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High-Throughput and Cost-Effective Characterization of Induced Pluripotent Stem Cells

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SUMMARY
Reprogramming somatic cells to induced pluripotent stem cells (iPSCs) offers the possibility of studying the molecular mechanisms underlying human diseases in cell types difficult to extract from living patients, such as neurons and cardiomyocytes. To date, studies have been published that use small panels of iPSC-derived cell lines to study monogenic diseases. However, to study complex diseases, where the genetic variation underlying the disorder is unknown, a sizable number of patient-specific iPSC lines and controls need to be generated. Currently the methods for deriving and characterizing iPSCs are time consuming, expensive, and, in some cases, descriptive but not quantitative. Here we set out to develop a set of simple methods that reduce cost and increase throughput in the characterization of iPSC lines. Specifically, we outline methods for high-throughput quantification of surface markers, gene expression analysis of in vitro differentiation potential, and evaluation of karyotype with markedly reduced cost.

INTRODUCTION
A crucial problem in both the analysis of many human diseases and the development of effective therapies to treat disease is the incomplete understanding of the role played by human genetic variation in their development. An important translational tool needed to solve this problem is an in vitro cellular model derived from large numbers of individuals who display both sporadic and inherited disease as well as healthy controls. Pluripotent stem cells can provide disease-relevant cell types to model human diseases. To date, many cell types have been derived from pluripotent cell lines, and exciting advances in disease modeling and drug screening have been published (Avior et al., 2016; Brennand et al., 2011; Israel et al., 2012; Itzhaki et al., 2011; Mertens et al., 2015). However, a current limitation to using induced pluripotent stem cells (iPSCs) to model human disease is the time-inefficiency and cost of standard characterization methods required after reprogramming. Furthermore, to model certain diseases, hundreds of patient-specific pluripotent lines are necessary to be adequately powered to test the relationship of genetic variants with cellular phenotypes and disease development.

Current methods for assessing pluripotency are low-throughput and expensive. With the development of several large biobanks of iPSCs to serve as resources for studying human genetic variation and disease (Kilpinen et al., 2016; McKernan and Watt, 2013; Panopoulos et al., 2017 [this issue of Stem Cell Reports]; Salomonis et al., 2016), the need to find low-cost, high-throughput solutions to characterize iPSC pluripotency and genomic integrity has become a high priority. The teratoma assay, which measures human iPSC pluripotency in vivo, requires the injection of iPSCs into immunodeficient mice. This assay is expensive, technically challenging, time consuming, and can be inconsistent in results (Andrews et al., 2015). Embryoid body (EB) formation assays (Kurosawa, 2007) provide a cheaper and less labor-intensive alternative by testing the ability of iPSC lines to differentiate into the three germ layers (mesoderm, endoderm, and ectoderm) in vitro. This method is easily scalable because it does not require addition of growth factors or plating of cells on matrices to induce lineage differentiation, and can be readily performed in a multiwell format. However, neither the teratoma nor EB assays enable one to distinguish between high-quality iPSC lines composed of a high percentage of pluripotent stem cells from those that may be more heterogeneous in nature but that contain a subpopulation of cells that are pluripotent. Therefore, to maximize the ability to utilize hundreds of iPSC lines for genetic studies, researchers need methods to assess both pluripotency and heterogeneity in an efficient manner.

Flow cytometry can assess cell-surface expression of pluripotent markers (e.g., TRA-1-60, TRA-1-81) at the single-cell level and is easily scalable using fluorescent cell barcoding (FCB) (Krutzik and Nolan, 2006). In FCB, each
sample in each well is labeled with a different signature, or barcode, of fluorescent dyes with variable intensities and emission wavelengths. Samples from multiple wells are pooled together prior to staining with antibodies specific for the markers of interest and then analyzed by flow cytometry. This method reduces antibody consumption by 100-fold, eliminates staining variability between samples, and decreases acquisition time per plate to 5–15 min (Krutzik and Nolan, 2006). Importantly, FCB enables one to distinguish between high-quality iPSC lines composed of predominantly pluripotent stem cells from those that are heterogeneous. Conversely, while existing gene expression-based assays, such as PluriTest and TaqMan hPSC Scorecard Assay (Muller et al., 2011; Tsankov et al., 2015), cannot account for heterogeneous cell populations, they can provide an accurate view of pluripotency and the differentiation potential of iPSCs, respectively, based on the expression of a larger number of genes. Therefore, the optimal solution to determine heterogeneity and pluripotency of iPSCs may be a combination of flow cytometry and gene expression assays.

Genomic integrity is also essential to characterize, as somatic copy-number variants (CNVs) could potentially affect cellular function or, in the case of genetic studies, the interpretation of inherited variants. At present, it is standard practice to monitor genomic stability of iPSCs by G-band karyotype analysis, which has allowed the detection of large duplications involving genes that could potentially affect pluripotency and differentiation potential (Maitra et al., 2005; Spits et al., 2008; Wu et al., 2008). This technique is generally performed by trained cytogeneticists in commercial laboratories, is costly, and requires the preparation and shipment of live cells. The resolution of this technique is, at best, limited to a chromosomal rearrangement of 5 Mb or larger (Elliott et al., 2010), and is impractical for high-throughput analysis of iPSCs. We and others initiated the use of SNP microarray technology for the routine karyotyping of iPSCs using arrays such as the Illumina HumanCoreExome BeadChip (International Stem Cell Initiative et al., 2011; Laurent et al., 2011; Mayshar et al., 2010; Panopoulos et al., 2017; Taapken et al., 2011). This method is relatively inexpensive (up to 6-fold cheaper than G-band karyotype analysis), has high sensitivity, and has up to 50-fold better resolution (100 kb) than karyotyping (Hulten et al., 2003; Wapner et al., 2012). Previous studies using SNP arrays for examining genomic integrity, however, have not fully investigated their sensitivity for detecting somatic CNVs in subpopulations of cells in an iPSC line. Therefore, it is still unknown to what extent arrays can detect subclonal chromosomal rearrangements in an iPSC population.

The analysis of available methods suggests that a combination of several assays, including flow cytometry to investigate heterogeneity, gene expression analysis to examine in vitro differentiation potential, and high-resolution karyotyping to detect chromosomal aberrations, is necessary for a complete characterization of iPSC lines. Here, we describe a cost-effective, high-throughput suite of these methods including flow cytometry using FCB, qPCR (based on 12 primer pairs) for expression analysis, and SNP arrays for digital karyotyping (Figure 1), which will facilitate the characterization of the large numbers of iPSC lines currently being generated in individual laboratories as well as in biobanks to examine human diseases.

RESULTS

Reprogramming and Barcoding for Surface Marker Expression

To develop a simple method for initial characterization of reprogrammed cells by flow cytometry, we reprogrammed fibroblasts from eight individuals using retroviruses with a standard OCT4, KLF4, SOX2, and c-MYC cocktail (OKSM). Additionally each factor had a GFP tag so that silencing of retroviral factors could be monitored (Chan et al., 2009). We included fibroblasts from two individuals with a familial Alzheimer’s disease (FAD) mutation in the amyloid β precursor protein (APP), two non-demented control (NDC) individuals, three individuals with sporadic Alzheimer’s disease (SAD), and one individual with hippocampal sclerosis (Table 1) to ensure that our methods would be applicable for analysis of cell lines regardless of disease status. All eight fibroblast lines generated colonies, and a total of 294 individual colonies (range 24–50 colonies per fibroblast line) were manually picked based on morphology (compact, circular) and absence of GFP, indicating that retroviral factors had been silenced (Table 2). Individual colonies were subsequently passaged and expanded for additional characterization.

With traditional characterization methods, each iPSC line was tested individually for expression of pluripotency markers by immunofluorescence or flow cytometry. To accelerate this process, reduce antibody consumption, eliminate staining variability between samples, and decrease the cost of measuring expression of pluripotent markers, we adapted FCB (Krutzik and Nolan, 2006) for use with iPSCs. As depicted in Figure 2, we optimized FCB using three dyes (three concentrations of Alexa 750, four concentrations of Alexa 647, and five concentrations of Pacific Blue) to allow analysis of TRA-1-60 or TRA-1-81 in 60 different iPSC lines simultaneously.

To test whether the FCB technique would be able to distinguish between high- and low-quality iPSCs, we performed a pilot experiment with a human embryonic stem cell (hESC) line (HUES9), a high-quality iPSC line...
(NDC1), and a low-quality iPSC line (CV-hiPS-F). The high-quality iPSC line was previously generated in our laboratory (Israel et al., 2012) and displays high expression of pluripotent markers and the ability to differentiate into the three germ layers. The low-quality iPSC line was also generated in our laboratory (Gore et al., 2011) and was characterized as such due to the presence of GFP-positive (GFP+) cells (indicating retroviral reactivation), low expression of pluripotent markers, irregular colony morphology, and an abnormal karyotype. Three biological replicates of each cell line were barcoded (Figure 3A), divided into two tubes (with one tube stained with TRA-1-60 and the other stained with TRA-1-81), and analyzed for the presence of GFP+ cells (Figures 3B and 3D). The hESC line and the high-quality iPSC line exhibited no GFP+ cells (Figures 3B and 3D), while the low-quality iPSC line displayed GFP+ cells (Figure 3F). In addition, the hESC line and high-quality iPSC line exhibited a higher number of cells positive for TRA-1-81 (>97%) than the low-quality iPSC line (87.4%, p = 0.025, Wilcoxon rank-sum test) (Figures 3C, 3E, 3G, and S1). Based on the results from our pilot experiment, it is clear that using FCB to examine the percentage of cells expressing pluripotent markers can distinguish between high- and low-quality iPSCs.

To test whether FCB could support analysis of large numbers of lines, we analyzed iPSC lines from our reprogramming collection by FCB for expression of TRA-1-60 and TRA-1-81, and absence of GFP at passage 3 (P3). From the 294 colonies that were manually picked (Table 2), 162 (~55%) maintained good colony morphology (compact, circular) during expansion and were analyzed by FCB. Of these 162 iPSC lines, 149 (~92%) lines were high-quality lines (i.e., had high expression levels of TRA-1-60 and TRA-1-81 and no GFP+ cells, as depicted in Figure 3) (Table 2), and were subsequently frozen down for further analysis. Thus, FCB is a highly scalable assay that can efficiently characterize hundreds of iPSC lines.

Twelve-Gene qPCR to Assess In Vitro Differentiation Potential

We sought to establish a quantitative method that was both easy to implement and had a straightforward analysis approach to test whether reprogrammed cells had pluripotent gene expression and an ability to differentiate in vitro. Of the 149 iPSC lines expressing cell-surface pluripotency markers, we chose 58 to test by qPCR for gene expression signatures of pluripotency and the ability to differentiate into the three germ layers (mesoderm, endoderm, and ectoderm). We conducted undirected EB differentiation of these 58 iPSC lines (Table S1) and interrogated 30 markers of pluripotency and markers for each of the three germ layers (9 ectoderm, 8 endoderm, and 17 mesoderm) by
qPCR, normalizing the expression data using the housekeeping gene \textit{RPS29} (see Experimental Procedures) (Tables S2 and S3). While conducting a quality check of the qPCR results (measured as “Ct”), six iPSC-EB pairs were removed because one or both samples were found to be of insufficient quality based on the following criteria: (1) \textit{RPS29}, the housekeeping gene used for normalization, was not expressed; (2) less than 50% of the tested genes were expressed; or (3) more than 50% of the tested genes were aberrantly expressed (defined as an expression level greater than two SDs from its mean expression value across all samples after normalization to \textit{RPS29}).

Using a principal component analysis (PCA) on the expression profiles of these 64 marker genes, we analyzed 110 samples comprising 52 iPSCs, 52 associated EBs, and six ESCs included as controls (Figures 4 A–4E), and confirmed that the expression levels of these genes were able to distinguish between pluripotent and differentiated cell lines.

To make the qPCR method as cost-effective and streamlined as possible, we next analyzed the 64 marker genes to choose an optimal set of 12 markers that would be sufficient to establish the differentiation potential of iPSCs. To achieve this, we took advantage of the fact that iPSCs were found to be associated with low values of principal component 2 (PC2) and PC3, whereas EBs had low values of PC2 and PC3 (Figures 4A–4C). We chose four genes per germ layer with the most negative weights on PC2 (Figure 4D). We then determined how well these 12 markers were able to detect the presence of the three germ layers in the derived EBs. Expression levels for the 12 genes were normalized across all 110 samples (minimum = 0 and maximum = 1). For each germ layer, we defined a “germ layer score” as the mean normalized expression values of the four genes most associated with each germ layer. We found that the ESCs and iPSCs have very low germ layer scores, while the majority of the EBs have high scores for all three germ layers (Figure 4E). As expected (Tsankov et al., 2015), the relative strength of the three germ layer scores varied across the EBs, suggesting that they had different proportions of ectoderm, endoderm, and mesoderm cells. These data suggest that the in vitro differentiation potential of iPSC can be efficiently examined by assaying derived EBs for expression of these 12 genes. To make pluripotency and multilineage differentiation analysis accessible, we include a supplementary file, Data S1, a Microsoft Excel table that allows users to generate pluripotency and/or germ layer scores and corresponding heatmaps using Ct values of a housekeeping gene and marker genes of interest.

Digital Karyotyping for Detecting Chromosome Alterations

To establish a method for calling digital karyotypes using the Illumina HumanCoreExome BeadChip, we first calculated the percentage of cells within a population that were required to detect a chromosome alteration. We used the low-quality iPSC sample, CV-hiPS-F (Gore et al., 2011), which was reported by standard G-banding to have trisomy 12, 13, 14, 17, 20, and XXY. The reported frequency of these abnormalities was 90% (18 of 20 cells analyzed.

| Fibroblast Name | Family History | Diagnosis | Age at Biopsy | Age of Onset | MMSE | APOE | Sex |
|-----------------|----------------|-----------|---------------|--------------|------|------|-----|
| APP\textsuperscript{\textstar, V717F-1} | yes | FAD\textsuperscript{b} | unknown | unknown | unknown | 3/3 | M |
| APP\textsuperscript{\textstar, V717F-2} | yes | FAD | unknown | unknown | unknown | 3/3 | F |
| NDC4 | no | NDC\textsuperscript{c} | 84 | NA | 30 | 3/3 | M |
| NDC5 | no | NDC | 79 | NA | 30 | 3/3 | M |
| SAD\textsuperscript{d, e} | yes | PAD\textsuperscript{b} | 89 | 82 | 23 | 3/3 | M |
| SAD4 | yes | PAD | 79 | 74 | 24 | 3/3 | F |
| SAD5 | yes | PAD | 84 | 80 | 26 | 3/3 | F |
| SAD6 | yes | PAD | 81 | 78 | 24 | 3/3 | M |

\textsuperscript{a}MMSE, Mini Mental State Examination (Folstein et al., 1975).
\textsuperscript{b}Apolipoprotein E (APOE) genotype indicates carriers are homozygous for the ε3 allele.
\textsuperscript{c}APP, amyloid precursor protein.
\textsuperscript{d}FAD, familial Alzheimer’s disease.
\textsuperscript{e}NDC, non-demented control.
\textsuperscript{f}SAD, sporadic Alzheimer’s disease.
\textsuperscript{g}Upon autopsy, individual SAD3 was reported to have hippocampal sclerosis, not SAD.
\textsuperscript{h}PAD, probably Alzheimer’s disease.
by karyotype analysis at WiCell). Using a genetically matched clone of CV-hiPS-F that has a normal karyotype (CV-hiPS-B), we performed a serial dilution of the DNA from CV-hiPS-F (100%, 50%, 25%, 12.5%, 6.25%, 0%) and hybridized the six samples to the HumanCoreExome BeadChip (Figure 5A). These arrays produce data from intensity signals corresponding to the presence of allele A and allele B at a given SNP. Using GenomeStudio (Illumina), we calculated the mean log R ratio (LRR, Tables S4 and S5), a measure of copy number as a ratio of observed to expected intensities; and the B-allele frequency (BAF, Table S6), the proportion of allele calls at each genotype with respect to allele B (1.0 for B/B, 0.5 for A/B, and 0.0 for A/A). We created plots using these metrics to visually inspect each chromosome for abnormalities, and present the findings for chromosomes 13 and 14 in Figure 5A. The BAF and LRR plots depict the disappearance of the trisomic signal of chromosomes 13 and 14 between the 25% and 12.5% dilution samples, indicating that the array is sensitive enough to detect abnormal cells present at about 20% frequency (undiluted DNA has 90% abnormal cells).

To further examine the percentage of abnormal cells detectable by the array, we calculated the mean BAF distance between abnormal (ABB/AAB) and normal (AB) genotypes on the array by filtering the data for the heterozygous SNPs coming from the abnormal autosomes (12, 13, 14, 17, and 20). The signal intensities of the six dilution series datasets were each divided into two clusters based on whether they were above or below the median BAF value. The “AAB” cluster included all SNPs with BAF greater than the median BAF, while the “ABB” cluster had BAF values less than the median BAF. The mean BAF value was then calculated for the ABB and AAB groups; the difference between these values yielded the BAF mean distance. A high BAF mean distance signifies a clear signature for a trisomy, whereas a lower value signifies normal diploid DNA. These distances were then plotted (Figure 5B), providing additional evidence that the array can detect abnormal cells that are present at a 20% or greater frequency (between the 25% and 12.5% dilution samples). This observed detection sensitivity shows that SNP arrays can detect possibly harmful alterations in small subpopulations of iPSC lines.

**DISCUSSION**

Here we provide a workflow that enables rapid and cost-effective characterization of iPSC lines. Our suite of methods combines FCB, 12-gene qPCR, and SNP arrays to measure heterogeneity, expression levels of differentiation genes, and chromosomal aberrations, respectively. The FCB method can substantially reduce the labor and time required for performing flow cytometry as up to 60 iPSC samples can be processed simultaneously (Figure 1). Because FCB is conducted in a 96-well format, it can significantly reduce antibody consumption and eliminate staining variability between samples. The high-throughput nature of FCB and the fact that the only instrument required is a flow cytometer, which is present in most research facilities, allows it to be readily incorporated into workflows for characterizing the pluripotency of large-scale iPSC collections on a per-line cost basis of ~$12 (based on cost of $1,200 to purchase all dyes for barcoding, and TRA-1-60 and TRA-1-81 antibodies, which can be used to label 100 samples).

The qPCR method we describe uses the expression levels of only 12 genes to provide a qualitative assessment of each of the three germ layers (four genes each), which is a cost-effective and high-throughput approach to rapidly assess the pluripotency and basic differentiation potential of iPSCs. Although we used a Fluidigm Biomark HD instrument (full Biomark chip costs ~$1,500 to run with reagents, Table 2. Summary of Reprogramming Results

| Fibroblast | % GFP+ Cells on Day 2 after Retrovirus Transduction | No. of Colonies | No. of Colonies Picked | No. of Lines that Grew to P3 for Barcoding | No. of Lines Frozen (TRA-1-60+ and TRA-1-81+) with No GFP |
|------------|--------------------------------------------------|----------------|------------------------|-------------------------------------------|----------------------------------------------------------|
| APP V717F-1 | 96.3                                              | >100           | 49                     | 27                                        | 24                                                       |
| APP V717F-2 | 95.0                                              | >100           | 32                     | 14                                        | 14                                                       |
| NDC4       | 85.0                                              |                | 36                     | 36                                        | 15                                                       |
| NDC5       | 88.3                                              | 25             | 25                     | 20                                        | 17                                                       |
| SAD3       | 76.4                                              | 24             | 24                     | 20                                        | 20                                                       |
| SAD4       | 93.0                                              | >100           | 44                     | 24                                        | 23                                                       |
| SAD5       | 92.4                                              | >100           | 34                     | 30                                        | 28                                                       |
| SAD6       | 94.6                                              | >100           | 50                     | 12                                        | 9                                                        |
and labor) to develop our approach, standard qPCR instruments that are present in most research facilities can be utilized to run the 12-gene qPCR on a per-line cost basis of ~$20 (based on a cost of ~$100 to purchase IDT PrimeTime qPCR Assay and ~$70 for Probe-Based qPCR Master Mix which can be used for 100 samples). This enables the simultaneous interrogation of hundreds of samples for the expression of markers for each of the three germ layers (Figure 1) at substantially less cost than for available tests (such as the commercially available ScoreCard) (Tsankov et al., 2015). In Data S1, we provide an Excel spreadsheet that allows the calculation of pluripotency and germ layer scores for those interested in implementing our 12-gene qPCR approach.

Using digital karyotyping by SNP arrays, the genomic integrity of iPSC lines can be initially examined and also easily monitored at different passages over time, which is recommended due to genomic changes that can occur as cells remain in culture, but in practice is not done with conventional karyotyping due to costs. Importantly, we showed that SNP arrays can be used to detect both clonal (present in all iPSC cells) and subclonal (present in ~20% or more cells) CNVs, suggesting that digital karyotyping is a useful method to detect potentially harmful genomic alterations that are present only in a subpopulation of iPSCs within a line. While a full SNP array (24 individual samples) (Figure 1) can cost ~$1,800 with reagent and labor costs, on a per-line cost basis it is ~$75 ($1,800/24). Thus, research facilities with Illumina microarray scanners can readily implement digital karyotyping. (For researchers without access to Illumina machines, samples may be sent to our facility at University of California at San Diego [UCSD]; see Experimental Procedures). In summary, our suite of methods provides excellent characterization of the heterogeneity, pluripotency, and genomic integrity of an iPSC line for ~$110.

**EXPERIMENTAL PROCEDURES**

**iPSC Generation**

iPSCs were generated as previously described (Israel et al., 2012) with a few minor modifications. Each transcription factor vector contained a GFP tag to allow for monitoring of silencing of retroviral factors (Chan et al., 2009). iPSCs were maintained on an
irradiated murine embryonic fibroblast (MEF) feeder layer with medium containing knockout (KO) DMEM (Gibco), 20% KO Serum Replacement (Gibco), 20 mM GlutaMax (Invitrogen), 20 mM non-essential amino acids (Invitrogen), 20 mM penicillin-streptomycin (Invitrogen), and 20 ng/mL fibroblast growth factor (FGF) (Millipore). Cells were passaged by dissociation with Accutase (Innovative Cell Technologies).

**Figure 3. Fluorescent Cell Barcoding Can Distinguish between High- and Low-Quality iPSCs**

(A) One hESC line (HUES9), one high-quality iPSC line (NDC1), and one low-quality iPSC line (CV-hiPS-F) were barcoded, stained with TRA-1-81 and TRA-1-60 separately, and subsequently analyzed for GFP expression in three replicates (depicted as R1, R2, R3). Only data for staining with TRA-1-81 are shown.

(B and C) The HUES9-R3 hESC (B) displays no GFP+ cells and (C) has 97.7% of cells TRA-1-81+.

(D and E) The NDC1-R1 high-quality iPSC line (D) displays no GFP+ cells and (E) has 96.9% of cells TRA-1-81+.

(F and G) The CV-hiPS-F-R2 low-quality iPSC line has (F) GFP+ cells, indicating retrovirus reactivation and (G) a lower fraction of TRA-1-81+ cells (86.3%).

FSC-W, forward-scattered light width. See also Figure S1.

**Fluorescent Cell Barcoding**

FCB was performed as previously described (Krutzik and Nolan, 2006). In brief, in a 96-well format cells were fixed for 10 min at room temperature in 4% paraformaldehyde. Following fixation, cells were resuspended in 100% methanol with fluorescent dyes (Life Technologies) and incubated at room temperature for 20 min. Cells were subsequently washed twice in PBS containing...
Figure 4. Germ Layer Scores Show Expression Differences between iPSCs and EBs

(A–C) Principal component analysis of expression of 64 marker genes as measured by qPCR using the Fluidigm Biomark platform: (A) scatterplot PC1-PC2; (B) scatterplot PC1-PC3; (C) scatterplot PC2-PC3. The three plots show that the expression values of the 64 marker genes are able to distinguish iPSCs from embryoid bodies (EBs).

(D) Scatterplot of the weights of each gene on PC2 (x axis) and PC3 (y axis). The 12 genes selected for the qPCR are shown (and are also listed in Table S2). Four genes for each germ layer were chosen because they contributed to the largest expression differences between iPSCs and EBs.

(E) Germ layer scores for iPSCs and EBs (top) and ESCs (bottom) were calculated as the mean value across the four genes in each set. The majority of EBs display high scores for all three germ layers, whereas iPSCs and ESCs have low scores.

See also Tables S1–S3 and Data S1.
0.1% BSA. Barcoded cells where then combined together and divided into two tubes: one tube of cells was stained with TRA-1-60 and the other was stained with TRA-1-81 (BD Biosciences, 1:1,000). Barcoded samples were then measured by flow cytometry (BD Biosciences) and all data was analyzed using FlowJo Cell Analysis software. Only cells expressing high levels of both markers and that were GFP negative were used in qPCR analysis.

**Embryoid Body Generation**

EBs were generated as previously described (Bock et al., 2011). In brief, iPSCs were lifted off the MEFs using dispase and were then plated in low-attachment plates in the presence of iPSC culture medium without FGF. EBs were grown for 2 weeks and the medium was changed every 48 hr.

**qPCR Analysis**

Primers were designed for 68 genes (4 housekeeping genes and 64 pluripotency or germ layer markers) using an in-house algorithm that targeted: (1) a melting temperature of 60°C; (2) regions that spanned multiple exons when possible to minimize genomic DNA signal contamination; and (3) exons that are shared between multiple isoforms. In addition, the primers were tested and showed a single dominant melting curve peak consistent with a dominant amplification product (see Table S2 for a list of primers).

To select the most consistently expressed housekeeping gene for normalization, we tested four housekeeping genes (RPS29, GAPDH, RPL22, and DSG2). We selected RPS29 because this gene had the least variable Ct distribution across all samples (SD = 0.827), whereas the other three housekeeping genes had higher variability (SD = 1.629, 1.623, and 1.642, respectively). The exclusion of these three housekeeping genes resulted in the expression of 65 genes being utilized (1 housekeeping and 64 marker genes).

RNA was isolated from samples using either TRizol, Qiagen RNeasy Mini Kit, or Qiagen AllPrep DNA/RNA kit. cDNA was produced using Superscript III from 100–500 ng input RNA using oligo(dT)20. Samples were prepared following the Fluidigm Advanced Development Protocol v37, and qPCR was performed.

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**Figure 5. Serial Dilution of an Abnormal iPSC Line to Establish Detection Sensitivity**

(A) Mean log R ratio (LRR, in red) and B-allele frequency (BAF, in blue) in the six dilution states (0%, 6.25%, 12.5%, 25%, 50%, and 100%). Notably, the AAB/ABB trisomy specific BAF signal (the two blue horizontal bands) transitions to the diploid AB BAF signal (single blue band) as the amount of abnormal cell line in the assay decreases. The black arrows highlight the heterozygous SNP band as it changes from the AAB and ABB genotype (two blue bands) to the AB genotype (one blue band). The disappearance of the double-band AAB/ABB genotype to the single-band AB genotype indicates the failure of the assay to detect the difference between abnormal trisomic and normal diploid DNA, and thus we estimate the sensitivity of the array to be between 12.5% and 25%.

(B) Plot displaying the mean BAF distance for chromosomes 12, 13, 14, 17, and 20 across the six dilution states. High BAF mean distance indicates a trisomic state, while a lower value signifies normal diploid DNA.

See also Tables S4–S6.
on the Fluidigm BioMark HD using EvaGreen and the GE96x96 Fast PCR protocol.

**Marker Gene Selection for 12-Gene qPCR**
Gene expression (Ct) was normalized to RPS29 and used as input for PCA. PCA was performed using the prcomp function in R and PCs were visually inspected (Figure 4), with PC2 and PC3 found to have the largest differences between iPSCs and EBs. EBs were found to be associated with high values of PC2 and PC3, whereas iPSCs had low values of PC2 and PC3. To calculate a “germ layer score,” four genes per germ layer were chosen to be included because they had the most negative weights on PC2 and PC3. Expression levels for all genes were normalized across all 110 samples in order to have minimum = 0 and maximum = 1, and the germ layer scores were calculated as the mean value across each group of four genes. We include a supplementary file, Data S1, a Microsoft Excel table that allows users to generate germ layer scores using Ct values as input. Similarly, the user can use Data S1 to generate pluripotency scores using Ct values for four pluripotency markers (chosen by the user) as input.

**HumanCoreExome BeadChips**
Using the services of the UCSD IGM Genomics Center (http://igm.ucsd.edu/genomics/), genomic DNA from a normal iPSC line (CV-hiPS-F-B) and a genetically identical abnormal iPSC line (CV-hiPS-F) were extracted (AllPrep DNA/RNA Mini Kit, Qiagen), normalized to 200 ng, serially diluted, hybridized to HumanCoreExome v12 arrays (Illumina), and stained and scanned using the Illumina HiSeq system per standard protocol. We observed an average call rate of 99.2% across the arrays.

The Institutional Review Board of the University of California at San Diego approved the study and the subject whose DNA was used for the HumanCoreExome BeadChips gave informed consent (Project #071641).

**ACCESSION NUMBERS**
The accession number for the HumanCoreExome BeadChip data reported in this paper is ArrayExpress: E-MTAB-5587.

**SUPPLEMENTAL INFORMATION**
Supplemental Information includes Supplemental Experimental Procedures, one figure, six tables, and one data file and can be found with this article online at http://dx.doi.org/10.1016/j.stemcr.2017.03.011.

**AUTHOR CONTRIBUTIONS**
M.D. performed statistical analyses. A.A., H.M., A.D.P., and R.W. performed and analyzed HumanCoreExome arrays. G.W. and C.H. reprogrammed fibroblasts and generated EBs. G.W. and S.M.R. optimized the FCB protocol and G.W. performed FCB on reprogrammed lines. A.D.-C. performed flow cytometry analysis. J.L.N. performed qPCR. K.A.F., G.W.Y., and L.S.B.G. oversaw the study. A.D.P., M.D., K.A.F., G.W.Y., and L.S.B.G. wrote the manuscript.

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