A comparison of nanoparticle-antibody conjugation strategies in sandwich immunoassays

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ABSTRACT
Point-of-care (POC) diagnostics such as lateral flow and dipstick immunoassays use gold nanoparticle (NP)-antibody conjugates for visual readout. We investigated the effects of NP conjugation, surface chemistries, and antibody immobilization methods on dipstick performance. We compared orientational, covalent conjugation, electrostatic adsorption, and a commercial conjugation kit for dipstick assays to detect dengue virus NS1 protein. Assay performance depended significantly on their conjugate properties. We also tested arrangements of multiple test lines within strips. Results show that orientational, covalent conjugation with PEG shield could improve NS1 detection. These approaches can be used to optimize immunochromatographic detection for a range of biomarkers.

KEYWORDS
lateral flow; dipstick; rapid test; dengue; nanoparticle; bioconjugation

Introduction
Infectious diseases are constant global health threats due to over-population, poor health care infrastructure, climate change, and increased international travel. Dengue virus, a mosquito-transmitted arbovirus, is a risk to over three billion people worldwide. Promising vaccine candidates are currently in development; however, vaccine manufacture and delivery to such a large number of people will be daunting. Rapid diagnostics will continue to play an important role in triaging patients whose primary symptom is fever that could be caused by any one of a number of different pathogens. The availability of inexpensive, rapid, point-of-care (POC) diagnostics will help to
direct appropriate care to those who need it most. Paper-based devices are attractive for POCs because they run on capillary forces and thus do not require external power supplies.\[8\] Furthermore, simple rapid tests do not require sophisticated lab equipment, special storage conditions, or trained personnel, and thus can be used in low-resource and field settings.

In a dipstick sandwich immunoassay, the NP-antibody conjugate is what binds to the biomarker of interest and results in the visible test line color that serves as the ultimate readout to provide the diagnosis. Previous studies have shown that the interface between proteins and NPs can greatly impact not only the structure but also the function of the protein.\[9,10\] This is due to surface effects from the protein interacting with the NP surface or surface coating ligand. It is also influenced by how the protein is linked to the NP, where chemical linkages at certain protein sites can result in denaturation. For proteins that are conjugated to NPs by adsorption, where the orientation of the protein is not controlled, configurations that sterically block the binding or active site can inhibit recognition. Often, these interface effects can negatively impact the antigen-binding affinity and specificity.

Reports have shown that capitalizing on the enhanced binding effect from controlled orientation of antibodies can lead to order of magnitude increases in signal compared to random orientation. Parolo et al. showed that by lowering the pH below the isoelectric point of antibodies, the antibodies would become positively charged only on their major plane, which is the orientational plane of the antibody that allows for the highest antibody surface area to be exposed. This major plane is away from the targeting (antigen-binding) portion of the antibody, enabling orientational binding.\[11\] Then, these positive charges on the antibody would interact with the negative charge of a carboxylated gold NP surface. Lysine groups on the major plane of the antibodies were then linked covalently to the carboxyl groups on the surface of the nanoparticles via EDC/sulfoNHS chemistry, which orients the antibody relative to the nanoparticle. Other strategies for orientational binding of antibodies include using protein G to bind to the Fc portion of antibodies.\[12,13\] Thus, the ability of the NP-bound antibody to bind to its antigen is subject to orientation-specific surface interactions. However, these reported conjugations typically involve complex processes of forming unique linkers or modifying the surface of the nanoparticle to develop the orientational linkage. Furthermore, many reported orientational conjugations do not verify that they are able to block non-specific effects fully because the assays used to validate the conjugations involve multiple washing and amplification steps, which minimize the effect of non-specific binding of the conjugates themselves. For visually read dipstick and lateral flow assays with no subsequent washing steps, it is important that non-specific binding be negligible to minimize false positives. These procedural points can have critical ramifications on
the ability of a POC assay to be clinically useful. Gold NPs have been used extensively as contrast agents in a variety of micro/paperfluidic tests, and recent reports have shown these tests can be expanded beyond simple formats to fluidic arrays of various designs for multiplexing and lowering the limit of detection.\textsuperscript{[14,15]} Here, we compared approaches for conjugating antibodies to gold NPs and characterized the resulting NP-antibody conjugates in detecting a target biomarker in dipstick flow tests. The chosen target was dengue virus NS1 protein, which is secreted into the bloodstream and serves as an early marker of dengue viral infections.\textsuperscript{[16]} We find that the nature of the NP-antibody conjugation and the NP surface chemistry significantly improves NP-antibody conjugate binding to NS1, consequently enhancing test line intensity while lowering the limit of detection (LOD). We offer key strategies for optimizing NP-antibody conjugates for detecting biomarkers in immunochromatographic assays.

\textbf{Experimental}

\textit{Preparation of dengue NS1 monoclonal antibodies and dengue NS1 sample}

Dengue anti-NS1 hybridomas were obtained by injecting mice with dengue virus 2 New Guinea C intracranially in the laboratory of Dr. Michael Diamond. The antibodies were produced in the laboratory using routine cell culture methods by expansion and collection of the cell supernatant in ultra low Fetal Calf Serum media, followed by purification of the IgG using Protein L affinity chromatography (HiTrap\textsuperscript{®} Protein L, GE Healthcare) in an automated affinity chromatography protein purification system using manufacturer suggested buffers (Profinia, BioRad). Protein L was used as opposed to Protein G to eliminate bovine IgG from the eluted purified antibody solution. Antibodies were prepared at 1 mg/mL and stored at \(-80^\circ\) C until use. Quality control of the antibodies was monitored using an Agilent Tape Station for protein chromatography. Lateral flow chromatography tests showed that dengue NS1 antibodies 9NS1\textsuperscript{[17]} and DV2-1 formed a functional pair, and were thus used in this study. Supernatants from Vero cells infected with dengue virus serotype 2 and recombinant dengue NS1 serotype 2 produced in 293 human cells (The Native Antigen Company, United Kingdom) were used as a source of NS1 protein for dipstick chromatography experiments.

\textbf{Gold NP synthesis}

Gold NPs, \(~30\) nm, were synthesized by reducing chloroauric acid (HAuCl\textsubscript{4}) with sodium citrate, as described by Frens.\textsuperscript{[18]} Briefly, 45.5 mL of deionized
ultra-filtered (DIUF) water was boiled under reflux while stirring with 0.5 mL of 1% H\textsubscript{2}AuCl\textsubscript{4} \cdot 3H\textsubscript{2}O (chloroauric acid trihydrate, Sigma). One mL of 1% sodium citrate (HOC(COONa)(CH\textsubscript{2}COONa)\textsubscript{2} \cdot H\textsubscript{2}O, Mallinckrodt Chemicals) was added and allowed to stir for at least 30 min under boiling reflux.

**NP conjugation**

Directional conjugation\textsuperscript{[19]} was achieved by attaching a heterobifunctional linker with a hydrazide on one end and a dithiol on the other, linked by a short polyethylene glycol (PEG) chain (hydrazide dithiolalkanearomatic PEG\textsubscript{6}-NHNH\textsubscript{2}, Sensopath Technologies). First, the antibody buffer was exchanged to 40 mM HEPES (pH 7.4) by dilution/concentration using a 10 kD centrifuge filter. The final concentration of the antibody was 1 mg/mL. Then, antibodies were exposed to 10 mM final concentration of sodium periodate (NaIO\textsubscript{4}, Sigma) at a 9:1 antibody to NaIO\textsubscript{4} volume ratio for 40 min at room temperature, oxidizing the carbohydrate moieties on the Fc region of the antibody to aldehydes. Then, an excess of linker (2 \( \mu \)L of 3.33 mg/mL in ethanol) was added to the oxidized antibodies for 45 min, leading to linkage between the aldehyde group of the antibodies and the hydrazide on the linker. To remove unreacted linker, antibodies were concentrated in PBS using a 10 kD centrifugal filter column (Amicon) and resuspended in 2% by weight PEG (8kD, Sigma) in PBS at 1 mg/mL.

To conjugate antibodies to the NPs, 2.5 \( \mu \)g of either antibodies + linker (for active conjugation) or antibodies alone (for passive conjugation) were diluted in 40 mM HEPES (pH 7.4–7.8) to a total volume of 500 \( \mu \)L and mixed with 500 \( \mu \)L of as-synthesized (~7 \( \times \) 10\textsuperscript{10} particles/mL) gold NPs for 30 min at room temperature. For PEG backfill, 0.5% w/v 1 \( \times \) 10\textsuperscript{-3} M 5 kD mPEG-SH (Nanocs) was added to the antibody/gold NP solution for 10 min. Following this, for both PEG backfill and no PEG backfill, 10% w/v of 2% PEG (8 kD) in PBS was added, and finally, NP-antibody conjugates were centrifuged at 3000\( \times \) g for 30 min and resuspended in 2% PEG in PBS at 1\( \times \)10\textsuperscript{11}– 1\( \times \)10\textsuperscript{13} particles/mL, depending on type of conjugate. Commercial conjugation was performed using the InnovaCoat \textsuperscript{®}GOLD-20OD 40 nm Gold Particle Kit from Innova Corporation (Cambridge, United Kingdom) following manufacturer’s instructions.

**Characterization of NP conjugates**

NP conjugates were characterized using UV Vis, DLS, zeta potential, and transmission electron microscopy (TEM). UV-Vis spectra between 400–800 nm were acquired with a Cary 100 spectrophotometer (Varian). Dynamic light scattering size and zeta potential measurements were taken with disposable cuvettes in a ZetaSizer Nano Series (Malvern). Size distributions
were obtained using the Intensities distribution and zeta potential values were obtained using the Smoluchowski analysis method. Each size and zeta measurement was taken at several acquisitions automated by the machine to assess precision in measurements. TEM images of the NPs were taken with an FEI Tecnai Multipurpose TEM (G2 Spirit TWIN) with a 120 kV source.

**Quantification of antibodies per NP**

The number of antibodies per NP was quantified by measuring the amount of fluorescently labeled antibody remaining in solution after the conjugation reaction occurred. For fluorescent labeling, mouse antibodies that were coupled to the fluorophore DyLight ($\lambda_{ex} = 654$ nm, $\lambda_{em} = 673$ nm, Thermo Scientific) were conjugated to the gold NPs. Conjugated NPs were centrifuged at 4,000 × g for 30 min, resulting in a dark red pellet with clear supernatant. Unbound antibodies in the supernatant were quantified by fluorescence (Horiba Jobin Yvon), and this value was subtracted from the fluorescence of initial antibody + fluorophore, allowing estimation of the number of antibodies conjugated to the NPs (Supplemental Figure S2). NP concentration was calculated from its absorbance at the surface plasmon resonance (SPR) and a molar extinction coefficient for 30 nm gold NPs of $\varepsilon = 3.6 \times 10^9$ M$^{-1}$ cm$^{-1}$. For commercial NPs, $\varepsilon = 9.3 \times 10^9$ M$^{-1}$ cm$^{-1}$ (corresponding to 40 nm gold NPs). Using these values, the number of antibodies per NP was calculated for each conjugation based on an average of six measurements for lab-made conjugates, and three measurements for commercial conjugates (Supplemental Table 1). A single measurement was obtained for control gold NPs without conjugation to fluorophore-antibody, and antibody alone.

**Preparation of test strips**

Nitrocellulose membrane (Millipore, Capillary flow time 4 cm/240 s, 1.5 cm wide) was cut by a benchtop laser cutter (Universal Laser Systems VLS2.30, Scottsdale, AZ) equipped with a 10.6 $\mu$m CO$_2$ laser at 25 W, 0.13 mm spot size, at 35% power and 100% speed in vector mode to ensure cutting through the membrane and minimal tearing of the edges of strips. Rectangular detection areas cut into each membrane strip were ~2.8 mm wide × 1.8 mm high, with a distance of 3.6 mm between the centers of each detection area. These rectangular areas were cut wider than the rest of the strip to allow the user to easily identify where each test or control band should appear, as well as slow the flow down at the test and control areas. The wick overlapped the membrane by ~16.4 mm to facilitate miniaturization of the device while minimizing potential
cross flow between areas. The larger detection areas allow for ease of visualization and maximum interaction time with the sample.\cite{24}

**Printing antibodies**

Antibodies were printed on nitrocellulose membrane using an automated Digilab dispenser system (Microsys) with a ceramic tip of pore size 190 μm (Digilab). Antibodies were line-dispersed in 0.05 μL drop volumes at 1 μL/cm and pitch of 0.5 mm. The test area on a strip was ~2.8 mm wide. For the experiment comparing multiple stripes of immobilized antibody, we printed 2 mg/mL anti-dengue NS1 antibody, 9NS1, multiple times. Active conjugates with PEG backfill were used at a NP-antibody conjugate concentration of 0.06 nM, and NS1 was from supernatants of dengue virus-infected Vero cells.

**Running the dipstick assay**

Unless otherwise noted, for all tests 0.4 μg/mm (equivalent to 0.66 μL of anti-NS1 antibody 9NS1 at 2 mg/mL) was printed onto the nitrocellulose test area. Test samples were either purified recombinant NS1 from dengue serotype 2 produced in 293 human cells, or supernatants of monkey kidney cell cultures (Vero) infected with patient-isolated dengue virus serotype 2 at low clinical passage number. The Vero cells secrete dengue NS1 protein during dengue virus infection.

Controls of only human serum were run for each conjugate concentration. The control line in all tests was an anti-Fc antibody that binds with antibody-conjugated NPs.

The dipstick assay consisted of a nitrocellulose strip onto which antibodies for the antigen NS1 from dengue virus serotype 2 (9NS1) were printed at the test area, and antibodies that recognized the Fc region of the antibody from NP-antibody conjugates were printed at the positive control area (Figure 1b). The nitrocellulose membrane had four detection areas (each area ~2.8 × 1.8 mm$^2$) where the top two areas were used for test and control areas and the bottom two were used to define background in image analysis (Supplemental Figure S1).

Buffer solution, sample, and NP-antibody conjugate solution were mixed in a 1.7 mL eppendorf tube. Buffer solution was comprised of 1:2:2 volume ratio of 50% w/v sucrose in water: 1% v/v Tween 80 in PBS: 2% w/v 8kD PEG in PBS, total buffer solution volume of 20 μL. Sample volumes of 40 μL (of various concentrations of purified dengue NS1 protein (Native Antigen) or dilutions of supernatant of dengue-infected Vero cells) were then added to the buffer mixture, bringing the volume to 60 μL. Unless otherwise noted, gold NP-antibody conjugate solutions were added to the tube at a final concentration of 0.06 nM (2 × 10$^9$ particles in 60 μL). The amount of NP-antibody conjugate added to each tube was 0.5–1 μL of ~5 nM gold NP-antibody,
depending on the concentration of the pelleted conjugate solution, to achieve $2 \times 10^9$ NPs per tube. A laser-cut nitrocellulose membrane (Millipore, Capillary flow time 4 cm/240 s, 1.5 cm wide, Methods) that was printed with antibodies was attached to an absorbent pad (VWR blotting paper) via

**Figure 1.** Conjugates investigated. (a) Schematic of NP-antibody conjugation strategies: (i) active, (ii) passive, and (iii) commercial conjugations. (b) The dipstick assay consisted of a nitrocellulose membrane with a test area for capturing target protein, and a positive control area for gold NP conjugates. (c) Schematic showing work flow of dipstick assembly and running of the strip.
a one-sided adhesive backing (Lohmann). Before the membrane was assembled into a full test strip with the absorbent pad, the membrane printed with antibodies was allowed to fully dry (by visual inspection) at room temperature (45 min) to ensure printed antibodies did not prematurely wick up the membrane. The membrane was then placed on an adhesive (~ 5 × 10 mm²), followed by the absorbent pad (~5 × 30 mm²). The absorbent pad overlapped the top of the membrane by ~2 mm ensuring contact. The nitrocellulose membrane was placed vertically with the absorbent pad at the top in the eppendorf tube containing buffer, sample, and NP-antibody conjugate. The test was run until all solution reached the absorbent pad. Positive test bands were often visible within ~5–10 min, and test runs were allowed to run for 3–4 hr to reach completion. Presence of antigen could be detected by dark colored bands at both the test and positive control areas due to the presence of NPs. When NS1 was present, a colored test band appeared; when NS1 was absent, no test band appeared. The positive control band indicated that flow occurred and that the test was valid.

**Quantification of signal intensities**

Strips were imaged using a lightbox (SysGene) with the same exposure settings for all strips (80 ms exposure time). ImageJ\(^2\) was used to quantify intensity of each test and background area on the strip (Supplemental Figure S1). All background-subtracted intensities were normalized to a calibration strip intensity and kept constant between each image. The calibration strip was a test strip with dark bands drawn with a black marker on both control and test areas, to simulate the darkest signal achievable with our test. Before analysis, images were converted to 8-bit grayscale to create a single intensity value for each pixel. 8-bit images were inverted to quantify test bands in a way that gave a higher intensity for darker pixels. Regions of interest (ROIs) 0.3 x 0.06 pixels sq. were used for test and background areas for all strips. Each ROI’s average gray value was measured and normalized by the calibrating strip’s ROI, and plotted against dengue NS1 antigen concentration to gain titration curves. Each strip was run in triplicate and an average intensity was plotted for each detection area. Additional details are in Supplemental Figure S1.

**Limit of detection calculations**

Assay limit of detection (LOD) was calculated by fitting band intensities to a sigmoidal (Supplemental Equation (1)) to the average of experimental test area intensity values at 0, 5, 25, 75, 200, and 500 ng/mL using the Matlab curve fitting toolbox. LOD was defined as the minimum concentration that yielded an average test area intensity that was exceeded by 3 times the
standard deviation of a blank (sample without antigen) over the average intensity of the blank.\(^{[26]}\) Molarity of LOD was determined using a molecular weight of 50 kD for Dengue NS1.\(^{[27]}\)

**Results**

Properties of the NPs and NP-antibody conjugates

Gold NPs have been used in a variety of biomedical sensing applications because of their tunable optical properties, ease of surface functionalization, biocompatibility, and size.\(^{[28-33]}\) To detect an antigen of interest, NPs are conjugated to antibodies that recognize the antigens, and the strong optical absorption of NPs enables colorimetric detection by eye. Here, we compared three conjugation strategies (Figure 1a): (i) directional, covalent conjugation via dithiol linker between the gold NP surface and the non-targeting, (Fc) region of the antibodies,\(^{[19]}\) called active conjugation; (ii) passive adsorption of antibodies to the NP surface, or passive conjugation; and (iii) a commercial covalent conjugation kit (Innova Biosciences\(^ {©}\)), called commercial conjugation here.

Citrate-capped gold NPs were synthesized as previously described.\(^{[18]}\) NPs were attached to the antibodies either covalently or passively (Methods). Commercial NPs were covalently conjugated to antibodies using the manufacturer’s recommended protocol. The commercial NPs use a covalent attachment chemistry that links to proteins via lysine residues, although details of the NP surface chemistry and buffer conditions were not specified by the manufacturer. Transmission electron microscopy (TEM) images of NP-antibody conjugates showed similar morphologies, yielding roughly spherical particles with \(<D> \approx 32\text{ nm}\) for lab-made citrate-capped NPs, and \(<D> \approx 38\text{ nm}\) for commercial gold NPs (Figure 2a, Supplemental Information Table 2).

Dynamic Light Scattering (DLS) measured the hydrodynamic diameter (\(D_H\)) of the samples to determine if antibodies had attached to the NP surface via a monolayer or multilayer, and if aggregation occurred (Figure 2b and Supplemental Information Table 2). \(D_H\) of NPs increased by \(\approx 25\text{ nm}\) upon antibody conjugation. With both antibody conjugation and PEG backfill, \(D_H\) increased by \(\approx 45\text{ nm}\) for active conjugation and \(\approx 65\text{ nm}\) for passive conjugation. Interestingly, the commercial NPs did not change in \(D_H\) after antibody conjugation. This could potentially be due to the proprietary NP surface coating, which may be displaced by antibodies upon conjugation. To determine colloidal stability of the conjugates, we measured their absorbance spectra. Citrate-capped NPs and NP-antibody conjugates had narrow SPR peaks, confirming the NPs and conjugates were stable and not aggregated (Figure 2c).
Figure 2. Characterization of NP-antibody conjugates. (a) Transmission electron microscope (TEM) images of lab-made actively conjugated NP-antibody conjugates (left) and commercially conjugated NP-antibody conjugates (middle). Scale bars = 100 nm. (Right) Size distribution of lab-made particles $\langle D \rangle \geq 31.6 \pm 4.2 \text{ nm (n = 373)}$, and commercial particles $\langle D \rangle \geq 38.3 \pm 4.2 \text{ nm (n = 724)}$. (b) Dynamic light scattering (DLS) for active (top), passive (middle), and commercial (bottom) conjugates. (c) Absorbance spectra of conjugates: active (top), passive (middle), with and without backfill of mPEG-SH, and commercial (bottom). (d) Zeta potential of conjugates. AA = active antibody conjugation, no mPEG-SH backfill. AP = active antibody conjugation, with mPEG-SH backfill. PA = passive antibody conjugation, no mPEG-SH backfill. PP = passive antibody conjugation with mPEG-SH backfill. C = Commercial nanoparticle-antibody conjugation.
Zeta potential measurements showed that all NP-antibody conjugates were negatively charged (Figure 2d and Supplemental Information Table 2). Citrate-capped gold NPs had a zeta potential of $-37 \text{ mV}$ which increased to $-28 \text{ and } -27 \text{ mV}$ for active and passive conjugation, respectively. After PEG backfill, the zeta potential further increased to $-21 \text{ and } -16 \text{ mV}$ for active and passive conjugation, respectively. Zeta potential of commercial conjugates ($-20 \text{ mV}$) was comparable to lab-made conjugates after PEG backfill. These results confirm successful NP conjugation to the antibodies and that the conjugates were stable in solution.

Antibody coverage on the NPs was measured. NP concentration was determined from absorbance spectra and their molar extinction coefficients$^{[22,23]}$ (Methods; Supplemental Information Figure S2). Lab-made conjugates yielded an average 60–65 antibodies per NP (no significant difference among all lab-made conjugates, $p = 0.44$ using one-way ANOVA). Commercial conjugation was found to have a significantly lower coverage of $\sim 10$ antibodies per NP, $6-7 \times$ lower than lab-made commercial particles (Figure 3a, Supplemental Table 1).

**Effect of NP-antibody conjugation strategy on assay performance**

NPs conjugated to anti-dengue NS1 antibody DV2-1 were tested in dipstick assays (Figure 1b). We compared the ability of the different NP-antibody conjugates to detect NS1 in assays in two ways: (1) at the same NP concentration and (2) at the same antibody concentration in the conjugate.

Mouse anti-dengue NS1 monoclonal antibody, DV2-1, was conjugated to the NP, and mouse anti-dengue NS1 monoclonal antibody, 9NS1, was immobilized on the strip by printing (Methods). Antibodies that recognized the Fc region of the antibody on the conjugates were printed at the positive control area (Figure 1b). The bottom two areas were left blank and used to define background in image analysis (Methods). Strips were placed vertically in a solution with NS1 and NP-antibody conjugates in human serum and the fluid wicked through (Methods).

Test line intensities for each of the conjugates increased with increasing NS1 concentration (Figure 4a). For no NS1, the test line areas showed no band. For all strips, the control lines (upper) showed bands, confirming that the NP-antibody conjugates flowed through the test strip.

To quantitatively compare the performance of the different conjugates, we calculated their LODs (Figure 4b, left). Test line intensities were fit to a sigmoidal and LOD was determined as the minimum concentration that yielded an average test area intensity three times the standard deviation of a blank (sample without antigen) over the average intensity of the blank (Methods, Limit of Detection Calculations, Supplemental Equation 1).$^{[26]}$ Sigmoidal fits yielded $R^2 = 0.9990$ for active conjugation, 0.9997 for passive...
Figure 3. Evaluation of the effect of conjugation strategy on assay performance for fixed antibody concentration. (a) Antibody coverage on NPs. AA = active antibody conjugation, no mPEG-SH backfill. AP = active antibody conjugation, with mPEG-SH backfill. PA = passive antibody conjugation, no mPEG-SH backfill. PP = passive antibody conjugation with mPEG-SH backfill. C = Commercial NP-antibody conjugation. * indicates p<0.05, one-way ANOVA. (b) Test strips run with conjugates normalized by the amount of antibodies. Sample is supernatant of Vero cells infected with Dengue Type 2 virus. Scale bar = 5 mm. (c) Image analysis of (b); * = p < 0.05, one-way ANOVA. (d) Test strips run with increasing concentrations of conjugates. (e) Image analysis of (d).
conjugation, and 0.9930 for commercial conjugation. The calculated LOD for active NP-antibody conjugates was 13 ng/mL (2.6 × 10^{-10} M), for passive 34 ng/mL (6.8 × 10^{-10} M), and for commercial 65 ng/mL (1.3 × 10^{-9} M) (Figure 4b, right). Thus, lab-made NPs with active conjugation yielded a LOD 5X lower than commercial NPs. Similar LOD trends were observed for all types of conjugates using supernatants of infected Vero cells as the sample (Supplemental Information, Figure S3). These results suggest that lab-made active conjugates yield improved binding affinity and LOD performance especially for NS1 concentrations in range of 25–250 ng/mL.

Next, the assay was performed for solutions with the same amounts of DV2-1 antibodies (Figure 3). Because antibody coverage on the commercial NPs was much lower, (Figure 3a, Supplemental Table 1), the NP concentration in the solution for the dipstick assay had to be 6-7X higher to obtain the same antibody concentration as the lab-made NP-antibody conjugates. Thus, lab-made NP-antibody conjugate concentrations ranged from 8 × 10^{-3} – 9 × 10^{-3} nM, while the commercial conjugate concentration was 5.4 × 10^{-2} nM.
Table 3). Commercial conjugates had 2.3X significantly higher test band intensities than both the active and passive conjugates (Figure 3c, p < 0.05, one way ANOVA for all conjugates, while p = 0.44 one way ANOVA for only lab-made conjugates). This could be explained by the fact that the commercial conjugates were at a higher NP concentration relative to lab-made conjugates, even though the calculated numbers of NP-bound antibodies were equivalent. Thus, when normalized by the number of antibodies conjugated to the NPs, the commercial conjugates led to a higher intensity test band compared to lab-made conjugates. Human serum controls for these strips showed negligible signal (Supplemental Figure S4a,b).

**Effect of NP surface chemistry**

We investigated how modification of NP surface chemistry by PEG backfilling affected test strip performance. Active conjugation samples were subjected to a subsequent functionalization step of additional methoxy-polyethyleneglycol-thiol (mPEG-SH, 5 kD), which is commonly used to passivate bare NP surfaces and decrease non-specific adsorption.\(^\text{[34–36]}\) mPEG-SH was chosen instead of bovine serum albumin (BSA) for passivation because of the covalent attachment of the mPEG-SH to the NP and the ability of PEG to impart stealth properties in physiologically relevant media. We compared active conjugation of the NP-antibody conjugates with and without PEG backfill for fixed conjugate concentration and printed antibody (Figure 5a).

Test band intensity titration curves (Figure 5b) showed that PEG backfilled samples (red circles) had a slightly sharper slope compared to no PEG backfill (blue squares). This showed that PEG backfilling has a small but measurable effect on test line intensity, and acts to increase the binding affinity of the conjugate for NS1. This shows that surface treatment can improve test performance presumably from decreased non-specific protein interactions.\(^\text{[34–36]}\)

**Optimizing the amounts of NP conjugates and printed antibody**

For further optimization, we varied amounts of conjugate and immobilized antibody to probe test line intensity dependence on concentration of reagent. The amount of striped antibody on the nitrocellulose (0.4 μg/mm, or 0.66 μL of anti-NS1 antibody 9NS1 at 2 mg/mL) and NS1 concentration were fixed, and NP-antibody conjugate concentration was varied in the range 0–0.11 nM (Figure 3d). Test line intensity increased with concentration and plateaued at 0.06 nM. Control test strips run only with human serum showed negligible test signal (Supplemental Figure S4a,c).

We also investigated the effect of the concentration of the immobilized 9NS1 antibody by varying the number of prints onto the same test area. Increasing
print number to 2 increased test line intensity significantly (Figure 6a, lane 1 vs. lane 2; Figure 6b, p < 0.05 two-tailed t test between 0.2 and 0.4 μg/mm). However, the signal intensity saturated at beyond 2 prints (Figure 6b; p = 0.3 one way ANOVA between test band intensity for 0.4–1 μg/mm, or stripes 2–5X).

**In-line multiplexing**

Multiplexed assays that can test for multiple biomarkers simultaneously are attractive for differential diagnosis in the field. This can be achieved by creating branched strip structures where each branch tests for a different biomarker. However, this strategy requires more sample volume in order to have enough for each of the different branches,\textsuperscript{37–39} which could be an issue for limited sample amounts. Printing different capture antibodies in different locations on a single lane is potentially an economical way to provide in-line multiplexing. However, as the NP-antibody-antigen migrates along the strip, its concentration may be depleted. We investigated the effect of printing multiple stripes of 9NS1 in different locations on the test line intensity (Figure 7). For two test areas (strip 1), the lower area was darker than the upper one, showing that the first area the

\begin{figure}
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\caption{Effect of modifying the surface chemistry of NP-antibody conjugates. (a) Test strips prepared using active conjugates with (left) and without (right) PEG backfill. Scale bar = 5 mm; (b) Image analysis of test strips in images from (a).}
\end{figure}
sample encounters consumes the NP-antibody-NS1 so that there is less to bind to subsequent areas. Control strips (strips 2, 3) showed that the intensity is not simply due to where the line is positioned. Increasing the concentration of the Abs printed on the nitrocellulose can counter the effect of conjugate-NS1 consumption at each test line. Multiple prints at the upper test area (2X and 3X) determined that tripling the print number could make the intensity of the upper line match the lower area (strips 4, 5). This differential effect could not, however, be countered simply by increasing conjugate concentration (2X and 3X), as the bottom test area remained darker than the top (strips 6, 7). These results show that consumption of sample for in-line multiplexing can impact test line intensity, but multiple prints can mitigate it.

**Discussion**

Rapid point-of-care diagnostics hold tremendous potential for detecting biomarkers at low cost for use in austere environments. However, the overall performance of the device depends on the antibody affinities, the
NP conjugation/coupling efficiencies, non-specific background signal, and flow rates. NP conjugation and surface modification chemistries can influence the sensitivity of dipstick and lateral flow immunoassays. Studies of NP-protein conjugates have shown that conjugation strategy affects protein structure, orientation, and consequently protein function and ability to bind to targets. In addition, how the antibody on the test line is immobilized can also influence binding. By testing different NP preparations, antibody coupling strategies, and antibody depositions, we show that changing these parameters can improve LOD for dengue virus NS1 protein.

Figure 7. Effect of in-line multiplexing. (a) Table of print numbers and NP-antibody concentrations for Strips Design 1–7. Table shows number of prints of immobilized antibody (Control and Test Areas) or concentration factor of conjugate. (b) Images of strips run with 40 μL of supernatant of Vero cells infected with dengue type 2. Scale bar = 5 mm. (c) quantified test line intensities.
Comparing lab-made to commercial particles

In general, lab-made particles are significantly less expensive to prepare than commercially available NPs, but are somewhat less convenient because of preparation time. Comparing band intensities in the dipstick test as a function of fixed NP concentration, we found that the lowest LODs were achieved for lab-made NPs and active (covalent, directional) antibody conjugation (Figure 4). At NS1 concentrations ≥200 ng/mL, all of the NP conjugates performed equivalently. However, test lines were visible by eye at 25 and 75 ng/mL with the active conjugation onto lab-made particles, but not the commercial particles. Correspondingly, active and passive conjugation on lab-made particles yielded lower calculated LODs of 13 and 34 ng/mL ($2.6 \times 10^{-10}$ M and $6.8 \times 10^{-10}$ M), respectively, compared to commercial conjugation, which had an LOD of 65 ng/mL ($1.3 \times 10^{-9}$ M) for a given conjugate concentration. Thus, active conjugation yielded a calculated, interpolated LOD that was 5X lower than commercial conjugation. While both active and passive methods conjugated approximately the same number of antibodies per NP, the commercial particles had a 6–7X lower antibody density (Figure 3a). Because of the proprietary nature of the commercial particles, the cause for the lower antibody surface density compared to the lab-made NPs is not known but could be related to surface stabilizers or passivants that reduce antibody reactivity at the NP surface, or the possibility that the number of available reactive groups is smaller on the commercial particles than on the lab-made NPs.

Active and passive conjugation to lab-made NPs had similar antibody densities (Figure 3a). Because active conjugation resulted in a lower LOD than passive conjugation, test performance is improved by covalent, orientational conjugation using a directional linker. Antibodies passively adsorbed to NPs can assume a variety of configurations on the NP surface that are sterically hindered from binding to the NS1, thereby increasing the LOD. If the NP-antibody conjugates were compared for a constant amount of antibody on the surface of the NPs, then commercial conjugates had the highest intensity at the test area due to the fact that they have low coverage, and thus higher NP concentration than lab-made NPs. The higher NP concentration led to a higher test line intensity at a given NS1 concentration (Figure 3b). This suggests that one strategy for increasing signal intensity is to lower antibody coverage and increase the NP-antibody conjugate concentration. Here we prepared the conjugates using optimized protocols from previous reports and manufacturer’s protocols, but further characterization (e.g., varying antibody:NP ratios for each type of conjugate) would further elucidate the conjugates’ binding capabilities.

These results suggest that, at constant NP concentration, lab-made active conjugates yield improved binding and LOD performance that was especially...
notable for NS1 concentrations in the range of 25–250 ng/mL, in the stages of very early detection. However, at saturation (>500 ng/mL) the performance of the various conjugates was similar.

**Surface chemistry**

Changing the surface chemistry of NP-antibody conjugates can improve their ability to bind to the NS1 and result in higher test line intensities. While the effect may appear slight, it does increase the net binding affinity for the NS1 target. Benefits of PEG backfilling have been observed previously for proteins and DNA on NP surfaces, and attributed to reduction of non-specific adsorption.\([34–36]\) While not observed here, excessive PEG backfilling can reduce target binding due to steric hindrance, particularly when the binding moiety is small relative to PEG chain length.\([40]\) The comparison enables evaluation of the impact of PEG backfilling on the binding affinity of the immobilized antibody for its target.

**Immobilized antibody**

We also determined that the intensity of the test band is dependent on both conjugate and printed antibody concentration up to a saturation point (Figures 3c and 6). While printing once at a higher antibody concentration could potentially achieve the same signal increase, we found that higher antibody concentrations (>2 mg/mL) did not flow well out of the printing tip (results not shown). For multiple test lines of the same antibody, the first test line that a sample fluid encounters is much darker than subsequent test lines due to consumption of the NP-antibody-NS1 complex from the sample as it passes over the immobilized antibody. These are considerations that should be taken into account for in-line multiplexed tests.

**Relevant concentration ranges**

Based on the titration curves, improvements to the NP-antibody conjugates will not affect detection when the NS1 is high, as all test line intensities are high and have similar values. However, the NS1 concentration in the plasma and most likely other biological fluids varies depending on how many days post infection when the patient is assayed. NS1 concentrations are low at early times post-infection (~1 day), and it is during this period where modifications to the NP-antibody conjugates can be important. Furthermore, for other infectious diseases, the concentration of the antigen of interest may be very low in patient blood, or the natural affinity of the available antibody for the antigen may be low. It is for these cases that the properties of the conjugates and
immobilized antibodies can be leveraged to improve LOD and performance. Thus, knowing the concentration dependence gives one the opportunity to improve the molecular properties of the NP-antibody conjugate to increase test line intensities. Unfortunately, for emerging infectious diseases, the concentration ranges of the antigen are often not known beforehand due to limited availability of patient samples, so strategies for improving LODs for different concentration ranges are critical. It may be the case that the amounts of NPs and striped antibody may need to be empirically determined to get the best signal, perhaps for each target concentration and NP preparation.

**Conclusion**

Rapid diagnostics are used in varying settings to detect ligands present at high and low concentrations. Therefore, the reagents and NP surface properties must be tuned to detect ligands under conditions of their use. Conjugation strategy, surface chemistry of conjugates, and concentration of printed antibody and conjugates can all be optimized to yield POC devices that can have low limits of detection. This article describes approaches that can be used in developing effective, low cost diagnostic devices. Our data suggest that developing NP-antibody conjugates in-house could be more cost effective than purchasing commercial conjugation kits, and can lead to a lower LOD. It also underscores the fact that the NP-antibody properties influence the sensitivity of the device. We estimate that developing conjugates in-house decreases cost by 70% compared to commercial kits (Supplemental Table 4). The cost of a test strip is due mostly to the antibodies, so lowering antibody coverage on the NP and using a higher NP-antibody conjugate concentration (up to a saturation point) can decrease cost while also increasing test line intensity. These are factors that have implications for development of a device for use outside of the typical lab, in the field.

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