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Ammonia Synthesis at Ambient Conditions via Electrochemical Atomic Hydrogen Permeation

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ABSTRACT: Direct electrochemical nitrogen reduction holds the promise of enabling the production of carbon emission-free ammonia, which is an important intermediate in the fertilizer industry and a potential green energy carrier. Here we show a strategy for ambient condition ammonia synthesis using a hydrogen permeable nickel membrane/electrode that spatially separates the electrolyte and hydrogen reduction side from the dinitrogen activation and hydrogenation sites. Gaseous ammonia is produced catalytically in the absence of electrolyte via hydrogenation of adsorbed nitrogen by electrochemically permeating atomic hydrogen from water reduction. Dinitrogen activation at the polycrystalline nickel surface is confirmed with $^{15}\text{N}_2$ isotope labeling experiments, and it is attributed to a Mars–van Krevelen mechanism enabled by the formation of N-vacancies upon hydrogenation of surface nitrides. We further show that gaseous hydrogen does not hydrogenate the adsorbed nitrogen, strengthening the benefit of having an atomic hydrogen permeable electrode. The proposed approach opens new directions toward green ammonia.

The synthesis of ammonia (NH$_3$) from nitrogen (N$_2$) and hydrogen (H$_2$) is widely considered one of the most important discoveries of the 20th century as ammonia plays an essential role as intermediate in nitrogen-based fertilizer production, ultimately sustaining the exponential growth in human population. Despite being abundant in Earth’s atmosphere, dinitrogen is stable and relatively inert, requiring high temperature and pressure for its activation and conversion to ammonia. The current Haber–Bosch process, with an estimated annual global production of 150 million metric tons of NH$_3$, consumes roughly 1–2% of the global energy demand and 5% of the yearly extracted methane as hydrogen source via steam-methane re-forming. As a consequence, this process alone is responsible for about 1.4% of the worldwide CO$_2$ emissions. In a world aiming to become CO$_2$ neutral and renewable energy based by 2050, such fossil derived ammonia must be replaced by an alternative renewable option. In addition to the current primary use as fertilizer intermediate, liquid ammonia is also regarded as a potential high-density energy carrier (22.5 MJ kg$^{-1}$), liquid at 8 bar and room temperature (RT), or 1 bar and $-33 \, ^\circ\text{C}$, yet its production with the current state of the art fossil-based technology would be largely unsustainable.

Electrochemical ammonia synthesis is an attractive solution as it can produce carbon-free NH$_3$ in a flexible and scalable manner from the intermittent surplus of electricity generated by decentralized renewables. However, despite considerable growing interest and recent developments, electrochemical ammonia production at near ambient conditions remains unpractical and multiple challenges have to be tackled to further enable direct electrolytic ammonia synthesis. First, the nitrogen reduction reaction to ammonia is in competition with the relatively easier hydrogen evolution reaction (HER). The activation of dinitrogen is an arduous process due to the strong N=N bond (941 kJ mol$^{-1}$) and due to the absence of a permanent dipole in the N$_2$ molecule, thus involving only neutral species. In contrast, hydrogen evolution proceeds according to the Volmer mechanism, involving charged hydrogen species (protons or polar water molecules). Conventional electrochemistry is carried out in the presence of an aqueous electrolyte, which contains an excess of hydrogen species (as H$_2$O, H$^+$, or OH$^-$), and therefore, in an aqueous solution, at negative potential, hydrogen reduction and adsorption on the catalyst’s active sites easily prevail over nitrogen adsorption and activation. The adsorbed H...
mechanism for N₂ activation. We also show that the presence of the electrolyte through this Ni-electrode. The atomic hydrogen and adsorbed nitrogen, brought together in the unprecedented reaction between electrochemically permeating nickel foil as hydrogen permeable electrode. Ammonia is produced in contact with the electrolyte and partitioned between gas phase and liquid phase, demanding appropriate product separation. Fourth, the catalyst surface preferentially adsorbs oxygen traces from the electrolyte; this poisons nitrogen activation sites and deactivates the catalyst.17,18

Substantial efforts have been recently made to develop new strategies to overcome the mentioned challenges in direct electrochemical nitrogen reduction to ammonia at ambient conditions. In particular, studies suggested that NH₃ selectivity could be improved by engineering the catalyst-electrolyte interface or using nonaqueous electrolytes to increase nitrogen concentration and limit the proton and electron transfer at the catalyst interface. However, both approaches do not ensure a complete separation from the electrolyte nor do they prevent the competition of different adsorbate species at the catalyst surface, as previously discussed.

In this contribution, we present an unconventional electrochemical design to perform catalytic nitrogen reduction to ammonia by separating the electrolytic hydrogen activation from the catalytic dinitrogen activation and hydrogenation at the two opposite sides of a dense metallic hydrogen permeable electrode. The working principle is demonstrated using a thin nickel foil as hydrogen permeable electrode. Ammonia is produced catalytically at ambient conditions via the unprecedented reaction between electrochemically permeating atomic hydrogen and adsorbed nitrogen, brought together in the absence of the electrolyte through this Ni-electrode. The formation of N-vacancies, enabled by the hydrogenation of surface nitrogen atoms, shows a clear effect on the catalytic cycle, indicating the occurrence of a Mars–van Krevelen mechanism for N₂ activation. We also show that the presence of active nitrogen on the Ni-surface hinders the activation of gaseous H₂ that is typically needed for NH₃ synthesis. This finding corroborates the benefit of applying permeating atomic hydrogen for the hydrogenation of adsorbed N. The demonstrated reaction pathway represents a novel mechanism for direct electrolytic ammonia production at ambient conditions, which has the potential to be an effective strategy to overcome most of the challenges in electrochemical ammonia synthesis.

**System Design.** To limit the competition between nitrogen and hydrogen, a dense hydrogen permeable electrode is used to separate two independent compartments dedicated to the spatially decoupled hydrogen activation and nitrogen adsorption respectively, as shown in Figure 1.

The liquid compartment contains the aqueous electrolyte required for the coupled electrochemical water oxidation and reduction reactions, driven by the applied potential. Here, the hydrogen is electrochemically inserted in the lattice of the negatively charged thin metallic electrode, permeable only to atomic hydrogen via a solution–diffusion mechanism. Importantly, the hydrogen atoms flux can be tuned, by a large extent, by changing the cathodic charging and water reduction driving force, which is a potential advantage of a hydrogen permeable electrode.7 Thus, the dense hydrogen permeable electrode provides a controlled access of protons and electrons, delivered as atomic hydrogen to the nitrogen active sites, preventing at the same time the poisoning of the catalyst by blocking the access of O₂, H₂O and electrolyte.

In the gas compartment, the electrode is only in contact with gaseous nitrogen, which can chemisorb onto the catalyst surface in the absence of competing adsorbate molecules from the electrolyte. Despite the stable N≡N bond, dissociative chemisorption of dinitrogen at room temperature has been reported to happen spontaneously on several clean transition metal surfaces. However, one of the major limitations of ambient condition (catalytic) ammonia synthesis is the formation of stable intermediates at the catalyst surface that hinder the advancement of the reaction, due to the lack of available active sites for both H₂ and N₂ dissociation. To overcome such an issue, we propose an electrochemical cell configuration where the hydrogenation of the adsorbed nitrogen (and its intermediates) to ammonia proceeds via hydrogen atoms emerging from the bulk of a thin metallic...
electron. Therefore, the feeding of reactive hydrogen atoms from the bulk circumvents the necessity of available active sites for H$_2$ activation on the catalyst surface. In this case, the catalytic hydrogenation reactions can continue upon NH$_3$ formation and desorption; hence a free active site becomes available exclusively for further dinitrogen adsorption. Moreover, NH$_3$ is produced directly in the gas phase in a separate compartment, facilitating product separation and preventing NH$_3$ back-diffusion to the anode surface and subsequent NH$_3$ oxidation. The following sections will address in detail each step: nitrogen adsorption, hydrogen permeation, and nitrogen hydrogenation to ammonia.

**Nitrogen Adsorption.** Dissociative nitrogen chemisorption occurs at room temperature on Ni-surfaces. Moreover, the formation of “bulk-like” surface nitrides subsequent to nitrogen adsorption has been suggested for Ni, similarly to the one proposed for Fe.

X-ray photoelectron spectroscopy (XPS) was used to characterize nitrogen adsorption on a rigorously Ar/H$_2$ plasma cleaned Ni-foil (Supporting Information Figure S1a). The N 1s spectra before and after the exposure to 1 bar N$_2$(g) at room temperature (Figure 2a,b) were compared to the spectrum obtained for a Ni-foil exposed to a low-pressure plasma nitriding process (Figure 2c; the nitriding treatment is described in Materials and Methods of the Supporting Information). The appearance of a main peak centered at 397.8 eV, ascribed to atomic nitrogen (N$_{ad}$), confirms the formation of surface nitrides and thus that N$_2$(g) is activated on a sufficiently clean Ni-surface. However, the Ar/H$_2$ cleaned nickel foil rapidly oxidizes to form surface hydroxides when exposed to air (Figure S1c), while the formed surface nitrides provide a protective layer against nickel oxidation from molecular oxygen and moisture (Figure S1b). Moreover, during the electrochemical ammonia production experiments, the hydrogenation of surface nitrides generates in situ highly active sites on the Ni-surface without the necessity of an ultrahigh vacuum (UHV) and oxygen-free controlled environment, used for nitrogen adsorption. As such, in this contribution we deliberately use nitrided, protected nickel surfaces with the aim of preventing unwanted nickel oxidation that would hamper the possibility of demonstrating that nitrogen can be catalytically hydrogenated to ammonia by electrochemically permeating hydrogen at ambient conditions.

**Hydrogen Permeation and Nitrogen Reduction to Ammonia.** Nickel has a good hydrogen permeability (Figure S2) and does not form very stable hydrides due to its only marginally negative enthalpy of formation. The 12.5 μm thin dense Ni-electrode (2.5 cm$^2$) was placed in the cell with the nitrided surface oriented toward the gas side of the electrochemical cell (Figure 1). A simple two-electrode setup was used, in which the counter electrode was a Ni-wire of 6.5 cm$^2$. All of the experiments were carried out at ambient conditions and with a constant N$_2$ flow of 1 mL min$^{-1}$ supplied at the cathodic gas compartment, unless otherwise stated. The inlet gas was sufficiently purified with an in-line filter before entering the cell to remove possible contaminations (Table S1). The outlet gases were constantly monitored with in-line TRACE 1300 gas chromatography (GC). Details of the in-line detection method have been reported elsewhere. The insertion of atomic hydrogen into the metal lattice of the electrode was achieved with a constant cathodic charging current density of 5 mA cm$^{-2}$ in 1 M potassium hydroxide aqueous solution, resulting in a cell potential between 1.9 and 2.0 V (Figure S3) and corresponding to an overall energy input of about 9.2 kWh kg$^{-1}$NH$_3$. The theoretical minimum energy investment for the presented hydrogen-permeation methodology would be between 5.5 and 5.8 kWh kg$^{-1}$NH$_3$ (energetic calculations are reported in the Supporting Information). It is acknowledged that electrolytic ammonia synthesis at reduced cell potentials represents a craved energetic requirement, sometimes difficult to achieve even for some of the most promising studies. We investigated the ammonia production in response to the electrochemical hydrogen permeation, by alternating open circuit and cathodic charging conditions, while continuously analyzing the composition of the gas compartment (Figure 3a). No detectable amounts of ammonia were found during open circuit conditions, indicating that no contaminations or other sources of ammonia were present in the cathodic gas compartment of the electrolytic cell. Upon electrochemical charging, hydrogen is generated at the electrode–electrolyte interface and hydrogen atoms permeate through the nickel lattice. Gaseous ammonia is then produced by the reaction between active adsorbed nitrogen and the permeating lattice hydrogen, as revealed from the appearance of a distinct peak in the gas chromatograms. When interrupting the charging current, the resulting decay of the permeating hydrogen flux follows a characteristic diffusion profile as a function of time. Consequently, the synthesis of ammonia ceases until a successive cathodic charging current is applied, when both hydrogen permeation and ammonia production are restored. Therefore, this result shows the hydrogenation of N$_{ad}$ to ammonia via electrochemical atomic hydrogen permeation at ambient conditions.
To elucidate the impact of atomic H on the hydrogenation pathway, the surface nickel nitride was exposed to two different concentrations of gaseous hydrogen in the absence of electrochemical hydrogen permeation, i.e., open circuit conditions. An Ar:H₂ (98:2 (％)) mixture and pure H₂ were sequentially fed with a flow rate of 1 mL min⁻¹ in the cathodic gas compartment. In both cases, no ammonia was recorded at the GC. This is consistent with the reported stability of nickel nitrides under hydrogen gas up to a temperature of 430 K.⁴⁵ Exclusively after switching to electrochemical hydrogen permeation, ammonia production was restored and detected with the in-line GC (Figure S4). This observation evidences that the formation of NH₃(g) requires dissociated H₂ to be present and that H₂ dissociation does not occur from the gas phase on the nitrided Ni-surface. Hydrography measurements (Figure S5) confirmed that preadsorbed nitrogen on Ni hinders H₂ spillover, therefore preventing the hydrogenation reaction to proceed and form NH₃. However, the direct hydrogenation of N ad does become enabled when electrochemical inserted and permeated lattice hydrogen atoms are present.

Long-term experiments under a constant charging current show that the NH₃ production decreases in time, yet when N₂ gas is present in the gas compartment, NH₃ production lasts up to 9 h longer and about three times more NH₃ is produced compared to having He gas atmosphere in the gas compartment (Figure 3b and Figure 4). The three times larger production achieved with N₂ atmosphere and the isotope labeled experiment indicate that gas phase N₂ does participate in the catalysis, replenishing the surface nitride by dissociative adsorption (vide infra). The decay of NH₃ synthesis with time, however, suggests that the available N ad for hydrogenation decreases with time. These results were obtained consistently for multiple experiments (Figure 4 and Figures S6 and S7).

The activation of gaseous nitrogen, and its subsequent hydrogenation to ammonia, was confirmed using isotopically labeled ¹⁵N₂ as feed gas. Prior to being introduced to the electrolytic cell, ¹⁵N₂ gas was purified with an in-line filter to remove possible contaminations, as previously done for inlet ¹⁴N₂ gas. ¹⁵NH₃ was detected by coupling an in-line TRACEx with an in-line GC equipped with a single quadrupole mass spectrometer (Figure S8). With this method we were capable of distinguishing isotopologues of NH₃ via mass spectroscopy (¹⁴NH₃ m/z = 16, 17 and ¹⁵NH₃ m/z = 17, 18), thanks to the water/ammonia separation achieved with a suitable separation column.⁴¹ Once again, no NH₃ (¹⁴N or ¹⁵N) was detected during open circuit conditions, i.e., in the absence of H-permeation (Figures S9–S12). Ammonia production was observed solely in response to electrochemical H-permeation and in close agreement with the amount of ammonia produced with ¹⁴N₂ in Figure 3, proving the consistency of the experimental results, independently of the isotope used (Table S2). Under electrochemical hydrogen permeation, the appearance of a peak at the retention time corresponding to ammonia, at mass-to-charge (m/z) ratio equal to 18 (fragment, 100%), and a confirmation peak at m/z 1300 GC with an ISQ single quadrupole mass spectrometer (Figure S8). With this method we were capable of distinguishing isotopologues of NH₃ via mass spectroscopy (¹⁴NH₃ m/z = 16, 17 and ¹⁵NH₃ m/z = 17, 18), thanks to the water/ammonia separation achieved with a suitable separation column.⁴¹ Once again, no NH₃ (¹⁴N or ¹⁵N) was detected during open circuit conditions, i.e., in the absence of H-permeation (Figures S9–S12). Ammonia production was observed solely in response to electrochemical H-permeation and in close agreement with the amount of ammonia produced with ¹⁴N₂ in Figure 3, proving the consistency of the experimental results, independently of the isotope used (Table S2). Under electrochemical hydrogen permeation, the appearance of a peak at the retention time corresponding to ammonia, at mass-to-charge (m/z) ratio equal to 18 (fragment, 100%), and a confirmation peak at m/z 1300 GC with an ISQ single quadrupole mass spectrometer (Figure S8). With this method we were capable of distinguishing isotopologues of NH₃ via mass spectroscopy (¹⁴NH₃ m/z = 16, 17 and ¹⁵NH₃ m/z = 17, 18), thanks to the water/ammonia separation achieved with a suitable separation column.⁴¹ Once again, no NH₃ (¹⁴N or ¹⁵N) was detected during open circuit conditions, i.e., in the absence of H-permeation (Figures S9–S12). Ammonia production was observed solely in response to electrochemical H-permeation and in close agreement with the amount of ammonia produced with ¹⁴N₂ in Figure 3, proving the consistency of the experimental results, independently of the isotope used (Table S2). Under electrochemical hydrogen permeation, the appearance of a peak at the retention time corresponding to ammonia, at mass-to-charge (m/z) ratio equal to 18 (fragment, 100%), and a confirmation peak at m/z 1300 GC with an ISQ single quadrupole mass spectrometer (Figure S8). With this method we were capable of distinguishing isotopologues of NH₃ via mass spectroscopy (¹⁴NH₃ m/z = 16, 17 and ¹⁵NH₃ m/z = 17, 18), thanks to the water/ammonia separation achieved with a suitable separation column.⁴¹ Once again, no NH₃ (¹⁴N or ¹⁵N) was detected during open circuit conditions, i.e., in the absence of H-permeation (Figures S9–S12). Ammonia production was observed solely in response to electrochemical H-permeation and in close agreement with the amount of ammonia produced with ¹⁴N₂ in Figure 3, proving the consistency of the experimental results, independently of the isotope used (Table S2). Under electrochemical hydrogen permeation, the appearance of a peak at the retention time corresponding to ammonia, at mass-to-charge (m/z) ratio equal to 18 (fragment, 100%), and a confirmation peak at m/z 1300 GC with an ISQ single quadrupole mass spectrometer (Figure S8). With this method we were capable of distinguishing isotopologues of NH₃ via mass spectroscopy (¹⁴NH₃ m/z = 16, 17 and ¹⁵NH₃ m/z = 17, 18), thanks to the water/ammonia separation achieved with a suitable separation column.⁴¹ Once again, no NH₃ (¹⁴N or ¹⁵N) was detected during open circuit conditions, i.e., in the absence of H-permeation (Figures S9–S12). Ammonia production was observed solely in response to electrochemical H-permeation and in close agreement with the amount of ammonia produced with ¹⁴N₂ in Figure 3, proving the consistency of the experimental results, independently of the isotope used (Table S2). Under electrochemical hydrogen permeation, the appearance of a peak at the retention time corresponding to ammonia, at mass-to-charge (m/z) ratio equal to 18 (fragment, 100%), and a confirmation peak at m/z
NH$_3$ production to a rate lower than the initial one. In view of subsequent reactivation after a waiting period, brings back the experiment, the interruption of the galvanostatic charging and vacancy migration to the subsurface. After the long-term adsorbed, still in competition with poisoning by impurities and produced via the catalytic reaction between activated gaseous mechanism for the N$_2$ activation depends on the nature and in situ generation of active N-vacancy sites (vide infra). The vacancies on the surface and in the subsurface. The presence of catalytic activity is related to the behavior of the N and N-vacancies. The deactivation of the prolonged operation and activation of N$_2$; the rate of N$_2$ dissociative adsorption outweighs the other processes for an extended period of time. The contribution of N-vacancies to the NH$_3$ synthesis reaction is discussed in the following section.

**Nitrogen Mobility and Vacancies.** As a consequence of the nitrogen plasma pretreatment, small traces of nitrogen were also found in the subsurface layer of the nickel electrode. The XPS N 1s depth profile in Figure S5 shows the nitrogen distribution over the sample thickness after the nitrogen plasma pretreatment and after electrochemical hydrogen permeation. The penetration depth of nitrogen was about 40 nm. Interestingly, upon electrochemical hydrogen permeation, we observed the consumption of the nitrogen from both the surface and the subsurface. Eventually, after 12 h operation nearly all nitrogen atoms in the bulk reacted to form NH$_3$. No N$_2$ was detected during the experiments under inert He carrier gas, suggesting that all of the implanted nitrogen was selectively converted to NH$_3$.

The N 1s signal measured at the Ni-surface after prolonged H-permeation shows the formation of a small shoulder around 399.9 eV, indicating a distinct N-species, which could be ascribed to the presence of N-vacancies$^{46}$ (Figure S13). The produced nickel nitride thin film is stable under ambient conditions; however, the hydrogenation of surface nitrogen atoms to ammonia results in the formation of nitrogen vacancies.$^{47}$ These vacancies exhibit a low activation barrier for N-migration in nickel nitrides.$^{17}$ Therefore, the created N-vacancies can be exchanged for nitrogen available from the bulk, accounting for the observed depletion of nitrogen atoms from the subsurface layers. Still, as stated above, N$_2$ readily reacts with the vacancies. The presence of a pre-existing surface nitride layer and the role of N-vacancies point in the direction of molecular nitrogen activation via a Mars—van Krevelen mechanism.$^{15}$ The N-vacancy, formed at the catalyst surface upon ammonia production from surface nitrogen atoms, represents an energetically more favorable active site for nitrogen adsorption and activation compared to a bare Ni-surface;$^{7,47,49,50}$ although the latter also activates N$_2$ when sufficiently clean as shown in Figure 2. However, in the long term of the experiment, poisoning apparently results in the reduction of available N-vacancy active sites. Migration of N from the subsurface also plays a role, but does not seem to deactivate the vacancy formation, but rather extends the NH$_3$ formation from the plasma preadsorbed N. Thus, the prolonged reaction could benefit from strategies to increase N-vacancy stability on the surface.$^{31,52}$ Nitrogen activation rates may be promoted by varying the operating temperature and pressure at the gas compartment, which can be realized with the presented electrochemical configuration. However, this falls outside the scope of the present investigation at near ambient conditions.

The surface sites can also interact with molecular or atomic hydrogen or other potential adsorbates that might preferentially occupy them over adsorbed N, preventing a persistent and more efficient N$_2$(g) activation.$^{18,35,50,53}$ To investigate whether the presence of H$_2$ gas would help in creating a more reductive environment, or suppress oxide impurities, or interact with the active sites, we also carried out the NH$_3$ synthesis using a mixture of 4% H$_2$ in N$_2$ in the gas compartment (Figure S14). In this case, the resulting produced ammonia (0.011 μmol) was less than obtained under pure nitrogen but higher when compared to He atmosphere (Figure 4); this is evidence that the competing action of H$_2$ on the N-adsorption sites$^{50}$ is more prominent than the potential reducing and surface protection action on, e.g., oxygen impurities. Therefore, it becomes relevant that, under reaction conditions, the surface is sufficiently contaminant free, as adsorbed N was observed with XPS in a well-controlled environment and after in situ Ar ion cleaning. This also suggests that the N$_2$ activation on the polycrystalline Ni-surface controls the reaction rate.

Through the adoption of a hydrogen permeable electrode, we have demonstrated a novel strategy for direct electrolytic ammonia synthesis from N$_2$, H$_2$, O, and renewable electricity at room temperature and pressure. The proposed system uses cheap and abundant materials, and it is in line with the paramount need of innovative electrode designs for electrochemical ammonia synthesis.$^{14,19}$ The dense metallic electrode ensures a complete separation of the nitrogen active sites from the electrolyte, while reactive atomic hydrogen is electrochemically fed from the bulk of the electrode. Hydro-
genography and gas chromatography measurements revealed that adsorbed nitrogen on a polycrystalline Ni-surface does not react with gaseous H₂, hindering the hydrogen spillover essential for the NH₃ synthesis reaction. Nonetheless, NH₃ synthesis was enabled upon atomic hydrogen permeation, showing that the hydrogenation of active nitrogen via permeating hydrogen circumvents the mutual competition between nitrogen and hydrogen activation. Our results indicate the occurrence of a Mars–van Krevelen dinitrogen activation mechanism, in which N-vacancies play a significant role in the catalytic process facilitating N₂ adsorption.

This work highlights the role of the hydrogen permeable electrode and the electrochemical atomic hydrogen permeation in the catalytic hydrogenation of N₂⁰ to ammonia at ambient conditions, demonstrating the feasibility of this reaction. We envision that the presented work will encourage further developments toward a more efficient direct electrolytic ammonia synthesis.

■ ASSOCIATED CONTENT

* Supporting Information
The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsenergylett.1c01568.

Materials and methods, experimental details, additional XPS characterization, electrochemical hydrogen-permeation measurement, cell potential—time curve, hydrogenography data, long-term NH₃ production rates, GC, GC-MS, and UV–vis calibration curves, ¹⁵N-isotope labeling experiment, NOₓ contaminations, and gas purification (PDF)

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Notes
The authors declare no competing financial interest.

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