**Toward Reproducible Enzyme Modeling with Isothermal Titration Calorimetry**

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**ABSTRACT:** To apply enzymes in technical processes, a detailed understanding of the molecular mechanisms is required. Kinetic and thermodynamic parameters of enzyme catalysis are crucial to plan, model, and implement biocatalytic processes more efficiently. While the kinetic parameters, $K_m$ and $k_{cat}$, are often accessible by optical methods, the determination of thermodynamic parameters requires more sophisticated methods. Isothermal titration calorimetry (ITC) allows the label-free and highly sensitive analysis of kinetic and thermodynamic parameters of individual steps in the catalytic cycle of an enzyme reaction. However, since ITC is susceptible to interferences due to denaturation or agglomeration of the enzymes, the homogeneity of the enzyme sample must always be considered, and this can be accomplished by means of dynamic light scattering (DLS) analysis. We here report on the use of an ITC-dependent work flow to determine both the kinetic and the thermodynamic data for a cofactor-dependent enzyme. Using a standardized approach with the implementation of sample quality control by DLS, we obtain high-quality data suitable for the advanced modeling of the enzyme reaction mechanism. Specifically, we investigated stereoselective reactions catalyzed by the NADPH-dependent ketoreductase Gre2p under different reaction conditions. The results revealed that this enzyme operates with an ordered sequential mechanism and is a member of the Glucose-6-Phosphate Dehydrogenase (G6PDH) family. From the obtained data, we determined the kinetic and thermodynamic parameters of the enzyme gre2p and found the enzyme to be a (S)-stereoselective ketoreductase. Our work highlights the utility for combined binding and kinetic studies for such complex multifunctional enzymes.

**KEYWORDS:** (S)-stereoselective ketoreductase, kinetic model, FAIR/F.A.I.R., reproducibility, quality control, dynamic light scattering, UV−vis spectrophotometry

**INTRODUCTION**

Enzymes are widely used biocatalysts that have excellent chemoselectivity, regioselectivity, and enantioselectivity that exceeds those of many chemical catalysts. A profound understanding of the reaction mechanism of an enzyme and how it is influenced by process conditions is essential for the successful implementation of a biocatalytic process. To elucidate mechanistic principles, the kinetics of enzymes can often be conveniently studied using UV−vis spectrophotometry or fluorescence-based assays in high-throughput formats, such as multwell plates. However, this approach requires optically detectable cofactors, substrates, or products to track their consumption or production, and it may also be limited by the lower or upper detection limit of the analyte. Furthermore, this methodology is not suitable for measuring thermodynamic binding parameters, although these can be crucial for understanding reaction mechanisms. To overcome these limitations and to obtain in-depth insights into the biomolecular interactions and kinetic parameters of enzyme reactions, isothermal titration calorimetry (ITC) can be used. In the most general definition, ITC measures heat discharge or heat consumption along a biomolecular reaction or interaction. ITC is a highly sensitive, label-free analysis method that is being developed for more than 2 decades as a powerful tool to measure the thermodynamic parameters of biomolecular interactions (binding parameters, $K_d$, $\Delta H_{binding}$, $\Delta G^\circ$, $-\Delta S$, and the stoichiometry of binding) and has recently gained acceptance to measure the parameters of enzyme kinetics (kinetic parameters, $K_m$ and $k_{cat}$).

Three types of ITC experiments, traditional binding experiments (ITC-BIND), experiments using the multiple-injection method (ITC-MIM), and experiments using the single-injection method (ITC-SIM), are usually applied to measure the heat generated by binding interactions or by the enzymatic reaction itself. In the traditional binding experiment, a ligand is titrated to the enzyme. The resulting titration peaks are then integrated to calculate the enthalpy of binding ($\Delta H_{binding}$) and fit the dissociation constant ($K_d$). From the measured enthalpy of binding and Gibbs free energy ($\Delta G^\circ$),...
data. Therefore, it has been established to ideally perform ITC experiments and turnover number, respectively, leads to an increase in data quality to enable robust modeling. In a variation of this experiment, the substrate is titrated to the enzyme to establish a stepwise increase in substrate concentrations, mimicking the classical enzyme kinetic experiment. At each titration step, the heat produced or absorbed by the reaction causes a stable shift of the signal, resulting in descending or ascending steps for exothermic or endothermic reactions, respectively. This shift is directly proportional to the rate of the reaction, thereby enabling the calculation of $K_{\text{m}}$. However, the reaction enthalpy ($\Delta H_{\text{reaction}}$) and the turnover number $k_{\text{cat}}$ can only be determined using ITC-SIM experiments. Therefore, the substrate is titrated to a higher concentration of the enzyme than that in the ITC-MIM experiment. This approach results in the signal returning to the baseline, and the resulting peak is integrated to yield $\Delta H_{\text{reaction}}^\circ$. In a variation of this experiment, the “recurrent single-injection experiment” (ITC-rSIM), $^{11}$ insights on product inhibition or activation can be gained. In summary, ITC kinetic experiments can be used to determine the Michaelis–Menten constant, $K_{\text{m}}$, and turnover number, $k_{\text{cat}}$, based on the appropriate kinetic model. However, the acquisition of high-quality, reproducible data is a mandatory prerequisite to achieve robust modeling.

Any model is only as good as the data it is based on, and it seems trivial that the most important criterion for “good data” is that it can be reproduced. However, although reproducibility of enzyme kinetic data is of such paramount importance for biocatalysis, it is inherently challenged by several factors, such as missing parameters of the experimental procedures, measurement artifacts, and bad experimental setup. $^{13-20}$ Hence, overcoming the current “reproducibility crisis” $^{21}$ will require the application of recommendations and guidelines for quality control. One important quality criterion for enzyme catalysis is the purity and “the homogeneity of an enzyme sample” (HES). $^{20}$ While the purity of the sample is usually stable over the course of experiments, HES can change and lead to measurement artifacts which can be detrimental for highly sensitive methods such as ITC. HES can quickly be determined using dynamic light scattering (DLS) analysis. $^{22}$ Furthermore, process parameters such as the reaction buffer and its precise electrolyte composition are known to affect enzyme activity. $^{23}$ Especially in ITC experiments, the choice of a suitable buffer with low ionization enthalpy is crucial to improve the quality of the ITC experiment and the resulting data. $^{6,24}$ Therefore, it has been established to ideally perform ITC experiments in different buffers in order to obtain buffer-independent data. $^{25}$ Overall, the goal of reproducible experiments must be to provide a solid data foundation for robust modeling, ultimately enabling the effective application of database techniques, such as machine learning. Furthermore, as discussed above, the entire modeling process must be reproducible. To achieve this, standard operating procedures (SOPs), open and F.A.I.R. (findable, accessible, interoperable, and reusable) data analysis, and modeling workflows are critical.

To overcome the above-mentioned limitations, we report here a methodological approach (Figure 1) to identify and implement relevant parameters that can improve the mechanistic understanding of enzymes and be used to acquire reproducible data for enzyme reaction modeling. To improve data quality and enable mechanism-based modeling in silico, DLS and ITC were implemented for quality control and mechanistic insights into the traditional enzyme kinetic workflow (Figure 1). To experimentally validate the performance of our proposed standardized workflow, we selected the NADPH-dependent ketoreductase Gre2p as a challenging model system with multiple reaction components. Thus, we sought to address the challenge of investigating for the first time a complex multistep mechanism using a combined ITC-based binding and kinetic approach in conjunction with DLS. We found that our approach provides a complete picture of the binding and kinetic parameters relevant for enzyme catalysis. The usefulness of this approach was further demonstrated by the analysis of reactions under different buffer conditions, thus determining the previously incompletely understood mechanism of Gre2p. To enable reproducibility, we document our work by reporting SOPs using programming workflows and storing all data in a FAIR repository https://doi.org/10.15490/fairdomb1.1.investigation.464.1. Unlike a “traditional” materials and methods section, the use of SOPs allows version control of procedures and links specific raw data to a specific protocol, facilitating direct traceability of data. In addition, an SOP serves to directly provide step by step instructions for implementation in the laboratory.

**RESULTS AND DISCUSSION**

Introducing Gre2p. Many industrially relevant enzymes use cofactors, such as NADPH or FAD, $^{26-28}$ and thus may form trimolecular complexes. We chose the NADPH-dependent redox enzyme Gre2p as a challenging, model system with multiple reaction components to experimentally investigate the performance of our proposed workflow (Figure 1). The ketoreductase Gre2p [Genes de respuesta a estres (stress-response gene), EC 1.1.1.283] has been previously used in the asymmetric synthesis of chiral alcohols with excellent enantioselectivities. $^{29,30}$ Based on the available crystal structures, 4PVD and 4PVC, and computational docking experiments, an induced fit mechanism has been proposed for...
NADPH binding. Beyond that, little is known about the detailed mechanism of this enzyme despite its application in relevant areas of biocatalysis. Kinetic parameters have been published for hexane-2,5-dione, hexane-(2S,5S)-dione and for a variant of Gre2p for nitrononane-2,8-dione (NDK, Table S1). In this work, we chose the NDK reaction (Figure 2) because it involves multiple reaction components [NADPH, NDK, NADP+, or (2S,5S)-anti hydroxyketone, and HK] that may affect the reaction as they accumulate. The reaction can continue to the chiral diol, albeit much slower than the reaction to HK (Figure S1). Multisubstrate enzyme mechanisms are difficult to study with conventional techniques. Elucidating such mechanisms requires the determination of the binding order of the substrates36 and the determination of inhibition modes by the substrate. Therefore, the use of ITC seemed worthwhile to gain mechanistic insights and to elicit the robustness of our approach.

We have used purified, heterologously expressed, hexahistidine-tagged Gre2p from Saccharomyces cerevisiae (sequence ID AJ771311.1, without the added his-tag) (Figure S2). The sequence of this Gre2p is identical to the Gre2p described by Müller et al. 29 but differs from the Gre2p in the crystal structures 4PVD and 4PVC by six surface residues. Gre2p is dimeric in crystal structures due to crystal packing but is reported to be monomeric in solution.29,31,39 Assuming a monomeric Gre2p and a molecular weight of 39,040 Da, this would correspond to a hydrodynamic radius of almost 3 nm.40 All DLS measurements revealed that our purified, His-tagged Gre2p has a hydrodynamic radius of approximately 6 nm and polydispersity (exemplified in Figure S3). However, because DLS is a low-resolution analytical method and cannot distinguish molecules of a narrow size distribution, the observed polydispersity suggests that Gre2p is not present as a dimer but is contaminated by minor agglomeration. In the following, we employed DLS to routinely monitor the quality of the sample by determining the HES in order to investigate whether experimental processes have an impact on enzyme agglomeration.

**Spectrophotometrically Determined Kinetic Parameters.** To set a starting point for our study, the activity of the recombinant Gre2p was determined spectrophotometrically by measuring the change in NADPH absorbance at 340 nm during the conversion of hexane-2,5-dione and NDK (Table 1). For hexane-2,5-dione (Table 1 and Figure S4a), we obtained values that were in good agreement with previously published data (Table S1). However, we found that our data were best represented by a substrate inhibition model (eq 2 and Figure S4b), which resulted in higher $K_m$ and $k_{cat}$ values as compared to values obtained with the classical Michaelis–Menten model (Table 1). Because the Michaelis–Menten model does not take into account the inhibitory effect of the substrate, the obtained parameters are lower than the real ones. This leads to about twofold underestimation of observed $K_m$ reported in Table 1, and it emphasizes the need to report the actual raw data to judge whether the correct model was used to fit the data (Figure S4). For NDK, no substrate inhibition could be observed spectrophotometrically (Figure S4c and Table 1). It should be noted that these classical spectrophotometric assays can quickly be NADPH-limited due to the upper detection limit of NADPH at 0.3–0.5 mM. If $K_m(NADPH)$ is in the same range as $K_m$ (Table 1), these NADPH concentrations are too low to saturate Gre2p with NADPH, and the kinetic parameters thus measured can only serve as rough estimates. Knowledge of the $K_m$ of the NADPH cofactor would help to solve this issue and would shed further light on the reaction mechanism of Gre2p. Also, the apparent absence of substrate inhibition in the NDK reaction calls for further analyses. Thus, the previous experiments clearly show gaps in knowledge that can be filled with ITC.

**Binding of Reaction Components to Gre2p.** Since the results from the above-mentioned spectrophotometric experiments called for additional investigations on the binding parameters of the substrate and cofactor, ITC-BIND experiments were performed, where the substrate or cofactor was titrated to Gre2p to determine $K_d$, $\Delta H_{binding}$, $\Delta G^{\circ}$, $\Delta S$, and the stoichiometry of binding. These experiments can also shed light on the reaction mechanism by determining the binding order of the substrates. In an ordered, sequential mechanism, only one substrate will bind to the free enzyme, while in a random sequential mechanism, both substrates will bind to the free enzyme, thus allowing the distinction of these mechanisms.

| method          | substrate          | model                     | $K_m$ (mM) | $k_{cat}$ (s⁻¹) | $K_i$ (mM) |
|-----------------|--------------------|--------------------------|------------|-----------------|------------|
| UV–vis          | hexane-2,5-dione   | Michaelis–Menten, eq 1   | 1.4 ± 0.6  | 4.1 ± 0.5       | not applicable |
| UV–vis          | hexane-2,5-dione   | substrate inhibition, eq 2 | 2.5 ± 1.0  | 5.4 ± 0.7       | 99 ± 8     |
| UV–vis          | NDK                | Michaelis–Menten, eq 1   | 2.4 ± 0.6  | 1.8 ± 0.1       | not applicable |
| ITC-MIM         | NDK                | Michaelis–Menten, eq 1   | 0.7 ± 0.2  | 2.7 ± 0.8       | not applicable |
| ITC-MIM         | NDK                | substrate inhibition, eq 2 | 1.4 ± 0.1  | 3.6 ± 0.9       | $10^5K_m$ |

“See Figures S4 and S5 for the plotted raw data. Details on the ITC measurements are given in the section "Determination of the Kinetic Parameters with ITC". $V_{max}$ was converted to turnover numbers ($k_{cat}$), assuming a molecular weight for Gre2p of 39 kDa (eq S1). Fixed during fitting based on the estimation of $K_i$ from the ITC-BIND experiments.
ITC-BIND experiments with NADPH (Figure 3) measured $K_d,_{\text{NADPH}}$ in the lower micromolar range (Table 2). This is an almost 1000-fold difference compared to the spectrophotometrically determined $K_m$ in the low millimolar range (Table 1), indicating a “van Slyke–Cullen behavior” of the enzyme. Unlike Michaelis and Menten, with their rapid equilibrium approximation ($k_{eq}$ is much larger than $k_{cat}$), van Slyke and Cullen assumed that product formation occurs much more rapidly than substrate dissociation ($k_{cat}$ is much larger than $k_{eq}$). This is of relevance since it is known that NADPH often binds much more strongly to enzymes with the same EC number as Gre2p (EC 1.1.1.283). ITC-BIND experiments further elucidated that the binding of NADPH to Gre2p is dominated by enthalpy, indicating that favorable hydrogen and/or van der Waals bonding drives the binding process (Table 2). The fact that entropy plays an unfavorable role in NADPH binding could suggest that an energetically unfavorable conformational change has to occur to allow NADPH binding. Such an interpretation is supported by previously reported crystal structures that reveal a conformational change induced by NADPH binding. Finally, the stoichiometry of binding is another binding parameter routinely obtained with ITC-BIND experiments. The stoichiometry of binding for NADPH, as determined from the inflection point of the binding curve, indicated that one molecule of NADPH binds to one active site of Gre2p (0.9 ± 0.2, Figure 3). This was to be expected from the fact that Gre2p is monomeric in solution and contains one active site per monomer. In contrast, the binding of NDK to Gre2p was not detectable by ITC (Figure S5). Due to the solubility limitations of NDK in the buffer, a maximum concentration of 100 mM NDK could be used for titrations. We therefore estimate that the binding of NDK to Gre2p is at least 10 times weaker than the spectrophotometrically determined $K_m$ would imply (Table 1). Therefore, the binding of NDK to Gre2p without NADPH bound ($K_{d,\text{NDK},\text{Gre2p}_{\text{apo}}}$) is at least 10 times less favorable than the binding of NDK to Gre2p with NADPH bound ($K_{d,\text{NDK},\text{Gre2p}_{\text{holo}}}$). These data consistently show that Gre2p operates via an ordered, sequential mechanism in which NADPH binds first, resulting in Gre2p$_{\text{holo}}$, and that only Gre2p$_{\text{holo}}$ can then bind NDK (Figure 4). Indeed, previously reported crystal structures that show a conformational change due to the induced fit NADPH binding are also supportive of this mechanism since they indicate that indeed two distinct structural conformations of Gre2p exist (Gre2p$_{\text{apo}}$ and Gre2p$_{\text{holo}}$).

The binding parameters of the products NADP$^+$ and NDK were also determined by ITC-BIND experiments. The binding of NADP$^+$ was almost 10 times weaker than the binding of NADPH (Table 2 and Figure S6). Compared to NADPH, the Gibbs free energy ($\Delta G_{\text{NADP}^+}$) was less favorable (less negative), with less favorable enthalpy contribution ($\Delta H_{\text{NADP}^+}$) and comparable entropy contribution ($-\Delta S_{\text{NADP}^+}$, Table 2).
suggests that the binding of NADP⁺ to Gre2p is driven by favorable hydrogen and van der Waals bonding, similar to the binding of NADPH. It has to be noted, however, that due to the weak binding, the fit of NADP⁺ binding is of low quality as the data result in a c-value close to 1.0 (Table S2). The c-value (eq S246) depends on the binding affinity, the number of binding sites, and the protein concentration, and it should be in the range of 1–1000 to ensure appropriate sample concentration in the ITC-BIND experiment.⁴⁷ Although the low c-value and the corresponding K_{L,NADP} could have a considerable error, no further experimental clarification could be performed since unattainably high enzyme concentrations would have to be used to obtain data with a potentially higher c-value. Also, attempts to substantially improve the c-value by fixing the stoichiometry⁴⁸ led only to marginal changes with c-values in the same order of magnitude. The binding of HK to Gre2p was very weak and could only be estimated to be at least as weak as the binding of NDK (Figure S7). The order of unbinding of HK and NADP⁺ cannot be determined experimentally and would necessitate computational approaches, such as molecular modeling.

**Determination of the Kinetic Parameters Using ITC.** With our experimentally obtained details on the binding parameters of all reaction components, we then investigated the kinetics of Gre2p with ITC-MIM and ITC-rSIM experiments to determine accurate kinetic parameters and further elucidate the reaction mechanism. The ITC-MIM experiments were initially fitted using a standard Michaelis–Menten model to determine the kinetic parameters (K_m and k_{cat}) (Table 1 and Figure 5a). We found that K_m was more than threefold lower than the value obtained from spectrophotometric measurements, whereas k_{cat} increased slightly (Table 1). However, K_m for NDK depends on the concentration of NADPH used and is not meaningful unless the enzyme is saturated with NADPH. This saturation cannot be achieved in the spectrophotometric experiments; therefore, meaningful values from enzyme kinetics can only be obtained with ITC. However, the reaction rate decreased unexpectedly in the ITC-MIM experiments (Figure 5b). In such an ITC-MIM experiment, the substrate concentration inside the cell increases with each subsequent titration step, and thus, high substrate concentrations are reached in the late phases of the experiment. Three different hypotheses could explain the observed decrease in the reaction rate. First, measurement artifacts in the ITC-MIM experiment, second, enzyme inactivation toward the end of the ITC experiment, and third, product or substrate inhibition may occur. Product inhibition would be caused by the product accumulating due to the enzymatic reaction, while substrate inhibition would be the result of the substrate accumulating at higher concentrations with the increasing number of ITC titration steps.

We initially looked into possible measurement artifacts in ITC-MIM experiments. Specifically, we tested the order in which substrates are titrated to Gre2p, the enzyme concentration, and the stirring speed.¹¹ˣ⁹ While we could clarify that the order of reagent injection can lead to artifacts (Figure S8), the procedure specified in the SOP (NDK is titrated to a mixture of NADPH and Gre2p) does not show such artifacts (Figure 5a). Another artifact that is known to be caused by a too high enzyme concentration can lead to “steps sloping toward the baseline”.¹¹ Although we could specifically induce this artifact, it is a systematic error that cannot explain the observed phenomenon of the decrease in the reaction rate at the end of the reaction (Figure S9). Finally, mechanical stress due to stirring in the ITC-MIM experiment could lead to enzyme agglomeration and inactivation, which would become more significant in the late stages of the experiment. ITC experiments carried out with identical samples in two individual instruments at different stirring speeds indicated that the slower stirring speed led to noisier and lower quality data (Figures S10 and S11) as compared to the faster stirring speed (Figures S8, S9, and S12). It should be noted that the enzyme concentration in ITC experiments is diluted with each titration, resulting in a changed enzyme concentration. This effect was taken into account for the calculation of the k_{cat} values. More details on all possible artifacts and our tests can

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**Figure 5.** Kinetics for Gre2p from ITC-MIM experiments indicates that the classical Michaelis–Menten model (eq 1) does not represent the data well and that data are best fitted using a substrate inhibition model (eq 2). Three replicates in blue, orange, and green are shown, fitted with different kinetic models in (b,c). (a) Representative data of the raw heat of the titrations of NDK to a solution of NADPH and Gre2p in the cell (blue line), from which isotherms are integrated (inset, dots) and K_m is fitted using the standard Michaelis–Menten model (inset, lines, eq 1). The control reaction (titrating buffer to Gre2p and NADPH in the cell, black) shows that the baseline is stable compared to the heat produced in the reaction, leading to descending steps (blue). Note that the time on the x-axis in (a) is proportional to the substrate concentration on the x-axis in the inset and in (b,c) because subsequent injections every 180 s lead to a stepwise increase in the substrate concentration. (b) Integrated isotherms (dots) and fits for K_m and k_{cat} (lines). Note that the standard Michaelis–Menten model does not represent the data well. (c) Integrated isotherms (dots) and fits for K_m and k_{cat} (lines) using a substrate inhibition model (eq 2, details in the main text). For (b,c), the maximal reaction rate, k_{cat} was calculated using ΔH_{reaction} obtained from ITC-rSIM experiments (Table S4 and Figure S20) and varies between replicates (Table 1). Kinetic parameters resulting from these models are summarized in Table 1. Note that the difference in kinetic parameters measured by ITC and spectrophotometry indicates that NADPH is indeed limiting in spectrophotometric assays (Table 1).
Figure 6. Reaction buffer impacts kinetic and binding parameters. An overview of these parameters as a function of the ionic strength of the buffer (KPi, PBS, or HEPES, represented as red, blue, and green, respectively). Binding parameters for NADPH and NADP⁺ are shown as circle and square, respectively. (a) Dissociation constants $K_d$, (b) Gibbs free energy of binding $\Delta G°$, (c) enthalpy contribution to binding, $\Delta H$, (d) entropy contribution to binding, $-T\Delta S$, (e) Michaelis constant $K_m$, and (f) turnover number $k_{cat}$. See the Supporting Information for raw data for the binding of NADPH and NADP⁺ in PBS buffer (Figures S23 and S24) and in HEPES buffer (Figures S25 and S26), respectively. The Supporting Information also contains the raw kinetic data for the reaction in PBS buffer (Figure S27) and in HEPES buffer (Figure S28). Note that $K_d$ values for NADPH and NADP⁺ binding and associated entropy values are almost identical in some cases, thus leading to overlapping data points in (a) for HEPES buffer (green) and (d) for KP buffer (red). See Table S5 for all values.

Enzyme inactivation in the ITC was tested by performing DLS and activity measurements before and after mock ITC experiments and stirring or shaking in Eppendorf tubes (Figure S13). In these mock experiments, only buffer was titrated to Gre2p. Likewise, no reaction components were present in any of the other experiments to determine the HES of Gre2p described below. As discussed above (Figure S3), DLS data showed that Gre2p was already heterogeneous prior to any treatment and even directly after the first freeze/thaw cycle, as indicated by the high $Z$-averages and polydispersity indices (Figure S13). Samples after treatments showed that the $Z$-average increased by up to 2 orders of magnitude compared to the sample before treatment (Figure S13a). Accordingly, the polydispersity index value also increased after treatments, although less pronounced (Figure S13b). HES was severely decreased by the mock ITC experiments and even by stirring in Eppendorf tubes but much less severely during mere shaking in Eppendorf tubes. Hence, intensive stirring caused the deterioration of HES in the ITC, presumably by the induction of agglomeration of the enzyme due to mechanical sheer forces.

As a possible means to reduce the agglomeration of proteins, we tested ITC measurements in the presence of the nonionic detergent Tween 20 (Tween), a widely used additive to prevent nonspecific protein binding and aggregation. Indeed, the presence of Tween resulted in a more homogeneous enzyme sample as compared to the sample in the absence of Tween after different treatments (Figure S13a,b). Unfortunately, however, Tween also led to the loss of more than 50% of the activity (Figure S13c). Analogous experiments with bovine serum albumin (BSA) showed that the addition of this protein did not stabilize the HES of Gre2p (Figures S14a,b and S15a–d). An additional investigation of the “tween-phenomenon” by ITC indicated that Tween had a detrimental effect on the binding of NADPH to Gre2p, leading to a threefold increase in $K_d$ (Table S3 and Figure S16). Furthermore, we established by ITC-MIM experiments that $K_m$ increased and $k_{cat}$ decreased in the presence of 0.1% Tween (Table S3 and Figure S17) as compared to the parameters obtained in the absence of Tween. Given the adverse effect of Tween on Gre2p’s kinetic and thermodynamic parameters, we did not proceed with Tween in the buffer.

We then tested whether the observed decrease in HES is linked to the changes in Gre2p activity. Using spectrophotometry, we analyzed the activity of Gre2p after different treatment steps, that is, the initial freeze/thaw cycle, the mock ITC experiment, a 1 h incubation at room temperature, or a 5 h incubation on ice (Figure S18). After these treatments, substrates were added and the activity was immediately determined by monitoring the NADPH absorbance. We found a 25% loss of activity after the mock ITC experiments (Figure S18). A comparable activity loss (29%) was also measured after storing Gre2p at room temperature (Figure S18). The results of the Selwyn test revealed that the loss of activity was neither due to product inhibition nor substrate inhibition (Figure S19) rather...
than thermal inactivation are the reasons for the observed reduction in activity at later reaction stages. This hypothesis was supported by ITC-rSIM experiments, which indicated that very weak to no enzyme inactivation occurred in the ITC (Figure S20). More details can be found in the Supporting Information sections “Specific Activity and Selwyn Test” and “Recurrent Single-Injection Experiments”.

While the distinction between enzyme inactivation and product inhibition is notoriously difficult with a Selwyn test, it can be achieved with ITC-rSIM experiments. If the injection depth of the peaks and $\Delta H_{\text{reaction}}$ of all recurrent injections are identical, no product inhibition is present, whereas enzyme inactivation leads to broader peaks in ITC-rSIM experiments. Analysis of the ITC-rSIM data showed that peaks of both injections had identical depth and width in both injections (Figure S20 and Table S4), thus indicating that product inhibition did not occur. Furthermore, fitting ITC-MIM data with a model assuming competitive product inhibition (eq S3) and using $K_i^{\text{NADP}^+}$ (from Table 2) as $K_i$ did not improve the quality of the fit, thus contradicting the possibility of product inhibition (Figure S21).

After we could exclude all these possibilities, an investigation of the substrate inhibition remained, which had previously been observed in photometric assays for Gre2p conversion of hexane-2,5-dione (Figure S4b) but not for NDK (Figure S4c). The same kinetic model for substrate inhibition (eq 2) was used, and this model led to a very good fit of the ITC-kinetic data (Figure 5c) with the estimated $K_i = K_{i,\text{NDK}} = 10^9K_m$ (Table1). Therefore, our experiments so far showed that Gre2p uses an ordered, sequential mechanism for the reaction with NDK (Figure 4) and that substrate inhibition must be included for reactions with NDK and hexane-2,5-dione to model the kinetic data of Gre2p (eq 2 and Figure 5). Of note, these insights would not have been possible using only spectrophotometric assays but indeed required the combination of ITC binding and kinetic experiments with the supporting characterization of the HES by DLS.

**Impact of Process Parameters on the Enzyme Mechanism.** All experiments so far were performed in one reaction buffer (KP, buffer, 100 mM, pH 7.5). However, the reaction buffer is a generally important process parameter for biocatalytic applications since the buffer’s electrolyte composition can markedly affect enzyme activity,25,31 a fact that is also revealed by the buffer influence on the results of ITC experiments.25,24 Therefore, we investigated whether we could characterize the influence of the reaction buffer on enzyme kinetics with our work flow. To this end, the whole series of the above-discussed DLS and ITC experiments was conducted in two additional buffers, phosphate-buffered saline (PBS) (1X PBS, pH 7.5) and N-(2-hydroxyethyl)piperazine-N’-ethanesulfonic acid (HEPES) (100 mM, pH 7.5). The buffers were chosen for their low enthalpy of ionization, an important criterion for ITC experiments, and for their buffer capacity at pH 7.5. In addition, PBS and KP, buffers contain a different cation (Na$^+$ vs K$^+$) and have different ionic strengths, so first impressions of the effect of electrolytes on enzyme activity can be obtained.

DLS experiments indicated that the homogeneity of Gre2p was comparable in all buffers tested (Figure S22). The results of the ITC experiments, carried out following the previously set SOPs, are summarized in Figure 6 and Tables S5 and S6.

Comparison of the binding parameters for NADPH and NADP$^+$ in KP, PBS, and HEPES buffers obtained by ITC-BIND experiments indicated that $K_i$ for NADPH was 10 times lower than that for NADP$^+$ in KP, and PBS buffers (Figure 6a).

Interestingly, contributions to Gibbs free energy ($\Delta G^\circ$) from enthalpy ($\Delta H$, Figure 6c) and entropy ($-T\Delta S$, Figure 6d) varied substantially for NADPH and NADP$^+$ in these buffers. In HEPES and PBS buffers, the enthalpic term dominated NADPH binding (Figure 6c), whereas the entropic term dominated NADP$^+$ binding (Figure 6d). The difference in enthalpy and entropy contribution between NADPH and NADP$^+$ binding was most pronounced in PBS buffer (Figure 6e,d). It should be noted, however, that due to the weak binding, the fit of NADP$^+$ binding in PBS buffer was of low quality, resulting in a c-value below 1.0 (eq S2 and Table S2). Altogether, the striking differences in the binding affinity of NADPH and NADP$^+$ reflected a strong dependence on the buffer composition and thus raised the question of whether and how kinetic parameters would be affected.

To test whether the observed buffer-dependent differences in binding behavior led to a change in kinetic parameters, ITC-MIM and ITC-rSIM experiments were performed and the resulting data were again fitted with the substrate inhibition model (eq 2 and Figures S27 and S28). The obtained $K_i$ and $k_{cat}$ values were highest in PBS buffer (Figure 6e,f, respectively, and Table S6). ITC-rSIM experiments showed that product inhibition occurs in PBS buffer but not in KP, and HEPES buffers (Figure S20 and Table S4). Therefore, these experiments provided conclusive evidence that the buffer can change the mode of inhibition of Gre2p from substrate to product inhibition. Furthermore, the catalytic efficiencies ($k_{cat}$ and $K_{m}$, Table S6) indicated that product inhibition in PBS buffer was less detrimental than substrate inhibition in the other two buffers. In fact, it was found that the catalytic efficiency was about 1.6−1.7-fold greater in PBS (4.2 mM/s) than in KP, and HEPES (about 2.5 mM/s) buffers. These results clearly illustrate that the detailed knowledge of thermodynamic and kinetic parameters as well as of the enzyme mechanism might be exploited to readily identify optimal buffers for a biocatalytic reaction by rational process engineering. While the effects on enzyme activities observed here for various buffers and substrates are not surprising in principle, our study clearly demonstrates that thorough and rigorous approaches are needed to systematically disentangle and rationalize the molecular mechanisms of substrate inhibition, ionic strength, and electrolyte composition on enzyme activity. Only by using high-quality data on the effects of reaction components and buffers on enzyme activity will rational process engineering become possible.

**CONCLUSIONS**

The identification of critical parameters for the rapid optimization of biocatalytic processes is of paramount importance for rational process engineering. We have here introduced a standardized workflow that can be used for the in-depth characterization of thermodynamic and kinetic parameters to yield insights into the mechanistic details of enzyme catalysis under variable reaction conditions. Our workflow uses DLS for sample quality control as well as ITC and spectrophotometric activity measurements to determine thermodynamic and kinetic parameters. By implementing routine DLS, we were able to ensure that changes in HES did not affect our measurements of thermodynamic and kinetic parameters, thus eliminating the possibility of false conclusions about the enzyme mechanism. As illustrated for the cofactor-
dependent Gre2p, the workflow is capable of uncovering enzyme inactivation and substrate inhibition or product inhibition and translating them into traceable, reproducible, high-quality data and models of the reaction mechanism. To enable the full reproduction of our results, we have followed established guidelines and best practices for SOPs \(^{52}\) and the reporting of enzyme and biocatalytic data \(^{20,53}\) in addition to storing our data on FAIRDOMHub (https://doi.org/10.15490/fairdomhub.1.investigation.464.1).\(^{54}\) Hence, the work is in compliance with various large-scale efforts to tackle the current reproducibility crisis \(^{21}\) such as NFDI4Chem, NFDI4Cat, NFDI4Ing, and the GO FAIR initiative.\(^{55−58}\)

To illustrate the usefulness of our workflow under variable reaction conditions, we studied a cofactor-dependent enzyme that presented a new challenge for ITC methodology. Our approach revealed that the NADPH-dependent ketoreductase Gre2p uses an ordered, sequential mechanism, the enzyme suffers from substrate inhibition or product inhibition, and the mode of inhibition changes with the composition of the reaction buffer. The latter findings are of particular relevance for process engineering as they emphasize that a comprehensive understanding of the enzyme mechanism can be exploited to improve biocatalytic production processes. Our results suggest that solvent engineering approaches \(^{59,60}\) to optimize enzyme activity in biocatalytic processes should not be limited to organic solvents but also include aqueous buffer solutions. Therefore, the work should motivate further studies, for example, on the influence of the ionic strength of the buffer and its electrolyte composition, such as Hofmeister effects, \(^{61,62}\) on the mechanism of enzymes and thus on the overall biocatalytic process. The work also calls for further ITC studies on enzyme variants for fundamental studies to identify the involvement of positions of interest on reaction component binding or conversion.\(^{63}\) Finally, molecular modeling of the binding of reaction components can provide atomistic insights into binding processes.\(^{64−67}\) Because our approach is amenable to automation and scale-up for high-throughput, the combination of such diverse approaches will provide the high-quality data needed for the engineering of enzymes and biocatalytic processes through machine learning to speed up the future development of industrial biocatalysis.\(^{1,68−71}\)

### EXPERIMENTAL SECTION

Detailed materials and methods, SOPs, raw data, and files can be found in the Supporting Information and on FAIRDOMHub (https://doi.org/10.15490/fairdomhub.1.investigation.464.1).\(^{54}\)

### ASSOCIATED CONTENT

#### Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acscatal.1c02076.

Experimental data on the production, purification and characterization of Gre2p with dynamic light scattering, UV-vis spectrophotometry, and isothermal titration calorimetry; details on the analysis of kinetic and binding parameters from isothermal titration calorimetry and dynamic light scattering and the effect of different buffers and additives on the enzyme mechanism; materials and methods for experimental and computational work (PDF)

Experimental SOPs (as pdfs) referenced in csic02076_si_001.pdf with detailed information on how experiments were performed (ZIP)

ITC data and the python workflow developed in this work to analyze ITC data and model with custom kinetic models (.py, .csv, .apj, and .png) (ZIP)

Raw data from the specific activity and stability experiments (UV−vis and DLS), details in csic02076_si_001.pdf in the section “Enzyme Inactivation”, and the script used to create Figures S13, S15, S18, and S22 (ZIP)

Raw data from the specific activity experiments (UV−vis), details in csic02076_si_001.pdf in the section “Specific Activity and Selwyn Test”, and the script used to create Figure S19 (ZIP)

Full vector sequence used for the expression of Gre2p in the fasta format (TXT)

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**Author Contributions**

G.G. conceived, designed, and performed experiments. K.S.R., C.M.N., and G.G. developed the concept and led the experimental work. F.O. produced and purified Gre2p and designed and performed experiments. All authors wrote and reviewed the manuscript.

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**Notes**

The authors declare no competing financial interest.

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