Depleting fossil fuel reserves and growing demand for energy have necessitated the renewed search for alternative energy resources such as plants and algae. The first generation biofuels were produced from starch and sugars (bioethanol) and from seed oils (biodiesel). These, however, soon became negatively associated with issues such as competition with food supply, significant land-use changes and many other ethical issues. The production of second generation biofuels from lignocellulosic materials from grasses and trees requires high-input technologies involving extensive pre-treatments and expensive cellulytic enzymes, adding to the high costs of second generation bioethanol. Recently, third generation biofuels derived from microalgae have attracted the attention of plant biologists and industrialists due to fast growth rate, high CO₂ fixation ability and high production capacity of microalgae. Now, there also exists a promising fourth generation of biofuels on the horizon which involves metabolically-engineering plants and algae possessing traits such as high biomass yield, improved feedstock quality and high CO₂ fixation. Various novel processes such as gasification, pyrolysis and torrefaction are also being pursued for improving the total energy yield from plant biomass. Recent investigations in biofuels area are aimed at developing plants with improved feedstock quality, developing recombinant enzymes for rapid cell wall degradation, improving capacity of microorganisms for efficient fermentation, and discovering novel methods for efficient utilization of plants and algae for producing biofuels.

Keywords: Biofuels; Cellulose; Carbon capture and storage; Microalgae; Pyrolysis; Triacylglycerols

Production of Ethanol from Plant Biomass

Bioethanol is the most widely used liquid biofuel. Bioethanol is produced by converting sugars into ethanol via yeast fermentation. These sugars can come directly from crops such as sugarcane or sugar beets, indirectly from starch derived from corn and wheat, or through cellulose from biomass. The global production of ethanol in 2011 was 84.5 billion liters representing about 4% of the global gasoline consumption [3]. The United States is the largest producer of bioethanol, accounting for nearly 47% of global bioethanol production, followed by Brazil (37%). About 60% of global bioethanol production comes from sugarcane and sugar beets. Brazil exclusively uses sugarcane for bioethanol production while the United States and Europe mainly use starch from corn (USA), and from wheat and barley (Europe) [4]. The most serious concern related to first generation biofuels is that they compete with agriculture for arable land and other resources. Plus there is a food versus fuel debate that is raging recently questioning ethics of diversion of food materials for ethanol production.

Second generation biofuels (bioethanol) are produced from cellulose present in plant cell walls. By not using food crops as the source of sugars, second generation bioethanol production is more sustainable and has a lower impact on food production. Cellulose is a
The second most abundant component in plant cell walls is xylan which is a type of hemicellulose. It is composed of a β (1,4)-linked D-xylosyl (Xyl) backbone with multiple side branches. Manipulation of genes involved in xylan backbone synthesis or substitutions enhances the relative proportion of cellulose and/or improves the enzymatic saccharification of wood as observed in GlucUronic acid substitution of Xylans (GUX) mutants [8] and irx15 and irx15 lirx15L mutants of Arabidopsis [9]. The change in xylan quantity and substitution has commercial significance for increasing the efficiency of bioethanol production by increasing the biomass saccharification efficiency as observed in RNAi lines of poplar with reduced expression of PoGT47C and GT43B [10,11].

Lignin is the third most abundant cell wall component. It imparts mechanical strength to the plant but resists cellulose digestibility. The amount of lignin in cell walls negatively influences cell wall digestibility and sugar release efficiency as observed in natural variants of undomesticated Populus trichocarpa trees [12]. Several studies have been reported which aimed at improved feedstock digestibility for increased bioethanol production by manipulating lignin pathway. The first study was reported by Chen and Dixon [13], where transgenic alfalfa lines with altered lignin levels showed enhanced sugar release indicating the negative correlation between lignin levels and accessibility of cellulose to enzymatic hydrolysis. Following this, several studies were reported in crops like tobacco, maize, switchgrass, poplar and sugarcane where down regulation of lignin pathway genes resulted in improved saccharification efficiencies with a potential increase in bioethanol production from transgenic plant materials [7].

### Possibilities of Ethanol Production from Plant Proteins

Biofuels are currently produced from carbohydrates and lipids derived from plants and animals. Due to difficulties in hydrolysis, proteins have not yet been exploited for biofuel production. Proteins could possibly be used for preparation of ethanol by cleaving the amino groups from individual amino acids followed by yeast fermentation. Using a similar strategy, Huo et al. [14] recently generated transgenic Escherichia coli that can deaminate protein hydrolysates, enabling the cells to convert proteins to C4 and C5 alcohols at 56% of the theoretical yield. This study demonstrated the novel possibility of using proteins from plants and animals as feedstock for bioethanol production.

### Third Generation Biofuels

Third generation biofuels, also termed advanced biofuels, are produced from fast growing microalgae and are potential replacements for conventional fuels. Microalgae are being promoted as an ideal third generation biofuel feedstock because of their rapid growth rate, low requirements for fertilizer and land use, high CO₂ fixation ability, lack of competition with food crops, and production possibilities on non-arable land. Microalgae have broad bioenergy potential as they can be used to produce biodiesel and bioethanol. For example, Chlorella vulgaris has been considered as a potential raw material for bioethanol production because it can accumulate high levels of starch [15]. Production of bioethanol by using microalgae can also be performed via self-fermentation. As reported by Ueno et al. [16], dark fermentation of marine green algae Chlorococcum littorale at 30°C could produce 450 μmol of ethanol g⁻¹ biomass. Chlorella protothecoides is another microalgae that can accumulate lipids up to 55.2% of its biomass under favorable conditions [17]. In a recent study, overexpression of two Arabidopsis diacyl glycerol acyl transferase 2 (ADGAT2) homologs from green algae Chlamydomonas reinhardtii, CrDGAT2-1 and CrDGAT2-5, led to a 27.25 and 48.25% increase in oil content, respectively, in transgenic C. reinhardtii at 6 days of growth [18]. All of these strains of microalgae are potential candidates for supplementing our growing energy demands by producing bioethanol and/or biodiesel.

Recently, research groups at the Russian Academy of Sciences in Moscow screened various filamentous fungi for their ability to accumulate lipids. They found that a single-celled fungus Cunninghamamella japonica could accumulate 7 gl⁻¹ lipids in their total biomass of 16 g [19]. This fungus can be exploited commercially for producing an environmentally-safe low-cost biodiesel.

### Fourth Generation Biofuels

Fourth generation biofuels are a step ahead from third generation biofuels. In fourth generation systems, the feedstock is tailored to improve the processing efficiency and designed to capture more carbon dioxide than normal. The processing methods are also coupled to "carbon capture and storage (CCS)" technologies which funnel the generated carbon dioxide into geological formations or mineral storage systems. In this way, fourth generation biofuels are better at reducing greenhouse gas emissions than other generation biofuels. Fourth generation biofuel crops include high biomass crops, trees with increased carbon storage capacity, drought-tolerant energy crops, grass species that are able to grow on acidic soils, and new plants with particular properties catering to a specific bioconversion process (e.g. low lignin trees, maize with embedded enzymes for rapid conversion). Recent examples include designed Eucalyptus trees with a low-lignin content which allows for easier conversion into cellulosic ethanol.

### Biobutanol Production from Plants

Biobutanol, sometimes called biogasoline, is the second generation alcoholic fuel possessing a higher energy density (20% higher than ethanol) and lower volatility than ethanol. It is currently used as an industrial solvent in wood finishing products. Since biobutanol is more chemically similar to gasoline, it can be used as 100% fuel or blended with gasoline or diesel at 10%. Biobutanol is made via fermentation process (mediated by Clostridium acetobutylicum) from sugars released from sucrose, starch and plant biomass. Owing to several advantage over bioethanol, many companies around the globe started investing in research and technology development for efficient production of biobutanol from plants. DuPont (USA) and British Petroleum (UK) plan to make biobutanol the first product of their joint effort to develop, produce, and market next-generation biofuels [20]. In Europe the Swiss company Butalco is developing genetically modified yeasts...
for the production of biobutanol from cellulosic materials. Efforts are being made for identification of new efficient strains of bacteria and improvement of existing bacteria for efficient conversion of sugars to butanol. Researchers at Tulane University discovered a *Clostridium* strain named “TU-103”, which can convert nearly any form of cellulose into butanol, and is the only known strain of *Clostridium* that can do fermentation in the presence of oxygen [21].

**Biodiesel from Non-Seed Tissues of Plants**

Biodiesel is produced from plant oils or animal fats using transesterification. Chemically, they are fatty acid methyl (or ethyl) esters (FAMEs). Fuels from feedstocks such as soybean, palm, canola and rapeseed are considered first generation biodiesels as they were the first crops to be tested for biodiesel. Alternatively, second generation biodiesel is obtained from non-food crops such as *Jatropha* and pongamia. As mentioned in earlier sections, microalgae are being considered as a feedstock for the production of third generation biodiesels. With the advent of genetic engineering, several studies have been initiated to engineer increased oil production in seeds of many crop plants for bioenergy.

Plant oils are primarily composed of various triacylglycerols (TAGs) which consist of three fatty acid chains (usually 18 or 16 carbons long) esterified to glycerol. These fatty acyl chains are chemically similar to the aliphatic hydrocarbons found in petrol and diesel. However, most plant TAGs are highly viscous thus not completely combustible. To overcome this limitation, TAGs are converted to less viscous fatty acid methyl esters by esterification with methanol. Knowing the importance of TAGs for biofuel production, attempts have been made to specifically overaccumulate TAGs in vegetative tissues. This would enhance the total bioenergy yield per plant or per unit area of land. The first attempt made recently in this direction by expressing AtDGAT1 under a strong leaf-specific RbcS promoter [22]. The transgenic tobacco plants showed up to a 20-fold increase in TAG accumulation in leaves with a 100% increase in fatty acids yields [22]. In another recent study, overexpression of WINKLED 1 (WR11) gene in transgenic Arabidopsis resulted in 160 - 180% increase in total TAG accumulation in leaves [23]. These studies indicate a potential approach for increasing the energy density of plant biomass by engineering plants to accumulate TAGs in vegetative tissues such as leaves, stems and roots. Engineering tobacco to accumulate more oils in leaves is a potential alternative for the production of biodiesel. However, in the case of bioenergy trees like poplar, genetic engineering to accumulate oils in stems will have an increased impact on bioenergy production given that after oil extraction the same stems can be used for bioethanol production. Other recent TAG-focused strategies include increasing the accumulation of TAGs in plant tissues by blocking the sucrose to starch conversion in chloroplasts [23] or blocking the degradation of TAGs in peroxisomes.

**Novel Processes for Improved Bioenergy Yield from Plant Biomass**

In general, lignocellulosic feedstocks are subjected to dilute acid or alkali pretreatment followed by enzymatic saccharification to release simple sugars. These sugars are finally converted to alcohols by yeast fermentation. There are other novel ways of enriching plant feedstock to produce high energy fuel wood, such as gasification and pyrolysis. Gasification allows for the production of very clean synthetic biofuels, by liquefying the syngas via Fischer-Tropsch synthesis - a combined pathway known as ‘biomass-to-liquids’ (BTL). Pyrolysis is the decomposition of biomass in the absence of oxidizing agents, usually at around 300-650°C. In fast pyrolysis, biomass is rapidly heated (450-600°C) in the absence of air to yield a heavy fuel oil type liquid, bio-oil or pyrolysis oil that can be further refined into a range of designer fuels or used as such. Torrefaction is similar to pyrolysis but occurs at a lower temperature (around 200-320°C). Both techniques utilize the decomposition of biomass to produce valuable products such as coke, syngas, charcoal and lighter hydrocarbons like gasoline. Syngas, a mixture of carbon monoxide, hydrogen and other hydrocarbons, is produced by partial combustion of biomass under low oxygen environment. Syngas may be burned directly in internal combustion engines, turbines or high-temperature fuel cells. Another derivative of solid biofuel is biochar, which is produced by biomass pyrolysis and can substitute for wood charcoal.

Methane, derived from biogas (a mixture of CH₄ and CO₂, minor amounts of water, H₂S and other gases), is another gaseous biofuel that could be directly used without modifications of the engines. However, purification of methane from biogas adds to the high cost of the fuel. Methane or natural gas is already in use as a fuel for cars. Apart from methane, hydrogen (H₂) can also serve as a fuel in Otto-type combustion engines and in fuel cells. Hydrogen is produced as a byproduct during the conversion of biomass to synthesis gas (a mixture of mostly CO and H₂), from which H₂ is further purified and compressed. Hydrogen is also formed during photosynthesis, fermentation and nitrogenase-mediated production. Recent breakthrough in this field is seen with highly efficient hydrogen production from any type of biodegradable organic matter in electrohydrogenic reactors with mixed cultures of bacteria [24].

**Enzymes in Biofuel Production**

Efficient enzymatic hydrolysis of biomass remains a bottle neck in economic production of cellulosic ethanol owing to the high cost of hydrolyzing enzymes (cellulases, xylanases and ligninases). Presently, these enzymes are extracted from bacteria and fungus. However extraction of enzymes from these conventional sources is quite expensive. Easy and enhanced production of cellulases and xylanases with higher specific activity at high temperatures and specific pH can be achieved through protein engineering in bacteria. Alternatively, production costs of these enzymes can be reduced by expressing them in crop plants [25]. Many researchers have produced cellulases and xylanases in several crop plants like barley, tobacco, maize, wheat, etc. [26]. In planta expression of cell wall degrading enzymes in plants will lead to self-deconstruction of plant cell walls to generate monomeric sugars for fermentation resulting in the economic efficiency of the cellulosic biofuel production. To avoid self-deconstruction by the expressed enzymes during growth, it is also important to express them during appropriate developmental stages, rather than over the entire lifetime of the plants. In addition to lignocellulose-degrading enzymes, there are also enzymes involved in remodeling the cell wall, referred as expansins, which facilitate easy feedstock digestibility. Expansins increase the extensibility and relax the tension of plant cell walls breaking hydrogen bonds between cellulose fibers or between cellulose and other polysaccharides through a non-enzymatic mechanism.

**Utilization of Bioethanol and Biodiesel as Transportation Fuels**

Plant and algae-derived ethanol can be used as a pure fuel or as a mixture with gasoline in certain proportions to replace conventional fuels, without affecting the performance of the machine. Being an
oxygenated fuel (contains 35% of oxygen), use of bioethanol reduces exhaust emissions such as CO and unburned hydrocarbons in to atmosphere [27]. The most common blend of bioethanol with petrol is gasohol, also called E10 containing 10% bioethanol and 90% gasoline. E10 could be burned in the internal combustion engines (ICEs) of most modern cars [28]. Bioethanol could also be used in blended fuels such as E85 (containing 85% ethanol and 15% gasoline). The biologically produced ethanol contains about 5% water and by using an appropriate emulsifier this hydrated ethanol could be mixed with diesel. A mixture of hydrated ethanol with diesel with the emulsifier is called diesohol. This contains 84.5% diesel, 15% hydrated ethanol and 0.5% of emulsifier [28]. In Brazil, ethanol is used as clean or as gasohol (24% ethanol and 76% gasoline) [27]. While in the European Union, according to the EN228 standard, bioethanol could be used as a 5% blend with gasoline.

On the other hand, biodiesel is the most common biofuel in Europe. Pure biodiesel (B100) is the lowest emission fuel. Biodiesel can be used in any diesel engine when mixed with diesel. Biodiesel is safe to handle and transport as it is biodegradable and has a high flash point compared to diesel [29]. To use for B100 fuel, vegetable oil must be heated to reduce its viscosity to that of diesel for efficient combustion. In many European countries, a 5% biodiesel blend is widely used and is available at many gas stations [29]. Alternatively, oils and fats can be hydrogenated to give a diesel substitute with a high cetane number, lower levels of aromatics and sulfur and no oxygen. Hydrogenated oils can be blended with diesel in all proportions.

Concluding Remarks

Given that first generation biofuels are negatively associated with food production and utilization issues and second generation biofuels have high input costs, biofuels from algal cultures seem to be the most promising fuels for the future. Current technologies to produce ethanol from cellulose utilize simultaneous saccharification and fermentation (SSF) or simultaneous saccharification and co-fermentation (SSCF), which require extensive pretreatments and expensive cellulolytic enzymes. Consolidated bioprocessing (CBP), where cellulose production, substrate hydrolysis, and fermentation are accomplished in a single step by microorganisms that express cellulolytic (and hemicellulolytic) enzymes, offers the potential for lower biofuel production costs and higher conversion efficiencies.

Considering that bioethanol costs more to produce than fossil gasoline, governments should enact special policies to encourage the production and use of bioethanol in the transportation sector. However, with the development of more efficient and cheaper saccharification and fermentation technologies, biofuels could be a cost-effective alternative in the near future in many developing countries. Future research for improving the generation of biofuels should focus on improving: cellulose and cell wall properties of plants, enzymes for cellulose and hemicellulose digestion, strains for CRP, lignin degrading enzymes/microbes, strains for pentose fermentation, and lipases for efficient oil transesterification.

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