MEASUREMENT OF BRIX LEVEL OF MALAYSIAN LOCAL ORANGES AT RESONANCE FREQUENCY

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ABSTRACT
The production of citrus in worldwide has increased over the years. This is due to demand from consumer as well as positive progress in agriculture-related industry. Malaysia also produces a lot of citrus but at the same time statistics shows that the number of citrus being imported from other countries is also high. In order to maintain the quality of citrus production, a non-destructive method by using monopole antenna is used in this study. The reflection coefficient is measured at range operating frequency of 8MHz to 5 GHz. The relationship between dielectric constant and S\textsubscript{11} is determined. The other variables are compared during S\textsubscript{11} at resonance. S\textsubscript{11} of oranges is the highest at 2.6 GHz with a value of -42.84 dB.

Keywords: citrus; monopole antenna; reflection coefficient.

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1. INTRODUCTION
Citrus fruit production in the world has been recorded 121 million ton in 2014. As shown in table below, the production all types of citrus are increasing over the years. This is either due to increase in population or improvement in method of farming [1].
Table 1. World production of different type of citrus

| Year      | Citrus    | Orange    | Tangerine | Lemon and Lime | Grape-Fruit |
|-----------|-----------|-----------|-----------|----------------|-------------|
| 1981/82   | 58891.7   | 39757.5   | 9181.9    | 5843.0         | 4166.8      |
| 1989/90   | 84209.1   | 56005.7   | 14046.8   | 8521.9         | 5296.9      |
| 1991/92   | 110048.6  | 67918.5   | 23014.9   | 12520.3        | 6594.8      |
| 1999/00   | 113310.2  | 69236.0   | 24908.4   | 12924.8        | 6518.9      |
| 2007/08   | 114724.0  | 70346.3   | 26724.8   | 12756.8        | 6582.5      |
| 2009/10   | 121206.3  | 70592.8   | 26512.3   | 13414.3        | 6780.5      |
| 2010/11   | 121400.4  | 69865.4   | 28579.6   | 13303.5        | 7033.8      |
| 2011/12   | 119164.4  | 671947.7  | 29400.9   | 12943.4        | 7233.9      |
| 2012/13   | 121273.2  | 68925.2   | 31203.9   | 13172.3        | 7625.4      |
| 2013/14   | 121273.2  | 68925.2   | 31203.9   | 13172.3        | 7625.4      |

Orange has been imported in Malaysia more than any other type of citrus, while some species of citrus originated from Malaysia. Citrus species are grown in industry orchards, backyard orchards and some collection in Malaysia [2-3].

Fig. 1. Percentage of different type of citrus being imported in 2014
Microwave application has been widely used in many different areas. Hence, the existing state of microwave technology becomes an interest subject in agriculture-related industries [4]. From industrial perspective, this technique may be beneficial as it is safe, non-destructive and in most instances contactless [5].

The dielectric properties of a material are intrinsic properties usually expressed by the relative complex permittivity, $\varepsilon_r = \varepsilon_r' - j\varepsilon_r''$, where $\varepsilon_r'$ is the dielectric constant and represents the ability of a material to store electric energy, and $\varepsilon_r''$ is the loss factor and represents the loss of electric-field energy in the material [6].

The dielectric constant and loss factor as well as the loss tangent of moist substances are generally dependent on frequency, temperature, density, moisture content and other factors such as the material structure and composition and the binding modes of water molecules which are known to be important but for which no data are available for quantification [7].

In [8] built up a technique to decide the dielectric property by measuring the sizes of the reflection and coupling coefficients of the coupled radio wires. The test was led at 2.45 GHz to approve the reenactment of coupled dipoles over a dielectric half space. Thus, the proposed system is discovered compelling. The decisively reflection size and coupling coefficient of the coupled radio wires influences the microwave estimations of the dielectric properties of medium test.

In [9] utilized same procedure for various reason for a similar kind of organic product (tangerine and granulated orange). For the tangerine particularly, the principle goal is to
characterize the tangerine as per flavor and with respect to granulated orange, faulty order is the point of their exploration. By utilizing the system of microstrip fix receiving wires, the recreation is done to recognize the relating reenacted coupled signs of $|S_{11}|$, $|S_{41}|$, $|S_{51}|$ and $|S_{61}|$ after the power locators were 0.3441, 0.0894, 0.0521 and 0.0908 individually.

On the other hand, the mean values of $|S_{11}|$, $|S_{21}|$, $|S_{31}|$ and $|S_{41}|$ are 0.068, 0.192, 0.137 and 0.054. The mean values of granulated oranges for $S_{11}$ and $S_{31}$ increases, while those for $S_{21}$ and $S_{41}$ decreases. These varieties can be utilized as pointers for distinguishing granulation. By and large the result is exceptionally potential. This is on the grounds that testing of the sensor [11] exhibited a mistake rate of just 4.53% and the utilization recommending it has potential for use in characterizing tangerine organic products by sweetness. Additionally, the utilization of measured mean and standard deviation of S-parameters can order the deserted orange like a granulated orange. Hence, this paper is focused on the brix level of local oranges at resonance frequency.

2. MATERIAL AND METHOD

40 oranges (*limaumadu*) are bought from a local fruit seller. These samples are being kept at temperature of 26°C. They are weighed by an electronic balance. The fruits were numbered according to their weight on the first day. The weight and diameter is measured and recorded every day.

2.1. Non-Destructive Method

The proposed method in this study is microwave technique. This method is used to determine the reflection coefficient $S_{11}$ of local oranges fruit. It is done by connecting the cabanR54 reflectometer to a personal computer. The sample is then touched to the antenna attached at the end of reflectometer.

![Fig.3. $S_{11}$ is being measured using CABANR54](image-url)
2.2. Destructive Method

It is a crucial part in this study. During this method, the brix, acidity, pH and moisture content is identified. Brix and acidity can be obtained by using digital hand-held pocket refractometer (Hybrid PAL-BX|ACID F5 ATAGO).

![Fig.4.](image)

(Left) Refractometer shows the reading of Brix (Right) Refractometer shows the reading of Brix and acidity

The pH of orange juice is measured with a Combo pH/EC/TDS/Temperature with Only One Tester (Model HI 98129). Then, oranges pulps’ and juices’ were placed back into their skins. These oranges were left in an oven. After 24 hours, the weights of dried oranges were measured. This measurement is done to compute the moisture content of oranges.

3. RESULTS AND DISCUSSION

3.1. $S_{11}$ on Air and $S_{11}$ of Oranges

The $S_{11}$ is measured when antenna is propagates on air [10].

![Fig.5.](image)

Fig.5. CABANR54 measurement of $S_{11}$ on air

Its peak value is at the frequency of 4GHz and having a magnitude of -1.63dB. Then, the magnitude of reflection coefficient of each orange is observed from day 1 to day 7. From the measurements of magnitude by using network analyzer, the highest peak value is -42.84dB during day 1 at 2.6GHz.
At different days, the peak magnitude of each orange I observed. These values are considered as $S_{11}$ at resonance. Averagely these peaks are located around 2.2 GHz to 2.6 GHz. Hence, these resonance frequencies are chosen to observe their relationship with $\varepsilon_r$, brix, acidity, pH and moisture content, MC.

### 3.2. Relationship between $\varepsilon_r$ and $S_{11}$ at Resonance

Based on the magnitude of reflectance coefficient, $\Gamma$, relative permittivity $\varepsilon_r$ is calculated by using the formula [7, 11]:

$$\Gamma = \frac{1-\sqrt{\varepsilon_r}}{1+\sqrt{\varepsilon_r}} \quad (1)$$

Fig. 7 illustrates the relationship between relative permittivity and reflection coefficient at resonance. The permittivity values of oranges are ranging from 98.8 to 99.9. The average permittivity value is 99.5. This shows that at resonance frequency, the permittivity value is high. It also can be observed that at higher $S_{11}$, $\varepsilon_r$ also increases exponentially.
3.3. Comparison with Parameters during Destructive Measurements

Destructive measurement is done to support the results obtained during the non-destructive process. Destructive method means that the oranges are squeezed to get the juice. Then, brix, acidity and pH can be measured from the juice.

Fig. 7-9 show the relationship between $S_{11}$ at resonance and with brix, acidity and pH respectively.
The final step in destruction method is the drying process of oranges. The percentage of MC can be obtained according to this relationship [5]:

\[
mc\% = \frac{M_{\text{initial}} - M_{\text{dried}}}{M_{\text{initial}}} \times 100\%
\]

The equations representing the relationship between reflection coefficient and other variables at resonance are presented in Table 2.

**Table 2.** Multiple linear regression equations at resonance

| Function                  | \( R^2 \) |
|---------------------------|-----------|
| \( \varepsilon_r = 2 \times 10^{-4} e^{0.9712x} \) | 0.9122    |
| SSC                      | 0.4019    |
| Acidity                  | 0.4237    |
| pH                       | 0.6525    |
| Moisture Content          | 0.4538    |

The equation and the determination \( R^2 \) were obtained by applying regression analysis [12]. The function of \( \varepsilon_r \) has the highest value of \( R^2 \). This gives better prediction of relationship \( S_{11} \) and \( \varepsilon_r \).

### 4. CONCLUSION

The reflection coefficient is relatively related to all the measurements obtained. The relationships of each measurement are depicted as in the figures in the result section. Despite having a very good permittivity, other variables are only at average. But it is good enough to prove that this method can be used in determining the SSC of local oranges. This study can be improved in terms of result analysis and considering other factors that will contribute to the distinction of \( S_{11} \) of local oranges.
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