Conference Paper

Physical Investigations on ZnO:Ni Layers Deposited by Spray Pyrolysis

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Nickel-doped ZnO (ZnO:Ni) layers have been deposited on glass substrates by a spray pyrolysis method using zinc acetate and nickel sulphate as precursors. The layers were grown at different substrate temperatures, $T_s$, that vary in the range 250–350°C. During deposition, the precursor concentration and Ni-doping content were maintained constant at 0.1 M and 10%, respectively. The X-ray diffraction (XRD) analysis showed that all the layers were polycrystalline in nature with the (002) plane as the preferred orientation and exhibited hexagonal wurtzite structure. A sharp increment in the intensity of predominant peak with the substrate temperature was observed consistently that indicated an improvement in the crystallinity of the layers. The Raman studies confirmed the hexagonal wurtzite crystal structure of ZnO and indicated defect states. The X-ray photoelectron spectroscopy (XPS) studies revealed the characteristic peaks of the elements involved in the films and their ionic states. The optical transmittance of the films was higher than 80% and the evaluated energy band gap decreased from 3.17 eV to 3.13 eV with the increase of substrate temperature.

1. Introduction

Zinc oxide (ZnO) is an important semiconductor for several applications and forms a building block in the fabrication of many advanced device technologies [1–3]. This is mainly because of its wide band gap (3.37 eV), large excitonic binding energy (∼60 meV), high optical transmittance (>80%), chemical stability, hardness, and good piezoelectric properties [4]. Attempts have been made to improve the properties of ZnO, particularly the electrical behavior, by doping with different metal ions using different techniques to achieve the multifunctional behaviour. The theoretical prediction of ferromagnetism in Ni-doped ZnO triggered the interest of scientific community due to its numerous applications in the field of spintronics and magneto-optical devices. The resulting material is known as dilute magnetic semiconductor (DMS) in which the d-orbital electrons of transition metal ions interact with the s- and p-orbit electrons of the host matrix [5]. Secondly, ZnO layers with minor Ni-doping could be also used for solar cell application in addition to DMS provided they exhibit high transmittance, wide band gap, and low electrical resistivity, although at high Ni-doping concentrations the optical transmittance of ZnO layers decreases. ZnO thin films, doped with different transition metal ions, were prepared by various techniques and their properties investigated. Spray pyrolysis is a simple and low cost wet chemical method that has been used to deposit metal oxide semiconductors [6]. Further, it allows the coating of layers over large areas and therefore it is easy to integrate the process in an industrial production line. In the present work, spray pyrolysis was used to deposit Ni-doped ZnO films on glass substrates and the physical behavior of the layers has been investigated and reported.
2. Experimental Details

Ni-doped ZnO thin films were prepared on glass substrates by spray pyrolysis technique. The spray solution was the combination of equimolar (0.1M) solutions of zinc acetate and nickel sulphate in presence of distilled water. The substrate temperature was varied from 250°C to 350°C. Compressed air was used as the carrier gas. The carrier gas and solution were fed into the spray nozzle at a predetermined constant flow rates, 6 L/min and 8 mL/min, respectively. The nozzle to substrate distance was fixed at 25 cm. In order to have a uniform coating on substrate, the spray head is connected to a stepper motor system that moves in $x$-$y$ direction periodically.

The structural properties such as the preferred orientation, crystal structure, and average crystallite size were determined by using Siefert X-ray diffractometer with CuKα ($\lambda = 1.542$ Å) radiation source. The films were scanned within the $2\theta$ range, $20^\circ$–$70^\circ$ at a scan rate of 1°/min. The identification of different phases present in the films was done using the Renishaw Ramanscope 2000 micro spectrometer in the wavenumber range 200–1200 cm$^{-1}$. It involves the measurement of Raman intensity as a function of wavenumber of the inelastic light scattering that results from the excitation of vibrations in crystalline films [7]. The valence states of elements present in the films were analysed by X-ray photoelectron spectroscopy (XPS) studies. The XPS peaks were calibrated against the Cls peak of carbon present at 284.6 eV [8]. In the present study, the elemental composition of the layers was studied using VG MICROTECH ESCA2000 XPS system generating non-monochromatic X-rays. The optical properties of the experimental films such as the optical transmittance, reflectance, and energy band gap were evaluated using Perkin-Elmer Lambda 950 UV-Vis-NIR double beam spectrophotometer in the wavelength range of 300–2400 nm.

3. Results and Discussions

The visual appearance of the as-grown films indicated that the layers were pale green in appearance, uniform, and pin hole free. The scratch tape test revealed that the layers were strongly adherent to the substrate surface.

3.1. X-Ray Diffraction Studies. The X-ray diffraction patterns of Ni-doped ZnO thin films deposited at various substrate temperatures are depicted in Figure 1. The spectra showed multiple peaks, indicating that all the as-grown layers were polycrystalline in nature. The spectra also indicated (002) plane as the dominant orientation among the different peaks that had the highest intensity. The evaluated crystal structure was found to be hexagonal wurzite structure. The other peaks observed correspond to the (100), (101), (102), (110), (103), and (112) planes of ZnO structure. The doping of ZnO films with Ni$^{2+}$ ions does not have appreciable effect on the crystal structure of the films. Further, the X-ray diffraction pattern showed an increase of intensity of all the diffraction peaks with the increase of substrate temperature, indicating an improvement in the crystallinity of the layers.

The average crystallite size $d_{hkl}$ was estimated according to the following Debye-Scherrer’s equation [9]:

$$d_{hkl} = \frac{k\lambda}{\beta \cos (2\theta)},$$

where $\lambda$ is the wavelength of X-rays used, $\theta$ is the Bragg’s angle of diffraction, $\beta$ is the full width at half maximum intensity of the main peak observed at $2\theta = 34.74^\circ$ in radian, and $k$ is a constant, chosen as ~0.9. The variation of crystallite size with substrate temperature is shown in Figure 2. The average crystallite size of the films increased with the substrate temperature. These results are in good agreement with the data reported by Kaneva and Dushkin on Ni-doped ZnO films formed by sol-gel dip coating [10].

3.2. Raman Measurements. Raman scattering, which is very sensitive to the microstructure of thin films, was carried out...
for the deposited films in order to investigate the influence of substrate temperature on the crystal structure and to detect the presence of any secondary phases related to nickel. Figure 3 shows the Raman spectra of a typical ZnO:Ni film formed at 350°C that indicates various Raman active phonon modes at different wave numbers in the range 250–1150 cm$^{-1}$. The observed phonon modes are related to the structure of ZnO with the space group of C$_{6V}^4$ with two familiar units per primitive cell with all atoms occupying C$_{3V}$ sites [11]. The intensity of main peak, present at 433.2 cm$^{-1}$ in the spectrum, has been increased with the increase of substrate temperature and is shown in Figure 4. This infers that the crystallinity of the layers is increasing with the rise of deposition temperature. No other secondary phases were observed in the Raman spectra. This suggested that Ni atoms have successfully incorporated into Zn lattice sites.

3.3. XPS Studies. The composition and chemical state of the elements present in Ni-doped ZnO thin films deposited at different substrate temperatures were studied using XPS measurements. Figure 5 shows the wide scan XPS spectra of ZnO:Ni film deposited at substrate temperature 350°C. The spectra showed all the peaks related to Zn, O and Ni elements present in the layers in addition to C. Figures 6, 7, and 8 show the Zn 2p$_{3/2}$ and Zn 2p$_{1/2}$, O1s, Ni 2p$_{3/2}$,
Ni 2p\textsubscript{1/2} peaks respectively present in the layers deposited at various substrate temperatures. The presence of the peaks related to both Zn and O at appropriate binding energies is in agreement with the reported values, which indicates +2 state of Zn in the films. Further, the Ni 2p\textsubscript{3/2} peak is observed at a binding energy of ~854.15 eV, which is different from the binding energy value of metallic Ni (852.7 eV) or Ni\textsuperscript{+2} in NiO (853.5 eV) or Ni\textsuperscript{+3} in Ni\textsubscript{2}O\textsubscript{3} (857.3 eV) [12]. This infers that nickel of Ni-doped ZnO thin films is in +2 valence state. Therefore, it is likely that there is a replacement of Zn\textsuperscript{+2} by Ni\textsuperscript{+2} in the ZnO lattice. The increase of intensity of peaks with substrate temperature attributes good crystallinity to the grown films.

3.4. Optical Studies. The optical transmittance versus wavelength spectra of the films grown at various substrate temperatures is presented in Figure 9. All the spectra revealed an optical transmittance >65% in the films and the transmittance increases with the increase of substrate temperature. Also the spectra showed a steep fall in transmittance, indicating the presence of a direct optical transition in the films. Further, there was a slight red shift in the transmittance spectra with the increase of substrate temperature, which can be seen from the inset of Figure 9. The observed red shift is in accordance with the results reported by Chauhan on nickel doped ZnO nanoparticles synthesized by coprecipitation method [13].

The energy band gap of the films was determined by using the relationship

\[
\alpha = A(h\nu - E_g)^n, \tag{2}
\]

where \(h\nu\) is the photon energy, \(\alpha\) is the absorption coefficient, \(E_g\) is the optical energy band gap, and \(A\) is a constant. The exponent “n” depends on the type of optical transition involved and it may have values 1/2, 2, 3/2, and 3 corresponding to the allowed direct, allowed indirect, forbidden direct, and forbidden indirect transmissions, respectively [14]. In the present investigation, the data followed the relation for \(n = 1/2\) and the value of band gap was determined by extrapolating the straight line portion of \((ah\nu)^2\) versus
hv plot onto hv axis [15]. Figure 10 shows the variation of \((αhv)^2\) with hv for the experimental films. The values of energy band gap obtained for the films grown at different substrate temperatures decreased from 3.17 eV to 3.13 eV with the increase of temperature. This indicated a shift in the band edge towards lower energy side. This small variation in band gap is attributed to the Moss-Burstein effect generally observed in polycrystalline thin films [16, 17].

4. Conclusions

The Ni-doped ZnO thin films were formed on glass substrates by spray pyrolysis method. The films were formed at different substrate temperatures that vary from 250°C to 350°C. The XRD results indicated a strong (002) preferred orientation with wurtzite crystal structure. The evaluated crystallite size varied in the range 20–31 nm. The Raman spectra showed an active phonon mode at 433.2 cm\(^{-1}\) corresponding to ZnO, without any secondary phases related to Ni. The XPS measurements confirmed the presence of Ni in the +2 state. The films had an optical transmittance >65% and the energy band gap decreased with the increase of substrate temperature from 3.17 eV to 3.13 eV due to Moss-Burstein shift.

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