Optimization of Hydrolysis-Acidogenesis Phase of Swine Manure for Biogas Production Using Two-Stage Anaerobic Fermentation

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Abstract: The traditional pig manure wastewater treatment in Taiwan has been low in methane production efficiency due to unstable influent concentration, wastewater volume, and quality. Two-stage anaerobic systems, in contrast, have the advantage of buffering the organic loading rate in the first stage (hydrolysis-acidogenesis phase), allowing a more constant feeding rate to the second stage (methanogenesis phase). Response surface methodology was applied to optimize the operational period (0.5–2.0 d) and initial operational pH (4–10) for hydrolysis and acidogenesis of the swine manure (total solid 5.3%) at 35°C in batch operation mode. A methanogenesis verification experiment with the optimal condition of operational period 1.5 d and pH 6.5 using batch operation resulted in peak volatile acid production 7 g COD/L, methane production rate (MPR) 0.3 L CH\textsubscript{4}/L-d, and methane yield (MY) 92 mL CH\textsubscript{4}/g CODre (chemical oxygen demand removed). Moreover, a two-stage system including a hydrolysis-acidogenesis reactor with the optimal operating condition and a methanogenesis reactor provided an average MPR 163 mL/L-d and MY 38 mL/g volatile solids, which values are 60% higher than those of a single-stage system; both systems have similar dominant methane-producing species of Firmicutes and Bacteroidetes with each having around 30%–40%. The advantages of a two-stage anaerobic fermentation system in treating swine manure for biogas production are obvious.

Keywords: two-stage anaerobic digestion; biomethane; swine manure; operational time; response surface methodology (RSM)
If all the swine manure in Taiwan is converted to biogas by anaerobic digestion, predictable annual biogas production is 323,609,000 m$^3$, and its bioelectricity would reduce the CO$_2$ emissions of 362,813 tons annually. Carbon emission reduction is one of the important topics to promote a sustainable living world [6,7].

The anaerobic fermentation process applies a variety of microorganisms to convert complex organic matters into methane, carbon dioxide, water, hydrogen sulfide, ammonia, etc. Methane fermentation is a complex process including four phases: hydrolysis, acido genesis, acetogenesis, and methanogenesis. Hydrolysis is usually considered a rate-limiting step because it relates to the conversion of complex organic matter (carbohydrates, lipids, and proteins) into soluble organic molecules (sugars, long-chain fatty acids, and amino acids) [8]. Many factors (such as temperature, reaction time, composition of organic matter, particles size of substrate, pH, hydrolyzed products (such as volatile fatty acids) concentration, etc.) would affect the hydrolysis efficiency [9]. Usually, carbohydrates can be hydrolyzed within a few hours, while lipids and proteins need several days, but the degradation rate of lignocellulose material is slow.

The composition of the end products in the acidogenesis and acetogenesis stages depends on fermentation conditions, substrate type, and microorganisms. These processes involve many types of symbiotic microorganisms, mainly acidogenic bacteria and methanogenic archaea. Due to the vast difference in the growth parameters and biological kinetics of the various microorganisms, the anaerobic fermentation process can be operated in two separated bioreactors to form a two-stage (hydrolysis-acidogenesis and methanogenesis phases) fermentation process. This two-stage process has advantages of being able to (1) select and enhance the microbial density and activity of each microbial community in individual reactors, (2) provide suitable substrates in the acidogenesis phase for the following methanogenesis tank, and (3) prevent a rapid pH decrease from failing the methanogenesis tank [8].

Many parameters, including substrate concentration, pH, temperature, hydraulic retention time (HRT), reactor type, and trace elements, are affecting the activities of β-glucosidase, protease, dehydrogenase to increase the abundance of hydrolytic, acetogenic, and methanogenic microorganisms [9,10]. The operational parameters of hydrolytic-acidogenic step in a two-stage anaerobic sequencing reactor system during co-digestion of tannery wastewater and tannery solid waste under mesophilic temperature have been reported to enhance the acidification products [11]. This study reveals that the optimal acidification and hydrolysis degree of 36.55% and 54.8%, respectively, were obtained at the substrate mixing ratio 50:50, HRT 5 days, organic loading rate 1.20 g COD/L-d, and pH 6.2.

Most previous studies optimize anaerobic processes with respect to only one response. The Taguchi fractional design method was used to exploit nutrient formulation for biological hydrogen production by anaerobic microflora in our previous study [12]. However, as mentioned above, there are many parameters affecting biogas production performance, especially for the two-stage system. Response surface methodology (RSM) is a powerful experimental design methodology and has been widely applied to determine the optimal operation parameter for biogas production with considering more responses [13]. The use of the statistical experimental design approach to improve the methane production in the two-stage anaerobic process is less reported. Therefore, the purpose of this work is aimed to optimize the volatile solid concentration of swine manure and the hydrolysis-acidogenesis conditions of operational time and pH in the first step by considering all of the important performance indices, such as methane production yield (MY) and methane production rate (MPR) in the methanogenesis step. Additionally, the optimal operational condition was applied in single-stage and two-stage systems with continuous operation to investigate the methane production performance and microorganism community variation.
2. Materials and Methods

2.1. Feedstock and Seed Inoculum

The feedstock was collected from a swine farm in Taichung City, Taiwan. This swine farm grows about 900 hogs and uses food waste as the main feed. The raw swine manure feedstock with the characteristics of chemical oxygen demand (COD) 37,934 mg/L, total solid (TS) 28,870 mg/L (2.9%, percentage by weight), volatile solids (VS) 21,190 mg/L, and NH$_3$-N 1310 mg/L was collected in an adjustment tank and settled for one day before applied as the feedstock for a two-stage (two-phase) anaerobic fermentation process. The settled swine manure was separated to provide a supernatant liquid (COD 6825 mg/L, TS 4950 mg/L (0.5%, percentage by weight), VS 2410 mg/L, and NH$_3$-N 1160 mg/L) and a settled sludge (COD 90,153 mg/L, TS 52,820 mg/L (5.3%, percentage by weight), VS 40,460 mg/L, and NH$_3$-N 1520 mg/L).

The seed inoculum for batch and continuous methane production experiments was an effluent from a continuously stirred tank reactor (CSTR, working volume 2 L) cultivated with swine manure (TS 52,820 mg/L) at pH 7.0, temperature 35°C and HRT 7 d.

2.2. Experiment Design

Two series of experiments were conducted. Series I used batch tests with vial reactors to find out optimal operation conditions for obtaining peak biogas production. Series II used the optimal operation conditions obtained at Series I to operate single- and two-stage anaerobic systems that using CSTR fermenters to compare their biogas production performances.

2.2.1. Environmental Parameter Optimization of Methane Production in Batch Mode Operation

Effects of Solid Content on Single-Stage Fermentation

The batch methane production was performed in serum vials with a working volume of 225 mL. The weight percentage of solid content is defined as the weight of total solids over the weight of the solution. The seed inoculum (40 mL) and feedstock (40 mL) with supernatant liquid (TS 0.5%), raw swine wastewater (TS 2.9%), and settled sludge (TS 5.3%) were added into vials, and then the initial operational pH was controlled to 7.0 ± 0.2 by adding HCl solution (2.0 M). The vials were gassed with argon gas before being sealed with silicone rubber and aluminum cap, which were then placed in a reciprocal air-bath shaker at 15 rpm and 35 ± 1°C for 30 d. The total gas production and composition were determined to measure the methane production every one to two days. The biogas production and composition were studied using the syringe method and gas chromatography, respectively, which is detailed in Section 2.3. Each experimental condition was carried out in triplicate.

Optimization of Hydrolysis-Acidogenesis Stage in Two-Stage Fermentation

The optimization experiments were performed in two stages. Stage I preliminary experiment was to select the hydrolysis-acidogenesis variables (reaction time and pH) with the range of level for designing the experimental matrix, and a biochemical methane potential (BMP) batch assays were used to elucidate the biomethane production efficiency of stage II. A full-factorial central-composite experimental design was employed in planning the batch assays to optimize the initial pH and operational time for efficient biogas production. The settled sludge feedstock (40 mL) and seed inoculum (40 mL) were mixed in serum vials (225 mL). The initial pH was adjusted with HCl solution (2.0 M) before the argon purging. The sealed vials were placed in a reciprocal air-bath shaker with 15 rpm and 35 ± 1°C for 30 d. After the hydrolysis-acidogenesis reaction, the BMP test was conducted with the reacted sludge of 30 mL and seed with methanogenic microorganisms (the effluent from the CSTR) of 60 mL. To initiate the anaerobic condition, the argon gas was expunged in the vials for 5 min after adjusting the initial pH to 4.0–10.0. All the reactors were incubated in an air-batch shaker with a mixing speed 15 rpm and 35 ± 1°C. The total two-stage operational time for all experiments was 30 d. Each experimental condition was carried out in triplicate.
2.2.2. Continuous Operation with the Optimal Environmental Parameter Condition

For hydrolysis and acidogenesis fermentation, the optimal condition of pH 6.5, temperature 35 °C, and HRT 1.5 days obtained via the central composite design RSM method was applied in a double-layer glasses reactor (working volume 1 L). Then, the effluent of hydrolysis-acidogenesis reactor was fed into a double-layer glasses methanogenesis reactor (working volume 2 L) cultivated at pH 7.0, temperature 35 °C, and HRT 28.5 d. Another double-layer glasses reactor (working volume 2 L) was used for a single-stage fermentation with the operational condition of pH 6.5, temperature 35 °C, and HRT 30 days (Figure 1). Heat-treated (95 °C for 1 h) effluent of the CSTR was used as the seed inoculum for the hydrolysis-acidogenesis reactor of the two-stage system. Both the methanogenesis reactor of the two-stage system and the single-stage reactor were seeded with the untreated effluent of CSTR. In the start-up period, the seed inoculum and swine manure (TS 5.0%) were mixed in a volume ratio of 1:1. A semi-continuous operation strategy was applied to cultivate the two-stage system. The swine manure was fed into a hydrolysis-acidogenesis reactor every hour. The feeding frequency of the methanogenesis reactor and single-stage reactor was one time per day. The organic loading rate was fixed at $4.0 \pm 0.3 \text{ g COD/L-d}$.

![Figure 1. Scheme of single-stage and two-stage systems.](image)

2.3. Analytical Methods

The analytical procedures of APHA Standard Methods were used to determine pH, oxidation-reduction potential (ORP), total chemical oxygen demand (TCOD), total phosphorus (TP), total Kjeldahl nitrogen (TKN), ammonia (NH$_3$-N), and suspended solids (SS) concentrations of the liquid contents [14]. Biomass taken from the batch enrichment assays at the initial operational was also analyzed as volatile suspended solids (VSS) according to the standard methods. Ethanol and volatile fatty acids (VFAs) concentrations were analyzed with a gas chromatograph (GC) equipped with a glass column (packing, Celite® @ FON 10%) and a flame ionization detector (Shimadzu GC-2014, Kyoto, Japan). The oven, injector, and detector temperatures were 190, 200, and 200 °C, respectively, and $\text{N}_2$ was the carrier gas. Biogas volume was determined by a gas-tight syringe in the batch experiment and wet gas meter (RITTER TG1, Schwabmünchen, Germany) at room
temperature (20 °C) and pressure (760 mm Hg) [15–19]. The composition of the product gas in the batch enrichment assays and continuous systems was measured with a CHINA Chromatography 8700T GC equipped with a stainless steel column (packing, Porapak Q) and a thermal conductivity detector. Oven, injector, and detector temperatures were all at 40 °C, and argon was the carrier gas.

### 2.4. Statistical Study

RSM was used to highlight the relationship between the response functions and variables [20]. The methane production efficiency can be optimized by means of the existing relationship between the response functions and process variables. In this study, MY is defined as the methane production per gram of added swine manure (mL CH$_4$/g VS$_{add}$), and MPR is defined as the methane production per reactor’s working volume per day (L CH$_4$/L-d); they were used as the response variables. For the batch test, peak MY and MPR values were determined based on the methane production potential and maximum MPR data obtained from the modified Gompertz equation (Equation (1)) [21].

$$H(t) = P \cdot \exp\left\{ - \exp\left( \frac{R_m \cdot e^{P \cdot (\lambda - t)}}{P} + 1 \right) \right\}$$

(1)

where $H(t)$ is the cumulative methane production (mL); $P$ is the methane production potential (mL); $R_m$ is the maximum methane production rate (mL/h); $e$ is 2.71828; $\lambda$ is the lag phase time (h); and $t$ is the operational time (h). Experimental data given by CCD-RSM were used for generating the best fit for second-order polynomial regression in two variables as follows (Equation (2)):

$$Y = \beta_0 + \beta_1 X_1 + \beta_2 X_2 + \beta_{11} X_1^2 + \beta_{22} X_2^2 + \beta_{12} X_1 X_2$$

(2)

where $Y$ is the response of the dependent variable of MY (mL CH$_4$/g VS$_{add}$) and MPR (mL CH$_4$/L-d); $\beta_0$, $\beta_1$, and $\beta_2$ represent linear coefficients; $\beta_{11}$ and $\beta_{22}$ represent quadratic coefficients; $\beta_{12}$ represents an interaction coefficient; and $X_1$ and $X_2$ represent the independent variables, viz., hydrolysis-acidogenesis reaction time and pH, respectively. Interactions between independent variables and their effective relationship with response were analyzed by performing an analysis of variance (ANOVA) to check the model adequacy. Sigmaplot Software (trial version 9.0, Systat Software Inc., San Jose, CA, USA) was used for regression and graphical analysis of the obtained data, respectively.

### 2.5. Molecular Microbial Analysis

The stable microbial sludge in the reaction tank was subjected to DNA extraction and stored at −70 °C, and then sent to the NGS core laboratory of Genomics BioSci & Tech. Co. Ltd., New Taipei City, Taiwan, which was sequenced by Illumina Miseq sequencer after qualitative and quantitative testing. The analysis software was Quantitative Insights Into Microbial Ecology (QIIME) and mothur. The extraction method for the DNA extraction kit used in this experiment is as follows:

1. Weigh 0.25 g of sample and add 750 µL of PowerBead solution into the bead tube.
2. Add 60 µL of C1 solution and mix well. Heat the bead tube at 65 °C for 10 min. Use a shaker to fix the bead tube horizontally, shake at the maximum speed for 10 min, and then centrifuge the bead tube at a speed of 13,000 rpm for 1 min. Transfer the supernatant to a clean 2 mL collection tube, and obtain approximately 400 to 500 µL of the supernatant.
3. Add 250 µL of C2 solution and shake for 5 s, and refrigerate at 2–8 °C for 5 min, then centrifuge the sample tube at 13,000 rpm for 1 min, and transfer 600 µL of supernatant to a clean 2 mL test tube in.
4. Add 200 µL of C3 solution and shake for 5 s, and refrigerate at 2–8 °C for 5 min.
5. Centrifuge the sample tube at 13,000 rpm for 1 min. Transfer 750 µL of supernatant to a clean 2 mL test tube (the particles in the tube contain non-DNA organic and
inorganic substances, including polysaccharides, cell debris, and proteins. In order to obtain the best DNA yield and quality, avoid sampling any particles.

6. Add 1200 µL C4 solution to the collection tube and shake for 5 s. Add 650 µL of supernatant to the MB Spin upper filter paper, centrifuge the sample tube at a speed of 13,000 rpm for 1 min, pour out the filtered liquid and repeat the operation until all the supernatant has been processed.

7. Add 500 µL of C5 solution and centrifuge the sample tube at 13,000 rpm for 30 s.

8. Place the MB centrifuge tube in a clean 2 mL test tube, add 100 µL of C6 solution to the center of the filter paper (sterile DNA-free PCR-grade water or TE buffer can be used), centrifuge the tube at a speed of 13,000 rpm for 1 min, where DNA precipitation occurs, and then store the test tube at −20 to −80°C.

9. Illumina Miseq models.

   Sequencing method: using Miseq V3 kit 300PE to amplify 16s V3~4 area by PCR and sequencing depth is average reads greater than 50,000.

3. Results

3.1. Effects of Solid Content

Table 1 reveals the cumulative methane productions from raw swine wastewater, settled swine sludge, and supernatant liquid. The results show that higher solid content can obviously enhance the accumulative methane production and MPR. In Figure 2, after 25 days of operation, the highest accumulative methane production reached 676 mL when using settled sludge feedstock (TS 5.3%), followed by raw swine wastewater (TS 2.9%, 408 mL) and supernatant liquid (TS 0.5%, 120 mL). The highest MPR of 608 L/L-d was obtained from settled sludge feedstock, which is 1.14 and 4.37 times higher compared to raw swine wastewater (530 L/L-d) and supernatant liquid (139 L/L-d), respectively. On the other hand, the highest MY (316 mL/g-VS) was obtained when using the supernatant liquid feedstock because of the lowest TS concentration (0.5%), followed by raw wastewater feedstock (178 mL/g-VS) and settled sludge (160 mL/g-VS). However, it was stated that low solids concentration results in low soluble COD concentration, which is unfavorable for organic acid and methane production. The solid content will decompose into more substrates and accumulate more volatile acids, which will provide a more adequate source of feed for methanogens [22].

![Figure 2. Cumulative methane production from various swine manure sources.](image-url)
3.2. Optimization of Hydrolysis-Acidogenesis Stage in Two-Stage Fermentation

Conversion efficiencies in terms of $\text{MPR}_{\text{max}}$ and MY values were determined for the swine manure. The relationship between the parameter in the hydrolysis-acidogenesis stage and the conversion efficiency was studied by constructing a design matrix (Table 2). The results show that the cumulative methane production was 19.3–46.3 mL, and methane gas contents in the biogas were 35.7%–49.7%. MPR values of 8.97–36.42 mL/L-d and MY values of 9.13–22.45 mL/g VS$_{\text{add}}$ were calculated by the parameter values from the modified Gompertz equation. A regression analysis of the design matrix was used to create ternary plots (Figure 3). Equations (3) and (4) are the mathematical models resolved by the CCD to determine the predicted optimized MPR and MY for each independent variable during the two-stage anaerobic fermentation process.

$$\text{MPR (mL/L-d)} = 80.18 + 0.1542X_1 + 0.2727X_2 - 16.7275X_1^2 - 17.4525X_2^2 + 7.975X_1X_2$$  \hspace{1cm} (3)

$$\text{MY (mL/g-VS}_{\text{add}}) = -90.5793 + 22.8356X_1 + 54.4389X_2 - 1.8985X_1^2 - 23.2465X_2^2 + 2.0967X_1X_2$$  \hspace{1cm} (4)

![Figure 3](image1.png)

**Figure 3.** Methane production rate (MPR) (a) 3D surface plot, (b) contour plot and methane production yield (MY) (c) 3D surface plot, (d) contour plot at various initial pH and reaction times for the hydrolysis-acidogenesis stage.
Table 1. Methane production and pollutant removal efficiency from various swine manure sources.

| Feedstock            | CH₄ (mL) | CH₄ Content (%) | Modified Gompertz Equation Parameter Value | MPRₘₐₓ (mL/L-d) | MY (mL/g VSₐₐ₃d) | TCOD Removal (%) | TS Removal (%) |
|----------------------|----------|-----------------|---------------------------------------------|-----------------|------------------|------------------|----------------|
| Supernatant liquid   | 120 ± 13.8 | 57 ± 6          | 114 ± 10                                    | 11.1 ± 0.2        | 0.42 ± 0.1       | 139 ± 3           | 57 ± 7          |
| Raw swine wastewater | 408 ± 15.9 | 59 ± 9          | 399 ± 14                                    | 42.4 ± 0.3        | 1.20 ± 0.2       | 530 ± 4           | 59 ± 9          |
| Settled sludge       | 676 ± 19.9 | 56 ± 8          | 725 ± 18                                    | 48.6 ± 0.4        | 1.44 ± 0.3       | 608 ± 6           | 56 ± 9          |

Table 2. Central composite design matrix of two variables in the coded and natural unit along with observed responses for optimizing the hydrolysis-acidogenesis stage.

| Run | X₁ | X₂ | pH  | Time (d) | CH₄ (mL) | CH₄ Content (%) | Modified Gompertz Equation Parameter Value | MPRₘₐₓ (mL/L-d) | MY (mL/g VSₐₐ₃d) | TCOD Removal (%) | TS Removal (%) |
|-----|----|----|-----|----------|----------|-----------------|---------------------------------------------|-----------------|------------------|------------------|----------------|
| 1   | −1 | −1 | 5.5 | 1.0      | 39.2     | 44.0            | 38.6                                        | 6.16            | 0.83             | 0.9878           | 61.6           |
| 2   | −1 | 1  | 5.5 | 2.0      | 28.4     | 41.5            | 31.7                                        | 3.67            | 0.80             | 0.9831           | 36.7           |
| 3   | 1  | −1 | 8.5 | 1.0      | 29.2     | 49.0            | 30.7                                        | 5.80            | 1.02             | 0.9863           | 58.0           |
| 4   | 1  | 1  | 8.5 | 2.0      | 28.4     | 43.9            | 29.5                                        | 6.55            | 1.08             | 0.9926           | 65.5           |
| 5   | 0  | 0  | 7.0 | 1.5      | 42.5     | 46.2            | 43.4                                        | 8.00            | 1.03             | 0.9932           | 80.0           |
| 6   | 0  | 0  | 7.0 | 1.5      | 44.1     | 48.0            | 47.9                                        | 8.50            | 1.01             | 0.9922           | 85.0           |
| 7   | 0  | 0  | 7.0 | 1.5      | 46.3     | 49.7            | 52.6                                        | 7.59            | 0.96             | 0.9878           | 75.9           |
| 8   | 2  | 0  | 10.0| 1.5      | 26.4     | 43.0            | 53.9                                        | 2.85            | 0.78             | 0.9829           | 28.5           |
| 9   | −2 | 0  | 4.0 | 1.5      | 27.4     | 46.5            | 38.9                                        | 4.58            | 0.94             | 0.9810           | 45.8           |
| 10  | 0  | 2  | 7.0 | 2.5      | 24.7     | 31.2            | 35.1                                        | 4.28            | 1.01             | 0.9626           | 42.8           |
| 11  | 0  | −2 | 7.0 | 0.5      | 19.3     | 35.7            | 26.8                                        | 2.86            | 2.57             | 0.9579           | 28.6           |
The adequacy and significance of the mathematical regression model were determined by ANOVA, which is a very important tool in finding the best fitted mathematical model. The ANOVA results for the response surface quadratic models of $\text{MPR}_{\text{max}}$ and MY are shown in Tables 3 and 4, respectively. For the $\text{MPR}_{\text{max}}$ model, the F-value of 4.25 implies the model is significant. There is only a 4.28% chance that an F-value this large could occur due to noise. $p$-values less than 0.05 indicate that model terms are significant. In this case, $A^2$, $B^2$ are significant model terms. The lack of fit value of 39.32 implies it is significant due to noise. The $R^2$ value of 0.7520 reveals that this mathematical model could explain the 75.20% variability in the methane yield response. The $R^2$ value range of 0.75–1 shows that it had a well statistical model [23]. For the MY model, the F-value of 7.56 implies that the model was significant. $p$-values of $A^2$, $B^2$ are also significant. The lack of fit value of 20.37 implies that it is significant due to noise. The $R^2$ value for the MY model is 0.8437, which is higher than the $\text{MPR}_{\text{max}}$ model.

Table 3. ANOVA results for the response surface quadratic model ($\text{MPR}_{\text{max}}$).

| Source   | df  | Sum of Squares | Mean Square | F-Value | p-Value * |
|----------|-----|----------------|-------------|---------|-----------|
| Model    | 5   | 3851.97        | 770.39      | 425     | 0.0428    |
| A-pH     | 1   | 0.1904         | 0.1904      | 0.0001  | 0.9751    |
| B-Time   | 1   | 0.5950         | 0.5950      | 0.0033  | 0.9559    |
| AB       | 1   | 254.40         | 254.40      | 1.40    | 0.2750    |
| $A^2$    | 1   | 1946.5         | 1946.5      | 10.73   | 0.0136    |
| $B^2$    | 1   | 2118.89        | 2118.89     | 11.68   | 0.0112    |
| Std. Dev.|     | 13.47          |             |         |           |
| Adj-$R^2$|     | 0.5749         |             |         |           |
| Lack of Fit | 3  | 1228.35        | 409.45      | 39.32   | 0.0020    |
| Pure Error | 4  | 41.65          | 10.41       |         |           |
| Cor Total| 12  | 5121.97        |             |         |           |

* Probability value ($p < 0.05$ assumed significant, $p > 0.05$ assumed not significant); df = degree of freedom.

Table 4. ANOVA results for the response surface quadratic model (MY).

| Source   | df  | Sum of Squares | Mean Square | F-Value | p-Value * |
|----------|-----|----------------|-------------|---------|-----------|
| Model    | 5   | 339.44         | 67.89       | 7.56    | 0.096     |
| A-pH     | 1   | 6.45           | 6.45        | 0.7177  | 0.4249    |
| B-Time   | 1   | 0.7786         | 0.7786      | 0.0867  | 0.7770    |
| AB       | 1   | 9.89           | 9.89        | 1.10    | 0.3289    |
| $A^2$    | 1   | 126.93         | 126.93      | 14.13   | 0.0071    |
| $B^2$    | 1   | 234.96         | 234.96      | 26.16   | 0.0014    |
| Std. Dev.|     | 3.00           |             |         |           |
| Adj-$R^2$|     | 0.7321         |             |         |           |
| Lack of Fit | 3  | 59.01          | 19.67       | 20.37   | 0.0069    |
| Pure Error | 4  | 3.86           | 0.9657      |         |           |
| Cor Total| 12  | 402.31         |             |         |           |

* Probability value ($p < 0.05$ assumed significant, $p > 0.05$ assumed not significant); df = degree of freedom.

The RSM analysis results show that pH 6.5 and reaction time 1.5 days were the optimal conditions for maximum methane production performance. A verification experiment with the optimal condition in another batch-type operation was conducted, and the highest volatile acid production 7 g COD/L, MPR 0.3 L-$\text{CH}_4$/L-d, and MY 92 mL-$\text{CH}_4$/g-COD were obtained.

3.3. Continuous Operation

3.3.1. Methane Production Yield in Single- and Two-Stage System

Both single-stage and two-stage systems were cultivated at the organic loading rate of $4.0 \pm 0.3$ g COD/L-d with TS 5.0% $\pm$ 0.2% and HRT 30 d. In Figure 4, during 70 days operation, the peak MPR value 391 mL/L-d with the MY value of 293 mL/$\text{CH}_4$/g vs. at day 14 was obtained in the two-stage system, compared to the MPR 378 mL/L-d with the
MY 284 mL/g vs. at day 17 in the single-stage system. After day 18, the MPR value dropped rapidly because of lower soluble organic matter concentration in the feedstock resulted from using a lot of water to cool down the pig farm in summer. The average biogas production rate in the two-stage system was 320 mL/L-d, which is slightly higher than 300 mL/L-d in a single-stage system. However, the average MPR of 163 mL/L-d and MY of 38 mL/g vs. were obtained in the two-stage system, which is 60% higher than that of the single-stage system (MPR of 101 mL/L-d and MY of 18 mL/g VS) that having lower methane composition. The two-stage system had TS and COD removal efficiencies of 52% ± 4% and 70% ± 3%, respectively; they were 39% ± 3% and 61% ± 4% in the single-stage system. The efficiencies of a two-stage anaerobic fermentation system are shown, and this agrees with a report elucidating that two-stage anaerobic digestion should be more productive than the traditional process of single-stage digestion [15].

Figure 4. Methane production rate at two-stage and single-stage systems.

Cremonez’s review article [24] reveals that two-stage digesters present higher fermentation stability for providing the optimized condition of various microorganism communities, tolerance to organic loading as well as the substrate conversion of hydrogen and methane. It also reported that two-stage digesters can increase the methane yield between 10% and 30% compared to the single-stage digester. The two-stage system in this study can create a 60% increase in MY and MPR compared to the single-stage digester.

HRT is one of the key parameters in the effect of the degradation efficiency of solid matters. The HRT of the first stage (including hydrolysis, acidogenesis, and acetogenesis reactions) and second stage (methanogenesis) processes typically range from 2 to 4 days and from 8 to 10 days, respectively [24]. The total solid reduction in the HAD of the two-stage system is 10% ± 2%, which is much lower than 52% ± 24% in this study. Obviously, it is caused by the shorter HRT for the HAD, even though a separated hydrolysis-acidogenesis tank could increase the total solid reduction in the MD to 52% ± 4%, which is higher than the 39% ± 3% in the single-stage system (Table 5).
Table 5. Performance of single-stage and two-stage production reactors.

| Parameters               | Unit  | Single-Stage System | Two-Stage System | HAD * | MD * |
|--------------------------|-------|---------------------|------------------|-------|------|
| HRT                      | days  | 30                  | 1.5              | 28.5  |      |
| Temperature              | °C    | 35                  | 35               | 35    | 35   |
| pH                       |       | 7.0 ± 0.4           | 6.5 ± 0.4        | 7.0 ± 0.4 |      |
| Working volume           | L     | 2                   | 1                | 2     |      |
| Feedstock                |       |                     |                  |       |      |
| Total solid              | g/L   | 5.0 ± 1.2           | 5.0 ± 1.2        | -     |      |
| Organic loading rate     | g COD/L-d | 4.0 ± 0.3       | 4.0 ± 0.3        | 2.9 ± 0.4 | 4.5 ± 0.3 |
| Effluent of total solid  | %     | 39 ± 3              | 10 ± 2           | 52 ± 4 |      |
| Total solid reduction    | %     | 1.4 ± 0.2           | 1.5 ± 0.3        | 1.1 ± 0.3 |      |
| Effluent of volatile solid reduction | % | 63 ± 3              | 60 ± 3           | 72 ± 4 |      |
| Volatile solid reduction | %     | 35 ± 5              | 80 ± 6           | 24 ± 36 |      |
| Effluent of total COD    | g/L   | 61 ± 4              | 11 ± 2           | 70 ± 3 |      |
| Total COD reduction      | %     |                     |                  |       |      |
| Biogas production rate   | mL/L-d | 300 ± 213          | ND *             | 320 ± 225 |      |
| Biogas production yield  | mL/g-VS_add | 60 ± 4       | ND               | 64 ± 6 |      |
| CH4 content              | %     | 30 ± 5              | 9 ± 4            | 60 ± 6 |      |
| CH4 production rate      | mL/L-d | 101 ± 85           | ND               | 163 ± 103 |      |
| CH4 production yield     | mL/g-VS_add | 18 ± 2       | ND               | 38 ± 6 |      |

* HAD, hydrolysis-acidogenesis digester; MD, methanogenesis digester; ND, not detectable.

In the two-stage system, the first acidogenesis stage involves the conversion of those organic components into hydrogen, carbon dioxide, and soluble metabolic products such as alcohols and VFAs while they can be converted into methane and carbon dioxide in the second stage [25]. The main VFAs in the effluents of both single-stage and two-stage methane digesters in this study were acetic acid (45%), propionic acid (45%); other VFAs were butyric acid (5%) and valeric acid (5%). During the anaerobic fermentation process, the favorable thermodynamic reaction for carbohydrates such as glucose could be converted into acetate and butyrate (Equations (5) and (6)). Another thermodynamic reaction would occur to consume the H2 to propionate (Equation (7)).

\[
\begin{align*}
C_6H_{12}O_6 + 4H_2O & \rightarrow 2CH_3COO^- + 4H_2 + 2HCO_3^- + 4H^+ \quad \Delta G_0 = -206.3 \text{ kJ/mol} \quad (5) \\
C_6H_{12}O_6 + 4H_2O & \rightarrow 2C_3H_7COO^- + 2H_2 + 2HCO_3^- + 3H^+ \quad \Delta G_0 = -254.8 \text{ kJ/mol} \quad (6) \\
C_6H_{12}O_6 & + 2H_2 \rightarrow 2C_2H_5COO^- + 2H_2O + 2H^+ \quad \Delta G_0 = -359 \text{ kJ/mol} \quad (7) \\
4H_2 + CO_2 & \rightarrow CH_4 + 2H_2O \quad \Delta G_0 = 135.6 \text{ kJ/mol} \quad (8)
\end{align*}
\]

The low carbon and nitrogen (C/N) ratio could cause the metabolic pathway to shift to accumulate propionate and consume hydrogen production [26]. It will reduce methane production by hydrogenotrophic methanogens (Equation (8)). Recently, the co-digestion strategy to provide a suitable C/N ratio was widely applied to enhance biogas production efficiency. Moreover, various organic compositions (such as carbohydrates, proteins, and lipids) from different organic wastes could provide many kinds of electron donors for anaerobic microorganisms. For example, Wang et al. [27] developed a two-stage anaerobic fermentation system on co-digestion of food waste and cow manure with different ratios and digestate recirculation with different recirculation ratios to investigate the substrate degradation and energy production in continuous systems. The results showed the acetic acid and butyric acid are the main metabolites in both bio-H2 and bio-CH4 reactors. Acetic acid and butyric acid are the favorites for acetoclastic methanogens to produce methane.

3.3.2. Microbial Community

16S rRNA gene selection was used to observe the microbial population structure. According to taxonomic analysis, the microbes in single- and two-stage systems were classified
in the genus. For archaea (Figure 5), the main archaea species were Methanosarcina and Methanosarcina Genus (Methanoculleus) (a total of more than 96%), and a small number of other species such as Methanolobus and vadinCA11 (Methanomassiliicoccaceae). Methanosarcina has a high growth rate and can resist systemic condition mutations caused by pH changes [28,29]. Methanosarcina is an acetic acid-using methanogen; it can also use H₂ and CO₂ to produce methane [30]. Therefore, when Methanosarcina is the dominant flora, the anaerobic digestion system can maintain a relatively stable gas production performance [31]. Methanoculleus can use H₂ + CO₂ or formate as a carbon source to produce methane and is a typical hydrogen-using methanogen. This genus is relatively tolerant to ammonia nitrogen [32].

Figure 5. Archaea community at static state period of two-stage and single-stage systems.

Figure 6 shows the microbial communities in the single- and two-stage systems. Obviously, these two systems had different effects on bacteria (non-archaea) and archaea communities. The methane phase of the two-stage system was dominated by Firmicutes, accounting for 37.0%, followed by Bacteroidetes (34.3%), WWE1 phylum (6.9%), and Proteobacteria (3.6%). In the single-stage system, Bacteroidetes accounted for 38.3%, followed by Firmicutes (30.6%) and Proteobacteria (9.2%). In the two-stage acidification phase, Firmicutes accounted for 47.4%, followed by Bacteroidetes (40.6%) and Proteobacteria (5.1%). Sun et al. reported that the phyla Firmicutes, Bacteroidetes, Proteobacteria, and WWE1 were detected during continuous anaerobic digestion of straw and cow manure [33]. Clostridia is one class of the phylum Firmicutes. Venkiteshwaran et al. also indicated that Bacteroidetes, Chloroflexi, Firmicutes, and Proteobacteria are phyla that contain most identified species of acidogenic bacteria, and they associate the breakage of polymeric matters, such as polysaccharides, lipids, and proteins, to their respective monomers or oligomers using extracellular enzymes [34].

In order to further illustrate the relationship between the single- and two-stage acid-producing phases and the microbes in the methane phase, the genus of bacteria in the individual tanks was analyzed by Venn diagram (Figure 7). Using the overlapping number of operational taxonomic units (OTUs) to illustrate the relationship between different
reactors, it can be seen that there were more overlaps (319) of microbial populations in single-stage and two-stage acidification phases.

Figure 6. Bacteria community at static state period of two-stage and single-stage systems.

Figure 7. Venn diagram of core OTUs at static state period of two-stage and single-stage systems.

4. Conclusions

The swine manure was pre-treated by gravity settling to provide settled sludge and supernatant liquid, and their biogas production performances were compared with that of raw swine wastewater. The settled sludge was more suitable for methane production than the raw swine wastewater and supernatant. The conditions of pH 6.5 and reaction time of 1.5 days would provide peak volatile acid production of 7 g COD/L, MPR of 0.3 L-CH₄/L-d, and MY of 92 mL-CH₄/g-CODₑ. Moreover, two-stage operation results in higher methane concentration, methane production rate, and methane yield than those of the single-stage system; both systems have similar dominant methane-producing species of Firmicutes and Bacteroidetes, with each having around 30%–40%.
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