Influence of Humidity on Contact Resistance in Graphene Devices

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ABSTRACT: The electrical contact resistance at metal–graphene interfaces can significantly degrade the properties of graphene devices and is currently hindering the full exploitation of graphene’s potential. Therefore, the influence of environmental factors, such as humidity, on the metal–graphene contact resistance is of interest for all graphene devices that operate without hermetic packaging. We experimentally studied the influence of humidity on bottom-contacted chemical-vapor-deposited (CVD) graphene–gold contacts, by extracting the contact resistance from transmission line model (TLM) test structures. Our results indicate that the contact resistance is not significantly affected by changes in relative humidity (RH). This behavior is in contrast to the measured humidity sensitivity of graphene’s sheet resistance. In addition, we employ density functional theory (DFT) simulations to support our experimental observations. Our DFT simulation results demonstrate that the electronic structure of the graphene sheet on top of silica is much more sensitive to adsorbed water molecules than the charge density at the interface between gold and graphene. Thus, we predict no degradation of device performance by alterations in contact resistance when such contacts are exposed to humidity. This knowledge underlines that bottom-contacting of graphene is a viable approach for a variety of graphene devices and the back end of the line integration on top of conventional integrated circuits.

KEYWORDS: graphene, contact resistance, sheet resistance, humidity sensitivity, bottom-contact, integration

INTRODUCTION

Since its discovery,1 graphene has attracted much attention because of its fascinating electronic properties. π-Bonds of neighboring carbon atoms provide delocalized electrons, which account for its high conductivity and charge carrier mobility.2 These properties lead to a wide range of potential applications in electronics.3 Graphene’s electronic properties are eminently sensitive to changes in its environment. Consequently, graphene has been employed in sensors with outstanding sensitivity.4–7 Gas and humidity sensing based on graphene have been studied intensively, whereby graphene has demonstrated fast response and recovery times.8–13 The humidity sensitivity of graphene is caused by direct adsorption of water molecules onto its surface and can therefore be
inhibited by a covering passivation layer. This enables simultaneous integration of graphene-based humidity sensors with other graphene components.\textsuperscript{14} Similar effects and preventative strategies were identified for other atomically thin materials such as molybdenum disulfide (MoS\textsubscript{2}).\textsuperscript{15} Electrical contacts to graphene are formed either by metal deposition on top of graphene (top-contacting) or by transferring graphene on top of existing metallization (bottom-contacting). Top-contacting is the predominant approach for experimental graphene devices. However, bottom-contacting has potential advantages because it reduces the number of process steps after the graphene transfer, which reduces the risk of defect formation and potential sources of residues on top of the graphene sheet. For the same reason, bottom-contacts are advantageous for the realization of devices with suspended graphene and enable the integration of graphene at the back end of the line of conventional semiconductor process flows on top of integrated circuits with metal interconnects.\textsuperscript{5,16,17} One limiting factor in developing high-performance graphene devices is the contact resistance at the metal–graphene interface—a high contact resistance can significantly degrade device properties.\textsuperscript{18–20} Therefore, a number of studies have investigated how to characterize and reduce the resistance of metal–graphene contacts.\textsuperscript{21–26} Cadore et al. found that the naturally created heterojunction at metal–graphene contacts is modulated in an asymmetric and reversible manner by hydrogen molecules at the metal–graphene interface.\textsuperscript{27} However, to our knowledge, no experimental investigation of the influence of humidity on contact resistance has been reported. For top-contacts, the covering metallization impedes direct adsorption of water molecules onto the graphene surface, although it is plausible that molecules diffuse between the layers to the metal–graphene interface.\textsuperscript{11,27} In contrast, bottom-contacted graphene is exposed to the ambient gas atmosphere and water molecules certainly adsorb on its surface. The potential influence of humidity on the metal–graphene contact resistance is of interest for all graphene devices that operate without hermetic packaging in a potentially humid environment because their performance might be subject to variations. Examples of such applications include electronic and spintronic devices, photodetectors and modulators in optical systems, nanoelectromechanical sensors, flexible and transparent electronics, as well as graphene-based components for energy storage.\textsuperscript{5,13,17,28–30} In general, experimental work on graphene devices in laboratory environments is likely to be influenced by variations in humidity because prototype devices are typically neither packaged nor hermetically sealed.

In this work, we study the influence of humidity on contact resistance in bottom-contacted chemical-vapor-deposited (CVD) graphene devices, by experimentally extracting the contact resistance from transmission line model (TLM) test structures at various humidity levels. To this end, we compare the sensitivity of graphene’s sheet resistance and contact resistance to variations in humidity. In addition, we employ density functional theory (DFT) simulations to investigate the effect of adsorbate water molecules on the electronic structure at the gold–graphene interface.

## RESULTS AND DISCUSSION

A TLM device consists of a graphene patch placed on an electrically insulating substrate with multiple metal electrodes of various spacings (Figure 1c). The measured resistances between neighboring electrode pairs are used for a TLM evaluation which determines the contact resistance between the graphene sheet and the metal electrodes. Furthermore, the TLM evaluation yields the sheet resistance of the graphene patch.

Schematics of the device fabrication and a colorized SEM picture are shown in Figure 1a–c, while additional details are provided in the Methods section. A layer of 300 nm SiO\textsubscript{2} (silica) was formed by thermal oxidation of a p-type doped
silicon wafer. After a standard photolithographic process, layers of 20 nm Ti and 80 nm gold were deposited by electron beam evaporation. The metal electrodes and probe pads on the substrate were structured through lift-off of the underlying photoresist layer. CVD graphene was transferred from copper foil using a wet transfer technique. Finally, the graphene sheet was patterned into a rectangular patch by a second lithography and an etching step in O2 plasma. It connects the underlying metal electrodes, which are oriented perpendicularly at the point of contact. Beyond the graphene patch, the electrodes expand and form contact pads for electrical probing of the device.

Upon completion of the fabrication, the device was placed inside the shielded chamber of a manual probe station for electrical characterization (Figure 1d). A detailed description of the setup and the procedure is given in the Methods section. During characterization, dehumidified air was introduced into the chamber, which allowed the gradual reduction of humidity from 20% RH down to approximately 7% RH. Probe needles placed on the contact pads connected the device to a parameter analyzer, allowing real-time measurements of the device resistance between two electrodes. The device resistance is composed of the gold–graphene contact resistance in series with the resistance of the intermediate graphene sheet.

Figure 1e illustrates schematically the adsorption of water molecules on the graphene surface in a humid environment. The influence on the resistance of a graphene device with 60 μm width and 24 μm spacing between the electrodes was measured as dry air was introduced into the chamber. This procedure gradually decreased the RH from 20% RH to about 7% RH, whereby the device resistance increased by about 2.5 Ω (Figure 1f). This behavior is consistent with the previously described resistive graphene humidity sensing, which reports increasing resistance with decreasing humidity. The variation in resistance originates from changes of graphene’s electronic structure by the adsorbed water molecules on the graphene surface. Both a shift of the Dirac point and a bending of the energy bands around the Dirac point are plausible reasons for this change of the electronic structure. However, the individual contribution of these effects is an interesting research question, which is outside the scope of this work.

The acquired data in Figure 2a depict the change in resistance of a TLM device under variation of the humidity. Here, each dataset corresponds to one graphene sheet length, with labeling and coloration matching the schematic illustration in Figure 2b. Starting from environmental conditions, the inlet of dehumidified air was opened for a period of about 100 s, which gradually reduced the RH inside the chamber to its minimum value of around 7% RH. Consequently, the recorded resistance of the graphene device increased. After closing the valve, ambient humid air diffused into the setup and successively increased the humidity, thereby causing the device resistance to decrease. Figure 2c plots the same data as in Figure 2a against the recorded RH. The change in resistance shows a linear dependency on the RH.

The absolute sensitivity Sabs of the TLM structure to variation in humidity is shown in Figure 2d. Here, Sabs is defined as the ratio of the change in resistance ΔR and the change in relative humidity ΔRH (eq 1).

\[ S_{\text{abs}} = \frac{\Delta R}{\Delta \text{RH}} \]  

(1)

The absolute sensitivity of the graphene devices increases with the spacing of the electrodes, that is, with the length of the intermediate graphene sheet (Figure 2d). This behavior is significant as it suggests that the sensitivity of graphene patches to humidity may be varied by geometrical design parameters.
The obtained resistance values at various humidity levels in the measurement chamber are plotted against the respective electrode spacing of the TLM device (Figure 2e). The solid lines represent a linear fit to the resistance versus distance data. Note that the data points and the linear fits are nearly indistinguishable for the selected scaling. The extrapolated residual resistance at zero contact spacing provides the contact resistance $R_c$ of the two gold−graphene contacts connecting the intermediate graphene sheet. The sheet resistance $R_s$ of the graphene patch is calculated by multiplication of the slope of the linear fit with the width of the graphene patch. For this measurement, the contact resistance at ambient humidity level (20% RH) amounts to $56.4 \, \Omega$, that is, $28.2 \, \Omega$ per gold−graphene contact (contact area: $4 \times 60 \, \mu m^2$), while the sheet resistance is $559.9 \, \Omega$/square (coefficient of determination $R^2 = 0.994$).

Figure 3 summarizes the resistance measurements. Only TLM devices with defect-free contacts were included in the evaluation. Assuming similar contact resistance and a constant sheet resistance within each TLM device, a linear relationship between contact spacing and measured resistance is expected. Therefore, devices with a linear correlation coefficient $R^2$ below 0.996 were neglected. The evaluation of three TLM devices at initial conditions yields an average contact resistance of $R_c = 32 \pm 18 \, \Omega$ (1920 $\pm 1080 \, \mu m$) and an average sheet resistance of $556.2 \pm 7.6 \, \Omega$/square (Figure 3a). Our values of the sheet resistance are in line with previous literature studying graphene on SiO$_2$. Our measured contact resistances are 1.6 to 2.4 times higher than previously reported values by Passi et al. and Russo et al. for devices without additional treatment to reduce their contact resistance (1518 and 800 $\Omega$ $\mu m$, respectively). This discrepancy might be due to a difference in contact design because we place the graphene on top of the metallization rather than below, as in those cases. Also, Zhang et al. hint at the long-term degradation of contact resistance after exposure to air which can be reversed by hydrogen annealing in case of nickel graphene contacts. The steep slope, that is, the abnormal sheet resistance, of device 4 indicates possible defects or contamination of the graphene sheet. Therefore, this device was not considered in the averaging. The relative change in contact resistance $R_c$ and sheet resistance $R_s$ with change in RH is compared for three devices (Figure 3b). Solid bold lines (orange) are the average of the respective data sets. The shaded areas represent one standard deviation ($1\sigma$).

Figure 3.

(a) Extraction of gold−graphene contact resistance on four TLM devices. Solid lines represent a linear fit of the square data points. (b) Relative change in gold−graphene contact resistance $R_c$ and sheet resistance $R_s$ with relative humidity. Solid bold lines (orange) are the average of the respective data sets. The shaded areas represent one standard deviation ($1\sigma$). (c) Comparison of the averaged sensitivity ($S$) of sheet and contact resistance ($1\sigma$ error bars).

To quantify the influence of the relative humidity on $R_c$ and $R_s$, the averaged sensitivity $S$ is calculated for both resistances (Figure 3c). The sensitivity is derived by using eq 2 and defined as the ratio of percent change in resistance and the change in relative humidity in percent.

$$S = \frac{\Delta R}{R_s \times 100}$$

In this work, the mean sensitivity of the sheet resistance amounts to $0.059 \pm 0.011 \% RH^{-1}$. In a previous study on similar devices, we obtained $0.31 \% RH^{-1}$. Chen et al. also studied the humidity sensitivity of the sheet resistance but defined the response to changes in RH as the relative change in device current at constant bias voltage and obtained values up to $18.1\%$ when increasing the RH from 44 to 98%. To directly compare these results with our measurements, we calculated the sensitivity according to eq 2, which yields $0.259 \pm 0.053 \% RH^{-1}$. We believe that our selection of devices with strictly ohmic behavior is the reason for the lower
humidity sensitivity we observed here. The graphene in these devices is likely to have the least material imperfections, such as grain boundaries, wrinkles, and cracks. CVD graphene, as employed here, has intrinsic grain boundaries between adjacent regions of single-crystalline graphene.\textsuperscript{36,37} Also, strain of the graphene layer resulting from the transfer process might contribute to the formation of wrinkles and cracks.\textsuperscript{38} Both effects are likely to influence graphene’s sensitivity to humidity.\textsuperscript{39}

Another possible explanation for variation in humidity sensitivity is polymer residues on the graphene originating from the transfer and lithography processes. They affect the number of surface sites available for molecule adsorption, and hence varying amounts of residuals might result. Thermal annealing has been employed to remove polymer residues from graphene;\textsuperscript{40} however, our devices were not annealed.

In this work, the sensitivity of the contact resistance averages to 0.000 ± 0.012 % R\textsubscript{H}—implying that R\textsubscript{c} is not significantly affected by changes in humidity. This behavior is in clear contrast to the humidity sensitivity of graphene’s sheet resistance obtained in the very same measurement.

The electronic structure of graphene sheets is sensitive to both the choice of substrate material and the presence of adsorbates.\textsuperscript{13,31,42,43} For a qualitative comparison of graphene’s electronic structure in the contact regions and in the intermediate regions of the TLM devices, density functional theory (DFT) calculations were performed on two systems: system I, with gold as substrate (representing the contact regions), and system II, with α-quartz as substrate (representing the silica in intermediate regions). The top row of Figure 4 illustrates the configuration of the two systems. In the second row of the left column of Figure 4, we show the plane-averaged charge density difference (PACDD) (see Supporting Information) associated with the formation of the gold-graphene interface of system I ($\Delta \rho_{g} (z)$, red line). Additionally, we compare it to the PACDD describing the charge displacement in the gold/graphene/H\textsubscript{2}O molecule system referring to the situation when all three parts are isolated from each other ($\Delta \rho_{m-g-s}(z)$, blue line). The right column shows the corresponding data for system II. Our results suggest that the addition of a water molecule has a negligible effect on the charge displacement in the interface region between the graphene and the gold substrate, that is, the part of the system relevant for the contact resistance—the blue and red curves are overlying. This implies that the potential barrier which the electrons must overcome on their way between the graphene and the gold contacts is unaltered by the water molecule. Therefore, it is reasonable to expect that the contact resistance also remains unaltered, at least for the rather low surface concentration of water molecules assumed in our computation. On the other hand, earlier work by us and others\textsuperscript{13,31,42,43} clearly demonstrates that water adsorption on graphene on top of silica significantly changes the electronic structure of the graphene sheet, that is, the part of the system relevant for the sheet resistance. Therefore, it is expected that water adsorption also impacts the sheet resistance significantly, which agrees with the experimental data shown in Figure 3b.

For the gold/graphene system, we also included PACDD data computed with DFT by Khomyakov et al. (Figure 4, second row, left column).\textsuperscript{41} To be able to directly compare the data in ref 41 with our data, we recalculated the charge q per graphene carbon atom responsible for the dipole associated with the bonding between the graphene and the substrate.
Figure 5. Two-dimensional contour plots of the CDD in a plane cutting through the water molecule (computed with DFT, see Supporting Information). Top row: Gold/graphene/H$_2$O system. Bottom row: quartz/graphene/H$_2$O system. Red and blue regions represent charge accumulation and depletion, respectively. The isovalue is set to 0.00001 e Å$^{-3}$. The CDD plots were generated by using XCrySDen visualization program. The shaded areas indicate the part of the systems, which is relevant for the contact resistance (interface region) and sheet resistance (graphene region), respectively.

(data for gold/graphene in Figure 5 in ref 41) by numerically integrating the plotted data (see Supporting Information). We then rescaled their data to obtain the value $q = 0.008$ e per carbon atom which is stated in the same paper, thus making the data in Figure 5 in ref 41 internally consistent. Integrating our own data in the same way (i.e., from the central node $z_0$ to plus or minus infinity, see Supporting Information), we find $q = 0.0084$ e per carbon atom, in excellent agreement with the result in ref 41. As evident from Figure 4 (second row, left column), our curve and the rescaled curve from ref 41 are, overall, very similar. Some differences can be seen in the region $-5$ to $-2$ Å below the graphene sheet. Because the setups of the two calculations differ in several respects (e.g., different exchange–correlation functional and size of the supercell), some discrepancies are expected.

It is instructive to compare the gold/graphene system with the quartz/graphene system. According to our calculations, the electron transfer from the substrate/graphene system to the adsorbed water molecule is similar for both systems (0.05 and 0.04 e per H$_2$O molecule for the gold/graphene and quartz/graphene system, respectively). The main difference between the two systems is the extent of the charge displacement associated with the formation of the substrate-graphene interface. A comparison of the two graphs in the middle row in Figure 4 reveals that the charge displacement in the quartz/graphene systems is several times smaller than in the gold/graphene system. For neither system, the adsorbed water molecule causes any visible change of the charge displacement in the interface region between the substrate and the graphene, that is, in the part of the system that affects the contact resistance. However, as we have already shown in refs 15,31,42,44 the electronic structure of the part of the system relevant for the sheet resistance, that is, the region in immediate vicinity of the graphene sheet, is clearly affected by adsorbed molecules. Because quartz is an electrical insulator, the electrons are forced to flow in the graphene sheet only. Therefore, the transport of electrons, or in other words the sheet resistance, is indeed affected by the addition of water molecules on top of the graphene. The different effect on the electronic structure in the graphene region and in the interface region is visible in the two-dimensional contour plots of the charge density difference (CDD) (see Supporting Information) of the two systems, cutting through the plane of the water molecule (Figure 5). The regions of charge accumulation (red) and depletion (blue) are clearly different, and hence we qualitatively expect a different effect of adsorbed water molecules on the contact and sheet resistance, respectively.

To further clarify the effect of adsorbed water molecules on the graphene surface, we plot the difference between $\Delta \rho_{m,g}(z)$ and $\Delta \rho_{m,g}(z)$ for both systems (third row of Figure 4). Note that in this row, the normalization is done per water molecule instead of per carbon atom. These plots reveal that the net effect of the adsorbed water molecule on the charge displacement is very similar for both gold and quartz substrates and that there is in fact a small but clearly visible change of the charge displacement in the interface region ($-3 \text{ Å} \leq z \leq 0$). At very high concentrations of water molecules on the graphene surface, it is therefore conceivable that a measurable effect on the contact resistance emerges. We note, however, that the relevant comparison is not the effect of water adsorption on the two interface regions of system I and II, but rather the effect on the contact resistance in system I in relation to the effect on the sheet resistance in system II, and that these two resistances emerge from the two different regions of the systems, as already mentioned. In summary, our simulations demonstrate that, overall, the electronic structure of the graphene sheet on top of quartz is much more sensitive to adsorbed water molecules, compared to the charge density in the interface region between gold and graphene. This in turn suggests that the sheet resistance is expected to change much more than the contact resistance for varying concentration of water molecules on the graphene surface. This conclusion agrees with the experimentally measured data in Figure 3b, where the sheet resistance changes significantly with RH, whereas the contact resistance remains virtually unaffected.

### CONCLUSIONS

We experimentally show that the gold–graphene contact resistance of bottom-contacts is not significantly affected by changes in humidity. This invariance of the contact resistance...
to adsorbed molecules on the graphene surface is in accordance with the observation of invariable contact resistance irrespective of the number of graphene layers and unaffected properties of graphene below the contact metal of top-contacted devices by electrostatics. Also, this behavior is in clear contrast to the humidity sensitivity of graphene’s sheet resistance (in this work: 0.059 ± 0.011 % RH) which has been reported in a multitude of publications. Our experimental results agree well with simulations based on DFT. Because of the similarity of electronic properties between different metallic substrates, we expect our results to be indicative for metal−graphene bottom-contacts in general. This includes materials such as aluminum, titanium, and nickel which are utilized in metal interconnect layers of conventional complementary metal−oxide−semiconductor (CMOS) integrated circuits. However, it should be noted that many of these metals form insulating oxides at their surfaces, which degrade the contact resistance and hence makes the usage of these metals more challenging. It is feasible to deposit inert gold as metallization on the top metal interconnect layer of CMOS circuits. This approach emphasizes the suitability of integrating bottom-contacted graphene at the back end of the line. With regards to graphene-based devices, we thus predict no degradation of performance by alterations in contact resistance when exposed to humidity. Taken together, our findings reinforce that bottom-contacts are suitable for reliable integration of graphene. However, our quantification of the humidity sensitivity of graphene’s sheet resistance indicates the importance of a controlled environment in experimental work on graphene devices in general and the necessity of reporting minute details of the measurement conditions.

**METHODS**

Fabrication of TLM Devices. First, a 300 nm thick layer of SiO₂ (silica) was formed by thermal oxidation of a p-type doped silicon wafer with 100 mm diameter and 525 μm thickness (Figure 1a). An adhesion layer of 20 nm Ti and a contact layer of 80 nm gold were deposited by electron beam evaporation. Metal electrodes and probe pads were formed using a lift-off process (Figure 1b). CVD graphene (Graphenea Inc., Spain) was transferred from copper foil using a wet transfer technique. Next, the covering graphene sheet was patterned into a rectangular patch by a photolithographic process and etching in O₂ plasma. Finally, the resist mask was removed in acetone/isopropanol and the samples were dried in air (Figure 1c) (see Supporting Information for details).

Characterization and Setup. The TLM device was placed inside the shielded chamber of a manual probe station (Cascade Microtech Inc.) for electrical characterization (Figure 1d). During characterization, a valve-controlled inlet introduced dehumidified air into the chamber for about 100 s, gradually reducing the RH from environmental conditions (approx. 23% RH) down to about 7% RH. After closing the inlet, ambient humid air diffused into the chamber which successively increased the humidity. The RH inside the chamber was monitored by a commercial HJJ-4000 humidity sensor (Honeywell International Inc.; settling time: <70 ms, response time: 5 s). Probe needles placed on the contact pads connected the device to a Keithley 2400 parameter analyzer (Figure 1d) which allowed real-time measurement of the device resistance between two electrodes at a dc bias voltage of 100–200 mV.

DFT Simulations. DFT simulations were performed using the plane-wave basis set Quantum Espresso (QE) code. The two systems addressed differ by the substrate type. System I features a gold (111) surface slab as the substrate and system II features an undercoordinated silicon-terminated (0001) α-quartz substrate. A graphene supercell is relaxed on top of the substrates, and then a water molecule is relaxed on top of the substrate/graphene system in the two-leg down configuration, which has been demonstrated to be the most stable configuration for water on top of graphene. The output from the converged DFT simulations was used to compute the charge displacement upon formation of the substrate/graphene system and also the effect of adding a water molecule on top of the graphene (see Supporting Information for details).

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