Effect of dilution of broiler chicken diet with cracked maize on performance and intestinal morphology

K. Jelveh¹, B. Rasouli¹, A. Seidavi¹,⁵, P. Makovicky², E. Hatzigiannakis³ and Ch. Milis⁴

¹ Rasht Branch, Islamic Azad University, Faculty of Agriculture, Department of Animal Science
Pole-Taleshan, Rasht, P.O. Box: 41335-3516, Iran
² J. Selye University, Department of Biology, Bratislava 3322, 94501 Komárno, Hradná 21, Slovakia
³ National Agricultural Research Foundation, Soil and Water Resources Institute, 57400, Sindos Thessaloniki, Greece
⁴ Hellenic Ministry of Rural Development and Foods, Department of Agricultural Applications of Central Macedonia
57400, Sindos Thessaloniki, Greece

ABSTRACT. The aim of the study was to evaluate the effects of dilution of broiler diet with cracked maize on performance and intestinal morphology. In total 576 male Ross 308 broiler chickens (10 day old) were used in the study. Animals according to a completely randomized trial were assigned to four treatment groups with 8 replications each. Diets differing in cracked maize levels were: 1) control (CON) – without cracked maize, 2) low dilution rate (LDR) – CON + 4 (day 10–20 of age, 1st period), 8 (days 21–30 of age, 2nd period) and 12% (day 31–42 of age, 3rd period) of cracked maize, 3) medium dilution rate (MDR) – CON + 6 (1st period), 12 (2nd period) and 20% (3rd period) of cracked maize, 4) high dilution rate (HDR) – CON + 6 (1st period), 15 (2nd period) and 25% (3rd period) of cracked maize. Body weight gain and feed intake did not differ between treatments. Feed conversion ratio was positively affected in the treatments diluted with cracked maize. These effects were visible in the higher relative weight of gizzard and villi height in the duodenum and ileum (P < 0.05) in groups fed LDR, MDR and HDR diets in comparison to those fed CON diet.

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Introduction

Beneficial effects of whole or cracked grains in isonitrogenous broiler chicken diets have been reported, especially when cracked maize substitutes, by weight, ground maize (Clark et al., 2009; Singh et al., 2014). On the other hand, cracked maize added to broiler chicken diets (by sequential dilution of a starter diet up to a level of 40%) negatively affect feed conversion ratio (FCR), due to lower crude protein (CP) content of the diet (Sharma et al., 2012). Pacheco et al. (2013) reported that starter diets should contain a small percentage of coarse maize particles, which should then gradually increase with body weight and age of animal since the gradual dilution of complete diets with whole grains may assure more accurate meeting of nutrient requirements for broiler chickens (Sharma et al., 2012). According to Plavnik et al. (2002), when lower dilution percentages are applied, specifically when commercial starter and grower diets are diluted with 50 and 150 g of whole wheat per kg of diet, respectively, there are no significant changes in carcass and breast yield in broiler chickens. The main benefits of feeding whole wheat grain are improved gut health and digestion, mainly FCR increased up to 8% and reduced mortality (Svihus, 2010). In opposite, Amerah et al. (2008) found lower carcass yield, but similar breast yield by replacing ground wheat with whole wheat. Additionally, the results of studies examining the effects of feed particle size on the upper gastrointestinal tract development have been inconclusive (Naderinejad...
et al., 2016), because of the confounding effects of feed form (mash vs pellets) that is replaced by whole or cracked grains. Cracked maize fed to broilers increased weight gain and gizzard size, and had a positive effect on gut microflora. According to Singh et al. (2014) coarse maize could totally replace, by weight, ground maize in mash diets fed to broilers. More specifically, in this study broilers were fed either 600 g/kg of finely ground maize or the ground maize was replaced with 150, 300, 450 or 600 g/kg of coarse maize. Each diet was fed in mash form and offered free-choice from 11 to 35 days after hatch. The more coarse maize was added to the bird diets, the more body and gizzard weight increased, with no effect on carcass yield. Beneficial bacteria counts (Lactobacillus, Bifidobacteria) were increased, whilst undesirable bacteria counts (Clostridium, Campylobacterium, Actinobacteria) were decreased as levels of coarse maize increased.

It seems that the level of dilution, during productive cycle, set to meet the changing CP needs, as well as the level of cracked grain inclusion within each stage of production, are both critical and have not been determined yet. Moreover, the possible effects on the anatomy of the small intestine are not well documented, because the positive effects of feeding chickens whole grains have been solely associated with an improvement in gut development and health due to the stimulation of the gizzard (Xu et al., 2015), and changes in the intestinal morphology and the microbiota profile (Shabani et al., 2015; Zaefarian et al., 2016). Since, the substitution, by weight, of ground maize with cracked maize without negative effect is well documented, the aim of the present study was to evaluate whether cracked maize, and to which extent, is able to replace (dilution) the whole diet not only ground maize, within each production cycle and apart from production cycle, and thus diminishing protein content of broiler chicken diets. Even though maize is considered to be the reference energy source in animal nutrition, there are very few reports regarding its particle size effect on the performance of broiler chicken in comparison to other grains (Singh et al., 2014). Therefore, four treatments with different cracked maize dilutions were used to assess the effects on performance, as though as to examine the anatomic effects on the digestive system, within 42-day broiler chicken production cycle. The aim of the study was to evaluate the live performance of broilers in response to coarse maize and determine the threshold of coarse maize inclusion into broiler diets that would elicit a live performance response, either positive or negative.

**Material and methods**

**Treatments and experimental design**

A completely randomized design with 4 treatments differing in cracked maize levels was used. In each treatment group were 8 replicate pens of 18 broiler chickens each, giving a total of 32 experimental units. The study was approved by the Ethic Committee of the Islamic Azad University, Rasht Branch, and adhered to the International Guidelines for research involving animals (Directive 2010/63/EU). Care was taken to minimize the number of animals used.

Commencing from day one, treatments were as follows:

- treatment I = control diet without cracked maize (CON), calculated to meet energy and protein requirements according to Aviagen (2009);
- treatment II = low dilution rate (LDR) diet: CON + 4 (days 10 to 20 of age, 1st period), 8 (days 21 to 30 of age, 2nd period) and 12% (days 31 to 42 of age, 3rd period) of cracked maize (mean 2.5%, relative, lower CP content than in CON diet);
- treatment III = medium dilution rate (MDR) diet: CON + 6 (1st period), 12 (2nd period) and 20% (3rd period) of cracked maize (mean 4%, relative, lower CP content than in CON diet);
- treatment IV = high dilution rate (HDR) diet: CON + 6 (1st period), 15 (2nd period) and 25% (3rd period) of cracked maize (mean 6%, relative, lower CP content than in CON diet).

**Physical form of diets**

Diets were fed as crumble from days 1 to 30 of age and then fed as pellet from days 31 to 42 of age. Crumble was produced using a Roller Crumbler (Crumbler 10 to 20 t/h, 560 rpm, type sssl20*170) (Zhengchang Co, Shanghai, China) device. Pellets were produced using a Pellet Mill (ModelSZLH420D, 110 kW, 3 to 15 t/h) (Zhengchang Co, Shanghai, China) device. Cracked maize for treatments LDR, MDR and HDR was added to CON crumble/pellet diet. Maize was cracked as coarse particle size using the Roller Crumbler (Crumbler 10 to 20 t/h, 560 rpm, type sssl20*170) (Zhengchang Co, Shanghai, China) device. Cracked maize had particle size as much as ≤ 1 (1%), 1–2 (22.8%), 2–3 (26.7%) and ≥ 3 mm (49.5%). Maize in CON treatment was milled using Hammer Mill (160 kw, Model SFSP, 1400 rpm) device with a 3-mm mesh (Zhengchang Co, Shanghai, China). Milled maize had particle size as much as ≤ 1 (73.2%), 1–2 (23.8%), 2–3 (2.6%) and ≥ 3 mm (0.4%).
Table 1. Feed ingredients and composition of the diets used during the experiment

| Indices | Days | CON | LDR | MDR | HDR |
|---------|------|-----|-----|-----|-----|
|         | 1–9  | 10–30 | 31–42 | 1st period | 2nd period | 3rd period | 1st period | 2nd period | 3rd period | 1st period | 2nd period | 3rd period |
|         | days | days 10–20 | days 21–30 | days 31–42 | days 10–20 | days 21–30 | days 31–42 | days 10–20 | days 21–30 | days 31–42 | days 10–20 | days 21–30 | days 31–42 |
| Ingredient | | | | | | | | | | | | | |
| ground maize | 51.90 | 56.00 | 60.20 | 53.76 | 51.52 | 52.98 | 52.64 | 49.28 | 48.16 | 52.64 | 47.60 | 45.15 |
| cracked maize | 0.00 | 0.00 | 0.00 | 4.00 | 8.00 | 12.00 | 6.00 | 12.00 | 20.00 | 6.00 | 15.00 | 25.00 |
| soybean meal | 40.00 | 36.40 | 32.90 | 34.94 | 33.49 | 28.95 | 34.22 | 32.03 | 26.32 | 34.22 | 30.94 | 24.68 |
| soybean oil | 1.78 | 2.00 | 1.71 | 1.92 | 1.84 | 1.51 | 1.88 | 1.76 | 1.37 | 1.88 | 1.70 | 1.28 |
| CaCO3 | 1.16 | 1.10 | 1.12 | 1.06 | 1.01 | 0.99 | 1.03 | 0.97 | 0.90 | 1.03 | 0.94 | 0.84 |
| di Ca-phosphate | 2.06 | 1.77 | 1.35 | 1.70 | 1.63 | 1.19 | 1.66 | 1.56 | 1.08 | 1.66 | 1.51 | 1.01 |
| mono Ca-phosphate | 0.40 | 0.40 | 0.40 | 0.38 | 0.37 | 0.35 | 0.38 | 0.35 | 0.32 | 0.38 | 0.34 | 0.30 |
| Na-bicarbonate | 0.21 | 0.14 | 0.14 | 0.14 | 0.13 | 0.13 | 0.14 | 0.13 | 0.12 | 0.14 | 0.12 | 0.11 |
| NaCl | 0.25 | 0.22 | 0.22 | 0.21 | 0.20 | 0.19 | 0.21 | 0.19 | 0.18 | 0.21 | 0.19 | 0.16 |
| DL-methionine | 0.36 | 0.31 | 0.31 | 0.30 | 0.28 | 0.28 | 0.29 | 0.27 | 0.25 | 0.29 | 0.26 | 0.24 |
| L-lysine.HCl | 0.27 | 0.20 | 0.20 | 0.19 | 0.19 | 0.17 | 0.19 | 0.18 | 0.16 | 0.19 | 0.17 | 0.15 |
| L-threonine | 0.15 | 0.09 | 0.07 | 0.09 | 0.09 | 0.07 | 0.09 | 0.08 | 0.06 | 0.09 | 0.08 | 0.06 |
| choline chloride | 0.01 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| premix | 0.50 | 0.50 | 0.50 | 0.48 | 0.46 | 0.44 | 0.47 | 0.44 | 0.40 | 0.47 | 0.43 | 0.38 |
| bentonite | 0.80 | 0.80 | 0.80 | 0.77 | 0.74 | 0.70 | 0.75 | 0.70 | 0.64 | 0.75 | 0.68 | 0.60 |
| binder | 0.10 | 0.05 | 0.05 | 0.05 | 0.05 | 0.00 | 0.05 | 0.04 | 0.00 | 0.05 | 0.04 | 0.00 |
| phytase | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 |
| coccidiosis | 0.05 | 0.05 | 0.05 | 0.05 | 0.05 | 0.04 | 0.05 | 0.04 | 0.04 | 0.05 | 0.04 | 0.04 |

Chemical analysis

| Dry matter, % | 89.9 | 89.5 | 89.7 | 89.4 | 89.7 | 89.8 | 89.6 | 89.8 | 89.8 | 89.6 | 89.6 |
| Crude protein, % | 22.4 | 19.9 | 19.6 | 20.3 | 19.8 | 18.2 | 20.1 | 19.3 | 17.6 | 20.1 | 19.1 |

Calculated

| Crude protein, % | 22.5 | 21.0 | 19.7 | 20.5 | 20.0 | 18.4 | 20.2 | 19.5 | 17.7 | 20.2 | 19.2 |
| Metabolizable energy, MJ/kg | 12.1 | 12.4 | 12.5 | 12.4 | 12.5 | 12.7 | 12.4 | 12.5 | 12.7 | 12.4 | 12.6 |
| Calcium, % | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 | 1.1 |
| Phosphorus, % | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 |
| Lysine, % | 1.405 | 1.223 | 1.118 | 1.253 | 1.215 | 0.998 | 1.219 | 1.154 | 0.955 | 1.219 | 1.142 |
| Methionine + cysteine, % | 0.975 | 0.888 | 0.867 | 0.895 | 0.874 | 0.837 | 0.864 | 0.854 | 0.782 | 0.864 | 0.831 |

CM – cracked maize, CON – control diet without cracked maize, LDR (low dilution rate diet) – CON + 4 (days 10 to 20 of age, 1st period), 8 (days 21 to 30 of age, 2nd period) and 12% (days 31 to 42 of age, 3rd period) of cracked maize, MDR (medium dilution rate diet) – CON + 6 (1st period), 12 (2nd period) and 20% (3rd period) of cracked maize, HDR (high dilution rate diet) – CON + 6 (1st period), 15 (2nd period) and 25% (3rd period) of cracked maize; mg: -retinol 1 081, cholecalciferol 20, α-tocopherol acetate 4, menadione 800, thiamine 720, riboflavin 2 640, niacin 4 000, calcium pantothenate acid 12 000, pyridoxine 1 200, folic acid 400, cyanocobalamin 6, biotin 40, choline 100 000, antioxidant 40 000, manganese 39 680, iron 20 000, zinc 33 880, copper 4 000, iodine 400, selenium 80
Chemical analysis

Chemical composition of the diets is shown in Table 1. Feed samples were ground to pass through a 1-mm screen (AOAC International, 2006, official method 950.02B). Dry matter (DM) was determined by drying in an oven (AOAC International, 2006, official method 934.01). The CP was measured as Kjeldahl N × 6.25 (AOAC International, 2006, official method 984.13). For all methods, measurements were made in triplicate and standards were included in each run of each method.

Measurements of broiler performance, and carcass and intestinal morphology traits

Feed intake (FI), body weight gain (BWG) and feed conversion ratio (FCR) were recorded weekly and at the beginning of each period. Carcass measurements and intestinal morphology traits were measured at the end of the experiment. Carcass measurements were performed as described by Ebrahimi et al. (2013). Briefly, at day 42 of age after 4 h of fasting two broiler chickens from each two replicates were euthanized (8 per treatment). Selected birds were euthanized by cervical dislocation, and gizzard, proventriculus and small intestine were then excised, separated, opened, rinsed free of digesta, dried and weighed individually. Each bird was considered a repetition.

Chickens with the body weight the best corresponding with group mean body weight were chosen. These animals were used for measuring carcass yield, distribution of meat and for estimating gastrointestinal tract characteristics. Broiler chickens were fully pecked by the dry pecking method. Feet were separated from the carcass in the tibio-tarsal joint. Neck, wing tips, gut and liver were removed and the empty or edible carcass was weighed and intestinal segment dimensions were recorded. Various parts of the carcasses were dissected and separately weighed. First, breast muscles including skin and sternum were dissected free from the carcass. Legs (thighs and drumsticks) were dissected by ex-articulation in the hip joint and then tissue was separated from the iliac bone. All abdominal fat, ineron or edible carcass was weighed and standard deviations were taken by using the least square (LS) means option of SAS, and differences among treatments were explored by using the Tukey test for multiple-comparison analysis. Differences were declared significant when $P < 0.05$.
Table 2. Performance of Ross 308 male broiler chickens fed different levels of cracked maize

| Indices                                      | CON  | LDR  | MDR  | HDR  | SEM  | P-value |
|----------------------------------------------|------|------|------|------|------|---------|
| Live body weight at day 1                    | 45   | 44   | 45   | 44   | 3.1  | 0.954   |
| Live body weight at day 10                   | 314  | 315  | 313  | 312  | 9.2  | 0.918   |
| Mortality, %                                 | 0.6  | 0.6  | 0.6  | 0.6  | 0.02 | 0.985   |
| Days 10 to 20 of age                         |      |      |      |      |      |         |
| feed intake, g                               | 747  | 718  | 695  | 723  | 8.3  | 0.202   |
| weight gain, g                               | 537  | 520  | 503  | 513  | 7.2  | 0.405   |
| feed conversion ratio, %                     | 1.39 | 1.38 | 1.38 | 1.40 | 0.01 | 0.384   |
| Days 21 to 30 of age                         |      |      |      |      |      |         |
| feed intake, g                               | 1176 | 1167 | 1149 | 1155 | 18.2 | 0.734   |
| weight gain, g                               | 699a | 782a | 757a | 766a | 9.4  | 0.026   |
| feed conversion ratio, %                     | 1.68a| 1.49b| 1.52b| 1.51b| 0.02 | 0.027   |
| Days 31 to 42 of age                         |      |      |      |      |      |         |
| feed intake, g                               | 1763 | 1750 | 1722 | 1733 | 30.3 | 0.875   |
| weight gain, g                               | 1015a| 1069a| 1046b| 1047b| 13.2 | 0.016   |
| feed conversion ratio, %                     | 1.74a| 1.63b| 1.65b| 1.66b| 0.02 | 0.013   |
| Total period (days 10 to 42 of age)          |      |      |      |      |      |         |
| feed intake, g                               | 3686 | 3635 | 3566 | 3611 | 35.1 | 0.263   |
| weight gain, g                               | 2251 | 2371 | 2306 | 2326 | 24.2 | 0.061   |
| feed conversion ratio, %                     | 1.64a| 1.53b| 1.54bc|1.55b| 0.01 | 0.001   |

CON – control diet without cracked maize; LDR (low dilution rate diet) – CON + 4 (days 10 to 20 of age, 1st period), 8 (days 21 to 30 of age, 2nd period) and 12% (days 31 to 42 of age, 3rd period) of cracked maize; MDR (medium dilution rate diet) – CON + 6 (1st period), 12 (2nd period) and 20% (3rd period) of cracked maize; HDR (high dilution rate diet) – CON + 6 (1st period), 15 (2nd period) and 25% (3rd period) of cracked maize. Data presented as least square means; a, b, c – means with different superscripts within the row are significantly different at P < 0.05; SEM – pooled standard error.

Results

Between days 1–10, BW of broiler chickens did not differ between treatments, neither mortality rate (Table 2). There were also no differences in FI in all groups between days 10–20, 21–30, 31–42 and the total period. Weight gain in all groups was similar between days 10–20, however it was the lowest in animals from CON group between days 21–30 and 31–42 (< 0.05) as compared with other groups; the effect was not present in other periods (Table 2). It was found the negative correlation between the CP content of the diet and FCR. Nevertheless, FCR in animals from CON group was lower than those fed CON diet (< 0.05), regardless higher protein content of CON diets (Table 1). Additionally, FCR in animals from LDR group was lower than in those from HDR group.

In animals fed LDR, MDR and HDR diets higher relative weight of the gizzard (Table 3) in comparison to those fed CON diet (P < 0.05) was observed. Eviscerated carcass, relative weight of viscera, relative weight of proventriculus and relative weight of abdominal fat were not statistically significant between animals from all treatment groups. Additionally, relative weight of filled proventriculus + gizzard was significantly lower in CON group in comparison to MDR. Lower villi height at the duodenum and ileum (Table 4) was found in animals, P < 0.05, regardless higher protein content of CON diets (Table 1). Additionally, FCR in animals from LDR group was lower than in those from HDR group.

Table 3. Carcass characteristics of Ross 308 male broiler chickens fed different levels of cracked maize

| Indices                                      | CON  | LDR  | MDR  | HDR  | SEM  | P-value |
|----------------------------------------------|------|------|------|------|------|---------|
| Eviscerated carcass, %                        | 70.0 | 66.8 | 64.9 | 65.0 | 0.95 | 0.254   |
| Relative weight of viscera, %                | 13.0 | 11.7 | 12.1 | 13.1 | 0.53 | 0.228   |
| Relative weight of gizzard, %                | 0.85a| 1.19b| 1.25a| 1.37a| 0.08 | 0.029   |
| Relative weight of proventriculus, %         | 0.348| 0.365| 0.313| 0.303| 0.035| 0.588   |
| Relative weight of filled proventriculus + gizzard, % | 1.85a| 2.21b| 2.79b| 2.39b| 0.19 | 0.038   |
| Relative weight of abdominal fat, %          | 1.75 | 1.89 | 1.96 | 1.86 | 0.20 | 0.908   |

CON – control diet without cracked maize; LDR (low dilution rate diet) – CON + 4 (days 10 to 20 of age, 1st period), 8 (days 21 to 30 of age, 2nd period) and 12% (days 31 to 42 of age, 3rd period) of cracked com; MDR (medium dilution rate diet) – CON + 6 (1st period), 12 (2nd period) and 20% (3rd period) of cracked maize; HDR (high dilution rate diet) – CON + 6 (1st period), 15 (2nd period) and 25% (3rd period) of cracked maize. Data presented as least square means; a, b, c – means with different superscripts within the row are significantly different at P < 0.05; SEM – pooled standard error.
from CON group and this effect was connected with crypts deepening in the jejunum (Table 4). Moreover, in broiler chickens from LDR group a reduction of Goblet cells in the duodenum as well as mucosal epithelial thinning in comparison to those from CON group was found (Table 4). Animals from HDR group were characterised by lower villi height, villi height:crypt depth in the duodenum, and villi width in the jejunum in comparison to those from LDR one. Additionally, animals from LDR group had lower crypt depth in the ileum and lower thickness of epithelium in duodenum in comparison to animals from other groups.

**Discussion**

In animals fed diet diluted with cracked maize (i.e. from LDR, MDR and HDR groups) the production performance was equal or even better than in those from CON group which had 0.5 to 2% (in absolute number) greater CP content. According to Sharma et al. (2012), when cracked maize is added to broiler chicken diets, by sequentially diluting a starter diet up to a level of 40%, then FCR is negatively affected, due to lower CP content of the diet. In the present study a dilution rate upper limit from 6 to 25%, during productive cycle, was applied and this did not affect negatively the productivity, even had a positive effect on FCR. Moreover, FCR in animals from LDR group was lower in comparison to those from HDR group, because the CP content of the diet was negatively correlated with FCR. This in indicated that, in a narrow range of dilution (LDR and MDR treatments), the effect of particle size of maize was more important than the level of the protein level of the diet, but this effect was not valid at higher dilution rates (HDR treatment). It should be noticed that the addition of cracked maize caused changes in the nutrient density of diets (confounding), and this should be taken into account in future studies.

Increasing structural components in the diet, namely through including coarse grain particles, has been shown to improve gut health, feed utilization and production efficiency. This is primarily because structural components physically stimulate the activity in the fore gut (Kheravii et al., 2018). The similar carcass yield and final weight achieved by the addition of whole grains may be related to physical and functional benefits of whole grains in terms of larger, stronger and functional gizzard and the better

| Table 4. Effect of different treatments on the lower tract, digestive system morphology at day 42 of age in Ross 308 male broilers chickens fed graded levels of cracked corn |
| --- |
| Indices | CON | LDR | MDR | HDR | SEM | P-value |
| **Duodenum** | | | | | | |
| villi height, µm | 1387 | 1980 | 1923 | 1847 | 15.2 | 0.001 |
| crypt depth, µm | 329 | 247 | 252 | 293 | 15.1 | 0.144 |
| villi height: crypt depth ratio | 4.24 | 8.14 | 7.75 | 6.31 | 0.47 | 0.001 |
| villi width, µm | 152 | 202 | 199 | 177 | 8.5 | 0.047 |
| thickness of epithelium, µm | 49.6 | 37.8 | 43.9 | 45.5 | 1.4 | 0.001 |
| number of Goblet cells | 12.5 | 7.3 | 9.0 | 10.5 | 1.1 | 0.041 |
| **Ileum** | | | | | | |
| villi height, µm | 1000 | 1429 | 1344 | 1230 | 48.4 | 0.001 |
| crypt depth, µm | 252 | 137 | 170 | 185 | 7.5 | 0.001 |
| villi height: crypt depth ratio | 3.96 | 10.43 | 7.44 | 6.08 | 0.52 | 0.001 |
| villi width, µm | 133 | 191 | 170 | 157 | 13.3 | 0.061 |
| thickness of epithelium, µm | 45.0 | 36.3 | 36.9 | 39.8 | 1.7 | 0.021 |
| number of Goblet cells | 12.0 | 8.0 | 9.0 | 10.8 | 1.4 | 0.082 |
| **Jejunum** | | | | | | |
| villi height, µm | 1650 | 1991 | 1948 | 1942 | 90.2 | 0.090 |
| crypt depth, µm | 338 | 216 | 238 | 245 | 15.6 | 0.001 |
| villi height: crypt depth ratio | 4.89 | 9.20 | 8.32 | 8.02 | 0.46 | 0.001 |
| villi width, µm | 121 | 198 | 175 | 158 | 11.1 | 0.004 |
| thickness of epithelium, µm | 41.1 | 36.9 | 37.0 | 39.3 | 1.1 | 0.065 |
| number of Goblet cells | 9.8 | 6.3 | 6.5 | 6.8 | 1.1 | 0.174 |

CON – control diet without cracked maize; LDR (low dilution rate diet) – CON + 4 (days 10 to 20 of age, 1st period), 8 (days 21 to 30 of age, 2nd period) and 12% (days 31 to 42 of age, 3rd period) of cracked maize; MDR (medium dilution rate diet) – CON + 6 (1st period), 12 (2nd period) and 20% (3rd period) of cracked maize; HDR (high dilution rate diet) – CON + 6 (1st period), 15 (2nd period) and 25% (3rd period) of cracked maize. Data presented as least square means; abc – means with different superscripts within the row are significantly different at P < 0.05; SEM – pooled standard error
matching of daily requirements through self-selection of the birds (Singh et al., 2014). We have shown that the dilution with cracked maize has beneficial effects for the whole digestive system.

It has been reported that feed particle size influences the development of the gastrointestinal tract and bird performance to a greater extent when the broilers are fed a mash than pellet diets (Zaefarian et al., 2016). According to Naderinejad et al. (2016) broiler chickens fed pellet diets have greater villus height than those fed mash diets. Goblet cell number in the duodenum was higher in birds fed diets containing fine particles in comparison to those fed medium sized or coarser particle sizes. The crypt depth in jejunum was greater in birds fed pellet diets. Coarse grinding of maize is beneficial to nutrient and energy utilization and growth performance in broilers fed pellet diets (Naderinejad et al., 2016) by enhanced gizzard development and functionality, and higher villi height in both the duodenum and jejunum. According to our data these effects are valid also when cracked maize was added to the diet in substitution of pellet diet. Also, present findings suggest that the beneficial effects of the addition of cracked maize are invariable both in crumble and pellet diet (grower and finisher diet, respectively). According to Shabani et al. (2015) broiler chickens fed pellet diet, in comparison to broiler chickens fed mash diet, have greater FI, BWG, carcass weight, breast relative to the carcass weight, better FCR, and lower weight of pancreas, duodenum and cecum relative to the carcass weight. In our study it was revealed that even when pellet diet was replaced by cracked maize, there was a positive response at least when a dilution rate upper level from 6 to 25%, during production cycle, was applied.

The theory that particle size reduction enhances the access of digestive enzymes to substrates because of the increased surface area of feed particles was popular in the past. Anyhow, in broiler chickens, fine particles can negatively affect the development of fore gut (proventriculus and gizzard) playing an important role in intestinal health and nutrient utilization. A well-developed fore gut can be achieved by feeding coarse particles which is associated with improvements in gut motility and health (Zaefarian et al., 2016). In the present study it was revealed that the particle size of broiler chicken diet had notable effects, because the dilution of broiler chicken diets with cracked maize positively affected FCR and digestive system anatomy, regardless of the lower CP level of these diets. The question is whether the above innovative effects could be relying on the distinct digestive system anatomy of poultry, or could be applied in all productive animals.

**Conclusions**

The gradual dilution of broiler chicken diets with cracked maize from 6 (grower diets) up to 25% (in finisher diets) is feasible without any negative effect on productivity, with even a positive effect on feed conversion ratio (FCR). It should be noticed that the addition of cracked maize caused changes in the nutrient density of diets (confounding), and this should be taken into account in future studies. Also, the magnitude of positive responses in animals (no negative effect on body weight gain and FCR) after dilution of the diet with cracked maize allowed the reduction of diet crude protein level to 0.5 (grower diet) and to 2% (finisher diet). This positive effect of cracked maize addition into the broiler chicken diet was due to higher particle size, which had a beneficial effect on the entire digestive system morphology.

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