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Nigam Rath  
*University of Missouri-St. Louis*, rathn@umsl.edu

Vijay Sharma  
*Washington University in St. Louis*

Jothilingam Sivapackiam  
*Washington University in St. Louis*

Scott Harpstrite  
*Washington University in St. Louis*

Julie Prior  
*Washington University in St. Louis*

*See next page for additional authors*

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Authors
Nigam Rath, Vijay Sharma, Jothislingam Sivapackiam, Scott Harpstrite, Julie Prior, Hannah Gu, and David Piwnica-Worms

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A Generator-Produced Gallium-68 Radiopharmaceutical for PET Imaging of Myocardial Perfusion

Vijay Sharma¹,²*, Jothilingam Sivapackiam¹, Scott E. Harpstrite¹, Julie L. Prior¹, Hannah Gu¹, Nigam P. Rath⁴, David Piwnica-Worms¹,³*

1 BRIGHT Institute, Molecular Imaging Center, Mallinckrodt Institute of Radiology, Washington University School of Medicine, St. Louis, Missouri, United States of America, 2 Department of Biomedical Engineering, Washington University School of Medicine, St. Louis, Missouri, United States of America, 3 Departments of Cell Biology and Physiology and Developmental Biology, Washington University School of Medicine, St. Louis, Missouri, United States of America, 4 Department of Chemistry and Biochemistry, University of Missouri, St. Louis, Missouri, United States of America

Abstract

Lipophilic cationic technetium-99m-complexes are widely used for myocardial perfusion imaging (MPI). However, inherent uncertainties in the supply chain of molybdenum-99, the parent isotope required for manufacturing ⁹⁹Mo/⁹⁹mTc generators, intensifies the need for discovery of novel MPI agents incorporating alternative radionuclides. Recently, germanium/gallium (Ge/Ga) generators capable of producing high quality ⁶⁸Ga, an isotope with excellent emission characteristics for clinical PET imaging, have emerged. Herein, we report a novel ⁶⁸Ga-complex identified through mechanism-based cell screening that holds promise as a generator-produced radiopharmaceutical for PET MPI.

Introduction

Cardiovascular disease remains the leading cause of death in developed countries as well as in most developing countries [1]. Myocardial perfusion imaging (MPI), a non-invasive measure of blood flow in the heart, is commonly used to determine areas of reversible ischemia, characterize infarcted tissue, and assess left ventricular function [2]. Currently, single photon emission computed tomography (SPECT) imaging with the radioactive transition metal technetium-99m (⁹⁹mTc; t½ = 6.2 hrs) incorporated into monocationic complexes (e.g., ⁹⁹mTc-sestamibi, ⁹⁹mTc-tetrofosmin) is widely used [2,3]. Following intravenous injection, these ⁹⁹mTc-complexes distribute into heart tissue in proportion to blood flow and remain trapped for times sufficient to image perfusion territories. Molybdenum-99 (⁹⁹Mo; t½ = 66 hrs), the parent isotope of ⁹⁹mTc, is produced by nuclear fission in reactors from enriched uranium-235, and is packaged into ⁹⁹Mo/⁹⁹mTc generators for distribution to nuclear pharmacies. This production and distribution model is convenient, cost effective, and has provided on-site formulation advantages for decades. However, there are only five active production reactors in the world [4,5], and healthcare disruptions during the ⁹⁹Mo/⁹⁹mTc crisis of 2008–2010, in which only two reactors were on-line [6], demonstrated the vulnerability of the world supply of ⁹⁹Mo. Furthermore, proposals for upgrades of these reactors are relatively expensive, and security concerns have been raised for the continued dependence on a technology requiring enriched uranium fuel [7]. To address these shortcomings in the supply chain and security, alternative production methodologies for Mo and Tc have been sought [8]. A notable recent advance has been the high yield direct production of ⁹⁹mTc by proton-bombardment of ¹⁰⁰Mo using a conventional medical cyclotron [8]. Although commercialization of these methodologies could substantially lower overall dependence upon enriched uranium and security concerns associated with handling of processed nuclear waste, the high costs of various alternative production strategies complicate medical reimbursement models. Thus, there is need for novel MPI agents derived from alternative radionuclides, particularly agents incorporating isotopes compatible with positron emission tomography (PET) imaging, a technology with superior spatial and temporal resolution compared to SPECT [2,9].

MPI agents based on flourine-18 (¹⁸F; t½ = 110 min), a common cyclotron-produced PET isotope, have been reported [10,11], but ¹⁸F-based agents depend on the presence of nearby cyclotrons, which place constraints on isotope distribution logistics. Another PET MPI agent is rubidium-82 chloride (t½ = 75 sec), obtained via electron capture from strontium-82 (t½ = 25 d), but the high cost and short half-life of this generator-produced isotope limit its utility. Recently, germanium/gallium (Ge/Ga) generators capable of producing high quality ⁶⁸Ga (t½ = 68 min), an isotope with excellent emission properties for clinical PET imaging [12], have emerged. The parent isotope, ⁶⁹Ge (t½ = 271 days), is produced in high energy proton accelerators from a ⁶⁹Ga(p,2n)⁶⁸Ge reaction and is bonded to alumina for eventual chelation on-site [13], thus providing a practical generator-based distribution model for on-site formulation of PET radiopharmaceuticals.
radiopharmaceuticals. With co-development of high quality $^{68}$Ga-based tracers, PET imaging could be unlinked from proximity to cyclotrons, thereby expanding access to the technology. A variety of synthetic cationic complexes of Ga(III) have been reported as candidate $^{68}$Ga PET tracers [14–23]; however, identification of a $^{68}$Ga-complex with biochemical and pharmacokinetic properties ideally suited for PET MPI has proven elusive.

**Materials and Methods**

**General Methods**

All reagents were purchased from Sigma-Aldrich unless otherwise stated. The linear tetramine, 1,2-ethylenediamino-bis(2,2-dimethylaminopropane) was synthesized as described previously [20]. $^1$H NMR and proton-decoupled $^{13}$C NMR spectra were recorded on either a Varian (300 MHz) or Bruker (400 MHz) spectrometer; chemical shifts are reported in ppm with reference to TMS. Mass spectra were obtained from the (400 MHz) spectrometer; chemical shifts are reported in ppm with reference to TMS. Mass spectra were recorded on either a Varian (300 MHz) or Bruker (400 MHz) spectrometer; chemical shifts are reported in ppm with reference to TMS. Mass spectra were obtained from the (400 MHz) spectrometer; chemical shifts are reported in ppm with reference to TMS. Mass spectra were obtained from the Washington University Resource for Biomedical and Bioorganic Mass Spectrometry using samples diluted in 50/50 methanol/water containing 0.1% formic acid and analyzed via HRESI.

Elemental analyses were performed by Galbraith Laboratories, Knoxville, TN. HPLC analysis was performed with a Waters System 600 equipped with dual $d$-detector 2487 (set to 280 and 214 nm) and a $d$-detector (Bioscan) for identification of radiopeaks. Gallium(III) complex 4 and its radiolabeled analogues 5a and 5b were assessed for purity on a C-18 reversed-phase column (Vydac TP, 10 mm, 300 A˚) using an eluent gradient of ethanol and saline (isocratic 20% ethanol in saline for 5 min; gradient from 20% to 90% ethanol in saline for 5–40 min, at a flow of 2 mL/min. Radiochemical purity was determined on C-18 plates employing a mobile eluent mixture of 90% ethanol in saline, using a radio-TLC (Bioscan System 200 Image Scanner). Metabolite analysis was performed using radio-TLC (Bioscan System 200 Image Scanner).

**Chemical Synthesis**

**2-hydroxy-3-isopropoxy-benzaldehyde** (2). 2-isopropoxyphenol 1 (1.34 mmol), anhydrous magnesium chloride (6.73 mmol), and anhydrous triethylamine (13.4 mmol) were suspended in anhydrous acetonitrile (50 mL) and the suspension stirred for 1 h at room temperature. Then, $p$-formaldehyde (6.72 mmol) was added to the mixture and the contents were heated at reflux for 4 h. The reaction mixture was cooled to room temperature, hydrolyzed, acidified with 10% HCl (50 mL) and extracted with ether (3×200 mL). The combined organic extract was dried over anhydrous sodium sulfate, filtered, concentrated, and the residue was purified on silica gel GF254 (Analtech, USA) using a hexane/ethyl acetate (70/30) eluent mixture; 57% yield.

$^1$H NMR (300 MHz, CDCl$_3$) δ: 1.38 (d, 6H), 4.58 (sept, 1H), 6.93 (s, 1H), 7.13–7.20 (dd, 2H), 9.91 (s, 1H), 10.97 (s, 1H); $^{13}$C NMR (75 MHz, CDCl$_3$) δ: 22.3, 22.4, 24.6, 24.8, 36.7, 54.6, 62.6, 68.1, 71.2, 72.3, 81.2, 85.6, 117.6, 118.1, 118.3, 119.2, 119.6, 123.6, 124.7, 146.2, 152.2, 153.2, 166.7; MS(HRESI) Calcd for [C$_{10}$H$_{12}$O$_3$]+: 200.0754; found: 200.0759.

3,3’-(2-hydroxy-3-isopropoxyphenylimidazolidine-1,3-diy)bis[1-(2-hydroxy-3-isopropoxyphenyl)methyleneamino-2,2-dimethyl]propane (3). To obtain 3, starting precursors, 2-hydroxy-3-isopropoxy-1-benzaldehyde 2 (2.7 mmol) and 1,2-ethylenediamino-bis(2,2-dimethylaminopropane) (0.90 mmol) were dissolved in ethanol (10 mL); refluxed for 45 min, and purified by methods described previously [20,22]. $^1$H NMR (400 MHz, CDCl$_3$) δ: 0.79 (s, 12H), 1.27 (d, 6H), 1.36 (d, 12H), 2.17 (d, 2H), 2.52 (d, 2H), 2.64 (s, 2H), 3.0 (d, 2H), 3.38 (d, 2H), 3.50 (d, 2H) 3.74 (s, 1H), 4.40 (sept, 1H), 4.55 (sept, 2H), 6.60 (br, d, 2H), 6.71–6.90 (m, 7H), 8.05 (s, 2H), 10.20 (s, 1H), 13.9 (s, 2H); $^{13}$C NMR (100 MHz, CDCl$_3$) δ: 22.3, 22.4, 24.6, 24.8, 36.7, 54.6, 62.6, 68.1, 71.2, 72.3, 91.8, 117.6, 118.1, 118.3, 119.2, 119.6, 123.6, 124.7, 146.2, 146.6, 149.7, 153.5, 165.5; MS(HRESI) Calcd for [C$_{42}$H$_{46}$O$_x$N$_4$]+: 716.4513; found: [M+H]$^+$717.4598.

(1,2-ethylenediamino-bis[1-(3-isopropoxyphenyl)-2-ate]methyleneamino-2,2-dimethyl]propane) gallium(III) iodide [ENBDMP-3-isopropoxy-Pt-Ga]+ 1 (4). The ligand 3 (100 mg, 0.18 mmol) dissolved in methanol (5 mL) was treated with dropwise addition of gallium(III) acetylacetonate (66.2 mg, 0.18 mmol) dissolved in methanol. The contents were refluxed for 3 h. Then, potassium iodide (30 mg, 0.18 mmol) dissolved in hot water (0.5 mL) was added and the reaction mixture was refluxed further for 15 min, brought to room temperature slowly, and slow evaporation over several days yielded crystalline material; 30% yield. $^1$H NMR (300 MHz, DMSO-d$_6$) δ: 0.79 (s, 6H), 0.96 (s, 6H), 1.30–1.33 (dd, 12H), 2.63 (d, 2H), 2.79 (d, 4H), 2.94 (br, s, 2H), 3.61–3.75 (m, 4H), 4.63 (sept, 1H), 4.79 (br, s, 2H), 6.62 (s, 2H), 6.87 (d, 2H), 7.04 (d, 2H), 8.18 (s, 2H); $^{13}$C NMR (300 MHz, DMSO-d$_6$) δ: 22.6, 22.1, 22.2, 26.2, 35.4, 47.7, 59.2, 68.9, 69.5, 115.7, 119.2.

Reactions and Conditions:

- a) MgCl$_2$, Et$_3$N, ACN, (HCHO)$_m$, 82°C, 5 h;
- b) (CH$_2$NHCH$_2$C(CH$_3$)$_2$CH$_2$NH$_2$)$_2$, EtOH, 78°C, 45 min;
- c) Ga(acac)$_3$, KI, MeOH, water, 65°C, 3 h;
- d) $^{68}$Ga(acac)$_3$, EtOH, 100°C, 20 min.

**Figure 1.** Scheme for chemical synthesis of gallium(III) complexes (4, 5a, and 5b).

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119.5, 125.8, 148.7, 158.1, 170.3. MS(HRESI) Calcd for [C₃₂H₄₈N₄O₄Ga]⁺: 621.2926; Found: m/z = 621.2930; and Calcd for [¹³C₃₂H₄₈N₄O₄Ga]⁺: 622.2959; Found: m/z = 622.2967. Elemental analysis calculated for C₃₂H₄₈N₄O₄Ga: C 50.72; H 6.71; N 7.17; Ga 8.92%. Found: C 50.51; H 6.68; N 7.08; Ga 9.05%.

Preparation of ⁶⁷Ga-metalloprobe (5a). Radiolabeled ⁶⁷Ga-metalloprobe (5a) was synthesized by following a procedure described earlier with slight modifications [20,22]. ⁶⁷Ga was obtained as a commercial citrate salt in water (Triad Isotopes), converted into chloride using HCl (6N), extracted in ether (2 x 2 mL), evaporated, and the residue was treated with acetylacetone to obtain ⁶⁷Ga(acetylacetonate)₃. The radiolabeled ⁶⁷Ga-metalloprobe was obtained through a ligand exchange reaction involving ⁶⁷Ga(acetylacetonate)₃ and heptadentate Schiff-base ligand (3) dissolved in ethanol at 100°C for 40 min. Alternatively, ⁶⁷Ga-citrate was treated with HCl, loaded on a cation-exchange cartridge (Strata), washed with water (3 x 3 mL), and eluted with 400 µL of 98% acetone/HCl (0.02 M). Thereafter, HEPES buffer (pH 5.45, 400 µL) was added to the eluent mixture, the pH was adjusted to 4.5, mixed with the ligand solution, and heated at 100°C for 40 min. Reactions were followed using thin-layer chromatography plates (C-18) employing a radiometric scanner (Bioscan), using an eluent mixture of ethanol/saline (90/10; Rf: 0.23). Finally, ⁶⁷Ga-metalloprobe (5a) was collected, concentrated, and employed for bioassays.

Preparation of ⁶⁸Ga-metalloprobe (5b). Radiolabeled ⁶⁸Ga-metalloprobe (5b) was synthesized by following a procedure described previously with slight modifications [21,22,24]. ⁶⁸Ga was obtained from a generator (Eckert & Ziegler Eurotope) as its chloride salt, converted into ⁶⁸Ga(acetylacetonate)₃ by reacting with acetylacetone (0.01% solution in ethanol) using standard procedures. The radiolabeled ⁶⁸Ga-metalloprobe was obtained through a ligand exchange reaction involving ⁶⁸Ga(acetylacetonate)₃ and heptadentate Schiff-base ligand (3) dissolved in ethanol at 100°C for 40 min.

Figure 2. Projection view of the cationic gallium(III) complex Ga-[3-isopropoxy-ENBDMPI]⁺ (4), with the iodide (I⁻) counteranion, showing the crystallographic numbering scheme.

Figure 3. Characterization of ⁶⁷Ga-labeled 5a in cellulo. A. Cellular accumulation of 5a in human MCF-7 cells (Pgp-) and stably transfected MCF-7/MDR1 (Pgp+) cells. Inset: Immunodetectable levels of Pgp in plasma membrane preparations using mAb C219; MCF-7 cells (lane 1) and MCF-7/MDR1 cells (lane 2). Arrows demarcate Pgp (170 kDa) and γ-tubulin (γ-t) loading control. B. Cellular accumulation of 5a in KB-3-1 cells (Pgp-) and KB-8-5 (Pgp+). Shown are net uptakes at 90 min (fmol (mg protein)⁻¹ (nM)⁺⁻¹) using control buffer in the absence (open column) or presence (solid column) of the MDR modulator LY335979 (1 µM). Each column represents the mean of 4 determinations; bar denotes ±SEM.

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(3) and heptadentate Schiff-base precursor (3) dissolved in ethanol at 100°C for 20 min. The reaction was followed using thin-layer chromatography as described above. Finally, 68 Ga-metalloprobe 5b was purified by radio-HPLC using a C-18 reversed-phase column and the same gradient eluent mixture of ethanol and saline described above. The fraction eluting at a retention time of 27.0 min (5b) was collected, concentrated, and employed for bioassays.

**X-ray Crystallography.** Crystals suitable for X-ray crystallography were grown by dissolving 4 in refluxing methanol, slowly bringing the solution to room temperature and then slow evaporation of the methanol solution overnight. A single crystal with approximate dimensions 0.36 × 0.33 × 0.21 mm³ was mounted on a glass fiber in a random orientation. Preliminary examination and data collection were performed using a Bruker Kappa Apex II (Charge Coupled Device (CCD) Detector system) single crystal X-Ray diffractometer, equipped with an Oxford Cryostream LT device. All data were collected using graphite monochromated Mo Kα radiation (λ = 0.71073 Å) from a fine focus sealed tube X-Ray source. Preliminary unit cell constants were determined with a set of 36 narrow frame scans. The collected data set consisted of combinations of θ and φ scan frames with a scan width of 0.5° and counting time of 15 seconds/frame at a crystal to detector distance of 4.0 cm. The collected frames were integrated using an orientation matrix determined from the narrow frame scans. Apex II and SAINT software packages were used for data collection and data integration. Analysis of the integrated data did not show any decay. Final cell constants were determined by global refinement of xyz centroids of 9377 reflections from the complete data set. Collected data were corrected for systematic errors using SADABS [25] based on the Laue symmetry using equivalent reflections. Structure solution and refinement were carried out by minimizing Σw(Fo−Fc)². The non-hydrogen atoms were refined anisotropically to convergence. The N-H hydrogens were located and refined with geometrical restraints (Figure S1). Other hydrogen atoms were treated using appropriate riding model (AFIX m3). Both isopropoxy groups exhibit positional disorder (Figure S2). The disorder was resolved by partial occupancy atoms in both chains and the relative occupancies were refined. Two chains were located for the group O3, C25–C27 and the occupancies were refined to 77:23%. Furthermore, carbon atoms (C28–C30) of the second isopropoxy substituent were also split into two groups with relative occupancies of 63:37%. These disordered groups were refined with geometrical and displacement parameter restraints. X-ray crystallographic data for 4 (crystal data and structure refinement parameters, atomic coordinates, inter-atomic distances and angles, anisotropic displacement parameters, hydrogen coordinates, and torsion angles) are included in Tables S1–S6.

**Bioassays**

**Cell Culture.** Rat cardiomyoblasts (H9c2) were grown in DMEM (high glucose) supplemented with L-glutamine (2 mM) and heat-inactivated fetal calf serum (10%). Human epidermoid carcinoma KB-3-1 cells and colchicine-selected KB-8-5 cells were grown as previously described [26]. Detailed growth conditions for stably transfected MCF-7 and MCF7/MDR1 cells have been described earlier [27]. Briefly, KB-3-1 and KB-8-5 cells were grown in DMEM supplemented with L-glutamine (2 mM) and heat-inactivated fetal calf serum (10%) in the presence of 0 and 10 ng/ml colchicine, respectively. MCF-7 and MCF7/MDR1 cells were grown in DMEM supplemented with L-glutamine
Table 1. Biodistribution Data (%ID/g) for $^{67}$Ga-Complex 5a in WT mice (n = 3).

| Time (min) P.I. | 5 | 15 | 60 | 120 |
|----------------|-----------------|-----------------|-----------------|-----------------|
| %ID/g          | Mean             | SEM             | Mean             | SEM             | Mean             | SEM             | Mean             | SEM             |
| blood          | 1.26             | 0.33            | 0.29             | 0.04            | 0.10             | 0.01            | 0.07             | 0.01            |
| liver          | 44.95            | 1.24            | 33.80            | 1.80            | 7.44             | 0.44            | 2.90             | 0.24            |
| kidneys        | 81.04            | 17.46           | 83.46            | 10.00           | 93.35            | 14.49           | 67.91            | 5.59            |
| heart          | 9.21             | 1.64            | 8.37             | 0.98            | 11.98            | 0.74            | 9.81             | 1.90            |
| brain          | 0.14             | 0.01            | 0.12             | 0.02            | 0.09             | 0.01            | 0.06             | 0.01            |

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Table 2. Biodistribution Data (%ID/g) for $^{67}$Ga-Complex 5a in mdr1a/1b$^{(-/-)}$ mice (n = 3).

| Time (min) P.I. | 5 | 15 | 60 | 120 |
|----------------|-----------------|-----------------|-----------------|-----------------|
| %ID/g          | Mean             | SEM             | Mean             | SEM             | Mean             | SEM             | Mean             | SEM             |
| blood          | 1.54             | 0.22            | 0.64             | 0.10            | 0.34             | 0.03            | 0.19             | 0.05            |
| liver          | 46.34            | 3.71            | 46.45            | 3.42            | 42.54            | 5.61            | 29.82            | 2.66            |
| kidneys        | 86.12            | 4.33            | 84.19            | 7.62            | 95.60            | 10.38           | 115.23           | 10.09           |
| heart          | 17.02            | 2.42            | 10.59            | 0.58            | 14.61            | 0.64            | 20.29            | 4.45            |
| brain          | 1.05             | 0.03            | 1.05             | 0.08            | 1.00             | 0.10            | 1.06             | 0.13            |

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(2 mM) and heat-inactivated fetal calf serum (10%) in the presence of 1 mg/mL G418.

**Western Blots.** Pgp was detected in enriched membrane fractions of cells with monoclonal antibody C219 (Signet Laboratories, Inc., Dedham, MA) as described previously [28].

**Cell Transport Studies.** Cellular transport studies for 5a were performed in 24-well tissue culture treated plates. Cells (100,000/well) were plated in media and allowed to recover overnight. Media was removed from cells and replaced with media containing the desired concentrations of 5a (74 kBq/mL) using control buffer either in the absence or presence of MDR modulator LY335979 (1 μM) or 130 mM K+/valinomycin (1 μg/mL) buffer [29]. Cells were allowed to incubate under normal incubation conditions (37°C, 5% CO2 atmosphere) for 90 min, and then washed 3x with 4°C Solution A (phosphate buffered saline lacking CaCl2 and MgCl2). Cells were then extracted in 1% sodium dodecyl sulfate with 10 mM sodium borate. Aliquots of the loading solution and 67Ga-complexes stock solutions also were obtained for standardizing cellular data with the extracellular concentration of 5a. All cell extracts, 67Ga-complexes 5a stock solutions also were obtained for standardizing cellular data with the extracellular concentration of 5a. All cell extracts, 67Ga-complexes 5a stock solutions, and loading solution samples were assayed for γ-activity in a well-type sodium iodide γ-counter (Cobra II; Packard). Protein mass was estimated by the bicinchoninic acid analysis (Pierce Chemical Co.), using bovine serum albumin as the protein standard. Data are reported as fmol Ga-complex 5a (mg protein)-1 (nM0)-1 as previously described [20,24], with nM0 representing the total concentration of 67Ga-complex in the extracellular buffer.

**Biodistribution Studies.** All animal procedures were approved by the Washington University Animal Studies Committee. Distribution of 67Ga-complex 5a in tissues of male 4 week old FVB wild-type (WT) and mdr1a/1b(-/-) mouse (Taconic) was determined as previously described [20]. Male 7 week old Sprague-Dawley rats (Harlan) were similarly used. 67Ga-(Taconic) was determined as previously described [20]. Male 7 week old Sprague-Dawley rats (Harlan) were similarly used. 67Ga-(Taconic) was determined as previously described [20].

**MicroPET Imaging.** Imaging was performed with 11 week old Sprague-Dawley rats 60 min post intravenous tail-vein injection (22,200 kBq) of HPLC-purified 68Ga-radiopharmaceutical 5b (95/5 saline/ethanol) using a Focus 220 microPET or Inveon PET/CT scanner (Siemens Medical Solutions). For imaging, rats were anesthetized with isoflurane via an induction chamber and maintained with a nose cone. Following anesthesia, the rats were secured in a supine position and placed in an acrylic imaging tray. PET imaging consisted of a 10 min acquisition. Image data were reconstructed into a single frame using standard methods. For anatomical visualization, PET images were also coregistered with CT images from an Inveon PET/CT scanner.

**Results and Discussion.**

Herein we report and characterize gallium(III)-bis(3-isopropoxy-2-phenolate-benzylidene)-N,N’-bis(2,2-dimethyl-3-amino-propyl) ethylenediamine (Ga-[3-isopropoxy-ENBDMPI])3, 4, a novel hydrophobic monocationic Ga(III)-complex. Isolated as pale yellow crystals in 30% yield, 4 was synthesized from the condensation of a linear tetraamine and 2-hydroxy-3-isopropanol (90/10) to give 67Ga-complexes 5a as previously described [20,24], with nM0 representing the total concentration of 67Ga-complex in the extracellular buffer.

**Metabolic Stability.** For metabolic stability studies, three 10 week old Sprague Dawley rats were anesthetized by isoflurane inhalation and injected with radiotracer 5a (81,400 kBq, 220 μL) via bolus injection through a tail vein, sacrificed at 30 min, 60 min, 90 min and blood, urine, and tissue samples were collected as described above. Urine samples were obtained via either bladder puncture or external collection. Tissues were sonicated, suspended in saline/ethanol (70/30), and extracts were analyzed with a radioTLC scanner on C-18 silica gel plates using saline/methanol (90/10) as the eluent mixture. All samples were compared with the parental control and normalized to percentage of parental compound for analysis.

| Table 3. Heart to Tissue Ratio of 67Ga-Complex 5a in WT mice (n = 3). |
|-----------------|-----------------|-----------------|------------------|
| Time (min)      | P/J.            | 5               | 60              | 120              |
|                 | %ID/g           | Mean            | SEM             | Mean             | SEM             | Mean             | SEM             |
| Heart/Blood     | 7.8             | 1.1             | 127             | 18               | 147             | 25               |
| Heart/Liver     | 0.21            | 0.04            | 1.6             | 0.12             | 3.5             | 0.88             |

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For assessment of the Ga(III)-complex in cellulo and in vivo, radiolabeled 67Ga- and 68Ga-complexes (5a and 5b) were prepared with radioactive Ga(acetylacetonate)₃ and ligand 3 in ethanol at 100°C for 40 min [Fig. 1] [20,22,24]. Synthesis and purification of the radiopharmaceutical can be accomplished in < 1 hr, an interval of significant practical value for synthesis of PET agents with 68Ga. Nonetheless, to perform cell tracer assays and pharmacokinetic studies in mice and rats, 67Ga-complexes were generated to exploit the longer half-life of 67Ga (t½ = 78.2 hr), thereby allowing cellular analysis and in vivo studies with the same HPLC purified fraction (C-18 column; ethanol/saline gradient; Rₜ = 27.0 min). Formation of radio-complexes 5a and 5b was also monitored via radio-TLC (methanol/saline (90/10); Rₜ = 0.23; radiochemical purity >95%; radiochemical yield 60%).

Mechanistic studies of cationic metal-complexes useful for MPI have revealed that net retention of tracers in heart tissue is determined by the opposing action of two biochemical processes [20,33]. First, effective metal-complexes are hydrophobic monomers, permeating passively into living cells and concentrating within the mitochondrial inner matrix in response to the driving forces of electronegative plasma membrane and mitochondrial transmembrane potentials [29]. This is opposed by the action of ATP-binding-cassette (ABC) membrane transporters, such as the multidrug resistance (MDR) P-glycoprotein (Pgp; ABCB1) and MRPI (ABCC1), which transport hydrophobic cationic metal-complexes out of cells [24,33,34]. Thus, cardiomyocytes, rich in mitochondria and lacking Pgp, sequester metal-complexes for prolonged periods, while hepatocytes, which express Pgp along their canalicular surface, rapidly excrete metal-complexes into the bile and intestines. In principle, if translated in vivo, these properties would produce rapid hepatocellular clearance of the agent, thereby minimizing the impact of emissions arising from the liver that could mis-register into the inferior wall of the myocardium during imaging. Consideration of these factors provided a platform for designing hydrophobic monocationic gallium(III)-complexes that were simultaneously membrane potential-responsive and avidly transported by Pgp [20]. In addition, structure-activity analysis of related metal complexes suggested that ester and ether moieties may confer Pgp recognition properties [35–37].

We first demonstrated the membrane potential-responsive uptake of 67Ga(III)-complex 5a in rat H9c2 cardiomyoblasts. Complex 5a accumulated into H9c2 cells to high levels (745 ± 112 fmol [mg P]⁻¹ [nM₀]⁻¹). Depolarizing cardiac sarcolemmal and mitochondrial membrane potentials with 130 mM K⁺/20 mM Cl⁻ buffer containing the potassium ionophore valinomycin (1 µg/mL) eliminates the inward driving force for charged complexes [33], and decreased 5a content to 155 ± 17 fmol [mg P]⁻¹ [nM₀]⁻¹, <20% of control, indicating a significant contribution from electronegative membrane potentials driving cell uptake of 5a.

Next, to determine whether Pgp affected cellular accumulation of 5a, parental MCF-7 cells and a subclone stably transfected with MDR1 Pgp were used for transport studies. Control MCF-7 cells lack immunodetectable Pgp, whereas MCF-7/MDR1 cells express biologically relevant Pgp levels by Western blot analysis [26,38] (Fig. 3a). Accumulation of 67Ga-complex 5a was high in parental MCF-7 cells and indistinguishable from zero in MCF-7/MDR1 cells (Fig. 3a). Furthermore, treatment with the potent MDR modulator LY335979 at a concentration known to maximally block Pgp (1 µM) [38] fully reversed the accumulation defect of 5a in MCF-7/MDR1 cells, consistent with inhibition of Pgp-mediated eflux of 5a. Importantly, LY335979 (1 µM) did not significantly impact uptake of 5a in MCF-7 cells. Furthermore, drug sensitive KB-3-1 cells, which lack immunodetectable Pgp, accumulated 5a to high levels, while drug-resistant KB-8-5 cells, which express modest Pgp levels by Western blot analysis [26,38], showed no accumulation. As anticipated, LY335979 enhanced cellular accumulation of 5a in the MDR KB-8-5 cells, but not drug-sensitive KB-3-1 cells (Fig. 3b).

We then determined whether Pgp impacted the pharmacokinetics of 5a in mice in vivo. Mice possess two drug-transporting isoforms of Pgp (mdr1a and mdr1b) [39]. Both drug-transporting isoforms are expressed along the biliary cannular surface of hepatocytes wherein the protein functions to secrete substrates into the bile, while the mdr1a isoform is expressed on the luminal surface of capillary endothelial cells of the brain wherein Pgp imparts important exclusion functionality to the blood-brain barrier [40]. Following intravenous injection in wild type (WT) mice, 5a demonstrated fast clearance from the blood pool (%ID/g = 1.26 ± 0.33 (5 min), 0.10 ± 0.01 (60 min)). By contrast, blood retention 60 minutes post intravenous injection of 5a in gene-
deleted mdr1a/1b<sup>−/−</sup> mice was 0.34±0.03%ID/g, 3.4-fold greater than WT control [Fig. 4], a result likely reflecting the expression of Pgp in WT leukocytes [41]. Importantly, the heart, a Pgp negative tissue, showed robust uptake and retention in both WT (%ID/g = 12.0±0.7) and mdr1a/1b<sup>−/−</sup> (%ID/g = 14.6±0.6) mice 60 min post injection of the radiotracer [Fig. 4; Tables 1 and 2]. In liver, initial accumulation of 5a was comparable between mdr1a/1b<sup>−/−</sup> and WT mice 5 min post injection of the tracer [Fig. 4]. However, liver clearance at 60 min was markedly delayed in mdr1a/1b<sup>−/−</sup> mice, showing 6-fold higher retention compared with WT mice, consistent with Pgp-mediated biliary secretion of the tracer. Relative to WT mice, mdr1a/1b<sup>−/−</sup> mice showed an 11-fold higher retention of the 67Ga-complex in brain parenchyma 60 minutes post injection [Fig. 4, Tables 1 and 2]. Additional pharmacokinetic studies were conducted in WT Sprague-Dawley male rats (n = 3) (Table S7). Pharmacokinetic profiles in rats were found to be similar to that of WT mice, indicative of Pgp-mediated excretion pathways. Importantly, 67Ga-complex 5a showed high extraction and sustained retention in the heart with rapid clearance from the blood pool and liver, yielding heart/blood ratios of 3.4 (5 min), 50 (60 min) and 139 (120 min), and heart/liver ratios of 0.6 (5 min), 4.2 (60 min), and 7.8 (120 min), respectively (Table S8). Transferrin, a serum protein, has two iron(III) binding sites with high affinity for Ga(III). Therefore, dechelation of the radionuclide (Ga<sup>3+</sup>) from 5a could exchange with the iron of transferrin, leading to retention of activity within the blood pool, and tissues. For analysis, radioHPLC allows detection of only mobile species, while radioTLC enables assessment of both mobile and immobile radiometric species. Therefore, we assessed samples of tissue extracts using radioTLC for preliminary evaluation of metabolites. Importantly, radioTLC analysis of extracts from heart, liver, blood and urine 30, 60, and 90 min post tail-vein injection of 5a in rats showed only the existence of parental compound [Fig. 5], thus demonstrating the high stability of the radiopharmaceutical in vivo. These results are consistent with facile clearance of 5a from the blood pool and liver tissue of rats. While screening candidate radiopharmaceuticals in cellulo identifies mechanism-based leads, many characteristics vital for development in vivo relate to serum protein binding, pharmacokinetics, tissue retention, and overall signal-to-noise that are difficult to predict and may adversely influence image quality. Indeed, several promising synthetic complexes of Ga(III) have been previously reported, but failed to generate high quality images in vivo [22,23,42]. Thus, to begin to characterize the properties of 5b as a MPI in vivo, microPET/CT imaging was performed on rats following i.v. injection of HPLC-purified complex. Analysis of the images revealed sustained retention of 5b in heart tissue and rapid clearance from the liver (Fig. 6). The entire left ventricular wall and septum were clearly visualized on PET images with high diagnostic quality 60 min post injection and there was evidence of right ventricular wall visualization. Additionally, small animal SPECT/CT images with 67Ga-complex 5a 60 min post injection were similar to the PET images (data not shown). SUV values derived from the SPECT/CT study showed a heart/liver ratio of 3.3, a value with excellent prospects for further development.

Conclusions
A novel 67Ga(III)-complex identified by mechanism-based cell screening holds substantial promise as a PET MPI radiopharmaceutical. While several agents in this class have been synthesized and reported, no prior agent has shown the favorable MPI properties of 5b in pre-clinical models in vivo. This includes both high contrast perfusion images of the heart combined with rapid clearance from the liver, accomplished by a rational design targeting Pgp transporter-mediated excretion. The design of 5b includes aromatic scaffolds substituted with alkoy groups, a characteristic structural feature among several cationic metal-complexes recognized as Pgp substrates [20,36,37,43]. Thus, incorporation of an isopropoxy functionality into the 5-position of the aromatic ring, which may provide resonance stabilization [44], has significant structural consequences and indicates that properly designed pendant moieties are capable of promoting high myocardial uptake and rapid liver clearance of radioactive Ga(III)-complexes. Because 67Ga is generator-produced on-site, the readily formulation of 5b provides a promising alternative for PET MPI, enabling point-of-care radiopharmaceutical distribution logistics temporally responsive to the urgent care needs of individual patients. Given the biological targeting properties of 5b, the complex also may enable PET imaging of MDR in tumors [24,33,45], Pgp activity at the blood brain barrier in neurodegenerative diseases, such as Alzheimer’s disease and Parkinson disease [43,46], as well as detection of mitochondrial myopathies in vivo [47].

Supporting Information
Figure S1 Projection view (50% thermal ellipsoids) of cationic gallium(III) complex Ga-[3-isopropoxy-ENBDMP]-<sup>4+</sup> with iodide (I<sup>−</sup>) as a counter anion showing the crystallographic numbering scheme. Solvent and isopropyl disorders are omitted for better presentation. (TIF)

Figure S2 Projection view (50% thermal ellipsoids) of cationic gallium(III) complex Ga-[3-isopropoxy-ENBDMP]-<sup>4+</sup> with the iodide (I<sup>−</sup>) as a counter anion showing the crystallographic numbering scheme. While solvent and isopropyl disorders are included, the hydrogen atoms are excluded for a clear presentation. (TIF)

Table S1 Crystal data and structure refinement for [ENBDMP-3-isopropoxy-PI-Ga]<sup>+</sup> I<sup>−</sup> (4). (DOCX)

Table S2 Atomic coordinates (x 10<sup>4</sup>) and equivalent isotropic displacement parameters (Å<sup>2</sup>·10<sup>3</sup>) for [ENBDMP-3-isopropoxy-PI-Ga]<sup>+</sup> I<sup>−</sup> (4). U(eq) is defined as one third of the trace of the orthogonalized U<sup>ij</sup> tensor. (DOCX)

Table S3 Bond lengths [Å] and angles [°] for [ENBDMP-3-isopropoxy-PI-Ga]<sup>+</sup> I<sup>−</sup> (4). (DOCX)

Table S4 Anisotropic displacement parameters (Å<sup>2</sup>·10<sup>3</sup>) for [ENBDMP-3-isopropoxy-PI-Ga]<sup>+</sup> I<sup>−</sup> (4). The anisotropic displacement factor exponent takes the form: −2π<sup>2</sup>h<sup>2</sup>a<sup>2</sup>U<sub>11</sub> + ... + 2π<sup>2</sup>h k a<sup>2</sup> b<sup>2</sup> U<sub>22</sub> + 2π<sup>2</sup>h l a<sup>2</sup> c<sup>2</sup> U<sub>33</sub> + 2π<sup>2</sup>h k l a<sup>2</sup> b<sup>2</sup> c<sup>2</sup> U<sub>121</sub> + 2π<sup>2</sup>h k l a<sup>2</sup> b<sup>2</sup> c<sup>2</sup> U<sub>132</sub> + 2π<sup>2</sup>h l a<sup>2</sup> c<sup>2</sup> b<sup>2</sup> U<sub>233</sub> + 2π<sup>2</sup>h k l a<sup>2</sup> b<sup>2</sup> c<sup>2</sup> U<sub>123</sub>. (DOCX)

Table S5 Hydrogen coordinates (x 10<sup>4</sup>) and isotropic displacement parameters (Å<sup>2</sup>·10<sup>3</sup>) for [ENBDMP-3-isopropoxy-PI-Ga]<sup>+</sup> I<sup>−</sup> (4). (DOCX)
Table S6 Torsion angles [°] for [ENBDMP-3-isoproxy-PI-Ga]I (4).

Table S7 Biodistribution Data (%ID/g) for 67Ga-Complex 5a in Sprague Dawley rats (n = 3).

Table S8 Heart to Tissue Ratio of 67Ga-Complex 5a in Sprague-Dawley rats (n = 3).

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Author Contributions

Conceived and designed the experiments: VS. Performed the experiments: JS SEH JLP HG NPR. Analyzed the data: VS DPW. Contributed to the writing of the manuscript: VS DPW.
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