Extracorporeal Delivery of rAAV with Metabolic Exchange and Oxygenation

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Over the past decade much progress has been made towards the treatment of disease with recombinant adeno-associated viral vectors, ranging from cancer to muscular dystrophies, and autoimmune diseases to cystic fibrosis. Given inherent challenges of vector delivery we developed a system incorporating commercially available dialysis equipment. This concept was evaluated in vitro utilizing rAAV expressing the reporter gene human placental alkaline phosphatase. A number of pre-circulating conditions were assessed. Vector recovery was evaluated by quantitative vector genome analysis and cellular transduction assays. A dialysis circulation time course was established, and results were recorded across varied conditions ranging from approximately 2 to 90% retention of viable vector. This approach is unique in that it focuses on efficient localized, isolated and continual delivery of vector to target tissues, provides for the preservation of tissue integrity with dialysis for metabolic exchange and allows for the transfer of oxygen through a secondary membrane post-dialysis.

AV is a single-stranded DNA-containing virus, belonging to the Parvoviridae family that has not been shown to be associated with any known pathogenicity in humans1–3. At least 12 serotypes have been identified from primates4–6 displaying various tropisms in vivo7–10. rAAV vectors are attractive for gene therapy applications, given they are capable of transducing numerous cell types and support stable, long-term gene expression with minimal induction of an immune response11,12. Stable gene expression following rAAV injection into muscle has been reported for up to 2 years in mice and more than 7 years in dogs and rhesus monkeys13–17. The safety and efficacy of rAAV-based gene delivery approaches can depend not only on the serotype, but also on numerous other variables including the quality of the vector preparation, vector dose, route of delivery, anatomical barriers, animal species and host immune status18–20.

In order to overcome some of these limitations we have developed a regionalized dialysis-based extracorporeal system for rAAV vector delivery localized to the desired tissue bed (Figure 1). Our system utilizes hemodialysis equipment that is already commercially available in the United States and readily available in most clinical settings. Over recent years, modern hemodialysis membranes, derived from synthetic polymers, have improved and are more biocompatible21. These membranes are widely used in patients with end stage kidney disease and are well tolerated clinically. In the present study, we utilized two different types of dialysis membranes, a low flux dialyzer composed of polysulfone (F3, Fresenius) and a high flux dialyzer composed of polyamide (6H, Gambro). The dialyzers utilized were chosen for their biocompatible properties and their small priming volume that limits the volume of blood to fill up the membrane22,23. To our knowledge, adsorption of rAAV to dialysis membranes has not been studied. In this manuscript we describe the circuit and present in vitro data evaluating the effectiveness of vector transduction following the circulatory procedure.

Results

Four different priming solutions were evaluated: normal saline (0.9% sodium chloride), Pluronic F-68 (0.01% in saline), bovine serum albumin (5% in saline) and whole blood from a rAAV6 sero-negative non-human primate (m. nemestrina), a medium-sized Old World monkey. When utilizing saline alone to prime the circuit (Figure 2) there was a rapid drop in the circulating concentration of AAV. The decline continued in a time dependent fashion until the end of the 60 min when little AAV was left in the sample fluid as assessed by quantitative PCR (qPCR). Transduction assays confirmed very little vector retention in the samples as early as 5 minutes into circulation. When using surfactant Pluronic F-68 at 0.01% in saline as the priming solution vector recovery over time remained poor (Figure 3). The inclusion of a 5-minute pre-circulation of 5% bovine serum albumin into
saline priming fluid of the extracorporeal circuit (Figure 4A, 4B) revealed improved vector retention and transduction throughout the duration of the circulatory period, though there was an initial drop in vector genome retention, as determined by qPCR, shortly after starting the procedure. Increasing the pre-dialysis incubation time of the albumin priming fluid to one hour (Figure 4C) showed further improvement in vector recovery during the re-circulation procedure. Priming with blood was highly effective at preventing rAAV6 binding to the circuit components as well preserving transduction capacity throughout the circulation procedure (Figure 5).

Figure 1 | Circuit design. The first dialyzer performs traditional diffusion dialysis and ultrafiltration to maintain pH, fluid and electrolyte balance. The second dialyzer is the site of oxygen delivery. Pressure in both limbs of the circuit is monitored during the circulation procedure.

saline alone. (A) Vector genome quantification as determined by qPCR. (B) Infectivity of AAV6-CMV-hPLAP as determined by the HT1080 cellular transduction assay (shown for 0, 5, and 60 minutes post-infusion).
Oxygen was delivered at varying rates to the empty dialysate compartment of the gas exchanging dialyzer during the experiments that utilized whole blood with the inclusion of heparin. Blood gas measurements were taken from sample ports in the circuit before and after each dialyzer and the averages of values taken from a point in the circuit before the gas exchanging dialyzer and after the gas exchanging dialyzer were calculated. There was a dramatic increase in blood pO2 and expected decrease in pCO2 across the gas exchanging dialyzer (Figure 6, Table 1).

Discussion

In this circulatory model (Figure 1), a major limitation is vector loss due to non-specific binding, likely primarily contributed by surface charge topology of the vector, to artificial surfaces in the extracorporeal circuit. To address this problem we undertook a series of experiments to test AAV retention and transduction after the use of various circuit priming solutions. Our model utilized rAAV6 due to its ease of purification, ability to readily transduce a broad range of tissues, and high degree of sequence identity to rAAV1 (6 amino acid

![Figure 3](image3.png) | Assessment of a 5-minute pre-circulation with Pluronic F-68 and the ability to prevent vector adsorption to the dialysis circuit. (A) The HT1080 cell transduction assay as shown reveals a limited capacity to prevent vector binding to surface components within the circuit. (Pre indicates that the sample was drawn from a point in the circuit prior to the dialyzer and post indicates that the sample was taken after the dialyzer).

![Figure 4](image4.png) | A 5% albumin priming step considerably prevents vector binding to the extracorporeal circuit. (A) Vector genome analysis as determined by qPCR following a 5 minute priming course with 5% albumin. (B) Vector transduction capacity as revealed by the HT1080 assay with 5 minute albumin priming. (C) A 60 minute 5% albumin priming step further enhances vector recovery from the extracorporeal circuit as shown by qPCR vector genome analysis.
dissimilarity), presently being utilized in the first European Commission approved marketing authorization for gene therapy. When priming with normal saline alone, vector loss occurred early on in the time course of the procedure, indicating that vector binding to the artificial surfaces of the extracorporeal circuit occurred relatively rapidly. Pluronic F-68 had previously been reported to limit non-specific binding of rAAV to artificial surfaces. However, we did not observe an increase in vector recovery (Figure 3). The reason Pluronic F-68 was ineffective in our experiment is unclear. In that Bennicelli et al reported a larger recovery of vector (albeit with rAAV2) we cannot rule out that there could be a dose effect given the concentration of vector used in our circuit was comparatively

Figure 5 | Whole blood pre-circulation of 30-minutes prevents vector absorption to the surface components of the extracorporeal circuit. (A) Cesium chloride density gradient separating genome containing virions (Fulls) from virions that lack viral genomes (upper band). (B) Vector genome quantification as assessed by qPCR for the respective times. (C) HT1080 transduction assay evaluated at time 0, 30, and 60 minutes after vector infusion.

Figure 6 | Whole blood pre-circulation time of 30-minutes with the incorporation of dialysis membrane for oxygen delivery. (A) Image of system with oxygen being delivered across the lower membrane. (B) Evaluation of vector genomes retained over time as determined by southern blot quantification. (C) Partial pressure of oxygen over time (10 minutes, 1 L/min; 0-draw, time-0 from blood tube; 0-circ, time-0 from circuit; pre, arterial port; post, venous port).
1-log lower. Given the multi-component nature of our system, it is also possible that the dialysis membrane itself is not effectively blocked with P188 relative to the silicone or plastic components of the circuit. This would be supported by the observation of significantly less transduction being obtained from the venous sample port (post-dialyzer) relative to the arterial sample port (pre-dialyzer) at the 5-minute time point. It is also possible that some of the Pluronics F-68 may have passed through the dialysis membrane during the priming procedure leading to Pluronics F-68 loss from the circuit prior to the addition of rAAV. Pluronics F-68 has a molecular weight of 8400 daltons and therefore is small enough to pass through the pores on our high-flux dialyzer. Albumin was effective in preventing vector loss, presumably by coating the artificial surfaces and preventing rAAV6 non-specific binding. The efficacy of albumin in prevention of rAAV6 loss was improved with longer (60 min) dwell times prior to the addition of vector to the circuit.

The priming solution used for in vivo situations is likely to contain blood from the vasculature of the target tissue. To test the efficiency of rAAV6 recovery in the presence of blood we utilized non-human primate blood from a subject that was pre-screened for an excessively low titer (1 primate blood from subject) prior to the addition of vector to the circuit.

The efficacy of albumin in prevention of rAAV6 loss was improved with longer (60 min) dwell times prior to the addition of vector to the circuit.

The results of the chemistry analysis indicate that the partial pressure of oxygen can be increased and the partial pressure of carbon dioxide decreased using our technique to deliver oxygen to the blood in the circuit through a hollow fiber dialyzer (Figure 6, Table 1). The addition of oxygen to the circuit may allow longer periods of time for tissues to be isolated from the systemic circulation, thereby allowing more time for vector transduction to occur without incurring tissue ischemia and cellular injury due to hypoxia. The addition of oxygen to the extracorporeal circuit in this simple fashion is novel and even in the absence of gene therapy has the potential to be beneficial in many clinical settings.

Table 1 | Blood gases and electrolyte Summary

| Draw  | O2 (L/min) | pH | pCO2 | pO2 | HCO3 | TCO2 | O2 sat | Na  | K   | iCa | Glc | Hct | Hb  |
|-------|------------|----|------|-----|------|------|-------|-----|-----|-----|-----|-----|-----|
| BT    | 0          | 7.29 | 53.7 | 129 | 25.9 | 28   | 98    | 149 | 2.9 | 1.14 | 34  | 41  | 13.9 |
| art pre | 0          | 7.26 | 63.2 | 162 | 28.5 | 30   | 99    | 135 | <2  | 1.3  | 96  | 16  | 5.4  |
| O2 pre | 1          | 7.4  | 46.5 | 195 | 28.8 | 30   | 100   | 135 | <2  | 1.34 | 98  | 16  | 5.4  |
| ven post | 1         | 7.46 | 41   | 333 | 29.5 | 31   | 100   | 135 | <2  | 1.31 | 97  | 16  | 5.4  |

[BT = blood tube (time-0), art pre, arterial sample port; O2 pre, sample port pre-oxygen dialyzer and post-dialyzer sample port; ven post, venous sample port] Numbers reported as averages.

Methods

Vector production. Recombinant AAV6 vector was prepared as previously described3, 4, 11. Briefly, genome-containing vectors were produced by CaPO4 transfection of HEK 293 cells with plasmids containing pDGM6 packaging/helper genes and rAAV-CMV-hPLAP-SV40 promoter vector genomes32. Cells were collected and processed through a microfluidizer (Microfluidics, Newton, MA), and vector particles were purified on a HiTrap heparin column (GE Healthcare, Chalfont St. Giles, UK). The virus was layered on a sucrose gradient (40%), spun at 27,000 rpm for 18 hours at 4°C, and resolubilized in Hanks balanced salt solution (HBSS). Empty capsids were removed from the preparation by twice performing a CsCl gradient purification (preparation spun in an ultracentrifuge tube of 1.37 g/mL CsCl, 35 k r.p.m. for 24 hours at 6°C in an SW55ti), followed by dialysis into Hank’s buffered salt solution (Invitrogen, Carlsbad, CA). Vector genome titer was determined by Southern blot with a DNA standard of known quantity.

Vector genome quantification. Total nucleic acid from circulated samples was obtained by digesting vector samples with proteinase K followed by phenol chloroform extraction and ethanol precipitation. All real-time, quantitative PCRs were performed on a ABI 7500 Real Time PCR System (Applied Biosystems, Foster City, CA) in a total volume of 25 μl, consisting of 5 μl sample DNA, 12.5 μl TaqMan Universal PCR Master Mix (Applied Biosystems, Foster City, CA), 0.2 μM of each primer, and 0.1 μM TaqMan custom probe (Applied Biosystems, Foster City, CA). Reaction conditions were 50°C for 2 minutes, 95°C for 10 minutes, and 40 cycles of [95°C for 15 seconds followed by 60°C for 1 minute]. Each sample was analyzed in triplicate for concentration of total vector genome detection, and the probe and primer set was targeted to the SV40 polyadenylation region of the vector genome. SV40 Primers: 5'-TTTCTACGTGTCGAGATGTTCTGTTCC-3', 5'-ATCTTGAGCTTGACTAGACGAGTCT-3', TaqMan Probe: 5'-6FAM- ACTCATCAATGTATCT TATCATG-MBGNQ-3'. The AAV-CMV.hPLAP-SV40 plasmid was used as standard in order to obtain absolute genome copy numbers obtained for each sample. Southern blot analysis was additionally performed in order to confirm results of the qPCR on select experiments. In blood containing samples we utilized a 30% sucrose cushion in order to pellet a 0.1 ml sample containing the rAAV vector. Following removal of the cushion, the virus was then resuspended in loading buffer, boiled for 5 minutes, prior to loading onto the agarose gel. Samples were
transferred to nylon membrane and hybridized utilizing a SV40 oligo probe labeled with phosphorus-32, exposed overnight and quantified using the phosphoimager (Olympus SXZ16).

**Blood gas & electrolyte analysis.** Measurements of blood gases and electrolytes were performed prior to loading the extracorporeal circuit and at time increments throughout with a blood gas analyzer (Abaxis iSTAT1, CG8+ cartridges).

**Circuit design.** The circuit consists of low volume hemodialysis blood tubing (Combitub, Fresenius) with a priming volume of 97 mL. The tubing is composed of polyurethane and is sterilized with ethylene oxide. The tubing is connected in series with two hemodialyzers. The dialysis filters include a low-flux, hollow fiber, single use dialyzer (F3, Fresenius) and high-flux, hollow-fiber, single use dialyzer (6H, Gambro). The F3 membrane is composed of polysulfone with a fiber inner diameter of 200 µm, membrane wall thickness of 40 µm and a surface area of 0.4 m². The 6H membrane is 24 mL, ultrafiltration coefficient 1.7 mL/mmHg/min. The housing of the dialyzer is composed of polycarbonate, potting material is polyurethane and the dialyzer is sterilized with ethylene oxide. The 6H membrane is composed of a polyamide mix with a fiber inner diameter 215 µm, membrane wall thickness of 30 µm and a surface area of 0.6 m². The priming volume is 52 mL. The plasticization of the housing of the dialyzer is composed of polycarbonate, the potting material composed of polyurethane and the dialyzer is sterilized with steam. Following the initial dialysis filter, a second filter is placed in series to serve as the point of oxygen delivery. The dialysate compartment of this filter is connected to a oxygen tank which allows oxygen to flow by the membrane and diffuse into the circuit. The circuit tubing and dialyzers are attached to a hemodialysis machine (Fresenius, 2088i) which consists of a roller pump to control movement of circulatory fluid through the circuit, pressure monitors, a dialysate proportioning system for formation of dialysate and various other safety monitors. Sampling ports are available in the circuit for measures of interest such as vector concentration. The products utilized in this project are all FDA approved for use in humans on hemodialysis, are generally accepted as safe, and are composed of the most biocompatible materials available today.

**Circuit operation.** Prior to each in vitro procedure the tubing and dialyzer were primed with a solution of lactated ringers or normal saline. After the air was voided from the tubing the arterial and venous limbs of the circuit were connected to form a continuous loop. Priming solution was then allowed to circulate for a period of 10–15 minutes with dialysis occurring, leading to the formation of a uniform physiologic solution in the circuit with pH and electrolyte composition similar to the dialysate. After the pre-procedure circulation period, addition of a coating solution such as albumin (BSA) or surfactant (P188) was administered to the circuit. The solution was allowed to circulate or dwell for a period of time prior to the addition of vector. After the setup and priming procedure was complete, vector in a volume of 1 ml of Hanks buffered saline (~1 × 10^3 total vector genomes) was added to the circuit and allowed to circulate. Flow of the circulating fluid was kept between 150–200 ml/min. Dialysate flow was kept at 500 ml/min. Final dialysate was composed of 2 mEq/L of KCl, 35 mEq/L of bicarbonate, 133 mEq/L of sodium, 2.5 mEq/L of calcium, 1 mEq/L of magnesium, 8 mEq/L of acetate, 101 mEq/L of chloride and 100 mg/dL of dextrose. The duration of circulation was 60 minutes, samples were taken for analysis at time 0, 5 min, 10 min and then every 10 min for the duration of the procedure.

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Acknowledgements

We thank James Allen for critical reading of the manuscript, and Steve Hauschka for insightful experimental suggestions. Additionally, we thank Arlene Chen for administrative support. SB was supported by the Advanced Nephrology Dialysis Fellowship at the University of Washington with funding from the Northwest Kidney Centers. JSC supported by funding from the National Institutes of Health (grants AR40864 and AG033610). The authors have no conflicts of interest to disclose.

Author contributions

S.B. and G.L.O. wrote the main manuscript text and prepared all figures. E.F. facilitated rAAV vector production and purification, while S.A., J.S.C. and J.B.H. provided unique insight toward experimental design. All authors reviewed the manuscript.

Additional information

Competing financial interests: The authors declare no competing financial interests.

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How to cite this article: Bieber, S. et al. Extracorporeal Delivery of rAAV with Metabolic Exchange and Oxygenation. Sci. Rep. 3, 1538; DOI:10.1038/srep01538 (2013).