Development and Validation of the Simple and Sensitive Spectrophotometric Method of Amoxicillin Determination in Tablets using Sulphanilamides

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Abstract

A rapid, simple and sensitive spectrophotometric method for the determination of amoxicillin (AM) is described. The method is based on the previous sulphanilamide (SA) and sulphathiazole (STZ) diazotization in the medium of 0.6–0.7 M hydrochloric acid and their subsequent interaction with amoxicillin at pH = 10.5 with formation of yellow-colored azo compounds. Effective molar absorptivities at the absorbance maxima at 445 nm (SA) and 448 nm (STZ) for azo compounds were (1.74 ± 0.06) · 10^4 L × mol⁻¹ × cm⁻¹ and (1.97 ± 0.05) · 10^4 L × mol⁻¹ × cm⁻¹, respectively. Stoichiometric ratios of the components of azo compounds were determined using continuous variations method. Based on the optimum reaction conditions, new methods were developed. These methods allow to determine the amoxicillin in concentration range 1.3–32.9 mg × mL⁻¹ with sulphanilamide and 0.7–27.4 mg × mL⁻¹ with sulphathiazole. The methods were successfully validated for amoxicillin determination in tablets “Amoxil”.

Keywords: Amoxicillin; sulphanilamide; sulphathiazole; spectrophotometry; diazotization; azo-coupling.

1. Introduction

Significant development of medicine, chemistry, and biology result in the increased use of biologically active substances, in particular, antibiotics, which occupy an important place in contemporary medical and veterinary practices. The monitoring of their content to evaluate the quality of finished drugs products and detecting the counterfeits is a very important task. Since antibiotics often cause side-effects and allergic reactions, it is advisable to control their content in biological fluids, as well as in foods (milk, chicken tissues) because of their extensive use in livestock production. It should be noted that the unjustified entry of antibiotics into the body leads to the emergence of microorganisms resistant to the treatment of bacterial infections. Therefore, it is important to control the

Table 1. Molecular structure and characteristics of amoxicillin

| Structural formula | Characteristic |
|--------------------|---------------|
| (2S,5R,6R)-6-{{[(2R)-2-amino-2-(4-hydroxy-phenyl)-acetyl]amino}-3,3-dimethyl-7-oxo-4-thia-1-azabicyclo[3.2.0]heptane-24-carboxylic acid | Appearance: white or almost white, crystalline powder. |
| M = 365.4 g × mol⁻¹; | Solubility: slightly soluble in water, very slightly soluble in 96% ethanol, practically insoluble in fatty oils. It dissolves in dilute acids and dilute solutions of alkali hydroxides. |
| M = 364.4 g × mol⁻¹; | logKow = 0.87 |
| CAS № 26787-78-0 |   |
Table 2. Structural formula and some characteristics of investigated sulphanilamides

| Reagent                        | Characteristics                                      |
|--------------------------------|------------------------------------------------------|
| Sulphanilamide (SA), streptocidum | M = 172.2 g × mol⁻¹; pKₐ Na: pKₐ₁ = 10.1; logK₁⁻₂ = –0.62 |
|  p-aminobenzenesulphonamidine,  | Appearance: white crystalline powder. It is odorless, slightly bitter with a sweet after-taste. |
|                                | Solubility: highly soluble in boiling water (1:2), hardly in ethanol (1:37), soluble in solutions of hydrochloric acid, caustic alkalis, acetone (1:5), glycerol, propylene glycols; practically insoluble in ether, chloroform, benzene, petroleum ether. |
| Sulphathiazole (STZ), 2-(p-aminobenzenesulphonamido)-1,3-thiazol, CAS 72-14-0 | M = 255.3 g × mol⁻¹; pKₐ₁ = 2.62; pKₐ₂ = 7.37; logK₁⁻₂ = 0.05 |
|                                | Appearance: white or white with a slightly yellowish tint, odorless crystalline powder. |
|                                | Solubility: very slightly soluble in water, slightly soluble in ethanol, soluble in dilute mineral acids and alkaline solutions. |
|                                | NA – not available. |

Amoxicillin (AM) is a β-lactam antibiotic belonging to the group of penicillins active against both Gram-positive and Gram-negative bacteria. It is one of the most widely used semi-synthetic penicillins in the treatment of acute bacterial sinusitis and community-acquired pneumonia. The chemical structure of amoxicillin consists of the 6-aminopenicillanic acid (6-APA) moiety (Table 1). Amoxicillin, like many other antibiotics, is liable to splitting by β-lactamase, which is produced by certain bacteria. Therefore, it is often used in combination with clavulanic acid, which is an inhibitor of these enzymes.

When choosing the analytical procedure for antibiotics assay, the nature of the samples in which they are determined is a priority. For the determination of AM in biological fluids (blood plasma, intestinal fluid, urine), multicomponent drugs, and food products are used. Highly efficient liquid chromatography as well as liquid chromatography coupled with tandem mass spectrometry are used. These techniques are expensive, time-consuming and require the use of organic solvents. Furthermore, spectrophotometry, different types of voltammetry, and titrimetry are well as used for quantification of AM content in medicines and industrial wastewater. The liquid chromatography is the official pharmacopoeia method of AM determination in drug substances, capsules, tablets, boluses, oral and injectable suspension. The microbial assay is used for AM determination in intramammary infusion and the iodometry is used for AM assay in oral suspension in soybean oil.

The advantages of spectrophotometry are rapidity and simplicity, low cost of the analysis, and environmental safety. A number of analytical techniques for the AM spectrophotometric determination based on AM own absorbance in the UV spectrum range (234–302 nm) are used only for pure active pharmaceutical ingredients assay, because many organic substances absorb light in the same spectrum range. On the other hand, the colored amoxicillin derivatives as analytical forms for AM spectrophotometric determination are often obtained using the azo-coupling reaction. In particular, the spectrophotometric methods of AM determination, which are based on their reaction with diazotized p-aminobenzene acid and procaine, o-nitroaniline, metaclopramid, benzoic acid, and sulphanilic acid are known. The spectrophotometric methods of the AM determination based on the reactions of chelate and ion-pair complexes formation are described. However, many of the known methods of AM determination have a number of disadvantages: long run time, use of organic solvents, and a boiling/ice water bath. All of the above spectrophotometric methods of AM determination were used only for the analysis of pharmaceutical formulations. Moreover, many of the described spectrophotometric methods for AM determination are not validated, although it is required by most world’s pharmacopoeia. Among the validated ones are mainly the methods based on measuring their own absorbance in the UV spectrum range.

The azo-coupling reaction is important both for the analysis and the synthesis of new organic substances. Since azo-coupling is widely used for the spectrophotometric AM determination, sulphanilamides can be promising and easily available analytical reagents. They are derivatives of sulphanilic acid, which are able to depress the development of Gram-positive and Gram-negative bacteria, some protozoons and pathogenic fungi. The acidic properties of the sulphamide group make it possible to interact with the salts of heavy metals. In this case, colored complexes, soluble or insoluble in water, are formed. Besides, due to the presence of the primary aromatic amino group, the sulphanilamides enter into a diazotization reaction with the next azo-coupling with various phenolic compounds. In particular, we have previously studied the conditions for sulphanilamides diazotization and their subsequent azo-coupling with hydroxy-substituted azo compounds, namely,
with the acid monoazo dye Tropeolin O (TrO) and heterocyclic azo reagents 4-(2-pyridylazo)-resorcinol (PAR) and 4-(2-thiazolylazo)-resorcinol (TAR). The absorbance maxima of the obtained nitroso disazo compounds at the spectrum range 590-620 nm have been successfully used for the sulphanimides determination in dosage forms.

Sulphanilamides are not used as reagents. In our investigation the simple members of this class, sulphamide and sulphathiazole (Table 2), were explored as reagents for the first time.

2. Materials and Methods

2. 1. Apparatus

UV-VIS measurements were performed with UV-VIS scanning spectrophotometer SPECORD M-40 (Carl Zeiss Jena, Germany) using 1 cm cuvettes. All absorbance measurements were performed at 20–25 °C.

The pH value was measured by pH-meter model pH 150M (Gomelsky Plant of Measuring Devices, Belarus), equipped with a combination electrode, which incorporates both glass and reference silver chloride electrodes into one body. The required pH of each solution was adjusted using diluted HCl and NaOH solutions.

2. 2. Reagents

All aqueous solutions were prepared using distilled water.

Solutions of amoxicillin (Sigma-Aldrich, Germany) were prepared by dissolving the appropriate amounts of the reagent of pharmacopoeia grade (≥99%) in a 0.1 M HCl solution. The working solutions were stored at a room temperature in a dark place no longer than two days.

Sulphanilamides (SA, STZ) were purchased from Sigma (USA). Solutions of sulphanimide and sulphathiazole were prepared by dissolving appropriate amounts of the reagents of pharmacopoeia grade in 0.1 M sodium hydroxide solution. Solutions of amoxicillin were prepared by dissolving appropriate amounts of the reagent of pharmacopoeia grade in 0.1 M hydrochloric acid. All solutions were stored at a room temperature in a dark place.

The solutions of hydrochloric acid, phosphoric acid, acetic acid, boric acid, sodium hydroxide, sodium nitrite, sodium tetraborate, sodium acetate, sodium phosphate, sodium pyrophosphate, and sodium carbonate, were prepared from chemicals of the analytical grade.

2. 3. Procedure

Procedure for tablets or powder preparation for the AM determination

Twenty tablets were weighed and finely powdered in a porcelain mortar. The accurate amount of powder, containing ~ 250 mg AM, was placed into a 50 mL volumetric flask and was dissolved in 25 mL 0.1 M HCl for obtaining AM extract. Then solution was mixed for 60 min and 0.1 M HCl was added to complete the volume to 50 mL. Obtained solution was mixed again and was filtered through the folded filter of medium porosity. The filtrate was 10-fold diluted. Furthermore 5.0 mL of filtrate was placed into a 50 mL volumetric flask and diluted with 0.1 M HCl solution to the full volume 50 mL. Nominal AM content in solution obtained in such way was 250 μg × mL⁻¹. For the assay an aliquot of 1 mL of the solution was taken and then treated as described below in the recommended procedure for the amoxicillin determination.

General procedure of AM determination with SA and STZ

5.0 mL of 0.6 M or 0.7 M hydrochloric acid solution was placed into a 25 mL volumetric flask, then 2.0 mL 5.5 × 10⁻³ M SA or 4.5 × 10⁻³ M STZ were added, respectively. Next, 1.75 mL 0.1 M sodium nitrite solution was added into the flask. Obtained solution was stirred and allowed to stand for 20 min at a room temperature. Then sample of amoxicillin solution containing 1.3–32.9 μg × mL⁻¹ (in the method with sulphanimide) or 0.7–27.4 μg × mL⁻¹ (in the method with sulphathiazole) of AM (in the final volume) was added. Then 10.0 mL 0.25 M sodium tetraborate solution was added, next the obtained mixture was neutralized by adding 3.0 mL 2.0 M sodium hydroxide solution and the pH value was adjusted to pH = 10.5 and distilled water was added to the full volume 25 mL. Then the solution was mixed thoroughly and the absorbance measurements (at the room temperature ~20 °C) were carried out against all corresponding reagents blank solution at 445 nm (AM+SA) and 448 nm (AM+STZ) in 1.0 cm cuvettes. Amoxicillin concentration was calculated using the methods of calibration curve and single-point calibration.

3. Results and Discussion

3. 1. Absorption Spectra

The conditions of amoxicillin interaction with sulphanimide and sulphathiazole have been studied.

Experimental data revealed that AM does not directly interact with sulphanimides. However, diazonium salts of SA and STZ azo-couple with AM and form colored azo compounds. As follows from their absorption spectra, new absorbance maxima at λmax = 445 nm and λmax = 448 nm appear, respectively (Fig. 1), the absorbance value of which linearly depends on the AM concentration. These maxima are not characteristic for the absorption spectrum of the amoxicillin own absorbance in the alkaline medium (λmax = 250 nm), nor for diazotized reagents in the alkaline medium: λmax = 263 nm for SA and λmax = 265 nm for STZ. However, in the case of diazotized STZ compared to SA in
the alkaline medium, a negligible absorbance is observed at 440–450 nm due to the azo compound, which is probably slowly formed by the diazotized STZ's own azo-coupling. This compound has a stronger chromophore system due to the presence of sulphathiazole heterocycle substituent in the sulphanilamide molecule. Though, in subsequent studies, the effect of the competing reaction of the diazotized STZ's own azo-coupling is compensated, since all measurements were made versus blank solution. In addition, the broad absorbance maxima in the spectrum range 250–270 nm (Fig. 1) are observed on the absorption spectra of both obtained products as a result of the additive absorbance of the fragments of both reagents in the newly formed products.

As follows from the absorption spectra (Fig. 1), it is inappropriate to destroy the excess of unreacted nitrite ions during the SA and STZ diazotization using urea, since the absorbance of their azo-coupling products with AM is significantly reduced.

The obtained water soluble colored products of AM interaction with the diazotized SA and STZ are used for the quantitative determination of amoxicillin (Scheme 1).

Nitrite-ions diazotize primary aromatic amino group of the reagent (SA, STZ) (1) in acid media with the formation of the corresponding diazonium salt (2), which interacts with AM in alkaline media to form yellow-colored product (4).

### 3. 2. Conditions of Sulphanilamides Diazotization

#### 3. 2. 1. Effect of Acid Nature and Concentration

According to literary sources the primary aromatic amino group, which is included in the structure of the investigated reagents, is diazotized in a strongly acidic medium and the nature of the acid affects the yield of the following azo-coupling reaction product.

The conditions of SA diazotization described in the literature are rather contradictory (either hydrochloric acid in the concentration range from 0.1 M to 5 M or 10 M sulfuric acid or a mixture of phosphoric and acetic acid is used), therefore we have investigated the influ-
ence of hydrochloric, sulfuric, phosphoric, and acetic acid concentration on the SA and STZ diazonium salts yield and the following formation of their azo-coupling products with AM.

As follows from the experimental data (Fig. 2), the maximum efficiency of the products of AM interaction with SA and STZ diazonium salts is observed at SA diazotization in acetic acid medium but the use of hydrochloric acid allows to achieve a comparative yield of diazonium salts and azo-coupling products, therefore, we chose 0.6 M and 0.7 M hydrochloric acid for the SA and STZ diazotization, respectively. The differences can be caused by different acids strength as well as by different intermediates activity, which are formed during the SA diazotization. According to the mechanism of diazotization, the reaction occurs in several stages, as a result, depending on the type of the acid used, various diazotizing agents are formed. One of the important steps is the formation of a nitrosyl cation, which at the next stage interacts with a nitrite ion, forming nitrogen(III) oxide, which is the most active diazotizing agent. Depending on the used mineral acid, the actual diazotizing reagent may be nitrosyl chloride, nitrosyl sulfate, nitrosyl acetate, or nitrosyl phosphate, which enter into the next reaction with different activity level.41

3. 2. 2. Effect of Sodium Nitrite Concentration and Time of Diazotization

The influence of sodium nitrite concentration as diazotizing reagent on the yield of sulphanilamide and sulphathiazole diazonium salts, as well as their azo compounds with AM accordingly has been investigated. As it is shown on Fig. 3, optimum for sulphanilamides diazotization is to use more than 15-fold excess of sodium nitrite towards the concentration of SA and STZ (C_{reagent} : C_{NaNO2} = 2.0 \cdot 10^{-4} \text{M} : 3.0 \cdot 10^{-3} \text{M} = 1 : 15) when the analytical signal does not change with the increase in nitrite ions concentration. The excess sodium nitrite towards the SA is explained by the diazotization mechanism, according to which two molecules of nitric acid interact with one aromatic amino group,34 besides, as it is known, the excess of the reagent shifts the reaction equilibrium toward the reaction products.

For obtaining maximal yields of sulphanilamide and sulphathiazole diazonium salts, the effect of time of diazotization was investigated (Fig. 4). The maximal yields of diazonium salts and azo-coupling products with AM have been observed at 20 min of diazotization of reagents at a room temperature. The further increase of diazotization time did not result in any significant increase of azo com-

Fig. 2. Effect of nature and concentration of acid on the a) SA and b) STZ diazonium salt formation and the product of its interaction with the AM. C_{SA} = 2.0 \cdot 10^{-4} \text{M}, C_{STZ} = 2.0 \cdot 10^{-4} \text{M}, C_{NaNO2} = 2.0 \cdot 10^{-3} \text{M}, C_{AM} = 5.0 \cdot 10^{-5} \text{M}, n = 5.

Fig. 3. Effect of sodium nitrite concentration during SA and STZ diazotization on and the SA and STZ interaction with AM. 1. C_{SA} = 2.0 \cdot 10^{-4} \text{M}, C_{HCl} = 0.6 \text{M}; 2. C_{STZ} = 2.0 \cdot 10^{-4} \text{M}, C_{HCl} = 0.7 \text{M}; C_{AM} = 5.0 \cdot 10^{-5} \text{M}, C_{NaNO2} = 0.1 \text{M}, n = 5.
pounds yield, so all following investigations were carried out at a room temperature while duration of diazotization was 20 min.

3. 3. Azo-Coupling Conditions of AM with SA and STZ Diazonium Salts

3. 3. 1. Effect of pH

According to the literature review, the diazonium cation is a relatively weak electrophile which can exist only in acidic medium and is reactive with a phenolate ion in an alkaline medium rather than with a weakly dissociated molecular form of phenol. Therefore, an azo-coupling re-

Fig. 4. Effect of time of the SA and STZ diazotization on the yield of the product of theirs interaction with AM. 1. $C_{SA} = 2.0 \cdot 10^{-4} \text{ M}$, $C_{HCl} = 0.6 \text{ M}; 2. C_{STZ} = 2.0 \cdot 10^{-4} \text{ M}, C_{HCl} = 0.7 \text{ M}, C_{AM} = 5.0 \cdot 10^{-5} \text{ M}, C_{NaNO}_2 = 3.0 \cdot 10^{-3} \text{ M}, C_{Na}_2[B_4O_7] = 0.1 \text{ M}, n = 5.$

Fig. 5. Effect of medium acidity on SA and STZ diazonium salt azo-coupling with AM. 1. $C_{SA} = 2.0 \cdot 10^{-4} \text{ M}, C_{HCl} = 0.6 \text{ M}; 2. C_{STZ} = 2.0 \cdot 10^{-4} \text{ M}, C_{HCl} = 0.7 \text{ M}, C_{NaNO}_2 = 3.0 \cdot 10^{-3} \text{ M}, C_{AM} = 5.0 \cdot 10^{-5} \text{ M}, C_{Na}_2[B_4O_7] = 0.1 \text{ M}, n = 5.$

action between diazonium salt and phenolic compounds occurs in an alkaline medium at pH 9–10.34

The influence of acidity on the absorbance of the products of diazotized SA and STZ azo-coupling with amoxicillin were investigated to establish the optimal reaction conditions. As it is shown in Fig. 5, the maximal yield of azo compounds is observed at pH = 10.5, therefore, we used this pH value in the next experiments.

The effect of the nature and concentration of various salts anions on the interaction of AM with the tested reagents has been investigated to study the specificity of the developed methods and the selection of a buffer mixture for stabilization of the conditions of the azo-coupling reaction.

According to the experimental results (Fig. 6), the presence of anions with different nature and concentration
in the solution influence the AM interaction with diazotized reagents. The pyrophosphate and phosphate anions adversely affect the yield of the final product, whereas the use of sodium carbonate slightly increases the analytical signal. The use of sodium tetraborate and universal buffer mixture (UBM: 0.4 M CH₃COOH + 0.4 M H₃PO₄ + 0.4 M H₃BO₃) solutions at low concentrations allows to stabilize the products absorbance. However, the UBM in higher concentration significantly decreases the analytical signal, while sodium tetraborate at low concentrations practically does not affect its value. Therefore, sodium tetraborate with concentration 0.1 M in the final volume has been used as a buffer solution.

3.3.2 Effect of SA and STZ Concentration

We investigated the effect of reagents excess on the yield of products of AM azo coupling with SA and STZ diazonium salts because certain reagents excess promote a shift of reaction equilibrium toward the formation of reaction products. We found that SA and STZ excess towards AM is required to obtain the maximum yield of the colored analytical forms 5-fold diazotized reagents, while the increase of SA concentrations does not affect the analytical signal (Fig. 7). The experimental results showed a sharp increase in the analytical signal when 10-fold excess of STZ diazonium salts for azo-coupling with AM was used. However, at high concentrations STZ diazonium salts can combine together, therefore, the value of products absorbance also can increase, therefore, the application of a large reagent excess is not required.

The method of continuous variations was used to establish the mole ratio of the components in the compounds of diazotized SA and STZ with amoxicillin (Fig. 8). The stoichiometric SA:AM ratios is equal to 1:1 for both tested sulphanilamides, which indicates the reaction of the azo-coupling of SA and STZ diazonium salts as diazo component with amoxicillin as coupling component to form azo compounds.

The procedure for introducing reagents into the reaction mixture has a significant effect on the yield of colored products. The maximal absorbance of obtained azo compounds is observed if reagents are added in the following sequence. The solution of hydrochloric acid, SA or STZ solution, and sodium nitrite solution are added first. Next, SA diazotization is carried out and only then AM and buffer solutions are added. Finally, the pH of mixture is adjusted to the required value by adding sodium hydroxide solution.

The stability of the analytical form is extremely important for reliable measurement during the assay. Therefore, the stability of absorbance of obtained azo-coupling products of diazotized SA and STZ with amoxicillin was investigated and the results are shown on Fig. 9. The absorbance...
balance value of examined azo compounds did not change for 10 min, which is sufficient for the assay (Fig. 9). However, it should be noted that after 20 min the absorbance of solutions of all products slightly decreases, then stabilizes and remains stable for 1 h.

3.4. Analytical Characteristics of the Developed Method

The new spectrophotometric method of AM determination has been developed based on the optimal conditions of AM interaction with SA and STZ. The absorbance of colored products in systems SA–AM and STZ–AM linearly depends on AM concentration in the solution. Analytical characteristics of AM determination are presented in Table 3.

Characteristics of some available published spectrophotometric methods for the amoxicillin determination are presented in Table 4.

Thus, the elaborated methods for the spectrophotometric determination of amoxicillin with SA and STZ possess wide linear ranges (almost two orders of concentra-

| Parameters/ Characteristics | AM + SA | AM + STZ |
|-----------------------------|---------|----------|
| μmol/L                      | 1.3−32.9| 0.7−27.4 |
| Limit of Quantification, μg × mL<sup>–1</sup> | 1.32 | 0.76 |
| Limit of Quantification, M × 10<sup>5</sup> | 0.36 | 0.21 |
| Limit of Detection, μg × mL<sup>–1</sup> | 0.40 | 0.23 |
| Limit of Detection, M × 10<sup>5</sup> | 0.11 | 0.06 |
| Molar absorptivity, ε<sub>max</sub> × 10<sup>–4</sup> L × mol<sup>–1</sup> × cm<sup>–1</sup> | 1.74 ± 0.06 | 1.97± 0.05 |
| Regression equation (A)= bC + a, where C is the concentration of sulphanilamides (SA and STZ) in μg × mL<sup>–1</sup>. |
| **Table 4. Spectrophotometric methods for the AM determination using reaction of azo-coupling** |

| Reagent          | Reaction conditions                                                                 | λ<sub>max</sub> nm | ε<sub>max</sub> × 10<sup>–4</sup> L × mol<sup>–1</sup> × cm<sup>–1</sup> | Limit of detection μg × mL<sup>–1</sup> | Linear range, μg × mL<sup>–1</sup> |
|------------------|-------------------------------------------------------------------------------------|--------------------|---------------------------------|---------------------------------|---------------------------------|
| p-aminobenzene acid<sup>23</sup> | 1 · 10<sup>−3</sup> M reagent, 1 · 10<sup>−3</sup> M NaNO<sub>2</sub>, 1 M HCl → shake thoroughly → AM solution, 2 M NH<sub>4</sub>OH → reaction time 15 min. 10% reagent, 3% NaNO<sub>2</sub>, 1.5 M HCl → reaction time 10 min → AM solution, 1 M NaOH → reaction time 5 min. AM solution, 0.5 mM diazotized reagent [0.5% reagent, 1 M HCl→ reaction time 5 min in ice bath, NaNO<sub>2</sub>], 0.5 M Na<sub>2</sub>CO<sub>3</sub>, 10% Triton X-114 → termostat (50 °C) for 20 min. 2 · 10<sup>−2</sup> M reagent, 0.5 M H<sub>2</sub>SO<sub>4</sub>, 0.1% NaNO<sub>2</sub> → reaction time 15 min, benzocaine<sup>26</sup> | 435 | 1.914 | 0.1877 | 0.4–10 |
| procaine<sup>23</sup> | thoroughly → AM solution, 2 M NH<sub>4</sub>OH → reaction time 15 min. | 450 | 2.544 | 0.1916 | 0.4–14 |
| o-nitroaniline<sup>24</sup> | AM solution, 1 M NaOH → reaction time 5 min. AM solution, 0.5 mM diazotized reagent [0.5% reagent, 1 M HCl→ reaction time 5 min in ice bath, NaNO<sub>2</sub>], 0.5 M Na<sub>2</sub>CO<sub>3</sub>, 10% Triton X-114 → termostat (50 °C) for 20 min. 2 · 10<sup>−2</sup> M reagent, 0.5 M H<sub>2</sub>SO<sub>4</sub>, 0.1% NaNO<sub>2</sub> → reaction time 15 min, benzocaine<sup>26</sup> | 435 | 0.71 | 0.125 | 1–5 |
| metaclopramid<sup>25</sup> | AM solution → reaction time 5 min, triethylamine solution in 40% ethanol→ reaction time 20 min. | 479 | 23.5 | 0.083 | 0.3–3 |
| benzocaine<sup>26</sup> | AM solution → reaction time 5 min, triethylamine solution in 40% ethanol→ reaction time 20 min. | 455 | 2.26 | 0.0156 | 2–16 |
| sulphanilic acid<sup>27</sup> | 0.5% reagent, 0.2% NaNO<sub>2</sub>, 0.01 M HCl → 455 AM solution, 0.5 M Na<sub>2</sub>CO<sub>3</sub>. | 2.3 | 0.15 | 0.3–30 |
tion); they are simple, rapid and sensitive. Sensitivity of amoxicillin determination with sulphathiazole is comparable to some sensitive spectrophotometric methods of AM determination (Table 4) and in both cases it is close to most spectrophotometric methods. Our proposed methods do not require the use of an ice bath, the temperature control, or organic solvent and are more rapid when compared to some of the methods presented in Table 4. Additionally, it should be noted that most methods listed in Table 4 were not validated.

3.5. Analysis of Pharmaceutical Preparations for the AM Content Determination with SA and STZ

Drugs products containing amoxicillin are released in dosage form of tablets and injection solutions. The natural and synthetic excipients are used for obtaining these dosage forms. The excipients are subdivided into fillers, preservatives, and stabilizers, which usually do not affect the bioactive substances, but may interfere with their determination due to reactions with various reagents. Since a part of amoxicillin dosage forms are combined medicinal products, which besides AM contain other bioactive ingredients, the effect of bioactive substances and common pharmaceutical excipients on the procedure of AM determination by means of SA and STZ was investigated.

Moreover, the selectivity of the developed method was tested for mixtures containing excipients in amounts greatly exceeding their possible content in pharmaceutical preparations. Variability of absorbance value for formed azo compounds SA-AM and STZ-AM in the range ±5% was chosen as the selectivity criterion of AM determination. The research results are presented in Table 5.

The examined excipients and bioactive substance clavulanic acid, which are present in drugs products, do not interfere with the determination of AM. Clavulanic acid at mass ratio of 0.015 does not affect the determination of AM. However, in the case of excipients the determination of AM is influenced by the contents of these excipients. The results are presented in Table 5.

### Table 5. Effect of excipients on the AM assays by SA and STR. C\textsubscript{HCl} = 0.6 M, C\textsubscript{SA} = 4.5 \cdot 10^{-4} M, C\textsubscript{NaNO\textsubscript{2}} = 7.2 \cdot 10^{-3} M, C\textsubscript{HCl} = 0.7 M, C\textsubscript{STZ} = 3.6 \cdot 10^{-4} M, C\textsubscript{NaNO\textsubscript{2}} = 5.6 \cdot 10^{-3} M, C\textsubscript{AM} = 3.75 \cdot 10^{-5} M, C\textsubscript{Na\textsubscript{2}B\textsubscript{4}O\textsubscript{7}} = 0.1 M, pH = 10.5, l = 1 cm, P = 0.95, n = 5

| Excipient (Exp) | m(AM) : m(Exp)* | m(AM) : m(Exp)** | SA + AM % Recovery of AM, \( \bar{x} \pm S \cdot t_{\alpha}/\sqrt{n} \) | STZ+AM % Recovery of AM, \( \bar{x} \pm S \cdot t_{\alpha}/\sqrt{n} \) |
|-----------------|-----------------|-----------------|----------------|----------------|
| Clavulanic acid | 1:0.25          | 1:0.30          | 96.4 ± 2.0 | 100.6 ± 1.9  |
| Calcium stearate*** | 1:0.015 | 1:10 | 99.6 ± 1.9 | 98.9 ± 2.1  |
| Povidone*** | 1:0.03 | 1:50 | 100.4 ± 1.6 | 101.1 ± 1.6 |
| Sodium Starch Glycolate Type A*** | 1:0.47 | 1:10 | 96.4 ± 1.9 | 97.2 ± 1.5  |
| Sodium benzoate | 1:0.003 | 1:100 | 99.5 ± 1.4 | 94.5 ± 1.2  |
| Starch*** | 1:0.5 | 1:50 | 100.4 ± 1.4 | 100.1 ± 2.0 |
| Butylated hydroxytoluene | 1:0.007 | 1:10 | 95.5 ± 1.6 | 97.8 ± 1.5  |
| Aluminium monostearate*** | 1:0.1 | 1:2 | 99.2 ± 2.0 | 99.6 ± 1.8  |
| Benzyl alcohol | 1:0.07 | 1:0.5 | 95.4 ± 2.0 | 96.4 ± 2.1  |
| Coconut oil*** | 1:0.007 | 1:0.007 | 94.6 ± 2.1 | 94.2 ± 2.3  |

*– mass ratios of AM and excipients, which are present in tested drugs products  **– maximum mass ratios of AM and excipients examined  ***– these substances were insoluble at the experimental conditions. For testing they were pre-mixed with AM and dissolved in 0.1 M hydrochloric acid. Insoluble excipients were filtered from AM extract by the same procedure as for the tablets analysis.

### Table 6. Determination of AM in pharmaceuticals. C\textsubscript{HCl} = 0.6 M, C\textsubscript{SA} = 4.5 \cdot 10^{-4} M, C\textsubscript{NaNO\textsubscript{2}} = 7.2 \cdot 10^{-3} M, C\textsubscript{HCl} = 0.7 M, C\textsubscript{STZ} = 3.6 \cdot 10^{-4} M, C\textsubscript{NaNO\textsubscript{2}} = 5.6 \cdot 10^{-3} M, C\textsubscript{AM} = 3.75 \cdot 10^{-5} M, C\textsubscript{Na\textsubscript{2}B\textsubscript{4}O\textsubscript{7}} = 0.1 M, pH = 10.5, l = 1 cm, P = 0.95, n = 5

| Determined AM (regulated content in preparation) | Amount of found AM \( \bar{x} \pm S \cdot t_{\alpha}/\sqrt{n} \) and relative standard deviation (S\textsubscript{r}) | Spectrophotometric method with SA | Spectrophotometric method with STZ |
|--------------------------------------------------|-------------------------------------------------|---------------------------------|---------------------------------|
| “Amoxil” tablets, Corporation “Arterium”, JSC “Kyivmedpreparat”, Ukraine (excipients – povidone, sodium starch glycolate Type A, calcium stearate) | 260.4 ± 1.6 (0.005) | 256.4 ± 4.7 (0.016) |
| Amoxicillin (250 ± 12.5 mg/tabl) | | |
| “Amoksiklav Quicktab” tablets, Sandoz, Lek Pharmaceutical Company D.D., Slovenia (Clavulanic acid (125 5 mg/tabl), excipients – aspartame (E 951), iron oxide yellow (E172), talc, cellulose, silicium dioxide) | 512.5 ± 8.3 (0.014) | 510.3 ± 5.9 (0.010) |
| Amoxicillin (500 ± 25.0 mg/tabl) | | |
not interfere with the AM determination by the developed method with SA and STZ.

The results of AM determination in these products are given in Table 6. The AM content in tablets "Amoxil" and "Amoksiklav Quicktab" obtained by the developed method using SA and STZ correlates rather well with the content of the AM specified by the manufacturer (with acceptable 5% deviation from regulated content). The high performance liquid chromatography is recommended as an official method for determination of amoxicillin in these drugs products. However, the developed method is much simpler and cheaper. Moreover, it is characterized by high reproducibility and rapidity. The $S_r$ value does not exceed the common values of spectrophotometry errors.

### 3.6. Validation Characteristics of the AM Determination in Tablets “Amoxil” Using SA and STZ

Additionally, the validation of the developed methods for amoxicillin determination in tablet “Amoxil”, which contains excipients such as povidone, sodium starch glycolate Type A, and calcium stearate, has been carried out. The following characteristics – the linearity, the accuracy, and the precision in the range of 75%–125 % (with SA determination) and 80%–120% (with STZ determination) from the nominal content of AM in the product, and the intermediate precision have been validated according to.\textsuperscript{19,41–43} The results are presented in Tables 7–9.

Calculated validation parameters of AM determination methods in “Amoxil” tablets using sulphanilamide and sulphathiazole satisfied the corresponding criteria, which allows us to suggest that the developed methods are suitable for the quality control of this drug in terms of "Assay". Although it should be noted that the method of AM determination using SA in tablets “Amoxil” has the better reproducibility, since the calculated value of $\Delta_{\text{intra}}$ is less than in the case of using STZ.

#### Table 7. The criteria of the linearity, the accuracy, and the precision of AM determination using SA in the preparation of “Amoxil” tablets.

| Name of solution | $C_0$ mg x mL$^{-1}$ | $X_i = \frac{C_i}{C_0} \cdot 100\%$ | $A_i$ | $Y_i = \frac{A_i}{A_y} \cdot 100\%$ | $D_i$ = found$^{-100\%}$ |
|------------------|-------------------|----------------|----------|----------------|-----------------|
| Reference solution | 20.00 | 100.00 | 1.359 | 100.00 | 100.00 |
| No1 (75.0%) | 15.05 | 75.25 | 1.022 | 75.20 | 99.93 |
| No2 (75.0%) | 15.05 | 75.25 | 1.025 | 75.42 | 100.23 |
| No3 (75.0%) | 15.05 | 75.25 | 1.019 | 74.98 | 99.64 |
| No4 (100.0%) | 20.01 | 100.05 | 1.359 | 100.00 | 99.75 |
| No5 (100.0%) | 20.01 | 100.05 | 1.354 | 99.63 | 99.38 |
| No6 (100.0%) | 20.01 | 100.05 | 1.376 | 101.25 | 100.99 |
| No7 (125.0%) | 25.15 | 125.75 | 1.699 | 125.02 | 99.42 |
| No8 (125.0%) | 25.15 | 125.75 | 1.707 | 125.60 | 99.88 |
| No9 (125.0%) | 25.15 | 125.75 | 1.691 | 125.42 | 99.74 |
| $\bar{D}$ | | | | 100.40 |

#### Criteria of linearity

| Parameters | Value | Criteria | Conclusion |
|------------|-------|----------|------------|
| $b$ | 0.986 | $\leq |2.064|$ | The first criterion is met |
| $S_b$ | 0.011 | $\leq |2.760|$ | |
| $a$ | 1.198 | $\leq |2.064|$ | |
| $S_a$ | 0.0996 | $\leq |0.9992|$ | |
| $R$ | $[0.9996]$ | $\leq |0.9992|$ | The criterion is met |

The relative standard deviation $RSD_b = 0.489\%$

Critical values of the one-sided confidence interval, $\Delta x = 0.910\%$

Criterion of the systematic error insignificance, $\delta = 0.12\%$

The overall conclusion on methods

### 4. Conclusions

For the first time the formation of azo compounds by the interaction of diazotized sulphanilamide and sulphathiazole with amoxicillin has been established. Optimum conditions for examined sulphanilamides diazotization as well as the following azo-coupling with AM have been investigated. The components ratio in the obtained azo compounds is AM:SA(STZ)=1:1. The azo-coupling occurs due to the phe-
The effective molar absorptivities of obtained azo compounds of amoxicillin with SA and STZ at 445 (448) nm are $\approx 10^4 \, \text{L} \times \text{mol}^{-1} \times \text{cm}^{-1}$. Methods allow to determine the content of the active substance in the 'Amoxil' tablets with high accuracy and precision.

Table 8. The criteria of the linearity, the accuracy, and the precision of AM determination using STZ in the preparation of “Amoxil” tablets.

| Name of solution | $C_i \times \text{mg/mL}$ | $X_i = \frac{C_i}{C_w} \times 100\%$ | $A_i$ | $Y_i = \frac{A_i}{A_w} \times 100\%$ | $D = \text{found added} \times 100\%$ |
|------------------|-----------------|-----------------|-----|-----------------|-----------------|
| Reference solution | 15.00 | 100.00 | 1.246 | 100.00 | 100.00 |
| No 1 (80.0%) | 12.05 | 80.33 | 1.021 | 81.94 | 81.94 |
| No 2 (80.0%) | 12.05 | 80.33 | 1.015 | 81.46 | 81.46 |
| No 3 (80.0%) | 12.05 | 80.33 | 1.019 | 81.78 | 81.78 |
| No 4 (90.0%) | 13.52 | 90.13 | 1.119 | 89.81 | 89.81 |
| No 5 (90.0%) | 13.52 | 90.13 | 1.122 | 90.05 | 90.05 |
| No 6 (90.0%) | 13.52 | 90.13 | 1.125 | 90.29 | 90.29 |
| No 7 (100.0%) | 14.98 | 99.87 | 1.246 | 100.00 | 100.00 |
| No 8 (100.0%) | 14.98 | 99.87 | 1.240 | 99.52 | 99.52 |
| No 9 (100.0%) | 14.98 | 99.87 | 1.242 | 99.68 | 99.68 |
| No 10 (110.0%) | 16.44 | 109.60 | 1.353 | 108.59 | 108.59 |
| No 11 (110.0%) | 16.44 | 109.60 | 1.381 | 110.83 | 110.83 |
| No 12 (110.0%) | 16.44 | 109.60 | 1.362 | 109.31 | 109.31 |
| No 13 (120.0%) | 17.90 | 119.36 | 1.471 | 118.06 | 118.06 |
| No 14 (120.0%) | 17.90 | 119.36 | 1.482 | 118.94 | 118.94 |
| No 15 (120.0%) | 17.90 | 119.36 | 1.475 | 118.38 | 118.38 |

D–

Table 9. Test results of the intermediate precision of AM quantitative determination in “Amoxil” tablets

| Analysis No | SA+AM $m_i$ mg/tablets | STZ+AM $m_i$ mg/tablets |
|-------------|--------------------------|--------------------------|
|             | 1st day (experiment 1)   | 2nd day (experiment 2)   | 2nd day (experiment 2) | 1st day (experiment 1) |
| 1           | 250.7                    | 250.7                    | 243.7                  | 245.1                    |
| 2           | 249.4                    | 245.7                    | 247.8                  | 247.2                    |
| 3           | 249.3                    | 245.1                    | 245.8                  | 252.8                    |
| 4           | 252.2                    | 248.6                    | 244.8                  | 246.3                    |
| 5           | 250.6                    | 249.2                    | 250.4                  | 253.3                    |
| average ($\bar{m}$) | 250.4                    | 247.9                    | 246.5                  | 248.9                    |

combined average ($\bar{m}_{\text{intra}}$) | 249.2 | | 247.7 | |

$S_m$ | 1.16 | | 2.67 | |

$S_{\text{intra}}^{44,45}$ | 1.64 | | 2.31 | |

$\Delta_{\text{intra}}^{44,45}$ | 1.34 | | 1.54 | |

The overall conclusion on methods

The criteria of the accuracy and the precision

The relative standard deviation $RSD_p = 0.667\%$

Critical values of the one-sided confidence interval, $\Delta x = 1.181\%$

Criterion of the systematic error insignificance, $\delta = 0.18\%$

The overall conclusion on methods

Is correct

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determine the wide range of AM concentrations (0.7–32.9 μg × ml⁻¹). Limit of detection for AM determination using SA is 0.40 mg × ml⁻¹ and using STZ is 0.23 μg × ml⁻¹.

The elaborated methods of AM spectrophotometric determination with SA and STZ have been approved during the analysis of single-component and combined commercial pharmaceuticals. Obtained data correlated rather well with the content of the AM specified by the manufacturer. The validation parameters of AM determination in tablets "Amoxil" using SA and STZ clearly indicate the reproducibility (S ≤ 0.015 (SA) or 0.018 (STZ)), the specificity, the robustness, the precision, and the accuracy of both tested methods corresponding to modern requirements of specification.

The proposed method is simple, rapid, sensitive, selective, cost efficient, and competes with most of the spectrophotometric methods available in literature. Therefore, the recommended procedure is well-suited for the assay of drugs to assure high standard of quality control.

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**Povzetek**

Opisana je hitra, preprosta in občutljiva spektrofotometrijska metoda za določanje amoksicilina (AM). Metoda je osnovana na začetni diazotizaciji sulfanilamida (SA) in sulfatiazola (STZ) v mediju 0,6–0,7 M klorovodikove kisline ter njuni nadaljnji interakciji z amoksicilinom pri pH 10,5, pri čemer nastane rumeno obarvani azo spoj. Efektivna molarna absorptivnost za azo spojine pri absorpcijskem maksimumu 445 nm (SA) je bila $(1,74 ± 0,06) \times 10^4$ L × mol⁻¹ × cm⁻¹ in pri 448 nm (STZ) $(1,97 ± 0,05) \times 10^4$ L × mol⁻¹ × cm⁻¹. Stehiometrijsko razmerje med obema komponentama azo spojin smo določili z metodo kontinuirne variacije. Pri optimalnih reakcijskih pogojih smo razvili dve novi metodi. Ti dve metodi omogočata določitev amoksicilina v koncentracijskem območju 1,3–32,9 μg × mL⁻¹ s sulfanilamidom in 0,7–27,4 μg × μL⁻¹ s sulfatiazolom. Metodi smo uspešno validirali za določevanje amoksicilina v tabletah »Amoxil«.