Study of the Role of Window Layer Al$_{0.8}$Ga$_{0.2}$As on GaAs-based Solar Cells Performance

Cedrik Fotcha Kamdem$^1$, Ariel Teyou Ngoupo$^1$, Fransisco Kouadio Konan$^{2,3,*}$, Herve Joel Tchognia Nkuissi$^{1,2}$, Bouchaib Hartiti$^2$ and Jean-Marie Ndjaka$^1$

$^1$Department of Physics, Faculty of Science, University of Yaounde I, P.O. Box 812, Yaounde, Cameroon; cedrikmarie27@gmail.com, arielteyou@yahoo.fr, hervetchognia@gmail.com, jmdjaka@yahoo.fr
$^2$ERDyS Laboratory, Materials, Energy, Water, Modeling and Sustainable Development Group, Department of Physics, Faculty of Science and Technique, Hassan II University of Casablanca, P.O. Box 146, 20800 Mohammedia, bhartiti@gmail.com
$^3$Laboratoire d’Energie Solaire et de Nanotechnologie (LESN) - IREN (Institut de Recherches sur les Energies Nouvelles), Université Nangui Abrogoua, 02 BP 801 Abidjan, Côte d’Ivoire; kfransisco@gmail.com

Abstract

Numerical simulation of various structures of a solar cell plays a crucial role in the design, performance prediction and the comprehension of the physics involved in their operation. It also allows of better understanding the different ways to improve the solar cells efficiency before the manufacture of the practical cell. Objectives: In this study, numerical results were obtained using SCAPS-1D program in order to improve GaAs solar cells performance. Methods: The analysis deals with the role of Al$_x$Ga$_{1-x}$As-type window layer on overall electrical performance of solar cells. The variations of thickness and doping levels in this window layer were also investigated. Findings: By growing this layer at the GaAs surface, the efficiency increased from 17.23% to 27.37%. The simulation results showed that this window layer should be very thin and slightly doped to achieve good performances of the entire solar cells. Improvements/Applications: These results are interesting because they show how much the window layer is important in improving the efficiency of GaAs solar cells.

Keywords: Efficiency Improvement, GaAs, Numerical Simulation, SCAPS-1D, Solar Cell, Window Layer

1. Introduction

During recent years, Gallium Arsenide based solar cells have been widely used in particular for spatial applications, due to their suitable band gap energy of 1.42 eV$^1$, high conversion efficiency and their ability to resist to high space irradiations$^{2-4}$. However, the major problem with the development of GaAs solar cells was the high recombination rate at the front surface which was detrimental to the carrier’s collection$^5$. Because of this, the first GaAs based solar cells had only achieved conversion efficiency in the order of 10%$^{5,6}$. This problem has been partially resolved by depositing at the GaAs surface a window layer with large band gap energy$^{11}$. The use of a homojunction GaAs solar cell has not proved to achieve high efficient solar cells. It is therefore necessary to improve their performance by exploring other materials with similar properties to add at the top and/or bottom of the traditional structure. It has been shown that Al$_x$Ga$_{1-x}$As thin film material with large band gap energy, acting like window layer and/or Back Surface Field (BSF) can help improving significantly the performance of this solar cells$^{11,12}$. As Al$_x$Ga$_{1-x}$As and GaAs materials exhibit similar crystalline parameters, few defects and recombination centers can therefore exist at the interface between them$^{14,15}$. This seemed to be useful because the conversion
efficiency of these cells has passed 20% for the first time at the end of the year’s 70. Moreover, In$_{0.5}$Ga$_{0.5}$P thin film used as back surface field in the design of GaAs solar cells improves the efficiency by 6% thanks to its high photo generation rate. This kind of solar cells has achieved a good success of conversion efficiency around 20–25% recently. Recently, these solar cells have achieved conversion efficiency of 28.8 ± 0.9% reported a power conversion efficiency of 34.01% for numerical simulations of front graded and fully graded AlGaAs/GaAs solar cell using SCAPS-1D simulation program achieved a power conversion efficiency of 29.7% for numerical simulations on GaAs single solar cells using Generic Algorithm program reported a power conversion efficiency of 24.5% using TCAD 2D numerical simulations of GaAs solar cells. In achieved a power conversion efficiency of 27% using Silvaco Atlas of GaAs/InAs solar cells. In reported a value of 25.8% using PC1D numerical simulations on GaAs solar cells.

In this study, the main goal is first to simulate a homo-junction GaAs solar cell using SCAPS-1D program in order to evaluate the reasons of its efficiency limitations; then, using Al$_{0.8}$Ga$_{0.2}$As type material like window layer to improve the solar cell efficiency; and finally, investigating the effects of thickness and doping levels of this window layer on the overall solar cell performances.

2. Simulation Program and Device Structure

2.1 Simulation Program

The simulations have been carried out using the SCAPS-1D program. SCAPS is a one-dimensional solar cell simulation program developed at the department of Electronics and Information Systems (ELIS) of the University of Gent, Belgium. The program is freely available to the PV community and is easily downloaded. It was originally developed for all structures of the CuInSe$_2$ and CdTe family and since then, several extensions have improved its capabilities to implement other structures including thin films. New versions of the program have been improved especially to simulate characteristics of Alternative Current (AC) and Direct Current (DC) of hero junction solar cells. Output parameters such as J-V characteristics under dark and illumination can be extracted from results obtained by a SCAPS simulation.

Moreover, important information like energy band diagram, electrical field distributions, free and trapped carriers populations, generation-recombination profile and individual carriers densities as a function of the position can also be extracted from SCAPS program. All this information is calculated by SCAPS on the basis of the Poisson’s equation and the continuity equation for free electrons and holes given by the following expressions, respectively:

\[ \frac{\partial}{\partial x}\left(e_0 e V \frac{\partial \psi}{\partial x}\right) = -q\left(p - n + N_n^+ - N_A^- + \rho_{sat}\right) \]

\[ \frac{\partial J_n}{\partial x} - U_n + G = 0 \]

\[ \frac{\partial J_p}{\partial x} - U_p + G = 0 \]

Where \(\psi\) is the electrostatic potential, \(n\) and \(p\) the free electron and free hole, \(N_n^+\) and \(N_A^-\) ionized donor-like and ionized acceptor-like concentrations. \(J_n\) and \(J_p\) are the electron and hole current densities respectively. The term \(G\) is the optical carrier generation rate and \(U\) is the total recombination rate.

2.2 Device Structure and Material Properties

The basic structure, used for our simulations, is essentially composed of a homojunction npGaAs solar cell on which is deposited an Al$_{0.8}$Ga$_{0.2}$As n-type window layer to form the heterojunction. The lattice parameter difference between GaAs and Al$_{0.8}$Ga$_{0.2}$As (0 ≤ \(x\) ≤ 1) is very small (less than 0.15% at 300 K), which promises an insignificant concentration of undesirable interface states in many III-V ternary alloys, this parameter obeys Vegard’s law. A schematic drawing of the solar cell structure is shown in Figure 1. The main physical parameters used in the simulations are presented in Table 1. These parameters have been chosen from literature, theory and in some cases reasonably estimated. Simulations have been done under illumination with the 1.5 G spectrum and a temperature of 300 K. The output parameters of the simulated solar cells have been recorded in the case of zero series resistance and very high shunt resistance.
3. Results and Discussion

3.1 Basic GaAs-based Solar Cell Simulation

The SCAPS-1D simulation program has been used to evaluate and to record output characteristics of the traditional n-GaAs/p-GaAs/p⁺-GaAs and the improved n⁺-Al₉Ga₈As/n-GaAs/p-GaAs/p⁺-GaAs solar cells (Figure 1). The resulting J-V characteristics and quantum efficiency results of n-GaAs/p-GaAs/p⁺-GaAs solar cell are shown in Figure 2. The calculated electrical parameters are presented in Table 1. The simulated solar cell showed a conversion efficiency of 17.23%. As can be seen in Figure 2 (b), more than 80% of photons in visible range of the solar spectrum are absorbed by the material. But, as expected, there are losses induced by the recombination of charge carriers at the front surface due certainly to the high recombination rate of the GaAs surface, where we find pendant bonds which act like recombination centers. This problem has been partially resolved by the growth of a window layer at the GaAs surface.

The schematic energy band diagram at thermal equilibrium and illumination conditions for typical GaAs np

Table 1. Main material properties used in the simulation

| Material                   | Window | Emitter | Base  | Substrate |
|----------------------------|--------|---------|-------|-----------|
| n⁺-Al₉Ga₈As                | 0.02   | 0.1     | 2     | 0.5       |
| n-GaAs                     | 1.424  | 1.424   | 1.424 | 1.424     |
| p-GaAs                     | 4.07   | 4.07    | 4.07  |           |
| p⁺-GaAs                    | 12.9   | 12.9    | 12.9  |           |
| CB effective density of states (cm⁻³) | 8 × 10¹⁹ | 1 × 10¹⁷ | 1 × 10¹⁷ | 1 × 10¹⁷ |
| VB effective density of states (cm⁻³) | 1 × 10¹⁹ | 1 × 10¹⁹ | 1 × 10¹⁹ | 1 × 10¹⁹ |
| Electron thermal velocity (cm/s) | 2.3 × 10⁵ | 4.4 × 10⁵ | 4.4 × 10⁵ | 4.4 × 10⁵ |
| Hole thermal velocity (cm/s) | 1.4 × 10⁵ | 1 × 10⁵ | 1 × 10⁵ | 1 × 10⁵ |
| Electron mobility (cm²/Vs)  | 212    | 8500    | 8500  | 8500      |
| Hole mobility (cm²/Vs)      | 126    | 370     | 370   | 370       |
| Donordensity Nᵣ (cm⁻³)      | 2 × 10¹⁸ | 2 × 10¹⁸ | 0     | 0         |
| Acceptordensity Nₐ (cm⁻³)   | 0      | 0       | 2 × 10¹⁷ | 2 × 10¹⁷ |
| Absorption coefficient      | SCAPS  | SCAPS   | SCAPS | SCAPS     |

Figure 1. Basic structure of GaAs solar cells simulated in this study.
homojunction solar cell is illustrated in Figure 3. At equilibrium (Figure 3(a)), it can be seen that conduction band CB and valence band VB levels are well aligned with the Fermi level $E_F$, which define only the occupancy probability of different levels per electron. When the solar cell is illuminated (Figure 3(b)), one can see besides CB and VB levels, quasi-Fermi levels for electrons $F_n$ and for holes $F_p$. These levels are due to the fact that charge carriers have a thermal distribution of energy during the quasi-totality of their lifetime because of their interactions with the crystalline network. Figure 4 depicts the generation and recombination rates in every layer of the cell. The generation rate is increased in the emitter and decreases slowly when entering the cell. On the other hand, the recombination rate is relatively low in all layers compared to the generation rate. Nevertheless, we can see at the np junction a non negligible recombination which can be assigned to the grain boundaries at the interface of the two materials.

![Figure 2](image2.png)  
Figure 2. (a) J-V characteristics and (b) Quantum efficiency plots of the traditional simulated GaAs solar cells.

![Figure 3](image3.png)  
Figure 3. Energy band diagram calculated for GaAs solar cell: (a) at equilibrium and (b) under illumination condition.

![Figure 4](image4.png)  
Figure 4. Generation-recombination profile in GaAs solar cell as a function of the illumination depth.
### 3.2 \( \text{Al}_{x}\text{Ga}_{1-x}\text{As}/\text{GaAs Solar Cell Simulation} \)

As shown in Figure 2 (b), there is a high recombination of free carriers at the front surface of the cell which can contribute to limit the efficiency of the solar cell. It had been suggested to put down the emitter a window layer, especially the \( \text{Al}_{x}\text{Ga}_{1-x}\text{As} \) thin film material (in this study, \( x = 0.8 \) and band gap is about 2.09 eV because this typical \( x \) value of the window layer gives good results). The \( \text{Al}_{x}\text{Ga}_{1-x}\text{As} \) window layer is transparent to photons with energies up to about 2.1 eV and cuts off the light gradually in the range 2.1-2.6 eV due to its indirect band gap. This layer not only must allow to minimize the recombination at the front surface of the cell, but also to make it more sensitive to photons with higher energies. J-V characteristics and quantum efficiency outputs of \( \text{Al}_{0.8}\text{Ga}_{0.2}\text{As}/\text{n-GaAs}/\text{p-GaAs}/\text{p'}-\text{GaAs} \) solar cell is shown in Figure 5. There is a significant improvement in the calculated electrical parameters when adding a window layer to the traditional GaAs solar cell as seen in Figure 5 (a). This improvement is mainly observed in the short current density and conversion efficiency values. With the use of \( \text{Al}_{0.8}\text{Ga}_{0.2}\text{As} \) type window layer, photo-current has increased from 20.30 mA/cm\(^2\) to 30.87 mA/cm\(^2\) and conversion efficiency from 17.23% to 27.37%. This result is in good agreement with that of the experimental cell\(^{21}\).

This result was expected because by analyzing the quantum efficiency curve (Figure 5 (b)), there is almost no recombination at the front surface and the solar cell absorbs more or less 90% of the solar spectrum. Therefore, the window layer \( \text{Al}_{0.8}\text{Ga}_{0.2}\text{As} \) is almost transparent for the wide part of the solar spectrum and by this way improves the absorption of photo-carriers as shown in Figure 5 (b). Moreover, it reduced losses induced by recombination at the front, which improve the conversion efficiency. Nevertheless, it is important to note that the contribution of this layer in the generation of photo-carriers is negligible as it has large and indirect band gap energy of 2.09 Ev. The schematic energy band diagram under illumination conditions for typical \( \text{Al}_{0.8}\text{Ga}_{0.2}\text{As}/\text{n-GaAs}/\text{p-GaAs}/\text{p'}-\text{GaAs} \) solar cell is illustrated in Figure 6. Figure 6 (b) shows well the discontinuity \( \Delta E_c \) in the conduction band at the window-emitter interface. This discontinuity generally occurs in heterojunction solar cells and its essential goal is to limit the recombination of photo-carriers at the window-emitter interface. The generation-recombination profile in every layer of the solar cell is shown in Figure 7. It can be seen in Figure 7 (a) that the generation rate in the solar cell with window varies more or less in the same way than in the solar cell without window. This confirms that the window layer does not contribute significantly in the generation phenomenon as stated above. In addition, the recombination rate is more increased at the np junction and the surface of the solar cell without window than that with window as shown in Figure 7 (b).

It is obvious that the window layer contributes much more to reduce the recombination in front surface than in the generation of photo-carriers.
Figure 6. (a) Energy band diagram calculated for the Al$_{0.8}$Ga$_{0.2}$As/GaAs solar cell under illumination. (b) Enlarged view showing details of the conduction band offset $\Delta E_c$ at the window-emitter interface.

Figure 7. (a) Generation and recombination in Al$_{0.8}$Ga$_{0.2}$As/GaAs solar cell rates as a function of the illumination depth. (b) Recombination profile in GaAs solar cell with and without window.

3.3 Effect of the Al$_{0.8}$Ga$_{0.2}$As Window Layer Parameters

To investigate the effect that can have the window layer Al$_{0.8}$Ga$_{0.2}$As on the overall cell performance, some parameters such as thickness and doping levels have been varied from 0.01 µm to 0.1 µm and from $10^{14}$ to $10^{19}$ cm$^{-1}$, respectively. The variations of the calculated electrical parameters of the simulated solar cell as a function of the window thickness are shown in Figure 8 (a). It is seen that output parameters of the simulated solar cell decrease when the thickness increases. When the thickness increases, more photons are absorbed and the optical generation rate increases in the window. In addition, the increase in window’s thickness would lead to decrease in the photons which have reached the absorber layer and contribute to photovoltaic conversion. The phenomenon can further the recombination of charge carriers and this reduces the solar cell electrical parameters values. This shows that, for GaAs based solar cells and because of the high recombination rate at the surface, the thickness of the window layer should be narrow. The Al$_{0.8}$Ga$_{0.2}$As compound has a large band gap of 2.09 eV, which means that only solar radiations with wavelength less or equal to $\lambda = 0.6$ µm are absorbed. Solar radiations with wavelength more than $\lambda = 0.6$ µm reach the GaAs interface and those having wavelength less than $\lambda = 0.87$ µm are absorbed in the base. The optical generation rate therefore is very low.
throughout the thickness of the window layer, especially if it is very thin. In addition, the layers with a high content in Al should be kept from the ambient air to avoid oxidation of Al. In most devices, the window layer is followed by a p-GaAs contactable capping layer to overcome this issue\textsuperscript{18}.

In Figure 8 (b), are represented the effect of window layer doping on the output electrical parameters. We observed that the FF slightly increases when the doping increases whereas Voc, Jsc and conversion efficiency are nearly unchanged between $10^{14}$ and $10^{18}$ cm$^{-1}$ and decrease beyond. The increase in FF value is negligible because the effect of series resistance has not been taken into account in our simulation. The increase of window layer doping reduces significantly its resistance. The increase of window layer doping increases the density of charge in the layer. When the layer is illuminated, due to the high density of charge rate, the optical generation rate increases and this can further the recombination process in the layer as stated above. Such a behavior can affect the values of Voc, Jsc and conversion efficiency.

Figure 8. Calculated output parameters of the Al$_x$Ga$_{1-x}$As/ GaAs solar cell as a function of: (a) window thickness. (b) doping concentration of the window.

4. Conclusion

In this study, a homojunction solar cell was first designed and simulated. Then, a n-type window layer Al$_x$Ga$_{1-x}$As with $x = 0.8$ was used to improve the cell output parameters. Finally, some window layer parameters like thickness and doping concentration have been varied to investigate their effect on solar cell performance. The simulation results showed that Al$_x$Ga$_{1-x}$As/GaAs heterojunction solar cells achieve better conversion efficiency than the GaAs homojunction. This result is attributed to the reduction of the series resistance and the recombination velocity of photo generated carriers at the front surface of cell. The quantum efficiency curve revealed that the window layer is almost transparent in the wide part of the solar spectrum. The generation-recombination profile indicated that the window layer contributes much more to reduce
the recombination process than to generate the photo-carriers. We have also found that the window should be very thin to reduce series resistance in cell and also must be moderated doped. The conversion efficiency has moved from 17.23% for aGaAs homojunction solar cell to 27.37% for an Al$_{0.8}$Ga$_{0.2}$As/GaAs heterojunction solar cell. This result is in good agreement with experimental results. A thickness of 0.02 µm and a doping level in the order of $10^{19}$ of the window layer are found to be suitable in order to achieve good conversion efficiency in Al$_{x}$Ga$_{1-x}$As/GaAs solar cells.

5. Acknowledgment

The authors acknowledge Prof. Marc Burgelman’s group from ELIS, University of Gent, Belgium for providing the SCAPS-1D simulation program.

6. References

1. The Physics of Solar Cells. 2003. https://www.worldscientific.com/worldscibooks/10.1142/p276
2. Li B, Xiang XB, You ZP, Xu Y, Fei XY, Liao XB. High efficiency AlxGa1-xAs/GaAs solar cells: Fabrication, irradiation and annealing effect. Solar Energy Materials and Solar Cells. 1996; 44(1):63–7. https://doi.org/10.1016/0927-0248(96)00025-6
3. Xianbi X, Wenhui D, Xiulan C, Xianbo L. Electron irradiation and thermal annealing effect on GaAs solar cells. Solar Energy Materials and Solar Cells. 1998; 55(4):313–22. https://doi.org/10.1016/S0927-0248(98)00037-3
4. Yamaguchi M. Radiation-resistant solar cells for space use. Solar Energy Materials and Solar Cells. 2001; 68(1):31–53. https://doi.org/10.1016/S0927-0248(00)00344-5
5. Zaidi MA, Maaref H, Zazoui M, Bourgoin JC. Defects in electron-irradiated GaAlAs alloys. Journal of Applied Physics. 1993; 74(1):284–90. https://doi.org/10.1063/1.354104
6. Pons D, Bourgoin JC. Irradiation-induced defects in GaAs. Journal of Physics C: Solid State Physics. 1985; 18:3839–71. https://doi.org/10.1088/0022-3719/18/20/012
7. Xiang XB, Du WH, Chang XL, Yuan HR. The study on high efficient AlxGa1-xAs solar cells. Solar Energy Materials and Solar Cells. 2001; 68:97–103. https://doi.org/10.1016/S0927-0248(00)00348-2
8. Hadrami M, Roubi L, Zazoui M, Bourgoin JC. Relation between solar cell parameters and space degradation. Solar Energy Materials and Solar Cells. 2006; 90:1486–97. https://doi.org/10.1016/j.solmat.2005.10.013
9. Tsaur SC, Milnes AG, Sahai R, Feucht DL. Theoretical and experimental results for GaAs solar cells. Proceedings of the Fourth International Symposium on GaAs and related compounds. 1972; 17:156–67.
10. Hardingham C, Wood S.P. High efficiency GaAs solar Arrays in Space. GEC review. 1998; 13(3):163–71.
11. Liou JJ, Wong WW. Comparison and optimization of the performance of Si and GaAs solar cells. Solar Energy Materials and Solar Cells. 1992; 28:9–28. https://doi.org/10.1016/0927-0248(92)90104-W
12. Aiken DJ. Antireflection coating design for series interconnected multi-junction solar cells. Progress in Photovoltaics: Research and Applications. 2000; 8:563–70. https://doi.org/10.1002/1099-159X(200011/12)8:6<563::AID-PIP327>3.0.CO;2-8
13. Galiana B, ReyStolle I, Baudrit M, Garcia, Algora C. A comparative study of BSF layers for GaAs-based single junction or multi junction concentrator solar cells. Semiconductor Science and Technology. 2006; 21:1387–93. https://doi.org/10.1088/0268-1242/21/10/003
14. Woodall JM, Hovel HJ. High efficiency Ga1-xAlxAs solar cells. Applied Physics Letters. 1972; 21(8):379–81. https://doi.org/10.1063/1.1654421
15. A wide band gap In0.5 (Al0.7Ga0.3)0.5P back surface field layer increases 6% more efficiency in DLAR dual junction InGaP solar cell. 2016. https://www.researchgate.net/publication/301677085_A_wide_band_gap_In05Al07Ga0305P_Back_Surface_Field_layer_increases_6_more_efficiency_in_DLAR_Dual_Junction_InGaP_solar_cell
16. Barnham K, Barnes J, Haarpainter G, Nelson J, Paxman M, Foxon T, Roberts J. Quantum-well solar cells. Materials Research Society Bulletin. 1993; 18:51–5. https://doi.org/10.1557/S0883769400038318
17. Talhi A, Belghachi A, Moughli H, Amiri B, Varani L. Numerical simulation of multi-quantum solar cells GaAs/InAs using Silvaco Atlas. Digest Journal of Nanomaterials and Biostructures. 2016; 11:1361–6.
18. Niemeegers A, Burgelman M. Effects of the Au/CdTe back contact on I(V) and C(V) characteristics of Au/CdTe/ CdS/TCO solar cells. Journal of Applied Physics. 1997; 81(6):2881–6. https://doi.org/10.1063/1.363946
19. Burgelman M, Nollet P, Degreve S. Modelling polycrystalline semiconductor solar cells. Thin Solid Films. 2000; 362-361:527–32. https://doi.org/10.1016/S0040-6090(99)00825-1
20. SCAPS manual. 2013. https://users.elis.ugent.be/ELISgroups/solar/projects/scaps/SCAPS%20Manual%2020%20September%2020213.pdf
21. Adachi S. GaAs, AlAs and AlxGa1-xAs: material parameters for use in research and device applications. Journal of Applied Physics. 1985; 58(3):R1–29. https://doi.org/10.1063/1.336070

22. Alx Ga1-x As. 2019. http://www.ioffe.ru/SVA/NSM/Semicond/AlGaAs/index.html

23. Properties of aluminium gallium arsenide. 1993. https://books.google.co.in/books/about/Properties_of_Aluminium_Gallium_Arsenide.html?id=s7icD_Sb67oC&redir_esc=y

24. Handbook Series on Semiconductor Parameters: Ternary and Quaternary III-V Semiconductors. 1996. https://www.worldscientific.com/doi/10.1142/2046-vol2

25. Wlerick G. Electronic equilibrium of an illuminated semiconductor. Le Journal de Physique et le Radium. 1954; 15:667–8. https://doi.org/10.1051/jphys-rad:019540015010066700

26. Mott NF, Gurney RW. Electronic processes in ionic crystals. Journal of Chemical Education. 1941; 18:249. https://doi.org/10.1021/ed018p249.1

27. Xiang XB, Du WH, Chang XL, Yuan HR. The study on high efficient AlxGa1-xAs/GaAs solar cell. Solar Energy Materials and Solar Cells. 2001; 68:97–103. https://doi.org/10.1016/S0927-0248(00)00348-2

28. Hovel HJ, Woodall J. M.Ga1–x AlxAs-GaAs P-P-N heterojunction solar cells. Journal of the Electrochemical Society. 1973; 120(9):1246–52. https://doi.org/10.1149/1.2403671

29. Khelifi S, Belghachi A. The role of the window layer in a GaAs solar cell performances. Review of Energy Renewable. 2004; 7:13–21.

30. Teyou Ngoupo A, Ouedraogo S, Zougmore F, Ndjaka JM. New architecture towards Ultrathin CdTe solar cells for high conversion efficiency. International Journal of Photoenergy. 2015; 1–9. https://doi.org/10.1155/2015/961812

31. Messei N, Aida MS. Numerical simulation of front graded and fully graded AlGaAs/GaAs solar cell. Optik. 2015; 126:4432–35. https://doi.org/10.1016/j.ijleo.2015.08.139