BORASSUS AETHIOPUM SHELL-BASED ACTIVATED CARBON AS EFFICIENT ADSORBENT FOR CARBOFURAN

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ABSTRACT. Carbofuran, a pesticide applied in farmlands, often gets washed away into water bodies due to heavy rainfall and renders the water toxic. In this study, Borassus aethiopum shells-based activated carbon (BAS-AC) was prepared using CO2 and KOH as physical and chemical activating agents, respectively, which was employed as an adsorbent for the removal of carbofuran from an aqueous medium. The adsorbent was produced using the impregnation ratio of 3.28, activation temperature of 800 °C and activation time of 90 min. Textural properties and available functional groups in the adsorbent were determined using N2 adsorption-desorption isotherm and Fourier transform infrared spectroscopy, respectively. The removal efficiency was performed after optimizing the adsorption parameters and kinetics of the adsorption process was examined using a batch system. The surface area, average pore diameter and adsorption capacity of the BAS-AC were obtained as 632 m²/g, 2.97 nm and 160 mg/g, respectively. Equilibrium adsorption isotherms were fitted better by the Langmuir model than the Temkin and Freundlich models. The adsorption kinetics follow the pseudo-second-order model and the adsorbent diffusion mechanism was further studied using the intraparticle diffusion model.

KEY WORDS: Borassus aethiopum, Carbofuran, Activated carbon, Adsorption isotherm, Adsorption kinetics

INTRODUCTION

The continuous application of chemical pesticides on agricultural crops enhances the availability of good crops round the year. However, the excess use of these pesticides result in numerous environmental challenges through poisoning of water, both surface and ground, with their toxic effects thus bringing numerous difficulty to the non-target beings including human and aquatic organisms [1]. The presence of pesticides in the environment and in reasonable quantity has recently become increasingly alarming since their discovery in various water sources as well as soil have severally been reported [2]. Carbofuran, a derivative of carbamate pesticides, also named 2,3-dihydro-2,2-dimethylbenzofuran-7-yl methyl carbamate, is often used as pesticides on potatoes, fruits, vegetables, soybeans and rice [3]. The intense use of carbofuran for this process has become an environmental problem resulting from its toxic and carcinogenic properties [3]. Hence, it is very important to get rid of this toxic chemical from the contaminated water sources. The use of activated carbon (AC) by a process of adsorption is a frequent and effectual way of eliminating the toxic and dangerous pollutant from wastewater [4-6]. Recently, the use of less expensive and locally derived agricultural waste materials as AC precursor, and therefore, substituting the commercial AC have been reported [4, 7-13]. The commercial AC is known to be expensive and often difficult to regenerate [14-18].

In our previous work, we have demonstrated the potential of Borassus aethiopum (BAS) shell as an excellent source for generating AC [19]. However, there is rarely a research carried out for the removal of carbofuran by AC derived from the shells of BAS. Most of the reported studies concentrated more on the obliteration of dyes from wastewater. Therefore, the target of this work is to probe the effectiveness of BAS-AC in the adsorption of carbofuran from aqueous solution, determine the suitable isotherm and kinetic model parameters as well as adsorption mechanism.
EXPERIMENTAL

Materials
Potassium hydroxide (KOH) and carbofuran were ordered from Sigma-Aldrich. The chemical structure of carbofuran is demonstrated in Figure 1a. Deionized water was generated in-house. BAS shells were sourced from Chikun, Kaduna South, Kaduna State, Nigeria.

Preparation of BAS-AC
The BAS-AC was prepared following our previously reported methodology with slight modifications [19]. The modifications were done by impregnating BAS with KOH as chemical activating agent. The preparation was done at optimized activation temperature, time and impregnation ratio of 800 °C, 90 min and 3.28, respectively.

Characterization of the BAS-AC
The N$_2$ adsorption-desorption isotherm performed using micromeritics ASAP 2020 was used to ascertain the textural properties of the developed BAS-AC. Fourier transform infrared (FT-IR) spectroscopy (Perkin Elmer, Model 4500 FT-IR, USA) was used to identify the functional groups available in the AC.

Batch equilibrium and kinetic studies
About 150 mL of aqueous solution of carbofuran at different initial concentration (30, 60, 100 and 200 mg/L) were prepared in 250 mL flask. A 0.15 g of BAS-AC was added to each flask and the mixture was stirred for 18 h at 30 °C and 140 rpm speed. The change in carbofuran concentration was monitored using Helios γ UV-VIS spectrophotometer at wavelength of 615 nm. The percentage removal of carbofuran at equilibrium (% R) was calculated using equation 1.

Carbofuran removal (% R) = \( \frac{C_0 - C_e}{C_0} \times 100 \)  \hspace{1cm} (1)

where \( C_0 \) and \( C_e \) represent the initial and equilibrium concentrations (mg/L) of carbofuran, respectively. The amount per unit mass of adsorbent, \( q_e \) (mg/g) of carbofuran adsorbed at equilibrium, was calculated using the equation:

\[
q_e = \frac{(C_0 - C_e)V}{W} \hspace{1cm} \text{(2)}
\]

where \( V \) (L) is the volume of the solution and \( W \) (g) is the mass of the adsorbent used, and the amount of carbofuran adsorbed at time \( t \), \( q_t \) (mg/g) was calculated using equation 3:

\[
q_t = \frac{(C_0 - C_t)V}{W} \hspace{1cm} \text{(3)}
\]

where \( C_t \) (mg/L) represent the concentration of carbofuran at time \( t \). The effect of initial pH (2–12) on the adsorption of the carbofuran by BAS-AC was studied by adjusting the solution pH with 0.1 M HCl and 0.1 M KOH solutions. The initial concentration of carbofuran was 30 mg/L with BAS-AC dosage of 0.15 g at a temperature of 30 °C for 12 h. The % R was calculated using equation (1).

RESULTS AND DISCUSSION

Characterization of BAS-AC
Porosity and surface area are among the major general properties that define a good adsorbent. The BET surface area, total pore volume and average pore diameter of the BAS-AC were obtained to be 632 m$^2$/g, 0.39 cm$^3$/g and 2.97 nm respectively. The obtained BAS-AC surface area compared very well with other adsorbents such as mesoporous activated carbon from coconut frond (484 m$^2$/g) [1], rapeseed stalks activated carbon (490 m$^2$/g), soya stalks activated
carbon (570 m²/g), olive kernels activated carbon (600 m²/g) and corn cobs activated carbon (630 m²/g) \cite{20} employed in the adsorption of other pesticides, implying that our synthesis strategy for BAS-AC was very successful. The presence of active functionality on the BAS-AC surface was confirmed by FT-IR spectroscopy. The spectra of BAS-AC before and after carbofuran adsorption are shown in Figure 1b.

![Figure 1](image)

Figure 1. (a) Chemical structure of carbofuran and (b) FTIR spectra of BAS-AC before and after carbofuran adsorption.

The possible interaction of active functional groups to enhance pesticide ions uptake was revealed by the shift of the peaks to different bands, reduced peak intensity or their disappearance after adsorption. Presence of O-H or N-H functional groups, were obtained between the broad bands of 3500-3200 cm⁻¹ (i) those from 3000-2800 cm⁻¹, (ii) are assigned to saturated C-H, while bands revealed at 1500-1600 cm⁻¹ and 1500-1400 cm⁻¹ and (iii) were for C≡N and C-C stretching, respectively \cite{21, 22}. In addition to this, the bands existing between 1260-1050 cm⁻¹ (iv) were assigned to C–O stretching in phenols, carboxyl acids, esters and alcohols \cite{23}.

**Effect of contact time and initial carbofuran concentration**

The influence of contact time on the exclusion of carbofuran by BAS-AC for four distinct initial concentrations at 30 °C is illustrated in Figure 2a. It was characterised by a quick increase at the start of the adsorption for all tested concentrations, then later followed by a much slower uptake till equilibration. The adsorption continued at a slower pace until unnoticeable adsorption was observed, that is the point where dynamic equilibrium exists: where the rate of adsorption onto the surface of the adsorbent is equivalent to the amount desorbed by the same surface. The dynamic equilibrium stage acts as the determinant time to examine the degree of adsorption by an adsorbent \cite{24}.

It is observed that an increase in the pesticide initial concentrations results in sudden rise in adsorption capacity from 10.9 to 115 mg/g. As shown in Figure 2a, the rate of carbofuran
adsorption was very high in the first 24 min, and then decreased gradually until equilibrium was attained within 8 h. By extending the contact time from 8 h to 18 h, no significant increase in the adsorption was noticed, rather the desorption of carbofuran molecules into the solution was observed after 18 h contact time. It was further observed that samples of higher carbofuran concentrations takes longer contact time to reach equilibration. An approximate of 5 h contact time was used by carbofuran solutions with initial concentrations of 30 and 60 mg/L to reach equilibrium, and 8 h contact time for solution of higher initial concentrations. This means higher carbofuran concentration will experience fast adsorption phenomenon by BAS-AC [1, 19, 25, 26].

Figure 2. (a)Effect of contact time and initial concentration and (b) solution pH on the removal of carbofuran (%) onto BAS-AC at 303 K.

Effect of pH on carbofuran adsorption

The solution pH was varied from 2-12 to study its effect on the carbofuran adsorption onto BAS-AC. The result obtained is shown in Figure 2b. As observed in Figure 2b, increase in solution pH does not cause any major difference in the carbofuran adsorbed amount which was attributed to the non-ionic nature of the adsorbate (pK_a = 11.90) [27]. Other researchers reported difficulty in dissolving carbofuran in solution because of it having low acidic or basic functionalities [1] confirming the interaction between BAS-AC surface and carbofuran to be non-electrostatic.

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Effect of solution temperature on carbofuran adsorption

The influence of solution temperatures (30, 40 and 50 °C) on the carbofuran adsorption onto the prepared BAS-AC was investigated with other parameters kept constant. The carbofuran maximum adsorption capacities were affected by the solution temperatures as can be seen to be decreasing slightly as the solution temperature was raised from 30 to 50 °C, indicating that the adsorption process was exothermic in nature. The physical bonding between the adsorbent active sites and organic compounds (including pesticides) was justified to be weakened with an increase in temperature. Moreover, the interaction forces between the solvent and solute becomes greater which was related to the observed increase in the solubility of carbofuran, hence making it more challenging for the solute to be adsorbed [28].

Adsorption isotherm

Three popular isotherms of adsorption (Langmuir, Freundlich and Temkin) were applied in this work to analyse the equilibrium data generated. They are mathematically described as:

\[ \frac{c_e}{q_e} = \frac{1}{K_L q_m^o} + \frac{c_e}{q_m^o} \]  
\[ \log q_e = \log K_f + \frac{1}{n} \log C_e \]  
\[ q_e = \frac{RT}{b} \ln A + \frac{RT}{b} \ln C_e \]

where \( C_e \) (mg/L) is the equilibrium concentration of the adsorbates, \( q_e \) stand for the adsorbates amount adsorbed per unit adsorbent weight while \( Q_m^o \) (mg/g) and \( K_f \) (L/mg) are Langmuir constants related to maximum adsorption capacity and rate of adsorption, respectively, \( K_L \) (mg \( \text{mg}^{-1} \text{L} \)) is the adsorption capacity when the adsorbate equilibrium concentration equal to 1.00 mg/L [32] with \( n \) related to adsorption intensity [33]. In general, \( n > 1 \) suggests that adsorbate is favourably adsorbed on the adsorbent [34]. The higher the \( n \) value the stronger the adsorption intensity. \( A \) (L/g) and \( \frac{RT}{b} = B \) (J/mol) are Temkin constants, which are related to heat of sorption and maximum binding energy, respectively [35], \( R \) is the gas constant (8.31 J/mol/K) and \( T \) (K) is the absolute temperature. Dimensionless separation factor, \( R_L \) is essential characteristic of the Langmuir equation defined as [36]:

\[ R_L = \frac{1}{1 + \frac{C_e}{K_L C_0}} \]

where \( C_0 \) is the highest initial solute concentration. \( R_L \) values indicate whether the adsorption is unfavourable (\( R_L > 1 \)), linear (\( R_L = 1 \)), favourable (\( 0 < R_L < 1 \)), or irreversible (\( R_L = 0 \)). Correlation coefficient (\( R^2 \)) alone was reported not to be reliable in determining the best model for analyzing the experimental data, for that we integrated normalized standard deviation (\( \Delta q \)) so as to be more certain in choosing the best adsorption model. \( \Delta q \) was calculated using the below equation

\[ \Delta q (%) = 100 \sqrt{\frac{\sum (q_{exp} - q_{cal})^2}{q_{exp}}/N-1} \]

where experiment and calculated carbofuran adsorption capacities were represented by \( q_{exp} \) and \( q_{cal} \), respectively. \( N \) is the number of experiments carried out. The isotherm with lower \( \Delta q \) value is the best to describe the equilibrium data as confirmed by the literature [37]. The values of \( R^2 \) and \( \Delta q \) (%) with respect to the studied isotherm models were summarized in Table 1. Based on the high \( R^2 \) values as well as lower percentage \( \Delta q \) values, it can be seen clearly that Langmuir (Figure 3a) fits the data better than both Temkin and Freundlich isotherms connoting
the adsorption process to be homogeneous on specific monolayer [19]. Still as observed from Table 1, better adsorption conditions for carbofuran in aqueous solution were further signified based on the n values from the Freundlich plot (Figure 3b) which were found to be greater than 1 at all the examined temperatures. The values of A and B were also obtained from Temkin plot (Figure 3c).

Figure 3. (a) Langmuir isotherms, (b) Freundlich isotherms and (c) Temkin isotherms of carbofuran adsorption onto BAS-AC at different temperatures.
Table 1. Langmuir, Freundlich and Temkin isotherm model parameters for the adsorption of carbofuran onto BAS-AC at different temperatures.

| Isotherms | Parameters | Temperature (K) |
|-----------|------------|----------------|
| Langmuir  | Q_e (mg/g) | 30 °C | 160 |
|           |            | 40 °C | 156 |
|           |            | 50 °C | 152 |
|           | K_L (L/mg) | 0.314 |
|           | R           | 0.9949 |
|           | ∆q (%)      | 2.86 |
|           | K_f (mg^1/n/ g L^n) | 3.49 |
| Freundlich| n           | 1.39 |
|           | R           | 0.9903 |
|           | ∆q (%)      | 12.3 |
|           | A (L/g)     | 1.41 |
| Temkin    | B (J/mol)   | 34.3 |
|           | R           | 0.9883 |
|           | ∆q (%)      | 5.87 |

Table 2. Comparison of Langmuir adsorption capacities for the adsorption of carbofuran on various ACs.

| Adsorbent       | Temperature (°C) | Q_e (mg/g) | Reference |
|-----------------|------------------|------------|-----------|
| BAS-AC          | 30               | 160        | This work |
| BAS-AC          | 40               | 156        | This work |
| BAS-AC          | 50               | 152        | This work |
| Coconut frond AC| 30               | 198        | [1]       |
| Coconut frond AC| 40               | 193        | [1]       |
| Coconut frond AC| 50               | 205        | [1]       |
| Date seed AC    | 30               | 137        | [38]      |
| Chestnut shells | 30               | 2.39       | [39]      |
| Banana stalk AC | 30               | 156        | [40]      |
| Commercial GAC  | 30               | 96.2       | [41]      |

The Q_e values obtained at 30, 40 and 50 °C were 160, 156 and 152 mg/g, respectively, confirming an excellent monolayer adsorption of the carbofuran on the BAS-AC surface which compared very well with other adsorbents (Table 2).

Adsorption kinetic studies

For better understanding of the adsorption process nature, the adsorption kinetics data generated were fitted by the pseudo-first-order, pseudo-second-order and intra-particle diffusion kinetic model with their respective equations expressed as:

\[ \log(q_e - q_t) = \log q_e - \frac{k_1}{2.303}t \]  
(9)

\[ \frac{1}{q_t} = \frac{1}{k_2q_e} + \frac{1}{q_e}t \]  
(10)

\[ q_t = k_p t^{0.5} + C \]  
(11)

where q_e and q_t are the amounts of carbofuran (mg/g) adsorbed at equilibrium and at time t (h), respectively while k_1 (1/h) and k_2 (g/mg h) are the adsorption rate constants of pseudo first and second-order adsorption respectively, k_p is the rate constant of the intra-particle diffusion equation and C gives information about the boundary layer thickness: larger value of C is associated with the boundary layer diffusion effect.

Figure 4 (a-c) shows the fitting curves for the models from where the kinetic parameters presented in Table 3 were evaluated. The R^2 values for pseudo-first-order model (Figure 4a) were smaller when compared with the values obtained from pseudo-second-order model (Figure
4b) confirming pseudo-second-order model to be the best fit for the carbofuran adsorption onto BAS-AC adsorbent. Additionally, the linear lines of the intraparticle plots (Figure 4c) have an intercept not equal to zero signifying that other rate controlling steps are involved in the process in addition to the intraparticle diffusion.

Table 3. Kinetic parameters at different initial concentrations for adsorption of carbofuran onto BAS-AC.

| C_0 (mg/L) | q_{e,exp} (mg/g) | k_1 (1/h) | q_{e,exp} (mg/g) | R^2 | k_2 (g/mg h) | q_{e,exp} (mg/g) | R^2 |
|------------|-----------------|-----------|-----------------|-----|-------------|-----------------|-----|
| 30         | 28.8            | 0.043     | 9.81            | 0.4159 | 0.178       | 23.6           | 0.9996 |
| 60         | 57.4            | 0.072     | 15.4            | 0.5179 | 0.073       | 52.4           | 0.9997 |
| 100        | 86.0            | 0.116     | 28.0            | 0.7235 | 0.023       | 83.3           | 0.9992 |
| 200        | 119             | 0.178     | 39.8            | 0.7776 | 0.014       | 120            | 0.9987 |

The suitability of pseudo-second-order model in describing the kinetic adsorption data implies that the adsorption rate plays a key role more than the carbofuran concentration in making the adsorption sites more available in the solution [1]. This is consistent with what other researchers reported for the adsorption of the same adsorbate onto coconut frond as well as date seed AC [1, 38].

Intraparticle diffusion study

The pseudo-first-order and pseudo-second-order kinetic models could not ascertain the sorption mechanism[42] the kinetic results were further examined for the diffusion mechanism by utilizing the intraparticle diffusion model (equation 11). Based on the non linearity of the intraparticle plots over several concentrations examined as can be observed from the origin as well as low R^2 values for intraparticle diffusion model as presented in Table 4, it can be assumed that several processes controls the adsorption process. k_{p2}, C_2 and C_3 with an upsurge in the initial carbofuran concentration [43].

Table 4. Intraparticle diffusion model parameters for the adsorption of carbofuran onto BAS-AC.

| C_0 (mg/L) | k_{p2} (mg/g h^{0.5}) | k_{p2} (mg/g h^{0.5}) | C_2 | C_3 | (R_2)^2 | (R_3)^2 |
|------------|----------------------|----------------------|-----|-----|----------|----------|
| 30         | 6.52                 | 0.0078               | 9.79 | 23.1 | 0.7322   | 0.3020   |
| 60         | 14.1                 | 0.0024               | 21.8 | 51.3 | 0.8106   | 0.0034   |
| 100        | 21.2                 | 0.0078               | 29.1 | 80.3 | 0.8161   | 0.3020   |
| 200        | 29.0                 | 0.0078               | 41.4 | 115  | 0.8882   | 0.3020   |

Carbofuran adsorption thermodynamic studies

The thermodynamic parameters studied in this work were Gibb’s free energy change (ΔG), enthalpy change (ΔH) and entropy change (ΔS). They were related to each other by Van’t Hoff equation [44, 45] expressed as:

\[
\ln K_D = \frac{\Delta S}{R} - \frac{\Delta H}{RT}
\]

where R (8.314 J/mol/K) is the universal gas constant; T (K) is the absolute temperature; K_D = \frac{q_e}{C_e} is the distribution coefficient; q_e (mg/g) is the amount of adsorbate adsorbed on the sorbent per unit mass. ΔG was evaluated from the relation below:

\[
\Delta G = -RT \ln K_D
\]
Figure 4. (a) Pseudo first order, (b) pseudo second order and (c) intraparticle diffusion kinetic plots for carbofuran adsorption onto BAS-AC at 303 K.

Table 5. Thermodynamic parameters for the adsorption of carbofuran onto BAS-AC.

| $\Delta H$ (kJ/mol) | $\Delta S$ (J/mol K) | $\Delta G$ (kJ/mol) |
|---------------------|----------------------|---------------------|
|                     | 30 °C | 40 °C | 50 °C |
| -0.084              | 44.1  | -5.51 | -5.40 | -5.39 |
Negative and positive values were obtained for both $\Delta H (-0.084)$ and $\Delta S (44.1)$, respectively (Table 5) further implying that the carbofuran adsorption process was exothermic with random characteristics. Furthermore, the $\Delta G$ values for physical adsorption lies between $-20$ to $0$ kJ/mol which is smaller than that of chemical adsorption ranged from $-80$ to $-400$ kJ/mol [46]. From the values obtained at both temperatures, it can be inferred that the nature of adsorption here is physisorption.

CONCLUSION

The adsorption of carbofuran by AC obtained from *Borassus aethiopum* and activated by KOH was examined. Effect of different factors such as temperature, contact time, initial carbofuran concentration and solution pH were studied. Among the parameters studied, equilibrium adsorption capacity was revealed to have a linear relation with carbofuran concentration but indirect relation with solution pH and temperature having the maximum carbofuran adsorptive capacity of 160 mg/g. The equilibrium and kinetics of the carbofuran adsorption process on the BAS-AC were best described by Langmuir and pseudo-second-order kinetic models, respectively. Results from the study affirmed that BAS-AC has a high tendency to be used as an effective and alternative adsorbent for the adsorption of pesticides.

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