Assessment of the Enhancement for the Excitation Emission in Porous GaN using Photoluminescence

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Abstract
This work aims to assess the enhancement of optical properties for porous GaN nanostructures, which fabricated by Photoelectrochemical etching under different current densities. The changing of optical properties for different samples were investigated by Photoluminescence (PL) spectroscopy. A strong near band-gap-edge emission (NBE) was detected with peak energy 3.40 eV for as-grown and sample etched at 5mA/cm², while its 3.41 and 3.42 eV for samples etched with 10 and 20mA/cm² respectively. Also, another peak emission from the sapphire substrate at peak 1.7 eV was observed. The PL peak intensity of the porous samples have increased with increasing the porosity, while the FWHM of the near-band-edge peak was decreased in 5 and 10mA/cm² samples compared to as-grown non-etched sample, indicated that the pore size decreased with etching current density and porosity. Finally, the change of refractive with porosity was investigated in the porous GaN nanostructure.

Introduction
GaN nanostructures have been widely studied, because of their physical and chemical properties compared to those of bulk structure.1,2 Small size, band gap shifts and high surface to volume ratio were opened many possibilities for various potential applications in optoelectronics devices. To create GaN nanostructures there are two major methods, bottom up or top down. The bottom up growth methods require sophisticated processes and conditions, such as high temperatures and specific values of pressure. On the opposite side the top down methods, provide a flexible technique for fabrication GaN nanostructures from normal thin films. Porous semiconductors such as GaN was the famous and simplest example of nanostructures martials fabricated using top down method. In recent years many ways used to fabricate porous GaN using top down method.3-10 One of the most top down common and simple techniques to

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synthesis GaN porous nanostructures is the photo-electrochemical etching (PEC). Some advantages of the PEC etching in comparison with other methods are; can be fabricated at room temperature, less damages in the film structure, simple experiment equipment and process, and low cost. The main parameters in PEC are the voltage, current density, electrolyte composition and illumination.

Photoluminescence (PL) spectroscopy is one of the highly sensitive techniques used in semiconductors and nanostructures. The quality and the existence of defects in materials can be detected clearly by PL spectroscopy. It is a good scientific tool to assess the quality of materials, also many parameters can be calculated from PL spectra.

PL is most techniques used to analyze the optical and electrical properties of porous GaN. The type, energy levels and concentration of point defects in a sample can be calculated from the PL spectra of the samples. PL intensity, energy shift and FWHM of the peaks will give more information about the porous GaN samples and the effect of photoelectrochemical etching on films. This information will be of great importance to enhance the performance of devices based on GaN material and it can be reduced the strain in semiconductor films.

In this work, we prepared porous GaN nanostructures at room temperature by photo electrochemical etching techniques under different current densities starting from 5 to 20 mA/cm². The optical properties of porous GaN samples were assessment and analyzed deeply using PL spectroscopy.

**Experiment Procedure**

The samples used in this study were commercial n-GaN grown by metalorganic chemical vapor deposition (MOCVD) on the transparent sapphire substrates. Hall measurements confirmed that the electron concentration was n=1 x 10¹⁷ cm⁻³. The samples were cleaned using scientific cleaning processes RCA. To get ohmic contact Aluminum was evaporated under a pressure of 3.4 x 10⁻⁵ Torr on the upper surface of GaN using a thermal evaporation system. Homemade Teflon-cell were used in electrochemical etching process, GaN sample fixed as an anode while the cathode was Pt wire (Figure 1). A mixture of aqueous HF 49% and ethanol C₂H₅OH 95% 1:4 by volume was an electrolyte. The main variable in the electrochemical etching process was the current density (J), it was changed from 5 to 20 mA/cm². The etching time is fixed for 20 min and a low power UV lamp (4 W) was used. After the etching, the samples were rinsed in deionized water, and dried in ambient air. In this work the PL spectroscopy (Jobin Yvon HR800UV system) with high resolution was used to study the optical properties of GaN samples before and after etching at different current densities. He-Cd laser with an excitation wavelength of 325 nm, with incident laser power 20mW was used, which energy near energy gap of GaN.

**Result and Discussion**

Figure 2 shows the room temperature PL spectra of Si-doped GaN samples grown on sapphire substrates for as-grown and porous samples etched at different current densities 5, 10 and 20 mA/cm². The PL spectrum of porous GaN consists of two major emission peaks: a high intensity peak centered at UV region, and a weak intensity peak in the visible region. The first peak near band-gap-edge emission...
with peak energy 3.40 eV for as-grown non-etched and sample etched at 5 mA/cm$^2$, while its 3.41 and 3.42 eV for samples etched with 10 and 20 mA/cm$^2$ respectively. The other peak emission from the sapphire substrate with energy 1.7 eV for all samples. For the strong peak there are a small shift to high energy (blue shift) in two samples etched at 10 and 20 mA/cm$^2$ with relative to as-grown non-etched sample, which indicate a stress increasing in these samples. The reason of this shift may be due to the development of highly anisotropic structures in the morphology of these samples. This small shift in the strong peak indicating that the pore size has a little effect on the PL peak position. In the other side, the PL peak intensity of the porous samples have increased compared to that of the as-grown one. For samples 5, 10 and 20 mA/cm$^2$, the PL intensity of the first strong peak is enhanced by factors of about 2, 7 and 13 and for the second peak centered at 1.7 eV is enhanced by factors of about 1.5, 6 and 15 (respectively) with compared to the as-grown sample. This increasing of intensities indicating that the number of photons emitted from porous GaN samples is much higher than in the as-grown sample. High surface area and surface roughness in porous samples were increase the reflecting and become the main reason for PL intensity increasing. Yellow, blue and green luminescence were very small peaks or negligible compared to high NBE peak intensity.

The porosity ($P$) of GaN has one of the main important characteristics, which is defined by this relation:

$$P = \frac{(m_1-m_2)}{(m_1-m_3)}$$ ...(1)

Where $m_1$, $m_2$ and $m_3$ are the mass of the original, anodized, and stripped wafer, respectively. In this work the measured porosities $P$ were 25%, 33%, and 40% of the samples etched with current densities 5, 10 and 20 mA/cm$^2$ respectively.

**Fig. 3: The intensity and the porosity of porous GaN etched with different current densities.**

Figure 3 shows the relation between the current density and porosity, the porosity increased with current densities. Also, the intensity of PL peak increased with increasing in porosity, which indicates that the porosity has a highly influence on the optical properties of porous samples (figure 4A). This increasing could be explained by increasing of light scattering of the new structures of porous samples. In porous samples the surface area per unit volume is very high compare to as grown sample, which provided more exposure of GaN molecules to PL excitation lights and increased the excitation and recombination process of electrons in porous samples.
Then the recombination process increased the number of emitted photons in porous samples. Also, porous GaN structures focused the incident light inside the pore nanostructure and increased the light trapping with reduced light losses from surface reflection. The reduction of dislocation density may be contributed in the PL intensity increasing. The shape of PL spectrum depended on the size distribution of nanostructures in porous GaN samples. Many studies observed that the increasing of FWHM in photoluminescence is coming from the size of nanostructures such as the pores radius (figure 4A). The correlation between the PL spectrum and the pore size is very important issue, which highly effect in devices fabrication depending on porous material.

Since the full-width at half-maximum (FWHM) of PL peaks gives the information about the crystal quality and the size of pores, the FWHM of the PL peaks was measured for porous GaN samples and as-grown. The FWHM of the near-band-edge peak was decreased in 5 and 10 mA/cm$^2$ samples compared to as-grown, indicated that the pore size decreased with etching current density and porosity (see figure 4B). While it increased in the 20 mA/cm$^2$ may be due to creation of surface disorder and the porosity was very high may be many of the pores being closer together and merge each other, and a blue-shift in emission will occur. The broadening in width of the PL peaks, indicated smaller size pores. Among the samples, the change of porosity and the pore size have a little influence on the PL peak shift.

The intensity of the sapphire peak at 1.7 eV was increased with current density and porosity indicated that the etching reached the sapphire substrate and the pore depths was increased with current density and porosity.

The refractive index ($n$) of semiconductor material depends on the band gap energy $E_g$ and its decreases with increasing $E_g$. The velocity of light will be changed when the light move between different materials and then the refractive index will be also changed. There are many approaches to calculate refractive index using the energy gap of semiconductors through simple equations.\(^{32,33}\)

\[
n^2 = 1 + \left( \frac{A}{E_g - B} \right)^2 \tag{2}
\]

In this work the simple Hervé–Vandamme equation was used.\(^{34}\)

![Fig. 4: The FWHM varies with (A) porosity and (B) current density.](image)

![Fig. 5: Refractive index for porous GaN samples as a function of energy gap.](image)
Where $A$ and $B$ are constant ($A=13.6$ eV and $B=3.4$ eV) for GaN. Figure 5 shows the relation between the refractive index for porous GaN and the energy gap. Therefore, the reflectivity decreased with $E_g$, this indicated low value of reflectivity and highly interaction with porous GaN samples. Variation in values of $(n)$ is due to successful internal reflections and may be reasoned to photon trapping by grain boundaries. This may be explaining the high excitation as seen in PL spectra, and this gave a good evidence for the enhancing of optical properties with increasing porosity. The low reflection and high absorption may be attributed to the increase in efficiency of optoelectronic devices.

Conclusions
A simple electrochemical etching method has been applied on GaN to fabricate porous GaN under different current densities. Optical properties of porous GaN were studied using photoluminescence techniques. All samples showed enhancement increasing in PL intensity compared with that of as grown. The values of porosity increased from 25% at current density $5 \text{mA/cm}^2$ to 40% at $20 \text{mA/cm}^2$. PL intensity, energy gap and FWHM were strong dependence of porosity in all samples. The refractive index of all porous samples was calculated and it was decreased with increasing $E_g$. The high absorption and low reflection may be attributed to the increase in efficiency of optoelectronic devices. The results in this work indicates that a simple and low-cost electrochemical technique can be used to enhance optical properties of GaN, which can be used to fabricate nanophotonic devices depend on porous GaN with high emission efficiency. These results suggested that photoluminescence is giving a good and a comprehensive technique to investigate the optical properties of nanostructures.

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Conflict of Interest
Author declares that there is no conflict of interest regarding the publication of this article.

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