Decolorization of Synthetic Azo Dyes under Anaerobic Condition in a Continuous Stirred Tank Reactor

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Abstract

Biological treatment for textile wastewater always has a limitation in term of time of reaction and uncertainty along the process. This study focused on the decolorization of synthetic azo dyes in batch reactors with controlled thermotolerant anaerobic conditions. Less-volatile digested sludge collected from a palm oil biogas reactor was used as the organic biodegradation agent for azo dyes. Digested sludge contains high amounts of microbes with uncertain species viable for decolorization purposes. Sodium acetate trihydrate (C\(2\)H\(_9\)NaO\(_5\)) was used as carbon source and mixed with a specific composition of minimum salt media (MSM) in batch reactors as an additional nutrient. Digested sludge both in mesophilic (35°C) and thermophilic (55°C) conditions were found to be capable of decolorizing 100, 200 and 300 ppm of three types of azo dyes: Reactive Green 19 (45.56%, 69.73%; 63%, 73.49%; 70.02%, 75.92%), Reactive Orange 16 (46.08%, 78.4%; 64.21%, 85.52%; 74.95%, 85.91%) and Reactive Red 120 (29.11%, 85.32%; 63.35%, 87.69%; 72.02%, 89.5%) respectively after 7 days incubation time. Statistical analysis also showed that the anaerobic thermophilic conditions had significantly accelerated the decolorization process. The anaerobic thermophilic environment will be a good factor to include in future textile wastewater treatment plants.

Keywords: Anaerobic, Continuous Stirred Tank Reactor, Digested Sludge, Azo Dye, Thermotolerant

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INTRODUCTION

The batik (traditional wax-resist dyeing applied to whole cloth) industry especially in the Malaysian states of Kelantan and Terengganu is one of the main attractions in their tourism sector. Many small-scale factories were built years ago without proper waste management systems in place. Lack of awareness and proactive action towards textile wastewater may cause significant problems to the environment, mostly near rivers and the sea. Textile wastewater could be mutagenic, carcinogenic and very toxic towards aquatic life. There are significant problems arising from the textile industry, including their effluents that contain toxic metals like silicate and high levels of chemical oxygen demand (COD). Furthermore, dye effluent are highly colored, toxic and recalcitrant in nature. The textile industry had become the source of highly colored wastewater, which harms the marine life due to low sunlight penetration and excessive oxygen demand. However, textile wastewater could be treated with various methods, including physically, chemically, and biologically or combinations of those methods.

The biological method seems to be the unconventional approach but could be a cost-effective and more eco-friendly way. In the biological methods, many researchers use microbes such as fungi and bacteria that have the ability to decolorizeazo dye by synthesizing specific enzymes for azo dye degradation. Laccase was known as one of the enzyme that used to degrade azo dye beside azoreductase and NADH-DCIP reductase. The action of laccase during degradation of azo bond was proved to be through nonspecific oxidation mechanism instead of azo bond cleavage. Immobilized enzyme treatment is the most current trend in dye removal. Aerobic systems could work best if anaerobic systems are also in some part of the full degradation. A study conducted showed that degradation of RR2 dye in an anaerobic thermophilic condition produced recalcitrant aromatic amines, but this problem could be solved by further aerobic processes.

MATERIALS AND METHODS

Digested sludge sampling

Digested sludge collected from a biogas reactor effluent at Serting Hilir Palm Oil Mill, Negeri Sembilan, Malaysia was stored in a freezer at 0°C until further use. Raw digested sludge was also analyzed for its chemical and physical characteristics. Total solid (TS), volatile solid (VS), pH, and chemical oxygen demand (COD) were recorded. Specific methanogenic activity (SMA) activity was calculated in terms of gram COD consumed per gram of volatile solids per day (gCOD.gVS.d) and was performed in a lab scale reactor. The SMA data could show the activity of acetoclastic methanogens, which are believed to be inside the mixed culture of digested sludge. Acetoclastic methanogens directly consume acetate as a carbon source and also directly produce methane gas as the end product. The gas produced from SMA test was analyzed using gas chromatography.

Digested sludge acclimatization

In order to test degradation in thermophilic and mesophilic conditions, the sludge has to acclimatize in separate lab scale continuous stirred tank reactors (CSTR) for about one month. Circular water baths were used to control the temperature in the reactors. Hotplate stirrers were used to mix the sludge in the reactor continuously. A small opening at the top of the reactor was designed for overflow of the sludge, gas and for the purpose of feeding. The CSTR reactor was monitored every
day and the temperature rose gradually until the thermophilic condition was achieved.

**Chemicals preparation**

The azo dyes used in this study namely, Reactive Green 19 (RG19) (λmax,624 nm); Reactive Orange 16 (RO16) (λmax,493 nm); and Reactive Red 120 (RR120) (λmax,534 nm) were prepared in liquid form at the following concentrations which were 100 ppm, 200 ppm, and 300 ppm. Each dye with respective concentrations was prepared in 1 L. All bottles containing dyes were stored at room temperature. Minimum salt media (MSM) consisted of micronutrients, macronutrients and phosphate buffer. The micronutrients component consisted of 2 g/L iron (III) chloride tetrahydrate (FeCl$_3$.4H$_2$O), 2 g/L cobalt (II) chloride hexahydrate (CoCl$_2$.6H$_2$O), 0.5 g/L manganese (II) chloride tetrahydrate (MnCl$_2$.4H$_2$O), 30 mg/L copper(II) chloride dehydrate (CuCl$_2$.2H$_2$O), 50 mg/L zinc chloride (ZnCl$_2$), 50 mg/L boric acid (HBO$_3$), 90 mg/L ammonium molybdate tetrahydrate ((NH$_4$)$_4$MoO$_4$.4H$_2$O), 100 mg/L sodium selenite (Na$_2$SeO$_3$.5H$_2$O), 50 mg/L nickel (II) chloride hexahydrate (NiCl$_2$.6H$_2$O), 1 g/L ethylenediaminetetraacetic acid (EDTA), 1 ml/L hydrochloric acid (HCl) 36%, 0.5 g/L resazurine, and 2 g/L yeast extract. The macronutrient component consisted of 170 g/L ammonium chloride (NH$_4$Cl), 8 g/L calcium chloride dehydrate (CaCl$_2$.2H$_2$O), and 9 g/L magnesium sulfate heptahydrate (MgSO$_4$.7H$_2$O). Both micronutrients and macronutrients were prepared in 1 L. Sodium acetate trihydrate (Na$_2$C$_2$H$_3$O$_2$.3H$_2$O) was prepared in 1 L as carbon source for future degradation analysis.

**Decolorization of azo dye by using digested sludge**

The biodecolorization process was conducted in small-scale reactors, made from serum bottles 125 ml in volume. The fully sealed batch reactor design is suitable for anaerobic processes. Seventy percent of space of each serum bottle was used for the degradation process while 30% functioned as headspace for gases produced during the biodegradation. Three types of azo dyes namely, Reactive Green 19 (RG19) (λmax,624 nm); Reactive Orange 16 (RO16) (λmax,493 nm); and Reactive Red 120 (RR120) (λmax,534 nm) at the following concentrations, 100 ppm, 200 ppm and 300 ppm were tested with the digested sludge in the reactors. The compositions of digested sludge, MSM and carbon source, sodium acetate trihydrate (Na$_2$C$_2$H$_3$O$_2$.3H$_2$O) in each serum bottle were calculated using following expression (1):

\[
\frac{V_{\text{sub}} \times \text{COD}_{\text{sub}}}{V_{\text{sludge}} \times \text{VS}_{\text{sludge}}} = 0.5 \quad \ldots \ (1)
\]

\[
V_{\text{sub}} + V_{\text{sludge}} = 0.0875
\]

A digested sludge to substrate ratio of 2:1 was used in each reactor, with 87.5 ml of bottle volume being used for the degradation process between digested sludge and substrate. Digested sludge and substrate were pipetted into the serum bottles using a micropipette. After reaching 70% of the serum bottles’ volume, the headspace was flushed with purified nitrogen gas for about 1.5 minutes to remove any dissolved oxygen inside the reactor. The narrowed bottle mouth was then sealed with a rubber stopper and aluminum crimp. Each type of sample was tested in triplicates plus one control sample that contained only MSM and azo dyes with no digested sludge. These batch reactors were then incubated in an incubator shaker for seven days or 168 hours. The incubation was performed at 35°C and 200 rpm. Another set of identical batch reactors was also prepared and incubated under the same conditions but with at a higher thermophilic temperature of 55°C.

**Experimental data analysis of decolorization capacity**

After 168 hours of incubation process, the spent medium was centrifuged at 5000 rpm for 10 minutes. The supernatant was measured for absorbance using a UV-Vis Spectrophotometer (UV1800) (Shimadzu, Japan). The measurement was based on specific wavelength of dye which were Reactive Green 19 (RG19) (λmax,624 nm); Reactive Orange 16 (RO16) (λmax,493 nm); and Reactive Red 120 (RR120) (λmax,534 nm). The range of measurement was between 200 and 800 nm. For statistical calculation, the decolorization capacity (%) was calculated using following formula (2)\(^6\):

\[
\text{Decolorization capacity (\%)} = \frac{\text{Initial Abs-Final Abs}}{\text{Initial Abs}} \times 100\quad \ldots \ (2)
\]

Experimental data was analyzed using Response-Surface analysis v2.10.2\(^7\) and fitted to second order multiple regression models. The multiple linear regression equation model
equation can be expressed as (3):
\[ Y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_3 x_1^2 + \beta_4 x_2^2 + \ldots + \beta_n x_n^2 \] ...... (3)
where \( Y \) is the response (decolorization capacity), \( \beta_0 \) the constant coefficient, \( \beta_1, \beta_2, \ldots, \beta_n \) were the coefficient of designated variables, \( \beta_i \) the interaction coefficient and \( \beta_{ii} \) the quadratic coefficient, and \( x_1, x_2, \ldots, x_n \) were the variables coded.

RESULTS AND DISCUSSION

Digested sludge characteristics profile

Physical and chemical analyses of raw digested sludge were performed to show the relationship with the biodegradation process. Total solids (TS) showed the actual solid content in wet sludge, while volatile solids (VS) showed the amount of solids that could transform into the gaseous state without first being in liquid state. The pH of digested sludge is also an important factor as it might affect the degradation process. As shown in Table 1 the SMA test indicated the activity of methanogen microbes in the digested sludge that actively consumed the artificial substrate to form methane gas. The addition of acetate during the SMA test also showed the presence of acetoclastic methanogens within the digested sludge as methane production was detected as shown in Table 2. Acetoclastic methanogen bacteria were the thermophile microbes that could metabolize acetate to methane gas. \( \text{Methanosarcina} \) sp. was a well-known species, viable and dominant in anaerobic digesters, that could tolerate a wide range of pH (6-7), and highly dependent on acetate concentration. Since the reactor in the present study used sodium acetate trihydrate as the carbon source, this type of acetoclastic methanogen is proposed to be the predominant biodegradation microorganism.

**Regression model equation development**

The coefficient of the response function (Eq. 3), the t and p-values for decolorization capacity were obtained using experimental data and presented in Table 3. By using experimental data, the following second order multiple regressions was fitted to the decolorization capacity results and expressed in terms of coded factors according to type of azo dye tested:
\[
Y = 68.24 + 6.76 x_1 + 7.66 x_2 - 4.57 x_1 x_2 - 2.93 x_1^2 \] ...... (4)
\[
Y = 75.52 + 16.34 x_1 + 11.77 x_2 - 9.68 x_1 x_2 - 6.53 x_2^2 \] ...... (5)
\[
Y = 74.86 + 10.77 x_1 + 9.10 x_2 - 5.34 x_1 x_2 - 3.53 x_2^2 \] ...... (6)

In Table 3, the coded variable \( x_i \) represent temperature factor and \( x_i \) represent concentration factor. Based on observation, the coefficient for both factors and the interaction (P<0.000 for all) were highly significant. The coefficients of determination (\( R^2 \)) for the predicting equations were 93%, 97% and 99% respectively. In addition, the root means square error (RMSE) for those azo dyes was close to 0. Hence, the equation could be used in predicting the response with the combined value of factors.

**Decolorization of azo dyes using digested sludge**

Based on contour plot in Fig. 1, showed the decolorization capacity of three types of azo dye. The plot in Fig. 1 (b) showed the highest value of decolorization capacity at 90% situated at high concentration and also high temperature. All three plots showed the same pattern as the equation (4), (5), (6) show the same synergistic effect with positive sign in front. Fig. 1 (b) show the most sensitive decolorization result even with small alteration in concentration or temperature factors. The diagram also showed that the decolorization percentages were significantly higher in reactors incubated under the thermophilic condition (55°C) for all of the tested reactive dyes (RG19, RO16 and RR120). Moreover, the decolorization percentages differ between the three dyes, suggesting that their molecular structures must have an important effect on their decolorization rate. However, there

| Table 1. Characteristics of digested sludge used (Average values of triplicates) |
|---------------------------------|----------|
| Parameter                       | Value    |
| Total Solid (TS)                | 0.28 %   |
| Volatile Solid (VS)             | 65 %     |
| Chemical Oxygen                 | 74.4149 g/L |
| Demand (COD)                    |          |
| pH                              | 7.40     |
| Specific Methanogenic Activity (SMA) | 0.0235 gCOD/gVS.day |

| Table 2. Composition of gases produced after the SMA test (Average value of triplicates) |
|---------------------------------|----------|
| Type of gas                     | Composition (%) |
| Methane gas (CH\(_4\))         | 59.14    |
| Carbon dioxide (CO\(_2\))      | 40.84    |
Fig. 1 Scatter plots for the observed and predicted value of azo dye degradation and corresponding contour plots for azo dyes decolorization capacity with interaction between concentration and temperature factors. (a) Reactive Green 19 (RG19); (b) Reactive Red 120 (RR120); (c) Reactive Orange 16 (RO16).
was no significant difference between 200 ppm and 300 ppm samples of RO16 at 55°C and similarly for RR120 and RG19. The highest decolorization capacity was at 89.5 ± 3.54% for the 300 ppm RR120 sample that was incubated at 55°C. A previous study\(^{19}\), showed 78.6% decolorization of RO3R which is similar in molecular weight to RO16, but the incubation condition was mesophilic and the time frame was 24 hours only.

The concentration of reactive azo dyes could be a factor in the decolorization process, but the results only showed significant differences under the mesophilic condition (35°C). The initial absorbance ranges for 100, 200 and 300 ppm...
ppm of the tested azo dyes were wide enough to show the any inhibition or effectiveness of decolorization. Subsequently, the rate of reaction, or the decolorization capacity of the reactive azo dyes incubated at 35°C, generally showed significant increment as the concentration increased from 100 to 300 ppm for the RO16 and RR120 dyes, though RG19 showed no significant difference between 200 and 300 ppm. The situation was the opposite for the dyes tested under the thermophilic condition (55°C). No significant difference was observed between all of the different concentrations of RG19 and RR120, though for RO16, there was significant difference between 100 ppm and 200 ppm but no significant difference between 200 ppm and 300 ppm. A previous study showed a decrease in the rate of reaction after an increase in dye concentration20. One of the suggested reasons for this situation was whether the composition of digested sludge in the labscale reactor was of enough quantity to decolorize 300 ppm and above. Furthermore, the 300 ppm samples also resulted in higher decolorization capacity than two other lower concentrations. From this finding, there is a possibility of inhibition occurring due to too much digested sludge composition affecting the dye decolorization. The ratio of cells to dye might be too low and blockage of active sites of dyes would affect the bioprocess2. In the present study, the best decolorization percentage was produced by 300 ppm dyes, but the optimal concentration for decolorization was not confirmed. As the total solids (TS) of the digested sludge was under 1%, there were many substances that could act as possible inhibitors and for other processes to occur at the same time. For instance, the phenol-degrading sludge that had large particle size showed higher degradation rate, but the small particle size showed the best methanogenic activity with the aid of substrates. The larger size of sludge particle was favorable for hydrogenotrophic methanogen and syntrophic bacteria, but less acetoclastic methanogens21.

The biodegradation process in anaerobic digestion is performed in several steps, starting from hydrolysis, acidogenesis, acetogenesis and lastly methanogenesis22,23. The hydrolysis step is dependent on temperature and several studies showed the process works best under thermophilic conditions.

**Table 3. Estimated regression coefficients for decolorization capacity (%) in coded units**

| Term            | Estimate | Std. error | t value | Pr(>|t|) |
|-----------------|----------|------------|---------|---------|
| Reactive Green 19 |          |            |         |         |
| Intercept       | 68.24    | 1.30       | 52.37   | <2e-16  |
| $x_1$           | 6.76     | 0.75       | 8.99    | 6.13E-07|
| $x_2$           | 7.66     | 0.92       | 8.31    | 1.46E-06|
| $x_1^2$         | -4.57    | 0.92       | -4.96   | 0.000263|
| $x_2^2$         | -2.93    | 1.60       | -1.84   | 0.089116|
| Reactive Red 120 |          |            |         |         |
| Intercept       | 75.52    | 1.78       | 42.38   | 2.54E-15|
| $x_1$           | 16.34    | 1.03       | 15.88   | 6.81E-10|
| $x_2$           | 11.77    | 1.26       | 9.34    | 3.93E-07|
| $x_1^2$         | -9.68    | 1.26       | -7.68   | 3.47E-06|
| $x_2^2$         | -6.53    | 2.18       | -2.99   | 0.0104  |
| Reactive Orange 16 |         |            |         |         |
| Intercept       | 74.86    | 0.61       | 123.04  | <2e-16  |
| $x_1$           | 10.77    | 0.35       | 30.65   | 1.65E-13|
| $x_2$           | 9.10     | 0.43       | 21.14   | 1.88E-11|
| $x_1^2$         | -5.34    | 0.43       | -12.41  | 1.40E-08|
| $x_2^2$         | -3.53    | 0.75       | -4.74   | 0.00039 |
conditions. The next stage, acidogenesis is pH dependent, which works best at an optimum pH of 6.0 and temperatures between 34 and 36°C\textsuperscript{24,25}. The next stages of acetogenesis and methanogenesis also depend on temperature as found by Kiyohara et al.,\textsuperscript{26}. Their observations showed that acetogenesis and methanogenesis worked about 1.8 and 1.6 times faster, respectively under a thermophilic condition (55°C) rather than a mesophilic condition (35°C).

CONCLUSION

Thermotolerant digested sludge containing undetermined microbes were able to degrade and decolorize synthetic reactive azo dyes (RG19, RO16 and RR120). The thermophilic condition (55°C) was shown to significantly accelerate the decolorization process compared to the mesophilic condition (35°C) due to effectiveness of anaerobic digestion. The decolorization capacity reached 89%, which showed the potential use of acclimatized digested sludge in dye biodegradation. Microbial shifting from mesophilic to thermophilic condition might be the viewpoint for the increment in terms of the degradation process. Specific microbes had delivered an assist by synthesizing enzymes and react with the dye molecules to become simpler compounds and metabolites. Consequently, the uncertainty in industrial textile effluent could bring this method useful and worth being implemented in near future.

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CONFLICT OF INTEREST

The authors declare that there is no conflict of interest.

AUTHORS’ CONTRIBUTION

All authors listed have made a substantial, direct and intellectual contribution to the work, and approved it for publication.

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DATA AVAILABILITY

All datasets generated or analyzed during this study are included in the manuscript.

ETHICS STATEMENT

This article does not contain any studies with human participants or animals performed by any of the authors

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