Carbon nanotube sponges as tunable materials for electromagnetic applications

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Abstract
The microwave conductivity and permittivity of both single-walled and multi-walled carbon nanotube (SWCNT and MWCNT) sponges were measured while compressing the samples. Compression leads to a huge variation of the absorptance, reflectance, and transmittance of the samples. The dependence of the microwave conductivity on the sponge density follows a power-law relation with exponents $1.7 \pm 0.1$ and $2.0 \pm 0.2$ for MWCNT and SWCNT sponges, respectively. These exponents can be decreased slightly by the addition of a non-conducting component which partly electrically separates adjacent tubes within the samples. The conductivity of MWCNT sponge was measured in the terahertz range while heating in air from 300 to 513 K and it increased due to an increase of a number of conducting channels in MWCNTs.

Keywords: carbon nanotubes, 3D network, microwave absorption, conductivity

(Some figures may appear in colour only in the online journal)

1. Introduction
Carbon nanotubes (CNT) are highly conductive and very elongated nanostructures effectively interacting with electromagnetic (EM) radiation \cite{1–7}. Many physical effects have been predicted and demonstrated in CNTs, including: slowed-down surface wave propagation \cite{1}, localized plasmon resonance in the terahertz range \cite{5, 8}, strong screening effect in microwave and radio-frequency ranges \cite{6, 9}, and near-field enhancement effect \cite{6, 10}. CNTs have a potential as elements for different integrated circuits and EM devices, such as interconnects \cite{11, 12}, transmission lines \cite{1, 2}, antennas \cite{4, 13, 14}, and terahertz emitters and detectors \cite{15}. Moreover, CNTs are actively used as inclusions for composite materials demonstrating excellent EM performances \cite{10, 16, 17}.

The static electrical conductivity of the composite materials versus the tube concentration has been investigated in many papers (see \cite{18} and references therein). These works focused on finding the percolation threshold for different fabrication methods, dielectric matrices and types of inclusions. To study the influence of the CNT concentration on the conductivity, one needs to prepare many samples with different CNT volume fractions, varying from 0.1\% up to 10\%. Due to an unavoidable agglomeration effect, it is difficult to achieve homogenous distribution of the CNTs at high CNT volume fractions and to reach the same extent of tube dispersion within the composite for small and large tube density. In this regard, we have demonstrated that hybrid films constituted by thick WS\textsubscript{2} nanotubes and thin CNTs can have homogenous dispersion of CNTs with volume fraction of up to 5\% \cite{19}. Interestingly it has been shown that the conductivity of these films follows a power law for static, microwave and terahertz regimes \cite{19}.

The microwave response of composites in a wide range of CNT fraction (1–10, or 2–25 wt\%) above percolation threshold has been reported in many papers \cite{19–25}. It has been shown that loss tangent of composite materials increases with CNT concentration, but it still remains less than unity \cite{20, 23}. However, the concentration dependence of the microwave conductivity has not been discussed yet. It has been only noticed that, from static regime to microwave...
range, the conductivity of the composite practically does not depend on frequency at high CNT loading [26, 27], though it is not always true as reported in literature [28, 29].

In this paper we present the microwave study of both single-walled and multi-walled CNT (SWCNT and MWCNT) sponges at different tube densities. CNT sponges are emerging extremely lightweight nanomaterials constituted by random and self-supporting 3D networks. The sponge density can be increased by 20 times starting from 5 to 20 mg cm$^{-3}$ by means of a compression force applied along selected direction. In this way, it is possible to obtain the density dependence of the microwave conductivity for one sample only. We found a power-law dependence of the conductivity on the tube density in agreement with the 3D network theory above percolation threshold [30].

Note, that static electrical resistivity of the sponges changes linearly and reversibly after 300 cycles of large-strain compression suggesting potential applications as strain sensors and conductive nanocomposites [31]. The use of CNT sponges has been proposed also for pressure-sensing [32], in photon-energy conversion devices [33], for oil absorption [34], for the removal of toxic organic solvents (e.g. O-dichlorobenzene) from water [35].

The main result in this paper is that the CNT sponge compression leads to a decrease of the absorbance and a sizable increase of the reflectance by a factor of four.

2. Experimental details

MWCNT sponges were obtained by a chemical vapor deposition process. Details of their synthesis and structural and electronic characterization can be found elsewhere [32, 33, 35].

SWCNT sponges were assembled from non-purified bundled SWCNTs (OCSiAl Inc.) produced by a chemical vapor deposition process with diameters of 1.5–2.1 nm, and a purity exceeding 75%.

Raman spectroscopy were performed using a Raman spectrometer combined with a confocal microscope Nano- finder High End (Tokyo Instruments) at an excitation wavelength of 532 nm.

Scheme of the microwave measurements. The microwave measurements of the reflectance and transmittance in the range 27–36 GHz were performed by waveguide method using a scalar network analyzer R2-408R (ELMIKA, Vilnius, Lithuania) [36, 37]. The sample was placed in the sample holder of a rectangular 3.4 × 7.2 mm waveguide in a plane orthogonal to the direction of TE$_{10}$ mode propagation. Sponge occupied the whole space between waveguide walls and two parallel 0.1 mm thin mica plates standing perpendicular to the waveguide axis. Mica plates are completely transparent in the microwave range. Initially, the distance $d$ between mica plates was 3.2 mm, as shown in figure 1. It was reduced yielding a compression of the CNT network with a consequent increase of its density. Microwave measurements have been done for different distances between mica plates in the range from 3.2 to 0.2 mm. The complex relative permittivity $\varepsilon$ and conductivity $\sigma = 2i\pi f \varepsilon_0 \varepsilon$ of the samples were found using Fresnel formula for a homogeneous slab. Here, $f$ is a frequency and $\varepsilon_0 = 8.85 \times 10^{-12}$ F m$^{-1}$.

For terahertz measurements, 0.2 mm thick film was cut off from uncompressed MWCNT sponge. The complex transmission of this film was measured under normal incidence in the range 0.2–1.2 THz using time-domain terahertz spectrometer (EKSPLA, Vilnius Lithuania). The measurements at 300, 323 and 513 K were done in air using a homemade furnace for heating sample-holder. The permittivity and conductivity of the samples were calculated by means of the Fourier transform of the measured time-domain signal and application of the Fresnel formula for dielectric slab [38].

3. Results and discussion

MWCNT sponges contained a mixture of entangled hollow carbon fibers and MWCNTs (see figures 2(a), (b)). Carbon fibers are mainly straight with an outer diameter 0.5–2 μm and length up to 0.5 mm, whereas MWCNTs are curved having outer diameter 15–200 nm and length of tens of micrometers. Typical sponge density is 35 mg cm$^{-3}$.

SWCNTs appeared in the form of flakes of 1–5 mm in size (see figures 2(c), (d)). SWCNTs were homogeneously distributed within each flake (see figure 2(e)), and flakes were homogeneously distributed within the SWCNT sponge. We varied the number of the flakes per unit volume and obtained the CNT sponges of different average densities, typically, less than 7 mg cm$^{-3}$. Since SWCNT flakes are not bound with each other, the SWCNT sponge cannot be considered as self-supporting. The density of SWCNTs in the sponge can be varied by addition of a non-conducting component—a cotton wool (see figure 2(f)).

Raman spectra for MWCNTs and SWCNTs are shown in figure 3. The dominant features are a high-frequency G-band (1570–1600 cm$^{-1}$) and D-band (1320–1350 cm$^{-1}$). G-band originates from tangential vibrations of sp$_2$-hybridized carbon atoms and D-band is associated with disorder-induced symmetry-lowering effects. Very small ratio of the intensity of G-mode to that of the D-mode $I_G/I_D = 0.02$ indicates high crystalline quality of SWCNTs. On the contrary, high value of $I_D/I_G = 0.9$ for MWCNTs reveals their highly defective crystalline structure.
Figure 4 shows how the reflectance ($R$), transmittance ($T$), and absorptance ($A = 1 - R - T$) of the plate-form CNT sponges modifies with increasing sponge density $\rho$ as a function of the compression. The transmission of the sample is quite low in the whole range (27–36 GHz), and no interference effect occurs within the sample. This means that the obtained values $A$ and $R$ are very close to those for infinitely thick samples at the same tube density. The value of $\rho$ varies in the range 30–630 mg cm$^{-3}$ and 10–160 mg cm$^{-3}$ for MWCNT and SWCNT sponges, respectively.

One can see from figure 4, that the variation of parameters $A$, $R$, and $T$ with density is qualitatively similar for both types of the samples. The reflectance increases with density in a wide range from 22% up to 74% and 94% for MWCNT and SWCNT sponges, respectively. Accordingly we measured strong changes in absorptance, in fact it decreases from 78% down to 26% for MWCNT and from 78% down to 6% for SWCNT sponges. Thus, the microwave response of CNT sponges can be tuned continuously by means of an external compression which changes the density.
of the samples and therefore dramatically varies reflectance and absorptance responses.

Figure 5 shows the density dependence of the permittivity $\varepsilon$ and conductivity $\sigma$ for both types of sponges. The real part of the permittivity is close to unity at low density and becomes negative with increasing density. The compression makes the sponge permittivity to be close to that characteristic for metals. The values $\text{Re}(\sigma)$ (as well as $\text{Im}(\varepsilon)$) follow a power-law relation: $\text{Re}(\sigma) \propto \rho^t$ with exponent $t = 1.78$ and $t = 1.95$ for MWCNT and SWCNT sponges, as a function of the density (see figures 5(c), (d)).

Parameters shown in figures 4 and 5 were obtained for one sample with an error <15%. Since the sponge was irreversibly compressed, we could not do any more measurements of the same sample. Therefore we studied 5 samples of each kind of sponge and found the value of $t$ being in the intervals 1.6–1.8 and 1.8–2.2 for MWCNT and SWCNT samples, respectively. It is noteworthy, that $t$ depends on the
frequency. It is maximal in static regime \( f = 0 \text{ Hz} \) and decreases with frequency reaching unity in the terahertz range [19]. The value of \( t \) for CNT/polymer composites in static regime is predominantly in the range 1.3–4.0 peaking around \( t = 2 \) [18].

The parameter \( t > 1 \) is due to an increase of the number of contacts between adjacent CNTs and CNT flakes during the compression. To demonstrate this behavior we added an additional non-conducting component—cotton wool—to reduce a number of electrical contacts between adjacent flakes within the SWCNT sponge. We found that after the addition of the cotton wool the parameter \( t \) decreased up to 1.6. In this way it is possible to tune exponent \( t \) to a certain extent.

In narrow density interval, MWCNT sponge recovers its form after removing the compression. In order to show this, we carried out 17 consequent measurements where the sponge was compressed and then released several times. Figure 6 shows the density, reflectance, absorbance, and conductivity of the sample at different measurements numbered consequent with \( N = 1, 2, 17 \). One can see that small deformations \( 2 \to 3, 6 \to 8, 10 \to 12, \) and \( 13 \to 15 \) are elastic and the parameters \( \rho, A, R \) and \( \sigma \) recover after removing the compression: they are practically the same at \( N = \{ 2, 4 \}, N = \{ 5, 7, 10, 13, 16 \}, N = \{ 8, 11, 14 \}, \) and \( N = \{ 12, 15, 17 \} \) in figure 6. Let us define a compressive strain as a ratio \( (d - d_0)/d_0 \), where \( d_0 \) and \( d \) are the thicknesses of the released and compressed samples, respectively; note that \( d \propto 1/\rho \). As follows from figure 6, the compressive strain at elastic compression \( 13 \to 15 \) is 42%. Thus, elastic properties of MWCNT sponges may cause a reversible tunability of their EM parameters at compressive strain <42%.

**Terahertz parameters of MWCNT sponges.** Uncompressed, free-standing MWCNT sponge with thickness of 0.2 mm is partly transparent in the terahertz range. Figures 7(a), (b) shows the reflectance \( R \), transmittance \( T \), absorptance \( A \) and the permittivity of MWCNT sponge at 300 K. Let us note small reflectance (<0.5%) and high absorbance (98%) at frequency of 1 THz. Also, the real part of the permittivity is close to unity \( 1 < \text{Re}(\varepsilon) < 1.25 \) and the imaginary part decreases from 0.55 to 0.12 as frequency increases from 0.2 to 2 THz (see figure 7(b)).

Figure 7(c) shows a temperature variation in the real part of terahertz conductivity of MWCNT sponge while heating from 323 to 513 K. The value of \( \text{Re}(\sigma) \) increases with frequency demonstrating non-Drude behavior typical for MWCNTs [39, 40]. The conductivity increases slightly with temperature and this can be explained by an increase of a number of conducting channels in thick MWCNTs [41]. Another mechanism—a decrease of electron relaxation time with increasing temperature—causes the opposite temperature dependence of the conductivity [19]. However, this mechanism is not dominant in our sample.
Figure 6. (a) Density \( \rho \), (b) absorptance \( A \) and reflectance \( R \) of the MWCNT sponge at 32 GHz at different measurements carried out in consecutive order indicated with number \( N \). The numbers \( N = \{2, 3, 5, 7, 8, 10, 11, 12, 14, 15, 17\} \) correspond to the sponge under compression whereas \( N = \{4, 6, 9, 13, 16\} \) indicate the sponge 1 min after removing the compression. (c) The conductivity versus the density of MWCNT sponge at different measurements indicated with numbers 1–17 and mentioned in (a), (b).

Figure 7. (a) Frequency dependence of (a) the absorptance \( A \), transmittance \( T \), reflectance \( R \) and (b) permittivity of MWCNT sponge at 300 K. (c) Frequency dependence of the conductivity of the MWCNT sponge at 323 and 513 K.
4. Conclusion

The microwave measurements of the SWCNT and MWCNT sponges have been carried out in the range 27–36 GHz for different extents of compression. Uncompressed sponges have high absorptance (76%) and low reflectance (24%). The compression leads to an increase in conductivity and, consequently, to a strong variation in the reflectance and absorptance of the samples. Though the qualitative behavior of the microwave response are very similar for both types of sponges, the conductivity of SWCNT sample changes to be stronger with increasing tube density, compared to that for MWCNTs. The density dependence of the microwave conductivity follows the power-law relation \( \sigma \propto \rho^t \) with \( t \in (1.6, 1.8) \) and \( t \in (1.8, 2.2) \) for MWCNT and SWCNT samples, respectively. It is found that the parameter \( t \) can be tuned by using additional non-conductive component separating partly CNTs in the sample. The terahertz conductivity of uncompressed MWCNT sponges was shown to increase slightly with temperature that may occur due to an increase of a number of conducting channels in thick MWCNTs.

Thus, we demonstrate a simple and easy way to tune smoothly the EM response of CNT sponges in the microwave frequency range through applied mechanical stress to them. Such a system could be very interesting for different EM applications, where the tunability is the topical issue, e.g. for passive components of microwave photonics, such as filters, polarizers, collimators and modulators.

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