ABSTRACT: A high-throughput agarose gel electrophoresis (AGE) analytical method has been developed to separate lignin fractions according to their molecular weight ($M_w$), charge, and shape. Operating conditions to effect separation of species have been evaluated along with imaging parameters. Kraft, soda (Protobind), and Organosolv lignins showed distinct differences in migration. Bands were cut, extracted, and cross-analyzed by gel permeation chromatography (GPC), $^1$H NMR, and pyrolysis GC/MS to confirm their identity as lignin. The band intensity was correlated with lignin concentration by running serially diluted samples and imaging each lane to produce a precise calibration curve. The AGE technique was used to monitor and compare enzymatic, bacterial, chemical, and hydrothermal lignin digestions. Each method showed changes in lignin migration and band intensities over time. Low imaging each lane to produce a precise calibration curve. The AGE technique was used to monitor and compare enzymatic, bacterial, chemical, and hydrothermal lignin digestions. Each method showed changes in lignin migration and band intensities over time. Low $M_w$ species were seen in samples collected from the anode buffer tank. Though requiring further development, the AGE method can provide structural information about the lignin and is accessible to biological and chemistry laboratories.

KEYWORDS: lignin, agarose gel electrophoresis, depolymerization, electrophoretic migration, high-throughput analysis

1. INTRODUCTION

Lignin is the second most abundant organic biopolymer on Earth and is highly variable across different plant species.1 It is of intense current interest as a renewable source of aromatic compounds with the idea that it might provide the chemical industry with at least a partial replacement for related oil-derived products.2−5 Methods for its deconstruction are varied and include thermal (pyrolysis), thermochemical (alkaline, acidic, oxidative, or reductive), hydrothermal (autocatalytic acid hydrolysis), and biological (insecticidal, microbial, or enzymatic) methods.6−8 Because of its complex heterogeneous structure, developing analytical methods to compare the depolymerization performance of these methods is a challenge. To date, this has relied on discrete analytical techniques that are poorly suited to large numbers of samples that arise in studies relative to lignin depolymerization.9 A widely used method to determine the lignin content is the gravimetric Klonas procedure, which requires several hundred milligrams of sample.10 Derivatization with acetyl bromide allows much smaller quantities of lignin to be used but is unreliable without a standard and suffers contaminant species also absorbing at 280 nm.11 On the other hand, colorimetric determination methods like the Folin−Ciocalteu, ABTS, and DPPH techniques measure indirectly the total phenolic content of lignin samples but are prone to overestimation when reducing sugars are present, e.g., from (hemi)cellulose, and provide little structural information.12−14 Assessment of the lignin molecular weight distribution is commonly performed through GPC, which provides the apparent average molecular weight in weight ($M_w$) and in number ($M_n$).15−17 However, this technique generally requires extraction of the phenolic compounds from an aqueous reaction medium by organic solvent, evaporation, derivatization, dissolution in the final solvent (usually THF), and filtration before injection, which requires no less than 48 h and can lead to artifacts due to only partial solubility. A further problem is that derivatization results in charge neutralization, and this can alter lignin’s tertiary structure and the apparent $M_w$ and $M_n$.18 Moreover, the GPC column is calibrated using polystyrene standards which are considerably different from lignin and provide relative rather than absolute information. Nevertheless, this method remains useful for lignin classification and detection of overall structural modifications. Direct analysis is possible by aqueous and polar solvent-based GPC but only for soluble lignins.19,20 Detection modes combined with GPC are UV, refractive index, or light-scattering detection.21,22 The $M_w$ of lignins varies between species and with the method of isolation and measurement. Reported ranges are from 4500 (pine/spruce lignin) to 78 400 g/mol (Norwegian spruce lignosulfonates) with dispersities ($M_w/M_n$) around 4.23,24 Besides information on the $M_w$ distribution, some structural characteristics of lignin are useful to assess depolymerization, such as interunit bonds and functional groups. A variety of multidimensional $^1$H and $^{13}$C NMR techniques can be used for this purpose.25−27 Once again, these techniques are time consuming, require expertise to generate and interpret data, and are not suited to high-throughput screening of depolymerization conditions.

Since agarose gel electrophoresis (AGE) was first described,28 it has been used commonly for characterization
of polynucleic acid anions and proteins and even carbon nanotubes. Lignin electrophoresis has been mentioned in only three reports, with neither exploring its potential for separation nor characterization of lignin samples. There is a report of isoelectric focusing of lignin and one describing capillary zone electrophoresis (CZE) for determination of the lignin content in black liquor. Agarose gel electrophoresis (AGE) involves applying an electric field across a cast gel immersed in a conducting electrolytic buffer, Figure 1.

While CZE is rapid and requires only tiny sample sizes, AGE has several advantages that include the ability to simultaneously separate large numbers of samples in a short time, making it a high-throughput method, direct comparison of migrating bands, the ability to cope with particulates and detect compounds that do not migrate, and extraction of separated samples and preparative methods.

At higher pHs, lignin becomes a polyanion as free phenolic groups ionize around pH 9–10 and like nucleic acids should migrate toward the anode. Agarose gels consist of pores which retard the movement of larger molecules with respect to smaller ones. Gels are typically produced by dissolving purified agarose in a hot buffer and casting the solution in a rectangular tray that solidifies upon cooling. A comb placed in the liquid gel creates individual wells in which the analyte solutions can be placed. As a result, compounds can be separated based on charge, and shape, for example, linear, circular, and supercoiled DNA which has been used to test cleavage reagents. This paper assesses the possibility to transfer the AGE technique to the investigation of various lignin depolymerization processes and to elucidate the lignin structural parameters governing their migration. With their low environmental impact, enzymatic and microbial lignin depolymerizations are being widely researched to access environmental impact, enzymatic and microbial lignin depolymerizations are being widely researched to access aromatic monomers, while hydrothermal treatments are being evaluated for energy and material applications. Chemical treatments are used widely in paper and pulping operations. We report herein the use of electrophoresis in separating lignin and its use in monitoring deconstruction processes.

**MATERIALS AND METHODS**

**General.** Chemicals were purchased from Sigma-Aldrich, except agarose and boric acid which were from Thermo Fisher Scientific. Kraft lignin samples KL2 and KL1, produced using high and low Mc, cutoff membranes, were purchased from 8317267 Canada Inc. Protobind lignins PB1, PB2, and PB3 were purchased from GreenValue Ltd. Organosolv lignins OS1, OS2, and OS3 were provided by the Energy Research Centre of The Netherlands (ECN). They corresponded to three distinct pulping conditions, as described by Aguié-Bégún et al. Alkaline lignin low sulfonate content was purchased from Sigma-Aldrich. EasiCal polystyrene standards used for GPC molecular weight calibration were purchased from Agilent Technologies. Rhodococcus jostii pTipQ2-hgAB was kindly provided by Prof. Tim Bugg (Warwick University). Pseudomonas putida KT2440 strain (DSM number 6125) was purchased from the DSMZ. The laccase enzymes used in this work were purchased from MetGen. Sodium borate (SB) buffer was made of 36 mM boric acid and 10 mM sodium hydroxide. TAE buffer was made of 40 mM Tris base, 20 mM acetic acid, and 1 mM EDTA.

For gel imaging, it is better to have low-intensity light produced on a completely dark background than high emission on a light-emitting background. Imaging was carried out with a ChemiDocTM MP Imaging System by exposing to light from 650 to 675 nm and measuring emission at 700–730 nm unless otherwise stated. Gel analysis was carried out using ImageJ (a program developed by the National Institutes of Health and accessible online, https://image. nih.gov/ij/). Using the software, gel bands were selected (with fixed selection dimensions and fixed vertical alignment) and processed using the in-built gel functions (ESI 2).

**Preparation of Lignin Samples for Electrophoresis.** Samples of Kraft lignin KL1 were diluted in water to 5g/L unless otherwise stated. Samples of Kraft lignin KL2 were dissolved in water by dropwise addition of 5 M NaOH before readjusting to pH 7 with HCl. Samples of Protobind were made by adding 2 mL of SB buffer to 10 mg of lignin. Samples of Organosolv were made by adding 0.5 mL of SB buffer to 30 mg of lignin. The lignin mixture was sonicated for 10 min and then centrifuged at 2880g for 15 min to separate the soluble from the insoluble fraction of the lignin. The soluble fraction was then used for electrophoresis.

**Standard Conditions for Mini- and Maxiagarose Gels.** A Clarit-E Mini gel tank was used with a 10 x 2 mm comb for thick wells to enable high sample loading. A Clarit-E Maxi gel tank had 40 x 1 mm comb for narrow wells. The agarose gels were made using 1% (w/v) agarose in SB buffer, heating the slurry to ~100 °C until the solution became clear, and allowing it to cool to 60 °C before pouring into a gel mold using a comb to define the loading wells. When using the Clarit-E Maxi gel tank, the gels were poured on a leveled Flexicaster to ensure a uniform gel thickness, which was found to markedly affect the fluorescence consistency (ESI S1.7). The gel was formed after about 30 min, and SB buffer was poured into the tank to submerge the gel. Dust causes problems with the gel and image analysis and was minimized by ensuring all equipment and solutions were clean using lens cleaning tissues to remove any residual dust. Lignin samples were prepared in Eppendorf tubes by mixing 40 μL of 50% (w/v) glycerol, 40 μL of 0.375 M NaOH (ESI S1.5), and 100 μL of a 5 g/L lignin sample before mixing using a vortex mixer. The minigel was charged with 20 μL of sample/lane using a Gilson pipet. The maxigel was charged using a multichannel pipet. The multi-channel pipet channels do not directly line up with every gel well due to the tight spacing of the wells, so every other lane was loaded at a time, as shown in ESI S1.1. After loading, samples were equilibrated with buffer in the pocket for at least 30 min to give more consistent band migration (ESI S1.2 and S1.3). Power was supplied from a BioRad PowerPac 300 to apply a fixed voltage across the gel. Electrophoresis was typically carried out at a fixed voltage of 50 V for 60 min.

**Preparative Methods and Extraction of Lignin from the Agarose.** Electrophoresis was carried out at 50 V for 40 min in a minigel tank with SB buffer and a 0.75% agarose gel using a 2 mm comb to load more lignin onto the gel. Alkaline lignin was dissolved in water (300 g/L) and Kraft KL1 (200 g/L). A 25 μL amount of the lignin sample was then mixed with 10 μL of 50% glycerald. One complete, the main band, or fractions of it, was cut across the lanes using a scalpel (ESI S1.10 and S3.3). The excised gel was then freeze dried and ground into a fine powder using a pestle and mortar. The powder was then added to a flask with 100 mL of distilled water, stirred overnight, and filtered through a glass filter tube. Concentrated HCl was then added to precipitate the lignin, and the mixture was kept at 4 °C overnight. The solution was then
centrifuged at 4500 rpm for 15 min, the supernatant discarded, and the pellet freeze dried ready for further analysis. The recovered yield of KL1 lignin was ~83% based on the mass.

**Evidence That the Migrating Bands Are Lignin.** Preparation of samples for GPC was carried out by precipitating the soluble lignin from water by adding 1 mL of 6 N HCl. After 24 h the Organosolv, Protobind, and Kraft lignin solutions were centrifuged at 2880 rpm for 15 min at 4 °C, the supernatant was discarded, and the pellet was freeze dried. Acetylation was carried out on 10 mg of each lignin mixed with 0.6 mL of a 2:1 solution of acetic anhydride and pyridine left at room temperature for 24 h. A 0.2 mL amount of ice cold methanol was added to quench the reaction, the solvent evaporated under vacuum, then 0.2 mL of toluene added, mixed, and evaporated. The solvent washing procedure was repeated twice more. The remaining acetylated lignin sample was then freeze dried. A 1 mL amount of THF was added to dissolve the sample which was then filtered using a 0.45 μm PTFE filter. The sample was then ready for GPC. GPC was carried out with THF as eluent at 1 mL/min using an Agilent PLgel MIXED-C column using an UltiMate 3000 Autosampler Column Compartment for sample handling and an UltiMate 3000 Photodiode Array Detector. Chromelone software was used for sample analysis. GPC plots were normalized by expressing the arbitrary units (mAU) values as a percentage of the highest mAU value for each respective sample.

**Enzymatic Digestion of Lignin.** Enzyme treatment was carried out in a 250 mL conical flask with a total reaction volume of 50 mL containing 5 g/L KL1 Kraft lignin, 70 mM pH 7 potassium phosphate buffer, 1.8 units of the MetZyme LIGNO laccase enzyme mixture, and 0.55 mM syringaldehyde (100 μM of a 275 mM stock solution dissolved in methanol) used as laccase redox mediator. The control sample was identical in composition and volume except for the presence of enzyme. A 1 mL amount of sample was taken before heating, afterward the process water was filtered using paper to remove solids, and the solution produced was then used for gel electrophoresis. Enzymatic digestion was carried out on a shaker incubator at 180 rpm set at 37 °C.

**Bacterial Digestion of Lignin.** All bacterial growth was carried out with a working volume of 50 mL in 250 mL conical flasks in a shaking incubator at 30 °C and 180 rpm. Degradation conditions were pH 7 sterilized M9 media containing 6.78 g/L Na2HPO4, 3 g/L KH2PO4, 1 g/L NH4Cl, 0.5 g/L NaCl, and 1.5 g/L KL1 Kraft lignin. The following elements were added after sterilization with a syringe filter with a 0.2 μm pore size: 2 mM MgSO4, 100 μM CaCl2, 100 μM CuSO4, 100 μM MnSO4, 100 μM FeSO4, 100 μM ZnSO4, and 0.1 g/L vanillic acid to supplement growth for *Rh. jostii* and 10 g/L glucose for *Ps. putida*. For the *Rh. jostii* experiments, 50 μg/mL chloramphenicol dissolved in ethanol was added (without thioestreptone inducer). Prior to inoculation into the media, *Rh. jostii* and *Ps. putida* were grown in LB medium for 24 h and used to inoculate the above media to a starting OD600 of 0.1. No bacteria were added to the control sample. A 1 mL amount of sample was taken at specific time points and centrifuged for 15 min at 4500 rpm to pellet the bacteria; the supernatant was then used for electrophoresis.

To test removal of adsorbed proteins, 40 μL of 10 mg/mL protease K solution was added to 1 mL of 1.5 g/L *Ps. putida*-treated KL1 lignin solution. The mixture was then incubated overnight in a shaking incubator at 200 rpm set at 37 °C. The sample was then centrifuged at 4500 rpm for 15 min, and the supernatant was used for electrophoresis. For the heat treatment test, 1 mL of the *Ps. putida* sample was heated to 95 °C for 5 min using a heat block. The sample was then centrifuged at 4500 rpm for 15 min, and the supernatant was then used for electrophoresis.

Microwave treatment of bacterially degraded lignin was done to test removal of adsorbed protein by adding 2 mL of 0.45 μM *Ps. putida*-treated lignin samples to a 10 mL pressure reaction vial using a lid to ensure the reaction was sealed and to prevent water evaporation. Microwaving was carried out with a CEM Discover SP automated microwave using a stir bar to ensure proper mixing. Microwaving was carried out at 95 °C for 30 min in order to denature any proteins present without boiling the sample.

**Hydrogen Peroxide Breakdown of Lignin.** In 250 mL conical flasks, control and test Kraft lignin KL1 samples (5 g/L) were mixed in 75 mM phosphate buffer with 2 mL of 30% (w/v) (0.35M) hydrogen peroxide at 37 °C in a shaker incubator mixing at 200 rpm. A 1 mL amount of sample was taken before and after 48 h incubation.

**Hydrothermal Lignin Degradation.** A 210 mL amount of 100 g/L of alkali lignin in water was prepared before heating to 250 °C under self-generated pressure for 1 h. A 10 mL sample was taken before heating, afterward the process water was filtered using paper to remove solids, and the solution produced was then used for gel electrophoresis.

**Analysis of Low Mw Species.** The following samples were investigated for low molecular weight products: 100 g/L Alkali lignin; 100 g/L hydrothermally processed Alkali lignin; 100 g/L KL1 Kraft lignin; H2O2 treated Alkali lignin; 10 g/L vanillin and 10 g/L guaiacol. The H2O2-treated Alkali lignin was produced by incubating at 37 °C in a 50 mL conical flask 10 mL of a solution containing 100 g/L Alkali lignin, 70 mM phosphate buffer, and 0.35 M hydrogen peroxide, shaking at 180 rpm for 48 h. Electrophoresis was carried out in a minigel tank at 50 V. A 50 μL amount of each sample was mixed with 20 μL of 50% (w/v) glycerol and 20 μL of 0.375 M NaOH. A 20 μL amount of this mixture was added to 8 of the gel wells (leaving the first and last wells empty).

Analysis of UV-absorbing species was carried out by taking 10 mL samples from the stirred anode end buffer before electrophoresis and every 15 min for 60 min (ensuring the current was switched off). The absorbance was measured at 280 nm using SB buffer as a blank. The mass of vanillin and guaiacol in the buffer was calculated using absorbance readings taken at 274 nm. Extinction coefficients of ε = 2739/M/cm (274 nm, pH 12) and ε = 3488/M/cm (289 nm, pH 12) were used to calculate the mass of vanillin and guaiacol present. As a control, a gel with only glycerol samples was run and the anode end buffer sampled in the same way with no UV-active species detected.

### Table 1. Variables Tested in Defining Conditions for Electrophoresis of Kraft Lignin KL1

| entry | variable | range tested | selected condition |
|-------|----------|--------------|--------------------|
| 1     | sample   | 0.63–214 g L−1 lignin | 10 μL from a mixed Eppendorf containing 20 μL of 50% glycerol + 20 μL of 375 mM NaOH + 50 μL of 5 g L−1 lignin |
| 2     | buffer   | tris-acetate-EDTA (TAE) pH 7.75, 8.32, 8.75 | sodium borate 36 mM, pH 8.75 |
| 3     | agarose strength | 0.5–2% (w/v) | 1% (w/v) |
| 4     | voltage/current | 50–120 V/~1000–420 mA | 50 V/~1000 mA |
| 5     | time and retention | 20–240 min | 60 min; Rf ≈ 0.45 |
| 6     | factor (Rf) | 0.125–0.9 Rf | no dye; ImageJ and ChemiDocMP |
| 7     | gel and image analysis | 400–800 nm irradiation/emission | irradiation 650–675 nm; emission 700–730 nm |

*Sources:* A 210 mL amount of 100 g/L of alkali lignin in water was prepared before heating to 250 °C under self-generated pressure for 1 h. A 10 mL sample was taken before heating, afterward the process water was filtered using paper to remove solids, and the solution produced was then used for gel electrophoresis.

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NMR analysis of the low \( M_w \) species was carried out by removing all of the buffer from the gel tank (450 mL total, ensuring the current was switched off). The solution was concentrated and extracted using ethyl acetate, and the solvent was evaporated in vacuo. The solids were then dissolved in CDCl\(_3\), and analyzed by 1HNMR (ESI S5.1 and S5.2) with a Bruker Ascend 400 MHz instrument.

**Effects of Surfactants on Electrophoresis.** The gels were made using either pH 8.3 TAE buffer (40 mM tris base, 20 mM acetic acid, and 1 mM EDTA) or pH 8.75 SB buffer (36.4 mM boric acid and 10 mM sodium hydroxide). Gels were made with 1% agarose and run at 100 V for 10 min. A 5 µL amount of of Kraft lignin KL2 or KL1 (1.5 g/L) was mixed with 2 µL of 50% (w/v) glycerol and 2 µL of either 10% (v/v) SDS, 10% (v/v) Triton X-100, 10% (v/v) DTAB, or water. Gels were imaged using UV trans excitation light and measuring emission at 602–650 nm. A gel containing SDS running buffer and 1% agarose was mixed with 0.5 µg/mL etidium bromide (after the gel was molten due to safety reasons). The gel was run at 50 V, and images were taken after 15 and 30 min of electrophoresis. Control experiments were run without lignin using TAE buffer and 1% agarose. SDS was added to both the gel and the gel buffer to a final concentration of 0.1% (after microwaving, but before pouring to reduce foaming). No samples were loaded onto this gel. Gel electrophoresis was carried out at 100 V and stopped every 10 min, and the gel was removed from the gel buffer in order to image.

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**RESULTS AND DISCUSSION**

**Electrophoresis Conditions.** In developing a lignin electrophoresis method, the first task was to define a set of conditions that gave good separation and clearly visible bands. Table 1 shows the ranges of variables tested and the preferred migration conditions identified (see also ESI 1).

A stock solution of Kraft lignin KL1\(^{133}\) was prepared by dissolving between 0.63 and 10 g L\(^{-1}\) in water and adding 50% (w/v) glycerol to increase the density and viscosity to facilitate charging of samples to the gel, entry 1. A lignin concentration of 5 g L\(^{-1}\) was shown to give a clearly visible band, while that at 0.63 g L\(^{-1}\) was faint and that at 10 g L\(^{-1}\) was starting to smear, Figure 4. While overloading with high lignin concentrations (up to 214 g L\(^{-1}\)) was possible, lateral diffusion occurred but makes possible preparative separation. It was later found that adding sodium hydroxide to the sample facilitated lignin dissolution and after charging to the gel and leaving 1 h to equilibrate in the pocket gave sharper more visible bands (ESI S1.3). Two different buffers were tested: Tris-acetate-EDTA (TAE), pH 8.3 and sodium borate SB, pH 8.8. TAE gave a diffuse smeared band with sample remaining in the pocket, while the borate buffer gave much sharper bands and better retention factor, entry 2 (ESI S1.8). Different pH adjustments to the buffer were made (ESI S1.9); however, the migration band was clearest at pH 8.8, presumably as a result of ionization of the phenolic residues. The buffer strength selected was 36 mM, with one-half of this concentration giving less migration (ESI S1.6). Agarose concentrations of 0.5%, 1.0%, and 2.0% (w/v) were tested (ESI S1.4). The lowest concentration gave the highest \( R_f \) but similar separation to the 1% gel (as measured by the length of the streaked band). Migration in the 2% gel was slow and the separation poor. Since the mechanical stability of 0.5% (w/v) gels was poor, the 1% (w/v) agarose gel was selected as the preferred concentration, entry 3. Voltages of 50–120 V were tested with the powerpack automatically adjusting the current for the system’s resistance. Higher voltages resulted in overheating and distortion of the bands. A run time of 60 min at 50 V gave better resolution than 40 min at 120 V with a retention factor (\( R_f \)) of around 0.3 and smearing between 0.125 and 0.45 (ESI S1.4). To observe migrating species, gels are typically stained with dyes that interact to increase the UV fluorescence spectrum, enabling imaging equipment to scan and quantify the band intensity. Lignin fluoresces at \( \sim 715 \text{ nm} \) upon irradiation with light at \( \sim 662 \text{ nm} \), a convenient setting in the imaging system (Epi-far red), avoiding the need for stains, entries 7 and 8 (ESI 2). Further work to improve the lignin separation might explore more basic running buffers and hydrogels with different functionality and porosity.

**Characterization of the Migration Band.** A set of experiments was carried out to confirm the identity of the migrating band. A gel overloaded with lignin (5 mg/lane) was submitted to electrophoresis under the standard conditions (Figure 2; inset A). After running for 1 h, a brown streak was seen, and two sections (top half and bottom half) were cut from the gel and extracted by buffer overnight. The soluble extracts were then recharged to a second gel and submitted to electrophoresis for 1 h (Figure 2; inset B). The migration of the material in lanes 1 and 2 and their intensities were different and corresponded to the fractions cut from gel A. This was confirmed by the ImageJ trace showing different fluorescence intensity maxima and distances from the pocket, Figure 2, inset C. This confirmed that separation of the two lignin fractions could be achieved and that there was consistency in the migrating species. The cause of the bands overlapping is unclear but may be related to a change in lignin structure or associative complex due to the extraction procedure.

GPC was used to confirm the identity of the migrating band as lignin. Figure 3 shows lignin KL1 before and after electrophoresis with the entire band cut and extracted from the gel. The profiles for both samples are similar; however the electrophoresed sample lacks the earlier eluting population (9–16 min retention time). This population, corresponding to a higher apparent \( M_w \), might result either from lignin conformational changes or from aggregation due to 2-fold freeze drying. The apparent \( M_w \) and \( M_n \) of the standard were 12 243 and 1076 g/mol, respectively; while they were 95 929 and 1698 g/mol for the extracted sample. The dispersities for
KL1 before and after electrophoresis were 11.4 and 56.5, respectively. In addition to GPC, $^1$H and HMBC NMR were carried out on the extracted lignin and showed the characteristic sets of peaks for CHO (9.5 ppm), aromatic CH ($\sim$7 ppm), CH$_2$ (5.5 ppm), CH$_3$ ($\sim$4.5 ppm), and OMe (3.75 ppm) (ESI 3.2). $^{31}$P NMR was attempted by derivatizing extracted and freeze-dried lignin with 2-chloro-4,4′,5,5′-tetramethyl-1,3,2-dioxaphospholane (TMDP). The spectrum showed an increase in side-reaction products (probably phosphate at around 15 ppm and hydrolyzed TMDP at 132 ppm) probably due to remaining traces of HCl that hydrolyzed the reagent, making impossible the quantification of phenolic and aliphatic hydroxyl groups. MALDI-TOF MS was tried unsuccessfully; however, pyrolysis GC/MS of the extracted sample showed phenolic-related products guaiacol, 4-ethyl- and 4-propylguaiacol, and dimethoxy catechol and no agarose- or carbohydrate-related products such as furans (ESI 3.3). This combination of analytical results provided evidence that the migrating species was indeed lignin.

**Quantification of Lignin Concentration.** Figure 4 shows a concentration gradient of Kraft lignin KL1 prepared with a high $M_w$ cutoff membrane on a 1% agarose minigel. The serially diluted lignin produced a band which decreases in intensity with concentration. The gel was imaged, and fluorescence emission scans of each lane gave an intensity area that was plotted against concentration to obtain a calibration curve showing a best fit $R^2$ of 0.988 (ESI S1.11). It was found that more consistent bands and accurate traces could be obtained by casting onto a perfectly level gel bed avoiding dust, ignoring the outer lanes due to edge effects on the gel, and allowing samples 0.5–1 h to distribute into the full pocket volume rather than the bottom of the pocket (ESI S1.2). This result showed the electrophoresis and imaging techniques are reliable for generating a standard curve to quantify the concentration of lignin in an unknown sample, though they should be repeated for each type of lignin.

**Electrophoresis of Different Lignins and Comparison with GPC.** To assess the electrophoretic separation of different types and $M_w$ fractions of lignin, the migration was compared to GPC elution. Figure 5, top row, shows a 38-lane gel comparing the migrations of three Organosolv (OS1–3), three Kraft (KL1, KL2, AL), and three Protobind (PB1–3) lignins with four repeats of each. Figure 5, middle row, shows GPC plots for each of these lignins; the bottom row shows traces of the same lignins scanned from the electrophoresis gel. In the gel, differences in migration and fluorescence intensity were observed that presumably relate to differences in mass, charge, and shape.

The GPC and electrophoresis profiles showed high similarity. In Figure 5A, the overlaid GPC plots for the Protobind lignins PB1–3 show closely matched elution, which is mirrored in the electrophoresis in Figure 5D. A key difference, however, is the presence of additional peaks eluting after 19 min of the GPC profiles. These peaks correspond to low $M_w$ compounds assigned to phenolic monomers and impurities arising from the derivatization procedure. In the electrophoresis traces, the closely matched overlay shows that the three lignin samples had a similar mass to charge and shape. Regarding Kraft lignins (Figure 5B and 5E), a similar difference between KL2 and KL1 profiles was observed by GPC and electrophoresis. Thus, results obtained by both methods were consistent, and because GPC is insensitive to charge, it can be deduced that the mass-to-charge ratio and shape of both KL2 and KL1 are similar. A distinct electrophoretic behavior was observed with the Alkali lignin. Indeed, it migrates significantly further than KL2 and KL1, which suggests a higher anionic charge or a smaller size than for KL2 and KL1. Unfortunately, GPC analysis of this lignin sample could not be performed as it was insoluble in THF and failed to derivatize. Finally, good agreement was obtained between the GPC and the electrophoresis profiles of the Organosolv lignins OS1, OS2, and OS3 in terms of peak shape and position (Figure 5C and 5F). The sample showing the highest $M_w$ OS3, showed streaking from the pocket to the main band on electrophoresis. In contrast, the lowest $M_w$ sample, OS1 (entry 7), showed a sharper, further migrating band that correlated with its lower $M_w$. In conclusion, these results indicate that electrophoresis could be used to segregate lignin samples according to their migration profile and in agreement with differences observed by GPC. Even slight differences between the samples could be detected by this method. The GPC-determined values of $M_w$, $M_n$, and polydispersities for each lignin calibrated against polystyrene standards are given in Table 2.

The set of data provides some degree of calibration for the electrophoresis gels and traces. Further work should develop a lignin $M_w$ ladder, as used in polynucleotide electrophoresis.

**Denaturing Gel Electrophoresis.** Surfactants, such as sodium dodecyl sulfate (SDS), are used commonly to denature proteins and reduce shape and charge effects, though usually in polyacrylamide (SDS-PAGE) rather than agarose gels. To test the effect of surfactants on lignin migration in gels, SDS (anionic), Triton-X100 (neutral), or dodecyl trimethylammonium bromide (DTAB, cationic) was added to the samples and...
run as previously on a 1% agarose gel. SDS gave a single sharp band with an increased fluorescence, Triton-X gave a smear centered around the pocket but extending to \( R_f \approx 0.4 \), and DTAB gave fluorescence around the pocket indicating a precipitate (ESI 6). SDS was evaluated further as neither the neutral nor the cationic surfactants improved separation. A problem encountered early on was that even small residual quantities of ethidium bromide (EtBr) left in the electrophoresis tanks complexed with the SDS to give fluorescent anionic bands that migrated down the gel, Figure 6 (left-hand gel). EtBr is a cationic dye used routinely in revealing DNA, though now superseded by SYBR safe. The SDS EtBr band is presumably SDS micelles ion paired with the EtBr.

Despite repeated washing of the tank, the only solution was to use a new one that had not been exposed to the dye. Now, when control samples were compared with SDS-treated samples, a sharper, more fluorescent band was observed (Figure 6, right-hand gel). The effect of the surfactant was to reduce the difference between KL2 and KL1 migration, indicating interaction with lignin to reduce the mass to charge and shape effects, but also separation of species. The nature of the SDS–lignin complex is unclear, but it seems that hydrophobic interactions are involved. More work is required to determine potential benefits of using surfactants in lignin electrophoresis.

Investigation of Lignin Depolymerization. A series of experiments was carried out on the Kraft KL1 lignin to compare the effects of different lignin deconstruction methods through electrophoretic differences, Table 3. These methods were oxidation by a laccase enzyme preparation made specifically for this purpose, conversion by two bacteria, one of which was engineered to accumulate small molecule intermediates, oxidation by hydrogen peroxide, and hydrothermal treatment involving superheated water.
From these experiments, lignin depolymerization was assessed by measuring the reduction in fluorescence area under the curves generated by scanning each lane in the gel, Figure 7.

Incubation of Kraft KL1 lignin with the laccase at 37 °C for 72 h (ESI S4.1) induced a reduction in the lignin band fluorescence of 15% with respect to the controls, Table 3, entry 1. Interestingly, the trace showed a lower proportion of high $M_w$ species, a reduction in the main band intensity, but no change in the further migrating, low $M_w$ species. This suggested that the enzyme might cleave interunit bonds but that the released lower $M_w$ compounds underwent recondensation which is in agreement with laccase-related literature.47,48

The changes in electrophoretic profile matched those obtained by GPC.

For the bacterial lignin digestion, the wild-type strain Ps. putida KT2440 and blocked mutant Rh. jostii RHA1 were both grown on lignin KL1 for 10 days; the former strain was supplemented with glucose to initiate growth, while the latter strain was supplemented with vanillic acid to induce enzymes in the aromatic degradation pathways.15 Initial and final samples were centrifuged to separate the bacteria, and supernatants were analyzed by electrophoresis. In contrast to laccase, the bacterial treatments led to an increase in the fluorescence intensity of the lignin band, ESI 4.2. This result was unexpected but might be structural changes due to adsorption of extracellular enzymes. To test this, samples were treated with proteinase K, however, no change in the lignin fluorescence was seen. It was found that a 30 min microwave heat treatment was able to denature or desorb the attached species, allowing the effect of lignin digestion alone to be seen. Comparison with the controls indicated that Ps. putida had depolymerized 6% of the KL1 lignin and Rh. jostii 26% (Table 3, entries 2 and 3). The shape of the 10-day electrophoresis trace for Rh. jostii showed a slight increase in the proportion of low $M_w$ species with a slightly shifted maximum and less fluorescence than the control.

Treatment of Kraft KL1 with $H_2O_2$ (0.35 M, 37 °C, 48 h) led to a 20% decrease in the fluorescence intensity of the lignin band (Table 3 (entry 4); ESI 4.3). This decrease was even more pronounced (38%) by treatment of the Alkali lignin (entry 5) tested for comparison, showing it was more susceptible to breakdown than Kraft lignin. In both cases, the band profiles showed a lower proportion of higher $M_w$ species along with a general decrease in intensity across the whole lane. This indicates nonspecific structural modification that affects the lignin fluorescence, a bleaching effect.

Hydrothermal treatment of soluble Kraft AL lignin (95 g/L) led to formation of a solid, 22% (w/w). Some carbonization was expected for the conditions used, 1 h at 250 °C. The solid was removed by filtration, and electrophoresis of the soluble material revealed a decrease in the overall fluorescence intensity of 30% compared to the control (ESI 4.4). The trace showed two distinct bands: one of nonmigrating material retained around the pocket (22% of the fluorescence) and a band less intense but migrating the same distance as the untreated control (78% of the fluorescence), Table 3 (entry 6) and Figure 7. This implies that the mechanism of hydrothermal carbonization is through loss of aromatization and deoxygenation.49 Carbonization of lignin is well known,50 but it is novel to observe changes this way and may help in the development of more selective methods.

**Analysis of low $M_w$ Species.** Having observed changes in the main lignin band in each of the degradation methods, experiments were carried out to understand the mass balance

| entry | method | treatment time (h) | starting concentration (g/L) | fluorescence change (%) |
|-------|--------|-------------------|-----------------------------|------------------------|
| 1     | laccase| 72                | 5.0                         | -15                    |
| 2     | *Ps. putida* KT2440 | 264b | 1.5                          | -6c         |
| 3     | *Rh. jostii* RHA1 | 240a | 1.5                          | -26d     |
| 4     | $H_2O_2$ | 48              | 5.0                         | -20                    |
| 5     | $H_2O_2$ | 48              | 5.0                         | -38                    |
| 6     | hydrothermal | 1         | 95                          | -30h                   |

aFor more details, see ESI 4.2. bAs determined from calibrated curve areas from electrophoresis traces. cWorked up by microwave treatment before electrophoresis. dIncrease in high $M_w$ species. eWith 0.1 g/L vanillic acid. fIncrease in low $M_w$ species. gAlkali lignin. hTwenty-two percent of mass changed from soluble to nonmigrating solid.

**Figure 7.** Electrophoretic migration fluorescence traces of Kraft KL1 after depolymerization treatment: C = control, T = treated, H = hour, D = Day. Top to bottom: laccase enzyme; *Rh. jostii* bacteria; $H_2O_2$; hydrothermal. See ESI 4 for gels. MW = microwaved.
by seeing whether far-migrating species were formed that accumulate in the anode end buffer. Electrophoresis was carried out with Kraft KL1, Alkali lignin, hydrothermal, and H2O2-treated samples along with controls of vanillin, guaiacol, and empty gel (ESI5.1). The current was switched off at 15 min intervals to sample the buffer tank and measure the UV absorbance. After 60 min the main lignin band remained in the gel, so only low Mw molecules were detected, Figure 8.

In each experiment, the UV absorption increased with time, indicating an accumulation of low Mw anionic species. Both untreated lignins appeared to contain rapidly migrating species that absorb at 280 nm. Interestingly, KL1 hydrothermally treated for 1 h had a lower concentration, or UV inactive, fast migrating species which correlates with the observations in Figure 7. H2O2-treated KL1 gave an absorption that increased over the hour to almost twice that of the KL1 control and is commensurate with the decrease in fluorescence seen for the main lignin band. It is useful to confirm that vanillin and guaiacol anions migrate rapidly through the gel but take >10 min to emerge. On the basis of their reported extinction coefficients,42 the concentrations in the tank are 19 and 24 μM respectively, which provides an estimate of the concentration of the species in the other samples.

One experiment was done in which the buffer solution from the anode end of the KL1, H2O2 experiment was concentrated and solvent extracted. 1H NMR of the sample showed unassigned signals at 1, 3.5, 4, and 7 ppm (ESI 5). Interestingly, the aromatic coupling patterns indicated a 3,4-disubstituted aromatic. Further work is ongoing to characterize the breakdown products. This study shows promise in separating small molecules from lignin digestates.

In summary, a useful AGE method has been developed to help characterize different lignins based on mass, charge, and shape. As little as 10 μg of lignin is required in the sample, and this compares to 10 mg for GPC analysis. Electrophoretic conditions have been identified to separate species according to their apparent Mw. These include gel density, buffer, pH, sample loading, applied voltage, and migration time and for gel imaging, excitation and fluorescence emission wavelengths and quantification of retention factors and band intensities. Once edge effects, level gel casting, and equilibration of samples in pockets were understood, both mini 8-lane, and maxi 40-lane gels were used with excellent reproducibility, as seen in the small variations in repeat experiments. Overlaid curves were referenced to migration from the leading edge of the pocket. In some cases, it was useful to normalize fluorescence values to 100% so that small structural differences in lignin migration could be observed. Fluorescence intensities were measured from traces for serially diluted lignins, enabling calibration curves with high linear correlation and subsequent determination of unknown sample concentrations, proving that structural variations do not affect fluorescence. Use of SDS surfactant identified a problem with the electrophoresis of micelles and interaction with cationic dyes. Once these effects were eliminated, SDS was shown to complex with lignin by reducing mass—charge and shape effects. This was exemplified using Kraft lignins KL2 and KL1, whose structure was modified to give the same migration velocities and less smearing. The benefits of using SDS with lignin are not yet clear, and more work is required to define these. Larger quantities of purified lignin were prepared by overloading large gels, cutting, and extracting the lignin band, and these were used in GPC experiments to determine their mass and...
polydispersity. Further work will look at analyzing the extracted lignin by NMR, which has so far been unsuccessful due to the size of sample required and residual acidity. Electrophoresis of different types of Kraft, Alkali, Organosolv, and soda (Protobind) lignins has shown differences in migration behaviors that correlate with GPC elution profiles and can be used to assess differences in $M_w$ and charge. For example, Alkali lignin migrates more quickly than Kraft lignin KL1 despite being similar in $M_w$.

Concurrent with this, low KL1 despite being similar in $M_w$ and comparable method can be devised that might provide a simple preparative method can be devised that might provide a simple separation of lignin polymer from monomers. We think researchers will find the AGE method useful in progressing their research into lignin to help exploit this biorenewable resource.

Associated Content

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.jafc.0c06308.

Electrophoresis materials and methods; evidence that migrating bands are lignin; optimization of agarose electrophoresis conditions; lignin degradation studies; analysis of low $M_w$ species; effects of surfactants on electrophoresis (PDF)

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Notes

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