Study on the Correlation between Soil Consolidation and Pile Set-Up Considering Pile Installation Effect

Jinzhong Dou, Jinjian Chen, Chencong Liao, Min Sun, and Lei Han

Abstract: In saturated fine-grained soil, the development and dissipation of excess pore water pressure (EPWP) during and after pile jacking change the effective stress of the surrounding soil, and thereby affect the pile set-up. In this paper, the entire process of steel-pipe pile jacking (the installation process and the subsequent consolidation phase) is simulated with three-dimensional (3D) finite element models, considering the pore water effect. After the model verification, a comprehensive numerical analysis was performed to investigate the development and dissipation of EPWP, changes in soil stress state, and the side shear resistance of pile with time after installation. On this basis, not only the influence of $k_s$, $c_u$, $E$, and OCR on EPWP generation during pile jacking and subsequent soil consolidation effect after pile installation but also the correlation between pile set-up and EPWP dissipation is investigated.

Keywords: pile jacking; consolidation effect; saturated fine-grained soil; excess pore water pressure; pile set-up; side shear resistance; hybrid Lagrangian–ALE method

1. Introduction

The environmental condition of the construction site is an important reference for the selection of steel-pipe pile construction methods. The pile jacking-in method is suitable for urban areas and public buildings with high noise and vibration requirements. However, the installation of pile plays an important impact on not only the safety of adjacent structures [1] but the penetration resistance and pile set-up [2]. The installation effects include the following three steps: the development of excess pore water pressure (EPWP), the dissipation of EPWP, and soil aging [3,4]. In cohesive soils, the first two steps are predominant and play roles on the pile set-up by changing the effective stress of the surrounding soil. However, soil aging is predominant in granular soils, and pile set-up has no dependence on the stress state of surrounding soil. Taking advantage of the effect of pile set-up during pile design can offer substantial benefits by reducing one or a combination of pile lengths, pile sections, and the size of driving equipment [3]. Thus, in saturated fine-grained soil, it is essential to study the impact of the development and dissipation of EPWP on pile set-up during history of jacked pile.

To date, previous studies on the time histories of EPWP during and after pile installation mainly focus on field research through piezometers placed at special locations [5–9]. It is generally acknowledged that a positive EPWP field will exist along the pile shaft and ahead of the pile tip during pile installation, which decreases effective stress of the surrounding soil; after pile installation, the dissipation of EPWP increases effective stress of soil immediately around the pile, and the pile set-up predominantly occurs. However, some studies [6,10,11] have indicated that the negative EPWP, which is counterproductive to the pile set-up, occurs near the ground surface and at a certain depth below the pile tip. The negative EPWP induced by pile jacking is easily ignored in the field data due to the
limited precision and quantity of piezometers. Besides, the influence of geotechnical soil parameters on the time history of EPWP and pile set-up is not well understood through field trials.

The abovementioned drawbacks in field measurements can be well solved by the finite element method (FEM). Simulating the pile installation process by FEM usually encounters mesh distortion, frictional contact, and elastoplasticity [12]. To simulate the entire pile installation process, a pre-bored pile or cavity expansion theory is adopted to establish the pile installation process avoiding excessive mesh distortion, and the theory of consolidation is adopted to model the dissipation of EPWP after pile installation. Some previous studies resort to the assumption of a pre-bored pile with the surrounding in situ stresses remaining unchanged, then an additional penetration is applied [13,14]. The drawback is that pre-bored modeling cannot capture the generated EPWP of the soil immediately around the pile shaft. Therefore, based on the phenomenon that the soil is radially displaced predominantly outwards at greater pile jacking depth, some studies simulate the pile installation process by integrating FEM with cavity expansion theory [15–17]. However, the application of cylindrical expansion takes no account of the effect of the ground surface and the pile tip, and the EPWP generated due to pure shear. The above shortcomings can be partly overcome by imposing an incremental vertical displacement on the pile after the volumetric cavity expansion phase, which can generate EPWP around the pile tip [18–20]. The inherent drawback of cavity expansion theory is that it cannot simulate the pile installation from ground surface. Besides, the strain paths followed by soil elements and the pile–soil frictional interaction cannot be correctly captured with the application of cylindrical expansion [21].

The coupled Eulerian–Lagrangian (CEL) method or arbitrary Lagrangian–Eulerian (ALE) method has been applied to simulate pile installation from ground surface to the desired depth [22–25]. In these two methods, a Lagrangian phase is firstly performed, in which the element nodes move temporarily with the material; in the second phase, the displaced mesh at the Lagrangian phase is remapped into an arbitrary undistorted mesh for ALE formulation, or back to its initial mesh for Eulerian formulation. However, the ALE or CEL method is limited to total stress analysis in commercially available software, and a user subroutine is needed to consider the pore water effect [26–29], which requires outstanding programming skills [30]. Given this situation, a hybrid Lagrangian–ALE approach, which combines the advantages of the Lagrangian and ALE or CEL approaches, comes into view [10,31,32]. This method is applied to simulate the undrained pile jacking in saturated fine-grained soil, which can not only solve the mesh distortion near the pile–soil interface, but also obtain the EPWP response of far field soil around pile.

The entire process of steel-pipe pile jacking (the installation process and the soil consolidation phase after installation) in saturated fine-grained soil is simulated in this paper with the hybrid Lagrangian–ALE approach based on a field trial reported by Roy et al. [33]. The pile jacking from the ground surface to the desired depth considering the pore water effect via the Biot consolidation theory is simulated by establishing three-dimensional (3D) finite element models. The saturated soil is set to be undrained during pile installation and drained after installation. Results from the finite element modeling include the development and dissipation of EPWP, changes in the stress state of the surrounding soil and pile shaft resistance with time after installation. On this basis, not only the influence of $k_s$, $c_u$, $E_s$ and OCR on EPWP generation during pile jacking and subsequent soil consolidation effect after pile installation but also the correlation between pile set-up and EPWP dissipation is investigated.

2. Numerical Model

Numerical modeling of the pile installation process into saturated soil usually encounters nonlinear material behavior, pore water effect, and pile–soil frictional interaction, as well as large mesh deformation. The solutions for the above problems have been described in detail by Dou et al. [10], and a brief explanation will be provided in this article.
2.1. Soil Model Description

The cap model, which is based on the idea of Drucker [34], is applied to capture the non-linear behavior of the soil constituent [10,32,35]. One of the major advantages of the cap model over other classical pressure-dependent plasticity models such as the Drucker-Prager and Mohr-Coulomb models is the ability to control the amount of dilatancy produced under shear loading. Another advantage is the ability to model plastic compaction. As an inviscid model, the cap model cannot capture time-dependent soil behaviors, such as strain rate effect, creep, and stress relaxation. Besides, the cap model cannot take into account the strain softening of structural soft soils [36].

The plastic yield function \( f \) (i.e., to the yield surface) is adopted in the form of the inviscid cap model based on the formulations of Sandler and Rubin [37]. The yield surfaces are comprised of a tension cut-off surface \( f_T \), a movable cap surface \( f_C \), and a shear failure surface \( f_E \), as shown in Figure 1, which are defined by:

\[
\begin{align*}
    f_E &= \sqrt{J_2} - \alpha + \gamma \exp(-\beta I_1) - \theta I_1 \\
    f_C &= \sqrt{J_2} - \frac{1}{R} \left| X(\kappa) - L(\kappa) \right|^2 - \left| I_1 - L(\kappa) \right|^2 \\
    f_T &= I_1 - (-T)
\end{align*}
\]

where

- \( J_2 \) is the second invariant of the deviatoric stress tensor,
- \( I_1 \) is the first stress invariant,
- \( \alpha, \gamma, \beta \) and \( \theta \) are the material parameters of the failure surface [38], which can be defined by
  \[
  \alpha = \frac{6c \cos \varphi}{\sqrt{3(3-\sin \varphi)}} \quad \text{and} \quad \theta = \frac{2\sin \varphi}{\sqrt{3(3-\sin \varphi)}}
  \]
- \( c, \varphi \) are the frictional and cohesive strengths of the material,
- \( R \) is the curvature of the hardening cap, which can be defined by \( R = \sqrt{\frac{6(1+\nu)}{1-2\nu}} \),
- \( \nu \) is the Poisson’s ratio,
- \( X(\kappa) \) is the intersection of the cap surface with the \( I_1 \) axis,
- \( L(\kappa) \) is the value of \( I_1 \) at the location of the start of the cap,
- \( \kappa \) is the \( I_1 \) coordinate of the intersection of the cap surface and the failure surface,
- \( T \) is the maximum allowable hydrostatic tension.

\[ \text{Figure 1. Static yield surface of cap model [10].} \]

An exponential decay shear failure surface \( f_E \) is proposed to predict the dilatancy, and given the material parameter \( \gamma = \beta = 0, f_E \) will degenerate into the Drucker–Prager surface.

\[
X(\kappa) = \kappa + R\left[ \alpha - \gamma \exp(-\beta \kappa) + \theta L(\kappa) \right]
\]

\[
L(\kappa) = \begin{cases} 
   \kappa & \text{if } \kappa > 0 \\
   0 & \text{if } \kappa \leq 0
\end{cases}
\]

The hardening parameter \( \kappa \) is related to the plastic volume change \( \varepsilon_p \) through the hardening law. The hardening law permits the cap surface to contract until the cap
intersects the failure envelope at the stress point, and the cap remains at that point. By allowing the stress to migrate back onto the cap, further dilation is avoided.

\[ \varepsilon_p^p[X(\kappa)] = W\{1 - \exp[-D(X(\kappa) - X_0)]\} \]  

(4)

where

\[ W \] is related to the porosity \( n \) and the degree of saturation \( S_r \), \( W = n(1 - S_r) \) [38], which represents the void fraction of the uncompressed sample,

\( D \) governs the slope of the initial loading curve in hydrostatic compression, and \( X_0 \) is thought of as the preconsolidation hydrostatic pressure, which is the product of OCR and the overburden pressure \( \sigma_z \) (i.e., \( X_0 = OCR\sigma_z \)) [38].

Mathematically, the total strain increment \( d\varepsilon_{ij} \) is assumed to be the sum of the elastic strain increment \( d\varepsilon_{ij}^e \) and the plastic strain increment \( d\varepsilon_{ij}^p \). According to the incremental theory of plasticity, the mathematical relationship between the effective stress increment and the strain increment can be expressed as [38]:

\[ d\sigma_{ij} = D_{ijkl}d\varepsilon_{ij}^e = D_{ijkl}(d\varepsilon_{ij} - d\varepsilon_{ij}^p) \]  

(5)

\[ D_{ijkl} = (K - \frac{2}{3}G)\delta_{ij}\delta_{kl} + G(\delta_{ik}\delta_{jl} + \delta_{il}\delta_{jk}) \]  

(6)

where

\( D_{ijkl} \) is elastic stiffness matrix,

\( K \) is the bulk modulus of soil,

\( G \) is the shear modulus of soil, and

\( \delta_{ij} \) is the Kronecker operator, \( \delta_{ij} = 1 \) when \( i = j \); \( \delta_{ij} = 0 \) when \( i \neq j \).

Associated plastic flow is adopted, when the stress path reaches the shear yield surface, associated flow assumption leads to dilatancy, and reduction in \( X(\kappa) \), thereby leading to a shrinkage and movement of the cap towards the origin. Dilation can continue until the cap catches up with the stress point on the shear yield surface [39]. In addition, the plastic strain increment \( d\varepsilon_{ij}^p \) is given as the sum of contributions from all of the active yield surfaces following Koiter’s flow rule:

\[ d\varepsilon_{ij}^p = \sum_{m=1}^{3} \lambda_m \frac{\partial f_m}{\partial \sigma_{ij}} \]  

(7)

where \( \lambda_i \) is the plastic consistency parameter for yield surfaces (\( f_E, f_C \), and \( f_T \)) and \( \sigma \) is the stress.

2.2. Pore Water Pressure Effect Description

In commercial software environment, when the soil model adopts Euler or ALE algorithm, modeling pile installation is mainly limited to total stress analysis; when the soil model adopts the Lagrangian algorithm, modeling pile installation can use coupled pore pressure analysis based on the continuum medium mechanics and Biot consolidation theory [40–42].

The so-called \( u-p \) formulation of Biot consolidation theory, which ignores the acceleration of the fluid component of the soil, is adopted in this paper. When the pile installation is displacement-controlled, the \( u-p \) formulation can degenerate into quasi-static form, as shown in Equation (8), in which the superimposed dot represents the time derivative of the variable.

\[ \begin{bmatrix} C & 0 \\ Q & S \end{bmatrix} \begin{bmatrix} \dot{U} \\ \dot{p} \end{bmatrix} + \begin{bmatrix} B & -Q^T \\ 0 & H \end{bmatrix} \begin{bmatrix} U \\ p \end{bmatrix} = \begin{bmatrix} F_U \\ F_p \end{bmatrix} \]  

(8)

where
$B$, $C$, $H$, $Q$, and $S$ are the stiffness, damping, permeability coefficient, coupling, and flow compressibility matrices respectively, and the superimposed dot represents the time derivative of variables, and $F_P$ and $F_{JJ}$ are the vectors of fluid supply and external nodal forces, respectively.

After pile installation, the saturated soil is set to be drained. The generated EPWP during pile installation dissipates with time, that is, the soil consolidation is a function of time. For time dependent consolidation, pressure gradients follow Darcy’s law:

$$v_f = k_s \nabla (p_{iw} + z_{co})$$

where

- $k_s$ is the permeability coefficient of soil,
- $p_{iw}$ is the pressure head,
- $v_f$ is the fluid velocity vector, and
- $z_{co}$ is z-coordinate.

A time factor is used to simulate the consolidation process, the permeability of the soil is increased by the time factor so that consolidation occurs more quickly in numerical calculation [43]. The time factor is adjusted according to how quickly the pore pressure is changing: the time factor usually changes quickly and has a small value at the start of consolidation, then increases gradually as the rate of pore pressure change reduces. The time taken in the real-life consolidation process is usually much larger than the analysis time and is represented by the product of the analysis time and time factor.

2.3. Interface Modeling in Pile Jacking Simulation

One of problems encountered in simulating the pile installation by FEM is the high mesh distortions in the vicinity of the pile–soil interface. To solve this problem, the hybrid Lagrangian–ALE approach is applied, as shown in Figure 2, in which the soil model around the pile–soil interface is set as the non-Lagrange grid and the rest soil model is set as the Lagrange grid. The mesh of the non-Lagrange domain adopts the ALE algorithm in the close-ended steel-pipe pile jacking simulation, which is applied in this study. Besides, in the open-ended steel-pipe pile jacking simulation, the mesh of the non-Lagrange domain adopts the Euler algorithm to simulate the soil plug, and the potential soil heave can be accommodated by a void domain with no material atop the soil.

![Figure 2. Schematic diagram of finite element model based on the hybrid Lagrangian–ALE approach.](image-url)
The non-Lagrange domain is connected directly to the far field Lagrange domain via one-to-one node matching, and the shared nodes are treated as Lagrange [43]. The soil parameters under the condition of total stress analysis are adopted in the non-Lagrange domain, and those related to effective stress analysis are used in the far field. Thus, to ensure the continuity of soil stress at the interface of the mixed grid in undrained conditions is necessary. Assuming the decoupling between volumetric and shearing effects under the two stress analysis conditions, it can be obtained that the shear moduli of isotropic soil at the elastic deformation stage are equal (see Equation (10)) [38]. Besides, both elastic modulus $E$ and bulk modulus $K$ can be expressed in terms of shear modulus $G$ and Poisson’s ratio $\nu$ (see Equations (11) and (12)). On this basis, the fitting of soil model parameters under the two stress analysis conditions can be ensured.

\[ G_u = G' = G \]  \hspace{1cm} (10)

\[ K = \frac{E}{3(1-2\nu)} \] \hspace{1cm} (11)

\[ E_{u} = 2G(1+\nu) = \frac{2E'}{2(1+\nu')}(1+\nu_u) = \frac{3E'}{2(1+\nu')} \] \hspace{1cm} (12)

where

$E_u, E'$ are the elastic moduli in undrained and drained conditions, respectively,

$G_u, G'$ are the shear moduli in undrained and drained conditions, respectively,

$\nu', \nu_u$ are the Poisson’s ratios in drained and undrained conditions, respectively, and $\nu_u$ is assumed as 0.49 to avoid numerical troubles.

Another problem encountered in simulating the pile installation by FEM is the pile–soil frictional interface modeling. The interaction between the Lagrange rigid pile and the non-Lagrange soil in the vicinity of the pile–soil interface is simulated by a penalty-based algorithm. As shown in Figure 3, there is a coupling force to ensure that the fluid (soil material) flows outside of the pile. The coupling force is calculated with a spring-like system and is computed by contact stiffness and the penetration displacement of the structure into the non-Lagrange domain $\Delta d$. The pile–soil interaction is based on the Coulomb friction contact law (see Equation (13)).

\[ F_T - F_{\text{crit}} = F_T - \mu F_N \leq 0 \] \hspace{1cm} (13)

where

$\mu$ is the friction coefficient of the pile–soil interface,

$\Delta d$ is the penetration displacement of the structure into the non-Lagrange domain,

$F_T$ is the tangential force,

$F_N$ is the normal coupling nodal force,

$F_{\text{crit}}$ is the maximum tangential force.

![Figure 3. Mechanism of contact kinematics at the pile-soil interface (KN: normal contact stiffness; KT: tangential contact stiffness).](image)
2.4. Establishment and Parameters of Modeling Pile Jacking

A finite element model is established to model the pile installation process and subsequent soil consolidation after installation, referring to a field case of close-ended steel-pipe pile jacking [33]. In the field trial, the steel-pipe pile is 7.5 m long with an external diameter of 0.22 m and a wall thickness of 0.01 m. The density of the steel-pipe pile is given as 7850 kg/m$^3$, the Young’s modulus $E$ is given as 210 GPa, and Poisson’s ratio is given as 0.3. A starting hole filled with water is augured to a depth of 1.2 m before pile jacking. The average pile installation rate $v_c$ is approximately 7 cm/min. Besides, pore pressure cells were installed at a distance of 0.2 m from the pile wall at four different levels (at depths of 3.1, 4.6, 6.1, and 7.6 m) to measure the pore pressures induced by pile jacking.

Geotechnical investigation shows that the typical soil profile consists of four distinct layers resting on a deep layer of dense sand. The corresponding geotechnical properties have been described in Roy et al. [33] and Dou et al. [10] and are tabulated in Table 1, where $\rho$ is the natural density of soil, $K_0$ is the coefficient of earth pressure at rest, $c_u$ is the undrained shear strength of soil, $\omega$ is the water content, $I_p$ is the plastic index, and $I_L$ is the liquidity index. The surrounding soil adjacent to the jacked pile is generally remolded, which leads to the strength loss of soil. The rigidity indexes ($I_r = E/c_u$) of intact and disturbed soil are in the order of 900 and 450, respectively. The rigidity index of disturbed soil rather than intact soil is taken herein in order to well agree with the observations. The deposit was subjected to a slight geological preconsolidation, and the measured values of OCR are in the order of 2.0–2.3. The average permeability of soil ($k_s$), which is estimated from the coefficient of consolidation, is about $3.5 \times 10^{-10}$ m/s. A normalized permeability $K_n = k_s/v_c$ has been proposed by Abu-Farsakh et al. [19] to reflect whether the soil is in the drainage state during pile installation. It indicates that the saturated soil is close to the undrained condition when $K_n$ is less than $10 \times 10^{-6}$. The value of $K_n$ is $3 \times 10^{-7}$, thus the saturated soil can be set to be undrained during pile jacking.

Table 1. Geotechnical properties of the subsoil.

| Soil Name                | Thickness (m) | $\rho$ (kg/m$^3$) | $v$  | $K_0$ | $c_u$ (kPa) | $\omega$ (%) | $I_p$ | $I_L$ |
|--------------------------|--------------|------------------|-----|-------|-------------|-------------|-------|------|
| Clay crust               | 1.6          | 1751             | 0.305 | 0.438 | 19.9        | 42.7        | 24.3  | 0.88 |
| Silty clay               | 4.2          | 1625             | 0.288 | 0.405 | 12.5        | 58.6        | 17.0  | 2.42 |
| Clayey silt              | 4.0          | 1720             | 0.276 | 0.382 | 24.3        | 40.7        | 11.7  | 2.16 |
| Clayey silt with sand    | 4.0          | 1920             | 0.266 | 0.362 | 30.0        | 27.3        | 7.0   | 2.48 |
| Sand                     | >13.7        |                  |      |       |             |             |       |      |

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In the numerical modeling, a full model is discretized to simulate the pile installation process and subsequent soil consolidation after installation in saturated fine-grained soil, as shown in Figure 4. The full model size is 13.6 m in height and 8.0 m in diameter. The pile tip is spherical in order to reduce the oscillation intensity of soil response. The fractures or cracks of soil in vicinity of the pile–soil interface induced by increased EPWP may cause a rapid dissipation of EPWP temporarily by increasing the permeability of the soil [44,45]. Thus, the soil within $(1/3)R_p$ from the pile wall is set as a fixed ALE grid, and the total stress analysis is adopted. The far field soil model is set as the Lagrange grid, and the effective stress analysis is adopted. The piling rate is about millimeters-level per second, which can be considered to be a slow process, thus the strain rate effect is not a decisive factor. The cap model is applied to all soil layers. The model parameters corresponding to the effective stress analysis are tabulated in Table 2, and a detail explanation is provided by Dou et al. [10] due to referring to the same field case. Besides, without considering the influence of soil shell effect, which will increase the contact area of pile soil and the roughness of pile to a certain extent after pile installation, the friction coefficient of the pile–soil interface is set to $\tan(\phi/3) = 0.2$ [29].
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The sideways boundary of soil model is only free in vertical direction and the bottom is a fixed boundary. The rigid pile can only move freely in the vertical direction. Only ground surface is drainage boundary, and others are impermeable. The pile jacking is displacement-controlled in numerical simulation. The soil is in an undrained condition during pile jacking, and the cap model takes no account for strain rate. Thus, the calculation efficiency can be improved by appropriately increasing the pile installation rate on the premise of ensuring the calculation accuracy, and the piling rate is set as 1.0 m/s.

### Table 2. Material parameters for pile jacking analysis.

| Soil Layer | \( K \) (kPa) | \( G \) (kPa) | \( a \) (kPa) | \( \gamma \) | \( \beta \) | \( \theta \) | \( W \) | \( R \) | \( D \) (kPa\(^{-1}\)) | \( T \) (kPa) |
|------------|---------------|---------------|---------------|-------------|-------------|-------------|---------|-----|----------------|-----------|
| 1          | 6659          | 2985          | 23.8          | 0           | 0           | 0.238       | 0.5     | 4.48| 0.0003         | 0         |
| 2          | 3797          | 1875          | 14.6          | 0           | 0           | 0.275       | 0.5     | 4.13| 0.0003         | 0         |
| 3          | 6921          | 3645          | 23.8          | 0           | 0           | 0.238       | 0.5     | 4.48| 0.0003         | 0         |
| 4          | 8115          | 4500          | 14.6          | 0           | 0           | 0.275       | 0.5     | 4.13| 0.0003         | 0         |

Figure 4. (a) Finite element model and boundary conditions; (b) Soil profile of the A-A section.

2.5. Comparison with Field Data

A good agreement between calculated and measured time histories of EPWP around the jacking pile has been obtained in Dou et al. [10]. Besides, the continuity of soil stress at the interface of the mixed grid has been also verified. The two are no longer discussed in detail in this article. On the basis of Dou et al. [10], this paper further models the dissipation of EPWP after pile installation via adopting the theory of consolidation. As shown in Figure 5, the dissipation of EPWP after installation at a distance of 0.2 m from the pile wall and a depth of 4.9 m is obtained. Close agreement is observed between the calculated dissipation of EPWP and field data. Figure 5 also shows that the predicted duration of EPWP dissipation is about 600 h, which is consistent with that observed by Roy et al. [33]. Thus, the proposed numerical model is sufficient to simulate the process of pile installation into saturated fine-grained soil and subsequent soil consolidation after installation.
consolidation phase; with the increase of consolidation duration, the EPWP in the vicinity and at the initial consolidation phase after installation (i.e., at the end of pile jacking); the initial depth of 1.2 m and at a certain depth below the pile tip during pile installation are depicted in Figure 6. Figure 7 shows the distribution curves of EPWP in depth at a distance of 0.2 m from the pile wall during and after pile installation. Figures 6 and 7 indicate that the maximum EPWP in depth occurs near the pile tip, and the negative EPWP occurs near the initial depth of 1.2 m and at a certain depth below the pile tip during pile installation and at the initial consolidation phase after installation (i.e., at the end of pile jacking); the negative EPWP induced by pile jacking increases gradually to a positive value at the early consolidation phase; with the increase of consolidation duration, the EPWP in the vicinity of pile gradually decreases and the far field EPWP gradually increases, as well as the location where the maximum EPWP occurs, gradually moves up.

Taking a distance of 0.2 m from the pile wall as an example, Figure 8a shows time histories of EPWP at different depths during and after pile installation. The depths of 3.0, 4.9, 6.0, and 7.5 m are selected to reflect the trend of EPWP in depth, and the similar trends are observed at any other depths less than \( z_p \). During pile jacking, the EPWP increases with pile jacking depth and reaches a maximum when the pile tip is near the selected depth, and once the pile tip passes that, the EPWP decreases rapidly. Similar trends are observed if the selected depths is less than \( z_p \). Figure 8b shows the dissipation of normalized EPWP (\( \Delta u / \Delta u_{ic} \)) after installation at different depths, where \( \Delta u_{ic} \) is the EPWP at the initial consolidation phase. The dissipation duration of normalized EPWP increases with depth, and the normalized EPWP of shallow soil increases initially before starting to secondly dissipate, which demonstrates that the consolidation occurs as a vertical diffusion of pore fluid.

Taking a depth of 7.5 m as an example, Figure 9a presents the time histories of EPWP at different distances from the pile wall during and after pile installation. The distances of 0.2, 0.6, 0.9, 1.2, and 2.0 m from the pile wall are selected to reflect the trend of EPWP in radial direction. During pile jacking, the EPWP decreases with the distance from the pile wall. Figure 9b shows the dissipation of the normalized EPWP (\( \Delta u / \Delta u_{ic} \)) after installation at different distances from the pile wall. The dissipation duration of normalized EPWP is greater at a larger distance from the pile wall. Before the second dissipation, the normalized EPWP increases initially, the greater increment occurs at a larger distance from the pile wall, which demonstrates the consolidation after installation occurs as a radial diffusion away from the pile.

Figure 5. Development and dissipation of EPWPs around the jacked pile during and after pile installation.

3. Numerical Simulation Results

3.1. Mechanism Analysis of Consolidation Effect of Soil around Pile

The mechanism analysis of consolidation effect of soil around pile is based on the model shown in Figure 4, and the model parameters adopted are consistent with those in Table 2. Taking an initial depth of 1.2 m to a final jacking depth \( z_p \) of 7.8 m as an example, contours of EPWP during piling stage and at different times after end of pile jacking are depicted in Figure 6. Figure 7 shows the distribution curves of EPWP in depth at a distance of 0.2 m from the pile wall during and after pile installation. Figures 6 and 7 indicate that the maximum EPWP in depth occurs near the pile tip, and the negative EPWP occurs near the initial depth of 1.2 m and at a certain depth below the pile tip during pile installation and at the initial consolidation phase after installation (i.e., at the end of pile jacking); the negative EPWP induced by pile jacking increases gradually to a positive value at the early consolidation phase; with the increase of consolidation duration, the EPWP in the vicinity of pile gradually decreases and the far field EPWP gradually increases, as well as the location where the maximum EPWP occurs, gradually moves up.

Taking a distance of 0.2 m from the pile wall as an example, Figure 8a shows time histories of EPWP at different depths during and after pile installation. The depths of 3.0, 4.9, 6.0, and 7.5 m are selected to reflect the trend of EPWP in depth, and the similar trends are observed at any other depths less than \( z_p \). During pile jacking, the EPWP increases with pile jacking depth and reaches a maximum when the pile tip is near the selected depth, and once the pile tip passes that, the EPWP decreases rapidly. Similar trends are observed if the selected depths is less than \( z_p \). Figure 8b shows the dissipation of normalized EPWP (\( \Delta u / \Delta u_{ic} \)) after installation at different depths, where \( \Delta u_{ic} \) is the EPWP at the initial consolidation phase. The dissipation duration of normalized EPWP increases with depth, and the normalized EPWP of shallow soil increases initially before starting to secondly dissipate, which demonstrates that the consolidation occurs as a vertical diffusion of pore fluid.

Taking a depth of 7.5 m as an example, Figure 9a presents the time histories of EPWP at different distances from the pile wall during and after pile installation. The distances of 0.2, 0.6, 0.9, 1.2, and 2.0 m from the pile wall are selected to reflect the trend of EPWP in radial direction. During pile jacking, the EPWP decreases with the distance from the pile wall. Figure 9b shows the dissipation of the normalized EPWP (\( \Delta u / \Delta u_{ic} \)) after installation at different distances from the pile wall. The dissipation duration of normalized EPWP is greater at a larger distance from the pile wall. Before the second dissipation, the normalized EPWP increases initially, the greater increment occurs at a larger distance from the pile wall, which demonstrates the consolidation after installation occurs as a radial diffusion away from the pile.
Figure 6. EPWP contours induced by steel-pipe pile jacking during and after pile installation. (a) Piling stage; (b) Start consolidation; (c) 4.5 min; (d) 16.6 h; (e) 3.0 day; (f) 7.6 day; (g) 12.3 day; (h) 23.8 day.

Figure 7. Relationships between EPWP and depth during piling stage and at different times after end of pile jacking.

Figure 8. (a) Development and dissipation of EPWPs during and after pile installation at different depths; (b) Dissipation of normalized EPWPs after pile installation at different depths.

Taking a depth of 7.5 m as an example, Figure 9a presents the time histories of EPWP at different distances from the pile wall during and after pile installation. The distances of 0.2, 0.6, 0.9, 1.2, and 2.0 m from the pile wall are selected to reflect the trend of EPWP in radial direction. During pile jacking, the EPWP decreases with the distance from the pile wall. Figure 9b shows the dissipation of the normalized EPWP ($\Delta u/\Delta u_{ic}$) after installation.
Figure 8. (a) Development and dissipation of EPWPs during and after pile installation at different depths; (b) Dissipation of normalized EPWPs after pile installation at different depths.

Figure 9. (a) Development and dissipation of EPWPs during and after pile installation at different distances from the pile wall; (b) Dissipation of normalized EPWPs after installation at different distances from the pile wall.

As mentioned above, the time histories of EPWP at different depths and at different distances from the pile wall are given respectively, from which the similar spatial trends are observed. The EPWP decreases with distance from the pile wall, and the maximum EPWP in depth occurs near the pile tip. Thus, there exists a hydraulic gradient in radial and vertical directions, and the pore fluid occurs radial and vertical diffusions from high pore water pressure to low. A similar phenomenon has been described in the field trial reported by Roy et al. [6,33].

3.2. Parametric Studies of Consolidation Effect

Taking a final jacking depth $z_p = 7.8$ as an example, the time histories of EPWP at a distance of 0.2 m from the pile wall are obtained to investigate the influence of $k_s$, $c_u$, $E_s$ and OCR on EPWP generation during pile jacking and subsequent soil consolidation effect after pile installation. A small distance from the pile wall is selected to avoid the influence of radial diffusion of pore fluid. The following investigations refer to the model shown in Figure 4, except that the model parameters are replaced by those of the third layer soil from Table 2 because the final jacking depth of the pile is located in this layer. Note that the effect of each parameter is investigated separately, and all the other parameters are kept constant when the effect of one parameter is investigated.
3.2.1. Effect of Soil Permeability Coefficient $k_s$

Investigating the effect of soil permeability coefficient $k_s$, modeling the entire process of steel-pipe pile jacking is performed with $k_s$ ranging from $1 \times 10^{-7}$ to $1 \times 10^{-11}$ m/s.

Figure 10 shows time histories of EPWP with different permeability coefficients at different depths. During pile jacking, $k_s$ has no obvious influence on the EPWP; the dissipation rate increases with $k_s$ after the end of pile jacking, but the duration of EPWP dissipation is the opposite.

![Figure 10. Development and dissipation of EPWPs during and after pile installation under various soil permeability coefficients. (a) At depth of 4.9 m; (b) at depth of 7.5 m.](image)

Figure 11 shows the normalized EPWP dissipation ($\Delta u/\Delta u_{ic}$) after pile installation with different permeability coefficients at different depths. The dissipation rate of EPWP is positively correlated with $k_s$, while the duration of consolidation after installation is just the opposite. A suggestion is that the static load test should be carried out after a period of time to avoid low effective stresses after pile jacking in soil with small permeability. Figure 11a shows that the normalized EPWP of shallow soil increases initially before starting to secondly dissipate, and the time when EPWP begins to increase after the first dissipation is negatively correlated to $k_s$. Comparison of Figure 11a,c shows that the dissipation rate increases and the duration of consolidation increases with depth, which demonstrates again that the consolidation occurs as a vertical diffusion of pore fluid.

![Figure 11. Cont.](image)
3.2.2. Effect of Soil Undrained Shear Strength $c_u$

The solution of EPWP based on the cavity expansion theory uses the undrained soil shear strength $c_u$ to normalize the maximum EPWP, and the extent of the plastic zone is dependent on rigidity ratio $I_r$ ($I_r = E/c_u$) [46,47]. To investigate the effect of $c_u$, modeling the entire process of steel-pipe pile jacking is performed with $c_u$ ranging from 10.0 to 70.0 kPa.

Figure 12 shows time histories of EPWP with various undrained shear strengths at different depths. The EPWPs both during and after pile jacking show positive correlation to $c_u$. Further, the EPWP is sensitive to the smaller value of $c_u$.

The dissipation of normalized EPWP ($\Delta u/\Delta u_{ic}$) after pile installation with various undrained shear strengths at different depths are depicted in Figure 13, in which the influence of $c_u$ on $\Delta u$ at the end of pile jacking has been eliminated by $\Delta u/\Delta u_{ic}$. Variations in dissipation rate of EPWP after installation are independent from $c_u$, the scatter of EPWP dissipation curves of shallow soil at the early consolidation phase is mainly due to the vertical diffusion of pore fluid.
3.2.3. Effect of Soil Elastic Modulus $E$

The extent of the plastic zone is dependent on rigidity ratio $I_r$ ($I_r = E/c_u$), to investigate the effect of soil elastic modulus $E$, modeling the entire process of steel-pipe pile jacking is performed with $E/c_u$ ranging from 200 to 1000, and $c_u$ is set as 24.3 kPa.

Time histories of EPWP with various soil elastic moduli at different depths are depicted in Figure 14. The EPWP both during and after pile jacking are positively correlated to $E$. Figure 15 shows the dissipation of normalized EPWP ($\Delta u/\Delta u_{ic}$) after installation with different soil elastic moduli. The influence of $E$ on $\Delta u$ at the end of pile jacking has been eliminated by $\Delta u/\Delta u_{ic}$. Variations in dissipation rate of EPWP after installation are independent from $E$, the scatter of EPWP dissipation curves of shallow soil at the early consolidation phase is mainly due to the vertical diffusion of pore fluid.

![Figure 13](image1.png)

**Figure 13.** Normalized EPWP dissipation curves after installation under various soil undrained shear strengths. (a) At depth of 4.9 m; (b) at depth of 7.5 m.

(a)

![Figure 14](image2.png)

**Figure 14.** Development and dissipation of EPWPs during and after pile installation under various soil elastic moduli. (a) At depth of 4.9 m; (b) at depth of 7.5 m.
3.2.3. Effect of Soil Elastic Modulus

The extent of the plastic zone is dependent on rigidity ratio $\frac{E}{\sigma'}$, where $\sigma'$ are the vertical and horizontal effective stress acting on the pile, respectively, $E$ is the modulus of elasticity, $\tau$ is the local unit shaft resistance, and $\delta$ is the coefficient of earth pressure. Besides, the cap model parameter $\beta f$ can be defined by $\delta = \frac{\sigma'_v \cdot \tan \phi}{K \beta}$, and $X_0 = OCR \cdot \sigma'_c$ [37]. To investigate the effect of OCR, modeling the entire process of steel-pipe pile jacking is performed with OCR ranging from 1 to 8.

Time histories of EPWP with various OCRs at different depths are depicted in Figure 16. The EPWP both during and after pile jacking show negative correlations to OCR. Figure 17 shows the dissipation of normalized EPWP ($\frac{\Delta u}{\Delta u_{ic}}$) after installation with various OCRs, in which the influence of OCR on $\Delta u$ at the end of pile jacking has been eliminated by $\Delta u / \Delta u_{ic}$. The increase of OCR contributes to the dissipation of EPWP and decreasing the duration of consolidation after installation. A suggestion is that the static load test should be carried out after a period of time to avoid low effective stresses after pile jacking in soil with low OCR.

Figure 15. Normalized EPWP dissipation curves after installation under various soil elastic moduli. (a) At depth of 4.9 m; (b) at depth of 7.5 m.

Figure 16. Development and dissipation of EPWPs at a distance of 0.2 m from the pile wall during and after pile installation under various OCRs. (a) At depth of 4.9 m; (b) at depth of 7.5 m.

Figure 17. Development and dissipation of EPWPs at a distance of 0.2 m from the pile wall during and after pile installation.
3.3. Time-Dependent Analysis of Pile Set-Up Based on Consolidation Effect

In uncemented soil, Coulomb friction contact law holds for the pile–soil interface, so the effective stress β-approach is adopted, the local unit shaft resistance is defined by:

\[ \tau_f = \sigma_{v_i} \tan \delta = K_0 \sigma_{v_i} \tan \delta = \beta_f \sigma_{v_i} \]

where
\[ \tau_f \] is the local unit shaft resistance,
\[ \delta \] is the friction angle of the pile–soil interface,
\[ \sigma_{v_i}, \sigma_{h_i} \] are the vertical and horizontal effective stress acting on the pile, respectively,
\[ \beta_f \] is expressed by \( \beta_f = K_0 \tan \delta \).

Taking \( z_p = 7.8 \text{ m} \) as an example, time histories of EPWP and total stress increment at depth of 7.5 m at a distance of 0.2 m from the pile wall are depicted in Figure 18. During pile jacking, the total stress and EPWP increase simultaneously, and the total stress increment is generally less than EPWP, thus temporarily reducing the effective stress and hence shear strength of the surrounding soil [48]. Water starts to drain away under a relatively high gradient after pile installation (see Figure 6), the dissipation of positive EPWP increases the horizontal effective stress, and the dissipation of negative EPWP is opposite, and thereby affects the side shear resistance of the pile.

![Figure 17](image1.png)

Figure 17. Normalized EPWP dissipation curves after installation under various OCRs. (a) At depth of 4.9 m; (b) at depth of 7.5 m.

![Figure 18](image2.png)

Figure 18. Time histories of the EPWP and total stress increment of soil around the pile.

Figure 19 shows time histories of EPWP and effective vertical stress at depth of 1.4 m during and after pile jacking. The selected depth is near the ground surface. During pile jacking, the EPWP near the ground surface increases rapidly and reaches a maximum when
the pile tip is near the selected depth; and once the pile tip passes the selected depth, the EPWP decreases rapidly to negative value, thus temporarily increasing the effective stress and hence the penetration resistance. After pile installation, the negative EPWP generally increases to positive value and reaches a maximum, then the positive EPWP begins to decrease gradually. The development of effective vertical stress is just the opposite.

![Figure 19](image1.png)

**Figure 19.** Time histories of the EPWP and effective stress of soil at depth of 1.4 m at \( z_p = 7.8 \) m.

Figure 20 shows the comparison between the dissipation of EPWP and pile set-up at depth of 1.4 m after pile jacking. At the early consolidation phase, the negative EPWP near the ground surface gradually increases to positive value, simultaneously reducing the side shear resistance of the pile, and even leading to the static load test pile sank suddenly in engineering practice. When the consolidation time reaches a certain value, the EPWP reaches a maximum, then the dissipation of positive EPWP will increase the side shear resistance of the pile to a certain extent.

![Figure 20](image2.png)

**Figure 20.** Comparison between the dissipation of EPWP and pile set-up at depth of 1.4 m after pile installation.

Figure 21 shows time histories of EPWP and effective vertical stress at depth of 7.5 m during and after pile jacking. During pile jacking, the EPWP reaches a maximum when the pile tip is near the selected depth, and even exceeds the initial overburden effective stress; and once the pile tip passes the selected depth, the EPWP decreases rapidly. After pile installation, water starts to drain away under a relatively high gradient, the dissipation of positive EPWP increases the effective stress, simultaneously increasing the side shear resistance of the pile.
side shear resistance of the pile is positively correlated to shear resistance of the pile increases gradually with the dissipation of positive EPWP. The depth of 7.5 m under various soil permeability coefficients after pile jacking. The side shear resistance of the pile.

The adhesion reduces due to the surrounding soil in remolded state during pile jacking and recovers due to the aging effect after pile installation.

Figure 21. Time histories of the EPWP and effective stress of soil at depth of 7.5 m at \( z_p = 7.8 \) m.

Figure 22 shows comparisons between the dissipation of EPWP and pile set-up at depth of 7.5 m under various soil permeability coefficients after pile jacking. The side shear resistance of the pile increases gradually with the dissipation of positive EPWP. The side shear resistance of the pile is positively correlated to \( k_s \). Besides, at the initial consolidation phase, as the effective stress of the surrounding soil at the selected depth is close to zero, the side shear resistance of the pile calculated by Equation (14) is also close to zero. In engineering practice, the adhesion at the pile–soil interface cannot be neglected. The adhesion reduces due to the surrounding soil in remolded state during pile jacking and recovers due to the aging effect after pile installation.

Figure 22. Comparisons between the dissipation of EPWP and pile set-up at depth of 7.5 m under various soil permeability coefficients after pile installation.

Figure 23 shows time histories of EPWP and effective vertical stress at depth of 9.0 m during and after pile jacking. The selected depth is located at 1.2 m below the pile tip when \( z_p = 7.8 \) m. The soil at the selected depth is subjected to the radial and circular bidirectional tensile stresses due to the fracturing effect, the EPWP is negative. The existent of negative EPWP temporarily increases the effective stress and hence the penetration resistance, and even leads to the failure of the pile penetration. After pile installation, the negative EPWP generally increases to positive value and reaches a maximum, then the positive EPWP begins to decrease gradually. The development of effective vertical stress is just the opposite.

Figure 23. Time histories of EPWP and effective vertical stress at depth of 9.0 m at \( z_p = 7.8 \) m.
Author Contributions:

Figure 23. Time histories of the EPWP and effective stress of soil at depth of 9.0 m at \( z_p = 7.8 \) m.

Figure 24 shows the comparison between the dissipation of EPWP and pile set-up at depth of 9.0 m after pile jacking. The negative EPWP generally increases to positive value and reaches a maximum, which induces the decrease of the side shear resistance of the pile, and even leads to the static load test pile sank suddenly in engineering practice. Besides, when the consolidation time reaches a certain value, the EPWP reaches a maximum, then the dissipation of the positive EPWP will increase the side shear resistance of pile to a certain extent.

Figure 24. Comparison between the dissipation of EPWP and pile set-up at depth of 9.0 m after pile installation.

4. Conclusions

In this paper, the entire process of steel-pipe pile jacking in saturated fine-grained soil is simulated with the hybrid Lagrangian–ALE approach. The 3D finite element models are established considering the pore water effect via the Biot consolidation theory. On this basis, this paper investigates not only the influence of \( k_n, c_u, E, \) and OCR on EPWP generation during pile jacking and subsequent soil consolidation effect after pile installation but also the correlation between pile set-up and EPWP dissipation. Based on the numerical results, the following conclusions can be drawn:

(1) Good agreements between the calculated and measured time histories of EPWP are obtained. Besides, the continuity of soil stress at the interface of the mixed grid has been observed. Thus, the feasibility and reliability of the hybrid Lagrangian–ALE approach to establish finite element model to simulate the installation process of jacked pile and subsequent consolidation phase after installation in saturated fine-grained soil are verified.

(2) When the entire process of pile jacking is conducted in saturated fine-grained soil, of which the normalized permeability \( K_n \) is less than \( 10 \times 10^{-6} \), \( k_n \) and OCR affect the
rate and duration of EPWP dissipation; OCR also affects the value of EPWP at the end of pile jacking; however, \( c_u \) and \( E \) only affect the value of EPWP at the end of pile jacking. A suggestion is that the static load test should be carried out after a period of time to avoid low effective stress after pile installation in soil with low \( k_s \) and OCR.

(3) During pile installation, the negative EPWP near ground surface around pile and at a certain depth below the pile tip would increase the effective stress and hence the penetration resistance; at the early stage of consolidation, the negative EPWP increases gradually to positive value, which could cause the decrease of bearing capacity of pile and even lead to the static load test pile sank suddenly; when the consolidation time reaches a certain value, the EPWP reaches a maximum, then the dissipation of the positive EPWP would increase the bearing capacity of pile to a certain extent.

(4) During pile installation, the total stress increment is generally less than EPWP, thus temporarily reducing the effective stress and hence the penetration resistance; after pile installation, the side shear resistance of the pile increases gradually with the dissipation of positive EPWP, and the adhesion due to the aging effect should also be considered.

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Notations

The following symbols are used in this paper:

- \( I_1 \) the first stress invariant
- \( J_2 \) the second invariant of the deviatoric stress tensor
- \( \alpha, \gamma, \beta, \theta \) the material parameters of the failure surface
- \( c, \phi \) the frictional and cohesive strengths of the material
- \( R \) the curvature of the hardening cap
- \( v \) the Poisson’s ratio
- \( X(\kappa) \) the intersection of the cap surface with the \( I_1 \) axis
- \( L(\kappa) \) the value of \( I_1 \) at the location of the start of the cap
- \( \kappa \) the \( I_1 \) coordinate of the intersection of the cap surface and the failure surface
- \( \varepsilon_p \) the plastic volume change
- \( T \) the maximum allowable hydrostatic tension
- \( W \) is related to the porosity \( n \) and the degree of saturation \( S_r \)
- \( D \) governs the slope of the initial loading curve in hydrostatic compression
- \( X_0 \) is thought of as the preconsolidation hydrostatic pressure
- \( \sigma_z \) the overburden pressure
- \( B, C, H \) the stiffness, damping and permeability coefficient matrices, respectively
- \( Q, S \) the coupling and flow compressibility matrices, respectively
The vectors of fluid supply and external nodal forces, respectively

the permeability coefficient of soil

the fluid velocity vector

z-coordinate

the final jacking depth

the elastic moduli in undrained and drained conditions, respectively

the shear moduli in undrained and drained conditions, respectively

the Poisson’s ratios in drained and undrained conditions, respectively

the penetration displacement of the structure into the Non-Lagrange domain

the normal and tangential contact stiffness, respectively

the tangential force

the normal coupling nodal force

the maximum tangential force

the friction coefficient of the pile–soil interface

pile radius

the rigidity index

the Young’s modulus

the undrained shear strength of soil

soil overconsolidation ratio

the water content

the natural density of soil

the coefficient of earth pressure at rest

the plastic index

the liquidity index

the average pile installation rate

the normalized pile installation rate

the value of EPWP

the EPWP at the initial consolidation phase

the normalized EPWP

the local unit shaft resistance

the friction angle of the pile–soil interface

the vertical and horizontal effective stress acting on the pile, respectively

is expressed by

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