Heat dissipation in Sm$^{3+}$ and Zn$^{2+}$ co-substituted magnetite (Zn$_{0.1}$Sm$_{x}$Fe$_{2.9-x}$O$_{4}$) nanoparticles coated with citric acid and pluronic F127 for hyperthermia application

S. Shatooti$^{1,2}$, M. Mozaffari$^{1,2}$$^{*}$, G. Reiter$^{2}$, D. Zahn$^{3}$ & S. Dutz$^{3}$

In this work, Sm$^{3+}$ and Zn$^{2+}$ co-substituted magnetite Zn$_{0.1}$Sm$_{x}$Fe$_{2.9-x}$O$_{4}$ ($x = 0.0, 0.01, 0.02, 0.03, 0.04$ and $0.05$) nanoparticles have been prepared via co-precipitation method and were electrostatically and sterically stabilized by citric acid and pluronic F127 coatings. The coated nanoparticles were well dispersed in an aqueous solution (pH 5.5). Magnetic and structural properties of the nanoparticles and their ferrofluids were studied by different methods. XRD studies illustrated that all as-prepared nanoparticles have a single phase spinel structure, with lattice constants affected by samarium cations substitution. The temperature dependence of the magnetization showed that Curie temperatures of the uncoated samples monotonically increased from 430 to 480 °C as Sm$^{3+}$ content increased, due to increase in A-B super-exchange interactions. Room temperature magnetic measurements exhibited a decrease in saturation magnetization of the uncoated samples from 98.8 to 71.9 emu/g as the Sm$^{3+}$ content increased, which is attributed to substitution of Sm$^{3+}$ (1.5 µB) ions for Fe$^{3+}$ (5 µB) ones in B sublattices. FTIR spectra confirmed that Sm$^{3+}$ substituted Zn$_{0.1}$Sm$_{x}$Fe$_{2.9-x}$O$_{4}$ nanoparticles were coated with both citric acid and pluronic F127 properly. The mean particle size of the coated nanoparticles was 40 nm. Calorimetric measurements showed that the maximum SLP and ILP values obtained for Sm$^{3+}$ substituted nanoparticles were 259 W/g and 3.49 nHm$^2$/kg (1.08 mg/ml, measured at f = 290 kHz and H = 16kA/m), respectively, that are related to the sample with $x = 0.01$. Magnetic measurements revealed coercivity, which indicated that hysteresis loss may represent a substantial portion in heat generation. Our results show that these ferrofluids are potential candidates for magnetic hyperthermia applications.

In diagnostic and therapeutic applications, magnetic nanoparticles (MNP) and their biocompatible ferrofluids are receiving increased attention due to their heat dissipation and magnetic tracer properties under an external AC magnetic field. Due to their unique and novel properties, such as high electrical resistivity, magnetic and optical properties, low eddy current and low dielectric losses, MNPs based on iron-oxides and their rare earth substituted analogs have been intensively investigated in biomedical applications.

Rare earth ions have unpaired 4f electrons, which are the source of magnetocrystalline anisotropy due to their orbital shape and strong spin–orbit coupling. Rezlescu et al. reported a significant alteration of electromagnetic properties of ferrites by replacing a small amount of rare earth ions for Fe$^{3+}$ ions. Such substitution resulted in a strain, which induced structural distortions and increased the ferrite's resistance to oxidation. Because of the large radius of rare earth ions, they have a limited solubility in the spinel ferrite lattice. Therefore, just a few of the Fe$^{3+}$ ions are substitutable by rare earth ions in the spinel structure.

Due to their remarkable effects on structure and magnetic properties of ferrites, samarium cations and/or other rare earth ones, have been investigated as substituting ions in spinel ferrite. It has been shown in several studies that substitution of iron ion by samarium ion in spinel ferrites has not the same effects on magnetic and...
structure properties as other rare earth ions have \(^9-^{13}\). Nabeel showed that samarium complexes indicate higher anticancer activities than other tested rare-earth (lanthanide) ones \(^{12}\).

MNPs play an important role as heat exchangers in a ferrofluid in the RF magnetic hyperthermia. Use of MNPs causes fewer side effects as damage to healthy tissues than normal cancer treatment methods. This method decreases the cancerous cells and augments their sensitivity to chemotherapy and radiation additionally by raising the local temperature of targeted tissues to an interval from 42 to 46 °C \(^{13,14}\). The heating efficiency of MNPs is measured through the specific loss power (SLP) that is also referred to as specific absorption rate (SAR). It has been found that the SLP of MNPs can be modified by tuning saturation magnetization, effective anisotropy, and particle size \(^{15}\).

MNPs tend to agglomerate because of their large surface to volume ratio and magnetic dipole–dipole interactions \(^1\). In order to reduce and/or avoid sedimentation and to enhance biocompatibility and functionalization, it is necessary to coat MNPs with surfactants or polymers. The stability of ferrofluids against agglomeration is related to a competition between various interactions, such as Van der Waals, magnetic dipole–dipole interactions, viscous drag force from the carrier fluid, and electrostatic and steric repulsion resulting from the surfactants in the coating \(^{16,17}\).

Achieving stability of ferrofluids in polar media (e.g., water) is a more complicated challenge than non-polar media (e.g., oil). Electrostatic repulsive forces between MNPs due to a high electric surface charge density may allow achieving long-term stability for water-based ferrofluids. Steric stabilization may not be sufficient for obtaining a stable colloidal suspension of particles with large magnetic core which introduce strong magnetic attraction forces. In such cases, strong electrostatic repulsion forces between the particles can be obtained by coating them with a highly charged material. To this end, citric acid (CA) is an appropriate candidate to coat particles, specifically for magnetic nanoparticle with strong magnetic interaction. CA has a high biocompatibility and introduces both electrostatic and steric repulsion effects. CA has the ability to chelate ions such as Fe(III) and bind to the iron oxide surface of the nanoparticles by forming a carboxylate complex with the Fe ions \(^{17-19}\).

Pluronic F127 is a biocompatible triblock polymer of amphiphilic nature which is composed of two hydrophilic chains of polyethylene oxide (PEO) and a hydrophobic chain of polypropylene oxide (PPO) \(^{20}\). At low temperatures and/or low concentrations in aqueous solution, PEO-PPO-PEO copolymers are present as individual unimers. By increasing copolymer concentration and/or solution temperature, thermodynamically stable micelles are formed. The corresponding critical micelle concentration (CMC) is temperature dependent \(^{21}\). To stabilize magnetic nanoparticles by coating them with pluronic F127 as used for magnetic diagnostic (i.e. magnetic resonance imaging (MRI)) and therapy (i.e. magnetic hyperthermia), pluronic F127 is normally accompanied by oleic acid and/or other polymers more than CA or in addition to CA \(^{22,23}\).

In this work, due to high biocompatibility of Zn\(^{2+}\) and anticancer activity of samarium complexes \(^{12,24}\), Sm\(^{3+}\) and Zn\(^{2+}\) co-substituted magnetite Zn\(_{0.1}\)Sm\(_{x}\)Fe\(_{2.9-x}\)O\(_4\) \((x = 0.0, 0.01, 0.02, 0.03, 0.04\) and 0.05) MNPs, were synthesized via co-precipitation route at 80 °C. In a simple process, these MNPs were coated by CA and pluronic F127, respectively. The effect of substitution of iron by Sm\(^{3+}\) ions on the physical properties of the uncoated nanoparticles and their ferrofluids were studied.

Reduction of drug dose in all medical treatments is a goal. It is desirable to attain the target temperature in MH with as small amount of MNPs as possible to be delivered in tumors, which needs SLPs as high as possible \(^{17}\). Also synthesis of stable suspensions of large (d > 20 nm) magnetic core–shell nanostructures is another advantage \(^{25}\), which achieved in this work. Additionally maximum specific absorption rate (259 W/g) and intrinsic loss power (3.49 nH/m/kg) were achieved for aqueous ferrofluids, which were related to the sample with x = 0.01, in a concentration as low as 1.08 mg/ml.

Materials and methods
Preparation of uncoated and coated Sm\(^{3+}\) substituted Zn\(_{0.1}\)Sm\(_{x}\)Fe\(_{2.9-x}\)O\(_4\) nanoparticles. Sm\(^{3+}\) substituted Zn\(_{0.1}\)Sm\(_{x}\)Fe\(_{2.9-x}\)O\(_4\) \((x = 0.0, 0.01, 0.02, 0.03, 0.04\) and 0.05) nanoparticles were prepared by co-precipitation method at 80 °C and were coated with citric acid and subsequently coated with biocompatible copolymer pluronic F127. The reagents, including FeSO\(_4\)_7H\(_2\)O and Zn (NO\(_3\))\(_2\)_6H\(_2\)O, with minimum purities of 99% were purchased from Merck Co., Germany, citric acid (C\(_6\)H\(_{8}\)O\(_7\)) with a minimum purity of 99.5% was obtained from Carl Roth GmbH + Co KG, Germany, NaOH flakes with a minimum purity of 98%, Sm (NO\(_3\))\(_2\)_6H\(_2\)O with a minimum purity of 99% was provided from Alpha Acer Co., and Pluronic F127 was obtained from Pluronic F127, respectively. For each sample, proper stoichiometric ratios of FeSO\(_4\)_7H\(_2\)O (1 M), Zn(NO\(_3\))\(_2\)_6H\(_2\)O (1 M) and Sm(NO\(_3\))\(_2\)_6H\(_2\)O (1 M) were separately dissolved in deionized double distilled water and stirred on a magnetic stirrer at room temperature to get clear solutions, which were then mixed together (40 ml). In this way, 40 ml of 3 M NaOH solution was added into each mixture abruptly. All obtained precipitates were dark green and were heated and stirred on a magnetic stirrer at 80 °C till their hues changed to black. The dark green precipitates were included iron (II), zinc and samarium compositions, which some Fe\(^{2+}\) ions were partially oxidized and were heated and stirred on a magnetic stirrer at 80 °C till their hues changed to black. The dark green precipitates were decanted magnetically during the formation of Sm-Zn co-substituted magnetite nanoparticles. The obtained black precipitates were coated to reduce their toxicity and to modify their surface. Approximately 2 g of each of the washed as-precipitated samples were dispersed in 300 mL milli-Q water and sonicated for 15 min, using a FRITSCH ultrasonic bath. A CA solution (1.7 g in 25 ml of milli-Q water) was added to each solution and finally each mixture was stirred further for another 10 min. Each mixture was heated and stirred at 80 °C for
90 min, and then cooled to room temperature freely. The coated samples were decanted and washed with milli-Q water 4 times to get ferrofluids. They were labeled with $S_{00}@CA$, $S_{01}@CA$, $S_{02}@CA$, $S_{03}@CA$, $S_{04}@CA$ and $S_{05}@CA$ for $x = 0.0$, 0.01, 0.02, 0.03, 0.04 and 0.05, respectively. A solution of pluronic F127 (1.5 g in 20 ml of milli-Q water) was prepared at temperatures below 40 °C. This solution was added to each ferrofluid (coated nanoparticles were dispersed in 200 ml of milli-Q water) and then vigorously stirred for 2 h on a hot plate while the temperature of each solution was gradually increased up to 39 °C. The samples were washed with milli-Q water 3 times to remove excess polymer and were labeled with $FS_{00}$, $FS_{01}$, $FS_{02}$, $FS_{03}$, $FS_{04}$ and $FS_{05}$ for $x = 0.0$, 0.01, 0.02, 0.03, 0.04 and 0.05, respectively. According to the data obtained from the different analyses on the samples, although the nanoparticles in slurries were large in size and had strong magnetic interactions, the ferrofluids were stable in an aqueous environment (pH 5.5). Stabilization might be related to the provided thermal energy and due to steric repulsive through the polymer coating. The PPO part of the pluronic F127 adsorbed on the surfaces of the nanoparticles. The PEO parts formed a water soluble shell around the particles, generating a repulsive force for entropy reasons. Along with the CMC, we also expect that the solubility was temperature dependent. At high temperatures the value of the CMC is normally higher than at low temperatures. Images of the ferrofluids and a schematic representation of the coating process are presented in Figs. 1 and 2, respectively.

The XRD patterns of the samples were taken at room temperature using an X-ray diffractometer (Philips, XPERT model), with Cu-Kα radiation ($\lambda = 1.5406$ Å), at a scanning rate of 0.04° per 1 s, and their full Rietveld-refined patterns were fitted by the MAUD program. The lattice constants of the uncoated nanoparticles were calculated by least-squares method. The mean crystallite sizes of the nanoparticles were estimated from the broadening of the XRD peaks, using Scherrer’s formula, $D = 0.9\lambda/\beta \cos(\theta)$, where $D$ is the mean crystallite size, $\lambda$ is the used X-ray wavelength, $\theta$ is the Bragg angle and $\beta$ is the full width at half-maximum (FWHM) intensity of the (311) peak, respectively.

The morphology, particle size and size distribution of coated samples were studied using a transmission electron microscope (JEOL JEM-2100F model). The mean particle size from TEM images was calculated by Image J software. The colloidal properties of the nanoparticles in aqueous suspension (mean hydrodynamic size and polydispersity index (PDI)) were studied by dynamic light scattering (DLS, Horiba Scientific) at pH 5.5 and T = 25 °C. Fourier transform infrared (FTIR) spectra were recorded with a Jasco spectrometer (6300 model) between 4000 and 400 cm$^{-1}$. The Curie temperature of the samples was determined by DTG/M/method in a weak magnetic static magnetic field. In our previous study, we elucidated the Curie temperature measurements. Magnetic measurements were performed at room temperature, using a vibrating sample magnetometer (VSM) (Lake Shore Cryotronics, 7407 model) with a maximum applied magnetic field of ± 18 kOe.

To determine heating efficiency, the initial temperature slope $dT/dt$, an alternating magnetic field was generated in an induction coil, using a high-frequency induction machine (EFD Induction, Germany) (Fig. 3). The water-cooled coil was made of copper tube which has 3 turns and a mean diameter of 5 cm. The rms field strength and the field frequency were 16 kA/m and 290 kHz, respectively. The temperature was measured with a fiber optic thermometer with precision of 0.1 °C (FOtemp, OPTOcon, Germany) and the probe was kept in the center of the ferrofluid (Fig. 3). The nanoparticles suspensions (a 0.5 ml of ferrofluid put in a 2 ml Cryovial) were thermally isolated with polyurethane foam and placed at the center of the copper coil. The heat efficiency related to the specific loss power (SLP) defined as heat power dissipation per unit mass of nanoparticles, is expressed by:

$$\text{SLP (W/g)} = \frac{dT/dt \times \Sigma m_i \cdot C_i}{m},$$

where $m_i$ and $C_i$ are the mass and specific heat capacity of each component of the magnetic ferrofluid, and $m$ is the mass of the magnetic nanoparticles. Specific heat capacities of water and magnetite are 4180 and 937 J/kg K, respectively. The specific heat capacity of water was used for aqueous ferrofluids with a particle concentration lower than 2% in the suspension. Since SLP is measured for different magnetic field strengths and frequencies and in different laboratories, the intrinsic loss power (ILP) is determined by using the following equation.

Figure 1. Images of the MNP@CA@Pluronic ferrofluid samples (left) and also showing attraction towards a magnet (right).
Results and discussion

Structural characterization. Figure 4a indicates XRD patterns of the as-prepared Zn$_{0.1}$Sm$_{x}$Fe$_{2.9-x}$O$_4$ (x = 0.0, 0.01, 0.02, 0.03, 0.04 and 0.05) nanoparticles. As can be seen, all labeled main diffraction peaks were fully consistent with the cubic spinel structure (PDF card No.: 01-089-1009), indicating that all samples are single phase. Also it can be seen that, by increasing the Sm$^{3+}$ content, the main diffraction peaks were initially shifted to lower diffraction angles, which is due to, based on Vegard's law$^{33}$, to replacement of smaller Fe$^{3+}$ (0.0645 nm) ions by larger Sm$^{3+}$ (0.096 nm) ions. The radii of Fe$^{2+}$ (0.063 and 0.078 nm), Fe$^{3+}$ (0.049 and 0.0645 nm), Zn$^{2+}$ (0.06 and 0.074 nm) and Sm$^{3+}$ (- and 0.096 nm), which the first and second values referred to those of (tetrahe-
The site preferences of Sm$^{3+}$ and Zn$^{2+}$ ions are octahedral and tetrahedral sites, respectively. By increasing the Sm$^{3+}$ ion content, the main XRD diffraction peaks were shifted to larger angles, due to either internal strains which can be responsible for both increase and decrease of lattice parameters or due to redistribution of cations between A and B sites in order to relax the strain. As the expansion of a lattice is not unlimited, larger rare earth ions have a limited solubility in the spinel structure. XRD patterns of the S.01, S.03, FS.01 and FS.03 samples are presented in Fig. 4b. As can be seen, coating of the nanoparticles with CA and F127 did not affect the positions of the diffraction peaks. However, the intensity of the peaks decreased which may be attributed to a lower crystallinity due to the presence of the ligands on the surface of the nanoparticles. Figure 5 shows some typical Rietveld-refined XRD patterns of as-prepared samples. As can be seen, the experimental and standard data were matched very well and no unwanted phases were observed. In the Rietveld analysis, the inverse spinel has been applied. It was purposed that zinc ions were in the A sites and samarium ions were in the B sites. Mean crystallite sizes, lattice constants of the samples, refinement parameters

Figure 4. (a) XRD patterns of the as-prepared nanoparticles. Inset exhibits (311) diffraction peak to show the displacement of the peaks as Sm$^{3+}$ content varies, and (b) XRD patterns of selected uncoated and coated nanoparticles.
and quality of the patterns, such as goodness of fit (Sig), weighted profile R-factor (Rwp), Bragg R-factor (Rb) and the expected R-factor (Rexp) are tabulated in Table 1.

FTIR spectra of Zn0.1SmxFe2.9-xO4 nanoparticles coated with CA are illustrated in Fig. 6a. The broad band spectrum around 3411 cm⁻¹ is attributed to the O–H band groups of water absorbed on the surface of nanoparticles. The band around 2900 cm⁻¹ is related to the stretching vibration mode of the C–H bond. The 1720 cm⁻¹ peak is due to the symmetric C=O stretching vibration mode from the –COOH group of CA which shifted to a lower wavenumber 1622 cm⁻¹. The band around 1622 cm⁻¹ is assigned to the binding of CA radicals on the surface of nanoparticles through the chemisorption of carboxylate citrate ions. The band around 1461 cm⁻¹ is a characteristic band of the asymmetric stretching vibration mode of CO from the carboxylic group39. The intense band observed around 570 cm⁻¹ in all FTIR spectra is assigned to stretching vibrational mode of Fe–O bonds on the tetrahedral and octahedral sites40. As can be seen, by increasing the Sm³⁺ content, this band shifted to lower wavenumbers which is attributed to the substitution by large Sm³⁺ on the octahedral site which affected distances of Fe–O bonds on the octahedral sites. Therefore, the bands were ascribed to the CA-coated MNPs. CA binds to the surface of nanoparticles through the carboxylate complex with the surface Fe ions. Figure 6b shows the FTIR spectra of coated S.00 and S.01 samples with both CA and Pluronic F127, i.e., FS.00 and FS0.01, respectively. The band around 1100 cm⁻¹ is attributed to C–O–C stretching vibration mode of PPO/PPE chains of pluronic F12741. The presence of this band confirms the adhesion of pluronic F127 on the surface of nanoparticles. It was reported that the intensity and the position of the band are composition dependent42.

Figure 7a and b show TEM images of FS.00 nanoparticles for two different magnifications. As can be seen, nearly hexagonal and irregularly shaped were formed. Figure 7c shows the histogram of particle size distribution for the FS.00 sample, yielding an average of 40 nm. As the thicknesses of their shells were not clearly observable, we did not consider its thickness in averaging.

### Magnetic properties.

The room temperature magnetization-magnetic field strength (M–H) loops and variations of magnetization as a function of 1/H (H > 10 kOe) as well as H curves for high fields are presented in Fig. 8a, b and c respectively. For all samples magnetization did not reach saturation at 18 kOe. Thus, the M–1/H curves were fitted linearly and extrapolated to (1/H → 0) to obtain saturation magnetization. The values of the magnetization at the maximum applied field (H = 18kOe), the extrapolated saturation magnetizations obtained from Fig. 8b, Mₙ/M, ratio, the estimated effective anisotropy constant Kₑₑ utilizing the law of approach to saturation and the coercivity (Hₑₑ) are given in Table 2. According to Neél theory for two sublattice ferrimagnetism, each sublattice is ordered ferromangetically and has a nonzero spontaneous magnetization and magnetizations of the two sublattices are coupled antiferromagnetically. Then, the magnitude of the net magnetization is obtained from:

| Sample | a ± 0.001(Å) | D ± 2(nm) | Sig (GoF) | Rwp (%) | Rb (%) | Rexp (%) |
|--------|--------------|-----------|-----------|---------|--------|----------|
| S.00   | 8.370        | 26        | 0.55      | 26.48   | 16.80  | 48.2     |
| S.01   | 8.402        | 25        | 0.56      | 28.08   | 19.40  | 49.77    |
| S.02   | 8.426        | 24        | 0.55      | 26.48   | 16.80  | 48.2     |
| S.03   | 8.413        | 29        | 0.58      | 24.81   | 16.60  | 42.90    |
| S.04   | 8.410        | 30        | 0.58      | 24.15   | 16.57  | 41.72    |
| S.05   | 8.406        | 30        | 0.61      | 25.12   | 17.95  | 41.16    |
Figure 6. (a) FTIR spectra of Sm³⁺ and Zn²⁺ co-substituted magnetite nanoparticles coated with CA and (b) FTIR spectra of S₉₀₀ and S₉₁₀ samples coated with CA and CA@F127, i.e., FS₉₀₀ and FS₉₁₀, respectively.

Figure 7. (a) and (b) TEM images of the FS₉₀₀ sample for 2 different magnifications and (c) corresponding histogram of the particle size distribution.
where MA, MB and T are magnetizations of A, B sublattices and temperature, respectively. As can be seen, by increasing the content of Sm3+, the saturation magnetization gradually decreased which is due to replacement of Fe3+ (5 μB) by Sm3+ (1.5 μB) ions in B sites. Therefore, the number of magnetic moments of B sites was reduced, while the magnetization of the A sites remained constant. As can be seen, by increasing the content of Sm3+ the remanent to saturation magnetization ratio decreased slightly. According to the model of non-interacting randomly distributed uniaxial single domain particles, the Mr/Ms ratio of the particles is 0.5. Any deviation from this value is indicating a transition to multidomain particles. Table 2 illustrates that the Mr/Ms ratios of the uncoated samples were less than 0.1, indicating that the particles are multidomains.

\[
M(T) = |M_A(T) - M_B(T)|, \tag{3}
\]

In order to estimate the effective anisotropy constants Keff of the samples, an empirical equation, based on the law of approach to saturation, was used:

\[
M_{H} = M_s(T)\left[1 - \left(\frac{a}{H}\right) - \left(\frac{b}{H^2}\right)\right] + cH, \tag{4}
\]
where \( M_H \) is magnetization component along the field direction and \( a, b \) and \( c \) are constants to be determined experimentally. The effective anisotropy constant \( K_{\text{eff}} \) can be calculated from \( K_{\text{eff}} = \frac{M_s (105b/8)^{1/2}}{} \), in which \( b \) can be obtained from fitting of variation of \( M \) versus \( H \) near the saturation region, i.e., the high field (\( H > 4 \text{kOe} \)) part of the M-H curve\(^{45,46}\). Figure 8c shows the variation of magnetization versus magnetic field for high fields that was fitted to \( \frac{M_H}{M_s(T)}[1-(a/H)-(b/H^2)]+cH \). All experimental data were fitted very well with R-squared values higher than 99%. As can be seen, by increasing the \( \text{Sm}^{3+} \) content the effective anisotropy constant \( K_{\text{eff}} \) decreased, which can be attributed to the effect of particle size. By increasing the \( \text{Sm}^{3+} \) content, a correlation between \( H_c \) and \( K_{\text{eff}} \) is observed, which is attributed to the direct relationship between \( H_c \) and \( K_{\text{eff}} \)\(^{46}\):

Table 2 illustrates that coercivity of the uncoated samples decreased as the \( \text{Sm}^{3+} \) content increased. Coercivity is dependent on the displacement of domain walls and on the particle sizes\(^7\). Coercivity also is impressed by other factors such as microstrain and magnetocrystalline anisotropy or interactions due to packing density, which is controlled from the coating\(^{36,47}\).

According to Berkov's theory for low anisotropy, coercivity first increases with increasing concentration when dipolar interaction becomes significance, but for more dense packing coercivity decreases again due to the formation of a short range order. Possibly, in the densely packed samples particles come locally in closer contact and therefore a coupling due to exchange interactions may become dominant, so some complicated magnetization structures arise which were not considered in Berkov's model\(^{47}\).

Figure 9 illustrates magnetization-temperature (M-T) curves of the as-prepared samples in the course of first heating and cooling processes. As can be seen, by increasing the \( \text{Sm}^{3+} \) content, the Curie temperature of the samples increased gradually from 430 °C to 480 °C. The Curie temperature is related to the number and the strength of magnetic interactions (A-A, B-B and A-B super-exchange interactions) as well as distance between paramagnetic ions\(^{48}\). In spinel ferrites, the interaction between \( \text{Fe}^{3+} \) ions in \( A \) and \( B \) sites is the strongest one and thus plays a dominant role in determining \( T_c \). There is a weak exchange interaction between the 4f. electrons of \( \text{Sm}^{3+} \) and the 3d electrons of \( \text{Fe}^{3+} \), but A-O-B super-exchange interactions between \( \text{Fe}^{3+}-\text{Fe}^{3+} \) is stronger than that of \( \text{Fe}^{3+}\text{-Sm}^{3+} \). Furthermore, by increasing \( \text{Sm}^{3+} \) content, electron hopping between \( \text{Fe}^{3+} \) and \( \text{Fe}^{2+} \) ions in \( A \) and \( B \) sites occurs, which leads to a decrease in A-B super-exchange interaction. Therefore, for a low concentration of \( \text{Sm}^{3+} \) ions, the lattice constant decreased as the \( \text{Sm}^{3+} \) content increased, A-B super-exchange interactions in the samples increased, all resulting in an increase in \( T_c \). As M-T curves were recorded in air, samples were oxidized during the determination of the Curie temperatures. The oxidation reaction of substituted magnetite (\( \text{M}^{2+}_{z}\text{Fe}_{2z}\text{Fe}^{3+}_{1-z}\text{O}_{4}^{2–} \), where \( \text{M}^{2+} \) is a bivalent cation or a combination of cations with different valences so that their net valences are two or \( \text{Fe}^{2+}\text{-Fe}^{2–}\text{M}^{3+}\text{M}^{3+}\text{O}_{4}^{2–} \), where \( \text{M}^{3+} \) is a trivalent cation or a combination of cations with net valence of three) is a topotactic reaction where the spinel structure is preserved. A metastable defect \( \gamma \) phase structure forms, which can be described by the following formula:

\[
2\left(\text{M}^{2+}_{z}\text{Fe}^{3+}_{2z}\text{Fe}^{3+}_{1-z}\text{O}_{4}^{2–}\right) + \frac{1}{2}\text{O}_2 \rightarrow 3\gamma - (\text{Fe}_{2–y}\text{M}_{2y/3}\text{O}_3),
\]

where \( y = 4z/(9-z) \) and,

\[
2\left(\text{Fe}^{2+}\text{Fe}^{3+}_{2–x}\text{M}^{3+}_{x}\text{O}_{4}^{2–}\right) + \frac{1}{2}\text{O}_2 \rightarrow 3\gamma - (\text{Fe}_{2–y}\text{M}_{y})_2\text{O}_3,
\]

where \( y = x/3, 0 < y < 2/3 \).

By increasing the temperature, the cubic \( \gamma \) phase transforms into a stable rhombohedral hematite phase. Accordingly, the sample decomposes to a spinel and hematite structure\(^{49–51}\).
Solid solutions of $\gamma$-Fe$_2$O$_3$ and MFe$_2$O$_4$ are metastable and form during oxidation (< 600 °C) of substituted magnetite. During this process, high cation vacancy spinel ferrite forms. As can be seen from M-T curves the magnetic ordering vanishes in the 430 to 480 °C temperature range and the samples showed paramagnetic behavior. It should mention that if the structure had a phase transition below 500 °C, different M-T curves should be observed. For more details refer to our previous work.

During cooling from high temperatures to room temperature, magnetization showed a temperature dependency, which is due to the spinel phase with a new cation rearrangement based on ions preference energies which has ferrimagnetic order. The samples decomposed to hematite and a spinel phase. The Curie temperatures for all samples are summarized in Table 2.

**Colloidal properties.** Figure 10 shows DLS diagrams of the ferrofluids. The mean hydrodynamic sizes of the FS.00, FS.01, FS.02, FS.03, FS.04 and FS.05 coated nanoparticles, which were dispersed in an aqueous medium, at $T = 25 \degree C$ and at pH = 5.5 were 582, 489, 491, 518, 445 and 433 nm, respectively. These sizes were much larger than those of both crystallite and particle, which indicates that the magnetic nanoparticles were agglomerated. The hydrodynamic size of the nanoparticles depends on their interactions and the numbers of polymers attached on their surfaces. However, even at concentrations below the CMC, amphiphilic molecules attach onto the surfaces of nanoparticles, depending on their surface properties. For concentrations of the pluronic F127 in water above its CMC, micelles form. Possibly absence of micelles of pluronic F127 at $T = 25 \degree C$, the micelle passes its CMC, led to agglomeration and thus to a large hydrodynamic size.

**Calorimetical and magnetic measurements on ferrofluids in an aqueous medium.** To consider contributions of Néel and Brownian relaxation mechanisms for heat generation, we estimated the critical sizes as well as the effective anisotropy constant of the samples. For Néel relaxation, it is assumed that magnetic moments rotate, while the crystal structure is fixed in space. The Néel time constant is defined as:

\[
\tau_N = \tau_0 \exp \left( \frac{K_{\text{eff}} V}{k_B T} \right),
\]

where $\tau_0 = 10^{-9} \text{ s}$, $k_B$ is the Boltzmann's constant ($1.38 \times 10^{-23} \text{ J/K}$), $T$ is the absolute temperature, $V$ is the particle volume and $K_{\text{eff}}$ is effective magnetic anisotropy constant, which may originate from magnetocrystalline, shape and other anisotropies. For the Brownian relaxation mechanism, it is supposed that the magnetic moment is locked to the crystal structure. The magnetic moment rotates in a low viscosity carrier medium, when it aligns with the applied field.

The Brownian time constant is:

\[
\tau_B = \frac{3\eta V_H}{k_B T},
\]

where $\eta$ is the viscosity of the carrier liquid, which is $1.01 \times 10^{-3} \text{ kg/sm}$ for water and $V_H$ is the hydrodynamic volume.

In presence of a magnetic field varying in time, the Brownian relaxation mechanism results in a heat generation in a ferrofluid, as a consequence of viscous friction between particles and the surrounding carrier liquid, which is not limited to superparamagnetic particles.

We presume that magnetocrystalline anisotropy prevails in effective magnetic anisotropy of the nanoparticles. At a high frequency, the critical size is defined by $\omega \tau = 1$. In the critical size region the hysteresis loss vanishes abruptly and relaxation effects form remaining loss mechanisms. The estimated effective anisotropy constants...
of the samples are given in Table 2. For the applied frequency (290 kHz) the critical particle size of the samples were found to be in the range from 19 to 22 nm, where $p_{\text{Néel}}$ achieved its maximum. The produced nanoparticles have larger average sizes than the critical size. Therefore, high SLP values are due to nonzero coercivity, i.e., due to hysteresis loss. The hydrodynamic size for our measuring frequency was 11 nm for $\omega \tau_B = 1$. The hydrodynamic sizes of the prepared samples are marked in Fig. 10, which are very higher than those obtained from the hydrodynamic volumes ($V_H$), estimated from Eq. (9).

Figure 11 shows room temperature VSM curves, which were carried out on the aqueous ferrofluids FS.01 and FS.02. As can be seen although magnetizations of the samples were saturated, but they are so small, which is due to very low concentrations. Saturation magnetization of a ferrofluid in an aqueous medium not only depends on the single cores $M_s$, but depends on concentration. Also VSM data reviled that both ferrofluids have moderate coercivities and then no superparamagnetic behavior, which is due to slightly agglomeration in aqueous medium. As discussed above the same agglomeration was observed by DLS measurements too. So we can deduce that relaxation processes did not play a dominant role in SLP. In an external RF magnetic field, magnetic materials convert the incident RF energy into heat. The heating efficiency of the magnetic ferrofluids was obtained using SLP ($W/g$) = $dT/dt \times \Sigma m_i C_i/m$. The calculated SLP and ILP values are summarized in Table 3. The maximum SLP and ILP were found to be 259 $W/g$ and 3.49 nHm²/kg, respectively, for the sample with $x = 0.01$. The SLP depends on magnetic field parameters and properties of the nanoparticles, such as size, size distribution, saturation magnetization $M_s$, remanent magnetization $M_r$, coercivity $H_c$ and effective magnetic anisotropy as well as the concentration of the sample. Hysteresis loss represents the main portion in heat generation of multidomain magnetic materials, while relaxation processes represent the main contribution for single domain superparamagnetic particles. Therefore the high SLP values of the FS.01 and FS.02 samples can be attributed to hysteresis loss first and Brownian mechanism second, due to viscous friction between rotating particles and surrounding aqueous medium. Figure 12a and b illustrate the variation of the temperature in terms of time ($T$-$t$) curves for $x = 0.01$ and 0.02 in an RF magnetic field. According to data from Table 3 and the temperature variations ($\Delta T$) with respect to time, the FS.01 and FS.02 could potentially be good candidates for magnetic hyperthermia application. Gadzhimagomedova et al. reported SLP and ILP values of 8.2 $W/g$ and 0.15 nHm²/kg, respectively for samarium doped superparamagnetic magnetite nanoparticles (Sm$_{0.033}$Fe$_{2.967}$O$_4$) coated with PEG, which are very lower than those we obtained in this work, Table 3.

**Conclusions**

Single phase Sm$^{3+}$ and Zn$^{2+}$ co-substituted magnetite (Zn$_{0.1}$Sm$_x$Fe$_{2.9-x}$O$_4$, $x = 0.01, 0.02, 0.03, 0.04$ and $0.05$) nanoparticles were synthesized via co-precipitation method. The comparatively large ($d > 20$ nm) nanoparticles were coated with citric acid and pluronic F127, using a simple route to obtain core–shell structures and then suspended in water to get stable ferrofluids. The stability of the ferrofluids (pH 5.5) was related to the formation of micelles. The PPO sequence of the pluronic F127 adsorbed on the surface of the nanoparticles, while the PEO chains formed hydrophilic shells around the nanoparticles, which in turn generated repulsive forces due to entropy reasons. The coercivity, $(M_r/M_s)$ ratio and the effective anisotropy constant $K_{eff}$ were monotonically
Figure 12. The variation of the temperature with respect to time of the liquid ferrofluids in an RF magnetic field.

decreased by increasing the Sm³⁺ content, which related to properties of the nanoparticles, such as size, size distribution and morphology. VSM measurements on all ferrofluids presented nonzero coercivities, which are results of both multidomain cores and agglomeration of the coated nanoparticles in the solution. The highest obtained values of the SLP and ILP were 259 W/g and 3.49 nHm²/kg, respectively, which were found for the FS₀₁ sample at a concentration as low as 1.08 mg/ml. Those high values are due to the nonzero coercivity of the samples that leads to a hysteresis loss portion as the main loss mechanism, although frictional loss may have occurred additionally too. From the SLP and ILP data, we concluded that both FS₀₁ and/or FS₀₂ samples are good candidates for magnetic hyperthermia applications potentially to achieve sufficient heating efficiencies at a low magnetic nanoparticles concentration.

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S.S. and M.M. wrote the main manuscript text and prepared all figures and tables. All authors reviewed the manuscript.

Competing interests
The authors declare no competing interests.

Additional information
Correspondence and requests for materials should be addressed to M.M.

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