One-Pot Deconstruction and Conversion of Lignocellulose Into Reducing Sugars by Pyridinium-Based Ionic Liquid–Metal Salt System

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Constantly decreasing fossil resources and exceeding energy demands are the most alarming concerns nowadays. The only way out is to develop efficient, safe, and economical biomass processing protocols that can lead toward biofuels and fine chemicals. This research is one of such consequences involving the deconstruction and conversion of wheat straw carbohydrate constituents into reducing sugars via one-pot reaction promoted by Lewis acidic pyridinium-based ionic liquids (PyILs) mixed with different metal salts (MCl). Various parameters such as the type of metal salt, loading amount of metal salt, time, temperature, particle size of biomass, and water content which affect the deconstruction of wheat straw have been evaluated and optimized. Among the studied ionic liquid (IL) and metal salt systems, the best results were obtained with [BMPy]⁺CoCl₃⁻. The dinitrosalicylic acid (DNS) assay was used to determine the percentage of total reducing sugars (TRS) generated during treatment of wheat straw. The deconstructed wheat straw was characterized with various analytical tools, that is, Fourier transform infrared (FTIR) spectroscopy, scanning electron microscopy (SEM), and X-ray powder diffraction (XRD) analyses. The IL–metal salt system was recycled for subsequent treatment of wheat straw. Statistical parameters were calculated from analysis of variance (ANOVA) at the 0.05 level of confidence.

Keywords: lignocellulosic biomass, ionic liquids, lewis acidic catalyst, cellulose, lignin, total reducing sugars, one-pot, deconstruction

INTRODUCTION

Lignocellulosic biomass is the most economic and abundant primary energy resource with a worldwide production of about 1 × 10¹⁰ million tons per annum (Alvira et al., 2010). It is the only renewable and promising carbon source in the scenario of the world’s critical “bioenergy” demand, alarming climate concerns, and various other downsides of constantly depleting fossil fuel non-renewable resources (Brandt et al., 2013; Zhang et al., 2016). It is predicted that the chemical industry will rely on it for almost 30% of its total raw materials after a decade (Alvira et al., 2010). To achieve this claim, the so-called “integrated biorefineries” are trying to develop efficient routes
for biomass transformation into energy, valuable platform chemicals, and biofuels providing an alternative to petrochemicals and petrofuels (Brandt et al., 2013).

Lignocellulosic biomass is a composite material containing polysaccharides such as cellulose and hemicellulose and polymeric aromatics such as amorphous phenylpropanoid lignin. Moreover, less percentage of proteins, pectins, inorganic compounds, and extractives such as waxes and lipids is also present. To defeat this structural complexity, pretreating the lignocellulosic biomass is an imperative task for setting up biomass-derived carbohydrate chemistry. A number of approaches such as physical (da Silva et al., 2010), chemical (Hsu et al., 2010), physicochemical (Varga et al., 2004), and biological (Wan and Li, 2010) pretreatments or their combination (Zhu et al., 2006; Alinia et al., 2010; Ma et al., 2010) have been employed significantly. Traditional methods employed so far involve harsh conditions such as high temperature and pressure, making the processes economically less feasible. The ionic liquid (IL) pretreatment approach overtakes all these conventional processes because ILs are greener, economical, and non-degradative for lignocellulose (Moyer et al., 2018). ILs tend to produce high monomeric sugars starting from biomass and prevent them from degradation. They also limit the inhibitory products and carbon dioxide formation, solvent loss, and consumption of energy (Rocha et al., 2017). They also strongly favor deconstruction to ramify lignocellulosic biomass into lignin and carbohydrates as it is a crucial step in biomass-derived carbohydrate chemistry in order to get products from all the biomass components. The cellulosic framework of lignocellulose can be hydrolyzed into reducing sugars via cleavage of biopolymeric β-1,4-glycosidic bonds, thus unlocking the potential of cellulose for further processing (Yoo et al., 2017). Contrarily, the other major lignocellulosic aromatic component allows the formation of wide-ranging bulk and fine aromatic compounds due to its matchless chemical and structural properties. Although it has been considered less, it is thought to be a major aromatic resource of the bio-based economy for production of biofuels and fine chemicals (Zakzeski et al., 2010). In short, the pretreatment using ILs is economical and beneficial for reduction of energy demands.

ILs-based pretreatment of lignocellulosic biomass has been coupled with various catalytic systems such as solid acid (Chen et al., 2018), Bronsted acid (Suzuki et al., 2018), and soluble Lewis acid catalysis (Eminov et al., 2016) to afford better results. Among these, the Lewis acid catalytic system is considered the most efficient for biomass conversion to fine chemicals and was first ascribed by Zhao et al. (2007) a decade ago. Later on, a number of reports have been made to explore the catalytic ability of several metal salts as soluble Lewis acids for saccharification of cellulose and subsequent 5-hydroxymethylfurfural (5-HMF) production that is among the most important biomass-derived chemicals (Qu et al., 2016) and has been recognized as a promising renewable platform chemical by the U.S. Department of Energy (Bozell and Petersen, 2010). A wide range of Lewis acids have been tested to date, with the best ever results with halides of chromium (Binder and Raines, 2009; Song et al., 2013), aluminum (Xiao et al., 2014), and iron (Tao et al., 2010). The role of these metal salts is to enhance the saccharification of cellulose to produce monosaccharides such as glucose and its isomerization to fructose followed by dehydration to yield 5-HMF. In contrast, low yields are associated with mineral acids and other solid acids probably due to the inefficiency of these catalysts to isomerize glucose to fructose (Wang et al., 2011). Also, they just facilitate the cleavage of the glycosidic linkage of the carbohydrate polymers (Zhang and Zhao, 2010).

In this context, this work aimed to develop a stairway to effectively utilize all the lignocellulosic contents in integrated biorefineries for effective production of biofuels and fine chemicals by using ILs as efficient pretreatment media. Besides all the advantages and green profile of ILs, the only downside in commercializing ILs in integrated biorefineries is their high cost. This is due to the expensiveness of their starting reagents. Thus, the only solution is to use low-cost materials for synthesis and to use the resultant ILs in biomass processing (Asim et al., 2019). Another way to enhance process efficiency for large-scale experimentation is to develop a one-pot process using cheap ILs such as protic ones for less operating and capital costs (Xu et al., 2016). In this study, we have used pyridinium-based ILs (PyILs) that are reported to be four times cheaper than the extensively studied imidazolium ones. The synthesis method and process cost are almost the same as those for imidazolium ILs. They can be a promising substitute of imidazolium ILs due to their favorable ecotoxicological profile; they are less toxic and mineralize or decompose faster than imidazolium ones (Sasihina et al., 2016). To the best of our knowledge, this is the first report on the use of a PyIL/MCl system for biomass deconstruction/delignification and its simultaneous transformation into key chemical intermediates. Contrarily, there exist various reports for conversion of lignocellulosic biomass by imidazolium ILs, but most of them pay no attention to valuable lignin component and focus only on cellulose saccharification (Cheng et al., 2016; Yu et al., 2018). The reports exhibiting deconstruction along with saccharification follow a two-step protocol; at first, IL is used to separate lignin from cellulose, and then acids, alkalis, or enzymes are applied on the extracted delignified cellulose to yield sugars (Kassaye et al., 2017; Rocha et al., 2017; da Costa Lopes et al., 2018; Semerci and Guler, 2018). Some recent reports revealed the simultaneous removal of lignin and sugars from biomass using Bronsted acidic ILs but at high temperatures: 120–170°C (Gschwend et al., 2012; Chambon et al., 2018).

From our previous research finding, the PyIL 1-butyl-3-methylpyridinium chloride ([BMPy]Cl) was chosen due to its economical synthesis and significant results with microcrystalline cellulose (MCC), 28 wt% dissolution, and 78% total reducing sugars (TRS) (Saher et al., 2018). This IL was made acidic by mixing with Lewis acids (metal salts) so that it can effectively interact with wheat straw constituents for maximum generation of TRS that has been measured by dinitrosalicylic acid (DNS) assay. The process of biomass treatment has been optimized with respect to metal salt types, loading amount of metal salt, temperature, time, particle size of biomass, and water content. Various analytical characterizations, that is, Fourier transform infrared (FTIR) spectroscopy, scanning electron microscopy
(SEM), and X-ray powder diffraction (XRD), were used to investigate the effect of the PyIL/MCl system on the wheat straw structure and further confirmation of fractionation process. The stability and recycling of PyIL were confirmed through nuclear magnetic resonance (NMR) spectroscopy.

**EXPERIMENTAL**

**Materials and Methods**

3-Methylpyridine (Merck Schuchardt), 1-chlorobutane (Fisher Scientific), 3,5-DNS (Sigma Aldrich), and metal chlorides were of analytical grade and used without any further purification. Solvents such as ethyl acetate and n-hexane were purchased and distilled prior to use. Wheat straw as lignocellulosic feedstock was harvested from a local farm in Lahore, Punjab, Pakistan, ground and meshed to collect particle sizes of 100, 250, and 500 μm for investigation. The samples were dried at 70°C for 48 h to remove moisture before processing in ILs. The wheat straw contained 30% cellulose, 44% hemicellulose, 15% lignin, 3.8% ash, 8.5% moisture, and 2% extractives as calculated according to Naz et al. (2016).

Progress of IL synthetic reaction was monitored via TLC (DC-Alufolien silica gel 60 F254 Merck) and visualized under a UV lamp (UVGL-25 minor light multiband UV-254/366). TRS content produced was quantified by DNS assay using a UV lamp (UVGL-25 minor light multiband UV-254/366). TRS concentration was calculated by using the calibration curve of standard glucose solution (Wang et al., 2014). The percentage of TRS was calculated according to the following equation (Wang et al., 2014):

\[
Y_{TRS} = \frac{C_{M_2} \times M_2 \times 150}{M_b \times 1.11 \times \frac{M_b}{M_0}} \times 100\% 
\]

where \( C_{TRS} \) (g/L) is the concentration of TRS, \( M_2 \) (g) is the mass of sample withdrawn from the reaction mixture, \( M_b \) (g) is the mass of wheat straw added to the reaction, \( M_0 \) (g) is the total mass of the reaction mixture, 150 is in multiples of diluted sample, and 1.11 is the ratio of molecular weight of sugar \( C_6H_{12}O_6 \) to that of cellulose content \( C_6H_{10}O_5 \) of wheat straw.

**Biomass Fractionation**

After saccharification reaction, antisolvents (equal volumes of deionized water and acetone) (Sun et al., 2009) were added to the reaction mixture containing possibly the cellulose, lignin, reducing sugars, and other fine chemicals. Water separated the cellulose from IL, thus causing it to regenerate. Acetone helped in the separation of lignin. Regenerated cellulose-rich material (CRM) was collected via filtration and washed several times with water. Filtrates containing IL, water, acetone, and lignin were subjected to acetone evaporation followed by centrifugation for lignin separation.

**Regeneration and Recycling of IL**

After lignin removal, residual aqueous phase was subjected to heat in order to ensure complete removal of water to regenerate the IL–metal salt catalytic system. Percentage of the recovered IL
Recovered IL (%) = \frac{\text{weight of dried recovered IL}}{\text{weight of initially used IL for reaction}} \times 100 \tag{2}

This regenerated system was used in the next runs by adding fresh wheat straw under the same reaction conditions, and recyclability of the system was noted.

**Experimental Designs**

All the experiments were performed in triplicates, and the effects of independent variables, type of metal chloride and their different catalytic loadings, biomass loading into IL, time, temperature, biomass particle size, and water content were studied. From all these independent variables, effect of quantitative ones (catalyst loading X₁, reaction time X₂, temperature X₃, and biomass particle size X₄) on the response (TRS production, percentage conversion, and delignification) was analyzed statistically to determine their mean ± SD. Analysis of average, standard deviation, and standard error was performed using IBM SPSS Statistics 21. One-way analysis of variance (ANOVA) was also performed by IBM SPSS Statistics 21 and OriginPro 8.5 at 0.05 level to determine the significance of differences between the response and independent variables (see Table S1). Results show that population means are not significantly different for all the factors under all independent variables. Exception was observed for TRS factor with X₃ variable. The coefficients of determination (R² values: 0.71022, 1, 0.08705, and 0.07469) also predict the goodness of fit on the data.

**RESULTS AND DISCUSSION**

**Lignocellulosic Biomass Processing**

The pre-dried ionic liquid [BMPy]Cl when heated and stirred with a catalytic amount of metal chlorides is predicted to form an IL/MCl complex (Zhao et al., 2007) in the form of [BMPy]⁺MClₙ⁻. In this complex, wheat straw was processed for a suitable time and temperature to separate its cellulose and lignin contents as well as to saccharify the cellulose. Interaction of lignocellulosic wheat straw with this Lewis acidic IL–metal complex is facilitated by disruption of the hydrogen bonding network present in cellulose (Figure 1) as well as π–π conjugation, dispersive, and ion–dipole interactions for lignin dissolution (Pang et al., 2016).

**Effect of Process Variables**

The influence of various reaction parameters like the type of metal chlorides and their different catalytic loadings, biomass particle size, water content, time, and temperature was monitored for optimization of one-pot delignification and simultaneous conversion of wheat straw into reducing sugars. Biomass loading into the IL was optimized by carrying out the reaction without any metal chloride with the result that 10 wt% is best with respect to maximum deconstruction and TRS production.
All Lewis acids show maximum TRS after 1 h of processing. This maximum efficiency of cobalt chloride was attributed to the brown-colored 3-amino-5-nitrosalicylic acid (ANS) formed by redox reaction of 3,5-DNS with sugars (Naz et al., 2013). All metal chlorides were not equally effective; for example, CuCl₂, which did not form a complex with IL. Paired metal catalytic systems CoCl₂/CrCl₃ and CoCl₂/AlCl₃ were also tested but no significant results were observed. As the CoCl₂·6H₂O-catalyzed pretreatment was the most effective, it was used for screening of further parameters.

### Optimization of Catalytic Loading of MClₓ

Encouraged by the highest catalytic efficiency of CoCl₂·6H₂O, screening of its different wt% loadings in IL was done for best pretreatment results. Starting from a unit wt%, catalytic loading was gradually increased with the outcome that by increasing it, saccharification and delignification rates were enhanced up to a certain limit. The highest degradation profile was observed for 10 wt%; after that, increasing the loading caused a sudden decrease in percentage of TRS and lignin extraction (Figure 2). These results can be justified by considering the initial amount of IL used in the reaction mixture for which 10 wt% is the maximum loading for acceleration of reaction. Too much catalyst present in the reaction also leads to some side reactions.

### Study of Time Effect

Time influence was monitored by carrying out the reactions at 100°C with optimum catalyst at regular intervals of 30 min each. Results (Figure 2) revealed that the rate of depolymerization of wheat straw is directly related to time, and the best results were obtained after 2.0 h. After that, a sharp TRS diminution takes place, which may be due to certain other side reactions and by-products.

### Effect of Temperature

After the optimum time has been identified, temperature profile of the reaction was studied by carrying out trials at 80, 100, and 120°C. Rate of reaction was observed to increase linearly with increase in temperature up to 100°C; after that, it tends to decrease, causing the charring of the reaction mixture (Figure 2). The reason behind the trend of reaction acceleration and deceleration with respect to temperature is the reduction of viscosity of the reaction system at high temperature that increases the mass transfer rate, and thus, the cellulose chain in wheat straw biomass is degraded easily (Zhou et al., 2013). Decrease in percentage after optimal temperature is attributed to the instability of products and acceleration of sideways reactions like polymerization of TRS and HMF forming certain other by-products such as dimers of furan and humins (Sievers et al., 2009). High temperature also causes more energy consumption, making the process uneconomical. Hence, the suggested most suitable temperature for this reaction is 100°C with optimized time and catalyst.

### Effect of Biomass Particle Size

A small particle size of biomass is required for processing so that viscous IL can be better penetrated and diffused into the interior of cell walls due to its composite composition (Pang et al., 2016). Size is mainly reduced by grinding the biomass, which causes a rise in consumption of cost and energy, causing the processing to be a little more uneconomical. To check the effect of biomass particle size, wheat straw with three different sizes (100, 250, and 500 μm) was processed in IL under optimized conditions of time, temperature, and metal salts. The results showed an

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**Table 1** Optimization of metal chlorides.

| Sr. No. | MClₓ | TRS (%) | % Conversiona | % Delignificationb |
|---------|------|---------|---------------|--------------------|
| 1       | None | 45      | 12            | <1                 |
| 2       | NaCl | 20      | 5             | <1                 |
| 3       | KCl  | 15      | 8             | <1                 |
| 4       | CaCl₂| 34      | 21            | 20                 |
| 5       | CrCl₂| 61      | 60            | 7                  |
| 6       | FeCl₂| 60      | 47            | 23                 |
| 7       | CoCl₂| 65      | 70            | 32                 |
| 8       | CuCl₂| 39      | 21            | 8                  |
| 9       | AlCl₃| 66      | 41            | 29                 |
| 10      | BiCl₃| 35      | 32            | 14                 |

All experiments were carried out with 10 wt% biomass loading.

aPercentage conversion of carbohydrate content of wheat straw calculated by the difference between actual and regenerated contents (Abou-Yousef and Steele, 2013) in moles of reacted cellulosic content/moles of initial cellulosic content × 100.

bWith respect to the actual lignin content of wheat straw (Weerachanchai and Lee, 2013); extracted lignin content (wt%) = (mass of extracted lignin/mass of lignin in raw biomass) × 100.
inverse relation of high biomass particle size with dissolution and deconstruction of biomass as is apparent by less percentage conversion of wheat straw cellulose (Figure 2).

**Effect of Water**

Lignocellulosic biomass processing is highly sensitive to moisture content. As ILs exhibit high water affinity and biomass can also absorb moisture from air, avoiding the process in which water content enters the system is a critical step as it reduces the solvating power of the anion by binding strongly with its anion. That is the reason of incomplete biomass destruction causing reduced depolymerization of biopolymeric components in the presence of water (Zhou et al., 2015). The effect of water on conversion and deconstruction of biomass was studied by adding different amounts of water into the reaction under optimized reaction conditions (Figure 2). The percentage of sugar content and deconstruction was noted to be reduced by increasing the amount of water.

**Regeneration Process and Biomass Fractionation via Anti-Solvents**

Fractionation of lignocellulosic biomass mainly relies on the careful selection of an antisolvent that is the most critical factor in the regeneration of lignin as well as cellulose-rich content of biomass. The most frequently reported antisolvents are water, acetone, and alcohols. Enzymatically saccharified biomass is usually regenerated via water, while lignocellulosic biomass pretreated with ILs are fractionated via water along with some organic solvents such as methanol, ethanol, acetone, and dimethyl sulfoxide (Ogura et al., 2014).

In this study, we used equimolar water and acetone as antisolvent to precipitate dissolute wheat straw. Cellulose-rich delignified content was regenerated by the action of water that critically disturbs the strong association between IL and cellulose content of the lignocellulosic biomass. While lignin recovery is due to acetone that acts as a proficient medium to effectively dissolve all the lignin content of the pretreated biomass and later on regenerate it by evaporating itself. Filtration was performed to separate the regenerated cellulose-rich material (CRM), while the lignin was recovered by acetone evaporation from the filtrate followed by centrifugation. The retrieved lignin fraction was approximately 75 wt% of the original lignin content or 13 wt% in terms of original biomass content. As lignin is the main obstacle for utilization of carbohydrate content of biomass (Mosier et al., 2005), its isolation from biomass is an imperative task for developing integrated biorefineries. If successfully carried out, it improves the enzymatic hydrolysis of carbohydrates, and thus, cellulose material of biomass can better be utilized.

**Material Balance**

Material balance was calculated based upon the obtained masses of regenerated cellulose-rich material and lignin.
FIGURE 3 | FTIR of wheat straw before and after processing.

FIGURE 4 | XRD analysis of untreated and delignified wheat straw.
Starting from 100 mg biomass, 50 mg of CRM and 13 mg of lignin were obtained, which account for a net total of 63 mg. The remaining 37 mg is attributed to the reducing sugars formed during the course of the reaction, and a little mass may correspond to loss of extractives/ash present in biomass.

**FIGURE 5** | SEM images of untreated and delignified wheat straw (A) 2, (B) 5, and (C) 20 µm.
Characterization of Delignified Biomass and Lignin Samples to Confirm Fractionation

FTIR Analysis

Untreated and delignified wheat straw and extracted lignin were subjected to FTIR spectroscopic analysis to confirm the process of fractionation. In the FTIR spectra of wheat straw, a number of peaks were related to cellulose and lignin. After processing, the FTIR results showed refinement of cellulose and lignin peaks (Figure 3). The IR spectrum of the regenerated CRM exhibits peaks responsible for the hydroxyl group (3,329 cm\(^{-1}\)); methyl, methylene, and methyne groups (2,891 and 1,635 cm\(^{-1}\)); and diaryl C–O stretch and alkyl-aryl (R–O) stretch (1,240 and 1,029 cm\(^{-1}\)) (Tao et al., 2011), while the FTIR spectrum of lignin contains characteristic peaks in the aromatic region confirming the fractionation process. Aromatic skeletal vibration breathing with C=O stretching is observed at 1,562 cm\(^{-1}\), whereas aromatic skeleton C–C stretching is obvious at 1,383 cm\(^{-1}\) (Ogura et al., 2014).

The effect of the different metal chlorides on fractionation was also studied by FTIR spectroscopy of the respective CRM (Figure S4) and lignin samples (Figure S5). The obtained results were in complete accordance with those described before (Section Optimization of Metal Chlorides); FTIR spectra showed sharp cellulosic and lignin peaks with chlorides of cobalt, aluminum, chromium, and iron, declaring alkali and alkaline earths and BiCl\(_3\) to be totally ineffective.

XRD Analysis

X-ray diffraction spectra of the untreated and IL-pretreated wheat straw are shown in Figure 4. Untreated wheat straw showed the main peaks of crystalline cellulose at 22° and 15° while wheat straw pretreated with IL presented less X-ray diffraction intensity, confirming the efficiency of the IL/MCI system to destroy the cellulose crystalline structure. Thus, the regenerated CRM is less crystalline and is easily accessible to enzymatic saccharification and fermentation for bioethanol production or conversion into other value-added products.

SEM Analysis

The effect of IL pretreatment on morphology and structure of wheat straw was noted in SEM images taken at different magnifications (Figures 5A–C). The untreated wheat straw appeared as rough flakes exhibiting highly rigid structure due to the presence of lignin and its compact binding with that of cellulose due to the cohesiveness imparted by hemicellulose. On the other hand, delignified wheat straw showed different morphology, having a highly porous flat sheet with a rough surface and thus making the enzymatic saccharification more favorable by allowing deeper penetration of enzymes.

Recycling Experiments

The IL–metal catalytic systems showed greater regeneration (about 86% recovery for [BMPy]\(^{+}\)CoCl\(_2\)\(^{-}\)) and recycling abilities. Regeneration was carried out by evaporation of water from the remaining filtrate after lignin extraction. This regenerated IL (viscous liquid with specific metal coloration) was confirmed via \(^1\)HNMR (Figure S3) and FTIR (Figure S6) analyses and was recycled by addition of fresh wheat straw in the next run. The best recycling ability was observed as is obvious by considerable conversion rates with a little reduction of yields for the third run (Figure 6).

FTIR (cm\(^{-1}\)): 3,359, 3,041 (Ar–H stretching), 2,958, 2,871 (C–H stretching of alkanes), 1,631 (C=N), 1,503 (C=C), 1,154 (C–N).
DATA AVAILABILITY STATEMENT

The raw data supporting the conclusions are provided in this article and its supplementary information.

AUTHOR CONTRIBUTIONS

SN performed the experimental work and wrote the paper. MU supervised the work and corrected the manuscript. AA, NM, and FS have partially written the paper.

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SUPPLEMENTARY MATERIAL

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fchem.2020.00236/full#supplementary-material

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