Crystal structure and Temperature-Dependent Luminescence Characteristics of KMg$_4$(PO$_4$)$_3$:Eu$^{2+}$ phosphor for White Light-emitting diodes

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The KMg$_4$(PO$_4$)$_3$:Eu$^{2+}$ phosphor was prepared by the conventional high temperature solid-state reaction. The crystal structure, luminescence and reflectance spectra, thermal stability, quantum efficiency and the application for N-UV LED were studied respectively. The phase formation and crystal structure of KMg$_4$(PO$_4$)$_3$:Eu$^{2+}$ were confirmed from the powder X-ray diffraction and the Rietveld refinement. The concentration quenching of Eu$^{2+}$ in the KMg$_4$(PO$_4$)$_3$ host was determined to be 1 mol% and the quenching mechanism was certified to be the dipole–dipole interaction. The energy transfer critical distance of as-prepared phosphor was calculated to be about 35.84 Å. Furthermore, the phosphor exhibited good thermal stability and the corresponding activation energy $\Delta E$ was reckoned to be 0.24 eV. Upon excitation at 365 nm, the internal quantum efficiency of the optimized KMg$_4$(PO$_4$)$_3$:Eu$^{2+}$ was estimated to be 50.44%. The white N-UV LEDs was fabricated via KMg$_4$(PO$_4$)$_3$:Eu$^{2+}$, green-emitting (Ba,Sr)$_2$SiO$_4$:Eu$^{2+}$, and red-emitting CaAlSiN$_3$:Eu$^{2+}$ phosphors with a near-UV chip. The excellent color rendering index (Ra = 96) at a correlated color temperature (5227.08 K) with CIE coordinates of $x = 0.34$, $y = 0.35$ of the WLED device indicates that KMg$_4$(PO$_4$)$_3$:Eu$^{2+}$ is a promising blue-emitting phosphor for white N-UV light emitting diodes (LEDs).

Since the first light emitting diode (LED) light source was invented by Nick Holonyak of General Electric, it has drawn more and more attention to apply in solid-state lighting and create an enormous revolution on the lighting industry. Recently, a great attention has been focused on white LEDs as solid-state lighting and as components of display devices because of their low energy consumption, high efficiency, long operational lifetime (>100 000 h), environmental friendliness and high material stability. There are several ways to assemble the white LEDs. The most prevalent strategy is produced by pumping the blue InGaN chip with yellow-emitting Y$_3$Al$_5$O$_{12}$:Ce$^{3+}$ (YAG) phosphor. Nevertheless, high correlated color temperature (CCT) and low color rendering (CRI) index (Ra < 80) restrict it to provide sunlight-like illumination due to the deficiency in red emission. In order to generate excellent CRI values and appropriate CCT white light for display or general illumination light sources, the method of pumping blue, green, and red-emitting phosphors with near ultraviolet (N-UV) LEDs has been investigated. Thereinto, the BaMgAl$_{10}$O$_{17}$:Eu$^{2+}$ (BAM), which is the most commonly used commercial blue phosphor for N-UV LEDs as high efficiency, suffer from poor thermal stability. Accordingly, the development of excellent structure and thermal stability of blue phosphor for N-UV LEDs is highly desirable.

Eu$^{2+}$ ion is the most frequently used blue-emitting activator in phosphor, which shows broad N-UV excitation and visible emission in a specific host owing to the 4f–5d transitions. According to the impact of the strength of the crystal field and covalent, Eu$^{2+}$ can emit light from the ultraviolet to the infrared with broadband emitting fluorescence in different matrices, and the corresponding fluorescence lifetimes locate commonly in the range of 0.2–2.0 μs. On basis of these characteristics, multifarious Eu$^{2+}$-activated phosphors have been widely studied in LED lighting, 3D displays and scintillators in detection devices.

The phosphate KMg$_4$(PO$_4$)$_3$ compound was first obtained from flux during crystallizing K$_2$MgWO$_5$(PO$_4$)$_3$ by Tomaszewski and co-workers. Xiaofeng Lan et al. reported the luminescence properties of Eu$^{2+}$-activated KMg$_4$(PO$_4$)$_3$ by combustion-assisted synthesis method in 2012. However, to our best knowledge,
the temperature-dependent luminescence characteristics as well as the application of KMg₄(PO₄)₃:Eu²⁺ pumped for n-UV LEDs have not been investigated. In this paper, the KMg₄(PO₄)₃:Eu²⁺ phosphor was firstly prepared by the conventional high temperature solid-state reaction method. The crystal structure, reflectance spectra, thermal stability, quantum efficiency and applications in white NUV LED are studied respectively. White LEDs was fabricated by combing an N-UV LED chip (λmax = 385 nm) with the KMg₄(PO₄)₃:Eu²⁺, along with green and red phosphors, and its optical properties have also been investigated. The results demonstrate that the blue-emitting KMg₄(PO₄)₃:Eu²⁺ is a promising blue-emitting phosphor for white N-UV LEDs.

Results

XRD Refinement and Crystal Structure. Figure 1 depicts the XRD patterns of the series of as-synthesized KMg₄(PO₄)₃ₓEu²⁺ (x = 0, 0.02, 0.06, and 0.1) and the standard pattern (JCPDS 15-4111) of KMg₄(PO₄)₃ as a reference. It can be found from the Figure 1 that all XRD patterns agree well with the standard pattern and no other phase is observed, which demonstrates that the single phase of KMg₄(PO₄)₃ₓEu²⁺ was obtained and the doping of Eu²⁺ ions did not cause any notable impurities or any structural variation. Besides, the main diffraction peaks shift slightly to the higher angle side with increasing Eu²⁺ concentration, as shown in Figure 1(b). This observation means that the lattice was distorted by substitution the ions which are comparatively big radius in KMg₄(PO₄)₃ host lattice with Eu²⁺ ions. Thus, it is reasonable to assume that Eu²⁺ (r = 1.25 Å for coordinate number (CN) = 8 and r = 1.17 Å for CN = 6) ions substituted the position of K⁺ sites (r = 1.51 Å for CN = 8) because both the Mg²⁺ (r = 0.72 Å for CN = 6 and r = 0.66 Å when CN = 5) and P⁵⁺ (r = 0.17 Å for CN = 4) sites are smaller than the Eu²⁺ ions (r = 1.17 Å). For further understanding the phase purity and the occupancy of Eu²⁺ ions on K⁺ sites in KMg₄(PO₄)₃:Eu²⁺, the Rietveld refinement of KMg₄(PO₄)₃ and KMg₄(PO₄)₃₀.06Eu²⁺ phosphors were analyzed via the GSAS program as shown in Figure 2. The KMg₄(PO₄)₃ was served as an initial structural model. The results of Rietveld refinement further demonstrate that neither the host nor the doped 0.06 mol Eu²⁺ ions generated any impurity or secondary phases in KMg₄(PO₄)₃. The KMg₄(PO₄)₃_xEu²⁺ belongs to an orthorhombic space group Pmmn(58). For the crystal of KMg₄(PO₄)₃ host, the lattice parameters were fitted to be a = 16.3707(7) Å, b = 9.5627(4) Å, c = 6.1667(5) Å, cell volume (V) = 965361(23) Å³ and the weighted profile R-factor (Rwp), the expected R factor (Rexp), the occupancy of Eu²⁺ ions14. Thus, it is reasonable to assume that Eu²⁺ ions15,16. For further understanding the phase purity and the occupancy of Eu²⁺ ions on K⁺ sites in KMg₄(PO₄)₃:Eu²⁺, the Rietveld refinement of KMg₄(PO₄)₃ and KMg₄(PO₄)₃₀.06Eu²⁺ were presented in Figure 3c, the K⁺ ions sites.

Reflectance and Photoluminescence properties of the KMg₄(PO₄)₃:xEu phosphor at RT. The reflectance spectra of KMg₄(PO₄)₃ host and KMg₄(PO₄)₃₀.05Eu²⁺ are presented in Figure 4a. The KMg₄(PO₄)₃ host shows an energy absorption band ranging from 200 to 300 nm, and a high reflection ranging from 300 to 700 nm. The band gap of the virgin KMg₄(PO₄)₃ is calculated by using the following formula:17

\[ F(R_x) \left( \frac{hv}{C} \right)^n = C(\frac{hv}{E_g}) \]  

in which hv means the energy per photon, C is a proportional constant and E_g represents the value of the band gap, n = 1/2 stands for an indirect allowed transition, 2 means a direct allowed transition, 3/2 represents a direct forbidden transition, or 3 indicates an indirect forbidden transition, R∞ = R_{sample}/R_{standard}. The F(R∞) means the Kubelka–Munk function which can be formulated to the following equation:

\[ F(R_x) = \frac{K}{S} = \frac{(1-R)^2}{R} \]

where K, S, and R represent the absorption, scattering, and reflectance parameter, respectively. As illustrated in Figure 4b, the band gap energy of KMg₄(PO₄)₃ host is estimated to be about 5.74 eV from the extrapolation of the line for [F(R∞)hv]² = 0. As Eu²⁺ ions were introduced into the host, strong broad absorption appeared in the 250–400 nm N-UV range, which is matched well with the excitation spectrum.

The photoluminescence emission (PL, λ_em = 300 and 365 nm) and excitation (PLE, λ_ex = 450 nm) spectra of KMg₄(PO₄)₃₀.06Eu²⁺ are also depicted in Figure 4a. The PLE spectrum of KMg₄(PO₄)₃₀.06Eu²⁺...
0.06Eu$^{2+}$ presents a broad hump ranging at 250–400 nm, which originates from the $4f^7-4f^65d$ transition of Eu$^{2+}$ ions. It indicates that the broad excitation spectrum of KMg$_4$(PO$_4$)$_3$:Eu$^{2+}$ matches well with the emission of the commercial N-UV chip (365–420 nm). The PL spectra of the KMg$_4$(PO$_4$)$_3$:0.06Eu$^{2+}$ phosphor present a 52.2 nm full width at half-maximum (FWHM) broad blue emission band extending from 400 to 525 nm peaking at 450 nm, which is assigned to the $4f^65d-4f^7$ transition of the Eu$^{2+}$ ions. Moreover, the PL of KMg$_4$(PO$_4$)$_3$:0.06Eu$^{2+}$ detected under 365 nm is similar to that under 300 nm in addition to the difference of the relative intensity, which verifies that the Eu$^{2+}$ ions occupy the same lattice site (K$^+$ sites) in KMg$_4$(PO$_4$)$_3$ host$^{18}$. Above result is in accord with the conclusion from Rietveld refinement. The CIE chromaticity coordinates of KMg$_4$(PO$_4$)$_3$:0.01Eu$^{2+}$ and commercial BAM phosphors under 365 nm UV excitation are illustrated in Figure 5. The color coordinates of KMg$_4$(PO$_4$)$_3$:0.01Eu$^{2+}$ and BAM are calculated to be ($x = 0.1507$, $y = 0.0645$) and ($x = 0.1471$, $y = 0.0628$), respectively. The inset shows the digital photograph of KMg$_4$(PO$_4$)$_3$:0.01Eu$^{2+}$ phosphor under a 365 nm UV lamp, which indicates KMg$_4$(PO$_4$)$_3$:Eu$^{2+}$ phosphor can be used as a blue-emitting phosphor for w-LEDs application.

As Figure 4a shows, the PL and PLE spectra of KMg$_4$(PO$_4$)$_3$:0.06Eu$^{2+}$ overlap partially, which demonstrates the existence of energy transfer between Eu$^{2+}$-Eu$^{2+}$ $^{19}$. As we know, two main mechanisms can be explanatory for the resonant energy-transfer: exchange interaction or electric multipolar interaction $^{20}$. In order to further investigate the process of energy transfer between activators or between sensitizer and activator, the Eu$^{2+}$ concentration-dependent PL spectra of KMg$_4$(PO$_4$)$_3$:xEu$^{2+}$ ($x = 0.005, 0.01, 0.02, 0.04, 0.06, 0.08$) phosphors under 365 nm light excitation are shown in Figure 6. The optimal doping concentration of Eu$^{2+}$ for the PL intensity in KMg$_4$(PO$_4$)$_3$:xEu$^{2+}$ is 1% mol. When the doping content of Eu$^{2+}$ exceeded 0.01 mol%, the PL intensity began to decrease because of the concentration quenching effect which is due to the energy consumed via energy transfer from one activator to another$^{21}$. Thus, the critical distance (Rc) for energy transfer among Eu$^{2+}$ is necessary to obtain for further understanding the concentration quenching interaction mechanism. The value of the critical distance (Rc) can be reckoned via the following equation$^{22}$:

\[
R_c = \frac{3V}{4\pi x_c N}
\]

where $V$ means the unit cell volume, $x_c$ represents the concentration of activator ion where the quenching occurs and $N$ is the number of the K$^+$ ion in per unit cell. For the KMg$_4$(PO$_4$)$_3$ host, $x_c = 0.01$, $N = 4$, and $V = 965.361$ Å$^3$, hence, the value of $R_c$ is calculated to about 35.84 Å. Owing to the typical critical distance of the exchange interaction is about 5 Å and the exchange interaction only fits the energy transfer of forbidden transitions$^{5,23}$. Therefore, the electric multipolar

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Table 1 | Main parameters of processing and refinement of KMg$_4$(PO$_4$)$_3$ host and KMg$_4$(PO$_4$)$_3$:0.06Eu$^{2+}$ samples

| Compound | KMg$_4$(PO$_4$)$_3$ | KMg$_4$(PO$_4$)$_3$:0.06Eu$^{2+}$ |
|----------|--------------------|----------------------------------|
| Sp.Gr.   | Pnnm               | Pnnm                            |
| $a$, Å   | 16.3707(7)         | 16.3563(4)                       |
| $b$, Å   | 9.5627(4)          | 9.5570(2)                        |
| $c$, Å   | 6.1667(5)          | 6.1663(1)                        |
| $\alpha$ | 90                 | 90                               |
| $\beta$ | 90                 | 90                               |
| $\gamma$ | 90                 | 90                               |
| $V$, Å$^3$ | 965.361(23)       | 963.904(67)                      |
| 2θ-interval, ° | 5.90       | 5.90         |
| $R_p$, % | 8.86               | 7.97                             |
| $R_m$, % | 2.511              | 2.844                            |

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Figure 2 | Powder XRD pattern (X) of (a) KMg$_4$(PO$_4$)$_3$ host and (b) KMg$_4$(PO$_4$)$_3$:0.06Eu$^{2+}$ samples with their corresponding Rietveld refinement (solid line) and residuals (bottom).
interactions are dominant in the energy transfer process. The interaction type can be estimated via the following equation:

$$\frac{1}{x} = K \left[ 1 + \beta(x)^2 \right]^{-1}$$

in which $x$ is the concentration of activation, which is not less than the critical concentration, $I/x$ is the emission intensity ($I$) per activator concentration ($x$); $K$ and $\beta$ are constants under the same excitation condition of host lattice; and $h$ is a function of electric multipolar character. $h = 6, 8, 10$ for dipole–dipole ($d$–$d$), dipole–quadrupole ($d$–$q$), quadrupole–quadrupole ($q$–$q$) interactions, respectively. In order to estimate the $h$ value, the dependence of $\lg(I/x)$ on $\lg(x)$ is illustrated in the inset of Figure 6. A relatively linear relation can be observed and the slope of the straight line is fitting to

**Figure 3** | Crystal structures of KMg₄(PO₄)₃. The view of the KMg₄(PO₄)₃ (a) along the [001] direction, (b) perpendicular to the [010] direction, and the (c) coordination geometry of anions around the K⁺ ions.

**Figure 4** | (a) Excitation and emission spectra of KMg₄(PO₄)₃:0.06Eu²⁺ ($\lambda_{em} = 450$ nm for excitation and $\lambda_{ex} = 300$ and 365 nm for emission); Diffuse reflection spectra of KMg₄(PO₄)₃:xEu²⁺ ($x = 0$ and 0.06); (b) Absorption spectra of KMg₄(PO₄)₃:0.06Eu²⁺ matrix calculated by the Kubelka–Munk equation. All spectra were taken at RT.
2.14911 which equals to \(-\theta/3\). Hence, the value of \(\theta\) is 4.4733, which is close to 6, demonstrating that the interaction type in \(\text{KMg}_4(\text{PO}_4)_3:0.01\text{Eu}^{2+}\) is dipole-dipole interactions.

To further explore the energy transfer process, the room temperature luminescence decay curves of \(\text{Eu}^{2+}\) ions in \(\text{KMg}_4(\text{PO}_4)_3:x\text{Eu}^{2+}\) were measured, as shown in Figure 7. The decay curves can be fitted with an approximate single-exponential decay model as:

\[
I = I_0 + A\exp\left(-\frac{t}{\tau}\right)
\]

where \(I_0\) represents the initial emission intensity when \(t = 0\) and \(\tau\) means the lifetime. The average lifetimes of \(\text{Eu}^{2+}\) ions of \(\text{KMg}_4(\text{PO}_4)_3:x\text{Eu}^{2+}\) were estimated to be 1.246, 1.262, 1.245, 1.176, 1.163 and 1.161 ms, respectively. All measured decay times are reasonable for the 5d–4f allowed transition of \(\text{Eu}^{2+}\) in solids (~1 ms). Besides, the decay time increases to maximum, when the concentration of \(\text{Eu}^{2+}\) increases to 0.01, and then the decay time reduces acutely, indicating an efficient energy transfer between \(\text{Eu}^{2+}\) ions and causing concentration quenching.

**Influence of Temperature on emission intensity and FWHM.** The thermal quenching of luminescence is one of important technological parameters to be considered for phosphor materials applied in high power LEDs, because it significantly affects the light output and service life. The temperature-dependent PL spectra of the \(\text{KMg}_4(\text{PO}_4)_3:0.01\text{Eu}^{2+}\) exited by 365 nm N-UV light is depicted in Figure 8. With increasing temperature (30°C–300°C), the emission intensity decreases from 100% to 74.26% of that at 30°C, and the FWHM of the emission band increases from 50.34 to 60.42 nm. The inset of Figure 8 illustrates the comparison of the thermal luminescence quenching of \(\text{KMg}_4(\text{PO}_4)_3:0.01\text{Eu}^{2+}\) with that of commercial BAM:Eu^{2+} and the FWHM of \(\text{KMg}_4(\text{PO}_4)_3:0.01\text{Eu}^{2+}\) emission as a function of the temperature. As shown in Figure 8, it can be found only 9% decay at 150°C for \(\text{KMg}_4(\text{PO}_4)_3:0.01\text{Eu}^{2+}\), which indicates that the thermal stability of \(\text{KMg}_4(\text{PO}_4)_3:x\text{Eu}^{2+}\) is superior to that of commercial BAM:Eu^{2+} below 200°C and this phosphor could be used as a promising phosphor for high-power LED application. To better understand the thermal quenching process, the configurational coordinate diagram can be used to

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**Figure 5** | CIE coordinates of the \(\text{KMg}_4(\text{PO}_4)_3:0.01\text{Eu}^{2+}\) phosphor and the commercial BAM:Eu^{2+}. The inset shows a digital photograph of the blue-emitting \(\text{KMg}_4(\text{PO}_4)_3:0.01\text{Eu}^{2+}\) sample.

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**Figure 6** | PL spectra for \(\text{KMg}_4(\text{PO}_4)_3:x\text{Eu}^{2+}\) (x = 0.005–0.08) phosphors. The inset shows the fitting line of \(\lg(I/x)\) versus \(\lg(x)\) in \(\text{KMg}_4(\text{PO}_4)_3:x\text{Eu}^{2+}\) (x = 0.005–0.08) phosphors beyond the quenching concentration.
respond to this phenomenon. As the temperature increases, the interaction of electron-phonon is intensive. Along with the enhancing of phonon interaction, more electrons can be thermally activated to the crossover between the 4$f^{6}5d$ excited state and $4f^{7}$ ground state, whereupon release the energy by generating lattice vibration\(^2\). The excellent thermal stability of KMg\(_4\)(PO\(_4\))\(_3\):Eu\(^{2+}\) may relate to the indurative structure which is combined with PO\(_4\) tetrahedra, MgO\(_6\) octahedra and MgO\(_5\) polyhedra via P-O-Mg bridges to form the three-dimensional framework. In this indurative structure, the energy of the electrons in the excited state is difficult to release via lattice vibration, which means smaller Stokes shift in a configurational coordinate model and higher activation energy (\(\Delta E\))\(^2\). The activation energy can be estimated by using the Arrhenius equation:\(^2\)

\[
\ln \left( \frac{I_0}{I} \right) = \ln A - \frac{\Delta E}{kT}
\]

in which \(I_0\) and \(I\) are the luminescence intensity of KMg\(_4\)(PO\(_4\))\(_3\):Eu\(^{2+}\) at room temperature and a given temperature, respectively; \(A\) is a constant; \(k\) is the Boltzmann constant (8.617 \(\times\) 10\(^{-5}\) eV K\(^{-1}\)). From above equation, the \(\Delta E\) is calculated to be about 0.24 eV (Figure 9).

The temperature-dependent of emission FWHM is related to the configuration coordinate model and the Boltzmann distribution, and can be expressed by:\(^2\),\(^2\)

\[
FWHM(T) = W_0 \times \sqrt{\coth \frac{\hbar v}{2kT}}
\]

\[
W_0 = \sqrt{8 \ln 2 \times \hbar v \times \sqrt{5}}
\]

where \(W_0\) is the FWHM at 0°C, \(\hbar v\) represents the vibrational phonon energy, \(S\) means the Huang–Rhys parameter, and \(k\) is the Boltzmann constant. With the temperature increase, the excited electrons spread to higher vibration levels and the radiative transitions from these different levels cause the emission band broadening.

Quantum efficiency and Electroluminescence properties of White-Light LED Lamp. Quantum efficiency of phosphors is another important technological parameter for practical application. The internal quantum efficiency (QE) of KMg\(_4\)(PO\(_4\))\(_3\):0.01Eu\(^{2+}\) were measured and calculated by the following equations:\(^2\)

\[
\eta_{QE} = \frac{\int L_S}{\int E_R + \int E_S}
\]

in which \(L_S\) represents the luminescence emission spectrum of the sample; \(E_R\) is the spectrum of the excitation light from the empty integrated sphere (without the sample); \(E_S\) means the excitation spectrum.
spectrum for exciting the sample. As given in Figure 10, the internal QE of the KMg₄(PO₄)₃:0.01Eu²⁺ phosphor is estimated to be about 50.44% under 365 nm excitation. As a comparison, the internal QE of commercial BAM:Eu²⁺ phosphor is detected at the same condition and calculated to about 88.99%. The QE of KMg₄(PO₄)₃:0.01Eu²⁺ can be further improved by optimization of the preparation conditions, because the QE depends closely on the prepared conditions, crystalline defects, particle size and morphology of the phosphor31,32.

To demonstrate the potential application of KMg₄(PO₄)₃:Eu²⁺ phosphor, the electroluminescent spectrum of white LED lamp which was fabricated via using N-UV LED chips (λₘₐₓ = 385 nm) combing with blue-emitting KMg₄(PO₄)₃:0.01Eu²⁺ phosphor, green-emitting (Ba,Sr)₂SiO₄:Eu²⁺ phosphor, and red-emitting CaAlSiN₃:Eu²⁺ phosphor was measured as given in Figure 11 with forward bias current of 2 mA. The CIE color coordinates, correlated color temperature (CCT) and color rendering index (Ra) of this fabricated WLED lamp are determined to be (0.34, 0.35), 5227.08 and 96, respectively. The Ra was decided from the full set of the first eight CRIs shown in Table 2. The appropriate CCT value (5227.08) and high Ra value (96) demonstrate that the KMg₄(PO₄)₃:Eu²⁺ can be a promising candidate for a blue-emitting phosphor for application of WLEDs.
Discussion

In conclusion, we report a systematic study on the preparation and characterization of white-light emitting KMg4(PO4)3:Eu3+ phosphors and investigate their reflectance spectra, thermal stability, quantum efficiency and applications in N-UV LEDs. The phase composition and crystal structure of KMg4(PO4)3:Eu3+ were determined via powder X-ray diffraction patterns and Rietveld refinement analysis. The optimal Eu3+ doping concentration in the KMg4(PO4)3 host is 1 mol%. The critical energy transfer distance of this system was calculated to be about 35.84 Å and the concentration quenching mechanism is proved to be the dipole–dipole interaction. The investigation results also reveal that the as-prepared phosphor shows good thermal stability, and the internal quantum efficiency is 50.44%. The white N-UV LEDs packaged by an N-UV chip with blue-emitting KMg4(PO4)3:Eu3+ and red-emitting phosphors generate white light with high color rendering index (Ra = 96) and an appropriate correlated color temperature (5227.08 K). These results demonstrate that KMg4(PO4)3:Eu3+ is a promising blue-emitting phosphor for N-UV LEDs.

Methods

Materials and Synthesis

A variety of blue-emitting KMg4(PO4)3:Eu3+ phosphors were prepared via a traditional high-temperature solid-state reaction. The constituent raw materials KH2PO4 (A. R.), MgO (A. R.), NH4H2PO4 (A. R.) and Eu2O3 (A. R.) were weighed in stoichiometric proportions and ground homogeneously in agate mortar. Firstly, the mixtures were preheated at 600 °C for 2 h in a muffle furnace in air to release NH3, CO2, and H2O. Then, the precursor was reground and heated at 1000 °C for 6 h in the thermal carbon reducing atmosphere (TCA). Finally, the furnace cooled to room temperature and the mixtures were ground in an agate mortar.

Materials Characterization

X-ray powder diffraction (XRD) patterns of the final products were identified on a D8 Advance diffractometer (Bruker Corporation, Germany) with Cu Kα radiation (λ = 0.15406 nm) radiation. High quality XRD data for Rietveld refinement were collected by step scanning rate (8 s per step with a step size of 0.02°) over a 2θ range from 5° to 100°. The photoluminescent excitation/emission (PLE/PL) spectra were recorded using a Hitachi F-4600 fluorescence spectrophotometer (Japan) equipped using a 150 W Xe lamp as the excitation source. The temperature-dependent luminescence properties were measured on the same spectrophotometer equipped with a computer-controlled electric furnace and a self-made heating attachment. The diffuse reflectance spectra were obtained by a Varian Cary-5000 UV–vis–NIR spectrophotometer equipped with an integral sphere. The room-temperature luminescence decay curves were obtained from a spectrotrofluorometer (Horiba, Jobin Yvon T64000) using a tunable pulse laser radiation (nano-LED) as the excitation. The quantum efficiency was measured by a fluoromax-4 spectrotrofluorometer (Horiba, Jobin Yvon) with an integral sphere at room temperature.

Acknowledgments

This work was sponsored by National Natural Science Foundation of China (Grant No. 51472223), the Program for New Century Excellent Talents in University of Ministry of Education of China (Grant No. NCET-12-0951).

Table 1 | Full Set of 14 CRLs and the Ra of the Fabricated WLED

| R0 | R1 | R2 | R3 | R4 | R5 | R6 | R7 | R8 | R9 | R10 | R11 | R12 | R13 | R14 | Ra |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 96 | 96 | 98 | 98 | 94 | 96 | 94 | 96 | 92 | 77 | 89 | 91 | 95 | 93 | 94 | 92|

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Author contributions
Y.G.L. and J.C. conceived the project. J.C. and H.K.L. designed and performed the experiments. J.C., L.F.M. and M.H.F. analyzed the data. J.C. and Z.H.H. wrote the manuscript. All the authors discussed the results and commented on the manuscript at all stages.

Additional information
Competing financial interests: The authors declare no competing financial interests.
How to cite this article: Chen, J. et al. Crystal structure and Temperature-Dependent Luminescence Characteristics of KMg₄(PO₄)₃:Eu²⁺ phosphor for White Light-emitting diodes. Sci. Rep. 5, 9673; DOI:10.1038/srep09673 (2015).

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