Abstract: Diverse kinds of gem- and vic-diborylated compounds are now readily available thanks to advances in gem-diborylation of lithium carbenoids as well as vic-diborylation of carbon–carbon multiple bonds with diboron compounds. These diborylated reagents lead to invention of polyborylated reagents and many novel and useful synthetic methods for supreme stereocontrol. This review summarizes preparative methods and synthetic reactions of di- and polyborylated reagents with the emphasis on multiple bond formation.

Keywords: boron, carbenoid, dimetalated reagents, organic synthesis

Introduction

Dimetalated organic compounds have recently emerged as versatile reagents for organic synthesis because such bifunctional compounds allow us to synthesize target organic frameworks very efficiently through multiple bond formations in a single operation or stepwise transformations in one-pot.\(^1\) Furthermore, organdimetallic compounds can serve as valuable precursors of polyfunctional organometallic reagents.\(^2\) Therefore, it is of great importance to develop efficient preparations as well as chemo-, regio-, stereo-, and enantioselective reactions of dimetalated compounds. Simultaneous incorporation of two metals into organic substrates with reagents having metal–metal linkage is a highly attractive approach as the preparative method in view of atom economy and straightforward strategy (Scheme 1). Indeed, transition-metal catalyzed cleavage of the metal–metal linkage such as B–B, B–Si, B–Sn, Mg–Si, Mg–Zn, Mg–Sn, Al–Si, Al–Sn, Si–Si, Si–Sn, Si–Zn, Sn–Sn, and Sn–Zn, followed by addition to carbon–carbon unsaturated bonds have been well-described as efficient synthesis of vic-dimetalated compounds.\(^3\)

In sharp contrast, gem-dimetalation using such metal–metal compounds has remained unexplored.\(^4\) In 1976, Kitatani, Hiyama, and Nozaki reported stereoselective one-pot dialkylation of gem-dihalocyclopropanes with diorganocuprate and alkyl halide. The reaction is considered to proceed through generation of an ate-type carbenoid by bromine-copper exchange at the less hindered site, consecutive alkyl 1,2-migration from the negatively charged copper to the carbenoid carbon with inversion of configuration, and the second alkylation of the resulting copper reagent with methyl iodide (Scheme 2).\(^5\) This type of transformation is disclosed now to be applicable to not only cyclopropylidene- but also alkylidene-type carbenoid reagents with a variety of metals.\(^6\) Worthy to note is that an \(S_N2\) type substitution reaction with inversion of configuration at the carbenogenic center, which is otherwise inert to conventional nucleophilic substitution reaction.

Based on the novel concept, the authors designed gem-dimetalation of lithium carbenoids

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with such metal–metal compounds as B–B and B–Si (Scheme 3). Thus, they envisioned that gem-diboryl and gem-silylboryl products should result via a sequence of reactions of (1) borate formation and (2) 1,2-migration of a boron or silicon atom from the negatively charged borate centers to the carbenoid carbons in a 1,2-fashion with elimination of a halogen atom.\(^7\) Actually the designed sequence did work well.\(^8\) Consequently, repertoire of gem-silylboryl and gem-diboryl compounds are largely expanded, and organic synthesis utilizing those bifunctional reagents has dramatically advanced. This review focuses on not only gem-diboryl but also vic-diboryl compounds illustrated in Figure 1 and summarizes the preparations and selective transformations for organic synthesis.\(^9\)

**Preparation of gem- and vic-diboryl compounds**

Double hydroboration of 1-alkynes with such borane reagents as diborane, dicyclohexylborane, and 9-BBN is a classical way for the preparation of 1,1-diborylalkanes.\(^10\) In view of yield and selectivity of 1,1- versus 1,2-double boration, 9-BBN is the reagent of choice. For example, 1-hexyne reacts with two molar amounts of 9-BBN to give 1-hexanol quantitatively after oxidative workup as illustrated in Scheme 4.

Insertion of diazooalkanes into bis(pinacolato)diboron (1, abbreviated as B\(_{\text{pin}}\)-B\(_{\text{pin}}\)) is catalyzed by a platinum catalyst to produce disubstituted diborylmethanes eq. [1].\(^11\) Tetrakis(dimethoxyboryl)methane, prepared from carbon tetrachloride by treatment with lithium and dimethoxyboryl chloride (Scheme 5),\(^12\) undergoes transesterification with pinacol or 1,3-propanediol to give the corresponding tetraboromethanes, respectively.\(^13\)

Convenient synthesis of 1,1-diborylcyclopropanes is achieved by gem-diborylation of cyclopropylidine lithium carbenoids with 1 (Scheme 6).\(^14\) Thus, the carbenoids generated by treatment of dibromocyclopropanes with BuLi in THF/\(\text{Et}_2\text{O}\) at \(-110\) °C react with co-existing 1 to give gem-diborylcyclopropanes in good to high yields. The method is applicable to the preparation of not only tri- and tetrasubstituted cyclopropanes but also fused and hexa substituted cyclopropanes.
Generation of triborylmethyllithium from tetraborylmethanes with methyllithium followed by condensation with aldehydes or ketones produces 1,1-diboryl-1-alkenes (Scheme 7). Such functional groups as chloro, ethoxycarbonyl, and amino groups tolerate the conditions.

Diborylation of alkylidene-type lithium carbonoids with 1 also serves as an efficient preparative method for 1,1-diboryl-1-alkenes (Scheme 8). Various types of gem-diborylalkenes are easily prepared starting from the corresponding 1-halo- or 1,1-dihaloalkenes with the aid of butyllithium or a base.

The methodology is readily extended to synthesis of 2,3-bis(pinacolatoboryl)-1,3-butadiene (2) (Scheme 9). Thus, when 1 is treated with 1-bromo-1-lithioethene in excess generated from vinyl bromide with LiTMP, 2 is produced in high yield.

Formation of 2 is ascribed to the borate formation between the initial product, 1,1-diborylethene, and another 1-bromo-1-lithioethene, followed by 1,2-migration of a 1-borylethenyl group. Meanwhile, 1,4-disubstituted 2,3-diboryl-1,3-butadienes are prepared by regioselective hydrozirconation of alkynylboronates with HZrCp₂Cl followed by dimerization with CuBr (Scheme 10).

Various vic-diborylated compounds are readily available through transition metal-catalyzed 1,2-diboration of carbon–carbon multiple bonds with diborons. Platinum complexes such as Pt(PPh₃)₄, Pt(norbornene)/PPh₂(α-tolyl), and Pt(PCy₃)(η₂-C₂H₄)₂ catalyze cis-addition of diborons to both...
terminal and internal alkynes to give 1,2-diborylated acyclic alkenes stereoselectively (Scheme 11).\(^\text{20}\) Terminal and strained cyclic alkenes are smoothly diborylated in the presence of phosphine-free Pt catalyst to provide 1,2-diborylalkanes.\(^\text{21}\) \(\beta\)-Borylallylic boranes are prepared by Pt-catalyzed diboration of allenes.\(^\text{22}\) A catalyst system consisting of phosphine-free Pd complex and an aryl/alkenyl iodide or iodine is effective for diboration of a terminal C=C bond in 1-substituted and 1,1-disubstituted allenes,\(^\text{23}\) whereas the allenes are vic-diborylated at the internal C=C bonds with the aid of Pd\(_2\)(dba)\(_3\)/optically active phosphoramidite catalyst to give the corresponding 2,3-diboryl-1-alkenes in good yields with high enantioselectivity.\(^\text{24}\)

**Synthetic transformation of gem-diborylalkanes**

Reactions of gem-diborylalkanes with electrophiles are facilitated by borate formation with alkyllithiums. For example, when 1,1-diborylhexane and 1,1-diboryl-2-phenylethane are treated with two molar amounts of butyllithium and then carbon dioxide, the corresponding malonic acids are obtained eq. [2].\(^\text{25}\) Boron enolates are also prepared from 1,1-diborylalkanes via methyllithium-mediated borate formation and reaction with methyl benzoate (Scheme 12).\(^\text{26}\)

\[
\begin{align*}
\text{BCy}_2 + \text{BuLi, THF, } -78^\circ \text{C} &\rightarrow \text{BCy}_2 + \text{CO}_2, \text{H}^+ \rightarrow \text{BCy}_2 + \text{CO}_2, \text{H}^+ \\
R = \text{Bu, Ph} &\rightarrow 65-70\% \\
\text{R = Bu, Ph} &\rightarrow 65-70\% \\
\end{align*}
\]

\(\text{gem}\)-Diborylalkanes containing a halogen atom or tosylxy group at 3- or 4-position undergo intramolecular cyclization upon treatment with methyllithium, giving rise to the corresponding cyclopropyl or cyclobutylboranes, which are readily transformed into the corresponding alcohols by oxidative workup with alkaline hydrogen peroxide (Scheme 13).\(^\text{27}\)

**Synthetic transformation of 1,1-diborylcyclopropanes**

Since a variety of transition metal-catalyzed reactions using cyclopropanes are available, such transformations, when applied to diborylcyclopropanes, can provide us with novel diborylated building blocks. Diborylcyclopropanes, upon treatment with 3-chloro-1-lithio-3-methyl-1-butyne, give diborylated allenylcyclopropanes (Scheme 14).\(^\text{14}\) The formation can be explained by 1,2-migration of the cyclopropyl moiety in the borate intermediate with release of a chloride ion in an S\(_N\)2\(^f\) fashion. The allenylcyclopropanes undergo ring-expansion with the aid of a rhodium catalyst upon heating to afford 1,2-diboryl-3-methylenecyclopentenes, which are difficult to prepare via conventional methods. The diborylcyclopentenes can be easily transformed into polysubstituted fulvenes and cyclopentenes through oxidation and regiospecific cross-coupling reaction, respectively, as demonstrated in Scheme 14.
Cross-coupling reaction of 1,1- and 1,2-diboryl-1-alkenes with organic halides

Since tetrasubstituted ethenes with four different carbonaceous groups are often found in biologically active natural products as well as functional organic materials, stereocontrolled synthesis of those constitutes a significant and challenging issue in organic synthesis.\(^{28}\)

28) Palladium-catalyzed cross-coupling reaction of 1,1-diboryl-1-alkenes is one of the efficient solutions for the synthetic problem (Scheme 15).

When 2-aryl-1,1-bis(pinacolatoboryl)-1-alkenes are coupled with aryl iodides with the aid of a Pd catalyst and a base, \((E)\)-alkenylboronates are obtained as single stereoisomers in good to high yields with no trace of di-coupled products (Scheme 16).\(^{29}\)

Irrespective of substituent \(R^1\), the stereochemical outcome is uniform. The following coupling reaction with other aryl iodides allows us to synthesize diverse stereocontrolled triaryl-ethenes. The advantages of this methodology are that both stereoisomers of the tetrasubstituted ethenes can be prepared simply by changing the order of employed electrophiles, and the whole transformation can be achieved in one-pot. The synthetic value is demonstrated by one-pot synthesis of \((Z)\)-tamoxifen that is currently used for treatment of breast cancer. The stereocontrol can be extended to the reactions with alkenyl halides and allows us to prepare stereodefined polysubstituted [3]dendralenes.

Aryl and alkenyl-substituted diborylethenes also react stereoselectively with aryl and alkenyl iodides, providing stereocontrolled route to polyfunctional 1,3,5-hexatrienes.\(^{30}\)

Thus, 2,4-diaryl-1,1-diboryl-1,3-butadienes couple with aryl iodides in the presence of a Pd catalyst at the boryl group \(cis\) to the \(C(3)=C(4)\) group and the corresponding mono-coupled products are obtained as a single stereoisomer as illustrated in Scheme 17. Subsequent coupling reaction of the boronates with \((E)\)-alkenyl iodides gives 1,3,4,6-tetraaryl-1,3,5-hexatrienes that exhibit aggregation-induced emission upon photo-excitation and thus may find application to light-emitting materials. Palladium-catalyzed coupling reaction of \((E)\)-1,2-bis(pinacolatoboryl)hex-1-ene with aryl, benzyl, alkenyl, and allylic halides proceeds selectively at the terminal boryl group to give 1,2-disubstituted 2-alkenylboronates as a major product along with di-coupled products (5–10%).\(^{31}\) Stereodefined trisubstituted ethenes are obtained by further coupling reaction of monoboronates as illustrated in Scheme 18.
Meanwhile, when multi-substituted unsymmetrical 1,2-diborylethenes are coupled with aryl halides in the presence of a Pd catalyst and a base, mono-coupled products are produced as a mixture of two possible regioisomers (Scheme 19). Ratio of the regioisomers vary depending on the substituents on the aryl groups of aryl halides. The second coupling reaction with an aryl iodide connected to solid support allows us to achieve combinatorial synthesis of triarylated 1-butenes, an important class of nonsteroidal anti-estrogen agents.

Diels-Alder reactions of 2 with electron-deficient alkenes and dimethyl acetylenedicarboxylate proceed smoothly upon heating, giving rise to the corresponding 1,2-diborylcyclohexenes and 1,4-cyclohexadiene that can serve as building blocks for polysubstituted cyclohexenes and benzenes, respectively, in conjunction with Pd-catalyzed cross-coupling reaction and oxidation using DDQ (Scheme 21).
Platinum-catalyzed 1,4-diboration of 1,3-diene 2 with 1 produces (Z)-1,2,3,4-tetraboryl-2-butene in quantitative yield as a single stereoisomer (Scheme 22). The resulting tetraboryl-2-butene undergoes triple aldehyde addition in a one-pot manner to give 2,3-bis(alkylidene)-1,5-anti-diols as a single stereoisomer.\(^{36}\)

The cascade reaction involves sequential conversion of four C–B bonds into two C–C bonds and one C=C bond with perfect stereocontrol. One-pot preparation–triple carbonyl addition starting with 2 is also possible. These features clearly demonstrate the versatility of polymerated compounds as reagents for organic synthesis with high efficiency.

**Allylation of aldehydes and imines with β-boryllallylic boranes**

Enantioenriched β-boryllallylic boranes, prepared in situ by Pd-catalyzed diboration of allenes, react with aldehydes and imines to give boryl-substituted homoallylic alcohols and amines, respectively, with high enantioselectivity. The adducts are readily transformed into optically active β-hydroxy and -amino ketones via oxidative work-up (Scheme 23).\(^{37}\)

**Preparation and oxidation of optically active 1,2-diborylalkanes**

Enantioselective diboration of trans-disubstituted alkenes with bis(catecholato)boron proceeds diastereo- and enantioselectively, using a Rh(acac)(nbd)/(S)-quinap catalyst system. The resulting vic-diborylalkanes are led to the corresponding syn-1,2-diols with high diastereo- and enantioselectivities upon oxidation with alkaline hydrogen peroxide (Scheme 24).\(^{38}\) Under the same conditions, diboration of styrene, cis-1,2-, and 1,1-disubstituted alkenes results in moderate enantioselectivities. Alternatively, rhodium-catalyzed hydrogenation of 2-substituted 1,2-diborylketenes with optically active phosphine such as walphos
allows to prepare 1,2-diborylalkanes with high enantiomeric excess.\(^{39}\)

**Conclusion**

Recent progress on preparation and synthetic reactions of gem- and vic-diborylated compounds are reviewed. Diverse diborylated compounds are now readily available in a stereodefined form owing greatly to the development of diboration utilizing diborons. Efficient and straightforward synthetic methods for polyfunctional multi-substituted and cross-conjugated olefins as well as enantio- and diastereoccontrolled alcohols and amines have been developed based on the chemistry of gem- and vic-diborylated compounds.

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Profile

Tamejiro Hiyama was born in Osaka, 1946. He started his academic career in 1972 as Research Associate at Kyoto University, received the Doctor of Engineering degree in 1975 (Kyoto University, Mentor Hitoshi Nozaki), and spent a postdoctoral year (Harvard University, Yoshito Kishi). In 1981, he joined Sagami Chemical Research Center as Research Fellow to start his own research team. There he was promoted to Senior Research Fellow and then to Executive Research Fellow before he moved in 1992 to Research Laboratory of Resources Utilization, Tokyo Institute of Technology, as Professor of Division of Newer Metal Resources. Since 1997, he is Professor of Organic Materials at Kyoto University. He studied and invented many new reactions including, the highly selective carbon-carbon bond formation with Cr reagents (Nozaki-Hiyama-Kishi reaction), the reaction of nitriles with magnesium ester enolates (Hiyama reaction), the cross-coupling reaction with organosilicon reagents (Hiyama coupling), the oxidative desulfurization-fluorination for synthesis of organofluorine compounds, the carbostannylation and carbocyanation of alkynes, novel polysilacage compounds for electronic materials, novel liquid crystalline compounds for display in addition to carbenoid reagents for organic synthesis. He received Young Chemist Award of the Chemical Society of Japan in 1980, Japan Liquid Crystal Society Award in 2004, Synthetic Organic Chemistry Award in 2007, and is going to receive the CSJ Award, 2008. His current research interest extends to new organometallic reagents for selective organic synthesis, organofluorine and organosilicon chemistry, synthesis of biologically active substances, design and synthesis of novel functionality molecules and materials.
Profile

Masaki Shimizu was born in 1965 in Tokyo, Japan. He received his Ph.D. from Tokyo Institute of Technology in 1994 under the supervision of Professors Takeshi Nakai and Koichi Mikami. After working at Mitsubishi Chemical Co. Ltd. as a research associate, he joined Research Laboratory of Resources Utilization, Tokyo Institute of Technology as a research associate in 1995 to work with Professor Tamejiro Hiyama. In 1998, he moved to Kyoto University as Assistant Professor to continue collaboration with Professor Hiyama. He spent one year at Massachusetts Institute of Technology as a postdoctoral fellow (Professor S. L. Buchwald) and was promoted to Associate Professor of Kyoto University in 2003. His research interest focuses on development of novel synthetic methods of organofluorine compounds and synthetic methodology utilizing organometallic reagents, and creation of functional organic materials.