Investigation on Aerosol Pool Scrubbing Model During Severe Accidents

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During a nuclear power plant severe accident, discharging gas mixture into the spent-fuel pool is an alternative containment depressurization measurement through which radioactive aerosols can be scrubbed. However, it is necessary to develop a code for analyzing the decontamination factor of aerosol pool scrubbing. This article has established the analysis model considering key aerosol pool scrubbing mechanisms and introduced the Akita bubble size relationship. In addition, a code for evaluating the decontamination factor of aerosol pool scrubbing was established. The Advanced Containment Experiment and Light Water Reactor Advanced Containment Experiment were simulated with the code considering different bubble sizes of the Akita model and MELCOR default value to verify the suitability of the Akita bubble size model for simulating aerosol pool scrubbing. Furthermore, the simulation results were compared with the results analyzed by MELCOR code and COCOSYS code from literature, and equivalent predictive ability was observed. In addition, a sensitivity analysis on bubble size was conducted, and the contribution of different behaviors and mechanisms has been discussed. Finally, the bubble breakup equation was revised and verified with the conditions of the multi-hole bubbler in the Advanced Containment Experiment and Light Water Reactor Advanced Containment Experiment.

Keywords: aerosol pool scrubbing, decontamination factor, injection zone, bubble rise zone, severe accident

INTRODUCTION

Aerosol pool scrubbing is a specific phenomenon wherein aerosol particles carried by mixing gas are transported into the pool; thereafter, the gas condenses and cools, depositing the aerosol particles in the pool. This typical phenomenon may occur in a suppression pool of boiling water reactor (BWR), steam generator of pressurized water reactor, and spent-fuel pool of a new type reactor designed in China (Li and Cao, 2015; Rydl et al., 2016; Gao et al., 2017). This process can substantially reduce the risk of containment failure and decrease the quantity of radioactive release (Jo et al., 2016; Kanai et al., 2016; Dong and Yang, 2019). Aerosol pool scrubbing and its characteristics are of vital importance during the evaluation of radioactive source term in severe accidents. Typically, the decontamination factor (DF) is considered a significant parameter for evaluating the removal of radioactive substances during this process (Powers and Sprung, 1993; Berzal et al., 1995).

In the 1980s, many international programs for experimental investigation on aerosol pool scrubbing were conducted, including the Advanced Containment Experiment (ACE) and the Electric Power Research Institute (EPRI) experimental program conducted by EPRI,
Aerosol pool scrubbing was first applied in BWR for a new type reactor designed in China with a spent-fuel pool as an alternative measure for containment depressurization; however, the effectiveness of aerosol pool removal has yet to be verified and evaluated (Li et al., 2021). Therefore, experimental research and model improvement are being conducted in China. In this paper, as the first step, an analytical model framework has been proposed and thereafter verified with the data of various international experiments.

Through extensive literature research, the classic aerosol pool scrubbing correlations, which are verified and suitable for systematic analysis code, were selected. The key mechanism of aerosol pool scrubbing, aerosol characteristics, and bubble characteristics were considered. In particular, for the bubble size, the empirical relationship of Akita bubble size that considers the surface tension of the liquid, viscosity, and injection air velocity was introduced, which is classic, verified, and suitable for systematic analysis code. Thus, based on these models, first, the analysis model of aerosol pool scrubbing was built. Thereafter, validations against public experimental data from ACE and LACE have been presented, and sensitivity analysis on bubble size was conducted. Furthermore, the contributions of different behaviors and mechanisms have been discussed. Finally, the bubble breakup equation was revised and verified with ACE and LACE experiments.

AEROSOL POOL SCRUBBING MODEL

Aerosol pool scrubbing is characterized as a complex process wherein radioactive aerosols are transported into a water pool, carried by steam or non-condensible gas, and then deposited within the pool with the discharge of the carrying gas. Many thermal-hydraulic phenomena are involved, including the interaction of aerosol particles captured by the water phase and bubble collapse and rise, which lead to heat and mass transfer on the gas–liquid interface. Typically, it can be divided into two overlapped zones, namely, the injection zone (at the bottom) and bubble rise zone (at the top) along the vertical direction of the water pool, in the light of different flow regimes and characteristics (Berzal et al., 1995; Owczarski and Burk, 1991), as shown in Figure 1.

The DF number has been used here to measure the deposition characteristics of aerosol particles, which can be defined as the mass flow rate of aerosols at the inlet (m_{in}) relative to those at the outlet (m_{out}), as shown in the following equation:

\[ DF = \frac{m_{in}}{m_{out}} \]  

(1)

The weighted DF (DF_w) can be gained by considering the actual size distribution of aerosols, which can be described as follows:

\[ DF_i = DF_{IN} \times DF_{BR} \]  

(2)

\[ DF_O = \sum_i \frac{m_{in}}{m_{out}} \times DF_i \]  

(3)

where i denotes a set of aerosol particles with the same diameter; \( DF_{IN} \) and \( DF_{BR} \) denote decontamination factor in the injection and rise zones, respectively.

Injection Zone

It is assumed that thermal balance can be instantaneously ensured (Owczarski and Burk, 1991) when aerosol particles with carrying
gas are injected into the water pool; thus, heat and mass transfer and particle diffusion driven by thermophoresis can be neglected. Steam condensation, inertial impaction, and gravitational, centrifugal, and diffusional deposition are the dominant mechanisms that determine DF within the injection zone.

Aerosol particles can be driven to the gas–liquid interface by the steam concentration gradient and are subsequently captured. When steam condensation occurs, the steam condensation decontamination factor (DFCD) can be expressed as follows (Berzal et al., 1995):

$$DF_{CD} = f \left( \frac{X_e}{X_o} - X_e \right)$$

(4)

$$X_e = \frac{1 - \frac{p_i}{p_o + p_w g h}}{f_d}$$

(5)

where $X_o$ is the steam molar fraction of injection, $X_e$ is the molar fraction of non-condensable gas after thermal balance is maintained, $f_d$ is an empirical constant, $p_i$ refers to the saturated vapor pressure under pool temperature, and $p_o$ refers to the pressure above the water pool. $p_w$ refers to the density of water, $h$ refers to the water depth above the injection device, and $g$ is the acceleration due to gravity.

Inertial impaction can probably happen when bubbles form at the exit of the injection device and decelerate due to the resistance from the water. However, aerosol particles may continue to move on and be captured on the gas–liquid interface due to the inertial force. The inertial impaction decontamination factor $DF_{IM}$ can be expressed as follows:

$$stk = \frac{\rho_p v_{in} d_p^2}{18 \mu_v}$$

(6)

$$E_{IM} = \begin{cases} 1.79182 \left( 3.3437 \times 10^{-11} \right)^{0.5} & \text{if } stk \leq 0.65868 \\ 1.13893 \left( 1.4173 \times 10^{-10} \right)^{0.5} & \text{if } stk > 0.65868 \end{cases}$$

(7)

$$DF_{IM} = \frac{1}{1 - E_{IM}}$$

(8)

where $E_{IM}$ refers to aerosol deposition fraction due to inertial impact and Stokes number $stk$ is used to characterize the inertia of different particles (Berzal et al., 1995). In Eq. 6, $\rho_p$ is the density of the aerosol particle, $v_{in}$ is the ingress velocity from the bubbling, $d_p$ is the diameter of aerosol particle, $\mu_v$ is the kinematic viscosity of carrying gas, and $D_o$ is the diameter of the injection hole of the bubbler.

For the bubbler with multi-holes, the effects of gravitational, centrifugal, and diffusional deposition on the removal of aerosols are additionally introduced in the formation and separation stages of the bubble ball in the injection zone. The relevant decontamination factor is calculated as follows (Berzal et al., 1995):

$$DF_{MI} = DF_{fr} DF_{dt}$$

(9)

$$DF_{fr} = \exp \left( \frac{\nu_v + A_i v_d}{\nu_o} + \frac{16 t_d}{3 D_o^{1/2}} \right)$$

(10)

where $DF_{fr}$ and $DF_{dt}$ are the decontamination factors of the bubble ball formation stage and during the bubble ball detachment stage, respectively, $A_i$ refers to the average deposition area of the bubble formation stage, $t_f$ is the formation time, $t_d$ represents the detachment time of bubble ball, $A_o$ is the single-hole area of the gas injection device, $\nu_v$ is the centrifugal deposition velocity, $v_{in}$ is the gravitational deposition velocity, $v_o$ is the gas velocity at the outlet of the gas injection device, $D$ is the diffusion coefficient of aerosol particles, $\nu_1$ is the gas density, $V_{g,a}$ and $d_{g,a}$ are the volume and diameter of the initial bubble ball, and $f$ is the friction coefficient.

**Bubble Rising Zone**

Simulations were conducted in the rise zone, considering the effects of gravitational deposition, centrifugal capture, Brownian diffusion, particle migration, and deposition caused by bubble breakup and resistance due to the steam flow at the gas–liquid interface. The cumulative decontamination factor of the aerosols with different particle sizes in the bubble rise region, $DF_{BR}$, can be determined by the net flux of aerosol particles through the bubble surface (Berzal et al., 1995), shown in the following:

$$DF_{BR} = \prod_{n=1}^{N} \exp (\delta \Delta t)$$

(15)

$$\delta = \frac{1}{V} \int \left( \nu_x + \nu_y - \nu_s \cos \beta - \nu_v \right) dA$$

(16)

where $n$ denotes the number of space intervals, $N$ denotes the total number of space intervals, $\delta$ denotes the coefficient of aerosol removal within a single bubble, $\Delta t$ denotes the time interval, $V$ denotes the bubble volume, $\beta$ denotes the angle between vertical and normal directions on the bubble surface, $A$ refers to the area of the bubble surface, and $\nu_v$ denotes the velocity of the steam flow. $v_x$, $v_y$, and $v_z$ denote the velocity of gravitational deposition, centrifugal capture, and Brownian diffusion, respectively, and $\delta_B$ denotes the bubble breakup removal rate coefficient, which is considered only in the case of the multi-hole bubbler.

Gravitational deposition refers to the deposition of aerosol particles in the bubble due to their own gravity, which typically has a significant effect on particles with a diameter greater than 1 $\mu$m. Due to the small size and low velocity of the aerosol particles, most of their motions are in the low Reynolds number range (William et al., 1989), and thus applying Stokes law and introducing the Cunningham slip coefficient, the final free deposition velocity of the particles with smaller size can...
be obtained, as in Eq. 17. For particles with an aerodynamic diameter greater than 70 μm, Stokes law is no longer applicable (Berzal et al., 1995). Based on the balance between the resistance acting on the particles and the gravity, the relationship between \( f_D Re^2 \) and \( Re \) can be obtained (Knudsen, 1970), which can determine the deposition velocity of larger particles, as shown in Eq. 20:

\[
\begin{align*}
\nu_g &= \begin{cases} 
\frac{\rho_g d_p^2 C_c}{18 \mu_g} & \text{if } d_p \leq 70 \mu m \\
\frac{\mu_g Re}{\rho_g d_p^2} & \text{if } d_p > 70 \mu m 
\end{cases} \\
C_c &= 1 + 2.492 \frac{l}{d_p} + 0.84 \frac{l}{d_p} \exp\left(-0.435 \frac{d_p}{l}\right) \\
f_D Re^2 &= \frac{4 \rho_g \rho_p g d_p^2}{3 \mu_g^2} \\
Re &= \begin{cases} 
\left(f_D Re^2/27\right)^{1/1.30} & \text{if } 9.6 < f_D Re^2 < 93.6 \\
\left(f_D Re^2/24.32\right)^{1/1.227} & \text{if } 93.6 \leq f_D Re^2 < 410 \\
\left(f_D Re^2/15.71\right)^{1/1.447} & \text{if } 410 \leq f_D Re^2 < 1.07 \times 10^4 \\
\left(f_D Re^2/6.477\right)^{1/1.609} & \text{if } 1.07 \times 10^4 \leq f_D Re^2 < 2.45 \times 10^5 \\
\left(f_D Re^2/1.194\right)^{1/1.967} & \text{if } 2.45 \times 10^5 \leq f_D Re^2 
\end{cases}
\end{align*}
\]

where \( l \) is the mean free path of gas molecules, \( l = \frac{\mu_c \sqrt{\pi/2} \rho \rho_p}{\rho_B} \) (\( \rho_B \) is the bubble pressure), and \( f_D \) refers to the resistance coefficient.

When the bubble rises in the pool, there is a relative movement with the surrounding liquid, and the viscous shear effect of the liquid makes the surface and inside of the bubble rotate continuously. Consequently, the aerosol particles in the bubble are captured by the centrifugal force moving to the bubble interface, and the centrifugal capture velocity can be expressed as follows (Gauntt et al., 2000):

\[
v_c = \frac{v_d v_g}{r_c g}
\]

where \( v_c \) denotes the tangential velocity of the bubble surface and \( r_c \) denotes the curvature radius of the bubble surface.

Based on the permeation theory of the mass transfer process, and considering the influence of vapor flow at bubble interface during the bubble rising process, the correction factor \( \varphi \) was introduced and the velocity caused by Brownian diffusion can be estimated as follows (Owczarski and Burk, 1991):

\[
\begin{align*}
v_d &= \varphi \frac{D}{\pi t_c} \\
D &= \frac{kT C_c}{3 \pi \mu_g d_p} \\
\varphi &= \frac{\exp\left(-\frac{v_d^2}{D/\pi t_c} \right)}{2 \exp\left(-1.85 v_c^2 (D/\pi t_c)^{-1/2}\right)}
\end{align*}
\]

where \( k \) is the Boltzmann constant, \( T \) is the bubble temperature, and \( t_c \) is the gas–liquid contact time.

Further, considering the aerosol particle capture during bubble breakup, \( \delta_B \) can be expressed as follows (Berzal et al., 1995; Owczarski and Burk, 1991):

\[
\delta_B = \frac{0.034}{d_B} \sqrt{\frac{Q_B}{\rho_B \mu_w}}
\]

\[
Q_B = n_{nc} \frac{RT_B}{n_{nc} p_B N_n N_o}
\]

where \( \sigma_w \) is the surface tension of the liquid, \( \mu_w \) refers to the kinematic viscosity of liquid, \( d_B \) is the bubble equivalent ball diameter, \( Q_B \) is the gas volume flow through a single hole, \( n_{nc} \) is the molar flow of the injected non-condensable gas, \( n_t \) is the total moles of gas in the bubble, \( n_{nc} \) is the moles of the non-condensable gas in the bubble, \( R \) is the general gas constant, \( T_B \) is the bubble temperature, \( N_n \) is the number of gas injection devices, and \( N_o \) is the number of holes in a single gas injection device.

The particle size of soluble aerosols increases remarkably due to the steam condensation on the surface when the steam partial pressure in the bubble is greater than that on the surface of the aerosol particle, thus influencing pool scrubbing. The size change rate can be obtained from the modified Mason equations (Knudsen, 1970; Jokiniemi, 1990; Owczarski and Burk, 1991), as shown in the following:

\[
r = \frac{dr}{dt} = \frac{S - S_r}{N_T + N_M}
\]

\[
r^* = \frac{r^2}{r_0^2} \frac{2(S - S_r)}{N_T + N_M} \Delta t
\]

\[
S_r = A_w \exp\left(\frac{2 \sigma_w M_w}{\rho_p RT}\right)
\]

\[
N_T = \frac{\rho_p M_w h_{fg}}{kRT}
\]

\[
N_M = \frac{\rho_p RT}{D_v M_v p_{sat}}
\]

where \( r \) refers to the radius of the aerosol particle, \( r_0 \) and \( r^* \) represent the aerosol particle radius before and after the increase, respectively, \( \Delta t \) refers to the characteristic time, \( S \) refers to the steam saturation ratio, which is determined by the steam partial pressure relative to the saturated steam pressure, \( p_{sat} \), \( S_r \) refers to the equilibrium saturation ratio on the interface of particles, and \( N_T \) and \( N_M \) refer to the heat and mass transfer terms during steam condensation, respectively. Further, \( R \) is the universal gas constant, \( T \) is the diffusion ambient temperature, \( \rho_p \) is the density of the liquid, \( k \) is the Boltzmann constant, \( A_w \) is the water activity, \( M_w \) is the molecular weight of water, \( k \) is the gas thermal conductivity, \( D_v \) is the vapor diffusion coefficient, and \( h_{fg} \) is the latent heat of vaporization.

Bubble size is also an important factor that affects the efficiency of aerosol pool scrubbing. In the existing simulations, a specified equivalent sphere diameter has often been used to represent the average size of the entire stable bubble group, such as the MELCOR code. Based on experimental data and dimensional analysis, Akita and Yoshida (1974) have proposed the bubble average size prediction relationship, which indicates that the bubble size in
the rise zone is controlled by the balance between coalescence and rupture rate of the bubble. \( d_B \) can be expressed as follows:

\[
d_B = 26D_cB_o^{-0.5}G_a^{0.12}F_r^{-0.12}
\]

(32)

\[
B_o = \frac{gD_c^2 \rho_w}{\sigma_w}
\]

(33)

\[
G_a = \frac{gD_c^2}{\mu_w}
\]

(34)

\[
F_r = \frac{U_g}{gD_c}
\]

(35)

where \( D_c \) denotes the diameter of the bubble column, \( B_o \) is the Bond number, \( G_a \) is the Galileo number, \( F_r \) is the Froude number, and \( U_g \) is the superficial gas velocity. This relationship is applicable to the case where the superficial gas velocity does not exceed 1,500 m/h, the gas holdup is not greater than 0.3, and the bubble column diameter does not exceed 60 cm. Moreover, estimating the bubble column diameter according to the 60 cm limit is recommended to obtain a conservative result.

### Aerosol Pool Scrubbing Simulation Code Algorithm

The aerosol pool scrubbing calculation process involves calculations and repeated calls of gas–liquid physical parameters and bubble hydrodynamic parameters, among others. Moreover, a coupling relationship exists between the thermal-hydraulic model and the aerosol removal mechanism, and the spatial discrete iterative calculation of the rise zone is required. The overall calculation was implemented using the FORTRAN language and the calculation process is shown in Figure 2.

The input parameters required for the pool scrubbing calculation are detailed in Table 1, which primarily consist of parameters related to the aerosol particle, injection gas, pool, and gas injection device. Moreover, the calculation control parameters were required to be set, such as the number of space steps. The output primarily included the particle size distribution of the aerosol, finally leaving the pool and the aerosol washing purification coefficients \( D_{F_1} \) and \( D_{F_0} \).

### EXPERIMENTAL VERIFICATION

#### Validations With ACE Tests

ACE tests are managed by EPRI (Ramsdale et al., 1992; Humphries et al., 2015). They consist of four typical cases focusing on pool scrubbing (AA1∼AA4) to figure out the retention characteristics of aerosol particles with carrying gas discharged by bubbler with multi-holes and provide basic support for code validations. The filtered test vessel was approximately 6.1 m in height and 1.524 m in diameter, with a cylindrical bubbler installed in the bottom. There were 51 little holes with a diameter of 9.525 mm on the upper surface of the bubbler, from which the aerosols came into the water pool with carrying gas. The water depth could be varied.

Soluble aerosols of CsI and CsOH and insoluble aerosol of MnO were selected on behalf of radioactive aerosols generated during severe accidents, with size distribution in accordance with lognormal distribution, as shown in Table 2, where AMMD refers to the aerodynamic median mass diameter and GSD is the geometric standard deviation. Aerosol size distribution was measured by cascade impactors from two different sampling...
stations for each condition to reduce the effects of uncertainty in experimental measurements (Ramsdale et al., 1992). The detailed experimental conditions, including aerosol mass flow rate, water depth above the bubbler, pool temperature, carrying gas mass flow rate, temperature, pressure, and steam fraction, are listed in Table 2. The temperature was measured by thermocouples, the pressure was measured by pressure transducers, and the submerged depth of the bubbler was measured by liquid level sensor, flow rates of steam, noncondensable gas, manganese, cesium, and other vapors used to produce aerosols were measured by sharp-edged orifice meter, turbine meter, and rotameter (Ramsdale et al., 1992; Berzal et al., 1995). The primary differences among the conditions from AA1 to AA4 include steam fraction, pool temperature, water depth above the bubbler, and aerosol properties (soluble, insoluble).

Herein, underestimation factor (UF) (Humphries et al., 2015), an important parameter, was introduced to represent the deviation of the simulated results from the experimental results, as shown in the following:

$$UF = \frac{1}{N} \sum_{j=1}^{J} (MD)$$

$$MD = \frac{\sum_{j=1}^{J} (\lg DF_{m} - \lg DF_{c})}{J}$$

where $j$ is the number of the reference case, $J$ is the total number of the cases. $DF_{m}$ and $DF_{c}$ are experimental data and calculation result of DF, respectively. $MD$ is the averaged difference between logarithm of DF measured by experiment and calculated by code. UF is the antilog function of MD. The closer the UF value is to 1, the more consistent the calculated value is with the experimental value. Generally, UF values ranging from 0.1 to 10 are acceptable because of the large uncertainty on the analysis of radioactive source terms (Humphries et al., 2015).

The experimental results of DF for AA1–AA4, compared to calculation results are presented in Table 3. The DFs range in the ACE experiment was determined by two methods: mass balance and aerosol concentration measurement to reduce the uncertainty of measurements (Ramsdale et al., 1992; Berzal et al., 1995). DF-A is the simulation result using the Akita bubble size relationship and DF-M represents the result calculated based on the MELCOR default bubble diameter value of 0.7 cm. The value of overall UF for DF-M was approximately 24.41, which implies that significant underestimation may appear when using this method. According to the conditions of AA1–AA4, the bubble diameter of each working condition calculated using the Akita relationship ranges from 0.268 to 0.378 cm, which is obviously less than 0.7 cm. Furthermore, for the three sets of aerosol particles, the predictions of DF of insoluble aerosol (MnO) were better than those of soluble aerosols of CsI, CsOH.

| Parameter  | AA1 | AA2 | AA3 | AA4 |
|------------|-----|-----|-----|-----|
| CsI        | 2.50| 1.93| 2.03| 2.56|
| GSD        | 1.88| 1.87| 2.79| 2.21|
| Mass flow rate (g/s) | 0.158 | 0.154 | 0.120 | 0.118 |
| CsOH       | 2.43| 1.58| 1.90| 2.34|
| GSD        | 1.75| 2.12| 2.89| 2.17|
| Mass flow rate (g/s) | 0.663 | 0.840 | 0.675 | 0.707 |
| MnO        | 2.08| 1.49| 2.27| 2.11|
| GSD        | 1.90| 2.13| 2.18| 2.33|
| Mass flow rate (g/s) | 0.668 | 0.362 | 1.780 | 1.010 |
| Gas flow rate (g/s) | 103.7 | 76.7 | 109.6 | 92.9 |
| Steam fraction | 0.012 | 0.185 | 0.013 | 0.410 |
| Gas pressure (atm) | 1.191 | 1.484 | 1.305 | 1.482 |
| Pool temperature (℃) | 26 | 25 | 82 | 84 |
| Pressure above the pool (atm) | 1.054 | 1.047 | 1.067 | 1.055 |
| Water depth above the bubbler (m) | 1.38 | 4.52 | 2.62 | 4.61 |

### Table 3 | DF comparisons between calculation results and experimental data of ACE test conditions.

| Experimental condition | Experimental result | DF-M | DF-A | DF-I |
|------------------------|---------------------|------|------|------|
| AA1                    | CsI 47–80           | 3.69 | 6.61 | 13.06 |
|                        | CsOH 145–160        | 3.58 | 7.05 | 15.20 |
|                        | MnO 11–33           | 2.64 | 4.49 | 8.14  |
| AA2                    | CsI 1500            | 34.46| 88.24| 235.42|
|                        | CsOH 840–2000       | 21.31| 46.34| 102.88|
|                        | MnO 260             | 18.14| 40.21| 89.55 |
| AA3                    | CsI 180–220         | 6.18 | 14.15| 27.51 |
|                        | CsOH 320–330        | 6.34 | 14.24| 27.00 |
|                        | MnO 75–140          | 7.76 | 29.95| 87.90 |
| AA4                    | CsI 1300–2600       | 63.23| 300.75| 991.69 |
|                        | CsOH 3000           | 73.61| 394.84| 1333.42|
|                        | MnO 180–220         | 32.76| 176.84| 549.14|
| Overall UF             | —                   | —    | 24.41| 8.82  | 3.66  |

By comparing the experimental results to the simulation results, it is evident that the model predictions are within the acceptable range. Furthermore, the overall underestimation factor (UF) for DF-A was determined as 8.82, which indicates that the model predictions are within the acceptable range.
Figure 3 shows the comparison between the simulated results of the code proposed in this article, MELCOR code (Humphries et al., 2015), COCOSYS code (Gao et al., 2017), and ACE experimental result. The diagonal line in the figure indicates that the calculated value of DF is exactly equal to the experimental value. Whereas the data point above this line indicates that the calculated DF is low, the data point below the diagonal line indicates that the DF is overestimated. It is evident from the figure that for the ACE experimental pool scrubbing conditions with multi-hole bubblers and high-speed airflow, the calculated DF exhibits an underestimation trend. The overall UF values of the ACE experimental simulation using the code established in this paper, MELCOR code (Humphries et al., 2015), and COCOSYS code (Gao et al., 2017) are 8.82, 10.53, and 34.38, respectively. The code proposed in this article has an equivalent predictive ability when compared with the MELCOR and COCOSYS codes.

Validations With LACE Tests
The LACE-Espana project (Marcos et al., 1994) was initiated in 1987. The Spanish Environmental Energy Technology Research Center conducted pool scrubbing experiments to study the detention effect of aerosol in the suppression pool under severe accidents. The experimental equipment primarily includes an aerosol generation system, mixing section, gas injection pipeline, pool container, and aerosol measurement and data acquisition control system. The height and diameter of the pool container are 5 and 1.5 m, respectively, and the volume of the pool is 5 m³. Further, the gas device is a single-hole horizontal pipe with a diameter of 1 cm, and its submerged depth is 2.5 m.

The experiment used a typical soluble aerosol CsI with a density of 4.5 g/cm³. The carrier gas was a mixture of non-condensable gas nitrogen and steam, and the temperature was approximately 150°C. The pool temperature was maintained at approximately 110°C, and the absolute pressure above the pool was 3 atm. The detailed parameters of the three groups of calculation conditions are shown in Table 4. The accuracies of measurement in the LACE experiment were similar; the average bubble diameter estimated by the Akita relationship overestimates the experimental aerosol pool scrubbing removal under RT-SB-00/01 condition, considering all conditions, the simulation results using the Akita bubble size relationship are more consistent with the experiment than those based on the MELCOR’s default bubble diameter value.

Considering the average value of the experimental DF under each condition as a reference, it was found that the UF under each working condition satisfied the range of 0.1–10. Furthermore, the overall UF can be calculated through the data of all conditions: overall UF for DF-M is 1.57; overall UF for DF-A is 1.08.

Sensitivity Analysis on Bubble Size
To clarify the influence of bubble diameter on aerosol pool scrubbing, the bubble size sensitivity analysis was carried out based on the AA4 condition of the ACE experiment. Figure 4 shows the change of DF with the bubble equivalent spherical diameter \(d_b\). The DF of the three aerosols all decreased with the increase of bubble diameter, and the decrease was exponential in nature within a certain diameter range. The bubble size has a significant impact on the aerosol washing effect.

Influence Analysis of Different Mechanisms
Considering the ACE experiment AA4 condition as an example, the contribution of each mechanism to pool scrubbing was analyzed. The specific contribution of each mechanism is obtained according to equations described in Aerosol Pool Scrubbing Model and shown in Table 5. For CsI, in the injection zone, diffusional deposition was the main decontamination mechanism for small-sized particles, while gravitational and centrifugal deposition were the main decontamination mechanism for larger particles.

In the bubble rising zone, bubble breakup was an important decontamination mechanism, and the contribution of other mechanisms to pool scrubbing increased with the increase of particle size, as shown in Table 5. In addition to bubble breakup, the gravitational deposition and centrifugal capture, Brownian diffusion acting on the aerosol particles, and vapor flow at the bubble gas–liquid interface caused the aerosols to produce velocity vectors. Moreover, the relative motion between the aerosol and the bubble obtained by the

| Parameter                      | RT-SB-08/09 | RT-SB-04/05 | RT-SB-00/01 |
|-------------------------------|-------------|-------------|-------------|
| AMMD (μm)                     | 3.5         | 3.4         | 3.4         |
| GSD                           | 1.6         | 5.4         | 2.6         |
| Steam fraction                | 0.58        | 0.58        | 0.90        |
| Gas flow rate (cm³/s)         | 381.7       | 388.0       | 384.9       |
| Gas temperature (°C)          | 155.0       | 164.7       | 140.4       |
| Gas pressure (bar)            | 3.32        | 3.29        | 3.29        |
| Pool temperature (°C)         | 109.8       | 109.6       | 110.3       |
| Pressure above the pool (atm) | 2.96        | 2.91        | 2.99        |
superposition of multiple velocity vectors was the primary reason for the aerosol decontamination; thus, calculating the specific contribution of a certain mechanism to DF in the bubble rising zone separately was difficult, but the magnitude of the velocity vector caused by each mechanism can qualitatively reflect their contribution to DF. The velocity of each mechanism is shown in Table 7.

It was concluded that the effect of gravitational deposition in the bubble rising zone is relatively small; for small aerosols, the effect of vapor flow at the gas–liquid interface and centrifugal capture is obvious, while centrifugal deposition is the main influencing factor for larger aerosols.

By simulating the insoluble aerosol MnO under AA4 condition of the ACE experiment, it was found that compared with the soluble aerosol CsI, the bubble breakup has a greater impact, and the contributions of other mechanisms are moderately consistent.

**Modification of Bubble Breakup Equation**

Bubble breakup is an important mechanism for aerosol pool scrubbing removal with multi-hole bubbler. The bubble breakup equation in the code is an empirical relationship that only considers surface tension, liquid viscosity, bubble size, and gas volume flow. By investigating the mechanism of the bubble breakup, the breakup mechanism can be expressed as the balance of external viscous stress and surface tension in the viscous case (Liao and Lucas, 2009; Zablackaite et al., 2020). Moreover, the viscosity ratio of gas and liquid is a key factor affecting bubble breakup (Elemans and Bos, 1993; Lo and Zhang, 2009). Therefore, the equation about bubble breakup is revised by introducing the viscosity ratio term $\gamma$, as follows:

$$\delta_{BI} = \delta_{Bf}(\gamma)$$

$$f(\gamma) = \gamma^c_1$$

where $\gamma$ is the ratio of the liquid viscosity in the pool to the gas viscosity in the bubble, $\delta_{BI}$ is the revised bubble breakup removal rate coefficient, $c_1$ is the empirical coefficient.

The modified bubble breakup equation is applied to the code, and simulation for the ACE experiment is carried out. The comparison between calculation results with modified bubble breakup equation DF-I and experimental data is presented in Table 3. Compared with the simulation results of the original code, the overall UF for the ACE experiment simulation is reduced to 3.66, which means that the deviation between simulation results and experiment is reduced.

For further verification, a simulation for LACE-Espana multi-hole bubbler condition RT-MB-01/02 (Marcos et al., 1994) is carried out with

### Table 5 | DF comparisons between calculation results and experimental data of LACE-Espana test conditions.

| Experimental condition | RT-SB-06/09 | RT-SB-04/05 | RT-SB-00/01 | Overall UF |
|------------------------|-------------|-------------|-------------|------------|
| Bubble diameter (cm)   | $d_B$-A     | $d_B$-M     | $d_B$-M     | $d_B$-M    | $d_B$-M    |
|                        | 0.483       | 0.482       | 0.482       | 0.482      | 0.482      |
|                        | 0.7         | 0.7         | 0.7         | 0.7        | 0.7        |
| DF                     | 16–20       | 168–169     | 129–254     |            |            |
| DF-A                   | 7.08        | 167.75      | 387.09      | 1.08       |            |
| DF-M                   | 7.07        | 76.44       | 276.10      | 1.57       |            |

### Table 6 | The contribution of different mechanisms to pool scrubbing DF.

| Aerosol particle diameter/μm | Injection zone | Bubble rising zone |
|-----------------------------|----------------|--------------------|
|                             | Gravitational | Diffusional | Centrifugal | Inertial impact | Steam condensation | Bubble breakup | Other effect |
| 0.15                        | 0.00          | 75.49       | 0.20       | 0.12            | 0.00               | 14.87          | 9.32         |
| 0.23                        | 0.00          | 59.70       | 0.32       | 0.07            | 0.00               | 26.26          | 13.65        |
| 0.38                        | 0.00          | 38.72       | 0.46       | 0.03            | 0.00               | 40.01          | 20.78        |
| 0.61                        | 0.00          | 20.56       | 0.56       | 0.01            | 0.01               | 51.53          | 27.33        |
| 0.98                        | 0.00          | 9.44        | 0.62       | 0.00            | 0.01               | 58.40          | 31.53        |
| 1.57                        | 0.04          | 4.04        | 0.65       | 0.00            | 0.01               | 61.23          | 34.03        |
| 2.53                        | 0.40          | 1.71        | 0.69       | 0.00            | 0.01               | 61.15          | 36.04        |
| 4.08                        | 3.40          | 1.38        | 1.42       | 0.00            | 0.04               | 47.41          | 46.38        |
| 6.56                        | 5.71          | 1.38        | 3.64       | 0.00            | 0.09               | 34.73          | 54.50        |
| 10.56                       | 5.71          | 1.38        | 9.35       | 0.00            | 0.09               | 3.94           | 79.53        |
the code that applied the modified bubble breakup equation. There were nine little holes with a diameter of 10.00 mm on the bubbler, and its submerged depth is 2.5 m. The experiment used a typical soluble aerosol CsI with a density of 4.5 g/cm³. The carrier gas was a mixture of non-condensable gas nitrogen and steam, and the temperature was approximately 171.3°C. The pool temperature was maintained at 109.3°C, and the absolute pressure above the pool was 2.82 atm. The detailed parameters about this condition are shown in Table 8. The experimental measurement DF of this condition is 1,273–2,913, and the result calculated by the original code is 310.02, which underestimates the experimental value. The predicted result with the bubble breakup equation is 2,619.07, which is in great agreement with the experimental result. It proves that the modification of the bubble breakup equation is beneficial to improve the simulation precision about the aerosol pool scrubbing decontamination factor in the case of the multi-hole bubbler.

CONCLUSION

In this article, the main thermal-hydraulic characteristics of aerosol pool scrubbing have been theoretically modeled in detail, including steam condensation, inertial impaction, gravitational, centrifugal, and diffusional deposition within the injection zone, gravitational deposition, centrifugal capture, Brownian diffusion, bubble breakup and resistance due to the steam flow within the rise zone, and bubble size in the rising zone. Further, a code to evaluate the DF of aerosol pool scrubbing was proposed. In particular, for the bubble size, the empirical relationship of the Akita bubble size that considers the surface tension of the liquid, viscosity, and injection air velocity was introduced.

The ACE and LACE experiments were simulated with the code, considering different bubble size values of the Akita bubble size model and MELCOR default bubble diameter value. Compared with the simulation results using the specified bubble diameter value, the overall UF of ACE experimental simulation decreased from 24.41 to 8.82, while the overall UF of LACE experimental simulation decreased from 1.57 to 1.08 after the Akita model was adopted. It was verified that the Akita bubble size relationship is suitable for simulating aerosol pool scrubbing. In addition, the simulation results were compared with those of the MELCOR code and COCOSYS code from literature; it showed that the code proposed in this article has an equivalent predictive ability. Sensitivity analysis on bubble size is conducted, and the contribution of different behavior and mechanism was discussed. Finally, the bubble breakup equation was revised by introducing the viscosity ratio of gas and liquid and verified with the conditions of the multi-hole bubbler in ACE and LACE experiments, which can be used in simulating aerosol pool scrubbing during severe accidents.

However, considering the mechanism model of jet flow, the proposed code still needs improvement under conditions of the new type reactor designed in China, which will be the focus of our next in-depth study.

DATA AVAILABILITY STATEMENT

The original contributions presented in the study are included in the article further inquiries can be directed to the corresponding author.

AUTHOR CONTRIBUTIONS

LH conducted the model research, simulation work, and analysis and contributed to the writing of the manuscript. YL contributed to
model research and analysis. YZ was responsible for the simulation work and the writing. SC contributed to the analysis and methodology. LT was responsible for the conceptualization, methodology, and supervision. XC conducted the methodology and analysis.

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Conflict of Interest: YZ and SC were employed by the company Shanghai Nuclear Engineering Research and Design Institute Co., Ltd.

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