Theoretical Back Analysis of Internal Forces of Primary Support in Deep Tunnels

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Abstract

The internal forces of primary support obtained by theoretical analysis and numerical simulation often differ significantly from actual data due to the uncertainty of parameters of the surrounding rock and the field construction conditions in tunnels. This study proposed a novel back-analysis method to accurately evaluate the internal forces of the primary support on the basis of radial displacement and contact stress. According to the geometric characteristics and mechanical properties of the primary support in deep tunnels, a mechanical model was established based on theory of circular curved beam. The analytical solutions of these internal forces were then deduced. A case study was conducted to analyze the internal forces of the primary support obtained using the proposed method. Results demonstrate that the internal forces of the primary support of symmetrically loaded tunnels can be directly evaluated by radial displacement and contact stress. The peak-values of internal forces appear in vault, arch springing and the section with a θ angle of 60°. This study provides reference for the dynamic design and optimization of construction for the primary support in tunnels.

Keywords: Primary support, Radial displacement, Contact stress, Back analysis

1. Introduction

Composite lining systems are extensively used in tunnel engineering. According to the load-carrying mechanism of the composite lining, the primary support is a major load-carrying structure. Studying the internal forces of the primary support of tunnels is important to provide reference for analyzing safety in tunnel construction and basis for feedback evaluation of the rationality of the tunnel design. However, the internal forces of primary supports obtained by theoretical analysis and numerical simulation often differ significantly from actual data due to the uncertainty of the parameters of the surrounding rock and the field construction conditions in tunnels. Therefore, the calculated results cannot provide reliable criteria for tunnel design and construction [1]. Evaluating the stress states of the structures and the stability of surrounding rocks by using monitoring data has become an important method for ensuring safety in tunnel construction [2–6]. In this regard, quantitative and objective back analyses of the stress conditions of the surrounding rocks and the supporting structures should be conducted based on monitoring data.

Numerous studies have reported back analysis for tunnel engineering based on monitoring and measurement data [7–10]. However, existing literature mainly focuses on the back analysis of the mechanical parameters of surrounding rocks and lacks efficient direct calculation methods for the internal forces of supporting structures. Moreover, differences exist between mechanical assumptions of the primary support and actual working conditions. Therefore, accurately calculating the internal forces of the primary support by using monitoring data remains a problem and demands prompt solutions.

This study extensively analyzed the mechanics of primary support in tunnels. The analytic expressions for the internal forces of the primary support in the detachment and in the elastic resistance zones were deduced from the theory of circular curved beam. The distribution characteristics of the internal forces were analyzed to quickly and accurately evaluate the stress states of the primary support and provide references for the dynamic design and optimization of construction in tunnel engineering.

2. State of the art

Numerous works have been conducted on monitoring measurements and back analysis of underground structures. Moreira et al. [11] developed an evolution strategy (ES) in the back analysis of geomechanical parameters in underground structures based on an evolutionary computation approach. ES showed satisfactory performance in terms of robustness and efficiency in most of the tested synthetic problem cases even for highly complex error functions. However, this method did not thoroughly analyze the stress characteristics of the support structures. Dehghan et al. [12] proposed an economic and time-saving univariate back-analysis method based on convergence data; however, the gained parameters were higher than those in the soil mechanical test. Zhang et al. [13] discussed the recognition of linear elastic transverse isotropy rock parameters, the optimized layout of measuring points, and the optimization
algorithm by analytic method; this analytical method was only applicable to round tunnels. Deng et al. [14] constructed a parameter recognition method based on a fluid–solid coupling model by combining the finite element method and the adaptive genetic algorithm. However, the stress condition of the support structure has not been thoroughly studied. Zhu et al. [15] proposed a displacement back-analysis method based on the artificial bee colony algorithm and the least square method. However, this method was time-consuming for problems without analytical solutions. Miranda et al. [16–17] proposed an inverse algorithm of the mechanical parameters of rock mass by combining the optimization algorithm and a 3D model, which proposed high requirements on observation data. Yazdani et al. [18] constructed the back-analysis method based on continuous and intermittent numerical simulations of the displacement to recognize geomechanical properties, stress ratios, and the joint parameters of rocks. Based on deformation analysis data, Kodama et al. [19] proposed a back-analysis method, which estimated regional geostress, and Young’s modulus, determining that back analysis based on the changing distances of measuring points was more reliable than back analysis based on direct relative displacement. Janin et al. [20–21] simulated the complicated 3D effect involving the interaction of the excavation process, the reinforcement, the tunnel-supporting load, and the foundation counterforce utilizing the 3D numerical inversion method. Sun et al. [22] proposed a dynamic back-prediction model to predict the deformations and the failure modes of surrounding rocks in tunnels and to evaluate the stability of surrounding rocks during construction.. All the aforementioned studies focused on the back analysis of the mechanical parameters of the surrounding rock. The theoretical back-analysis methods based on theory of beam on elastic foundation provided a new approach for evaluating the mechanical properties of tunnel support. Based on contact and steel arch stresses, Wen et al. [23–24] deduced the analytic formula for the back analysis of the internal force of the primary support in tunnels utilizing theory of circular curved beam on elastic foundation. Wang et al. [25] presented the inversion-analysis method of the internal force of the primary support in the horseshoe-shaped tunnel. Cheng et al. [26] proposed a back calculation method of the internal forces of support structures in multi-arc tunnels. However, the three aforementioned theoretical back-analysis methods were all based on theory of beam on elastic foundation, which is not applicable for tunnel support. The results of the aforementioned research were mainly gained from the back analysis of the mechanical parameters of rocks. However, limited studies have been conducted directly on the back analysis of the stress characteristics of the primary support. The limited back-analysis studies concerning the mechanical properties of the primary support based on analytical methods all hypothesize that the primary support is a beam on elastic foundation. This hypothesis differs significantly with the actual stress state of a tunnel. The calculation method derived by the hypothesis reveals considerable errors. In the present study, the stress characteristics of the primary support of the tunnel were analyzed extensively. The expressions of the internal forces of the primary support in detachment and elastic resistance zones were deduced from theory of circular curved beam. Moreover, the internal force distribution of the primary support and its time-variant characteristics were discussed. The proposed theoretical method considered the load-distribution characteristic of primary support. The research conclusions conformed to the actual stress of the tunnel and provided references for the optimization of the primary support design and construction in tunnels.

The remainder of this study is organized as follows: Section 3 establishes the mechanical model and proposes the back-analysis method for the internal force of the primary support in deep tunnels; Section 4 discusses the applicability of the method through case studies and Section 5 summarizes the conclusions.

3. Methodology

3.1 Shortcomings of existing back-analysis theories based on elastic foundation beam method

In existing back-analysis methods based on theory of beam on elastic foundation [23–26], the contact stresses between the shotcrete and the surrounding rocks were viewed as the elastic resistance of the foundation. However, this assumption is not accurate because the primary support bears active and passive loads (elastic resistance of surrounding rocks), and the contact stress between the shotcrete and the surrounding rocks may be caused by active loads rather than solely by the elastic resistance of the surrounding rocks. At positions near the vault, the shotcrete deforms toward the tunnel under the active loads, thus forming the detachment zone. Under this circumstance, the primary support only bears active loads and no elastic resistance of the surrounding rocks. At the positions where the structure deforms toward the surrounding rock, the surrounding rocks produce a passive elastic resistance to the primary support, forming the resistance zone. The deformation curve of the surrounding rocks is presented in Fig. 1. In this case, the primary support in the resistance zone bears active loads and the elastic resistance of the surrounding rocks. In fact, the primary support in a tunnel in benching construction develops free deformation, and the surrounding rocks produce no elastic resistance after the excavation of the upper benching and before the excavation of the surrounding rocks in the lower benching. Therefore, the internal forces of the primary support cannot be calculated according to theory of beam on elastic foundation, and the calculation model should be reconstructed according to the mechanical mechanism of the support structure.

3.2 The improved governing differential equation for primary support according to shortcomings

The section forms of highway tunnels are generally multi-centered circle. The primary support is viewed as a circular curved beam, and the geometric shape is presented in Fig. 2.
The inner and outer radius of the circular curved beam are \( r_0 \) and \( r_1 \), respectively, and the central radius of the section is \( r = \left( r_0 + r_1 \right)/2 \). To construct the differential equations of the entire circular curved beam range, the \( \delta(\omega) \) function is introduced. Let

\[
\delta(\omega) = \begin{cases} 
1 & \omega < 0 \\
0 & \omega \geq 0 
\end{cases}
\]

where \( \omega \) is the radial displacement. The radial displacement pointing to the center of a circle is positive.

Micro unit \( rd\theta \) is selected. According to the stress condition (Fig. 3), the equilibrium equations of force and the bending moment are established

\[
dQ(\theta) + N(\theta)d\theta + \left[ K\delta(\omega)\omega(\theta) + p(\theta) \right]r_{d}\theta = 0
\]

\[
Q(\theta)d\theta - dN(\theta) = 0
\]

\[
M(\theta) - rdN(\theta) = 0
\]

where \( \omega(\theta) \) is the radial displacement, \( K \) is the coefficient of the elastic resistance of surrounding rocks, \( A \) is the sectional area, \( I \) is the moment of inertia of the section, \( p(\theta) \) is the radial force produced by the active loads, \( M(\theta) \) is the bending moment, \( Q(\theta) \) is the shear force, and \( N(\theta) \) is the axial force. The directions of all the forces in Fig. 3 are positive.

According to the mechanics of the structure, there is a relationship between the radial displacement (\( \omega(\theta) \)) and the internal forces of the circular curved beam.

\[
d^2\omega(\theta)/d\theta^2 + \omega(\theta) = \frac{M(\theta)r^2}{EI}\frac{1}{A} + \frac{N(\theta)r}{E, Ad\theta}
\]

where \( E_c \) is the elasticity modulus of the primary support.

By utilizing the steel arch and the shotcrete combined support, \( E_c \) is the equivalent elasticity modulus.

After the first and third derivations of \( \theta \) in Eq. (4), the following equations can be obtained:

\[
d^3\omega(\theta)/d\theta^3 + \frac{d\omega(\theta)}{d\theta} + \frac{2d^2\omega(\theta)}{d\theta^2} + \frac{d\omega(\theta)}{d\theta} = \frac{r^2dM(\theta)}{E, ld\theta^3} + \frac{rd^2N(\theta)}{E, Ad\theta^3}
\]

Substituting Eq. (5) into Eq. (6), the following equation can be obtained:

\[
d^3\omega(\theta)/d\theta^3 + 2\frac{d^2\omega(\theta)}{d\theta^2} + \frac{d\omega(\theta)}{d\theta} + \frac{2d^2\omega(\theta)}{d\theta^2} + \frac{d\omega(\theta)}{d\theta} = \frac{r^2dM(\theta)}{E, ld\theta^3} + \frac{rd^2N(\theta)}{E, Ad\theta^3}
\]

The following five-order ordinary radial displacement differential equation can be derived by substituting Eqs. (1)–(3) into Eq. (7):

\[
d^3\omega(\theta)/d\theta^3 + 2\frac{d^2\omega(\theta)}{d\theta^2} + m^2\frac{d\omega(\theta)}{d\theta} = F^d\frac{dp(\theta)}{d\theta}
\]

where \( m^2 = 1 - K F(\delta(\omega)) \) and \( F^d = \frac{(r^0 A + r^1 r_1)}{E, IA} \).

In the deep tunnel, the radial component of the surrounding rock pressure can be expressed as follows:

\[
p(\theta) = \overline{p}\cos(\theta) + \lambda\overline{p}\sin(\theta)
\]

where \( \overline{p} \) is the vertical component of active loads and \( \lambda \) is the lateral pressure coefficient. The section where the vertical axis of the tunnel lies is utilized as the initial section. For this section, it is regulated that \( \theta = 0 \). The clockwise direction is positive and the counterclockwise direction is negative. The sign of \( \lambda \) is the same as that of \( \theta \). \( \overline{p} \) and \( \lambda \) can be calculated from the measurement data.

The following governing differential equation can be derived by substituting Eq. (9) into Eq. (8):

\[
d^3\omega(\theta)/d\theta^3 + 2\frac{d^2\omega(\theta)}{d\theta^2} + m^2\frac{d\omega(\theta)}{d\theta} = \frac{F^d}{E\overline{p}\sin(\theta) + \lambda\overline{p}\cos(\theta)}
\]

In the detachment zone, the elastic resistance of the surrounding rocks is neglected. Thus, \( \delta(\omega) = 0 \), and Eq. (10) can be expressed as follows:
The primary support in the detachment zone only bears the symmetry of geometry and loads. Substituting Eqs. (13)–(14) into Eq. (12), the following complete solution of the governing differential equation can be obtained:

\[
o(\theta) = C_1 + C_2 \sin \theta + C_3 \cos \theta + \frac{F_p}{m^2-1} \cos \theta + \frac{\lambda F_p}{m^2-1} \sin \theta
\]

(15)

For a symmetrically loaded tunnel, \(o(-\theta) = o(\theta)\) due to the symmetry of geometry and loads. Substituting \(o(-\theta) = o(\theta)\) into Eq. (15), \(C_3 = C_2 = 0\) can be derived. Therefore, Eq. (15) can be simplified as follows:

\[
o(\theta) = C_1 + C_2 \sin \theta + \frac{F_p}{m^2-1} \cos \theta + \frac{\lambda F_p}{m^2-1} \sin \theta
\]

(16)

3.2.2 Solving the governing differential equation without consideration to elastic resistance

The primary support in the detachment zone only bears active loads. In this case, \(\delta(\omega) = 0\), thus \(m^2-1 = 1\). The general solution of governing equation (Eq. [11]) can be expressed as follows:

\[
o(\theta) = C_1 + C_2 \sin \theta + C_3 \cos \theta + C_4 \sin \theta + C_5 \cos \theta
\]

(17)

The particular solution of the nonhomogeneous differential equation can be gained by utilizing the constant variation method.

\[
o(\theta) = \frac{F_p}{8} \left( 6 \cos \theta + 4 \theta \sin \theta - \theta^2 \cos \theta \right)
\]

(18)

The following complete solution can be derived by substituting Eqs. (17)–(18) into Eq. (12):

\[
o(\theta) = C_1 + C_2 \sin \theta + C_3 \cos \theta + C_4 \sin \theta + C_5 \cos \theta + \frac{F_p}{8} \left( 6 \cos \theta + 4 \theta \sin \theta - \theta^2 \cos \theta \right)
\]

(19)

Similarly, according to the symmetry, the Eq. (19) can be simplified as follows:

\[
o(\theta) = C_1 + C_2 \cos \theta + C_3 \sin \theta + \frac{F_p}{8} \left( 6 \cos \theta + 4 \theta \sin \theta - \theta^2 \cos \theta \right)
\]

(20)

3.3 Internal force analysis of primary support

The following expression of the shear force can be derived by substituting Eqs. (2)–(3) into Eq. (5):

\[
Q(\theta) = \left( r \frac{d^3 \omega(\theta)}{d\theta^3} + \frac{r}{E_{m} A} \frac{d \omega(\theta)}{d\theta} \right)^{-1}
\]

(21)

The following expression of the axial force can be obtained by substituting Eq. (1) into Eq. (21):

\[
N(\theta) = -\left( r \frac{d^3 \omega(\theta)}{d\theta^3} + \frac{r}{E_{m} A} \frac{d \omega(\theta)}{d\theta} \right)^{-1}
\]

(22)

\[-K_\delta(\omega) + \varphi(\omega) \cos \theta - \lambda \varphi(\omega) \sin \theta\]

The expression of the bending moment can be expressed by substituting Eq. (4) into Eq. (22), as follows:

\[
M(\theta) = \frac{E_{m} I}{r} \left( \frac{d^3 \omega(\theta)}{d\theta^3} + \frac{r}{K_\delta(\omega) + 1} \frac{d \omega(\theta)}{d\theta} \right) + \frac{r}{E_{m} A} \left( \varphi(\omega) \cos \theta + \lambda \varphi(\omega) \sin \theta \right)
\]

(23)
3.3.1 Internal force analysis of primary support in the resistance zone

In the resistance zone, the expressions of the internal forces can be derived by substituting Eq. (16) into Eqs. (21)–(23):

\[
Q(\theta) = T \left[ (C_A - C_{A_i}) \sin \theta \cos \beta + (C_{A_i} + C_{A_j}) \cos \theta \sin \beta \right]
\]

where \( A_i = \alpha^3 - 3\alpha \beta^2 + \alpha \), \( A_j = \beta^3 - 3\alpha^2 \beta - \beta \), and

\[
T = \left( \frac{r_j}{E_A} \right)^{-1}.
\]

\[
N(\theta) = \left[ \left( -TC\beta_i + TC\beta_i - K_r \delta (w)\right) \sin \theta \cos \beta + \left( -TC\beta_i + TC\beta_i - K_r \delta (w)\right) \cos \theta \sin \beta \right] - K_r \delta (w) \left( \frac{F_p}{m^2 - 1} \right) \cos \theta - \lambda \left( \frac{F_p}{m^2 - 1} \right) \sin \theta - \lambda \rho \sin \theta - \lambda \rho \sin \theta
\]

where \( B_i = \alpha^3 - 6\alpha \beta^2 + \beta + \alpha^3 - \beta^3 \) and \( B_j = -4\alpha^3 \beta + 4\alpha^3 \beta^2 - 2\alpha^3 \beta \).

\[
M(\theta) = \frac{E_I}{r} \left( \frac{r}{E_A} \right)^{-1} \left[ (B_i C_i D + B_i C_j + C_i E_i - C_i E_j + C_j G) \sin \theta \cos \beta + (B_i C_i D + B_i C_j + C_i E_i - C_i E_j + C_j G) \cos \theta \sin \beta \right] + \left( \frac{DF_p}{E_A} \right) \cos \theta + \lambda \left( \frac{DF_p}{E_A} \right) \sin \theta
\]

where

\[
D = \left( \frac{r}{r_j} \right)^{-1}, \quad G = \left( \frac{r}{E_A} \right)^{-1}, \quad E_i = \alpha^3 - \beta^3
\]

and

\[
E_j = -2\alpha \beta.
\]

3.3.2 Internal force analysis of primary support in the detachment zone

In the detachment zone, without consideration to the elastic resistance of the surrounding rocks, the expressions of the internal forces can be derived by substituting Eq. (20) into Eqs. (21)–(23):

\[
Q(\theta) = T \left[ \left( -2C_i \frac{F_p}{4} \right) \sin \theta \cos \beta + \lambda \left( \frac{F_p}{4} \right) \cos \theta \sin \beta \right]
\]

\[
N(\theta) = -T \left[ \left( \frac{\lambda F_p}{4} + \lambda \frac{p}{T} \right) \sin \theta + \left( -2C_i \frac{F_p}{4} + \frac{p}{T} \right) \cos \theta - \frac{p}{T} \sin \theta \cos \theta \right]
\]

3.4 Solving integration constant by measurement data

To solve the integration constants, the vertical component \( \bar{p} \) and lateral pressure coefficient \( \lambda \) should be first calculated by the measured contact stress between the surrounding rocks and the shotcrete. For a symmetrically loaded tunnel, \( \bar{p} \) and \( \lambda \) can be obtained by the stress data of two different measuring points. By combining the measured data of the radial displacement of the three measuring points on the section, the three unknown integration constants can be calculated. The layout of the measuring points is presented in Fig. 4.

The following equations are obtained by substituting the measured contact stress data into Eq. (9):

\[
p(\theta) = \bar{p} \cos \theta + \lambda \bar{p} \sin \theta \quad \text{(30)}
\]

\[
p(\theta) = \bar{p} \cos \theta + \lambda \bar{p} \sin \theta \quad \text{(31)}
\]

The following expressions can be derived according to Eqs. (30) and (31)

\[
\lambda = - \frac{p(\theta_i) \cos \theta_i - p(\theta_i) \cos \theta_i}{p(\theta_i) \sin \theta_i - p(\theta_i) \sin \theta_i} \quad \text{(32)}
\]

\[
\bar{p} = \frac{p(\theta_i) \sin \theta_i}{p(\theta_i) \sin \theta_i - p(\theta_i) \sin \theta_i} \quad \text{(33)}
\]

Currently, the non-contact measurement method has been extensively utilized in monitoring tunnel measurements. This method can accomplish measurement tasks effectively and accurately. The total station instrument can be employed to measure horizontal and vertical displacement at the different section measuring points in tunnels. The following expressions can be derived utilizing the rotary formula of the coordinate system:

\[
\phi(\theta) = \Delta \cos \theta + \Delta \sin \theta \quad \text{(34)}
\]

\[
\omega(\theta) = - \Delta \sin \theta + \Delta \cos \theta \quad \text{(35)}
\]
where $\Delta x$ and $\Delta y$ are the horizontal and the vertical displacements gained by the total station instrument, $\omega(\theta)$ is the radial displacement, and $\phi(\theta)$ is the tangential displacement. The positive direction of the displacement is presented in Fig. 5.

![Fig. 5. Transformation of the coordinate system](image)

The internal forces of the primary structure can be obtained by substituting the integration constants $C_1 \cdots C_3$ into Eqs. (24)–(26).

4 Analysis Results and Discussion

4.1 Monitoring data of the Lujialiang tunnel

The Lujialiang tunnel (Fig. 6) is located in Chadiping, Zhong County, Chongqing City, China. This section of the tunnel is three-centered circle with an arch radius of 5.5 m. The tunnel was excavated by step method. The central angle of the upper bench is $\pi/2$. The primary support with the longitudinal unit length is taken as the calculation object. The geometric parameters of the upper benching section of the primary support are listed in Table 1. The material parameters are listed in Table 2.

![Fig. 6. Photo of the Lujialiang tunnel](image)

**Table 1. Geometric parameters of the upper bench section**

| Thickness of the shotcrete $h (m)$ | Excavation radius $r_1 (m)$ | Inner radius $r_2 (m)$ | Sectional area $A (m^2)$ | Central angle $\theta (rad)$ |
|-----------------------------------|----------------------------|------------------------|--------------------------|---------------------------|
| 0.20                              | 5.60                       | 5.40                   | 0.2                      | $\pi/2$                   |

**Table 2. Material parameters**

| Elasticity modulus of the primary support $E_g (Gpa)$ | Coefficient of the elastic resistance of surrounding rocks $K (Mpa/m)$ |
|------------------------------------------------------|-------------------------------------------------|
| 20                                                   | 400                                             |

The contact stress between the shotcrete and the surrounding rocks in the tunnel was measured by TXR-2020 buried stress meters, and displacement was measured by the Leica TS-30 high-precision total station instrument. The measured displacement became stable after 24 days of excavation. The measurement data of the ZK23+590 section at 24 days of excavation are chosen. The contact stresses between the surrounding rocks and the shotcrete as well as displacement at the measuring points are presented in Table 3 and in Table 4. The variation curves of the radial displacements and the contact stress are presented in Fig. 7 and in Fig. 8.

**Table 3. Contact stress**

| Number of the Measuring points | $\theta$ Angle (rad) | Contact stress $p (KPa)$ |
|-------------------------------|---------------------|--------------------------|
| 1                             | 0                   | 42.3                     |
| 3                             | $\pi/2$             | 17.8                     |
Table 4. Vertical and horizontal displacements

| Number of Measuring points | $\theta$ Angle (rad) | Horizontal displacement $\Delta x$ (mm) | Vertical displacement $\Delta y$ (mm) |
|----------------------------|----------------------|----------------------------------------|-------------------------------------|
| 1                          | 0                    | 0.2                                    | 25.1                                |
| 2                          | $\pi/3$              | 8.7                                    | 1.7                                 |
| 3                          | $\pi/2$              | 8.3                                    | 0.3                                 |

Fig. 7. Variation curve of radial displacement with time

Fig. 8. Variation curve of contact stress with time

4.2 Internal force analysis of primary support

Internal forces during the excavation of the tunnel are calculated based on the model, which is constructed in Section 3.3. The sign of measured radial displacement is positive, indicating that the upper bench of the primary support developed free deformation in this stage. Meanwhile, the supporting structure does not bear the elastic resistance. The internal forces of the primary support should be calculated according to Eqs. (27)–(29). The vertical load component and the lateral pressure coefficient at this moment can be calculated according to Eqs. (32)–(33). The data in Table 4 are substituted into Eq. (37) so that the integration constants can be calculated. Next, the integration constants and the load parameters ($\bar{\rho}$ and $\lambda$) are brought into the deduced internal force expressions (Eqs. [27]–[29]) to calculate the internal forces.

The internal forces are illustrated in the diagrams (Figs. 9–11).

Fig. 9. Shear force of the primary support

Fig. 10. Axial force of the primary support

Fig. 11. Bending moment of the primary support

The variation curves of the internal force with time (Figs. 12–14) can be obtained by substituting the measurement data in Fig. 7 and in Fig. 8 into Eqs. (27)–(29).
It can be observed from Figs.12–14 that with the continuous release of surrounding rock loads, the internal forces of the primary support in the tunnel increases continuously over time and becomes stable after 24 days.

In Figs. 10–12, the shear force of the primary support presents an inverted V-shaped variation with the increase of the $\theta$ angle, reaching the maximum at the position near 60°. The axial force is positively related with the $\theta$ angle and reached the maximum (260 kN) at the arch springing. The bending moment decreased continuously with the increase of the $\theta$ angle. The maximum and minimum bending moments appear in the vault and in the arch springing, respectively. The maximum and minimum bending moment values of have opposite signs. The maximum and minimum bending moment values of have opposite signs.

(3) The arch springing is the weak section and should be strengthened by applying a secondary spraying of concrete or by adding a feet-lock bolt. Moreover, the lower benching and the inverted arch should be constructed as soon as possible.

Thus, the back-analysis model based on theory of circular curved beam on elastic foundation was corrected in the proposed method to accurately evaluate the internal forces of the primary support in deep tunnels. However, the proposed method is limited to considering the effect of the primary support in deep symmetrically loaded tunnel. A case study was conducted to analyze the mechanical characteristics of the primary support obtained utilizing the proposed methods. The following conclusions could be drawn:

(1) While constructing a symmetrically loaded tunnel, the internal forces of the primary support can be directly evaluated by radial displacement and contact stress.

(2) The axial force is positively correlated with cross-section angle, and the maximum axial force appears near the vault. The shear force presents an inverted V-shape variation with the cross-section angle, and the maximum shear force appears in a 60° position near the upper arch. The bending moment is negatively correlated with the cross-section angle. The maximum and minimum bending moments appear in the vault and in the arch springing, respectively. The maximum and minimum bending moment values of have opposite signs.

5. Conclusions

To evaluate the internal forces accurately, a novel back-analysis method based on radial displacement and contact stress was developed to estimate the internal forces of the primary support in deep symmetrically loaded tunnel. A case study was conducted to analyze the mechanical characteristics of the primary support obtained utilizing the proposed methods. The following conclusions could be drawn:

(1) While constructing a symmetrically loaded tunnel, the internal forces of the primary support can be directly evaluated by radial displacement and contact stress.

(2) The axial force is positively correlated with cross-section angle, and the maximum axial force appears near the vault. The shear force presents an inverted V-shape variation with the cross-section angle, and the maximum shear force appears in a 60° position near the upper arch. The bending moment is negatively correlated with the cross-section angle. The maximum and minimum bending moments appear in the vault and in the arch springing, respectively. The maximum and minimum bending moment values of have opposite signs.

(3) The arch springing is the weak section and should be strengthened by applying a secondary spraying of concrete or by adding a feet-lock bolt. Moreover, the lower benching and the inverted arch should be constructed as soon as possible.

Thus, the back-analysis model based on theory of circular curved beam on elastic foundation was corrected in the proposed method to accurately evaluate the internal forces of the primary support in deep tunnels. However, the proposed method is limited to considering the effect of the symmetrical load. Further study should be conducted to evaluate the internal forces of shallow unsymmetrically-loaded tunnels.

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