Research Article

Sulfonic Acid Functionalized Nano-$\gamma$-Al$_2$O$_3$: A New, Efficient, and Reusable Catalyst for Synthesis of 3-Substituted-2H-1,4-Benzothiazines

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A simple and efficient synthetic protocol has been developed for the synthesis of 3-substituted-2H-1,4-benzothiazines by using a novel sulfonic acid functionalized nano-$\gamma$-Al$_2$O$_3$ catalyst, devoid of corrosive acidic, and basic reagents. The developed method has the advantages of good to excellent yields, short reaction times, operational simplicity, and a recyclable catalyst. The catalyst can be prepared by a simple procedure from inexpensive and readily available nano-$\gamma$-Al$_2$O$_3$ and has been shown to be recoverable and reusable up to six cycles without any loss of activity.

1. Introduction

1,4-Benzothiazine derivatives are important biologically and pharmaceutically active heterocyclic compounds. They have received considerable attention in the field of pharmaceutical industry owing to their broad range of biological activities such as antifungal [1, 2], immunostimulating [3], antirheumatic [4], antiallergic [5], and antitumor activities [6]. 1,4-Benzothiazines are also active on the cardiovascular system, and the vasorelaxant, antiarrhythmic, and antihypertensive effects have been reported [7–11]. 1,4-Benzothiazines induced neurotoxic or neuroprotective effects have been described and a possible role in neurodegenerative diseases has been hypothesized [12, 13]. 1,4-Benzothiazines provide privileged scaffolds in lead identification/drug discovery programs and have provided therapeutically useful compounds in fields such as anti-rheumatic agents (e.g., MX-68 [4]), histamine H$_1$-receptor antagonists (e.g., VUF-K-8788 [5]), aldose reductase inhibitors, which are very promising for treating hyperglycemia (e.g., SPR-210 [14]), and Ca$^{2+}$ channel antagonists (e.g., semotiadiol fumarate [11]).

There are several methods available for the preparation of 1,4-benzothiazine derivatives including the ring expansion of benzothiazoles or benzothiazolines [15, 16], basic mediated reactions of o-aminothiophenols with $\omega$-bromoacetoephones [17], HCl-catalyzed reactions of o-nitrobenzenesulfonyl chlorides with ketones [18], treatment of aminothioalkenols with p-TsOH or H$_3$PO$_4$ [19], reaction of bis(o-aminophenyl)-disulfide with ketones [20], the condensation of o-aminothiophenols and 2-bromo-1-aryl-ethanones using KHSO$_4$ [21], and simultaneous reduction of nitro group and S–S bond in nitrodisulfides induced by low-valent titanium reagent [22]. Despite the importance of these reported protocols many suffer from drawbacks such as the use of expensive reagents, harsh reaction conditions, prolonged reaction times, cumbersome product isolation procedures, low yields more stoichiometric amount of catalyst. Hence, to explore a mild, efficient, and environmentally benign recyclable synthetic protocol for the 1,4-benzothiazine derivatives is highly desirable.

In recent times, the development of environmentally benign, green, and easily recyclable catalyst for the production of fine chemicals has been an area of growing interest. In this context, solid acid catalysts play prominent role in organic synthesis under heterogeneous reaction conditions. Various solid acid catalysts like zeolite [23], heteropoly
acids [24], Amberlyst-15 [25], Nafion-H [26], silica sulfuric acid [27], silica phosphoric acid [28], and silica supported perchloric acid [29] with lower toxicity, high stability, and recyclability have attracted more attention.

As a part of our endeavors towards the development of efficient and environmentally benign synthetic methodologies using economic and eco-friendly heterogeneous catalysts [27, 29], we have investigated the synthesis of 3-substituted-2H-1,4-benzothiazines from o-aminothiophenols and o-bromoketones in the presence of a novel sulfonic acid functionalized nano-γ-Al₂O₃ catalyst in EtOH at reflux temperature (Scheme 1).

2. Results and Discussion

Sulfonic acid functionalized nano-γ-Al₂O₃ was easily prepared by the reaction of nano-γ-Al₂O₃ with 1,3-propanesultone (Scheme 2), and it was characterized by FT-IR, X-ray powder diffraction (XRD), thermogravimetric analysis (TGA), and transmission electron microscopy (TEM). The amount of sulfonic acid loaded on the surface of nano-γ-Al₂O₃ is determined by TG analysis and confirmed by ion-exchange pH analysis.

Figure 1 presents the FT-IR spectra of nano-γ-Al₂O₃ and sulfonic acid functionalized nano-γ-Al₂O₃. As shown in this figure, the presence of an extra sulfonic acid group in the sulfonic acid functionalized nano-γ-Al₂O₃ increases the number of vibrational modes and brought completely different FT-IR spectrum. The FT-IR spectra of sulfonic acid functionalized nano-γ-Al₂O₃ exhibit two characteristic peaks at 589 cm⁻¹ and 758 cm⁻¹ due to the stretching vibrations of Al–O bond in γ-Al₂O₃. Moreover, two important peaks at 1043 cm⁻¹ and 1187 cm⁻¹ are assigned to S–O stretching vibration. The broad peak at 3444 cm⁻¹ belongs to the stretching of OH groups in the SO₃H. These results indicate that the reaction of nano-γ-Al₂O₃ with 1,3-propanesultone succeeds in incorporating sulfated groups in nano-γ-Al₂O₃.

XRD measurements of nano-γ-Al₂O₃ and sulfonic acid functionalized nano-γ-Al₂O₃ exhibit diffraction peaks at around 19.5, 32.6, 36.6, 39.5, 45.8, 60.6, and 67.2 corresponding to the (111), (220), (311), (222), (400), (511), and (440) faces (Figure 2). The observed diffraction peaks agree well with the cubic structure of γ-Al₂O₃ (JCPDS file number 29-0063). It is clear that the ordered structure of nano-γ-Al₂O₃ is retained after introducing the propylsulfonic acid group. The average crystallite sizes are calculated to be 14.9 nm using the Scherrer equation, which are in good accordance with TEM results.

The stability of the nano-γ-Al₂O₃ and sulfonic acid functionalized nano-γ-Al₂O₃ is determined by thermogravimetric analysis (Figure 3). A significant decrease in the weight percentage of the nano-γ-Al₂O₃ and sulfonic acid functionalized nano-γ-Al₂O₃ at about 150°C is related to desorption of water molecules from the catalysts surface. In the TG curve of sulfonic acid functionalized nano-γ-Al₂O₃, complete loss of all the covalently attached organic structures is seen in the temperature range of 230–960°C. The shouldeing observed from 328°C onwards may be due to the decomposition of alkyl-sulfonic acid groups. According to the TGA, the amount of sulfonic acid functionalized nano-γ-Al₂O₃ is evaluated to be 0.78 mmol·g⁻¹. This result is in agreement with that of ion-exchange pH analysis.

The sizes of nano-γ-Al₂O₃ and sulfonic acid functionalized nano-γ-Al₂O₃ are further analyzed by TEM and the results (Figures 4(a) and 4(b)) showed the nanoparticles have nanodimensions ranging from 10 to 20 nm. In TEM images,
Figure 2: XRD patterns of nano-$\gamma$-Al$_2$O$_3$ (up) and sulfonic acid functionalized nano-$\gamma$-Al$_2$O$_3$ (down).

Figure 3: TG analysis of nano-$\gamma$-Al$_2$O$_3$ (up) and sulfonic acid functionalized nano-$\gamma$-Al$_2$O$_3$ (down).

The shapes of $\gamma$-Al$_2$O$_3$ particles are relatively round, and those of treated n-propylsulfonated $\gamma$-Al$_2$O$_3$ are rather rectangular, which is attributed to the presence of sulfonic acid groups covalently attached to the $\gamma$-Al$_2$O$_3$ surfaces.

To achieve suitable conditions for the synthesis of 3-substituted-2H-1,4-benzothiazines, we tested the reaction of o-aminothiophenol $^1$ with 2-bromo-1-phenyl-ethanone $^2$ as a simple model system in EtOH at reflux temperature using various catalysts (Table 1). As could be seen in Table 1, the best result was obtained with 50 mg/mmol of sulfonic acid functionalized nano-$\gamma$-Al$_2$O$_3$ as the catalyst in EtOH at reflux temperature (entry 3). Using less catalyst resulted in lower yields, whereas higher amounts of catalyst did not affect reaction times and yields. When this reaction was carried out without sulfonic acid functionalized nano-$\gamma$-Al$_2$O$_3$ or nano-$\gamma$-Al$_2$O$_3$, the yield of the expected product was low. In the presence of $\rho$-TsOH, sulfamic acid, or silica sulfuric acid, the product was obtained in moderate yield.

Table 1: Catalyst optimization for the synthesis of 3-phenyl-2H-1,4-benzothiazine$^a$.

| Entry | Catalyst | Mg/mmol | Time/h | Yield/%$^b$ |
|-------|----------|---------|--------|------------|
| 1     | —        | —       | 24     | 42         |
| 2     | Sulfonic acid functionalized nano-$\gamma$-Al$_2$O$_3$ | 25 | 4 | 81 |
| 3     | Sulfonic acid functionalized nano-$\gamma$-Al$_2$O$_3$ | 50 | 3 | 96 |
| 4     | Sulfonic acid functionalized nano-$\gamma$-Al$_2$O$_3$ | 100 | 3 | 96 |
| 5     | Sulfonic acid functionalized nano-$\gamma$-Al$_2$O$_3$ | 150 | 3 | 95 |
| 6     | Nano-$\gamma$-Al$_2$O$_3$ | 50 | 24 | 53 |
| 7     | $\rho$-TsOH | 50 | 5 | 79 |
| 8     | Sulfamic acid | 50 | 5 | 81 |
| 9     | Silica sulfuric acid | 50 | 6 | 82 |

$^a$Reaction conditions: o-aminothiophenol (1 mmol), 2-bromo-1-phenyl-ethanone (1 mmol); EtOH (10 mL); reflux.

$^b$Isolated yield.

To find the optimal solvent for this reaction, the model reaction was carried out at reflux temperature using EtOH, H$_2$O, CH$_2$Cl$_2$, THF, and CH$_3$CN as solvents. It is shown in Table 2 that the reaction using EtOH (96%) or CH$_3$CN (97%)
as the solvents gave the corresponding product 3-phenyl-2H-1,4-benzothiazine in high yields (Table 2, entries 8 and 2). From the economic and environmental point of view, EtOH was chosen as the reaction medium for all further reactions. Furthermore, the relation between the yields of the model reaction and temperature was also studied. We carried out the reaction at temperatures ranging from 25°C to reflux temperature using EtOH as the reaction medium (Table 2, entries 5–8), finding that the yields of desired product 3-(phenyl-2H-1,4-benzothiazines were improved as the temperature was increased. Therefore, the best reaction conditions were obtained in EtOH under refluxed temperature.

In order to demonstrate the versatility of the sulfonic acid functionalized nano-γ-Al₂O₃ promoted synthesis of 3-substituted-2H-1,4-benzothiazines, a series of ω-bromoketones were treated with various ω-aminothiophenols (Table 3). The reactions proceeded in EtOH at reflux temperature within a short time to afford the products. The reaction of ω-aminothiophenol with various ω-bromoketones resulted in high yields of 3-substituted-2H-1,4-benzothiazines. The structures of the products were established from their spectral properties (IR, ¹H NMR, and elemental analysis) and also by comparison with the available literature data.

To demonstrate the recyclability of the catalyst, after each cycle the reaction mixture was allowed to cool and the catalyst was recovered by simple filtration, washed with EtOH, and dried in an oven at 100°C for 30 min prior to use. The catalyst was reused for the same reaction without further activation. The reaction proceeded smoothly even after six cycles, without any extension of reaction time or marked loss in yield (Figure 5).

The formation of product may be explained by the reaction of ω-bromoketone with sulfonic acid functionalized nano-γ-Al₂O₃ which forms an oxonium ion. Later it reacts with ω-aminothiophenol and subsequent cyclization result in expected product (Scheme 3).

3. Conclusion
In conclusion, we have developed a novel and reusable sulfonic acid functionalized nano-γ-Al₂O₃ catalyst for an efficient synthesis of 3-substituted-2H-1,4-benzothiazines. The salient features of the present protocol are easy work-up, recyclability of the catalyst, and good yields. The present protocol offers a simple, inexpensive, and versatile approach to the synthesis of 3-substituted-2H-1,4-benzothiazines.

4. Experimental Part
4.1. Materials and Instrumentation. γ-Alumina powder with particle size at about 20 nm was purchased from Aladdin (Shanghai, China) and was used without further purification. Other reagents and starting materials were purchased from commercial resources and were used as received. All products were characterized by comparison of their spectral and functionalized nano-

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Table 2: Solvent optimization for the synthesis of 3-phenyl-2H-1,4-benzothiazine.

| Entry | Solvent | Temperature/°C | Time/h | Yield/%b |
|-------|---------|----------------|--------|----------|
| 1     | H₂O     | Reflux         | 24     | 12       |
| 2     | CH₃CN   | Reflux         | 3      | 97       |
| 3     | CH₃Cl   | Reflux         | 8      | 85       |
| 4     | THF     | Reflux         | 6      | 88       |
| 5     | EtOH    | 25             | 10     | 69       |
| 6     | EtOH    | 40             | 8      | 75       |
| 7     | EtOH    | 60             | 5      | 89       |
| 8     | EtOH    | Reflux         | 3      | 96       |

*Reaction conditions: ω-aminothiophenol (1 mmol), 2-bromo-1-phenyl-ethanone (1 mmol); sulfonic acid functionalized nano-γ-Al₂O₃ (50 mg); reflux.

bIsolated yield.

Table 3: Preparation of 3-substituted-2H-1,4-benzothiazines.

| Entry | R¹ | R² | Time/h | Product | Yield/%b |
|-------|----|----|--------|---------|----------|
| 1     | H  | C₆H₅ | 3 | 3a | 96 |
| 2     | H  | 4-Me-C₆H₄ | 2 | 3b | 97 |
| 3     | H  | 4-MeO-C₆H₄ | 2 | 3c | 95 |
| 4     | H  | 4-F-C₆H₄ | 4 | 3d | 93 |
| 5     | H  | 4-Cl-C₆H₄ | 4 | 3e | 94 |
| 6     | H  | 4-Br-C₆H₄ | 4 | 3f | 90 |
| 7     | H  | 4-NO₂-C₆H₄ | 6 | 3g | 89 |
| 8     | H  | 2-MeO-C₆H₄ | 3 | 3h | 90 |
| 9     | H  | 3-NO₂-C₆H₄ | 6 | 3i | 88 |
| 10    | H  | 3,4,5-(MeO)₃-C₆H₂ | 6 | 3j | 86 |
| 11    | H  | 2-Benzofuryl | 5 | 3k | 91 |
| 12    | Cl | CH₃  | 10 | 3l | 78 |
| 13    | Cl | C₆H₅ | 3 | 3m | 93 |
| 14    | Cl | 4-Me-C₆H₄ | 3 | 3n | 95 |
| 15    | Cl | 4-MeO-C₆H₄ | 3 | 3o | 93 |
| 16    | Cl | 4-Cl-C₆H₄ | 4 | 3p | 90 |
| 17    | Cl | 4-Br-C₆H₄ | 4 | 3q | 87 |
| 18    | Cl | 2-Benzofuryl | 4 | 3r | 88 |
| 19    | CF₃ | C₆H₅ | 4 | 3s | 86 |
| 20    | CF₃ | 4-MeO-C₆H₄ | 4 | 3t | 89 |

*Reaction conditions: ω-aminothiophenol (1 mmol), ω-bromoketones (1 mmol); sulfonic acid functionalized nano-γ-Al₂O₃ (50 mg); EtOH (10 mL); reflux.

bIsolated yield.

![Figure 5: Reusability of sulfonic acid functionalized nano-γ-Al₂O₃ synthesis of 3-phenyl-2H-1,4-benzothiazine.](image-url)
physical data with those previously reported. Progress of the reactions was monitored by TLC.

XRD patterns were recorded using a Cu Kα radiation source on a D8 Advance Bruker powder diffractometer. TEM studies were performed using a JEM 2100 transmission electron microscope on an accelerating voltage of 150 kV. IR spectra were determined on FTS-40 infrared spectrometer on an X-ray source of 150kV.

4.2. Synthesis of Sulfonic Acid Functionalized Nano-γ-Al2O3. Nanosulfonic acid-functionalized Al2O3 (6 g) was suspended in 600 mL of 0.1 M toluene solution of 1,3-propanesultone and the colloidal solution was refluxed for 48 h. The sulfonated nano-γ-Al2O3 was isolated and purified by repeated washing and centrifugation. It was characterized by FT-IR, XRD, TGA, SEM, and TEM. The amount of sulfonic acid loaded on the surface of nano-γ-Al2O3 was determined by TG analysis and confirmed by ion-exchange pH analysis.

4.3. Ion-Exchange pH Analysis. To an aqueous solution of NaCl (1 M, 25 mL) with a primary pH 5.93, the catalyst (500 mg) was added and the resulting mixture was stirred for 2 h after which the pH of solution decreased to 1.81. This is equal to a loading of 0.78 mmol SO3H·g−1.

4.4. General Procedure for the Synthesis of 3-Substituted-2H-1,4-Benzothiazines. To a suspension of a γ-bromoketones (1 mmol) and sulfonic acid functionalized nano-γ-Al2O3 (50 mg) in EtOH (10 mL), o-aminothiophenol (1 mmol) was added slowly and the mixture was stirred at reflux temperature. The reaction was monitored by TLC. After completion, the reaction mixture was filtered. The catalyst was washed with EtOH, dried, and reused for a consecutive run under the same reaction conditions. Evaporation of the solvent followed by recrystallization from EtOAc gave the desired product in good to high yields.

4.5. Selected Spectral Data

3-Phenyl-2H-1,4-benzothiazine (3a). Mp: 46–48°C; IR (KBr): v: 2928, 1638, 1463, 776 cm−1; 1H NMR (400 MHz, CDCl3): 7.46–6.90 (m, 9H, Ar), 3.82 (s, 2H, CH2); anal. calcd. for C14H11NS: C 74.63, H 4.92, N 6.22, S 14.44; found: C 75.02, H 4.98, N 6.19, S 14.20.

3-(2′-Benzofuryl)-2H-1,4-benzothiazine (3k). Mp: 85-86°C; IR (KBr): v: 2933, 1669, 1472, 762 cm−1; 1H NMR (400 MHz, CDCl3): 8.02–6.91 (m, 7H, Ar), 3.67 (s, 2H, CH2); anal. calcd. for C12H6NOS: C 66.95, H 4.21, N 6.51, S 14.90; found: C 67.02, H 4.18, N 6.54, S 14.97.

6-Chloro-3-methyl-2H-1,4-benzothiazine (3l). Oil; IR (KBr): v: 2986, 2922, 1655, 1472, 766, 741 cm−1; 1H NMR (400 MHz, CDCl3): 7.55–6.87 (m, 3H, Ar), 2.75 (s, 2H, CH2), 2.09 (s, 3H, CH3); anal. calcd. for C12H16ClNS: C 54.68, H 4.08, N 7.09, S 16.22; found: C 54.72, H 4.12, N 7.15, S 16.25.

6-Chloro-3-phenyl-2H-1,4-benzothiazine (3m). Mp: 64–65°C; IR (KBr): v: 2932, 1649, 1477, 767, 738 cm−1; 1H NMR (400 MHz, CDCl3): 7.49–6.82 (m, 8H, Ar), 3.82 (s, 2H, CH2); anal. calcd. for C14H10ClNS: C 64.73, H 3.88, N 5.39, S 12.34; found: C 64.82, H 3.79, N 5.42, S 12.38.

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