Nitrogen-doped Carbon Microfiber with Wrinkled Surface for High Performance Supercapacitors

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In this work, nitrogen-doped carbon microfiber (NCMF) is fabricated via a facile co-assembly of natural silk and graphene oxide (GO) and the following thermal treatment. The amphiphilic nature of GO endows NCMF a crumpled surface with a high surface area of 115 m² g⁻¹. As the binder-free electrode in electrical double-layer capacitors, NCMF shows an excellent capacitance of 196 F g⁻¹ at scan rate of 5 mV s⁻¹, which is almost four times higher than that of the pristine CMF from silk (55 F g⁻¹). Additionally, the capacitance of NCMF can be kept around 92 F g⁻¹ at a high scan rate of 300 mV s⁻¹ even after 10000 cycles. More importantly, a high energy density (≈22.7 μWh cm⁻²) and power density (≈10.26 mW cm⁻²) are achieved by the all-solid-state supercapacitor based on NCMF.

The high power density, good operational safety, and long cycling life of electrical double-layer capacitors (EDLCs, also known as supercapacitors) make them highly desirable energy storage devices to fill the gap between batteries and traditional capacitors1–3. However, the relatively low energy density of EDLCs is still the major obstacle retarding their practical applications4,5. Generally, the electrochemical behaviors of EDLCs including capacitances and cycling stability highly depend on the compositions and structures of their electrodes6–8. With this respect, the delicate design and synthesis of unprecedented electrode materials is an urgent task for the development of high performance EDLCs.

Carbon microfibers (CMF) with the diameter of 5–10 μm are very appealing electrode materials for EDLCs since their linear structure with high aspect ratio provides one-dimensional (1D) pathway for the rapid transportation of electrons and they can be directly used as the active films without any binders. Generally, CMFs are fabricated from pitch, phenolic resins, polyaniline, polycrylonitrile and so on. Because the energy storage mechanism of EDLCs is based on the reversible ion adsorption on the electrolyte/electrode interfaces, the improvement on the accessible surface area of CMF is thus crucial for the elevation of their electrochemical performances in EDLCs5. For this purpose, an activation process is usually required to generate porous architecture in CMFs, which inevitably increases the cost and manufacturing difficulty of them. On the other hand, it has been found that the doping of carbon with heteroatoms such as nitrogen (N) or sulfur (S) can effectively improve the electronic conductivity and surface wettability of the carbon based electrodes6,7,9. Moreover, the pseudo-capacitance contributed by the nitrogen containing groups is also desirable for the performance promotion of the EDLC electrodes9–11.

Herein, we report a facile method to prepare nitrogen-doped CMF (NCMF) via the co-assembly of natural silk and graphene oxide (GO) in aqueous solution and the following thermal treatment. As a two-dimensional amphiphilic polymer, GO can form a wrinkled shell around the silk derived carbon fibre. With the highly crumpled surface, NCMF exhibits a surface area as 115 m² g⁻¹, which is much higher than the silk-derived pristine CMF with almost undetectable surface area. Serving as the binder-free electrode in EDLCs, NCMF shows an excellent capacitance of 196 F g⁻¹ at scan rate of 5 mV s⁻¹, which is superior to those of the pristine CMF (55 F g⁻¹) and the mechanically mixed CMF and graphene (CMF&G, 111 F g⁻¹). The capacitance of NCMF is retained as 92 F g⁻¹ even at a high scan rate of 300 mV s⁻¹ after 10000 cycles. More importantly, the all-solid-state supercapacitor (ASSS) based on NCMF also exhibits high specific capacitance (255 mF cm⁻² at 2 mV s⁻¹) and excellent rate capability (85.5 mF cm⁻² at 300 mV s⁻¹), leading to a high energy density (≈22.7 μWh cm⁻²) and power density (≈10.26 mW cm⁻²).

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Results and Discussion

The synthesis procedures of NCMF are illustrated in Fig. 1. A piece of silk sheet was first treated with diluted HCl to allow the protonation of the nitrogen containing amide groups on silk. Subsequently, the protonated silk was immersed in the suspension of GO. During this process, the ionic interactions between negatively charged GO and positively charged silk enable GO nanosheets to wrap around silk, which thus leads to the formation of the core/shell structured composites (Fig. S1a). The following thermal treatment of the resulting composites in nitrogen flow can both convert silk to carbon microfibers and reduce the GO shell at the same time. The nitrogen-rich species released from silk during the heating process can be captured by the reduced graphene shell\textsuperscript{12,13}. As the result, NCMF can be obtained as a black sheet with good flexibility (Fig. S1b). In controlled experiments, pristine CMF was produced by the direct thermal treatment of silk at 600 °C. The mechanically mixed composites of CMF and thermally reduced GO with a mass ratio of 1:1 was also prepared and denoted as CMF&G.

The morphology and microstructure of CMF and NCMF were investigated by scanning electron microscopy (SEM) and transmission electron microscopy (TEM). The SEM images indicate that CMF has a typical fiber-like structure with a smooth surface and a uniform diameter of ~5 μm (Fig. 2a). In contrast, NCMF has a highly...
crumpled surface, which should be derived from the graphene shells (Fig. 2b–d). GO sheets can be viewed as 2D amphiphilic polymers with hydrophilic oxygen containing groups and hydrophobic aromatic frameworks. When the oxygen containing groups of GO bind on silk via Coulombic forces, the aromatic parts of GO would tend to fold together to reduce their exposure to water and minimize the surface tension. Consequently, a wrinkled graphene shell can be formed on the surface of silk. As indicated by their SEM images, all the fibers of NCMF have the crumpled surface and no smooth parts can be observed (Fig. 2b), implying the fully enwrapping of graphene. The elemental mapping images of NCMF further disclose that N atoms are homogeneously distributed on its surface (Fig. S2). The elemental analysis results indicate that the contents of nitrogen in CMF and NCMF are calculated as 11.1 and 10.9 wt%, respectively (Table S1). The high nitrogen content of NCMF indicates that its graphene shell can capture the nitrogen containing species released from the silk during the thermal treatment and lead to an effective in-situ doping of nitrogen in the carbon framework, which will effectively enhance its electrochemical performance in EDLCs.

Subsequently, the X-ray diffraction (XRD) spectra of CMF and NCMF were further recorded to investigate their microstructure (Fig. S3a). Both samples exhibit obvious diffraction peaks around 26.0°, which can be indexed to the (002) diffraction plane of graphite. The much sharper diffraction peak of NCMF than that of CMF implies the higher graphitic degree of NCMF, which should be due to the addition of graphene component in NCMF during its fabrication process. The Raman spectra of CMF and NCMF show two broad peaks around 1340 and 1590 cm⁻¹ (Fig. S3b), which can be assigned to the D and G band of carbon, respectively. The intensity ratio of D to G band (I_D/I_G) of NCMF is calculated to be 1.17, which is higher than that of CMF (0.98). Since the intensity of D band is related to the distortion/defects of the carbon framework, the high I_D/I_G ratio of NCMF should be owing to its highly wrinkled surface.

To evaluate the influence of the crumpled graphene surface on NCMF, the N₂ sorption analysis was further carried out in this work. The N₂ adsorption/desorption isotherms of NCMF exhibit an open loop at low relative pressures (Fig. S4a), which is probably due to the existence of very narrow slit pores in the sample. It is interesting that the Brunauer-Emmett-Teller (BET) surface areas of pristine CMF and CMF&G is only 0.7 and 67 m² g⁻¹, respectively, while NCMF has a much enhanced BET surface area of 115 m² g⁻¹, which can be due to its wrinkled surface. According to the DFT model, the pore sizes of NCMF exhibit nearly symmetrical rectangular shapes and maintain well at the scan rate up to 100 mV s⁻¹, which reflects the fact that the specific capacitance as 196 F g⁻¹ at 5 mV s⁻¹ (Fig. 3d). Calculated by integrating the CV curves at different scan rates based on the specific capacitance at different current densities is summarized. As shown in Fig. 3d, NCMF devirilies a high specific capacitance as 196 F g⁻¹ at 5 mV s⁻¹, which is higher than those of CMF (55 F g⁻¹) and CMF&G (111 F g⁻¹). More importantly, NCMF manifests an outstanding rate capability and its capacitance is kept as 92 F g⁻¹ at 300 mV s⁻¹, while those of CMF and CMF&G at the same scan rate are only 6 and 22 F g⁻¹, respectively. Moreover, the cycling performance of NCMF, CMF and CMF&G were also examined from −1 to 0 V vs. Hg/HgO electrode (Fig. S6). NCMF demonstrates an excellent electrochemical stability and keeps 94% of the initial specific capacitance after 1000 consecutive cycles (Fig. S6), outperforming CMF (81%) and CMF&G (93%). More impressively, NCMF is able to retain the initial capacitance at a high charging rate of 300 mV s⁻¹ even after 10000 consecutive cycles (Fig. 3e).

The remarkable electrochemical performance of NCMF encouraged us to further assemble all-solid-state supercapacitors (ASSS) with NCMF as electrode material and the mixed gel of polyvinyl alcohol (PVA)/H₂SO₄ as solid-state electrolyte. Similar to the results from the three electrode measurement, NCMF based ASSS exhibits good double-layer capacitive behaviors and its CV keeps the rectangular symmetry at different scan rates between 0 and 0.8 V, even at a scan rate as high as 300 mV s⁻¹ (Fig. 4a). A high specific capacitance of 255 mF cm⁻² is obtained at a scan rate of 2 mV s⁻¹ (Fig. 4b). Even at a scan rate as high as 300 mV s⁻¹, its specific capacitance is still retained as 85.5 mF cm⁻² (Fig. 4c). Calculated by integrating the CV curves at different scan rates based on the Ragone plot (Fig. 4d), the ASSS from NCMF also manifests high energy density (~ 22.7 Wh cm⁻² at 2 mV s⁻¹) and power density (~ 10.26 mW cm⁻² at 300 mV s⁻¹). Moreover, the exceptional electrochemical performance of the ASSS with NCMF as electrode is comparable or even higher than state of the art supercapacitors based on graphene (Fig. 4d). These excellent electrochemical behaviors of NCMF can be attributed to the following reasons: First, the crumpled graphene shell of NCMF can provide high ion accessible surface area for the penetration of electrolytes and thus leads to the high capacitance for the storage of charges. Moreover, the folds in the graphene shell create numerous channels and furrows on the surface of NCMF, which is favorable for the rapid movement of charge carriers along the axis of NCMF. On the other hand, the existence of the graphene shell with good mechanical stability can efficiently enhance the tolerance to the structural variation of the NCMF electrode during the charging/discharging process and thus lead to the good cycling stability of NCMF. Moreover, all of the Nyquist plots (Fig. 3f) of the three electrodes show a semicircle in the high-frequency region and straight line in the low-frequency region. The semicircle impedance plots are associated with charge transfer resistance at the electrode/solution interface, while the straight line is determined by ion diffusion. Compared with CMF and CMF&G, NCMF has the shorter radius in high frequency range and more vertical straight line lying in low frequency range, which reflects the
lower resistance to mass transfer/diffusion rate of ions within the carbon framework of NCMF. In addition, the nitrogen-containing functional groups of NCMF have the advantage of improving its wettability for the diffusion of the electrolyte and decreasing its internal resistance. Moreover, An equivalent circuit model can be used as the equivalent circuit where \( R_s \) represents the ionic resistance of electrolytes, \( R_{ct} \) is the charge-transfer resistance from electrolytes moving through the electrodes during kinetically-controlled electrochemical reactions, \( Z_w \) is the Warburg impedance associated with diffusion of electrolytes to/from the flat electrode planes, \( C_{dl} \) is the double layer capacitance and \( C_f \) is the faradic capacitance (Table S2). Thus, the doped nitrogen atoms can provide a pseudo-capacitance to further improve the electrode performance of NCMF.

**Conclusion**

We have successfully fabricated NCMF with highly crumpled surface via an ionic forces driven assembly of silk and GO and the following thermal treatment. The resultant NCMF possesses both a high specific surface area of 115 m²g⁻¹ and a high nitrogen content of 10.9 wt%. As the electrode in EDLC, NCMF shows enhanced...
electrochemical performance such as high specific capacitance, good rate capability, and excellent cycling stability. More importantly, our fabrication strategy provides a facile strategy to produce graphene based materials with crumpled surface for a broad range of applications in supercapacitors, secondary batteries, sensors, and catalysis.

Methods

Experimental Section. All the chemicals were purchased from Sinopharm Chemical Reagent Company and used as received without any further purification. Obtained from Bombyx mori cocoons, the silk fiber was purchased from Jinfeng Textile Co., Ltd, Shanghai, China. Ultrapure water (18.2 MΩ cm @25 °C) was used in all experiments.

Synthesis of NCMF. Graphene oxide (GO) was prepared from natural graphite powders via modified Hummers method. After cut into pieces, silk was ultrasonically cleaned in acetone and water. Then the pieces of silk fiber were put into diluted HCl (0.2 M) for 1h and dried at 60 °C. Consequently, one piece of silk (200 mg) was immersed in the suspension of GO (200 mL, 1 mg mL⁻¹) for 1 h. After the full combination of silk and GO, the resulting composite was dried at 40 °C for 12 h (~210 mg) and thermally treated at 600 °C for 2 h in nitrogen flow. Finally, NCMF was obtained as a black sheet.

Characterization. Elemental analysis was measure on an elementar (Vario Micro cube, Germany). Transmission electron microscopy (TEM) measurements were conducted on a JEM-2010F (JEOL, Japan) operated at 200 kV. Samples were suspended in ethanol and transferred onto a Cu grid for TEM measurements. Field emission-scanning electron microscopy (FE-SEM) images were taken on a JSM-7401F (JEOL Ltd., Japan) microscope. Nitrogen sorption isotherms were measured at 77 K with an Autosorb-1MP instrument (Quantachrome, USA).

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Figure 4. (a) CVs curves of the ASSS with NCMF as electrode at 5–300 mV s⁻¹; (b) galvanostatic charge-discharge curves of the ASSS with NCMF as electrode under different constant currents; (c) specific capacitances of the ASSS for different scan rates; (d) Ragone plot of the ASSS based on two-electrode mass of active materials.
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**Author Contributions**

R.L.L. and D.Q.W. conceived and designed the experiments. L.X.P. and X.X. synthesized the composites, carried out characterization of the materials; J.Z.J. and X.X.L. joined the analysis of the experimental data. L.X.P., X.X., R.L.L. and D.Q.W. analyzed the data and co-wrote the manuscript. All authors reviewed the manuscript.

**Additional Information**

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