Abstract: We report on the realisation of a cyclotron trap assisted positron tungsten moderator for
the conversion of positrons with a broad keV–few MeV energy spectrum to a mono-energetic eV
beam with an efficiency of 1.8(2)% defined as the ratio of the slow positrons divided by the
$\beta^+$ activity of the radioactive source. This is an improvement of almost two orders of magnitude compared to
the state of the art of tungsten moderators. The simulation validated with this measurement suggests
that, using an optimised setup, even higher efficiencies are achievable. A novel method for the
production of $^{48}$V high-activity thin foil positron sources based on a solid target station at a medical
cyclotron was developed. This is an improvement of more than one order of magnitude with respect to
standard methods.

Keywords: positron; moderation; moderation efficiency; moderator; cyclotron trap; magnetic bottle;
thin film source

1. Introduction

The positron and its bound state with an electron, positronium, have found many applications in
physics and chemistry [1,2]. In medicine, they are used for what is probably the best known application
of anti-matter in “everyday” life, the method of positron emission tomography (PET) [3]. Relying
on their unique sensitivity to the electronic environment, positrons serve in applied science for the
characterisation of materials. For example they provide one of the most sensitive techniques to detect
defect concentrations [4]; they can be used to perform measurements of Fermi surfaces [5,6]; and they
can be used to determine pore sizes in polymers [7] and nanoporous films [8]. The number of applications
is continuously increasing, e.g., prompted by the growing complexity of advanced functional materials
with multi-level porosity such as hierarchical zeolites and metal–organic frameworks [9,10]. Studies
of positron and positronium interactions with matter are also a vibrant field of research [11,12].

As systems made of two elementary particles with no sub-structure, positronium (Ps),
including Ps-ions and $^{3}$Ps molecules, are ideal for testing bound state QED [13–18], fundamental
symmetries [19,20] and to search for new physics [21]. Work is in progress to improve on the
current results, to measure the effect of gravity on antimatter using Rydberg Ps [22] and to form
a Ps Bose–Einstein condensate [23]. Positrons and positronium are also essential ingredients for the production of anti-hydrogen currently being studied at CERN [24–28].

The development of slow positron beams in the 1970s greatly expanded the possibilities of this field [29]. More recently, an additional boost was given by the advent of buffer gas traps allowing for manipulation and storage of large positron plasmas [30].

There are different ways to produce positrons which include the use of accelerators [31–33], nuclear reactors [34–36] or ultra-intense short pulsed lasers [37]. The most common and compact solution is to use radioactive isotopes that are $\beta^+$ emitters such as $^{22}$Na [30]. To form a slow positron beam, the positrons from the broad keV to few MeV energy spectrum of the source have to be converted to a mono-energetic eV beam using moderators. Those can be divided into two classes: metals with a negative work function [38] and materials with very long diffusion lengths for positrons [39]. The best work function based moderators are thin single crystalline tungsten foils or tungsten meshes with efficiencies of the order of $10^{-4}$ [40]. The most efficient moderators rely on the long diffusion length of positrons in frozen rare gases, e.g., neon has a typical efficiency of $\epsilon = 7 \times 10^{-3}$ [30].

In this paper, we present a scheme based on cyclotron trap assisted moderation that improves the amount of positrons available for the moderation process resulting in a higher efficiency.

2. Principle of the Cyclotron Trap Assisted Moderation

A cyclotron trap (CT) is a magnetic bottle consisting of two coaxially identical coils separated by a given distance (see Figure 1). By running a current in the same direction through the coils, the created magnetic field along their central axis has a maximum value $B_{\text{max}}$ at the center of each coil and a local minimum $B_{\text{min}}$ between them. This leads to the confinement of charged particles if their momenta perpendicular $p_{\perp}$ and parallel $p_{\parallel}$ to the coil axis satisfy the relation (assuming adiabatic invariance):

$$\frac{|p_{\parallel}|}{p_{\perp}} \leq \sqrt{\frac{B_{\text{max}}}{B_{\text{min}}} - 1}.$$  (1)

These particles then travel back and forth between the two coils on spiral trajectories along the trap axis.

In 1960, Gibson et al. [41] reported the confinement of positrons in a “mirror machine”. In the 1980s [42,43], Simons proposed a CT with a thin foil placed in its middle to be used as an energy degrader for slowing down anti-protons and negative muons [44] to keV energies. This scheme has been used in the recent measurement of the proton charge radius with muonic-hydrogen [45]. Waeber et al. [46] tried to implement the same approach for degrading positrons to energies of a few keV before their extraction and subsequent moderation outside the CT to form a mono-energetic beam. However, due to their very challenging extraction scheme, they could not reach the very promising theoretical predictions and this project was discontinued [47–49].

In the setup presented here, all the involved steps, i.e., the positron emission, the energy degradation, the moderation and the extraction are performed inside the cyclotron trap. The source, an activated 1 $\mu$m thick titanium foil, and the moderator, a 1 $\mu$m thick single crystal tungsten (110) foil, are matched and placed in the center of the cyclotron trap. This allows greatly increasing the amount of positrons available for moderation. The trapped positrons lose energy each time they pass through the foils. Once they have been degraded to energies of a few keV, they thermalise in the foils and can be re-emitted as slow positrons. The very narrow energy spread, due to the negative work function of tungsten, guarantees that slow positrons can be extracted with an efficiency close to 100% from the trap (see Equation (1)) when applying a small electric field.
Figure 1. Scheme of the cyclotron assisted moderator principle. Two thin Ti activated foils (48V), indicated as “source”, and the W(110) foil, indicated as “moderator”, placed inside a cyclotron trap act as a positron emitter, energy degrader and moderator. The confined positrons emitted from the source (kept at +100 V) lose energy passing through the foils until they are moderated. The use of a grid at ground potential maximizes the efficiency of the extraction of the moderated positrons.

3. Thin Foil Positron Source

The positron sources used in this experiment consisted of 1 µm thick titanium foils containing the positron emitter 48V produced via the reaction 48Ti(p,n)48V. The activity and the thickness of the source are key parameters to obtain a positron beam with high intensity and an efficient extraction from the foil. The sources were produced by bombarding the titanium foils with 8 MeV protons at the ETHZ TANDEM accelerator and with 12 MeV protons using the external Beam Transfer Line (BTL) of the IBA 18 MeV medical cyclotron located at the Bern University Hospital (Inselspital) [50]. The source produced with the tandem had an activity of 20 kBq at EoB and was used for the first tests. Higher activities were produced with the cyclotron, where protons were moderated down to 12 MeV using carbon degraders before hitting the foils located along the BTL. Due to the very limited heat dissipation in vacuum, the beam current was set to a maximum of \(\sim 1\) µA. With this method, sources of 400 kBq in a surface of about 0.5 cm\(^2\) were obtained with focused beams and irradiation times of about 16 h.

As shown in Table 1, 48V offers some advantages with respect to the more usual 22Na since it can be produced with low energy accelerators and its half-life of about 16 days eliminates radiation protection waste issues and allows the foil to be irradiated again and reused. The main problem is the modest activities that can be obtained with the standard methods described above. To obtain much high activities, cooling of the thin foil during bombardment is mandatory. For this reason, we conceived a specific technique based on the ongoing developments on the production of radioisotopes with the solid target station in operation at the Bern medical cyclotron. As shown in Figure 2, a specific coin target to host the titanium foil was developed. It consists of two aluminum halves kept together by eight couples of permanent magnets. The titanium foil is closed inside the two parts of the coin assuring an optimal thermal contact. When bombarded with the solid target station, the rear and the front halves are cooled by water and helium, respectively. The front part is traversed by the proton beam that is moderated down to 12 MeV, where the cross-section has a maximum value. With this method, currents of 20 µA or more are easily achievable on a surface of \(\sim 1\) cm\(^2\). A feasibility test with a 1 µm 600 µg foil irradiated for half an hour with a surface density current of 17 µA/cm\(^2\) was performed. An activity of 400 kBq at EoB was measured by gamma spectroscopy. These results are in good agreement with the calculations based on the cross sections. This represents an improvement of a factor 32 with respect to the standard method with the BTL and opens the way to the production of 10 MBq sources with irradiation of the order of 10 h using the nowadays wide-spread medical
cyclotrons. Further developments are on-going aimed at focusing the beam down to $\sim 2$ mm FWHM on the solid target to obtain quasi point-like sources of higher activity [51]. Materials other than aluminum are also investigated to allow for higher currents and lower residual activation of the coin.

Figure 2. The two halves of the “coin” target held together by eight couples of permanent magnets. The rear half (on the left) is water cooled and matches the front half (on the right) that is used to degrade the beam to the desired energy.

Alternative choices for the $\beta^+$ emitter are $^{58}$Co and $^{22}$Na with half-lives of 70 days and 2.6 years, respectively. Preliminary attempts to produce $^{58}$Co via irradiation of $^{58}$Ni foils were performed at the SINQ spallation source of the Paul Scherrer Institute (PSI) but only a very limited activity of few kBq was achieved. This reaction is suppressed for thermal neutrons and, ideally, one should use a fast reactor since the cross section for $^{58}$Ni(n,p) becomes appreciable only for neutrons above 0.5 MeV. Moreover, $^{58}$Co has a high capture cross-section for thermal neutrons, thus in this case the produced positron emitting isotope is depleted. The production of a $^{22}$Na source has a higher threshold (see Table 1) and, to achieve comparable activities, it requires about 1000 times more protons on target than the $^{48}$V production. The production of up to 20 MBq $^{22}$Na sources by irradiation of 125 µm aluminum foils with 72 MeV protons has been demonstrated in the past at PSI [52,53]. With commercial 70 MeV cyclotrons for isotope production [54], 1 MBq sources on 1 µm foils could be produced in 10 days of irradiation with 80 µA currents.

Remarkable features common to all thin metallic foil sources are their vacuum compatibility and the fact that the radioactive isotopes are well bound in the structure of the metal, an important issue for radiation safety.

Table 1. Endpoint energy $T_{\text{max}}$ of the $\beta^+$, half-life $t_{1/2}$, $\beta^+$ branching $\Gamma(\beta^+)$, production target and reaction, maximum cross-section $\sigma_{\text{max}}(E_r)$ [55], corresponding projectile energy $E_r$, EOB activity $A_{\text{EOB}}$ for 1 µm foil sources of $^{58}$Co, $^{22}$Na and $^{48}$V.

| Isotope  | $^{58}$Co | $^{22}$Na | $^{48}$V |
|----------|----------|----------|----------|
| $T_{\text{max}}$ [keV] | 475 | 545 | 695 |
| $t_{1/2}$ [d] | 70.85 | 950 | 15.97 |
| $\Gamma(\beta^+)$ [%] | 14.9 | 90.6 | 50 |
| Reaction | $^{58}$Ni(n$_{\text{fast}}$,p) | $^{27}$Al(p,X) | $^{48}$Ti(p,n) |
| $\sigma_{\text{max}}(E_r)$ [mb] | 600 | 44 | 382 |
| $E_r$ [MeV] | 10 | 44 | 12 |
| $\rho_{\text{target}}$ [g/cm$^3$] | 8.9 | 2.7 | 4.5 |
| $A_{\text{EOB}}$ [kBq/10$^{16}$ neutrons] | 47.5 | - | - |
| $A_{\text{EOB}}$ [kBq/µAh] | - | 0.05 | 24 |
4. Experimental Setup

The experimental setup is schematically illustrated in Figure 3. The 1 µm tungsten moderator was purchased from the Dept. of Physics and Astronomy of the University of Aarhus, Denmark and annealed 2 × 15 min through electron bombardment shortly before mounting it in the setup. For the slow positron extraction, a 96% transmission tungsten mesh was used. The cyclotron trap is formed by two identical water cooled coils that were re-used from an experiment at PSI [56] after removal of the iron yoke and refurbishing. The maximal characteristic values of the CT running with a current of 650 A are 

\[ B_{\text{max}} = 2.559(2) \text{ kG} \]  

and 

\[ B_{\text{min}} = 0.544(2) \text{ kG} \]  

corresponding to a magnetic field ratio of 4.704(17). The typical energy distribution of the moderator used in this experiment is \( \Delta E_{||,\text{mod}} \approx 1 \text{ eV} \) [57–59].

Due to this energy spread, not all slow positrons can escape from the trap. To maximize the extraction efficiency, a grid has been added to produce a 200 V/cm electric field between moderator and grid.

To reduce the background from the annihilation in the source and from unmoderated positrons that could reach the detector, a 1 m long 100 G solenoid guides the positrons away from the CT (see Figure 3).

![Figure 3. Schematic of the setup consisting of the vacuum chamber, the two coils forming the magnetic bottle, the guiding coil, the source, the moderator, the extraction grid mount, and the detector.](image)

Due to the limited activity of the source available for this experiment, we selected an electron multiplier (EM) to detect the slow positrons since it has smaller dark counts (<1 count/s) compared to micro-channel plate detectors (MCPs). The drawback is that EMs are very sensitive to magnetic fields and therefore the positrons have to be extracted from the guiding field used for their transport. This was realized by terminating the magnetic field with Mu-metal shielding. Simulations with SIMION and COMSOL were used to optimise the extraction efficiency to values close to 100%. This was confirmed experimentally by using the ETHZ slow positron beam [52].

5. Simulation

To design the cyclotron trap assisted positron moderator, we performed a detailed simulation with Geant 4 [60]. The CT magnetic field maps were created with COMSOL and Matlab. Geant 4 was validated to reproduce the correct positron stopping profiles [61] but does not include positron diffusion and the physics of the moderation process. Therefore, the simulation does not predict the moderation efficiency. To estimate it, we count the fraction of positrons stopping near the surface, in the so-called ejection layer (\( \approx 100 \text{ nm} \)). In fact, those are the ones that have a probability to diffuse to the surface and be emitted as moderated positrons due to their negative work function in tungsten [62].

The simulation suggests that the extraction efficiency by applying +100 V on the source/moderator, with the grid at ground potential, is close to the 94% transmission of the grid. The number of fast positrons contributing to the background is expected to be below \( 10^{-4} \). The simulation of our proof
of principle setup for which 2 Ti foils of 1 \( \mu m \) thickness were used in order to increase the available positron activity, predicts moderation efficiency of the order of 1%.

Figures 4 and 5 illustrate the basic principle of assisted positron moderation with a CT. The overall advantage of the trap can be seen in Figure 4. Without a CT just the positrons in the low energy tail of the beta spectrum will stop inside the foil (black area in Figure 4). Of those, only the small fraction stopping in the ejection layer will actually get moderated. With the CT, trapped higher energetic positrons that did not stop in the first pass through the foil will have a chance to stop in one of the subsequent passages thus a part of the beta spectrum that is normally lost can be recycled (white area in Figure 4). The overall enhancement for stopping positrons is a factor of 5. The fact that the moderation efficiency actually improves by a much larger factor is illustrated in Figure 5. The contribution of mirrored positrons (white area), in the ejection layer on the moderator surface opposite to the source, is enhanced compared to the case where no CT is used (black area). This mimics the so-called reflection “geometry” which is known to have a higher slow positron yield [63].

The magnetic field of the CT used in this experiment is not strong enough to radially confine all the high energy positrons. The total amount of mirrored positrons are around 66% for a magnetic field ratio of about 5. As can be seen in Figure 4, only 30% of them finally stop (white area) in the foils and the others escape (grey area). This is due to forward scattering at the foils. Simulations suggest that with a higher magnetic field ratio and a single source foil, even higher efficiencies are achievable with cyclotron trap assisted positron moderation.
6. Results

To measure the background due to the unmoderated positrons and photons reaching the detector, the source and the moderator are kept at ground potential while the extraction grid is biased to +100 V to block the moderated positrons. In this configuration, 1 count/s was detected in the electron multiplier. In the extraction mode, +100 V are applied on the moderator while the grid is at ground, the number of counts in this case was 40 s⁻¹. The difference of counts between these two configurations, after correcting for the 70(3)% detection efficiency of the electron multiplier, is the number of moderated positrons. At the time of the experiment the positron activity was 3.2(1) kBq measured with a germanium detector and a calibration source. The division of the counts in the extraction mode by the total positron activity gives a moderation efficiency of ε = 1.8(2)% in fair agreement with what has been estimated from the simulation results.

7. Conclusions

The scheme presented here improves the positron moderation of state of the art tungsten moderators by almost two orders of magnitude. It can therefore produce the same output intensity from a much weaker radioactive source. It also yields a factor of two improvement compared to rare gas moderators but is operationally considerably simpler. The simulation validated with the measurement predicts that with this technique, using an optimised setup, higher efficiencies can be achieved. Therefore, this technique combined with a few MBq $\beta^+$ source on a 1 µm foil would result in a positron flux of $10^4$ positrons/s which is the typical value achieved with standard tungsten moderator based beams.

As a positron source, $^{48}$V represents a valuable option if high activities can be provided. A novel method for the production of $^{48}$V thin foil positron sources based on a solid target station at a medical cyclotron was developed and activities of the order of tens of MBq can be achieved. This is an improvement of more than one order of magnitude with respect to standard methods. Since the half-life of $^{48}$V is about 16 days, the titanium foils can be stored until their radioactivity drops down to a negligible level and sent back to a cyclotron laboratory to be irradiated and reused.

This opens the possibility to envisage a widespread use of positron beams which are currently available only in a few specialized laboratories around the world. Furthermore, this scheme could be used to increase the moderation efficiency and the yield at high intensity positron facilities, thus allowing for further advances in the positron and positronium field.

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