Growth of ZnO nanorods on different substrates using hydrothermal method

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INTRODUCTION

Zinc oxide (ZnO) is an inorganic binary compound material in the II-VI material groups which has semiconducting and piezoelectric dual properties (Leprince-Wang, 2015). ZnO has a wide direct bandgap of 3.37 eV at room temperature, high exciton binding energy of 60 meV, transparent to visible light, and can be modified to be a high conductor by doping (Wang, 2004). One dimensional (1D) ZnO structures have received enormous attention in development for nano-science and technology applications, such as biological and chemical sensors (Mohammed et al., 2017; Bhat et al., 2017), solar cells (Zhu and Zeng, 2017; Ferhati et al., 2018), electronic and optoelectronic devices (Yu et al., 2017), and solar photocatalysts (Capper et al., 2011). 1D ZnO nanostructures including nanorods, nanowires, nanobelts, flower-like, nanotubes, nanoribbons, and nanowishkers have been studied to fulfill the specific requirement of some applications (Wang, 2004; Ong et al., 2018). Among those structures, ZnO nanorods or nanowires are the most suitable for the building blocks for various devices (Wang, 2010).

Several growth methods of ZnO nanorods have been reported, such as physical vapor deposition, electrochemical deposition, vapor-phase transport, and pulse laser deposition (Ma et al., 2013). However, those methods need complex processes, sophisticated equipment, high temperature, and high cost (Ong et al., 2018). On the other hand, a hydrothermal method is one of the most popular and widely-used ZnO growth method due to its low temperature process, environmentally friendly, and low cost. In this method, several parameters such as solution pH, temperature, growth time, and calcinations temperature which affect the growth process of ZnO nanorods have been optimized to grow ZnO nanostructures (Nuryadi and Mayasari, 2016). Our previous work reported the synthesis of ZnO nanorods grown by the hydrothermal method on gold film-coated BK-7 glass (Au-film/BK7), to investigate the effects of different substrates on its material properties. The growth process was started by dipping substrates in zinc acetate solution to fabricate a seed layer, followed by growing the ZnO nanorods in zinc nitrate tetrahydrate solution based on hydrothermal method at 95 °C for 6 hour. In this process, seed layer and ZnO nanorods were annealed at 350 °C for 2 hours. The characterization results using X-ray diffraction and field effect scanning electron microscope showed that ZnO nanorods were successfully grown homogeneously and mostly in vertical direction with hexagonal wurtzite structure. The diameter size of ZnO nanorods was significantly influenced by the type of material substrate. ZnO nanorods on Au-film/BK-7 glass have the smallest diameter size of (239±51) nm, while the average diameter size of ZnO nanorods on MGS is of (269±53) nm and ZnO nanorods on SiO 2-film/Si have the largest diameter size of (35±280) nm. The effect of substrates on different size of ZnO nanorods may be regarded to the intrinsic thermal conductivity of substrate material. Hence, the synthesis and growth parameters for the different substrates differ from each other and need to be optimized in order to grow ZnO nanostructures.

Abstract

Zinc oxide (ZnO) nanorods have been grown on different substrates, i.e. gold film-coated BK-7 glass (Au-film/BK7), microscope glass slide (MGS), silicon oxide film-coated silicon (SiO 2-film/Si), to investigate the effects of different substrates on its material properties. The growth process was started by dipping substrates in zinc acetate solution to fabricate a seed layer, followed by growing the ZnO nanorods in zinc nitrate tetrahydrate solution based on hydrothermal method at 95 °C for 6 hour. In this process, seed layer and ZnO nanorods were annealed at 350 °C for 2 hours. The characterization results using X-ray diffraction and field effect scanning electron microscope showed that ZnO nanorods were successfully grown homogeneously and mostly in vertical direction with hexagonal wurtzite structure. The diameter size of ZnO nanorods was significantly influenced by the type of material substrate. ZnO nanorods on Au-film/BK-7 glass have the smallest diameter size of (239±51) nm, while the average diameter size of ZnO nanorods on MGS is of (269±53) nm and ZnO nanorods on SiO 2-film/Si have the largest diameter size of (35±280) nm. The effect of substrates on different size of ZnO nanorods may be regarded to the intrinsic thermal conductivity of substrate material. Hence, the synthesis and growth parameters for the different substrates differ from each other and need to be optimized in order to grow ZnO nanostructures.

Keywords: ZnO nanorods, hydrothermal, Au-film/BK-7, microscope glass slide, SiO 2-film/Si
Three different types of substrate, i.e., gold thin film (45 nm) coated on the BK-7 glass (Au-film/BK-7), microscope glass slide (MGS), and silicon oxide thin film coated on high purity silicon wafer (SiO₂-film/Si), were used in this experiment. ZnO nanorods were grown on these substrates using hydrothermal method, which consists of initial seed layer process and growth of ZnO nanorods, as schematically shown in Fig.1. The details of these processes are explained as follows.

**Seeding process**

First, seed layers were deposited on the substrates by dip-coating method (Wahid et al., 2013). The seed solution was prepared by mixing 0.3 M zinc acetate dihydrate \([\text{Zn(C}_2\text{H}_3\text{O}_2\text{)}_2\cdot\text{H}_2\text{O}]\) (Merck, 99.5% purity) in ethylene glycol monomethyl ether solution (Merck, 99.5% purity) and diethylamin (Merck, 99% purity) at 60 °C for 2 hours. After the solution has reached the room temperature, each substrate was dipped in the seed solution for 5 minutes. The dip-coating process was repeated for 3 times and followed by an annealing process. The sample was dried at 100 °C for 1 hour and then the temperature was increased until 350 °C for 2 hours with the heat rate of 5 °C/min. The annealing process helps in improving the structural quality and optical properties of the ZnO structure (Singh et al., 2012).

**ZnO growth process**

After the seeding process, ZnO nanorods were grown by hydrothermal technique (Yang et al., 2009; Nuryadi and Mayasari, 2016). In this process, ZnO solution was prepared by dissolving 0.05 M zinc nitrate hexahydrate \([\text{Zn(NO}_3\text{)}_2\cdot6\text{H}_2\text{O}]\) (Merck, 98.5% purity) in 0.05 M hexamethylenetetramine (Merck, 99% purity) solution. For producing vertical aligned growth of ZnO nanorods, the substrates were vertically immersed in a sealable bottle containing ZnO solution and heated at 95 °C for 6 hours. Afterward, the samples were rinsed with deionized water. Finally, the samples were dried at 100 °C for 1 hour and the temperature was increased until 350 °C for 2 hours with the heat rate of 5 °C/min.

**Material characterizations**

X-ray diffraction (XRD) with Cu Kα radiation \((\lambda = 1.5418 \text{ Å})\) was used to investigate the phase composition and crystalline properties of the samples. The quality of surface morphology and the elemental composition was analyzed by field effect scanning electron microscopy (FESEM) equipped with an energy dispersive X-ray (EDX) spectrometer. In addition, the chemical functional groups of the sample without annealing process were characterized by Fourier transform infra-red (FTIR).

**RESULTS AND DISCUSSION**

**Crystal structure of ZnO nanorods**

Fig. 2 shows the XRD patterns of ZnO nanorods grown on three substrates, which are compared to ICDD No. 01-076-0704 as standard reference of ZnO phase. From scanning 2θ axis of the XRD graphs, three peaks which are attributed to ZnO planes of (100), (002), and (101) are observed. Such peaks indicate that ZnO nanorods exhibit hexagonal wurtzite structure. The sharp and strong peak of (002) plane reveals that ZnO nanorods have good crystallinity and vertically aligned with the c axis (Nguyen, 2014). XRD pattern of ZnO on Au-film/BK7 substrate has the strongest peak and the highest intensity, while XRD peaks of ZnO on glass substrate are stronger than SiO₂-film/Si substrate. In addition, ZnO planes of (100) and (101) on glass and SiO₂-film/Si substrates are observed in low intensities.

![XRD pattern of ZnO nanorods](image)

**Element composition and chemical functional groups analysis**

The elemental composition of the samples was analyzed quantitatively using FESEM coupled with EDX technique. EDX results reveal the existence of Zn and O elements in the samples without impurities as shown in Fig. 3 (a–c). Composition of Zn is found to be 84–87 %wt, while O is 13–16 %wt. The characteristic spectrum confirmed to the characteristic composition of ZnO as reported previously (Singh et al., 2012).
Fig. 3 EDX analysis with element quantity contained in the ZnO nanorods on the substrates. (a) Au-film/BK-7, (b) MGS, and (c) SiO2-film/Si.

Fig. 4 shows the FTIR spectra of ZnO nanorods analyzed in the wavenumber region of 400–4000 cm\(^{-1}\). Two strong absorption peaks are observed at 489 and 540 cm\(^{-1}\), corresponding to metal oxide bond (ZnO). Such two bands also confirm the symmetry character of ZnO in Raman Effect (Xiong \textit{et al.}, 2006). For the Raman-active modes, hexagonal wurtzite ZnO with \textit{C}\(_{6v}\) or \textit{6 mm} symmetry have the frequencies of about 437 and 583 cm\(^{-1}\) with the symmetry character \textit{E}\(_2\) and \textit{E}\(_1\) (longitudinal) modes, respectively (Damen \textit{et al.}, 1966).

Fig. 4 FTIR spectra of ZnO nanorods.

**Effect of Different Substrates on Morphology of ZnO Nanorods**

Growth of ZnO nanorods was carried out on three different substrates with the same main synthesis parameters. Fig. 5 shows FESEM images and ZnO nanorods diameter size distribution for the three substrates. It can be seen that ZnO nanorods with hexagonal shape are found for all substrates. It is also known from size distribution graph that the diameters of ZnO nanorods differ between them. Such structures and different size of ZnO nanorods were also found by Abdulrahman \textit{et al.} who grew the ZnO nanorods on different substrates, i.e. Indium Tin Oxide (ITO) coated glass, polyethylene terephthalate (PET), silicon (Si), and porous Si. Their results demonstrated that the diameter of ZnO nanorods is closely related to the substrates’ nature (Singh \textit{et al.}, 2012).

Fig. 5 FE-SEM image (left) and size distribution of ZnO nanorods (right). (a) Au-film/BK-7, (b) MGS, and (c) SiO2-film/Si. ZnO nanorods on the Au-film/BK-7 have the smallest diameter size of about (239±51) nm with the majority of single nanorods. However, the histogram in Fig. 5(a) shows a broad distribution of diameter size which indicates that ZnO nanorods are not uniform. For ZnO nanorods on MGS (Fig. 5(b)), the average of ZnO diameter size is found to be (269±53) nm which is larger than ZnO nanorods on Au-film/BK-7. In the FESEM image, it can be seen that some nanorods have allied and there is new bud on every single nanorods to be broader.

On the other hand, we found that ZnO nanorods on SiO\(_2\)-film/Si (Fig. 5(c)) have the biggest diameter size of about (354±80) nm. This may be caused that most of them have allied. Previously, Yu \textit{et al.} grew ZnO nanorods on Si substrate and reported almost the same result where big diameter size of ZnO nanorods was obtained (Yu \textit{et al.}, 2017b).

The unique thermal properties of material substrates may cause different morphology of ZnO nanorods. Khusaimi \textit{et al.} reported that an increase in temperature accelerates the expansion of grain boundaries of ZnO nanoparticles, interconnection with other granules, and produces bigger grains. Their results are attributed to a tendency for nanoparticles to agglomerate within higher energy at higher temperature (Khusaimi \textit{et al.}, 2012). It can be regarded to thermal conductivity of materials which plays a role to transfer heat in the substrate area (Abu-Eishah, 2001). However, the thermal conductivity of the most pure metals included Au film which has thermal conductivity of 178 W.m\(^{-1}\).K\(^{-1}\) tend to decrease following the rise in temperature (Bird, 2002; Kato and Hatta, 2005). Despite of high thermal conductivity, the Au film has thickness of 45 nm deposited on bulk BK-7 glass which having thermal conductivity of 1.146 W.m\(^{-1}\).K\(^{-1}\) (Assael \textit{et al.}, 2008). Therefore, the most influence of transferring heat to the growth process may be performed by the thermal conductivity of glass. It also can be seen to the slight difference of ZnO diameters between Au film and MGS substrates. Contrary to Au film and glass substrates, SiO\(_2\)-oxidized Si wafer owing to high thermal conductivity of 1.241 W.m\(^{-1}\).K\(^{-1}\) may transfer heat faster to the area of substrate. As a result, it may accelerate the growth condition and induce the expansion of ZnO nanorods diameter and length to be bigger and longer.
CONCLUSION

In conclusion, the well vertically aligned ZnO nanorods have been successfully synthesized on three different substrates, i.e. Au-film/BK-7, MG5, and SiO2-film/Si. The study has demonstrated that substrates hold the main role to determine the profiles of ZnO growth, specifically its structure and surface morphology. The main synthesis parameters cannot be utilized for all types of substrates, hence these aspects need to be optimized and adjusted for each type in order to grow ZnO nanostructures. An understanding of the substrate effects will guide us to optimize the main parameters of hydrothermal method for gaining the selective growth of ZnO nanorods.

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