Satsuma mandarins are small citrus fruit closely related to other mandarins such as tangerines and clementines. They are sweet, easily peeled by hand and seedless. Satsuma mandarins grew on the northern coast of the Gulf of Mexico. Soluble solids increased linearly and titratable acidity decreased quadratically during October and November for the four sampling years. There was no significant interaction between sampling date and year. There was a significant year effect for titratable acidity, but not soluble solids or their ratio. A 10:1 soluble solids to titratable acidity ratio was observed on 10 Nov. Variation in fruit weight corresponded with cropload. Fruit weight increased during the sampling period due to an increase in fruit length since there was no change in width. Peel color was yellow-orange by 10 Nov., with many fruit still exhibiting patches of green color. Because of some green color present in the peel, the fruit would have to be degreened for successful marketing in U.S. retail chain stores.

Materials and Methods

Fruit for this study were harvested from mature Satsuma mandarin trees (Citrus unshiu, Marc. ‘Owari’) budded onto Poncirus trifoliata (L.) Raf. ‘Rubidoux’ rootstock. ‘Owari’ is a late-maturing cultivar of Satsuma mandarin. Trees were planted in a 4.6 × 7.6-m planting in 1990 at the Alabama Agricultural Experiment Station Gulf Coast Research and Extension Center at Fairhope located 1.6 km east of Mobile Bay, which was 30°33′N and 87°53′W and 7 m elevation. Fertilization, irrigation, and insect, disease, and weed control were according to current commercial recommendations. Management of commercial groves in this region does not currently include croptopping in heavy bearing years and therefore we did not attempt to thin the crop in this study.

In 1998 and 1999, five fruit were randomly selected from each of the four trees every 2 to 7 d in October and November. Trees were randomly selected before the first sampling date, and then the same trees were sampled throughout the year. Fruit were cut in half and expressed juice from both halves was manually expressed through 0.8-mm mesh screen. Three drops of juice were placed on a hand-held, temperature-compensated refractometer (model 300010; Sper Scientific, Scottsdale, Ariz.) to determine soluble solids content. Titratable acidity was determined from 10 mL of juice by adding 5 drops of 1% phenolphthalein solution in 50% isopropyl alcohol, and stirring while adding 0.1 N NaOH until the solution color changed from yellow-orange to pink (pH endpoint = 8.2).

In 2001 and 2002, five fruit were harvested weekly from each of the four cardinal sides of five trees beginning in the first week of October. Trees were randomly selected at the beginning of the study and then the same trees were sampled throughout the study. All fruit were weighed, and their length and diameter were measured. Peel color was determined on two sides of each fruit using an electronic spectrophotometer to determine hue angle and chroma (chromameter model CM-2002; Minolta Camera Co., Japan). Hue angle is a measure of color from green to yellow to orange, and chroma is the intensity of hue angle color from near white to pure color (McGuire, 1992; Voss, 1992).

Each fruit was cut in half and squeezed using an electric hand juicer (model HJ28; Black and Decker, Townsend, Md.). Expressed juice from all five fruit from each quadrant of each tree was combined. After mixing and filtering through cheese cloth, 1 mL juice aliquot was removed to measure soluble solids using a temperature-compensated refractometer (model
Yield was determined for 20 to 138 trees every year after planting. Multiple harvests were conducted throughout the autumn and early winter with fruit chosen based on advancement of peel color.

Data were analyzed as a completely randomized design using the General Linear Model procedure of the Statistical Analysis System (SAS Institute, 1985). The independent variable “Date” was included in the model as a continuous variable. “Year” was included in the model as a discreet variable, and their interaction was tested. In the absence of significant interactions, main effect means were separated using Duncan’s multiple range test (P ≤ 0.05). Regressions were determined using the Regression Procedure of the Statistical Analysis System (SAS Institute, 1985).

Results and Discussion

Soluble solids increased linearly during the sampling period but showed no significant interaction between date and year (Fig. 1). Titratable acidity decreased quadratically during the sampling period. There was no significant interaction between date and year; however, titratable acidity differed among the four years with 1999 and 2002 being higher than in 1998 and 2001. The ratio of soluble solids to titratable acidity increased linearly. There was no significant interaction between date and year in the ratio of soluble solids to titratable acidity, nor was there a difference in means among years. The soluble solids to titratable acidity ratio reached 10:1 on 10 Nov.

There was considerable variation in the soluble solids and titratable acidity data within and among years. There are many factors that affected the development of fruit quality. Temperature was one of the most important factors (Kurihara, 1969; Marsh et al., 1999; McAneney et al., 1995; Richardson et al., 1997), and the Southeast has been characterized by a highly variable climate. Air temperature during the bloom period has a strong impact on accumulation of soluble solids in fruit (Marsh et al., 1999; Richardson et al., 1997).

Average daily air temperature during bloom in April was 18.7 °C in 1998, 21.7 °C in 1999, 20.4 °C in 2001 and 21.4 °C in 2002, whereas daily maximum air temperature was 24.5 °C in 1998, 27.4 °C in 1999, 27.0 °C in 2001 and 26.9 °C in 2002. Air temperature during the preharvest period apparently does not affect the rate of soluble solids accumulation (Reuther, 1973). Preharvest air temperature has a strong impact on the rate of decline in citric acid (Kurihara, 1969); however, we found no clear relationship between preharvest air temperature and acid content. Daily air temperature from 1 Sept. through 19 Nov. averaged 22.9 °C in 1998, 21.4 °C in 1999, 21.1 °C in 2001 and 23.5 °C in 2002.

Crop load has been reported to affect fruit quality (Harty and Sutton, 1994; Zheping et al., 2001). The lack of a difference in soluble solids and titratable acidity among years was somewhat surprising considering the large differences in cropload especially during the last 2 years (Fig. 2). Fully mature Satsuma mandarins have a natural tendency to bear biennially (Monselise and Goldschmidt, 1982). Even though the trees exhibited biennial bearing the last 2 years, the cropload was apparently not extreme enough to have a strong impact on soluble solids (Iguchi, 1980; Zheping et al., 2001).

Fruit weight varied by year, but there was no significant date × year interaction (Fig. 3). The difference between years was at least partially related to the cropload. The difference in fruit size did not affect soluble solids, titratable acidity or their ratio. In some studies, soluble solids differed with fruit weight (Kihara et al., 1981) whereas in others it did not (Iguchi, 1980). The conditions that would cause differences are not clear. The increase in fruit weight during the sampling period was due to an increase in fruit length. Fruit width did not differ among years nor was there a significant interaction between date and year. The length to diameter ratio also increased across dates and differed between the two years. The change in length to diameter ratio was due to change in fruit length, since width did not change.

Hue angle decreased as peel color progressed from green to yellow to orange (Fig. 4). On 10 Nov., hue angle was ≈ 80°, which was mostly yellow color but towards the orange rather than the green side of the spectrum. The fruit did not color uniformly such that even on the last sampling date, there were still some patches of green on the peel. Results of a recently conducted consumer preference survey of fruit from this region demonstrated that yellow-orange to orange was the preferred peel color (Campbell, 2003). Any green color in the peel strongly reduced preference by consumers not familiar with this fruit. These results indicated that those fruit that reach the

**Fig. 1.** Development of fruit soluble solids and titratable acidity during maturation. The key 10:1 ratio of soluble solids to titratable acidity, which indicates the earliest date acceptable for harvest, occurred on 10 Nov. The inset boxes indicate level of significance using Analysis of Variance. * * * * *Significance levels in the analysis of variance and correlation coefficients were determined at P ≤ 0.05, 0.01, or 0.001, respectively. The inset box in the lower left of the titratable acidity graph shows average differences among years.

**Fig. 2.** Satsuma mandarin fruit yield from the third year after planting. The bars represent 2x the standard error of the mean. The low yield in 1996 was due to a winter freeze.
optimum internal quality of a 10:1 soluble solids to titratable acidity ratio would need degreening for optimum success in retail chain stores. Degreening with ethylene is a commonly used procedure for citrus (Grierson et al., 1986).

Preharvest air temperature affects development of peel color, with cooler climates promoting development of yellow and orange color (Reuther, 1973; Young and Erickson, 1961). The effect of air temperature on titratable acidity and peel color but not on soluble solids indicates that development of peel color does not necessarily coincide with internal quality (Spiegel-Roy and Goldschmidt, 1996). Temperature variability in the southeastern U.S. causes variability in peel color among years, but natural degreening was not complete until December during this study. Because of the large gap between the average date the 10:1 soluble solids to titratable acidity ratio occurred (10 Nov.) and the typical time period that fruit naturally degreen completely (December), fruit would have to be degreened every year to satisfy consumer preferences in retail markets. This study determined the earliest harvest date for Satsuma mandarins grown in the Southeast based on a 10:1 ratio of soluble solids to titratable acidity to be 10 Nov. The high quality fruit as measured by high soluble solids and titratable acidity contents and the fact that the 10:1 ratio occurred every year should make Satsuma mandarins grown in this region a highly competitive product in retail stores. However, based on the high degree of variability in soluble solids and titratable acidity values, a procedure will have to be developed to accurately sample commercial groves (Barry et al., 2003) to determine the date of reaching the 10:1 ratio. Since peel color still had green patches when the 10:1 ratio was reached, fruit will have to be degreened to satisfy consumer’s preference (Campbell, 2003) or harvest delayed considerably. The cultivar used in this study, ‘Owari’, is a late-maturing cultivar. Use of earlier maturing cultivars (Bourgeois et al., 2002a, 2002b; Dawes and Martin, 1989) should provide a greater advantage in developing the early market; however, such cultivars must be evaluated in this climate to determine how flavor components and peel color react to temperature.

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