Kinetic, isotherm and mechanism investigations of the removal of phenols from water by raw and calcined clays

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ABSTRACT

In this work, the phenols removal of phenol from water by raw clay (RCG) and calcined one at 1000 °C (CCG) of Goulmima city (Morocco) was investigated. The kinetics and isotherms experiments were also studied at pH = 4. The results indicated that the phenol adsorption reached equilibrium within 3 h, and the removal of phenol was enhanced at the same temperature by CCG (2.932 mg/g) adsorbent, compared to RCG (1.640 mg/g) due to the removal of organic matter by heat treatment, and an increase in adsorption temperature, indicating the endo-thermic process. The adsorbents were characterized by means of X-ray fluorescence, FTIR, XRD, B.E.T, and TGA/DTA analysis and showed that the clay consists essentially of silica and alumina. The experimental data were examined by using linear and nonlinear forms of the kinetics and the isotherms models. Based on the errors of the calculated values of R² (Coefficient of determination), χ² (Chi-square) and standard deviation (Δq (%)), it was found that the nonlinear forms of second-order kinetic model and Freundlich and Redlich-Peterson (R–P) isotherm models are best fit the experimental data for both adsorbents. However, the enthalpy ΔH is less than 20 kJ/mol and the free energy ΔG has a negative value, which shows that the adsorption is done physically and spontaneously on heterogeneous sites. The interest of this study is the use of FTIR and XRD to determine the effect of calcination on the phenol adsorption mechanism. However, the analysis of both adsorbents, before and after adsorption of phenol, shows that the adsorption mechanism of phenol is provided by the hydrogen bonding of the water molecules.

1. Introduction

Natural water resources are becoming increasingly scarce; thus, the state of the environment has become one of the major concerns of humanity because of its degradation. This degradation is mainly due to the industrial development that generates discharged effluents into the receiving environment without any treatment in most cases. These releases consist of toxic elements and/or chemical compounds, which pose a serious threat to our environment due to their abundant presence in liquid and gaseous forms. Pollutants that alter the quality of water include phenolic compounds. Indeed, these products are widely used as pesticides, explosives, dyes and as solvents and precursors in the chemical industry. Currently they are of great concern since of their toxicity to ecosystems and their adverse effects on human health. Phenols are found in wastewater, as well as in all-natural water systems [1] and are considered as one of the pollutants priority because of their unpleasant tastes, odors and toxicity [2, 3], even at low concentrations.

However, the removal of phenolic compounds from water is difficult because of their high stability and solubility [4] and the development of effective methods to remove phenolic compounds from water is an important topic.

Many methods have been developed for the treatment of phenol polluted water. These methods can be divided into three broad categories: physical, chemical and biological. The most frequently used techniques are: solvent extraction [5], adsorption [6], filtration [7], precipitation [8], coagulation [7], and ion exchange [9]. Due to the high abundance of (natural) adsorbent, the methods based on adsorption reaction are the most investigated and adopted [10, 11]. Activated carbons...
are undoubtedly among the most used non-natural materials [12, 13, 14], but they have numerous drawbacks including, for example: the cost of regeneration, the intra particulate resistance in the adsorption process and the low mechanical resistance [15]. As a result, the use of natural inorganic materials as adsorbents has become a more targeted field of research [16, 17, 18], and among the most commonly used inorganic materials there are clays and clay minerals [19].

Properties of clays depend strictly on the crystal chemical feature of the clay minerals of which they are composed. However, due to their cation exchange capacity, low cost, and high availability clays were often considered to study the interaction mechanisms with various organic and inorganic pollutants [20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31].

The aim of this study is the valorization of a raw Moroccan clay (RCG: raw clay from Goulmima) and calcined one at 1000 °C (CCG: calcined clay from Goulmima), in the retention of phenol from aqueous solution using batch adsorption experiments. Before their use, the adsorbents clay from Goulmima), in the retention of phenol from aqueous solution.

2.1. Raw material

The used clay in this work is taken from the south of Atlas of Morocco (Goulmima). This clay is crushed and sieved using sieves of known opening. Only the particle size less than 315 μm is retained and a portion of this clay was calcined at 1000 °C according to the thermal program as follow:

\[(T = 25 \degree C, 2/\text{min}) \rightarrow (T = 100 \degree C, 2/\text{min}) \rightarrow (T = 250 \degree C, 4/\text{min}) \rightarrow (T_f = 1000 \degree C, 2/\text{min}, t = 3 \text{ h})\]

2.2. Point of zero charge

The pH of the point of zero charge (pH_{pzc}) of the clay is determined according to the following procedure: in each 10 beakers, we put 20 mL of NaCl (0.01M). The pH of these latter solutions is adjusted by adding NaOH (0.1M) or HCl (0.1M) to prepare solutions with initial pHi values between 1 and 14. After fixing the initial pHi, 20 mg of the clay is added to each solution and stirred for 24 h at room temperature, and then the final pHf is measured to plot the pHf = f (pHi) curve. The pH_{pzc} is determined atpHf = pHi [32].

2.3. Characterisations of samples

Firstly, the X-rays fluorescence was carried out using an “Axion” type of X-ray fluorescence spectrometer, with dispersion of 1 kW wavelength. This type of chemical analysis was carried out at the UATRS laboratory and CNRST in Rabat, Morocco. Next, X-ray diffraction (XRD) patterns were recorded using an XPERT MPD-PRO wide angle X-ray powder diffractometer provided with a diffracted beam monochromator and Ni filtered CuKα radiation (λ = 1.5406 Å). The value of 2θ angle was varied between 4° and 30° range with a counting time of 2.0 s at steps of 0.02°. Then, Fourier transform infrared (FTIR) of RCG and CCG were filtered CuKα radiation and analyzed by UV/Visible. The residual concentration Ce is determined from a calibration curve of the UV/Visible spectrometer (Shimadzu, UV-1240) at λ = 270 nm. The following equation is used to determine the amount adsorbed:

\[Q_{ads} = \frac{C_0 - C_e}{M_{adsorbent}} \times V_{sol}\]

2.4. Batch adsorption experiments

The adsorption experiments were carried out at constant temperatures (T = 20, 40 and 60 °C) at pH = 4. Under stirring at 600 rpm for an adsorption time, a solution of phenol (20 mL of initial concentration C0 varied between 10 and 50 mg/L) was brought into contact with a mass of 0.2 g of the adsorbents. In the end of the reaction, the mixtures are filtered and analyzed by UV/Visible. The residual concentration Ce of phenol is determined by UV/Visible spectrometer (Shimadzu, UV-1240) at λ = 270 nm. The following equation is used to determine the amount adsorbed:

\[Q_{ads} = \frac{C_0 - C_e}{M_{adsorbent}} \times V_{sol}\]

2.5. Kinetic and isothermal modelling

In order to determine the adsorption mechanism of phenol adsorption on both solids (RCG and CCG), the experimental data were adjusted using linear and nonlinear models respectively. Indeed, the modelling of the adsorption kinetics was carried out by the pseudo-first order, pseudo-second order and Weber-Morris intra-particle models:

\[q_t = q_e (1 - e^{-k_1 t})\]

\[qe = \frac{q_e^* k_t t}{q_e^* t + 1}\]

\[qe = k_a \sqrt{t} + C_i\]

While those of the isotherms were carried by the Langmuir, Freundlich and Redlich-Peterson models:

\[\text{Langmuir}\: \quad q_e = \frac{q_w K_f C_e}{1 + K_f C_e}\]

\[\text{Freundlich}\: \quad q_e = K_f C_e^{1/n}\]

\[\text{Redlich – Peterson}\: \quad q_e = \frac{AC_e}{1 + K(C_e)^{1/n}}\]

With A = K_q q_{min}

The validity of these models was confirmed by error analysis calculations, such as the coefficient of determination (R^2), the standard deviation (Δq (%) and the chi-square analysis (χ^2):

\[\Delta q(\%) = 100 \times \left\{\frac{1}{n-1} \sum_{i=1}^{n} \left(\frac{q_{exp} - q_{cal}}{q_{exp}}\right)^2\right\}^{1/2}\]

\[\chi^2 = \sum_{i=1}^{n} \frac{(q_{exp} - q_{cal})^2}{q_{cal}}\]
With $q_{eq}$ is the adsorption capacity at equilibrium (mg g$^{-1}$), $C_e$ (mg L$^{-1}$): is the residual concentration at equilibrium, and $K_d$ (L mg$^{-1}$) represents the ratio of the rate constant of adsorption and desorption. $k_d$ and C are the rate constant of intraparticule diffusion and the thickness of layer, respectively. K and n are Freundlich constants that express the capacity and the adsorption intensity, respectively. $K$ et $\beta$ (0 < $\beta$ < 1) are the R–P constants.

3. Results and discussion

3.1. Physico-chemical analyzes of clays (adsorbents)

3.1.1. X-rays fluorescence

The results of these analyzes show that the studied RCG consists essentially of silica (34.1%), alumina (10.5%) and calcium (22.1%). While, CCG is composed of silica (54.1%) and alumina (26.2%). The calcination decreases the calcium content and increases that of silica and alumina. In addition, the alkaline and alkaline-earth metal oxide contents are low (Table 1), these chemicals analyze show that the alumina content 10.5% is low compared to the alumina of the refractory clays: 45% [33]. This low content of alumina is entrusted to ceramic products and the presence of calcite reduces the sintering shrinkage. The increases of silica and alumina contents are explained by the transformation of kaolinite into mullite (3Al$_2$O$_3$. 2SiO$_2$).

3.1.2. FTIR

Fig. 1 shows the FTIR spectra of RCG and CCG. Indeed, the spectrum recorded for RCG has a broad absorption band around 3425 cm$^{-1}$ due to the stretching and flexing vibrations respectively of H$_2$O adsorbed on the surface and between the layers of the clay [34, 35, 36]. The 3650 cm$^{-1}$ band can be attributed to the stretching vibration of the hydroxyl group in different environments (Al, AlOH), (Al, MgOH) or (Al, FeOH) [37, 38]. The bands observed at 2870, 1800, 1435, 870 and 715 cm$^{-1}$ are attributed to the deformation and elongation vibration of the Calcite (CaCO$_3$) [39]. While, the band appeared at 800 cm$^{-1}$ is assigned to the vibration deformation of the Si–O–Al bond. The 1030 cm$^{-1}$ band corresponds to the elongation vibration of Si–O–Si bond in kaolinite or Quartz, and the 470 and 520 cm$^{-1}$ bands are attributed to the deformation vibrations of Si–O bond in quartz [40, 41]. However, in the CCG spectrum, the appearance of the new bands, namely the 900 cm$^{-1}$ band, corresponds to the bending vibration of the AI–O and Si–O bonds in the Mullite [42] and the band appeared at 645 cm$^{-1}$ corresponds to the bending vibration of the Fe–O bond in Hematite. The comparison of the two FTIR spectra, of RCG and CCG, indicate that the calcination affects the band at 3425 cm$^{-1}$ of water and reveals the bands of Mullite and Hematite that did not appear in the initial spectrum.

3.1.3. XRD

Fig. 2 presents the diffractograms of RCG (a) and CCG (b). The diffractogram (a) indicates that RCG consists essentially of Quartz (Q), Kaolinite (K) and Illite (I). However, the CCG diffractogram shows the disappearance of the phases and the appearance of new mineral phases namely; Mullite (m) and calcium silico-aluminate (csa) [43] and also the transformation of a part of quartz (β) in cristobalite (cb) then in tridymite (γ) [39]. The obtained results, using both XRD and FTIR indicate the transformation of kaolinite into Mullite. These result are in agreement with reference [44].

3.1.4. TGA/DTA

The TGA curves (Fig. 3) show a high thermal stability of RCG (Fig. 3a) and CCG (Fig. 3b) up to 800 ºC because it is just the loss of mass attributed to water adsorbed in the surface. Indeed, the DTG thermogram of RCG indicates the presence of two endothermic peaks, the first peak that appeared at 120 ºC corresponds to the dehydration accompanied by the loss of mass (1.29%) of the physiosorbed water, the second peak that appeared at 656 ºC corresponds to dihydroxylation, it is the reaction in which the hydroxyls are removed from kaolinite and illite and the metakaolinite is formed [35]. The decomposition temperature depends on the origin of the material, the experimental conditions, the partial pressure of water vapor, and the maintenance of a partial pressure of water vapor influences the dihydroxylation [34]. In addition, the thermogram of CCG has more of surface-adsorbed water, two endothermic peaks, the first at 780 ºC is attributed to decarbonation and the second at 892 ºC corresponds to recrystallization. Indeed, the metakaolinite undergoes a structural rearrangement: it is transformed into mullite: 3Al$_2$O$_3$. 2SiO$_2$ which is in agreement with the obtained results on the spectroscopy FTIR and XRD.

3.1.5. B.E.T

The Fig. 4 present the nitrogen adsorption/desorption isotherms and pore size distribution at 77 K of RCG (Fig. 4a) and CCG (Fig. 4b). It is observed that the obtained isotherms are the type IV, according to the IUPAC classification, characteristic of mesoporous solids [45, 46, 47]. H3 type hysteresis is a characteristic of porous solids whose size, distribution and pore shape are not uniform. The specific surface area (Table 2) obtained by the B.E.T method [48] is 25.35 m$^2$/g and 62.20 m$^2$/g for RCG and CCG, respectively. The distribution of the pore diameters (Fig. 4a and 4b inserted) is obtained using the BJH method based on a discrete analysis of the desorption branch of the isotherm. It is seen that the pore diameters are 38.36 Å and 53.25 Å for RCG and CCG, respectively, indicating a mesoporous structure [48].

3.2. Point of zero charge of both sample

The pH$_{pzc}$ is an important parameter in adsorption process, since it gives the information about the surface charge of adsorbents [6]. Fig. 5 shows the pH$_{pzc}$ of RCG (a) and CCG (b). The curves represent the variation of pH versus pH$_{pzc}$ for both solids. The pH$_{pzc}$ of RCG and CCG are 7.84 and 8.58, respectively. Thus, for higher value of pH, the surface is negatively charged. While for pH below 8.58 and 7.84 the surface is positively charged. The adsorption of phenol is more important in the case of surfaces with positive charges, for this we worked in pH < pH$_{pzc}$ [32] for the phenol adsorption onto RCG and CCG.

3.3. pH effect

The adsorption capacity of phenol decreases as increasing slightly the pH. Indeed, the equilibrium adsorption capacities are 2.88 mg g$^{-1}$ and 2.54 for pH = 4 and 11, respectively. This could be explained by the fact that in the basic state (pH > pH$_{pzc}$), the dominant charge of the surface of the adsorbents is negative, which decreases the adsorption of phenolates carrying the same charge. In the acidic state, the positive charges are dominant at the surface of the adsorbent and so there is a substantially high electrostatic attraction between the positive charges of the surface of the adsorbent and the negative charges of the formed phenolates which promote the adsorption [32]. Indeed, the value of pH is fixed at 4 for adsorption process giving to the fact that, for pH > 9 the phenol

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Table 1
Chemical composition of RCG and CCG.

| Oxides       | SiO$_2$ | Al$_2$O$_3$ | CaO | MgO | Fe$_2$O$_3$ | K$_2$O | Na$_2$O | TiO$_2$ | LOI  |
|--------------|---------|-------------|-----|-----|-------------|--------|---------|---------|------|
| (mass %)     | RCG     | 34.1        | 10.5| 22.1| 2.6         | 3.03   | 1.51    | 0.454   | 0.443| 24.8 |
|              | CCG     | 54.15       | 26.23| 1.25| 2.00        | 1.90   | 0.70    | 3.08    | 1.39 | 9.30 |

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exists in the form of phenolates \( \text{C}_6\text{H}_5\text{O}^- \) (\( \text{pK}_a = 9.95 \)) and in molecular form at acid state [49].

3.4. Adsorption kinetics

The adsorption kinetics of phenol onto RCG and CCG at different temperatures, with nonlinear models of pseudo-first order and pseudo-second order, are shown in Fig. 6 below. The adsorption is very fast during a contact time which does not exceed 4 h for all temperatures, the adsorption quantities for RCG at \( T = 20, 40 \) and 60°C are 1.03, 1.11 and 1.63 mg/g, and for GCC are 1.51, 1.83 and 2.93 mg/g, respectively. It is noted that the increase in temperature increases the adsorbed quantity, which can be explained by the promotion of the diffusion of the molecules through the outer boundary layer and the internal pores of the particles of the adsorbent, probably following the decrease of the viscosity of the solution. This increase with temperature indicates that the adsorption process is controlled by an endothermic reaction [50]. We find that the amount adsorbed by CCG is high compared to that of RCG, indicating that calcination eliminates the organic matter which competes with phenol, this is confirmed by the increase of the specific surface (B.E.T. result).

To elucidate the adsorption kinetics and mechanism of phenol onto both adsorbents, the experimental points were analysed using linear and non-linear kinetic models of pseudo-first order and pseudo-second order. To identify the most suitable model, the experimental data were analysed using the calculations \( R^2, \chi^2 \) and \( \Delta q \) (Table 3). Thus, the kinetic parameters can be determined for such a model by plotting the linear and non-linear forms of the equations above. Fig. 6 represents the nonlinear
curves of the two pseudo first-order and pseudo-second order models (the straight lines of the linear models are not presented), while the values deduced from different kinetic parameters are given in Table 3. According to these parameters, we find that the model of pseudo second order (linear and non-linear forms) describes well the experimental points for the three adsorption temperatures. The $q_{\text{cal}}$ values are practically in agreement with those found experimentally ($q_{\text{exp}}$) (Table 3). In addition, the found values for the rate constants $k_2$ of the pseudo-second order model increase from 20°C to 40°C. Moreover, this result was confirmed by the values of the coefficient of determination, $R^2$ very close to 1, and by the calculated values of $\chi^2$ and $\Delta q$.

Recently, several criticisms have been made about the application of linear kinetic models [51, 52] due to differences in the error function that varied during the linearization of the nonlinear equation, because they led to the erroneous values of the kinetic parameters intrinsic.

The Weber-Morris intra-particle model was tested by plotting $q_t$ versus $t^{0.5}$ to study the phenol diffusion process of the solution to the external and internal surface of RCG and CCG. Fig. 7 shows the graphs, from this model for both adsorbents, it is found that the adsorption of phenol goes through two stages for the two solids. The second stage corresponds to a state of equilibrium where there is no more evolution of the adsorption capacity. According to this model, if only intra-particle scattering is involved in the process, the line passes through the origin, which is not the case in this study (Table 4) implying that intra-particle scattering is not the only one that controls the rate of adsorption of phenol onto both adsorbents.

The activation energies can be calculated from the pseudo-second order rate constant ($k_2$) using the Arrhenius equation:

$$\ln(k_2) = \ln(A) - \frac{E_a}{RT}$$

Where $k_2$ is the pseudo-second order rate constant (g/mg.min), $A$ the pre-exponential factor (min $^{-1}$), $R$ is the gas constant (8.314 J/mol.K), $T$ the adsorption temperature (K) and $E_a$ is the apparent activation energy of

| B.E.T | Specific surface (m$^2$/g) | Volume (cm$^3$/g) | Diameter (Å) |
|-------|---------------------------|------------------|---------------|
| RCG   | 25.351                    | 0.034            | 38.36         |
| CCG   | 62.205                    | 0.094            | 53.25         |

Fig. 3. TGA/DTA thermograms of RCG (a) and CCG (b).

Fig. 4. $N_2$ adsorption/desorption isotherms of RCG (a) and CCG (b).

Fig. 5. $pH_{\text{pzc}}$ of RCG (a) and CCG(b).
Fig. 6. Adsorption kinetics with nonlinear models of pseudo-first order and pseudo-second order of phenol (C₀ = 30 mg/l) onto RCG and CCG at pH = 4.

Table 3
Kinetic parameters of linear and nonlinear modeling of phenol adsorption at different temperatures onto RCG and CCG.

| Sample | RCG | Nonlinear equations | CCG | Nonlinear equations |
|--------|-----|---------------------|-----|---------------------|
| Models | | Linear equations | | Nonlinear equations |
| qₑₒᵤ (mg/g) | 1.001 | 1.112 | 1.640 | 1.001 | 1.112 | 1.640 | 1.001 | 1.112 | 1.640 |
| T (°C) | 20 | 40 | 60 | 20 | 40 | 60 | 20 | 40 | 60 |
| LPFO | qₑ (mg/g) | 8.479 | 8.346 | 8.397 | 0.902 | 1.073 | 1.635 | 8.554 | 8.486 | 6.791 | 1.149 | 1.235 | 2.849 |
| kₑ (min⁻¹) | 3.083E-04 | 3.300E-04 | 6.391E-04 | 0.034 | 0.388 | 0.017 | 4.385E-04 | 4.637E-04 | 6.446E-04 | 0.017 | 0.019 | 0.143 |
| Δq (%) | 1.011 | 1.014 | 1.016 | 0.041 | 0.024 | 0.037 | 1.015 | 1.014 | 1.015 | 0.047 | 0.019 | 0.039 |
| χ² | 0.004 | 0.007 | 0.010 | 0.007 | 0.003 | 0.003 | 0.008 | 0.008 | 9534.000 | 0.005 | 0.001 | 0.010 |
| R² | 0.685 | 0.595 | 0.800 | 0.940 | 0.983 | 0.992 | 0.690 | 0.734 | 0.297 | 0.978 | 0.996 | 0.988 |
| LPPO | qₑ (mg/g) | 1.082 | 1.164 | 1.982 | 1.002 | 1.177 | 1.997 | 1.519 | 1.506 | 2.974 | 1.437 | 1.475 | 2.932 |
| kₑ (g/mg.min) | 0.030 | 0.062 | 0.079 | 0.049 | 0.051 | 0.065 | 0.008 | 0.012 | 0.034 | 0.012 | 0.015 | 0.102 |
| Δq (%) | 0.027 | 0.017 | 0.011 | 0.002 | 0.002 | 0.004 | 0.073 | 0.030 | 0.001 | 0.127 | 0.003 | 0.003 |
| χ² | 0.002 | 0.001 | 0.002 | 0.001 | 0.001 | 0.001 | 0.003 | 0.005 | 1.217 | 0.010 | 0.001 | 0.065 |
| R² | 0.994 | 0.997 | 0.997 | 0.972 | 0.988 | 0.991 | 0.922 | 0.986 | 1.000 | 0.956 | 0.989 | 0.931 |

Fig. 7. Intra-particle diffusion model for phenol adsorption onto RCG and CCG.
By plotting \( \ln (k_2) \) versus \( 1/T \) (the Figure is not shown) the slopes lead to \( E_a \) values for phenol adsorption onto RCG and CCG, which are 19 kJ.mol\(^{-1}\) and 42 kJ.mol\(^{-1}\), respectively. The activation energy range is less than 50 kJ/mol, suggesting a physisorption mechanism. Indeed, when the rate is controlled by the film diffusion mechanism, the activation energy is very low (less than 40 kJ/mol).

### 3.5. Adsorption isotherms

Phenol adsorption isotherm experiments on both RCG and CCG solids were studied in the initial concentration range of 10–50 mg/L. The obtained experimental points have been represented given in Fig. 8, which represents the evolution of the adsorbed quantity of the phenol versus the residual concentration at different temperatures (20–60 °C). Similarly of kinetic studies, non-linear forms of the Langmuir, Freundlich and Redlich-Peterson (R–P) models were used to analyse the effect of initial concentration. Fig. 8 shows the nonlinear curves of these models at different temperatures and the parameter values derived from these models are presented in Table 5. In addition, to determine the most suitable model to describe the adsorption isotherms of phenol on both solids the nonlinear modelling has been performed. Comparing the values of \( R^2 \) and \( \chi^2 \) (Table 5) we find that the nonlinear Freundlich and Redlich-Peterson models better describe the results of the phenol adsorption onto RCG and CCG.

#### Table 4
Parameters of the intra-particle diffusion model equations.

| Sample | \( T \) (°C) | Step 1 | | | | Step 2 | | |
|--------|-------------|--------| | | |--------| | | | | | |
|        | \( k_d \) (mg/g).min\(^{-1}\) | \( C_1 \) | \( R^2 \) | SD | \( k_d \) (mg/g).min\(^{-1}\) | \( C_2 \) | \( R^2 \) | SD |
| RCG    | 20          | 0.115  | -0.028 | 0.917 | 0.020 | 0.028  | 0.513 | 0.973 | 0.002 |
|        | 40          | 0.121  | 0.030  | 0.991 | 0.004 | 0.018  | 0.822 | 0.893 | 0.003 |
|        | 60          | 0.124  | -0.010 | 0.983 | 0.037 | 0.023  | 1.249 | 0.808 | 0.001 |
| CCG    | 20          | 0.114  | -0.153 | 0.918 | 0.066 | 0.011  | 0.919 | 0.955 | 0.0002 |
|        | 40          | 0.111  | -0.068 | 0.979 | 0.023 | 0.015  | 0.989 | 0.966 | 0.0002 |
|        | 60          | 0.509  | 0.199  | 0.928 | 0.342 | 0.024  | 2.575 | 0.764 | 0.019 |

#### Table 5
Model parameters for the adsorption of phenol on RCG and CCG at different temperatures.

| Sample | Model | \( T \) (°C) | 20 | 40 | 60 | 20 | 40 | 60 |
|--------|-------|-------------|---|---|---|---|---|---|
|        | Langmuir | 27.426 | 14.065 | 12.109 | 6.652 | 8.054 | 37.585 |
|        | \( q_m \) (mg/g) | 0.045 | 0.107 | 0.142 | 0.764 | 0.245 | 0.103 |
|        | \( K_L \) (L/mg) | 0.981 | 0.989 | 0.968 | 0.922 | 0.990 | 0.992 |
|        | \( R^2 \) | 0.054 | 0.030 | 0.094 | 0.244 | 0.027 | 0.026 |
|        | \( \chi^2 \) | 1.193 | 1.387 | 1.525 | 2.706 | 3.141 | 3.478 |
|        | Freundlich | 1/n | 0.914 | 0.804 | 0.767 | 0.494 | 0.626 | 0.936 |
|        | \( R^2 \) | 0.976 | 0.980 | 0.952 | 0.854 | 0.964 | 0.989 |
|        | \( \chi^2 \) | 0.068 | 0.056 | 0.142 | 0.457 | 0.095 | 0.034 |
|        | Redlich-Peterson | \( K_{R-P} \) | 1.231E-10 | 0.005 | 0.005 | 0.163 | 0.048 | 0.011 |
|        | \( A \) | 1.148 | 1.286 | 1.431 | 3.476 | 1.553 | 3.627 |
|        | \( \beta \) | 13.822 | 2.662 | 2.942 | 1.872 | 1.724 | 5.583 |
|        | \( R^2 \) | 0.994 | 0.995 | 0.982 | 0.959 | 0.997 | 0.995 |
|        | \( \chi^2 \) | 0.027 | 0.005 | 0.005 | 0.190 | 0.012 | 0.023 |

Fig. 8. Adsorption isotherms of the phenol onto RCG and CCG at different temperatures with non-linear fit of Langmuir, Freundlich and Redlich-Peterson models.
adsorption isotherm ($R^2 > 0.98$). Indeed, the Langmuir model supposes the formation of a monolayer of the adsorbed quantity of the adsorbate on homogeneous sites of the adsorbent, which is not the case in this study. In addition, it was known that the R–P model is a combination of Langmuir and Freundlich models and that, therefore, the phenol adsorption mechanism on both adsorbents must depend on the $\beta$ values, which characterize the homogeneity or the heterogeneity of the adsorption mechanism on both adsorbents must depend on the $\beta$ values, which characterize the homogeneity or the heterogeneity of the adsorption mechanism on both adsorbents.

### 3.6. Thermodynamic study

Standard thermodynamic parameters such as enthalpy ($\Delta H^\circ$), entropy ($\Delta S^\circ$) and Gibbs free energy ($\Delta G^\circ$) for phenol adsorption onto RCG and CCG were determined using the following relationships:

$$\ln K_F = \frac{-\Delta H^\circ}{RT} + \frac{\Delta S^\circ}{R}$$  \hspace{1cm} (11)

$$\Delta G^\circ = \Delta H^\circ - T \Delta S^\circ$$  \hspace{1cm} (12)

Where $R$ (8.314 J/K.mol) is the gas constant, $K_F$ (L/mg) is the Freundlich isothermal constant and $T$ (K) is the temperature of the solution.

#### Table 6

| $T$ (°C) | $\Delta S^\circ$ (J/K mol) | $\Delta H^\circ$ (kJ/mol) | $\Delta G^\circ$ (kJ/mol) | $R^2$ |
|----------|--------------------------|--------------------------|--------------------------|-------|
| RCG  | 20 | 18.572 | 4.996 | -0.445 | 0.991 |
| 40 | | -0.817 | |
| 60 | | -1.188 | |
| CCG | 20 | 25.734 | 5.103 | -2.437 | 0.995 |
| 40 | | -2.951 | |
| 60 | | -3.466 | |

The plot of $\ln (K_F)$ versus $1/T$ (the Figure is not shown) leads to the straight lines whose slope is $\Delta H^\circ$. Table 6 summarizes the values of $\Delta H^\circ$, $\Delta S^\circ$ and $\Delta G^\circ$. The positive values of $\Delta H^\circ$ and $\Delta S^\circ$ respectively indicate the endothermic nature which corresponds to the adsorption isotherm and an increase of random character of the phenol molecules at the solid-liquid interfaces, respectively. The values of $\Delta H^\circ$ (<40 kJ/mol) indicate that adsorption of phenol on both solids is of a physical nature, confirming the values found for activation energies, implying low attraction between phenol and surface of adsorbents; while those of $\Delta S^\circ$ show that the phenol molecules were more ordered on RCG than on CCG. The negative values of $\Delta G^\circ$ indicate the spontaneous nature of the adsorption of phenol, and that its adsorption is more favorable at the high temperatures on the two solids.

### 3.7. Mechanism study

#### 3.7.1. FTIR

The FTIR spectra of RCG and GCC before and after adsorption of phenol are given in Fig. 9. The characteristic bands of RCG and GCC appearing at 3625, 3420 cm$^{-1}$ are attributed to the internal OH units of the kaolinite structure and to the water of hydration of the sodium cation [55]. For RCG and GCC bands (3400–3650 cm$^{-1}$), there is an increase in intensity as the phenol concentration increases. These results suggest that phenol penetrates the intermediate layer of kaolinite and that the phenol is adsorbed by hydrogen bonding to the water molecules contained in the sphere of hydration of the cations.

In Fig. 9a, for Ph (10$^{-3}$M)/RCG, the CH band located at 1450 cm$^{-1}$ is resolved in two peaks. While, in Fig. 9b for the same concentration, the CH band presents only a single peak with the increasing of intensity. These changes are caused by the deformation vibration in the plane of the phenol CH group. The separation of the bands is also observed for the vibrations below 1030 cm$^{-1}$, which correspond to the Si–O deformation and Si–O–Si elongation vibrations, which means their involvement in phenol interactions [56].

#### 3.7.2. XRD

The spectra of RCG and CCG are plotted in Fig. 10. The spectra of the RCG indicate the disappearance of the quartz line at 20°, which is in this case due to the

![Fig. 9. FTIR spectra of RCG (a) and GCC (b) before and after adsorption of phenol.](image-url)
insertion of the phenol in this space at a large angle of inclination [57]. Indeed, the average diameter of the phenol molecule is 5 Å, and, according to the mode of its penetration into the interfoliar space, the distance of the quartz plane can only increase if this adsorption mechanism [27] is admitted. Also, there is a decrease in peak intensities after adsorption of phenol without disappearance of the quartz line. This is explained by the fact that the calcination of the clay increased its interfoliar space (B.E.T result) therefore the concentration of the phenol used was not sufficient to exfoliate the interfoliar space of CCG unlike RCG. Indeed, no new appeared peak in the spectra of the two solids after adsorption of phenol which confirms the physisorption of phenol as previously found.

4. Conclusion

The physicochemical characterization made it possible to highlight the chemical composition of RCG as well as the phyllite and mineral phases present in the two solids. We have also established that the specific surface area of the clay increases from 25.35 m$^2$/g to 62.21 m$^2$/g after calcination and that the diameter increases from 38.36 Å to 53.25 Å. This indicates a meso porous structure and that the calcination removes organic matter in the interfoliar spaces.

The adsorption tests show that the used clays have a high capacity to remove phenol. The adsorption is very fast with a contact time not exceeding 3 h and the amount adsorbed increases with temperature. The CCG is more effective than the RCG. Thus, the kinetic result of the adsorption of phenol on the clay materials is followed by the pseudo-second order model and the isotherm is described by the Freundlich –$P$ models. The value of the enthalpy $\Delta H^\circ$ is less than 20 kJ/mol and the free energy $\Delta G^\circ$ has a negative value, which means that the adsorption is done physically and spontaneously on heterogeneous sites. Finally, it is found that the adsorption mechanism of phenol is provided by the hydrogen bonding of the water molecules.

Declarations

Author contribution statement

Hassan Ouallal: Conceived and designed the experiments; Performed the experiments. Younes Dehmani: Performed the experiments. Hamou Moussout: Analyzed and interpreted the data; Wrote the paper. Lahcen Messaoudi, Mohamed Azrou: Contributed reagents, materials, analysis tools or data.

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Additional information

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