Towards Autonomous and Intelligent Systems: The Role of Materials Science and Technology

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Abstract
Intelligent/autonomous materials have emerged as a new and innovative concept combining information technologies and materials sciences. In this regard, intelligent/autonomous materials may constitute extensive combination of certain functions such as sensing, actuating and presenting a consistent loop of feedback-feedforward mechanisms. Based on these combinatorial characteristics, the development of intelligent/autonomous materials is important for many scientific, engineering and humanitarian applications such as autonomous robots and vehicles on unpredictable environments i.e., extra-terrestrial operations on the Moon and Mars, real-time monitoring of unreachable zones i.e., deep in caves, devastated zones in an earthquake and other disaster zones. Two different perspectives in this concept are considered starting with the classical scheme of "structure-property-process-performance" relationship in materials science and technology. However, it is underlined that a new approach is necessary to cover the intelligence and smartness in physical entities through the new perception of "tailoring-modelling-nanostructure and multi-functionality".

Introduction
Autonomous systems, intelligent designs and smart structures are all on the rise and seen with increasing prevalence all over the high-tech world. Design of components, robotics and materials science are the major backbones of these smart, autonomous and intelligent systems. Starting with the extensive range of available materials, critical components are developed by selecting the right materials into a shape and form. Finally, robots can be created by integrating all these into one smart and intelligent structure. In this regard, new and innovative materials development along with advanced manufacturing techniques such as additive manufacturing, rapid prototyping, nanotechnology, bioinspired technologies etc., has a key role in these rapidly evolving technologies. Functional materials with the abilities such as sensing, controlling, searching, actuation, powering, energy harvesting for the machine intelligence have the utmost importance for the development of robotic systems operating in complex and unpredictable environments. Fortunately, a vast range of materials with the use of combinatorial techniques, composite methods, nanostructured materials synthesis, and hybrid materials development are now available [1].

Back in mid-1980s, the concept of smart system has emerged as a new generation of high-tech applications. Categorized as passive and active smart materials, they were the new and unique group of advanced materials and they were defined as follows: "Smart materials are the group of materials that change some of the properties (shape, size, colour etc.) when subjected to an external stimulus (magnetic field, pressure, stress, temperature, light, electric field etc.) [2-9]. In this, the smartness was embodied in the sensing, actuation and controlling capabilities. A design of feedback control loop comprised of i. Sensing; ii. Actuation and iii. Control as given in Figure 1 is a typical representation for smart systems.

Figure 1: Feedback control loop for a smart system.

The "Smartness" term has gradually evolved into "Autonomous" and "Intelligent" with the advent of the new innovative materials technologies such as follows [6]:

a. Multiferroic materials and composites
b. Biohybrid materials
c. Phase changing materials (PCMs)
d. Bioinspired/biomimicked materials
e. Functional and smart materials (piezoelectric, shape memory alloys, etc.)
f. Nanostructures and/or hierarchically built up materials
g. Self-healing materials

These materials exhibit unique and extraordinary properties incorporating smartness, intelligence and autonomy into robust systems which enable them to sense, perceive and detect the external stimuli and change and/or adapt their properties and responses according to the environmental conditions [3]. There is a very wide applications in variety of industrial, defense, health, space and aviation sectors including environmental monitoring, building and construction of smart architectures, aerospace (including the Mars Rover), automotive (including driverless car), medical-surgical tools and devices (including nanobots in human arterial veins), defense (including UAVs, micro-drones, quad copters etc.), energy (including energy harvesting devices and systems) (Figure 2a-2d). Once again, it should be underlined and emphasized that the materials science, engineering and technology are the basis and foundation of these emerging technologies of the future world.

Intelligence/smartness through the “structure-property-process-performance” relations

Materials science and engineering studies during the 20th Century have focused more on the “Structure-Property-Processing and Performance” relationship for a better understanding of material properties based on the fabrication techniques with designed performances as given in Figure 3. This classical depiction is solely for the structural and functional materials which covers limited characteristics [5]. Some of the basic properties were evaluated for further enhancement of the design in applications. As an example, piezoceramics are still a very important group of materials in so many industries such as ultrasound probes/systems in medical diagnosis, non-destructive testing, underwater communication etc. Piezoelectric property which depends upon the unique crystal structure of certain materials to “sense” pressure and force and responding by generating electrical potential (and surely vice versa) is widely used in many interesting applications.

Based upon such characteristics, other structure-property relations in the following group of materials have played a pioneering role resulting in the “smart systems and smart materials”. In such systems, materials with such smart behavior respond various stimuli such as stress, strain, light, electrical field, gas molecules, and temperature gradients and pressure etc. The response may have the following characteristics such as movement, changing optical properties, changing elastic modulus, changing surface tension, piezoelectric response, pyro electrical changes etc. These are given in Table 1 that shows the type of smart materials and the smart responses.
Table 1: The smart materials and smart responses.

| Materials                          | Smart Response                                                                 |
|-----------------------------------|-------------------------------------------------------------------------------|
| Piezoelectric                     | Crystals which produces electrical potential when subjected to a stress and vice versa |
| Electrostrictive, Magnetostrictive and Elastorestrictive | The material's changing size in response to an electric and magnetic field and stretching |
| Electrorheological and Magnetorheological | Liquids that can change their viscosity in response to electric field and magnetic field. |
| Thermoresponsive-Shape Memory Alloys | Materials that change shape in response to heat or cold and returning to their original forma and shape. |
| pH sensitivity                     | Changing colour as a function of pH                                            |
| UV sensitivity and Electrochromic  | Materials that change its optical properties upon application of voltage       |
| Smart polymers                     | Polymers that change shape and conditions                                       |
| Smart hydrogels                    | Shrinking and/or swelling polymeric hydrogels absorbing or releasing fluids    |
| Phase changing materials           | Substances which absorbs the heat upon phase change and release               |

Intelligence/smartsness through the "tailoring-multifunctionality-modellingcharacterization" relations

It is previously pointed out that the relationship given in Figure 3 is far from defining and presenting newly evolving smart materials with limited materials' characteristics such as structure, property, process and performance [5]. New era is strongly demanding complex and dynamic attributes such as innovative tailoring of materials properties and creating new multi-functional materials and rapid deployment, commercialization, extensive collaboration in R&D & I (innovation), efficient processing techniques for high quality products [10]. Therefore, a new and emerging relationship within the design of advanced materials engineering is needed and shown in Figure 4; [11].

![Figure 3: Basic relationship for the materials.](image)

![Figure 4: New relationship within the design of novel materials for 21st century [10].](image)

Newly emerging intelligent/autonomous systems requires materials with certain attributes including sensing, detecting, processing, responding along with data storing and feedback functions. In this respect, intelligent materials should be treated as a new and emerging innovative materials science and technology fields for the upcoming futures. Based upon the nano-structured state on the atomic and molecular scales, these emerging intelligent materials can be tailored to function autonomously and efficiently in an unpredicted and uncontrolled environment. Recent development in additive manufacturing technologies i.e., 3-D printing has been playing an enormous role to build multi-functional systems and helping robotics technologies to advance into a disruptive level of complexity. Intelligent/autonomous materials are the materials with the capabilities of changing and adapting various characteristics in a dynamic and unstable environment and responding accordingly. Following intelligent attributes are typical for these materials and may have extensive applications in so many fields [5,6,12,13]:

a) Self-diagnosis
b) Self-detection
c) Self-learning
d) Self-healing
e) Maintenance
f) Self-corrective and self-controlled functions
g) Recognition and discrimination
h) Sensing, actuation and control
i) Warning, alarming and counter-acting
j) Displaying possible damages, wear and cracks
k) Life cycle prediction and notification
l) Standby ability, termination of operations
m) Reactiveness against unpredicted occurrences
n) Self-replication and cloning (some think as the most extreme condition)
Intelligent/autonomous materials systems and applications

A very diverse group of materials can be treated as potential intelligent/autonomous and/or robotic materials with complex and sophisticated responses when stimulated by an external effect. Therefore, newly emerged group of such materials system is nowadays in the forefront of the scientific and technological challenges. Some of the following materials systems given in Table 2 should be underlined for the prospects of highly intelligent and autonomous systems.

Table 2: Intelligent/autonomous materials [12].

| Intelligent/Autonomous Materials | Intelligent/Autonomous Response and Behaviour |
|----------------------------------|---------------------------------------------|
| Self-assembling materials        | Aggregation of structures into the ordered arrays or patterns that give function to materials |
| Metamaterials                    | A metamaterial is defined as an artificial composite that gains its electrical properties from its structure rather than inheriting them directly from the materials it is composed of [1-4] |
| Bioinspired and biomimetic materials | Structural properties and functions are utilized for further enhancement via inspired by the nature's biomimetics are for copying and recreating the structure-function relations observed in living entities. |
| Energy harvesting materials      | A rapid transport and dissipation of power using piezo harvesting, solar and thermoelectric materials. |
| Biostable materials              | Biostability is the ability of a material to present in two stable phases that can both exist within a given range of temperatures but above and below that range only one or the other phase exists. |
| Origami and kirigami inspire materials | Origami and kirigami, the ancient techniques for making paper works of art are being used to develop new and emerging materials like auxetics-negative Poisson’s ratio materials |
| Autonomic materials              | Autonomic self-healing |
| Computational materials          | Developing materials using direct computation to the ability to enable material reconfiguration to achieve desired autonomous behaviour. |

Some impressive and striking examples of intelligent/autonomous materials applications are given below:

i. Electrically conductive polypyrrole (PPY) artificial muscles with real time control over a robotic undersea device’s speed and direction were developed [12].

ii. Various biomaterials with self-adjustable functions have recently been developed for intelligent operations in medicine such as promoting bone growth, substituting for human skin, liver, kidney, etc. and functioning as a drug delivery system [5,12,14].

iii. Self-healing mechanism illustrated in the integration of two-part epoxy into the bulk polymer coating with the resin phase micro-encapsulated. Upon propagation of a crack, microcapsules are damaged to release the resin and catalyst to fill in the damaged sites recovering approximately 75% of the original strength [12].

iv. Combining materials, sensing systems and machine intelligence control have come to emerge near-real life like robotics that is called animatronics [13].

Conclusion

Operations in very complex and sophisticated environments inquire high expectations from systems for fully effective and efficient functions in various areas such as space exploration, disaster management, aviation, automotive, energy, high tech manufacturing etc. In this regard, starting with the smart systems and smart materials back in mid 1980s, newly emerging intelligent/autonomous materials are becoming extremely important group of materials possessing multifunctional characteristics. Sensing, detecting, processing, responding along with data storing and feedback functions are some of the attributes for these materials. Therefore, a new approach is necessary to treat these materials for further combination with the other technologies such as nanotechnology, biotechnology, mechatronics, control and communication and energy. Using intelligent/autonomous materials which can be tailored to function on robotics, unmanned vehicles (aerial, underwater, land), driverless cars, Nano-drones and micro quadcopters will be the major technologies in near future. It is emphasized that the materials science, engineering and technology is the basis and foundation of these emerging technologies for the future world."

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