Effect of triblock copolymers on crystal growth and the photocatalytic activity of anatase TiO$_2$ single crystals

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In order to evaluate the effect of a triblock copolymer on the growth of TiO$_2$ crystals, anatase TiO$_2$ crystals with different morphologies and structures were synthesized by controlling the content and type of triblock copolymer in the solvothermal route. The resulting samples were characterized by XRD, XPS, SEM, TEM and EDX. The characterization results show that hydrofluoric acid can promote the formation of highly active (001) facets by the formation of a Ti–F bond. The triblock copolymers (PL23 and F127) refine the surface structure of polycrystalline spherical TiO$_2$ and make the crystal surface homogeneous and smooth. Moreover, P123 causes the agglomeration effect and hinders the recrystallization process of anatase TiO$_2$ single crystals, and this will lead to corrosion of the crystal facets. Meanwhile, F127 destroys crystal formation and hinders crystal growth due to its special micelle structure. In addition, research on the photocatalytic activity proposed that the integrity of the (001) and (101) facets was a critical factor in the photocatalytic reaction. The resultant anatase TiO$_2$ single crystals could produce more hydroxyl radicals (‘OH) in the photocatalytic system, which exhibited remarkable photocatalytic performance for the degradation of three types of dye.

1. Introduction

Over the past decade, due to a semiconductor crystal with a specific structure having many inherent characteristics of a crystal facet, research on the atomic structure and crystal lattice of the semiconductor crystal with a specific crystal facet has attracted a lot of attention from researchers.$^{1-5}$ Moreover, the equilibrium and steady-state chemical properties of the crystal facet are crucial for the synthesis of highly active catalytic materials.$^6$ Titania, as a semiconductor crystal, has been widely used in the fields of environmental pollution control, H$_2$-production, solar cells, photovoltaic power generation and sensor design.$^7$–$^{11}$ However, the realization of these applications usually depends on the crystal structure, the activity of the crystal facet and the specific micromorphology of TiO$_2$.$^{12-14}$ Therefore, research on the crystal structure and crystal facet characteristics of TiO$_2$ has been widely carried out,$^{15,16}$ and many TiO$_2$ materials with different structures have been successfully synthesized, such as nanoparticles, porous materials, multi-element composites, flakes, spheres and tubes.$^{17,18}$

With the improvement of the synthetic technology and the in-depth study of the TiO$_2$ crystal structure, both theoretical and experimental studies found that the (001) facets in the equilibrium and stable states had higher photocatalytic activities.$^{19,20}$ In 2008, the anatase TiO$_2$ single crystals were successfully synthesized with a large percentage (47%) of reactive (001) facets.$^{21}$ In addition, this research stated that the surface energy of the crystals could be effectively decreased using hydrofluoric acid as a morphology controlling agent with the formation of a Ti–F bond. Following this, various kinds of TiO$_2$ single crystals marked by (001) facet exposure, such as sheet TiO$_2$ single crystals, nano TiO$_2$ single crystals and mesoporous TiO$_2$ single crystals, were synthesized by adding different crystal morphology controlling agents and growth controlling agents.$^{22-24}$ For growth controlling agents in particular, they are very important for the adjustment of grain size, crystal surface characteristics and crystal dispersion in the synthetic process.$^{25,26}$ Generally, the commonly used crystal growth control agents are surfactants, silica templates, and dispersants.$^{27,28}$ In addition, with further study of the crystal growth mechanism, more and more additives have been found and have been proved to affect the growth rate and morphology of the crystals.$^{29,30}$

In recent years, triblock copolymers (polyoxyethylene–polyoxypropylene–polyoxyethylene: PEO–PPO–PEO) have been widely used as blending compatibilizers and interface modifiers in biomedical, architectural, chemical, and other fields.$^{11,12}$ As very important water-soluble substances, triblock copolymers spontaneously form micelles in aqueous solution. The cores and the shells of the micelles were mainly composed of PPO and PEO, respectively, and, as growth regulators of inorganic crystals, triblock copolymers have been successfully applied to effectively control the morphology and structure of inorganic particles.$^{24}$ Some studies have proven that triblock copolymers can be used as...
The morphologies and structures of the as-synthesized anatase TiO₂ crystals were investigated by X-ray spectroscopy (XRD, Bruker D8 Advance), transmission electron microscopy (TEM, JEM-2100, Japan) and scanning electron microscopy (SEM, JEOLJSM6400F) equipped with an EDX. Prior to TEM analysis, powdered samples were dispersed onto a carbon-coated copper grid. N₂-adsorption and desorption of the samples were measured by a specific surface area analyzer (F-Sorb 3400). Specific surface areas were calculated according to the Brunauer–Emmett–Teller (BET) equation. X-ray photoelectron spectroscopy (XPS) measurements were carried out using a Kratos AXIS Ultra DLD XPS system. All the binding energies were referenced to the C 1s peak (285.0 eV) arising from an adventitious carbon atom.

2.2 Photocatalytic measurements

2.2.1. Hydroxyl radical (·OH) measurement. As is well-known, the terephthalic acid method is usually used to determine the presence of hydroxyl radicals (·OH). Terephthalic acid (TA) is used as a fluorescence probe because it can react with ·OH in basic solution to generate 2-hydroxy terephthalic acid (TAOH), which emits a unique fluorescence signal with a spectrum peak around 426 nm (eqn (1)).

\[
\text{TA} + \cdot\text{OH} \rightarrow \text{TAOH}
\]

The samples were suspended in 50 mL of aqueous solution containing 0.05 mol L⁻¹ NaOH and 5.0 mmol L⁻¹ terephthalic acid. A 350 W UV-light lamp was employed to provide a UV-light source. 5.0 mL of the solution was removed and the TiO₂ was separated from the solution by centrifugation. The remaining clear liquid was used for fluorescence spectrum measurements. The excitation light used to record the fluorescence spectra was 320 nm.

2.2.2. Photocatalytic properties of the dyes. In this work, the photocatalytic properties of the resultant TiO₂ photocatalysts were evaluated by the heterogeneous photocatalytic reaction monitored by the terephthalic acid method and photocatalytic degradation of three types of dye.

3. Results and discussion

3.1 Characterization

In this work, in order to explore the effect of triblock copolymers on crystal growth, a comparative experiment was designed. At
the start of this study, the effect of hydrofluoric acid (HF) on crystal facet was investigated and a control experiment for the synthesis of anatase TiO₂ crystals without HF was carried out. As shown in Fig. 1(A1), the representative field emission scanning electron microscopy (FESEM) image shows that the sample was mainly composed of uniform and independent microspheres. The corresponding TEM image (Fig. 1(A2)) reveals a spherical structure of the as-prepared TiO₂ (spherical TiO₂ polycrystalline). Moreover, as shown in Fig. 2(X), a high-magnification FESEM image reveals that the surface of the TiO₂ microspheres is rough and uneven, and that there are no complete (001) facets. In addition, the corresponding EDX spectrum, shown in Fig. 1(A3), indicates that the component elements of the TiO₂ products are Ti and O, where the ratio of atomic number and atomic weight is 1 : 2 and 3 : 2, respectively. However, correspondingly, as shown in Fig. 1(B1) (SEM image) and Fig. 1(B2) (TEM image), anatase TiO₂ single crystals could be synthesized with hydrofluoric acid as a crystal plane controlling agent. From the symmetries of the well-faceted crystal structure of the single crystals, the two flat square surfaces are identified as (001) facets while the other eight isosceles trapezoidal surfaces are (101) facets. Hydrofluoric acid is believed to have dual roles here: (i) to retard hydrolysis of the titanium precursor, and (ii) to reduce the surface energy to promote isotropic growth along the [010] and [100] axes. This result shows that the fluoride ions can effectively reduce the surface energy by Ti–F bonds during the solvothermal synthesis of TiO₂. With the formation of Ti–F bonds, surface O and Ti atoms move inwards and outwards significantly, due to the strong repulsive and attractive interactions of O–F and Ti–F bonds, respectively. A new balance can be established between the O–O/F–O repulsions and Ti–O/Ti–F attractions, which stabilizes the Ti and O atoms on the surfaces. Therefore, based on the above mechanism, the (001) facets will be exposed when the crystal grows towards the [010] and [100] axes. The corresponding EDX spectrum, shown in Fig. 1(B3) displays the main elements of the TiO₂ products. Due to the formation of the Ti–F bond, the surface of TiO₂ contains a fluorine element after the synthesis reaction. In the defluorination process, the fluorine atoms on the surfaces of the crystals can easily be removed by heating at 500 °C for 90 min, without changing the crystal structure and morphology.

Focusing on the effects of the triblock copolymers (P123 and F127) on crystal growth, a series of control experiments were designed. As shown in Fig. 2, in the absence of hydrofluoric acid, the resulting spherical TiO₂ microspheres were formed. With an increase in P123, the surface of the spherical TiO₂ polycrystalline becomes increasingly more uniform and regular. As shown in Fig. 2(a1) and (a2), cubic nanocrystals gradually formed on the surface of the spherical polycrystalline under regulation of P123 on the nucleation, growth and self-assembly of TiO₂. Moreover, the size of the cubic nanocrystals on the microspheres was about 60 nm. As is well-known, nanocrystals usually have an agglomeration effect due to the nanoscale effect, and the spherical structure is the most stable and lowest energy form. Therefore, the cubic nanocrystals will agglomerate together in the form of microspheres. In terms of F127, the surface of the spherical TiO₂ polycrystalline becomes smoother with an increase of F127 (Fig. 2(b)). Moreover, it can be seen from Fig. 2 that the morphology of the spherical TiO₂ polycrystalline tends to be of a regular spherical structure with an increase in the triblock copolymers (P123 and F127). The growth process of the spherical TiO₂ polycrystalline is consistent with the principle of minimum energy. In addition, as a surfactant, the triblock copolymers can reduce the surface tension of the material. For the synthesis of the TiO₂ crystals, the surface

![Fig. 1](image-url) Microstructures and morphologies of the anatase TiO₂ crystals. (A1) SEM and (A2) TEM images of the typical spherical TiO₂ polycrystalline. (A3) EDX spectrum of the spherical TiO₂ polycrystalline. (B1) SEM and (B2) TEM images of the typical anatase TiO₂ single crystals. (B3) EDX spectrum of the anatase TiO₂ single crystals, before and after defluorination.
tension of the components in the synthetic reaction system will be reduced. Therefore, the TiO₂ crystal tends to be spherical in the growth process.

In contrast, as shown in Fig. 3, anatase TiO₂ crystals with (001) facets could be synthesized with HF as a crystal facet controlling agent. A high-magnification FESEM image (Fig. 3(Y)) reveals that the (001) and (101) facets of TiO₂ single crystals were complete and smooth (truncated octahedron), and that the interfacial angle with a typical value of 68.3° on average was also regular and clear. With the addition of P123, an obvious morphological change was found, as shown in Fig. 3(a1), and that the (001) facets were clearly destroyed. In addition, there was a serious aggregation effect between the crystals. Therefore, the truncated octahedron in the state of mutual adhesion was observed. Moreover, with the increase of P123 (Fig. 3(a2)), the amount of truncated octahedron decreased due to the serious damage to the single crystal, resulting in a large number of irregular fragments of TiO₂ particles. Focusing on F127, the morphology of the TiO₂ crystal clearly changed when F127 was added. As shown in Fig. 3(b1), no truncated octahedron could be seen with serious damage of the single crystal and, with the increase of F127 (Fig. 3(b2)), nanowire clusters appeared around the crystal. Based on the above experimental results, it can be inferred that the triblock copolymer P123 (Fig. 3(a2)) plays a role in controlling the crystal facets, and F127 (Fig. 3(b2)) increases the roughness of the particles and promotes the formation of nanowire clusters.

Fig. 2 Microstructures and morphologies of TiO₂ crystals synthesized with different content and type of triblock copolymer (without HF). (X) SEM image of the spherical TiO₂ polycrystalline. P123-spherical TiO₂ polycrystalline at: (a1) 30 mg, (a2) 60 mg. F127-spherical TiO₂ polycrystalline at: (b1) 30 mg, (b2) 60 mg.

Fig. 3 Microstructures and morphologies of TiO₂ crystals synthesized with different content and type of triblock copolymer (with HF). (Y) SEM image of the anatase TiO₂ single crystals. P123–TiO₂ single crystals at: (a1) 30 mg and (a2) 60 mg. F127–TiO₂ single crystals at: (b1) 30 mg and (b2) 60 mg.
copolymers (P123 and F127) were not conducive to the synthesis of the anatase TiO2 single crystals.

In order to study the effects of triblock copolymers (P123 and F127) on crystal growth more scientifically, further research on the chemical reactions in the synthesis process was carried out. As shown in Fig. 4, we identified two synthetic routes by analyzing the morphology of anatase TiO2 single crystals synthesized with different reaction times. As is well-known, HF is crucial for the formation of (001) facets and a truncated octahedron. This is due to the reduction of surface energy and recrystallization of TiO2 in the presence of a fluorine ion. The possible reactions involved in this process are shown in eqn (2)–(4).

\[
\begin{align*}
\text{TiF}_4 + 2\text{H}_2\text{O} & \rightarrow \text{TiO}_2 + 4\text{HF} \quad \text{(crystallization)} \\
\text{TiO}_2 + 6\text{HF} & \rightarrow \text{H}_2\text{TiF}_6 + 2\text{H}_2\text{O} \quad \text{(dissolution)} \\
\text{H}_2\text{TiF}_6 + 4\text{H}_2\text{O} & \rightarrow \text{Ti(OH)}_4 + 6\text{HF} \\
\text{Ti(OH)}_4 & \rightarrow \text{TiO}_2 + 2\text{H}_2\text{O} \quad \text{(recrystallization)}
\end{align*}
\]

At the beginning of the reaction, the Ti/F ratio is exceedingly high and the rate of crystallization of TiO2 under hydrothermal conditions is fast (eqn (2)). These crystalline TiO2 particles aggregate to form a square crystal, which is the route of an anatase TiO2 single crystal. The free TiO2 small molecules in the reaction system with a higher surface energy and a smaller diameter dissolve and transfer to the surface of the square crystal, where they redeposit and recrystallize on the better crystallized TiO2 particles (eqn (3) and (4)). Therefore, under the action of fluorine, the (001) and (101) facets form gradually during the transformation processes of dissolution and recrystallization. However, when P123 is present in the synthesis system, the aggregated TiO2 crystal with exposed (001) facets was observed after 4 h of the synthesis reaction (Fig. 4(a1)), and the (001) facets were corroded with prolonged synthesis reaction time (Fig. 4(a2) and (a3)). In an acidic environment, the TiO2 surface is extremely easy to be hydroxylated under hydrothermal conditions. On the crystal surfaces, Ti atoms exist in three states: TiOH\(_4^–\), TiO\(_2^+\), and TiOH. TiOH can be replaced by Ti–F through ligand exchange of the hydroxyl group (–OH) on the crystal surfaces with F ions. With the further replacement of the surface hydroxyl groups, the Ti atoms will eventually be dissolved in the system with the formation of complexes (TiF\(_6^{2–}\)). The formation of TiF\(_6^{2–}\) leads to the corrosion of the crystal surface. As a surfactant, P123 can accelerate the hydroxylation of the crystal surface by reducing the surface tension of the crystal surface. In terms of the effect of F127 on the TiO2 single crystal growth, as shown in Fig. 4(b), F127 is clearly not conducive to the formation of the (001) facet on the truncated octahedron. Moreover, the degree of TiO2 crystal fragmentation increases with prolonged synthesis reaction time. In summary, the triblock copolymers (P123 and F127) are believed to accelerate hydroxylation of the crystal surface in the presence of hydrofluoric acid, and this is not beneficial to TiO2 single crystal growth.

In this paper, the crystallographic structures of the resultant TiO2 crystals have been confirmed by X-ray diffraction (XRD), and the diffraction patterns in Fig. 5 clearly indicate that the samples are in the anatase phase (JCPDS card no. 21–1272), with the three most obvious diffraction peaks observed at 25.5° (101), 37.9° (004), and 48.2° (200). This means that the crystal morphology does not affect the crystal phase under certain reaction conditions. Moreover, the diffraction peaks of the anatase TiO2 single crystals and the P123–TiO2 single crystals are sharper and more intense compared with those of the F127–TiO2 single crystals. This is because the crystal structure is destroyed by F127, reducing the crystallinity of the TiO2 single crystals. The XPS survey spectra of the as-synthesized TiO2 samples are shown in Fig. 6. It can be seen that the three TiO2 samples contain only Ti, O and C elements after fluorine has been removed, with sharp photoelectron peaks appearing at binding energies of 458 (Ti 2p), 531 (O 1s) and 285 eV (C 1s). The C 1s peak can be attributed to the adventitious hydrocarbon.

![Fig. 4](image_url)

**Fig. 4** Morphologies of the anatase TiO2 single crystals synthesized with different reaction times: 4 h, 8 h and 12 h. (a1)–(a3) with P123 added; (b1)–(b3) with F127 added.
from the XPS instrument itself. The N2 adsorption–desorption isotherms of the three TiO2 samples are shown in Fig. 7. The adsorption isotherm of the anatase TiO2 single crystals belongs to the IV and H3 hysteresis loops (IUPAC), suggesting the presence of narrow slit-shaped pores that are generally associated with plate-like particles, and this agrees well with their plate-like morphology. In addition, the existing narrow pores (or the generation of hysteresis loops) are from the aggregation of the single crystals.44 The adsorption isotherms of the P123–TiO2 single crystals and F127–TiO2 single crystals belong to IV and H4 hysteresis loops (IUPAC), suggesting mixed pores of micropores and mesopores. This is mainly due to the accumulation of irregular TiO2 crystals. Additionally, it can be found that the specific surface areas of the three TiO2 samples, calculated by the Brunauer–Emmett–Teller (BET) equation, were 5.67 m2 g−1, 6.68 m2 g−1 and 8.04 m2 g−1, respectively.

3.2 Photocatalytic property measurements

For the hydroxyl radical (‘OH) measurements, the capability of forming ‘OHS of anatase TiO2 single crystals, P123–TiO2 single crystals and F127–TiO2 single crystals was examined in this work. As shown in Fig. 8(A), significant fluorescence spectra that are associated with TAOH were generated. The anatase TiO2 single crystals with complete single crystal morphology and (001) facets could generate more ‘OH with stronger oxidation ability. From the analysis of Fig. 8, we found that the generation of a hydroxyl radical on an anatase TiO2 single crystal is a short time burst. After 20 minutes of the reaction, the yield of hydroxyl radicals basically reached its peak. The results clearly demonstrate that the completion of the (001) facets is the key to the generation of hydroxyl radicals. Moreover, the normalized concentration of ‘OH generated from anatase TiO2 single crystals is higher than that of the other two TiO2 samples. It is also proposed that the simultaneous exposure of the (001) and (101) facets could facilitate charge separation due to the difference in the energy levels of the different crystal facets. The research on the crystal facets found that the conduction band of the (001) facets is slightly higher than that of the (101) facets, calculated by the conduction band and valence band positions of the (001) and (101) facets, thus forming a “surface heterojunction”. Therefore, it can be inferred that the anatase TiO2 single crystals have a complete crystal structure (including (001) and (101) facets), which makes the surface charge move more rapidly and promotes the separation of photoelectron holes.

Due to the results of the hydroxyl radical (‘OH) measurements, it was found that the charge transport will be faster on the surface of the anatase TiO2 single crystal, and this can help to promote the separation of photogenerated electrons and holes. Therefore, the photocatalytic activity will be greatly improved. Compared with the anatase TiO2 single crystals, the photocatalytic activities of the P123–TiO2 single crystals and the F127–TiO2 single crystals were relatively lower, due to the limitations of their structures. To confirm this, photocatalytic degradation of three types of dye were performed as a probe reaction using these three samples as the photocatalysts.
As is well-known from research into the photocatalytic degradation of dyes, the decolorization rate is generally used as the index of the photocatalytic degradation activity. However, the decolorization of a dye only means that its chromophore is destroyed, and does not mean that it is completely mineralized into H₂O and CO₂. In order to evaluate the degradation efficiency of photocatalysis more efficiently, the relationship between the decolorization rate and the CODCr removal rate was studied. Compared with Fig. 9(A) and (B), the decolorization rate is not equivalent to the CODCr removal rate. In the process of the photocatalytic degradation of dyes, the removal rate of CODCr increases with the increase of dye decolorization rate. Fig. 9(A) shows the decolorization efficiency of three types of dye with the anatase TiO₂ single crystals. It can be seen that the anatase TiO₂ single crystals showed remarkably higher efficiency for the photocatalytic degradation of acid red B than for the other two dyes. Similarly, the removal rate of CODCr of acid red B is also the highest (Fig. 9(B)). These results show that azo dyes are more easily degraded by photocatalysis.

In order to study the photocatalytic activity of the TiO₂ samples on the dyes more scientifically, we conducted a comparative experiment without any TiO₂ (Fig. 10). The results showed that the acid red B (azo) dye is more easily photo-dissociated under ultraviolet light, leading to decolorization. In the dark reaction process, the decolorization rate of the dyes is proportional to the specific surface area. This is mainly since the larger specific surface area is more conducive to the adsorption of dyes. However, in the process of the photocatalytic reaction, the experimental results showed that the effect of specific surface area on the photocatalytic activity is not decisive. On the contrary, a complete crystal plane structure is the key to the high activity of photocatalysis. Therefore, the anatase TiO₂ single crystals showed remarkably higher efficiencies for the photocatalytic degradation of these three dyes than the other corresponding TiO₂ crystals. This is due to the existence of the (001) and (101) facets that can form an interface effect, which accelerates the transfer rate of photoelectron holes on the crystal surface. Furthermore, it was shown that the photoelectrons of excited TiO₂ tend to move from the (001)
facets to the (101) facets, therefore the accumulation of photogenic holes on the (001) surface will lead to strong oxidation. Significantly, as is shown in the SEM images of the P123–TiO2 single crystals and F127–TiO2 single crystals, due to the agglomeration and corrosion of the crystal facets, the photocatalytic activity was severely limited.

4. Conclusions

In this work, the effects of triblock copolymers (P123 and F127) on the growth of TiO2 crystals were studied. For this purpose, anatase TiO2 crystals with different morphologies were synthesized by a solvothermal method. Characterization results showed that the triblock copolymers (P123 and F127) can refine the surface structure of the spherical TiO2 polycrystalline and make the crystal surface homogeneous and smooth. Moreover, P123 can cause the agglomeration effect and hinder the recrystallization process of anatase TiO2 single crystals, and this will lead to corrosion of the crystal facets. Meanwhile, F127 can destroy crystal formation and hinder the crystal growth due to its special micelle structure. In addition, research on the photocatalytic activity proposed that the integrity of the (001) and (101) facets were critical factors in the photocatalytic reaction. The resultant anatase TiO2 single crystals could produce more hydroxyl radicals ('OH) in the photocatalytic system, which exhibited remarkable photocatalytic performance for the degradation of three types of dye.

Conflict of interest

No potential conflict of interest was reported by the author(s).

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