**Article**

**Removal of Paracetamol from Aqueous Solutions by Photocatalytic Ozonation over TiO$_2$-Me$_x$O$_y$ Thin Films**

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**Abstract:** Analgesics and nonsteroidal anti-inflammatory drugs (NSAIDs) such as paracetamol, diclofenac, and ibuprofen are frequently encountered in surface and ground water, thereby posing a significant risk to aquatic ecosystems. Our study reports the catalytic performances of nanosystems TiO$_2$-Me$_x$O$_y$ (Me = C, Sn) prepared by the sol-gel method and deposited onto glass slides by dip-coating approach in the removal of paracetamol from aqueous solutions by catalytic ozonation. The effect of catalyst type and operation parameters on oxidation efficiency was assessed. In addition to improving this process, the present work simplifies it by avoiding the difficult step of catalyst separation. It was found that the thin films were capable of removing all pollutants from target compounds to the oxidation products.

**Keywords:** catalytic ozonation; water treatment; paracetamol; photo-catalysis; thin films; titanium dioxide

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1. **Introduction**

Water supplies are under a constant threat due to pollution resulting from numerous and complex anthropic activities. A special situation is represented by pharmaceuticals which escape traditional water treatment methods and reach the water bodies from multiple and almost uncontrollable sources [1–4]: effluents from pharmaceutical industries and hospitals, household disposal, the excretion of non-metabolized/metabolized drugs after human/animal consumption, aquaculture, sludge from water treatment facilities used as fertilizer and leaching drugs in ground water, etc. Moreover, along with parent compounds, the metabolites can also be harmful to aquatic ecosystems. The fraction of medicines that remain unchanged and leave patients’ bodies ranges between 25% and 75% and, considering the large number of pharmaceuticals used worldwide, this results...
in a significant environmental burden which is growing due to an increase in world population in number and age. Thus, in 2020, 4.5 trillion doses of different drugs were used and 50% of the world’s population consume more than one dose [5] and, consequently, the concentration of pharmaceuticals in numerous natural water sources increase dramatically [6]. These compounds are encompassed (along with other largely used chemical compounds, such as hormones, plasticizers, wood treatment, pesticides, etc.) in the category of emerging pollutants (Eps) which are contaminants that are not currently regulated by environmental agencies. Another aspect of concern is that most of these compounds are also circumvented to the endocrine disruptor category that increases the danger for aquatic ecosystems.

Analgesics and nonsteroidal anti-inflammatory drugs (NSAIDs) like paracetamol, diclofenac, and ibuprofen are the most frequently encountered in surface and ground water, and therefore represent a significant risk for aquatic ecosystems [7,8]. Among them, paracetamol has an over-the-counter regime and is used intensively for pain relief and fever reduction. It is produced in staggering amounts, and the global acetaminophen market was valued at around US 850.5 million in 2020 and is expected to reach US 977.5 million in 2027, with a compound annual growth rate (CAGR) of around 2% [9]. In some countries, paracetamol consumption exceeds 20 g/person every year [10], thus it ends up in surface waters at concentrations of around 100 μg/L and surpasses tenfold the predicted non-effect concentration parameter (PNEC) which is 9.2 μg/L. Hence, considering the huge environmental impact of this compound and its metabolites, it is important to reduce the spreading of this drug in different aquatic ecosystems. In fact, it is primarily a containment problem and, as to solve this issue, paracetamol leaking must be stopped, preferably at the source. In order to fulfill this difficult task, it is necessary to use a versatile and efficient water treatment method, with large applicability in terms of aqueous effluents flow rate, source type, and the removal of target pollutants at the level requested by environmental regulation (which are subject to change toward lower values in a rapid pace). Catalytic ozonation is a technique with a significant capacity to accomplish these requirements in every respect due to the capability to oxidize/mineralize almost every organic pollutant [11–21]. Moreover, this method is a prominent example of advanced oxidation processes—a well-known category of water treatment approaches centered on using OH• radicals. This is the reason for a large number of studies regarding the development of catalytic systems capable of assisting the oxidative power of ozone mainly through the radical route. A large number of solids based on transitional metals in complex form or oxides, carbonaceous materials, etc., were studied for an evaluation of catalytic activity [22–30]. Additionally, catalyst precursors can be obtained from different industrial or agricultural wastes or pure metals salts. Despite that the catalytic ozonation process relies on a complex heterogeneous system (solid-gas-liquid), its performances are remarkable since most of these systems eliminate recalcitrant pollutants and set the quality parameters of treated water in the range established by environmental agencies. To be able to avoid the cumbersome separation step of the catalyst from treated water, a catalyst with a magnetic core was introduced [23,31–36]. Another interesting approach, that is unexploited in catalytic ozonation, although widely used in various other applications, is represented by thin films [37–44].

Well-known for its catalytic properties and chemical stability, TiO2 represents a very good candidate for the development of new nanosystems with an environmental application, however, its photocatalytic applications are limited, as a consequence of the large band gap (~3.2 eV) and fast recombination of the exciton of TiO2. This drawback can be overcome by the use of heterostructures of TiO2 and metal oxides with lower valence bands (i.e., SnO2), which hinders charge recombination, thus obtaining efficient photocatalysis [45]. In an attempt to overcome another drawback in applying photo-catalysis to the treatment of polluted water (the recovery of the powder catalyst), TiO2-based thin films, immobilized on different supports (aerogels, polymers, glass, etc.) were successfully proposed in the literature [46,47].
In this study, we report for the first time the removal of paracetamol from aqueous solutions using thin film catalysts based on TiO$_2$-MeO$_x$ nanosystems deposited on glass plates and immersed into a semi-batch reactor. The influence of catalyst type and operational parameters in oxidation efficiency was assessed.

2. Materials and Methods

2.1. Chemicals and Materials

Commercially available reagents with a purity higher than 98% for solid compounds and an HPLC grade for solvents were purchased from Sigma–Aldrich (Baden-Württemberg, Germany): paracetamol, Triton X-100 (X100, polyethylene glycol tert-octyl phenyl ether), titanium tetraisopropoxide (TTIP), tin (IV) chloride pentahydrate, cerium (III) nitrate hexahydrate, acetic acid (AcOH), ethanol (EtOH), acetonitrile (MeCN) and trifluoroacetic acid (TFA). Borosilicate glass slides (25 × 75 mm and a thickness of 1.0–1.2 mm) were obtained from Labbox (Barcelona, Spain). Airflow for ozone generation was provided by a laboratory compressor and distilled water with a resistivity of 18.2 MΩ·cm was used in all experiments.

2.2. Sol-Gel Synthesis

In sol-gel synthesis usually, a pore directing agent is used and Triton X100 (a nonionic surfactant with long chain) was selected for this study. Triton X100 is an inexpensive and nontoxic amphiphilic molecule, with a significant capacity to accommodate inorganic structures in aqueous liquids. A solution of ethanol, Triton X100, and acetic acid were prepared and, in this mixture, TTIP was introduced under vigorous stirring. The molar ratio of these components (X100:EtOH:AcOH:TTIP = 1:70:5:1) was selected in order to achieve a higher specific surface based on optimization studies undertaken by Stathatos et al. [48]. Acetic acid and ethanol release water upon esterification and consequently, slow hydrolysis of TTIP take effect. Additionally, the acetic acid replaces, to some extent, the alkoxy groups in TTIP. Each mentioned metals salt was added to separate flasks containing the above-prepared solution in quantities, so Me is 5% of the TTIP content except for two metal modified thin films, where the percent of metal attain a cumulative 10%.

2.3. Preparation of Thin Films

Glass slides were cleaned thoroughly in a succession of wash stages: detergent, water, acetone, and drying in N$_2$ flow. Thin films were deposited on slides using the dip-coating method using a programmable system (80C—PTL-SC-6-LD, MTI, USA) following several steps: immersion and extraction of slides from solution at a rate of 10 cm/min for three times with a 30 min pause between the dipping operation for drying at 60 °C. Finally, each slide was calcined in a multistep programmable furnace (Nabertherm L5/11, Neuausen, Germany) at a ramp rate of 5 °C/min to 550 °C, maintained at 550 °C for 90 min and cooled down naturally. Prepared films on glass slides will be referred to as (Ti-Me) or (Ti-Me1-Me2) where Me = Ce, Sn.

2.4. Thin Films Characterization

The thin films’ characterization was realized through several methods. The XRD patterns were recorded using Bruker D8 Discover equipment (Bruker AXS, Karlsruhe, Germany) (Cu$k_\alpha$, $\lambda = 1.5406$ Å), between 15 and 70° (2θ), in a grazing incidence configuration. The topography of the coated thin films was analyzed using an A.P.E Research SPM atomic force microscope (A.P.E. Research SRL, Trieste, Italy). DRIFT spectra of samples were collected in the region of 4000–500 cm$^{-1}$ at a resolution of 2 cm$^{-1}$ on a Varian 3100 Excalibur spectrometer (Walnut Creek, CA, USA) equipped with a Harrick Praying Mantis (Harrick Scientific Products, Inc., Pleasantville, NY, USA) diffuse reflectance accessory. UV–Vis absorption spectra of the films were carried out with a Helios alpha (Unicam,
Cambridge, UK) spectrometer. The optical band gap [49–51] was evaluated by using the Tauc and Davis–Mott relation:

$$ahv = A(hv - E_g)^n$$  \hspace{1cm} (1)

where $\alpha$ is the absorption coefficient, $A$ is an energy-independent constant, $hv$ stands for photon energy, $E_g$ is the optical energy band gap, and $n$ is considered to be the transition fingerprint. For $n = 1/2, 3/2, 2,$ and $3$, it can be distinguish direct allowed, direct forbidden, indirect allowed, and indirect forbidden transitions, respectively. Tauc graphs were developed by plotting $ahv$ as a function of energy $(hv)$, and the point where the tangent of the reverse-extension curve intersects with the $x$-axis represents the band gap value of a semiconductor [49].

Raman spectra were carried out using a Renishaw Via Confocal Raman (Renishaw, Wotton-under-Edge, Gloucestershire, UK) microscope system. The excitation laser wavelength was 473 nm. The Raman spectra were acquired in the extended spectral region from 100 to 3200 cm$^{-1}$, under ambient conditions.

2.5. Photoreactor, Photocatalytic Activity, and Aqueous Effluents Analysis

All experiments regarding oxidation of paracetamol were performed in a semi-batch jacketed cylindrical reactor with a capacity of 250 mL equipped with a Pen-Ray UV Light Source 254 nm (Cole-Parmer, Vernon Hills, IL, USA) protected by a quartz tube and placed centrally (Figure 1). Ozone was obtained from dried air using an ozone generator (COM-AD-01, Anseros, Tübingen, Germany) and gas-phase ozone concentration was determined with an ozone analyzer (BMT 964, Stahnsdorf, Germany). The gas flow was supplied through a gas inlet into the reaction solution while simultaneously stirring at 1000 rpm, the temperature was kept at 20 °C using a thermostat, and solution pH was measured (PHM 240, Radiometer S.A.S., Neuilly-Plaisance, France) by an electrode inserted directly into the solution and maintained at 7 by adding HCl or NaOH trough liquid inlets. Samples were withdrawn at certain time intervals (5 to 30 min) to assure complete monitoring of the reaction course. The whole system was covered with aluminum foil as a deflector. Two or four glass slides with catalyst deposited on them were accommodated inside the reactor during the reaction. The reactor was filled with a 200 mL aqueous solution of paracetamol (100 mg/L). For repeated use, the catalytic slides were washed with distilled water and dried at 100 °C without any other treatment.

Paracetamol concentration was determined by the HPLC method using an L-3000 system (Rigol Technologies Inc., Beijing, China) consisting of a quaternary pump, a diode-array detector, and a Kinetex C18 Evo (150 mm × 4.6 mm i.d.; 5 μm particle size; Phenomenex, Torrance, CA, USA). Operating conditions were: isocratic elution of the mobile phase composed of eluent A (0.1% TFA in acetonitrile); eluent B (0.1% TFA in water) = 20:80, flow rate 1.0 mL/min, injection volume 10 μL, detection at 220 nm and 30 °C. Ammonia and nitrate ions were determined using a Varian HPLC system ProStar (Varian Analytical Instruments, Palo Alto, CA, USA) equipped with a conductometric detector, a conductivity suppressor, and Dionex cation or anion columns (IONPAC AS 19–4 × 250 mm or IonPac CS19–4 × 250 mm, Thermo Scientific, Waltham, MA, USA). Analysis was performed in isocratic mode with buffer carbonate/bicarbonate for nitrate and methanesulphonic acid for ammonia. Total organic carbon (TOC) measurements were achieved by the high-temperature oxidation method using a HiPerTOC (Thermo Electron, Waltham, MA, USA) analyzer. The absorbance of water samples at 254 nm (UV254) was measured using a Helios alpha (Unicam, Cambridge, UK) spectrometer.
Figure 1. Experimental set-up for photocatalytic ozonation processes.

3. Results and Discussions

3.1. Thin Film Characterization

The XRD patterns of the obtained materials are shown in Figure 2. The diffractograms of the as-prepared TiO$_2$ film reveal a typical anatase structure (according to pdf file 00-064-0863 from the International Centre of Diffraction Data 2019), with the most intense (101) peak at 2θ = 25.08° [52,53] and crystallite size of approximately 11.5 nm, calculated using the Debye–Scherrer equation using the (101) peak. The diffractograms also present other peaks, corresponding to the diffraction planes (004), (112), (200), (105), (211), and (204) at 2θ = 37.7, 38.6, 48.1, 53.9, 55.1, respectively, 62.7°. The XRD pattern for as-prepared (Ti-Ce) shows an additional peak compared with TiO$_2$ films at around 30.3°, which is attributed to the CeO$_2$ (101) plane according to pdf file 00-023-1048 from the International Centre of Diffraction Data 2019 [54]. According to literature data, the most probable explanation is related, on one hand, to a poor crystallization of the cerium oxide phase, which would not allow the indexation of other peaks, and on the other hand, to the low concentration of the phase, compared with the TiO$_2$ support [55–57]. Other authors [57] identified the presence of both CeO$_2$ and CeO$_3$ phases in the XRD data; however, in our obtained diffractograms, no discernable peaks that can be attributed to a CeO$_2$ phase could be identified. The crystallite size of the TiO$_2$ phase was calculated to be approximately 12 nm, while the crystallite size of the the CeO$_3$ phase was approximately 19 nm. The main conclusion is that CeO$_2$ has little effect on the crystal structure of TiO$_2$. The XRD pattern of (Ti-Sn) films shows that the diffraction peaks corresponding to the anatase phase are slightly wider, with a crystallite size of approximately 13 nm. Additionally, the diffractogram reveals the presence of the specific amorphous phase peak, around 25° (2θ). Moreover, an additional contribution in the diffraction pattern of (Ti-Sn) films which are attributed to the tetragonal SnO$_2$ plane (110) can be observed at 2θ = 26.6°, in concordance with pdf file data from the International Centre of Diffraction Data 2019 (00-005-0467), with a crystallite size corresponding to the SnO$_2$ phase over 20 nm. Several other minor peaks are present in the Ti-Sn diffractogram, which can be attributed to the presence of secondary phase, most probably SnO$_3$ (ICDD PDF card no. 00-025-1259), as suggested by the presence of minor diffraction peaks at 2θ = 27.4, 31.4, and 55.9°, corresponding to the diffraction planes (011), (0-21), respectively (141). The diffraction pattern of as-prepared
Ti-Ce-Sn does not show any diffraction peaks except an overlap contribution of around 25° (2θ), which indicates an amorphous nature of the thin film. Similar amorphous films were also reported by other authors, at a relatively Ti/Me ratio [58].

![XRD patterns of TiO₂-MeOₓ films.](image)

**Figure 2.** XRD patterns of TiO₂-MeOₓ films.

For the prepared thin films, AFM images and surface data are presented in Figure 3 and Table 1, showing that all modified TiO₂-Me films were rougher than the simple TiO₂ films. In terms of catalytic activity, increased surface irregularities are subject to providing more active sites therefore faster removal of pollutants.

![AFM images of TiO₂-MeOₓ films.](image)

**Figure 3.** AFM images of TiO₂-MeOₓ films.
Table 1. The roughness of the prepared films.

| Sample          | RMS Roughness (nm) |
|-----------------|--------------------|
| (Ti)            | 1.1                |
| (Ti-Ce)         | 5.9                |
| (Ti-Sn)         | 2.97               |
| (Ti-Ce-Sn)      | 2.1                |

Raman spectroscopy is a widely used tool to detect chemical bonds as well as to identify the crystalline state of metal oxides. Raman spectra (Figure 4) for all prepared films were performed under ambient conditions. The band at 143 cm$^{-1}$ assigned to TiO$_2$ anatase structure [59] is well highlighted for all materials, except for the Ti-Ce-Sn sample, where the presence both of cerium and tin led to an increase of bands intensity at 244, 455, and 612 cm$^{-1}$ which corresponds to the rutile phase [60]. Moreover, SnO$_2$ promotes the crystallization of the TiO$_2$ in the rutile phase [61,62], which justifies the presence of the bands’ characteristics for rutile structure regarding the Ti-Sn films. On the other hand, in the presence of Ce, the Raman bands are below 700 cm$^{-1}$ and could be assigned to TiO$_2$ as anatase [63].

Anatase presence is consistent with data obtained from XRD patterns. In the case of the (Ti-Ce) system, three bands at 391, 506 and 645 cm$^{-1}$ confirm the formation of crystalline CeO$_2$ [64,65]. The spectra for (Ti-Sn) systems present bands at 442 cm$^{-1}$ with a shift at 455 cm$^{-1}$ for (Ti-Ce-Sn), a result of Eg vibration mode for the rutile phase of SnO$_2$ and at 612 cm$^{-1}$ for both systems attributed surface phonon modes of SnO$_2$ [66]. For all spectra, the band at 1115 cm$^{-1}$ corresponds to a glass substrate.

Figure 4. Raman spectra of prepared film.

FTIR spectra (Figure S1, Supplementary Material) were collected for pristine films and those used in the oxidation reaction. Borosilicate glass slides present a characteristic band assigned to Si–O bonds (559, 1287 cm$^{-1}$), Bi–O (826, 2162 cm$^{-1}$), OH groups (3532 cm$^{-1}$), and the spectra for (Ti) and (Ti-Ce) films mimics glass spectra, probably due to higher transparency. In the case of (T-Sn) and (Ti-Ce-Sn) systems, FTIR spectra are significantly flattened as the thickness increases. FTIR spectra were also used as a tool for
assessing the preservation of film integrity during the oxidation process and it can be observed that the thin films preserve their integrity.

The UV-VIS absorption spectra and Tauc plots of modified TiO$_2$ thin films were presented in Figure 5 and the estimated band gaps ($E_g$) are presented in Table 2. Lower values of $E_g$ for Ce modified films can be attributed to partial substitution of Ti cations and/or TiO$_2$ crystal size [67]. From the transmittance spectra, it can be observed that prepared films are highly transparent in the visible region with a red shift of (Ti-Ce), (Ti-Ce-Sn) compared with (Ti) and (Ti-Sn) and this is an indication that these films have a narrow bandwidth [65]. Increased transmission is also linked with film crystallinity [68] and consequently, to photocatalytic activity.

Figure 5. Absorbance data (a) and Tauc plot (b) for prepared films.

Table 2. Band gaps determined from UV–Vis spectra.

| Sample          | Band Gap |
|-----------------|----------|
| (Ti)            | 3.68     |
| (Ti-Ce)         | 3.44     |
| (Ti-Sn)         | 3.68     |
| (Ti-Ce-Sn)      | 3.38     |

3.2. Photocatalytic Ozonation Tests

Catalytic tests were performed for all prepared films using the following operational parameters: pH = 7, gas flow rate = 10 L/h, temperature = 20 °C, two or four catalytic slides, and two different O$_3$ concentrations: 6 or 12 g/Nm$^3$ (equivalent to 1 mg/min and 2 mg/min, respectively). For noncatalytic tests, bare glass slides were used. The reactions were repeated once with the same slides for verification of catalysts’ reusability and, for all runs, a multiparametric assessment of the process was performed. Thus, several chemical species and parameters were monitored: paracetamol concentration, total organic carbon (TOC), solution absorbance at 254 nm, ammonia ions, and nitrate ions. From the evolution of paracetamol normalized concentrations (Figure 6) it can be observed that for lower ozone input (6 g/Nm$^3$), the noncatalytic process occurs very slow compared with catalytic ones. With the increasing O$_3$ concentration (12 g/Nm$^3$), the reaction rate for the noncatalytic process rose significantly and became comparable with catalytic tests performed with two catalytic slides (Figure 7a). However, when using four slides (Figure 7b), the oxidation of the pollutant occurs much more rapidly and the target compound is removed in less than 45 min for (Ti) and (Ti-Sn) systems and in nearly 90 min in absence of catalysts.
The reusability of catalytic slides is proved for all systems by the same evolution of normalized paracetamol concentration for two consecutive reactions (Figures S2–S5, Supplementary Material). Monitoring the process only from the target pollutant perspective is not a good choice since the oxidation byproducts can also be toxic and require advanced removal. Thus, UV absorbance at 254 nm (UV254) for prelevated samples during the reactions is generally considered as an indicator of the presence of unsaturated carbon bonds (mostly from aromatic compounds) and is a useful monitoring tool [69–76]. Figure 8 shows that the evolution of the aromatic and/or double bond containing oxidation byproducts follows the same behavior such as the removal of the parent compound and is persistent throughout the entire reactions, especially for processes with a low ozone concentration of two catalytic slides. The reason for this is that the paracetamol molecule loses the acetamide group which is further transformed into ammonia ions. Moreover, the core of the molecule is more or less destroyed (depending on reaction conditions) by consecutive augmentation with oxygen, followed by cycle opening and subsequent transformation in smaller moieties [77–81]. Additionally, this parameter was used to verify the reusability of the catalytic system and it was found that for two consecutive reactions the activity remains unchanged (Figures S6–S9, Supplementary Material). The gradual destruction of pollutant molecules is the reason for the slow mineralization process, as can be observed from Figure 9a–c where TOC/TOC₀ evolution versus time is depicted. The elimination of organic carbon by mineralization is almost absent without catalysts at 6 g O₃/Nm³ m and, in the presence of a catalyst, the TOC removal attains 35%. Doubling the ozone dose and using two catalyst slides lead to TOC elimination and up to 55% for (Ti) and 48% for (Ti-Ce-Sn) thin films, while for noncatalytic reaction, mineralization occurs up to 38%. By using four catalytic slides, mineralization is improved up to ~68% for all systems.

![Graph](image1)

![Graph](image2)

Figure 6. (a) Evolution of paracetamol normalized concentration during the oxidation process for (Ti) system at different ozone concentrations and number of slides; (b) Comparison of prepared catalytic systems at a lower ozone input and two slides.
Figure 7. (a) Comparison of prepared catalytic systems at a higher ozone input and two slides; (b) Comparison of prepared catalytic systems at a higher ozone input and four slides.

Figure 8. (a) Evolution of normalized UV254 parameter for (Ti) system in different reaction conditions; (b) Evolution of a normalized UV254 parameter for all prepared systems at a higher ozone input and four slides.
During the oxidation process besides the different organic molecules, another toxic and refractory pollutant is accumulated in the reaction system, namely, ammonia. Ammonia removal represents, in general, a significant challenge due to strict environmental regulations and, the main elimination route is by biological processes which require some demanding conditions to be applied (high capital costs, difficult process monitoring, large to medium effluents volumes, etc.) [82,83]. Catalytic ozonation, due to its flexibility as a process, can overcome these issues and eliminate the noxious ions. The only concern is the formation of nitrate ions but, in this case, the maximum concentration limit is significantly higher than those for ammonia. Hence, from Figure 10 a–c presenting the ammonia build-up and subsequent removal, and Figure 11 a–c, which shows the formation of nitrate ions, it can be observed that the presence of prepared catalytic systems can eliminate the toxic ions. Thus, for a lower ozone concentration, the amount of ammonia released during the noncatalytic test is much smaller compared to all catalytic systems since the overall process is very slow (not only for ammonia). By doubling the ozone concentration...
and in absence of a catalyst, the outcome is a higher accumulation of ammonia until some point where the concentration reaches a plateau. On the contrary, for prepared thin films regardless of the number of slides used and ozone concentration, the ammonia is oxidized at a rapid pace, as can be detected from the nitrate formation. However, the most active systems for ammonia removal are (Ti) and (Ti-Ce-Sn).

![Graphs](image1.png)

Figure 10. (a) Evolution of ammonia ions for all prepared systems at a lower ozone input and two slides; (b) Evolution of ammonia ions for all prepared systems at a higher ozone input and two slides; (c) Evolution of ammonia ions for all prepared systems at a higher ozone input and four slides.
3.2.1. Ozone Consumption

Ozone consumption is an important parameter that governs the efficiency of the process from an economical perspective. Using an online analyzer is a much easier and accurate method to obtain the real ozone consumption compared with the iodometric approach. During a reaction, the amount of ozone that enters the reactor is not entirely consumed and, the residual ozone is lost without the possibility of being recovered. Hence, the main objectives in the oxidation processes are using in large amounts the reactants, and completely removing the organic matter. From Figure 12 a–c and Table 3, it can be observed that ozone is efficiently used in the presence of catalysts, even for lower input concentrations of the oxidant agent compared with not-catalytic processes. These values were obtained by integrating the area below the ozone evolution curve using Origin lab software. Additionally, it can be noticed that in terms of TOC removal, (Ti-Ce) and (Ti-
Ce-Sn) are the most effective systems with 36.33 and 39.53 mg O$_3$/mg TOC (for 4 slides) or 15.21 and 12.72 mg O$_3$/mg TOC removed (for 2 slides).

![Graphs showing ozone concentration evolution over time for different catalytic systems.](image)

Figure 12. (a) Ozone concentration evolution in time for a lower ozone input and two slides; (b) Ozone concentration evolution in time for a higher ozone input and two slides; (c) Ozone concentration evolution in time for a higher ozone input and four slides.

Table 3. Ozone consumption during the oxidation process for prepared thin films in different conditions.

| Catalytic System/Ozone Concentration | Consumed Ozone (mg) | Residual Ozone (mg) | Ozone Input (mg) | mgO$_3$/mg TOC Removed (Consumed Ozone) | mgO$_3$/mg TOC Removed (Ozone Input) |
|-------------------------------------|---------------------|---------------------|-----------------|----------------------------------------|---------------------------------------|
| Glass, 12 O$_3$                     | 261.38              | 98.62               | 360             | 54.10                                  | 74.51                                 |
| Ti, 4s, 12 O$_3$                    | 341.85              | 18.15               | 360             | 48.88                                  | 51.48                                 |
| Ti-Ce, 4s, 12 O$_3$                 | 254.86              | 105.14              | 360             | 36.44                                  | 51.48                                 |
| Ti-Sn, 4s, 12 O$_3$                 | 290.01              | 69.99               | 360             | 47.52                                  | 58.98                                 |
| Ti-Ce-Sn, 4s, 12 O$_3$              | 286.53              | 73.47               | 360             | 39.53                                  | 49.67                                 |
### 3.2.2. Kinetic Study

Paracetamol (Pa) ozonation in the presence and absence of catalysts can be modeled by a pseudo-first-order kinetic (Equations (2)–(4)) where $k_1$ and $k_2$ are the reaction rate constants of pollutant interaction with ozone and $OH\cdot$, respectively. By plotting $\ln([Pa]/[Pa]_o)$ versus time (Equation (5), Figure 13a–c), the observed constants ($k_{obs \text{ cat}}$ and $k_{obs \text{ not-cat}}$) will be obtained and are presented in Table 4. The values of the kinetic constants are used as indicators for comparing the performances of catalytic and non-catalytic processes. It can be observed that most active systems are (Ti) and (Ti-Ce-Sn) since their removal rate constant of paracetamol are 1.5 and 1.53 times, respectively, higher than that of the noncatalytic process.

\[
-k_1[O_3][Pa] + k_2[OH\cdot][Pa] = k_{obs \text{ cat}}[Pa] \tag{2}
\]

\[
O_3 + \text{Catalyst active sites} \rightarrow OH\cdot \tag{3}
\]

\[
-k_1[O_3][Pa] = k_{obs \text{ not-cat}}[Pa] \tag{4}
\]

\[
\ln\left(\frac{[Pa]}{[Pa]_o}\right) = -k_{obs}t \tag{5}
\]
3.2.3. Photocatalytic Mechanism

Photocatalytic ozonation of different pollutants generally involves several steps and routes [24,84–90]. In this study, from the reactions at small ozone concentration (6O₃), it can be observed that direct oxidation with ozone (Figure 14A) has low importance (Equations (6) and (7)), while at a higher ozone concentration (12O₃) and in the presence of UV radiation (Figure 14B), the radical production increases significantly (Equations (8)–(10)). In the presence of catalysts, several processes occur. The process starts with electrons transfer from the valence band to the conduction band as a result of radiation excitation. Thus, the formed electrons and holes are available for interaction with O₃ and OH (Figure 14C,E) (Equations (11)–(16)). All prepared catalytic systems can perform this step as resulted from experimental data (Equations (17) and (18))[89]Ce³⁺/Ce⁴⁺ (Figure 14D) is formed [91,92]. Furthermore, Ce³⁺ is able to generate radicalic species in a similar manner.

![Figure 13](image)

**Figure 13.** (a) Pseudo-first-order plots of ln(C/C₀) lower ozone input and two slides; (b) Pseudo-first-order plots of ln(C/C₀) higher ozone input and two slides; (c) Pseudo-first-order plots of ln(C/C₀) higher ozone input and four slides.

**Table 4.** Kinetic parameters for the paracetamol oxidation in different experimental conditions.

| Catalytic System/Ozone Concentration | k_{obs} (min⁻¹) \times 10² | R²   |
|-------------------------------------|-----------------------------|------|
| Glass, 12 O₃                        | 4.07                        | 0.9913|
| Ti, 4s, 12 O₃                       | 6.12                        | 0.98778|
| Ti-Ce, 4s, 12 O₃                    | 5.37                        | 0.99401|
| Ti-Sn, 4s, 12 O₃                    | 6.26                        | 0.99085|
| Ti-Ce-Sn, 4s, 12 O₃                 | 5.19                        | 0.98929|
| Ti, 2s, 12 O₃                       | 3.90                        | 0.98754|
| Ti-Ce, 2s, 12 O₃                    | 4.97                        | 0.99081|
| Ti-Sn, 2s, 12 O₃                    | 4.51                        | 0.98938|
| Ti-Ce-Sn, 2s, 12 O₃                 | 4.91                        | 0.9672 |
| Glass, 6 O₃                         | 0.23                        | 0.99029|
| Ti, 2s, 6 O₃                        | 4.04                        | 0.97132|
| Ti-Ce, 2s, 6 O₃                     | 4.35                        | 0.95859|
| Ti-Sn, 2s, 6 O₃                     | 3.99                        | 0.98008|
| Ti-Ce-Sn, 2s, 6 O₃                  | 2.87                        | 0.98847|
with electrons from the conductive band (Equations (21) and (22)); a transfer of electrons from CeO$_2$ also occurs [92].

O$_3$ direct reactions:

$$O_3 + Pa \rightarrow Oxidation \text{ by } -products$$  \hspace{1cm} (6)

$$O_3 \rightarrow O_2 + O \ (1D)$$  \hspace{1cm} (7)

O$_3$/UV reactions:

$$O_3 + h\nu \ (254 \text{ nm}) \rightarrow O_2 + O \ (1D)$$  \hspace{1cm} (8)

$$O \ (1D) + H_2O \rightarrow H_2O_2 + 2OH\cdot$$  \hspace{1cm} (9)

$$OH\cdot + Pa \rightarrow Oxidation \text{ by } -products$$  \hspace{1cm} (10)

O$_3$/UV/catalyst reactions:

$$hv + TiO_2 \rightarrow h^+ + e^-$$  \hspace{1cm} (11)

$$OH_{(g)}^- + h^+ \rightarrow OH\cdot$$  \hspace{1cm} (12)

$$H_2O_{(g)} + h^+ \rightarrow H^+ + OH\cdot$$  \hspace{1cm} (13)

$$O_3 + e^- \rightarrow O_3^-\cdot$$  \hspace{1cm} (14)

$$O_3^-\cdot + H^+ \rightarrow HO_3$$  \hspace{1cm} (15)

$$HO_3\cdot \rightarrow OH\cdot + O_2$$  \hspace{1cm} (16)

$$h^+/OH\cdot/O(1D) + Pa \rightarrow Oxidation \text{ by } -products$$  \hspace{1cm} (17)

$$e^- + Pa \rightarrow Reduction \text{ by } -products$$  \hspace{1cm} (18)

$$TiO_2/SnO_2 + hv \rightarrow TiO_2(h^+ + e^-)/SnO_2(h^+ + e^-)$$  \hspace{1cm} (19)

$$TiO_2(h^+ + e^-)/SnO_2(h^+ + e^-) \rightarrow TiO_2(h^+)/SnO_2(e^-)$$  \hspace{1cm} (20)

$$Ce^{4+} + e^- \rightarrow Ce^{3+}$$  \hspace{1cm} (21)

$$O_3 + Ce^{3+} \rightarrow Ce^{4+} + O_3^-\cdot$$  \hspace{1cm} (22)

$$TiO_2/CeO_2 + hv \rightarrow TiO_2(h^+ + e^-)/CeO_2(h^+ + e^-)$$  \hspace{1cm} (23)

$$TiO_2(h^+ + e^-)/CeO_2(h^+ + e^-) \rightarrow TiO_2(e^-)/CeO_2(h^+)$$  \hspace{1cm} (24)
Figure 14. Proposed photocatalytic mechanism for paracetamol oxidation; occurring processes: direct oxidation with ozone (A); radical production in the presence of UV radiation (B); interactions of formed electrons and holes with O$_3$ and OH (C,E); Ce$^{3+}$/Ce$^{4+}$ formation (D), NH$_3$ oxidation (F).

4. Conclusions

For several years, catalytic ozonation represents an important alternative for water treatment. Therefore, intensive work was made in order to improve this process. In this study, paracetamol (a widely used NSAID) catalytic ozonation using TiO$_2$-Me$_x$O$_y$ thin films was investigated. Using thin film in the oxidation removal of pollutants represents an important step for enhancement for this type of process and, in addition, to its simplification by avoiding the difficult step of catalyst separation. The present study describes for the first time in literature, the removal of paracetamol from aqueous solutions using thin films catalysts based on TiO$_2$-Me$_x$O$_y$ nanosystems deposited on glass plates and immersed into a semi-batch reactor; the prepared thin films being very active in eliminating the targeted compound.

Considering that the initial concentration of the pollutant selected for this study is much higher compared with real-world effluents, the obtained results are very encouraging, giving the prospect of the complete elimination of the pollutants from aqueous effluents regardless of the compound type. The relative performances of noncatalytic processes can be attributed mainly to the presence of UV radiation since it is well-known that ozonation alone cannot cope with some resistance to oxidation chemical species. The higher than usual input concentrations represent a successful endurance test for the prepared catalytic systems.

Supplementary Materials: The following supporting information can be downloaded at: www.mdpi.com/article/10.3390/nano12040613/s1, Figure S1: FTIR spectra of prepared film before and after use in oxidation reaction; Figure S2: Evolution of paracetamol normalized concentration during the oxidation process for (Ti) system for two successive cycles at lower ozone concentrations and 2 number of slides; Figure S3: Evolution of paracetamol normalized concentration during the oxidation process for (Ti-Ce) system for two successive cycles at lower ozone concentrations and 2
number of slides; Figure S4: Evolution of paracetamol normalized concentration during the oxidation process for (Ti–Sn) system for two successive cycles at lower ozone concentrations and 2 number of slides; Figure S5: Evolution of paracetamol normalized concentration during the oxidation process for (Ti–Ce–Sn) system for two successive cycles at lower ozone concentrations and 2 number of slides; Figure S6: Evolution of normalized UV254 parameter during the oxidation process for (Ti) system for two successive cycles at lower ozone concentrations and 2 number of slides; Figure S7: Evolution of normalized UV254 parameter during the oxidation process for (Ti–Ce) system for two successive cycles at lower ozone concentrations and 2 number of slides; Figure S8: Evolution of normalized UV254 parameter during the oxidation process for (Ti–Ce) system for two successive cycles at lower ozone concentrations and 2 number of slides; Figure S9: Evolution of normalized UV254 parameter during the oxidation process for (Ti–Ce) system for two successive cycles at lower ozone concentrations and 2 number of slides.

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