A Review on the Optimal Design of Magnetic Nanoparticle-Based T₂ MRI Contrast Agents

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Abstract: Relaxivity r₂ and thus the contrast efficacy of superparamagnetic nanoparticles (NPs) can be enhanced via either NP’s magnetic properties or coating optimization. Numerous reports can be found about the investigation of the optimal iron oxide nanoparticles (IO NPs) size, shape, crystallinity and composition that yield high saturation magnetization (ms) values and, consequently, high r₂ values. Although the use of an appropriate coating can boost up the NP’s MRI contrast agent efficiency, this topic has been largely understudied. Therefore, in this review, the factors affording r₂ enhancement of spherical magnetic NPs are discussed. Based on the literature, the requirements for an optimal surface coating that may increase r₂ values and ensure stability and biocompatibility of NPs are listed. One of the best candidates that fulfill these requirements are liposomes with embedded magnetic NPs, so-called magno-to-liposomes. The analysis of the literature elucidated the most appropriate phospholipid compositions for the relaxivity enhancement and for magno-to-liposomes in vivo stability. Finally, the future directions in the development of NP-based contrast agents are given. For example, most of the synthetic NPs are recognized and eliminated as a foreign substance by the immune system. To overcome this issue, a design of a biomimetic, cell-membrane-based nanocarrier for contrast agents is proposed. Disguised with cell membranes, NPs or other active components can act as autogenous cells and thus ensure the inherent biocompatibility.

Keywords: nanoparticles; magnetic resonance imaging; liposomes; biomimetics

1. Introduction

Magnetic resonance imaging (MRI) has good anatomic resolution and excellent soft-tissue contrast imaging capabilities. Without using contrast agents, differences between diseased and normal tissues can be difficult to observe with MRI [1]. In clinics, the most commonly used longitudinal T₁ contrast agents are gadolinium (Gd) chelates [2], and the most commonly used transverse T₂ contrast agents are iron oxide nanoparticles (IO NPs) [3]. Importantly, since IO NPs are not associated with a risk of nephrogenic sclerosis, they serve as safer contrast agents compared with gadolinium chelates [4]. Additionally, IO NPs can better characterize differences in the microvascular permeability of benign and malignant breast tumors and other soft-tissue tumors; benign tumors show no or minimal IO enhancement, whereas malignant tumors show marked IO enhancement [5]. Since the mid-1990s, several iron-based MRI contrast agents have been developed. Up to now, only five IO NPs have been clinically approved for MRI [6,7]. These products are Feridex® (dextran-coated γ-Fe₂O₃ NPs), Resovit® (carbodextran-coated Fe₂O₃ NPs), Combidx® (dextran-coated Fe₂O₃ NPs), Gastromark® (siloxane-coated Fe₂O₃ NPs), and Faraheme® (carbohydrate-coated Fe₂O₃ NPs). However, the majority of the above-listed IO systems have been withdrawn from the market due to either safety concerns or lack of profits [7]. The highest relaxivity r₂ value is shown by Resovist® (189 mM⁻¹ s⁻¹), which is still on the market. Therefore, there is a clear need.
need for novel IO NPs-based imaging agents with a high safety margin and superior MRI properties. The contrast ability of a contrast agent can be quantitatively characterized by its longitudinal relaxivity \( r_1 \) or transversal relaxivity \( r_2 \). Relaxivity is defined as proportionality constants between the contrast-agent-induced increase of the corresponding relaxation rate and the MR contrast agent concentration. By definition, contrast agents of high relaxivities can provide an equivalent contrast effect at relatively low doses [1]. Relaxivity \( r_2 \) of superparamagnetic NPs can be enhanced via either NP’s magnetic properties or coating optimization. Both contributions will be discussed in the following sections.

Numerous reports can be found about the optimal IO NPs size, shape, crystallinity and composition that yield high saturation magnetization \( m_s \) values and, consequently, high \( r_2 \) values [8]. The proton relaxation mainly occurs at the interface between a magnetic NP and its surrounding aqueous environment; therefore, NP coatings importantly influence \( T_1 \) and \( T_2 \) relaxation processes [1,9]. Even though the use of an appropriate coating can boost up NPs performance, this topic has been largely understudied. Therefore, in this review, the importance of the selection of an optimal NPs coating for more efficient NP-based MRI contrast agents will be discussed. In addition to enhanced contrast agent efficacy, the selected coating should provide excellent stability and biocompatibility as well.

2. Optimization of the NPs’ Magnetic Properties

Relaxivity \( r_2 \) can be written as [10]:

\[
\frac{r_2}{r_1} = \frac{2\gamma^2 \mu_0^2 n_h d}{4 D} m_s \left( \frac{V}{V + L} \right)
\]

(1)

where \( \gamma \) represents the gyromagnetic ratio of protons, \( m_s \) is the saturation magnetization of an NP, \( V \) is the NP’s volume fraction, \( r \) is the radius of the NP, \( D \) is the diffusion coefficient of water molecules and \( L \) is the thickness of the surface coating. From Equation (1), it can be seen that the shortening of \( T_2 \) relaxation time is directly proportional to the square of \( m_s \), which suggests that systems exhibiting large \( m_s \) would be of interest. NPs with high \( m_s \) values more efficiently induce field inhomogeneity, influence a greater volume of water (i.e., the secondary sphere) and have greater possibility of relaxing diffusing water molecules [1]. However, several contributions have to be taken into account when discussing the magnetic properties of magnetic NPs.

The magnetic anisotropy energy, \( E_a \), is the energy needed to reverse the magnetization from one stable state to another [11]. This energy tends to keep the magnetization in a particular crystallographic orientation, which is called easy axis. The easy axis dictates which direction the magnetization will be pointing at in the absence of an external magnetic field [12]. Important contribution to the magnetic anisotropy energy is derived from the crystal structure of a material, e.g., cubic, tetragonal and hexagonal. This contribution is called magnetocrystalline anisotropy. In addition, shape anisotropy has an important contribution to the magnetic properties of nanostructures. Shape anisotropy originates from the nanostructure’s demagnetizing field and depends on the shape of the nanostructure. In a nonspherical particle, the demagnetizing field \( (H_d) \) strengths are not equal for all directions. \( H_d \) is smaller for the long axis and larger for the short axis and can therefore create one or more easy magnetization axes. The demagnetizing field can be expressed as \( H_d = \Delta N \cdot M_s \), where \( \Delta N \) is the difference in demagnetizing factors for different axes. For spherical particles, \( \Delta N \) is 0; therefore, there is no shape anisotropy present. For example, it was shown that the variation in the magnetic properties between spherical-, cubic-, star- and rod-shaped FePt NPs arisen from different shape anisotropies [13], which can importantly influence \( r_2 \) values as well. Since the optimization of magnetic properties is not the main focus of this review paper, all the equations are valid for spherical NPs, and correction factors for shape anisotropy are not taken into account.
Furthermore, in the nanoregime, due to increased surface-to-volume ratios, surface anisotropy also becomes significant. Finite-size effects result from the quantum confinement of electrons [14]. Upon increasing a surface-to-volume ratio, a contribution of a surface to an overall magnetization becomes significant. Surface atoms experience different environments than those in the core of a particle; therefore, several types of defects might exist on the surface such as atomic vacancies, changes in the atomic coordination, dangling bonds and lattice disorder [15]. These surface defects result in uncompensated disordered spins, which influence the magnetization of the surface. Spins at the surface of the NP undergo nonlinear coupling, forming a disordered shell around an ordered core. This phenomenon is called spin canting [12]. Because the surface contribution is significant, the anisotropy constant is not directly proportional to the particle’s volume and differs from the bulk anisotropy constant ($K_b$) values [15]. Therefore, the term effective anisotropy constant ($K_{ef}$) was introduced for materials with reduced sizes [16] and can be described as:

$$K_{ef} = K_b + \frac{S}{V} K_s$$

where $K_b$ is the bulk anisotropy constant, $K_s$ is the surface anisotropy and $S/V$ is the particle’s surface-to-volume ratio. Magnetic anisotropy is larger for NPs (by a factor of $10^3$–$10^6$) than for bulk materials due to the large contribution of surface anisotropy [14]. Therefore, the saturation magnetization ($m_s$) of NPs is lower than the bulk value and is known to be proportional to the NPs’ size, according to Equation (3):

$$m_s = N_r [r - d]/r^3$$

where $m_s$ is the saturation magnetization of the bulk, $r$ is the radius of an NP, and $d$ is the thickness of a disordered surface spin layer [17–19]. Application of surface-functionalization groups on NPs (surfactants), for the NP suspension stability and/or for their biocompatibility [18], can influence the thickness of the disordered surface spin layer. Therefore, coating can directly influence $m_s$. From Equation (3), it can be seen that by increasing the size of NPs the $m_s$ value and, consequently, $r_2$ value can be increased. However, we are limited by the superparamagnetic size limit, above which NPs become ferromagnetic that limits their use for medical applications. Theoretical studies indicate that there are three different NP size regimes: (i) the motional average regime (MAR), (ii) the static dephasing regime (SDR), and (iii) the echo-limiting regime (ELR). Relaxivity $r_2$ increases in the MAR with NP size increments and then the NP size reaches a plateau (SDR). With any further size increment to enable the NP size to fall in the ELR, $r_2$ decreases. Accordingly, the highest $r_2$ is achieved for NPs in the SDR, but the size of NPs used for MRI usually falls into the MAR in order to limit their uncontrolled aggregation, induced by strong ferromagnetic dipolar interactions [20].

One of the options for improving NPs’ effects on the $T_2$ relaxation times is to produce controlled clusters of magnetic NPs with an increased $m_s$ value to make the NP size fall in the SDR regime. For example, IO NPs (size: 7.4 nm) were combined into clusters (size: 163 nm) in block polymer micelles [21], where the increase in the loading of IO NPs in the micelles from 12% to 42% caused an increase in $r_2$ from 90 to 229 mM$^{-1}$ s$^{-1}$. Additionally, the preparation of multicore NPs leads to $r_2$ increase. For example, when IO NPs were prepared in a form of multicore nanostructures, the $r_2$ value increased by a factor of 1.8 with respect to that of single-core NPs [22]. A similar trend was observed in the case of FePt NPs with single-core and multicore nanostructures [23]. This was attributed to the increase of $m_s$ in the case of multicore NPs due to the exchange coupling within multicore nanostructures.

3. Influence of a Coating on Relaxivity

When engineering an appropriate NPs coating, interactions between water protons and a magnetic centre should be taken into account. A three-sphere model divides $r_1$ and $r_2$ relaxivities into three contributions [1]: (a) the inner sphere relaxivity ($r_{0s}$), where hydrogen nuclei from water can directly bind to the magnetic metal centre; (b) the second sphere relaxivity ($r_{0s}$), where the magnetic metal centre interacts with long-lived hydrogen nuclei (e.g., diffusing water molecules and exchangeable protons) that are not directly bound to the metal centre; and c) the outer sphere
relaxivity \((r^{\text{SS}})\) that comes from the surrounding bulk water and is constant for a specific environment. Based on this model, the relaxivity can be expressed as Equation (4) [24]:

\[
\eta = \eta^{\text{WS}} + \eta^{\text{SS}} + \eta^{\text{BS}} (i = 1, 2)
\]

A three-sphere model for magnetic NPs is schematically shown in Figure 1. For \(T_2\) contrast agents, the inhomogeneity of a magnetic field created by a magnetic centre is responsible for the MRI contrast, and its influence is extended to the second sphere. Therefore, \(r^{\text{SS}}\) contributes most to the \(r_2\) value [1]. From this perspective, the more water molecules diffuse into the secondary sphere of NPs, the greater the possibility of relaxing these molecules. Thus, the use of coatings that may exclude water from the NPs vicinity, hinder water diffusion or extremely prolong the water residency can cause a reduction in \(r_2\).

**Figure 1.** Schematic representation of a three-sphere model for a magnetic nanoparticle (NP).

Firstly, an increased distance between magnetic NPs and water molecules, e.g., thick coating, significantly decreases \(r_2\) values. This was demonstrated by an example of multicore FePt NPs, of which an initial \(r_2\) value of 87 mM\(^{-1}\) s\(^{-1}\) decreased, upon coating with a 20 nm thick SiO\(_2\) coating [23] to 53 mM\(^{-1}\) s\(^{-1}\) and further to 47 mM\(^{-1}\) s\(^{-1}\) when an additional layer of Au was added [25]. TEM images and measured \(r_1\) and \(r_2\) values are shown in Figure 2. Hence, it can be seen that a thin coating is preferred to maintain high \(r_2\) values.

Secondly, coatings can have a direct influence on magnetization [1]. The capping ligands of NPs may affect the arrangement of surface atoms by reducing/increasing surface canting effects, thus increasing/decreasing magnetization. Thirdly, NP coatings may influence the magnetic field inhomogeneity spreading around NPs, which is a key parameter for \(r_2\) [26]. Ligands that are rich in \(\pi\)-electrons undergo circulation and create small local magnetic fields, thus increasing magnetic field inhomogeneity and \(r_2\) values. For example, double bonds in unsaturated phospholipids enhanced \(r_2\) values [1].
Finally, a critical factor for $r_2$ is the diffusion dynamics of water molecules in the magnetic field gradients, i.e., the number of water molecules diffused into the secondary sphere of the contrast agent and their residency time within the region. Therefore, functional groups providing a highly hydrated surface are beneficial to amplify MR signals. For example, the phosphocholine head group had a high hydration number, where 25–30 water molecules were needed to completely hydrate the phosphocholine head group, in contrast to the ethanolamine head group hydration number (10–12 water molecules) [27]. Furthermore, not only hydration numbers but also water exchange rates are important. In other words, not only surface should be highly hydrated, but the relaxed water molecules should be quickly replaced by the bulk water molecules. In this way, a single particle can influence more water molecules and therefore lower concentrations of NPs are needed to achieve a stronger signal decrease and thus a better contrast of an image. For example, water exchange rates can differ by three orders of magnitude when comparing different functional groups (phosphonate and phenolate > α-substituted acetate > acetate > hydroxamate and sulfonamide > amide, pyridyl and imidazole) [28]. This indicates that the phosphonate group on the surface should increase $r_2$ relaxation to a larger extent compared to other functional groups. In summary, the requirements for an optimal surface coating that may increase $r_2$ values are shown as following:

1. Thin coating to minimize the distance between a magnetic core and water molecules;
2. Highly hydrated surface;
3. Fast water exchange rate;
4. Ligands containing π-electrons, which increase magnetic field inhomogeneity;
5. Biocompatibility of the coating and stability in biologically relevant media. Clinically approved moieties are prioritized due to an easier translation from a lab scale to a market scale.

One of the best candidates that fulfill the above-mentioned requirements are liposomes with embedded IO NPs, so-called magneto-liposomes. Liposomes are spherical vesicles consisting of a thin phospholipid bilayer. The phosphocholine head group ensures high hydration numbers and fast exchange rates. Phospholipids containing double bonds have more fluid bilayers and thus show a faster water exchange rate compared to saturated counterparts, which significantly influences the $r_2$ relaxivity. Importantly, liposomes are the most clinically approved nanosized delivery systems
[29], which proves their biocompatibility. Furthermore, their structure allows for the encapsulation of additional active components in their aqueous cores, offering a great platform for the preparation of multifunctional NPs for theranostics. Therefore, a review of magneto-liposomes for MRI applications to elucidate the most appropriate phospholipid composition, and NPs location for relaxivity enhancement will be given in the next section.

4. Magneto-Liposomes as T2 Contrast Agents

Magneto-liposomes can have either hydrophobic NPs in a bilayer (Figure 3a) or hydrophilic magnetic NPs in a liposomal core (Figure 3b). A few reports have been published, using magneto-liposomes as MRI contrast agents [30–39]. Magneto-liposomes suspensions were tested for ex vitro [31–33,35,39] or in vivo imaging [30,34,36–38]. The majority of these studies reported the encapsulation of hydrophilic IO NPs in the liposomes’ aqueous core, to reduce particles aggregation under physiological conditions, enhance tissue accumulation and improve their imaging capabilities. In contrast, only one study has been published with hydrophobic IO NPs embedded in the lipid bilayer of liposomes [39]. A detailed list of the above-mentioned references with a summary of their experimental conditions (sizes of IO NPs and their locations in liposomes, liposomal formulation, concentration range used for the determination of$r_2$, maximum $r_2$ value and in vivo conditions) can be found in Table 1. Abbreviations for phospholipids are used in the paper. Their full chemical names are listed in Table 2.

![Magnetic NPs](image)

**Figure 3.** Schematic illustration of two types of magneto-liposomes: (a) hydrophobic NPs in a bilayer of magneto-liposomes; (b) hydrophilic magnetic NPs in the core of magneto-liposomes.

**Table 1.** List of all studies using magneto-liposomes for magnetic resonance imaging (MRI) applications with a summary of their experimental data (sizes of IO NPs and their locations in liposomes, liposomal formulation, concentration ranges used for the determination of $r_2$, maximum $r_2$ value and in vivo conditions). Chol is abbreviation for cholesterol.

| Reference (NPs location) | Ex Vitro Suspension only (Formulation, Fe concentration range and maximum $r_2$ value) | In vivo (Concentration used and administration route) |
|--------------------------|---------------------------------------------------------------------------------|--------------------------------------------------|
| [30] Shen et al. 14 nm IO NPs in the core | DPPC/Chol (80/20 mol%)<br>0–0.8 mM<br>$r_2 = 20.49$ | Intravenous injection of 200 μL of MLs with a Fe-Os concentration of 2 mg/mL + magnet next to the tumor. Tumor appeared 59% darker. |
| [31] Carvalho et al. 6 nm IO NPs core | Soybean PC + Chol<br>0–2.5 mM<br>Max $r_2$ value = 143.69 without Chol | / |
| [32] Skouras et al. size not specified, in the core | Concentration range not specified, only relaxivities shown | / |
| [33] Garnier et al. | DOPC/Chol (75/25 mol%) | / |
The most important factors that influence magneto-liposomes contrast agent efficiency are shown as following:

1. The permeability of a lipid bilayer [40,41], which is determined by the phospholipid chain length, the degree of saturation and the cholesterol content;
2. Transverse relativity, which is a function of the water exchange rate and is proportional to the cholesterol content;
3. Even though cholesterol reduces the fluidity of a membrane, relativity $r_2$ values are important for the stability in vivo;
4. Polyethylene glycol (PEG) molecules are responsible for a fixed aqueous layer thickness near liposomes, thus assisting water diffusion through the bilayer and maintaining a high hydration number. Therefore, besides the stealth effect, the inclusion of PEGylated phospholipids, such as DSPE-PEG2000, plays an important role in enhancing liposomal hydration states and consequently $r_2$ values [41,42].

Small IO NPs usually have very low $r_2$ values. For example, the reported highest $r_2$ values for small IO NPs (4–5 nm) are in the range from 24 to 44 mM$^{-1}$ s$^{-1}$ [43,44]. However, the following examples demonstrated how an appropriate coating can boost up their contrast capability [1]. Firstly, hydrophobic IO NPs embedded in a liposomal core was discussed. Bealle et al. [37] embedded citrate-coated IO NPs within magneto-liposomes composed of DPPC/DSPC (90/10 mol%) lipids. When those hydrophilic NPs (for 7 and 9 nm-sized IO NPs, $r_2$ values were 114 and 204 mM$^{-1}$ s$^{-1}$, respectively) were encapsulated in the liposomal core, the $r_2$ value increased to 138 and 267 mM$^{-1}$ s$^{-1}$, respectively. Moreover, Carvalho et al. [42] demonstrated a 4- to 5-fold increase in $r_2$ value when 5 and 10 nm-sized PEGylated IO NPs ($r_2 = 41.5$ and 47.4 mM$^{-1}$ s$^{-1}$, respectively) were encapsulated in the core of Egg PC/cholesterol/DSPE-PEG liposomes (198 and 210 mM$^{-1}$ s$^{-1}$, respectively). Similarly, Skouras et al. [32] showed a high $r_2$ value (154 mM$^{-1}$ s$^{-1}$) for DSPE/DSPE-PEG (96/4 mol%) formulation containing hydrophilic IO NPs, compared to that of plain IO NPs (76 mM$^{-1}$ s$^{-1}$).

| 7 nm iron iron oxide (IO) NPs in the core | 0–0.8 mM | Maximum $r_2$ value = 323 | Intravenous injection of 200 μL MLs (122.5 μmoles lipids and 533 μmoles IO per kg) + magnet next to the tumor. Tumor appeared darker |
| [34] Marie et al. | EPC/DSPE-polyethylene glycol (PEG)2000/Rhod/PE = 94/3/1 | 0–0.2 mM |  |
| 13 nm IO NPs in the core | Maximum $r_2$ value = 259 |  |
| 11 nm IO NPs in the core | SPC/Chol = 1/0.5 | no conc. ranges |  |
| [35] Faria et al. | Agar phantoms—T2 images slightly darker | / |  |
| 7 nm IO NPs in the core | DPPC/DSPE (90/10) | 0–1 mM | Maximum $r_2$ value = 130 | Intravenous injection of 200 μL of MLs (20 mM total lipid and 25 mM Fe). Tumor was 22% brighter on T1 image. |
| [36] Martina et al. | DPPC/DSPC (90/10) | 0–1 mM | maximum $r_2$ value = 267.9 | DPPC/DSPE/Rhod/PE/DSPE-PEG (94/10/1/5) 100 μL of MLs with 0.1 mM Fe retro-orbital venous sinus injection + magnet next to the tumor. Darker contrast observed in the tumor |
| 4 nm IO NPs in the bilayer | DPPC/Chol/SA/DSPE-MPEG2000-MTX | 0–1 mM T2-weighted images | Maximum $r_2$ value = 60.06 | Intravenous injection of 0.2 mL of 2 mg/kg (DOX equivalent dose) + tumor next to the tumor. Colored T2 images |
| [38] Guo et al. | DMPC, DMPC/Chol, DMPC-PS, DOPC, DOPC/Chol, DOPC-PS | 0–0.12 mM | / |  |
| 5 nm hydrophobic IO NPs in the bilayer | DPPC/DSPE (90/10) | 0–1 mM | Maximum $r_2$ value = 995 for DOPC-PS |  |
Secondly, magneto-liposomes containing IO NPs in a bilayer have been investigated. In the work of Martínez-González et al. [39] saturated DOPC formulation had a significantly higher $r_2$ value (630 mM$^{-1}$ s$^{-1}$) than unsaturated DMPC magneto-liposomes (340 mM$^{-1}$ s$^{-1}$), both containing oleic acid-coated IO NPs in a bilayer. These results indicated that a more fluid coating facilitates water exchange rates and thus increases $r_2$ values. Furthermore, the same study reported the highest $r_2$ value for DOPC-PS formulation containing oleic acid-coated IO NPs in the bilayer ($PS = \text{phosphatidylserine}, r_2 = 995 \text{ mM}^{-1} \text{s}^{-1}$, while DOPC alone had an $r_2$ value of 630 mM$^{-1}$ s$^{-1}$) [39]. PS lipid might contribute to a negatively charged surface, thus forming a more hydrated surface [45]; however, zeta potential measurements were not performed to confirm this claim.

Thirdly, cholesterol is known to increase liposome stability for in vitro and in vivo applications. However, it also reduces the fluidity of a membrane and thus the relaxivity $r_2$ value. For example, Carvalho et al. [31] demonstrated that relaxivity $r_2$ values of magneto-liposomes consisting of soybean PC/cholesterol and 6 nm-sized hydrophilic IO NPs were lower than those for noncholesterol-containing formulations. Moreover, it was shown that $r_2$ strongly decreased with increasing cholesterol content in the liposome bilayer [31]. Furthermore, Martínez-González et al. [39] showed a similar effect, that is, DOPC/cholesterol and DMPC/cholesterol liposomes containing OA-coated IO NPs exhibited lower $r_2$ values (281 and 230 mM$^{-1}$ s$^{-1}$, respectively) than noncholesterol DOPC and DMPC formulations (630 and 340 mM$^{-1}$ s$^{-1}$, respectively).

Importantly, in all reports, all types of magneto-liposomes with higher $r_2$ values demonstrated superior MRI capabilities, compared to free hydrophilic IO NPs. The chemical characteristic of any liposomal surface facilitates the adsorption of a water layer around the liposome and avoids the free diffusion of these molecules towards the magnetic core, resulting in high relaxivity of liposomal formulations [39]. More fluid coatings, such as unsaturated DOPC, are favourable to enhance the transverse relaxivity. PEGylation of magneto-liposomes ensures longer circulation time (stealth effect) and thus higher accumulation in tumour tissues. Additionally, it plays an important role in enhancing liposomal hydration states and consequently $r_2$ values; therefore, it is essential to be included in the liposomal composition. Even though cholesterol reduces $r_2$, its addition is beneficial to maintain the liposomal stability in vivo. In our opinion, for theranostic purposes, embedding NPs in a bilayer instead of in a liposomal core is beneficial, because the core can be filled with other active components, such as chemotherapeutic drugs [38].

| Abbreviation | Chemical name |
|--------------|---------------|
| DOPC         | 1,2-dioleoyl-sn-glycero-3-phosphatidylcholine |
| DPPC         | 1,2-dipalmitoyl-sn-glycero-3-phosphatidylcholine |
| DSPC         | 1,2-distearoyl-sn-glycero-3-phosphatidylcholine |
| DMPC         | 1,2-dimyristoyl-sn-glycero-3-phosphocholine |
| DSPE-PEG2000 (glycol)-2000 | 1,2-distearoyl-sn-glycero-3-phosphoethanolamine, N-[carboxyl-methoxy(polyethylene) sodium salt |
| Egg-PC       | L-α-phosphatidylcholine |
| SPC          | soybean phosphatidylcholine |

5. Biomimetic Nanostructures

Liposomes have been assumed to be one of the safest drug delivery systems developed so far. However, they are built from synthetic phospholipids. Most of synthetic NPs are recognized and eliminated as a foreign substance by the immune system. PEGylation (coating with polyethylene glycol-based molecules) of NPs is often used in liposomes and other NPs to increase circulation time and decrease elimination rates by a reticuloendothelial system. Despite the widespread use of PEG in food and drugs, people have started to show the immune response by developing the anti-PEG antibodies, which can lead to faster elimination of PEG-coated NPs [46]. Additionally, all of clinically approved IO-based MRI contrast agents have dextran-based coatings, which can cause
immune responses according to the Gell–Coombs system that involves III dextran-reactive antibody reaction with the formation of immune complexes and complement activation [4]. Thus, in clinics, several preventive strategies have been applied to reduce the incidence of these reactions, such as very slow administration (>15 min), preadministration of aspirin to prevent hemodynamic reactions or low-molecular-weight dextran to block the circulation of antidextran antibodies [4]. Therefore, seeking a safer and more effective approach is urgently demanded. To achieve this, the use of the body’s own cells as contrast agent carriers was proposed. Among different circulatory cells (monocyte, erythrocyte, macrophage, lymphocyte, neutrophil, platelets, leukocyte, dendritic cells, stem cells and extracellular vesicles), erythrocytes or red blood cells (RBCs) are most abundant and thus can be isolated in sufficiently large quantities to decrease the complexity and cost of treatments compared to other cell-based vaccines [47]. Therefore, state-of-the-art reports on the use of red blood cell membranes (RBCMs) as the IO NPs carriers are presented.

Up to now, only three articles (all from the same group) can be found about the encapsulation of IO NPs into RBCMs. Commercially available IO NPs (dextran- or carbodextran-coated) were encapsulated in RBCMs [48], and their biodistribution study on RBCM-coated IO NPs showed longer circulation time than PEG-coated IO NPs and lower accumulation in liver and spleen, two major organs of reticuloendothelial system (RES) [49]. A report in 2018 showed that Resovist (carbodextran-coated IO NPs) encapsulated in RBCMs can be visualized with MRI in vivo [50]. Additionally, magnetic nanoclusters coated with RBCMs showed darker tumor areas and longer-lasting contrast signals compared to magnetic nanoclusters alone, which was visualized with MRI in vivo [51]. Importantly, because the preparation of RBCMs involves the use of biological materials, strict handling protocols and rigorous blood group matching are required to maximize compatibility and avoid the risk of immunogenicity and contamination. Despite these challenges, the use of biomimetic nanosystems is a unique and exciting strategy for targeting tumor, and it is also a new paradigm of thinking. In our opinion, a comparative study of artificially prepared cell membranes (liposomes) and naturally occurring ones (RBCMs) as carriers for magnetic NPs is required. Stability and MRI contrast efficacy should be evaluated ex vitro, in vitro and in vivo to obtain the answer to whether biomimetic nanostructures have better safety profile and efficacy than artificially made but clinically well-established liposomes.

6. Conclusions

In this review, the factors that influence the $r_2$ values were systematically presented. In the first part, it was shown that the saturation magnetization of NPs has a crucial role in enhancing $r_2$ values, which can be done either by increasing the particle size or via clustering. However, we are limited by the superparamagnetic size limit, above which NPs become ferromagnetic that limits their use for medical applications. In the second part, the importance of coating optimization was emphasized, and the requirements for an optimal NPs coating were listed. Magneto-liposomes were presented as an example of such optimal nanostructures. It was clearly shown that the selection of the lipid composition strongly influences the relaxivity values. Finally, a transition from synthetic towards biomimetic nanostructures to ensure inherent biocompatibility and safety is seen as a future direction in the development of contrast agents for MRI.

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