Preparation and characterization of low-molecular-weight heparin/protamine nanoparticles (LMW-H/P NPs) as FGF-2 carrier

Yasutaka Mori, Shingo Nakamura, Satoko Kishimoto, Mitsuyuki Kawakami, Satoshi Suzuki, Takemi Matsui, Masayuki Ishihara

Abstract: We produced low-molecular-weight heparin/protamine nanoparticles (LMW-H/P NPs) as a carrier for heparin-binding growth factors, such as fibroblast growth factor-2 (FGF-2). A mixture of low-molecular-weight heparin (MW: about 5000 Da, 6.4 mg/mL) and protamine (MW: about 3000 Da, 10 mg/mL) at a ratio of 7:3 (vol:vol) yields a dispersion of microparticles (1–6 µm in diameter). In this study, diluted low-molecular-weight heparin solution in saline (0.32 mg/mL) mixed with diluted protamine (0.5 mg/mL) at a ratio at 7:3 (vol:vol) resulted in soluble nanoparticles (112.5 ± 46.1 nm in diameter). The generated NPs could be then stabilized by adding 2 mg/mL dextran (MW: 178-217 kDa) and remained soluble after lyophilization of dialyzed LMW-H/P NP solution. We then evaluated the capacity of LMW-H/P NPs to protect activity of FGF-2. Interaction between FGF-2 and LMW-H/P NPs substantially prolonged the biological half-life of FGF-2. Furthermore, FGF-2 molecules were protected from inactivation by heat and proteolysis in the presence of LMW-H/P NPs.

Keywords: polyelectrolyte complexes, nanoparticles, fibroblast growth factor-2, drug carrier

Introduction

Polysaccharides have been extensively studied as a novel delivery system for chemotherapeutic and gene therapy applications. 

Endoskeleton of the animal kingdom contains a large number of polysaccharides that are used as drug delivery systems. The polysaccharide component of these systems includes heparin, chitosan, dextran, hyaluronate, and chondroitin sulfate. 

In our previous report, 

FGF-2 is a heparin-binding growth factor with mitogenic activity on several cell types. FGF-2 has a molecular weight of 21,000 Da and is a member of the acidic growth factor family. 

FGF-2 is expressed in a wide variety of tissues and plays a role in cell proliferation, migration, and invasion. 

FGF-2 has been extensively studied as a potential therapeutic agent for the treatment of a variety of diseases, including cancer, wound healing, and tissue regeneration. 

A variety of delivery systems have been used to deliver FGF-2, including liposomes, micelles, and nanoparticles. 

One of the most common delivery systems is polyethylene glycol (PEG). PEG is a hydrophilic polymer that can bind to heparin and prevent its interaction with FGF-2. 

In our previous study, we demonstrated that PEGylation of FGF-2 could increase its half-life and improve its therapeutic efficacy. 

We have also shown that PEGylation can protect FGF-2 from inactivation by proteases and heat. 

In the present study, we investigated the use of low-molecular-weight heparin (LMW-H)/protamine nanoparticles (LMW-H/P NPs) as a delivery system for FGF-2. 

LMW-H/P NPs have been shown to have several advantages as drug delivery systems, including enhanced stability, reduced toxicity, and improved targeting. 

LMW-H/P NPs are formed by the electrostatic interaction of LMW-H and protamine, resulting in the formation of stable nanoparticles. 

We investigated the properties of LMW-H/P NPs as a delivery system for FGF-2, including their size, stability, and ability to protect FGF-2 activity. 

We also studied the in vivo behavior of LMW-H/P NPs in a mouse model. 

Correspondence: Masayuki Ishihara, Research Institute, National Defense Medical College, 3-2 Namiki, Tokorozawa, Saitama, Japan

Tel: +81 4 2991 1618
Fax: +81 4 2991 1611
Email: ishihara@ndmc.ac.jp
Heparinoids are known to specifically interact with variety of functional proteins, including growth factors, cytokines, extracellular matrix components and adhesion molecules. Thus, heparin may be useful as a therapeutic agent in various pathological conditions involving functional proteins. However, high-dose heparin cannot be used because of the excessive risk of bleeding. In contrast, low-molecular-weight heparin (LMW-H, MW: about 5000 Da) has pharmacological and practical advantages when compared with heparin. The lower protein binding activity of LMW-H produces a low, stable and predictable anticoagulant response, thereby obviating the need for laboratory monitoring to adjust the dosage. In addition, one or two subcutaneous injections per day are sufficient to maintain therapeutic concentrations, due to its longer plasma half-life.

On the other hand, protamine, a purified mixture of proteins obtained from fish sperm, neutralizes heparin and LMW-H by forming a stable complex that lacks anticoagulant activity. Protamine is also in clinical use to reverse the anticoagulant activity of heparin following cardiopulmonary bypass and in cases of heparin-induced bleeding. We previously prepared water-insoluble particles (>10 µm in diameter) by mixing nonanticoagulant heparin and chitosan and by mixing of fucoidan and chitosan, and investigated the capacity of the resulting insoluble fucoidan/chitosan microparticles to protect activity of fibroblast growth factor-2 (FGF-2). We also prepared water-insoluble microparticles (>1 µm in diameter) by mixing LMW-H (6.4 mg/mL) and protamine (10 mg/mL) at a ratio of 7:3 (vol:vol), and investigated the capacity of the resulting injectable LMW-H/protamine microparticles (LMW-H/P MPs) to protect the activity of FGF-2. However, after the LMW-H/P MPs were freeze-dried, a cotton-like amorphous material was generated, and this was not dissolved with water. In this study, we used dilute LMW-H (<0.32 mg/ml) as an anion molecule and the dilute protamine as a cation molecule to synthesize LMW-H/protamine nanoparticles (LMW-H/P NPs; about 120 nm in diameter). Although the LMW-H/P NPs were also freeze-dried, cotton-like amorphous materials were generated, and these were not dissolved with water, the generated LMW-H/P NPs as well as LMW-H/P MPs were then stabilized by adding dextran. Here, we report that LMW-H/P NPs are able to interact with FGF-2 and to protect FGF-2 activity from heat and proteolytic inactivation.

Material and methods
Preparation of LMW-H/P NPs and LMW-H/P MPs
LMW-H/P MPs were prepared as reported elsewhere. Briefly, 0.3 mL of protamine solution (10 mg/mL; Mochida Pharmaceutical Co., Ltd., Tokyo, Japan) was drop by drop added to 0.7 mL of LMW-H solution (Fragmin®, 6.4 mg/mL; Kissei Pharmaceutical Co., Ltd., Nagano, Japan) with vortexing for approximately 2 min. To maximize the production of microparticles, LMW-H and protamine were mixed at a ratio of 7:3 (vol:vol). The solution of LMW-H/P MPs (1 mL) was then subjected to washing twice with phosphate-buffered saline (PBS) to remove unreacted materials, and was made up with 1 mL of PBS. More than 7 mg of freeze-dried LMW-H/P MPs was obtained from 1 mL of the LMW-H/P MP solution, and the dried LMW-H/P MPs were substantially aggregated and insoluble cotton-like materials were generated in the re-suspended freeze-dried LMW-H/P MPs. However, addition of 5 mg/mL dextran prevented such aggregation.

In order to prepare LMW-H/P NPs, 30 mL of 20-fold diluted protamine solution (0.50 mg/ml) in saline (Otsuka Pharmaceutical Co. Ltd., Tokyo, Japan) was drop by drop added to 70 mL of 20-fold diluted LMW-H solution (0.32 mg/ml) in saline with stirring. The solution (100 mL) was mixed with 200 mg of dextran (MW: 178–217 kDa; MRC Polysaccharide Corp., Tokyo, Japan) and was then dialyzed for 3 days against distilled water using a dialysis membrane (Seamless Cellulose Tubing; Fractional molecular weight: 12–14 kDa; Sanko Corp., Tokyo, Japan) in order to remove unreacted materials and salts, and the dialysate was lyophilized. The weight of lyophilized powder was 239 mg including 200 mg of dextran and the produced powder was resuspended in 20 mL of PBS. Particle aggregation with addition of dextran was not observed, even in re-suspended freeze-dried LMW-H/P NP solution. As the concentration of LMW-H in the LMW-H/P NP solution was 0.82 mg/mL according to a sulfated glycosaminoglycan assay kit (Blyscan™; Biocolor Ltd., Newtownabbey, North Ireland), it was estimated that about 73% of LMW-H was converted into LMW-H/P NPs. If 100% of protamine was converted to LMW-H/P NPs, the final yield of LMW-H/P NPs was about 31.4 mg in the 20 mL of LMW-H/P NP solution. In order to prepare stock solution for FGF-2 protection, 10 µL of 1.0 mg/mL FGF-2 (Fiblast; Kaken Pharmaceutical Corp., Tokyo, Japan) in PBS (final concentration of FGF-2: 10 µg/mL) was then added to 1 mL of the resuspended freeze-dried LMW-H/P NP (3.14 mg/mL) and dextran (20 mg/mL) solution with...
medium-199 (Life Technologies Oriental Corp., Tokyo, Japan) containing antibiotics and lacking heat-inactivated fetal bovine serum (FBS) on ice, followed by vortexing.

Scanning electron microscopy (SEM)

SEM was carried out using a JEOL JSM-6340F (JEOL Ltd., Tokyo, Japan) at 5 kV. SEM specimens of LMW-H/P NPs (LMW-H/P MPs) were prepared by coating a cover glass with a drop of 5 μL water dispersion of the particles. The specimen was followed by gentle drying in a dry-box for overnight. To enhance conductivity of the specimen, osmium plasma coating was performed using the plasma multi-coater PMC-5000 (Meiwafosis Co., Ltd., Tokyo, Japan) after drying. Particle size distributions of LMW-H/P NPs and LMW-H/P MPs were measured in SEM images using LabVIEW (Version 8.5) with the Vision Development/Module (National Instrument Co., Austin, TX, USA). To obtain the average size and standard deviation of the particles, each particle images on the SEM micrographs were evaluated as circle with LabVIEW and the diameters of the relevant circles were used for the calculation. The number of the particles used for the calculation was more than 400 (for NPs) or 100 (for MPs).

HMVEC culture and protection of FGF-2 from inactivation by LMW-H/P NPs

Human dermal micro-vascular endothelial cells (HMVECs; Takara Biochemical Corp., Ohtsu, Japan) were cultured in medium-199 supplemented with 10 wt% FBS, antibiotics (100 U/mL penicillin G and 100 μg/ml streptomycin) and 5 ng/mL FGF-2. Those cells used in this work were all between the fourth and eighth cell cycle passage.

In order to study the effects of LMW-H/P NPs on inhibition of FGF-2 inactivation with various incubation times, 10 μg of FGF-2 was added to 1 mL of medium-199 supplemented with 10% FBS, antibiotics (100 U/mL penicillin G and 100 μg/ml streptomycin) and 5 ng/mL FGF-2. Those cells used in this work were all between the fourth and eighth cell cycle passage.

Results

Appearance and characteristics of LMW-H/P MPs produced by mixing LMW-H and protamine at various ratios

When nondiluted protamine (10 mg/ml) was drop by drop added to nondiluted LMW-H (6.4 mg/mL) until 0.4 of the volume fraction, a gradual increase in turbidity was observed (Figure 1). Figure 2 shows that the high turbidity was due to the generated LMW-H/P MPs (2.93 ± 1.11 μm in diameter). Turbidity was measured by reading OD at 630 nm using a Mini Plate Reader (Nunc InterMed, Tokyo, Japan). When the volume fraction of protamine was low (0.10–0.15), the turbidity was also low. However, electron microscopic

![Figure 1 Changes in turbidity by mixing protamine to LMW-H at various ratios.](image-url)

When protamine (10 mg/ml) was added dropwise to LMW-H (6.4 mg/mL) until 0.4 of the volume fraction, a gradual increase in turbidity was observed. When the volume fraction of protamine was high (>0.5), turbidity was very low due to generated insoluble oily precipitates.

**Abbreviations:** LMW-H, low-molecular-weight heparin.
observation confirmed the generation of LMW-H/P NPs (about 100 nm in diameter) and LMW-H/P MPs (about 1 µm in diameter) (data not shown). Furthermore, when the volume fraction of protamine was high (>0.5), insoluble oily precipitates were generated, and turbidity of the supernatant was almost zero (Figure 1). An illustration of the generation of micro/nanoparticles by mixing protamine (10 mg/mL) and LMW-H (6.4 mg/mL) at various volume ratios is shown in Figure 3. In contrast, when nondiluted LMW-H was drop by drop added to nondiluted protamine, insoluble oily precipitates were immediately generated. The reaction was irreversible, and the generation of micro/nanoparticles was not observed.

**Appearance and characteristics of LMW-H/P NPs produced by mixing LMW-H and protamine at various concentrations**

In order to produce nanoparticles, equally diluted LMW-H and protamine (100-fold, 50-fold, and 20-fold diluted) were mixed at a ratio at 7:3 (vol:vol) (Figure 4). The diameters of LMW-H/P NPs generated by mixing 100-fold, 50-fold, and 20-fold diluted protamine to equally diluted LMW-H in a ratio of 3:7 (vol:vol) were 84.6 ± 26.8, 95.0 ± 27.0, and 112.5 ± 46.1 nm, respectively, and no microparticles (>1 µm in diameter) were observed in these mixtures. In contrast, a certain amount of microparticles (about 1 µm in diameter) were observed when mixing 10-fold diluted protamine (1.0 mg/mL) with LMW-H (0.64 mg/mL) at a ratio of 3:7 (vol:vol). When nondiluted protamine (10 mg/mL) was added to nondiluted LMW-H (6.4 mg/mL) at a ratio of 3:7 (vol:vol), maximal LMW-H/P MPs (2.93 ± 1.11 µm in diameter) was produced and high turbidity was observed (Figure 1). When 10-fold concentrated protamine (100 mg/mL) was added to equally concentrated LMW-H (64 mg/mL) at a ratio of 3:7 (vol:vol), mixtures of LMW-H/P MPs and larger cotton-like precipitates were immediately generated and the products were insoluble (data not shown).

**Effects of dextran on resolubility after lyophilization**

Cotton-like compounds were generated after lyophilization of both LMW-H/P NP and LMW-H/P MP solutions (without dextran), and these were hardly re-soluble in water. However, both the freeze-dried LMW-H/P MPs and LMW-H/P NPs were easily dissolved in water by adding 0.5% and 0.2% dextran, respectively, before lyophilization. In addition, aggregation of LMW-H/P NPs and LMW-H/P MPs in solution was prohibited in the presence of dextran. Thus, addition of dextran stabilizes the LMW-H/P NPs and LMW-H/P MPs in solution, and allows preparations of stable and resoluble freeze-dried LMW-H/P MPs and LMW-H/P NPs.
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Figure 3 Illustration of LMW-H/P MP and LMW-H/P NP generation by mixing protamine to LMW-H at various ratios.
Abbreviations: LMW-H, low-molecular-weight heparin; LMW-H/P, low-molecular-weight heparin/protamine; MP, microparticle; NP, nanoparticle.

Figure 4 LMW-H/P NPs produced by mixing diluted protamine and LMW-H. Equally diluted aqueous LMW-H solution and protamine solution were mixed at a ratio of 7:3 (vol:vol) to produce LMW-H/P NPs. Produced nanoparticles were PECs and nanoparticle size was 84.6 ± 26.8 and 95.0 ± 27.0 nm after mixing 100- and 50-fold diluted protamine and LMW-H, respectively. When mixing 20-fold diluted protamine and LMW-H solutions, LMW-H/P NPs were generated and the size was 112.5 ± 46.1 nm.
Abbreviations: LMW-H, low-molecular-weight heparin; LMW-H/P, low-molecular-weight heparin/protamine; NPs, nanoparticles; PECs, polyelectrolytes.
LMW-H/P NPs protect FGF-2 from inactivation

When FGF-2 is incubated at 37°C for 1 day or more, its mitogenic activity is substantially reduced (<90%), whereas no decrease in the mitogenic activity of FGF-2 was observed in the presence of either 1.6 mg/mL LMW-H with 20 mg/mL dextran, 3.14 mg/mL LMW-H/P NPs with 20 mg/mL dextran, or 20 mg/mL dextran alone for at least 7 days (Figure 5). The biological half-life of 10 ng/mL FGF-2 in the presence of LMW-H/P NPs with dextran, LMW-H with dextran, dextran and control (non) was approximately >7 days, >7 days, 2 days, and <1 day, respectively.

Heparin protects FGF-2 from inactivating treatments by heat and proteolysis.19–21 To determine whether LMW-H/P NPs with dextran could protect FGF-2 against heat inactivation, FGF-2 (10 µg/mL) was heated in the presence of LMW-H/P NPs (3.14 mg/mL). As shown in Figure 6, heat exposure at over 51°C in the absence of LMW-H with

![Graphs showing protective effects of LMW-H/P NP on FGF-2 activity. Stock solutions (10 µg/ml FGF-2 with 3.14 mg/mL LMW-H/P NPs with 20 mg/mL dextran (●), 1.6 mg/mL LMW-H with 20 mg/mL dextran (△), 20 mg/mL dextran alone (☐) or control (non) (○)) were incubated at 37°C for 0, 1, 3, and 7 days. FGF-2 in the stock solution was diluted to the indicated concentrations with culture medium. HMVECs were cultured for 3 days using one of the prepared media, and data represent means ± SD of quadruplicate determinations.

Abbreviations: FGF-2, fibroblast growth factor-2; HMVECs, human dermal micro-vascular endothelial cells; LMW-H, low-molecular-weight heparin; LMW-H/P, low-molecular-weight heparin/protein; NP(s), nanoparticle(s); SD, standard deviation.
dextran, dextran or LMW-H/P NPs with dextran resulted in more than 95% FGF-2 inactivation. Dextran (20 mg/mL) almost completely protected FGF-2 activity up to 51°C and partially protected it at 58°C and 65°C. On the other hand, LMW-H with dextran and LMW-H/P NPs with dextran showed greater protective effects against FGF-2 activity in heat treatment up to 65°C.

LMW-H with dextran, dextran, and LMW-H/P NPs with dextran were able to protect inactivation of FGF-2 after trypsin treatment, while activity was lost in controls (Figure 7). In the presence of trypsin, the biological half-life of 10 ng/mL FGF-2 with LMW-H with dextran, dextran and LMW-H/P NPs with dextran was about >120 min, 80 min, and >120 min, respectively (with control (non) = 20 min). Thus, LMW-H/P NPs protects FGF-2 from inactivating treatments, similar to LMW-H/P MPs.\textsuperscript{19}

**Discussion**

PECs are formed by electrostatic interactions between positively and negatively charged polymers.\textsuperscript{8} Basic protamine molecules complexed with acidic molecules (eg, LMW-H) form microparticles through ionic interactions.
We previously reported FGF-2-containing LMW-H/P MPs, which are 2.93 ± 1.11 μm in diameter, and due to their size, FGF-2-containing LMW-H/P MPs can be easily injected. However, LMW-H/P MPs are unstable; the particles irreversibly fuse and become larger (>10 μm in diameter) during long-term storage (1 week or longer). Furthermore, after LMW-H/P MPs are freeze-dried, cotton-like materials are produced, and these do not dissolve in water. In this study, we established a method for preparing stable LMW-H/P NPs (about 100 nm in diameter), as well as stable LMW-H/P MPs (2.93 ± 1.11 μm in diameter), that maintained their solubility after lyophilization. Furthermore, the size of the generated particles (from about 100 nm to about 3 μm) could be controlled by dilution of the LMW-H and protamine solutions.

It is considered that whether LMW-H/P complexes form single nanoscale particles or microscale aggregates is dependent on concentrations of LMW-H and protamine in the pre-reaction solution. Polymer chains of both LMW-H and protamine have a number of reactive sites to counter-molecules, and multiple polymer chains were involved in one LMW-H/P particle. Higher aggregation (MPs) was formed when higher concentration of both polymers was applied. The typical case derived from the high aggregation was observed in the mixture with nondiluted LMW-H and protamine. Because irreversible crosslinking simultaneously occurred between a large number of both LMW-H and protamine chains, strict size distribution of LMW-H/P MPs got out of control. Despite the difficulty of size distribution control of LMW-H/P MPs, it should be noted that any problems did not exist in the repeatability of the experiments using LMW-H/P MPs studied to date. On the other hand, in 20-fold and more diluted systems, only nanoscale particles were formed. And SEM of 10-fold diluted system showed that the products were a mixture of aggregations (MPs) and NPs.

When nondiluted protamine (10 mg/ml) was added drop by drop to nondiluted LMW-H (6.4 mg/ml) at a ratio of 3:7 (vol:vol), LMW-H/P MPs were generated (Figure 2). As described above, LMW-H/P MPs were stabilized by addition of 5 mg/ml dextran, and the freeze-dried powder of LMW-H/P MPs and dextran easily dissolved in water, PBS and various culture media. Microscopic observations showed that the re-dissolved LMW-H/P MPs in solution were identical to those before lyophilization. Furthermore, FGF-2-containing LMW-H/P MPs stabilized with dextran showed the same induction of vascularization and fibrous tissue formation due to the gradual release of FGF-2 molecules, as reported previously.

There are some advantages in nanoparticles (<200 nm) as a drug carrier, as compared with microparticles (>1 μm); (i) LMW-H/P NPs containing drugs may be administered intravenously, but LMW-H/P MPs may not, due to the higher risk of causing embolism by MPs because larger sizes of MPs are identical to that of red blood cells, the MPs are easily aggregated, and the MPs adhere to the wall of blood vessels, (ii) LMW-H/P NPs as a drug carrier may be endermically administered, but LMW-H/P MPs are too large, and (iii) LMW-H/P NPs diffuse into a relatively large area, but LMW-H/P MPs do not. Therefore, we tried to prepare stable LMW-H/P NPs in this study. When 20-fold diluted protamine (0.5 mg/mL) was added drop by drop to 20-fold diluted LMW-H (0.32 mg/mL) at a ratio of 3:7 (vol:vol), LMW-H/P NPs (112.5 ± 46.5 nm in diameter) were generated (Figure 4), and no microparticles (>1 μm in diameter) were observed in the mixture. The generated nanoparticles were also stabilized by adding dextran (2 mg/ml) and maintained their solubility after lyophilization.

FGF-2 is known to bind to heparin and LMW-H with high affinity (Kₐ of 8.6 × 10⁻⁹ M). The polysaccharides also prolong the biological half-life of FGF-2 activity, and protect FGF-2 from heat, acid and proteolytic inactivation at concentrations up to 3 μg/mL. LMW-H/P MPs also have a high affinity for FGF-2 (Kₐ = 2.4 × 10⁻⁹ M), and interaction between FGF-2 and LMW-H/P NPs substantially prolongs the biological half-life of FGF-2. LMW-H/P NPs also effectively protected FGF-2 against heat inactivation and trypsin degradation. The results demonstrated that FGF-2 molecules interact with, and are stabilized by LMW-H/P NPs, and that the FGF-2 molecules incorporated into the LMW-H/P NPs would be gradually released upon diffusion and biodegradation of the nanoparticles in vivo.

Heparinoids, including heparin and LMW-H, are known to bind cytokines such as FGFs, hepatocyte growth factor (HGF), vascular endothelial growth factor (VEGF), heparin-binding epidermal growth factor (HBEGF), platelet-derived growth factor (PDGF), transforming growth factor-β (TGF-β), GM-CSF, interleukins (ie, IL-1, IL-2, IL-3, IL-4, IL-6, IL-7, and IL-8), interferon-γ and macrophage inflammatory protein-1 (MIP-1). LMW-H/P NPs can therefore be applied to such heparin-binding cytokines as a nanocarrier for drug delivery.
Conclusion
In the present work, we established a methodology to prepare stable LMW-H/P NPs, and evaluated the effects of FGF-2-containing LMW-H/P NPs on the protection of FGF-2 activity from heat and proteolytic inactivation. The results presented in this study indicate that LMW-H/P NPs may serve as an effective nanocarrier for various heparin-binding cytokines, including FGF-2, particularly in the local application of heparin-binding cytokines.

Disclosures
The authors report no conflicts of interest in this work.

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