Performance of Steel Monopole Transmission Line Supporting Structure in Various Wind Zones of India

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Abstract The design of every new transmission line can address the solutions to fresh engineering problem. Therefore, the selection of the monopole structures in place of conventional lattice towers summarized the obligatory design parameters. The reliability climatic wind loads and the security longitudinal broken wire load combinations influence the internal parameter assessment of the steel pole structures. To assess them, a 60m high double circuit (DC) 220kV line with 305 m basic span is selected. All the Six wind zones (33, 39, 44, 47, 50, and 55 m/s) of India are selected to compute the transverse wind loads on the tower. Secondly broken wire security load in the longitudinal direction is adopted for the load combination for the monopole transmission tower design. With the above data, this paper presented the variation of the internal parameters in the wind zones. It is found that even though the basic wind speed from 33 m/s to 55 m/s is increased to 66.66%, top deflection is increased by 1.6%, a bending moment is enhanced by 6.3 % and shear force is increased by 12.6% only. The results show the change of wind speed has a little effect on the monopole tower. However, the variations of internal parameters in the wind zone are strongly depending on the Longitudinal loading only. The ASCE 48-19 steel monopole code is adopted to design the monopole since the Indian standard design code for monopole was not found. However, when comparing with the Indian Standard general Steel code IS 800-2007(Limit state) design guidelines, the Indian steel code contributes 10% more weight.

Keywords Monopole, Wind Zones, IS: 802 (Part-1/Sect-1): 2015, ASCE 48-19, IS 800:2007

1. Introduction

Historically, Steel lattice towers have been utilized to support transmission line system around the world including India. From the last three decades, the population is increasing very rapidly, consequently, the power demand is also increasing alarmingly since the 1980s. Since the population increases in leaps and bounds, urbanization is also developed very quickly. Consequently, the required land to accommodate transmission lines becomes insufficient and in the case of the acquisition, it is more premium. Hence an alternative methodology is to change the vertical configuration of the Lattice tower structure into the monopole supporting structures. These become a viable alternative in India and East-west and North-South countries around the world. With the latest state of the art manufacturing technical know-how the steel tubular poles made from stronger materials from steel, have become a better market share in India, as well.

The steel poles can be in the limited space since it requires the smaller area compared to lattice towers.
Furthermore, the poles can be adopted with existing corridors already occupied with other projects such as highways, roads, rail tracks including the existing high transmission lines etc. Sharing of the limited space allows monopole a more direct line design results in optimizing the line cost. Secondly, the Poles have a better visual appearance. The most recent innovations of monopole towers with Next Generation Conductors, with more vivification, is advised [1, 2]. The IS Code for 11 kV design guidelines which were printed in 1985 year introduced the usage of steel pipe poles for lower line cost when the width of ROW is limited.

The height of the tower depends on the minimum safety and security conditions of the existing objects such as charged conductors and other objects etc.. It includes the maximum mid-span sag allowances of the maximum daily temperature conditions. Since safety is a more demanding condition hence the IEC technical guidelines established the minimum Factor of Safety for tensioning the conductor. It is 50% of the rated Ultimate Material strength. Transmission tower cost varies from 25 % to 40% of the total cost [3-6]. The revised loads and material requirements are detailed in [7].

Previously the deterministic climatic loads are adopted for design, however, the probabilistic climatic loads are approved (CEI/IEC/826-1994-04, 1991) [8]. The main aim is to bypass the cascading effects of the failure of the primary members. Accordingly, the strength of the tower is the primary factor in the tower system, in comparison with the Conductors strength, since conductors have a lot of reserve strength [9]. Secondly, the research report advocated the (P-Δ) analysis when the tip deflection exceeds 2.5% of tower height. Reliability conditions of the Transverse wind load on the tower, as well as conductors, are justice, while the failure loads are weighted as security condition loads.

Even though the basic wind speed for a certain region is identified, but the isolated local conditions have discovered the heavy loading when compared to specified wind speed [10].

For the past 70 years ACSR (Aluminium conductor, steel-reinforced) conductor has been utilized since it has a lower price, and economical than copper conductors [11]. The mechanical properties of the conductors are briefly explained [12].

The primary parameter of the monopole is the tip deflection, accordingly a simplified rational solution to find the primary and secondary deflections for tapered poles s for lighting masts transmission line towers were derived Balagopal et al [14]. Similarly, the shell element technique was adopted to find the tip deflection by Ashraf, et al [15].

The transverse wind loads are adopted as a static load and an analytical model was developed for longitudinal broken wire loads for the perdition of the Non-linear behaviour of the tower. Only a 7% increase in tower stress is found with the methodology [16].

Sag and tension parameters are interdependent. Sag primarily depends on the span length and tension. The mechanical tension depends on the wire temperature of the weather conditions. The parabola and the catenary curves are generally used in the calculations for conductor sags on transmission lines. Generally, the parabola calculation is fair when the sag is 0.5 % of the span length. It is reported that the parabola equation has a similar calculation as the catenary. (IS 15613 PartI/sec1 -1985).

The interpreted catenary curve calculation was derived [17]. It was during the 1940s the Practical sag correction for tapes for example is determined by Rainsford [18]. Similarly, a logical formula for cable length variation with sag –span ratio is validated with numerical examples [19]. A larger span shows a higher sag of the conductor is proportional to the square of the span hence the little increase of the span produces the large sags [19].

ACSR conductors have better thermal properties than ACCR conductors. The calculation of the sag- tension of the conductor at different temperatures for various load cases of wind and ice is replicated [20].

ACCR conductor has been used as a substitute of ACSR (Aluminium conductor steel reinforced) and ACSS (Aluminium conductor steel supported) conductor to existing structures of the same tension and clearances, with more ampacity without any risks [22].

Monopoles with limited right of way for composite conductors’ suitability in sag ampacity for 275 KV line are highlighted with the low sag high-temperature characteristics of ACCR conductors [23].

1.1. Objective of the Present Study

Most of the above literature is related to the Lattice towers only and very nominal literature is reviewed the monopoles. On the other hand, the increased demand for electrical power requires additional power line corridors with limited right of way of the land. This paper highlights the influence of basic wind speed on the design parameters of monopole transmission tower. It also compares the American steel pole (ASCE 48-19) design procedure with IS 800:2007 dealing with general construction in steel, as specialized steel monopole design procedure was not exclusively found in the Indian
standards code IS 802.

2. Methodology

The electrical power supply design is divided into mechanical and electrical components. The mechanical component is related to the conductor support systems including towers, foundations, and other related items. The conductor supporting structure is the indispensable element of a line, but the critical problems of a line are associated with the conductors only. The support structures are strong enough for the vertical loads, but the strength of the same supports is inadequate for unexpected actions developed to the conductor’s system.

The 60m high monopole structure geometric properties are depicted in Table 1 and figure1, similarly the conductor properties also described in table 2. With the data the pole was modelled in STAAD pro software to find the internal parameters. The internal parameters are found with the wind loads guidelines of the IS 802-2015 code provisions. The action of climatic loads related to the transverse wind loads on the monopole as well as conductors is computed with the Gust Factor method.

Secondly, the security loads are related to the mechanical strengths of the conductor. These are represented in the longitudinal direction of the line. In the security loads, the major condition is the broken wire condition loads are characterized for the stability of the monopole. Both reliability and Security load combinations are applied to the monopole structure. The wind loads along the height of the supporting structure are found from the designated panel heights with relevant force coefficients represented in figure2. Similarly, the wind loads on the conductors are also found with the Gust factor method.

The design of monopole sections was carried out corresponding to the ASCE 48-19 guidelines and as per IS 800:2007 as shown in table 3 & 4. Secondly, the sag-tensions calculations of the conductor have calculated for ACSR (Aluminum conductor steel reinforced) conductor for temperature, wind loading cases. The geometric properties are prescribed from IS 1161-2014 [25]. The revised code provisions of wind load impact on various wind sensitive structures were explored in [26-33]. Similarly, the revised code guidelines of the transmission tower loads were compared with the general wind load provisions [34]. Identifying the Monopole can be useful for urban areas, the Harming design in city limits was also explained with the latest load combinations [35].

The IS 800:2007, adopts the equation 1 for checking the member capacity with Combined Axial Force and Bending Moment.

\[
\frac{N}{N_d} + \frac{M_y}{M_{dy}} + \frac{M_z}{M_{dz}} \leq 1
\]  

Where, \( M_yM_z = \) factored applied moments about the minor and major axis of the cross-sections respectively. \( M_{dy}M_{dz} = \) design strength under corresponding moment acting alone; \( N = \) factored applied axial force, \( N_d = \) design strength in tension.

The ASCE 48-19, adopts the equation 2 for checking the member capacity of rounded for checking the compressive stress.

\[
\frac{f_a}{f_a'} + \frac{f_b}{f_b'} \leq 1
\]

\( f_a = \) Compressive stress due to axial loads, (MPa), \( f_b = \) Compressive stress due to bending moments, (MPa), \( f_a' = \) Compressive stress permitted, (MPa), \( f_b' = \) Bending stress permitted MPa. Do = Outside diameter of the tubular section, t = Wall thickness in. (mm); and E = Modulus of elasticity.

| Table 1. Geometrical properties of Monopole |
|-------------------------------------------|
| Monopole Pipe Section                     |
| Tower height(m) | Base Width (m) | Top width (m) |
| 60            | 2.16           | 0.32           |

| Table 2. Properties of ACSR conductor |
|--------------------------------------|
| Conductor material | ACSR          |
| Overall Diameter of conductor(d) | 21 mm         |
| Area of the conductor for all stands (A) | 2.6154 cm² |
| Weight of the conductor (W) | 0.973 Kg/m |
| Breaking strength of the conductor (UTS) | 9130 kg  |
| Coefficient of linear expansion (α) | 0.00001773 per °C |
| Modulus of elasticity € Initial (EI) | 78700000 kgf/cm² |
| Final (EI) | 62600000 kg/cm² |
Figure 1. Sectional properties of Monopole
| Member Numbering from staad | Size | D/t | $\frac{fs}{fs}$, $\frac{fs}{fc}$ <= 1 | Shear Check | Bending Check | 5.2.6 Combined Stress |
|-----------------------------|------|-----|-----------------|-------------|---------------|-------------------|
| OD | t |  | $f_c=0.58x_f_s$ | $\frac{\gamma_s}{f_s} + \frac{\gamma_c}{f_c} < \gamma_v$ | Fb | $\frac{M_c}{T} < Fb$ | Fb or Fc | Stress |
| 101 | 2160 | 18 | 120.00 | 0.71 | 179.80 | 9.49 | 310 | 218 | 310 | 307.27 |
| 102 | 2080 | 18 | 115.56 | 0.72 | 179.80 | 9.82 | 310 | 221 | 310 | 309.41 |
| 103 | 2020 | 18 | 112.22 | 0.71 | 179.80 | 10.07 | 310 | 218 | 310 | 304.99 |
| 104 | 1930 | 18 | 107.22 | 0.72 | 179.80 | 10.53 | 310 | 222 | 310 | 309.19 |
| 105 | 1850 | 18 | 102.78 | 0.73 | 179.80 | 11.02 | 310 | 223 | 310 | 309.58 |
| 106 | 1780 | 18 | 98.89 | 0.72 | 179.80 | 11.52 | 310 | 220 | 310 | 305.56 |
| 107 | 1700 | 18 | 94.44 | 0.71 | 179.80 | 12.17 | 310 | 219 | 310 | 303.44 |
| 108 | 1600 | 18 | 88.89 | 0.72 | 179.80 | 13.10 | 310 | 222 | 310 | 307.42 |
| 109 | 1500 | 18 | 83.33 | 0.73 | 179.80 | 14.18 | 310 | 224 | 310 | 309.69 |
| 110 | 1400 | 18 | 77.78 | 0.73 | 179.80 | 15.44 | 310 | 225 | 310 | 309.79 |
| 111 | 1300 | 18 | 72.22 | 0.72 | 179.80 | 16.94 | 310 | 222 | 310 | 306.41 |
| 112 | 1250 | 16 | 78.13 | 0.72 | 179.80 | 19.99 | 310 | 222 | 310 | 306.79 |
| 113 | 1210 | 16 | 70.00 | 0.71 | 179.80 | 23.00 | 310 | 219 | 310 | 302.58 |
| 114/115 | 1025 | 14 | 73.21 | 0.71 | 179.80 | 29.44 | 310 | 219 | 310 | 304.79 |
| 116 | 925 | 12 | 77.08 | 0.72 | 179.80 | 31.01 | 310 | 223 | 310 | 308.09 |
| 117/122 | 760 | 12 | 63.33 | 0.72 | 179.80 | 41.27 | 310 | 221 | 310 | 306.26 |
| 118 | 670 | 10 | 67.00 | 0.74 | 179.80 | 45.75 | 310 | 228 | 310 | 307.92 |
| 119/123 | 590 | 8 | 73.75 | 0.73 | 179.80 | 70.23 | 310 | 225 | 310 | 301.20 |
| 120 | 440 | 8 | 55.00 | 0.84 | 179.80 | 14.20 | 310 | 259 | 310 | 308.34 |
| 121 | 320 | 8 | 40.00 | 0.80 | 179.80 | 19.53 | 310 | 248 | 310 | 295.84 |
| 27 | 320 | 10 | 32.00 | 0.85 | 179.80 | 14.69 | 310 | 265 | 310 | 309.81 |

Table 3. Monopole Design Data Conforming to ASCE 48-19

| Member Numbering from staad | Size | D/t | Type Of Section | N/Nj | My|Mdy | Mz|Mdz | 9.3.1 Section Strength <= 1 |
|-----------------------------|------|-----|-----------------|------|-------|-----|----|-----|-------------------|
| OD | t | D/t | Type Of Section | N/Nj | My|Mdy | Mz|Mdz | 9.3.1 Section Strength <= 1 |
| 101 | 2160 | 18 | 307.27 | Semi-Compact | 0.009 | 0.702 | 0.276 | 0.987 |
| 102 | 2080 | 18 | 309.41 | Semi-Compact | 0.009 | 0.709 | 0.276 | 0.994 |
| 103 | 2020 | 18 | 304.99 | Semi-Compact | 0.008 | 0.701 | 0.270 | 0.979 |
| 104 | 1930 | 18 | 309.19 | Semi-Compact | 0.007 | 0.713 | 0.272 | 0.992 |
| 105 | 1850 | 18 | 309.58 | Semi-Compact | 0.007 | 0.716 | 0.271 | 0.993 |
| 106 | 1780 | 18 | 305.56 | Semi-Compact | 0.007 | 0.708 | 0.266 | 0.980 |
| 107 | 1700 | 18 | 303.44 | Semi-Compact | 0.006 | 0.704 | 0.263 | 0.973 |
| 108 | 1600 | 18 | 307.42 | Semi-Compact | 0.006 | 0.714 | 0.265 | 0.985 |
| 109 | 1500 | 18 | 309.69 | Semi-Compact | 0.006 | 0.721 | 0.266 | 0.992 |
| 110 | 1400 | 18 | 309.79 | Semi-Compact | 0.006 | 0.721 | 0.265 | 0.992 |
| 111 | 1300 | 18 | 306.41 | Semi-Compact | 0.006 | 0.713 | 0.261 | 0.980 |
| 112 | 1250 | 16 | 306.79 | Semi-Compact | 0.006 | 0.713 | 0.260 | 0.980 |
| 113 | 1120 | 16 | 302.58 | Semi-Compact | 0.006 | 0.702 | 0.256 | 0.964 |
| 114/115 | 1025 | 14 | 304.79 | Semi-Compact | 0.007 | 0.704 | 0.254 | 0.966 |
| 116 | 925 | 12 | 308.09 | Semi-Compact | 0.006 | 0.716 | 0.253 | 0.975 |
| 117/122 | 760 | 12 | 306.26 | Semi-Compact | 0.007 | 0.711 | 0.239 | 0.957 |
| 118 | 670 | 10 | 307.92 | Semi-Compact | 0.006 | 0.732 | 0.218 | 0.956 |
| 119/123 | 590 | 8 | 301.20 | Semi-Compact | 0.007 | 0.722 | 0.156 | 0.885 |
| 120 | 440 | 8 | 308.34 | Semi-Compact | 0.003 | 0.831 | 0.154 | 0.987 |
| 121 | 320 | 8 | 295.84 | Semi-Compact | 0.002 | 0.795 | 0.145 | 0.943 |
| 27 | 320 | 10 | 309.81 | Plastic | 0.000 | 0.849 | 0.140 | 0.989 |

Table 4. Design of Monopole with IS 800:2007
3. Results and Discussion

3.1. Loads on Monopole

The conductor Loads in the longitudinal direction and wind load in the transverse was calculated for a 60 m high and 305 m span on a 220kV electrical transmission line. The wind loads are computed for all the wind zones from the 33m/s to the 55 m/s. Similarly, the security loads of the monopole in the broken wire condition of the conductors is also computed for longitudinal direction. This is constant and related to the rated strength of the ACSR Conductor. The transverse wind load on the Tower and panel o forces are is depicted in the figures 2 and 3.

3.2. Design of Monopole

The design of monopole members is carried out by ASCE 48-19 and compared with IS 800. The Former code adopts the Ultimate load condition, while the latter code adopts the Limit state method. The combination of Axial stress and Bending stress are considered in the American code, while the Indian code suggested the combination of the axial and strengths and bending Moment strengths with semi-compact section (buckling strength) properties. It was found that there is a 5-10% increase in the total weight of member when calculated as per IS 800. The increase in total weight was due to the material strength reduction factor of safety $r_{m0}=1.1$. Hence the bending check is carried out with a factor of safety of 1.1. The design calculations In the case of ASCE 48-19 are based on D/t ratio limits. This condition shows the bending check can be carried out directly with a stress limit as $F_y$.

3.3. Comparison of the Longitudinal and Transverse Loads

The transverse wind loads are computed with the basic wind speed and are increasing with wind zones. The internal parameters including Shear force, deflection and bending moment are increasing according to the change of wind speed zone.

On the other hand, the longitudinal load on the tower is computed on the conductor broken wire condition. It is constant for all the wind zones. Since it depends on the rated strength of the conductors.

Similarly, the torsional force for all the wind zones is the same. Because the parameter depends on the longitudinal Load “broken wire conductor”.

The wind pressure is increased from 0.25kn/sqm to 1.00kN/sqm and depicted in the figure 2. similarly the transverse wind force on the tower is increased along the height of the tower which is depicted in the figure 3. Similarly the variation of internal parameters for Shear force and Bending moment and deflection are shown in the figures 4 to 6. It is noticed that all internal parameters are increasing for the transverse directions wind forces. But the longitudinal variation is very less and it is almost constant.
4. Conclusions

The right of way in urban areas is more constrained. To comply with this criterion compacted vertical profile of the tower is an alternative feasible designed method. Hence monopole with composite conductors (ACSR) has been examined for the 6 wind zones from 33 m/s to 55 m/s. The combination of the (climatic loads) Wind loads and the Longitudinal loads are adopted from the IS 802-2015 code provisions. While applying the combination of the load the Longitudinal load associated with the broken wire condition has the dominating design load on the pole structure. The combination of the loads affecting internal parameters such as transverse and longitudinal force variation, shear force bending moment and deflections and more appropriately on variation of weights for tower anatomy. After detailed discussions in the previous part, the following conclusions have been drawn. The Percentage variation of each internal parameter is deduced form the respective figures to have clear picture of the strong influence of the longitudinal forces on the resultant forces with transverse wind forces.

- It is primarily found that the wind speed is increased up to 66.60 %, from 33 m/s to 55 m/s wind zone.
- It was found from the figure2, wind pressure is increased up to 182% from the 33 m/s to 55 m/s wind zone.
- The maximum resultant shear force, which is depicted in the figure4, is increased to 12.6%, from 33 m/s to 55 m/s.
- Similarly, the resultant bending moment, which is depicted in the figure5, increased to 6.3%, from 33 m/s to 55 m/s.
- The resultant top deflection, which is depicted in the figure6, is increased to 1.6%, from 33 m/s to 55 m/s. Moreover, the computed deflection satisfied the 2014 CBIP monopole research report [9].

- With the above three internal parameters, the shear force has the higher variation when compared to other parameters.
- From the above points of conclusions even the wind speed is increased about 66% from lowest wind zone to highest wind zone, the maximum internal parameter is increased to 12.6%. Hence a lesser impact of the wind speed is found.
- The Longitudinal load due to broken wire condition is constant for all wind zones since it depends on the material property of the conductor only. Hence, all the internal parameters are strongly influenced by this property.
- For the financial point of view to satisfy the design criteria, the IS 800 -2007 code provides the 10% higher weight when compared to ASCE 48-19 code provisions.

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