REMOVAL OF Pb(II) FROM AQUEOUS SOLUTION BY NATURAL AND SYNTHETIC CALCITES

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ABSTRACT. A comparative evaluation of the adsorption capacity and kinetics of Pb(II) uptake by both synthetic and natural calcites has been undertaken using batch equilibration technique. The originality of the calcite materials was confirmed by XRD and elemental composition by XRF. The point of zero charge values of 9.57 and 8.20 were obtained by mass titration method for synthetic and natural calcite, respectively. The maximum adsorption capacities of 200 mg/g and 150 mg/g Pb(II) of synthetic calcite and natural calcite were obtained at initial lead loading of 1200 mg/L at 25±2 °C, respectively. The study showed a very slight dependence of sorption capacity on the ionic strength and pH, but a strong dependence on the particle size and contact time. The sorption data results fitted better the Langmuir than the Freundlich isotherms. The kinetic data fitted well to pseudo-first order sorption kinetic model with a regression coefficient value of 0.96 and 0.94 for synthetic and natural calcites, respectively. Desorption of Pb(II) from calcite surface was achieved with efficiency of 95% using 4 M HNO₃. The extent of reversibility of sorption reaction was a function of the equilibrium pH of calcite-Pb(II) solution suspension.

KEY WORDS: Pb(II), Calcite, Sorption, Kinetics, Desorption, Aqueous solution

INTRODUCTION

Heavy metals are widely spread in the environment and they could be of anthropogenic or natural origin. Heavy metals in aquatic media are considered to be hazardous to both plants and animals, and their effect could be direct or indirect. Several industrial operations release some of these heavy metals in their effluents, which eventually find their way into water sources such as lakes, rivers and streams [1].

Lead is a very important metal used in the industry due to its low melting point and ability to form stable compounds. Sources of Pb in the environment include paints, batteries, cable sheathing, extruded products, cosmetics and petroleum products [2].

When Pb is released into the lakes, rivers and streams as effluents, they constitute pollutants thus rendering the water harmful to aquatic organisms. The non-biodegradability of Pb results in its bioaccumulation in living organisms causing serious health disorders [3]. This is as a result of its long residence time in the environment. Some of the health effects of Pb include kidney damage, anaemia, cancerous diseases, nervous disorder and eventually death following prolonged exposure. Pb has also been associated with cognitive development in children, sudden infant death and still birth [4-6]. Several methods have been documented in the literature viz-a-viz the removal of heavy metals and especially Pb(II) from aqueous solutions. These methods include electro-deposition, cementation, reverse osmosis, membrane process, solvent extraction and adsorption [7]. Most of these methods present the inconvenience of high cost, large organic solvent consumption, requiring high level of expertise.

Calcite (CaCO₃) is one of the most common minerals on the surface of the earth comprising about 4% of the earth’s crust and is formed in many different geological environments [8].

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Calcite can form rocks of considerable masses and constitutes a significant part of all three major rock classification types. Several researchers have worked on the sorption of various heavy metals using calcite as the adsorbent [9-15]. The difference between metal sorption capacities may be due to their affinity for the surface of calcite. The maximum adsorption capacities of most natural calcite reported in the literature are generally low. Most of the calcites investigated were concentrated in Asia, Latin America and Europe. So there is the need to continue search for indigenous calcite with high sorption capacity.

Assessing Pb(II) interactions with mineral surfaces is essential for the prediction of the metal’s mobility and its potential availability. Due to the ubiquity and reactivity of calcite in natural systems and high affinity of Pb(II) for the calcite sorbent [16], this mineral presents a viable substrate for effective Pb(II) retention. Potential sorption mechanism includes inner or outer sphere adsorption on the surface of calcite combined with co-precipitation of discrete Pb$^{2+}$ with dissolved carbonate phases [17].

The objectives of the present study are to determine the capacity and kinetics of Pb(II) sorption on both natural and synthetic calcites as a function of particle size, ionic strength and pH, and determine conditions for desorption of pre-sorbed lead from the surface of calcites.

**EXPERIMENTAL**

*Collection and preparation of sample*

The natural calcite used was obtained from the Department of Geology, University of Ilorin, Ilorin, Nigeria, and it originated from Isanlu-Isin in the North-Central region of Nigeria. The natural calcite was ground and then sieved into various particle sizes. These are φ < 150 µm, φ < 212 µm and φ > 212 µm. Each fraction was washed with de-ionized water to remove any adhering dust particles on the surface of calcite grains several times with constant stirring. The sample was filtered and air dried for 5 h and then separated into different particle sizes. The synthetic calcite was prepared in the laboratory following a standard procedure [18]. Calcite was synthesized from the reaction of sodium carbonate and calcium chloride solutions at 26±2 °C. Equal volumes of 1 M Na$_2$CO$_3$ and 1 M CaCl$_2$ solutions were taken, reacted and then allowed to stand for a period of half an hour. White precipitate was formed which was filtered and then, air dried for a period of 24 h. All reagents used were of analytical grade and were from BDH or Sigma Aldrich, Germany.

The specific gravity was determined by gravimetric method. The calcium constituent was determined by EDTA method after digesting duplicate masses of the calcite material and the concentrations of other different elements were determined using Atomic absorption spectrometer S series 711430VI.26.

The mineralogy of both natural and synthetic calcites was determined by X-ray diffraction (XRD), MD-10 X-ray Diffractometer. The adsorbents were also examined for structural characteristics by Infrared spectrophotometer, model Nicolet Acatar FT-IR 330 using KBr pellets.

The point of zero charge was defined as the pH at which the material takes a net zero surface charge [19]. The point of zero charge was determined using mass titration method [20]: various masses of calcite were weighed (0.5-2.0 g) and added to 25 mL of KNO$_3$ of different ionic strength (10$^{-3}$-10$^{-1}$ M). The pH values of the suspensions were noted before and after equilibration for 24 h. The suspensions were placed on Mk V orbital mechanical shaker at a speed of 250 rpm for 24 h and the pH values were taken and also recorded after the equilibration time. The acid consumption effect on the PZC was determined by adding small volume of 0.01 M HNO$_3$ to the suspension to bring the pH values down to between 5 and 6 and the suspensions were equilibrated for another period of 24 h, and the final pH values were
Batch experiments

Various concentrations of Pb(II) solution between (20-2000 mg/L) were prepared from the stock solution by serial dilution. 50 mL of each concentration was contacted with a fixed amount of each calcite material at ambient temperature. The suspensions were equilibrated for 24 h on Mk V orbital shaker at a speed of 150 rpm. After the equilibration period, each suspension was filtered using Whatman filter paper of diameter 125 mm; the concentration of Pb(II) left in the filtrate was determined using AAS. The amount of Pb(II) fixed per gram was then calculated using the equation below:

$$Q_e = \frac{v(C_i - C_e)}{m}$$

where $Q_e$ - quantity sorbed at equilibrium in mg/g, $C_i$ - initial concentration of metal in solution in mg/L, $C_e$ – equilibrium concentration of metal solution in mg/L, $v$ - volume of lead solution used in litres, $m$ - mass of calcite used in grams.

A plot of quantity sorbed versus initial concentration of the metal was made to determine the sorption capacity of the material. The concentration corresponding to the highest quantity of calcite material sorbed was taken and used for subsequent experiments.

Sorption kinetics

Sorption kinetics was done to fix the equilibrium time of reaction. 1200 mg/L of Pb(II) solution was used at a pH value of 2.5. Fixed mass of the calcite was contacted with the Pb(II) solution at different time interval of between 5 min and 24 h. The solution was filtered at each time interval and then analyzed for Pb(II) using AAS. The plot of quantity sorbed against time was made and the equilibrium time was determined from the plot. This time was used for subsequent experiments. The influence of pH, ionic strength and particle size were investigated using the following procedures.

Determination of the effect of ionic strength

To determine the effect of ionic strength on the sorption capacity, the ionic strength was varied between $10^{-3}$-$10^{-1}$ M KNO$_3$. Mass corresponding to each ionic strength was weighed and added to 50 mL, 1200 mg/L Pb(NO$_3$)$_2$ containing a fixed amount of calcite material. The pH values of the suspension before and after addition of KNO$_3$ was taken and recorded. The suspension was contacted for 2 h and then filtered so that the amount of Pb(II) left in the solution can be determined and the quantity sorbed was calculated using equation (1) above. The curve of quantity sorbed against ionic strength was plotted.

Determination of the effect of particle size

The effect of particle size of calcite on the sorption capacity was studied using the sizes $\phi < 150 \mu$m, $\phi < 212 \mu$m and $\phi > 212 \mu$m as described above. Fixed amount of the calcite was weighed and added to 50 mL of 1200 mg/L of Pb(NO$_3$)$_2$ solutions. The suspension was contacted for 2 h and then filtered and analyzed for the amount of Pb(II) that was not sorbed. The amount sorbed was calculated using equation (1) above.
Determination of the effect of pH

The effect of pH on sorption capacity was studied over pH values of 3 to 11. The pH was adjusted by adding 0.01 M HNO$_3$ or 0.1 M KOH. The ionic strength of the suspensions was fixed to a particular value as determined from the result of the previous section. 50 mL of Pb(II) solutions of different pH values between the limit specified above were prepared. A fixed amount of calcite and a calculated amount of KNO$_3$ were added to the suspensions to fix their ionic strength. The pH values of the suspensions were taken after the addition of the material. There was no significant change in the pH values. The suspensions were agitated for 2 h, filtered and the amount sorbed per gram from each suspension was calculated. A plot of quantity sorbed versus pH values were made to determine the effect of varying pH on the sorption of Pb(II).

Desorption studies

Desorption experiment was carried out at different pH values ranging from 1-9. Fixed amount of calcite was contacted with 50 mL, 1200 mg/L of Pb(NO$_3$)$_2$ solution for 2 h at a temperature of 298 K. The suspensions were filtered and the solid particles were used for the desorption experiment. Various concentration of nitric acid solutions were prepared ranging from (4-10$^{-5}$ M). The previously sorbed Pb-calcites were then added to 50 mL of each nitric acid solution. The suspensions were contacted for 2 h, later filtered and analyzed for Pb on AAS. The quantity of Pb(II) released from already used calcite was then calculated. The percentage of Pb(II) desorbed was calculated using equation (2) below. The percentage desorbed was plotted against the various pH values.

\[
\text{% of Pb desorbed} = \frac{(C_i \times 100)}{C_f}
\]  

(2)

where $C_i$ - initial concentration of lead used for sorption process and $C_f$ - final concentration of lead after desorption.

Isotherm application

The data obtained from the sorption studies were fitted to Langmuir, Freundlich and Temkin adsorption model at a temperature of 25 ± 2 °C to analyze adsorption isotherms in order to estimate the adsorption constants. The isotherm that best fit the data using linear regression coefficient was deducted there from.

Adsorption kinetics

The kinetic data of Pb(II) sorption were analyzed using pseudo first order and second order models. The equilibrium quantity sorbed was determined using equation (1) above. The linear regression values of the two models were determined to know the model that best fit the sorption process and the rate constants were determined at a temperature of 25 ± 2 °C.

All the above experiments were performed for both the natural and synthetic calcite samples. A comparative analysis was done in terms of kinetics, adsorption capacity, influence of ionic strength and pH on Pb(II) sorption by the calcite samples.

RESULTS AND DISCUSSION

Physical properties

The physicochemical characteristics of calcite samples used in this work are summarized in Table 1.

Bull. Chem. Soc. Ethiop. 2012, 26(2)
Removal of Pb(II) from aqueous solution by natural and synthetic calcites

Table 1. Physicochemical characteristics of calcite samples.

| Property       | Natural | Synthetic |
|----------------|---------|-----------|
| Colour         | White   | White     |
| Texture        | Fine    | Fine      |
| Density g/cm³  | 2.5     | 2.3       |
| % (w/w) Ca     | 39.2%   | 39.6%     |
| % (w/w) Pb     | 1.3%    | 0.8%      |
| % (w/w) Mg     | 1.3%    | 0.5%      |
| PZC            | 8.20    | 9.57      |

The amount of Ca present in the sample is very close to the theoretical value of 40% obtained from the formula of calcite (CaCO₃). Other impurities found in the samples were Pb and Mg. The results of determination of point of zero charge (PZC) for both natural and synthetic calcites at different ionic strengths are illustrated in Figures 1a-f. The values of 8.20 and 9.57 were obtained for natural and synthetic calcites, respectively. The higher percentage of impurities in natural calcite could account for its lower PZC value compared to synthetic calcite. These results were in agreement with the values 8-9 reported by Marek [21]. The plateau shows that the surface of the adsorbent does not have affinity for ions anymore.

Figure 1a. Plot of pH versus mass of natural calcite in 0.001 M KNO₃.

Figure 1b. Plot of pH versus mass of natural calcite in 0.01 M KNO₃.
Figure 1c. Plot of pH versus mass of natural calcite in 0.1 M KNO$_3$.

Figure 1d. Plot of pH versus mass of synthetic calcite in 0.001 M KNO$_3$.

Figure 1e. Plot of pH versus mass of synthetic calcite in 0.01 M KNO$_3$.
Removal of Pb(II) from aqueous solution by natural and synthetic calcites

Bull. Chem. Soc. Ethiop. 2012, 26(2)

Figure 1f. Plot of pH versus mass of synthetic calcite in 0.1 M KNO₃.

Solubility of calcite

The results of the solubility of calcite with respect to pH at different ionic strengths are given in Table 2 for natural and synthetic calcites, respectively. The solubility of the materials increases with pH up to a pH value of 6 or 7 where it has the highest solubility and then the solubility drops. Percentage solubility decreases with increasing ionic strength. Natural calcite has a low solubility when compared to synthetic calcite and this can be attributed to the impurities which may be present in the natural material.

Table 2. Percentage of natural and synthetic calcite dissolved as a function of pH and KNO₃ concentration.

| pH | 0.001 KNO₃ natural | 0.01 KNO₃ natural | 0.1 KNO₃ natural | 0.001 KNO₃ synthetic | 0.1 KNO₃ synthetic |
|----|--------------------|-------------------|-----------------|----------------------|------------------|
| 3  | 0.23               | 0.1               | 0.04            | 0.45                 | 0.26             |
| 4  | 0.26               | 0.14              | 0.05            | 0.44                 | 0.26             |
| 5  | 0.39               | 0.17              | 0.09            | 0.41                 | 0.32             |
| 6  | 0.46               | 0.18              | 0.16            | 0.48                 | 0.35             |
| 7  | 0.24               | 0.13              | 0.05            | 0.46                 | 0.32             |
| 8  | 0.23               | 0.09              | 0.08            | 0.32                 | 0.46             |

The solubility data show that calcite samples were not readily soluble as less than 1% of the solid was dissolved in all cases. It is therefore a stable material at the pH and ionic strength ranges investigated.

Sorption capacity

The plot of quantity of Pb(II) sorbed against initial concentration of Pb(II) solution is shown in Figure 2 for both natural and synthetic calcites. The equilibrium concentration of Pb(II) was determined from the curve as the concentration in which there was no further increase in quantity sorbed with increasing concentration. This value is 1200 mg/L for both samples and this concentration was therefore used for subsequent experiments. The maximum sorption capacity for synthetic calcite, which is 200 mg/g, is higher than that of natural calcite, which is 150 mg/g. This can be largely attributed to the higher percentage of calcite content in synthetic than the natural one. As the operational pH is near neutral, there is greater tendency for the
synthetic with higher PZC to sorb more quantity of Pb(II) than natural calcite. These maximum adsorption capacities are considerably higher than some of the previously reported values. For instance, values of 19.92 and 40 mg/g were reported for a Turkish natural calcite [22] and a Mexican calcitic limestone [23]. Kozar et al. used a commercial CaCO$_3$ for the adsorption of Pb(II) and Cd(II) ions from a Calcareous Krka river of various salinity. Their results suggest that Pb(II) ion remained firmly bound to calcite at all salinities [24]. The maximum adsorption capacities of Zn(II), Pb(II) and Co(II) ion from aqueous solution reported for Jordan natural sorbent of primary mineral (i.e. quartz and aluminosilicates) and a secondary mineral (i.e. calcite and dolomite) are 2.860, 0.320, 0.076 mmol cation g$^{-1}$ at pH 6.5, 4.5 and 7.0, respectively [25].

Naturally occurring minerals (talc, chalcopyrite and barite) have been reported for the removal of Pb(II) ions from liquid wastes. The adsorption isotherms obtained from the Langmuir and Freundlich equations were generally linear. It was observed that equilibrium time of adsorption was 72 h at an optimum pH from 7 to 9. They also observed that the chalcopyrite fraction ($\varphi < 63 \mu$m) has a higher capacity of 99% to adsorb Pb(II) ions than the fraction 63-150 µm (71%). The order of adsorption capacity for fractions $\varphi < 63 \mu$m and 63-150 µm is chalcopyrite > talc > barite [26].

![Figure 2. Quantity of Pb(II) sorbed (mg/g) versus initial Pb(II) concentration in mg/L for natural and synthetic calcite.](image)

**Kinetics of sorption**

The results of quantity of Pb(II) sorbed as a function of the time of contact are summarized in Figure 3. There was a rapid increase in quantity sorbed by natural calcite within the first 60 min followed by a slight increase before attaining a plateau at 120 min. The result is the same for synthetic calcite only that the rapid increase was in the first 30 min synthetic and natural calcites. The optimum contact time for the two materials is therefore 120 min. After this time the quantity sorbed remained the same. This equilibrium time of 2 h has been found to be half that of 4 h reported by Rouff et al. [14]. The contact time was therefore fixed at 2 h for subsequent experiments.

**Effect of ionic strength**

The results of the effect of ionic strength on the sorption capacity are illustrated in Figure 4. The results show that ionic strength has very little or no effect on the sorption of lead by calcite. This can be attributed to the high buffering capacity of calcium carbonate which does not allow for significant pH change that could have resulted from variation of ionic strength. The pH remains practically constant in the range 4.3-4.6 for natural and 5.1-5.9 for synthetic and the sorption
capacity of Pb(II) remained practically the same at 200 mg/g of Pb(II) per gram of synthetic and 150 mg/g of Pb(II) per gram of natural calcite.

This result is in agreement with the work carried out by Rouff et al. [27] who recorded little effect of ionic strength and pH on Pb(II) interactions with calcite. Other researchers have also observed very mild effect of ionic strength and pH on the Pb\(^{2+}\) sorption on Zeolitized tuffs [28] and on montmorillonite [29].

Figure 3. The plot of quantity of Pb(II) sorbed (mg/g) against contact time (min) for both

![Figure 3](image3.png)

Figure 4. The plot of sorption capacity against ionic strength.

*Effect of particle size*

The results of the effect of particle sizes on the sorption capacity are summarized in Table 3. The quantity sorbed increases with decrease in particle size since many smaller particles present higher surface area than larger particles [30]. This explains why particle size of φ < 150 μm (which is finer than all other particles) has highest sorption capacity while φ > 212 μm has the least.

Table 3. Sorption capacity versus particle size of natural calcite.

| Particle size (μm) | Quantity sorbed (mg/g) |
|-------------------|------------------------|
| φ >212            | 63                     |
| φ 150 -212        | 73                     |
| φ < 150           | 150                    |
Effect of pH

There is practically no effect of pH on the sorption capacity of both natural and synthetic calcites. For natural calcite, sorption capacity varied between 150 and 152 mg/g, while that of synthetic varied between 202 and 203 mg/g when pH is varied between 3 and 12. A similar observation of very slight effect of pH on calcite sorption has been reported by some authors [27-29].

Isotherm studies

Sorption parameters (the quantity sorbed at equilibrium, \( Q_e \) in (mg/g) and equilibrium concentration of metal solution, \( C_e \) (mg/L)) were subjected to both Freundlich and Langmuir equation, and these are shown in Figure 5a-d and isotherms were plotted for the data in Table 4.

Table 4. Linearized Langmuir isotherm data for the sorption of Pb on natural and synthetic calcite.

| \( 1/Q_e \) | \( 1/C_e \) | \( 1/Q_e \) | \( 1/C_e \) |
|----------------|----------------|----------------|----------------|
| 0 | 0.0025 | 0 | 0.05 |
| 0.21 | 1 | 0.014 | 0.17 |
| 0.0016 | 0.03 | 0.067 | 0.03 |
| 0.012 | 0.002 | 0.067 | 0.13 |
| 0.005 | 0.003 | 1/Q_e | 1/C_e |

Where \( Q_e \) - quantity sorbed at equilibrium in mg/g and \( C_e \) – equilibrium concentration of metal solution in mg/L.

The experimental data were statistically processed by linear regression. The regression equations of \( y = ax + b \) type and the values obtained for the correlation coefficients, \( R^2 \), are summarized in Table 5. The results in Table 5 show that Freundlich isotherm and Langmuir exhibited acceptable fittings to the experimental data (\( R^2 > 0.9 \)). Langmuir isotherm however has a better fitting with \( R^2 \) of 0.994 for natural and 0.998 for synthetic calcite.

Table 5. Summary of adsorption constants for linearised Freundlich and Langmuir isotherms at 298 K.

| Isotherms | Adsorption constants | Natural | Synthetic |
|----------|----------------------|---------|-----------|
| Freundlich | \( K_f \) (mg/g) | 9.12 | 9.69 |
| | \( N \) (g/L) | 1.94 | 1.89 |
| | \( R^2 \) | 0.931 | 0.895 |
| | \( K_a \) (l/mg) | 0.0282 | 0.178 |
| Langmuir | \( Q_m \) (mg/g) | 167 | 27.8 |
| | \( R^2 \) | 0.994 | 0.998 |

Where \( K_f \) and \( n \) are Freundlich constants corresponding to adsorption capacity and adsorption intensity, respectively, \( 1/n \) is the reciprocal of adsorption energy, \( K_a \) (l/mg) and \( Q_m \) (mg/g) are Langmuir constants representing energy of sorption and maximum monolayer sorption capacity, respectively, and \( R^2 \) is the correlation coefficient.

The Freundlich constants (\( K_f \) and \( n \)) are indications of favourable or unfavourable adsorption onto adsorbent surface [31]. The intercept is an indication of sorption capacity and the slope is an indication of sorption intensity. A relatively slight slope \( n < 1 \) indicates that sorption intensity is good over the entire range of concentration studied while a steep slope of \( n > 1 \) indicates that sorption intensity is good at high concentration but much less at lower concentration [25, 31]. A high value of \( K_f \) is indicative of high sorption capacity [32]. The \( n \) values of both materials fall in the range 2-10 which indicate that the sorption intensity is good
at high concentration [32]. The $K_r$ values obtained indicate a higher sorption capacity for natural calcite than synthetic. Langmuir isotherm, fit well for both calcite with $R^2 = 0.931$ and 0.895 for natural and synthetic, respectively.

In contrast to the report of Al-Degs et al. [25], Langmuir isotherm has the best application for Pb(II) sorption on calcite. The predicted maximum sorption capacity ($Q_{\text{max}}$) was 167 mg of Pb per gram of calcite for natural and 27.8 mg of Pb per gram of calcite for synthetic calcite. The values are in good agreement with the measured values of 150 mg/g and 200 mg/g for natural and synthetic calcites, respectively.

![Figure 5a. Pseudo 1$^{\text{st}}$ order graphical illustration for natural calcite.](image1)

![Figure 5b. Pseudo 1$^{\text{nd}}$ order graphical illustration for synthetic calcite.](image2)

![Figure 5c. Pseudo 2$^{\text{nd}}$ order graphical illustration for natural calcite.](image3)

Bull. Chem. Soc. Ethiop. 2012, 26(2)
Figure 5d. Pseudo 2nd order graphical illustration for synthetic calcite.

**Adsorption kinetics**

The kinetic data have been determined and the results are summarized in Tables 6a and 6b. Sorption of Pb(II) on calcite follows pseudo first order reaction. The model adequately fits the data over the entire course of the experiment with high correlation coefficients of 0.94 and 0.96 for natural and synthetic calcite materials. This result is in good agreement with the work carried out by other researchers [32] as sorption of Pb(II) on soils follow first order reaction. The values of the rate constants for pseudo first order reaction of 0.15 and 0.08 min⁻¹ show that the two reactions are rapid [33].

Table 6a. Pseudo 1st and 2nd order kinetic data for the sorption of Pb(II) on natural and synthetic calcite samples.

| t (min) | Log q-e - qt natural | Log q-e - qt synthetic | 1/q natural | 1/q synthetic |
|---------|----------------------|------------------------|-------------|--------------|
| 5       | 1.99                 | 1.88                   | 0.019       | 0.008        |
| 10      | 1.97                 | 1.84                   | 0.014       | 0.0052       |
| 30      | 1.91                 | 0.77                   | 0.014       | 0.0052       |
| 60      | 1.63                 | 0.12                   | 0.009       | 0.005        |
| 120     | 0                    | 0                      | 0.007       | 0.0005       |

Table 6b. Correlation coefficient and rate constant of pseudo 1st and 2nd order adsorption kinetic data for the sorption of Pb(II) on synthetic and natural calcite samples.

| Pseudo 1st order | Natural  | Synthetic |
|------------------|----------|-----------|
| Correlation coefficient R² | 0.9422 | 0.9565    |
| k₁ (1/min)      | 0.153    | 0.076     |

| Pseudo 2nd order | Natural  | Synthetic |
|------------------|----------|-----------|
| Correlation coefficient R² | 0.877   | 0.5636    |
| k₂ (1/min)      | 5.5 x 10⁻⁷| 5.5 x 10⁻³|

**Spectroscopic studies**

The Infrared spectra for both samples show the characteristic band of calcite 2351, 1798, 1422-1428, and 712-876 cm⁻¹. The IR result of the natural sample indicate the presence of silicate which is absent in the synthesized calcite. There is another peak indicating the presence of metal in the spectra of both the sorbed natural and synthesized calcite. The results are presented in Tables 7a and 7b.
Table 7a. IR data for the natural and synthetic calcites before sorption.

| Peaks for natural (cm\(^{-1}\)) | Peaks for synthetic (cm\(^{-1}\)) | Functional group\(^{a}\)                      |
|---------------------------------|----------------------------------|----------------------------------------------|
| 2361-2982                       | 2361-2982                        | Stretching vibration of adsorbed water molecules |
| 2351 and 1798                    | 1797                             | Indicate the presence of calcite              |
| 1422-1428                       | 1425                             | Characteristics band of calcite               |
| 712-876                         | 712-875                          | Characteristic band of calcite                |
| 664-417                          |                                  | Indicating the presence of silicate materials |

Table 7b. IR data for the calcites after sorption.

| Peaks for natural (cm\(^{-1}\)) | Peaks for synthetic (cm\(^{-1}\)) | Functional group\(^{a}\)                      |
|---------------------------------|----------------------------------|----------------------------------------------|
| 2513-1637                       | 2284-1633                        | Stretching vibration of adsorbed water molecules |
| 1420                            | 1428                             | Characteristics band of calcite               |
| 1051                            | 1051                             | Indicate the presence of metal                |
| 712-875                         | 712-875                          | Characteristic band of calcite                |

The result of X-ray diffraction (XRD) analysis shows CaCO\(_3\) as the major mineral constituent as seen in the spectra (Figure 6a and 6b). The scan shows pronounced peaks at 2\(\theta\) values of 27.71 and 45.12 for the natural and synthetic calcites, this is conformity with the JCPDS standard for calcite and the result of Al-Degs et al. [25]. The analysis confirmed the structure of the pronounced CaCO\(_3\) in natural sample as orthorhombic while that of the synthetic as hexagonal.

Figure 6a. X-ray diffraction (XRD) scan for natural calcite.
Results of desorption experiment

The results of desorption process at different pH values are illustrated in Figure 7. The results of the desorption experiment show that the percentage of Pb(II) released into the solution decreases with increase in pH. Desorption was rapid at low pH values and then decrease to a constant at higher pH values. There is rapid release of Pb(II) when the pH is acidic while the rate was very slow as the pH becomes alkaline because the co-precipitation of PbCO$_3$ could be attributed to this [34]. Generally the amount of Pb(II) desorbed is lower than those adsorbed, these desorption experiments suggest a very strong bond of the Pb(II) ion to the calcite surface, i.e. forming a inner sphere complex at the calcite surface. At low pH values (1-3) good percentage of the lead can be removed from calcite surfaces. This indicates that calcite material can be easily regenerated for subsequent re-use. About 95% of the Pb(II) was desorbed using 4 M HNO$_3$ within 2 h of contact time. The material was also found to be stable as less than 0.4% of it was dissolved in the process. The values of the desorption index (DI) were also calculated for the various pH values in order to evaluate the degree of reversibility of Pb(II)-calcite sorption process [34]. Desorption index is the ratio of percentage of lead on calcite at end of sorption to percentage of lead on calcite at end of desorption. A sorption process is considered to be completely reversible when DI equals 1. The degree of irreversibility of a sorption reaction increases as DI value deviates from 1. In this particular case, the DI values for natural calcite ranged from 1.11 to 3.33, while that of synthetic calcite ranged from 1.01 to 4.0 when pH was decreased from 8.43 to 2.56. These results imply that a reversible process was obtained in alkaline medium and the degree of reversibility decreases with increase in acidity or decrease in alkalinity.

The reversibility of the sorption process of both natural synthetic calcites has been determined. This was done by calculating the desorption index (DI), expressed as the ratio of sorbed Pb(II) and aqueous Pb(II) before and after desorption for a given calcite particle loading [34].

$$DI = \frac{\text{% total Pb sorbed after sorption}}{\text{% total Pb left on calcite after desorption}}.$$
CONCLUSIONS

Calcite has been found to be a good adsorbent for Pb(II). The data revealed that the sorption process is not affected by ionic strength and pH. The immobilization process was rapid, nearing completion in two hours and the larger the particle size the more the surface area and thus the more the quantity sorbed per mg of the material. Synthetic calcite with higher percentage of calcium carbonate than natural calcite has more affinity for Pb$^{2+}$ and the quantity sorbed per mg of the synthetic calcite in all cases is more than that of natural calcite. The adsorption isotherm studies also showed that the synthetic calcite shows good adsorption capacity for lead than natural with high values of $Q_{\text{max}}$ and $K_r$ approximately 268 and 9.69 mg/g, respectively. The sorption kinetics studied showed that the reaction followed an overall pseudo-first order reaction. The results of desorption experiment indicated that desorption process is rapid at lower pH values with good percentage of Pb(II) being removed from the surface of the material. The spent calcite was also found to be regenerable.

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