Bite force estimates in juvenile *Tyrannosaurus rex* based on simulated puncture marks

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**Background.** Bite marks attributed to adult *Tyrannosaurus rex* have been subject to numerous studies. However, few bite marks attributed to *T. rex* have been traced to juveniles, leaving considerable gaps in understanding ontogenetic changes in bite mechanics and force, and the paleoecological role of juvenile tyrannosaurs in the late Cretaceous.

**Methods.** Here we present bite force estimates for a juvenile *Tyrannosaurus rex* based on mechanical tests designed to replicate bite marks previously attributed to a *T. rex* of approximately 13 years old. A maxillary tooth of the juvenile *Tyrannosaurus* specimen BMR P2002.4.1 was digitized, replicated in dental grade cobalt chromium alloy, and mounted to an electromechanical testing system. The tooth was then pressed into bovine long bones in various locations with differing cortical bone thicknesses at varying speeds for a total of 17 trials. Forces required to replicate punctures were recorded and puncture dimensions were measured.

**Results.** Our experimentally derived linear models suggest bite forces up to 5,641.19 N from cortical bone thickness estimated from puncture marks on an *Edmontosaurus* and a juvenile *Tyrannosaurus*. These findings are slightly higher than previously estimated bite forces for a juvenile *Tyrannosaurus rex* of approximately the same size as BMR P2002.4.1 but fall within the expected range when compared to estimates of adult *T. rex*.

**Discussion:** The results of this study offer further insight into the role of juvenile tyrannosaurs in late Cretaceous ecosystems. Furthermore, we discuss the implications for feeding mechanisms, feeding behaviors, and ontogenetic niche partitioning.
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Abstract

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Introduction
Bite mechanics and feeding habits of dinosaurs have long been debated. A variety of methods have been proposed to determine bite mechanics and bite forces of members of Dinosauria, including stegosaurs, ceratopsians and hadrosaurids (Weishampel, 1984; Bell et al., 2009; Reichel, 2010; Erickson et al., 2015), and more commonly, theropods (Rayfield et al., 2001; Rayfield et al., 2005; Rayfield et al., 2007; Gignac et al., 2010; Lautenschlager et al., 2013). The genus *Tyrannosaurus rex* and other tyrannosaurids have been the focus of many studies on dinosaur bite force and bite mechanics (Erickson et al., 1996; Meers, 2002; Barret and Rayfield, 2006; Bates and Falkingham, 2012; Gignac and Erickson, 2017; Rowe and Snively, 2021; Therrien et al., 2021). These studies have relied on several methods for estimating bite forces, including multi-body dynamic analysis (MDA) (Bates and Falkingham, 2012), finite element analysis (Rayfield et al., 2005; Rayfield et al., 2007; Maiorino et al., 2015), and actualistic studies.

However, bite force estimates have largely focused on adult specimens with few studies providing estimates for juveniles or subadult *Tyrannosaurus rex*, leaving a considerable gap in the understanding of tyrannosaur ontogenetic dietary partitioning and paleoecology. Bates and Falkingham (2012) based their bite force estimate of a late-stage juvenile *T. rex* on MDA, suggesting allometric growth in bite force from juvenile to adult. The juvenile specimen used in that study (BMR P2002.4.1) was also found to possess bite marks through the left maxilla and nasal. These have been interpreted as conspecific bites by Peterson et al. (2009) based on the strong correlation between the dimensions and spacing of the punctures and the dentition of BMR P2002.4.1 itself (Figure 1A-E). Similarly, Peterson and Daus (2019) identified feeding traces on a proximal caudal vertebra from an *Edmontosaurus* (BMR P2007.4.1) likely produced
by a *T. rex* of a similar ontogenetic stage using similar deductive methods to Peterson et al. (2009) (Figure 2A-E).

The presence of two sets of puncture marks attributable to a late-stage juvenile *Tyrannosaurus rex* provides the opportunity to test previously derived juvenile *T. rex* bite force estimates from multi-body dynamic analyses (Bates and Falkingham, 2012) with actualistic methods (Gignac et al., 2010). Comparisons between the bite forces of adult and juvenile *Tyrannosaurus rex* have the potential to reveal ontogenetic niche partitioning (Woodward et al., 2020) and illuminate the impact of *Tyrannosaurus rex* ontogeny in terrestrial Cretaceous ecosystems.

### Materials & Methods

Gignac et al. (2010) reported on bite marks in a specimen of *Tenontosaurus tilletti* that were attributed to *Deinonychus antirrhopus*, and designed indentation experiments to determine bite force estimates for *D. antirrhopus*. We applied similar methods to estimate the bite force for a juvenile *Tyrannosaurus*. Previous studies of BMR P2002.4.1 (“Jane”) and BMR P2007.4.1 (“Constantine”) suggest that their respective bite marks were produced by a lateral maxillary tooth of a juvenile to sub-adult tyrannosaur (Peterson et al., 2009; Peterson and Daus, 2019). The trace on BMR P2002.4.1 penetrates through 7.5 mm of cortical bone, while the traces on BMR P2007.4.1 penetrates through 0.4 mm of cortical bone. Both sets of puncture marks are approximately 10-19 mm in length, and 4-9 mm in width (Peterson et al., 2009; Peterson and Daus, 2019). To replicate these indentations, a lateral maxillary tooth of the juvenile *Tyrannosaurus* specimen BMR P2002.4.1 was digitized and 3D printed. Triangulated laser texture scans were conducted at the Department of Geology at the University of Wisconsin-Oshkosh in Oshkosh, WI. Scans were made with a NextEngine 3D Laser Scanner, capturing data...
at seven scanning divisions in high definition (2.0k points/in²). Models were built with the
NextEngine ScanStudio HD Pro version 2.02 and finalized as an STL (stereolithograph) model
(Figure 3A). The STL file was then imported into Meshmixer (Autodesk, version 10.0.297), in
which the ‘Make Solid’ algorithm was utilized to prepare the model for printing by filling ‘gaps’
in the model mesh as well as the removal of artifacts from the scanning process (Peterson and
Krippner, 2019). While the digitization process produced a tooth model of the same dimensions
as the original specimen, fine details such as denticles were lost in the digital processing. The
digital model of the tooth was then fused to a model of an adapter that allowed the 3D printed
model to be mounted onto the test frame (see below) using Geomagic Wrap (3D Systems, Cary,
NC). In order to produce a suitable tooth analog, the STL file was 3D printed in a dental grade
cobalt chromium alloy [Co(61.0),Cr(25.0),Mo(6.0),W(5.0),Mn(<1.0),Si(<1.0),Fe(<1.0)] with a
yield strength of 47,436 N/cm² (474.36 MPa) (Figure 3B) by the Argen corporation (San Diego,
CA) to serve as a rigid model relative to the testing medium (i.e. cortical bone). The compressive
strength of the alloy model was higher than that of tooth enamel (384 MPa) and dentin (297
MPa) (Willems et al., 1993). However, the differences in physical properties between the alloy
tooth model and tyrannosaur teeth were irrelevant for the purposes of this study since the fossil
bite marks suggest that tyrannosaur teeth were capable of producing bite marks in bone. In order
to ensure that the alloy model was capable of withstanding similar stresses, a dental grade cobalt
chromium alloy was chosen due to its high compressive strength and rigidity that would be
needed for the high vertical and compressive loading the model would endure during testing.
The dental grade cobalt chromium alloy tooth model was mounted to a Shimadzu AGS-X
Universal Electromechanical Test Frame (ETF) equipped with a 10kN load cell, interfaced with
the Shimadzu TrapeziumX software for data collection. Prior experiments on bite force
determination have utilized bovine limb bones for their varying cortical thicknesses and similarity in microstructure to dinosaurian elements (Erickson et al., 2002; Locke, 2004; Gignac et al., 2010). While the elements under study include cranial and vertebral elements that may differ in microstructure than limb elements, the comparable variance in cortical thickness makes bovid limb elements suitable models for these experiments.

A fresh right bovine humerus and an intact left radius/ulna pair, sourced from a local meat market were used for indent simulations. The bones had muscle and other soft tissue removed, were kept frozen upon purchase and thawed overnight at room temperature before testing proceeded. Epiphyses were left intact to reduce the possibility of creating microfractures and compromising structural integrity during removal. Bones were covered with paper towels soaked in Hank’s Balanced Salt Solution (HBSS) between tests to maintain moisture. The bones were secured to the lower stage of the ETF using a series of 1-inch width nylon straps. Testing parameters including maximum allowed force (10kN), maximum displacement (ranging from 5-45mm depending on depth of the test location on specimen), and speed (1 mm/s) were set. Bone mechanical behavior is loading rate-dependent, with increasing strength at higher loading rates (McElhaney 1966). We adopted a conservative load rate of 1 mm/s following Gignac et al. (2010), and additionally conducted a limited number of trials at the higher but physiologically more realistic rate of 10 mm/s (n = 3 trials) (Erickson et al., 1996) as well as the machine-defined limit of 16 mm/s (n = 2 trials) to assess the sensitivity of the estimated puncture forces as a factor of load rate. The tooth model was then pressed into the bones in various locations with differing cortical bone thicknesses to produce a total of 17 indents (Figure 4A, B). After each individual test, the resulting indent was measured using Mitutoyo vernier calipers for depth, width, and length to the nearest 0.02 mm before proceeding. We plotted load-displacement relationships of
all trials runs and kept only trials with smooth curves as in Gignac et al. (2010); curves that exhibited sudden drops in measured load indicate presence of fractures at and around the indentation site, and those curves were excluded from subsequent analyses. Furthermore, trials that exhibited any visible movements or shifts in the test specimen were excluded from subsequent analysis. During multiple trials that occurred in close spatial proximity to each other on the test bone specimens, we visually inspected the targeted puncture sites to make sure there are no visible cracks on the surface before conducting each trial. Post-indent testing, all specimens were scanned at 0.6 mm slice thickness using a GE Discovery 690 PET-CT scanner in the University at Buffalo Clinical and Translational Science Institute Image Center (Figure 5).

To estimate the indentation forces required to make the specific puncture marks observed on BMR P2007.4.1 and BMR P2002.4.1, we used linear regression to model the relationship between per trial maximum recorded indentation force and puncture site cortical bone thickness, as in Gignac et al. (2010). We then used the linear regression model to calculate the indentation forces required to make puncture marks with the measured cortical thickness values from BMR P2007.4.1 (0.4 mm) and BMR P2002.4.1 (7.5 mm). Additionally, we estimated the uncertainty around the calculated indentation forces using 95% confidence intervals around the linear regression model equation. These calculations were conducted in the R programming environment using the core functions `lm` and `predict`.

**Results**

The trial data were analyzed using linear modeling of bovine specimen cortical thickness and indentation force values and derived predictive formulae (1) with the full data set (force = 637.41*cortical-thickness + 860.62; $R^2 = 0.5361$) and (2) with fractured trial values excluded (force = 628.48*cortical-thickness + 555.72; $R^2 = 0.6346$) (Fig. 6A-B). The full dataset predicts a
force of 1,115.58N for the indentation on BMR P2007.4.1 and 5,641.19N for the indentations on BMR P2002.4.1; the fracture-excluded dataset predicts a force of 807.11N for the indentation on BMR P2007.4.1 and 5,269.31N on BMR P2002.4.1 (Table 1).

The resulting relationships between puncture force and cortical thickness at puncture site in the additional trials at higher load speeds are consistent with those obtained from the 1 mm/s trials. At 10 mm/s, cortical thicknesses ranging from 3.7 to 5.3 mm required forces of 2,930.4 to 10,448.6 N. At 16 mm/s, a cortical thickness of 4.5 mm correlated with a puncture force of 3,248.8 N, and a thickness of 9 mm correlated with 9,024.41 N.

The maximum force recorded by the 10kN load cell was 10,448.60 N, and minimum 782.93 N. Summary of each trial and raw force-displacement time series data are available as supplemental data (S1). A video of one of the experimental trials (S2) and CT images of the experimentally punctured cow elements (S3) are available on MorphoSource (https://www.morphosource.org/Detail/ProjectDetail/Show/project_id/1117).

**Discussion**

Estimated bite forces of adult *Tyrannosaurus rex* have yielded a wide range of results, and our study provides the first experimentally derived juvenile bite force estimates to contextualize the assessment of adult bite force estimates. Modelled muscle volume estimates for adult *T. rex* bite correspond to forces between 8,526 and 34,522 N (Barrett and Rayfield, 2006; Bates and Falkingham, 2012). However, estimates incorporating likely muscle fiber length produced results over 64,000 N for adult *T. rex* (Bates and Falkingham, 2018). Furthermore, the unique tooth morphology and arrangement in adult *T. rex* promote fine fragmentation of bone during osteophagy (Gignac and Erickson, 2017). Juvenile *T. rex* such as BMR P2002.4.1 have much narrower and blade-like tooth morphologies (Carr, 2020) and were unlikely to have been
able to withstand similar bite forces at this ontogenetic stage. Bates & Falkingham (2012) estimated a maximum bite force for BMR P2002.4.1 at 2,400-3,850 N and hypothesized that ontogenetic increases in bite force could indicate a change in dietary partitioning and feeding behavior while approaching adulthood. Our experimentally derived linear models suggest bite forces of 5,269.31 N to 5,641.19 N from cortical bone thickness estimated from puncture marks on a juvenile *Tyrannosaurus* (BMR P2002.4.1). These results suggest indentation forces up to 235% of previous estimates for juveniles. However, the lack of serration denticles on the dental grade cobalt alloy tooth model used in this study may slightly influence these results (Abler, 1992).

The testing equipment used in this study has a limit of 10,000 N. However, most of the results were well below this limit, suggesting that mechanical limits of the equipment were not a factor in the results. Furthermore, the load cell on the test frame is rated for 10,000 N, with a built-in safety factor of ~5% over the listed limit. Therefore, it is possible that the values at and over 10,000 N may be truncated. To assess the effect of potential truncation bias on our linear model estimates of indentation force, we repeated the analysis by excluding force values at and over 10,000 N; the resulting indentation force estimates for the fossilized bite marks vary by 16-17% (higher in the “Constantine” specimen with trimmed data, lower in the “Jane” specimen with trimmed data). Conservative adjustment of all model-predicted indentation forces by a factor of 17% on both ends still returns values higher than previous estimates (4,373.53-4,682.19 N with 17% reduction vs. 2,400-3,850 N reported by Bates & Falkingham).

The range of material properties present (not quantified) throughout the test samples may be partially responsible for the variability in puncture forces measured at a given cortical thickness, and explain the similar results obtained in this study using different puncture rates.
(i.e., higher loading rates at less stiff locations may result in similar required puncture forces as low loading rates at stiffer locations on the bone sample).

Most of the force-displacement curves from experimental trials exhibit a stereotypical linear or near-linear initial portion, consistent with expectations from first principles of bone mechanics within the elastic region of a material force-displacement or stress-strain curve. In contrast, all but three of the force-displacement curves exhibited no clear peak force/stress; instead, the bone puncture continued to enlarge with additional penetration depth, with oscillating force magnitudes (Figure 7) (Erickson et al., 2004; Gignac et al., 2010). While these results do not permit absolute determination of whether the bites studied were made with the animals’ highest possible bite force, they do offer insight into the minimum boundary for the bite force capabilities of a late-stage juvenile *Tyrannosaurus rex*.

We observed that the irregularly shaped epiphyses of the bovine bone specimens sometimes generated minor to substantial movements of the test specimen relative to the testing frame during bite trials, despite the use of nylon straps to secure the specimens. Test trials that exhibited visible movements of the bone were removed from data analysis, but it is likely that minute movements took place during some of the bite force experiments. Consequently, we did not discuss the bite force trials individually, and we instead relied on regression model derived values as more robust estimates of the bite force values used in our linear model-based estimates of bite force, which were in turn based on cortical bone thickness at puncture mark sites of fossil specimens. The possible movement of bone specimens during a given bite experiment is not an unrealistic factor in the actual feeding and predatory behavior being studied, as movements of multiple bodies are involved in generating puncture marks from agonistic or hunting behavior in predators. Future studies that include a more formalized consideration of potential multibody
dynamics of a particular bite would provide further refinement on such bite force estimates. We opted to maintain the unmodified state of bone specimens in our trials, rather than processing those samples into standardized shapes (e.g., cubes, cylinders), in order to minimize inadvertent damage to samples from cutting and to maximize the number of testing locations on each specimen. As such, the flexure of specimens is considered alongside flexures of the components of the testing frame itself as systematic errors in the study design that added variability to our measured values. Accordingly, the reported findings should be considered in this context.

Another important caveat to keep in mind is that multiple puncture trials were conducted in relatively close spatial proximity to each other on the test specimens (especially on the humerus specimen; Fig. 4A). Although we visually inspected each target puncture site prior to setting up each experimental trial to ensure there were no visible surface fractures, it is possible that internal and/or micro-fractures not visible to us were present at certain puncture sites. We diligently maintained specimen moisture during the experimental trials, thus minimizing the increase in brittleness of the bone from dehydration. Nevertheless, the results should be interpreted with this caveat in mind.

The tooth marks observed on BMR P2002.4.1 and BMR P2007.4.1 are Type 1 punctures (Jacobsen, 1998; Tanke and Currie, 1998), described as “punctures (partial and full penetration) are circular to oval in outline. In unhealed examples, plates of bone are folded down and inwards into the puncture hole. The tooth/teeth are pushed into the bone and extracted with no additional damage” (Jacobsen, 1998). Erickson and Olson (1996) note that the tooth marks most attributed to T. rex are classified as Type 1 and Type 2 (“Transverse gouges, scores or tooth drag imprints are elongate, gently curving lesions with ragged (or healing) margins” which are also known as “pull and puncture”) (Erickson et al., 2004; Carr, 2020).
Similar Type 1 punctures have been observed on the skulls of fossil and extant crocodiles (Buffetaut, 1983; Katsura, 2004; Peterson et al., 2009) and attributed to intraspecific fighting. Intraspecific facial biting in crocodylians involves rapid single bites to the face with quick inertial movements (Kalin, 1939; Webb and Messel, 1977; Webb et al., 1983; Bramble and Wake, 1985; Lang, 1987; Cleuren and De Vree, 2000; Schwenk, 2000; Njau and Blumenschine, 2006; Hiiemae and Crompton, 2013). Moderate to severe injuries from interspecific and intraspecific aggression have also been observed in juvenile Cinereous Vultures (Aegypius monachus) and Griffon Vultures (Gyps fluvus) that were observed fighting over access to a carcass (Blanco et al., 1997).

Feeding behaviors in crocodylians involve similar sequences of biting and quick inertial movements (Cleuren and De Vree, 2000; Njau and Blumenschine, 2006; Noto et al., 2012). However, during feeding carcasses are commonly dismembered through more vigorous inertial movements such as “death-rolling” where the predator will spin its body along the longitudinal axis while gripping the carcass in its jaws (Schmidt, 1944; Attwell, 1959; Green, 1988; Njau and Blumenschine, 2006). This method of carcass reduction permits inertial feeding and often produces abundant and deep-penetrating tooth marks that are morphologically similar to Type 1 and Type 2 tooth marks observed in theropod dinosaurs (Njau and Blumenschine, 2006).

Bite marks and feeding traces attributed to theropod dinosaurs have been extensively studied (Fiorillo, 1991; Carpenter, 1998; Chure et al., 1998; Jacobsen, 1998; Tanke and Currie, 1998; Farlow and Holtz, 2002; Fowler and Sullivan, 2006; Happ, 2008; Bell and Currie, 2009; Peterson et al., 2009; Gignac et al., 2010; Peterson and Daus, 2019; Eberth and Currie, 2010; Hone and Rauhut, 2010; Hone and Watabe, 2010; Longrich et al., 2010; DePalma et al., 2013; Hone and Tanke, 2015; McLain, 2018; Drumheller et al., 2020). Whereas most studies discuss
tooth marks attributable to adult theropods, the ability to observe multiple bitten specimens from a juvenile offer further insight into potential ontogenetic shifts in diet and behavior (e.g. Shroeder et al., 2021). Bite marks specifically attributable to intraspecific aggression in theropods include Type 1 and Type 2 tooth marks to the maxilla, nasal, jugal, and dentary (Tanke and Currie, 1998; Bell and Currie, 2009; Peterson et al., 2009). In crocodylians, these injuries are produced during rapid biting motions directed at the face, which is covered in relatively thin integument and tissues, requiring less resistance from muscle prior to striking bone.

Alternatively, traces from feeding can occur in a wide variety of skeletal locations, and the amount of soft tissue present at the time of the bite can have considerable ramifications for the morphology of the bite mark. For example, the bitten caudal vertebra of BMR P2007.4.1 is from the cranial-most part of the tail where substantial muscles such as the M. ilio-ischocaudalis and M. caudofemoralis longus would have been present in life (Snively and Russell, 2007; Peterson and Daus, 2019). However, the punctures are present on the ventral surface of the centrum, suggesting that the tyrannosaur was feeding after the haemal complexes and most of the superficial hypaxial muscles and M. caudofemoralis longus had been removed (Peterson and Daus, 2019). Despite the inferred later-stage feeding, the punctures on BMR P2007.4.1 still penetrate approximately 5mm in depth. Similar penetrating marks occur from crocodylians during the disarticulation of a carcass (i.e. “death-rolling”). The modelled craniocervical musculature of adult *Tyrannosaurus rex* (based on analysis of superficial muscular reconstructions of the M. transversospinalis capitis, M. complexus, and M. longissimus capitis superficialis) suggest rapid strikes and inertial feeding similar to what is seen in extant archosaurs (Snively and Russell, 2007). Furthermore, Snively et al. (2014) confirmed these
actions in birds, through observations of EMG and kinematics; chickens and eagles roll their
heads to vigorously shake small prey or tear flesh, respectively. Considering the high leverage
from the broad skulls of juvenile and adult *T. rex*, such behavior would likely have been utilized
for prey dismemberment analogous to crocodylian “death-rolling”. As such, the feeding traces
present on BMR P.2007.4.1 may have been the result of dismemberment of the carcass by a
juvenile tyrannosaur.

These experimental reconstructions of the punctures present on BMR P2002.4.1 and
BMR P2007.4.1 suggest that late-stage juvenile and subadult tyrannosaurs were capable of
puncturing bone during feeding and intraspecific aggressive bouts despite the absence of the
large, blunt dental crowns of adults (Woodward et al., 2020). The tooth marks present on BMR
P2007.4.1 are consistent with feeding traces during dismemberment, possibly while a significant
amount of soft tissue was still present (Peterson and Daus, 2019). Alternatively, the facial
pathologies on BMR P2002.4.1 involved minimal tissue, thus a quicker, higher-inertia bite is
likely, consistent with intraspecific aggression as seen in crocodylians (Njau and Blumenschine,
2006; Peterson et al., 2009). Further identification of tyrannosaur feeding traces from different
ontogenetic stages may reveal more insight into the ecological role and potentially dynamic
dietary trends of *Tyrannosaurus rex* throughout ontogeny.

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ontogenetic niche partitioning in juvenile *Tyrannosaurus*. Sci. Adv. 6, 6250; 10.1126/sciadv.aax6250.
Figure 1

Lesions present on the face of BMR P2002.4.1.

A) A line drawing of the lesions (1–4). B) Red arrows indicate the locations of the four lesions on the left maxilla and nasal of BMR P2002.4.1. C) A dorsal view of the anterior nasal, with the red arrow indicating asymmetry resulting from the puncture on the left side. D) The first puncture (arrow 5 lesion 1) located on the articular surface of the anterior nasal and left maxilla. E) The three lesions on the left maxilla of BMR P2002.4.1 with a close-up of lesion 4 (F). Scale bars: A–B 5 10 cm; C–E 5 5 cm. Figure modified from Peterson et al., 2009.
Figure 2

Punctured caudal vertebra of BMR P2007.4.1.

Punctured caudal vertebra of BMR P2007.4.1. BMR P2007.4.1 in (A) anterior, (B) posterior, and (C) ventral views, including (D, E) the two elliptical punctures on the ventral surface of the centrum. Modified from Peterson and Daus, 2019.
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Figure 3

Maxillary tooth model of BMR P2002.4.1.

A) digital model, and B) 3D print in cobalt used for bite force simulation experiments.
Figure 4

Spatial maps showing experimental indentation locations on bovine long bones.

A) Right humerus, B) left radius and ulna.
Computed tomographic image of bovine right humerus post-indentation. Red arrows indicate location of experimental indentations.
Figure 6

Indentation force-cortical thickness plots for experimental data.

Indentation force-cortical thickness plots for experimental data. Thick line represents the fitted linear regression line. Shaded region represents 95% confidence intervals. (A) Analysis done using the full dataset that excluded trials with visible specimen movements. (Force = 637.41*Cortical Thickness + 860.62; $R^2 = 0.5361$); (B) Analysis excluding both indentation forces at or over the 10,000 N threshold, and those trials that showed evidence of fracture. (Force = 628.48*Cortical-Thickness + 555.72; $R^2 = 0.6346$).
Figure 7

Force-displacement curves from all experimental trials conducted in this study. A typical smooth curve (a) exhibits no sudden drops, whereas curves indicative of fracture (b) show such drops.
Table 1 (on next page)

Puncture dimensions (mm), cortical thickness (mm), and measured force (N) of the 17 indentation trials.
Table 1. Puncture dimensions (mm), cortical thickness (mm), and measured force (N) of the 17 indentation trials.

| Puncture Dimensions (mm) | Cortical Thickness (mm) | Force (N) | Fracture |
|--------------------------|-------------------------|-----------|----------|
| Length | Width | Depth | | | |
| 11 | 7.7 | 10 | 1.4 | 782.929 | No |
| 7.3 | 5.7 | 10 | 1.9 | 1844.92 | No |
| 9.5 | 8 | 10 | 2 | 4690.79 | No |
| 10 | 8.1 | 10 | 3.1 | 1202.62 | No |
| 6.9 | 5.2 | 6.8 | 3.2 | 1263.62 | No |
| 6.7 | 4.1 | 1 | 3.5 | 2562.17 | Yes |
| 8.8 | 5.2 | 10 | 3.7 | 2432.3 | No |
| 10.4 | 5.4 | 10 | 3.8 | 4657.54 | No |
| 2.8 | 3.7 | 4 | 4.42 | 2931 | No |
| 8.3 | 5.7 | 10 | 4.7 | 2830.95 | Yes |
| 8.4 | 5 | 10 | 4.7 | 3630.72 | No |
| 9.3 | 5.3 | 10 | 5 | 3509 | No |
| 8.8 | 5.3 | 10 | 5.1 | 8000 | Yes |
| 8.5 | 5.6 | 10 | 5.3 | 6463.85 | Yes |
| 11.9 | 3.8 | 4 | 8.5 | 2094.83 | No |
| 6 | 3.4 | 8.5 | 9.9 | 10028.7 | No |
| 5 | 5.6 | 7.9 | 15 | 10024.6 | No |