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NADPH biosensor-based identification of an alcohol dehydrogenase variant with improved catalytic properties caused by a single charge reversal at the protein surface

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Abstract
Alcohol dehydrogenases (ADHs) are used in reductive biotransformations for the production of valuable chiral alcohols. In this study, we used a high-throughput screening approach based on the NADPH biosensor pSenSox and fluorescence-activated cell sorting (FACS) to search for variants of the NADPH-dependent ADH of Lactobacillus brevis (LbADH) with improved activity for the reduction of 2,5-hexanedione to (2R,5R)-hexanediol. In a library of approx. 1.4 × 10^6 clones created by random mutagenesis we identified the variant LbADHK71E. Kinetic analysis of the purified enzyme revealed that LbADHK71E had a ~16% lowered K_M value and a 17% higher V_max for 2,5-hexanedione compared to the wild-type LbADH. Higher activities were also observed for the alternative substrates acetophenone, acetylpyridine, 2-hexanone, 4-hydroxy-2-butanone, and methyl acetoacetate. K71 is solvent-exposed on the surface of LbADH and not located within or close to the active site. Therefore, K71 is not an obvious target for rational protein engineering. The study demonstrates that high-throughput screening using the NADPH biosensor pSenSox represents a powerful method to find unexpected beneficial mutations in NADPH-dependent alcohol dehydrogenases that can be favorable in industrial biotransformations.

Keywords: NADPH biosensor, Lactobacillus brevis, NADPH-dependent alcohol dehydrogenase, Enzyme optimization, Fluorescence-activated cell sorting, Random mutagenesis

Introduction
Chiral alcohols with high enantiomeric purity are important intermediates for the synthesis of optically active fine chemicals that are used for example to produce pharmaceuticals and agrochemicals (Ager et al. 1996; Liese et al. 2006; Breuer et al. 2004). Alcohol dehydrogenases (ADHs) are used for the synthesis of chiral alcohols under very mild reaction conditions due to their high catalytic efficiency and selectivity (Hall and Bommarius 2011; Zheng et al. 2017). A prominent example is the NADPH-dependent ADH from Lactobacillus brevis (LbADH), which catalyzes the stereoselective reduction of prochiral ketones to the corresponding, mostly (R)-configured secondary alcohols (Hummel 1999; Rodriguez et al. 2014). LbADH is an attractive candidate for biotransformations because it is a robust and versatile biocatalyst with high regio- and stereoselectivity, a broad substrate range, and the ability to convert sterically demanding substrates (Leuchs and Greiner 2011). Its preferred substrates are prochiral ketones such as acetophenone with almost invariably a small methyl group as one substituent and a bulky (often aromatic) moiety (such as phenyl) as the other (Schlieben et al. 2005). The efficiency of substrate conversion by LbADH is influenced...
by the substrate size, the steric and electronic effects of the substrate as well as the thermodynamic stability of the products (Rodriguez et al. 2014). LbADH is active as a homotetramer with 251 amino acid residues and a molecular mass of 26.6 kDa per subunit (Riebel 1997; Niefind et al. 2003). It is a short-chain Mg2+-dependent reductase that uses the NADPH as cofactor. The crystal structure of LbADH has been solved (Niefind et al. 2003; Schlieben et al. 2005). The non-covalently bound cofactor NADPH is essential for catalysis and must be recycled efficiently to make the biotransformation economically feasible (Leuchs and Greiner 2011; Döbber et al. 2018).

Because of the industrial relevance of ADHs, their improvement for various applications is of high interest, such as the optimization of specificity or catalytic activity or the broadening of the substrate spectrum (Hall and Bommarius 2011). The approaches used for obtaining improved ADH variants, such as directed evolution or rational design, have recently been reviewed (Zhang et al. 2015). In directed evolution, a large number of variants of a particular enzyme created by random and/or targeted mutagenesis is screened for the desired property (Farinas et al. 2001). However, the success of this approach is often restricted by the lack of an efficient high-throughput (HT) screening assay. Typically, screenings of mutant libraries involve dedicated assays for a certain substrate or product, because the majority of molecules of interest do not lead to an easily observable phenotype (Bloch 2006). In the case of ADHs, the consumption or production of NAD(P)H can be measured or colorimetric assays can be employed (Zhang et al. 2015), but this limits the number of variants that will be tested e.g. in 384-well microtiter plates in practice to 10^4–10^5. Fluorescence-activated cell sorting (FACS) allows screening of up to 80,000 single cells per second and thus enables HT-screening of 10^7–10^9 variants, if an ADH assay suitable for FACS is available (van Rossum et al. 2013).

Genetically encoded biosensors based on transcription factors controlling the synthesis of a fluorescent reporter protein are highly useful tools for HT-screening in strain and enzyme development (Dietrich et al. 2010; Eggedling et al. 2015; Mahr and Fruzke 2016; Rogers et al. 2016). We previously reported a transcription factor-based NADPH biosensor allowing HT-screening of NADPH-dependent enzymes via fluorescence-activated cell sorting (FACS) of an Escherichia coli-based mutant library (Siedler et al. 2014). The NADPH biosensor is encoded by the plasmid pSenSox and consists of the transcription factor SoxR, its target promoter PsoxS, and the reporter gene eYFP. The SoxRS system of E. coli triggers the response to oxidative stress (Greenberg et al. 1990; Tsaneva and Weiss 1990) and SoxR was found to be activated, besides other stimuli, by a reduction of the NADPH/NADP⁺ ratio in the cell (Liochev and Fridovich 1992; Krapp et al. 2011). We recently confirmed that the pSenSox biosensor responds to various NADPH-related processes in E. coli, such as the presence of redox-cycling drugs, the absence of the SoxR-reducing proteins RssAB-CDGE and RseC, and the absence of the transhydrogenases PntAB and/or SthA (Spielmann et al. 2018).

Escherichia coli cells carrying pSenSox become fluorescent during NADPH-dependent biotransformation processes due to a high rate of NADPH consumption. Using the reduction of methyl acetoacetate to R-methyl 3-hydroxybutyrate by LbADH as model reaction, it was demonstrated that the specific eYFP fluorescence of cells correlates both with the substrate concentration and, when the substrate concentration is kept constant, with the specific LbADH activity (Siedler et al. 2014). Due to the latter property, one promising application of the NADPH biosensor is the FACS-based HT-screening of libraries with a high number of variants of NADPH-dependent enzymes. A proof of concept approach led to the identification of an LbADH variant with a slightly increased activity, but reduced affinity for the substrate 4-methyl-2-pentanone (Siedler et al. 2014).

In the present study, we applied the pSenSox biosensor to screen an LbADH library in E. coli by FACS for variants that enable an improved biotransformation of 2,5-hexanediol to (2R,5R)-hexanediol. This compound serves as a building block for the synthesis of fine chemicals, pharmaceuticals, agrochemicals and chiral phosphine ligands (Haberland et al. 2002; Machielsen et al. 2009). We identified the variant LbADH^{K71E} and showed that it has an increased activity for the reduction of 2,5-hexanediol, but also various other substrates.

Materials and methods

Chemicals, bacterial strains, plasmids and growth conditions

Unless specified otherwise the chemicals were purchased from Sigma-Aldrich GmbH (Steinheim, Germany), BD Biosciences (Franklin Lakes, USA), or Carl Roth (Karlsruhe, Deutschland). All bacterial strains and plasmids used in this work are listed in Table 1. One Shot TOP10 Electrocomp E. coli cells (Invitrogen, Karlsruhe, Germany) were used for cloning and screening purposes. Transformation of E. coli cells was performed as described (Hanahan 1983). Cells were cultivated at 37 °C in liquid 2xTY medium consisting of 16 g L⁻¹ tryptone (BD Biosciences, Franklin Lakes, USA), 10 g L⁻¹ yeast extract, and 5 g L⁻¹ sodium chloride, in terrific broth (TB) medium (12 g L⁻¹ tryptone, 24 g L⁻¹ yeast extract, 4 mL glycerol, 12.54 g L⁻¹ KH₂PO₄, 2.31 g L⁻¹ KH₂PO₄, pH 7.0), or on LB agar (Carl Roth, Karlsruhe, Deutschland). Plasmids were selected by adding carbenicillin to the
medium to a final concentration of 100 µg mL\(^{-1}\). BD™ FACSFlow Sheath Fluid for flow cytometry applications was purchased from BD Biosciences (Franklin Lakes, USA).

**Recombinant DNA work and library construction**

Standard methods such as PCR were carried out according to established protocols (Sambrook and Russell 2001). Oligonucleotides were synthesized by Eurofins Genomics (Ebersberg, Germany) and are listed in Table 2. All plasmids were sequenced by Eurofins Genomics (Ebersberg, Germany). For random mutagenesis of the \(Lbadh^{WT}\) gene, error-prone PCR was performed using the oligonucleotide pair pSenSox-\(Lbadh\)-fw and pSenSox-\(Lbadh\)-rv, the plasmid pSenSox as template, and the GeneMorph II Random Mutagenesis Kit (Agilent Technologies, Santa Clara CA, USA). The resulting mutated \(Lbadh\) fragments were cloned by Gibson assembly (Gibson et al. 2009) into a pSenSox fragment obtained by restriction with EcoRI and HindIII to remove the \(Lbadh^{WT}\) gene. The Gibson assembly mixture representing the \(Lbadh\)^{Library} was used to transform electrocompetent cells of \(E. coli\) TOP10. The resulting library was composed of about \(1.4 \times 10^6\) individual clones and was used for preparation of glycerol stocks.

The plasmid pASK-IBA5plus-\(Lbadh^{K71E}\) was generated by site-directed mutagenesis with pASK-IBA5plus-\(Lbadh^{WT}\) as template, the oligonucleotide pair \(Lbadh\)-mutagenesis-A412G-fw and \(Lbadh\)-mutagenesis-A412G-rv, and the PfuUltra II Hotstart PCR Master Mix (Agilent Technologies, Santa Clara CA, USA). The plasmid pSenSox-\(Lbadh^{K71E}\) was obtained by amplifying the \(Lbadh^{K71E}\) gene with the oligonucleotides pSenSox-\(Lbadh^{fw}\) and pSenSox-\(Lbadh^{rv}\) and

### Table 1 Bacterial strains and plasmids used in this study

| Strain or plasmid    | Relevant characteristics                                                                 | Source or reference          |
|----------------------|------------------------------------------------------------------------------------------|------------------------------|
| \(E. coli\) TOP10    | \(mcrA, \Delta(mrr-hsdRMS-mcrBC), \Phi80lacZ/\DeltaM15, \DeltalacX74, \text{deoR, recA1, araD19, }\Delta(ara-lac)(eu)7697\), \(galU, galK, psi(Smr), endA1\), nupG, strain used for general cloning procedures | Invitrogen                   |
| C43(DE3)             | \(F–\text{ompT gal dcm hisD88(n- m8-)}(DE3),\) strain used for protein expression       | Miroux and Walker (1996)     |
| **Plasmids**         |                                                                                          |                              |
| pSenSox              | \(\text{Amp}^R; \text{pBtac-}\text{Lbadh derivative containing the soxRS-based NADPH biosensor and the}\text{Lbadh}^{WT}\) \(\text{gene under transcriptional control of the tac promoter}\) | Siedler et al. (2014)        |
| pSenNeg              | \(\text{Amp}^R; \text{pSenSox derivative with an incomplete }\text{Lbadh}^{WT}\) \(\text{gene preventing synthesis of an active }\text{Lbadh}^{WT}\) | Siedler et al. (2014)        |
| pSenSox-\(Lbadh^{K71E}\) | \(\text{Amp}^R; \text{pSenSox derivative with the }\text{Lbadh}^{K71E}\) \(\text{gene under control of the tac-promoter}\) | This study                   |
| pASK-IBA5plus-\(Lbadh^{WT}\) | \(\text{Amp}^R; \text{pASK-IBA5plus derivative for production of }\text{Lbadh}^{WT}\) with \(\text{N-terminal Streptag II}\) under control of the \(\text{tet-promoter/operator}\) | Prof. W. Kroutil, Department of Chemistry, University of Graz, Austria |
| pASK-IBA5plus-\(Lbadh^{K71E}\) | \(\text{Amp}^R; \text{pASK-IBA5plus derivative carrying the gene construct for the purification of the mutant }\text{Lbadh}^{K71E}\) \(\text{protein with an N-terminal Strept-Tactin affinity tag (Strep-tag II)}\) under transcriptional control of the \(\text{tet-promoter/operator}\) | This study                   |

### Table 2 Oligonucleotides used in this study

| Oligonucleotide                      | Sequence (5’ → 3’) and properties                                      |
|-------------------------------------|-----------------------------------------------------------------------|
| pSenSox-\(Lbadh^{fw}\)             | CAATTTCACACAGGAAACAGGCCGCGCAGCATGTCATACCCCTTTGGATG                  |
| pSenSox-\(Lbadh^{rv}\)             | CTCTCATCGCCAAACAGAGATTCCTTTGAAGCATGTG                                 |
| pSenSox-\(Lbadh^{Library}\)        | TAATCATCGGCTGAATATGTG                                                |
| pSenSox-\(Lbadh^{Library}\)        | GCCTTCGCTTGCTATTTAATTC                                            |
| \(Lbadh\)-mutagenesis A412G-fw     | GATGAAAGATGGTTGGACCAAGCTTTGTATGCAACC                                   |
| \(Lbadh\)-mutagenesis A412G-rv     | GGTGTGACATCAACAGTTCTCGGTGCAACCATTTACATCA                           |
| pASK-IBA5plus-\(Lbadh^{K71E}\)     | GAAATATTTGTTTACTATTAAAGAG                                             |
| pASK-IBA5plus-\(Lbadh^{K71E}\)     | CCAATTTACAATCGACAGCCGACGCAAGCCGTCAGTTCATACCCCTTTGGATG              |

Overlapping regions required for Gibson assembly in oligonucleotides used for cloning of the \(Lbadh^{Library}\) genes into pSenSox cut with EcoRI and HindIII are shown in bold.
pASK-IBA5plus-Lbadh<sup>K71E</sup> as template and cloning of the PCR product into plasmid pSenSox cut with HindIII and EcoRI at the former position of the <i>Lbadh<sup>WT</sup></i> gene.

Fluorescence-activated cell sorting (FACS)
Flow cytometric analysis and cell sorting were performed with a FACS ARIA II high-speed cell sorter (BD Biosciences, Franklin Lakes, NJ, USA) and the BD FACS-Diva™ software 6.1.3.

eyFP fluorescence of single cells was measured by using an excitation wavelength of 488 nm emitted by a blue solid-state laser and an emission wavelength of 533 ± 30 nm at a sample pressure of 70 psi. A threshold was set to exclude non-bacterial particles on the basis of forward scatter (FSC) area versus side scatter (SSC) area. The flow rate was set to analyze 2000–4000 cells per second. For graphical representation of the obtained data as dot plots or histograms, the software FlowJo (FlowJo, LLC, Ashland, OR, USA) was used.

The strategy used to isolate cells containing <i>LbADH</i> variants with improved activity for reduction of 2,5-hexanediol included three enrichments steps with positive selection followed by one negative selection step and another positive selection step. A 1-mL culture of <i>E. coli</i> TOP10/pSenSox-Lbadh<sup>Library</sup> in 2xTY medium containing 100 µg mL<sup>−1</sup> carbenicillin with an initial optical density at 600 nm (OD<sub>600</sub>) of 0.2 was incubated for 4 h at 37 °C and 900 rpm in a 48-well non-transparent Flowerplate (m2p-labs GmbH, Baesweiler, Deutschland). Then the cells were harvested by centrifugation and resuspended in fresh 2xTY medium supplemented with 100 µg mL<sup>−1</sup> carbenicillin to a final OD<sub>600</sub> of 3 or higher. 800 µL of these suspensions were transferred into another 48-well Flowerplate and after addition of 100 µL 2,5-hexanediol to a final concentration of 70 mM, the plate was incubated for 2.5 h at 37 °C and 900 rpm for NADPH-dependent reduction of 2,5-hexanediol to (2R,5R)-hexanediol and concomitant NADPH-dependant expression of <i>eYFP</i>. Then the cultures were diluted 50-fold in sterile-filtered BD™ FACSFlow Sheath Fluid (BD, Franklin Lakes, USA) and subjected to FACS.

The sorting gate was set to include the 1% most fluorescent cells. 3 × 10<sup>4</sup> of these cells were sorted into fresh 2xTY medium containing 100 µg mL<sup>−1</sup> carbenicillin. After overnight cultivation, a new 1-mL culture was inoculated, incubated for 4 h and then used again for biotransformation of 2,5-hexanediol. Afterwards, the cells were again screened by FACS, 3 × 10<sup>4</sup> of the most fluorescent cells were isolated and the positive selection repeated for a third time. After culturing the cells of the third enrichment step, they were subjected to a mock biotransformation in which 2,5-hexanediol was omitted and then analyzed by FACS. In this case, the non-fluorescent cells were sorted in order to remove cells showing high fluorescence independent of <i>LbADH</i>-catalyzed 2,5-hexanediol reduction. For setting the sorting gate, cells of <i>E. coli</i> TOP10/pSenNeg were used, which lack an active <i>LbADH</i>. 1 × 10<sup>5</sup> library cells within the negative sorting gate were collected in fresh 2xTY medium with 100 µg mL<sup>−1</sup> carbenicillin. After overnight cultivation, a fourth round of positive selection was performed using cells after 2.5 h biotransformation of 2,5-hexanediol. Cells of <i>E. coli</i> TOP10/pSenSox with wild-type <i>LbADH</i> were used as reference and 240 library cells showing a higher fluorescence than the reference were spotted on LB agar plates with 100 µg mL<sup>−1</sup> carbenicillin.

83 out of the 240 spotted cells formed colonies after overnight incubation at 37 °C and were subsequently analyzed in a BioLector microcultivation system (m2p-labs, Baesweiler, Germany) by following eYFP fluorescence and growth as described below. 65 clones showed the same fluorescence pattern with a higher fluorescence compared to the reference strain <i>E. coli</i> TOP10/pSenSox expressing the wild-type <i>Lbadh<sup>WT</sup></i> gene in the presence of the substrate 2,5-hexanediol. The plasmids of four of these strains were isolated and sequenced. All four clones carried a single G → A transition in the <i>Lbadh</i> gene resulting in the amino acid exchange K71E.

Biotransformation and monitoring of the NADPH biosensor response
The fluorescence intensity of the NADPH biosensor signal was measured during the whole-cell biotransformation of the substrate 2,5-hexanediol. To test the difference in the fluorescence intensity, pre-cultures of the cultures obtained after FACS screening and the <i>E. coli</i> TOP10/pSenSox culture as positive control were incubated overnight at 37 °C and 130 rpm in 5 mL 2xTY medium containing 100 µg mL<sup>−1</sup> carbenicillin. The pre-cultures were used to inoculate main cultures in 2xTY medium with 100 µg mL<sup>−1</sup> carbenicillin to an OD<sub>600</sub> of 0.05, which were cultivated at 37 °C and 130 rpm. The cells were further cultivated for 5 h, harvested by centrifugation (4 °C, 4713g, 15 min) and resuspended in 5 mL fresh 2xTY medium supplemented with 100 µg mL<sup>−1</sup> carbenicillin to a final OD<sub>600</sub> of 5. 800 µL of these suspensions were transferred into a 48-well Flowerplate (m2p-labs, Baesweiler, Germany). To start the biotransformation of the substrates, 100 µL of the substrate 2,5-hexanediol dissolved in ddH<sub>2</sub>O was added to the cultures to a final concentration of 70 mM. 100 µL ddH<sub>2</sub>O were added to the cultures instead of the substrates as negative controls. After the desired additions, the Flowerplates were incubated in a BioLector microcultivation system at 30 °C and 1200 rpm (shaking diameter
were shaken at 37°C and 130 rpm until an OD600 of 0.6.

NaOH). − buffer A at a flow rate of 0.75 mL min

desthio-

ADH was isolated by affinity chromatography system (GE Healthcare Bio-Sciences, Uppsala, Sweden) equilibrated with 100 mM Tris/HCl buffer pH 7.2 containing 1 mM MgCl₂, 1 µg mL⁻¹ DNase and protease inhibitor (cComplete ULTRA Tablets, Mini, EDTA-free, EASYpack Protease Inhibitor Cocktail, Roche, Basel, Switzerland), and incubated for 20 min on ice. For cell disruption, the cell suspension was passed three times through a French pressure cell at 110 MPa. To sediment intact cells and cell debris, the extract was centrifuged for 60 min at 10,000g and 4 °C. The resulting supernatant was filtered through a 0.22 µm filter (Millex-GP, polyether-sulfon, Merck Millipore, Tullagreen, Ireland) and used for a two-step purification process with an Äkta™ Pure HP column (GE Healthcare Bio-Sciences, Uppsala, Sweden). First, LbADH was isolated by affinity chromatography using a 1 mL Strep-Trap™ HP column (GE Healthcare Bio-Sciences, Uppsala, Sweden) equilibrated with 100 mM Tris/HCl buffer pH 7.2 containing 1 mM MgCl₂ according to the protocol provided by the manufacturer. For elution of specifically bound proteins, equilibration buffer supplemented with 2.5 mM desthiobiotin was used. For the second purification step, size exclusion chromatography was performed using a Superdex™ 200 increase 10/300 GL column (GE Healthcare Bio-Sciences, Uppsala, Sweden) equilibrated with buffer A (50 mM triethanolamine hydrochloride (TEA) containing 1 mM MgCl₂ and adjusted to pH 7.0 with 1 M NaOH). LbADHWT and LbADHK71E were eluted with buffer A at a flow rate of 0.75 mL min⁻¹. To determine the molecular mass of the eluted proteins, a calibration curve was established by performing size exclusion chromatography under the same conditions with proteins of known size, namely carbonic anhydrase (29 kDa), bovine serum albumin (66 kDa), alcohol dehydrogenase (150 kDa) and β-amylase (200 kDa). Protein concentrations were determined using a bicinchoninic acid assay (Interchim, Montluçon, France). 1 µg protein of the elution fraction obtained after affinity purification and 1 µg protein of the elution fraction obtained after size exclusion chromatography were analyzed by sodium dodecyl sulfate-polyacrylamide gel electrophoresis (SDS-PAGE) using a Mini-PROTEAN® TGX™ Any kD™ gel (Bio-Rad Laboratories, Hercules CA, USA).

Dynamic light scattering (DLS) and thermal shift assay
DLS analysis was carried out on the concentrated enzyme (0.6–1.2 mg mL⁻¹) using a DynaPro Nanostar (Wyatt technology, Santa Barbara, CA, USA). The hydrodynamic radius was measured, and the molecular weight was calculated by DYNAMICS V6.

For the thermal shift assay, 20 µL of the protein solution (0.6–1.2 mg mL⁻¹) was mixed with 5 µL 100 × SYPRO Orange in a plate suitable for RT-PCR and sealed with a transparent cover. In a CFX96 RT-PCR machine (Bio-Rad, Hercules, CA, USA), a melt curve program was set up where the temperature ramps from 20 to 95 °C with 0.5 °C increments after a 10 s delay. At each interval, a fluorescence measurement using the SYBR Green filter set was performed. The Bio-Rad software was used to determine the first derivative of the fluorescence signal and the temperature. The maximum of this curve was taken as the apparent Tₘ of the protein.

Activity of LbADHW and LbADHK71E with various substrates
The kinetic properties of purified LbADHW and LbADHK71E were analyzed using an assay in which the oxidation of NADPH was followed at 340 nm using a JASCO V560 UV/VIS spectrophotometer (JASCO, Gross-Umstadt, Germany) equipped with a water bath-heated cell holder set at 30 °C. The assay was performed in disposable semimicro cuvettes made of polystyrene (Sarstedt, Nürnberg, Germany) containing 1 mL assay buffer composed of 50 mM TEA pH 7.0, 1 mM MgCl₂, 0.3 mM NADPH, 0.7 µg purified LbADHW or LbADHK71E, and different concentrations of the substrate. For 2,5-hexanedione, concentrations from 1 mM to 20 mM were used, for methyl acetoacetate 0.195 mM to 12.5 mM. To determine the Kₘ value for NADPH, 20 mM 2,5-hexanedione and NADPH concentrations from 0.003 mM to 0.3 mM were used. The activity for acetophenone was determined at 5 mM, the activities for 2-acetilpyridine, 2-hexanone, and 4-hydroxy-2-butano were determined at 10 mM. The progress of NADPH consumption was measured continuously for 1 min and used to calculate the corresponding enzyme activity using a molar extinction coefficient for NADPH at 340 nm of 6.22 mM⁻¹ cm⁻¹. The data were used to create Michaelis–Menten and Lineweaver–Burk plots. Kₘ and V₅0 values were determined by
nonlinear regression of the Michaelis–Menten equation using the software GraphPad Prism 7 (GraphPad Software, La Jolla California USA).

GenBank/EMBL accession numbers
The GenBank/EMBL accession number for the nucleotide sequence of the *Lbadh* gene is AJ544275. The GenBank/EMBL accession number for the amino acid sequence of the *LbADH* protein is CAD66648.

**Results**

**Construction of an *LbADH* library and FACS screening**

We aimed at finding *LbADH* variants with improved catalytic properties for the reduction of 2,5-hexanediol to (2R,5R)-hexanediol by FACS-based HT-screening using the NADPH biosensor pSenSox. For this purpose, a library of *Lbadh* variants was generated by error-prone PCR and used to replace the *Lbadh<sup>WT</sup>* gene of pSenSox. The resulting library pSenSox-*Lbadh<sup>Library</sup>* present in *E. coli* TOP10, had an estimated size of $1.4 \times 10^6$ clones. A culture expressing the *Lbadh<sup>Library</sup>* was used for the biotransformation of 2,5-hexanediol by incubation for 2.5 h in 2xTY medium supplemented with 70 mM of the diketone. Preliminary studies had revealed that cells expressing *Lbadh<sup>WT</sup>* showed maximal specific fluorescence during the biotransformation of 2,5-hexanediol after 2 to 3 h.

After biotransformation, the library cells were diluted and subjected to FACS (Fig. 1) as described in detail in the methods section. The entire screening process comprised three positive selection steps for cells showing high fluorescence after biotransformation of 2,5-hexanediol followed by a negative selection step. In the latter, cells showing high fluorescence independent of 2,5-hexanediol were excluded by collecting only those cells in the library that showed the same fluorescence as *E. coli* TOP10/pSenNeg cells lacking an active *LbADH*. After propagation, these cells were subjected to a fourth round of positive selection. $2.5 \times 10^5$ cells of the library were analyzed and 240 cells showing a higher fluorescence than the reference strain *E. coli* TOP10/pSenSox containing wild-type *LbADH* were spotted on agar plates and incubated overnight at 37 °C. 83 cells (35%) formed colonies and were further analyzed.

**Initial characterization of isolated clones in the BioLector**

To confirm the increased fluorescence of the 83 isolated clones, they were cultivated in a BioLector system in 2xTY medium with or without 70 mM 2,5-hexanediol. The specific fluorescence of the cultures (the ratio of absolute fluorescence over cell density determined as...
backscatter at 620 nm) was monitored online for around 24 h. As reference, the strain expressing the wild-type Lbadh gene was used. Several of the clones showed an increased specific fluorescence in the presence of 2,5-hexanedione compared to the absence of 2,5-hexanedione and a higher specific fluorescence than the reference strain with wild-type LbADH. Sequencing of the plasmids isolated from four of these clones revealed that all carried a single G → A transition in the Lbadh gene resulting in the amino acid exchange K71E. The finding that all four clones contained the same mutation is probably due to the applied selection procedure involving four positive and one negative selection step.

To confirm that this mutation, rather than secondary mutations in the pSenSox plasmid or in the genomic DNA, was responsible for the increased fluorescence during the biotransformation of 2,5-hexanedione, the LbadhK71E gene was amplified by PCR, used to replace the wild-type Lbadh gene in plasmid pSenSox, and transferred into E. coli TOP10. Cultivation of the recombinant strain carrying pSenSox-LbadhK71E in a BioLector system confirmed that it shows a higher specific fluorescence in the presence of 2,5-hexanedione than in the absence, and higher fluorescence than E. coli TOP10/pSenSox with wild-type LbADH (data not shown). This result supported the assumption that the K71E mutation in LbADH was responsible for the increased fluorescence and leads to improved properties for 2,5-hexanedione reduction.

**Purification and biochemical characterization of LbADHWT and LbADHK71E**

To characterize and compare the LbADH WT variant with the LbADH WT, both enzymes containing an N-terminal StrepTag-II were overproduced in E. coli C43(DE3) using the expression plasmids pASK-IBA5plus-LbadhWT and pASK-IBA5plus-LbadhK71E and purified by StrepTactin Sepharose affinity chromatography followed by size-exclusion chromatography (Fig. 2). The two proteins showed an identical elution profile in the affinity chromatography (Fig. 2a), but in the size-exclusion chromatography, the LbADH WT eluted slightly before LbADH WT (Fig. 2b). Consequently, the apparent mass calculated from a calibration curve (Fig. 2c) derived from standard proteins was somewhat larger for LbADH WT (113 kDa) than for LbADH K71E (95 kDa). The elution volume difference of ~0.39 mL between LbADH WT and LbADH K71E was consistent for three independent protein preparations with varying sample order and indicated a structural change triggered by the K71E exchange. The apparent native masses of 95 kDa and 113 kDa are in agreement with the known tetrameric structure of LbADH (calculated mass of monomer including StrepTag-II is 28.2 kDa). A structural change caused by the K71E exchange became also apparent after analysis of the purified proteins by SDS-PAGE: LbADH K71E shows a slightly higher apparent mass than LbADH WT (Fig. 2d).

To further analyze the structural difference of the two LbADH variants, dynamic light scattering (DLS) was performed with the purified enzymes. The results showed a monodisperse sample with a slight amount of aggregates that were more prevalent for the wild-type ADH than for the K71E variant. The radius and calculated mass (based on a globular shape) were slightly smaller for LbADH WT (r = 3.75 ± 0.07 nm; 72.5 ± 3.5 kDa) than for LbADH WT (r = 3.85 ± 0.07 nm; 78.5 ± 4.9 kDa), but the difference was too small to be significant.

To test whether the K71E exchange has an influence on LbADH stability, the apparent melting point of the two protein variants was determined using a thermal shift assay with the dye SYPRO orange. LbADH K71E appeared to be slightly more stable with a melting point of 52.8 ± 0.3 °C in comparison to LbADH WT with a melting point of 51.5 ± 0.0 °C (data of three technical replicates).

The pure enzymes were used for kinetic analysis using a spectrophotometric assay measuring NADPH consumption at 340 nm (see Methods section for details). In initial studies, the affinity and activity for the substrate 2,5-hexanedione were determined using Michaelis–Menten and Lineweaver–Burk plots (Fig. 3, Table 3). The K_M value determined for LbADH K71E (4.3 ± 0.5 mM) was 16% lower than the one determined for LbADH WT (5.1 ± 0.6 mM). The maximal activity calculated for LbADH K71E (173.3 ± 11.1 µmol min⁻¹ mg⁻¹) was 17% higher than that of LbADH WT (148.5 ± 12.3 µmol min⁻¹ mg⁻¹). Consequently, LbADH K71E is more active than LbADH WT regarding the NADPH-dependent reduction of 2,5-hexanedione and has a higher affinity for this substrate. No activity was found when NADPH was replaced by NADH. To test whether the improved kinetic properties of LbADH K71E are specific for 2,5-hexanedione, we determined the K_M and V_max values for methyl acetoacetate. Also for this substrate, LbADH K71E showed a better affinity and a higher maximal activity than LbADH WT (Fig. 3c, d, Table 3). In a further set of experiments, the activity of the two enzymes for four other substrates was compared at a single concentration. As summarized in Table 4, LbADH K71E showed 21–39% higher activity for 2-acetylpyridine, 2-hexanone, acetophenone, and 4-hydroxy-2-butanone, suggesting that the positive effect of the K71E exchange on LbADH activity was independent of the substrate.
A FACS-based HT approach to identify optimized variants of \( LbADH \) for NADPH-dependent reduction of 2,5-hexanedione resulted in the isolation of \( LbADHK71E \). The exchange of a lysine residue to a glutamic acid residue at position 71 led to an increased activity and a better affinity for 2,5-hexanedione, but also for the substrate methyl acetoacetate. Furthermore, up to 39% increased activities were found for the substrates 2-acetylpyridine, 2-hexanone, acetophenone, and 4-hydroxy-2-butanone.

The crystal structure of the \( LbADHWT \) homotetramer in complex with the substrate acetophenone, the cofactor NADPH and \( Mg^{2+} \) is available (Schlieben et al. 2005). Interestingly, position 71 is not located close to the active center at the protein core, but solvent-exposed on the protein surface (Fig. 4). According to PyMOL 2.2.0 (Schrödinger 2015), the distance of position 71 to the substrate acetoephene is around 28.0 Å and to the cofactor NADPH approximately 14.1 Å. The distance to the amino acids involved in catalysis, Asn113, Ser142, Tyr155, and Lys159 (Niefind et al. 2003) of the closest active site, is 19.4 Å, 27.4 Å, 27.1 Å and 25.7 Å, respectively. The distance to the active center suggests that the amino acid at position 71 is not directly involved in substrate binding and reduction.

Apart from the position of the mutation, the nature of the amino acid exchange has to be considered. The mutation led to an exchange of a lysine residue with a
positively charged amino group by a glutamate residue with a negatively charged carboxyl group. The enzyme activity assays were performed at pH 7. The K71E exchange on the \( Lb \) AHD protein surface will influence its net charge and isoelectric point (pI), as these parameters depend on the content of ionizable groups and their pK\(_a\) values (Shaw et al. 2001). According to a protein parameter calculator (https://web.expasy.org/protparam), the K71E exchange resulted in a change of the pI from 5.44 for \( Lb \) Adh\( ^{WT} \) to 5.17 for \( Lb \) Adh\( ^{K71E} \). SDS-PAGE also suggested that the mutation K71E changed the electrostatic

Fig. 3 Representative Michaelis–Menten plots (a, c) and Lineweaver–Burk plots (b, d) for NADPH-dependent reduction of 2,5-hexanediol (a, b) and of methyl acetoacetate to (R)-methyl 3-hydroxybutyrate (c, d) by purified \( Lb \) Adh\( ^{WT} \) and \( Lb \) Adh\( ^{K71E} \). Data are mean values from three technical replicates of a single protein preparation

### Table 3 Kinetic parameters of purified \( Lb \) Adh\( ^{WT} \) and \( Lb \) Adh\( ^{K71E} \) for various substrates

| Substrate       | \( V_\text{max} \) (\( \mu \text{mol min}^{-1} \text{mg}^{-1} \)) \( Lb \) Adh\( ^{WT} \) | \( Lb \) Adh\( ^{K71E} \) | \( K_\text{M} \) (mM) \( Lb \) Adh\( ^{WT} \) | \( Lb \) Adh\( ^{K71E} \) |
|-----------------|----------------------------------|-----------------|-----------------|-----------------|
| 2,5-Hexanediol  | 148.5 ± 12.3                     | 173.3 ± 11.1    | 5.1 ± 0.6       | 4.3 ± 0.5       |
| Methyl acetoacetate | 154.2 ± 2.2                  | 221.2 ± 3.3     | 1.13 ± 0.06     | 0.67 ± 0.04     |

\(^a\) Mean values and standard deviation based on three separate protein preparations with three technical replicates per preparation

\(^b\) Mean values and standard deviation based on a single protein preparation and three technical replicates

positively charged amino group by a glutamate residue with a negatively charged carboxyl group. The enzyme activity assays were performed at pH 7. The K71E exchange on the \( Lb \) AHD protein surface will influence its net charge and isoelectric point (pI), as these parameters depend on the content of ionizable groups and their pK\(_a\) values (Shaw et al. 2001). According to a protein parameter calculator (https://web.expasy.org/protparam), the K71E exchange resulted in a change of the pI from 5.44 for \( Lb \) Adh\( ^{WT} \) to 5.17 for \( Lb \) Adh\( ^{K71E} \). SDS-PAGE also suggested that the mutation K71E changed the electrostatic

### Table 4 Analysis of \( Lb \) Adh\( ^{WT} \) and \( Lb \) Adh\( ^{K71E} \) activity for the substrates methyl acetoacetate, 2-acetylpyridine, 4-hydroxy-2-butanone, acetophenone, and 2-hexanone

| Substrate           | Substrate concentration (mM) | \( Lb \) Adh\( ^{WT} \) activity (\( \mu \text{mol min}^{-1} \text{mg}^{-1} \)) | \( Lb \) Adh\( ^{K71E} \) activity (\( \mu \text{mol min}^{-1} \text{mg}^{-1} \)) | \% increase |
|---------------------|-------------------------------|----------------------------------|----------------------------------|-------------|
| 2-Acetylpyridine    | 10                            | 104.1 ± 1.7                      | 125.5 ± 1.1                      | 21          |
| 2-Hexanone          | 10                            | 22.8 ± 0.7                       | 27.9 ± 1.1                       | 22          |
| Acetophenone        | 5                             | 29.8 ± 0.7                       | 39.5 ± 0.7                       | 33          |
| 4-Hydroxy-2-butanone| 10                            | 39.5 ± 1.3                       | 54.9 ± 4.6                       | 39          |

Mean values obtained from a single protein preparation and three technical replicates are shown
properties of the enzyme, because \( \text{LbADH}^{\text{K71E}} \) showed slower migration on the gel than \( \text{LbADH}^{\text{WT}} \) (Fig. 2d). In SDS-PAGE, proteins with a lower pI might migrate slower due to stronger negative charge repulsion with SDS (Shirai et al. 2008).

The net charge and the ionization state of individual residues affect many aspects of protein behavior including protein structure, stability, solubility, and function (Shaw et al. 2001; Pace et al. 2009). The slightly different elution profiles of \( \text{LbADH}^{\text{K71E}} \) and \( \text{LbADH}^{\text{WT}} \) in the size-exclusion chromatography (Fig. 2b) support a structural change caused by the K71E mutation. Moreover, electrostatic effects dominate hydration, denaturation, protein assembly, allostery and salt bridges, thermal stability and enzyme catalysis (Perutz 1978; Matthew 1985). Many enzyme reactions proceed via charged transition states and therefore stabilization of charges can be a major catalytic factor (Russell and Fersht 1987). In the case of \( \text{LbADH} \), Tyr155 is assumed to serve as a catalytic acid, which is deprotonated in the course of reduction and requires stabilization by the positively charged Lys159 for this purpose (Schlieben et al. 2005; Jörnvall et al. 1995). The K71E exchange might have a positive influence on enzyme catalysis by stabilizing the charged transition state. Charged residues on the surface of proteins can also generate electrical potentials that extend many angstroms out into solution, enhancing substrate association rates and catalytic rates in enzymes (Sharp and Honig 1990).
It is surprising that a single mutation on the protein surface, as is the case of the \( LbADH^{K71E} \) variant, is sufficient to increase enzyme activity. Several studies have shown that it is possible to increase protein stability by improving electrostatic interactions among charged groups on the surface of folded proteins through multiple and even single mutations (Akke and Forsen 1990; Grimsley et al. 1999; Strickler et al. 2006; Gribenko et al. 2009). The main factors affecting stability are the relative free energies of the folded (Gf) and the unfolded (Gu) states. Protein stability is defined as the difference in Gibbs free energy, \( \Delta G_{uf} \), between the wild-type and the mutated enzyme. The mutated enzyme is more stable if \( \Delta \Delta G \) is positive. For the proteins \( LbADH^{WT} \) and \( LbADH^{K71E} \) the servers SDM (Pandurangan et al. 2017) and I-Mutant 2.0 (Capriotti et al. 2005) both calculated \( \Delta G \) to be +3.51 kJ/mol. The program iPTREE-STAB (Huang et al. 2007) predicted that the mutation K71E has a stabilizing effect without giving a concrete value for \( \Delta \Delta G \). These predictions were supported by thermal shift assays revealing a slightly higher melting temperature for \( LbADH^{K71E} \) than for \( LbADH^{WT} \).

In summary, this study confirms the suitability of pSenSox for FACS-based high-throughput screening of ADH libraries to identify variants with improved catalytic properties. Although it is still unclear how the K71E exchange positively influences the \( K_M \) and \( v_{\text{max}} \) values, the improved catalytic and stability properties of the \( LbADH^{K71E} \) variant should be favorable for biotechnological applications.

**Abbreviations**

FACS: fluorescence-activated cell sorting; \( LbADH \): alcohol dehydrogenase of Lactobacillus brevis; SDS-PAGE: sodium dodecyl sulfate-polyacrylamide gel electrophoresis.

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**Authors' contributions**

YB constructed the \( LbADH \) library and performed the initial characterization of isolated clones in the BioLector after FACS screening. YB and AS performed the FACS screening experiments. LF and HVb helped to develop the FACS screening approach and to analyse the FACS data. AS constructed the plasmid pASK-IBA5plus-\( LbADH^{WT} \), carried out the purification of \( LbADH^{WT} \) and \( LbADH^{K71E} \), and performed the biochemical characterization of these proteins. HVb performed the dynamic light scattering and the thermal shift assays. LS performed activity measurements in cell extracts and with purified enzymes. AS wrote the initial version of the manuscript and MBA performed a first revision of the manuscript. MBa wrote parts of the manuscript, revised and finalized the manuscript. All authors read and approved the final manuscript.

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**Availability of data and materials**

The strains and plasmids described in this article are available from the corresponding author upon request.

**Ethics approval and consent to participate**

The article does not contain any studies with human participants or animals performed by any of the authors.

**Consent for publication**

Not applicable.

**Competing interests**

The authors declare that they have no competing interests.
