Facile Fabrication of Polyaniline/Pristine Graphene–Bacterial Cellulose Composites as High-Performance Electrodes for Constructing Flexible All-Solid-State Supercapacitors

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ABSTRACT: A novel structured composite of polyaniline/pristine graphene (PG)–bacterial cellulose (BC) as electrodes fabricated in a facile approach and the foldable all-solid-state supercapacitors with high performance were reported in this work. The shear mixed PG–BC substrate was fixed with in situ polymerized polyaniline as a solder, improving its charge carrier transfer rate and cycling stability, while hydrophilic BC greatly improved the ion diffusion rate of the electrolyte. The as-prepared composites possessed a high areal capacitance of 3.65 F/cm² at 5 mA/cm², and the electrode was able to be bent into different shapes without fracture. The assembled all-solid-state supercapacitor was flexible and exhibited excellent areal capacitance of 1389 mF/cm², energy density of 9.80 mWh/cm³, and 89.8% retention of its initial capacitance after 5000 cycles at a current density of 2 mA/cm². The composite is expected to have applications in making flexible supercapacitors applied in wearable devices.

1. INTRODUCTION

Nowadays, the increasing energy demand has drawn extensive attention towards energy storage devices, including rechargeable batteries and supercapacitors. The supercapacitor is an efficient energy storage device because of its high power density, long cycling life, and fast charging rate. The fast development of touch screens and wearable communication devices has promoted the demand for flexible and lightweight supercapacitors because they could be folded and cut into different shapes without damaging their original electrochemical performances. In fabricating flexible supercapacitors, flexible substrates such as stainless steel fabric and polyethylene terephthalate substrates were often applied. However, these substrates cannot meet the demand for lightweight wearable devices since they suffer from either heavyweight or low conductivity.

Recently, graphene has drawn much attention in the production of flexible energy storage devices because of its high electrochemical activity and short path of ion transport. In general, graphene was often utilized together with pseudocapacitive materials such as polyaniline (PANI) to overcome its low capacitance in preparing flexible electrodes for supercapacitors. However, the contradiction between the high loading amount of active components for achieving a high areal capacitance and the low loading for keeping the flexibility of the composite film has been a big issue. Also, the graphene used in the published studies had low electrical conductivity and capacitive performance because it was mostly in the form of reduced graphene oxide (rGO) having a large number of defects in the structure. Thus, adopting suitable substrates and graphene with high electrical conductivity is still highly desired in fabricating flexible and high-performance supercapacitors.

Pristine graphene (PG) exfoliated from graphite in supercritical CO₂ had a higher electrical conductivity than rGO because it maintained its original lattice structure. However, the exfoliated PG was poor in forming flexible films itself because it consisted of a few layers. Bacterial cellulose (BC) is a good substance modifying PG to form a flexible substrate as it consists of ultrathin nanofibers with a diameter of less than 100 nm and has abundant hydroxyl functional groups on the fiber surface, which allow fast diffusion of aqueous electrolytes and strong absorptivity. Thus, the PANI/PG–BC composite would have good electrochemical performance and flexibility. However, the PANI had poor absorption and distribution in the PANI/PG–BC composite made by the filtration method of PANI onto the surface of the...
In this paper, we first prepared a PG−BC substrate with a network structure by mixing PG with BC on a microscopic scale, whereafter, the PANI/PG−BC composite film with excellent flexibility was fabricated via the in situ polymerization of PANI on the surface of the PG−BC substrate, in which PG was fixed tightly on the BC surface via PANI binding. The influences of the loading amount and the different mass ratios between PG and PANI on the morphology, structure, and electrochemical performance of the electrodes were investigated. Also, the assembled symmetric all-solid-state supercapacitor was evaluated in a two-electrode test system. The characterization and analysis of the samples confirm that a novel structured PANI/PG−BC composite was fabricated, and the assembled all-solid-state supercapacitors with high performance were highly flexible and foldable.

2. RESULTS AND DISCUSSION

2.1. Morphology and Structure. The process of the fabrication of the PANI/PG−BC composite is shown in Figure 1a. The composite was prepared via shear mixing of PG and BC to form a substrate followed by the in situ polymerization of the aniline monomer. The characterization results of PG, BC, and the PG−BC substrate are shown in Figure 1b−e. The TEM image shown in Figure 1b suggested that the graphene sheets were semi-transparent, wrinkled, and scrolled on edge, which implied that the PG consisted of an ultrathin structure. Also, a sharp 2D peak located at 2689 cm$^{-1}$ in the Raman spectrum (Figure 1c) and an intensity ratio of 2.32 between G and 2D peaks ($I_G:I_{2D}$) suggested that the as-prepared PG was few-layer.25 Pure BC constituted of cross-linked BC fibers with a diameter of 20−30 nm, as shown in Figure 1d. It can be seen from Figure 1e that the interlaced graphene was embedded and confined on the surface of the BC network in the PG−BC substrate.

The influence of the PANI loading amount and PG content on the morphology and structure of PANI/PG−BC composite was investigated. In each composite, 50 mg of BC mass was utilized. Initially, a suitable range of the loading amount of PANI was investigated to maintain the flexibility of the composite film. The loading amount was studied by changing the concentration of the aniline monomer in a reaction system from 0.025 to 0.15 mol/L without adding PG. The samples were named PANI−BC1, PANI−BC2, PANI−BC3, and PANI−BC4 corresponding to different aniline monomer concentrations of 0.025, 0.05, 0.1, and 0.15 mol/L, respectively. As shown in Figure 2, PANI was adsorbed onto the surface of BC and leads to an increase in the fiber diameter. Both the fiber diameter and the loading amount increased with an increase in the aniline monomer concentration. The PANI loading amounts of composites were 1.96, 2.59, 4.16, and 8.13 mg/cm$^2$ corresponding to the average fiber diameters of 0.07, 0.11, 0.17, and 0.24 μm, respectively. A large amount of aniline...
monomer adsorbed onto the surface of the PG−BC network with an increase in the aniline monomer concentration, resulting in more active sites in a subsequent polymerization process. Therefore, the fiber diameter and loading amount increased. However, an increased fiber diameter would reduce the flexibility of the composite film because the excess aniline monomer tended to form nuclei in solution and polymerized into isolated PANI nanowire clusters, as shown in Figure 2d. Therefore, an aniline monomer concentration of 0.1 mol/L was considered to be the optimal concentration.

The influences of the PG content on the morphology and structure of the samples were investigated at a fixed aniline monomer concentration of 0.1 mol/L. The as-prepared composites were named PANI/PG−BC1, PANI/PG−BC2, PANI/PG−BC3, PANI/PG−BC4, and PANI/PG−BC5, corresponding to the graphene mass contents of 1.25%, 2.5%, 5%, 10%, and 20% in the PG−BC substrate, respectively. When the PG content increased from 0 to 10 wt %, the amount of PG impounded into the BC network increased, as shown in Figure 3a−e. During the polymerization process, aniline monomer first adsorbed onto the surface of the PG and BC substrate via π−π interactions and hydrogen bonding, forming nuclei for the subsequent polymerization process. Then, PANI grew along the surface of the PG and BC cosubstrate, covering the surface of both components. The interconnected BC network acted as a scaffold for PG distribution, and the polymerized PANI acted as the binding agent. Thus, the PG was fixed tightly with a flexible BC network with the help of PANI. The PG defined into the BC network increased the specific surface area of the composite network, thereby producing more surface area for the adsorption and distribution of PANI later, and meanwhile, the adsorbed PANI could prevent PG from aggregation. However, with an increase in the PG amount in PG−BC, the PG started to aggregate and stack on the top of the composite network, on which a small amount of PANI occurred. This implies that PANI could not cover the entire surface of the
composite network. Therefore, 10 wt% was considered as the optimal content in the PG–BC substrate.

The SEM image of the as-prepared PANI/PG–BC4 composite obtained under optimal conditions is displayed in Figure 4a–c. It can be seen that the surface of the BC network was covered with PG and PANI uniformly. The ultrathin nanofibers of BC not only served as a substrate that produced abundant cross-linked pore structures to impound PG into the network but also supplied PANI for better distribution and higher loading amount on the surface of the PG–BC substrate via π−π interactions and hydrogen bonding in the entire composite. The cross-sectional SEM image of the PANI/PG–BC4 composite in Figure 4b showed the thickness of 60.4 μm and a porous structure inside the composite.

XRD analysis was further applied to characterize the combination of PG, BC, and PANI components. As shown in Figure 4c, the pure BC consisted of three major diffraction peaks at 2θ = 14.4°, 16.8°, and 22.6°, corresponding to the (1 1 0), (1 1 0), and (2 0 0) lattice planes of cellulose I. However, a new peak located at 2θ = 25.4° appeared in the diffraction pattern of the PANI–BC composite, which was mainly generated due to the deposition of PANI on the BC. A weak and sharp peak located at 2θ = 26.6° in the PANI/G–BC composite was attributed to PG, showing the successful combination of PANI and PG onto the BC network.

Fourier transform infrared spectroscopy (FTIR) spectra of pure BC, PANI, PANI–BC3, and PANI/PG–BC4 composites are shown in Figure 4d. In the spectrum of pure BC, a broad band located at 3350 cm−1 represented the O–H stretching vibration, while the band positioned at 1359 and 1427 cm−1 belonged to the O–H in-plane deformation vibration. The band located at 2895.3 cm−1 was attributed to the aliphatic C−H stretching vibration, while the sharp bands at 1054, 1107, and 1161 cm−1 were ascribed to C−O−C stretching vibration, which was in accordance with the characteristic bands of pure BC. The characteristic bands of pure PANI located at 1583, 1483, 1300, 1094, and 814 cm−1 represented the presence of the C=C stretching vibration of a quinoid structure and a benzene ring and the stretching vibration of C−N, C=N, and C−H, respectively. In the case of PANI–BC, both characteristic bands of the BC and PANI were seen, and the O−H in-plane deformation vibration located at 1359 cm−1 was red-shifted to 1301 cm−1, indicating a decreased bonding energy of hydrogen bonding between BC. This suggested the combination of BC and PANI. The FTIR spectrum of PANI/PG–BC was similar to that of PANI–BC, except that the characteristic band of the O−H in-plane deformation vibration further red-shifted to 1299 cm−1 for the decreased bonding energy. Also, the bands of the C=C stretching vibration of the quinoid structure and benzene ring red-shifted from 1567 and 1484 cm−1 to 1563 and 1480 cm−1, which mainly arose from the conjugal π−π interactions between PANI and graphene. The FTIR results confirmed the successful formation of the PANI/PG–BC composite. Moreover, the red-shift of the C−N stretching peak from 1342.64 to 1334.51 cm−1 in Raman spectra displayed in Figure 4f also evidenced the interactions between PANI and PG, which can facilitate the charge carrier transfer rate.

2.2. Electrochemical Properties of Composites.

Electrochemical measurements of the electrodes were conducted at 25 °C using a three-electrode system, in which the specific capacitance of the composites prepared under various loading amounts and PG mass contents was first tested using the galvanostatic charge/discharge (GCD) method. The areal capacitance (C) was calculated from the discharge process according to the equation: $C = I × \Delta t / (S × \Delta V)$, where $I$ is the charge−discharge current (A), $\Delta t$ is the discharge time (s), $S$ is the area of the testing electrode (cm²), and $\Delta V$ is the potential change in the discharging process (V).

Figure 5a shows the GCD curves of PANI–BC composites with different PANI loading amounts. It can be calculated that the areal capacitance was 0.55, 1.31, 2.15, and 5.12 F/cm² corresponding to the loading amounts of 1.96, 2.59, 4.16, and 8.13 mg/cm², respectively. The areal capacitance of the PANI–BC composites increased with increasing loading amount, which was mainly ascribed to the faradic pseudocapacitance property of PANI. However, when the loading amount was increased to 8.13 mg/cm², the composite film showed poor flexibility. Therefore, the loading amount of 4.16 mg/cm² corresponding to the aniline monomer concentration of 0.1 mol/L was chosen as the optimal condition. Figure 5b displays the influence of PG content on the areal capacitance. It can be seen that the areal capacitance increased with an increase in the PG content from 0 to 10 wt%, the capacitance of 2.15, 2.35, 2.61, 3.02, 3.65, and 3.15 F/cm² being corresponded to the PG content of 0, 1.25, 2.5, 5, 10, and 20 wt%, respectively. This can be attributed to the improved electrical conductivity of the composite film and the charge carrier transfer rate caused by graphene.
discussed later. Thus, the PG content of 10 wt % was considered as an optimal value.

The photograph and electrochemical performances of the PANI/PG−BC composite prepared under optimal conditions are shown in Figure 6. The photograph of the PANI/PG−BC composite film after freeze-drying, cutting, and bending is shown in Figure 6a. It can be seen that the as-prepared free-standing composite film showed good flexibility and could be cut and folded into the different desired angles and various shapes without damaging its original structure. Figure 6b shows the CV curves of PG, PANI−BC, and PANI/PG−BC composites. The CV curve of PG has a rectangular shape suggesting its double-layer capacitance character, while the CV curve of PANI showed redox peaks attributed to the transitions between the leucoemeraldine−emeraldine structure and the emeraldine−pernigraniline structure, respectively.33,34 After the addition of graphene, the CV curve of the PANI/PG−BC composite possessed a larger integral area than PANI−BC3, suggesting the enhanced areal capacitance. The shape of the CV curve of PANI/PG−BC under various scan rates from 10 to 50 mV/s showed no significant change, confirming a quick response to redox reactions.35 The areal capacitance of the composite reduced from 3.65 to 2.65 F/cm² as the current density increased from 5 to 11 mA/cm², and the capacitance retention was 72.6%, which was much higher than literature values, indicating the excellent rate capability of the composite.36

Figure 6f−g displays the capacitance change in the PANI/PG−BC composite under different folding times. The as-prepared composite maintained 87.9% of its initial capacitance after folding/release of 1000 cycles, with no distinction in the shape of the GCD curves. We can see from Figure 6h that the interfacial charge-transfer resistance (R_{ct}) of PANI/PG−BC composites decreased from 150 to 28 Ω as the graphene content increased from 0 to 20 wt %, demonstrating a better conductivity of the composite due to graphene addition, which considerably shortened the charge transmission pathways of electrons from the electrode to the current collector. The slope increase in Figure 6h also indicated a better diffusion rate of electrolyte into the electrode with graphene addition from 0 to 10 wt %. It should be noted that when the PG content was 20 wt %, the PANI/PG−BCS composite formed a smaller slope than PANI/PG−BC4. It was mainly attributed to the fact that the aggregation of excess PG blocked the pathways for
The symmetric all-solid-state supercapacitors were fabricated using PANI/PG–BC composites as electrodes without any additional flexible substrate and current collector. The GCD curves in Figure 7a showed that the areal capacitance of devices varied from 593 to 1389 mF/cm² when the graphene content increased from 0 to 10 wt %. However, the areal capacitance of the device with the graphene content of 20 wt % decreased to 1251 mF/cm², which might be attributed to the aggregation of excess graphene. Figure 7b–d shows the CV curves, GCD curves, and cycling stability of devices fabricated using PANI/PG–BC4 electrodes with an aniline monomer concentration of 0.1 mol/L and the PG content of 10 wt %. The CV curves showed no shape change with an increase in the scan rate, while the GCD curves showed that the areal capacitance decreased from 1389 to 612 mF/cm² when the current density increased from 0.5 to 10.0 mA/cm², and the device maintained 89.8% of its initial capacitance after 5000 cycles at a current density of 2 mA/cm². The cross-linked PG on the BC surface greatly improved the conductivity of the substrate and decreased the charge transfer resistance, thus improving the carrier transfer rate. Also, the PG and PANI dropping out from the PG–BC composite and the PANI loading amount could be increased. Therefore, the as-prepared composites with high flexibility presented a high areal capacitance of 3.65 F/cm² at the current density of 5 mA/cm², and the capacitance retention of the electrode was 92.1% after 5000 cycles at a current density of 2 mA/cm². The maximum areal energy density of the device was 0.13 mWh/cm² with a power density of 0.20 mW/cm², and the device can maintain an energy density of 0.06 mWh/cm² at a power density of 4.0 mW/cm², which was superior to literature values. For a better comparison, the volumetric energy density and power density were calculated and Figure 7f displayed the results of PANI/PG–BC4 devices as well as literature values. It can be seen that the maximum energy density and power density of the device were 9.80 and 317.14 mW/cm³, respectively, which were much higher than other reports.

3. CONCLUSIONS

A facile approach was developed to fabricate a novel structured PANI/PG–BC composite, in which PG was confined into the BC network. The PG and PANI distributed uniformly on the composite and fixed tightly to each other with BC. The PANI not only provided the faradic pseudocapacitance but also acted as a binding agent to fix PG onto the surface of the BC fiber. The cross-linked PG on the BC surface greatly improved the conductivity of the substrate and decreased the charge transfer resistance, thus improving the carrier transfer rate. Also, the PG and PANI dropping out from the PG–BC could be prevented during the long cyclic charge and discharge process and the PANI loading amount could be increased. Therefore, the as-prepared composites with high flexibility presented a high areal capacitance of 3.65 F/cm² at the current density of 5 mA/cm², and the capacitance retention of the electrode was 92.1% after 5000 cycles at a current density of 2 mA/cm². The assembled foldable all-solid-state supercapacitor exhibited an excellent areal capacitance of 1389 mF/cm² and an energy density of 9.80 mWh/cm³. The composite is expected to have excellent electrochemical performance of composites under a current density of 2 mA/cm², proving that the areal capacitance maintained 92.1% after 5000 cycles for the PANI/G–BC4 composite, whereas only 38.3% for the blank PANI–BC3 composite.

2.3. Electrochemical Performance of All-Solid-State Supercapacitors

The symmetric all-solid-state supercapacitor devices were fabricated using PANI/PG–BC composites as electrodes without any additional flexible substrate and current collector. The GCD curves in Figure 7a showed that the areal capacitance of devices varied from 593 to 1389 mF/cm² when the graphene content increased from 0 to 10 wt %. However, the areal capacitance of the device with the graphene content of 20 wt % decreased to 1251 mF/cm², which might be attributed to the aggregation of excess graphene. Figure 7b–d shows the CV curves, GCD curves, and cycling stability of devices fabricated using PANI/PG–BC4 electrodes with an aniline monomer concentration of 0.1 mol/L and the PG content of 10 wt %. The CV curves showed no shape change with an increase in the scan rate, while the GCD curves showed that the areal capacitance decreased from 1389 to 612 mF/cm² when the current density increased from 0.5 to 10.0 mA/cm², and the device maintained 89.8% of its initial capacitance after 5000 cycles at a current density of 2 mA/cm². The maximum areal capacitance of the supercapacitor (1389 mF/cm²) was higher than that of most of the literature studies. For a better comparison, the volumetric energy density and power density were calculated and Figure 7f displayed the results of PANI/PG–BC4 devices as well as literature values. It can be seen that the maximum energy density and power density of the device were 9.80 and 317.14 mW/cm³, respectively, which were much higher than other reports.41–45

Figure 7. (a) GCD curves of supercapacitors based on PANI/PG–BC electrodes with various graphene contents at a current density of 0.5 mA/cm². (b) CV curves of the supercapacitor based on the PANI/PG–BC4 electrode at different scan rates. (c) GCD curves of the supercapacitor based on the PANI/PG–BC4 electrode at different current densities. (d) Cycling stability of the supercapacitor based on the PANI/PG–BC4 electrode at 2 mA/cm² for 5000 cycles. (e) Optical images and capacitance retention of devices at a different bending angle. The inset shows the capacitance retention of devices after repeated bending for 180° up to 1000 times. (f) Ragone plot of PANI/PG–BC4 devices. The volumetric energy densities and power densities reported for other supercapacitors were added for comparison.
applications in making flexible supercapacitors applied in wearable devices.

4. EXPERIMENTAL

4.1. Materials. Graphite powder (99.85%, CP), aniline (AR), ammonium persulfate (AR), sulfuric acid (GR), and ethanol (≥99.5%) were purchased from Sinopharm Chemical Reagent Co., Ltd., Shanghai, China. BC was purchased from Hainan Yida Food Industry Co., Ltd. Carbon dioxide (99.9%) was purchased from Shanghai High-Tech Co., Ltd., China.

4.2. Preparation of the PG and PG−BC Substrate. PG was prepared via exfoliation of graphite in supercritical carbon dioxide using a shear mixer, according to a previously published paper.17 The as-exfoliated graphene was collected in ethanol and separated via centrifugation at 3000 rpm for 15 min. The BC was put into deionized water and sheared using a mechanical homogenizer (Shanghai Angni Instruments Co., Ltd.) at 6000 rpm for 20 min to form a homogeneous suspension. Then, a PG−BC substrate was prepared by mixing a certain amount of BC dispersion with PG dispersion with a shear mixer at 6000 rpm for 30 min and subsequent stood to let PG be confined into the network of BC.

4.3. Preparation of PANI/PG−BC Composites. The PANI/PG−BC composite was prepared via in situ polymerization of aniline on the surface of the PG−BC substrate. Typically, a certain amount of aniline and H2SO4 were added into the PG−BC suspension and stirred for 1 h to allow aniline adsorb on the surface of PG−BC substrate. After polymerization for 6 h, the reaction product was processed in series by vacuum filtrating, ethanol washing, deionized-water washing, and freeze-drying overnight to obtain the PANI/PG−BC composite.

4.4. Fabrication of Symmetrical All-Solid-State Supercapacitors. The symmetrical flexible supercapacitors were assembled in a sandwiched structure using the as-prepared composite film as two electrodes. The PANI/PG−BC composite films were cut into the size of 1 × 3 cm² and immersed in the polyvinyl alcohol (PVA)/H2SO4 electrolyte gel for 30 min. Filter paper was used as a separator between the two electrodes. The as-prepared supercapacitors were put inside the fume hood at room temperature for 12 h to vaporize the excess water.

4.5. Characterization. The PG concentration (mg/mL) and PANI loading amount (mg/cm²) were analyzed via a weighing method. The as-prepared samples were characterized using a field-emission scanning electron microscope (FE-SEM, Nova Nano-SEM 450, FEI Company, USA), an X-ray diffractometer (XRD, D8 Advance, Brock, Germany), a transmission electron microscope (TEM, JEM-2100 JEOL Ltd., Japan), Raman spectroscopy (DXR), and FTIR (Spectrum 100, Perkin Elmer, Inc., USA).

4.6. Electrochemical Measurements. Electrochemical measurements of the individual electrode and all-solid-state supercapacitors were conducted using a CHI 660E electrochemical workstation (Shanghai Chenhua Instrument Co., LTD, China) at 25 °C. A three-electrode system was employed in 1 M aqueous H2SO4 electrolyte, in which a saturated calomel electrode (SCE) and a Pt electrode were used as the reference and counter electrode, respectively. In the three-electrode test, the cyclic voltammetry (CV) curves were carried out from −0.2 to 0.8 V at the scanning rates of 10, 20, 30, 40, and 50 mV/s, respectively; GCD tests were measured at the current densities of 5, 7, 9, and 11 mA/cm² with a scanning range of −0.2 to 0.7 V, respectively; electrochemical impedance spectra (EIS) was recorded at an amplitude of 5 mV in a frequency ranging from 0.01 Hz to 100 kHz. The cycling stability was tested using a LAND-CT2001A workstation (Wuhan Lanhe Electronic Co., LTD, China) with charge−discharge cycling at a current density of 2 mA/cm² for 5000 cycles. The symmetrical all-solid-state supercapacitor was assembled using two hybrid materials as electrodes and H2SO4/PVA as an electrolyte, respectively, and was measured in two-electrode configurations.

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Notes

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