Synthesis of MoS₂ Nanochains by Electrospinning for Ammonia Detection at Room Temperature

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ABSTRACT: MoS₂ nanochains were successfully prepared via facile electrospinning and a hydrothermal process. The morphology of MoS₂ nanochains was evaluated by field emission scanning electron microscopy and high-resolution transmission electron microscopy. A slurry composed of the MoS₂ nanochains was coated on a silver electrode to detect ammonia. The detection range of ammonia was between 25 and 500 ppm. MoS₂ nanochains offered outstanding sensing response, repeatable reproducibility, and excellent selectivity with a detection limit of 720 ppb. The responsiveness of MoS₂ nanochains to ammonia remained unchanged for 1 week.

1. INTRODUCTION

Ammonia (NH₃) is an air pollutant released during agriculture, livestock, and industrial combustion processes. At higher concentrations, it can damage human organs, thus leading to a range of inflammatory conditions such as headaches, breathing difficulties, and even death. Damage can also occur when humans are exposed to low concentrations for extended periods of time. Thus, it is crucial to develop a ppm-level ammonia sensor monitor.

A variety of sensing techniques are available for ammonia detection; the most prevalent detection methods can be divided into three main categories, namely, solid-state sensing methods (metal oxide-based sensors and conductive polymer sensors), optical methods (optical sensors using tunable diode laser spectroscopy), and other methods (electrochemical sensors, surface acoustic wave sensors, and field effect transistor sensors). To date, various gas sensing materials have been reported to detect ammonia, including metal oxides, conducting polymers, and transition metal disulfides (TMDs). However, metal oxides are mostly used for conventional rigid chemical gas sensors and require high operating temperatures, consume high levels of power, and have safety hazards. Metal oxides also have low selectivity in detecting a specific gas from a gas mixture.

Conducting polymers can significantly improve sensing performance when used as ammonia-sensitive materials. However, conducting polymers have intrinsic shortcomings such as sluggish reaction kinetics, poor mechanical strength, and insufficient stability. Thus, to address the shortcomings of these materials, attention has shifted to TMDs.

TMDs have been widely used in sensors, photocatalysis, and supercapacitors. Molybdenum disulfide (MoS₂) has received increasing attention due to its large direct band gap (1.2−1.9 eV), high surface area-to-volume ratio, and excellent field effect transistor (FET) behavior. As an important n-type semiconductor, the two-dimensional (2D) layered structures of MoS₂ are a promising gas sensing material due to their large surface area-to-volume ratio, high carrier mobility, and various active sites, e.g., sulfur defects, vacancies, and edge sites. Previous studies have shown that active sites on 2D MoS₂ for gas sensors mainly derive from sulfur edges rather than basal planes. Thus, many strategies have been devoted to increasing the density of sulfur edge sites for the enhancement of MoS₂ gas sensor performance including vertically grown MoS₂ layers, nanoflowers, and quantum dots. In particular, some new excitement in MoS₂ has been sparked by emerging single or thin-layered 2D MoS₂ structures because the thickness of MoS₂ nanosheets was highly related to the surface-to-volume ratio and semiconducting properties—in turn, these affect sensitivity. Moreover, the terminating sulfide at the edges of MoS₂ could have maximum exposure in the case of thin-layered MoS₂. Most of the early studies used mechanical stripping or sputtering deposition to prepare molybdenum disulfide, and the resulting molybdenum disulfide was in the form of layers. Later, chemical vapor deposition was used to prepare molybdenum disulfide films, nanoflower...
molybdenum disulfide has also been prepared using a hydrothermal process. Electrospinning as a nanomaterial preparation method features a long length of the output nanofiber, uniform scale, and the ability to control the fiber diameter.

In this work, MoS₂ nanochains were synthesized by electrospinning and a hydrothermal process. The morphologies, nanostructures, and compositions of MoS₂ nanochains were obtained from field emission scanning electron microscopy, transmission electron microscopy, X-ray diffraction, Raman spectroscopy, and X-ray photoelectron spectroscopy. The MoS₂ nanochains were used to detect different concentrations of ammonia with good reproducibility, selectivity, and stability.

2. EXPERIMENTAL PROCEDURE

2.1. Reagent and Instruments. Sodium molybdate dihydrate (Na₂MoO₄·2H₂O ≥99.95%), thiourea (CH₄N₂S ≥99.95%), N,N-dimethylformamide (DMF, 99.9%), polyacrylonitrile (PAN, Mn = 150 000), and graphene oxide (GO, ≥99%) were purchased from China National Pharmaceutical Group.

Electrospinning equipment (YFSP-T, Tianjin Yunfan) was used to prepare and synthesize nanofiber materials. The morphology of MoS₃ nanochains was characterized using field emission scanning electron microscopy (FE-SEM, ZEISS Gemini300), transmission electron microscopy (TEM, JEM-2100F03040702), X-ray diffraction (XRD, SHIMADZU XRD-6100), Raman spectra (Renishaw Qontor), and X-ray photoelectron spectroscopy (XPS, ThermoFisher Thermo). A Sino Aggetech, IST500E was used to detect ammonia.

2.2. Synthesis of Samples. GO (15 mg) was dispersed into 18 mL of DMF through sonication for 30 min. The GO dispersion contained 1.8 g of PAN and was stirred in a water bath at 80 °C for 4 h. The solution was then transferred into a 5 mL syringe for electrospinning. The complex nanofibers were generated with an electrospinning voltage of 18 kV and an injection rate of 2.25 × 10⁻³ mL/min. The complex nanofibers were heated at 280 °C for 2 h at a heating rate of 5 °C/min.

Next, Na₂MoO₄·2H₂O (0.242 g) and 0.305 g of CS(NH₂)₂ were dissolved into 60 mL of deionized water and stirred for 30 min; 2.7 g of complex nanofibers were dispersed into 30 mL of the above solution by sonication for 10 min and then transferred into a 30 mL Teflon-lined stainless steel autoclave. The stainless steel autoclave was maintained at 210 °C for 24 h. The process was repeated several times by centrifugation at 4000 rpm for 10 min. The precipitate was washed with deionized water to obtain MoS₂ nanochains.

2.3. Preparation of MoS₂ Nanochain Electrodes and Gas Sensing Measurements. The resulting MoS₂ nanochains were ground in a mortar and then deionized water was added to make a paste. This paste was then applied to a quartz disk, and the resulting disk was soaked in deionized water for 30 min. The disk was then transferred into a room-temperature gas sensing test chamber for the measurement of ammonia concentrations.

Figure 1. Low-magnification (a) and high-magnification (b) SEM images of MoS₂ nanochains.

Figure 2. TEM (a–d) and HRTEM (e, f) images of MoS₂ nanochains.
substrate with predeposited silver electrodes spaced at 5 mm intervals. After applying a thick paste, the resulting device was dried in a vacuum oven at 60 °C for 2 h. These devices were used for electrical and sensing measurements.

The gas sensing characteristics were measured under static conditions at room temperature (25 ± 2 °C, 15 ± 2% RH). Ammonia gas samples were prepared as follows. Ammonia at 25–500 ppm was obtained by evaporating ammonia (aq) from the heater in the test chamber. The gas response was defined as $S = \frac{R_{\text{air}} - R_{\text{gas}}}{R_{\text{air}}}$ × 100%, where $R_{\text{air}}$ and $R_{\text{gas}}$ are the resistances of the gas sensor in air and test gas, respectively. Response time and recovery time were calculated from the time required for adsorption and desorption conditions.

3. RESULTS AND DISCUSSION

3.1. Characterization Results. Figure 1a shows a representative morphology of the complex nanofibers modified with three-dimensional hydrangea-like MoS2 nanospheres. The dense MoS2 nanospheres were uniformly modified on the complex nanofibers with a new morphology and a peculiar nanochain structure. The high-magnification SEM images in Figure 1b show that the MoS2 nanospheres consisted of MoS2 nanospheres that were uniformly distributed and cross-aligned; MoS2 nanochains with a diameter of about 1 μm can also be observed. The unique nanochain structure ensured a high specific surface area, resulting in better adsorption and desorption processes for gas detection.

Figure 2a shows three-dimensional hydrangea-like MoS2 nanospheres: These were tightly and uniformly immobilized on the surface of the complex nanofibers. Figure 2b shows a single MoS2 nanosphere; the MoS2 nanosphere was formed by interlocking stacks of MoS2 nanofibers. Figure 2c,d shows a monolayer MoS2 nanoplate dispersed in carbon. The HRTEM images (Figure 2e,f) suggest that the interlayer distance between the MoS2 nanoplates was 1.05 nm. This was due to the expansion of two adjacent MoS2 layers because of the addition of carbon; this is discussed in the XRD section below.

The XRD patterns of the MoS2 nanochains are shown in Figure 3. The pattern for MoS2 nanochains compared with MoS2 in the composite should have a single-layer structure, which was confirmed by HRTEM. In addition, there were three new diffraction peaks of MoS2 nanochains near 2θ = 9, 11.5, and 18° (Figure 3); these are marked by the #, clubs, and * symbols. The diffraction peak marked by the clubs symbol was the characteristic peak of graphene oxide. The other two peaks (# and *) were indexed to neither MoS2 nor carbon. These two peaks might be due to the intercalation of MoS2 and carbon. The d-spacing corresponding to the two peaks (*) and #) was calculated according to the diffraction angles using the Bragg equation: 1.01 (*) and 0.49 (#) nm. It is well-known that the d (002)-spacing values of MoS2 and carbon are 0.61 and 0.34 nm, respectively. The d-spacing of peak * was 0.49 nm, which was between the d (002) of MoS2 and carbon. Peak # might represent the spacing of MoS2 and carbon. The d-spacing of peak # was 1.01 nm, which was twice the d-spacing of peak *. This might be the distance of neighboring MoS2. This conclusion has been verified by Chang et al.17

Figure 4a shows the Raman spectra of the prepared MoS2 nanochains. Two characteristic peaks were observed at 398.8 and 374.4 cm−1 associated with the A_{1g} mode due to the out-of-plane vibrations of sulfur atoms; the E_{2g} mode relates to the in-plane vibrations of Mo and S atoms, respectively. The distance between the two characteristic peaks was related to the number of MoS2 layers. The distance was 24.4 cm−1 and could be observed in Figure 4a, which indicated that MoS2 was a single layer. Figure 4b shows the Raman spectrum of GO as a part of the MoS2 nanochains.

Figure 5a–d indicates the XPS spectra of MoS2 nanochains, Mo 3d, S 2p, and O 1s. Figure 5a shows the entire measured spectrum, confirming the presence of Mo, S, C, and O in the composite. The spectrum of Mo 3d (Figure 5b) shows two peaks located at 228.48 and 232.68 eV corresponding to Mo 3d_{5/2} and Mo 3d_{3/2}, respectively, which is likely the Mo^{4+} of MoS2.18 There was a peak of lower binding energy at 226.08 eV, which is consistent with S2−.19 Moreover, two minor peaks at 235.98 and 232.98 eV were characteristic peaks of Mo^{6+} 3d_{5/2} and Mo^{6+} 3d_{3/2}, respectively, for Mo–O bonds, suggesting the introduction of oxygen on the MoS2 surface.13 Figure 5c further shows the XPS spectra of S 2p where the peaks at 162.98 and 161.68 eV were attributed to S 2p_{1/2} and S 2p_{3/2}, respectively.20,21 The C 1s region (Figure 5d) has two peaks at 286.68 and 284.78 eV matching C–C and C–O, respectively. These data confirmed the presence of MoS2, C, and GO.

3.2. Gas Sensor Characteristics. To evaluate the advantages of MoS2 nanochains, the as-prepared products were evaluated as sensing materials for ammonia at room temperature (RT). The sensor was studied at different concentrations of ammonia. Figure 6a shows the response characteristics of the MoS2 nanochains for ammonia from 25 to 500 ppm at room temperature. The response of MoS2 nanochains increased with increasing ammonia concentration. The MoS2 nanochains had a high ammonia gas sensing response above 71% at 500 ppm ammonia. This high sensitivity was due to the nanochain structure and high surface area.

Reproducibility is a major issue in gas sensing. Five response–recovery tests were repeated for 200 ppm ammonia at room temperature to evaluate reproducibility. All of the responses were essentially stable at the same level (40%), suggesting that the MoS2 nanochains were repeatable for ammonia detection (Figure 6b).

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**Figure 3.** XRD pattern of the prepared MoS2 nanochains.
Selectivity is also a significant indicator of gas sensors. Therefore, the MoS$_2$ nanochains were tested against 200 ppm ammonia, acetone, ethanol, isopropanol, nitrogen dioxide, and formaldehyde (Figure 6c). The results indicate that the MoS$_2$ nanochains had excellent selectivity for ammonia. Long-term stability experiments were conducted by exposing MoS$_2$ nanochains to ammonia at 200 ppm for several consecutive days, and the test results are shown in Figure 6d. The response of the MoS$_2$ nanochains remained constant for one week, but they subsequently decreased by about 10%.

Humidity has a large impact on the gas sensor, and we have tested the sensor for different humidity levels (200 ppm ammonia, room temperature), and the results are shown in Figure 7. As shown in Figure 8, the response of the sensor hardly changes as the humidity increases, but we find that the response/desorption time gradually becomes longer as the humidity increases.

Figure 8a shows a linear function response of the MoS$_2$ nanochains to the ammonia concentration. The fitted relationship for MoS$_2$ nanochains is $Y = 0.73291 + 0.00434x$. The MoS$_2$ nanochains had a higher linear coefficient. According to the International Union of Pure and Applied Chemistry (IUPAC), the detection limit of a sensor is generally defined as three times the standard deviation of its noise.$^{22}$ The noise of the sensor can be calculated using the relative resistance variation of the base resistance using the root-mean-square deviation. Here, 10 data points were taken on the MoS$_2$ nanochain electrode prior to exposure to ammonia (Figure 8b). After plotting the data, a fifth-order polynomial fit was performed over the range of data points. This was done not only for curve fitting but also for statistical parameters of the polynomial fit. The noise was calculated as

$$N = \sqrt{\frac{\sum (S - S_i)^2}{T}}$$

Here, $S_i$ is the measured data point, $S$ is the corresponding value calculated from the curve fitting equation, and $T$ is the number of data points used in the curve fitting. According to the IUPAC definition, the signal is considered to be real when the signal-to-noise ratio equals 3.$^{23}$ Therefore, the theoretical
detection limit (DL) was calculated using the following equation

\[ DL = \frac{N}{\text{slope}} \]

Here, slope is extrapolated from the linear function of ammonia concentration as shown in Figure 8a. The DL of MoS₂ nanochains was 720 ppb. This suggested potential applications in environmental monitoring and breath analysis. Table 1 compares the gas sensing performance between MoS₂ nanochains and other materials for ammonia detection. The comparison results showed that MoS₂ nanochains have superior or comparable ammonia sensing performance to other materials. This indicates that the MoS₂ nanochains were conducive to ppm-level ammonia detection.

3.3. Sensing Mechanism. The resistance of the MoS₂ nanochains in contact with ammonia varies with time and can probe the mechanism of MoS₂ nanochains’ sensitivity to gas (Figure 9). When the MoS₂ nanochains were exposed to ammonia, the resistance decreases to a minimum value depending on the level of ammonia. The resistance returns

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**Table 1**

| Material          | Sensing Performance |
|-------------------|---------------------|
| MoS₂ nanochains   | Superior/Comparable |
| Other materials   |                     |

**Figure 6.** Detection of 25–500 ppm ammonia at room temperature (a), 200 ppm ammonia reproducibility (b), selective detection of five kinds of gases (c), and the long-term stability of 200 ppm ammonia detection (d).

**Figure 7.** Response curves obtained from the detection of 200 ppm ammonia in different humidity environments.

**Figure 8.** Response curves of the sensor to different concentrations were fitted (a), and 10 points were obtained under normal conditions (b).
Ammonia is a reducing gas, and thus the decrease in sensor resistance indicated that the MoS$_2$ nanochains behave like an n-type semiconductor. Therefore, most of the electrons in n-type-semiconductor MoS$_2$ nanochains are carriers. In air, many oxygen molecules capture free electrons from the surface of MoS$_2$ materials and form O$_2^{−}$ as shown in the following reactions

\[
\begin{align*}
\text{O}_2(\text{gas}) & \rightarrow \text{O}_2(\text{ads}) \\
\text{O}_2(\text{ads}) + e^- & \rightarrow \text{O}_2^-(\text{ads}) \\
\text{O}_2^-(\text{ads}) + e^- & \rightarrow 2\text{O}^-\text{(ads)}
\end{align*}
\]

When ammonia is adsorbed on the surface, it reacts with the oxygen species and donates electrons to MoS$_2$ according to the following reaction

\[
2\text{NH}_3 + 3\text{O}^- \rightarrow \text{N}_2 + 3\text{H}_2\text{O} + 3e^- 
\]

The process is shown in Figure 10. The electron transferred back to the surface of MoS$_2$ changes the surface resistance. Thus, the reaction mechanism depends entirely on the availability of oxygen and its reaction with ammonia molecules.

4. CONCLUSIONS

In summary, a new and simple fabrication method of MoS$_2$ nanochains was used in this study via electrospinning and a hydrothermal process. Structural analysis revealed that MoS$_2$ nanoplates were uniformly interlaced to form MoS$_2$ nanospheres, which in turn form the final nanochain structure on the electrospinning nanofibers. The change in the resistance of MoS$_2$ nanochains when performing ammonia detection proved that they are n-type semiconductors. Gas sensing measurement results indicated that MoS$_2$ nanochains exhibited a response of 40% toward 200 ppm ammonia, relatively rapid response and recovery times, good repeatability, excellent selectivity, stability in 1 week to ammonia at room temperature, and a detection limit of 720 ppb. Compared with other MoS$_2$-based materials, MoS$_2$ nanochains have better response and recovery properties and higher responsivity. Therefore, these results indicate that MoS$_2$ nanochains are excellent favorable gas sensing materials for the detection of ammonia at room temperature, which could stimulate greater innovation for future sensor technologies. Thus, the results of the present study may provide a new pathway to develop advanced nanocomposites for room-temperature gas-sensitive materials.

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### Table 1. Comparison of the Sensing Performance of the Sensor in This Work with Other Previously Reported Ammonia Sensors

| materials         | temp. (°C) | DL (ppb) | response (%) | ref |
|-------------------|------------|----------|--------------|-----|
| MoS$_2$/graphene  | RT         | 720      | 40% (200 ppm) | this work |
| MoS$_2$/Au        | 60         | 25       | 10 (1000 ppm) | 24  |
| MoS$_2$/WO$_3$    | 200        | 25       | 70% (200 ppm) | 25  |
| MoS$_2$/SnO$_2$   | RT         | 50       | 10 (50 ppm)   | 26  |
| SnO$_2$/MoS$_2$   | 50         | 1        | 6.51 (10 ppm) | 27  |
| MXene            | RT         | 500      | 6% (500 ppm)  | 28  |
| PANI/SnO$_2$      | RT         | 10       | 30% (100 ppm) | 29  |

**Figure 9.** Resistance change curve of the MoS$_2$ sensor for 200 ppm ammonia detection at room temperature.

**Figure 10.** Process diagram of the MoS$_2$ nanochain gas sensing mechanism.

recovery times, good repeatability, excellent selectivity, stability in 1 week to ammonia at room temperature, and a detection limit of 720 ppb. Compared with other MoS$_2$-based materials, MoS$_2$ nanochains have better response and recovery properties and higher responsivity. Therefore, these results indicate that MoS$_2$ nanochains are excellent favorable gas sensing materials for the detection of ammonia at room temperature, which could stimulate greater innovation for future sensor technologies. Thus, the results of the present study may provide a new pathway to develop advanced nanocomposites for room-temperature gas-sensitive materials.
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Notes
The authors declare no competing financial interest.

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