FINITE ELEMENT ANALYSIS OF MINIPLATE FOR POST-FRACTURE FINGER REHABILITATION DEVICE

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ABSTRACT

Miniplate plays an important role as one of the implant components used as a rehabilitation device for a post-fracture finger. In this study, an analysis was carried out to determine the strength of the miniplate design made from Ti-6Al-4V titanium alloy material. Simulation and analysis were carried out using the finite element method. The given input for modeling tensile and bending loads determined von Mises stress, kinetic energy, strain energy, and internal energy. The analysis showed that uneven von Mises stress and strain distribution have occurred. The critical concentration of stresses was located at the center of the miniplate and these values were a lot lower than the yield stress of Ti-6Al-4V.

Keywords : Miniplate, Implant, Finite Element Method, Fracture, Finger.

1. Introduction

Fracture is a break in the continuity of bone cells in the radius as a result of trauma (accident) so that the bone becomes two or becomes several pieces of bone. Most fractures are caused by trauma where there is excessive pressure on the bone, either direct trauma or indirect trauma (Sjamsuhidajat & De Jong, 2019). Common types of fractures include stable fracture, compound fracture, transverse fracture, oblique fracture, and comminuted fracture (Haughton, Jordan, Malahias, Hindocha, & Khan, 2012). One of the most common fractures is a fracture in the fingers of both the hands and feet caused by traffic accidents, sports, work accidents, and others. To rehabilitate the fracture in the finger, the implantation of the miniplate, as shown in Fig. 1, is the management that must be done (Demino, Yates, & Fowler, 2019; Lögters, Lee, Gehrmann, Windolf, & Kaufmann, 2018).

To achieve success in post-fracture finger rehabilitation, the main factors to be considered are the implant design, material properties, and appropriate surgical techniques (Malau et al., 2019). The previous study showed that the newly designed on plant miniplate anchorage system was effective, easily implanted, and minimally invasive (Liu, Qu, Jiang, Zhou, & Tang, 2016).
Ridhi attempted to use a 3-Dimensional plating system and revealed that it was a suitable method for the fixation of simple mandibular angle fractures (Ridhi, 2012). To minimize clinical failures of the miniplate and numerically analyze the design, the finite element method (FEM) has been used as it is the most widely used method to acquire performance data of new miniplate designs (Albogha, Mori, & Takahashi, 2018; Arbag, Korkmaz, Ozturk, & Uyar, 2008; Korkmaz, 2007).

This study purposed to develop a patient-specific design of miniplate for post-fracture finger rehabilitation by investigating numerically the bending strength and tensile strength using FEM, in accordance with Indonesian anthropometry. There are two major advantages of the design developed. Firstly, the appropriate stress distribution of the implant is supposed to diminish the wear on the implant surface and the risk of early loosening as well. Second, the appropriate ratio of the strength-to-weight based on the patient’s condition will minimalize the postoperative treatment and the failure of implantation as well.

2. Research Methods

The design process was carried out using CAD (Computer-Aided Design) software. The design made referred to the products on the market which were then modified based on the recommendations of the surgeons. The design was then analyzed by stress analysis. For this study, we used the FEM, namely the displacement formulation to calculate the component displacement, strain, and pressure under internal and external loads. The geometry under analysis used tetrahedral (3D), triangular (2D), and beam elements, and was solved by either sparse solvers or direct iterations. The failure condition used was the von Mises theory, which is an equation that takes each value of shear stress and the principal stress, and produces a “von Mises stress value” which can be compared with the yield strength of the material. If the result of the von Mises stress value is greater than the yield strength, then the part fails according to the criteria, but if the result is less than the yield strength, then the part is said to be in the safe criteria, and does not fail. The simulated tests to determine the mechanical strength included tensile tests and bending tests. In this study, it was assumed that the load that occurred on the fingers normally was 50 N for tensile loads and 10 N for bending loads. This condition was then assumed to be the boundary conditions.

Furthermore, in this study, the given mesh type was a curvature type with a maximum size of 0.05 and a minimum of 0.01 with high quality. The size and quality of the mesh were adjusted to the geometric shape by considering the simulation time and the accuracy of the simulation results. The material used in this modeling was Ti-6Al-4V alloy with detail of mechanical properties as shown in Table 1. Titanium alloys have better properties than pure titanium itself, Ti6Al4V alloy (ASTM F136) and commercially pure titanium (CP Ti), grade 4 (ASTM F67) are the most widely used materials in the implantation field (Qosim, Supriadi, Shamsuddin-Saragih, & Whulanza, 2018; Ratner, Hoffman, Schoen, & Lemons, 2004). So that in this study, Ti6Al4V was used as the material for the miniplate.

| Parameters          | Value       |
|---------------------|-------------|
| Elements (wt%)      | balance Ti; 5.5-6.5 Al; 3.5-4.5 V |
| Density (kg/m³)     | 4429-4512   |
| Elastic modulus (GPa)| 104-113    |
| Yield strength (MPa) | 850-900    |
| Ultimate strength (MPa) | 960-970 |
| Poisson’s ratio     | 0.31-0.37   |

4. Results and Discussions

4.1 Design of Miniplate

The main focus in designing this prototype miniplate was how to get a rigid internal fixation. This aimed to get a good interaction between the miniplate, screw, and the bone. Fig. 2, is a design result that refers to several commercial products and inputs from surgeons. The design form is a straight, non-locking type miniplate with four holes. The choice of this design was based on the consideration of the ease of the production process if it would be continued into a mass-
product. Another consideration was in terms of placement, which was expected to prevent the translocation of the miniplate when used in the fracture rehabilitation.

![Diagram of miniplate design]

**Figure. 2. Technical drawing of the miniplate design**

### 4.2 FEA Results

In this FEA (finite element analysis), meshing was performed automatically using a specific mesh size range in the type of curvature with the maximum and minimum size of 0.05 and 0.01, respectively, with high quality. Fig. 3 shows the meshing result used in this analysis with total nodes of 19051 and total elements of 10941.

![Finite element discretization of the miniplate]

**Figure. 3. Finite element discretization of the miniplate**

Fig. 4a and 5a show the Von Mises stress distribution as the result of the computation. The stress values are represented by red to green colors that indicated from low to high, respectively. Stresses were calculated to size up the possibility of failure of the implant caused by the maximum load. Fig. 4b and 5b show the strain results from finite element analysis. The highest strain areas are located at the center of the load force distribution.

The simulation results of the tensile test with a load of 50 N showed that the four-hole miniplate was under stress with a maximum value of 245396000 N/m². This value was still below the yield strength of 827371000 N/m², so the miniplate was still safe for 50 N loads. As shown in
Fig. 4c, the miniplate experienced the displacement of 0.0386 mm. This value was considered very small, so it was considered that it would not affect the performance.

Furthermore, the simulation results of bending tests with a load of 10 N showed that the miniplate was under stress with a maximum value of 242758000 N/m² which was still below the yield strength of 827371000 N/m². The displacement experienced by the miniplate was 0.0849 mm, as shown in Fig. 5c. This value was considered very small, so it was considered that it would not affect the performance.
Figure 5. FEA results of the bending load

5. Conclusion
The study of design and numerical analysis of miniplate for post-fracture finger rehabilitation device was successfully conducted. By applying a static load to the model, FEA results revealed uneven von Mises stress and strain distribution. The critical concentration of stresses was located at the center of the miniplate even though the stress values were a lot lower than the yield stress of Ti-6Al-4V. The displacements occurred also a lot low so that it was considered not to affect the performance.

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