N-doped carbon nanomaterials are durable catalysts for oxygen reduction reaction in acidic fuel cells

Jianglan Shui, Min Wang, Feng Du, Liming Dai*

The availability of low-cost, efficient, and durable catalysts for oxygen reduction reaction (ORR) is a prerequisite for commercialization of the fuel cell technology. Along with intensive research efforts of more than half a century in developing nonprecious metal catalysts (NPMCs) to replace the expensive and scarce platinum-based catalysts, a new class of carbon-based, low-cost, metal-free ORR catalysts was demonstrated to show superior ORR performance to commercial platinum catalysts, particularly in alkaline electrolytes. However, their large-scale practical application in more popular acidic polymer electrolyte membrane (PEM) fuel cells remained elusive because they are often found to be less effective in acidic electrolytes, and no attempt has been made for a single PEM cell test. We demonstrated that rationally designed, metal-free, nitrogen-doped carbon nanotubes and their graphene composites exhibited significantly better long-term operational stabilities and comparable gravimetric power densities with respect to the best NPMC in acidic PEM cells. This work represents a major breakthrough in removing the bottlenecks to translate low-cost, metal-free, carbon-based ORR catalysts to commercial reality, and opens avenues for clean energy generation from affordable and durable fuel cells.

INTRODUCTION

The molecular oxygen reduction reaction (ORR) is important to many fields, such as energy conversion (for example, fuel cells, metal-air batteries, and solar cells), corrosion, and biology (1,2). For fuel cells to generate electricity by electrochemically reducing oxygen and oxidizing fuel into water, cathodic oxygen reduction plays an essential role in producing electricity and is a key limiting factor on the fuel cell performance (3–5). To construct fuel cells of practical significance, efficient catalysts are required to promote the ORR at cathode (6–8). Traditionally, platinum has been regarded as the best catalyst for fuel cells, although it still suffers from multiple drawbacks, including its susceptibility to time-dependent drift and MeOH crossover and CO poisoning effects (4,9). However, the large-scale practical application of fuel cells cannot be realized if the expensive platinum-based electrocatalysts for ORR cannot be replaced by other efficient, low-cost, and durable electrodes.

Cobalt phthalocyanine was reported as the ORR electrocatalyst in alkaline electrolyte in 1964 (5,10). Since then, the search for nonprecious metal catalysts (NPMCs) with transition metal/nitrogen/carbon (M-N/C, typically x = 2 or 4, M = Co, Fe, Ni, Mn) complex catalytic sites as low-cost alternatives to Pt for electrochemical reduction of oxygen in fuel cells has attracted long-term interest. Although tremendous progress has been made and a few recently reported NPMCs show electrocatalytic performance comparable to that of Pt (10–14), most of the NPMCs are still too expensive and/or far away from satisfaction in durability for practical applications. Those NPMCs of high catalytic activities often exhibit fast decay under somewhat challenging testing/operation conditions, such as at a constant voltage of 0.5 V with pure oxygen as cathode fuel (11,13), and relatively good durability has only been observed under less efficient working conditions with a relatively low potential (for example, 0.4 V) and/or diluted oxygen (air) as the cathode fuel (14).

Along with intensive research efforts of more than half a century in developing nonprecious metal ORR catalysts, a new class of metal-free ORR catalysts based on carbon nanomaterials has been discovered (1) and attracted worldwide attention (15–33), which, as alternative ORR catalysts, could markedly reduce the cost and increase the efficiency of fuel cells. In particular, it was found that vertically aligned nitrogen-doped carbon nanotube (VA-NCNT) arrays can act as a metal-free electrode to catalyze a 4e\(^{-}\) ORR process with a three times higher electrocatalytic activity and better long-term stability than commercially available platinum/C electrodes (for example, C2-20, 20% platinum on Vulcan XC-72R; E-TEK) in an alkaline electrochemical cell (1). These carbon-based metal-free ORR catalysts are also free from the CO poisoning and methanol crossover effects.

Quantum mechanics calculations with B3LYP hybrid density functional theory and subsequent experimental observations indicated that the carbon atoms adjacent to nitrogen dopants in the NCNT structure had a substantially high positive charge density to counterbalance the strong electronic affinity of the nitrogen atom (1). A redox cycling process reduced the carbon atoms that naturally exist in an oxidized form, followed by reoxidation of the reduced carbon atoms to their preferred oxidized state upon O\(_2\) absorption and reduction, leading to a reduced ORR potential. Furthermore, the N doping–induced charge transfer from adjacent carbon atoms could change the chemisorption mode of O\(_2\) from an usual end-on adsorption (Pauling model) at the pure CNT surface to a side-on adsorption (Yeyer model) of O\(_2\) onto the NCNT electrode to effectively weaken the O-O bonding for efficient ORR (1). Hence, doping carbon nanomaterials with heteroatoms as in the NCNT electrodes could efficiently create the metal-free active sites for electrochemical reduction of O\(_2\).

Recent worldwide research activities (15–33) in this exciting field have not only confirmed the above findings but also further proved that the doping-induced charge transfer has large impact on the design/development of new metal-free electrocatalytic materials, including various heteroatom-doped CNTs (1,19), graphene (16,20,21), and graphite (22–28) for fuel cell and many other applications (29–31). High
electrocatalytic activity comparable or even superior to commercial Pt/C electrodes and excellent tolerance to MeOH crossover and CO poisoning effects have been demonstrated for many of the carbon-based metal-free ORR catalysts in electrochemical half-cells with alkaline electrolytes. Nevertheless, the large-scale applications of the carbon-based metal-free ORR catalysts in practical fuel cells cannot be realized if they do not have an adequate long-term durability and high ORR performance in acidic polymer electrolyte membrane (PEM) fuel cells, which currently serve as the mainstream fuel cell technology of great potential for large-scale applications in both transport and stationary systems. As yet, however, the performance evaluation (for example, electrocatalytic activity and long-term operational stability) of carbon-based metal-free ORR catalysts in actual PEM fuel cells has been largely ignored. This is presumably because carbon-based metal-free ORR catalysts are often found to be less effective in acidic electrolytes with respect to alkaline media, and it is quite challenging to make them sufficiently effective for single-cell testing in acidic PEM fuel cells.

In spite of this, we demonstrated here that both the VA-NCNT array and a rationally designed nitrogen-doped graphene/CNT composite (N-G-CNT) as the cathode catalysts in acidic PEM fuel cells exhibited remarkably high gravimetric current density comparable to the most active NPMCs. Because carbon is much more anti-corrosive to acids than most transition metals, the VA-NCNT array and N-G-CNT composite further showed a significantly durable performance, even with pure H₂/O₂ gases, in acidic PEM fuel cells, outperforming their NPMC counterparts. Therefore, carbon-based metal-free catalysts hold great potential as low-cost, efficient, and durable ORR catalysts to replace Pt in practical PEM fuel cells.

**RESULTS**

VA-NCNT arrays have been previously reported to show excellent ORR performance (1), even superior to the commercially available Pt/C electrodes, in electrochemical half-cells with alkaline electrolytes, as also confirmed by the VA-NCNTs used in this study (figs. S1 to S3). To carry out the performance evaluation of VA-NCNTs in PEM fuel cells, we made the VA-NCNT arrays (80 μm in height, a surface packing density of 0.16 mg cm⁻²) into a membrane electrode assembly (MEA) at the highest allowable catalyst loading of 0.16 mg cm⁻². Figure 1 schematically shows procedures for the MEA preparation (Fig. 1A), along with a typical scanning electron microscopic (SEM) image of the starting VA-NCNT array (Fig. 1B) and a photographic image of the newly developed MEA (Fig. 1C), whereas the MEA fabrication details are given in the Supporting Materials. Briefly, we first performed the electrochemical oxidation in H₂SO₄ to remove Fe residue, if any, in the VA-NCNTs made from pyrolysis of iron(II) phthalocyanine (1), followed by etching off the purified VA-NCNT array from the Si wafer substrate in aqueous hydrogen fluoride [10 weight percent (wt%)], rinsing it copiously with deionized water, transferring it onto a gas diffusion layer (GDL; Carbon Micro-porous Layer (CMPL), ElectroChem Inc.), and drop-coating with a sulfonated tetrafluoroethylene-based ionomer “Nafion” (DuPont) as binder and electrolyte, which was then assembled with a Pt/C-coated GDL as the anode and an intermediate layer of proton-conductive membrane (Nafion N211, DuPont) as the separator (see the Supplementary Materials for detailed preparation and fig. S4 for the MEA cross-section images). As can be seen in Fig. 1 (A to C) and fig. S4, the NCNT ORR catalyst within the MEA thus produced largely retained its vertical alignment.

The resulting MEA containing the VA-NCNT metal-free ORR electrocatalysts was evaluated in an acidic PEM fuel cell operating with the Nafion electrolyte and pure H₂/O₂ gases. To start with, the PEM fuel cell was activated after 100 scanning cycles from open circuit potential (OCV) to ~0.1 V (Fig. 1D). To our surprise, a consistent polarization performance was observed for more than 5100 scanning cycles, indicating a stable electrocatalytic performance even in acid under the harsh working condition. Thus, N-C centers in the carbon-based metal-free catalysts seem to be more stable than the transition metal active sites in NPMCs in PEM fuel cells (34, 35). The relatively poor polarization performance seen in Fig. 1D for the first 10 cycles is, most probably, due to the weak electrode-electrolyte interaction on the as-prepared hydrophobic
VA-NCNT electrode, which became hydrophilic upon electrochemical activation during the subsequent polarization cycles (36). For the VA-NCNT MEA, significantly high gravimetric current densities were observed: 35 A g\(^{-1}\) at 0.8 V, 145 A g\(^{-1}\) at 0.6 V, and 1550 A g\(^{-1}\) at 0.2 V (Fig. 1E). As can also be seen in Fig. 1E, the peak power density was 320 W g\(^{-1}\) for our VA-NCNT MEA, outperforming or comparable to even the most active NPMC catalysts (Table 1) (11).

As a building block for CNTs, the two-dimensional (2D) single atomic carbon sheet of graphene with a large surface area and peculiar electronic properties is an attractive candidate for potential uses in many areas where CNTs have been exploited. Thus, heteroatom-doped graphene has quickly emerged as another class of interesting carbonaceous metal-free ORR catalysts (14) soon after the discovery of electrocatalytic activity of VA-NCNTs (1). Superior to CNTs, the one-atom-thick graphene sheets have all constituent carbon atoms at the surface to enhance the surface area and a 2D planar geometry to further facilitate electron transport (37), and hence very effective electrocatalysis. Although graphene sheets with a large surface area and excellent charge transport properties are ideal electrocatalytic materials for ORR after doping with appropriate heteroatoms (for example, B, S, N, and/or P) (16, 20, 38), much of the graphene surface area and the associated catalyst sites are lost because of restacking via the strong π–π interaction if the graphene sheets are not physically separated to preserve the high surface area intrinsically associated with individual graphene sheets. Along with others (37, 39), we have prepared 3D graphene-CNT self-assembly (doped with or without heteroatoms) of large surface/interface areas and well-defined porous network structures as electrode materials with fast ion diffusion and efficient electron transport for energy conversion and storage (31, 40–42), including metal-free ORR catalysts (43).

Because excellent ORR performance, particularly in alkaline media, has also been demonstrated for graphene-based metal-free ORR catalysts (17, 43), it is highly desirable to also evaluate their performance in actual PEM fuel cells in acidic media. For this purpose, we first prepared metal-free graphene oxide (GO) suspension by the modified Hummers’ method (31), which was then mixed with oxidized CNT suspension, prepared from commercially available nonaligned multiwalled CNTs (Baytubes C 150 HP, Bayer MaterialScience) after purification to remove metal residues, to produce metal-free porous N-doped graphene and CNT composites (N-G-CNT) through freeze-drying, followed by annealing at 800°C in NH\(_3\) for 3 hours (see the Supplementary Materials for details and fig. S5). The N-G-CNT–based catalyst ink for MEAs was then prepared by mixing 2.5 mg of N-G-CNT catalyst with 10 mg of carbon black particles [primary particle radius, 34 nm; BET (Brunauer–Emmett–Teller) surface area, 1270 m\(^2\) g\(^{-1}\); Ketjenblack EC-600JD] and 375 mg of Nafion solution (5%) in 1.5 ml of deionized water and isopropanol mixture (volume ratio = 1:2). Thereafter, the ink was sonicated for 10 min and stirred overnight, then painted onto a 5-cm\(^2\) GDL as the cathode electrode, and assembled into a MEA with a Pt/C-coated GDL as the anode and an intermediate layer of proton-conductive membrane (Nafion N211, DuPont) as the separator for subsequent testing (Fig. S6). Several synergistic effects can arise from the above fabrication process to maximize the utilization of catalyst sites in the N-G-CNT composite: (i) N-G can prevent N-CNTs from the formation of the bundle structure to facilitate the dispersion of N-CNTs on the graphene sheets via the strong π–π stacking interaction (fig. S5, A to D); (ii) N-CNTs can also effectively prevent the N-G sheets from restacking by dispersing CNTs on the graphene basal plane to make more rigid curved N-G-CNT sheets than the N-G sheets (fig. S5, C to F); and (iii) the addition of carbon black (Ketjenblack) can not only further separate N-G-CNT sheets in the catalyst layer but also induce continued porous multichannel pathways between the N-G-CNT sheets for efficient O\(_2\) diffusion (Fig. 2). A comparison of fig. S6F with fig. S6C indicates that the introduction of carbon black particles led to a porous network structure for the N-G-CNT/KB catalyst layer, facilitating the O\(_2\) diffusion (see also, Fig. 2, A to D). BET measurements on the electrodes showed that a 5-cm\(^2\) porous cathode N-G-CNT/KB@GDL has a surface area of 155 m\(^2\) g\(^{-1}\) (or 1161 m\(^2\) g\(^{-1}\) after taking off the weight of GDL and Nafion) and a significant number of pores from micro- to macrosizes (Fig. 2, E and F). In contrast, a dense cathode N-G-CNT@GDL without interspersed carbon black particles has a surface area as low as 16 cm\(^2\) g\(^{-1}\) with negligible pore volume. The presence of pores in Fig. 2 (C and D) could facilitate the mass transfer of O\(_2\) gas in the porous N-G-CNT/KB catalyst layer (Fig. 2G) with respect to the densely packed N-G-CNT sheets (Fig. 2, A and B) without the intercalated carbon black (Fig. 2H).

Before the single-cell performance evaluation, we carried out the rotating disc electrode (RDE) and rotating ring-disc electrode (RRDE) tests for the newly developed N-G-CNT metal-free catalyst in a three-electrode electrochemical cell. Figure 3A reproduces typical cyclic voltammetric (CV) curves of the N-G-CNT, showing a large cathodic peak at 0.8 V in O\(_2\)-saturated 0.1 M KOH solution, but not N\(_2\)-saturated electrolyte. The onset potential of the N-G-CNT is as high as 1.08 V, nearly 80 mV higher than that of Pt/C (Fig. 3B). Half-wave potential of the N-G-CNT is 0.87 V, 30 mV higher than that of Pt/C. Therefore, the N-G-CNT shows excellent electrocatalytic performance in 0.1 M KOH, even better than the commercial Pt/C electrode (C2-20, 20% platinum on Vulcan XC-72R; E-TEK), via a one-step 4e\(^-\) ORR process.

### Table 1. The gravimetric activities of various transition metal–derived NPMCs compared with the metal-free VA-NCNT and N-G-CNT + KB in PEM fuel cells.

All the data in the table have also been scaled by the electrode surface area.

| Materials      | Current at 0.8 V (A g\(^{-1}\)) | Current at 0.2 V (A g\(^{-1}\)) | Peak power density (W g\(^{-1}\)) | Catalyst loading (mg cm\(^{-2}\)) | O\(_2\)-H\(_2\) back pressure (bars) | Reference |
|----------------|---------------------------------|---------------------------------|----------------------------------|----------------------------------|-----------------------------------|-----------|
| FeCo/N/C       | 15                              | 700                             | 200                              | 2                                | 1.0                               | (14)      |
| Fe/N/C         | 8/100                           | 800/2500                        | 233/400                          | 3.9/0.9                          | 0.5                               | (11)      |
| Fe/N/C         | 15                              | 325                             | 80                               | 4                                | 1.3                               | (45)      |
| VA-NCNT        | 35                              | 1550                            | 320                              | 0.16                             | 1.5                               | This work |
| N-G-CNT + KB   | 30                              | 1500                            | 300                              | 0.5                              | 1.5                               | This work |
(fig. S7) with a better stability as well as a higher tolerance to MeOH crossover and CO poisoning effects than the Pt catalyst (fig. S8). As far as we are aware, these results are the highest records for metal-free graphene and CNT ORR catalysts. As expected, the N-G-CNT composite also exhibited much better ORR performance than that of N-CNT and N-G catalysts in both the alkaline (Fig. 3C) and acidic media (Fig. 3D) because of its unique foam-like 3D architecture formed in the thin composite layer on the RDE electrode even without the addition of carbon black in the absence of mechanical compression (fig. S9, vide infra) because 3D carbon networks have been previously demonstrated to facilitate electrocatalytic activities (31, 43). More detailed ORR performance of the N-G-CNT in acidic media with respect to Fe/N/C and Pt/C can be found in fig. S10.

The above results indicate that N-G-CNT holds great potential for oxygen reduction in practical fuel cells. Therefore, we further carried out the performance evaluation on MEAs based on the N-G-CNT in a 5-cm² PEM fuel cell with pure H₂/O₂ as fuel gases at 80°C. At a typical catalyst loading of 2 mg cm⁻² (11–14, 44), the cell limiting current was as low as 700 mA cm⁻²,
the Fe/N/C catalyst showed an initial sharp current decay with a total small current decay (~20% decay over 100 hours; Fig. 4C). In contrast, the N-G-CNT + KB exhibited an excellent stability with a relatively (see the Supplementary Materials for preparation). Like VA-NCNT, Shui et al at 0.8 V, a limiting current of 2000 A g \textsuperscript{-1} of 507. We found that the addition of carbon black (KB, 2 mg cm \textsuperscript{-2}) into the N-G-CNT catalyst layer in the MEA caused ~85% improvement on the delivered current density at a low voltage range (<0.4 V), although KB itself had negligible electrocatalytic activity (fig. S11A). The above observed enhancement in the current output can be attributed to the KB-induced porous network formation to enhance the O\textsubscript{2} diffusion (Fig. 2, D and G, and fig. S6F) because the porosity seen in fig. S9F for the as-cast N-G-CNT single electrode has been significantly reduced within the corresponding MEA (fig. S6C) prepared under mechanical pressing (see the Supplementary Materials for the MEA preparation). The improved electrocatalytic performance was also supported by the reduced cell impedance for the N-G-CNT + KB with respect to its N-G-CNT counterpart (fig. S11B).

The cell performances at the N-G-CNT loading of 0.5 and 2 mg cm\textsuperscript{-2} plus KB (2 mg cm\textsuperscript{-2}) are comparable (Fig. 4A), indicating a marked activity suppression at the high catalyst loading even with carbon black dispersing. When the catalyst loading was further reduced to 0.15 mg cm\textsuperscript{-2}, however, the catalytic sites in the cathode were not sufficient to support a normal polarization curve. Figure 4B shows the gravimetric polarization and power density curves for the N-G-CNT in the presence of carbon black (N-G-CNT/KB/Nafion = 0.5:2:2.5 mg cm\textsuperscript{-2}), from which a current of 30 A g \textsuperscript{-1} at 0.8 V, a limiting current of 2000 A g \textsuperscript{-1} at 0.1 V, and a peak power density of 300 W g \textsuperscript{-1} were obtained. Although metal-free catalysts usually exhibited a lower catalytic activity than did NPMCs in RDE measurements (45), the observed gravimetric activity of the N-G-CNT + KB catalyst (see the Supplementary Materials for preparation details). Catalyst loading of N-G-CNT/KB (0.5 mg cm\textsuperscript{-2}) and Fe/N/C (0.5 and 2 mg cm\textsuperscript{-2}). Test condition: H\textsubscript{2}/O\textsubscript{2}: 80°C, 100% relative humidity, 2-bar back pressure.

DISCUSSION
The fast performance drop at the first 20 hours for the Fe/N/C catalyst was typical for NPMCs (5, 11, 45, 46) because of detrimental effects of the acidic and strong reduction environments on the metal active centers at the PEM fuel cell cathode (34). Because the N-G-CNT + KB catalytic sites are free from metal nanoparticle (fig. S15), no significant acidic corrosion is envisioned for the carbon electrode because carbon is much more anti-corrosive to acids than most transition metals. Therefore, the observed excellent stabilities for both N-G-CNT + KB and VA-NCNT cathodes in PEM fuel cells should be an important intrinsic character for the carbon-based metal-free catalysts, facilitating them for a large variety of practical applications. These results show great potential for carbon-based metal-free catalysts to be used as low-cost, efficient, and durable ORR catalysts in practical PEM fuel cells. Furthermore, the VA-NCNT and N-G-CNT + KB catalysts used in this study shared similar features in that N-doped carbon nanomaterials were used for the high ORR electrocatalytic activities, and that the porous structures with a large surface area were rationally designed for enhanced electrolyte/reactant diffusion. The methodology developed here can be regarded as a general approach for the development of
a large variety of high-performance, low-cost, metal-free catalysts for various practical energy devices, particularly in PEM fuel cells.

MATERIALS AND METHODS

VA-NCNT was synthesized by pyrolysis of iron(II) phthalocyanine according to our previously published procedures (1). N-G-CNT composite was synthesized by sequentially combining a modified Hummers’ method for the GO fabrication (31), freeze-drying a mixture of GO and oxidized CNT, followed by annealing at 800°C in NH3 for 3 hours. The preparation details can be found in the Supplementary Materials. The transition metal Fe-derived control sample (Fe/N/C) was synthesized according to literatures (11, 46). Specifically, 100 mg of zealotic imidazolate frameworks (ZIF8), together with 10 mg of tris(1, 10-phenanthroline) iron(II) perchlorate ion, was ball-milled for 1 hour and heated in Ar at 1000°C for 1 hour and then at 900°C under NH3 for 15 min.

The electrochemical performances of the above ORR catalysts were characterized through (i) half-cell tests in 0.1 M KOH or 0.1 M HClO4 electrolytes by an RDE method and (ii) single-cell tests with a 5-cm2 electrode catalyst layer, Nafion membrane (N211) as the separator, and Pt/C as the anode. Supplementary materials for this article are available at http://advances.sciencemag.org/cgi/content.

SUPPLEMENTARY MATERIALS

Supplementary material for this article is available at http://advances.sciencemag.org/cgi/content/full/1/1/e1400129/DC1

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