Investigation Break Down Voltages for High Density Polyethylene Cables Using Multiple Regression

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Abstract — This paper illustrated the electrical characteristic of High Density Polyethylene (HDPE) by adding an alumina trihydrate (ATH) filler at concentrations vary from 0% to 40%. Multiple Regression Analysis (MRA) was used to find the best suitable curve between the percentages of ATH filler and the Break down Voltages (kV/mm).

Index Terms — HDPE, ATH, Break down Voltages, Multiple Regression Analysis.

I. INTRODUCTION

HDPE cable sheathing is a type of macromolecular polymer. Observations and researches regarding its dynamic properties, especially under fatigue loading, are the key to understanding the durability of cables as well as that of entire cable-stayed bridges, and these should receive greater attention. In general, because of the effects of and competition between cracking and the shear zone within macromolecular materials, microscopic expansion mechanisms are highly complicated [5]–[7]. Under fatigue loading, the evolution of fatigue damage in HDPE materials is typically as follows. As micro cracks develop and propagate, their number and density reach a critical value, at which time one or more neighboring micro cracks begin to form fatigue cracks. Because of the concentration of stress, new micro cracks form at the peaks of the cracks and develop further under the effect of cyclical stress. Multiple Regression Analysis is a form of predictive modeling technique which investigates the relationship between a dependent and independent variable using the relationship between variables to find the best fit line or the regression equation.

II. EXPERIMENTAL PROCEDURE

A. Specimens

Specimens were prepared from HDPE with different concentrations of ATH according to ASTM 149.

- Break Down Voltage test: The ability of the insulating material to withstand maximum electrical stress without break down.

Sets of blend samples have been prepared under Four weather testing conditions are performed such as (Dry – Wet – Salty Wet – Acid).

B. High Voltage Laboratory Set up

1. High Voltage auto transformer

Fig. 1 illustrates the A.C high voltage obtained from a single phase high voltage auto transformer (Terco type HV 9105) 100 KV - 5 KVA - 50 Hz, has been used which is supplied by the main board from its primary Fig. 1. The main board is controlled by variac (0-220 V).

A resistor of 2.8 MΩ was connected to the secondary winding of the high voltage testing transformer in order to protect the high voltage transformer from the high current during the test.

2. Test Electrodes

During this study two identical electrodes are used. Each of them has 5 mm diameter, made from copper brass. Fig. 2 shows the electrodes and the Specimen between them.
3. Specimen Measure
Each specimen has 50 mm diameter and 1 mm thickness.

Fig. 3. Sample test.

4. Control Deck
Fig. 4 illustrates components of Control Deck consisting of the main board is controlled by variac (0-220 V) and indicators lamps for primary side and secondary side of H.V autotransformer and Digital screen showing measured results.

Fig. 4. Control Deck of the H.V laboratory.

III. EXPERIMENTAL RESULTING

The experimental results are discussed; the results which have been obtained are analyzed.

Many factors have been studied in the present work. These are:
1. Wet condition effect;
2. Dry condition effect;
3. Salty Wet condition effect;
4. Acid condition effect.

Table I shows the results of the average break down voltage (kV/mm) for mix specimens (HDPE/ATH) under different condition.

Table I: Results of Break Down Voltage under Different Conditions

| ATH Filler % | Average break down voltage (kV/mm) in dry condition | Average break down voltage (kV/mm) in wet condition | Average break down voltage (kV/mm) in Salty Wet condition | Average break down voltage (kV/mm) in Acid condition |
|--------------|---------------------------------------------------|---------------------------------------------------|----------------------------------------------------------|-----------------------------------------------------|
| 0            | 22.0                                              | 20.5                                              | 21.0                                                     | 13.6                                                 |
| 10           | 24.3                                              | 20.5                                              | 21.0                                                     | 16.5                                                 |
| 20           | 27.0                                              | 23.7                                              | 21.3                                                     | 19.1                                                 |
| 30           | 31.7                                              | 28.6                                              | 26.4                                                     | 24.3                                                 |
| 40           | 28.6                                              | 24.5                                              | 22.5                                                     | 20.3                                                 |

Fig. 5. Break down voltage for (HDPE/ATH) blends under (dry, wet, salty wet and acid) Conditions.

From the previous it is clear that the best value of specimen is at (30% ATH) under different weather testing conditions. Break down voltage was improved by increasing the content of ATH in HDPE sample had the highest break down voltage of:

- 31.7 kV/mm (44.5% improvement) under dry condition.
- 28.6 kV/mm (56.5% improvement) under wet condition.
- 26.4 kV/mm (77% improvement) under salty wet condition.
- 24.3 kV/mm (78.5% improvement) under acid condition.

addition to at acid conditions, causing chemicals to attack the break down voltage.

- When the percentage of ATH is being increased with 10%, 20%, 30% and 40%, the reduction percentage of the value of break down voltage from dry to wet condition is 15.6%, 12.2%, 9.7% and 14.5% respectively.
- When the percentage of ATH is being increased with 10%, 20%, 30% and 40%, the reduction percentage of the value of break down voltage from dry to salinity condition is 23.5%, 21.1%, 16.7% and 21.3% respectively.
- When the percentage of ATH is being increased with 10%, 20%, 30% and 40%, the reduction percentage of the value of break down voltage from dry to Acid condition is 32.1%, 29.3%, 23.3% and 29% respectively.
From the calculation of regression analysis for the data obtained can be represented by 3rd degree polynomial equation at (dry, wet, salty Wet and acid) Conditions respectively as follows:

\[
y = -0.0007x^3 + 0.0347x^2 - 0.1302x + 22.163 \\
y = -0.0008x^3 + 0.0422x^2 - 0.2002x + 18.463 \\
y = -0.0007x^3 + 0.0309x^2 + 0.0224x + 15.111 \\
y = -0.0007x^3 + 0.0365x^2 - 0.1058x + 13.81
\]

where

Y is the break down voltage;  
X is filler percentage % (0, 10, 20, 30 and 40%);  
A is the constant;  
B, C, D are the coefficient of filler percentage. Coefficients.

IV. CONCLUSION

1. The best percentage of filler to improve electric characteristic for HDPE under several weather conditions is 30%.
2. Exposure the samples to acid condition affected negatively on its break down voltage.
3. Salty Wet condition resulted in decreasing the break down voltage due to NaCl solution absorption.
4. The break down voltage decreased in wet condition as compared with those in dry condition because of hydrophobicity of polymeric material inhibits the formation of a continuous water film and therefore suppresses the leakage current thereby improving its contamination break down voltage performance.
5. The lowest values of break down voltage at acid condition. This is because of the Chemical material attack most frequently leads to embrittlement or brittle failure.
6. Electrical characteristics have decreased at higher salinities and moisture.
7. The optimization methods are more accurate than the laboratory method, But its complementary methods not separate methods.

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