Self-assembly of hierarchical MoS$_{x}$/CNT nanocomposites (2<$x<$3): towards high performance anode materials for lithium ion batteries

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Two dimension (2D) layered molybdenum disulfide (MoS$_2$) has emerged as a promising candidate for the anode material in lithium ion batteries (LIBs). Herein, 2D MoS$_{x}$ (2<$x<$3) nanosheet-coated 1D multiwall carbon nanotubes (MWNTs) nanocomposites with hierarchical architecture were synthesized via a high-throughput solvent thermal method under low temperature at 200°C. The unique hierarchical nanostructures with MWNTs backbone and nanosheets of MoS$_{x}$ have significantly promoted the electrode performance in LIBs. Every single MoS$_{x}$ nanosheet interconnect to MWNTs centers with maximized exposed electrochemical active sites, which significantly enhance ion diffusion efficiency and accommodate volume expansion during the electrochemical reaction. A remarkably high specific capacity (i.e., 1000 mAh/g) was achieved at the current density of 50 mA g$^{-1}$, which is much higher than theoretical numbers for either MWNTs or MoS$_2$ along (372 and 670 mAh/g, respectively). We anticipate 2D nanosheets/1D MWNTs nanocomposites will be promising materials in new generation practical LIBs.

Advanced energy storage technology is the key to manage the energy supply and demand. Lithium ion batteries (LIBs) have attracted increasing research interests and become one of the main power sources for portable electronic devices and electric vehicles due to its high energy densities, no memory effect, and good cycling stability compared to other alternatives. In commercial LIBs, graphite and lithium metal oxides are commonly employed as the negative (anode) and positive (cathode) electrode materials, respectively. Lithium is the lightest metal that delivers high energy density per electron with a theoretical electrochemical capacity of Li to Li$^+$ is 3860 mAh/g. However, further advancements in the state-of-the-art LIBs are still bottlenecked by the limitation in the anode materials associated with limited capacity (i.e., graphite, ~372 mAh/g), lack of shape flexibility and low ion/electron conductivity. In the past few years, substantial research efforts have been devoted in developing high performance LIBs electrodes. Various carbon nanomaterials, such as one dimension (1D) carbon nanotubes (CNTs), two dimension (2D) graphene nanosheets, three dimension (3D) graphene foam, have all been investigated as the anode materials in reversible storage of Li$^+$, due to their outstanding electronic conductivities, high charge mobilities and large specific surface areas. As one of the crystalline form of carbon, 1D CNTs has high electric conductivity, good mechanical property, chemical stability and reversible redox reaction capability, which makes it a promising candidate as lithium insertion hosts for LIBs.

The nanostructured multifunctional heterostructures have been proved to work synergistically with both high capacity and good cyclability. Molybdenum disulfide (MoS$_2$), an inorganic graphite analogue, belongs to the layered transition-metal dichalcogenide (LTMDs) family. The weak van der Waals interaction between MoS$_2$ layers allows the Li$^+$ ions to diffuse without a significant increase in volume expansion and prevent the pulverization problem of active materials caused by the repeatedly lithiation and delithiation process. The promising potential of MoS$_2$ serving as an anode materials for LIBs is widely reported in the literature due to its attractive specific capacity. Theoretically the conversion reaction between Li ions and MoS$_2$ leads to four moles of...
lithium incorporation per mole of MoS2 accounting for 670 mA h g⁻¹ lithium storage capacity that is ~1.8 times higher than the graphite electrode. With all these significant advantages, MoS2 has attracted lots of research interests and became a promising material as an anode material in LIBs. Various methods have been reported for the synthesis of MoS2 including the gas-phase reaction of MoO3 with H2S or S vapor, thermal decomposition of ammonium thiomybdate, and solvent thermal method.

The solvent thermal process is an important wet chemistry synthesis method and has been widely used to prepare various nanomaterials or nanocomposites. It has been reported that CNTs favored the growth of the tubular MoS2 on the surface of carbon nanotube side walls and promoted the formation of tubular MoS2 layers with high crystallinity. CNT/MoS2 composites have also been prepared by the simple solvothermal method. For example, tubular MoS2 layers coating on CNTs were synthesized by the hydrothermal reaction between Na2MoO4 and CS(NH2)2 with the presence of CNTs. The surface area of MoS2 is limited by the surface area of CNTs. Nevertheless, when aqueous solvent is used, CNTs need to be treated by refluxing in high concentrated strong acid in order to improve the wettability of CNTs and MoS2 precursor. This acidic treatment will introduce defects in CNTs and negatively affect the electrical properties of CNTs. MoS2/CNTs with a design of 2D MoS2 nanoflakes surrounded by a coating of CNTs was synthesized by using Na2MoO4 and KSCN as reactant and ethylene glycol as solvent in the presence of CNTs. These composites show higher capacity and improved cycling stability compared to pure MoS2. The MoS2 nanoflakes synthesized are relatively thick and randomly attached to CNTs, which causes a continued capacity fading during cycles. Wang et al. prepared MoS2 overlayers supported on coaxial CNTs by wet-chemistry process and studied the reversible lithium-storage behaviors of this composite. A reversible capacity of 400 mAh g⁻¹ was achieved; however this value is much smaller than the non-coaxial MoS2/CNTs composite.

Results

Herein, we report a unique MoS2/CNTs (2 ≤ x ≤ 3) nanostructure synthesized by simply solvothermal method at low temperature (200 °C) using (NH4)2MoS4 as single reactant and N,N-dimethylformamide (DMF) as solvent in the presence of MWNTs. The synthesized MoSx/MWNTs composites are different from the previous report for MoS2 sheath/CNT-core nanoarchitecture, the MoSx layers are not confined to the MWNTs surface, but extend the layered structure out of the cylindrical tubules. To understand the formation of hierarchical architecture, the morphology and lattice structure of as prepared MoSx/MWNTs composite was compared with the samples treated under elevated temperature. Figure 1 (A), (B) show the TEM images of MoSx coated MWNTs prepared by the solvent thermal method. The HRTEM in Figure 1 (B), gives a close-up view of the MoSx branch attached on MWNTs surface. The inset shows a fast Fourier transform (FFT) pattern taken from the marked area in Figure 1 (B). To obtain the structure of MoSx/MWNTs composites, the samples were treated under elevated temperature of 800 °C under Ar protecting environment. The two layered spacing can be identified to be around ~0.62 and ~0.34 nm, which are in good consistency with the value for MoS2 layers and the lattice spacing between the graphitic planes of MWNTs. Figure 1 (E) and (F) compare the Raman spectra taken from the as obtained MoSx/MWNTs samples and thermal treated MoS2 sheath/CNT-core nanocomposites. The Raman Peaks at around 1347 and 1576 cm⁻¹ belong to MWNTs. The G' band of MWNTs locates at 2686 cm⁻¹. The Raman Peaks of MoS2 appear at 376 and 402 cm⁻¹. It was also found that the Raman signature of MoS2 dramatically increased after thermal annealing, which suggests the formation of highly crystallized MoS2 layers. This is agreed with the result of HRTEM.

X-ray photoelectron spectroscopy (XPS) was used to investigate the chemical states of Mo and S in the MoSx/MWNTs nanocomposites. Figure 2 displays the XPS characterization of the samples before and after thermal annealing at 800 °C under Ar protecting environment. The high-resolution XPS spectra shows the binding energies of Mo 3d 3/2, Mo 3d 5/2, S 2p 1/2 and S 2p 3/2 peaks in the thermal annealed MoSx/MWNTs are located at 232.4, 229.2, 163.3 and 162.1 eV, respectively, indicating that Mo⁴⁺ existed in the annealed MoSx/MWNTs. The stoichiometric ratio of S:Mo estimated from the respective integrated peak area of XPS spectra is ~2.125 suggesting the structure is close to MoS2. For the as prepared MoSx/MWNTs two broad peaks centered at ~232.5 and ~228.9 eV, in addition to the XPS peaks for MoS2 structure, other sets of peaks are also observed. The higher energy shift of Mo 3d 3/2 and 3d 5/2 doublet are associated with higher valence states. The observation of Mo 3d 3/2 and Mo 3d 5/2 peaks at 233.6 and 230.5 eV with separation energies close to 3.1 eV can be attributed to the presence of Mo⁵⁺ ions. For the non-annealed MoSx/MWNTs the S 2p spectra can be interpreted in terms of two doublets, with S 2p3/2 binding energies of 161.7 and 163.2 eV. Compared to the thermal annealed samples, the additional S 2p1/2 and 2p3/2 energies located at 164.3 and 163.2 eV can be assigned to the binding energies of apical S²⁻ or bridging disulfide S2²⁻ ligands. The S 2p spectrum that can be fit with two S 2p doublets, which is similar to those of amorphous MoS2. The presence of bridging apical S²⁻ or bridging S2²⁻ is in good consistence with the TEM analyses in Figure 1 (B), which reveals that the MoSx obtained are basically semicrystalline. Furthermore, the S/Mo elemental ratio estimated from the integrated peak area of XPS spectra is ~3.0 which also suggests the as grown MoSx is stoichiometrically close to MoS2. The thermal decomposition of (NH4)2MoS4 is accompanied by molybdenum-sulfur redox processes, which include the oxidation of S²⁻ ligands of the MoS2⁻²⁻ anion and the reduction of Molybdenum metal from Mo⁶⁺ to Mo⁴⁺, and various thermal decomposition intermediate may exist. The XPS results confirm the presents of MoS2, while the Raman spectra from the as prepared samples show smaller but visible Raman Peaks of MoS2 at 376 and 402 cm⁻¹ (as shown in Figure 1(E)). Therefore, the exact phase of the MoSx/MWNTs compound is suggested to be a mixture of MoS2 and MoSx.

The growth mechanism of MoSx/MWNTs layered structures were also investigated by varying the Mo/Carbon ratio in the precursor. Figure 3 (A), (B) and (C) show the TEM images of typical MoSx/MWNTs composites prepared with Mo/Carbon ratio of 1:40, 1:20 and 1:10. Figure 3 (D) proposes the growth mechanism of the MoSx/MWNTs composites. With limited amount of MoSx precursor the MoSx forms small segments on the sidewall of MWNTs. The hierarchical structure of MoSx forms and the MoSx layer structure extruding from the sidewall of MWNTs with the increase of Mo/C ratio. For the high concentration precursor, the MoSx layers form uniformly on MWNTs. It has been reported that CNTs favored the growth of the tubular MoS2 on the surface of carbon nanotube side walls and promoted the formation of tubular MoS2 layers with high crystallinity, therefore at elevated temperate the MoSx converted to MoS2 and form MoS2 sheath/CNT-core nanoarchitecture.

Discussion

Compared to the conventional MoS2/MWNTs structure, the novel MoS2/carbon composite has a three dimensional (3D) hierarchical structure, where the 1D multi wall carbon nanotube (MWNTs) as back bones, while the 2D MoS2 layers grown on the surface of MWNTs with a partially free standing branch like feature, which provide a large surface area of the active material to accommodate Li⁺. The hierarchical structure of MoS2/CNTs, could effectively combine the merits of the good electrical conductivity of CNTs and...
excellent electrochemical performance of individual MoS\textsubscript{x} layer throughout cycling. Due to the excess of sulphur in MoS\textsubscript{x}, an increased layer distance of S–Mo–S can be expected, which results in less strain and smaller intercalation barrier of Li ions. Meanwhile, the CNTs used in this work have a long tube length, which creates large internal voids in the composites that could absorb and buffer the mechanical stress which caused by the local volume variation during lithium insertion and extraction.

Figure 1 | (A) and (C) Low-magnification TEM image of MoS\textsubscript{x}/MWNTs with hierarchical nanostructure and MoS\textsubscript{x}/MWNTs after annealing at 800 °C under Ar protection, (B) and (D) HRTEM images of a free standing monolayer MoS\textsubscript{x} and the side wall of the composite after annealing. Inset in Figure 1 (B) shows the FFT pattern taken from the marked area. (E) Raman spectra of the MoS\textsubscript{x}/MWNTs. Figure 1 (F) compares the magnified Raman signature of ta prepared MoS\textsubscript{x}/MWNTs and the one after annealing.
Considering the electrodes with special hierarchical nanocomposites are advantageous to LIBs, we investigate the lithium storage properties of as-prepared MoS\textsubscript{x}/MWNTs using half-cell configuration. Figure 4 shows the electrochemical performance of MoS\textsubscript{x}/MWNTs as anode materials. Figure 4 (A) illustrates the first, second, fifth and tenth discharge/charge voltage profiles of the MoS\textsubscript{x}/MWNTs composite electrode in the voltage range of 0.01 to 3 V (vs. Li/Li\textsuperscript{+}). During the first discharge, the initial discharge capacity between 2.0 to 1.5 V can be attributed in part to the reaction of residual carbon (MWNTs) surface functional group\textsuperscript{38} and in part to lithium insertion into the MoS\textsubscript{x}/MWNTs composites forming Li\textsubscript{n}MoS\textsubscript{x} (0 < n < 4)\textsuperscript{39}, according to the reaction MoS\textsubscript{x} + nLi\textsuperscript{+} + ne\textsuperscript{−} \rightarrow Li\textsubscript{n}MoS\textsubscript{x}\textsuperscript{37,40}. We note that it is previously proposed that a better formulation for MoS\textsubscript{3} would be Mo\textsuperscript{V}((S\textsubscript{2}\textsuperscript{2})\textsubscript{2})(S\textsubscript{2}\textsubscript{2})\textsubscript{4}, therefore, the reduction of sulfur during initial discharge can also be considered here\textsuperscript{39}. Following this, the capacity between 1.0 to 0.5 V can be attributed to the conversion reaction process MoS\textsubscript{x} + 2xLi\textsuperscript{+} + 2xe\textsuperscript{−} \rightarrow Mo + xLi\textsubscript{2}S\textsuperscript{31–43}. The metal sulfide reacts with lithium ions forming metal nanoparticles and insoluble Li\textsubscript{2}S matrix\textsuperscript{20}. It was argued that the nanosized metal particles promote the reversible reaction which is responsible for the reversible lithium-storage capacity, therefore the phase segregation of transition metals should be limited in order to improve the cycling stability\textsuperscript{32}. The sloping plateau at the lower voltage region (below 0.5 V) includes the contribution from...
the formation of a solid electrolyte interface (SEI) and the gel-like polymeric layer on the surface of the active materials. In the subsequent charge process, a plateau at ~1.3 V and the sloping region above 2.2 V are attributed to the oxidation of Mo particles to MoSx and the oxidation of Li2S to form S, respectively. We note that lithium extraction from the Li_xMoS_y phase should also be considered. The initial discharge and charge capacities are found to be 1549 and 1159 mAhg⁻¹, respectively, with a Coulombic efficiency of 74.8%. The irreversible capacity loss of approximately 25.1% in the 1st cycle can be mainly attributed to the irreversible processes including the electrolyte decomposition and inevitable formation of the SEI, which have been observed for nanosized anode materials. During the 2nd cycle, the discharge capacity decreases to 1154 mAh/g with a corresponding charge capacity of 1126 mAh/g, leading to a much higher Coulombic efficiency of 97.5%. This value further increased to 99.6% in the 5th cycle and still maintained above 98.6% at the 10th cycle. To further clarify the electrochemical process of the MoSx/MWNTs composite, cyclic voltammograms (CV) measurement of the first three cycles in the voltage range of 3.0 – 0.01 V with a scan rate of 0.1 mVs⁻¹ was shown in Figure 4 (B). In the first cycle a very small reduction peak at ~1.80 V was found, which can be related to the reaction of residual carbon surface functional group, in part to lithium insertion into the MoS_x structure forming Li_xMoS_y, and the reduction of traced sulfur. A pronounced reduction peak at ~0.50 V was observed in the first cycle, however for the subsequent cycles, the peak at ~0.50 V disappeared. This process has been attributed to the decomposition of MoS_x into Mo nanoparticles embedded in a Li2S matrix through the conversion process. Upon the anodic scan, the oxidation peak at ~1.5 V can be in part attributed to the oxidation of Mo to MoS_x followed by a small peak at 2.3 V associated with the oxidation of Li2S into S. In addition, lithium extraction from Li_xMoS_y could contribute to these anodic processes depending on the stoichiometry of the Li_xMoS_y. During the 2nd CV scan, a pair of reduction peak at ~1.3 V and ~1.80 V together with two corresponding oxidation peaks at ~1.5 and 2.3 V for the MoSx/MWNTs composite became distinct. The reduction peak at ~1.3 V can be related to the intercalation of Li⁺ into the MoS_x lattice, while the oxidation peaks at ~1.48 V and 2.28 V correspond to the extraction of Li⁺ from Li_xMoS_y lattice and the oxidation of Li2S, respectively.

Figure 4 (C) shows the cycling stability of the MoSx/MWNTs electrode compared to the pristine MWNTs. The specific capacity of the MoS_x/MWNTs composite with a Mo/C molar ratio of 1:1 is above 1000 mAh/g which is more than 4 times larger than the pristine MWNTs electrodes under current density of 50 mA/g. The specific capacities of MoS_x/MWNTs composites with various Mo/C molar ratios are shown in supporting information Figure S2. Figure 4 (D) shows the rate capability of the MoS_x/MWNTs composites at various current densities. The electrode shows the 10th-cycle discharge capacities of 1119, 904, 659, 358, and 197 mAhg⁻¹ at current densities of 50, 200, 500, 1000, and 2000 mAg⁻¹, respectively. Even at a very high current density of 1000 mAg⁻¹, the composite electrode can still deliver a capacity of 358 mAhg⁻¹, which is comparable with the theoretical capacity of graphite (372 mAh g⁻¹). Furthermore, after the current density returns from 2000 mAg⁻¹ to 50 mAg⁻¹, the specific capacity of MoS_x/MWNTs electrode can recover to 1087 mAhg⁻¹ and remain 1098 mAhg⁻¹ after 10 cycles. Our MoS_x/CNTs have shown a remarkably high reversible specific capacity (i.e., > 1000 mAh/g) at the current density of 50 mA g⁻¹, which is much larger than the “theoretical” capacity value of MoS_x.
the nanoscale between 1D CNT and Li composites based anode material is attributable to the unique synergy at 1000 mAh/g50. We believe that the high capacity observed in our study advantages for both electrons and lithium ions. The Li high specific MoSx layer electrically connected during charge/discharge cycles, mean-
while the Li ion from the surrounding of MoS2 layers grown on CVD-G has a reversible capacity above 1000 mAh/g50. We believe that the high capacity observed in our study is associated with the unique material structure and defect distribution of MoS2/CNT. It worth mentioning that the MoS2 electrodes showed higher than 670 mAh/g is well-documented in the literature45,48,15. It was shown that MoS2 can take up to 8 lithium ions with major capacity between 0.01 to 1.0 V vs. Li/Li+ 15, which corresponds to a theoretical capacity up to 1334 mAh/g. It is believed that the lithium ions can be stored in different defect sites of the MoS2 depending on the morphology of the material15. In addition, Kartick et al. reported that MoS2/CNT composites prepared by dry grinding method can achieve a reversible storage capacity around 1000 mAh/g48 and X. Cao et al. reported that the MoS2 layers grown on CVD-G has a reversible capacity above 1000 mAh/g50. We believe that the high capacity observed in our study is associated with the unique material structure and defect distribution of MoS2/CNT. It worth mentioning that the MoS2/ MWNTs composites had better rate performance compared to the reported single-layer MoS2-graphene composites40 and much improved cycling stability than the MoS2 electrodes27,40. As demonstrated by the schematic illustration image in Figure 5, the high rate capability can be attributed to the unique hierarchical nanoarchitecture of MoS2/MWNTs which provide structural stability and transport advantages for both electrons and lithium ions. The Li ion from the surrounding of MoS2/MWNTs have sufficient contact with the Li accommodate layers, and the exposed MoS2 edges provides abundant intercalations tunnels. The MWNTs provide fast electronic conduction channels and ensure the individual high specific MoS2 layer electrically connected during charge/discharge cycles, meanwhile the Li+ are accommodated in the metal sulfide layers. Moreover, the designed hierarchical structure with maximized surface and increased layer distance of S–Mo–S have resulted in less strain and smaller intercalation barrier of Li ions, which maintain the high lithium storage in reversible capacities, stable cycling lifetime, and excellent rate performances. Other promising applications are also anticipated to arise that take advantage of the abundant active MoS2 edges as catalysts31–34.

Methods
Preparation of MoS2/MWNTs nanocomposite. The multi-walled carbon nanotubes (MWNTs), L-MWNTs-60100, were purchased from Shen-zhen Nanotech Port Co., Ltd, Shenzhen, China. The (NH4)2MoS4 powder and N,N-dimethylformamide (DMF) were purchased from Sigma-Aldrich. All chemicals and raw materials were directly used without further purification. The MWNTs/MoS2 hybrid was prepared by a solvent thermal process. In a typical experiment, 220 mg (NH4)2MoS4 powder (Sigma-Aldrich) and 100 mg MWNTs were mixed and dispersed into 30 ml of N,N-dimethylformamide (DMF) in a 40 ml Teflon autoclave. After that, the solution was sonicated at room temperature for approximately 10 mins until homogeneous solution was achieved. Then the autoclave was sealed tightly and heated at 200 °C for 10 hours under autogenous pressure without intentional control of ramping and cooling rate. After cooled down to room temperature, the product was extracted by centrifugation at 10,000 rpm for 5 min. To remove the unreacted molecules and most of the DMF residuals the product was dispersed in DI water and recollected by centrifugation, this washing step was repeated for at least 5 times, the final products was MWNTs/MoS2 nano composite.

Materials characterization. X-ray photoelectron spectroscopy (XPS) analysis was performed on a KRAKOS AXIS ULTRA-DLD spectrometer with a monochromatic Al Kα radiation (hv = 1486.6 eV). The morphologies and microstructures of the products were characterized by transmission electron microscopy (TEM) and high resolution TEM (HRTEM) on a JEM 2100F microscope. The Raman spectra were obtained by using WITec CRM 200 confocal Raman microscopy system with a laser wavelength of 488 nm and spot size of 0.5 μm. To calibrate the wavenumber, the Si peak at 520 cm−1 was used as a reference.

Electrochemical measurements. The electrochemical performance of MWNTs/ MoS2 nanocomposites electrode was measured with a half-cell lithium ion battery (LIBs) configuration. The 2032 coin-type cells were assembled in an argon-filled glove-box with both of the moisture and oxygen level less than 1 ppm. The working
electrode material slurry were prepared by mixing MWNTs/MoS$_2$, carbon black and poly(vinylidene fluoride) (PVDF) at a weight ratio of 80:10:10, several drops of N-methylpyrrolidone (NMP) solvent was added into the mixture to prepare the active materials slurry. The resulting slurry was then uniformly pasted onto Ni foam, with mass loading of 4 ~ 6 mg. Lithium sheet was used as anodes and 1 M LiPF$_6$ in a 1/1 (volume ratio) mixture of ethylene carbonate (EC)/dimethyl carbonate (DMC) as electrolyte. Graphite was used as the separator of the battery. The cells were tested on a NEWARE multi-channel battery test system with galvanostatic charge and discharge in the voltage range between 0.01 and 3 V vs. Li/Li$^+$ at various current density at room temperature. The cyclic Voltammetry (CV) and electrochemical impedance spectroscopy (EIS) were tested on an electrochemical workstation (VMP3, Bio-Logic).

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Y.S. and H.Y.Y. conceived the project. Y.S., Y.W. and H.Y.Y. designed and carried out research, analyzed data. Y.S. and H.Y.Y. wrote the paper. A.Y.S.T., J.I.W. and C.L.H. contributed in material characterization and discussion. Y.C.L. and L.J.L. provide scientific advice. All authors contributed to the writing and editing.

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