Addition of phenols compounds to meat dough intended for salami manufacture and its antioxidant effect

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Abstract
A purified extract of phenols compounds (65% of phenolic content of which decarboxymethyl oleuropein aglycone represented 45% of the wet mass) obtained from vegetation water (a by-product of oil mill) was added to a ground meat dough intended for salami manufacture in two concentration levels: 75 and 150 mg/100 g of dough (F1 and F2, respectively). The control batch was composed of lean and fat cuts of pork in 70:30 ratio, 2.7% salt and a mixed starter culture of staphylococci and pediococci. After stuffing into natural casings, salamis were aged until they reached a total weight loss of 30%. The product was then sliced and packaged in a protective atmosphere (nitrogen:carbon dioxide 80:20) and placed in a refrigerator thermostat (2-4°C) with alternating 12 h of artificial light and darkness. The samples were analysed for acidity, peroxide number and secondary products of liposkeleton transformation of phenolic products of the original fruit occurs (Kubo et al., 1985; Lo Scalzo et al., 1994). Part of these compounds, in view of their strong water solubility will be concentrated in the vegetation water, a mass that is a rejection and as such cannot be released neither into the sewer system nor dispersed in the open field. The vegetation water of the oil mill is a mass containing a solid residue ranging between 6 and just over 7% and where the phenols represent a percentage between 0.3 and 1.1% (on wet mass). A suitable multistage filtration process allows to separate most of the solid fraction from the remaining liquid mass of the vegetation water. It is thus possible to lower the organic load of the water to levels consistent with those maximum permitted for the direct entering in the sewerage system. The solid extract which is separated from vegetation water is particularly rich in phenolic compounds, among them decarboxymethyl oleuropein aglycone which represents about 45% of the mass of the extract in addition to verbascoside, tyrosol and hydroxytyrosol, each one in a residual concentration less than 10%. Phenols compounds have already shown strong antimicrobial and antioxidants properties. The use of enriched extract, such as that from vegetation water, as an ingredient with antioxidant and/or antimicrobial aim in food products may be an example of sustainable use of by-products of the food industry.

Materials and Methods
Salami manufacture
A basic formulation consisting of pork lean cuts (shoulder and rump) and fat (belly) in a ratio of about 70:30 was made. The meat was ground using a meat grinder equipped with a plate of 8 mm holes. The dough (about 30 kg) was added of salt (2.7%) and starter culture (lyophilised mixture of pediococci and staphylococci) and mechanically mixed (batch of control, C). The starter culture added was previously tested in a preliminary evaluation of LAB survival in an environment enriched with phenols compounds. The dough, was divided into three portions of 10 kg each as follows: C=control; F1=Control+phenol concentration of 75 mg/100 g, F2=Control+phenol concentration of 150 mg/100 g. The stuffing of the dough was carried out using natural casings. The size of the individual units (salami) ranged between 250 and 350 g. The ripening was carried out inside a cabinet equipped with automatic control and regulation of the temperature and relative humidity according to the following program: i) dripping at room temperature for 12 h without humidity control, ii) drying from 22 to 14°C in 8 days and max humidity set at 75% in the first day and 82% in the eighth day, iii) ripening, carried out at a temperature of 14°C and maximum relative humidity of 82%, ended on reaching the total weight loss of 30%.

Salami packaging
An aliquot of each of the three batches of ripened salami was sliced and packaged in a protective atmosphere (a mixture of nitrogen and carbon dioxide in the percentage ratio 80:20) into rigid trays (176×230×25 mm) closed by hot welding with a sheet of polyethylene plastic film with antifog properties. The trays were placed within a refrigerator thermostat at a temperature of 2-4°C and alternating exposure to light (12 h under light and 12 h in the dark) obtained by a lamp of 36 W, 1600 lux intended for foods employment. In each tray 9 slices were laid for a total net weight of about 100 g. At the moment of packaging and after 10, 20 and 30 days of storage in the refrigerated thermostat a few measurements and analytical determinations were carried out. Analytical measures
All slices of each tray (two independent units for each batch) were finely homogenised (2500 rpm 10 s; Retsch, Düsseldorf, Germany). For the measurement of pH, 1 g of the homogenate was then taken immediately, dispersed in water (1:10 w/v) and submitted to further crushing using a rod homogeniser (13,000 rpm/min, Ultraturrax T25 Basic; Ika Werke, Staufen, Germany) and the pH measurement was taken by a Portamess pH-meter (model 910; Knick, Berlin, Germany) coupled with an inLab 427 electrode (Mettler Toledo, Leicester, UK). For the measurement of water activity a teflon capsule was half-filled with homogenised sample and the measure taken using the Aqualab 4 VTE (Decagon Devices, Pullman, WA, USA). The titratable acidity was determi-
ned on an aliquot of fat (0.5-1 g), previously extracted according to the method of Folch et al. (1957), solubilised with a mixture of diethyl ether/ethanol (2/1) and titrated with 0.01 M sodium hydroxide in the presence of phenolphthalein. The values have been expressed as percentage of oleic acid. The peroxide number was determined on an aliquot of fat (0.5-1 g) previously extracted from the product and then solubilised with a mixture of acetic acid/chloroform (32). After the addition of 0.5 mL of saturated solution of KI and incubation in the dark for 2 min, elemental iodine developed by the hydroperoxides that were in the fat sample was titrated by a solution of 0.01 M sodium thiosulphate in the presence of starch as indicator. The results were expressed as meq O2/1000 g fat. Secondary products of lipid-peroxidation were determined by the thiobarbituric acid reactive substances (TBARS) according to the method of Botsoglou et al. (1994), modified as follows. In a centrifuge tube, 8 mL of an aqueous solution of 5% trichloroacetic acid and 5 mL of n-hexane with 0.008% Buthylhydroxytoluene (antioxidant agent) were added to approximately 2 g of the homogenised sample accurately weighed. After homogenisation with Ultraturrax (T25 Basic; Ika Werke) for 30 sec at high speed, the sample was centrifuged for 3 min at 3000 g at 4°C (Eppendorf 5810R; Eppendorf, Hamburg, Germany) and the supernatant removed. To eliminate the residual solid component, the sample was filtered through paper for rapid filtration. An aliquot of the filtrate (2.5 mL) was added to 2.5 mL of a solution of 0.02 M thiobarbituric acid (TBA) and incubated for 35 min at 95°C in a thermostated bath (Jalabo ED-13; Seelbach, Baden-Württemberg, Germany). After cooling, the absorbance of the chromatic adduct was read by means of the spectrophotometer Mod. 7800 Jasco UV/VIS (Jasco, Oklahoma City, OK, USA) set at a wavelength of 532 nm. The results were expressed as absorbance normalised to the weight of the sample.

Results

The pH values were comprised between 5.21 and 5.27 at the time of the slicing and did not show substantial variations neither among the batches nor as a function of storage time (Table 1). After 30 days, the values ranged between 5.29 and 5.33. Water activity had values between 0.909 and 0.921 at the time of slicing with an increasing trend, as storage time passed, for all the three batches in comparison, reaching final values between 4.59 and 3.88% at 30 days (Table 3). The peroxide number at the time of slicing showed a mean value in the control sample equal to 48.6 meq O2/kg fat against lower values in the two batches with phenols added whose values ranged between 12.7 and 19.9 meq O2/kg fat (Table 4). The peroxide number in the control batch appeared to decrease with the days of storage, whereas it was relatively constant in the samples with phenols added. Finally, the analysis of secondary products of oxidation (i.e. TBARS) showed absorbance values close to 0.1 in the control sample at the beginning, while the batches with added phenols showed values that were >80% lower (Table 4). This difference was maintained even at the sampling conducted at 10, 20 and 30 days of storage.

| Days of storage | Control | F1 | F2 |
|-----------------|---------|----|----|
| 0               | 2.95±0.40 | 2.96±0.44 | 3.20±0.07 |
| 10              | 3.37±0.02 | 3.32±0.02 | 3.90±0.11 |
| 20              | 3.64±0.17 | 3.64±0.17 | 4.59±0.14 |
| 30              | 3.70±0.11 | 3.68±0.11 | 4.51±0.05 |

| Days of storage | Control | F1 | F2 |
|-----------------|---------|----|----|
| 0               | 75.7±0.92 | 75.7±0.92 | 75.7±0.92 |
| 10              | 75.9±1.03 | 75.9±1.03 | 75.9±1.03 |
| 20              | 76.0±1.08 | 76.0±1.08 | 76.0±1.08 |
| 30              | 76.0±1.08 | 76.0±1.08 | 76.0±1.08 |

| Days of storage | Control | F1 | F2 |
|-----------------|---------|----|----|
| 0               | 0.017±0.001 | 0.014±0.002 | 0.012±0.003 |
| 10              | 0.014±0.001 | 0.013±0.001 | 0.011±0.003 |
| 20              | 0.015±0.001 | 0.016±0.001 | 0.012±0.003 |
| 30              | 0.016±0.001 | 0.017±0.001 | 0.013±0.003 |

Control, lean and fat cuts of pork in 70/30 ratio, salt 2.7% and a mixed starter culture of staphylococci and pediococci; F1, 75 mg/100 g of purified extract of phenols compounds added to ground meat dough; F2, 150 mg/100 g of purified extract of phenols compounds added to ground meat dough. Values are expressed as mean±standard deviation.
Discussion

Apart from what stated in the title and target of the study, a further expected result was the magnitude of the impact played by phenols compounds by a sensory viewpoint. As is apparent from the formulation of the dough, deliberately other ingredients were not been added (for example, pepper, nitrate and sugar) which could in some way interfere with the phenols compounds. In this preliminary evaluation a structured analysis of the sensory characters was not provided. However, a simple evaluation of color, odor and taste, with particular reference to the feeling of bitter and astringent, allowed to identify in the formulation F1 (with the add of phenols in a concentration of 75 mg/100 g of dough) the best one. The mixture with the double amount of phenols showed, especially to the taste, a bitter aftertaste though not unpleasant in the complex. Differences in terms of smell and taste between F1 and Control were not always recognised by those people who had served the experimental salami for tasting. In certain cases, the dough F1 was scored even higher than the control one in terms of overall satisfaction (data not reported). The values of pH and water activity were not different between the control and the two batches containing phenols compounds. In other words, there seems to be no interference played by phenols neither respect to the action carried out by starter culture nor to the process of dehydration. Similar results were also observed by Bozkurt (2007) as a result of the addition of sesame oil and Thymbra spicata during the manufacturing of Turkish dry-fermented sausage and the same was observed by B alev et al. (2005) studying the effect of some antioxidants on the lipid and pigment oxidation in dry-fermented sausages. On the other hand, Gök et al. (2011) found an interaction between storage time and antioxidant addition (rosemary and tocopherol) on pH values of sucuk (Turkish dry-fermented sausage). The lipolytic activity in fermented salami is attributable to the muscular tissue lipase and esterase, a set of enzymes that are very efficient in the early stages of the drying process whereas it becomes prevalent the lipolytic enzymes of the lactic acid bacteria in the later stages of the ripening process. As can be seen for the values at the time zero, the lipolytic activity of the ripened product (measured through titratable acidity) was not compromised in the batches spiked with phenols compounds. However, the lipolytic activity seemed to increase more markedly in the batches enriched with phenols during the following 30 days of storage of the sliced salami packaged in a protective atmosphere. This finding still remains a simple observation with the need to proceed with a deepening of investigation in the course of a subsequent trial. The analysis of peroxides and secondary compounds of lipo-peroxidation (Table 4) showed a substantial effect of the phenols added. Similar results were observed by B alev et al. (2005) after the use of rosemary in the amount of 1 g/kg of dough for fermented sausages. García-ñiguez de Ciriano et al. (2009) highlighted a significant reduction in peroxide number through the use of 340 ppm of freeze-dried extract Borago officinalis added to the dough of sausage to be submitted to ripening. Marangoni and de Moura (2011) used essential oil from Coriandrum sativum in Italian salami in the amount of 0.01% demonstrating the effectiveness of this natural antioxidant against the oxidation of the lipid fraction of the meat mixture. The results reported in Table 4, for the number of peroxides, also show that the stabilising effect of the lipid by phenolic compounds was much more evident when the oxidative attack occurs by radical action, as is the case of the stuffed product (as can be seen by the values at time zero when the salami were sliced just at the end of ripening). Instead, in the case of the salami that have been sliced, packaged and then stored under refrigeration and exposed to light for at least 12 b/day, the photo-oxidation pathway seemed to be less affected by the protective action of phenolic compounds. Although there is no statistical support, the difference between the control batch and those with phenols at time zero (autooxidation via radical attack) was much greater than the difference observed for the packaged salami after 30 days of storage (photo-oxidation pathway).

The secondary compounds of lipo-peroxidation reflected the situation already observed for the peroxides number. Both the minimum load of peroxides at the end of ripening in the batches with phenol compounds and a minimum, but still significant, reduction of the lipoo-peroxidation during the refrigerated storage of sliced product ensured a clear slowdown in the process of rancidity. The phenols added to the dough therefore appeared to exert an excellent antioxidant effect. Also significant was the substantial similarity in the results between the two experimental batches (F1 and F2), which corroborates the hypothesis of an effective antioxidant effect at phenols concentration compatible with the maintenance of a more than acceptable level of quality in terms of sensory tasting.

Conclusions

The phenolic compounds obtained by the concentration and purification of the solid fraction of the vegetation water of the oil mill have shown a clear and effective antioxidant capacity in a preliminary evaluation carried out directly in the food matrix. Equally important was found to be also their compatibility with the lactic acid bacteria which are due the processing and shelf-life of the salami.

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