Li$_4$SiO$_4$ Doped-Li$_7$P$_2$S$_8$I solid electrolytes with high lithium stability synthesised using liquid-phase shaking$^\dagger$

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In this study, mechanical milling and liquid-phase shaking are used to synthesise 3Li$_2$S$_3$-P$_2$S$_5$ Li$_{x}$Li$_4$SiO$_4$ (Li$_7$P$_2$S$_8$I-xLi$_4$SiO$_4$) solid electrolytes. When mechanical milling is used, the electrolyte samples doped with 10 mol% of Li$_3$SiO$_4$ (Li$_7$P$_2$S$_8$I-10Li$_3$SiO$_4$) have the highest ionic conductivity at $\sim$25–130 $^\circ$C. When liquid-phase shaking is used, they exhibit a relatively high conductivity of 0.85 mS cm$^{-1}$ at $\sim$20 $^\circ$C, and low activation energy for conduction of 17 kJ mol$^{-1}$. A cyclic voltammogram shows that there are no redox peaks between $-$0.3 and +10 V, other than the main peaks near 0 V (v.s. Li/Li$^+$), indicating a wide electrochemical window. The galvanostatic cycling test results demonstrate that the Li$_7$P$_2$S$_8$I-10Li$_3$SiO$_4$ has excellent long-term cycling stability in excess of 680 cycles (1370 h), indicating that it is highly compatible with Li. Thus, Li$_7$P$_2$S$_8$I solid electrolytes doped with Li$_3$SiO$_4$ are synthesised using the liquid-phase shaking method for the first time and achieve a high ionic conductivity of 0.85 mS cm$^{-1}$ at 25 $^\circ$C. This work demonstrates the effects of Li$_3$SiO$_4$ doping, which can be used to improve the ionic conductivity and stability against Li anodes with Li$_7$P$_2$S$_8$I solid electrolytes.

Introduction

All-solid-state lithium-ion batteries contain electrolytes consisting of solid Li$^+$-conducting materials, utilising the discovery of ionic conductors in solid-state ions. These batteries are of great interest due to their gravimetric and volumetric energy densities, as well as their operational temperature range, safety, low flammability, and resistance to short circuits, in comparison to conventional organic liquid-electrolyte batteries. They represent a new avenue of exploration for electrochemical energy storage, and have great potential for large-scale power generation and storage systems.

In general, Li$^+$-conducting solid electrolytes can be divided into two categories: oxide-type and sulphide-type.$^1$ Oxide-type solid electrolytes include framework host structures such as perovskites, sodium (Na) super ionic conductors (NASICONs), and garnets, which have been widely reported. They typically have better chemical and electrochemical stability, higher electrochemical oxidation voltages, and greater air stability than sulphide-type solid electrolytes. However, their ionic conductivities typically plateau at $10^{-3}$ to $10^{-4}$ S cm$^{-1}$, one order of magnitude lower than that of organic liquid electrolytes, because they exhibit high grain-boundary resistance. Another disadvantage is their stiffness, which causes poor interfacial contact and necessitates high-temperature sintering to improve the contacts between the electrodes and electrolytes.

In contrast, sulphide-type solid electrolytes such as Li$_2$PS$_4$,$^2$ Li$_x$PS$_4$Cl,$^3$ Li$_x$P$_2$S$_4$,$^4$ and Li$_x$GeP$_2$S$_4$,$^5$ reported have superior Li$^+$ conductivity at room temperature. They also have soft crystal lattices, which means they are easy to deform and electrolyte particles can be connected by pressing them together to facilitate ion transport across grain boundaries. However, their application in all-solid-state batteries is limited by their chemical and electrochemical instability, H$_2$S gas emissions, narrow electrochemical windows, and low compatibility with positive/negative electrodes.

Li$_3$S-P$_2$S$_5$-Li$_x$ based materials, which have high ionic conductivity and Li stability, are commonly used as solid electrolytes in all-solid-state batteries.$^7$ Li$_7$P$_2$S$_8$I solid electrolytes have been synthesised using mechanical milling methods, and can achieve a high ionic conductivity of 6.5 mS cm$^{-1}$ (ref. 8) at room temperature (R.T.). Liquid-phase synthesis has also been used, but the ionic conductivity was less than 1.0 mS cm$^{-1}$ at R.T., which is considerably lower than that obtained using mechanical milling,$^7$ although liquid-phase synthesis enables large-scale production of solid electrolytes at low cost. To improve the ionic conductivity, some studies have tried doping Li$_7$P$_2$S$_8$I with other materials. In particular, Li$_7$P$_2$S$_8$I-Li$_3$PO$_4$...
Solid electrolytes have shown relatively high ionic conductivity and lithium stability. In this study, 3Li2S·P2S5·LiI·xLi4SiO4 (Li3PS4·1-xLi4SiO4) solid electrolytes will be synthesised using mechanical milling and liquid-phase shaking methods. The electrochemical properties of the electrolytes will be investigated using cyclic voltammetry (CV) and galvanostatic cycling test. To the authors’ knowledge, this has not been reported previously, and the results will contribute to the development of all-solid-state lithium-ion batteries with improved performance.

Experimental details

Solid electrolyte synthesis

The starting materials Li2S (99.9%, Mitsuwa), P2S5 (99%, Merck), and LiI (99.99%, Aldrich) were weighed out with a molar ratio of 3 : 1 : 1 (Li2S = 0.3827 g, P2S5 = 0.6172 g, and LiI = 0.3717 g). The amount of Li3PS4 (99.9%, Toshima, x = 10 mol%, 0.0665 g) used for doping was based on the molar weight of Li3PS4 (3Li2S·1P2S5).

For the mechanical milling method, the mixture was manually ground for 15 min, then placed in a 45 mL zirconia (ZrO2) milling pot with ten 4 mm-diameter zirconia balls, which were used to enhance the kinetics of the reactions between the starting materials. These steps were conducted in an Ar-filled glove box so that the starting materials were not exposed to humidity in the air. Next, the prepared powder was mixed using a planetary ball mill (PULVERISSETTE 7; FRITSCH) at 400 rpm for 20 h, which produced the desired solid electrolyte powder. No pre-annealing or post-heat treatments were applied during the preparation.

For the liquid-phase shaking method, the four starting materials were mixed together in a 45 mL centrifuge tube (polypropylene, Labcon) along with 10 mL of EP (ethyl propionate, Aldrich) solvent and approximately 33 g of zirconia balls (ZrO2 balls, 4 mm). The mixture was then shaken for 3 h at 1500 rpm under a 30 °C in an Ar atmosphere. After shaking, another 6 mL of EP solvent was added to the suspension, which was then dried under low pressure, starting at room temperature, then heated to 70 °C for 1 h, followed by 110 °C for 2 h. The pressure was controlled using a rotary vacuum pump (GHD-031A, ULVAC, Inc). Samples of the resulting electrolyte powder were then heat treated at temperatures of 130–200 °C for 2 h using a tubular furnace (FT-01VAC-30, FULL-TECH). All the processes after the shaking were conducted in a dry Ar-filled glove box.

Characterisation

Crystal structures were assigned to the samples by X-ray diffraction (XRD; Ultima IV, Rigaku). The samples were sealed in specialised holders equipped with a Be window (Rigaku) in an Ar-filled glove box to prevent exposure to humidity. Thermogravimetric differential thermal analysis (TG-DTA; EVO II, Rigaku) was used to evaluate the thermal properties of the solid electrolytes in an Ar-filled glove box. Approximately 8 mg samples of the powders were put in Al pans in an Ar-filled glove box, then heated by 5 °C min⁻¹ to 450 °C with Ar gas flow. The morphologies of the samples were examined using a scanning electron microscope (SEM; Hitachi High-Tech, S-4800). A very small amount of each sample was applied and gently distributed on an SEM holder. The SEM images were taken at 5 kV with magnifications of 2.5–25 k (20–2 μm) and they were used to evaluate the microstructures of the samples at different scales.

Electrochemical properties

The temperature dependence of the ionic conductivities of the samples were measured using alternating-current (AC) electrochemical impedance spectroscopy (EIS; SI 1260 Solartron) between 1 MHz and 10 Hz, under an Ar flow atmosphere. A sample weighing approximately 120 mg was uniaxially pressed at 254 MPa at room temperature (approximately 25 °C) to form a pellet 10 mm in diameter. The prepared pellets were placed in a holder made from polyether ether ketone (PEEK) with two blocking electrodes made from stainless steel (SUS). The temperature was increased from room temperature (approximately 25 °C) to 130 °C in 20 °C intervals, the temperature was held at each interval for 1 h before taking the impedance measurement.

CV was conducted using a potentiostat (SI-1287, Solartron). A sample weighing approximately 120 mg was formed into a pellet and uniaxially cold-pressed at 254 MPa at room temperature (approximately 25 °C). Next, a Li-metal sheet 8 mm in diameter and 0.1 mm thick was attached to one side of the prepared pellet, which had a diameter of 10 mm. This was sandwiched between two SUS electrodes. The SUS served as the reference and counter electrodes. The prepared cell (SUS/Li/solid electrolyte/SUS) was measured at a scan rate of 5 mV s⁻¹ with a voltage range of −0.3 to +10 V for three cycles.

The galvanostatic cycling test was conducted using Li-metal sheets as the non-blocking electrodes on both sides of the pelletised sample, then sandwiching this between SUS electrodes. The pellet had a diameter of 10 mm and was prepared by uniaxially cold-pressing a 120 mg sample at 254 MPa. The prepared cell (SUS/Li/solid electrolyte/Li/SUS) was electrochemically cycled using a charge-discharge device (BTS-2004H, Nagano) under a dry Ar atmosphere at 30 °C. The current density was fixed at 0.1 mA cm⁻² and each cycle consisted of 1 h for charging and 1 h for discharging.

Results and discussion

Determination of the doping level

Fig. 1(a) shows the XRD patterns for the ball-milled Li3PS4·1 samples doped with 5–30 mol% of LiI. Halo patterns were observed for all the samples, which indicates that the Li3PS4·1-LiI solid electrolytes synthesised using the ball-milling process were amorphous. To an extent, two broad peaks were observed at approximately 20° and 29°. However, the x = 30 sample showed sharp peaks that were attributed to one of the starting materials, Li2S. The presence of residual Li2S crystals in the x = 30 sample indicates that the sample become Li-rich when it was doped with 30 mol% of LiI.
Fig. 1(b) shows the temperature dependence of the ionic conductivity of the Li$_7$P$_2$S$_8$I-xLi$_4$SiO$_4$ solid electrolytes ($x = 5, 10, 20$, and $30$). The $x = 10$ sample had the highest ionic conductivity between room temperature (approximately $25 \, ^\circ\text{C}$) and $130 \, ^\circ\text{C}$. At room temperature (approximately $25 \, ^\circ\text{C}$) the conductivity of the $x = 20$ sample was only slightly lower than that of the $x = 10$ sample, however, at high temperatures the ionic conductivity of the $x = 20$ sample was much weaker, not exceeding $10^{-2} \, \text{S cm}^{-1}$, and it was similar to the $x = 30$ sample. Table 1 summarises the ionic conductivity of all the samples ($x = 5, 10, 20$, and $30$) at $25 \, ^\circ\text{C}$. Notably, the ionic conductivity of the $x = 10$ sample increased from 0.52 to $1.4 \, \text{mS cm}^{-1}$ at $25 \, ^\circ\text{C}$, which was caused by the crystallization of Li$_4$SiO$_4$ solid solutions. The TG-DTA curve (blue) of the $x = 10$ sample increased from 0.52 to $1.4 \, \text{mS cm}^{-1}$ at $25 \, ^\circ\text{C}$, which was caused by the crystallization of Li$_4$SiO$_4$ solid solutions. The peak at $15 \, ^\circ\text{C}$ was observed in both XRD patterns, this was attributed to the Li$_4$PS$_4$I phase, which is poorly conductive of Li$^+$. More peaks attributed to the Li$_4$PS$_4$I phase were located between $20^\circ$ and $40^\circ$ ($2\theta = 21^\circ, 27.9^\circ, 29.3^\circ, 29.9^\circ$ and $33.4^\circ$). In addition, diffraction peaks at $2\theta = 20^\circ, 25^\circ$, and $30^\circ$ in both samples were attributed to the highly conductive thio-LISICON analogue phase. Next, the effect of Li$_4$SiO$_4$-doping on Li$_7$P$_2$S$_8$I was considered. The peaks attributed to Li$_4$SiO$_4$ were not identified and no peak shifts were observed in Li$_7$P$_2$S$_8$I-xLi$_4$SiO$_4$. This indicates that Si and O were not incorporated into the Li$_7$P$_2$S$_8$I crystal lattice, and that no solid solution was formed. These XRD patterns have a certain degree of similarity with Li$_7$P$_2$S$_8$I results reported previously.

Liquid phase shaking synthesis

Fig. 2(a) shows the XRD patterns for Li$_7$P$_2$S$_8$I-xLi$_4$SiO$_4$ ($x = 0$ and $10$) solid electrolytes synthesised using the liquid-phase shaking method. It should be noted that no starting material residues, including Li$_4$SiO$_4$, were observed in either sample. One peak at $15^\circ$ was observed in both XRD patterns, this was attributed to the Li$_4$PS$_4$I phase, which is poorly conductive of Li$^+$. (0.1 mS cm$^{-1}$ at approximately $25 \, ^\circ\text{C}$). More peaks attributed to the Li$_4$PS$_4$I phase were located between $20^\circ$ and $40^\circ$ ($2\theta = 21^\circ, 27.9^\circ, 29.3^\circ, 29.9^\circ$, and $33.4^\circ$). In addition, diffraction peaks at $2\theta = 20^\circ, 25^\circ$, and $30^\circ$ in both samples were attributed to the highly conductive thio-LISICON analogue phase. Next, the effect of Li$_4$SiO$_4$-doping on Li$_7$P$_2$S$_8$I was considered. The peaks attributed to Li$_4$SiO$_4$ were not identified and no peak shifts were observed in Li$_7$P$_2$S$_8$I-10Li$_4$SiO$_4$. This indicates that Si and O were not incorporated into the Li$_7$P$_2$S$_8$I crystal lattice, and that no solid solution was formed. These XRD patterns have a certain degree of similarity with Li$_7$P$_2$S$_8$I results reported previously.

Fig. S3† shows the SEM images for the Li$_7$P$_2$S$_8$I-xLi$_4$SiO$_4$ ($x = 0$ and $10$) solid electrolytes. The primary particle sizes in Li$_7$P$_2$S$_8$I and Li$_7$P$_2$S$_8$I-10Li$_4$SiO$_4$ were approximately $5 \, \mu\text{m}$ and $2–3 \, \mu\text{m}$, respectively. Although the SEM observations showed no significant differences between the samples, Li$_4$SiO$_4$-doping slightly reduced the particle size. Fig. 2(b) shows the ionic conductivity of the Li$_7$P$_2$S$_8$I-xLi$_4$SiO$_4$ ($x = 0$ and $10$) solid electrolytes synthesised using the liquid-phase shaking method.

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**Table 1** The ionic conductivity of the Li$_7$P$_2$S$_8$I-xLi$_4$SiO$_4$ ($x = 5, 10, 20$, and $30$) solid electrolytes at $25 \, ^\circ\text{C}$ before and after Electrochemical Impedance Spectroscopy (EIS) measurements

| Li$_7$P$_2$S$_8$I-xLi$_4$SiO$_4$ | Ionic conductivity at $25 \, ^\circ\text{C}$ before EIS (mS cm$^{-1}$) | Ionic conductivity at $25 \, ^\circ\text{C}$ after EIS (mS cm$^{-1}$) |
|-----------------------------|---------------------------------|-------------------------------|
| $x = 5$                      | 0.35                            | —                             |
| $x = 10$                     | 0.52                            | 1.4                           |
| $x = 20$                     | 0.46                            | 0.46                          |
| $x = 30$                     | 0.11                            | 0.18                          |

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Fig. 2 (a) X-ray diffraction patterns, (b) the temperature dependence of the ionic conductivity of the Li$_7$P$_2$S$_8$$_x$Li$_4$SiO$_4$ (x = 0 (LPSI), x = 10 (LSiOPSI)) solid electrolytes synthesized by liquid phase shaking method with the heat treatment at 150 °C.

Fig. 3 (a) Cyclic voltammogram of the Li$_7$P$_2$S$_8$$_x$Li$_4$SiO$_4$ (x = 0, x = 10) solid electrolytes synthesized by liquid phase shaking method with the heat treatment at 150 °C.
The room-temperature conductivity of Li$_7$P$_2$S$_8$I$-10$Li$_4$SiO$_4$ was twice that of the undoped sample, increasing from 0.35 to 0.85 mS cm$^{-1}$. In addition, the activation energy was calculated for the temperature range of 25 °C to 70 °C for Li$_7$P$_2$S$_8$I and Li$_7$P$_2$S$_8$I$-10$Li$_4$SiO$_4$ respectively, because the temperature dependence of the ionic conductivity of Li$_7$P$_2$S$_8$I was inconsistent with a linear fitting above 90 °C, although this reason is unclear. As a result, the activation energy reduced from 28 to 17 kJ mol$^{-1}$. As Li$_4$SiO$_4$ itself contains lithium ions (4 Li$^+$), the addition of Li$_4$SiO$_4$ increased the concentration of Li$^+$ in the Li$_7$P$_2$S$_8$I host material, indicating that an increase in mobile Li$^+$ improved the ionic conductivity. This finding is supported by previous studies. In addition, Li$_4$SiO$_4$ doping also causes changes in the activation energy. Several earlier studies revealed that Si can reduce energy barriers and Li-site energy for ionic conduction at LGPS-type structures. Therefore, it is reasonable to conclude that Li$_4$SiO$_4$ is a promising doping candidate for the development of Li$^+$ solid-state conductors with high ionic conductivity at room temperature and a low activation energy.

Effects of Li$_4$SiO$_4$ doping

Fig. 3 shows the CV results for the Li$_7$P$_2$S$_8$I$-x$Li$_4$SiO$_4$ ($x = 0$ and 10) solid electrolytes synthesised using the liquid-phase shaking method. In both samples, sharp cathodic and anodic peaks were observed at approximately 0.6 V, indicating the occurrence of Li deposition (Li$^+$ + e$^- \rightarrow$ Li) and dissolution (Li $\rightarrow$ Li$^+$ + e$^-$). The symmetry of the oxidation-reduction peaks in the CV plots confirmed the good reversibility of Li deposition and dissolution. Moreover, no other large redox peaks were detected between $-0.3$ and $+10$ V, demonstrating that Li$_7$P$_2$S$_8$I$-1$:$x$Li$_4$SiO$_4$ ($x = 0$ and 10) did not decompose in the potential region. In summary, the Li$_4$SiO$_4$-doping did not compromise the wide electrochemical windows properties of the solid electrolytes.

Fig. 4 shows the galvanostatic cycling test results for the Li$_7$P$_2$S$_8$I$-x$Li$_4$SiO$_4$ ($x = 0$ and 10) solid electrolytes up to 685 cycles (1370 h). A constant current density of 0.1 mA cm$^{-2}$ was applied at room temperature (approximately 25 °C) for 2 h per charge/discharge cycle. The initial voltages of the undoped Li$_7$P$_2$S$_8$I ($x = 0$) and Li$_7$P$_2$S$_8$I$-10$Li$_4$SiO$_4$ solid electrolytes were 23 and 18 mV, respectively. After 50 cycles (100 h), the undoped sample started to reveal signs of voltage increases, and it reached 30 mV by the 130th cycle (160 h), an increase of 23%. In contrast, the doped sample only increased to 20 mV over the same number of cycles. The voltage response of the undoped sample eventually reached 45 mV by the 250th cycle (500 h), almost double its starting voltage. Over the same number of cycles, the polarization of the doped sample remained stable at 20 mV. After running for more than 250 cycles, the voltage of the undoped solid electrolyte increased by 96%, from 23 to 45 mV, whereas the voltage of the doped solid electrolyte was remarkably consistent increasing from 18 to 20 mV, an increase of just 11%. Therefore, Li$_4$SiO$_4$-doping greatly improved the long-term cycling stability of the Li$_7$P$_2$S$_8$I host material with a Li-metal electrode for more than 1300 h of cycling, demonstrating its suitability as a highly Li-compatible and low-resistance interphase. The oxide materials have high Li stability, so this result could reflect the introduction of an oxide ion into Li$_7$P$_2$S$_8$I through the Li$_4$SiO$_4$ doping, which is similar to the Li$_4$PO$_4$ doped Li$_7$P$_2$S$_8$I.

There are several previous reports about Li$_4$SiO$_4$ doped Li$_7$S$-SiS$_2$ type glass solid electrolytes. The Li$_4$SiO$_4$ doped Li$_7$S$-SiS$_2$ type glass solid electrolytes formed the Si$_2$O$_6^{6-}$, which consists of one oxygen atom and six sulfur atoms. This Si$_2$O$_6^{6-}$ improved the ionic conductivity, because the oxygen atom is introduced as cross-linked oxygen atom with weak trapping of the lithium ion. Therefore, Li$_4$SiO$_4$ doping Li$_7$P$_2$S$_8$I solid electrolytes could include the small amount of Si$_2$O$_6^{6-}$, although there were no direct evidence. This point is different from our previous report of Li$_4$PO$_4$ doped-Li$_7$P$_2$S$_8$I.

Conclusion

In this study, 3Li$_2$S$\cdot$P$_2$S$_5$-LiI$\cdot$Li$_4$SiO$_4$ (Li$_7$P$_2$S$_8$I$\cdot$Li$_4$SiO$_4$) solid electrolytes were synthesised using the mechanical milling and liquid-phase shaking methods. With mechanical milling, 10 mol% Li$_4$SiO$_4$ doping (Li$_7$P$_2$S$_8$I$-10$Li$_4$SiO$_4$) produced the highest ionic conductivity between room temperature (approximately 25 °C) and 130 °C. Therefore, the composition was fixed as the Li$_7$P$_2$S$_8$I$-10$Li$_4$SiO$_4$ for the liquid-phase shaking method. The CV measurement and the galvanostatic cycling test results showed that the electrochemical properties of the Li$_7$P$_2$S$_8$I solid electrolyte were improved by doping with Li$_4$SiO$_4$. In particular, the doped electrolyte showed long-term cycling stability against Li-metal over more than 1300 h. This study proved that doping Li$_7$P$_2$S$_8$I solid electrolytes with Li$_4$SiO$_4$ has good effects on Li stability.

Author contributions

Conceptualisation, A. M.; methodology, K. H., H. J. L, R. F. I.; software, H. J. L, R. F. I.; validation, K. H., H. J. L, R. F. I;
Conflicts of interest

There are no conflicts to declare.

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