Development of Therapeutic Cushion Using *Chrysopogon Zizanioides* (Vetiver) and Bamboo Fabric

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Abstract: Textile is the key component of every human life from birth to last rights. In the recent decade, textile sectors have shown tremendous growth through improved technology from raw materials to product design and manufacturing process. These extraordinary developments provide a path to find an innovative solution to the medical sector especially in the field of therapeutic textiles. This project is a small initiative to confer a solution for particular workforce such as truck drivers who are suffering from hemorrhoids disease. The main aim was to find an innovative therapeutic textile solution for this ailment based on ancient method of herbal treatment.

Keywords: Bamboo Fabric, *Chrysopogon Zizanioides* Cushion, Hemmorhoids, Herbal cushion, Therapeutic Textiles

1. INTRODUCTION

In the modern decade, people are more conscious about their health. They want to take preventive measures to lead ailment free life. This scenario has made them to search for herbal based therapeutic solution for all sorts of problems.

This is the stimulating factor for technicians to provide innovative products and thus meet out the requirements of the society. This project is a kind of therapeutic solution for particular working force, the truck drivers to diminish the impact of hemorrhoids health issue, without any adverse side effects.

For this research work, 10 truck drivers aged between 45-55, commuting from Tirupur to Bangalore and vice versa twice a week covering a distance of about 800 kilometers was selected. After a brief discussion with them, it was obvious that they had a common health issue called hemorrhoids. According to Medical world, one of the key risks caused by heat wave is dehydration and it leads to hemorrhoids. When a person sits in one place for a prolonged period of time it can rise his body heat and that is a major cause for hemorrhoids. Further, the drivers where of the opinion that allopathic treatment controlled their problem, but had side effects. Hence, the main aim of this research work was to find an innovative therapeutic textile solution for this ailment based on our ancient method of herbal treatment.

For this purpose exclusive therapeutic cushion was prepared by the combination of *Chrysopogon zizanioides* commonly known as Vetiver, *Bambusa vulgaris* commonly known as bamboo and *Abutilon Indicum* commonly known as thuthi. Finally, these cushions were given to the selected truck drivers to evaluate the performance properties. Each driver reverted with their personal experience about the product and it is discussed under the results heading.
2. MATERIALS AND METHOD

2.1. Materials

2.1.1. Vetiver
In India, vetiver (Figure 1) is a herb well known for its excellent medicinal benefits. It is mainly used in aroma therapy and also to make cosmetic products. Further, many research based on AUYSH explains that, it can be used to heal many diseases like heat strokes, headache, muscular ache and also to keep our body cool during extremely hot seasons. These unique medicinal values of this herb enticed us to choose vetiver as a filling material for the therapeutic cushion.

2.1.2. Bamboo Fabric
Bamboo fiber has been one of the most prestigious discoveries of the 21st century by the textile sector. It is a regenerated cellulose fiber and an alternative to the viscose fiber. Further, it has distinctive properties such as, UV protection, inherent antibacterial activity, biodegradability and high durability. Apart from this, bamboo is naturally a cool fiber. This exclusiveness has drawn our attention to use bamboo fiber as lining and outer fabric for making the cushion. Nonwoven and single Jersey knitted structures (Figure 2a and b) were selected for lining and outer fabric respectively. The Bamboo Nonwoven material was sourced from South Indian Textile Research Association (SITRA), Coimbatore. Dyed Single jersey Knitted bamboo fabric was purchased from an organic clothing store located at Tirupur.

2.1.3. Thuthi Powder (Abutilon Indicum)
In India, Thuthi (Figure3) was consumed as food by our forefathers for its immense medicinal values. Indian medical treatments siddha and ayurveda use this herb to cure diseases such as blood vomiting, Tuberculosis, hemorrhoids etc. As per siddha, thuthi powder (Figure4) is commonly used for curing hemorrhoids and its impacts. The main advantage of thuthi is that it never creates any adverse effect to our health. Thuthi powder was purchased from nearby herbal shop.

2.2. Methods

2.2.1. Preparation of Vetiver Pad
The collected vetiver was cleaned and cut into small lengths of about 2 inches and it was converted to non-woven fabric using Needle punching process. Then, it was cut to a size of 14” X 12” X 1” (L*W*D) to make the core pad for the cushion (Figure 5).

2.2.2. Coating of Bamboo Nonwoven Lining Material Using Thuthi
Non-woven bamboo material was cut to the required size of the cushion along with seam allowance. 50 grams of thuthi powder was made into a smooth paste using water and was evenly applied on both side of non-woven material and dried in hot air oven at 37°C for 30 minutes.

2.2.3. Preparation of Single Jersey Fabric
The single jersey material was checked for its dimensional stability at NIFT-TEA college Textile Testing Lab as per ISO standard procedure. Then it was cut into the required size along with seam allowances.

2.2.4. Preparation of Therapeutic Cushion
Thuthi coated nonwoven material was folded lengthwise and two sides of the fabric was stitched using lock stitch machine to make a pouch. Prepared vetiver pad was kept inside the pouch (Figure 6) and the open side was closed by lock stitching process. This pouch will protect the vetiver pad from deformation when load is applied on it.

To prepare cushion cover Bamboo knitted fabric (single Jersey) was folded length wise and the two opposite sides are stitched using over lock machine and the open end is finished by flat lock machine using bound seam technique. Finally the bamboo lined vetiver pad is kept inside the knitted pouch. Now the therapeutic cushion is ready for use (Figure 7).

2.2.5. Wear Study
The prepared therapeutic cushions were distributed to the identified truck drivers and they were instructed to use it for six weeks continuously. Feedback was collected from the drivers after the specified time and recorded.
3. RESULT AND DISCUSSION

Table 1. Dimensional Stability of Single Jersey-Cushion Cover Fabric

| Particulars                                | Before Washing measurements | After Washing Measurements | Percentage of Shrinkage |
|--------------------------------------------|-----------------------------|----------------------------|-------------------------|
| Bamboo knitted fabric (Fusia Color) - Length | 50 cm                       | 49.5 cm                    | - 1%                    |
| Bamboo knitted fabric (Fusia Color) - Width | 50 cm                       | 48.75 cm                   | - 2.5%                  |

The single jersey fabric had a shrinkage percent of 1 percent in the wales direction and 2.5 percent in the coarse direction.

Figure 1. *Chrysopogon zizanioides* (Vetiver)

Figure 2a. Bamboo nonwoven fabric

Figure 2b. Bamboo single jersey fabric

Figure 3. Thuthi (*Abutilon Indicum*) Plant

Figure 4. Thuthi (*Abutilon indicum*) powder

Figure 5. Vetiver (*Chrysopogon zizanioides*) pad
Feedbacks of the drivers regarding performance of the product are presented in Figure 8.

Figure 6. Vetiver (*Chrysopogon zizanioides*) pad 1

Figure 7. Vetiver (*Chrysopogon zizanioides*) Pad 2

Figure 8. Performance evaluation
When asked about the freshness of the cushion 60 % of the drivers felt it was very good and 40 % said it was excellent. With regard to reduction of heat 60 % felt it was good, 30% said it was very good and 10% felt it was excellent. As for as releasing of stress is concerned 70 % percent said it was good, 10% felt it was very good and 20% excellent. 50% of the drivers said the cushion was good at healing pain, 40% said very well and 10% felt it was excellent. When asked about comfort 80% said it was very good and 20% felt it was excellent.

As per the report, the therapeutic cushion provided a better solution for their health issue and also reduces the adverse impact of hemorrhoids. Moreover, the aromas of vetiver kept them fresh and reduced their stress. This special cushion didn’t emit much heat as the regular cushion what they have used. It may be due to the herbs and the textile materials which are used in the products. Moreover, this cushion is made from 100% biodegradable raw materials and it will be a sustainable alternative to conventional foam cushions.

CONCLUSION
Herbals have always proved their, immense potential to cure different kinds of diseases without any side effects. Compared to allopathic treatment, they have relatively low cost and can be of great benefit to the consumer. The result achieved from this study based on herbal related textiles definitely is a solution to hemorrhoids issues. Further, there is a huge scope for herbal based therapeutic textiles in future.

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