Enhancement of the folate content in Egyptian pita bread

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Abstract

Introduction: Egypt has a high incidence of neural tube defects related to folate deficiency. One major food source for folate is pita (baladi) bread, which is consumed daily. Bioprocessing (e.g. germination) has been reported to increase the folate content in cereals. The aim was to produce pita bread with increased folate content using germinated wheat flour (GWF).

Methods: Prior to milling the effects of germination and drying conditions on folate content in wheat grains were studied. Pita bread was baked from wheat flour substituted with different levels of GWF. The folate content in dough and bread and rheological properties of dough were determined.

Results: Germination of wheat grains resulted in, depending on temperature, 3- to 4-fold higher folate content with a maximum of 61 μg/100 g DM (dry matter). The folate content in both flour and bread increased 1.5 to 4-fold depending on the level of flour replacement with GWF. Pita bread baked with 50% sieved GWF was acceptable with respect to colour and layer separation, and had a folate content of 50 μg/100 g DM compared with 30 μg/100 g DM in conventional pita bread (0% GWF).

Conclusion: Using 50% GWF, pita bread with increased folate content, acceptable for the Egyptian consumer, was produced. Consumption of this bread would increase the average daily folate intake by 75 μg.

Keywords: wheat grains; bioprocessing; germination; baladi bread; folate
Material and methods

Food samples
Wheat grains (*Triticum aestivum*) and wheat flour (extraction rate 82%) were supplied from Lantmännen, Järna, Sweden. Grains were harvested in the year 2008 and derived from an unknown mix of varieties commonly grown in Sweden. Dried yeast (Kronjäst, Jästbolaget, Sollentuna, Sweden) was purchased in a food store in Uppsala.

Experimental
Germination and drying experiments and subsequent milling for the preparation of wheat flour for pita bread baking were carried out as depicted in Fig. 2. Germination was carried out in a leavening cupboard (Elektro Helios, Stockholm, Sweden) during 48 hr at 20, 25, 30, and 35°C. The following drying conditions for wheat germ (germinated at 30°C) were tested using a drying oven (Heraeus, D-63450, Hannover, Germany): 35°C for 6 hr; 50°C for 4 hr; 70°C for 2 hr; and 90°C for 1 hr, aiming for a final dry matter (DM) of 85%.

Pita bread was baked using a sponge dough method (Fig. 2; 300 g flour, 1.5 g dried yeast, 3 g NaCl, 3 g sugar, 174 ml water), using flour (extraction rate 82%) substituted with 0, 25, 50, or 100% sieved (219 µm) germinated (30°C for 48 hr, Fig. 2) wheat flour.

Folate content in dough and bread samples was quantified using HPLC (6). DM in cereal, dough, and bread samples was determined according to AOAC (18). Rheological properties of the dough were determined by farinograph (Brabender OHG, Duisburg, Germany) according to AACC (19).

Data are expressed as mean and standard error of mean (SEM) from duplicate trials and duplicate analysis. The sum of quantified folate forms (tetrahydrofolate, 5-methyl-tetrahydrofolate, and 10-formyl-folic acid) was after correction for molecular weights expressed as folic acid in µg/100 g DM (20). Treatments and their effect on folate content were compared using the general linear model. Effects of the different conditions within each treatment were analysed using Tukey’s pairwise comparison (SAS, version 9.1, SAS Institute Inc., Cary, NC, USA); differences were considered significant at \( p < 0.05 \).

Results and discussion
Germination of wheat grains resulted, in accordance to findings by others (16, 17), in a 3- to 4-fold higher folate content as compared to the initial 14 µg/100 g (Fig. 3). Maximum folate content was found after germination at 25 and 30°C (Fig. 3). The folate content of unsieved and sieved germinated wheat flour (GWF) (after germination at 30°C) was 72±27 µg/100 g and 56±27 µg/100 g DM.

Drying of germinated wheat grains did not significantly

\textbf{Fig. 1.} Traditional Egyptian pita bread (left – from above, right – cut open).

\textbf{Fig. 2.} Preparation of germinated wheat flour (left) and pita bread baking (right). *Germination was carried out at 20, 25, 30, and 35°C. Drying conditions were 35°C for 6 hr, 50°C for 4 hr, 70°C for 2 hr, and 90°C for 1 hr. RH = relative humidity, DM = dry matter.
(p>C0.61) affect the folate content as compared to fresh germinated grains, resulting in a folate content of 56 ± 0.6 µg/100 g DM.

The addition of increasing amounts of sieved germinated wheat flour resulted in enhanced folate content in dough, but rheological properties were affected adversely (Fig. 4). Baking of pita bread after addition of various amounts of sieved germinated wheat flour resulted in a net increase of folate content in both flour and bread (Fig. 5). Pita bread baked with 50% sieved GWF was acceptable with respect to taste, colour, and layer separation (data not shown; 20), and had a folate content of 50 µg/100 g DM compared with 30 µg/100 g DM in conventional bread (0% GWF). Fermentation of dough increased the folate content (Fig. 6); similar observations were reported for other types of bread (13, 14). Subsequent baking of the pita bread did not affect the folate content (Fig. 6).

**Conclusions**

Egyptian pita bread with enhanced folate content of 50 µg/100 g (compared to 30 µg/100 g using native wheat flour) could be produced by adding 50% sieved GWF. Consumption of this bread would increase the average daily folate intake by approximately 75 µg.

| Native wheat grains | Germinated wheat grains |
|---------------------|-------------------------|
| 20°C                | 25°C                    | 30°C                      | 35°C                      |
| 14 ± 0.6 c µg/100 g DW | 43 ± 2.4 b µg/100 g DW | 56 ± 0.6 a µg/100 g DW | 61 ± 2.3 a µg/100 g DW |
| 42 ± 3.7 b µg/100 g DW |                        |                          |                          |

Fig. 3. Folate content (µg/100 g DM ± SEM) in native and germinated wheat grains at different temperatures. Folate values (means from duplicate trials and duplicate analyses) are the sum of quantified folate forms (tetrahydrofolate, 5-methyl-tetrahydrofolate, and 10-formyl-folic acid) expressed as folic acid after correction for molecular weights. Different superscripts represent significant differences (p < 0.05).

Fig. 4. Folate content (µg/100 g DM) and dough stability time (min) in dough samples prepared after substitution with sieved germinated wheat flour (GWF). Folate values (means from duplicate trials and duplicate analyses) are the sum of quantified folate forms (tetrahydrofolate, 5-methyl-tetrahydrofolate, and 10-formyl-folic acid) expressed as folic acid after correction for molecular weights. Dough stability data are derived from duplicate trials.

(p =0.61) affect the folate content as compared to fresh germinated grains, resulting in a folate content of 56–72 µg/100 g DM.

Fig. 5. Folate content (µg/100 g DM, ± SEM) in flour (left, green bars) and bread (right, maroon bars) after substitution with sieved GWF. Folate values (means from duplicate trials and duplicate analyses) are the sum of quantified folate forms (tetrahydrofolate, 5-methyl-tetrahydrofolate, and 10-formyl-folic acid) expressed as folic acid after correction for molecular weights. Bars with different letters within the same group are significantly different (p <0.05).
Fig 6. Net increase of folate content (µg/100 g DM, ±SEM) in pita bread with 50% sieved GWF during baking. Folate values (means from duplicate trials and duplicate analyses) are the sum of quantified folate forms (tetrahydrofolate, 5-methyl-tetrahydrofolate, and 10-formyl-folic acid) expressed as folic acid after correction for molecular weights. Bars with different letters are significantly different (p < 0.05).

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Conflict of interest and funding

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