Synthesis and characterization of aluminosilicates [Zn$_3$ (BTC)$_2$] hybrid composite materials

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Abstract
In this paper, hybrid composite materials based on metal organic framework [Zn$_3$ (BTC)$_2$] at aluminosilicates (zeolite) was explored for the first time. The composite was successfully synthesized by hydrothermal crystallization of zeolite followed by Solvothermal growth of [Zn$_3$ (BTC)$_2$] from its synthetic solution in the presence of dispersed zeolite particles. The synthesized materials were characterized by X-ray diffraction, Fourier transform infrared spectroscopy, scanning electron microscopy along with Energy dispersive X-ray spectrometric analysis. The XRD pattern exhibited the peaks characteristics of [Zn$_3$ (BTC)$_2$] in composite material. It meant that Zn-BTC represented the major component of the composites, and it also suggested that the composites preserved the crystalline characters of parent Zn-BTC. The results of FTIR and SEM/EDX further confirm the successful synthesis of composite hybrid material aluminosilicates with [Zn$_3$ (BTC)$_2$].

Keywords: Hybrid; zeolite; synthesis.

1. Introduction
Metal-organic frameworks (MOFs) are an emerging class of crystalline porous materials [1]. MOF consists of secondary building units, metal ions that act as lattice nodes, connected by organic linkers who impart high porosity and form modular structure [2]. Therefore by changing the connectivity of the inorganic moiety and nature of organic linker a wide structural diversity and highly desirable pore sizes and shapes in MOFs are expected, which endow MOFs with tunable cavity architectures and properties. MOFs are synthesized both traditional and rather specific methods like use of microwave, ultrasonic, mechanochemical and electrochemical processing [3]. The reproducibility of the results of synthesis and post synthetic treatment of the produced samples is of critical importance. MOFs are most often functionalized to make them appropriate for precise application. In current era, the possibility to vary the structure porosity, topology and elemental composition (the Al:Si ratio and isomorphous substitution of transition metal atoms in tetrahedral positions) has rendered zeolites and their derivatives the most suitable materials for use in a variety of applications: in gas adsorption and separation, catalysis, photocatalysis. Zeolites and their derivatives have been addressed in experimental and theoretical studies. However, MOFs are superior to zeolites in various respects; in specific, a characteristic feature of MOFs is the large surface area. Metal-organic frameworks vary from zeolites in numerous key aspects. The key change of the MOFs is an extensive diversity and variability of their structure in combination with lower topological restrictions on the formation of porous three-dimensional frameworks. A significant number of new MOF structures synthesized every year confirms this variability and heightened interest in their potential application areas. Zeolites are built of tetrahedral fragments, and differences in their topology are based on a finite number of secondary structure elements, whereas inorganic secondary building units of MOFs can be both a separate metal atom or a more or less complicated cluster and one, two or three-dimensional extended inorganic substructures. Nevertheless thermal stability of zeolite is higher than MOF. So, Assimilation of MOFs with different functional materials is a very effective and viable approach to further improve MOF performance [4] or present innovative functionality for practical use [5]. Thus far, various MOF composites have been fruitfully prepared by assembling MOFs and functional species, including graphene, carbon nanotubes (CNTs), metal oxides, complexes, and have shown remarkable performance in catalysis [6], photo-induced H$_2$ generation [7], proton conduction [8], and so on. In these MOF composites, the individual functions of the MOFs and functional materials synergistically fuse together not only to deliver multifunctionality as a whole but also to produce new physical and chemical properties that are not present in the individual components [9]. The combination of MOFs and other functional materials has extended their applications. Moreover, research on high-performance MOF hybrids with sophisticated architectures, in combination with enrichment of the MOF database, has led to new design tactics for MOF composites.

In this study, we report the synthesis of zeolite-MOF composite materials by Solvothermal growth of MOF on the surface of zeolite. Zeolite-MOF composite has the potential to be novel and useful porous system the variety of application, as the inorganic zeolite component imparts the advantages of their higher thermal, mechanical and structural stability.
and the organic MOF imparts specific functionality and high flexibility.

2. Experimental

2.1. Materials

Analytical grade reagents, such as aluminumisopropoxide, sodium hydroxide (NaOH), tetraethyl ammonium hydroxide (TEAOH), Tetraethylorthosilicate (TEOS), Ammonium nitrate (NH₄NO₃), 1,3,5-benzenetricarboxylicacid or trimesic acid (TMA), zinc nitrate hexahydrate (Zn(NO₃)₂·6H₂O), methanol(CH₃OH) and N-N-dimethylformamide (DMF) were purchased from commercial source (Sigma-Aldrich) and used without further purification.

2.2. Synthesis

2.2.1. Synthesis of aluminosilicates (Zeolite)

The method to synthesis of zeolite was modified from literature [10]. The synthesis mixture was prepared as follows: NaOH aqueous solution (1 M), TEAOH solution (5 mL) and aluminumisopropoxide (0.1 g) were mixed and stirred until all components were dissolved. At last silica source, TEOS (6 ml) was added in above solution and stirred for an additional 30 min before crystallization to get a homogenous gel. Later on this gel was transferred to a stainless steel autoclave and placed in furnace at 150 °C for 24 h at heating rate of 10 °C/min. After completion of the reaction autoclave was cooled down to room temperature and product obtained was collected by centrifugation at 4000 rpm for 15 min. The synthesized material was washed with deionized water before drying overnight at 50°C and calcined in furnace at 600 °C for 6 h. Calcined zeolite was protonated by ion-exchange with 1.0 M NH₄NO₃ solution, stirred at 80 °C for 2 h. The solid was filtered, washed with distilled water and dried at 50 °C overnight. The solid powder was then calcined at 550 °C at the rate of 5 °C/min for 4 h in order to remove NH₃ for the generation of zeolite in H⁺ form.

2.2.2. Synthesis of [Zn₃(BTC)₂]

[Zn₃(BTC)₂] was synthesized using Solvothermal method [11] The procedure was as follow: 0.368 g of zinc nitratehexahydrate (Zn (NO₃)₂·6H₂O) was dissolved in 20 mL of DMF:CH₃OH:H₂O (1:1:1 v/v). The quantity of 0.148 g of 1,3,5-benzenetricarboxylic acid was dissolved in 20 mL of the same solvent mixture and both solutions were combined with stirring. The resulting mixture was transferred to Teflon-lined stainless steel autoclave and placed in furnace at 150 °C for 24 h. At the end of the reaction, the autoclave was cooled down to room temperature, and the resulting white powder was washed with the same solvent mixture and dried overnight at 60 °C.

2.2.3. Synthesis of aluminosilicate [Zn₃(BTC)₂] nanocomposite

The synthesis of zeolite-[Zn₃(BTC)₂] composite was performed by the same procedure described above except that 0.1 g zeolite particles of the procedure 2.2.1 were added to the synthetic solution of [Zn₃(BTC)₂] prior to Solvothermal crystallization of MOF.

3. Result and Discussion

Zeolite, [Zn₃(BTC)₂] and zeolite-[Zn₃(BTC)₂] were successfully synthesized using Solvothermal method. Synthesis of zeolite-[Zn₃(BTC)₂] was carried out by hydrothermal crystallization of zeolite followed by Solvothermal growth of [Zn₃(BTC)₂] from its synthetic solution in the presence of dispersed zeolite particles.

Fig. 1 shows XRD pattern of zeolite, [Zn₃(BTC)₂] and zeolite-[Zn₃(BTC)₂]. The reflection peaks in XRD pattern of zeolite are consistent with those reported for the topologies of zeolite material. The peaks between 10° and 20° are related to cubic crystalline structure of [Zn₃(BTC)₂], which is in good agreement with that reported in literature [12,13], suggesting that [Zn₃(BTC)₂] was successfully synthesized by Solvothermal method.

Fig. 1. XRD pattern of Zeolite, Zn₃(BTC)₂ and Zeolite-Zn₃(BTC)₂

In XRD pattern of zeolite-[Zn₃(BTC)₂] the main peak of [Zn₃(BTC)₂] is at 11.5° is not changed after modification. It meant that Zn-BTC represented the major component of the
composites, and it also suggested that the composites preserved the crystalline characters of parent Zn-BTC. The similar pattern of XRD for composite material indicates the existence of well-defined MOF units in the synthesis materials. Thus, one can assume that zeolite did not prevent the formation of linkage between the zinc dimer and organic ligand [14].

FTIR spectra further confirm the results of XRD analysis on the formation of zeolite, [Zn\_3\text{ (BTC)\_2}] and composite material. It can obviously see that all vibration bands of IR spectra of zeolite and those for [Zn\_3\text{ (BTC)\_2}] were in good agreement with the published data [13]. All the characteristic peaks of zeolite could be observed in zeolite-[Zn\_3\text{ (BTC)\_2}] composite, indicating that hybrid composites were successfully synthesized, being mainly composed of zeolite and [Zn\_3\text{ (BTC)\_2}].

Fig. 2 represents the FTIR spectra of the synthesized materials. For zeolite, the characteristic broad features at 958 cm\(^{-1}\) were the asymmetric stretching vibration of T-O-T (T: Si or Al) in the framework of zeolite. For [Zn\_3\text{ (BTC)\_2}], the five typical bands were almost identical with those for the zeolite-[Zn\_3\text{ (BTC)\_2}] composites, indicating that MOF played major role in the hybrid composites. Another characteristic peaks are placed at 453 and 552 cm\(^{-1}\) for Zn (II) which prove the bonding between metal and carboxylic oxygen. The vibration bands centered on 1621/1562 cm\(^{-1}\) and 1433/1364 cm\(^{-1}\) correspond to the asymmetric stretching and the symmetric stretching vibrations of carboxylate groups respectively [12]. The presence of strong stretching vibration peak at 1621.17 cm\(^{-1}\) confirmed the deprotonation of carboxylate groups in 1, 3, 5-benzenetricarboxylic acid, upon reaction with metal ions [15].

From Fig. 3, the SEM photographs revealed the morphologies of the zeolite, Zn\_3\text{ (BTC)\_2}, and composite material. Compared with pure Zn\_3\text{ (BTC)\_2}, the composite particles (Fig. 3.c) still remain in its pure shape indicating an intact host matrix after loading the sample with zeolite.

EDX spectrum was shown in Fig. 4. Spectrum (Fig. 4.a) was of the zeolite particles. The zeolite construction element Si, Al and O were shown in the figure with K\alpha characteristic X-ray energy of 1.739 KeV, 1.486 KeV and 0.525 KeV, indicating the presence of zeolite particles. The EDX spectrum (Fig. 4.c) was of composite particles and was comprised of Si, Al, O and Zn peaks, indicating the presence of zeolite and MOF structures. The primary construction element of [Zn\_3\text{ (BTC)\_2}] Zn was shown with L\alpha characteristic X-ray energy of 1.042 KeV. The peaks at 0 come from the X-ray beam of the instrument. The EDX was done during the SEM and was performed on isolated particles, thus confirms the successful growth of zeolite onto [Zn\_3\text{ (BTC)\_2}] and the preservation of the crystallinity of both materials.
Conclusions

In summary, we report the synthesis of porous co-ordination network of Zn(BTC)$_2$ by solvothermal growth upon zeolite particles which were pre-synthesized via hydrothermal crystallization. The physicochemical and texture properties of synthesized materials were confirmed by XRD, FTIR and SEM/EDX. In XRD pattern of composite material (aluminosilicates [Zn$_3$ (BTC)$_2$] hybrid composite materials) the main peak of [Zn$_3$ (BTC)$_2$] is at 11.5° which is not changed after modification. It meant that Zn-BTC represented the major component of the composites, and it also suggested that the composites preserved the crystalline characters of parent Zn-BTC. The co-existence of both vibrational peaks of zeolite and [Zn$_3$ (BTC)$_2$] in FTIR results further confirms the synthesis of composite material. SEM images of pure [Zn$_3$ (BTC)$_2$] and composite material shows that the composite particles still remain in its parent shape indicating an intact host matrix after loading the sample with zeolite. EDX results further confirm the successful synthesis of composite and strengthen the results of XRD, FTIR and SEM.

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