Abstract: As digital instrumentation in Nuclear Power Plants (NPPs) is becoming increasingly complex, both attack vectors and defensive strategies are evolving based on new technologies and vulnerabilities. Continued efforts have been made to develop a variety of measures for the cyber defense of these infrastructures, which often consist in adapting security measures previously developed for other critical infrastructure sectors according to the requirements of NPPs. That being said, due to the very recent development of these solutions, there is a lack of agreement or standardization when it comes to their adoption at an industrial level. To better understand the state of the art in NPP Cyber-Security (CS) measures, in this work, we conduct a Systematic Literature Review (SLR) to identify scientific papers discussing CS frameworks, standards, guidelines, best practices, and any additional CS protection measures for NPPs. From our literature analysis, it was evidenced that protecting the digital space in NPPs involves three main steps: (i) identification of critical digital assets; (ii) risk assessment and threat analysis; (iii) establishment of measures for NPP protection based on the defense-in-depth model. To ensure the CS protection of these infrastructures, a holistic defense-in-depth approach is suggested in order to avoid excessive granularity and lack of compatibility between different layers of protection. Additional research is needed to ensure that such a model is developed effectively and that it is based on the interdependencies of all security requirements of NPPs.

Keywords: systematic literature review; cyber-security; critical infrastructure; nuclear power plant

1. Introduction

The digitalization of many of today’s Critical Infrastructure (CI) sectors has been extended to nuclear power plants (NPPs). The main control rooms of NPPs have integrated new digitalized human–system interfaces to facilitate the previously paper-based work and analog controls used by personnel [1]. Nonetheless, the digitalization of Instrumentation and Control (I&C) systems and the adoption of open-system architectures have escalated the threat of cyber attacks into a serious CS issue [2].

One of the most well-known cyber attacks against NPPs in the last decade is the cyber warfare weapon known as Stuxnet [3]. According to reports, hundred of thousands of computers in multiple countries were affected by this worm attack, with 58% of the infected systems being located in Iran [4]. Stuxnet used intermediary devices, such as USB sticks, to gain access to the victim systems. It has been reported that almost one-fifth of Iran’s nuclear centrifuges have been damaged by the attack [5].

To tackle cyber threats affecting NPPs and to prevent attacks similar to Stuxnet from happening, safety regulations and standards have been published for digital safety system development and protection [6] in order to be used to protect NPPs’ Critical Digital Assets (CDAs), which are the assets that are fundamental to the functioning of the nuclear plant and, therefore, are most sensitive to cyber attacks [7]. An example of a CS plan and related activities for NPP protection is shown in Figure 1.
The United States Nuclear Regulatory Commission (USNRC) has published various regulatory guidelines and specific guides for the design and construction of nuclear plant facilities that are internationally referenced. CS risk assessment practices involving system, asset, threat, vulnerability risk analysis, and intrusion tests [8,9] to reduce the number of vulnerabilities and potential damage have also been developed and proposed.

The definition of standards and policies and the installation of security software alone are often not sufficient to ensure the security of nuclear facilities, or of any other critical infrastructure. In fact, many of the recent CS incidents were linked to human carelessness and unpreparedness of the personnel in detecting and preventing cyber attacks.

A great deal of research has been done to demonstrate the correlation between systems’ security and the human factor. The authors of [10] showed in their study how a number of personality traits and attitudinal predispositions, such as impulsiveness, can affect an individual’s ability in CS assurance. It was suggested by the authors that to address this issue, focused training that accounts for the human attributes should be given to personnel.

The authors of [11] highlighted the importance of effective communication among individuals in attaining safety and security in an NPP. To achieve this, they suggested using an integrated training approach based on consultation with experts in each relevant discipline on a continuous basis.

All of these procedures and others that will be discussed in this work are defined herein as CS measures for NPP safety and security, meaning any type of method or instrument that has been developed and applied for NPP CS. Specifically, these measures include all types of CS procedures, tools, or other instrumentation, such as Intrusion Detection and Protection Systems (IDPSs), CS awareness and training campaigns, and any other type of solution used for CS assurance in NPPs.

Unfortunately, the lack of a comprehensive analyses and evaluations of current measures for NPP CS presents a challenge in the development of an effective and comprehensive CS framework. Additionally, current research focused on surveying the literature on solutions for NPP CS is noted to have proved very limited information on the attributes of each proposal.

For this reason, in this work, we will be describing all of the CS measures proposed in the literature for NPP protection based on their characteristics. This will later allow for comparisons of these solutions and identification of gaps and challenges.

In more detail, we reviewed the literature to identify the state of the art in standards, guidelines, and other security approaches developed for NPP CS. Furthermore, we analyzed all of these measures to understand the interdependencies among them and the current limitations, as well as to suggest potential improvements. Aside from providing an up-to-date analysis of NPP CS measures, this work is meant to serve as a basis for the development of holistic CS frameworks for NPP protection.

The rest of this paper is organized as follows: In Section 2, we describe the research method used to conduct the literature review. Then, in Section 3, we discuss competing or related surveys and other works discussing NPP CS, noting their limitations. Next, in
Section 4, we present the results of our literature review. As will be shown, the results have been grouped into three categories: Critical Digital Asset (CDA) discovery methods, risk assessment and threat analysis methods, and, finally, additional measures for NPP protection. Next, we summarize the findings from the literature review and analyze the results in Section 5. Finally, we provide closing remarks and future directions for research in Sections 6 and 7, respectively.

2. Research Method

The research method used to conduct this SLR is based on the guidelines proposed by [12] in the PRISMA statement and by [13] for conducting structured literature reviews in computer science fields. The authors of [13] indicated three main phases that should compose a review: (i) planning, (ii) conducting, and (iii) composing.

Each phase can be divided into steps. During the planning phase, the key steps to conduct are identifying whether there is a need for a review and, in that case, commissioning the review, defining the research questions, and developing and evaluating a review protocol. During the conducting phase, the focus should be on identifying articles to be included in the review through an initial search, and later, a quality assessment and screening. Once the final list of articles is obtained, data extraction and synthesis should be conducted. Finally, in the composing phase, the review should be formatted and evaluated.

This structure was also adopted for our work, with the integration of some other items to include when reporting a systematic review, as indicated in [12].

2.1. Objectives and Scope

The objective of this work can be summarized as follows: to identify measures and solutions proposed for Nuclear Power Plant (NPP) CS and the interdependencies among them, where CS “measures” are defined as all types of CS procedures, tools, or other instrumentation used for NPP CS. To achieve this goal, we conducted a systematic review to identify articles discussing CS standards, guidelines, best practices, and any other CS measures and solutions for NPP CS. Furthermore, we tried to analyze the attributes and factors that link these solutions together. More precisely, we investigated the beneficial attributes of each of these solutions to understand how these attributes can be used in a complementary way to provide comprehensive, effective, and multi-layered CS assurance in NPPs. The various objectives of this work can also be encapsulated as providing an answer to the following research questions:

- **RQ1**: What measures and solutions have been proposed in the literature for nuclear power plant CS?
- **RQ2**: What are the interdependencies among the measures and solutions?
- **RQ3**: How can these measures be utilized and implemented in NPPs to offer comprehensive and complementary CS?

2.2. Review Protocol

In order to make this work reproducible and expandable, a review protocol was established based on the recommendations for systematic reviews suggested in [12]. The protocol defines search methods for the identification of the studies, eligibility criteria, and data extraction and data analysis methods; these are described in detail in the following section.

2.3. Literature Search

To identify and collect scientific articles, three online databases were consulted: IEEE Xplore, Scopus, and ACM Digital Library. In order to maximize the number of results that may be pertinent to the goal of this study, only one query of keywords was utilized, namely, “CS + nuclear”. Table 1 shows the number of results obtained by this search in each of the three databases.
Table 1. Results of the literature search from each online database.

|                | Scopus | IEEE Xplore | ACM | Total |
|----------------|--------|-------------|-----|-------|
| CS + Nuclear   | 207    | 45          | 281 | 533   |

2.4. Practical Screening, Quality Assessment, and Selection of Studies

A set of inclusion and exclusion rules were put in place to screen the results of the literature search:

– Only articles written in English were selected;
– Only scientific articles published in conferences, workshops, and journals were selected;
– Articles published before January 2010 were excluded;
– Duplicates found through multiple databases were excluded;
– Articles that were not accessible to the author were excluded.

Any article that did not include the keywords “CS” and “Nuclear” in its title, abstract, or introduction was also excluded.

The number of articles remaining after two rounds of screening was 59.

After the screening, one last round of quality assessment was conducted. During this quality assessment, any article that did not pertain to the initial topic of “CS measures for NPP protection” or did not provide enough detail regarding suggested measures was excluded. After the quality assessment, the number of remaining articles was 36.

2.5. Data Extraction and Monitoring

We later developed a data extraction review form, which was utilized to map the articles selected for the review and the key findings described in each of these. The following attributes were selected for the review form:

– Title and Year: title of the paper and year of publishing;
– Authors: list of contributing authors;
– Domain: area or domain of focus of the article;
– Proposed/Discussed Method: CS measures proposed or analyzed by the authors;
– Description: brief description of the content of the paper;
– Conclusions: final conclusions and outputs presented by the authors;
– Discussion and Review: Our own analysis and evaluation of the content of the individual papers. This included any criticism and suggestions for potential improvements.

2.6. Composing the Review

The final step consisted in writing the review, which was conducted by using the method described in [12]. The topics included in the report are shown and summarized in Table 2.

| Section/Topic                          | Checklist Item                                                                 |
|----------------------------------------|--------------------------------------------------------------------------------|
| – Title, abstract, and structured summary; | Provided a structured summary including background, objectives, and methods; |
| – Research method;                      | Indicated research methods, including protocols, screening and quality assessment rules, and data extraction formats; |
| – Synthesis of data items;             | Provided a summary of the data extracted from the literature, including results, discussion, and limitations; |
| – Discussion and analysis of data items;| Established attributes for comparison between the data extracted from each article and conducted a comparative analysis of the data; |
| – Synthesis of results of analysis;    | Presented a synthesis of the main findings of the analysis of the data items; |
| – Limitations and risks of bias;       | Discussed any limitations at the study and outcome level and specified any assessment of risk of bias; |
| – Conclusion and future work.          | Provided a general interpretation of the results in the context of other evidence and implications for future research. |
3. Related Work

To the best of the author’s knowledge, only one work in the literature has reviewed CS measures for NPPs. The authors of [14] discussed the history of the implementation and application of CS in nuclear power plants. A total of 51 studies on the subject were reviewed by the authors. The authors cited regulations, policies, guidelines, CS frameworks, and software security measures as some of the most adopted strategies for CS assurance in NPPs. A list of major issues to be addressed was pointed out by the authors:

- Development and testing;
- Secure design;
- Biological approaches to security;
- Usable security;
- CS metrics;
- Anomaly and misuse detection systems;
- Policy security;
- Cyber retaliation;
- CS related to legal issues;
- The economics of CS;
- In security cyber defense;
- Spam dealing.

While the authors raised relevant criticisms of software and CS hazards, their work was limited in providing an understanding of the interdependencies among preventive measures.

In addition to this work, a number of reviews were identified that focused on CS for other sectors of critical infrastructure. Many of the requirements and measures observed in these works can be applicable to the nuclear domain or could be adapted to serve as cyber defense tools for NPPs’ I&C systems.

For example, the authors of [15] conducted a review of Smart Grid CS. In their work, the authors reviewed and categorized solutions based on the five categories that make up different components of the Smart Grid: Process Control System (PCS) Security, Smart Meter Security, Power System State Estimation Security, Smart Grid Communication Protocol Security, and Smart Grid Simulation for Security Analysis.

The authors of [16] conducted a systematic review of countermeasures available to combat internal threats in healthcare critical infrastructure. According to their analysis, there was high heterogeneity across raw data, which indicated that the effectiveness of security measures varied significantly and that no single solution was able to totally mitigate an insider threat. For this reason, the authors suggested that a combination of security measures be utilized, which should grant an additional layer of protection according to the defense-in-depth model. The authors concluded by stating that significant work still needs to be undertaken to create more effective IDPS techniques. Further work also needs to be undertaken to create a model of threat mitigation that takes into account an unknown malicious insider, as well as to understand the nature of insider threats so that new technologies can be developed around potential further findings.

The authors of [17] conducted a survey of the risks, types of systems involved, and additional information used to develop and maintain a robust process control system for SCADA systems in critical infrastructure. The authors stated that an essential element and key factor of developing and implementing an SCADA CS program is the selection and implementation of a risk-based assessment method.

In Table 3, a summary of the recommendations from the authors of the above works is given, together with the domains of application and challenges/shortcomings noted in their works.
Table 3. Recommendations, challenges, and shortcomings of related survey works.

| Work                         | Domain        | Recommendations                                                                 | Challenges                                                                 | Shortcomings                                                                 |
|------------------------------|---------------|-------------------------------------------------------------------------------|----------------------------------------------------------------------------|------------------------------------------------------------------------------|
| Khattak et al. [14]          | NPP CS        | Establish SC framework composed of policies, CS team, security instrumentation, and a CS plan. | Lack of research and experience in NPP digital security and process control frameworks. | Work heavily relies on the outdated and regional RG 1.152 US regulation. The proposed NPP security framework is not very cohesive and is described at a high level of abstraction for various components. |
| Baumeister [15]              | Smart Grid security | Used IDS in smart meters and other Smart Grid components; secure communication challenges; used a simulation to evaluate Smart Grid security. | Challenges due to the physical nature of Smart Grids, which causes them to be spread over large areas and be composed of many pieces. There is a need for advancements in current Smart Grid simulators. | The work describes various CS solutions for Smart Grids in a granular fashion instead of proposing a holistic model. |
| Walker-Roberts et al. [16]   | Healthcare CI security | Use of multiple security measures at once. Ensured that confidential information is accessible only to authorized personnel. Improved the accuracy of current instrumentation. | Current machine learning techniques used to predict and prevent attacks and incidents are not accurate enough. Algorithms need optimization. | The work only considered certain aspects of healthcare CI CS, excluding others, such as personnel unawareness and lack of sophisticated policies. |
| Henrie [17]                  | SCADA CI security | Mitigation approach based on policies, procedures, technological solutions, standards, and best practices. | It is hard to prevent unintentional internal incidents. Risk analysis techniques sometimes do not consider the ratio of incident likelihood to possible damages. | While the work does suggest a well-structured and multi-layered mitigation approach, it does not describe the layers with enough detail to aid in developing an appropriate framework. |

As can be noted from Table 3, many of the works described above provided limited descriptions of the analyzed solutions; this makes it challenging to compare them to each other, but also allows the development of a well-structured framework. For this reason, in the following sections, we will be describing all of the CS measures proposed in the literature for NPP protection based on their characteristics. This will later allow for comparisons of these solutions and identification of gaps and challenges.

4. Literature Review

The results of our literature review and the final selection of articles are depicted in Table 4.

After analyzing and extracting data from the articles, it was evidenced that these were distinguishable into three different categories of CS measures based on the focus of their findings: (i) Critical Digital Asset (CDA) discovery methods, (ii) risk assessment and cyber attack taxonomies, (iii) protection measures for NPPs’ I&C systems against vulnerabilities and attacks. Based on this categorization, the selected works are described in further detail in the upcoming sections to better understand and compare the solutions proposed for each category.
| Work                        | Domain                                                                 | Proposed Measure                                                                 |
|-----------------------------|------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| Kim et al. [18]             | Digital plant protection system; plant monitoring annunciator system    | CS testbeds.                                                                     |
| Symonov and Klevtsov [19]   | Cyber threats in an NPP regulatory framework in the area of computer security of NPPs | Protection plans and attack mitigation; normative document.                        |
| Wang et al. [20]            | NPPs' vulnerable components and failure points                          | Monte-Carlo-based exploration framework for identifying components vulnerable to cyber threats in NPPs. |
| Song et al. [21]            | Technical definition control                                           | Analysis of attack vectors and penetration tests.                                 |
| Chung et al. [22]           | Digital Instrumentation and Control (I&C) Systems                      | Implementable instrumentation and control system analysis model.                  |
| Peterson et al. [23]        | Digital I&C systems                                                   | Review of past cyber-vulnerability incidents.                                    |
| Park and Lee [24]           | Digital I&C Systems                                                   | Quantitative assessment framework for evaluating NPP risk due to cyber attack scenarios. |
| Ibrahim and Al- Hindawi [25]| NPP modeling and verification                                          | Simulated the power grid network (including nuclear plant), but emulated the Information and Communications Technology (ICT). |
| Soupinios et al. [26]       | Distributed Control Systems (DCSs)                                    | Defense-in-depth concept.                                                         |
| Shin et al. [28]            | Digital equipment and digital systems                                  | CS risk evaluation model.                                                         |
| Kim et al. [29]             | Supervisory Control and Data Acquisition (SCADA)                      | Template for cyber attack taxonomy.                                              |
| Cho et al. [30]             | Digital and cyber-based systems                                       | Levels/layers of protection to manage cyber/physical security.                   |
| Kim et al. [31]             | Digital assets                                                         | Criteria for identifying digital assets.                                          |
| Cho and Woo [27]            | CS incident affecting the NPP I&C                                      | CS vulnerability checking system.                                                 |
| Kim [2]                     | Nuclear terror                                                        | Study of twelve nuclear terror cases.                                            |
| Gupta et al. [32]           | Electrical Power System (EPS) design and implementation               | Countermeasures for protecting nuclear power plants against cyber attacks.       |
| Lee et al. [33]             | Digital I&C systems’ regulatory documents                             | Cyber threat scenarios for the EPSs and EPS interfaces.                          |
| Vaddi et al. [34]           | Digital I&C Systems                                                   | Quantitative method for evaluating the efficacy of security controls for DI&C systems in NPPs based on the intrusion-tolerant concept. |
| Jharko et al. [35]          | Digital I&C Systems                                                   | Event classifier for classifying abnormal events.                                |
| Zhao et al. [36]            | Risk assessment in NPPs                                                 | Early fault diagnostic system (EDS).                                             |
| “IEEE Standard Criteria for Security Systems for Nuclear Power Generating Stations” [37] | NPP design requirements |Finite-horizon semi-Markov general-sum game.                                      |
| Adams et al. [38]           | CS attack prevention in NPPs                                           | Criteria for the design of an integrated security system for nuclear-power-generating stations. |
| Son et al. [39]             | Digital assets                                                         | Cyber emulation of a digital control system.                                     |
| Boring et al. [40]          | Role of reactor operators in detecting and mitigating cyber attacks in NPPs | Approach to comparing and analyzing various methods used in the CS field to discover complementary points for the application of CS to critical systems in NPPs. |
| Park and Lee [41]           | Digital assets                                                         | Cyber concept of operations.                                                     |
| Khatkak et al. [14]         | NPPs CS                                                                | Importance analysis method for cyber attacks on an NPP.                          |
| Zou [42]                    | NPPs CS                                                                | Review of CS applications in nuclear power plants. Security risk analysis of NPPs. |
| Zhang and Coble [43]        | Digital I&C Systems                                                   | Localized kit for key equipment in a process as a complementary detection method to improve the robustness of key equipment under cyber attacks. Approach based on the “safety functions” for software verification of upper-level systems of automated process control systems. |
| Jharko [44]                 | Faults of safety-critical software                                     | General configuration and functions of a digital I&C system of an NPP.           |
| Liu et al. [45]             | Digital I&C Systems                                                   | Analysis of the effects of safety system unavailability on plant safety and human actions based on emergency operating procedures. Systems-engineering-focused approach for addressing NPP cyber threats. Diode technology for providing corporate users with real-time plant data. Specific approaches to implementing a framework for I&C systems for prevention, detection, and response. |
| Kim et al. [46]             | Digital I&C Systems                                                   | Systems-engineering-focused approach for addressing NPP cyber threats. Diode technology for providing corporate users with real-time plant data. Specific approaches to implementing a framework for I&C systems for prevention, detection, and response. |
| Jones et al. [47]           | NPPs CS                                                                | Systems-engineering-focused approach for addressing NPP cyber threats. Diode technology for providing corporate users with real-time plant data. Specific approaches to implementing a framework for I&C systems for prevention, detection, and response. |
| Barker and Cheese [48]      | NPP CS                                                                | Systems-engineering-focused approach for addressing NPP cyber threats. Diode technology for providing corporate users with real-time plant data. Specific approaches to implementing a framework for I&C systems for prevention, detection, and response. |
| Li et al. [49]              | Digital I&C Systems                                                   | Systems-engineering-focused approach for addressing NPP cyber threats. Diode technology for providing corporate users with real-time plant data. Specific approaches to implementing a framework for I&C systems for prevention, detection, and response. |
4.1. Critical Digital Assets in Nuclear Power Plants

Prior to developing a risk-informed CS strategy, an analysis of the system should be conducted to identify significant CDAs. Digital assets are classified and managed as CDAs that have safety, security, and emergency preparedness functions if they are the most sensitive to cyber attacks in terms of the functioning of the plant. On average, CDAs represent 70–80% of all digital assets, and applying and managing the same security control for all assets is inefficient [7]. The identification of these assets is necessary for the development of CS systems, which will be dependent on numerous factors, such as attack paths, methods, and potential target systems [41].

In the US, RG 5.71 is the regulatory guide that has been put forth to provide a framework to aid in the identification of these CDAs. The goal of this regulatory guide is to harmonize the set of security controls (based on NIST CS standards) that address potential cyber risks to CDAs.

RG 5.71 defines a level-based defensive architecture and a set of security controls addressing the potential cyber risks of CDAs. More specifically, RG 5.71 defines different levels of protection and divides the security controls into three categories: (1) technology, (2) operation, and (3) management.

That said, RG 5.71 only offers a general overview of tools and criteria for the identification of these CDAs. For this reason, much research has been conducted to develop and discuss methods in order to aid in the identification of assets that should be considered critical. The authors of [7] presented criteria for identifying digital assets, which were classified as Vital Digital Assets (VDAs) by the authors. Their proposed criteria for selecting VDAs followed a step-based procedure. The procedure consisted of the following steps: first, gathering information for selecting VDAs; then, selecting initial events that could be caused by cyber attacks, and finally, selecting and analyzing accident mitigation facilities and selecting VDAs from target sets. The authors found that it is more economically and operationally efficient to manage the application of graded security controls to VDAs than to apply equivalent security controls to a number of CDAs. The authors concluded by indicating that further research should be conducted to understand how to apply and regulate the VDA approach in actual nuclear power plants.

The authors of [39] suggested a selection of complementary points of CS to be used to understand the requirements of nuclear regulations and to find complementary considerations in nuclear CS. The authors believe that further work in this direction could aid in resolving the nuclear CS issues and could help discover the deficiencies in nuclear CS schemes.

4.2. Risk Assessment and Threat Analysis for NPPs

The CS guides and regulations formulated by international organizations and countries, such as RG 5.71, mostly provide general guidance for CS risk assessment. According to [19], international regulatory guides present a series of shortcomings:

- Lack of assessment methods for computer security conditions and identification of security vulnerabilities;
- Lack of assessment methods for computer risks and threats;
- The development stage does not consider computer security issues;
- Lack of consideration for aspects of training and attestation of personnel concerning computer security.

The authors of [50] suggested classifying attacks by their format/character:

- Information-gathering attacks;
- Active attacks to disable or compromise the proper functioning of one or several computers or other devices critical to a facility’s safety or security;
- Concurrent modes of attack.

The authors of [23] argued that the vulnerability assessment methodologies proposed by the US Nuclear Regulatory Commission (NRC) require several key additions and
changes to increase their efficacy. Some of the changes suggested by the authors include conducting and storing a comprehensive inventory of digital systems and components, conducting more penetration testing, using vulnerability databases and analysis software, and improved use of vulnerability assessment methods.

The authors of [19] suggested categorizing threats to NPPs into cyber threats at the stage of development of I&C systems and cyber threats at the stage of operation of I&C systems at NPPs. Additionally, these threats could also be sub-divided based on whether they are internal or external.

To identify possible risks and overcome the gaps found in the current regulatory frameworks, many vulnerability assessment methodologies have been proposed in the literature. A potential security risk analysis of NPPs should include probability of attack by the adversary, attack purpose, and attack ability [42].

To evaluate CS risk in accordance with regulatory guides such as RG 5.71, the authors of [28] proposed a CS risk model using a Bayesian Network (BN) for a Reactor Protection System (RPS) of a nuclear reactor, as well as a methodology for applying analytical results from a BN model to an event tree model. The model was developed to overcome the limitations of previously used fault trees as a Probabilistic Safety Assessment (PSA) method.

Another risk assessment framework was proposed by [24]. The framework proposed by these authors evaluates risk by defining the difficulty and consequences of a cyber attack, basing assessment methods on Bayesian belief networks and probabilistic safety assessment methods. The authors demonstrated the feasibility of the proposed framework by quantitatively evaluating several cyber attack scenarios based on the developed models for difficulty and consequences as a case study. Finally, the authors suggested that the framework may be used for risk-informed regulation of cyber attack scenarios and CDAs with quantitative goals, as well as risk-informed CS strategies and related evaluation efficiencies.

According to RG 5.71, periodic checking of the I&C systems should be conducted to identify any possible CS vulnerabilities. For this reason, CS vulnerability checking systems, such as the one proposed by [31], should be used to reduce the impact of vulnerabilities, as well as to ensure compliance with the automatic check regulatory guidelines. A fundamental requirement of these scanning tools is that they should not generate excessively high network traffic or overhead on the objects to be scanned.

The work by [45] determined the levels of CS protection for the subsystems and equipment of a digital I&C system of an NPP. These levels were determined using the CS defense-in-depth model, an example of which is shown in Figure 2. The authors tried to identify the potential CS risk factors, namely, assets, threats, and vulnerabilities. The proposed risk analysis was then carried out each of the identified levels.

The authors of [41] proposed an importance analysis method for cyber attacks against an NPP using the Probabilistic Safety Assessment (PSA) method. The authors started by identifying possible cyber attacks with failure modes. The authors demonstrated the proposed PSA method with two case studies. In the case studies, the risks of two cyber attack scenarios were quantitatively evaluated with two risk metrics: Core Damage Frequency (CDF) and Conditional Core Damage Probability (CCDP). The authors concluded that by identifying significant CDAs and classifying cyber attacks using quantifiable measures, it should be possible to develop a defense strategy against cyber attacks on NPPs that is both reliable and efficient.

The authors of [51] presented a qualitative methodology for CS assessment that is appropriate for nuclear I&C systems. The authors conducted an assessment based on a questionnaire comprising 162 questions divided into five categories. An evaluation of the questionnaires was then conducted by weighting each response depending on whether the results showed the overall CS status for each category, and they conducted an evaluation of the system as a whole. The authors suggested that this methodology could serve as a CS index at an initial phase of the system development for the CS assessment of nuclear
I&C systems. Nonetheless, further research needs to be conducted to assign detailed CS countermeasures in each category.

![Layered security architecture](image)

**Figure 2.** Example of the layered security architecture of the defense-in-depth model.

Possible attacks may also be categorized into taxonomies to facilitate both their identification and preventive action planning. The authors of [7] highlighted that it is difficult to study cyber attack taxonomies for NPPs considering the characteristics of ICSs and the inadequacy of research compared to such issues in information technology. The authors suggested a template for a cyber attack taxonomy based on the characteristics of NPPs, exemplified a specific cyber attack case in the template, and proposed a systematic countermeasure selection strategy by matching the countermeasures with CDAs and security control in RG 5.71. The taxonomy included the attack procedure, attack vector, attack consequence, vulnerability, and countermeasure selection.

The authors of [34] noted the importance of correctly classifying cyber attacks and distinguishing them from fault-induced safety events. For this purpose, the authors developed an event classifier to classify abnormal events in NPPs as either fault-induced safety events or cyber attacks. While the classifier was proven to be successful in distinguishing different types of abnormal events, more work is needed to enable the classification of combinations of safety events and cyber attacks.

The authors of [20] proposed a Monte-Carlo-based exploration framework for generating cyber attack scenarios in Cyber–Physical Systems (CPSs). The method takes into account various failure modes of attacked components of the CPSs and outputs the possible effects of the cyber threats on the system. According to their analysis, actuators are the most vulnerable CPS components, as their failures may lead to the loss of system functionality and integrity.

The authors of [22] proposed a method for calculating the degree of risk to a nuclear reactor’s systems based on multiple factors for the purpose of safety. The authors presented a security threat mapping table, which was used to define and specify security problems. An important observation noted by the authors is that to create security profiles, environmental elements, security assumptions, and the organization’s security policy must be analyzed. The model developed by the authors has already been implemented in reactor protection systems that are operating in the Republic of Korea. Nonetheless, additional research on I&C protection profiles and security functions is suggested.

A possible way to study attack vectors is by simulating threat scenarios both theoretically and with the aid of simulation platforms. The authors of [32] presented three threat scenarios related to the Electric Power Systems (EPSs) of NPPs. This type of modeling is believed by the authors to be a useful input for security analysis and closed-loop virtual validation via simulation and Fault Tree Analysis (FTA).
Another effective way of understanding threats to NPPs is by modeling attack scenarios or attack graphs; this can be done by either taking the security-related details of the NPP system into consideration or not [25].

The authors of [21] described methods of defining attack vectors in NPP systems. Additionally, techniques for reviewing and selecting requirements in RG 5.71 were also described. Finally, methods of integrating the results of the previous techniques to identify possible technical security controls to counter respective attack vectors were also described. To conduct the attack vector analysis process, analysis of the system architecture and of attack vectors, modeling of the target system, assignment of the security level of its CDAs, and investigation of the known vulnerabilities of these CDAs are all suggested.

The authors acknowledged that further studies are needed to research the details of the practices of those control requirements and to develop security devices and technologies best fitted to NPP I&C systems.

Study of attack procedures, vectors, and consequences should not be conducted only on a theoretical basis, but should be supported by real-life occurrences. An example of such a study is the analysis of the cyber terror attacks against NPPs that occurred in South Korea conducted by [27]. This type of analysis aids in understanding the factors motivating the attackers, and also gives a concrete outlook of the consequences of successful attacks on these critical systems.

Another study that used historical incident analysis as a basis for developing a quantitative CS assessment method was discussed in [52]. The authors proposed organizing initiating threats and their bounding groups for NPPs to determine threats based on actual industrial incidents. It was also suggested to apply the same criteria to Probabilistic Safety Assessments (PSAs) in order to describe scenarios and models of NPP cyber risk. Nonetheless, the authors argued that the quantification of the probability of each scenario should also be conducted in order to understand the likelihood of each attack.

4.3. Measures for NPP Protection

After obtaining an understanding of the threats and vulnerabilities that afflict the digital systems of NPPs, it is necessary to establish measures to protect them from computer threats and techniques for the mitigation of cyber attacks. As indicated by [30], the cyber/physical security of NPPs may require the management of different levels/layers of protection in accordance with the standard set by RG 5.71. According to [19], standards of minimum acceptable risks are challenging to develop due to the constant progress and modernization of information technology and digital systems, in addition to the new threats and tools that are constantly being developed. For the same reason, standardized measures for protection from or mitigation of cyber attacks are just as arduous to define.

In the series of documents published by the International Atomic Energy Agency (IAEA) [50], it was suggested that the basic principle to follow to protect against computer threats is the use of the defense-in-depth model. This model is based on the idea of using multiple layers of often independent protection measures to guarantee multi-level protection without single points of failure.

The authors of [19] described an action list of activities to conduct during the development, implementation, maintenance, and improvement of computer security in NPPs in accordance with the procedures defined in the international standards and regulatory guides.

Approaches to CS threat prevention, detection, and response of (IT) systems that have proven to be successful have also been suggested to be used for I&C systems of NPPs. Naturally, differences in real-time operational requirements, distinct communication protocols, and requirements for continuous availability of the systems need to be considered when adapting these approaches for I&C systems in NPPs.

The authors of [49] proposed specific approaches to implementing a framework for prevention, detection, and response for I&C systems. For prevention, the authors suggested monitoring and auditing I&C systems to meet the real-time requirements. For detection,
an intrusion detection approach based on physical data was proposed in order to deal with
the distinct communication protocols. Finally, for response, the intrusion-tolerant control
was proposed to maintain continuous availability. According to the authors, this overall
solution, when combined with a safety design principle, should provide an overall solution
for CS of I&C systems.

In addition to to adapted frameworks for CS, a number of approaches specifically
developed for the CS of I&C systems of NPPs have appeared in the literature.

The authors of [35] proposed a framework for CS assessment using an Early Fault
Diagnostics System (EDS) during the operational stage. The EDS aims to prevent the evo-
lution of the incident/accident by using a troubleshooting process in any plant operational
mode. This would allow plant operators to identify any significant deviation of plant
parameters from their normal value, well before reaching any undesired threshold that
would potentially lead to a prohibited plant state, together with the cause that generated
the deviation.

The authors of [47] laid out a new systems-engineering-focused approach for ad-
dressing threats to NPPs, which they named System-Aware Security (SAS) for NPPs. The
authors theoretically demonstrated a possible application of the methodology in order
to address cyber attacks employed via embedded infections in NP systems. The authors
highlighted that the approach still has several limitations, and further work in component
integration and security analysis may be necessary to improve the model.

To improve the robustness of key equipment under cyber attacks, the authors of [43]
proposed a localized kit for key equipment in a process as a complementary detection
method. The authors highlighted that the proposed model reduced the total number of
variables used and improved the computational speed when compared to other models.

The authors of [33] proposed a quantitative method for evaluating changes in CS
when specific CS controls are applied in NPPs. The amount of improvement achieved by
security controls was defined as the reduction of the probability that the system would
fail to protect essential functions from a cyber attack. Additionally, the authors applied
the concept of the intrusion-tolerant system. According to this concept, the tolerance to
intrusion of a system is defined as the extent to which the system is able to provide the
minimum level of safe operation when facing unexpected intrusions. The authors then
constructed an event tree with the investigated intrusion-tolerant strategies for the case
of protecting the availability of essential functions. The authors concluded that there still
exist some limitations in estimating the efficacy of CS controls due to the lack of detail in
the methods for obtaining the probability of the detection strategy and the GD strategy.

Many researchers have realized in recent years that the concept of having a multi-
layered CS defense system should not be exclusive to the implementation of safety and
security measures, such as firewalls, intrusion detection systems, and fail-safe safety
systems. It is not wise to expect that these measures will be able to anticipate all attack
vectors and, as such, it is highly recommended that operators are readily responsive when
it comes to detecting and preventing these types of incidents.

The authors of [40] reviewed the role of reactor operators in detecting and mitigating
cyber attacks in nuclear power plants. The authors introduced the idea of a cyber concept of
operations, in which operators treat cyber intrusions in the same way that they would other
hardware faults at the plant. A pilot study was conducted, in which reactor operators were
asked to and succeeded in navigating the plant to a safe state despite cyber spoofing across
multiple scenarios. The findings from the experiments confirmed that having dedicated
operators can help ensure plant resilience to cyber attacks.

By using n-conventional Fault Tree (FT) analysis, the author of kim2017systematic
conducted a study on the effects of safety system unavailability on plant safety and ana-
lyzed human actions based on emergency operating procedures. Based on this combined
analysis, the authors suggested a novel method of systematically developing cyber attack
propagation scenarios, where a cyber attack is linked to its consequences. The analysis
was focused on the operator’s actions and the effects on the system in case of the failure of
action. Future research should focus on the study of the generation of the initiating event of a cyber attack, which was not discussed in this author’s work. In addition, operator behavior should also be analyzed in future studies in order to understand the effects of different types of training and any other factors that may influence their behavior.

When it comes to evaluating the operator’s ability to successfully respond to malicious attacks or undesired events, the authors of [38] suggested using a cyber emulation of a digital control system coupled with a training simulator of a Generic Pressurized Water Reactor (GPWR). In an experiment set up by the authors, licensed operators were asked to complete a series of scenarios on the simulator, some of which were purposefully obfuscated. The results from the experiments showed that even after obfuscating certain indicators, the combination of security systems and operator actions was sufficient to detect the attack and protect the system. Limitations in the number of participants and indicator values should be overcome in later iterations of such experiments to allow for more realistic evaluations.

To support cyber attack response and effective risk assessment, reduce the risk of cyber attacks, and improve the resilience of NPPs, the authors of [36] proposed a finite-horizon semi-Markov general-sum game between a defender and an attacker to obtain the time-sensitive attack response strategy and the real-time risk assessment in NPPs. By applying the model and the method to a simplified digital feedwater control system for a generic pressurized water reactor, the authors showed that the defender’s optimal strategy varies with different system states and different amounts of time remaining in the game. The authors concluded that more research must be conducted in order to collect datasets, understand real-world defender—attacker interactions, and integrate changes in operation due to malfunctioning or other unexpected occurrences.

Unfortunately, it is not possible to conduct vulnerability tests directly on NPPs; this is because of the risks of adverse effects, which could provoke serious damages to the systems and interrupt their functioning. To circumvent this issue, testbeds are often used to test technical solutions.

The authors of [18] suggested the design of a CS testbed for a Digital Plant Protection System (DPPS) and Plant Monitoring and Annunciator System (PMAS). Network connectivity was considered an important element for the analysis and design of the cyber security testbed. Unfortunately, the testbed has yet to be completed. Once completed, the authors have planned the development of a test to detect malware, such as APT for control systems, as well as a vulnerability test.

The authors of [26] also presented the implementation of a cyber–physical testbed. Their testbed included the implementation of two simulated and interconnected Critical Infrastructures (CIs), namely, a power grid and a nuclear plant. Additionally, the following components were included in the testbed:

- A simulated power market for providing the cost of the provided energy;
- An actual Programmable Logic Controller (PLC), which is interconnected with a specific bus of the power network;
- An emulated cyber network that interconnects and controls all of the aforementioned elements.

The novelty of this system comes from interconnecting this diverse range of elements and, by doing so, aiding the understanding of the consequences of the interdependencies between the different systems. The authors showed that the effects of network parameters on a coordinated attack could be significant. The authors are planning to make use of the implementation to run more advanced experiments, which will include the actions of real operators in the cyber–physical testing/simulation process. Additionally, they plan to implement a set of countermeasures to tackle and mitigate the attacks based on the exchanged signals and their statistical analysis to detect anomalies.

5. Discussion

According to our analysis and the data extraction from the articles selected for this review, CS of NPPs requires three sequential phases: (i) identifying critical digital assets
using discovery methods; (ii) establishing and conducting a risk assessment and threat analysis; (iii) installing a layer of protective measures for NPPs’ I&C systems against vulnerabilities and attacks.

An equivalent procedure is described in the current standards and guidelines that define the CS risks, as well as the defensive architectures and security controls necessary to address these risks, as is the case for the RG 5.71 regulatory guide [19].

The articles discussed in Section 4.1 offered more detailed instruments and methods for identifying CDAs of NPPs, while in Section 4.2, we analyzed the various methods and procedures suggested in the literature for risk assessment and threat analysis for NPPs. Finally, defensive measures for detection and prevention of threats were discussed in Section 4.3.

One of the main limitations noted during this analysis is that the majority of measures proposed for NPP CS were not developed using this sequential approach. The lack of holistic CS cyber defense based on the interdependences of critical assets, risks, and threats, as well as different layers of protection requirements and results in accordance with the defence-in-depth model, has been established.

Supplementing software-based security solutions with human competence development and readiness has also been found to be lackluster. These two security components are often developed separately; this limits the complementary aid that each can provide to both the other component and to the security of the system as a whole.

Limitations to holistic approaches for cyber defense strategies for NPPs were often motivated by the novelty of research specific to the nuclear domain and its intrinsic requirements. Many of the models discussed were, in fact, adapted from the IT CS domain and require further improvement in order to become fully applicable to NPP cyber defense.

6. Conclusions

The CS of NPPs is a growing concern. The digitalization of I&C systems has caused cyber threats to be as dangerous as physical threats to the functioning and damages that could be caused to nuclear facilities. In this work, we reviewed the literature to establish the state of the art in CS measures for NPP protection. More specifically, we highlighted both standards and regulations, as well as proposals for measures to identify CDAs, analyze risks and threats, and establish cyber defense mechanisms and measures against these threats.

It has been noted that the development of solutions specific to the nuclear domain has been mostly a recent focus of researchers, and as such, many of the proposed solutions are often limited in their functionality or applicability in real-life NPP I&C systems.

Based on the findings of this work, the main challenge in current NPP CS is providing a holistic security approach based on a layered Defense-in-Depth (DiD) model. While such an approach is not novel and has, in fact, been adopted in many other industries and CI sectors, both adoption and research specific to its development in NPPs were found to be lacking.

Limitations in resources and the novelty of the research area have been identified as the two main reasons for the current shortcomings.

Nonetheless, researchers are showing continuous efforts to adapt DiD models developed for different CI sectors to NPP protection, with additional promising software solutions currently in progress.

7. Future Research

This work presents a theoretical study on current CS measures for NPP protection. Many of the solutions described in this work have not been validated through experimentation. For this reason, future research should concentrate on both expanding the capabilities of current proposals and conducting tests to assess both the effectiveness and applicability of these in the nuclear domain. Additionally, further work should be conducted to harmonize the proposals to be in accordance with a holistic defense-in-depth model, where requirements are built based on the interdependent security needs and
objectives of each layer of protection. Finally, it is recommended to continue research that is focused on improving the performance and reliability of IDPSs, the algorithms used in risk assessment and communication channel security, and the capabilities and performance of NPP simulators.

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