Advances in breeding for high grain Zinc in Rice

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Abstract
Zinc (Zn) is one of the most essential micronutrients required for the growth and development of human beings. More than one billion people, particularly children and pregnant women suffer from Zn deficiency related health problems in Asia. Rice is the major staple food for Asians, but the presently grown popular high yielding rice varieties are poor supplier of Zn in their polished form. Breeding rice varieties with high grain Zn has been suggested to be a sustainable, targeted, food-based and cost effective approach in alleviating Zn deficiency. The physiological, genetic and molecular mechanisms of Zn homeostasis have been well studied, but these mechanisms need to be characterized from a biofortification perspective and should be well integrated with the breeding processes. There is a significant variation for grain Zn in rice germplasm and efforts are being directed at exploiting this variation through breeding to develop high Zn rice varieties. Several QTLs and gene specific markers have been identified for grain Zn and there is a great potential to use them in Marker-Assisted Breeding. A thorough characterization of genotype and environmental interactions is essential to identify key environmental factors influencing grain Zn. Agronomic biofortification has shown inconsistent results, but a combination of genetic and agronomic biofortification strategies may be more effective. Significant progress has been made in developing high Zn rice lines for release in target countries. A holistic breeding approach involving high Zn trait development, high Zn product development, product testing and release, including bioefficacy and bioavailability studies is essential for successful Zn biofortification.

Keywords: Biofortification, Zinc, Breeding, Marker, QTL, Gene

Introduction
Micronutrient deficiencies or hidden hunger has become a major nutritional problem affecting more than two billion people in the developing countries of Asia, Africa, and Latin America. Also, the micronutrient malnutrition associated health risks have become a major hindrance in achieving the Millennium Development Goals (MDG) such as reducing poverty and hunger, improved maternal health status, and less child mortality (Cakmak 2008; White and Broadley 2011; Wessells and Brown 2012) and these are also important sustainable development goals (SDGs) to be achieved by 2035 (https://sustainabledevelopment.un.org).

Zinc (Zn) is one of the essential micronutrients, which serves as a co-factor for more than 300 enzymes involved in the metabolism of carbohydrates, lipids, proteins, and nucleic acids, hence its importance in normal growth and development of plants and animals (Keith et al. 2006; Roohani et al. 2013; Sadeghzadeh 2013). One-third of the human population, particularly children and women suffer from Zn deficiency related health problems such as growth retardation, loss of appetite, impaired immune function, hair loss, diarrhea, eye and skin lesions, weight loss, delayed healing of wounds, and mental lethargy (Hotz and Brown 2004; Institute of Medicine Food and Nutrition Board IMFN 2001; Prasad 2004; Wang and Busbey 2005). Some of these problems are more acute and clearly evident in developing countries where people depend on cereal-based foods for their daily diet and they cannot afford to diversify their meal by adding mineral-rich fruits, vegetables, and meat (Maret and Sandstead 2006; Shahzad et al. 2014).

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An adequate supply of Zn is essential for maintaining a healthy and productive life, and the average daily requirement for Zn is 7–13 mg per day for adults (Department of Health (UK) 1991; Institute of Medicine Food and Nutrition Board IMFNB 2001). A change of diet to Zn-rich food, preventive supplementation of Zn, and Zn fortification of processed foods are all being used to reduce human Zn-deficiency related problems, but these approaches have limited impact because of the recurring costs and also the ineffective delivery systems (Berti et al. 2014). Biofortification of staple food crops with Zn has been suggested to be an alternative, complementary, and sustainable approach to overcome Zn malnutrition, as staple foods are eaten in large quantities on a daily basis by malnourished poor (Thorne-Lyman et al. 2010; Bouis and Welch 2010).

Rice is the major staple food and source of energy for more than half of the world’s population, but the presently grown popular high yielding rice varieties are a poor source of essential micronutrients such as Zn in their polished (white) form (Kennedy et al. 2002; Sharma et al. 2013). The biofortification of rice with enhanced levels of Zn in its polished form may be a cost-effective and sustainable solution to assist in combating Zn malnutrition.

Over the last decade, several efforts have been made to biofortify crops with micronutrients, which led to a significant understanding of the physiological, genetic, and molecular basis of high Zn accumulation in grains, and also the influence of agronomic management and environmental factors on Zn uptake, translocation and loading into grains (Impa and Johnson-Beebout 2012). Several genetic studies have also been carried out to identify Quantitative Trait Loci (QTLs) for high Zn in grains, and there is a great potential to use them in marker assisted breeding. Candidate genes involved in Fe and Zn uptake and accumulation have also been identified in rice and successfully used in developing high Zn transgenic lines. Breeding efforts could increase the Zn level by 6–8 mg kg$^{-1}$ (HarvestPlus 2014); while transgenic rice lines developed show an improvement of 15–30 mg kg$^{-1}$ in Zn levels (Johnson et al. 2011; Masuda et al. 2012; Slamet-Loedin et al. 2015). However, deregulation of Genetically Modified (GM) products for cultivation is still a major challenge. In our review, we discuss the recent advances in the physiological, genetic, and molecular basis of high grain Zn, approaches for biofortification of Zn, advances in breeding for high Zn rice, status of high Zn rice product development and delivery in the target countries.

**Review**

**Physiological basis of grain Zn**

In order to accumulate Zn in grains, rice plants have to uptake, mobilize, and transport Zn from soil to grain, which involves many complex physiological processes at different levels within the rice plant. Provided there is an adequate supply of Zn in the soil, biofortified rice genotypes to be developed should have the genetic potential and physiological efficiency to utilize the available Zn from the soil. A better understanding of the physiological basis of Zn uptake, its translocation, the maintenance of Zn homeostasis, Zn partitioning within and between different plant parts and within rice grain, internal allocation, re-allocation, re-mobilization, and efficient loading into grain is essential for genetic biofortification of rice, but a complete knowledge of these processes in rice is still lacking (Stomph et al. 2009; Olsen and Palmgren 2014).

In general there are three major rate limiting steps or barriers for efficient Zn accumulation in rice grain: 1) soil-to-root barriers; 2) root-to-shoot barriers; and 3) barriers in loading Zn into grains.

Root uptake is the first step towards the accumulation of Zn in rice grains. Plant factors that affect root Zn uptake include root architecture, root hairs, crown root development, root surface area, root anatomical structures and modification of rhizosphere chemistry through exudation of protons, which can change soil pH, thereby improve the solubility of Zn in the soil and facilitate its diffusion to the root surface (Rose et al. 2013). Soil factors that affect the plant-availability of Zn for all crops include soil pH, texture, organic matter content, mineralogy, and microbial populations (Hacisalihoglu and Kochian 2003; White and Broadley 2011). The availability of soil Zn for rice from flooded (anaerobic) soil is affected by an additional set of factors including soil redox potential, total sulfur content, and soluble bicarbonate (Impa and Johnson-Beebout 2012). Thus, a combination of agronomic management practices and genetic approaches are essential to improve the soil health conditions to enhance the root uptake of Zn.

In rice, direct root uptake, remobilizations from vegetative tissues or combination of both of these two approaches are the main source of Zn in grains (Impa et al. 2013a). There is a continuous xylem flow from root to grain mediated by transpiration system, which can directly transport Zn to grains (Krishnan and Dayananand 2003); however Zn movement is restricted by the presence of barriers for root-to-shoot transfer and for internal allocation and re-allocation of Zn within and between vegetative and reproductive tissues, which leads to reduced accumulation of Zn in grains (Jiang et al. 2008). Suberin in the cell wall, casparian strips, Zn sequestration in cytoplasm and vacuoles, and anatomical variations in root-shoot junction are some of the root-to-shoot barriers for Zn transport (Yamaguchi et al. 2012; Yamaji et al. 2013). The Zn taken up by roots is translocated to different plant parts by xylem and phloem, and there is a huge variation in Zn allocation and reallocation between different organs, tissues and cells of root and shoot (Jiang et al. 2008). However,
genotypic differences exist in loading of Zn in xylem and phloem and its unloading into different tissues (Jiang et al. 2008), which clearly indicates that by breeding, there is a possibility to improve the efficiency of root uptake, root-to-shoot translocation and internal allocation of Zn.

Efficient loading of Zn into grains, especially to the endosperm is most important for Zn biofortification of rice (Waters and Sankaran 2011). Even though there are huge amounts of Zn in vegetative tissues of rice plants, remobilization of Zn from vegetative tissues to reproductive tissues and finally to grains is limited due to selective phloem transport of Zn from old tissues to new tissues and to the grains (Wu et al. 2010; Impa et al. 2013a). Flag leaf, which plays an important role in photosynthesis and grain yield, was found to have a little contribution to grain Zn (Sperotto et al. 2013), while Wu et al. (2010) reported significant translocation of Zn from flag leaf to the grain. A continuous supply of Zn to different tissues throughout the life cycle by translocation and phloem remobilization to grains is an important feature of Zn efficient rice genotypes (Yin et al. 2016). Through transgenic approaches and over expression of Zn homeostasis genes such as OsZIP8, OsZIP4, OsZIP5, OsZIP8a, OsYSL8, OsYSL9 OsFRO2A, OsNAS1, OsNAS2, OsNAS3, OsArd2, OsIRT1, OsNRAMP1 and OsHMA2 several studies have highlighted the importance of efficient Zn uptake and unhindered transportation of Zn among different plant tissues especially during grain filling stages (Ishimaru et al. 2005, 2007, 2011; Chandel et al. 2010; Yamaji et al. 2013; Sasaki et al. 2014). It is also interesting to note that at lower tissue Zn concentrations, most of the Zn was found in leaf and reproductive tissues, while at higher Zn levels, stem and roots showed increased Zn. Also, the increased root uptake of Zn and root to shoot transfer could not proportionately increase the grain Zn concentrations indicating that internal translocation/retranslocation of Zn from vegetative tissues to grains is the major bottleneck for improving grain Zn concentrations (Stomph et al. 2014; Yin et al. 2016).

Though, a number of physiological studies have been published about Zn-efficient rice, little is known on how Zn is redistributed and remobilized from vegetative tissues to the grains (Ren et al. 2006). A better understanding of the mechanisms involved in loading of Zn into the endosperm of rice and identification of rice genotypes with better Zn remobilization capacity without having any adverse effect on yield will be highly useful for Zn biofortification of rice (Jiang et al. 2007; Wu et al. 2010). Rice has also been found to show different levels and patterns of Zn accumulation under high or low Zn conditions and in different rice ecosystems (Wissuwa et al. 2006; Mabesa et al. 2013; Impa et al. 2013b).

Genetic basis of grain Zn

Increasing the bioavailable Zn in the rice endosperm is the major goal of rice biofortification. There is a variation in the pattern of Zn distribution within rice grain with the aleurone layer having 25–30 % of the total Zn, and this is lost during processing, while the endosperm has 60–75 % of Zn, which is retained even after polishing (Hansen et al. 2009). The genetic basis of high grain Zn in brown/poished rice is very complex and a better understanding of the genetic basis of high grain Zn in rice is essential for the systematic utilization of rice germplasm in Zn biofortification programs. Grain Zn has a moderate to high broad-sense heritability and can be improved by breeding (Norton et al. 2010; Zhang et al. 2014), while reports of narrow sense heritability clearly indicated significant additive and dominant genetic effects. Also, grain Zn has been found to be significantly influenced by the environmental factors (Gregorio 2002; Chandel et al. 2010; Anuradha et al. 2012a). Genetic characterization of grain Zn in several Recombinant Inbred Lines (RILs) and also in rice germplasm collections has shown significant Phenotypic Co-efficient of Variation (PCV), Genotypic Co-efficient of Variation (GCV), broad-sense Heritability and Genetic Advance (GA) (Table 1). In 12 out of the 14 studies, biparental mapping populations were used and in two studies germplasm collections were used for genetic characterization of Zn concentrations. One population was derived from wild progenitor species O. rufipogon. Among the different studies PCV and GCV for grain Zn concentration varied from 9.3 % to 40 % and from 9.2 % to 36 % respectively, while heritability varied from 41 % to 99.4 % and GA varied from 18.6 % to 66.6 %. Highest PCV and GCV values were reported in Azucena x Moromutant population, while lowest in TRY (R) 2 × Mapillaisamba population. Heritability and genetic advance were highest in BPT5204 × HPR14 and Azucena x Moromutant populations respectively. All these results show that there is a sufficient variation for grain Zn concentration with moderate to high heritability and genetic advance. Thus it is possible to improve the Zn concentration of popular rice varieties by exploiting high Zn germplasm in the breeding programs.

The combining ability analysis by diallel crosses involving seven specific rice varieties with different levels of Zn showed that additive genetic effects were more important for Zn, while the co-efficient of variation (CV) for Zn varied significantly among the entries over the years and locations, indicating significant genotype and environment interactions (G x E) (Zhang et al. 1996; Sharifi 2013). In another study involving black pericarp indica rice, genetic and cytoplasmic effects influenced the final grain Zn content, but the genetic effect was stronger and it constituted the major portion of the seed genetic effects. The heritability of the seed genetic effect...
was highly significant and narrow-sense heritability was very high, suggesting single plant selection as an effective approach for improving Zn content. There is also a positive correlation between grain Zn and the grain characteristics such as grain weight, grain length and width, so during the selection process, some consideration should be given to grain traits (Zhang et al. 2004). However, in a RIL population platykurtic and skewed distributions were observed for grain Zn, indicating involvement of several minor genes with duplicate gene interactions indicating little improvement by direct selection (Banu and Jagadeesh 2014).

Significant positive heterosis for grain Zn has also been reported. In a line × tester analysis involving six lines and eight testers and a total of 48 hybrids, it was interesting to note that 14 out of 48 hybrids showed significant positive heterosis for grain Zn over the standard micronutrient check variety Chittimutyalu. Two crosses (PR116 × Chittimutyalu, Mandya Vijay × Jalamagna) showed more than 50% heterosis for grain Zn (Babu et al. 2012). Transgressive segregants were also observed for grain Zn (Stangoulis et al. 2007).

High grain Zn trait was found to be tightly linked with aroma, while there are no reports of pleiotropic effects of high grain Zn with other traits (Welch and Graham 2004; Gregorio 2002). There are several reports indicating epistatic interactions for grain Zn (Lu et al. 2008; Norton et al. 2010). In some cases, genetic factors increasing Zn also co-segregate with genetic factors that increase Fe and other mineral elements (Gregorio 2002; Jiang et al. 2007). Grain quality traits and grain Zn was also found to be correlated (Anandan et al. 2011; Zhang et al. 2004). All the associations of grain Zn with different mineral elements and grain quality traits must be taken into consideration while breeding for high Zn rice.

One of the most important aspects of high Zn rice development is the relationship between grain Zn concentration and grain yield. Several reports indicate a significant negative association between grain Zn concentration and yield in rice (Gao et al. 2006; Jiang et al. 2008; Norton et al. 2010; Wissuwa et al. 2007), but a positive relationship between grain yield and grain Zn concentration was observed under Zn-deficient soil (Gregorio 2002) and also in different panel of aromatic rice and land races under Zn sufficient conditions non significant correlations were observed between yield and grain Zn (Gangashetty et al. 2013; Sathisha 2013). This is also supported by the non significant correlations between yield and Zn in other cereal crops such as pearl millet (Rai et al. 2012). Thus, it can be concluded that it is possible develop high yielding varieties with high levels of Zn. Identification of high Zn donor lines with high yield, high Zn transgenic lines with high yield (Johnson et al. 2011; Trijatmiko et al. 2016), and recently released high Zn rice lines with high yield potential in Bangladesh provide positive evidence for the possibility of combining high Zn and high yield potential in rice (HarvestPlus 2014).

### Table 1: Genetic parameters for grain Zinc concentration in rice

| S. No | Population                  | PCV(%) | GCV(%) | Heritability (%) | Genetic advance (% mean) | Reference               |
|-------|-----------------------------|--------|--------|------------------|--------------------------|-------------------------|
| 1     | ADT 37 × IR68144-3B-2-2-3   | 19.2   | 18.6   | 94.2             | 37.2                     | Sala et al. 2013        |
| 2     | ADT 43 × IR68144-3B-2-2-3   | 15.6   | 15.2   | 94.1             | 30.4                     | Sala et al. 2013        |
| 3     | TRY (R) 2 x Mapillaisamba    | 9.3    | 9.2    | 96.8             | 18.6                     | Sala et al. 2013        |
| 4     | TRY (R) 2 x IC 255787       | 17.2   | 17.0   | 98.0             | 34.8                     | Sala et al. 2013        |
| 5     | Rice land races             | 21.9   | 18.4   | 70.6             | 31.9                     | Thongbarn et al. 2012   |
| 6     | Rice hybrids                | 11.7   | 10.8   | 85.8             | 20.7                     | Babu et al. 2012        |
| 7     | BPT5204 × HPR14             | 26.1   | 26.0   | 99.4             | 53.6                     | Sarnak et al. 2011      |
| 8     | Rice genotypes              | 25.5   | 21.1   | 94.0             | 30.1                     | Bekele et al. 2013      |
| 9     | IRRI38 × Jeerigesanna       | 18.4   | 17.0   | 85.6             | 32.5                     | Gande et al. 2013       |
| 10    | F2 population               | -      | -      | 96.9             | -                        | Zhang et al. 2004       |
| 11    | BIL mapping population      | 10.8   | -      | 76.4             | -                        | Susanto 2008            |
| 12    | Azucena × Moromutant        | 40.1   | 36     | 80.6             | 66.6                     | Bekele et al. 2013      |
| 13    | Bala × Azucena              | -      | -      | >60              | -                        | Norton et al. 2010      |
| 14    | Teqing × O ruifipogon       | -      | -      | 41               | -                        | Garcia-Oliveira et al. 2009 |

**Molecular basis of grain Zn**

Identification of genes/major effect QTLs and understanding the molecular basis of grain Zn in rice will facilitate breeding for high Zn rice through Marker-Assisted Selection (MAS). Several genes/gene families involved in Zn homeostasis have been well characterized in rice (Additional file 1: Table S1). Root exudates or
phytosiderophores helps in efficient release and uptake of metals from the soil (Bashir et al. 2006; Widodo et al. 2010; Nozoye et al. 2011). Some of the gene families such as OsNAS, OsTOM1, OsDMAS, OsSAMS and OsNAAT are involved in biosynthesis, transport and secretion of phytosiderophores in the root zone and thereby increases the metal uptake by roots (Inoue et al. 2003, 2008; Bashir et al. 2006; Widodo et al. 2010; Nozoye et al. 2011; Johnson et al. 2011). The ZIP family genes are important metal transporters found to be involved in transport of Zn within and between different parts of rice plant, and their expression varied with the different Zn conditions (Ramesh et al. 2003; Ishimaru et al. 2007, 2011). The OsZIP1 gene was up regulated under Zn deficient conditions, while OsZIP3 was up regulated both under controlled and Zn deficient conditions in rice (Ramesh et al. 2003). Over expression of OsIRT and MxIRT gene in rice resulted in increased Fe and Zn concentration in rice grains (Lee and An 2009; Tan et al. 2015). Similarly, OsOZT1, OsVIT1 and OsVIT2 are important vacuole metal transporters involved in Zn transport across the tonoplast and also help in Zn sequestration within the cell (Lan et al. 2013; Zhang et al. 2012). While, OsYSL family proteins play an important role in phloem transport and long distance transport of metals (Inoue et al. 2009; Aoyama et al. 2009; Lee et al. 2009; Ishimaru et al. 2010; Sasaki et al. 2011; Kakei et al. 2012). The OsYSL2 gene has increased the Fe content in rice by 4 folds (Ishimaru et al. 2010; Masuda et al. 2013). Over-expression of OsHMA3 enhanced the uptake of Zn by up regulating the ZIP family genes in the roots (Sasaki et al. 2014). Whereas, OsHMA2 gene was involved in loading of Zn to the developing tissues in rice (Yamaji et al. 2013). Several studies have shown that the over expression of OsNAS genes improved the grain Fe and Zn concentrations by several folds, OsNAS2 and OsNAS3 over expression showed increased accumulation of Fe and Zn (Lee et al. 2011; Johnson et al. 2011). OsIRO2 increases Fe content in rice plants grown in calcareous soils (Ogo et al. 2011). The ferritin gene OsFer2 over expressed in a basmati rice (Pusasugandh II) accumulated higher levels of Fe and Zn (Paul et al. 2012). Several transcription factors such as OsNAC, NAM-B1, OsIDEF1, OsIDEF2 and OsIRO2 also play an important role in up regulating the genes involved in metal homeostasis (Ogo et al. 2006, 2007, 2008; Waters et al. 2009; Banerjee et al. 2010; Ogo et al. 2011; Gande et al. 2014). In an expression analysis study with 25 metal-related genes revealed that nine genes such as OsYSL6, OsYSL8, OsYSL14, OsNRAMP1, OsNRAMP7, OsNRAMP8, OsNAS1, OsFRO1 and OsNAC5 were specifically over expressed in the flag leaves and showed significant correlations with Fe and/or Zn concentrations in the seeds (Sperotto et al. 2010). Similarly, transcriptome analysis of 25 metal homeostasis genes in different tissues of 12 rice genotypes showed expression of highest number of genes (24) in flag leaf, while genes such as OsZIP4, OsZIP11, OsNRAMP5, OsNRAMP7, OsYSL2, OsYSL4, OsYSL6, OsYSL9, OsNAA71, OsNAC, OsFER1, OsVIT1, OsFRO2, OsIRT1, OsFER2, OsZIP7, OsZIP8, OsZIP9, OsNRAMP4, OsNRAMP6 and OsYSL12 were expressed in roots. Expression of OsNAC, OsYSL2, OsYSL9, OsZIP4, OsVIT1, OsNAA71 and OsNRAMP7 genes in the flag leaf was highly correlated with the high grain Zn content (Banerjee and Chandel 2011). Zn deficiency tolerating line RIL6 was found to produce higher level of deoxy mugineic acids and low molecular weight organic acids compared to non-tolerant line IR74 under Zn deficient conditions (Widodo et al. 2010). In another study with RILs of Madhkar x Swarna, OsNAS and OsHMA were over expressed in the leaves (Priya et al. 2015), in the same set of materials under Fe deficient conditions NAS2, IRT2, DMAS1 and YSL15 were expressed in shoot, while NAS2, IRT1, IRT2, YSL2 and ZIP8 in the roots (Agarwal et al. 2014). Similarly, Chadha-Mohanty et al. (2015) reported that OsZIP5 and OsFRO1 were up regulated in roots and flag leaf of high Zn rice lines. Thus, it is very clear that several genes and gene networks are involved in metal uptake, translocation, sequestration and loading, and their well coordinated action play a key role in metal homeostasis in the rice plants.

Several QTLs for grain Zn have been mapped using various rice germplasm resources such as rice land races, indica, japonica, aus accessions, and wild rice species, viz., O. rufipogon and O. nivara (Lu et al. 2008; Garcia-Oliveira et al. 2009; Norton et al. 2010; Swamy et al. 2011). Different mapping populations such as Recombinant Inbred Lines (RILs), Double Haploids (DH), Backcross Inbred Lines (BILs), and Introgression Lines (ILs) have been used in grain Zn QTL mapping studies (Stangoulis et al. 2007; Lu et al. 2008; Garcia-Oliveira et al. 2009; Norton et al. 2010; Zhang et al. 2011); Anuradha et al. 2012b). Details of the QTLs identified, mapping populations used, size of the population, number of markers, number of QTLs, marker intervals, phenotypic variance (PV) and additive effects are presented in Table 2. In all there were 26 QTLs reported from eight different studies. It is clearly evident that genes/QTLs for high grain Zn are distributed throughout the genome and also found to co-localize with QTLs for other mineral elements in the grain. The number of QTLs on each chromosome varied from 1 to 6. One QTL each on chromosomes 1, 3, 8, 9, 10 and 11, two QTLs each on chromosomes 2, 4 and 6, three QTLs on chromosome 5, five and six QTLs on chromosome 12 and 7 respectively. QTLs on chromosome 7 and 12 were found to be more consistent across the genetic backgrounds and environments. Sixteen QTLs had more
than 10% PV and it varied from 5.0% (qZn5-1) to 35.0% (qZn7.2 and qZn12) (Anuradha et al. 2012b). The additive effect of the QTLs varied from 0.4 ppm (qZn4, qZn6) to 17.1 ppm (qZn12). QTLs such as qZn1-1, qZn3.1, qZn7.1, qZn7.2, qZn7.3, qZn8-1, qZn12.1, qZn12.2, qSZn2 and qSZn12 had PV of more than 10% with an additive effect of more than 5 ppm. The consistently identified grain Zn QTLs on chromosomes 7, 11, 12 are good targets for MAS. Thus, it is possible to increase the grain Zn concentration by 10 to 15 ppm in the existing popular rice varieties by a well designed Maker Assisted QTL pyramiding program.

Several gene specific markers such as OsZIP1, OsZIP3, OsZIP4, OsZIP5, OsZIP8a, OsYSL8, OsYSL9, OsFRO2A, OsNAS1, OsNAS2, OsNAS3, OsArd2, OsIRT1, OsIRT2 and OsNRAMP1, showed a very good association with grain Zn (Giraldo et al. 2008; Chandel et al. 2011; Anuradha et al. 2012b; Gande et al. 2014). Similarly, based on the expression analysis of 21 metal homeostasis genes in 12 diverse rice genotypes, 179 novel SNPs and 39 SSR markers were identified for grain Zn (Banerjee et al. 2010). Several SSR markers and grain Zn trait associations have also been identified in different populations and germplasm panel of rice (Hanamareddy et al. 2007; Susanto 2008; Zhang et al. 2013; Brara et al. 2015). All these tightly linked SNP and SSR markers can be used in MAS. However, there is no literature indicating the successful use of these markers in MAS for improving grain Zn in rice. So, before using these QTLs/genes in MAS further validation on a large panel of high Zn donor lines and Zn specific biparental mapping populations is essential. A QTL pyramiding approach with different combinations of these consistent major effect QTLs can be tried in MAS for high grain Zn. As some of these QTLs have large intervals, fine mapping, candidate gene identification, and development of gene specific markers may facilitate their use in MAS.

### Table 2
Details of QTLs identified for grain Zn in different studies

| SN | Parentage | Population | Population Size | QTL | Flanking marker | R² (%) | Additive effect positive allele | References |
|----|-----------|------------|-----------------|-----|-----------------|--------|-------------------------------|------------|
| 1.72 | Zhengshan 97 × Minghui 63 RIL | 241 | qZn-5 | R3166-RG360 | 12.3 | −2.3 | Zhengshan 97 | Lu et al. 2008 |
| 1.73 | Zhengshan 97 | | qZn-7 | RM234-R1789 | 5.3 | −1.5 | Zhengshan 97 | |
| 1.74 | Zhengshan 97 | | qZn-11 | C794-RG118 | 18.6 | 2.9 | Minghui 63 | |
| 2.75 | Teqing × O rufipogon BIL | 85 | qZn5-1 | RM1089 | 5.0 | −2.2 | TeQing | García-Oliveira et al. 2009 |
| 2.76 | Zhengshan 97 | | qZn8-1 | RM152 | 19.0 | 5.0 | Oryza rufipogon | |
| 2.77 | Zhengshan 97 | | qZn12-1 | RM3331 | 9.0 | 6.9 | Oryza rufipogon | |
| 3.78 | IR64 × Azucena DH | 129 | qZn1-1 | RM34-RM35 | 15.0 | 5.4 | Azucena | Stangoulis et al. 2007 |
| 3.79 | IR64 × Azucena DH | 129 | qZn12-1 | RM235-RM17 | 12.8 | 1.6 | Azucena | |
| 4.80 | ZYQ8 × JX17 DH | 127 | qZn4 | CT206-G177 | 10.8 | 0.4 | JX17 | Zhang et al. 2011 |
| 4.81 | ZYQ8 × JX17 DH | 127 | qZn6 | RZ516-G30 | 12.3 | 0.4 | JX17 | |
| 4.82 | Madhukar × Swarna RIL | 168 | qZn3.1 | RM7-RM17 | 31.0 | 11.0 | Madhukar | Anuradha et al. 2012b |
| 4.83 | Madhukar × Swarna RIL | 168 | qZn7.1 | RM234-RM248 | 35.0 | 13.3 | Madhukar | |
| 4.84 | Madhukar × Swarna RIL | 168 | qZn7.2 | RM248-RM8007 | 35.0 | 13.3 | Madhukar | |
| 4.85 | Madhukar × Swarna RIL | 168 | qZn7.3 | RM501-OsZip2 | 29.0 | −11.4 | Swarna | |
| 4.86 | Madhukar × Swarna RIL | 168 | qZn12.1 | RM17-RM260 | 35.0 | −16.2 | Swarna | |
| 4.87 | Madhukar × Swarna RIL | 168 | qZn12.2 | RM260-RM7102 | 34.0 | −17.1 | Swarna | |
| 5.88 | Bala × Azucena | 158 | qZn7 | R1440 | 12.0 | - | Azucena | Norton et al. 2010 |
| 6.89 | Sasanishiki × Habataki BIL | 85 | qZn2 | R418–C1221 | 16.7 | −16.0 | Habataki | Ishikawa et al. 2010 |
| 6.90 | Sasanishiki × Habataki BIL | 85 | qZn12 | R1709–C1069 | 21.3 | 15.9 | Sasanishiki | |
| 7.91 | TeQing × Lemont IL | 123 | qZn2 | RM106 | - | −0.8 | Lemont | Zhang et al. 2014 |
| 7.92 | TeQing × Lemont IL | 123 | qZn4 | RM317 | - | −1.4 | Lemont | |
| 7.93 | TeQing × Lemont IL | 123 | qZn5 | RM421 | 8.1 | −0.5 | Lemont | |
| 7.94 | TeQing × Lemont IL | 123 | qZn6 | RM435 | - | −1.5 | Lemont | |
| 7.95 | TeQing × Lemont IL | 123 | qZn7 | RM248 | - | −0.9 | Lemont | |
| 7.96 | TeQing × Lemont IL | 123 | qZn9 | RM3909 | - | 1.1 | TeQing | |
| 8.97 | Lemont × TeQing RIL | 280 | qZn10 | RG241a | 4.4 | −0.5 | Lemont | Zhang et al. 2014 |
It is also interesting to note that there is a highly significant positive correlation between grain Fe and Zn concentration and it is evident by the co-location of QTLs for Fe and Zn in brown rice, and there is no such strong correlation between these two elements in polished rice (Sala et al. 2013). Grain Zn QTLs also found to co-locate with QTLs for other mineral elements such as Cu, Cr, Mg, Si and Se (Hanamareddy et al. 2007; Du et al. 2013). Introgression of such QTLs will help to enhance the levels of multiple beneficial mineral elements in rice grains.

The expression of QTLs for grain Zn may be consistent or may vary with the genetic background and environment. Garcia-Oliveira et al. (2009) identified two grain Zn QTLs such as qZn5-1 and qZn8-1 consistently over two years. Bekele et al. (2013) identified seven marker and Zn trait associations; five of these were consistently identified over two seasons, while two of them were evident only in one season. Du et al. (2013) evaluated a DH population in two different locations and identified three different QTLs in each chromosome, indicating the environment specificity of QTLs. Based on selective genotyping, two loci on chromosome 3 and one locus on chromosome 4 were consistently identified for grain Zn in two populations derived from Chittimutyalu and Ranbir Basmati (Babu 2013). In a Genome-Wide Association (GWAS) mapping for grain Zn and other elements in a rice diversity panel of 421 accessions, representing five sub populations of rice, including indica, tropical japonica, temperate japonica, aus, and aromatic, evaluated over five locations identified significant SNPs at 22.26 Mb on chromosome 3, consistently associated with grain Zn over four locations, while another set of SNPs identified on chromosome 9 were associated with grain Zn only in the indica and aus sub-populations (Norton et al. 2014). All these results clearly indicate significant G x E for grain Zn accumulation. Thus, choosing QTLs or their combinations based on the genetic background of recipient varieties and intended target environment is important before embarking on MAS (Swamy et al. 2012, 2013a, 2014).

In addition to main effect QTLs, several epistatic QTLs were also identified for grain Zn. Lu et al. (2008) reported six epistatic loci with additive and additive interactions for grain Zn, which accounted for 50.2 % of the total heritability of the trait. Norton et al. (2010) also reported ‘epistasis for grain Zn, which accounted for 20 % of the PV between chromosome 7 (G338-C39) and 9 (G1085-AB0905) with a LOD of 4.5, indicating strong genetic control involving multiple QTLs/genes. Apart from identifying QTLs for grain Zn, several QTLs have also been identified for Zn in other plant parts. Norton et al. (2010) identified a QTL with a PV of 12 % for Zn in leaf and four QTL were identified for grain Zn with a PV of 11 to 15 %. There was a little correlation between leaf Zn and grain Zn concentration, also the QTLs for Zn concentration in leaf and grain Zn are found on different chromosomal locations indicating different mechanisms responsible for Zn accumulation in vegetative and reproductive tissues (Norton et al. 2010; Nagarathna et al. 2010). In an IR64 × Jalamagna population, six QTLs were identified for Zn concentration in root and shoot; all were minor alleles and also showed epistatic effects. Some of them co-located with QTLs identified for grain Zn, Zn toxicity tolerance, and Zn deficiency tolerance (Dong et al. 2006; Wissuwa et al. 2006). Similarly, in a Sasanishiki × Habataki BIL population, two QTLs qSZn2 and qSZn12 with a PV of 16 % and 21 % were identified for straw Zn concentration (Ishikawa et al. 2010). All these recent advances in understanding of molecular basis of grain Fe and Zn should be used in increasing the efficiency of Zn biofortification of rice.

**Agronomic interventions to enhance grain Zn**

An adequate amount of plant available Zn in the soil is essential for Zn biofortified rice genotypes to accumulate Zn in grains. Most of the rice growing area is Zn deficit and also Zn availability in irrigated rice ecosystems is very low due to formation of less soluble Zn complexes under anaerobic conditions. An estimation of soil Zn status and application of Zn fertilizer to Zn deficient soil is important for Zn biofortification. Agronomic Zn biofortification through Zn fertilizer application is a complementary approach to increase grain Zn concentration in new elite rice genotypes to ensure adequate root Zn uptake and transport to the grains during reproductive growth stage (Shivay et al. 2008; Phattarakul et al. 2012). The kind of Zn fertilizer applied, timing, and method of application is crucial for enhancing grain Zn. Application of Zn fertilizer to Zn sufficient soil has shown inconsistent results and most of the Zn was found to accumulate in vegetative tissues rather in grains, however in Zn deficit soil, Zn fertilizers improved grain Zn concentrations of rice (Wissuwa et al. 2008; Johnson-Beebout et al. 2009). Further, the response to Zn fertilizer has been shown to differ across rice genotypes and soil conditions (White and Broadley 2011; Jiang et al. 2008). Foliar application of Zn fertilizers has shown better results than soil application for increasing grain Zn concentration, but the magnitude of this increase is not consistent across genotypes (Wei et al. 2012; Mabesa et al. 2013). The effect of Nitrogen fertilizer application on rice grain Zn concentration has also shown inconsistent results, but in general, increasing Nitrogen application negatively influences grain Zn (Moraghan et al. 1999; Zhang et al. 2008; Chandel et al. 2010; Gao et al. 2010; Kutman et al. 2010; Shi et al. 2010). The application of gypsum is useful to remove bicarbonate from the
soil solution, and can be highly beneficial for lowering the soil pH thereby increasing the availability of micro-nutrients including Zn in alkali and sodic soils (Rengel et al. 1999).

Bio-fertilizers such as Mycorrhiza, Azolla, Rhizobacter, Azospirillum, Zn-solubilizing bacteria, and organic manures enhance the levels of bioavailable Zn under flooded conditions and also shown to increase the Zn in rice grains (Tariq et al. 2007; Singh and Prasad 2014; Vaid et al. 2014; Wang et al. 2014; Subedi and Shrestha 2015), but their application on large scale biofortification programs needs to be carefully studied.

Water and crop residue management also significantly influence the Zn availability in continuous flooded soils. Zn forms less soluble Zn complexes under anaerobic conditions while in aerobic soils, free Zn is available to the plant (Johnson-Beebout et al. 2009; Impa and Johnson-Beebout 2012). Alternate wetting and drying (AWD) technology, which has been advocated for rice cultivation as a water saving technology also found to increase the Zn in grains. A combination of suitable rice genotype, AWD water management and ZnSO₄ fertilization increased Zn accumulation and bioavailability in rice grains (Wang et al. 2014). A high Zn rice genotype Maligaya Special (MS13) showed consistent accumulation of Zn both under flooded and aerobic conditions (Nemeño et al. 2010). Therefore, development of high Zn rice genotypes with better accumulation of Zn across the water regimes and agronomic management without any yield penalty is highly desirable for efficient rice Zn biofortification. Crop rotation and intercropping of rice with other cereals and legumes could improve the Zn availability (Rengel et al. 1999). Rice-wheat crop rotation, application of farmyard manure and green manure can maintain the available fraction of soil micronutrients such as Fe, Zn, Cu, and Mn (Karlen et al. 1994; Kumar and Yadav 1995).

Agronomic management of the rice crop during breeding for high Zn rice is one of the most important considerations since Zn status in the soil and water management affects the availability of Zn and finally influences the grain Zn. All the early and advanced generation breeding materials should be evaluated in locations where soil Zn is homogeneous and not limiting, and water management is carefully controlled throughout the cropping cycle. This may be achieved by selecting plots which are naturally homogenous or applying a high rate of Zn fertilizer to Zn deficit plot to homogenize the area. The latter may be done by planting a systematic check cultivar in a given area and developing maps using geo-statistics that show variability for Zn grain concentration. It is important to maintain an adequate amount of available Zn in the soil during the crop growth period and testing the performance of high Zn rice lines over a wide range of environments with different levels of Zn is essential before being released as varieties as most parts of the rice growing areas suffer Zn deficiency. A combination of best agronomic management practices and selection of appropriate rice genotypes is essential for successful rice biofortification.

Breeding interventions to enhance grain Zn
The genetic biofortification strategy uses plant breeding techniques to produce staple food crops with higher micronutrient levels (HarvestPlus 2014). It offers a sustainable solution to malnutrition problems by exploring natural genetic variation to develop mineral-dense crop varieties (Bouis 2003; Pfeiffer and McClafferty 2008). There is a wide variation for grain Zn in the rice germplasm and it is possible to breed for high Zn rice by exploiting high-Zn donors.

Zn target to be achieved in rice by breeding
The rice varieties commonly grown by farmers have relatively low levels of Zn (<12–14 mg kg⁻¹) in polished rice and cannot meet the daily dietary requirement of Zn. HarvestPlus, which has a specific focus on crop biofortification, has determined a target for the Zn level to be achieved in rice. Based on the nutrient needs, daily food intake, retention and bioavailability analyses of people suffering from Zn deficiency, the Zn breeding target in rice was raised from the previous target level of 24 mg kg⁻¹ of Zn to a new target of 28 mg kg⁻¹ (HarvestPlus 2014). The new value is based on the daily requirement of Zn for women. Given the 422 g of daily average rice consumption, with a lower Zn absorption of 20 %, and with a retention of 90 %, a concentration of 28 mg kg⁻¹ of Zn in the parboiled and milled rice would be enough to attain the Estimated Average Zn Requirement (EAR) of 25 %, which is sufficient to overcome most of the severe Zn deficiency problems (HarvestPlus 2014).

High throughput phenotyping for grain Zn
Precision phenotyping of grain Zn concentration is vital for breeding high Zn rice variety. Since breeding programs handle huge amount of materials, fast, accurate, and inexpensive methods of phenotyping grain Zn are essential for making timely and effective selection decisions when advancing the material. Seed sampling, hulling, and milling procedures without any metal contaminations have already been standardized for rice (Stangoulis and Sison 2008). Traditionally, Atomic Absorption Spectrometry (AAS) and Inductively Coupled Plasma-Optical Emission Spectrometry (ICP-OES) are being used in elemental analysis (Zarcinas et al. 1987), while these methods are highly accurate, they require expensive equipment, highly trained analysts, contamination...
free reagents, and extensive sample preparation (Velu et al. 2013). Alternatively, colorimetric approaches have been developed for Zn and Fe analysis in different cereal crops; however, these approaches are only semi-quantitative and laborious when applied in large scale (Prom-u-thai et al. 2003; Ozturk et al. 2006; Choi et al. 2007; Velu et al. 2008). X-Ray Fluorescence (XRF) Spectrometry is very useful in non-destructive determination of relative Zn and Fe concentration in rice breeding lines to discard low Zn lines, and the resulting high Zn lines selected on the basis of XRF can be validated with ICP (Paltridge et al. 2012). Most of the biofortification programs are using XRF for metal analysis.

The Synchrotron based X-ray micro fluorescence imaging and isotope discrimination techniques are helpful in understanding the pathways of metal uptake, translocation and retranslocation, portioning and distributions among different tissues and organs. Takahashi et al. (2009) and Lu et al. (2013) characterized the dynamic changes in the pattern and distribution of different metals in germinating rice seedlings using X-ray imaging and concluded that metals have different patterns and preferences in their movement and accumulations. Arnold et al. (2015) used isotope discrimination to study the Fe and Zn uptake and translocation in rice grown under different environmental conditions and results showed that different isotope fractionation for different metals in different organs/tissues and in different environments indicating different mechanisms involved in Fe and Zn homeostasis. This novel isotope fractionation technique is highly useful in better understanding the physiological mechanisms, and the genotype and environment interactions involved in the Zn accumulation in grains.

**Identification of high Zn rice germplasm**

Selection of donors with high grain Zn in polished rice, acceptable yield potential and other desirable traits with minimal linkage drag and without any crossing barriers is an essential foundation for a successful high Zn breeding program. There is abundant genetic variation for the grain Zn concentration in both brown and polished grains in the rice germplasm. Rice wild relatives, landraces, aus and aromatic accessions, deep water rice and colored rice are the best sources of high grain Zn. Wild species of rice such as O. nivara, O. rufipogon, O. latifolia, O. officinalis, and O. granulata also contain high amounts of Zn, around 2–3 fold higher than in the cultivated rice, with Zn concentration varying from 37 mg/kg to 55 mg/kg in non-polished grains (Cheng et al. 2005; Banerjee et al. 2010; Anuradha et al. 2012a). Aromatic rice has also shown high Zn compared to non-aromatic rice (Gregorio 2002).

**Breeding strategies for developing high Zn rice**

Genotypic variation for grain Zn concentration in rice can be exploited through breeding. For the past few years, breeding efforts to increase grain micronutrients have resulted in the development of biofortified crops including rice (HarvestPlus 2014). Since the genetic basis of grain Zn is complex with the involvement of multiple small effect genes/QTLs and significantly influenced by the environment, the choice of appropriate breeding methods, crossing programs, individual plant selections and field evaluation processes are critical for the successful development of high-Zn rice. Previously, high-Zn donors have been crossed with popular high-yielding but low-Zn rice varieties and selection was carried out for agronomic traits in the segregating generations, with final fixed lines tested for grain Zn and yield in replicated large scale plots. This method was time consuming and resulted in modest increase in the Zn concentration, while the lines developed had moderate yield potential. However, a modified breeding program using high-Zn donors with acceptable yield potential crossed with popular high yielding, highly adapted, but low-Zn rice varieties, coupled with Zn testing in early segregating lines from the F4 generation onwards along with the selections for acceptable agronomic traits, can hasten the process of high-Zn variety development and simultaneous maintenance of yield potential (Fig. 1). Multiple crosses involving several donors and recipient parents such as three-way, four-way crosses etc., reciprocal crosses with the donor parent, high Zn × high Zn crosses involving advanced Zn lines will enhance the Zn levels and yield potential. Multi-parent Advanced Generation Inter-Cross (MAGIC) is also an attractive method for pooling the genes for high Zn, and at IRRI several MAGIC populations such as MAGIC-indica, MAGIC-japonica and MAGIC-global (utilizing crosses between indica and japonica MAGIC lines) have been developed (Bandillo et al. 2013) and these are a good resource for selecting high Zn lines and also provides an opportunity to select transgressive segregants for high Zn.

Exploitation of heterosis of grain Zn and yield potential is also an important approach for developing high Zn rice hybrids. Reports have shown that there is very good heterosis for grain Zn in rice (Nagesh et al. 2012). Wild relatives of rice such as O. nivara, O. rufipogon, O. barthii, and O. longistaminata, and African cultivated rice O. glaberrima are found to have higher level of Zn in the grains and these are a potential source of high Zn donors (Garcia-Oliveira et al. 2009; Sarla et al. 2012). Advanced backcross breeding method can be used to exploit these wild resources to combine high Zn and high yield potential, and this will also help to broaden the genetic base of the popular rice varieties. Mutation breeding is also gaining importance as a strategy to
improve Zn concentration in rice. Physical and chemical mutagens have been used in mutation breeding and mutants with high Zn have been identified. A number of IR64 mutants produced by the treatment with Sodium azide were reported to have high Zn (Jeng et al. 2012). Three IR64 mutant lines viz; M-IR-180, M-IR-49, and M-IR-175 had more than 26 mg kg$^{-1}$ Zn in polished rice as against 16 mg kg$^{-1}$ in IR64. These mutants can be used as a donor in Zn breeding programs and are also a valuable resource for understanding the genetic mechanism involved in the expression of high Zn phenotype. There are reports indicating high correlations between Zn deficiency tolerance and high grain Zn in rice, so the selection of segregating recombinant inbred lines or mutants under Zn deficiency conditions followed by yield evaluation under normal conditions may also be a useful approach to improve the Zn concentration in rice.

Marker assisted breeding for high Zn rice using major effect grain Zn QTLs is also a more faster and precise approach. Several major effect grain Zn QTLs with a high PV (>10 %) and also gene-specific markers for grain Zn have been reported in rice, but use of these markers to assist breeding efforts to improve Zn concentration in rice has not been reported. There is a huge potential to use these markers in marker assisted breeding to improve grain Zn concentration in rice. Since there are many QTLs/ genes responsible for grain Zn concentration located on different chromosomes, QTL pyramiding, Marker Assisted Recurrent Selection (MARS) and Genomics Assisted Breeding approaches are worth trying to develop high-Zn rice.

SNPs are becoming markers of choice for many breeding programs. Several diverse SNP chips such as 1536 SNPs diversity panel, 44 K, 50 K, 1 M SNP chips are available for rice. The cheaper, faster and high throughput SNP assays made it possible the routine use of markers in the breeding programs (McCouch et al. 2010; Swamy and Kumar 2013b; Singh et al. 2015). The recent advances in sequencing technologies such as Next Generation/Second Generation Sequencing (NGS/SGS) and Third Generation Sequencing technologies (TGS) have revolutionized the breeding unprecedently (Varshney et al. 2009). Sequencing and resequencing of several thousands of accessions and breeding lines for use in sequence based mapping, genome wide association mapping, genome wide predictions and genomic selections have become possible with the help of these technologies (Deschamps et al. 2012). In rice, 3000 accessions have been sequenced and efforts are ongoing to sequence 10,000 accessions (Li et al. 2014). More than 20 M SNPs have been identified from 3 K panel (Alexandrov et al. 2015). High quality and high throughput sequencing coupled with Rapid Generation Advance (RGA) and high throughput phenotyping can hasten the breeding process especially for complex traits such as grain micronutrients. Genome Wide Association Studies (GWAS) and Genomic Selections (GS) approach have not been explored much for improving grain micronutrients but they hold great promise for improving the grain Zn concentration of several popular rice varieties and highly useful in main streaming of the Zn breeding.

While breeding for high Zn rice, special attention should be given to the amount of anti-nutrients as they significantly influence Zn bioavailability. Phytate is the major anti-nutrient inhibiting the quantity of Zn absorbed. In rice, Zn is preferentially stored together
with phytate, which is a strong chelator of divalent cations (Bohn et al. 2008; Hambidge et al. 2010; Petry et al. 2012). Hence, selections should be made for low phytate content. The use of high Zn donors with low phytate, selection of segregating lines and advanced fixed lines with low phytate, and integrating phytate phenotyping along with grain Zn in the breeding program will help in developing high Zn lines with low phytate content. Recently by mutation breeding, several mutants with low phytate content have been developed and are good resources as low-phytate donors in breeding programs (Liu et al. 2007).

Current status of breeding for high Zn rice
Zn biofortified rice has a huge potential in combating malnutrition in rice consuming poor countries of Asia, Africa and Latin America. HarvestPlus in collaboration with International Rice Research Institute (IRRI) and International Center for Tropical Agriculture (CIAT) and National Agricultural Research and Extension Systems (NARES) partners in several countries are carrying out programs to develop high Zn rice varieties (Bouis et al. 2013). International Rice Research Institute (IRRI) is also making efforts to include high grain micronutrient trait as an integral part of all the mainstream breeding projects. The major target countries of the rice Zn biofortification program are India, Bangladesh, Indonesia and the Philippines. The biofortification breeding team at IRRI has identified several high Zn rice germplasm as donors, early generation and also advanced high Zn material in the background of popular rice varieties such as IR64, Swarna, Swarna Sub1, NSICRc222, PSB Rc82, BR28, BR29, BR11, and Ciherang has been produced and shared with national partners. Overall, IRRI is coordinating the breeding activities of the country partners and also encouraging them to generate high Zn material in the genetic backgrounds of locally adopted popular rice varieties using the high Zn donors supplied by IRRI (Swamy et al. 2015). The first installment of high Zn materials with an additional 6–8 mg kg$^{-1}$ of Zn (18–20 mg kg$^{-1}$ as against 12–14 mg kg$^{-1}$ Zn of popular varieties) are ready for release in the partner countries, and a second cohort of high Zn lines with additional 8–10 mg kg$^{-1}$ of Zn are in the development pipeline. Two high Zn rice varieties BRR1 dhan 62 and BRR1 dhan 64 have been released for cultivation during the Aman and Boro seasons in Bangladesh. These two varieties have 19 mg kg$^{-1}$ and 25 mg kg$^{-1}$ of Zn with a yield potential of 4.2 t/ha and 6 t/ha respectively (HarvestPlus 2014), and also there are many high Zn lines in advanced stages of evaluation for varietal release in Bangladesh. IRRI has also shared with them early generation material combining high Zn and submergence tolerance, for further evaluation and selection in Bangladesh environments.

In the Philippines, the high Zn breeding materials shared by IRRI are in the Pre-National Cooperative Test (Pre-NCT) and National Cooperative Test (NCT) for release. There are many high Zn lines under evaluation in research station trials within the Philippines Rice Research Institute (Inabangan-Asilo et al. 2015). In Indonesia and India, high Zn rice lines are in the advanced stages of evaluation in the multi-location testing and in station trials. These first and second sets of high Zn lines have 18–22 mg kg$^{-1}$ of Zn with acceptable yield potential, grain quality and agronomic traits (Swamy et al. 2015). These lines can meet 16–20 % of the estimated average requirement of Zn, which is sufficient to overcome severe health problems caused by Zn deficiency. In the coming years we are hopeful of releasing several high Zn rice lines in the target countries and seeing them deployed on a large scale. The initial success of high Zn rice and high Zn cultivars of other crops which have been developed and released has provided further impetus to expand the program to other poor countries of Asia.

Conclusions
Biofortification of rice with Zn is a cost-effective and sustainable solution to mitigate Zn deficiency problems in the rice consuming malnourished Asian populations. There is a significant genetic variation for grain Zn in rice germplasm resources which can be exploited by breeding to develop high Zn rice varieties. The recent advances in understanding the physiological, genetic and molecular basis of Zn uptake, Zn transport and loading into grains has allowed effective breeding for increased Zn, however the physiological barriers for loading Zn into grains are still a significant obstacle for attaining the targeted level of Zn. A complete understanding of Zn allocation, reallocation, and remobilization within and between vegetative and reproductive tissues is lacking. Agronomic interventions to improve the grain Zn have inconsistent results, but a combination of agronomic and genetic interventions is likely to prove a more effective approach. Several major effect and consistent QTLs for grain Zn have been identified; there is great potential to use them in MAS. Two high Zn rice lines have been released in Bangladesh, and several high Zn lines are in the advanced stages of evaluation for release in other partner countries.

Additional file
Additional file 1: Table S1. List of Zinc homeostasis genes and their putative functions Chen et al. 2008; Dräger et al. 2004; Gross et al. 2003; Grotz & Guerinot 2006; Kobayashi et al. 2003; Kobayashi et al. 2005; Koike et al. 2004; Lee et al. 2010a; Lee et al. 2010b; Ricachenevsky et al. 2011; Sasaki et al. 2012; Stein et al. 2009; Takahashi et al. 2012; Vasconcellos et al. 2008; Yang et al. 2007; Yang et al. 2009a; Yang et al. 2009b; Yokosho et al. 2009; Yuan et al. 2012. (DOC 44 kb)
Abbreviations
AAS: Atomic absorption spectrometry; ARD: Acridinum dioxygenase; BIL: Backcross inbred lines; CIAT: International Center for Tropical Agriculture; CV: Co-efficient of variation; DHT: Doubled haploid; DMAS: Deoxy mugineic acid synthase; EAR: Estimated average requirement; FER: Ferritin; FRO: Ferric reductase defective like; FRO: Ferric reductase-oxidase; G x E: Genotype and environment interaction; GE: Genetic engineering; GS: Genomic selection; GWAS: Genome wide association study; HMA: Heavy metal associated proteins; ICP-OES: Inductive coupled plasma-optical emission spectrometry; IDEF: Iron deficiency-responsive cис-acting element binding factors; IL: Introgession lines; IRO: Iron regulated transcription factor; IRT: Iron regulated transporter; MARC: Marker assisted back cross; MAGIC: Multi-parent advance generation inter cross; MARS: Marker assisted recurrent selection; MAS: Marker assisted selection; MS13: Maligaya special 13; MT: Metallothionein protein; MTP: Metal transport protein; NAAT: Nicotianamine amino transferase; NAM, ATAF, CUC2: No Apical meristem; NARES: National Agricultural Research and Extension Systems; NAS: Nicotianamine synthase; NCT: National co-operative test; NGS: Next generation sequencing; NIL: Near isogenic lines; NRAMP: Natural resistance-associated-macrophage protein; OIT: Oligo peptide transport proteins; OZT: Oryza sativa zinc transport protein; PreNCT: Pre national co-operative test; PV: Phenotypic variance; QT: Quantitative trait loci; RGA: Rapid generation advance; RIL: Regencombinant inbred lines; SAM5: S-adenosyl methionine synthase; SGS: Second generation sequencing; SNP: Single nucleotide polymorphism; SSR: Simple sequence repeats; TGS: Third generation sequencing; TOM: Transport of mugineic acid; VIT: Vacuole iron transporter; XRF: X-Ray fluorescence; YSL: Yellow stripe1-like; ZIF: Zinc induce facilitator like; ZIP: ZRT, IRT like Protein

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Authors’ contributions
BPMS conceived the idea and prepared the manuscript, MAR contributed to preparing the Tables, Figures and formatting of the manuscript, RR reviewed the draft and provided critical scientific inputs for the improvement of the manuscript, PCM and IHSL reviewed and provided comments on the manuscript. All the authors read and approved the final version of the manuscript.

Competing interests
The authors declare they have no competing interests.

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