Plant-derived silica nanoparticles and composites for biosensors, bioimaging, drug delivery and supercapacitors: a review

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Abstract
Silica nanoparticles have rapidly found applications in medicine, supercapacitors, batteries, optical fibers and concrete materials, because silica nanoparticles have tunable physical, chemical, optical and mechanical properties. In most applications, high-purity silica comes from synthetic organic precursors, yet this approach could be costly, polluting and non-biocompatible. Alternatively, natural silica sources from biomass are often cheap and abundant, yet they contain impurities. Silica can be extracted from corn cob, coffee husk, rice husk, sugarcane bagasse and wheat husk wastes, which are often disposed of in rivers, lands and ponds. These wastes can be used to prepare homogenous silica nanoparticles. Here we review properties, preparation and applications of silica nanoparticles. Preparation includes chemical and biomass methods. Applications include biosensors, bioimaging, drug delivery and supercapacitors. In particular, to fight the COVID-19 pandemic, recent research has shown that silver nanocluster/silica deposited on a mask reduces SARS-CoV-2 infectivity to zero.

Keywords Silica nanoparticles · Structure · Biomass · Rice husk · Sugarcane bagasse · Corn cob · Synthesis · Applications · Theranostic · Supercapacitor

Introduction
Silicon is a major element of earth’s crust. Silica sand, the primary ore source of silicon, is abundant and easy to process. Silica minerals are referred by quartzite, tridymite, metamorphic rock, cristobalite and minerals such as polymorphs of silica. The combination of silicon and oxygen is called silicate, and 90% of earth’s crust is made of silicate minerals. Clays and silica sand are silicate minerals that are used in applications such as making Portland cement in building mortar and modern stucco. Concrete made of silicates integrated within silica sand for making concrete is a major building material (Greenwood and Earnshaw 1997). Silicones are used for various products such as mold-release agents, molding compounds, waxes, waterproofing treatments, mechanical seals and high-temperature greases. Silica in the form of clay and sand is used in bricks and concrete. Glass silica obtained from sand is the major element in making various glass material with diverse properties. The silly putty contains also substantial amounts of silica, it is made by addition of boric acid to silicone oil. Liquid silicone is widely used as dry cleaning solvent and is an alternative for perchloro-ethylene solvents (Koch and Clément 2007).
Silica is also used in biomedical applications such as contact lenses, breast implants, explosives and pyrotechnics.

Nanotechnology involves the development of nano-sized materials and devices. Notably, silica nanoparticles have occupied the prime position due to their facile synthesis, rich surface chemistry, low toxicity and controllable properties such as optoelectronic, mechanical and chemical stability (Rossi et al. 2005; Vivero-Escoto and Huang 2011). These properties are not only extensively considered in biomedical field and but also for diverse applications such as agricultural, food industries, photovoltaic and energy storage applications (Liberman et al. 2014; Devi and Balachandran 2016). Nanotechnology enables the extension of multifunctional medicine by integrating materials that allow multimodal imaging and theranostics applications (Bharti et al. 2015). Notably, mesoporous silica nanoparticles have uniform pore size, hydrophilic surface property and high surface area. Such properties increase electrochemically active centers, thus enhancing electron transport and promoting electrolyte penetration, which meets the requirements of next-generation supercapacitors (Huang et al. 2013).

Silica nanoparticles have also been applied for fighting COVID-19. Here, a nanocomposite of silver nanocluster/silica deposited on a FFP3 mask reduces the SARS-Cov-2 to zero (Balagna et al. 2020). The nanocomposite also increases the life time of the mask and improves air filtering. Moreover, silica nanoparticles can be transformed to have a superhydrophilic surface which repels contaminated droplets (Meguid and Elzaabalawy 2020).

Natural resources-based silica has garnered considerable interest in the materials science and biomedicine fields owing to its low cost, eco-friendliness, bioactivity and availability. Biomass is an alternative source for widely used organic precursors, namely tetraethyl orthosilicate (TEOS) and tetramethylothsilicate. In biomedical applications, stability and biocompatibility are the prime issues. Therefore research if focussing on the development of biomass for preparing silica and implemented to theranostics applications.

Developed countries have followed the concept by which waste materials are not really waste but new sources for creating new materials. Developing countries have abundant agriculture-based resources and their by-products are used to produce various low-value products. In 2005, a bioenergy production project using municipal, animal, agricultural and industrial wastes was assigned by five countries: India, China, Sri Lanka, Philippines and Thailand. As a result, in 2010, bioenergy represented 45% of total energy in India, 17% in China, 33% in Sri Lanka, 34% in Philippines and 14% in Thailand. India is the major energy consumer in Asia. During 2011, biomass gasifier assignment of 0.5 MW power in Tamil Nadu and 1.20 MW in Gujarat were successfully installed (Pode and Reviews 2016).

In India, 120 million tons of paddy rice is produced per annum, giving nearly 4.4 tons of rice husks (Giddel and Jivan 2007). High silica content has been observed in biomass wastes (Oladeji 2010; Shen et al. 2014; Zemnukhova et al. 2015; Hossain et al. 2018; Dhinasekaran et al. 2020). Rice husk ash contains 83–98% of silica (Saxena et al. 2009; Babaso and Shanaragouda 2017). Corn is another major crop plant with 785 million tons produced annually in this world. India is the seventh largest producer of corn cob, with silica content as high as 60% in biomass (Kumar et al. 2010). India produces an average of 500 million tons of crop residue per year, of which 140 million tons is surplus and 92 million tons is left as burned (Bhuvaneshwari et al. 2019). Globally, uncontrolled burning of biomass wastes is causing environmental and health issues, thus calling for recycling options.

Recent research on silica has focused on nanoparticles. Silica nanoparticles can be prepared from either organic chemicals or biomass. Comparatively, the usage of biomass is less compared to synthetic organic precursors due to lack of a review and assessment on the importance of silica in biomass. Many reports have reviewed the preparation of silica nanoparticles from pure organic chemicals (Wu et al. 2013a, b; Bleta et al. 2018; Morin-Crini et al. 2019; Meena et al. 2020; Mahajan et al. 2020). Here we focus on silica nanoparticles from biomass for biosensors, bioimaging, drug delivery and supercapacitor applications.

### Structural properties of silica minerals

#### Crystalline and amorphous structure

Solid materials are generally crystalline, made of atoms, molecules and ions arranged in an orderly repeating pattern. In amorphous materials, atoms are not arranged in orderly repeating patterns. Silica has two types of structures: crystalline and amorphous. Silica occurs naturally as the solid amorphous phase of flint and opal and as the crystalline phase of cristobalite, quartz and tridymite. Amorphous phases can be transformed into crystalline phases by thermal treatments (Eq. (1)) (Waddell 2000).

\[
\begin{align*}
\text{Quartz} & \leftrightarrow \text{Tridymite} \\
& \leftrightarrow \text{Cristobalite} \\
& \leftrightarrow \text{Melting point}
\end{align*}
\]

\[1710^\circ C \quad (1)
\]

Quartz and sandstone are the impure forms of silica. The crystalline phases of silica are melanophlogopite, α-quartz, α-cristobalite, β-quartz, β-cristobalite, γ-tridymite, β-tridymite, α-tridymite, farsigies, chaledon, keatite, moganite and stishovite. Amorphous phases of silica include hyalite opal, natural silica glass, sintered pearl, lechatellerite are amorphous phases of silica (Fanderlik 2013). There are three polymorphic structures present in the silica, each structure having both low-temperature (α) and a high-temperature
Silica and silicones

In 1800, Sir Humphry Davy thought that silica has to be a compound and not a single element. To test this hypothesis, in 1808 he did experiments to decompose of silex, alumine and glucine zircone, yet he failed to isolate the Si metal. In 1811, Louis-Jacques Thenard (1777–1857) and Louis-Joseph Gay-Lussac (1778–1850) explained that heating potassium with silicon tetrafluoride results in the formation of impure amorphous silicon. Silicon was discovered by Jakob Berzelius (1779–1848); in 1824, he prepared amorphous silicon successfully using earlier methods, and then, he removed fluorosilicates by repeated washing to get the purified product. The name silica is coming from the Latin word silex. Silica is the combination of silicon (Si) with oxygen (O$_2$) and the most plentiful compound in the earth's crust (Pauling 1957; Holden 2001). The covalent network structure of SiO$_2$ is given in Fig. 2.

Among all polymers, organic groups attached to a chain of inorganic atoms is a unique properties of silicone. Silicones are used in electronics, paints, construction and beverages (Korzhinsky et al. 1995). In medicine, silicone is used in artificial joints, antacids, implants of various notoriety and pacemakers (Korzhinsky et al. 1995). Silicon dioxide (silica) occurs in the form of sand. Reduction of silica with carbon at high temperature was performed for manufacturing...
silicone (Eq. (2), Bell et al. 1968; Mozzi and Warren 1969; Gerber and Himmel 1986; Korzhinsky et al. 1995).

\[ \text{SiO}_2(s) + 2C(s) \rightarrow \text{Si}(s) + 2\text{CO(g)} \]  

(2)

The \( \text{SiO}_4 \) tetrahedron is the central functional component of both amorphous and crystalline of silica. The silicon atom is placed at the center, and the four oxygen atoms are connected at each side of a tetrahedron (Fig. 3, Henderson and Baker 2002). According to various forms of silica, the tetrahedron depends on the angle (\( \alpha \)) and bond length.

The energy of the Si–O bond is 4.5 eV (Devine et al. 2000). Figure 4 shows the 3D silica structural parameters of bond length (d), polyhedron angle (\( \varphi \)) and inter-tetrahedral bond angle (\( \alpha \)) (Lide 2004).

In Raman spectra, bands correspond to Si–O\(^-\) groups of various \( Q^n \) units (\( n < 4 \)). The band at 1050–1100 cm\(^{-1}\) is due to the symmetric stretching vibrations of the \( \text{SiO}_4 \) tetrahedra with one nonbridging oxygen (NBO) atom (\( Q^3 \) units); 920–950 cm\(^{-1}\) is due to the Si–O\(^-\) stretching with two NBO (\( Q^2 \) units); 900 cm\(^{-1}\) is attributed to the stretching vibration of \( Q^1 \) units with three nonbridging oxygens; and 850 cm\(^{-1}\) is due to the symmetric stretching mode of \( Q^0 \) anions (McMillan 1984). Figure 5a shows the infrared bands with vibrational modes. Nuclear magnetic resonance (NMR) study also predicts \( Q^0, Q^1, Q^2, Q^3, Q^4 \) notation in silica, and the numbers 0–4 denote the number of ‘Si’ units connected through the oxygen to the other single silicon atom. \( Q^0, Q^1, Q^2, Q^3 \) are referred to as a silicon atom with zero, one, two

![Fig. 4 3D schematic of the regular silica structure. Modified after Salh (2011)](image)

\[ 2Q^n \leftrightarrow Q^{n-1} + Q^{n+1} \ (n=1,2,3) \]

![Fig. 5 a Major vibrational modes for a nonlinear group. b 2D Representation of \( Q^n \) species. Modified after Salh (2011) and Osipov et al. (2015)](image)
and three attachments of another silicon atom, respectively (Lunevich et al. 2016). A schematic two-dimensional representation of the $Q^n$ species is shown in Fig. 5b.

$$2Q^{n-1} \leftrightarrow Q^{n-1} + Q^{n+1} \quad (n = 1, 2, 3)$$

### Preparation of silica nanoparticles

Various preparation methods are available to synthesize silica nanoparticles, such as microemulsion processing (Finnie et al. 2007), chemical vapor deposition (Rezaei et al. 2014), combustion synthesis (Yermekova et al. 2010), plasma synthesis (Saito et al. 2018), hydrothermal techniques (Gu et al. 2012) and sol–gel processing (Prabha et al. 2019). Major research efforts have focused on controlling the size and morphology of nanoparticles (Brinker and Scherer 2013). During chemical vapor condensation (CVC), inorganic precursors, e.g., silicon tetrachloride ($\text{SiCl}_4$), are decomposed by a high-temperature flame or react with hydrogen and oxygen to yield silica nanoparticles (Silva 2004; Vansant et al. 1995). The main drawback of flame synthesis is the difficulty in controlling the phase composition, particle size and morphology (Klabunde 2001), yet flame synthesis is the major method for producing silica nanoparticles commercially in powder form. The different methods for silica nanoparticle preparation are presented in Table 1.

### Chemical method

The sol–gel technique has advantages of yielding pure, homogeneous materials, and enabling to obtain various forms of materials such as fibers, films, submicron powders and monoliths (Fardad 2000; Brinker and Scherer 2013). The sol–gel process is defined as the chemical transformation from colloidal suspension of sol into a 3D interconnecting network of gel. In this process, a metal alkoxide undergoes hydrolysis and polymerization reactions to form the sol. Further, the sol allows to preparing the materials in various forms such as discrete particles or polymers. The reaction is controlled by the reactants such as alcohol, water and acid/base; the size of the particles is tuned by pH, precursor concentration and temperature (Burda et al. 2005; Yu et al. 2008; Singh et al. 2011a).

Silica nanoparticles are synthesized by the sol–gel-assisted, low-temperature Stöber method. In this process, the hydrolytic condensation reaction of Si–OH coupling occurs by replacement of an alkoxide group (–OR) with a hydroxyl group (–OH) (Kim et al. 2017). In the beginning, Stöber et al. prepared 1 μm of silica nanoparticles using the sol–gel method (Stöber et al. 1968). Then, a hundred nanometers to a few micrometers silica nanoparticles were obtained by controlling the concentration of the precursor during hydrolysis (Bogush et al. 1988). The Stöber method also allowed to synthesize various shapes of silica nanoparticles such as nanocubes and spheres. The cubic shape of silica nanoparticles is obtained by addition of tartaric acid during synthesis (Yu et al. 2005), whereas monodisperse nanocubes of silica nanoparticles are prepared using ammonium tartrate as a surface-specific template in the sol–gel method (Yu et al. 2005).

The influence of synthesis parameters on the size and shape of silica nanoparticles has been largely studied. The concentration of the precursor, e.g., tetraethylorthosilicate, and the alcohol, e.g., ethanol, both control the size and distribution of silica nanoparticles. Particle sizes of 1.5 nm and 20–1000 nm were obtained by tuning the concentrations of alcohol and the precursor (Shimura and Ogawa 2007; Wang et al. 2010). Reaction temperature and time, and rotation per minute are also controlling the homogeneous distribution (Dabbaghian et al. 2010). Particle sizes of 50–800 nm and 32–300 nm were obtained by varying the reaction temperature and time (Novak et al. 2010; Kim et al. 2017). Narrow particles can be obtained by controlling the reaction parameters in the Stöber method.

In the wet chemical synthesis, the surfactant allows to tune the size of the particle and prevent agglomeration. Amorphous silica nanoparticles of 300–400 nm were prepared using polyvinyl pyrrolidone, cetyltrimethylammonium bromide (CTAB) and sodium dodecyl sulfate (Stanley and Nesaraj 2014). Particle size of 9 nm was obtained using polyethylene glycol-100 as a surfactant (PEG 1000, Guo et al. 2017). The properties of silica nanoparticles can be tuned also during sol–gel-assisted sonication. Particle size decreases with increased concentration of reagents, e.g., $\text{NH}_3$, tetraethylorthosilicate, ethanol and water, by ultrasonication during the sol–gel process (Rao et al. 2005). Further functionalization of silica nanoparticles allows applications in nanomedicine and the industry (Liberman et al. 2014; Dubey et al. 2015).

The main parameters controlling the size and shape of silica nanoparticles are concentrations of tetraethylorthosilicate (TEOS), ammonia hydroxide ($\text{NH}_3\text{OH}$/ammonia ($\text{NH}_3$), water, ethanol and reaction temperature (Bogush et al. 1988; Rao et al. 2005). Table 2 presents factors controlling particle size. Overall, particle size increases with tetraethylorthosilicate concentration (Sumathi and Thennmozhi 2016), ethanol concentration (Singh et al. 2014a), pH of the reaction (Singh et al. 2011a) and reaction temperature (Zainala et al. 2013). Particle size also increases with increasing concentration of $\text{H}_2\text{O}$, yet as $\text{H}_2\text{O}$ concentration increases the size of some particles decreases. This is because $\text{H}_2\text{O}$ accelerates tetraethylorthosilicate...
hydrolysis; and H$_2$O dilute oligomers in the reaction, which helps to produce larger particles and smaller particle, respectively (Wang et al. 2010). Finally, a narrow distribution of particle size is obtained at high concentrations of ammonia (Zeng et al. 2015). While the mechanism corresponding to the nucleation and growth of silica nanoparticles still needs to be explained, a well understanding of the impact of synthesis parameters on the resultant particle size and shape is gradually developing.

Table 3 shows chemical methods of silica nanoparticle preparation. The influence of the chemical reagents on particle size, distribution and morphology is given as scanning electron microscopy and transmission electron microscopy images in Figs. 6 and 7, respectively.
Biomass

To prepare silica nanoparticles, most investigations use organic precursors of alkoxysilane such as tetraethylorthosilicate (TEOS) and tetramethylorthosilicate (Bosio et al. 2013). Nonetheless, silica from natural resources is used in biomedical and materials fields due to low cost, eco-friendliness and availability. Silica can be successfully extracted from biomass such as sugarcane bagasse, rice husk, corn cob, coffee husk and wheat husk. Rice husk is an abundant

Table 2 Parameters controlling particle size of silica nanoparticles (Rao et al. 2005)

| Parameter                        | Experimental condition | Size (nm) |
|----------------------------------|------------------------|-----------|
| 1. Effect of ethanol             | 4–8 0.045 66.7 14 – 20.5 | 20.5 < d < 224.2 |
| 2. Effect of tetraethyl orthosilicate (TEOS) | 8 0.012– 0.11 27–311 14 | 60.1 < d < 417 |
| 3. Effect of ammonia (NH₄OH)    | 8 0.045 66.7 2.8– 28 | 242.8 < d < 30.6 |
| 4. Effect of water               | 8 0.045 66.7 209 | 224.2 < d < 20.5 |
| 5. Effect of temperature        | 4–8 0.045 66.7 14 30 70 | 116.0 < d < 462.03 |

| Temp. Temperature, d diameter |

Table 3 Synthesis of silica nanoparticles by chemical methods

| Method                                           | Observation                                                                 | References          |
|--------------------------------------------------|-----------------------------------------------------------------------------|---------------------|
| Stober: fixed ammonia (NH₃)/H₂O/ ethanol mole amounts, varied mass of tetraethyl orthosilicate (TEOS) | Silica opals with diameters 480 nm and 540 nm;                                 | Razo et al. (2008)  |
| Stober: TEOS: 0.2 M, NH₃: 0.2 M, H₂O: 1 M; NH₄Cl: 0.11 M, TEOS: 0.28 M, H₂O: 1 M; NH₃: 0.3 M, TEOS: 0.28 M, H₂O: 1 M | Particle size 50 nm, 55 nm, 130 nm, respectively. The size of particles increased with increased tetraethyl orthosilicate (TEOS) and ammonia (NH₃) concentrations. | Ibrahim et al. (2010) |
| Sonochemical sol–gel process. Polyethylene glycol 1000 (PEG 1000) surfactant, tetraethyl orthosilicate (TEOS) silicon sources & ammonia (NH₃) as a catalyst | Disperse without any agglomeration. Equiaxed in shape. Dispersity, size morphology tuned by varying PEG 1000. Narrow size distribution of 4–18 nm. Average size of 9 nm | Guo et al. (2017) |
| Stober method—silica nanoparticles with a high concentration. Tetraethylorthosilicate (TEOS) as a starting material. | 10 nm of 4% of silica nanoparticle through reaction condition. By removing solvent, particle concentration increased up to 15 wt.% without aggregation | Tadanaga et al. (2013) |
| TEOS, ammonia (NH₃), H₂O controls the reaction rate and particle size. NH₃ and H₂O concentrations control the hydrolysis and the condensation processes. | Monodisperse spherical silica nanoparticles at 20 nm | Beganskiené et al. (2004) |
| Stober method                                | A series of nanoparticles with controllable size from 20 to 100 nm          | Qi et al. (2017)    |
| Silica nanoparticles influence as a function of the temperature, precursor, water and catalyst | Particle size is independent of the concentration of the precursor and depends on the concentration of the ammonia solution. But it is inversely proportional to the reaction temperature |                        |
| Sol–gel method. Varied parameters, aging time 2 to 6 h. Calcination temperature in the range of 600 °C–700 °C | Average size in the range of 79.68 nm to 87.35 nm. Optimum conditions at calcination temperature of 700 °C and 2 h aging time | Azlina et al. (2016) |
| Micelles entrapment approach. Varying synthesis parameters | The average size of silica nanoparticles depends on the reactants and reaction temperature. The particle sizes of 28.91 nm–113.22 nm through varying the temperature of the reaction. 2-butanol as a solvent | Hajarul et al. (2011) |
silicon source, and contains about 75–90% of cellulose, hemicellulose and lignin totaling and 17–20% of ash content (Azmi et al. 2016). The ash contains more than 90% of silica and few metallic impurities. Sugarcane bagasse ash, a major by-product of the sugarcane industry, contains 40–50% of silica; acid pretreatment allows to increase amount of silica up to 80% (Ganesan et al. 2007; Singh and All Jawald 2013). Corn cobs, obtained from maize corn, contain more than 60% of silica (Owoeye et al.). Wheat husk ash contains up to 90% silica (Naqvi et al. 2011), which is close to that of dry silica sand, of 99.4%. Bamboo leaf ash also has a large silica content of 75.90–82.86 wt.% (Silviana and Bayu 2018). Raw teff straw contains about 52% of silica, which can be increased to 97% after thermal treatment (Wassie and Srivastava 2017). Examples of silica-rich biomass are shown in Fig. 8. Extraction of silica from biomass, preparation and characterization of silica nanoparticles are discussed below.

### Corn cob

Corn is one of the most frequently grown food crops in the world; it is extracted from maize (corn). Corn cob ash contains more than 60% of silica and few metallic elements (Adesanya and Raheem 2009). Corn cob is grounded to a fine powder that is used to produce silica, silicates and silica nanoparticles. Corn cob is used for enzymes, absorbents (Tsai et al. 2001), proteins (Chen et al. 2007), fuel
The chemical composition of raw corn cob ash and extracted silica is shown in Table 4 (Okoronkwo et al. 2013). Nanosilica is prepared from corn cob ash by precipitation (Mohanraj et al. 2012). The 50–60% of silica in corn cob ash must be purified to remove impurities. Silica aquagel from corn cob ash is prepared by alkaline extraction and acid.
precipitation (Velminurugan et al. 2015). Silica can be isolated from corn cob by varying pH (7–10) using the sol–gel method (Shim et al. 2015). The results show a 99.50% purity, larger surface area, high reactivity and 98.50% amorphous state. Scanning electron microscopic (SEM) images of corn cob and silica nanoparticles are displayed in Fig. 9.

Silica nanoparticles from corn cob extracts are also prepared by precipitation. Here, soluble sodium silicate solution from corn cob ash is used as a source of silica, and concentrated sodium hydroxide (NaOH) is used as a source of soda. Various parameters such as specific gravity, pH value, viscosity and electrical conductivity were studied (Ajayi and Owoeye 2015). Silica nanoparticles prepared from corn cob yield amorphous silica with large surface area.

**Rice husk**

Rice husk has been studied for energy and for production of silica (Liu et al. 2016a, b). For instance, rice husk ash is a precursor for silica gel synthesis by the sol–gel method: here sodium silicate is prepared first then converted into a gel by acid treatment (Geetha et al. 2016). Acid and thermal treatments yield a white color silica with high surface area (Della et al. 2002). Rice husk has about 20% of minerals (Carmona et al. 2013). Organic compounds include cellulose, hemicel lulose and lignin. Minerals contain 94% of silica and 6% of Al₂O₃, K₂O, MgO, CaO and P₂O₅. Composition varies depending on soil type, fertilizers and weather conditions (De Souza et al. 2002). The chemical composition of rice husk is shown in Table 5.

For optimal production of nanosilica from rice husk, the effect of the acid leaching, concentration of sodium silicate solution, reaction temperature and time of aging and gelation, pH on synthesizing silica nanoparticle, were studied (Liou and Yang 2011). Research also focused on morphology of rich husk ash, which displays a porous structure after washing, acid treatment and sintering (Madrid et al. 2012). As a consequence, rich husk ash shows promising

| Constituent          | Raw corn cob ash (wt. %) | Extracted silica (wt. %) |
|----------------------|--------------------------|--------------------------|
| Silicon dioxide (SiO₂) | 47.66                    | 97.13                    |
| Aluminum oxide (Al₂O₃) | 8.50                     | 0.00                     |
| Iron oxide (Fe₂O₃)    | 7.90                     | 0.48                     |
| Calcium oxide (CaO)   | 17.70                    | 0.89                     |
| Magnesium oxide (MgO) | 7.20                     | 0.92                     |
| Sulfur trioxide (SO₃) | 0.70                     | 0.00                     |
| Manganese oxide (MnO₂)| 2.20                     | 0.00                     |
| Potassium oxide (K₂O) | 4.80                     | 0.58                     |

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Fig. 9 Scanning electron microscopy of a corn cob, reprinted with permission from Shariff et al. (2016), b calcined corn cob ash obtained at 650 °C for 2 h, c nanosilica from corn cob, reprinted with permission from Mohanraj et al. (2012), d nano-structured silica from corn cob with an average diameter of 55 nm, reprinted with permission from Okoronkwo et al. (2016)
applications for construction materials and technical ceramics due to the high reactivity of the porous structure.

Extraction and characterization of silica from different rice husks such as agulhinha and cateto were analyzed (Carmona et al. 2013). Highly pure silica nanoparticles with high specific area and an average size of 25 nm were prepared by alkali extraction, followed by acid precipitation (Yuvakkumar et al. 2014). Research has also focused on ‘waste in valuable product manufacture’ using silica, revealing good performance and simple industrial implementation as anti-sticking agents, filter in rubber products and paper (Todkar et al. 2016). Silica nanocomposite can be prepared with rice husk ash, which is used as a nanofiller in epoxy-silica nanocomposites; products display good tensile strength, uniform distribution and no agglomeration (Moosa and Saddam 2017). To synthesize high surface area silica aerogel from rice husk ash, the water extract of rice husk is used as a precursor in the sol-gel process (Feng et al. 2018). The image of rice husk, after acid leach of rice husk, and the morphology of rice husk ash and silica nanoparticles are shown in Fig. 10. Overall, rice husk silica can be used to develop valuable products, thus solving the disposal issue (Tyagi et al. 2017).

Table 5 Composition of rice husk ash (Ramadhansyah et al. 2012)

| Oxide compounds       | Chemical composition (%) |
|-----------------------|--------------------------|
| Silicon dioxide (SiO₂) | 93.0                     |
| Aluminum oxide (Al₂O₃) | 0.20                     |
| Iron oxide (Fe₂O₃)    | 0.13                     |
| Calcium oxide (CaO)   | 0.49                     |
| Magnesium oxide (MgO) | 0.73                     |
| Sodium oxide (Na₂O)   | 0.02                     |
| Potassium oxide (K₂O) | 1.30                     |
| Sulfur trioxide (SO₃) | 0.15                     |
| Loss on ignition (LOI)| 3.98                     |

Sugarcane bagasse

India has the second largest manufacture of sugarcane in the world. Bagasse is the residue of sugarcane; bagasse is obtained industrially by milling. India produces 10 million tons of sugarcane bagasse ash as a waste material (Goyal et al. 2007). Silica is abundant in sugarcane bagasse ash (Aigbodion et al. 2010; Faria et al. 2012). Mesoporous silica nanoparticles prepared from sugarcane bagasse are applied in biomedical and industrial fields (Rahman et al. 2015). Sugarcane bagasse is considered as a better option

Fig. 10 Scanning electron microscopy. a rice husk. Silica nanoparticles synthesized from rice husk under various conditions giving: b particles in heterogeneous sizes, c agglomeration, d 50 nm size (Prabha et al. 2019)
than wood fibers in producing textiles, paper, pressed wood materials and other products (Mandal and Chakrabarty 2011). Silica extracted from sugarcane is suitable as additive for membrane fabrication (Mokhtar et al. 2016). In the nineteenth century, silica was found in plants, and then, silica is generally accepted as a sustainable polymer compound (Hariharan and Sivakumar 2013). The chemical composition of sugarcane bagasse ash is shown in Table 6 (Chusilp et al. 2009).

The effect of calcination temperature and alkali concentration on silica structure have been studied (Rahmat et al. 2016; Athinarayanan et al. 2017). HCl is used for washing, and NaOH was for silica extraction. Acid pretreatment in autoclave removes metal ions and induces the hydrolysis of organic substances. Bagasse ash filler treated with HCl/NaOH gives silica of 77%–97% purity (Huabcharoen et al. 2017). SEM images of the sugarcane bagasse, bagasse ash and silica nanoparticles from sugarcane bagasse are shown in Fig. 11.

### Mesoporous silica

Porosity is classified according to pore size (Table 7, Barrabino 2011). Porosity is defined as the periodic arrangements with uniform size mesopores integrated within the amorphous silica matrix.

Mesoporous silica material was discovered in 1992 by the Mobil Oil corporation and is known as the M41S phase having pore diameters from about 2 to 10 nm (Hoffmann et al. 2006). The materials are often referred to as Mobil composition of matter (MCM) (Caras 2011), and the most popular MCM materials are MCM-41 and MCM-48.

| Chemical composition (%) | Sugarcane bagasse ash |
|--------------------------|-----------------------|
| Silicon dioxide (SiO<sub>2</sub>) | 64.88 |
| Aluminum oxide (Al<sub>2</sub>O<sub>3</sub>) | 6.40 |
| Iron oxide (Fe<sub>2</sub>O<sub>3</sub>) | 2.63 |
| Calcium oxide (CaO) | 10.69 |
| Magnesium oxide (MgO) | 1.55 |
| SiO<sub>2</sub> + Al<sub>2</sub>O<sub>3</sub> + Fe<sub>2</sub>O<sub>3</sub> | 73.91 |

| Types of porous material | The diameter of pores (nm) |
|--------------------------|---------------------------|
| Microporous               | Diameter < 2              |
| Mesoporous               | 2 < diameter < 50         |
| Macroporous              | Diameter > 50             |

**Fig. 11** Scanning electron microscopy of 15% sugarcane bagasse at ages of (a) 7 days and (b) 28 days, with scale bar of 10 mm. Reprinted with permission from Joshaghani et al. (2017). (c) Silica-polyethylene glycol (PEG) hybrid. (d) Porous silica after PEG extraction. Reprinted with permission from Rahman et al. (2015).
displaying 2D hexagonal and 3D cubic arrangement of pores, respectively (Tzankov et al. 2014). Mesoporous silica got high interest due to tunable particle size (10–1000 nm) and pore diameter (2–30 nm), large surface area and pore volume, flexible morphology, surface functionalization and uniform mesoporosity, tunable and narrow pore size distribution, and excellent biocompatibility and biodegradation. Mesoporous silica nanoparticles (MSNPs) have been developed for inorganic delivery (Caras 2011). Mesoporous silica nanoparticles have sizes ranging from 50 to 500 nm in diameter with pores ranging from 2 to 20 nm; these pores are mainly cylindrical (Kresge et al. 1992). Pores act as vehicles and reservoirs in a wide range of fields such as drug delivery, adsorption and heterogeneous catalysis. Applications include drug delivery of therapeutic agents (Thomas et al. 2010; Slowing et al. 2007; Trewyn et al. 2007).

Microscopic images of mesoporous silica obtained by various methods are shown in Fig. 12. Mesoporous silica nanoparticles are prepared using amphiphilic molecules as templates for their internal structure. Two different structures can be obtained by changing the synthesis conditions, the two-dimensional hexagonal structure known as MCM-41 (Beck et al. 1992; Kresge et al. 1992) and the tridimensional cubic structure MCM-48 (Hoffmann et al. 2006). Mesoporous silica materials were first synthesized for catalytic applications (Yanagisawa et al. 1990; Kresge et al. 1992). To increase biocompatibility, smaller sizes and homogeneous morphology are required. For instance, submicrometer MCM-41 particles were prepared in 1997 by a modified Stober method (Grün et al. 1997). Later, 100 nm MCM-41 silica particles were synthesized using a dilute surfactant solution (Cai et al. 2001), and then, less than 50 nm particles were prepared by dialysis (Suzuki et al. 2004). Overall, mesoporous silica nanoparticles have large pore volume and surface area and can be functionalized with versatile functional groups for theranostic applications.

Core–shell silica

Core–shell nanoparticles refer as inner material coated with another material on the surface (Law et al. 2008). Core–shell nanoparticles have numerous advantages over conventional nanoparticles in biological applications because these particles display high dispersibility and low cytotoxicity, bio- and cytocompatibility, better conjugation with other bioactive molecules, and increased thermal and chemical stability (Sounderya and Zhang 2008). The core is coated with non-toxic material to make nanoparticles biocompatible. The shell layer reduces the toxic layer and

![Fig. 12](https://example.com/fig12.jpg)
enhances the properties of the core material (Chatterjee et al. 2014). Core–shell nanoparticles are mainly designed to increase the binding affinity with ligands, drugs and receptors in biomedical applications (Sahoo and Labhasetwar 2003; Gilmore et al. 2008; Chen et al. 2010). The thickness of the shell can be tuned to improve contrast agents, targeted drug delivery, specific binding and biosensing (Pinho et al. 2010). Microscopic images of silica nanoparticles with a core–shell structure are shown in Fig. 13. Tables 8 and 9 present core–shell silica nanoparticles for biosensor and bioimaging applications.

**Table 8** Core–shell silica nanoparticles for biosensor applications

| Core            | Shell                                      | Application                                      | References          |
|-----------------|--------------------------------------------|-------------------------------------------------|---------------------|
| Gold nanostar   | Silica nanoparticle                        | Glucose sensor                                  | Al-Ogaidi et al. (2014) |
| Teardrop-shaped | Titanium dioxide nanoparticles              | For photocatalytic activity                      | Wu et al. (2015)    |
| Silver nanoparticles | Silica nanoparticles                        | Aaptasensor                                      | Song et al. (2016)  |
| DNA-labeled silicon | Silica nanoparticles                        | Fluorescent sensor for detection of Hg²⁺ in water | Srinivasan et al. (2017) |
| Fe₃O₄ nanoparticles | Inner shell: amorphous carbon. Outer shell: metallic silver nanoparticles | Cholesterol nanobiosensors                      | Satvekar and Pawar (2018) |
| Gold nanoparticles | Silica nanoparticles and 4,4'-dipyridyl embedded into the core–shell | Detection of E. coli O157: H7                   | Zhu et al. (2018)   |
Applications of silica nanoparticles

Silica nanoparticles are used in many fields such as biomedical, electrical, textile and rubber sectors, yet nowadays research is moving toward the biomedical field. Here silica nanoparticles are used in diagnosis and to control diseases by identifying and correcting the genetic disorders, as a theranostics agent. In addition, some applications such as biosensor, bioimaging, drug delivery and supercapacitor are briefly discussed. Applications of silica nanoparticles are shown in Fig. 14 and Table 10.

Biosensors

Sensors are the analytical device that consists of an active sensing material with a signal transducer (Kuswandi 2019). In general, sensors can be categorized into two types: biosensors and chemical sensors. This classification is based on sensing aspects, where the biosensors can sense biochemical compounds such as enzymes (Verma 2017), antibodies, nucleic acids, cells and tissues (Yogeswaran and Chen 2008). Biosensors typically consist of two intimately associated elements: a bioreceptor and a transducer. Based on the transducing mechanism, biosensors are further classified as (i) optical-detection biosensors, (ii) resonant biosensors, (iii) thermal detection biosensors, (iv) ion-sensitive field-effect transistor-based biosensors and (v) electrochemical biosensors (Chaubey and Malhotra 2002). Numerous electrochemical biosensors have been developed for determining various substances such as glucose (Saei et al. 2013), cholesterol (Hui et al. 2015), dopamine (Huang et al. 2015), hydrazine (Liu et al. 2016a, b), hydrogen peroxide (Ju and Chen 2015), kanamycin (Qin et al. 2016) and cysteine (Amiri et al. 2017). Optical biosensors are applicable in environmental monitoring, biomedical research, pharmaceuticals, healthcare, homeland security and the battlefield due to powerful detection and analysis tools (Amiri et al. 2017).

For non-enzymatic detection of hydrogen peroxide (H$_2$O$_2$), graphene oxide was composited with silica nanoparticles (Huang and Li 2013). Amperometric studies show that composites of graphene oxide and silica nanoparticles enhance the electrochemical activity of hydrogen peroxide detection in alkaline medium, with a low detection limit of 2.6 μM and high reproducibility. Functionalized mesoporous silica is used for detection of H$_2$O$_2$ and controlled treatment of heart failure (Tan et al. 2017). Here, the H$_2$O$_2$-sensitive probe is attached to the surface of a mesoporous silica nanoparticles (MSNP), and captopril, a drug for heart failure, is loaded inside the pores of nanoparticles. A MSNP-based system of high loading efficiency and releasing capacity was developed and combined with detection by chemiluminescence of luminol / hydrogen peroxide (Chen et al. 2016). For dengue RNA detection, 3-aminopropyltriethoxysilane (APTES)-functionalized graphene oxide was enclosed in silica nanoparticles (Jin et al. 2017).

### Table 9: Core–shell silica nanoparticles for bioimaging application

| Core                | Shell                                      | Application                                                                 | References                      |
|---------------------|--------------------------------------------|-----------------------------------------------------------------------------|---------------------------------|
| Gadolinium          | Silica nanoparticle                        | X-ray imaging                                                              | Morimoto et al. (2011)          |
| Iron oxide          | Silica with different thicknesses          | Multimodal molecular imaging: MRI and optical imaging                      | Jang et al. (2014)              |
| Gadolinium          | Mesoporous silica                          | Drug delivery                                                               | Stefanakis and Ghanotakis (2014) |
| Quantum dot         | Silica nanoparticle                        | Contrast agent with dual functions fluorescence and X-ray absorption        | Kobayashi et al. (2016)         |
| Monodisperse        | amorphous gadolinium and europium oxides   | Drug delivery, fluorescence and magnetic resonance imaging                  | Eurov et al. (2015)             |
| silica nanoparticle | with mesoporous silica                     |                                                                             |                                 |

![Fig. 14 Applications of silica nanoparticles](image-url)
Results showed better selectivity and lower detection limit than graphene oxide without enclosed silica.

**Bioimaging**

Silica nanoparticles can be easily utilized for molecular imaging techniques, such as optical imaging, e.g., fluorescence and bioluminescence, magnetic resonance imaging (MRI), radionuclide imaging, e.g., positron emission tomography (PET) and single-photon emission computed tomography (SPECT), computed tomography (CT), ultrasound, photoacoustic imaging and Raman imaging (Tang and Cheng 2013). Silica nanoparticles are used as contrast agents in medical imaging to encapsulate contrast agent particles such as an iron oxide (Lee et al. 2009), gold (Viarbitskaya et al. 2011), silver (Gong et al. 2007), organic dyes (Yuan et al. 2005) and quantum dots (Hagura et al. 2011).

The 20–30 nm silica-coated fluorophore is photostable, and brightness is 20 times higher than composing fluorophores (Ow et al. 2005). The outer silica shell allows target specific cells and tissues by silica surface functionalization (Ow et al. 2005). Computed tomography is mostly used in diagnosis due to the limited depth of tissue penetration (Liu et al. 2012). A hybrid of silica with gold nanoparticles and fluorescein isothiocyanate dyes display a strong fluorescence signal at 520 nm under 490 nm excitation (Feng et al. 2014).

Silica-coated gold nanospheres can be coated with fluorescent quantum dots, yet further coating with silica is needed to reduce the defects of quantum dots (Song et al. 2015). This composite was used for contrast-enhanced computed tomography and fluorescence imaging. The probe of

| Material | Application | Process |
|----------|-------------|---------|
| Gold nanoparticles-mesoporous silica composite | Glucose Biosensor | Combining gold nanoparticles-mesoporous silica. Biosensor made by immobilizing IO$_4^-$-oxidized-glucose oxidase on gold nanoparticles-mesoporous silica. Modified gold electrode with 2-aminoethanethiol as a cross-linker (Bai et al. 2007) |
| Hollow silica spheres | DNA Biosensor | Depositing gold nanoparticle/hollow silica spheres on a screen-printed carbon paste electrode for the detection of E.coli DNA. Using glutaraldehyde bifunctional cross-linker, an aminated DNA probe is coupled to the aminated hollow silica spheres and deposited onto the electrode of gold nanoparticle-modified screen-printed carbon paste (Ariffin et al. 2018) |
| TAT (cell penetrating peptide) conjugated with fluorescein isothiocyanate and doped silica nanoparticles | Bioimaging | Human lung adenocarcinoma (A549) cells (in vitro) and rat brain tissue (in vivo) tagged with nanoparticles. Endovascular approach targets brain blood vessels to study blood–brain barrier (Santra et al. 2004) |
| Carbon dots inserted in a silica shell around polylactide-polyethylene-glycol conjugated silica core | Bioimaging | Fluorescence induced by incorporation of carbon dots into silica nanoparticle shell. Carbon dots with silane groups on the silica shell using a one-pot reaction. For cellular uptake, silica-loaded core are incubated with A549 cells line and studied for drug release and bioimaging Silica core–shell material proved promising materials for both bioimaging and anticancer drug delivery (Mehdi et al. 2018) |
| Mesoporous MCM-41 silica | Drug delivery | Mesoporous MCM-41 is loaded with ibuprofen. Drug release in a simulated body fluid. Drug release analyzed in amine-functionalized MCM-41 of micro-sized sphere and irregular shape. Non-functionalized mesoporous silica shows lower drug release. For amine-functionalized mesoporous silica, drug release rate is better for spherical shape compared to irregular shape (Manzano et al. 2008) |
| Mesoporous silica nanoparticles | Drug delivery | Interactions with fluorescent unilamellar vesicles and dye-loaded mesoporous silica nanoparticles. Time-resolved fluorescence and steady-state techniques to study live cells fluorescence imaging. Release of dye molecules from the pores of mesoporous silica nanoparticles is observed (Bardhan et al. 2018) |
| Hollow-core mesoporous shell carbon nanospheres | Supercapacitor | Uniform hollow-core mesoporous shell carbon nanospheres fabricated by a surface co-assembly of monodisperse silica nanospheres method. This strategy is easier compared to other methods. 2.0 M sulfuric acid solution as the electrolyte: working electrode is hollow-core mesoporous shell carbon nanospheres coated glass carbon electrode, platinum electrode used as a counter. Good sustainability of capacitance (You et al. 2011) |
in vivo gastric cancer cells using folic acid-conjugated silica coated with gold nanoclusters of about 58 nm size was used for computed tomography and fluorescence imaging (Zhou et al. 2013). Magnetic resonance imaging is mostly used for noninvasive diagnostic techniques (Viswanathan et al. 2010). Silica-coated gadolinium nanoparticles co-doped with europium (Eu³⁺) and terbium (Tb³⁺) were used for magnetic resonance and fluorescence imaging. Gadolinium carbonate particles are often used in magnetic resonance imaging. To increase biocompatibility, biomass-derived silica nanoparticles were conjugated with a fluorescent material and used for biological imaging application (Pandey et al. 2014). Here, meso-silica nanoparticles derived from rice husk were compositised with green fluorescent carbon dots by hot injection. The complex shows high drug loading efficiency and stronger fluorescence compared to carbon dots alone. Thus, this complex material can be used for theranostic applications. Rice husk-derived silica composite with rare earth elements, europium/gadolinium ions were prepared by microwave-assisted combustion (Araichimani et al. 2020). Europium ions and gadolinium ions in the silica matrix exhibited potential of fluorescence imaging and T₁-weighted magnetic resonance imaging, respectively. Thus, rice husk silica nanoparticles with rare earth ions are a good alternative for developing cost-effective bioimaging contrast agents.

**Drug delivery**

Drug delivery systems based on silica nanoparticles are fast-developing in nanomedicine, yet it requires the analysis of toxicity, biodistribution, clearance and immune response of silica and modified silica (Biju 2014). Mesoporous silica nanoparticles are widely used for drug delivery application (Chowdhury 2018). Owing to the presence of surface silanol groups, they can be functionalized to tune the load and release of drugs (Vallet-Regí et al. 2007). Amine-functionalized mesoporous silica nanoparticles are widely used (Vallet-Regí et al. 2011). High drug loading and slow drug release are observed (Chowdhury, 2016). A such approach has been used for various drugs, e.g., heparin (Wan et al. 2012), hydrocortisone (Lopez et al. 2009), metoprolol (Guo et al. 2010), salidroside (Peng et al. 2013), venlafaxine (Tang et al. 2011), vancomycin (Lai et al. 2003), methotrexate (Carino et al. 2007), sophoridine (Dong et al. 2014) insulin and cyclic adenosine monophosphate (cAMP, Zhao et al. 2010), and anticancer drugs such as doxorubicin and 5-fluorouracil (Singh et al. 2011b; Mei et al. 2012; Wu et al. 2013a, b; Hwang et al. 2015).

Magnetic carbon nanotubes composited with mesoporous silica shows a high loading capacity for therapeutic molecules such as protein cytochrome C and drug gentamicin (Singh et al. 2014b). Small interfering RNA (siRNA) was loaded and then released over a days to a week. Transferrin was grafted on the surfaces of mesoporous silica nanoparticles by a redox-cleavable disulfide bond, then was used as capping agent and targeting ligand (Chen et al. 2017). To examine the redox-responsive and burst release of doxorubicin, transferrin was integrated into mesoporous silica nanoparticles with the presence and absence of glutathione. Here, the presence of glutathione has perfect capping efficiency of transferrin and also enhanced the biocompatibility.

Nanocarriers of amine-modified mesoporous silica–iron oxide functionalized with 2, 3-dimercaptosuccinic acid via chemical amidation show that a negligible amount of the drug is released in the absence of a magnetic field (Chen et al. 2011). Upon application of a magnetic field, nanocaps are removed by chemical bond breaking, which induces high drug release. This material is also applicable for molecular imaging by T₂-weighted magnetic resonance contrast influencing agents. Composites of rice husk-derived silica nanoparticles and polycaprolactone nanofibers are used for drug delivery of drugs such as allantoin (Ke et al. 2016). To reduce cost and increase biocompatibility, 5-fluorouracil was fixed to chitosan-coated biomass silica nanoparticles (Dhinasekaran et al. 2020). The results showed that potential in targeting the cancer cell lines MCF-7 and A549.

**Supercapacitors**

Supercapacitors have attracted interest owing to their extended cycle life performance, high charge/discharge rates and high power density (Miller and Simon 2008; Liu et al. 2010; Simon and Gogotsi 2010). Supercapacitors are considered as a very promising energy storage device to complement or eventually replace the batteries of wearable and portable electronics, and electrical and hybrid vehicles (Kaempgen et al. 2009). Supercapacitors can be classified into two main categories according to the energy storage mechanisms: electric double-layer capacitors (EDLC) and pseudocapacitors (Winter and Brodd 2004). Mesoporous silica nanoparticles with conducting polyaniline wires wrapped with graphene oxide were found to expand the surface area and allow the movement of ions and charge transfer (Javed et al. 2018).

Manganese dioxide/mesoporous nanocomposite are obtained by facile chemical synthesis and then used as electrode material for supercapacitor applications, thus displayed superior electrochemical performance (Huang et al. 2017). Rice-derived silicon was composited with carbon (SiOₓ/C) for Li-ion batteries by one-step pyrolysis exhibiting SiOₓ/C anode specific capacity of 654 mAh g⁻¹ after 1000 cycles, with higher capacity up to 920 mAh g⁻¹ (Huang et al. 2019). To use rice husk for energy storage, tin oxide was decorated on husk-derived silica nanoparticles by facile microwave combustion...
Silica nanoparticles are not only used in the biomedical field but also used in various fields such as material packing, textile (Riaz et al. 2019), agriculture and food (Rastogi et al. 2019), adsorbents in the removal of organic and inorganic pollutants (Morin-Crini et al. 2019), rubber field (Peng et al. 2007), water treatment (Demadis and Mavredaki 2005), concrete and construction and photocatalytic degradation (Alaoui et al. 2009 and Batista et al. 2010).

Conclusion
Silica nanoparticles are promising material for medical and electronics applications. Because of its optoelectronic properties, silicon (Si) is extensively used in photovoltaic and energy storage applications. Recently, the application of silica is also explored in biomedical fields in the form of silica nanoparticles as bioimaging, biosensors and drug delivery, due to its biocompatibility, biodegradability and low toxicity. The silica nanoparticles can be prepared by different methods and most of the researchers used the well-known Stober method to get monodispersed particles with narrow size distribution. Compared to silica nanoparticles prepared using tetraethylorthosilicate as a precursor, silica nanoparticles from biomass are exhibiting good properties at low cost. silica sources can also be obtainable from rice husk, sugarcane bagasse, corn cob and wheat husk.

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