Single Step Synthesis of Porous NiCoO2 for Effective Electrooxidation of Glycerol in Alkaline Medium

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Herein, we report the electrooxidation of glycerol in alkaline media in presence of highly active and durable NiCoO2 catalyst synthesized using single step solution combustion synthesis (SCS) and compare its activity with NiO and Co3O4 prepared using the same method. X-ray diffraction (XRD), X-Ray Photoelectron Spectroscopy (XPS), Scanning electron microscopy (SEM) with EDS and Transmission electron microscopy (TEM) along with EDS elemental/phase mapping were used to analyze the crystallinity, morphology and phase composition of the synthesized particles. TEM image with phase mapping confirms the existence of mixed NiO-Co3O4 and these materials shows enhanced performance when compared with individual metal oxides. The onset potential of NiO-Co3O4 is much lower and the oxidation current density obtained is relatively higher. More importantly, the current density and stability of NiO-Co3O4 obtained from chronopotentiometry makes it a promising catalyst for glycerol based fuel cells.

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oxidation.\textsuperscript{21–27} It will contribute toward the global research efforts on reducing the cost of catalysts by minimizing the noble metal loading with non-PGMs.

In this work, we report the synthesis of mixed Ni-Co oxides and its monometals that are investigated toward the electrooxidation of glycerol. NiCoO\textsubscript{2} was successfully synthesized using a single step combustion synthesis method that is fast, economical and simple to operate. The combustion temperature, amount of fuel used, evolution of gases are the main parameters in solution combustion synthesis that control the morphology, size and uniformity of nanoparticles. Detailed explanation on the synthesis method are reported in our previous works.\textsuperscript{21–27} In summary, by increasing the amount of fuel during synthesis, the environment becomes more reducing in nature and releases more gas phase products during combustion. While, combustion temperature is a function of the exothermicity of the reaction, the nature of product (whether metallic or oxide phase) and porosity are affected as the synthesized metal oxide gets further reduced whereas simultaneously the escaping gases create more porous structure.\textsuperscript{21–27}

Experimental

Synthesis method.—The NiCoO\textsubscript{2} was prepared from the aqueous solution of 5.83 g of nickel nitrate (Ni(NO\textsubscript{3})\textsubscript{2} \cdot 6H\textsubscript{2}O), 5.84 g of cobalt nitrate (Co(NO\textsubscript{3})\textsubscript{2} \cdot 6H\textsubscript{2}O) and 1.667 g of glycerol (C\textsubscript{3}H\textsubscript{8}O\textsubscript{3}) using solution combustion synthesis with a fuel to oxidizer ratio of 0.5. The precursor amounts were calculated on the basis to synthesize 3 g of nanopowders in the output following the stoichiometric calculations reported previously.\textsuperscript{21–27} The measured reagents were dissolved in 25 ml of ultrapure water and sonicated for 30 minutes. A 20 μl of the dispersed solution was dropped over a 200 mesh copper/carbon grid in DI water and sonicated for 1 hr. A 20 μl of the dispersed solution was dropped slowly over the 200 mesh copper/carbon grid connected with the Teflon-RDE housing and let it for drying overnight. Again a 20 μl of 0.1% nafion solution was dropped over it to bind the catalyst over the electrode and this can be used as a working electrode.

Material characterization.—Rigaku MiniFlexII Desktop X-ray powder diffractometer using Cu-K\textsubscript{α} radiation using 10–80-degree 2\textdegree{} scan range was used to identify the crystalline phases. The bonding configuration and elemental analysis on the surface of bimetallic materials were identified using X-ray Photoelectron Spectroscopy (XPS, Kratos AXIS Ultra DLD), FEI Nova Nano 450 SEM equipped with EDS elemental analyzer was used to study sample surface morphology. FEI Talos F200X TEM coupled with FEI SuperX EDS system was used to identify particle sizes and elemental mapping. The sample for the TEM analysis was prepared by dispersing the nanoparticles in DI water and sonicating for 30 minutes. A 20 μl of the dispersed solution was dropped slowly over the 200 mesh copper/carbon grid and dried at room temperature before analysis.

Electrochemical characterization.—Cyclic voltammetry (CV), linear Sweep voltammetry (LSV) and chronoamperometry (CA) are the three main electrochemical experiments that are measured using PINE instruments bidopotentiotatst (WaveDriver 20) with a standard three-cell electrode system in 1M KOH electrolyte and 0.1 M glycerol. A Teflon- RDE housing with 5 mm diameter glassy carbon was used as a working electrode. A platinum coil and and Ag/AgCl were used as counter electrode and reference electrode respectively. The electrolyte of 1 M KOH was purged using pure N\textsubscript{2} prior to the experiment. The working electrode was pre-treated with a scan rate of 500 mV/s in the potential window of −0.9 V to 0.6 V for 100 segments. The CV of N\textsubscript{2} saturated 1M KOH was measured in presence of catalyst in the potential range of −0.9 V to 0.6 V before conduction the electrooxidation experiments. The solution was changed to 1 M KOH+ 0.1 M glycerol and purged with N\textsubscript{2} for 1 hr and conducted the electrooxidation of glycerol. LSV was measured at a rotational speed of 300 rpm in the same potential range where CV was measured. The long-term electrolysis of glycerol was measured using chronoaamperometry at a fixed potential for 3600 sec.

Results and Discussion

The crystal structures of the monometal oxides and mixed metal oxides (NiCoO\textsubscript{2}) were characterized using XRD technique as shown in Fig. 1. The XRD pattern of NiO in Fig. 1a shows major peaks at 37.2°, 43.2°, 62.8°, 75.5° and 79.5° corresponding to (111), (200), (220), (311) and (222) that are indexed to face-centered cubic phase of NiO (JCPDS card no. #47-1049). In the XRD pattern in Fig. 2b cubic type Co\textsubscript{3}O\textsubscript{4} nanoparticle formation was confirmed based on JCPDS card no. # 042-1467. Fig. 1c shows five distinct diffraction peaks at 36.8°, 42.8°, 61.7°, 73.9° and 77.9° respectively that are ascribed to (111), (200), (220), (311) and (222) that are indexed to face-centered cubic phase of NiO (JCPDS card no. # 10-0188). No other peaks of monometal oxides (NiO or Co\textsubscript{3}O\textsubscript{4}) were detected in Fig. 1c, indicating the presence of highly pure NiCoO\textsubscript{2} without any kinds of impurities.

The xps survey spectrum shown in Fig. 2a in the range of 0–1000 eV confirms the existence of Ni, Co and O in NiCoO\textsubscript{2} synthesized using solution combustion method. In Fig. 2b, there are two main spin orbitals at 854.6 eV and 871.7 eV corresponds to the presence of Ni 2p\textsubscript{3/2} and Ni 2p\textsubscript{1/2} along with two satellite peaks at 860.23 eV and 878.3 eV.\textsuperscript{28,29} The deconvolution of the main spin orbitals in Ni 2p shows the presence of divalent oxidation states (Ni\textsuperscript{2+} and Ni\textsuperscript{3+}) of Ni in NiCoO\textsubscript{2}. Co 2p spectrum in Fig. 2c consist of two main peaks

![Figure 1](https://example.com/figure1.png)
Figure 2. XPS spectra of (a) survey scan (b) Ni 2p (c) Co 2p and (d) O 1s of NiCoO$_2$.

at 780.12 eV (Co 2p$_{3/2}$) and 796.23 eV (Co 2p$_{1/2}$) with a separation of 16 eV.$^{30}$ The presence of two satellite peaks in Co 2p is indicated as “Sat.”. The O 1s deconvolution spectrum in Fig. 2d shows the presence of 3 peaks and the main characteristic peak at 529.8 eV attributed to the oxygen bonded to the metals (Ni and Co). The peaks at 531.2 and 532.8 eV is due to the defect sites with oxygen vacancy and the presence of oxygen containing species (O-H) on the surface.$^{31}$ The quantitative analysis of each element on the surface indicates elemental composition to be in the ratio of Ni: Co: C to be 5.21: 7.06: 36.88: 60.85. It should be noted that XPS is primarily a surface analysis technique and bulk composition could differ from surfaces as a result of surface rearrangements and restructuring.

Fig. 3 shows the SEM images of monometallic and bimetallic oxides of nickel and cobalt. All samples show clear porous structures typically obtained during combustion synthesis. To identify the distribution of elements in the sample, the elemental analysis of Ni, Co and O using EDS was conducted of the sample shown in Fig. 3c. In NiCoO$_2$, the average atomic concentration of Ni, Co and O are 17.09, 18.19 and 47.33 respectively that are in the ratio of approximately around 1:1:3. In order to remove the carbon content, the synthesized catalysts was treated at 400 °C for 2 hr inside a horizontal tubular furnace in presence of continuous flow of O$_2$ gas. The EDX analysis of the resulted compound contains Ni, Co and O in atomic concentration (%) of 26.3, 28.6, 44.8 respectively, which is much closer to atomic ratio expected in NiCoO$_2$.

The TEM images in Fig. 4a shows the presence of ultrafine porous NiCoO$_2$ particles with irregular morphology. The whole area was composed with many small NiCoO$_2$ particles that are connected to form a mesoporous sheet like morphology. The lattice spacing of 0.24 nm and 0.21 nm corresponding to the crystal planes (111) and (200) of NiCoO$_2$ shown in Fig. 4b, which is consistent with the XRD results in Fig. 1. Elemental mapping of Ni, Co, O and Ni-Co using energy dispersive spectroscopy (EDS) identified the distribution of sample elements. It is clear from Fig. 4d that Ni, Co and O are well dispersed and uniformly distributed throughout the area of the sample. The EDS analysis indicates Ni and Co to be in approx. 1:1 atomic ratio. From the TEM elemental mapping, SEM analysis and XRD confirmed the existence of NiCoO$_2$ in the catalysts that was further evaluated for electrochemical characterization explained below.

The electrochemical catalytic activity of NiCoO$_2$ was studied and compared with NiO and Co$_3$O$_4$ using cyclic voltammetry (CV) technique. Fig. 5 shows the CV of Ni/C, Co$_3$O$_4$/C and NiCoO$_2$/C catalysts in N$_2$ saturated 1M KOH at a scan rate 50 mVs$^{-1}$ in the potential range of −0.9 V to 0.6 V. The current-voltage profile of Ni/C in Fig. 5a shows the dominant double layer region between −0.9 V and 0.25 V. During forward scan, the anodic peak at 0.42 V indicates the presence of nickel hydroxide that covered over the electrode surface.$^{18}$

\[
\text{Ni} + 2\text{OH}^- \rightarrow \text{Ni(OH)}_2 + 2\text{e}^- \quad [1]
\]
At higher potential, there is a formation of redox couple Ni(II)/Ni(III) according to the equation below

\[
\text{Ni(OH)}_2 + \text{OH}^- \leftrightarrow \text{NiOOH} + \text{H}_2\text{O} + e^{-} \quad [2]
\]

At lower potential of anodic scan, the Ni catalyst on the electrode can be easily oxidized to α-Ni(OH)\(_2\) as shown in Equation 1. And with rise in potential, more hydrated α-Ni(OH)\(_2\) was converted to β-Ni(OH)\(_2\) that are comparatively more stable but less hydrated. This process was irreversible due to the high stability of β-Ni(OH)\(_2\) and the conversion to α-Ni(OH)\(_2\) or Ni was not possible.\(^{18-20}\) At higher potential the β-Ni(OH)\(_2\) made a preferable conversion to NiOOH as shown in Equation 2. The cathodic peak in the reverse scan at 0.38 V(\(a_1\)) corresponds to the reversible electrooxidation of Ni(OH)\(_2\) to Ni phase.
Figure 5. Cyclic voltammograms of a) NiO/C, b) Co3O4/C, and c) NiCoO2/C in N2 saturated 1M KOH solution with a scan rate of 50 mVs$^{-1}$.

Fig. 5b shows the CV of Co3O4/C with multiples anodic/cathodic peak at different potential indicates the formation of various cobalt species with different oxidation states. During the forward scan, the anodic peaks $b_2^*$, $b_2^{**}$, $b_2^{***}$ corresponds to the following reactions:

\[
3\text{Co(OH)}_2 + 2\text{OH}^- \rightarrow \text{Co}_3\text{O}_4 + 4\text{H}_2\text{O} + 2e^- \quad [3]
\]

\[
\text{CoOOH} + \text{OH}^- \rightarrow \text{CoO}_2 + \text{H}_2\text{O} + e^- \quad [4]
\]

\[
\text{Co}_3\text{O}_4 + \text{OH}^- + \text{H}_2\text{O} \rightarrow 3\text{CoOOH} + e^- \quad [5]
\]

Similarly, the cathodic reaction involved in Co3O4/C can be represented as:

\[
\text{Co}_2\text{O}_3 + \text{H}_2\text{O} + e^- \rightarrow \text{CoOOH} + \text{OH}^- \quad [6]
\]

\[
3\text{CoOOH} + e^- \rightarrow \text{Co}_3\text{O}_4 + \text{OH}^- + \text{H}_2\text{O} \quad [7]
\]

\[
\text{Co}_3\text{O}_4 + 4\text{H}_2\text{O} + 2e^- \rightarrow 3\text{Co(OH)}_2 + 2\text{OH}^- \quad [8]
\]

During this redox reaction of Co(OH)$_2$/Co$_3$O$_4$, Co$_3$O$_4$/CoOOH, CoOOH/Co$_2$O$_3$, cobalt undergo different charge transfer reactions in the form of Co(II) $\leftrightarrow$ Co(III) $\leftrightarrow$ Co(IV). The addition of this Co along with NiO in NiCoO$_2$ cause some changes in redox reaction peaks as shown in Fig. 5c. The anodic oxidation and cathodic reduction peak position of NiCoO$_2$ are now at lower positive potential than NiO and Co$_3$O$_4$. The peak current of the redox reactions is also comparatively higher for NiCoO$_2$ than its monometallic oxides. This could be due to the formation of Co(OH)$_2$ from the Co prior to the Ni(OH)$_2$. The possible redox reaction M-O/M-O-OH (M be Ni or Co) on NiCoO$_2$ surface can be represented as:

\[
\text{NiCoO}_2 + 2\text{OH}^- \leftrightarrow \text{NiOOH} + \text{CoOOH} + 2e^- \quad [9]
\]

The redox peaks correspond to NiOOH and CoOOH overlap together and form a single peak in NiCoO$_2$ is possible only through the proper alloying of Ni and Co species in the catalyst that will also enhances its catalytic property. These catalysts are tested toward the glycerol electrooxidation as presented in the following sections.

The cyclic voltammogram of glycerol electrooxidation on NiO, Co$_3$O$_4$, and NiCoO$_2$ supported with carbon in 0.1 M glycerol is shown in the Fig. 6a. Based on the previous reports, it is clear that glycerol electrooxidation superimposed with the transformation of Ni(OH)$_2$ to NiOOH and cause the replacement of anodic peak (b1) in NiO/C with a smooth curve. During the reverse scan, the reduction peak (NiOOH$\rightarrow$Ni(OH)$_2$) a$_1$ (Fig. 5a) is completely disappeared in glycerol electrooxidation of NiO/C (Fig. 6a). This could be due to the indirect electron transfer mechanism that completely consumes NiOOH.
The glycerol oxidation reaction on the NiO/C electrode can be represented as

\[
\text{NiOOH} + \text{C}_3\text{H}_8\text{O}_3 \rightarrow \text{Ni(OH)}_2 + \text{Products} \quad [10]
\]

During this reaction the glycerol is oxidized to intermediate products and NiOOH is reduced to Ni(OH)$_2$. The glycerol oxidation completely removes the NiOOH from the electrode surface and the reduction of NiOOH to Ni(OH)$_2$ in the reverse scan is impossible.

Apart from this indirect electron transfer, there is another direct mode of electron transfer reported in glycerol oxidation.\textsuperscript{36,37} In that case, the glycerol molecules penetrate Ni(OH)$_2$ surface and are oxidized using the hydroxide ions that are on the surface. The reduction peak remains there, as the NiOOH is not completely used in this reaction. The vanishing of reduction peak in our result shows that the NiO/C follows an indirect electron transfer reaction in the glycerol oxidation. The lower onset potential and higher current at 0.6 V for NiCoO$_2$ with respect to NiO and Co$_3$O$_4$ indicates the enhanced electrocatalytic activity for glycerol electrooxidation. The effect of scan rate on the glycerol electrooxidation of NiCoO$_2$ is shown in Fig. 7a. The obtained Tafel slope for NiO, Co$_3$O$_4$ and NiCoO$_2$ are 224 mV dec$^{-1}$, 207 mV dec$^{-1}$ and 182 mV dec$^{-1}$ respectively as shown in Fig. 8. The low value in Tafel slope is desirable for the catalyst with fast charge transfer mechanism in glycerol electrooxidation reaction. It is evident that mixed metal oxide of nickel and cobalt (NiCoO$_2$) shows better electrooxidation reaction when compared to the individual metal oxides. Similar to Tafel slope, the two other significant parameter that determine the activity of catalysts toward electrooxidation reaction are charge transfer coefficient and exchange current density. At lower temperature, the dissociative adsorption of glycerol is considered to be the rate determining step in chemical glycerol oxidation, which implies that the formation of glyceraldehyde is the dominating reaction at the onset potential proceeding before the main oxidation peak.\textsuperscript{9,38} The rate determining step in glycerol electrooxidation is one electron transfer process where the value of n in Equation 11 is considered nearly to be unity (n = 1),\textsuperscript{39} thus the charge transfer coefficient (α) for the glycerol electrooxidation on NiO, Co$_3$O$_4$ and NiCoO$_2$ is calculated as 0.24, 0.2613 and 0.314 respectively. The extrapolation of tafel plot to the point where the potential is zero corresponds to the exchange current density and the calculated values for NiO, Co$_3$O$_4$ and NiCoO$_2$ are 13.6 × 10$^{-6}$ A cm$^{-2}$, 9.02 × 10$^{-6}$ A cm$^{-2}$, 42 × 10$^{-5}$ A cm$^{-2}$ respectively. The exchange current value and charge transfer coefficient is higher for NiCoO$_2$ when compared with its monometals.

Fig. 9a shows the linear sweep voltammetry (LSV) curves of glycerol electrooxidation in 1M KOH + 0.1 M glycerol solution for NiO/C, Co$_3$O$_4$/C and NiCoO$_2$/C electrodes at a scan rate of 5 mV s$^{-1}$. The peak

\[
\eta = b \log \frac{i}{i_0} \quad \text{where } b = \frac{2.3RT}{\alpha nF} \quad [11]
\]

where η is the overpotential, b is the Tafel slope, i is the measured current, $i_0$ is the exchange current density, n be the overall electron transfer in the oxidation reaction, α is the charge transfer coefficient, T is the temperature in Kelvin, R and F are the universal gas constant and Faraday constant respectively. The value of b can be measured from the slope of the linearly fitted portion of Tafel region. The rate determining step in glycerol electrooxidation reaction is one electron transfer process where the value of $n$ in Equation 11 is considered nearly to be unity ($n = 1$),\textsuperscript{39} thus the charge transfer coefficient ($\alpha$) for the glycerol electrooxidation on NiO, Co$_3$O$_4$ and NiCoO$_2$ is calculated as 0.24, 0.2613 and 0.314 respectively. The extrapolation of tafel plot to the point where the potential is zero corresponds to the exchange current density and the calculated values for NiO, Co$_3$O$_4$ and NiCoO$_2$ are 13.6 × 10$^{-6}$ A cm$^{-2}$, 9.02 × 10$^{-6}$ A cm$^{-2}$, 42 × 10$^{-5}$ A cm$^{-2}$ respectively. The exchange current value and charge transfer coefficient is higher for NiCoO$_2$ when compared with its monometals.

\[\text{Figure 7. a) Effect of scan rate on the electrooxidation of glycerol in NiCoO}_2 \text{ at 0.1 M Glycerol + 1M KOH, b) the dependence of anodic peak current on the square root of scan rate, c) the dependence of cathodic peak current on the square root of scan rate.}\]
current and the onset potential indicate the activity of electrodes toward electrooxidation. At 0.6 V, the peak current for NiCoO$_2$ is 2.5 mA and that of NiO and Co$_3$O$_4$ is 1.2 and 0.56 mA respectively. This indicates that the presence of NiCoO$_2$ increases the current approx. by two times than NiO and 4.5 times than the Co$_3$O$_4$. The results clearly indicate that the electrooxidation of glycerol on NiCoO$_2$ surface starts at a much lower positive potential than the other two electrodes. The chronoamperometric (CA) profiles providing the stability of the electrodes toward the glycerol oxidation at 0.4 V for 60 minutes are shown in Fig. 9b. The oxidation current for NiCoO$_2$/C is larger than other two electrodes and are in good agreement with cyclic voltammetry and linear sweep voltammetry. These results indicate the synergistic effect of nickel and cobalt oxides in the mixed NiCoO$_2$ oxides with excellent activity for glycerol oxidation, better steady state electrolysis and storage properties in alkaline medium. In 2011, Gomes and co-workers used polycrystalline Pt for the electrooxidation of glycerol and identified the formation of tartronic acid, glycolic acid, glyoxylic acid, formic acid, and carbon dioxide, independent of the solution pH with an onset potential of 0.5 V vs RHE.\textsuperscript{40} To assure the performance of NiCoO$_2$ in DAFC, the catalyst was tested for the electrooxidation reaction of ethylene glycol, ethanol and methanol and the catalysts was found to have good activity in presence all the three alcohols as shown in Fig. 10. Also, it can be seen that, the anodic and cathodic peak currents increase with scan rate with a positive shift in anodic current and negative shift in cathodic current as we discussed in the previous section. The current densities (Fig. 10) indicate the activity of the catalyst is in the order of ethanol > methanol > ethylene glycol. Based on the activity results, we can safely say that NiCoO$_2$ is a promising catalyst for alcohol fuel cells. Table I shows the comparison of NiCo catalyst synthesized using CS in this work with other catalyst in terms of onset potential.

**Table I.** Comparison of NiCo catalyst synthesized using CS in this work with other catalyst in terms of onset potential.

| Catalyst     | Synthesis route            | Onset potential | Ref  |
|--------------|---------------------------|-----------------|------|
| NiCoO$_2$    | Combustion synthesis      | 0.09 V vs Ag/AgCl | In this work |
| NiO          | Electrodeposition         | 0.44 V vs Hg/HgO | 20   |
| Co$_3$O$_4$  | Electrochemical route     | 0.35 V vs Hg/HgO | 41   |
| Ni-Co/CCE    | Electrochemical route     | 0.219 V vs SCE  | 19   |
| NiCo/C      | Impregnation              | 1.1 V vs RHE    | 18   |
| AuAg/C      | Colloidal route           | 0.72 V vs RHE   | 42   |
| Pd$_{60}$Ag$_{40}$/C | Bromide anion exchange | 0.5 V vs RHE    | 43   |
| Ag           | Melting Ag wire           | 0.7 V vs RHE    | 44   |

**Conclusions**

Solution combustion synthesis was used for the preparation of high purity porous NiCoO$_2$ in single step. XRD pattern shows the presence of characteristic peaks corresponding to crystal planes with cubic NiCoO$_2$ phase. TEM analysis and elemental phase mapping show the presence of Ni, Co and O well dispersed and uniformly present throughout the volume of the sample. The detailed EDS analysis of Ni-Co together with the phase mapping indicate the presence of Ni and Co in equal proportion. The electrocatalytic results indicate that NiCoO$_2$ significantly improves the activity in the electrooxidation of glycerol as compared to individual oxides of nickel and cobalt. NiCoO$_2$ shows
Figure 10. Cyclic voltammogram of NiCoO$_2$ to evaluate the catalytic performance of a) Ethylene Glycol b) Ethanol c) Methanol toward electrooxidation reaction and (d-f) shows the effect of scan rate on its corresponding electrooxidation.

high forward peak current density, lower onset potential and high stability at a constant voltage. The synergetic effect between nickel and cobalt is expected to modify the surface property and electronic structure of the catalysts that in-turn improves the electrocatalytic activity.

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