Phase-coexisting patterns, horizontal segregation and controlled convection in vertically vibrated binary granular mixtures

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We report new patterns, consisting of coexistence of sub-harmonic/harmonic and asynchronous states [for example, a granular gas co-existing with (i) bouncing bed, (ii) undulatory subharmonic waves and (iii) Leidenfrost-like state], in experiments on vertically vibrated binary granular mixtures in a Heleshaw-type cell. Most experiments have been carried out with equimolar binary mixtures of glass and steel balls of same diameter by varying the total layer-height \((F)\) for a range of shaking acceleration \((\Gamma)\). All patterns as well as the related phase-diagram in the \((\Gamma, F)\)-plane have been reproduced via molecular dynamics simulations of the same system. The segregation of heavier and lighter particles along the horizontal direction is shown to be the progenitor of such phase-coexisting patterns as confirmed in both experiment and simulation. At strong shaking we uncover a partial convection state in which a pair of convection rolls is found to coexist with a Leidenfrost-like state. The crucial role of the relative number density of two species on controlling the buoyancy-driven granular convection is demonstrated. A possible model for spontaneous horizontal segregation is suggested based on anisotropic diffusion.

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I. INTRODUCTION

Real particles are always polydisperse, the simplest case being a binary mixture of particles of different density and/or size. A binary granular mixture driven by external vibrations is known to lead to spontaneous segregation or demixing \cite{1} of two species, which can be a nuisance/blessing for industries dealing with granular materials. The segregation in binary mixtures has been extensively studied under vertical/horizontal vibration \cite{2} as well as in different shearing experiments \cite{3}, although a unified theory for Brazil-nut segregation \cite{4} and its reverse \cite{5, 7} is still missing. Understanding segregation-induced patterns can help to control and manipulate particulate flows, for example, in chemical and pharmaceutical industries. Moving away from applications, patterns are important in dynamical systems theory and non-equilibrium statistical mechanics, since they provide an avenue to probe the validity of any self-consistent theory. Understanding segregation-driven patterns and finding ways to control them is a key challenge in granular physics research.

A vertically shaken box of particles displays a rich variety of patterns: Faraday-type sub-harmonic waves and heaping \cite{5, 10}, oscillon \cite{11}, convection \cite{12, 13, 14}, Leidenfrost-like density inversion \cite{16, 17} and segregation \cite{18, 19}, with each pattern being characterized by its distinct spatial and temporal symmetries. While patterns having different spatial symmetry are routinely found to coexist (e.g. the gas, liquid and solid coexists in driven granular matter \cite{20, 21}), the coexistence of patterns with different temporal symmetry (e.g. a sub-harmonic-wave coexisting with a harmonic or an asynchronous state) is rare. An example of latter-type patterns is the well-known “oscillon” \cite{11} which was discovered in Faraday-type experiments on granular materials under vertical shaking – this represents a period-2 state that coexists with a period-1 bouncing-bed. Such patterns having different spatial and temporal symmetries are heretofore dubbed ‘phase-coexisting’ patterns. For monodisperse granular particles under harmonic shaking, we refer to recent works in Ref. \cite{14, 22, 23} for a broad overview of all observed patterns as well as contributions of different groups; the present work is focussed on uncovering patterns in binary granular mixtures in a Heleshaw-type container under vertical shaking.

In this paper, a variety of new patterns, having different spatial and temporal symmetries (one example being a period-2 wave coexisting with a disordered/asynchronous granular gas), is uncovered in vertically shaken binary granular mixtures that challenges current theoretical understanding of granular flows. It is shown that the “buoyancy-induced” granular convection can be controlled by the addition of a small amount of second species, leading to a “partial-convection” state in which the convection-rolls span only a part of the...
Helešhaw-cell, coexisting with a Leidenfrost-like state in the remaining part of the cell. The genesis of these novel patterns is shown to be tied to the segregation of two species along the horizontal direction which is also confirmed in particle-dynamics simulations. A possible driving mechanism for horizontal segregation under purely vertical shaking is discussed in terms of an anisotropic diffusion tensor.

II. EXPERIMENTAL METHOD AND SIMULATION TECHNIQUE

The experimental setup consists of a quasi-two-dimensional rectangular Plexiglas container which is mounted on an electromagnetic shaker (Ling Dynamics System V456, Brüel & Kjaer). The scaled length \((L/d)\), depth \((D/d)\) and height \((H/d)\) of this container are 100, 5.5 and 80, respectively; a similar setup was used by Eshuis et al. [13] and subsequently by two of the present authors [23] to probe the pattern-formation scenario in a vertically driven mono-disperse granular matter. In this paper we consider a binary mixture of spherical glass and steel balls of the same diameter \(d \approx 1.0\) mm, having a density ratio of \(\rho_{\text{steel}}/\rho_{\text{glass}} \approx 3.06\). The container is filled up-to a specified layer-depth at rest,

\[
F = \frac{h_T}{d} = \frac{h_g}{d} + \frac{h_s}{d} \equiv F_g + F_s \in (2.5, \ldots 10),
\]

where \(h_g\) and \(h_s\) are the initial depths of glass and steel balls. An equimolar (50 : 50) mixture of same-size particles, for which the initial layer-heights of glass and steel balls are equal \((h_g = h_s)\), was used in most experiments; the effect of varying the relative number fraction of steel balls \([F_s/F = h_s/h_T \in (0, 0.5)]\) was also assessed for few cases.

The particle-filled container is vibrated vertically, with a harmonic wave \(y = A \sin(2\pi ft)\) of amplitude \(A\) and frequency \(f\) by the electromagnetic shaker which operates in a closed-loop, controlled by a controller (COMET, B&K) and an amplifier (PA 1000L, B&K) through a software interface. To generate a feedback signal of required amplitude and frequency of the harmonic excitation, a piezoelectric accelerometer (DeltaTron \(^\circledR\)) is attached on the head-expander over which the Plexiglas container is mounted.

A. Initial configuration and experimental protocol

The experiments were performed for a range of shaking acceleration/intensity

\[
\Gamma = \frac{4\pi^2Af^2}{g} \in (0, 50),
\]

in both up-sweeping (increasing frequency \(f\) from the rest state) and down-sweeping (decreasing frequency from an excited state at the same ramping rate) modes. For a specified shaking amplitude \(A/d (\approx 3.6)\), the shaking acceleration \(\Gamma\), [2], was increased/decreased by increasing/decreasing frequency \(f\) at a linear rate; all results presented corresponds to a linear frequency-ramping of 0.01 \(Hz/s\); the results are found to be almost identical for a ramping rate of 0.1 \(Hz/sec\). To assess the stability of observed patterns, many experiments were repeated at fixed \(\Gamma\) for at least 30 minutes \([> O(10^4\tau)]\), where \(\tau = 1/f\) is the time-period of shaking.

The up-sweeping experiments were done with an initial configuration of randomly mixed mixture of steel and glass balls, and the final state of each up-sweeping experiment is used as the initial state for its down-sweeping evolution at the same rate of frequency ramping. Some experiments were also repeated with segregated initial states: (i) steel balls on top of glass balls and (ii) glass balls on top of steel balls; the reported patterns are found to be qualitatively similar irrespective of the initial state.

B. Imaging and velocity measurement

The temporal evolution of the collective motion of particles has been recorded using a high-speed camera (IDT MotionPro Y4S3) at 1000 frames/second; this camera can operate at 5100 fps at the full resolution of 1016 \(\times\) 1016 pixels. The images were analyzed to yield information on the onset value of \(\Gamma\) for different types of patterns and their characteristics (sub-harmonic or synchronous, segregation, and coexistence of different phases). Moreover, a commercial PIV (Particle Image Velocimetry) software (“Dynamic Studio Software” of Dantec Dynamics A/S, Denmark) was used to extract coarse-grained/hydrodynamic velocity field by processing the images using an adaptive-correlation technique in which the size of the interrogation window is varied adaptively from 64 \(\times\) 64 to 16 \(\times\) 16 pixels, with 50% overlap. The related experimental details of image-analysis and the PIV methodology are documented in Ref. [23].

C. Event-driven simulation

Event-driven simulations for a similar system of vibrated binary mixture were carried out to cross-check the robustness of the present experimental findings. A binary mixture of equal size hard inelastic spherical particles of a specified density-ratio \((\rho_{\text{steel}}/\rho_{\text{glass}} = 3.06)\) is used as a model granular mixture. The particles are considered as rough hard spheres with translational and rotational degrees of freedom, and the whole box is vibrated by a bi-parabolic sine-interpolation in the same region of the phase-space of experiments; the event-driven algorithm and simulation details can be found in Ref. [24]. The collisions between particles are modelled by normal and tangential restitution coefficients: \(e_n = e_t = 0.95\) for glass-glass, \(e_n = e_t = 0.85\) for steel-steel and \(e_n = e_t = 0.9\) for steel-glass.
for steel-glass collisions; the static and dynamic friction coefficients are $\mu_s = \mu_d = 0.1$ for both materials. The collisions of particles with the bottom-plate as well as with front, back and two side walls are modelled same as particle-particle collisions, with $\epsilon_s = \epsilon_r = 0.95$ and $\mu_s = \mu_d = 0.1$. We have checked that replacing the front- and back-walls with periodic boundary conditions do not affect the observed patterns.

III. PATTERNS, SEGREGATION AND CONVECTION CONTROL

A. Phase diagram of patterns: experiment vs simulation

We begin by describing the complete phase diagram of all patterns in the $(\Gamma, F)$-plane for up-sweeping experiments, shown in Fig. 1(a); we also refer to Supplementary Movies 1 and 2 for a visual inspection of different patterned states. The symbols in Fig. 1(a) represent the onset of a new state/pattern when the shaking intensity ($\Gamma$) is increased from zero for a specified layer depth $F$; the broken-lines joining different symbols represent ‘approximate’ phase-boundaries for the transition between two patterned-states in the $(\Gamma, F)$-plane. The stable nature of different types of patterns, marked in Fig. 1(a), has been verified by repeating experiments at selected values of $\Gamma$ and $F$ over a long time $t/\tau \gg 10^3$.

For $\Gamma \sim 1$, the kinetic energy of particles is not able to overcome their dead-weight and hence the granular bed moves synchronously with the container without getting detached from the base plate – this is called solid bed, that occurs below the horizontal line around $\Gamma \sim 1$ in Fig. 1(a). With increasing $\Gamma > 1$, the bed detaches from the base and starts bouncing like a single body, akin to a particle bouncing off a plate with zero restitution coefficient – this is the regime of bouncing bed (BB) whose motion is synchronized with the external shaking frequency and hence called a synchronous wave (see Movie-1). For the present system of a binary mixture, the solid bed gives birth to a BB state for $F \geq 3.75$, and a mixed ‘$BB \& Gas$’ state for smaller filling heights $F < 3.75$ – these two regions are marked in Fig. 1(a) above the solid-bed region.

An illustration of the ‘$BB \& Gas$’ state is displayed in the lower panel of Fig. 2 at a shaking intensity of $\Gamma = 3.5$ for a layer-height of $F = 2.5$. This represents a binary pixel-image of the snapshot of the instantaneous particle configuration – it is seen that a relatively low-density state (populated largely by heavier steel balls) on the right of the container coexists with a bouncing bed state on its left. The upper panel of Fig. 2 displays the average pixel-intensity profiles for $F = 2.5$, 3 and 3.65 – these profiles have been calculated by averaging the pixel intensities over a horizontal strip (see the red-colored box in the lower panel) of height of approximately two particle diameters. It is clear that with increasing $F$ the length of the dilute gaseous region decreases, with a transition from ‘$BB \& Gas$’ to a complete BB-state occurring at $F \geq 3.75$ (marked by the vertical dashed line in Fig. 1(a) for $\Gamma < 5$).

In Fig. 1(a) the region enclosed by blue circles and orange pentagons represents another “mixed” pattern (“$UW \& Gas$”) consisting of a period-2 undulatory wave (UW) and a gas-like state – in this region the data for down-sweeping experiments, marked by grey circles, are also superimposed. These experiments were repeated at
least three times, and we found hysteretic-like behaviour for the onset of ‘UW+Gas’ pattern only at larger layer depths i.e. \( \Gamma_{\text{up onset}} > \Gamma_{\text{down onset}} \) for \( F > 4.0 \). (For other patterns marked in Fig. 1(a), the onset value of \( \Gamma \) at any \( F \) shows little variation for upsweeping and down-sweeping experiments.) From Supplementary Movie-1, it can be verified that the mixed state of “UW & Gas” maintains its shape and position for a very long time, and hence this as well as other patterns in Fig. 1(a) are stable. The characteristic features and novelty of “UW & Gas” pattern and its possible origin are discussed later in Sec III.B.

To check the robustness of new patterned-states in Fig. 1(a), we have constructed the phase-diagram of patterns based on MD-simulations as shown in Fig. 1(b); the symbols represent simulation data that were obtained by running simulations at specified values of layer-depth \( F \) and ramping-up shaking frequency (and hence increasing \( \Gamma \)) as done in experiments. It is clear that all patterns uncovered in experiments are also found in simulations, although there are variabilities in terms of the range of \((\Gamma, F)\) over which each pattern can persist in simulations. For example, the value of \( \Gamma \) for the onset of the mixed-state “UW & Gas” (denoted by orange-colored pentagons in panel b) agrees closely with experiments, but these patterns persist at much larger values of \( \Gamma \) in simulations than in experiments. Consequently, another mixed-pattern of “LS+Gas” (the Leidenfrost-like state (LS) coexisting with a gas-like state; denoted by blue circles in Fig. 1(b)) are found at much larger values of \( \Gamma \) in simulations. The remaining patterns in Fig. 1(b), such as “Gas+Cluster” (black hexagons), “BB+Gas” (pink diamonds), “BB” (denoted by left triangles), “UW” (grey squares), and “LS” (inverted green triangles) are found to encompass almost the same regions of \((\Gamma, F)\)-space in simulations and experiments. A detailed description of the “LS & Gas” pattern is deferred to Sec. III.C, and the onset of convection (that occurs at much higher values of \( \Gamma \), not shown in Fig. 1 but see supplementary movies as well as Fig. 3) and its control are discussed in Sec. III.D. On the whole, the comparison between experiment and simulation in Fig. 1(b) confirms that all patterns uncovered in experiments are robust.

### B. Coexistence of synchronous and asynchronous states: “UW & Gas” and “Gas & Cluster”

Figure 3 displays four images with increasing filling depth \( F = F_g + F_s \) at \( \Gamma \approx 9 \), refer to Fig. 1. A cluster of glass-rich balls is seen on the left of the container in Fig. 3(a) that coexists with a gas-like state of heavier steel balls on the right of the container at \( F_g = F_s = 1.25 \) – this is dubbed “Gas & Cluster” pattern (which is marked in the upper-left side in the \((\Gamma, F)\)-plane in Fig. 1); the cluster was also observed on the right side of the container. In either case, once formed, the cluster retains its position for a long time exceeding \( O(10^4 \tau) \) and therefore the “Gas & Cluster” is a stable pattern. At the same \( F = 2.5 \) but with increasing \( \Gamma \), the cluster size de-
creases, it undergoes a random oscillation and eventually vaporizes to give birth to a granular gas at large enough $\Gamma > 40$ (not shown).

When the total layer depth is increased to $F = 3$, we find a coexisting pattern of (i) a granular gas on the left of the container and (ii) an undulatory wave (UW) on its right as shown in Fig. 3(b) – this is dubbed “UW & Gas” pattern. For even deeper beds ($F = 5$), a complete UW is found to span the whole length of the container, see Fig. 3(d). These UWs are sub-harmonic standing waves whose time-period of oscillation is twice the time-period ($\tau = 1/f$) of shaking (i.e. the peaks and valleys of UWs repeat after $2\tau$, see Movie 1) and hence called ‘$f/2$’ or ‘period-2’ waves. A ‘partial’ UW state, such as Figs. 3(b,c), maintains its shape and position for a very long time ($t > 5\times 10^4\tau$) – hence these patterns are indeed stable and long-lived.

While the ‘Gas & Cluster’ state (Fig. 3(a)) represents the coexistence of two phases having different spatial-order (gas and liquid) and different temporal symmetry, the ‘UW & Gas’ state (Figs. 3(b,c)) represents a rare coexistence of a period-2 sub-harmonic wave and an asynchronous/disordered gas-like state. Such coexisting states of subharmonic/harmonic and asynchronous/disordered states having different spatial and temporal symmetries are heretofore dubbed phase-coexisting patterns.

In the context of vibrated “monodisperse” granular materials, the experimental work of Gotzendorfer et al. [27] first reported the coexistence of subharmonic/harmonic and asynchronous (gas-like) states. However these experiments were carried out under “combined” vertical and horizontal shakings; the observed coexistence of gas and subharmonic bouncing state disappeared when the horizontal component of excitation was switched off. Another related pattern is oscillon [11] which represents a period-2 liquid-like state that coexists with a period-1 solid-like bouncing-bed state; since two parts of an oscillon are temporally synchronous (with different time-periods) as well as spatially ordered, the oscillons must also be categorized as different from the presently uncovered phase-coexisting patterns. In contrast to above two works, the present experiments deal with binary granular mixtures that show coexisting patterns with spontaneous horizontal segregation (Fig. 3) subject to harmonic excitation along the vertical direction. Under purely vertical vibration, we are unaware of any work where the coexistence of “synchronous” and “asynchronous” states were reported in either monodisperse/binary mixtures. The onset of coexisting synchronous and asynchronous patterns seems to be tied to the time-evolution of the segregation of two species as we demonstrate below via particle-dynamics simulations of our experimental setup.

1. Horizontal segregation in ‘UW & Gas’ state

Note in Fig. 3(a–c) that most of the steel balls are in a gas-like state, while the cluster and the UW are dominated by glass balls, representing a state of horizontal segregation. Since it is difficult to quantify segregation in present experiments due to the finite depth (more than five particle diameters) of our quasi-2D container, we performed event-driven simulations of the same setup to understand the role of segregation on observed patterns.
The degree of segregation, along the horizontal and vertical directions, is quantified using the following order parameter [26]:

$$\delta = 1 - \frac{1}{N} \sum_{i} n_g(i)n_s(i)/\sqrt{\sum_{i} n_g^2(i) \sum_{i} n_s^2(i)}$$  \hspace{0.5cm} (3)

where \(n_g\) and \(n_s\) are the number density fields of glass and steel balls, respectively, in a given direction, and the sum runs from 0 to the corresponding system length in steps of one particle diameter.

The evolution of \(\delta\), Eq. (3), in the ‘UW & Gas’ state is shown in Fig. 4(a) for initial (main panel) and long (left inset) times, with parameter values as in Fig. 3(b). It is observed that the vertical segregation remains small at all times and the system evolves towards a state with significant horizontal segregation at late times. The snapshots in Figs. 4(b,c) at different times confirm that the horizontal segregation precedes the formation of an UW-state that coexists with a granular gas. The long-time simulation patterns are displayed in Figs. 4(c,d,e) at time-instances separated by \(\tau/2\); the wavy-part indeed represents an \(f/2\) subharmonic-wave that coexists with a disordered gas; notably, Figs. 4(c,e) bear striking resemblance to experimental pattern in Fig. 3(b). Overall, the ‘UW+Gas’-patterns obtained from both experiment and simulation consist of a gas-like state coexisting with a period-2 subharmonic wave; the simulations further confirmed that the primary compositional characteristic of this mixed pattern is the horizontal-segregation of two species.

The right inset in Fig. 4(a) clarifies an important point, the granular energy is unequally partitioned [28] – the heavier steel particles possess a higher kinetic energy \((E_s/E_g \approx 3)\) and hence are in a more mobile gas-like state; in contrast, the lighter glass particles possess a lower kinetic energy and are thus relatively less mobile and they tend to move together, leading to a cluster of glass-rich particles. The energy non-equipartition in a granular mixture could be a key factor for the observed segregation along the horizontal direction and the resulting phase-coexisting patterns. A driving mechanism based on energy non-equipartition has been advocated for horizontal segregation observed in simulations of a sub-monolayer binary mixture [26] under vertical confinement, although in the latter system the resulting state appears to be akin to the gas-solid coexistence phenomenon. On the other hand, at large shaking intensities \(\Gamma \sim O(10)\) of present experiments, certain Knudsen-driven rarefied effects are likely to be important, leading to anisotropic diffusion and consequently to horizontal segregation – a model for such diffusive-mechanism is discussed in Sec. IV.A.

2. Possible stability mechanism of partial UW-state

The ‘UW & Gas’ state, such as in Figs. 3(b, c), is truly exotic since its long-time stability defies basic physics knowledge as we explain below. For mono-disperse systems, the genesis of sub-harmonic UWs [e.g. in Fig. 3(c)] has been explained as a bifurcation from the BB-state due to the bending resistance of an effective elastic bar [29]. More specifically, when a compact layer of granular materials (the BB-state, constrained by two side-walls) impacts on the base plate, the lowest layer of particles undergoes dilation [29] which creates an effective tension that increases with increasing \(\Gamma\), thus giving birth to a buckled state of the granular layer, such as Fig. 3(c), beyond some threshold \(\Gamma\). This analogy with the buckling of an elastic-rod is difficult to reconcile with our finding of ‘partial’ UWs (Fig. 3b) since the compact granular layer is free to dilate near the end where it is in constant touch with a granular gas; moreover, the ‘unconstrained’ dry granular materials cannot sustain tensile force. For the same reason, another possible mechanism due to the sub-harmonic parametric instability [9, 21] can be ruled out for the genesis of ‘partial’ undulatory waves.

A closer analysis of movies (Movie-1) suggests a more complex process: when a partial UW hits the base, it dilates, resulting in expulsion of particles to the gaseous region; however, there is continual addition of ‘saltating’ particles from the gaseous region to UW-state – both processes balance each other, leading to a stable ‘UW & Gas’ state. We speculate that the collisional pressure within the gaseous region may also play the role of a dynamic barrier, thereby helping the ‘partial’ UWs to last for a long time.
FIG. 6: Snapshots and PIV-velocity fields of bouncing bed (BB) states at $\Gamma = 4$ and $F = 4$: (a) $t = 0$, (b) $\tau/2$ and (c) $\tau$, with $\tau = 1/f$ being the time-period of harmonic shaking. The horizontal arrow in each snapshot indicates the location the bottom of the box.

C. Leidenfrost-like states and segregation

We now turn our attention to higher shaking intensities ($\Gamma > 20$, not shown in Fig. 1), where the system goes through different states with increasing filling depth ($F$). At $\Gamma = 50$, there is a gaseous state for $F \leq 3$ and this gives birth to a mixed state, Fig. 5(a) at $F = 4$, of a granular gas and a cluster on the right and the left of the container, respectively. We verified that the cluster is in a Leidenfrost-like state (LS) [14, 16] that corresponds to a density-inversion wherein a dense cloud of particles floats over a relatively dilute gaseous region of fast moving particles adjacent to the base. (This analogy of a floating granular-layer with the original Leidenfrost-effect [23] of a liquid-drop hovering over its own vapour-cushion was suggested by Eshuis et al. [16].) It has been established recently [23] that the floating dense-layer has a liquid-like structure as confirmed via an analysis of its pair-correlation function, and the LS moves synchronously with the vibrating container and hence this represents a period-1 pattern. Therefore, the mixed state of “Gas & LS” in Fig. 5(a) represents the coexistence of a disordered granular gas and a synchronous “liquid-like” period-1 wave.

A complete LS spanning the whole length of the box appears at larger filling depths (for $F > 5.5$) as shown in Fig. 5(b). As in the case of “Gas & LS” pattern, the steel and glass balls appear to be segregated along the horizontal direction in the LS pattern too – this has been verified in simulations (see below). The coarse-grained PIV velocity field (calculated by considering two successive frames separated by 1 ms) within the boxed-region of Fig. 5(b) is shown in Fig. 5(c) – there are strong correlated motions along both horizontal and vertical directions. Such correlated motion constitutes one characteristic feature of the Leidenfrost state that distinguishes it from the BB-state [23] as it is evident from a comparison of Fig. 5(c) with the velocity-vector plots in Fig. 6. Figure 6 shows three snapshots of the bouncing-bed state at times $t = 0$, $\tau/2$ and $\tau$ each raw image of particle configuration is accompanied by its instantaneous PIV-velocity field that has been evaluated within the red-box. It is seen that there is negligible lateral correlation of velocity and the particle motion is primarily correlated with the vertical motion of the box as expected for a BB-state.

The simulation analog of Figs. 5(a,b) are displayed in Figs. 7(a,b), respectively. As in experiments (Fig. 5a), the simulations confirmed that the partial Leidenfrost state (Fig. 7a) is a mixed pattern of a gas-like state dominated by heavier steel balls that coexists with a glass-rich Leidenfrost-like state. A closer inspection of Fig. 7(b) indicates that there is segregation of steel and glass balls along the horizontal direction for the case of ‘complete’ Leidenfrost state too. For the latter case, the temporal evolution of segregation index, Eq. (3), obtained from simulations is displayed in Fig. 7(c). There is clear vertical segregation for a short time ($t/\tau < 200$), but the system eventually reaches a steady state with significant horizontal segregation. We therefore conclude that both the partial and complete Leidenfrost states are characterized by the segregation of steel and glass balls along the horizontal direction.

D. Granular convection and its control

For the same shaking intensity of $\Gamma \approx 50$ as in the Leidenfrost state in Fig. 5(b), the corresponding mono-disperse system of glass balls showed a convective motion [14], containing six counter-rotating rolls which can be visualized from the supplementary Movie-2. This indicates a strong influence of steel particles on the dynamics of the mixture. To better understand this, we progressively varied the concentration of steel particles. With the addition of 1% steel balls ($F_s/F = 0.01$), the
convection pattern and the number of rolls remain the same; this is evident in the PIV velocity field shown in the lower panel of Fig. 8(a), with its upper panel representing the corresponding raw-image of particle configuration. The velocity has been calculated within the red-boxed region of the raw-image – this represents an instantaneous velocity field, calculated over two frames separated by 1 ms; however, due to the small number of particles in the system, the accuracy of the calculated velocity field is limited. Here we are interested only in the gross features of the hydrodynamic velocity field, i.e., whether it contains a circulating motion or not. It may be noted that the convection rolls, such as those in Fig. 8(a), represent the granular analog of the well-studied ‘buoyancy-induced’ thermal convection which was unequivocally demonstrated first in experiments of Eshuis et al. [14].

Figures 8(b–d) show a surprising effect – the number of rolls decreases to four at $F_{s}/F = 0.02$ (Fig. 8b) and to two at $F_{s}/F \geq 0.05$ (Figs. 8c and 8d). In the latter two cases, a ‘complete’ convection state, spanning the whole length of the container, ceases to exist and the system degenerates into a partial convection state, characterized by a pair of counter-rotating rolls in one side of the container and a Leidenfrost state on the other side. An inspection of raw-images in Fig. 8 indicates that the convective rolls in binary mixtures are populated by steel balls, and the remaining part is dominated by lighter glass balls which represents a liquid-like (see the velocity field on the right-side of each image in panels c and d) Leidenfrost state. The inspection of supplemen-
tion beyond a critical value of $F$ pressing the convection intensity. The delayed convection of heavier particles play a role of enhancing and supressing the convection, resulting in a convective state with increasing $\Gamma$ and varying total number-fraction of two species were not reported in previous experiments.

The present experiments and simulations confirmed that most patterns at large shaking intensities (Figs. 2-5) are characterized by the segregation of steel and glass balls along the horizontal direction, with the heavier steel balls being in a gas-like disordered or a convective state and the lighter glass balls in liquid-like UW/cluster/Leidenfrost state. At this point we must...
emphasize that our finding of ‘spontaneous’ horizontal segregation [e.g.
Fig. 3(a-c)] under vertical vibration is distinctly different from those of Ref. 30. In the latter and related works, the base of the container had an asymmetric ‘saw-tooth’ shape which acts like a ratchet for horizontal transport, resulting in ‘preferred’ segregation along the horizontal direction. In contrast, the present finding of horizontal segregation is not boundary-driven, rather it appears spontaneously under vertical excitations when the shaking intensity is large enough \( \Gamma \sim O(10) \) or more and the fill-height is small enough \( F \sim O(5) \) or less.

If the segregation of two species along the horizontal direction is responsible for observed coexisting patterns (such as Fig. 3), the length \( (L/d) \) of the container must be sufficiently large to allow horizontal segregation to take place, otherwise the two species are expected to be well-mixed along the non-driven (horizontal) direction. This is indeed the case as demonstrated in Fig. 10. While the larger container \( (L/d = 50) \) in Fig. 10(a) represents a horizontally-segregated state, the smaller container \( (L/d = 20) \) in Fig. 10(b) is a gas-like state with no visible horizontal segregation; for same parameter values of Fig. 10 increasing the container length to \( L/d = 100 \) leads to another coexisting pattern of “UW & Gas” state (see Fig. 1). It is therefore clear that the length of the Heleshaw-cell must be large enough for the appearance of phase-coexisting patterns (with two species being segregated along the horizontal direction) as found in Fig. 1.

Here we argue that certain Knudsen-driven rarefied effects become important with increasing shaking intensity \( \Gamma \), leading to anisotropic diffusion which can drive horizontal segregation under purely vertical shaking as we illustrate below; our proposed mechanism for horizontal segregation is based on well-known facts about rarefied gas kinetic theory [37–40]. In a driven binary mixture, the net diffusion velocity between two species \( A \) and \( B \) is given by

\[
v_{AB} = v^A - v^B = -\frac{n}{n_A n_B} D^{AB} \left[ \alpha \nabla n + \beta \nabla T \right],
\]

where \( n = n_A + n_B \) is the number density of the mixture, and the expressions for \( \alpha \) and \( \beta \) can be obtained from kinetic theory; the most general form of the diffusion tensor (in two-dimensions) is

\[
D^{AB} = \begin{pmatrix} D_{xx} & D_{xy} \\ D_{xy} & D_{yy} \end{pmatrix}.
\]

(5)

At Navier-Stokes-order (when the gradients of hydrodynamic fields are small, which is characterized by “small” values of the Knudsen number, \( K_n \sim 0 \)), it is well-known that \( D_{xy} = 0 = D_{yx} \) and \( D_{xx} = D_{yy} = D_0 \) and the scalar diffusion coefficient of a binary gas is given by [40, 41]:

\[
D_0 = \frac{1}{2nd^{AB}} \left( \frac{m^{AB}_T}{2\pi m_{A} m_{B}} \right)^{1/2} \propto \sqrt{\Gamma},
\]

(6)

where \( d^{AB} = d^A + d^B \), \( m^{AB} = m^A + m^B \), and the \( T \) is the mixture granular temperature.

When the Knudsen number deviates significantly from zero, the higher-order gradients become important which can be described by Burnett-order theories [37, 38]. Drawing an analogy between mass-transport and heat transport, the form of the anisotropic diffusion tensor, Eq. (5), can be justified [12], with \( (D_{xy}, D_{yx}) \neq 0 \) and \( D_{xx} \neq D_{yy} \); it has been established [12] that the off-diagonal terms of the conductivity/diffusion tensor appear at the second-order in a gradient expansion [i.e. at \( O(Kn^2) \)]. Assuming that the anisotropic diffusion tensor is given by Eq. (5) and under purely vertical shaking along \( y \)-direction as in our experiments, the horizontal component of the diffusion velocity follows from Eq. (4):

\[
v_x^{AB} = \alpha D_{xy} \frac{\partial n}{\partial y} + \beta D_{xy} \frac{\partial T}{\partial y}.
\]

(7)

It is clear that the \( v_x^{AB} \) is non-zero if and only if the off-diagonal components of the diffusion tensor are non-zero and therefore the vertical-gradients alone (in density and/or temperature) can drive segregation of two species along the horizontal direction. This provides a tentative explanation for the observed ‘spontaneous’ horizontal segregation in our setup – a detailed theory can be worked out once all components of the Burnett-order diffusion tensor and other related transport coefficients are known which is left to a future work.
B. Conclusions and outlook

Using both experiments and simulations, we uncovered new patterns in vertically vibrated binary granular mixtures that are characterized by the coexistence of two phases (Movie 1): (i) a disordered/asynchronous granular gas coexisting with (ia) a subharmonic (period-2) undulatory wave, (ib) a synchronous (period-1) cluster, and (ic) a Leidenfrost-like state (of period-1 \cite{23}); and (ii) a Leidenfrost state coexisting with a pair of rolls (i.e. a ‘partial’ convection state). The coexistence of time-periodic synchronous liquid-like and disordered/asynchronous gas-like states is dubbed ‘phase-coexisting’ patterns – these mixed patterns are made of two parts having different temporal and spatial symmetries. Both experiments and simulations confirmed that the onset of all mixed patterns is a consequence of the horizontal segregation of heavier and lighter particles. We discovered a giant effect of adding a small amount of heavier particles that can control (i) the onset of granular convection, (ii) the number of convection-rolls and (iii) the partial convection state (Movie 2). On the whole, controlling patterns in granular flows using such a simple recipe may have far reaching consequences from the viewpoint of potential applications in processing industries.

The segregation between heavier and lighter particles along the horizontal direction is shown to be the key factor for all observed patterns as well as for the protocol for convection control. A possible mechanism for ‘spontaneous’ horizontal segregation under vertical vibration has been put forward in terms of an ‘anisotropic’ diffusion tensor – such a diffusive mechanism is likely to be operative at high-shaking intensities such that the heavier species stays in a relatively rarefied/dilute state compared to the lighter-species. Increasing the lateral confinement (i.e. by decreasing the length, L, of the container) leads to patterns in which two species appear well-mixed, which suggests that the diffusion of two species along the horizontal direction indeed plays a key role on the genesis of horizontal-segregation, resulting in a variety of phase-coexisting patterns that we have uncovered. The derivation of the exact form of the diffusion tensor and the underlying analyses are beyond the scope of the present work and left to future.

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