The Use of Apple Pomace in Removing Heavy Metals from Water and Sewage †

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Abstract: The release of toxic substances in the environment continues to be a problem despite increased efforts to reduce this. The commonly used methods of removing heavy metal ions from water and wastewater have many disadvantages, including a low efficiency and high cost. Heavy metals and dyes are the most problematic pollutants due to their toxicity and stability in the environment. For this reason, in recent years, remediation technologies such as the sorption on materials of natural origin, have been developed. However, these technologies are still rarely used at an industrial level. Recently, scientists have attempted to apply the promising properties of nanotechnology to this field, conducting research on the possibility of using biosorbents in the nanoscale in wastewater treatment. Much attention is currently paid to the preparation of cost-effective, efficient, and environmentally friendly adsorbents, as well as their chemical modifications, to increase the metal removal efficiency from water and wastewater. The waste materials from the agricultural industry are cheap adsorbents that require little treatment. This kind of biosorbent is not able to remove specific metal ions, but by chemical modifications its adsorption capacity and specificity can be increased. The data from the literature are reported for various types of bio-adsorbent materials, e.g., fruit or vegetable pomace and nut shells. One of the most promising raw materials is apple pomace. It was estimated that, in recent years, global apple production reached approximately 75 million tons, equating to 5–7 million tons of apple pomace per year. The management of such waste is a serious challenge. The rational management of exhausting resources requires looking at waste in terms of its use as a reusable raw material. The aim of this paper was to collect information and compare the parameters (pH, dose of adsorbent, and kinetics, etc.) of heavy metal sorption on apple pomace in order to demonstrate the potential of this adsorbent application.

Keywords: adsorption; heavy metals; apple pomace; water treatment

1. Introduction

One of the most important factors degrading the natural environment are heavy metals of anthropogenic origin. Their presence in surface waters disturbs biological balances, inhibits self-purification processes and makes water treatment processes less effective. A common feature of all the elements, including heavy metals, is that, regardless of their role in the metabolism of plants, animals, or humans, their excess is always harmful. The metals are able to pass easily through biological membranes and form connections with nucleic acids, proteins, and lipids, causing damage to cells and disturbing their metabolic functions. Moreover, some of the metals are carcinogenic [1]. It should be noted that the toxic properties are not displayed by the metals themselves, but by their strongly dissociating and easily soluble compounds. The harmful effect of heavy metals on living organisms is related to their ability to coordinate the functional groups of proteins [2]. Hence, the appropriate approach to heavy metal removal from various discharges is very
important. There are different methods, but adsorption seems to be the most universal and effective [3]. One notable method is the biosorption process, which uses biological materials to bind pollutants through physico-chemical mechanisms, where factors such as pH, temperature and biosorbent size affect the metal sorption capacity [4]. In this process, substances (heavy metals) are bound on the surface of a biological material. Biosorption mainly refers to the non-living part of the biomass. The use of dead biomass seems to be more advantageous because it does not require the addition of any nutritious substances or the need to conduct the process in sterile conditions.

In the first stage of the biosorption process, the solution containing metal ions contacts with the biosorbent. The ions bind with its functional surface groups. The second stage is desorption, when the metal is released from the biosorbent, followed by the regeneration of the biosorbent. This process allows the multiple use of biomass, as well as recovery of metals from concentrated solutions [2].

In recent years, there has been an increasing trend towards the consumption of plant-based products. This leads to the production of an increasing amount of difficult-to-manage waste, which are fruit and vegetable residues (e.g., seeds and pomace). This waste has the potential to be used as adsorbents of pollutants, including heavy metals from water and sewage [5]. The unused waste from the fruit and vegetable industry creates a risk of environmental contamination. In fruit processing, the main waste is pomace. This constitutes about 20–25% of the processed raw material. Several hundred thousand tons of pomace is produced every year. It contains significant amounts of celluloses, hemicelluloses and lignins. These ingredients show strong sorption properties to heavy metals [6]. The physicochemical properties of this type of biomass depend on the original source of the pomace [1].

In this paper, the information about heavy metal sorption on apple pomace and its modification was reviewed. The conditions of the sorption process, i.e., pH, the amount of sorbent or the concentration of metal ions, were also taken into account.

### 2. Apple Pomace as Biosorbent

Currently, the waste from apple juice production is often disposed of from the production facility into landfill for natural decomposition. Over time, the waste decomposes in anaerobic processes, which often occur during rainfall and increase environmental pollution, creating an additional source of methane in the atmosphere [7]. Worldwide, up to 19% of anthropogenic methane comes from landfilled waste, creating a problem for the public and the environment. A reasonable solution seems to be to use valuable waste such as apple pomace, considering their beneficial properties, both for health (they are rich in polyphenols, with proven health-promoting effects) and water treatment (pectins and cellulose contain the functional groups which are responsible for the binding properties of the heavy metal ions) and as a part of a sustainable economy [6,8,9]. Additionally, there is a notable trend of using the chemically modified pomace of apple composites with MgO, hydroxyapatite, or other nanoparticles [10–12].

Based on Table 1, it can be concluded that the unmodified apple pomace was an inefficient sorbent, compared to those subjected to modifications. It is difficult to compare the results obtained by Nawirska and Król [1], because, in this case, more precise sorption parameters, such as the pH of the amount of sorbent used in the process, are not specified. However, these authors did not obtain a high sorption efficiency. Chand and Pakade [6] optimized the batch sorption process in terms of the pH, sorbent dose and time of the process. On this basis, it was concluded that the best parameters of lead ion sorption at pH = 4 were the sorbent dose of 0.8 g and a process time of 80 min. Designing a composite of apple pomace with hydroxyapatite nanoparticles allowed the same authors to obtain significantly better results [10]. For each of the analyzed metal ions, different process conditions were optimized, with the most preferred pH of 5. In the case of lead ions with a concentration of 100 mg/L, the most efficient sorbent dose was 0.02 g; for cadmium in the same concentration, the more efficient amount of sorbent was 0.04 g, and, for nickel ions
with a concentration of 80 mg, L−0.06 g of sorbent was used. Under such conditions, the maximum sorption capacities of 303, 250, and 100 mg/g were obtained, respectively. In another work, Chand and Bokare [13] used apple pomace modified with methyl acrylate for the sorption of Pb(II), Cd(II) and Ni(II). However, despite the relatively low concentration of metal ions (50 mg/L) and high mass of the sorbent (0.2 g) compared to the methodology with hydroxyapatite nanoparticles, the obtained results did not turn out to be better that the previously described data. Jangde and Umathe [14] used xanthate-modified apple pomace for the fixed-bed sorption of lead ions. In this configuration, a higher maximum sorption capacity for lead ions was obtained, compared to those obtained in the case of unmodified apple pomace during batch sorption [6] but lower than in the case of the apple pomace composite with hydroxyapatite nanoparticles [10].

Table 1. Examples of using apple pomace as biosorbent and optimized sorption details.

| Sorbent/Sorption Method                  | Metal     | Sorption Parameters | Maximum Adsorption Capacity | Adsorption Model | Kinetic Model          | Ref. |
|-----------------------------------------|-----------|---------------------|----------------------------|-----------------|------------------------|------|
| Apple pomace/batch                      | Zn(II)    | C = 6 mg/L Zn²⁺     | 0.12 mg/g                  | n.d.            | n.d.                   | [1]  |
|                                         | Cu(II)    | C = 8 mg/L Cu²⁺     | 0.27 mg/g                  |                 |                        |      |
|                                         | Pb(II)    | C = 10 mg/L Pb²⁺    | 0.20 mg/g                  |                 |                        |      |
|                                         | Cd(II)    | C = 4 mg/L Cd²⁺     | 0.11 mg/g                  |                 |                        |      |
| Apple pomace/batch                      | Pb(II)    | 0.8 g AP, pH = 4, 80 min | 16.39 mg/g, 16.14 mg/g     | Langmuir, Freundlich | Pseudo-second order    | [6]  |
|                                        |           |                     |                            |                 |                        |      |
| Hydroxyapatite nanoparticles impregnated on apple pomace/batch | Pb(II)    | 0.02 g HANP®AP, pH = 5, C = 100 mg/L Pb²⁺, 0.04 g HANP®AP, pH = 5, C = 100 mg/L Cd²⁺ | 303 mg/g, 250 mg/g | Langmuir, Freundlich | Pseudo-second order, Pseudo-second order | [10] |
|                                        | Cd(II)    | 0.06 g HANP®AP, pH = 5, C = 80 mg/L Ni²⁺ | 100 mg/g | | | |
|                                        | Ni(II)    | 0.04 g HANP®AP, pH = 5, C = 80 mg/L Ni²⁺ | 100 mg/g | | | |
| Methyl acrylate modified apple pomace/batch | Pb(II)    | 0.2 g AP, C = 50 mg/L Pb²⁺ | 106 mg/g | | | [13] |
|                                        | Cd(II)    | 0.2 g AP, C = 50 mg/L Cd²⁺ | 34.12 mg/g | | | |
|                                        | Ni(II)    | 0.4 g AP, C = 50 mg/L Ni²⁺ | 19.45 mg/g | | | |
| Xanthate-modified apple pomace/fixed-bed column | Pb(II)    | C = 30 mg/L Pb²⁺ C = 40 mg/L Pb²⁺ C = 50 mg/L Pb²⁺ | 160 mg/g, 165 mg/g, 177 mg/g | | Second-order | [14] |

3. Conclusions

Taking into account the results obtained by the researchers, it can be concluded that apple pomace may be a promising sorption material for removing metal ions from wastewater. Moreover, chemical modifications may significantly increase the sorption capacity of biosorbents. In this regard, the nano-modification seems to be a promising modification for heavy metal ions removal.

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