Abstract: The Lyhamyar deposit is a large Sb deposit in the Southern Shan Plateau, Eastern Myanmar. The deposit is located in the Early Silurian Linwe Formation, occurring as syntectonic quartz-stibnite veins. The ore body forms an irregular staircase shape, probably related to steep faulting. Based on the mineral assemblages and cross-cutting relationships, the deposit shows two mineralization stages: (1) the pre-ore sedimentary and diagenetic stage, and (2) the main-ore hydrothermal ore-forming stage (including stages I, II, and III), i.e., (i) early-ore stage (stage I) Quartz-Stibnite, (ii) late-ore stage (stage II) Quartz-calcite-Stibnite ± Pyrite, and (iii) post-ore stage (stage III) carbonate. The ore-forming fluid homogenization temperatures from the study of primary fluid inclusions in quartz and calcite indicate that the ore-forming fluid was of a low temperature (143.8–260.4 °C) and moderate to high-salinity (2.9–20.9 wt. % NaCl equivalent). Hydrogen and oxygen isotopes suggest that the ore-forming fluids of the Lyhamyar deposit were derived from circulating meteoric water mixed with magmatic fluids that underwent isotopic exchange with the surrounding rocks. Sulfur in Lyhamyar was dominated by thermochemical sulfate reduction (TSR) with dominant magmatic source sulfur. The lead isotope compositions of the stibnite indicate that the lead from the ore-forming metals was from the upper crustal lead reservoir and orogenic lead reservoir. On the basis of the integrated geological setting, ore geology, fluid inclusions, (H-O-S-Pb) isotope data, and previous literature, we propose a new ore-deposit model for the Lyhamyar Sb deposit: It was involved in an early deposition of pyrite in sedimentary and diagenetic stages and later Sb mineralization by mixing of circulating meteoric water with ascending magmatic fluids during the hydrothermal mineralization stage.

Keywords: fluid inclusions; (H-O-S-Pb) isotopes; Lyhamyar Sb deposit; Southern Shan Plateau; Eastern Myanmar

1. Introduction

In the world market, antimony is a critical metal and one of the important metals in short supply [1,2]. In 2014, Myanmar mined 9000 metric tons of antimony ores [1,3], establishing Myanmar...
as a significant global source of antimony ore, and most of the ore was exported to China. A current estimate of the total resource of antimony in Myanmar is about 1,016,047 metric tons [1,4]. Antimony deposits are broadly located in Myanmar, forming an important metallogenic province in South East Asia. Myanmar is located in a geologically complex region within the Naga Hill at the northeastern part of the Indian Ocean (Figure 1; [5,6]) and extends south to the northern end of the Sunda-Andaman arc. This arc system collided with the Indian continent along the eastern end of the India-Asia collision zone and the Himalayas to the east [6,7]. Myanmar has excellent metallic and non-metallic mineral deposits, and the variety of these deposits have generated world-class mines during the last few decades [6–24], reflecting the country’s varied geology and metallogeny.

Figure 1. Global tectonic context of Myanmar, with the location of the study area. EHS, Eastern Himalayan Syntaxis: MBT, Main Boundary Thrust; RRF, Red River Fault: TPFZ, Three Pagoda Pass Fault (modified after [5,6]).
The numerous Sb deposits in Myanmar define the largest Sb provinces in SE Asia (Figure 2; [1]), and Myanmar has more Sb occurrences than Thailand, although Thailand also has many antimony ore localities. Antimony deposits in Myanmar occur mostly within the eastern part of the Shan Plateau and Mogok–Mandalay–Mergui Metallogenic Province in the east of Myanmar. The authors of [2] classified Myanmar antimony deposits into two types based on the nature of the antimony deposits, lithological setting, form of the ore body, ore minerals, ore elements, and resources: Type I shear zone-hosted; Type II stockworks (IIa sulphide type and IIb low sulphidation type). The Lyhamyar antimony deposit has been explored by the Pa-O National Organization and Myanmar Government since 1991. Previous geological research of the deposit was mainly confined to describing the geology of the Lyhamyar Sb orefield and the surrounding area [4,25]. Although Myanmar is currently the second largest Sb-producing country in the world, no systematic exploration activities have been undertaken using modern technology. In this study, we (1) present an overview of the geological setting and paragenesis of the mineral-forming stages, and (2) describe the composition, source, and evolution of the ore-forming fluids using geology, fluid inclusions, and H-O-S-Pb isotopes of the Lyhamyar ore deposit.

2. Regional Geologic Setting

The regional geologic setting of the Lyhamyar Sb deposit is shown in (Figure 2; [1]). The accretion of several continental microplates and island arc terranes is dominated by the Mesozoic-recent geology of SE Asia that rifted from Gondwana, migrated, and eventually sutured onto the South China Craton and Eurasia (e.g., [15,16,22,23,26–38]). The closing stage of the Tethys Ocean is represented by a history of rifting and suturing, and these suture zones separately rendered much of SE Asia as a collage of continental blocks [22]. The subduction of the Indian oceanic crust beneath western Sundaland resulted from NE movement of the Indian plate during the Mesozoic to the Early Cenozoic; the convergence became increasingly oblique because the Indian plate rotated clockwise during the Cenozoic (e.g., [26,38,39]). When the Indian continental crust became attached to the western part of Myanmar (e.g., [38,39]), subduction beneath Sundaland largely terminated during the Miocene [31,39,40] and Sundaland was detached from stable Sibumasu [22,38,41,42], which is the continental microplate interpreted to underlie much of eastern and central Myanmar.

Then, western Myanmar moved progressively north relative to Sundaland during the latest Paleogene, along the Sagaing Fault and other structures [34,38,43]. In Thailand and Myanmar, the Three Pagodas Fault Zone and Mae Ping Fault Zone represent Paleogene transpression, resulting in the development of a broad NW-SE trending strike-slip fault network [38,42,44–49]. There is also clear evidence that E-W trending strike-slip fault systems changed from right-lateral to left-lateral on the Shan Plateau in eastern Myanmar (e.g., [38,50–54]).

The authors of [1] documented that most occurrences of antimony are hosted by/or are in the vicinity of major fault systems (Kyaukkan, Panlaung, Pupan, Mae Ping, Three Pagodas, and Ranong), which appear to have reactivated the earlier tectonic structures and/or, in his view, were developed in response to the collision of the Indian continental plate with Eurasia. The Shan Plateau in Myanmar has over 46 antimony occurrences and most of them are associated with Ordovician to Silurian sequences of argillaceous and phacoidal limestone and Permian dolomitic limestone. The Lyhamyar Sb deposit lies in the southern Shan Plateau and is located in the eastern part of the Sagaing Fault, eastern Myanmar.
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Figure 2. Relationship of antimony deposits in Myanmar and Thailand to Cenozoic faults (modified after [1]). Granitoid Belts are taken from Khin Zaw [55].

The research area is situated in the southern part of the Shan Plateau, Shan State. The Shan-Thai or Sibumasu [22,38,41,42] is a continental block extends from Malaysia and Thailand through eastern Myanmar into China, and the Shan Plateau is a component of the Shan-Thai or Sibumasu block. The Shan Plateau is underlain by Late Proterozoic metasediments and lower Paleozoic rocks of dominantly siliciclastic sequence overlain by Paleozoic carbonates [8,23,38,56]; above this succession, there are Permo-Triassic carbonates [24,38,57]. Restricted, marine clastics, carbonates, and continental red beds occur above the Permo-Triassic limestone. The western margin of the plateau is established by Late Carboniferous to Early Permian slates [38,58,59]. The Shan Plateau extends into the Myanmar Central Basin to the west, and this transition is established by outcrops of the Mogok Metamorphic
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3. Ore Deposit Geology

The Lyhamyar Sb ore deposit lies in the north of the Hti Chaw Range, 20 km south of Hopong Township. The deposit was found in 2004 by local people. The present license of the area is held by the Ruby Dragon Co. Ltd. (Yangon, Myanmar). The Lyhamyar potential ore resource has been estimated at 108,450 metric tons of antimony ore with a grading 10.86–25.66% Sb [1,3,4].

In the study area, the rock sequences are mainly composed of Late Proterozoic Chaung Magyi Group (slate, phyllite, gneiss, and metagreywacke) and Paleozoic rocks such as sandstone, quartzose sandstone, shale, and limestone. These rocks form a large anticline, plunging to the north under Cambrian Molohein Group (Figure 3; [25,63,64]). The small bodies and dykes of granite are intruded into the biotite schist of Late Proterozoic Chaung Magyi Group, which is located in the east of the Nawng Son village.

This granite is medium- to coarse-grained, porphyritic, and hypidiomorphic-granular in texture. It is essentially composed of the phenocrysts of the potash feldspars, quartz, biotite, plagioclase, and minor accessories such as rectangular opaque minerals are also observed. The SiO₂ concentration...
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ranges between 70.4 wt. % and 75.02 wt. % indicating a felsic composition. The contents of \( \text{Al}_2\text{O}_3 \) varied between 10.99 wt. % and 11.88 wt. %, \( \text{K}_2\text{O} \) ranged from 4.4 wt. % to 5.71 wt. %, \( \text{Na}_2\text{O} \) from 1.84 wt. % to 2.21 wt. %, and total alkali composition (\( \text{Na}_2\text{O} + \text{K}_2\text{O} \)) from 6.24 wt. % to 7.92 wt. %. \( \text{P}_2\text{O}_5 \) contents were less than 0.5 wt. %. According to the mineral composition and textural characteristics, the granitic rocks of the study area exhibit calc-alkaline plutonic affinity and contain strong peraluminous, S-type granitoid rocks [64]. Although the age of the intrusion is not known, their textural and chemical composition appears to be similar to those Eocene to Miocene intrusions along the Mogok Metamorphic Belt [55].

The Lyhamyar Sb deposit is located in the Linwe Formation of Early Silurian age. This Formation is composed of medium- to thick-bededded, light grey, pink and purple colored, phacoidal limestone and sometimes, interbedded with whitish-grey to ashy grey colored, well-jointed, thin- to medium-bededded shale. The lower part of this formation is characterized by medium- to thick-bededded, grey to bluish-grey colored, sub-phacoidal limestone intercalated with yellowish-grey to brown thin-bededded shale. The upper part of the Linwe Formation consists of purplish to pink colored, thin- to medium-bededded, fine-grained, wavy discontinuous, unfossiliferous argillaceous limestone showing phacoidal structure. These structures are well exposed around the Lyhamyar deposit area. In some places, minor open folds occur in this limestone.

The Lyhamyar antimony orefield is considered to belong to the syntectonic quartz stibnite veins and breccias [1], located in argillaceous and phacoidal limestone of the Mibayataung Group (Silurian). The ore body occurs as an irregular shaped form, probably related to steep faulting. The host rock unit to the mineralization includes bluish grey color, medium-thick bedded limestone, intercalated with thin-bededded shale.

These rocks strike in the NNE-SSW direction (200° Azimuth) with a rather steep dip of 30° to 50° to SE, and are locally silicified in the fault zone of the folded limestone of the Linwe Formation (Early Silurian). In the Lyhamyar deposit, stibnite occurs as a major ore mineral and the gangues are generally composed of quartz and calcite.

Seven zones of stibnite veining are found in the Lyhamyar deposit, and they are fault-bounded and fracture-controlled mineralization as they form as irregular rosettes and narrow discontinuous vugs in the veins and druses of the host sedimentary rocks. The vein thickness is about 0.5 to 1 m thick and 30.6 to 137.2 m in length. In some parts of the larger ore bodies, stibnite occurs in clusters of radiating crystals and in massive aggregates. Small angular veins of quartz occur in the antimony minerals, filling in fractures of the host rock, and they are roughly parallel to the strike of the main breccia zone. The deposit-scale geological map of the Lyhamyar Sb deposit is shown in (Figure 4; [65]).

The wall rock alteration in the Lyhamyar deposit is developed close to the mineralized quartz veins. These ore-related hydrothermal alterations include silicification, calcitization, and oxidation (Figure 5). Silicification consists of disseminated quartz, veinlet quartz, and vuggy quartz. The silicification zone is accumulated spatially to the ore body within the fracture zone (Figure 5a,b). Vugs typically form through dissolution of fragments or phenocrysts in the host rocks. Calcitization is shown chiefly within the wall rocks outside the ore body (Figure 5b). Oxidation is an obvious surface indication of mineralization in the Lyhamyar deposit. It is also commonly found that the oxidized zone overlies the antimony-bearing sulphide zone. The reddish iron oxide in this zone is the major product of oxidation from the sulphide mineral of the ore body from pyrite. The oxidized ore zone commonly served as capping of the sulphide. The setting and nature of the oxidation of the Lyhamyar deposit are shown in (Figure 5c).
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Figure 4. Deposit-scale geological map and cross-section of the Lyhamyar antimony deposit (modified after [65]).

Figure 5. Typical alteration samples of the Lyhamyar antimony deposit. (a) Silicification with stibnite mineral; (b) silicification and calcitization with the limestone host rock; (c) oxidation on the stibnite ore. Abbreviations are as follows: Stb, stibnite; Qtz, quartz; Cal, calcite.

4. Sampling and Analytical Techniques

For this study, fresh ore and altered country rock samples were collected for systematic petrography, mineralogy, and testing for hydrogen-oxygen, sulfur, and lead isotopes. The samples are from field outcrops and underground tunnels of the Lyhamyar deposit.

4.1. Mineralogical Study

The mineralogical study contains transmitted and reflected light microscopy and scanning electron microscopy (SEM). Twenty polished thin sections and twenty-three thin sections were first studied by reflected and transmitted light microscopy to recognize mineral assemblages, to explain the textural relationships, and to determine the relative timing of ore and gangue minerals. Once the sections of interest for our study were identified, they were marked and photographed before further analysis. Petrographic studies of the various minerals were also conducted on a Leica DM4500P at the Faculty of...
4.2. Fluid Inclusion Studies

Microthermometric measurements of the fluid inclusions were carried out using a Linkam GP600 heating-freezing stage, which was attached to an Olympus-BX51 infrared microscope connected to a high-resolution Hamamatsu infrared digital camera with a tube that has a maximal detection capability of about $\lambda \leq 2.2 \mu m$.

The conventional microthermometric measurement method was used to record heating and freezing temperatures for the fluid inclusions in the quartz and calcite. The measurement accuracy of the estimated temperatures was found to be $\pm 0.1 ^\circ C$. The reproducibility of Th values was often within $1 ^\circ C$ using the cycling technique. However, the reproducibility of the measurements could be as much as $3 ^\circ C$ due to the small size of the inclusions and the poor transparency of the crystals. In general, the rate of heating-freezing was about 0.2 to 5.0 $^\circ C$ /min, but it was less than 0.2 $^\circ C$/min near the phase transformation. Final ice melting temperatures were converted to weight percent NaCl equivalent using the equation of [66,67]. Salinity can be also estimated from melting temperature, using the equation of [68]. Salinity can be calculated with the following Wilkinson’s formula (Salinity wt. % NaCl equivalent) $= -69.7 - 2.617 \text{Tmf} - 0.02603 \text{Tmf}^2 - 0.0000994 \text{Tmf}^3$, where Tmf is the metastable freezing temperature in degrees Celsius.

4.3. Stable and Radiogenic Isotopes

The hydrogen and oxygen isotopic compositions of six quartz samples from the Lyhamyar deposit were analyzed at the Analytical Laboratory of the Beijing Research Institute of Uranium Geology. For H isotopic analyses, fluid inclusion water was released by decrepitation and heating quartz to temperatures above 500 $^\circ C$ using an induction furnace; this water was then reacted with zinc powder at 800 $^\circ C$ [69,70]. Oxygen was extracted from quartz by reaction with BrF5; it was then converted to CO$_2$ on a platinum-coated carbon rod for oxygen isotope analyses [69,70]. Measurements were determined by using a Finnigan MAT-253 mass spectrometer, and values of $\delta^{18}O$ quartz and $\delta D$H$_2$O were reported relative to Vienna standard mean ocean water (V-SMOW); the analytical precision of those measurements was errors of $\pm 2\%$ for $\delta D$H$_2$O and $\pm 0.2\%$ for $\delta^{18}O$quartz.

Sulfur isotope analysis was carried out on stibnite and pyrite at the Analytical Laboratory of the Beijing Research Institute of Uranium Geology using a MAT-251 EM mass spectrometer with analytical procedures almost like those described by [71,72]. As for the S isotope analyses, handpicked stibnite and pyrite samples were crushed into powders of 200-mesh size and placed into a tin capsule. Pure stibnite and pyrite samples (200-mesh) were combusted under vacuum with CuO at 1000 $^\circ C$. Liberated SO$_2$ was frozen in a liquid nitrogen trap after cryogenic separation from other gases. The S isotopic values were reported relative to the Canyon Diablo troilite (V-CDT) standard, and the analytical errors were better than $\pm 0.2\%$.

Lead isotope analyses of stibnite were carried out at the Analytical Laboratory of the Beijing Research Institute of Uranium Geology using a MAT-261 EM mass spectrometer, using the method similarly described in [72–74]. Sulfide samples were dissolved completely in ultrapure acids of HNO$_3$ + HCl at 180 $^\circ C$. The Pb in the samples was separated and purified using a two-column AG 1-X8 anion resin method. Pb isotopic ratios were corrected to reference values of Pb standard NBS-981 [73,75], with analytical reproducibility of $\sim 0.1\%$ (2$\sigma$) for $^{206}$Pb/$^{204}$Pb and $^{207}$Pb/$^{204}$Pb and $\sim 0.2 \%$ (2$\sigma$) for $^{208}$Pb/$^{204}$Pb.
5. Results

5.1. Mineralogy

There are two types of mineralization in the Lyhamyar deposits: (1) Qtz-Stb vein types, the majority of these are influenced by bedding-parallel fractures (Figure 6b,c). Sb minerals usually fill the fractures of limestone (Figure 6d); (2) High-grade massive ores (Figure 6e–g) consisting of Qtz-Stb-Cal±Py.

Figure 6. Field occurrences of mineralization, showing representative minerals in the sedimentary/diagenetic stage and hydrothermal stages I, II, and III at the Lyhamyar deposit. (a) Pyrite(s) showing the limestone host rock in the sedimentary/diagenetic stage; (b,c) quartz (I)-stibnite (I) vein from the limestone host rock during the stage I; (d) stibnite (I) bearing silicified zone of stage I; (e) an assemblage of quartz (II)-stibnite and (II)-pyrite (I) of stage II; (f) quartz (II)-stibnite (II) ore showing massive structure, with fine-grained, subhedral–anhedral stibnite (II) intergrown with quartz; (g) stibnite (II) mineral occurs in acicular form in stage II; (h) development of hydro-fractured host rock breccia with massive stibnite (II)-quartz (II)-calcite (I) mineralized matrix of stage II; (i) radiating and elongated form of stibnite (II) in limestone host rock of stage II; (j) stibnite (II)-calcite (I) assemblage in the host rock of stage II; (k) calcite (II) in a hydraulic fracturing of late crackle breccia assemblage in the host rock of stage III.
Based on the mineral assemblages and cross-cutting relationships, the deposit shows two mineralization stages: (1) the pre-ore sedimentary and diagenetic stage, and (2) the main-ore hydrothermal ore-forming stage in the Lyhamyar Sb orefield. Minor fine-grained euhedral pyrite and calcite (Figure 6a) occur in diagenetic stage. Three sub-stages can be recognized in the hydrothermal ore-forming stage, including the early-ore stage (stage I) with the minerals of quartz (Qtz-I) and stibnite (Stb-I) (Figure 6b,c). The Qtz-Stb-type ore bodies are formed during this stage.

The late-ore stage (stage II) is the major Sb mineralization stage, comprising the Qtz-calcite-Stb ±Py-type stratiform/vein ore bodies. Major minerals include quartz (Qtz-II; Figure 6e-h), fine-grained stibnite (Stb-II; Figure 6e,h,j), radiating and elongated forms of stibnite (Stb II; Figure 6 f,g,i), pyrite (Py-I; Figure 6e), and calcite (Figure 6h–j). The post-ore stage (stage III) recognizes the end of mineralization and is distinguished by the local development of a calcite at the edges of ore bodies and in the host rock (Figure 6k).

In the Lyhamyar deposit, all the mineral assemblages of the various antimony ore zones are generally related. Optical microscopy and SEM studies have shown that ore minerals are dominated by stibnite (Figure 7b–f) and pyrite (Figure 7a,d–f) with some sphalerite (Figure 7d); the gangue minerals include quartz (Figure 7b,c,e,f) and calcite (Figure 7e,f). Common ore textures include vein filling or fissure filling (Figure 7b) and open-space filling of pore spaces (Figure 7f). In the Lyhamyar deposit, a paragenetic sequence for minerals deposit is shown in Figure 8.

Figure 7. Photomicrographs showing the occurrence and texture of ore and gangue minerals in massive sulfide ore. (a) Zoned euhedral pyrite(s) crystal of the sedimentary/diagenetic period; (b) hydrothermal stage (I) stibnite (I) showing fissure filling of the quartz vein; (c) euhedral quartz (II) crystal in the pore space of stibnite (II) of the hydrothermal stage (II); (d) pyrite (I) micro crack developed in the sphalerite of the hydrothermal stage (II); (e) a matrix of calcite (I) associated with quartz (II), both overprinted by a stibnite (II) vein; the included Py (I) may be a late pyrite (I) of the hydrothermal stage (II); (f) pyrite filled in the quartz-calcite-stibnite ore of stage (II). Photo (c) is a scanning electron microscope (SEM) image, and (a,b,d–f) are under a reflected microscope. Abbreviations are as follows: Stb, stibnite; Qtz, quartz; Cal, calcite; Py, pyrite; Sp, sphalerite.
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Minerals
Sedimentary
diagenetic

Hydrothermal stage

| Minerals    | Sedimentary | Hydrothermal stage |
|-------------|-------------|--------------------|
|             |             | Stage I | Stage II | Stage III |
| Pyrite (s)  |             |         |          |          |
| Quartz I    | *           |         |          |          |
| Stibnite I  |             |         |          |          |
| Quartz II   |             |         | *        |          |
| Stibnite II |             |         |          |          |
| Pyrite I    |             |         |          |          |
| Sphalerite  |             |         |          |          |
| Calcite I   |             |         | *        |          |
| Dolomite    |             |         |          |          |
| Calcite II  |             |         |          | *        |

Figure 8. Paragenetic sequence for major minerals of the Lyhamyar antimony deposit. Minerals investigated for fluid inclusions are indicated with an asterisk (*).

5.2. Fluid Inclusions

5.2.1. Fluid Inclusions Petrography

Ten doubly polished thin sections from different samples were carefully checked for suitable fluid inclusions for microthermometric analysis. In the Lyhamyar deposit, fluid inclusions (FIs), including primary, randomly distributed in the growth zones in crystal in the form of the isolated inclusions, and secondary fluid inclusions, usually smaller than primary inclusions and are cross-cutting the grain boundaries, occur in quartz and calcite from two mineralization stages. All FIs data collected in this study were from primary inclusions. Fluid inclusions more than 3 µm in size are used for the microthermometric studies. No workable fluid inclusions were found in the stibnite but a total of 74 fluid inclusions in 40 fluid inclusions assemblages (FIAs) hosted by quartz I (stage 1), quartz II (stage 2), and calcite (stage II) were analyzed in this study. Based on their vapor-to-liquid ratios at room temperature (RT) and their microthermometric behaviors, only one type of FI was recognized: liquid-rich NaCl-aqueous inclusions. These inclusions containing liquid phase from 65–85 vol. % at RT (Figure 9a–d), commonly occur in stage I and stage II at the Lyhamyar deposit.
5.2.2. Microthermometric Results

The results of microthermometric data from the primary fluid inclusions trapped in quartz and calcite from the ore-stage of the Lyhamyar antimony deposit are summarized in Table 1.

Table 1. Summary of the microthermometric data from primary fluid inclusions trapped in quartz and calcite from the ore-stage of the Lyhamyar antimony deposit.

| Stage     | Mineral | Fluid Type | Phases | Number | $T_{m\text{-}ice}$ / °C | Salinity/wt. % NaCl Equiv. | $T_h$ / °C | Density (g/cm$^3$) |
|-----------|---------|------------|--------|--------|------------------------|---------------------------|------------|-------------------|
| Stage I   | Quartz  | P          | L-V    | 42     | −17.9 to −2.3           | 3.9 to 20.9               | 193.4 to 260.4 | 0.817 to 1.022 |
| Stage I   | Quartz  | P          | L-V    | 19     | −13.4 to −0.9           | 1.6 to 17.3               | 165.4 to 189.4 | 1.026 to 1.019 |
| Stage I   | Calcite | P          | L-V    | 13     | −2.7 to −1.7            | 2.9 to 4.5                | 143.8 to 180.6 | 0.911 to 0.954 |

Note: P, primary; n, number of measured fluid inclusion; $T_{m\text{-}ice}$, final melting temperature of ice; (wt. % NaCl eqv.), weight percent NaCl equivalent; $T_h$, total homogenization temperature.

Stage I (FIAs in quartz I) yields $T_h$ (homogenization temperature) values of 260.4–193.4 °C (mean: 224.1 °C, n = 42) (Figure 10a). They have $T_{m\text{-}ice}$ (final melting temperature of ice) ranging from −17.9 to −2.3 °C (n = 42), with corresponding salinities varying from 3.9 to 20.9 wt. % NaCl equivalent (mean: 15 wt. % NaCl equivalent, n = 42) (Figure 10b). The fluid density ranges from 0.817 to 1.022 g/cm$^3$.

Stage II (FIAs in quartz II) yields $T_h$ (homogenization temperature) values of 189.4–165.4 °C (mean: 181 °C, n = 19) (Figure 10c). They have $T_{m\text{-}ice}$ (final melting temperature of ice) ranging from −13.4 to −0.9 °C (n = 19), with corresponding salinities varying from 1.6 to 17.3 wt. % NaCl equivalent (mean: 6.1 wt. % NaCl equivalent, n = 19) (Figure 10d). The fluid densities range from 1.026 to 1.019 g/cm$^3$. 

Figure 9. Petrography of fluid inclusions in the Lyhamyar antimony deposit. (a) Liquid-rich aqueous fluid inclusion (L + V) in quartz of stage I; (b) liquid-rich fluid inclusion (L + V) in quartz of stage I; (c) liquid-rich aqueous fluid inclusion (L + V) in calcite of stage II; (d) liquid rich aqueous fluid inclusion (L + V) in calcite from the ore-stage of the Lyhamyar antimony deposit. Abbreviations: V, aqueous vapor phase; L, aqueous liquid phase.
Stage II (FIAs in calcite I) yields $T_h$ (homogenization temperature) values of 143.8–180.6 °C (mean: 165.5 °C, $n = 13$) (Figure 10e). They have $T_m$-ice (final melting temperature of ice) ranging from −2.7 to −1.7 °C ($n = 13$), with corresponding salinities varying from 2.9 to 4.5 wt. % NaCl equivalent (mean: 3.6 wt. % NaCl equivalent $n = 13$) (Figure 10f). The fluid densities range from 0.911 to 0.954 g/cm$^3$.

Figure 10. Histogram of homogenization temperature (Th) and salinity (wt. % NaCl equivalent) of fluid inclusions in minerals of different assemblages from the Lyhamyar deposit: (a,b) Early quartz (stage I); (c,d) late quartz (stage II); and (e,f) late calcite stage (II).

5.3. H-O Isotopes

The source of ore fluid was identified and characterized by oxygen and hydrogen isotopes. The H-O isotopic values of quartz of the Lyhamyar deposit are listed in Table 2 and plotted in Figure 11; [75]. The oxygen isotopic values of the fluid ($\delta^{18}$O fluid) were calculated using the oxygen isotopic fractionation equation of the quartz-water system: $1000\ln \alpha_{\text{Qtz-H}_2\text{O}} = 3.38 \times 10^6/T^2 - 3.40$ [69]. The temperatures used for calculation were the mean ranges of the homogenization temperatures of the fluid inclusions in the quartz. Then, the values of $\delta^{18}$O fluid were calculated using the $\delta^{18}$O quartz values (14.7 to 17‰) and the average homogenization temperature (stage I, 224.1 °C; stage II, 179.1 °C) of the quartz-stibnite veins. The $\delta^{18}$O fluid compositions ranged from +3.1 to +4.8 ‰, and the $\delta$D fluid composition ranged from −107.0 to −98.6 ‰.
Table 2. Oxygen and hydrogen isotope data of quartz from the Lyhamyar antimony deposit.

| Sample No. | Mineral | Stage  | T_h (°C) | δD Fluid (‰) | δ^18O Quartz (‰) | δ^18O Fluid (‰) |
|------------|---------|--------|----------|--------------|------------------|-----------------|
| MOHLY1     | quartz  | Early  | 224.1    | −98.6        | 14.7             | 4.3             |
| MOHLY2     | quartz  | Early  | 224.1    | −101.1       | 14.9             | 4.5             |
| MOHKA1     | quartz  | Early  | 224.1    | −107.0       | 15.2             | 4.7             |
| MOHKA3     | quartz  | Early  | 224.1    | −100.6       | 16.1             | 4.8             |
| MOHLY3     | quartz  | Late   | 179.1    | −104.2       | 15.1             | 4.0             |
| MOHKA2     | quartz  | Late   | 179.1    | −105.8       | 17.0             | 3.1             |

Note: 1000lnα_{Qtz-H_2O} = 3.38 \times 10^6/T^2 − 3.4 [69].

Figure 11. δD_V−SMOW–δ^{18}O_{fluid} (%) plot of the isotopic compositions of the ore-forming fluids from the Lyhamyar antimony deposit [75].

5.4. Sulfur Isotopic Composition

Sulfur isotope analyses for the sulfide minerals are shown in Table 3 and Figure 12. Sulfur isotopic composition of 10 measurements were analyzed in this study (1 in Py1 from the sulfide sample of wall rock limestone, 5 in stibnite I, and 4 in stibnite II) for samples of all mineralization stages. The δ^{34}S values vary significantly between different minerals: 10.7‰ for pyrite and 4.9‰ to 8.7‰ for stibnite. Moreover, δ^{34}S values in the stibnite decrease from stage I (7.3–8.7‰, n = 5, average 7.74‰) to Stage II (4.9–5.6‰, n = 4 average 5.23‰).
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The Pb isotopic ratio clusters into two groups (A and B). Group A shows relatively high radiogenic lead, its Pb ratios ranged from 18.546 to 18.894, 207Pb/204Pb ratios from 15.707 to 15.790, and 208Pb/204Pb ratios from 38.782 to 39.421. Group B exhibits slightly less radiogenic lead than that of Group A; its 206Pb/204Pb ratios ranged from 17.649 to 18.509, 207Pb/204Pb ratios from 15.533 to 15.658, and 208Pb/204Pb ratios from 38.147 to 38.716. While the Pb isotopic ratios of all stibnite samples vary over a wide range for the Lyhamyar deposit, the difference is fairly consistent within each group.

Table 3. Sulfur isotope compositions of the sulfides from the Lyhamyar antimony deposit.

| Sample No. | Sulfide Type | Stage   | δ34S_{V-CDT} (‰) |
|------------|-------------|---------|------------------|
| MHLY1      | Pyrite      | Diagenetic | 10.7            |
| MHLY2      | Stibnite    | I       | 7.7              |
| MHLY3      | Stibnite    | I       | 7.6              |
| MHLY5      | Stibnite    | I       | 7.4              |
| MLKA2      | Stibnite    | I       | 7.3              |
| MLKA5      | Stibnite    | I       | 8.7              |
| MHLY4      | Stibnite    | II      | 5.1              |
| MLKA1      | Stibnite    | II      | 4.9              |
| MLKA3      | Stibnite    | II      | 5.3              |
| MLKA4      | Stibnite    | II      | 5.6              |

Figure 12. Histogram of δ34S_{V-CDT} (‰) data for stibnite and pyrite from the Lyhamyar antimony deposit. Note that δ34S_{V-CDT} (‰) values decrease from early to late stage in ore formation.

5.5. Pb Isotopes

The Pb isotopic values of stibnite divides of the Lyhamyar deposit are listed in Table 4 and plotted in Figure 13 [72,76]. The Pb isotopic ratio clusters into two groups (A and B). Group A shows relatively high radiogenic lead, its 206Pb/204Pb ratios from 18.546 to 18.894, 207Pb/204Pb ratios from 15.707 to 15.790, and 208Pb/204Pb ratios from 38.782 to 39.421. Group B exhibits slightly less radiogenic lead than that of Group A; its 206Pb/204Pb ratios ranged from 17.649 to 18.509, 207Pb/204Pb ratios from 15.533 to 15.658, and 208Pb/204Pb ratios from 38.147 to 38.716. While the Pb isotopic ratios of all stibnite samples vary over a wide range for the Lyhamyar deposit, the difference is fairly consistent within each group.

Table 4. Lead isotope compositions of the stibnite from the Lyhamyar antimony deposit.

| Sample No. | Group No. | Sulfide Type | 206Pb/204Pb (2σ) | 207Pb/204Pb (2σ) | 208Pb/204Pb (2σ) |
|------------|-----------|-------------|-----------------|-----------------|-----------------|
| MPKA1      | A         | Stibnite    | 18.546          | 15.707          | 38.782          |
| MPLY3      | A         | Stibnite    | 18.626          | 15.730          | 39.337          |
| MPKA3      | A         | Stibnite    | 18.779          | 15.759          | 39.217          |
| MPKA2      | A         | Stibnite    | 18.802          | 15.756          | 39.359          |
| MPLY2      | A         | Stibnite    | 18.894          | 15.790          | 39.421          |
| MPKA4      | B         | Stibnite    | 17.649          | 15.330          | 38.147          |
| MPLY1      | B         | Stibnite    | 18.103          | 15.612          | 38.331          |
| MPLY4      | B         | Stibnite    | 18.507          | 15.658          | 38.716          |
6. Discussion

6.1. Evolution of the Ore-Forming Fluid System

In the stage I, the ore-forming fluid had a low homogenization temperature (193.4–260.4 °C) and moderate to high-salinity (3.9 wt. % to 20.9 wt. % NaCl equivalent) and stage II has different FI types suggesting the ore-forming fluid of stage II was a low-temperature (143.8–189.4 °C), moderate to low-to high-salinity (17.3 wt. % to 1.6 wt. % NaCl equivalent). As the Sb was mainly precipitated during stage I to stage II, the oxygen and hydrogen isotopic compositions of quartz from stage I to stage II are considered to represent the Sb bearing ore-forming fluid. The existence of two end-members, a rather saline fluid one and a low-salinity fluid one, in the stage I and their similar homogenization temperatures suggest that the ore fluid underwent a (near) isothermal mixing process (Figure 14). The ore-forming fluid of the Lyhamyar deposit appeared to have been derived from depth and emplaced into an open space that was caused by faulting and resulted in isothermal mixing processes of magmatic fluids and near surface meteoric fluid. This ore-depositing process is also consistent with the oxygen and hydrogen isotopic data.

Figure 13. Plots of (a) \(208\)Pb/\(^{204}\)Pb vs. \(206\)Pb/\(^{204}\)Pb; (b) \(207\)Pb/\(^{204}\)Pb vs. \(206\)Pb/\(^{204}\)Pb; and (c) \(207\)Pb/\(^{204}\)Pb vs. \(208\)Pb/\(^{204}\)Pb for stibnite from the Lyhamyar antimony deposit. Framework trends are plotted for reference (after [72,76]). These isotopic data suggest a mixing source of Pb.
Figure 14. Plot of salinity versus homogenization temperatures (Th) of fluid inclusions showing the evolution of the ore-forming fluids in the Lyhamyar antimony deposit.

6.2. Origins of Ore-Forming Fluids

The δD values of the Lyhamyar deposit range from −98.6 to −107 ‰ and the δ18O\text{water} values vary from +3.1 to +5 ‰. All of the data for the Lyhamyar deposit lie with a horizontal trend, to the right of the meteoric water line (Figure 11). In the quartz, only LV-type Fs were observed, and the fluid temperature and salinity were 165.4–260.4 °C and 1.6–20.9 wt. % NaCl equivalent. This suggests that the ore-forming fluid was most likely originated from circulating meteoric fluids with minor magmatic water derived from hidden magma chambers at depth. Ore fluids reacted with wall rocks and ore metals extracted from the ore-forming fluids. On this basis, circulating meteoric water dominated in the initial ore-forming fluid in the Lyhamyar deposit. In general, meteoric water has low δD and δ18O values [31,49,77]. At high temperatures, it was driven by a hot magma source and the meteoric water constantly exchanged oxygen isotopes with the surrounding silicate- and carbonate-containing rocks. The extent of the oxygen isotopic composition reflected the degree of isotopic exchange. Hence, the ore-forming fluids in the Lyhamyar deposit were circulating meteoric water mixed with magmatic fluid and underwent isotopic exchange with the surrounding rocks.

6.3. Sources of Ore-Forming Materials

6.3.1. Source of Sulfur

A useful tool to constrain the origin of sulfur is offered by the stable isotopes of sulfur [77–88], although temperature, pH value, oxygen fugacity, and ion activity often influence the total sulfur isotopic composition. The average δ34S of minerals would correspond to that of the total sulfur in the hydrothermal fluid when the sulfides from different sources have all reached sulfur isotopic equilibrium [80–84].

Table 4 shows the Sulfur isotopic results of the sulfides from different sources of sulfur isotopic equilibrium in the Lyhamyar deposit. The bulk sulfur isotopic composition of the fluids can be interpreted to represent the δ34S values of sulfides. There are three major sulfur reservoirs on earth, with different sulfur isotopic compositions: (a) mantle or magmatic (0% ± 3%, [80,84]); (b) marine-seawater (+20%, present as SO\textsubscript{2}^{2–}, [80]), and (c) reduced sulfur or biogenic sulfur in sedimentary rocks, characterized by δ34S < 0 [77,80,85].
Our $\delta^{34}$S values of the Lyhamyar stibnite are distinctly different from sulfur originating from biogenic sulfur in sedimentary rocks and falls in between the sulfur isotope compositions of the magmatic and metamorphic sources. It is suggested that a possible mechanism for formation of reduced sulfur is thermochemical sulfate reduction (TSR) or bacterial sulfate reduction (BSR) \[77,87\] by the sulfur isotopic composition from the hydrothermal stage. The high temperatures can have TSR while BSR can only occur at low temperatures of <100 °C \[77,88\]. The mineralization temperatures of the Lyhamyar deposit (typically 143.8–260.4 °C) (Figure 14) lend support to the mechanism for formation of reduced sulfur and thus it is the most likely from thermochemical sulfate reduction (TSR). We concluded that thermochemical sulfate reduction (TSR) with a major involvement of a magmatic source of sulfur (Figure 15) dominated in the Lyhamyar deposit.

![Figure 15](https://example.com/figure15.png)

**Figure 15.** Sulfur isotopic compositions of the Lyhamyar antimony deposit compared with meteorite and other geological settings (after \[80,83–85\]).

### 6.3.2. Source of Lead

On the sources of lead and other related metals, the lead isotopic compositions of ore-related sulfides are very important constraints \[76\]. The lead isotopic values of stibnite of the Lyhamyar deposit are plotted as $^{207}$Pb/$^{204}$Pb values versus $^{206}$Pb/$^{204}$Pb values and as $^{208}$Pb/$^{204}$Pb values versus $^{206}$Pb/$^{204}$Pb values (Figure 13; \[72,76\]). Most of the data points fall within the fields of the upper crust, and orogenic belts are shown in the Pb isotope composition, while one point lies in the area between orogenic belts and mantle, which indicates the source of the upper crustal lead and orogenic lead reservoirs mixed with the ore-forming metals. These reservoirs are divided into two groups (A and B) of the Pb isotopic compositions of stibnite (Figure 13b,c; \[72,76\]): Group A is characterized by a higher radiogenic lead, suggesting that the lead source probably originated from the Silurian host rock. Group B indicates the lower Pb isotopic ratios and suggests their Pb origin is the Late Proterozoic metasedimentary basement rock. For this reason, the ore-forming materials were either derived from the Silurian host rocks or derived from the underlying Late Proterozoic metasedimentary basement during the emplacement of antimony mineralization.

In addition, lead isotopic compositions of stibnite show that the Pb in the Lyhamyar deposit was taken out over a long period of time. Different periods of Pb extraction are suggested by the clusters of lead isotopic data. The two sources of leads were mixed to some degree, and show the linear trend of Pb isotopic compositions for the Lyhamyar deposit, which remained relatively independent in terms of their Pb isotopic compositions. On this basis, the lead isotope compositions of the stibnite suggest that the ore-forming metals were a mixed source of the Late Proterozoic metasedimentary basement and the sedimentary host rocks.
7. Genetic Model for the Sb Mineralization

Deposit modeling for the Lyhamyar Sb deposit is established on the basis of combining the fluid inclusion and (H-O-S-Pb) isotope data and previous literature. We propose a new metallogenic model for the Lyhamyar Sb deposit, shown diagrammatically in Figure 16. The following geological and metallogenic conditions are considered: (1) The Lyhamyar Sb deposit is structurally controlled. (2) Ore-forming fluid in terms of homogenization temperatures ranged from 143.8 to 260.4 °C (low to moderate temperature) and moderate to high salinity (≤20.9 wt. % NaCl equivalents). (3) The hydrogen and oxygen isotopes suggest that the ore-forming fluids were sourced from mixed meteoric and magmatic waters. (4) Sulfur in Lyhamyar was dominated by thermochemical sulfate reduction (TSR), with dominant magmatic source sulfur. (5) The lead isotope compositions of the stibnite indicate that the ore-forming metals were a mixed source of the Late Proterozoic metasedimentary basement and the Silurian sedimentary host rocks.

![Figure 16. Schematic diagram illustrating the proposed genetic model for the Lyhamyar antimony deposit.](image)

The Cenozoic geology of Myanmar is controlled by the Himalayan Orogeny, throughout which right-lateral strike-slip faults with large displacements and a nappe-thrust system formed. It resulted in indentation, rotation, and reorganization of the component blocks and tectonothermal deformations in Myanmar by the collision of Indian and Asian plates during the Cenozoic [7,89–92]. The Indo-Myanmar Ranges were uplifted at the beginning of the Oligocene and Miocene, while the first phase of Himalayan Orogeny and the subduction zone was completed with the Indian Oceanic sediments. During this period, the Shan Plateau was uplifted; Sb lodes formed in fault zones associated with a transpressional stress regime [7].

The Lyhamyar Sb deposits were most likely formed during the Oligocene-Miocene tectonic activity related to the India-Asia collision. The supracrustal fluid accountable for the formation of the Lyhamyar Sb deposit could have been produced by the intrusion of the Oligocene-Miocene magmatism, which offered the thermal energy for large-scale Sb mineralization. The fracture zones in the host rock of the deposit could have acted as major controls for metalliferous fluid migration and localization [72].

This hydrothermal process may have involved the mineralizing fluid consisting of deep, basement-derived water, circulated and heated due to the geothermal anomaly related to the deep magmatic activity [72]. The Lyhamyar deposit was probably formed by mixing of basement-derived...
fluid with circulating dominant meteoric water in the upper crust, aided by the magmatism in the Shan Plateau, forming the sediment-hosted quartz-stibnite vein deposit type ore bodies. The significant faulting and folding have been successively reactivated due to the effect of the India-Eurasia collision, providing the channels for the migration of the hydrothermal fluids. Combined with the geological setting, ore geology, fluid inclusions, (H-O-S-Pb) isotope data, and previous literature, we propose a new ore-genetic model that the formation of the Lyhamyar Sb deposit was caused by an early deposition of pyrite by sedimentary and diagenetic stages and later, Sb mineralization by circulating meteoric water heated and mixed with ascending magmatic fluids during the hydrothermal mineralization stage.

8. Conclusions

The Lyhamyar Sb ore deposit is an important Sb producer in the Shan Plateau region and belongs to an antimony province of eastern Myanmar. Based on the detailed systematic study of fluid inclusions and (H-O-S-Pb) isotopes from the different ore stages, the main conclusions are drawn as follows:

1. The mineral assemblages and cross-cutting relationships of the deposit show two mineralization stages: (1) the pre-ore sedimentary and diagenetic stage and (2) the main-ore hydrothermal ore-forming stage (stages I, II, and III), i.e., (i) early-ore stage (stage I) Qtz-Stb, (ii) late-ore stage (stage II) Qtz-calcite-Stb ± Py, and (iii) post-ore stage (stage III) carbonate.

2. The ore-forming fluid temperatures from the study of FIs in quartz and calcite indicate that the ore-forming fluid was a low to moderate temperature (143.8–260.4 °C) and moderately low to high salinity (2.9 wt. % 20.9 wt. % NaCl equivalent).

3. Hydrogen and oxygen isotopes suggest that the ore-forming fluids in the Lyhamyar deposit were derived from circulating meteoric water that was mixed with magmatic water and underwent isotopic exchange with the surrounding rocks. The δ34S values indicate +10.7‰ for pyrite from the sedimentary diagenetic stage and +4.9‰ to +8.7‰ for stibnite of the hydrothermal ore stage. Sulfur in Lyhamyar was dominated by thermochemical sulfate reduction (TSR), with input of magmatic source sulfur.

4. The lead isotope compositions of the eight hydrothermal stibnite samples show Pb/Pb ratios ranging from 17.649 to 18.894, Pb/Pb ratios from 15.330 to 15.790, and Pb/Pb ratios from 38.147 to 39.421, suggesting the ore-forming metals were a mixed source of the upper crustal lead and orogenic lead reservoirs. The lead isotopic compositions are divided into two groups (A and B) of the Pb isotopic compositions of stibnite: Group A is characterized by a higher radiogenic lead, suggesting that the lead source probably originated from the Silurian host rock. Group B indicates the lower Pb isotopic ratios and suggests their Pb origin is the Late Proterozoic metasedimentary basement rock. For this reason, the ore-forming materials were either derived from the Silurian host rocks or derived from the underlying Late Proterozoic metasedimentary basement or ore metals were originated from mixed sources.

5. Integration of the geological setting, ore geology, fluid inclusions, (H-O-S-Pb) isotope data, and previous literature implied that the Lyhamyar Sb deposit was formed by an early deposition of pyrite by sedimentary and diagenetic stages and later, Sb mineralization by circulating meteoric water heated and mixed with ascending magmatic fluids during the hydrothermal mineralization stage.

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