The functional and biological properties of whey proteins: prospects for the development of functional foods

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Advances in processing technologies and the accumulation of scientific data on the functional and biological properties of whey components have contributed to the growing commercial valuation of cheese whey over the last decade. New membrane separation and chromatographic techniques have made it possible to fractionate and enrich various components of whey more efficiently than before. The specific properties of these components can now be examined in greater detail and new applications developed accordingly. The utilisation of cheese whey is evolving into a new industry producing a multitude of purified ingredients for numerous purposes. The most significant areas of R&D related to whey proteins include functional foods, the rheological properties of foodstuffs, and biopharmaceuticals.

Key words: biopharmaceuticals, cheese whey, functional foods, whey proteins

Introduction

The consumption and manufacture of cheese is increasing worldwide at a rate of about 2% per year. As a result, the amount of cheese whey is also increasing and is now estimated to be some 130 million tonnes annually. About half of this amount is produced in Western Europe, 20% in Eastern Europe, another 20% in North America and the remaining 10% in other parts of the world (Riedel 1994a). Earlier, the disposal of whey represented a serious environmental problem, as it contains a great deal of organic substances with a high biological oxygen demand (BOD). In fact, whey contains more than half (6-7%) of the solids present in the original milk, including about 20% of the protein, and most of the lactose, minerals and water-soluble vitamins (Sienkiewicz and Riedel 1990, Zall 1992). In countries with a highly developed dairy or food industry, whey is increasingly being used for human consumption instead of as animal feed or being disposed as waste. Innovations in whey processing have only emerged in the past two decades, with the shift to target processing of whey. Here, lactose and proteins are the most important target components. The principal processes applied in whey...
processing today are concentration, drying, fermentation and, more recently, isolation of whey proteins by means of membrane separation and chromatographic techniques to produce individual components in their purified forms.

Clearly the potential uses of whey have not been fully realised. Apart from lactose and its derivatives, increasing attention is being paid to the exploitation of individual whey proteins and other physiologically active components contained in whey. It is expected that in the future these components will find greater use in the food industries and as raw materials in the non-food sector, e.g. the pharmaceutical and biotechnology industries. This review deals with the recent progress made in the technologies available for isolating whey proteins, analysing the functional and biological properties of individual whey proteins, and developing innovative products based on these proteins. The results of the research work on whey proteins carried out at the Food Research Institute of the Agricultural Research Centre of Finland (MTT) over the last 10 years are also reported.

Isolation and modification of whey proteins

The proteins in whey are increasingly recognised as valuable nutrients that should not be wasted. Bovine whey contains 4–7 grams of protein per litre. The concentration of whey proteins depends on the type of whey, stage of lactation and health status of the cow, and on the processing conditions in the manufacture of cheese or casein. The protein fraction comprises a wide range of individual proteins with specific characteristics. A number of review articles and text books have been published on the functional, nutritional and biological properties of whey proteins over the past 10 years (Mulvihill and Fox 1987, Fox 1989, Kinsella and Whitehead 1989, Mulvihill and Fox 1989, de Wit 1989, Sienkiewicz and Riedel 1990, Dybing and Smith 1991, Fox and Flynn 1992, Zadow 1992, Jost 1993, Kilara 1994, Mulvihill and Fox 1994, Riedel 1994a,b,c, Wade 1994, Korhonen 1995, Riedel 1995, Regester et al. 1996, Smithers et al. 1996, Barth and Behnke 1997, de Wit 1998). Table 1 summarises the characteristics of the major milk proteins.

Since the 1970s, several industrial-scale technologies have been developed for isolating whey proteins. The advent of membrane separation techniques, in particular, has contributed to the commercial production of whole-whey protein products, e.g. whey protein concentrates (WPC) with protein contents of 30–80%. The development of industrial-scale gel filtration and ion exchange chromatography techniques has made it possible to manufacture high-quality whey protein products, referred to as whey protein isolates (WPI), with protein contents of 90–95%. These technologies and processes have been reviewed in several articles (Marshall and Harper 1988, Morr 1989, Hobman 1992, Jelen 1992, Morr 1992, Mulvihill 1992, Pearce 1992, Cupe-rus and Nijhuis 1993, Morr and Ha 1993, Rosenberg 1995). Basic membrane separation processes, such as reverse osmosis, ultrafiltration (UF) and diafiltration, are now industrially applied to the manufacture of ordinary whey powder and WPCs. A more recent technique, nanofiltration or ultraosmosis, allows the selective separation of salts and ions from whey. This method has made it possible to utilise both the salted whey derived from the manufacture of Domiati or Feta-type cheese and the industrial whey derived from the manufacture of mineral acid coagulated casein (Abd El-Salam et al. 1991). The chemical composition and functionality of whey protein products are largely affected by the method used in the process (Mangino 1992, Mulvihill 1992, Zall 1992, Kilara 1994). Due to the inconsistent functionality of the WPCs and WPIs, they are of limited use in industry. Cheese fines (casein residues) and lipid residues often interfere with membrane separation processes and impair the functionality of whey protein products. Methods based on centrifugation, heat treatment or microfiltration (MF) have been developed to elim-
Table 1. Concentration and biological functions of major milk proteins.

| Protein                        | Concentration g/l | Function                                                                 |
|-------------------------------|-------------------|--------------------------------------------------------------------------|
| Caseins (α, β and κ)          | 28                | Ion carrier (Ca, PO₄, Fe, Zn, Cu), precursors of bioactive peptides      |
| β-Lactoglobulin               | 3.3               | Retinol carrier, binding fatty acids, possible antioxidant               |
| α-Lactalbumin                 | 1.2               | Lactose synthesis in mammary gland, Ca carrier, immunomodulation, anticarcinogenic |
| Immunoglobulins A, M and G    | 0.7               | Immune protection                                                        |
| Glycomacropeptide             | 1.2               | Antimicrobial, bifidogenic                                                |
| Lactoferrin                   | 0.1               | Antimicrobial, antioxidative, immunomodulation, iron absorption, anticarcinogenic |
| Lactoperoxidase               | 0.03              | Antimicrobial                                                            |
| Lysozyme                      | 0.0004            | Antimicrobial, synergistic effect with immunoglobulins and lactoferrin    |
| Proteose-peptones             | 1.2               | Not characterised                                                        |

References: Korhonen (1995) and Barth and Behnke (1997)
Functional properties of whey proteins

The diverse physico-chemical and functional properties of whey proteins make them highly suitable for both food and non-food purposes. As ingredients of food products, whey proteins can provide functional, nutritional or economic benefits. Potential functional benefits include emulsification and stabilisation, increased viscosity, improved appearance, taste or texture, and binding of fat or water (Jost 1993). Such properties are intrinsic and specific for individual protein components, as shown in Table 2. Among the nutritional benefits of whey proteins is their ability to lower the energy content of foods when used as fat substitutes, raise the protein level, and balance the amino acid profile (Renner 1992, Barth and Behnke 1997, de Wit 1998).

The functional properties of β-lg are dominant as far as total whey protein is concerned, because of its high concentration in whey. β-lg has good foaming, emulsification and gelation properties and the ability to bind aromatic substances due to its specific molecular structure (Table 2). The good emulsifying properties of α-la are especially important when this fraction is used in infant formulas.

The Food Research Institute of MTT recently participated in a 3-year research project concerning the manufacture of two major whey protein-enriched fractions, i.e. α-la and β-lg, using four different pilot-scale processes. In the course of the study, the most important functional properties of the fractions were determined. In two processes, α-la and β-lg fractions were separated by ion exchange chromatography, and in the other two, heat aggregation at low pH was applied to separate the protein fractions (Outinen et al. 1996). At neutral pH, all the fractions obtained by the four methods were found to have good solubility. The α-la fractions prepared by ion exchange methods had better emulsion stability at a low protein concentration than did the fractions obtained by heat aggregation. The ap-
parent viscosities were similar to those of a commercial whey protein concentrate, as reported by Tossavainen et al. (1998). The water-holding properties of the fractions were equal except for the denatured $\alpha$-la fraction obtained by heat aggregation, which had a better water-holding capacity than did the others. The heat aggregation method was the only one that preserved good foaming properties in both the $\alpha$-la and $\beta$-Ig enriched fractions. All the processes tested preserved the good gelation properties of $\beta$-Ig (Rantamäki et al. 1998). Both whey protein fractions were also tested in model foods, e.g. infant formulas and bakery products, to obtain information about the behaviour of the proteins in the presence of other food components (Tossavainen et al. 1998, Rantamäki et al.1998).

In addition to conventional whey and its proteins, research has also focused on bovine colostrum, and on the modification of proteins using this new resource. Bovine colostrum differs from normal milk in many respects, e.g. in the content and composition of the proteins. A major class of proteins in colostrum is represented by immunoglobulins, but their content in the colostrum of individual cows varies considerably, from 30 to 120 grams per litre (Korhonen 1977, Stott et al. 1981, Nousiainen et al. 1994). The functional properties of whey proteins and their enzymatic hydrolysates have been studied extensively, whereas there has been only limit-
ed research on colostral whey proteins in this respect. In studies conducted at MTT (Korhonen et al. 1997), the functional properties of two bovine colostral whey protein concentrates and their hydrolysates, prepared by different processes, were compared with a commercial cheese whey-based protein concentrate and its hydrolysate. The emulsification, foaming properties and gelation ability were measured for both the proteins and their hydrolysates. The functional properties of two colostral WPCs were comparable to those of the commercial WPC, except for the foaming properties, which were significantly better in the colostral WPCs. Marked differences were observed when the products were hydrolysed, gelation and foaming properties being considerably improved in the colostral whey hydrolysates. We may therefore expect colostral WPCs to find various fields of application in the food industry, either as such or modified by hydrolysis.

One of the future potential applications of whey proteins is in the area of edible films and coatings (Krochta et al. 1994). These could enhance the quality of food by preventing the migration of water and lipids within food and help to improve the keeping quality of food, for instance, by preventing the rancidity of lipids (Gennadios et al. 1994, McHugh and Krochta 1994, Maté et al. 1996, Gennadios et al. 1997). Coating also replenishes the nutritional value of

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**Table 2. Functional properties of proteins in whey.**

| Protein                  | Functional properties                                   |
|--------------------------|--------------------------------------------------------|
| $\beta$-Lactoglobulin    | Good foaming, emulsifying and gelation properties,      |
|                          | Good solubility, aroma binding ability                  |
| $\alpha$-Lactalbumin     | Good foaming and emulsifying properties,                |
|                          | Good solubility                                         |
| Immunoglobulins          | Good gelation properties and solubility                 |
| Serum albumin            | Good gelation properties and solubility                 |
| $\kappa$-Caseinmacropeptide | Good emulsifying properties                        |
| Proteose peptones        | Good emulsifying and foaming properties                 |
| Lactoferrin              | Good solubility, iron binding ability                   |

References: Hegg (1982), Marshall (1982), Harper (1984), Paulsson et al. (1986), de Wit et al. (1986), O’Neill and Kinsella (1987), de Wit et al. (1988)
a product and lessens the need for packing material. In our preliminary studies, we prepared edible films and coatings from whey protein concentrates, isolates and β-lg, and tested the quality of the films by measuring their mechanical and physical properties such as tensile strength, puncture strength and water vapour permeability. Model foodstuffs were coated with edible film, and the effect of the coating on the structure and shelf-life of the products was studied both with instruments and by organoleptic analyses (Myllärinen et al. 1997). Further studies are in progress, focusing especially on the coating of dairy products.

The functionality of whey proteins can be retained by applying membrane techniques or chromatographic methods for their isolation or enrichment. Such functional ingredients are already widely used in bakery and confectionery products, and in dairy products such as yoghurts and various cheeses to improve their yield, nutritional value and consistency. In addition, an increasing number of dietetic beverages, weight loss diets and sports nutrition products supplemented with whey protein concentrates or specific protein fractions have been launched on US, European and Far Eastern markets (Mulvihill 1992, Riedel 1994b,c, Riedel 1995, O’Carrol 1997, Barth and Behnke 1997).

Biological properties of whey proteins

Bovine whey contains a wide range of biologically active proteins, i.e. about 60 indigenous enzymes, vitamin-binding proteins, metal-binding proteins, immunoglobulins and various growth factors and hormones. These components have been reviewed by Reiter (1985), IDF (1991, 1994), Fox and Flynn (1992), Smithers et al. (1996), Barth and Behnke (1997), Regester et al. (1997) Pakkanen and Aalto (1997), Parodi (1998) and Xu (1998). Most of the known or putative biological activities of specific whey proteins are related to the functions of the immune or digestive system (Table 1). In recent studies, a total whey protein diet has been shown to have immunostimulatory (Bounous et al. 1989, Wong and Watson 1995) and antitumour effects in mice and rats (Bounous et al. 1988, Bounous et al. 1991, Mc Intosh et al. 1995). It has therefore been suggested that whey proteins might find use as a food supplement for immunocompromised individuals and in the prevention of diet-related cancers (Bounous et al. 1993, Parodi 1998). Further research is, however, needed to substantiate these important findings. Of particular interest at present are lactoperoxidase, lactoferrin and Igs, all of which have found commercial applications. These proteins are antimicrobial in function and are considered primary non-cellular defence factors of the body against microbial infections. Several methods have been devised and patented for isolating these antibacterial compounds from colostrum and milk. Current commercial applications include preservation of foodstuffs and animal feeds and, more interestingly, prevention and treatment of various infectious diseases in humans and domestic animals (Facon et al. 1993, Hambraeus and Lönerdahl 1994, Stadhouders and Beumer 1994, Davidson 1996, de Wit and Hooydonk 1996). In the following, interest focuses on Igs, as they have attracted increasing commercial interest in the last few years. Bioactive peptides derived from milk proteins are also discussed in some detail. Particular reference is made to peptides released from whey proteins, since they provide a highly potential source of physiologically active components for dietary and medical purposes.

Immunoglobulins and specific antibodies

Igs are present in cow’s colostrum in a 50 to 100 times higher concentration than in milk. The Ig-related antibody-complement system active in colostrum is known to confer passive immunity
to the neonate calf until its own immune system has matured (Butler 1994). Following this rationale, Igs have been isolated from colostrum, cheese whey and blood serum by UF for the purpose of manufacturing commercial supplements for neonatal calf, lamb or piglet feeding. The efficacy of such supplements has been variable (Mee and Mehra 1995), but those based on native colostral Igs, in particular, have proved beneficial to the health of newborn calves (Nousiainen et al. 1994). The efficacy of colostral supplements can be improved by immunising cows with specific antigens derived from pathogenic microbes. Systemic immunisation of pregnant cows during the dry period produces colostrum with high concentrations of specific antibodies against the vaccine used. The antibodies can be enriched in an active form from colostrum by membrane separation and chromatographic techniques to make specific Ig concentrates (Syvänäja et al. 1994). Such immune milk preparations have been shown to be effective in the prevention or treatment of various enteric diseases in calves or piglets (Saif et al. 1983, Tsenemitsu et al. 1989, Schaller et al. 1992, Moon and Bunn 1993).

A number of clinical studies have been carried out since the 1970s to demonstrate the efficacy of immune milk preparations in the prophylaxis or therapy of human gastrointestinal diseases. These studies have been reviewed by Reddy et al. (1988), Goldman (1989), Boesman-Finkelstein and Finkelstein (1991), Hammarström et al. (1994), Ruiz (1994), Davidson (1996) and Pakkanen and Aalto (1997). Clinical evidence obtained in most of these studies indicates that immune milk preparations are protective and, to some extent, also therapeutic against rotavirus infections in children (Ebina et al. 1985, 1992, Brüssow et al. 1987, Hilpert et al. 1987, Davidson et al. 1989, Turner and Kelsey 1993). A protective or therapeutic effect of immune milk has also been demonstrated in humans against enteropathogenic or enterotoxigenic E. coli infections (Mietens et al. 1979, Tacket et al. 1988) and Shigella flexneri (Tacket et al. 1992). Another clinical trial has shown that a specific immune milk product reduces the number of caries streptococci in human dental plaque (Filler et al. 1991). Highly encouraging results have been reported in a number of studies with immune bovine colostrum-containing specific antibodies to Cryptosporidium parvum (Tzipori et al. 1987, Nord et al. 1990, Plettenberg et al. 1993, Shield et al. 1993, Greenberg and Cello 1996). The patients treated were immunosuppressed due to HIV infection.

In studies with mice at MTT we have demonstrated that a colostrum-based immune milk preparation provides efficient protection against Helicobacter felis infection in mice (Rehberg-Laiho et al. 1995). Preliminary clinical trials on chronic gastritis patients and children infected with Helicobacter pylori showed that treatment with an immune milk preparation containing specific Helicobacter pylori antibodies derived from colostrum of immunised cows decreased the degree of the symptoms and the rate of Helicobacter colonisation in most subjects (Korhonen et al. 1994, Oona et al. 1997). Further model studies with mice are under way to identify the potential therapeutic efficacy of the immune milk against Helicobacter infection in experimentally infected mice.

In another immune milk study, we have shown that a colostrum-based immune milk concentrate has significant antimetabolic potential against mutants streptococci (Loimaranta et al. 1997) and that such a preparation actively inhibits in vitro the adherence of these bacteria to hydroxyapatite (Loimaranta et al. 1996). A clinical trial is in progress to demonstrate the potential efficacy of anti-caries immune milk in vivo.

A few immune milk products derived from colostrum or milk of hyperimmunised cows have been launched on the market in the US, Australia, New Zealand and Taiwan. It has been suggested that immune milk products could provide a potential alternative for, or a supplement to, antibiotics (Facon et al. 1993, Ruiz 1994). The supplementation of infant formulas with specific antibodies has also been suggested in some studies (Reddy et al. 1988, Goldman 1989, Davidson 1996).
### Bioactive peptides

Bioactive peptides have been identified as degradation products of several food proteins. The most important sources of bioactive peptides, milk proteins, have been shown to have opiate, antithrombotic or antihypertensive activities and immunomodulating or mineral absorption properties (Chiba and Yoshikawa 1986, Yamauchi 1992, Meisel and Schlimme 1996, Meisel 1997, Xu 1998). Some of them are known to influence insulin secretion or intestinal motility and secretion (Daniel et al. 1990).

The bioactive peptides obtained from whey proteins, and their physiological effects, have been less extensively studied than caseins (Table 3). Yoshikawa et al. (1986) first studied whey proteins in this regard. They synthesised tetrapeptides in amide form on the basis of the opioid-like fragments, Tyr-X₁-X₂-Phe, contained in the primary structures of α-la (both bovine and human) and β-lg (bovine). The fragment containing residue 50–53 of α-la (Tyr-Gly-Leu-Phe) in amide form was referred to as α-lactorphin. Analogously, the 102–105 amide fragment of β-lg (Tyr-Leu-Leu-Phe) was called β-lactorphin. Studies by Antila et al. (1991) showed that β-lactorphin was released only in samples digested with pepsin when combined with proteolysis with trypsin, trypsin and chymotrypsin, or pancreatin. α-Lactorphin was released during proteolysis with pepsin alone. The effects of α- and β-lactorphin on guinea pig ileum were apparent at a concentration of 10⁻⁴ M, unlike morphine, which inhibited contractions at 10⁻⁶ M. The results indicate that α-lactorphin exerts a naloxone-sensitive inhibition of smooth muscle contractions similar to that of morphine. In contrast, β-lactorphin induced stimulation of smooth muscle that was not sensitive to naloxone. The affinity of α-lactorphin for opioid receptors was about 1000-fold lower than that of morphine. Binding of β-lactorphin to the opioid receptors was similar to that of α-lactorphin. It was concluded that α-lactorphin exerted receptor binding and a weak but consistent opioid property in smooth muscle, whereas β-lactorphin, despite the similar receptor binding affinity, exerted an apparently non-opioid stimulatory effect on the guinea pig ileum (Paakkari et al. 1994).

Yamauchi (1992) has reported that peptides derived from serum albumin (SA) and β-lg induced contraction of the guinea pig ileum longitudinal muscle when the test was done without

| Precursor protein | Fragment | Peptide sequence | Name | Function | References |
|-------------------|----------|------------------|------|----------|------------|
| α-Lactalbumin     | 50–53    | Tyr-Gly-Leu-Phe  | α-Lactorphin | Opioïd agonist, ACE inhibition | Antila et al. 1991, Mullally et al. 1996 |
| β-Lactoglobulin   | 102–105  | Tyr-Leu-Leu-Phe  | β-Lactorphin | Non-opioid stimulatory effect on ileum, ACE inhibition | Antila et al. 1991, Mullally et al. 1996 |
|                   | 142–148  | Ala-Leu-Pro-Met-His-Ile-Arg | – | ACE inhibition | Mullally et al. 1996 |
|                   | 146–149  | His-Ile-Arg-Leu  | β-Lactotensin | Ileum contraction | Pihlanto-Leppälä et al. 1997 |
| Bovine serum albumin | 399–404  | Tyr-Gly-Phe-Gln-Asn-Ala | Serorphin | Opioïd | Tani et al. 1994 |
|                   | 208–216  | Ala-Leu-Lys-Ala-Trp-Ser-Val-Ala-Arg | Albutensin A | Ileum contraction, ACE inhibition | Yamauchi 1992 |
| Lactoferrin       | 17–42    | Lys-Cys-Arg-Arg-Trp-Glu-Trp-Arg-Met-Lys-Lys-Leu-Gly-Ala-Pro-Ser-Ile-Pro-Ser-Ile-Thr-Cys-Val-Arg-Arg-Ala-Phe | Lactoferricin | Antimicrobial | Dionysius and Milne 1997 |

Table 3. Examples of biologically functional peptides derived from bovine whey proteins.
electric stimulation in the absence of an agonist. The peptides were referred to as "peptides acting on smooth muscle" and they contained SA f208-216 (albutensin A) and β-lg f146-149 (β-lactotensin). This peptide can be released during hydrolysis with chymotrypsin. In our pharmacological studies of β-lactotensin, morphine inhibited the contractions of the coaxially stimulated guinea pig ileum at concentrations of 10⁻⁸-10⁻⁵ M. The effect of β-lactotensin was the opposite of that of morphine, which was used as a reference. Moreover, the opioid antagonist naloxone (10⁻⁶ M) did not inhibit the effect of β-lactotensin (Pihlanto-Leppälä et al. 1997). The stimulatory effect of β-lactotensin on smooth muscle was similar to that of β-lactorphin. The results indicate that the contracting effect of β-lactotensin and β-lactorphin on smooth muscle was not mediated by an opioid mechanism, and the effect thus remains unclear.

Whey peptides have also been found to have angiotensin converting enzyme (ACE)-inhibitory activity. The ACE is part of the rennin-angiotensin system, which has been implicated in blood pressure regulation and hypertension. Rennin acts on the angiotensinogen and releases a largely inactive angiotensin, I, which is then converted to the active peptide hormone, angiotensin II, by ACE. The tetrapeptides, α-lactorphin, β-lactorphin and β-lactotensin, and related peptides have been shown to have ACE-inhibitory activity (Mullally et al. 1996). The lactorphins appear to have multifunctional activities similar to those of several casein-derived peptides, e.g. casomorphin-7 (Meisel and Schlimme 1994). Chiba and Yoshikawa (1991) have characterised a multifunctional bioactive peptide, albutensin A, serum albumin f208-216. The β-lg peptide obtained after tryptic digestion of β-lg and identified as β-lg f142-146 has been the most active ACE-inhibitory whey peptide reported to date (Mullally et al. 1997). In our studies at MTT we have shown that hydrolysis of whey proteins by different proteolytic enzymes produces ACE-inhibitory activity, and have identified several ACE-inhibitory peptides from whey proteins (Pihlanto-Leppälä et al. 1998). Our findings indicate that whey proteins also have ACE-inhibitory activity, but that more research is needed to show the activity of these peptides/hydrolysates in animals.

Peptides with biological activity can be produced in several ways. The most common methods are the processing of foods using hot alkali or acid to hydrolyse proteins, enzymatic hydrolysis of food proteins, and/or microbial fermentation. Enzymatic hydrolysis combined with a two-step UF technique can be used to selective-ly enrich the bioactive peptides in hydrolysates, as shown in Fig. 1 (Pihlanto-Leppälä et al. 1996).

Fig. 1. Processing scheme for production and separation of bioactive peptides from whey proteins obtained by enzymatic hydrolysis.
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SELOSTUS
Heraproteiinit terveysvaikutteisten elintarvikkeiden kehittämisessä
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Maatalouden tutkimuskeskus

Juustoheran arvostus on voimakkaasti lisääntynyt viime vuosina uusien tieteellisten tutkimustulosten ja heran käsittelyteknologian kehittymisen ansiosta. Uusilla tekniikoilla pystytään eristämään ja rikastamaan heran aineosia entistä tehokkaammin. Spesifisten aineosien toiminnallisia ja biologisia erityisominaisuuksia voidaan siten tutkia paremmin ja kehittää uusia täsmällisiä käyttökohteita. Heran aineosien hyväksikäyttämisessä on muodostumassa oma teollisuuden ala, joka tuottaa yhdisteitä hyvin moneen tarkoituukseen. Terveysvaikutteiset elintarvikkeet, elintarvikkeiden rakenteelliset ominaisuudet ja biofarmaseutiset yhdisteet ovat tällä hetkellä ja lähitulevaisuudessa merkittävimpää tutkimus- ja kehityskohtea, joihin herasta saatua yhdisteitä voidaan soveltaa.