Designing and analysis of lifting eye bolt for various geometry

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Abstract—This paper aims to designing and analysis of various geometry eye bolt hooks used in the industries. Aim of this work is to study stress and deformation induced in a eye bolt hook having various cross section. Various cross sections selected are circular, rectangular and Trapezoidal modeling of software is done by AUTOCAD Software. Theoretical analysis and FEA analysis carried out to compare the result, and also, the eye bolt with minimum stress is analyzed.

Keywords: FEA, AUTOCAD, EYE BOLT.

I. INTRODUCTION

The eye bolt hook is a very critical feature used to lift the load using a chain or seam. The eyebolt hook is a highly responsible component, which is normally used for industrial purposes. The protection of the loaded crane has a great role to play in these hooks. The pace at which these hooks are forged is growing with more and more industrialization. This study involves stress and deformation caused by various cross-sectors in the eyebolt hook for a specific loaded state. The eyebolts of the machinery are completely fastened with a collar that can be used with angular loads up to 45 degrees. For angular loads, no shoulder bolts should be used. Heavy forged eyebolts can be designed with the integral shoulder with a continuous eye, enabling their use in heavy off axis loads. Sometimes eyebolts are placed in masonry so that they usually provide variations of their very own anchor bolt. Most of these screw into a shield anchor. Certain lightweight shapes are not screwed, but only rely on the pull on the anchor itself.

II. LITERATURE REVIEW

Present competitive market demands defect free product with lowest possible prize and prompt delivery. The stress that is caused must be investigated in order to mitigate the failure of Crane. There are two main methods to classify an eyebolt.

III. METHODOLOGY

To ensure that the project is fluent and that the outcome is anticipated, methods are the most important element to consider. This can also be described as a frameworks methodology where it involves job elements focused on the project goals and scope. A successful system work can easily obtain an overview of the project. This includes 3D modeling and use of the flow process map in a literature review.

IV. IMPLEMENTATION WORK

A. Eye bolt section of circular cross section

Circular rectangle and trapezium are the chosen sections.

Fig.3. Component Drawing
Area tends to be stable as three different parts of the dimensions change.
High strength, low alloy steel is the material chosen.
The below are characteristics of high strength low alloy steel.

| Material Composition          |   |
|------------------------------|--|
| Density                      | 7850kg/m³ |
| Tensile yield strength       | 250Mpa    |
| Poisson ratio                | 0.3       |
| Tensile ultimate strength    | 460Mpa    |

LIFTING EYE BOLT – CIRCULAR SECTION

LIFTING EYE BOLT – RECTANGULAR SECTION

LIFTING EYE BOLT-TRAPEZIODAL SECTION
When a part curves as with the eyebolt for various cross sections, the mathematical stress analysis is pronounced, the beam flexure formula is used. The eyebolt is subject to the following curved bar:

**Towards strain direct**

Towards tension bending

There is no linear stress allocation in the curved beam. The neutral axis in the curved beam is not aligned with the central or geometric axis, but moves from a distance towards the centre of the curvature. This is because the bending stress is not linearly distributed. Resultant stress in an eye bolt = Direct stress + Bending stress

$$\sigma = \frac{F}{A} + \frac{M \times y}{I}$$

Where,
- $F =$ Load acting on eye bolt
- $A =$ Area of cross section
- $M =$ maximum bending moment.
- $Y =$ Distance between centroidal axis to neutral axis.
- $I =$ Moment of inertia for different cross section

**A. STRESS CALCULATION FOR CIRCULAR CROSS SECTION**

**Length** between centroidal axis to neutral axis ($e$) centroidal and neutral axis of circular section.

Distance between centroidal axis to neutral axis ($e$) = $r_G - r_N$

$r_G =$ Radius of curvature of centroidal axis.

$r_N =$ Radius of curvature of neutral axis.

$r_G = r_i + \frac{d}{2}$

Where $r_i =$ Radius of curvature of inside fiber = 25mm.

$d =$ diameter of circular cross section.

$r_G = r_i + \frac{d}{2} = 25 + 20/2 = 35mm.$

$r_N = \left( \frac{\sqrt{r_o} + \sqrt{r_i}}{2} \right)^2$

$r_o =$ Radius of curvature of outer fiber = 45mm.
\[ r_N = \frac{\sqrt{45} + \sqrt{25}}{2} \div 34.27 \text{ mm} \]

Distance between centroidal axis to neutral axis (e)
\[ = r_G - r_N \]
\[ = 35\text{mm} - 34.27 = 0.73\text{mm} \]

Moment about centroidal axis.
\[ = FxL = 981 \times 10 = 9810 \text{Nmm} \]
\[ I = \pi D^4/64 \]
\[ I = \pi 20^4/64 = 7850 \text{mm}^4 \]

Resultant stress in an eye bolt.
\[ = \text{Direct stress} + \text{Bending stress} \]
\[ = 981/314 + ((9810 \times 0.73)/7850) = 4.036 \text{N/mm}^2 \]

**B. STRESS CALCULATION FOR RECTANGULAR CROSS SECTION**

Distance between centroidal axis to neutral axis (e) Centroidal and neutral axis of Rectangular section.

\[ r_G = r_i + h/2 \]

Where \( r_i \) = Radius of curvature of inside fiber=25mm. \( h \) =height of rectangular cross section.
\[ r_N = h/\ln(r_o/r_i) \]
\[ r_N = 21/\ln(46/25) = 34.48 \text{mm} \]

Distance between centroidal axis to neutral axis (e)\(= r_G - r_N \)
\[ = 42.58 - 34.48 = 1.114 \text{mm} \]

\[ I = bh^3/12 \]
\[ I = 15 \times 21^3/12 = 11576.25 \text{mm}^4 \]

Resultant stress in an eye bolt.
\[ = \text{Direct stress} + \text{Bending stress} \]
\[ = 981/314 + ((10300 \times 1.02)/11576.25 = 4.031 \text{N/mm}^2 \]

**C. STRESS CALCULATION FOR TRAPEZOIDAL CROSS SECTION**

Distance between centroidal axis to neutral axis (e) Centroidal and neutral axis of Rectangular section.

\[ r_G = r_i + h/3 \left[ \frac{b_i + 2b_o}{b_i + b_o} \right] \]
\[ r_N = \frac{A}{\ln \left( \frac{r_o}{r_i} \right) - (b_i - b_o)} \]

Distance between centroidal axis to neutral axis (e)\(= r_G - r_N \)
\[ r_G = \text{Radius of curvature of centroidal axis.} \]
\[ r_N = \text{Radius of curvature of neutral axis.} \]

Where \( r_i \) = Radius of curvature of inside fiber=25mm. \( h \) =height of trapezoidal cross section. \( =25.12 \text{mm} \)

Length of bases=15 and 10mm \( r_G = 42.584 \text{mm} \)

\[ r_N = \frac{A}{\ln \left( \frac{r_o}{r_i} \right) - (b_i - b_o)} \]

Where \( r_o \) = Radius of curvature of outer fiber=46mm \( r_i \) = Radius of curvature of inside fiber=50.12mm \( r_n = 41.47 \text{mm} \)

Distance between centroidal axis to neutral axis (e)\(= r_G - r_N \)
\[ = 42.58 - 41.47 = 1.114 \text{mm} \]
Moment about centroidal axis 

= Fxl = 981 x 12.56 = 12321.365 Nmm

I = h³ (3a+b)/12
I = 25.12³

(3x15+10)/12 = 72650 mm⁴

Resultant stress in a eye bolt = Direct stress+ Bending stress

\[
\sigma = \frac{F}{A} + \frac{M \times y}{I}
\]

= 981/314 +((12321.3x1.11)/72650) = 3.308 N/mm²

D. FEM-ANALYSIS FOR STRESS CALCULATION

- Software: Auto Desk Inventor FEA package
- FEA Analysis of eye bolt having Circular Cross Section

**Table 2. Induced Stress and Deformation Eye Bolt Hook Circular Cross Section**

|                          | Maximum Value | Minimum Value |
|--------------------------|---------------|---------------|
| Equivalent Stress        | 5.9255N/mm²   | 0.003206N/mm² |
| Deformation              | 0.001606 mm   |               |

**Fig.10. FEA Analysis of Eye Bolt Having Circular Cross Section**
SAFETY FACTOR

Fig. 11. Maximum Principle Stress, Minimum Principle Stress, and Safety factor of Circular cross section

E. FEM Analysis of eye bolt having Rectangular Cross Section

DEFORMATION

Fig. 12. FEA analysis of Eye Bolt Having Rectangular Cross Section

Table 3. Induced Stress and Deformation Eye Bolt Hook Rectangular Cross Section

| Equivalent Stress | Maximum Value | Minimum Value |
|-------------------|---------------|---------------|
| Max.              | 4.3981 N/mm²  | 0.0013999 N/mm² |
| Min.              | 0.0013999 N/mm² |
| Deformation       | 0.0013999 mm  |
VI. CONCLUSION

In design of crane hooks FEA tool can be effectively used. The FEM research is one of the most effective and efficient stress analysis approaches. From result it is observed that trapezoidal section have minimum stress and deformation level. Concluded that material having less deformation will have more stability and less failure. In this work optimization is carried out for geometry and concluded that trapezoid section have minimum stress and deformation. Material selected is only high strength low alloy steel. For different material also analysis can be carried and decide which material is most suitable for particular load condition.

VII. FUTURE WORK

In this work optimization is carried out for geometry and concluded that trapezoid section has minimum stress and deformation. Material selected is only high strength low alloy steel. For different material also analysis can be carried and decide which material is most suitable for particular load condition.

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