Temperature dependence in Bragg edge neutron transmission measurements

Ala’a M. Al-Falahat,a,b,c Nikolay Kardjilov,a Robin Woracek,d,e* Mirko Boin,a Henning Markötter,a,c,f Luise Theil Kuhn,g Malgorzata Makowska,h Markus Strobl,h,i,e Beate Pfretzschner,f John Banhart,b,c and Ingo Mankea

aHelmholtz-Zentrum Berlin für Materialien und Energie, Hahn-Meitner-Platz 1, Berlin 14109, Germany, bMechanical Engineering Department, Faculty of Engineering, Mutah University, PO Box 7, Al-Karak 61710, Jordan, cTechnische Universität Berlin, Strasse des 17 Juni 135, Berlin 10623, Germany, dEuropean Spallation Source ERIC, PO Box 176, Lund 22100, Sweden, eNuclear Physics Institute of the CAZ, Czech Republic, fBundesanstalt für Materialforschung und -prüfung (BAM), Unter den Eichen 87, Berlin 12205, Germany, gDepartment of Energy Conversion and Storage, Technical University of Denmark, Fysikvej B310, Kongens Lyngby, 2000, Denmark, hPaul Scherrer Institut, WBB/119, Villigen PSI, 5232, Switzerland, and iNiels Bohr Institute, University of Copenhagen, Copenhagen, DK-2100, Denmark.

*Correspondence e-mail: robin.woracek@ess.eu

A systematic study has been carried out to investigate the neutron transmission signal as a function of sample temperature. In particular, the experimentally determined wavelength-dependent neutron attenuation spectra for a martensitic steel at temperatures ranging from 21 to 700 °C are compared with simulated data. A theoretical description that includes the Debye–Waller factor in order to describe the temperature influence on the neutron cross sections was implemented in the nxsPlotter software and used for the simulations. The analysis of the attenuation coefficients at varying temperatures shows that the missing contributions due to elastic and inelastic scattering can be clearly distinguished: while the elastically scattered intensities decrease with higher temperatures, the inelastically scattered intensities increase, and the two can be separated from each other by analysing unique sharp features in the form of Bragg edges. This study presents the first systematic approach to quantify this effect and can serve as a basis, for example, to correct measurements taken during in situ heat treatments, in many cases being a prerequisite for obtaining quantifiable results.

1. Introduction

Neutron imaging has a broad field of applications ranging from materials and energy research to geology and plant science (Kardjilov et al., 2018; Banhart, 2008). In recent years, many new neutron imaging techniques and modes have been introduced, and particularly the analysis of Bragg edges in wavelength-selective imaging has become of broad interest because it provides information about crystalline structures (e.g. Meggers et al., 1994; Steuwer et al., 2001, 2005; Vogel, 2000; Santisteban et al., 2002a; Woracek et al., 2018; Sato, 2018). The technique exploits variations in the transmitted neutron beam caused by scattered neutrons due to diffraction from crystal lattice sites. It can hence be very useful for investigating temperature-driven effects such as phase transformations in metallic/crystalline materials or reduction and oxidation processes. However, for quantitative data analysis it is necessary to take into consideration that the diffracted intensity depends on the temperature of the investigated material. The Debye–Waller factor describes the decrease of the elastically diffracted intensity caused by thermal vibrations of atoms at finite temperatures (James, 1954; Warren, 1990; Pecharsky & Zavalij, 2009).
The effect of thermal vibrations of atoms is readily observed in the transmission spectrum of cold and thermal neutrons and has been shown several times (e.g. Priesmeyer et al., 1999; Sato, 2018; Bourke et al., 1996). A recent study demonstrated, for example, how one can effectively distinguish between ice, super-cooled water and water, where a higher mobility of protons causes an increase of inelastic scattering components (Siegwart et al., 2019). However, up to now, no quantitative experimental strategies have been presented that exploit temperature-driven spectral variations of the measured attenuation coefficients in crystalline materials. Changes of Bragg edge heights were qualitatively shown and procedures suggested to use ‘the value of the total cross section for wavelengths beyond the first Bragg edge to define the temperature of the sample’ (Santisteban et al., 2002b), while shifts of the Bragg edge position due to thermal expansion were examined, for example, by Vogel (2000) and Song et al. (2017).

Significant attention has been given to exploiting the Doppler broadening in neutron resonance absorption imaging (Priesmeyer et al., 1999; Tremsin et al., 2016; Sato, 2018), which can be used for remote temperature measurements (using epithermal and intermediate neutrons in the energy range between ~1 and ~1000 eV). Knowledge of the neutron total cross sections of materials is obviously of interest beyond imaging, and extensive experimental data tables have been compiled (e.g. Sears, 1992; Robledo et al., 2020; Dawidowski et al., 2013).

Wavelength-selective neutron imaging in the thermal and cold range is routinely applied to polycrystalline materials, where diffraction contrast (Woracek et al., 2018) leads to Bragg edges in the transmission spectra that are the footprint of the crystalline structure (e.g. Xie et al., 2018; Song et al., 2017) and can be used to study applied and residual strain and stress (e.g. Sun et al., 2018; Gregg et al., 2017; Hendriks et al., 2017; Woracek et al., 2011), textures (e.g. Oikawa et al., 2018; Santisteban et al., 2006), effects of grain sizes (e.g. Oikawa et al., 2017; Sato, 2018), and crystalline phase identification and quantification of in situ phase transition studies (e.g. Makowska et al., 2015a, 2017, 2018; Steuwer et al., 2004; Bourke et al., 1996; Huang et al., 2007; Woracek et al., 2014; Tran et al., 2021).

In order to quantitatively describe the wavelength-dependent interaction between neutrons and matter, neutron cross sections (conveniently expressed in terms of barns (1 barn = 10^{-28} m^2) are utilized, which represent the likelihood of interaction between an incident neutron and a target nucleus.

In the presented study, a series of wavelength-selective in situ neutron imaging experiments were performed, where a sample of super martensitic stainless steel (SMSS) was sequentially heated inside a furnace from 21°C up to 700°C. The changes of the transmitted intensity were analysed in order to investigate the effect of thermal expansion and thermal vibration on the neutron cross sections, and consequently on the attenuation coefficient of the selected steel. The software program nxsPlotter (Boin, 2012) was used to calculate the total cross sections of crystalline materials as a function of the neutron wavelength, and the output is herein compared with the experimental results. The contributions of the scattering mechanisms were evaluated and enable us to separate elastic from inelastic scattering in the transmission spectrum. SMSS was chosen with the objective of an overarching project examining the phase transformation kinetics of samples with and without the presence of hydrogen. The herein presented work forms the prerequisite to perform such a quantitative examination, which will be disseminated in a separate publication.

2. Theory
2.1. Debye–Waller factor

The Debye temperature $\theta_D$ of a bulk solid-state crystalline material is a measure of the rigidity of the bonds inside the crystal where the movement of one atom about its site makes the neighbouring atoms react to this motion. This results in the vibration of many atoms, which collectively spreads

Figure 1
(a) The calculated Debye temperature $\theta_D$ as a function of sample temperature and (b) the calculated Debye–Waller factor $B_{\text{iso}}$ for the same sample (super martensitic stainless steel).
throughout the crystal (Yates, 2015). Each type of crystal lattice has its own mode of oscillation called regular mode, and therefore the overall collective oscillation movement of the lattice is a combination of many regular modes (Owens & Poole, 2008). The Debye–Waller factor (here applied by an isotropic displacement factor \(B_{iso}\)) is connected to the Debye temperature as shown in the supporting information.

Calculated values of the Debye–Waller factor \(B_{iso}\) and the Debye temperature \(\theta_D\) at different temperatures for the body-centred cubic (b.c.c.) steel are shown in Fig. 1. From these calculations, a Debye temperature of 468.3 K is found at 294 K (21°C) sample temperature and of about 412.6 K when raising the temperature \(T\) to 873 K (600°C). In contrast, the inverse trend is seen for the Debye–Waller factor, which starts at 0.33 Å² at 294 K and increases to 1.5 Å² at 873 K.

2.2. Scattering cross sections

To understand the temperature dependence of the Debye–Waller factor in polycrystalline materials, the total microscopic neutron cross section of an isotope is calculated, which is the cross section \(\sigma_{tot}\) for an incoming neutron to interact with the material. It is given by its incoherent \((\sigma_{incoh})\) and coherent \((\sigma_{coh})\) scattering, as well as its absorption \((\sigma_{abs})\) contributions (Vogel, 2000; Granada, 1984):

\[
\sigma_{tot}(\lambda) = \sigma_{coh}(\lambda) + \sigma_{incoh}(\lambda) + \sigma_{abs}(\lambda).
\] (1)

The overall formulation of the total cross section is given by Granada (1984) and Vogel (2000), and is presented in detail in the supporting information. This formulation was later applied by Boin (2012) in the nxsPlotter software for cross section calculations, which we use in this work. In this model, all types of neutron scattering of the material at different Debye–Waller temperatures as well as varying sample temperatures are included. This is given by its incoherent and coherent (elastic and inelastic) scattering, as well as its absorption contribution. An example for face-centred cubic (f.c.c.) iron is presented in Fig. 2 (note that the f.c.c. structure corresponds to the austenitic phase in the SMSS investigated herein, whereas the martensitic phase exhibits a b.c.c. structure). This calculation allows us to study the effect of the Debye–Waller factor on the total neutron cross section. Note that the formulation assumes the crystal to be a powder-like assembly of small crystal grains of random orientation.

The sum of the contributions from absorption and scattering is used to compute the transmission shown in Fig. 2(b) via the attenuation coefficient \(\mu\) as described by Beer–Lambert’s law:

\[
I = I_0 \exp(-\mu_{tot}l),
\] (2)

where \(I_0\) is the intensity of the incident beam and \(I\) is the intensity that is detected, while \(l\) is the sample thickness. The linear attenuation coefficient \(\mu_{tot}\) is defined by the particle density \(N\) and the total microscopic cross section \(\sigma_{tot}\) as (Binder, 1970; Steuwer et al., 2005)

\[
\mu_{tot} = N\sigma_{tot}.
\] (3)

3. Experimental procedure

The neutron imaging beamline CONRAD-2 (Kardjilov et al., 2016) was used to conduct a series of neutron wavelength scans while the sample was heated in a furnace to different temperatures, namely, 21, 200, 400, 500, 600 and 700°C. The sample under investigation, a super martensitic stainless steel (see Table 1), had physical dimensions of 33.1 × 9.3 × 5.6 mm (length × height × thickness). It was heated by two IR heaters, each of which was equipped with six halogen quartz lamps and water-cooled polished aluminium reflectors which illuminate an area of 100 × 75 mm (i.e. much larger than the

![Figure 2](image_url)

Figure 2
Theoretical neutron cross sections (a) for an f.c.c. iron unit cell and (b) for an ideal transmission spectrum through 2 cm thick f.c.c. iron calculated by the nxsPlotter software (Boin, 2012).

Table 1
Chemical composition of the super martensitic stainless steel in wt%.

|   | C     | Mn    | Si    | Co    | Ni    | Cr    | Mo    | Fe    |
|---|-------|-------|-------|-------|-------|-------|-------|-------|
|   | 0.006 | 1.87  | 0.294 | 0.475 | 6.498 | 11.65 | 2.33  | 76.88 |
sample). More technical information about the setup can be found elsewhere (Makowska et al., 2015b). The sample was kept inside the innermost of two concentrically arranged quartz tubes, as shown in Fig. 3. The tube was sealed at the ends and the sample temperature was measured with a thermocouple attached to it and controlled remotely. The sample was heated to the target temperatures at a rate of 50°C min⁻¹.

A scintillator-camera-based detector system was employed for this experiment (scintillator: 200 μm ⁶LiZnS:Ag; camera: CCD Andor DW436 2048 × 2048 pixel, pixel size: 48 μm), as described by Kardjilov et al. (2016). With an exposure time for each image of 60 s, a wavelength scan from 3.5 to 4.2 Å, and in some temperature cases up to 4.4 Å, with steps of 0.02 Å, was performed, where for each step the transmission through the sample was measured. The monochromatic beam was achieved by a tunable double-crystal monochromator with a wavelength [note that there are three samples, but this study focuses only on the sample that is highlighted by an orange rectangle (ROI)] of ~1.36% for the used crystal mosaicity of 0.8° (Al-Falahat et al., 2019). The transmission was obtained by normalizing the images of the sample by open beam images (i.e. no sample in the beam), as well as dark field images (i.e. no neutron beam). Thus, any beam or detector inhomogeneity was corrected. The analysis of the images was accomplished using the software ImageJ (Abramoff et al., 2004). The wavelength-dependent neutron transmission through the sample can be plotted for each pixel of the detector. However, for the presented results, the overall intensity for a region slightly smaller than the sample itself [region of interest, ROI; compare Fig. 3(b)] was selected in order to ensure that any possible surface effects are excluded while maximizing the signal-to-noise ratio.

4. Results and discussion

Fig. 4 shows the effect of the sample temperature for a range between 21 and 600°C on the neutron cross section as calculated using the program nxsPlotter, on the basis of input parameters such as sample temperature, Debye temperatures and crystal lattice constants. The coherent elastic scattering cross section [Fig. 4(a)] and the incoherent elastic scattering cross section [Fig. 4(b)] both decrease with higher temperatures, where the decrease is more pronounced for lower wavelengths.

According to Bragg’s law, coherent elastic scattering from a particular lattice plane family hkl cannot occur for neutrons with wavelengths longer than \( \lambda_{\text{max}} \) which corresponds to twice the \( d \) spacing of the specific lattice plane family. Hence the sudden increase of transmission causes the characteristic Bragg edge(s). Because an atom in a crystal is never at rest but oscillates around its average position, and by using the Debye model for crystal vibrations, one can show that the coherent elastic scattering amplitude is reduced with higher temperatures, as depicted in Fig. 4(a).

Moreover, at elevated temperatures, the \( d \) spacings increase due to thermal expansion and hence the position of the Bragg edge(s) ‘shift’ according to that expansion. For the Bragg edge corresponding to b.c.c. (110), this shift can be calculated as 0.013, 0.027 and 0.042 Å at 200, 400 and 600°C, respectively. These values are calculated according to the lattice parameter accounting for thermal expansion as reported by Christien et al. (2013) for an alloy composition similar to that investigated herein. The shifts of the Bragg edge positions are seen best when the wavelength scale is magnified, such as in Fig. 5(c).

As shown in Fig. 4(b), the neutron scattering cross section of the disordered (incoherent) part of the elastic scattering decreases with temperature in a similar way to the ordered (coherent) component. Moreover, the decrease is much more substantial for lower wavelengths and the difference is minimal for longer wavelengths. In our case, the incoherent part of the cross section actually provides a nearly constant contribution of 3.3 barns for 21°C at all wavelengths (between 1 and 6 Å) and is approximately the same value for all temperatures at 6 Å.

The inelastic scattering contributions are shown in Figs. 4(c) and 4(d). With increasing thermal motion, inelastic scattering becomes more and more prominent. The cross section values of the coherent inelastic scattering part increase most [Fig. 4(d)], for example, from about 1 to 4 barns when going from 21 to 600°C, but the incoherent inelastic part [Fig. 4(c)] also increases from about 0.012 to 0.588 barns for the same temperature increase (in both cases for a wavelength of 4.2 Å). For this wavelength, the temperature effect in absolute

![Figure 3](image)

The experimental setup with (a) a furnace (placed in front of the detector, which cannot be seen here), with three samples stacked on top one another, and (b) a detector (shown without the furnace for better visibility). (c) The radiography image of the sample inside the furnace taken at 4.02 Å neutron wavelength [note that there are three samples, but this study focuses only on the sample that is highlighted by an orange rectangle (ROI)].
numbers is largest for coherent inelastic scattering, featuring an increase of 3.4 barns of cross section compared with 0.58 barns for inelastic incoherent scattering. For other wavelengths in this regime, the effect is similar.

This reversed inelastic scattering intensity [Figs. 4(c) and 4(d)] compared with the elastic scattering intensity [Figs. 4(a) and 4(b)] manifests itself in such a way that there is almost no observable difference in the total cross section [Fig. 4(e)] right before every Bragg edge. However, right after every Bragg edge, the difference of total cross section is significant and dominated by the contributions due to inelastic scattering. In addition, the total neutron cross sections above the Bragg edge cut-off are proportional to the sample temperatures, with total neutron cross sections of about 18.6, 19.3, 20.7, 21.3 and 21.7 barns at 4.2 Å at temperatures of 21, 200, 400, 500 and 600 °C, respectively, as seen in Fig. 4(e).

Figure 4
Calculated scattering contributions for the investigated super martensitic stainless steel (b.c.c.) at different temperatures: (a) coherent elastic, (b) incoherent elastic, (c) incoherent inelastic, (d) coherent inelastic and (e) total neutron scattering cross section being the experimentally observed property.
Measured transmission spectra for a wavelength range between 3.5 to 4.4 Å are shown in Fig. 5, depicting the wavelength-dependent attenuation coefficients around the Bragg edge corresponding to b.c.c. (110). The attenuation coefficients at a wavelength of 4.2 Å, as seen in Fig. 5(a), show a notable increase during heat treatment from 21 to 600 °C from about 0.8 to 0.95 cm⁻¹, respectively. The changes of the measured attenuation during heating before the Bragg cut-off are rather small (and range between 1.46 and 1.39 cm⁻¹ at 3.9 Å). These observations agree well with the trend observed in the calculated results [Fig. 5(c)]. The wavelength-dependent attenuation coefficients measured at 600 and 700 °C presented in Fig. 5(b) show that austenitization has clearly progressed at 700 °C. This can be concluded from the Bragg edge appearing at ~3.6 Å, corresponding to the f.c.c. (200) lattice plane family. Correspondingly, the b.c.c. (110) Bragg edge at ~4.1 Å is fading, while f.c.c. (200) becomes more pronounced.

Fig. 5(c) shows calculated attenuation coefficients of various temperatures. The difference just before the Bragg edge is rather small (with a decrease from 1.75 cm⁻¹ at 21 °C to 1.71 cm⁻¹ at 600 °C), whereas it is much more pronounced after the Bragg edge (with an increase from 0.78 cm⁻¹ at 21 °C to 0.88 cm⁻¹ at 600 °C), which has already been explained above by the differences of the inelastic scattering cross sections. The figure also shows the shift of the Bragg edge due to the thermal expansion, and the shift by approximately 0.040 Å when heating from 21 to 600 °C agrees well with the experimentally observed data depicted in Fig. 5(a).

In Fig. 5(d), the measured and calculated attenuation coefficients are compared. The calculated curves were convoluted with the wavelength resolution function of the double-crystal monochromator [Gaussian, FWHM = 0.05 Å – defined for a wavelength resolution (Δλ/λ) of ~1.36% at λ = 4 Å] (e.g. Boin, 2012; Al-Falahat et al., 2019). The error bars correspond to the standard deviation of 3% determined by the integral intensity measurements in the ROI, as shown in Fig. 3(c). In addition, the influence of the temperature rises from 21 to 600 °C in both the measured and calculated attenuation coefficients are clearly seen at 4.2 Å, showing an increase of the attenuation coefficient from about 0.80 to 0.91 cm⁻¹.

Another observation that can be made in Fig. 5(d) relates to the fact that the measured attenuation coefficient before the Bragg cut-off (between ~3.7 and ~4.0 Å) at 600 °C decreases slightly more than what can be expected from the calculated values. While the experimental error margin could be one reason for this observation, another reason could be that the transformation from martensite to austenite is already starting at this temperature, since the neutron attenuation by martensite is larger than that by austenite within the
The wavelength range between 3.6 and 4.0 Å, as shown in Fig. 6. However, the f.c.c. (200) Bragg edge is not yet discernible and hence this explanation is still speculative.

In order to quantitatively describe the observed effects in the measurements and calculations, the Bragg edge position is extracted from the attenuation coefficient spectrum using nonlinear least-squares fitting. The derivative of the attenuation spectrum is computed and a Gaussian fit is applied [see Fig. 7(a)]. In order to minimize the influence of the subjective factor in the determination of the position of the Bragg edge (e.g. where the Bragg edge starts, where it ends, offset determination and so on), we decided to use a fitting procedure to derive this parameter. The Bragg edge height for the calculated Bragg edges is determined by subtracting the attenuation coefficient values before and after the Bragg edge. The corresponding values are shown in Fig. 7(b) and Table 2.

The error estimates determined from the least-squares fit are obtained for the five Bragg edge derivatives by

\[
\text{total error} = \frac{h(21°C) - h(T°C)}{h(21°C)} \left\{ \left( \frac{E_{h(21°C)}}{h(21°C)} \right)^2 + \left( \frac{E_{h(T°C)}}{h(T°C)} \right)^2 \right\}^{1/2} + \frac{E_{h(21°C)}}{h(21°C)}.
\]

Here, \(E_h\) is the error of the height at a selected temperature. In order to calculate the relative decrease of Bragg edge height, the measured heights must be normalized with respect either to the initial height or to the final height. The value at 21°C is taken as the initial height \(h(21°C)\) of the Bragg edge. The relative decrease of the Bragg edge height is calculated using equation (5), for both experiment and calculation, as shown in Table 2:

\[
\text{relative Bragg edge height} = 1 - \frac{h(21°C) - h(T°C)}{h(21°C)}.
\]

The influence of the thermal vibrations of atoms with increasing temperature can be observed in both the measured

### Table 2

Height and relative height of the (110) Bragg edge as a function of temperature as measured and calculated.

| Temperature (°C) | Bragg edge height experiment | Bragg edge height calculated | Relative Bragg edge height experiment (%) | Relative Bragg edge height calculated (%) |
|------------------|-----------------------------|-----------------------------|------------------------------------------|------------------------------------------|
| 21               | −0.663 ± 0.014              | −0.969                      | 100                                      | 100                                      |
| 200              | −0.637 ± 0.026              | −0.920                      | 96 ± 4                                   | 95                                       |
| 400              | −0.591 ± 0.014              | −0.867                      | 89 ± 3                                   | 89                                       |
| 500              | −0.561 ± 0.016              | −0.836                      | 85 ± 3                                   | 86                                       |
| 600              | −0.491 ± 0.020              | −0.802                      | 74 ± 4                                   | 83                                       |

The FWHM of the fitted data is 0.09 for all temperatures.
The Bragg edge height was analysed and, with the help of the calculated results obtained by nxsPlotter, we showed that it allows the scattering contributions due to coherent elastic scattering to be separated from the other scattering contributions. While the Bragg edge height itself is determined by the coherent elastic scattering contribution, both the coherent elastic scattering and incoherent elastic scattering cross sections are almost constant for wavelengths after the Bragg cut-off of the material, as is evident from the simulations. This means that experimentally determined differences after the Bragg cut-off can be attributed to inelastic scattering processes. A significant reduction in Bragg edge height was observed as a function of temperature. The analysis of the complete attenuation spectra showed that the Bragg edge varies in height for two reasons in our study: the scattered intensity decreases (i.e., smaller Bragg edges) with increasing temperatures (as described by the Debye–Waller factor) and the onset of the phase transformation that reduces the volume fraction of the martensitic phase. In the investigated martensitic steel, the Bragg edge height reduction up to 500°C can be fully attributed to differences described by the Debye–Waller factor. The theoretical and experimental data are in very good agreement up to 500°C. At 700°C, the phase transformation from martensite to austenite is evident by the formation of the f.c.c. Bragg edges. The experimental data at 600°C deviate more strongly from the calculations, and one possible explanation is that the phase transformation has already started. If this is the case, then the herein utilized analysis would provide a high sensitivity for observing the onset of a phase transformation even before Bragg edges become visible.

The observed effect is notable with a 15% change of attenuation coefficient (Bragg edge height) at 500°C. If this effect is not taken into account properly, wrong interpretations of in situ heating/cooling experiments could be the consequence. Contrary to the conclusion drawn by Song et al. (2017), who stated that the Bragg edge ‘height reduction is believed to be caused by the grain growth’, we have demonstrated that the height reduction can be attributed to changes of the coherent elastic scattering contribution due to thermal motion and moreover that the differences after the Bragg cut-off can be attributed to the changing inelastic scattering contributions due to thermally induced lattice vibrations. If additional effects are to be investigated under in situ heating/ cooling, such as grain growth (Song et al., 2017), hydrogen effusion (Beyer et al., 2011) or phase transformations (Dabah et al., 2017), corresponding corrections for the temperature dependence are mandatory. This study can be used as a starting point for other researchers to introduce appropriate corrections in future experiments.

This study supports, as already suggested by Santisteban et al. (2002b), that the spectrum after the Bragg cut-off could be used to probe the temperature of the sample. Here it should be pointed out that future analysis can also be used, for example, to exploit quantification of thermal diffuse scattering in transmission images or to utilize the region beyond the Bragg cut-off for restricted fitting in order to perform phase quantification as it does not suffer from texture effects.
(Steuwer et al., 2005). This work may even pave the way for wavelength-resolved neutron imaging to efficiently exploit effects related to inelastic scattering in general, as has only recently been started (Siegwart et al., 2019).

The nxsPlotter software (Boin, 2012) has been updated as part of this work and now includes the possibility to simulate more complex alloying compositions (as investigated in this work and typical for most metallic alloys) to obtain realistic attenuation coefficients. Ongoing work is concerned with implementing these routines into the neutron ray tracing software package McStas (Lefmann & Nielsen, 1999), which allows the prediction of the transmission spectra which will be obtained due to the instrument resolution function. This tool is openly available and supports the quantitative exploitation of wavelength-dependent transmission spectra, especially in view of the new imaging beamlines at the powerful spallation source. e.g. IMAT@ISIS, ODIN@ESS, RADEN@J-Parc and VENUS@SNS (Kockelmann et al., 2015; Shinohara & Kai, 2015; Bilheux et al., 2015; Strobl, 2015).

6. Related literature

The following are cited in the supporting information: Alers (1965); Balaguru & Jayaprakash (2015); Dinnebier & Billinge (2008); Ghosh & Olson (2002); Herbstein (1961); Miettinen & Louhenkilpi (1994); Schopper (2000); Sirdeshmukh et al. (2006); Terasaki et al. (2011); Willis & Carlile (2017); Windsor (1981); Yang et al. (2006).

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