Hydration of LiOH and LiCl—Near-Infrared Spectroscopic Analysis
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ABSTRACT: The hydration behavior of LiOH, LiOH·H2O, and LiCl was observed by near-infrared (NIR) spectroscopy. Anhydrous LiOH showed two absorption bands at 7340 and 7171 cm⁻¹. These NIR bands were assigned to the first overtone of surface hydroxyls and interlayer hydroxyls of LiOH, respectively. LiOH·H2O showed two absorption bands at 7137 and 6970 cm⁻¹. These NIR bands were assigned to the first overtone of interlayer hydroxyls and H2O molecules coordinated with Li⁺, respectively. The interlayer OH⁻ and the coordinated H2O of LiOH·H2O were not modified even when the LiOH·H2O was exposed to air. In contrast, anhydrous LiOH was slowly hydrated for several hours, to form LiOH·H2O under ambient conditions (RH 60%). Kinetic analysis showed that the hydration of the interlayer OH⁻ of LiOH proceeded as a second-order reaction, indicating the formation of intermediate species—[Li(H2O)ₓ(OH)₄]³⁻ (x = 1 or 2). However, the hydration of the LiOH surface did not follow a second-order reaction because the chemisorption of H2O molecules onto the defect sites of the LiOH surface does not need to crossover the energy barrier. Furthermore, we succeeded in observing the hydration of deliquescent LiCl, including the formation of LiCl solution for several minutes by NIR spectroscopy.

INTRODUCTION

Carbon dioxide and non-carbon greenhouse gas emissions due to human activities cause climate change and temperature rise in a global scale.² In addition to the effective reduction of CO₂, energy conservation policies have focused on the economic use of renewable energy and unutilized thermal energy sources. Particularly, chemical heat storage or chemical heat pump materials have received attention because of their high energy storage density and long-term storage period.³⁻⁸ For example, Mg(OH)₂ decomposes at 350⁻⁴₀₀ °C to yield MgO and H₂O. Considering the specific heat capacity of Mg(OH)₂ (1.78 kJ/kg-K at 600 K) and the decomposition enthalpy (∆H = 81 kJ/mol) of Mg(OH)₂, the total energy to obtain 0.685 kg of MgO and 0.315 kg of H₂O from 1 kg of Mg(OH)₂ can be estimated to be approximately 1289 kJ.⁴⁻⁹ In other words, 1 kg of Mg(OH)₂ can store the thermal energy obtained by operating an electric heater (1 kW) for 21.5 min, although the dehydration reaction temperature must be higher than 350 °C. To improve the efficiency of the chemical heat storage (CHS) system using the Mg(OH)₂/MgO material, Li compounds such as LiOH or LiCl catalyze the dehydration reaction of Mg(OH)₂ and the hydration of MgO for the effective storage and output of thermal energy at temperatures in the range of 200⁻₃₀₀ °C.³⁻⁴⁻⁶ In the previous studies, we discussed the contribution of Li compounds to the dehydration of Mg(OH)₂ and the hydration of MgO considering the structural changes in Mg(OH)₂ and MgO.¹⁰⁻¹¹ However, the structural changes of the Li compounds correlating with the dehydration behavior of Mg(OH)₂ and the hydration of MgO have not been discussed in any studies till date. Furthermore, Kubota et al. reported on LiOH·H₂O hybridized with various carbon materials,¹²⁻¹⁴ in addition, LiOH·H₂O hybridized with polyethylene glycol (PEG), or zeolites,¹⁵ works as a chemical heat storage material operating at temperatures below 100 °C. Additionally, they reported that LiOH·H₂O could store a thermal energy of 1440 kJ/kg at approximately 70 °C.¹⁶ However, the NIR spectroscopic observations for the structural changes between LiOH and LiOH·H₂O under humid conditions have not been reported in detail till date.

Furthermore, rechargeable batteries have been widely studied as carbon-neutral energy sources. In particular, all-solid-state lithium ion batteries, wherein flammable organic electrolytes are replaced with non-flammable inorganic electrolytes, have received much attention for reducing CO₂ emissions.¹⁷⁻²³ In this system, various sulfide-based solid electrolytes, for example, Li₆S⁻P₂S₆ glass ceramics and halichalcogenide Li₆PS₅Cl (argyrodite phase) exhibited ultrahigh Li⁺ ion conductivity and a wide electrochemical window.¹⁹⁻²¹,²₄⁻²₆ Sulfide-based solid electrolytes show high chemical stability in a low humidity atmosphere, indicating that the materials should be administrated under dry air or
inert gas flow conditions. However, sulfide-based materials hydrolyze with water in air to generate H2S gas.17 Accordingly, various approaches, such as the partial substitution of sulfide moieties with oxides and the addition of oxides to scavenging H2S, have been proposed to improve the chemical stability.27,28 In addition, discerning the hydration behavior of these sulfide-based solid electrolytes under humid conditions, to control the H2S generation and to avoid a depression of Li+ ion conductivity, is essential. Moreover, Li[Ni1−xMnx]O2 or LiNi1−xMnxAl2O4 cathode materials readily react with CO2 and H2O in air to yield Li2CO3 and LiOH on their surface.29−34 Although the LiOH formed on the cathode surface is supposed to be in a monohydrate form, the hydration behavior of Li+-containing units has not been discussed in detail.

A pioneering study in the field of near-infrared (NIR) spectroscopy is a non-destructive analysis of water content in grains in the 1960s.35,36 This technique has been widely applied in many fields, such as mineralogy, food chemistry, pharmacology, agriculture, and medical sciences. Recently, Li et al. reported the direct evidence of water ice on the lunar polar regions by analyzing the reflectance spectra in the NIR region.37 Furthermore, NIR observations revealed that an asteroid (3200) Phaethon in near-Earth does not contain any hydrated minerals on the surface.38 We also employed the NIR spectroscopy to determine the correlation between the wettability of material surfaces and their hydrophilic/hydrophobic properties,39−44 and the adsorption states of NH3, NH4+, and hydrazine.45 In fact, much attention has been paid for operando observations of hydrated surfaces of catalysts, polymers, fabrics, and ceramics. The adsorption states of water molecules are conventionally investigated by Fourier-transform infrared (FT-IR) spectroscopy,46−52 X-ray photoelectron spectroscopy,53−56 and scanning tunneling microscopy57−60 in high vacuum chambers. However, the analyses of hydrated materials, aqueous solutions, and water suspensions are challenging, owing to large absorption coefficient of water molecules in the mid-IR region.42,43,50−52 In contrast, the overtone and combination bands in the NIR region (0.8−2.5 μm) show 10−3−10−2 times smaller absorption coefficients compared to the fundamental vibrations in the mid-IR region (2.5−25 μm).36,59−64 This advantage of NIR spectroscopy enables the observation of hydrated materials, aqueous solutions, or chemical reactions involving water molecules.

The objective of this study is to perceive the hydration behaviors of Li compounds, such as LiOH and LiCl by NIR spectroscopy. The crystalline phase transition from LiOH (anhydrous) to LiOH·H2O (monohydrate) is discussed by X-ray diffraction (XRD) measurements. To discern the structural changes of the interlayer (bulk) hydroxyls and the surface hydroxyls independently during the hydration process of LiOH, we employed the NIR spectroscopy. In addition, the kinetic analysis was performed on the experimental results obtained by XRD and NIR spectroscopic analyses. Finally, we attempted to observe the hydration behavior of deliquescent LiCl by NIR spectroscopy.

RESULTS AND DISCUSSION

Figure 1 shows the XRD patterns for the hydration process of anhydrous LiOH, which was obtained by drying the LiOH·H2O at 150 °C. The XRD patterns of LiOH·H2O, LiOH, and Li2CO3 are shown in Figure S2 in the Supporting Information for reference. The LiOH samples, which were obtained by calcining the LiOH·H2O at 400 °C for 1 h, or by drying the LiOH·H2O at 150 °C for 24 h, showed typical diffraction patterns of anhydrous lithium hydroxide.

LiOH before hydration (Figure 1a) showed typical diffraction peaks at 20.5, 32.6, and 35.8°, which are assigned to the (001), (101), and (110) planes of anhydrous LiOH, respectively.61 In addition, diffraction peaks attributed to Li2CO3 were observed for the samples exposed to air surpassing 7 h (Figure 1h−l).63 For further discussion, the enlarged XRD patterns in the 2θ ranges of 19.0−23.0° and 29.5−36.5° are shown in Figure 2.

When anhydrous LiOH was exposed to air at room temperature, the peak intensities of the (001), (101), and (110) planes of LiOH43 decreased and those of the (020) and (220) planes of LiOH·H2O increased. Furthermore, the Li2CO3 phase53 was slightly observed at 30.7 and 31.7° for the samples exposed to air for more than 7 h. Interestingly, as the hydration of LiOH proceeded, the diffraction peaks of LiOH...
and LiOH·H₂O slightly shifted toward higher angles. This result suggests that the unit cells of LiOH and LiOH·H₂O become smaller owing to the hydrogen bonds of water of crystallization during the hydration process.

The structural model of anhydrous LiOH is shown in Figure 3.

Using Bragg’s equation, the d-spacing values of (001) and (110) planes, observed at 20.5° and 35.8° in the XRD patterns, were calculated to be 4.35, and 2.51 Å, respectively. In a previous study, we discussed the layered structure of Mg(OH)₂ by XRD and NIR spectroscopic measurements. LiOH also has a layered structure, wherein several LiOH sheets are stacked. Based on these considerations, the d₀₀₁ = 4.35 Å corresponds to the distance between LiOH sheets. Furthermore, the LiOH sheet is formed by connecting several four-sided pyramids of [Li₄(OH)]₃⁺ in two dimensions; the upward and downward hydroxyls are alternately arranged as observed in the top view of the LiOH sheet. Because the (110) plane is perpendicular to the (001) plane, the distance between the two red dashed lines in the top view corresponds to the d₁₁₀ spacing of 2.51 Å. Considering the Li–O length of 1.96 Å in tetrahedral LiO₄ units reported by Wenger and Armbruster, the Li–O–Li angle in a triangle on the side of four-sided pyramid (Li₄O unit) was calculated to be 79.6°; consequently, the height of the Li₄O unit was found to be 0.83 Å. As shown in the side view in Figure 3, the O–H bond length is generally 0.95 Å, the LiOH sheets with upward and downward hydroxyls interact with each other at a distance of 0.79 Å.

Figure 3. Structural model of LiOH (anhydrous).

The structural model of LiOH·H₂O (a = 7.4153 Å, b = 8.3054 Å, c = 3.1950 Å, β = 110.107°) is shown in Figure 4.

The LiOH·H₂O contains tetrahedral [Li(OH)₃(H₂O)₂]⁻ monomer and [Li₂(OH)₃(H₂O)₄] dimer units, wherein Li⁺ is coordinated with two OH⁻ and two H₂O molecules, and two [Li(OH)₂(H₂O)₃]⁻ units are connected by sharing two OH⁻, respectively. Gennick and Harmon reported the Li–O lengths in Li⁺–OH⁻ and Li⁺–OH₂ were 1.982 and 1.966 Å, respectively. Furthermore, the hydrogen bond distance between the OH⁻ in [Li(OH)₂(H₂O)₃]⁻ and the H₂O in [Li₂(OH)₃(H₂O)₄] (four orange dashed lines), and the distance between the H₂O in [Li(OH)₂(H₂O)₃]⁻ and the OH⁻ in [Li₂(OH)₃(H₂O)₄] (four green dashed lines) is 2.68 Å. The d-spacing of (220) plane, which was observed at 33.4° in Figure 2, was calculated to be 2.68 Å. The interaction between the (220) planes of LiOH·H₂O is predominantly owing to the hydrogen bond networks between the coordinated water of the [Li(OH)₂(H₂O)₃]⁻ and [Li₂(OH)₂(H₂O)₄] units.

Figure 5 shows the time profiles of the diffraction peak intensities during the hydration process of LiOH.

The intensities of the peaks attributed to the (001), (101), and (110) planes of LiOH appeared to decrease in a similar

Figure 4. Structural model of LiOH·H₂O (monohydrate).

Figure 5. Time profiles for the diffraction intensities during the hydration of LiOH (anhydrous) to LiOH·H₂O. (a) 20.5° [(001) of LiOH], (b) 32.6° [(101) of LiOH], (c) 35.8° [(110) of LiOH], (d) 33.6° [(220) of LiOH·H₂O], (e) 21.5° [(020) of LiOH·H₂O], and (f) 30.6° (Li₂CO₃).
trend. In contrast, the intensity of the peak of (220) plane of LiOH·H₂O significantly increased compared to that of the (020) plane. Furthermore, when LiOH was exposed to air, the carbonation of LiOH to form Li₂CO₃ proceeded slowly. To discuss the kinetics of LiOH hydration, the reciprocal plots of the diffraction peak intensities against the hydration time are illustrated in Figure 6.

Figure 6. Reciprocal plots of the diffraction intensities during the hydration of LiOH (anhydrous) against the hydration time. (a) 20.5° [(001) of LiOH], (b) 32.6° [(101) of LiOH], and (c) 35.8° [(110) of LiOH].

The linear relationship observed in Figure 6 suggests that the hydration of LiOH to form LiOH·H₂O follows a second-order reaction. That is, as the hydration of LiOH proceeds through the formation of intermediate species related to LiOH and H₂O, the reaction rate gradually decreases. Furthermore, the slope values of the straight lines were different, indicating that the hydration rates depend on the crystal planes of LiOH. Particularly, the (110) plane, which is perpendicular to the (001) plane of its layered structure, hydrates 2.3 times faster compared to the (101) plane.

Figure 7 shows the NIR spectra of LiOH·H₂O (as-received), LiOH (as-received), and LiOH after drying the LiOH·H₂O at 150 °C. LiOH·H₂O showed absorption bands at 7137 and 6970 cm⁻¹ (Figure 7a) and LiOH showed absorption bands at 7340 and 7171 cm⁻¹ (Figure 7c).

As shown in Figure S3, the peak positions of the four NIR absorption bands were identified in the second-derivative spectra. In a previous study on the NIR measurements of Mg(OH)₂, three different absorption bands were observed at 7339, 7306, and 7157 cm⁻¹ in NIR region. The bands at 7339 and 7306 cm⁻¹ were assigned to the first overtone (2υ(OH)) of surface hydroxyls and that at 7157 cm⁻¹ was ascertained to the interlayer hydroxyls of Mg(OH)₂. In addition, the NIR absorption band due to water of crystallization in (MgCO₃)₂·Mg(OH)₂·5H₂O was observed at 6949 cm⁻¹. Based on these considerations, the NIR band at 7340 and 7171 cm⁻¹ can be assigned to the surface hydroxyls and interlayer hydroxyls of anhydrous LiOH, respectively. The absorption bands at 7137 and 6970 cm⁻¹ can be assigned to the interlayer hydroxyls and coordinated water of LiOH·H₂O, respectively. As mentioned in a previous study, the wavenumber of 2υ(OH) is not simply twice of υ(OH) because of its anharmonicity. Thus, the υ(0→1) of fundamental vibration and υ(0→2) of 1st overtone are given in eqs 1 and (2)

**Figure 7. NIR spectra of (a) LiOH·H₂O (monohydrate) (as-received), (b) LiOH (anhydrous) (as-received), and (c) LiOH (anhydrous) after drying at 150 °C for 24 h.**

\[
\bar{\nu}(0\rightarrow 1) = \bar{\nu}(1 - 2\bar{\nu})
\]

(1)

\[
\bar{\nu}(0\rightarrow 2) = 2\bar{\nu}(1 - 3\bar{\nu})
\]

(2)

where, \(\bar{\nu}\) and \(\bar{\nu}\) are the frequency (wavenumber) and anharmonic constant, respectively.

Considering the hydroxyl groups of SiO₂ surface, the 2υ(OH) and υ(OH) were observed at 7319 and 3740 cm⁻¹, respectively. From eqs 1 and 2, \(\bar{\nu}\) and \(\bar{\nu}\) were calculated to be 2.064 × 10⁻² and 3990 cm⁻¹, respectively. Using the \(\bar{\nu}\) value, the fundamental vibration (\(\nu(OH)\)) of LiOH corresponding the NIR bands at 7340 cm⁻¹ (surface) and 7171 cm⁻¹ (interlayer) was calculated to be 3753 and 3666 cm⁻¹, respectively. In addition, the \(\nu(OH)\) of LiOH·H₂O corresponding the NIR bands at 7137 and 6970 cm⁻¹ was calculated to be 3649 and 3563 cm⁻¹, respectively. Figure S4 shows the FT-IR spectra of LiOH·H₂O (as-received) and LiOH, which was obtained by calcining the LiOH·H₂O at 400 °C, and by drying the LiOH·H₂O at 150 °C. LiOH·H₂O showed typical absorption bands at 3676 and 3564 cm⁻¹ (Figure S4a), which are assigned to the interlayer OH⁻ and the coordinated H₂O, respectively. In addition, anhydrous LiOH, which was obtained by different pretreatments, showed two absorption bands at 3758 and 3676 cm⁻¹ (Figure S4b,c). Correlating the FT-IR spectra of LiOH with the NIR spectra, the absorption bands at 3758 and 3676 cm⁻¹ can be assigned to the surface OH⁻ and the interlayer OH⁻ of LiOH, respectively. However, the FT-IR measurements using a mid-IR light could not distinguish the different interlayer OH⁻ of LiOH and LiOH·H₂O. Furthermore, LiOH (as-received) showed four absorption bands owing to LiOH and LiOH·H₂O (Figure 7b). This indicates that LiOH in a new reagent bottle (without drying treatment in the laboratory) contains 10–20% of LiOH·H₂O. Generally, H₂O molecules show broad absorption bands in NIR regions depending on the hydrogen-bond networks, for example, liquid phase water at temperatures near its boiling and freezing points shows absorption bands at 7020 and 6880 cm⁻¹, respectively. In contrast, the water of crystallization in LiOH·H₂O showed a sharp absorption band at 6970 cm⁻¹.
discussed in the structural model of LiOH·H₂O, the rotation of H₂O molecules, which are directly coordinated to Li⁺, is restricted because of the hydrogen bonds.

Figure 8 shows the NIR spectra for the hydration process of LiOH·H₂O. The second-derivative spectra corresponding to the NIR spectra are shown in Figure S5.

When LiOH·H₂O was exposed to air at room temperature (RH 60%) for 15 h, the changes in the spectral line shapes due to the interlayer hydroxyls (7137 cm⁻¹) and the water of crystallization (6970 cm⁻¹) were insignificant. Evidently, LiOH·H₂O (monohydrate form) was confirmed to not deliquesce even under air conditions.

In contrast, Figure 9 shows the NIR spectra for the hydration process of LiOH, which was obtained by drying the LiOH at 150 °C for 24 h. The second-derivative spectra corresponding to the NIR spectra are shown in Figure 10.

The formation of Li₂CO₃ was observed by XRD measurements (Figures 1 and 2); however, the carbonate species were hardly observed by NIR spectroscopy. For further discussion on the kinetics of LiOH hydration, the reciprocal plots of the peak intensities of second-derivative spectra at 7340 and 7171 cm⁻¹ against the hydration time are illustrated in Figure 11.

Figure 8. NIR spectra for the hydration process of LiOH·H₂O (monohydrate). (a) 0, (b) 1, (c) 2, (d) 3, and (e) 15 h.

Figure 9. NIR spectra for the hydration process of LiOH (anhydrous). (a) 0 h (dried at 150 °C for 24 h), (b) 15 min, (c) 30 min, (d) 1 h, (e) 2 h, (f) 3 h, (g) 4 h, (h) 5 h, (i) 6 h, (j) 8 h, (k) 10 h, (l) 12 h, and (m) 24 h.

Figure 10. Time profiles for the absorption intensities (second-derivative spectra) during hydration of LiOH (anhydrous). (a) 7340 cm⁻¹ (OH⁻ of LiOH surface), (b) 7171 cm⁻¹ (interlayer OH⁻ of LiOH), (c) 6970 cm⁻¹ (coordination H₂O of LiOH·H₂O), and (d) 7137 cm⁻¹ (interlayer OH⁻ of LiOH·H₂O).
feature of second-order reaction can be explained by the formation of intermediate species associated with the LiOH and H₂O. These discernments support the assignment of the NIR absorption band at 7171 cm⁻¹ to the interlayer OH⁻ of anhydrous LiOH. In contrast, the hydration of the LiOH surface (7340 cm⁻¹) did not follow a second-order reaction. Considering the pattern of the reciprocal plots, the hydration of the LiOH surface proceeded rapidly in the early stages and eventually stabilized. Thus, the hydration reaction of LiOH surface can be expressed as

\[
\text{[Li(OH)₄]} \rightarrow \text{[Li(OH)(H₂O)₃]} + x \text{H₂O}
\]

In this reaction, the \( V_{\text{OH}⁻} \) represents defect sites of OH⁻ located on the LiOH surface. The reaction, in the case of \( x = 4 \), which corresponds to a hydration of free Li⁺, does not occur on the LiOH surface. In the case of \( x = 3 \), the charge of \( \text{[Li(OH)(H₂O)₃]} \) unit becomes neutral, suggesting the instability of LiOH-H₂O lattice as an ionic crystal. Thus, the reactions, in the case of \( x = 1 \) or 2 are plausible as hydration processes of LiOH surface. Furthermore, these reactions can be rendered as the chemisorption of H₂O molecules onto the defect sites of LiOH surface, without the formation of intermediate species. Consequently, the hydration of LiOH surface does not follow a second-order reaction.

Finally, the NIR spectra for the hydration process of LiCl, which were obtained by drying the LiCl at 150 °C for 24 h, are shown in Figure 12. The spectrum 12(a) was recorded within 1 min after taking out the well-dried LiCl sample from the drying oven at 150 °C. However, less-intense absorption bands are observed at 6787 and 5015 cm⁻¹ (interlayer OH⁻ of LiOH).

In NIR regions for the hydration process of LiCl (anhydrous), (a) 0 min (dried at 150 °C for 24 h), (b) 1, (c) 2, (d) 3, (e) 4, (f) 5, (g) 6, (h) 7, (i) 8, (j) 9, (k) 10, (l) 12, (m) 14, (n) 16, (o) 18, (p) 20, (q) 22, and (r) 24 min. The advantage of NIR spectroscopy facilitated us to observe the hydration behavior of deliquescent LiCl. The second-derivative spectra corresponding to the NIR spectra are shown in Figure S7. As the effects of broad absorption bands owing to H₂O in the liquid phase are excluded in the second-derivative analyses, only the effects of the coordinated H₂O onto Li⁺ are discussed. Therefore, the time profiles for the peak intensities of second-derivative spectra at 6787 and 5015 cm⁻¹ are illustrated in Figure 13. In addition, the amount of H₂O in the liquid phase was estimated from the absorption peak area in the range of 7200–6000 cm⁻¹.

Interestingly, the amount of the coordinated H₂O to Li⁺ increased until 8–12 min but subsequently decreased (Figure 13a,b). Furthermore, the amount of H₂O in the liquid phase monotonically increased until 18 min and then leveled off.
These results indicate that the coordinated H$_2$O onto Li$^+$ decreases after the formation of LiCl aqueous solution. In fact, small amounts of droplets of the LiCl aqueous solution was confirmed in the sample holder of FT-NIR spectrophotometer.

**CONCLUSIONS**

The hydration behaviors of LiOH, LiOH·H$_2$O, and LiCl were investigated using NIR spectroscopy. The anhydrous LiOH showed two absorption bands at 7340 and 7171 cm$^{-1}$, which correspond to the surface OH$^-$ and the interlayer OH$^-$ of LiOH, respectively. The LiOH·H$_2$O exhibited two absorption bands at 7137 and 6970 cm$^{-1}$, which correspond to the interlayer OH$^-$ and the H$_2$O of crystallization of LiOH·H$_2$O, respectively. The fundamental vibration ($\nu$OH) of LiOH and LiOH·H$_2$O corresponding to the NIR bands at 7340, 7171, 7137, and 6970 cm$^{-1}$ was estimated to be 3753, 3666, 3649, and 3563 cm$^{-1}$, respectively. However, both the interlayer hydroxyls of LiOH and LiOH·H$_2$O were observed at 3676 cm$^{-1}$, indicating the incapability to distinguish their differences by FT-IR measurements.

When the LiOH·H$_2$O was exposed to air at room temperature (RH 60%), the modification in the interlayer OH$^-$ and the coordinated H$_2$O was insignificant. However, when anhydrous LiOH was exposed to air for several hours at room temperature (RH 60%), the LiOH was slowly hydrated to form LiOH·H$_2$O. Kinetic analysis showed that the hydration of the interlayer OH$^-$ of LiOH proceeded as a second-order reaction; however, that of the LiOH surface did not. Finally, we succeeded in observing the hydration behavior of deliquescent LiCl using NIR spectroscopy. When the well-dried LiCl was exposed to air, the coordinated H$_2$O, which was observed at 6787 cm$^{-1}$, and H$_2$O in the liquid phase significantly increased in several minutes. The wavenumbers and assignments of the NIR absorption bands, which were observed for LiOH, LiOH·H$_2$O, and LiCl, are summarized in Table 1.

| wavenumber/cm$^{-1}$ | assignments                  | LiOH                  | LiOH·H$_2$O | LiClH$_2$O |
|----------------------|------------------------------|-----------------------|-------------|------------|
| 7340                 | OH$^-$ in [Li(OH)$_6$]$^2^-$ | LiOH (surface)        |             |            |
| 7171                 | OH$^-$ in [Li(OH)$_8$]$^2^-$ | LiOH (interlayer)     | LiOH·H$_2$O | LiClH$_2$O |
| 7137                 | OH$^-$ in [Li(OH)$_6$]$_2$(H$_2$O)$_2$ and/or [Li$_2$(OH)$_6$(H$_2$O)$_4$] | LiOH·H$_2$O (interlayer) |             |            |
| 6970                 | H$_2$O of crystallization in [Li(OH)$_6$]$_2$(H$_2$O)$_2$ and/or [Li$_2$(OH)$_6$(H$_2$O)$_4$] | LiOH·H$_2$O (bulk)    |             |            |
| 6787                 | H$_2$O of crystallization in LiCl·H$_2$O | LiClH$_2$O (bulk)    |             |            |

Analyzing more complicated hydration and dehydration behaviors of Mg(OH)$_2$ modified with various Li compounds is the future prospect of this study.

**EXPERIMENTAL SECTION**

**Chemicals Used.** Lithium hydroxide monohydrate (LiOH·H$_2$O) and lithium chloride anhydrous (LiCl) in reagent grade were purchased from Nacalai Tesque, Inc. (Japan). The reagent grade lithium hydroxide anhydrous (LiOH) was purchased from Tokyo Chemical Industry Co., Ltd. (Japan). As discussed in the following sections, the anhydrous LiOH in a new reagent bottle contained 10–20% of LiOH·H$_2$O (monohydrate). Consequently, completely dehydrated LiOH was obtained by calcining the LiOH·H$_2$O at 400 °C for 1 h, or drying the LiOH·H$_2$O at 150 °C for 24 h. Anhydrous LiOH, anhydrous LiCl, and LiOH monohydrate are referred as LiOH, LiCl, and LiOH·H$_2$O, respectively.

**Characterization. XRD and Thermogravimetry-Differential Thermal Analysis.** The crystal structures of the samples were analyzed using an X-ray diffractometer (Ultima IV, Rigaku, Japan) with Cu K$_\alpha$ radiation (1.5406 Å). The hydration process of the anhydrous LiOH, which was obtained by drying the LiOH·H$_2$O at 150 °C for 24 h, under ambient conditions was analyzed the XRD measurements. The XRD patterns were obtained at a scan rate of 10°/min to avoid the formation of hydrate species during the measurements. Thermogravimetry-differential thermal analysis (TG-DTA) measurement was performed for LiOH·H$_2$O using a thermal balance (TGD-9600 series, Advance Riko, Inc., Japan) at a heating rate of 10 °C/min up to 600 °C with a continuous flow of Ar gas (100 mL/min).

**NIR Measurements of the Hydration of Anhydrous LiOH and LiCl.** Prior to the NIR spectroscopic measurements, anhydrous LiOH and LiCl in the new reagent bottles were pretreated in a drying oven at 150 °C for 24 h. Figure S1 in the Supporting Information shows the TG-DTA profile of LiOH·H$_2$O. As the molecular weight of LiOH·H$_2$O is 41.95, the weight loss of 43% corresponds to the removal of crystallization H$_2$O to form anhydrous LiOH. Consequently, the pretreatment temperature for obtaining anhydrous LiOH was determined to be 150 °C. Therefore, the anhydrous LiOH sample (20 mg) was placed on a diffuse reflectance measurement unit (CaF$_2$ window) and the NIR spectrum was immediately recorded at room temperature using a Fourier transform-infrared (FT-NIR) spectrophotometer (FT/IR-4700, JASCO, Japan, WI lamp, InGaAs detector, baseline calibration: Al plate). The duration to take out the dehydrated sample from the drying oven and start the NIR measurement was approximately 1 min. Then, the sample was stored in air at 25 °C and relative humidity (RH) of 60%. The NIR spectra of the samples were recorded at periodic hydration time intervals. For comparison, the hydration behavior of LiOH·H$_2$O was observed in the same procedure.

**FT-IR Measurements (Mid-IR Region) of LiOH·H$_2$O and LiOH.** To verify the assignments of NIR absorptions, FT-IR spectra (mid-IR region) of LiOH·H$_2$O and LiOH were recorded using a FT-IR spectrophotometer (FT/IR-4200, JASCO, Japan, baseline calibration: CaF$_2$). Prior to the measurements, the LiOH·H$_2$O (as-received), or LiOH (calcined the LiOH·H$_2$O at 400 °C for 1 h, or dried the LiOH·H$_2$O at 150 °C for 24 h) was mixed with a CaF$_2$ powder (sample/CaF$_2$ = 1:5). These samples were placed on a diffuse reflectance unit (CaF$_2$ window) and the FT-IR spectra were quickly recorded at room temperature.

**ASSOCIATED CONTENT**

Supporting Information

The Supporting Information is available free of charge at https://doi.org/10.1021/acsomega.1c05379.
TG-DTA profile of LiOH·H₂O; XRD patterns of LiOH·H₂O, LiOH, and Li₂CO₃; second-derivative spectra corresponding to the NIR spectra of LiOH·H₂O, and LiOH; FT-IR spectra (mid-IR region) of LiOH·H₂O, and LiOH; and second-derivative spectra corresponding to the NIR spectra (hydration process of LiOH·H₂O, LiOH, and LiCl) (PDF)

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**Notes**

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