Raman-shifted alexandrite laser for soft tissue ablation in the 6- to 7-µm wavelength range

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Abstract: Prior work with free-electron lasers (FELs) showed that wavelengths in the 6- to 7-µm range could ablate soft tissues efficiently with little collateral damage; however, FELs proved too costly and too complex for widespread surgical use. Several alternative 6- to 7-µm laser systems have demonstrated the ability to cut soft tissues cleanly, but at rates that were much too low for surgical applications. Here, we present initial results with a Raman-shifted, pulsed alexandrite laser that is tunable from 6 to 7 µm and cuts soft tissues cleanly—approximately 15 µm of thermal damage surrounding ablation craters in cornea—and does so with volumetric ablation rates of 2–5 × 10^{-3} mm^3/s. These rates are comparable to those attained in prior successful surgical trials using the FEL for optic nerve sheath fenestration.

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1. Introduction

Although lasers are in routine use across multiple medical specialties, no laser has yet made a widespread impact in precision neurosurgery. One candidate, mid-infrared (mid-IR) free-electron lasers (FELs), showed much promise and certainly can ablate soft biological tissues with high efficiency and remarkably little collateral damage [1–4]. In fact, work with the Vanderbilt FEL progressed to the successful completion of two FDA trials, encompassing eight human surgeries [5–7]. These surgeries—partial resection of intracranial tumors and fenestration of the optic nerve in blind eyes scheduled for enucleation—were considered major successes; however, the cost, size and complexity of an FELs’ accelerator technology all but eliminates FELs’ potential for widespread surgical use.

Recognizing this limitation, researchers have developed and evaluated multiple alternative laser systems. Since the optimal wavelength for FEL ablation was 6.0, 6.1 or 6.45 μm (variable between tissue types and research groups) [1–4], the alternative laser systems have all targeted the 6- to 7-μm wavelength range. Initial trials with picosecond optical parametric oscillators (OPOs) [8] and with Sr vapor lasers [9] both proved unsuccessful because neither had sufficient energy to generate single-pulse, thermally confined ablation. More recent trials have demonstrated the ability to ablate soft tissues with little collateral damage. These include an Er:YAG-pumped OPO system [10] and a Nd:YLF-based system that generates mid-IR light using a combination of stimulated Raman scattering and difference frequency mixing [11]. As noted by Edwards et al, the limitation of these latter two systems is that “the average optical power will need to increase by about two orders of magnitude to achieve sufficient ablation rates for human surgery [11].” Here, we present a robust Raman-shifted alexandrite (RSA) laser system with tunable operation across the entire 6- to 7-μm wavelength range, and demonstrate its capability to ablate soft tissues with less than 15 μm of collateral damage while removing tissue at rates comparable to prior human surgeries [5–7].

2. Experiments

This RSA laser system consists of a tunable, Q-switched alexandrite laser (101-PAL, Light Age Inc., Somerset, NJ) that pumps a two-stage Raman convertor (Fig. 1A) [12]. The fundamental output of the alexandrite laser is tuned to operate at wavelengths from 771 to 785 nm (ω0 = 12740-12970 cm⁻¹) and directly pumps a deuterium-filled Raman convertor. In this first convertor, fundamental output of the alexandrite laser interacts with the D-D stretching mode of the deuterium gas (ΩD₂ = 2991 cm⁻¹) by the nonlinear process of stimulated Raman scattering. This double-pass Raman convertor is designed to optimize production of 1st order Stokes’-shifted output near 1.01 μm (the exact wavelength determined by the tuning of the alexandrite fundamental, ω1 = ω0 + ΩD₂). This nominal 1.01-μm output in turn pumps a hydrogen-filled Raman convertor. In this second convertor, multiple passes are used so that stimulated Raman scattering from the hydrogen gas (ΩH₂ = 4155 cm⁻¹) terminally produces 2nd order Stokes’-shifted output with a wavelength in the 6- to 7-μm range (ω2 = ω1 + 2ΩH₂).
Figure 1A shows the wavelengths used at each stage to produce output at 6.10 and 6.45 µm, wavelengths corresponding to two strong absorption bands of soft tissues. Line spectra for each of these outputs are shown in Fig. 1B. In typical operation, the alexandrite laser produces 250-mJ fundamental pulses at 10 Hz that are first converted to ~50-mJ pulses of nominally 1.01-µm light and subsequently converted to 1- to 3-mJ pulses in the 6- to 7-µm wavelength range. The alexandrite laser is capable of generating higher pulse energies (>400 mJ) and higher conversion efficiency can be attained with the deuterium convertor, but we limit the input to the multi-pass hydrogen convertor to avoid damaging its mirrors. Under optimal conditions, the RSA system used here has attained pulse energies up to 4 mJ at a wavelength of 6.1 µm. A second prototype RSA system has attained up to 9 mJ at 6.1 µm. During the nonlinear Raman conversion process, the 50-ns pulsewidth of the alexandrite laser is shortened to 10-20 ns while the spatial mode structure remains smooth and nearly Gaussian.

As shown in Fig. 1, the RSA consists of three modules: an alexandrite pump laser (101-PAL) that employs an oscillator-amplifier configuration; a deuterium convertor; and a hydrogen convertor (all from Light Age). To enhance conversion efficiency, the deuterium convertor is operated in a double-pass configuration and the hydrogen convertor is operated with a high number of passes. This multi-pass configuration is needed to achieve efficient conversion even with a relatively low Raman gain coefficient in the 6- to 7-µm wavelength region. The resonator and beam delivery system use kinematically mounted optical components, providing excellent long-term stability despite a very long optical path length. The laser wavelength is easily tuned via an externally mounted micrometer, and the alignment is fully maintained when scanning the wavelength over the operating range of 6-7 µm.

To ensure consistency in tissue ablation studies, we warm-up the laser for approximately one hour prior to our experiments, allowing all components to become thermally stabilized. After warm-up, we characterize the spatial profile of the beam with burn paper and monitor the time-dependent output with a fast photodiode. We also measure the output energy from the deuterium convertor and the multi-pass convertor using a thermopile-based power meter (30A-P, Ophir-Spiricon Inc., Logan, UT) and a pyroelectric energy meter (J25, Coherent-Moleclectron Inc., Santa Clara, CA), respectively. Finally, we verify proper alignment through the multi-pass convertor by means of an IR camera (Pyrocam III, Ophir-Spiricon).

For optimal performance of the current multi-pass convertor, the convertor is periodically baked, purged and refilled with hydrogen to eliminate residual water vapor that builds-up in concentration over time. Water vapor has very strong absorption in the 6- to 7-µm wavelength range and even very minute amounts have an observable effect on conversion efficiency—most prominently at mid-IR wavelengths corresponding to water vapor lines. We are developing new multi-pass convertor designs to minimize water vapor contamination. To maintain optimal performance, we also periodically refill the gas in the deuterium convertor.
3. Results and Discussion

In typical daily operation at 1- to 3-mJ per pulse and with moderate focusing to spot diameters of 180-300 µm, the RSA laser system is capable of ablating soft tissues and soft tissue models at substantial rates. Figure 2A shows an OCT (optical coherence tomography) image of nine partial thickness craters ablated in a gelatin model. Each crater was ablated using 160 pulses delivered at 10 Hz with a wavelength of 6.1 µm, pulse energy of 1.70 mJ and beam diameter of 300 µm (mean fluence of 0.60 J/cm²). The average crater depth is 440 µm, corresponding to an average etch depth of 2.8 µm per pulse and an ablation rate of 28 µm/s (or $1.9 \times 10^{-3}$ mm³/s volumetrically). Since gelatin models may not fully capture all aspects of the laser-tissue interaction, Fig. 2B shows a similar OCT image after ablation of a goat cornea (still attached to an excised globe). In this case, just 40 pulses at slightly higher pulse energy—1.85 mJ or a fluence of 0.65 J/cm²—ablated craters with an average depth of 163 µm, corresponding to an average etch depth of 4.1 µm per pulse and an ablation rate of 41 µm/s. These craters are not as wide as those in gelatin, so the volumetric ablation rate is only $1.8 \times 10^{-3}$ mm³/s. Figure 2C then shows ablation rates for the RSA laser based on the time required to perforate tissue slices of varying thickness. With slightly tighter focusing (beam...
diameter of 180 µm), we reached fluences of 2-6 J/cm² that ablated cornea at 10-20 µm per pulse (an estimated 2.5-5.1 × 10⁻³ mm³/s volumetrically) and brain at 18 µm per pulse (an estimated 4.6 × 10⁻³ mm³/s volumetrically). These results are summarized in Table 1.

These ablation rates should be compared to those achievable with other 6- to 7-µm laser sources and with the rates used in previous FEL-based surgeries. The Nd:YLF based system developed by Passat Inc. and Duke University was able to ablate fixed brain tissue at just over 1 µm per pulse [11]; however, the laser’s low 0.5-Hz repetition rate yielded an average ablation rate of just 0.64 µm/s or 5.0 × 10⁻⁶ mm³/s volumetrically (based on the stated spot diameter of 100 µm). Edwards et al estimated that surgical relevance would be reached at ablation rates that were two orders of magnitude higher [11]. A 10× improvement in volumetric ablation rate was demonstrated by the Er:YAG-pumped OPO developed at Stanford (Table 1) [10], but as shown here, the RSA laser is the first FEL alternative in the 6- to 7-µm wavelength range to achieve ablation rates with potential surgical relevance—due to a 400-1000× improvement in the volumetric ablation rate. The volumetric ablation rate is the one that needs to be compared to surgical procedures that require anything besides the drilling of a single small hole. For example, in optic nerve sheath fenestration, a window is cut in the optic nerve sheath by scanning the beam to make an incision along the circumference of a circle (diameter 2-3 mm) that completely incises the sheath (thickness 150-250 µm, depending on species). The unattached circle of nerve sheath is then removed manually. When this procedure was performed using the FEL, the beam diameter was approximately 200 µm and the lasing was completed in 2-3 minutes, so that the average volumetric ablation rate was 1-4 × 10⁻³ mm³/s [3,7,13]. The present RSA laser can achieve this volumetric ablation rate with free-beam delivery, but may fall just short when fiber-coupling losses are included (as necessary for endoscopic delivery of the beam behind the eye [14,15]). The other procedure for which FDA trials were conducted with the FEL was partial excision of intracranial tumors. This procedure used higher fluences and ablated tumors at impressively high rates up to 2.0 × 10⁻² mm³/s [5]—placing it just out of reach (factor of ~4) of what we have thus far attained using free-beam delivery of the RSA laser.

### Table 1. Ablation characteristics of pulsed laser systems operating in the 6- to 7-µm wavelength range

| Laser        | wavelength | pulse energy | spot diameter | pulse repetition rate | tissue | mean etch depth per pulse | linear ablation rate | volumetric ablation rate |
|--------------|------------|--------------|---------------|-----------------------|--------|--------------------------|---------------------|------------------------|
| RS-DFM-Nd:YLF [11] | 6.45 | <2 | 100 | 0.5 | brain | 1.3 | 0.64 | 5.0 × 10⁻⁶ |
| Er:YAG/OPO [10] | 6.10 | 0.25 | 60 | 5 | cornea | 3.8–4.4 | 19–22 | 5.4 × 10⁻⁵ – 6.2 × 10⁻⁵ |
| RSA | 6.10 | 1.7 | 300 | 10 | gelatin | 2.8 | 28 | 1.9 × 10⁻⁵ |
| | 6.10 | 1.85 | 300 | 10 | cornea | 4.1 | 41 | 2.9 × 10⁻⁵ |
| | 6.45 | 0.5–1.3 | 180 | 10 | cornea | 10–20 | 100–200 | 2.5 × 10⁻⁵–5.1 × 10⁻⁵ |
| | 6.45 | 1.3 | 180 | 10 | brain | 18 | 180 | 4.6 × 10⁻⁷ |

λ = wavelength, E = pulse energy, w = spot diameter, f = pulse repetition rate, δ = mean etch depth per pulse, dδ/dt = linear ablation rate and dV/dt = volumetric ablation rate

Improving the ablation rate would be moot if the RSA laser left behind excessive collateral damage, but initial histology of cornea, heart, skin and kidney ablated with the RSA laser shows that ablation is accompanied by only a very thin layer of thermally damaged tissue (Fig. 3). This damaged layer is clearest in cornea, where it is on average 15-µm thick. In the other tissues, the damaged layer is thinner and in some cases not even measurable (e.g. heart or kidney in Fig. 3B,D). These ablations were conducted either with free beam delivery of the laser (Fig. 3A) or with delivery via a hollow-glass waveguide and handheld probe (Fig. 3B-D) [16]. In the case of fiber optic delivery, we currently have transmission losses of ~67% and could only deliver 0.6 mJ/pulse onto the tissue surface; however, this pulse energy is still...
sufficient to ablate these soft tissues with a single manual pass of the beam (beam diameter approximately 200 µm). We have also used the RSA laser to ablate soft tissues such as retina and optic nerve sheath, for which there are established endoscopic laser procedures [15]. These initial results are promising and will be discussed in depth in subsequent publications.

Thus, the RSA laser described here generates pulsed output in the 6- to 7-µm wavelength range that can ablate soft tissues at rates that approach surgical relevance—depending on the chosen procedure and whether endoscopic delivery is necessary. These ablation rates were obtained with typical output pulse energy at multiple times during the laser’s first two years of operation. Just as importantly, the incisions produced by this laser are accompanied by very thin regions (< 15 µm) of thermal collateral damage. This combination of robust operation, ablation rates above $10^{-3}$ mm$^3$/s and thin regions of collateral damage places the RSA laser in a unique niche with potential applicability in delicate ophthalmic and neurosurgical applications. This potential should only improve with future increases in pulse energy, repetition rate and fiber-optic coupling efficiency—areas in which development is currently in progress. We are also developing automated control of wavelength and operational settings. Collectively, these system enhancements will yield a laser system that is potentially attractive for use in a variety of surgical applications.

Fig. 3. Histology using H&E stain after RSA laser ablation of excised soft tissues: (A) goat cornea, (B) rat heart, (C) rat skin and (D) rat kidney. All ablations were performed at a wavelength of 6.1 µm and a pulse repetition rate of 10 Hz. For (A), the laser was focused onto the cornea surface through air, delivering ~1.9 mJ/pulse to ablate a series of overlapping 10-pulse craters. For (B-D), the laser was delivered through a hollow glass waveguide and handheld probe. This limited delivery to 0.6 mJ/pulse, but allowed the user to manually scan the beam across the tissues as in an actual surgical procedure. Thermal damage is most evident in cornea as the darker region along the crater edge, which is 15-µm thick on average. In the other tissues, thermal damage ranges from minimal to not measurable.
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