INTRODUCTION

With periodically increasing feed costs, alternative food sources such as crude glycerin (a glycerol-rich source) have become more prominent (Chanjula et al., 2015; Semkiv et al., 2020). The use of crude glycerin avoids its disposal in the environment and contributes to the energetic demands of animals capable of converting this co-product into foods of high nutritional value for humans while also replacing ingredients in animal feed (e.g., corn) whose price varies greatly throughout the year. The glycerol present in the animal body is usually linked to a lipid source (triglycerides, lipoproteins, or dietary fats). When used in animal feed, however, glycerol is not linked to such sources and is assimilated as an energy source primarily as glucose (Bergman et al., 1968; Carvalho et al., 2015). Only when consumed in excess will glycerol be converted into glycogen in the liver and later transform into fat through lipogenesis. Possibly glycerin does not cause harmful changes to the meat of animals that consume it. Nevertheless, the use of crude glycerin in the diet of ruminants leads to a high...

**Effect of crude glycerin levels on meat quality and carcass characteristics of crossbred Boer goats**

Higor Fábio Carvalho Bezerra | Edson Mauro Santos | Gleidson Giordano Pinto de Carvalho | Juliana Silva de Oliveira | Anderson de Moura Zanine | Ricardo Martins Araujo Pinho | Maria Leonor Garcia Melo Lopes de Araújo | Alexandre Fernandes Perazzo | Daniele de Jesus Ferreira

1Department of Animal Science, Federal University of Paraíba, João Pessoa, Brazil
2Department of Animal Science, Federal University of Bahia, Salvador, Brazil
3Department of Animal Science, Federal University of Maranhão, Chapadinha, Brazil

**Correspondence**
Anderson de Moura Zanine, Department of Animal Science, Federal University of Maranhão, MA-230, KM 04, s/nº - Boa Vista, 65500-000, São Luís, Chapadinha, Brazil.
Email: anderson.zanine@ufma.br

**Funding information**
Coordination for the Improvement of Higher Education Personnel (financial code 001).

**Abstract**
This study assessed the effects of four levels of crude glycerin (0, 50, 100, and 150 g/kg dry matter (DM) basis) in the diet of Boer crossbred goat kids on the qualitative and quantitative carcass characteristics as well as meat quality. Thirty-two crossbred, castrated Boer x undefined breed goat kids with an initial average weight of 17.8 ± 2.2 kg between 3 and 4 months of age were distributed across a complete randomized experiment with four treatments and eight replicates. The DM intake linearly decreased (p < .05) as the crude glycerin inclusion level in the diet increased. Crude glycerin levels decreased (linear effect, p < .05) empty body weight, hot dressing percentage, and cold dressing percentage. Conformation and subcutaneous fat thickness were not affected (p > .05) by dietary crude glycerin. Crude glycerin levels decreased (linear effect, p = .03) rib eye area of the Longissimus dorsi muscle, however, did not affect color, cooking loss, and shear force. The crude glycerin can be included up to 50 g/kg DM in the diet of crossbred Boer goats without negatively affecting carcass characteristics and meat quality. It can be recommended as an energy source in finishing diets.

**KEYWORDS**
biodiesel, conformation, co-product, glycerol, Longissimus dorsi, morphometry
availability of gluconeogenic components because of the conversion of glycerin into propionate, which can be used in fatty acid synthesis (Versemann et al., 2008) and affect meat quality.

Thus, this study assessed the effects of including levels of crude glycerin in the diet of Boer crossbred goat kids on the qualitative and quantitative carcass characteristics as well as meat quality.

2 MATERIALS AND METHODS

2.1 Local conditions and period of the experiment

This experiment was conducted at the Experimental Farm of the School of Veterinary Medicine and Animal Science Federal University of Bahia between November 2013 and January 2014. All animal management and care procedures were in accordance with the guidelines approved by Federal University of Bahia Use and Care Committee (n. 08/2013).

2.2 Location, animals, and diets

Thirty-two male Boer crossbred goat kids with an initial average weight of 17.8 ± 2.2 kg and age ranging from 3 to 4 months were allocated in a completely randomized block design with four levels of crude glycerin (0, 50, 100, and 150 g/kg of dry matter [DM] basis) and eight replicates (Table 1). Two weeks before starting the study, all animals were vaccinated and dewormed for ecto- and endoparasites and received sorghum silage as roughage ad libitum and increasing proportions of the experimental feeds. Afterwards, they were housed in individual pens within a covered shed with slatted, suspended floors, and equipped with drinking fountains and feeding troughs to ensure ad libitum access to water and food.

The goats were fed twice a day and in two equal portions, at 8 a.m. and at 4 p.m. The feed was individually weighed in a roughage:concentrate ratio of 60:40 and subsequently mixed to minimize selectiveness by the animals. Diets were formulated to be isonitrogenous (150 g/kg of CP) and isoenergetic (640 g/kg of TDN) and to meet the nutritional requirements for goats with an estimated potential average weight gain of 150 g/day (NRC, 2007).

Chemical composition was determined according to AOAC (1990). Dry Matter (method 934.01), Mineral matter (method 930.05), Crude protein (method 920.87), and Ether extract (method 920.85). Determination of the acid detergent fiber (ADF) and neutral detergent fiber (NDF) was obtained following a published method (Van Soest, 1991), the values of total digestible nutrients (TDN) were determined according to the method described by Mertens (2002) = Value expressed in % of DM = TDN (%) = DCP + DNFC + (DEE × 2.25) + DNDF, where DCP is the digestible CP, DEE is the digestible EE, DNDF is the digestible NDF, and DNFC is digestible NFC, performed at the Laboratory of Animal Nutrition of the Federal University of Bahia.

| Ingredient                              | Dietary crude glycerin level (g/kg of DM) |
|-----------------------------------------|------------------------------------------|
|                                        | 0            | 50           | 100          | 150          |
| Corn meal                               | 180.00       | 120.00       | 60.00        | 0.00         |
| Soybean meal                            | 205.00       | 215.00       | 225.00       | 235.00       |
| Crude glycerin                          | 0.00         | 50.00        | 100.00       | 150.00       |
| Mineral supplement                       | 15.00        | 15.00        | 15.00        | 15.00        |
| Sorghum silage                          | 600.00       | 600.00       | 600.00       | 600.00       |
| Chemical composition (g/kg of DM)       |              |              |              |              |
| Dry matter                              | 554.60       | 557.20       | 559.80       | 562.30       |
| Organic matter                          | 941.00       | 937.10       | 940.80       | 941.80       |
| Mineral matter                          | 50.80        | 52.30        | 53.90        | 55.40        |
| Crude protein                           | 149.20       | 149.80       | 150.50       | 151.10       |
| Ether extract                           | 31.30        | 28.40        | 25.50        | 22.60        |
| Neutral detergent fiber                 | 349.40       | 343.10       | 336.80       | 330.50       |
| Acid detergent fiber                    | 166.70       | 166.30       | 165.90       | 165.50       |
| Total digestible nutrients              | 639.80       | 639.90       | 639.90       | 640.00       |
| Methanol                                | 0.00         | 3.30         | 6.60         | 9.90         |

*Mineral supplement (nutrient/kg supplement): vitamin A, 135,000 IU; vitamin D3, 68,000 IU; vitamin E, 450 IU; calcium, 240 g; phosphorus, 71 g; potassium, 28.2 g; sulfur, 20 g plus sulfur from ammonium sulfate to maintain the 9:1 ratio (urea:ammonium sulfate); magnesium, 20 g; copper, 400 mg; cobalt, 30 mg; chromium, 10 mg; iron, 2500 mg; iodine, 40 mg; manganese, 1350 mg; selenium, 15 mg; zinc, 1700 mg; maximum fluorine, 710 mg; phosphorus solubility in 2% citric acid (minimum).
2.3 Carcass and meat characteristics

The experiment lasted 3 months. All goats were fasted (drinking water was no withdrawn) for 16 h before recording the final live weight (LW).

The lambs were slaughtered at a commercial abattoir and the following data were recorded: body weight at slaughter (BWS), empty body weight (EBW), hot carcass weight (HCW), cold carcass weight (CCW), hot dressing percentage (HDP), and cold dressing percentage (CDP). The CCW and CDP were determined after 24-h cooling period (4°C for 24 h).

After weighing, the following carcass morphological measures were examined following Cézar and Souza (2007): the distance between the cervicothoracic joint and the first intercoccygeal joint (external carcass length, ECL); the distance between anterior edge of pubic bone and anterior edge of first rib at its midpoint (internal carcass length, ICL); All parameter measurements were taken using a metric measuring tape.

The left half-carasses were cross-sectioned between the 12th and 13th thoracic vertebrae, where the subcutaneous fat thickness (SFT) on the longissimus muscle was determined with a digital caliper. The conformation and SFT of the longissimus muscle were determined in a 1–5 scale according Osorio and Osorio (2005). In addition, measurements were taken on the maximum width (A) and the maximum depth (B). The rib eye area was assessed using the formula: REA = (A/2 × B/2) × π.

Meat color was evaluated using a Minolta CR300 colorimeter (Minolta,1998) operating in the CIE (L*, a*, b*) system, in which L* represented lightness, a*, the intensity of the color red, and b*, the intensity of the color yellow (Cañeque & Sañudo, 2001; Miltenburg et al., 1992).

Cooking loss (CL) was determined in each loin sample with approximately 1.5 cm thickness, 3.0 cm length, and 2.5 cm width (Duckett et al., 1998). The meat texture was determined by the shear force (SF), by adopting the method described by Wheeler et al. (1995), expressed in kgf.

2.4 Statistical analysis

Data were prepared using analysis of variance. The initial weight of goats was considered a covariate in the statistical model. The results were interpreted through decomposition of the orthogonal polynomials in linear and quadratic using the PROC MIXED function of the SAS (2003) software (version 9.1).

The homogeneity of variance between treatments was assumed, and the degrees of freedom were estimated using the Kenward-Roger method. The regression models were adjusted according to the significance of the parameters β1 and β2 by using the method of restricted maximum likelihood in PROC MIXED, and the estimation of parameters was obtained through the PROC REG function of the SAS software (version 9.1). All statistical procedures were performed using the value of 0.05 as the critical level of probability for error type I.

3 RESULTS

3.1 Carcass characteristics

The DM intake linearly decreased (p < .05) as the crude glycerin inclusion level in the diet increased. Crude glycerin levels decreased (linear effect, p < .05) empty body weight (EBW), hot carcass weight (HCW), and cold carcass weight (CCW) (Table 2).

The inclusion of crude glycerin did not affect (p > .05) cooling loss (CL), hot dressing percentage (HDP), and cold dressing percentage (CDP) (Table 2). The mean CL value was 0.71%, which is lower than previously published results.

3.2 Carcass measurements

Conformation and subcutaneous fat thickness (SFT) were not affected (p > .05; Table 3) by dietary crude glycerin.

In addition, external carcass length (ECL) and internal carcass length (ICL) were also not influenced (p > .05) by crude glycerin levels in the diet (Table 3). Morphometric characteristics were also not significantly (p > .05) influenced by diets having the same nutritional composition.

3.3 Qualitative characteristics muscle

Crude glycerin levels decreased (linear effect, p = .0302) rib eye area (REA) of the Longissimus dorsi muscle (Table 4). The SFT of the Longissimus dorsi muscle of goats was not affected (p > .05).

Glycerin levels did not affect (p > .05) the physical goat meat characteristics (Table 4). The cooking loss (CL) did not differ (p > .05) among crude glycerin levels, showing loss values ranging from 29.97% to 35.86%. The different levels of crude glycerin did not influence shear force (SF) (p > .05).

4 DISCUSSION

Crude glycerin levels decreased EBW, HCW, and CCW. These characteristics were expected to be negatively affected after including increasing levels of crude glycerin because the resulting decreased feed intake should have contributed to a decrease in weight gain and therefore similar EBW, HCW, and CCW. Lage et al. (2014) described similar results in their study of the effects of increasing levels of crude glycerin (30, 60, 90, and 120 g/kg) in the diets of feedlot sheep based on carcass weight.

In their evaluation of carcass traits of undefined breed (UDB) x Anglo Nubian and UDB x Boer crossbred goat kids slaughtered at different body weights, Oliveira et al. (2008) did not find differences between weights or between breeds, finding an average of CL of 2.01, which might indicate that the use of glycerin in goat termination does not promote CL increases. We found that cooling was duly
BEZERRA ET AL.

performed and that this effect imbued a characteristic required by slaughterhouses to improve CDP and increase profits as well as increase meat value by avoiding excessive carcass water loss and preventing meat toughness.

Crude glycerin did not affect HDP and CDP most likely because these variables are influenced by factors such as breed, age, slaughter weight, sex, and breeding system. Furthermore, factors such as feeding show little influence on these variables except when diet composition relative to amount of nutrients varies greatly. As such, these variables were not expected to change because the animals were part of a homogeneous lot and their diets were balanced.

Conformation and subcutaneous fat thickness were not affected by dietary crude glycerin. According to Lisboa et al. (2010), these variations are influenced by factors such as breed, genotype, age, sex, and breeding system. Dietary changes do not strongly influence these characteristics, provided that nutrient contents remain similar. However, when the amounts of nutrients such as energy source and protein are changed, these variables can be influenced (Cartaxo et al., 2011). In their assessment of the effect of two energy levels (2.4 and 2.9 Mcal metabolizable energy [ME]/kg DM) and different lamb genotypes (Santa Inês, Santa Inês x Dorper, and Santa Inês x UDB) on carcass characteristics, the authors observed both genotype and dietary energy-level effects in which animals receiving diets with higher energy levels showed better carcass conformation and SFT.

The ECL and ICL were also not influenced by crude glycerin levels in the diet. This result is similar to that described by Gunn et al. (2010) and Barros et al. (2015), which studied the inclusion of crude glycerin levels (0, 15, 30, and 45%) in the diet of feedlot sheep. Morphometric characteristics were also not influenced by diets having the same nutritional composition. These results demonstrate that crude glycerin can be used in the diets of finishing Boer crossbred goats without any depreciation to goat carcasses.

### TABLE 2 Carcass characteristics of Boer crossbred goats fed diets containing crude glycerin

| Variable     | Crude glycerin inclusion level (%) | p-value   | SEM  | L² | Q² |
|--------------|-----------------------------------|-----------|------|----|----|
|              | 0       | 5       | 10    | 15  |     |     |
| Intake DM (g/day) | 827    | 733    | 714   | 608 | 27.4 | .01 | .89 |
| BWS (kg)      | 26.17   | 25.15  | 24.90  | 23.09 | 0.6047 | .0404 | .7460 |
| EBW (kg)      | 22.17   | 21.60  | 20.12  | 17.76 | 0.8879 | .0387 | .6014 |
| HGW (kg)      | 11.27   | 10.18  | 9.94   | 9.24  | 0.2852 | .0173 | .6824 |
| CCW (kg)      | 11.22   | 10.12  | 9.87   | 9.19  | 0.2888 | .0153 | .7044 |
| CL (%)        | 0.48    | 0.50   | 0.75   | 1.10  | 0.1299 | .0597 | .5029 |
| HDP (%)       | 43.12   | 40.59  | 39.94  | 40.24 | 0.6102 | .1267 | .2432 |
| CDP (%)       | 42.92   | 40.38  | 39.66  | 39.80 | 0.6193 | .0971 | .2738 |

Regression equations

\[
\hat{Y} = 821.7073 - 13.5107X
\]

\[
r^2 = .95
\]

\[
\hat{Y} = 26.2566 - 0.1921X
\]

\[
r^2 = .91
\]

\[
\hat{Y} = 22.5892 - 0.3015X
\]

\[
r^2 = .93
\]

\[
\hat{Y} = 11.0553 - 0.1204X
\]

\[
r^2 = .94
\]

\[
\hat{Y} = 11.0148 - 0.1240X
\]

\[
r^2 = .94
\]

### TABLE 3 Carcass measurements of Boer crossbred goats fed diets containing crude glycerin

| Items          | Dietary glycerin level (%) | p-value | SEM | SD |
|----------------|---------------------------|---------|-----|----|
|                | 0  | 5  | 10 | 15 |     |     |     |
| Conformation   | 1.96 | 2.09 | 2.04 | 1.94 | .23 | 0.00 | 0.35 |
| SFT            | 1.04 | 0.94 | 1.14 | 1.19 | .92 | 0.00 | 0.45 |
| ECL (cm)       | 51.67 | 51.50 | 52.86 | 51.00 | .86 | 0.05 | 3.29 |
| ICL (cm)       | 55.83 | 54.13 | 55.71 | 54.48 | .12 | 0.04 | 2.57 |

Note: Conformation (1, Very poor; 1.5, Poor; 2, Acceptable; 2.5, Average; 3, Good; 3.5, Very good; 4, Superior; 4.5, Very superior; 5, Excellent); SFT = subcutaneous fat thickness (1, Excessively lean; 1.5, Very lean; 2, Lean; 2.5, Slightly lean; 3, Normal; 3.5, Slightly fatty; 4, Fatty; 4.5, Very fatty; 5, Excessively fatty).

Abbreviations: ECL, external carcass length; ICL, internal carcass length; ns, Not significant (p > .05); p-value, Significant probability at the 5% level; SD, Standard deviation; SEM, Standard error of the mean.
The decrease in the loin eye area (LEA) of the *Longissimus dorsi* muscle can be explained by the lower weight gains associated with increasing glycerin levels that negatively influenced the fat and muscle deposition of these animals. Fat deposition in animal carcasses is related to aspects such as breed, age, sex, and breeding system, and the increased REA is due to the greater BWS and age. As such, this objective measure enables the prediction of the amount of muscle in the carcass (Silva Sobrinho et al., 2008).

The SFT of the *Longissimus dorsi* muscle of goats was not influenced, which can be explained by the small amount of subcutaneous fat in goats, given that the largest fat deposition in these animals occurs in the abdominal and thoracic cavities.

According to Khliji et al. (2010), the acceptable limit for L* in lamb is 34–35, which is lower than the values found in this study. Meat color is a relevant characteristic at the time of purchase because it is the primary criterion used by consumers when selecting a product (except when undesired odors are present). Values obtained in this study are in agreement with those mentioned by Chanjula et al. (2015).

Cooling losses are related to those that occur during the meat preparation or cooking process and are associated with yield regarding the preparation for consumption; moreover, they influence the meat’s juiciness. The shear force (SF) presented values between 1.97 and 3.17, which is classified as “soft” based on Cézar and Souza (2007). Shear force is used to measure meat tenderness, and higher SF values denote lower meat tenderness. The values observed in this study were below with those mentioned by Lemes et al. (2013), which ranged from 3.0 to 4.7 kgf in Angorá, Crioulo, and Zebu goats (Anglo Nubian crosses). The values found by the current study demonstrate that meats show great tenderness when not affected by crude glycerin.

### 5 | CONCLUSIONS

The crude glycerin can be included up to 50 g/kg DM in the diet of crossbred Boer goats without negatively affecting carcass characteristics and meat quality. It can be recommended as an energy source in finishing diets.

### ACKNOWLEDGEMENTS

This study was funded by foundation of protection for research in the state The Foundation for Research Support of the State of Bahia, order number: 673/2011. The Coordination for the Improvement of Higher Education Personnel (CAPES-Brazil, finance code 001) and Foundation for Research Scientific and Technological Development of Maranhão.

### CONFLICT OF INTEREST

The author has no conflict of interest to declare.

### DATA AVAILABILITY STATEMENT

Os dados que suportam os resultados deste estudo estão disponíveis abertamente em [nome do repositório, por exemplo, “figshare”] em http://doi.org/[doi], número de referência [número de referência].

### ORCID

Anderson de Moura Zanine [https://orcid.org/0000-0003-0100-3652]

### REFERENCES

AOAC (1990). *Official methods of analysis of the association of official analytical chemists* (15th edn). Association of Official Analytical Chemists.

Barros, M. C. C., de Araújo Marques, J., da Silva, F. F., Silva, R. R., Guimarães, G. S., da Silva, L. L., & de Araújo, F. L. (2015). Crude glycerin in diets for wethers in feedlot: Intake, digestibility, performance, carcass and meat traits. *Semina: Ciências Agrárias*, 36(1), 453–466. [https://doi.org/10.5433/1679-0359.2015v36n1p453]

Bergman, E. N., Starr, D. J., & Reulein, S. S. (1968). Glycerol metabolism and gluconeogenesis in the normal and hypoglycemic ketonic sheep. *The American Journal of Physiology*, 215(4), 874–880. [https://doi.org/10.1152/ajplegacy.1968.215.4.874]
Cañeque, V., & Sañudo, C. (2001). Metodologia para el estudio de la calidad de la canal y de la carne en rumiantes. Instituto Nacional de Investigación y Tecnología y Alimenticia. Retrieved from https://agris.fao.org/agris-search/search.do?recordID=XF.2015019909

Cartaxo, F. Q., Sousa, W. H. D., Cezar, M. F., Costa, R. G., Cunha, M. D. G., & Gonzaga Neto, S. (2011). Características da carcaça determinadas por ultrassonografia em tempo real e pós-abate de cordeiros terminados em confinamento com diferentes níveis de energia na dieta. Revista Brasileira De Zootecnia, 40(1), 160–167. https://doi.org/10.1590/S1516-3598201000100023

Carvalho, V. B., Leite, R. F., Almeida, M., Paschoaloto, J. R., Carvalho, E. B., Lanna, D., Perez, H. L., Van Cleef, E., Homem Junior, A. C., & Ezequiel, J. (2015). Carcass characteristics and meat quality of lambs fed high concentrations of crude glycerin in low-starch diets. Meat Science, 110, 285–292. https://doi.org/10.1016/j.meatsci.2015.08.001

Cézar, M. F., & Sousa, W. H. (2007). Carcaças ovinas e caprinas: Obtenção, avaliação e classificação. Editora Agropecuária Tropical.

Chanjula, P., Pakdeechanuan, P., & Wattanasit, S. (2015). Effects of feeding crude glycerin on feedlot performance and carcass characteristics in finishing goats. Small Ruminant Research, 123(1), 95–102. https://doi.org/10.1016/j.smallrumres.2014.11.011

de Oliveira, A. N., Selaive-Vilлярело, A. B., Monte, A. L. S., Costa, R. G., & Costa, L. B. A. (2008). Características da carcaça de caprinos mestiços Anglo-Nubiano, Boer e sem padrão racial definido. Ciência Rural, 38(4), 1073–1077. https://doi.org/10.1590/S0103-84782008000400026

Duckett, S. K., Klein, T. A., Dodson, M. V., & Snowden, G. D. (1998). Tenderness of normal and callipyge lamb aged fresh or after freezing. Meat Science, 49(1), 19–26. https://doi.org/10.1016/S0309-1740(97)00100-9

Gunn, P. J., Schultz, A. F., Van Emom, M. L., Neary, M. K., Lemenager, R. P., Rusk, C. P., & Lake, S. L. (2010). Effects of elevated crude glycerin concentrations on feedlot performance, carcass characteristics, and serum metabolite and hormone concentrations in finishing ewe and wether lambs. The Professional Animal Scientist, 26(3), 298–306. https://doi.org/10.15232/S1080-7446(15)30597-0

Khlijii, S., van de Ven, R., Lamb, T. A., Lanza, M., & Hopkins, D. L. (2010). Relationship between consumer ranking of lamb carcass and objective measures of colour. Meat Science, 85(2), 224–229. https://doi.org/10.1016/j.meatsci.2010.01.002

Lage, J. F., Paulino, P., Pereira, L., Duarte, M. S., Filho, S. C. V., Oliveira, A. S., Souza, N., & Lima, J. (2014). Carcass characteristics of feedlot lambs fed crude glycerin contaminated with high concentrations of crude fat. Meat Science, 96(1), 108–113. https://doi.org/10.1016/J.MEATSCL.2013.06.020

Lemes, J. S., Osório, M. T. M., Osório, J. C. S., Borba, M., Oliveira, R. M., & Martins, L. (2013). Instrumental and sensory characteristics of goat meat from the Alto Camaquã region, Rio Grande do Sul, Brazil. Pesquisa Agropecuária Gaucho, 19, 117–126.

Lisboa, A. C. C., Furtado, D. A., Medeiros, A. N. D., Costa, R. G., Queiroga, R. D. C. D. E., & Barreto, L. M. G. (2010). Quantitative characteristics of the carcasses of Moxotó and Canindé goats fed diets with two different energy levels. Revista Brasileira De Zootecnia, 39(7), 1565–1570. https://doi.org/10.1590/s1516-35982010000700024

Mertens, D. R. (2002). Gravimetric determination of amylose-treated neutral detergent fiber in feeds with refuxing in beakers or crucibles: Collaborative study. Journal of AOAC International, 85, 1217–1240.

Miltonburg, G. A., Wensing, T., Smulders, F. J., & Breukink, H. J. (1992). Relationship between blood hemoglobin, plasma and tissue iron, muscle heme pigment, and carcass color of veal. Journal of Animal Science, 70(9), 2766–2772. https://doi.org/10.2527/1992.7092766x

NRC (2007). Nutrient Requirements of Small Ruminant. 1st National Research Council.

Osório, J. C. S., & Osório, M. T. M. (2005). Produção de carne ovina: técnicas de avaliação “in vivo” e na carcaça. Universidade Federal de Pelotas.

SAS Institute (2003). SAS/STAT: Guide for personal computer (8th edn). SAS Institute, Cary.

Sekmiv, M. V., Ruchala, J., Dmytruk, K. V., & Sibiry, A. A. (2020). 100 years later, what is new in glycerol bioproduction? Trends in Biotechnology, 38(8), 907–916. https://doi.org/10.1016/J.TIBTECH.2020.02.001

Silva Sobrinho, A. G., Sañudo, C., Osório, J. C. S., Arribas, M. M. C., & Osório, M. T. M. (2008). Produção de carne ovina. Funep.

Van Soest, P. J., Robertson, J. B., & Lewis, B. A. (1991). Methods for dietary fiber, neutral detergent fiber, and nonstarch polysaccharides in relation to animal nutrition. Journal of Dairy Science, 1991(74), 3583–3597. https://doi.org/10.3168/jds.S0022-0302(91)78551-2

Versemann, B. A., Wiegand, B. R., Kerley, M. S., Porter, J. H., Roberts, K. S., & Evans, H. L. (2008). Dietary inclusion of crude glycerol changes beef steer growth performance and intramuscular fat deposition. The Journal of Animal Science, 86, 478.

Wheeler, T. L., Cundiff, L. V., & Koch, R. M. (1995). Effect of marbling degree on palatability and caloric content of beef. Published in Beef Research Program Progress Report, 4(1), 133–134