Preparation of Ag Nanoclusters-Modified Non-Sintered Silica Ceramic-Like Nanosheet for Removing Dyes and Bacteria from Water

Xiuli Ren1
Xinyan Lv1
Zhenhua Chen1
Peng Zhang1
Xun Hu Snr2
Xifan Mei1

1Jinzhou Medical University, Jinzhou, 121001, Liaoning, People’s Republic of China; 2University of Jinan, Jinan, 250022, Shandong, People’s Republic of China

Purpose: Worldwide water contamination treatment and water security are essential for all living organisms. Among various water contaminants, dye, and bacteria pollution needs to be solved urgently.

Methods and Results: In this work, a ceramic sheet from monodisperse, porous silica nanospheres (SiO2 NSs) with an average diameter of 220 was prepared. The prepared SiO2 ceramic sheets were investigated as a “filtration” material in removing dyes (alcian blue, AB; and methylene blue, MB) and bacteria (E. coli and S. aureus). The obtained sheets had efficient adsorption efficiency of 98.72% (for AB) and 97.35% (for MB), and a high adsorption capacity for AB is 220 (mg/g), for MB is 176 (mg/g). Furthermore, these SiO2 ceramic sheets had a high recycling capability for removing dyes by calcination. Being modified by Ag nanoclusters, the ceramic sheets present a strong bactericidal function.

Conclusion: Our results demonstrated that the obtained SiO2 non-sintered ceramic sheets is rapid and efficient in the filtration of dyes and bacteria from polluted water.

Keywords: SiO2 nanospheres, ceramic sheet, Ag nanoclusters, water treatment

Introduction
Water pollution is a significant challenge to people’s health. Among various water contaminants, dye and bacteria pollution needs to be solved urgently.1 Wastewater discharged from the textile, printing, and dyeing industries causes serious problems for the environment and human life.1-3 Among these toxic pollutants, dyes are non-degradable and toxic, and the presence of even a low concentration in water is visible and highly undesirable.4,5 Meanwhile, dyes are resistant to degradation because of their stable chemical structure.6 In addition to dye pollution, bacterial infection remains one of the leading causes of death worldwide.1 Thus, to ensure water security, removing dyes and bacterial from polluted water is the essential problem to solve.

The conventional ways to treat dye polluted water consist of extraction, flocculation, precipitation, photo-catalytic degradation and biological oxidation.7-10 However, these methods may have the disadvantages of being time-consuming, difficult in their operation, low in efficiency, and have inconvenient treatment effects.11 Compared with other methods, adsorption methods are easy in their operation, are highly efficient, and low in cost, and have been widely used for removing toxic dye from discharged water.12,13 Currently, various types of
functional materials including activated carbon, graphene oxide, nanomaterials and polymeric composites have been widely developed for water treatment. However, some properties, such as high efficiency, easy operation, and recyclability, are still challenges for removing materials for dyes. Recently, nanomaterials are being widely used in removing dye from wastewater because of their unique properties. Among them, silica nanospheres have been extensively used because of their non-toxic, high porosity surface. In the present work, porous SiO$_2$ NSs were prepared by a simple method. Considering porous SiO$_2$ NSs powders used for dye adsorption involving multiple processes including centrifugation, drying, and collection. These processes reduce the adsorption efficiency and are not conducive to practical application. And, based on the technology of geologically-inspired strong bulk ceramics, we made these obtained SiO$_2$ NSs powders into a highly dense ceramic-like material. The motivation to design the novel ceramic material is: 1) The use of bulk ceramic materials can be a simpler and more effective filtration method to treat sewage, instead of centrifugation or long-term sedimentation like nanomaterials; and 2) dense bulk materials can reduce the leakage of nanoparticles and reduce their potential toxicity. The prepared SiO$_2$ ceramic material was used as a filter, it possesses the advantages of fast adsorption, high adsorption capacity, and recyclability. It has been reported that composites modified with Ag nanoparticles can effectively reduce the leakage of free silver nanoparticles to reduce potential toxicity, while having a good bactericidal effect. Therefore, we proposed the removing of dyes and bacteria from water using Ag nanoclusters (NCs) decorated SiO$_2$ sheet (ANSS) as illustrated in Scheme 1.

**Experimental Materials**

NH$_3$ solution (28 wt%), AgNO$_3$, and ethanol were obtained from Tianli Chemical Reagent Co., Ltd, China. TP (Green tea polyphenols) (≥ 98 wt%, Wuxi Taiyo Green Power Co. Ltd., Jiangsu, China). Tetraethyl orthosilicate (AR) and NaOH (GR) was obtained from Tianli Chemical Reagent Co., Ltd, China. AB, MB and poly(vinylpyrrolidinone) (PVP) (30 000MW) were obtained from Sigma (St. Louis, MO, USA). All the experiments used deionized water. AB is a stain for connective tissue mucins and a number of epithelial mucins and as a gelling agent for lubricating fluids. MB is an organic dye of the thiazine group, used in medicine as an antiseptic and as an antidote for certain types of poisoning.

**Preparation of Silica Porous NSs**

The preparation of silica porous NSs is according to the previous work. The procedure is as follows: ethanol-water co-solvent system was chosen, briefly, 1.8 mL of ammonia solution, 2.48 mL of ethanol and 1.0 mL of H$_2$O were mixed together in a 20 mL erlenmeyer flask. The mixture was stirred (1000 rpm, magnetic stirrer) for 8 minutes. Then, 0.2 mL of TEOS was rapidly added to the flask. After 30 seconds, the stirring speed was adjusted to 500 rpm. 

![Scheme 1 Illustration of removing dyes and bacteria by using nano silicon dioxide sheet.](image)
After that, the experiment was further reacted for 1.5 hours. The products were collected by centrifugation and rinsed by deionized water several times. After that, 0.03 g lyophilized silica nanospheres were dispersed in 5 mL H₂O with the aid of ultrasonication. After being treated for 24 h, the obtained nanospheres were centrifuged (10,000 rpm, 5 min), and rinsed thoroughly by water and ethanol. Finally, the obtained silica nanospheres were freeze dried.

**Preparation of Ag NCs Modified SiO₂ NSs**

0.05g TP was added into 100 mL H₂O under stirring to dissolve. Subsequently, 0.05g lyophilized SiO₂ NSs were dispersed in the TP solution with ultrasonic for 15 minutes. After that, the mixture was placed still on the bench for 3 hours. Then, TP adsorbed SiO₂ NSs was rinsed by water and collected by centrifugation for further use. 0.05g TP adsorbed SiO₂ NSs and 0.01g PVP was added into 100 mL deionized water, stirring for 1 hour. Then, AgNO₃ (3 mL, 2 mM) was added into the above mixture at 80°C drop by drop. After reacted at 80°C for 3 hours, the mixture was centrifuged and rinsed by water and ethanol alternatively. Finally, the obtained Ag NCs modified SiO₂ NSs were lyophilized for further use.

**Preparation of SiO₂ Sheet**

The detailed preparation process of the SiO₂ sheet was illustrated in Figure 1F. Briefly, 0.3g SiO₂ NSs lyophilized powder and 0.06g water were added into the mortar and mixed well. Then, the mixture was put into the mold of the infrared tablet press with a diameter of 13mm. The mold was put into the tablet press and pressed with appropriate pressure. The constant pressure was maintained for 10 minutes, and then the SiO₂ sheet is ready.

**Preparation of Ag NCs Decorated SiO₂ Sheet (ANSS)**

The process steps are similar to the SiO₂ sheet. Ag NCs decorated SiO₂ NSs were used as building blocks to get ANSS instead of SiO₂ NSs.

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**Figure 1** Characterization of the obtained SiO₂ nanospheres: (A) SEM image; (B) TEM image; (C) DLS result; (D) FTIR spectrum; (E) XRD reflection. (F) the schematic preparation of SiO₂-ceramic sheet by non-sintered pressure method. (G and H) the schematic filtration of dye- and bacteria-polluted water, respectively.
Characterization
The morphology of the porous SiO$_2$ NSs, Ag NCs decorated SiO$_2$ NSs, SiO$_2$ sheet and Ag NCs decorated SiO$_2$ sheet (ANSS) were investigated by scanning electron microscopy (SEM, Hitachi, S4800), and transmission electron microscopy (TEM, Tecnai G2, 200 kV). Size distribution of the obtained porous SiO$_2$ NSs was measured by DLS (dynamic Light Scattering, Malvern, Nano ZS90). The composition of the samples was confirmed by FT-IR (Optical Instrument Co., Ltd. Tianjin, China). Crystallographic information of the products was collected by XRD (SHIMADZU, Kyoto, Japan). BET (Brunauer-Emmet-Teller) and BJH (Barrett-Joyner-Halenda) were carried out to analyze the surface area and pore size distribution of the samples. TGA (thermo-gravimetric data) of the products were performed on NETZSCH STA 449C. UV-vis were carried on PerkinElmer Lambda 605S. CLSM (Confocal laser scanning microscopy; Leica TSC SP5) was adopted to record cell morphology information.

Dyes Filtration
Two cationic dyes (AB, MB) were chosen, their chemical formulae were listed in Figure 2. Firstly, solution of 0.4 mmol/L AB and 1.2 mmol/L MB were prepared before filtration. The adsorption capacity ($q_e$) and removal efficiency (D) during the filtration were calculated by following equations.\(^{32}\)

$$q_e (\text{mg/g}) = \frac{(C_0 - C_e)V}{W}$$  \hspace{1cm} (1)

$$D = \frac{A_0 - A}{A_0} \times 100\%$$  \hspace{1cm} (2)

Where $C_0$, $C_e$ are the initial and the equilibrium dye concentrations (mg/L), $V$ is the volume (L), and $W$ is weight of the adsorbent (g). Where $A_0$ and $A$ are the absorbance of dye solutions before and after filtration.

Antibacterial and Cell Experiment
*Staphylococcus aureus* (*S. aureus*) and *Escherichia coli* (*E. coli*) were chosen as the bacterial model. *S. aureus* and *E. coli* were cultured at 37 °C with and without ANSS for given time, respectively. Then, they were measured at 600 nm by spectrophotometer (Hitachi U-3010). Meanwhile, *S. aureus* and *E. coli* solutions grown to appropriate concentrations were used for antibacterial filtration experiments.

Pre-osteoblasts (MC3T3-E1) was used as model cell. MTT assay was performed to investigate the cell viability of MC3T3-E1 cultured with SiO$_2$ sheet and ANSS at various time. CLSM images were carried out when investigating cells cultured with ANSS and in the control group, respectively.

All the experiments were carried out in triplicate.

Results and Discussion
SEM image (Figure 1A) revealed the spherical shape of the SiO$_2$ products. TEM image (Figure 1B) further indicated monodispersed property of these prepared SiO$_2$ NSs. The size distribution result (Figure 1C) indicates that these SiO$_2$ NSs have an average diameter of 220 nm. HRTEM image (Figure S1A) reveals that the classical SiO$_2$ NS is covered with a porous surfaces. BET result (Figure S1B) reveals that those porous SiO$_2$ NSs having a surface area of 346 m$^2$/g.

![Figure 2 Chemical structure of (A) AB; (B) MB.](image-url)
**Figure S1C** proves that these nanospheres have pores with an average size of ~1.7 nm according to BJH data. FT-IR spectra (Figure 1D) of these nanospheres indicate that the adsorptions at 471, 810, 1159 cm$^{-1}$ belong to Si-O-Si bending.$^{25}$ And the adsorption at 961 cm$^{-1}$ belong to Si-OH. The absorption at 1637 cm$^{-1}$ might be due to the hydrogen bond of surface adsorbed water from the surrounding. XRD Broad diffraction at 2θ =23° (Figure 1E) confirms amorphous SiO$_2$ exist. **Figure 1F** proves that the SiO$_2$ sheet can be prepared by infrared tablet press from lyophilized SiO$_2$ NSs powder. The obtained SiO$_2$ sheet and ANSS could be used for dye and bacterial filtration as illustrated in Figure 1G and H.

To investigate the adsorption ability of the obtained SiO$_2$ sheet, as illustrated in Figure 2, we chose AB and MB as model dyes. Our previous work has proven that colloidal silica nanospheres are efficient and recyclable in removing dyes.$^{32}$ However, the drawbacks of using colloidal nanospheres for removing dyes in water are obvious because of the difficult recovery of nanomaterials after dye adsorption. Long-term sedimentation and other recovery methods such as centrifugation are not suitable for dye adsorption of natural water resources. Thus, in this work, inspired by compaction of geological, natural mineral sediments, we proposed the room temperature way to prepare SiO$_2$ sheet by pressure forming. **Figure 3** clearly reveals the relationship between pressure and product morphology. **Figure 3A** shows that when the pressure was 4 MPa, the products were some loose small agglomerates, which do not form a whole sheet. SEM image (Figure 3D) further indicates that these agglomerates were composed by numerous SiO$_2$ NSs. When the pressure was 7 MPa, a wafer-like sheet (Figure 3B) with a thickness of 0.97mm and a diameter of 13mm was obtained. SEM image (Figure 3E) indicates the surface structure of the obtained SiO$_2$ flake was made up of porous silica nanoparticles closely arranged, most of which had complete morphology. But a few of them were affected by pressure, and their structures have been damaged and fused with each other (arrows indicated in Figure 3E). While the pressure increased to 15MPa, the thickness of the obtained SiO$_2$ sheet was decreased to 0.68 mm. And SEM image (Figure 3F) indicates the surface structure of the obtained SiO$_2$ flake was made up of porous silica nanoparticles fused with each other, only a few areas present pore structure (indicated by the arrows in Figure 3F). The relationship between sheet thickness and pressure is shown in Figure 3G. As the pressure increases, the thickness of the sheet

![Figure 3](image-url) **Figure 3** (A–C) photographs and (D–F) SEM images of the samples obtained under different pressure: (A and D) 4MPa; (B and E) 7MPa; (C and F) 15MPa. (G) relationship between sheet thickness and applied pressure. (H and I) photographs of methylene blue solution filtered with different SiO$_2$ sheets. (H) used the sheet illustrated in (B); (I) used the sheet illustrated in (C); the inserts are the detailed SEM images of the used SiO$_2$ sheets, respectively.
gradually decreases. This probably suggests that a more condensed and tougher product will be obtained at higher pressure. Figure 3H reveals that SiO2 sheet obtained at 7 MPa with porous structure could efficiently filtrate methylene blue solution quickly. However, Figure 3I shows that the SiO2 sheet obtained at 15 MPa with a condensed structure was disabled in filtrating methylene blue solution. The dye drops were stacked on the sheet and difficult to filter. These results suggest that in order to maintain good filtration performance, a certain degree of compactness must be sacrificed.

The detailed fast filtration process of methylene blue solution by SiO2 sheet prepared under 7MPa is illustrated in Figure 4; it took only 2.3 seconds to complete the filtration of 0.6 mL dye solution from the beginning of the drips onto the filter sheet. A full video description is provided in the supporting information (Supplementary video). The insert in the last image of Figure 4 indicates that the color contrast between the dye liquid and the filtered liquid is clear, showing that the prepared filter has a good filtering effect.

The stability of the samples was investigated by employing XRD and Raman to test the sample collected after the adsorption experiment. In Figure S2, compared with pure SiO2, the XRD of SiO2 after adsorbing dyes has little difference. The slight difference may be that the dispersion peak at 2°=22.8 in the sample after adsorbing the dye seems to increase in width compared to pure SiO2. This may be due to the adsorption of the dye further weakening the diffraction signal of some very fine crystalline nanoparticles in the SiO2 sample. This speculation is further confirmed by Raman spectroscopy data. In Figure S3, the intensities of the Raman scattering peaks of SiO2 at 470–524cm⁻¹, 1312cm⁻¹, and 1592cm⁻¹ (Si-O band) were all weakened after the dye was adsorbed. This may be because the scattering signal of some very fine crystalline nanoparticles in the SiO2 sample was weakened due to the adsorption of dye. It can also be seen from Figure S3 that the Raman scattering peaks at 972cm⁻¹, 2912cm⁻¹, 2976cm⁻¹ (O-H band) in pure SiO2 were significantly weakened after the dye was adsorbed.

To investigate the filtration ability of SiO2 sheet, we used the SiO2 sheet to filter AB and MB solutions (5 mL). As showed in Figure 5A and B, after filtration, characteristic absorption peaks of AB and MB almost disappeared in filtration. These data suggest that SiO2 sheet was highly
efficient in adsorption dyes. The calculated adsorption efficiencies are 98.72% for AB and 97.35% for MB, respectively. The calibration curve method was used to research adsorption capacity of the SiO$_2$ sheet according to the method reported previously.$^{32,35,36}$ $3 \times 10^{-3}$ mol/L AB solution and $9 \times 10^{-3}$ mol/L MB solutions were prepared. The obtained calibration curves fit the following equations:

\[
A = 277.40038 \times C + 0.00607 \quad (3)
\]

\[
A = 629.09241 \times C + 0.01783 \quad (4)
\]

$A$ is absorbance, $C$ is concentration (mmol/L). Equations (3) is for AB, (4) is for MB. Calculated data suggest these SiO$_2$ sheets having maximum adsorption capacities of 220 mg/g for AB, and $176 \times 10^{-3}$ mg/g for MB.

The recyclability of the SiO$_2$ sheet was tested 6 cycles (adsorption and desorption). Results are shown in Figure 5C and D. Figure 5C presents the color change before adsorption, adsorption, and after desorption. Figure 5D further revealed that, in the first run, the removal efficiency is 98.72% for AB and 97.35% for MB. Moreover, it was found that efficiency was 96.56% for AB and 95.15% for MB after the sixth cycle. These data proved that the SiO$_2$ sheet has good recyclability. Thermogravimetric analysis (TGA, Figure 5E–G) proved the filtration ability of these SiO$_2$ sheets. Tiny weight loss of 3.35% (Figure 5E) may be because of the adsorbed H$_2$O. During the filtration process, SiO$_2$ sheet has adsorbed amounts of 26.99 weight % for AB (Figure

**Figure 5** Absorbance spectra of AB solution (A) and MB solution (B). (C) photographs of filtration and sintering recycling process of using SiO$_2$ sheet to remove AB and MB from water. (D) recyclability results. Thermogravimetric curves for (E) SiO$_2$ sheet; (F) SiO$_2$ sheet saturated with AB dyes; (G) SiO$_2$ sheet saturated with MB dyes.
5F) and 16.01 weight % for MB (Figure 5G), respectively. The difference in adsorption weight shown by the TGA data is due to the different molecular weights of AB and MB. The dye removal mechanism of the SiO\textsubscript{2} sheet for AB and MB is contributed by the electrostatic interaction between the cationic dye molecules and anion porous silica nanospheres. Previous zeta potential distribution research found that: SiO\textsubscript{2} NSs presents negatively...
charged surface (∼46.6 mV); while after adsorbing cationic dyes of AB and MB, the surface charges were increased up to about ∼25 mV. These changes might because the adsorbed positively charged dye molecules had neutralized the surface negative charge on those porous silica nanospheres.32

The morphology of the prepared Ag NCs modified SiO2 NSs was shown in Figure 6A, as the arrows indicated, small Ag nanoclusters were found adhered on those SiO2 nanospheres. HRTEM image (Figure 6B) revealed distribution details of Ag NCs on SiO2 sphere. The inset in Figure 6B further confirmed the lattice phase of 0.25 nm for Ag NCs, which corresponds to the {111} reflection.37 The obtained SiO2 NSs adhered by Ag NCs could effectively reduce the release of free Ag nanoparticles to decrease the potential toxicity, while having a good bactericidal effect. This kind of strategy of fixing Ag nanoparticles by forming composites was inspired by the reported works.29–31 The antibacterial performance of Ag NCs decorated SiO2 sheet (ANSS) was illustrated in Figure 6C and D. From these data, it is clear that ANSS can effectively inhibit the proliferation of Escherichia coli and Staphylococcus aureus. Figure 6E and F show comparison pictures of the bacterial solution before and after filtration. As can be seen from the photos, ANSS has a good filtering and sterilizing effect. The antibacterial mechanism of the Ag@SiO2 sheet is that after the bacteria Ag@SiO2 sheet is filtered, it will produce Ag ions and active oxygen in contact with the nano-Ag, thereby killing the bacteria.

To verify the biocompatibility of ANSS, normal cell (MC3T3-E1) culture experiments were performed using the extract of ANSS, and the results are shown in Figure 6G. The data in Figure 6G shows that unlike blank control, pure SiO2 group, ANSS does not show cytotoxicity and has good cell compatibility. CLSM images of MC3T3-E1 cells cultured for 36 h with ANSS extract (Figure 6H) further confirm that the normal spindle cell morphology is almost the same as that shown in Figure 6I.

Conclusion
In summary, inspired by natural geological compacted mineral, we proposed a simple method to prepare SiO2 ceramic-like sheet by pressure forming at room temperature. The obtained sheets had efficient adsorption efficiency of 98.72% (for AB) and 97.35% (for MB), and high adsorption capacity for AB is 220 (mg/g), for MB is 176 (mg/g). Furthermore, these SiO2 ceramic sheets had a high recycling capability for removing dyes by calcination. Being modified by Ag nanoclusters, the ceramic sheets present a strong bactericidal function. These data suggested that the SiO2 ceramic sheets could be applied as a rapid, efficient, and recyclable filtration material for removing dyes and bacteria from polluted water. The prepared ceramic sheet formed by monodisperse porous silica nanospheres adhered with Ag nanoclusters. The strategy of fixing Ag nanoparticles on SiO2 ceramic-like sheet would effectively reduce the release of free Ag nanoparticles to decrease the potential toxicity, and avoid the drawbacks of long-term sedimentation and other recovery methods for colloidal nanospheres after dye treatment.

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Disclosure
The authors declare no conflict of interest.

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