Bimetallic Pd-Co Nanoparticles Supported on Nitrogen-Doped Reduced Graphene Oxide as Efficient Electrocatalysts for Formic Acid Electrooxidation

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Abstract: In this work, bimetallic Pd 1−y Co y nanoparticles supported on nitrogen-doped reduced graphene oxide catalysts were synthesized and tested for formic acid oxidation as potentially efficient and durable electrocatalysts. Graphene oxide was nitrogen doped through hydrothermal chemical reduction with urea as a nitrogen source. The Pd 1−y Co y nanoparticles were deposited on the nitrogen-doped graphene oxide support using the impregnation-reduction method with sodium borohydride as a reducing agent and sodium citrate dihydrate as a stabilizing agent. The structural features, such as phases, composition, oxidation states, and particle sizes, of the nanoparticles were characterized using X-ray diffraction, transmission electron microscopy, scanning electron microscopy–energy-dispersive X-ray spectroscopy, and X-ray photoelectron spectroscopy. The Pd nanoparticle sizes in Pd 1−y Co y /N-rGO, Pd/N-rGO, and Pd 1−y Co y /CNT were 3.5, 12.51, and 4.62 nm, respectively. The electrochemical performance of the catalysts was determined by CO stripping, cyclic voltammetry, and chronoamperometry. Pd 1−y Co y /N-rGO showed the highest mass activity of 4833.12 mA g Pd −1, which was twice that of Pd 1−y Co y /CNT. Moreover, Pd 1−y Co y /N-rGO showed a steady-state current density of 700 mA g Pd −1 after 5000 s in chronoamperometry carried out at +0.35 V. Apart from the well-known bifunctional effect of Co, nitrogen-doped graphene contributed to the performance enhancement of the Pd 1−y Co y /N-rGO catalyst.

Keywords: formic acid oxidation; anode catalyst; Pd 1−y Co y /N-rGO electrocatalyst; CO stripping; cyclic voltammetry

1. Introduction

Fuel cells have gained significant attraction as a sustainable and clean source of energy. The polymer electrolyte membrane (PEM) fuel cell is a class of fuel cells suitable for portable electronic devices and automobiles [1]. Hydrogen and other compounds (methanol, ethanol, formic acid, ammonia) are the leading choices for the anode feed of PEM fuel cells [2]. However, formic acid stands out among the alternatives because of its non-toxicity and low permeation through proton-conducting membranes [3,4]. Direct formic acid fuel cells (DFAFCs) are PEM fuel cells that use formic acid as an anode feed. The electric current in DFAFCs is generated via the electrooxidation of formic acid at the anode and reduction of oxygen at the cathode [5]. Although the overall performance of DFAFCs depends on the thermodynamics and kinetics of anodic and cathodic reactions, the formic acid oxidation (FAO) reaction at the anode is usually the limiting reaction [6].
FAO can occur via direct or indirect pathways [7]. FAO occurs predominantly through a direct pathway (HCOOH → CO₂ + 2H⁺ + 2e⁻) over palladium-based catalysts, whereas Pt surface oxidation occurs via an indirect pathway (HCOOH → CO₂ + H₂O → CO₂ + 2H⁺ + 2e⁻) [7,8]. Pt-based catalysts experience severe activity loss due to poisoning by carbon monoxide (CO) formed in the indirect pathway [6,8]. However, Pd is relatively cheaper, more abundant, more active, and more durable than Pt [9]. In addition, Pd-based electrocatalysts show better activity and stability by promoting the direct pathway where CO is not produced as an intermediate. However, Pd-based catalysts are still far from the performance level required to commercialize DFAFCs [10]. The below-expectation activity of the current electrocatalysts is related to the poor particle size control and agglomeration during synthesis, CO poisoning, and poor metal-support interaction. In the literature, two major strategies that have been suggested to improve the performance of Pd catalysts are (1) adding one or more transition metal(s) to the Pd and (2) using high-performance support materials.

Support materials control the size distribution, dispersion, and electronic state of the incoming metal nanoparticle(s) through the metal-support interaction [11,12]. Vulcan carbon is the most widely used support in PEM fuel cells. However, it shows a low surface area, a large proportion of micropores, an inert chemical structure, and corrosion in acidic and alkaline environments [13]. Significant improvements in the performance of catalysts for FAO have been reported with carbon nanotubes (CNTs) [14,15], carbon nanofibers [16], ordered mesoporous carbon (OMC) [17], and graphene [18]. Graphene and its various forms, such as graphene, graphene oxide, and partially reduced graphene oxide, have been explored as a support for FAO [19]. Graphene oxide possesses high electrical conductivity, an enhanced surface area, and high stability [20]. Doping of graphene oxide with heteroatoms, such as nitrogen, phosphorus, fluorine, and sulfur, is an effective technique to improve the structural and chemical properties of graphene oxide [21,22]. Nitrogen as a dopant for graphene oxide offers advantages, such as high electronegativity and an atomic size comparable with carbon [23,24]. Nitrogen-doped reduced graphene oxide (N-rGO) facilitates the nucleation and growth behavior of nanoparticles, which causes an improved distribution of metal nanoparticles on the support [23–26]. Chowdhury et al. reported that nitrogen-doped reduced graphene oxide plays a vital role in improving the performance of supported PdCu nanoparticle catalysts for FAO. First, electron-rich nitrogen atoms in the carbon structure of graphene oxide cause the delocalization of electrons, resulting in the enhanced electron transfer rate and additional active sites on the graphene structure. In addition, nitrogen-doped graphene oxide assists in the formation of highly dispersed PdCu nanoparticles by modulating the nucleation and growth mechanism of nanoparticles [27]. Similar results have been reported by Sun et al. [28] and Hossain et al. [12].

Cobalt is a good adatom candidate because it is cheap and imparts favorable effects on the Pd metal. Cobalt helps the oxidation of intermediates formed on the Pd particles through the bi-functional mechanism, which frees the Pd particles for further oxidation. Bimetallic PdCo/C shows improved CO oxidation activity as evidenced by a negative (−0.9 V) shift of the CO oxidation peak compared with Pd/C [29]. Lui et al. synthesized PdCo supported on carbon nanofibers by electrospinning acetate precursors. The improved performance in PdCo/CNF compared with Pd/C can be ascribed to the bifunctional effect, electronic modification of d-orbital of Pd, and improved dispersion and attachment of nanoparticles over carbon nanofibers [16]. PdCo nanoparticles supported on CNTs [15] and OMC [17] and graphene [18] have shown good performance. Recently, Douk et al. have shown that graphene supports PdCo better than Pd/C [18]. Therefore, PdCo bimetallic nanoparticles are excellent catalysts for FAO. However, PdCo nanoparticles supported on nitrogen-doped reduced graphene oxide electrocatalysts for FAO have not been reported so far.

The present work aimed to synthesize nitrogen-doped reduced graphene oxide using graphene oxide as a precursor and evaluate its performance as a support material of
PdCo nanoparticles for FAO. In the first step, nitrogen doping and partial reduction of graphene oxide were carried out simultaneously by hydrothermal treatment with urea. Then, the resulting N-rGO-supported PdCo nanoparticles were synthesized in various ratios (1:1, 3:1, and 1:3) through borohydride reduction. PdCo(1:1) supported on CNTs and Pd/N-rGO have been prepared for comparison using a similar procedure and synthesis condition. The metal content in the synthesized catalysts was maintained at 20 wt%. Cyclic voltammetry (CV), chronoamperometry (CA), and CO striping studies were performed to evaluate the performance of the catalysts for FAO. The activity-structure relationship was established by characterizing the morphology, structure, and chemical properties of the catalysts through X-ray diffraction (XRD), scanning electron microscopy–energy-dispersive X-ray spectroscopy (SEM-EDX), transmission electron microscopy (TEM), and X-ray photoelectron spectroscopy (XPS).

2. Results and Discussion

2.1. Catalyst Characterizations

2.1.1. X-ray Diffraction

The XRD spectrum for the synthesized catalysts was generated to identify the chemical nature of phases and the crystalline size. Figure 1 shows the diffraction patterns of Pd/N-rGO, Pd₃Co/N-rGO, PdCo₃/N-rGO, Pd₁Co₁/N-rGO, and Pd₁Co₁/CNT. A prominent peak at around 26° visible in all the catalysts arises from the graphite plane (002) associated with the nitrogen-doped graphene and CNT support materials. In addition to the graphitic peak, the catalysts (Figure 2A–E) display diffraction peaks at 40.58°, 47.01°, 68.98°, and 83.65°, which correspond to the lattice planes (111), (200), (220), and (311) of the face-centered cubic crystal structure Pd (JCPDS Card# 46-1043). Additional peaks at 35.19°, 54.12°, and 60.12° in the case of Pd/N-rGO without heat treatment (Figure 2C) indicate the presence of tetragonal PdO (JCPDS#85-071). Pd(OH)₂ formed from the hydrolysis of Pd(NO₃)₂ is not completely reduced to the metal Pd(o) by the sodium borohydride alone. Heat treatment at 450 °C in the presence of hydrogen effectively converts PdO completely to metallic Pd. In comparison with Pd/N-rGO, no specific shift in the Pd (111) position is observed with Pd₃Co/N-rGO. However, the Pd(111) peak in the heat-treated N-rGO-supported catalysts, Pd₃Co/N-rGO and Pd/NrGO, shows a positive shift compared with Pd₁Co₁/CNT. This phenomenon could be due to the better metal-support interaction arising from the N-rGO support. No peak associated with the cobalt is detectable in the catalysts. This result does not mean that Co is not present in the sample; rather, it is due to less cobalt being added and the small atomic diameter of cobalt [30]. The average crystalline size of the particles is calculated using the Scherrer equation \( d = \frac{0.94}{\beta \cos \theta} \), where \( \beta \) = Full Width Half Max (radians), and \( \lambda \) = wavelength (0.15406 nm). The average crystallite size of the catalysts is shown in Table 1.

Table 1. XRD and TEM analyses of the as-prepared catalysts.

| Catalyst             | 2theta | FWHM | Average Particle Size (nm) |
|----------------------|--------|------|---------------------------|
|                      |        |      | XRD                      | TEM          |
| Pd₃Co/N-rGO          | 40.70  | 1.15 | 7.36 ± 0.5                | -            |
| Pd₁Co₁/N-rGO         | 40.95  | 1.53 | 5.54 ± 0.5                | 3.5 ± 0.5    |
| PdCo₃/N-rGO          | 40.89  | 1.70 | 4.97 ± 0.5                | -            |
| Pd₃Co/N-rGO (without heat) | 40.12 | 1.64 | 5.13 ± 0.5                | -            |
| Pd/N-rGO             | 40.58  | 1.46 | 8.79 ± 0.5                | 12.51 ± 0.5  |
| Pd₁Co₁/CNT           | 40.380 | 1.22 | 6.50 ± 0.5                | 4.62 ± 0.5   |
The particle size distribution for PdCo nanoparticles hinder the growth of Pd nanoparticles in larger particles of PdCo. Agglomerations could have resulted from the heat treatment at 450 °C. For estimating the average particle size, 200 nanoparticles were randomly selected, and the PdCo nanoparticles are presented as a histogram. The average particle size is 3.5 nm. Portrayed that incorporating nitrogen dopant and Pd and Co nanoparticles can be an effective technique to understand the dispersion and size of the metal nanoparticles on the wrinkle-like structure of doped reduced graphene oxide. The primary structure of starting material graphene is retained even after incorporation.

Figure 2. Transmission electron microscopy for (A) Pd1Co1/N-rGO catalyst, (B) Pd/N-rGO, and (C) Pd1Co1/CNT. The nanoparticles are mainly in the particle size range. The particle size averaging was conducted in Pd1Co1/N-rGO. A TEM image of Pd1Co1 supported CNT with a histogram is shown in Figure 2C. Narrowly sized (2–8 nm) PdCo nanoparticles are evenly attached to the rope-like CNT structure. The average particle size of the PdCo nanoparticles was calculated to be 4.62 nm. However, smaller particles are preferred because of the larger electrochemical surface area (ECSA) and hence a considerable impact on the activity of the catalysts for the reaction.

| Value        | Calculation                          |
|--------------|--------------------------------------|
| 3 ± 0        | Pd1Co1/N-rGO                        |
| 2 ± 0        | Pd1Co1/CNT                          |
| 1.15         | Pd1Co1/N-rGO without hydrogen treat |
| 1.53         | Pd/N-rGO                            |
| 1.7          | Pd1Co1/CNT, (B) Pd/N-rGO with       |
|              | hydrogen treatment                  |
| 3.5 ± 0.5    | Pd1Co1/N-rGO                        |
| 5.5 ± 0.5    | PdCo/N-rGO                          |
| 7 ± 0        | PdCo3/N-rGO                         |
| 5.5 ± 0.5    | Pd1Co1/N-rGO, and (F) Pd3Co/N-rGO   |

Figure 1. X-ray diffraction pattern for (A) Pd1Co1/CNT, (B) Pd/N-rGO without hydrogen treatment Pd/N-rGO, (C) Pd/N-rGO, (D) Pd1Co1/N-rGO, (E) PdCo3/N-rGO, and (F) Pd3Co/N-rGO.
nm) PdCo nanoparticles are evenly attached to the rope-like CNT structure. The average particle size of the PdCo nanoparticles was calculated to be 4.62 nm, which is slightly larger than Pd$_1$Co$_1$/N-rGO. The particle size of the Pd or Pd alloy nanoparticles has a considerable impact on the activity of the catalysts for the FAO reaction [31]. Zhou et al. reported that the optimum particle size for the overall FAO is 5–7 nm. However, smaller particles are preferred because of the larger electrochemical surface area (ECSA) [32]. The PdCo nanoparticles in our case are most likely to provide excellent activity because they are near the desired particle size range. The particles calculated from TEM are close to the values calculated from the XRD (Table 1).

Figure 2. Transmission electron microscopy for (A) Pd$_1$Co$_1$/N-rGO catalyst, (B) Pd/N-rGO, and (C) Pd$_1$Co$_1$/CNT.

2.1.2. Transmission Electron Microscopy

Figure 2A–C shows the TEM images of the Pd$_1$Co$_1$/N-rGO, Pd/N-rGO, and Pd$_1$Co$_1$/CNT catalysts and their associated particle size distribution histogram. TEM is an effective technique to understand the dispersion and size of the metal nanoparticles on the surface of support materials. As shown in Figure 2A, finely dispersed PdCo alloy nanoparticles are evenly dispersed on the nitrogen-doped reduced graphene oxide. The characteristics of the wrinkle-like structure of graphene [27] are clearly visible, proving that the primary structure of the starting material graphene is retained even after incorporating nitrogen dopant and Pd and Co nanoparticles. The particle size distribution for the PdCo nanoparticles is presented as a histogram. The average particle size is 3.5 nm. For estimating the average particle size, 200 nanoparticles were randomly selected, and particle size averaging was conducted. The nanoparticles are mainly in the particle size range of 2–10 nm, except for a few larger agglomerated particles (16–18 nm). These few agglomerations could have resulted from the heat treatment at 450 °C. For Pd/N-rGO, larger particles of PdCo are observed with an average particle size of 12.51 nm. Therefore, Co nanoparticles hinder the growth of Pd nanoparticles in Pd$_1$Co$_1$/N-rGO. A TEM image of Pd$_1$Co$_1$ supported CNT with a histogram is shown in Figure 2C. Narrowly sized (2–8 nm) PdCo nanoparticles are evenly attached to the rope-like CNT structure. The average particle size of the PdCo nanoparticles was calculated to be 4.62 nm, which is slightly larger than Pd$_1$Co$_1$/N-rGO. The particle size of the Pd or Pd alloy nanoparticles has a considerable impact on the activity of the catalysts for the FAO reaction [31]. Zhou et al. reported that the optimum particle size for the overall FAO is 5–7 nm. However, smaller particles are preferred because of the larger electrochemical surface area (ECSA) [32]. The PdCo nanoparticles in our case are most likely to provide excellent activity because they are near the desired particle size range. The particles calculated from TEM are close to the values calculated from the XRD (Table 1).
2.1.3. Scanning Electron Microscopy

SEM images for Pd\textsubscript{1}Co\textsubscript{1}/N-rGO and Pd\textsubscript{1}Co\textsubscript{1}/CNT were obtained using a JEOL SEM JSM-6300 with an energy-dispersive spectrometer. Figure 3 shows the SEM analysis of the Pd\textsubscript{1}Co\textsubscript{1}/OMC (A–B) and Pd\textsubscript{1}Co\textsubscript{1}/CNT (C–D) catalysts. Figure 3A illustrates a typical graphene-like exfoliated and wavy morphology for the Pd\textsubscript{1}Co\textsubscript{1}/N-rGO catalyst. The nitrogen content on the N-rGO and Pd\textsubscript{1}Co\textsubscript{1}/N-rGO catalyst are 4.54 and 2.96\% (by atomic\%), as inferred from the EDX spectrum (Figure 3B). The Pd and Co contents in the Pd\textsubscript{1}Co\textsubscript{1}/N-rGO catalyst are 14.10 and 2.16 wt\%, respectively. Long, elongated spaghetti-like structures of CNTs are clearly visible in Figure 3C. A bright layer is prominently visible on the CNT surface because of the metal coating. The presence of Pd, Co, and C can be confirmed by the EDX spectrum of a specific section of the catalyst in Figure 3D.

![Scanning electron microscopy image](image1)

**Figure 3.** Scanning electron microscopy image and energy-dispersive X-ray spectra for (A,B) Pd\textsubscript{1}Co\textsubscript{1}/N-rGO and (C,D) Pd\textsubscript{1}Co\textsubscript{1}/CNT.

2.1.4. X-ray Photoelectron Spectroscopy

XPS studies were carried out to understand the nature of the chemical states of metals and nitrogen species present in Pd\textsubscript{1}Co\textsubscript{1}/N-rGO and how these species interact. XPS study deciphers how the electronic properties of the active metal Pd are modulated by the cobalt and different nitrogen species present in Pd\textsubscript{1}Co\textsubscript{1}/N-rGO. Figure 4A shows the
overall XPS spectrum for the Pd$_1$Co$_1$/N-rGO catalyst. The spectrum contains a prominent peak associated with carbon at 280–290 eV, followed by smaller peaks of Pd (334–345 eV), nitrogen (394–404 eV), oxygen (580 eV), and cobalt (790 eV). Importantly, the nitrogen peak in the spectrum indicates that the hydrothermal treatment of graphene oxide with urea is an effective strategy to dope nitrogen into the graphene oxide structure. The individual peaks were deconvoluted using the Origin software to study further the exact nature of the chemical species associated with the peaks. The deconvoluted carbon peaks at 284.34, 284.60, 285.56, and 290.56 eV in Figure 4B could be associated with the C-C, C-N, C=O, and O-C=O bonds present in the graphene structure of Pd$_1$Co$_1$/N-rGO. The formation of the C-N bond shows that the nitrogen is covalently bonded to the carbon, not just any physical trapping or loose physical bondage. In Figure 4C, the deconvoluted peak of the O1s spectrum confirms the presence of C=O and O=C-O functional groups at binding energies of 531.54 and 534.1 eV, respectively.

**Figure 4.** Cont.
The nitrogen atom bonded to the carbon in the graphene structure in N-doped graphene oxide appears in four configurations, namely, pyridinic-N, pyrrolic-N, graphitic or quaternary nitrogen, and oxides of pyridinic N, depending upon the nature of bonding configurations in the graphene carbon network [23,24]. In Figure 4D, three peaks corresponding to pyridinic-N, pyrrolic-N, graphitic, or quaternary nitrogen are recognized. These nitrogen species affect electronic configuration and electron distribution over Pd to a different extent because of the different C-N bonding configurations [24,25]. A consensus on which of the nitrogen configurations is the most actively responsible for enhancing the activity for the electrooxidation reactions has yet to be reached [33]. However, the proportion of the different configurations in N-graphene possibly directly influences the catalytic activity of the electrocatalysts. Wang et al. suggested that pyridinic-N and graphitic-N promote higher activity [23]. However, Jiang et al. concluded from experimental and DFT studies that pyrrolic-N in Pd catalysts shows high activity and fast reaction kinetics for FAO [34]. The proportion of pyrrolic-N in Pd$_1$Co$_1$/N-rGO was calculated to be 65% by integrating the area under the curve. Thus, Pd$_x$Co$_y$/N-rGO is expected to show high activity for FAO.

In the spectrum for Pd, two peaks at 335.37 and 340.63 eV represent the 3d$_{5/2}$ and 3d$_{3/2}$ states of the zero-valent Pd, respectively. The 3d$_{5/2}$ and 3d$_{3/2}$ peaks for the pure bulk Pd metal are located at 334.9 and 340.15 eV [12]. The two peaks in Pd$_1$Co$_1$/N-rGO are shifted positively compared with the standard bulk Pd metal. The positive shift in the binding energy of Pd is due to the modification of the electronic configuration of Pd atoms through the bimetallic interaction with cobalt and the electron transfer from the nitrogen atoms in the nitrogen-doped graphene oxide. Therefore, weak bond strength is expected for Pd with the reactive intermediate species, such as CO [28,35]. In Figure 4E, the two strong deconvoluted Pd peaks show a small percentage of Pd(II), which may be retained in the sample because of the insufficient reduction of Pd precursors. However, this percentage is marginal, and most Pd remains in the metallic forms. Figure 4D shows the spectrum for Co. This result confirms the presence of Co in the sample. The detailed surface composition of Pd$_1$Co$_1$/N-rGO, Pd/rGO, and Pd$_1$Co$_1$/CNT and its comparisons with the EDX results are presented in Table S1 in the supplementary material.
2.2. Electrochemical Evaluation

2.2.1. CO Stripping

Carbon dioxide stripping was used to evaluate the resistance to CO poisoning and the ECSA of the as-synthesized electrocatalysts. CO is mainly generated during FAO as an intermediate in the indirect pathway. Growing evidence shows that CO is also produced in the direct pathway but as a reduction product of carbon dioxide and not as an intermediate. As a part of the process, CO should be removed immediately to maintain the electrocatalytic activity for FAO [36]. Therefore, oxidizing CO at a fast rate and a low potential is a prerequisite for an efficient and stable electrocatalyst. A CV scan in 0.5 H2SO4 with a monolayer of pre-adsorbed CO on the Pd catalyst surface was conducted in the potential range of −2−1 V. Figure 5A–D shows the first two CV scans for the catalysts. In the first cycle, the characteristic hydrogen adsorption-desorption peaks are missing in the potential range of −0.2−0 because all the Pd active sites in the catalysts are occupied by CO. The sharp oxidation peak at 0.4−0.8 V can be associated with CO oxidation [8,31]. In the reverse scan, the prominent peak at approximately 0.5 V is related to the reduction of PdO to Pd. For the second scan, the characteristic hydrogen adsorption-desorption peaks in the range of −0.2−0 reappear, indicating that the monolayer of CO has been completely eliminated in the first scan. The peak and onset potentials are crucial parameters to compare the performance of the different catalysts. All the N-rGo-based catalysts show an onset potential of 0.41 V compared with the CNT-based catalysts (0.51 V). This negative shift of the onset potential in N-rGo clearly shows that the oxidation of CO is favored kinetically over the N-rGo compared with the CNT. However, the peak potential is more skewed toward a lower potential in the CNT. The electrochemical surface area for the catalysts was calculated using the following equation:

$$\text{ECSA} \left( \text{cm}^2 \text{g}^{-1} \right) = \frac{Q \left( \text{\mu C cm}^{-2} \right)}{m \left( \text{g cm}^{-2} \right) \times 420 \text{ \mu C cm}^{-2}}$$

where Q is the charge related to the CO desorption; m is the Pd loading on the electrode; and 420 μC cm−2 is the charge required for the formation of a monolayer of CO adsorbed over Pd [15]. The calculated ECSA values are 16.05, 64.1, 17.32, 40.12, and 41.98 m² g⁻¹ for Pd₃Co/N-rGO, Pd₃Co₁/N-rGO, PdCo₃/N-rGO, Pd/N-rGO, and Pd₁Co₁/CNT, respectively. The high value of ECSA for Pd₃Co₁/N-rGO could be due to the formation of fine nanoparticles. The high estimate of ECSA for Pd₁Co₁/N-rGO signals that it could be a potential catalyst for FAO.

![Figure 5. CO stripping voltammetry curves for (A) PdCo₃/N-rGO, (B) Pd₃Co₁/N-rGO, (C) Pd₃Co/N-rGO, and (D) Pd₁Co₁/CNT in 0.5 M H₂SO₄ solution at a scan rate of 20 mV s⁻¹.](image-url)
2.2.2. Cyclic Voltammetry

The electrocatalytic activity of the electrocatalysts can be confirmed and compared using CV. CV studies were carried out in a deaerated 0.5 M H₂SO₄ aqueous solution with and without formic acid in the potential range of −0.2–1.2 V at a scan rate of 20 mV s⁻¹ to determine the activity of the catalysts for FAO. Only the stable third cycles are reported here. The voltammograms are shown in Figure 6A,B. In the voltammogram of Figure 6A in 0.5 M H₂SO₄ only, the curves have three distinct areas of interest similar to the shapes reported elsewhere. In the forward scan at the low potential (−0.2 V to +0.1 V) range, twin peaks are related to the adsorption-desorption of hydroxyl and oxygen species. In the region next to it, between 0.1 V and 0.5 V, the current is almost constant and is called double-layer charging. Potentials higher than 0.5 V are due to the oxidation of Pd to make PdO. In the reverse scan, one major peak associated with the reduction of PdO to Pd is observed at 0.45 V [27,29,37].

Figure 6. Cyclic voltammetry curves for Pd₁Co₁/N-rGO in (A) 0.5 M H₂SO₄ solution and (B) 0.5 M H₂SO₄ + 0.5 M HCOOH in solution at scan rate 20 mv s⁻¹.

In the 0.5 M H₂SO₄ + 0.5 HCOOH aqueous solution, the nature of voltammograms in Figure 6B is similar to those reported for Pd-based catalysts [27,31,38]. Entirely new features of the CV curve in 0.5 M H₂SO₄ + 0.5 HCOOH with respect to the CV in 0.5 M H₂SO₄ aqueous solution are due to FAO. A small peak at around −0.1 V is due to hydrogen desorption. A broad second and the most prominent peak is observed in the potential range of 0.1−0.5 V. This peak is assigned to FAO via a direct pathway. Formic acid is adsorbed on the Pd and subsequently dissociates directly to carbon dioxide in the direct pathway. In addition, a shoulder peak at a higher potential could be related to the FAO via an indirect pathway [7,36]. Cobalt is not active for FAO [16,18]. Additional features of the CV in Figure 6B show that Pd₁Co₁/N-rGO is active for FAO. Therefore, all the activity for FAO is contributed by the Pd nanoparticles. A large peak in the reverse scan could be due to the oxidation of formic acid and poisonous species at the Pd surface, regenerated from the reduction of PdO formed in the forward scan, indicating the improved tolerance toward catalyst deactivation [12,16]. The peak position and the mass activity associated with the peak are used to compare the efficiency of the catalysts.

CV curves for the as-prepared PdxCo₁/N-rGO (x:y = 1:1, 3:1, and 1:3), Pd/N-rGO, and Pd₁Co₁/CNT were generated in 0.5 H₂SO₄ + 0.5 M HCOOH in the range of −0.2–1.2 V at a scan rate of 20 mv s⁻¹. The current was normalized to the actual mass of the Pd to compare the efficacy of the catalysts. All the electrocatalysts show a similar nature of curves as described earlier. The peak current density for all the catalysts is shown in Figure 7B. The ECSA and the corresponding peak current density for the forward and the reverse
peaks are summarized in Table 2. Pd\(_{1}\)Co\(_{1}\)/N-rGO displays the highest current output of 4833.12 mA mg\(^{-1}\). This current density is almost 10 times higher than that of Pd/N-rGO.

Table 2. Electrochemical performance of the as-prepared catalysts.

| Catalyst                  | ECSA (m\(^2\) g\(^{-1}\)) | Peak Potential (V vs. Ag/AgCl) (3 M KCl) | Peak Mass Activity (Forward Scan) (mA mg\(^{-1}\)) | Peak Mass Activity (Backward Scan) (mA mg\(^{-1}\)) |
|---------------------------|-----------------------------|-----------------------------------------|---------------------------------------------------|--------------------------------------------------|
| Pd\(_{3}\)Co/CNT          | 41.98                       | 0.26                                    | 1964                                              | 2046                                             |
| Pd\(_{3}\)Co/N-rGO        | 16.05                       | 0.248                                   | 1340                                              | 1330                                             |
| Pd\(_{1}\)Co\(_{1}\)/N-rGO| 64.10                       | 0.36                                    | 4833                                              | 6584                                             |
| PdCo\(_{3}\)/N-rGO        | 17.32                       | 0.36                                    | 1010                                              | 1008                                             |
| Pd/N-rGO                  | 40.12                       | 0.39                                    | 491                                               | 490                                              |

Moreover, the mass activity values reported here exceed the values reported recently in the literature (Table 3). First, cobalt is an excellent adatom that improves the Pd dispersion and modifies the electronic structure of the Pd metal. The addition of Co in the Pd/N-reduced graphene oxide catalyst improves the performance. Cobalt can facilitate CO oxidation from the Pd surface through a well-known bifunctional effect [39]. As per other XPS analyses presented in several reports, Co modifies the electronic structure of Pd that results in the downshift of the d-orbitals in PdCo nanoparticles relative to Pd/C that may result in the weakened adsorption of the CO-like species [16]. The atomic ratio of Pd and the adatom is an important parameter that has a profound effect on the electrocatalytic performance of the bimetallic catalysts. The occurrence of the highest activity was obtained for Pd\(_{1}\)Co\(_{1}\)/N-rGO. Lui et al. tested PdCo with different atomic ratios and showed that Pd\(_{1}\)Co\(_{1}\) obtains the highest current density and stability [16]. In our case, the highest activity is due to the presence of sufficient Co to modify the d-orbital characteristic of Pd atoms because an excessive amount hinders the formation of Pd active sites. An optimum amount of cobalt is essential to reap the benefits of a bimetallic catalyst, which in our case is equimolar.
Table 3. Comparison of the ECSA and mass activity for the as-prepared catalysts with the reported literature values under identical test conditions.

| Serial Number | Catalyst                          | ECSA (m² g⁻¹) | Forward Peak (Mass Activity mA mg⁻¹) | Forward Peak (ECSA Normalized) (A m⁻²) | Reference                |
|---------------|-----------------------------------|---------------|-------------------------------------|----------------------------------------|--------------------------|
| 1             | Pd black (Johnson Matthey)        | 17.80         | 120                                 | 6.74                                   | Ma et al. [40]           |
| 2             | PdPt NC                           | 285           | 1000                                | 3.51                                   | Bhalothia et al. [41]    |
| 3             | SnO₂-decorated Pd nanocubes       | -             | 2460                                | -                                      | Rettenmaier et al. [42]  |
| 4             | PdCo/CNF                          | 45.03         | 1500                                | 33.31                                  | Lui et al. [16]          |
| 5             | Pd/C                              | 43.86         | 456                                 | 10.40                                  | Lui et al. [16]          |
| 6             | Pd/NS-G                           | 83.40         | 501                                 | 6.01                                   | Zhang et al. [43]        |
| 7             | Pd₃Fe/N-rGO                       | 65.30         | 1463                                | 22.40                                  | Hossain et al. [12]      |
| 8             | Pd₁₇Cu₁₅/N-rGO                    | 73.39         | 1738                                | 23.68                                  | Chowdhury et al. [27]    |
| 9             | Pd₁Co₁/N-rGO                      | 64.10         | 4833                                | 75.40                                  | This work               |

The effect of support materials was compared by comparing the catalytic activity of PdCo supported on N-rGO and CNT prepared by following the same procedure. The nature of the CV in both cases is similar. However, the peak current density for Pd₁Co₁/CNT is 1964.76 vs. 4833.12 mA mg⁻¹ Pd for Pd₁Co₁/N-rGO. This high activity for Pd₁Co₁/N-rGO is ascribed to the extraordinary morphological and electronic properties of nitrogen-doped graphene oxide. The nitrogen atom in N-rGO can function as an electron-rich center. The electron-rich center can donate an electron to Pd to increase its electron density, which can modify the adsorption characteristics of the Pd for the formic acid and intermediates. Moreover, a secondary but important feature that helps is the large surface area and pore volume of graphene. Cazaras-Avila et al. compared the performance of OMC and multi-walled CNT as support materials. The higher performance of PdCo over OMC is ascribed to the combination of the mesoporous structure of the support, which promotes the catalyst-support interaction facilitating the mass transfer process during the reaction, and to the incorporation of Co in the Pd structure [17]. The current densities normalized to the ECSA are presented in Table 3 to investigate the factors other than the particle size effect responsible for the catalytic activity enhancement in Pd₁Co₁/N-rGO. The current densities normalized to the ECSA value reported here for Pd₁Co₁/N-rGO are higher than the literature values in Table 3 and are more than 10 times higher than the commercial Pd black catalyst. This observation suggests that the enhancement in the catalytic activity cannot be ascribed totally to the particle size effect. The bifunctional mechanism imparted by Co and the electronic modification resulting from the nitrogen containing graphene oxide support material are far more critical factors for the enhancement of the catalytic activity of Pd₁Co₁/N-rGO.

2.2.3. Chronoamperometry Analysis

Long-term stability is an essential aspect for the practical implementation of the catalysts for fuel cells. CA is a valuable technique to determine the long-term stability of the catalyst in an acidic environment. Figure 8 displays the CA curves performed in 0.5 M H₂SO₄ + 0.5 M HCOOH solution at 0.3 V for 5000 s. The nature of the curves is similar to earlier reports [7,29]. The curves mainly consist of an initial rapid decrease in current due
to double-layer charging, followed by a gradual decay signaling, which slows down the
deactivation of the catalysts by CO. The origin of the CO poisoning for Pd-based catalysts
is confusing because FAO occurs via a direct method on Pd, which does not produce CO as
an intermediate. Among many contradicting hypotheses, Wang et al. proposed that CO is
generated by the reduction in carbon dioxide [36]. Carbon dioxide is the ultimate product
of FAO. The steady-state value of the current after 5000 s is used to compare the stability of
the catalysts. Pd$_{1}$/Co$_{1}$/N-rGO showed the highest steady-state current of 700 mA mg$^{-1}$
Pd, which is 2.3 and 6 times compared with those of Pd$_{1}$/Co$_{1}$/CNT. These results show
that nitrogen-doped reduced graphene oxide is an excellent support material and that an
equimolar bimetallic PdCo is the optimum composition for the PdCo bimetallic catalyst.

![Figure 8](image_url)

**Figure 8.** Chronoamperometry of the catalysts in 0.5 M H$_2$SO$_4$ and 0.5 M HCOOH solutions at 0.35 V
for the catalysts after 5000 s.

The excellent performance of Pd$_1$/Co$_1$/N-rGO arises from the bimetallic effect of Co
and nitrogen-doped graphene. Lui et al. found a similar case where PdCo shows very high
current density [16]. Morales-Acosta et al. reported a similar finding [30].

3. **Experimental**

3.1. **Chemicals**

Sulfuric, hydrochloric, and formic acid; GO flakes; Nafion solution; and isopropanol
were supplied by Sigma Adrich. Multiwall CNTs with 99.99% purity were provided by
Cheap Tubes. All the remaining chemicals, including urea, sodium citrate dihydrate,
and sodium borohydride were purchased from Merck and were of research grade. All
the gases were high purity (99.999%) and purchased from Linde-SIGAS. Deionized wa-
ter (18.2 MΩ cm) used for synthesis and electrochemical experiments was supplied by
Millipore Q Academic system.

3.2. **Catalyst Preparation**

3.2.1. Preparation of Nitrogen-Doped Reduced Graphene Oxide

Nitrogen-doped graphene oxide was synthesized using the hydrothermal method
with urea as a nitrogen source. A similar methodology was employed in our previously
published paper [12]. Ammonia is a preferred nitrogen source and reducing agent because it is safer and cheaper and more facile than hydrazine hydrate and other reagents. For the pretreatment of pristine GO flakes before nitrogen doping, 100 mg of GO flakes were sonicated in 250 mL of deionized water for 2 h to exfoliate the layers of individual GO flakes. The black solid material was recovered by centrifuging and then dried in a vacuum oven for 5 h at 70 °C. The pretreated GO flakes (100 mg) were suspended in 250 mL of deionized water, and then 50 mL of 32% ammonia solution were added to it. A 5% (by volume) aqueous HCl solution was used to adjust the pH of the suspension to nearly 8. The suspension was sonicated for 2 h before transferring to a Teflon-lined 500 mL steel hydrothermal reactor. Then, the hydrothermal reactor was slowly heated up to 220 °C at a rate of 2 °C/min in a muffle furnace and then maintained at 220 °C for 8 h. The reactor was allowed to cool to room temperature naturally. The black residue was recovered from the suspension using a high-speed centrifuge (Thermo Fisher Scientific Inc., New York, NY, USA) operated at 5000 rpm and washed copiously with water until the washing solution turned near neutral. Finally, the material was vacuum dried at 80 °C for 12 h to obtain the final nitrogen-doped reduced graphene oxide.

3.2.2. Synthesis of N-Reduced Graphene Oxide Supported PdCo Nanoparticles

The Pd$_x$Co$_y$ nanoparticles were deposited on the as-prepared support N-rGO by using the wet impregnation-reduction method with sodium citrate dihydrate as a stabilizing agent. Cobalt nitrate and palladium nitrates were used as precursors for Co and Pd nanoparticles, respectively. The detailed synthesis route has been described by Zhou et al. [44]. In short, the precursor solution(s) was added dropwise in the suspension of N-rGO in water prepared by sonicating 100 mg of N-rGO in 250 mL of deionized water. The solution was made slightly alkaline (pH 8) by adding a few drops of 0.5 M NaOH aqueous solution. To this suspension, stabilizing agent sodium citrate dihydrate was added. A freshly prepared aqueous solution of sodium borohydride was added to the suspension dropwise, and the suspension was stirred overnight to complete the reduction process. Finally, the nanoparticles were recovered by centrifuging, washed with water, and then vacuum dried to obtain Pd$_x$Co$_y$/N-rGO powder. Finally, 100 mg of the catalyst were heat treated at 450 °C in 5 vol% hydrogen gas (balance high purity nitrogen) in a vacuum furnace (Thermcraft Inc., Sacramento, CA, USA) to induce alloy formation. For comparison, Pd/N-rGO and Pd$_1$Co$_1$/CNT were prepared using the method outlined earlier. The metal content in all the synthesized catalysts was maintained at 20 wt%.

3.3. Catalyst Characterizations

XRD patterns were obtained using Bruker D8 with Cu K alpha as a radiation source operating at 40 kV and 40 mA. Diffraction patterns were obtained in the range of 10–90° at a scan rate of 5°/min. SEM (JEOL 7800) coupled with EDX was used to study morphology and obtain the elemental composition of the catalysts. TEM was performed using FEI Talos F200X supplied by Thermo Scientific to ascertain the chemical composition of the catalysts. X-ray spectroscopy of selected samples was performed using ESCALABZ 50 supplied by Thermo scientific to identify the composition and electronic structure of the chemical species.

3.4. Electrochemical Measurements

The electrocatalytic activity of the as-prepared catalysts was measured through CV, CO stripping voltammetry, and CA in a homemade three-cell electrochemical cell using a potentiostat–galvanostat (Biologic S300, Seyssinet-Pariset, France). A catalyst-coated glassy carbon electrode (diameter 3 cm) was used as a working electrode. A highly polished platinum plate (8 cm$^2$) and a Ag/AgCl electrode were used as the counter and reference electrodes, respectively. CV was carried out in the potential range of $-2$–$1.2$ V with a scan rate of 20 mv s$^{-1}$ in an aqueous solution of 0.5 M H$_2$SO$_4$ + 0.5 M HCOOH. The solution was deaerated using high-purity nitrogen (99.99%) before the experiments. CO stripping
CV was carried out by varying the voltage from $-0.2 \text{ V}$ to $1.2 \text{ V}$ at a scan rate of $20 \text{ mv s}^{-1}$ in $0.5 \text{ M H}_2\text{SO}_4$ with a pre-adsorbed monolayer of CO on the catalysts. The preparation method for a pre-adsorbed CO monolayer is available in the study by Zhou et al. [30]. CA was conducted for $5000 \text{ s}$ by measuring the output current by maintaining the potential at $+0.3 \text{ V}$.

The catalyst-coated glassy carbon electrode was prepared by coating the catalyst ink prepared by ultra sonicating $10 \text{ mg}$ of the catalysts in $500 \mu\text{L}$ of Naftion solution for approximately $1 \text{ h}$. Drops of the ink were transferred to the previously polished GC electrode and then air dried.

4. Conclusions

Palladium and cobalt alloy nanoparticles with different atomic ratios were supported on nitrogen-doped reduced graphene oxide. Nitrogen-doped reduced graphene oxide was prepared by the hydrothermal treatment of graphene oxide with urea. TEM and SEM analyses showed that PdCo nanoparticles are evenly anchored on the support material via impregnation and reduction using sodium borohydride. XPS analysis confirmed the presence of different species of nitrogen and a positive shift in the Pd binding energy. The as-prepared catalysts show excellent activity for the FAO reaction. Among all the catalysts, $\text{Pd}_1\text{Co}_1/N$-rGO shows the highest ECSA and mass activity. The best performance of $\text{Pd}_1\text{Co}_1$/N-rGO can be ascribed to the formation of small (3.65 nm) nanoparticles and a bifunctional effect by Co. The support nitrogen-doped reduced graphene oxide provides a strong metal-support interaction, additional active metal sites, and more robust anchoring of the metal nanoparticles.

Supplementary Materials: The following are available online at https://www.mdpi.com/article/10.3390/catal11080910/s1, Table S1: Composition of the catalysts by XPS and EDX (atomic percentage).

Author Contributions: Conceptualization, S.S.H. and J.S.; funding acquisition, S.S.H.; methodology, H.T.A.-H., M.M.A. and S.S.A.; catalyst characterization, J.S. and S.M.; data curation, M.M.A. and S.S.H.; Writing—Original Draft Preparation, M.M.A., S.S.H., H.T.A.-H. and S.S.A.; writing—review and editing, G.M. and S.S.H. All authors have read and agreed to the published version of the manuscript.

Funding: The authors acknowledge the Deanship of Scientific Research at King Faisal University for the financial support under Nasher Track (Grant No.206165).

Data Availability Statement: The data presented in this study are available in the article.

Acknowledgments: The authors would like to acknowledge the contribution of the Core Labs group at the Qatar Environment and Energy Research Institute, Hamad Bin Khalifa University, Qatar Foundation, especially: Akshath Raghu Shetty for XRD, Yahya Zakaria for XPS, Mohamed I. Helal, and Mujahed Fasha for SEM and TEM characterizations.

Conflicts of Interest: The authors declare that we have no conflict of interest. All authors have seen and approved the manuscript being submitted. We warrant that the article is the authors’ original work. We warrant that the article has not received prior publication and is not under consideration for publication elsewhere.

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