Elaboration of a spontaneous gluten-free sourdough with a mixture of amaranth, buckwheat, and quinoa flours analyzing microbial load, acidity, and pH

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Abstract
Pseudocereals are gluten-free, nutrient-dense raw materials that are being considered for the production of gluten-free products, especially bread. This study proposes a gluten-free sourdough formula based on equal amounts of amaranth, buckwheat, and quinoa with a dough yield of 250, and an elaboration method to obtain ripe sourdough. Sourdough was characterized in terms of microbiology, pH, and total titratable acidity. The established protocol made it possible to obtain a spontaneous ripe sourdough with lactic acid bacteria populations of 9.60 ± 0.02 log CFU/g and total yeasts and non-Saccharomyces yeast populations (lysine positive) of 7.91 ± 0.15 and 7.52 ± 0.10 log CFU/g, respectively. Great pH stability and total titratable acidity were maintained in the ripe sourdough phase, with values of 4.04 ± 0.02 and 18.39 ± 0.56 ml NaOH 0.1 M/10 g, respectively, at the time of the next refreshment. The use of this sourdough could be an interesting alternative for the production of not only gluten-free bread but also other gluten-free products.

Keywords
Baking technology, bakery products, lactic acid bacteria, yeasts, fermentation

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INTRODUCTION
Celiac disease is an immune-mediated enteropathy triggered by the ingestion of gluten in genetically susceptible individuals, with a prevalence of approximately 1% worldwide (Catassi and Fasano, 2008). Despite advances in understanding celiac disease pathogenesis and diagnosis and potential development of novel therapies, at present the only safe and effective treatment for this disease is complete exclusion of gluten-containing products from the diet (Catassi and Fasano, 2008; Hüttner and Arendt, 2010).

Gluten-free systems have been greatly improved by evaluating different ingredients, additives, and technologies. Nevertheless, the development of gluten-free products is still a technological challenge because currently no single raw material, ingredient, or additive can completely replace gluten. Bread is the most studied of all gluten-free products but it is not able to satisfy the majority of celiac consumers (Capriles et al., 2016). Most commercially available gluten-free breads are characterized by poor taste and flavor, and are made with non-fortified refined ingredients, which have a very low content of dietary fiber and micronutrients and a high glycemic index. Moreover, being mainly based on starches, these products undergo fast staling owing to starch retrogradation (Moroni et al., 2009).

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Gluten-free bread quality can be enhanced through sourdough fermentation because of its well-recognized ability to improve flavor, texture, shelf life, and nutritional value of bread. The advantages of using sourdough in bread-making are due to the fermentative and acidifying activity of lactic acid bacteria (LAB) and yeasts selected from the spontaneous microbial population grown during sourdough back-slopping. These microorganisms perform special metabolic activities—lactic acid fermentation, proteolysis, exopolysaccharides production, and synthesis of compounds with anti-spoilage and retard bread staling. In fact, sourdough fermentation is a natural tool to extend bread shelf life because it can prevent microbial spoilage and retard bread staling. In fact, sourdough associated LAB produce many antimicrobial compounds such as organic acids, ethanol, CO₂, and fungicides with activities against common bread spoilage organisms (Hassan et al., 2016). Moreover, bread staling delay is partly achieved through not only reduction of starch retrogradation as a result of amylolytic activity from sourdough LAB, but also exopolysaccharide production by heterofermentative LAB (Galle et al., 2012). Therefore, incorporation of sourdough in gluten-free bread-making can contribute to avoiding the use of expensive chemical preservatives (Novotni et al., 2012) and will satisfy the request of consumers who demand a clean label. Elaboration processes and nutrient-dense ingredients (e.g., pseudocereals) are currently being tested to improve sensory and nutritional characteristics of gluten-free breads and enhance preservation and durability (Collar et al., 2015; Witzczak et al., 2016).

Some researchers use different gluten-free flours, in addition to rice and corn, for sourdough making, cereal such as sorghum or millet (Akinola and Osundahunsi, 2017; Galle et al., 2012); pseudocereals such as amaranth, buckwheat, teff, or quinoa (Rizzello et al., 2016; Rühmkorf et al., 2012; Sterr et al., 2009; Wolter et al., 2014); some legumes (Curiel et al., 2016); or others such as cassava or chestnut (Aguilar et al., 2016; Vogelmann et al., 2009); even some of them in germination form (Montemurro et al., 2019; Ogunsakin et al., 2015). All these flours provided nutrients that help the growth of the microorganisms. It has been reported that adding sourdough and some of these gluten-free flours has effect on bread quality (Campo et al., 2016; Rinaldi et al., 2017). Several protocols include the addition of LAB at the beginning of the sourdough (Marti et al., 2015) in order to ensure rapid dominance; some of them, inoculate strains from previous sourdough in order to take advantage of the characteristics of autochthonous strains (Picozzi et al., 2016). But there are procedures in which the fermentation occurs spontaneously, favoring the growth of autochthonous microorganisms (Gordún et al., 2015). Technological factors such as the frequency of the refreshments and the percentages of sourdough used are different depending on the procedures. Refreshments are proposed every 5 or 6 h, and up to 24 h, adding very different percentages of sourdough, ranging from 10, 20 and up to 40% (Aguilar et al., 2016). In spite of the current knowledge of gluten-free spontaneous sourdough, more efforts are needed to establish basic criteria of sourdough elaboration protocol and the behavior of the raw ingredients used. This study aims to formulate a gluten-free sourdough based on pseudocereals and proposes an elaboration method for it. The effectiveness of the formulation and elaboration method was assessed by an experiment in which the resulting sourdough was characterized in terms of pH, total titratable acidity (TTA), and microbial population (total yeasts, non-Saccharomyces yeasts, and LAB).

MATERIALS AND METHODS

Ingredients

Three types of commercial organic pseudocereals were used for elaboration of spontaneous gluten-free sourdough. Amaranth seeds (Amaranthus spp.) were provided by Bioprasad (Spain) and grounded using a Perten 3100 laboratory grinder with a 0.8 m sieve, stone-ground whole buckwheat (Fagopyrum esculentum) flour was provided by Rincon del Segura
(Spain), and quinoa flour (Chenopodium quinoa) by Salutef (Spain). All products were certified as gluten-free (<20 mg gluten/kg, Commission Regulation (EC) no. 41/2009). Items from the same manufacturing batch were used and the pseudocereal flours were stored at room temperature, sheltered from light.

**Formulation and procedure of gluten-free sourdough making with pseudocereal flours**

Gluten-free sourdough was formulated using equal amounts of the three pseudocereal flours: amaranth, buckwheat, and quinoa, with a constant dough yield of 250 (DY = [flour weight + water weight] × 100/flour weight) (Figure 1). The sourdough making procedure consisted of an initial phase of immature ferment that included five stages of dough fermentation at 30°C (±0.2°C) and four periods of blockage at 5°C (±0.2°C) prior to daily refreshment or back-slopping of the mature or ripe sourdough. This procedure was previously tested to fix a number of parameters such as a dough yield of 250 in order to obtain a fluid dough consistency. Previously fermented dough was used as a starter for the next dough, and the duration of the fermentation step at 30°C required to reach a pH of 4.0–4.2 was tested. Finally, it was verified that typical mother dough microbiota (LAB and yeast) was obtained (results not shown).

The protocol of the proposed formulation and procedure is described in Figure 1. At the same time and under identical conditions, three sourdoughs were made in order to verify the designed protocol. To verify it, three sourdoughs were made simultaneously under identical conditions. The pseudocereal flours used at each step were mixed with water (30°C) and kneaded using a kneader (Kenwood, model KM 336) at 200 r/min for 2 min. Once the initial doughs were obtained, the first stage of fermentation started and lasted 24 h at 30°C until reaching a pH of 4.0–4.2. At that moment, an aliquot of each fermented dough (also called immature sourdough or pre-ferment) was mixed again with the pseudocereal flours and water. Fermentation times to obtain immature ferment at 30°C were initially 16 h and then 6 h. Blocking times at 5°C were flexible, ranging from 18 to 66 h. After these steps of fermentation–blocking–renovation, daily refreshment of the already ripe sourdough was performed for four days. The percentage of ripe sourdough used as inoculum in the refreshments was 30% of the total dough weight, and fermentation time at 30°C and microbial activity blocking time at 5°C were 6 and 18 h, respectively.

![Figure 1. Flow chart resuming the protocol at laboratory scale of production of mature spontaneous gluten-free sourdough elaborated with a pseudocereal flour mix composed of amaranth, buckwheat, and quinoa in equal proportions, and a constant dough yield of 250. The quantity used of the previously fermented dough was 30% (w previous dough/w total obtained dough), except before the third stage fermentation when it was 40%.](image-url)
Measurements of flour and mature sourdough

Acidity. During the making of the three sourdoughs, pH and TTA were measured on dough samples taken before and after each nutrient renewal and at the end of the fermentation stage. pH was also determined after each blocking stage prior to refreshment. For all determinations, two independent measurements were taken on each sample and means were calculated.

The pH was measured directly in the dough with a glass electrode of a pH meter (Crison Instruments S.A., Spain) and in the aqueous preparation of 10 g dough samples blended with 90 ml of distilled water used to determine TTA. These measurements were called “Direct pH” and “Diluted pH,” respectively.

TTA was determined by suspension of the doughs (10 g of dough diluted in 90 ml of distilled water) by an acid–base titration with 0.1 mol/l NaOH to pH 8.5 (at least 20 s) under shaking. TTA was expressed as the 0.1 mol/l NaOH volume used.

Microbial dynamics of yeast and LAB. Total yeasts, lysine positive yeasts (also called non-\textit{Saccharomyces} yeasts), and LAB present in the three pseudocereal flours and dough samples (preserved at 4°C) before renewal were analyzed at different steps of the sourdough making process. To this purpose, 10 g of flour or dough was homogenized with 90 ml of saline solution ringer ¼ (Scharlab, Spain) under shaking for 2 min. Decimal dilutions were made using the same solution, and microbiological seeding was performed with selective culture media on agar plates. Total yeast count was carried out on WL nutrient agar supplemented with 0.5 g/l chloramphenicol (Scharlab, Spain), non-\textit{Saccharomyces} yeasts on lysine agar (Scharlab, Spain), and LAB on Man–Rogosa–Sharpe agar (MRS agar) (Scharlab, Spain) supplemented by 15% grape juice, 15% tomato juice, 20 g/l maltose, and 75 mg/l cyclohexamide (pH 5.5). Yeasts were incubated for 5–10 days at 27°C, and LAB were incubated for 4–5 days at an atmosphere of reduced oxygen at less than 10% using a candle jar. Countable plates, between 15 and 150 colonies on WL nutrient or lysine agar, and between 30 and 300 colonies on MRS agar, were used to quantify the microbial population.

RESULTS AND DISCUSSION

pH and TTA

Average pH values (direct) of the three replicas of the sourdoughs are shown in Figure 2. Dough pH (mixing amaranth, wheat, and quinoa flours) decreased from 6.35 to 4.12 after 24 h of fermentation at 30°C. However, several previous gluten and gluten-free sourdough studies reported different results. For example, Harth et al. (2016) also obtained an initial decrease of two pH units in spontaneous sourdough elaborated in laboratory with barley flour, whereas sourdough with chestnut flour needed 48 h at 25°C (Aguilar et al., 2016) or up to 72 h at 30°C with amaranth flour alone (Sterr et al., 2009). Therefore, it is deduced that the protocols and recipes used to make sourdoughs are responsible for the differences in the pH decrease. Throughout the immature sourdough phase (24–160 h), average values and standard deviations of pH before and after each nutrient renewal were 4.07 ± 0.06 and 4.97 ± 0.16, respectively. During the ripe sourdough phase

![Figure 2](image-url). Evolution of direct pH and TTA throughout the experiment. TTA was expressed as ml NaOH 0.1 mol/l used to titrate a 10 g sample (blended with 90 ml distilled water) to pH 8.5. The points are means of three experimental values. For all the direct pH means, the standard errors were less than 0.05 and for all the TTA means, the standard errors were less than 0.4. TTA: total titratable acidity.
The pH was stable, with average values before and after refreshments of 4.04 ± 0.02 and 5.02 ± 0.03, respectively. The behavior of the average pH values was cyclical and very regular during daily refreshments, i.e., an approximate increase of one pH unit at each refreshment step. The established pH value was reached after 6 h of fermentation at 30°C and remained stable during activity blocking (5°C) until the next refreshment.

The pH values determined directly in the dough, “Direct pH,” and those determined in 10 g of dough/90 ml of distilled water, “Diluted pH,” showed a very high linear correlation, with a Pearson correlation coefficient equal to 0.997. It can be confirmed that, in a high hydration gluten-free sourdough, it is feasible to monitor direct pH instead of diluted pH because of the greater simplicity and speed of the former, as demonstrated in other works (Aguilar et al., 2016; Cappa et al., 2016; Rizzello et al., 2016).

Average TTA values of the three replicas of the sourdoughs are also shown in Figure 2. Immediately after the ingredients were mixed, the initial TTA was 2.58 ml (0.1 M NaOH/10 g dough). After 24 h of fermentation at 30°C, TTA reached a value of 19.09 ml. Before renewing nutrients and throughout the immature sourdough phase (24–160 h), average values and standard deviations of 19.53 ± 1.67 ml were recorded; after renewal, values were 8.55 ± 1.42 ml. During the ripe sourdough phase (166–262 h), daily refreshments were followed by fermentation at 30°C for 6 h. Average values and standard deviations of TTA before and after refreshments were 18.15 ± 0.18 and 7.96 ± 0.09 ml, respectively. Like pH, TTA had a cyclical behavior during daily refreshments, with an approximate variation of 10 units at each refreshment step. These values are lower than those reported by other authors who work with gluten-free flours (Rühmkorf et al., 2012; Sterr et al., 2009). Vogelmann et al. (2009) found that TTA is correlated with the phytate concentration (Hammes et al., 2005) and that the action of ash as a buffering agent is due to the higher concentration of minerals such as iron, sodium, potassium, magnesium, and phosphorus (Salovaara and Valjakka, 1987).

### LAB and yeasts

LAB and total yeast counts were observed to be lower in amaranth flour than in quinoa and buckwheat flours (<2 log CFU/g of LAB and yeasts). Quinoa and buckwheat flours had initial LAB counts of 3.36 and 3.12 log CFU/g, respectively. Regarding total yeasts, populations of <2 log CFU/g in quinoa flour and 2 log CFU/g in buckwheat flour were obtained. Counts for both microbial groups were quite similar to those found in wheat flour (Van Kerrebroeck et al., 2016). Gram-positive (e.g., Bacillus sp.) and Gram-negative (e.g., Pseudomonas sp. and Enterobacteriaceae) bacteria populations had also been found but disappeared as sourdough fermentation progressed and pH decreased (Minervini et al., 2014).

LAB, total yeast, and non-*Saccharomyces* yeast counts are shown in Table 1. The first microbiological control of the three replicas of the sourdoughs carried out after 24 h of fermentation at 30°C revealed an average value and standard deviation of LAB counts of 9.54 ± 0.14 log CFU/g. The viable population of LAB was high at the beginning and also throughout the

| Time (h) | LAB (log CFU/g) | Total yeast (log CFU/g) | Non-*Saccharomyces* yeast (log CFU/g) | Lysine negative yeast (log CFU/g) |
|---------|----------------|------------------------|--------------------------------------|---------------------------------|
| 24      | 9.54 (0.14)    | 4.64 (0.18)            | 4.62 (0.17)                          | 3.39 (0.39)                     |
| 88      | 9.39 (0.09)    | 7.09 (0.09)            | –                                    | –                               |
| 160     | 9.72 (0.11)    | 7.46 (0.09)            | 7.44 (0.12)                          | 4.19 (3.64)                     |
| 208     | 9.59 (0.11)    | 7.61 (0.06)            | 7.54 (0.02)                          | 6.76 (0.32)                     |
| 256     | 9.62 (0.08)    | 8.21 (0.24)            | 7.51 (0.19)                          | 8.05 (0.39)                     |
entire process, in which constant counts were maintained both in the immature sourdough (24, 88, and 160 h) and ripe sourdough (208 and 256 h) phases. Average values and standard deviations of LAB counts in the immature and ripe sourdough phases were $9.55 \pm 0.16$ and $9.60 \pm 0.03 \log \text{CFU/g}$, respectively. These figures were similar to those obtained for gluten-free sourdoughs by other authors (Sterr et al., 2009), even using LAB starter (Rizzello et al., 2016; Rühmkorf et al., 2012). The LAB colonies observed on MRS agar plates had a uniform morphological appearance: they were white, circular, and bright (Figure 3).

Unlike the LAB count, the total yeast count grown on WL nutrient agar increased throughout sourdough making (Table 1). The first control carried out after 24 h of fermentation at 30°C showed an average value and standard deviation of $4.64 \pm 0.18 \log \text{CFU/g}$. Yeast counts increased, reaching values of $\geq 7 \log \text{CFU/g}$ in the immature sourdough phase (88 h, 160 h) and $8.21 \log \text{CFU/g}$ in the ripe sourdough phase (208 h, 256 h).

The LAB:total yeast ratio obtained in the ripe sourdough phase (256 h) was 10:1—a proportion comprised in the wide range found in the sourdoughs prepared with both gluten and gluten-free flours (Aguilar et al., 2016; Harth et al., 2016; Lhome et al., 2015). The high dough yield (250) and the proportion of inoculum used (30%) contributed to the balance between the two groups of microorganisms. It has been shown that high dough yield values ($\geq 250$) favor LAB growth in 24–48 h (Minervini et al., 2014). On the other hand, the high concentration of inoculum used in refreshments facilitated the maintenance of high yeast counts and helped control the pH during fermentation (Brandt et al., 2004).

The average count and standard deviation of the non-\textit{Saccharomyces} yeast group, grown on lysine agar, was $4.62 \pm 0.17 \log \text{CFU/g}$ at 24 h of fermentation. This group increased significantly to reach values around $7.5 \log \text{CFU/g}$, remaining constant in the immature sourdough phase (160 h) and the ripe sourdough phase (208 and 256 h). Gordún et al. (2015) reported that the high non-\textit{Saccharomyces} yeast group value at the beginning of sourdough preparation was related to the addition of different non-essential ingredients. In the present study, the evolution of this group was inverse. This yeast growth could be due to the nutrients in the flours used.

WL nutrient agar and lysine agar made it possible to obtain total yeast counts and lysine positive yeasts (or non-\textit{Saccharomyces} yeasts), respectively. The difference between both groups allows the concentration of the lysine negative yeast group, which includes among other genera \textit{Saccharomyces}, to be known. This information is very useful because the different yeast groups are related to the dough texture observed during the making of the sourdough (Figure 4, Table 1). At 24 h of fermentation at 30°C, the dough had a spongy appearance and a greater volume. In this control, the lysine negative yeast group represented practically 7% of the total yeast count, decreasing to 4.5% in a subsequent control. In the next stages of the immature sourdough phase, the dough barely sponged because very few CO$_2$ bubbles formed. Swelling was recovered in the ripe sourdough phase and the dough increased in volume with the first refreshments. However, in the last two refreshments, after 6 h of fermentation at 30°C, the dough could not maintain the volume reached, which decreased. The difficulty of retaining gas in sourdough made with pseudocereals due to lack of gluten has been described (Marti et al., 2015). In the ripe sourdough phase, the lysine negative yeast count increased, becoming the dominant group in the last refreshment, where it represented 80.6% of the

Figure 3. Details of colony morphologies in microbial populations of the LAB in MRS agar (a, a'); total yeasts in WL agar (plate with filamentous colonies dominant (b)), and plate with entire colonies dominant (b'); and non-\textit{Saccharomyces} filamentous colonies yeasts in lysine agar (c, c').
The increase of the lysine negative yeast group can be considered responsible for the increase of the total yeast population. Two morphology types of yeast colonies were found (Figure 3). A first type of colony was observed on lysine agar (belonging therefore to the non-Saccharomyces group) and on WL nutrient agar. This type of colony was white, filamentous, and with an umbonate center elevation. The second type of colony was only observed on WL nutrient agar (belonging therefore to the lysine negative yeast group), was circular and smooth, and had a creamy coloration and an umbonate center elevation too. These two colonies showed pinpoint or negligible growth on lysine agar. Lysine agar medium uses L-lysine to provide organisms with a source of nitrogen and was first used to distinguish wild yeasts in the brewing industry (Walters and Thiselton, 1953). Currently, it is used to control contamination in the manufacture of baker’s yeast. Its application in sourdough allows lysine positive yeasts to be tracked (Gordun et al., 2015, 2017). In the present study, a type of non-Saccharomyces filamentous yeast was developed with stable high growth rates during sourdough making. Both lysine positive and negative yeasts participated in sourdough fermentation. Moreover, some lysine positive genera may find potential use in the baking industry because of their interesting aroma profiles (Aslankoohi et al., 2016).

Protocol for making sourdough

The pH, TTA, LAB, and yeast population results (Figure 2, Table 1) demonstrate that the mixture of equal proportions of amaranth, buckwheat, and quinoa is a viable formulation for gluten-free sourdough. Additionally, the use of these ingredients provides bakery products with a greater diversity of nutrients, i.e. those found in these flours (USDA FoodData Central, 2019) and those generated during sourdough fermentation (Arendt et al., 2011; Di Cagno et al., 2008; Hager et al., 2012).

The proposed protocol (Figure 1) fulfills all the necessary conditions. The dough yield of 250 in the two phases (immature and ripe) of sourdough making provided a fluid consistency and may have favored the development of LAB and yeast populations. In the immature sourdough phase, the five stages of refreshment, fermentation time at 30°C until reaching pH 4, and activity blocking at 5°C allowed TTA to be consolidated and favored the development of LAB and yeast populations capable of overcoming cooling stages up to 66 h. In the ripe sourdough phase, maturity was evaluated by performing daily refreshments for four days, and constant acidification values (pH, TTA) were obtained. It has been shown that to keep TTA values constant it is important, among other things, to block fermentation without delay when a specific pH value is reached. At each step, the time required to reach the established pH value (4.0) is conditioned, among other factors, by the percentage of previous sourdough added. The increase of 30–40% of previous sourdough in one of the steps of immature sourdough, allowed the shortening of the necessary time, going from 16 to 6 h. Good LAB:total yeast ratios (100–208 h and 10–256 h) and clear leavening capacity were verified. However, in this phase, leavening capacity may have been influenced by the fact that yeast counts did not stabilize and gradually increased along refreshments. This could indicate that sourdough can take longer to reach maturity. Regarding gluten sourdoughs, it is widely accepted that between five and seven days of sourdough propagation may be necessary for it to achieve maturity (Ercolini et al., 2013). On the other hand, gluten-free sourdoughs prepared with different pseudocereals have been reported to achieve maturity within three and seven days (Rizzello et al., 2016; Sterr et al., 2009). Further research is needed to know when ripe sourdough is achieved. Current results are difficult to compare because studies follow different recipes (fermentation times and temperatures, cold blocking, percentage of

![Figure 4. Aspect of immature ferment (a, b) and the ripe sourdough (c, d) elaborated with pseudocereal flours (amaranth, buckwheat, and quinoa in equal proportions) and with a DY of 250. Immature ferment appearance after first 24 h fermentation at 30°C (a), and after second renovation and 16 h fermentation at 30°C (b). Ripe sourdough phase appearance after some refreshments and fermentation 6 h at 30°C (after the first refreshment (c), and after the third refreshment (d) of the experiment).](image-url)
previous dough, etc.). In addition, most existing studies evaluate maturity of fermented dough through pH, TTA, and LAB, but do not perform yeast controls.

After this experimental laboratory study, and given the characteristics of the gluten-free sourdough obtained, it would be appropriate to test its response by using it in bakery products or others to evaluate its organoleptic contribution. Obtaining and maintaining a well-conducted spontaneous sourdough—with regard to a sourdough initiated with starters—would provide organoleptic specificity to the products made with it. Furthermore, this procedure could easily be scaled up to a higher level of production in a specific gluten-free product workshop where some parameters could be considered (e.g. blocking). Nevertheless, it would be necessary to maintain the test conditions, keeping fermentation time at 30°C to reach the required pH. This work offers insight into the behavior of gluten-free sourdough providing a proposal to prepare a spontaneous gluten-free sourdough elaborated with a pseudocereal flour mix composed of amaranth, buckwheat, and quinoa. The proposal expands the alternatives that currently exist in the use of sourdough in gluten-free breads and other products, mainly introducing spontaneous fermentation.

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