Design And Preparation of New Decellularized Extracellular Matrix/Alginate Composite Membranes For Biomimetic Bioinks Via Supercritical Carbon Dioxide Fluid Treatments

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Research Article

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Abstract

Tissue-engineering was important and popular which combine medical applications and engineering materials knowledge, just like decellularization techniques were employed to remove the cellular components from porcine elastic cartilages, leaving a native decellularized extracellular matrix (dECM) composition and architecture integrity of largely insoluble collagen, elastin, and tightly bound glycosaminoglycans. Particularly, an extraction process of supercritical carbon dioxide (ScCO$_2$) was used to remove cellular components from porcine skins. The porcine skins must remove lipids and other impurities by using ScCO$_2$ procedure. In this study, a series of new composite membranes with decellularized scaffolds could be designed and obtained from porcine skin tissue by using supercritical carbon dioxide fluid technology. The retain decellularized extracellular matrix (dECM) and integrity scaffold-structure could be observed in the new composite membranes. This work provides a simple and time-saving method process for preparation of biomedical composite membranes with dECM scaffolds for biomimetic bioinks, which were further characterized by Fourier transform infrared spectroscopy (FTIR), thermo-gravimetric analysis (TGA), and scanning electron microscope (SEM).

Introduction

Tree-dimensional (3D) bioprinting shows potential in tissue engineering and regenerative applications due to its overwhelming advantages over other approaches. In order to promote the functions of bioprinted tissues, the development of novel and versatile bioinks will have crucial implications$^1$. Natural derived materials are famous for the excellent biocompatibility and abundance, among which sodium alginate mixed with gelatin has been widely used as bioink for extrusion-based 3D bioprinting$^2$. Despite advance in bio-printing and bio-fabrication during the past decade, fabricating complex and functional tissue constructs that mimic their natural counterparts still remains a challenge$^3$. Bioink optimization is considered as one of main challenges in cell-laden 3D bioprinting.

Numerous materials have been proposed, modified and employed for medical bioprinting applications such as scaffolds for skin and bone tissue reconstruction such as synthetic materials and natural materials$^{4–16}$. Sodium alginate is a naturally occurring biopolymer extracted from different species of marine brown algae$^{12}$. Sodium alginate, the marine-derived polysaccharide, can offer many advantages over synthetic polymers since they interact under relatively mild temperature and pH$^{13}$. Alginate shows a wide range of biomedical applications especially in cell immobilization and tissue regeneration because of its outstanding properties such as biodegradability and biocompatibility$^{14}$. Alginate has attractive features including ease of gelation with divalent cations such as calcium ions for enhanced stability of Ca–alginate$^{15}$.

Decellularized extracellular matrix (dECM) scaffolds had a lot of collagens, which constitute the main structural element of the dECM, provide tensile strength, regulate cell adhesion, support migration, and direct tissue development. Dense connective tissue is an abundant source of dECM scaffolds, which can be prepared and purified by a defatting and decellularizing procedure$^{17–20}$. The objectives of the
present manuscript are to provide a new design of composite materials containing alginate and decellularized extracellular matrix (dECM) scaffolds with high stability and their expected effects on the biological properties of the scaffolds in orthopedics and gene therapy [17–20].

In this study, the treatments combined with supercritical carbon dioxide and specific enzymes to prepare dECM scaffolds. Furthermore, a series of new composite materials containing dECM scaffolds and alginate were designed and prepared. The composite membranes containing collagen scaffolds for biomimetic bioinks must be characterized by Fourier transform infrared spectroscopy (FTIR), thermogravimetric analysis (TGA), and scanning electron microscope (SEM) to get the results of identifications, thermal stabilities, and microstructures.

**Experimental**

2.1. Materials

The chemicals used in the work, such as enzymes of papain (Sigma-Aldrich Company), Sodium alginate (Sigma-Aldrich Company), Calcium chloride (Fluka), TritonX-100 (Shanchai-Lingfeng Chemical Company), NaOH (Sigma-Aldrich Company), acetic acid, and alcohol.

2.2. Treatments with supercritical carbon dioxide before preparation of a decellularized extracellular matrix

Supercritical fluids of carbon dioxide (ScCO$_2$) was employed for preparation of new designed decellularized extracellular matrix scaffolds in this study. The ScCO$_2$ was employed before enzyme treatments for removing most fatty acids and tissues [4].

2.3 Preparation of a decellularized extracellular matrix

The steadily thickness of about 0.5 mm of tissue sample could be obtained from porcine skin by using a designed tissue-cutting machine (Taiwan PARSD Pharm. Tech. Consulting Ltd Co. and Kuin Biotech. Ltd Co.). Samples are soaked in 25% NaOH(aq) for 2hr with magnet mixer, followed by 0.5U/ml papain(aq) at 25℃ for 2hr. The resulting samples were washed with doubledistilled water under ultrasonic wave to remove residual fat and organic matter. The resulting sample was frozen for 6 hrs and then lyophilized (EYELA, FD-5N) overnight with the use of a freeze dryer at 0.1–0.2 torr at a freeze-drying temperature of -45℃. A designed collagen scaffold, dECM, could be obtained.

2.4 Preparation of decellularized extracellular matrix/alginate composite membranes

In this study, a series of composite membranes with dECM scaffolds were prepared based on the various weight ratios of alginate and dECM (alginate/ dECM: 100/0, 95/5, 90/10, 85/15, 80/20). Briefly, the desired amount of dECM powder was first dispersed completely in 40 mL of doubledistilled water with the homogenizer at 26,000 rpm for 3 min. Then, alginate aqueous solution was homogenized thoroughly with the dispersed dECM solution at 26,000 rpm for 3 min. The alginate/dECM solutions were then molded and frozen for 6 hrs and then lyophilized (EYELA, FD-5N) overnight. A series of new
alginate/dECM composite membranes were obtained such as ALG/dECM1N, ALG/dECM2N, ALG/dECM3N, and ALG/dECM4N (Table 1).

### 2.5 Preparation of cross-linked decellularized extracellular matrix/alginate composite membranes

The decellularized extracellular matrix/alginate composite membrane is soaked in CaCl$_2$ aqueous solution with various concentrations for different crosslinking reactions with magnet mixer. The cross-linked decellularized extracellular matrix/alginate composite membranes were then molded, frozen, and dried by the same procedure described above. A series of designed decellularized extracellular matrix/alginate composite membranes could be obtained (Table 1).

## Results And Discussion

### 3.1 Fourier Transform Infrared Spectroscopy Analysis of alginate/dECM composite membranes

From the FTIR analysis of the original porcine skin (Figure 1(A)), absorptions bands at 1452, 1400, 1337, 1240, 1203, and 1080 cm$^{-1}$ were attributed to the amides III containing $\delta$(CH$_2$), $\delta$(CH$_3$), $\nu$(C–N), and $\delta$(N–H) absorptions of collagens in the original porcine skin. Amides I and amides II absorptions were found at 1632 and 1551 cm$^{-1}$, respectively. The absorption band at 3301 cm$^{-1}$ $\delta$(C–H) was attributed to the fatty acid of the original porcine skin. The absorption band at 1744 cm$^{-1}$ $\delta$(C = O) was attributed to the fatty acid. The absorption bands of fatty acids could not be observed in Fig. 1(B), demonstrating the effectiveness of the supercritical carbon dioxide treatment.

Table 1. Preparation of new ALG/dECM composite membranes with collagen scaffold
| Sample No. | ALG/dECM (w/w) | [CaCl₂] |
|------------|----------------|---------|
| ALG/dECM0N a) | 100/0 | - |
| ALG/dECM1N a) | 95/5 | - |
| ALG/dECM2N a) | 90/10 | - |
| ALG/dECM3N a) | 85/15 | - |
| ALG/dECM4N a) | 80/20 | - |
| ALG/dECM0L a,b) | 100/0 | 1wt% |
| ALG/dECM1L a,b) | 95/5 | 1wt% |
| ALG/dECM2L a,b) | 90/10 | 1wt% |
| ALG/dECM3L a,b) | 85/15 | 1wt% |
| ALG/dECM4L a,b) | 80/20 | 1wt% |
| ALG/dECM0H a,c) | 100/0 | 5wt% |
| ALG/dECM1H a,c) | 95/5 | 5wt% |
| ALG/dECM2H a,c) | 90/10 | 5wt% |
| ALG/dECM3H a,c) | 85/15 | 5wt% |
| ALG/dECM4H a,c) | 80/20 | 5wt% |

a) ALG: alginate and dECM: Porcine Skins via ScCO₂ and Papain Treatments.

b) Relative low concentration of CaCl₂ (aq).

c) Relative high concentration of CaCl₂ (aq).

Figure 1(C) showed the typical absorption bands of sodium alginate, mainly the O–H stretching at 3,424 cm⁻¹, pyranoid ring(sixmembered ring) C–H stretching at 2,903 and 2,932 cm⁻¹, COO symmetric stretching at 1,595 cm⁻¹, COO asymmetric stretching at 1,408 cm⁻¹, C–O stretching at 1,338 and 1,298 cm⁻¹, and C–O–C stretching at 1,094 cm⁻¹. Figure 1(D) still showed a remarkably absorption band at 2903 cm⁻¹ in the spectra of ALG/dECM membranes which indicates that formation of the egg-box model due to the cross-linking with calcium ion has not occurred. If the formation of the egg-box model has occurred, the stretching vibration of C-H in the six-membered ring of the calcium alginate molecule is limited and the corresponding absorption band cannot be observed in the spectrum. In the sodium alginate molecule, the stretching vibration absorption band of -COO- and C-O is very weak. However, in the calcium alginate
molecule, the -C-O-O-Ca-O-CO- structure makes the C-O stretching vibration absorption increase and has 
an obvious absorption band at 1024 cm\(^{-1}\) as shown in Figure 1(C) and 1(D) which indicated that the 
formation of -C0-O-Ca-O-CO- structure in ALG/dECM membranes.

The FTIR spectroscopy analysis was carried out to confirm the incorporation of dECM in ALG/dECM 
composite membrane. In the spectrum of the ALG/dECM composite membrane, besides retaining the 
above mentioned bands of pure sodium alginate(ALG/dECM0N). The characteristic bands of 
ALG/dECM0N at around 1595 cm\(^{-1}\) (the carbonyl (C=O) bond) and 1408 cm\(^{-1}\) (asymmetric and symmetric 
stretching peaks of carboxylate salt groups) were visible. It showed a stronger absorption band at 1595 
cm\(^{-1}\) and two remarkably shoulders at 1632 cm\(^{-1}\) and 1537 cm\(^{-1}\), which were characteristic absorption of 
carbonyl groups of amide of dECM molecules, which confirmed the formation of ALG/dECM composite 
membrane effectively. For ALG/dECM composite membrane, the main absorption bands at around 1632 
cm\(^{-1}\) (amide I, C-O, and C-N stretching), 1537 cm\(^{-1}\) (amide II) and 1242 cm\(^{-1}\) (amide III) were also observed. 
A higher absorption from 3600 cm\(^{-1}\) to 3200 cm\(^{-1}\) appeared in the spectrum of ALG/dECM scaffold, which 
suggested an increase of hydrogen bonds resulting from the interaction between dECM molecule and 
alginate(ALG) molecule. The results of FTIR indicated the presence of dECM in the hybrid scaffold as 
wells as the interaction between them.

### 3.2 The Microstructure of Resulting Alginate/dECM Composite Membranes with Collagen Scaffolds

The microstructures of resulting membranes with dECM scaffolds were characterized by scanning 
electron microscope (SEM). Scanning electron micrographs of an original porcine skin and a dECM 
sample after treatment with supercritical carbon dioxide were showed in Fig. 2(A) and Fig. 2(B), 
respectively. The micro-scaffold structure could be observed in the dECM sample derived from porcine 
skin [Figure 2(B)]. The averaged diameter of microscaffold was found in a range of 8 ~ 25 µm[Figure 
2(B)]. The different micro-scaffold shape with relative narrow boundaries was observed in scanning 
electron micrographs of ALG sample as shown in Fig. 2(C). The averaged diameter of narrow boundaries 
was found in a range of 1 ~ 3 µm. Furthermore, scanning electron micrographs of resulting new 
decellularized composite membranes were showed in Fig. 3(A) ~ 3(D). The remarkable micro-scaffold 
structures were still observed in the composite membranes with various introduction ratios of dECM and 
ALG. With the increasing introduction ratio of dECM and ALG, the new combined micro-scaffold shapes 
of composite membranes were similar to the micro-scaffold shape of dECM. The new combined micro-
scaffold shapes were observed with the smooth mixed boundary as shown in Fig. 3(D). The averaged 
diameter of smooth mixed boundary was found in a range of 1 ~ 35 µm[Figure 3(D)]. The new combined 
micro-scaffold shapes could be proposed in the schematic diagrams as shown in Fig. 4 and Fig. 5.

### 3.3 Thermal Stability of Resulting Alginate/dECM Composite Membranes with Collagen Scaffolds

Thermal stability of resulting scaffolds could be characterized by TGA. Thermogravimetric analysis of 
the alginate material maximum pyrolysis temperature \((T_{d\text{Max}})\) is lower than 300 degrees. In order to 
enhance the thermal stability of the designed composite membranes, the decellularized extracellular 
matrix (dECM) scaffolds were introduced. The maximum pyrolysis temperature \((T_{d\text{Max}})\) of the resulting
composite membranes is higher than 300 degrees. The resulting composite membranes with dECM molecules would be new heat-resistant biomaterials as shown in Fig. 6 & Table 1.

TGA analysis of the dECM molecule was shown in Fig. 4. The main loss is presented in three different temperature ranges given by I: (< 150°C), II: (150–200°C) and III: (200–450°C). The curve in I corresponded to the loss of the physisorbed and chemical water in the resulting dECM molecule with decellularized extracellular matrix scaffold, which represented the 25 wt% of the sample, which occurred at 40°C. The following main loss, occurring in the range of temperatures II and III in the thermogram results, for the dECM molecule was observed at 180 °C and 330°C, respectively. The losses would be related to the combustion of dECM molecule.

TGA analysis of ALG/dECM membranes are shown in Fig. 5. The main loss is presented in two different temperature ranges given by I$_{ALG/dECM}$: (< 200°C), II$_{ALG/dECM}$: (200–370°C) and III$_{ALG/dECM}$: (370–500°C). Initial weight loss up to 200 °C is found to be 15, 20, 20 and 5 ~ 13% for NaALG(ALG/dECM0N), CaALG (ALG/dECM0H), dECM, and ALG/dECM membrane respectively, due to the elimination of absorbed and bounded water molecules in the membrane. In case of ALG/dECM, weight loss after cross linking increases from 10 to 12%(dECM/ALG4L and dECM/ALG4H) as compared to the non-crosslinked sample(dECM/ALG4N). Similar observation is made for ALG before and after crosslinking (14–20%). This increase may be due to more adsorption of water molecules present along with Ca$^{2+}$ molecules while crosslinking with CaCl$_2$ aqueous solution. However more interestingly, we observe that for dECM loaded ALG/dECM membrane samples, this increase in weight loss after crosslinking was less (3%) as compared to ALG membrane(6%). Further second stage (II$_{ALG/dECM}$) of weight loss as observed from 200 to 370 °C corresponds to thermal degradation of ECM molecules due to the breakage of protein chain. The relative high T$_{dmax}$ values of ALG/dECM were observed at 350 °C in second stage(II$_{ALG/dECM}$) comparing with the 330 °C of dECM molecule. Also, the relative high T$_{dmax}$ values of ALG/dECM were observed at 270 ~ 300 °C in second stage(II$_{ALG/dECM}$) comparing with the 250 °C of non-crosslinked ALG molecule. When the high concentration of CaCl$_2$ (5wt%) added, the relative high T$_{dmax}$ value of crosslinked ALG was observed at ca. 270 °C comparing with the 250 °C of non-crosslinked ALG molecule and 252 °C of slight crosslinked ALG molecule (1wt%) as shown in Fig. 4(A) and 4(B). Furthermore, when the high concentration of CaCl$_2$ (5wt%) added, the relative high T$_{dmax}$ values of high crosslinked ALG/dECM composite membranes were observed at ca. 300 °C comparing with the 270 °C of high crosslinked ALG molecules(5wt%) as shown in Figs. 7 and 5(C). It would be due to the association between the ALG molecule and dECM molecule. Similarly, the relative high T$_{dmax}$ values of crosslinked ALG/dECM would be observed at ca.370 °C. Particularly, another much higher T$_{dmax}$ values than T$_{dmax}$ values of slight and high crosslinked ALG/dECM composite membranes were observed at 400 °C, which might be contributed to the formation of new mixed co-crosslinked network microstructures of ALG molecules and dECM molecules.
When a little amount of ECM was introduced into the ALG/dECM composite membrane without CaCl$_2$, weak ionic association between -COOH group of ALG molecule and -NH$_2$ group of dECM molecule was formed and which is difficult to build up the crosslinking structure[Figure 8(A)]. With an increasing additions of ECM to ALG/dECM composite membranes, ordinary ionic association between -COOH group of ALG molecule and –NH$_2$ group of dECM molecule was employed to build weak ionic crosslinking microstructure[Figure 8(B)]. When a large amount of dECM was introduced into the ALG/dECM composite membrane without CaCl$_2$, strong ionic association between -COOH group of ALG molecule and -NH$_2$ group of dECM molecule was employed to build up strong ionic crosslinking microstructure as shown in Fig. 8(C).

When a little amount of ECM was introduced into the ALG/dECM composite membrane with 1wt% CaCl$_2$, weak ionic association between -COOH group of ALG molecule and -NH$_2$ group of dECM molecule and weak ionic associations among -COOH group of ALG molecule, Ca$^{2+}$, and -COOH group of ALG molecule could be found. However, the remarkable crosslinked microstructure is still difficult to be observed as shown in Fig. 9(A). T$_{d_{\text{max}}}$ value of ALG/dECM could not be found in Fig. 6(c). With an increasing additions of CaCl$_2$ to ALG/dECM composite membranes, weak ionic association between –COOH group of ALG molecule and –NH$_2$ group of dECM molecule and weak ionic associations among –COOH group of ALG molecule, Ca$^{2+}$, and –COOH group of ALG molecule were employed to build weak ionic crosslinking microstructure as shown in Fig. 9(B) and Fig. 7(A). The overlapped T$_{d_{\text{max}}}$ value of ALG/dECM could be observed at 390 °C in Fig. 7(A). With an increasing addition of dECM to ALG/dECM composite membranes with 5wt% CaCl$_2$, some strong ionic associations were employed to build strong mixed ionic crosslinked microstructure. The remarkable high T$_{d_{\text{max}}}$ values of ALG/dECM could be observed at 400 °C in Fig. 7(B) ~ 7(D). That is, when the high concentrations of CaCl$_2$ (5wt%) and dECM molecules were added, some different associations would be enhanced, such as association between –COOH group of ALG molecule and –NH$_2$ group of dECM molecule, associations among –COOH group of ALG molecule, –COOH group of dECM molecule, and Ca$^{2+}$ ion, associations among –COOH group of ALG molecule, –COOH group of dECM molecule, and Ca$^{2+}$ ion, and associations among –COOH group of dECM molecule, –COOH group of dECM molecule, and Ca$^{2+}$ ion as shown in Fig. 9(D).

With an increasing additions of dECM to ALG/dECM composite membranes with 1wt% CaCl$_2$, ordinary ionic association between -COOH group of ALG molecule and –NH$_2$ group of dECM molecule was employed to build weak ionic crosslinked microstructure. When a large amount of dECM was introduced into the ALG/dECM composite membrane with 1wt% CaCl$_2$, some ordinary ionic associations such as ionic association between –COOH group of ALG molecule and –NH$_2$ group of dECM molecule, ionic between among –COOH group of ALG molecule, Ca$^{2+}$, and –COOH group of dECM molecule, and ionic between among –COOH group of dECM molecule, Ca$^{2+}$, and –COOH group of dECM molecule as shown in Fig. 9(C). The remarkable high T$_{d_{\text{max}}}$(c) values of ALG/dECM could be observed at 400 °C in Fig. 6(B) ~ 6(D).
For ALG/dECM without CaCl₂, the weight loss were found to be in the range of 70% and 80% that was reduced to the residue weight in the range of 20 and 30% as shown in Fig. 5. For ALG/dECM with CaCl₂, this weight loss were found to be in the range of 55% and 78% that was reduced to the residue weight in the range of 28 and 45% as shown in Figs. 6 and 7. The introduction of CaCl₂ could enhance the crosslinking reaction with CaCl₂ and ALG/dECM(ALG/ECM1L and ALG/ECM1H), increased the thermal stability of the composite membranes.

Conclusions

In this study, a series of new composite membranes with collagen scaffolds were successfully obtained from alginate and porcine skin by using supercritical carbon dioxide fluid technology. The retain extracellular matrix and integrity scaffold-structure was observed. This work provides a simple and time-saving method process for decellularized tissue. The network-scaffold microstructures were observed in new composite membranes with collagen scaffolds. The T_{dmax} of the resulting composite membranes could be up to 300°C. The composite membranes with high thermal stability were obtained. The resulting composite membranes with scaffold microstructures could be a potential application for gene therapy.

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Figures
Figure 1

FTIR Spectrum of the samples: (A) original porcine skin, (B)dECM, (C) ALG/dECM0N, and (D)cross-linked ALG/dECM composite membrane(ALG/dECM4H).
Figure 2

Scanning electron micrographs of the samples (a) original porcine skin, (b) dECM powder, and (c) ALG/dECM0N membrane.
Figure 3

Scanning electron micrographs of the ALG/dECM composite membrane samples (A) ALG/dECM1H, (B) ALG/dECM2H, (C) ALG/dECM3H AND (D) ALG/dECM4H.
Figure 4

Thermogravimetric analysis of the composite membranes with/without dECM: (A) ALG/dECM0N, (B) ALG/dECM0L, (C) ALG/dECM0H, and (D) dECM.
Figure 5

Thermogravimetric analysis of the composite membranes: (A) ALG/dECM1N, (B) ALG/dECM2N, (C) ALG/dECM3N, and (D) ALG/dECM4N.
Figure 6

Thermogravimetric analysis of the composite membranes: (A) ALG/dECM1L, (B) ALG/dECM2L, (C) ALG/dECM3L, and (D) ALG/dECM4L.
Figure 7

Thermogravimetric analysis of the composite membranes: (A)ALG/dECM1H, (B)ALG/dECM2H, (C)ALG/dECM3H, and (D)ALG/dECM4H.
Figure 8

Proposed model of ionic associations between ALG molecule and dECM molecule within designed composite membranes without CaCl2.
Figure 9

Proposed model of ionic associations among Ca2+, ALG molecule, and dECM molecule within designed composite membranes.