Polarity switching from p- to n-type in a single thermoelectric donor-acceptor copolymer by p-type doping

Jing Wang¹, Yizhuo Wang¹, Qing Li¹, Zhanhao Li¹, Lijing Xu¹, Kuncai Li¹, Hong Wang¹,²*

¹Frontier Institute of Science and Technology, Xi’an Jiaotong University, Xi’an, 710054, China
²State Key Laboratory of Multiphase Flow in Power Engineering, Xi’an Jiaotong University, Xi’an, 710054, China

E-mail: hong.wang@xjtu.edu.cn
Abstract

The transport mechanism of organic materials is still far away from being well understood and controlled although conducting polymers have been discovered since 1977. It is rare to see conducting polymers possessing high bipolar (p- and n-type) electrical conductivities within a single bulk doped organic polymer without the assistance of gate voltage. Here, we report a novel approach to provide high performance n-type materials by p-type doping. More importantly, the bipolar electrical conductivities of the donor-acceptor conducting polymer are high, resulting high bipolar power factors among the solution-processable ambipolar D-A copolymers. A fully organic p-n junction is created in a planar film, exhibiting a high rectification ratio of $2 \times 10^2$ at $\pm 5$ V with a high current density of 3 A/cm$^2$. Structural and spectroscopic tests have been performed to provide a fundamental understanding of the polarity switching mechanism. The results open the opportunity of making p- and n-type modules with a single conducting polymer for future modern organic electronics.

Keywords: Polarity switching; Donor-acceptor copolymer; Thermoelectric; Organic diode; P-type doping.
**Introduction**

Conducting polymers have the potential advantages of lower manufacturing cost by using traditional printing techniques to produce electronic modules at a large scale,\(^1\) which makes them very attractive for innovative electronic applications, especially for flexible electronic devices.\(^2, 3\) Large progress has been achieved in developing functional conducting polymers in many fields such as organic thermoelectrics,\(^1, 2, 4\) organic solar cells,\(^1\) organic field-effect transistors\(^5\) and organic light-emitting diodes,\(^6\) etc since the conducting polymer was discovered for the first time by Heeger, MacDiarmid, and Shirakawa in 1977.\(^7\) However, the transport of holes and electrons in conducting polymers is still far away from being well understood and controlled.

Making p- and n-type modules with a single conducting polymer is still very challenging for organic materials although it can be easily realized for inorganics such as doping silicon with phosphorus and boron to make n-type and p-type semiconductors, respectively. For modern organic electronics, p-type and n-type materials are equally important and desired. Making p- and n-type modules with a single conducting polymer would simplify the fabrication processes of organic devices with large scalability and low cost by combining with traditional printing techniques to pattern a single conducting polymer with p- and n-type dopants. Besides, it may improve the performance of organic devices. For example, Roncali suggested that single material solar cells would be the next frontier for organic photovoltaics since they would have a longer lifetime due to the strong stabilization of the morphology of the interface.\(^8, 9\) Toffanin and co-workers reported that single-layer light-emitting transistors might ensure good charge transport together with an efficient light-emission in the solid-state.\(^10\) Wang and Yu *et. al.* reported that a novel organic Schottky barrier diode created in a single planar polymer film exhibited a remarkable current density of 30 A/cm\(^2\) that is 2-3 orders in magnitude higher superior to that of previously reported organic materials.\(^6\) Because it excluded interfaces that generally exist between p- and n-type modules, resulting in smooth current flow and subsequently improving the performance of the devices. These promising results of single material devices light the enthusiasm in making p- and n-type modules with a single conducting polymer.
However, not many conducting polymers can transport both holes and electrons. In general, the carrier polarity of a conducting polymer strongly depends on its molecular structure. Once a conducting polymer is synthesized, it may prefer to transport either electrons or holes. The majority of the conducting polymers exhibit unipolar transport property, which can only transport either holes or electrons. In contrast, ambipolar conducting polymers exhibiting both positive and negative Seebeck coefficient were reported in very limited cases.\textsuperscript{4, 11, 12, 13} Especially, it is very challenging to achieve conducting polymers with high bipolar electrical conductivities (possessing high electrical conductivity for both p- and n-type).

Currently, the popular strategy to make ambipolar conducting polymer is to co-polymerize electron-rich groups (donors, D) and electron-deficient groups (acceptors, A).\textsuperscript{14, 15, 16} However, only a small portion of the donor-acceptor copolymers successfully exhibited bipolar transport properties.\textsuperscript{17, 18, 19} Although D-A copolymers have been reported to have very high mobilities over 20 cm\(^2\)/(V·s) recently,\textsuperscript{19, 20} the electrical conductivity for the D-A copolymers are often in the range of \(10^{-3} \text{ – } 10^{-5} \text{ S/cm}\).\textsuperscript{21, 22} These ambipolar conducting polymers with low electrical conductivities are mainly used in organic field-effect transistors (FETs) or organic solar cells. Moreover, most of these ambipolar conducting polymers exhibit bipolar electrical conductivities in FET devices that require the assistant of a gate voltage.\textsuperscript{23} Very rare examples were reported to have bipolar electrical conductivities for bulk-doped conducting polymers without the assistant of the gate voltage.\textsuperscript{19, 24} To the best of our knowledge, bipolar electrical conductivities over \(10^{-2} \text{ S/cm}\) have never been reported for D-A copolymers up to date.

Here, we report that a solution-processable D-A copolymer poly \{(2,5-bis(2-octyldodecyl)-3,6-di(thiophen-2-yl)diketopyrrolo[3,4-c]pyrrole-1,4-dione-alt-thieno[3,2-b]thiophen) (DPPTTT, shown in Figure 1) can have high bipolar electrical conductivities after being doped by FeCl\(_3\) (DPPTTTFeCl\(_3\)). It exhibits the highest p-type electrical conductivity of 130.6 S/cm and a high n-type electrical conductivity of 14.2 S/cm superior to that of most of the solution-processable D-A copolymers (Table S1 and S2). The high electrical conductivity leads to a high p-type thermoelectric power factor of 23.4 \(\mu\text{W}/(\text{mK}^2)\) as well as
a high n-type thermoelectric power factor of 0.66 μW/(mK²), which are all the highest for p- and n-type solution-processable ambipolar D-A copolymers, respectively (Figure S7). The conversion mechanism was addressed after performing structural and spectroscopic tests. A p-n junction is created in a planar thin film, exhibiting a high rectification ratio of 2 × 10² at ±5 V for fully printed organic diodes, which further demonstrates the conversion of the p-type D-A copolymer to n-type. The rectification performance meets the requirement for high-frequency radio-frequency-identification (R-ID) tags.²⁵,²⁶ These results may open the opportunity for developing new organic electronic devices with a single organic material.

Results and discussion

Molecular structures of DPPTTT, poly(3-hexylthiophene) (P3HT) and the p-type dopants: F4TCNQ, PTS-Fe, CN6-CP (2,3,5,6-Tetrafluoro-7,7,8,8-tetracyanoquinodimethane, Iron p-toluenesulfanate, hexacyano-trimethylene-cyclopropane) are shown in Figure 1a. A solution-processable method was used to prepare DPPTTT and P3HT films on glass substrates as shown in Figure S1. Six commercially available p-type dopants were studied at the same molar doping ratio (MDR = 1, repeat units: dopant ratio of 1:1). Pristine DPPTTT is almost an insulator with a poor electrical conductivity that is not measurable. Its electrical conductivity increases after being doped. The electrical conductivities are in the order of $\sigma_{\text{FeCl}_3} > \sigma_{\text{CN6-CP}} > \sigma_{\text{PTS-Fe}} > \sigma_{\text{CuCl}_2} > \sigma_{\text{F4TCNQ}} > \sigma_{\text{Fe}_2(\text{SO}_4)_3}$. The trend is mainly related to the doping ability of the p-type dopants. For example, CN6-CP has a lower the lowest unoccupied molecular orbital (LUMO) of -5.87 eV than F4TCNQ (LUMO = -5.24 eV),²⁷ which lead to the higher electrical conductivity of DPPTTT$\text{CN6-CP}$ than DPPTTT$\text{F4TCNQ}$. DPPTTT$\text{FeCl}_3$ shows the highest p-type electrical conductivity among the six p-type dopants which may be due to the small size and high electron affinity of FeCl$_3$ as reported in previous literature.²⁸
Electrical conductivity and Seebeck coefficient of DPPTTT doped with FeCl₃ at different concentrations were measured at room temperature as shown in Figure 2. The electrical conductivity of DPPTTTFeCl₃ increases with the raise of FeCl₃ concentration until it reaches the maximum of 130.6 S/cm at the FeCl₃ concentration of 21 wt.%. Then the electrical conductivity decreases while further increasing the concentration of FeCl₃. Scanning electron microscopy (SEM) was performed to understand the electrical conductivity drop from the FeCl₃ concentration of 21 wt.%. Figure 2d, 2e and 2f show the SEM images of pristine DPPTTT, DPPTTTFeCl₃-21wt.%, and DPPTTTFeCl₃-84wt%, respectively. Pristine DPPTTT film is composed of continuous agglomerates with the size of ~50 x 50 nm (Figure 3a and 3d). After by doped FeCl₃, the agglomerates aggregate as shown in the SEM images of DPPTTTFeCl₃-21wt.% (Figure 3b and 3e) and DPPTTTFeCl₃-84wt.% (Figure 3c and 3f). The gaps between the agglomerates increase because of the aggregation, which may be one of the main reasons for the decrease of electrical conductivity from FeCl₃ concentration of 21 wt.% in Figure 2a. Atomic force microscopy (AFM) was performed to identify the roughness of the film. As shown in Figure S2, the root mean square (RMS) for pristine DPPTTT, DPPTTTFeCl₃-21wt.% and DPPTTTFeCl₃-84wt% are 2.95 nm, 4.47 nm, and 36.6 nm, respectively. It further confirms that the aggregation of DPPTTT agglomerates at high FeCl₃ concentration over 21 wt.%. Temperature dependence of the electrical
conductivity of DPPTTT<sub>FeCl3-21wt.%</sub> and DPPTTT<sub>FeCl3-84wt.%</sub> at the temperature range of 150K-300K were performed as shown in Figure S3. The electrical conductivities increase with the increase of temperature, indicating that the charge transport in DPPTTT<sub>FeCl3</sub> fits the variable range hopping model as reported for most of the conducting polymers. The activation energy calculated from the plots are 43.64 meV and 81.44 meV for DPPTTT<sub>FeCl3-21wt.%</sub> and DPPTTT<sub>FeCl3-84wt.%</sub>, respectively. The larger activation energy should be due to the larger gaps between the agglomerates, leading to lower electrical conductivity of DPPTTT<sub>FeCl3-84wt.%</sub>.

Figure 2b shows the Seebeck coefficient of DPPTTT<sub>FeCl3</sub> as a function of the FeCl₃ concentration. It is interesting to notice that the Seebeck coefficient of DPPTTT<sub>FeCl3</sub> switching from p- to n-type. Pristine DPPTTT is a p-type material according to previous works<sup>28</sup>, <sup>31</sup>, <sup>32</sup>. The Seebeck coefficient of DPPTTT<sub>FeCl3-10wt.%</sub> is +223 µV/K, which indicates that it is still p-type at low FeCl₃ concentration. The Seebeck coefficient decreases while more FeCl₃ is added, which is due to the increase of carrier concentration at a higher p-type doping level. However, the Seebeck coefficient of DPPTTT<sub>FeCl3</sub> becomes negative after the FeCl₃ concentration is over 47 wt.%. Further increasing the FeCl₃ concentration leads to more negative of the Seebeck coefficient. The negative Seebeck coefficient of DPPTTT<sub>FeCl3</sub> reveals that it becomes an n-type material. The maximum n-type electrical conductivity and the maximum Seebeck coefficient are 14.2 S/cm and -78.9 µV/K for DPPTTT<sub>FeCl3-47wt.%</sub> and DPPTTT<sub>FeCl3-84wt.%</sub>, respectively.

The maximum p- and n-type electrical conductivities of DPPTTT<sub>FeCl3</sub> are compared with those of previously reported solution-processable D-A copolymers as shown in Table S1 and Table S2. Very rare examples were reported to have bipolar electrical conductivities for bulk-doped conducting polymers without the assistant of the gate voltage.<sup>19</sup>, <sup>24</sup> High electrical conductivities over 2 S/cm for both p- and n-type in a single conducting polymer have never been reported in previous literature. Figure 2c shows the comparison of the maximum p- and n-type electrical conductivities of DPPTTT<sub>FeCl3</sub> with those of solution-processable D-A copolymers. To the best of our knowledge, the achieved maximum p- and n-type electrical conductivities
are the highest for p- and n-type solution doped D-A polymers. A few post doped solution-processable D-A polymers were reported recently to have higher electrical conductivities. Therefore, in comparison to all the solution-processable D-A polymers, the maximum p-type electrical conductivity of 130.6 S/cm for DPPTTTFeCl\textsubscript{3} is among the top 7 values of solution-processable state-of-the-art D-A copolymers reported in previous literature (including unipolar and ambipolar D-A polymers) (Table S1). The maximum n-type electrical conductivity of 14.2 S/cm for DPPTTTFeCl\textsubscript{3} is one of the best n-type electrical conductivities since only one example was reported previously to have higher n-type electrical conductivities over 14.2 S/cm (Table S2). Compared with previously reported ambipolar D-A copolymers, the maximum bipolar electrical conductivities are \textasciitilde4-5 orders of magnitude higher than previously reported values. The high bipolar electrical conductivities indicate a potential way to make p- and n-type modules for modern organic electronics with a single conducting polymer, which may promote the revolution in the field of semiconducting polymers.

Electrical conductivity and Seebeck coefficient of FeCl\textsubscript{3} doped P3HT were measured at room temperature for comparison as shown in Figure 2. The electrical conductivity increases with the increase of FeCl\textsubscript{3} concentration, which reaches its maximum of 63 S/cm at the FeCl\textsubscript{3} concentration of 47 wt.% (Figure 2a). Then it starts to drop when further increasing the FeCl\textsubscript{3} concentration. The Seebeck coefficient of P3HT at the FeCl\textsubscript{3} concentration of 10 wt.% is +157 \textmu V/K. It drops with the raising of the FeCl\textsubscript{3} concentration. Different from FeCl\textsubscript{3} doped DPPTTT, no switching from p- to n-type was observed. All the Seebeck coefficients for P3HTFeCl\textsubscript{3} samples are positive.
Figure 2 Electrical conductivity (a) and Seebeck coefficient of DPPTTT and P3HT as a function of FeCl$_3$ concentration. (c) Comparison of the maximum $p$- and $n$-type electrical conductivity of DPPTTT$_{FeCl_3}$ with those solution-processable D-A copolymers. SEM images of pristine DPPTTT (d), DPPTTT$_{FeCl_3-21\text{wt.\%}}$ (e), and DPPTTT$_{FeCl_3-84\text{wt.\%}}$ (f).

Ultra-violet-visible near-infrared spectrophotometer (UV-vis-NIR) was performed to monitor the doping process of DPPTTT and P3HT. Figure 3a shows the UV-vis-NIR spectra of DPPTTT$_{FeCl_3}$ films at different FeCl$_3$ concentration. A major peak appears at 810 nm for pristine DPPTTT film, which is assigned to the $\pi-\pi^*$ transition of the DPP unit.$^{33,34,35}$ The major peak decreases together with the increase of a new broad peak at the near-infrared region when the FeCl$_3$ concentration increases. The decrease of the major peak should be due to the reduction of the neutral state of DPP units, which are converted into polaron state or bipolaron state$^{36}$ that result in the increase of the new peak at the near-infrared region. Figure 3d shows a clear conversion process of P3HT between the neutral state, the polaron state, and the bipolaron state. The neutral state of P3HT can be converted to the polaron state, which may be further converted to bipolaron state$^{37,38}$. At low FeCl$_3$ concentration, the neutral state P3HT was converted into the polaron state P3HT and bipolaron state P3HT, leading to the decrease of the neutral state peak at 532 nm, the increase of the polaron state peak at 832 nm, and the bipolaron state peak in the near-infrared region. At high FeCl$_3$ concentration, the decrease of polaron state peak at 832 nm indicates that the speed of polaron state P3HT converted to the bipolaron state is higher than that of polaron state P3HT generated. The
band gaps obtained from the UV-vis-NIR spectra of pristine DPPTTT and P3HT were 1.28 eV and 1.9 eV (Figure S4), respectively, which are consistent with previously reported works\textsuperscript{39, 40, 41, 42, 43, 44}.

The highest occupied molecular orbitals (HOMOs) of DPPTTT and P3HT were estimated by using the cyclic voltammetry (CV) method with a three-electrode electrochemical system. Ferrocene was used as the internal reference (see detailed description in the Supporting information). Figure 3b and 3e show that the oxidation peak edges ($\varphi_{ox}$) are 0.97 V and 0.94 V for DPPTTT and P3HT, respectively. Therefore, the HOMOs ($E_{HOMO}$) are -5.19 eV and -5.16 eV for DPPTTT and P3HT, respectively, according to the following equation\textsuperscript{39}:

$$E_{HOMO} = -(4.8 - E_{1/2Ferrocene} + \varphi_{ox})$$

(1)

where $E_{1/2Ferrocene}$ is the average of the oxidation peak potential and the reduction peak of the internal reference, ferrocene (shown in Figure S5). The obtained HOMO values are similar with the reported values in previous literature, -5.2 eV for P3HT\textsuperscript{39, 45} and -5.2 eV for DPPTTT\textsuperscript{43, 46, 47}. The LUMO values for DPPTTT and P3HT were calculated based on the CV results and the optical band gap to be -3.91 eV and -3.26 eV, respectively.

Ultraviolet photoelectron spectroscopy (UPS) was performed to provide the work function changes of DPPTTT and P3HT during the FeCl$_3$ doping process. Figure 3c shows UPS results of pristine DPPTTT, DPPTTT$_{FeCl3-21wt.\%}$, and DPPTTT$_{FeCl3-84wt.\%}$ along with that of gold as a reference. Their work functions ($WF$) can be obtained from the below equation\textsuperscript{6}:

$$WF = h\nu + |E_f| - |E_{cut-off}|$$

(2)

where $E_f$ and $E_{cut-off}$ are respectively high and low kinetic energy cutoff, and $h\nu$ is the photon energy of the used He I source (21.2 eV). The work function for pristine DPPTTT is achieved to be 4.58 eV. After doped with FeCl$_3$ at the concentration of 21 wt.\%, the work function becomes larger ($\approx$ 5.09 eV), indicating p-type doping of DPPTTT. It further increases to 5.4 eV while the FeCl$_3$ concentration is 84 wt.\%. The work function of P3HT also increases after FeCl$_3$ doping as shown in Figure 3f. The work functions for pristine P3HT,
P3HTFeCl3-21wt.% and P3HTFeCl3-84wt.% are in the order of $WF_{\text{pristine-P3HT}}$ (4.14 eV) $< WF_{\text{P3HT-FeCl3-21wt.\%}}$ (4.39 eV) $< WF_{\text{P3HT-FeCl3-84wt.\%}}$ (4.95 eV). As a comparison, the work function of pure gold was measured to be 5.27 eV (Figure S6), which is in the range of previously reported values, 5.0 eV-5.4 eV.6,48,49,50

The electronic band diagrams of DPPTTT and P3HT during the FeCl3 doping process are respectively shown in Figure 3g and 3h. The Fermi level was obtained from the above work function $WF = E_{\text{vac}} - E_F$ ($E_{\text{vac}}$ is vacuum level which typically equals zero) since the work function represents the energy barrier required for an electron to move at the Fermi level to free space.51 The Fermi level of pristine DPPTTT derived from the UPS results is -4.58 eV, which close to the middle of the HOMO and LUMO of pristine DPPTTT (-4.55 eV). The slight differences between these two values should be due to the doping of oxygen or other contaminants in the air. After doped by FeCl3, The Fermi level shifts to $E_F = -5.09$ eV for DPPTTTFeCl3-21wt.%, which is close to the HOMO of DPPTTT (-5.19 eV), indicating heavily p-type doping of DPPTTT (Figure 3g). While the Fermi level for P3HTFeCl3-21wt.% is -4.39 eV, which is still far from its HOMO of -5.16 eV. These results indicate that DPPTTT is easier to be doped as compared to P3HT at the same FeCl3 concentration. This trend is consistent with the theoretical calculated ionization potential (IP) for DPPTTT (5.9 eV) and P3HT (8.1 eV). The lower IP suggests the better electron-giving ability,52,53 leading to the lower Fermi level at the same FeCl3 concentration. When the FeCl3 is 84 wt.%, the Fermi level for DPPTTTFeCl3-84wt.% shifts to -5.40 eV, which is below the HOMO of DPPTTT. While the Fermi level for P3HTFeCl3-84wt.% is -4.95 eV, which is still above the HOMO of P3HT (Figure 3h).

Based on these results, we believe that the polarity switching of DPPTTT films from p- to n-type is due to the crossing of Fermi level ($E_F$) from above the HOMO (valence band, $E_v$) to below the HOMO. The hopping model reported by Fritzsch was typically used to describe the charge carrier transport in conducting polymers.54 For a p-type material, the Seebeck coefficient is described as:

$$S = -\frac{k_B}{q} \left( \frac{E_F - E_V}{k_B T} \right)$$  \hspace{1cm} (3)$$

where $k_B$, $q$, and $T$ are the Boltzmann constant, the electron charge, and the
absolute temperature. For a neutral conducting polymer, its $E_F$ localizes at the middle of LUMO and HOMO. As shown in Figure 3g and 3h, the $E_F$ of pristine DPPTTT and P3HT lies close to the middle of the HOMO and LUMO. When they were doped by the p-type dopant, FeCl$_3$, the $E_F$ will shift to the HOMO. For example, the $E_F$ for DPPTTT$_{FeCl3-21wt.\%}$ shifts about 0.51 eV to the HOMO and the $E_F$ for P3HT$_{FeCl3-21wt.\%}$ shifts about 0.25 eV to the HOMO. The shift of $E_F$ leads to the reduction of the distance between the $E_F$ and $E_V$, which subsequently results in the decrease of the Seebeck coefficient according to equation (3) as shown in Figure 2b. The Seebeck coefficients for DPPTTT$_{FeCl3-21wt.\%}$ and P3HT$_{FeCl3-21wt.\%}$ are positive because $q$ is negative and $E_F - E_V > 0$. For DPPTTT$_{FeCl3-84wt.\%}$, the $E_F$ is shifted below the HOMO ($E_F - E_V < 0$), which results in a negative Seebeck coefficient of -78.92 $\mu$V/K. The polarity switching is rare for conducting polymers, which has only been observed in several other polymer semiconductors, such as D-A copolymer PNDI2TEG-2T$_{19}$ and PDPH$_{24}$ switching from n- to p-type when doped by n-DMBI, poly(pyridinium phenylene) switching from n- to p-type when highly reduced by an organic sodium salt$_{54}$. In contrast, no polarity switching was observed for P3HT$_{FeCl3}$ under the same conditions. To the best of our knowledge, it is the first time to report that D-A copolymer switches from p- to n-type while doping by a p-type dopant. More importantly, DPPTTT$_{FeCl3}$ exhibits high p-type electrical conductivity of 130.6 S/cm as well as a high n-type electrical conductivity of 14.2 S/cm. The high bipolar electrical conductivities result in great p- and n-type power factors of DPPTTTT$_{FeCl3}$ among the ambipolar D-A copolymers as shown in Figure S7. These results indicate that it is very possible to make single material organic devices with p- and n-type modules for modern organic electronics in the future as what has been realized in inorganic materials.
Figure 3 UV-vis-NIR spectra of DPPTTT (a) and P3HT (d) as a function of FeCl₃ concentration. The CV of pristine DPPTTT (b) and pristine P3HT (e). The UPS results for pristine DPPTTT, DPPTTT-FeCl₃-21wt.%, DPPTTT-FeCl₃-84wt.% (c) and pristine P3HT, P3HT-FeCl₃-21wt.%, P3HT-FeCl₃-84wt.% (f). The electronic band diagrams of DPPTTT (g) and P3HT (h) during the FeCl₃ doping process.

X-ray photoelectron spectroscopy (XPS) was performed to identify the change of the elements of DPPTTT during the p-type doping process. As shown in Figure 4a, the peak at 399.82 eV comes from N of DPP unit for pristine DPPTTT. This peak shifted to 399.10 eV when the FeCl₃ concentration is 10 wt.%. A new peak at 400.97 eV appeared when the FeCl₃ concentration was increased to 21 wt.%. This new peak then shifted to 401.99 eV when the FeCl₃ concentration was further increased to 84 wt.%. The new peak is assigned to N⁺, which was generated only at a high FeCl₃ concentration. The results indicate that TTT units were first oxidized at low FeCl₃ concentration and DPP units were oxidized at high FeCl₃ concentration. The changes of other
elements such as C 1s, O 1s, S 2p, Fe 2p, and Cl 2p were shown in Figure S8. Based on the XPS results, the illustration of the molecular structure of doped DPPTTT is given in Figure 4d. The oxidation of DPPTTT will also lead to the color change of the films. As shown in Figure 4c, the color change from purple to gray was observed while increasing the concentration of FeCl₃. For the P3HT film, the color is dark gold, which changes gradually to dark grey as shown in Figure S9. A free-standing DPPTTTFeCl₃-84wt.% film was achieved by peeling off the thick film from a glass substrate. Figure 4b shows that the obtained film has good flexibility, which demonstrates the potential application of this material is flexible organic electronics.

Figure 4 (a) XPS spectra and (b) optical images of DPPTTT at FeCl₃ concentration of 0
wt.%, 21 wt.%, 47 wt.%, 84 wt.%; (c) The molecular structure of DPPTTT before and after FeCl₃ doping.

The n-type DPPTTT₀FeCl₃ exhibited a modest stability in glovebox (O₂ < 0.2 ppm and H₂O < 0.02 ppm). Figure 5a shows that the electrical conductivity and the Seebeck coefficient of DPPTTT₀FeCl₃-84wt.% change with time. The Seebeck coefficient can be maintained after 25 days while the electrical conductivity can only be maintained for 7 days which drops to half of the electrical conductivity of fresh prepared DPPTTT₀FeCl₃-84wt.% after 15 days.

The sample preparation and testing environment were varied to study the effect of oxygen and water on its thermoelectric properties for DPPTTT₀FeCl₃-84wt.%. The samples dried in a glovebox under the protection of N₂ were labeled as “N₂ (RH ⇐ 0%)” in Figure 5b. The samples dried in a vacuum bucket filled with N₂ and O₂ with the RH ⇐ 15% were labeled as “N₂ (RH ⇐ 15%)” and “O₂ (RH ⇐ 15%)”, respectively. A high Seebeck coefficient of -78.9 μV/K was obtained for samples prepared under N₂ (RH ⇐ 0%) which samples prepared under N₂ (RH ⇐ 15%) and O₂ (RH ⇐ 15%) shows poor Seebeck coefficients of -5.69 μV/K and -5.87 μV/K, respectively. The results indicate that water plays a major role in the drop of the n-type Seebeck coefficient. According to previous literature, both water and oxygen may affect the doping efficiency since they will cause the degradation of the dopants as shown in the equation: FeCl₄⁻ + H₂O + ½O₂ → Fe(OH)₂ + Cl₂ + e⁻. When the sample was dried in the air with a humidity of 65%, DPPTTT₀FeCl₃-84wt.% even shows a positive Seebeck coefficient, indicating that it is a p-type material. The variations in the electrical conductivity and Seebeck coefficient of DPPTTT₀FeCl₃-84wt.% are suggested to be related to the concentration of FeCl₄⁻. When the sample was prepared in glovebox, the high FeCl₄⁻ concentration will lead to the crossing of Fermi level from the position above the HOMO to a position below the HOMO, subsequently resulting in an n-type DPPTTT₀FeCl₃-84wt.%. When a small portion of the FeCl₄⁻ was degraded, the DPPTTT films contain both electrons and holes. Partial of the DPPTTT molecules maintained p-type will lead to the decrease of the n-type Seebeck coefficient of the entire film. At high humidity and oxygen conditions (in the air, RH ⇐ 65%), the DPPTTT₀FeCl₃-84wt.% can only exhibit p-type
properties since the amount of p-type DPPTTT molecules become dominant. A post-treatment method has also been used to prepare DPPTTT$_{\text{FeCl}_3}$ samples. The pristine DPPTTT samples were immersed in FeCl$_3$ solution with different concentrations. The electrical conductivities and the Seebeck coefficients of DPPTTT as a function of the FeCl$_3$ concentration are shown in Figure S10. However, no n-type Seebeck coefficient was obtained. The reason should be due to that no enough $FeCl_4^-$ was generated inside of the DPPTTT film since not many FeCl$_3$ can penetrate inside the DPPTTT films.

To identify the dominant carriers in the n-type DPPTTT$_{\text{FeCl}_3-84\text{wt.\%}}$, the frequency-dependent (1-10$^6$ Hz) AC impedance was performed to distinguish electronic and ionic current. The n-type sample DPPTTT$_{\text{FeCl}_3-84\text{wt.\%}}$ exhibited a deviation from a very high frequency ( ~ $10^6$ Hz, Figure 5c), which is even higher than the deviation frequency of pristine DPPTTT (10$^3$ Hz). Typically, the deviation frequency for ionic conduction is about 0.3 Hz. The results suggest that electronic transport is dominant in the n-type material other than the ionic effect.

Figure 5d shows a p-n junction made of p-type DPPTTT$_{\text{FeCl}_3-21\text{wt.\%}}$ and n-type DPPTTT$_{\text{FeCl}_3-84\text{wt.\%}}$. The sample was prepared by drop-casting p-type DPPTTT$_{\text{FeCl}_3-21\text{wt.\%}}$ on half of the glass substrate first, and then drop-casting n-type DPPTTT$_{\text{FeCl}_3-84\text{wt.\%}}$ on the other half of the glass substrate after the p-type film was dry (See Figure S11 in the supporting information). The current density was measured at room temperature as a function of the bias voltage in the range of -5 V–5 V with a scan rate of 0.5 V/s for DPPTTT$_{\text{FeCl}_3-84\text{wt.\%}}$. The rectification was observed when a current was passed from the p-type side to the n-type side as shown in the inserted image and Figure 5d(1) (reverse bias). The forward bias (Figure 5d(2)) current density of the organic diode is 3.0 A/cm$^2$ at 5 V. A high rectification ratio (current density at 5 V divided by that of -5 V) was obtained to be ~2 x 10$^2$, which meets the requirement for high-frequency R-ID tags of rectification ratio > 100 at about 5 V. The current-voltage relations of single p-type DPPTTT$_{\text{FeCl}_3-21\text{wt.\%}}$ and single n-type DPPTTT$_{\text{FeCl}_3-84\text{wt.\%}}$ were measured for comparison. No rectification was obtained as shown in Figure S12.
The responses of a transient and steady-state current of the organic diode were measured while alternating input voltage of ±5 V. The reverse bias current was quickly recovered in less than 3 s to reach a steady-state by switching the bias polarity. The relaxation behavior should be due to the capacitive effects that may be derived from the high resistance of the films and dissociated ions by moisture. The quick response further indicates that this organic diode is electronic dominant since a typical ion-based organic diode is hard to maintain a steady current and requires a much longer time to reach a stationary current.\textsuperscript{59, 60}

Kelvin probe techniques\textsuperscript{6} were performed to identify the work function difference between the p-type DPPTTT\textsubscript{FeCl}\textsubscript{3-21wt.%} side and the n-type DPPTTT\textsubscript{FeCl}\textsubscript{3-84wt.%} side. Figure 5f shows the work function differences between the samples (\(WF_{\text{sample}}\)) and the probe tip (\(WF_{\text{tip}}\)), which is also called contact potential difference (CPD): \(WF_{\text{sample}} = WF_{\text{tip}} - \text{CPD}\). Assuming the work function of the used tip is 5.1 eV, the work functions for the p-type DPPTTT\textsubscript{FeCl}\textsubscript{3-21wt.%} side and the n-type DPPTTT\textsubscript{FeCl}\textsubscript{3-84wt.%} are 5.14 eV and 5.39 eV, respectively. The results match well with those values obtained by UPS as shown in Figure 3c, which further demonstrate the p- to n-type switching of DPPTTT by FeCl\textsubscript{3} doping.

Figure 5 The electrical conductivity and the Seebeck coefficient of DPPTTT\textsubscript{FeCl}\textsubscript{3-84wt.%}, as a function of time (a) and varies with preparation conditions (b). (c) Frequency-dependent (1-10 kHz) electrical conductivity of DPPTTT FeCl\textsubscript{3-84wt.%} side.
$10^6$ Hz) AC impedance of DPPTTT$_{FeCl3-84wt.\%}$ and n-type DPPTTT$_{FeCl3-84wt.\%}$, (d) Current of a p-n junction made of p-type DPPTTT$_{FeCl3-21wt.\%}$ and n-type DPPTTT$_{FeCl3-84wt.\%}$ as a function of bias voltage. (e) Transient and steady-state current of the organic diode. (f) CPD of p-type DPPTTT$_{FeCl3-21wt.\%}$ and n-type DPPTTT$_{FeCl3-84wt.\%}$ related to the probe tip.

**Conclusion**

We have demonstrated that solution-processable D-A copolymer can exhibit both high p- and n-type electrical conductivities over 10 S/cm during the p-type doping process. The polarity switching from p- to n-type is suggested to be due to the crossing of Fermi level from the position above HOMO to the position below the HOMO of the polymer as demonstrated by UPS, CV, KP, and UV-vis-NIR techniques. The high bipolar electrical conductivities are 4-5 orders of magnitude higher than those of previously reported ambipolar D-A copolymers, resulting in 4-5 orders of magnitude enhancement in the bipolar power factors among the solution-processable ambipolar D-A copolymers. These values are also among the top values of nowadays state-of-the-art solution-processable D-A copolymers including both unipolar and ambipolar D-A copolymers. A fully organic p-n junction was created with the p- and n-type material exhibiting a high rectification ratio of over $2 \times 10^2$ at $\pm 5$ V with a high current density of 3 A/cm$^2$, which meet the requirement for high-frequency R-ID tags.$^{25, 26}$ The results open the opportunity of making p- and n-type modules with a single conducting polymer for future modern organic electronics.

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**Conflicts of interest**

There are no conflicts of interest to declare.
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