Preparation of conductive microfiltration membrane and its performance in a coupled configuration of membrane bioreactor with microbial fuel cell†

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A conductive flat microfiltration membrane (G-FM) was prepared with polyvinylidene fluoride (PVDF), N-methyl-2-pyrrolidone (NMP), polyvinyl pyrrolidone (PVP) and reduced graphene oxide (RGO) on stainless steel mesh base by the method of immersion-precipitation phase transformation. The pure water flux and mean pore size of the prepared G-FM were 712 ± 62 L m⁻² h⁻¹ bar⁻¹ and 0.09 ± 0.01 μm, respectively. Equipped with the prepared G-FM, the coupled configurations of membrane bioreactor (MBR) with microbial fuel cell (MFC) removed 96.6% ± 3.9% COD, 95.8% ± 5.7% NH₃-N and 94.7% ± 5.2% total nitrogen and generated 349 ± 19 mW m⁻² bioelectricity from the synthetic municipal wastewater. Moreover, the membrane fouling was reduced due to enhanced hydrophilicity and electrostatic repulsive forces. The coupled configuration with the G-FM presents a bright future in the field of wastewater treatment and greatly promotes the practical application of MBR and MFC.

1. Introduction

Microbial fuel cell (MFC) is a technology that uses exoelectrogens onto the anode to oxidize organic or reduced inorganic matter from waste streams and produces renewable energy in the form of bioelectricity.1–3 However, it is not sufficient as a standalone wastewater treatment process to achieve satisfactory effluent quality, and the effluent requires further treatment to meet the relevant requirements for water quality.4,5 Compared with the conventional activated sludge process, a membrane bioreactor (MBR) uses a membrane module for separation of solid from liquid, and higher sludge concentration has the capability of initiating a series of biological reactions to simultaneously remove organic carbon and nitrogen. It was of special interest due to excellent quality effluent, a smaller footprint and less waste-activated sludge and is gaining more and more popularity in the context of wastewater reclamation and reuse. However, there are still some issues, such as inevitable membrane fouling, higher energy consumption for aeration and stability for long-term operation, which limit its widespread application.6–8

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of G-FM accorded with traditional membranes. Equipped in single-chamber MFC reactors, the prepared G-FM functioned as a microfiltration membrane for MBR and a cathode for MFC, successfully integrating MBR and MFC together for treatment of synthetic municipal wastewater. A higher pollutant removal efficiency was achieved in the coupled configurations, which also synchronously outputted bioelectricity.

2. Experimental section

2.1. Preparation of the G-FM

First, 84 mL NMP (Sinopharm Chemical Reagent Co., Ltd, China), 4 g PVP (M_w = 40 000 Da, Sinopharm Chemical Reagent Co., Ltd, China) and 12 g PVDF (FR904, M_w = 2.0 × 10^6 Da, M_n = 6.0 × 10^5 Da, Shanghai 3F New Materials Co., Ltd, China) were transferred to a 250 mL three-neck round flask in turn, and the solution was stirred (400 rpm) for 24 h at 60 °C. The addition of RGO to conventional casting membrane solution (CMS) was believed to make microfiltration membrane conductive, whereas overdosing RGO inevitably impacted the CMS viscosity and further the pore size of the prepared membrane. After the dosage of RGO was optimized, 5 g RGO was dispersed into the above solution, sonicated (KQ500DA, Kunshan, China) for 6 h at 400 W, and stirred (400 rpm) for 24 h at 60 °C to obtain homogeneous CMS. After fully degassing for 48 h, CMS was accurately casted at a thickness of 300 μm on a stainless steel mesh (above, 300 mesh, Shanghai Teson Sieving Filtrating Equipment Co., Ltd, China) and polypropylene non-woven base (below, 40 μm average pore size, 100 nm thickness, 60 g m⁻², Shanghai SINAP Membrane Science and Technology Co., Ltd, China) using a coating machine (FA-102, Shanghai Fuan Enterprise Development Co., Ltd, China), wherein the stainless steel mesh served as current collector and polypropylene non-woven fabric as the supporting base. Then, the membrane precursor obtained was immediately immersed in a coagulation bath (here distilled water) for 48 h at 25 °C to remove all the residual solvent by refreshing distilled water frequently, and the prepared G-FM was finally obtained. The preparation process is demonstrated in Fig. S1.† RGO nanosheets were prepared with natural graphite powder (100 mesh) by a modified Hummers method (Fig. S2†).

2.2. Reactors and operation

The plexi-glass reactors had a total effective volume of 28 mL and were constructed as previously described.15 Two types of reactors were equipped with the prepared G-FM cathodes and operated in open (G-FM_open) and closed circuit (G-FM_closed) modes, respectively. As controls, another two types of reactors were established with commercial flat membranes (FM, Jiangsu Lantian Peier Membrane Co., Ltd, China) and Pt/C electrodes to replace the G-FM cathodes, and the commercial FM reactors were also in open circuit. Therefore, the commercial FM and G-FM_open served as MBR, the Pt/C reactors as MFC, and the prepared G-FM_closed reactors were coupled configurations of MBR and MFC. The Pt/C cathode was prepared according to previous literature by applying platinum (0.5 mg cm⁻² Pt, Hispec3000, Shanghai Hesen Electric Co., Ltd, China) and four diffusion layers (polytetrafluoroethylene, PTFE) on a wet-proofed carbon cloth (HCP330P, Shanghai Hesen Electric Co., Ltd, China).17 The graphite felt anode (3.0 cm diameter, 0.5 cm thickness, Beijing Sanye Carbon Co., Ltd, China) with a projected area of 7 cm² was positioned in parallel opposite to the cathode across an external resistance of 1000 Ω in Pt/C and G-FM_closed reactors. The commercial FM and G-FM were fixed by the end plates with 0.3 cm diameter hole and bolted together with “O ring” rubber gasket. The holes served as the air channel for the oxygen reduction reaction (ORR) of the cathode and also enabled removal of the effluent under applied TMPs across FM at the end of each reaction cycle.

The G-FM_closed and Pt/C reactors were inoculated with 14.0 mL effluent from the existing well-running MFC (originally seeded with Taihu Lake sediment, China) in our lab., and then 14 mL synthetic municipal wastewater was added. The synthetic municipal wastewater contained glucose (230 mg L⁻¹), peptone (60 mg L⁻¹), sodium acetate (40 mg L⁻¹), beef extract (20 mg L⁻¹), NaHCO₃ (198 mg L⁻¹), KH₂PO₄ (12 mg L⁻¹), NH₄HCO₃ (170 mg L⁻¹), MgCl₂·6H₂O (2.4 mg L⁻¹), CaCl₂ (1.2 mg L⁻¹) and FeCl₃·6H₂O (1 mg L⁻¹), with COD of 377 ± 8 mg L⁻¹ and electrical conductivity of 893 ± 24 μS cm⁻¹. After the G-FM_closed and Pt/C reactors outputted stable voltages for three consecutive cycles, the start-up of MFC reactors was successful. Then, all reactors were inoculated by the mixture of equal anaerobic (with moisture content of 78%) and aerobic (with moisture content of 83%) sludge with synthetic municipal wastewater, and the final suspended solids (SS) was around 4 g L⁻¹. When the output voltage of the G-FM_closed and Pt/C reactors declined to 10 mV (~3 days), the first cycle was over and the effluent was removed for water quality analysis. For the commercial FM, G-FM_open and G-FM_closed reactors, the effluent was filtered through membrane module using peristaltic pumps (YZ1515X-A, Baoding Longer Precision Pump Co., Ltd, China), and the TMP values were measured using a U-shaped mercury manometer. Before filtration, 2.8 mL of mixture for sludge viability was obtained by a syringe from a sample port at the end of each reaction cycle, and hence the sludge retention time (SRT) was about 30 days. A schematic of the G-FM_closed reactors is shown in Fig. 1. For the Pt/C reactors, the effluent was directly poured out of the sample port. All reactors mentioned above were operated in fed-batch mode at 25 ± 1 °C under stirring conditions (100 rpm) and each type of reactor was duplicated.
2.3. Analyses

The electrochemical analyses were performed using an electrochemical workstation (CHI660D, Shanghai Chenhua Instruments Co., Ltd, China) with a three-electrode model, wherein Pt wire was the counter electrode, and a saturated calomel electrode (SCE, type of 232, 0.2244 V vs. SHE, Shanghai Leici) was the reference electrode. The conductivity of bare cathodes was examined by cyclic voltammetry (CV) in 1 mol L

\(^{-1}\) KCl solution (containing 0.05 mol L

\(^{-1}\) potassium ferricyanide, pH = 7.0) from −0.2 to 0.8 V (vs. SCE) at a scan rate of 5 mV s

\(^{-1}\). Linear sweep voltammetry (LSV) was applied to investigate the catalytic activity of cathode for ORR based on onset potential and current density in synthetic municipal wastewater from 0.4 to −0.5 V (vs. SCE) at a scan rate of 1 mV s

\(^{-1}\), with the calculation of exchange current density (j

\(_{0}\)) and electron transfer number (n) during ORR according to the method previously described. Before electrochemical testing, the bare cathode, equipped as working electrode, was immersed in the relevant solution for 24 h. Cell voltage was automatically recorded using a data acquisition unit (34972A, Agilent Technologies Inc, USA) at a pre-determined sampling frequency across an external resistance of 1000 Ω. Polarization and power density curves were measured using the LSV method, scanning from open circuit voltage to zero at a scanning rate of 1 mV s

\(^{-1}\), and the individual electrode potential was recorded by another electrochemical workstation synchronously, wherein the maximum power density (P

\(_{\text{max}}\)) and current density were normalized by the cathode projected area (7 cm

\(^{2}\)).

3. Results and discussions

3.1. Characterization of the prepared G-FM

As shown in Fig. S3,† a clear peak current of the redox reaction for Fe\(^{3+}/Fe\(^{2+}\) was observed during CV scanning of the Pt/C and G-FM, indicating that the prepared G-FM was conductive. The conductive path was possibly bridged across the membrane matrix by RGO and a stainless steel mesh, which kept the prepared G-FM conductive. However, the conductivity of the prepared G-FM was slightly inferior to that of the Pt/C, based on the peak current density and difference of peak potentials. As seen from LSV curves of the bare Pt/C and G-FM cathodes (Fig. 2a), the onset potential was −0.175 ± 0.032 V (vs. SCE) for the Pt/C and −0.015 ± 0.002 V (vs. SCE) for the prepared G-FM, and the current density of the Pt/C cathode was significantly larger than that of the prepared G-FM one. It illustrated that the prepared G-FM had catalytic activity for the ORR, which was inferior to that of the Pt/C. Approximate j

\(_{0}\) values calculated by Tafel curves (Fig. 2b) were 0.25 ± 0.03 mA cm

\(^{-2}\) for the Pt/C and 0.14 ± 0.02 mA cm

\(^{-2}\) for the prepared G-FM, also showing that the catalytic activity of the prepared G-FM was less effective than that of the Pt/C cathode. The calculated n values were 2.7 ± 0.4 respectively. The hydrophilicity of the commercial FM and G-FM was evaluated by measuring the contact angle using the drop shape analysis system (OCA40, Dataphysics Company). A water droplet was deposited on the membrane surface and the instantaneous contact angle obtained within 0.2 s was recorded to ensure that observable vibration of the liquid drop had already ceased. The contact angle data were the average of measurements at five locations for each sample. Pure water flux was calculated by \(J = Q/[A \times t]\), where Q is the volume of permeate within time t (L), A is the effective area of membrane (m

\(^{2}\)), and t is the time (h).

COD, NH

\(_{3}\)-N and TN were analyzed using a spectrophotometer (UV-1800, Shimadzu). The biomass density was determined by lipid-phosphorus method. The dissolved oxygen (DO) concentration in reactors was determined by portable detector (Multi 3430, WTW).

![Fig. 2](image)
for Pt/C and 2.2 ± 0.3 for the prepared G-FM cathode. The π
value of the Pt/C for ORR was nearly 4 in previous literature,
wherein the catalyst was uniformly coated on a glassy carbon
disk electrode with a diameter of 4 mm assembled on rotating
disk electrode in an O2-saturated environment.19 The smaller π
value for the Pt/C cathode in this study might be associated with
non-aerated electrolyte, larger projected area (7 cm2) and lower
ionic strength (893 ± 24 μS cm−1). Under the examined condi-
tions, the process for ORR with the Pt/C and G-FM cathodes was
mainly dominated by 2 electronic processes, and doping was
carried out by more or less 4 electronic processes.

The cross-section structure of the bare commercial FM and
prepared G-FM was revealed by SEM observation (Fig. 3). The
commercial FM displayed a typical asymmetric morphology,
containing a dense skin layer and a porous sub-layer with a
finger-like structure (Fig. 3a).20,21 The prepared G-FM also
displayed an asymmetric morphology. However, with the addition
of RGO into CMS and the introduction of stainless steel
mesh, the membrane structure was significantly transformed;
the section of the prepared G-FM seemed irregular, and the
finger-like macropore became much smaller (Fig. 3b).

The contact angles of the commercial FM and G-FM were
74.5° ± 3.7° and 61.2° ± 2.9°, respectively (Fig. S4†), indicating that the prepared G-FM was more hydrophilic. As identified by
EDX analysis (Fig. S5†), the oxygen content of the prepared G-
FM reached 4.08% and was higher than that of the commer-
cial FM (not detected). Due to incomplete oxidation or reduc-
tion during the process of preparation, the RGO, prepared by
derox method, usually contained a certain number of hydro-
philic oxygen-containing groups, such as hydroxyl, carboxyl and
carbon–oxygen bonds,22 that caused the addition of RGO into
CMS to increase the hydrophilicity of the prepared G-FM. The
mean and maximum pore sizes diminished to 0.09 ± 0.01 μm
and 0.65 ± 0.06 μm for the prepared G-FM and from 0.11 ± 0.01 μm
and 0.89 ± 0.08 μm for the commercial FM, respectively, with
the result that the void ratio and pure water flux declined to
63.9% ± 4.2% and 712 ± 62 L m−2 h−1 bar−1 for the prepared G-
FM and to 72.3% ± 8.7% and 1634 ± 124 L m−2 h−1 bar−1 for
the commercial FM, respectively (Table 1).

Table 1 Parameters of the commercial FM and prepared G-FM

| Parameter                        | Commercial FM | Prepared G-FM |
|----------------------------------|---------------|---------------|
| Mean pore size (μm)              | 0.11 ± 0.01   | 0.09 ± 0.01   |
| Maximum pore size (μm)           | 0.89 ± 0.08   | 0.65 ± 0.06   |
| Void ratio (%)                   | 72.3 ± 8.7    | 63.9 ± 4.2    |
| Pure water flux [L m−2 h−1 bar−1]| 1634 ± 124    | 712 ± 62      |

‘Values were averages ± standard errors based on the three pieces of
each membrane.

3.2. Power generation

Over about 2 weeks, both Pt/C and G-FM closed reactors started
up successfully with 315 and 221 mV of cell voltages output,
respectively (Fig. 4a). Although the stable outputted voltage of
the Pt/C reactors was higher than that of the G-FM closed reactors,
the discharging time within one reaction cycle for stable
outputted voltage in the G-FM closed reactors (~58 h) was longer
than that in the Pt/C ones (~39 h) at ≥100 mV, suggesting that the
substrate in the Pt/C reactors was metabolized more quickly
compared with the substrate in G-FM closed reactors. For the Pt/C
cathode, oxygen was permitted free access into the reactors via
the air diffusion layer, leading to a micro-aerobic environ-
ment.23 However, the prepared G-FM cathode was infiltrated
with water, indicating that there existed a larger resistance for
oxygen to diffuse into the G-FM closed reactors across the infiltr-
ated layer. As the results show, the DO concentration in the
G-FM closed reactors at 0.45 ± 0.08 mg L−1 was lower than that in
the Pt/C reactors (0.92 ± 0.13 mg L−1). In the Pt/C reactors, the
exoelectrogens had to end the stable outputted voltage earlier
due to lack of substrate, compared with the case of G-FM closed
reactors. It suggested that the difference between DO concen-
tration in the Pt/C and G-FM closed reactors led to the difference
of discharging time for stable outputted voltage. The higher DO
concentration may accelerate the substrate degradation rate by
non-exoelectrogens. Although the stable outputted voltage in
the G-FM closed reactors was lower than that in the Pt/C ones, the
discharging time in the G-FM closed reactors was longer than that
in the Pt/C ones. As a result, there was little difference in CE
values with 26.4% ± 3.5% for the Pt/C reactors and 25.6 ± 3.2%
for the G-FM closed ones, based on the COD removal rates of 89.6
± 7.6% in the Pt/C reactors and 93.7 ± 6.3% in the G-FM closed
ones.

In the first reaction cycle, the Pmax values were 471 ± 24 mW
m−2 for the Pt/C reactors and 349 ± 19 mW m−2 for the G-
FM closed ones (Fig. 5a). At the 23rd reaction cycle (two months
later), these declined to 354 ± 16 mW m−2 for the Pt/C reactors

Fig. 3 SEM images of (a) the bare commercial FM and (b) the prepared G-FM.
and $306 \pm 12 \text{ mW m}^{-2}$ for the G-FM$_{\text{closed}}$ ones by 24.8% and 12.3%, respectively (Fig. 5c). The $P_{\text{max}}$ value of the Pt/C reactors was 33.1% higher than that of the G-FM$_{\text{closed}}$ ones at the first cycle, and it was only 14.0% after operation for two months. The anode potential of the two types of reactors changed negligibly and the cathode potential presented was quite different (Fig. 5b and d), indicating that the cathode performance was responsible for the variation in power generation. This suggested that the Pt/C cathode was more prone to being fouled than the prepared G-FM one, and the previous study had also showed that the catalyst activity of the Pt/C cathode decreased in long-term operation due to electrode pollution.$^{33}$ The biomass density on the Pt/C cathodes was $6.47 \pm 0.45 \mu g \text{ P per cm}^2$, which was 3.6 times of that on the prepared G-FM, confirming that biofouling of the prepared G-FM cathodes was alleviated compared with that of the Pt/C ones. The difference in biomass density was assumed to be associated with the air diffusion efficiency across the cathodes as well as the DO concentration in the two types of reactors.

EIS was applied to analyze the resistance distribution, and it assumed that the cathode reaction was affected by both reaction kinetics and diffusion. A Randle equivalent circuit was usually chosen to model the complex impedance, in which the charge transfer resistance ($R_{\text{ct}}$) at the electrode/electrolyte interface was equal to the diameter of the semicircle.$^{34}$ Fig. 4b presents the Nyquist plot for the Pt/C and G-FM$_{\text{closed}}$ reactors, each of which showed a semicircle without a straight line following it, demonstrating that the electrode reaction was controlled by the charge transfer step.$^{33}$ The smaller $R_{\text{ct}}$ indicated a faster electron transfer rate between electrode and electrolyte.$^{35}$ By fitting the data of the Nyquist plot using the Zview program, the solution resistance ($R_s$) was found to be little different between the Pt/C and G-FM$_{\text{closed}}$ reactors. The $R_{\text{ct}}$ was $9.6 \pm 0.8 \Omega$ in the 3D-G

![Fig. 4](image1.png)

(a) Profiles of the cell voltage output in the Pt/C and G-FM$_{\text{closed}}$ reactors over time across 1000 $\Omega$ external resistor. (b) Nyquist plots of the Pt/C and G-FM$_{\text{closed}}$ reactors, the inset in (b) is the equivalent circuit.

![Fig. 5](image2.png)

(a and c) Power density and (b and d) individual potential profiles in the Pt/C and G-FM$_{\text{closed}}$ reactors.
reactors and $31 \pm 4.5 \, \Omega$ in the G-FM$_{\text{closed}}$ reactors, which showed that the Pt/C cathode excelled the G-FM$_{\text{closed}}$ one.

CV examination at the second and 20th reaction cycles was conducted to further compare the variation in catalytic activity of the cathode along with operation time (Fig. 6). The variation in the scan current density for the prepared G-FM cathodes was significantly less than that of the Pt/C ones, also showing that the catalytic activity of the prepared G-FM for ORR declined less than that of the Pt/C over long-term operation. In long-term operation, the prepared G-FM cathodes performed better than Pt/C ones and were favorable for sustainable generation of bioenergy.

### 3.3. Effluent quality

After 9 cycles of operation, all reactors were in steady state and the effluent quality was analyzed by concentrations of COD, NH$_3$--N and TN (Fig. 7). Due to no filtration, the Pt/C reactors removed the least pollutants with $87.2\% \pm 4.2\%$ for COD, $51.3\% \pm 4.6\%$ for NH$_3$--N and $39.2\% \pm 3.9\%$ for TN. The effluent quality in the FM, G-FM$_{\text{open}}$ and G-FM$_{\text{closed}}$ reactors was significantly superior to that in the Pt/C ones. The effluent concentrations of COD, NH$_3$--N and TN were $29.8 \pm 2.4, 5.5 \pm 0.6$ and $21.4 \pm 1.4 \, mg \, L^{-1}$ in the FM reactors, $23.1 \pm 2.3, 4.7 \pm 0.5$ and $16 \pm 0.8 \, mg \, L^{-1}$ in the G-FM$_{\text{open}}$ reactors, and $13.6 \pm 0.2, 1.9 \pm 0.1$ and $3.5 \pm 0.2 \, mg \, L^{-1}$ in the G-FM$_{\text{closed}}$ reactors.

Compared with the Pt/C reactors, there was a significant improvement in the G-FM$_{\text{closed}}$ reactors with the removal efficiency of $96.6\% \pm 3.9\%$ for COD, $95.8\% \pm 5.7\%$ for NH$_3$--N and $94.7\% \pm 5.2\%$ for TN, suggesting that the current generation in the G-FM$_{\text{closed}}$ reactors enhanced the pollutant removal efficiency. In the coupled configuration of MBR with MFC established here, the substrate metabolism of both bio-anode colonized by exoelectrogens/non-exoelectrogens and suspended sludge in the G-FM$_{\text{closed}}$ reactor overlapped the pollutant removal efficiency. Compared with the previous literature,$^{5,9,14,36,37}$ the excellent nitrogen removal was mainly associated with DO concentration. It demonstrated that the micro-aerobic environment played an important role in nitrogen removal and a DO concentration of around $0.5 \, mg \, L^{-1}$ was conducive to complete simultaneous nitrification–denitrification (SND),$^{37}$ during which NH$_3$--N in synthetic wastewater was oxidized into NO$_3^-$ and then further into N$_2$. Air diffused passively into these reactors across the commercial FM and prepared G-FM, resulting in a micro-aerobic environment. The DO concentrations were $0.53 \pm 0.06 \, mg \, L^{-1}$ for the FM reactors, $0.47 \pm 0.05 \, mg \, L^{-1}$ for the G-FM$_{\text{open}}$ reactors and $0.45 \pm 0.08 \, mg \, L^{-1}$ for the G-FM$_{\text{closed}}$ reactors. The higher DO concentration ($0.92 \pm 0.13 \, mg \, L^{-1}$) in the Pt/C reactors had harmed the nitrogen removal. In addition, the anaerobic ammonium oxidation near the bio-anode possibly contributed to TN removal, wherein NH$_3$ could serve...
as an electron donor and be directly oxidized into N₂. The reduction of NO\textsubscript{x} / CO to N₂ by denitrification using the cathode as the electron donor also took place.

3.4. Membrane fouling

Over 26 reaction cycles (~74 days) without membrane cleaning, the TMP values measured under constant flux condition increased to 16.3 ± 1.6 kPa from 3.7 ± 0.3 kPa in the G-FM\textsubscript{closed} reactors, to 21.6 ± 2.7 kPa from 2.6 ± 0.3 kPa in the FM reactors, and to 19.8 ± 2.2 kPa from 3.5 ± 0.6 kPa in the G-FM\textsubscript{open} reactors (Fig. 8). It indicated that the membrane fouling in the G-FM\textsubscript{closed} reactors was less than that of the other two reactors. The membrane fouling layer in MBR generally contained an outer bio-cake layer (derived from suspended solid) on the membrane surface and an inner gel layer (derived from soluble microbial polymer or extracellular polymeric substance) within the membrane pores. The former contributed to reversible fouling and the latter to the irreversible fouling (blocking and clogging pores). The improvement in hydrophilicity of microfiltration membrane was able to weaken the interaction between foulants (colloids or extracellular polymeric substances) and membrane, which further alleviated irreversible fouling. In this study, it demonstrated that the introduction of RGO into CMS improved hydrophilicity of the prepared G-FM. In addition, there existed electrostatic repulsive forces between the negatively charged bacteria (or sludge) and the electron-loading cathode in the G-FM\textsubscript{closed} reactors, which was also conducive to less biofouling.

The foulants on the surface of the membrane were possibly oxidized by H\textsubscript{2}O\textsubscript{2} produced by the cathode reduction, which contributed to alleviating the biofouling. The reconstructed images of the 3D CLSM in Fig. 9 demonstrated that there was a big difference between the thickness of bio-cake layer on various membranes (or cathodes), with 36 ± 4 μm for the Pt/C, 27 ± 4 μm for the commercial FM, 18 ± 2 μm for the G-FM\textsubscript{open} and 16 ± 2 μm for the G-FM\textsubscript{closed}. For Pt/C, there was higher oxygen concentration as discussed above, which was beneficial to microorganism proliferation, and the thickness of bio-cake layer was the highest. The G-FM\textsubscript{closed} had a minimum thickness compared to...
the G-FM$_{\text{open}}$ and the FM, which was attributed to improved hydrophilicity and electrostatic repulsive forces.

4. Conclusions

A conductive flat microfiltration membrane modified with RGO was prepared by the method of immersion-precipitation phase transformation. Equipped with a coupled configuration, the prepared G-FM functioned as a microfiltration membrane for MBR and a cathode for MFC, gaining the removal efficiency of 96.6% ± 3.9% for COD, 95.8% ± 5.7% for NH$_3$–N and 94.7% ± 5.2% for TN and synchronously generating ~221 mV cell voltage in the processing of synthetic municipal wastewater. Moreover, the membrane fouling was reduced due to enhanced hydrophilicity and electrostatic repulsive forces between the negatively charged bacteria (or sludge) and the electron-loading cathode.

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