Abstract: In this study, the changes in enzyme activities, total polyphenols, phenolic profile, and physicochemical properties from thermally (25–75 °C) and high-pressure carbon dioxide (HP-CO₂) (25–65 °C/20 MPa)-treated apple juice were investigated. The HP-CO₂ exhibited complete inactivation of polyphenol oxidase (PPO) at 65 °C, whereas PPO was still active at 75 °C under thermal processing (TP). Similarly, the relative activity of peroxidase (POD) significantly decreased by 71% at 65 °C under HP-CO₂ processing, whereas TP was less effective. HP-CO₂ and TP treatments at 65 °C reduced the browning degree (BD) value to 0.47 and 0.89, respectively. Thus, HP-CO₂ inhibits the browning reactions caused by PPO and POD enzymes at each operating temperature. The concentration of epicatechin and catechin increased significantly with increasing temperature above 45 °C in TP-treated juices. HP-CO₂ treatment increased the same phenolic compounds at 35 °C and 9 MPa, whereas high-temperature and -pressure conditions caused insignificant changes in concentration of epicatechin and catechin. Changes in others phenolic compounds were insignificant under TP and HP-CO₂ treatment. Overall, HP-CO₂ is a promising technology to get high-quality juices with lower enzyme activity.

Keywords: polyphenols profile; polyphenol oxidase; peroxidase; thermal processing; high-pressure carbon dioxide

1. Introduction

Apple is considered to be one of the most abundantly consumed fruits in the world. Apple juice is recognized as a health promoter because it contains a significant amount of nutrients and bioactive compounds such as polyphenols and organic acids [1,2]. Additionally, apple fruits showed the highest sources of phenolic compounds among daily consumed fruits [2,3]. Among apple polyphenols, flavanol monomers including catechin and epicatechin as well as procyanidin
are most abundantly present and constitute more than 80% of total polyphenols in apples [4,5]. Phenolic compounds demonstrate important antioxidant properties and also take part in various health-promoting activities. Unfortunately, up to 90% of these compounds might be lost during clear juice processing [6]. For instance, nowadays, consumers prefer not-from-concentrate (NFC) juices rich in phenolic compounds and fiber. On the other hand, thermal processing (TP) also causes significant degradation of nutritional and sensorial values; therefore, scientists are still looking for new emerging techniques for food preservation that can maintain the food security and high nutritional value of food products.

Traditional juice processing also causes the enzymatic browning of juices, which is related to the high activity of oxidoreductive enzymes such as polyphenol oxidase (PPO) and peroxidase (POD), due to fast degradation of polyphenols to quinones, which further leads to the formation of browning pigments [2,3,7,8]. From this point of view, fast inhibition of browning reactions has gained much attention in the fruit and vegetable industry [3,9]. Thermal processing and addition of vitamin C has been conventionally used for the inactivation of these oxidoreductase enzymes, but according to European Union (EU) regulations, producers cannot give label declarations about 100% of juice, which might be an important drawback for premium-quality juices. Among all preservation techniques, thermal processing has significant drawbacks in terms of quality degradation, nutrient loss, flavor changes, and undesirable pigment formation during fruit and vegetables processing [3,5]. High-pressure carbon dioxide (HP-CO$_2$) can be used as an alternative nonthermal technology for juice processing due to its high efficiency in enzyme inactivation and minimal effects on nutritional and sensory qualities of foods [2,10]. This method utilizes pressurized CO$_2$ below 50 MPa for substantial enzyme inactivation at relatively mild operating conditions where thermal processing is not effective [11]. CO$_2$ is a nonflammable, nontoxic, and inexpensive gas, which can be removed easily by out-gassing and depressurization during HP-CO$_2$ processing. Thus, HP-CO$_2$ is a cold pasteurization technique that utilizes CO$_2$ to inactivate enzymes by pH lowering, cell membrane modification, cell disruption, and conformational changes in enzyme molecular structure [12,13].

The present study was conducted to investigate the influence of different temperatures and pressures on the enzyme activity, quality characteristics, and bioactive compounds in treated apple juice. For this purpose, a comparative study was also performed to compare the efficiency of both thermal and HP-CO$_2$ treatments in term of enzymatic inactivation, browning inhibition, quality attributes, and phenolic composition in apple juice. Thus, the phenolic profile of HP-CO$_2$-treated apple juice can be a fundamental theoretical guide for the commercialization of nonthermal technology.

2. Materials and Methods

2.1. Sample Preparation

Fresh apples (*Malus domestica*) at commercial maturity were bought from a native market in Wuhan, China. The fruits were washed, peeled, and cut into slices. After being sliced, a juice extractor was used to crush the apple slices. The juice was then filtered through a double cheese cloth to remove the impurities and coarse particles, and then the filtrate was centrifuged at 4000×g for 5 min (Eppendorf Centrifuge 5804, Eppendorf, Hamburg, Germany). The chemicals used in the experiments were of analytical grade or HPLC grade.

2.2. Processing Conditions

2.2.1. HP-CO$_2$ Processing Conditions

The mechanism of the HP-CO$_2$ system was explained by Hu et al. [13], in which CO$_2$ at purity of 99.5% obtained from Wuhan Co. (Wuhan, China) was allowed to enter inside the pressure vessel. The HP-CO$_2$ processing was performed in a batch system apparatus containing two stainless-steel cylinders having an internal volume of 100 mL. Apple juice (30 mL) was put into a 50 mL sterile
bottle for HP-CO$_2$ processing (HA3000-30-type supercritical reaction unit, Jiangsu Nantong Huaan Co., Ltd., Nantong, Jiangsu, China). For each experiment, ethanol was used to sanitize the HP-CO$_2$ vessel. After the desired temperatures of 25, 35, 45, 55, and 65 °C were achieved, the bottles containing juice samples were placed inside the chamber vessel, where the desired temperature and pressure for 20 min duration was given to the apple juice. The time required for pressurization and depressurization was not included in the treatment time. After HP-CO$_2$ treatment, the vessel was gradually depressurized for 2–5 min, with a gradual decrease in juice temperature up to 8–12 °C. Then, the treated samples were rapidly cooled in a refrigerator for further analysis.

2.2.2. Thermal Processing Conditions

Thermal processing of the apple juice was performed at different temperatures (25, 35, 45, 55, 65, and 75 °C) for 20 min in a water bath with a thermostat \[11,14\]. Apple juice (30 mL) was placed into test tubes, which were subjected to specified heat treatments in a water bath and then rapidly cooled in a refrigerator to stop thermal inactivation. Untreated juice was used as a control.

2.3. Browning Degree (BD) Analysis

The browning degree of untreated and treated apple juices was estimated by using a Multiskan FC spectrophotometer (Thermo Scientific, Waltham, MA, USA) according to Murtaza et al. [12]. The juice was centrifuged at 10,000×g (4 °C for 20 min) and the BD was determined by adding 100 µL of supernatant solution to the enzyme-linked immunosorbent assay (ELISA) plate and tested quickly at \(\lambda = 420\) nm by using a simple kinetic method.

2.4. Color

The color of the apple juice was analyzed at an ambient temperature (20 ± 1 °C) with a chromometer (CR-400; Osaka, Japan). The \(L^*, a^*,\) and \(b^*\) values of juice were measured, where \(L^*\) indicates the treated sample brightness, \(L_o^*\) is the control sample “brightness”, \(a^*\) indicates the greenness/redness of the treated sample, \(a_o^*\) is the redness/greenness of the control sample, \(b^*\) indicates the yellowness of the treated sample, and \(b_o^*\) indicates the yellowness of control sample. The total color difference (\(\Delta E\)) was determined by Equation (1):

\[\Delta E = \left[(L^* - L_o^*)^2 + (a^* - a_o^*)^2 + (b^* - b_o^*)^2\right]^{1/2}.\]  

(1)

2.5. Physicochemical Analysis

The pH was estimated by using a digital Thermo Orion pH meter (Thermo Fisher Scientific Inc., Waltham, MA, USA). The total soluble solids (TSS) contents were determined by using a WAY-2S digital Abbe Refraction meter (Shanghai Precision and Scientific Instrument Co., Shanghai, China).

2.6. Enzyme Activity

2.6.1. Polyphenol Oxidase (PPO)

Apple juice (2 mL) was mixed with 1% polyvinylpolypyrrolidone (PVPP) and 1% Triton X-100 to make a crude enzyme [12]. After 1 h of storage at 4 °C, juice was centrifuged at a high speed of 10,000 rpm for 20 min. The obtained crude enzyme was subjected to an oxidoreductase enzyme (polyphenol oxidase and peroxidase) activity assay. Each crude enzyme (50 µL) was individually mixed with 200 µL of substrate catechol solution (0.1 M) and 0.05 M phosphate buffer (pH 7.0). The absorbance of the extract was measured at 420 nm by a spectrophotometric method [15,16]. The
PPO activity (Abs/min) was taken as the first linear part of the slope from the reaction curve [17]. The percentage of relative PPO activity was determined by using Equation (2):

$$\text{Relative activity (RA)} \% = \frac{\text{Activity of juice after thermal or HP – CO}_2 \text{ treatment (A_t)}}{\text{Activity of untreated juice (A_o)}} \times 100 \tag{2}$$

where $A_o$ and $A_t$ are the activity of the enzyme before and after HP-CO$_2$ treatment, respectively.

2.6.2. Peroxidase (POD)

POD activity was assayed by using methods described by Liu et al. [18] with slight modifications. An aliquot of the supernatant (100 µL) was added to 150 µL of mixture solution (200 mM phosphate buffer (pH 7.0), 5 mL guaiacol (0.5 M), and 10 mL hydrogen peroxide). As a control, 100 µL PBS was used, and the mixture solution absorbance was tested quickly using the simple kinetic method at a wavelength of 470 nm by a spectrophotometric method. The percentage of relative POD activity was determined as indicated by Equation (2).

2.7. Total Polyphenol Content (TPC)

TPCs were determined according to the Folin–Ciocalteu (FC) colorimetric method described previously by Dewanto et al. [19]. The optimally diluted supernatant (1.25 mL) was mixed with 1 mL of FC reagent (previously diluted 10-fold with distilled water), and after 6 min, the 10% Na$_2$CO$_3$ (1.8 mL) solution was added. The absorbance of the mixture was determined at 765 nm using a spectrophotometric method. Gallic acid as a standard was used, and the obtained results were expressed as milligrams of gallic acid equivalents (GAE) per liter of processed apple juice.

2.8. Phenolic Compounds Analysis

2.8.1. Extraction and Purification of Apple Polyphenols

The HPLC analysis was performed according to the procedure established by [20,21], with some slight modifications. Briefly, 80 mL of juice was mixed at 25 °C with 400 mL of a 60% ethanol (v/v) solution for 4 h. Then, the juice was centrifuged for 15 min at 5000×g. The supernatant was evaporated under vacuum using a rotary evaporator at 45 °C and 30 MPa. The 20 mL solvent of 2% metaphosphoric acid and 20% ammonium sulfate, and ethyl acetate was used to extract phenolic compounds thrice. These extracts were combined and put in a rotary evaporator for drying at 45 °C and 30 MPa. The residue was dissolved in 5 mL of ethanol and then filtered through a filter membrane (0.22 µm) and stored at −20 °C.

2.8.2. HPLC Polyphenol Profile Analysis

The phenolic compounds were analyzed by HPLC (Waters 2695; C18 column (250 × 4.6 mm × 5 µm size particle) and the absorbance was measured at 280 nm by a Waters 2478 Dual λ Absorbance Detector. The mobile phase of acidified water containing 1% formic acid (A) and acetonitrile (B) was used. The setting procedure of the gradient was as follows: 0 min, 20% B; 17 min, 21.5% B; 17.5 min, 68% B; 40 min, 68.3% B; 41 min, 100% B; 51 min, 20% B, and held for 2 min. The volume of injection was 20 µL and the flow rate was 1.0 mL/min. All HPLC-grade standards (ferulic acid, epicatechin, catechins, phloridzin, phloretin, caffeic acid, rutin, and chlorogenic acid) were purchased from Sigma Chemicals. Identification of each peak was performed on the basis of comparing their retention times with their known standards. The concentration of phenolic contents was expressed as milligrams of each compound per liter of juice.
2.9. Statistical Analysis

Analysis of variance (ANOVA) was adopted in data analysis. The results are presented as the mean ± standard deviation of three replicates, performed on a number of samples for each experiment. Microsoft Origin Pro 9.0 (Origin Lab, Northampton, UK) was used for analysis, and the comparison of means was made by Tukey’s test. The mean was taken at the 95% level of significance.

3. Results and Discussion

3.1. Effect of Thermal and HP-CO$_2$ Treatment on Color Changes, pH, and TSS

The effects of thermal and HP-CO$_2$ treatments on the physicochemical characteristics of apple juice under different conditions of pressure and temperature are presented in Table 1. The pH and TSS contents in untreated juices were 3.67 and 12.45, respectively. HP-CO$_2$-treated juice showed a greater decline in pH compared with thermal-treated juice, which might have been due to the dissolved CO$_2$ gas, distributing the carbonates and bicarbonates in the juice, thereby increasing the acidity and lowering the pH value of the juice. This finding was similar to our previous studies on carrot, quince, and apple juices, where pH was reduced under HP-CO$_2$ treatment [11,20,22].

| Treatment                     | Temperatures | pH          | ΔE         | Brix        |
|-------------------------------|--------------|-------------|------------|-------------|
| Control (Untreated)           |              | 3.67 ± 0.01 $^{a,b}$ | -          | 12.45 ± 0.21 $^{a}$ |
| Thermal-treated (20 min)      | 25           | 3.68 ± 0.07 $^{a}$ | 6.30 ± 0.68 $^{c,f}$ | 12.34 ± 0.15 $^{a}$ |
|                               | 35           | 3.60 ± 0.01 $^{a,b}$ | 6.97 ± 1.23 $^{c,f}$ | 12.46 ± 0.19 $^{a}$ |
|                               | 45           | 3.60 ± 0.03 $^{a,b}$ | 7.10 ± 0.51 $^{c,f}$ | 12.48 ± 0.22 $^{a}$ |
|                               | 55           | 3.59 ± 0.11 $^{a,b}$ | 7.45 ± 0.84 $^{d}$ | 12.41 ± 0.16 $^{a}$ |
|                               | 65           | 3.60 ± 0.13 $^{a,b}$ | 8.12 ± 0.45 $^{c,d}$ | 12.43 ± 0.17 $^{a}$ |
| HP-CO$_2$-treated (20 MPa, 20 min) | 25       | 3.58 ± 0.03 $^{a,b}$ | 7.20 ± 0.31 $^{d}$ | 12.37 ± 0.27 $^{a}$ |
|                               | 35           | 3.50 ± 0.13 $^{b}$ | 9.09 ± 0.75 $^{c}$ | 12.35 ± 0.06 $^{a}$ |
|                               | 45           | 3.55 ± 0.04 $^{b}$ | 10.85 ± 0.59 $^{b,c}$ | 12.15 ± 0.05 $^{a}$ |
|                               | 55           | 3.35 ± 0.08 $^{c}$ | 12.32 ± 0.90 $^{b}$ | 11.95 ± 0.07 $^{a}$ |
|                               | 65           | 3.23 ± 0.02 $^{d}$ | 14.54 ± 0.45 $^{a}$ | 11.82 ± 0.02 $^{a}$ |

Data presented as the mean ± SD (standard deviation). Different letters represent the significant difference among means ($p \leq 0.05$).

Color is an important parameter to judge the quality of juice because it has a great influence on the overall acceptability of juice. The total color difference (ΔE) of HP-CO$_2$- and thermally treated juice is shown in Table 1. Color changes could be due to the high susceptibility of juice to browning reactions because of the presence of active oxidizing enzymes [23]. An increase in L value (brightness) was observed in HP-CO$_2$-treated juice compared with thermal-treated juice. The ΔE of thermally treated juice was significantly lower compared with HP-CO$_2$-treated juice. The highest ΔE (14.54) was observed at 65 °C under HP-CO$_2$ treatment, which was higher than the thermal-treated juice at 65 °C (8.12). The ΔE values for all treatments were greater than 2, indicating that both thermal and HP-CO$_2$ treatments led to visible color changes in apple juice [24]. A similar trend was observed by Marszałek et al. [2], when they observed the quality changes of apple juice under supercritical carbon dioxide (SCCD) treatments. These authors found a highly visible change of yellow color of untreated juice into brown after SCCD treatment, attributing these changes to active oxidizing enzymes. This color change might be due to the browning reactions of oxidoreductase enzymes such as PPO and POD, which could lead to the quality degradation of juice.
3.2. Effect of Thermal and HP-CO$_2$ Treatment on BD

The effect of thermal and HP-CO$_2$ treatments at different temperatures and pressures on the BD of apple juice is shown in Figure 1. Browning in apple juice is considered to be induced by oxido-reductive enzymes. PPO and POD are closely related to the enzymatic browning of fruit products. The untreated juice showed a browning degree value of 0.81, which increased to 0.83 and 0.87 by increasing the temperature to 25 and 35 °C after TP. The BD increased with the increasing temperature and reached up to 0.92 at 55 °C, but a slight reduction in the BD (0.89) value occurred at 65 °C. Thus, a higher temperature under TP could not effectively inhibit the browning reactions caused by enzyme activity. According to the analysis in Figure 1A, the increase of temperature led to the increase in polyphenol concentration, stimulating the enzymatic activity of PPO by increasing the relative browning value of juice.

![Figure 1](image1)

**Figure 1.** Changes in browning degree (BD) value of apple juice under thermal processing (TP) (25–75 °C) and High pressure carbon dioxide (HP-CO$_2$) (25–65 °C for 20 MPa) for 20 min (A) and HP-CO$_2$ treatment at different pressures (6–20 MPa, 30 °C) for 20 min (B). Data presented as the mean ± SD (standard deviation).

HP-CO$_2$ treatment at a high temperature caused the inhibition of enzyme activity, resulting in the reduction of the browning degree after HP-CO$_2$ treatment of juice [11]. Compared with control and TP juice, HP-CO$_2$ treatment significantly reduced the BD value to 0.63 and 0.60 at 35 and 45 °C, respectively, and to below 0.47 when a high temperature of 65 °C was applied. This phenomenon may be justified by the higher inactivation of native enzymes by CO$_2$ at high pressure causing structural changes in enzymes. Furthermore, CO$_2$ density decreased by increasing the temperature under HP-CO$_2$ treatment, which improved the diffusivity of CO$_2$, accelerating the molecular collisions of CO$_2$ with enzymes, ultimately reducing the enzymatic activity and enzymatic browning in the juice [10].

Figure 1B shows the influence of HP-CO$_2$ treatment at different pressures (6, 9, 12, 15, and 20 MPa) on the browning degree of apple juice. The browning degree gradually reduced by increasing the pressure. The BD value at 6 MPa was 0.79 and this value declined to 0.78 and 0.72 when the pressure increased to 9 and 15 MPa, respectively. The reduction in browning degree at high pressure may be due to the more inhibition of enzymes under high pressure of CO$_2$ gas during HP-CO$_2$ treatment or by slowing down non-enzymatic browning reactions in a lower pH environment. Thus, the increase in CO$_2$ pressure is directly related to the PPO inactivation and browning inhibition under the HP-CO$_2$ treatment. High pressure connected with CO$_2$ may have inhibited the browning reaction caused by PPO at each operating temperature. PPO relative activity was lower for HP-CO$_2$ treatment compared with TP, proving that HP-CO$_2$ treatment was more effective at enzyme inhibition [10].

The PPO enzyme in Fuji apple juice was completely inactivated by HP-CO$_2$ treatment at 22 MPa (60 °C) for 10 min [25]. The BD value of HP-CO$_2$-treated quince juice was significantly lowered in comparison with thermal treatment [11]. BD is considered to be closely related to PPO enzyme actions;
thus, HP-CO$_2$ treatment can effectively inactivate the enzyme as compared to TP for the prevention of browning in apple juice.

3.3. Effect of Thermal and HP-CO$_2$ Treatment on PPO Inactivation

The relative activity (RA) of apple PPO during the thermal and HP-CO$_2$ (20 MPa) treatments at a temperature range from 25 to 65 °C for 20 min is shown in Figure 2. The highest PPO relative activities of 119.54% and 125.30% were observed at 25 and 35 °C, respectively. PPO in apple juice after TP showed an increase in relative activity by increasing temperature, but a temperature higher than 35 °C caused a lowering of the relative activity of PPO with increasing temperature. In plants, PPO exists in many (immature, mature, active, and latent forms) isoforms and the increased activity of PPO in apple juice after TP might be due to the activation of latent PPO [26,27]. Many fruits and vegetables, including iceberg lettuce, apples, grapes, and peaches, have latent PPOs [28]. There are a number of studies in which the increase in plant PPO activity found following thermal treatment could have been due to the activation of a latent PPO precursor in the enzyme extracts [28,29]. Furthermore, in our study, PPO relative activity decreased to 97.74% and 39.07% at 65 and 75 °C, respectively. However, results of HP-CO$_2$-treated apple juice showed that the RA of PPO decreased to 82.09%, 47.07%, and 18.45% with rising temperatures from 25, 35, and up to 45 °C, respectively, but caused total inactivation at 55 and 65 °C (Figure 2).

![Figure 2. Relative activity of polyphenol oxidase (PPO) in apple juice under thermal processing (TP) (25–75 °C) and high pressure carbon dioxide (HP-CO$_2$) (25–65 °C for 20 MPa) treatments for 20 min. Data presented as the mean ± SD (standard deviation).](image)

HP-CO$_2$-treated juice had significantly ($p \leq 0.05$) lower PPO activity compared with thermal-treated juice at the same temperatures. For inactivation of enzymes, TP has been used with negative effects on the quality of foods [2,3,30]. Many researchers have found that PPO inactivation under HP-CO$_2$ treatment increased with increasing temperature, pressure, and treatment time [18,31]. This enzymatic inhibition during HP-CO$_2$ might have been due to the structural changes in PPO, resulting from the pH-lowering effects after CO$_2$ dissolved in solution [11]. Li et al. [32] reported that PPO activity in apple under HP-CO$_2$ treatment showed a biphasic change of initial activation and sudden inactivation at 35–55 °C for 15 min (20 MPa). The higher activity of PPO could lead to an increase in browning due to the oxidation reactions of polyphenol. The loss in PPO activity might be due to the modification of the enzyme structure induced by HP-CO$_2$ treatment [11]. Thus, it was found that HP-CO$_2$ performed more effectively at enzymatic inactivation compared with thermal treatment.
3.4. Effect of Thermal and HP-CO₂ Treatment on POD Inactivation

The RA of POD in apple juice after thermal and HP-CO₂ treatments is shown in Figure 3. The relative activity of POD in TP juice was 124.19% and 120.72% at 25 and 35 °C, respectively. The relative activity of POD in TP apple juice was 115.31%, 94.56%, and 79.35% at 45, 65, and 75 °C, respectively, indicating that POD was more stable compared with the PPO enzyme in this study. As shown in Figure 3, HP-CO₂-treated juice indicated a higher decrease in POD activity: 94.68%, 78.28%, and 61.39%, respectively, for 25, 35, and 45 °C in comparison with TP. These findings prove that the higher temperature under HP-CO₂ caused a more rapid inactivation of POD. Our research also confirmed that different enzymes have different stability at the same process parameters. HP-CO₂ treatment at 20 MPa caused complete inactivation of PPO at 55 and 65 °C, whereas POD showed activity as high as 48.44% and 29.32% at the same temperatures and pressure. Similarly, the POD activity in watermelon juice was reduced to 82.9% at 95 °C, while HP-CO₂ treatment at 20 MPa and 50 °C for 20 min caused a 75% reduction in POD activity [18]. It is believed that browning is generally due to PPO- and POD-mediated oxidation of phenols [33]. POD is considered to be a more heat-stable enzyme than PPO and it may show important activity up to 75 °C [34]. This might be due to the structural differences of PPO and POD [35], as POD is considered to be a larger molecule with a complex structure; thus, longer heat durations are needed to inactivate the complex structure of POD [34]. Furthermore, PPO and POD inactivation under HP-CO₂ treatment could be due to the changes in secondary and tertiary structures [25,36]. It can be concluded that the POD enzyme was more pressure and thermal resistant than PPO. The different trend in the resistance of PPO and POD could be due to the variable capacity of expansion in their structures during thermal and pressure application. Overall, HP-CO₂ caused more enzyme inactivation due to the decrease in pH value and more structural modifications induced by high pressure.

![Figure 3](https://example.com/figure3.png)

**Figure 3.** Relative activity of peroxidase (POD) in apple juice under thermal processing (TP) (25–75 °C) and high pressure carbon dioxide (HP-CO₂) (25–65 °C for 20 MPa) treatment for 20 min. Data presented as the mean ± SD (standard deviation).

3.5. Effect of Thermal and HP-CO₂ Treatment on Total Phenolic Components

Total phenolic content in apple juice after thermal and HP-CO₂ treatment is shown in Figure 4. The concentration of total phenolic content in untreated juice was 1050.45 mg GAE/L, which is consistent with the previous studies of apple juices, where phenolic values ranging between 100 and 3000 mg/L were attained [37–39]. Total phenol contents slightly increased to 1180.27 mg GAE/L at 25 °C under thermal treatment, which was higher than the HP-CO₂-treated juice (988.31 mg GAE/L) at the same temperature. Thermal treatment gradually increased the total phenolic contents by increasing the treatment temperature from 25 to 55 °C (Figure 4A). This may be due to the reason that phenolic
compounds in apple juice are mostly bounded with polysaccharides, which can be released by thermal treatment of juice as well as according to the higher concentration of Maillard reaction products, which also have high affinity to the FC reagent. A similar finding was found by Huang et al. [40], in which the phenolic content in apricot nectar increased after thermal processing.

In general, apple juice contains a variety of phenolic compounds, including chlorogenic acid, epicatechin, catechin, rutin, caffeic acid, phloretin, and chlorogenic acid. The current study revealed that the concentrations of epicatechin, catechin, and chlorogenic acid in apple juice are higher, while ferulic acid, rhizoctin, caffeic acid, and rutin are present in lower concentrations (Figures 5 and 6). The

Apple juice after HP-CO₂ treatment generally exhibited decreased phenolic contents by increasing temperature under 20 MPa (Figure 4A). Compared with untreated juice, the phenolic content decreased to 988.31 mg GAE/L at 25 °C, while 1020.12 mg GAE/L of phenolic compounds was observed at 35 °C. This might be due to the effect of higher temperatures, which could release the bounded polyphenol. In our study (except at 35 °C), HP-CO₂ treatment showed slight reduction of phenolic contents by increasing treatment temperature up to 952.23 and 930.17 mg GAE/L of phenolic contents noted in samples treated at 55–65 °C. This can be attributed to the fact that HP-CO₂ possibly contributed to the hydrolysis of polyphenols under the lower acidity of the environment; thus, high CO₂ pressure could stimulate the release of simple phenolic compounds from the more complex structures (higher polyphenols) [41].

For a better understanding of the degradation of phenolic contents, the effect of different pressure treatments from 6 to 20 MPa is shown on Figure 4B, where the highest decrease of total polyphenol contents was observed at the high pressure of 20 MPa. The degradation mechanism of phenolic compounds after HP-CO₂ is very complicated and unknown. The dissolved CO₂ gas inside the juice could induce acidic conditions by generating high reactive species such as superoxide (O₂⁻), hydroxyl radical (OH⁻), and hydrogen peroxide (H₂O₂), which are highly reactive with phenolic compounds [42]. Overall, HP-CO₂ treatment at different temperatures and pressures may lead to the degradation of polyphenolic compounds. Many researchers found significant modifications in total polyphenolic content in juice after HP-CO₂ treatment, leading to the degradation of phenolic compounds by increasing pressures [2]. Moreover, PPO activity can also be inhibited by applying high temperatures and pressures in juice, thus facilitating the PPO reaction with phenolic compounds, as a result caused by phenolic compound degradation [31]. Additionally, several polyphenols can be masked by polymeric phenolic compounds [43,44]. Therefore, it can be predicted that acidic hydrolysis can happen under an HP-CO₂ environment.

3.6. Phenolic Profile of Thermally and HP-CO₂-Treated Apple Juice

In general, apple juice contains a variety of phenolic compounds, including chlorogenic acid, epicatechin, catechin, rutin, caffeic acid, phloretin, and chlorogenic acid. The current study revealed that the concentrations of epicatechin, catechin, and chlorogenic acid in apple juice are higher, while ferulic acid, rhizoctin, caffeic acid, and rutin are present in lower concentrations (Figures 5 and 6). The
phenolic profile was significantly changed during the processing of apple juice. The effect of TP under the temperature range from 25 to 65 °C on selected phenolic compound concentrations is shown in Figure 5. The concentration of epicatechin in untreated juice was 0.42 mg/100 mL, which decreased up to 0.31 mg/100 mL at 25 °C and increased up to 0.39 mg/mL at 65 °C. The concentration of catechin and chlorogenic acid increased at high treatment temperature. Compared with the 0.13 mg/100 mL noted for 25 °C thermally treated sample, the catechin concentration increased to 0.27 mg/100 mL at 65 °C. Thus, thermally treated juice at a high temperature (65 °C) showed higher concentrations of polyphenols. Similar results were found by Huang et al. [40], who reported that a high temperature (110 °C, 8.6 s) significantly increased four individual phenolic compounds in apricot nectar, including (-)-epicatechin and (+)-catechin. Kim et al. [45] reported that epicatechin and procyanidin B2 are the major reactants in the enzymatic browning of apple. Hence, thermal treatment enhanced the enzymatic activity and browning degree in apple juice, which might have been due to the enhanced concentration of different polyphenols such as epicatechin, catechin, and chlorogenic acid at high temperatures.

Figure 5. Changes in the phenolic profile of apple juice subjected to thermal treatment (25–65 °C) for 20 min. Data presented as the mean ± SD (standard deviation).

Figure 6. Changes in phenolic profile of apple juice subjected to different HP-CO₂ temperatures (25–65 °C for 20 MPa) for 20 min (A) and different HP-CO₂ pressures (6–20 MPa at 30 °C) for 20 min (B). Data presented as the mean ± SD (standard deviation).

The concentration of polyphenols such as catechin and epicatechin initially increased to 0.58 and 0.44 mg/100 mL, respectively, at 35 °C under HP-CO₂ (20 MPa) treatment (Figure 6A). These polyphenol
contents showed a decline at the relatively higher temperature of 45 °C and had lower concentrations of catechin and epicatechin (0.25 and 0.34 mg/100 mL, respectively). Several studies have revealed that phenolic compounds during product processing are greatly reduced during the physical application of temperature and pressure [4]. These changes could be caused by the hydrolysis of polyphenols due to the increased acidity during pressurization, releasing polyphenolic compounds and enzymes that subsequently react to form of polymeric brown pigments [2]. The concentration of phenols such as epicatechin and catechin initially increased to 0.47 and 0.53 mg/100 mL, respectively, by increasing the pressure from 6 to 9 MPa under a constant temperature of 30 °C (Figure 6B), whereas the concentration of chlorogenic acid slightly increased to 0.26 mg/100 mL at 9 MPa. However, the concentration of polyphenols decreased by increasing pressure after 9 MPa. Similarly, HP-CO₂ treatment of mulberry juice at 15 MPa (25 °C) for 10 min reduces the total phenolic contents as compared with untreated mulberry juice [24]. The decrease in polyphenol contents under HP-CO₂ might be due to reason that high pressure could degrade the polyphenol structure and could make a pressure gradient between the inside and outside of the structure, which causes the quick discharge of CO₂ gas containing polyphenol, resulting in the loss of polyphenol contents [22].

4. Conclusions

HP-CO₂ processing was more effective at lowering the enzyme activities and phenolic contents of apple juice in comparison with thermally processed juice. The enzymes (PPO and POD) in apple juice retained most of their relative activities even at high temperatures of 65–75 °C under thermal processing, while HP-CO₂ treatment showed complete inactivation of these enzymes at 55 and 65 °C. Thermal processing resulted in a high level of the BD value, while HP-CO₂ treatment appeared to inhibit the browning reaction, which seems to be an important advantage of this technique compared with thermal treatment. Total phenolic contents increased with increasing temperature under TP, while HP-CO₂ slightly reduced the total phenolic content, indicating the stability of phenolic compounds during HP-CO₂ treatment. The significant degradation of individual polyphenols (catechins 0.25 and epicatechin 0.35 mg/mL) was noted at 45 °C under HP-CO₂ and also showed a gradual decline during the increase in pressure under HP-CO₂ treatment. Moreover, it can be concluded that HP-CO₂ treatment can be a useful nonthermal approach to enhance the nutritional and physicochemical quality of apple juice. A high level of enzyme inactivation is essential in preserving the quality of food, especially fruit and vegetable products; therefore, further studies need to be undertaken to improve the efficiency of the HP-CO₂ process in this aspect.

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