We present an experimental investigation of the probability distribution of normal contact forces, \( P(F) \), at the boundaries of static three dimensional packing of compressible granular materials. We find that the degree of deformation of individual grains plays a large role in determining the form of this distribution. For small amounts of deformation we find a small peak in \( P(F) \) below the mean force with an exponential tail for forces larger than the mean force. As the degree of deformation is increased the peak at the mean force grows in height and the slope of the exponential tail increases.

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It is known that forces within a granular material are distributed in a highly inhomogeneous manner [1]. The largest interparticle forces are arranged in a network of force chains while other particles are shielded from the external force [2]. One quantitative way of analyzing the inhomogeneities of these force networks is to measure the probability distribution, \( P(F) \), of normal forces, \( F \), between neighboring particles.

Experiments have shown that under a wide range of parameters, \( P(F) \) at the boundaries of granular packs decays exponentially for forces larger than the mean force, \( \overline{F} \), and has a small peak near the mean force (By “small” we mean that \( P(F) \) increases by less than a factor of two between its minimum near \( F = 0 \) and the peak.) [2–6]. This form of \( P(F) \) has been found to be independent of interparticle friction and the texture (geometrical ordering) of the granular pack. Based upon granular simulations and theoretical work it is expected that the form of \( P(F) \) should depend strongly on the amount of deformation of the individual grains [2–6,11], with a crossover to Gaussian behavior at high deformations. Furthermore, simulations of supercooled liquids (i.e., frictionless particles) by O’Hern et al. suggest that the exponential tail in \( P(F) \) might arise from a self-averaging of configurations with different average forces [6]. As the packing fraction is increased, corresponding to greater deformations, they find that the relative fluctuations in the average force decrease, leading to a Gaussian form of \( P(F) \). Experimentally it has been difficult to measure the force distribution of compressible materials. In 2D shear experiments Howell et al. find a transition to Gaussian behavior for deformations of the order of 2% [7]. In 3D static packings Makse et al. have reported some experimental evidence for a transition from pure exponential to Gaussian. However, their maximum deformations were only of the order of 0.4% [12] and conflict with the measurements of Blair et al. at similar deformations [12] and with the work of Lovoll et al. at very low amounts of deformation [3].

We present an experimental investigation of the probability distribution of normal forces at the boundaries of granular packs over a wide range of deformations. For average particle deformations up to approximately 30% we find a form of \( P(F) \) similar to that found in previous experiments at low deformations as in references [7–9]. For large deformations (of the order of 40%) we find that \( P(F) \) shows a much more pronounced peak around the mean force. Interestingly, we do not find Gaussian behavior for large deformations.

Rubber beads of three different hardnesses (40, 50, and 60 durometer; hereafter referred to as soft, medium, and hard respectively) with diameters 3.12 ± 0.05mm were contained within an acrylic cylinder of inner diameter 140mm. Amorphous packings approximately 72mm in height were bounded on the top and bottom by close fitting acrylic disks. The packs of rubber beads were constructed with one layer of glass beads at the bottom surface in a crystalline arrangement. Rubber beads were added on top of the glass layer slowly so as to not disturb the underlying glass particles. The normal forces of the individual glass beads at the bottom surface were measured using the carbon paper method [7–9]. In this way the layer of glass beads acted as an array of force transducers which could be easily calibrated.

The experiments were performed by applying a force of between 2500N and 7000N to the top piston of the cell with a hydraulic press. The normal forces between individual glass beads in the bottom layer and the bottom piston were measured by placing carbon paper and white paper between the pack and the bottom piston. The size and intensity of the mark left on the white paper depended on the magnitude of the normal force on the corresponding glass bead.

Following each experiment the white paper was carefully removed and digitized with a flat bed scanner. The images were then processed using image analysis software to find the area and intensity of each mark. The intensities of the marks were converted to the force on the corresponding bead using a fourth order polynomial interpolation of calibration data as explained in reference.
An appropriate number was added to the lowest bin to account for beads with forces too small to leave a resolvable mark. Since the bottom layer was crystalline, the total number of contacts was known and agreed well with the number of observed contacts at high applied forces. All forces for a given experimental run were normalized to the average force for that run and the resulting probability distribution, \( P(f) \), of normalized forces, \( f = F/F_0 \), was averaged over 4 to 11 independent experimental runs. Each run provided approximately 1500 imprints. This results in a noise floor of approximately 0.002 to 0.003 in \( P(f) \) shown below.

The amount of deformations of individual grains was estimated by measuring the deformation of individual grains in response to a known compressional force. The percent change in size along the direction of the applied force was recorded as a function of applied force for the three different hardinesses of rubber beads and for the glass beads. For the data shown below, the average degree of deformation is listed. This was obtained by measuring the compression of the appropriate bead type in response to an applied force equal to the average force of the corresponding distribution.

In order to compare our results with the earlier work of Mueth et al. and Blair et al. we examined amorphous packings of smooth spherical soda lime glass beads of diameter 3.06 ± 0.04mm. Figure 1a shows the probability distribution of normal forces, \( P(f) \), at the bottom boundary averaged over four experimental runs with an average force of 3.0N per bead, corresponding to a deformation of less than 2%. We find an exponential decay for large forces and a small peak in the distribution near the mean force, consistent with previous experimental results [7–9].

Experiments were next done with amorphous packs of rubber beads. Figures 1b,c, and d show the probability distributions of normal forces at the bottom boundary for three different hardinesses of rubber beads with approximately the same average force. The hard and medium rubber packings show a distribution of forces below the mean force similar to that of the glass beads, and exhibit an exponential decay for forces larger than the mean force. The shape of the distribution did not change significantly, however the slopes of \(-1.6\) and \(-1.9\) respectively are somewhat larger than the slope of \(-1.1\) for the glass bead packings. The soft rubber bead packings, which had a larger amount of deformation, show a significantly more pronounced peak and a steeper decay. The region near the peak remains exponential with a slope of \(-2.8\), while above \( f = 2 \) the distribution departs from exponential behavior. Table 1 shows the exponential decay constants for \( P(f) \) at large forces and the size of the peaks as characterized by the maximum height of the peak divided by the minimum value of a smooth fit to the distribution between \( f = 0.1 \) and \( f = 0.7 \).

Note that changes in the calculated peak height are a good indicator for changes in the overall shape of \( P(f) \). From Table 1 we see that significant changes in

![FIG. 1.](image-url)
To check this trend more directly, we performed the same experiments for a single type of bead (soft rubber) with varying amounts of pressure as shown in figure 2. As before, the slope of $P(f)$ remains essentially unchanged (the peak height does not exceed a value of 2) until the average degree of deformation exceeds roughly 30%. Beyond this amount of deformation, the peak size increases sharply and $P(f)$ evolves into a much more symmetric form (Figure 2c, d). Remarkably this evolution in the shape of $P(f)$ does not seem to be connected with a change to Gaussian behavior. Near the peak, the distribution is well fit to an exponential decay (see fitted lines in figures 1 and 2); at larger forces ($f > 2$) the decay is actually slower than exponential and shows the opposite trend to what would be expected if the distribution was to revert to a Gaussian profile at large deformations.

An intriguing question is to what extent the force distribution of the highly compressed rubber packings resembles that of a homogeneous block of rubber. The inset of figure 2d compares data from the main panel to a fit to data from a control experiment performed on a block of rubber on top of a single layer of glass beads. The width of this fitted distribution is due to the resolution of the carbon paper technique. Note that at large deformations the force distribution from a pack of rubber beads does not resemble that of a rubber block, and in particular the distribution of forces from a pack of rubber beads is significantly broader than that of a rubber block. Because of the limitations of the carbon paper technique we are unable to rule out any residual influence of the single layer of glass beads on the final shape of $P(f)$. However, regardless of the effect on the exact form of the probabil-

### Table I. Exponential decay constants for $P(f)$ at large forces and Peak Size as explained in the text for various types of beads at various levels of forcing and deformation.

| Bead Type     | $f$ (N) | Deformation (%) | Slope  | Peak Size |
|---------------|---------|-----------------|--------|-----------|
| Glass         | 3.0     | < 2             | -1.1   | 1.9       |
| Hard Rubber   | 2.4     | 17              | -1.6   | 1.8       |
| Medium Rubber | 2.4     | 27              | -1.9   | 2.0       |
| Soft Rubber   | 3.0     | 37              | -2.8   | 6.0       |
| Soft Rubber   | 1.6     | 25              | -2.4   | 1.8       |
| Soft Rubber   | 2.0     | 30              | -2.6   | 2.0       |
| Soft Rubber   | 3.0     | 37              | -2.8   | 6.0       |
| Soft Rubber   | 4.4     | 45              | -3.8   | 29        |

FIG. 2. $P(f)$ with varying applied force. Probability distributions of normal forces at the bottom boundary of amorphous packings of soft rubber beads. Each plot represents an average over 7 to 9 experimental runs. Part c is equivalent to figure 2d. The error bars represent statistical variations among experimental runs. The solid lines are fit to exponentials over the large force region. The inset of d compares the data to the Gaussian form obtained from a fit to $P(f)$ of a control experiment taken with a block of rubber on top of a single layer of glass beads.
ity distribution, any observed changes in this distribution as the type of rubber bead is changed or as the amount of deformation is increased must be connected to properties of the rubber packing itself.

We find that the degree of deformation of individual particles does play a large role in determining the form of the probability distribution of forces within a granular pack. When the degree of deformation is small, either with hard particles or with soft particles under a small force, we find that $P(f)$ has an exponential decay for forces larger than the mean force and a small peak near the mean force, consistent with previous experimental investigations [6–11]. As the amount of deformation increases beyond approximately 30% the peak near the mean force grows more pronounced. This peaking behavior is in agreement with simulations, although at higher deformations than would have been expected [11–15].

For forces larger than the mean force, we do not see a Gaussian decay. The distribution continues to decay exponentially (or possibly even slower) at large forces. If the single layer of glass beads at the bottom surface does not alter the shape of the distribution then this dependence is contrary to available simulation results and is as yet unexplained.

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