is a bit sour and the appearance becomes good.

In the third phase, add the nutritional additive equal to the weight of the starch and pickle at 28 ° C for 6 hours (picture-c).

As a result, the acidity of sourdough reached 11 degrees. In the third phase, the taste and smell of a ready-made fermented milk appeared. When the desired sourness of sourdoughis reached and the taste and smell are characteristic to it, the multiplication cycle stops.

The high quality of preparation and quality indicators are shown in Table 1.
Impact Factor:

| Impact Factor | ISRA (India) | SIS (USA) | ICV (Poland) | ISI (Dubai, UAE) | PHHII (Russia) | PIF (India) | GIF (Australia) | ESJI (KZ) | IBI (India) | JIF | RIÅ®C (Russia) | ESJI (KZ) | SJIF (Morocco) | OAJI (USA) |
|---------------|--------------|-----------|--------------|-------------------|----------------|-------------|----------------|----------|-----------|-----|---------------|----------|----------------|-----------|
|               | 3.117        | 0.912     | 6.630        | 0.829             | 0.156          | 1.940       | 0.564          | 8.716    | 4.260     | 1.500| 0.156         | 8.716    | 5.667          | 0.350     |

Table 1. Quality and performance indicators of the liquid wheat

| Indicators                  | Multiplication cycle of products in phasal yield |
|-----------------------------|--------------------------------------------------|
| **Composition**             |                                                 |
| Black rye flour, g          | I: 50                                            |
| Water, g                    | II: 85                                           |
|                             | III: 100                                         |
| **Technological part**      |                                                 |
| Total weight of fermented milk, g | 135                                           |
| Temperature, °C             | 28                                               |
| Moisture, %                 | 75                                               |
| Acidity, °C                 | 6                                                |
| Duration of sourdough, hours| 24                                               |

When the acidity reaches 9-13 degrees, liquid black rye's sourdough is put to the fridge for two days to suppress the sourdough level. Only then it can be used. Ready-made sourdough's preserving time limit is 30 days. If it needed to be preserved more, nutrition should be added. As a nutrition we mean the equal weight of flour and water. Before adding to the sourdough the nutrition should be warmed up. After nutrition is added the sourdough needed to pickle 2.5 - 3 hours at 28-30 °C, then it can be put into the refrigerator.

After sourdough is put into the refrigerator, microorganisms of sourdough are dead for some time, and the acidity of sourdough becomes normal. If there is a right condition to the sourdough, its microorganisms evolve again.

If the temperature for sourdough is high, microorganisms develop with high rate and therefore the acidity becomes too high. It can lead to the inapplicability. Invalid sourdough is forbidden to use. Therefore, it is preserved in the fridge.

If the acidity of sourdough is not reached the right condition, mixed dough and baked bread would be of a bad quality.

Organoleptical and phisical-and-chemical indicators of the sourdough are shown in the 2nd table.

Table 2. Organoleptical and phisical-and-chemical indicators of the sourdough

| Indicators                  | Liquid rye sourdough                        |
|-----------------------------|--------------------------------------------|
| **Organoleptical indicators** |                                            |
| Color                       | Grey                                       |
| Taste                       | Has its own sour taste without any additional taste |
| Smell                       | Has its own smell without any additional smell |
| **Phisical-and-chemical indicators** |                                    |
| Moisture, %                 | 75                                         |
| Acidity, °C                 | 11                                         |

With the 75% moisture of liquid rye sourdough to make 200 g dough is made its composition. To make this mixed dough we take ready-made product which was stored in the refrigerator. First of all, it is taken from the fridge and if it is expected to warm by the room temperature, it takes long time. Therefore, it should be put into the water with 40°C temperature for 30-60 minutes till it is ready. To make it faster we need to add warm water every 5-10 minutes.

To find the quality indicator of pumpkin puree to liquid sourdough we add to flour with the 10%, 20%, 30% and 40% consistency. Sourdough composition and its quality indicator with pumpkin puree are shown in the 3rd table.
Impact Factor:

ISRA (India) = 3.117  SIS (USA) = 0.912  ICV (Poland) = 6.630
ISI (Dubai, UAE) = 0.829  РННІІ (Russia) = 0.156  PIF (India) = 1.940
GIF (Australia) = 0.564  ESJI (KZ) = 8.716  IBI (India) = 4.260
JIF = 1.500  SJIF (Morocco) = 5.667  OAJI (USA) = 0.350

Table 3. Sourdough composition and its quality indicator with pumpkin puree

| Indicators             | Traditional | The quantity of pumpkin puree shown by percentage |
|------------------------|------------|-------------------------------------------------|
| Composition            |            | 10%  | 20%  | 30%  | 40%  |
| 1                      | 2          | 3    | 4    | 5    | 6    |
| Sourdough, g           | 100        | 100  | 100  | 100  | 100  |
| Nutritional supplement, g | 100        | 100  | 100  | 100  | 100  |
| Rye flour, g           | 28.4       | 25.56| 22.72| 19.88| 17.04|
| Pumpkin puree, g       | ~          | 2.84 | 5.68 | 8.52 | 11.36|
| Water, g               | 71.6       | 71.6 | 71.6 | 71.6 | 71.6 |

Technological part

| Temperature, °C         | 35         | 35   | 35   | 35   | 35   |
| Moisture, %             | 75         | 77   | 79   | 82   | 85   |
| Acidity, °C             | 12         | 12   | 12   | 12   | 12   |
| Power of rising         | 35         | 35   | 30   | 25   | 25   |
| Duration of fermenting, hours | 3.5       | 3.5  | 3.5  | 3    | 3    |

Conclusion

At the time of testing, the moisture content was increased by 85% and the viscosity decreased and the production was accelerated. As a result, the gastrointestinal tract of 75% of the body has been severely degraded. As a result, pumpkin urea remained uniform, without changing the acidity of the acids and accelerated its lifting forces, and reduced the amount of fermenting.

The results shown by organic and physical-and-chemical indicators have the right consistency if to this is added 30–40% of pumpkin puree.

As the experiment has shown, 10% of pumpkin puree added to the liquid rye did not show any differences, 20% of pumpkin puree added to the liquid rye reduced to the duration of fermenting for 5 minutes, 30%–40% of pumpkin puree added to the liquid rye reduced to the duration of fermenting for 30 minutes. 10% of pumpkin puree added to the liquid rye showed the difference only in the moisture. It was risen to 77%. As a result, it was shown that adding pumpkin puree to the liquid rye sourdough had no any negative impact.

Adding an increased dose of the mixture with carbon and microorganisms involved in the fermentation process, they suppress the growth of milk fermentation.

The smell of the sourdough becomes special, or rather smells like the aroma of fruit. Thus it was determined that the nutritional mixture added to the ferment activates the symbiotic viability of the ferment microorganisms. In the composition of the nutritional mixture is added the pumpkin puree, first of all it enriches its composition with hydrocarbons and other vitamins.

Estimating the baking properties of rye flour, we can say that it is optimal for the growth of symbiotic growth of sour-milk bacteria in a liquid rye ferment, and it was also proved that when preparing the starter the parameters were optimal for the ferment microorganisms.

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