INTRODUCTION

The tofu industry is one industry with large waste production. The waste produced is liquid waste or solid waste, which if dumped directly into the environment will result in a very large impact of environmental pollution. The very high content of organic material allows the oxidation process of organic matter by microorganisms in water bodies. The process will use dissolved oxygen in water, so that ultimately the availability of oxygen for life in the environment decreases. This can bring the death of living things in. Tofu waste is used as a substrate for the growth of Saccharomyces cerevisiae, while sugar cane waste is used as a source of glucose to increase production of Saccharomyces cerevisiae cells (Mufarida & Probowulan., 2019). The use of waste is also intended as an effort to minimize the occurrence of environmental pollution. The solid waste of the tofu processing plant is in the form of soybean cleaning (rock, soil, soybean skin, and other solid objects attached to soybeans) and the rest of the soybean slurry called tofu pulp.

Saccharomyces cerevisiae has cell walls containing β-D-Glucans, chitin, and manoprotein. The cell walls are known to consist of three layers: the inner layer is alkaline insoluble β-Glucans (30-35%), the middle layer is alkali-soluble β-Glucans (20-22%), and the outer layer is glycoprotein (30%) namely carbohydrates arranged from manan phosphorylated (Hwanget al., 2018). Saccharomyces cerevisiae can be grown in the laboratory by growing it on certain media, both solid and liquid media. The macroscopic appearance is rounded, colonized, whitish-colored, the surface is shiny, smooth, soft texture, and has round cells with acropora 1-8 pieces. Judging from the cell wall, Saccharomyces cerevisiae has cell walls containing β-D-Glucans, chitin, and manoprotein (Li et al., 2018). β-Glucans included in Generally Recognized as Safe (GRAS) and included in the categories that does not cause side effects and poisonous (Tjokrokusumo, 2015).

To produce β-Glucans from microbes, several things that can affect the product produced should be noted. Things that must be considered include the selection of microbial strains, nutrition, and production processes. Microorganism microbial strain is the key to the success of a fermentation, microorganisms must have several advantages needed for the success of a biological process (Stier et al., 2014). In the pharmaceutical industry, β-Glucans were used for anti-infection, wound-healing, anti-tumors, antioxidants, and reduce blood sugar levels because it increases insulin production (Peter et al., 2018).

Saccharomyces cerevisiae as the chosen organism, is based on the nature of the microorganism which is able to grow well and is very adaptive in waste media...
with minimal nutrition such as non dairy creamer media (Dewi et al., 2016). Feed supplements are additional essential food ingredients that are useful for stimulating growth and preventing disease, as well as improving the quality of rations. The findings targeted in this study are new appropriate technologies, namely waste-based “feed supplement” products containing β-Glucans that can be accepted and applied by farmers to increase fish production. Research on feed supplements has been carried out. However, existing fermentation technology innovations have not maximally been able to produce feed supplements that are rich in β-Glucans as fish immunostimulants. Therefore, it is necessary to develop waste product based feed technology as a first step in producing feed supplements that are low cost, and environmentally friendly. The purpose of this study was to determine the right concentration of Saccharomyces cerevisiae which can contribute optimally to the production of β-Glucans in waste-based feed supplements.

METHOD

Feed Formulation

The tofu dregs used in this study are pulp obtained from the tofu industry process. The tofu waste is still wet with a water content of about 85-90%. This study used an experimental method with a Completely Randomized Design (CRD) model. The treatment given were: P1: 1kg of tofu waste + 1kg of bran +0.2 kg fish meal + 0.2 lt molasses +5.5 g Saccharomyces cerevisiae; P2: 1kg of tofu waste + 1kg of bran + 0.2 kg fish meal + 0.2 lt molasses + 6.5 g Saccharomyces cerevisiae; P3: 1kg of tofu waste + 1kg bran +0.2 kg fish meal + 0.2 lt molasses + 7.5 g Saccharomyces cerevisiae. Each treatment was repeated 3 times, and fermented for five days.

β-Glucans extraction.

Thirty ml of culture samples were centrifuged at 7000 rpm for 20 minutes at 15°C. Supernatants were removed, cell biomass pellets were added with 5 mL 2% NaOH then heated for 5 hours at 90°C. The cell biomass suspension was centrifuged again at a speed of 5000 rpm for 10 minutes. The supernatant obtained was added with CH3COOH 2M drop by drop until the pH of the solution was around 6.8-7, then it was precipitated with 3 volumes of ethanol. The precipitate formed was separated by centrifugation at a speed of 5000 rpm for 10 minutes. Separate pellets were dried, then weighed as rough β-Glucans weights.

Cell dry weight

The preparation of Saccharomyces cerevisiae cell powder was based on the method of Amaria et al., (2007). Saccharomyces cerevisiae cells were harvested at optimal growth by doing 3000 rpm centrifugation 2 times each for 10 minutes. The precipitate was washed by means of distilled water and filtered with Whatman filter paper No.40. The cells were then dried at 50-60°C for 3 days. After drying, cell grinding was done, then the powder produced was weighed by the cell dry weight. The culture sample was taken on the fifth day after Solid State Fermentation (SSF) fermentation was carried out. SSF is a fermentation process using an insoluble (solid) substrate. The substrate was fermented with microorganisms under conditions of lack of water. The water content used was 5% at around 50-60%. Twelve hours after 48-hour fermentation time, the condition of the steam fermentor indicated that the fermentation process has occurred.

RESULT AND DISCUSSION

Based on Variety Analysis, F <F Table at the confidence level of 5%, it can be stated the treatment of variations in concentration of Saccharomyces cerevisiae did not affect the weight of the waste-based β-Glucans, however, the best waste-based β-Glucans formulation from the average treatment in the combination of waste and Saccharomyces cerevisiae 5.5 g. From the formulation it produced a crude β-Glucans weight of 25.9 gr kg waste in treatment P1.

Figure 1. Weight of β-Glucans by various formulations of Saccharomyces cerevisiae (P1, P2, and P3 formulations).

Levels of β-Glucans in culture tended to increase at the beginning of fermentation and relative constant at the end of fermentation time. The results showed that the highest of β-Glucans weights was obtained at 5.5 g of Saccharomyces cerevisiae. This results implied that yeast can grow optimally in waste media consisting of tofu waste and molasses. While, when the yeast is added more than 5.5 g, the production of
β-Glucans will decrease significantly. Mukhtar et al., (2010), stated that high yeast concentration could cause shorter fermentation process, and the consequence is the viability of cells will decrease after log phase. Growth and metabolic conditions in high cell populations are not expected because they interfere with access to nutrients, space limitations and interactions between cells. Dewi, et al., (2016) mentioned that administration of an inoculum on non dairy creamer wastewater media with a concentration of 10⁸ provide lower protein contents compared to administration of inoculums on waste-based media. However, Agbogbo et al. (2007) in his research mentioned that administration an inoculums at low concentration provide slow rate fermentation process, but produce a higher product due to in this condition the cells have ability to proliferate itself. Mukhtar et al. (2010), mentioned that the addition of Saccharomyces at higher concentration in ethanol production tends to decrease fermentation process, and reduce cells viabilities after log phase. Growth and metabolic conditions in high cell populations are not expected because they interfere with access to nutrition, space limitations and interactions between cells. The cell weight of Saccharomyces between 6.5 and 7.5g in media can reduce β-Glucans production. On the contrary, the higher cell population of Saccharomyces in waste media vice versa.

Molasses are by products derived from the manufacture of sugar cane (Saccharum officinarum L). Molasses still contains high levels of sugar from 50-60%, amino acids, and minerals. Giving molasses to fermentation media is important for the growth of microorganisms. Glucose as the main carbon source is absorbed through the active transfer process which is then metabolized to produce energy and synthesize cell-forming materials, as well as metabolite synthesis, while the nitrogen source in fermentation media is used for protein synthesis in cells (Farida, 2019).

The protein content in tofu waste becomes an important component to support microbial growth, in this case Saccharomyces cerevisiae, including in the formation of cell membranes. According to Nasseri et al. (2011), the Saccharomyces cerevisiae cell membrane consists of lipoprotein, which contains enzymes needed for the synthesis of some components of the cell wall. The enzymes found in Saccharomycescerevisiae cells include proteases, carboxypeptidase, aminopeptidase, and intervasce (Dewi, E R S., 2016). With the presence of these enzymes, Saccharomyces cerevisiae can use the waste medium as a growth medium.

β-Glucans can be extracted from the Saccharomyces cerevisiae cell wall through alkaline extraction. However, to obtain pure β-Glucans it needs a further purification. Alkaline extraction is based on β-Glucans properties which are easily soluble in alkalis. β-Glucans is extracted using NaOH with the help of heat, then it is precipitated in ethanol to obtain rough β-Glucans. β-Glucans is known to have antimicrobial and antitumor activity by increasing host immune function, and activating macrophages and neutrophils by binding to β-Glucans receptors (Yuan et al. 2019). β-Glucans is also reported to have various immune system stimulation activities that are influenced by its structure such as molecular weight, degree of branching, and its conformation (Ho et al., 2016; Dietrichet al. 2011; Di Domenico et al, 2017). The primary structure of β-Glucans macromolecules is presented in Figure 2 below.

![Figure 2. Primary structure of β-Glucans macromolecules. (Sima et al., 2018)](image-url)

β-Glucans produced from tofu waste fermentation can be a source of immunity because of its potential as anti-microbial properties. Polysaccharide krestin (PSK) from Coriolusversicolor extract contains β-glucan that can increase phagocytic activity and capacity. Polysaccharide krestin (PSK) has potential as a stimulator that can activate immunocompetent cells to increase the immune system (Wahyuningsih, S.P.A, 2016).

Product growth and formation by microorganisms used is the process of converting nutrients into cell mass and the formation of metabolite products in the fermentation process (Didu, 2010). Substrate particle size in the Solid State Fermentation (SSF) method is one of the factors that influence the fermentation process, it affects the surface area to the volume ratio of substrate particles utilized by microorganisms (Jayus et al, 2017). The culture sample was taken on the fifth day after Solid State Fermentation (SSF) fermentation was carried out Saccharomyces cerevisiae were fermented for 5 days, from lag phase (at 0 hr) till death phase (at 120 hr). The treatment given were P1: 1kg of tofu waste + 1kg of bran +0.2 kg fish meal + 0.2 lt molasses + 5.5 gSaccharomyces cerevisiae; P2: 1kg of tofu waste + 1kg of bran + 0.2 kg fish meal + 0.2 lt molasses + 6.5 gSaccharomyces cerevisiae; P3: 1kg of tofu waste + 1kg bran +0.2 kg fish meal + 0.2 lt molasses + 7.5 gSaccharomyces
cerevisiae. Each treatment was repeated 3 times, and fermented for five days presented in Figure 3.

Figure 3. Dry weight ofcells at various concentration of Saccharomyces cerevisiae using tofu waste media after 5 days fermentation.

The results showed that all concentrations of inoculums have the same growth pattern (Figure 3). The results also showed that tofu waste media can cause prolong of log phase (3 days). This condition is caused by tofu waste that still containing protein, fat, and carbohydrates needed by microbes for its growth. Dewiet al. (2017) mentioned that Non Dairy Creamer media concentration of 75% contains carbohydrate, fat, and protein components which are suitable for the growth of microorganisms in this case Saccharomyces cerevisiae which performs a series of metabolic processes.

The Figure 3 also mentioned that the lag phase in the first 24 hours immediately occurred after inoculation when the cells were growth on tofu waste media. Saccharomyces cerevisiae recognize their molecular components when absorbing new nutrients from waste of tofu. The compositions and type of nutrients of tofu waste media will affect the type of enzyme synthesized, the required enzyme will be formed, the enzyme that is not needed will be suppressed (Dewi et al., 2017). The "machine" process in the cell adapts to new environmental conditions. This change will be reflected in the cell mechanism through regulating the metabolic process. During this phase the cell mass increases slightly without changing cell density. The lag phase period is very dependent on the age of the inoculum. The optimum inoculum will produce a minimum lag phase. To shorten the lag phase, cells must be grown on the media and optimum growth conditions, cells must be active, and the volume of inoculum ranges from 5% to 10% (Thierie, 2018).

In the exponential phase (log phase), the cell has adapted to its new environment. Cells will grow rapidly, so that the cell mass and the number of cells will increase exponentially with time, there will be a balance growth that is all the components in the cell grow at the same speed. The composition of a cell is nearly constant. In balance growth, the specific growth rate will be the same whether determined by cell mass or cell number. The concentration of nutrients in this phase is large, so the growth rate is not affected by nutrient concentration. The growth rate in the exponential phase follows first order differential equations (Thierie, 2018).

After 96 hours, the dry weight of the cells produced began to decline, this results indicated that Saccharomyces cerevisiae adapted to the stationary phase. In this phase, microorganisms that multiply less than the dead microorganisms, causes the decrease nutrient concentration also causes a decrease in reproductive ability. According to Masturi et al. (2017), the decrease in ethanol concentration occurred until 36 hours fermentation time, in line with the cell population continuation. In this pattern, the specific growth rate of microorganisms is directly proportional to the rate of formation of the product produced. During the fermentation process, the composition of the substrate changes every time and the metabolite product will be formed. The environmental conditions of the growth of Saccharomyces cerevisiae are in an unsteady state condition.

This research are expected to significantly contribute to: (1) support the National Food Security Program which was launched by the Indonesian Government, (2) strengthen and enrich the feed technology by waste product-based, and (3) produce environmentally friendly feed supplement.

CONCLUSION

Based on the results of the study it can be concluded that tofu waste can be used as a medium for producing β-Glucans from Saccharomyces cerevisiae. P1 treatment is the best formulation combination between tofu waste media and Saccharomyces cerevisiae to produce β-Glucans and it can produce β-Glucans as much as 25.9 g/kg tofu waste.

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