INTRODUCTION

Second attribute after meat color that affects on the consumer decision at the point of purchase meat products is meat texture. Generally, meat texture perceive by many basic factors such as animals age, slaughtering way, carcass temperate at handling process, meat aging and mechanical process of the final product.

The chemical and physical properties of muscle tissue and the associated connective tissue are of utmost importance when considering the usefulness of meat as a food. Many processed meat products have been generated worldwide, such as sausages. Meat softening or stickiness (i.e. meat pasting) underlie to each circle link of many problem’s chains in meat industry. An initial process is needed for making sausages, which is usually grinding the meat; this is creating some worries for meat industry.

The use of new material (bio-derived additives) sometimes can help to meet the challenges faced in meat manufacturing (Ahhmed et al., 2006). Using MTG in meat manufacture can help to avoid this kind of problem. Effectual functions of MTG are primarily involved with the protein compounds and reformations, especially with MHC. This enzyme and its usages in food and meat products in order to improve the properties of meat proteins has been investigated by many scientists in most world regions especially in Japan. Muguruma et al. (2003) showed that MTG can be used to improve the texture of chicken sausages even at reduced levels of phosphate. Katayama et al. (2006) in another study reported that MTG improves the properties of meat proteins and the texture of sausages manufactured from low-quality pork loin. MTG reticulates the proteins by transferring and combining amino groups of some proteins to other proteins. This process has unique characteristic, includes strengthening the texture of meat tissues after any mechanical process (i.e. grinding). Covalent attachment of essential amino acids of food proteins is also possible by TG reaction (Matheis and Whitaker, 1987). MTG has been known to catalyze the in-vitro crosslinking of a number of proteins, such as binding and textual properties of beef gel processed with MTG, κ-carrageenan, and egg albumin (Pietrasik, 2003). Further studies have been carried out on MTG with other proteins.
gelation of food proteins using MTG (Yokoyama et al., 2003).

The shear force is highly related to the toughness force that resulted from protein-protein complexity, the interaction of proteins after adding MTG. One of the most important and significant indicators to clarify the influence of adding MTG is protein content as well as its extractability. Specifically, the low and high protein content and its extractability in sausages treated with MTG indicate whether MTG was interfered with some proteins. Extractability of MHC is considered to be a good index of the influence of adding MTG, simply because the proteins that responded to the MTG reaction are glutamyl and lysine.

SDS-PAGE demonstrated to show the new protein formations as a result of protein migration. However, it has also been used to measure the protein size after adding any additives that can change the interlocking protein structure. Erwanto et al. (2003) used SDS-PAGE to confirm additives that can change the interlocking protein structure. The gelation resulting from protein aggregation in foods, particularly meat products, is highly related to the enzyme’s reactions as well as the biological activities of some additives.

To date, no study has been engaged to clarify the fundamental factors that institute the variation in the texture improvement between chicken and pork products that treated by MTG after mechanical process. Some meat products’ makers are still querying about the use of MTG quantity with different meats, and they brought up many questions whether to use the same quantity of MTG to all types of meat or the additions of MTG must be at different level depending on meat type. Therefore, this study aimed to clear up the variation in the gel improvement of sausage texture of chicken and pork induced using MTG

**MATERIALS AND METHODS**

**Preparation of microbial transglutaminase solution**

MTG was purified and produced from a variant of Streptotverticillium mobaraense, (Ando et al., 1989). The MTG used in the present study was obtained from Ajinomoto Co., Japan. MTG was dissolved in 20 mM NaCl, as described in a previous publication (Erwanto et al., 2005). The concentration was measured at 540 nm by the biuret method; the concentration of MTG in this study was found to be 3.72 mg/ml.

**Preparation of meat and sausages**

The cuts of chicken were thighs of broiler, slaughtered at age 8 weeks in a local chicken-slaughtering house then vacuum packaged and stored for 1 day in a chilled refrigerator. The pH of thighs was found to be 5.5. The cuts of pork meat used in this study were semimembranosus and adductor muscle from Japanese pigs; the age of the animals was around 6 months. The animals were slaughtered at Minami Kyushu Chikusen Kogyo Ltd., Kagoshima, Japan. The meat was vacuum-packaged and stored for 4 days in a chilled refrigerator after slaughtering and before being used in this study, the grade was defined as “fine” and the pH of the meat was found to be 5.6. Fatty tissues were removed from all the skeletal muscle blocks. The meat was minced in a meat grinder (MK-GL 20-W National), and the temperature was maintained at around 4°C. The sausages were prepared by mixing 50 g of the ground meat, 30 ml distilled water, 1.4 g of NaCl, and 0.21 g of sodium pyrophosphate, and then 1 ml of MTG was added. The proportion of MTG to MHC was estimated to be approximately 1:500. Puolanne and Terrell (1983) reported that salt increases the solubility of the muscle proteins and their water-binding ability. The purpose of adding NaCl was to increase the ability of the meat to hold water during cooking. On the other hand, sodium pyrophosphate was used to reverse the formation of the actomyosin complex, returning actin and myosin to their separate pre-rigor forms. All the additives and the minced meat were mixed in a meat blender (MK-K45 National, Japan); then the paste was placed in a funnel-shaped bag and extruded into a clear plastic casing. The paste was then stuffed into the casings; the diameter of the sausages is 25 mm. The sausages were divided into two groups: one group with transglutaminase (+MTG) and the other without transglutaminase (-MTG); sausages without MTG were considered to be the control samples among each group. Furthermore, each of these groups was divided into two groups based on the heat treatment. The first group was incubated at 40°C for 30 min, using a thermo-minder (Sm-05, Tai-tec, Tokyo, Japan); and the second group was cooked at 80°C for 30 min, using a water bath shaker (Personal-11 Tai-tec, Tokyo, Japan).

**Measurement of breaking strength**

The purpose of measuring the breaking strength was to observe the texture improvement of sausage as a function of MTG. The measurements were repeated six times for each experiment; the average, the means, and the standard deviation were calculated for the best ten values. The samples were prepared to have a height of 10-15 mm; primarily, the shape of the samples was 1-cm cubes. The measurements of breaking strength of the sausage samples were carried out using a knife fitted on a creep meter at room temperature. Each sample was set on the detachable
The samples were dissolved into two different solutions. The first was a low-ionic-strength solution, which was considered as water-soluble proteins (WSP) (50 mM imidazole-HCl (pH 6.0), 2 mM EDTA). The second was a high-ionic-strength solution, which was defined as Guba-Strub-adenosine triphosphate solution (GS–ATP) (0.09 M KH₂PO₄, 0.06 M K₂HPO₄, 0.3 M KCl, 1 mM ATP (pH 6.5)). The process of extracting the proteins was completed by separately adding 28 ml of each solution to 2 g sample of the sausage that had been divided into two groups according to the heat treatment as mentioned previously. The solutions along with the sausage samples were homogenized three times for 30 s, at 10 s intervals, by polytron homogenizer (Kinematica Co., Littau, Switzerland) at setting 4, the fourth fastest speed. Thereafter, the mixtures were centrifuged at 12,000 rpm for 30 min at 4°C in a Himac CR 20E centrifuge (Hitachi, Tokyo, Japan). Eventually the supernatants were taken out and filtered with filter paper No. 5A (Advantec Toyo K. Ltd., Tokyo, Japan); thus the final solution was used as an extracted protein solution. The protein concentration of the extracted protein solution was determined using the biuret method (Gornall et al., 1949) with bovine serum albumin used as a standard.

Preparation of SDS–PAGE
SDS–PAGE was used as a separation technique to diversify and disassociate the proteins according to their size after extracting them in different ionic strength solutions. It was carried out on gradient slab gel (7.5-17.5% acrylamide) with 2-mercaptoethanol at 20 mA/gel, employing the discontinuous buffer system of the method of (Laemmli, 1970).
interactions with MTG. As a result, the breaking strength values increased, which might be associated to the addition of MTG with the rise in temperature.

Figure 1 presents the values of the breaking strength of chicken and pork sausages treated at 40 °C for 30 min. Figure 2 presents the values of the breaking strength of chicken and pork sausages treated at 80 °C for 30 min. Muguruma et al. (1999) reported that the texture of chicken sausage was improved by the formation of ε-(γ-glutamyl)lysine crosslinks by the addition of MTG. As a result, the MTG’s functional properties were implicated. Using MTG significantly increased the value of breaking strength in sausage samples (p<0.0001). However, MTG more aff ectively increased the breaking strength values of pork sausages even though those sausages cooked at 80°C. This leads us to suggest that the functional properties of MTG make it a very good additive to improve the texture of meat products such as sausages. However, the improvement was different between chicken and pork.

Protein extractability of chicken and pork sausages

Extractability of the protein in chicken and pork sausages in a water-soluble protein solution and Guba-Straub–ATP was investigated. The WSP solution was used to indicate whether the crosslinking of sausages that occurred with the MTG addition involved water soluble proteins or proteins elsewhere. A particular interest focused on using the GS-ATP solution. The extractability of myosin from the actomyosin complex and from crosslinked proteins induced by MTG is rare. Otherwise, the extractability of myosin from the actomyosin complex is high in the presence of ATP, such as extracting proteins in the GS-ATP solution. However, this is unachievable with the crosslinked proteins induced by MTG even though it extracted in GS-

Figure 3. Protein concentrations by mg/g of chicken and pork sausages as affected by MTG. Proteins extracted in WSP solution (50 mM Imidazole-HCl (1 M pH 6.0), 2 mM EDTA. The sausages were incubated at 40°C for 30 min.

ATP solution for the possible reason that MTG reacts with MHC. GS-ATP solution can extract more myosin than the GS-solution, because of the dissociation of the rigor complex of actin and myosin by the addition of ATP (Muguruma et al., 1987).

In this part of the present study the sausages were incubated at 40°C for 30 min after the addition of MTG. The samples not treated with MTG served as control samples among each type. Protein concentration of the extractions from MTG-treated samples was decreased in both solutions. Values of samples which were extracted in WSP indicate that the protein concentration in the chicken samples was significantly lower than that in pork samples (Figure 3). However, among each type meat, the protein concentration of the samples treated by MTG was significantly less than the protein concentration of control samples. Samples treated by MTG gave lower concentrations than those considered as control samples. This leads us to suggest that some WSP reacted with MTG, although we did not detect any special bands in SDS-PAGE analysis of WSP solutions (data not shown).

Figure 4 provides protein concentrations in chicken and pork sausages extracted in GS-ATP solution. GS-ATP helps to extract MHC, and KCl was used as a salt to increase the ionic strength of the GS-ATP solution. These data revealed that the decrease in the protein extractability from the chicken and pork samples was significantly affected by MTG addition (p<0.0001). However, there was no significant difference among the meat type. These data suggest that MTG would principally crosslink proteins that dissolved in GS-ATP solution such as myosin.

SDS-PAGE pattern

In the SDS-PAGE analysis of the proteins of chicken and pork sausages extracted with MTG, the proteins were extracted in a GS-ATP solution. SDS-PAGE was used to
examine the interaction between the myosin heavy chain molecules with MTG. Generally the proteins denature near to the cooking temperatures; therefore the bands of MHC in the samples incubated at 40°C are visible on SDS-PAGE gels. The SDS-PAGE pattern shows the appearance and disappearance of the MHC bands before and after adding MTG, respectively (Figure 5). Samples used in this part of the present study were samples of sausages treated at 40°C for 30 min and dissolved in a GS-ATP solution.

The analysis of extracted protein solutions illustrated the density variation in the bands of MHC; clearly showing the effect it had on MHC level in the absence and presence of MTG. However, it indicated how the bands were significantly reduced as a result of the addition of MTG. Decrease in the myosin heavy chain content on SDS-PAGE may have been due to crosslinking of the myosin heavy chain (Kumazawa et al., 1993). The label of the MHC in chicken control samples was quite large, quite dissimilar to those samples treated with MTG. Otherwise, the second lane clearly showed a significant decrease in the density of the MHC band. This reveals that the functional effects of MTG were on myosin heavy chain proteins and not elsewhere. Results from pork samples in this pattern did support our hypothesis that MTG reacts with MHC and not elsewhere. Furthermore, the pork samples prove that MTG had a significant effect on MHC, and the crosslinking was observed. Jiang et al. (2004) used SDS-PAGE to observe crosslinks of myosin heavy chain and low molecular mass compounds and the formation of ε-(γ-glutamyl)lysine in mackerel and hairtail.

Tseng et al. (2000) reported that the formation of isopeptide bonds is irreversible and contributes to strong protein–protein interactions that stabilize the network.

**Figure 5.** Changes in SDS-page pattern of chicken (A) and pork (B) sausage proteins. The pattern shows the MTG influence on MHC proteins and their bands intensity, which extracted by dissolving the sausage samples in GS-ATP solution. The sausages were incubated at 40°C for 30 min.

Collectively, this suggests that the MHC proteins are the sovereign proteins that made a strong binding ability between MTG with myofibril protein. The results of SDS-PAGE analysis in the present study are in agreement with the findings of (Tsukamasa et al., 1993). Moreover, myosin is essential for the textured properties of meat products (Nonaka et al., 1989). In conclusion, the pattern of SDS-PAGE showed significant changes in the density of the bands, the band configuration is changed and that was clear especially for pork samples. Additionally, the discoloration was observed and it is unequivocal in MHC bands. In other words, MTG was a good protein-binding agent and could be a good additive to help the functionality of proteins, in order to improve the texture of meats, with marked diversity in the gel improvement level. It must, however, be recognized that there are other influential proteins; and similarly they may react as the influencing factors of the crosslinking battlefield, such as actin and collagen.

**ε-(γ-glutamyl)lysine GL content analysis**

The ε-(γ-glutamyl)lysine G-L content of freeze-dried samples was analyzed by HPLC after proteolytic digestion. Originally the samples were prepared from sausages treated at 40°C for 30 min. The G-L content values presented in Figure 6 clearly illustrate the amount of the proteins that engaged in crosslinks induced by MTG addition. The G-L content of chicken samples in the presence of MTG was increased twice as much as in control samples. A similar phenomenon was observed for the pork sample, which the values increased by a rate of 85% to control samples. The increment of G-L in pork samples treated with MTG roughly was double the amount in the control samples. This leads us to understand how the reaction was different between these types of meat sausages, even when these products had been treated using the same methods, such as
the addition of MTG, as well as when incubation time and temperature were held constant.

So, the content of G-L of sausages after adding MTG was significantly increased and the values of chicken samples entirely were lower than those of the pork samples. Sakamoto et al. (1995) suggested that MTG added to surimi would generate G-L crosslinks. Nio et al. (1986) mentioned that the addition of TG led to firmer gel networks through the formation of intermolecular G-L crosslinks. TG-induced gelation gave rise to more regular structure than seen in thermally induced gels (Chanyongvorakul et al., 1995). Nonaka et al. (1989) reported that microbial transglutaminase catalyzes the crosslinking between myosin heavy chains at low temperatures. In the present study, some antithetical data was obtained. In other words, the increase in G-L content was likely to occur during cooking, since it is highly probable that MTG catalyzed the reaction. It is likely that the G-L crosslinks could be formed through the MTG catalysis during the preparative process of surimi and/or surimi paste (Sakamoto et al., 1995). As a result, we suggest that the gel improvement diversity comes from the content of G-L, but we do not know yet whether the original amounts of glutamyl and lysine are higher in pork than in chicken; which might have resulted the variation in G-L content. However, pork treated samples showed values better than chicken treated samples (Ahmed et al., 2005). The difference in G-L content in the absence and presence of MTG is due to the glutamine residues reacting at different rates depending on their location in the protein. This probably also resulted from the size and shape of the muscle. Certainly MTG has an influence on the meat proteins, especially meat products that are treated mechanically, such as by grinding or mashing. The addition of TG therefore appears to be a useful method to enhance the stability and yield of meat paste (Ruiz and Regenstein, 2002). Dimitrakopoulou et al. (2005) have conducted a study about the effects of salt and transglutaminase level and the processing conditions on quality characteristics of restructured pork shoulder, they showed that the consistency of the product was also significantly affected by the interaction between the transglutaminase level and the processing conditions as well as the interaction between the three main effects. Ikura et al. (1981) when they were examining the feasibility of using the TG reaction for fortifying food proteins, reported that transglutaminase catalyzes the formation of ε-(γ-glutamyl)lysine crosslinks and the substitution of a variety of primary amines for the γ-carboxyamide groups of protein-bound glutamyl residues. Unlike, in the present study was observed inconsistency of the gel improvement in chicken and pork sausages. We therefore, recognized in this study that the unique reaction among MHC proteins with MTG could be peculiar reaction indeed. In addition, it is considered as a beneficent substrate in gelation and facilitates the development in texture of chicken and pork sausages as reported in a previous study (Ahmed et al., 2005). Industrially, the outcomes of this study can contribute to the improvement in the texture of various meats, especially those treated mechanically and to avoid some undesirable meat states (i.e. meat pasting, softening, or stickiness) to meet the demands of consumers. Further studies have to be conducted to specify the exact required amount of MTG to eschew any misuse or misemploy of MTG.

CONCLUSION

As far as we know these findings in recognizing the inconsistency in texture improvement of chicken and pork sausages employing MTG as a protein-binding agent are the first of its type. This study provides a discriminative data that contribute to support our hypothesis that MTG inconsistently improves the texture of meats. Furthermore, these findings also show a marked variation in the shear force of chicken and pork samples, which originally might relate to the G-L and collagen content or to the variation in morphogenesis of the muscles in both meat types. We therefore conclude that MTG has a distinctive feature and peculiar reaction occurs with meat proteins and recurs to the type, origin and condition of the animal muscle.

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