Microbial Treatment of Tannery Effluent by Augmenting Psychrotrophic *Pseudomonas putida* Isolate

Satyendra Kumar Garg\(^1\)*, Siddhi Garg\(^2\), Manikant Tripathi\(^1\), Kshitindra Singh\(^1\)

\(^1\)Centre of Excellence & DST-FIST supported Department of Microbiology, Dr. Ram Manohar Lohia Avadh University, Faizabad-224001, U.P., India.

\(^2\)Wadia Institute of Himalayan Geology, Dehradun, Uttarakhand, India

Email: sk_garg001@yahoo.com

**Abstract:** In this study, *Pseudomonas putida*, a psychrotrophic isolate, has been employed for biological treatment of tannery effluent. The physicochemical parameters of tannery effluent were analysed. The dilution (1:1) of effluent, its supplementation with nutrients (e.g., glucose, yeast extract, peptone, each at 0.5%, w/v) and augmentation with *P. putida* test strain was done for bioremediation studies at natural pH 8.0. The efficient growth (OD 0.582), Cr\(^{6+}\) removal (61.0%), decolorization (60.1%) and dechlorination (87.5%) were observed in diluted effluent during 96-120 h incubation in shake flask trial. Box-Behnken design suggested simultaneous dechlorination (95.8%) and Cr\(^{6+}\) removal (63.5%) in nutrients supplemented plus *P. putida* augmented only within 72 h incubation. The efficiency of bioremediation further enhanced in bioreactor. A direct correlation existed between chromate reductase activity and distribution of reduced chromium in different cell fractions and culture supernatant. Further enhanced dechlorination (68.2%) by 14.7% and Cr\(^{6+}\) removal (72.7%) by 6.5% employing immobilized co-culture (*P. putida* and *Bacillus cereus*) as compared to bioremediation by single immobilized *P. putida* biomass. High extent of effluent bioremediation by immobilized biomass offer an attractive future of *P. putida* biomass for eco-friendly *in situ* bioremediation of tannery wastewater.

**Keywords:** Bioaugmentation, box behnken design, immobilization, *Psuedomonas putida*, tannery effluent.

1 Introduction

Tanneries constitute one of the most polluting industries causing chromium and chloroorganics’ pollution in the environment. There are more than 2500 tanneries in India, and most of them (~80%) are engaged in chrom tanning process [1]. The wastewater containing huge amount of organic matter (BOD), chemical oxygen demand (COD), color, sodium sulphide, nitrate, chloride, suspended solids [2,3], phenolics, tannins and heavy metals, particularly Cr\(^{6+}\), is discharged into the environment which not only causes soil and water pollution but also serious threat to human health. When Cr\(^{6+}\) enters the food chain, it causes skin irritation, eardrum perforation, nasal irritation, ulceration and lung sarcoma in humans and animals [4]. Toxic effects of chromium are valence dependent. Cr\(^{6+}\) is highly soluble, mutagenic and carcinogenic whereas, Cr\(^{3+}\) is less soluble and hence less toxic [5]. In addition, it is well known that leather industries generate complex wastewater containing not only chromium but also other toxic compounds like phenol and its derivatives [6,7]. Phenolic compounds also contribute to off-flavor problems in drinking and food processing waters.

The routine abatement mechanism for chromium pollution generally involves reduction of Cr\(^{6+}\) to Cr\(^{3+}\), and subsequent precipitation of less soluble chromium at or near neutral pH [8]. There are several methods for removal of chromium from the tanning wastewater. Conventional physicochemical methods such as electrochemical treatment, ion-exchange, precipitation, reverse osmosis, evaporation and oxidation/reduction are neither cost effective nor eco-friendly for chromium removal from tannery effluent [9]. Furthermore, they lead to generation of secondary sludge. Hence, more practically feasible and economical methods are being explored. In this context, bioremediation is an option that offers the possibility to destroy or render harmless various contaminants using biological activities, which generally have high public acceptance. Bacterial potential for enzymatic reduction of Cr\(^{6+}\) to Cr\(^{3+}\) offers an eco-
friendly alternate for treatment of contaminated sources. An extensive literature is available on individual bioremediation of Cr$^{6+}$ and biodegradation of chloroorganics either by single organism or consortium. However, very limited research has been carried out on simultaneous bioremediation of dual or multiple contaminants coexisting in the environment. Industrial effluents containing toxic organic compounds and other heavy metals generally create hindrance in the growth and bioremediation of chromium by the microorganisms.

This research is, therefore, aimed to judge the efficacy of a psychrotrophic *Pseudomonas putida* SKG-1 isolate, for the first time, for simultaneous decolorization, dechlorination of chloroorganics and remediation of Cr$^{6+}$ from real tannery effluent under varied experimental conditions at flask as well as bench-scale bioreactor levels. Response surface methodology (RSM) was also employed to assess the interactive effects of process parameters on bioremediation of tannery effluent. The chromium reductase activity and distribution of reduced chromium in cell biomass and culture supernatant was studied to establish any correlation between the two determinations. Additionally, the tannery effluent bioremediation was attempted with *P. putida* immobilized biomass alone and also coculturing with *B. cereus* RMLAU1 isolate.

## 2 Materials and Methods

### 2.1 Bacterial Culture

A psychrotrophic *Pseudomonas putida* SKG-1 (MTCC 10510; NCBI GenBank accession number HQ259593), isolated previously in our laboratory from dairy sludge, was employed in the present study. The bacterium was sub-cultured and maintained on glucose yeast extract (GYE) agar slants (pH 8.0) and stored at 4°C.

### 2.2 Inoculum Preparation

The bacterial inoculum was prepared in 100 ml sterilized GYE broth [(w/v) 0.5% glucose, 0.5% yeast extract and 0.5% peptone in distilled water] in 500 ml Erlenmeyer flasks by transferring a loop full of *P. putida* isolate, and incubated at 30°C for 24 h in an incubator shaker [150 revolutions per minute (rpm)]. The inoculum size used for decolorization and bioremediation study of real tannery effluent was 4.0% (v/v) of the above test culture [optical density (OD) A$_{620}$ 1.13 containing 2.8x10$^6$ colony forming units (cfu) ml$^{-1}$].

### 2.3 Culture Conditions

The tannery effluent bioremediation experiments were performed with unsterilized effluent medium. Different experimental sets were designed with undiluted and diluted (1:1 & 3:1 effluent:distilled water) tannery effluent with four combinations: Set-I: nutrients unsupplemented (US) and unaugmented (UA); Set-II: nutrients unsupplemented (US) but augmented (A) with 1.0% (v/v) *P. putida* culture; Set-III: nutrients supplemented (S) [w/v, 0.5% glucose, 0.5% yeast extract and 0.5% peptone] but unaugmented (UA) with *P. putida* culture; and Set-IV: nutrients supplemented (S) as above plus augmented (A) with *P. putida* culture at natural pH of effluent. The Erlenmeyer flasks were incubated at previously optimized 30°C for 120 h in an incubator shaker (150 rpm). Bacterial growth, decolorization, dechlorination, Cr$^{6+}$ removal and pH change of the effluent were measured periodically at 24 h interval up to 120 h incubation.

### 2.4 Statistical Modeling for Cr$^{6+}$ Removal and Chloroorganics’ Dechlorination

Box-Behnken design was adapted to define the nature of response surface in the experimental region, and to identify the optimal level of three most significant conventionally optimized variables, viz., glucose (A), yeast extract (B) and peptone (C). The experimental design was generated and analyzed by computational software (Design Expert Version 8.0.5.1). The effect of each parameter on Cr$^{6+}$ removal and chloroorganics’ dechlorination was studied at three different levels (-1, 0 and +1) with minimum,
central and maximum values (Table 1), and seventeen (17) experimental setups were obtained.

| Variables      | Levels |
|----------------|--------|
| (%) (w/v)      | -1     | 0    | +1 |
| Glucose        | 0.4    | 0.6  | 0.8 |
| Yeast extract  | 0.4    | 0.6  | 0.8 |
| Peptone        | 0.2    | 0.4  | 0.6 |

A second order polynomial equation was used, and the data were fitted in the equation by multiple regression procedure. This resulted in an empirical model. The model equation for analysis is as follows:

\[ Y = \beta_0 + \sum \beta_n X_n + \sum \beta_{nm} X_n X_m + \sum \beta_{n2} X_n^2 + \sum \beta_{m2} X_m^2 \]

where, \( Y \) is the predicted response, \( \beta_0 \) offset term, \( \beta_n \) linear coefficient, \( \beta_{nm} \) squared coefficient, \( \beta_{n2} \) interaction coefficient, \( X_n \) is the \( n \)th independent variable, \( X_{n2} \) squared effect and \( X_{nXm} \) interaction effects. For three variable systems, the model equation is:

\[ Y = \beta_0 + \beta_1 A + \beta_2 B + \beta_3 C + \beta_{11} A^2 + \beta_{22} B^2 + \beta_{12} AB + \beta_{13} AC + \beta_{23} BC \]

The predicted values for Cr\(^{6+}\) removal and chloroorganics’ dechlorination were obtained by applying quadratic model.

### 2.5 Bench-scale Bioreactor Level Bioremediation of Tannery Effluent

Based on the RSM results, the higher level (w/v) of glucose (0.8%), yeast extract (0.6%) and peptone (0.6%) at pH 8.0 and 30°C, decolorization, dechlorination and Cr\(^{6+}\) removal were performed in a stirred tank bioreactor at fixed agitation speed (125 rpm) and aeration rate 0.4 volume of air per volume of liquid per minute (vvm) by \( P. \) putida SKG-1 plus native effluent microflora. The bacterial growth, decolorization, dechlorination and Cr\(^{6+}\) removal were assessed as per the analytical determinations.

### 2.6 Chromate Reductase Activity

Preparation of cell-free extract and chromate reductase assay were performed as per the slightly modified method of Ilias et al. [10]. The bacterial cells grown in effluent broth (100 ml) were harvested during the exponential growth phase (48 h) and centrifuged at 10 000 rpm (4°C) for 10 min. The culture supernatant was collected and assayed for soluble protein and chromate reductase activity. The cells’ pellet was suspended in 5.0 ml phosphate buffer (50 mM, pH 7.0), kept in an ice bath (4 °C) and disrupted with an ultrasonicator at 30 sec pulses. The treatment was repeated five times at an interval of 30 sec. After sonication, the cell lysate was centrifuged at 16 000 rpm (4°C) for 30 min. and cell-free extract was filtered through nitrocellulose membrane (pore size 0.2 µM) to get cytosolic fraction, which was then transferred to a fresh tube and kept in an ice bath. Cell debris was re-suspended in 5.0 ml phosphate buffer and kept in an ice bath. Boiled culture supernatant, cell debris and cytosolic fraction served as controls. The chromate reductase activity was assayed in reaction mixture containing 0.5 ml enzyme solution (culture supernatant, cell debris and cytosolic fraction), 0.5 ml of 50 mM phosphate buffer and \( K_2Cr_2O_7 \) as Cr\(^{6+}\) at 3.4 µM final concentration. The reaction mixture was incubated at 30°C for 30 min. The reaction was stopped by adding 0.2 ml of 20% trichloroacetic acid. Cr\(^{6+}\) reduction was measured by estimating the decrease in Cr\(^{6+}\) concentration in the reaction mixture using 1,5-diphenyl carbazide method. One unit of enzyme activity was defined as 1.0 µM of Cr\(^{6+}\) reduced min\(^{-1}\). Protein was estimated as per Bradford [11] method using BSA as standard.

### 2.7 Immobilization of Cell Biomass for Effluent Bioremediation

Sodium alginate suspension (4.0%, w/v) was prepared as per the method of Lopez et al. [12]. Further, the immobilized \( P. \) putida beads were used for unsterilized tannery effluent bioremediation study at
shake flask level. The charging rate of beads was 20 beads per 25 ml effluent. The effluent bioremediation was also performed with augmented co-culture containing \( B. \ cerceus \) plus \( P. \ putida \) isolates. In the study, \( Bacillus \ cerceus \) was employed as a part of coculture due to its bioremediation ability. The strain was previously isolated from treated tannery effluent [13, 14], and was capable for simultaneous bioremediation of pentachlorophenol and \( Cr^{6+} \) in minimal salt medium. This bioremediation study employing co-culture was performed at bioreactor level.

2.8 Elution Cycles

The elution of chromium was performed with slightly modified method of Srinath et al. [15]. Briefly, the beads were contacted with 100 ml of 0.1M \( H_2SO_4 \) for 12 h under shaking (150 rpm). The total and hexavalent chromium contents in the eluent were analyzed. Subsequently after elution, the immobilized biomass was washed for 15 min with a solution of 0.1M \( CaCl_2 \) containing 0.1M \( MgSO_4 \). Thereafter, the immobilized biomass was washed thrice with deionized water. This regenerated immobilized biomass was used for next \( Cr^{6+} \) bioremediation cycle. The same procedure was repeated for subsequent cycles.

2.9 Analytical Determinations

2.9.1 Bacterial Growth

The bacterial growth, in terms of absorbance (\( A_{620} \), 1.0 cm cuvette; Systronics UV-Vis 117), was recorded periodically at 24 h interval in different sets of experiments.

2.9.2 Color Units

The standard method [16] was employed for measuring the intensity of effluent color (as color units), before and after treatment for tannery wastewater [17].

2.9.3 Chloride Ions

The extent of PCP bioremediation was determined by estimation of chloride ions released in the culture supernatant [18]. The chloride ions released, were quantified by extrapolating against the standard curve of sodium chloride.

2.9.4 Total Chromium and Hexavalent Chromium (\( Cr^{6+} \))

The concentration of total chromium was analysed using atomic absorption spectrophotometer (AAS) at 357.9 nm as per the method of American Public Health Association (APHA) [19]. 1,5-diphenyl carbazide method of APHA [19] was followed for the estimation of \( Cr^{6+} \) in the culture supernatant using UV-vis spectrophotometer and was extrapolated against \( K_2Cr_2O_7 \) standard curve at 540 nm.

2.10 Physicochemical Parameters

The physicochemical parameters were determined as per APHA [19], and an average of triplicate for each experiment is being reported.

2.11 Statistical Analysis

All experiments were performed in triplicates. The statistical calculation was done as per the standard method [20], and results are presented as mean ± SD values.

3 Results and Discussion

3.1 Physicochemical Analyses of Effluent

Table 2 presents the physicochemical analysis results of diluted (1:1) untreated and bacterially treated tannery effluent. The \( pH \) and temperature are the significant parameters which affect the enzymatic reactions occurring in various cellular organisms. These parameters were within the prescribed limits of minimum national standards. The results further reveal a significant reduction in most of the physicochemical parameters analyzed during the course of bacterial treatment.
### Table 2. Physicochemical and heavy metal analyses of untreated tannery effluent

| Physicochemical parameter/Heavy metal | Permissible limit* | Effluent Untreated | Diluted (1:1) | Diluted (1:1) | Decrease (%) |
|--------------------------------------|-------------------|--------------------|--------------|--------------|--------------|
| pH                                  | 5.5–9.0           | 8.4±0.1            | 8.0±0.1      | 6.9±0.1      | -            |
| Temperature                         | <35º±1ºC          | 30±1.0ºC           | 30±1.0ºC     | 30±1.0ºC     | -            |
| Total suspended solids (mg l⁻¹)     | 600               | 2856±17.9          | 1365±15.7    | 820          | 39.9         |
| Total dissolved solids (mg l⁻¹)     | 2100              | 4370±32.5          | 2078±32.5    | 1537         | 26.0         |
| Hardness (mg l⁻¹)                   | -                 | 2195±21.6          | 1259±17.2    | 815          | 35.3         |
| Oil and grease (mg l⁻¹)             | 10.0              | 187±3.2            | 88±3.5       | 34.7         | 60.6         |
| B.O.D. (mg l⁻¹)                     | 30.0              | 925±11.7           | 502±22.7     | 195          | 61.2         |
| C.O.D. (mg l⁻¹)                     | 250.0             | 2781±19.0          | 1327±41.8    | 562          | 57.6         |
| Cr⁶⁺ (mg l⁻¹)                        | 0.1               | 141±1.3            | 77           | 22.0         | 71.4         |
| Total Cr (mg l⁻¹)                   | 2.0               | 162                | 83.0         | 79.2         | 4.6          |
| Fe (mg l⁻¹)                         | 0.1               | 6.85               | 3.7          | 0.28         | 92.4         |
| Cu (mg l⁻¹)                         | 3.0               | 0.71               | 0.24         | ND           | 100          |
| As (mg l⁻¹)                         | 0.2               | 1.83               | 0.65         | 0.41         | 36.9         |
| Ni (mg l⁻¹)                         | 3.0               | 3.96               | 1.92         | ND           | 100          |
| Zn (mg l⁻¹)                         | 5.0               | 2.15               | 1.03         | ND           | 100          |
| Cd (mg l⁻¹)                         | 2.0               | 0.07               | ND           | ND           | 100          |

The concentrations of Cr⁶⁺ in 1:1 diluted untreated tannery effluent were 77±1.5 mg l⁻¹, which was above the permissible limit; the bacterial treatment ensued 71.4% Cr⁶⁺ reduction (Table 2). According to Indian standards IS: 2296 and IS: 2490, the statutory limit for the discharge of total chromium in the inland surface waters is 2.0 mg l⁻¹ [9]. The concentrations (mg l⁻¹) of other heavy metals analyzed in diluted untreated effluents were: iron (3.7), copper (0.24), arsenic (0.65), nickel (1.92) and zinc (1.03), of which Fe, As and Ni were above the permissible limits. The level of cadmium was undetectable in 1:1 diluted untreated effluent while, copper, nickel and zinc were completely remediuated from the bacterially treated effluent. On the other hand, the levels of iron and arsenic were reduced by 92.4 and 36.9%, respectively, after bacterial treatment.

### 3.2 Tannery Effluent Bioremediation

The initial trial was performed to know whether sterilization of tannery effluent was necessary for bioremediation study. The findings revealed that bioremediation efficiency was far better with the unsterilized than the sterilized effluent (not shown). This was mainly due to the presence of native effluent microflora, which also plays a significant role in the bioremediation process, and the same is eliminated upon sterilization. Furthermore, the sterilization of bulk effluent would be tedious, cost prohibitive and energy intensive and hence, practically infeasible at industrial level.

### 3.3 Bioremediation of Undiluted Tannery Effluent

*P. putida* SKG-1 isolate was employed for the treatment of tannery effluent under various sets of experimental conditions and the results are depicted in Fig. 1a, b. The results indicate that the native microflora present in effluent was capable of bioremediation (Set-I), and the extent of biotreatment was best in nutrients supplemented plus *P. putida* augmented tannery effluent (Set-IV).

### 3.4 Bioremediation of Diluted Tannery Effluent

Owing to the poor efficiency of bioremediation in undiluted tannery effluent, it was variably diluted (dilution 1:1 & 3:1), and the determinations were evaluated in Sets I-IV experiments. The comparison of
respective results in 1:1 (Fig. 2a) and 3:1 (Fig. 3a) diluted tannery effluents revealed that maximum combined growth of native microflora plus augmented \( P. \ putida \) (OD 0.582 & 0.377) and \( \text{Cr}^{6+} \) removal (61.0 & 46.9\%) were observed in both the diluted effluents supplemented with 0.5\% (w/v) each of glucose + peptone + yeast extract at 96 h incubation; whereas, effluent decolorization (60.1 & 40.0\%) and dechlorination (87.5 & 60.7\%) were maximum at 120 h incubation (Figs. 2b & 3b). Since the bioremediation efficiency in 3:1 diluted tannery effluent was less than 1:1 diluted effluent, the latter was preferred for further experiments on tannery effluent biotreatment. An appreciable extent of growth, decolorization, dechlorination, and \( \text{Cr}^{6+} \) removal in diluted as compared to undiluted effluent could be due to reduced toxicity of metals and organic pollutants upon dilution. Contrary to our findings, Paisio et al. [7] observed highest growth of \( Rhodococcus \) sp. CS1 in pure tannery wastewater as compared to diluted (25, 50 and 75\%) effluent. They reported complete phenol degradation (from initial 17.5 mg l\(^{-1}\) concentration) in tannery wastewater by CS1 strain after 9 h incubation; whereas, only 20\% phenol degradation was achieved by native tannery effluent microflora in 9 h.

It may be summarized from the aforementioned results that dilution is necessary for reducing the toxicity exerted on microflora by some native constituents of the effluent. In general, the order of growth, decolorization, dechlorination and \( \text{Cr}^{6+} \) removal in all four sets of experiments in undiluted and diluted effluents was: effluent (E) + nutrients supplemented (S) + augmented (A) > E+S > E+A > E (Figs. 1-3). The better bioremediation response in unaugmented effluent supplemented with exogenous nutrients (Set-III) than in augmented-nutrients unsupplemented with effluent (Set-II) was due to the co-metabolism of organic nutrients present in tannery effluent along with utilization of externally added carbon and nitrogen sources by the native effluent microflora, thereby resulting in significant bioremediation. Some bioremediation effect in unaugmented-nutrients unsupplemented (Set-I) effluent reaffirm the role of native effluent microflora in the metabolism of organic compounds naturally present in tannery effluent. The extent of bioremediation was significantly higher in nutrients supplemented plus augmented undiluted as well as diluted effluents in all the four sets of experiments, thereby underlining the requirement of both for efficient bioremediation of tannery effluent. Therefore, diluted (1:1) tannery effluent augmented with \( P. \ putida \) strain and supplemented with glucose, peptone and yeast extract was selected for further bioremediation experiments. Bhattacharya et al. [21] evaluated simultaneous removal of phenol and \( \text{Cr}^{6+} \) from tannery effluent employing a consortium of four naturally isolated bacterial strains including \( Acinetobacter \) sp. B9 and \( Arthrobacter \) sp. B2. They reported that application of bacterial consortia to effluent (pH 4.6) resulted in 100 and 78\% removal of initial 47 mg l\(^{-1}\) phenol and 16 mg l\(^{-1}\) \( \text{Cr}^{6+} \), respectively at 96 h of treatment. However, Akpomie and Ejechi [22] studied the bioremediation efficiency of a combination of cow dung and a microbial consortium (\( Pseudomonas \) \( \text{aeruginosa} \), \( \text{Penicillium \ chrysogenum} \) and \( \text{Aspergillus \ niger} \) in soil contaminated with tannery effluent. They reported that levels of phenol, sulphide and ammonium nitrogen in contaminated soil were significantly reduced to permissible levels after treatment with microbial consortium, cow dung or combination of microbial consortium and cow dung.

### 3.5 RSM Optimization of Process Parameters for Effluent Bioremediation

This is the first report on statistical optimization of process parameters for simultaneous bacterial decolorization, dechlorination of chloroorganics and \( \text{Cr}^{6+} \) removal from tannery effluent medium by \( P. \ putida \) augmentation. Interactive effects of the most important conventionally optimized factors, viz., glucose, peptone and yeast extract were examined by RSM using Box-Behnken design. Table 3 presents the predicted responses of Box-Behnken design on the basis of polynomial equation.

Response surface curves for the variation in PCP dechlorination and \( \text{Cr}^{6+} \) removal were constructed, and are depicted in Figs. 4 and 5. In each set, two variables varied within their experimental range, while other two variables remained constant at zero level. Figs. 4a and 5a depict chloroorganics’ dechlorination and \( \text{Cr}^{6+} \) removal with respect to glucose versus yeast extract concentration. From the interaction response, dechlorination and \( \text{Cr}^{6+} \) removal increased with increasing glucose concentration (Fig. 4a). This suggested a demand for higher concentration of glucose. Fig. 4a shows the optimal values for glucose 0.8 and yeast extract 0.6 mg l\(^{-1}\). Figs. 4b and 5b depict significant effect of glucose on both the determinations. With an increase in glucose level (0.4-0.8\%, w/v), the bioremediation of both the pollutants increased. However, maximum chloroorganics’ dechlorination (95.8\%) and \( \text{Cr}^{6+} \) bioremediation (63.5\%) was achieved at 0.8\% glucose and 0.6\% peptone.
Table 3. Experimental designs used in RSM studies using three independent variables showing observed and predicted values.

| Standard Order | Factor A (Glucose, % w/v) | Factor B (yeast extract, % w/v) | Factor C (peptone, % w/v) | Cr\textsuperscript{6+} removal (%) | Chloroorganics' dechlorination (%) |
|----------------|---------------------------|-------------------------------|---------------------------|-----------------------------|---------------------------------|
| 1              | 0.40                      | 0.40                          | 0.40                      | 48.8                        | 48.67                           |
| 2              | 0.80                      | 0.40                          | 0.40                      | 56.1                        | 56.20                           |
| 3              | 0.40                      | 0.80                          | 0.40                      | 52.4                        | 52.30                           |
| 4              | 0.80                      | 0.80                          | 0.40                      | 58.9                        | 59.02                           |
| 5              | 0.40                      | 0.60                          | 0.20                      | 52.9                        | 53.14                           |
| 6              | 0.80                      | 0.60                          | 0.20                      | 57.8                        | 57.81                           |
| 7              | 0.40                      | 0.60                          | 0.60                      | 53.7                        | 53.69                           |
| 8              | 0.80                      | 0.60                          | 0.60                      | 63.5                        | 63.26                           |
| 9              | 0.60                      | 0.40                          | 0.20                      | 53.4                        | 53.29                           |
| 10             | 0.60                      | 0.80                          | 0.20                      | 56.2                        | 56.06                           |
| 11             | 0.60                      | 0.40                          | 0.60                      | 55.7                        | 55.84                           |
| 12             | 0.60                      | 0.80                          | 0.60                      | 59.4                        | 59.51                           |
| 13             | 0.60                      | 0.60                          | 0.40                      | 56.1                        | 56.18                           |
| 14             | 0.60                      | 0.60                          | 0.40                      | 56.2                        | 56.18                           |
| 15             | 0.60                      | 0.60                          | 0.40                      | 56.1                        | 56.18                           |
| 16             | 0.60                      | 0.60                          | 0.40                      | 56.3                        | 56.18                           |
| 17             | 0.60                      | 0.60                          | 0.40                      | 56.2                        | 56.18                           |

The response in Figs. 4c and 5c reveal maximum dechlorination and Cr\textsuperscript{6+} removal at 0.6% peptone and 0.6% yeast extract concentration when glucose was kept at constant optimized value (0.8%, w/v). This accorded a run number of 8, which is considered as the optimal condition of test variables (Table 3). The RSM results reveal maximum experimental 95.8% PCP dechlorination and 63.5% Cr\textsuperscript{6+} removal at (w/v) glucose 0.8% (+1 in coded unit), yeast extract 0.6% (0 in coded unit) and peptone at 0.6% (+1 in coded unit), which were very close to respective 95.5% and 63.26% remediation of both the toxicants predicted by Box-Behnken design with initial 48 mg chloride l\textsuperscript{-1}, 78 mg Cr\textsuperscript{6+} l\textsuperscript{-1}, pH 8.0 and temperature 30°C. The experimental findings suggest that these optimized parameters using RSM strongly support the chloroorganics and Cr\textsuperscript{6+} remediation by P. putida SKG-1. Other researchers have reported RSM a better approach for optimization of single chromium bioremediation [23].

3.6 Bench-Scale Bioreactor Level Bioremediation of Tannery Effluent

Tannery effluent bioremediation was also performed in a stirred tank bioreactor operating in a batch system, where good containment and environmental control may allow a fast and cost-effective treatment. In this trial, 4.0% (v/v) dose of SKG-1 strain was augmented for bioremediation of 1:1 diluted tannery effluent supplemented with RSM optimized nutrients (w/v, 0.8% of glucose, 0.6% each of yeast extract and peptone) at previously optimized [24] agitation speed of 125 rpm and 0.4 vvm aeration rate. The results in Figs. 6a&b reveal that the extent of decolorization, dechlorination and Cr\textsuperscript{6+} removal directly corresponded with the bacterial growth throughout the incubation period up to 72 h incubation. The efficiency of bioremediation in bioreactor was higher as compared to flask trial during 72 h incubation: decolorization (62.6%) enhanced by 5.4%, dechlorination (97.9%) by 2.1% and Cr\textsuperscript{6+} removal (65.4%) by 2.6% (during 60 h) at initial color 187 Pt-Co units, 48 mg chloride ions and 78 mg Cr\textsuperscript{6+} l\textsuperscript{-1} effluent. Ganguli and Tripathi [25] evaluated the ability of P. aeruginosa strain, isolated from tannery effluent, to survive and reduce chromate in effluents from a tannery and electroplating unit. The isolate survived in the native tannery effluent, but the count sharply declined in both native and diluted (200X) electroplating effluent. Addition of carbon, nitrogen and phosphorus sources enhanced
bacterial cell number in both tannery and diluted electroplating effluents, and increased cell numbers directly correlated with enhanced chromate reduction in both the effluents.

3.7 Distribution of Reduced Chromium and Chromate Reductase in Different Fractions

Table 4 reveals the extent of reduced chromium (Cr\(^{3+}\)) distribution in culture supernatant and biomass of \textit{P. putida} plus native microflora, and was found to be present in both. The results further indicate that out of total Cr\(^{6+}\) remediated (51 mg of initial 78 mg l\(^{-1}\), i.e., 65.4\%) from effluent medium at 60 h, 91.3\% Cr\(^{6+}\) was reduced to Cr\(^{3+}\), of which 36.3\% was detected in culture supernatant and 55\% in the bacterial biomass (Table 4). The chromate reductase activity in treated tannery effluent (1:1 diluted) from bioreactor trial was measured to assess the enzymatic conversion of Cr\(^{6+}\) to Cr\(^{3+}\) by augmented \textit{P. putida} plus native effluent microflora. Table 5 reveals the presence of enzyme activity in culture supernatant, cytosolic fraction as well as in the cell debris containing augmented \textit{P. putida} strain plus native tannery effluent microflora. The maximum enzyme activity in cells’ cytosolic fraction (54.8\%) was followed by the activity in culture supernatant (41.1\%) and cellular debris (4.1\%). This shows that chromate reductase activity was mainly associated with the soluble fraction of bacterial cells. The distribution of Cr\(^{3+}\) in culture supernatant and bacterial biomass (Table 4) correlates directly with the extent of chromate reductase activity in culture supernatant and cytosolic fraction (Table 5).

| Time (h) | % Cr\(^{6+}\) Removal | Culture supernatant | Biomass | Total reduced Cr\(^{3+}\) (%) | Total Cr\(^{6+}\) (mg l\(^{-1}\)) | Reduced Cr\(^{3+}\) (mg l\(^{-1}\)) (%) | Residual Cr\(^{6+}\) (mg l\(^{-1}\)) | Chromatite reductase activity (µM min\(^{-1}\)) | Specific activity (µM min\(^{-1}\) mg\(^{-1}\) protein) |
|----------|------------------------|---------------------|---------|-------------------------------|-------------------------------|-----------------------------------|------------------------|-------------------|----------------------|
| 24       | 24.3                   | 63.2                | 59      | 4.2                           | 22.1                          | 10.5                              | ND                     | 2.18              | 1.65                 |
| 48       | 58.9                   | 44.0                | 32      | 12.0                          | 26.0                          | 25.8                              | ND                     | 0.59              | 8.13                 |
| 60       | 65.4                   | 45.5                | 27      | 18.5                          | 36.3                          | 28.1                              | ND                     | 28.1              | 91.3                 |
| 72       | 62.8                   | 49.3                | 29      | 20.3                          | 41.5                          | 24.5                              | ND                     | 24.5              | 91.5                 |

ND: not detectable, standard deviation values of calculated data are < 5.0%.

Table 5. Chromate reductase activity in different cell fractions of \textit{P. putida} coculture in diluted tannery effluent.

| Cell fraction | Total chromate reductase activity (µM min\(^{-1}\)) | Chromatite reductase activity (%) | Total protein (mg) | Specific activity (µM min\(^{-1}\) mg\(^{-1}\) protein) |
|---------------|-----------------------------------------------|---------------------------------|--------------------|----------------------|
| Culture supernatant | 3.6                                            | 41.1                             | 2.18              | 1.65                 |
| Cytosolic fraction      | 4.8                                            | 54.8                             | 0.59              | 8.13                 |
| Cell debris           | 0.35                                          | 4.1                              | 0.22              | 1.59                 |

3.8 Bioremediation of Tannery Effluent by Immobilized Biomass

In commercial processes, the physical characteristics of free cells such as small size, low density, poor mechanical strength/rigidity and solid-liquid separation might be problematic in the bioremoval of effluent contaminants [9]. Furthermore, free cells often experience excessive Cr\(^{6+}\) toxicity, and undergo cell damage when they are employed for bioremediation. Free cells may, therefore, be more prone to toxicity from chromate and other metals as compared to immobilized cells, which may have some protection from the toxic compounds present in the effluent [26]. Therefore, the experiments were performed to evaluate the tannery effluent bioremediation ability of immobilized \textit{P. putida} cells using previously optimized [24] sodium alginate (4.0\%, w/v) as a support material. Table 6 reveals maximum decolorization (54.5\%), dechlorination (89.6\%) and Cr\(^{6+}\) removal (68.8\%) at initial color 187 Pt-Co units, 48 mg chloride ions and 77 mg Cr\(^{6+}\) l\(^{-1}\) by immobilized \textit{P. putida} biomass.
along with free native effluent microflora within 72 h incubation. This response was only slightly better than results at 60 h incubation for all the determinations. The \( \text{Cr}^{6+} \) removal by immobilized \textit{P. putida} biomass was enhanced by 5\% compared to free cells. This increased efficiency was due to the better porosity of beads, which allowed free transport of metal ions through the matrix. The immobilized cells were repeatedly used up to four remediation cycles; however, their efficiency decreased after every cycle, and was the minimum in the fourth cycle (Table 6). This could be attributed to the loss of bead integrity leading to disintegration of matrix.

**Table 6.** Decolorization, dechlorination and \( \text{Cr}^{6+} \) removal in tannery effluent augmented with immobilized biomass of \textit{P. putida}.

| Time (h) | pH | Growth | Color in units (% decrease) | Chloride in mg l\(^{-1}\) | \( \text{Cr}^{6+} \) in mg l\(^{-1}\) (% removal) |
|---------|----|--------|-----------------------------|---------------------------|-----------------------------------------------|
|         | I  | II     | III                         | IV                        | I                                            |
| 0       | 8.0| 8.0    | 8.0                         | ND                        | 187 (0)                                      |
|         |    |        |                             | ND                        | 187 (0)                                      |
|         |    |        |                             | ND                        | 187 (0)                                      |
|         |    |        |                             | ND                        | 187 (0)                                      |
| 24      | 7.6| 7.6    | 7.6                         | 0.292 (0.268)             | 124 (33.7)                                   |
|         |    |        |                             | 0.231 (0.185)             | 141 (25.1)                                   |
|         |    |        |                             | 0.185 (0.14)              | 59 (14.7)                                    |
|         |    |        |                             | 0.14 (0.0)                | 48 (14.7)                                    |
|         |    |        |                             | 0.0 (0)                   | 48 (14.7)                                    |
| 36      | 7.4| 7.4    | 7.4                         | 0.440 (0.386)             | 105 (43.9)                                   |
|         | 7.3| 7.3    | 7.3                         | 0.347 (0.293)             | 122 (43.9)                                   |
|         | 7.2| 7.2    | 7.2                         | 0.382 (0.329)             | 129 (43.9)                                   |
|         | 7.1| 7.1    | 7.1                         | 0.371 (0.329)             | 131 (43.9)                                   |
| 48      | 7.2| 7.2    | 7.2                         | 0.470 (0.42)              | 99 (34.8)                                    |
|         |    | 7.2    | 7.2                         | 0.415 (0.38)              | 108 (34.8)                                   |
|         |    | 7.2    | 7.2                         | 0.382 (0.35)              | 115 (34.8)                                   |
|         |    | 7.2    | 7.2                         | 0.371 (0.33)              | 117 (34.8)                                   |
| 60      | 7.0| 7.0    | 7.0                         | 0.548 (0.492)             | 87 (38.5)                                    |
|         |    | 7.0    | 7.0                         | 0.492 (0.43)              | 95 (38.5)                                    |
|         |    | 7.0    | 7.0                         | 0.435 (0.39)              | 112 (38.5)                                   |
|         |    | 7.0    | 7.0                         | 0.395 (0.36)              | 116 (38.5)                                   |
| 72      | 6.9| 6.9    | 6.9                         | 0.530 (0.48)              | 85 (39.5)                                    |
|         |    | 6.9    | 6.9                         | 0.480 (0.43)              | 92 (39.5)                                    |
|         |    | 6.9    | 6.9                         | 0.430 (0.40)              | 113 (39.5)                                   |
|         |    | 6.9    | 6.9                         | 0.400 (0.39)              | 114 (39.5)                                   |

(Standard deviation values of calculated data are <5.0\%)

Other researchers also studied \( \text{Cr}^{6+} \) bioremediation using immobilized biomass. Ganguli and Tripathi [27] compared the chromate removal ability of batch culture (free cells) and agarose-alginate immobilized \textit{Pseudomonas aeruginosa} A2Chr biomass (from initial 10-100 mg \( \text{Cr}^{6+} \) l\(^{-1}\)) in a minimal medium and electroplating effluent. In batch culture study, the maximum \( \text{Cr}^{6+} \) removal of 9.4 mg l\(^{-1}\) occurred at the lowest initial \( \text{Cr}^{6+} \) concentration of 10 mg l\(^{-1}\) minimal medium, within 2 h. However, at higher initial \( \text{Cr}^{6+} \) concentrations of 50 and 100 mg l\(^{-1}\), \( \text{Cr}^{6+} \) removal was only 7.6 and 2.1 mg l\(^{-1}\), within 2 h. The removal of \( \text{Cr}^{6+} \) from electroplating effluent was approximately 25\% lower than removal rates from the minimal medium. Murugesan and Maheswari [28] reported 6.55\% chromium removal efficiency (at an initial 100 ppm \( \text{Cr}^{6+} \) concentration) for alginate-immobilized \textit{Pseudomonas} sp. within 4 h. Benazir et al. [29] compared the chromium remediation efficiencies of \textit{Bacillus subtilis}, \textit{Pseudomonas aeruginosa} and \textit{Saccharomyces cerevisiae} in consortia and in their immobilized forms. The best chromium reduction activity was observed for the \textit{S. cerevisiae-P. aeruginosa} consortium, followed by immobilized beads of \textit{S. cerevisiae} and \textit{B. subtilis-S. cerevisiae} consortia.

When immobilized biomass of co-culture (\textit{P. putida} SKG-1 plus \textit{B. cereus} RMLAU1) was employed for bioremediation of tannery effluent, better response concerning all the above determinations was observed (not shown), as compared to single \textit{P. putida} immobilized biomass (Table 6). The enhanced extent of decolorization (68.2\%) by 14.7\% and \( \text{Cr}^{6+} \) removal (72.7\%) by 6.5\% using immobilized co-culture was observed, compared to bioremediation of effluent by single immobilized \textit{P. putida} biomass. The results on tannery effluent remediation by immobilized co-culture reveal that addition of \textit{B. cereus} RMLAU1 strain enhanced the bioremediation efficiency of \textit{P. putida}. There is not even a single report on tannery effluent decolorization, dechlorination and simultaneous \( \text{Cr}^{6+} \) removal by immobilized biomass.
4 Conclusions

Scanty research has been attempted for bioremediation of real tannery effluent. The conventional physicochemical and biological techniques are insufficient and economically non-viable for remediation of toxic pollutants present in real effluent. However, the microbial remediation methods are being considered eco-friendly and cost-effective as compared to conventional methods. In our study, high extent of effluent bioremediation at flask and bioreactor levels was evident under optimized cultural and nutritional conditions. It is the first report of real tannery effluent bioremediation by a psychrotrophic *P. putida*. Biostimulation and bioaugmentation enhanced treatment efficiency. Box-Behnken design suggested extended dechlorination and Cr$^{6+}$ removal. An increased extent of bioremediation was evident by coculture (*P. putida + B.cereus*) than *P. putida* alone. A direct correlation was observed between chromate reductase activity and distribution of reduced chromium in culture supernatant and different cell fractions. The augmented *P. putida* SKG-1 isolate exhibited good efficiency towards simultaneous discoloration, dechlorination of chloroorganics and Cr$^{6+}$ remediation from nutrients supplemented unsterilized diluted (1:1) tannery effluent (at natural pH) under laboratory conditions. The effluent bioremediation by immobilized biomass, its regeneration, easy handling and lack of secondary sludge offer an attractive future of *P. putida* biomass, and can be suitably employed for eco-friendly in situ bioremediation of tannery wastewater.

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Appendix:

(a)

![Graph showing decolorization and bacterial growth](image)

(b)

![Graph showing simultaneous dechlorination and Cr⁶⁺ removal](image)

**Figure 1.** (a) Decolorization and bacterial growth, (b) simultaneous dechlorination and Cr⁶⁺ removal of undiluted tannery effluent with four combinations: Set-I; effluent (E) at natural pH 8.4, Set-II; effluent (E) plus augmented (A) with *P. putida* (4.0%, v/v), Set-III; effluent (E) plus nutrients (w/v, 0.5% each of glucose, peptone and yeast extract) supplemented (S), and Set-IV; effluent (E) with nutrients (as above) supplemented (S) plus augmented (A) with *P. putida* culture at pH 8.0 (in Sets II-IV) and 30°C for 120 h under shaking (150 rpm) (Error bars depict standard deviation)
Figure 2. (a) Decolorization and bacterial growth, (b) simultaneous dechlorination and Cr⁶⁺ removal of diluted (1:1) tannery effluent with four combinations: Set -I; effluent (E), Set -II; effluent (E) plus augmented (A) with *P. putida* (4.0%, v/v), Set -III; effluent (E) plus nutrients (w/v, 0.5% each of glucose, peptone and yeast extract) supplemented (S), and Set -IV; effluent (E) with nutrients (as above) supplemented (S) plus augmented (A) with *P. putida* culture at pH 8.0 and 30°C for 120 h under shaking (150 rpm) (Error bars depict standard deviation)
Figure 3. (a) Decolorization and bacterial growth, (b) simultaneous dechlorination and Cr$^{6+}$ removal of diluted (3:1) tannery effluent with four combinations: Set-I; effluent (E) at natural pH 8.1, Set-II; effluent (E) plus augmented (A) with *P. putida* (4.0%, v/v), Set-III; effluent (E) with nutrients (w/v, 0.5% each of glucose, peptone and yeast extract) supplemented (S) plus, and Set-IV; effluent (E) with nutrients (as above) supplemented (S) plus augmented (A) with *P. putida* culture at pH 8.0 and 30°C for 120 h under shaking (150 rpm) (Error bars depict standard deviation)
Figure 4. Response-surface curves of Cr<sup>6+</sup> removal by P. putida isolate showing mutual interactions between (a) yeast extract and glucose, (b) peptone and glucose, (c) peptone and yeast extract. Other variables, except for two in each figure, were maintained at zero level in coded units.
Figure 5. Response-surface curves of chloroorganics’ dechlorination by *P. putida* isolate showing mutual interactions between (a) yeast extract and glucose, (b) peptone and glucose, (c) peptone and yeast extract. Other variables, except for two in each figure, were maintained at zero level in coded units.
Figure 6. Bioreactor trial for (a) decolorization and bacterial growth, (b) simultaneous dechlorination and Cr\textsuperscript{6+} removal of diluted (1:1) tannery effluent supplemented with optimized nutrients (w/v, 0.8% glucose, 0.6% peptone and 0.6% yeast extract), augmented with optimized \textit{P. putida} (4.0%, v/v) culture and incubated at 30°C for 72 h under aeration (0.4 vvm) and agitation (125 rpm) conditions (Error bars depict standard deviation)