Design and Development of Energy Efficient Eco Friendly Wooden Casing Led based Solar Lantern for Rural Area

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Load shading is one of the major problems in rural area. The increasing rate of load shading creates problems in rural area. Also in many villages of rural area the electricity has not reached till. The utilization of solar energy for electricity generation may reduce load shading problem, high cost of electricity and provides the solution for unelectrified villages. In this paper an attempt has been made to focus on development and evaluation of energy efficient eco friendly wooden casing LED based solar lantern. The most of the casing of the solar lantern are made of non disposable material like plastics and metal which creates environmental problems. The wood is available abundantly and cheaper than plastic and metal. The main object of this paper is to design and develop energy efficient eco friendly wooden casing LED based solar lantern for farmer. This solar lantern is fabricated with the help of various components such as solar panel, charge controller, battery, LED driver, LED and wood casing. In this paper we have generated electrical power required for solar lantern by means of solar panel.

**Keywords**
- Solar Panel
- LED
- Charge Controller
- Battery

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**Introduction**

Solar energy is the light and radiant heat from the Sun that influences Earth's climate, weather and sustains life. Solar power is sometimes used as a synonym for solar energy or more specifically to refer to electricity generated from solar radiation. Solar radiation is secondary resources like as wind and wave power, hydroelectricity and biomass account for most of the available flow of renewable energy on Earth.

Most of the farmers in villages used candle or kerosene lamp for lighting. Solar lantern provides higher quality light than the use of candle and kerosene lamp. Solar lantern use renewable energy with infinite supply which is cheaper than standard lamps. In addition, solar lantern is reduces health risk as kerosene lamps have a bad impact on human health. Solar lantern also used to provide street lighting in rural areas. In this case light emitting diode (LED) solar lanterns are usually used.
The LED used in this lantern is energy efficient and require less power. The necessary power required for LED is supplied from the battery which is charged with the help of solar panel. Since LED required less power so that the battery which is charged on solar panel provides power to LED for more duration. This solar lantern can be easier for customers to install and maintain. Solar lantern can benefit owners with reduced maintenance cost and costs of electricity bills. This solar lantern can also be used in areas where there is no electrical grid or remote areas that lack a reliable electricity supply. The use of solar lantern improves education of students who live in households without electricity.

**Led based solar lantern (Fig. 1)**

The wooden casing of the LED solar lantern is developed. The different parts of the LED based solar lantern are shown in figure 2. The main components of the lantern are solar panel, wooden casing, battery, LED bulb, charge controller, switch, LED Driver, wire. It was decided to use the power LED of 5W. The available solar panel of 12w was used. It was able to produce 17.25V 0.7A from solar panel configuration, 12V sealed maintenance free battery was selected. Battery was weighing about 2.2 kg. Battery was selected in such a way that it could be able to glow LED in the absence of the charging during night hour. Main challenge in the development of solar lantern was to design the casing. The wooden strips and wooden planks was selected which was intended to provide the necessary width and height. The wooden strips and planks be such that it should bear the weight of the internal circuit arrangement and battery. Casing should be light in the weight; it should be easy for transport, adjustment, dissembling and the assembling. So, after considering all requirements casing was developed which was able to bear the present load of battery, circuit. It was made such that it could be casing was easy for dissemble and assemble. Based on solar panel and battery, charge controller was selected. It was of the capacity 12V 7A. The necessary connection of battery, panel, bulb, controller and switch were made. The developed solar lantern is shown in figure 3.

The developed LED solar lantern was tested for different parameters such as battery charging, battery discharging, lux intensity, panel voltage, panel current etc.

**Solar panel**

Solar panel which is converts the photon energy into the electrical energy. The solar panel was used to charge the battery. Solar panel was of (34.5cm×31.5cm). It was able to charge the battery of 12V; 7.2Amp. It was oriented towards south at 45° to receive maximum solar energy.

**LED driver**

LED driver is an electrical device which regulates the power to an LED. An LED Driver responds to the charging need of the LED, by providing a constant quantity of power to the LED.

**Casing**

The wooden casing of size 27cm height and width 22cm was made to hold the battery and other internal components. There was switch, charging knob and charging indicators are provided on the wooden casing.

**Battery**

12V 7.2Ah sealed maintenance free battery was used. The weight is approximately 2.2 kg. Size of battery is 15cm ×6.5cm Battery is
selected on the basis of the use in Ampere – Hours. Ampere hour indicates that load having particular ampere rating would discharge in specified hours.

**Charge controller**

The charge controller circuit is design and developed LED based solar lantern is as shown in figure 2. The charge controller regulates the charge supply to battery. Thus it prevented the battery overcharging. The charge controller used for experiment was 12V and 7Ampere. It is placed in between solar panel and battery. It is selected on the basis of the output of solar panel and capacity of the battery. So, here for 12w solar panel and 12V 7.2Ah battery &12V 7A charge controller is selected.

**Technical specification**

The technical specification of developed energy efficient eco friendly wooden casing LED based solar lantern are shown in table 1.

**Solar energy**

A solarimeter is a device designed to identify the radiation level of solar exposure on the Earth's surface. Solarimeter is placed at a flat surface where they can gain exposure to the full spectrum of electromagnetic radiation coming from the Sun. As the solar radiation impacts on the Earth's surface, the sensors within the device measure a full 180 degree radius around the instrument, finding changes in this radiation. The Behavior of current and voltage against Solar Intensity is shown in figure 4.

**Materials and Methods**

The evaluation of LED solar lantern was carried out. The experimental details are as follows:

**Testing of battery charging**

The battery charging characteristics of solar LED lantern was studied to determine the charging time and battery voltage rise or increase while lantern was in non-operating condition (Fig. 5).

The SPV panel was fully exposed in sunlight for battery charging. Three replications were conducted and average value was reported.

**Testing of battery discharging**

The battery discharging characteristics of solar lantern was studied to determine the discharge time and battery voltage reduction.

The fully charged battery was discharged by operating the lantern. The various parameters like time, battery voltage, battery current, were measured at an interval of 60 minutes. The voltage reduction was noted till the full discharge of battery. Three replications were conducted and average values were reported.

**Positioning of solar panel**

Solar panel output depends upon the two factors which are solar intensity and daily sunshine hours. Solar panel output varies with the positions of the panel.

For obtaining the maximum output solar panel should be south oriented in northern hemisphere with proper tilt angle which is generally adjusted to 45°.

**Testing of illumination level**

Illumination of LED bulb was constant throughout backup period. It was changed according to the distance, illumination was noted according to the distance vertical and horizontal from the center of lantern.
Results and Discussion

The results obtained are as follows -

Laboratory testing of LED solar lantern

Laboratory testing of LED solar lantern was conducted to test different operating parameters like battery charging, discharging, and lux intensity.

Battery charging with SPV panel of LED solar lantern

The battery charging characteristics of LED solar lantern was studied to determine the charging time and battery voltage rise while lantern was in non operating condition. The SPV panel was fully exposed to sunlight for battery charging. The various parameters like panel voltage, panel current, battery voltage, solar intensity, battery current were measured.

It was observed that, the time required for charging of battery starting at 9.00am was (10.8v) found to be 8-9 hours to achieve full voltage of 14.2v. The solar intensity was ranges from 373 to 690 during the test. The panel output voltage was varied from 18.3 to 19.3volt during test.

Battery discharging of LED solar lantern

The battery discharging characteristics of solar lantern was studied to determine the discharge time of battery. The various parameters recorded during the testing are summarized in appendix. The variation of battery voltage and battery current with time of LED solar lantern is shown in figure 6.

It was observed that the charged battery (12.5v) of LED solar lantern reduced gradually up to m10.8V. The average operating time of LED solar lantern was found to be 10 hours.

Illumination level test of LED solar lantern

The lux intensity of Led solar lantern was studied to determine illumination level when detector is in horizontal to center point of bottom of lantern and illumination level when detector is at an angle of 90° to the center point of the bottom of lantern. The variation of lux intensity with distance is shown in figure 7.

It was observed that lux intensity was 169.6 at a distance of 1 feet and decrease with the distance increase.

| Sr. No. | Component               | Specification                      |
|--------|-------------------------|------------------------------------|
| 1.     | Solar Photovoltaic Panel| 12 W, 19.25V & 0.7 A               |
|        |                         | Size: 34.5cm*331.5cm               |
| 2.     | Controller              | 12V 7A                             |
| 3.     | Battery                 | Voltage: 12 V                      |
|        |                         | Capacity:7.2Ah                     |
| 4.     | Lantern casing          | Height: 27cm                       |
|        |                         | Width:22cm                         |
| 5.     | LED                     | 5W                                 |
| 6.     | Switch                  | 1 No. on/off                        |
| 7.     | Charging indicators     | Two (green and red)                |
**Figure 1** LED solar lantern

**Figure 2** Charge controller circuit

**Figure 3** Developed efficient eco friendly wooden casing solar lantern
**Figure 4** Behavior of current and voltage against Solar Intensity

![Diagram of current and voltage against solar intensity](image1)

**Figure 5** Battery Charging of LED Solar Lantern

![Diagram of battery charging](image2)

**Figure 6** Battery Discharging of LED Solar Lantern

![Diagram of battery discharging](image3)

**Figure 7** Illumination Level of LED Solar Lantern

![Diagram of illumination level](image4)
From the obtained results, it was concluded that,

1. Charging current and voltage of panel varied between 10am to 5pm and found to be 0.51A 19.45V at 10am and 0.31A 17.90V at 5pm respectively.
2. 9hrs are required to charge a battery of 12V 7.2Ah by using 12W 19.25V solar panel.
3. 12V 7.2Ah battery gives us 10hr battery backup, 5W LED was provided.
4. Highest illumination level 169.4 Lux was maintained at a distance of 1feet is suitable for reading.

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