Novel Resectable Myocardial Model Using Hybrid
Three-Dimensional Printing and Silicone Molding for
Mock Myectomy for Apical Hypertrophic Cardiomyopathy

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Objective: We implemented a novel resectable myocardial model for mock myectomy using a hybrid method of three-dimensional (3D) printing and silicone molding for patients with apical hypertrophic cardiomyopathy (ApHCM).

Materials and Methods: From January 2019 through May 2020, 3D models from three patients with ApHCM were generated using the end-diastolic cardiac CT phase image. After computer-aided designing of measures to prevent structural deformation during silicone injection into molding, 3D printing was performed to reproduce anatomic details and molds for the left ventricular (LV) myocardial mass. We compared the myocardial thickness of each cardiac segment and the LV myocardial mass and cavity volumes between the myocardial model images and cardiac CT images. The surgeon performed mock surgery, and we compared the volume and weight of the resected silicone and myocardium.

Results: During the mock surgery, the surgeon could determine an ideal site for the incision and the optimal extent of myocardial resection. The mean differences in the measured myocardial thickness of the model (0.3, 1.0, 6.9, and 7.3 mm in the basal, midventricular, apical segments, and apex, respectively) and volume of the LV myocardial mass and chamber (36.9 mL and 14.8 mL, 2.9 mL and -9.4 mL, and 6.0 mL and -3.0 mL in basal, mid-ventricular and apical segments, respectively) were consistent with cardiac CT. The volume and weight of the resected silicone were similar to those of the resected myocardium (6 mL [6.2 g] of silicone and 5 mL [5.3 g] of the myocardium in patient 2; 12 mL [12.5 g] of silicone and 11.2 mL [11.8 g] of the myocardium in patient 3).

Conclusion: Our 3D model created using hybrid 3D printing and silicone molding may be useful for determining the extent of surgery and planning surgery guided by a rehearsal platform for ApHCM.

Keywords: Apical hypertrophic cardiomyopathy; Mock surgery; Silicone molding; Transapical myectomy; Three-dimensional (3D) printing

INTRODUCTION

Hypertrophic cardiomyopathy (HCM), a genetic myocardial disease characterized by the presence of otherwise unexplainable left ventricular (LV) hypertrophy, has multiple phenotypic variants [1]. Among these, apical hypertrophic cardiomyopathy (ApHCM), which accounts for 8% of all HCM cases, has been known to have a favorable prognosis; however, recent data suggest associated annual cardiac death rates of 0.5–4%, which are comparable to those...
of classic HCM [2,3]. The mainstay of management for ApHCM is medical treatment, but for severely symptomatic patients due to small LV end-diastolic volume (LVEDV) or concomitant midventricular obstruction, transapical myectomy to increase end-diastolic dimensions (thereby augmenting LVEDV and increasing stroke volume) is a promising option for symptomatic improvement and potential improvement in survival outcomes [4-8]. However, myectomy is rarely performed for patients with HCM due to various factors. The main factor is the difficult learning curve and the paucity of experienced surgeons and a lack of intra- and inter-observer reliability related to the extent of resection required, which is merely determined by each surgeon’s subjective assessment [9,10]. Therefore, to facilitate the widespread use of transapical myectomy for the management of ApHCM, a surgical platform for operative simulation should be useful.

Three-dimensional (3D) printing is increasingly being used in cardiac surgery, especially for complex congenital heart disease [11-13]. Despite the difficulty with quantifying the advantages associated with using 3D printed models in cardiac surgery, surgeons have reported the benefits of individualized surgery planning and training [13-17]. However, the current limitations related to reproducing anatomic details while creating a suitable model that can be manipulated meaningfully by a surgeon are obstacles to applying 3D printing as part of a surgical rehearsal platform. In our experience, the 3D-printed myocardial model for HCM, with the septal myocardium reproduced using the softest material available, was so hard that it was even difficult to apply an incision [18]. On the other hand, considering only the resectability of the model, a simple silicone molding method may be applied [19-21]. However, this method has its limitations because crucial and complex anatomic details, such as the coronary arteries, can be obscured or ignored.

Therefore, we implemented a novel resectable myocardial model for mock myectomy using a hybrid method of 3D printing and silicone molding for ApHCM.

**MATERIALS AND METHODS**

**General Information**

Three consecutive patients with ApHCM who underwent myectomy at our institution were enrolled in this study between January 2019 and May 2020. All three patients were diagnosed with HCM by echocardiography and cardiac CT. They were eligible for surgery and met the following criteria: 1) midventricular obstruction with flow acceleration causing a pressure gradient of ≥ 50 mm Hg at rest or with physiological provocation measured on echocardiography or 2) heart failure symptoms with New York Heart Association (NYHA) functional class III or IV, which was unresponsive to maximum pharmacological therapy. This retrospective study was approved by the institutional review board of Asan Medical Center (Seoul, Korea), which waived the requirement for informed consent from patients.

**Process of Developing a Resectable Myocardial Model**

The process, involving CT image acquisition and computer-aided design (CAD), for developing a resectable myocardial model is summarized in Figure 1A.

**Image Acquisition**

A second-generation dual-source CT scanner (Somatom Definition Flash; Siemens) was used to perform electrocardiography (ECG)-gated cardiac CT scanning. Patients with no contraindications to beta-blockers and initial heart rates of > 75 bpm received an oral dose of 2.5 mg bisoprolol (Concor, Merck) 1 hour before the CT examination. A bolus of 70–90 mL of contrast agent was administered using a power injector (Stellant D; Medrad) at a rate of 4.0 mL/s, followed by 40 mL of saline chaser. Retrospective ECG-gated spiral scanning was performed for all the patients, and ECG-based tube current modulation (with a dose pulsing window of 30–80% of the RR interval) was applied for patients without atrial fibrillation. The scan parameters were as follows: tube voltage, 80–120 kV; tube current-exposure time product, 185–380 mAs; collimation, 128 x 0.6 mm; and gantry rotation time, 280 seconds. The mean period between the cardiac CT and surgery was 30.7 days (range, 18–40 days). With a commercially available workstation (Advantage Windows 4.6; GE Healthcare), the cardiac chambers and great vessels were segmented and converted into a standard tessellation language (STL) file format with 3D mesh. Subsequently, the CT images and STL files were transferred to a company (Anymedi Inc.) for CAD and printing.

**CAD**

CAD of the myocardial model was performed using commercially available software (Materialise 3-matic; Materialise). The segmented areas of the original STL files from the CT data were the coronary artery, left atrium (LA)
chamber, LV myocardial mass, LV chamber, right ventricular (RV) chamber, and aorta.

To equalize the uneven surface of the voxel cube-based CT image, a smoothing function of the software was applied. The virtual LV endocardial and epicardial walls were generated by outward pixel dilatation and subtracting the origin chamber to design the molding for silicone injection. To prevent structural distortion during silicone injection of...
the molding for the LV myocardial mass, the internal lattice structure of the LV myocardial mass and external support structures of the LV myocardial wall were implemented with emptying of the epicardial space where the 3D-printed blood vessels would be located. An inlet and an outlet for silicone injection were added to the LV myocardial mold at the base and apex of the myocardial model, respectively. The fixture for the coronary artery along the external surface of the LV mold was also added.

In addition, with inward pixel subtraction of the LV chamber, an internally supporting cap-like structure into the LV chamber was designed to further strengthen structural stability.

**Hybrid 3D Printing and Silicone Molding Method**

The process of hybrid 3D printing and silicone molding is summarized in Figure 1B. 3D printing was performed for the key structures, such as the aorta, coronary arteries, and RV chamber, using a 3D printer (Objet 500; TangoPlus FullCure resin; Stratasys Ltd.). In addition, to frame the cast for the silicone injection, the LV myocardial mass was printed in the form of a mold using the same 3D printer. The supporters that surrounded the inner and outer surfaces of the model to secure the printout during the printing process were removed using a waterjet gun. The cap-like internal support structure and external support structure were printed with another 3D printer using a more rigid material (Form 2; Formlabs). After assembling the 3D-printed anatomic structures, 3D-printed LV myocardial molding, and internal and external support structures, soft silicone (Ecoflex0010; Smooth-On Inc.) was injected into the assembled molding. The outputs were dried for 24 hours as the final step of the process.

**CT Acquisition of the Myocardial Model and Wall Thickness Measurement**

For patient 2 and patient 3, the CT of the myocardial model was performed with the model in the standard anatomical position using the same scan parameters that were applied for the cardiac CT. After mounting the source data in the image reconstruction software (Aquarius iNtuition viewer; TeraRecon Inc.), the CT data were reconstructed on short- and long-axis views to measure the thickness of the myocardial wall and the volumes of the LV cavity and myocardial mass based on the 17-segment American Heart Association model [22]. The measurements of myocardial wall thickness and volume using CT of the myocardial model were compared with those measured by cardiac CT.

**Mock Surgery Using a 3D Myocardial Model**

Within a week before surgery, a mock septal myectomy was performed using the myocardial model by a heart surgeon with more than 20 years of experience in heart surgery assisted by a resident in major cardiothoracic surgery who attended as the first assistant during the actual surgery. With the known density of the silicone material (1.04 g/mL), the volume and weight of the resected silicone during mock surgery were measured [23].

**Surgical Techniques of Transapical Myectomy**

In brief, a standard median sternotomy was performed, and the heart was arrested using antegrade cardioplegia. The apex of the heart was delivered anteriorly. The left ventriculostomy was performed laterally to, and far enough from, the left anterior descending coronary artery to prevent its compromise during ventriculostomy site closure. The surgeon identified and protected the anterolateral and posteromedial papillary muscles and began myectomy on the ventricular septum to enlarge the LV cavity. The adequacy of myectomy was not only determined visually and by palpation, but also by measuring the weight and volume of resected myocardium and comparing these measured values with the accepted myocardial tissue density value (1.055 g/mL) [24].

**Postoperative Complications and Follow-Up**

The patients were followed-up for 3 postoperative months. The recommended assessments included chest radiography, physical examination, and transthoracic echocardiography. Postoperative complications and early outcomes, such as symptomatic improvement, were recorded. The follow-up study was carried out by subsequent clinic visits to outpatient departments.

**RESULTS**

**Baseline Characteristics**

The baseline clinical variables of the three ApHCM patients are shown in Table 1. All patients had NYHA class III/IV heart failure symptoms. The mean diastolic septal thickness and end-diastolic volume measured on echocardiography were 16 mm (range, 15–17 mm) and 105.3 mL (range, 87–124), respectively. Mid-ventricular
obstruction and apical aneurysm, which suggest myocardial burn-out, were observed in patients 1 and 3. In patient 2, midventricular obstruction of the LV cavity was not observed because mitral regurgitation during systole allowed for a sufficient end-diastolic volume.

Mock Transapical Myectomy Using a Myocardial Model

The surgeon determined the optimal incision site that was lateral and far enough from the left anterior descending artery to avoid coronary injury during the closure of the ventriculotomy site. The silicon material constituting the model was soft enough to be resected with a surgical blade. During and after the mock surgery, the surgeon could freely evaluate the adequacy of the muscle excision by visually and manually scrutinizing the myocardial model. The consistency of the surgical technique details of the mock

Table 1. The Clinical Characteristics of the Enrolled Apical Hypertrophic Cardiomyopathy Patients

|                      | Patient 1 | Patient 2 | Patient 3 |
|----------------------|-----------|-----------|-----------|
| Age, years           | 73        | 75        | 56        |
| Sex                  | Male      | Male      | Male      |
| Preoperative findings|           |           |           |
| NYHA classification  | IV        | III       | III       |
| Cardiothoracic ratio| 0.73      | 0.64      | 0.56      |
| Preoperative echocardiography| | | |
| LV internal diameter, mm | | | |
| End-systolic         | 15        | 38        | 21        |
| End-diastolic        | 35        | 60        | 37        |
| Ventricular septal thickness, mm | | | |
| Systolic             | 20        | 18        | 20        |
| Diastolic            | 15        | 16        | 17        |
| End-systolic volume, mL | 27    | 26        | 45        |
| End-diastolic volume, mL | 79    | 75        | 95        |
| Midventricular obstruction | (+) | (-)       | (+)       |
| Flow acceleration, m/sec | 3.6    | (-)       | 3.7       |
| Apical aneurysm      | (+)       | (-)       | (+)       |
| Ejection fraction    | 66        | 65        | 53        |
| Valvular abnormality | (-)       | MR        | (-)       |
| Extent of Surgery    | Transaortic and Transapical Extended Septal Myectomy | MV Repair and Transapical Myectomy | Transapical Myectomy |
| Postoperative findings| None      | None      | None      |
| NYHA classification  | II        | I         | I         |
| Cardiothoracic ratio| 0.65      | 0.51      | 0.57      |
| Postoperative echocardiography| | | |
| LV internal diameter, mm | | | |
| End-systolic         | 35        | 38        | 25        |
| End-diastolic        | 52        | 58        | 39        |
| Ventricular septal thickness, mm | | | |
| Systolic             | 11        | 13        | 19        |
| Diastolic            | 9         | 8         | 17        |
| End-systolic volume, mL | 44    | 54        | 42        |
| End-diastolic volume, mL | 87    | 124       | 105       |
| Midventricular obstruction | (-)   | (-)       | (+)       |
| Flow acceleration, m/sec | (-)    | (-)       | 2.0       |
| Apical aneurysm      | (-)       | (-)       | (-)       |
| Ejection fraction, % | 49        | 56        | 60        |

LV = left ventricular, MR = mitral regurgitation, MV = mitral valve, NYHA = New York Heart Association
and real operations are presented in the Supplementary Movie 1. For patient 1, the degree of transapical resection seemed insufficient to relieve the obstruction of the LV outflow tract during the mock surgery; therefore, transaortic resection was planned and performed (Fig. 2). The volume of the resected silicone during the mock surgery was 6 mL (6.2 g in weight) and 12 mL (12.5 g in weight) for patients 2 and 3, respectively.

Comparison of Myocardial Thickness and Volume of the LV Chamber between CT of the 3D Model and Cardiac CT

The mean difference in the myocardial thickness obtained using preoperative CT and the myocardial model was low in the basal (0.3 mm) and mid-ventricular (1.0 mm) segments. However, the mean difference in the myocardial thickness was high in the apical segments (6.9 mm) and the apex (7.3 mm) (Fig. 3) (Table 2). The mean difference between the volume of the LV mass and the cavity was higher in the

Fig. 2. Representative photographs show the transaortic (A) and transapical (B) approaches simulated during mock surgery using a myocardial model. Intraoperative photographs show the surgeon’s view during transaortic resection (C) and transapical resection (D) the finally resected specimens using each approach for patient 1. Photographs captured from the intraoperative arterial waveform monitor of the radial arterial line before (E) and after (F) myectomy show increased area under the curve of the arterial waveform after surgery, which may reflect improved stroke volume. AV = aortic valve
basal segments (36.9 mL and 14.8 mL, respectively) than in the mid-ventricular (2.9 mL and -9.4 mL, respectively) and apical segments (6.0 mL and -3.0 mL, respectively).

**Surgical Procedure and Outcome after Transapical Myectomy**

To enlarge the LV cavity, septal myectomy was performed via a transapical incision in all three cases. However, as planned during the mock surgery, the range of septal resection was extended to the heart base to relieve subaortic obstruction with a trans-aortic approach in patient 1. The amount of resected myocardium in patient 1 was 15 g and 27 g using the trans-aortic and trans-apical approaches, respectively (Fig. 2).

The actual volumes of resected myocardium were 5 mL (5.3 g in weight) and 11.2 mL (11.8 g in weight) for patient 2 and patient 3, respectively; this was comparable to the volume and weight of silicone during mock surgery (Figs. 4, 5). All three patients showed symptomatic improvements after surgery without postoperative complications (Table 1). The end-diastolic volumes improved from 79 mL (patient 1), 75 mL (patient 2), and 95 mL (patient 3) to 87 mL, 124 mL, and 105 mL, respectively.

**DISCUSSION**

The major finding of our study was that our new 3D myocardial model, which accurately reflects the anatomical details of the heart, was soft enough to facilitate surgical rehearsal. Furthermore, we reliably compared the results of mock surgery with those of the postoperative outcomes of myectomy based on the resected volumes and

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Fig. 3. Representative CT images obtained from the myocardial model (A, C) verify the structural consistency of the myocardial model compared with that of the cardiac CT images (B, D) of patient 2 and patient 3. However, the apical segments and the apex of the myocardial model of patient 3 were relatively thicker than those shown by cardiac CT (C). AO = aorta, LV = left ventricle, PM = papillary muscle.
weights of the silicone material and myocardium; we also confirmed the clinical, radiographic, and echocardiographic improvements.

**Novelty of Our 3D Model-Hybrid 3D Printing and Silicone Molding Method**

Although several groups have implemented 3D printing for cardiovascular surgery, most previously reported 3D models have enabled only preoperative planning and virtual simulation without manipulations meaningful to surgeons [12-15,25,26]. This may partially result from the current technical limitations of 3D printing or materials used for 3D printing in terms of securing anatomic details while enabling surgically meaningful manipulation. Similarly, in our previous report, we outlined the development of a 3D-printed model for extended septal myectomy guidance for obstructive HCM. The surgeon could only disassemble the myocardial model without surgically meaningful simulation because the 3D-printed thick septal myocardial mass was too hard to allow excision with a surgical blade, even when it was printed with the softest available material [18]. In this study, we attempted to overcome this limitation using the novel approach of hybridizing the 3D printing technique and silicone molding to secure anatomic details and reproduce a physically resectable LV myocardial mass.

**Value of CT Acquisition of the Myocardial Model**

We performed CT of the 3D myocardial model to verify the structural consistency between the model and its corresponding cardiac CT. The measured thickness and volume of the model were mostly consistent with those of cardiac CT. However, the silicone wall thickness in the apical portion of the heart was significantly enlarged with a difference of more than 5 mm. This difference may be attributable to the insufficient removal of the supporting material along the heart apex because of its deep innermost location and dense trabeculation along the endocardial surface of the cardiac apex. From these differences, we learned that in the deepest and innermost part of the 3D myocardial model, the supporting material should be removed meticulously with great caution. Regarding the volume measurement of the LV chamber and myocardial mass, the volume of the LV mass and cavity was higher in the basal segments (36.9 mL and 14.8 mL, respectively) than in the mid-ventricular (2.9 mL and -9.4 mL, respectively) and apical segments (6.0 mL and -3.0 mL, respectively). This may have resulted from the direction of the silicone material injection from the inlet to the outlet at the apex of the myocardial model because the force applied during silicone injection may have been stronger at the base. To overcome this limitation, we are now developing a silicone molding technique that would be more resilient to deformation, but this method is limited in terms of the detailed reproduction of separate anatomic structures, such as the coronary arteries [27]. Further
investigations to improve structural consistency should be carried out.

Clinical Implications

Transapical myectomy for apical HCM has been reported as an effective surgical option for increasing LV stroke volume among patients with small LV cavities and nonobstructive HCM. However, to the best of our knowledge, such reports have been consistently published by single institutions, suggesting that this procedure is not currently widely applied [4,28-30]. Furthermore, the transapical approach could be even more disadvantageous than the classic transaortic approach because of a limited surgical field of view via ventriculostomy and the risk of inadequate resection, which may not allow for symptomatic improvement or excessive resection and can lead to damage to the mitral valves, complete heart block, or ventricular septal defects. To overcome these difficulties, we decided to apply patient-specific 3D printing surgical models to inform transapical myectomy for managing medically intractable ApHCM.

With our resectable 3D model, the surgeon could intuitively recognize essential details affecting transapical myectomy, such as the incision site for ventriculostomy...
and the location of papillary muscles. In this scheme, the 3D-printed mold was constructed on a 1:1 scale, which allowed surgeons to practice surgical rehearsal from the transapical perspective. Furthermore, the 3D-printed model could be freely rotated for observation from any angle, which helped in the design of individualized surgical plans, according to different hypertrophic interventricular septum phenotypes. This allowed preoperative planning for the transaortic and transapical approaches for patient 1. With the known densities of the myocardium and the material used for 3D model production, we can optimize the extent of myectomy, which helps in verifying the appropriate extent of resection during surgery. Therefore, our study is noteworthy for heart surgeons who are less experienced with the transapical approach to septal myectomy. In addition, as there is an unmet need related to rendering CT images as 3D printed models capable of not only providing detailed anatomic information but also enabling mock

![Image Description](image-url)
surgery, radiologists should, at a minimum, be familiar with developing 3D printing models for surgical practice.

**Study Limitations**

Our study had some limitations. First, our preliminary study included a few cases with missing data, such as CT measurements and the volume and weight of resected silicone for patient 1. Second, 3D printing with silicone injection into a printed mold requires a time-intensive workflow, and it is highly costly. Third, we did not perform CT of the myocardial models after mock surgery, which may have provided further information for determining the optimal extent of silicone resection. At our institution, we have set up post-mock surgery CT imaging as a routine protocol following transapical myectomy as a treatment for ApHCM.

In conclusion, our 3D model with hybrid 3D printing and silicone molding may be useful for determining the appropriate extent of resection and enabling precisely planned surgery guided by a rehearsal platform for ApHCM.

**Supplement**

The Supplement is available with this article at https://doi.org/10.3348/kjr.2020.1164.

**Supplementary Movie Legends**

**Movie 1.** The surgical technique details of the mock and real operations for patient 3.

**Conflicts of Interest**

Dong Hyun Yang hold stock in Anymedi Inc. (http://anymedi.com/). All other authors declare no conflict of interest.

**Author Contributions**

Conceptualization: Dong Hyun Yang, Wooil Kim. Data curation: Dong Hyun Yang, Joon-Won Kang, Hyun Jung Koo, Sung-Ho Jung. Formal analysis: Dong Hyun Yang, Wooil Kim, Minje Lim, You Joung Jang. Funding acquisition: Dong Hyun Yang. Investigation: Dong Hyun Yang, Wooil Kim, Minje Lim, You Joung Jang. Methodology: Dong Hyun Yang, Wooil Kim, Minje Lim, You Joung Jang. Project administration: Dong Hyun Yang, Wooil Kim. Resources: Dong Hyun Yang. Software: Dong Hyun Yang, Wooil Kim, Minje Lim, You Joung Jang. Supervision: Dong Hyun Yang, Joon-Won Kang, Hyun Jung Koo, Sung-Ho Jung. Validation: Dong Hyun Yang, Joon-Won Kang, Hyun Jung Koo, Sung-Ho Jung. Visualization: Dong Hyun Yang, Wooil Kim, Minje Lim, You Joung Jang. Writing—original draft: Dong Hyun Yang, Wooil Kim, Minje Lim, You Joung Jang. Writing—review & editing: all authors.

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