Vacuum Testing of a Miniaturized Switch Mode Amplifier Powering an Electrothermal Plasma Micro-Thruster

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A structurally supportive miniaturized low-weight (<150 g) radiofrequency switch mode amplifier developed to power the small diameter Pocket Rocket electrothermal plasma micro-thruster called MiniPR is tested in vacuum conditions representative of space to demonstrate its suitability for use on nano-satellites such as “CubeSats.” Argon plasma characterization is carried out by measuring the optical emission signal seen through the plenum window vs. frequency (12.8–13.8 MHz) and the plenum cavity pressure increase (indicative of thrust generation from volumetric gas heating in the plasma cavity) vs. power (1–15 Watts) with the amplifier operating at atmospheric pressure and a constant flow rate of 20 sccm. Vacuum testing is subsequently performed by measuring the operational frequency range of the amplifier as a function of gas flow rate. The switch mode amplifier design is finely tuned to the input impedance of the thruster (∼16 pF) to provide a power efficiency of 88% at the resonant frequency and a direct feed to a low-loss (∼10 %) impedance matching network. This system provides successful plasma coupling at 1.54 Watts for all investigated flow rates (10–130 sccm) for cryogenic pumping speeds of the order of 6,000 l.s⁻¹ and a vacuum pressure of the order of ∼2 × 10⁻⁵ Torr during operation. Interestingly, the frequency bandwidth for which a plasma can be coupled increases from 0.04 to 0.4 MHz when the gas flow rate is increased, probably as a result of changes in the plasma impedance.

Keywords: thrusters, amplifiers, electronic, radiofrequency plasmas, switch mode amplifier, nano-satellite, CubeSats

1. INTRODUCTION

The global space industry and related research and development is being disrupted by many factors including the emergence of nano-satellites, such as the small standardized “CubeSats” (based on the 10 cm square unit or “1U”). The “Cubesat” platform aims specifically at reducing the risk and cost associated with researchers space missions and most essential components such as on-board computer, battery, communications and attitude control boards are now commercialized. Space inherently engages with a multitude of disciplines with plasma physics often playing an important role, whether directly (electric propulsion [1]) or indirectly (plasma processing of components and sensors used in the space sector [2]). There are a variety of concepts currently under development...
to provide propulsion for nano-satellites with some of the technology already under testing in orbit (resisto-jets, ion spray thruster, low power arcjet, hollow cathode thruster, pulsed plasma thruster [3–7]). A good example is the development by a university group of the micro cathodic arc jet with a recent satellite detumbling demonstration in orbit [3, 7]. The result of having on-board propulsion rather than only attitude determination control systems (reaction wheels, magnetorquers) would be satellites that survive longer, have a wider envelope of performance, and which can produce research data and commercial returns of greater quality and quantity, especially if formation flying and orbit maneuvers could be routinely achieved.

One candidate is the instant “on” Pocket Rocket electrothermal radiofrequency (rf) plasma thruster [8–10]. Neutral gas heating in Pocket Rocket mostly results from ion-neutral collisions in the bulk plasma (charge-exchange and elastic) and from heating at the plasma cavity radial walls [11]. While propellant heating and thrust production has now been demonstrated [12] and complemented by computational studies (computer fluid dynamics [13] and particle in cell [14] codes) following earlier analytical studies [15], Pocket Rocket’s viability for space use will only be achieved by refinements to the radiofrequency [16] and gas [17] delivery systems to improve overall efficiency and footprint. Optimum operation and viability in space would require achieving pulsed plasma operation combined with pulsed gas operation.

A challenge inherent to most plasma systems used for space propulsion is plasma ignition as well as plasma stability or repeatability. Ignition follows the “U” shaped Paschen curve of the breakdown voltage vs. the pD (pressure–distance) factor with larger breakdown voltages required for dc plasmas compared to rf plasmas [18]. Typical rail voltage on a CubeSat is 3 or 5 Volts and plasma breakdown voltages a few hundred Volts for small devices (~mm in size). While thrust control and thrust efficiency are essential parameters of interest, space qualification of any plasma system includes additional test on electromagnetic interference (to prevent possible damage to other electronic components of the spacecraft) or particulate contamination (i.e., of the solar panels). Hence detailed assessment of the power subsystem is critical early in the development phase of the discharge production. In laboratory plasmas, optimum plasma tuning is usually obtained by using an impedance matching network with variable capacitors. This cumbersome method can be replaced by a frequency variable network using small fixed ceramic capacitors which is best suited for space applications [19] due to its small weight and volume footprint.

The present experimental study focuses on the development and testing of a low weight (~150 g), small (10 cm by 10 cm by 1 cm), robust and efficient dc (direct current) to rf power supply for the 13 MHz Pocket Rocket electrothermal radiofrequency thruster over a power range of 1–15 Watts (obtained by a variation in the duty cycle of the pulsed operation) with argon as propellant. The power supply consists of a switch mode amplifier [20, 21] and impedance matching network for optimum plasma ignition, tuning and control. MiniPR operation is facilitated by having plasma ignition directly achieved at the resonant frequency and a linear increase of pressure variation (i.e., plasma volumetric heating) with input power. The present study is a critical step toward space-based experiments and the switch mode amplifier concept is scalable to much higher powers (a few kWatts) making the present configuration an essential proof of concept toward space use for any type of radiofrequency powered thruster (i.e., Helicon Plasma Thruster or radiofrequency gridded thrusters such as the Dual Stage Four Grid thruster). This technology can also be applied to the emerging field of plasma medicine which often makes use of low power cylindrical rf plasma jets [22], where portability, low footprint and simplified tuning procedures are desirable.

2. EXPERIMENTAL SET UP

Two experimental configurations are used to test the radiofrequency plasma micro-thruster operating with the miniaturized switch mode amplifier, a first configuration where both the amplifier and thruster are outside vacuum (as would be the case for most laboratory plasma experiments using a commercial radiofrequency generator) and a second configuration more representative of the conditions of space where both the amplifier and thruster are immersed in vacuum. Two separate vacuum chambers are respectively used for these “atmospheric pressure” and “vacuum” tests.

2.1. Atmospheric Pressure Test Configuration

The first experimental configuration consists of a previously described small diameter Pocket Rocket radiofrequency (rf at ~13.56 MHz) plasma thruster called MiniPR attached to the 1 meter-diameter 2 meters-long IRUKANDJI vacuum chamber equipped with a primary/turbo-molecular pumping system (Figure 1A). The IRUKANDJI base pressure is measured to be about 1.3 × 10⁻⁶ Torr using an ion gauge and a baratron gauge located half a meter downstream of the thruster. A cartoon of MiniPR is shown in Figure 1A and is fully described in Charles et al. [16, 23]: briefly, it comprises an 18 mm-long 1.5 mm inner diameter ceramic tube forming the plasma cavity and surrounded by a central annular 5 mm wide rf copper electrode and two grounded 3 mm-wide aluminum electrodes (forming the grounded 8.5 cm diameter aluminum housing), each separated by two macor rings (not shown on Figure 1 for clarity), one 3 mm-wide on the gas inlet side and the other 4 mm wide on the plasma exhaust side. A 40 mm-diameter 16 mm-long aluminum cylinder which acts as gas plenum is fitted with a gas inlet, a viewing window and a 10 Torr Baratron gauge to measure the pressure increase when the plasma is turned on, a result of gas heating in this electro-thermal thruster [24].

The rf electrode can be powered using either system (1) or system (2) shown on Figure 1A: system (1) consists of a newly developed switch mode amplifier (“SMAmplifier” on Figure 1A) feeding a low-loss solid-state impedance matching system (“Match” on Figure 1A) both mounted and integrated on a “CubeSat” nano-satellite formatted (10 cm by 10 cm by 1 cm) Printed Circuit Board (PCB) called “Converter.” The
switch mode amplifier concept has been described elsewhere [20, 25, 26]: briefly it converts dc into rf by switching the gate signal (“Gate drive” on Figure 1A) of a Metal-Oxide-Semiconductor Field Effect Transistor (MOSFET) as in a Class E amplifier but has the ability to provide high efficiency, small footprint and reduced weight, key requirements for space use. System (2) is the reference laboratory radiofrequency set-up consisting of a custom-made miniaturized variable frequency solid-state matching network fed by a commercial (30–1,500 W MKS Spectrum) frequency adjustable (13.28–13.83 MHz) radiofrequency generator [16]. This impedance matching network was previously designed and implemented with a solenoid shape inductor [12, 16] with 12 loops. The solenoid inductor has magnetic field extending way beyond its physical volume, thus can induce high losses when placed near metal object as well as have electromagnetic interference with other components nearby; the power into MiniPR for system (2) is \( P_{\text{MiniPR}} = \gamma_{\text{match loss}} P_{\text{mks}} \sim 0.5 P_{\text{mks}} \).

However, this loss is minimized in the present Converter design by a two step approach. First, the matching inductor is implemented in a toroidal shape rather than solenoid, which contains the majority of its magnetic field within the torus. Normal toroidal shape inductors still have small portions of magnetic field outside the torus caused by a “one turn loop” of current along the circumference of the toroid from the input to the output terminal. To cancel the magnetic field due to the circumferential current, secondly, the matching inductor is also split equally into two toroidal inductors with same dimensions and turns but opposite current flowing directions [25, 26]. Vertically stacking the two halves cancels the axial direction magnetic field. Therefore, the matching inductor in the Converter has much lower stray magnetic fields and can...
The Converter PCB design yields a shielded with a copper layer without inducing high loss. The main aim of this study is to characterize plasma coupling (ignition, continuous and pulsed operations) by the Converter specifically designed for operation with MiniPR over a power range of 1–14 Watts with a nominal power of typically 1.5 Watts, for gas flow rates in the 10–130 sccm range.

Argon propellant gas is introduced via the plenum, flows along the alumina tube and expands into vacuum but both the MiniPR structure and Converter are outside vacuum, i.e., at atmospheric pressure (Figure 1A). This first configuration allows basic plasma characterization via the plenum and signals monitoring on the PCB using a 20:1 voltage probe (Keysight N2875A) and a 4 channel oscilloscope (SIGLENT SDS2204X 300 MHz): the main plasma diagnostics are the plenum pressure and total light intensity emitted by the plasma measured using a silicon photodiode (RS 303-674 DU) pointing at the plenum window. The main switch mode amplifier controls are operational frequency and power by the use of a gate drive signal shown on Figure 1B. The switch mode amplifier described in detail in Liang et al. [25] has a \( f_2 \) topology and the present set-up makes use of a two channel power supply (for the Converter and gate circuits, respectively) and a pulse generator (for the efficient zero voltage switching operation of the converter MOSFET transistor's gate): the Converter signal is voltage limited to \( V_{conv} = 20 \) V and draws a current \( I_{conv} \). The gate signal is voltage limited to \( V_{gate} = 14 \) V and draws a current \( I_{gate} \). A TTI CPX400A power supply is used to provide these voltages and measure \( I_{conv} \) and \( I_{gate} \). It is the switching of the gate using a pulse generator (SIGLENT SDG5162) between 0 and 5 V which effectively creates the radiofrequency signal shown in Figure 1B: a constant pulse width of 30 ns yielding a \( \sim 30\% \) duty cycle of one individual period (about 74 ns) is applied onto the gate voltage (changing it only effects the operation efficiency of the Converter). The power control is obtained by adjusting the number of kcycles from 10 to 90 with the Converter bursting on and off at a period of 7.4 ms (about 100 kcycles), so that the average power is \( N \) times the full power (CW mode). The full power refers to the power associated with the state that the Converter runs continuously with zero time off, which corresponds to the maximum 100 kcycles (defined as CW mode). At its optimum frequency, the prototype is designed to provide a high Q factor and a maximum peak to peak voltage of about 600 V at the MiniPR electrode, ensuring plasma ignition. Red insulating varnish (Model 10-9002-A from GC electronics) is applied to insulate the high voltage parts on the PCB surface. The total average dc input power into the PCB can be directly calculated from the measurements of \( I_{conv} \) and \( I_{gate} \):

\[
< P_{dc \, board} > = I_{conv} V_{conv} + I_{gate} V_{gate} \tag{1}
\]

The Converter has a measured efficiency of about 88%. Since the estimated matching network efficiency \( Y_{match \, loss} \) is 90%, the Converter input to MiniPR has an estimated efficiency of 80% \( (P_{MiniPR} \sim 0.8 I_{conv} V_{conv} \text{ with } I_{conv} \text{ and } V_{conv} \text{ the Converter current and voltage, respectively}) \). Although the Converter and gate circuits can be as light as 5–10 g using advanced 3D printing technology [27], this structurally supportive PCB design weights...
150 g intended for use as side panels or structural frames of "CubeSats." Here the additional power $I_{\text{gate}}V_{\text{gate}}$ needed to drive the gate is 17% of the total power $< P_{\text{dc board }}>$, i.e., for CW mode $P_{\text{MiniPR}} = 13.44$ W and $P_{\text{gate}} = 2.8$ W.

2.2. Vacuum test configuration
Vacuum testing is carried out in the 1 meter-diameter 2 meters-long WOMBAT vacuum chamber [12] recently upgraded with a new vacuum pumping system (scroll, turbomolecular and cryogenic pumps) and a suite of access and viewing ports (Figure 2). In this second configuration both MiniPR and the Converter are inserted in WOMBAT vacuum so as to provide three unobstructed views of the Converter, the plasma via MiniPR plenum window and the plasma exhaust plume, respectively. A gas feedthrough and a multi-coaxial feedthrough are used with the pulse generator and two channel power supply placed outside vacuum. The complete gas line consists of a flow controller placed outside the vacuum system, the gas line feed-through mounted on WOMBAT and a 1.5 m long 3 mm inner diameter plastic tube for direct gas injection into the plenum cavity. The WOMBAT base pressure measured using an ion gauge and a baratron gauge located 2 m downstream of the thruster is about $2 \times 10^{-6}$ Torr under turbo-molecular pumping and $2 \times 10^{-7}$ Torr under cryogenic pumping, respectively. The purpose of this vacuum testing is to investigate the presence or not of potentially destructive parasitic discharges on the PCB, to study the frequency range over which the plasma can be coupled at various flow rates and to qualitatively assess the reliability of the Converter components. Figure 3 shows a photo of plasma operation with both the thruster and PCB Converter immersed in vacuum.

3. RESULTS AND DISCUSSION
Experimental characterization of the miniaturized switch mode amplifier (with integrated impedance matching network) powering the MiniPR plasma micro-thruster needs to demonstrate that both continuous and pulsed plasma operation can be achieved using variable frequency tuning, that changes in the gas flow rate and duty cycle in pulsed operation yield thrust control and finally that plasma ignition and optimum power efficiency (i.e., as provided by the Converter design) can be achieved in conditions representative of spacecraft (i.e., in vacuum).

3.1. Frequency Tuning
Basic characterization of the discharge vs. Converter frequency is carried out using optical emission spectroscopy and the IRUKANDJI atmospheric pressure test configuration of Figure 1: the voltage measured by a photodiode placed against the plenum window (Figure 1A) and connected to a multimeter is shown in Figure 4 as a function of Converter frequency (constant pulse width of 30 ns as shown in Figure 1B) for 19 sccm of argon 

The gate current is 0.2 A during measurement in CW mode yielding a power of 2.8 W. The plasma was kept “on” between measurements, in CW mode for the open red symbol data sets and in pulsed mode at 20 kcycles for the filled black symbol data sets of Figure 4. Although the plasma can be maintained over a broad frequency range (± 0.5 MHz) extending the results previously reported for system (2) [16], there are two limitations to consider: for pulsed conditions (less than 100 kcycles and lower average dc power) the frequency range is reduced (i.e., ± 0.2 MHz at 20 kcycles corresponding to $P_{\text{MiniPR}} \sim 3$ W). Since the Converter is non-linear, variation in frequency will affect the rf electrode voltage and plasma breakdown [18]; this is illustrated by measuring the time necessary for plasma ignition vs. frequency shown in Figure 6 for 20 kcycles. The usable range of frequency operation is considerably reduced as expected due to the fine tuning and design of the Converter to the impedance of MiniPR (~16 pF). The resonance frequency for this Converter design is 13.16–13.17 MHz which provides plasma ignition for powers down to 1–2 Watts. This result shows significant operational, efficiency and footprint improvement compared results previously reported for system (2) [16].

The results in Figure 4 show that a frequency decrease from 13.17 to 12.9 MHz is accompanied by a Converter current decrease of a factor of 3.2 and a photodiode signal decrease by only 20%, suggesting that once the plasma is “on,” operating at 12.9 MHz may be more efficient. This is likely the result of the interrelation between the “dc to rf inverter” part and the “impedance matching” part of the Converter [25–27]. For efficient operation of the combination, two conditions need to be met: firstly the resonance of the matching network impedance.
together with MiniPR plasma impedance has to be close to the frequency the inverter is designed for; secondly, the impedance presented to the inverter (the transformed impedance from the MiniPR plasma by the matching circuit) has to be close to what the inverter is designed for. Because it is a high Q matching network, any variations of the plasma impedance can lead to a change of transformed impedance seen by the inverter and efficiency.

3.2. Radiofrequency Power Control

MiniPR is designed to ultimately operate with pulsed plasmas (pulsed rf power and pulsed gas) to benefit from its instant time-on capability and propellant heating in the plasma volume (rather than at the wall via a resisto-jet effect resulting from ion bombardment) [11]. A quick diagnostic of propellant heating in the form of plenum pressure increase during the first 10 s of the discharge is performed for both systems (1) and (2), with the results shown in Figure 6 for 20 sccm argon flow. For system (1), the power adjustment is obtained by changing the number of kyckles from 10 to 90 % (solid circles on Figure 6). For system (2) pulsing operation of the MKS generator is used with a period of 7.4 ms (as for the Converter) and varying duty cycle (open red squares on Figure 6). The pressure increase is similar for both systems and quasi-linear with rf power power into MiniPR, as would be expected from a gamma power coupling mode (resonance at 13.17 MHz for CW and 20 kyckles pulsing condition), a topic for further studies. The Converter frequency can be affected by the argon mass flow rate injected through a small channel where it is ionized. Testing under two pumping conditions was carried out since the present Converter design includes low-cost components not specifically rated for operation in vacuum. For space use it is desirable to be able to operate the Converter for any flow rate without changing the operational frequency. This was demonstrated by the ability to generate a plasma at a selected “nominal” Converter current of 0.24 A (points in the middle exhibiting no time delay for ignition and defined as the resonant frequency of Figure 4) which correspond to a constant power into the plasma of $P_{\text{MiniPR}} \sim 0.8 \times 0.24 \times 20 \times 0.4 \sim 1.54$ W. In vacuum this frequency is about 13.4 MHz, i.e., about 0.2 MHz higher than the atmospheric testing results of Figure 4 (resonance at 13.17 MHz for CW and 20 kyckles pulsing condition), a topic for further studies. The Converter was turned on and off over 100 times before being brought back to atmospheric pressure and successfully tested again using the configuration of Figure 1.

Although it is beyond the scope of this study to fully quantify the thrust gain from such a pressure increase of Figure 6, a quick estimate similar to the calculations and computer simulations of Charles and Boswell [8], Fridman et al. [12], and Ho et al.

![Figure 5](image-url)
Gas flow heating using radio frequency plasmas offers the possibility of depositing power in the center of the flow rather than on the outside over much shorter timescales than those corresponding to electro-thermal systems limited to actively heated walls. The present study is a proof of concept of switch mode amplifier technology to power the electrothermal capacitively coupled radiofrequency Pocket Rocket thruster. The Converter power system is specifically designed to match the plasma to the electrothermal system of the thruster. The

4. CONCLUSIONS

Gas flow heating using radio frequency plasmas offers the possibility of depositing power in the center of the flow rather than on the outside over much shorter timescales than those corresponding to electro-thermal systems limited to actively heated walls. The present study is a proof of concept of switch mode amplifier technology to power the electrothermal capacitively coupled radiofrequency Pocket Rocket thruster. The Converter power system is specifically designed to match the plasma to the electrothermal system of the thruster. The

5. AUTHOR CONTRIBUTIONS

The thruster power supply concept was discussed by all authors. The converter prototype was designed and
manufactured by Stanford University and tested as described in the manuscript at the Australian National University. All authors contributed to the data analysis and to the manuscript.

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Conflict of Interest Statement: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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