A Facile pH Controlled Citrate-Based Reduction Method for Gold Nanoparticle Synthesis at Room Temperature

Himanshu Tyagi†, Ajay Kushwaha†, Anshuman Kumar and Mohammed Aslam*

Abstract
The synthesis of gold nanoparticles using citrate reduction process has been revisited. A simplified room temperature approach to standard Turkevich synthesis is employed to obtain fairly monodisperse gold nanoparticles. The role of initial pH alongside the concentration ratio of reactants is explored for the size control of Au nanoparticles. The particle size distribution has been investigated using UV-vis spectroscopy and transmission electron microscope (TEM). At optimal pH of 5, gold nanoparticles obtained are highly monodisperse and spherical in shape and have narrower size distribution (sharp surface plasmon at 520 nm). For other pH conditions, particles are non-uniform and polydisperse, showing a red-shift in plasmon peak due to aggregation and large particle size distribution. The room temperature approach results in highly stable “colloidal” suspension of gold nanoparticles. The stability test through absorption spectroscopy indicates no sign of aggregation for a month. The rate of reduction of auric ionic species by citrate ions is determined via UV absorbance studies. The size of nanoparticles under various conditions is thus predicted using a theoretical model that incorporates nucleation, growth, and aggregation processes. The faster rate of reduction yields better size distribution for optimized pH and reactant concentrations. The model involves solving population balance equation for continuously evolving particle size distribution by discretization techniques. The particle sizes estimated from the simulations (13 to 25 nm) are close to the experimental ones (10 to 32 nm) and corroborate the similarity of reaction processes at 300 and 373 K (classical Turkevich reaction). Thus, substitution of experimentally measured rate of disappearance of auric ionic species into theoretical model enables us to capture the unusual experimental observations.

Background
Noble metal nanoparticles have been intensively studied during the past two decades. Metal nanoparticles show optical properties of significant technological interest, including enhanced fluorescence [1, 2], non-linear optical absorbance [3], optical resonances in the near infrared region [4], and orientation-dependent plasmon excitation [5]. Among these, gold nanoparticles (AuNPs) exhibit a strong absorption of wavelengths due to surface plasmon resonance (SPR) in the visible range [6]. The first synthesis of Au colloids was reported 150 years ago by Michael Faraday using phosphorous to reduce AuCl₄⁻ ions [7]. For efficient and effective use in applications, synthesis routes must render monodisperse AuNPs of tailored size and shape. There exist several synthesis routes [8–11], which could be used to obtain gold nanoparticles with desired structural and physical characteristics. One of the most celebrated among these has been the Turkevich method [12], wherein a mild reducing agent trisodium citrate is added to a boiling aqueous solution of HAuCl₄ to obtain monodisperse AuNPs. Later, Frens demonstrated that the control over the size of the gold nanoparticles in Turkevich synthesis could be readily achieved by varying the relative concentration of trisodium citrate [13]. Controlling the structural characteristics of the nanoparticle needs the manipulation of kinetic and thermodynamic parameters of the systems using various additives, light and thermal energies, and their various combinations [14–16]. To achieve this control, gold nanoparticles are usually grown through a fast nucleation process followed by a diffusion-controlled growth [17, 18]. The size and polydispersity of the resulting nanoparticles are thus controlled in a way similar to the well-known

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LaMer model [19], which is also known as “focusing of size distribution” in the field of nonaqueous solution synthesis of nanoparticles at elevated temperatures [20]. However, from the green chemistry point of view, such nonaqueous synthesis routes are not ideal and to make AuNPs biocompatible, lengthy, and laborious process of surface functionalization is generally required [21].

The AuNPs synthesized via Turkevich approach can be size-controlled in an 8- to 100-nm range, but the polydispersity increases with particle size [13]. Besides, the standard approach yields spherical particles, but it has been shown that other geometrical shapes can be obtained by applying minimum modifications to existing protocol [21–23]. Controlling the pH and precursor to reductant concentration ratio is an integral part of such modifications. Herein, we study the effect of the pH on the synthesis of gold nanoparticle at room temperature. The synthesis of gold nanoparticles via room temperature approach is simple and convenient and gives a narrow particle size distribution (11.7 ± 2.2 nm). There exists an optimal pH for every colloidal solution at which the particles formed are fairly stable and monodisperse without an extra stabilizing agent. At pH values other than the optimal value, there is uncontrolled nucleation and growth which results either in anisotropic shape of particles or in coagulation of particles, thus giving polydispersity in size distribution. The synthesis of AuNPs via Turkevich method involves several steps among which citrate reduction of Au$^{3+}$ species is the first rate-determining step. We calculate the reaction rate ($k_r$) of this step at room temperature in Turkevich approach. It is found that this rate depends critically on the pH and precursor ratio of the reaction mixture. The large value of $k_r$ (7655 M$^{-1}$ s$^{-1}$) for the optimized case of 2:1 citrate to AuCl$_3$ (pH 5) helps in quick synthesis of AuNPs at room temperature. We use the different rate values in simulation program developed in lines of theoretical model incorporating nucleation, growth, and aggregation processes. The simulation predicts that the mean particle size under various experimental conditions and theoretical predictions agrees well with the corresponding experimentally obtained sizes of AuNPs. Such comparison further substantiates the similarities of intermediate reaction steps in the Turkevich process at 373 K and room temperature. The room temperature synthesis of AuNPs via citrate-based reduction of gold(III) chloride represents a bio-friendly approach and gives us an insight into pH controlled reduction of Au$^{3+}$ ions. The study reveals a novel and easy way to manipulate Turkevich like method carried out at room temperature. Though the literature regarding citrate based reduction of AuCl$_3$ to obtain AuNPs is quite extensive, our method introduces a fundamental change in existing method in terms of temperature conditions.

**Methods**

Gold(III) chloride 99 % (ACROS Organics, NJ, USA) and trisodium citrate dihydrate (Merck Limited) were used as received without further purification. A typical synthesis involves taking a fixed concentration ratio of trisodium citrate to gold trichloride. Appropriate volumes of 10 mM solution of trisodium citrate and 0.5 mM solution of gold trichloride were mixed to get a desired molar concentration ratio such that the total volume of the solution is 10 ml. The solution of the sodium citrate and gold chloride is stirred at room temperature for up to 48 h under ambient conditions in a beaker covered with glass plate. The solution color shows a transient color change during the stirring and becomes stable in 2–3 h. The dilute HCl or NaOH is added to control the solution pH. Such studies were carried out for precursor ratios of 1:1, 2:1, 3:1, 5:1, 7:1, and 9:1 with different pH values ranging from 3 to 9 (Scheme 1). In pH range other than 2.5 < pH < 9, the solution remains colorless for days indicating no gold nanoparticles formation at such low/high pH conditions.

Optical absorption spectra were taken using Lambda 950 (Perkin Elmer) in the wavelength range 200–800 nm at room temperature using quartz cell. Transmission electron microscopy (TEM) was carried out using JEOL JEM-2000F. Samples for TEM characterization were prepared by placing a drop of gold colloidal solution on carbon coated copper grid and dried under IR lamp. For further characterization, Fourier transform infrared spectroscopy (FTIR) was performed using MAGNA 550, Nicolet Instruments Corporation, USA. X-ray diffraction (XRD) of gold nanoparticles was carried out using “PANalytical Xpert PRO.” XRD sample was prepared by drop-casting colloidal gold nanoparticles on glass slides.

**Results and Discussion**

**Reaction Time of AuNP Synthesis**

A typical Turkevich synthesis of AuNPs at 373 K takes 20 min for the characteristic red wine color to appear in the solution. There have been recent reports where researchers have been able to decrease the reaction temperature up to 343 K by optimizing the pH and reactant ratio of reaction mixture [24]. According to Turkevich et al. [12], the solution temperature (373 K) plays an important role for the gold nanoparticle formation, and for every decrease of 10 K there is a twofold increase in time period necessary for the completion of reaction. This implies that at 300 K, reaction shall take around 2600 min to complete. However, if appearance of red wine color is to be taken as an indicator of near completion of reaction, for a particular case of molar ratios 2:1 and 5:1 (pH 5), the reaction is over within 8 h. In contrast to this, for other molar ratios, no further change in blue-violet color is observed after 24 to 48 h. Interestingly, these observations suggest that at room temperature, a
A fivefold reduction in reaction time is possible through adjustments of precursor ratio and initial pH condition, i.e., at pH 5, 2:1 and 5:1 precursor molar ratio.

**Synthesis and “Colloidal” Stability of Gold Nanoparticles**

After the synthesis of gold nanoparticles via room temperature approach, the UV-vis spectroscopy was performed at different time intervals (days to months) to check the stability of the colloidal suspensions. Figure 1 shows the corresponding UV-Vis data of gold nanoparticles taken after 2 h, 18 h, 10 days, 40 days, and 6 months, respectively. The particles synthesized via room temperature approach initially show a broad peak which indicates aggregates of various sizes at the initial growth stages. It might be possible that, at this stage, the nuclei particles have multiple sizes, in a manner similar to that suggested by the nanowire growth model [25]. The reaction completes within 18 h and UV-vis absorption spectra for the room temperature synthesized samples after 10 and 40 days of aging illustrate a narrow and sharp absorption peak which is a clear indication of the existence of the stable nanoparticles in colloidal form. The SPR peak of these AuNPs synthesized via room temperature approach broadens up in a 600- to 700-nm wavelength range after aging of 6 months which indicates presence of aggregates in AuNP sol. Hence, the particles synthesized via room temperature approach remain stable for more than a month in colloid form.

**Nucleation and Growth of AuNPs (Case of 300 K)**

According to Turkevich et al., the solution temperature plays an important role in the synthesis of gold nanoparticles [12]. When the temperature is lowered by 10 °C, the necessary time for the completion of reaction increases by a factor of 2; however, the mean particle size and the root mean square deviation narrows down with a decrease in synthesis temperature. In our approach, the reaction rate is slow due to ambient conditions (room temperature) though the typical “ruby-red” color appears within 3 h depending upon the pH control. The time dependent UV-vis absorption study is performed for different precursor ratios like 2:1, 3:1, 5:1, and 7:1 at their optimal pH condition to monitor the nanoparticle nucleation and growth. Figure 2a, b illustrates such plots for the precursor ratio of 5:1 (pH 5), synthesized via conventional Turkevich approach (Fig. 2a) and room temperature approach (Fig. 2b), respectively. As opposed to quick synthesis of AuNPs at 100 °C (within 30 min),
the flat curves (no absorbance peak, Fig. 2b) for synthesis at room temperature suggest that the growth is not initiated till 120 min; however, the nucleation might have happened (pale yellow color changes to colorless). After 2 h, the appearance of some particles is seen (pink color of the solution), and the broad absorption peak suggests a broader size distribution during the initial growth stage [21]. As the time increases, the FWHM of the UV-absorption peak decreases and there is no more change in peak shape after 30 h. This suggests that the particles are uniform in size and the growth is complete. Hence, at room temperature the reaction rate is slower, and therefore, reduction of gold salt goes slower in the presence of citrate. It might be possible that the role of citrate as a reducing agent takes a back seat at room temperature. Meanwhile, the citrate stabilizes the gold which restricts the nanoparticle growth to a critical size, and hence, the nanoparticles are more stable. The existence of optimal pH is a consequence of increase in the reactivity of gold complexes and interparticle attraction with decreasing pH [10, 21, 26].

**Role of pH for the Control Over Nucleation and Growth of Nanoparticles**

Solution pH plays an important role for the size and shape control of the gold nanoparticles [10, 21, 24]. Ji et al. studied the growth kinetics of nanocrystalline gold at 373 K in citrate reduction [21]. They found that the shape and size dependence is strongly influenced by the pH of the reacting mixture. A two-step mechanism of rapid nucleation and slow growth by monomer diffusion (pH >6.5) and a three-step mechanism with interparticle ripening as the last step (pH <6.5) were proposed, thus implying a strong pH dependence. We synthesized gold nanoparticles at room temperature taking different pH conditions for various concentration ratios of citrate to gold and controlled the pH value of the solution from 2 to 12. The UV-vis spectra of these samples (Fig. 3) show that each mole ratio has its own optimal pH for a better particle size distribution. The 1:1 surfactant/salt ratio for a control of pH 3 and 6 reveals very broad UV absorbance curve (Fig. 3a). Interestingly, pH 4 controlled solution of some mole ratio show a sharp absorbance peak approximately at 540 nm. Comparatively, the pH 4 for the above concentration has the most intense and sharp peak. Therefore, concentration ratio 1:1 has an optimal pH 4 which renders a narrower size distribution. When citrate to gold ratio is 5:1, the SPR is centered at 530, 532, 521, and 536 nm for pH values of 3, 4, 5, and 6, respectively (Fig. 3c). It means that for pH values lower and higher than the optimal pH (pH 5) condition, the size of the nanoparticles is bigger and the particle size distribution is non-uniform. Hence, the initial pH value of the solution is one of the critical size deciding parameters of the gold nanoparticles. The relation between sizes of the gold nanoparticle with respect to the pH of the solution is represented as Fig. 4a. The particle size and polydispersity is lowest (11.7 ± 2.2 nm) for the optimal pH 5, wherein the narrow SPR band at minimum wavelength is observed.

In order to explain the effect of pH on reaction in Turkevich process, we must look at role of H⁺ and OH⁻ ions in the standard reaction mechanism [12, 27]. In this reaction, there are three parameters which are responsible for the controlled synthesis of gold nanoparticles, namely, concentration of gold chloride and sodium citrate, and the pH of the solution. The reaction takes place in various steps in between the final product and reactants. First, gold chloride decomposes into gold and chloride ions, while sodium and citrate ions are produced by the dissolution of sodium citrate. During the reaction, trisodium citrate plays the role of reducing as well as stabilizing agent and if concentration relative to gold precursor is high, it act as a buffering agent also [21, 22].
The citrate gets oxidized and produces dicarboxy acetone; however, before occurrence of the above reaction, the pH value of the solution has been controlled using HCl/NaOH. In the first case, when dilute HCl (HCl = H⁺ + Cl⁻) is added to lower the pH of the solution, HCl provides the H⁺ ions to the solution. Simultaneously, the gold(III) chloride reduced into gold(I) chloride (Eq. 2) by accepting the electrons from the citrate oxidation reaction (Eq. 1). Various research groups have suggested the formation of an intermediate pentacoordinate complex of Au³⁺ species with dicarboxyacetone (DCA) which subsequently decarboxylates to give Au⁺ species during the reaction [28]. The rate of such a ligand exchange reaction which yields pentacoordinated complex is temperature dependent and is expected to be slow at room temperature when compared to 373 K.

\[
\text{H}^+ + \text{COO}^- \rightarrow \text{H}^+ \text{CO}_2 + \text{H}^+ + 2\text{e}^-
\]

(1)

\[
\text{AuCl}_3 + 2\text{e}^- \rightarrow \text{AuCl} + 2\text{Cl}^-
\]

(2)

\[
3\text{AuCl} \rightarrow 2\text{Au} + \text{AuCl}_3.
\]

(3)

As the H⁺ ions increase in the solution after addition of HCl, the availability of electron to reduce the gold(III) chloride becomes lesser and reaction rate becomes slower in this case. In accordance with Le Chatelier’s principle [29, 30] and pKₐ being 3.1 for citrate [31], the tendency of citrate to oxidize decreases at a low pH (<3). Hence, there is a lack of electron for the reduction of

![Normalized UV-vis spectra of gold nanoparticles with different sodium citrate and AuCl₃ at different pH values.](image-url)
gold(III) chloride at such minimum pH. For this pH condition, no color change is observed in the solution, and hence, we conclude that reaction is not taking place at very low pH conditions.

Similarly, for higher pH values (pH >9), the diluted NaOH (NaOH = Na+ + OH−) has been added to provide the OH− ionic species in the solution. Hydroxyl ions directly react with AuCl3 and convert it into AuCl3(OH−), hence making it less reactive. At higher pH (>9) values, there is no color change in the solution, and hence, the reaction does not take place at higher pH conditions [10, 27].

It is important to note that while best particle size distribution was obtained at pH –6 by Ji et al. [21], pH should be lesser than 6 to get monodisperse AuNPs if citrate-based reduction is performed at room temperature. At high temperature, both nucleation and growth are faster processes in Turkevich reaction and a high pH restricts the nucleation and growth processes rendering monodisperse particles. In comparison, when reaction is carried out at room temperature, nucleation in our studies is a slow process at higher pH conditions, and simultaneous nucleation and growth may introduce inhomogeneity in AuNP sizes. However, in our case interestingly at low pH conditions, fraction of AuCl3 in reaction mixture increases which improves the nucleation rate and results in formation of monodisperse particles. The hydroxylation of Au3+ species thus determines the size distribution of AuNPs at room temperature in a quite contrary way as compared to high temperature reactions. Moreover, the tendency of citrate to oxidize decreases with decrease in pH, and hence, its role as a stabilizing agent becomes more prominent. A better nucleation rate achieved at room temperature via lowering of pH and slow growth thus yields monodisperse AuNPs.

The concentration ratio Na3Ct:AuCl3 is another parameter which controls the average particle size and the dispersion significantly. The optimal pH (at which particles have narrow size distribution) for various surfactant/salt concentration ratio is found to be either 4 or 5. Thus, irrespective of the concentration ratio we take, pH should be adjusted in the range 4–5 to obtain monodisperse gold nanoparticles. The effect of the concentration ratio on the particle size is evident from TEM images of various samples (Fig. 5). The particle size observed in experiments lies in the size range 10 to 30 nm (Fig. 4b). Thus, concentration ratio Na3Ct:AuCl3 significantly affects the final size distribution. In citrate based reduction of AuCl3, typically an initial phase of nucleation with simultaneous generation of DCA is followed by growth of nuclei which is initially slow but faster in the final phase of reaction [32]. It is known that adsorption of Au+–DCA complex assists the growth of Au nuclei during nucleation and growth process [12, 33, 34]. There are two possible growth mechanisms proposed by researchers for Turkevich synthesis viz. nanowire intermediate-based growth model and a model based on initial phase of nucleation followed by slow and fast phases of growth [21, 32, 33, 35, 36]. Even though nanowire growth model has been investigated thoroughly by researchers, it is suspected that nanowire structure is an artifact arising from drying and interaction of electron beam with sample during TEM characterization [33]. However, irrespective of the model, we choose to describe the formation of AuNPs, it is known from experiments that citrate to AuCl3 ratio in range 2 to 5 yields smaller sized particles and nucleation is faster at those ratios [26]. The sweet spot of appropriate citrate to AuCl3 ratio is related to pH-dependent speciation of [AuCl4]− and citrate ions (Eqs. 4 and 5) [37].

\[
[AuCl_4]^- + xH_2O \rightarrow [AuCl_{4-x}(OH)_x]^− + xH^+ + xCl^- \tag{4}
\]

\[
Cit^{3−} + xH^+ \rightarrow H_xCit^{(3−x)^−} \tag{5}
\]

The speciation of [AuCl4]− and citrate ions in combination with formation of dicarboxyacetone is thus likely to decide nucleation in initial stages of reaction. Even though excess of citrate ions should increase the nucleation in initial stages, coupling of Eqs. 4 and 5 shows that excess of citrate ions also decreases number of more reactive [AuCl4]− species. Hence, pH as well as concentration of citrate ions must be optimized for faster nucleation and to obtain monodisperse small AuNPs. For citrate to AuCl3 ratios greater than 5, nucleation is slow, while for ratio values <2, insufficient concentration of citrate is not able to completely reduce the precursor (and cap the particles) resulting in agglomeration of particles (Fig. 5) [26]. The formation of monodisperse AuNPs obtained by us for citrate to AuCl3 ratio 2:1 and 5:1 in comparison to other ratios is thus in accordance with literature. Since fast nucleation is critical to the formation of monodisperse AuNPs in our method (where citrate reduces the AuCl3 at room temperature), adjusting citrate to AuCl3 ratio below 5 is crucial to obtain monodisperse and small AuNPs. However, for citrate to AuCl3 ratio of 3:1, we obtain polydisperse and larger AuNPs compared to the case of 5:1 and 2:1 ratios. It is possible that for the case of 3:1 ratio, the citrate concentration neither is large enough to produce Au(0) from Au(III) species nor is it less enough to have more reactive [AuCl4]− species in reaction mixture.

The TEM images of particles at the different pH values 4 and 6 (fixed 2:1 precursor ratio) show anisotropy in particle shape (Fig. 6a) as well as conjoining of AuNPs (Fig. 6b) due to thermodynamically unstable reaction conditions. However, at optimal pH (Fig. 5b), the particles are monodisperse (11.7 ± 2.2 nm). To verify the presence of gold nanoparticles in colloidal solution, the
FTIR spectrum was taken (Fig. 7b). The peak at 677 cm\(^{-1}\) is assigned to the M-O (M = metal; O = oxygen) stretching vibration, which confirms the capping of gold nanoparticles by citrate ions via \(\text{RCOO}^- \rightarrow \text{Au}\) coordination [38]. The peak at 1790 cm\(^{-1}\) indicates the presence of ketonic carbon-oxygen double bonds which confirms the formation of dicarboxy acetone in reaction. The presence of citrate in AuNP solution is signified by the peaks corresponding to R-CO\(_2\) stretching and C-O stretching at 1540 and 1236 cm\(^{-1}\), respectively. X-ray diffraction from a drop-casted thick film of colloidal gold nanoparticles on glass substrate show the peaks at 38.7°, 45.5°, 67.1°, and 78.1° corresponding to the 111, 200, 220, and 311 planes (Fig. 7a) in gold nanoparticles.

**Mechanism of Nucleation and Growth (at Room Temperature)**

The simulation models based on DLVO theory and Monte Carlo approach where coulombic charges play the most crucial role, are not suitable to model Turkevich synthesis.

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**Fig. 4**

(a) Particle size with their respective pH is plotted at fixed (2:1 and 5:1) concentration ratios. b Variation in mean particle size with citrate to \(\text{AuCl}_3\) ratio. Citrate to \(\text{AuCl}_3\) ratio should be 2:1 or 5:1 to obtain small particle size.

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**Fig. 5**

TEM images of AuNPs formed with various citrate to \(\text{AuCl}_3\) ratio (a) 1:1, (b) 2:1, (c) 3:1, and (d) 5:1. The pH value was fixed at 5 for all cases. Agglomeration of particles takes place for molar ratios other than 2:1 and 5:1 (for TEM images with particle distribution on a larger scale, see Additional file 1: Figure S1)
since this is not a burst nucleation process (followed by Ostwald ripening) [32, 35]. It rather involves simultaneous nucleation, growth, and aggregation processes whereby the particle surfaces catalyze the growth, and the number of particles affects the course of chemical reactions. The theoretical model proposed by Sanjeev et al. successfully takes into account these simultaneous processes and we used it to understand the nucleation and growth process of gold nanoparticles at room temperature [39, 40]. A simulation code based on the algorithms necessary to model theoretical predictions has been written for this purpose.

While the Turkevich synthesis has been successfully modeled for reactions at 373 K temperature [41], there are no reports on prediction of particle size under room temperature conditions. We assume the similarity of reaction steps at 373 and 300 K. The important rate limiting steps for the room temperature synthesis process which could be modeled as per literature reports [12, 41] with the appropriate modification are:

\[ T + C = M + S \text{ (rate constant } k_c), \]  
\[ 3M = T + \text{particle (rate constant } k_h), \]  
\[ 3M = \text{nucleus } + T \text{(rate constant } k_n), \]  
\[ S = D \text{(rate constant } k_s), \]  
\[ D + 4T = 4M + \text{products (rate constant } k_d), \]

where, \( T = \text{Au}^{3+} \) species, \( C = \text{citrate ions} \), \( M = \text{Au}^+ \) species, \( S = \text{dicarboxy acetone} \), and \( D = \text{acetone} \).

The kinetics of reaction at room temperature will be different when compared to classical Turkevich synthesis. This implies that the values of rate constants (of intermediate reactions) at 373 and 300 K are different. Moreover, we account for reduction of \( \text{AuCl}_4^{\text{-x(OH)}_x} \) species by assuming experimentally obtained rate constant “\( k_c \)” to be average of all \( \text{Au}^{3+} \) reductions by citrate ions. A similar

![Fig. 6](image.png)

**Fig. 6** Citrate to \( \text{AuCl}_3 \) ratio 2:1 case a formation of large sized, anisotropic, and rlydisperse particles at \( \text{pH} = 4 \). b Agglomeration of particles in \( \text{pH} = 6 \) condition

![Fig. 7](image.png)

**Fig. 7** a X-ray diffraction pattern of drop-casted film of gold nanoparticles. b FTIR spectrum of the gold nanoparticles
assumption is made for AuCl$_{2-x}$(OH)$_x$ species while incorporating “$k_h$” and “$k_a$” in our calculations.

We used the following parametric values to simulate different experimental conditions:

- Temperature = 300 K; $k_n = (1.67 \times 10^9)N_{av} M^{-5} L^{-1} s^{-1}$; $k_h = 1.8 \times 10^{-3}$ cm$^2$ L$^{-1}$ s$^{-1}$; $k_a = 1/1300$ s$^{-1}$; $k_d$ = 400 M$^{-1}$ s$^{-1}$; $k_c$ = variable (in M$^{-1}$ s$^{-1}$); $T$ = conc. of AuCl$_3$ (variable); and $C$ = conc. of trisodium citrate (variable).

The new rate constants are temperature dependent and vary accordingly for different processes [35, 42, 43]. The rate constant “$k_c$” is related to the very first reaction step in whole process and hence any change would significantly affect subsequent reaction steps. As our experimental results exhibit a strong dependence on pH variation, we investigated the pH dependence of “$k_c$”. In initial stages, due to inherent slowness of the reaction, concentration of Au$^{3+}$ species ($T$) is expected to vary as:

$$\frac{dT}{dt} = -k_c[T][C] \quad (11)$$

and we thus obtain “$k_c$” by calculating the concentration of Au$^{3+}$ species at different intervals during the reaction. The characteristic UV absorbance peak in the wavelength range 200–230 nm is a signature of Au$^{3+}$ species [10, 27]. The absorbance of Au$^{3+}$ species (and thus the $[T]$) is found to vary in a linear fashion with time and a linear fit (Fig. 8 and Eq. 12) is used to determine “$dT/dt$.” The saturation of Au$^{3+}$ absorbance peak below time “$t$” = 40 min is observed; since the reaction is slow, we can use absorbances at $t >$40 min to estimate “$k_c$”. For a given time coordinate “$t$ = $t_i$,” absorbance is then used to determine “$T(t_i)$” and corresponding “[C($t_i$)]”. This calculation of “$T$” and “$C$” holds true under the assumption that the reduction of Au$^{3+}$ by citrate is dominant process in initial stages of reaction. The equations used in “$T$” and “$C$” calculation are:

$$[T] = \text{absorbance} / (\varepsilon l), \quad (12)$$

$$[C(t_i)] = [C]_{initial} - 1.5([T]_{initial} - [T(t_i)]), \quad (13)$$

$$k_c = \frac{-dT}{dt} / ([T(t_i)][C(t_i)]), \quad (14)$$

where, $\varepsilon = 11900$ cm$^{-1}$ M$^{-1}$ (absorptivity of Au$^{3+}$ ions determined from the absorbance of a known concentration of AuCl$_3$, $l$ = 1 cm (path length), and $[C]_{initial}$ and $[T]_{initial}$ are initial concentrations of citrate and Au$^{3+}$ ions, respectively, in a given experiment. The “$k_c$” values for various reaction conditions are given in Tables 1 and 2.

The pH dependence at a given ratio 2:1 of mean AuNP size obtained from simulation agrees well with the one observed experimentally (Table 2). The predicted values of mean AuNP diameter at pH 3 and pH 5 are in good agreement with the ones obtained from UV-vis spectroscopy and TEM data. In sharp contrast to all other pH values, the pH 6 case estimates a simulated size (108 nm) which differs significantly from experimental size (30 nm). This might be due to aggregation processes in reaction where particles are conjoined together (Fig. 6b). The simulation strategy as proposed herein, or to the best of our knowledge in the literature, does not take into

![Graph](image)

**Table 1** Data comparing simulated and experimental mean particle size for variable ratio (fixed pH = 5) case. The experimental trend in size variation is in close conformity with mean particle size from simulation. The precursor ratio 2:1 and 5:1 give minimum sized particles.

| Citrate to AuCl$_3$ ratio | 1:1 | 2:1 | 3:1 | 5:1 |
|--------------------------|-----|-----|-----|-----|
| $k_c$ (M$^{-1}$ s$^{-1}$) | 3563 | 7655 | 1444 | 1721 |
| Plasmon peak (nm)         | 539 | 521 | 529 | 521 |
| Experimental particle size (nm) | 32 | 10 | 24 | 10 |
| Simulated particle size (nm) | 25 | 12 | 21 | 13 |
account the conjoining of particles. Instead, it will account
the conjoined particle as a single big size particle. Further-
more, at pH 4 condition also we find an apparent dis-
agreement between experimental (20 nm) and predicted
particle size (10 nm). The deviation can be attributed
to evolution of anisotropic particles as seen in TEM image
(Fig. 6a). The simulation calculates volume of particles
and assuming a spherical shape yields its diameter. Hence,
the apparent anomaly in diameter stems from anisotropic
particles which will have a higher particle size compared
to spherical geometry for same volume. When we com-
pare results for fixed pH (pH = 5) and variable precursor
ratios, the experimental and simulated results agree satis-
factorily (Tables 1 and 2). The predicted particle size (tens
of nm) for pH values other than 4–5 is also in agreement
with experiments. It is to be noted that predicted particle
sizes are well within the range of sizes obtained experi-
mentally. The trends of increase and decrease in mean
particle size with pH and precursor ratio variation
match the experimental data. The agreements between experimental findings and results from simulation sug-
get that the theoretical model that incorporates simul-
taneous nucleation, growth and aggregation in a
synthesis holds well for the room temperature process.
Moreover, the effect of pH is accurately accounted by
calculating rate constant “k_c” for each case.

Conclusions

The Turkevich synthesis of gold nanoparticles at room
temperature is explained, and the role of the initial pH
of the solution and the concentration ratio of sodium
citrate to the gold chloride is discussed in detail. The
study on role of initial pH of the solution of AuCl₃
and trisodium citrate for size control shows that at optimal
pH, the particle size is uniform and the particles are
monodisperse. At pH values lower and higher than the
optimal pH for a given precursor solution, non-uniform
shape and size of the particles is obtained. The long
shelf life of the gold nanoparticles without using
any stabilizing or capping agent is the main outcome of
this room temperature synthesis approach, and the nano-
particles remain in colloidal form for a year at room
temperature. We used modified nucleation-growth model

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Authors’ Contributions

The manuscript was written through contributions of all authors. The experiments
and characterization were performed by HT, AKus and AKum. The simulations of
nucleation and growth were performed by HT. MA contributed through research
guidance, discussion, and manuscript modifications. All authors read and
approved the final manuscript.

Competing Interests

The authors declare that they have no competing interests.

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Table 2 Data comparing simulated and experimental mean particle size for variable pH (fixed ratio 2:1) case. The experimental trend in size variation is in close conformity with mean particle size from simulation

| pH   | k_c (M⁻¹ s⁻¹) | Experimental particle size (nm) | Simulated particle size (nm) |
|------|---------------|-------------------------------|------------------------------|
| 3    | 3750          | 29                            | 25                           |
| 4    | 9605          | 20                            | 10                           |
| 5    | 7655          | 32                            | 12                           |
| 6    | 716           | 30                            | 25                           |

Conclusions

The Turkevich reaction of gold nanoparticles at room temperature is explained, and the role of the initial pH of the solution and the concentration ratio of sodium citrate to the gold chloride is discussed in detail. The study on role of initial pH of the solution of AuCl₃ and trisodium citrate for size control shows that at optimal pH, the particle size is uniform and the particles are monodisperse. At pH values lower and higher than the optimal pH for a given precursor solution, non-uniform shape and size of the nanoparticles is obtained. The long shelf life of the gold nanoparticles without using any stabilizing or capping agent is the main outcome of this room temperature synthesis approach, and the nanoparticles remain in colloidal form for a year at room temperature. We used modified nucleation-growth model of standard Turkevich reaction to simulate our reaction and included the appropriate variations in kinetic constants using experimental results. The agreement between mean particle size from simulation and the experiments show that the reaction steps in room temperature reaction and standard Turkevich reaction are essentially same.

Additional file

Additional file 1: TEM images depicting large scale distribution of particles, variation of LSPR wavelength with reactant ratio and pH, Zeta potential at various pH conditions and particle size distribution graphs are given in additional file. (DOCX 1453 kb)
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