Comparing the role of annealing on the transport properties of polymorphous AgBiSe$_2$ and monophase AgSbSe$_2$

Minmin Zou, Qing Liu, Chao-Feng Wu, Tian-Ran Wei, Qing Tan, Jing-Feng Li and Fei Chen

AgBiSe$_2$ and AgSbSe$_2$, two typical examples of Te-free I–V–VI$_2$ chalcogenides, are drawing much attention due to their promising thermoelectric performance. Both compounds were synthesized via melting and consolidated by spark plasma sintering. The role of annealing on the transport properties of polymorphous AgBiSe$_2$ and monophase AgSbSe$_2$ was studied. Annealing has a greater impact on AgBiSe$_2$ than AgSbSe$_2$, which is ascribed to the temperature dependent phase transition of AgBiSe$_2$. Unannealed AgBiSe$_2$ shows p–n switching, but annealed AgBiSe$_2$ exhibits n-type semiconducting behavior over the whole measurement temperature range. By performing high-temperature Hall measurements, we attribute this intriguing variation to the change in the amount of Ag vacancies and mid-temperature rhombohedral phase after annealing. Both AgBiSe$_2$ and AgSbSe$_2$ exhibit low thermal conductivity values, which are $\sim$0.40–0.50 W m$^{-1}$ K$^{-1}$ for AgSbSe$_2$ and $\sim$0.45–0.70 W m$^{-1}$ K$^{-1}$ for AgBiSe$_2$, respectively. The maximum ZT value of AgBiSe$_2$ is enhanced from 0.18 to 0.21 after annealing. Pristine AgSbSe$_2$ presents a ZT value as high as 0.60 at 623 K, although slight deterioration emerges after annealing.

Introduction

Nowadays the demand for replaceable clean energy is becoming urgent due to the shortage of non-renewable fossil fuels and ever-increasing serious environmental pollution. Thermoelectric materials, capable of converting waste heat to electrical energy, have received extensive interest. The energy conversion efficiency of a thermoelectric device is dependent on the dimensionless figure of merit (ZT) of the component materials. ZT is generally defined as $ZT = T \alpha^2/\kappa \rho$, where $T$ is the absolute temperature, $\alpha$ is the Seebeck coefficient, $\rho$ is the electrical resistivity, and $\kappa$ is the thermal conductivity. There are two feasible strategies to attain high ZT values. One is improving power factor ($\alpha^2/\rho$) by carrier optimization and band engineering, the other is reducing thermal conductivity by all-scale hierarchy design. In recent years, complex nanostructures were designed; nanoscale precipitates, second phase particles as well as nano dots were introduced in bulk materials. However, it is challenging to controllably and reproducibly prepare such materials with reduced dimensions. Besides, nanostructures may grow or dissolve during prolonged high temperature operation. Therefore, thermoelectric materials with intrinsically low thermal conductivity are particularly appealing, among which I–V–VI$_2$ compounds (where I = Cu, Ag or alkali metal; V = Sb, Bi; and VI = S, Se, Te) emerge as new candidates. The intrinsically low lattice thermal conductivity ($\kappa_l$) of I–V–VI$_2$ compounds arises from the strong lattice anharmonicity that is believed to associate with the lone pair electrons (s electrons) on the group V atoms. Among numerous I–V–VI$_2$ compounds, AgSbTe$_2$ is widely studied due to the low thermal conductivity and high Seebeck coefficient. AgSbTe$_2$ alloys with GeTe (TAGS) and PbTe (LAST-m) are well known for their remarkable ZT values. However, the thermodynamic instability and the rarity of Te element hindered the development of AgSbTe$_2$-based thermoelectric materials.

AgBiSe$_2$ and AgSbSe$_2$, as homologues of AgSbTe$_2$, in which relatively less expensive and earth-abundant element Se is used to replace Te, seem to be more attractive. AgBiSe$_2$ exhibits an intriguing temperature dependent phase transition behavior, which crystallizes in a hexagonal phase (space group $P6_3m1$, $\alpha$ phase) at room temperature. At temperature increases, AgBiSe$_2$ undergoes a phase transition to rhombohedral phase (space group $R3m$, $\beta$ phase) at $\sim$470 K and then to face-centered cubic phase (space group $Fm3m$, $\gamma$ phase)
with disordered Ag and Bi positions at ~580 K. In contrast, 
AgSbSe$_2$ crystallizes in a cubic phase in the whole temperature range. Colloidal method has been adopted to prepare I–V–VI$_2$ compounds, and high ZT values over unity were achieved in both pristine AgBiSe$_2$ (ref. 13) and AgBi$_{0.5}$Sb$_{0.5}$Se$_2$-based solid-solutioned homojunction nanoplats. Meanwhile, remarkable enhancement of thermoelectric performance was observed in solid-state route synthesized I–V–VI$_2$ compounds through element doping, such as Nb/Ni doping$^{14,15}$ at Ag site and anion (Cl/Br/I) doping$^{16,17}$ at Se site in AgBiSe$_2$, Pb/Bi/Cd/Na/Mg/Ba doping$^{18-21}$ at Sb site and Sn doping$^{22}$ at Se site in AgSbSe$_2$, etc. To our surprise, AgBiSe$_2$ synthesized by solution method is n-type semiconductor.$^{17}$

Applied to the SPS-ed bulk samples, and high-temperature Hall into the intrinsic transport behavior, annealing treatment was applied to eliminate defects and to improve the uniformity of microstructure and distribution of composition. The thermoelectric performance will be stable after annealing and transport properties of annealed samples should be close to the intrinsic value. Although long-term annealing has been applied to LAST compounds, to our knowledge, the effect of annealing on polymorphous AgBiSe$_2$ and monophase AgSbSe$_2$ has not been reported yet.

In this work, we report the synthesis and thermoelectric properties of undoped AgBiSe$_2$ and AgSbSe$_2$. To gain an insight into the intrinsic transport behavior, annealing treatment was applied to the SPS-ed bulk samples, and high-temperature Hall measurement was used to investigate the temperature dependent carrier concentration of AgBiSe$_2$. It is found that annealing has greater impact on polymorphous AgBiSe$_2$ than monophase AgSbSe$_2$, which is ascribed to the temperature dependent phase transition of AgBiSe$_2$. Unannealed AgBiSe$_2$ shows a p–n switching, but annealed AgBiSe$_2$ exhibits n-type semiconducting behavior in the whole temperature range. The ZT value of AgBiSe$_2$ is improved after annealing due to significant reduction in electrical resistivity, with a peak value of 0.21 at 673 K. AgSbSe$_2$ displays better thermoelectric performance, and a maximum ZT value of 0.60 is achieved at 623 K, which slightly declines after annealing.

### Results and discussion

Fig. 1 shows the XRD patterns of bulk AgBiSe$_2$ and AgSbSe$_2$ samples at different stage of preparation. AgSbSe$_2$ crystallized in a cubic phase (PDF#65-6604) after melting. No obvious variation in the diffraction patterns is observed in both the samples after SPS and after annealing, except for slight broadening of the peaks. AgBiSe$_2$ ingot crystallizes in a hexagonal phase (PDF#74-0842) after melting. The XRD patterns of AgBiSe$_2$ are broadened and the relative intensity of (110) and (108) peak changes both after SPS and after annealing, which may originate from poor crystallinity of the SPS-ed sample compared with the ingot, or from the residual stress after SPS, or from the mixed phase constituent after SPS. On the one hand, the cooling rate of SPS is so fast that the high temperature cubic phase has not changed to hexagonal phase completely, thus a significant portion of the sample is frozen in the mid-temperature rhombohedral phase at room temperature. On the other hand, the lattice parameters of hexagonal phase ($P6_3/m$, $a = 4.194$ Å, $c = 19.65$ Å) and rhombohedral phase ($R3m$, $a = 4.184$ Å, $c = 19.87$ Å) are extremely close to each other, so it is hard to identify one from the other.

Rietveld refinements were conducted to calculate the exact percentage of rhombohedral phase in all the AgBiSe$_2$ samples. Fig. 2 shows the Rietveld refinement data of powder XRD patterns of AgBiSe$_2$ obtained after melting, SPS and annealing. It should be noted that the XRD patterns of powder AgBiSe$_2$ is slightly different from that of bulk AgBiSe$_2$ samples, especially

### Experimental

Ingots of AgBiSe$_2$ and AgSbSe$_2$ were prepared by mixing stoichiometric Ag (99.95%), Bi (99.999%), Sb (99.999%) and Se (99.99%) in quartz tubes. The tubes were flame sealed under a high vacuum (~10$^{-4}$ Torr) and slowly heated to 673 K by 12 h, and then heated up to 1123 K in 4 h, soaked for 10 h, and subsequently cooled to room temperature. The as-prepared ingots were hand milled into powders by agate mortar. The derived powders were sintered in vacuum using a spark plasma sintering (SPS) system (Sumitomo SPS1010) under an axial compressive stress of 50 MPa at 673 K for 5 min. In order to study the effect of annealing on the thermoelectric performance of AgBiSe$_2$ and AgSbSe$_2$, the as-sintered samples were annealed in vacuum tube furnace at 673 K for 12 h.

Structural investigations were carried out by X-ray diffraction (XRD, Bruker D8 Advance, Germany) using Cu K$_\alpha$ radiation. Rietveld refinements were carried out using the GSAS II software. The average crystal structure of the AgBiSe$_2$ was refined using the $P3m1$ space group and a minority $R3m$ phase of AgBiSe$_2$. Fit indicators: $R_{wp}$, $R_{exp}$ and $\chi^2$ were used to assess the quality of the refined structural models. The microscopic morphology and chemical composition of all samples were studied by field emission scanning electron microscopy (FE-SEM, Carl Zeiss Merlin, Germany) with energy dispersive X-ray spectrometer (EDS). The compositions were also measured by inductive coupled plasma emission spectrometer (ICP, IRIS Intrepid II XSP). The Seebeck coefficient and electrical resistivity were measured simultaneously on a ZEM-2 instrument system (Ulvac-Riko, Japan). The thermal conductivity was determined via $\kappa = D \times C_p \times d$, where $D$ is the thermal diffusivity, $C_p$ is the heat capacity, and $d$ is the density. The thermal diffusivity was derived from the laser flash method (TC-9000, Ulvac-Riko, Japan). The heat capacity was estimated using the Dulong-Petit law, and the obtained values ($C_p = 0.210$ J g$^{-1}$ K$^{-1}$ for AgBiSe$_2$ and $C_p = 0.257$ J g$^{-1}$ K$^{-1}$ for AgSbSe$_2$) were close to the measured results.$^{14,29}$ The density was measured using the Archimedes method. The Hall coefficients, $R_H$, of the samples were characterized using a Hall coefficient measurement system (Resi-DC8340, Toyo, Japan). The Hall carrier concentration ($n_H$) was calculated by $n_H = 1/eR_H$, where $e$ is the electronic charge.
for the “after SPS” sample, which is mainly due to release of residual stress by grinding to powders. As shown in Fig. 2, the fractions of the rhombohedral phase are 10.6, 16.9 and 11%, respectively. The lattice parameters of AgBiSe₂ are listed in Table S1.† Similar phenomenon was also observed by Böcher et al. 17 It is reported that the fraction of the rhombohedral phase was ~11–16% in all the Ag₁₋ₓBiSe₂ samples revealed by the Rietveld refinement of synchrotron diffraction data. Above discussion leads us to a conclusion that a small quantity of mid-temperature rhombohedral phase exists in all the AgBiSe₂ samples, and the proportion of rhombohedral phase decrease from 16.9% for unannealed AgBiSe₂ to 11% for annealed AgBiSe₂ due to the effect of annealing. Moreover, XRD patterns of bulk AgBiSe₂ samples with different annealing process are shown in Fig. S1.† Except the sample cooling by water quenching, other samples show almost identical XRD patterns.

The electrical resistivity of AgBiSe₂ and AgSbSe₂ prior to and after annealing is shown in Fig. 3(a). The resistivity of AgBiSe₂ declines drastically after annealing, from 5.1 × 10⁴ μΩ m to 1.3 × 10³ μΩ m at 323 K, which can be ascribed to either the reduction of defects after annealing or the mild change in phase constituent as discussed above about the XRD results. In contrast, the electrical resistivity of AgSbSe₂ increases after annealing, which may be attributed to the slight inevitable oxidation during the annealing process. The electrical resistivity of both annealed and unannealed AgBiSe₂ initially decreases with increasing temperature below 480 K, then increases in the temperature range of 480–580 K, showing a metallic transport behavior, and finally decreases again above ~580 K. Combining with the temperature dependent structural phase transition of AgBiSe₂, it is easy to conclude that 480 K and 580 K correspond to the α–β and β–γ phase transition temperature, respectively. The reduction of electrical resistivity in AgBiSe₂ above 580 K can be ascribed to the cubic phase crystallized at high temperature.

The Seebeck coefficient of AgBiSe₂ and AgSbSe₂ prior to and after annealing is shown in Fig. 3(b). The Seebeck coefficient of unannealed AgBiSe₂ changes from positive to negative with increasing temperature, indicating that the majority carrier varies from hole to electron. Such p–n switching is also found in solution synthesized AgBiSe₂, 13 while the only difference is that we did not observe further n–p switching during the β–γ phase transition. The Seebeck coefficient of AgBiSe₂ after annealing is negative in the entire temperature range, which suggests that electrons are the majority charge carrier in annealed AgBiSe₂. |S| of AgBiSe₂ after annealing remains flat blow 480 K, then
increases markedly with increasing temperature, reaching the maximum value at 580 K, and then starts to decrease finally. The positive Seebeck coefficient of AgSbSe$_2$ prior to and after annealing suggests that the carrier is dominated by hole in AgSbSe$_2$, which are 355 $\mu$V K$^{-1}$ and 431 $\mu$V K$^{-1}$ at 323 K for AgSbSe$_2$ before and after annealing, respectively. The relatively large Seebeck coefficient obtained in AgSbSe$_2$ is related to the flat valence band maximum and multi-peak valence band structure.

Considering that the variation of composition may lead to the change of transport behavior of AgBiSe$_2$ after annealing, the microstructure and chemical composition of AgBiSe$_2$ prior to and after annealing were investigated. Typical morphologies of fresh fracture surfaces for AgBiSe$_2$ prior to and after annealing are exhibited in Fig. 4(a) and (b). It is interesting to find that the fracture model changes from predominantly transgranular fracture for unannealed AgBiSe$_2$ to intergranular fracture for annealed AgBiSe$_2$. The average grain size of annealed AgBiSe$_2$ is $\sim$300–400 nm as displayed by the inset picture of Fig. 4(b). Elements of Ag, Bi and Se have a homogeneous distribution in annealed AgBiSe$_2$ sample as shown in Fig. 4(c). The density and ICP composition of AgBiSe$_2$ are listed in Table 1. Both samples have high density, which are 7.89 g cm$^{-3}$ for unannealed AgBiSe$_2$ and 7.88 g cm$^{-3}$ for annealed AgBiSe$_2$, corresponding to 98.6% and 98.5% of the theoretical density. Although the fracture surface of annealed AgBiSe$_2$ seems more porous, the density is nearly unchanged. Because the “holes” are just left by pulling out other crystal grains, not real pores, as shown in the inset picture of Fig. 4(b). The ICP atomic ratios of Ag : Bi : Se for unannealed AgBiSe$_2$ and annealed AgBiSe$_2$ are similar, and the ratio values are close to the nominal value. The slight deviation from stoichiometric ratio of Se in both samples may be attributed to the volatilization during fabrication process. Thus, it is supposed that the variation of composition is too small to influence the transport behavior of AgBiSe$_2$.

In order to clarify the extraordinary change in the Seebeck coefficient of AgBiSe$_2$, high-temperature Hall coefficient measurement was conducted. The temperature dependent Hall carrier concentration of AgBiSe$_2$ prior to and after annealing is plotted in Fig. 5. It should be noted that the sign of the carrier concentration is just used to represent the type of the majority carrier (negative for electron, positive for hole). What should also be declared is that the measurement uncertainty is about 5% for most temperature points, while the uncertainty could be 15–20% at 573 K, which might be ascribed to the undergoing $\beta$–$\gamma$ phase transition at that temperature. Thus, the Hall carrier concentration at 573 K might be not so precise. Nevertheless, the trend of carrier concentration is still persuasive. Obviously, hole is the majority carrier below $\sim$523 K in unannealed AgBiSe$_2$, but electron is predominant above $\sim$523 K, which offers solid evidence for the p–n switching behavior. The
majority carrier of AgBiSe₂ changes from hole to electron after annealing, which is consistent with the tendency of Seebeck coefficient. Typically, the Hall carrier concentration changes from $1.34 \times 10^{17}$ cm$^{-3}$ (hole) for unannealed AgBiSe₂ to $3.74 \times 10^{18}$ cm$^{-3}$ (electron) for annealed AgBiSe₂ at 323 K. Similar electron concentration of $5.85 \times 10^{18}$ cm$^{-3}$ was obtained by Guin et al. in pristine AgBiSe₂. Pan et al. also reported a high electron concentration of $1.5 \times 10^{19}$ cm$^{-3}$ in n-type AgBiSe₂. Regardless of carrier type, the Hall carrier concentration of both samples increases with increasing temperature below ~480 K, then decreases in the rhombohedral phase temperature range, and finally increases above 580 K, displaying close connection with the temperature dependent phase transition of AgBiSe₂. Mid-temperature rhombohedral phase AgBiSe₂ is a semiconductor, whereas the high-temperature cubic phase with disordered arrangements of Ag and Bi atoms is found to be metallic. Thereby, the electrical transport behavior exhibits a semiconducting to metallic transition when going from rhombohedral to cubic phase, leading to the remarkable enhancement of carrier concentration above 580 K. Based on the variation of carrier concentration, the trends of electrical resistivity and Seebeck coefficient of AgBiSe₂ can be well understood. Combining the results of electrical resistivity and Seebeck coefficient with carrier concentration, the possible reason for the distinct change of electrical transport behavior after annealing can be explained as following: (1) amount of defects exist in the SPS-ed AgBiSe₂ sample, such as Ag vacancies, which act as hole dopants in AgBiSe₂, leading to p-type transport behavior; (2) the existence of mid-temperature rhombohedral phase may contributes to the high electrical resistivity of unannealed AgBiSe₂, for the rhombohedral phase has a higher electrical resistivity than the hexagonal phase; (3) it is well known that annealing plays an important role in eliminating defects and reducing unstable phase, thus the intrinsic n-type behavior and reduced electrical resistivity possibly turns out after annealing. Therefore, we reckon that the electrical properties of unannealed AgBiSe₂ may not adequately reflect the original transport behavior, while the electrical properties of annealed AgBiSe₂ should be close to the intrinsic properties.

To calculate the effective mass $m^*$ of annealed AgBiSe₂, the carrier concentration ($n$) should be figured out first, because what we’ve got by Hall measurement system is the Hall carrier concentration ($n_H$). The Hall carrier concentration $n_H$ is related to the carrier concentration $n$ via $n_H = n/r_H$, where the Hall factor $r_H$ for acoustic phonon scattering is expressed by:

$$r_H = \frac{3}{2} \frac{F_{1/2}(\eta)}{F_{-1/2}(\eta)}$$

(1)

$$F_j(\eta) = \int_0^\infty \frac{x^j}{\exp(x-\eta)+1} \, dx$$

(2)

where, $\eta$ and $F_j$ are the reduced Fermi energy and the $j$th order Fermi integral, respectively. Then, assuming a single parabolic band with scattering dominated by acoustic phonons, $m^*$ can be estimated by $n$ and $\alpha$ via eqn (2)-(4).

$$\alpha = \frac{k_B^2}{e^2} \left( \frac{2n}{F_2(\eta)} - \eta \right)$$

(3)

$$n = 4\pi \left( \frac{2m^*k_B T}{h^2} \right)^{3/2} F_{1/2}(\eta)$$

(4)

where, $k_B$, $h$ and $T$ are the Boltzmann constant, Planck constant and absolute temperature, respectively. The calculated $m^*$ is ~0.57$m_0$ ($m_0$ is the free electron mass) for annealed AgBiSe₂, which is higher compared to that of AgBiSe₂ (~0.25$m_0$) with a carrier concentration of $5.85 \times 10^{18}$ cm$^{-3}$ and comparable to that of halogen doped AgBiSe₂ (~0.46–0.59$m_0$).

The power factor of AgBiSe₂ and AgSbSe₂ is plotted in Fig. 6. Unannealed AgSbSe₂ exhibits the largest power factor, with a peak value of 437 $\mu$W m$^{-1}$ K$^{-2}$ at 590 K. However, the power factor of AgSbSe₂ decreases after annealing due to the...
enhancement of electrical resistivity. Unannealed AgBiSe$_2$ and annealed AgBiSe$_2$ have the same variation trend of power factor: it increases with increasing temperature below 480 K, then decreases in the $\gamma$ phase temperature range, and finally increases again above 580 K. Although the power factor of AgBiSe$_2$ increases after annealing in the entire temperature range, the maximum value 207 $\mu$W m$^{-1}$ K$^{-2}$ at 480 K is still relatively low.

Fig. 7 shows the thermal conductivity prior to and after annealing for AgBiSe$_2$ and AgSbSe$_2$. All samples exhibit low thermal conductivity, less than 0.7 W m$^{-1}$ K$^{-1}$. Typically, the room temperature thermal conductivity values of annealed AgBiSe$_2$ and annealed AgSbSe$_2$ are 0.62 and 0.48 W m$^{-1}$ K$^{-1}$, respectively. Such low thermal conductivity in I–V–VI$_2$ semiconductors is due to the large lattice anharmonicity arising from the lone pair electrons of Bi or Sb.$^{22}$ The thermal conductivity of AgSbSe$_2$ is even lower compared with AgBiSe$_2$, in the range of 0.44–0.48 W m$^{-1}$ K$^{-1}$. The effect of annealing on the thermal conductivity of AgBiSe$_2$ and AgSbSe$_2$ is not as prominent as that on the electrical properties. The thermal conductivity of AgBiSe$_2$ is slightly reduced after annealing, and that of AgSbSe$_2$ remains substantially unchanged. Moreover, similar temperature dependence is observed in the thermal conductivity of AgBiSe$_2$, as what we have found in electrical properties previously.

The temperature dependent $ZT$ values derived from the combination of the electrical and thermal transport properties are plotted in Fig. 8. AgSbSe$_2$ samples have larger $ZT$ values than AgBiSe$_2$ over the entire investigated temperature range. A maximum $ZT$ value of 0.60 is obtained in unannealed AgSbSe$_2$ at 640 K. However, the peak $ZT$ value of annealed AgSbSe$_2$ is reduced to 0.44 at 675 K, which is mainly due to the enhancement of electrical resistivity. $ZT$ value of AgBiSe$_2$ increases after annealing, especially in the temperature range of 480–640 K. Typically, the peak $ZT$ value of AgBiSe$_2$ is improved from 0.18 to 0.21 after annealing.

Conclusions
In summary, AgBiSe$_2$ and AgSbSe$_2$ were synthesized by melting the mixture of elemental powders, annealing treatment was applied on the bulk samples after SPS. Annealing treatment has a great impact on thermoelectric properties of AgBiSe$_2$ due to the intriguing temperature dependent phase transition. A p–n conduction type switching is observed in unannealed AgBiSe$_2$, but electrons become the majority carrier after annealing. We reckon that the intrinsic transport behavior of AgBiSe$_2$ should be n-type, and the p-type behavior and high electrical resistivity of unannealed AgBiSe$_2$ might be caused by amount of Ag vacancies introduced via fabrication and the existence of mid-temperature rhombohedral phase after SPS. The peak $ZT$ values are 0.18 and 0.21 for unannealed and annealed AgBiSe$_2$, respectively. AgSbSe$_2$ shows better thermoelectric performance than AgBiSe$_2$ over the entire investigated temperature range. A relatively high $ZT$ value of 0.60 is achieved for unannealed AgSbSe$_2$, despite mild deterioration is observed after annealing. These findings in this work will provide an alternative way to understand the transport properties of AgBiSe$_2$ and other I–V–VI$_2$ compounds with phase transition. The thermoelectric performance of AgBiSe$_2$ and AgSbSe$_2$ are expected to be further enhanced by doping and/or nanostructuring.

Conflicts of interest
There are no conflicts of interest to declare.

Acknowledgements
This work was supported by the National Natural Science Foundation of China (Grant No. 51401025) and Training Program Foundation for the Beijing Municipal Excellent Talents (No. 2013D005005000004).
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