Supplementary File

Effects of Laser-Beam Defocus on Microstructural Features of Compositionally Graded WC/Co-Alloy Composites Additively Manufactured by Multi-Beam Laser Directed Energy Deposition

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Table S1. Chemical composition of Co-Cr-W alloyed powder (in wt.%).

|   | C    | Si   | Ni   | Cr   | W    | Co  | Fe  |
|---|------|------|------|------|------|-----|-----|
|   | 1.277| 1.39 | 1.30 | 30.15| 4.65 | Bal.| 0.82|

Figure S1. Weight of powders supplied from the powder injection nozzle as a function of time.