Synthesis of Samarium Oxysulfate $\text{Sm}_2\text{O}_2\text{SO}_4$ in the High-Temperature Oxidation Reaction and Its Structural, Thermal and Luminescent Properties

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Abstract: The oxidation process of samariumoxysulfide was studied in the temperature range of 500–1000 °C. Our DTA investigation allowed for establishing the main thermodynamic ($\Delta H_{\text{exp}}^o = -654.6$ kJ/mol) and kinetic characteristics of the process ($E_a = 244$ kJ/mol, $A = 2 \times 10^{10}$). The enthalpy value of samarium oxysulfate ($\Delta H_f^o (\text{Sm}_2\text{O}_2\text{SO}_4(\text{monocl})) = -2294.0$ kJ/mol) formation was calculated. The calculated process enthalpy value coincides with the value determined in the experiment. It was established that samarium oxysulfate crystallizes in the monoclinic symmetry class and its crystal structure belongs to space group C2/c with unit cell parameters $a = 13.7442$ (2), $b = 4.20178$ (4) and $c = 8.16711$ (8)Å, $\beta = 107.224$ (1)°, $V = 450.498$ (9)Å$^3$, $Z = 4$. The main elements of the crystalline structure are obtained and the cation coordination environment is analyzed in detail. Vibrational spectroscopy methods confirmed the structural model adequacy. The Sm$_2$O$_2$SO$_4$ luminescence spectra exhibit three main bands easily assignable to the transitions from $^{4}G_{5/2}$ state to $^{6}H_{5/2}$, $^{6}H_{7/2}$, and $^{6}H_{9/2}$ multiplets.
Keywords: samarium; oxysulfate; structure; luminescence; thermochemistry

1. Introduction

The compounds of rare-earth elements (REEs) with tetrahedral anions, possessing a set of rather valuable properties, have attracted the attention of researchers for recent years. In particular, rare earth oxysulfates are used as precursors for the production of REE$_2$O$_2$S compounds [1–3]. The materials containing oxysulfates are of practical importance as phosphorescent material components and they can be used in X-ray computed tomography and the detection of radioactive radiation [4–7]. The structural and chemical properties of REE$_2$O$_2$SO$_4$ oxysulfates make it possible to consider them as promising materials for the chemical adsorption and storage of gaseous oxygen [8–11]. Commonly, oxysulfates are formed upon the decomposition of REE compounds containing, at least, one sulfate group: REE$_2$(SO$_4$)$_3$ [12–15], REE$_2$(OH)$_4$SO$_4$ [16,17]. Oxysulfates can also be obtained by the decomposition of organic sulfonates of various structures [18]. A direct synthesis method consists of the temperature treatment of oxides in the atmosphere of sulfur oxide (IV) and oxygen [19].

Usually, lanthanide ions, due to forbidden electronic $ff$ transitions, are doping components in different materials and, in this form, they exhibit the properties of phosphors [20–25]. In many cases; however, the unobvious crystallographic positions of doping ions in such compounds induce certain difficulties in the observation of such materials [26,27]. Thermal decomposition methods are a convenient tool for producing compounds and materials with desired properties. As it is known from the reported results, the initial material granules, under certain conditions, are able to maintain the original shape and size in the thermal decomposition process [28–30]. At the same time, the compounds with the stoichiometric lanthanide ion content attract attention in order to find efficient luminescent materials with low concentration quenching and to investigate specific mechanisms of luminescence quenching in them [31–40]. At the same time, the consideration of lanthanide-containing materials cannot be restricted only by their luminescent properties. The possibility of using lanthanide compounds with simple and complex anions as paramagnetic, catalytic, scintillation and solid oxide-fuel materials are being increasingly investigated [41–46]. The present study is aimed at the samarium oxysulfates synthesis in the high-temperature oxidative process and exploration of their structural, thermal and spectroscopic properties.

2. Results and Discussion

2.1. Dynamic Oxidation of Sm$_2$O$_2$S and Thermal Stability of Sm$_2$O$_2$SO$_4$

According to the differential thermal analysis (Figure 1a), the samarium oxysulfide oxidation begins at the temperature of 550 °C, proceeds in one stage and ends at 775 °C. The mass gain corresponds to the samarium oxysulfate (Sm$_2$O$_2$SO$_4$) formation. The process is described by the reaction equation:

$$\text{Sm}_2\text{O}_2\text{S} + 2\text{O}_2 \rightarrow \text{Sm}_2\text{O}_2\text{SO}_4$$ (1)

The resulting samarium oxysulfate is stable up to 1100 °C, and, then, it decomposes in one stage with the Sm$_2$O$_3$ formation. The process can be described by the equation:

$$\text{Sm}_2\text{O}_2\text{SO}_4 \rightarrow \text{Sm}_2\text{O}_3 + \text{SO}_2 + \frac{1}{2}\text{O}_2$$ (2)

The certain enthalpies of the two reactions allow us to write thermochemical equations:

$$\text{Sm}_2\text{O}_2\text{S}_{\text{(trig)}} + 2\text{O}_2(\text{gas}) \rightarrow \text{Sm}_2\text{O}_2\text{SO}_4(\text{monocl}); \Delta H^\circ = -654.6 \text{ kJ/mol}$$ (3)

$$\text{Sm}_2\text{O}_2\text{SO}_4(\text{monocl}) \rightarrow \text{Sm}_2\text{O}_3(\text{cubic}) + \text{SO}_2(\text{gas}) + \frac{1}{2}\text{O}_2(\text{gas}); \Delta H^\circ = 170.8 \text{ kJ/mol}$$ (4)
Using the data on the enthalpies of samarium oxide [47] and sulfur oxide (IV) [48] formation, the enthalpy of samarium oxyysulfate formation was calculated by the Hess law and the value is equal to \( \Delta H_f(Sm_2O_2SO_4) = -2294.0 \text{ kJ/mol} \). Substituting the enthalpy of \( \text{Sm}_2\text{O}_2\text{SO}_4 \) formation in the equation for calculating the enthalpy of reaction 4 and using the samarium oxysulfide formation enthalpy \( \Delta H_f(Sm_2O_2S) = -1642.6 \text{ kJ/mol} \) [49], we obtain the theoretical samarium oxysulfide oxidation enthalpy equal to \(-652.4 \text{ kJ/mol} \), which is perfectly compatible with the value determined according to the DTA measurements.

To study the kinetics of the \( \text{Sm}_2\text{O}_2\text{SO}_4 \) formation and decomposition processes, the thermal analysis of the samples was carried out at selected heating rates of 3, 5, 10, 15 °C/min (Figure 1b). Based on the DTA data at the pointed heating rates, the kinetic parameters of the process were calculated. The temperature dependence of the oxidation rate of \( \text{Sm}_2\text{O}_2\text{S} \) to \( \text{Sm}_2\text{O}_2\text{SO}_4 \) is characterized by relatively moderate parameters for such processes: \( E_a = 244 \text{ kJ/mol} \), \( A = 2 \times 10^{10} \). The activation energy of the \( \text{Sm}_2\text{O}_2\text{SO}_4 \) decomposition to \( \text{Sm}_2\text{O}_3 \) is much higher and it is equal to 357 kJ/mol, but the preexponential factor is an order of magnitude lower and is equal to \( 1 \times 10^9 \). If we compare the parameters with those known for \( \text{Eu}_2\text{O}_2\text{SO}_4 \) [14] (400 kJ/mol and \( 1 \times 10^{12} \), respectively), this corresponds to wider peaks in the DTA curves for the \( \text{Eu}_2\text{O}_2\text{SO}_4 \) decomposition, which indicates its higher kinetic stability, as compared to that of \( \text{Sm}_2\text{O}_2\text{SO}_4 \). In addition, the significantly higher preexponential factor for the \( \text{Eu}_2\text{O}_2\text{SO}_4 \) decomposition, in comparison with that of \( \text{Sm}_2\text{O}_2\text{SO}_4 \), suggests that the \( \text{Sm}_2\text{O}_2\text{SO}_4 \) symmetry is, at least, not higher than that of \( \text{Eu}_2\text{O}_2\text{SO}_4 \). The reduced kinetic stability of \( \text{Sm}_2\text{O}_2\text{SO}_4 \), in comparison with that of \( \text{Eu}_2\text{O}_2\text{SO}_4 \), is in a good agreement with the enthalpy values of compound decomposition.

![Figure 1. DTA/TG of Sm$_2$O$_2$S in synthetic air (a) and the shift of the peaks of thermal effects depending on the heating rate (b).](image)

### 2.2. Isothermal Oxidation of Sm$_2$O$_2$S

At the temperature of 500 °C for 10 h, according to the results of X-ray phase analysis, there is no phase composition change of the \( \text{Sm}_2\text{O}_2\text{S} \) sample (Figure 2a). However, starting from 600 °C, the phase composition of the sample changes rapidly and, after only two hours, approximately half of \( \text{Sm}_2\text{O}_2\text{S} \) enters into the reaction (Figure 2b). After five hours, only about 20% of samarium oxysulfide remains in the sample (Figure 2c). In 7 h of the process, the sample contains only pure samarium oxysulfate (Figure 2d). The temperature increase to 700 °C leads to a sharp increase in the reaction rate, and the complete oxidation of the sample is reached for one hour. Such behavior differs significantly from the EuS oxidation process [35] where such pronounced rate temperature dependence is not observed. This effect is obviously related to the fact that only one reaction occurs during the \( \text{Sm}_2\text{O}_2\text{S} \) oxidation, in contrast to the EuS oxidation process, in which several parallel competing processes are realized. The samarium oxysulfide samples oxidation at 800, 900 and 1000 °C leads to the production
of Sm$_2$O$_2$SO$_4$ samples for one hour. An increase in the exposure time at these temperatures does not lead to a further change in the phase composition of the samples.

![X-ray diffraction patterns](image)

**Figure 2.** X-ray diffraction patterns of Sm$_2$O$_2$S (a) and the samples subjected to oxidation at 600 °C for 2 h (b), 5 h (c) and 7 h (d).

According to scanning electron microscopy, the samarium oxysulfide powder is formed by agglomerates sized 2–3 µm. The agglomerates have a clear granule structure. The initial granules have a size of about 50–100 nm (Figure 3a). Carrying out the oxidation process at 600 °C practically does not affect the change in the microstructure of the obtained Sm$_2$O$_2$SO$_4$ samples (Figure 3b). A further increase in the process temperature leads to the agglomeration of the initial granules while maintaining the overall structure of the agglomerates (Figure 3c,d). In the Sm$_2$O$_2$SO$_4$ sample obtained at 1000 °C, the initial granules have sizes from 250 nm to 0.5 µm. It should be pointed that the particle microstructure preservation is an important effect determining the possibility of applying the oxidation process to the synthesis of biocompatible materials based on rare earth oxysulfates [28–30].
Based on the analysis of available experimental data on the phase composition of the samples obtained in isothermal processes, a kinetic diagram was built for the chemical composition changes during the samarium oxysulfide oxidation with air oxygen (Figure 4). In the diagram, three-phase state fields can be observed. Two single-phase fields related to the stability conditions for compounds Sm$_2$O$_2$S (blue) and Sm$_2$O$_2$SO$_4$ (pink), and the intermediate two-phase field of Sm$_2$O$_2$S + Sm$_2$O$_2$SO$_4$ (orange), which boundaries are clearly governed by the thermodynamic and kinetic parameters of the process, are determined. As it is seen, the pure Sm$_2$O$_2$SO$_4$ phase can be synthesized at temperatures $\geq$700 °C for the reaction time 60–480 min. The phase field position in the diagram allows one to determine the conditions for the targeted preparation of the samples with specified phase compositions.

Figure 3. SEM images of Sm$_2$O$_2$S (a) and of Sm$_2$O$_2$SO$_4$ samples obtained at temperatures of 600 °C (b), 800 °C (c) and 1000 °C (d).

Figure 4. Kinetic scheme of changes in the chemical composition during the samarium oxysulfide oxidation.
2.3. Structural Properties of Sm$_2$O$_2$SO$_4$

A sample of Sm$_2$O$_2$SO$_4$ for structural analysis was obtained by oxidizing samarium oxysulfide in the air at 900 °C for 10 h. The Rietveld refinement was carried out by using TOPAS 4.2 [50] which accounts the esd’s of each point by a special weight scheme. All peaks were indexed by a monoclinic cell (C2/c) with the parameters close to those of Eu$_2$O$_2$SO$_4$ [35] and; therefore, the crystal structure of Eu$_2$O$_2$SO$_4$ was taken as a starting model for Rietveld refinement. The Eu$^{3+}$ site in the Eu$_2$O$_2$SO$_4$ structure was considered as occupied by the Sm$^{3+}$ ion. In order to reduce the number of refined parameters, only one thermal parameter was refined for all O atoms. The refinement was stable and gave low R-factors (Table 1, Figure 5). The atom coordinates and main bond lengths obtained in Sm$_2$O$_2$SO$_4$ are summarized in Tables 2 and 3, respectively. The cif and checkcif files are given in Supplementary Materials. The crystallographic data are deposited in the Cambridge Crystallographic Data Centre (CSD # 1968636). The data can be downloaded from the site (www.ccdc.cam.ac.uk/data_request/cif).

Table 1. Main parameters of processing and refinement of the Sm$_2$O$_2$SO$_4$ sample.

| Compound | Sm$_2$O$_2$SO$_4$ |
|----------|------------------|
| Space group | C2/c |
| $a$, Å | 13.7442 (2) |
| $b$, Å | 4.20178 (4) |
| $c$, Å | 8.16711 (8) |
| $\beta$, ° | 107.224 (1) |
| $V$, Å$^3$ | 450.498 (9) |
| $Z$ | 4 |
| 2θ-interval, ° | 10–140 |
| $R_{wp}$, % | 6.16 |
| $R_p$, % | 4.52 |
| $R_{exp}$, % | 2.78 |
| $\chi^2$ | 2.22 |
| $R_B$, % | 1.70 |

$a$, $b$, $c$ and $\beta$—cell parameters; $V$—cell volume, $Z$—number of formula in unit cell; $R_{wp}$—weighted profile R-factor, $R_p$—profile R-factor; $R_{exp}$—expected R-factor; $\chi^2$—goodness of fit, $R_B$—Bragg R-factor.

Figure 5. Difference Rietveld plot of Sm$_2$O$_2$SO$_4$. 
Table 2. Fractional atomic coordinates and isotropic displacement parameters (Å²) of Sm₂O₂SO₄.

|       | x      | y     | z     | Biso  |
|-------|--------|-------|-------|-------|
| Sm1   | 0.1693 (3) | 0.5015 (4) | 0.0850 (3) | 0.45 (2) |
| S1    | 0      | 0.0339 (15) | 0.25   | 1.63 (8) |
| O3    | 0.0904 (4) | 0.8717 (12) | 0.2840 (19) | 0.75 (7) |
| O2    | 0.9996 (8) | 0.2711 (12) | 0.0985 (8) | 0.75 (7) |
| O1    | 0.2474 (3) | 0.022 (2) | 0.120 (3) | 0.75 (7) |

Biso— isotropic thermal parameter.

Table 3. Main bond lengths (Å) of Sm₂O₂SO₄.

|       |       |       |       |       |
|-------|-------|-------|-------|-------|
| Sm1-O3| 2.698 (9) |       |       |       |
| Sm1-O3 | 2.846 (13) |       |       |       |
| Sm1-O3 | 3.202 (3) |       |       |       |
| Sm1-O2 | 2.558 (9) |       |       |       |
| Sm1-O2 | 2.547 (8) |       |       |       |
| Sm1-O1 | 2.259 (9) |       |       |       |

Symmetry codes: (i) x, y+1, z-1/2; (ii) 1/2-x, -1/2+y, 1/2-z; (iii) x-1, y, z; (iv) -x+1, -y+1, -z; (v) x, y+1, z; (vi) -x+1/2, -y+1/2, -z; (vii) -x+1/2, y+1/2, -z+1/2; (viii) x, y-1, z.

The main difference of Eu₂O₂SO₄ and Sm₂O₂SO₄ structures is observed in their cell parameters and cell volumes. The former crystal has \( a = 13.65826(27), b = 4.188744(73), c = 8.14400(14) \) Å, \( \beta = 107.2819(21)^\circ \), \( V = 444.892(15) \) \( \text{Å}^3 \), and the compound under investigation Sm₂O₂SO₄ is characterized by \( a = 13.7442 (2), b = 4.20178 (4), c = 8.16711 (8) \) Å, \( \beta = 107.224 (1)^\circ \), \( V = 450.498 (9) \) \( \text{Å}^3 \). It is clearly seen that the cell parameters and cell volume of Eu₂O₂SO₄ are smaller than those of Sm₂O₂SO₄, and it is consistent with the fact that ion radius IR(Eu, CN=9) = 1.12 Å is smaller than IR(Sm, CN=9) = 1.132 Å.

As shown in Figure 6, the structure is represented by the alternation of cationic layers \([\text{Sm}_2\text{O}_2^{2+}]_n\) with the anionic layers consisting of isolated \([\text{SO}_4]^{2-}\) tetrahedra. Both layers are parallel to (100) (Figure 6a). All samarium atoms occupy identical crystallographic positions and are coordinated by nine oxygen atoms: five oxygen atoms belong to monodentate-bound sulfate groups, and the remaining oxygen atoms are bridging (Figure 6c). Thus, the samarium atom in the structure forms a coordination environment shaped as a three-cap trigonal prism. Two caps of the coordination polyhedron, connected along the edge at the angle of 180°, form a plane of four oxygen atoms. The trigonal prism and caps in the coordination polyhedron are deformed due to the difference in the Sm-O bond lengths. One Sm-O bond is much longer than the others. As a result, the coordination number of samarium is classified as 8 + 1. The SmO₉ polyhedra join with each other forming an infinite chain along the c-axis (Figure 6b). The oxygen atoms of SO₄ groups are coordinated by sulfur and samarium atoms. The sulfate tetrahedron is surrounded by eight samarium atoms, resulting in the formation of sphere-shaped coordination as almost a perfect cube (Figure 6d). Each bridging oxygen atom is coordinated by four samarium atoms, and it results in the formation of \([\text{OSm}_4]_3\) tetrahedra. These tetrahedra, sequentially pair wise connected with each other, form unlimited zigzag chains. The interconnected chains form continuous layers (Figure 7).

2.4. Vibrational Spectra of Sm₂O₂SO₄

Raman and Infrared spectra of Sm₂O₂SO₄ are shown in Figure 8. The irreducible vibrational representations for the monoclinic structure of Sm₂O₂SO₄ at the center of the Brillouin zone is \( \Gamma_{\text{vibr}} = 13A_g + 13A_u + 14B_g + 14B_u \), where \( A_u + 2B_u \) are acoustic modes and \( 13A_g + 14B_g \) are Raman-active modes, while the 12\( A_u \) and 12\( B_u \) modes are active in IR spectra. The free tetrahedral \([\text{SO}_4]^{2-}\) ion of the \( T_d \) symmetry exhibits four internal vibrations. All four vibrations are Raman-active, whereas only \( \nu_3 \) and \( \nu_4 \) are Infrared-active. In the solid state, \( \nu_3 \) and \( \nu_4 \) may split into two or three
bands because of the site effect [51]. The correlation diagram of internal vibrations between the free [SO$_4$]$^{2-}$ ions of the $T_d$ symmetry, its site symmetry ($C_2$) and the factor group symmetry ($C_{2h}$) of a unit cell is given in Table 4.

Figure 6. Projections of the Sm$_2$O$_2$SO$_4$ crystal structure (a), the structure of zigzag chains [SmO$_9$]$_n$ (b), coordination of samarium (c) and coordination of sulfate tetrahedra (d) in the structure.
From the correlation diagram, we can conclude that four spectral bands should be observed in the range of stretching vibrations of the SO\textsubscript{4} tetrahedra (975–1225 cm\textsuperscript{-1}) in the Raman spectrum. The IR spectrum of the Sm\textsubscript{2}O\textsubscript{2}SO\textsubscript{4} structure should contain four bands in the range of stretching vibrations of
The luminescence spectra of Sm$^{3+}$ ions, too. Three of them are $\nu_3$ antisymmetric stretching and one is related to $\nu_1$ symmetric stretching vibration. The $\nu_4$ bending vibrations locate in the range of 575–675 cm$^{-1}$. The relevant spectral bands can be seen in Figure S1 (Supplementary Materials) and Figure 8. The Raman bands associated with the $\nu_4$ bending vibrations of SO$_4$ tetrahedra are overlapped with bands related to Sm–O vibrations, and these vibrations locate in the range of 300–500 cm$^{-1}$. The low-intensity bands in Raman spectra around 250 cm$^{-1}$ should correspond to rotational vibrations of [SO$_4$]$^{2-}$ ions [52]. The remaining spectral bands below 200 cm$^{-1}$ are translational vibrations of SmO$_4$ polyhedra, SO$_4$ tetrahedra and Sm$^{3+}$ ions.

2.5. Luminescent Properties of Sm$_2$O$_2$SO$_4$

The Sm$_2$O$_2$SO$_4$ luminescence spectrum was recorded using the excitation by the GaN laser diode with the central wavelength 410 nm (24400 cm$^{-1}$) falling into three closely-spaced Sm$^{3+}$ transitions from the ground state $^6$H$_{5/2}$ to $^6$P$_{5/2}$, $^4$M$_{19/2}$ and $^4$L$_{13/2}$ excited states. The obtained spectrum is presented in Figure 9 in comparison with the luminescence spectrum of another highly-concentrated samarium-containing BaSm$_2$(MoO$_4$)$_4$ crystal [39]. The structure of luminescence spectra of both Sm$_2$O$_2$SO$_4$ and the reference crystal is rather similar and exhibits three main bands easily assignable to the transitions from the $^6$G$_{5/2}$ state to $^6$H$_{5/2}$, $^6$H$_{7/2}$ and $^6$H$_{9/2}$ multiplets. However, the distribution of the intensities between three mentioned channels in Sm$_2$O$_2$SO$_4$ is slightly different from that of the reference crystal, while the red transition to the $^6$H$_{9/2}$ state dominates in the reference crystal, the orange transition to the $^6$H$_{7/2}$ state prevails in Sm$_2$O$_2$SO$_4$. This difference demonstrates the possibility of controlling the samarium ion emission chromaticity via the crystal field engineering that allows certain variation of Judd–Ofelt intensity parameters. We must note that the reference crystal spectrum was divided by 10 for a better comparison of the shapes. Therefore, we must deduce that concentration quenching of the luminescence in Sm$_2$O$_2$SO$_4$ is rather high in comparison with (e.g., molybdate crystalline lattices).

![Figure 9](image_url)  
*Figure 9.* The luminescence spectra of Sm$_2$O$_2$SO$_4$ (red) and of the reference crystal (BaSm$_2$(MoO$_4$)$_4$, blue). For better comparison, the reference crystal spectrum is divided by 10.

3. Materials and Methods

3.1. Synthesis Methods

Samarium oxysulfide was obtained by the reduction of samarium sulfate Sm$_2$(SO$_4$)$_3$ (99.9%, Merck Ltd., Germany) in the hydrogen atmosphere at the temperature of 700 °C. The installation scheme for carrying out the high-temperature recovery processes is shown in Figure S2 (Supplementary Materials). High-purity hydrogen was obtained by the electrolytic method in a SPECTR-6M hydrogen
generator (Spectr, Moscow, Russia). The temperature control and regulation were carried out using a microprocessor controller (Thermoceramics, Moscow, Russia). The temperature measurement in the reaction zone was provided by a chromel–alumel thermocouple. A weighed amount of dry Sm$_2$(SO$_4$)$_3$ was placed in a quartz reactor, and it was purged with hydrogen from the generator for 30 min at the rate of 6 L/h. After that, the reactor was placed in a heated vertical furnace and kept for 5 h. After the completion of the recovery process, the reactor was removed from the furnace and cooled to room temperature. The process proceeding during the recovery is described by the equation:

$$\text{Sm}_2(\text{SO}_4)_3 + 12\text{H}_2 \rightarrow \text{Sm}_2\text{O}_2\text{S} + 2\text{H}_2\text{S} \uparrow + 10\text{H}_2\text{O} \uparrow$$  \hspace{1cm} (5)

To study the samarium oxysulfide oxidation with air oxygen, 0.5 g of Sm$_2$O$_2$S sample was uniformly distributed as a thin layer over a ceramic boat bottom with the area of $3 \times 5$ cm$^2$. In order to prevent the tight layer formation during the oxidation process, all samarium oxysulfide samples were crushed in an agate mortar with acetone addition. After the filling, the ceramic boat was placed in a horizontal furnace (Thermoceramics, Moscow, Russia) heated to the required temperature and the processing was carried out in a continuous air flow. After the required time, the boat was removed from the oven and cooled to room temperature in a desiccator with the silica gel to avoid surface hydration. A study of the phase composition of obtained oxidized sample was carried out by the X-ray diffraction method. The isothermal oxidation experiments were carried out at the temperatures of 500, 600, 700, 800, 900 and 1000 °C. The total time of the oxidation process at each temperature did not exceed 10 h.

3.2. Methods of Physico-Chemical Analysis

The thermal analysis in the synthetic air (80% Ar-20% O$_2$) flow was carried out on a Simultaneous Thermal Analysis (STA) equipment 499 F5 Jupiter NETZSCH (Netzsch, Selb, Germany). The powder samples were inserted into alumina crucibles. The heating rate was 3 °C/min. For the enthalpy determination, the equipment was calibrated with the use of standard metal substances, such as In, Sn, Bi, Zn, Al, Ag, Au and Ni. The heat effect peaks were determined with the package «Proteus 6 2012» (Netzsch, Selb, Germany). The peak temperature and area in parallel experiments were reproduced at an inaccuracy lower than 3%. The kinetic parameters determination was based on Kissinger formula [53] in the linearized form:

$$\frac{1}{T} = \frac{R}{E} \ln \frac{AR}{E} - \frac{1}{E} R \ln \frac{b}{T^2}$$  \hspace{1cm} (6)

where $T$ is the temperature with a maximum reaction rate; $b$—heating rate; $E$—activation energy and $A$—preexponential factor. The representative examples of using the formula in topochemical processes can be found elsewhere [54–56].

To determine the phase composition of the samples at various oxidation stages, we used a BRUKER D2 PHASER X-ray diffractometer (Bruker, Billerica, MA, USA) with a linear detector LYNXEYE (CuK$_\alpha$ radiation, Ni-filter, Bruker, Billerica, MA, USA). The crystal structure was refined using the Rietveld method in the TOPAS 4.2 program [50]. The powder diffraction data of Sm$_2$O$_2$SO$_4$ for Rietveld analysis were collected at room temperature with a Bruker D8 ADVANCE powder diffractometer (Cu-K$_\alpha$ radiation, Bruker, USA) equipped with a linear detector VANTEC (Bruker, Billerica, MA, USA). The step size of 20 was 0.016°, and the counting time was 5 s per step. The particle morphology analysis was carried out on an electron microscope JEOL JSM-6510LV (Japan). The X-ray energy-dispersive analyzer (Oxford Instruments, Abington, UK) was used to register the X-ray signal at recording the element spectrum in the selected regions of the sample surface. The possible inaccuracy of elemental content determination by this method was equal to ±0.2%. The Fourier-transform infrared spectroscopy (FTIR) analysis was carried out with the use of Fourier-Transform Infrared Spectrometer FSM 1201 (Infraspec, Moscow, Russia). The sample for the investigation was prepared in the tablet shape with the addition
of annealed KBr. The Raman scattering spectra of Sm$_2$O$_2$SO$_4$ were collected in backscattering geometry, using a triple monochromator Horiba JobinYvon T64000 Raman spectrometer (JobinYvon, France) operating in subtractive mode. The spectral resolution for the recorded Stokes side Raman spectra was about 1 cm$^{-1}$ (this resolution was achieved by using gratings with 1800 grooves mm$^{-1}$ and 100 micrometer slits). Single-mode krypton 647.1 nm of Lexel Kr$^+$ laser of 3 mW on the sample was used as an excitation light source. The luminescence spectra at room temperature were recorded using a Horiba-Jobin-Yvon T64000 spectrometer (JobinYvon, France) and GaN laser diode with the central wavelength 410 nm. Spectral resolution of the measurement channel of the spectrometer was 2.7 cm$^{-1}$.

4. Conclusions

A comprehensive study of the samariumoxysulfide oxidation process was carried out. The kinetic and thermodynamic characteristics of the process were established. The effect of oxidation temperature on the morphology of samarium oxysulfate samples was evaluated. The main structural and spectroscopic characteristics of samarium oxysulfatewere determined. According to the X-ray powder diffraction data, the monoclinic symmetrywasestablished. The main structural elements and their influence on the properties of the compound were analyzed. The theoretical calculations of vibration spectra confirm the adequacy of the structural model, which is important for such complex structures with the ambiguity in the choice of the structural model. The Sm$_2$O$_2$SO$_4$ luminescent-spectral characteristics were determined. The luminescence spectrum consists of three main luminescent bands originating from the $^4G_{5/2}$ state, the transition to $^6H_{7/2}$ in the orange part of the spectrum being dominant.

Supplementary Materials: The following are available online. The cif and checkcif files. Figure S1: Decomposition of the Sm$_2$O$_2$SO$_4$ Raman spectrum in the range of $v_4$ vibrations of [SO$_4$]$^{2-}$ ions, Figure S2: Installation scheme of processing substances in a stream of hydrogen: 1—a hydrogen generator; 2—power control unit of electricity supplied to the furnace; 3—Thermocouple; 4—electric heating furnace; 5—reactor with the processed substance.

Author Contributions: Conceptualization, Y.G.D. and V.V.A.; methodology, E.I.S.; software, S.A.B.; formal processing substances in a stream of hydrogen: 1—a hydrogen generator; 2—power control unit of electricity supplied to the furnace; 3—Thermocouple; 4—electric heating furnace; 5—reactor with the processed substance.

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**Sample Availability:** Samples of the Sm2O2SO4 are available from the authors.