A multicomponent reaction of 2-aminoimidazoles: microwave-assisted synthesis of novel 5-aza-7-deaza-adenines‡‡

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An efficient and highly selective multicomponent synthesis of 4-aminoimidazo[1,2-a][1,3,5]triazines, which are 5-aza-7-deaza-isosteres of adenine, was developed. The reaction of 2-aminoimidazoles, triethyl orthoformate and cyanamide under microwave irradiation proceeded regioselectively to provide a library of novel 5-aza-7-deaza-adenines in good yields and purity. The developed method was demonstrated to be scalable and highly reproducible in three different monomode microwave reactors. A rearrangement was proposed to explain the high selectivity of the reaction.

Introduction

Purine is a heterocyclic scaffold of primary importance in nature. Purine bases adenine and guanine encode half of the genetic information in DNA molecules. Being the most ubiquitous nitrogen-containing heterocycle in nature, purine serves as a scaffold for molecules involved in the functioning of thousands of proteins in the human body. Thus, purines have become a privileged scaffold in drug discovery and development, inspiring also research in the area of structurally related heterocyclic systems i.e. purine isosteres. Among 1,3,5-triazine based purine isosteres, 5-azapurines (1,2,4-triazolo[1,5-a][1,3,5]triazines) and 5-aza-9-deazapurines (pyrazolo[1,5-a][1,3,5]triazines) have been widely investigated and considerable success has been achieved in the development of new bioactive compounds based on these scaffolds. Due to limited methods for their preparation, biological activity of imidazo-fused 1,3,5-triazines has been less explored. However, the 5-aza-7-deaza-isostere of the purine system (imidazo[1,2-a][1,3,5]triazine) has been employed as a scaffold for the construction of inhibitors of therapeutically valuable enzymes: activated Cdc42-associated tyrosine kinase, focal adhesion kinase, and dipeptidyl peptidase IV. Some 5-aza-7-deazapurines were claimed to be agonists of opioid μ-receptors, ligands of adenosine receptors, and potential antiviral agents. The search for bioactive molecules among aza-/deaza-isosteres of adenine has been an efficient research strategy in medicinal chemistry. For example, the 8-aza-7-deaza-adenine analogue (Chart 1) was developed as an isosteric modification of erythrol-9-[2-hydroxy-3-nonyl]adenine (EHNA), the earliest selective inhibitor of phosphodiesterase 2 (PDE2). Compound 1 was found to be much more potent inhibitor of PDE2, inhibiting this enzyme with an Ki value of 0.053 nM compared with Ki = 7 nM for EHNA). Another 8-aza-7-deaza-adenine based drug ibrutinib has been recently approved for

![Chart 1](image-url)
the treatment of mantle cell lymphoma and chronic lymphocytic leukemia.15 7-Deaza-adenine derivative CGP62464 (3) was found to be a potent inhibitor of Src family kinases.16 An antiviral agent inhibiting S-adenosyl homocysteine was developed on the 5-aza-9-deaza-adenine scaffold (compound 4).17

The discovery of bioactive aza/deaza isosteres of adenine has encouraged us to develop new and effective methods for the synthesis of compounds within this general framework. As part of our ongoing research program on practical approaches for preparation of 1,3,5-triazine based purine-like compounds, in this contribution we report a new method for the synthesis of 4-aminoimidazo[1,2-a][1,3,5]triazines (6), which are 5-aza-7-deaza-isosteres of adenine.

The annulation of imidazole onto the 1,3,5-triazine ring was the first and has been the most common approach reported to date for the synthesis of imidazo[1,2-a][1,3,5]triazines.18–20 We decided to investigate the less explored annulation of the 1,3,5-triazine ring onto substituted 2-aminoimidazoles. Our group has previously achieved successful annulation of 1,3,5-triazine ring onto aminoazoles viz. 5-amino pyrazoles and 5-aminitriazoles via their three-component, microwave-assisted reaction with orthoformates and cyanamide.21 Herein we extend this methodology to a similar heterocyclic system preparing hitherto unknown 5-aza-7-deaza-adenines via our multicomponent, microwave-assisted reaction using 2-aminoimidazoles. These substrates are different from those previously used by their significantly greater basicity. Moreover, regioselectivity of the ring closure could be a potential challenge for non-symmetrically substituted 2-aminoimidazoles due to the similarity of their reactive endocyclic nitrogen atoms.

Results and discussion

Synthesis

The optimisation of conditions for the multicomponent reaction was performed with 2-amino-4-phenylimidazole (5a) as a model substrate (1 mmol in 2 mL of solvent) using the Discover SP (CEM) microwave synthesizer (Table 1). Initially, we attempted a one-pot, three-component reaction of 5a with triethyl orthoformate and cyanamide in methanol under microwave irradiation at 150 °C for 25 min (Entry 1). To our satisfaction, the product 6a was obtained in high purity after simple filtration, but the yield was rather low (26%). The analysis of the filtrate revealed the presence of a substantial quantity of unreacted 5a together with the product. In the screening of solvents for this reaction, we found that the yield of isolated product could be improved to 61% when the reaction was carried out in ethyl acetate (Entry 6). Continuing optimisation of the reaction conditions by altering the time of reaction, we found that shortening the reaction time to 20 min gave further improvement in the yield (Entry 7). Varying reagent ratio revealed that 6a could be obtained in a better yield using the 1 : 2.5 : 2.5 ratio of 5a, triethyl orthoformate and cyanamide, respectively (Entry 10). The further increase of this ratio to 1 : 3 : 3 as well as changes of the reaction temperature did not improve the outcome of reaction. It should be noted that increase of the reaction temperature to 160 °C resulted in the substantial loss of the product purity. For comparison purposes, we also performed the reaction using conventional heating under reflux in ethyl acetate. The reflux of the reagents in the optimised ratio for 24 h enabled us to isolate the desired product 6a in 13% yield.

The developed method was validated using three different models of microwave synthesizers: Discover SP (CEM), Monowave 450 (Anton Paar), and Initiator+ (Biotage). The three-component reaction of 5a, triethyl orthoformate and cyanamide under optimised conditions was conducted with all three systems in triplicates. Similar results were obtained for all three reactors: 83%, 80%, and 75% for Discover SP, Monowave 450, and Initiator+, respectively. We also attempted to scale up our microwave-assisted reaction by a factor of ten. To our satisfaction, conducting the reaction with 10 mmol of 5a under identical conditions gave an even better yield (92%).

To test the scope of our developed method for the synthesis of 5-aza-7-deaza-adenines, we prepared a series of substituted 2-aminoimidazoles (5) using the method developed by Van der Eiken’s group22 and then used them as substrates in our multicomponent reaction with triethyl orthoformate and cyanamide. The reaction of different 5 proceeded with the formation of the described products 6. Various aromatic substituents with electron-withdrawing and electron-donating groups in different positions were tolerated on the reaction (Table 2).

In principle, the formation of the aminotriazine ring in the three-component reaction of 2-aminoimidazoles 5 with triethyl orthoformate and cyanamide may proceed in four different ways (Scheme 1). Two regioisomeric pairs of isosteres of adenine (compounds 6 and 7) and isoadenine (compounds 8 and 9) could be theoretically obtained. However, only one product was isolated from the multicomponent reaction. The same product was obtained in the independent two-step synthesis using the general method reported earlier.23 Treatment of 5a with N,N-dimethylformamide dimethylether produced formamidine 11, which was found to exist in DMSO solution in the equilibrium with its tautomer 11’ (Scheme 2). The formamidine 11 further reacted with cyanamide in the presence of sodium methoxide affording the triazine ring formation. This approach excluded formation of 8 and 9, but the triazine ring closure might happen at any of the two imidazole nitrogen atoms resulting in 6 or 7. The unambiguous structure assignment for the products was done using X-ray crystallography of 6i (Fig. 1).

It was confirmed that our multicomponent reaction exclusively produced 4-amino-7-arylimidazo[1,2-a][1,3,5]triazines (6). Their regioisomers 7 are probably less stable due to steric hindrance between the amino group and the aryl; even if formed, they immediately rearrange at the reaction conditions to 6 (Scheme 1). The proposed rearrangement pathway involves formation of intermediate 10 resembling to the mechanism suggested for the amino-1,3,5-triazine ring rearrangement in a similar heterocyclic system.24 The reaction was found to be highly chemo- and regioselective. Compounds 6 were produced exclusively for all aminoimidazoles 5 involved in the reaction and no traces of other isomers were detected.
### Table 1  Optimization of conditions for the synthesis of 8-phenyl-5-aza-7-deaza-adenine (6a)

| Entry | Solvent | Ratio of 5a : HC(OEt)_3 : NCNH_2 | Temperature (°C) | Time (min) | Isolated yield (%) |
|-------|---------|---------------------------------|-----------------|------------|-------------------|
| 1     | MeOH    | 1 : 1.8 : 1.2                   | 150             | 25         | 26                |
| 2     | PhMe    | 1 : 1.8 : 1.2                   | 150             | 25         | 57                |
| 3     | MeCN    | 1 : 1.8 : 1.2                   | 150             | 25         | 51                |
| 4     | EtOH    | 1 : 1.8 : 1.2                   | 150             | 25         | 19                |
| 5     | THF     | 1 : 1.8 : 1.2                   | 150             | 25         | 36                |
| 6     | AcOEt   | 1 : 1.8 : 1.2                   | 150             | 20         | 61                |
| 7     | AcOEt   | 1 : 1.8 : 1.2                   | 150             | 15         | 68                |
| 8     | AcOEt   | 1 : 1.8 : 1.2                   | 150             | 15         | 66                |
| 9     | AcOEt   | 1 : 2 : 2                       | 150             | 20         | 74                |
| 10    | AcOEt   | 1 : 2.5 : 2.5                   | 150             | 20         | 83                |
| 11    | AcOEt   | 1 : 3 : 3                       | 150             | 20         | 56                |
| 12    | AcOEt   | 1 : 2.5 : 2.5                   | 140             | 20         | 76                |

*The reaction was performed using a Discover SP CEM microwave synthesizer with 1 mmol of 5a in 2 mL of the solvent.

### Table 2  One pot, multicomponent synthesis of 7-aryl substituted 4-aminoimidazo[1,2-a][1,3,5]triazines (6)

| Entry | Ratio of 5a : HC(OEt)_3 : NCNH_2 | Microwave conditions | Isolated yield (%) |
|-------|---------------------------------|----------------------|--------------------|
| 1     | 1 : 1.8 : 1.2                   | MW, 150 °C, 20 min   | 6a (83%, 92%)      |
| 2     | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6b (71%)           |
| 3     | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6c (73%)           |
| 4     | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6d (79%)           |
| 5     | 1 : 3 : 3                       | MW, 150 °C, 20 min   | 6e (79%)           |
| 6     | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6f (83%)           |
| 7     | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6g (86%)           |
| 8     | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6h (81%)           |
| 9     | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6i (92%)           |
| 10    | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6j (79%)           |
| 11    | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6k (85%)           |
| 12    | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6l (90%)           |
| 13    | 1 : 2.5 : 2.5                   | MW, 150 °C, 20 min   | 6m (83%)           |

*a Microwave-assisted step performed on a 1 mmol scale in EtOAc (2 mL) using a Discover SP CEM microwave synthesiser.*

*b Microwave-assisted step performed on a 10 mmol scale in EtOAc (20 mL) using a Discover SP CEM microwave synthesiser.*
X-ray crystallography

The molecular structure of 6i is shown in Fig. 1a and comprises two planar fragments with the r.m.s. deviation of the nine atoms of the fused ring system being 0.015 Å. The maximum deviation from the least-squares plane is 0.022(1) Å for the N3 atom, and the amino-N5 atom lies 0.046(1) Å out of the plane in the opposite direction to N3. A twist in the molecule is indicated by the dihedral angle of 14.20(3)° between the imidazo[1,2-a][1,3,5]triazine and phenyl planes. Finally, the methoxy group is twisted out of the plane of the ring to which it is connected with the C13–O1–C10–C9 being 172.03(8)°.

The crystal of 6i comprises double-layers of hydrogen bonded molecules with a fragment of the array illustrated in Fig. 1b. Thus, centrosymmetric eight-membered $\{\cdots HNCN\}_2$ supramolecular synthons are formed between the amine-N–H and endocyclic nitrogen atoms of triazine residues with the remaining amine-N–H atom being connected to the second available triazine-N atom of a different molecule. The double-layers are formed parallel to [0 0 1] and are connected into a three-dimensional architecture via methyl-C–H···O(methoxy) and methyl-C–H···N(imidazo) non-conventional hydrogen bonding. The geometric details for the mentioned intermolecular contacts are given in the ESI Table S1‡ and a view of the unit cell contents is given in the ESI Fig. S1‡.

Conclusions

In summary, we have successfully developed a new, microwave-assisted, multicomponent reaction for the synthesis of 5-aza-7-deaza-adenines (6). The catalyst-free reaction was found to proceed with high selectivity and produce the desired product in good yields and purity. A rearrangement was suggested to explain regioselectivity of the ring closure.
Experimental section

General information

Melting points (uncorrected) were determined on a Stuart™ SMP40 automatic melting point apparatus. 1H and 13C NMR spectra were recorded on a Bruker Fourier 300 spectrometer (300 MHz) using DMSO-d6 as a solvent and TMS as an internal reference. Microwave-assisted reactions were carried out in the closed vessel focused single mode using a Discover SP microwave synthesizer (CEM, USA) monitoring reaction temperature by equipped IR sensor. For the method validation, the model reaction was also carried out using Monowave 450 (Anton Paar, Austria) and Initiator+ (Biotage, Sweden) reactors.

General method for the microwave-assisted synthesis of 5-aza-7-deaza-adenines (4-aminoimidazo[1,2-a][1,3,5]triazines, 6)

The mixture of a 2-amino-1H-imidazole (5, 1 mmol), cyanamide (105 mg, 2.5 mmol) and triethyl orthofomate (0.4 mL, 2.5 mmol) in ethyl acetate (2 mL) were irradiated in a 10 mL seamless pressure vial using microwave system operating at maximal microwave power up to 150 W at 150 °C for 20 min. After cooling, the precipitate was filtered, washed with ethyl acetate and recrystallised from DMF.

4-Amino-7-phenylimidazo[1,2-a][1,3,5]triazine (6a).

Brown solid, yield 83%, mp 313–315 °C (DMF). 1H NMR (300 MHz, DMSO-d6): δ 7.37 (1H, t, J = 7.3 Hz, H-4′), 7.48 (2H, t, J = 7.5 Hz, H-3′ and H-5′), 7.88 (2H, d, J = 7.1 Hz, H-2′ and H-6′), 8.15 (1H, s, H-2), 8.23 (1H, s, H-6), 8.50 (2H, brs, NH2). 13C NMR (75 MHz, DMSO-d6): δ 102.6 (C-6), 121.1 (C-4′), 127.3 (C-2′ and C-6′), 131.8 (C-3′ and C-5′), 132.3 (C-1′), 142.3 (C-7), 149.7 (C-8a), 151.3 (C-4), 155.7 (C-2). Anal. calc. for C11H8N5: C, 39.03; H, 2.44; N, 20.59.

4-Amino-7-[4-bromophenylimidazo[1,2-a][1,3,5]triazine (6e).

Brown solid, yield 79%, mp 341–342 °C (DMF). 1H NMR (300 MHz, DMSO-d6): δ 7.68 (2H, d, J = 8.6 Hz, H-3′ and H-5′), 7.81 (2H, d, J = 8.6 Hz, H-2′ and H-6′), 8.14 (1H, s, H-2), 8.25 (1H, s, H-6), 8.51 (2H, brs, NH2). 13C NMR (75 MHz, DMSO-d6): δ 102.6 (C-6), 121.1 (C-4′), 127.3 (C-2′ and C-6′), 131.8 (C-3′ and C-5′), 132.3 (C-1′), 142.3 (C-7), 149.7 (C-8a), 151.3 (C-4), 155.7 (C-2). Anal. calc. for C11H8BrN5: C, 54.54; H, 2.78; N, 24.14. Found: C, 53.63; H, 3.36; N, 28.31.

4-Amino-7-[4-iodophenylimidazo[1,2-a][1,3,5]triazine (6f).

Brown solid, yield 83%, mp 331–332 °C (DMF). 1H NMR (300 MHz, DMSO-d6): δ 7.66 (2H, d, J = 8.5 Hz, H-3′ and H-5′), 7.85 (2H, d, J = 8.5 Hz, H-2′ and H-6′), 8.14 (1H, s, H-2), 8.25 (1H, s, H-6), 8.49 (2H, brs, NH2). 13C NMR (75 MHz, DMSO-d6): δ 94.1 (C-4′), 102.5 (C-6), 127.3 (C-2′ and C-6′), 132.7 (C-1′), 137.6 (C-3′ and C-5′), 142.5 (C-7), 149.6 (C-8a), 151.3 (C-4), 155.6 (C-2). Anal. calc. for C11H8I2N5: C, 39.19; H, 2.39; N, 20.77. Found: C, 39.03; H, 2.44; N, 20.59.

4-Amino-7-[4-nitrophosphorinilimidazo[1,2-a][1,3,5]triazine (6g).

Brown solid, yield 68%, mp 296–298 °C (DMF). 1H NMR (300 MHz, DMSO-d6): δ 7.79 (1H, t, J = 8.0 Hz, H-5′), 8.18 (1H, s, H-2), 8.21 (1H, ddd, J = 0.9 Hz, J = 2.3 Hz, J = 8.2 Hz, H-6′), 8.27 (1H, ddd, J = 1.0 Hz, J = 1.6 Hz, J = 7.6 Hz, H-4′), 8.44 (1H, s, H-6), 8.55 (2H, brs, NH2), 8.64 (1H, ddd, J = 1.6 Hz, J = 2.3 Hz, H-2′), 1.3 Hz, J = 315 Hz, C-2′ and C-6′), 131.8 (C-1′), 141.7, 143.4 (C-7), 148.3 (C-3′), 149.9 (C-8a), 151.4 (C-4), 156.0 (C-2). Anal. calc. for C11H8N8O2: C, 51.56; H, 3.15; N, 32.80. Found: C, 51.46; H, 3.27; N, 32.71.

4-Amino-7-[4-methylphosphorinilimidazo[1,2-a][1,3,5]triazine (6h).

Brown solid, yield 91%, mp > 380 °C (DMF). 1H NMR (300 MHz, DMSO-d6): δ 2.35 (3H, s, Me), 7.28 (2H, d, J = 7.9 Hz, H-3′ and H-5′), 7.76 (2H, d, J = 8.1 Hz, H-2′ and H-6′), 8.13 (1H, s, H-2), 8.17 (1H, s, H-6), 8.47 (2H, brs, NH2). 13C NMR (75 MHz, DMSO-d6): δ 20.8 (Me), 101.6 (C-6), 125.3 (C-2′ and C-6′), 129.3 (C-3′ and C-5′), 130.3 (C-1′), 137.5 (C-4′), 143.6 (C-7), 149.5 (C-8a), 151.2 (C-4), 155.3 (C-2). Anal. calc. for C11H14N2O2: C, 73.99; H, 4.92; N, 31.09. Found: C, 63.85; H, 5.06; N, 30.87.

4-Amino-7-[4-methoxyphosphorinilimidazo[1,2-a][1,3,5]triazine (6i).

Brown solid, yield 92%, mp > 380 °C (DMF). 1H NMR (300 MHz, DMSO-d6): δ 3.81 (3H, s, OMe), 7.05 (2H, d, J = 8.9 Hz, H-3′ and H-5′), 7.80 (2H, d, J = 8.9 Hz, H-2′ and H-6′), 8.10 (1H, s, H-2), 8.12 (1H, s, H-6), 8.43 (2H, brs, NH2). 13C NMR (75 MHz, DMSO-d6): δ 55.1 (OMe), 100.8 (C-6), 114.2 (C-3′ and C-5′), 125.6 (C-1′), 126.7 (C-2′ and C-6′), 143.6 (C-7), 149.5 (C-8a), 151.2 (C-4), 155.2 (C-2), 159.3 (C-4′). Anal. calc. for C11H14N2O2: C, 59.74; H, 4.60; N, 29.03. Found: C, 59.66; H, 4.67; N, 28.91.

4-Amino-7-[4,3-dimethoxyphosphorinilimidazo[1,2-a][1,3,5]triazine (6j).

Brown solid, yield 79%, mp 252–254 °C (DMF). 1H NMR (300 MHz, DMSO-d6): δ 3.80 (3H, s, OMe), 3.85 (3H, s, OMe), 7.06 (1H, d, J = 8.4 Hz, H-5′), 7.39–7.45 (2H, m, H-2′ and H-6′), 8.11
Step-wise approach for the synthesis of 4-amino-7-phenylimidazo[1,2-a][1,3,5]triazine (6a).

\[ \text{N',N'-Dimethyl-3-[3]-phenylimidazolo-5-[3]} \text{yl formamidine (11)} \]

A mixture of 2-amino-1H-imidazole 5a (320 mg, 2 mmol) with N,N-dimethylformamide dimethyl acetal (0.4 mL, 3 mmol) in methanol (5 mL) was heated under reflux for 4 h. Upon completion of the reaction, the solvent was removed under vacuum and the residue was triturated with diethylether. The precipitate was filtered and recrystallised from toluene to give pure formamidine 11. Brown solid, yield 58%, mp 133–135 °C (toluene).

\[ \text{H NMR (300 MHz, DMSO-d}_6\text{): } \delta 7.51-7.58 (2H, m, H-6' and H-7'), 7.91-8.05 (4H, m, H-3', H-4', H-5' and H-8'), 8.16 (1H, s, H-2'), 8.36 (1H, s, H-6), 8.46 (1H, s, H-8), 8.50 (2H, brs, NH). \]

\[ \text{13C NMR (75 MHz, DMSO-d}_6\text{): } \delta 102.7, 123.4, 124.1, 126.2, 126.5, 127.6, 128.1, 128.4, 130.5, 132.7, 133.1, 143.4, 149.8, 151.3, 155.6. \]

Anal. calecd for C_{12}H_{14}N_{4}O: C, 78.7; H, 6.56; N, 23.74. Found: C, 78.29; H, 6.54; N, 23.64.

4-Amino-7(4-hydroxy-3-methoxyphenyl)-imidazo[1,2-a][1,3,5]triazine (6a). To the sodium methoxide solution prepared by dissolving sodium (60 mg, 2.5 mmol) in methanol (5 mL), formamidine 11 (215 mg, 1 mmol) and cyanamid (105 mg, 2.5 mmol) were added. The reaction mixture was heated under reflux for 24 h, cooled and the precipitate was filtered to obtain a compound, which was identical to 6a prepared using the multicomponent reaction. Yield 24%.

X-Ray crystallographic analysis

The crystals for X-ray diffraction study were grown from the very dilute MeOH solution. Intensity data for 6i were measured at T = 100(2) K on a SuperNova Dual AtlasS2 diffractometer fitted with Mo Kα radiation so that θmax was 33.0°. Data reduction, including absorption correction, was accomplished with CrysalisPro.25 Of the 29 046 measured reflections, 3968 were unique (Rint = 0.017) and of these, 3510 data satisfied the I ≥ 2σ(I) criterion. The structure was solved by direct-methods and refined (anisotropic displacement parameters, C-bound H atoms in the riding model approximation, N-bound H atoms with N–H = 0.88 ± 0.01Å and a weighting scheme w = 1/[σ²(F²) + 0.0673σ² + 0.3313P] where P = (F² + 2F²)/3 on P². Owing to poor agreement, the (−3 3 6) reflection was omitted from the final cycles of refinement. Based on the refinement of 170 parameters, the final values of R and wR (all data) were 0.040 and 0.114, respectively. The molecular structure diagram was generated with ORTEP for Windows and the packing diagram with DIAMOND.29

Crystal data for 4-amino-7-(4-hydroxy-3-methoxyphenyl)-imidazo[1,2-a][1,3,5]triazine (6i).

\[ M = 241.26, \text{monoclinic, } P2_1/c, \alpha = 6.97780(10), b = 12.4862(2), c = 12.6501(2) \AA, \beta = 93.808(2), V = 1099.72(3) \AA³, Z = 4, D_x = 1.457 g cm⁻³, \rho(000) = 504, \mu = 0.110 mm⁻¹. \]

Conflicts of interest

There are no conflicts to declare.

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