SYNTHESIS OF QUASI-SPHERICAL SILVER NANOPARTICLES BY CHEMICAL REDUCTION ROUTE USING DIFFERENT REDUCING AGENTS

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ABSTRACT: Silver nanoparticles (AgNPs) have a great potential for molecular detection applications such as surface enhanced Raman spectroscopy (SERS) thanks to their surface plasmon resonance (SPR) property. SPR of AgNPs are closely related to the size, size distribution, aggregation state and shape of these particles. Therefore, in order to obtain optimum enhancement of SERS signals, it is crucial to be able to synthesize AgNPs with controllable size and shape. In this study, AgNPs were synthesized by chemical reduction method using three different reducing agents: trisodium citrate (TSC), ascorbic acid (AA) and hydroxylamine hydrochloride (HH). The synthesized AgNPs were compared in terms of their particle shape, size, size distribution and aggregation state. Accordingly, using 34 mM TSC as a reducing agent resulted in mostly quasi-spherical nanoparticles with an average size of 71.6 ± 20.9 nm. However, some nanorods and triangular nanoparticles were also observed in this sample. In case of using HH as reducing agent, the addition sequence of chemicals into the reaction mixture affected the size and the aggregation state of AgNPs significantly. A bimodal size distribution of mostly quasi-spherical nanoparticles with average sizes of 8.1 ± 4.1 and 60.1 ± 21.5 nm were obtained when HH/NaOH solution was added to AgNO₃. When AA was used as a reducing agent, relatively larger quasi-spherical AgNPs with a lower polydispersity and an average size of 78.0 ± 22.2 nm were synthesized.

Key Words: Silver nanoparticles, Chemical reduction method, Surface enhanced Raman spectroscopy

ÖZ: Gümüş nanopartiküller, yüzey plazmon rezonansı özellikleri sayesinde yüzeyde güçlendirilmiş Raman spektroskopisi (SERS) gibi moleküler tespit uygulamaları için büyük bir potansiyele sahiptir. Gümüş nanopartiküllerin yüzey plazmon rezonansı tane boyutu, boyut dağılımı, agregasyon derecesi ve tane şekli ile yakından ilişkilidir. Bu nedenle, SERS sinyallerinde optimum güçlendirmenin elde edilebilmesi için gümüş nanopartiküllerin şekil ve boyut kontrollü sentezi büyük önem taşımaktadır. Bu çalışmada, gümüş nanopartiküller üç farklı indirgeyici (trisodium sitrat (TSC), askorbik asit (AA) and hidroksilamin hidroklorür (HH)) kullanarak kimyasal indirgeme yoluyla sentezlenmiş. Sentezlenen gümüş nanopartiküller, tane şekli, boyutu, boyut dağılımı ve agregasyon/agloмерasyon derecesi açısından karşılaştırılmıştır. Buna göre, 34 mM TSC’nin indirgeyici olarak kullanılacağı durumda çoğunlukla yarı-küresel şekilli, ortalamada tane boyutu 71.6 ± 20.9 nm olan gümüş nanopartiküller elde edilmiştir. Bununla birlikte, yarı-küresel tanelerin yanı sıra, az sayıda olsa nano-cubuk ve üçgensel nanopartiküller oluşmuşu da görülmüştür. Indirgeyici olarak HH kullanıldığında, kımıyasal reaksiyon karışımına eklenecek sıralama nanopartiküllerin tane boyutunu ve ağlomerasyon derecesini önemli ölçüde etkilemiştir. HH/NaOH çözeltisinin AgNO₃ çözeltisi üzerine eklenmesi durumunda, ortalamada tane

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boytu $8.1 \pm 4.1$ ve $60.1 \pm 21.5$ nm olan iki farklı tane boyut dağılımına sahip yarı-küresel gümüş nanopartiküller elde edilmiştir. İndirgeyici olarak AA kullanıldığında ise, diğer numunelere kıyasla nispeten daha büyük ortalama tane boyutuna ($78.0 \pm 22.2$ nm); ancak, daha dar tane boyut dağılımına sahip yarı-küresel gümüş nanopartiküller sentezlenmiştir.

Anahtar kelimeler: Gümüş nanopartiküller, Kimyasal indirgeme metodu, Yüzeyde güçlendirilmiş Raman spektroskopisi

1. INTRODUCTION

Silver nanoparticles (AgNPs) are promising for a wide range of applications, such as catalysis, biomaterials, optical devices, plasmonics, and sensing and detection of molecules (Zhang et al. 2016; Xu et al. 2006), due to their favorable combination of physical and chemical properties, such as catalytic and antimicrobial activities, high electrical and thermal conductivities, and exhibiting a surface plasmon resonance (SPR) (Roy et al. 2019; Lee and Jun 2019; Amendola 2016). SPR is an optical phenomenon arising from the interaction between an incident light wave and free electrons in the metal nanoparticles (Hu et al. 2006). As a consequence of this interaction, free electrons of the metal collectively oscillates in resonance with the frequency of the interacting lightwave (Das et al. 2010). Excitation of localized surface plasmons by light at an incident wavelength where resonance occurs results in strong light scattering, leading to appearance of surface plasmon absorption bands (Hutter and Fendler 2004). The absorption maxima and intensity of these bands are characteristic of the type of metal (e.g., gold or silver), and highly sensitive to the size, size distribution and shape of the nanostructures (Hutter and Fendler 2004). The SPR of AgNPs can be precisely correlated with the nanoparticle size and shape based on classical Mie theory (Li et al. 2013; Kreibig and Vollmer 1995), which describes the extinction spectra of spherical particles of arbitrary size (Kelly et al. 2003). The localized surface plasmon resonances that are formed on rough metallic surfaces or on metal nanoparticles lead to a strong local electromagnetic field enhancement in the vicinity of the nanoparticles (Stamplecoskie et al. 2011; Hutter and Fendler 2004). This provides an enhanced Raman signal for the species that are adsorbed onto the surface of nanoparticles/nanostructures or located around the gaps between nanoparticle arrays or aggregates called hot-spots (Petryayeva and Krull 2011). This phenomenon is called as surface enhanced Raman scattering (SERS). Electromagnetic enhancement, resulting from the optical properties of the nanostructured metallic surfaces, is thought to be the primary contributing mechanism of SERS (Sharma et al. 2012; Starowicz et al. 2018). Enhancement of SERS signals strongly depends on the shape, size and aggregation state of the nanoparticles since these parameters influence the degree of SPR (Pang, Wu, and Tian 2018; Starowicz et al. 2018; Chaudhari et al. 2019). Stamplecoskie et al. (Stamplecoskie et al. 2011) discussed that although the local electromagnetic enhancement increases with increasing particle size; the particles absorb less light and scatter more through inelastic scattering as particle size increases, causing a decrease in the overall SERS intensity. Moreover, with an increase in the AgNPs size at a fixed amount of Ag, the total surface area for adsorption decreases and is expected to offset the increased electromagnetic field of larger particles (Stamplecoskie et al. 2011). For this reason, the authors emphasized the importance of determining the optimal size of colloidal spherical AgNPs to provide a balance between electromagnetic field increase and scattering/limited surface area so as to realize maximum SERS intensity (Stamplecoskie et al. 2011). Therefore, it is crucial to be able to synthesize spherical/quasi-spherical AgNPs with controllable size and size distribution. AgNPs can be synthesized by chemical reduction in solution phase method by using a variety of reducing agents (Zhang et al. 2018). Because of different reduction potential of these reducing agents, nanoparticles can be synthesized in different size, shape and distribution. The aim of this study was to synthesize AgNPs by chemical reduction of AgNO₃ in aqueous solutions using three different reducing agents and to compare the particle shape, size and size distribution of the synthesized nanoparticles.
2. EXPERIMENTAL PROCEDURE

In this study, AgNPs were synthesized by chemical reduction method in water using three different reducing agents: trisodium citrate (TSC) dehydrate, hydroxylamine hydrochloride (HH) and ascorbic acid (AA). Silver nitrate (AgNO₃, cryt. extra pure, Merck) was used as a silver source. The reducing agents: trisodium citrate dehydrate (Na₃C₆H₅O₇•2H₂O ≥ 99%), hydroxylamine hydrochloride (NH₂OH.HCl, 99%) and ascorbic acid (C₆H₇O₆, ≥ 99%) were supplied from Sigma Aldrich. Since any impurities would prevent controlled colloidal AgNPs synthesis, all the glassware was cleaned using 65% HNO₃ solution before synthesis processes, then washed with deionized water and allowed to dry. After synthesis, all the samples were stored at 4°C and in bottles covered with aluminum foil in order to maintain log-term stability by preventing agglomeration/aggregation and hindering interaction of AgNPs with light, respectively.

2.1. Synthesis of AgNPs Using Trisodium Citrate (TSC) Dehydrate as a Reducing Agent

The synthesis of AgNPs by using citrate as a reducing agent was performed by following the route proposed by Lee and Miesel (Lee and Meisel 1982). In order to synthesize colloidal AgNPs with desired shape, size and size distribution, different synthesis parameters such as concentration of reducing agent, pH and temperature can be considered. In this study, the effect of TSC concentration on colloidal AgNPs synthesis was examined using different TSC concentrations (10, 20, 34, 50 and 60 mM), while keeping the other parameters constant. Basically, 50 ml of 1.0×10⁻³ M AgNO₃ solution was heated under stirring until it begins to boil. Then, 5ml of TSC solution with a specific concentration was added dropwise to AgNO₃ solution. Heating and vigorous stirring were continued for an additional 15 min, after a color change was observed in solution. The colorless AgNO₃ solution was transformed from pale yellow to orange-yellow when TSC concentration was increased from 10mM to 60mM. The solution was then cooled naturally to room temperature. No reflux system was used in this study.

2.2. Synthesis of AgNPs Using Hydroxylamine Hydrochloride (HH) as a Reducing Agent

In this approach, the synthesis was performed according to the method proposed by Leopold and Lendl (Leopold and Lendl 2003). Briefly, 10 ml of 10⁻³ M AgNO₃ aqueous solution was rapidly added to 90 ml of 1.67×10⁻³ M HH solution containing 3.33×10⁻³ M NaOH, which was used to adjust the pH of the final colloidal solution and stirred for 20 min at room temperature. The color of the obtained colloidal silver dispersion was orange-brown and it was denoted as "AgNO₃ added to HH/NaOH".

The AgNPs synthesis approach using HH as a reducing agent was also performed by changing the order of the addition sequence of chemicals into the reaction mixture as suggested by Leopold and Lendl (Leopold and Lendl 2003) to see how the size and size distribution of AgNPs will be affected. For this purpose, 5 ml of 3×10⁻² M NaOH aqueous solution was added into 5ml of 1.5×10⁻² M HH aqueous solution, then the whole mixture was added dropwise into 90 ml of 1.11×10⁻³ M AgNO₃ aqueous solution while stirring. The mixed solution was stirred for further 20 min. The colloidal dispersion obtained at the end of the synthesis had a pH close to 7. The resulting dispersion showed a milky gray color, and was denoted as "HH/NaOH added to AgNO₃".

2.3. Synthesis of AgNPs Using Ascorbic Acid (AA) as a Reducing Agent

The synthesis of AgNPs was carried out by using AA as a reducing agent and TSC as a stabilizing agent, in this approach. The synthesis was mainly performed by following the method described by Qin et.al (Qin et al. 2010). Initially, the pH of 100 ml of an aqueous solution containing 6×10⁻⁴ M AA and 3×10⁻³ M TSC was adjusted to 10 by adding 0.1 M NaOH aqueous solution. Then, 1 ml of 0.1 M AgNO₃ aqueous solution was added dropwise while stirring at 30°C and the color first changed from colorless to yellow and then greenish-brown. After mixing the solution for further 15 min, the product was transferred into a water bath at 100°C and kept there for 30 min while stirring.
2.4. Characterization of Synthesized AgNPs

Formation of AgNPs was verified by X-ray diffraction (XRD) analysis (not shown) for each sample using Rigaku Miniflex 600 at a voltage and current of 40 kV and 15 mA, respectively. UV–visible absorption spectra of colloidal AgNPs were recorded by using Shimadzu UV-3600 spectrophotometer in the 300–800 nm wavelength range. Prior to UV analysis, AgNPs synthesized with TSC were directly placed into the quartz cuvette, while AgNPs synthesized with HH and AA were diluted three times with deionized water and then placed into quartz cuvettes. The morphology of the synthesized AgNPs was examined using field emission gun scanning electron microscope (FEG-SEM, Zeiss Supra 50VP) and transmission electron microscope (Hitachi HT7800 TEM). The average particle size was determined from TEM micrographs by measuring the size of at least 60 AgNPs using ImageJ software.

3. RESULTS AND DISCUSSION

3.1. Synthesis of AgNPs Using Trisodium Citrate (TSC) Dehydrate as a Reducing Agent

Figure 1 shows UV-Vis spectrum of AgNPs synthesized at different TSC concentrations. The position of the absorption peak (at ~400 nm) in the UV-vis spectrum of the colloidal solution gives information about the average particle size, while the full width at half maximum (FWHM) of this band can be used to get information about particle dispersity (Qin et al. 2010). The maximum absorption peak of AgNPs synthesized using 20, 34, 50 and 60 mM TSC was observed at 424, 432, 429 and 426 nm, respectively. These wavelengths of the absorption peaks correspond well to spherical AgNPs (Pyatenko, Yamaguchi, and Suzuki 2007; Stamplecoskie et al. 2011). The absorption intensity was significantly low in case of using 10 mM TSC, indicating that this concentration of TSC is not sufficient to form a considerable amount of AgNPs. The amount of light being absorbed by the particles is directly proportional to the concentration of these particles in the dispersion, according to Beer-Lambert Law (Ingle and Crouch 1988). The highest absorption intensity was obtained in case of using 34 mM TSC, indicating the formation of higher amount of AgNPs. However, the red-shifted peak position of this sample indicates the presence of relatively larger particles. The FWHM values of absorption peaks of all the samples are greater than 100 nm revealing a high degree of polydispersity in the synthesized nanoparticles. This is in agreement with the literature where it was reported that AgNPs synthesized by this approach have a wide variety of sizes and different shapes including rods, spheres and prisms (Meng et al. 2015; Ranoszek-Soliwoda et al. 2017). Moreover, a small shoulder was observed at ~350 nm in the UV-vis spectra of the samples (Fig. 1). This band can be attributed to transition involving higher multipoles of AgNPs that becomes prominent for particles having symmetry lower than that of a sphere (Bhui et al. 2009).

TSC acts as both a reducing agent and a stabilizing agent in this method. Therefore, a variation in TSC concentration may cause both a change in the reduction rate and in the nucleation and growth kinetics of particles, and this complicates the determination of optimum TSC concentration. Anionic species, such as citrate ions (C\(_6\)H\(_5\)O\(_7\)^{3-}\)), are adsorbed onto AgNPs and create a negative charge on the surface of these nanoparticles. Negatively charged AgNPs then repel each other, providing an electrostatic stabilization to colloidal AgNPs against coagulation and aggregation (Lee and Jun 2019). At low TSC concentrations, such as 10 and 20 mM, coalescence of silver clusters may occur due to presence of insufficient citrate ions which prevent clusters from interacting with each other. Therefore, considering the relatively high AgNPs concentration, the optimum TSC concentration was determined as 34 mM in this study.
Figure 1. UV-vis absorption spectrum of AgNPs synthesized at 10, 20, 34, 50 and 60 mM TSC concentrations.

3.2. Synthesis of AgNPs Using Hydroxylamine Hydrochloride (HH) as a Reducing Agent

Synthesis of AgNPs using HH as a reducing agent is relatively easier than synthesis by citrate reduction, since the reduction process can be done at room temperature. However, to be able to achieve repeatable results, one should be very careful to perform synthesis process under the same conditions in each time.

The UV-vis absorption spectrum of AgNPs synthesized by using HH as a reducing agent is shown in Fig. 2. When AgNO$_3$ solution was added to HH/NaOH solution, the maximum absorption peak was observed at ~406 nm with a FWHM of ~76 nm. In case of adding HH/NaOH to AgNO$_3$, this peak was red-shifted to ~427 nm, indicating the presence of larger particles. The FWHM of this band is ~119 nm, revealing a high polydispersity. These results are consistent with those reported by Leopold and Lendl (Leopold and Lendl 2003), who suggested that the dropwise addition of the reducing agent probably leads to a seeding effect resulting in a growth of the silver particles. This is also consistent with the milky gray color of the colloids that is observed when the particles are polydispersed (Leopold and Lendl 2003). However, it should be noted that SEM analyses revealed the formation of large NaCl crystals, as well as a high degree of agglomeration of AgNPs due to their relatively small size, in case of adding AgNO$_3$ to HH/NaOH solution (Fig. 3(a)). The presence of NaCl crystals in this sample was confirmed by XRD and EDX analyses (not shown). HH/NaOH added to AgNO$_3$ sample exhibited a relatively larger particle size with a much lower degree of agglomeration (Fig. 3(b)). Nano-scale gaps known as ‘hotspots’ that give rise to local electromagnetic fields as well as enhancement of Raman signal are produced between junctions of adjacent two or multiple AgNPs (Petryayeva and Krull 2011; Maher 2012). Therefore, agglomeration/aggregation of AgNPs could be advantageous for SERS analyses to some extent; however, hot-spot formation and Raman signal enhancement can be negatively affected if the amount of agglomerates/aggregates exceeds a certain amount (Vanamudan and Pamidimukkala 2015; Yaffe et al. 2010). Yaffe et al. (Yaffe et al. 2010) reported that different sized aggregates and the spacing between these aggregates change the surface plasmon resonances, causing different enhancement effects.

AgNPs synthesized using HH as a reducing agent are negatively charged due to adsorbed chloride ions onto their surface (Garrido, Weiss-Lopez, and Vallette 2016); therefore, they attract positively charged analyte molecules during SERS experiments.
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Figure 2. UV-vis absorption spectrum of AgNPs synthesized by using hydroxylamine hydrochloride (HH) as a reducing agent.

Figure 3. SEM micrographs of AgNPs synthesized by using hydroxylamine hydrochloride (HH) as a reducing agent. (a) AgNO₃ added to HH/NaOH and (b) HH/NaOH added to AgNO₃.

3.3. Synthesis of AgNPs Using Ascorbic Acid (AA) as a Reducing Agent

In this approach, AA and TSC serve as a reducing agent and stabilizing agent, respectively. In comparison with the citrate reduction, the reaction was much faster and the color change was observed immediately, since AA is a relatively stronger reducing agent compared to TSC (Li et al. 2013).

3.4. Comparison of the AgNPs Synthesized Using Different Reducing Agents

TEM micrographs revealed mostly quasi-spherical nanoparticles for each sample (Figs. 4(a)-(f)); however, a few anisometric particles such as nanorods and triangular nanoparticles were also observed especially for the AgNPs synthesized using TSC as a reducing agent (inset at Fig. 4(b)). The average particle size was determined from TEM micrographs (Table 1) by measuring the size of at least 60 AgNPs using ImageJ software, and the corresponding statistical histograms of particle size distribution were obtained (Fig. 5). Accordingly, using AA as a reducing agent resulted in larger nanoparticles with an
average size of 78.0 ± 22.2 nm, and 35% of the total particles are >100 nm at least at one dimension. In case of using 34 mM TSC as a reducing agent, average particle size was measured as 71.6 ± 20.9 nm and ~15% of the total particles are >100 nm at least at one dimension. TEM images revealed that the size of all the particles are <100 nm, when HH was used as a reducing agent (Figs. 5(c) and (d)). However, as well as relatively large AgNPs with an average particle size of 60.1 ± 21.5 nm, very small nanoparticles with an average size of 8.1 ± 4.1 were observed for this sample (Fig. 5(c) – indicated by arrows and at the inset; Table 1).

Figure 4. TEM micrographs of AgNPs synthesized using (a), (b) TSC; (c), (d) HH and (e), (f) AA as a reducing agent.
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Figure 5. Statistical histograms showing size distributions of AgNPs synthesized by using (a) TSC, (b) AA and (c), (d) HH as a reducing agent.

Table 1. Comparison of AgNPs synthesized by using three different reducing agents

| Reducing Agent                        | Average Particle Size (nm) | Particle Shape                                      |
|---------------------------------------|----------------------------|-----------------------------------------------------|
| Trisodium citrate (34 mM)             | 71.6 ± 20.9                | Mostly quasi-spherical; a few nanorods and triangular nanoparticles |
| Hydroxylamine Hydrochloride (HH/NaOH added to AgNO₃) | 8.1 ± 4.1 and 60.1 ± 21.5 | Bimodal size distribution, mostly quasi-spherical |
| Ascorbic Acid                         | 78.0 ± 22.2                | Quasi-spherical                                       |

Figure 6 shows the UV-vis absorption spectra of AgNPs synthesized by using three different reducing agents. The maximum absorption peak was observed at ~427, 432 and 435 nm for the AgNPs synthesized by using HH (HH/NaOH added to AgNO₃), 34 mM TSC and AA as a reducing agent, respectively. The red-shift in the position of these plasmon peaks correspond to presence of larger particles, since there is an increasing contribution of higher-order plasmon modes for larger particles (Stamplecoskie et al. 2011). This is in agreement with the average particle size values of the AgNPs calculated from TEM micrographs (Fig. 4, Table 1). The highest absorption intensity was obtained when HH was used as a reducing agent, indicating that the highest AgNPs concentration was obtained for this sample. On the other hand, using TSC as a reducing agent resulted in a much lower absorption intensity, reflecting a relatively low concentration of AgNPs. The FWHM of the absorption peaks of AgNPs synthesized using HH, TSC and AA are 119, 130 and 114 nm, respectively. Accordingly, the highest polydispersity was obtained when
TSC was used as a reducing agent, while using AA as a reducing agent resulted in a relatively lower polydispersity compared to the other samples.

**Figure 6.** UV-vis absorption spectra of AgNPs synthesized by using three different reducing agents (trisodium citrate (TSC), hydroxylamine hydrochloride (HH) and ascorbic acid (AA)). AgNPs_HH and AgNPs_AA samples were diluted three times.

4. CONCLUSIONS

Quasi-spherical AgNPs were synthesized by chemical reduction method using three different reducing agents: trisodium citrate (TSC), ascorbic acid (AA) and hydroxylamine hydrochloride (HH). Due to different reducing potential of these reducing agents, AgNPs with different size and size distributions were obtained. Although most of the synthesized particles were in quasi-spherical shape, some nanorods and triangular nanoparticles were also observed in case of using TSC as a reducing agent. TSC resulted in the highest polydispersity of AgNPs among the reducing agents used in this study. When HH was used as a reducing agent, the particle size and size distribution varied significantly depending on the addition sequence of chemicals into the reaction mixture. Although relatively smaller AgNPs with a narrow particle size distribution was obtained in case of adding AgNO₃ to HH/NaOH solution, a high degree of agglomeration was observed in this sample, which may negatively effect the SERS signal enhancement. Moreover, large NaCl crystals were absorbed in this sample. On the other hand, HH/NaOH added to AgNO₃ sample exhibited a relatively larger average particle size, but a much lower degree of agglomeration. TEM images revealed that the size of all the particles in this sample are <100 nm; however, a significant amount of very small AgNPs with an average size of 8.1 ± 4.1 nm were observed, as well as relatively larger ones (60.1 ± 21.5 nm in average). In case of using AA as a reducing agent, a relatively larger average particle size (78.0 ± 22.2) was obtained compared to the other samples. However, AgNPs synthesized by AA exhibited a lower polydispersity and a high absorption intensity, which indicates a compromise between size distribution and nanoparticle concentration.

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