Introduction

HMF or 5-(hydroxymethyl) furan-2-carbaldehyde belongs to the furan class, which at the position of 2 formulas has a carbaldehidic group and at the position of the 5 hydroxymethyl functional group [2,3]. It is practically absent in fresh food, but it is forming by a natural process in food containing sugars (especially aldoses and ketosis), and in food that is cooked and baked [4,5]. HMF is a natural constituent of honey, so it is also in the fresh bee in traces where its amounts less than 15mg/kg—depending on pH-value and temperature and age [6]. Its contents, both in honey and other foods containing sugars, represent an indicator of storage, handling or age of food [7]. The content of HMF in honey is very different and depends on many factors, geographical area, climate, honey varieties, quality of honey and especially by the way of processing, preservation and other. Its forming in food is particularly favorable for the high temperature (25°C - 50°C), low pH, length of food standings, acid hydrolysis of sugar, high moisture content and use of metal containers [8]. Honey storage in temperature < 15 °C also not stopped increasing of HMF amount, but with lower speed [9]. HMF formation under lower temperature is in correlation with pH, organic acid and water activity [10]. Some recent research shows that there are, also some benefits from HMF for human and bee health, however, undoubtedly it has been proven that there are negative effects both on humans and on bees. Bees that feeding with sugar syrup which has high HMF content, may result in partial extinction of society [11]. In humans, it can lead to mutagenic, carcinogenic and other harmful effects, so that according to international standards, the maximum residues level (MRL) for honey from the continental area is 40 mg/kg and for honey from the tropical area 80mg/kg [1]. For HMF content determination in food different methods are used [1,5,12-15]. Method used in this study is very similar to the ICH [1] method for honey, while innovation in this study is a ballast materials sedimentation by the Carez I and Carez II reagents. This paper gives the results of method validation of the following parameters: interference, specificity, linearity, LOD (limit of detection), LOQ (limit of quantification), precision, accuracy and measuring range. The measuring range of the method is from 60μg/kg to ≥ 100mg/kg with a coefficient of linearity r2 = 0.99999. LOQ of 60μg/kg had a slightly higher value of deviation, but it has no relevance to the maximum residue level (MRL) value of 40mg/kg which is significantly higher. As proof of performance, validation is also accomplished a satisfactory result of the proficiency test. After validation was performed, 21 samples of fresh honey of different biological and geographical origins produced in B&H were tested: 8 acacia, 4 honeydews, 3 chestnuts, 4 meadows, 1 floral and 1 heather. The obtained results ranged from 0.02mg/kg (honey Acacia) to 27.40mg/kg (medow).

Keywords: Honey; HPLC; Plant origin; Validation; HMF
Materials and Methods

Chemicals

Carrez I reagent: 15g K₃Fe(CN)₆ x 3H₂O - potassium hexacyanoferrate(II) trihydrate (p.a.) dissolved in water and filled up to 100ml (local supplier); Carrez II reagent: 30g Zn(CH₃COO)₂ x 2H₂O – zinc acetate dihydrate (p.a.) dissolved in water and filled up to 100 ml (local supplier); CH₂O₂ - formic acid concentrated p.a. (J.T. Baker); C₆H₆O₃ - 5-(hydroxymethyl) furfural; Lot Num. WXBC5068V (Sigma-Aldrich); Acetonitrile, HPLC purity (JT Baker); Methanol, HPLC purity (JT Baker); Deionized and ultrapure water (manufactured in the laboratory).

Equipment and accessories

Micropipettes calibrated (Eppendorf); HPLC with DAD detector (Agilent 1200 Series); Membrane filters of cellulose with pore size ≤ 0.45μm (Sartorius); Refrigerators with freezer (Samsung); Common laboratory accessories. Sampling and sample treatments Sampling were done during September-October 2018 season. The samples of fresh bee honey from B&H (Table 1), of different geographical and biological origin, were sampled in the quantities of ≥ 200g. Samples are being sampled by individual honey producers in glass packaging immediately after the harvesting. In a short time, they were delivered to the laboratory and immediately tested or stored in a dark place at about 20°C until their testing was performed [1]. Laboratory analyses are made in three parallel determination of the same sample of honey. Sample preparation procedure Before the analysis was starting, the honey sample packaging was thoroughly homogenized by manual shaking in all directions. The samples are not heated, except in cases when the honey is crystallized which were warmed up to 40°C in a water bath to achieve a liquid state and then its homogenization was performed [1] in the way described above.

HMF content determination by HPLC DAD 5g of honey (on two decimals) was weighed and dissolved in the 25ml of ultrapure water. The resulting solution was quantitatively transferred to the measuring flask of 50ml, in which added 0.5ml of Carrez I solution and stirred, and then 0.5ml Carrez II, and stirred again. The flask is filled up to a mark with ultrapure water and the solution was obtained a milky color. In depending on the type of honey the color is varied from light yellow to brown. The contents of the flask were filtered through a filter paper where the first 10ml of the filtrate was discarded. Then filtrate is filtered over 0.45μm filters and transferred to the glass-vials for chromatography.

Chromatographic conditions: RP column, C18 150mm x 4.6mm 5μm; Injection Volume 25μl; The flow rate of the mobile phase 1.0ml/min – isocratic; Mobile phase 90% (1% formic acid in water); 10% Acetonitril; column temperature 30°C; DAD Detector 285nm; Run: 10min. Main description of HPLC method condition is given in literature [1,12] while novelty in this method is Carrez reagents used. Validation study. The procedures of internal laboratory method validation are made in 6 parallel determination. For the method validation parameters, spiked procedure of a blank probe and a blind of sample (marked 304) of honey were used (Table 1) with the known concentration of HMF. Follow the summary of the method performance validation results (a-j).

| Ordinal No. | Geographical Area | Type of Honey | Sample Mark |
|-------------|-------------------|---------------|-------------|
| 1           | Svilaj             | accacia       | 304         |
| 2           | Trnovo             | honeydew      | 761         |
| 3           | Velika Kladuša     | chestnut      | 790         |
| 4           | Konjic             | accacia       | 825         |
| 5           | Gradačac           | accacia       | 832         |
| 6           | Sarajevo           | honeydew      | 824         |
| 7           | Sokolac            | honeydew      | 836         |
| 8           | Konjic             | accacia       | 841         |
| 9           | Gradačac           | accacia       | 842         |
| 10          | Gradačac           | meadow        | 852         |
| 11          | Kakanj             | meadow        | 866         |
| 12          | Goražde            | meadow        | 870         |
| 13          | Goražde            | accacia       | 872         |
| 14          | Cazin              | chestnut      | 881         |
| 15          | Cazin              | flower honey  | 885         |
| 16          | Cazin              | honeydew      | 886         |
| 17          | Cazin              | chestnut      | 887         |

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a) Interferences: It was found that in the retention time interval of HMF (Rt = 3.05 ± 7%) there are no peaks, in which has proven that there is no interference which the source could be the contamination.

b) Specificity (selectivity): For determining specificity, a sample of acacia was used, which is sampled in the geographic area of Svilaj (B & H, from 7.5.2018), by the laboratory employees, with the assumption that there are no traces of HMF because it is completely fresh bee honey. Except for the traces of HMF that were determined there were no other signals that pose a nuisance. The peak for this sample which occurs before the HMF has a satisfactory value of selectivity and does not perturbation.

c) Limit of detection (LOD): The calculated results (0.272mAU) of the LOD obtained by formula LOD = X̅ + 3SD; where is X̅ – average of signal and SD – its standard deviation, and the experimentally obtained by signal to noise (S/N) ratio (0.282mAU) are agreed with more than 96% . It was great confirmation for LOD.

d) Limit of quantification (LOQ): To prove the LOQ concentration, a blind sample was used in 6 parallel samples, spiked with 6ng/mL HMF (equivalence by sample 60ng/g of HMF). Statistical results obtained (𝑋̅ = 0.740; SD = 0.018 and RSD = 2.384). The LOQ value is experimentally verified by two analysts (Table 2).

e) Linearity: Linearity is determined in the area of LOQ value (6ng/mL –corresponds to 60ng/g) to the point of interest prescribed by law (10μg/mL – subject to 100μg/g). Namely, according to the regulation for the quality control of honey and other bee products (Official. Gazette, No. 37/09) in B&H, MRL for HMF is 40mg/kg and for honey from the area of Ecuador MRL is 80mg/kg. Aqueous solutions of HMF standard were used for linearity determination which is established at 5 points of concentration: 6ng/mL, 2μg/mL, 4μg/mL, 8μg/mL, and 10μg/mL. Each point is measured three times. High accuracy of the results was obtained with a coefficient of correlation r² = 0.99999. The results are verified by two analysts in the laboratory conditions where is SD < 1.10 and RSD < 0.65 of all measurements.

f) Precision: Precision is validated as internal laboratory precision, by the same method in the same conditions by the two analysts at different times. Precision was verified on three concentration levels of the measuring range of the method: 60ng/g, 40μg/g and 100μg/g (Table 3).

g) Accuracy: Accuracy was determined by calculating recovery values (R) obtained from spiked sample 304 which had only traced of HMF. These values were obtained through precision determination at three levels.

h) R is calculated by the formula: $ R = \frac{Ps - Pbs}{Ps} \times 100 \% $, where is $ Ps $ – area of signal from spiked sample; $ Pbs $ – area of signal from blank sample. The average values of peak area from the blank samples obtained in linearity validation was taken as reference values.

i) The measuring range It is determined during the validation of precision and accuracy at the spiked concentration of a calibraton curve of 6ng/mL (corresponding to 60ng/g), 4mg/mL (corresponding to 40μg /g) and 10mg/mL (corresponding to 100μg/g). Based on the results obtained in precision and accuracy tests by two analysts, it has been confirmed that the measuring range of this method is within an interval from 60μg/kg to ≥100mg/kg (Table 2 & 3). Obtained average recovery values from 92% - 102% with a very small standard deviation around MRL value of HMF shows very good behavior. Individual R value at the LOQ concentration of HMF varies over a somewhat broader range (66%–146%), which could be expected in routine analyses perform. The individual values of the obtained accuracy results for the whole area vary from 73-120% (Table 4).
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Table 4: Results of accuracy for 6ng/mL respectively 60ng/g, 4µg/mL respectively 40µg/g i 10µg/mL respectively 100µg/g gives as area. R̅ –the average value of recovery.

| Analyst | Value | 6ng/mL | 4µg/mL | 10µg/mL |
|---------|-------|--------|--------|---------|
| First   | R (%) | 102    | 98     | 96      |
|         | SD    | 2,71   | 0,171  | 0,117   |
|         | RSD   | 2,69   | 0,124  | 0,078   |
| Second  | R (%) | 99     | 92     | 101     |
|         | SD    | 23,41  | 0,029  | 0,053   |
|         | RSD   | 23,18  | 0,025  | 0,039   |

j) Measuring uncertainty The standard measuring uncertainty is calculated from intralaboratory results obtained in precision and accuracy validation at the three next concentration 60ng/g, 40µg/g and 100µg/g. The total measuring uncertainty is calculated by the formula: \( u_c = \sqrt{u_{\text{precision}}^2 + u_{\text{bias}}^2 + u_{\text{others sources}}^2} \). Extended measurement uncertainty was calculated for \( k = 2 \) and had the following values: 5.56% for 60ng/g, 0.80% for 40µg/g and 5.11% for 100µg/g. Other sources of measurement uncertainty were not taken into account because the bias included all accidental errors, on the other hand, the standard uncertainties of the measuring and control equipment, CRM as well as the reagents were statistically less significant compared to the bias and measurement accuracy.

k) An inter-laboratory comparative study – proficiency testing: An inter-laboratory comparative study of the HMF content of honey was conducted in 2017 with a z-score = +1.6. The result obtained was 86.03mg/kg and the target value were 76.1mg/kg. A satisfactory PT in December 2017 (FAPAS provider) was the final proof of the method’s success. RESULTS AND DISCUSSION

The testing results of HMF content in honey samples from different geographical areas of B&H (Table 1) show that they are in accordance with international regulations [1]. Seven samples were taken from the same geographical area (Cazin), of which two were chestnuts, and one was a sample of flower, honeydew, heather and acacia honey.

Approximate amounts of HMF were found in acacia honey (890) and flower honey (885), while traces were found in other samples. Three samples were taken from the Gorazde region, two of them were acacia and one of the meadows. In acacia samples (872 and 868) found an approximate content of HMF and traces were found in meadow honey. Three samples were taken from the Gradačac region, of which two were acacia (832 and 842) and one meadow honey (852). HMF content was relatively low in acacia samples, but significantly different, while in the meadow honey sample the HMF content of 27.4mg/kg was the highest of all samples tested (Figure 1). Two honey samples (825 and 841) were taken from the Konjic region, in both of them were relatively low HMF content. Samples of different varieties, acacia, honeydew, chestnut and meadow (304, 761, 790, 824, 836, 866) were collected from the area of Svilaj, Trnovo, Velika Kladuša, Sarajevo, Sokolac and Kakanj (Table 1), respectively. Approximate values of HMF were found in the samples of honeydew (824 and 836) and meadow honey (866) and are significantly higher than other values from these localities.

Figure 1: HMF content in fresh bee honey produced in B&H in 2018.

The results show that the content of HMF in fresh B&H honey does not differ significantly with respect to variety or geographical origin (Table 1 & Figure 1). Specifically, variation in results in HMF content probably depends on climatic conditions, processing or feeding of bees [3], but we did not determine reasons because this was not the aim of the study. In our study it was shown that it was not possible to take a sample without HMF content even on the apiary itself (Svilaj, acacia honey, sample code 304). The results obtained from testing fresh honey samples show a correlation with studies done in the world [3].

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Conclusion

The results of the method validation in this paper prove that the validation of the HMF content in honey by the HPLC DAD method can be successfully validated in the own laboratory’s conditions by modifying certain conditions over standard methods [1].

Specifically, in this method used settling and double filtration to remove ballast matter in honey but did not affect the validation results. Test results of 21 samples of fresh B&H honey of different biological and geographical origin (8 acacia, 4 honey, 3 chestnut, 4 meadow, 1 flower and 1 heather) range from 0.02mg/kg (acacia honey) to 27.40mg/kg (meadow) and are well below the legally prescribed MRL value of 40mg/kg. In seven samples, the HMF content was less than 2 mg/kg (1 acacia, 2 honeydew, 2 chestnut, 1 heather and 1 meadow). For three acacia and one chestnut samples, the HMF content is less than 3mg/kg. In 10 samples, the HMF content ranges from 6 -10mg/kg (4 acacia 3 meadows and 1 honeydew). According to the testing results of HMF content in fresh B&H honey, it can be concluded that is highly recommended and safe for consumption regardless of the type of honey or geographical origin. Remark: The results obtained in this work were statistically processed using Microsoft Excel 2007 and SPSS statistics.

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For this manuscript sample collection and laboratory analysis were done by funding Federal Institute of Agriculture Sarajevo. All procedures performed in these studies involving human participants were in accordance with the ethical standards of the institutional and national research standards and with the 1964 Helsinki declaration and its later amendments or comparable world ethical standards. Additional informed consent was obtained from all individual participants for whom identifying information is included in this article. All authors of this manuscript Harun Kurtagić, Edita Sarić, Nevzeta Abdelfattah and Nada Muratbegović declares that they have no conflict of interest given in disclosure of potential conflict of interest in instruction for authors of this Journal.

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