RESEARCH NOTE

Characterization and stability evaluation of nanoencapsulated epoxylignans [version 2; referees: 2 approved]

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Abstract

3',6-dimethoxy-3''',4''''-(methylenedioxy)-2,5-epoxylignan-4'-ol (DMEO), an epoxylignan isolated from Piper nigrum, has currently captured attention for its potential antitumor effect. However, low stability is limiting its therapeutic application. The application of nanocapsulation would be the main strategy for overcoming this problem. DMEO-loaded nanocapsules were prepared by an emulsion-diffusion method using Eudragit RL 100 (at concentrations of 1, 1.5 and 2%) and polyvinyl alcohol. As the polymer content increased, the encapsulation efficiency and mean particle size also increased. After 6 months of storage at 25°C (0% RH), no crystalline peaks were observed in the diffraction patterns of all nanocapsules, thereby suggested that the physical stability of nanoencapsulated DMEO was not affected by the concentration ratio of the polymer–stabilizer combinations.

Keywords

nanocapsules, Eudragit RL 100, Glioma, Piper nigrum
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Author roles: Rifai Y: Conceptualization, Formal Analysis, Project Administration, Supervision, Validation, Writing – Original Draft Preparation; Riski R: Investigation, Methodology, Resources, Software; Alam G: Data Curation, Formal Analysis, Resources, Validation; Litaay M: Data Curation, Funding Acquisition, Software, Writing – Review & Editing; Rahman L: Formal Analysis, Methodology, Resources, Supervision

Competing interests: No competing interests were disclosed.

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The funders had no role in study design, data collection and analysis, decision to publish, or preparation of the manuscript.

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The objective of this study was to characterize the physical stability of DMEO-loaded nanocapsules, which were optimized by varying the polymer concentration to obtain stable spherical particles. The most stable particles would result from the best concentration ratio between polymers and stabilizers, ultimately improving the dissolution rate of poorly water soluble drugs.

**Methods**

**Materials**

Eudragit RL 100 and polyvinyl alcohol were purchased from Sigma-Aldrich Ltd. (St Louis, MO, USA). DMEO was obtained from the Pharmaceutical Chemistry Laboratory of Hasanuddin University (Indonesia). Methanol, ethyl acetate, acetonitrile, chlorophorm and demineralized water were purchased from Merck, Indonesia. All chemicals and solvents were of analytical or pharmaceutical grade.

**Preparation of nanocapsules**

Nanocapsules were prepared by an emulsion-diffusion method using Eudragit RL (ERL, Merck Ltd) at various concentrations (1%, 1.5% and 2%). Briefly, the ERL polymer (100, 150 and 200 mg) were dissolved respectively in 10 mL of ethyl acetate saturated with water. Each of this organic phase was then emulsified with 40 mL of aqueous phase, saturated with ethyl acetate, containing 300 mg of Polyvinyl alcohol (PVA) using a high speed homogenizer (ultra-turax T 25, Germany) at 1500 rpm for 60 minutes. Deionized water (150 mL) was then added to the emulsion to induce the diffusion of ethyl acetate into the continuous phase leading to the formation of nanocapsules. The organic solvent and the water phase were evaporated under reduced pressure to obtain a concentrated suspension of 40 mL.

**Preparation of DMEO-loaded nanocapsules**

DMEO was previously synthesized and characterized as a white powder. 10 mg of DMEO was dissolved in 10 mL of methanol, which was then added to polymeric nanocapsules. The DMEO can be encapsulated into nanocapsules at a maximum concentration of 1 mg/ml with the ratio maintained at the 1:40; 1:45; and 1:50 drug/polymer ratio. DMEO-loaded nanocapsules were dried in a desiccator until constant weight. They were then kept in a closed glass vial and stored at 25°C.

**Characterization of DMEO-loaded nanocapsules**

The size of DMEO-loaded nanocapsules was analyzed by laser diffraction using a Partica LA-950 laser diffraction particle size analyzer (Horiba Ltd, Japan). Dried particles (5 mg) were dispersed in Miglyol 812 using a UP50H ultrasound processor (Hielscher, Germany) and analyzed in triplicate. The surface characteristics of the particles were observed by scanning electron microscopy (SEM) (Jeol, JSM-5600 LV, Japan) magnification at 600x. The yields of the particles were calculated by the sum of the weights of all components, discounting the content of water in the suspensions. After stirring the powders in acetonitrile for 90 minutes at room temperature followed by centrifugation and filtration (GVWP membrane, 0.45 μm, Millipore), the nanocapsulation efficiency of DMEO was determined by UV-Vis spectroscopy (Shimadzu; 229 nm absorbance detector). The nanocapsulation efficiency (%) of the

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**Amendments from Version 1**

We added some more explanation in the method session of the revised manuscript about how the drug-loaded nanocapsules were formed, the sample preparation and the detail on SEM analysis (magnification at 600x). As for the preparation of nanocapsules, the DMEO can be encapsulated into nanocapsules at a maximum concentration of 1 mg/ml with the ratio maintained at the 1:40; 1:45; and 1:50 drug/polymer ratio. We replaced “polymerized nanocapsules” with “polymeric nanocapsules”. Meanwhile, we highlighted that the PXRD data aimed to characterize the crystallinity of DMEO in the formulated nanocapsules.

See referee reports
powder was calculated from the correlation of the theoretical and experimental DMEO concentration. The onset of its crystallization was examined before and after 6 months of storage at 25°C, using an X-Ray Diffractometer (XRD-7000, SHIMADZU) with Cu Kα radiation (λ = 0.154 nm). The diffraction patterns were analyzed using X’Pert Highscore Plus (version 2.2d).

Results

SEM analysis reveals that all DMEO-loaded nanocapsules are mostly spherical (Figure 1). As the polymer content increased, the encapsulation efficiency and mean particle size also increased, as seen in Table 1, suggesting that nanoencapsulation minimized deactivation of the drugs during the delivery process due to the protection from the polymer shell. This might ensure sufficient amounts of drug reaching the targeted areas. ERL is a copolymer of partial esters of acrylic acid containing low amounts of a quaternary ammonium group. ERL is a water-soluble polymer that plays a crucial role in controlling drug release because its water uptake characteristic contributes to the swelling of the polymers.

In crystalline materials, atoms are periodically arranged, but in non-crystalline materials, atoms are randomly arranged. Figure 2 shows that the peaks of DMEO do not possess that periodicity, while the characteristic peak falls at 19.3° 2θ. After the physical mixtures were subjected to various concentrations of polymers and stabilizers, all the peaks were re-observed at 0 and 6 months of storage. No crystalline peaks were observed in the diffraction patterns, as shown in Figure 2a, 2b and 2c (upper, down), suggesting that the particles remain spherical throughout the duration of the stability study. The unchanged position of the largest peak of DMEO, which remains at 19.3° 2θ (Figure 2a, 2b and 2c (upper, down)), indicates that there is no change in the diffraction pattern of DMEO after 6 months of storage. It is important for the DMEO particles to remain stable during 6 months of storage to ensure that the resulting DMEO-loaded nanocapsules meet the minimal standard requirements of drug formulation stability.

Discussion

The polymer-based encapsulation may be beneficial regarding improved short-term physical stability. The nanoencapsulation

![Figure 1. SEM images of sprayed-dried powder in formulations (A) F1 (B) F2 and (C) F3.](image)

### Table 1. The observed mean particle sizes and encapsulation efficiencies of DMEO-loaded nanocapsules.

| Sample Code | DMEO (mg) | Polymer (mg) | Mean Particle Size (nm) | Encapsulation Efficiency (%) |
|-------------|-----------|--------------|-------------------------|-----------------------------|
|             |           | PVA | ERL                   |                            |
| F1          | 10        | 300 | 100                   | 227.55±0.231               | 89.53±0.307                  |
| F2          | 10        | 300 | 150                   | 253.96±0.012               | 89.46±0.211                  |
| F3          | 10        | 300 | 200                   | 255.09±0.455               | 90.31±0.352                  |

Dataset 1. Raw data for particle size, particle yields, nanoencapsulation efficiencies and X-ray diffraction pattern values

http://dx.doi.org/10.5256/f1000research.13047.d195348
of DMEO yielded entrapment efficiencies of 89.53±0.307, 89.46±0.211, 90.31±0.352% with particle sizes of 227.55±0.231, 253.96±0.012, and 255.09±0.455 nm, respectively. It is generally considered that higher molecular weight polymers have less entropy loss related to their fast motion, which results in a higher affinity to drug surfaces, and they therefore perhaps have better steric formation. The charge along the polymer chains can build a strong double layer surrounding the particles, granting electrostatic stabilization and therefore smaller particle size.

The results showed that the polymer concentration influenced the particle size and entrapment efficiency. The 1% polymer concentration formula (F1) fulfilled the requirement of stable nanocapsules, including spherical and uniform surface morphology. This formula exhibited the greatest percentage of nanocapsules’ weight (10.24%) but had the smallest particle size (227.55 nm). Meanwhile, F3 showed the greatest entrapment efficiency (90.31%). We chose F1, F2 and F3 for the further physical stability study using XRD to see whether the different concentrations of polymer interfered with the stability of DMEO in nanocapsules. Polymers were expected to adsorb to the surface of the nanocapsules, providing both electrostatic and steric repulsion among particles, therefore producing nanoparticles with decreased particle sizes and improved physical stability. The polymers may adsorb to the drug surfaces through several points along the polymer chains, enabling the loops and tails of the polymers to extend into the liquid medium, providing a steric effect.

The key finding in this work was that higher concentrations of polymer in the stirring solution during the production process yielded higher encapsulation efficiencies and smaller particle sizes. Tuning the polymer ratio was essential to obtaining spherical particles, without necessarily affecting the stability of the obtained nanocapsules.

Data availability
Dataset 1: Raw data for particle size, particle yields, nanoencapsulation efficiencies and X-ray diffraction pattern values. 10.5256/f1000research.13047.d19534

Competing interests
No competing interests were disclosed.

Grant information
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The funders had no role in study design, data collection and analysis, decision to publish, or preparation of the manuscript.

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Supplementary material
Supplementary File 1: Structure of 3′,6-dimethoxy-3″,4″-(methyleneoxy)-2,5-epoxylignan-4′-ol (DMEO). 1H and 13C NMR Data of DMEO
Click here to access the data.
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Open Peer Review

Current Referee Status: ✔ ✔

Version 2

Referee Report 06 August 2018

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The revised manuscript presents improved information and explanation regarding my previous comments. The manuscript is well written followed by clear figures which convince the basic findings. Although this is a small work, there are sufficient data to conclude early successful approach to improve the physicochemical lack of the active compound through encapsulation in the nanocarrier system.

Competing Interests: No competing interests were disclosed.

Referee Expertise: Pharmaceutics with focusing on nanotechnology-based drug formulation and delivery

I have read this submission. I believe that I have an appropriate level of expertise to confirm that it is of an acceptable scientific standard.

Version 1

Referee Report 23 May 2018

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Heni Rachmawati
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This article describes the strategy to improve the lack of physical characteristic of such natural active compound by developing the nanocarrier system based on polymer. The authors discussed the correlation between polymer concentration and the drug loading efficiency. The main objective as well as the concept is acceptable in term of scientific perspective. However, some lack important information in particular in the method session: how the drug-loaded nanocapsules was formed, the sample preparation on such evaluation e.g PXRD, and the detail on SEM analysis (magnification etc). The important data to conclude the successful approach are missing: solubility and/or dissolution rate. Also, the only PXRD data
is not sufficient to conclude the stability issue of the drug-loaded nanocapsules. The description presented in the result section is not sufficient to explain the phenomenon found in this study.

Is the work clearly and accurately presented and does it cite the current literature?
Partly

Is the study design appropriate and is the work technically sound?
Partly

Are sufficient details of methods and analysis provided to allow replication by others?
Partly

If applicable, is the statistical analysis and its interpretation appropriate?
Not applicable

Are all the source data underlying the results available to ensure full reproducibility?
Partly

Are the conclusions drawn adequately supported by the results?
Partly

Competing Interests: No competing interests were disclosed.

I have read this submission. I believe that I have an appropriate level of expertise to confirm that it is of an acceptable scientific standard, however I have significant reservations, as outlined above.

Author Response 23 Jul 2018
Yusnita Rifai, Hasanuddin University, Indonesia

Thanks for valuable scientific feedback. We add some more explanation in the method session of the revised manuscript associated with how the drug-loaded nanocapsules are formed, the sample preparation and the detail on SEM analysis (magnification at 600x). As for the preparation of nanocapsules, the DMEO can be encapsulated into nanocapsules at a maximum concentration of 1 mg/ml with the ratio maintained at the 1:40; 1:45; and 1:50 drug/polymer ratio.

Meanwhile, the diffraction patterns of the DMEO-loaded nanocapsules exhibit a diffraction peak at 19.3° 2θ. These results indicate that DMEO-loaded nanocapsules are not present as a crystalline state, but are probably dissolved within the nanocapsule’s core. It is noted that the only PXRD data is not sufficient to conclude the stability issue of the drug-loaded nanocapsules, the PXRD data aimed to characterize the crystallinity of DMEO in the formulated nanocapsules.

Competing Interests: No competing interests were disclosed.
Rani Sauriasari
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The overall construct of the manuscript is generally concise. The authors highlight the higher concentrations of polymer in the stirring solution during the production process yielded higher encapsulation efficiencies and smaller particle sizes. However, it is better to add statistical analysis to show the correlation between concentration of polymer with encapsulation efficiency and particle size.

Is the work clearly and accurately presented and does it cite the current literature?
Yes

Is the study design appropriate and is the work technically sound?
Yes

Are sufficient details of methods and analysis provided to allow replication by others?
Yes

If applicable, is the statistical analysis and its interpretation appropriate?
Not applicable

Are all the source data underlying the results available to ensure full reproducibility?
Yes

Are the conclusions drawn adequately supported by the results?
Yes

Competing Interests: No competing interests were disclosed.

I have read this submission. I believe that I have an appropriate level of expertise to confirm that it is of an acceptable scientific standard.

Yusnita Rifai, Hasanuddin University, Indonesia

Thanks for the valuable feedback. Statistical analysis is important to correctly interpret the data. However, because of the small number of sample formula and their repetitious treatment (n =3), we did not do any statistical analysis.

Competing Interests: No competing interests were disclosed.
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