1. Introduction

As the requirements for refinement and intelligence of operation tasks continue to increase, mechanical arms that lack force perception will not be able to meet the requirements of operation tasks. Increasing the force-sensing ability on the robotic arm is an important functional requirement and development trend of the robotic arm. Manipulator wrist force sensor is one of the most important multidimensional power sensors for robots. It is a power sensor with two ends connected to the robot wrist and claws. When the robot arm tightens the workpiece for operation, it can measure the robot arm and the external environment. According to the concept and characteristics of supply chain integration, the relevant factors that influence the methods of evaluation and evaluation of business performance determine the supply chain integration and the indicators of measuring the performance of companies and define relevant models. This document uses the existing data from listed companies in the software services and information technology industry to separate supply chain integration into customer integration and supplier integration, exploring the relationship between customer integration, vendor integration, and corporate performance.

Relying on its advanced software and hardware platforms, computer vision technology, and motion control technology, foreign countries have always been in a leading position in the field of wrist force sensor research. In recent
years, dozens of wrist force sensor products or prototypes have been developed. Sprowl analyzed the relationship between the influence of the gravity level disturbance on the inertial navigation system and the maneuvering mode of the carrier. The gravity level disturbance signal caused by the vertical deviation is a distance-related signal. The maneuvering mode of the carrier determines the distance-related signal to time related signal conversion method [1]. Ahlin et al. quantitatively analyzed the influence of vertical deviation on inertial navigation based on the single-channel error covariance model of inertial navigation [2]. Cuervo et al. quantitatively analyzed the influence of vertical deviation on inertial navigation based on the single-channel signal to time related signal conversion method [1]. Ahlin et al. discussed the influence of the measurement error of the gravity gradient on the gravity gradient/inertial integrated navigation system [4].

At present, our country has mastered the kinematics and trajectory planning technology of manipulators, as well as the software and hardware design technology of control system. But on the whole, there is a certain gap between the domestic research level and foreign ones, and the accuracy and reliability are worse than foreign ones. Ekaputra et al. believed that even if inertial sensors, navigation algorithms, and navigation computers are ideal, there will still be errors in inertial navigation. The source of the errors is the error of Earth’s gravity field information used in inertial navigation [5]. Jawale et al. proposed using gravity gradient for peak detection and positioning. Five independent components in the gravity gradient tensor constitute the matching feature. The gravity gradient measurement can better isolate the influence of carrier acceleration, which is conducive to the realization of dynamic measurement [6]. Noort et al. used the stiffness coefficient to adjust the stiffness of the geometric transformation to be solved, which can better cope with the changes of inertial navigation error and speed error [7]. Kim used cloud atomization technology to convert different levels of physical nodes into virtual machine nodes through the research of fog computing framework [8].

Aiming at the correction of the six-dimensional force/torque sensor in the space environment, this paper proposes a method for online calibration of the six-dimensional force/torque sensor based on the space manipulator joint torque sensor and exerts a series of different effects on each joint through the control commands of the manipulator force, making the mechanical arm in a state of internal force balance. Finally, with the introduction of the wrist force sensor gravity compensation model, in combination with the kinematic equations of the robot arm, the wrist force sensor end gravity compensation algorithm is deduced, the reading is corrected, and the force solution method is adjusted. The robot arm and the tip of the robot arm are obtained accurately. The contact force is finally verified by a simulation to verify the correctness of the gravity compensation algorithm at the load end of the arm mechanical force sensor.

2. Gravity Compensation Algorithm and Simulation of Load End of Manipulator Wrist Force Sensor

2.1. Calibration Method of Manipulator Wrist Force Sensor

Based on Neural Network. Due to the design and manufacturing of the sensor, there is a mutual coupling between the output signal of the sensor and the actual six-dimensional component force. This interference is very complicated and difficult to accurately describe in theory. It restricts the measurement accuracy of the multidimensional wrist force sensor. One of the main factors [9, 10] is to adopt signal processing methods to eliminate or suppress the coupling between sensor dimensions. This method can not only reduce the requirements on the sensor manufacturing process but also obtain more accurate measurement results. In factor analysis, the weight of each main factor is not determined, but is determined by the relevant variables that affect the changes of these factors.

2.1.1. Linear Calibration of Manipulator Wrist Force Sensor

Based on Least Square Method. With certain performance improvements, there are new requirements for general adaptability and specific adaptability. The main problem with basketball gymnastics in Japan is that there are too many regular gymnastics, special gymnastics are not covered, and the obtained physical condition cannot be used for special gymnastics. Suppose $F$ is the input force vector, $V$ is the output voltage vector, and $H$ is the coupling matrix [11, 12], for the mechanical arm wrist force sensor:

$$V = HF.$$  \hfill (1)

The following transformation is made to the formula:

$$H^TV = (H^TH)F.$$  \hfill (2)

We get

$$F = (H^TH)^{-1}H^TV.$$  \hfill (3)

Then, we do the following:

$$C = (H^TH)^{-1}H^T.$$  \hfill (4)

We call $C$ the calibration matrix. So there are

$$F = CV.$$  \hfill (5)

When the calibration matrix $C$ is known, for the direct output type manipulator wrist force sensor, the expression is

$$\begin{bmatrix} F_x \\ F_y \\ F_z \end{bmatrix} = \begin{bmatrix} c_{11} & c_{12} & c_{13} \\ c_{21} & c_{22} & c_{23} \\ c_{31} & c_{32} & c_{33} \end{bmatrix} \begin{bmatrix} V_1 \\ V_2 \\ V_3 \end{bmatrix}.$$  \hfill (6)

In the calculation process of (5), the interdimensional decoupling of the mechanical arm wrist force sensor is also completed. It can be seen that the key to the calibration of the entire sensor is to obtain the calibration matrix $C$. 

Human motion tracking based on template matching currently primarily uses error metrics between two matching pixel blocks. There are three main error metrics based on block matching. An error metric is based on a cross-correlation function and a normalized mean square. When the number of force vectors is equal to the number of output relation function and a normalized mean square. When the pixel blocks. Where are three main error metrics based on currently primarily uses error metrics between two matching communication delay. Therefore, in order to judge whether the manipulator is singular, it is first necessary to determine the Jacobian matrix of the manipulator and then judge whether it is a singular state according to the Jacobian matrix [17].

(2) BP Neural Network. Therefore, it is of theoretical and practical importance for the application of the particle swarm algorithm to generate the initial particle swarm in an appropriate manner. The single-particle tree structure coding design emphasizes the connection between upstream and downstream in the supply chain network. Each node in the network has a unique neuron structure, and its activation function usually uses a sigmoid function, but there is also a linear activation function at the output level [18, 19]. Its structure is shown in Figure 1.

Suppose that in a given sample pair of group L, the sample input \( u_p \) and output \( d_p \) of group \( p \) are

\[
\begin{align*}
  u_p &= (u_{1p}, u_{2p}, \ldots, u_{np}), \\
  d_p &= (d_{1p}, d_{2p}, \ldots, d_{np}),
\end{align*}
\]

(14)

The output of node \( i \) when inputting \( p \) sample is

\[
y_{ip}(t) = f\left[u_{ip}(t)\right] = f\left[\sum_{j=1}^{n} u_{ij} (t) l_{jp}\right].
\]

(15)

Among them, \( I_{jp} \) represents the \( j \) input of node \( i \) when the \( p \) sample is input; \( f(\cdot) \) represents the differentiable \( S \) type activation function. According to (15), starting from the input layer and deducing layer by layer, the output of the nodes of the network output layer can be obtained. Suppose \( E_p \) is the objective function of the network when the \( p \) sample is input and the \( L_2 \) norm is taken; then

\[
E_p(w, t) = \frac{1}{2} \left\| d_p - y_p(t) \right\|^2 = \frac{1}{2} \sum_k \left[ d_{kp} - y_{kp}(t) \right]^2,
\]

(16)

where \( y_{kp}(t) \) represents the output of the \( k \) node in the output layer when the \( p \) group of samples are input after the \( t \) weight adjustment; \( e_{kp}(t) \) represents the error between the output of the \( k \) node of the output layer and the expected output when the \( p \) group of samples are input after \( t \) weight adjustments. Therefore, the overall objective function of the network is

\[
J(w, t) = \sum_p E_p(w, t),
\]

(17)

if

\[
J(w, t) \leq \varepsilon.
\]

(18)

Then, the network training ends; otherwise, taking formula (17) as the objective function, the \( t + 1 \) adjustment formula of the connection weight of neuron \( j \) to neuron \( i \) can be obtained by the gradient descent method:

\[
C = FV^{-1},
\]

(7)

\[
C = PV^T(VV^T)^{-1}.
\]

(7)

2.1.2. Nonlinear Calibration of Manipulator Wrist Force Sensor Based on BP Neural Network. (1) Artificial Neural Networks. Artificial neuron is the simplification and simulation of biological neuron, and it is the basic processing unit of neural network system. The input and output relationship can be described as

\[
y_i = f\left(\sum_{j=1}^{n} \omega_{ij} u_j - \theta_i\right).
\]

(8)

We make

\[
x_i = \sum_{j=1}^{n} (\omega_{ij} \theta_j - \theta_i).
\]

(9)

Then, there are

\[
y_i = f(x_i).
\]

(10)

Different types of activation functions can be selected to obtain different types of neuron models. If \( -\theta_j \) is regarded as the weight corresponding to the input quantity \( u_0 \) which is always equal to 1, then (8) can be written as

\[
y_i = f(x_i) = f\left(\sum_{j=0}^{n} \omega_{ij} u_j\right).
\]

(11)

Among them, \( \omega_{i0} = -\theta_i, u_0 = 1 \). The output performance of the artificial neuron and even the neural network model is related to the form of the activation function. Therefore, when constructing the neural network model to solve different problems, you should choose the appropriate activation function [15, 16], as shown in (12) and (13). We have the following:

\[
f(x) = \tanh(x) = \frac{1}{1 + \exp(-\beta x)}, \quad \beta > 0,
\]

(12)

\[
f(x) = \tanh(x) = \frac{1 - \exp(-\beta x)}{1 + \exp(-\beta x)}, \quad \beta > 0.
\]

(13)

The maximum communication delay that the user can tolerate under the cloud and fog architecture is guaranteed, and the user’s request is processed within the acceptable communication delay. Therefore, in order to judge whether the manipulator is singular, it is first necessary to determine the Jacobian matrix of the manipulator and then judge whether it is a singular state according to the Jacobian matrix [17].
2.2. Load Balancing Algorithm

2.2.1. Load Balancing Technology. Load balancing technology uses different methods and technical means to make the equipment in the system more fully function, improve data processing capacity and throughput, and build a network with better flexibility and wider availability. When the load is small, the significance of load balancing is not great. As the load increases, the role of load balancing technology will be clearly seen [20, 21]. Load balancing technology effectively solves the problem of network congestion, improves node utilization, network server response speed, and maintainability, avoids point-to-point network failures, significantly accelerates user access speed and efficiency, and improves system performance.

2.2.2. Load Balancing Technology Classification. The economic environment is the most basic environment. It is the basis for the survival of the financial system and determines the degree of development of the financial system. The financial system was created after economic growth reached a certain level and developed simultaneously with economic growth. The operation of the software must consume part of the system resources, and as the processing load increases, the software itself consumes a large amount of system resources [22, 23]. Global load balancing can achieve geographic independence and schedule tasks on server groups with different network structures. It is used to locate the nearest server through the user’s IP address and can also be used for uniform resource allocation. This method can effectively prevent server point failures and network congestion and improve user access efficiency.

2.2.3. Common Load Balancing Algorithms. The law must be able to effectively protect the interests of investors and creditors, to contribute to the establishment and maintenance of good economic order, and thus to ensure the smooth and efficient operation of the financial system. A well-developed credit system can not only effectively reduce the cost of information collection but also reduce the negative choice and moral hazard caused by information asymmetry and reduce the occurrence of financial gaps and financial crises. Servers with different performance have different weights, so that servers with better performance can get more user requests. This algorithm can perform task scheduling according to the processing capacity of the server and reduce the uneven load distribution caused by the difference in the processing capacity of the server [24, 25]. Each load balancing algorithm has certain advantages and disadvantages. Some are suitable for specific scenarios, some are simple to implement, and some have good load balancing effects but higher system overhead and higher cost. By proposing some improvements to existing load balancing algorithms, better load balancing effects can often be achieved.

3. Experimental Design of Gravity Compensation Algorithm for Load End of Manipulator Wrist Force Sensor

3.1. Simulation Platform Construction. After the model is imported into the Adams software, the quality and material parameters of each part need to be set to keep the parameters consistent with the real robot arm. The coordinate system where the center point of the robot arm base is located is the base coordinate system, and the robot arm base is fixed on the ground with a fixed pair. The six joints of the robotic arm are all connected by rotating joints, and other mechanisms are connected by fixed pairs. In this way, the constraint relationship between every two parts of the robotic arm is defined to ensure the correct movement of the robotic arm.

3.2. Data Sources. There are many factors that cause the zero drift of the sensor, mainly two factors, time and temperature. In order to measure the impact of time on the zero point of the sensor, it can be expressed by stability or zero-point drift. Zero-point drift refers to the sensor zero-point drift caused by time. This article first conducts an output voltage experiment on the static performance and coupling error of the mechanical arm wrist force sensor and, secondly, in order to study the influence of temperature changes in the space environment on the zero-point output of the mechanical arm sensor. A high- and low-temperature test box was used to simulate the temperature drift caused by temperature changes to the sensor, and these experimental data were collected for subsequent experimental analysis.

3.3. Experimental Method. The torque information detected by the hinge torque sensor is used as standard force/torque information, which is then converted to the standard power load applied to the six-dimensional force/torque sensor via
the Jacobian force. In addition, the voltage signal of the six-
dimensional power/torque sensor is collected simulta-
neously with the output information, and then the minimum
quadratic method can be used to perform the electronic
calibration of the six-dimensional power/torque sensor. The
hinge torque can be used as the standard power sensor, so
the hinge torque sensor can be considered to be used to
calibrate the robotic arm’s six-dimensional force/torque
sensor on the web.

3.4. Statistical Data Processing Method. SPSS23.0 software
was used for data processing, and count data was expressed
as percentage (%), \( k \) is the number of data in this experiment,
\( \sigma^2 \) is the variance of all survey results, and \( P < 0.05 \) indicates
that the difference is statistically significant. The formula for
calculating reliability is shown in the following:

\[
a = \frac{k}{k-1} \left( 1 - \frac{\sum a^2}{\sigma^2} \right).
\]

4. Gravity Compensation Algorithm for Load
End of Manipulator Wrist Force Sensor

4.1. Index Reliability Test and Patient Condition Analysis. The \( \alpha \) coefficient above 0.8 indicates that the effect of index
setting is very good, and that above 0.7 is also acceptable.
Here, we analyze the reliability of each type of object, and the
reliability index we choose for each type of object is slightly
different. The results are shown in Table 1.

It can be seen from Figure 2 that the data obtained from
Poisson’s ratio, elastic limit, yield strength, tensile strength,
and linear expansion coefficient of the material has an ac-
pceptable impact on this experiment. \( \alpha^2 \) is the linear expansion coefficient of the material has an ac-
ceptable impact on this experiment (\( \alpha > 0.7 \)). From this, it
can be seen that the properties of the materials used in the
robotic arm are sufficient to meet the needs of this exper-
iment and provide a basis for subsequent experiments.

4.2. Based on the Static Performance and Coupling Error of the
Sensor

4.2.1. Analysis of Various Static Performance Indicators
Based on Sensors. Through the processing of the experi-
mental data of loading and unloading in each direction of the
sensor, and using the least square method to decouple the
sensor, the static performance indicators of the sensor are
analyzed here (Table 2).

It can be seen from Figure 3 that the linearity of the
sensor is less than 2%, the maximum linearity is 1.93% in the
Mx direction, the minimum linearity is 0.45% in the Fx
direction, the maximum repeatability error is 1.43% in the Fz
direction, the smallest the repeatability error is 0.94% in the
Fx direction, the stability of the sensor is good, the maxi-
mum stability error is 0.93% in the My direction, the
maximum hysteresis characteristic of the sensor is 1.09% in the
Fz direction, and the smallest hysteresis characteristic is
0.56 in the My direction %.

4.2.2. Analysis Based on the Coupling Error of the Sensor. Through the processing of the experimental data of loading
and unloading in each direction of the sensor, and using the
least square method to decouple the sensor, the coupling
error of the sensor is analyzed here, and the results are
shown in Table 3.

It can be seen from Figure 4 that the maximum coupling
error in the Fx direction is 0.93%, the maximum coupling
error in the Fy direction is 0.71%, the maximum coupling
error in the Fz direction is 1.81%, the maximum coupling
error in the Mx direction is 0.76%, the maximum coupling
error in the My direction is 1.31%, the maximum
coupling error in the Mz direction is 1.33%, and the max-
imum coupling error of the sensor is 1.81%, which is less
than 2% of the design index, so it meets the requirements.

4.3. Temperature Drift Characteristics of Wrist Force Sensor
Based on Manipulator

4.3.1. Sensor Temperature Drift Experiment. Assume that the
sensor’s zero-point drifts due to temperature changes, and
the phenomenon that causes the sensor to have a force
output is the temperature drift of the sensor. In this paper,
the false output force output by the sensor zero-point change
caused by temperature drift is defined as temperature drift
force, and the results are shown in Table 4.

The collected output voltage signal vector of each
sampling point of the sensor caused by temperature change
is compared and analyzed, and the temperature drift force
can be obtained by using the sensor calibration matrix
obtained by static calibration. It is found that the tem-
perature changes will have a great impact on the sensor, among
which Fy and Fz have the greatest impact. The specific
situation is shown in Figure 5. When the number of partners
is small, the degree of new and old model in relation to the
optimal solution is not obvious. When the number of
partners is large, the new model’s model optimization effect
is slightly reduced. As the number of partners gradually
increased, the degree of optimization of the new model
compared to the old model became more and more evident
(\( P < 0.05 \)).
Table 2: The static performance of F/T sensor.

| Index   | Fx (%) | Fy (%) | Fz (%) | Mx (%) | My (%) | Mz (%) |
|---------|--------|--------|--------|--------|--------|--------|
| Linearity | 0.45   | 0.56   | 0.57   | 1.93   | 0.82   | 1.53   |
| Repeatability | 0.94   | 1.01   | 1.43   | 1.32   | 1.39   | 1.18   |
| Stability   | 0.63   | 0.77   | 0.79   | 0.81   | 0.93   | 0.68   |
| Hysteresis  | 0.71   | 0.61   | 0.84   | 1.09   | 0.56   | 0.84   |
| Accuracy    | 1.27   | 0.82   | 1.57   | 1.33   | 1.36   | 1.54   |

Figure 2: Indicator reliability test analysis chart.

Figure 3: The static performance analysis chart of the sensor.
4.3.2. Research on Sensor Temperature Drift Compensation Based on Least Square Method.

In order to quantify the influence of temperature drift on the force or torque in each direction of the sensor, the author defines the temperature drift error, which can be expressed as the force or torque caused by temperature divided by the rated force or torque of each dimension, and the results are shown in Table 5.

As the temperature increases, the temperature drift error of Fx remains basically unchanged, and the temperature drift error of Fy and Mx gradually decreases from a positive value to zero and then changes to a negative value. The temperature drift errors of Fz, My, and Mz gradually increase from a negative value to zero and then continue to increase to a positive value. It shows that the effect of temperature drift on Fx is almost negligible, and the effect of temperature drift on Mx and Mz is similar, except that the positive and negative characteristics are opposite. The maximum temperature drift errors of Fx, Mx, and Mz are all less than 2%. The maximum temperature drift errors of My, Fy, and Fz are all greater than 2%, as shown in Figure 6.
Figure 5: Analysis graph of temperature drift force at each sampling point.

Table 5: The temperature drift error in each sample.

| Temperature (°C) | Fx  | Fy  | Fz  | Mx  | My  | Mz  |
|------------------|-----|-----|-----|-----|-----|-----|
| -20              | 0.3 | 8.7 | -16.9 | 2.3 | -6.7 | -3.7 |
| -10              | -0.3 | 6.4 | -11.6 | 1.8 | -4.4 | -3.1 |
| 0                | 0.1 | 4.6 | -8.4 | 1.3 | -3.2 | -2.5 |
| 10               | 0.3 | 3.5 | -3.7 | 0.8 | -2.6 | -2.1 |
| 20               | 0.3 | 0.7 | 0.4  | 0.3 | -0.9 | -0.8 |
| 30               | 0.4 | -1.9 | 4.6 | -0.2 | 0.5 | 0.2 |
| 40               | 0.6 | -4.3 | 8.1 | -0.7 | 1.6 | 1.1 |
| 50               | 0.8 | -6.2 | 10.3 | -1.1 | 2.5 | 1.9 |

Figure 6: Analysis graph of temperature drift error at each sampling point.
4.3.3. Analysis Based on Initial Indicators. The temperature drift error of the sensor after temperature compensation through the RBF network is shown in Table 6. After compensation, the temperature drift error of \( F_x \) is greater than 0.08% and less than 0.5%; the temperature drift error of \( F_y \) is greater than 0.1% and less than 0.25%; the temperature drift error of \( F_z \) is greater than 0.25% and less than 0.6%; the temperature drift error of \( M_x \) is greater than 0.25% and less than 0.5%; the temperature drift error of \( M_y \) is greater than 0.1% and less than 0.5%; the temperature drift error of \( M_z \) is greater than 0.1% and less than 0.25%, as shown in Figure 7.

5. Conclusions

The influence of the behavior change of the operator terminal load on the zero value of the six-dimensional force sensor and the gravity and center of gravity position of the operator terminal load can be obtained through experimental methods. The wrist force gravity tip load algorithm and the operator's end force calculation method create a model of the wrist force sensor gravity compensation system. When reading the six-dimensional force sensor on the wrist, this method solves the effect of excessive gravity on the load end of the robotic arm. When the operator is in a variable stop motion with low angular acceleration, in principle, the inertia during the motion can be ignored, and the influence of gravity on the load end of the power sensor can be eliminated. The simulation proves the effectiveness of this method and can be widely used based on power feedback and other heavy industrial robots in similar operating environments.

Due to the very complex structure of the six-dimensional force/torque sensor's sensitive components, it is impossible to obtain accurate theoretical expressions. Although the results of finite element analysis are more accurate, the amount of calculation is very large, and the sensor model with the best performance is often not available. Regarding the disadvantages, the sensor is used to detect the force and moment that the end manipulator of the space manipulator...
bears when interacting with the external environment and provides necessary force sensing information for the force control and compliant motion control of the manipulator, so as to complete some complex and delicate tasks. It is an important condition to realize the intelligentization of the space manipulator. In this article, the author proposes a response surface method to obtain an approximate mathematical model of the sensor’s sensitive components and then, based on the fitted response surface model, use the minimum condition number of the sensor strain compliance matrix as the optimization goal.

In order to obtain the static characteristics of the arm wrist mechanical force sensor, a calibration system based on the pulley weight is designed and the calibration system error is analyzed. The calibration matrix of the arm mechanical strength sensor is obtained with the minimum square method, and various static performance indicators and sensor connection errors are obtained through loading and unloading experiments. In order to change the sensor temperature, a compensation method is proposed based on optimizing the particle velocity optimization based on a square support carrier machine. A basic mechanical analysis was performed on the operator and the operator’s tendency to change the driving force and the constant variation of the force of each joint when the operator was held was determined. The power of the operator was analyzed, and the material was determined to meet the strength requirements.

**Data Availability**

No data were used to support this study.

**Conflicts of Interest**

The authors declare that they have no conflicts of interest.

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