Template-Free Electrochemical Deposition of t-Se Nano- and Sub-micro Structures With Controlled Morphology and Dimensions

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Selenium, depending on its crystal structure, can exhibit various properties and, as a result, be used in a wide range of applications. However, its exploitation has been limited due to the lack of understanding of its complex growth mechanism. In this work, template-free electrodeposition has been utilized for the first time to synthesize hexagonal-selenium (t-Se) microstructures of various morphologies at 80°C. Cyclic voltammetry (CV) and linear sweep voltammetry (LSV) revealed 5 reduction peaks, which were correlated with possible electrochemical or chemical reaction related to the formation of selenium. Potentiostatic electrodeposition using 100 mM SeO₂ showed selenium nanorods formed at –0.389 V then increased in diameter up to –0.490 V, while more negative potentials (–0.594 V) induced formation of sub-micron wires with average diameter of 708 ± 116 nm. Submicron tubes of average diameter 744 ± 130 nm were deposited at –0.696 V. Finally, a mixture of tubes, wires, and particles was observed at more cathodic potential due to a combination of nucleation, growth, dissolution of structures as well as formation of amorphous selenium via comproportionation reaction. Texture coefficient as a function of applied potential described the preferred orientation of the sub-microstructures changed from (100) direction to more randomly oriented as more cathodic potentials were applied. Lower selenium precursor concentration lead to formation of nanowires only with smaller average diameters (124 ± 42 nm using 1 mM, 153 ± 46 nm using 10 mM SeO₂ at –0.389 V). Time-dependent electrodeposition using 100 mM selenium precursor at –0.696 V explained selenium was formed first as amorphous, on top of which nucleation continued to form rods and wires, followed by preferential dissolution of the wire core to form tubes.

Keywords: electrodeposition, tetragonal, selenium, nanowire, nanotube
INTRODUCTION

Chalcogen microstructures are of great research interest due to their broad range of applications, such as optoelectronics (Qin et al., 2017), gas sensors (Tsiliyanu et al., 2001), medicine, energy harvesting, piezoelectrics (Lee et al., 2013), etc. These microstructures have been further exploited to constitute metal chalcogenides, which, combined with finer tuning of electrical properties, can be used in applications such as sensors and solar cells (Yuho et al., 2018).

Selenium (Se), an element of the chalcogen group, exists in three allotropic forms: (1) hexagonal selenium (t-Se), consisting of helical chains of selenium and exhibiting a metallic gray color; (2) monoclinic selenium (m-Se), consisting of Se₈ rings; and (3) amorphous selenium, consisting of a mixture of disordered chains (Cherin and Unger, 1972; Mehta et al., 2008).

Based on its crystal structures, selenium can exhibit different physical, chemical and electrical properties. For example, hexagonal selenium has high photoc conductivity (e.g., $8 \times 10^4$ S cm$^{-1}$) (Chen et al., 2009), a low melting point (217°C) (Chen et al., 2009), non-linear optical properties due to its anisotropic crystal structure (Steichen and Dale, 2011), high piezoelectricity ($d_{11} = 65 \times 10^{-11}$ C/N) (Mayers et al., 2003), catalytic activity toward organic hydration and oxidation reactions (Xiong et al., 2006), and high reactivity leading to so many functional materials including Ag$_2$Se (Tian et al., 2017), CdSe (Jeong et al., 2005; Sobhani and Salavati-Niasari, 2014), ZnSe (Zhang et al., 2016), PbSe (Salavati-Niasari et al., 2013), SnSe (Zhao et al., 2014), and NiSe (Salavati-Niasari and Sobhani, 2013; Hussain and Hussain, 2019). Such properties make Se a promising candidate for applications in photocells, photographic exposure meters, solar cells, semiconducting rectifiers, xerographic copying machines (Zhu and Hu, 2004), gas sensors (Norio and Tsukio, 2011) and Li-Se batteries (Gu et al., 2018). Selenium also has extensive applications in glass decolorization, rubber vulcanizing agent, and lubricant manufacturing (Shamberger, 1981).

Synthesis methods of selenium structures include photocatalytic, pulsed laser ablation, vapor deposition, hydrothermal, solvothermal, microwave-assisted, and electrochemical. These methods have been utilized in earlier works to achieve various morphologies including nanorods (Cao et al., 2011), nanowires (An et al., 2003), nanotubes (Chen and Gao, 2006), and butterfly-like structures (Zeng et al., 2013). Electrochemical deposition (or electrodeposition) uses an electric current to deposit a material onto a conducting surface by electrochemical reduction; it is a particularly attractive method as it not only is simple and cost-effective, but also allows for fine tuning of size, composition, surface structure and thus chemical and electrical properties via precise control of reaction conditions. Furthermore, electrodeposition can have near-ambient operation conditions, whereas many other methods require extreme operation conditions (i.e., very low or high pressure or temperature), expensive instrumentation, long reaction times, or toxic materials. Despite its many advantages, electrochemical synthesis of selenium microstructures has not been heavily present in recent research works due to the lack of understanding of the complex process of Se deposition. The electrodeposition of Se(IV) in aqueous solution, for example, depends on several factors, such as (i) sensitivity of the substrate to the precursor; (ii) underpotential deposition; (iii) semiconductor compound formation; and (iv) coupled chemical reaction. (Wei et al., 1994; Cabral et al., 2010) It is therefore critical to understand the effect of such factors in order to precisely control its structure for specific applications. Recently Saji and Lee (2013) has done an extensive review on the electrochemistry of selenium. However, there are no papers correlating the influence of selenium electrochemistry on the deposition of selenium structures.

In this work, various selenium sub-microstructures were fabricated via template- and surfactant-free electrodeposition, and systematic electroanalytical studies were performed to correlate the formation of the sub-microstructures with the electrochemistry of selenium deposition. The effect of electrolyte composition and applied deposition potential on morphology and crystal structure were investigated.

EXPERIMENTAL

Precursor Solution Preparation

All precursor solutions were prepared by dissolving various amounts of SeO$_2$ (99.8%, ACROS ORGANICS) in Millipore purified water. The pH of the solutions was adjusted by the addition of H$_2$SO$_4$ (Certified ACS Plus, Fisher Scientific).

Linear Sweep Voltammetry

Linear sweep voltammetry (LSV) experiments were performed from +1.5 to −1.4 V vs. Ag/AgCl using a Bio-Logic VMP-3 potentiogalvanostat, while the SeO$_2$ concentration was varied from 1 to 100 mM. The scan rate and reaction temperature were fixed at 2 mV/s and 80°C, respectively. LSV at lower bath temperatures of 25 and 60°C were performed as well, but no crystalline selenium formed at 25°C, while the deposits at 60°C were not well crystallized. (Figure A1) Thus, only the results obtained at 80°C were discussed in this work. A conventional three-electrode cell was used in all electrodeposition experiments with titanium (Ti)-gold (Au)-coated (50/200 nm) silicon wafer as the working electrode (area= 0.79 cm$^2$), platinum-coated titanium strip as the counter electrode, and a saturated Ag/AgCl (4 M KCl) as the reference electrode (Figure A2). The cell volume was fixed at 100 mL and all the experiments were done in air with no light exposure to prevent photoexcitation of selenium.

Electrodeposition of Selenium

With the same 3-electrode cell, selenium sub-microstructures were potentiostatically electrodeposited for 2.5 h at a fixed pH of 1.5 and temperature of 80°C, while the SeO$_2$ concentration was varied from 1 to 100 mM, and the applied potential from −0.389 to −0.854 V, as determined from the LSV.

Time-dependent experiments were conducted to monitor the growth of selenium structures. Samples were collected at different times (5, 15, 30, 60, and 120 min) of the electrodeposition in the aforementioned three-electrode cell at 80°C with varied
selenium precursor concentrations (1, 10, and 100 mM) and applied potentials (from −0.389 V to −0.854 V vs. Ag/AgCl).

**Characterization of Selenium Sub-microstructures**

The morphology and crystal orientation of selenium sub-microstructures were investigated by scanning electron microscopy (SEM, TESCAN VEGA3 and FEI Nova NanoSEM450) and X-ray diffraction (XRD, PANalytical Empyrean) with copper (λ = 1.5405 Å) as anticathode and 0.026-degree increments from 20 to 80°. The average grain size was calculated using the Scherrer equation in (100), (101), and (102) directions. The diameter of the structures was measured from the SEM images utilizing the ImageJ software (30 structures were measured for each SEM image related to every sample).

**RESULTS AND DISCUSSION**

**Electrochemistry of Selenium in an Acidic Media**

The general mechanism of electrodeposition of selenium has been studied and summarized in various works (Andrews and Johnson, 1975; Jarzabek and Kublik, 1980; Kazacos and Miller, 1980; Wei et al., 1994; Lister et al., 1995; Alanyalioglu et al., 2004; Santos and Machado, 2004; Solaliendres et al., 2007; Cabral et al., 2010; Lai et al., 2010). Common possible group of reactions are suggested during the electrode polarization. First, selenium dioxide (SeO\(_2\)) turns into selenous acid when dissolved in water according to the following reaction:

\[ \text{SeO}_2 + \text{H}_2\text{O} \rightarrow \text{H}_2\text{SeO}_3 \]  (Reaction 1)

The selenous acid is then reduced by either 4- or 6-electron reduction pathway:

\[ \text{H}_2\text{SeO}_3 + 4\text{H}^+ + 4\text{e}^- \rightarrow \text{Se} + 3\text{H}_2\text{O} \]  (Reaction 2)

\[ \text{H}_2\text{SeO}_3 + 6\text{H}^+ + 6\text{e}^- \rightarrow \text{H}_2\text{Se} + 3\text{H}_2\text{O} \]  (Reaction 3)

Furthermore, the deposited selenium can be reduced to H\(_2\)Se at more negative potentials shown by the following reaction:

\[ \text{Se} + 2\text{H}^+ + 2\text{e}^- \rightarrow \text{H}_2\text{Se} \]  (Reaction 4)

The presence of H\(_2\)Se in the electrolyte leads to the formation of selenium (amorphous red) through the comproportionation reaction:

\[ \text{H}_2\text{SeO}_3 + 2\text{H}_2\text{Se} \rightarrow 3\text{Se} + 3\text{H}_2\text{O} \]  (Reaction 5)

Although there are a few common proposed electrochemical reduction mechanism reported in prior works, there are different interpretations of the volumetric results.

For a comprehensive understanding of the electrochemistry of selenium, cyclic voltammetry of electrolyte containing 1 mM of SeO\(_2\) was carried out. The potential was swept from 1.4 to −0.8 V in the negative direction and then back to 1.4 V in the positive sweep direction. In the voltammogram, 5 reduction peaks (C\(_1\) - C\(_5\)) and 3 oxidation peaks (A\(_1\) - A\(_3\)) were observed. (Figure 1).

Based on other work and the Pourbaix diagram, available species at pH 1.5 across the potential range were identified and then correlated to each peak. C\(_1\) to C\(_3\) exhibited reduction peaks similar to that of underpotential deposition (UPD) of Se(0) onto the gold substrate; C\(_4\) was related to the bulk deposition of Se(0); and C\(_5\) corresponded to the formation of H\(_2\)Se, either by reduction of Se(0) to Se(-II) or direct 6-electron reduction of Se(IV) present in the electrolyte. As potential more negative than −0.5 V was applied, the current density increased drastically due to the hydrogen evolution reaction as the dominant reaction:

\[ 2\text{H}^+ + 2\text{e}^- \rightarrow \text{H}_2(g) \]  (Reaction 6)

In the reverse scan, the three oxidation peaks were correlated with selenium oxidation, as supported by literature (Kowalik, 2015). The first oxidation peak, A\(_1\), was correlated with the dissolution of bulk selenium; the second oxidation peak (A\(_2\)) with the dissolution of underpotentially deposited selenium; and the third oxidation peak (A\(_3\)) with the oxidation of selenium, which diffused into the gold electrode. It should be noted that small shifting and overlapping of the peaks were observed compared to other works, which was expected due to different substrate material, electrolyte composition, and some operating (e.g., scan rate) conditions.

To investigate the effect of precursor concentration on each of the cathodic peaks, linear sweep voltammetry was conducted at higher SeO\(_2\) concentrations (10 and 100 mM), as shown in Figure A3. As the SeO\(_2\) concentration was increased, the peaks C\(_1\) to C\(_3\) shifted to more positive potentials. At the highest concentration of SeO\(_2\) (100 mM), peak C\(_3\) combined with peak C\(_2\), while peak C\(_1\) appeared as a shoulder to peak C\(_2\). This was probably because more precursor was available at higher concentrations, reducing the amount of energy required to drive the reactions, and as a result, causing all three peaks to shift to more positive potentials. Meanwhile, the change in peak potential of C\(_1\) was not as drastic as that of C\(_2\) or C\(_3\), as these peaks were representative of the underpotential deposition of Se.

Furthermore, concentration-dependent LSV was used to determine the number of electrons transferred and confirm the assignment of the peaks. Assuming the surface concentration of the adsorbed selenium did not change over the range of solution activities used in this work, the peak potential of the reduction wave was described by the Nernst equation:

\[ E_{p,C1} = E^0 + \frac{RT}{nF} \log a_{\text{SeO}_2} \]  (1)

Where \( n \) is the number of electrons transferred. As it was safe to assume that the activity coefficient for the dissolved SeO\(_2\) would stay constant with the electrolyte compositions in this work, the plot of \( E_{p,C1} \) vs. \( \log [\text{SeO}_2] \) would exhibit a linear relationship with the slope of (0.0701/\( n \)) at 80°C (Figure 2). The calculated slope was 0.0166 V, which corresponded to the transference of 4 electrons, indicating that peak C\(_1\) was associated with reaction 2. To better understand the nature of these peaks, scan rate-dependent cyclic voltammetry was done at 10 mM SeO\(_2\).
Cyclic voltammogram (CV) of Se electrodeposition at pH of 1.5 and scan rate of 2 mV/s. Temperature was fixed at 80°C with no illumination. Inset shows the expanded y-scale of applied potential from 1.25 to 0 V.

Semi-log plot of C1 peak potential as a function of SeO$_2^-$ concentration. The x-axis is the logarithm of SeO$_2^-$ concentration in the electrolyte. The temperature and pH were fixed at 80°C and 1.5, respectively.

(Figure A4). Qualitatively, peak potential shift of approximately 50 mV was observed for both peak C$_3$ and C$_4$ as shown in the inset of Figure A4, indicative of a quasi-reversible or irreversible process, which was also obvious from the very large separation from the three anodic peaks representing the dissolution of deposited Se. Same observation was made for peaks C$_1$ and C$_2$ (not marked on the inset of Figure A4). The increase in the peak current as a function of scan rates was also confirmed, which were attributed to the higher diffusion flux with higher precursor concentration gradient with higher scan rates, resulting in higher peak currents. The dependency of peak current density on the scan rate was investigated to understand the nature of the peaks C$_1$-C$_3$, shown in Figure 3. The C$_2$ peak current density displayed a linear dependence on the scan rate, indicative of an adsorbed species (2002). This finding suggests the presence of an adsorbed layer of selenite which would then reduce to selenium similar to previous observations (Alanyalioglu et al., 2004). On the other hand, the current density of peak C$_3$ was linearly dependent on the square-root of the scan rate, which suggested a diffusion-limited process, according to the Randles-Sevcik equation (2002). However, no relationship with scan rate could be observed for peak C$_1$ due to the very small peak current densities associated with this peak but since the peak potential is more positive than C$_2$ and C$_3$, it was safe to assume that this peak was indicative of UPD. All three peaks were therefore associated with the UPD of selenium. The presence of 3 peaks for the UPD of selenium might be an indication of additional coverage to form a sub-monolayer of selenium.

The coverage of selenium sub-monolayer was calculated based on the number of electrons transferred as well as the charge...
associated with the UPD of selenium, which was calculated using the area underneath each of peaks C₁-C₃. The calculations did not account for the surface roughness. As all three peaks attributed to the UPD of Se, coverage of Se was calculated for each peak and then added together to determine the total coverage of Se as a result of UPD. As seen in Figure A5, coverage of selenium sub-monolayer increased as a function of SeO₂ concentration. At 1 mM SeO₂, only 0.17 monolayer was deposited, while 0.2 and 0.43 monolayer were deposited at 10 and 100 mM, respectively, which was consistent with literature data (Alanyalioglu et al., 2004).

In the CV presented in Figure 1, peak C₄ represented the bulk deposition of Se (0) due to the reduction of Se(IV) (Reaction 2). At 10 mM (Figure A3A), peak C₄ divided into a peak (C₄₋₁) and a broad shoulder at more negative potentials. This peak appears as 3 distinct peaks at the highest concentration of SeO₂, 100 mM (Figure A3B). This could be attributed to the slow and sluggish kinetics of selenium electrodeposition. It was also shown that peak C₄ shifted to more cathodic potentials at higher SeO₂ concentrations, since the bulk deposition of selenium was a mass transport limited reaction.

Peak C₅ was correlated the formation of H₂Se due to either the reduction of Se(0) to Se(-II) (Reaction 3) or the direct reduction of Se(IV) present in the solution (Reaction 4). It was evident that the peak position shifted to more negative potentials with the increase in SeO₂ concentration. This was due to the comproportionation reaction (Reaction 5), which led to the formation of amorphous (red) Se(0) that could passivate the electrode surface. At lower concentrations, there was only a single peak concernering the 2-electron reduction of Se(0) and direct 6-electron reduction of Se(IV). At higher concentrations (100 mM SeO₂), two reduction peaks were observed related to each of these reactions. Since 6-electron reduction happens at more cathodic potentials than the 2-electron reduction of Se (0) (E⁰ = +0.316 and −0.445 V vs. Ag/AgCl, respectively), peak C₅₋₁ was associated with the 6-electron reduction. However, further investigation is required to confirm this.

**Characterization of Selenium Electrodeposits**

With an insight of selenium electrochemistry from the CV and LSV, potentiostatic experiments were carried out to elucidate the effect of experimental conditions on the crystallinity and morphology of the electrodeposited selenium.

**Effect of Applied Potential**

Based on the LSV and CV studies, 5 different applied potentials were chosen to monitor the formation of Se structures more closely. At more positive potentials where the bulk deposition of selenium occurred according to the CV and LSV curves, no deposits were observed due to slow kinetics of the deposition even after 150 min. For this reason, the deposition potentials chosen were in more negative range before (−0.389 V), during (−0.490 V), and after (−0.594 V) hydrogen gas evolution. The morphology of the Se deposits from 100 mM SeO₂ were studied via SEM, as shown in Figure 4. The average diameter of the Se deposits at each potential was calculated over 30 unique measurements using Image-J software. It is worth noting that the morphology was uniform on the surface of the samples.

**Figure 4A**, corresponding to selenium deposited at −0.389 V vs. Ag/AgCl, showed selenium nanorods with the average diameter of 200 ± 40 nm, along with some selenium microplates. According to the linear sweep voltammogram, the deposition at this potential would only be due to the bulk reduction of Se(IV) to Se(0) (Reaction 2). When more negative potential of −0.490 V vs. Ag/AgCl was applied (Figure 4B), longer nanorods were deposited, attributed to the higher rate of bulk deposition.
FIGURE 4 | SEM images of electrodeposited selenium from 100 mM SeO$_2$ at (A) $-0.389\,\text{V}$, (B) $-0.490\,\text{V}$, (C) $-0.594\,\text{V}$, (D) $-0.696\,\text{V}$, and (E) $-0.854\,\text{V}$. Deposition time and temperature were fixed at 150 min and 80°C, respectively.

The average diameter of the nanorods increased slightly to 213 ± 41 nm. In addition, the comproportionation reaction (Reaction 5) along with the bulk deposition caused the secondary nucleation on the Se nanorods, leading to the formation of flower-like structures.

At $-0.594\,\text{V}$ vs. Ag/AgCl (Figure 4C), the bulk deposition rate increased even further, leading to the formation of selenium sub-micron wires, with a drastically increased average diameter of 708 ± 116 nm. The deviation in the average diameter of the wires could be explained by the combination of continued nucleation from the bulk deposition of selenium—resulting in smaller sized structures—and growth of previously deposited selenium structures. Additionally, the wires formed at this potential exhibited a hexagonal cross-sectional area. This could be described by the fact that, at 80°C, t-Se structures were anticipated to deposit, which consist of helical chains that are formed by the period of three Se atoms (Yan et al., 2009).

Furthermore, as highlighted in the inset of Figure 4C, dents on the tip of the nanowires were observed, which could lead to...
the formation of nanotubes by hollowing out of the nanowires. This might be attributed to selenium cathodic dissolution (i.e., formation of H₂Se), the rate of which was significant at this potential. The hollow part of these nanotubes, however, was not observed all the way through to the base of the wires. By applying more negative potentials (i.e., −0.696 V vs. Ag/AgCl), the dissolution reaction was even more dominant, leading to the formation of selenium sub-micron tubes with the average diameter of 744 ± 130 nm, as shown in Figure 4D. Amorphous (red) selenium was also formed due to the chemical reaction presented in Reaction 5. At −0.854 V, the electrodeposited structures were a combination of wires, tubes, and particles, with no apparent increase in diameter compared to those deposited at −0.696 V. (Figure 4E) This was because, in addition to rapid

![Figures 5 and 6](image-url)

**FIGURE 5** | XRD analysis of selenium nanostructures after electrochemical deposition for 150 min at different applied potentials from electrolyte containing different concentration (A) 1mM, (B) 10mM, (C) 100mM of SeO₂. Electrochemical deposition was done at 80°C. Electrolyte pH and sweep rate were 1.5 and 2 mV/s respectively.

**FIGURE 6** | Texture coefficient of potentiostatically electrodeposited selenium nanostructures from 100 mM SeO₂. The deposition time was fixed at 150 min.
deposition of Se(0), the dissolution of Se(0) and deposition of amorphous Se occurred at almost the same rate, preventing the formation of structures with well-defined shape. These results are summarized in Table 1.

XRD analysis results further confirmed the presence of t-Se structures in the samples collected at all applied potentials and SeO$_2$ concentrations (Figure 5). Furthermore, to determine the preferred orientation of the electrodeposited selenium structures, texture coefficient was calculated according to the following equation:

\[ T_{hkl} = \frac{I_{hkl}/I_{hkl}^0}{(1/n) \sum (I_{hkl}/I_{hkl}^0)} \]  

(2)

Where \( T_{hkl} \) is the texture coefficient, and \( I_{hkl} \) and \( I_{hkl}^0 \) are the intensity of the diffraction peak in the pattern obtained and the standard, respectively. The calculated texture coefficient for each crystal orientation of Se samples electrodeposited at the five applied potentials are shown in Figure 6.

Se nanorods deposited at \(-0.389\) V vs. Ag/AgCl was highly crystalline, and the preferred orientation of the nanorods was (100). The SEM image of the deposits at this potential also shows nanorods grown in the c-axis direction which is in line with the XRD results. Application of more negative potential (i.e., \(-0.490\) V vs. Ag/AgCl) caused the electrodeposited t-Se sub-microstructures to be more randomly oriented. This might be as a result of formation of new nuclei, which caused the formation of additional structures. SEM images confirm this as well.

| [SeO$_2$] (mM) | Applied Potential (V vs. Ag/AgCl) | Structure diameter (nm) |
|----------------|-----------------------------------|------------------------|
| 1              | -0.389                            | 124 ± 42               |
|                | -0.490                            | 437 ± 113              |
| 10             | -0.389                            | 153 ± 46               |
|                | -0.490                            | 584 ± 149              |

Deposition time and temperature were fixed at 150 min and 80 °C, respectively.

**FIGURE 7** | SEM images of electrodeposited selenium from 1 and 10 mM SeO$_2$ at \(-0.389\) and \(-0.490\) V. The deposition time and temperature were fixed at 150 min and 80 °C, respectively.
In addition, the grain size of the structures was calculated from the XRD results using the Scherrer's equation. It is worth noting that the calculated grain size was drastically smaller than the size of the structures, pointing to their polycrystallinity.

**Effect of SeO\textsubscript{2} Concentration**

To investigate the effect of SeO\textsubscript{2} concentration on the morphology of the electrochemically deposited selenium structures, same potentiostatic experiments were also conducted in electrolytes containing 1 and 10 mM SeO\textsubscript{2}. Only the two most cathodic potentials were chosen for these lower SeO\textsubscript{2} concentrations as no further deposits other than the amorphous Se was expected at potentials more negative than −0.490 V, based on the LSV shown in Figure A3. SEM images of the as-deposited selenium structures at these conditions were used to measure the average diameter (Figure 7).

In an electrolyte containing 1 mM SeO\textsubscript{2}, selenium nanowires with the average diameter of 124 ± 42 nm were obtained, while some a-Se particles were also observed due to the comproportionation reaction. When the applied potential was reduced to −0.490 V, the nanowires turned into sub-micro wires and the average diameter increased to 437 ± 113 nm as did the amount of a-Se. By increasing the concentration of selenium precursor by tenfold, selenium nano and sub-microwires also formed at both applied potentials, but at −0.490 V, the surfaces of the wires were not smooth. Furthermore, formation of amorphous selenium particles was again due to the chemical reaction between H\textsubscript{2}Se and H\textsubscript{2}SeO\textsubscript{3} that were already present in the electrolyte. The diameter of selenium wires deposited at −0.389 and −0.490 V were 153 ± 46 and 584 ± 149 nm, respectively. It was apparent that the diameter of the selenium sub-microwires increased as a function of the SeO\textsubscript{2} concentration at fixed potentials (Table 2). It is important to note that at −0.490 V, significantly larger structures have deposited using 10 mM SeO\textsubscript{2} compared to 100 mM. This was attributed to the fact that H\textsubscript{2}Se formation occurred at this potential in 10 mM SeO\textsubscript{2}—but not in 100 mM SeO\textsubscript{2}—at which the bulk deposition of Se continued, leading to larger Se structures. These results were supported by the XRD analysis (Figure 5). The calculated
texture coefficient was also in line with what was observed at 100 mM SeO$_2$.

**Growth Process of t-Se Sub-microstructures**

The growth process of the t-Se sub-microstructures was elucidated via morphological change over the duration of electrodeposition at $-0.389 \text{ V}$ using 1 mM SeO$_2$, observed by SEM images of the Se deposits collected at different times (Figure 8). After 15 min (Figure 8A), spherical a-Se particles (average diameter: $1.85 \pm 0.3 \mu\text{m}$) were formed. After 30 min (Figure 8B), small t-Se nanocrystallites were observed on the surface of the a-Se particles. These crystallites served as seeds for the t-Se nanostructures, which grew at the expense of the a-Se particles. At 60 min (Figure 8C), the crystal seed grew further into sub-microstructures (sub-microwires at this condition). When the electrodeposition duration was increased to 120 min, there was no apparent broadening of the diameter of the sub-microwires.

To investigate the growth process of t-Se sub-micron tubes, similar time-dependent experiments were conducted in the solution containing 100 mM SeO$_2$, at $-0.696 \text{ V}$ vs. Ag/AgCl (Figure 9). It was shown that the initial stages of the growth process were similar to that using 1 mM SeO$_2$, up to the formation of t-Se sub-microwires. (Figures 9A,B) But after 30 min of deposition, dissolution of Se(0) led to the formation of dents on the tip of the nanowires, eventually creating a void to form t-Se tubes (Figures 9C,D).

**CONCLUSION**

In summary, the complex electrochemistry of selenium was systematically investigated using a series of electroanalytical studies and was determined to be dependent on the precursor concentation were fixed at $-0.696 \text{ V}$ and 100 mM, respectively.
concentration in the electrolyte. For the first time, t-Se structures of various morphologies was achieved by electrodeposition without the aid of any template. Potentiostatic electrodeposition at various selenium precursor concentrations revealed that the applied potential as well as the [SeO₂] changed the governing electrochemical reaction, thereby enabling the fine tuning of morphology and dimensions of the structures. Potentiostatic electrodeposition at 100 mM SeO₂ specifically, allowed for the precise control of selenium sub-microstructures, from nanorods to sub-microwires at —0.389 V to sub-micowires at —0.594 V, and finally submicron tubes at —0.696 V and 3-D structures at —0.854 V, with diameters ranging from 200 ± 40 nm to 744 ± 130 nm. Similar electrodeposition at lower selenium precursor concentration (i.e., 10 and 1 mM) exhibited the formation of nanowires only. The diameters of nanowires formed at —0.389 V with 10 and 1 mM SeO₂ were 153 ± 46 nm and 124 ± 42 nm, respectively. X-ray diffraction analysis confirmed the growth of t-Se crystallites in the c-axis direction, while variation of the applied potential could change the preferred orientation of the structure growth. Finally, the growth mechanism of selenium sub-micro/nanostructures was optically confirmed with time-dependent electrodeposition.

DATA AVAILABILITY STATEMENT
All datasets presented in this study are included in the article/Supplementary Material.

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AUTHOR CONTRIBUTIONS
SS conducted most of experiment and draft the manuscript. SY and JL provides their expertise to guide experiment, provided inputs during editing and analyze the data. NM came up with the idea, obtain the funding and supervise SS and SY. All authors contributed to the article and approved the submitted version.

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