Targeted Next Generation Sequencing as a Reliable Diagnostic Assay for the Detection of Somatic Mutations in Tumours Using Minimal DNA Amounts from Formalin Fixed Paraffin Embedded Material

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Abstract

Background
Targeted Next Generation Sequencing (NGS) offers a way to implement testing of multiple genetic aberrations in diagnostic pathology practice, which is necessary for personalized cancer treatment. However, no standards regarding input material have been defined. This study therefore aimed to determine the effect of the type of input material (e.g. formalin fixed paraffin embedded (FFPE) versus fresh frozen (FF) tissue) on NGS derived results. Moreover, this study aimed to explore a standardized analysis pipeline to support consistent clinical decision-making.

Method
We used the Ion Torrent PGM sequencing platform in combination with the Ion AmpliSeq Cancer Hotspot Panel v2 to sequence frequently mutated regions in 50 cancer related genes, and validated the NGS detected variants in 250 FFPE samples using standard diagnostic assays. Next, 386 tumour samples were sequenced to explore the effect of input material on variant detection variables. For variant calling, Ion Torrent analysis software was supplemented with additional variant annotation and filtering.
Results

Both FFPE and FF tissue could be sequenced reliably with a sensitivity of 99.1%. Validation showed a 98.5% concordance between NGS and conventional sequencing techniques, where NGS provided both the advantage of low input DNA concentration and the detection of low-frequency variants. The reliability of mutation analysis could be further improved with manual inspection of sequence data.

Conclusion

Targeted NGS can be reliably implemented in cancer diagnostics using both FFPE and FF tissue when using appropriate analysis settings, even with low input DNA.

Introduction

Sequencing the first human genome in 2008 using massive parallel sequencing was suggested to be the first step in personalized medicine.[1] For clinical decision-making, obtaining genetic information on the entire genome is less suitable due to the high costs, long turnaround time (TAT) and the vast amount of genetic variants with unknown clinical implications. Therefore, simultaneous sequencing of multiple targetable cancer associated genes is gaining popularity. Benchtop Next Generation Sequencing (NGS) platforms and accompanying gene panels are therefore more suitable for routine diagnostics. These platforms provide a cost- and time efficient alternative to classical sequencing techniques like Sanger sequencing.[2, 3] However, sufficiently powered studies providing evidence that NGS is reliable enough to be used in a diagnostic workflow are lacking.

In the routine clinical workup of cancer patients, NGS based techniques need to meet several criteria. The turnaround time between tissue collection and interpretation of sequencing should be short, the NGS platform should be able to handle limited amounts of input material from several sources including formalin fixed paraffin embedded (FFPE) material, sequencing must be deep enough to detect low frequency mutations which may predict therapy resistance.[4]

Currently, two NGS platforms are widely used for diagnostic purposes: the MiSeq/HiSeq/NextSeq (Illumina, Hayward, CA, USA) and the Ion Torrent Personal Genome Machine (PGM) (Life Technologies, Carlsbad, CA, USA).[5, 6] Both platforms could theoretically be implemented for focused gene re-sequencing in routine cancer diagnostics. The MiSeq/HiSeq/NextSeq platform has a higher sequencing capacity and lower costs per base, but requires generally 50–200 ng input DNA which cannot always be obtained from small biopsies[7–9], although alternative library preparation kits are available which use 30 ng DNA.[10] Variant calling of FFPE samples in a clinical setting relies on variant allele frequencies (VAF) of 5–15%, [7, 11, 12] detection of VAF <5% require further validation, and TAT is typically one to two weeks for FFPE samples.[8, 13, 14]

The Ion Torrent platform in combination with Ion AmpliSeq multiplex PCR can use a DNA input as low as 10 ng and the TAT can theoretically be one week.[15, 16] Furthermore, a routine sequencing depth of 500–1,000x can be obtained at costs per sequencing request (e.g. KRAS and NRAS sequencing for colorectal cancer) that are similar to conventional Sanger sequencing[16], and VAF of 2% can be identified reliably.[17–20] Both platforms could theoretically be implemented for focused gene re-sequencing in routine cancer diagnostics, where the choice for one specific platform will depend on the amount of input material, the number of NGS requests and the required TAT.
Currently, standardized NGS kits are available providing every laboratory with the option to perform NGS. Multiple studies have shown that these standardized kits provide reliable sequencing results in routine cancer diagnostics.[12, 17–20] However, a standardized pipeline for annotation and filtering and interpretation of results for clinical decision-making has not been provided. We routinely tested the Ion Torrent PGM benchtop platform combined with a commercial 50 gene Cancer Hotspot Panel on both fresh frozen (FF) as well as FFPE samples to see whether there are major quality differences between these sample types, explored the lower DNA input limits and validated the results obtained to establish its value for diagnostic use in the routine workup of cancer patients.

**Materials and Methods**

**Patient Selection**

First, 250 FFPE samples were collected from the archives of the University Medical Center Utrecht, of which 135 samples were retrospectively and 115 prospectively collected. The retrospective samples consisted of both mutated and wildtype samples as called by conventional methods in routine pathology diagnostics. These conventional sequencing analyses consisted of the following techniques to identify mutations in several genes and exons: KRAS exon 2 & 3 and EGFR exon 19–21 using the High Resolution Melting technique, BRAF V600 by Cobas analysis, and TP53 exon 4–9, CTNNB1 exon 3, cKIT exon 9 & 11, PDGFRa exon 12 & 18 by means of Sanger Sequencing (S1 Table). The prospective samples consisted of all mutation analysis requests in our laboratory for a period of 3 months, in total 115 samples. The 250 samples included 23 normal tissues (either normal tissue adjacent to the tumours in the same tissue block or from another tissue block from the same patient) and 227 tumour samples including 15 clonality requests to determine whether several tumours in one patient had a common origin, of which 8 showed a clonal relation between the tumours (see S1 Fig and S2 Table for tissue distribution).

Next, after completing the validation of the Ion Torrent NGS method of the 250 samples described above, NGS was performed successfully for another 386 samples, of which 290 fresh frozen (FF) and 96 non-paired FFPE tumour samples (see Fig 1A for overview of sample numbers). FF samples were analysed to determine eligibility for enrolment into trials for targeted therapies of the Center for Personalized Cancer Treatment (CPCT; http://www.cpct.nl/en.aspx), while FFPE samples were submitted for routine pathology diagnostics. Written informed consent was obtained from all patients contributing FF tumour samples for one of the CPCT trials and data from FFPE samples was used anonymously. Institutional Review Board approval was obtained and research was carried out in accordance with the ethical guidelines of the Foundation Federation of Dutch Medical Scientific Societies.

NGS was performed according to the flowchart depicted in Fig 1B and is described in more detail below. The complete NGS process from NGS requisition up to reporting of the NGS findings could be completed within 5 working days.

**Sample Preparation**

For FFPE samples, tissue was fixed in PBS buffered formalin and embedded in paraffin. A 5 μm section was H&E stained for routine pathology diagnostics. Alternatively tissue was fresh frozen.

Upon arrival of both the NGS requisition and FF or FFPE tissue, 5 μm thick H&E sections were prepared, tumour percentage was determined by an experienced and dedicated pathologist (SMW) trained in determining tumour percentage, and the most tumour rich area was encircled for macro dissection. Minimal input was 1 cm² of a 5 μm tumour tissue section and a minimal tumour percentage of 10% for FFPE. DNA was isolated using the Cobas method (Roche). DNA concentration was determined using Qubit Fluorometer (Life Technologies).
For fresh frozen tissue, biopsies containing more than 30% tumour were selected based on H&E staining by experienced and dedicated pathologists, and DNA was isolated using the Nor-Diag Arrow (Isogen Life Sciences) as described by the manufacturer.

For FF and FFPE samples, a total of 10 and 20 ng of input DNA was used, respectively, in a final volume of 12 μl. If the DNA concentration appeared to be too low and if tissue was still available, additional DNA was isolated. If there was no remaining tissue, conventional mutation analysis techniques, like sanger sequencing, were performed for FFPE samples.

Next Generation Sequencing

The Ion Torrent Library was prepared using the Ion AmpliSeq Cancer Panel for the validation study (n = 250) and the Ion AmpliSeq Cancer Hotspot Panel v2 (Life Technologies) for the remaining samples (n = 386). The latter allows for simultaneous amplification of 207 amplicons in hotspot areas of 50 oncogenes and tumour suppressor genes (46 genes present in AmpliSeq Cancer Panel supplemented by 4 genes of interest being \( EZH2 \), \( IDH2 \), \( GNA11 \) and \( QNAC \)). PCR was performed in 17 cycles for FF samples and in 20 cycles for FFPE samples.

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**Fig 1. Next Generation Sequencing workflow for routine diagnostics.**

A) Number of samples included in this study. B) Ion Torrent NGS workflow analysis by which routine diagnostics from tissue arrival to reporting results to the clinician is performed within 5 working days. First, tumour percentage is determined in control sections, and subsequently tumour tissue is macro dissected, DNA is isolated and NGS is performed. If insufficient DNA is isolated and no further tissue is available, conventional techniques like Sanger sequencing is performed. Somatic variants are identified by the Torrent Variant Caller supplemented with variant annotation and filtering. Variants are manually checked in IGV and discussed in a multidisciplinary meeting with necessary clinicians. Finally, results are reported to the responsible clinician.

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Samples were barcoded using IonXpress Barcode Adapters (Life Technologies) to allow for discrimination between samples within a NGS run. The DNA concentration of the samples within one sequencing run were normalized using the Qubit 2.0 fluorometer (ThermoFisher Scientific) or the Ion Library Equalizer kit. The Ion AmpliSeq Library Kit 2.0 (Life Technologies) was used for library preparation. The library was mixed with Ion Sphere Particles (ISPs) and the subsequent emulsion PCR and enrichment were performed using the Ion PGM™ Template OT2 200 Template Kit and the Ion One Touch 2 instrument (Life Technologies). Sequencing was performed using the Ion PGM™ Sequencing 200 kit v2 using the Ion 316™ or 318™ chip (Life Technologies) (maximum number of samples on 316 and 318 chip were 6 and 12 respectively). FF and FFPE samples were run on separate chips. Samples were run on the Ion Torrent PGM System™ (Life Technologies) as described by the manufacturer.

Data Analysis
Sequencing results of the Ion Torrent PGM run were presented via the Torrent Browser, a web-based user interface on the Torrent Server. A Torrent Browser run report contains statistics and quality metrics for the run, such as the Ion Sphere™ Particle (ISP) density, percentage of polyclonal ISPs (ISPs carrying clones from two or more templates), low quality percentage (percentage of ISPs with a low or unrecognizable signal), and percentage of usable reads (the percentage of Library ISPs that pass the polyclonal, low quality, and primer dimer filters). These statistics were used to evaluate the quality of the Ion Torrent PGM run. A good quality run has at least 30% ISP loading and 30% usable reads. A run will not be rejected based on these quality metrics. Instead, individual samples are evaluated as described below.

Reads generated were aligned using the Torrent Mapping Alignment Program (TMAP). This program uses a series of mapping algorithms to map sequence reads to the human reference genome build 19 (hg19). TMAP has been developed to meet Ion Torrent data mapping challenges, such as miscalling homopolymer stretches and increasing read lengths over time. It provides a fast and accurate aligner through the integration of a novel alignment algorithm and three popular algorithms: BWA-short,[21] BWA-long,[22] SSAHA,[23] and Super-maximal Exact Matching.[24] The final alignment of each library is stored in a BAM file.

After the alignment step, coverage statistics were generated using Coverage Analysis plugin version 3.6 (Life Technologies). This plugin takes the TMAP output and a file containing the target regions of CHPv2 as an input to provide statistics per library such as the mean depth of coverage, number of mapped reads, and on-target percentage (percentage of mapped reads which are aligned to the target region). These statistics were used to evaluate the quality of each library in the run. A good quality library has at least a mean depth of coverage of 800x, 80% on-target percentage and 100,000 mapped reads.

The Torrent Variant Caller (TVC) plugin version 3.6 is a genetic variant caller for the Ion Torrent Sequencing platform (Life Technologies) and is used to call somatic single-nucleotide polymorphisms (SNPs), multi-nucleotide polymorphisms (MNP), insertions, deletions, and block substitutions. The TVC plugin operates on TMAP generated BAM files and requires the following as input: a target region file containing the chromosome regions of CHPv2, a hotspot file containing a list of positions in the human genome and parameter settings file (see S3 Table for TVC parameter settings).

A standardized pipeline was constructed to process each variant detected by the TVC. This pipeline uses a comprehensive Perl Application Program Interface (API) providing efficient access to the Ensembl Variation database.[25] For each variant, this pipeline adds annotations like consequence type (e.g. missense variant), references to other databases (e.g. Unigene, RefSeq, OMIM, Cosmic), biotype of the transcript (e.g. protein coding), amino acid change

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Diagnostic NGS Assay for Cancer Samples

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caused by the variant, gene description. It also provides variant effect scores (SIFT and Poly-Phen but these were not used in further evaluation of the variants.

The pipeline also filters out variants that are not included for further evaluation like synonymous, 5’ and 3’ UTR, and intronic variants, coverage <100x and VAF <5%. Finally, probable germline variants (determined using public databases dbSNP, 1000 Genomes and GoNL) and common TMAP or TVC artefacts were filtered out. As an output of the pipeline, a list of variants of each library including all annotations was generated.

**Reporting NGS Findings**

Variants annotated and filtered as described above were manually checked by well trained technicians and experienced molecular biologists using IGV (Integrative Genomics Viewer).[26] Variants were checked for reads being >500x, mutant reads exceeding 30x and whether the variant was not in a homopolymer stretch. Furthermore, all requested genes (e.g. RAS and BRAF for colon tumours) were manually checked in IGV as extra check and all amplicons in TP53, cKIT exon 9 and 11, PDGFRa exon 12 and 18 and EGFR exon 19 and 20 were manually checked since large deletions can be missed by the TVC version 3.6. Somatic mutations and variants of unknown significance were noted in a preliminary reporting form. The preliminary report was discussed in a multidisciplinary meeting involving a pathologist and clinicians to enable a determination of the clinical significance of variants that were identified with more background information on the tumour type and medical history of the patient, resulting in a final set of variants that was reported in the final report with a clinical annotation of their proposed significance. Moreover, low frequency variants (VAF <5% and coverage <100x) and variants of unknown significance (usually outside but very near to known hotspot regions) which were identified were discussed. If required, a medical oncologist was consulted to discuss potential treatment options. Furthermore, in case of potential germline variants a clinical geneticist was consulted. The identification of potential germline variants was only based on sequence analysis of the tumour, where population genome sequences were consulted to differentiate between germline SNPs and pathogenic variants. Within 5 working days, the final report including information on potentially actionable mutations was then sent to the responsible clinician.

**Statistical Analysis**

Statistical analysis is performed using R. Significant differences are calculated by means of an independent t-test for sequencing run- and library statistics and chi-squared analysis for comparison of base substitutions between FF and FFPE samples. A P value less than 0.05 was considered to be statistically significant.

**Sequence Data**

All sequence data described in this manuscript can be found in the European Nucleotide Archive (ENA). Validation set accession number is: PRJEB11579 (http://www.ebi.ac.uk/ena/data/view/PRJEB11579). Test set accession number is: PRJEB11475 (http://www.ebi.ac.uk/ena/data/view/PRJEB11475).

**Results**

**Performance of NGS on DNA Samples from Fresh Frozen and Formalin Fixed Material**

Sequence runs containing only FF samples resulted in significantly more usable reads (p = 0.0009), defined as reads that passed quality filters (Fig 2A), although the absolute
difference in usable reads was only 7.1%. Analysis of library statistics showed a significantly increased percentage on-target reads (p = 0.002) for FF samples compared to FFPE samples (Fig 2B), where the number of samples containing a low percentage on-target reads was limited. Moreover, the samples with low percentage on-target and thus a low coverage could easily be identified: in total 7.7% of the samples were excluded due to a mean coverage <800x of which 71% showed also <80% on-target. These excluded samples consisted for 98% of FFPE samples. The remaining quality parameters including the number of mapped reads did not show differences. Furthermore, all targeted regions could be covered adequately, as none of the amplicons showed an average mean coverage below 100x leading to exclusion from analysis.

Fig 2. Run and library statistics. A) Boxplot of run statistics of FFPE (green) and FF (orange) samples for 4 variables: 1. the percentage of ISP (Ion Sphere Particle) density (the addressable wells on the chip which have detectable loading); 2. usable reads of the total number of reads (percentage of ISPs that pass the polyclonal, low quality, and primer dimer filters); 3. polyclonals, ISPs that contain more than one template sequence per ISP and 4. low quality, ISPs with a low or unrecognizable signal. The upper and lower “hinges” of the boxplots correspond to the first and third quartiles (the 25th and 75th percentiles). The upper “whisker” extends from the hinge to the highest value that is within 1.5*IQR of the line, where IQR is the inter-quartile range (the distance between the first and third quartiles). The lower “whisker” extends from the hinge to the lowest value within 1.5*IQR of the hinge. Data beyond the end of the vertical lines are outliers and plotted as points. B) Library statistics of FFPE (green) and FF (orange) samples; the mean target base read depth (including non-covered target bases); the number of reads mapped to the full reference genome; and the percentage of mapped reads which are aligned to the target region. Significant differences calculated by means of an independent t-test between FFPE and FF samples are depicted with ** p = 0.002 or ***p = 0.0009).
and 87% of the amplicons for FFPE samples and 94% of the amplicons for FF samples were covered >800x on average (S2 Fig). During the 1.5 year intake period of this study, the sequence runs performed at a stable level (S3 Fig), with only a slight decrease of the percentage of usable reads and an increase in the percentage low quality ISPs from the moment of inclusion of FFPE samples half-way this time period.

In summary, a good quality sample could be recognized by a mean coverage of at least 800x and >80% on target.

When comparing coverage of all amplicons in the Ampliseq Cancer Hotspot Panel v2 between FFPE and FF samples, a decreased coverage for the longer amplicons was seen in FFPE samples (S4 Fig). There was also no significant difference in the ratio of C > T or G > A base transitions in the FFPE samples compared to the FF samples (S5 Fig).

Defining the Requirements for Mutation Calling in DNA Samples

To determine the variant detection limit of the assay, dilution experiments of four FF DNA samples with known TP53 mutations were performed. With an R squared of 94.53% the dilution data were close to the expected allele frequencies (fitted line, S6 Fig). The known TP53 mutations were reliably detected down to an allele frequency of 1%. As dilution assays may overestimate the sensitivity of the assay a cut-off of 5% allele frequency was therefore set to be reliable for future diagnostic use.

Since the percentage of tumour cells present in the material used for DNA extraction is an important variable defining the ability of any assay to detect somatic mutations in diagnostic specimens, [29] we predicted that a variant could be detected when at least 20 reads were detected with a coverage of 800x for the amplicon, given the input material contained at least 10% tumour cells (Fig 3). For standard mutation calling, 800x is probably not necessary but our assay was designed to obtain a high sensitivity even for samples with low tumour cell percentages. Next, we performed an analysis on the entire dataset to assess whether tumour cell percentage of the input material affected the mean VAF. Theoretically, a heterozygous mutation in a diploid sample with 10% tumour cells can be reliably detected when using a detection limit of a frequency of 5%, but we did not find a relationship between tumour percentage and VAR (Fig 4).

Validation of Mutational Profiles Obtained with the Ampliseq Assay

We validated 328 variants, of which 323 were concordant between NGS and the conventional techniques, resulting in an overall concordance of 98.5% (sensitivity of 99.1%) (Fig 5, Table 1). Of the 5 discordant samples, two false negative variants of TP53 exon 8 (p.G266E) were identified using Sanger Sequencing but not using NGS, a discrepancy that could not be resolved. A third false negative variant was identified in TP53 exon 7 (c.757_758insA, p.T253fs/C311) that was not called by TVC but was clearly visible in IGV. The only false positive variant was TP53, exon 7 (c.723delC, p.C242fs/C35) which was called by TVC but was not visible in IGV upon manual check. The final discordant variant was identified in EGFR exon 21 (p.L858R) with an VAF of 7.3% which was not detected using HRM analysis due to the low tumour cell percentage of the input material (estimated at 5–10%). TP53 is not fully covered in the Ampliseq panel resulting in 19 samples where a TP53 variant was identified with Sanger Sequencing, which could not be identified using NGS (S4 Table). These data support the conclusion that the Ion Torrent AmpliSeq workflow is a reliable technique for mutation analysis and manual checks in IGV further improve its reliability.
Interpretation of Data Obtained with the Ampliseq Assay

To further understand whether NGS results reflect an expected mutational pattern we analysed all identified mutations in the *TP53*, *KRAS*, *BRAF*, *EGFR* and *PIK3CA* genes in a final dataset containing 386 samples, 290 derived from FF material and 96 derived from FFPE material. Even though the AmpliSeq panel does not cover the entire *TP53* gene, mutations were identified throughout the targeted region (Fig 6A). Comparison with the TCGA database shows an 82% overlap of our findings compared to the TCGA database (S8 Fig). As could be expected, a limited mutation distribution was identified for *KRAS*, *BRAF*, *EGFR* and *PIK3CA* (Fig 6B–6E) as these genes contain mutational hotspot locations, which could be detected reliably in this assay. Of interest, several parts of the *PIK3CA* gene were sequenced without identifying mutations, suggesting an absence of a systematic bias towards false positive findings based on the choice of amplicons sequenced.

For all samples site of tumour origin was used to analyse the frequency of mutational distribution among the different tumour types. As expected, *TP53* was found to be the most frequently mutated gene in this unselected set of tumours (Fig 7A). The dataset contains a sample

![Theoretical model of the detection sensitivity for different variant detection limits. Lines depict the coverage needed for a certain tumor percentage. In this study a detection limit of 20 variants was used, which, combined with a tumor percentage of at least 10%, leads to a needed coverage of 800x.](doi:10.1371/journal.pone.0149405.g003)
bias towards colorectal cancer, non-small cell lung carcinoma (NSCLC) and melanoma probably caused by the fact that in these tumour types mutational data already influences therapy choice, and clinicians are therefore more likely to request NGS analysis in patients with such tumours (S7 Fig).
Discussion

Broad application of NGS for “druggable” mutation detection in a diagnostic setting relies on several aspects including the possibility to use FFPE material, fast turnaround time and stable performance over time. In this study we explored whether a targeted multi gene NGS assay can be used for diagnostic purposes in a clinical oncology setting. It comprises a 50-gene hotspot panel for the Ion Torrent platform with an average coverage depth of 1000x that was well able to derive informative data from DNA extracted from FFPE tissue. The requirements for input material are relatively minor (20 ng DNA from samples with at least 10% tumour cell percentage) generating reproducible data with a detection limit of 5% allele frequency within 5 days. There was no clear correlation between tumour cell percentage and allele frequency of the called variants above a tumour cell percentage of 10%, implying that tumour percentage is inherently difficult to interpret. As it lacks a gold standard, we feel that traditional pathology

Table 1. Concordance between conventional techniques and Ion Torrent based NGS analysis.

| #       | Description                          | Gene | Exon  | Variant     |
|---------|--------------------------------------|------|-------|-------------|
| 323     | Concordant                           | NA   | NA    | NA          |
| 2       | Discordant                           | 2x TP53 | exon 8 | G266E       |
| 1       | Not called by IT, visible in IGV     | 1x TP53 | exon 7 | c.757insA   |
| 1       | Called by IT, not visible in IGV     | 1x TP53 | exon 7 | c.723delC   |
| 1       | IT more sensitive than conventional technique | 1x EGFR | exon 20 | L858R       |

For discordant samples information on the variants is provided including a description why the discordance appeared. Only discordant variant TP53, G266E, could not be explained; it was visible with Sanger sequencing and could not be identified in the Ion Torrent data. Other discordances could be explained by discrepancies between Ion Torrent software and IGV or by the increased sensitivity of the Ion Torrent compared to the conventional technique in low tumour percentage samples.
Fig 6. Variant distribution per gene. All graphs depict a lollipop plot (adapted from Vohra and Biggin, 2013) showing identified variants relative to a schematic representation of the gene. Any position with a mutation obtains a circle, the length of the line depends on the number of mutations detected at that codon. The grey bar represents the entire protein with the different amino acid positions (aa). The coloured boxes are specific functional domains. On top of the lollipops the most frequent variants are annotated as the amino-acid change at that specific site. Black lines underneath the grey box indicate the regions where the Ampliseq panel covers the gene. A) Mutations identified in the TP53 gene using NGS, B) KRAS, C) BRAF, D) EGFR and E) PIK3CA.

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review in NGS based analysis is for determining the fact that there is >10\% presence of tumour cells rather than the exact percentage of tumour cells.

It is increasingly appreciated that small genetic sub-clones within a tumour can underlie resistance,[30–32] therefore, detecting such low-abundance mutations can be of great importance. It seems furthermore feasible to implement the Ion Torrent platform for ‘liquid biopsies’[33] in which plasma cell-free circulating tumour DNA can be extracted from a blood sample to detect tumour mutations.
The process of formalin fixation and paraffin embedding induces chemical modifications, cross-linking and fragmentation of DNA.\[34–37\] As a result, DNA isolated from archived FFPE samples may be of poor quality, which may result in incomplete to even unreliable target amplification. However, in the present study we have shown comparable sequencing results for both FF as well as FFPE samples, when fixed according to a standardized protocol, although we found a trend in decreasing mean coverage depth with increasing amplicon length for FFPE samples only where amplicon length is stable up to 100 bp. For amplicons above 140 bp (\textit{STK11} and \textit{RET}) mean coverage depth clearly decreases below 1,000x. Therefore, amplicon length should be taken into account in the design of future NGS gene panels. The process of formalin fixation and paraffin embedding is known to lead to C>T or G>A base transitions, causing non-reproducible sequence alterations.\[27, 28, 38\] Our results support the fact that FFPE induced DNA damage appears to be minimal using this targeted hotspot approach, which has also been suggested elsewhere.\[39\]

Cross-validation of the Ion Torrent based NGS results using classical sequencing methods yielded a sensitivity of 98.5% which could even be improved upon manual inspection of sequence data. Data obtained were in line with results in other studies examining incidence of mutations across various tumour types. As expected, mutual exclusion of \textit{BRAF}, \textit{KRAS} and \textit{NRAS} mutations was also identified in our dataset (Fig 7B). The interaction plot clearly confirmed the central role for \textit{TP53}, \textit{KRAS} and \textit{APC} in colorectal tumorigenesis and depicts potential combinations of mutations that could indicate less frequent subtypes of colorectal tumours. This type of data analysis on extended datasets could help to define clinically important subtypes of tumours that we are currently unable to define using standard diagnostic tools.

Evaluation of mutations in several genes and exons is already standard in current practice. For metastatic colorectal and lung cancer patients, where treatment with anti-EGFR monoclonal antibodies is only effective in patients whose tumours are RAS wild type, sequencing 3 exons of \textit{KRAS} and 3 exons of \textit{NRAS} is required, and this will possibly also be the case for other tumour types shortly. The detection of copy number aberrations\[40\] and translocations, which are also of major clinical relevance, may be feasible in the near future using a targeted NGS approach. Personalized treatment approaches are actively exploring combinations of genetic properties (https://clinicaltrials.gov/). Thus, the need for easy to implement and flexible multi-gene tests is increasing. The easy addition of extra amplicons to these gene panels provides this assay with the flexibility needed in light of the fast discovery of new targetable mutations in cancer diagnostics.

In conclusion, NGS based diagnostics on both FF and FFPE tissue samples can be implemented in the routine clinical setting. Our study provides a guideline for standardized NGS data annotation using benchtop sequencers combined with commercially available gene panels.

**Supporting Information**

\textbf{S1 Fig. Characteristics of tumour groups.} Bar graph of the number of patients per tumour group for the method validation set in orange and the number of patients per tumour group for the test set in blue.

(TIF)

\textbf{S2 Fig. Average mean coverage of the NGS gene panel.} Per amplicon in the NGS panel the average mean coverage for FF and FFPE samples is described. The orange line indicates the mean coverage threshold of 800x.

(TIF)
S3 Fig. Changes in run statistics in time. The percentage of ISP density, low quality reads, polyclonals and usable reads is depicted for all runs (sorted by run date). Runs containing FF samples show a stable linear regression line for all run statistics. Runs containing FFPE samples show a decrease in the ISP density and usable reads percentages and an increase in the percentage of polyclonals.

(TIF)

S4 Fig. Average mean coverage per length bin. All Ampliseq Cancer Hotspot Panel v2 amplicons were divided in length bins. Average mean coverage for FFPE and FF samples per length bin is depicted.

(TIF)

S5 Fig. Frequency of different base substitutions for FFPE and fresh frozen samples. Formalin fixation is known to induce cross-linking of cytosines resulting in a base substitution to a thymine (C:G>T:A). Using a Chi-squared test, no significant difference in the distribution of the different base substitutions is identified in FFPE versus FF samples.

(TIF)

S6 Fig. Sensitivity of Ion Torrent runs. Expected and observed frequencies of diluted TP53 variants are plotted. Observed and expected frequencies are very similar indicating that the Ion Torrent is a very sensitive method that can reliably detect variants with a frequency of 2%.

(TIF)

S7 Fig. Characteristics of tumour groups. Bar graph of the relative number of variants (normalized for tumour group size) per tumour group for the validation set.

(TIF)

S8 Fig. TP53 variant comparison. Variants identified in the TCGA database are compared to the variants described in this study. A) TP53 variant distribution of the TCGA for comparison with Fig 6A that contains the TP53 variants identified in this study. B) Venn diagram showing that the 82% of the TP53 variants identified in this study are also mentioned in the TCGA database.

(TIF)

S1 Table. Gene and exon information of conventional techniques.

(XLSX)

S2 Table. NGS sample characteristics and sequencing results. Sequencing data of all samples described in this study are visualized in this table. Furthermore, tumour type and patient number is added to allow identification of multiple tumours from the same patient.

(XLSX)

S3 Table. Settings torrent variant caller. Parameter settings used by the Torrent Variant Caller for calling somatic variants. For FF samples low stringency settings were used and for FFPE samples high stringency settings were used.

(XLSX)

S4 Table. Explanation of different results between conventional techniques and NGS. For TP53 the Ampliseq panel provided less information since the amplicon pool does not cover the same sequence compared to conventional techniques. NGS coverage of other genes was improved compared to the conventional technique providing extra information; 2 KRAS exon 4 and 1 TP53 exon 10 mutations were identified in regions that were not tested with the conventional techniques. In 2 samples a BRAF exon 15 (p.V600K) was identified where the Cobas
technique only provided information on the presence of a mutation, but did not specify which mutation.

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Author Contributions

Conceived and designed the experiments: WL CG EC IN EV RW SW MPL. Analyzed the data: WL CG FS JH MK SL IN. Contributed reagents/materials/analysis tools: RL NS MJ MHL SS. Wrote the paper: WL CG FS MPL.

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