Overview of Pharmacology and Product Development of Lime (*Citrus aurantifolia*) Rind

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Abstract

Lime (*Citrus aurantifolia*) has many benefits for the human body because it contains several phytochemical compounds, namely alkaloids, flavonoids, steroids, and triterpenoids, saponins, tannins, and phenolics. However, many Indonesian people do not know that not only lime fruit has many benefits; the lime peel also has many benefits for the body. This review provides knowledge about the pharmacological activity and development of pharmaceutical products from the lime peel. The keywords Citrus aurantifolia, botany, phytochemical, pharmacology, and product development were searched until November 30, 2020, from journals that can be accessed in databases such as Google Scholar, Science Direct, Scopus, EBSCO, Medline, PubMed, Embase, and other databases. The results showed that this plant has various pharmacological properties such as anticancer, traumatic ulcer medication, tyrosinase inhibitor, antibacterial, and antifungal. The development of pharmaceutical products from the lime peel is for mosquito repellents, hand sanitizers, gel products, and chitosan nanoparticles. In conclusion, *Citrus aurantifolia* has various pharmacological properties and plays a vital role in human health; therefore, it can be used to produce drugs and cosmetics in the future.

Keywords: *Citrus aurantifolia*, lime peel, pharmacological review, product development

1. Introduction

Lime (*Citrus aurantifolia*; Family: Rutaceae) is a type of plant that belongs to the citrus tribe. Lime spread in Asia and Central America. Lime is also known as orange pecel.[¹] Lime trees can reach 3-6 meters high, branched and thorny, oval leaves, small, winged petiole. Inflorescences emerge from the axillary leaves and small, white, fragrant flowers. The fruit is round to ovate, green to yellow, and the skin is thin and contains many essential oils (Figure 1).[²] Greenish white flesh, very acidic, includes lots of vitamin C and citric acid. The seeds are many, small, poly-embryonic (Figure 2).[³] In Indonesia, lime can live in the lowlands to an altitude of 1000 m above sea level. It grows well in alkaline soils, in places exposed to direct sunlight—propagation by seed, grafting, or grafting. The fruit is used to make drinks, cough medicine, and food flavoring and is often used to remove rust and wash hair.[¹]
1.1 Scientific classification
Scientifically, lime is classified as follows:[1]
- Division: Tracheophyta
- Superdivision: Spermatophytina
- Clade: Angiosperms
- Clade: Mesangiosperms
- Clade: Eucods
- Clade: Core Eucods
- Clade: Rosids
- Clade: Malvids
- Order: Sapindales
- Family: Rutaceae
- Superfamily: Aurantioideae
- Tribus: Citrae
- Genus: Citrus
- Species: Citrus x aurantifolia

1.2 Benefits of lime
Traditionally, lime can be used for health and beauty as follows:[1]
- Hemorrhoid
- Tonsils
• Toothache
• Cough
• Cough with phlegm
• Body odor
• Kidney stones
• Diphtheria
• Fever
• Irregular Menstruation
• After Childbirth
• Acne
• Prevents Hair Loss or Dandruff
• Thickens hair
• Quit Smoking Habit
• Vertigo
• Sore throat
• Mucus in the throat
• Ringworm or Panu
• Fever/Heat During Malaria
• Sore
• Slimming
• Increase Stamina
• High blood pressure
• Helps in The Removal of Dead Skin Cells
• Helps Clean Blackheads
• Make Your Face Healthier and Shine

2. Research Methods
2.1 Data Collection
In compiling this review article, the technique used is to use literature studies in primary data or official books and international journals in the last ten years (2010-2020). In making this review article, search for data using online media with keywords is Citrus aurantifolia, lime peel, phytochemicals, pharmacological activity, and product development. Search for the primary references used in this review article through trusted websites such as ScienceDirect, ResearchGate, NCBI, Google Scholar, and other published and trustworthy journals.

3. Phytochemical Content
Lime (Citrus aurantifolia) contains several phytochemical compounds, namely alkaloids, flavonoids, steroids, triterpenoids, saponins, tannins, and phenolics, which can inhibit bacterial growth.[4] The higher flavonoid content of lime is the skin, including the mesocarp, epicarp, and segment layers. Lime peels contain abundant amounts of apigenin (Figure 3), rutin (Figure 4), quercetin (Figure 5), and kaempferol (Figure 6).[5] Lime peel can treat chronic inflammatory diseases such as acne vulgaris, which is made in the preparation of chitosan nanoparticles.[13]
Figure 3. Apigenin structure. [6]

Figure 4. Rutin structure.[7]

Figure 5. Quercetin structure.[8]
The purification of hesperidin is carried out using Mexican lime peels. Lime peel is rich in flavonoids hesperidin, which has bioactivity in cardiovascular disease and cancer. Hesperidin extraction used a variety of solvents and solid-solvent ratios. Furthermore, the purification process uses adsorption resin through a static test to determine the adsorption efficiency with two resins (FPX66, EXA118), then packed in a bottle and put 80 mL of resin heated at 25 °C. Laboratory results showed the best conditions were solid-solvent ratio 0.33 g/mL and 60% ethanol. The hesperidin content of the extract was 0.0303 mg/mL. Through the static test, a higher adsorption efficiency was achieved with EXA-118 resin and diluted extract (4:6 ratio with 10% dimethylsulfoxide (DMSO). Then, the column-packed purification process of the light extract (hesperidin concentration 0.109 mg/mL) had an average recovery efficiency of nearly 90%. The purification process of hesperidin from Mexican lime peel consists of hydroalcoholic extraction and purification using the EXA-118 resin packaging. It provides an advantage over traditional alkaline processes, as it does not use acids and bases, which are high environmental and economic costs. It also has the same or higher recovery efficiency than the given alkaline method. Therefore, it is an excellent alternative for industrial applications for the purification of hesperidin from Mexican lime peels. The results of the cleansing of hesperidin are shown in Table 1 below.[17]

| Parameter                        | Average value       | Coefficient of variation (%) |
|----------------------------------|---------------------|------------------------------|
| Extract concentration (mg/mL)    | 0.078 ± 0.021       | 33.4%                        |
| Concentration of dried fruit peels (mg/g) | 3.528 ± 0.962     | 33.4%                        |
| Water content (%)                | 81.57 ± 1.92        | 2.9%                         |
| Concentration of fresh fruit peels (mg/g) | 0.653 ± 0.208       | 39.1%                        |

There are two procedures for purifying raw hesperidin on lime peels:[18]

Procedure A: Crude hesperidin is added to dimethylformamide (7 mL/g syrup) and then heated to 60 °C, then a little acetic acid is added. Filter using a funnel, diluted with water, and let stand for 4 hours until it crystallizes and filters the crystals again.

Procedure B: Raw hesperidin is added to chloroform. The white crystals of hesperidin were filtered using a funnel, and pure hesperidin was obtained with a melting point of 240-253 °C.
4. Pharmacological Activity
The pharmacological activities of the lime rind extract are shown in Table 2 below.

| Pharmacological Activities | Solvent | Extraction method | Test method | Ref. |
|---------------------------|---------|-------------------|-------------|-----|
| Anticancer activity       | -       | -                 | -           | [10]|
| Nephroprotective activity | Ethanol | -                 | In vivo     | [11]|
| Traumatic Ulcer Medication| Ethanol 70% | Maceration | Determination test, Kruskal-Wallis non-parametric test, Mann-Whitney Post Hoc test | [12]|
| Tyrosinase inhibitors     | Ethanol 96%, distilled water | Maceration | In vitro test, multi-well plate reader (ELISA) test | [13], [14]|
| Antibacterial endophytic fungi | Ethanol 70%, distilled water, API | - | Disc paper method | [15],[16]|

4.1 Anticancer Activity
Although lime fruit is a common fruit and easy to use in daily consumption, it contains many beneficial substances to human health. It may be a miracle fruit. Phytochemicals such as alkaloids, carotenoids, coumarin, essential oils, flavonoids, phenolic acids, and triterpenoids are abundantly present in oranges. All of these substances have various pharmacological properties, especially anticancer. *C. aurantifolia* was studied for its effect on carcinogenesis by mechanisms such as stopping the mobility of cancer cells in the circulatory system; thus, it inhibits metastasis, inhibits angiogenesis, induces tumor suppressor genes and apoptosis.[10]

4.2 Nephroprotective Activity
The ethanol extract of lime peel (*Citrus aurantifolia*) has a nephroprotective effect on the histopathological picture of Sprague Dawley rats' kidney induced by cisplatin. This effect is indicated by differences in the degree of necrosis of renal tubular cells. The orange peel extract shows good free radical antioxidant potential through its flavonoid content. Flavonoids such as quercetin, hesperidin, and naringenin show good protective activity against the kidneys. It was also mentioned that the ethanol extract of lime peel contains naringin compounds, which are known to have anti-carcinogenetic and anti-tumor properties. Cancer is a type of non-communicable disease. Cancer experiences uncontrolled cell or tissue growth continues to grow, multiply, and cannot die. Cisplatin is the primary chemotherapy drug that has a cytotoxic effect on cancer cells. Cisplatin not only affects cancer cells but also has a side effect of nephrotoxicity to the kidneys. Cisplatin causes nephrotoxicity through the mechanisms of oxidative stress, apoptosis, inflammation, and fibrogenesis. Mice that received cisplatin injection 2 mg/kg/BW once a week for seven weeks showed progressive development of fibrotic lesions in corticomedullary function at the beginning of the first week and peaked at week five. All damage incurred was corrected during the 19 weeks follow-up period following discontinuation of cisplatin administration by reducing fibrotic tissue by alternating renal tubular regeneration. The healing process is accompanied by creatinine and blood urea nitrogen (BUN) levels in the blood. Macrophages play a role in renal interstitial fibrosis through the production of TGF-1 and TNF.[11]

4.3 Traumatic Ulcer Medication
This study was to determine the effect and effective concentration of lime peel extract on the healing of traumatic ulcers. One alternative treatment is the ethanol extract of lime peel. The ethanol extract of lime peel results from the maceration of the lime peel, which has anti-inflammatory properties and helps the wound healing process. Traumatic ulcers are inflammation of the oral mucosa caused by traumatic injuries such as...
thermal, chemical, radiation, mechanical, and practical injuries. A pure laboratory experimental with posttest only control group design was used in this study. Twenty-four Wistar rats were given one drop of Perhidrol on the lower lip mucosa to form ulcerated lesions. Two drops of lime peel ethanol extract at concentrations of 6.25%, 12.5%, 25%, and 50%, distilled water as a negative control, and Aloiclar as a positive control were applied the same area twice a day. The final diameter of the ulcer was measured using a caliper on the fifth day. The results showed that the ethanol extract of lime peel improved the healing of traumatic ulcers with \( p = 0.001 \). The most effective concentration of lime peel ethanol extract is at a concentration of 25-50%. Therefore, the ethanol extract of lime peel affects ulcer healing.[12]

### 4.4 Tyrosinase Inhibitors

This study tested the potential of the lime peel as a tyrosinase inhibitor. Tyrosinase enzymes help in the process of forming melanin compounds (melanogenesis). Tyrosinase enzymes catalyze two main reactions in melanin biosynthesis, namely L-tyrosine's hydroxylation to L-dopa and the oxidation of L-dopa to dopa quinone. Lime peel was extracted by maceration using ethanol 96% solvent. The result of maceration is the formation of yellow to red colors containing flavonoids. Calculate the total flavonoids by entering the absorbance value on the standard quercetin curve with the curve equation, namely \( y = 0.0706x - 0.0465 \), and the result is 0.667% w/w mg/kg. From this equation, the IC50 of lime peel is obtained, namely 42.11 mg/mL. The IC50 value determines the level of lime peel extract as a tyrosinase inhibitor to inhibit melanin formation. Furthermore, the tyrosinase inhibition activity test was carried out using a microplate reader (ELISA) instrument with a value of IC50. Tests were carried out by diluting the extract at a concentration of 5 mg, 10 mg, 20 mg, 30 mg, 40 mg, and 50 mg. After that, the determination of IC50 by making the inhibitor concentration relationship curve, namely the sample (lime peel extract), is entered into the equation \( y = 85.929 \ln (x) - 271.4 \). Tyrosinase plays a role in the melanogenesis process because tyrosinase has a copper (Cu) group, which is the active site associated with the substrate for the melanin formation process. The IC50 value was 42.11 mg/mL, which indicates that the lime peel extract can act as a tyrosinase inhibitor.[13] Lime peel has better tyrosinase enzyme inhibition than lime seeds.[14]

### 4.5 Antibacterial Endophytic Fungi

Lime peel was extracted with methanol and fractionated with ethyl acetate, n-hexane, and water. The extract was purified by chromatography technique. Spectrophotometric analyses, such as UV, NMR, IR, and MS, are used to characterize the structure of biologically active compounds. The results of isolation from lime peel obtained a monoterpenoid derivative combination with the formula C_{10}H_{16}O_{2}. They got a minimum biofilm eradication concentration (MBEC) value of 34.75% for an induction time of 30 minutes. Antibacterials are obtained from monoterpenoids extracted from lime peel for the prevention of biofilm formation.[15] Endophytic fungi are fungi that live in plant tissues and do not harm these plants. Endophytic fungi can produce compounds that have the potential as antibacterial. The method used is the disc paper method, which is done by sticking disc paper containing endophytic fungi supernatant on the media so that the combination has been smeared with the test bacteria. The results showed that two types of endophytic fungi were isolated from the lime peel, namely white and black fungus isolates. Both endophytic fungi have an antibacterial effect against the tested bacteria. However, type II endophytic fungi have a better antibacterial effect than type I endophytic fungi. The mean diameter of the inhibition zone was 1.76 mm.[16]
5. Pharmaceutical Product Development
Several pharmaceutical and cosmetic products have been developed from extracts of lime skin. The pharmaceutical and cosmetic products are presented in Table 3 below.

| Preparation          | Solvent                              | Extraction method | Testing                                      | Ref.                |
|----------------------|--------------------------------------|-------------------|----------------------------------------------|---------------------|
| Mosquito repellent   | Distilled water                      | Infusion          | Posttest only group design                   | [19]                |
| Hand sanitizer       | Alcohol, glycerin, triethanolamine   | Maceration        | Organoleptic test, pH test, homogeneity test, secondary metabolite test | [20], [21]         |
| Anti-wrinkle gel     | Ethanol 96%                          | Maceration        | DPPH, video dermatoscopy test                | [22], [23]         |
| Chitosan Nanoparticles | Tween 80, propylene glycol, cetyl alcohol, paraffin liquid | Distillation | In vivo                                       | [24], [25]         |

5.1 Mosquito Repellent
Lime rind is washed using water, cut into small pieces, and then weighed as much as 10 g, 15 g, 20 g, and 25 g. Lime peel was put into each pan, and each added 100 mL of distilled water, heated over a water bath for 15 minutes, starting from a temperature of 90 °C while stirring occasionally. The infusion is filtered using filter paper while hot, then added with hot distilled water until the infusion volume is 100 mL.—Dengue Hemorrhagic Fever (DHF) transmission to humans through the bite of a female *Aedes aegypti* mosquito. So far, people use chemical insecticides to prevent mosquito bites (repellent). Controlling the use of natural insecticides, one of which is the infusion of lime rind because it has essential oils that are not liked by mosquitoes or insects. This type of research is experimental with posttest only group design research design. The results showed that all concentrations of lime peel use showed insecticidal activity. A 25% lime rind infusion is proven to be more effective than a 10-20% concentration. It takes 60 minutes to give a 90% mortality rate. The positive control had a 100% mosquito mortality rate. Lime rind infusion has potential as a biocontrol.[19]

5.2 Hand Sanitizer
This research is an experimental study using lime peel extract samples and analyzing qualitative descriptive data. How to make lime peel extract is as follows; lime peel washed under running water, peeled and separated from its contents, then stored in the oven for one day at 50 °C. The dried lime peel is blended until smooth, filtered, then macerated with ethanol for one day. Hand sanitizers are made in the following way: the maceration results have turned clear yellow and have separated the sediment. The yellow liquid is heated until it thickens and turns brown. Combine all ingredients such as carbopol, glycerin, triethanolamine (TEA), and polyethylene glycol (PEG) until the result forms a gel.[20] Based on the results obtained, this hand sanitizer from lime peel extract contains secondary metabolites beneficial for skin health and moisture, pH 7 (neutral), good organoleptic test, yellow color, and distinctive odor, an adequate level of homogeneity of hand sanitizer gel.[20] The effect of a hand sanitizer depends on ingredients such as 60-95% alcohol. Alcohol can usually damage the skin with frequent use. If you are at home, you shouldn't need to use a hand sanitizer because there are soap and water. However, if you are outside the house, you can use a hand sanitizer.[21]
5.3 Anti-Wrinkle Gel

The lime peel is dried, then mashed to become a simplicia powder and weighed. The extraction process was carried out by the maceration method using 96% ethanol as a solvent. Simplicia was soaked in solvent for 3 x 24 hours. Then the filtrate is concentrated using a rotary evaporator to obtain a thick extract. Gel with antioxidant content is one of the preparations used as cosmetics in treating faces. Many antioxidants are found in nature, one of which has a high antioxidant content is lime. Lime peel can be treated with 1, 2, and 3% NaCl for 30 minutes and stored overnight. Washed well before pectin extraction.

This study is a real experiment to calculate the number of wrinkles on the skin using the video dermatoscopy method. For three gel preparations, the ethanol extract concentration of lime peel was made in various concentrations of 0.6% for formula 1, 1.2% for formula 2, and 1.8% for formula 3. The test results were based on a physical stability test. Formula 1, 2, and 3 are stable during storage. Meanwhile, based on the antioxidant activity test results, the preparation with the best antioxidant is formula 3 with an IC50 value of 68.85 ppm, which is included in the potent antioxidant category. The anti-wrinkle activity test results showed that the best formula, namely formula 3, can reduce the number of wrinkles on the respondent’s skin, with a decrease in the entropy value of -0.00087.

5.4 Chitosan Nanoparticles

This study was conducted to evaluate and compare the effectiveness of the essential oil of lime peel encapsulated and not encapsulated into chitosan nanoparticles in inhibiting P. acnes. The method used is the synthesis method of lime peel essential oil, encapsulated into chitosan nanoparticles. The inhibition zone of P. acnes is known as a non-growth area after exposure to lime peel essential oil, which is encapsulated into chitosan nanoparticles. Acne vulgaris (AV) is a chronic inflammatory disease that affects 85% of adolescents. The pathogenesis of acne vulgaris (AV) includes hypercolonization of the pilosebaceous gland by P. acnes. Chitosan is a natural ingredient produced from the deacetylation of chitin and the crustacean exoskeleton. Chitosan is widely explored in the biomedical field as an active agent or drug carrier. The results showed that the essential oil of lime peel with a concentration of 2.5% into the chitosan nanoparticles using the polymer chitosan-sodium tripolyphosphate with the ionic gelation method and larger P. acnes and the chitosan nanoparticle formula leading to an inhibition zone with a diameter of 20.61 mm. In contrast, the non-encapsulated procedure only produces an inhibition zone of 10-20 mm. It can be concluded that the encapsulation formulation of chitosan nanoparticles has increased.

Chitosan nanoparticles were prepared using the ionic gelation method based on the ionic interaction between the hostile amino groups in chitosan and the negatively charged polyanions, namely Na-TPP.

6. Conclusion

Based on the description above, it can be concluded that lime peel (Citrus aurantifolia) contains several chemical compounds, especially flavonoids and essential oils. This chemical content has several pharmacological activities such as anticancer, traumatic ulcer medication, tyrosinase inhibitor, antibacterial, and antifungal. Lime peel extract can be made in several pharmaceutical and beauty preparations such as mosquito repellent, hand sanitizer, anti-wrinkle gel, and chitosan nanoparticles.

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