Rapid recovery of high content phytosterols from corn silk

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Abstract
Background: Phytosterols have important physiological and official function.

Methods: An efficient ultrasonic assisted extraction, purification and crystallization procedure of phytosterols was established from corn silk for the first time.

Results: The orthogonal test was applied to optimize the process parameters and a maximum phytosterols recovery as high as 10.5886 mg/g was achieved by ultrasonic treatment for 55 min with liquid–solid ratio of 12:1 at 35 °C, 220 w. The ultrasonic extraction temperature (T, °C) has the most significant effect on extraction yield of phytosterols. An orthogonal crystallization test was performed and the optimal conditions [crystallization temperature of 8 °C, time of 12 h and solid–liquid ratio of 1:1 (g/ml)] afforded maximum phytosterols purity of 92.76 ± 0.43%.

Conclusions: An efficient extraction and crystallization procedure was established.

Keywords: Corn silk, Phytosterols, Extraction, Purification, Crystallization

Background
Steroids are one type of components in living organisms and the importance of these as a part of a healthy diet has been emphasized in the recent dietary recommendations [1]. Different functions of steroid from plants and microorganisms, such as sitosterol, stigmasterol, campesterol, ergosterol, fucosterol have been studied including inhibiting tumor growth, cellular immune stimulating, anti-inflammatory, antioxidant and anti-diabetic properties [2, 3]. The study of Andersson et al. demonstrated that sterols could be used on the prevention and treatment of the cardiovascular and cerebrovascular diseases (CCD) through higher intake of phytosterols in a natural diet to low levels of total and LDL (low density lipoprotein)-cholesterol in the serum [4]. The recommended dosage of phytosterols in sterol-enriched foods is 2 g/day, whereas the average daily intake of natural plant sterols is estimated to be 200–300 mg [5, 6]. Nowadays, while considerable progress has been made with obtaining phytosterols, the costs of it are still very high when larger amounts of pure sterols are required for structure–function studies in the nutritional, pharmaceutical and plant biology fields, thus the finding of natural materials with high content phytosterols as well as selection of a convenient isolation technology to reduce the production cost of phytosterols are very necessary.

Dried stigmata of maize (Zea mays L.) female flow- ers, commonly known as “corn silk” is distributed widely throughout the world. CS is a well-known traditional herb that has been used for treatment of varied diseases such as treating obesity [7], weight loss [8], immune enhancement [9], anti-diabetic activity [10], regulation of blood sugar [11], anti-proliferative effects on human cancer cell lines [12], improvement of gastrointestinal movement [13] and antioxidant activity [14]. Lee reported that maysin [rhamnosyl-6-C-(4-ketofucosyl)-5, 7, 3′4′-tetrahydroxyflavone], a flavone glycoside, was abundant in CS and dose-dependently reduced the PC-3 cell viability, with an 87% reduction at 200 μg/ml [15]. In spite of various pharmacological activities, corn silk is still considered as a waste during corn processing. Corn silk has been reported to contain various chemicals [14, 16, 17], however, most of the researches have been focused on...
the proteins, flavonoids and polysaccharides, and there is no report about the extraction of steroids from CS. In this context, the extraction assisted with ultrasound, purification and crystallization of CS were investigated firstly to obtain an effective method for CS with higher yield. Orthogonal test method was designed to optimize the process parameters of extraction and crystallization. The aim of this study was to investigate the content of bioactive compounds—sterols in CS and establish the extraction and purification method of phytosterols in order to convert CS as waste into value-added products.

Methods
Materials and reagents
CS samples of two cultivars, corn silk (zhengdan 958, xianyu 335), were harvested in September 2013 in Kaifeng farmland of China, pulverized and sifted through a 80-mesh sieve to obtain the powdered samples. The CS powder was dried at 80 °C overnight and stored with dark bags in dry environment prior to the experiments.

Stigmasterol (assay purity 97%), campesterol (assay purity 98%), β-sitosterol (assay purity 97%) were all acquired from Sigma Aldrich (Sydney, Australia). All other chemicals and reagents were purchased locally and of HPLC or analytical grade. Ultrapure water was used throughout the experiments and obtained using a Millipore water purification system (Element A10).

Preparation of the standard solution of β-sitosterol
Standard solution of β-sitosterol was prepared in anhydrous ethanol at a concentration of 100 mg/l. 2.0 ml sample after tenfold dilution was added into the tubes with 2.0 ml anhydrous ethanol and 2.0 ml ferric chlorine–strong phosphoric acid–sulfuric acid reagent, phytosterols were determined at 530 nm wavelength after 15 min reaction by sulfate–phosphate–ferric method according to Xu [18]. The regression equation is

\[
y = 3.2622x + 0.0074 \quad (R^2 = 0.9988),
\]

where y is the value of absorbance (mg/ml), x is the mass concentration of β-sitosterol. The good linearity could be found in the range of 0.05–0.3 mg/ml and was suitable for the determination of total phytosterols in CS (Fig. 1).

The saponification of phytosterols from CS
5 g CS with 20 ml of a 2 M KOH in ethanol solution (95%) was weighed into the reaction triangular flask. The reaction tube was closed with parafilm and incubated at 80 °C for 2 h in water bath for the saponification. The parafilm was uncovered for the evaporation of ethanol after the saponification.

The extraction of different solvents to phytosterols of CS
CS was extracted with petroleum ether, hexane, diethyl ether, ethyl acetate, acetone, anhydrous ethanol, butyl alcohol or trichloromethane after the saponification for 3 h [1:10 (w/v)] and centrifuged at 8000 rpm for 30 min to obtain a clear solution. The supernatant was evaporated to dryness, and reconstituted to same volume, then absorbance was measured after 15 min. Phytosterols yield (y, mg/g) is calculated using the following equation:

\[
y = \frac{c \times v \times b}{m},
\]

where C is the concentration of β-sitosterol calculated from the standard curve equation (mg/ml); b is the dilution factor; V is the total volume of extraction solution (ml); and m is the weight of raw material (g).

Single factor and orthogonal test of ultrasonic assisted extraction on the yield of phytosterols
1 g CS in 4 ml anhydrous ethanol without the saponification was placed into the ultrasonic device. Various ultrasonic temperature from 25 to 65 °C, time from 15 to 75 min, liquid–solid ratio from 8:1 to 20:1 (ml/g), and ultrasonic power from 100 to 260 W were designed to analyze the optimal extraction of CS. Orthogonal test design with four factors and three levels (ultrasonic time, ultrasonic temperature, liquid–solid ratio, and ultrasonic power) for the phytosterols extraction from CS after the saponification was used to optimize the ultrasonic extraction parameters (Table 1).

| Liquid–solid ratio (ml/g) | Time (min) | Power (W) | T (°C) |
|--------------------------|------------|-----------|--------|
| 1                        | 8.1        | 35        | 140    | 35     |
| 2                        | 12.1       | 45        | 180    | 45     |
| 3                        | 16.1       | 55        | 220    | 55     |

Fig. 1 The standard curve of β-sitosterol
Phytosterols purification and precipitation of CS

The extraction mixture after ultrasonic processing dried by rotary evaporation instrument was washed with hot ultrasonic water, and extracted by chloroform for three times at 55 °C. After rotary evaporation, ethyl acetate was mixed with the crude extract by slight heating, then, solution was allowed to precipitation. The solid–liquid ratio of phytosterols to ethyl acetate, crystallization temperature, and crystallization time were varied to optimize the precipitation conditions.

Orthogonal test effect of precipitation and crystallization of phytosterols

On the data of single factor, orthogonal test method with three factors and three levels was designed to optimize the precipitation parameters (Table 2).

The phytosterols pellet was allowed to crystallization by methanol and then, crystal recovery was obtained by vacuum filtration using Buchner funnels and 47 mm diameter, 0.2 µm pore diameter cellulose acetate membranes supported on Whatman S42 filter paper (2.7 µm nominal pore diameter).

Gas chromatographic analysis of phytosterols

An Shimadzu gas chromatography with flame ionisation detection (GC-FID, GC-14B) equipped with a DB-1 (30 m × 0.53 mm × 0.25 µm) capillary column was used to analyze phytosterols composition using a 1:20 split ratio injection at 280 °C with nitrogen carrier gas (purity ≥99.99%). β-sitosterol was used as an internal standard. The initial column temperature was held at 285 °C for 30 min and then increased at a rate of 10 °C/min to 300 °C and maintained for a further 5 min with a flow of 1.0 ml/min and 2 µl sample. The purity of sterols is calculated by using Eq. 2:

\[
Y = F \frac{A_{\text{sample}} \times m_{\text{internal}}}{A_{\text{internal}} \times m_{\text{sample}}} \times 100%,
\]

where Y is the content of sterols (%), F is the correction factor, A sample is the total peak area of sterols in a sample, A internal is the total peak area of internal standard, m internal is the mass of the internal standard (mg), and m sample is the mass of a sample (mg). The correction factor F was obtained from the standard sample (95.30% purity).

Data analysis

All the experiments were done in triplicate, errors presented in figures are ±5% from the mean value.

Results and discussion

Steroids have wide biological effects in living organisms, including anti-oxidative, anti-carcinogenic and anti-inflammatory activities [12, 19], their cholesterol-lowering capacities by inhibiting intestinal absorption of cholesterol have been extensively researched. Jong [20], however, the source of sterols is limited and difficult to obtain large amount of it easily. The development of new raw material with high sterols is important. CS is a waste material from corn cultivation and available in abundance throughout the world, in this paper, the extraction and purification were studied firstly and phytosterols crystal was obtained at high yield (10.5886 mg/g) and purity (92.76 ± 0.43%).

Effect of the saponification to phytosterols of CS

The purpose of the saponification was to decompose the bound of sterol. The saponification of free sterol studied by Yan et al. showed that the free sterol content in the feed solution after the saponification increased from 6.64 to 9.30% as the NaOH/SODD mass ratio increased from 0.17/1 to 0.33/1 (w/w) [21]. In our study, the free phytosterols content in CS was 5.66 mg/g and increased to 7.76 mg/g in the feed solution after CS was saponified. The results indicate that the saponification can transfer the bound sterols into free sterols more efficiently, and the process is benefit to sterol recovery from CS (Fig. 2).

Effects of extraction solvent

As shown in Fig. 3, phytosterols extracts of CS by different organic solvents varied greatly in yield. The yield of

| Table 2 Factors and levels of orthogonal test of precipitation |
|--------------------------------------------------------------|
| **Liquid–ratio solid (ml/g)** | **Time (h)** | **T (°C)** |
| 1 | 1:2 | 8 | 8 |
| 2 | 1:1 | 12 | 4 |
| 3 | 3:2 | 16 | 0 |

Fig. 2 Effects of the saponification on yield of phytosterols from CS
sterol was the highest in alcohol (7.76 mg/g), then in butyl alcohol (7.56 mg/g) and lowest in acetone (2.67 mg/g), thus, alcohol was chosen as solvent to extract phytosterols from CS.

**Effects of single factor tests with ultrasonic extraction**

*Effects of ultrasonic time*

Ultrasound has great influence on the cavitation threshold, which is responsible for acoustic cavitation and also results in the formation of cavitation nucleus and been investigated to extract all kinds of materials from various plant materials [22–24]. As shown in Fig. 4, ultrasonic wave exhibited positive effect with the increase of time. The highest yield of phytosterols (2.12 mg/g) was obtained at 55 min. The time effects such as liquid circulation and turbulence produced by cavitation helped in increasing the contact surface area between the solvent and targeted compounds by permitting greater penetration of solvent into the sample matrix and thus increased the extraction efficiency [25].

*Effects of ultrasonic temperature*

Due to ultrasound facilitates the disruption of CS cell wall, which enhances both the solubility and release of phytosterols to the exterior solvent, studies were conducted to evaluate the effect of ultrasonic temperature over the CS [26]. From the results, it can be concluded that the content of phytosterols increased gradually along with the increase of temperature. When temperature is increased above 55 °C, density and viscosity of the extracts were decreases, which facilitate the solvent penetration deeper into sample matrix [27]. As solvent moves deeper, its area of exposure increases which ends up with higher extraction efficiency (Fig. 5). The results are in agreement with gao and Maran [24, 28], they clearly indicated that higher ultrasonic temperature enhances the extraction efficiency of phytosterols from rhizome of Begonia grandis Dry subsp. Sinansis (A. DC.) Irmsch. and polysaccharide of CS (Fig. 5).

*Effects of liquid–solid ratio*

It’s clear that the extraction efficiency of phytosterols increased with solid–liquid ratio ranges from 8:1 to 12:1 (ml/g) and then decreased sharply, however, it began to increase when the liquid–solid ratio increased from 16:1. Suitable high concentration of liquid–solid ratio enhances the efficiency of extraction by creating a concentration difference between the interior plant cell and the exterior solvent, which in turn augments the mass transfer rate and ends up with the increase in extraction efficiency [25]. However, a higher liquid–solid ratio may lead to some impurities in target extract which will in turn influence the purification and crystallization of phytosterols from CS and add solvent consumption. In consideration of above, the optimal extraction liquid–solid ratio of 12:1 could be selected (Fig. 6).
Effects of ultrasonic power

The extraction content of phytosterols increased when extraction power was increased from 100 to 220 W but decreased rapidly when the ultrasonic power was above 220 W. The results showed that 220 W power was suitable to the extraction of phytosterols from CS (Fig. 7).

Orthogonal test effects of ultrasonic assisted extraction on the yield of phytosterols

To determine the optimal conditions and maximize the percent yield of phytosterols from CS on the data of single factor study, the effects of the four independent variables (extraction temperature of 35–65 °C, ultrasonic power of 140–220 W, time of 35–65 min and solid–liquid ratio of 1:8–1:16 g/ml) on the extraction field was investigated by employing the orthogonal test statistical experiment design with three levels. As shown in Table 3, the ultrasonic temperature had the most positive effects on the extraction yield of phytosterols, then, solid–liquid ratio had slightly significant affected, and then was extraction time, at last was ultrasonic power. By finding the optimal solution through the range analysis, the optimal extraction program was determined as follows: extraction time of 35 °C, solid–liquid ratio of 1:12, extracting time of 55 min with 220 W ultrasonic power, under these conditions, the yield of phytosterols was 10.5886 mg/g.

At present, phytosterols are generally recovered from the oil deodorizer distillate (ODD) of vegetable oils [28, 29], however, the source of deodorizer distillate is limited and difficult to obtain large amount of it easily. The development of new raw material with high phytosterols is important and urgent. In prior work of Wang et al. [30], Longyan (Dimocarpus Lour.) seed was used as the material to extract phytosterols with ultrasound method and the yield was 4.662 mg/g. Xu et al. developed a process to recover the maximum amount of phytosterols from mulberry root bark by response surface methodology with the aid of microwave and the yield obtained under the optimized conditions was 7.74 ± 0.12 mg/g [31]. In our context, the phytosterols yield of CS reached 10.5886 mg/g under the optimized conditions and is much greater than the field from E. japonica and longyan seed.

Currently, in spite of various pharmacological activities, CS is still considered as a waste from corn processing. Only in some countries, corn silk-based products such as tea, powder, are commercially available. Our study is promising for sterol recovery from CS which has high total sterol contents, furthermore, extraction of phytosterols from CS is a beneficial opportunity to convert it as waste into value-added products, especially in countries with high corn production.

Table 3 Results of orthogonal test and range analysis

| Run no. | Time (min) | Liquid–solid ratio (mL/g) | T (°C) | Power (W) | Yield (mg/g) |
|---------|------------|--------------------------|--------|-----------|--------------|
| 1       | 35         | 8.1                      | 35     | 140       | 8.9628       |
| 2       | 35         | 12.1                     | 45     | 180       | 8.2374       |
| 3       | 35         | 16.1                     | 55     | 220       | 6.2627       |
| 4       | 45         | 8.1                      | 45     | 220       | 8.0205       |
| 5       | 45         | 12.1                     | 55     | 140       | 7.8283       |
| 6       | 45         | 16.1                     | 35     | 180       | 7.7538       |
| 7       | 55         | 8.1                      | 55     | 180       | 7.6910       |
| 8       | 55         | 12.1                     | 35     | 220       | 10.5886      |
| 9       | 55         | 16.1                     | 45     | 140       | 7.9650       |

Fig. 6 Effects of ratio of liquid–solid on yield of phytosterols from CS

Fig. 7 Effects of ultrasonic power on yield of phytosterols from CS
Precipitation time and temperature

The cost effective and prompt three-step purification described here afforded phytosterols with purity above 90%. The ripening temperature, and ripening time and liquid–solid ratio were varied to optimize the precipitation conditions.

A broad range of time (8, 12, 16, 20, 24 h) and temperatures (0, 4, 8, 12, 16 °C) have been tried in the literature. As shown in Table 4, the sterol yield increased when ripening time increased and tended to stable. As for temperature, optimum crystallization conditions to obtain the highest sterol yield were ripening at 8 °C. Eduardo et al. [32] suggested that brisk chilling led to low sterol yields. It is desirable to keep T ≥ −5 °C for a single-stage crystallization process. The yield of phytosterols in a 1:1 liquid–solid ratio system was much higher than that in other liquid–solid system.

Orthogonal test effects of precipitation

The application of statistical experimental design in phytosterols extraction developed closer conformance of the process output or response to target requirements and reduced process cost, development time and variability. In the present study, three factors at three levels orthogonal test were used to investigate the influence of process variables of temperature, time, and solid–liquid ratio on the precipitation of phytosterols from CS (Table 5). By analyzing these data, the optimal precipitation conditions of the extracted phytosterols lay in the following: crystallization time for 12 h, ultrasonic temperature at 8 °C, and liquid–solid ratio at 1:1.

Crystallization

According to Yan et al. [21], a variety of solvents including various alcohols, esters, ketones, alkanes, and aromatics were used in the crystallization of phytosterols from soybean ODD (oil deodorizer distillate). When ketones or alcohols were used as crystallization solvents, the yield of phytosterols decreased and no phytosterols crystals precipitated, probably due to increased solubility of sterols as the hydrocarbon chain length of alcohols and ketones increased. Methanol gave the best crystallization efficiency with high yield and high purity, so, in our study, methanol was selected to be the crystallization solvent.

Since phytosterols are insoule in some cold solvents, they could be obtained by crystallization [33]. Rapid, cost effective and simply method of crystallization is the important strategy in phytosterols purification compared to other methods. For example, petroleum ether with water as cosolvent could generate desirable 94.7% purity during crystallization with methyl esters of soybean ODD as the extraction material. The optimal 89.7% purity of phytosterols was acquired with hexane as crystallization solvent using E. japonica seed as extraction material [33]. In this work, the purities of sterol samples obtained during crystallization were 92.76 ± 0.43%.

GC analysis

Because phytosterols are mixture, molecular weights and volatilities of various sterols are similar to each other, GC spectrometry was further utilized to determine the exact kind of sterol and content internal standard, campesterol, stigmasterol and β-sitosterol eluted

| Table 4 The influence of time and temperature and liquid–solid ratio of precipitation |
|-----------------|-----------------|-----------------|-----------------|-----------------|
| Ripening time (h) | Purity (%) | Ripening temperature (°C) | Purity (%) | Liquid–solid ratio (ml/g) | Purity (%) |
|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| 8 | 77.42 | 0 | 77.39 | 1.2 | 79.06 |
| 12 | 79.51 | 4 | 79.25 | 1.1 | 81.30 |
| 16 | 83.23 | 8 | 82.32 | 3.2 | 77.54 |
| 20 | 83.78 | 12 | 80.91 | 2.1 | 75.39 |
| 24 | 82.05 | 16 | 78.01 | 5.2 | 71.83 |

| Table 5 Results of orthogonal test and range analysis |
|-----------------|-----------------|-----------------|-----------------|-----------------|
| Run no. | Ripening time (h) | Liquid–solid ratio (ml/g) | Ripening temperature (°C) | Purity (%) |
|-----------------|-----------------|-----------------|-----------------|-----------------|
| 1 | 1 (8) | 1 (1.2) | 1 (0) | 82.9312 |
| 2 | 1 | 2 (1.1) | 2 (4) | 79.3256 |
| 3 | 1 | 3 (3.2) | 3 (8) | 85.3572 |
| 4 | 2 (12) | 1 | 2 | 81.5346 |
| 5 | 2 | 2 | 3 | 87.6154 |
| 6 | 2 | 3 | 1 | 87.1409 |
| 7 | 3 (16) | 1 | 3 | 83.7621 |
| 8 | 3 | 2 | 1 | 84.9156 |
| 9 | 3 | 3 | 2 | 77.5807 |
| k | 82.5380 | 83.1271 | 84.9959 |
| k | 85.4303 | 83.9522 | 79.4803 |
| k | 82.0861 | 83.3596 | 85.5782 |
| R | 3.3442 | 0.8251 | 6.0979 |
with the relative retention time (RT) of 7.257, 12.802, 13.316, 14.344 min, corresponding to the relative retention time. The results showed that respectively (Figs. 8, 9, 10). According to the peak areas of sterols and Eq. 2, the purity of the recovered phytosterols sample was 92.76 ± 0.43%. In addition, GC showed that there were impurities in the sterol products; the impurities were sterol derivatives by oxidation/reduction, such as hydrogenation of sterol. The phytosterols obtained using optimal conditions contained 47.5 ± 0.24% β-sitosterol and 36.7 ± 0.13% stigmasterol.

**Conclusions**

In this work, the ultrasonic assisted extraction, purification and crystallization process for phytosterols recovery from CS were investigated for the first time. An efficient ultrasonic assisted extraction procedure was employed to extract phytosterols from CS for the first time. The

![Fig. 8 Gas chromatogram of phytosterols. All authors have the responsibility to obtain permission from the copyright holder to reproduce figures or tables that have previously been published elsewhere](image)

![Fig. 9 Gas chromatogram of β-sitosterol](image)
orthogonal test was applied to optimize the process parameters of ultrasonic pretreatment (liquid–solid ratio of 12:1 for 55 min at 35 °C, 220 W) and a maximum phytosterols yield of 10.5886 mg/g could be obtained, furthermore, the conditions of purification and solvent crystallization were optimized using orthogonal test. The purity of 92.76 ± 0.43% was obtained. The process is a promising route to recover phytosterols from CS which might be a new source of natural phytosterols for health food and therapeutics with relative highly content of sterols.

Authors’ contributions
HYZ and XWC were responsible for the extraction and purification of materials. YL and FDS were responsible for the crystallization and recrystallization of materials and revised manuscript. All authors contributed to revising the manuscript. All authors read and approved the final manuscript.

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Competing interests
The authors declare that they have no competing interests.

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