Evolutions of CO$_2$ Adsorption and Nanopore Development Characteristics during Coal Structure Deformation

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Abstract: The coal structure deformation attributed to actions of tectonic stresses can change characteristics of nanopore structure of coals, affecting their CO$_2$ adsorption. Three tectonically deformed coals and one undeformed coal were chosen as the research objects. The isotherm adsorption experiments of four coal specimens were carried out at the temperature of 35 $^\circ$C and the pressure of 0 to 7 MPa. Nanopore structures were characterized using the liquid nitrogen adsorption method. The results show that there exist maximum values of excess and absolute adsorption capacity, which increase with increasing coal deformation degree. As the degree of coal deformation increases, the pore volume and specific surface area present an obvious increasing trend in the case of micropores, exhibiting an increase at first (cataclastic coal and granulitic coal) and then stabilization (crumple coal), in the case of mesopores, and showing a gradual decrease in the case of macropores. The mesopores are the key factor of CO$_2$ adsorption of tectonically deformed coals, followed by the micropores and the limited effect of macropores at the strong coal deformation stage.

Keywords: CO$_2$ adsorption; nanopore; coal structure deformation; tectonically deformed coal

1. Introduction

In China, the exploration, development, and use of coalbed methane has been paid more and more attention to in recent years. Although coalbed methane resources are very rich in China, the output of coalbed methane shows a steady downward trend [1]. A great amount of coalbed methane is stored in the coal seam damaged by action of tectonic stress. The effect of tectonic stress causes the damage and transformation of coal body structure, and thereby induces the tectonically deformed coals [2–4]. However, “two high and two low” characteristics of tectonically deformed coals, i.e., high gas content, high gas desorption rate, low permeability, and low coal strength, cause the dangerous areas of gas outburst in the tectonically deformed coal development areas, and thereby restrict the efficient exploitation of coalbed methane [5,6]. Since the coal has larger adsorption capacity of CO$_2$ compared to CH$_4$, the replacement effect by injecting CO$_2$ into the coal seam can enhance the recovery rate of coalbed methane (CO$_2$-ECBM) and reduce greenhouse gas emissions effectively [7]. Therefore, CO$_2$ adsorption characteristics of tectonically deformed coal is one of key problems during the coalbed methane exploitation by CO$_2$ injection.

The gas in coal mainly at adsorption state occurs on the inner surface of coal matrix particles. Therefore, the pore structure is an important factor affecting the gas adsorption characteristics of coal. Many previous studies have indicated the relationship between pore structure and gas adsorption of
Meanwhile, they have proposed that the coal adsorption is affected by coal pore volume, pore area, pore size, pore shape, and pore complexity, and revealed that developmental characteristics of micropores or nanopores are main factors affecting coal adsorption capacity to a large extent. For example, Castello et al. [10] found that the adsorption capacity of coal was proportional to the micropore volume. Chen et al. [11] believed that the specific surface area of nanopores determined the adsorption capacity of coal. Jian et al. [12] studied the relationships between the pore structure and adsorption characteristics of low rank coal, and found that developmental characteristics of microporous pore volume determined change laws of gas adsorption characteristics.

At present, there have been some studies on tectonically deformed coal adsorption, and some basic laws have been instituted. It has been found that the adsorption capacity of tectonically deformed coal is significantly greater than that of primary coal at the same coal rank, which is attributed to significant changes in pore volume and the specific surface area of micropores, as well as the developmental degree and connectivity of pore fractures of coal suffering from tectonic stress [13,14]. However, there are still many problems to be investigated related to the CO$_2$ adsorption characteristics of tectonically deformed coal. For example, what are basic laws of CO$_2$ adsorption characteristics of tectonically deformed coal? How do vary the CO$_2$ adsorption capacity with increasing coal deformation degree? What are the evolutionary characteristics of nanopores of coal with coal deformation degrees, and their effects on the CO$_2$ adsorption?

Therefore, tectonically deformed coals with different deformation degrees and deformation types are chosen as the research object. Isothermal adsorption experiments and pore structure tests and analysis were carried out to reveal evolution laws of CO$_2$ adsorption and nanopores with coal deformation degree. Finally, the control mechanisms of nanopore structure evolution on CO$_2$ adsorption of tectonically deformed coals were investigated.

## 2. Specimens and Experimental Methods

### 2.1. Coal Specimens and Their Characteristics

#### 2.1.1. Coal Specimen Collection

In the present study, the sampling site is located at the Zhuxianzhuang coal mine in the Suxian mining area of Huaibei coalfield (Figure 1). The main coal bearing strata are the Permian Shihezi and Shanxi formations. The Shanxi formation, with a thickness of 96 m to 143 m and 120 m on average, is widely distributed throughout the whole area. As one of the main coal bearing sections in the area, the Shanxi formation presents well-developed number 10 and 11 coal seams. The stable number 10 coal seam has a cumulative thickness varying from 2.0 m to 3.5 m, and is the main minable coal seam in the Suxian mining area. The regional control structure of the Suxian mining area is composed of the Sudong syncline in the overlying system, and the Sunan and Nanping synclines in the underlying system of the Xishipo thrust fault. The Zhuxianzhuang coal mine is located in the overlying system of the Xisipo thrust fault, with very large compression and shear stress and intense tectonic deformation. Therefore, complete types of tectonically deformed coals have developed there.

The underground sampling is located near the newly exposed structure of the number 10 coal seam. Tectonically deformed coal samples of different deformation degrees are collected from different distances to the fault plane (Figure 1). The methods of collection and preservation of coal specimens are based on the “Sampling of coal seams” (GB/T 482-2008) and “Sampling of coal petrology” (GB/T 19222-2003). During sampling, the original structure of the coal body should be maintained as fully as possible. Three tectonically deformed coal specimens and one undeformed coal specimen are chosen as the research objects.
2.1.2. Coal Specimen Properties

The basic properties of the coal specimens are shown in Table 1. Vitrinite reflectance and macerals were carried on a microspectrophotometer (AXIO Imager M1m, Carl Zeiss, Germany). According to proximate analysis of coal (GB/T 212-2008), the proximate analyses of coal specimens were carried out by employing the Self Employed Industrial Instrument and Analyzer (SDTGA8000a, Hunan Sundy Technology Co., Ltd., China). The ultimate analyses were carried out by an element analyzer (PerkinElmer 2400 II). Table 1 shows that the maximum vitrinite reflectance varies from 0.9% to 1.17%, and the volatile content (wt.%) changes from 30.27% to 34.06%. Therefore, the collected specimens are highly volatile bituminous coal A.

Table 1. Properties of coal specimens.

| Coal Specimen | Type            | \( R_{o,max} \)/% | Proximate Analysis (wt.%) | Maceral Analysis (vol.%) | Ultimate Analysis (wt.%) \( d \) |
|---------------|-----------------|-------------------|---------------------------|--------------------------|-------------------------------|
|               |                 |                   |   Mad  |   Ad  | VMdaf | V   | E   | I   | C   | H   | O   | N   | S   |
| S1            | Undeformed coal | 0.90              | 2.21  | 11.47 | 34.06 | 83.21| 2.37| 8.82| 77.25| 4.28| 16.88| 1.31| 0.28|
| S2            | Cataclastic coal| 0.96              | 1.82  | 8.92  | 33.14 | 82.33| 2.56| 7.62| 77.61| 4.32| 16.42| 1.26| 0.39|
| S3            | Granulitic coal | 1.17              | 2.04  | 10.16 | 31.68 | 82.75| 2.36| 7.14| 76.39| 4.23| 17.94| 1.24| 0.20|
| S4            | Crumple coal    | 1.05              | 2.36  | 9.54  | 30.27 | 85.94| 4.10| 5.19| 75.62| 4.30| 18.64| 1.29| 0.15|

Note: Mad, moisture as air-dry basis; Ad, ash as dry basis; VMdaf, volatile matter as dry, ash-free basis; V, vitrine; E, exinite; I, inertinite; \( d \), as dry basis.

Macro- and microstructure deformation characteristics of four coal specimens were observed, including coal body structure, macro- and microfractures and folds, and etc. Then the three types of technically deformed coal specimens were recognized, i.e., undeformed coal, cataclastic coal, and crumpl coal; meanwhile, their deformation degree and deformation series were determined (Table 2 and Figure 2).
Table 2. Macro and micro deformation characteristics of coal specimens.

| Specimen No. | Tectonic Coal Type | Deformation Degree | Deformation Series | Macro Characteristics | Micro Characteristics |
|--------------|--------------------|--------------------|--------------------|-----------------------|-----------------------|
| S1           | Undeformed coal    | No or weak deformation |                  | Complete coal body structure, well preserved primary banded structure, and easily distinguished petrographic constituent (Figure 2a) | Rare structural fractures (Figure 2b) |
| S2           | Cataclastic coal   | Weak deformation    | Brittle deformation | Damaged structure, while visible primary banded structure, and developed fractures (Figure 2c) Completely destroyed primary structure; broken coal body with the particle size ranging from millimeter to centimeter scale (Figure 2e) | A set of structural fractures developed (Figure 2d) Extremely developed micro fractures, difficult tracing of fractures with undirectionality (Figure 2f) |
| S3           | Granulatic coal    | Medium deformation  |                    |                       |                       |
| S4           | Crumple coal       | Strong deformation  | Ductile deformation | Disappeared primary structure of the coal body; presence of irregular arc or twisting shapes, similar to fold shape, and abnormally developed fractures (Figure 2g) | Microfold shape and abnormally developed microfracture (Figure 2h) |

Figure 2. Macro and micro photos of coal specimens. (a) Undeformed coal (macroscope); (b) undeformed coal (microscope); (c) cataclastic coal (macroscope); (d) cataclastic coal (microscope); (e) granulitic coal (macroscope); (f) granulitic coal (microscope); (g) crumple coal (macroscope); (h) crumple coal (microscope).

2.2. Experimental

2.2.1. Adsorption Experiments

The coal specimens were ground, and the particle size was in the range of 180–250 µm (60–80 mesh). About 100 g for each coal specimen were weighed to put into a thermostat with supersaturated K$_2$SO$_4$ solution for 48 h, in order to make coal specimens containing equilibrium moisture. Then, the isotherm adsorption experiments on the coal specimens were carried out by an ISO-300 isotherm adsorption instrument with the temperature of 35 °C and pressure varying from 0 to 7 MPa. The experimental principle is shown in Figure 3.
After the experiment, close the booster pump, cylinder valve, and water bath heating system.

After adsorption equilibrium, record the experimental equilibrium pressure and adsorption data.

Put the coal specimens in the specimen tank and check the air tightness.

Equilibrium state, i.e., the gas adsorption amount in the coal under different pressures can be obtained. The detailed calculation process is as follows.

According to the experimental method of high-pressure isothermal adsorption to coal (capacity method) (GB/T 19560-2008), and based on the dynamic change of gas pressure before and after adsorption, the gas adsorption increment is calculated using the material balance equation, and thereby the gas adsorption amount in the coal under different pressures can be obtained. The detailed calculation process is as follows.

Attributed to the conservation of mass during gas adsorption, the difference between the sum of the gas amount in the reference tank after the ith inflation, the gas amount in the specimen tank, and the total gas amount in both tanks after adsorption balance is regarded as the adsorption increment of the adsorption balance pressure point. The ith adsorption increment is given by

$$
\Delta \eta_i^{ex} = \frac{1}{RT} \left( P_{i-1} V_s Z_{i-1} + P_{i} V_r Z_{i} - P_{2} V_s Z_{2} - P_{3} V_r Z_{3} \right)
$$

(1)

Since the gas pressure in the reference tank is equal to that in the specimen tank at the adsorption equilibrium state, i.e., $P_{2} = P_{3}$, the equation is written as

$$
\Delta \eta_i^{ex} = \frac{1}{RT} \left[ V_r \left( \frac{P_{i} V_r Z_{i}}{Z_{i}} - \frac{P_{2} V_s Z_{2}}{Z_{2}} \right) - V_s \left( \frac{P_{2} V_s Z_{2}}{Z_{2}} - \frac{P_{i-1} V_r Z_{i-1}}{Z_{i-1}} \right) \right]
$$

(2)

The adsorption amount after the ith adsorption equilibrium is described as

$$
\eta_i^{ex} = \sum_{i=1}^{i} \Delta \eta_i^{ex}
$$

(3)
Therefore, the adsorption capacity can be calculated by

$$ V_i = 22.4 \times 10^3 \frac{\Delta \eta_{ix}}{m} $$

(4)

where $\Delta \eta_{ix}$ is the adsorption increment after the $i$th adsorption equilibrium (mol); $V_i$ is the adsorption capacity after the $i$th adsorption equilibrium (cm$^3$·g$^{-1}$); $m$ is the mass of coal specimen (g); $T$ is the experimental temperature (K); $R$ is universal constant ($R = 8.314$); $V_i$ is the free space volume of the experimental tank (cm$^3$); $V_r$ is the free space volume of the reference tank (cm$^3$); $P_{i-1}$ is the gas pressure in the experimental tank (MPa); $P_{11}$ is the gas pressure in the reference tank before the $i$th adsorption (MPa); $P_{i2}$ is the gas pressure in the experimental tank after the $i$th adsorption equilibrium (MPa); $P_{i3}$ is the gas pressure in the reference tank after the $i$th adsorption equilibrium (MPa); and $Z_{i-1}$, $Z_{11}$, $Z_{i2}$, and $Z_{i3}$ are compression factors corresponding to the pressures of $P_{i-1}$, $P_{11}$, $P_{i2}$, and $P_{i3}$, respectively.

2.2.2. Liquid Nitrogen Adsorption

The liquid nitrogen adsorption method reflects the pore volume, pore specific surface area, and pore size distribution of a solid through the adsorption law of nitrogen on the solid surface. The specimens with particle sizes in the range of 60–80 mesh were dried for 4 h at 80 °C. Liquid nitrogen absorption tests were carried out by the surface area and porosimetry system (ASAP-2020, Micromeritics Instrument Corp., Norcross, GA, USA) at 77.3 K. We can obtain the isotherm adsorption curve of adsorption amount versus relative pressure. The specific surface area and volume of nanopores (from 2 to 200 nm) of coal specimens were analyzed by the Barrett-Joyner-Halenda (BJH) method.

3. Results and Discussion

3.1. Adsorption Characteristics’ Evolution during Coal Structure Deformation

3.1.1. Excess Adsorption Curve

The experimental measurement of the adsorption capacity is known as Gibbs excess adsorption capacity. Figure 4 shows that isotherms of four coal specimens are not monotonous at the pressure of 0–7 MPa. The excess adsorption capacity of CO$_2$ presents an increase at first, and then a decrease with increasing pressure, and shows the single peak curve, which coincides with type I of Gibbs adsorption isotherms proposed by Donohue and Aranovich [15]. An increase of coal deformation degree causes the overall increase in the excess adsorption capacity. According to granulitic coal and crumple coal with strongly structural deformation, the adsorption isotherms present crossing points; in the low pressure zone of 0–3.5 MPa, the adsorption capacity of granulitic coal is greater than that of crumple coal; as the pressure exceeds 3.5 MPa, the adsorption capacity of crumple coal is greater than that of granulitic coal. The maximum values of excess adsorption capacity of undeformed coal, cataclastic coal, granulitic coal, and crumple coal were 9.48 m$^3$·g$^{-1}$, 12.04 m$^3$·g$^{-1}$, 15.83 m$^3$·g$^{-1}$, and 16.74 m$^3$·g$^{-1}$, respectively. The maximum excess adsorption capacity increased with increasing degrees of coal deformation.

The maximum excess adsorption capacity is present at pressure ranging from 4 MPa to 5 MPa, and with increasing coal deformation degree the pressure corresponding to maximum excess adsorption amount shifts to the high pressure. As shown in Figure 4, the maximum adsorption amount is located at the pressure of 4 MPa in cases of undeformed coal and cataclastic coal, and at the pressure larger than 5 MPa in cases of strongly deformed granulitic coal and crumple coal. More researches will be carried out in the future to validate the results attributed to the limited number of specimens in the present study.
3.1.2. Absolute Adsorption Curve

As mentioned above, isotherms of four coal specimens exhibited an increase at first and then a decrease with increasing pressure, and showed a single peak curve rather than monotonous characteristics. That indicates that with increasing pressure, CO₂ gradually approaches a critical state and exhibits supercritical fluid quality, especially with pressure larger than 5 MPa. Therefore, the adsorption capacity measured by isothermal adsorption experiment is the excess adsorption capacity, also known as apparent adsorption capacity; the corresponding absolute adsorption capacity is the real adsorption capacity. According to the relationship between the excess adsorption capacity and the real adsorption capacity, as described in Equation (5) [16,17], the difference between them is mainly attributed to the densities of the adsorbed phase and bulk gas phase.

\[ V_{ab} = V_{ex}/(1 - \rho_g/\rho_{ad}) \]  
\[ \rho_{ad} = 1/b \times M \]  

where \( V_{ab} \) and \( V_{ex} \) denote absolute and excess adsorption capacity, respectively (m³·t⁻¹); and \( \rho_{ad} \) and \( \rho_g \) denote the density of the adsorption phase and gas phase, respectively (kg m⁻³). When supercritical CO₂ is in the adsorption phase, it is often regarded as the gas with ultimate compression, which is attributed to its non-liquefying property. The volume occupied by a CO₂ molecule is its intrinsic volume, and reduces the free space of the molecule, which is consistent with the meaning of volume correction term \( b \) in a van der Waals gas state equation. Therefore, the volume correction term \( b \) value given by Equation (6) [18] is employed to calculated the density of CO₂ adsorption phase, i.e., the ultimate compression density of CO₂ equal to 1028 kg·cm⁻³. The gas phase density of CO₂ is chosen according to values determined by U.S. National Institute of standards and Technology (NIST):
According to this downward trend, if the pressure continues to increase, the adsorption capacity may be negative, as indicated by Krooss et al. [19] and Hall et al. [20]. During CO$_2$ adsorption correction, the downward trend of the adsorption curve has not been eliminated. The pressure point is calculated, as shown in Equation (7):

$$\text{Error} = \frac{V_{ex} - V_{ad}}{V_{ex}}$$  \hspace{1cm} (7)

The error analysis indicates that an increase of pressure causes the rapid increase in the error between excess adsorption and absolute adsorption shown in Figure 5b. Meanwhile, error curves of four specimens almost coincide, which indicates that the error has no relationship with the degree of coal deformation.

It should be noted that although the adsorption phase is taken into account in the absolute adsorption correction, the downward trend of the adsorption curve has not been eliminated. According to this downward trend, if the pressure continues to increase, the adsorption capacity may be negative, as indicated by Krooss et al. [19] and Hall et al. [20]. During CO$_2$ adsorption, an increase of pressure causes the large amount of CO$_2$ adsorbed on the surface of the coal matrix as the adsorption phase and the coal matrix to expand, which results in the change of free space volume of specimen tank, and finally causes the deviation of theoretical calculation results of Gibbs excess adsorption.

### 3.2. Nanopore Structural Evolutions during Coal Structure Deformation

Figure 6 shows that the relationship between the pore volume/pore-specific surface area of coal and the pore diameter presents a three-stage change, with boundaries of pore diameters of 10 nm and 50 nm, respectively. Therefore, nanopores of tectonically deformed coals are divided into the micropore (2–10 nm), mesopore (10–50 nm), and macropore (50–200 nm). The nanopore structures of tectonically deformed coals are obviously affected by the tectonic deformation of coal. An increase of degree of coal deformation, i.e., in the order of undeformed coal, cataclastic coal, granulitic coal, and crumple coal, causes obvious increases in the total pore volume and total specific surface area of tested pore size range (2–200 nm); the total pore volume increases from $4.371 \times 10^{-3}$ cm$^3$·g$^{-1}$ to $14.746 \times 10^{-3}$ cm$^3$·g$^{-1}$, and the total specific surface area increases from 0.517 m$^2$/g to 7.211 m$^2$/g$^{-1}$ (Figure 7a,e).
It is clearly seen that an increase of degree of coal deformation causes the relatively consistent change trends of various types of pore volume and specific surface area. Specifically, as the degree of coal deformation increases, the pore volume and specific surface area present an obvious increasing trend in the case of micropores (Figure 7b,f), an increase at first (cataclastic coal and granulitic coal) and then stabilization (crumple coal) in the case of mesopores (Figure 7c,g), and a gradual decrease in the case of macropores (Figure 7d,h).

3.3. Relationships between CO2 Adsorption Capacity and Nanopore Structure

It is shown in Figure 8 that the effects of pore volume and specific surface area on the absolute adsorption capacity of tectonically deformed coals is relatively consistent at the pressure stage of 0–7 MPa. In the order of undeformed coal, cataclastic coal, and granulitic coal, the absolute adsorption capacity of coal specimens presents obviously linear positive correlation with the pore volume and specific surface area of macropores (black lines in Figure 8a,e); as it changes from granulitic coal to crumple coal, the pore volume and specific surface area of macropores decreases obviously, and the absolute adsorption capacity increases slightly (red lines in Figure 8a,e). The absolute adsorption capacity of tectonically deformed coals is obviously controlled by mesopores; the volume and specific surface area of mesopores both present good linear positive correlation with the absolute adsorption capacity (Figure 8b,f).
When the pressure is smaller than 3.5 MPa, CO$_2$ is mainly adsorbed in larger pores (23–200 nm) of coals, and the pore volume and specific surface area of larger pores (23–200 nm) of granulitic coal are larger than those of crumple coal, which indicates the larger adsorption capacity of granulitic coal as compared to crumple coal. As the pressure increases (3.5–7 MPa stage), CO$_2$ is not increased or decreased obviously with changes of macropores and micropores. The above analyses indicate that the mesopores are the key factor of CO$_2$ adsorption of tectonically deformed coals at the pressure stage of 0–7 MPa, followed by the micropores and the limited effect of macropores at the strong coal deformation stage. Those also reveal that curves of excess adsorption and absolute adsorption capacity of granulitic coal and crumple coal present intersection points. As indicated in Figure 9, when the pressure is smaller than 3.5 MPa, CO$_2$ is mainly adsorbed in larger pores (23–200 nm) of coals, and the pore volume and specific surface area of larger pores (23–200 nm) of granulitic coal are larger than those of crumple coal, which indicates the larger adsorption capacity of granulitic coal as compared to crumple coal. As the pressure increases (3.5–7 MPa stage), CO$_2$ is adsorbed in smaller pores of coals (2–23 nm); at this stage, the pore volume and specific surface area of crumple coal are larger than those of crumple coal, which indicates a larger adsorption capacity of crumple coal.
The error analysis indicates that an increase of pressure causes the rapid increase in the error between the pressure corresponding to the maximum excess adsorption amount shifts to the higher pressure. Therefore, during coal deformation, tectonic stress causes damage of the coal matrix block and structural deformation, and reveals the effects of nanopore structure on CO$_2$ adsorption and nanopore structure characteristics with coal structure deformation, and reveals the effects of nanopore structure on CO$_2$ adsorption in tectonically deformed coals.

Isotherms of excess and absolute adsorption of four coal specimens exhibit an increase at first, and then a decrease with increasing pressure. There exist maximum values of excess and absolute adsorption capacity increasing with increasing coal deformation degree. Maximum values of excess adsorption capacity of undeformed coal, cataclastic coal, granulitic coal, and crumple coal are 9.48 m$^3$g$^{-1}$, 12.04 m$^3$g$^{-1}$, 15.83 m$^3$g$^{-1}$, and 16.74 m$^3$g$^{-1}$, respectively. The maximum excess adsorption capacity is present at a pressure ranging from 4 MPa to 5 MPa, and with increasing coal deformation degree the pressure corresponding to the maximum excess adsorption amount shifts to the higher pressure. The error analysis indicates that an increase of pressure causes the rapid increase in the error between excess adsorption and absolute adsorption.

In addition, as the degree of coal deformation increases, the pore volume and specific surface area present an obviously increasing trend in the case of micropores, exhibiting an increase at first (cataclastic coal and granulitic coal) and then stabilization (crumple coal), in the case of mesopores, and showing the gradual decrease in the case of macropores. The effects of pore volume and specific surface area on the absolute adsorption capacity of tectonically deformed coals is relatively consistent at the pressure stage of 0–7 MPa. The mesopores are the key factor of CO$_2$ adsorption of tectonically deformed coals at the pressure stage of 0–7 MPa, followed by the micropores and the limited effect of macropores at the strong coal deformation stage. The volume and specific surface area of mesopores both present good linear positive correlation with the absolute adsorption capacity. Differences in
mesopore development result in the intersection of curves of excess adsorption and absolute adsorption in granulitic coal and crumple coal.

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