Preparation and characterization of polyacrylate functionalized polythiophene films

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Abstract. This paper is based on the effect of precursors’ structure on the resultant electropolymers’ electrochemical and optical and thermal properties. The polyacrylate functionalized thiophene with a narrow polydispersity index (PDI) was synthesized by means of reversible addition-fragmentation chain transfer (RAFT) polymerization, and then the free-standing and conducting conjugated polyacrylate functionalized polythiophene (R-PTE-PAA) film was prepared through electropolymerization in CH2Cl2 with 50% BFEE (boron trifluoride diethyl etherate). For comparison, the polyacrylate functionalized polythiophene (PTE-PAA) was also prepared with the precursor of a broad PDI from conventional free radical polymerization. The prepared polymers were characterized by UV-vis, FT-IR spectroscopy, thermogravimetry, cyclic voltammetry, scanning electron microscopy and fluorescence spectrophotometry. The R-PTE-PAA film showed the excellent electrochemical behavior, good blue-light property and high thermal stability. Compared with PTE-PAA, the R-PTE-PAA film presented the better electrochemical reversibility and stability. The results obtained in the present study indicate that the R-PTE-PAA film would be important for applications in electrochromics, supercapacitors and electrochemical sensors.

1 Introduction

Polythiophene (PTh) as well as its derivatives are a group of universally studied conducting polymers because of its low cost, light weight, good electrochromic behavior, high electrical conductivity and stability[1-3], and thus their applications attracted much attention in organic electronics and optoelectronics, such as organic electroluminescent diodes (OLED), thin-film organic field effect transistors (OFET), organic photovoltaic devices (OPV)[4, 5] and so on. However, the difficulties in processing and film-forming of PTh and its derivatives limit their wide applications. Therefore, a large number of researches and scientists are interested in devoting tremendous efforts to build the promising and potential PTh materials [6-9].

As (meth)acrylic resins present good film-forming properties, good mechanical properties[10], long open times, good chemical resistance as well as consistent clarity (nonyellowing)[11], some precursors containing both aromatic electroactive units and poly(meth)acrylate moieties have been developed[12, 13]. For example, (meth)acrylate functionalized thiophene, pyrrole[14-17], fluorene[18], carbazole[19, 20] or 3,4-ethylenedioxythiophene (EDOT)[2] have been synthesized, which were polymerized into poly(meth)acrylate with pendant aromatic ring units through free radical polymerization method and then transformed into conducting poly(meth)acrylate modified polymers by the secondary electrochemical polymerization on the pendant aromatic units. These resultant polymers are expected to be used for designing and fabricating potential devices[17].

It is usually considered that many properties of polymers are seriously dependent on the polydispersity index (PDI) of the polymers [21]. Generally, the precursors obtained by conventional free radical polymerization have a broad PDI, which possibly affect the electrochemical behaviors and other properties of the resultant polymers. Hence, it is meaningful and reasonable to synthesize precursors with narrow PDI and investigate the properties of such precursors and their resultant polymers.

As a novel and promising method, compared with the free radical polymerization method, living/controlled radical polymerization (LRP) can exactly control and adjust the polymer chain microstructures incorporating molecular weight and its distribution and composition distribution, etc. [22]. There are several prevailing techniques in the group of LRP, including nitroxide-mediated polymerization (NMP)[23], atom transfer radical polymerization (ATRP)[24] and reversible

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addition-fragmentation chain transfer (RAFT)[25-27] polymerization. Among them, the RAFT process reported by Rizzardo et al. is one of the promising ones[28, 29], which could be enforced in a broad extent of solvents (including water) and applicable to a wide scope of monomers under a wide range of experimental conditions.[28] Besides, a variety of functional polymers and macromolecules with special architectures including block[30, 31], star[32, 33], graft[34, 35], telechelic[36], hyperbranched structures and supermolecular assemblies[37] are accessible. More importantly, the RAFT process could also be used to study well-explicit macromolecular architectures with a wide scope of functional monomers[29]. Therefore, in this paper, RAFT method was chosen to synthesize a precursor from the functional monomer 3-ethyl acrylate thiophene with narrow PDI. The precursor was further prepared into a free-standing conducting polymer by the secondary electropolymerization on the pendant thiophene units in a mixed solution containing 50% (vol) BFEE and 50% (vol) CH2Cl2. Excessively and significantly, we detailly study and analysis the thermal stability, light-emitting properties and electrochemical behavior of the resultant polymer along with its film.

2 Materials and Methods

2.1 Materials

3-Ethyl acrylate-thiophene (TE-AA)[8] and RAFT agent 3-benzylsulfanyl-thiocarbonylsulfanyl)propionic acid[38] were synthesized according to the reported method. Azodisobutyronitrile (AIBN) and 4,4'-azobis(4-cyanovaleric acid) (ACVA) were purchased from Aladdin Industrial Corporation (China). Boron trifluoride diethyl etherate (BFEE) was bought from Beijing Xin’ao Xunchi Chemicals Co. Ltd., China and used after vacuum distillation. Dichloromethane (DCM), tetrahydrofuran (THF), dioxane and methyl methacrylate (MMA) were all analytical grade chemicals and obtained from Beijing Chemical Works (China) and used after reflux distillation.

2.2 Conventional radical polymerization of TE-AA

A 250 mL round-bottom flask containing TE-AA (6.2 g, 34 mmol), AIBN (0.056 g, 0.34 mmol) and 120 mL of THF was sealed under a nitrogen atmosphere and polymerization occurred under 333K. After maintained at 333K for 2 d, the solvent was concentrated. Firstly, the raw product was precipitated in methanol and subsequently re-dissolved in methylene chloride. After re-precipitation in methanol and drying, the raw polymer was obtained as a ropy claybank dope, which was then dissolved in chromatographically pure THF for size exclusion chromatography analysis (against poly(methyl methacrylate) standards): Mn=2902, Mw=4593, Mw/Mn=1.58. The obtained polymer was defined as TE-PAA.

2.3 RAFT polymerization of TE-AA

In the experiment, a round-bottomed flask was charged with 32 mmol TE-AA, 0.16 mmol ACVA and 1.6 mmol RAFT agent in dioxane, followed by deoxygenating by argon bubbling for 30 min at room temperature and was then immersed in a preheated oil bath thermostatted at 403K. The reaction was terminated after 2 d by cooling the reaction flask in an ice bath followed by exposure to air. After the solvent was concentrated, the polymer was first precipitated in methanol, and then re-dissolved in methylene chloride. After re-precipitation in methanol and complete drying, the raw polymer obtained as a ropy claybank dope was dissolved in chromatographically pure THF for size exclusion chromatography analysis (against poly(methyl methacrylate) standards): Mn=3095, Mw=4581, Mw/Mn=1.48. The obtained polymer was defined as R-TE-PAA.

2.4 Electropolymerization of R-TE-PAA and TE-PAA

As shown in Figure 1, under the help of a potentiostat-galvanostat (model 263, EG&G Princeton Applied Research) controlled by computer, electrochemical polymerization of the two precursors were performed successfully in a one-compartment cell. Beyond that, during the electrochemical tests, the two Pt wires with a diameter of 1 mm as working and counter electrodes respectively were placed 1 cm apart. More importantly, we used ITO (2 cm × 2 cm) as the working electrode to get a large of the polymer films for characterization. Before each experiment, these electrodes were need to clean carefully with ethanol and then dried in air. An Ag/AgCl electrode as the reference electrode showed great stability during the experiments. The typical electrolytic solution was 50% (vol) BFEE and 50% (vol) CH2Cl2 containing 6.5 mmol/L precursor (R-TE-PAA or TE-PAA). All solutions were deaerated by a dry nitrogen stream and maintained under a slight overpressure through all the experiments. It is convenient and easy to adjust the amount of polymer deposited on the electrode by changing the integrated charge passed through the cell, which could be presented directly from the current-time (I-t) curves through a computer. The resultant electropolymerized films were immersed in acetone and water to clean up the electrolyte and oligomer/monomer. Also, the polymer films were dedoped with 25 % ammonia for 3 d for spectral analyses, and then washed with pure water for several times. Finally, under vacuum the polymer films were dried at 333K for 24 h.
2.5 Characterization

Infrared spectra were recorded using a Bruker Vertex 70 Fourier transform infrared (FT-IR) spectrometer (Bruker, Germany) with precursors in KBr pellets. The IR characterizations of the resultant crosslinked polymers were performed by attenuated total reflectance (ATR-FTIR). The UV-vis spectra were detected with Agilent 8453 spectrometer (Agilent, Australia). The fluorescence spectra were determined with an F-4500 fluorescence spectrophotometer (Hitachi, Japan). Gel permeation chromatographs (GPC) (PMMA as interior label) measurements of the samples were performed in high purity solvent THF with a Waters Breeze GPC system (Waters, USA). Thermogravimetric analysis (TGA) and differential thermogravimetric analysis (DTG) were performed using a Pyris Diamond TG/DTA thermal analyzer (Perkin-Elmer, USA). Scanning electron microscopy (SEM) measurements were conducted on a cold field emission scanning electron microscope JSM-6701F (JEOL, Japan).

3. Results and discussion

3.1 RAFT polymerization of TE-AA in dioxane

Homopolymerization of TE-AA by the RAFT process was performed with ACVA as an initiator and 3-benzylsulfanilylthiocarbonylsulfanylpropionic acid as a chain transfer agent (CTA) under an N2 atmosphere. It is showed the time-conversion relationship between the homopolymerization of TE-AA and the pseudo-first order kinetic plot in dioxane in Figure 2. According to the 1H NMR spectroscopy, it could be performed to test the monomer consumption. Within 2 h, a monomer conversion arrived at 53.1%. The pseudo-first-order kinetic plot for the RAFT polymerization showed a deviated trend which has obvious difference from the first-order kinetics (Figure 2). From the downward curvature, we observed that the concentration of propagating radicals was decreasing[39]. Similar deviation has been reported for the RAFT polymerization of N-acryloylmorpholine[40], N,N-dimethylacrylamide[41] and sodium 6-acrylamidohexanoate[42] from the first-order kinetics.

There was the marked deviation of the GPC molecular weight from the theoretical number-average molecular weight (Mn).

3.2 Electrochemical polymerization of R-TE-PAA and TE-PAA

The anodic polarization curves of R-TE-PAA and TE-PAA were shown in Figure 4. To overcome the low solubility of the precursors in pure BFEE, the mixture of 50% (vol) BFEE and 50% (vol) CH2Cl2 was used in this work. The onset oxidation potential of R-TE-PAA (0.96 V) was lower than that of TE-PAA (0.99 V), and clearly lower than that of thiophene (1.35 V in the acetonitrile solution with 80% BFEE)[43], we can find that the onset oxidation potential of the precursor with broad PDI was higher than that of the precursor with narrow PDI from Figure 4.

The cyclic voltammetry can be applied to qualitatively reveal the reversibility of electron transfer during electrochemical polymerization and examine the electrical activity of polymer films by monitoring the oxidation and reduction in the form of a current-potential diagram[44, 45]. The successive cyclic voltammetrys (CVs) of R-TE-PAA and TE-PAA in the electrolyte of 50% (vol) BFEE and 50% (vol) CH2Cl2 on a Pt electrode were recorded. As shown in Figure 5, the CVs of both R-TE-PAA and TE-PAA exhibited characteristic features of conducting polymers during potentiodynamic syntheses, such as polyythiophene[46] and polypyrrole[47]. The increasing redox peak current density on each CV indicated the gradually growing of R-PTE-PAA and PTE-PAA films. Upon repeated scanning, a broad reversible redox process was developed at 0.84 and 0.18 V for R-TE-PAA, and at 0.90
and 0.28 V for TE-PAA, suggesting the formation of an electroactive polymers with good redox reversibility. From the neutral state to the metallic state, the broad distribution of the polymer chain length or the conversion of conductive species on polymer main chain might ascribe to the wide redox waves of as-formed films[48]. At the same time, it can be seen that the color of both polymer films electrodeposited on the working electrode during CV proceeding were converted from blue-green to dark blue. With the CV scanning going on, a apparent shift was maintained from the redox waves on account of increasing electrical resistance, resulting to the over potential needs[49].

3.3 Electrochemistry of R-PTE-PAA and PTE-PAA films

The electrochemical behaviors of as-prepared films were studied under different potential scanning rates in monomer-free 50% BFEE and 50% CH2Cl2. The steady-state CVs represented broad anodic and cathodic peaks (Figure 6), which were similar to the results in the literature[50]. The proportional relation between the peak current densities the potential scan rates (the insert of Figure 6) suggested that diffusion limits had no effect on the redox processes and the electroactive materials were stick to the working electrode surface[51]. Meanwhile, during the repeated cycle redox processes, there was no significant decomposition, which indicated that both films had high structural and electrochemical stability. The current peak values of polymer films at the potential scan rate of 150 mV s$^{-1}$ were listed in Table 1. As reported previously[52], if the peak separation ($\Delta E = E_{p,c} - E_{p,a}$ and $E_{p,c}$ and $E_{p,a}$, anodic and cathodic peak potentials, respectively) was lower and the $j_{p,c}$/ $j_{p,a}$ ($j_{p,c}$ and $j_{p,a}$, the current densities of anodic and cathodic peaks, respectively) ratio of the polymer film was larger, the redox behavior of the polymer film was more reversible. Therefore, it can be seen from Table 1 that the resultant polymer from precursor R-PTE-PAA had better electrochemical reversibility than that from precursor TE-PAA.

![Figure 5](image5.png) Cyclic voltammograms of 6.5mmol/L R-TE-PAA and TE-PAA in 50% BFEE + CH2Cl2. Potential scan rate: 150 mV/s.

![Figure 6](image6.png) Cyclic voltammograms of R-PTE-PAA and PTE-PAA in 50% BFEE + CH2Cl2. Inset: plots of redox peak current densities vs. potential scan rates. $j_p$ is the peak current density; $j_{p,a}$ and $j_{p,c}$ denote the anodic and cathodic peak current densities, respectively.

![Figure 7](image7.png) Cyclic voltammograms of R-PTE-PAA and PTE-PAA in 50% BFEE + CH2Cl2 upon repeated cycling at the scan rate of 150mV/s.

Table 1. Redox peak values of polymers prepared in 50% BFEE + CH2Cl2 (Potential scan rate: 150mV/s)

|      | $E_{p,c}$ (V) | $E_{p,a}$ (V) | $\Delta E$ (V) | $j_{p,a}$(mA/cm$^2$) | $j_{p,c}$(mA/cm$^2$) | $j_{p,c}/j_{p,a}$ |
|------|---------------|---------------|----------------|----------------------|----------------------|------------------|
| R-PTE-PAA | 0.64          | 0.21          | 0.43          | 0.48                 | 0.21                 | 0.95             |
| PTE-PAA | 0.76          | 0.28          | 0.48          | 0.76                 | 0.71                 | 0.94             |

Good electrochemical stability of conducting polymer films is commonly considered as a pivotal parameter for their applications[3]. Hence, the long-time cyclic voltammetry method was selected to test the electrochemical stability of the polymers under ambient conditions at the potential scan rate of 150 mV s$^{-1}$ and the result was shown in Figure 7. The corresponding parameters of the electrochemical stability of polymers were summarized in Table 2. It can be seen that both polymer films exhibited outstanding stability, suggesting great potential of applications in different fields, such as electrochromics, supercapacitors, electrochemical (bio) sensors, etc. Meanwhile, after 3000 cycles, the retentions of R-PTE-PAA and PTE-PAA were 60.29% and 51.00% respectively, which showed R-PTE-PAA had more electrochemical stability than PTE-PAA.

![Figure 7](image7.png) Cyclic voltammograms of R-PTE-PAA and PTE-PAA in 50% BFEE + CH2Cl2 upon repeated cycling at the scan rate of 150mV/s.

Table 2. The parameters of the electrochemical stability for polymers.

| Cycle | R-PTE-PAA Stability (%) | PTE-PAA Stability (%) |
|-------|--------------------------|------------------------|
| 1$^a$ | 100                      | 100                    |
| 1000$^h$ | 75.14                   | -                      |
3.4 Electrochromic properties of R-PTE-PAA and PTE-PAA Films

Electrochemical redox can be presented via electrochromism which is considered as a reversible and visible change in the transmittance or reflectance of a material[53]. The redox processes of conjugated electroactive polymers couple with electrochromic phenomena, resulting from ion insertion/expulsion[54]. Therefore, the electrochromic properties of the R-PTE-PAA and PTE-PAA films were performed in 50% BFEE + CHCl₃, as the potential was stepped from the neutral to the doped state of the polymer. The color of the R-PTE-PAA and PTE-PAA films switched from transparent yellow-green (-0.2 V) in the neutral state to dark blue in the doped state (1.2 V) (inserts of Figure 8). It indicated that the R-PTE-PAA and PTE-PAA were electrochromic polymers materials.

![Figure 8. UV-Vis spectra of R-TE-PAA (a), doped (b) and dedoped (c) R-PTE-PAA, TE-PAA (d), doped (e) and dedoped (f) PTE-PAA. Insert: the electrochromism of R-PTE-PAA and PTE-PAA films.](image)

3.5 Optical properties of R-PTE-PAA and PTE-PAA films

The UV-vis spectra of doped and dedoped R-PTE-PAA and PTE-PAA films coated on an optically transparent ITO electrode as well as R-TE-PAA and TE-PAA precursors in THF were shown in Figure 8. The R-TE-PAA and TE-PAA precursors in THF showed the similar absorption with a peak at 231-232 nm (Figure 9a&d). Generally, absorption at longer wavelength in the spectra usually indicates higher conjugation length[55]. The valence band-conduction band (π→π*) transition of doped R-PTE-PAA (Figure 8b) was shifted to 350 nm, which suggested that the conjugated chain had been extended. The peaks at 484-774 nm belonged to conductive species such as polaron or bipolaron. Moreover, the dedoped R-PTE-PAA (Figure 8c) presented absorption peaks at 387 nm and 529-803 nm. For the doped and dedoped PTE-PAA, the valence band-conduction band (π→π*) transitions were at 356 nm (Figure 8e) and 388 nm (Figure 8f), respectively, which showed small red shift relative to those of doped and dedoped R-PTE-PAA. This implied that R-PTE-PAA and PTE-PAA had somewhat different conjugated chain length.

|       | 2000h | 3000h | 5000h |
|-------|-------|-------|-------|
|       | 66.28 | 58.97 |       |
|       | 60.29 | 51.00 |       |
|       | 55.87 | -     |       |

![Figure 9. Fluorescence spectra of R-TE-PAA (a) in THF, doped (b) and dedoped (c) R-PTE-PAA in solid state, TE-PAA (d) in THF, doped (e) and dedoped (f) PTE-PAA in solid state.](image)

3.6 Structural characterization

Figure 10 shows FT-IR spectra of R-TE-PAA and R-PTE-PAA. In Figure 10, the peak at 3109 cm⁻¹ for R-TE-PAA was attributed to the C-H vibration of the 2, 5-positions in the thiophene ring, which was not observed in the IR spectrum of R-PTE-PAA, indicating that the electropolymerization of R-TE-PAA took place at the 2,5-positions of the thiopehene ring. The C=O vibration frequency for the ester group appeared as a large peak at 1726 cm⁻¹ in both of R-TE-PAA and R-PTE-PAA, with no change in intensity or wavelength, meaning that the PAA chains did not change during the electropolymerization process. On the other hand, as can be seen from Figure 10, the absorption bands of R-PTE-PAA were obviously broadened compared with those of R-TE-PAA. Similar phenomenon was also observed in other conducting polymers[57]. This was mainly due to the wide chain dispersity of the resulting product composed of oligomers/polymer[44]. In more details, the vibration modes of the polymers with different polymerization degrees showed different IR shifts. These peaks overlapped one another and produced broad bands with hyperstructures. Furthermore, the chemical defects on the polymer chains resulting from the overoxidation of the polymer and α-β, β-β connections also contributed to the band broadening of IR spectra[58].
3.7 Thermal properties of R-PTE-PAA and PTE-PAA films

Thermal stability is a very important factor for the applications of a polymer. Figure 11 gives the TG and DTG curves of R-PTE-PAA and PTE-PAA films under a nitrogen stream with a heating rate of 10 K min\(^{-1}\). The degradation of each polymer can be divided into two steps according to the two peaks in the DTG curve of each polymer. The polymer initially underwent a small weight decrease about 5.3% at relatively low temperature range from 300 to 373 K, which may be attributed to the moisture evaporation and a few oligomers trapped in the polymer[59-62], which was not necessarily associated with a change in polymer structure. With the gradual increasing temperature, a prominent weight loss step about 42.33 % was clearly found at 516 K < T < 765 K, which was essentially due to the oxidizing decomposition of the skeletal PTE and/or PAA backbone chain structures. It started to lose weight prominently when the temperature reached 450 K and up to 52.24% decomposition when the temperature reached 852 K, PTE-PAA films showed better thermal stability with only 44.65% losses when the temperature reached 852 K. It was because that more intercoupling reaction between macromolecule radicals often emerging during the progress of free radical polymerization maybe necessarily associated with a change in polymer structure. With the gradual increasing temperature, a prominent weight loss step about 42.33 % was clearly found at 516 K < T < 765 K, which was essentially due to the oxidizing decomposition of the skeletal PTE and/or PAA backbone chain structures. It started to lose weight prominently when the temperature reached 450 K and up to 52.24% decomposition when the temperature reached 852 K, PTE-PAA films showed better thermal stability with only 44.65% losses when the temperature reached 852 K. 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3.8 Morphologies of R-PTE-PAA and PTE-PAA films

To get their surface morphology, the doped and dedoped R-PTE-PAA and PTE-PAA films deposited on the ITO electrode were investigated (Figure 12). As can be seen from Figure 12A, doped R-PTE-PAA film was presented in the form of tumor-like aggregations. After dedoping, the surface of dedoped R-PTE-PAA film showed some defects or flaws to some extent (Figure 12B). This was due to the leaving of doping anions in R-TE-PAA film during the process of electrochemical dedoping. For the doped and dedoped PTE-PAA (Figure 12C&D), the surfaces were smooth and homogeneous.

4. Conclusions

In summary, R-TE-PAA precursor with narrow PDI was prepared via RAFT polymerization and subsequently electrodeposited into a free-standing crosslinked network R-PTE-PAA film in 50% BFEE + DCM electrolyte. As-prepared R-PTE-PAA had good redox activity and electrochemical stability after 3000 cycles. Compared with precursor TE-PAA with broad PDI and its corresponding PTE-PAA polymer, R-TE-PAA precursor showed lower onset oxidation potential and R-PTE-PAA exhibited an enhanced electrochemical stability and thermal stability. In addition, R-PTE-PAA film with electrochromic property was a good blue emitter. These results indicated that the high stable electroactive materials may be applied in various fields, such as electrochromics, supercapacitors, electrochemical (bio)sensors. Therefore, RAFT polymerization is a novel and favorable method to prepare the precursors bearing electroactive aromatic ring units. Future work about block, star and comb precursors with heterocycles prepared by RAFT method will be continued.

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