Use of experimental data for development of combined fuel cell power plant

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Abstract. The increase in passenger flow and the transport speed requires a correspondence of designed vehicles to the high requirements of environmental and transport safety as well as energy efficiency. The compliance of vehicles to high quality standards encourages world manufacturers to develop new types of traction drives with electric traction. In this regard, it seems promising enough to study and develop a hydrogen-fueled power plant, which will make a smooth transition from the use of internal combustion engines to vehicles with the technological principles. The described study is based on experimental data of the on-board recorder installed on trolleys and obtained information about the rolling stock motion pattern. The obtained data allows calculating a power, which must be output by a planned traction drive. To ensure the required running transport qualities, with a low conversion dynamics of hydrogen given, the various energy storage devices in combination with fuel cells are discussed. The power value which could be provided due to a chemical reaction of hydrogen conversion is defined. The further research direction is also mentioned.

1. Introduction

The modern sector of the autonomous electrical transport is going through an era of intensive development. By 2035, as shown in a study conducted by the National Association of oil and gas service of the Russian Federation, electric cars will take no less than 50% of car market [6]. Research in the field of combustion in internal combustion engines (ICE) optimization has not stopped, and their potential continues to grow. The same can be said about the development of transport with hybrid power plants [9].

The autonomous electric transport as one of the modernity trends, which promote new research in the field of power sources, electric motors, systems of technical vision and, accordingly, reduces the unit production cost.

All of these factors, coupled with modern trends of widespread introduction of energy saving technologies, encourage the world's carmakers pass on design of new vehicles types on the new technological principles.

At the moment, there is transition from fossil fuels to more environmental friendly traction electric drive (TED) in the segment of vehicles. The intensity of this transient phase directly depends on the affordability and technical characteristics of power sources which put in motion electric vehicle. As on board drives automakers prefer to use traction batteries (TB) and capacitor batteries (CB) [2,3]. Numerous studies of these two power sources combinations are carried on [4,5].
However, there are a number of factors limiting the electric vehicles wide spreading with marked above energy storages, namely the limited radius of autonomous status and lack of charging stations. Solution to this problem is the usage of the on-board electric energy generator - fuel cell (FC), by analogy with the ICE, which carries out the conversion of the input fuel. However, unlike the ICE, whose work is characterized by the intermediate transition stage, FC is characterized by direct conversion of fuels into electrical energy by “hydrogen->burning->electricity”. In addition, related transport infrastructures in the form of petrol gas accumulating stations already exist, and its adaptation for use of hydrogen/hydrogenous containing fuel and it does not require substantial investments [8].

There are different types of FC. They are usually classified according to the fuel, working pressure and temperature, which determines the scope, efficiency, fuel type and type of catalyst used in FC. Currently, there are several types of FC, which have different composition of the used electrolyte:

- Proton Exchange Membrane Fuel Cells (PEMFC).
- Solid Oxide Fuel Cells (SOFC).
- Phosphoric Acid Fuel Cells (PAFC).
- Molten Carbonate Fuel Cells (MCFC).
- Fuel Cells Alkaline (AFC) [1].

In relation to power systems based on FC in transportation applications, there are a number of specific requirements. Such technical solutions must have competitive specific power (0.5...1mW/sm^2) and, consequently, acceptable general dimensions indicators, a wide range of working temperatures, a tolerant attitude to fuel, resistance to vibration load. These requirements correspond more closely to the fuel cells with proton exchange membrane (PEMFC) and solid oxide fuel cells (SOFC). Its’ characteristics are shown in table 1 [3].

Table 1. Fuel cells’ characteristics

| Parameter               | Type of FC           |
|-------------------------|----------------------|
|                         | PEMFC                | SOFC                 |
| Temperature, °C         | 70…90               | 1073…1273            |
| Used fuel               | technical hydrogen   | synthesis gas, methane |
| Cathode material        | carbon + platinum    | lanthanum, strontium, manganese oxides |
| Anode material          | carbon/platinum      | nickel/strontium oxides |
| Current density, kA/m^2 | 3…5                 | 2…4                 |
| Life span, h            | 20000               | 60000                |
| Voltage, V              | 0.75…0.8            |                      |

2. Problem statement
Transportation intensity increase and an increasing in the number of passenger transport make a new fuels developing question even more paramount. The most important thing is that enhancing accessibility for passengers is provided mainly by the usage of autonomous transport.
However, for ICE, which buses are equipped with, the efficiency is within 24-30% [7] and there is a release of toxic (CO, CH, NO) and greenhouse (CO\textsubscript{2}) gases as a by-product of the energy conversion process. Changing the fuel or fuel mixture composition only reduces the amount of allocated gases but does not solve the problem of ecology on the whole.

The implementation of TED will:

- substantially improve power supply efficiency (~40-50%);
- abandon toxic combustion products (using pure hydrogen);
- minimize harmful emissions (if you use water containing raw materials);
- increase an autonomous way of electrical transport (a range depends on the quantity of hydrogen);
- minimize investment in related transport infrastructure by upgrading existing petrol stations.

3. Theory

To calculate a power of on-board electrochemical generator required for transport unit movement, an experiment was conducted. The study key point is to install a special on-board recorder of motion parameters on ZiU-682c, engaged a passenger transport on route №5 in Novosibirsk (figure 1). Its functions included trolleybus speed recording with time increments 0.5 sec.

![Figure 1. The movement scheme of investigated trolleybus.](image)

The data, used for analysis of mathematical model [9], in accordance with which calculations are made in the following sequence.

A determination of vehicle movement resistance $w_i$ by the values of the instantaneous velocity $V_i$ (1):

$$w_i = 16 + 0.004V_i^2, \text{ N/kN},$$

where $V_i$ - the speed value in the $i$-th time, m/s.

Calculation of the acceleration $a_i$ by values of instantaneous velocity (2):

$$a_i = \frac{V_i - V_{i-1}}{\Delta t}, \text{ m/s}^2,$$

where $\Delta t$ - calculation step time is equal to 0.5 sec to ensure the analysis accuracy.

There is calculation of values of traction and braking forces $F_i$ for traction drive (3), on the basis of the obtained values of time. The full weight of trolley bus (i.e. mass with permissible passenger capacity 108 people) is taken into account:

$$F_i = (1+\gamma)ma_i + mgw, \text{ N},$$

where $\gamma$ - the coefficient that takes into account the inertia of the rotating parts;
\( g \) - free fall acceleration, m/s\(^2\);
\( m \) - vehicle mass, t.

The evaluation of power consumed or returned by the traction drive during traction and braking modes, by means of one of the two expressions (4), (5):

\[
P_i = \frac{F_V}{\eta_t} , \text{ W} ;
\]

\[
P_i = \frac{F_V}{\eta_r} , \text{ W} ,
\]

where \( \eta_t \) - traction drive efficiency during the traction, \( a(t) > 0 \) ;
\( \eta_r \) - traction drive efficiency during the recuperation mode, \( a(t) < 0 \).

Numerical values of data used in calculation are presented in table 2.

Table 2. Calculation data

| Parameter                        | Conventional Value | Unit | Amount       | Value  |
|----------------------------------|--------------------|------|--------------|--------|
| Trolleybus ZiU-682c              |                    |      |              |        |
| Vehicle capacity                 | -                  |      | Passenger number | 108    |
| Full weight                      | \( m_{full} \)     | kg   |              | 18306  |
| Maximum speed                    | \( V_{max} \)      | km/h |              | 60     |
| Coefficient of rotating parts    | \( \gamma \)       | -    |              | 0.17   |
| inertia                          |                    |      | Free fall acceleration | 9.81 |
| Efficiency                       | \( \eta \)         | -    | Efficiency   | 0.35   |

4. Experimental data analysis

Data analysis of on-board recorder showed that the speed of the trolley has been changed in the range from 0 to 14 m/s, which corresponds to 51 km/h (figure 2).

The transport unit movement has been accompanied by an acceleration showed in figure 3. It shows that there were some zones in the path where acceleration developed in several times greater than allowed. This is a wheel slippage on ice.

Figure 2. The speed dependence from time.  
Figure 3. The acceleration dependence from time.

Traction forces produced by TD during periods of acceleration and deceleration are shown in figure 4. While calculating the power consumed during traction and generated during braking modes (figure 5), the efficiency of traction drive elements, which are fuel cell battery, traction converter, traction engine and mechanical transmission were taken into account.
6. Existing solutions
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The subject relevance is confirmed by the fact that Belgian manufacturer Van Hool buses [12]
received the order for the production and supply in the beginning of 2019 of forty buses on hydrogen
vehicles in Germany. This is the largest order for this type buses in Europe.

Buses of Van Hool A330 model with a length of 12 meters is a hybrid vehicle equipped with fuel
cell type FCveloCity® manufactured by Ballard Power Systems [11]. Such hybrid arrangement
application allows the bus works all day after one fuel charge. Hydrogen tank capacity in 38.2 kg is
enough to cover a distance of 350 km. Batteries serve as a backup power source, giving out energy
when it is needed. Coupled with recuperation of braking energy, the bus requires 8 kg of hydrogen to
overcome 100 km. The traction drive arrangement of the reporting Van Hool A330 is shown in figure 6.

Figure 6. The arrangement of the hydrogen bus.
7. Conclusion

Due to the availability of the necessary infrastructure, environmental safety of hydrogen and high energy efficiency of the traction drive on its basis, researches in this direction should be continued. The conducted experiment is the starting point for the design of the combined power plant based on fuel cells. Further work will be devoted to the modelling work of the traction drive with two energy sources, one of which is the fuel cell battery.

The decision of an additional energy source is not made, because the applications range of hydrogen fuel vehicles is wide - urban transport, intercity transportation, personal vehicles. It is possible that for different traffic conditions, the usage of ultracapacitors and accumulators can be justified.

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