Chemically Exfoliated Titanium Carbide MXene for Highly Sensitive Electrochemical Sensors for Detection of 4-Nitrophenols in Drinking Water

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ABSTRACT: Soil and water contamination by numerous pollutants has been increasingly posing threats to food, water, agriculture, and human health. Using novel nanoscale materials to develop rapid electrochemical sensors is very promising due to the discovery of a number of new two-dimensional (2D) electronic materials. Of particular importance is 2D transition-metal carbide MXene that has been shown to possess transformative properties pertaining to its physical, chemical, and environmental characteristics, leading to its potential sensor applications. Designing electrochemical sensors using MXene has the potential to pave the way for monitoring environmental pollutants. Here, a stacked layer of chemically exfoliated MXene (Ti$_3$C$_2$T$_x$) was demonstrated as an electrochemical sensor for detection of 4-nitrophenol (4-NP) with high sensitivity and a low limit of detection. Successful selective exfoliation of the MAX (Ti$_3$AlC$_2$) phase of the material by chemical etching without oxidation is shown to be the key to achieving higher sensitivity and a lower detection limit. In the optimal conditions, the proposed MXene sensor electrodes were capable of detecting 4-NP in a broad concentration range from 500 nM to 100 μM with a good linear sensing range (regression fit, $R = 0.995$). The higher sensitivity and notable limit of detection reached about 16.35 μA μM$^{-1}$ cm$^{-2}$ and 42 nM/L, respectively, with good reproducibility and repeatability. The real-time application of the proposed MXene sensor electrodes was confirmed by testing in tap water samples with excellent recoveries of 95–99%.

1. INTRODUCTION

Soil and water constitute important components in food, water, agriculture, environment, and global climate sustainability. Furthermore, water and soil purity have a direct impact on human health and plant growth. On the other hand, excessive human activities such as industrialization, urbanization, and modern farming with overuse of fertilizers and pesticides are causing numerous pollutants in the soil and water networks and posing a serious threat to our ecosystem. Therefore, monitoring contaminants in water and soil is one of the urgent needs. However, the lack of precision sensors to detect contaminants in water and soil hinders such efforts. Aromatic chemical compounds anchored with nitrogen groups are widely used in petroleum industries, pharmaceuticals, pesticides, dyes, and other chemical factories. Generally, aromatic molecules containing nitrogen derivatives are more carcinogenic to ecosystems, including both nonliving and living systems. Among specific interests in the nitrated phenol family, such as 2-nitrophenol (2-NP), 3-nitrophenol (3-NP), and 4-nitrophenol (4-NP), the latter one has been identified as the most serious toxic phenolic derivative. 4-NP has critical effects on the growth and metabolism of living organisms, including humans, specifically causing methemoglobinemia, liver and kidney injuries. Because of its continuous exposure, causing drowsiness, cyanosis, lethargy, and nausea, the environmental protection agency (EPA) categorizes the limit of 4-NP in drinking water to be less than 0.43 μM. Therefore, the development of rapid, continuous, selective, and trace-level detection of 4-NP from all sources especially water is required. At present, many approaches including traditional methods such as spectroscopy, fluorimetry, electrophoresis, high-performance liquid chromatography (HPLC), chemiluminescence, competitive flow assays, and electrochemical methods have been applied for qualitative and quantitative identification of pollutants specifically 4-NP. Among the different analytical methods, electrochemical techniques are of current interest because of its rapid response, cost-effectiveness, simple operation, and importantly, its potential in real-time and in-field monitoring. However, fundamental to this method lies its first validation of analyte sensitivity, selectivity, stability (reliability), and low detection limits metrics, which are still in a developmental stage. Recently, 2D MXene has...
been benchmarked as an excellent material among other low dimensional systems to fabricate reliable electrochemical sensors.\textsuperscript{10}

Furthermore, MXene materials have gone through significant advancements in bioapplication areas such as electrochemical sensors, biofuel cell design, environmental remediation, bioimaging, biosensor, photothermal therapy, drug delivery, theranostics, antibacterials, and cytocompatibility.\textsuperscript{10-12} MXenes (M\textsubscript{n+1}X\textsubscript{y}T\textsubscript{z}, with n = 1–3, where M is the transition metal, X is either carbon or nitrogen, and T\textsubscript{z} stands for adsorbed species on the surface such as –OH and –F) are primarily prepared by removing the metal layer from their host ternary ceramic MAX by chemical etching, where M is the transition metal, A is either a group IIA or IVA element, and X can be either carbon and/or nitrogen atoms.\textsuperscript{14-18} 2D MXene material is of interest owing to its versatile physicochemical properties, comprehensive excellent metallic conductivity originating from abundant electron densities at the Fermi level, great hydrophilicity, and easy solution processability.\textsuperscript{10,19,20} In addition to that, during the chemical etching process, the attachment of functional (–OH, –F, and =O) moieties on MXene has its own active performance, which anchors other functional groups.\textsuperscript{21,22} The outstanding conductivity of MXene has been identified as a promising substrate of choice when it comes to developing electrochemical sensing technology and is expected to have better performance compared with other 2D layered nanostructures.\textsuperscript{10} Titanium carbide (Ti\textsubscript{3}C\textsubscript{2}T\textsubscript{x}) is the first reported and widely studied candidate among the MXene family and could be used for different electrochemical sensor fabrications such as glucose, environmental pesticide, and pharmaceutical compound detection.\textsuperscript{23,24} Additionally, among the MXene family with different compositions, the first explored MXene-Ti\textsubscript{3}C\textsubscript{2}T\textsubscript{x} shows high metallic conductivities (6000–8000 S/cm)\textsuperscript{25,26} compared with other 2D layered materials that possess promising applications. Their excellent intrinsic electrical conductivity in combination with their reactive hydrophilic surface renders them active materials in electrochemical sensor applications.\textsuperscript{27} For environmental phenolic-based pollutant detection using MXene in electrochemical analysis, Wu et al. reported that the stacked Ti\textsubscript{3}C\textsubscript{2}T\textsubscript{x} combined with tyrosinase (enzyme) immobilization can detect the phenol molecules; however, in their work, the analysis of selectivity performance is not well carried out. The sensitivity is also lower, which may not be very effective for trace-level detection of 4-nitrophenol (4-NP) in water.\textsuperscript{28} Recently, nanoparticle-embedded MXene materials have been used to enhance the sensitivity of electrochemical sensors. For example, an electrostatically attached Zn-Co-N doped carbon nanocage with Nb\textsubscript{2}CT\textsubscript{x} showed remarkable electrochemical detection of 4-NP.\textsuperscript{29,30} In another study, enhanced electrocatalytic performance toward bisphenol A was demonstrated by anchoring Pt nanoparticles with a Nafion binder on Ti\textsubscript{3}C\textsubscript{2}.\textsuperscript{31} The development of electrochemical sensors for the detection of 4-NP with affordable sensitivity using bare stacked MXene nanostructures by understanding the material quality is still an active area of research. Recently, hydrothermally assisted exfoliated multilayer oxidized Ti\textsubscript{3}C\textsubscript{2}T\textsubscript{x} MXene for simultaneous detection of 4-chlorophenol and 4-nitrophenol in water samples has been reported with a lower sensitivity and detection limit.\textsuperscript{32} To the best of our knowledge, the fabrication of unique 4-NP electrochemical sensor electrodes using stacked Ti\textsubscript{3}C\textsubscript{2}T\textsubscript{x} layers by a controlled exfoliation process that possess excellent sensitivity, selectivity, limit of detection and with different pH environments and a similar homologous structure to 4-NP has not been established.

In this present study, we emphasize on the importance of controlled exfoliated Ti\textsubscript{3}C\textsubscript{2}T\textsubscript{x}-MXene without any external surface treatment to enrich the electrochemical and catalytic properties leading to high sensitivity and the low detection limit of 4-NP. Optimally controlled chemical etching conditions form bulk stacked 2D MXene (Ti\textsubscript{3}C\textsubscript{2}T\textsubscript{x}) with functional moieties that are the key parameters for successful MXene-based electrochemical 4-NP sensors. Our MXene on glassy carbon electrode (GCE) electrochemical sensors showed excellent electrochemical performance and catalytic reduction of 4-NP with high sensitivity (16.35 μA μM\textsuperscript{-1} cm\textsuperscript{-2}), a detection range of 500 nM to 100 μM, and reproducibility alongside a good linear detection and low detection limit (42 nM/L) even in the occurrence of similar intrusive nitrogen aromatic groups. A reliable performance tested toward 4-NP diagnosis in real complex tap water using our sensors could be applied in future environmental pollutant monitoring applications.

2. RESULTS AND DISCUSSION

2.1. Synthesis of 2D MXene. The following results of structural and morphological characterization evidenced that formation of MXene stacked layers is obtained from a ceramic MAX phase: the exfoliated MXene layered structure was observed using SEM and TEM and results are shown in Figure 1a–f. Figure 1a–d shows the SEM images with a gradual increase in magnification, where a micrometer scale thickness of the plates is visible along with the layered structure within the plates’ cross section. The compact structure of the MAX phase material is shown in the Figure S1a,b, and after the chemical etching of the Al layers in MAX phase, the material was converted into 2D MXene and reassembled into a stacked and highly packed 2D accordion-like structure (Figure 1a–d). Although these are thick platelet types of structure (TEM
image shown in Figure 1e), these nanoscale edges are exposed for interactions with the environment (line structures shown in the TEM image, Figure 1f). Further, the HR-TEM image shows (Figure S2) stacking of individual MXene layers with measured $d$ spacing of about $0.817 \pm 0.14 \text{ nm}$. The EDS elemental analysis of the stacked layers after chemical etching, shown in Figure 2, largely demonstrates the presence of both elemental Ti and C and the measured elemental ratio of each component is given in Figure 2b. However, the small Al content indicates residual aluminum that is reduced substantially after repeated washing cycles. The oxygen and fluorine signature comes from Ti$_3$C$_2$T$_x$, where T$_x$ represents $\text{–OH}$ and $\text{–F}$ functional groups. In addition, the FTIR spectrum of exfoliated MXene in transmittance mode after mixing with KBr powder was collected and the results are presented in Figure S3. The vibrational band observed at 606 cm$^{-1}$ represents out of plane vibrations of Ti–C. The band positions noted at 1385 and 3504 cm$^{-1}$ correspond to stretching vibrational modes of

![Figure 2. EDS elemental analysis of MXene extracted from MAX after chemical exfoliation.](image)

![Figure 3. (a) X-ray diffraction spectra of MAX and chemically exfoliated MXene, (b–e) XPS deconvoluted spectra of MXene and its individual elemental (Ti 2p, C 1s, and O 1s) deconvoluted peak fittings.](image)
−OH groups associated with Ti. The bands observed at 462 and 649 cm\(^{-1}\) indicate Ti−O from hydroxyl functional groups and oxide nanoparticles. The exfoliated MXene contains adsorbed water molecules and C−F, supporting the spectrum bands at 1641 and 1076 cm\(^{-1}\) respectively. As we will discuss later, the oxygen in the hydroxyl group is not detrimental for sensing. However, it is very important to rule out any formation of quality MXene with primary elements Ti and C. Practices to develop controlled exfoliation processes for the synthesis of a stacked MXene structure without the aid of a longer post-sonication process and etching chemicals could enrich charge transport properties and ultimately lead to superior performance of devices such as sensors. The crystalline features of the MAX phase of the material before and after chemical etching were analyzed using X-ray diffraction (XRD) measurements, and the results are presented in Figure 3a. The vanishing of the dominant MAX phase peak around 2\(\theta\) ≈ 37.9° and shifting of peak at 2\(\theta\) ≈ 9.65° in the MAX phase to a lower angle confirm the formation of 2D MXene. The calculated interlayer spacing (9.89 Å) and lattice parameter (19.53 Å) at the lower angle peak position of MXene (002) are consistent with previous reports indicating the successful exfoliation of MXene layers. Other diffraction peaks at 2\(\theta\) ≈ 9.03°, 18.19°, 25.20°, 27.62°, 34.19°, 43.51°, 47.87°, 52.57°, 57.47°, 60.93°, 66.62°, and 68.31° correspond to the bulk stacked MXene. The lower angle shifting of the (002) peak from 2\(\theta\) ≈ 9.65° to 8.94° further confirms the exfoliated MXene material with an expanded interlayer distance (from 9.10 to 9.89 Å).

The X-ray photoelectron spectroscopy (XPS) analysis of chemically treated MAX-phase ceramic materials, as described above, was performed to evaluate the chemical environment of the constituent atoms (such as titanium, carbon, oxygen, fluorine) and presence of adsorption species (such as −F, −OH, =O, etc.). XPS measurements were made using the monochromatic Al Ka (1486.6 eV) radiation mentioned above. Figure S4 shows the full XPS survey of the synthesized MXene with C 1s, Ti 2p, O 1s, and F 1s with their relative energy values in the binding energy spectrum. The XPS full survey spectrum confirms the removal of the intermediate Al layer and the assembly of a MXene layered structure. The individual elemental peaks along with their deconvoluted peaks originating from the presence of underlying chemical species are shown in Figure 3b–e. The Ti 2p spectrum has two peaks around 456 and 462 eV, corresponding to Ti 2p\(_{3/2}\) and Ti 2p\(_{1/2}\) respectively, due to spin-orbit splitting. After deconvolution, the peak split for Ti 2p\(_{1/2}\) was observed at 455.37, 455.96, 457.24, and 458.98 eV corresponding to C−Ti, Ti−Ti\(^{3+}\), C−Ti\(^{3+}\), and TiO\(_{2}\) respectively. Similarly, for Ti 2p\(_{3/2}\) the de-convoluted spectrum split into 461.16, 461.82, 462.98, and 464.79 eV corresponding to C-Ti, C-Ti\(^{3+}\), C-Ti\(^{3+}\), and TiO\(_{2}\), indicating successful exfoliation of MXene. For the C 1s spectra (Figure 3c), the deconvoluted peaks were fitted at 282.51, 284.60, and 287.21 eV, corresponding to C−Ti−T\(_{a}\) (moiety I, II, III, or IV), C−C, and CH\(_{x}\)/C−O, respectively, confirmed the attachment of surface functional groups such as −OH, −O, and −F on the surface and edges of stacked layered assembly during Al removal and washing cycles. In the case of the O 1s region, as presented in Figure 3d, the XPS peaks are fitted at 529.82, 530.86, 531.86, and 532.75 eV relating to Ti−O, C−Ti−O\(_{x}\), Al\(_{2}\)O\(_{3}\), and the adsorption of water, respectively. The O 1s deconvoluted spectra demonstrate...
that exfoliated MXene contains surface-active functional groups and adsorption of moieties along with the presence of minute reaction byproducts. Finally, the deconvoluted F 1s spectrum assigned at 684.87, 685.73, 686.39, and 687.99 eV (Figure 3e) corresponding to C-Ti-F, TiO2-Ti-F, AlFx, and Al(4F)x, respectively, indicates the attachment of the –F functional element during the exfoliation and formation of reaction byproducts. Thus, the results of the XPS analysis confirm the evolution of the Ti3C2Tx-MXene layered structure along with surface-active groups and edges from the ceramic MAX phase on chemical etching. Further, the measured specific surface area (see Figure S4) and the average pore size of the exfoliated MXene are 7.8 m2/g and 19.5 nm, respectively, which are similar to the previously reported values. As we will see below, the effectively exfoliated MXene possesses high sensitivity and a low detection limit of 4-NP in the electrochemical detection.

2.2. Electrochemical Behavior of MXene. The electrochemical tests of the bare GCE and MXene-coated GCE (MXene/GCE) were performed in a standard electrochemical cell system with 0.1 M PBS used as the electrolyte solution. Figure 4a presents the cyclic voltammetry (CV) of tested electrodes with a scan rate of 100 mV/s in similar testing conditions. As seen in the figure, the peak current intensity of MXene/GCE electrodes was significantly larger compared with that of the bare GCE, indicating an accelerated rate of electron transfer due the superior electrical conductivity along with a notable surface area of MXene. In addition to that, the CV test was conducted to analyze the electrochemical activity of MXene-modified GCE electrodes toward 4-NP (total concentration ≈ 100 μM/L) in PBS (0.1 M) electrolyte at pH 3. Before addition of 4-NP into the electrolyte solution, no considerable changes in the oxidation and reduction peak were observed for both tested electrodes. After the addition of 4-NP, the MXene-modified electrode displays an anodic peak in the potential range from ~0.85 to ~0.90 V as shown in Figure 4a. The observed irreversible anodic peak current for MXene/GCE electrodes strongly explains the conversion of 4-NP to 4-hydroxymaminophenol (4-HAP) by a direct reduction process of four electrons and a four proton transfer process (Figure 4b). The possible catalytic electrochemical reaction and sensing mechanism of the prepared MXene-modified electrodes and subsequent reduction process of 4-NP are given by eqs 1 and 2.

\[
\text{Ti}_3\text{C}_2\text{T}_x + 4e^- \rightarrow (\text{Ti}_3\text{C}_2\text{T}_x)^{4-} \tag{1}
\]

\[
(\text{Ti}_3\text{C}_2\text{T}_x)^{4-} + 4 - \text{NP} + 4\text{H}^+ \rightarrow \text{Ti}_3\text{C}_2\text{T}_x + 4 - \text{HAP} + \text{H}_2\text{O} \tag{2}
\]

In the above catalytic reaction, first, MXene (Ti3C2Tx) was electrochemically reduced into (Ti3C2Tx)4-. Subsequently, 4-NP was chemically reduced to 4-hydroxamino phenol (4-HAP). Note that we did not observe any cathodic peaks for the reversible reaction leading to the transformation of 4-HAP to 4-NP. The interesting aspects of electrochemical conversion of 4-NP to 4-HAP using exemplary MXene layer materials can be explained as follows: The surface-exposed titanium atoms combined with a robust carbon elemental composition of Ti3C2Tx create more conducting channels for electron transport. The stacked layers of bulk MXene exfoliated from MAX form accordion-like structures, preferably having more surface reactive sites, which facilitate both electrolyte and electron transfer without any barrier during the electrochemical reaction process. Inherently, the abundance of active functional groups such as –OH, –F, and =O leading to the negative surface charges of MXene benefits the sensing of positively charged analytes. Therefore, the synthesized MXene layered structure displayed an enhanced electrochemical performance and catalytic reduction and was a more affordable candidate for electrochemical detection of 4-NP. We emphasize here that the above observed four-electron catalytic reduction process of our MXene is a result of quality MXene layer synthesis following our synthesis protocols.

To explore the optimum pH condition to evaluate the electrochemical reaction of MXene-modified electrodes for reduction of 4-NP, electrochemical CV measurements of MXene/GCE electrodes were further performed under different pH conditions in the presence of 4-NP (100 μM) at pH 3, 5, and 7, as shown in Figure 4b. The recorded CV curve at pH 3 showed a distinct anodic peak current value in the potential range from ~0.85 to ~0.90 V compared with other (5 and 7) pH conditions. As plotted in Figure S5, the linear relationships between the pH and oxidation peak potential (Epa), with a slope value of 49 mV, demonstrate an ideal theoretical value (59 mV), revealing an equal number of electrons and protons involved in the catalytic oxidation process. From Figure S5, it can be observed that the very distinct oxidation peak current of 4-NP at pH 3 (this optimum pH condition for the electrochemical reactions of MXene with 4-NP was thus chosen for sensing experiments in our work). Based on this near ideal catalytic reduction process, the pH 3 value at the MXene surface facilitates an equal number of 4-NP molecular conversion as the latter one finally converts to the same

Figure 5. Liner regression fitting for the anodic peak current against scan rate (a) adsorption and (b) diffusion-controlled electrochemical reduction of 4-NP by MXene.
number of 4-hydroxy aminophenol; please see Figure 4b for the schematic representation of the catalytic process. The effect of scan rate (20 to 120 mV/s) on the anodic peak current of fabricated MXene/GCE electrodes was measured using CV to explore the reaction kinetics in the presence of 100 μM 4-NP concentration. As shown in Figure 4c, the peak current gradually increased upon increasing the scan rate from 20 to 120 mV/s along with slight shifting of the irreversible reduction peak potential toward negative values, indicating irreversibility in electrochemical reduction of 4-NP occurring at the MXene/GCE electrode surface. In order to understand the mechanism and kinetics of charge transfer between 4-NP molecules and MXene sensor during the above irreversible reduction processes, the cathodic current was further analyzed by plotting the peak current vs scan rates and peak current vs square root of the scan rates, respectively. Figure 5 shows the comparison of peak current fitting with scan rate as well as the square root of the scan rate of voltammetric cycling operation. Results indicate that the cathodic current sensed by MXene electrodes is an adsorption-controlled process ($R^2 = 0.9928$) in contrast to a diffusion controlled one ($R^2 = 0.9541$). This explains that much of the molecule transport occurs from the aqueous bulk to the interface. The electrochemical behavior of GCE and MXene/GCE electrodes was investigated via CV in a standard redox probe of 5 mM $\text{[Fe(CN)}_6\text{]}^{3-/4-}$ aqueous solution containing 0.1 M KCl. As supported by Figure 6a, modification of MXene increased the peak current of the GCE. In addition, an increasing peak current for higher scan rates was observed for MXene/GCE electrodes. In addition to that, electrochemical impedance spectroscopy (EIS) of the bare GCE and MXene-modified GCE was performed in a standard redox probe of 5 mM $\text{[Fe(CN)}_6\text{]}^{3-/4-}$ aqueous solution containing 0.1 M KCl. From EIS measurements, the charge transfer resistance ($R_{ct}$) between the electrode surface and the solution was extracted from the size of the semicircle in the Nyquist impedance plot based on Randles’ equivalent circuit model. As shown in Figure 6c, the MXene/GCE electrodes show a smaller semicircle with a low charge transfer resistance ($R_{ct} \approx 249.34 \Omega$), much lower compared with those from the bare GCE ($R_{ct} \approx 527.01 \Omega$). This is attributed to an accelerated electron transfer between the electrode surface and solution by MXene materials. With the low resistivity feature of $\text{Ti}_3\text{C}_2\text{T_x}$ compared to the GCE, the overall conductivity of the modified working electrode (MXene/GCE) drastically increases, leading to a high electron transfer. This also demonstrates the role of MXene as a conducting platform for charge transport in addition to serving as an active material for electrochemical reduction of 4-NP.

2.3. Sensitivity and Limit of Detection. The quantitative analysis of different 4-NP concentrations, including the detection limit, using MXene/GCE electrodes was studied by differential pulse voltammetry (DPV) technique. Figure 7a shows the DPV response of the electrochemical reduction of 4-NP using MXene/GCE electrodes at 0.1 M PBS (pH 3). As expected, the DPV peak current increased gradually upon continuous addition of 4-NP, which indicates the rapid increase of the peak current with the concentration. The consequent calibration plot between reduction DPV peak current readings and known concentrations of 4-NP with a linear regression analysis fit.
electrochemical reduction of 4-NP by MXene electrodes (Figure 7a). In addition, the linear regression analysis of subjected 4-NP concentrations was fitted with respective peak current values as given in Figure 7b. The resulting correlation shows two linear sensing regimes (corresponding to a linear relationship between the DPV peak current change vs 4-NP concentration) for 4-NP with correlation coefficients of 0.995 and 0.985. The first regime corresponds to a concentration window of 0 to 10 $\mu$M and the second one corresponds to a concentration window of 10 to 100 $\mu$M 4-NP. Furthermore, comparing the slopes of two sensing regimes, the fabricated MXene/GCE electrodes show more sensitivity at the lower concentration window compared to the higher concentration window.

The electrochemical chemical reduction of 4-NP on the surface of exfoliated stacked MXene was hindered at higher concentrations due to the decreased active sites by the irreversible adsorption controlled process. The calculated sensitivity, limit of quantification (LOQ), and limit of detection (LOD) are about 16.357 $\mu$A $\mu$M$^{-1}$ cm$^{-2}$, 0.1517 $\mu$M/L, and 45.34 ± 1.96 nM/L, respectively, from the standard formula.

Table 1 provides a comprehensive summary of nitrophenol detection using different electrochemical sensors with MXene and other 2D materials. Our experimental result demonstrates it to be one of the best 4-NP sensors in terms of performance that is substantially lower than the permitted limits of 4-NP in drinking water. Therefore, chemically exfoliated stacked Ti$_3$C$_2$Tx MXene layers show excellent electrochemical and catalytic activity with a great linear response and lower LOD toward detection of 4-NP.

### 2.4. Selectivity, Interference, Reproducibility, and Real-Time Analysis of the MXene 4-NP Sensor

Reliability, reproducibility, interference with other environmental analytes, and real-time detection methodology development are key components of sensor technologies that prompted us to further...
extend the present study to identifying the potential of the MXene 4-NP sensor. Experiments were performed to study the selectivity of the MXene sensor using DPV technique with the introduction of similar derivatives to 4-NP such as chlorophenol, aminophenol, phenol, benzoic acid, and cations such as $K^+$, $Na^+$, and $Mg^{2+}$. As given in Figure 8a–f, negligible changes in the reduction peak current were observed in the presence of homologues of 4-NP, even at higher concentrations. This is attributed to the fact that our MXene sensor is indeed more selective to 4-NP. The interference study was also conducted by comparing DVP current signals with and without addition of some common interfering inorganic ions, and their corresponding DPV curves are presented in Figure 8f. It can be observed that the discriminating ability MXene toward 4-NP was not influenced in the existence of $Na^+$, $K^+$, and $Mg^{2+}$ tested under 50 $\mu$M/L dosage. As summarized in Table S1, the interfering phenolic derivatives and common metal ions have a smaller effect (<6%) on the detection of 4-NP. These results clearly indicate that the fabricated MXene electrochemical sensor possesses excellent selectivity and higher sensitivity along with inertness toward common interfering agents in water.\(^{51-63}\) The selectivity toward 4-NP over other phenolic interference derivatives can be explained as follows: During the chemical exfoliation process, a number of surface-active functional groups such as $-OH$ and $-F$ get anchored on the MXene surface and these active groups are more favorable for specific reactions with 4-NP in a mixed environment during the reduction process. During the electrochemical reaction, the nitro group in 4-NP (in the $para$ position with respect to the hydroxyl group) readily underwent an electrophilic substitution by the $-OH$ group, leading to the conversion of 4-NP to 4-hydroxyaminophenol (see Figure 4b) without intermediate formation.\(^{64}\) This electrophilic substitution reaction only occurred in 4-NP and not with other similar phenolic derivatives, explaining the selectivity of 4-NP to others in Figure 8. The operational repeatability of the electrochemical sensor was evaluated by using DPV techniques for the three similarly prepared MXene/GCE electrodes tested for 3 $\mu$M/L, 5 $\mu$M/L, and 7 $\mu$M/L 4-NP detection. The results indicate no considerable variation in the oxidation peak–current response as shown in Figure 9a and Figure S6. Moreover, the fabricated electrodes show a relative standard deviation (RSD) of $\sim$1.44% for three independent successive measurements, thereby suggesting a good reproducibility of the MXene environmental electrochemical sensor for 4-NP detection. The stability of the MXene was tested by doing electrochemical cycling at three different concentrations with three times recycling at each concentration and then characterizing the MXene material by SEM (the material was gently scratched from the electrode surface, and its SEM was performed). As supported by the SEM image (Figure S6), the stacked MXene structure remains intact after multiple sensing experiments. Additionally, minimal changes in the chemical stoichiometry after sensing experiments, as probed by TEM and EDS measurement (Figure S6), further strengthen MXene’s sensing application. Further detailed experimental studies are required to fully understand the structure–property relations of MXene electrodes during catalytic reduction of 4-NP.\(^{65}\) Finally, the fabricated MXene/GCE sensors were tested in natural water such as tap water modified at pH 3 (in accordance with the maximum signal shown in Figure 4a,c) to establish their selectivity within real environmental matrices. While we intend to further explore developing water-based nitrophenol sensors at other pH values, the reported result in this work is particularly important to test the water samples in a low pH soil–water system, causing consumption of certain water-borne metals in plant intakes. This vital global environmental issue is of concern. Different amounts of 4-NP were spiked into the tap water samples containing various known concentrations. The DPV technique was applied to detect the reduction peak current of the tap water samples with different 4-NP contents. As supported by Figure 9b, the fabricated MXene/GCE electrode has discrete anodic peak currents with respect to the concentration. Moreover, as shown in Table 2, the protocol for recovery analysis was applied to further strengthen the applicability of the fabricated 4-NP electrochemical MXene sensor in aqueous media. The MXene sensors demonstrated a recovery percentage between 95 and 99 with a relative standard deviation of 1.6 to 3.3%.

3. CONCLUSIONS

In conclusion, a novel and reliable Ti$_3$C$_2$Tx-based MXene electrochemical sensor was successfully developed for selective

![Figure 9](image-url)
identification of 4-NP in water via catalytic reduction pathways. Although acid-based etching of metal atoms and exfoliation of the MAX phase material is widely employed for 2D MXene synthesis, we emphasize a selective chemical etching and exfoliation producing quality MXene layers as a key to achieving high-quality 4-NP sensors. These sensors follow an underlying adsorption mechanism of the charge transfer process. The fabricated MXene/GCE sensors exhibited an excellent electrochemical performance to detect 4-NP with a superior sensitivity of 16.370 μA μM⁻¹ cm⁻² and low detection limit as low as 0.04 μM. The chemically exfoliated stacked MXene structure promoted the formation of efficient charge-transport layer due to its excellent electrical conductivity and also exhibited an active role in the catalytic reaction during reduction of 4-NP. Furthermore, the sensors have successfully demonstrated reliability, reproducibility, and the continuous monitoring of 4-NP in tap water samples with negligible interference from frequent interfering species. Overall, Ti₃C₂Tₓ-based pure MXene promises a reliable noninvasive advanced nanomaterial for 4-NP environmental pollutants in soils and the water network.

4. EXPERIMENTAL SECTION

4.1. Synthesis of 2D MXene. Layered stacked MXene (Ti₃C₂Tₓ) was synthesized from 3D ceramic MAX (Ti₃AlC₂) phase materials using selective removal of the Al layer in the presence of strong etchant hydrofluoric acid solution (HF, >49%). Initially, 5 wt % MAX phase powders were gently mixed with the desired amount of etchant solution. The careful step-by-step addition of MAX powder into the HF solution is mandatory in order to avoid a violent exothermic reaction. The etching reaction was performed at 50 °C for about 36 h under continuous stirring conditions. After completion of the etching experiment, the exfoliated MXene was extracted by continuous washing with water via centrifugation at 3500 rpm for 10 min. The washing cycles were repeated with a copious amount of water until the pH of the supernatant reached between 5 and 6. The obtained MXene slurry was again washed with water and ethanol during vacuum filtration (0.22 μm pore size PTFE membrane). The final cake-like wet MXene was vacuum-dried at 27 °C for 48 h to get final dried MXene powders that were stored in a vacuum desiccator to avoid oxidation. The resulting MXene powders were used for electrochemical experiments without further modification or processing.

4.2. Characterization. The morphological feature of exfoliated MXene was observed from a scanning electron microscope (FESEM, SU8010, Hitachi) inbuilt with an energy-dispersive spectroscopy (EDS). Assembly of the different stacked layer structures of MXene was further characterized using transmission electron microscopy (TEM) using an FEI Tecnai G230. The crystalline structural features of MXene after chemical exfoliation were examined using an X-ray diffractometer (XRD, PANalytical, XPert PRO, Netherlands) with Cu Kα radiation (λ = 1.54 Å) operated at 30 kV at a measured step size of 0.05°. The elemental distribution of exfoliated MXene was characterized using X-ray photoelectron spectroscopy (XPS, Thermo Scientific ESCALAB 250Xi, UK).

4.3. Electrochemical Measurements. In this work, all electrochemical studies on MXene were performed using the three electrode systems with a controlled electrochemical analyzer (Biologics SP-150). The MXene-coated glassy carbon electrode hereafter referred to as MXene/GCE was used as the working electrode. A platinum wire (Pt) and 3 M KCl saturated Ag/AgCl electrodes served as the counter and reference electrodes, respectively, throughout the experiments. MXene-coated GCE electrodes were prepared as follows: the desired amount of slurry MXene was prepared by dispersing MXene powder (5 mg) into ethanol (2 mL) and then subjecting to a 30 min bath sonication. Subsequently, 5 μL of aliquot was dropped onto the pre-cleaned GCE, then allowed to air dry for about 30 min, and then washed with 0.1 M phosphate buffer solution (PBS). The electrochemical analysis was conducted in 0.1 M PBS solution at 25 ± 2 °C. Cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) were used to study the electrochemical performance of pure and MXene-modified GCE electrodes in the electrolyte containing 5 mM [Fe(CN)₆]³⁻/⁴⁻ in 0.1 M KCl. The frequency range is between 0.01 and 100 kHz, and the amplitude is 5 mV. All electrochemical analyses were performed more than three times, and the results are presented in standard error.

ASSOCIATED CONTENT

Supporting Information
The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.2c06505.

Additional figures (SEM and HR-TEM characterization of the MAX materials, XPS full survey spectrum, and BET analysis), selectivity, interference study, and reproducibility test of the MXene/GCE sensor (PDF)

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Notes
The authors declare no competing financial interest.

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