Thickness- and temperature-dependent structural and electromechanical properties of (100)-oriented Sc-doped (Na$_{0.85}$K$_{0.15}$)$_{0.5}$Bi$_{0.5}$TiO$_3$ ferroelectric films

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(100)-oriented Sc-doped (Na$_{0.85}$K$_{0.15}$)$_{0.5}$Bi$_{0.5}$TiO$_3$ (NKBT-Sc) films with different thicknesses of about 100–620 nm were grown on Pt(111)/Ti/SiO$_2$/Si substrates by a sol–gel method. A LaNiO$_3$ (LNO) layer of about 20 nm thickness was introduced at the film–substrate interface or alternatively with NKBT-Sc layers to form a sandwich multilayer structured film. The film thickness- and temperature-dependent structural and electromechanical properties of the films were investigated. A rhombohedral–tetragonal phase transition phase occurred with the variation of NKBT-Sc film thickness, and during this process a two-phase coexistence existed in an appropriate film thickness region, inducing an increased remnant polarization ($P_r$) value at an intermediate thickness (~460 nm) of about 23.7 $\mu$C cm$^{-2}$. The effective piezoelectric coefficient ($d_{33}$) initially increased from about 32 pm V$^{-1}$ for the thinnest film (~100 nm) to a peak value of about 73 pm V$^{-1}$ (~460 nm), but then decreased as the film thickness further increased. With the insertion of the LNO layers alternatively inside the NKBT-Sc film, the sandwich multilayer structure further enhanced the degree of the (001)-orientation and was beneficial for the crystallization process, leading to better electromechanical properties than the NKBT-Sc/LNO/substrate structure composite film. A high piezoelectric coefficient ($d_{33}$) of about 82 pm V$^{-1}$, dielectric constant $\varepsilon_r$ of about 523 and remnant polarization ($P_r$) of about 26.2 $\mu$C cm$^{-2}$, which gradually increased with the decrease of the testing temperature from 20 °C to −120 °C, together with a with a low dielectric loss (tan δ) of about 0.055 were simultaneously obtained in the sandwich multilayer structured film with NKBT-Sc film thickness of about 460 nm.

1. Introduction

The most widely used piezoelectric materials are Pb(Ti,Zr)O$_3$ (PZT)-based three component systems. Because of the toxicity of lead oxide, it is desired to use lead-free piezoelectric materials in place of PZT for environmental protection. In recent years, bismuth sodium titanate (Na$_{0.5}$Bi$_{0.5}$)TiO$_3$ (NBT) has been considered as one of the key lead-free piezoelectric materials and attracted considerable research attention. It is of a perovskite structure and has a relatively large remnant polarization, $P_r = 38 \mu$C cm$^{-2}$, and high Curie temperature, $T_C = 320 ^\circ$C. Recently, it has been reported that (Na$_{0.5}$Bi$_{0.5}$)TiO$_3$ modified (K$_{0.5}$Bi$_{0.5}$)TiO$_3$, 0.85(Na$_{0.5}$Bi$_{0.5}$)TiO$_3$-0.15(K$_{0.5}$Bi$_{0.5}$)TiO$_3$ (NKBT) bulk ceramics, showed improved dielectric and piezoelectric properties as a consequence of more ferroelectric variation in materials with compositions close to the morphotropic phase boundary (MPB). Because of substrate constraint effects and limited thicknesses, these factors will influence the phase structure and electrical properties, which make NBT films show inferior piezoelectric properties compared to bulk ceramic materials. Due to the effect of substrate constraints on the phase structure of textured thin films, a different thickness dependence of phase structure and properties will happen as for the film with composition changed to that close to the MPB. In addition, temperature dependence stability of properties is one of important characteristics in view of not only engineering but also basic physics point.

According to our research, an appropriated concentration Sc substitution in NKBT film could enhance piezoelectric properties and increase the Curie temperature. In this article, by introducing LaNiO$_3$ (LNO) layer, (100)-oriented Sc-doped NKBT thin films, (Na$_{0.85}$K$_{0.15}$)$_{0.5}$Bi$_{0.5}$Ti$_{0.72}$Sc$_{0.28}$O$_3$ (NKBT-Sc) were fabricated on Pt/Ti/SiO$_2$/Si substrates by using aqueous sol–gel
Subsequently, a desired amount of Bi(NO₃)₃ was dissolved in the acid with a 3:1 volume ratio, then poured into the mixture of propyl alcohol, and acetylacetone was prepared. Glacial acetic acid, potassium acetate (KCOOCH₃), and scandium acetate (Sc(COOCH₃)₃) were chosen as the raw materials with temperature process. Finally, desired amounts of NaCOOCH₃, to compensate for possible bismuth loss during the high temperature process. During the whole preparation process, the precursor sol was carried out under constant stirring in air and at room temperature. The resultant solution, with a concentration of 0.26 M, was aged for ten days before deposition. For preparation of LNO layer, lanthanum nitrate [La(NO₃)₃] and nickel acetate [Ni(CH₃COO)₂] were dissolved in solvent with glacial acetic acid and ethylene glycol methyl ether [2-CH₂OCH₂CH₂OH] under constant stirring. The resultant solution present clear green, with a concentration of 0.08 M, was stable and no crystalline forms for ten days before deposition.

A LNO layer of about 20 nm was spin-coated deposited on Pt/Ti/SiO₂/Si substrate followed by sequentially drying at 100 °C for 10 min and pyrolyzing at 450 °C for 5 min. The as-deposited LNO layer was annealed at 600 °C and 700 °C for 2 min. The NKBT-Sc thin films were deposited onto LNO-coated substrates by spin coating at 4000 rpm for 30 s. After each coating, the films were dried at 100 °C for 10 min, and pyrolyzed at 450 °C for 5 min in ambient atmosphere. This process was repeated different times to obtain a different thickness. As for the sandwich multilayer structured films with LNO layers inserted inside the NKBT-Sc film, after four NKBT-Sc layer has been deposited onto the LNO-coated substrate, then another LNO layer was deposited onto the as-prepared NKBT-Sc film, i.e., the films were prepared by depositing one LNO layer and four NKBT-Sc layers alternatively. All the films were finally annealed at 700 °C for 3 min by a rapid thermal processing in ambient atmosphere. For the electrical properties measurements, top electrodes of platinum, 0.2 mm in diameter, were sputtering deposited onto the surface of the films. Thereinafter, for sake of illustration, the NKBT-Sc/substrate film, the NKBT-Sc/LNO/substrate composite films and the composite films with LNO layers inside NKBT-Sc film, with various thicknesses of NKBT-Sc film, were denoted as N1, N2-x (x = ~100, ~200, ~320, ~460 and ~620 nm) and N3-x respectively.

2. Experimental

2.1 Materials preparation

For preparation of NKBT-Sc film, bismuth nitrate [Bi(NO₃)₃·5H₂O], tetrabutyl titanate [Ti(OC₄H₉)₄], sodium acetate [NaC₂O₂H₃], potassium acetate [KCOOCH₃] and scandium acetate [Sc(COOCH₃)₃] were chosen as the raw materials with glacial acetic acid, isopropyl alcohol, and distilled water as the solvents. Firstly, a 3:1 weight mixture of Ti(OC₄H₉)₄, isopropyl alcohol, and acetylacetone was prepared. Then, glacial acid with 3:1 in volume ratio was poured into the mixture. Subsequently, a desired amount of Bi(NO₃)₃ was dissolved in the solution, and distilled water with the same volume as the glacial acid was added. Here, 10% excess of bismuth nitrate was added to compensate for possible bismuth loss during the high temperature process. Finally, desired amounts of NaC₂O₂H₃, KCOOCH₃ and Sc(COOCH₃)₃, according to the (Na₀.₈₅K₀.₁₅)₀.₃₋B₁₀₋₅T₁₀₋₇S₀.₂₅O₃ composition, were dissolved into the solution one by one. In order to prevent the appearance of cracks during aging and drying steps, an appropriate formamide was added into the above solution as a stabilizing agent during this process. During the whole preparation process, the precursor sol was carried out under constant stirring in air and at room temperature. The resultant solution, with a concentration of 0.26 M, was aged for ten days before deposition. For preparation of LNO layer, lanthanum nitrate [La(NO₃)₃] and nickel acetate [Ni(CH₃COO)₂] were dissolved into solvent with glacial acetic acid and ethylene glycol methyl ether [2-CH₂OCH₂CH₂OH] under constant stirring. The resultant solution present clear green, with a concentration of 0.08 M, was stable and no crystalline forms for ten days before deposition.

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2.2 Characterization

Surface microstructures of these thin films were observed by scanning probe microscopy (SPM, SPI4000 & SPA300HV, Seiko, Japan). The phase structures were characterized by X-ray diffraction (XRD, Rigaku, Japan) with Cu K-alpha radiation. Raman measurements were performed to detect the local structure changes within materials using an instrument of JY LabRam HR800 spectrometer (JOBIN YVON instrument Co., Longjumeau, France) in backscattering geometry. A ferroelectric test module (TF 2000 analyzer, axiACCT, Aachen, Germany) and a precision impedance analyzer (4294A, Agilent) were used to evaluate the ferroelectric and dielectric properties respectively. The piezoelectric properties of the films were measured by SPM under contact AFM mode, using an Rh-coated cantilever (Si-DF3-R, Seiko), which had a spring constant of 1.9 N m⁻¹ and a free resonance frequency of 28 kHz.

3. Results and discussions

The crystal structure and preferential orientation were characterized by high-resolution XRD. Fig. 2 shows the XRD patterns of the N2 composite films with the NKBT-Sc thickness of about 460 nm, fabricated by annealing the LNO layer at 600 °C and 700 °C. Here, the N1 film was present for comparison. All of the
diffraction peaks could be indexed according to the reference pattern of NBT powder (JCPDS 89-3109). It was found that all the films exhibited a pure perovskite structure with no trace of secondary phases detected. As for the single-layer N1 film, the (110) diffraction peak showed the highest intensity, while as for the N2 composite films, the (110) diffraction peak intensity weakened and the (100) diffraction peak intensity strengthened greatly, indicating an enhanced degree of the (100) orientation. Meanwhile, the averaged grain size $D$ estimated according to Scherrer’s equation ($D = K\lambda/FWHM \cos \theta$, $\lambda$ is the wavelength and FWHM is the full width at half maximum of the diffraction peaks) increased, indicating an enhanced degree of crystallinity. Moreover, it was observed that the N2 composite film with the LNO layer annealed at 700 °C exhibited a larger degree of (100) preferred orientation than that with LNO layer annealed at 600 °C. The formation of the (100) orientation was caused by the effect of LNO seeding layer on the surface of platinized silicon substrates.

Fig. 3(a) shows the XRD patterns of the N2 composite films with various thicknesses of the NKBT-Sc film. Here, the LNO layer was annealed at 700 °C. A single perovskite phase structure and a preferred (100) orientation with no pyrochlore phase was detected in all the N2 composite films. In order to analyze phase structure of N2 composite films with various thicknesses, the step-scan XRD measurement on the (200) peaks was conducted and the results are shown in Fig. 3(b). A narrow and single (200) peak was obtained for the thinnest film of 100 nm thickness, and the location and shape suggested that the phase structure might be rhombohedral phase structure. Moreover, the location of the (200) peak shifted leftward and became broader generally with increasing thickness. As for the films with large thicknesses (~460 and ~620 nm), this phenomenon became pronounced and a broad sharp (200) peak was obtained, suggesting that more contributions from the tetragonal phase. As a result, a gradual change of phase structure from rhombohedral to tetragonal seem to occur with the increase of the NKBT-Sc film thickness.

These N2 composite films were further analyzed using Raman spectroscopy to give insight into the change in their phase structures, as shown in Fig. 4. According to the virtual ion model, the peaks at around 356 cm$^{-1}$, 507 cm$^{-1}$ and 611 cm$^{-1}$, which was assigned to the Raman modes of tetragonal symmetry $A_1(2TO)$, $E(3TO)$ and $A_1(3TO)$ respectively, were observed in films with thicknesses of about 620 nm. However, as the NKBT-Sc thickness decreased, the intensity of $A_1(2TO)$ peak got lower and became almost disappeared when thicknesses is about 320 nm. In the meantime, the $E(3TO)$ and $A_1(3TO)$ peaks decreased and gradually evolved into a broad rhombohedral transverse mode (Rh$_{trans}$) at around 550 cm$^{-1}$. Moreover, a peak at around 136 cm$^{-1}$, which is attributed to characteristic Raman mode of rhombohedral phase, was observed in the composite film with NKBT-Sc thickness of about 320 nm. The intensity of this peak became weaker with increased thickness and disappeared as NKBT-Sc thickness above 460 nm, which indicated the formation of a higher degree of tetragonal phase. This observation is in good agreement with the XRD result. Thus, from the results of XRD and Raman analysis, as for the (100)-oriented N2 composite film with NKBT-Sc composition close to the MPB, a phase transition from

![Fig. 2](image-url) XRD patterns for the (a) N1 film and the N2 composite films with the LNO layer annealed at (b) 600 °C, (c) 700 °C.

![Fig. 3](image-url) (a) XRD pattern of the N2 composite films with various film thicknesses; (b) enlarged XRD pattern of the (200) peak.
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Fig. 4 Raman spectra of the N2 composite films with various film thicknesses.

a rhombohedral structure to a tetragonal occurred when the film thickness was varied from about 100 to 620 nm.

For each film sample, the polarization–voltage curves with sequentially increasing voltages were measured at 100 Hz and the remnant polarization ($P_r$), extracted from the measured nested hysteresis loops. The ferroelectric hysteresis loops of the N2 composite films with different film thicknesses at 20 V are shown in Fig. 5 and the obtained thickness-dependent the $P_r$ values is exhibited in the inset. The $P_r$ value was found to increase gradually and reach a maximum of 23.7 $\mu$C cm$^{-2}$ with film thickness of about 460 nm, and then decreased as the thickness was further increased. According to the XRD and Raman results, a phase structure transition occurred with the variation of film thickness, and during this process a two-phase coexistence existed in a proper film thickness region. In this region, polarization rotation from in-plane to out-of-plane will enhanced and hence result in an increase of $P_r$ value. Furthermore, the better crystallinity in the highly (100) oriented could be also contributed to the increased $P_r$ value. As the film thickness further increased, phase structure subsequently changed to a single phase, and consequently result in a lower $P_r$ values. Thus, the remnant polarization exhibited a maximum with NKBT-Sc thickness at proper thickness.

Fig. 6 shows XRD pattern of the N2-460 and N3-460 composite films. After the insertion of the LNO layers inside the NKBT-Sc film, the obtained N3 composite films exhibited a larger degree of (100) preferred orientation than that of N2 composite film. As for the N3 composite film, the LNO layers inside the NKBT-Sc film could play a role of nucleation and enhanced the density of grains along the (100) orientation, while as for the N2 composite film, the LNO layer inserted at the film–substrate interface had a weaker effect on the upper part of the NKBT-Sc films. This might be the main reason cause the higher (100) orientation of the N3 composite film than the N2 composite film. To observe the orientation distribution, $\omega$-scan rocking curves of the [200] diffraction of the N2-460 and N3-460 composite films were measured, as showed in Fig. 7. During the measurement, the diffraction angle $2\theta_{hk\ell}$ with respect to the diffracting plane (hkl) was fixed and the incidence angle $\omega$ of X-ray can be continuously changed from 0 to $2\theta_{hk\ell}$. Because XRD patterns of textured films are sensitive to incident X-ray beam angles, any small tilting of the film plane will cause substantial variation of the XRD peak position and intensity. According to Guo’s report, the peak position and intensity of the same film sample could vary greatly in different measurements under the same instrument operating systems. Hence, to ensure precision of the data in peak position and intensity, these scans were measured by using a thin film diffractometer. Both the $\omega$-scan XRD patterns were found to exhibit a symmetric Gauss distribution with the peak positions located approximately at the Bragg angle of corresponding diffraction planes. The FWHM of the N2 and N3 composite films were found to be 8.6 and 7.7, respectively, which meant that a higher distribution of grains along (001) orientation in the N3 composite film than the N2 composite film. Thus, these results indicated that the sandwich multilayer structured composite structure would further enhance the degree of the (001)-orientation.

Fig. 5 Polarization–voltage hysteresis loops of the N2 composite films with various film thicknesses; the inset shows the thickness-dependent the remnant polarization.

Fig. 6 XRD patterns of the N2-460 and N3-460 composite films.
Fig. 8 shows the surface morphology of the LNO layer on the substrate and the N3-460 composite film. As shown in the figure, the LNO layer exhibited a dense microstructure without obvious defects such as holes and cracks observed. As for the N3 composite film, it exhibited a dense microstructure with a uniform grain size of about 40 nm.

Since the composition of NKBT-Sc is close to the rhombohedral–tetragonal MPB, temperature may also induce phase structure evolution. Therefore, XRD was carried out at a temperature range of 20–300 °C on the N3-460 composite film to detect the structural change and the results are show in Fig. 9(a). A single perovskite phase structure with no detection of pyrochlore phase was exhibited in this temperature range. A high-resolution enlarged XRD at $2\theta = 45–48^\circ$ is used to characterize crystal structure with increasing testing temperature, shown in Fig. 9(b). A single sharp (200) peak is found in the temperature range of 20–180 °C, suggesting that the film was composed of a rhombohedral phase structure. As the temperature raise to about 240 °C, a trace of (002) shoulder of tetragonal structure appears. When the testing temperature reaches up to 300 °C, the (002) shoulder becomes pronounced, indicating more contributions from the tetragonal phase. Thus, a phase structure change seems to have occurred as the testing temperature gradually increases from 20 °C to 300 °C.

Temperature-dependent the dielectric properties $\varepsilon_r$ and dissipation factors (tan $\delta$) of the N3-460 composite film was given in Fig. 10. As measured at a temperature range of 20 °C to
The dielectric constant, \( \varepsilon_r \), increased with increasing testing temperature. A shallow and broad dielectric hump was observed in the permittivity curve at about 260 °C. Moreover, this dielectric anomaly also appeared in the dielectric loss curve and some obvious at higher frequencies. With the increase of the testing temperature, tetragonal nanodomains generally grew and in the meantime the rhombohedral domains transform into nano-sized polar regions. Thus, this occurred hump hinted that the phase structure of the film was tend to transform from rhombohedral to tetragonal upon heating, which was consistent with the XRD result.

Fig. 10 shows the dielectric constant (\( \varepsilon_r \)) and dielectric loss (\( \tan \delta \)) vs. applied voltage curves of the film samples measured at 1 kHz. Here, the total thickness of NKBT-Sc layers is about 460 nm. The butterfly shape of the dielectric constant–applied voltage curve confirmed the ferroelectric characteristics of the film sample. The N3-460 composite film demonstrated the best dielectric properties in terms of the highest \( \varepsilon_r \) value of about 523 and the lowest \( \tan \delta \) of about 0.055. In addition, as the applied voltage increased, the difference of the \( \varepsilon_r \) value between these films gradually decreased and then became unpronounced at high applied voltage. Dielectric response includes intrinsic and extrinsic contribution. The extrinsic contribution, which mainly come from domain wall motion and is more easier pinned, generally decreases as applied voltage increases. Thus, dielectric response at high DC applied field mainly comes from intrinsic contribution. This indicates that the difference of dielectric constant at zero DC applied field can be mainly attributed to extrinsic contribution, i.e. motion of domain walls. Besides, the domain wall pinned by defects at low AC field can contribute to the dielectric permittivity at higher AC field. Fig. 12 shows the dependence of the normalized dielectric constant on AC field of these films, measured at 20 °C, −50 °C and −150 °C. The dielectric constants increased linearly with increasing AC field, conforming to the Rayleigh relation. Rayleigh coefficient is calculated according to the slope of the slope of the Rayleigh coefficient is calculated according to the slope of the
curses and larger Rayleigh coefficient means there is a larger contribution of domain walls. The N3-460 composite film was found to exhibit the largest Rayleigh coefficient, indicating more domain walls responded and contributed to the dielectric constant at large AC field. As the testing temperature decreased from 20 °C to −120 °C, the dielectric constant of these films decreased generally and meanwhile the dielectric constant difference became smaller. Since domain wall movement is a thermally activated process, this decrease of the dielectric constant was mainly due to the lowered mobility of domain wall at low testing temperature.

The piezoelectric response measurement was obtained by keeping the SPM tip fixed above the grain and applying a DC voltage while recording the signal. Fig. 13(a) shows the applied field-dependent the strain, which is obtained by measured displacement–voltage curve. The slope of the linear relationship between strain and applied voltage represents the effective piezoelectric coefficient $d_{33}^e$, and the calculated result were listed in Table 1. Typical displacement–applied voltage loops of the N2 composite films with NKBT-Sc thickness of about 320, 460 and 620 nm were shown in of Fig. 13(b). A similar trend was observed for the piezoelectric properties. As for the N2 composite films, the effective piezoelectric coefficients $d_{33}^e$ was found to increase from about 32 pm V$^{-1}$ for the thinnest film to a peak value of about 73 pm V$^{-1}$ when the film was about 460 nm thickness and then decreased with further increasing thickness. With the decrease of film thickness, the clamping of substrates and the effect of pinning centers at interface became pronounced. Since movement of domain walls might be a predominant contribution to the piezoelectric response, these effects will cause a lowered effective $d_{33}^e$. In addition, the N3-460 composite film exhibited the best piezoelectric properties with the highest piezoelectric coefficients $d_{33}^e$ of about 82 pm V$^{-1}$.

The polarization–voltage hysteresis loops of the N3-460 composite film were measured at a temperature range of 20 °C to −120 °C and the results were shown in Fig. 14. The $P_r$ value of the N3-460 composite film at 20 °C was about 26.2 μC cm$^{-2}$, larger than the N2-460 composite film. The LNO layers inside the NKBT-Sc film could play a role of nucleation and then further increased the crystallinity degree might the main reason caused this enlarged $P_r$. In addition, it was found that the remnant polarization $P_r$ gradually increased with the decrease of the testing temperature from 20 °C to −120 °C, and in the meantime the coercive voltage ($V_c$) of the hysteresis loops, gradually moved to higher voltage. Change in remnant polarization may be affected by dipole switching, defects, and interface, etc. Potential wells are usually exists at the film–substrate interface. Charged defects, such as charged vacancies $V_O$ and charged dipole $V_{OC}/K = V_{OC}$, are tend to trap at potential wells and form pinning centers. Thus, charged defects at the interface cause energy barrier and restricts dipole switching nearby. The dipole movement is thermally activated and it is more difficult for these pinned dipoles to switch. As the testing temperature decreases, dipole movement will suppressed by these pinning centers, and consequently a higher electric strength is needed to motivate ferroelectric dipoles to switch. Under this circumstance, more dipoles are frozen and their back-switching process will be restricted, leading to a higher $P_r$.

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Table 1 The effective piezoelectric coefficient $d_{33}^e$ of the film samples

| Sample  | N2-100 | N2-200 | N2-320 | N2-460 | N2-620 | N3-460 |
|---------|--------|--------|--------|--------|--------|--------|
| $d_{33}^e$ | 32     | 48     | 60     | 73     | 65     | 82     |

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Fig. 14 Polarization–voltage hysteresis loops of the N3-460 composite film measured at a temperature range of 20 °C to −120 °C.
and larger $V_c$. When measuring at elevated temperature, the energy barrier for dipole switching under the electric field will reduce. Accordingly, the pinning-effect from the defects decreases and the N3 composite film exhibits a lower $P_e$. A similar phenomenon has also been found in some other perovskite structured ferroelectric film, such as PZT films.\(^5\)

4. Conclusion

By introducing LNO layer at film–substrate interface and inside the film, structure and electromechanical properties of the sol-gel-derived (100)-oriented Sc-doped $(\text{Na}_{0.85}\text{K}_{0.15})_{0.5}\text{Bi}_{0.5}\text{TiO}_3$ (NKBT-Sc) films deposited on Pt(111)/Ti/SiO$_2$/Si(100) substrates were investigated. A phase structure transition from rhombohedral to tetragonal occurred when the NKBT-Sc thickness increased from $\sim 100$ to $\sim 620$ nm. The effective piezoelectric coefficients $d_{33}^\text{eff}$ was found to increase from about 32 pm V$^{-1}$ for the thinnest film ($\sim 100$ nm) to a peak value of about 73 pm V$^{-1}$ ($\sim 460$ nm) and then decreased with further increasing thickness, which showed a similar trend with the dielectric properties. The sandwich multilayer structured film by inserting LNO layers inside the NKBT-Sc film further enhanced the density of crystal grains along the (100) orientation and in favor of the crystallization process, leading to a better electromechanical properties of the films than the N2 composite film. The N3-460 composite film exhibited the piezoelectric coefficients $d_{33}$ of about 82 pm V$^{-1}$, dielectric constant $\varepsilon_r$ of about 523 and remnant polarization ($P_r$) of about 26.2 $\mu$C cm$^{-2}$, with gradually increased with the decrease of the testing temperature from 20 $^\circ$C to $-120$ $^\circ$C, together with a low dielectric loss (tan $\delta$) of about 0.055.

Conflicts of interest

There are no conflicts to declare.

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