A Novel Bone Cement Injector Augments Osteoporotic Lumbar Pedicle Screw Channel: A Biomechanical Investigation

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Research Article

Keywords: pedicle injector, lumbar pedicle screw, osteoporosis, mechanical test, human sample

Posted Date: November 3rd, 2021

DOI: https://doi.org/10.21203/rs.3.rs-1035960/v1

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Abstract

**Background:** The study aimed to invent a series of pedicle injectors and investigated the effects of the injectors with different number of holes on the augmentation of pedicle screw using bone cement in osteoporotic lumbar pedicle channel.

**Methods:** This study used the biomechanical test module of polyurethane (Pacific Research Laboratory Corp, USA) to simulate the mechanical properties of human osteoporotic cancellous bone. The bone cement injectors were invented based on anatomical parameters of lumbar pedicle in Chinese. Mechanical test experiments were divided into three groups, namely, a local augmentation group, a full-length augmentation group, and a control group. The local augmentation group included three subgroups including 4 holes, 6 holes, and 8 holes and all holes were laterally placed. The full-length augmentation group was a straight-hole injector. The control group was defined that pedicle screws were inserted without any cement augmentation. Six screws were inserted in each group and the maximum insertion torque was recorded. After 24 hours of injecting acrylic bone cement, routine X-ray and CT examinations were performed to evaluate the distribution of bone cement. The axial pull-out force of screws was tested with the help of the MTS 858 mechanical tester.

**Results:** The bone cement injectors were consisted of the sheaths and the steel-rods and the sheaths had different number of lateral holes. The control group had the lowest maximum insertion torque as compared with the 4-hole, 6-hole, 8-hole, and straight pore groups (P<0.01), but the difference between the 4-hole, 6-hole, 8-hole, and straight pore groups was no statistical significance. The control group had the lowest maximum axial pull-out force as compared with the other four groups (P<0.01). Subgroup analysis showed the 8-hole group (161.35±27.17 N) had the lower maximum axial pull-out force as compared with the 4-hole (217.29±49.68 N), 6-hole (228.39±57.83 N), and straight pore groups (237.55±35.96 N) (P<0.01). Bone cement was mainly distributed in 1/3 of the distal end of the screw among the 4-hole group, in the middle 1/3 and distal end of the screw among the 6-hole group, in the proximal 1/3 of the screw among the 8-hole group, and along the long axis of the whole screw body in the straight pore group. It might indicate that the 8-hole and straight-hole groups were more vulnerable to spinal canal cement leakage. After pullout, bone cement was also closely connected with the screw without any looseness or fragmentation.

**Conclusions:** The bone cement injectors with different number of holes can be used to augment the pedicle screw channel. The pedicle screw augmented by the 4-hole or 6-hole sheath may have similar effects to the straight pore injector. However, the 8-hole injector may result in relatively lower pull-out strength and the straight pore injector has the risks of cement leakage as well as cement solidarization near the screw head.

Introduction

Osteoporosis, a global health issue, is characterized by the disruption of the microarchitecture bone tissue and gradually reduced bone mass [1, 2]. The epidemiological prevalence of osteoporosis was 13–18% among the elderly in the United States [3], 21.2% in the Sweden [4], 23.5 % in the France [1], and 15.7% in the People's Republic of China [5]. Besides, with the advent of an aging society, the burden from osteoporosis and its relevant sequelae will continue to rapid increase [5, 6]. Osteoporosis patients were vulnerable to
fractures including vertebral fracture, hip fracture, and distal forearm fracture due to increased bone fragility. It was estimated that 1/2 female and 1/5 male aged above 50 years will develop an osteoporotic fracture during the period of their lifetime [7]. Explicitly, the prevalence of vertebral fractures was about 20.0% globally among adults with an age of more than 50 years [8]. Osteoporosis and the subsequent fragility fractures had a significant impact on individual mortality and morbidity and social healthcare systems [9].

Osteoporosis population suffering from vertebral fractures, infections, serious degenerations, metastatic vertebral tumors, to name just a few, who need to have vertebrae internal fixation, usually encounters such an embarrassing condition that the bone is too fragile to have pedicle screw fixation [10, 11]. Pedicle screw fixation can be routinely achieved by the pedicle screw, which has been widely used in the treatment of spinal disorders [12]. Currently, it is characterized by 3-dimensional column fixation, convincing stabilization, and maintaining the reconstructed spinal alignment. However, pedicle screw fixation alone for osteoporosis population is not enough because screw loosening, pullout, and subsequent operation failure often occurs [10]. Studies have shown that osteoporosis population had a significantly higher rate of screw loosening, as compared with normal bone mineral density patients [13]. Conventional pedicle screw could have a loosening rate of up to 62.8% [14]. Therefore, it was urgent and necessary to augment the stability of a pedicle screw fixation in osteoporosis.

In this study, we aimed to invent pedicle injectors and investigated the effects of the injectors with different number of holes on the augmentation of pedicle screw in osteoporotic lumbar pedicle channel.

**Methods**

**Study design**

The study used the biomechanical test module of polyurethane (Pacific Research Laboratory Corp, USA) to simulate the mechanical properties of human osteoporotic cancellous bone. The bone cement injectors were invented based on anatomical parameters of lumbar pedicle in Chinese. In the study, mechanical test experiments were divided into three groups, namely, a local augmentation group, a full-length augmentation group, and a control group. The local augmentation injectors had holes which were placed in lateral walls in the sheath. The local augmentation group included three subgroups including 4 holes, 6 holes, and 8 holes. The full-length augmentation group included the injectors with a straight pore but without lateral holes. The Ethics Committee Board of our Hospital approved this study and this study was abided by the Declaration of Helsinki.

**Procedures**

**Preparation of holes in the module**

A 3.5 mm diameter hand drill was used to prepare the pedicle screw channel in the biomechanical test module. A depth of 45 mm hole was drilled from the upper surface of the module. During the whole process, the researcher tried to avoid shaking of the hand drill, thus artificial expansion of the hole was avoided. All drilling operations were completed by the same doctor with rich clinical experience.
**Preparation of bone cement**

At room temperature, 2.5 g acrylic bone cement and 1.25ml liquid were mixed together in a 50ml steel cup, which was strictly accordance with the powder-liquid ratio of 2:1. Then, the bone cement was fully stirred with a stainless steel rod and sucked into the 5 ml syringe when the bone cement was paste. After inhalation, carefully removing the air between bone cement and the needle until the bone cement was toothpaste. After 2.5 g bone cement was prepared, the volume was about 2.5 ml, and the bone cement was ready for injection.

**Injection of bone cement**

In the local augmentation groups, the sheath was inserted along the prepared channel, and 2.5 ml of acrylic bone cement was injected into the sheath. Then, a steel-rod was putted into the hollow sheath to push out the remainder of the cement to the module. In the full-length group, the sheaths with a straight pore were inserted into the channel along the prepared hole in the module and injecting the cement while retreating the sheath.

**Insertion of pedicle screw**

Before the cement was hardened, the CD HORIZON M8 pedicle screw (size: length 45mm and diameter 6.5mm, Sofamor Danek Corp USA) was inserted into the channel with a manual torque wrench at a rate of 3 rev/min evenly by a torque wrench (WERA company, German) according to the criteria of ASTM F 543-02 (Figure 1). The control group was defined that pedicle screws were inserted without any cement augmentation. Six screws were inserted in each group.

**Measurements**

When screws were inserted, the maximum torque was recorded. After 24 hours of injecting acrylic bone cement, routine X-ray and CT examinations were performed to evaluate the distribution of bone cement. The axial pull-out force of screws was tested using the MTS 858 mechanical tester (Figure 1E). We strictly ensured that the rod of the pedicle screw and the upper and lower clamps were on the same axis. Applying 2 N preload until the test module was in close contact with the module, and then the load was cleared. The pedicle screw was pulled out at a speed of 5 mm/min in accordance with ASTM F 543-02. The maximum axial pull-out force of the screw was defined as the highest point of the screw pull-out loading displacement curve when the module was damaged.

**Statistical analysis**

Quantitative data, such as the maximum insertion torque and maximum axial pull-out force, were presented as mean±standard deviation (SD). Analysis of variance, supplied by SNK-q test, was used to comparison between groups. P-value of less than 0.05 indicates statistical significance. All data were analyzed using SPSS 11.5.

**Results**

**Creation of novel bone cement injectors**
The bone cement injectors were invented based on the anatomical parameters of lumbar pedicle in Chinese. The bone cement injectors were consisted of the sheaths and the steel-rods. The sheaths had a wing tail and a body, and the parameters of sheaths are shown in Figure 2. The inner diameter of the wing tail was 4mm, which could be used to connect with a 5 ml medical syringe. The sheaths were hollow inside with an inner diameter of 2.0 mm and an outer diameter of 3.5mm. A marked line was placed at the 45.0 mm from the distal end, which represented the direction of 12 o’clock. The sheaths had different number of lateral holes, including 4 lateral holes (Figure 2A), 6 lateral holes (Figure 2B), and 8 lateral holes (Figure 2C), and the sheaths with a straight pore but without any lateral holes (Figure 2D). The lateral holes were 2 mm diameter round hole. According to the direction of looking from the wing tail of the sheath to the front section of the sheath, the first hole was located at the 12 o’clock position at the farthest end, the second hole was located at the 3 o’clock direction close to the wing tail, and the distance from the center of the first hole is 4.5mm. Accordingly, each additional hole was horizontally close to the proximal end of the wing tail by 4.5mm, i.e. the third hole was located at the 6 o’clock direction, and the fourth hole was located at the 9 o’clock direction. Finally, the 8th hole was located at the 6 o’clock direction at the proximal end of the wing tail. The physical looking of the injectors is shown in Figure 2F.

**The maximum insertion torque and axial pull-out force**

The control group had the lowest maximum insertion torque as compared with the 4-hole, 6-hole, 8-hole, and straight pore groups (P<0.01), but the difference between the 4-hole, 6-hole, 8-hole, and straight pore groups was no statistical significance (Table 1). The control group had the lowest maximum axial pull-out force as compared with the other four groups (P<0.01). The SNK-q test also showed that the 8-hole group had the lower maximum axial pull-out force as compared with the 4-hole, 6-hole, and straight pore groups and the difference was statistical significance (P<0.01). Figure 3 shows the loading displacement curves in each group.

**The distribution of bone cement in module**

Acrylic bone cement was not injected in the control group (Figure 4A). It was mainly distributed in 1/3 of the distal end of the screw in the 4-hole group (Figure 4B), showing a spiral trend. Acrylic bone cement was mainly distributed in the middle 1/3 and distal end of the screw among the 6-hole group (Figure 4C), in the proximal 1/3 of the screw among the 8-hole group (Figure 4D), and along the long axis of the whole screw body in the straight pore group (Figure 4E). In the study, 6-hole group and 8-hole group also showed a spiral trend. Figure F to J shows lateral view of the pedicle screw in the module. It found that the interface between the screw and bone cement was firmly stick together (Figure K), and the bone cement was still tightly wrapped with it when pulling it out using the MTS 858 mechanical tester. We also found that when bone cement was injected with an 8-hole injector, there was an overflow phenomenon of bone cement leaking into to the root of the screw head (Figure K). It was also easy to find the overflow at the beginning of the channel in the straight-hole group (Figure K). Similar distribution of bone cement in module was also observed based on CT scan (Figure L to O). The above-mentioned results indicated that the 8-hole and straight-hole group might be more vulnerable to spinal canal cement leakage, as compared with the 4-hole and 6-hole groups. Bone cement was closely connected with the screw without any looseness or fragmentation. There is no gap
and crack between bone cement and polyurethane on the fracture surface, indicating that bone cement had good mechanical properties.

**Discussion**

This study invented a novel bone cement injector and further investigated the effects of the injectors with different number of holes on the augmentation of pedicle screw in osteoporotic lumbar pedicle channel. Firstly, we found that the 4-hole, 6-hole, 8-hole, and straight pore group had similar maximum insertion torque. Namely, there was no significant difference in the maximum insertion torque of the screw after the screw channel was strengthened by the bone cement with different number of holes. The torque values increased significantly from 0.07 N·m in control group to about 0.12 N·m in bone cement hole groups. It suggested that this phenomenon was closely relevant to the filling of bone cement surrounding the material in the module after bone cement injection. Bone cement filled the surrounding loose structure to form a locally dense structure. Compared with the loose porous structure, the contact area increased when screws were inserted in, thus the friction resistance increased accordingly, which was shown as the increase of torque.

Secondly, we further observed that the 8-hole group had lower maximum axial pull-out strength as compared with the 4-hole, 6-hole, and straight-hole groups. Theoretically, after the screw was inserted in the module, the main factors affecting the maximum pull-out strength were the firmness of the interface between the material and the nail and the shear strength of the surrounding materials. According to the theory of solid mechanics, after bone cement formed a solid wrapped mass around the screw, it is necessary to overcome not only the shear force due to the surrounding material, but also the resistance of the material along the pulling out process between the wrapped mass and the screw head after micro-fracture around the wrapped mass. When bone cement which was injected into the module would form a close wrapped mass with the metal screw, which was equivalent to increasing the diameter of the screw. The control group did not receive cement injection, thus the control group had the lowest maximum axial pull-out strength. The 8-hole group had the second lowest maximum axial pull-out strength mainly because bone cement was morphologically distributed in the proximal 1/3 of the screw so the resistance strength was limited. Regarding the straight-hole group, bone cement was distributed along the axis of the whole screw, so it had the biggest contact with the material, which contributed to large resistance strength. And there was no significant difference in pullout strength between the 4-hole group and 6-hole group under osteoporotic condition despite the fact that the two groups had different bone cement distributions. Polymethyl methacrylate (PMMA) could provide 213% axial resistance strength, acrylic bone cement contained PMMA and it showed higher axial resistance strength as compared with PMMA. The 8-hole group also increased from 40.37±8.94 N (the control group) to 161.35±27.17 N, which indicated a 400% improvement of maximum axial pull-out strength (N).

Several studies have reported approaches to improve the stability of pedicle screws, including enlarging the diameter of pedicle screws [15], modifying the screw thread [16], performing injectable pedicle screw [17], and directly injecting bone cement into the pilot hole [18]. However, to our knowledge, our study was the first to invest a series of bone cement injectors and compare their effects on screw augmentation. We found that bone cement was regularly and morphologically distributed in the module. In the 4-hole group, bone cement
was mainly distributed in 1/3 of the distal end of the screw. Bone cement was mainly distributed in the middle 1/3 and distal end of the screw in the 6-hole group, in the proximal 1/3 of the screw in the 8-hole group, and along the long axis of the whole screw body in the straight pore group. The biomechanical module used in our study was polyurethane, which has the characteristics of uniform material and bone mineral density, which was capable of reducing the influence of bone mineral density on the pullout force of pedicle screws. As a commercial material, it has been internationally recognized and widely used [19–21]. We found that when bone cement was injected using an 8-hole injector, there was an overflow phenomenon of bone cement leaking into the root of the screw head. Besides, we also observed that the overflow was presented at the beginning of the channel in the straight-hole group. The above-mentioned results indicated that the 8-hole and straight-hole group might be more vulnerable to spinal canal cement leakage, as compared with the 4-hole and 6-hole groups. According to the morphological distribution wrapped around the screw after cement injection, we believed that bone cement in the 8-hole group was almost distributed near the head of the pedicle screw, and it was relative easy for bone cement to overflow into the vertebral canal when the channel was close to the vertebral canal. The straight-hole group had the largest maximum axial pull-out strength, which might result in difficulty in surgical revision.

The study had several limitations. For one thing, the indications for the use of the bone cement injector in osteoporosis were not clearly defined since we still lacked support from evidence-based medicine. For another thing, the appropriate bone cement volumes for vertebrae were disputable since different levels of vertebrae might have different volumes of bone cement to achieve an absolute stable fixation. This needs future investigations.

Conclusions

The bone cement injectors with different number of holes can be used to augment the pedicle screw channel. The pedicle screw augmented by the 4-hole or 6-hole sheath may have similar effects to the straight pore injector. However, the 8-hole injector may result in relatively lower pull-out strength and has the possibility of cement leakage as well as cement solidarization near the screw head.

Declarations

**Acknowledge:** None.

**Source(s) of financial support:** None.

**Conflict of Interests:** The authors declare that they have no conflict of interest.

**Availability of data and materials:** The data are available upon reasonable request to the corresponding author.

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### Tables

**Table 1.** The maximum insertion torque and axial pull-out force.

| Parameters                        | Number of lateral holes |       |       |       |       |       | P  |       |
|-----------------------------------|-------------------------|-------|-------|-------|-------|-------|-----|-------|
|                                   | 4 holes                 | 6 holes| 8 holes| straight pore| control|       |     |       |
| Maximum insertion torque (N·m)    | 0.12±0.01               | 0.12±0.02 | 0.11±0.01 | 0.11±0.01 | 0.07±0.01<0.01 |       |     |       |
| Maximum axial pull-out strength (N)| 217.29±49.68           | 228.39±57.83| 161.35±27.17<0.01| 237.55±35.96| 40.37±8.9<0.01|       |     |       |

**Note:** 1 indicates the P-value was obtained from the analysis of variance; 2 indicates statistical significance as compared to the other four groups according to the SNK-q test; 3 indicates statistical significance as compared to the other four groups according to the SNK-q test; 4 indicates statistical significance as compared to the other four groups according to the SNK-q test.

### Figures

![Figure 1](image)

**Figure 1**

Injection of bone cement, insertion of pedicle screw and a mechanical tester. A. the sheath was inserted along the prepared channel; B. 2.5 ml of acrylic bone cement was injected into the sheath; C. a steel-rod was putted into the hollow sheath to push out the remainder of the cement to the module; D. the CD HORIZON M8
A pedicle screw was inserted into the channel with a manual torque wrench at a rate of 3 rev/min evenly by a torque wrench; E. the MTS 858 mechanical tester.

Figure 2

Design and parameters of bone cement injectors. A. 4-hole sheath; B. 6-hole sheath; C. 8-hole sheath; D. no-lateral-hole sheath; E. steel-rod of the sheath; F. the physical looking of the injectors (this first is no-lateral-hole sheath, the second is 4-hole sheath, the third is 6-hole sheath, the fourth is 8-hole sheath, and the fifth is the steel-rod).
Figure 3

Loading displacement curves for the 4-hole group (A), 6-hole group (B), 8-hole group (C), straight pore group (D), and control group (E).

Figure 4
The distribution of bone cement in module based on X-ray and CT scan. A. anterior posterior view of the control group; B. anterior posterior view of the 4-hole group; C. anterior posterior view of the 6-hole group; D. anterior posterior view of the 8-hole group; E. anterior posterior view of the straight pore group; F. lateral view of the control group; G. lateral view of the 4-hole group; H. lateral view of the 6-hole group; I. lateral view of the 8-hole group; J. lateral view of the straight pore group; K. physical looking after pulling out (the first was the 4-hole group, the second was the 6-hole group, the third was the 8-hole group, and the fourth was the straight pore group); L. CT scan of the 4-hole group; M. CT scan of the 6-hole group; N. CT scan of the 8-hole group; O. CT scan of the straight pore group.