Hydrodynamic Model for Particle Size Segregation in Granular Media

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We present a hydrodynamic theoretical model for “Brazil nut” size segregation in granular materials. We give analytical solutions for the rise velocity of a large intruder particle immersed in a medium of monodisperse fluidized small particles. We propose a new mechanism for this particle size-segregation due to buoyant forces caused by density variations which come from differences in the local “granular temperature”. The mobility of the particles is modified by the energy dissipation due to inelastic collisions and this leads to a different behavior from what one would expect for an elastic system. Using our model we can explain the size ratio dependence of the upward velocity.

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I. INTRODUCTION

The physics of granular materials is a subject of current interest [1]. A granular medium is a system of many macroscopic heterogeneous particles with dissipative interactions. One of the outstanding problems is the so-called “Brazil Nut effect” [2]: When a large intruder particle placed at the bottom of a vibrated bed tends to the top. This size segregation is due to the nonequilibrium, dissipative nature of granular media. Granular materials are handled in many industries. Many industrial machines that transport granular materials use vertical vibration to fluidize the material, and the quality of many products is affected by segregation. Size segregation is one of the most intriguing phenomena found in granular physics. A deeper understanding of this effect is therefore interesting for practical applications, and also represent theoretical challenge.

A series of experiments [3–9] and computer simulations [10–17] have elucidated different size segregation mechanisms, including vibration frequency and amplitude [3–8,10,15]; particle size [3,4,6,13,17] and size distribution [12,15]; particle shape [16]; and other properties such as density [9,13,17] and elastic modulus [15].

Several possible mechanisms for size segregation have been proposed. One is segregation in presence of convection observed experimentally in three dimensions by Knight et al., [4], and by Duran al., in two dimensions [5], under conditions of low amplitude and high acceleration vibration. In this case, both intruder and the small particles are driven up along the middle of the cell, and while the smaller particles are carried down in a convection roll

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near the walls the intruder remains trapped on the top. In experiments performed by Vanel et al., in three dimensions, they observed two convective regimes separated by a critical frequency \[7\]. The first regime is associated with heaping and the second regime is similar to the one observed in Ref. \[4\]. Also, they reported a nonconvective regime observing a size dependent rise velocity. Employing large molecular dynamics simulations in two dimensions Pöschel and Herrmann \[12\], and in three dimensions Gallas et al., \[15\], have recovered several aspects that are seen in experiments and recognize the lack of a theoretical description of the exact mechanism driving the segregation and the role of convection.

Other segregation mechanism is associated to the percolation of small grains. Based on a Monte Carlo computer simulation, Rosato et al., \[2\] argue that each cycle of the applied vibration causes all the grains to detach from the base of the container. Then, the smaller particles fall relatively freely, while the larger particles require larger voids to fall downwards. The large grains therefore effectively rise through the bed. In the context of large–amplitude, low–frequency vertical shaking process (tapping), Jullien et al., predict a critical size ratio below which segregation does not occur \[10,11\]. This provoked some controversy \[18–21\] and this threshold may be an artifact of the simulation model based on the “steepest descent algorithm” \[10\]. Experiments in Helle Shaw cells \[3,5,6\] observed an intruder size dependent behavior, where the segregation rate increases with the size ratio between the intruder and the surrounding particles. Duran et al., formulated a geometrical theory for segregation based on the arching effect \[3\]. They also claim experimental evidence for a segregation size threshold \[5\]. In this picture the intruder contributes to the formation of an arch sustained on small grains on both sides. Between each agitation the small particles tend to fill the region below the arch. So, at each cycle the small particles move downward and the intruder effectively rises. Using a modification of the algorithm proposed by Rosato et al., Dippel and Luding find a good qualitative agreement with the non–convective and size–dependent rising \[14\].

In another context, Caglioti et al., considered the geometrical properties of mixtures in the presence of compaction \[16\]. They established a relation for the effective mobilities of different particles in heterogeneous situations.

The effect of the intruder density was studied by Shinbrot and Muzzio \[9\]. They observed an oscillating motion of the intruder on the top, which corresponds to the “whale effect” predicted by Pöschel and Herrmann \[12\]. Also, they observed a reverse buoyancy in shaken granular beds. Ohtsuki et al., performed molecular dynamics simulations in two dimensions and studied the effects of intruder size and density on the height, and found no segregation threshold \[13\]. Recently Shishoda and Wassgren performed two dimensional simulations to model segregation in vibrofluidized beds \[17\]. They reported an height dependence with the density ratio between the intruder and the surrounding particles. In their model the intruder position results from a balance between the granular pressure (buoyant force) within the bed and the intruder weight. Their approach is in some sense similar to the model that we propose in this article.

Subject to an external force, granular materials locally perform random motions as a result of collisions between grains, much like the molecules in a gas. This picture has inspired several authors to use kinetic theories to derive continuum equations for the granular flow–field variables \[22–29\]. Some of these theories have been generalized to multicomponent mixtures of grains \[30,33\]. For different size particles in the presence of a temperature
gradient, Arnarson and Willits, found that larger, denser particles tend to be more concentrated in cooler regions [32]. This result was confirmed by numerical simulations [34,35]. However, this mechanism of segregation is a natural consequence of the imposed gradient of temperature and its not related to the nature of the grains [35].

In this article we address the problem of size segregation using a kinetic theory approach in two and three dimensions ($D=2,3$). We consider the case of an intruder particle immersed in a granular bed. We propose a segregation mechanism based on the difference of densities between different regions of the system, which give origin to a buoyant force that acts on the intruder. The difference of densities is caused by the difference between the mean kinetic energy among the region around the intruder and the medium without intruder. The dissipative nature of the collisions between the particles of a granular media is responsible for this mean energy difference, and modifies the mobility of the particles.

The plan of this article is as follows. In Sec. II we derive a continuum formulation for the granular fluid, and introduce the definition of the “granular temperature”. In Sec. III we propose an analytic method to estimate the local temperature in the system. In Sec. IV we introduce the coefficient of thermal expansion. In Sec. V explicit solutions of the time dependence of height and velocity of the large particle are calculated. We can explain the size ratio dependence of the rise velocity and address the issue of the critical size ratio to segregation. To validate our arguments we make comparisons with previous experimental data.

II. CONTINUUM FORMULATION

We consider an intruder particle of mass $m_I$ and radius $r_I$ immersed in a granular bed. The granular bed is formed of $N$ monodisperse particles of mass $m_F$ and radius $r_F$. The particles are modeled by inelastic hard disks ($D=2$) or spheres ($D=3$) in a $D$–dimensional volume $V = L^D$ of size $L$. The size ratio is denoted $\phi = r_I/r_F$. The particles interact via binary encounters. The inelasticity is specified by a restitution coefficient $e \leq 1$. We assume this restitution coefficient to be a constant, independent on the impact velocity and the same for the fluid particles and the intruder. The post collisional velocities $v'_{1,2}$ are given in terms of the pre–collisional velocities $v_{1,2}$ by

$$v'_{1,2} = v_{1,2} \mp \frac{m_{\text{red}}(1+e)}{m_{1,2}}[(v_1 - v_2) \cdot \hat{n}]\hat{n},$$

where the labels 1 or 2 specify the particle, $\hat{n}$ is the unit vector normal to the tangential contact plane pointing from 1 to 2 at the contact time, and the reduced mass $m_{\text{red}} = m_1m_2/(m_1 + m_2)$. To calculate the dissipated energy we consider that energy is dissipated only by collisions between pairs of grains. In a binary collision the energy dissipated is proportional to $\Delta E = -m_{\text{red}}(1-e^2)v^2/2$, where $v$ is the mean velocity of the particles.

In this work we use a generalized notion of temperature. In a vibrofluidized granular material a “granular temperature” $T_g$ can be defined to describe the random motion of the grains and is the responsible for the pressure, and the transport of momentum and energy in the system [26]. The granular temperature $T_g$ is defined proportional to the mean kinetic energy $E$ associated to the velocity of each particle.
\[ \frac{D}{2} T_g = \frac{E}{N} = \frac{1}{N} \sum_{i=1}^{N} \left( \frac{1}{2} m_i v_i^2 \right). \] (2)

We expect a continuum limit to hold for \( N \gg 1 \), when the small particles may be considered as forming a granular fluid. In order to develop an analytic study, we assume that the uniformly heated granular fluid can be described by the standard hydrodynamic equations derived from kinetic theories for granular systems [22]. In this study, we focus on a steady state with no macroscopic flow.

The balance equation for the energy is

\[ \nabla \cdot q = -\gamma, \] (3)

where \( q \) is the flux of energy and \( \gamma \) is the average rate of dissipated energy due to the inelastic nature of the particles collisions. The constitutive relation for the flux of energy,

\[ q = -\kappa \nabla T_g, \] (4)

defines the thermal conductivity \( \kappa \). Consequently, we have

\[ \nabla \cdot (\kappa \nabla T_g) = \gamma. \] (5)

A uniformly fluidized state can be realized when the granular material is vibrated in the vertical direction, typically as \( z_0(t) = A_0 \sin(\omega_0 t) \), with the amplitude \( A_0 \) and the frequency \( \omega_0 = 2\pi f \), so that one can define a typical velocity \( u_0 = A_0 \omega_0 \). In the experiments the excitation is described by the dimensionless amplitude \( \Gamma_0 = A_0 \omega_0 / g \), where \( g \) is the gravitational acceleration. As a first approximation the effect of the external force experienced by the particles due to the gravitational field is neglected in the description of the granular flow. Experimentally this corresponds to the regime \( \Gamma_0 \gg 1 \). So, the momentum balance, in the steady state, implies that the pressure \( p \) is constant throughout the system.

The hydrodynamic equations close with the state equation, the collisional dissipation \( \gamma \) and the transport coefficients for a granular medium. In the limit \( N \gg 1 \) the constitutive relations are determined as function of the properties of the small grains. The transport coefficients are assumed to be given by the Enskog theory for dense gases in the limit of small inelasticity.

The total pressure should be essentially equal to that of the small particles, the contribution of the intruder being negligible, since \( N \gg 1 \). For a dense system the pressure is related to the density by the virial equation of state, which in the case of inelastic particles is [23,29]

\[ p = \frac{1 + e}{2} n T_g \left[ 1 + \frac{\Omega_D}{2D} n g_0 (2r_F)^D \right], \] (6)

where \( n = N/V \) is the number density of small grains, \( \Omega_D = 2\pi^{D/2}/\Gamma(D/2) \) is the surface area of a \( D \)-dimensional unit sphere, \( \nu \) is the area (volume) fraction \( \nu = \Omega_D n r_F^D / D \), and \( g_0 \) is the pair correlation function for two fluid particles. In two dimensions the pair correlation function is [36]

\[ g_0 = \frac{\left( 1 - \frac{7}{16} \nu \right)}{(1 - \nu)^2}, \] (7)
with the area fraction \( \nu = n\pi r_F^2 \). In three dimensions the pair correlation function is

\[
g_0 = \frac{(2 - \nu)}{2(1 - \nu)^3},
\]

(8)

with the volume fraction \( \nu = 4\pi nr_F^3/3 \).

The state-dependent thermal conductivity possesses the general form

\[
\kappa = \kappa_0 \sqrt{T_g},
\]

(9)

where the prefactor \( \kappa_0 \) is a function of the fluid particle properties, and can be calculated using a Chapman–Enskog procedure through the solution of Enskog transport equation \[23,27,29,38\]. The explicit expressions of these prefactors are given in Appendix A.

To estimate the collisional dissipation rate \( \gamma \) we consider the loss of average kinetic energy per collision and per unit time. In a binary collision the kinetic energy dissipated can be expressed in terms of the granular temperature as \( \Delta T_g = -(1 - e^2)T_g/2 \). For the fluid particles, the average collision frequency \( \omega_F \) is proportional to \( \omega_F \sim \sqrt{T_g} \), and we assume that it is given by the Enskog collision frequency \[38\]

\[
\omega_F = \frac{\Omega_D}{\sqrt{2\pi}} n g_0 (2r_F)^{D-1} \left( \frac{2}{m_F} \right)^{1/2} T_g^{1/2}. \tag{10}
\]

This form for the frequency of collisions is justified for a granular medium. This is a consequence that the average spacing between nearest neighbor \( s \) is supposed to be less than the grain diameter \( s \ll 2r_F \) \[22\]. Multiplying \( \Delta T_g \) by the collision rate \( \omega_F \) and the number density \( n = N/V \), we obtain the collisional dissipation rate \( \gamma_F \) for the fluid particles

\[
\gamma_F = \frac{\Omega_D}{2\sqrt{2\pi}} (1 - e^2) n^2 g_0 (2r_F)^{D-1} \left( \frac{2}{m_F} \right)^{1/2} T_g^{3/2}. \tag{11}
\]

In order to simplify the mathematical notation let us express \( \gamma_F \) as

\[
\gamma_F = \zeta_F T_g^{3/2}, \tag{12}
\]

where the dissipation factor \( \zeta_F \) contains the prefactors which multiply \( T_g^{3/2} \) in Eq.\( (11) \), this is

\[
\zeta_F \equiv \frac{\Omega_D}{2\sqrt{2\pi}} (1 - e^2) n^2 g_0 (2r_F)^{D-1} \left( \frac{2}{m_F} \right)^{1/2}.
\tag{13}
\]

To understand the essential features of the intruder’s presence in the granular medium, it is adequate to adopt a simplified point of view. If the mean velocity of the fluid particles is \( u \), the flux of fluid particles which strikes the intruder’s surface can be estimate as \( nu \). Multiplying this flux by the area of the intruder \( \Omega_D r_I^{(D-1)} \), we can calculate the number of fluid particles which strike the surface of the intruder per unit time, and written in terms of the granular temperature we have

\[
\omega_I = \frac{\Omega_D}{\sqrt{2\pi}} n g_0 r_I^{D-1} \left( \frac{m_I + m_F}{m_I m_F} \right)^{1/2} T_g^{1/2}.
\tag{14}
So, the local density of kinetic energy dissipated in the region near the intruder is

\[ \gamma_I = \frac{\Omega D}{2\sqrt{2\pi}} (1 - e^2) \frac{n}{V} g_0 (r_F + r_I)^{D-1} \left( \frac{m_I + m_F}{m_I m_F} \right)^{1/2} T_g^{3/2}. \]

(15)

In the simplified form Eq.(15) can be expressed as

\[ \gamma_I = \xi_I T_g^{3/2}, \]

(16)

where the dissipation factor \( \xi_I \) is defined as

\[ \xi_I \equiv \frac{\Omega D}{2\sqrt{2\pi}} (1 - e^2) \frac{n}{V} g_0 (r_F + r_I)^{D-1} \left( \frac{m_I + m_F}{m_I m_F} \right)^{1/2}. \]

(17)

III. LOCAL TEMPERATURE DIFFERENCE

The intruder’s presence modifies the local temperature of the system due to the collisions that happen at its surface. The number of collisions on the surface increases with the size of the particle, but the local density of dissipated energy diminishes. From Eq.(5) we can calculate within a sphere of radius \( r_0 \) the value of the temperature in the granular fluid in presence of the intruder and compare it with the temperature in the granular fluid without intruder, we will denote these temperatures \( T_1 \) and \( T_2 \) respectively (see Fig.(1)). This is a simple method to estimate the temperature difference between a region with intruder and a region without intruder \( \Delta T_g = T_1 - T_2 \).

![Schematic representation of the regions used to calculate the granular temperature. (a) Region around the intruder within a sphere of radius \( r_0 \) and (b) region without intruder.](image)

Let us concentrate on solutions with radial symmetry. The solutions of Eq.(15) for an arbitrary dimension \( D \), satisfy the equation

\[ \frac{1}{r^{D-1}} \frac{d}{dr} \left( r^{D-1} \kappa_0 T_g^{1/2} \frac{dT_g}{dr} \right) = \xi_T^{3/2}. \]

(18)

This nonlinear differential equation can be simplified by the fact that the pressure is considered constant throughout the system and remembering that \( p \sim T_g \). So, linearizing Eq.(18) the resulting equation may be written in terms of \( w \equiv T_g^{1/2} \).
\[
\frac{d^2w}{dr^2} + \frac{D-1}{r} \frac{dw}{dr} = \lambda^2 w, \quad (19)
\]

where

\[
\lambda^2 \equiv \frac{\xi}{2\kappa_0}. \quad (20)
\]

The collisional dissipation rate can be decomposed in two parts. We propose this decomposition supposing that the energy dissipation around the intruder is dominated by the collisions between the small grains and the intruder, then the dissipation rate in this region is given by Eq. (13). In the rest of the system the dissipation rate is dominated by the collisions between small grains only. In this case the dissipation is given by Eq. (11).

First, let us consider the “inhomogeneous case” when the intruder is localized in the center of the system \((r = 0)\), see Fig. (1a). The dissipation factor \(\xi\) can be decomposed in two parts:

\[
\xi = \xi_I \text{ for the region near the intruder } (r < r_I), \quad \text{and} \quad \xi = \xi_F \text{ for the region } (r_I < r \leq r_0),
\]

where \(r_0\) is the radius of the considered region.

For the inhomogeneous case we express Eq. (19) as

\[
\frac{d^2w}{dr^2} + \frac{D-1}{r} \frac{dw}{dr} = \begin{cases} 
\lambda_I^2 w & \text{for } 0 < r \leq r_I, \\
\lambda_F^2 w & \text{for } r_I < r \leq r_0,
\end{cases}
\quad (21)
\]

where, \(\lambda_I^2 \equiv \xi_I/2\kappa_0\) and \(\lambda_F^2 \equiv \xi_F/2\kappa_0\). The solution of Eq. (21) is determined by the boundary conditions imposed upon the system. As boundary condition we suppose that the system is enclosed by an external surface of radius \(r_0\) at temperature \(T_0(r_0) = T_0\) (respectively, \(w(r_0) = w_0\)).

Let us denote \(T_{1-}(r)\) the granular temperature for the region \((0 < r \leq r_I)\), and \(T_{1+}(r)\) the granular temperature for the region \((r_I < r \leq r_0)\) (respectively, \(w_-(r) \equiv \sqrt{T_{1-}(r)}\) and \(w_+(r) \equiv \sqrt{T_{1+}(r)}\)). The intruder’s presence imposes internal boundary conditions. On the inner surface, the temperature should satisfy

\[
w_-(r)|_{r=r_I} = w_+(r)|_{r=r_I}. \quad (22)
\]

The flux of energy also imposes another internal boundary condition. If we suppose the flux of energy continuous on the inner surface, from Eq. (11) the granular temperature should satisfy

\[
\left. \frac{dw_-(r)}{dr} \right|_{r=r_I} = \left. \frac{dw_+(r)}{dr} \right|_{r=r_I}. \quad (23)
\]

**A. Solution for 2D**

The solutions to Eq. (21) for \(D = 2\) are a linear combination of the modified Bessel function of order zero \(w_1(r) = \{I_0(\lambda r), K_0(\lambda r)\}\). The general solution is

\[
w_-(r) = A_- I_0(\lambda_I r) + B_- K_0(\lambda_I r) \quad \text{for } 0 < r \leq r_I, \quad (24)
\]

\[
w_+(r) = A_+ I_1(\lambda_I r) + B_+ K_1(\lambda_I r) \quad \text{for } r_I < r \leq r_0.
\]
and
\[ w_+(r) = A_+ I_0(\lambda_F r) + B_+ K_0(\lambda_F r) \quad \text{for} \quad r_I < r \leq r_0, \quad (25) \]
where \( A_- \), \( A_+ \), \( B_- \) and \( B_+ \) are constants that must be determined from the boundary conditions.

The function \( K_0(\lambda r) \) diverges when \( r \to 0 \), then
\[ B_- = 0. \quad (26) \]

When \( r = r_0 \) the Eq. (25) should satisfy the boundary condition
\[ w_+(r)|_{r=r_0} = w_0, \quad (27) \]
this is,
\[ A_+ I_0(\lambda_F r_0) + B_+ K_0(\lambda_F r_0) = w_0. \quad (28) \]

On the inner surface the boundary condition (22) \( w_+(r_I) = w_+(r_I) \) leads to
\[ A_- I_0(\lambda_I r_I) = A_+ I_0(\lambda_F r_I) + B_+ K_0(\lambda_F r_I) \]
\[ \Rightarrow A_- = A_+ \frac{I_0(\lambda_F r_I)}{I_0(\lambda_I r_I)} + B_+ \frac{K_0(\lambda_F r_I)}{I_0(\lambda_I r_I)}. \quad (29) \]

The inner boundary condition (23) leads to
\[ A_- \lambda I_1(\lambda_I r_I) = A_+ \lambda F I_1(\lambda_F r_I) - B_+ \lambda F K_1(\lambda_F r_I) \]
\[ \Rightarrow A_- = \left( \frac{\lambda F}{\lambda_I} \right) \left[ A_+ \frac{I_1(\lambda_F r_I)}{I_1(\lambda_I r_I)} - B_+ \frac{K_1(\lambda_F r_I)}{I_0(\lambda_I r_I)} \right]. \quad (30) \]

Equating Eqs. (29) and (30) we find
\[ \frac{A_+}{B_+} = \frac{\lambda F I_0(\lambda_I r_I) K_1(\lambda_F r_I) + \lambda F I_1(\lambda_I r_I) K_0(\lambda_F r_I)}{\lambda F I_0(\lambda_I r_I) I_1(\lambda_F r_I) - \lambda F I_1(\lambda_I r_I) I_0(\lambda_F r_I)} \]
\[ \equiv \Theta_{AB}. \quad (31) \]

From Eqs. (28) and (31) the constant \( B_+ \) should be
\[ B_+ = \frac{w_0}{\Theta_{AB} I_0(\lambda_F r_0) + K_0(\lambda_F r_0)}. \quad (32) \]

Substituting Eq. (32) into (31) we have
\[ A_+ = \frac{w_0 \Theta_{AB}}{\Theta_{AB} I_0(\lambda_F r_0) + K_0(\lambda_F r_0)}. \quad (33) \]

Substituting Eqs. (32) and (33) into (29) we have
\[ A_- = \frac{w_0}{\Theta_{AB} I_0(\lambda_F r_0) + K_0(\lambda_F r_0)} \left[ \Theta_{AB} \frac{I_0(\lambda_F r_I)}{I_0(\lambda_I r_I)} + \frac{K_0(\lambda_F r_I)}{I_0(\lambda_I r_I)} \right]. \quad (34) \]
The granular temperature in the inhomogeneous case is

\[
T_1(r) = \begin{cases} 
(A_- I_0(\lambda_I r))^2 & \text{for } 0 < r \leq r_I, \\
(A_+ I_0(\lambda_F r) + B_+ K_0(\lambda_F r))^2 & \text{for } r_I < r \leq r_0,
\end{cases}
\tag{35}
\]

where the constant \(A_-, A_+\) and \(B_+\) are given by the Eqs. (34), (33) and (32), respectively.

In the “homogeneous case”, see Fig.(1b), the prefactor \(\lambda_I = 0\). Then the granular temperature \(T_2(r)\) is

\[
T_2(r) = \left( \frac{I_0(\lambda_F r)}{I_0(\lambda_F r_0)} \right)^2 T_0.
\tag{36}
\]

Now we are interested in determining the temperature difference \(\Delta T_g\) between case 1 and 2 in the granular fluid. For this we calculate the granular temperatures at \(r = 0\). When \(r \to 0\) the modified Bessel function of zero order tends to 1 [39]. So, in Eq. (35) and (36) in the limit \(r \to 0\) we find that

\[
(I_0(\lambda_I r))^2 \sim 1, \\
(I_0(\lambda_F r))^2 \sim 1.
\tag{37}
\]

Then, the temperature difference is

\[
\Delta T_g = \left[ \frac{1}{\Theta_{AB}I_0(\lambda_F r_0) + K_0(\lambda_F r_0)} \left( \Theta_{AB} \frac{I_0(\lambda_F r_I)}{I_0(\lambda_I r_I)} + K_0(\lambda_F r_I) \right) \right]^2 - \left( \frac{1}{I_0(\lambda_F r_0)} \right)^2 T_0
\tag{38}
\]

in two dimensions.

**B. Solution for 3D**

When \(D = 3\), the solution of Eq.(21) is given in terms of the spherical modified Bessel functions of zero order \(w_1(r) = \{i_0(\lambda r) = \sinh(\lambda r)/\lambda r, k_0(\lambda r) = e^{-\lambda r}/\lambda r\}\). The general solution in this case is

\[
w_-(r) = A_- i_0(\lambda_I r) + B_- k_0(\lambda_I r) \quad \text{for } 0 < r \leq r_I,
\tag{39}
\]

and

\[
w_+(r) = A_+ i_0(\lambda_F r) + B_+ k_0(\lambda_F r) \quad \text{for } r_I < r \leq r_0.
\tag{40}
\]

The function \(k_0(\lambda r)\) diverges when \(r \to 0\), then

\[
B_- = 0.
\tag{41}
\]

The constants \(A_-, A_+\) and \(B_+\), are calculated from the boundary conditions in a similar way as before.
\[ A_- = \frac{w_0}{\Theta_{AB}i_0(\lambda_F r_0) + k_0(\lambda_F r_0)} \left[ \Theta_{AB} \frac{i_0(\lambda_F r_I)}{i_0(\lambda_I r_I)} + \frac{k_0(\lambda_F r_I)}{i_0(\lambda_I r_I)} \right], \]  
(42)

\[ A_+ = \frac{w_0}{\Theta_{AB}}, \]  
(43)

\[ B_+ = \frac{w_0}{\Theta_{AB}i_0(\lambda_F r_0) + k_0(\lambda_F r_0)}, \]  
(44)

where in this case the factor \( \Theta_{AB} \) is

\[ \Theta_{AB} = \frac{\lambda_F i_0(\lambda_I r_I)k_1(\lambda_F r_I) + \lambda_I i_1(\lambda_I r_I)k_0(\lambda_F r_I)}{\lambda_F i_0(\lambda_I r_I)i_1(\lambda_F r_I) - \lambda_I i_1(\lambda_I r_I)i_0(\lambda_F r_I)}. \]  
(45)

The granular temperature in the inhomogeneous case in 3D is

\[ T_1(r) = \begin{cases} (A_- i_0(\lambda_I r))^2 & \text{for } 0 < r \leq r_I, \\ (A_+ i_0(\lambda_F r) + B_+ k_0(\lambda_F r))^2 & \text{for } r_I < r \leq r_0, \end{cases} \]  
(46)

where the constant \( A_- \), \( A_+ \) and \( B_+ \) are given by the Eqs. (12), (13) and (14).

In the “homogeneous case” the prefactor \( \lambda_I = 0 \). Then the granular temperature \( T_2(r) \) is

\[ T_2(r) = \left( \frac{i_0(\lambda_F r)}{i_0(\lambda_F r_0)} \right)^2 T_0. \]  
(47)

Again the temperature difference \( \Delta T_g \) is calculate at \( r = 0 \) between case 1 and 2. When \( r \to 0 \) the spherical Bessel function of zero order tends to 1, then

\[ \left( \frac{\sinh(\lambda_F r)}{\lambda_F r} \right)^2 \sim 1, \]  
\[ \left( \frac{\sinh(\lambda_I r)}{\lambda_I r} \right)^2 \sim 1. \]  
(48)

Then, the temperature difference is

\[ \Delta T_g = \left[ \frac{1}{\Theta_{AB}i_0(\lambda_F r_0) + k_0(\lambda_F r_0)} \left[ \Theta_{AB} \frac{i_0(\lambda_F r_I)}{i_0(\lambda_I r_I)} + \frac{k_0(\lambda_F r_I)}{i_0(\lambda_I r_I)} \right]^2 - \left( \frac{1}{i_0(\lambda_F r_0)} \right)^2 \right] T_0 \]  
(49)

in three dimensions.

**C. Energy equipartition breakdown**

Let us define the temperature ratio \( \tau \equiv T_1(0)/T_2(0) \). In two dimension we have

\[ \tau = \left( \frac{I_0(\lambda_F r_0)}{\Theta_{AB}I_0(\lambda_F r_0) + K_0(\lambda_F r_0)} \left[ \Theta_{AB} \frac{I_0(\lambda_F r_I)}{I_0(\lambda_I r_I)} + \frac{K_0(\lambda_F r_I)}{I_0(\lambda_I r_I)} \right] \right)^2, \]  
(50)

and for three dimensions,
\[ \tau = \left( \frac{i_0(\lambda_F r_0)}{\Theta_{AB}i_0(\lambda_F r_0) + k_0(\lambda_F r_0)} \left[ \Theta_{AB} \frac{i_0(\lambda_F r_I)}{i_0(\lambda_I r_I)} + k_0(\lambda_F r_I) \right] \right)^2, \] (51)

since \( \lambda_F > \lambda_I \) we can verify that \( T_1(0) > T_2(0) \), this means \( \tau > 1 \). So, the temperatures ratio between the region with intruder and the region without intruder are different. In our model this lack of equipartition is due to a difference between the collisional dissipation rate related to the particle sizes. In the elastic limit \( e \to 1 \) the energy equipartition is restored \( \tau \to 1 \). In Fig. 2, we present the qualitative behavior of \( \tau \) with the size ratio \( \phi = r_I/r_F \), for different values of the coefficient \( e \). The granular temperature difference increases with \( \phi \) and depends on \( e \). We can see that \( \tau \) is nearly constant and very close to unity when \( e = 0.99 \).

![Graph showing the ratio \( \tau = T_1(0)/T_2(0) \) for different values of \( e \).](image)

FIG. 2. Ratio \( \tau = T_1(0)/T_2(0) \) of the granular temperatures, showing non-equipartition of energy (\( \tau \neq 1 \)) for different values of the coefficient of restitution \( e \).

Recently, this quantity was directly measured in experiments performed by Feitosa and Menon [40]. They observed that energy equipartition does not generally hold for a binary vibrated granular system. They reported that the ratio of granular temperatures depends on the ratio of particle mass densities. Also in fluidized binary granular mixtures the breakdown of the energy equipartition was observed experimentally [41] and described theoretically in the framework of the kinetic theory [42].

\section{IV. THERMAL EXPANSION}

The definition of the granular temperature allows us to establish a statistical mechanics description of the granular medium. The change of mean energy of the system is basically due to a mechanical interaction with their external parameters (e.g., the amplitude \( A_0 \) and the frequency \( \omega_0 = 2\pi f \) of vibration, the volume of the system \( V \), and the pressure \( p \)). Theoretically we can derive the energy relaxation to the steady state for a driven granular medium [43]. The system increases its energy as a result of external driving while its
decreases its energy by dissipation. The work $W$ done to change the volume of the system from $V$ to a certain quantity $V + dV$ is equal to the change of its mean energy and its related to the mean pressure and volume by $dW = p dV + V dp$. From the definition of granular temperature, the change of the granular temperature depends on the mean kinetic energy of the particles. A volume change $dV$ is related to a temperature change $dT_g$ by the equation of state (52).

We can express $V$ as a function of $T_g$ and $p$, $V = V(T_g, p)$. Thus given infinitesimal changes in $T_g$ and $p$, we can write

$$dV = \left( \frac{\partial V}{\partial T_g} \right)_p dT_g + \left( \frac{\partial V}{\partial p} \right)_{T_g} dp,$$

where $\alpha$ is the thermal expansion coefficient defined as

$$\alpha \equiv \frac{1}{V} \left( \frac{\partial V}{\partial T_g} \right)_p = -\frac{1}{n} \left( \frac{\partial n}{\partial T_g} \right)_{p,N},$$

and $k_p$ is the “isothermal compressibility” defined as

$$k_p \equiv -\frac{1}{V} \left( \frac{\partial V}{\partial p} \right)_{T_g} = \frac{1}{n} \left( \frac{\partial n}{\partial p} \right)_{T_g}.$$

If in a first approximation we neglect the variations of the coefficients $\alpha$ and $k_p$, we can integrate Eq. (52) and find

$$V(T_g, p) = V_0 \exp \left[ \alpha \Delta T_g - k_p \Delta p \right],$$

$$\approx V_0 \left[ 1 + \alpha \Delta T_g - k_p \Delta p \right].$$

From the temperature difference, Eqs. (53) and (49), we can conclude that we also have a change in the effective density ($\rho = nm_I$) of the granular fluid between case 1 and 2, through the thermal expansion of volume produced by the difference of temperatures, Eq. (55), thus

$$\tilde{\rho} = \rho (1 - \alpha \Delta T_g).$$

The thermal expansion coefficient can be derived from the equation of state (53) and definition (53). The general form of the coefficient of thermal expansion is

$$\alpha = \frac{1}{T_0} C(\nu),$$

where $C(\nu)$ is a correction due to the density of the system. In the dilute limit $\nu \to 0$ and $C(\nu) \to 1$, and the above expression tends to the expected value for a classical gas $\alpha = 1/T_0$. The explicit form of $C(\nu)$ is given in Appendix B.
V. SEGREGATION FORCES

Now we propose that this density difference leads to an effective buoyancy force $f_b$, similar to the Archimedean force

$$f_b = \Delta \rho V_I g,$$

where $\Delta \rho = -\alpha \rho \Delta T_g$, $V_I = \frac{\Omega_D}{D} r_I^D$ is the $D$–dimensional volume of the intruder and $g$ is the gravity field. The intruder also experiences a viscous drag of the granular fluid. The drag force $f_d$ is considered to be linear in the velocity of segregation $u(t)$, and is like the Stokes’ drag force

$$f_d = -6\pi \mu r_I u(t), \quad (59)$$

where $\mu$ is the coefficient of viscosity of the granular fluid. The state–dependent viscosity possessions the general form \(^{[22]}\)

$$\mu = \mu_0 \sqrt{T_g}, \quad (60)$$

where the prefactor $\mu_0$ is a function of the fluid particle properties, and can be calculated using a Chapman–Enskog procedure for the solution of Enskog transport equation. The explicit expressions of these prefactors are given in Appendix A.

Equations (58) and (59) express the acting forces in the segregation process

$$f_{seg} = f_b + f_d. \quad (61)$$

Therefore, the equation of motion that governs the segregation process is

$$\frac{\Omega_D}{D} r_I^D \rho \frac{du(t)}{dt} = -\frac{\Omega_D}{D} r_I^D \alpha \rho \Delta T_g g - 6\pi \mu r_I u(t). \quad (62)$$

Now we suppose the granular system contained between two large parallel plates perpendicular to the gravitational field. We take the reference frame positive in the upward vertical direction. Arranging terms in Eq.\((62)\) we find the following differential equation

$$\frac{du(t)}{dt} = \alpha \Delta T_g g - \frac{6\pi D \mu (\phi r_F)^{1-D}}{\Omega_D \rho} u(t), \quad (63)$$

where we have expressed the intruder’s radius as function of the size ratio dependence $r_I = \phi r_F$, and the solution of this differential equation is the rise velocity of the intruder

$$u(t) = \frac{\alpha \Delta T_g g t_0}{\phi^{1-D}} \left[ 1 - \exp \left( -\phi^{1-D} \frac{t}{t_0} \right) \right], \quad (64)$$

where the time–scale $t_0$ is given by

$$t_0 \equiv \frac{\Omega_D \rho}{6\pi D \mu r_F^{1-D}}. \quad (65)$$

The force balance between the drag force $f_d$ and the buoyant force $f_b$ gives the settling velocity $u_s$
The time dependent intruder height \( z(t) \) is

\[
z(t) = \frac{\alpha \Delta T g t_0}{\phi^{1-D}} \left[ t - t_0 \phi \left( 1 - \exp \left( -\phi^{1-D} \frac{t}{t_0} \right) \right) \right].
\]  

(67)

On a qualitative level our model satisfactorily reproduces the observed phenomenology: a large intruder migrates to the top of a vibrated bed, and the rise velocity increases with the intruder size. The solutions (64) and (67) are plotted in Figs. 3 and 4. Our results resembles the experimental intruder height time evolution described in Refs. [4] and [5]. However the model can not describe the intermittent ascent of the intruder since we calculate the mean velocities. Using the following model parameters: mass particle density of 2.7 gcm\(^{-3}\) (Aluminum), \( r_F = 0.1 \) cm, \( e = 0.83 \), \( \nu = 0.34 \), \( N = 5 \times 10^3 \), \( g = 100 \text{ cm/s}^{-2} \), \( r_0 = 2r_l \) and \( T_0 = 30 \times 10^6 \text{ gcm}^2\text{s}^{-2} \) we obtain that the order of magnitude of \( z(t) \) (Fig. 4) coincides with the values reported by Cooke et al. (See Fig. 3 Ref. [6]).
FIG. 4. Intruder height time dependence $z(t)$. The parameters are: mass particle density of 2.7 g cm$^{-3}$ (Aluminum), $r_F = 0.1$ cm, $e = 0.83$, $\nu = 0.34$, $N = 5 \times 10^3$, $g = 100$ cms$^{-2}$, $r_0 = 2r_f$ and $T_0 = 30 \times 10^6$ g cm$^2$s$^{-2}$. Inset: Measured intruder height (Fig. 3, Ref.[6]).
From the settling velocity \( u_s \) (66) we show explicitly the dependence on size. This is proportional to the size ratio \( \phi \) and the granular temperature differences \( \Delta T_g \) which also depends on the size ratio. Its agrees with the experimental fact that the larger the radius of the intruder, the faster is the ascent, reported by Duran et al. [5]. The plotted solution (66), Fig. 5, fits well with the experimental values from Ref. [5] for \( \phi > 4 \), shown in Fig. 5. In this experiment, Duran et al., claim the experimental evidence of a segregation size threshold at \( \phi_c = 3.3 \), below which the intruder does not exhibit any upwards motion. Our model’s continuous aspect doesn’t allow for the existence of this threshold. We argue that this discrepancy comes from the fact that experimental measures in this regime should be very difficult to carrying out. They reported to not have observed any upward motion after one hour. If we see the height profile shown in Fig. 4 for \( \phi = 2 \), we note that it is very close to zero after one minute and the slope is very low. Therefore this threshold should not exist.

\[ \text{FIG. 5. Intruder segregation velocity dependence on } \phi. \text{ The parameters are: mass particle density of } 2.7 \text{ gcm}^{-3} \text{ (Aluminum), } r_F = 0.75 \text{ cm, } e = 0.85, \nu = 0.25, N = 5 \times 10^3, g = 100 \text{ cms}^{-2}, r_0 = 2r_I \text{ and } T_0 = 126 \times 10^6 \text{ gcm}^2\text{s}^{-2}. \text{ The data points come from Ref.}[5]. \]

VI. CONCLUSIONS

We derived a phenomenological continuum description for particle size segregation in granular media. We propose a buoyancy–driven segregation mechanism caused by the dissipative nature of the collisions between grains. The collisional dissipation rate naturally leads to a local temperature difference among the region around the intruder and the medium without intruder. In this model we proposed that the intruder’s presence develops a temperature gradient in the system which gives origin to a difference of densities. The granular temperature difference is due to the fact that the number of collisions on the surface increases with the size of the intruder, but the local density of dissipated energy diminishes. So, the region around the intruder its hotter than the region without intruder. From this temperature difference we can conclude that we have a change in the effective density of the granular fluid. This leads to an effective buoyancy force that is the responsible for the
intruder’s upward movement.

In this work we made use of the tools of kinetic theory of gases to calculate the granular temperature. We observed a breakdown of the energy equipartition. And this is in agreement with other reported experiments and models. In a certain sense our theory unifies the different aspects observed in the size segregation phenomenon. Explicit solutions of the dependence of height and velocity are calculated. The geometrical effect of a segregation threshold is not supported by our model. The intruder size dependence appears naturally in our model.

Very recently it has been shown experimentally [44] and by computer simulations [45], that the convection phenomenon in granular fluids comes from the effect of spontaneous granular temperature gradients, due to the dissipative nature of the collisions. This temperature gradient leads to a density variations. The convection rolls are caused by buoyancy effects initiated by enhanced dissipation at the walls and the tendency of the grains at the center to rise. So, this segregation mechanism could be described in the hydrodynamic framework proposed in this work subject to the appropriate boundary conditions.

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APPENDIX A: TRANSPORT COEFFICIENTS

In this appendix the prefactors appearing in Eqs.(1) and (60) are derived. Using a Chapman–Enskog procedure for the solution of the Enskog transport equation, the transport coefficients for nearly elastic particles have been derived in Refs. [23] and [27].

In 2D the thermal conductivity $\kappa$ is [23]

$$\kappa = 3nr_F \left( \frac{\pi}{m_F} \right)^{1/2} \left[ 1 + \frac{1}{3} G + \frac{3}{4} \left( 1 + \frac{16}{9\pi} \right) G \right] T_g^{1/2}, \quad (A1)$$

where $G = \nu g_0$, $g_0$ is the 2D pair correlation function given in Eq.(7), and $\nu$ is the area fraction $\nu = n\pi r_F^2$. It is convenient to express Eq.(A1) introducing the prefactor $\kappa_0$ deffined as

$$\kappa_0 \equiv 3nr_F \left( \frac{\pi}{m_F} \right)^{1/2} \left[ 1 + \frac{1}{3} G + \frac{3}{4} \left( 1 + \frac{16}{9\pi} \right) G \right]. \quad (A2)$$

The result (A1) takes the form

$$\kappa = \kappa_0 \sqrt{T_g}. \quad (A3)$$

In 3D the thermal conductivity is [27]

$$\kappa = \frac{15}{8} nr_F \left( \frac{\pi}{m_F} \right)^{1/2} \left[ 1 + \frac{5}{24} G + \frac{6}{5} \left( 1 + \frac{32}{9\pi} \right) G \right] T_g^{1/2}, \quad (A4)$$
where $G$ is $\nu g_0$, $g_0$ is the 3D pair correlation function given in Eq.(8), and $\nu$ is in this case the volume fraction $\nu = 4\pi nr^3/3$. In 3D the prefactor $\kappa_0$ is defined as

$$\kappa_0 \equiv \frac{15}{8} nr_F \left( \frac{\pi}{m_F} \right)^{1/2} \left[ 1 + \frac{5}{24} G + \frac{6}{5} \left( 1 + \frac{32}{9\pi} \right) G \right].$$ (A5)

The shear viscosity $\mu$ in 2D is

$$\mu = \frac{1}{4} nr_F (\pi m_F)^{1/2} \left[ 2 + \frac{1}{G} + \left( 1 + \frac{8}{\pi} \right) G \right] T_g^{1/2}.$$ (A6)

It is convenient to express Eq.(A6) introducing the prefactor $\mu_0$ defined as

$$\mu_0 = \frac{1}{4} nr_F (\pi m_F)^{1/2} \left[ 2 + \frac{1}{G} + \left( 1 + \frac{8}{\pi} \right) G \right].$$ (A7)

So, the result (A6) takes the form

$$\mu = \mu_0 \sqrt{T_g}.$$ (A8)

In 3D the shear viscosity is

$$\mu = \frac{1}{3} nr_F (\pi m_F)^{1/2} \left[ 1 + \frac{5}{16} G + \frac{4}{5} \left( 1 + \frac{12}{\pi} \right) G \right] T_g^{1/2},$$ (A9)

and the prefactor $\mu_0$ in 3D is defined as

$$\mu_0 = \frac{1}{3} nr_F (\pi m_F)^{1/2} \left[ 1 + \frac{5}{16} G + \frac{4}{5} \left( 1 + \frac{12}{\pi} \right) G \right].$$ (A10)

**APPENDIX B: THERMAL EXPANSION COEFFICIENT**

We can consider the volume of the system as a function of the granular temperature and the pressure $V = V(T_g, p)$. A change in the granular temperature $dT_g$ and the pressure $dp$, leads to the corresponding change in the volume $dV$

$$dV = \left( \frac{\partial V}{\partial T_g} \right)_p dT_g + \left( \frac{\partial V}{\partial p} \right)_{T_g} dp.$$ (B1)

As we have supposed that the pressure of the system is more or less constant, we can approximate $dp \sim 0$. The increment of volume $dV$ with an increment of the granular temperature $dT_g$ is

$$dV = \left( \frac{\partial V}{\partial T_g} \right)_p dT_g.$$ (B2)

Thus,

$$\frac{dV}{dT_g} = \left( \frac{\partial V}{\partial T_g} \right)_p,$$ (B3)
or

\[
\left( \frac{\partial V}{\partial T_g} \right)_p = \left[ \left( \frac{\partial T_g}{\partial V} \right)_p \right]^{-1},
\]

(B4)

and in terms of the number density \( n \), we have

\[
\left( \frac{\partial n}{\partial T_g} \right)_{p,N} = \left[ \left( \frac{\partial T_g}{\partial n} \right)_{p,N} \right]^{-1}.
\]

(B5)

From the definition of the coefficient of thermal expansion Eq.(53), and from the above statement, we find

\[
\alpha = -\frac{1}{n} \left( \frac{\partial n}{\partial T_g} \right)_{p,N} = \left[ \left( \frac{\partial T_g}{\partial n} \right)_{p,N} \right]^{-1}.
\]

(B6)

The partial derivative \( (\partial T_g/\partial n)_{p,N} \) can be calculated from the equation of state (B7). In 2D the equation of state is

\[
p = \frac{1 + e}{2} n T_g \left[ 1 + 2\nu \left( \frac{1 - \frac{7}{16}\nu}{(1 - \nu)^2} \right) \right],
\]

(B7)

where \( \nu = n\pi r_F^2 \). So, an elementary calculation leads to

\[
\left( \frac{\partial T_g}{\partial n} \right)_{p,N} = -\frac{2}{(1 + e) n^2} \frac{p}{8(\nu^3 - 3\nu^2 - 8\nu - 8)(\nu - 1)}.
\]

(B8)

From Eq.(B6) one obtains:

\[
\alpha = \frac{2}{1 + e} \frac{n^2}{p} \frac{(\nu^2 + 8)^2}{8(\nu^3 - 3\nu^2 - 8\nu - 8)(\nu - 1)}.\]

(B9)

Using the equation of state (B7) we can express \( \alpha \) in function of the granular temperature

\[
\alpha = \frac{1}{T_g (\nu^3 - 3\nu^2 - 8\nu - 8)(\nu - 1)},
\]

(B10)

this is

\[
\alpha = \frac{1}{T_g} C(\nu),
\]

(B11)

where the correction coefficient due to the density of the system is defined as

\[
C(\nu) \equiv \frac{(\nu^2 + 8)^2}{(\nu^3 - 3\nu^2 - 8\nu - 8)(\nu - 1)}.
\]

(B12)

For three dimensions the equation of state is
\[ p = \frac{1 + e^{nT_g}}{2} \left[ 1 + 4\nu \frac{(2 - \nu)}{2(1 - \nu^3)} \right]. \]  

(B13)

In a similar way we find for 3D that the coefficient of thermal expansion is

\[ \alpha = \frac{1}{T_g} \frac{(\nu^3 - \nu^2 - \nu - 1)(\nu - 1)}{(\nu^4 - 4\nu^3 + 4\nu^2 + 4\nu + 1)}, \]  

(B14)

and the correction coefficient \( C(\nu) \) in 3D is defined as

\[ C(\nu) \equiv \frac{(\nu^3 - \nu^2 - \nu - 1)(\nu - 1)}{(\nu^4 - 4\nu^3 + 4\nu^2 + 4\nu + 1)}, \]  

(B15)

where \( \nu = 4n\pi r_F^3/3 \).

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