Single crystal growth of Cu₄(OH)₆BrF and universal behavior in quantum spin liquid candidates synthetic barlowite and herbertsmithite

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Abstract

Synthetic barlowite, Cu₄(OH)₆BrF, has emerged as a new quantum spin liquid (QSL) host, containing kagomé layers of S=1/2 Cu²⁺ ions separated by interlayer Cu²⁺ ions. Similar to synthetic herbertsmithite, ZnCu₃(OH)₆Cl₂, it has been reported that Zn²⁺ substitution for the interlayer Cu²⁺ induces a QSL ground state. Here we report a scalable synthesis of single crystals of Cu₄(OH)₆BrF. Through x-ray, neutron, and electron diffraction measurements coupled with magic angle spinning ¹⁹F and ¹H NMR spectroscopy, we resolve the previously reported positional disorder of the interlayer Cu²⁺ ions and find that the structure is best described in the orthorhombic space group, Cmcm, with lattice parameters a = 6.665(13) Å, b = 11.521(2) Å, c = 9.256(18) Å and an ordered arrangement of interlayer Cu²⁺ ions. Infrared spectroscopy measurements of the O—H and F—H stretching frequencies demonstrate that the orthorhombic symmetry persists upon substitution of Zn²⁺ for Cu²⁺. Specific heat and magnetic susceptibility measurements of Zn-substituted barlowite, ZnₓCu₄₋ₓ(OH)₆BrF, reveal striking similarities with the behavior of ZnₓCu₄₋ₓ(OH)₆Cl₂. These parallels imply universal behavior of copper kagomé lattices even in the presence of small symmetry breaking distortions. Thus synthetic barlowite demonstrates universality of the physics of synthetic Cu²⁺ kagomé minerals and furthers the development of real QSL states.

I. INTRODUCTION

Quantum spin liquids (QSL) represent a new class of magnetic behavior characterized by long-range entanglement and have attracted considerable attention [1–4]. The suppression of classical long-range antiferromagnetic order by geometric frustration has been considered a promising route to the making of a true quantum spin liquid. Recent work has shown that there are residual Cu²⁺ ions (~15%) on the interlayer sites of synthetic barlowite, Cu₄(OH)₆BrF, which are separated from each other by non-magnetic Zn²⁺ ions in the interlayer. Recent work has shown that there are residual Cu²⁺ ions (~15%) on the interlayer, complicating investigation of the low energy physics of the S=1/2 kagomé lattice [16-18].

Synthetic barlowite, Cu₄(OH)₆BrF, is another copper S = ½ kagomé compound also reported to harbor perfect Cu²⁺ kagomé layers [19-21]. In contrast to synthetic herbertsmithite, the layers of synthetic barlowite directly overlap (AAA stacking) each other rather than being staggered (ABC stacking), resulting in a trigonal prismatic arrangement of hydroxide ions surrounding the interlayer copper/zinc site (instead of octahedral in synthetic herbertsmithite). Theoretical work has indicated that the substitution of Zn²⁺ or Mg²⁺ on the interlayer sites of barlowite can be accomplished with significantly less disorder than seen in herbertsmithite [22, 23]. Recent experimental reports have shown that the substitution of Zn²⁺ in the structure is possible and results in the possible formation of a spin liquid ground state [24, 25]. There are no reported methods for producing Zn substituted single crystals of synthetic barlowite suitable for single crystal neutron scattering studies.

Here we report the successful preparation of synthetic barlowite single crystals, with a technique that allows scaling to arbitrarily larger sizes. Using a combination of diffraction techniques complimented with magic angle spinning ¹⁹F and ¹H NMR spectroscopy, we resolve the previously reported positional disorder of the interlayer Cu²⁺ ions in Cu₄(OH)₆BrF and find that the appropriate crystallographic symmetry of the room temperature phase is orthorhombic, Cmcm. Infrared spectroscopy measurements of the O—H and F—H stretching frequencies demonstrate that the orthorhombic symmetry persists upon substitution of Zn²⁺ for Cu²⁺ at least up to a Zn²⁺ substitution of 0.46.
We also compare pure and Zn substituted barlowite, Cu₄₋ₓZnₓ(OH)ₓBrF, against the herbertsmithite compositional series, Cu₄₋ₓZnₓ(OH)ₓCl₂, using specific heat and magnetic susceptibility measurements. Both series both contain near perfect copper kagomé layers which are isolated from each other by interlayer ions. The striking similarities in the behavior of these two series implies a universality of the evolution of a QSL state on these materials despite the presence of small symmetry breaking distortions seen in synthetic barlowite. Thus synthetic barlowite provides a useful comparison to probe the physics of synthetic Cu²⁺ kagomé minerals and the development of potential QSL states in such materials.

II. EXPERIMENTAL

A. Polycrystalline Synthesis

Polycrystalline samples of Cu₄(OH)₇BrF were grown through a hydrothermal reaction of 2 mmol copper carbonate basic (malachite CuCO₃Cu(OH)₂), with 4 mmol hydrobromic acid (HBr) and 4 mmol of ammonium fluoride (NH₄F) in 19 mL deionized water (DI H₂O) at 393 K in a 23 mL Parr acid digestion vessel with PTFE liner for two to three days. At the end of the reaction the acid digestion vessels were removed from the furnace and allowed to cool to room temperature. It was also found that allowing the malachite and ammonium fluoride to react in the distilled water for 15 minutes before adding the HBr resulted in higher quality batches of polycrystalline sample, as did substitution of 3 mL of DI H₂O with 3mL of ethanol (EtOH). Immediately following addition of HBr the vessels were sealed and the contents thoroughly mixed by shaking. Deuterated polycrystalline samples were grown in the same manner with the substitution of D₂O for DI H₂O, DBr for HBr and singly deuterated ethanol, EtOD (CH₃CH₂OD) for EtOH.

Zn²⁺ substitution was performed by including zinc carbonate basic (hydrozincite, Zn₃(CO₃)₂(OH)₆) at a 3:1:1 Cu:Zn ratio. The two samples measured using this method had 45.8(5)% and 46.3(5)% substitution of the interlayer copper site with zinc as determined by inductively coupled plasma mass spectrometry (ICP-MS). Additional hydrozincite in the reaction did not appear to improve the substitution of the interlayer site. Using 4 mmol of 1-Bromo-2,5-pyrrolidinedione in place of HBr with all other conditions the same as listed for the earlier Zn²⁺ substitution reaction resulted in a 6% substitution of the interlayer copper site with zinc, using 1 mmol did not produce a usable sample.

B. Single crystal growth

The synthesis of deuterated mm-scale single crystals was carried out through seeded, serial hydrothermal synthesis. There were two distinct stages to the growth of large single crystals: the first was used for cycles 1-14, the second was used for cycles 15-27.

1. Cycles 1-14

Initially 23 seed crystals, made using the polycrystalline method, with volumes around 0.004 mm³ were placed in a 23 mL Parr acid digestion vessel with PTFE liner with 0.5 mmol CuCO₃Cu(OH)₂, 1 mmol NH₄F and 1 mmol DBr in 19 mL D₂O with a magnetic stir bar. The vessel was placed in a 393 K sand bath for 3 days with stirring before removing the vessel and allowing to cool to room temperature. After each growth cycle the crystals were mechanically cleaned of smaller crystals attached to their surfaces, then rinsed with water and ethanol to remove powder that remained on the surfaces. This process resulted in crystals up to 0.04 mm³. Attempts at further growth using this method reduced the quality of new growth.

2. Cycles 15-27

The crystals were resurfaced by etching with DBr followed by mechanical removal of surface material. Five crystals were tracked through subsequent growths as shown in Fig. 1. The same procedure as was used for cycles 1-14 was used with the following changes: (1) no stirring, (2) oven heating, and (3) replacement of 2 mL of D₂O with 2 mL of CH₃CH₂OD (EtOD). Following each cycle the crystals were mechanically cleaned and then sonicated in a 1:1 mixture of distilled water and ethanol to remove any powder that remained on the surface. This process was repeated using the crystals obtained from each prior cycle.

C. Characterization

The Cu:Zn ratio measured with an Agilent Inductively Coupled Plasma Mass Spectrometer with helium as the cell gas.

Powder x-ray diffraction (PXRD) data were collected at room temperature using a Bruker D8 Focus diffractometer with a LynxEye detector using Cu Kα radiation (λ = 1.5424 Å). Rietveld refinements on PXRD data were performed using Topas 4.2 (Bruker) [26]. Visualization was done in Vesta [27].

Single crystal X-ray diffraction (SXRD) data was collected at T = 110 K using the program CrysAlisPro (Version 1.171.36.32 Agilent Technologies, 2013) on
a SuperNova diffractometer equipped with Atlas detector using graphite-monochromated Mo Kα (λ = 0.71073 Å). CrysAlisPro was also used to refine the cell dimensions and for data reduction. The temperature of the sample was controlled using the internal Oxford Instruments Cryojet. The structure was solved using SHELXS-97 and refined using SHELXL-97. [28]

Neutron powder diffraction data were collected using the BT-1 32 detector neutron powder diffraction instrument at the NCNR, NBSR. A Cu(311) monochromator with a 90° take-off angle, λ = 1.5397(2) Å, and in-pile collimation of 15 minutes of arc were used. Data were collected over the range of 3-168° 2-Theta with a step size of 0.05°. The sample was loaded in a vanadium can sample container of length 50 mm and diameter 6 mm. Data were collected under ambient conditions. Rietveld refinements were performed using GSAS [29] in EXPGUI [30].

Single crystal neutron diffraction (SND) data was collected on the TOPAZ beamline [31] at Oak Ridge National Laboratories Spallation Neutron Source at T = 100 K. Experiment planning [32, 33], visualization of data and indexing of the UB matrix was done using Mantid [34, 35, 36]. Data reduction and peak integration was done using ReduceSCD and anvred3. Refinement of single crystal neutron diffraction data was done using SHELXL-97 [28].

Synthetic barlowite samples were prepared for electron diffraction by grinding and dispersing the resultant powder on a holey carbon coated Cu grid. Electron diffraction was performed using a Phillips CM300 atomic resolution transmission electron microscope with a field emission gun and an accelerating voltage of 300 kV operating in diffraction mode with a bottom mounted Orius SC1000A CCD detector and an exposure time of 3 seconds. Images were analyzed using ImagesJ [37].

Magnetic susceptibility and specific heat data using the short pulse semiadiabatic method were collected on a Quantum Design Physical Properties Measurement System (PPMS).

IR spectra were collected using an iD5 diamond ATR Accessory on a Thermo Scientific Nicolet iS5 FT-IR Spectrometer using OMNIC software. Allowed IR-active modes were determined using the Bilbao crystallographic server. [38]

The magic-angle spinning (MAS) NMR spectra were recorded in a µH = 4.7 T magnetic field around room temperature (RT) with spin echo pulse sequence on a Bruker AVANCE-II spectrometer using home built MAS probe for 1.8 mm od rotors. The spinning speed of the sample was 40 kHz (therefore the real temperature is probably slightly higher than RT). ¹H resonance frequency was 200.06 MHz, with TMS reference. The ¹⁹F resonance frequency was 188.25 MHz, with a CC1₃F reference. The computer fit was performed within Bruker Topspin program.

### III. RESULTS

Figure 1(a) shows the change in size of five single crystals of Cu₆(OH)₆BrF as a function of the number of growth cycles. The volume of each crystal grows quadratically with the number of cycles, Fig. 1(b), implying that significantly larger crystals are possible by this technique. The power law, shown in the inset, suggests that the growth rate is surface area limited.

![Fig. 1.](image1.png)

**FIG. 1.** (color online) (a) The five largest deuterated crystals followed over time. (b) Volumes of the crystals over time, the inset is a log-log plot from growth cycle 15 to 27 showing that the exponent of the growth rate is ~2, suggesting the growth rate is limited by the surface area of each crystal.

![Fig. 2.](image2.png)

**FIG. 2.** (color online) (left) SXRD precession image indexed in P6₃/mmc in the (h0k) plane. (right) SND reciprocal space layer image indexed in P6₃/mmc in the (hk0) plane. The blue rhombus shows the unit cell reported for P6₃/mmc with peaks that it does not index circled in red. The red rectangles show the unit cell for the three Cmcm twins by pseudomorphed. The SND reflection intensities are shown on a logarithmic scale, visible as well are powder rings from the sample mount.

PXRD measurements of ground single crystals and polycrystalline powders of Cu₆(OH)₆BrF (not shown), and NPD measurements of polycrystalline Cu₆(OH)₆BrF (not shown) are in excellent agreement with previous reports, and are indexable with the previously reported P6₃/mmc hexagonal unit cell [9].

SXRD data were collected on single crystals of barlowite. Weak reflections, not indexable by the reported P6₃/mmc structure, are clearly visible in the precession images, Fig. 2(a,b). In addition, our SXRD
data shows that some, but not all, observed reflections exhibit a high degree of mosaicity. The high mosaicity does not affect spots at random but appears to affect a subset of the reflections significantly more than others, which is potentially indicative of twinning. SND also produces reflections which cannot be indexed in P6/m/mmc but are well correlated to those observed in the SXRD precession images. The highest symmetry unit cell compatible with the SXRD and SND data is an orthorhombic cell, space group Cmcm, with a = 6.67 Å, b = 11.52 Å, c = 9.26 Å. Inclusion of the appropriate twin law, ([-1 -1 0], [-0.5 -0.5 0], [0 0 -1] 3), allows this cell to index all observed reflections, with low mosaicity spots indexed by a single twin and high mosaicity spots indexed by multiple twins, Fig. 2(a,b). This particular type of twinning by pseudomerohedry, with a Cmcm structure masquerading as the higher symmetry space group, P6/m/mmc, is well-known in related materials [39, 40]. Recent powder neutron studies of the low temperature structure of synthetic barlowite have also indicated an orthorhombic space group, proposed to be Pnma, from the evolution of magnetic peaks below T = 15 K, though we find Pnma unable to describe the room temperature structure [25].

There is a second way that the additional reflections observed in the SXRD data can be fit, an enlarged hexagonal unit cell with lower symmetry, such as P6/m. This was tested for using electron diffraction (ED) shown in Fig. 3. ED measures a much smaller region of the sample than other diffraction methods and thus can resolve diffraction patterns from individual twin domains. The collected ED patterns are well indexed by the Cmcm cell and conclusively rule out a larger hexagonal cell with P6/m/m symmetry as it cannot generate the observed diffraction data. Synthetic barlowite is susceptible to degradation in an electron beam and so more detailed analysis could not be made, although it should be noted that P6/m/mmc does not fit the observed pattern of intensities.

The final structure of synthetic barlowite, from refinement of the SND data in the space group Cmcm, is given in Table 1. This model adequately describes the data from all diffraction measurements. For Cmcm the overall refinement parameter was R(Fo) = 0.0603 which is a significant improvement over the R(Fo) = 0.0824 obtained for the disordered P6/m/mmc, further supporting the choice of Cmcm. Lower symmetry subgroups of Cmcm were also examined but did not improve the refinement (e.g. P2/m with R(Fo) = 0.0604 despite adding an additional 48 refineable parameters).

The Cmcm structural model is also in agreement with local measurements from magic-angle spinning (MAS) ¹H and ¹⁹F NMR performed on a powder sample of synthetic barlowite. MAS suppresses line broadening from crystalline anisotropy and allows for greatly enhanced sensitivity to local structural orders. A typical MAS NMR spectrum consists of a resonance at an isotropic chemical shift value and several spinning sidebands at frequencies separated from the main line by a multiple of sample spinning frequency. One chemical shift should be observed for each crystallographically independent atomic position. In the highly symmetry constrained hexagonal P6/m/mmc space group only a single isomer shift should be expected for ¹H. The ¹H MAS-NMR spectrum of

| Table I | Refinement of SND data to twinned Cmcm. Anisotropic thermal parameters are provided as a crystalllographic information file in the SI. |
|---------|----------------------------------------------------------|
| Space group | Cmcm | a (Å) | b (Å) | c (Å) | α (°) | β (°) | γ (°) | R(Fo) | Z | R(Fo) | 4 |
| P6/m/mmc | 6.665(13) | 11.52(2) | 9.25(18) | 90 | 90 | 90 | 0.1327 | 40 | 0.0603 |
| Pnma | 6.67(1) | 11.52(2) | 9.26(18) | 90 | 90 | 90 | 0.1328 | 40 | 0.0603 |

FIG. 3. (Color online) Electron diffraction pattern indexed to the Cmcm cell in white. Doubling the a and b axes of the reported P6/m/mmc and dropping the symmetry to P6/m cell results in expected bragg reflections (red circles) in poor agreement with the observed pattern.
Cu₂OH₆BrF, Fig. 4(a), clearly shows two distinct resonances at -111 ppm and -134 ppm, in addition to the spinning sidebands and a signal from probe background, making it inconsistent with $P6_3/mmc$.

(a)

Cu₂(OH)₆BrF

$^1H$ MAS NMR

(b)

$^{19}F$ MAS NMR

FIG. 4. (color online) The x axis shows the measured chemical shift and the y axis is an arbitrary intensity. (a) $^1H$ MAS NMR spectrum of Cu₂(OH)₆BrF powder sample showing two hydrogen resonance lines at -111 (cyan) and -134 ppm (red) together with their spinning sidebands noted by +. The intensity ratio of the two resonances is 70:30. The peak at 5 ppm and a broad line noted in gray represent a proton background of the probe. (b) $^{19}F$ MAS NMR spectrum of the same sample shows a single fluorine line with a small chemical shift of 13 ppm and a tiny resonance at -107 ppm of unknown origin.

The intensity ratio 70:30 of the two resonances, as found from the computer fit, is close to the ratio 4:2 expected for $Cmcm$ structure. Distribution of the spinning sideband intensities yields considerable anisotropy of the chemical shift (here magnetic hyperfine shift) tensor. The principal values of the tensors are estimated as {310, -300, -345} ppm and {210, -295, -315} ppm for the two lines. The $^{19}F$ MAS-NMR spectrum, Fig. 4(b) shows a single fluorine resonance in agreement with the $Cmcm$ structure. In both $^1H$ and $^{19}F$ measurements, there is broadening beyond the expected instrumental resolution. In magnetic materials this is caused usually by the magnetic susceptibility of the powder particles [41]. Further the observed $^1H$ chemical shifts agree with the structure from SND: D1 (8 per cell) has closer Cu$^{2+}$ and F ions than D2 (16 per cell) and should therefore have a larger hyperfine shift. Thus, the stronger line at -111 ppm should belong to D2 sites and the weaker line at -133 ppm belongs to D1, as expected from the ratios of intensities.

FIG. 5. (color online) ATR-IR measurement reported in transmittance mode. Partial Zn$^{2+}$ substitution is marked by a sharpening and a shift to higher wavenumber for the OH stretches and a shift to lower wavenumber for the F-H stretches.

TABLE II. locations of transmittance minima of ATR-IR peaks

| Sample | O—H peak | F—H peaks |
|--------|----------|-----------|
| x=0, $^1H$ | 3182 cm$^{-1}$ | 1044 cm$^{-1}$ |
| x=0, $^1H$ | 3236 cm$^{-1}$ | 1012 cm$^{-1}$ |
| x=0, $^1H$ | 789 cm$^{-1}$ | 781 cm$^{-1}$ |
| x=0.3, $^2H$ | 3182 cm$^{-1}$ | 770 cm$^{-1}$ |
| x=0.3, $^2H$ | 2382 cm$^{-1}$ | 639 cm$^{-1}$ |
| x=0.3, $^2H$ | 1012 cm$^{-1}$ | 601 cm$^{-1}$ |

We found that measurement of Γ-point phonon modes by attenuated total reflection infrared spectroscopy (ATR-IR) was a versatile measurement technique to probe the symmetry of synthetic barlowite when doped with Zn, i.e. Zn$_x$Cu$_{1-x}$ (OH)$_6$BrF. Representative data for hydrogenated and deuterated samples at x = 0, 0.3, and 0.4 are shown in Fig. 5. Absorption bands for O—H(D) and F—H(D) are clearly resolved at 3200 cm$^{-1}$ (2400 cm$^{-1}$) and 1000 cm$^{-1}$ (700 cm$^{-1}$) respectively, and tabulated in Table 2.

In $P6_3/mmc$ there should only be two modes observable in IR related to the F—H(D) stretches, 1E$_{1u}$ + 1A$_{2u}$, however three distinct absorption peaks are clearly resolved. The observation of three IR active modes related to the F—H(D) stretches is expected for the $Cmcm$ structure, as the reduction in symmetry results in B$_{1u}$ + B$_{2u}$ + B$_{3u}$ modes for the F—H(D) stretches, consistent with the observed data. The clustering of two of these three modes close together is also expected, as the $Cmcm$ structure is very close to having the higher P63/mmc symmetry. Zinc
substitution is found to slightly reduce the stretching frequencies, as expected, but does not change the number of observed modes. This implies that up to \( x = 0.5 \), the orthorhombic symmetry is maintained at room temperature. The significant broadening in the O—H(D) region precludes detailed analysis, but the overall shape is consistent with expectations for the \( Cmcm \) structure.

To explore similarities and differences between these two quantum spin liquid candidates, DC magnetization measurements of Zn substituted barlowite series were carried out from \( T = 2 \)–300K. A comparison of the susceptibility, estimated as \( \chi \approx M/H \), to literature data on the synthetic herbertsmithite family, measured at \( \mu_0 H = 0.01 \) T is shown in Fig. 6(a). In synthetic barlowite, Zn\(^{2+}\) substitution suppresses both the magnitude of the ferromagnetic response at low temperature, and the temperature of the transition. This is similar to the behavior of \( \text{Zn}_x\text{Cu}_{4-x}(\text{OH})_6\text{Cl}_2 \), although the suppression of the ordering temperature is more pronounced in the case of \( \text{Zn}_x\text{Cu}_{4-x}(\text{OH})_6\text{BrF} \).

Curie-Weiss analysis of the high temperature regime of each \( \text{Zn}_x\text{Cu}_{4-x}(\text{OH})_6\text{BrF} \) sample is shown in Fig. 6(b), with corresponding parameters in Table 3. Increased Zn substitution lowers the temperature at which deviations from the Curie-Weiss law are observed, and the observed Weiss temperature becomes more negative. The Weiss temperatures of the barlowite series are a factor of ~2 smaller than that of herbertsmithite, suggesting ~two times weaker in-plane magnetic interactions.

The normalized plot of Fig. 6(c) provides a more meaningful comparison between synthetic barlowite and synthetic herbertsmithite. For \( T/|\theta| > 1 \), all curves follow linear behavior, as expected. Deviations from Curie-Weiss behavior are observed below \( T/|\theta| = 1 \) for all samples except the endmembers of both the herbertsmithite and barlowite \( \text{Zn}^{2+} \) substitution series in which deviation occurs around \( T/|\theta| < 0.3 \). This suggests that interactions between kagomé and interlayer copper ions are crucial in governing the observed magnetic behavior.

Table III. Values from the Curie-Weiss analysis. Linearized between 150 and 300K with the exception of \( z = 0 \) sample which was linearized between 200K and 300K. Values for \( z = 0, x = 0.92 \) done from reanalysis of data in refs. [42] and [24].

| Sample | C   | \( \theta \) (K) | \( \chi_0 \) |
|--------|-----|------------------|-------------|
| \( x = 0 \) | 0.34 | -78              | 1.5E-4      |
| \( x = 0.06 \) | 0.31 | -82              | 1.1E-4      |
| \( x = 0.46 \) | 0.32 | -89              | 9E-5        |
| \( x = 0.92 \) | 0.42 | -153             | 9E-5        |
| \( z = 0 \) | 0.43 | -155             | 3E-5        |
| \( z = 1 \) | 0.42 | -200             | -6E-5       |
FIG. 7. (color online) Symbols and colors are consistent for (a) and (b). Solid symbols represent $\text{Cu}_{4-x}\text{Zn}_x(\text{OH})_6\text{BrF}$ data going from black to light blue with increasing zinc content. Hollow symbols represent $\text{Cu}_{4-z}\text{Zn}_z(\text{OH})_6\text{Cl}_2$ data going from orange to purple with increasing zinc content. (a) Heat capacity divided by temperature as a function of temperature under zero field for the barlowite substitution series compared to members of the herbertsmithite series. Barlowite shows a similar shift in its antiferromagnetic transition towards lower temperature as seen in the herbertsmithite series. Approximated lattice contributions are shown in blue for barlowite and red for herbertsmithite.

Zero field heat capacity (HC) measurements for $T = 1.8$ K to 300K further highlight the similarities between the two material families. As non-magnetic structural analogs are unknown, the high temperature data, $T = 25$-300K, was fit to a three component Debye model to estimate the lattice contributions. The lattice contributions estimated in this manner are shown as solid lines in Fig. 7(a). There are numerous similarities and differences between the two series.

The only material to show a sharp lambda anomaly, indicative of a proper phase transition, is $\text{Cu}_4(\text{OH})_6\text{Cl}_2$. In contrast, $\text{Cu}_4(\text{OH})_6\text{BrF}$ only shows a broad hump below the $T = 15$ K transition seen by magnetization measurements. This likely reflects the high degree of twinning found in synthetic barlowite, and matches the behavior of $\text{Zn}_x\text{Cu}_{4-x}(\text{OH})_6\text{Cl}_2$ for $z>0.33$ [8]. Similarly broad phase transitions have been observed in related materials with disorder including $\text{FeSc}_2\text{S}_4$ [43] and $\text{Yb}_2\text{Ti}_2\text{O}_7$ [44].

In both materials families, the observed low temperature peak in $C_p/T$ shifts to lower temperatures and decreases in magnitude as Zn$^{2+}$ substitution increases. Subtraction of the approximated lattice contribution and integration of $C_p/T$ vs. $T$ yields estimates for the changes in magnetic entropy at low temperature in each sample shown in Fig. 7(b). $\text{Cu}_4(\text{OH})_6\text{BrF}$ recovers very near $R \ln(2)$ in magnetic entropy. This suggests that only $\frac{1}{4}$ of the Cu ions lose their entropy at the $T = 15$ K transition. It is thus alluring to attribute the ordering in synthetic barlowite as arising from the interlayer Cu$^{2+}$ (1/4 of all Cu ions). As Zn$^{2+}$ is substituted, the recovered magnetic entropy is suppressed in a manner very similar to what is seen in synthetic herbertsmithite. The non-zero low temperature magnetic entropy in $z = 1 \text{Zn}_x\text{Cu}_{4-x}(\text{OH})_6\text{Cl}_2$ is attributed to the residual Cu$^{2+}$ known to exist on the interlayer site [17]. Promisingly for the barlowite series the recovered entropy far more closely matches the measured Zn$^{2+}$ substitution than seen in the herbertsmithite series as shown by the inset in Fig. 7(b), suggesting more selective substitution at the interlayer position.
IV. DISCUSSION

Figure 8 shows a comparison of the orthorhombic Cmcm structure of Cu$_4$(OH)$_6$BrF to the previously reported, disordered, P6$_3$/mmc, model. Both structures share virtually identical kagomé layers, and in both, the trigonal prismatic coordination of the interlayer ions is highly unfavorable for either Cu$^{2+}$ or Zn$^{2+}$, requiring a displacement of the interlayer ion from its "ideal" position within the center of the trigonal prism into a distorted octahedral position. In P6$_3$/mmc there are three equivalent distorted octahedral sites available to each interlayer copper and it is disordered across them.

The impact of the Cmcm model is very similar, but symmetry constraints no longer enforce the degeneracy of these three sites. The result is the ordering of the interlayer coppers into distinct positions. This ordering is coupled to a change in bonding of the fluorine atoms that sit in the hexagonal channels. In the previously reported structure, the F$^-$ ion sits in the center of a cage of OH$^-$ ions, with no direct bonding to any neighbors. This chemical coordination is extremely rare, having previously only been observed in a highly constrained zeolite [45]. If instead of being constrained to the center of the channel, the F$^-$ ions displace towards a pair of OH$^-$ ions, it can form optimal H---F hydrogen bonds. This is exactly what happens in the Cmcm structure, with corresponding motions of the interlayer Cu$^{2+}$ ions to accommodate the change in OH positions.

Remarkably, despite this deviation from perfect hexagonal symmetry, the physics of the kagomé layers appears mostly undisturbed, as seen in the comparison to the behavior of the herbertsmithite series. Since the gapped quantum spin liquid should be a stable phase on the kagomé lattice, it is not surprising that it should be stable against a small structural change.

While more work will be needed to fully understand the Cu$_4$,Zn$_4$(OH)$_6$BrF substitution series, that the recovered magnetic entropy more closely matches the measured level of zinc substitution than what is observed in the herbertsmithite series suggests that synthetic barlowite may allow the QSL state to be probed with fewer complications from remnant magnetic impurities. Our work demonstrates a method which makes possible the synthesis of large single crystals of Zn substituted barlowite sufficient to allow inelastic neutron scattering studies of the QSL state in this promising material.

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