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Alqurashy, B.A., Altayeb, B.M., Alfaifi, S.Y. et al. (3 more authors) (2020) Preparation and characterization of quinoxaline-pyrene-based conjugated copolymers for organic photovoltaic devices. Coatings, 10 (11). 1098. ISSN 2079-6412

https://doi.org/10.3390/coatings10111098

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Preparation and Characterization of Quinoxaline-Pyrene-Based Conjugated Copolymers for Organic Photovoltaic Devices

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Received: 22 October 2020; Accepted: 12 November 2020; Published: 16 November 2020

Abstract: In this study, two novel conjugated polymers, poly(4,5,9,10-tetrakis((2-ethylhexyl)oxy)pyrene-alt-2,3-bis(3-(octyloxy)phenyl)-5,8-di(2-thienyl)-6,7-difluoroquinoxaline) (PPyQxf) and poly(4,5,9,10-tetrakis((2-ethylhexyl)oxy)pyrene-alt-2,3-bis(3-(octyloxy)phenyl)-5,8-di(2-thienyl)quinoxaline) (PPyQx), consisting of quinoxaline units with and without fluorine substituents, as electron-accepting moieties and pyrene flanked with dithienyl units as electron-donating moieties were prepared via Stille polymerization reactions for use as electron donor materials in bulk heterojunction (BHJ) solar cells. PPyQxf and PPyQx were characterized by X-ray powder diffraction (XRD), gel permeation chromatography (GPC), thermogravimetric analysis (TGA), cyclic voltammetry (CV), UV–VIS absorption, and nuclear magnetic resonance (NMR) spectroscopy. PPyQxf and PPyQx revealed excellent solution processability in common organic solvents. PPyQxf and PPyQx presented decomposition temperatures above 300 °C. The inclusion of F atoms to the quinoxaline moiety made a slight reduction in the highest occupied molecular orbital (HOMO) level, relative to the unfluorinated polymer, but had no impact on the lowest unoccupied molecular orbital (LUMO) level. PPyQxf and PPyQx exhibited similar physical properties with strong and broad absorbance from 400 to 700 nm and an optical band-gap energy of 1.77 eV. The X-ray powder diffraction study indicated that PPyQxf possessed a reduced π–π stacking distance relative to PPyQx.

Keywords: pyrene; quinoxaline; conjugated polymers; donor-acceptor; organic photovoltaics

1. Introduction

High request for renewable energy sources to replace fossil fuels has prompted industrial interests and academics attention towards exploring solar energy as an alternative [1]. Commercially available photovoltaic technologies are currently dominated by inorganic solar cell technology. These are based on materials including wafer-sized, single junction crystalline silicon. They show relatively high-power conversion efficiency (PCE) (at roughly 25%) [2]. Environmental issues, manufacturing costs, and performance problems in low light level conditions do, however, present some key
drawbacks to this technology [1]. Organic photovoltaic (OPV) cells have hence become the focus of research. Organic semiconductors are able to provide improved performance as compared to their inorganic counterparts. Low-cost production processes, the ease of producing large active panels, high absorption coefficients, ease of fabrication, and light weight constitute key merits in the use of organic semiconductors in this area. OPV devices displayed lower efficiencies relative to inorganic devices; however, remarkable development of organic semiconductors has been made to boost the PCE and stability of OPV devices to make them a sustainable technology [3–5]. Up to date, Liu et al., reported the highest PCE for organic solar cells (18.22%) [6].

BHJ solar cells based on alternating donor–acceptor (D–A) conjugate polymers provide the most effective materials for use in polymer solar cells (PSCs) [7–9]. The alternation of D and A moieties on polymer backbones was found to be an efficient technique in manufacturing polymers with high-performance for BHJ applications. This observation is referred to the intramolecular charge transfer (ICT) amongst electron-deficient and electron-donor units within the copolymer segment, which allows adjusting of frontier molecular orbital energies, light absorption strength, and band gaps [10–13]. Lately, numerous numbers of D–A-conjugated copolymers have been manufactured and developed for photovoltaic devices applications. For instance, Li et al., developed a set of D–A copolymers based on quinoxaline and thiophene for use in photovoltaic devices. PDFQx-3T exhibited an optical band gap of 1.73 eV and efficiency as high as about 8% [14].

Quinoxaline moieties are widely employed in both OPVs and organic light emitting diode (OLEDs) as electron-accepting units [15–18]. In recent studies, semiconductor polymers based on quinoxaline units have been shown to exhibit remarkable PCEs, exceeding 11% [19]. This can be reflected in their ability to achieve the efficiency boundary of commercial applications of polymer photovoltaic devices. In a reported study conducted by Chen et al., fabricated organic photovoltaic cells using a copolymer of a fluorinated quinoxaline and BDT as the donor segment in (BHJ) arrangement has resulted in PSCs with a PCE of more than 8% [19,20]. More recently, the insertion of F substituents as the smallest electron-deficient groups to accepting units has attracted much attention, due to its effect on reducing unwanted steric interactions and enhancing the coplanarity of polymer chains [21,22]. Furthermore, fluorine substituents also improve the stability of the HOMO and LUMO energy levels because of its robust electron-affinity nature. Moreover, it leads to a better molecular order via noncovalent interactions, which promote planarization of the backbone of conjugated polymers. This results in favorably lowering of the band gap [20,22].

Among various building blocks with electron donating properties, pyrene has recently been targeted as an electron donor segment in copolymers for OPV applications [23,24]. Because of its moderate electron donating characteristic, pyrene-based copolymers should display a low HOMO level, which is advantageous in order to afford devices with high open circuit voltages (V_{OC}) in PCSs. Furthermore, pyrene should afford resultant polymers with efficient charge transporting properties due to its rigid and planar nature. The functionalization of the pyrene moiety at its 4,5,9,10 and 10-positions displays an efficient technique to adjust the optical and electrochemical properties of the resultant polymers as well as to enable enhanced solubility [25–29]. Xu et al., stated the development of a set of acceptor-donor-acceptor organic small molecules based on pyrene. Moreover, 4.19% PCE was achieved for Pyr(EH-DPP) as stated by the researchers [30].

The objective of the present study is to prepare novel donor–acceptor alternating polymers with broad absorption and narrow band gaps for BHJ solar cell applications. For the first time, pyrene as the donor (2,7-Bis(5-(trimethylstannyl)thiophen-2-yl)-4,5,9,10-tetakis(5-bromo-2-thienyl)quinaxline (M1)) was combined with fluorinated quinoxaline (2,3-Bis(3-(octyloxy)phenyl)-6,7-difluoro-5,8-bis(5-bromo-2-thienyl)quinaxline (M2)) and with nonfluorinated quinoxaline (2,3-Bis(3-(octyloxy)phenyl)-5,8-bis(5-bromo-2-thienyl)quinaxline (M3)) as the acceptors, where the two fluorine atoms on the quinoxaline moiety are substituted by two hydrogen atoms. A comparison of nonfluorinated and fluorinated quinoxaline-containing polymers was used to study the impact of fluorination on molecular and film structures, absorption wavelength, and HOMO and LUMO energy levels. PPyQxff and
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PPyQx exhibited broad absorption bands within the wavelength range 400–700 nm with narrow optical
band gaps of 1.77 eV. The polymer with the fluorine atoms (PPyQxff) had a lower molar mass and a
decreased HOMO energy level.

2. Materials and Methods

All reagents and chemicals used in preparing the polymers were obtained from commercial
suppliers. The materials were used as originally receive, unless otherwise stated. For more information
in regard to instrument and measurements see References [31,32].

2.1. Preparation of PPyQxff

PPyQxff was prepared by coupling 0.116 g (0.096 mmol) of M1 with 0.086 g (0.096 mmol) of M2.
The two monomers were dissolved in 5 mL of anhydrous toluene and then, 2.00 mg (11 µmol) of
palladium (II) acetate and 7.00 mg (23 µmol) of tri(o-tolyl)phosphine were added. The reaction mixture
was degassed, the polymerization was undertaken under the protection of argon atmosphere, and the
temperature was raised to 100 °C and left to reflux for 72 h. Then, the solution was cooled down
to room temperature and concentrated and precipitated in CH₃OH. The produced precipitant was
collected through filtration and subjected to Soxhlet-extraction, in turn, with CH₃OH, acetone, hexane,
and CHCl₃. The CHCl₃ fraction was concentrated, and the polymer was precipitated in methanol and
filtered to produce the target polymer as a purple solid (150 mg, 0.090 mmol, 55.8%). GPC results:
the number-average molecular weights (Mn) = 9.8 KDa; the weigh-average molecular weighs (Mw) = 18.4
KDa; polydispersity index (PDI) = 1.88 and

1H-NMR (δH/ppm, C₂D₂Cl₄, 100 °C, 500 MHz): 2.12–0.90
(b.r., 90H), 3.86 (t, 4H), 4.34 (d, 8H), 7.01 (b.r. d, 2H), 7.53–7.17 (b.r, 10H), 7.61 (b.r. d, 2H), 8.11 (b.r. d, 2H),
8.74 (b.r.s, 4H).

2.2. Preparation of PPyQx

PPyQx was prepared in the same method as PPyQxff, using 0.122 g (0.101 mmol) of M1, 0.087
g (0.101 mmol) of M3, 2.00 mg (11 µmol) of palladium (II) acetate, and 7.00 mg (23 µmol) of
tri(o-tolyl)phosphine in 5 mL of toluene. The polymer was extracted in chloroform as a purple solid
(136 mg, 0.097 mmol, 69.38%). GPC results: the number-average molecular weights (Mn) = 10.8 KDa; the weigh-average molecular weighs (Mw) = 19.5 KDa; PDI = 1.80 and

1H-NMR (δH/ppm, C₂D₂Cl₄, 100 °C, 500 MHz): 2.15–0.77 (b.r., 90H), 3.98 (t, 4H), 4.34 (d, 8H), 7.01 (b.r.d, 2H),
7.54–7.14 (b.r, 10H), 7.60 (b.r. d, 2H), 7.94 (b.r, 2H), 8.19 (b.r, 2H), 8.74 (b.r.s, 4H).

3. Results

The preparation of M1, M2, and M3 was performed according to literature procedures [24,31–34].
As shown in Scheme 1, PPyQxff and PPyQx were developed via Stille coupling polymerizations in
moderate yields using a palladium (II) acetate/tri(o-tolyl) phosphate catalytic system. PPyQxff and
PPyQx were purified through extraction with 300 mL of methanol, acetone, and hexane in order to
get rid of small molecules such as monomers and oligomers and with chloroform to extract the
final polymers. GPC was applied to value the number-average/weight-average molecular weights of
PPyQxff and PPyQx using 1,2,4-trichlorobenzene at 140 °C as the eluent. The GPC of PPyQxff and
PPyQx found to be 98/184 and 108/195 KDa with polydispersity index of 1.88 and 1.80, respectively.
The slightly lower molar mass of PPyQxff in comparison to that of PPyQx is possibly as a result
of the introduction of the two F substituents on the quinoxaline moieties, which leads to stronger
π–π stacking and aggregation of polymer chains in solution, causing the polymer to crash out of
solvent early due to fluorine sulfur interactions on neighboring polymer chains, limiting the final
molar mass of the polymer. The thermal stabilities of PPyQxff and PPyQx were examined using
thermogravimetric analysis (TGA) under an inert N₂ gas atmosphere at a heating scan rate of 10 °C
per minute. As depicted in Figure 1. The thermal decomposition temperatures (95% weight residue) of
PPyQxff and PPyQx were measured to be 333 and 335 °C, respectively, representing good thermal
stabilities of both polymers. Both PPyQxff and PPyQx showed two decomposition phases. The first
one occurred at a lower temperature of 334 °C, which can be ascribed to the cleavage of the octyl chains attached to the quinoxaline acceptor moieties. The second decomposition occurred at a temperature of 441 °C, which corresponded to the loss of the rest of the attached substituents. PPyQxff and PPyQx degraded until about 52% of their molar mass was remained, and then, the curves stayed constant.

![Scheme 1. Synthetic route of PPyQxff and PPyQx.](image)

![Figure 1. TGA curves of (PPyQxff) and (PPyQx).](image)

### 3.1. Optical Properties

The optical properties of thin films and dilute chloroform solutions of PPyQxff and PPyQx were examined by UV–VIS absorption spectroscopy. The data are listed in Table 1. PPyQxff and PPyQx displayed similar absorption features (Figure 2). The thin films and dilute CHCl₃ solutions of the two polymers exhibit similar absorption bands between 350 and 450 nm. These absorption bands are assigned to the $\pi-\pi^*$ transitions from the polymer backbones, while the absorption bands from 450 to 650 nm are assigned to the ICT between the quinoxaline and bis(thienyl)-pyrene units. The ICT
absorption bands of PPyQxf and PPyQx in the thin films were red shifted (by about 40 nm) with regard to those in dilute chloroform solutions, indicating a greater chain planarity polymer chains and intermolecular π–π interactions in thin films. Previous literature reports have revealed that the insertion of F atoms to donor–acceptor polymer backbones causes the absorption peaks to be blue shifted [35–37]. The inclusion of F atoms to the quinoxaline-containing polymer (PPyQxf) showed a very small blue shift (around 5 nm). We believe that the low molar mass of PPyQxf is the reason for this observation. The optical band gaps of PPyQxf and PPyQx were estimated from their absorption onsets in thin film to be at around 700 nm with a band gap of 1.77 eV. The similar optical band gaps of PPyQxf and PPyQx indicate that the addition of two F atoms in PPyQxf decreased slightly its HOMO energy level with respect to that of PPyQx but not to a significant amount.

### Table 1. Characteristics of (PPyQxf) and (PPyQx).

| Polymers | $M_n$ (Da) | $M_w$ (Da) | PDI | $\lambda_{\text{max}}$ (nm) | $E_{\text{g, opt}}$ (eV) | HOMO (eV) | LUMO (eV) | $E_{\text{g, ele}}$ (eV) |
|----------|------------|------------|-----|-----------------------------|--------------------------|-----------|-----------|------------------------|
| PPyQxf   | 9800       | 18,400     | 1.88| 366, 418, 530               | 367, 433, 565            | 1.77      | −5.47     | −3.62                  | 1.85       |
| PPyQx    | 10,800     | 19,500     | 1.80| 366, 418, 530               | 367, 437, 570            | 1.77      | −5.41     | −3.62                  | 1.78       |

*a* Measured by GPC; *b* Optical bandgap ($E_{\text{g, opt}}$); *c* Measured by cyclic voltammetry; *d* Electrochemical band gap ($E_{\text{g, ele}}$).

3.2. Electrochemical Properties

The electrochemical properties of PPyQxf and PPyQx were studied by employing cyclic voltammetry (CV) analysis in order to evaluate their frontier molecular orbital energies. The CV studies were performed according to a previous published report [31]. Both HOMO and LUMO energy levels of PPyQxf and PPyQx were measured from their onset of reduction and oxidation potentials (Table 1 and Figure 3). The CV curves of PPyQxf and PPyQx reveal quasi-reversible oxidation and reduction behaviors. The HOMO energy level was calculated to be −5.47 eV for PPyQxf and −5.41 eV for PPyQx. The insertion of electron-deficient F atoms to the quinoxaline-based polymer led to a modest decrease in the HOMO energy level. Thereby, PPyQxf is expected to show slightly better air stability and a higher $V_{\text{OC}}$ value in organic photovoltaic devices than that of the PPyQx-based devices [38,39]. The reported results agree with previous literature. The LUMO energy levels of PPyQxf and PPyQx were the same and calculated to be −3.62 eV. The wider electrochemical bandgap of PPyQxf compared to that of PPyQx is assumed to be due to the influence of the F atoms on the HOMO level of PPyQxf, hence, having a decreased HOMO and an analogous LUMO in comparison to that of PPyQx.
3.3. X-ray Powder Diffraction (XRD)

The crystalline properties and molecular organizations of PPyQxff and PPyQx were investigated using X-ray powder diffraction studies (XRD) (Figure 4). The XRD pattern of PPyQxff and PPyQx display poorly defined features in the small angle region at 2θ = 3.78°, which corresponds to lamellar distances around 23.4 Å for both polymers. PPyQxff showed an additional broad, diffuse peak in the wide-angle region at 2θ = 23.40°, which corresponds to π–π stacking distances of 3.8 Å. The presence of this peak for PPyQxff relative to PPyQx can be referred to the incorporation of F substituents, which could produce more intermolecular interactions between neighboring aromatic chains with F atoms. Consequently, PPyQxff should adopt a further planar structure with enhanced stacking between conjugated polymer backbones. These results clearly show that substitution of the quinoxaline repeat units with fluorine atoms leads to a better packing of polymer chains presumably through interactions between polymer chains involving fluorine substituents. Such results could have a positive effect on the charge mobility of the fluorinated polymer PPyQxff, which would have beneficial effects in its application in OPV devices.
4. Conclusions

In summary, two new narrow band gap donor-acceptor conjugated polymers have been prepared via the Stille coupling reaction. Both polymers were obtained in reasonable yields and the GPC data analysis indicated that polymers PPyQx\textsubscript{ff} and PPyQx had weight average molecular weights ranging from 18,400 to 19,500 Da with polydispersity index of 1.88 and 1.80, respectively. The polymer with fluorine substituents on its quinoxaline repeat units PPyQx\textsubscript{ff} displayed a slightly lower molecular weight than the analogous polymer without fluorine substituents PPyQx as a consequence of its higher disposition to aggregation when compared to the nonfluorinated polymer. Both polymers displayed similar absorption maxima as well as similar band gaps (1.77 eV). Cyclic voltammetric studies indicated a slightly deeper HOMO level for the fluorinated polymer PPyQx\textsubscript{ff}, nevertheless, both polymers had similar LUMO energy levels. X-ray powder diffraction studies on PPyQx\textsubscript{ff} and PPyQx indicated a greater tendency of the fluorinated polymer PPyQx\textsubscript{ff} towards chain aggregation with interchain stacking distances of 3.8 Å compared to 4.3 Å distances for the nonfluorinated polymer PPyQx. Further studies on the photovoltaic properties of the two polymers are currently underway.

Author Contributions: Conceptualization, B.A.A. and A.I.; validation, B.A.A. and A.I.; investigation, B.A.A., B.M.A., S.Y.A. and M.A.; resources, B.A.A., S.Y.A. and B.M.A.; writing—original draft preparation, B.A.A., B.M.A. and M.A.; writing—review and editing, A.I. and I.A.; visualization, B.A.A. and A.I.; supervision, A.I.; project administration, A.I. All authors have read and agreed to the published version of the manuscript.

Funding: This research received no external funding.

Conflicts of Interest: The authors declare no conflict of interest.

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