Abstract 
Variable temperature transmission electron microscopy of individual 5 nm Au nanoparticles shows a striking increase in the particle size on raising the temperature from room temperature to 500 °C in the presence of carbon from amorphous carbon support. Using the assembly of ordered graphene shells on the surface of individual nanoparticles at elevated temperatures—and the high pressures induced by such shells—as an experimental tool to study the origins of this swelling, we find that the volume increase is associated with the uptake of carbon to concentrations exceeding the bulk solubility by more than four orders of magnitude. The formation of stable metal–carbon nanostructures that have no bulk equivalent may have important implications on the functional properties of metal nanoparticles.

The interaction of carbon with transition metals is key to processes for synthesizing the known $sp^2$ bonded carbon allotropes—fullerenes, nanotubes, and graphene—all of which are materials showing extraordinary properties and enormous potential for applications.

Graphene, a planar two-dimensional honeycomb lattice of $sp^2$ bonded carbon atoms [1], holds the promise for large-scale applications in micro- and optoelectronics [2–4] and sensing [5], owing to characteristics such as a very high carrier mobility [2] and long ballistic mean free path at room temperature combined [3] with very low optical absorption, and the possibility of opening a variable bandgap by confinement in nanoscale ribbons [6]. One of the promising uses of curved multiwalled fullerenes involves encapsulating other materials, most notably metal nanoparticles. Fullerene shells on metal nanoparticles (magnetic Ni, Fe, Co and their alloys, as well as Cu, Al, La, Au, Ag, etc.) generally limit oxidation [7], improve stability in air and corrosive liquids [8], provide biocompatibility and open applications such as medical imaging [9], targeted drug delivery [10–13]. In addition, fullerene shells can protect nanoparticles against agglomeration—thus maintaining their size distribution during processing [14] and preserving their strongly size-dependent properties [15]—and enhance the magnetic properties of nanoparticle arrays by reducing magnetic interparticle interactions.

Typically, transition metals catalytically dissociate hydrocarbons at their surfaces to set free carbon adatoms, which can be absorbed into the bulk at high temperature and segregate to the surface on subsequent cooling to form $sp^2$-bonded structures. Planar graphene is synthesized by this process on bulk crystals or thin films of transition metals, such as Ru [16–18], Pt [19], Ir [20], and Ni [21], which can take up carbon into interstitial sites with solubilities up to a few atomic percent. Carbon nanostructures, such as fullerenes [22–25] are synthesized over transition metal (Fe, Ni, Co) nanoparticles, using the same steps of hydrocarbon dissociation, carbon intake into interstitial sites, and precipitation. It is generally assumed that the uptake of carbon in metal nanoparticles involves interstitial sites, similar to the bulk, but the stable concentrations (i.e., the carbon solubility) may be different at the nanoscale. The high surface-to-volume ratio of nanoparticles has been predicted to cause a significant increase of the solubility [26–33]. However, lattice relaxation in very small particles...
can also reduce the stable interstitial carbon concentration [34]. There is a growing consensus that solid solutions as well as the phase behavior of alloys at the nanoscale remain poorly understood [30, 31, 35].

Metal nanoparticles could give rise to pathways of carbon incorporation that have no bulk equivalent. A key difference to a bulk metal single crystal is the possibility of facile mass transport between the interior and the surface, enabling the transfer of host atoms by diffusion to surface site [36]. At elevated temperatures, this exchange may allow for the formation of stable mixed metal–carbon nanoparticles that have a reduced density of host metal atoms but still retain the bulk crystal structure of the host. For example, a drastic reduction in the vacancy formation energy and in the activation energy of diffusion, shown consistently in calculations for small particles [36–42], could give rise to a net outdiffusion of host atoms and lead to large concentrations of vacancies, which in combination with a solute, such as carbon, could form vacancy–interstitial complexes that may be stable at the nanoscale. If such effects indeed occur, they may be quite prevalent in transition metal particles used for the synthesis of nano-structured carbon allotropes or in catalytic chemistry. However, direct microscopic observations of the carbon uptake of individual metal nanoparticles during annealing, necessary to establish the existence of such phenomena, have not been performed to date.

Here, we use in situ high-resolution transmission electron microscopy (TEM) to investigate the interaction of transition metal nanoparticles with carbon at elevated temperatures. Our experiments were specifically designed to follow the transformation of individual nanoparticles during exposure to C from an amorphous C support over a wide range of temperatures. Gold nanoparticles were chosen for their chemical inertness and stability at room temperature in air, and because Au has negligible solubility of interstitial C in the bulk. Our high-resolution TEM observations show a striking increase in the size of Au nanoparticles—a near-doubling of their volume—on raising their temperature from room temperature to 400–500 °C in the presence of C. We use the assembly of ordered graphene shells on the surface of the nanoparticles at high temperatures [14, 43]—and the high pressures induced by such shells [14, 43, 44]—as an experimental tool to study the origins of this swelling of the Au particles. A quantitative analysis relates the volume increase to a cooperative effect involving the redistribution of Au atoms to the surface, formation of vacancies, and a concurrent uptake of C to concentrations exceeding the bulk solubility by several orders of magnitude. Our results demonstrate that such cooperative effects, which can be all but neglected in bulk solids, may cause unexpected phenomena such as very high solute solubilities in nanoparticles.

TEM images characteristic of the Au nanoparticles in the temperature range between room temperature and 500 °C are shown in Fig. 1. The images are representative of an entire ensemble of nanoparticles, i.e., obtained on different groups of particles, and were taken before and after heating without electron beam exposure during heating. Images of the annealing-induced transformations in significantly larger nanoparticle arrays and associated explanations are given in the Supplementary online material, Fig. S1. Special care was taken to produce sparse ensembles with well-separated particles to limit their interactions via well-known phenomena, such as Ostwald ripening [45] or thermally driven sintering or coalescence [46, 47]. Figure 1a shows a representative group of nanoparticles at room temperature. The majority of the particles have diameters between 4.5 and 6.5 nm; the mean diameter is 5.4 ± 0.5 nm. The particle size distribution shifts significantly toward larger sizes on heating to 440 °C (over ~20 min). The majority of the nanoparticles now have diameters between 6.0 and 8.5 nm; the mean diameter is 7.1 ± 1.2 nm.

To explore if the observed size increases are due to nanoparticle interactions such as ripening or coalescence, or instead result from the exchange of material between individual, isolated particles and the C support, we have tracked and imaged a large number of conspicuous small groups of Au nanoparticles during the entire heating process. We increased the temperature stepwise from room temperature, translating the sample in all three spatial directions to maintain the same group of particles in the field of view and in focus up to temperatures above 400 °C.
One of the groups is shown in Fig. 2a. Its particle spacing is 30–50 nm, with the group separated by hundreds of nanometers from any other Au particles. A comparison of TEM images at low and high temperatures is shown in Fig. 2b–e, respectively. It is evident that all particles in this representative group experienced an overall increase in size while, importantly, the number of particles and location of each particle have remained unchanged. Ripening, i.e., the growth of large particles at the expense of neighboring smaller particles with higher curvature, would not explain the growth of all particles in the isolated group shown in Fig. 2. We have carried out additional analysis to rule out ripening as the cause for the observed volume increases of small, C-supported Au nanoparticles (see Supplementary Fig. S2, for discussion). Given that the number and arrangement of the particles in Fig. 2 remain unchanged, coalescence can likewise be ruled out as the cause for the particles size increase in sparse ensembles. In identical experiments with densely spaced nanoparticles, however, coalescence was observed for sufficiently small separations (Supplementary Fig. S2) [14]. Our variable temperature microscopy on sparse nanoparticle ensembles clearly demonstrates that the increase in particle size has an origin different from coalescence and ripening.

To rule out simple geometric effects, e.g., due to a change from a spherical shape at room temperature to a non-spherical shape that might give rise to a larger projected footprint in TEM, we have performed tilt series in annular dark field scanning TEM (DF-STEM) on nanoparticles in their “expanded” state. Selected DF-STEM images from a tilt series acquired on a group of Au nanoparticles after heating to 450 °C are shown in Fig. 3a–c (for a complete tilt series, see the Online supplement, Movie S1). Analysis of the STEM images (Fig. 3d) shows that the relation between the x- and y-projections of the Au nanoparticles is preserved in the entire tilt series, i.e., their shape never deviates significantly from spherical.

Selected area electron diffraction (SAED) provides further information on changes accompanying the large volume increases during heating. SAED patterns of a group of Au nanoparticles at room temperature and after heating to 460 °C are shown in Fig. 4. The diffraction pattern from the group of randomly oriented nanoparticles consists of spots that lie on diffuse rings and originate from the face-centered cubic (fcc) Au structure. The circles correspond to the spacing of the \((hkl)\) lattice planes, as indexed in the ring diffraction pattern in Fig. 4a, with spacing \(d_{hkl}\) initially close to that of bulk fcc gold (see below). At room temperature, the \(d_{111}\) lattice spacing in the 5 nm nanoparticles is slightly higher (2.41 ± 0.09 Å) than that in the larger, bulk-like reference particles (2.35 ± 0.05 Å). On heating to 460 °C, the diffraction spots of the 5 nm particles lie on
Fig. 3  a–c Selected DF-STEM images from tilt series (tilt axis parallel to y-axis, complete tilt series shown in Supplementary online material, Movie S1) acquired on a group of Au nanoparticles after heating to 450 °C. d Particles height-to-width ratio, extracted from the tilted images at different tilt angles between –65° and 45°.

Fig. 4  Selected area electron diffraction pattern of group of 5 nm Au nanoparticles at a room temperature and b 460 °C. The ring diffraction patterns of Au with fcc structure are superimposed. The Gaussian broadening due to the finite particle size (5 nm) is shown as well. c Comparison of the diffraction patterns in the initial and final (expanded) state. d Diffraction pattern after cooling to room temperature.
rings that can be systematically indexed to the fcc gold structure, however, the diffraction rings increase uniformly in size (Fig. 4b), indicating a contraction of the lattice. The direct comparison in Fig. 4c clearly illustrates this change in the diffraction pattern. The \( d_{111} \) lattice spacing deduced from Fig. 4b is reduced by about 11\% (2.16 ± 0.09 Å) concomitant with the volume increase of the C-supported particles at high temperature. In contrast, for bulk Au one would expect a thermal expansion of the lattice by about 0.5\% for the same temperature increase (linear thermal expansion coefficient, \( 14.2 \times 10^{-6} \) K\(^{-1}\)). Figure 4d shows that after cooling down to room temperature the particles preserve the reduced lattice spacing. To explore the behavior of larger, more bulk-like Au particles under the same conditions, i.e., supported by C and annealed from room temperature to 460 °C, we have performed control experiments with 20 nm Au nanoparticles. The larger particles still show a sizable increase in volume, about 20\%, on annealing (Fig. 5a, b), but the concomitant change in their lattice constants is small and remains within the limits expected for a simple thermal expansion effect (Fig. 5c, d).

For the system of Au nanoparticles on amorphous C support we have shown previously that at elevated temperatures C rapidly diffuses onto the Au particles, and can cause the assembly of small graphene fragments around them [14]. The present investigation shows that this process is preceded by a marked increase in the particle size. Given that the only major atomic species present are Au and C, it is natural to assume that this increase in size is due to interactions with the C reservoir. Control experiments with identical particles dispersed on C-free supports confirm this assumption. During annealing of 5 nm Au nanoparticles on a thin SiO\(_x\) support, for example, no change in the size distribution is observed (Supplementary Fig. S3). Addition of 1–2 nm amorphous carbon onto the SiO\(_x\) support causes an increase in the size of the particles (Supplementary Fig. S4), i.e., the presence of a C reservoir is required to drive the dramatic increase in the particle sizes on heating. We conclude that the expansion involves an uptake of C into the interior of the particles. Simultaneously, Au atoms from the interior appear to migrate to the surface, thus giving rise to the observed increase in the overall particle volume. The magnitude of the effect—a near-doubling of the volume—is highly unusual, especially since the solubility of C in bulk Au is extremely low (<0.00004–0.004 at% at 530 °C [48, 49]). If C uptake plays a role here, the solubility of C in nanometer-sized Au crystals must be significantly enhanced. Such a size effect may not be entirely unexpected since the large surface-to-volume ratio of nanoclusters is known to relax solubility constraints in binary alloy systems [30–33], and also

\[ \text{Fig. 5} \] TEM images of a group of 20 nm Au nanoparticles at (a) room temperature and (b) 460 °C. The insets show higher-magnification images of one of the particles in the group. (c–d) Corresponding selected area electron diffraction patterns of the group of nanoparticles at room temperature and 460 °C, respectively. Ring diffraction patterns of fcc Au are shown as well.
affects other thermodynamic and kinetic properties, such as the cohesive energy and melting temperature [50, 51] as well as the crystallization pathway [44].

A direct demonstration of significant quantities of dissolved C in the “expanded” Au nanoparticles at high temperature, and possibly even quantitative information on the amount of dissolved C, could be obtained if C precipitation or surface segregation could be triggered at elevated temperatures, e.g., by destabilizing the Au nanoparticles in their “expanded” state. We explored if the application of high hydrostatic pressures could have this effect, as high pressures effectively destabilize both Au vacancies [52] and C interstitials [35, 53]. High-pressure experiments are indeed feasible in the TEM if ordered graphene shells, assembled at elevated temperature under intense electron irradiation [14, 43, 44], are used to generate pressure on the nanoparticles [14, 43, 44].

The sequence of TEM images in Fig. 6 documents the assembly of an ordered C-shell around an isolated Au nanoparticle, and the further evolution of the core–shell structure. The high-resolution image in Fig. 6a shows an fcc nanoparticle with an initial diameter of 5.9 nm at room temperature. The observed lattice fringes are consistent with the spacing of the (111) planes in bulk Au. On heating to 440 °C (Fig. 6b) the nanoparticle increases in size to a diameter of about 8.2 nm, i.e., shows the effects discussed above. Small graphene fragments assemble on its surface and under more intense electron irradiation [14, 43, 54] a complete encapsulation in an ordered C-shell is achieved (Fig. 6c). The images in Fig. 6c–h show a time-lapse sequence of the further evolution of this C-encapsulated nanoparticle. While the volume of the Au particle increased substantially during annealing, the formation of an ordered graphene shell reverses this trend. The size of the encapsulated particle decreases visibly with elapsed time between Fig. 6c and g, over the course of about 10 s.

Simultaneously, the number of C layers in the shell increases. Eventually, the C-shell ruptures and the Au particle is expelled from the shell [14, 43] (Fig. 6g, h). The final configuration is a faceted fcc Au nanoparticle alongside the empty, nearly spherical multilayer C-shell. Importantly, the expelled Au particle in its final state is much smaller than the same particle in its “expanded” state at high temperature prior to the assembly of the C-shell, and still somewhat larger than its initial size at room temperature prior to annealing.

A sequence of measurements of the volume of the Au-rich core can be used to assess the redistribution of Au atoms in the particle. Given that the total number of Au atoms in the particle remains unchanged, any increase in the observed Au-rich volume implies the displacement of Au atoms from interior sites to the surface. This process increases the overall number of Au lattice sites, but some of these sites necessarily remain vacant or become populated with a species other than Au. Conversely, a shrinking of the particle implies the redistribution of Au atoms from the surface to fill vacant interior sites. The redistribution of C atoms can be tracked in an analogous way by observing the C-shell enclosing the nanoparticle. Once the surface is terminated by $sp^2$ bonded C, additional C layers are added from the inside, i.e., an increase in number of C atoms in the shell corresponds to a loss of the same amount of C from the encapsulated particle.

Figure 6i shows such measurements for the image sequence of Fig. 6a–h, i.e., during the buildup of hydrostatic pressure by the C-shell. The number of Au sites is calculated from the measured particle volume, approximated by a sphere and assuming the density of bulk Au. The number of C atoms in the shell is determined from the area of each C layer and the area density of C atoms in a two-dimensional graphene sheet. From a maximum particle volume (number of Au sites) in Fig. 6c, the pressure generated...
by the C-shell causes a continuous reduction of the particle volume, implying the diffusion of Au atoms from the surface back into bulk sites. Simultaneously, the number of C atoms in the shell increases by the same amount, implying a reverse migration of C atoms from bulk sites to the surface, followed by incorporation into the C-shell. From the one-to-one correspondence between the influx of Au atoms and loss of C atoms in the particle interior, shown in Fig. 6i, we can draw important conclusions about the Au particles in their “expanded” state. Clearly, reaching the “expanded” state involves the creation of a large population of unoccupied Au sites, i.e., vacancies. Applying high pressures destabilizes these vacancies, and drives the re-population of these sites by Au atoms. In addition, our measurements demonstrate directly that each of these vacancies is, on average, associated with one C atom. Hence, an extensive uptake of C accompanies the initial volume increases of the particles during annealing, and applied pressure drives the precipitation and surface segregation of this “dissolved” C.

Before discussing possible mechanisms of the large C solubility in nanoscale Au particles, we briefly summarize our main experimental findings. In the presence of C from an amorphous C support, 5 nm Au nanoparticles grow to about twice their original volume on annealing from room temperature to 440 °C. This expansion occurs without a change of the lattice structure, but is accompanied by a decrease in the lattice parameter by about 11%. Under application of high pressures the expansion is reversed, and C precipitates at the particle surface. The uptake of C during the volume expansion of the nanoparticles corresponds to the number of vacancies created by displacing Au atoms from the interior to the surface. From these experimental findings, we can deduce a likely scenario for the incorporation of C in Au nanoparticles. In bulk fcc metals, the incorporation of C into 0, 0, 1/2 interstitial sites is limited by lattice strain due to the size of the solute atom. In a nanoparticle, such constraints may be lifted to some extent because the proximity of the free surface allows lattice rearrangement and elastic relaxation. Hence, a larger solubility of interstitial C might be expected. Our observations, however, suggest a different mechanism accommodating much larger amounts of C during annealing. The net migration of large amounts of Au from the particle interior to the surface, and uptake of the equivalent number of C atoms suggests the formation of a vacancy–solute complex, pairing each C atom with one vacancy. The C atom can either occupy an interstitial site, or move to the substitutional site instead. Both types of complexes would be consistent with the lattice contraction observed by electron diffraction. The extremely high concentration of these complexes in small (5 nm) Au nanoparticles suggests a very low formation energy. In fact, the concentration is approaching the limit (50 at%) expected for an uptake driven purely by configurational entropy for zero energy of formation of the vacancy–solute complex. For the same conditions, the volume of larger (20 nm) Au particles increases by only about 20%, and the lattice contraction is no longer detectable. This suggests a pronounced stabilization of the vacancy–solute complex in 5 nm particles, but a finite energy of formation in 20 nm particles.

The observed dramatic increase in carbon solubility is important since nanoparticles containing such large amounts of carbon will likely have properties—electronic, optical, catalytic, etc.—that differ significantly from those of their pure metallic counterparts. Our observation that the particles remain carbon rich on cooling to room temperature opens up the possibility of studying these properties. The very high solubility of carbon in Au nanoparticles established here is important for understanding the initial stages of the formation of ordered graphene shells on transition metal nanoparticles, and emphasizes the need to consider the facile uptake, storage, and release of carbon in such growth processes. The stabilization of small particles with very high carbon content may also have important ramifications for catalysis by transition metal and noble metal nanoparticles. For catalysts used in hydrocarbon reforming, for instance, it is well-known that the exposure to atomic carbon at elevated temperature can lead to the deactivation by coking, i.e., the formation of graphitic and other carbon deposits on the surface. Our observations point to an additional possible effect of free carbon on nanoparticle catalysts, the uptake of C to very high concentrations well beyond established solid solubility limits in the bulk, which may modify the activity or selectivity of a nanoparticle catalyst—without necessarily causing deactivation—by changing its composition, coordination, strain, and electronic structure. Recently, there has been increased awareness of the role of subsurface solutes in bulk-like model catalysts (Pd, Cu, etc.) by recognizing, for example, that carbon in the bulk and the subsurface, usually considered “frozen,” actually changes the structure of the surface and even participates in heterogeneous catalysis [55–58]. Our findings suggest that similar effects may be even more pronounced in nanoparticles, capable of forming mixed metal–carbon structures that have no bulk equivalent and give rise to extremely high solute solubilities.

Methods

The in situ experiments were carried out in JEOL JEM 3000F and FEI Titan 80-300 TEM with a C₃₅-corrector, equipped with a Gatan high temperature sample holder. The specific system considered here are Au particles with ~5 nm nominal initial diameter (British BioCell International) dispersed on amorphous C films supported by
standard Cu, Au, and Ni grids. The experiments were carried out in the temperature range between room temperature and 500 °C at pressures below 9 × 10⁻⁸ Torr, and at electron irradiation intensities below 2 A/cm². Brief high intensity (50 A/cm²) exposure above 400 °C was used to achieve the transformation of small graphene fragments on the surface of the nanoparticles into ordered layers to achieve the transformation of small graphene fragments on the other hand, was performed with low electron intensity to prevent any uncontrolled structural changes of the nanoparticles.

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