Improvement of Hydrogen Desorption Characteristics of MgH$_2$ With Core-shell Ni@C Composites

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Abstract: Magnesium hydride (MgH$_2$) has become popular to study in hydrogen storage materials research due to its high theoretical capacity and low cost. However, the high hydrogen desorption temperature and enthalpy as well as the depressed kinetics, have severely blocked its actual utilizations. Hence, our work introduced Ni@C materials with a core-shell structure to synthesize MgH$_2$-$x$ wt.% Ni@C composites for improving the hydrogen desorption characteristics. The influences of the Ni@C addition on the hydrogen desorption performances and micro-structure of MgH$_2$ have been well investigated. The addition of Ni@C can effectively improve the dehydrogenation kinetics. It is interesting found that: i) the hydrogen desorption kinetics of MgH$_2$ were enhanced with the increased Ni@C additive amount; and ii) the dehydrogenation amount decreased with a rather larger Ni@C additive amount. The additive amount of 4 wt.% Ni@C has been chosen in this study for a balance of kinetics and amount. The MgH$_2$-4 wt.% Ni@C composites release 5.9 wt.% of hydrogen in 5 min and 6.6 wt.% of hydrogen in 20 min. It reflects that the enhanced hydrogen desorption is much faster than the pure MgH$_2$ materials (0.3 wt.% hydrogen in 20 min). More significantly, the activation energy ($E_A$) of the MgH$_2$-4 wt.% Ni@C composites is 112 kJ mol$^{-1}$, implying excellent dehydrogenation kinetics.

Keywords: magnesium hydride; dehydrogenation kinetics; Ni@C core-shell nanostructure; hydrogen storage materials; catalytic effect

1. Introduction

With the approximate exhaustion of traditional fossil fuel and increasing environment concerns, seeking clean renewable energy has become one of the top priorities for scientific researchers [1,2]. Hydrogen energy is deemed to be a promising candidate to supersede conventional energy due to its non-polluting and reproducible features [3–6]. After Bogdanović and Schwichard’s breakthrough, solid-state hydrogen storage materials, especially magnesium hydride (MgH$_2$), have become popular to study because of their excellent reversibility, high theoretical capacity (7.6 wt.%) and low cost [7–13]. Nevertheless, the presence of some obstacles such as high decomposition enthalpy and dehydrogenation temperature, and sluggish kinetics, have definitely hindered further development on the actual utilizations.

Until now, numerous tactics have been put forward and pullulated, aiming at ameliorating the hydrogen storage performances of MgH$_2$, including nanocrystallization, alloying and adding catalysts [14–19]. In fact, plentiful literatures have shown that introducing suitable catalysts is one of the most effective strategies for decreasing the dehydrogenation temperature and enhancing dehydrogenation kinetics [20–22]. Thus, many kinds of catalysts have been characterized for the dehydrogenation of MgH$_2$, including transition metals (Ti, V, Fe, Co and Ni, etc.) and their
The most effective strategies for decreasing the dehydrogenation temperatures of MgH2 include the addition of Ni@C materials. Reports have shown that Ni-based complexes have displayed effective catalytic activity for hydrogen escape from MgH2. The composite of MgH2 + 5 wt.% Ni/TiO2 is reported to desorb 5.24 wt.% H2 in 30 min at 250 °C temperature [27]. Recently, Zhang et al. systematically studied the influence of Ni morphology (including shape and size) on the hydrogen storage performances of MgH2, and provided a guideline for designing nanostructured catalysts with high activity [28]. Moreover, the novel carbon structure is more favorable for further improving its catalytic activity of Ni/C compounds [29–32]. The amount of released hydrogen from the MgH2@1Ni-CMK-3 was pointed out by Jia et al. to be as high as 5.8 wt.% within 60 min at 300 °C [33]. This could be attributed to the porous nanostructures which provide more transfer channels for the desorption of hydrogen from the bulk of the MgH2 materials. Hence, in the present work, the prepared one-dimensional Ni@C nanorods are served as additive and the influences of the additive amount on the dehydrogenation performances of MgH2-Ni@C composites are investigated comprehensively.

2. Results and Discussion

Differential scanning calorimetry (DSC) measurements were conducted to discuss the thermal decomposition properties of MgH2-x wt.% Ni@C composites (x = 0, 1, 2, 4 and 6) and the corresponding DSC curves in the temperature range from 200 °C to 450 °C (5 °C min⁻¹ heating rate) are shown in Figure 1. It is evident that both the onset dehydrogenation temperature and dehydrogenation peak temperature gradually decrease with the increased Ni@C additive amount. Table 1 presents the exact values of the onset and peak temperatures which are shown in Figure 1. The exact values of the onset temperature in Table 1 are chosen at the intersection between the DSC plot and the baseline.

![Figure 1](image-url)  
**Figure 1.** Differential scanning calorimetry (DSC) plots of various MgH2-x wt.% Ni@C composites (x = 0, 1, 2, 4 and 6).

**Table 1.** The dehydrogenation onset and peak temperatures of DSC plots for various MgH2-x wt.% Ni@C composites (x = 0, 1, 2, 4 and 6).

| Sample               | T_onset (°C) | T_peak (°C) |
|----------------------|--------------|-------------|
| pure MgH2            | 343          | 358         |
| MgH2-1 wt.% Ni@C     | 336          | 349         |
| MgH2-2 wt.% Ni@C     | 314          | 325         |
| MgH2-4 wt.% Ni@C     | 289          | 311         |
| MgH2-6 wt.% Ni@C     | 286          | 307         |

The broad dehydrogenation peaks in Figure 1 of the thermal decomposition process could be attributed to the nonuniformity of the particle sizes in MgH2. One interesting finding is that the dehydrogenation temperature of the MgH2-Ni@C composites is lower than that of pure MgH2 materials. This phenomenon indicates that the addition of Ni@C materials can enhance the hydrogenation dynamic properties of MgH2.
Temperature-programmed desorption system (TPD) tests were then carried out to further investigate the influence of Ni@C additives on the hydrogen desorption performances of MgH₂. The TPD plots of various additive amounts of MgH₂-Ni@C composites are reported in Figure 2. Obviously, there are two hydrogen desorption peaks without Ni@C in the pyrolysis procedure, which is induced by uneven particle distribution. Moreover, the onset and peak temperatures of MgH₂-Ni@C composite accordingly reduce with increasing Ni@C additive dosage, which is consistent with the DSC results. The onset temperatures of the 4 wt.% and 6 wt.% Ni@C additive dosage reduce to 182 and 191 °C, respectively, which is much lower than that of pure MgH₂ (302 °C). The peak temperatures with Ni@C additives correspondingly decrease. The dehydrogenation capacities of the pure MgH₂ and various MgH₂-x wt.% Ni@C (x = 1, 2, 4 and 6) composites are 6.8%, 6.7%, 6.6%, 6.4% and 6.3%, respectively. Although the addition of Ni@C materials has distinctly decreased the dehydrogenation temperature and enhanced the hydrogen desorption performances, the amount of hydrogen desorption capacity for MgH₂-Ni@C composites decreased due to its hydrogen nonabsorbent activities. By comparison, it was found that the dehydrogenation temperatures of composites with 4 wt.% and 6 wt.% Ni@C additive amounts are approximately the same, while the 6 wt.% Ni@C additive amounts exhibited a lower hydrogen desorption capacity. Therefore, MgH₂-4 wt.% Ni@C composites have been chosen to further survey the micro-structural variation and hydrogen desorption properties.

**Figure 2.** The temperature-programmed desorption (TPD) plots (a) and the corresponding thermally programmed H₂ desorption capacity curves (b) of various MgH₂-x wt.% Ni@C composites (x = 0, 1, 2, 4 and 6).

The morphology and micro-structural features of MgH₂-4 wt.% Ni@C composites before and after dehydrogenation were characterized by transmission electron microscopy (TEM) analysis (Figure 3). Initially, the Ni@C materials depicted a core-shell microstructure with approximately a 10 nm Ni core and 5 nm carbon shell (Figure 3a). The size distribution (inset of Figure 3a) reflects a relatively uniform distribution. The carbon shell possesses many porous channels which are beneficial to diffusing hydrogen in the composites. In Figure 3b, the MgH₂-4 wt.% Ni@C composites are assembled by irregular nanoparticles, up to a hundred nm in diameter with numerous Ni@C nanoparticles on it. After five working cycles, the MgH₂-4 wt.% Ni@C composites maintain the same irregular morphology but the particle size becomes distinctly large (Figure 3c).
This is because the MgH$_2$-4 wt.% Ni@C composites have passed through the dissociation, diffusion, nucleation, growth and re-dissociation process of the hydrogen during the cycle. There is interface migration, decomposition and combination of various phases in the above processes. Lastly, these decomposition and re-combination reaction to generate magnesium hydride result in an increase of particle size.

To better understand the hydrogen desorption kinetics of pure MgH$_2$ materials and MgH$_2$-4 wt.% Ni@C composites, we now discuss the isothermal dehydrogenation curves at 300 °C (Figure 4). Compared to pure MgH$_2$, the hydrogen desorption kinetics of MgH$_2$-4 wt.% Ni@C composites were raised at the same temperature (300 °C). The MgH$_2$-4 wt.% Ni@C composites can release 5.9 wt.% hydrogen in 5 min and 6.6 wt.% hydrogen in 20 min whereas the pure MgH$_2$ can only release 0.3 wt.% hydrogen in 20 min and 2.7 wt.% hydrogen in an even longer time of 120 min. Thus, the addition of Ni@C has indeed enhanced the hydrogen desorption kinetic. Meanwhile, the hydrogen desorption kinetics of MgH$_2$-4 wt.% Ni@C composites appear to have weakened with the temperature decrease. More specifically, the MgH$_2$-4 wt.% Ni@C composites can release 5.8 wt.% of hydrogen in 120 min at 230 °C while 5.98 wt.% of hydrogen is released in 15 min at 270 °C. All experimental data verify that the Ni@C materials exhibit catalytic properties for magnesium hydride.
The enhanced hydrogen desorption kinetics were then verified using the DSC measurements at various heating rates to calculate the activation energy of MgH$_2$-4 wt.% Ni@C composites. The DSC plots of MgH$_2$-4 wt.% Ni@C composites at heating rates of 2, 5, 10 and 15 °C min$^{-1}$ are shown in Figure 5a. There is a broad peak at different heating rates corresponding to the decomposition of MgH$_2$. The dehydrogenation peak temperatures, as recorded in Table 2, rise from 315 °C to 361 °C with the increase of the heating rate. For the MgH$_2$ thermal decomposition reaction, the following equation can be used to calculate the activation energy [34]:

$$\frac{d \ln \left( \frac{\beta}{T_p^2} \right)}{d \left( \frac{1}{T_p} \right)} = -\frac{E_A}{R}$$  \hspace{1cm} (1)

where $\beta$ is the heating rate, $T_p$ is the dehydrogenation peak temperature, $E_A$ is the activation energy, $R$ is the gas constant. In our work, the linear relationship between $\ln(\beta/T_p^2)$ and $1/T_p$ has been presented, which is well-known as the Kissinger plot (Figure 5b). Hence, the $E_A$ of the thermal decomposition for MgH$_2$-4 wt.% composites is calculated approximately as 112 ± 2.1 kJ mol$^{-1}$ using the value of the gas constant and the slope value (~13.48 ± 0.25) from the best linear fit of the Kissinger plot. The value of $E_A$ is lower than the reported value of MgH$_2$/-Ni$_2$P/GNS (157 kJ mol$^{-1}$) [35], MgH$_2$-Ni$_2$P (132.5 kJ mol$^{-1}$) [36], MgH$_2$-NiO (119.7 kJ mol$^{-1}$) [36], and MgH$_2$-MC10 (136 kJ mol$^{-1}$) [37], which hints at the influence of the Ni@C materials on improving the hydrogen desorption kinetics of pure MgH$_2$ materials.

![Figure 5. DSC plots of MgH$_2$-4 wt.% Ni@C composites at heating rates of 2, 5, 10 and 15 °C min$^{-1}$ (a), the Kissinger plots of MgH$_2$-4 wt.% Ni@C composites (b).](image)

**Table 2.** The dehydrogenation peak temperatures of DSC plots for MgH$_2$-4 wt.% Ni@C composites at various heating rates.

| Heating Rate (°C min$^{-1}$) | Dehydrogenation Peak (°C) |
|-----------------------------|---------------------------|
| 2                           | 315                       |
| 5                           | 331                       |
| 10                          | 345                       |
| 15                          | 361                       |

### 3. Materials and Methods

Firstly, one-dimensional Ni@C nanorod materials were prepared following our initial work [38]. And commercial MgH$_2$ powder (98 %) was bought from Alfa Aesar. Then the MgH$_2$-x wt.% Ni@C composites ($x = 0, 1, 2, 4$ and $6$) were manufactured through ball-milling. The specific ball-milling procedure was as follows: The big or small balls and the powders of MgH$_2$ and Ni@C composites (with weight ratio of 40:1) were put into a steel jar. The steel jar was then fixed on the planetary ball
mill and milled for 5 h at 450 rpm at the ambient temperature. The manipulations were conducted in a glovebox \((\text{O}_2 < 10 \text{ ppm}; \text{H}_2\text{O} < 10 \text{ ppm})\) to prevent moisture and oxygen.

The chemical constitution and fine structure of the \(\text{MgH}_2-x \) wt.% \@C composites were carried out by X-ray diffraction (XRD, Rigaku D/Max-2500, Tokyo, Japan) and transmission electron microscopy (TEM, FEI Tecnai, Eindhoven, The Netherlands). The thermal decomposition properties of the composites were conducted by differential scanning calorimetry at 2, 5, 10 and 10 \(^{\circ}\text{C min}^{-1}\) heating rates (DSC, Q200, TA, Wilmington, DE, USA) and temperature-programmed desorption system with a 0.5 \(^{\circ}\text{C min}^{-1}\) heating rate (TPD, PX200, Tianjin Golden Eagle Technology Co., Ltd., Tianjin, China). The high-purity Ar was used as a protective and sweeping gas during the DSC measurement. The Ar gas flow rate (30 mL min\(^{-1}\)), the temperature range (50–450 \(^{\circ}\text{C}\)) and the sample mass (7.5 ± 0.5 mg) were used for the DSC measurement. As for the TPD tests, the Ar gas flow rate was 35.1 mL min\(^{-1}\) and the temperature range was set at 50–500 \(^{\circ}\text{C}\). The sample mass was approximately 69 ± 2 mg in the TPD tests. The hydrogen absorption–desorption tests were characterized at different temperatures on a self-constructed Sievert’s device.

4. Conclusions

In brief, the \(\text{MgH}_2-x \) wt.% \@C \((x = 0, 1, 2, 4 \text{ and } 6)\) composites were prepared by ball-milling means. The hydrogen desorption properties of the \(\text{MgH}_2-x \) wt.% \@C \((x = 0, 1, 2, 4 \text{ and } 6)\) composites were systematically investigated and the exact effects of the \@C materials addition on it have been discussed in this work. The experimental data suggest that the addition of the \@C materials can positively enhance the dehydrogenation kinetics of \(\text{MgH}_2-\@C\) composites. Moreover, the optimized additive amount of the \@C materials was 4 wt.%, which is beneficial to decreasing the dehydrogenation temperature and maintaining an adequate hydrogen desorption amount. The \(\text{MgH}_2-4 \) wt.% \@C composites can release 5.9 wt.% hydrogen in 5 min and 6.6 wt.% hydrogen in 20 min, whereas the pure \(\text{MgH}_2\) can only release 0.3 wt.% hydrogen in 20 min and 2.7 wt.% hydrogen in an even longer time of 120 min. The activation energy \(E_A\) of the \(\text{MgH}_2-4 \) wt.% \@C composites was determined to be 112 kJ mol\(^{-1}\), which further demonstrates that the \@C could effectively enhance the hydrogen desorption kinetics of pure \(\text{MgH}_2\).

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