Mid-infrared supercontinuum generation in chalcogenide glass fibers: a brief review

Yingying Wang1,2,3 and Shixun Dai1,2,3*

* Correspondence: daishixun@nbu.edu.cn
1Laboratory of Infrared Material and Devices, The Research Institute of Advanced Technologies, Ningbo University, Ningbo 315211, China
2Key Laboratory of Photoelectric Materials and Devices of Zhejiang Province, Ningbo 315211, China
Full list of author information is available at the end of the article

Abstract
Chalcogenide (ChG) glasses have the characteristics of a wide transparency window (over 20 μm) and high optical nonlinearity (up to 10^3 times greater than that of silica glasses), exhibiting great advantages over silica and other soft glasses in optical property at mid-infrared (MIR) wavelength range. These make them excellent candidates for MIR supercontinuum (SC) generation. Over the past decades, great progress has been made in MIR SC generation based on ChG fibers in terms of spectral extension and output power improvement. In this paper, we introduce briefly the properties of ChG glasses and fibers including transmission, nonlinearity, and dispersion, etc. Recent progress in MIR SC generation based on ChG fibers is reviewed from the perspective of pump schemes. We also present novel ChG fibers such as As-free, Te-based, and chalcohalide fibers, which have been explored and employed as nonlinear fibers to achieve broadband SC generation. Moreover, the potential applications of MIR SC sources based on ChG fibers are discussed.

Keywords: Chalcogenide glass fiber, Supercontinuum generation, Mid-infrared, Nonlinear optics

Introduction
Supercontinuum (SC) generation in nonlinear media originates from the interaction of ultrashort pulses and the dispersion and nonlinear effects, such as self-phase modulation (SPM), four wave mixing, stimulated Raman scattering (SRS), soliton self-frequency shift, etc. [1–3]. It is a process in which narrow band pump pulses with high peak power are broadened continuously in the spectral domain. SC Sources have been studied extensively in various nonlinear media (including solids, liquids, gases) since 1970, when it was first reported by Alfano et al. in BK7 glass pumped by a mode-locked Nd: glass laser [4].

SC sources with spatial coherence, broad bandwidth, and high brightness have received considerable attention due to their significant potential in various applications, such as sensing [5–7], biomedical science [8], spectral tissue imaging [9, 10], and optical coherence tomography [11, 12]. During the past two decades, many researchers have been devoted to extending the SC spectral range from visible and near-infrared (NIR) to ultraviolet and mid-infrared (MIR) even far-infrared (FIR). In particular, the MIR spectral region is regarded as an important topic because most molecules exhibit
fundamental vibrational absorption bands in this region [5, 9, 13], leaving distinctive spectral fingerprints which are critical for applications, such as biomedical science, sensing, and defense and security. However, SC sources generated in silica fibers are limited in the spectral evolution into MIR due to the strong material absorption beyond 2.5 μm.

Various soft-glass fibers made of fluoride [14–18], tellurite [19, 20], and chalcogenide (ChG) glasses [21–25] have been used to generate MIR SCs, and numerous achievements have been accomplished. Fluoride and tellurite are both transparent in the wavelength range of lower than 5.5 μm and thus may cannot be used in relatively long wavelengths. By contrast, ChG glasses have comparatively wider transparency window (over 20 μm) [26, 27] and higher optical nonlinearity (up to a thousand times greater than that of silica glasses) [28], making them excellent candidates for MIR SC generation. To date, an ultrabroad SC generation spanning from 2 to 16 μm has been achieved in a Te-based ChG fiber [25], and a high SC output power reaching 1.13 W has also been realized in a cascaded As2S3 fiber [29].

In this paper, properties of ChG glasses and fibers including transmission, nonlinearity, and dispersion, etc., are introduced firstly. Then we review recent progress in MIR SC generation based on ChG fibers from the perspective of pump schemes, including pumped by fiber lasers, solid-state lasers, and cascaded SC sources, and novelty ChG fibers such as As-free, Te-based, and chalcohalide (ChH) fibers, which have been used as nonlinear media for broadband SC generation. Finally, the applications of MIR SC sources based on ChG fibers in spectroscopy and other fields are discussed.

ChG glass fiber

ChG glasses, known for more than half a century as infrared (IR) optical materials, are a non-oxide class of glasses that are mainly composed by one or more chalcogen elements in group VIA of the periodic table, such as sulfur (S), selenium (Se), and tellurium (Te), in combination with some other metalloid elements (arsenic (As), antimony (Sb), germanium (Ge), etc) [30]. Bulk ChG glasses are usually prepared using high-purity elements by melt-quenching [31, 32], as well as microwave radiation [33, 34], and chemical vapor deposition techniques [35]. Figure 1 shows bulk samples of three typical ChG glasses.

Several significant features of ChG glasses have made them attractive in the MIR range. A highly important property of ChG glasses is their broad IR transparency range, which extends the long wavelength cut-off edge from 12 to 20 μm depending on the

Fig. 1 Three typical ChG glasses. a As2S3, b As2Se3, c Ge50As20Se15Te45 (Adapted with permission from [36], copyright SPIE)
mass of anionic elements present in the ChG glasses (viz. S, Se, and Te, as shown in Fig. 2) [26, 27], implying that they are the unique medium which can extend the SC spectrum to MIR even FIR region. ChG glasses have high third-order optical nonlinearity up to a thousand times greater than that of silica glasses, attributed to their high refractive indices (2.0 ~ 3.5) [28, 37]. Besides, they also exhibit fast nonlinear response (< 100 fs), and adjustable glass composition. These properties make ChG glasses excellent candidates for MIR SC generation.

The zero material dispersion wavelength (ZMDW) of ChG glasses is always located at long wavelengths. For example, the ZMDW of As$_2$Se$_3$ glass is ~ 8 μm, and that of As$_2$S$_3$ is 5 μm. Depending partly on material dispersion, the zero dispersion wavelengths (ZDWs) of ChG step-index fibers, which are usually made via the double crucible [38, 39], or pre-formed via rod-in-tube [40–42] or extrusion methods [43, 44], also lie in long wavelengths, resulting in a large normal and steep dispersion at the relatively shorter wavelengths.

The ability to tailor the fiber dispersion profile is an underlying theme across all glass and fiber designs. The use of tapered fiber (TF) or microstructured optical fiber (MOF) always provides primary flexibility in light confinement, nonlinearity enhancement, and dispersion control [45–49]. By tapering a fiber into a smaller core diameter, the fiber waveguide dispersion can be engineered, so that the total dispersion can be controlled precisely from normal to zero or even anomalous region. As can be seen from Fig. 3, the ZDW can be shifted from 5.35 to 1.88 μm in a As$_2$Se$_3$ TF when the fiber core diameter is reduced from 40 to 3 μm. Meanwhile, the fiber nonlinearity will increase dramatically by one order of magnitude for the decreased effective mode area. Besides the fiber core size, MOFs can engineer the waveguide dispersion by changing their structural parameters. Among them, two key geometrical parameters of MOFs are the diameter of air hole and the pitch between each two holes, which have a great influence on fiber dispersion. However, the preform fabrication methods of ChG MOFs, such as stack and draw [51, 52], casting [53–55], and mechanical drilling [56, 57], are complicated and technically difficult. Even a size error on the submicron level of the air hole diameter or the pitch during the MOF manufacturing process will cause the difference

![Fig. 2](image-url)  
**Fig. 2** Transmittance spectra of silica, fluorides, sulfide, selenide and telluride bulk glasses. (Adapted from [27])
of ZDW, as can be seen in Fig. 4. In addition, the MOF transmission loss will increase due to microdeformations when the core size decreases.

**MIR SC generation in ChG fibers**

MIR SC generation based on ChG fiber was firstly reported from an As-Se fiber in 2005 [58]. Since then, SC sources from ChG fibers with large bandwidth, high brightness, and high degree of coherence have attracted wide attention and become a research focus. In this section, we discuss the MIR SC generation in ChG fibers in terms of pump scheme by fiber lasers, solid-state lasers, and cascaded SC sources.

**Pumping ChG fibers by fiber lasers**

Using fiber lasers as pump sources to excite nonlinear fibers and produce SC sources exhibits a compact structural system and stable operating performance. Meanwhile, it is suitable for the construction of all-fiber SC sources. Benefiting from the development of optical communication devices, 1.5 μm waveband fiber lasers have been used as pump sources in early research of SC generation from ChG fibers.
In 2005, Wei et al. demonstrated an SC generation in a 1.5-m-long As$_2$S$_3$ single-mode step-index fiber pumped in the normal dispersion regime [59]. A passively mode-locked Er-doped fiber laser operating at 1.5 μm, far away from the fiber ZDW of 4.9 μm, was used as the pump source with a pulse duration of 100 fs and a repetition rate of 20 MHz, as shown in Fig. 5a. With the maximum input pump power of 16.4 mW, the output spectrum was broadened with a −15 dB bandwidth of 310 nm (Fig. 5b). Although the spectral width of the SC generation was not wide, the observed spectral broadening was very attractive and it confirmed the possibility of ChG fibers for MIR SC generation.

The development of optical fiber devices at 2 μm is relatively slow compared with optical communication devices. With the progress of them, 2 μm fiber lasers and amplifiers have also been employed to pump ChG fibers. A multistage master oscillator power amplifier (MOPA) was used to shift the fiber laser wavelength to a relatively longer wavelength region, which is shown in Fig. 6a, where a 1.55 μm seed laser is amplified by Er/Yb co-doped amplifier and transformed into 2 μm by nonlinear frequency conversion. Then it is boosted by a TDFA to increase the pump power dramatically. Propagation in a HNLF continues to shift the pump wavelength into 2.4 μm. Adopting a pumping scheme like this, Gattass et al. achieved an SC with a wide spectral coverage

![Fig. 5 a](image) Experimental setup for SC generation in an As$_2$S$_3$ step-index fiber pumped by a Er-doped fiber laser. b SC sources generated from an As$_2$S$_3$ step-index fiber (Adapted with permission from [59], copyright the Optical Society)
of 1.9–4.8 μm and a high average output power of 565 mW in a 2-m-long step-index As$_2$S$_3$ fiber as shown in Fig. 6b [60], although the pump wavelength was also located at the normal dispersion region. This can be attributed to the longer operation wavelength of 2.4 μm than 1.5 μm and higher pump power of 1.4 W entering the ChG fiber.

However, as we can see, broadband MIR SC generation is hardly achieved in ChG step-index fibers pumped in the normal dispersion regime by a short-wavelength fiber laser. This is because during the process of spectral extension in the normal dispersion regime, the nonlinear effects of SPM, SRS and optical wave break, play important roles [2, 59]. These nonlinear effects are always limited by the pump peak power and fiber dispersion slopes, inevitably impairing the spectral broadening.

In general, efficient and broadband SC generation can be obtained by pumping in the anomalous dispersion regime close to the ZDW of the fiber [21, 41, 56, 61]. In this case, the SC generation in fibers pumped in the anomalous dispersion regime with a high peak power is dominated by soliton dynamics such as soliton fission and soliton self-frequency shift in the long wavelengths and dispersion waves in the short wavelength [62–66]. However, depending partly on the material dispersion, the ZDWs of ChG step-index fibers are usually located at long wavelengths (> 5 μm). Therefore, it is necessary to match the ZDWs of ChG fibers with the operation wavelengths of commercial fiber lasers by MOFs or TFs.

An As$_2$S$_3$ suspended-core fiber (SCF) with a core diameter of 2.6 μm fabricated by El-Amraoui et al. [67], had a ZDW of 2.2 μm, appearing strongly shifted toward shorter wavelengths by comparison with the ZDW of the bulk glass. When injecting 400 fs pulses at 1557 nm with a repetition rate of 16.75 MHz and peak power of 5.6 kW into a 68-cm-long As$_2$S$_3$ SCF, soliton dynamics cannot be excited in the normal dispersion region, leading to a broadened spectrum spanning only from 1 to 2.6 μm. In 2011,
Hudson et al. tapered an As$_2$S$_3$ fiber into a taper waist diameter of 1.3 $\mu$m, exhibiting a ZDW around 1.4 $\mu$m [62]. The pump pulses with a duration of 250 fs at 38.6 MHz repetition rate were generated from an erbium-fiber-based mode-locked laser. An SC generation spanning from 970 to 1990 nm was achieved from the TF by using only 77 pJ pump pulse energy (3 mW average power). Rudy et al. adopted a Tm-doped fiber laser and amplifier system as the pump source, which produced sub-100-fs pulses with a center wavelength of 2.04 $\mu$m at 75 MHz repetition rate [68]. An As$_2$S$_3$ fiber with a core/clad diameter of 7/160 $\mu$m was tapered to a diameter of 2 $\mu$m to shift the dispersion to the anomalous region at pump operation wavelength. A ~1 to 3.7 $\mu$m SC was obtained from this TF under a pulse energy of 300 pJ.

From above cases we can see that SC sources can be generated from MOFs/TFs pumped by pulses with low energy thanks to their extremely high nonlinear coefficient, but problems are brought that the generated SC sources are still narrow in spectral range or low in output power. This is because fiber lasers used as pump sources in these experiments operate with short wavelength, low average or peak pump power, hindering the SC broadening process. Therefore, it is more advantageous to extend the SC spectrum to longer wavelength range on condition that the pump laser works in the MIR region with high power.

Ultrafast MIR fiber lasers operating around 3 $\mu$m have been demonstrated which were obtained from ion-doped fluoride fibers [69]. By co-doping Ho$^{3+}$ and Pr$^{3+}$ into a 4-m-long ZrF$_4$-BaF$_2$-LaF$_3$-AlF$_3$-NaF (ZBLAN) fiber, a stable pulse train at 2.9 $\mu$m was achieved with a duration of 230 fs and an average power of 140 mW at 42 MHz repetition rate, as shown in Fig. 7. By injecting such a pump laser in to a As$_2$Se$_3$ TF, a broadband SC generation covering 1.8–9.5 $\mu$m with an average power of more than 30 mW was achieved although the TF showed an all-normal dispersion in the whole wavelength range [70].

It is noted that a free-space method including the lens coupling and butt-coupling is employed in most experiments to direct the pump light from silica to ChG fibers, resulting in a coupling loss always > 2 dB mainly from the Fresnel reflection and mode filed mismatch. Inevitably, this not only causes an unnecessary consumption of pump power and reduces the system efficiency, but also aggravates the instability of the SC sources. To realize a robust SC generation, permanent fusion splicing of ChG and silica fibers is required, which is a great technology challenge due to the significant

![Fig. 7](https://example.com/figure7.png)
differences in glass transition temperatures and thermal expansion coefficients between ChG and silica fibers. Even so, a robust and repeatable fusion splicing technique was achieved by Thapa et al. in 2015 to join silica fiber and As$_2$S$_3$ ChG fiber using a filament splicer (Fig. 8a), exhibiting a low splice loss of less than 0.5 dB measured at 2.5 μm [71]. Adopting an experimental setup similar to Fig. 6a, which produced picosecond pulses at 2.5 μm with a repetition rate of 2.5 MHz and an average power of 550 mW, an SC spanning from 2 to 4.5 μm with an output power of 211 mW was generated from a 2-m-long As$_2$S$_3$ fiber in such an all-fiber system, as shown in Fig. 8b, presenting a major development toward compact, robust, and high-power MIR SC sources.

**Pumping ChG fibers by solid-state lasers**

Pumping with solid-state lasers has been proven an effective method to produce broadband SC generation in nonlinear fibers. Solid-state lasers based on optical parametric process such as optical parametric amplifier (OPA) and optical parametric oscillator (OPO) have been developed in recent years, which can produce ultrashort laser pulses with tunable wavelength from NIR to MIR and high peak power in the order of megawatt, providing a flexible pump source for SC generation.

An ultrabroad MIR SC spanning from 1.4 to 13.3 μm was generated experimentally in an 85-mm-long step-index fiber made of As$_2$Se$_3$ core and Ge$_{10}$As$_{23.4}$Se$_{66.6}$ clad when launched ~ 100 fs pulses with a repetition rate of 1 kHz from an OPA [61]. The pump peak power into the fiber was estimated to be 2.29 MW, and the pump wavelength of 6.3 μm was located in the anomalous dispersion regime, just above the fiber ZDW of 5.83 μm. Figure 9 shows the setup used for SC generation. This was the first time that an SC source with a spectral width of > 10 μm was achieved in nonlinear fibers, and transparent atmospheric windows of 3–5 μm and 8–13 μm, and the significant part of the fingerprint region of molecular vibrational resonances were covered, representing a breakthrough in broadband MIR SC source research.

Researchers subsequently focused on the enhancement of SC broadening. ChG fibers with short fiber length, small core diameter, high nonlinearity, and optimized pump conditions were designed and used to generate SC spectra with good performance. For example, an As-Se fiber with a short length of only 3 cm and a ZDW of 5.5 μm was pumped by pulses at 9.8 μm with 170 fs pulse duration and 1 kHz repetition rate produced from a difference frequency generation. When the peak power was 2.89 MW, an SC generation spanning from 2 to 15.1 μm was obtained [72].

![Fig. 8](image-url) **Fig. 8** a) Micrograph of the fusion splice between silica and ChG fibers. b) SC generation in the As$_2$S$_3$ fiber pumped by pulsed laser at 2.5 μm (Adapted with permission from [71], copyright the Optical Society)
Thanks to the simple structure and the ease of operation, solid-state lasers are increasingly employed to pump ChG fibers for SC generation. Meanwhile, MOFs/TFs with extremely high nonlinearities can also be pumped in the anomalous dispersion range even though their ZDWs are situated at long wavelengths.

An SC generation in an 18-cm-long As$_{38}$Se$_{62}$ SCF with a core diameter of 4.5 μm and ZDW of 3.5 μm was presented pumped at different wavelengths with 320 fs pulses from an OPA [73]. When the pump wavelength was shifted from 3.5 to 4.7 μm, the solitonic long wavelength edge moved to longer wavelengths, and accordingly the dispersive waves was shifted to shorter wavelengths. Consequently, the broadest spectrum spanning from 1.7 to 7.5 μm and the largest output power of 15.6 mW was obtained when pumped at 4.4 μm. Moreover, the SC broadening was also investigated in a 12-cm-long As-S TF by optimizing its transition region length [50]. When the diameter of the transition region changes slowly with a relatively longer transition length, there is always accompanied by a smaller number of higher-order modes, and thus higher transmission efficiency of light, resulting in a higher output power and a larger spectral broadening from the TF. A 1.4–7.2 μm SC generation with an average power of 1.06 mW was finally achieved from the TF with a transition region length of 10 mm pumped by an OPA with 150 fs pulse duration and 1 kHz repetition rate at 3.25 μm.

In addition, tapered MOFs with large-mode-area can also be used for SC generation, thus a high coupling efficiency and damage threshold for the pump power injected to the fiber end facet will be obtained, while the tapered waist offers strong nonlinearity and anomalous dispersion at the pump wavelength. Moreover, the MOF structure can ensure single-mode propagation, which improves the beam quality and reduces losses in the taper due to higher-order mode stripping. Peterson et al. tapered a 15.1 μm core Ge$_{10}$As$_{22}$Se$_{68}$ photonic crystal fiber (PCF) with a large mode area into a core diameter of 5.9 μm at the taper waist [74]. The higher-order modes excited in the large-core fiber were stripped during the propagation in the transition region. As can be seen in Fig. 10, by using an OPA source with 250 fs pulse duration and 21 MHz repetition rate at 4 μm, the broadest bandwidth from 1 to 11.5 μm with an average output power of 35.4 mW, and the highest output power of 57.3 mW with a spectral bandwidth spanning from 1 to 8 μm were generated in the tapered PCFs, which were optimized in the fiber length before and after the taper. Besides, relatively shorter taper waists, higher pitch-to-hole ratio, and shorter fiber length before the taper are all advantageous for extending SC to longer wavelengths.

It has been indicated in a large number of researches that ultrabroad MIR SC generation can be obtained by using solid-state lasers to pump ChG fibers. However, the free-space characteristic of the pump source causes that the light can only be injected into fibers though coupling lens, making the whole system unable to achieve the all-
fiber construction, compact structure, and good stability for a fiber-based SC sources. In addition, solid-state lasers have disadvantages like bigger sizes, heavier weight and higher cost, which also limits the development of the SC sources generated by this scheme to practical applications.

**Pumping ChG fibers by cascaded SC sources**

Cascading SC approach has been demonstrated where a fiber-based SC is used to pump another fiber to further extend the SC spectral coverage, which was numerically proposed by Kubat et al. in 2014 firstly and shown in Fig. 11 [75]. This cascading approach is mainly based on the SC spectrum that contains many solitons with ultrashort pulses and high peak powers in the long wavelength range from the first-stage fiber with anomalous dispersion. As long as the second-stage fiber has a ZDW below the SC long wavelength edge, the solitons can continue to redshift in the second-stage fiber when two fibers are cascading, which can further lead to a wide SC generation. Therefore, the choice of these fibers is particularly important because it can affect the dynamics and efficiency of SC generation. Generally, fluoride fibers are always chosen as the first-stage fiber in the cascading scheme because of the following excellent properties: 1) high damage threshold; 2) generating SC sources with > 3.5 μm long wavelength edge extending above the ZDW of typical step-index fluoride fibers around 1.5 μm; 3) high output power of up to 30 W [18].
Subsequently, this concept has been proved to be feasible by many experimental results [29, 76–80]. In [29], a MOPA pump laser with a repetition rate of 600 kHz shown in Fig. 12a was used to increase the average pump power to several tens of watts from the TDFA. An all-fiber structure was also constructed to not only avoid the power loss caused by free-space system, improving the SC source efficiency, but also reduce the configuration complexity, making it more suitable for field applications. Eventually, the maximum SC output power from the 7-m-long ZBLAN fiber (first-stage fiber) was increased to 5 W with a spectrum broadening to 4.2 μm (Fig. 12b). The SC generated from the 4-m-long As$_2$S$_3$ fiber (second-stage fiber) was extended from 2 to 6.5 μm, possessing a high output power reaching 1.13 W (Fig. 12c). To further broaden the SC spectrum range, As$_2$Se$_3$ fibers are always adopted as the third-stage fiber thanks to their longer ZDW and MIR transmission edge. By the three-stage cascading scheme, Martinez et al. realized a broadband SC generation utilizing a MOPA to pump the cascading ZBLAN, As$_2$S$_3$, and As$_2$Se$_3$ fibers [78]. Figure 13a shows the corresponding setup for SC generation. The As$_2$S$_3$ fiber was excited by the SC sources that was extended to 4.5 μm from the ZBLAN fiber, generating an SC with a long wavelength edge of 7 μm, which is beyond the ZDW of the As$_2$Se$_3$ fiber (6 μm). Finally, the cascading SC generation shown in Fig. 13b spanned a broadband spectrum from 1.6 to >11 μm from the As$_2$Se$_3$ step-index fibers, and produced a high output power of 417 mW. Such an SC generation exhibited the properties of wide spectral coverage and high average power required for practical applications.

The SC output powers obtained from the above two cases are relatively high, while their price and complexity are still core issues for practical and widespread applications. In order to reduce the system complexity and maintain the SC output power close to hundred mW level at the same time, a configuration of the cascading SC source without thulium amplifier is employed and shown in Fig. 14a, where a section of passive Tm and Ge/Tm co-doped fibers were used between the silica fiber and ZBLAN fiber to redistribute the pump power above 2 μm [79]. After the cascaded three stage fibers, the output spectrum of the SC source spans 1.46–10.46 μm with an average output power of 86.6 mW. This SC source is more compact, robust, and low-cost, and able to be packaged in a box with a size of 47.4 × 30.0 × 13.45 cm$^3$, as shown in Fig. 14b.

In addition, there are still some details to be considered in cascading scheme that the length of each stage fiber should be optimized carefully to be short enough to prevent excess long wavelength loss and simultaneously long enough to maximize spectral expansion. Coupling between different kinds of fibers is also a great challenge for cascading scheme. The coupling efficiency can be improved to some extent by fiber
nanoimprinting [81] or coating the fiber endfacet with anti-reflection layer [82]. Especially, low loss splice fusion has been achieved between silica and fluoride, silica and ChG fibers to date [71, 83, 84]. The technical problem to be solved in the future is mainly the fusion splice between fluoride and ChG fibers. Similar with that pumping ChG fibers by fiber lasers, cascading scheme makes MIR SC sources more compact, low-cost, robust, and suitable for practical applications.

![Fig. 12](image1.png)

**Fig. 12**  
(a) Setup of two-stage cascading scheme for all-fiber SC generation.  
(b) Measured SC spectra from ZBLAN with different output powers.  
(c) Measured SC spectra from As$_2$S$_3$ fiber with different output power versus the input power (Adapted with permission from [29], copyright the Optical Society)

![Fig. 13](image2.png)

**Fig. 13**  
(a) Setup of three-stage cascading scheme for all-fiber SC generation.  
(b) Measured SC spectra from ZBLAN (black), As$_2$S$_3$ (red), and As$_2$Se$_3$ (blue) fibers (Adapted with permission from [78], copyright the Optical Society)
Novel ChG fibers for MIR SC generation

In addition to the commonly used ChG fibers such as As$_2$S$_3$, As$_2$Se$_3$, and Ge-As-Se fibers, etc., novel ChG fibers have also been investigated and employed as nonlinear media for SC generation to further extend the spectral coverage and improve the output power.

As-free fibers

Most ChG fibers for SC generation, such as As$_2$S$_3$ and As$_2$Se$_3$ fibers, contain the toxic element As. Thus, security issues may occur during glass preparation, fiber drawing, and performance testing [85]. Especially when the toxic materials are exposed to a laser power that is beyond the damage threshold of the materials, they could be burnt or evaporated. Obviously, these evaporated gases are extremely harmful to health.

Widely used As$_2$S$_3$ and As$_2$Se$_3$ glasses have relatively low glass transition temperature ($T_g$) at 185 °C and 178 °C, respectively. By contrast, Ge–Sb–Se glasses exhibit higher thermal and mechanical durability (http://www.amorphousmaterials.com/products/) and have been demonstrated to be suitable for molded infrared-transmitting lenses. Meanwhile, the replacement of highly toxic As with Sb makes the Ge–Sb–Se glasses more environmentally favorable. Among Ge-Sb-Se glasses, the optical nonlinearity of the Ge$_{15}$Sb$_{25}$Se$_{60}$ glass ($19 \times 10^{-18}$ m$^2$/W) is greater than that of As$_2$Se$_3$ and Ge–As–Se glasses because of the replacement of As by more metallic Sb [21, 86, 87]. The most important thing is that visible damage arises at a beam intensity of 3674 GW/cm$^2$ for Ge$_{15}$Sb$_{25}$Se$_{60}$ glass at 3.0 μm, and the value is more than twice that of As$_2$Se$_3$ glass, which is 1524 GW/cm$^2$ [88]. The microscope images of laser-induced damage are shown in Fig. 15. This indicates that Ge$_{15}$Sb$_{25}$Se$_{60}$ fibers can endure relatively higher peak power. Such a large nonlinearity and a high laser-induced damage threshold of the glass, makes the expectation to generate an ultra-broad MIR SC with high output power in Ge$_{15}$Sb$_{25}$Se$_{60}$ fibers.

The Ge-Sb-Se fiber fabrication and SC generation have been demonstrated experimentally. In a 20-cm-long fiber with the core and cladding made of Ge$_{15}$Sb$_{25}$Se$_{60}$ core and Ge$_{15}$Sb$_{20}$Se$_{65}$ clad glasses, respectively, an SC generation spanning from 1.8 to 14 μm was achieved pumped by 150 fs pulses at 6.0 μm in the anomalous dispersion regime [88]. Similarly, a Ge$_{15}$Sb$_{15}$Se$_{70}$/Ge$_{20}$Sb$_{80}$ fiber with a core diameter of 6 μm and

![Fig. 14](image-url)

(a) Setup of three-stage cascading SC source without thulium amplifier. (b) Packaged SC source. (c) Measured SC spectra from ZBLAN (blue), As$_2$S$_3$ (red), and As$_2$Se$_3$ (black) fibers (Adapted with permission from [79], copyright the Optical Society)
fiber length of 11 cm was pumped at 4.485 μm with 330 fs pulses, and an SC covering the 2–12 μm spectral range with an average output power of ~ 17 mW was achieved, as shown in Fig. 16 [89]. These results indicate the significant potential of the Ge–Sb–Se fibers as nonlinear media for a broadband and bright MIR SC source.

**Te-based fibers**

While high optical nonlinearity is beneficial to SC generation, it is well known that the replacement of a lighter chalcogen element by a heavier one can enhance the optical nonlinearity of the glasses and extend the transparency window to much longer wavelengths. Te-based glasses have low phonon energies and high linear refractive indices, which result in wide optical windows and high nonlinear refractive indices [42, 90–92]. Thus, a relatively wider SC generation extending to FIR can be expected from Te-based fibers.

However, the introduction of Te always shifts the ZDW of ChG fibers to wavelengths longer than 9 μm. Although the waveguide dispersion can be engineered by fiber structure design such as MOF and TF, the blue shift of ZDW is relatively limited. As can be seen in Fig. 17a and b, when the fiber core diameter is less than 20 μm, it even tends to exhibit no ZDW property [93, 94]. Figure 17c is an SC source spanning from 2 to 14 μm generated from a Ge20As20Se15Te45 fiber with all-normal dispersion, showing a high coherence in all wavelengths and a flatness in 2.9–13.1 μm within –10 dB dynamic range.

However, the metallic characteristic of Te can lead to a greater tendency for crystallite formation, which may prevent the production of low-loss optical fibers due to the scattering effects. A second consequence of the metallic characteristic of Te is a low bandgap that results in significant background carrier absorption caused by thermally excited charge carriers at room temperature, leading to high transmission loss for Te-based fibers (see in Fig. 17d). Though these drawbacks can be alleviated by substituting a small amount of Te by Se to lower the conductivity and dramatically increases the resistance to crystallization while retaining a wide optical window in the long wavelengths, the optical fiber loss still needs to be decreased to fit the requirements of SC generation and other applications.

![Fig. 15 Optical microscope images of laser-induced damage sites after irradiation with a 3 μm fs laser at 30 mW and 20 s duration. (a) As2Se3 glass, (b) Ge15Sb25Se60 glass (Adapted with permission from [88], copyright the Optical Society)](image_url)
Fig. 16 Broadband MIR SC generation in a Ge_{15}Sb_{15}Se_{70}/Ge_{20}Sb_{80} fiber pumped at 4.485 μm with 330 fs pulses (Adapted with permission from [89], copyright John Wiley & Sons)

Fig. 17 a Calculated material dispersion of As_{2}S_{3} and Ge_{20}As_{20}Se_{20}Te_{40} glasses and fiber dispersion curves with various core diameters (Adapted with permission from [93], copyright the Optical Society). b Calculated fundamental mode dispersion characteristic curves of Te-based ChG fibers with various core diameters (Adapted with permission from [94], copyright the Optical Society). c SC generation from a Ge_{20}As_{20}Se_{15}Te_{40} fiber with all-normal dispersion pumped by different input powers at 5 μm. d Optical loss of the Ge_{20}As_{20}Se_{15}Te_{40} fiber (Adapted with permission from [95], copyright the Optical Society)
ChH fibers

ChH glasses combining chalcogen with halogen or metal halide offer a path for tuning optical properties, such as optical band-gap, transmission window, refractive index, etc. Taking GeSe$_2$-Ga$_2$Se$_3$-CsI as an example [96], the optical band-gap increases gradually with the content of CsI, as shown in Fig. 18a, resulting in the increase of absorption edge and excellent transmission at shorter wavelength. Simultaneously, the GeSe$_2$-Ga$_2$Se$_3$-CsI glasses exhibit better transparency in IR than the traditional ChG glasses. Moreover, the higher the content of CsI in ChH glass, the shorter the ZDW of the fiber. As can be seen in Fig. 18b, 55GeSe$_2$-25Ga$_2$Se$_3$-20CsI fiber shows a ZDW of 3.5 \( \mu \text{m} \), and 36GeSe$_2$-24Ga$_2$Se$_3$-40CsI fiber even has a shorter ZDW of 2.2 \( \mu \text{m} \).

When pumping a GeSe$_2$-Ga$_2$Se$_3$-CsI fiber with 150 fs pulses at a repetition rate of 1 kHz and a wavelength of 6.3 \( \mu \text{m} \), which is located at the water absorption peak, a broadband SC spanning from 1.05 to 13.0 \( \mu \text{m} \) was generated (Fig. 18d). Such a spectral broadening is dominated by soliton dynamics in the anomalous dispersion regime. Due to the increasing band-gap by metal halide doping, a blueshift of SC spectrum down to 1 \( \mu \text{m} \) is obtained, which is unreachable in As-S fibers. However, because of the volatility and deliquescence of halide, the raw material cannot be purified via chemical deposition and vacuum distillation. In addition, high temperature during the fiber fabrication would boost the volatilization of halide and contaminate the glass preform. Therefore, further spectral broadening was hindered by the high fiber loss with a minimum loss of 4.15 dB/m at 7 \( \mu \text{m} \) (Fig. 18c).

As can be seen in Fig. 19, by peeling off the defective surface layer of ChH glasses to reduce the volatilization of halide [98], a low-loss Ge$_{10}$As$_{22}$Se$_{68}$-I ChH fiber with a minimum fiber loss of 1.12 dB @6.4 \( \mu \text{m} \) was fabricated [97]. Meanwhile, the fiber zero fundamental mode dispersion is adjusted to 4.03 \( \mu \text{m} \) from the MZDW of 7 \( \mu \text{m} \). Pumped with 150 fs pulses at a repetition rate of 1 kHz under different wavelengths,
broadband SC spectra were generated. It is shown that the SC spectrum pumped at 8 μm exhibits a wideset spectral coverage of 1.2–15.2 μm.

Applications

Broadband and high-brightness MIR SC sources based on ChG fibers not only break the limitation of few MIR lasers available but also offer lower cost, more compact system, and wider spectral bandwidth than OPA, OPO, and quantum cascade lasers. Meanwhile, MIR wavelength range covers the molecular fingerprint region [99] and spans three atmospheric transmission windows [36]. Therefore, it is believed that MIR SC sources have the ability to expand applications which have not been explored or well developed because of the lack of suitable light sources.

MIR spectroscopy is a new technique for diagnosing healthy and diseased tissues in the field of biomedical imaging in recent years. Because many biochemical tissues have distinguished absorption spectra in MIR, the absorption characteristics of these fingerprint spectra can be used to identify the types of trace chemicals, so as to provide data support for the discrimination of various diseases. The demonstration of multispectral imaging with MIR SC sources at wavelength beyond 5 μm was firstly reported based on a ChG tapered PCF, in which an SC spanning 2–7.5 μm with an output power of 25 mW generated by pumping at 4.3 μm [10]. Then the SC source was long-pass filtered

![Figure 19](image_url)
at 4.5 μm, allowing the power to be focused onto the sample of 9–10 mW. Here the sample was a section of nontumoral colon tissue with 7 μm thickness, which was point-scanned at different wavelengths where the cancer tissue exhibited some key molecular absorptions. A grating spectrometer for wavelength selection was used before a lock-in MCT detector. As can be seen in Fig. 20, the amide rich nuclear regions of the colonic crypts can be distinguished from the surrounding connective tissue. Compared with the commonly used FTIR imaging technology, this method can reduce the noise intensity of each image along the scanning length as long as the SC power spectral intensity is sufficient. Therefore, the MIR SC sources can be effectively used for multispectral tissue imaging, making it promising for early diagnosis of many diseases, which is often the key to successful treatment.

Besides, most molecules exhibit distinctive spectral fingerprints in MIR spectral region for their different vibration absorptions originating from the chemical bonds or functional groups [13]. Hence, MIR absorption spectra can be used to identify and quantify material molecules, especially the detection and concentration of multi-components gas mixtures in industrial process and pollution monitoring [5, 100], and stand-off detection of solid targets such as explosives and paint coatings [9, 101, 102]. Compared with MIR lasers with single operation wavelength or difficult tuning process, MIR SC sources with broadband spectrum and high coherence show great advantages in molecular detection.

In addition, the directed infrared countermeasures (DIRCM) system is also a significant potential application of MIR SC sources [9]. Various heat seeking weapons have become an important threaten to civil and military aircraft. DIRCM system with an IR laser which can lase in several bands, mainly the 2 and 4.3 μm atmospheric

![Fig. 20](image-url) Comparison between a the confocal image of the H&E stained tissue section with identification of the various histological regions, b transmission image of the unstained sample at visible light, c, d MIR absorbance images of the protein rich amide regions highlighting the nuclear regions of the colonic crypts, e the mucin secretions and surface epithelial walls, and f Composite image showing the spectral-spatial mapping of c–e (Adapted with permission from [10], copyright the Optical Society)
transmission windows, is an effective means against heat seeking weapons. As the
DIRCM develops from IR laser jamming to dazzling and breakdown, the required aver-
age power of the laser source is constantly increasing, and the spectral bandwidth needs
to be a continuous spectrum which cover all wavelengths from below 2 μm and up to
14 μm. Thus, MIR SC sources with sufficient average power and good long-term operation will be a candidate for future DIRCM systems.

However, rarely reports on these applications of MIR SC sources from ChG fibers
can be found to date due to their poor noise performance and system instability. With
the improvement of their spectral bandwidth, average power, coherent property, repeti-
tion rate, and especially the all-fiber structure, we believe that MIR SC sources with
good performance from ChG fibers are likely to become commercially available and ap-
pear in many potential applications in the near future.

Conclusions
In summary, we have reviewed the development progress of MIR SC generation in
ChG fibers. Considerable progress has been made in MIR SC generation from ChG fi-
bbers over the past decade due to their advantages of a wider transparency window and
higher optical nonlinearity. In terms of spectral bandwidth, an SC spanning of 14 μm
from 2 to 16 μm has been achieved, which covers the entire molecular fingerprint re-
gion and IR transmission windows of atmosphere. In terms of output power, an average
power of watt magnitude has also been realized in a cascading SC source scheme, al-
though it still needs to be improved for many practical applications. In addition, the
implementation of a packaged all-fiber construction makes MIR SC sources more ro-
bust, portable, and ideal for long-term stability and reliability. To satisfy various appli-
cations such as spectroscopy, gas and solid detection, and DIRCM, etc., properties of
MIR SC Sources including coherence, pulse duration, and repetition rate are also re-
quired to be optimized besides the spectral bandwidth and average output power.

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Declarations
Competing interests
The authors declare that they have no competing interests.

Author details
1Laboratory of Infrared Material and Devices, The Research Institute of Advanced Technologies, Ningbo University,
Ningbo 315211, China. 2Key Laboratory of Photoelectric Materials and Devices of Zhejiang Province, Ningbo 315211,
China. 3Engineering Research Center for Advanced Infrared Photoelectric Materials and Devices of Zhejiang Province,
Ningbo 315211, China.
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