Synthesis of gold nanorods and their performance in the field of cancer cell imaging and photothermal therapy

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Introduction
Cancer is the second largest cause of mortality, after heart disease. Cancer has a significant impact in both physical and mental health of patient (Smith et al. 2013). Currently, cancer proteins that are abnormally generated and secreted into body fluids (blood, urine, or sweat) during a disease state are being used for early cancer detection (Rusling 2013). While doctors believe that biomarker tests alone are insufficient to accurately detect cancer, they rely on biopsies performed using ultrasonography to locate malignant areas. There is still a chance of missing, because it may not be able to identify specific areas of the cancerous tissue. Even before the existence of cancer is known, it will cause great discomfort to the patient mentally and physically. In addition to only determining the existence of cancer, staging or identifying the extent of cancer also plays an important role in determining appropriate treatment options.

Various biomedical imaging methods, such as proton magnetic resonance (MR) spectroscopy, diffusion weighted MR imaging, arterial spin labeling, computed tomography...
and MR imaging, are employed in all stages of cancer care (Razek and Castillo 2009; Razek et al. 2019; Gholizadeh et al. 2020; Razek et al. 2011). These approaches form an important part of the cancer clinical practice and can provide morphological, structural, metabolic and functional information. Integration with other diagnostic procedures (for example, in vitro tissue and bodily fluid analyses) facilitates clinical decision-making. However, some imaging techniques such as computed tomography or MR imaging are incapable of detecting small areas of malignant tissue, such as lymph nodes (Razek et al. 2019; Gollub et al. 2019; Mori et al. 2017). In certain cases, invasive biopsy are required to achieve differential diagnosis (Kim et al. 2012). Therefore, there is a compelling need for a diagnostic tool that can detect disease states with less complexity and greater confidence, which can enhance the possibility of survival of cancer patients and give better therapeutic options.

Due to advances in the field of nanotechnology, these shortcomings have been resolved by the use of nanoparticles, such as aggregated gold nanoparticles, gold nanoshells, gold nanocages, hollow Au/Ag dendrites, gold nanorods, carbon nanotubes, nanoclusters, nanostars, nanocubes, and copper sulfide nanoparticles (Chen et al. 2013; Han and Choi 2021; Hu et al. 2008; Khlebtsov et al. 2013; Li et al. 2010a; Lv et al. 2021; Peng et al. 2014; Perera et al. 2020; Wong et al. 2013; Zhan et al. 2019). Their application in drug delivery, cancer cell diagnostics, and therapy has long been a subject of research (Cho et al. 2021; Liu et al. 2020; Mantri and Jokerst 2020; Torres-Vanegas et al. 2021). Photothermal therapy studies have found significant drawbacks in these approaches. The highest absorption of spherical gold nanoparticles occurs between 400 and 600 nm. Therefore, in vivo applications have very poor light penetration and consequently inefficient photothermal heating (Huang et al. 2008). GNR, on the other hand, does not have these drawbacks. They are easily synthesized and have an adjustable aspect ratio for NIR light absorption. Even so, GNR remains clinically restricted due to cytotoxicity produced by residual cetyltrimethylammonium bromide (CTAB), which acts as a template during GNR synthesis. In order to reduce this cytotoxicity, polymers are widely used to modify the surface of GNRs by electrostatic adsorption (Leonov et al. 2009). We believe GNRs have a promising future in various applications. In terms of diagnosis, there is a growing need for point-of-care testing in both human and veterinary medicine. For years, people have predicted the doom of gold in lateral flow experiments, preferring to use alternative labels, such as latex or quantum dots, but GNRs provide a wide range of colors that make them ideal for multiplexing, which is where this technology is heading.

To date, several methods have been used to synthesize GNR through wet chemistry, including template method (Longoni et al. 2021), electrochemical method (Chapagain et al. 2021; Lu et al. 2021; Yu et al. 1997), photochemical method (Park and Song 2021), and seed-mediated growth method (Harper-Harris et al. 2021; Jana et al. 2001a, 2001b; Nikoobakht and El-Sayed 2003; Peters et al. 2015; Qazi and Javaid 2016). Martin et al., first employed a templating process to produce GNR by electrochemically depositing gold in polycarbonate or alumina film pores (Martin 1996). The diameter of the nanorods produced by this method is equal to the diameter of the hole, so it was quite controllable. In the 1990s, Chang et al. (Chang et al. 1999; de Oliveira et al. 2020) proposed an
electrochemical method to prepare GNR with high yield. In this process, the gold metal plate anode and the platinum plate cathode were immersed in an electrolytic solution with a mixed surfactant system consisting of CTAB and tetradodecylammonium bromide (TDTAB). The gold ions formed by electrolysis of gold-metal anode are reduced in the cathode to gold atoms. Thus, it is possible to synthesize nanorods with longitudinal SPR up to 1050 nm. A strong yield of rods with different aspect ratio can be achieved by adjusting the silver concentration, which results in longitudinal SPR at 600–800 nm.

However, the seed-mediated growth method has earned the greatest attention among all methods of synthesizing GNRs due to its simple process, high yield of nanorods and easy control of the aspect ratio (Kim et al. 2019). Despite the fact that a large number of outstanding and well-cited articles on GNRs have been published, they have also been used in many other fields, such as surface enhanced Raman scattering sensing (Boyne et al. 2017), chemical imaging (Ramasamy et al. 2014), localized surface plasmon resonance sensing (Cao et al. 2014), and cancer treatment (Kwon et al. 2020). To the best of our knowledge, previous studies have not focused specifically on the use of GNRs as a new agent for simultaneous bioimaging and photothermal cancer treatment. This aspect is directly addressed in this article, which is intended to supplement the body of knowledge in this area by reviewing both key fundamental aspects and recent progress in the GNRs spontaneous self-assembly process, polymer-based alignment, and its applications in realizing simultaneous cancer cell imaging and photothermal cancer therapy. We will also focus on an overview of the GNR preparation process via seed-mediated methods and their growth mechanism.

**Progress in the synthesis of gold nanorods**

In order to more thoroughly investigate the properties of gold nanorods, researchers have developed many effective methods for preparing gold nanorods, including hard template method, photochemical method, electrochemical method, seed-mediated growth method, secondary growth method, and amorphous seed method. Seed-mediated growth is the most commonly used method for producing monodisperse metal nanoparticles.

**Seed-mediated method and its growth mechanism**

**Seed-mediated method**

The seed-mediated growth method can be traced back to 1989. A study reported a method of preparing equidistant gold colloids by reducing auric acid (HAuCl₄) in the presence of small colloidal gold nuclei (Ortiz-Castillo et al. 2020; Wiesner and Wokaun 1989). To form gold nuclei, white phosphorus was added to the HAuCl₄ solution, and H₂O₂ was added to initiate the growth of GNR. Another study pioneered the current concept of seed-mediated growth method by incorporating citrate-capped small gold nanospheres into a bulk HAuCl₄ growth solution produced by reducing HAuCl₄ with ascorbic acid in the presence of surfactant CTAB and silver ions (Jana et al. 2001b). In the presence of metal nanoparticles that catalyze the reduction reaction, ascorbic acid may only reduce gold ions to gold atoms. In the absence of silver nitrate, the same team expanded and strengthened the process via a three-step process such that the long rods’ length-to-diameter ratio does not exceed 25 (Gao et al. 2021). Gold nanorods are used as
seeds for the second growth and subsequently as seeds for the third growth in a standard procedure (Murphy et al. 2005). The disadvantage of this technique is that it creates a large portion of gold nanospheres, requiring a time-consuming centrifugation process to separate the rod from the spheres. It was also found that the addition of nitric acid to the third growth medium of seeds helped to form gold nanorods with a high aspect ratio and increased monodispersity and yield (Roy et al. 2020; Wu et al. 2005).

Two modifications were made to this system: a stronger CTAB stabilizer was used instead of sodium citrate in the seed forming process, and silver ions were used to regulate the aspect ratio of gold nanorods (Nikoobakht and El-Sayed 2003). The scheme consists of two steps: (i) synthesis of seed solution in the presence of ice-cold sodium borohydride by reducing auric acid in the presence of CTAB and (ii) the addition of seed solution in the presence of CTAB in the presence of Au\(^{+}\) stock solution. It is obtained by ascorbic acid reduction of HAuCl\(_4\). In order to facilitate rod formation and change in aspect ratio, silver nitrate was added into the gold solution prior to adding the seed crystals. With an aspect ratio of 1.5 to 4.5, this method can produce high-yield gold nanorods (99%) and prevents repeated centrifugal separation of spheres. Overgrowth can be prevented by fast centrifugation or by adding sodiumsulphide (Zweifel and Wei 2005).

The co-surfactant benzyl dimethyl hexadecyl ammonium chloride (BDAC) has been added into the original growth solution to grow nanorods with a higher aspect ratio. This binary surfactant system can generate nanorods with an aspect ratio of up to 10 by adjusting the concentration of silver (Nikoobakht and El-Sayed 2003). Using the Pluronic F-127 co-surfactant system, the aspect ratio can be increased to 20 with acceptable monodispersity (Iqbal et al. 2007). In order to grow nanorods with the desired aspect ratio, at a rate of 1.0 mL/20 min after the first stage of nanorod growth, the gold growth solution can be gradually applied to nanorods solution to induce continuous growth of the rods (Nikoobakht and El-Sayed 2003). By incorporating the growth medium with increased volume for the fourth time, the aspect ratio is as high as 70 with the shape shift from spindle to one-dimensional rods (Chen et al. 2005). Many parameters, such as seed concentration, size, structure, ascorbic acid concentration, temperature, pH, gold precursor concentration, surface active agent concentration, using other surfactants, additives, solvents, and even the ageing time of nanorods, all affect the yield, monodispersity, size and fine shape of gold nanorods in these two method (Iqbal et al. 2007; Meng et al. 2020; Murphy et al. 2005; Zweifel and Wei 2005).

In order to obtain nanostructures of different shapes, gold nanorods themselves can be used as seeds (Ban et al. 2014; Wang et al. 2005a, 2014). Furthermore, CTAB surfactant impurities play a significant role in growth of nanorods. CTAB from various manufacturers and various catalogue numbers not only affects the aspect ratio of nanorods due to the presence of impurities, but also affects the yield and monodispersity (Smith and Korgel 2008). A main shape-directing component was found to be iodide contaminants, because they selectively bind to Au (111) facets that induce the formation of gold nanorods (Millstone et al. 2008).
Growth mechanism
In synthesizing GNRs with seed-mediated method, there are two stages: the synthesis of the gold nanoparticles (GNPs) seeds is the first step, and the development of these seeds into nanorods is the second step. First, single crystalline seed GNPs of less than 4 nm are prepared in an aqueous CTAB solution by decreasing HAuCl4 with ice cold sodium borohydride (NaBH4). Second, the growth solution is prepared by adding ascorbic acid to an aqueous solution of HAuCl4 CTAB and silver nitrate (AgNO3) as a mild reducing agent with the purpose of reducing Au3+ to Au+. When the seed solution is applied to growth solution, GNPs seeds are able to catalyze existing ascorbic acid on their surface by decreasing the Au+ to Au0. This enables addition of gold atoms to surface of the seed’s nanoparticles, thereby forming nanorods. The CTAB’s function is that of surfactant-templating shape. Numerous theories exist about the CTAB templating process in rod formation. In one of them, CTAB is thought to be preferentially bound to (110) or (100) gold faces and leaves the (111) face for the addition of gold atoms, resulting in the growth of nanorods along the (100) face (Canizal et al. 2001; Shilpi and Khatri 2015). In the second mechanism, gold dichloride (AuCl2) binds to CTAB to form the AuCl2-CTAB complex after ascorbic acid reduction of HAuCl4 in the growth solution. This complex binds at a faster rate to the tip of seed GNPs than side faces, leading to growth of nanorods (Kim et al. 2006b). As silver nitrate (AgNO3) is applied to the CTAB solution, results in the immediate formation of silver bromide (AgBr). It has been claimed that in the form of AgBr, Ag+ ions adsorb onto the surfaces of GNPs, and Ag+ is reduced at a faster rate to Ag atoms on the side (110) face of the nanorods than on the (111) end face. This prevents the addition of gold to the side faces and thus results in the creation of nanorods. By either changing the volume of seed solution or the quantity of AgNO3 applied to growth solution, the aspect ratio of GNRs can easily be tuned.

Electrochemical method
High yields of gold nanorods were primarily prepared by electrochemical method in 1990s, prior to the advent of seed-mediated growth method (Yu et al. 1997). By extending their electrochemical methods to synthesize metal clusters in reverse micelles, they documented the process of forming gold nanorods. In this process, gold metal plate anode and the platinum plate cathode are immersed in an electrolyte composed of rod-induced dodecyl ammonium bromide (TOAB) CTAB surfactant and co-surfactant. The effect of electrolysis is the generation of gold ions from gold metal anode in the form of Tetrabromoaurate (AuBr4), which are then complexed with CTAB micelles and migrated to cathode, where the gold ions are reduced to gold atoms. In order to monitor the aspect ratio of nanorods through concentration and release rate of silver ions produced by the redox reaction between gold ions and silver plate, the silver plate is gradually inserted into the solution. Acetone and cyclohexane are added prior to electrolysis to facilitate the mixing of CTAB and TOAB and help form rod-shaped CTAB micelles, respectively. Dissipating the rod from cathode requires ultrasonic therapy. On the longitudinal surface of GNRs, CTAB forms a double-layer structure, and the first-layer trimethylammonium head group faces the gold surface (Li et al. 2020b).
Other methods

Another common synthesis method is photochemical reduction, which is the earliest method used to form colloidal gold nanorods (Aazam and Zaheer 2020). In this process, auric acid combines with rod-shaped cationic micellar surfactants to form pairs of ions, then the electrons are transferred from metal ion to ligand by ultraviolet excitation to reduce the metal ion to form a metal (Marangoni et al. 2016). Because of the unique crystal plane stabilization effect of surfactant micelles, metal cores aggregate to form primary particles and primary crystals aggregate to form rod-like structures. It has been suggested that the formation of rods is due to a two-step aggregation process. By changing the size of micelles and process of particle crystallization (Leontidis et al. 2002), the addition of sodium chloride electrolyte increases the percentage and length of nanorods. The presence of silver ions substantially increases nanorode yield and uniformity, which is due to the seed-mediated growth method (Kim et al. 2002). Compared with 254 nm light, 300 nm ultraviolet light leads to longer nanorods with a narrower size distribution, and increasing light intensity accelerates the growth of gold nanorods (Miranda and Ahmadi 2005).

The high yield and monodispersity of gold nanorods can also be developed by a one-step seedless method, where sodium borate is directly added to growth solution in the presence of silver ions, ascorbic acid and CTAB surfactant to initiate particle nucleation and growth. It is possible to monitor the aspect ratio of nanorods by changing the amount of sodium borate or by modifying the temperature (Jana 2005; Zijlstra et al. 2006). Biological reduction, X-ray irradiation, proton beam irradiation, microwave reduction and solvothermal reduction (Canizal et al. 2001; Cao et al. 2005; Kim et al. 2006b; Shilpi and Khatri 2015; Zhu and Hu 2003) are other preparation methods. Although these techniques are not so common, but provide a good complement to the development of colloidal gold nanorods. The template method is also a popular method for the preparation of aligned nanocomposites of the necessary materials and can also be used for preparation of colloidal gold nanorods by separating nanoparticles from the substrate and then dispersing them in a solvent (Wongkaew et al. 2019). The benefit of this approach is that molecules are not covered by the prepared nanorods, so that the chemical treatment of surface is simple and the length, width and uniformity of nanorods can be regulated precisely by solid template.

Surface functionalization of gold nanorods

The study of surface functionalization of gold nanorods has made considerable progress in recent years. For instance, it has been shown that the most effective way to improve its biocompatibility is to coat organic or inorganic materials on gold nanorods and to substitute CTAB with sulfhydryl-terminated molecules.

Silicon dioxide (SiO₂) or a polymer are typically used for the surface coating process to directly coat the surface of gold nanorods. The SiO₂ coated gold nanorods can not only minimize toxicity but also avoid their aggregation because of the efficacy and high hardness of SiO₂ coating. Furthermore, the SiO₂ coating creates pores, and can also be used for drug delivery (Luo et al. 2016). The low-cost biological macromolecule bovine serum albumin (BSA) is commonly used in biomedicine. BSA has also been used to coat
the surface of gold nanorods in order to enhance the biocompatibility of gold nanorods. Gold nanorods are quickly coated by BSA when mix together due to effective thiol binding sites on BSA. If BSA is coated by extinction spectroscopy on gold nanorods, it is simple to confirm, and the overall absorption of gold nanorods indicates an obvious red change after covering BSA. It has been shown that small BSA-coated gold nanorods demonstrate enhanced biocompatibility (Ali et al. 2014).

Reduction of saturated silver chloride aqueous solution by hydroxylamine oxide can also chemically deposit silver shells on gold nanorods (Sethi et al. 2019). By changing the silver precursor and mild reduction agent concentration (Zhang et al. 2015), the silver thickness can be controlled. Silver coating can be dissolved selectively by hydrochloric acid in order to recover the gold nanorods. A few nanometer coatings of nanorods can result from clearer, stronger and blue-shifted surface plasmon absorption bands (Becker et al. 2008). Gold/silver core/shell nanorods have an extended storage time due to decomposition of the silver shell into silver nanoparticles, so the period of stability as long as several months, which constitutes the drawback of nanocomposites (Liu and Guyot-Sionnest 2004). The technique of ligand exchange to extract CTAB on the surface of gold nanorods is another widely used process. Because of the strong Au–S covalent bond, sulfhydryl-terminated molecules, such as 11-mercaptoundecanoic acid and thiol-terminated polyethylene glycol (SH-PEG), are used for this process instead of CTAB. Several studies have shown that 11-mercaptoundecanoic acid can effectively replace CTAB in GNRs (Song et al. 2015; Wijaya and Hamad-Schifferli 2008; Yu et al. 2007). The 11-mercaptoundecanoic acid thiol group may be tightly bound to GNRs by Au–S bond, and the 11-mercaptoundecanoic acid carboxyl group may be combined with other biological molecules which are useful in biomedical fields for the application of GNRs. However, their widespread use in biological nanorods is limited by the low content of 11-mercaptoundecanoic acid-terminated GNRs. In the surface modification of GNRs, thiol-terminated polyethylene glycol (SH-PEG) with functional group (–NH2 or –COOH) has been commonly used, since PEG can escape unwanted protein adhesion, is non-toxic and has strong water solubility (Boyer et al. 2010). The CTAB can be fully removed, as shown in Fig. 1, once the SH-PEG is added through ligand exchange to CTAB-capped gold nanorode solution. Numerous studies have shown that PEG-coated gold nanorods can effectively improve biocompatibility and have been used for imaging and photothermal therapy.

Other hard coatings include iron oxide coating by coprecipitation of iron salts or electrostatic adsorption of nanoparticles of iron oxide (Chapman et al. 2017), platinum coating by mild reduction of ascorbic acid platinum salts (MB et al. 2020), and silver sulphide or selenide coating by exposure to sulphide or selenide salts in an oxidizing setting by gold/silver core/shell nanorods (Liu and Guyot-Sionnest 2006). These coatings are promising in the applications of magnetic separation and imaging, catalysis, and optical nonlinearities, respectively.

Direct ligand exchange, covalent coupling, electrostatic adsorption, and surface coating are the four methods for conjugating biomolecules to GNRs that have been developed. Thiolated biomolecules, such as PEG and DNA, bind tightly to GNRs by Au–S bonds in direct ligand exchange. Small bifunctional molecules, such as 11-mercaptoundecanoic acids, are used as a linker to add functional carboxyl groups for further
bioconjugation with antibody and protein using a carbodiimide binding agent in covalent coupling (Du et al. 2019; Truong et al. 2011; Wang et al. 2012). Electrostatic activity allows charged proteins, such as antibodies, to adsorb on GNRs. Since the protein is negatively charged at pH levels greater than its isoelectric point, it can be directly adsorbed to GNRs by electrostatic attraction (Pissuwan et al. 2007). This approach is the simplest; however, its long-term stability must also be discussed. Surface coating begins with the use of polymeric compounds to layer GNRs and then the biomolecules react with polymer by electrostatic adsorption or hydrophobic interactions (Huang et al. 2008). Although electrostatic adsorption and surface coating are simpler and quicker than direct ligand exchange and covalent coupling procedures that entail ligand exchange, but the long-term storage stability of electrostatic adsorption is uncertain, particularly when used in vivo.

**Radiative and non-radiative properties of GNRs**

**Radiative properties**
In the case of gold nanorods, electrical vibrations can occur in one of two directions depending on the polarization of the incident light: the short axis and the long axis. In the visible light field, the excitation of surface plasmon oscillation along the short axis causes an absorption band. The absorption band’s wavelength is identical to the gold nanospheres wavelength, which is called the transverse band. In the longer wavelength field, called the longitudinal band, the excitation of surface plasmon oscillation along the long axis induces a stronger absorption band. The longitudinal band has a red change from the visible region to the near-infrared region, while the lateral band is not sensitive to size of the nanorods, as the aspect ratio (length/width) increases. According to the Gans theory, which was built based on the dipole approximation to describe the optical
properties of ellipsoidal particles, this optical behavior can be well understood (Thirkill 2000).

Not only do the absorption, dispersion and total extinction of gold nanorods depend on the wavelength of light, but also the aspect ratio and particle size. To theoretically research the relative effect of absorption and scattering on total extinction, Lee and El-Sayed used Discrete Dipole Approximation, which is a powerful tool for calculating optical properties (Fan et al. 2021; Lee and El-Sayed 2005; Parvainen and Lumme 2008). Their analysis found that the scattering quantum yield increased from 0.326 for spherical to 0.603 only by expanding the shape. This may be due to the change of plasmon process in nanorods relative to nanospheres, which is substantially reduced. The absorption efficiency of the smaller rods dominates at a fixed aspect ratio, and the scattering efficiency of the bigger rods dominates (Lee and El-Sayed 2005). For gold nanospheres, a related phenomenon often applies (Jain et al. 2006). For biomedical applications, these studies provide the gold standard for selecting gold nanoparticles. Larger nanoparticles are preferred for imaging, because they have greater scattering ability, whereas smaller nanoparticles are preferred for photothermal therapy, because light is primarily absorbed by the particles and thus effectively converted to heat for the destruction of cells and tissues. It has been observed that the quantum efficiency of photoluminescence (PL) for nanorods with an aspect ratio of less than 3 is in the range of $10^{-4}$ to $10^{-3}$, which is 6 orders of magnitude greater than the quantum efficiency found in bulk (Craciun et al. 2021). In addition, with increasing aspect ratio, it is found that the maximum value of the PL wavelength increases linearly. At the same time, the quantum efficiency will square increase and then begin to decrease when the aspect ratio is less than 3. A detailed analysis of the increased emission strength of nanorods, including high aspect ratios, was performed in a previous study (Eustis and El-Sayed 2005). Studies have shown that the severity of the enhanced emission will decrease as the aspect ratio rises above 3.5. The author uses simulations to show that the emission depends on: (i) the intensity of plasmon field in the longitudinal band; (ii) this field increases absorption of light between the bands, depending on the degree of overlap between the bands, the absorption band and the absorption of SPR; and (iii) the plasmon field increases the outward fluorescence emission, depending on the overlap. The SPR absorption changes to longer wavelengths as the aspect ratio of the nanorods increases, so the degree of overlap between the interband phase and the SPR absorption band will continue to change. Initially, increasing the aspect ratio would lead to greater overlap, which will lead to increased emission. At some point, however, a further increase would decrease the degree of overlap, resulting in lower emissions.

Non-radiative properties

In order to study the conversion of absorbed light into heat via a series of photophysical processes, ultrafast kinetics has been used (Yaseen et al. 2021). Basically, the rapid loss of phase of coherently excited electrons on a time scale of a few femtoseconds (fs) starts with these photophysical processes. The second is the depletion of the phononbath’s energy. Via the electron–phonon method, the electrons and holes decrease the energy level by around 0.5–1 picosecond (ps). The mechanism of relaxation is independent of size and shape, and also the horizontal or vertical plasmons in the rod (Lien et al. 2020).
The lack of participation of surface phonons in hot electron relaxation is clearly supported by this. By transferring its heat to the surrounding medium by phonon–phonon relaxation within approximately 100 ps, the lattice is cooled. The final process results in complete cooling of the entire nanoparticle.

The coherent vibration mode can be pulsed in the process of rapidly heating the particle lattice after laser excitation, resulting in transient oscillation of the absorption signal. This is because the volume of the particles’ crystal lattice regularly varies as the laser heats the particles. As a consequence, the electron density decreases and increases over the same period, resulting in the SPR wavelength's maximum red shift and blue shift relative to the lattice’s equilibrium position. The coherent vibrational motion of gold nanospheres and nanorods was studied by Hartland and colleagues (Hartland 2006). The nanospheres vibration period is around 5 ps, and the period is inversely proportional to the radius of particles. The nanorod vibration time is around 50 ps, which varies with the length of rod linearly. It also depends on the probe wavelength, because the sample width is not uniform. The phase changes by 180° when observed on the red and blue sides of the longitudinal surface plasmon zone. The plasmon and lattice motion coupling was also observed by Huang et al. The coherent motion of nanodisk pairs on lithographic samples has been studied (Huang et al. 2007a).

Link et al. discovered that by using a high-energy 7-ns laser or a higher energy 100-fs laser, nanorods melted into near spherical particles of comparable volumes at moderate energies using a 100-fs laser at 800 nm (Khanal and Zubarev 2019). The energy threshold of single rod melting laser is estimated to be approximately 60 fJ, and energy threshold of the nanosecond laser is increased by 100 times due to the low efficiency and slow heating process (Link and El-Sayed 2001). To measure the bleaching rate of longitudinal surface plasmon absorption after the nanorods were melted into spheres, the pump probe fs transient absorption spectroscopy was used to measure the bleaching rate of longitudinal surface plasmon absorption after the nanorods were melted into spheres, and found that it takes around 35 ps to turn the nanorods into spheres (Link et al. 1999b). They find that this photothermal melting starts with the creation of defects within the nanorods using high-resolution TEM, followed by surface diffusion and reconstruction, which is distinct from surface thermal melting (Link et al. 2000).

Unlike laser photothermal reshaping, the reshaping of gold nanorods with micelles by dissolving the micelles with heat was stated by Mohamed et al. (Della Picca et al. 2018; Mohamed et al. 1998). Since the dissolution temperature of long micelles is lower than that of short micelles, the average length of remaining rods in the solution will be decreased by precipitation of long rods and the overall absorption peak will change to blue. This offers an easy way to reshape the distribution of gold nanorods in terms of scale.

Self-assembly of GNRs

The spontaneous self-assembly of colloidal nanoparticles depends on the particle shape, size distribution and capping molecules. Although spherical nanoparticles require a narrow distribution of size, with a certain degree of polydispersity, anisotropic nanoparticles can self-assemble into different modes (Sumer and Striolo 2020). The self-assembling of gold nanorods was first recorded by Nikoobakht et al. They found large and aligned gold
nanorods structures on the copper TEM grid after they air-dried a drop of nanorods solution onto the grid or dried the rod solution with the grid half immersed. In particular, an array is formed near the zone where the solution and grid intersect. They highlighted that the assembly is caused by an increase in lateral capillary forces between the particles as a result of water evaporation during the drying process. It is suggested that higher and later capillary forces along the length of assembled nanorods rather than the width create parallel arrangement. Concentration of surfactants, ionic strength, concentration of particles, distribution of particle size and the presence of spherical particles all affect the component’s consistency and final shape. Another study found that the nanorods appear to pack together and thus detach from the spherical particles when a drop of rod-ball mixed solution slowly dries on the silicon wafer in a steam atmosphere to slow the sample’s drying rate (Xu et al. 2006). This self-selection behavior is also explained based on the capillary force between particles and the significant shape dependence of self-assembly process.

It has been reported that surfactant concentration plays a critical role in the assembly of nanorods (Kawamura et al. 2007). The nanorods are organized linearly and loosely in a head-to-tail way if the prepared solution is centrifuged twice, and a closely organized two-dimensional parallel assembly of the nanorods is observed after three rounds of centrifugation. It has also been demonstrated that the linear head-to-tail component has a substantial surface-enhanced Raman signal, but the parallel component has no enhancement. This is because the nanorod’s end component has a higher electrical field compared to the particle’s side.

Jana et al. later used the polarizing microscope to observe the spontaneous forming side-by-side of a liquid crystal structure consisting of aligned gold nanorods in a high aspect ratio concentrated solution (Jana et al. 2002). The main factor was found to be the CTAB surfactant, as only the correct concentration of the surfactant will contribute to the crystal structure. The discharge of the charged head group and counter ion of the outer layer of the surfactant can cause the hydrophobic tail of the surfactant to face the solvent as a process of two nanorods. As a result, the two nanorods are attracted together in a lateral way due to the hydrophobic interaction while minimizing the hydrophobic–hydrophilic water interaction. These superstructures are thermodynamically stable, according to Onsager’s theory, because the gain of translational entropy is greater than the loss of directional entropy caused by particle arrangement (Großmann et al. 2020; Onsager 1949). Because of the component’s dependence on particle anisotropy and polydispersity, mixtures with different aspect ratios, spherical and other nanorods shapes were able to use the component for shape and size separation (Jana 2003). This is because liquid crystals will precipitate from the solution as the assembly consistency improves. It is easier to settle long rods than short rods, accompanied by platelet particles, which can separate particles of various shapes gradually.

It has been demonstrated that superlattices of self-assembled vertically aligned gold nanorods (VA-GNRs) can serve as probes or substrates for the detection of different molecules with ultra-high sensitivity. Sensitivity to bovine serum albumin and D-glucose solutions and the potential extension to actual samples were seen in their experiment on mixed samples of bovine serum albumin and D-glucose solutions. By depositing a drop of solvent containing the GNRs and subsequent solvent evaporation in ambient
conditions, self-assembled superlattices of VA-GNRs were obtained on a silicone wafer. An additional benefit of the monolayers of VA-GNR is their extremely high reproducible morphology accompanied by ultra-high sensitivity that will be useful in many fields, where there is a very small amount of analyte available (Apte et al. 2015).

**Biological applications of GNRs**

GNRs have become a new type of nanostructure due to their excellent radiative and nonradiative properties that can be used in a variety of biological and biomedical applications, including biosensing, biomedical imaging, gene and drug delivery, disease detection, diagnosis and treatment. It is necessary to understand their potential risks to human health and the environment for possible clinical trials. In vitro toxicity studies of gold nanoparticles of various sizes, shapes and surfactants have shown that while free CTAB molecules are harmful to human cells, CTAB bound molecules are non-toxic (Auguste et al. 2021; Connor et al. 2005). Because free CTAB molecules can be separated by centrifugation or dialysis membranes, both in vivo and clinical studies of gold nanorods are very safe to use.

**GNRs as a cancer cell fluorescence sensing agent**

For cancer cell diagnosis and treatment, molecular recognition on complex cell surfaces plays a key role. The affinity tags that are responsible for cancer cell molecular recognition, such as aptamers and antibodies, may often have poor binding strengths on cancer cells against their molecular target, often known as a biomarker. This will decrease the affinity of signaling and binding towards certain targets. Therefore, multiple aptamers can be conjugated on a scaffold nanoparticle instead of using single aptamers for molecular recognition to produce a multivalent binding base, which can boost the signaling and increase the binding probability. GNRs are good candidate scaffolds for conjugating multiple aptamers, since they can be used as photothermal therapeutic agents after cancer cell detection. As previously shown that the fluorescence intensity coming from the cell surface is increased by more than 300 times compared to those obtained from individual aptamers according to flow cytometric measurements by using the fluorescein-labeled multiple aptamers conjugated to GNRs (Elbassal et al. 2017). The KK1HO8 aptamer that has a poor binding affinity (Kd ~ 296 ± 41 nM) towards K-562 cancer cells was selected in his fluorescence signal amplification assay. Multiple aptamer-conjugated GNRs may also be a treatment for cases of cancer cells that have low biomarker expression levels on the cell membrane as binding sites or have aptamers with poor binding affinities against their cell membrane binding sites.

**GNRs as a cancer imaging agent**

Recently, multimodal imaging technology has been introduced to more reliably predict and diagnose diseases, such as cancer. If highly visible marker molecules or functional nanomaterials are produced for precise cell imaging of diseases, the imaging results can be further improved. So far, some organic fluorophores have been used for this purpose, but their use has been restricted due to limitations such as light instability caused by heavy radiation and metal quenching effects. Although several studies have shown that
quantum dots can inhibit cytotoxicity, they can still cause long-term toxicity in vitro and in vivo (Derfus et al. 2004; Jeevanandam et al. 2021; Prasad et al. 2010).

GNR has some significant advantages over organic fluorophores and quantum dots, such as no photobleaching or decomposition cases, enhanced dispersion signal, and customizable longitudinal plasmon absorption, which are necessary for reliable contrast agents (Yang and Cui 2008). GNRs can be monitored for cancer imaging by using several imaging tools, such as dark-field mode microscopy, electron microscopy, Raman spectroscopy, two-photon enhanced luminescence (TPL), optical coherence tomography (OCT), photoacoustic tomography (PAT), ultrasound, and X-ray CT (Bai et al. 2020; Chen et al. 2010b; Ding et al. 2007; Eghtedari et al. 2007; Fernando et al. 2020; Huang et al. 2007b; von Maltzahn et al. 2009; Oldenburg et al. 2009; Villar-Alvarez et al. 2018; Wang et al. 2005b). In order to clearly image and differentiate malignant cells from nonmalignant cells with a dark-field microscope, Huang et al. used monoclonal anti-epidermal growth factor receptor (anti-EGFR) conjugated GNRs in detail (Huang et al. 2007b). Because EGFR is known to be overexpressed in many malignant epithelial tumor cells, the red light on its surface from the anti-EGFR conjugated GNR is strongly distributed, so that cancer cells can be monitored brightly (Fig. 2a). Dark-field microscopy and electron microscopy were used to study the absorption and distribution by HeLa cells of transferrin (Tf)-coupled GNRs (Fig. 2b) (Ding et al. 2007). In addition, due to their highly efficient single-photon and two-photon mediated luminescence, GNRs are used as photoluminescent agents, which help them to preserve their capacity for resonate surface plasmons. GNR’s TPL imaging can be imaged under confocal conditions with sub-micron spatial resolution. The TPL intensity of GNRs was found to be much stronger than that of rhodamine molecules, and the movement of GNRs in the body through blood vessels of the mouse ears was monitored (Fig. 2c) (Wang et al. 2005b). It

(See figure on next page.)

Fig. 2 GNRs for cancer imaging using various imaging tolls. a Dark-field images on HaCat (normal cells, left one) and HSCC of anti-EGFR antibody-conjugated GNRs (cancer cells, right one). Reprinted with permission from (Huang X, El-Sayed IH, Qian W, El-Sayed MA: cancer cells assemble and align gold nanorods conjugated to antibodies to produce highly enhanced, sharp, and polarized surface Raman spectra: a potential cancer diagnostic marker. Nano Lett 2007, 7:1591–1597.) Copyright 2007 American Chemical Society. b Dark-field illustration of HeLa cells (cancer) following treatment with Tf-conjugated GNRs (A, the GNRs and TEM photos of HeLa cells with Tf-Au NRs coated with multilayer polyelectrolyte lead to the orange/red dispersion (MLPs NRs)) (B, the circle points out the GNRs). Reprinted with permission from (Ding H, Yong K-T, Roy I, Pudavar HE, Law WC, Bergey EJ, Prasad PN: Gold Nanorods Coated with Multilayer Polyelectrolyte as Contrast Agents for Multimodal Imaging. The Journal of Physical Chemistry C 2007, 111:12552–12557) Copyright 2007 American Chemical Society. c Image of transmission with the indication of two ear blood vessels shown by two ears (A, dotted guide contour lines are provided to guide the eye), two-photon luminescence (TPL) image of GNRs (red dots) flowing through the blood vessels (B, autofluorescence from a hair root is the bright signal underneath the lower blood vessel), transmission image (light blue) and overlay and a single-frame TPL image (C, a line-scan (white) superimposes two single nanorods (red spots)) (Wang et al. 2005b), Copyright (2005) National Academy of Sciences, U.S.A. d X-ray CT value and image of PEG-NRs compared with an iodine standard (A), three-dimensional distribution of PEG-NRs in tumors (arrows) after injection intratumorally in mice carrying bilateral MDA-MB-435 tumors(von Maltzahn et al. 2009; reprinted with permission from American Association for Cancer Research). e NIR transmission images of mice prior to treatment with plasmic photothermal therapy (PPTT) and strong line NIR extinction scans at tumor sites for the regulation of PBS (green square), intravenous (orange triangle) and direct (red circle) pegylated gold nanorods administration. Reprinted from (Dickerson EB, Dreaden EC, Huang X, El-Sayed IH, Chu H, Pushpanketh S, McDonald JF, El-Sayed MA: Gold nanorod assisted near-infrared plasmic photothermal therapy (PPTT) of squamous cell carcinoma in mice. Cancer Lett 2008, 269:57–66), Copyright (2008), with permission from Elsevier
was also reported that GNRs can be used to detect cancer cells located in deep tissues as a bright contrast agent for TPL imaging (Durr et al. 2007). The penetration depth is millimeters using OCT, the detection limit of GNRs is within the picomolar range and GNRs can be detected in resected human breast cancer (Oldenburg et al. 2009). For PAT, which is another new technology for imaging cells and deep tissues, GNR may produce photoacoustic contrast. Studies have shown that the photoacoustic image of stimulated endothelial cells combined with GNRs is much brighter than that of unstimulated cells, which indicates that GNRs can be used as an excellent contrast agent for early inflammation detection in vitro (Kim et al. 2007). In another in vivo sample, GNR binds with different aspect ratios to specifically target human epidermal growth factor receptor 2 (HER2) and EGFR antibodies, both of which are overexpressed in oral cancer cell lines OECM1 and Cal 27, respectively. The aspect ratios of GNRs conjugated to HER2 or
EGFR antibodies are tuned to produce SPR bands at 785 and 1000 nm. These two probes can be used to attack HER2 or EGFR on all oral cancer cell lines in vivo and in vitro, and the irradiation wavelength of photoacoustic imaging (PAI) is switched between 800 and 1064 nm. By comparing the radiation wavelength with the SPR band of the probe, PAI successfully tracked the corresponding molecular targets of oral cancer cell lines. Although no sample was used in the same mouse to identify molecular signatures for the two separate cells, this research will open up new avenues for multiple biomarker identification on cancer cells or the determination of a heterogeneous population of cancer cells in a lesion by merely changing the irradiation wavelength (Li et al. 2008b). Von Maltzahn and others explain that it is possible to use PEG-coupled GNRs (PEG-NRs) as dense X-ray absorbers for X-ray CT. It has anatomical three-dimensional (3D) resolution, rapid imaging speed, penetration of the whole body, and sufficient applications for clinical manifestations (von Maltzahn et al. 2009). They found that each mole of PEG-NRs has approximately twice the X-ray magnification contrast compared with the with clinical iodine standard (Isovue-370). They were also able to obtain 3D tumor images after direct injection of about 3 pmol (~ 1 µmol Au) of PEG-NR (Fig. 2d). Near-infrared transmission imaging technology has also been reported to be used to track PEGylated GNR accumulation directly or after intravenous administration (Dickerson et al. 2008). As shown in Fig. 2e, HSC-3 tumor sites located in the left femurs of mice were optically tracked, and the tumor receiving direct pegylated GNR injection displayed twice the severity of NIR extinction as the tumor receiving the i.v. injection of pegylated GNRs, and more than seven times higher strength than the control tumor that received PBS.

There is no ideal molecular imaging method, and each has advantages and drawbacks. For example, optical imaging provides a high degree of precision and spatial resolution. However, it has low tissue penetration and is particularly vulnerable to noise due to photon scattering of visible light in tissue. While magnetic resonance imaging (MRI) and computed tomography have high imaging depth and spatial resolution, they have poor sensitivity. The combination of multiple imaging modalities will have synergistic benefits over any single modality. GNRs have also been studied for use in multimodal imaging. For example, indocyanine green-loaded mesoporous silica-coated GNRs were used as a dual mode imaging contrast agent for X-ray CT and fluorescence imaging (Luo et al. 2011; Xu et al. 2019). In addition, multifunctional probes were generated by conjugating Gd (III) ions on GNRs and used for both MRI and CT imaging (Aslan et al. 2020; Sun et al. 2011).

**GNRs as a phototherapeutic agent**

Cells are highly sensitive to changes in temperature, and cell death can result in temperatures above 42 °C. Hyperthermia is an anti-cancer treatment that seeks to induce cell death by increasing the temperature of the cancer cells above normal levels. In the nucleus and cytoskeleton of the cells, excessive heating may cause protein denaturation or disruption of organized biomolecular assemblies (Pissuwan et al. 2008). Various photothermal agents, including aggregated gold nanoparticles, gold nanoshells, gold nanocages, GNRs, carbon nanotubes, graphene and copper sulphide (CuS) nanoparticles, have been applied in vitro and in vivo for successful photothermal therapy so far (Alrahili et al. 2020; Chakravarty et al. 2008; Chen et al. 2007; Kim et al. 2006a; Li et al. 2008a; Li
et al. 2010a; Mansour et al. 2019; Robinson et al. 2011; Zharov et al. 2005). GNRs have aroused their interest, since the light absorption range can be fine-tuned by adjusting the aspect ratio. Furthermore, GNRs has other benefits, including efficient large-scale synthesis, functionalization ease, and colloidal stability. Because of their advantages, including small size (30–50 nm), spherical, solid, narrow and adjustable SPR absorption in the near infrared field, hollow gold nanospheres (HGNs) are also becoming promising candidates for successful photothermal ablation therapy (Zhang 2010). Furthermore, it is stated to have a strong photothermal effect on cancer cells and melanoma cancer cells in vitro and in vivo (Farokhnezhad and Esmaeilzadeh 2019; Lu et al. 2009). It is, however, a challenge to establish a convenient mass production system for HGN, as well as high purity and efficient NIR spectrum window HGNs.

The strongly absorbed radiation can be efficiently converted into heat when near-infrared light is irradiated into the GNRs, and by releasing their energy, the excited conduction band electrons can decay to the ground state. Because of the relatively low scattering and absorption of inherent tissue chromophores (Weissleder 2001), the use of near-infrared spectroscopy has advantages, such as a maximum light penetration depth of up to 10 cm, depending on the type of tissue. The optimal aspect ratio of GNRs is typically 3.8 to 6 for effective molecular imaging and photothermal therapy using NIR spectroscopy (Sen et al. 2020; Wei et al. 2010). They can treat cancer effectively as an efficient thermotherapy, but targeting GNRs in particular can prevent photothermal ablation of normal tissues triggered by non-specific GNRs uptake more effectively.

Morales-Dalmau et al. recently investigated the photothermal therapy (PTT) potential of GNRs of various sizes. They found that the cytotoxicity of GNRs has little association with particle size, but increases with the total quantity of GNRs. Because of their higher cell uptake, smaller GNRs have a higher potential for photothermal ablation. While GNRs have a high optical absorption theoretically, they are randomly focused in human cells after injection. Under linear polarized NIR laser illumination, high absorption efficiency is difficult to attain and sustain. As a result, a high-energy NIR laser is required for photothermal ablation. During light-induced hyperthermia, a laser with a high-power density may harm or even "burn" healthy cells and tissues. As a result, spherical laser light can be used to generate a laser beam from all directions in order to improve the absorption potential of GNRs. Circular NIR light-induced hyperthermia has a very low energy threshold and does minimum damage to healthy cells and tissues (Eversole et al. 2020; Li et al. 2008a; Morales-Dalmau et al. 2018).

Tong et al. have studied the photothermal effect of folate-coupled GNRs on human malignant nasopharyngeal carcinoma (KB) cells through continuous wave (CW) NIR laser and femtosecond pulse laser irradiation (Tong et al. 2007). They observed that high folate receptor expression photopyrolysis of KB cells was more successful than standard NIH/3T3 cells with less folate receptors. In particular, folic acid-GNRs showed stronger thermal decomposition by fs pulse laser irradiation than with CW laser due to the increase of ultrafast electron dynamics during the plasmon-mediated heating process. A method of improving photothermal cancer treatment by targeting GNRs has been documented (Choi et al. 2011). GNRs is encapsulated by Pluronic-based nanocarriers (NC) instead of directly altering GNR, and the cellular absorption of GNR is greatly increased. In addition, a further increase in the uptake of GNRs-loaded cells, which is
characterized by GNRs imaging, was achieved by using chitosan-coupled Pluronic-based nanocarriers (Chito-NC). Therefore, there are laser irradiation conditions in which chitosan–NC–GNRs have a very strong photothermal effect, followed by NC–GNRs, but no cell death is observed with direct GNRs administration. Moreover, nanocarrier-contained cellular absorption of GNRs has a higher impact on cancer cells (SCC7) than normal cells (NIH/3T3), making the photothermal effect more selective for cancer cells. The above findings, therefore, indicate that the target GNRs can be used under low-energy harmless NIR laser irradiation as a selective and efficient photothermal agent (Jelveh and Chithrani 2011). It has also been confirmed by some research groups that GNRs can be used as a promising agent for cancer cell photothermolysis (Chen et al. 2010a; Huang et al. 2010). In our previous studies, we have also shown that plasmon nano-hybrid based on GNRs generates strong localized hyperthermia due to the synergistic plasmonic effect of dual plasmon photothermal nanoagents, leading to elevated photothermal conversion efficiency (PCE) under low laser power density. These high PCE and strong localized electromagnetic field due to the influence of LSPR confer substantially higher in vivo synergistic tumor phototherapy (PDT/PTT) and photothermal destruction of bacterial pathogens/tumor cells (Younis et al. 2019).

Dickerson et al. proved the feasibility of using PEGylated GNR (PEG-NR) and a lightweight, compact, and inexpensive CW near-infrared laser at 808 nm for photothermal therapy to treat deep tissue malignant tumors in vivo plasmonic photothermal therapy. In mice with HSC-3 tumor xenografts, when PEG-NRs are injected intravenously, they preferentially accumulate at the tumor site because of the enhanced permeability and retention effect of tumor tissues (Dickerson et al. 2008). They found that the temperature of the tumor tissue with PEG-NR accumulation rose sharply to about 45 °C after 10 min of 1.7–1.9 W/cm² NIR laser irradiation. Finally, the absorption of tumor tissue by laser irradiation was greater than 57% for directly injected PEG-NRs, and about 25% for intravenously injected PEG-NRs, and no tumor absorption in all control groups was observed. Another study also stated that PEG-NRs can be used as highly efficient nano-heaters (von Maltzahn et al. 2009). As shown in Fig. 3, PEG-NRs showed a blood half-life of ~17 h after i.v. injection into tumor-bearing mice (20 mg Au/kg) and accumulation at 72 h at ~7% ID/g at tumor sites. They found that laser irradiation rapidly heated tumors receiving PEGNRs to above 70 °C, while the maximum surface temperature of mice injected with saline was around 40 °C. Therefore, PEG-NR was administered intravenously to the tumor. Within 10 days after NIR laser irradiation, the injected dose disappeared completely (810 nm, 2 W/cm², 5 min), but the control group showed uninhibited tumor development. Therefore, compared with the control group, the survival time of the mice receiving PEG-NRs was more than 50 days, and ~33 days. Li et al. have also shown that the use of arginine–glycine–aspartic acid (RGD) peptide conjugated dendrimer modified GNR (dGNR) is efficient in vivo tumor targeting and photothermal therapy (Li et al. 2010b). The RGD-dGNRs were examined at ~47% in the blood at 3 h after injection and ~17% in local tumor tissues at 6 h post-injection. They observed the disappearance of tumors in four mice from test group of ten after NIR laser irradiation (808 nm, 24 W/cm², 5 min) four times per month, once every week.
Due to the strong electric field on the surface, the absorption and scattering of electromagnetic radiation passing through the noble metal nanoparticles is greatly improved. These basic properties allow the production of new optically active reagents for simultaneous molecular imaging and photothermal cancer treatment. In vitro, gold nanorods have been shown to be a new type of contrast agent for molecular imaging and photothermal cancer treatment (Huang et al. 2006). In non-malignant epithelial cell line (HaCat) cultures and two malignant oral epithelial cell lines, nanorods were synthesized and conjugated to monoclonal anti-epidermal growth factor receptor (anti-EGFR) antibodies (HOC 313 clone 8 and HSC 3). Since EGFR is overexpressed on the plasma membrane of malignant cells, the anti-EGFR antibody-conjugated nanorods adhere to the surface of malignant cells with higher affinity. Using a laboratory microscope, it was observed that the intensely dispersed red light from the gold nanorods is visible in the dark area, which can easily visualize and distinguish malignant cells from non-malignant cells. After being exposed to the continuous red laser at 800 nm, malignant cells need about half of the laser energy to be killed by light and heat, which is better than non-malignant cells. As a result, successful cancer cell detection and targeted photothermal therapy were performed simultaneously.

GNRs are also the promising candidate for imaging-guided tumor PTT due to the X-ray attenuation potential and simple surface functionalization. In the near infrared I (NIR-I) region of doxorubicin (DOX) loaded silica shell coated GNRs, two-photon
imaging driven synergistic cancer chemotherapy/PTT (Zhang et al. 2012) has been reported. The thickness of the silica shell was effectively monitored within 30 nm to ensure the maximum effect of GNRs localized surface plasmon resonance (LSPR). While the high mesoporous silica shell surface area allowed high chemotherapeutic drug packing. Internalization and co-localization of the plasmon nanosystem and DOX were determined by two-photon (TP) imaging due to high two photon cross section of GNRs. A fraction of nanoparticles have been found to enter mitochondria, while most of them remain in lysosomes/endosomes. In addition to TP imaging, a sustained release of DOX from the silica shell was noticed under NIR lower power laser irradiation due to the LSPR effect of GNRs, but severe localized hyperthermia was reported under high power laser irradiation. Due to combined chemotherapy/PTT, both NIR laser excited drug releases and hyperthermia generation caused profound cellular killing of A549 cells in vitro. In addition to TP imaging, GNRs were also introduced by Ratto et al. as contrast agents for X-ray computed tomography (CT) and photoacoustic imaging (Ratto et al. 2016). In their study, polycationic GNRs were prepared, which were then further modified with (11-Mercaptoundecyl)-N, N, N-trimethylammonium bromide (MUTAB). Effective macrophage uptake of polycationic GNRs was demonstrated, maintaining their >90% in vitro chemotactic activity and viability, respectively. These cells were effectively detected up to 1% by PAI and 10% by CT in whole blood due to the adequate amount of GNRs per macrophage, which is even below the characteristic quantity of leukocyte infiltration in the tumor microenvironment. A major photothermal destruction of macrophages was observed along with dual-modal CT/PAI imaging after incubation with GNRs under continuous wave laser excitation, whereas no clear damage was observed to macrophages by continuous wave alone. These results indicated the capability of GNRs both as a contrast as well as a photothermal agent for imaging-guided tumor PTT.

In addition to the plasmon nanosystem, the magnetic plasmon nanosystem for dual modal magnetic resonance imaging (MRI)/PAI-guided chemo/PTT in vivo was developed. They inserted GNRs, which were then further filled with DOX, into the porous iron oxide shell. Magnetically targeted delivery of DOX in response to dual pH stimuli and localized hyperthermia produced by GNRs under NIR-I laser excitation was achieved due to the super paramagnetic character of iron oxide (Fig. 4a) (Huang et al. 2016). In vivo dual-modal PAI/MRI was performed by intravenous injection of magnetic plasmon nanocapsules into 4T1 tumors carrying mice. A significant contrast at the tumor site was observed for both $T_2$-weighted MRI and PAI after post-injection of nanocapsules, which improved significantly under magnetic field guidance (Fig. 4b, c). Total tumor eradication was seen in 4T1 tumor mice with 100% survival over a 1 month period under dual-modal MRI/PAI guidance. Synergistic chemotherapy/PTT has been strongly linked to such a remarkable clinical response, which is considerably higher than the single treatment modality of either PTT or chemotherapy. In contrast to passive tumor accumulation, under the guidance of single photon emission CT (SPECT)/PAI, Zhang’s group developed GNRs-based theranostic nanosystems, which can actively target tumor angiogenesis as well as give dual-modal tumor chemo/PTT in the NIR-I region.
Fig. 4  Cancer therapeutic strategy for dual-modal imaging and combined tumor therapy in vivo. 

**a** Schematic representation of dual responsive (pH/NIR) drug Dox release and combined chemo/PTT tumor therapy by GNR@IOs-DOX nanocapsule. In vivo $T_2$-weighted MR images (b) and PAI images (c) of 4T1 tumor-bearing mice at various indicated timepoint post-injection of intravenously injected GNR@IOs-DOX. MF stands for magnetic field. Reprinted with permission from (Huang L, Ao L, Hu D, Wang W, Sheng Z, Su W. Magneto-Plasmonic Nanocapsules for Multimodal-Imaging and Magnetically Guided Combination Cancer Therapy. Chem. Mater. American Chemical Society; 2016 Aug 23;28(16):5896–904). Copyright 2016 American Chemical Society.

**d** Fabrication process of actively targeted plasmon RGD-125Pt-PDA@GNRs nanosystem. Reprinted with permission from (Zhang L, Su H, Cai J, Cheng D, Ma Y, Zhang J, et al. A Multifunctional Platform for Tumor Angiogenesis-Targeted Chemo-Thermal Therapy Using Polydopamine-Coated Gold Nanorods. ACS Nano. American Chemical Society; 2016 Nov 22;10 (11):10404–17). Copyright 2016 American Chemical Society
In their work, actively targeted plasmon nanosystems (RGD-\(^{125}\)I-Pt-PDA@GNRs) were developed by polydopamine (PDA) GNR coating, chemotherapeutic drug cisplatin loading, RGD peptide conjugating, and finally chelator-free iodine-125 radio labeling (Fig. 4d) (Zhang et al. 2016). Due to effective targeting against tumor angiogenesis and strong affinity for alpha-\(\beta\)3 integrin, RGD-\(^{125}\)I-Pt-PDA@GNRs selectively accumulated in the tumor as revealed by in vivo SPECT and PAI, respectively. Meanwhile, under NIR-I laser irradiation, such an extremely tumor-enriched plasmon nanosystem leads to significant tumor ablation in tumor-bearing H1299 mice due to synergistic antitumor effects induced by collaborative chemo/PTT (Fig. 4e, f). In addition to dual-modal chemo/PTT, silica coated GNRs were also shown to be conjugated with organic photosensitizer dye (indocyanine green, ICG) and loaded with 5-fluorouracil (5-FU), multimodal imaging-driven tri-modal chemo/PTT/photodynamic therapy, while 5-FU was effectively released under pH stimuli and NIR-I laser irradiation, promoting the killing of chemotherapy tumors. Similarly, under laser irradiation, high photothermal effect and singlet oxygen production were also monitored, resulting in significant tumor cell killing (Fang et al. 2017). Moreover, multimodal (TP luminescence, fluorescence, photothermal, PA) imaging in vivo was adequately led by Au@SiO\(_2\)-ICG-5-FU, resulting in remarkable tumor growth inhibition in A375 tumor bearing mice. It is noteworthy to mention that tri-modal therapy demonstrated much superior effects of antitumor than any single modality. Such a multifunctional plasmon nanocomplex is highly beneficial for stimuli responsive drug delivery as well as effective tumor diagnosis and treatment. In a subsequent analysis, dual stimuli pH/matrix metalloproteinases (MMPs) sensitive actively targeted GNRs-based plasmon theranostic nanoprobe was also documented by Zhao’s group for fluorescence imaging driven PTT (Zhao et al. 2017). Similarly, bacterial-like GNRs were also reported by Zhang and co-workers for synergistic chemo/PTT of 4T1 breast cancer under the guidance of dual-modal positron emission tomography (PET)/PA imaging (Zhang et al. 2016). Radiology (MR/X-ray)-guided theranostic GNRs for PTT of colorectal cancer liver metastasis were shown by Parchur et al. (Parchur et al. 2018) Qiu et al. achieved activatable PDT/PTT using protoporphyrin (PpIX) modified GNRs covalently conjugated with responsive peptide metalloproteinases-2 (MMP-2) (Qiu et al. 2017). As GNRs were in close proximity due to the peptide, the fluorescence as well as the photoactivity of PpIX were effectively quenched due to the LSPR effect. However, strong PpIX fluorescence was observed after MMP-2 peptide hydrolysis at the tumor site, leading to the production of singlet oxygen for photodynamic tumor cell killing (Fig. 5a, b). On the other hand, under NIR-I laser irradiation, a significant temperature increase was reported in the tumor region for 5 min, which is adequate for controlled ablation of the tumor cells. Such a combination of PDT/PTT induced a deep reduction in the growth of tumor cells in SCC-7 tumor-bearing mice without obvious systemic toxicity. Besides synergistic chemo/PTT or phototherapy, Duan et al. demonstrated tri-modal chemo/PTT/gene therapy of glioma tumor under dual-modal CT/PA imaging by GNRs theranostic nanoplatform (Fig. 5c) (Duan et al. 2017). Silica coated GNRs were incorporated with quantum dots, while DOX was loaded into the silica shell
and then sealed with a cationic gatekeeper and DNA complex. Photothermal ablation of tumor cells and detach gatekeeper was triggered by localized hyperthermia induced by GNRs under NIR-I laser irradiation, resulting in a regulated delivery of DOX and gene
due to the photothermal impact. This work presented a promising design of multifarious plasmon nanotheranostic complex for simultaneous tumor diagnosis and collaborative tumor therapy with negligible cytotoxicity, suggesting potential for clinical translation.

**Merits and limitations of GNRs**

Gold nanorods have so demonstrated outstanding optical characteristics, making them suitable for a broad range of applications, including cancer diagnosis and therapy, which has lately gained popularity. The ultimate goal of this field is to create and develop effective GNR materials and nanodevices at the nanoscale. Exploring GNR’s biomedical engineering applications may provide a solid foundation in biochemistry, biocompatibility, molecular biology, and materials science. This new information will enable the development of a wide range of nanoprobes and nanodevices for tumor molecular imaging and targeted treatment. Surface functionalization improves GNR biocompatibility and biodistribution. GNR-based nanoprobes and nanodevices will contribute to therapeutic applications in the future due to their extraordinary application potential.

Despite the fact that nanotechnology has recently received a lot of attention, we feel that there are still certain challenges that need to be resolved before GNRs may be employed in photothermal treatment. For example, while current in vitro and in vivo results are encouraging, further in vivo research on therapeutic efficacy, biocompatibility, and bio-distribution is needed to make these approaches more therapeutically useful. Toxicity, biodistribution, and the fate of nanoparticles following in vivo treatment are the most important factors. In addition to toxicity issue, there are a number of additional concerns that must be addressed, such as GNR stability, blood retention following in vivo delivery, tissue distribution, and metabolism. Only a few early stage preclinical trials with GNRs have been conducted so far. As a result, more study is needed to address all of the aforementioned problems.

**Conclusion**

The development in the preparation of the seed-mediated growth method for GNRs and the application of GNRs in imaging and photothermal therapy has been reviewed. The potential medicinal applications of GPRs in nanoform are summarized in Table 1. Clearly, due to their strong absorption and scattering of near-infrared radiation, there has been a lot of progress in the synthesis of GNRs and their use in simultaneous imaging/therapy. The toxicity associated with the remaining CTAB is the main concern about the clinical application of GNRs. We summarized several recent surface modification techniques for gold nanorods. These methods are useful in improving the properties of gold nanorods and in solving the issues caused by CTAB. Most of the toxicity data for GNRs has so far been obtained from in vitro cell studies. Therefore, using existing animal models, it is important to obtain more in vivo toxicological data for GNRs. Polymer functionalization such as PEG increases the half-life of GNRs in blood circulation and targeting agent conjugation allows them accumulate further in target tissues. There will
| Type of nanomaterials | Research model | Main findings | References |
|-----------------------|----------------|---------------|------------|
| Gold nanorods         | HaCaT cells, HOC 313 clone 8 cells, HSC 3 cells | The strongly scattered red light from gold nanorods clearly visualizes and differentiates cancerous cells from nonmalignant cells. It has been discovered that after being exposed to a continuous red laser at 800 nm, malignant cells require approximately half the laser energy to be photothermally killed as nonmalignant cells | (Huang et al. 2006) |
| Gold nanorods         | HeLa cells     | The extraction using a chloroform phase containing PC was found to be a useful method for substituting CTAB with other capping agents, such as PC | (Takahashi et al. 2006) |
| Gold nanoparticles    | Nude mice      | LOIS can detect gold nanorods in vivo at low concentrations, and the nanoparticles can be modified to improve the diagnostic power of optoacoustic imaging | (Eghtedari et al. 2007) |
| Plasmon-resonant gold nanorods | Adherent human KB cells | When irradiated with the longitudinal plasmon resonance of the nanorods, the nanorods make tumor cells very sensitive to photothermal damage, causing widespread blistering of cell membranes under laser energy as low as 44 W/cm² | (Huff et al. 2007) |
| Gold nanorods         | Human umbilical vein endothelial cells | The use of bioconjugated gold nanorods for photoacoustic imaging of inflammation | (Kim et al. 2007) |
| Transferrin-conjugated gold nanorods | HeLa cells | After a few hours of incubation with the nanorods, the cancer cells may be clearly observed. Simultaneous imaging and highly targeted PTT may be accomplished without causing any harming to the healthy tissue that is exposed to the laser beam | (Li et al. 2008a) |
| Gold nanorods         | OECD1 cells, Cal27 cells, mice | In vitro and in vivo mouse model imaging investigations were carried out, with contrast enhancements of up to 10 dB and 3.5 dB, respectively | (Li et al. 2008b) |
| Type of nanomaterials                          | Research model                | Main findings                                                                 | References                      |
|-----------------------------------------------|-------------------------------|-------------------------------------------------------------------------------|---------------------------------|
| CTAB/PA/PAA/PAH capped gold nanorod           | Human colon carcinoma cells (HT-29) | The apparent cytotoxicity is due to free CTAB in solution. The addition of polymers to the nanorods significantly lowers cytotoxicity | (Alkilany et al. 2009)          |
| Polymeric entrapped thio-coated gold nanorods | Mouse fibroblasts (Balb/3T3)  | In our in vitro model, signals with satisfying signal-to-noise ratios were obtained down to concentrations of 11 mM, equivalent to subtoxic concentration | (Franchini et al. 2010)         |
| Gold nanorods                                 | Human prostate cancer cell line (PC3-PSMA) | The model was expanded to examine at the effect of preferential binding of gold nanorods to cancer cells vs non-malignant cells, as well as a slight variation in cell damage activation energy | (Huang et al. 2010)             |
| RGD-conjugated dendrimer-modified gold nanorods| MCF-7 cells, HUVEC cells, A375 cells, mice | Under NIR laser irradiation, the RGD-conjugated dGNR nanoprobes are not cytotoxic, can precisely target tumor cells and vascular cells inside tumor tissues, and have selective damaging effects on melanoma cells. They can even cause a portion of a tumor’s tissues to vanish in mice | (Li et al. 2010b)               |
| Gold nanorods coated with polyamidoamine dendrimer | MCF-7 cells                  | Gold nanorods have a tunable absorbance band at 850 nm, which may be used to track their position in cancer cells. They can also be utilized to boost the production of brca1-shRNA in MCF-7 cells and limit the development of MCF-7 cells when exposed to local infrared irradiation | (Cui et al. 2011)              |
| Folic acid-conjugated silica-modified GNRs    | MGC803 cells, nude mice       | Folic acid-conjugated silica-modified GNRs display extremely selective targeting, improved RT and PTT effects on MGC803 gastric cancer cells, as well as substantial X-ray attenuation for in vivo X-ray and computed tomography (CT) imaging | (Huang et al. 2011)             |
### Table 1 (continued)

| Type of nanomaterials | Research model | Main findings | References |
|-----------------------|----------------|---------------|------------|
| Gold nanorods         | Macrophage cell line (Ana-1 cells) and E knock-out (Apo E) mouse | Even at low GNRs concentrations and NIR powers, in vitro photothermal ablation therapy with GNRs demonstrated considerable cell-killing effectiveness of macrophages. Furthermore, in vivo experiments showed that GNRs are useful for in vivo imaging and photothermal treatment of inflammatory macrophages in femoral artery restenosis | (Qin et al. 2015) |
| Polycationic gold nanorods | J774a.1 monocyte/macrophagic cells | Polycationic gold nanorods are efficiently and reproducibly taken up by tumor-tropic cells such as macrophages, preserving their survival as well as more than 90% of their inherent chemotactic activity in vitro | (Ratto et al. 2016) |
| Silica-coated gold nanorods (GNR@SiO₂), Indocyanine Green (ICG), 5-fluorouracil (5-FU) | A375 cells, mice | GNR@SiO₂-5-FU-ICG can promote heat generation and singlet oxygen formation when exposed to light. The trimodal synergistic therapy with multimodal imaging guidance significantly improved treatment effectiveness | (Fang et al. 2017) |
| Gold nanorods         | Immunodeficient BALB/c mice | Spectroscopy and transmission electron microscopy are utilized in this work to show that GNRs reshape in vitro and in vivo following CW irradiation, reducing their absorption efficiency | (Harris-Birtill et al. 2017) |
| Gold nanorods         | Mice | In vivo imaging of single gold nanorods flowing in mouse ear blood arteries demonstrates the use of gold nanorods as two-photon luminescence imaging agents | (Villar-Alvarez et al. 2018) |
| Aptamer gold nanorods | KB cancer cells | The samples were irradiated with an 845 nm light-emitting diode, the targeted KB cells demonstrated 80% cell mortality when compared to the unirradiated and aptamer-free controls. Based on Apt-GNRs low toxicity, biocompatibility, and selectivity, the suggested nanoplatform offers substantial potential in vivo as a cancer therapeutic | (Noh et al. 2019) |
also be a need to determine the fate of postphotothermal therapy GNRs. Only a few early stage preclinical studies have been conducted with GNRs at present. In order to address all of the above issues, further research is, therefore, needed. After resolving these problems, clinical application of GNR-based theranostic agents will be feasible.

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Table 1 (continued)

| Type of nanomaterials                    | Research model                        | Main findings                                                                                                                                                                                                 | References            |
|----------------------------------------|---------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|
| Gold nanorods                          | Malignant (MCF-7) breast cell lines   | Multiple variations were evaluated, including NP concentration (10% and 100%), heating modalities, laser induction period (10, 30, and 60 min), and cell line type (normal and malignant); all of these factors might be contentious | (Hashemi et al. 2019) |
| Plasmonic nanohybrid with gold nanorods and graphene oxide | HeLa tumor cells, normal human cell line (HUVECs), mice | The plasmonic AuNRs/GO nanohybrid is a stand-alone PTA that can conduct simultaneous antibacterial/anticancer PTT for just 5 min under low power NIR laser activation, with no systemic adverse effects | (Younis et al. 2019)  |
| Mesoporous silica-coated gold nanorods | MDR SW620/Ad300 cells                 | The nanocomposite demonstrated very effective photothermal conversion in the NIR region, a pH and NIR induced drug release profile, and an increase in DOX intracellular accumulation and cytotoxicity in MDR SW620/Ad300 cells | (Li et al. 2020a)     |
| GNRs/mSiO2/PHIS/TPGS/DOX               | SW620/Ad300 tumor bearing mice        | Most notably, as compared to other control groups using either chemo- or photothermal treatment alone on SW620/Ad300 tumor bearing mice, the nanocomposite demonstrated the most effective antitumor activity with no clear systemic damage | (Jiang et al. 2020)  |
| Gold nanorods (GNRs) on silver-island film | HeLa human cervix adenocarcinoma cells, exosome, plasma | Gold nanorods (GNRs) on silver-island film can produce 360-fold AF647 molecule fluorescence enhancement compared to glass. Utilizing the enhanced fluorescence from the substrate, GNRs attached with the biomolecules and create a sandwich immunoassay that can significantly detect human CD63 antigen on the exosome | (Naseer et al. 2021) |
Authors' contributions
NUK and LS conceived the idea. NUK, JL, and MRY wrote the manuscript. NUK, LS, and XL compiled the final draft and did the editing. LS was involved in funding. All authors read and approved the final manuscript.

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