Microfabrication

All of our chips are based on a high-stress silicon nitride film deposited on silicon in an LPCVD furnace. First, the chips are spin-coated with resist, after which a standard electron beam lithography process is performed. The pattern generated by the lithography is then transferred into the silicon nitride film by using a CHF$_3$ plasma etch. Next, the resist is washed away and the chip cleaned in piranha solution, followed by hydrofluoric acid dip to remove any oxidation. Finally, we release our structure by performing a fluorine-based etching process [1–3].

Assembling setup and procedure

The chip is placed on a piezo-controlled motorized 3-axis stage, which itself is mounted on a stage whose rotational and tilted angle can be manually tuned. The chip is viewed from the top by a camera through a 50× objective. A single-ended conical optical fiber taper [4] is placed between the objective and the chip, and it is mounted on a motorized z-stage. The setup is enclosed in a box to avoid disturbance due to the air flow in the lab.

The optical images of the full assembling procedure of a device are shown in Figure S1, with the top rows showing the pick-and-place of the spacer, while the bottom row shows the same transfer process for the photonic crystal. In order to start the assembly, a chip with the spacers, suspended and weakly attached to the substrate, is first placed under the microscope objective (50×) and monitored by a camera. An optical fiber is then used to bend the weak connection between the spacer and the substrate until the connection breaks. The spacer is then positioned above the mechanical chip. Rotational alignment is done beforehand by fitting the edge of the spacer and by comparing it to alignment markers close to the mechanical structure (not shown). The chip is then raised slowly until the spacer touches down. A change in color is visible when this process is completed. These steps are repeated for several spacers. The transfer of the photonic crystal follows the same procedure with the fiber only touching the side of the photonic crystal, avoiding any contamination or damage. Note that for a large photonic crystal structure, not all of it touches down simultaneously. This is noticeable from the color difference for various parts in Figure S1(e). In this case, an additional step is performed to push down the other parts of the photonic crystal in order to stick onto the spacers. A fully assembled structure is shown in Figure S2.

In our process, we first measure the quality factor of the mechanical devices. There is a small variation of the bare quality factor of around 15%. We then perform the assembling procedure described above, with an overall yield of more than 75%. Unsuccessful assembling typically includes large misalignment, sticking between the photonic crystal and the mechanical structure, and a non-flat contact surface between pads and the photonic crystal, which is probably caused by dust. Any unsuccessful assembly can be directly seen with our camera, and these devices are not measured afterwards. Data for all the measured devices during this work are presented in Figure 2 and Figure 3 in the main text.

We would like to note that occasionally the fiber tip used in the assembly process can get damaged and become relatively blunt (see for example Figure S1). This does however not affect the pick-and-place procedure in any way, as long as the fiber tip remains smaller than the structure itself.

Reduction of mechanical quality factor

As mentioned in the main text, we typically see a small reduction of the mechanical quality factor after the full structure is assembled. While the exact cause is still not fully understood, we can attribute it to the coupling between the mechanical structure and the photonic crystal, mediated either by charges on the structures, or by van der Waals forces. As the fundamental mechanical mode of the photonic crystal (shown in Figure S3(c)) has relatively low $Q_M$, this results in an additional loss channel for the mechanical structure.

If we label the displacement of the photonic crystal as $\delta z_{PhC}$, and the displacement of the mechanical resonator as $\delta z_M$, we can write the general coupling between the structures as

$$F_{PhC}^C = -F_M^C \approx F_0^C + \alpha_c (\delta z_{PhC} - \delta z_M). \quad (S1)$$
FIG. S1. Device assembling procedure for the spacers (top) and the photonic crystal (bottom).

Here, $F_{\text{PhC}}$ is the force exerted from the mechanical resonator on the photonic crystal, and $F_M$ is the force on the mechanical resonator. $F_0$ is the force at equilibrium, and $\alpha_c$ is the linear coupling strength. Higher order terms to the displacement are neglected for small displacement. As we are only interested in the dynamical behavior, we can neglect $F_0$ as it only introduces a constant shift for the equilibrium position.

We further approximate the mechanical resonator and the mechanical motion of the photonic crystal as damped harmonic oscillators and write their equations of motion in the Fourier domain

$$
\chi_{\text{PhC}}^{-1}(\omega)\delta z_{\text{PhC}}(\omega) = \alpha_c(\delta z_{\text{PhC}}(\omega) - \delta z_M(\omega)) + F_{\text{PhC}}(\omega),
\chi_M^{-1}(\omega)\delta z_M(\omega) = -\alpha_c(\delta z_{\text{PhC}}(\omega) - \delta z_M(\omega)) + F_M(\omega). 
$$

(S2)

$$
\chi_j^{-1}(\omega) = m_j \left( \Omega_j^2 - \omega^2 - i\Gamma_j\omega \right) 
$$

(S3)

is the inverse of the susceptibility of the mechanical resonator ($j = M$) and of the photonic crystal ($j = \text{PhC}$). $F_j$ is the force from other sources, such as the thermal force. In a practical structure, multiple modes present. For the specific geometry of the photonic crystal, the three lowest order modes do not have a large frequency difference and thus our simplified analysis only serve to understand the behavior phenomenologically. We further acknowledge that the dissipation $\Gamma_j$ is also frequency-dependent for internal damping [5–7]. As we will only be focusing on a small frequency range around $\Omega_M$ we drop this frequency dependency. For a purely internal damping model it could however be different from $\Gamma_{\text{PhC}}(\omega = \Omega_{\text{PhC}})$ by a factor $\Omega_{\text{PhC}}/\Omega_M$. This factor can be regarded as a constant due to the small $\Gamma_M$. For the whole system, we can then write

$$
\begin{pmatrix}
\chi_{\text{PhC}}^{-1}(\omega) - \alpha_c & \alpha_c \\
\alpha_c & \chi_M^{-1} - \alpha_c
\end{pmatrix}
\begin{pmatrix}
\delta z_{\text{PhC}}(\omega) \\
\delta z_M(\omega)
\end{pmatrix}
= 
\begin{pmatrix}
F_{\text{PhC}}(\omega) \\
F_M(\omega)
\end{pmatrix}. 
$$

(S4)
Inverting the matrix on the left-hand side we get

\[
\chi = \begin{pmatrix}
\left(\chi^{-1}_{\text{PhC}} + \frac{\alpha_c}{\alpha_c \chi^{-1}_{\text{PhC}}}\right)^{-1} & \left(\chi^{-1}_{\text{PhC}} + \chi^{-1}_{\text{M}} - \frac{\alpha_c \chi^{-1}_{\text{PhC}}}{\alpha_c}\right)^{-1} \\
\left(\chi^{-1}_{\text{PhC}} + \chi^{-1}_{\text{M}} - \frac{\alpha_c \chi^{-1}_{\text{PhC}}}{\alpha_c}\right)^{-1} & \left(\chi^{-1}_{\text{M}} + \frac{\alpha_c}{\alpha_c \chi^{-1}_{\text{PhC}}}\right)^{-1}
\end{pmatrix}^{-1}
\]

\[
\left(\delta \tilde{z}_{\text{PhC}}(\omega) \right) \left(\delta \tilde{z}_{\text{M}}(\omega) \right) = \chi(\omega) \left(F_{\text{PhC}}(\omega) \right) \left(F_{\text{M}}(\omega) \right).
\]

While the two modes are coupled, for our device (\(\Omega_{\text{PhC}} \gg \Omega_{\text{M}}\)) we can still approximate them as separate modes around \(\Omega_{\text{M}}\)

\[
\delta \tilde{z}_{\text{M}}(\omega) \approx \left(\chi^{-1}_{\text{M}}(\omega) + \frac{\alpha_c}{\alpha_c \chi^{-1}_{\text{PhC}}(\omega)}\right)^{-1} \left(\frac{\alpha_c}{\alpha_c \chi^{-1}_{\text{PhC}}(\omega)}\right) F_{\text{M}}(\omega).
\]

as the off-diagonal terms are much smaller in magnitude. Then, for the mechanical resonator, the inverse of effective susceptibility becomes

\[
1/\chi_{\text{M}}(\omega) = \chi^{-1}_{\text{M}}(\omega) + \frac{\alpha_c}{\alpha_c \chi^{-1}_{\text{PhC}}(\omega)} - 1.
\]

We now look at the imaginary part (the dissipation [8]) and evaluate around the frequency of the mechanical resonator

\[
\text{Im} \left(\frac{1}{\chi_{\text{M}}(\omega)}\right) \approx -m_{\text{M}} \left(\Gamma_{\text{M}} + \frac{\alpha_c^2 \Gamma_{\text{PhC}}/m_{\text{M}} m_{\text{PhC}}}{(\alpha_c/m_{\text{PhC}} - (\Omega_{\text{PhC}}^2 - \Omega_{\text{M}}^2))} + \Gamma_{\text{PhC}}^2 \Omega_{\text{M}}^2\right) \omega.
\]

We can clearly see that the dissipation is increased by

\[
\delta \Gamma_{\text{M}} = \frac{\alpha_c^2 \Gamma_{\text{PhC}}/m_{\text{M}} m_{\text{PhC}}}{(\alpha_c/m_{\text{PhC}} - (\Omega_{\text{PhC}}^2 - \Omega_{\text{M}}^2))} + \Gamma_{\text{PhC}}^2 \Omega_{\text{M}}^2 \approx \frac{\alpha_c^2}{m_1 m_2 \Omega_{\text{PhC}}^4}.
\]

Optical bistability

Optical bistability can either be caused by photon absorption of the material that generates heat, or the static optomechanical effect [8, 9]. Since both similarly affect our measurements, we do not need to distinguish them. Furthermore, the extra clamping tethers we introduce can compensate for both as they increase the thermal conductivity and the rigidity of the photonic crystal structure.

In the presence of linear absorption or the static optomechanical effect, the optical resonance frequency shifts and is proportional to the cavity photon number with a coefficient \(\beta\),

\[
\delta \omega_{\text{cav}} = \omega_{\text{cav}}(0) - \beta n_{\text{cav}}(\Delta),
\]

where \(\omega_{\text{cav}}(0)\) is the original cavity resonance frequency. In a typical situation, \(\beta < 0\). The actual detuning, is then a function of the cavity photon number

\[
\Delta(n_{\text{cav}}) = \Delta_0 - \beta n_{\text{cav}}(\Delta).
\]

\(\Delta_0\) is the detuning with vanishing input power and is a fixed value for a given laser wavelength. Let the cavity photon number at resonance be \(N_{\text{cav}}\), which is given by

\[
n_{\text{cav}}(\Delta) = \left(\frac{\kappa}{2}\right)^2 + \Delta^2 N_{\text{cav}},
\]

for a fixed input power. Equation (S12) and (S13) define the behavior of the system, and we use them to fit the traces in Figure 4(a) in the main text. Combining these two equations, we get an equation for \(\Delta\),

\[
\Delta^3 - \Delta_0 \Delta^2 + \left(\frac{\kappa}{2}\right)^2 \Delta + \left(\frac{\kappa}{2}\right)^2 (\beta N_{\text{cav}} - \Delta_0) = 0
\]

Optical bistability occurs when there are more than one possible \(\Delta \in R\) for a fixed laser frequency, namely a fixed \(\Delta_0\). Consider a situation when the laser is on resonance, \(\Delta = 0\). A small perturbation, either slightly reducing the photon number or \(\Delta\) becoming slightly smaller than 0, the cavity photon number is reduced and hence the optical resonance frequency drifts to the high frequency side. This then reduces the cavity photon number and makes \(\Delta\) more negative, forming a positive feedback loop. The system would then abruptly transit to a state with another \(\Delta\), if it exists, where the optical cavity resonance is very far away and the cavity photon number is small. The system would not come back to the original state with any further perturbations. To avoid this instability, it has been proposed to always work at an optical wavelength where multiple values for \(\Delta\) are not possible [10]. However, as this is in the blue-detuned regime, it can lead to coherent driving and heating of the mechanical resonator, and the system becomes unstable again when a high \(Q_{\text{M}}\) mechanical resonator is involved. On the other
hand, if there is only one feasible $\Delta$, the state of the system is still close to the original state. This process is continuous, and a small change of the environment can still bring the system back. Thus, the transition between multiple solutions and a single solution in equation (S14) marks the boundary between a stable and an unstable system.

Let us now define

$$y(\Delta) = \Delta^3 - \Delta_0 \Delta^2 + \left(\frac{\kappa}{2}\right)^2 \Delta + \left(\frac{\kappa}{2}\right)^2 (\beta N_{\text{cav}} - \Delta_0).$$

(S15)

For equation (S14), having multiple solutions implies that $y$ is not a monotonically increasing function and $y'(\Delta)$ should have 2 real solutions. Thus, $\Delta_0^2 - \frac{4}{3}\kappa^2 > 0$ and the local minimum and maximum happens when

$$\Delta = \Delta_{\pm} = \frac{1}{3} \Delta_0 \pm \frac{1}{6} \sqrt{4\Delta_0^2 - 3\kappa^2}.$$  

(S16)

Then, the bistability occurs if and only if there exists a real $\epsilon_0$ such that $y(\Delta_+) < 0$ and $y(\Delta_-) > 0$. Note that both $y(\Delta_+)$ and $y(\Delta_-)$ are monotonically decreasing as $\Delta_0$ increases in their ranges. The bistability bound is then given by

$$N_{\text{cav}} > \frac{4\sqrt{3}\kappa}{9\beta}.$$  

(S17)

In the main text, the non-stable regime is colored in gray in Figure 4(b), with $\beta$ obtained by the linear fit of the change of optical resonance frequency. We note that the measurement in the bistability regime might not be as reliable. We first perform a linear fit to all the data points in Figure 4(b), extracting a bistability bound of $N_{\text{cav}} \approx 3000$. We then perform another fitting with only the data $N_{\text{cav}} < 3000$ and do not see a substantial difference between the two fits. The fitting result and the corresponding bistability bound is shown in Figure 4(b).

**Experimental method**

Before assembling the structure, we measure the quality factor of the bare mechanical structure, by bringing a sharp single-ended conical optical fiber taper [4] above the center of the mechanical structure. When the distance is sufficiently close, the evanescent field couples to the mechanical motion. By first touching the mechanical structure with the fiber and then lifting it, the fundamental mode is excited, which allows us to perform a ringdown measurement.

Next, we move the devices to a different setup for assembly, which is described in the “assembling setup and procedure” section. As shown in Figure 2 in the main text, several parameters can in principle affect the final performance of the device after assembly. In this work, we focus on the effect of the gap size between the photonic crystal and the mechanical structure as it is possible to be controlled very precisely and consistently through the thickness of the spacers. In addition, the ability to achieve various gap sizes, in particular below 100 nm, marks the flexibility of our assembly technique.

After assembling the structure, we use the same fiber taper as used in the bare mechanical structure measurement to couple light into the waveguide next to the photonic crystal. The light then evanescently couples into the optical cavity [4]. The end of the waveguide is patterned with photonic crystals, which acts as a mirror and couples the light out from the cavity back into the fiber.

Exemplary data obtained from the device characterization is shown in Figure S4, including the spectrum close to the mechanical mode, a ringdown measurement for the mechanical resonator before (light color) and after (dark color) assembling the full device, an optical cavity reflection measurement and an optical spring measurement. From the fits we obtain a quality factor of $Q_M = 1.49 \times 10^7$ and $g_0/2\pi = 257.4 \pm 4.9$ kHz.

**Mechanical resonator design**

The mechanical resonator is formed by a long string and a fractal structure, which is shown in Figure S5. On each level of the fractal, a set of parameters, including the tether widths, lengths, the size of the diamond-shape connections, are assigned. This forms a large parameter space and optimization is performed using the Python package Py-BOBYQA [11]. It implements a derivative-free optimization algorithm to minimize the objective function (mechanical quality factor) within a bounded space.
parameter space. It approximates a small region in the parameter space by a quadratic function, and then seeks the next point by interpolation. Due to the expensive simulation of the mechanics and the large parameter space, the optimization is terminated when the quality factor is “good enough”. For the mechanical structure, it still has in-plane and torsional modes. Both can have low mechanical quality factor, and their thermal motion might present as excess classical noise in sensitive measurements. We thus also want the frequency of the fundamental in-plane mode and the torsional mode to be as far away in frequency as possible. This is however, not included in the optimization part and is performed manually by enlarging the center diamond.

The optomechanical coupling strength is given by \( G_{\text{OM}} = \frac{d\omega_{\text{cav}}}{dx} \) [8], where \( \omega_{\text{cav}} \) is the resonance frequency of the optical cavity and \( x \) is the displacement of the mechanical resonator (defined as the displacement of the center of the mechanical beam in this work). For a small displacement, we use the method described in ref. [12] to evaluate the shift of the optical frequency, which then allows us to directly obtain \( G_{\text{OM}} \).

In Figure 2(d) of the main text, we see a linear dependence of \( G_{\text{OM}} \). As shown in ref. [12],

\[
\frac{d\omega_{\text{cav}}}{dx} \approx \int dA \left( \Delta\varepsilon(|E_{\perp}^{(u)}|^2 - |E_{\perp}^{(l)}|^2) - \Delta(\varepsilon^{-1})(|D_{\perp}^{(u)}|^2 - |D_{\perp}^{(l)}|^2) \right),
\]

where \( E \) is the electric field, \( D = \varepsilon E \) is the electric displacement field, \( \varepsilon \) is the relative permittivity, \( \Delta\varepsilon \) is the difference of the relative permittivity (between SiN and vacuum), and \( \Delta(\varepsilon^{-1}) \) is the difference of the inverse of the relative permittivity. The integral is evaluated over the upper (u) and lower (l) surface of the mechanical structure. The symbols \( \perp \) and \( || \) label the perpendicular and the parallel components of the field. Due to the small thickness \( h \) of the mechanical structure, by keeping the lowest order, \( E_{\parallel}^{(m)} \approx E_{\parallel}^{(l)} = \frac{dE_{\parallel}}{dz} \), \( E_{\perp}^{(l)} \approx E_{\perp}^{(m)} = \frac{dE_{\perp}}{dz} \), where \( m \) stands for the middle plane of the mechanical structure, and \( z \) is for the \( z \) component in space. The same approximation applies to the \( D \) field. The difference is then approximated by the gradient of the electrical field. For example, the electric field part

\[
(|E_{\parallel}^{(u)}|^2 - |E_{\parallel}^{(l)}|^2) \approx 2\varepsilon E_{\parallel}^{(m)} \frac{dE_{\parallel}}{dz}.
\]

Therefore, the optomechanical coupling is proportional to the thickness the mechanical structure, and it depends.
on the gradient of the field across the structure. Intuitively, when the mechanical structure is moving, it should experience some changes of the electrical field in order to shift the optical resonance frequency. The constant part of the field would cancel out, since the upper and the lower surfaces are parallel and they move together. Then, to the lowest order and when the field is non-zero, for a thin beam, \( G_{\text{OM}} \) is approximately proportional to the integral of the thickness times the electrical field gradient.

### Comparison to relevant work

| Ref. | Material | Motion direction | \( \kappa/2\pi \) | \( g_0/2\pi \) | \( f_M \) | \( \Gamma_M/2\pi \) | \( C_0 \) | \( n_{\text{cav}} \) | \( n_{\text{th}} \) | \( C_{\text{qu}} \) |
|------|----------|------------------|----------------|----------------|------------|----------------|-------------|--------------|--------------|-------------|
| This work | SiN | Out of plane | 10 GHz | 257 kHz | 1.1 MHz | 0.074 Hz | 3.6 \times 10^4 | 3000 | 5.6 \times 10^5 | 0.19 |
| 13 | Si_3N_4 | In plane | 0.64 GHz | 120 kHz | 8 MHz | | | | |
| 14 | Si_3N_4 | In plane | 77 GHz | 358 kHz | 0.94 MHz | 1.76 Hz | 3.8 | 734 | 6.5 \times 10^6 | 4.3 \times 10^{-4} |
| 2 | Si_3N_4 | In plane | 33 GHz | 237 kHz | 0.95 MHz | 0.0035 Hz | 196 | 120 | 6.5 \times 10^6 | 3.6 \times 10^{-3} |
| 15 | Si_3N_4 | Out of plane | 0.91 GHz | 20 kHz | 4.3 MHz | 5.7 Hz | 0.31 | 10^7 | 1.4 \times 10^6 | 2.2 \times 10^{-2} |
| 16 | Si | In plane | 518 GHz | 11.5 MHz | 5 MHz | < 10^7 | 0.16 | | |
| 17 | Si | In plane | 20.4 GHz | 25 MHz | 3.2 MHz | 100 Hz | 1.2 \times 10^4 | | |

**TABLE I.** Comparison of the parameters of our device to other relevant work. \( C_0 \): single photon cooperativity. \( n_{\text{cav}} \): maximum cavity photon number in the experiment. \( n_{\text{th}} \): thermal phonon number at room temperature (295 K). \( C_{\text{qu}} \): quantum cooperativity at room temperature. In [15] and in [17], experiments were performed at cryogenic temperature (4.4 K and 3 K, respectively), and the room temperature data is not reported. To get extrapolate \( C_{\text{qu}} \) at room temperature, we assume that \( \Gamma_M \) is constant.
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