High precision half-life measurement of the extinct radio-lanthanide Dysprosium-154

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Sixty years after the discovery of 154Dy, the half-life of this pure alpha-emitter was re-measured. 154Dy was radiochemically separated from proton-irradiated tantalum samples. Sector field- and multicollector-inductively coupled plasma mass spectrometry were used to determine the amount of 154Dy retrieved. The disintegration rate of the radio-lanthanide was measured by means of α-spectrometry. The half-life value was determined as (1.40 ± 0.08)∙10⁶ y, with an uncertainty reduced by a factor of ~ 10 compared to the currently adopted value of (3.0 ± 1.5)∙10⁶ y. This precise half-life value is useful for the testing and evaluation of p-process nucleosynthetic models using 154Dy as a seed nucleus or as a reaction product, as well as for the safe disposal of irradiated target material from accelerator driven facilities. As a first application of the half-life value determined in this work, the excitation functions for the production of 154Dy in proton-irradiated Ta, Pb, and W targets were re-evaluated, which are now in agreement with theoretical calculations.

Extinct radionuclides play an essential role in the description and in the reconstruction of recent galactic events, providing as well essential timescale constraints1–4. Even though such radionuclides became extinct soon after the formation of the Solar System, it is possible from the analysis of the abundances of their stable decay products to reconstruct the nucleosynthetic processes that occurred millions (or even billions) of years ago, e.g. in5–9. Over the past two decades, there has been a strong effort in the description of the mechanism responsible for the synthesis of p-nuclei. The latter is a group of proton-rich isotopes between ⁷⁴Se and ⁴⁰Hg that cannot be produced by either slow neutron-capture (s-process) or rapid neutron-capture (r-process) reactions10,11. Instead, they are produced in a network of photodisintegration and charged particle reactions called p-process12. Interestingly, the extinct 154Dy (Iα = 100% at Eα = 2.87 MeV)13 is one of the nuclides involved in such p-process reaction networks. Through the nuclear reactions 154Dy(α, γ)158Er14, 154Dy(γ, α)150Gd, and 154Dy(γ, 2n)152Dy15, this exotic radionuclide contributes to the synthesis of ¹⁴²Nd, ¹⁴⁶Sm, ¹⁵⁰Gd, ¹⁵²Gd, and ¹⁵⁴Dy – all nuclides shielded from s- and r-nucleosynthetic processes by their respective isobars. As stated in16,17, knowledge on the reaction rates of nuclear reactions such as 154Dy(α, γ) and 154Dy(n,γ), respectively, is useful to test and improve the models used in the prediction of astrophysical p-process reaction rates. These models16,19, that correlate the observed isotopic abundances to specific nuclear reaction paths, depend on the cross section reactions, which in turn strongly depend on the half-lives of all the nuclides involved. Furthermore, due to the pure α-decay series of ¹⁵⁴Dy (i.e., ¹⁵⁴Dy → ¹⁵⁰Gd → ¹⁴⁶Sm → ¹⁴²Nd), nucleosynthesis computations aimed to explain the processes that led to the natural isotopic abundances of ¹⁴⁶Sm and ¹⁴²Nd need to take into account the contribution of the decay of its α-unstable progenitors. Therefore, a precise half-life value of ¹⁵⁴Dy is required as an input parameter20,21.

Besides significant applications in cosmo and geoscience, a precise value for the half-life of ¹⁵⁴Dy is also required for safety evaluation of spallation target facilities, such as Accelerator Driven Systems and/or Spallation Neutron Source Facilities, that utilize targets made of heavy metals – e.g., lead, tantalum, tungsten22. During the spallation process, exotic α-emitting radionuclides like ¹⁵⁴Dy are produced23. Recent theoretical calculations24 estimated the contribution of ¹⁵⁴Dy, ¹⁴⁶Sm, and ¹⁵⁴Gd to the overall radiotoxicity of spallation targets to be similar to that of Po radionuclides. In that work, uncertainties on the adopted half-life values were not taken into account. Therefore, precise nuclear data for the production and decay of ¹⁵⁴Dy are needed in order to estimate operational mode and maintenance of such facilities, as well for the decommissioning of the irradiated material.

Despite its relevance, since the discovery of ¹⁵⁴Dy in 196125 an accurate half-life value for this exotic radionuclide is still not available. Instead, a plethora of half-life values can be found in literature, summarized in Table 1.
The nowadays-accepted half-life value for $^{154}$Dy, i.e., $t_{1/2} = 3.0 \text{ My}$ is associated with a 50% uncertainty and derives from the revision made in\textsuperscript{28} of the works of MacFarlane\textsuperscript{25} and Gōnō\textsuperscript{27}. The half-life value in\textsuperscript{29} was calculated by applying a cluster model for the ground state α-decay of even-even nuclei. In most cases, little is known about the experimental procedure or about the effects taken into account in the calculation of the relative uncertainties, rendering a re-evaluation of the mentioned works difficult. It is important to mention that $^{154}$Dy is an extinct nuclide that can be obtained only from nuclear fusion reactions, as a by-product of spallation reactions, or by the reprocessing of nuclear waste. Therefore, the limited availability of suitable sample material, together with inherent complications in performing accurate activity measurements with long-lived nuclides, represent the main reasons for such a lack of reliable nuclear data. To overcome those difficulties, the initiative “Exotic Radionuclides from Accelerator Waste for Science and Technology – ERAW AST” was launched in 2006 at Paul Scherrer Institute (PSI)\textsuperscript{30,31}. This long-term project aims, among others, to improve the existing nuclear databases, with a special focus on the re-determination of uncertain decay data. For this purpose, the necessary exotic radionuclides are obtained by reprocessing radioactive waste already available at the PSI site. In this work, we report on a high-precision half-life measurement of $^{154}$Dy, performed in the framework of ERAWAST. $^{154}$Dy material was obtained by reprocessing Ta samples irradiated with protons and spallation neutrons during the SINQ Target Irradiation Program (STIP) at PSI\textsuperscript{32}. For the estimation of half-lives in the order of millions of years, we applied the so-called \textit{direct method}. This consists of the determination of the number of radioactive atoms in a specific sample, combined with the measurement of its radioactivity. Here, the number of atoms of $^{154}$Dy was determined using sector field inductively-coupled plasma mass spectrometry (SF-ICP-MS) in combination with multicollector inductively-coupled plasma mass spectrometry (MC-ICP-MS). The radioactivity of $^{154}$Dy in the sample was measured by means of α-spectroscopy. Thin and homogeneous radioactive sources, necessary to obtain high-resolution α-spectra, were prepared using the molecular plating technique—also referred to as electrodeposition\textsuperscript{33,34}. Following the \textit{Guide to the expression of uncertainty in measurement – GUM} recommendations\textsuperscript{35,36}, a realistic and complete uncertainty budget for the measured $t_{1/2}$ is given as well.

### Table 1. Half-life values for $^{154}$Dy available from literature.

| Year | Half-life (My) | Comments | Reference |
|------|----------------|----------|-----------|
| 1961 | 1.5 ± 0.9      | $^{154}$Gd(α,4n)$^{154}$Dy @48 MeV α-particles, number of $^{154}$Dy atoms estimated assuming cross section of 1 barn | 25 |
| 1965 | 2.9 ± 1.5      | Nuclear structure derived from α-spectrum | 26 |
| 1971 | 4              | Study based on the enhanced α-decay of $^{154m}$Dy | 27 |
| 1985 | 3.0 ± 1.5      | Revision of previous works with updated nuclear data | 28 |
| 1991 | 1.2            | Theoretical calculation | 29 |

### Figure 1. Separation scheme adopted for the retrieval of a pure Dy fraction (in 1 M HNO₃) containing the exotic radio-lanthanide $^{154}$Dy. The so-obtained Dy fraction is suitable for mass spectrometric analysis without further processing. The scheme was made with the Microsoft PowerPoint 2016 software.

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### Experimental techniques and methodology

#### Separation and purification of the $^{154}$Dy sample.

The Dy fraction containing $^{154}$Dy was obtained from the reprocessing of four Ta samples from the STIP-II project. The procedure for the dissolution of the Ta samples is described in detail in\textsuperscript{37}. Successively, a series of ion-exchange separation processes allowed us to obtain a purified Dy fraction in 1 M HNO₃. During the separation process, the γ-emitter $^{159}$Dy ($t_{1/2} = (144.4 \pm 0.2) \text{ d}$, $I_{γ} = 2.29\%$ at $E_{γ} = 58 \text{ keV}$\textsuperscript{38}) was added as an internal radio-tracer. The separation method for the retrieval of the Dy fraction is reported in detail in\textsuperscript{39}. A scheme of the chemical separation steps is reported in Fig. 1.

The homogeneous Dy fraction (in 1 M HNO₃) was collected in a scintillation vial (HDPE material, capacity: 20 ml). The total mass of the collected Dy solution – from now onwards referred to as “Dy master solution” – was determined gravimetrically (averaged value of five consecutive weightings: (5.02657 ± 0.00001) g, see Table S1).
All the gravimetric steps were performed on a certified Mettler-Toledo XP56 balance (10⁻⁶ g scale interval), in a room with controlled temperature within 20–23 °C. Systematic uncertainties inherent to the weighing process are below 0.055%. This bias derives from the buoyancy difference between the calibration weight of the balance and the weighed solution, and therefore can be considered negligible for differences in weight of the same solution and for mixed samples where the relative amount of each individually weighed part counts.

**Mass spectrometric analysis.** The concentration of ¹⁵⁶Dy in the Dy master solution was calculated from the amount of ¹⁵⁶Dy (deduced by SF-ICP-MS) and from the ¹⁵⁴Dy/¹⁵⁶Dy isotope ratio in solution (determined by MC-ICP-MS). ¹⁵⁶Dy was chosen as reference nuclide due to the absence of isobaric interferences for mass 161. All gravimetric additions were done on a Mettler-Toledo XP56 balance.

SF-ICP-MS analyses. SF-ICP-MS analyses were conducted using a Thermo Scientific Element 2 spectrometer, applying the medium mass resolution setting in order to minimize potential effects of molecular interferences. The plasma was operated at 1350 W. All analytes were introduced into a cyclonic PFA spray chamber using an ELEMENTAL SCIENTIFIC PFA-ST nebulizer and a peripump set, with a sample consumption of ca. 130 µl·min⁻¹. An external linear calibration was used to establish the ¹⁶¹Dy concentration in the Dy master solution. In this procedure, several dilutions of a Dy-ESI reference standard solution (Elemental scientific ¹⁶¹Dy 10 mg·l⁻¹ ± 2% k = 2 in 2% HNO₃, density: 1.00885 g·ml⁻¹) were repeatedly analyzed (before, in-between, and after the replicate analysis of the sample solution). In all the Dy dilutions used for the external calibration, a Re-ESI reference standard solution (Elemental scientific ¹⁶¹Re 10 mg·l⁻¹ ± 2% k = 2 in 2% HNO₃, density: 1.00885 g·ml⁻¹) was added as an internal reference. This allowed for cancelling potential temporal drift in instrumental signal response or plasma instability. The series of dilutions used for the external calibration scheme is presented in Tables S2–S3. An aliquot of the Dy master solution (averaged value of 5 consecutive weightings: (0.030000 ± 0.000001) g, see Table S4) was used for mass-spectrometry analysis. To this Dy aliquot, the same Re-ESI standard solution used in the preparation of calibration standards were added as an internal reference. The Dy aliquot was then diluted with a 0.28 M HNO₃ solution, to a total weight of (13.909720 ± 0.000005) g (averaged value of 5 consecutive weightings – see Table S4). Instrumental background signals (including potential imperfect washout between analytes) were subtracted by repeated analysis of the same acid used to prepare the external standards and the sample analytes. Each of these “blank” measurements preceded the standard and the sample analyses. The ¹⁶¹Dy content in the Dy master solution was obtained by correlating the background-corrected and Re-normalized ¹⁶¹Dy signal to the external calibration line.

MC-ICP-MS measurements. Dy isotopic ratio analysis was conducted on the Nu Instruments Plasma 3 Multi-Collector Inductively Coupled Plasma Mass Spectrometer (MC-ICP-MS) equipped with an inductively coupled Ar-plasma ion source, 16 Faraday cups, 3 Daly detectors, and 3 secondary electron multipliers. These instrumentation characteristics allow for the simultaneous measurement of up to 22 ion beams. Analytes were introduced into the system using an Elemental Scientific Apex HF desolvating nebulizer and a self-aspiring Elemental Scientific PFA-ST Microlow at a consumption rate of ca. 50 µl·min⁻¹. The plasma was operated at 1350 W forward power. Ion beams of masses 149 (Sm), 152 (Sm, Gd), 154–164 (Sm, Gd, Tb, Dy), 166–167 (Er), and 170 (Er, Yb) were collected simultaneously in Faraday cups connected to amplifier systems with a 10³Ω resistors in their feedback loop. To assess potential isobaric interferences of Yb, mass 172 was monitored using a Daly ion counting detector. An aliquot of the Dy master solution was diluted by a factor of ca. 500 by addition of a pure 0.28 M HNO₃ solution. To the diluted Dy aliquot, ¹⁶⁴Er was added, allowing for an empirical semi-external mass discrimination correction. Successively, six analyses of the so-prepared Dy sample were bracketed by 10 analyses of mixed Er-Dy solution standards. Each analysis consisted of 60 ten-second-long integrations of the ion beam intensities. Instrumental background signals were removed using interspersed analysis of the Dy sample and of the 0.28 M HNO₃ solution used in the preparation of the analyses. Online recorded ¹⁷⁰Er/¹⁶⁶Er values of the admixed Er were used to determine the magnitude of instrumental mass discrimination during the analysis of the Dy sample.

Preparation of the ¹⁵⁴Dy α-source for activity measurements. For the preparation of a thin radioactive source with the molecular plating technique, an aliquot of the Dy master solution (averaged value of 5 consecutive weightings: 2.77410 ± 0.00001) g – see Table S1) was used. The estimation of the deposition efficiency (also referred to as deposition yield) was necessary to determine the effective number of ¹⁵⁴Dy atoms plated. The deposition yield was determined by monitoring the activity of the γ-tracer ¹⁵⁹Dy added during the separation process (see “Separation and purification of the ¹⁵⁴Dy sample” Section). Specifically, the activity of ¹⁵⁹Dy in the Dy aliquote before molecular plating was measured, and compared to the activity of the ¹⁵⁹Dy plated on the deposition foil. Since isotopes of the same element behave chemically identically, the yield of deposited ¹⁵⁹Dy is thus equal to the yield of deposited ¹⁵⁴Dy. For a reliable deduction of the deposition yield, both ¹⁵⁹Dy γ-activity measurements had to be performed in equal geometries. This was achieved by using a custom-made holder made of two interchangeable parts (see Fig. 2), that allowed for performing γ-spectrometry measurements in two geometrically equivalent positions, namely Position A (used to quantify the activity of ¹⁵⁹Dy before electrodeposition), and Position B (used to quantify the activity of ¹⁵⁹Dy after electrodeposition), at a sampledetector endcap distance of 1.8 cm. Technical drawings in scale of the holder are given in the Supporting Information, Figure S2. A correction factor, that allows to convert the count rate of a volumetric sample measured in Position A to the count rate of an electrodeposited sample measured in Position B, was deduced by performing γ-spectroscopy measurements in both positions with a calibrated source of ¹³¹Ba (t₁/₂ = 10.54 yr, η = 32.9% at E₂ = 80.99 keV) in 1 M HNO₃. For Position A, a known amount of the ¹³¹Ba liquid source was put into a poly-
ether ether ketone (PEEK) vial, evaporated to dryness under a N2 flow at T = 70 °C, and dissolved in 400 μl of 1 M HNO3. For Position B, a known amount of the calibrated 133Ba liquid source was drop-deposited onto a graphite foil (thickness: 75 μm, purity: 99.8%, Flexible Graphite, GoodFellow). The liquid was evaporated by heating the graphite foil at T = 70 °C, resulting in a point-like drop source of about 2.5 mm diameter. Further details are given in Section 2 of the Supporting Information.

All γ-spectroscopy measurements were performed with a BEGe™ (Broad Energy Germanium γ-detector, Mirion Technologies (Canberra), Inc.; crystal dimensions diameter: 61 mm, thickness: 25 mm). Data acquisition and analysis were done using the Genie™ 2000 Gamma Acquisition & Analysis Software. Energy calibration was done using a 152Eu (t1/2 = 13.53 y, Iγ = 28.41% at Eγ = 121.78 keV41) point-source (Physikalisch-Technische Bundesanstalt – PTB). The energy resolution FWHM (Full Width at Half Maximum) was 0.54 keV at 58 keV.

γ-activity measurements before molecular plating (Position A). For the γ-spectrometry measurement in Position A, the Dy aliquot was transferred from the HDPE vial to a custom-made PEEK vial (internal diameter: 20 mm, thickness at the bottom: 1 mm), and evaporated to dryness at 70 °C under a N2 gas flow. To ensure a complete transfer of the Dy aliquot, the HDPE vial was rinsed with 10 ml 1 M HNO3, transferring the washing...
solution to the PEEK vial, and evaporating the liquid to dryness. This process was repeated 5 times. Then, 400 μl of 1 M HNO₃ were added in order to dissolve the dried Dy solid. The added volume corresponded to the minimum volume that would entirely cover the bottom of the PEEK vial. This step was necessary to avoid attenuation of the y-rays of 159Dy at 58 keV due to the presence of Dy(NO₃)₃ crystals, as well as to ensure a specific geometry equivalent to the one of the electrodeposited radioactive source. The PEEK vial containing the Dy dissolved in 1 M HNO₃ was placed in the custom-made holder. A graphite foil (thickness: 75 μm, purity: 99.8%). Flexible Graphite, GoodFellow) was inserted between the bottom of the PEEK vial and the detector endcap, as shown in Fig. 2a. The y-measurement of the 159Dy contained in the PEEK vial was performed for 540 s.

**Molecular plating.** After the y-spectroscopy measurements, the Dy solution was transferred from the PEEK vial to a HDPE vial and evaporated to dryness at 70 °C under a N₂ gas flow. To ensure a complete transfer of the Dy, the PEEK vial was rinsed with 5 ml 1 M HNO₃, the washing solution was transferred to the HDPE vial, and the liquid was evaporated to dryness at 70 °C under a N₂ flow. This process was repeated 5 times. The dried Dy was then dissolved in 6 M HNO₃ to promote the formation of nitrate species and again evaporated to dryness at 70 °C under a N₂ flow. Any organic species that might derive from the separation process described in “Separation and purification of the 154Dy sample” Section was digested by the addition of modified aqua regia, i.e., 1.5 ml 30% (w/w) H₂O₂ + 4.5 ml conc. HCl + 1.5 ml conc. HNO₃. The solution was evaporated to dryness at 80 °C under a N₂ flow, and the residual solid was re-dissolved in a mixture of 2 ml conc. HNO₃, 6 ml conc. HCl, and 2 ml conc. HF for the destruction and removal of any silica compound that might derive from the ion exchange resins used in the separation of the Dy fraction from the Ta matrix. The solution was then evaporated to dryness (80 °C under a N₂ flow), dissolved in 1 M HNO₃, and re-evaporated to dryness (70 °C in N₂ flow). Finally, the electroplating solution was obtained by adding a 50:50 methanol (MeOH) / isopropanol (iPrOH) mixture to the dried solid residue, for a total volume of 10 ml. The liquid was then transferred to the electrodeposition cell made of polytetrafluoroethylene (PTFE). A description of the molecular plating setup can be found in 15. Before electrodeposition, a cleaning procedure (stepwise rinsing in 1 M HNO₃, MilliQ water, and iPrOH) was applied to the PTFE cell and to the spiral Pt wire (anode). The cathode, made of a copper block, was cleaned with 0.1 M citric acid, washed with MilliQ water, and rinsed with iPrOH. The graphite deposition foil (thickness: 75 μm, diameter of deposition area: 20 mm, GoodFellow Cambridge Ltd.) was cleaned with iPrOH before molecular plating. For a constant deposition temperature, the setup was implemented with a Peltier cooler at the cathode, maintaining the graphite foil at 15 °C during the entire plating procedure. The distance between the two electrodes was approximately 10 mm. The electrodeposition of Dy on the graphite foil was achieved in 8 h by applying a constant voltage of 550 V.

**y-activity measurements after molecular plating (Position B).** The activity of the 159Dy contained in the Dy deposited on the graphite foil was measured by placing the foil in Position B (see Fig. 2b). In between the graphite foil and the BEGe™ detector endcap, a PEEK disk (thickness = 1.0 mm, identical to the bottom of the PEEK vial) was inserted, as shown in Fig. 2b. The y-spectrometry measurement of the 159Dy deposited on the graphite foil was conducted for 2.16×10⁵ s (i.e., 25 days).

**154Dy α-activity measurement.** The graphite foil with the electrodeposited Dy was then transferred to an α-chamber for the measurement of the α-activity of 154Dy. α-spectrometry was performed using the Alpha Analyst Integrated Alpha Spectrometer (model A-450-21AM, Canberra) equipped with a silicon semiconductor detector (Passivated Implanted Planar Silicon – PIPS. Detector sensitive area: 450 mm²; energy resolution FWHM: 21 keV). Data acquisition and analysis were done using the Genie™ 2000 Alpha Analysis Software. Energy calibration of the detector was performed with an α-source of 148Gd (t₁/₂ = 74.6 y, I₀ = 100% at E₀ = 3.182 MeV⁴⁴), a mixed 239Pu (t₁/₂ = 2.41 y, I₀ = 70.77% at E₀ = 5.157 MeV⁴⁴), 241Am (t₁/₂ = 14.97 y, I₀ = 84.8% at E₀ = 5.486 MeV⁴⁶), and 244Cm (t₁/₂ = 18.1 y, I₀ = 76.90% at E₀ = 5.805 MeV⁴⁹) α-source. For all measurements, the sample-detector distance (SDD) was 10.4 mm. The efficiency calibration of the detector was performed with a certified 241Am standard source (PTB, calibration reference n° PTB-6.11-2016-1769, A = (539 ± 11) Bq @01.11.2016 00:00:00 MEZ, uncertainty with k = 2), having the same diameter (20 mm) as the Dy deposition area on the graphite foil. Geometrical differences between the 241Am standard source and the Dy electrodeposited sample were further minimized by using holders with the same SDD for both samples. The activity of the 154Dy electrodeposited sample was measured at a defined solid angle. The α-spectrometry measurement of the electrodeposited Dy layer was conducted for 5×10⁶ s (i.e., 5.8 days).

**Results and discussion**

**Mass spectrometry analysis.** The 161Dy content in the Dy sample for SF-ICP-MS analysis, resulting from the average of six analyses (see Table S5), was deduced to be (0.01203 ± 0.00046) nmol·g⁻¹. In the data analysis for the external standards, the accepted natural isotope composition of Dy given in 47 was used. Possible isobaric interferences from Sm and Gd on the 154Dy ion-beam were considered negligible, since the ratios of the signals 154Sm/154Dy (where 154Dy stands for the bulk signal on mass 154 without element distinction), 152(Sm,Gd)/154Dy, 156Gd/154Dy, and 157Gd/154Dy are all below 10⁻³. Therefore, a correction of the 154Dy/161Dy value for isobaric interferences from Sm and Gd – assuming natural isotope compositions of the interfering species – would result to a 0.02% lower value. Therefore, no isobaric correction was undertaken. Likewise, potential interferences from Yb on mass 170 were insignificant since the signal ratios 172Yb/170Dy were below 10⁻⁷. The signal ratio 170Yb/170Dy was in the order of 10⁻⁶. The relation between the exponential mass discrimination factors for Er and Dy⁴⁸ was established from the analyses of the natural Er-Dy solution standards, considering the natural
isotopic abundances reported in47,49 and the nuclide masses listed in50. This (linear) relation, together with the exponential mass discrimination factors for Er, allowed for accurate mass discrimination corrections of the 154Dy/161Dy ratio in the Dy master solution. As a final result from the average of six analyses (see Table S6), the 154Dy/161Dy ratio was determined as (0.277317 ± 0.000085). The concentration of 154Dy in the Dy master solution was assessed as 1.547 nmol·g⁻¹, with an uncertainty of 3.82% (k = 1). The latter includes the uncertainty on the concentration of the Dy standard used for SF-ICP-MS.

Estimation of the molecular plating efficiency. From the comparison of the 133Ba measurements in Position A and Position B, a geometry conversion factor of (1.045 ± 0.015) was deduced (see Section 2 of the Supporting Information). From the knowledge of the 154Dy concentration in the master solution, it follows that the amount of 154Dy contained in the aliquot (mass: (2.77410 ± 0.00001) g, see Table S11) used for the preparation of the thin radioactive α-source corresponds to (4.291 ± 0.163) nmols. The count rate of the 159Dy tracer before electrodeposition contained in the PEEK vial was quantified to be (2.7870 ± 0.0232) counts·s⁻¹ @13.08.2020, whereas the count rate of the 159Dy tracer electrodeposited on the graphite foil amounted to (0.0047 ± 0.0002) counts·s⁻¹ @30.03.2021. Parameters used for the estimation of the count rates are given in Table 2. The corresponding γ-spectra are included in Section 2 of the Supporting Information. Considering the decay of 159Dy in the time elapsed between the measurement in Position A and the measurement in Position B (i.e., 229.16 days), and the geometry conversion factor, a deposition yield of (0.53 ± 0.02)% was calculated. The reported deposition yield includes the 0.14% uncertainty on the half-life of the 159Dy tracer38. Taking into account the uncertainties deriving from (SF-MC)-ICP-MS and from the 159Dy activity measurements, (0.0226 ± 0.0009) nmols of 154Dy were electrodeposited on the graphite foil, equivalent to (1.361 ± 0.052)·10¹³ atoms of 154Dy.

154Dy α-activity measurement. As shown in Fig. 3, a slight contamination of 148Gd was visible in the α-spectrum. Thus, a deconvolution method based on a combination of51 and52 for a precise peak-shape fitting in the (1.1–3.5) MeV energy range (see Section 3 of the Supporting Information for further details), was applied. The fitting residuals, given as well in Fig. 3, are consistent with the measured counting statistics. The activities of 154Dy and 148Gd, together with the one of the 241Am standard source used for efficiency calibration, are given in Table 3.

154Dy half-life. A reliable half-life value is obtained by applying the following equation:

\[ t_{1/2} = \ln 2 \cdot \frac{N}{A} \]  

where \( N \) is the number of atoms of 154Dy—i.e., (1.361 ± 0.052)·10¹³, and \( A \) is their activity—i.e., (0.2126 ± 0.0040) Bq. Here, the half-life value for 154Dy was determined as (1.40 ± 0.08) My, with an estimated total uncertainty of 5.6%. All the uncertainties (see the uncertainty budget in Table 4) were combined under the assumption that they are completely uncorrelated. For the half-life calculation, 1 year was considered to be equal to 365.242198 days.

Re-evaluation of the production cross-sections of 154Dy from proton irradiated Pb, Ta, and W targets. The production cross-sections of 154Dy in proton-irradiated Ta, Pb, and W targets previously reported in37,53,54 were re-evaluated applying Eq. 2:

\[ \sigma^* = \sigma \cdot \frac{t_{1/2}^*}{t_{1/2}} \]  

where \( \sigma^* \) is the re-calculated cross section, \( \sigma \) is the experimental cross section from literature, \( t_{1/2}^* \) is the half-life value of 154Dy determined in this work, and \( t_{1/2} \) is the currently adopted half-life value for 154Dy. As shown in Fig. 4, a significant decrease in the uncertainty of the experimental excitation functions for 154Dy was achieved, with the new results being in agreement with theoretical calculations obtained using INCL ++ and ABLA 07 codes55–57. For the sake of completeness, the comparison with the cross-section results derived using \( t_{1/2} = (3.0 ± 1.5) \) My is depicted as well.

| Position  | Date (dd.mm.yyyy) | t_{real} (s) | t_{life} (s) | Count rate (counts·s⁻¹) |
|-----------|-------------------|--------------|--------------|-------------------------|
| A         | 13.08.2020        | 5400         | 5381         | 2.787 ± 0.023           |
| B         | 30.03.2021        | 2,160,000    | 2,158,961    | 0.0047 ± 0.0002         |

Table 2. Count rate (in counts·s⁻¹) at 58 keV corresponding to the γ-measurements of 159Dy in Position A and Position B. The exact dates (in dd.mm.yyyy format) at which the measurements were performed are given. The real time (t_{real}, in seconds) and life time (t_{life}, in seconds) of each measurement are reported as well.
Conclusions

By applying state-of-the-art radiochemical separation techniques, in conjunction with high precision activity measurements, the half-life of the pure α-emitting radio-lanthanide $^{154}$Dy was determined as $(1.40 \pm 0.08)$ My. This result is in very good agreement with the half-life value deduced by MacFarlane et al. $^{25}$ Compared to the currently adopted value of $(3.0 \pm 1.5)$ My, the new measurement drastically reduced the uncertainty by a factor of $\sim 10$. The increased accuracy of the half-life of $^{154}$Dy can be exploited in, e.g., the development of a novel dating tool that uses the $^{154}$Dy/$^{142}$Nd radiometric pair as chronometer. As a first application of the updated decay data for $^{154}$Dy, the experimental cross sections for the Ta(p,x)$^{154}$Dy, Pb(p,x)$^{154}$Dy, and W(p,x)$^{154}$Dy nuclear reactions were re-evaluated. The resulting cross-sections are now in better agreement with the theoretical values obtained with INCL + + and ABLA 07 codes. Since the shorter half-life value measured in this work implies a greater decay rate for $^{154}$Dy at a given time $t$, a re-evaluation of the toxicity of spallation targets that contain $^{154}$Dy as by-product is required.

For future calculations or derivations using the half-life of $^{154}$Dy, it is recommended to adopt the value deduced in this work.

Table 3. Activity (A, in Bq) of the $^{154}$Dy electrodeposited on the graphite foil, together with the activity of the $^{148}$Gd impurity. *Activity of the source at the date of the efficiency calibration (20.07.2021), calculated using $(432.6 \pm 0.6)$ y as the half-life of $^{241}$Am, as reported in $^{45}$. The activity of the $^{241}$Am standard source used for efficiency calibration is indicated as well. For each measurement, the real time ($t_{\text{real}}$ in seconds) and the life time ($t_{\text{life}}$ in seconds) is reported. The energy range considered for the calculation of the count rate (in counts/s) of each α-peak is given as well.

|      | $t_{\text{real}}$ (s) | $t_{\text{life}}$ (s) | Energy range (MeV) | Count rate (counts/s) | A (Bq)  |
|------|----------------------|----------------------|---------------------|-----------------------|---------|
| $^{241}$Am | 500                  | 501                  | 5.3–5.6             | 78.84 ± 0.56          | 534.9 ± 5.5* |
| $^{154}$Dy | 500,000              | 500,001              | 1.1–3.5             | 0.03133 ± 0.00044     | 0.2126 ± 0.0040 |
| $^{148}$Gd | 500,000              | 500,001              | 1.1–3.5             | 0.02006 ± 0.00032     | 0.1561 ± 0.0027 |

Figure 3. (a) α-spectra (black line) of the electrodeposited Dy on a graphite foil (SDD = 10.4 mm, counting time = 5–$10^5$ s or 5.8 days). The histogram bin size is 5.925 keV. The presence of $^{148}$Gd, contained in traces in the Dy separated fraction (isotope ratio $^{154}$Dy/$^{148}$Gd = 28,000:1), is clearly visible. The model (navy line) that comprises the fit of the $^{154}$Dy peak (red line), the $^{148}$Gd peak (green line), as well as the electronic low energy noise, is shown. In addition, the background (light grey line) recorded during a period of 10 days (8.64–$10^5$ s) is superimposed. (b) Fitting residuals. The residuals (orange line) are consistent with the Poisson counting statistics of the spectrum (1σ uncertainty, blue line).
Data availability
All relevant data are within the paper and its Supporting Information file. The datasets generated during and/or analysed during the current study are available from the corresponding author on reasonable request.

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| Main parameter | Source of uncertainty | Partial contribution | Combined Uncertainty (%) |
|----------------|-----------------------|----------------------|--------------------------|
| $^{154}$Dy in master solution | | | 3.81% |
| Dilution factor | | 0.012% | |
| $^{154}$Dy/$^{161}$Dy isotope ratio | | 0.014% | |
| $^{154}$Dy concentration | | 3.54% | |
| External calibration curve | | 1.02% | |
| Dy-ESI standard | | 1.0% | |
| Weighing | | | 0.055% |
| Deposition yield | | | 3.70% |
| Yield, not corrected | | 3.42% | |
| Correction factor | | 1.42% | |
| $t_{1/2}$ $^{133}$Ba | | 0.057% | |
| $t_{1/2}$ $^{159}$Dy | | 0.14% | |
| $^{154}$Dy activity | | 1.42% | |
| $^{154}$Dy α-counting | | 1.42% | |
| $^{241}$Am α-counting | | 0.71% | |
| $^{241}$Am ref. standard | | 1.02% | |
| $t_{1/2}$ $^{241}$Am | | 0.14% | |
| Total | | | 5.6% |

Table 4. Uncertainties budget (with $k = 1$) for the $^{154}$Dy half-life measurement.

Figure 4. Excitation functions for the production of $^{154}$Dy in proton irradiated Ta (a), Pb (b), and W (c) targets. Solid lines: theoretical values obtained with INCL+ + and ABLA 07 codes; filled dots: experimental values using $t_{1/2} = (1.40 \pm 0.08)$ My; open squares: experimental values using $t_{1/2} = (3.0 \pm 1.5)$ My.
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