Review

Nanocarriers for pancreatic cancer imaging, treatments, and immunotherapies

Luman Liu1#, Prakash G. Kshirsagar2#, Shailendra K. Gautam2#, Mansi Gulati2#, Emad I. Wafa3, John C. Christiansen4, Brianna M. White1, Surya K. Mallapragada1,5, Michael J. Wannemuehler4,5, Sushil Kumar2, Joyce C. Solheim2,5,6,7, Surinder K. Batra2,5,6,7, Aliasger K. Salem3,5,7, Balaji Narasimhan1,5,7 and Maneesh Jain2,5,7#

1. Department of Chemical and Biological Engineering, Iowa State University, Ames, IA.
2. Department of Biochemistry and Molecular Biology, University of Nebraska Medical Center, Omaha NE.
3. Department of Pharmaceutical Sciences and Experimental Therapeutics, College of Pharmacy, University of Iowa, Iowa City, IA.
4. Department of Veterinary Microbiology & Preventive Medicine, Iowa State University, Ames, IA.
5. Nanovaccine Institute, Iowa State University, Ames, IA.
6. Eppley Institute, University of Nebraska Medical Center, Omaha, NE.
7. Fred & Pamela Buffett Cancer Center, University of Nebraska Medical Center, Omaha NE.

#These authors contributed equally to this work.

Corresponding authors: Maneesh Jain, Ph.D., E-mail: mjain@unmc.edu, Phone: 402-559-7667; Balaji Narasimhan, Ph.D., E-mail: nbalaji@iastate.edu, Phone: 515-294-8019; Aliasger K. Salem, Ph. D., E-mail: aliasger-salem@uiowa.edu, Phone: 319-335-8796.

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Abstract

Pancreatic tumors are highly desmoplastic and immunosuppressive. Delivery and distribution of drugs within pancreatic tumors are compromised due to intrinsic physical and biochemical stresses that lead to increased interstitial fluid pressure, vascular compression, and hypoxia. Immunotherapy-based approaches, including therapeutic vaccines, immune checkpoint inhibition, CAR-T cell therapy, and adoptive T cell therapies, are challenged by an immunosuppressive tumor microenvironment. Together, extensive fibrosis and immunosuppression present major challenges to developing treatments for pancreatic cancer. In this context, nanoparticles have been extensively studied as delivery platforms and adjuvants for cancer and other disease therapies. Recent advances in nanotechnology have led to the development of multiple nanocarrier-based formulations that not only improve drug delivery but also enhance immunotherapy-based approaches for pancreatic cancer. This review discusses and critically analyzes the novel nanoscale strategies that have been used for drug delivery and immunomodulation to improve treatment efficacy, including newly emerging immunotherapy-based approaches. This review also presents important perspectives on future research directions that will guide the rational design of novel and robust nanoscale platforms to treat pancreatic tumors, particularly with respect to targeted therapies and immunotherapies. These insights will inform the next generation of clinical treatments to help patients manage this debilitating disease and enhance survival rates.

Key words: Pancreatic ductal adenocarcinoma; solid tumors; nanoparticles; drug delivery; immunotherapy; tumor microenvironment

1. Introduction

Pancreatic ductal adenocarcinoma (PDAC) is one of the most lethal malignancies of the gastrointestinal tract, with a dismal five-year survival rate of 10%. An estimated 48,220 pancreatic cancer (PC) patients will succumb due to PDAC (8% of all cancer-related deaths), which projects PDAC as the third leading cause of cancer-related deaths in the United States [1]. Despite all the efforts, the mortality rate in male PDAC patients has continued to increase by 0.3% annually since 2000, although it has been observed to be stable in female PDAC patients. Current treatment modalities that do not include surgical intervention are largely ineffective and have minimal impact on improving patient survival rates. A majority of PDAC patients are ineligible for surgery due to late diagnosis, early metastasis, and significant local tissue...
invasion [2, 3]. In addition, a lack of biomarkers, high recurrence rate, and chemotherapeutic resistance are other factors that contribute to the high mortality rate of PDAC patients [4-6]. To further exacerbate the situation, most pancreatic tumors are poorly responsive to therapeutic approaches due to the highly desmoplastic and immunosuppressive tumor microenvironment (TME) [7-10]. The disrupted vascular transport within the pancreatic TME not only influences cellular composition, hypoxia, and tumor metabolic profile but also regulates the response towards systemic therapies [11-13]. In particular, pharmacological inhibitors, antibody-based therapeutics, and vaccine-induced immune responses follow a systemic route to reach the TME. Similarly, intrinsic physical and biochemical barriers associated with pancreatic tumors not only affect intratumoral delivery but also compromise the stability and activity of therapeutic agents within the pancreatic TME [12, 14].

Several attempts have been directed towards targeting tumor stroma and vasculature to improve the delivery and efficacy of therapeutic agents towards PDAC [13, 15-18]. In this regard, the past two decades have witnessed significant advances in the field of nanotechnology that have introduced not only robust approaches for efficient drug delivery in pancreatic tumors but also provided relevant approaches for the development of vaccine delivery platforms for PDAC [15, 18-21]. Considering the challenges associated with the pancreatic TME described above that limit the delivery and efficacy of both chemo- and immunotherapies for pancreatic tumors, advances in nanotechnology-based approaches can play a significant role in overcoming these challenges.

A critical analysis of these advances in nanoscale carrier development, vis-à-vis effective treatments against PDAC, is the main goal of this review. In addition, we also provide an overview of the mechanisms implicated in nanocarrier-based modulation of pancreatic tumor stroma and immune responses directed towards PDAC. Together, the knowledge and insights gained from the analyses herein can set the stage for future developments and next-generation therapies to advance patient health and significantly increase survival rates. The review describes the multiplexed barrier presented by the pancreatic TME to systemic therapies, followed by a summary of various nanoscale delivery vehicles and adjuvants. Next, advances in nanocarrier-mediated delivery of therapeutic payloads for PC are analyzed, and finally, the development of nanocarrier-driven immunomodulatory approaches for PC is discussed.

2. Pancreatic tumor microenvironment and therapy resistance

The extreme resistance of PDAC to chemotherapy, radiation therapy, and immunotherapy is attributed to its complex and obstructive tumor microenvironment. Dense desmoplastic stroma, which is the hallmark of PDAC, is comprised of various cell types, including cancer cells, cancer-associated fibroblasts (CAFs), neurons, tumor endothelial cells, tumor-associated macrophages (TAMs), and other immune cells. These cells are embedded in a collagen-rich extracellular matrix (ECM), which also contains hyaluronic acid, fibronectin, chemokines, cytokines, and extracellular proteases (Figure 1) [11, 22]. The interaction of tumor cells with various stromal cells along multiple signaling axes directs the evolution of the TME (Figure 1). The cellular and acellular components of the pancreatic TME orchestrate biochemical, biophysical, and physiological processes that contribute to therapy resistance. Specifically, the growing tumor cells and excessive collagen induce solid stress and tissue stiffness, leading to the compression of blood vessels and elevated interstitial fluid pressure (IFP). As a result, pancreatic tumors are hypovascular and exhibit decreased perfusion, convection, and diffusion, and, therefore, have impaired delivery of systemic therapies [14, 16]. Further, pancreatic tumors are highly heterogeneous in cellularity, stroma composition, and vascularity, and secondary pathophysiological effects such as acidic pH and hypoxia change the tumor metabolic profile and contribute to activation of tumor cell-intrinsic pathways of therapy resistance [11, 12, 23-27]. Recent studies have emphasized tumor cellularity as an important determinant of disease progression, epithelial-mesenchymal transition (EMT), metastasis, and therapeutic responses in PDAC patients [28, 29]. In particular, high cellularity within the TME of PDAC patients has been reported as a negative prognostic factor. On the other hand, the stromal composition and matrix density in pancreatic TME is a critical determinant of therapeutic response in PDAC [12, 13, 21]. Unlike other malignancies, pancreatic tumors are extensively fibrotic (i.e., desmoplastic) and composed of heterogeneous CAFs, which are the major architects of TME in PDAC [30, 31]. According to the conventional definition, CAFs have irreversibly activated fibroblast cells that secrete ECM components, including collagen(s), fibronectin, cytokines, and growth factors, and play an important role in tumor progression [32]. However, recent studies have further classified CAFs based on the expression of molecular markers, their activation
state, and their tumor-promoting or restraining functions [30, 31, 33-35]. In terms of ECM deposition, CAFs are the major stromal cell populations that contribute 60-90% of ECM and cause elevated physical stress, a consequence of increased IFP and disrupted vascular function [36-38]. Therefore, selective targeting of pro-tumorigenic CAFs might be a potential strategy for normalization of stroma and vasculature in pancreatic tumors and represents an important step towards increasing drug delivery and efficacy in PDAC.

The pancreatic TME is highly immuno-suppressive and considered to be unfavorable for immunotherapies in the majority of PDAC patients [7, 8]. Recently, next-generation sequencing and next-generation tissue microarray analysis suggested that ~65% of human pancreatic tumors exhibit “immune escape” phenotypes [39]. Unsurprisingly, the overall response rate to immunotherapies is poor in PDAC patients, attributed to local tissue stress and vascular disruption in the immunosuppressive TME [8, 40, 41]. Besides activated CAFs, various other immune cell populations (including regulatory T and B cells, TAMs, myeloid-derived suppressor cells, and their secreted cytokines) contribute to immunosuppression in pancreatic tumors [42-44]. In addition, the TME has been reported to alter the phenotype of infiltrating anti-tumor immune cells to that of “anergic,” “exhausted,” and/or “dysfunctional” phenotypes [45-48]. Similarly, myeloid cells, TAMs, and tumor-associated NK cells have been reported to play pro-tumorigenic roles in pancreatic tumors, resulting in poor responses to immunotherapies [49-52]. Nevertheless, selective targeting of stromal components, including hyaluronan, collagen(s), CAFs, and stroma-promoting signaling pathways, have been reported to improve the anti-tumor immune response in PDAC [49, 53-56]. Recent studies have focused on the use of nanocarriers and targeting for modulation of the stroma to enhance immune infiltration and for the re-activation of immune effector functions in pancreatic tumors [57, 58]. For example, targeting hyaluronan synthesis by incorporating an inhibitor in a nanocarrier resulted in ECM remodeling and improved γδ-T cell infiltration [59]. Similarly, silencing of retinoic acid-inducible gene 1 (RIG1) by using a selective agonist encapsulated in lipid calcium phosphate (LCP) nanoparticles (NPs) enhanced the anti-tumor effect by silencing BCL2, which enhanced apoptosis [60].
was positively correlated with increased Th1 proinflammatory cytokine levels, infiltration of more CD8+ T cells compared to regulatory T (Treg) cells, and the presence of more M1 over M2 macrophages. Correspondingly, a decrease in regulatory B cells in the NP-RIG1-agonist treatment group also indicated the immunomodulatory effects of the nanoformulation [60]. Further, gene delivery using the same LCP nanoplatform showed selective delivery of a plasmid encoding relaxin into metastatic liver tissues. Interestingly, forced expression of relaxin not only reduced the metastatic burden but also altered stroma and immune milieu in a liver metastasis model of PDAC [61]. Several other nanocarrier platforms have been demonstrated to effectively target pancreatic tumors and deliver immunomodulatory agents. These include trapping of IL10 and CXCL12 by using lipid protamine DNA NPs loaded with the trapped gene [62], use of oxaliplatin (OX) with encapsulated siIDO-1 (indoleamine 2,3, dioxygenase-1) [63], mesoporous silica NPs (MSNs) loaded with glucose oxidase, cancer cell surface as camouflage with anti-PD1 therapy [64], and NPs loaded with standard chemotherapies [65-67]. These nanocarriers were demonstrated in various PDAC models to modulate stroma, increase the presence of effector immune cells, and decrease the immunosuppressive cytokine milieu. There is ample evidence to show that nano-driven strategies are suitable for drug delivery and effective in stromal modulation and in potentiating immunotherapy-based approaches in PDAC. The various physical, biochemical, and immunological changes in the pancreatic TME due to treatment with nano-based formulations are summarized in Figure 1.

In contrast, pharmacological inhibitors and antibody-based therapeutics differ in structure, function, and physiological stability and, therefore, need various approaches to improve their pharmacokinetics and pharmacodynamics. For example, vaccine formulations need sustained antigen release for durable immune responses, whereas chemotherapies need increased tumor availability and slower clearance. On the other hand, antibody-based therapeutics require improved stability in vivo to evoke effective responses. Nano-driven strategies could be used to enhance stability under physiological conditions and sustain the bioavailability of therapeutic agents, as detailed in Section 4. Thus, nanotechnology provides clinically relevant platforms that reduce stromal hindrance, enhance drug delivery and stability, and improve immune cell infiltration, as well as improve the efficacy of immunotherapy-based approaches by their immunomodulatory functions in PDAC (as described in Section 4).

3. Nanocarrier-based delivery of therapeutic, imaging, and theranostic payloads for PDAC

3.1. Nanoscale drug delivery vehicles and adjuvants

Current therapeutic modalities for cancer treatments are comprised of surgery, chemotherapy, radiotherapy, immunotherapy, or rational combinations. Thereof chemotherapy is the standard-of-care treatment and is the longest-serving modality for treating various cancers, including PDAC. However, direct administration of drug payloads often causes compromised delivery, systemic toxicity, and severe side effects. In addition, poor drug pharmacokinetics (i.e., solubility, stability, and metabolism) result in limited biodistribution, low therapeutic efficacy, and inadequate responses. Alternatively, immunotherapy is emerging as a promising therapeutic option for cancers with improved responses against primary and metastatic tumors [68]. Despite these advances, direct delivery of immunotherapeutic agents (e.g., cytokines, checkpoint inhibitors, etc.) suffers from suboptimal pharmacokinetics and susceptibility to degradation, resulting in adverse effects [69, 70].

Furthermore, non-specific interactions of soluble immunotherapeutic payloads with immune cells, nucleases, and proteases not only reduce immunostimulatory responses but also contribute to immunorelated adverse effects. Thus, there is an urgent need to develop effective delivery platforms to transport therapeutic/immunological payloads to their target cells and/or tissues, along with minimal exposure to their biological environment and reduced side effects. Previously, various nanomaterial-based carriers (i.e., nanocarriers) have been designed to overcome the issues outlined above, whereby therapeutic payloads are conjugated to or entrapped within biocompatible nanomaterials to enhance their ability to overcome sequential biological barriers associated with a TME [71-74]. The benefits of this approach include protection of payloads from degradative agents, minimization of non-specific interactions, enhanced biological stability (i.e., prolonged circulatory half-life), increased bioavailability of payloads, dose sparing, and enhancement of specific tissue targeting [75, 76]. The following sections are focused on the chemistries, characteristic features, advances, and clinical applications of nanocarriers (Figure 2) in cancer therapeutics, including PDAC. This section also discusses how different nanocarriers have been used to deliver therapeutic payloads for PDAC treatment, including chemotherapeutic and nucleic acid drugs and imaging agents. Various types of
FDA-approved or clinical-stage nanomedicines used for small molecule drug delivery to PDAC are shown in Table 1.

### 3.1.1. Polymeric NPs

Polymeric NPs are well-studied as nanocarriers for drug delivery and immunotherapy [77]. Polymeric NPs allows for a wide range of conjugation and encapsulation options accompanied by excellent biocompatibility profiles and effective delivery at the desired site(s) of action [71]. Polymeric NPs can protect encapsulated payloads from degradation and enhance their bioavailability to tumors and other tissues by delivering maximum dose via the enhanced permeability and retention (EPR) effect [78]. Compared to liposomes, polymeric NPs show enhanced stability and resistance to drug leakage, while smaller-sized NPs have been repNanoparticle-based delivery for PCorted to lengthen the half-life of therapeutic cargos in circulation, reduce their degradation, and provide sustained release, which would enhance the accumulation of the cargo in the target tissue [79]. Additionally, the ability of polymeric NPs to adsorb or be coated with targeting ligands, combined with their inherent adjuvant properties, make them attractive candidates for induction of tumor-specific immunity (Section 4).

![Figure 2. Engineered nanocarriers for PDAC drug delivery and immunotherapy.](https://www.thno.org)

**Figure 2.** Engineered nanocarriers for PDAC drug delivery and immunotherapy. This figure provides schematic illustrations of major types and multiple subtypes of nanocarriers and their characteristic features that have been employed for drug/theranostic payload delivery and immunotherapy against PDAC. Clockwise from left: Polymeric, lipidic, nano/micro vesicle-based, and inorganic materials-based nanocarriers. The schematic structure of each nanocarrier subtype is depicted in the top and bottom rows. The most commonly observed features of each nanocarrier class are mentioned in the middle. NPs: Nanoparticles.

### Table 1. Representative examples of FDA-approved or clinical-stage nanomedicines for PDAC therapy

| Nanomedicine | Nanocarrier | Payload/coating | Cancer type | Advantages | Approval | Ref. |
|--------------|-------------|-----------------|-------------|------------|----------|------|
| Abraxane® ABL007 | Albumin | Paclitaxel | PDAC | Increased site-specific delivery, Improved solubility | FDA | [330] |
| Lipotecan® | PEG-PGA micelle | TCL388 HCl | PDAC | Better therapeutic effect, Prolong circulation, Low toxicity | FDA | [331] |
| Genexol-PM® Doxil® | mPEG-PLA micelle Liposomal | Paclitaxel, doxorubicin | Metastatic PDAC, PDAC | Improved solubility/efficacy, Reduced toxicity, Increase site-specific delivery, Decrease systematic toxicity | FDA, Korea | [332, 333] |
| Onivyde® | PEGylated Liposome | Irinotecan | PDAC | Increased delivery to a tumor site, Low systemic toxicity | FDA | [335] |
| Lipoplatin® | Liposome | Cis-platin | PDAC | Specific delivery, Reduced toxicity, Provide great potential and better treatment options | Phase II/III | [336] |
| EndoTAG®-1 | Liposome | Gemcitabine | Locally advanced & metastatic PDAC | Direct specific targeting, Improved therapeutic efficacy | Phase III | [337] |
| MSC-derived exosomes | Exosome | KRAS G12D siRNA | Metastatic PDAC | | Phase II | [338] |
Biodegradable polymers (both natural and synthetic) have been widely used to synthesize NPs [80]. Among synthetic polymers, multiple types of commercial biodegradable polymers, including polyethylene glycol (PEG), polyesters [such as poly(lactic-co-glycolic) acid (PLGA)], and polyanhydrides [(based on monomers such as sebacic anhydride (SA), 1,3-bis(p-carboxyphenoxy propane) (CPP), 1,6-bis(p-carboxyphenoxy hexane) (CPH), and 1,8-bis(p-carboxyphenoxy hexane)-3,6-dioxaoctane (CPTEG)] have been investigated as nanocarrier platforms [81-84]. PEG has been widely used in drug delivery [85]. PEG can be used to deliver hydrophobic small molecule drugs by improving solubility compared to the drug alone. PEG is also used as a coating on other types of NPs. The process of attaching PEG to another drug or molecule is referred to as PEGylation. PEGylation reduces unwanted immune recognition, resulting in longer circulatory half-lives of small molecule drugs, which is beneficial when delivering chemotherapeutics. For example, PEGylation contributed to the success of both Doxil® and Genexol® [71]. Various types of NPs, including gold [86, 87], polymeric, and lipid NPs carrying small molecule drugs (e.g., doxorubicin) for PDAC, have been PEGylated to improve their pharmacodynamic characteristics [88, 89]. PLGA has been widely used as a nanocarrier for drug delivery because of its adaptability, suitability, and ease of manipulation with respect to its chemical and physical properties such as hydrophobicity/hydrophilicity, molecular mass, and crystallinity, which can be modified by changing the monomer ratio, terminal group chemistry, size and net surface charge [90]. The chemical properties of PLGA allow hydrolytic degradation by de-esterification. For example, polylactide and polyglycolide are composed of monomeric components that are easily metabolized by the body, and their rates of degradation as well as physicochemical properties are tunable over a wide range by using polymers of varied molecular weights and molar ratios [91].

Biodegradable polyanhydride-based NPs have also been widely studied as drug delivery vehicles [92-101]. Copolymers based on SA, CPP, CPH, and CPTEG display tunable surface erosion kinetics (controlled by the hydrophobicity, which in turn depends upon the copolymer composition), leading to highly controlled and sustainable drug release [102]. These materials are easy to functionalize because of their carboxylic acid end groups, which has led to targeted delivery approaches that help navigate tough-to-penetrate biological barriers such as tumors, bacterial membranes, and the blood-brain barrier [103-107]. Polyester NP-encapsulated chemo-therapeutic drugs have been broadly investigated [108, 109]. Among them, poly(L-glutamic acid) (PGA), PTX (Xyotax) [110], and PGA-camptothecin (CT-2106) [108] are FDA approved or are in clinical trials as anticancer nanomedicines. PLGA NPs have also been used in a targeted approach to deliver Taxol (PTX) to PC cells in both in vitro and in vivo settings [111]. In these studies, PEG blocks were used to increase the “stealth” of the NPs. Release studies showed that over 90% of Taxol was released within one week. This targeted delivery approach showed decreased tumor volume compared to controls in vivo. Multi-functional gene therapy platforms based on poly[oligo(ethylene glycol) methyl ether methacrylate] NPs combine shielding (provided by the short PEG block) and RNA binding capability (provided by the cationic PDEAEM moiety) with enhanced retention, high RNA loading, and increased cellular uptake, all of which translated to NP accumulation at the tumor site and growth inhibition [112]. The design of siRNA-adjuvanted GEM-based PC treatment involved the use of a cationic ε-polysilane copolymer NP core, enabling efficient loading of HIF1α siRNA and GEM. The NPs were further coated with a PEGylated lipid bilayer to prevent rapid degradation of the payload and avoid particle aggregation. The synergistic antitumor effect was demonstrated in both a subcutaneous xenograft tumor model and an intravenously administered orthotopic tumor metastasis model [89]. The same group also designed RRM2 siRNA-adsorbed 1,2-dioleoyl-3-trimethylammonium-propane (DOTAP) cationic liposomes loaded with GEM, which were shown to significantly sensitize cancer cells to GEM treatment in a subcutaneous PANC-1 murine model [113].

3.1.2. Micelles, dendrimers, and nanogels
Polymeric micelles, which are self-assembled amphiphilic core-shell particles, are efficient in delivering highly hydrophobic drugs. Bioconjugation or physical entrapping of the hydrophobic drug into micelles can provide minimal drug leakage, maximizing drug solubility and half-life in blood circulation and improving delivery [114, 115]. Block copolymers are most often used to produce micelles because of their amphiphilic properties, which allow the formation of a hydrophobic core and hydrophilic outer portion. Micelles work well to deliver hydrophobic drugs because the drugs are trapped in the hydrophobic core. Hydrophilic drugs can also be delivered using micelles when they are associated with the outer portion of the micelle.

Kumar et al. developed a block copolymer micelle based on PEG block-poly(2-methyl-2-carboxyl-propylene carbonate-graft-dodecanol-graft-
tetraethylenepentamine) to deliver Vismodegib (small molecule hedgehog pathway inhibitor) and microRNA (miRNA) to treat PDAC in an orthotopic murine model [109]. The elimination half-life of the drug and biodistribution of Vismodegib was improved using these micelles. Micelles assembled from cationic polymers can be complexed with nucleic acids and be readily internalized by target cells. By bioconjugation or insertion of functional moieties into the multiblock polymer, micelles can improve targeting and delivery of multiple payloads simultaneously to pancreatic tumors. For example, Pittella et al. designed PEGylated calcium phosphate (CaP) hybrid micelles that could deliver siRNA to PC [116]. In the micelle design, a PEG layer shield, a CaP nanocore for polymer binding, and a pH-sensitive cis-aconitic amide incorporated endosome-disrupting copolymer were integrated to enable pancreatic tumor targeting and pH-responsive endosomal escape of siRNA. The micelles were tested in a transgenic murine model and shown to improve siRNA accumulation at the tumor site (demonstrated by luciferase gene silencing). In another study, micelles were prepared for the co-delivery of DTX and Atg7 siRNA to inhibit PC cell autophagy and sensitize cancer cells to chemotherapy. Micelles synthesized from a Pluronic® P123 backbone and integrin-binding iRGD were shown to target nude mouse PANc-1 xenograft tumors and released the trapped DTX and siRNA. Increasing micelle stability in blood circulation is another strategy to improve anti-cancer efficacy [117]. Uchida et al. prepared micelles attached to a cholesterol moiety to increase blood circulation stability by hydrophobic interaction. The micelles loaded with mRNA encoding anti-angiogenic protein sFlt-1 were shown to be therapeutically beneficial in a BxPC-3 pancreatic tumor model that shares histopathological features with human PC [118]. Chemoresistance and invasion of pancreatic cancer stem cells (CSCs) mediated by miRNA has been proposed as a mechanism for PC drug resistance and frequent recurrence. Micelles conjugated with GEM and a miRNA-205 mimic were tested against CSCs. Co-delivery was demonstrated to be synergistic in reducing cancer growth in both GEM-resistant CSCs and xenograft pancreatic tumors [119].

Polymeric nanogels are three-dimensional (physically or chemically) crosslinked networks with high water content. As potential carriers, polymeric nanogels can improve stability and provide longer retention and greater loading capacity of the therapeutic payload [120]. In recent work by members of our team, temperature- and pH-responsive pentablock copolymers, consisting of a temperature-responsive Pluronic® F127 middle block and pH-responsive poly(diethylaminoethylmethacrylate) (PDEAEM) end blocks were developed for dual delivery of miR-345 and GEM [121]. Recent reports have also discussed the use of nanogels as targeted nanomedicines to increase treatment effectiveness and improve outcomes of PC therapy [122, 123].

Dendritic polymers have also been used as delivery systems owing to their multivalent characteristics, defined molecular weight, monodisperse size, and water solubility. Further, the globular structure of dendrimers with an available internal cavity (central core) and modifiable surface functionality makes them attractive vehicles for payload delivery [124]. Both in vitro and in vivo studies testing therapeutic efficacy of doxorubicin (DOX)-loaded dendrimeric polymer compared to i.v. delivered DOX revealed a 10-fold improvement in cellular uptake and a 9-fold reduction in cellular toxicity [125].

3.1.3 Lipidic NPs

Lipidic NPs are well-established and easy-to-produce nanocarrier delivery systems. Liposomes, the first NP platform to be applied in medicine, are composed of nanosized synthetic vesicles consisting of one or multiple spherical shell bilayers, encompassing an aqueous core [126]. Compared to some polymeric NPs, lipidic NPs are less toxic and exhibit higher biocompatibility because their structural components display similarities with plasma membrane lipids and human cholesterol. Lipidic NPs are classified as liposomes, solid-lipid nanoparticles (SLN), phospholipid micelles, or nanocapsules [127]. Liposomes possess the unique characteristic of loading hydrophobic drug moieties within the shell layer while entrapping hydrophilic payloads within the aqueous core to protect them from degradation and metabolism. Compared to free drugs, liposomes can help in modifying pharmacokinetics and biodistribution of encapsulated drugs by augmenting drug circulation time, tumor exposure, and retention, thereby boosting the overall therapeutic effect on cancer cells [128, 129]. Several stimuli-responsive liposomes have been developed to achieve target-selective delivery of the entrapped drug. A change in temperature/pH (e.g., endosome) can trigger the intracellular release of drugs and improve the therapeutic efficacy of lipidic nanomedicines [130-132]. Similarly, SLNs also show attractive physicochemical properties, high biocompatibility, and the capability to deliver hydrophobic compounds [133].

With multiple continuing efforts for developing potential cancer nanotherapeutics, several liposomal drug products are available in the market, including
Doxil®, DaunoXome®, Depocyt®, Myocet® and others. Resembling liposomal characteristics, SLNs have shown attractive physicochemical properties, high biocompatibility, and the capability to deliver hydrophobic compounds. SLNs offer the precise release of the immune reagents, mitigate off-target CTL response, and effectively harness immune responses by activating either a humoral or cellular immune response against cancer cells [134]. Stimuvax, Tecemotide, and shHER2+AS15 are notable examples of liposome-based cancer nanovaccines that have progressed through phase-II/III clinical trials to treat PDAC, along with other carcinomas [130, 132].

3.1.4. Extracellular vesicle-based NPs

Extracellular vesicles (EVs) are cell-derived, nanosized membrane vesicles. Based on their size and biogenesis processes, EVs are subdivided into four subtypes: exosomes (30-100 nm), microvesicles (50 nm-1 μm), apoptotic bodies (20 nm-5 μm), and large oncosomes (1-5 μm) [135]. These subtypes differ in their origin, composition, and biochemical properties. As natural transporters, EVs have gained considerable scientific interest in cancer therapeutics because of their ability to shuttle biomolecular cargoes between cells [136, 137]. Exosomes have been demonstrated to establish a pre-metastatic niche in PDAC and dictate metastatic organotropism [138, 139]. Due to their natural origin (via biogenesis) and ability to target specific organs, EVs have multiple advantages over conventional drug delivery systems, including high biocompatibility, prolonged stability, ability to pass through natural barriers, intrinsic cell targeting, reduced toxicity, and low immunogenicity. To date, EVs have been shown to deliver proteins, nucleic acids, small molecules, drugs, and CRISPR/Cas9 systems [140]. Among these membrane-derived vesicles, exosomes are the most applied EVs in cancer theranostics due to their high versatility [141]. Exosomes from diverse cellular origins, including tumor cells, fibroblasts, macrophages, and mesenchymal stem cells (MSCs), have been loaded with therapeutic cargoes, including chemotherapeutic drugs and siRNA, for delivery to PC cells. Compared to liposomes, exosomes contain cell-of-origin-derived transmembrane-anchored proteins, which can regulate their clearance from phagocytosis. A recent study demonstrated that exosomes could be engineered to prevent their clearance via phagocytosis and inhibit KRAS by selectively delivering short interfering (siRNA) or short hairpin RNA (sh RNA) to PC cells [142]. It was observed that CD47 on the exosome regulates their clearance by circulating monocytes. Exosomes isolated from CD47-knockout mouse fibroblasts and loaded with siRNAs or shRNA targeting mutant KrasG12D efficiently delivered cargo to orthotopically implanted and autochthonous pancreatic tumors and resulted in decreased tumor growth and metastasis, resulting in improved survival [142]. Paclitaxel-treated immortalized MSCs were found to incorporate, package, and release the active drug in the exosomes. The drug-loaded exosomes were demonstrated to be taken up by PC cells in vitro and inhibit their growth [143]. Similarly, exosomes isolated from bone marrow MSCs were loaded with gemcitabine monophosphate by reversible electroporation and paclitaxel by sonication. The dual drug-loaded exosomes exhibited superior penetration, anti-tumor, and anti-stromal effects on orthotopic pancreatic tumors as compared to the clinically approved Gem+Nab-paclitaxel (Abraxane) or GEM-alone loaded exosomes [144]. Macrophage-derived exosomes have also been examined for packaging and delivering chemo-therapeutic agents to PC cells. Exosomes isolated from a human macrophage cell line THP-1 and loaded with GEM and Deferasirox, an oral iron chelator, effectively inhibited the proliferation of GEM-resistance PC cells in 2D and 3D cultures in vitro [145]. Recently, exosomes isolated from Panc-1 PC cells were loaded with GEM either by direct incubation with the drug or sonication [146]. These GEM-loaded autologous exosomes resulted in a significant decrease in tumor volume and prolonged survival of mice with no evidence of non-target tissue toxicity as compared to the free drug [146]. The utility of exosomes as vectors for delivering therapeutic agents for PC has been described in detail in a recent review article by Oliveria et al. [147].

3.1.5. Inorganic NPs

Inorganic NPs have been widely applied to the treatment and diagnosis of cancer. Compared to polymeric NPs, inorganic NPs can be manufactured with more defined morphology, size, and surface chemistry. Based on the electrochemical and magnetic properties of the materials, techniques such as magnetic resonance imaging, surface plasmon resonance spectroscopy, and surface-enhanced Raman scattering spectroscopy provide characterization with high resolution and low tissue background [148]. A variety of inorganic NPs has been employed in nanotherapeutic applications [149]. Among them, gold nanoparticles (AuNPs), MSNs, and iron oxide NPs have emerged as leading candidates because they are biologically inert and flexible to surface modification. Additionally, their hydrophilic nature, resistance to microbial growth, high stability, and low toxicity provide added advantages. AuNPs have emerged as a potential tool for anticancer therapy due
to their characteristic visibility and ease of functionalization. MSNs are also promising payload carriers with good biocompatibility and distinct porous architecture, which enables high cargo loading efficiency [150]. Magnetic NPs, based on superparamagnetic iron oxide (SPION), possess high magnetization and moderate biocompatibility, and have shown great promise in cancer therapeutics [151]. SPIONs allow the transport of therapeutic cargos and other payload moieties, i.e., imaging probe and radiotherapy payloads [152].

Various AuNP-based conjugates are being evaluated in vitro and in preclinical animal model studies to deliver routinely used chemotherapeutic drugs, such as docetaxel (DTX) and 5-fluorouracil [153]. Two AuNP-drug nanoconjugates, namely, AuraLase and NU0129, are in clinical trials for lung cancer and glioblastoma therapy, respectively [154]. Moustaoui et al. used PEGylated Au(III) NPs to deliver DOX to PDAC cells in vitro and demonstrated that DOX release was pH-dependent [86]. Studies with drug-loaded SPION showed enhanced cellular permeability and augmented tumor-targeting abilities via surface peptide interactions, supporting their utility for cancer treatment. The FDA has already approved magnetic SPION-based formulations (e.g., Feraheme®, Feridex I.V.®, and Gastromark®) as magnetic resonance imaging (MRI) contrast agents. However, investigations concerning theranostic applications of SPIONs are still at the preclinical stage because key issues related to magnetic NPs are yet to be addressed [155]. Lee et al. developed pH- and lysozyme-dependent iron oxide NPs for the release of GEM, using orthotopic tumor models as well as MiaPaCa-2 cells [156] The NPs showed a statistically significant reduction in tumor growth in the mouse models and provided superior imaging capabilities in MRI.

A nanocarrier for the dual delivery of siRNA and drug was prepared from graphene quantum dots (GQDs) by Yang and co-workers [157]. The nanocarrier was functionalized with biodegradable charged polyester vectors to encapsulate siRNA targeting KRAS mRNA. The resulting GQDs integrated photothermal therapy, siRNA release, and enhanced DOX efficacy against a MiaPaCa-2 PC cell line. AuNPs have also been used as nanocarriers for siRNA targeting nerve growth factors in PC. For example, novel fluorescent gold nanoclusters were characterized for size, siRNA release, and gene silencing performance and shown to significantly inhibit tumor growth and decrease neurite density [158]. Another study demonstrated the dual delivery of GEM and miRNA-21 inhibitor (miR-21i) using dendrimer-entrapped AuNPs [159]. The internal cavities and terminal amine groups of the dendrimer provided the capacity for GEM loading and miR-21i electrostatic compression. The co-delivery of miR-21i and GEM aided by ultrasound-targeted microbubble destruction was tested in a xenograft PC model. Most inorganic nanomaterials offer reasonable biocompatibility, moderate stability, and unique diagnostic and therapeutic opportunities that organic or traditionally used NPs cannot offer. Despite these advantages, inorganic NPs have limited success in entering clinical trials due to their low solubility and concerns related to their toxicity, biodistribution, and subsequent clearance. Recent examples showed that combining the potential of inorganic NPs with organic materials by functionalizing/coating biocompatible materials to the surface of inorganic NPs can provide avenues for the use of inorganic NPs scaffolds in the clinic [160-162].

3.1.6. Natural NPs

Natural polymers such as albumin, chitosan, heparin, and others have been formulated as NPs to deliver therapeutic drugs, proteins, and oligonucleotides. These natural polymers are particularly attractive for drug delivery owing to their non-toxic, non-immunogenic, and biodegradable properties [80]. For example, albumin-based NPs provide multiple benefits, including high binding capacities for both hydrophobic and hydrophilic drugs, relatively facile preparation, and their ability to be specifically modified to facilitate targeted delivery [163, 164].

Thiolated type B gelatin NPs were used to deliver GEM to PC in vitro and in vivo [165]. The IC₅₀ value in PANC-1 cultures decreased when gelatin NPs were used. Tumor growth reduction was also observed during in vivo studies. Human serum albumin NPs loaded with PTX (i.e., Nab-PTX), combined with GEM, are an FDA-approved treatment for PDAC [166]. This Nab-PTX-GEM was the first combination therapeutic to include GEM that increased patient survival time [163]. In addition, the hydrophobicity of Nab-PTX was decreased compared to PTX, which led to better solubility in the bloodstream and improved pharmacokinetics [167]. Nab-PTX-GEM combination therapy has also shown therapeutic efficacy as a first-line treatment for metastatic PDAC by improving overall response rate and survival compared to GEM alone [163, 168]. Additionally, numerous phase I, II, and III clinical trials are ongoing for Nab-PTX-GEM treatments combined with radiotherapy and other drugs [163]. Nano-liposomal irinotecan (Onivyde) is being used in the treatment of PDAC patients. The liposomal formulation of irinotecan led to increased cellular uptake compared to free irinotecan [169]. In addition,
lipoNP encapsulating GEM were used in an in vivo study on BxPC-3 spheroid cultures [170]. The NPs were responsive to the hypoxic tumor microenvironment by reducing the lipid, which then released GEM. Other liposomal-drug products that are commercially available in the market include Doxil®, DaunoXome®, Depocyt®, and Myocet®.

3.1.7. Hybrid NPs

Built upon the advantages of distinct nanoparticulate platforms, hybridization is another strategy to incorporate two or more nanomaterials to overcome multifaceted challenges [171]. Gao et al. produced hollow, biodegradable mesoporous organosilica NPs, which are pH-sensitive to the more acidic microenvironment of pancreatic tumors, and the NPs effectively released the drug within the tumor [172]. This nano-system showed controlled delivery of both GEM and pirfenidone in both in vitro and in vivo studies. In addition, ultrasound-triggered microbubble destruction was used to increase penetration into the tumor tissue. Li et al. produced lipid-polymer hybrid NPs to deliver FOLFIRINOX to pancreatic tumors [173] using a layer-by-layer approach with a polymer core and a PEGylated lipid shell. This NP formulation showed good stability in serum and decreased side effects in in vivo studies compared to free FOLFIRINOX. AuraLase, a silica-gold nanocomposite, is currently in clinical trials for thermal ablation therapy for solid/metastatic lung tumors [154].

3.2. Nanoparticle-based molecular imaging and theranostic probes for PDAC

Imaging is an integral component of the diagnosis and management of PDAC patients. Among various imaging modalities employed, multidetector computed tomography (CT) angiography is highly sensitive and the most preferred method for initial diagnosis, staging, and resectability assessment [174] due to its widespread availability and low cost. Magnetic resonance imaging (MRI) has comparable sensitivity in staging PDAC, and magnetic resonance cholangiopancreatography (MRCP) enables detailed evaluation of the biliary and pancreatic ductal system [175]. While MRI is not as widely used as CT for initial diagnosis, it is more efficient in detecting small tumors, metastatic lesions in liver peritoneum and lymph nodes (LN), and identifying malignant cystic lesions of the pancreas [175, 176]. Endoscopic ultrasound (EUS) is highly sensitive in detecting small tumors that are often missed by other imaging modalities, and it also provides an opportunity to collect samples (fine needle aspirates) for cytological or biomarker analysis to facilitate the most conclusive diagnosis [177]. Metabolic PET imaging, which relies on the differential uptake of 18F-labeled fluoro-deoxy glucose (FDG) by rapidly growing tumor cells, enables whole-body imaging to detect both primary tumors and metastasis and is used alone or in combination with CT and MRI for evaluating the response to therapy in PDAC patients [178, 179]. The principles, utility, and current status of various imaging modalities are elegantly reviewed in several recent articles [178, 180-182]. Imaging modalities like abdominal ultrasound utilize microbubbles as contrast agents, which have been functionalized by targeting molecules to facilitate molecular imaging. Jugniot et al. [183] have comprehensively reviewed the current clinical and preclinical status of targeted microbubbles for PC. A detailed discussion on the subject is beyond the scope of the current review.

Recently, nanoparticles have been engineered to deliver imaging agents alone or in combination with chemotherapeutic drugs and used for imaging or theranostic applications, respectively (Table 2). Several multi-functionalized NPs have been demonstrated to be capable of delivering multiple imaging probes to counter the limitations of single molecule-based imaging modalities to augment image resolution, enhance temporal resolution, and improve tissue penetration and probe sensitivity [184].

Various NPs-imaging probes based on iron oxide, carbon oxide, inorganic metal NPs, and liposomes have been evaluated to deliver imaging agents for diverse imaging modalities, including MRI, CT, PET, and SPECT for PDAC [185, 186]. These have been elegantly reviewed in several recent articles [185, 187]. Zhao et al. developed a multimodal (MRI, CT, and PAI) contrast probe using gold nanorod-silica core-shell NPs layered with gadolinium oxide (AuGR-SiO2-Gd). In vitro, AuGR-SiO2-Gd NPs exhibited significantly more enhancement in MRI contrast than Gadovist, a commercial MRI agent, and higher X-ray attenuation, compared to the commonly used contrast agent Visipaque (Iodixanol) on agarose gel phantoms. In vivo, AuGR-SiO2-Gd NPs revealed a positive contrast in MRI and a negative contrast within the tumor area in genetically engineered mice in CT and photoacoustic imaging (PAI) [188]. The utility of conjugating radiolabeled anti-TAA with AuNPs for PET imaging of pancreatic tumors has recently been demonstrated [189]. Fully humanized, anti-CA 19.9 mAb conjugated to p-isothiocyanatobenzyl-desferrioxamine (p-SCN-DFO) to chelate a PET-emitting radionuclide (89Zr) was subsequently attached to activated Au-NPs. Radiolabeled mAb-AuNPs allowed for efficient detection of orthotopic pancreatic tumors and
established the utility of depleting the mononuclear phagocyte system for reducing the non-specific hepatic uptake of nanoparticles. NP-based nanoprobes have also been developed to differentiate tumors from uninvolved healthy tissue for surgical navigation. Qi et al. synthesized hyaluronic acid (HA) NPs encapsulating near-infrared (NIR) dye-indocyanine (ICG), which allowed improved discrimination of primary orthotopic tumors from the healthy pancreas and better detection of splenic metastasis as compared to free ICG [190]. Other nano-imaging agents based on various imaging agents and NP compositions that have been evaluated in pancreatic cancer are summarized in Table 2.

### Table 2. Tumor-associated antigens (TAA) investigated for the delivery of therapeutic payloads in PDAC

| TAA | Nanoparticulate carrier | Surface modifier/encapsulation of | Therapeutic/Imaging Cargo | Application | Phase of Investigation | Modality | Ref. |
|-----|-------------------------|-----------------------------------|----------------------------|-------------|------------------------|----------|------|
| MUC1 | PLGA | MUC1 Ab (TAB004) | Paclitaxel | Ab-mediated Drug Delivery | In vivo | Therapy [88] |
| MUC4 | CPG & CPT-PEG | MUC4 peptide (EPPT) | Gemcitabine/Cy 5.5 dye | MRI/Drug delivery | In vivo | Therapy [81] |
| MUC5AC | Liposome | MnMEOI-silane-NH2-mPEG | MUC4 | MnMEOI | MRI | In vivo & in vivo | Imaging [340] |
| CEA | Lipid-polymer | CEA Ab | Paclitaxel | Drug Delivery | In vivo | Therapy [264] |
| CA19-9 | mPEG-PLGA-PLL | CA19-9 Ab | Paclitaxel | Drug delivery | In vivo | Therapy [267] |
| Liposome | CA19-9 Ab | Doxorubicin | Ab-mediated drug delivery | In vivo | Therapy [263] |
| KRAS G12D | Glycol-Poly-L-lysine copolymer | Human scFcV (CD44v6) Ab | siRNA | siRNA delivery (Gene therapy) | In vivo | Therapy [341] |
| VEGF | PEG-CCP block copolymer | siRNA | siRNA | mRNA knockdown | In vivo | Therapy [270] |
| Mesothelin | Graphene oxide | siRNA | siRNA & Doxorubicin | Combination therapy | In vivo | Therapy [342] |
| EGFR | Iron oxide@SiO2 | Anti-mesothelin Ab | IONPs | MRI | In vivo | Imaging [265] |
| CPT-PLGA | Cetuximab | Campothecin | Antibody-mediated drug delivery | In vivo | Therapy [202] |
| BSA | Erlotinib | Parviflorin D | Targeting of EGFR | In vivo | Therapy [271] |
| Magnetic albumin | Cetuximab | Gemcitabine | MRI/Drug delivery | In vivo | Theranostic [343] |
| Silica NPs | Cetuximab | ZnPcOP (Zinc Phthalocyanine) | PDT/PTT | In vivo | Therapy [344] |
| Liposomal formulation | EGFR (Cet) Ab | Benzoporphyrin derivative | In vivo photoacoustic imaging, PDT/PTT | In vivo & in vivo | Therapy/ imaging [345] |
| HER2 | Chitosan | HER-2 Ab | Gemcitabine | Drug delivery | In vivo | Therapy [268] |
| HER2 | Iron oxide | HER-2 Ab | Gemcitabine | MRI/Drug delivery | In vivo | Theranostic [193] |
| Retinoic acid | Gold | Retinoic acid | siRNA | TME modulation & HSV47 targeting | In vivo & in vivo | Therapy [21] |
| Iron oxide | Retinoic acid | Gemcitabine | TME modulation | In vivo | Therapy [346] |
| CA19-9 | Liposomes | PEG-Retinoic acid (PGRa) | Gemcitabine | TME modulation | In vivo | Therapy [347] |
| PEG | PEG-19 peptide | PEG-Doxorubicin & PTTRa | Doxorubicin | MRI | In vivo | Imaging [348] |
| CD44 | uPAR | CD44 Ab | Hyaluronic acid | MRI | In vivo | Imaging [349] |
| Sb | Shh | ATF peptide | Gemcitabine | MRI / drug delivery | In vivo | Theranostic [156] |
| Plectin-1 | Iron oxide | Plectin-1 peptide | IONPs | MRI | In vivo | Imaging [352] |
| Iron oxide | Plectin-1 Ab | Cy7 dye | MRI/Fluorescence | In vivo & in vivo | Imaging [353] |
| IGF-1 | Iron oxide | IGF-1 Ab | Doxorubicin | MRI | In vivo | Imaging [354] |
| Glycoprotein | Iron oxide | t-PA-ligand | IONPs | MRI | In vivo | Imaging [355] |
| Hsp16.5 nanocages | Iron oxide | Galexin-1 Ab | IONPs | MRI | In vivo | Imaging [356] |
| MGFlG-PLGA | CEA & CA19-9 Ab | Paclitaxel | Ab mediated drug delivery | In vivo | Therapy [266] |
| EGF, STAT3 | PLGA | EGFR, STAT3 Ab | Alantolactone & Erlotinib | Dual targeting of EGF & STAT3 | In vivo | Therapy [269] |
| MUC4, CEA, CD44 | Iron oxide-PEG | MUC4, CEA & CA19-9 | Paclitaxel | US/Drug delivery | In vivo | Theranostic [357] |
| Cathespin E (CTSE) | AuNPs | U11 peptides, 5-ALA (CTSE-sensitive prodrug), Cy5.5 dye | 5-ALA and fluorescent dye Cy5.5 | Optical imaging, PDT/PTT | In vivo & ex vivo | Therapy/ imaging [359] |
Theranostic NPs have also been evaluated in several studies for targeting PDAC. Gemcitabine, which is the first-line therapy for PDAC, has been encapsulated in various NP formulations, including microbubbles (for ultrasound imaging) [191], luminescent photothermal NPs [192], and PLGA nanospheres containing fluorescent iron oxide NPs [193]. Urokinase plasminogen activator receptor (uPAR)-targeted, PEGylated iron oxide NPs labeled with NIR dye (NIR 830-maleimide) and loaded with doxorubicin (DOX) or cisplatin were also evaluated in a syngeneic orthotopic model of PDAC. These NPs, when administered via the intraperitoneal route, enabled tumor visualization by NIR optical imaging and MRI and resulted in tumor growth inhibition [194]. Similarly, human insulin-like growth factor receptor (IGF1)-targeted, NIR dye-labeled iron oxide NPs with DOX as therapeutic payload exhibited anti-tumor effects on orthotopic patient-derived xenografts (PDXs) and enabled NIR optical imaging and MRI [195]. Additional examples of the recently published molecular imaging and theranostic nanoprobes for PDAC are shown in Table 2. Overall, NP-based imaging and theranostic agents have shown promise in preclinical studies.

3.3. Nanoscale delivery system for targeted therapy in PDAC

As discussed in Section 2, the pancreatic TME is a critical determinant of resistance to chemotherapy and immunotherapy. Nanocarriers have been designed to target tumor stroma by delivering inhibitors of signaling pathways involved in stromagenesis. In this regard, three secreted hedgehog proteins (Sonic, Indian, and Desert) and their downstream signaling molecules have been extensively studied and exploited to modulate tumor stroma [196, 197]. Strategies employing nano-enabled siRNA and miRNA delivery systems targeting these pathways have been used in PC models [121], as detailed below. Efforts have also been directed to design NPs to exploit and/or modulate other pathophysiological or molecular hallmarks of PDAC, such as acidic pH, hypoxia, and stromal proteases.

3.3.1. Stimuli-responsive NPs

Stimuli-responsive NPs take advantage of several unique PC features, including hypoxia, low tissue pH, and upregulated enzymes represented by cathepsins and matrix metallopeptidases, which are related to EMT. Gurka et al. designed a pH-responsive nanocarrier to co-deliver an extracellular signal-regulated kinase inhibitor and GEM [198]. The triblock copolymer partially unfolds in response to the lower pH in the PC microenvironment, resulting in controlled release of payload and suppression of PC cell growth. Kulkarni et al. prepared hypoxia-responsive polymersome and lipid NPs for the targeted release of chemotherapeutics to PC cells [199, 200]. In both studies, an azobenzene group was incorporated into the polymer that undergoes a reduction in response to elevated levels of reducing enzymes corresponding to hypoxia in the PC microenvironment. The hypoxia-responsive release of chemotherapeutics resulted in reduced cancer cell viability. In another study, a sequential release of GEM was realized using a dual enzymatic responsive nanocarrier [201]. The PEG shield was first cleaved by the matrix metalloproteinase-9 overexpressed in the PC microenvironment and cathepsin-B upregulated in lysosomes.

3.3.2. Antibody-mediated targeting

Tumor-specific antibodies can be incorporated into nanocarriers to target tumors in an antigen-specific manner and to promote site-specific accumulation. Antibodies targeting various upregulated receptors, including vascular endothelial growth factor (VEGF), epidermal growth factor receptor (EGFR), and carbohydrate antigens (e.g., CA19-9, CA125 Sialyl Tn), have been extensively tested for targeting nanomedicines to PC. McDaid et al. used the clinically approved anti-EGFR antibody (i.e., Cetuximab) for targeting PLGA NPs in order to lower off-target cytotoxicity and enhance drug efficacy in EGFR-resistant PC [202]. The conjugation-induced targeting and apoptosis were demonstrated in several different cancer cell models, indicating a generalizable approach for nano-enabled enhanced drug efficacy. In another study, (1,2-diaminocyclohexane) platinum(II) (DACHPt)-based polymeric micelles loaded with oxaliplatin were conjugated with an antigen-binding fragment of a novel tissue factor antibody [203]. The antibody-conjugated micelles were rapidly internalized by PC cell line BxPC3 and localized in lysosomes and late endosomes. Further, a murine tumor model with subcutaneous BxPC3 xenografts was used to test the antitumor efficacy of DACHPt micelles. The antibody-conjugated DACHPt micelles exhibited superior tumor inhibition compared to non-targeted micelles and soluble drugs against established pancreatic tumors.

3.3.3. Ligand-promoted targeting

In addition to antibodies, other biological molecules and ligand-targeted drug systems have been explored for cancer targeting [204]. He et al. prepared a combination NP system with ECM-targeting aptamer, cell-penetrating peptide, and
redox responsive release [18]. Lin et al. conjugated an anti-EGFR peptide GE11 to a liposome nanocarrier to facilitate targeting specificity [205]. The ligand targeting strategy was synergized with the co-delivery of HIF1α siRNA and GEM. The combined formulation enhanced drug uptake, increased apoptosis, and reduced tumor burden in a murine model. The aptamer GBI was released upon interaction with ECM component tenasin-C and exposed the cell-penetrating peptide for tumor cell internalization. The NP system was tested on PC spheroids and tumor-bearing nude mice, demonstrating improved drug efficacy and tumor regression. Lee et al. prepared polymer-coated magnetic iron oxide NPs conjugated with a urokinase plasminogen activator targeting peptide. This NP system realized the dual function of targeted GEM release and MRI contrast enhancement in a PC xenograft murine model [156].

4. Nanocarrier-driven immuno-modulatory approaches for PDAC

Cancer emergence and progression often imply the failure of the immune system to detect tumor antigens and destroy malignant cells [206]. Current vaccine approaches, which are based on protein, peptides, nucleic acids, or adoptive transfer of immune cells such as dendritic cells (DCs) or T cells, fail to achieve or stimulate the desired magnitude and/or the correct arm (i.e., phenotype) of the immune response to confer anti-tumor immunity with therapeutic benefits. While promising, these cell-based immunotherapies rely heavily on continual in vitro stimulation or cultivation of cells, which may induce immunological exhaustion, resulting in inadequate ex vivo expansion and/or shortened survival rate upon infusion, and ultimately low rates of successful clinical responses [207]. The urgent demand to obtain precise control over the induction of desired arm(s) of the immune response has brought more attention towards the rational design of nanocarrier-based cancer vaccines (such as polymeric nanovaccines). These research efforts are based on a deep knowledge of how the immune system interacts with nanocarriers to generate strong and durable immune responses to effectively combat tumor cells [208, 209]. The successful development of such nanocarrier-based cancer vaccines relies on addressing critical challenges, including (i) efficient delivery of tumor antigen(s) to antigen-presenting cells (APCs); (ii) suitability of vaccines to activate appropriate pathways within APCs and other immune cells; (iii) appropriate packaging and delivery of diverse vaccine components (antigens and immunological adjuvants) to generate optimal antigen-specific antitumor immune responses; and (iv) minimizing adverse reactions such as systemic inflammatory responses [210, 211].

4.1. Polymer chemistry and immune activation

Various natural and synthetic biodegradable and biocompatible polymers have been widely investigated and used to fabricate nano- and microparticles encapsulating single or multiple vaccine components. Most notably, the biodegradable and biocompatible copolymer PLGA has been extensively explored for controlled delivery of biologically active molecules (including vaccine constituents) [212]. An important advantage of employing PLGA in vaccine delivery is its adaptability, suitability, and ease of manipulation of its chemical and physical properties, such as hydrophobicity/hydrophilicity, molecular mass, and crystallinity through changes in the monomer ratio, terminal group chemistry, size, and net charge [82, 90, 209]. Thus, the physicochemical properties of PLGA-based particulate vaccines can be rationally optimized to allow targeted delivery of tumor antigens for the generation of antitumor immune responses. The terminal group characteristics make PLGA amenable to surface modifications for improved targeting [213]. For example, a study performed with tumor lysate-targeted PLGA particles coated with biotinylated streptavidin stimulated stronger tumor-specific immune responses when compared to uncoated counterparts [214].

Polyanhydride particles have been reported to have an adjuvant effect in that they can stimulate DCs through binding to Toll-like receptors (TLRs) [83, 215]. Another important characteristic of polyanhydrides is their tunable degradation rate and unique surface erosion mechanism dictated by copolymer composition [216-218]. We have shown that varying the molar composition of polyanhydride copolymers can also have a significant effect on the properties of particles and, subsequently, the antitumor immune responses [218]. One major factor is hydrophobicity, which plays a key role in the opsonization and cellular uptake of particles. For example, increasing the molar ratio of CPH in polyanhydride copolymer composition resulted in a significant increase in the hydrophobicity of particles and, in turn, stimulated more potent antitumor immune responses and improved their in vivo performance [218]. Similarly, poly(phosphazenes), a class of biodegradable polymers, have been explored for their TLR stimulatory effects. Studies revealed that poly(phosphazenes) displayed strong avidity to soluble immune receptor proteins (e.g., mannose receptor) and certain TLR proteins [219, 220].
example of a biodegradable polymeric biomaterial that has been recently investigated for vaccine delivery is poly(diaminosulfide) (PNSN) [221, 222]. Particularly, the use of PNSN for cancer vaccines in a murine tumor model showed that mice vaccinated with tumor antigen-loaded PNSN particles had high levels of CTLs, and the formulation conferred protective immunity against the tumor challenge [223]. Poly(beta-amino esters) have also been studied for their application as cancer vaccine vectors. These polymers have a unique branched architecture that provides a large chemical space for complexation and functionalization. Due to their cationic properties, poly(beta-amino esters) enhances cellular uptake and endosomal escape via the proton sponge effect [224, 225]. Polymeric nanocarriers can provide effective solutions to these obstacles, and degradable polymers used for cancer vaccines are summarized in Table 3.

**Table 3. Degradable synthetic biomaterials used in vaccine platforms**

| Polymer                      | Chemical Formula          | Properties/Functions                                      | Ref.   |
|------------------------------|---------------------------|-----------------------------------------------------------|--------|
| Poly(lactide-co-glycolide)   | [C_3H_4O_2]_n [C_4H_8O_4]_m | Can be targeted to antigen-presenting cells, and their particulate nature can increase uptake and cross-presentation | [90, 214] |
| Polyanhydride                | [CO-R-CO]_n               | Surface erosion (tunable release rates) and inherent adjuvant properties | [83, 215, 217, 218] |
| Poly(phosphazene)            | [N=PR-R]_n                | Water-soluble function as adjuvants                        | [219, 220] |
| Poly(diaminosulfide)         | [R-N-S-N-R]_n             | Highly stable in neutral aqueous solutions while at lower pH conditions, the N=S=N linkage degrades faster, generating accelerated release kinetics | [221-223] |
| Poly(beta-amino ester)       | [R(N-RCO)OR]_n            | Readily phagocytosed and promotes in situ expression of chimeric antigen receptor genes | [224, 225] |

### 4.2. Mechanisms of immune induction by nanocarriers

The mechanisms by which nanocarriers induce antitumor immune responses are dictated by how biomaterials interact with the host immune system. Interaction of nanocarriers with blood or interstitial fluid results in the rapid formation of a protein layer on the biomaterial surface, known as the “protein corona” [226]. Nanocarrier surface chemistry, charge, and morphology have been shown to extensively impact immune activation, as reviewed elsewhere [227-229]. In addition, the identity of NPs is redefined by the protein corona due to its impact on pattern recognition receptor (PRR) engagement, activation of the complement cascade, and cellular internalization. Following protein deposition on NP surfaces, leukocytes sense the biomaterial surface by surface receptors, which leads to downstream signaling events, including activation of inflammation-related transcription factors (e.g., NF-kB and NFAT) [230]. These transcription factors further regulate a series of immune activation events such as cytokine and chemokine expression, which not only directly impact immune cell behavior, but also orchestrate global immune activation via modulation of vascular permeability and dilation. Another outcome of leukocyte interaction with biomaterials is the increase in oxidative stress because of enhanced mitochondrial activity (i.e., metabolic changes) and PRR-induced anti-microbial immunity [231]. Recent studies also used the level of reactive oxygen species (ROS) as a measure of immune activation, which could be altered by biomaterial-based immunomodulation [232, 233]. Among mononuclear cells, macrophages and DCs serve as the most effective APCs for T cell activation. In particular, DCs are the primary cell type responsible for cross-presentation and induction of antigen-specific CD8+ T cells. As one of the most heterogeneous cell populations, distinct T cell subsets can be identified by their activation status, antigen experience, and effector functions and play important roles in inducing optimal immune responses. Although T cells are rarely shown to adhere directly onto biomaterial surfaces and be activated hereby, their activation can be tuned by biomaterial-leukocyte interactions [234, 235]. The multiple advantages provided by the physicochemical and mechanistic aspects of nanocarrier-mediated immunomodulation are summarized below and shown in Figure 3.

#### 4.2.1. Enhanced APC internalization

Nanocarriers with tumor-associated antigens (TAAs) are preferentially internalized by APCs, thus offering an increased magnitude of APC activation and dose sparing and leading to enhanced antigen processing and T cell activation [236, 237]. One of the determining factors of the endocytic uptake pathway by APCs is the size of particles that deliver the cancer vaccine components. It has been found that nano-sized particles are readily internalized by pinocytosis, whereas micron-sized particles are taken up by the phagocytic process [238]. A study that compared the uptake of different sizes of antigen-loaded PLGA particles (0.3, 1, 7, and 17 µm) found that smaller particles were readily internalized by DCs, and this was associated with stronger stimulation of in vivo antigen-specific immune responses when tested in murine tumor model [90]. Other studies have shown that nanoparticles less than 100 nm can potentially traffic on their own to the draining lymph nodes (DLNs), where they can be
captured by the LN APCs, which may result in more efficient antigen cross-presentation and CTL priming [239, 240]. In contrast, larger particles normally remain at the vaccination site and are phagocytosed by the migratory APCs, which then migrate to the closest DLN [239, 240]. PDAC is often characterized with strong local immunosuppression and distant immunoremodeling [241], which renders ineffective antigen presentation by APCs and decreased co-stimulatory signaling to T cells. Systemic or intra-tumoral APC activation can be exploited to enhance T cell immunotherapy. Lorkowski et al. prepared lipid-based immune-stimulatory NPs (immune-NPs) for the co-activation of STING pathway and TLR4. The immune-NP is designed to target the tumor local innate immune cells and promote APC activation and proliferation. A high percentage of NP cellular uptake was observed in multiple organs and orthotopic Panc02 tumor concomitantly with increased tumor-infiltrating APCs [242], which is instrumental for T cell priming and recognition of cancer cells.

4.2.2. Biomaterials with inherent adjuvanticity

Some biomaterial-based nanocarriers can provide immunostimulation, resembling conventional vaccine adjuvants. For example, NPs modified with hydroxyl and amino groups induced complement system-mediated immunostimulation [240, 243]. Polyanhydride NPs also showed chemistry-dependent APC activation (e.g., elevated CD80/86 expression, cytokine secretion) [244]. It has been suggested that such non-specific biomaterial-induced adjuvant effects could be attributed to a hydrophobicity-based danger-associated molecular pattern (DAMP)-like mechanism [245].

Figure 3. Advantages of polymeric nanoadjuvants for PDAC immunotherapy. Clockwise from the top, the figure shows how polymeric NPs: enhance exogenous antigen internalization by DCs, which can promote antigen transportation to secondary lymphoid organs and increase antigen persistence; improve antigen cross-presentation by increasing cytosolic delivery of encapsulated payloads in DCs, thus leading to more effective antigen-specific CD8+ T cell activation; enhance ICD and sensitize PDAC to immune cell recognition; induce higher levels of CD8+ T cell activation by licensed DCs or ICD based on in situ vaccination; enable more efficient removal of stroma, and enhance the reversal of immunosuppressive TME. NPs: Nanoparticles; ECM: Extracellular matrix; CAFs: Cancer-associated fibroblasts; DCs: Dendritic cells.
4.2.3. Enhanced cross-presentation and induction of CTLs

Extracellular antigens need to be internalized and presented to major histocompatibility complex (MHC) class I molecules for effective induction of CTLs. Nanocarriers can enhance cytosolic delivery of TAAs, leading to endosomal escape and processing via proteasome into peptides loaded onto MHC I molecules for the induction of anti-tumor, antigen-specific CD8+ T cell immunity. Several endosomal escape mechanisms have been proposed [209]. Among these mechanisms for nanocarrier-induced endosomal release is the “proton sponge hypothesis” [246]. This strategy has already been demonstrated on PDAC models using polyethyleneimine modified aluminum hydroxide NP as a vaccine carrier to a Panc02-OVA tumor [247]. The resulting nanovaccine induced antigen-specific immunity to Panc02 cells and regression of the established pancreatic tumor. Another study used liposome NPs to target mouse CD169+ DCs via ganglioside, a natural ligand of CD169. This NP was shown to increase antigen cross-presentation and target Axl+ DCs derived from PDAC patients [130]. In addition to the reversal of PDAC TME, the use of targeted APC activation could be a powerful approach to further recruit CTLs.

4.2.4. Lymph node delivery

Studies have shown that antigen accumulation at DLNs significantly enhances T cell activation [210]. Conventional routes of vaccine administration induce suboptimal activation of CD8+ T cells due to insufficient antigen-loaded cDC1 migration to LNs [248]. More recent studies with tumor models demonstrated that the co-delivery of adjuvant and antigen to LN is critical for optimal immune activation, making a strong case for NPs capable of loading multiple components [211, 212]. A Japanese study analyzed LN metastasis in 429 PDAC patients and identified high incidence in advanced PDACs [249]. Because of the limited therapeutic measures available to PDAC patients with DLN metastasis, immunomodulatory interventions to LN should get more attention. A case has been made by using PLA microspheres loaded with IL12 (IL12 MSs) to repolarize the pancreatic DLN immune profile in an orthotopic KCKO PDAC model [250]. In this study, IL12 microspheres were tested in combination with stereotactic body radiotherapy (SBRT) and/or lymphatic ablation. IL12 microspheres + SBRT inhibited tumor growth and induced immune profile alteration, including expression of CXCL10, IFNγ, and granzyme B. Interestingly, the DLN excision partially abrogated these effects.

4.2.5. Immunogenic cell death (ICD)

ICD is a specific type of cell death characterized by the release of DAMPs, inflammatory signaling molecules, and in the case of cancer cells, TAAs [251]. ICD provides a combination of antigens, cytokines, and co-stimulatory molecules required for APC activation, and therefore can be instrumental for T cell priming. NPs loaded with cytotoxic reagents have been utilized for anti-tumor therapies by inducing ICD [58, 252]. In addition to the tumoricidal effects, certain types of chemotherapeutics such as DOX and OX have also been reported to elicit ICD and thereby function as in situ vaccination against tumors [251, 253]. A study that investigated the in situ immunization against both B cell (A20) and T cell (EL4) lymphoma tumor models with PLGA particles co-encapsulating DOX and CpG-ODN showed that the combination regimen was effective at generating systemic responses and reducing tumor burden, which was further enhanced by anti-OX40/anti-CTLA4 monoclonal antibody (mAb) therapies to improve T cell activation and overcome immunosuppression [254]. Another recently reported example is the in situ immune stimulation against the B16.F10 melanoma tumor model with PEGylated PLGA NPs encapsulating DOX with or without anti-PD1 [255]. The median survival time of animals was extended to 55 days post-tumor challenge in comparison to 15 and 30 days for naïve and soluble DOX treated mice, respectively [255]. Upon combining the DOX-loaded PEGylated PLGA NPs with anti-PD1 therapy, there was a synergistic effect, and the median survival time was not reached since 60% of mice remained tumor-free at the completion of the study [255]. ICD-inducing nanoplatorms have also been tested in PDAC models. A supramolecular nanocarrier was used to co-deliver photosensitizer and prodrug in a Panc02 tumor model [256]. The NPs were made from self-assembly of cyclodextrin-grafted hyaluronic acid, pyropheophorbide a (photosensitizer), and JQ1 (prodrug). The resulting NPs downregulated Panc02 tumor-associated immunosuppression and elicited ROS-driven ICD. By 40 days post-treatment, the multiple-component NP plus laser excitation significantly prolonged the survival of Panc02-bearing mice compared with control or monotherapy groups. Inhibition of tumor recurrence and metastasis was also observed up to the endpoint of the tumor study. Another study employed OX as the inducer of ICD in the Panc02 tumor model where OX was co-encapsulated with a siRNA against galectin-9/decitabase-1 axis into bone marrow mesenchymal stem cell-derived exosomes [255]. The combination therapy was shown to reverse the M2-like polarization of macrophages in the tumor and significantly inhibited
orthotopic Panc02 tumor growth throughout the 28-day course study. More studies using nano-enabled mechanisms in PDAC models are summarized in Table 4.

**Table 4. Nanoscale immunotherapy studies related to PDAC**

| Nano-enabled mechanism | Nanomaterial composition | Main results | Tumor model | Ref. |
|------------------------|--------------------------|--------------|-------------|-----|
| **Reversal of immunosuppressive TME** | | | | |
| Enhanced cellular uptake and tumor penetration | mPEG-PEI-coated AuNP loaded with ATRA and all-BP4 for stromal modulation | Reversal of activated pancreatic stellate cell; ECM reduction Improved chemotherapy | PANC-1 pancreatic stellate cell co-inoculated subcutaneous xenografts | [21] |
| Nanocarrier enhanced co-delivery and drug efficacy | Self-assembled nanovesicles or lipid bilayer coated mesoporous silica NPs encapsulating inhibitor for immunosuppressive IDO pathway | Induced immunity against subcutaneously injected and orthotopic tumor challenge Increased CTLs, Decreased Tregs | Orthotopic pancreatic implant KPC model | [58] |
| Enhanced biodistribution and tumor accumulation | Liposome-proteamine-DNA NP encapsulating plasmid encoding CXCL12 and IL10 trap | Activation of various suppressed immune cells in TME | Orthotopic, KPC PC, and 4T1 triple-negative breast cancer models | [61] |
| Reduced toxicity, enhanced transfection, and ECM targeting | Calcium phosphate core with thin-film from cholestrol, DOTAP, and PEG conjugated with ECM targeting hFK peptide | Successful transfection, Increased CTL tumor infiltration, Tumor site accumulation, Tumor site accumulation vascular normalization | Orthotopic Panc02 and KPC cell line derived pancreatic tumors | [67] |
| Exosome enhanced endocytosis via anchor protein | Exosomes derived from mesenchymal cells carrying sIRR for Kras | Exosome enabled superior antitumor performance in various in vitro and in vivo cancer models | PANC-1 orthotopic xenograft tumor; KTC and KPC genetically engineered mouse PDAC models | [142] |
| Improved pharmacokinetics and toxicity | Liposome-proteamine-DNA NP encapsulating plasmid encoding CXCL12 and PD-L1 trap | Improved antitumor response against KPC, allografts, and suppressed metastases; Enhanced T cell infiltration | Orthotopic pancreatic implant KPC allograft | [276] |
| Exosome accumulation at the tumor and enhanced payload efficacy | Exosomes derived from mesenchymal cells co-loaded with siRNA and OX | Accumulation of exosomes at the tumor site; Exosome-enhanced downregulation of immunosuppression and ICD; Improved profile of tumor-infiltrating immune cells | Orthotopic Panc02 syngeneic PDAC tumor model | [360] |
| Micelle pH-sensitive co-delivery of GEM | GEM and paclitaxel co-delivery micelles based on a polyethylene glycol-polyarginine-polylysine (PEG-pArg-pLys) platform | Improved chemotherapy and immune cell infiltration; Stroma disruption; Decreased metastasis | MiaPaCa-2 tumor orthotopic PDAC xenograft model | [361] |
| **PDAC nanovaccines** | | | | |
| Conjugated ligand enhanced internalization | Ganglioside-liposome (EPC/EPC/cholesterol-based liposomes) nanovaccine loaded with WT1 or gp100 antigen targeting CD169 | CD169 dependent lipidosome internalization by model DC Activated antigen-specific T cell line Activated patient-derived DCs | Samples derived from PDAC or melanoma human patients | [130] |
| Enhanced cross-presentation | Iodinated cell produced MSLN antigen containing VLPs | Activation of MSLN specific CTL Decrease of tumor-infiltrating Tregs | Orthotopic PDAC syngeneic Panc02 pancreatic cancer mouse model | [362] |
| Viral protein-induced immune stimulation | Insect cell produced MSLN antigen containing VLPs | Proved need for innate immune component IL24p40 and type I interferon Phagocytose targeting in TME | PC peritoneal dissemination model | Orthotopic PDAC syngeneic Panc02 pancreatic cancer mouse model | [362] |
| ICD TME targeting | Nanoparticulated mushroom Schizophyllan complexed with a humanized TLR9 agonistic CpG DNA | Tumor site accumulation | Orthotopic PDAC syngeneic Panc02 pancreatic cancer mouse model | [363] |
| Cationic liposome enhanced CpG delivery, Enhanced cytotoxic delivery | Peptide-CpG-DNA-liposome lipoxins vaccine encapsulating TM4SF5 antigen | Antibody-mediated cancer cell inhibition Prophylactic tumor prevention | Transfected Panc02 human TM4SF5 expressing cancer model | [364] |
| Micelle enhanced stability and gene delivery | PEG cationi and DNA polypex micelles encapsulating gene encoding SART3 antigen, adjuvant CD40L, and GM-CSF | Observed cytotoxicity and proliferation for splenic CTL and NK cells; Therapeutic vaccination against various tumors; Analysis by CD4/CD8 T cell depletion assay | Various cancer cell line and tumor model | [364] |
| Enhanced antigen delivery, cytotoxic delivery, and cross-presentation | Polyethyleneimine modified aluminum hydroxide NPs | In vitro DC activation and cross-presentation assay Vaccine-induced activation and proliferation of IFN-γ expressing CTL; Inhibition of established Panc02 tumor | Panc02 subcutaneous syngeneic pancreatic tumor model | [247] |
| **Other nanoscale immunotherapeutic strategies** | | | | |
| Enhanced biodistribution and prolonged delivery | Lipid calcium phosphate NPs encapsulating dsRNA | Induction of Th1 response Increased CTL activation over Treg Analysis by CD4/CD8 T cell depletion assay Inhibition of established pancreatic tumors | Orthotopic KPC allograft PC tumor model and subcutaneous allograft BPD6 melanoma tumor | [60] |
| Enhanced NP biodistribution and cellular uptake | Lipid, cholesterol, and PEG-based NPs encapsulating STING and TLR4 agonist | Increase of tumor-infiltrating immune cells Inhibition of established subcutaneous Panc02 tumor | Orthotopic and subcutaneous Panc02 syngeneic pancreatic tumor model | [242] |
| LN delivery and prolonged release | PLA microspheres loaded with IL12 | Intratumoral injection of IL12-MBs altered DNL cytokine profile; IL12-M5 plus SBRT efficacy was reduced by DNL ablation | Orthotopic KCKO tumor model | [250] |
| Co-loading by self-assembled NP and tumor-targeting | Supramolecular NP self-assembled from cyclodextrin, photosensitizer, and prodrug Hyaluronic acid-Porphyrinophobide and JQ1 | Blockade of immunosuppression molecules; ROS-driven ICD; Local and systemic tumor inhibition; Enhancement of immunogenicity; Promote intertumoral infiltration of T lymphocytes Decreased Notch signaling and mitochondria-dependent apoptosis; In vitro inhibition of human PC cell line growth | Subcutaneous and orthotopic Panc02 syngeneic pancreatic tumor model | [256] |
| Exosomal targeting of Notch pathway protein | Pancreatic cell-derived exosomal NPs | | Various human PC cell lines | [365] |
| Nanocarrier enhanced delivery and reduced toxicity | PEG-PLGA NPs encapsulating ICD inducer oxaliplatin | Induced IFNγ expressing tumor-infiltrating CD8 T cell | Subcutaneous Panc02 syngeneic pancreatic tumor model | [366] |
4.3. Nanocarriers for PDAC immunotherapy

The approaches and concepts described in Sections 4.1 and 4.2 have led to the design and study of nanocarrier-enabled PDAC immunotherapies. From the identification of novel TAAs to the preparation of nanoformulations to the characterization of immune activation and anti-tumor performance in various PDAC tumor models, researchers are moving forward to synergistic nano-driven immunotherapies for optimal anti-tumor efficacy. Table 4 lists nanocarrier-enabled PDAC immunotherapies applied in distinct modalities (e.g., TME reversal, nanovaccine) that have been evaluated in various types of PD models.

4.4. PDAC tumor-associated antigens (TAAs)

Various TAAs have been investigated for both targeted delivery of therapeutic and diagnostic agents and for developing immunotherapy for PDAC. The majority of TAAs initially described for various cancers, including PC, are cell surface glycoproteins and cell surface receptors that are either aberrantly glycosylated and/or overexpressed and were initially used as biomarkers. Subsequently, several of these TAAs were exploited for payload delivery of therapeutic and imaging agents or direct targets for immunotherapy, antibodies, and small molecule drugs (Table 2). PDAC is characterized by overexpression of several mucins, high molecular weight glycoproteins that are either cell-surface tethered or secreted [257]. Most cancer-associated mucins are encoded by multi-exon genes and characterized by variable number tandem repeat (VNTR) domains that are heavily O-glycosylated and secreted. By virtue of their overexpression, extensive splicing, mutations, and aberrant glycosylation in cancer, carcinoma mucins are promising neoantigens, while the presence of repetitive VNTR epitopes makes them excellent targets for payload delivery [257, 258]. Consequently, several membrane-tethered (MUC1, MUC4, and MUC6) and secretory (MUC5AC) mucins have been explored as immunogens that were delivered using nanocarriers and for the development of immunotherapies in PDAC [258-262]. Several other cell surface glycoproteins (carcinoembryonic antigen-CEA), mucin-associated carbohydrate epitopes (Sialyl T, Sialyl LewisX), and mucin-interacting proteins (mesothelin, galectins) have also been investigated for PDAC immunotherapy [263-267]. Similarly, antibodies and ligands of several growth factor receptors (EGFR, HER-2, and VEGFR) have been used for the delivery of therapeutic and diagnostic payloads using nanocarriers in PDAC [202, 268-272]. In addition to cell surface TAAs, tumor-specific intracellular targets (K-Ras^{G12D}, telomerase) have been explored for the immunotherapy of PDAC. Various PDAC TAAs that have been explored for payload delivery are summarized in Table 2, while preclinical and clinical studies investigating their utility for immunotherapy are reviewed elsewhere [10, 273-275].

Due to the uniquely immunosuppressive TME associated with PDAC, immunomodulation strategies have focused on normalizing the desmoplastic stroma and restoring immune cell function and infiltration (Table 4). A promising nanoscale strategy was described by two studies from the Huang group [62, 276]. Plasmid genes encoding IL10, CXCL12, or PDL1 protein traps were encapsulated and delivered by liposome-protamine-based NPs for transfection. The delivery of high-affinity trap protein was designed to compete with the binding of the cytokines to their cognate receptors to interfere with factors that contribute to the immunosuppressive TME. In both studies, the NPs were shown to accumulate preferentially at the site of the tumor and induce downregulation of immunosuppressive response in an orthotopic tumor model of developed by implantation of KPC cells [62, 276]. Nanoscale formulations have also been exploited for targeting the delivery of TAAs as nanovaccines. Liposome-based nanocarriers represent the most well-studied platform in human cancer vaccine clinical trials [277, 278]. A liposome carrier was conjugated with ganglioside, a CD169 ligand, to facilitate the targeting and delivery of PDAC antigen WT1 to CD169^+ APCs in patients. The resulting liposomal NP simultaneously delivered TLR4 ligand monophosphoryl lipid A (MPLA) and WT1 antigen to various types of DCs and was shown to induce the in vitro expression of IFNγ from a T cell line [130]. Another study used PDAC mesothelin (MSLN) antigen-containing virus-like particles (VLPs). VLPs are considered effective carriers for immunotherapy due to their intrinsic ability for immunostimulation. Therapeutic vaccination with VLPs containing MSLN induced CTL responses and limited the expansion of Treg cells following orthotopic implantation of Panc02 tumor cells, resulting in inhibition of tumor progression [279].

4.5. Combination nano-platforms for CTL induction and tumor control

A key advantage of nanoscale delivery systems is their ability to combine multiple components/payloads. Nanocarriers can optimize the delivery of diverse payloads, coordinate co-delivery of multiple payloads, enhance their synergistic effects, and provide immunostimulation. For example, LCP NPs were loaded with 5’triphosphate double-stranded
BCL2 siRNA and conjugated to aminoethyl anisamide (AEAA) [60]. LCP NPs are ideally suited for ppp-dsDNA delivery because the phosphate-rich payload is easily loaded into the phosphate-rich particles [280]. AEAA is the ligand for the sigma-2 receptor that is upregulated in many PCs [281]. Its conjugation to the NP improved localization into tumor cells and tumor-adjacent fibroblasts in a KPC mouse model. This is the ideal location for ppp-BCL2 dsRNA delivery because it simultaneously acts as a RIG-I agonist inducing pro-CTL Th1-skewing (e.g., IFNα/β) cytokines and silences the anti-apoptotic BCL2 gene, making the tumor more vulnerable to the immune response.

Another nano-system combines the activity of the small molecule IDO1 inhibitor indoximod (IND) with OX-loaded NPs [58]. IND can help reverse the immunosuppressive TME by maintaining local tryptophan levels [282], but the drug has poor retention in the TME when delivered orally [283]. To overcome this, a phospholipid group was added to IND, creating a produg that self assembles into spherical nanovesicles in an aqueous solution. This lipid bilayer was stabilized with MSNs, which are ideal for the release of loaded OX, an inducer of ICD associated with KPC cells [58]. This approach not only improved the pharmacokinetic stability and tumor penetration of both drugs, but co-delivery produced a synergistic improvement in the TME CD8+/Foxp3+ ratio, DC intercalation, and tumor control in a KPC mouse model.

4.6. Overcoming immune exclusion of CTLs

While the generation of tumor-specific CTLs is an important step in anti-cancer immunotherapy, the effectiveness of the immune response is limited by access to the tumor itself. As mentioned in Section 2, a hallmark of PDAC is the presence of extremely desmoplastic stroma, making most pancreatic cancers immune-excluding tumors or “cold tumors” and shielding them from CTL activity. However, depletion of the stroma alone has proven detrimental in some PDAC models, allowing the escape of a less differentiated, more aggressive tumor phenotype and the infiltration of undesirable regulatory B and T cells [33, 284]. One strategy to address this issue is to improve CTL infiltration without disrupting the fibrous component of the desmoplastic stroma by normalizing intratumoral vasculature. To this end, cyclopamine (CPA), an SHH pathway inhibitor, and PTX, a chemotherapeutic agent, were encapsulated into biodegradable polymeric micelles [285]. SHH activates CAFs and contributes to the development of desmoplastic stroma, but excessive ablation leads to increased metastasis [33]. However, small doses of CPA delivered by the micelles increased intratumoral vascularization without reducing collagen content and further controlled tumor growth with localized PTX delivery. This led to increased CTL infiltration, slowed tumor progression, and increased sensitivity to anti-PD-1 in murine PDAC models without the systemic toxicity associated with PTX [53, 285].

Another approach is to disrupt the fibrous tissue and tumor growth simultaneously to prevent increased metastasis. This has been accomplished in an animal model using a cholesterol-modified CXCR4 antagonist (PCX) that self-assembles into NPs. These particles have been shown to limit tumor invasiveness by blocking CXCL12/CXCR4 signaling and can be simultaneously used as a vector for transfection [286]. In one study, PCX NPs were used to transfect tumor cells with a siRNA against NCOA3, a key regulator of PDAC pathology (e.g., it regulates muncin, enhances inflammation, and promotes tumor growth) [287]. In another study, PCX was used to encapsulate two RNA therapeutics: anti-miR-210 and siKRAS\textsuperscript{G12D} [288]. miR-210 is a hypoxia-induced miRNA important in the induction and activity of activated pancreatic stellate cells (PSCs) [289], while KRAS mutations are central drivers of most PDACs [290, 291]. In both studies, PCX NPs increased perfusion of the tumor without detrimental effects, reducing both primary tumor size and metastatic events.

While some models of stroma-only targeting have reduced PDAC survival, a multi-faceted “nano-sapper” strategy utilizing a CaP liposome carrier has been shown to co-deliver phosphor-alpha-mangostin (PM), a prodrug that reduces liver fibrosis [292], and the pleiotropic inflammatory cytokine LIGHT [293, 294] delivered via plasmid vector [67]. The CaP nanocarrier was decorated with an FHK peptide to target the liposome against tenascin-c expressing PSC surrounding the tumor [295, 296]. While this regimen did not target tumor cells directly, it effectively attenuated the physical barrier to allow increased CD4+ and CD8+ T cell infiltration. This treatment also reduced overall tumor infiltration of regulatory immune cells and inhibited tumor progression in murine PDAC models.

Other approaches in PC immunotherapy have focused on SLNs, and hybrid MSNs. SLNs facilitate a more precise release of the immune reagents, mitigate off-target CTL responses, and effectively harness the humoral and cellular immune responses against cancer cells [134]. Stimuvax (i.e., MUC1-specific), Tecemotide (i.e., MUC1-specific), and sHER2+AS15 are notable examples of liposome-based cancer nanovaccines that have progressed through phase-II/III clinical trials to treat melanoma and NSCLC, breast cancer, and PDAC, respectively.

https://www.thno.org
Recently, various immunomodulator or agonist-loaded biodegradable MSNs have been studied for cancer immunotherapy [297, 298]. In one study, MSNs entrapping Ca/Mg/Zn was used as a biodegradable adjuvant to stimulate Th1-skewed immune responses to ovalbumin (OVA) and protect against E.G7-OVA lymphoma [298]. Researchers have also used PD-1-based tumor targeting in concordance with inhibition of TGF-β pathways and showed improved survival in cancer-bearing mice [299]. Additionally, using a pilot ex vivo study, T cells were loaded with SPION in order to facilitate T cell accumulation in the tumor using an external magnetic field [296].

4.7 Nanoparticulate systems to promote immune checkpoint therapy for PDAC

Despite the growing number of PDAC clinical trials involving immune checkpoint inhibitors (ICI) [300], pembrolizumab is the only FDA-approved anti-PD1 inhibitor for a fraction of PDAC patients with repair-deficient mismatch and instability-high microsatellite [301]. The application of ICI was hindered by the non-inflamed nature of the pancreatic tumor and therefore resulted in a low frequency of existing tumor-specific T cells, which was further complicated by the immunosuppressive TME. ICI can also require repeated and high doses, which can lead to immunotoxicity [302] and other adverse events [303]. Even combination with chemotherapy or other types of immunotherapies provided limited improvement. A recently completed phase II trial using GVAX and Listeria-based vaccine reported efficacy with nivolumab (anti-PD1) on patients with metastatic PDAC [304]. The nivolumab (3 mg/kg) was administrated intravenously every 3 weeks for 6 cycles. Albeit promising CD8+ T cell increases and reduced immunosuppression in patients, the use of nivolumab did not increase overall survival. A higher-grade adverse event rate (≥ 3) was also reported, emphasizing opportunities to optimize ICI delivery and manage immune activation-related toxicity. In this regard, the use of nanocarriers could be a useful approach to enhance ICI. Many efforts have focused on targeting specific cell subsets [305, 306], normalizing TME [307], and increasing tumor immunogenicity [308, 309]. More recently, several studies have described nanocarrier-enhanced ICI immunotherapy against PDAC models in mice [256, 310, 311]. In addition, Yu et al. demonstrated a comprehensive stimuli-responsive NP system to induce hyperthermia with the goal of overcoming tumor barriers and promoting ICI [311]. The anti-PD-L1 molecule was released from the dual-responsive liposome NPs to overexpressed fibroblast activation protein and irradiation. The NPs were shown to accumulate at the orthotopic tumor, increase T cell tumor infiltration, and reduce both primary and metastatic tumors. Additional nano-enabled approaches are being studied for promoting ICI in PDAC.

5. Perspectives and outlook

Despite decades of progress in our understanding, PDAC remains one of the most lethal and challenging human malignancies to treat. Although more basic research and clinical studies are needed to develop potent treatments for PDAC, the advent of nanocarrier-based treatments holds immense promise to enhance patient survival rates. Some areas of future research in this area and their associated challenges are provided below.

The pancreatic TME is one of the critical drivers of therapy resistance. The obstructive stroma not only impedes the delivery of chemotherapeutic agents, but in addition various secretory components, particularly the ECM, proteases, and cytokines also orchestrate the development of an immunosuppressive milieu. While stromal targeting was envisioned to revolutionize the landscape of PC therapy, the early enthusiasm was tempered by the failure of clinical trials targeting pro-fibrogenic pathways, particularly SHH using pharmacological agents [295, 312, 313] and enzymatic degradation of ECM using PEGylated hyaluronidase [Pegvorhyaluronidase alfa (PEGPH20)] [314, 315]. However, the focus now has shifted towards stromal modulation rather than depletion (unlike SHH inhibitors and hyaluronidase, which can also lead to altered tumor immune microenvironments). In fact, several anti-stromal therapies have demonstrated an altered immune landscape in tumors, including enhanced T cell infiltration and changes in macrophage polarization, thereby sensitizing the tumor to immune checkpoint blockade agents [316]. Several clinical trials are now examining anti-stromal agents in combination with immune checkpoint blockade agents. Nanomedicine is providing some answers, such as NP-encapsulated SHH inhibitors that provided stromal modulation [285]. Similarly, Losartan, an angiotensin II receptor antagonist, has shown promise in vascular and stromal remodeling and has been demonstrated to enhance the delivery and efficacy of chemotherapy [317, 318]. Variable performance of anti-stromal therapies can be attributed to the heterogeneity and plasticity of stromal cells, particularly CAFs, whose diverse origins and phenotypes are only beginning to be understood. While NP-based therapies are believed to accumulate in the sleeves of the tumor vasculature due to the EPR effect, the dense stroma limits their
delivery. Thus, evaluating NPs in conjunction with stromal modulators like Losartan and other agents that enhance perfusion can potentially improve intratumoral delivery.

Advancements in polymer design and chemistry have culminated in the synthesis of versatile polymeric delivery systems for encapsulation of TAAs and immune adjuvants. Specifically, controlled reversible-deactivation radical polymerization mechanisms such as reversible addition-fragmentation chain transfer (RAFT) polymerization and atom transfer radical polymerization have resulted in the production of well-characterized polymers and facilitated the polymerization of multifunctional monomers [319]. For example, RAFT polymerization has been exploited to synthesize versatile amphiphilic copolymers comprising a polycation-rich polymer (dimethyl aminoethyl methacrylate for CpG ODN complexation) with a pyridyl disulfide functional group (for antigen conjugation) and a hydrophobic endosome-lytic component (for endosomal escape), which form self-assembled micelles and enhance antigen cross-presentation by promoting cytosolic delivery. These micelles enable dual delivery of both tumor antigen and immunostimulatory CpG ODN [320]. Additionally, RAFT polymerization has been employed to synthesize mannose- and acetylglucosamine-containing glycopolymer delivery systems capable of targeting C-type lectin receptors, which are expressed on APCs such as DCs and macrophages [321, 322]. Such molecular targeting capabilities would confer an additional level of targeting specificity toward the rational formulation of PDAC immunotherapies.

Nano-enabled strategies can also improve PDAC sensitization to chemotherapy by combining the delivery of chemotherapeutic agents, small molecule drugs, and gene therapy. However, despite this diversity, these strategies rely upon the induction of the patient’s natural anti-tumor immune response. While there has been some success with this approach, a potential avenue for improvement is the concomitant induction of a PDAC-specific CTL response. In this regard, combining targeted nano-driven immunotherapy with PDAC stromal penetration and accumulation of chemotherapeutic agents within tumors could be beneficial. The success of such approaches is predicated upon tailoring them for PC patients via genetic screening and characterizing tumors in clinical trials to better understand tumor resistance to chemotherapeutic drugs. Combining nanocarrier treatments or immunotherapies with ICI is a highly promising approach for PDAC that can abrogate the immunosuppressive TME, enhance tumor immunogenicity, and extend patient survival times. We anticipate an increase in the number of clinical studies that will pursue such strategies.

The development of multifunctional NPs with diverse and complementary functionality can be used to enhance the efficacy of PDAC treatments. Multifunctional NPs can accommodate synergies in terms of co-delivery of diverse payloads (e.g., therapeutics, immune-stimulatory molecules, and TAAs), targeting capabilities, and theranostic functionality. If successful, these multifunctional NPs can provide dose-sparing, reduce cost, and lower the toxicity of PDAC therapeutics. Such versatile approaches can also be used to treat metastasized tumors leading to a “systems approach” that anticipates adverse events and broadens therapy options.

Therapeutic strategies using EVs and exosomes have progressed rapidly in recent years [323]. Exosomes are being envisioned as an alternative natural delivery system for targeted therapeutics. Additionally, the introduction of exosome delivery, as well as molecular and nanotechnological advances in precision medicine, is enabling the scientific community to develop improved treatment options [324]. This is exemplified by recent efforts to utilize reassembled pancreatic tumor cell-derived exosomes for delivering photosensitizer to tumors for photoacoustic imaging-guided photodynamic and immunotherapy [325]. Despite these advancements, several challenges exist with respect to the large-scale production and purification of EVs and particularly exosomes. While MSC-derived exosomes have been used in preclinical and clinical studies, their interactions with the components of the immune system remain poorly understood. Other hurdles include the need for a gold-standard method to isolate and precisely identify exosomes and an ideal low-cost strategy with high reproducibility and efficient exosome purification. Furthermore, most exosome engineering applications targeting PDAC treatment are largely limited to pre-clinical studies. Advancing research to overcome these shortcomings could pave the way to novel therapies in PDAC and other cancers.

Nanocarrier-based approaches have been predominantly employed to deliver miRNA, siRNA, and plasmids for gene silencing and expression. These approaches have their own limitations. While the gene-silencing effects of siRNA are short-lived in vivo, miRNAs regulate multiple targets that can lead to off-target effects. CRISPR-Cas9 based approaches have emerged as highly selective and effective gene-expression manipulation platforms. Recently
nanocarrier-based delivery of CRISPR/Cas9 system has been used for manipulation of tumor microenvironment for modulation of response to immunotherapy in conjunction with chemotherapy and photodynamic therapy in melanoma [326, 327]. It will be of interest to evaluate similar systems for the modulation of pancreatic TME and augment response to chemotherapy and immunotherapy.

PDAC is immunologically cold due to the lack of neoantigens and other immunosuppressive mechanisms that operate in the TME. Recently, it has emerged that it is not the neoantigen quantity but quality that dictates the effectiveness of immune response and patient outcome [262]. The advent of personalized medicine and advances in computational and data analytics has encouraged greater levels of genomic, transcriptomic, and epigenomic profiling, TCR sequencing, and neoantigen profiling in conjunction with mutational loads. Integration of such data emanating from preclinical and clinical studies can help identify meaningful antigens that may not be abundant but are effective, and the nature of immune responses likely to be elicited by these antigens can be predicted. Modeling these aspects in preclinical studies can pay rich dividends not only in developing effective vaccines but also in monitoring/characterizing immune responses more dynamically in clinical trials. Informatics methods can also help determine the compatibility of a given neoantigen with nanocarrier platforms, leading to rational design approaches.

The field of nanocarrier-based therapies has dramatically expanded over the past several years. However, only a few anticancer nanomedicines, including drug-antibody conjugates, have thus far made it to the clinic. In total, there are nearly 250 clinical trials in the United States evaluating the potential clinical benefit of NP-based formulations. Most of these clinical studies are performed as combination therapies, while only a few studies are focused on the use of NP-based formulations as monotherapies. Advancing NP-based delivery systems from the laboratory bench to the bedside requires addressing challenges. One of these challenges is that results generated from in vivo efficacy and safety studies typically performed in animal models do not necessarily reflect equivalent outcomes in humans since the in vivo fate of a tested nanomedicine or nanovaccine and its interaction with blood components can be highly variable [328, 329]. Another limitation is the difficulty that can be encountered in attempting to scale up the production of complex nanocarrier systems, which would be necessary for translation to the clinic. A further challenge that may impact the progress of nanomedicines to the clinic is that there are few contract facilities that have the capacity to reproducibly synthesize complex nanomedicines under cGMP conditions for use in clinical trials. The traditional approach of developing and exploring new anti-cancer nanomedicines involves varying certain parameters such as size and surface charge or chemistry. New strategies such as microfluidics or nanofluidics can help generate large libraries, which can facilitate the systematic screening of multiple parameters to maximize opportunities for the rational design of anti-cancer nano-formulations. Such approaches can enhance the success rate in terms of clinical performance and high-impact care for PC patients.

**Abbreviations**

- APC: antigen-presenting cells
- ATF: amino-terminal fragment
- AuNPs: gold nanoparticles
- BBB: blood-brain barrier
- CAF: cancer-associated fibroblast
- CAR-T cell: chimeric antigen receptor T cell
- DEX: dexamethasone
- DOX: doxorubicin
- DSPE: 1,2-distearoyl-sn-glycerol-3-phosphoethanolamine-N-amino
- DTX: docetaxel
- ECM: extracellular matrix
- EMA: European medicine agency
- EMT: epithelial to mesenchymal transition
- FDA: food and drug administration
- FOLFIRINOX: folinic acid, 5-fluorouracil, irinotecan, and oxaliplatin
- GEM: gemcitabine
- IFP: interstitial fluid pressure
- KRAS: kirsten rat sarcoma viral oncogene homolog
- mCRPC: metastatic-castration resistance prostate cancer
- MnMEIO: manganese-doped magnetism-engineered iron oxide
- MRI: magnetic resonance imaging
- MSC: mesenchymal stem cells
- MSN: mesoporous silica nanoparticle
- MTAl: microwave induced thermoacoustic imaging
- Nab-PTX: nano-albumin bound-paclitaxel
- NIFR: near-infrared fluorescence imaging
- NK cell: natural killer cell
- NP: nanoparticle
- NSCLC: non-small cell lung cancer
- OX: oxaliplatin
- PC: pancreatic cancer
- PD-1: programmed cell death receptor-1
- PDAC: pancreatic ductal adenocarcinoma
- PDEAEM: poly(diethylaminoethylmethacrylate)
- PDT: photodynamic therapy
- PEG: polyethylene glycol
- PGA: poly(L-glutamic acid)
- PLA: polyactic acid
- PLGH: poly(DL-lactide-co-glycolide)
- PTT: photothermal therapy
- RIG-1: retinoic acid-inducible gene-1
- SHH: sonic hedgehog
- SPION: superparamagnetic iron oxide nanoparticle
- TME: tumor microenvironment
- t-PA: tissue plasminogen activator
- uPAR: urokinase plasminogen activator receptor

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MJ, BN, and AKS conceived the idea and designed the framework of the review article. LL, PGK, SKG, and MN contributed equally to this manuscript, LL, PGK, SKG, MN, and EIW completed the manuscript, tables, and designing of the figures with the help of JCC and BW. PK and MJ have done the final formatting with the references and figures. SKM, MJW, SK, JCS, and SKB critically reviewed the manuscript and provided feedback.

Competing Interests
Balaji Narasimhan and Michael J. Wannemuehler are co-founders of ImmunoNanoMed Inc., a start-up with business interests in the development of nano-based vaccines against infectious diseases. Narasimhan also has a financial interest in Degimflex LLC. Surya K. Mallapragada is a co-founder of Degimflex LLC, a start-up with business interests in the development of flexible degradable electronic films for biomedical applications. She also has a financial interest in ImmunoNanoMed Inc. Surinder K. Batra is a co-founder of Sanguine Diagnostics and Therapeutics Inc, a company focused on developing mucin-based diagnostic and therapeutic strategies for human cancers. The other authors disclosed no potential conflicts of interest.

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