Scintillation Properties of Yttrium-stabilized Zirconia Crystals Synthesized by the Floating-zone Method

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We synthesized ZrO₂ and yittria-stabilized ZrO₂ crystals by the floating zone (FZ) method to evaluate their scintillation properties. Under excitation at around 250 nm, the photoluminescence (PL) emission peak appeared at around 450 nm. In the X-ray-induced scintillation spectra, an intense emission peak was also observed at around 450 nm in all the samples. The scintillation decay time profiles were approximated by a sum of two exponential decay functions, and the obtained value varied from 30–90 and 300–2230 ns depending on the composition.

1. Introduction

Scintillators are a kind of phosphor material, and they convert ionizing radiation (e.g., X- and β-rays) immediately to several thousands of low-energy photons such as ultraviolet and visible light.¹,² The application fields of scintillators are very wide, including medical imaging,³ security,⁴ oil logging,⁵ environmental monitoring,⁶ and high-energy physics.⁷ The basic requirements for a scintillator are a high light yield, a fast decay, a high density, a large effective atomic number, chemical stability, and radiation hardness.²,⁸ In reality, there is no perfect scintillator that fulfills all the properties required for all kinds of applications. Thus, we select suitable scintillators, such as those with the target radiation species, target energy, and target counting rate, depending on the purpose of each application.

ZrO₂ is a wide-band-gap (5.0–5.5 eV) transition metal oxide with useful mechanical, thermal, optical, and electrical properties.⁹,¹⁰ Therefore, ZrO₂ is used in various applications including semiconductor substrates,¹¹ optical barrier coatings,¹²,¹³ high temperature solid-oxide fuel cells and oxygen sensors,¹⁴–¹⁶ and the surface of nuclear fuel rods.¹⁷,¹⁸ The stable phases of ZrO₂ are different between room and high temperatures,¹⁹,²⁰ and this structural property causes a destruction of the bulk form of ZrO₂ when it is exposed to a great change in temperature. In order to resolve the problem, additives such as yttrium, magnesium, and calcium oxide are used. These additives adjust the crystallographic structure by introducing oxygen vacancies and alter the electronic structure. Generally, this modification by additives (i.e.,
the introduction of vacancies and changes in crystallographic and electronic structures) leads to some useful carrier transport, chemical, and optical properties.\textsuperscript{(16,21–23)} From the viewpoint of optical applications, up to now, photoluminescence (PL) properties of ZrO$_2$ and yttria-stabilized ZrO$_2$ (YSZ or Y$_2$O$_3$-ZrO$_2$) have been reported.\textsuperscript{(10,24,25)} Thus, YSZ is well known as one of the good phosphors.\textsuperscript{(26,27)} Furthermore, YSZ has a high density of 6 g/cm$^3$ so it has a high stopping power for radiation and absorbs radiation energy effectively. In some host materials, an inclusion of Zr enhances the detection probability of double beta decay ($0\nu\beta\beta$), which tests the validity of the grand unification theory,\textsuperscript{(28)} and ZrO$_2$ may be applicable for such basic physics as well as industrial purposes.

Up to now, there have been reports on the radiation-induced luminescence properties of commercially available YSZ.\textsuperscript{(29)} However, as far as we know, no studies have been reported on the radiation-induced luminescence properties of YSZ with respect to Y concentration. In order to reveal the performance as a radiation detector, we synthesized ZrO$_2$ and YSZ crystals by the floating zone (FZ) method and evaluated their scintillation and thermally stimulated luminescence (TSL) properties.

2. Experimental Procedure

The ZrO$_2$ and YSZ (Zr:Y = 95:5, 92.5:7.5, 90:10 mol\%) samples used in this study were synthesized by the FZ method using four Xe lamps.\textsuperscript{(30)} The material powders were ZrO$_2$ (4N) and Y$_2$O$_3$ (4N), and they were mixed to the above compositions. After mixing, the powders were formed into a cylindrical rod by applying hydrostatic pressure. Then, the cylinders of all the compositions were sintered at 1100 °C for 16 h in air to obtain ceramic rods. Finally, we conducted crystal growth by melting the ceramic rods via the FZ method in air. The FZ furnace used here was Crystal Systems FZ-T-12000-X-VPO-PC-YH, which has four xenon arc lamps (3 kW) and four ellipsoidal mirrors with a vertically positioned optical axis, enabling the axially symmetric heating of the zone. Owing to the use of such a high-power Xe lamp and isotropic irradiation, the inside temperature of the FZ furnace could rise to 3000 °C. During crystal growth and the rotation rate was about 3 rpm and the pull-down rate was about 15 mm/h.

The PL excitation and emission spectra were measured using a spectrofluorometer (FP-8600, JASCO). The PL excitation/emission contour graph (or PL map) and PL quantum yield (QY) were measured using a Quantaurus-QY spectrometer (C11347, Hamamatsu Photonics). The excitation and emission wavelength ranges for the PL map were 250–450 and 300–700 nm, respectively. PL decay time profiles were evaluated using a Quantaurus-τ spectrometer (C11367, Hamamatsu Photonics), and the excitation and monitoring wavelengths were selected on the basis of the obtained PL contour map.

The scintillation spectra were evaluated at room temperature after X-ray irradiation using our original setup.\textsuperscript{(31)} The excitation source was an X-ray generator (XRB80N100, Spellman) equipped with a conventional X-ray tube, supplied with 80 kV bias voltage and 1.2 mA tube current. The CCD (Newton 920, Andor) was cooled to 188 K by a Peltier device to reduce the thermal noise. In order to avoid the CCD being exposed to X-rays directly, the spectrometer was placed off the irradiation axis, and the scintillation light was guided into the spectrometer.
through a 2 m optical fiber. The scintillation decay time and afterglow profiles were measured using our original setup, the details of which can be found elsewhere.\(^{(32)}\) The voltage applied to the pulse X-ray source was 30 kV, and the system offers a timing resolution of ~1 ns. In order to characterize the relatively shallow trapping centers induced by X-ray irradiation, the TSL glow curves were measured using TL-2000 (Nanogray, Japan) with a heating rate of 1 °C/s over the temperature range from 50 to 490 °C.\(^{(33)}\) The typical duration between the irradiation of X-rays and TSL measurement was ~1 min.

3. Results and Discussion

As-synthesized rods were typically 4 mm in diameter and 15–20 mm in length. These rods were cut to pieces for characterization. Figure 1 shows the samples used for characterization. The ZrO\(_2\) sample appeared white, while YSZ samples were a transparent white. These colors are typical of ZrO\(_2\) and YSZ crystals. Because ZrO\(_2\) and YSZ were mechanically very hard, we could not polish the samples.

Figure 2 shows the PL (a) excitation and (b) emission spectra. The excitation spectra were different in ZrO\(_2\) and YSZ samples. The band-gap energy of YSZ is 5.0 eV (250 nm),\(^{(34)}\) and the excitation wavelength observed here was consistent. The emission spectrum of the 10%-Y-doped sample was different from those of the 5 and 7.5%-Y-doped samples. In a previous study, it was reported that YSZ had three main defect structures related to oxygen vacancies, and they affected the PL spectrum.\(^{(10)}\) On the basis of the previous results, we assign the emission at 450 nm observed in the samples except for the 10%-Y-doped sample to a defect structure where all the nearest neighbors of Zr\(^{4+}\) are in oxygen vacancies with no neighboring Y\(^{3+}\) ions, and the emissions at 550 and 600 nm observed in the 10%-Y-doped sample correspond to defect structures where a single oxygen vacancy has one and two neighboring Y\(^{3+}\) ions, respectively.\(^{(24,28)}\) Thus, we consider that the 10%-Y-doped sample had an increased number of oxygen vacancies with neighboring Y\(^{3+}\) ions since the number of Y ions is larger than those
in the other samples, and the emission peak shifted to a longer wavelength. The excitation and emission spectra of ZrO$_2$ were consistent with those in a previous study of ceramic ZrO$_2$.\textsuperscript{(35)}

The PL emission map and PL decay curve of only the ZrO$_2$ sample were able to be evaluated owing to the high emissivity, and we indicate them in Figs. 3 and 4, respectively. The PL map is consistent with the PL spectra, and the QY was 19.1% with the integration of photons from 400 to 650 nm. The PL decay time profile of ZrO$_2$ monitored at 450 nm under 280 nm excitation is represented in Fig. 4. The obtained decay time constants are 4.6 and 25.7 $\mu$s. We think that the fast component (4.6 $\mu$s) is caused by some kind of defect of ZrO$_2$ because similar results were reported previously in powder ZrO$_2$.\textsuperscript{(36)} Moreover, we consider that the slow component is also due to some kind of defect of ZrO$_2$. Because ZrO$_2$ undergoes a phase transition upon a large temperature change, ZrO$_2$ is considered to have various types of defect structures during the cooling process of crystal growth.

Figure 5 shows X-ray-induced scintillation spectra. The ZrO$_2$ and YSZ samples showed broad emission bands at around 450 and 500 nm, respectively. Only Nakauchi et al. reported the scintillation properties of YSZ\textsuperscript{(29)} and furthermore, no reports can be found about the scintillation properties of ZrO$_2$. Here, we interpret the origins of scintillation emission taking into account the PL properties. The emission features of YSZ samples were similar to those

![Fig. 3. (Color online) PL emission map of ZrO$_2$. The horizontal and vertical axes show emission and excitation wavelengths, respectively.](image1)

![Fig. 4. (Color online) PL decay curve of ZrO$_2$ sample. The monitoring wavelength was around 450 nm.](image2)

![Fig. 5. (Color online) X-ray-induced scintillation spectra of ZrO$_2$ doped with different concentrations of Y.](image3)
in the past study and can be identified as being due to the defect centers surrounded by Zr$^{4+}$ ions.\(^{(29)}\) We considered that the emission of the ZrO$_2$ sample was also due to the defect centers surrounded by Zr$^{4+}$ ions since the spectral shape was similar to that of PL. This result indicates that scintillation properties of YSZ were changed by the stabilization of the crystal structure. The broad feature of the emission spectrum may suggest that there are some other overlapping emission bands with different origins.

Figure 6 shows X-ray-induced scintillation decay time profiles of ZrO$_2$ and YSZ samples. The decay curves of all samples were approximated as a sum of two exponential functions. The fast component is ascribed to the oxygen vacancy. On the other hand, the origin of the slow component is unclear, but the values of the two components are dramatically different in YSZ and ZrO$_2$ samples, suggesting different emission origins. In the case of YSZ, in a previous study, the emission due to self-trapped excitons (STEs) was pointed out,\(^{(29)}\) and STE may be one of the possible origins of the slow component. Moreover, the scintillation decay times of ZrO$_2$ were faster than those of PL. In general, the scintillation decay time is slower than that of PL. A possible reason is some kind of quenching among secondary electrons generated by X-ray irradiation. Similar behaviors were observed in different phosphors, as reported elsewhere.\(^{(37)}\)

The X-ray-induced afterglow profiles of all samples are shown in Fig. 7. Here, the irradiation time was 2 ms assuming a scanning X-ray imaging setup, where a line detector with a width of 1 mm takes an X-ray image of an object traveling at a speed of 50 cm/s on a line belt. In this evaluation, afterglow level (A) is represented as $A(\%) = 100 \times (I_2 - I_0)/(I_1 - I_0)$, where $I_0$, $I_1$, and $I_2$ denote the averaged signal intensity before the X-ray irradiation, the averaged signal intensity during X-ray irradiation, and the signal intensity at $t = 20$ ms after terminating the X-ray irradiation, respectively. The afterglow levels of the 0-, 5.0-, 7.5-, and 10%-Y-doped samples are 0.79, 0.04, 0.06, and 0.04%, respectively. The value of the ZrO$_2$ sample is much larger than that of SrAl$_2$O$_4$, which is a famous material with a storage luminescence.\(^{(38)}\) Such a high afterglow level suggests that there are a large number of shallow traps; thus, most of the carriers generated by X-ray irradiation are temporarily captured.
Figure 8 shows TSL glow curves of ZrO$_2$ doped with different concentrations of Y. The glow curves were measured after the 1 Gy X-ray irradiation. The ZrO$_2$ sample demonstrated two strong peaks at around 150 and 260 °C. The glow peak at 150 °C was consistent with the results of other experiments conducted with ZrO$_2$ after X-ray irradiation.$^{(39)}$ However, the other glow peak at 260 °C had not been reported. The origin of this peak may be some defect generated in the high-temperature synthesis, since in most of the studies so far, synthesis used temperatures lower than those in the present work. YSZ samples showed glow peaks detected at 100 °C and over 490 °C. Moreover, only the 10%-Y-doped sample showed a glow peak at around 210 °C. A similar glow peak was reported in the previous study of YSZ.$^{(29)}$ Thus, the introduced Y may be the origin of the ~210 °C peak. In addition, all the samples had a peak at 50 °C. This finding means that all the samples have shallow trapping centers that are re-excited at room temperature; this is the root of the high afterglow level represented in Fig. 7.

4. Conclusions

We synthesized ZrO$_2$ and YSZ by the FZ method to evaluate their PL, scintillation, and TSL properties. In scintillation, all the samples demonstrated a broad peak at around 450 or 500 nm. The scintillation decay curves of YSZ could be approximated by a sum of two exponential decay functions. The decay time was in the ranges of 30–50 and 300–490 ns. These decay times were faster than those in ZrO$_2$. ZrO$_2$ showed intense TSL glow peaks at 150 and 260 °C. On the other hand, Y-stabilized ZrO$_2$ showed emission peaks at around 110 °C and over 490 °C.

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