A monoclonal antibody-β-glucuronidase conjugate as activator of the prodrug epirubicin-glucuronide for specific treatment of cancer

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Summary The anti-pan carcinoma monoclonal antibody (MAb) 323/A3, linked to E. coli-derived β-glucuronidase (GUS) was used to study the tumour-site-selective activation of the prodrug Epirubicin-glucuronide (Epi-glu). Epi-glu was isolated from the urine of patients treated with Epirubicin (Epi) by reversed phase chromatography on a silica-C18 column. Epi-glu was stable in human blood and was not converted into Epi by A2780, MCF-7, or OVCAR-3 cancer cells, despite the presence of intracellular GUS. The stability of the prodrug was confirmed in BALB/c mice. MAb 323/A3 and GUS were linked through a stable thioether bond. The conjugate (1:1) was purified by ion exchange and gel filtration chromatography. Binding to target cells revealed an immunoreactivity of at least 60% and good retention of enzyme activity. A protein dye (sulforhodamine B) assay was used to analyse cytotoxicity. Epi (IC50 of 0.003–0.2 μM) was 100–1,000 times more toxic than Epi-glu (IC50 of > 20 μM), when cancer cells were exposed for 4 or 24 h to the drugs. The low cytotoxicity of Epi-glu was most likely due to the reduced cellular uptake rate of the prodrug (2.7 pmol 10^-4 cells min^-1) as compared to that of the parent compound (25 pmol 10^-4 cells min^-1). Pretreatment of antigen-positive cells with the 323/A3-GUS conjugate prior to prodrug exposure completely restored cytotoxicity of Epi-glu as a result from hydrolysis of Epi. Our results demonstrate that the 323/A3-GUS conjugate can specifically activate the stable non-toxic prodrug Epi-glu at the tumour cell level.

Monoclonal antibodies (MAbs) are successfully being applied as tumour-selective carriers of various cytotoxic substances, such as radionuclides, toxins or cytosolic agents. Despite progress made in anti-tumour efficacy in vitro and in vivo models, considerable problems remain with these immunoconjugates to be effective in the clinic (Haisma, 1991). The first limitation is the low amount of uptake in human tumour tissue, which makes it difficult to reach cytotoxic concentrations. A second problem with immunoconjugates of toxins or cytotatic agents is the release of active drug required at the tumour site. Lastly, heterogeneity in antigen expression will result in escape of antigen-negative cells from treatment.

A new approach in MAb-guided therapy is the use of antibodies to carry enzymes to tumour cells. The enzymes convert relatively non-toxic prodrugs, which are administered after the conjugates have localised in tumours, into active cytotoxic agents. The drug formed can also penetrate into adjacent tumour cells, thereby avoiding the problem of heterogeneity in antigen expression.

The concept of antibody-enzyme mediated chemotherapy has been described earlier. The few studies carried out in vitro as well as in vivo tumour models showed that selective conversion of prodrug into drug can be obtained at the tumour site. However, the impact of this treatment cannot yet be translated to the clinic, because either the enzyme was abundantly present in many tissues, such as alkaline phosphatase (Senter et al., 1988; Haisma et al., 1992), or prokaryotic enzymes were used, such as carboxypeptidase-G2 (Bagshawe et al., 1988), penicillin-V-aminase (Kerr et al., 1990), or β-lactamase (Shepherd et al., 1991; Alexander et al., 1991). To circumvent the problems of untimely prodrug activation or the development of an immune response in patients, the enzyme of choice preferably be human and be present in only minimal concentrations in blood and normal tissues. The glucosidase β-glucuronidase (GUS) is such an enzyme and occurs in both prokaryotic and eukaryotic organisms. In mammalian tissues the enzyme is present in lysosomes and microsomes and blood levels are low (Dutton, 1966; Fishman, 1970). Therefore, this enzyme may be a good candidate for conjugation to MAbs to induce selective activation of prodrugs at the target site.

In our experiments we used the anti-pan carcinoma MAb 323/A3 to prepare the 323/A3-GUS conjugate. This immunoconjugate was tested for its immunoreactivity, stability and enzyme activity. We isolated and analysed the prodrug Epirubicin-glucuronide (Epi-glu) for its stability and cytotoxicity. We determined whether Epi-glu could be selectively converted into active drug by the 323/A3-GUS conjugate bound to the tumour cells.

Materials and methods

Cell lines and cell culture

The human breast cancer cell line MCF-7 (Soule et al., 1973), and the human ovarian cancer cell lines A2780 (Eva et al., 1982) and NIH:OVCAR-3 (OVCAR-3, Hamilton et al., 1984) have been described before. Cells were grown as a monolayer in Dulbecco’s modified Eagle’s medium (DMEM) (Flow Laboratories, Irvine, Scotland) supplemented with 10% heat-activated fetal calf serum (FCS) (Flow), 2 mM l-glutamine, 50 IU ml^-1 penicillin and 50 μg ml^-1 streptomycin (Flow) in a humidified atmosphere containing 5% CO₂ at 37°C.

Antibody

Purified murine MAb 323/A3 (Edwards et al., 1986), is an IgG1 and was provided by Professor S.O. Warnaar, Cento-cor Europe, Leiden, The Netherlands. The antigen recognised by 323/A3 is a membrane glycoprotein of Mr 43,000 which is highly expressed in a variety of carcinomas. For Scatchard analysis, labelling of 323/A3 with 125I was performed with iodogen according to the one vial method (Haisma et al., 1986). The specific activity of 323/A3 after iodination was approximately 10 mCi mg^-1 antibody. Precipitation with 10% trichloroacetic acid (TCA) indicated that >95% of the radioactivity was bound to protein in the final preparations. The number of binding sites and affinity constant of 125I-labelled 323/A3 were determined with glutaraldehyde-fixed MCF-7, A2780 or OVCAR-3 cells according to Lindmo et al. (1984).

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**β-Glucuronidase**

GUS from *E. coli* K12 was purchased from Boehringer (Mannheim, Germany). The enzyme activity was measured with p-nitrophenyl-β-D-glucuronide (1 mM in PBS). Samples were incubated with substrate for 30 min at 37°C. The reaction was stopped by the addition of 1 M NaOH and the absorbance at 405 nm was read. The specific activity of the enzyme preparation appeared to be 70 U mg⁻¹ (μmol min⁻¹).

The stability of GUS was measured in tissue culture medium (MEM or DMEM, with 10% FCS) and in PBS or human serum at 37°C. GUS (1 μg ml⁻¹) was added to the different media and sera, and samples were taken at 0 min, 30 min, 4 h, 24 h, 48 h and 72 h.

**323/A3-GUS conjugate**

MAB 323/A3 and GUS were conjugated using a thioether linkage. GUS was first purified by gel filtration on a Superose 6 column (Pharmacia, Woerden, The Netherlands) with PBS. The fractions were analysed for GUS activity, and enzyme-containing fractions were pooled and stored at 4°C until use. Coupling via the 4 thiol groups per molecule already present in GUS resulted in a low conjugation efficiency. Therefore, extra thiol groups were introduced. Unfortunately, the use of N-succinimidyl 3(2-pyridyldithio) propionate (SPDP, Pharmacia) in this procedure induced a dramatic drop in enzyme activity, which was presumably caused by cross-linking with the native thiol groups. Iminothiolate-thiolated GUS showed minimal loss of enzyme activity. Therefore, conjugates were prepared as follows. The enzyme was treated with a 100-fold excess of iminoothiolane (Pierce, Oud-Beierland, The Netherlands) in PBS with 1 mM EDTA for 45 min at room temperature. This resulted in the addition of approximately 4 thiol groups per molecule without affecting the enzyme activity. MAB 323/A3 was reacted with a 10-fold excess of N-succinimidyl 4-(N-maleimidomethyl) cyclohexane-l-carboxylate (SMCC, Pierce) to introduce approximately two maleimide groups per molecule. Enzyme and antibody were mixed at a 1:2 (mol/mol) ratio and incubated overnight at 4°C. The mixture containing GUS, 323/A3, and the conjugate was passed over a Mono Q column (Pharmacia) to remove unconjugated GUS and 323/A3. A gradient of PBS-PBS with 0.5 M NaCl was used to elute the enzyme and conjugate. Enzyme-containing fractions were concentrated and then loaded on a Superose 6 column (Pharmacia) to remove free GUS.

The enzyme activity and the stability of the conjugate in vitro was measured as described for GUS alone. Immuno-reactivity of the conjugate was calculated from the binding of 0.2 μg ml⁻¹ 323/A3-GUS to various concentrations of glutaraldehyde-fixed OVCAR-3 cells. In this assay, enzyme activity was used to measure the percentage of binding to infinite antigen excess (Lindmo et al., 1984).

Conjugate internalisation and shedding were evaluated by FACS analysis. MCF-7 and OVCAR-3 cells were incubated first with conjugate (5 μg ml⁻¹) at 4°C for 1 h. Thereafter, aliquots of cells were fixed with 1% paraformaldehyde in MEM with 10% FCS at 37°C for time points up to 24 h. The cells were then washed and incubated with FITC-conjugated rabbit anti-mouse IgG (Dakopatts, Denmark) for 45 min. Fluorescence was measured with a FACSalit+ (Becton Dickinson).

Stability of the conjugate when bound to the cell surface of tumour cells was measured as follows. Cells were incubated with conjugate as described for FACS analysis. After washing with PBS, the cells were divided into two portions for each cell line. For one of each set of aliquots the enzyme activity bound to the cells was measured immediately, as described for GUS alone. The enzyme activity of the other aliquots was determined after an incubation in MEM at 37°C for 24 h. The enzyme activity measured immediately and after 24 h were compared to determine the stability of the conjugate when bound to cells.

**Epirubicin-glucuronide**

Epi-glu (Figure 1) was isolated from urine (collected for 4 h after administration of the drug) from patients treated with Epi (75–120 mg m⁻² i.v.). The urine was filtered through paper and the pH was adjusted to 2.5 with 12 M phosphoric acid. Methanol was added to a final concentration of 20%. Epi-glu was purified on a silica-C18 column (15 cm × 1.6 cm i.D., 0.03 μm; Serva, Heidelberg, Germany) with 0.15 mM sodium dihydrogen phosphate buffer, 2 mM triethylenediamine (pH 3.5)-acetonitrile (2:1; v/v). Fractions containing Epi-glu were loaded on C18 cartridges (Seppack, Millipore, Milford, MA) and eluted with 2 ml of methanol. The solvent was then evaporated at 40°C under a stream of nitrogen. Purity of Epi-glu and the formation of Epi after hydrolysis by GUS were measured by HPLC using a silica-C18 column (4.6 × 100 mm, 3 μm CP; MicroSpher, Chrompack, Middelburg, The Netherlands) and an isocratic eluent which consisted of 2 mM triethylamine in 20 mM NaH₂PO₄ (pH 4.0)-acetonitrile (2:1; v/v) at a flow rate of 1 ml min⁻¹. Before each analysis, samples were diluted in 0.1 M phosphoric acid, 7.5% acetonitrile in PBS to precipitate serum proteins. The eluate was analysed with a fluorescence detector using an excitation wavelength of 480 nm and an emission wavelength of 580 nm. Each run included standards of Epi and Epi-glu.

The kinetics of the hydrolysis of Epi-glu by GUS was determined at concentrations of 0.1 to 100 μM of Epi-glu in PBS by incubating with enzyme (0.1 U ml⁻¹) for 30 min at 37°C. Hydrolysis was followed by HPLC analysis. Peak areas were used to calculate the concentrations of Epi-glu and Epi. Plots of velocity (v) vs the ratio of (v) and substrate concentration (s) (Eady-Hofstee plot) were used to calculate Vmax and Km.

The stability of Epi-glu in vitro was studied under various conditions. Epi-glu (10 μM final concentration) was added to FCS, human blood or serum, tissue culture medium (MEM or DMEM, with 10% FCS) or to A2780, MCF-7 and

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**Figure 1** Molecular structure of Epirubicin-glucuronide.
OVCAR-3 cells (10⁴ ml⁻¹) in tissue culture medium (DMEM with 10% FCS). At different time intervals (0 h, 4 h and 24 h) samples were taken and analysed by HPLC for the presence of Epi-glu and derivatives.

For in vivo stability studies, Epi-glu (2.5 mg kg⁻¹) was injected into the retro-orbital vein of six female BALB/c mice (8 weeks of age). After 10 min, 30 min, 1 h, 2 h, 4 h and 24 h, mice were bled under ether anaesthesia. Thereafter, heart and liver were collected and stored at −20°C until HPLC analysis.

In vitro cytotoxicity

First, the cellular uptake of Epi and Epi-glu were determined. Cells were harvested from tissue culture flasks with EDTA in PBS. Aliquots of 10⁵ cells in 100 μl were incubated with Epi or Epi-glu (10μM) in DMEM at 37°C for up to 24 h. At different time points, these aliquots were washed with ice-cold PBS. A sample of the cells was examined by fluorescence microscopy to determine the cellular localisation of the drugs. The remaining cells were solubilised in 0.1 M phosphoric acid, 7.5% acetonitrile in PBS and the amount of the anthracrylones present in the cells was measured by fluorescence detection (excitation 480 nm, emission 560 nm).

Cytokine effects of Epi and Epi-glu were compared by measuring cell growth with a protein dye stain (Maus et al., 1991). Cells were harvested with trypsin/EDTA in PBS and plated at 20,000 cells/well (10⁴ ml⁻¹). Drugs or prodruk in MEM was added to provide a final concentration range of 0.001 to 20 μM. After incubation for 4 h or 24 h fresh medium was added (DMEM) and the cells were grown for another 24 h. Cells were fixed with 5% ice-cold TCA, washed with water and stained with 0.4% sulforhodamine B dissolved in 1% (v/v) acetic acid. After rinsing with 1% acetic acid the plates were air-dried and the bound dye was solubilised with 10 mM unbuffered Tris. The absorbance at 540 nm was determined and was linear with cell concentrations up to 500,000 cells/well. The effect of the conjugate on the cytotoxicity of Epi-glu was measured by pretreating the cells with 323/A3-GUS at 5 μg ml⁻¹. Cells pretreated with conjugate at 5 μg ml⁻¹ plus excess antibody at 100 μg ml⁻¹ or with buffer alone served as controls. After incubation for 1 h at 4°C, cells were washed with PBS, plated, and treated with drug as described above.

Results

Antibody, enzyme and conjugate

The three cell lines A2780, MCF-7, and OVCAR-3 were characterised with regard to their antibody-binding sites for MAb 323/A3. A2780 cells showed no specific binding with 323/A3, whereas 3.4 × 10⁷ and 2.5 × 10⁷ binding sites were present on MCF-7 and OVCAR-3 cells, respectively. Scatchard plots revealed a high affinity of 323/A3 for its antigen with Kₐ = 1 × 10⁶ L/M.

In initial studies it was found, that GUS activity rapidly decreased in DMEM tissue culture medium. Therefore, the stability of GUS in different tissue culture media and in sera was investigated. GUS activity rapidly declined in DMEM, with <1% remaining at 24 h. GUS was more stable in MEM with 50% loss of activity within 24 h. A 50% loss of activity was also observed in FCS or in human serum after 24 h. In the experiments to assess the effect of the 323/A3-GUS conjugate on the toxicity of Epi-glu, MEM was used for the initial 24-h incubation period of the cells.

GUS was covalently linked to 323/A3 through a stable thioether bond. The overall protein yield of monomeric conjugate (1:1) after purification was approximately 10%. The conjugate retained >90% GUS activity (final specific activity 45 U mg⁻¹) and showed no loss in binding capacity towards target cells as measured with p-nitrophenyl-β-D-glucuronid acid. The immunoreactivity measured on OVCAR-3 cells was at least 60%.

To be effective, internalisation of the MAb-enzyme conjugate by the target cells should be minimal. Therefore, we analysed the stability of the conjugate after binding to cells by both fluorescence analysis and by measuring cell surface-bound enzyme activity. After incubation for 24 h MAb 323/A3 remained at the cell surface in tissue culture medium at 37°C, whereas 323/A3-GUS showed a 20% decrease in cell surface expression when measured by flow cytometry. The enzyme activity present on the cell surface after incubation for 24 h remained at approximately 90%, indicating the stability of the conjugate when bound to the cell surface.

Epirubicin-glucuronide

The anthracrylones in the urine of patients treated with Epi consisted of approximately 60% Epi, 35% Epi-glu and 5% other metabolites of Epi (mainly epirubicinol and epirubicin-glucuronide). Purification of Epi-glu with a silica C-18 column resulted in a yield of 60% (approximately 1 mg per patient). The final preparation contained <5% impurities, mainly epirubicinol-glucuronide, but no detectable Epi (data not shown). The stability of Epi-glu in vitro was determined with A2780, MCF-7, and OVCAR-3 cancer cells and with human blood or serum because both cells and serum contain low levels of B-glucuronidase. Cells exposed to Epi-glu in vitro for 4 h or 24 h did not convert Epi-glu into Epi, despite the presence of intracellular GUS. Epi-glu incubated with whole blood was stable and less than 5% degradation was detectable after 24 h.

The in vivo pharmacokinetics and stability of Epi-glu were examined in BALB/c mice. No Epi could be detected in the blood, heart or liver, indicating the stability of the prodrug for at least 24 h. Epi-glu cleared from the blood with a t₁/₂ of 7 min at a t₉₀ of 77 min. After administration of 2.5 mg kg⁻¹ i.v. Maximum tissue levels of Epi-glu were 3 μM for blood, 0.06 nmol g⁻¹ for heart and 0.4 nmol g⁻¹ for liver. Final half-lives in heart and liver were the same as for blood (Figure 2).

The kinetics of the conversion of Epi-glu into Epi by GUS was determined by HPLC analysis. The kinetic constant Km was calculated from the slope of the Eady-Hofstee plot visualised in Figure 3 and was found to be 10 μM. The maximum velocity Vmax was calculated from the intercept at the ordinate and was 39 nmol min⁻¹ GUS.

In vitro cytotoxicity

The cellular accumulation of Epi and Epi-glu were compared as the more polar Epi-glu was expected to have a reduced cellular uptake. Cellular Epi concentrations increased rapidly with an initial uptake rate of 25 pmol10⁶ cells min⁻¹. Indeed, Epi-glu accumulation was much slower with an uptake rate of 2.7 pmol 10⁶ cells min⁻¹. This resulted in

![Figure 2](image-url) Concentration-time curves of Epi-glu in BALB/c mice after injection of 2.5 mg kg⁻¹ i.v.; plasma (●), liver (■), heart (▲).
concentrations of 4 nmol 10^{-4} cells for Epi and 1 nmol 10^{-4} cells for Epi-glu at 24 h (Figure 4). Cells treated with Epi or Epi-glu were also examined by fluorescence microscopy before solubilisation. Cells incubated with Epi showed strong fluorescence of the drug in the nucleus, whereas Epi-glu staining was restricted to the cell membrane.

The cytotoxic effects of Epi and Epi-glu were determined by measuring cell growth after drug exposure for 24 h. A2780 cells were most sensitive to Epi with an IC50 of 0.003 μM. OVCAR-3 and MCF-7 cells were approximately 10-fold less sensitive to Epi, with an IC50 of 0.2 μM and 0.1 mM, respectively. Epi-glu showed poor toxicity towards the three cell lines with an IC50 >20 μM and was thus 100–1,000 times less toxic than Epi (Table 1). Pretreatment of MCF-7 or OVCAR-3 cells with 323/A3-GUS prior to Epi-glu exposure resulted in an IC50 similar to that for Epi (Figure 5). Even a 4-h drug exposure time was sufficient to completely reverse activity of Epi-glu to Epi (data not shown). Co-incubation with excess cold antibody (100 μg ml^{-1}) resulted in an almost complete blockade of binding of the conjugate (2% binding) and a much smaller shift in the reversal of Epi-glu to Epi. For antigen-negative A2780 cells pretreatment with the conjugate had little effect on Epi-glu cytotoxicity.

**Discussion**

Several enzymes conjugated to MAbs are currently being investigated for the selective activation of prodrugs at the tumour site. The present study indicates that β-glucuronidase may be used to activate glucuronidated drugs. We showed that the prodrug Epi-glu is 100–1,000 times less toxic than Epi and can be completely hydrolysed by the GUS-MAb conjugate bound to tumour cells into the active cytotoxic drug Epi. Even at non-saturating concentrations, probably found in the in vivo situation, a remarkable cytotoxic effect could be obtained in antigen-positive tumour cells.

Epi is an active anti-tumour agent in patients with breast cancer, lymphomas, ovarian cancer, and soft-tissue sarcomas (Cersosimo & Ki Hong, 1986). Epi-glu is a naturally occurring metabolite in patients treated with Epi and the pharmacokinetics are well known (Mross et al., 1988). We used Epi-glu as a model prodrug. Our hypothesis that this prodrug would be less toxic than Epi, but upon hydrolysis would be as active as Epi was confirmed. We demonstrated that the low cytotoxicity of Epi-glu was caused by its decreased cellular uptake. Epi-glu was stable in serum and in vivo in BALB/c mice. Epi-glu was not hydrolysed by tumour cells, but complete activation occurred by 323/A3-GUS bound to the tumour cells. These characteristics contrast favourably with other prodrugs used for antibody-directed enzyme targeting. For instance, etoposide phosphate (Senter et al., 1988; Haisma et al., 1992) and p-N-bis (2-chloroethyl) aminozenzoyl glutamic acid derivative (Bagshawe et al., 1988) were less stable and p-di-2-chloroethylaminophenol-β-D-glucuronide (Roffler, 1991) was only 10-times less toxic than the parent compound.

**Table 1** IC50 of Epi and Epi-glu after 24-h exposure

|            | A2780a | OVCAR-3b | MCF-7b |
|------------|--------|----------|--------|
| Epi        | 0.003 ± 0.001 | 0.2 ± 0.1 | 0.1 ± 0.1 |
| Epi-glu    | >20    | >20      | >20    |
| Epi-glu + conj. | 0.5 ± 0.2 | 0.4 ± 0.1 | 0.5 ± 0.3 |
| Epi-glu + conj. + MABc | 0.3 ± 0.2 | 3.0 ± 0.5 | 2.5 ± 1.0 |

*aIC50 expressed in μM ± s.d., results from three separate experiments. *Cells pretreated with 323/A3-GUS conjugate at 5 μg ml^{-1}. Cells pretreated with 323/A3-GUS conjugate at 5 μg ml^{-1}, with excess 323/A3 at 100 μg ml^{-1}.
The enzyme selected for conversion of the prodrug into the active drug, should preferably be of human origin to minimise an antibody response in patients. This makes the use of prokaryotic enzymes such as carboxypeptidase (Bagshawe et al., 1988), penicillin-V-aminidase (Kerr et al., 1990) and β-lactamase (Shepherd et al., 1991; Alexander et al., 1991) less attractive. Also, the enzyme should be active at a pH found in the extracellular space of tumours, which is acid to neutral (Tannock & Rotin, 1989). This will reduce the possibility to explore alkaline phosphatase for prodrug activation. The latter enzyme is also abundantly present in blood and normal tissues, which will lead to the untimely activation of the prodrug. Recently, Haenseler et al. (1992) have reported on the use of bovine pancreas carboxypeptidase A to activate the prodrug methotrexate-a-alanine. The prodrug was approximately 150 times less toxic than the drug, which indicates that this conjugate is not completely hydrolysed by the enzyme. This resulted in only a 6-fold difference in cytotoxicity for cells treated with the prodrug alone as compared to treatment with the prodrug combined with the antibody-enzyme conjugate. Unfortunately, no data were presented on the in vivo stability of the prodrug or the enzyme.

We used GUS from E. coli because it was readily available. The human enzyme may be less efficient, because its pH optimum is 5.4 as compared to 6.8 for E. coli-derived GUS. Also, the human enzyme has a lower turnover rate (Dutton, 1966; Fishman, 1970). In fact, the Vmax of 39 nmol min⁻¹ mg⁻¹ of E. coli-derived GUS is low as compared to that for the synthetic substrate p-nitrophenyl-β-D-glucuronide. Therefore, alternative routes for glucuronidation of the Epi molecule or other cytotoxic agents should be explored, which could even lead to efficient hydrolysis by GUS from human cancer cells.

The human GUS enzyme should be less immunogenic in patients. For ultimate treatment of cancer based on antibody-enzyme prodrug targeting the group of Boslet et al. (1992) has produced a fusion protein by molecular biology techniques consisting of human GUS and the humanised Fab' of MAb BW431/26. Studies are in progress to evaluate the efficiency of this conjugate in the hydrolysis of Epi-diol in vitro as well as in vivo.

In our experiments we have demonstrated the potential usefulness of E. coli-derived GUS as an enzyme to be used for specific prodrug activation after conjugation to MAb. Further studies will include the validation of the concept in tumour-bearing animals and will mainly focus on the value of human GUS in this new treatment approach.

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