Mo doped TiO$_2$: impact on oxygen vacancies, anatase phase stability and photocatalytic activity

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Abstract
This work outlines an experimental and theoretical investigation of the effect of molybdenum (Mo) doping on the oxygen vacancy formation and photocatalytic activity of TiO$_2$. Analytical techniques such as x-ray diffraction (XRD), Raman, x-ray photoelectron spectroscopy (XPS) and photoluminescence (PL) were used to probe the anatase to rutile transition (ART), surface features and optical characteristics of Mo doped TiO$_2$ (Mo–TiO$_2$). XRD results showed that the ART was effectively impeded by 2 mol% Mo doping up to 750 °C, producing 67% anatase and 33% rutile. Moreover, the crystal growth of TiO$_2$ was affected by Mo doping via its interaction with oxygen vacancies and the Ti–O bond. The formation of Ti–O–Mo and Mo–Ti–O bonds were confirmed by XPS results. Phonon confinement, lattice strain and non-stoichiometric defects were validated through the Raman analysis. DFT results showed that, after substitutional doping of Mo at a Ti site in anatase, the Mo oxidation state is Mo$^{6+}$ and empty Mo-$s$ states emerge at the titania conduction band minimum. The empty Mo-$d$ states overlap the anatase conduction band in the DOS plot. A large energy cost, comparable to that computed for pristine anatase, is required to reduce Mo–TiO$_2$ through oxygen vacancy formation. Mo$^{5+}$ and Ti$^{3+}$ are present after the oxygen vacancy formation and occupied states due to these reduced cations emerge in the energy gap of the titania host. PL studies revealed that the electron–hole recombination process in Mo–TiO$_2$ was exceptionally lower than that of TiO$_2$ and rutile. This was ascribed to introduction of 5$s$ gap states below the CB of TiO$_2$ by the Mo dopant. Moreover, the photo-generated charge carriers could easily be trapped and localised on the TiO$_2$ surface by Mo$^{6+}$ and Mo$^{5+}$ ions to improve the photocatalytic activity.

1. Introduction

Titanium dioxide (TiO$_2$) has been identified as an interesting nanomaterial in the 21st century, owing to its promising physical, chemical and optical properties for numerous eco-friendly applications, such as water treatment, air purification, energy production and self-cleaning coatings using solar light [1]. The commercialisation of photocatalysis technology has gained significant interest in recent decades. The photocatalysis concept has been successfully established for various commercial products, such as cement [2], air purifier [3], paints [4], water filter [5], deodorisers [6], mosquito repellent fabrics [7], and antimicrobial
coatings [8, 9]. The most commonly existing crystalline polymorphs of TiO₂ are anatase, rutile and brookite [10–12]. Anatase is accepted to be the more active phase of TiO₂ and is preferred by the ceramic industries to fabricate light active antimicrobial indoor building materials such as ceramics, glass, tiles and sanitary surfaces [13, 14]. This requires thermal stability of the anatase phase under typical ceramic processing conditions. TiO₂ anatase is mainly fabricated at low calcination temperatures (~500 °C) to prevent the anatase to rutile phase transition (ART) [15–17], which produces the less photo-active rutile phase. The photo-activity of anatase arises from its appropriate band edge positions, electron affinity, ionisation potential, and the long lifetime of charge carriers [10, 12, 18]. Moreover, transient photo-conductance analysis has revealed that the electron–hole recombination phenomena in anatase (101) phase is much slower compared to rutile (110), which is credited in part to the indirect band gap of anatase [11, 19].

The unit cells of anatase and rutile phases are composed of TiO₆ octahedra with titanium atoms at the centre and oxygen atoms at the vertices [20]. Both anatase and rutile have a tetragonal primitive cell with space groups I₄₁/amd for anatase and P₄₂/mbm for rutile [20]. The octahedral structures of the anatase crystal has a distorted four edge sharing centre (4 corners and 4 edges), whereas the rutile owns a non-distorted two edge sharing centre (2 corners and 6 edges) [21]. The ART phase transformation is believed to occur via contraction of the c-axis, changes in lattice parameters and structural reformation (breaking and making of bonds) [13, 21]. TiO₂ anatase phase is easily prepared at a calcination temperature around 500 °C, owing to its low surface free energy [13, 20]. The phase transformation of TiO₂ mostly relies on surface defects (oxygen vacancies, Ti interstitials), crystal strain, particle size, existence of additives or dopants, and calcination conditions [20–22]. ART of TiO₂ at high temperature could be controlled by the addition of metal ions, suitable chemical modifiers and an appropriate synthesis method [13]. Doping with metal ions is one of the profitable ways to retard the ART [14, 21, 23–31]. Metal ions could improve the thermal stability of TiO₂ through the reduction in contact points, and nucleation sites [32].

Generally, doping of an element with higher oxidation state compared to Ti⁴⁺ would improve charge carrier separation on the photocatalyst surface [33]. Molybdenum (Mo; with a highest oxidation state of Mo⁶⁺) as a dopant is inexpensive, non-toxic and has high solubility in the TiO₂ anatase lattice [33]. The ionic radius of Mo⁶⁺ is almost identical to that of Ti⁴⁺, being 0.62 nm and 0.686 nm, respectively, and, therefore, Mo⁶⁺ ions could easily replace Ti⁴⁺ ions in the anatase crystal lattice [34, 35]. This kind of doping would minimise the lattice distortion [35, 36]. Mo doping could also generate energy states within the band gap of TiO₂ to enhance the light absorption and minimise the electron–hole recombination [35–37]. Khan and Berk suggested that an impurity level of Mo⁶⁺/Mo⁵⁺ (Mo⁶⁺ 4d⁰ 1e⁻ → Mo⁵⁺ 4d⁰) could be generated below the conduction band (CB) of TiO₂. During photoexcitation, electron transition could occur from the 0 2p valence band (VB) of TiO₂ into the Mo⁶⁺/Mo⁵⁺ impurity level and then to the CB of TiO₂ through d(Mo⁵⁺)–d(Ti) transition [38]. The photo-induced electrons could initiate the reduction of Ti⁴⁺ ions to Ti³⁺ states at the surface. Moreover, the calcination process creates oxygen vacancies. The substitution of Mo dopant in the TiO₂ crystal lattice could strongly influence the number of oxygen vacancies due to the charge compensation. The formation of Ti³⁺ surface defects and oxygen vacancies could amplify the photocatalytic activity of Mo–TiO₂ via creating new energy levels and capturing of CB electrons at the surface after the relaxation process [38].

Kemp and McIntyre [39] investigated the photocatalytic activity of Mo–TiO₂ for the degradation of polyvinylchloride. XRD results revealed that 34% of TiO₂ anatase content was retained by 1% Mo doping at a 600 °C calcination temperature. Fisher et al [40] studied the antimicrobial property of Mo–TiO₂ coated films on the soiled surfaces in a beer industry under visible light irradiation. The coatings were fabricated on a stainless steel substratum by a magnetron sputtering ion plating technique with the aim to avoid microbial fouling. The bacterium was selected through the isolation of microorganisms on the soiled surface. Mo–TiO₂ coated films showed five-log reduction against Escherichia coli under dark and light conditions. Mo–TiO₂ coatings could function as a secondary barrier to restrain the microbial contamination. Recently, Miljević et al [33] examined the photocatalytic (coated on glass substrate) and self-cleaning (coated on brick and stone) efficiency of Mo–TiO₂–layer double hydroxide (LDH) nanocomposite coatings under visible light irradiation. The results showed that the photocatalytic and self-cleaning properties of Mo–TiO₂–LDH (Mo/Ti = 0.03 mass ratio) were higher than that of TiO₂–LDH. After 24 h of light irradiation, the water contact angle (WCA) of Mo–TiO₂–LDH coated brick (87°) and stone (36°) was significantly decreased as compared to uncoated brick (105°) and stone (58°), suggesting hydrophilicity of the coating. In another study, Yoon et al [41] reported the photocatalytic activity of transparent Mo–TiO₂ (Mo = 3 at%) films templated using cellulose nanocrystals (CNCs). The optical analysis showed that the visible light absorption capability of Mo–TiO₂–CNCs was significantly higher than bare TiO₂.

The above studies show that Mo is a potential dopant to improve the photocatalytic performance of TiO₂. Mo doping could influence the surface characteristics, oxygen vacancies, crystallinity and formation of Ti³⁺ centres, however, there is still no comprehensive studies on the antimicrobial activity of high temperature stable anatase Mo–TiO₂. Thus, the focus of the present investigation is to study systematically the influence of Mo
doping on the phase stability of anatase, formation of oxygen vacancies, and the photocatalytic activity to show that Mo doping could preserve the anatase content at high calcination temperature and thus enhance the activity of TiO₂. A comprehensive analysis on the relationship between the dopant concentration and the surface characteristics of TiO₂ is discussed. Electron–hole recombination was studied through photoluminescence (PL) spectra. Density functional theory (DFT) calculations were also performed to examine the Mo oxidation state and the formation energy of oxygen vacancies and its role in the oxidation states of the cations and the resulting electronic structure, which is vital for the photocatalytic activity. The photocatalytic activity of Mo-doped anatase was studied using the disinfection of total bacteria in wastewater under UVA-LED light irradiation. The result demonstrates that Mo is a significant dopant to enhance the photocatalytic activity of TiO₂ anatase.

2. Materials and methods

Analytical grade chemicals were used in this study. All the chemicals were used as received without further purification.

2.1. Synthesis of Mo–TiO₂

In a typical procedure to prepare 0.5 mol% Mo–TiO₂, titanium isopropoxide (TTIP; 41.81 ml) was mixed with isopropanol (200 ml) under stirring for 15 min, denoted as solution A. In the meantime, solution B was prepared by mixing 0.1225 g of ammonium molybdate tetrahydrate ((NH₄)₆Mo₇O₂₄·4H₂O) in 200 ml of double distilled water under vigorous stirring for 15 min. Afterwards, solution B was added drop by drop into solution A to initiate the hydrolysis process under stirring for 30 min. The resultant milky white solution was dried at 100 °C for 24 h. The amorphous powders were then calcined at various temperatures (500 °C, 600 °C, 700 °C, 750 °C, and 800 °C) in a muffle furnace with a heating rate of 10 °C min⁻¹ for 2 h. In a similar fashion, 1 mol%, 1.5 mol% and 2 mol% of Mo–TiO₂ samples were also synthesised. Pure TiO₂ (0 mol% Mo–TiO₂) was synthesised by the same procedure without addition of any Mo precursor.

2.2. DFT calculations

DFT calculations were executed by the VASP 5.4 [42, 43] code, using projector augmented wave [44, 45] (PAW) potentials to describe the core-valence interaction. The exchange-correlation functional is estimated by the Perdew–Wang functional (PW91) [46]. The potentials for titanium (Ti), oxygen (O) and molybdenum (Mo) explicitly account for 12, 6 and 12 valence electrons, respectively. The energy cut-off for the plane wave basis set is 400 eV and the convergence criteria for electronic and ionic relaxations are 10⁻⁴ eV and 0.02 eV Å⁻¹. The bulk lattice parameters of the anatase unit cell were computed as: a = 3.791 Å and c = 9.584 Å; these compare with experimental values of a = 3.785 Å and c = 9.514 Å [47]. A (3 × 3 × 1) anatase supercell, with 108 atoms, was constructed using the computed lattice parameters given above for undoped anatase and Mo was substitutionally doped at a Ti site to give a dopant concentration of 2.8 at%.

A (3 × 3 × 4) k-point sampling grid was used. The calculations were spin-polarised and no symmetry constraints were imposed. The calculations implemented an on-site Hubbard correction (DFT + U) [48, 49] to describe the partially filled Ti 3d and Mo 4d states; U = 4.5 eV is applied to Ti 3d states and U = 4.0 eV is applied to Mo 4d with these choices for U informed by previous studies [30–54].

We considered reduction of Mo-doped TiO₂ via oxygen vacancy formation. To identify the most stable site for vacancy formation, multiple oxygen sites of the Mo-doped structure were considered, taking into account the symmetry of the system. For each oxygen site the vacancy formation energy was computed from the following equation:

\[
E^{\text{vac}} = E(\text{Mo}O_2) - (1/2)E(O_2) - E(\text{Mo}\text{Ti}O_2)
\]

where \(E(\text{Mo}O_2)\) denotes the total energy of Mo–TiO₂ with a single oxygen vacancy. \(E(\text{Mo}\text{Ti}O_2)\) represents the total energy of Mo–TiO₂ without an oxygen vacancy. The oxygen vacancy formation energy is referenced to half the total energy of gas-phase O₂.

The oxidation states were analysed through Bader charge analysis [55] and computed spin magnetisations. Given the lack of such analysis in the available literature and to provide benchmark-computed values for the Bader charge of Mo in Mo–TiO₂, calculations were performed on bulk MoO₃ and MoS₂ as reference materials. In the former system, the Bader charge for Mo was computed as 9.2 electrons, to which we ascribe an oxidation state of Mo⁶⁺; for the latter system, the computed Bader charge was 10.7 electrons, corresponding to Mo⁴⁺.

2.3. Photocatalytic wastewater disinfection

The photocatalytic activity of Mo–TiO₂ (0.1 g l⁻¹) was assessed by the disinfection of microbes in wastewater (secondary effluent of an urban wastewater (WW) treatment plant, Medinaceli, Soria, Spain) under LED light
irradiation with different UVA wavelengths. The characteristics of effluent were determined by the standard methods of wastewater analysis (table S1 is available online at stacks.iop.org/JPMATER/3/025008/mmedia). The parameters such as pH, conductivity, total volatile solids, total suspended solids, chemical oxygen demand, and microbial count (Escherichia coli, non coliforms and other coliforms) were measured. Two parallel lines of 10 UVA LED lights (Seoul Viosys, Republic of Korea) of particular wavelength (385 and 395 nm), which were widely scattered to equally cover the reactor surface, was used as the irradiation source. 250 mA of current intensity was used in each LED light setup. This was equivalent to consuming 8.38 W and 8.25 W of electrical power by the 385 nm and 395 nm LED lights, respectively. The lamp was located at a distance of 4.5 cm from the water surface. Under this experimental condition, the actual irradiated power was determined by potassium ferrioxalate actinometry method [56, 57]. The results showed that 1682.8 ± 77.1 and 1607.7 ± 56.1 μmol m⁻² s⁻¹ of photons were emitted from the 385 and 395 nm LED lights, respectively. All the materials used in this experiment were previously sterilised in an autoclave at 100 °C and 1.5 bar for 40 min 100 ml of WW was treated in each trial in a glass reactor. 1.0 ml of aliquot was withdrawn from the photo-reactor at regular time intervals (such as 4, 8, 15, 30, 45, and 60 min) to measure the existence of bacteria, in terms of colony-forming units (CFU), by ISO 9308-1:2014 method [58]. At first, 0.5 ml of the WW sample was mixed with 0.5 ml of saline water (0.9 g l⁻¹ NaCl in distilled water). Then the samples were filtrated through 0.45 μm white-grided mixed cellulose ester filter (GN-6 Metricel®, Pall, New York, USA) in a laminar flow hood to avoid external contamination. Chromocult® agar plates (Millipore, Merck, Darmstadt, Germany) were used as the media to grow the bacterial colonies. CFUs were enumerated after incubating the plates at 36 °C ± 2 °C for 21–24 h. There are three types of colonies that may be identified to grow on Chromocult® agar plates such as Escherichia coli (dark-blue to violet colour); other coliforms, namely: Enterobacter aerogenes, Citrobacter freundii, (pink to red colour); and some non-coliform bacteria, namely: Enterococcus faecalis, Pseudomonas aeruginosa (colourless).

2.4. Characterisation

ART of Mo–TiO₂ was investigated with the help of x-ray diffraction (XRD) and Raman spectroscopy. The crystallinity and phase changes were studied through XRD (Siemens D500) using Cu Kα radiation (λ = 0.154 18 nm) in the 2θ range of 10°–80°. Scherrer equation was applied to determine the anatase and rutile phase composition as follows:

\[
F_R = \frac{1}{1 + 0.8[I_A(101)/I_R(110)]},
\]

where \(F_R\), \(I_A(101)\) and \(I_R(110)\) are the rutile phase percentage, intensity of anatase peak and intensity of rutile peak, respectively. Scherrer equation was used to determine the average crystallite size. Raman spectra of Mo–TiO₂ samples were measured for an acquisition period of 3 s with a grating of 300 g mm⁻¹. The surface chemical composition, and the bonding interactions of Mo–TiO₂ were analysed using x-ray photoelectron spectroscopy (XPS) with K-alpha¹ spectrometer. PL analysis was recored to study the effect of Mo doping on the lifetime of charge carriers (excitation wavelength of 350 nm).

3. Results and discussion

The lattice oxygen vacancies and the formation of energy levels in Mo–TiO₂ framework were studied via DFT calculations. The structural, optical and surface characteristics of Mo–TiO₂ were examined in detail using XRD, Raman, PL and XPS spectra. The phase percentages of Mo–TiO₂ at different calcination temperatures were investigated by XRD. The effect of Mo doping on the changes of TiO₂ lattice parameters were examined via Raman spectroscopy. The bonding interactions and oxygen vacancies were studied in detail by XPS and PL. Pure TiO₂ anatase (calcined at 500 °C) and rutile (calcined at 700 °C) were used as reference for comparison.

3.1. DFT

The relaxed structure of Mo-doped TiO₂ anatase is shown in figure 1(a). The computed Bader charge for Mo is 9.13 electrons, corresponding to Mo⁶⁺ based on comparisons with the Bader charge computed for Mo in bulk MoO₃. Mo–O distances are 1.94 Å and 2.01 Å for oxygen ions in equatorial and apical positions, respectively. These values are almost identical to those computed for Ti–O distances in the undoped supercell, 1.94 Å and 2.00 Å, owing to the similar ionic radii of Mo⁶⁺ and Ti⁴⁺. Mo–O bond lengths are compared with experimentally determined Ti–O distances of 1.94 and 1.96 Å [47], for apical and equatorial oxygen sites.

We consider reduction of the system via oxygen vacancy formation as such defects are implicated in the ART [23, 59–61]. The most stable site for the formation of an oxygen vacancy is an equatorial site of the Mo-dopant and the relaxed geometry and excess spin density are shown in figure 1(b). The formation energy is 5.05 eV and this is more stable than the next most stable vacancy by 0.1 eV. By comparison, the vacancy formation energy in
the undoped anatase supercell is 5.26 eV and so Mo-doping, at this concentration, will not promote vacancy formation to a significant degree.

After formation of a neutral oxygen vacancy, two electrons are released and these localise in the vicinity of the vacancy site, as shown in the excess spin density plot of figure 1(b). The computed Bader charge for Mo increases from 9.13 electrons, in the stoichiometric system, to 9.91 electrons in the reduced system, indicating reduction to Mo$^{5+}$. The spin magnetisation in the d-orbital of Mo is 1.1 $\mu_B$. For one of the Ti ions to which the removed oxygen was bound, the Bader charge increases from 9.61 to 9.91 electrons. This Ti ion has a computed spin magnetisation of 0.2 $\mu_B$. These results suggest that the excess charge occupies the vacancy site rather than localising at only the Mo and Ti ions (figure 1(b)). Typically, Ti$^{3+}$ ions exhibit computed Bader charges of 10.0–10.5 electrons and spin magnetisations of 0.8–1.0 $\mu_B$ [23, 62]. The values computed for the partially reduced Ti ion in the present work are consistent with our previous study of In-doped TiO$_2$ [59]. This study showed excess charge distributed over the vacancy site in the reduced system, rather than localised at cation sites; the computed Bader charge and spin magnetisation for Ti sites neighbouring the vacancy were 9.7/9.8 electrons and 0.1/0.2 $\mu_B$, respectively. The excess spin density plot in figure 1(b) shows that the charges are distributed over Mo and Ti and the electron density extends towards the vacancy site.

The projected electronic density of states (PEDOS) were computed for the stoichiometric and reduced system, with one oxygen vacancy, and these are shown in figure 2. For the stoichiometric system (figure 2(a)), Mo s-states emerge at the CBM of the TiO$_2$ host and the Mo d-states overlap with the titania CB. The emergence of Mo-derived defect states below the CBM was reported by the GGA studies of Mo-doped TiO$_2$ [36, 63]. Mo d-states below the CBM were identified in these studies but there was no discussion of the Mo s-states. In the present work, we find that Mo d-states lie above the CBM and this may be ascribed to the implementation of a Hubbard U on Mo d-states which shifts these states with respect to the TiO$_2$ CBM. After vacancy formation and reduction of Ti and Mo, occupied Ti and Mo d-states emerge in the band gap at 1.65 eV above the valence band maximum, as shown in figures 2(b) and (c).

**3.2. XRD**

XRD patterns of Mo–TiO$_2$ samples calcined at 600 °C, 700 °C, 750 °C and 800 °C are shown in figure 3. The results revealed that the anatase phase of TiO$_2$ is significantly preserved up to 750 °C by Mo doping [39] (table 1). A small red shift is observed for the anatase peak when the Mo content is increased from 0 to 2 mol%, suggesting the dopant-induced lattice distortion [38]. The intensity and width of anatase peaks are strongly influenced by Mo concentration. The average crystallite size of as-synthesised materials is given in table 2. For 600 °C, the average crystallite size of anatase is decreased with an increase of Mo content, indicating the crystal growth is restrained by Mo content. The existence of Mo ions in the TiO$_2$ lattice could distribute point defects as

![Figure 1](image-url)

**Figure 1.** Relaxed geometry of Mo-doped TiO$_2$ anatase for (a) stoichiometric Mo–TiO$_2$ and (b) after formation of a single, reducing oxygen vacancy. The vacancy site sits at an equatorial position relative to the Mo-dopant and the formation energy is included in the inset of panel (b). The yellow iso-surface encloses spin densities of up to 0.02 eV Å$^{-3}$. The site of the removed O ion is indicated by the black circle and dashed black lines show the ions to which the removed oxygen was bound. In this and subsequent figures, Ti is represented by grey spheres, O by red and Mo by blue.
Figure 2. Computed PEDOS for (a) stoichiometric Mo-doped TiO$_2$ anatase and (b) reduced Mo-doped TiO$_2$ anatase, with one oxygen vacancy. Panel (c) shows the occupied Ti$^{3+}$ and Mo$^{5+}$ states which emerge in the band gap after vacancy formation.

Figure 3. XRD patterns of Mo–TiO$_2$ at various calcination temperatures.
heterogeneous nucleation sites, which may restrict the crystal growth \[41, 64\]. Besides, the number of intergranular contacts between the nearby titania grains may decrease when increasing the concentration of Mo \[38\]. For 700 and 750 °C, the average crystallite size of TiO\(_2\) anatase does not vary much with Mo mol% and the size is increased in some cases such as 1 mol% Mo–TiO\(_2\) (700 °C) and 1.5 mol% Mo–TiO\(_2\) (750 °C). The doping sites of TiO\(_2\) are mainly decided through the ionic radii, coordination number and valence electron of the dopant \[65\]. The ionic radius of Mo\(^{6+}\) (0.062 nm) is close to that of Ti\(^{4+}\) (0.068 nm), hence Mo\(^{6+}\) could easily substitute Ti\(^{4+}\) ions in the anatase lattice, suggesting changes in lattice parameters and crystal plane distance \[65–67\]. The increase of Mo concentration above 2 mol% results in the formation of molybdenum trioxide (MoO\(_3\)). The major peaks of MoO\(_3\) are analogous to those of anatase (101) and rutile (110) peaks. It could be difficult to distinguish the anatase crystalline peaks for samples with high Mo mol% (e.g. 4 mol%, 8 mol%, 16 mol%, etc). Consequently, 2 mol% of Mo is sufficient to maintain the anatase percentage of TiO\(_2\) at high calcination temperatures.

### 3.3. XPS

The binding interactions and oxidation state of elements in Mo–TiO\(_2\) were analysed by XPS. Ti 2p, O 1s, Mo 3d scans of pure TiO\(_2\) (0 mol% Mo–TiO\(_2\) at 500 °C) and 2 mol% Mo–TiO\(_2\) at 750 °C are displayed in figure 4. The representative spin–orbit coupling of Ti 2p peaks such as Ti 2p\(_{3/2}\) and Ti 2p\(_{1/2}\) are observed at 458.86 eV and 464.53 eV, respectively (figure 4(a)) \[68, 69\]. This is ascribed to the existence of titanium in Ti\(^{4+}\) state. The O 1s spectrum of TiO\(_2\) is composed of two peaks. O 1s peak is divided into two sub components by peak fitting. The peak located at 530.03 eV is attributed to lattice oxygen in Ti–O bond of TiO\(_2\) \[69\]. The surface O–H group of TiO\(_2\) is detected around 531.94 eV (figure 4(b)) \[68, 69\]. The peak positions of Ti 2p and O 1s are slightly increased for 2 mol% Mo–TiO\(_2\) compared to pure TiO\(_2\) (figures 4(c) and (d)). This is ascribed to high electronegativity of Mo compared to Ti, suggesting a lattice shift by the substitution of Mo\(^{6+}\) for Ti\(^{4+}\) ion \[34\]. Oxygen vacancies would also be created by this kind of replacement \[34, 68\], however, this was not observed in our DFT calculations. Moreover, Mo ions may strongly interact with oxygen atoms or oxygen vacancies via chemical bonds in the anatase crystal lattice, suggesting the formation of structural defects such as Ti–O–Mo and Mo–Ti–O bonds by Mo doping \[35\].

### Table 1. The phase percentages of Mo–TiO\(_2\) samples calcined at various temperatures.

| Samples       | 500 °C | 600 °C | 700 °C | 750 °C | 800 °C |
|---------------|--------|--------|--------|--------|--------|
| 0.0% Mo–TiO\(_2\) | 100    | 100    | 100    | 100    | 100    |
| 0.5% Mo–TiO\(_2\) | 100    | 100    | 100    | 100    | 100    |
| 1.0% Mo–TiO\(_2\) | 100    | 100    | 100    | 100    | 100    |
| 1.5% Mo–TiO\(_2\) | 100    | 100    | 100    | 100    | 100    |
| 2.0% Mo–TiO\(_2\) | 100    | 100    | 100    | 100    | 100    |

### Table 2. The average crystallite size of Mo–TiO\(_2\).

| Sample       | Temperature (°C) | Anatase (nm) | Rutile (nm) |
|--------------|-----------------|--------------|-------------|
| 0.0% Mo–TiO\(_2\) | 600 °C          | 29.918       | 35.715      |
| 0.5% Mo–TiO\(_2\) | 600 °C          | 24.908       | 34.734      |
| 1.0% Mo–TiO\(_2\) | 600 °C          | 23.060       | 36.316      |
| 1.5% Mo–TiO\(_2\) | 600 °C          | 19.129       | —           |
| 2.0% Mo–TiO\(_2\) | 600 °C          | 18.729       | —           |
| 0.0% Mo–TiO\(_2\) | 700 °C          | —            | 36.234      |
| 0.5% Mo–TiO\(_2\) | 700 °C          | 24.246       | 36.899      |
| 1.0% Mo–TiO\(_2\) | 700 °C          | 28.0769      | 35.430      |
| 1.5% Mo–TiO\(_2\) | 700 °C          | 24.469       | 34.6589     |
| 2.0% Mo–TiO\(_2\) | 700 °C          | 26.248       | —           |
| 0.0% Mo–TiO\(_2\) | 750 °C          | —            | 36.661      |
| 0.5% Mo–TiO\(_2\) | 750 °C          | —            | 36.000      |
| 1.0% Mo–TiO\(_2\) | 750 °C          | 28.0769      | 36.580      |
| 1.5% Mo–TiO\(_2\) | 750 °C          | 38.0136      | 33.068      |
| 2.0% Mo–TiO\(_2\) | 750 °C          | 28.0700      | 36.362      |
The peaks observed at 233.28 eV and 236.40 eV are accredited to Mo $3d_{5/2}$ and Mo $3d_{3/2}$ of Mo$^{6+}$ (figure 4(e)). The sub components detected by peak fitting at 231.84 eV and 235.42 eV are ascribed to Mo $3d_{5/2}$ and Mo $3d_{3/2}$ of Mo$^{5+}$. XPS results showed that the percentage of Mo$^{6+}$ is higher than that of Mo$^{5+}$. The existence of Mo$^{5+}$ denotes that the oxygen atoms in the anatase lattice are inadequate to reinforce Mo$^{6+}$ ions [35] and based on DFT calculations this is consistent with reduction to Mo$^{5+}$ after OV formation. A gap state ($5s$ state of Mo) may be generated below the CB of TiO$_2$ by Mo doping. This is beneficial to restrain the electron–hole recombination process and prolong the life time of charge carriers. The oxidation-reduction potential of Ti$^{4+}$/Ti$^{3+}$ (0.1 eV) is lower than that of Mo$^{6+}$/Mo$^{5+}$ (0.4 eV) [38]. During light irradiation, Mo$^{6+}$ could react with photo-induced hole to form Mo$^{7+}$, which is highly unstable. Consequently Mo$^{7+}$ can further react with surface adsorbed –OH groups to generate OH and Mo$^{6+}$ (Mo$^{7+}$ + OH$^-$ → Mo$^{6+}$ + OH) [38].

Figure 4. XPS of 0 mol% Mo–TiO$_2$ at 500 °C ((a) Ti 2p and (b) O 1s) and 2 mol% Mo–TiO$_2$ at 750 °C ((c) Ti 2p (d) O 1s (e) Mo 3d).
3.4. Raman spectra
The effect of Mo doping on the structural changes of TiO$_2$ anatase was interpreted through Raman spectroscopy. Figure 5 shows the Raman spectra of pure anatase (0 mol% TiO$_2$ calcined at 500 °C), rutile (0 mol% TiO$_2$ calcined at 700 °C) and Mo–TiO$_2$ samples (calcined at 700 °C and 750 °C). The results showed that Raman modes of TiO$_2$ anatase are strongly influenced by Mo doping. Raman modes such as $E_g$, $B_{1g}$, and $A_{1g}$ are mainly originated from symmetric stretching O–Ti–O, symmetric bending O–Ti–O and anti-symmetric bending O–Ti–O vibrations, respectively [70]. Among them, $E_g$ and $A_{1g}$ vibrations are more responsive to oxygen vacancies. Raman active modes of TiO$_2$ anatase (space group: D$_{194h}$(I41/amd)) and rutile (space group: D$_{144h}$(P42/mnm)) are observed at their corresponding positions. $E_g$, $B_{1g}$, $A_{1g}$ or $B_{1g}$ and $E_g$ Raman bands belonging to anatase are observed around 135.02 cm$^{-1}$, 388.61 cm$^{-1}$, 508.18 cm$^{-1}$ and 631.82 cm$^{-1}$, respectively (table S2). The significant Raman bands associated with rutile are noted around 439.26 cm$^{-1}$ and 602.94 cm$^{-1}$, respectively. As compared to pure anatase, the $E_g$ peaks of Mo–TiO$_2$ are red shifted with an increase of line width [71]. The peak shift is explained by a number of competitive mechanisms, such as phonon confinement, lattice strain/distortion and non-stoichiometric defects due to oxygen vacancies [72–75]. The peak broadening of $E_g$ with respect to the concentration of Mo is ascribed to changes in anatase crystal lattice, and the cleavage of vibrational phonon mode [76]. According to the Heisenberg uncertainty principle, the phonon momentum of distribution ($\Delta \mathbf{P}$) increases when the particle size decreases [73]. Consequently, the changes in particle size may influence the phonon frequency of Raman modes, leading to peak broadening [73]. As the Mo content is increased, the number of oxygen atoms to create Ti–O bonds is reduced, indicating a decrease in force constant of the bond [73]. This could induce a red shift of Raman peak, because the force constant of a band is inversely proportional to its wavenumber [73]. Choudhury et al [73] suggested that the red shift is related to the reduced lattice size and diminishing of Ti–O bond. Liu and Syu [77] indicated that the red shift and peak broadening are attributed to oxygen deficiency in the crystal.

3.5. PL
PL spectra of Mo–TiO$_2$ samples calcined at 700 °C are shown in figure 6. Mechanisms such as electron–hole recombination or separation and electron–phonon scattering are involved in the PL process [78]. PL spectrum of TiO$_2$ anatase primarily originates from oxygen vacancies, surface defects, and self-trapped excitons [78]. A
peak at ca. 380 nm is ascribed to the band–band transition in TiO₂ [79, 80]. The characteristic radiative recombination of self-trapped excitons confined within the TiO₆ octahedra and oxygen vacancies is observed as a broad shoulder peak at ca. 419 nm [80]. The peaks found in the range of 400–500 nm originated from the oxygen vacancy related defect centres [80]. The blue-green emission peak observed around 485 nm is accredited to the charge transfer from Ti to O atom in TiO₆ octahedra associated with the oxygen vacancies [78]. The peaks at ca. 460 nm and 535 nm are correlated to trapped or bound electrons to the oxygen vacancy centres [79]. PL peak in the range of 485–490 nm is ascribed to the charge transfer process from Ti³⁺ to oxygen anion in TiO₂⁻ complex coupled with surface oxygen vacancies [38]. The defect states or oxygen vacancy colour centres are denoted as F, F⁺ and F²⁺ for two-trapped electrons, one-trapped electron and no-trapped electrons, respectively [79, 80]. PL quenching or enhancing mechanism results from the non-radiative oxygen vacancy colour centres. The peaks around 440 nm and 450 nm are associated to F or F²⁺ colour centres [80]. The dominant peaks around 460 nm and 485 nm are ascribed to F⁺ colour centre [80].

In our samples, it is clear that the PL emission peaks of pure TiO₂ are quenched by introduction of the Mo dopant. The intensity of the PL peaks of the as-synthesised samples are in the order anatase (0% Mo–TiO₂ at 500 °C) > rutile (0% Mo–TiO₂ at 700 °C) > 0.5% Mo–TiO₂ > 2% Mo–TiO₂ > 1.5% Mo–TiO₂ > 1% Mo–TiO₂. Mo doping can introduce gap states below the CB of TiO₂ and this could suppress the electron–hole recombination process. The effect of Mo concentration on oxygen vacancies is clearly observed in terms of PL peak shift. Ti–O bond in the anatase lattice is disturbed by Mo doping. The impact on oxygen vacancies of TiO₂ could be attributed to the effect of calcination temperature [38]. The concentration of oxygen vacancy centres may vary with respect to the concentration of Mo [79]. Consequently, the photo-generated electrons could be easily trapped and localised in the oxygen vacancies, reducing the probability of photo-generated electron–hole recombination [79]. In addition to oxygen vacancies, the PL intensity could also be influenced through the mobility of carriers [79].

### 3.6. Photocatalytic wastewater disinfection

The photocatalytic activity of 0% mol Mo–TiO₂ (calcined at 500 °C) and 2% mol Mo–TiO₂ (calcined at 750 °C) for the specific removal of total bacteria in WW under 385 nm and 395 nm UVA LED light irradiation is displayed in figure 7. The percentages of N/N₀ values were plotted against the irradiation time. N and N₀ are the number of bacteria (CFU/ml) at irradiation time `t` and 0, respectively. The efficiency was denoted by a parameter `ʻb` (rate coefficient) from the exponential decay curves. In the case of 385 nm LED light, the total bacteria removal for 2% mol Mo–TiO₂ is ~1.5 times higher than that of TiO₂. However, the total bacteria removal for 2% mol Mo–TiO₂ is ~2.8 times higher in comparison with pure TiO₂ under 395 nm LED light irradiation. The disinfection efficiency of Mo–TiO₂ is maximal at 395 nm LED light compared to that of 385 nm LED light. The total disinfection was achieved in almost 30 min of LED light irradiation. The high activity of Mo–TiO₂ under 395 nm LED light is attributed to the maximum light absorption with respect to its specific band gap and electronic properties, suggesting the generation of more charge carriers responsible for microbial disinfection [81]. The photocatalytic activity could be influenced by the competitive reaction between the
Microbes and other organic matter existing in the WW [82]. Mo doping could enhance the surface active sites and endorse the interfacial charge transfer process [81, 83]. The Mo dopant could influence the crystallite size and surface active sites of TiO$_2$ to promote the adsorption of microbes on the photocatalyst surface [84]. The formation gap states by Mo dopant could extend the lifetime of photo-induced charge carriers. The poor disinfection for photolysis experiments is ascribed to the protection of remaining active cells by the metabolites released from the destructed cells [83, 85]. The disinfection mechanism of microbes in WW may be attributed to the oxidative degradation of cells by reactive oxygen species, increase of cell permeability, leakage of minerals, DNA/RNA damage, and inhibition of protein synthesis [83, 86, 87].

XRD and Raman analysis clearly validate that the anatase crystal structure of TiO$_2$ is well sustained after doping with Mo at high calcination temperature. DFT studies showed that gap states (such as $s$- and $d$-states) could be created between the VB and CB of TiO$_2$, suggesting enhanced charge carrier separation on the photocatalyst surface. Raman analysis suggested that the lattice size and Ti–O bond strength are modified by Mo doping. The formation of oxygen vacancies may be varied with respect to the Mo dopant concentration because of the cleavage of more Ti–O bonds, indicating the contraction of O–Ti–O bond angle [73]. The photo-generated electrons could be captured by Mo$^{6+}$, impurity levels, Ti$^{3+}$ centres, and shallow or deep traps [38]. The trapped electrons would further react with...
surface adsorbed oxygen to create more reactive oxygen species [38]. PL analysis confirmed that the charge carrier mobility would be decreased as they interact with the dopants or defect centres, suggesting enhancement in the charge–carrier separation to improve the photocatalytic activity. Mo doping does not introduce any new peaks in the PL spectrum of TiO₂. Nevertheless, the PL intensity of Mo–TiO₂ peaks are smaller compared to anatase and rutile, suggesting the modification of surface defects and a reduction in the number of recombination centres [38]. The photocatalytic activity was tested for the disinfection of microbes in a real WW system rather than using a simulated wastewater system. The disinfection efficiency of Mo–TiO₂ was superior compared to pure TiO₂. The photocatalytic experiments also demonstrated that Mo doping could improve the photon absorption of TiO₂. The high photocatalytic activity of Mo–TiO₂ is accredited to, surface characteristics, crystallinity, formation of gap states, d–d electron transition, and the existence of high anatase content [34, 38].

4. Summary

The effect of Mo doping on oxygen vacancy formation, anatase phase stability and photocatalytic activity of TiO₂ has been successfully investigated. DFT calculations reveal that the Mo dopant is present in anatase as Mo⁶⁺, and is incorporated into the lattice with no distortions to the geometry, due to the similar ionic radii of Mo⁶⁺ and Ti⁴⁺. Analysis of the computed PEDOS plot for the stoichiomteric system indicates that Mo 5s states emerge below the CBM of TiO₂. The computed energy required for oxygen vacancy formation in Mo–TiO₂ is comparable to that of undoped anatase and, hence, vacancies should be present in the doped system in similar concentrations to pure anatase, under equivalent preparation conditions. After vacancy formation, the dopant is reduced to Mo⁵⁺ and Ti³⁺ is also present. This leads to the emergence of occupied Mo 4d and Ti 3d states in the energy gap. The peak shift in the Raman spectra revealed the influence of oxygen vacancies on the anatase crystal lattice. XPS results show the existence of Mo⁵⁺ in addition to Mo⁶⁺ in Mo–TiO₂ samples. The formation of Ti–O–Mo and Mo–Ti–O bonds are also confirmed through XPS analysis. The results also suggest lattice distortions due to substitution of Mo⁶⁺ for Ti⁴⁺ ion. The electron transfer process between TiO₂ and surface oxygen vacancies is confirmed by PL analysis. The electron–hole recombination is minimised via the appearance of Mo electronic states below the CB of TiO₂. The life time of photo-induced charge carriers is extended through Mo⁶⁺, impurity levels, and Ti³⁺ centres. The photocatalytic activity of Mo–TiO₂ was tested with a wastewater from a secondary effluent. The findings suggest that Mo–TiO₂ is an excellent candidate for the fabrication of indoor building materials with light active antimicrobial characteristics.

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