Review

Biological remediation of acid mine drainage: Review of past trends and current outlook

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Abstract

Formation of acid mine drainage (AMD) is a widespread environmental issue that has not subsided throughout decades of continuing research. Highly acidic and highly concentrated metallic streams are characteristics of such streams. Humans, plants and surrounding ecosystems that are in proximity to AMD producing sites face immediate threats. Remediation options include active and passive biological treatments which are markedly different in many aspects. Sulfate reducing bacteria (SRB) remove sulfate and heavy metals to generate non-toxic streams. Passive systems are inexpensive to operate but entail fundamental drawbacks such as large land requirements and prolonged treatment period. Active bio-reactors offer greater operational predictability and quicker treatment time but require higher investment costs and wide scale usage is limited by lack of expertise. Recent advancements include the use of renewable raw materials for AMD clean up purposes, which will likely achieve much greener mitigation solutions.

1. Introduction

In recent times, acid mine drainage (AMD) has become a serious global issue owing to its hazardous impact on the environment and living organisms causing most dangerous effects [1]. AMD is mostly generated as a by-product of various industrial processes of mining and other related industries. A detailed description of AMD origin and different routes which contribute to AMD generation have been reported in the literature [2,3]. AMD generation is very acute in inactive and abandoned mining sites associated with various minerals and metallurgical extraction. In brief, accelerated oxidation of sulfidic minerals (especially iron pyrites and other heavy metal pyrites) due to their exposure to water and oxygen is the major reason for AMD generation. Also, generation of acidic streams with high sulfate content is commonly caused by exposure and oxidation of sulfide-bound minerals or rocks. AMD or acid rock drainage (ARD) formation is common in many mining and mineral refining industries. Chemical reactions that underlie AMD generation is simple and well-researched (outlined in Sec 2.1), but drainage composition can differ drastically from one region to another due to local geology, microclimate, group of microorganisms and source of water [4].

High concentrations of dissolved metalloids and metals, extremely acidic pH and large amounts of sulfate in the AMD pose a serious threat to underground and surface water contamination leading to lethal effects. Extended impacts include biodiversity loss and deterioration of aquatic ecosystems [5,6]. In order to prevent the damages of AMD and to enhance ecological sustainability, a proper treatment and management system for AMD is required. Economically-effective remediation technologies have been proposed to counteract the effects of AMD repercussions. Specifically, biological treatments generate great interest among researchers for its promising ability for AMD clean-up [7–10]. Biological
treatments of AMD, also known as bio-remediation, has been attractive compared to other chemical based treatments of AMD with respect to low operational and labor costs, easy process design and control, and with better sulfate and metal recovery [11,12].

In principle, bioremediation of AMD involves the usage of sulfate reducing bacteria (SRB) to microbially recover metals and sulfates present in AMD as metal sulfides [13]. The metabolism of SRB reduces the excessive sulfate present in AMD to hydrogen sulfide (H₂S). The biogenic H₂S easily binds with the metals in the AMD stream to precipitate as metal sulfides which are very stable and can be easily recovered and recycled. The overall biochemical reactions associated with the SRB reduction of metals and sulfides in AMD are shown in Eqs. (1)–(3).

\[
\begin{align*}
\text{SO}_4^{2-} + 4\text{H}_2 + \text{H}^+ & \rightarrow \text{HS}^- + 4\text{H}_2\text{O} \quad (1) \\
\text{Organic matter (C, O and H)} + \text{SO}_4^{2-} & \rightarrow \text{HS}^- + \text{HCO}_3^- \quad (2) \\
\text{M}^{2+} + \text{HS}^- & \rightarrow \text{MS} \ (1) + \text{H}^+ \ (\text{M}^{2+} - \text{Metal cation}) \quad (3)
\end{align*}
\]

Further, SRB metabolism also helps in acidity neutralization of AMD due to the alkalinity resulting from its biochemical reactions. This aids in the easy filtration of the metal sulfides from the liquid phase of the reaction system.

A range of biological methods falls under the spectrum of bio-remediation of AMD which can be grouped into active and passive treatment methods. Fig. 1 presents a simple classification of these bio-remediation techniques. A biologically active treatment system is usually a continuous process which requires constant resource input and immobilizes the metal contaminants by generation of sufficient alkalinity. These types of treatments provide better process control and ability for functional modifications in the reaction system [14-16]. Passive systems require relatively low resource input and are quite advantageous from the perspective of operational costs but more expensive to set-up.

This paper reviews the current understanding of AMD treatment methods, with emphasis on biologically-based treatment options. It describes, in sequence, occurrence of AMD, role of sulfate reducing bacteria in AMD treatment, passive and active biological treatments, and finally, highlights the current biological processes based technology trends for AMD treatment. It should be noted that the term AMD has seemingly been used interchangeably with ARD but we will use AMD here to emphasize the anthropogenic-induced problems which are more frequent and of greater concern than that of natural acidic drainage.

2. Acid mine drainage

2.1. Overview of AMD

Generation of waste streams rich with sulfate and metallic ions is not limited to mining and mineral processing alone. Other industrial activities such as flue-gas scrubbing, pulp and paper milling streams, chemical manufacture etc. produce effluents which contain similar characteristics of AMD [17,18]. Acid mine drainage (AMD) is initiated by the hydro-geochemical weathering of sulfide bearing rocks (marcasite, arsenopyrite and pyrite) which are in contact with oxygen and water. The reaction is catalyzed by sulfur oxidizing microorganisms and Iron (Fe). For instance, coal mine wastes in addition to artificial irrigation leached acid drainages contains high concentrations of Pb, Fe, Cr and SO₄²⁻ etc. which reflects a typical acid mine drainage.

Some of the metal sulfides and their chemical formula are shown in Table 1. Additionally, AMD is prominent in both operating and abandoned mines and open pit sites. Its damage may not be apparent while mines are in full operation, when constant pumping limits the rise of water table.

Air enters the rock mass creating iron sulfate salts that can dissolve in groundwater, thus contaminating it. The resulting water is low in organic materials but high in dissolved iron salts and often contains free sulfuric acid. The pH may drop below 2 and if there are iron-stone beds present in the strata, the iron level may reach 2000 mg/L.

Pyrite and marcasite are two most common sulfide minerals which are abundantly available [19]. The oxidation of pyrite proceeds through several pathways that involve surface interactions of dissolved oxygen and Fe³⁺ ions which forms dissolved iron, sulfate and hydrogen (Eq. (4)). Yet, rate of oxidation and acid production is highly dependent on minerals variability, microbial activity and oxygen and water availability [20].

\[
2\text{FeS}_2 + 7\text{O}_2 + 2\text{H}_2\text{O} \rightarrow 2\text{Fe}^{2+} + 4\text{SO}_4^{2-} + 4\text{H}^+ \quad (4)
\]
It is also suggested that presence of sulfate in mine waste drainage is typically a preliminary indication of sulfate mineral exposure and oxidation [20]. Under oxidizing environments (with pH greater than 3.5 and presence of microbes, ferrous iron released in Eq. (4) could be further oxidized to ferric iron according to Eq. (5).

$$4\text{Fe}^{2+} + \text{O}_2 + 4\text{H}^+ \rightarrow 4\text{Fe}^{3+} + 2\text{H}_2\text{O}$$

(5)

However, in under oxygen-deprived conditions, Eq. (5) will not proceed until pH rises to 8.5. This indicates Eq. (5) is often the rate-limiting step in pyrite oxidation as conversion of ferrous to ferric is sluggish at pH 5 and below [21]. Furthermore, at pH 2.3 to 3.5, ferric iron formed in Eq. (5) may precipitate as Fe(OH)$_3$, reducing amount of Fe$^{3+}$ may not form. In turn, remaining Fe$^{3+}$ in original pool and continuously decrease the existing pH.

$$\text{Fe}^{3+} + 3\text{H}_2\text{O} \leftrightarrow \text{Fe(OH)}_3 + 3\text{H}^+$$

(6)

Under extremely acidic conditions (pH < 2), the hydrolysis product Fe(OH)$_3$ from Eq. (6) is thermodynamically unstable and may not form. In turn, remaining Fe$^{3+}$ in solution is utilized for oxidation of additional pyrite materials (Eq. (7)). This, in turn, plunges pH of AMD into ultra-acidic state [22].

$$\text{FeS}_2 + 14\text{Fe}^{3+} + 8\text{H}_2\text{O} \rightarrow 15\text{Fe}^{2+} + 2\text{SO}_4^{2-} + 16\text{H}^+$$

(7)

### 2.2. Effects of AMD

As a consequence of highly acidic conditions created by excess H$^+$ and sulfuric acid, a vast array of metals and mineral are dissolved by AMD, and an acidic and metalliferous toxic flow results. This lethal stream taints groundwater, rivers and other water bodies that are in proximity. AMD destroys ecosystems, corrodes infrastructure and contaminates water supplies, often in regions where freshwater is scarce [23].

Table 2 summarizes potential effects of various heavy metals toxicity to human health and plant physiology. The pH of AMD is another toxic feature that further threatens plants. Highly acidic solutions induce release of more H$^+$ ions that proliferates bioavailable metallic species. Surge in uptake of metal ions such as aluminum (Al$^{3+}$) binds to cell membrane and inhibits riceosphere function [24,25]. It has been suggested that fungal and bacterial activity within soils could encourage soil acidification and plant root dysfunction [26]. Thus, the mobility and permeability of AMD are affected by several factors including soil conditions, metal species, solubility of ions and related microorganisms [5].

### 2.3. Remediation options

Techniques for AMD treatment have been established through years of research into source control and mitigation approaches [33]. Source controls are technically much more demanding to implement as the working principle involves the removal of oxygen and water to eliminate oxidation process of pyritic materials. Also, most mining facilities ceased operation before the discovery of the hazards of AMD, and retrofitting is not always achievable [34]. Mitigation control is directed at treatment of drainage given proper evaluation of local land formation and water table levels. In general, the mitigation control approach is generally based on the neutralization of its pH and the precipitation of metals [35]. Two categories apply to mitigation techniques, namely active and passive treatment. However, advances in research have reclassified techniques into abiotic and biological treatment with sub-classes of active and passive systems.

Biological treatments offer several advantages which include permanent removal of sulfate and metals, generation of less-hazardous water and greater ability to recover the valuable metals. The goal of these treatments is accelerated conversion of the pollutants to an acceptable form or conditions in which they have least or null environmental impact through biological actions [36]. Such systems generally engage sulfate or sulfur reducing bacteria as main working agents, introduced into wetlands or injected as substrate barriers to control pH and metal leachate. The following describes more of these biological systems.

### 3. Sulfate reducing bacteria

#### 3.1. Sulfate reduction and bacterial types

Sulfate reduction by specific anaerobic bacteria groups occur through either assimilatory or dissimilatory pathways [37]. Assimilatory reduction generates reduced sulfur compounds for biosynthesis of proteins and amino acids, dispensing any direct excretion of sulfate. Sulfate (or sulfur), undergoing dissimilatory pathway, is reduced by obligatory anaerobic sulfate (or sulfur) reducing bacteria (Eq. (8)).

$$\text{SO}_4^{2-} + 8\text{e}^- + 4\text{H}_2\text{O} \rightarrow \text{S}^{2-} + 8\text{OH}^-$$

(8)

Hydrogen sulfide (H$_2$S), a highly toxic, corrosive and flammable gas with noticeable odor is evolved from sulfate reduction. This gas is found in varying concentrations in natural gas from oil reservoirs, biogas from renewable wastes, and pulp and paper industry exhausts. Due to its corrosive nature, removal of hydrogen sulfide prior to transportation and distribution is required for control of subsequent acidic deposition. There are a known few commercial physiochemical processes for treating sulfide-laden streams, which include Claus, Alkanolamine and Holmes-Stretford. Although effective for removal, these are highly energy-demanding options with costly chemicals involved. Additionally, physiochemical processes are designed to achieve process and economic feasibility, given that the treatment stream is high in volume and sulfide-rich.

Contrastingly, biological treatments are less costly to operate and do not require high concentration of sulfide in targeted stream to function. These treatments are conducted by the well-studied group of sulfate reducing bacteria (SRB). Phylogenetically, SRB exist on three major branches: (i) δ subclass of proteobacteria, (ii) gram positive bacteria (Desulfotomaculum, Desulfosporosinus) and (iii) branches formed by Thermodesulfbacterium and Thermodesulfovibrio. The latter group is thermophilic while the former two groups consist of psychrophilic, mesophilic and thermophilic species.

Energy and carbon sources for SRB are of large variety, including hydrogen, formate, acetate, lactate, butyrate, malate, succinate, methanol, ethanol, glycerol and acetaldehyde. Amino acids,
methylated compounds, aromatic and saturated hydrocarbons are among other compounds utilized by SRB. To reduce cost, inexpensive carbon sources such as hay, wood chips, manure, sludge and compost have also been used to sustain SRB growth within bioreactor. Integration of sulfate reduction process by SRB along with biosorption of metals producing a synergetic effect for AMD treatment has also been reported [38].

3.2. Metabolism of SRB for sulfate reduction

The complete metabolism of SRB is too complex as it involves many enzyme catalyzed bio-chemical reactions such as oxidation of alcohols, aldehydes and ketones, degradation of aliphatic and aromatic hydrocarbons, decomposition of arynitro and arylamino compounds, demethylation reactions and reduction of sulfate and metals [39]. Sulfate is a thermodynamically stable form of sulfur making it unsuitable as a direct electron donor for the metabolism of SRB. The redox potential for the sulfate–sulfite copulation is −516 mV, which is quite high for the intracellular electron mediators nicotinamide adenine dinucleotide phosphate (NADH) or ferredoxin [40]. Sulfate reduction in SRB is initiated with the conversion sulfate to adenosine-phosphosulfate (APS) through adenosine phosphosulfate. For this, sulfate is actively transported across the cytoplasmic membrane of SRB and is activated by adenosine monophosphate (AMP) and adenosine triphosphate (ATP) sulfurylase to yield APS and pyrophosphates. This reduces the redox potential of sulfate–sulfite copulation to −60 mV which is biologically achievable [40]. The obtained APS is metabolically reduced to biogenic-sulfite and then to biogenic-sulfide by intracellular electron mediators. The necessary reactions for the sulfate reduction by SRB metabolism are presented in Eqs. (9)–(11) [39].

\[
\text{SO}_4^{2-} + \text{AMP}^4- + H^+ \rightarrow \text{APS}^2- + HPO_4^{2-} \quad (9)
\]

\[
\text{APS}^2- + H^+ + 2e^{2-} \rightarrow \text{HSO}_3^- + \text{AMP}^2^- \quad (10)
\]

\[
\text{HSO}_3^- + 6\text{H}^+ + 6e^{2-} \rightarrow \text{HS}^- + 3\text{H}_2\text{O} (\text{M}^{2+} - \text{Metal cation}) \quad (11)
\]

The bio-genic sulfide thus obtained would undergo reaction with the metal cations present in the AMD stream to precipitate the metals and metalloids as metallic sulfides as illustrated in Eq. (3). Addition of carbon substrate becomes essential for the APS synthesis due to the endergonic nature of the reaction. Reduction of APS to biogenic-sulfite is facilitated by APS reductase [41]. Reduction of sulfate to sulfide can be explained through two different mechanisms. The trithionate and thiosulfate pathway explains this reduction using three two-electron reduction steps while a direct six-electron reduction step is also quite inevitable.

3.3. SRB activity range

SRB are known to thrive in pH ranges of 5.0 to 9.0 and present reduced activity rates at other pH levels. However, some strains of SRB have been found to survive in low pH environments such as Desulfothomaculum genus. Furthermore, mixed cultured SRB are more tolerant of extreme conditions than their pure counterparts. Significant portions of SRB are strictly thermophiles that do not tolerate high temperature conditions. It has been reported that an increase in temperature of up to 40 °C led to decrease in bacterial activity [42]. Conversely, acclimatizing to low temperatures of 1–8 °C allowed SRB to assume normal activity rates [43].

Anaerobic degradation by SRB features several important drawbacks as (a) Toxicity of hydrogen sulfide produced is major concern during metabolic process since an additional oxidizing stage is required for H₂S to be converted to elemental sulfur; (b) Concentration of microorganism group in bioreactor due to formation of symbiotic relationships, for instance SRB forms microbiological consortia with metanogenic archaea; (c) Sensitivity towards changes in pH, temperature, oscillation of hydraulic and substrate loading; (d) Duration for complete mineralization of organic compounds is much longer than aerobic processes due to multistage biodegradation process.

Studies have suggested metal redox state reduction contributes to lower mobility and toxicity of contaminated streams [7,44]. Higher metal redox states allow precipitation of metallic sulfides from solution, facilitated by SRB communities. Fig. 2 illustrates sulfide speciation across the pH range. This coincides with selective formation of H₂S by SRB in AMD treatment systems that are acidic by nature. Geochemically, sulfur and sulfate reducing bacteria hold major roles of precipitating toxic metals. For instance, the precipitation of U (VI) and Cr (VI) by a process mediated by multiheme cytochrome c proteins [8]. Section 5 of this review presents more information on selective precipitation.

SRB metabolism leads to the precipitation of biogenic pyrite nanoparticles efficient at co-precipitating and sorbing arsenic [45,46]. The experimental field was an industrial site where shallow groundwater in an unrestricted sandy aquifer was contaminated by arsenic. Therefore, biodegradable organic carbon, sulfate, ferrous iron and fertilizer were injected into groundwater and SRB metabolism began about 1 week later. Specifically, molasses (27.2 kg), ferrous sulfate (2.5–5 kg), and agricultural-grade fertilizer (0.9 kg) in 1,000 gallons of water were introduced into the sites. The main sequestration stage, with total arsenic removal rate of more than 90%, lasted for at least 6 months until the arrival and mixing of untreated groundwater from up-gradient. FeSO₄ amendments increased the concentrations of Fe²⁺ and SO₄²⁻ in the ground water from 0.47 mg/L and 16 mg/L (pre-injection groundwater concentrations) to 40 mg/L and 60 mg/L,

Table 2

| Heavy Metals | Main Effects | Potential repercussion on human health | Potential plant physiological responses |
|-------------|-------------|---------------------------------------|---------------------------------------|
| Arsenic     | Bronchitis, Skin and bladder cancer, Kidney failure, haemolysis, bone marrow depression | Growth inhibition, Loss of yield and fruit production, Food chain poisoning | |
| Cadmium     | Renal dysfunction, lung disease, lung cancer | Decreases seed germination and lipid content | Reduces chlorophyll production and plant growth |
| Lead        | Mental retardation in children, developmental delay | Decreases photosynthetic activity, water uptake and antioxidant | |
| Manganese   | Damage of central nervous system | Decreases seed germination, protein and enzyme production | |
| Mercury     | Impaired neurodevelopment, decrease in memory | |
| Nickel      | Allergic contact dermatitis, chronic bronchitis, Lung and nasal cancer | Reduces Ni toxicity, promotes plant growth | |
| Zinc        | Damage to nervous membrane | Decreases plant growth through membrane damage, chlorosis and root damage | |
| Chromium    | Liver/kidney necrosis, skin ulcers | Inhibits photosynthesis and reproductive process | |
| Copper      | Anemia, liver and kidney damage | | |
shown in light and dark grey areas [47].

Residual metals are improved through the substrate either in a horizontal or vertical direction [65]. Oxygen depletion upstream of more sensitive treatment systems may be planted sparingly for erosion control. Apart from these issues, wetland treatment may not be desirable in arid or mid-arid climate regions. Surging and contracting water levels throughout different seasons could force metal-sulfide sediments to be re-oxidized, re-dissolved and re-acidify treatment areas [63].

Wetlands are the most common treatment system and have been recognized as a low-cost remediation solution for AMD and have been implemented at full-scale [62]. Wetlands are highly complex ecosystems due to interacting effects of physical, chemical and biological processes that influence output water quality. Broadly, aerobic and anaerobic wetlands are two types of treatment systems available. Aerobic wetlands targets net alkaline waters; whereas the anaerobic wetland involves submerging rich organic substrates, limestone and SRB inoculum for ameliorating acidic-metaliferous waters, allowing the reduction of iron and sulfate compounds to be achieved. The planting of vegetation on submerged substrate is an over-arching issue with uncertain effects. Surface vegetation is recommended as cover and energy for un-merged substrate is an over-arching issue with uncertain effects. However, such effects were counteracted during high flow rate seasons whereby precipitated metals are resolubilised [51].

4.2. Permeable reactive barriers

Permeable reactive barrier (PRB) is another in situ remediation technique that installs a reactive media perpendicularly to the plume of contaminated waterbody which often requires accurate flow trajectory estimation [52]. Due to natural hydraulic gradient, AMD will passively migrate through the reactive barrier, undergoing neutralization and precipitation of metals. Substrates that can be embedded within a PRB are presented in Table 3. In addition, reactive barriers often rely on natural flow for transportation of AMD through designed treatment zones where processing time is significantly prolonged and less tractable. Depletion of substrates and clogging of precipitated minerals can affect system efficiency [53].

4.3. Infiltration beds

An extension of the concept of permeable barriers is the use of infiltration beds that target surface and shallow sub-surface of AMD to a depth of 50 cm. Trenches are filled with organic materials that promote proliferation and activity of SRB. An impermeable liner is used to cover reactive substrates, rendering a blanketing effect for development of anaerobic conditions [47]. Maintenance of constant hydraulic conductivity of the infiltration media and anti-clogging designs are essential for prevention of metal dissolution [48].

4.4. Anoxic ponds

Anoxic ponds may be used upstream of more sensitive treatment systems to reduce dissolved oxygen and ferric ions (Fe$^{3+}$) a priori. Plastic lining placed beneath a gravel layer acts as a gas barrier while preventing leakage of metals and acidic streams. The system is designed to minimize atmospheric oxygen inputs while accumulating CO$_2$ production. Generally, the effluent pH and high metal concentration will be improved through this technique [61].

4.5. Wetlands

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Wetlands are classified hydrologically as surface flow (SF), subsurface flow (SSF) and hybrid systems [64]. Most of the natural wetlands fall under the category of SF where the wastewater has a shallow flow over the substrate. In case of SSF, the AMD flows through the substrate either in a horizontal or vertical direction [65]. Oxygen deficiency in the horizontal flow SSF promotes the anaerobic bacterial decomposition and denitrification of the contaminants [66]. On the other hand, the intermittent bed draining transfer rate leading to substantial nitrification effects [67]. Hybrid variants of wetlands are aimed at efficient removal of contaminants, especially for nitrogen based pollutants [68]. Added substrates forms an indispensable part of the wetlands and plays a

![Fig. 2. Sulfide speciation as a function of pH at 25°C. Optimum ranges of SRB are shown in light and dark grey areas [47].](image-url)
crucial role in the effectiveness of the contaminants removal. In addition to the support nature for the vegetation, the substrates also influence the biological reactions and the metabolic pathways for the contaminant reduction [67].

Long-term performance and operational sustainability are the major challenges faced by wetlands. While the substrate and plant species type influence the wetlands performance, operational parameters such as load, hydraulic retention time, flow mode, water depth and design seriously affect the sustainability of the wetlands [65,69]. In addition, a variety of biogenic pollutant removal processes such as plant uptake, adsorption, volatilization, precipitation, filtration, sedimentation etc. are greatly influenced by the in-situ and ex-situ environmental conditions of the wetlands [70,71]. All these factors in turn affect the contaminant removal efficiency and causes vigorous variation in the performance of the wetlands [72].

Despite its potential as being a cost-effective measure for AMD treatment, passive wetlands interfere with hydrogeological patterns [73], geochemical processes [74] and ecosystem function and diversity [75]. Following such disturbances, groundwater quality and movement must be monitored to ensure proper functioning of wetland and to ensure that no further harm is generated due to its implementation. Environmental tracers such as oxygen and hydrogen isotopes provide information of direction and velocity of water flow, allowing better understanding of local water cycling [76]. Usage of natural tracers of δ^{18}O and δ^{2}H for characterizing mine tailings have been reported [77]. These tracers have helped to lead to the conclusion that ion content is mainly driven by dissolution of rock minerals. However, the water chemical composition is controlled by the microorganisms present [78].

5. Active biological treatment

Extensive research into AMD active treatment with biological reactors has been conducted. Active bioreactors are markedly different from passive treatment systems as they do not operate in concert with the surrounding environment, creating an industrialized setting. Biological sulfate reduction has been studied using various reactor designs such as continuously stirred tank reactors, sequencing batch reactors, gas lift reactors, fluidized-bed reactors, anaerobic filters/packed bed reactors, anaerobic hybrid reactors, anaerobic sludge blanket reactors and membrane bioreactors [79].
The most significant bioreactor designs for biological sulfate reduction process have been reported in Fig. 4. Some of the notable variants of continuous flow reactors are (i) continuously stirred tank reactor (Fig. 4A), (ii) Anaerobic contact process reactor (Fig. 4B), (iii) Upflow anaerobic filter reactor (Fig. 4C), (iv) Downflow anaerobic filter reactor (Fig. 4D), (v) Fluidized bed reactor (Fig. 4E), (vi) Downflow fluidized bed reactor (Fig. 4F) and (vii) Gas lift reactor (Fig. 4G). Active bioreactors require installation of a plant with agitating reactors, precipitators and clarifiers. In addition, robust pumping systems with durable materials and precise piping networks are vital for operational heat. Capital and operating cost for such systems remain high for decades as AMD from mining facilities are continuously produced after decommissioning [48]. This inherent cost negates development of such systems on many sites, ergo redirecting interest in employing passive treatment options over bioreactors. However, constant advancement in microbial technology has gradually paved an economical path for active bioreactors to be implemented. Table 5 compares characteristics of these treatment methods.

Sulfate reduction processes utilize sulfate in AMD solution as an electron acceptor during anaerobic digestion of organic matter initiated by SRB. Studies that engage bioreactors for sulfate reduction treatment have realized that a low breakthrough capacity limits solution sulfate loadings to around 2.0 kg SO₄⁻/m³ [80]. Achievable loading rates of this process are dependent on biomass retention in the reactor and illustrates the needs for process design for consistent, long-term performance. Fig. 4 depicts types of bioreactor process configuration for AMD treatment. Sulfate reduction (SR) reaction and metal precipitation (MP) reaction are two main steps of biogenic H₂S-based process ventured by SRB.

5.1. Single-stage processes

Biological sulfate reduction and metal precipitation using biogenic H₂S can be operated in a single stage approach (Fig. 5A). Generally, an anaerobic filter reactor (ARB) or up flow aerobic sludge-blanket reactor (UASB) can be used for AMD treatment. Pre-filtration of suspended solids may be required to protect filter or sludge contents. Alkalinity is generated by SRB through production of H₂S, which in turn enhances precipitation of metals. Excess sulfide is carried to a separate oxidizing reactor to yield elemental sulfur [81]. Although single-stage processes are relatively inexpensive, highly acidic or concentrated streams may not be appropriately treated with their use. Alkaline materials are doped in organic substrates to maintain performance. Furthermore, recycling of treated effluent can be used to dilute inlet streams (Fig. 5B), albeit at the cost of extra pumping and piping.

5.2. Metal precipitation before sulfate reduction

Chemically precipitating metals from AMD streams can be instituted by having separate (in series) reactors as shown in Fig. 5C. Sulfide-containing effluent from biological sulfate reduction reactor can be recycled upstream for two purposes. Firstly, SRB in downstream bioreactor is protected from concentrated sulfide waters as recycled streams are not introduced directly. High dissolved sulfide content is likely toxic to SRB, thereby, hindering microbial activity as seen in single-stage processes. Secondly, significant pH drop (pH<3) introduced by recycling streams selectively precipitates certain metal species (such as copper and zinc) within MP reactor (Fig. 6). Alternatively, biogenic H₂S formed may be reintroduced to MP reactor (Fig. 5D) for low pH selective precipitation. Carbonate materials or bioreactor effluent may be incorporated with the highly acidic H₂S stream to stipulate for specific metal precipitation.

Different type of mechanisms explains the complexation and precipitation of the metal sulfides in the sulfate reduction reactor. In practice, the co-precipitation of several other products present in the AMD such as micronutrients, phosphates, complexing agents and other polymeric substances makes the theory of metal precipitation difficult for interpretation [82]. The most widely accepted mechanism for metal precipitation is the sorption mechanism which is explained through ion exchange on the biofilm surface or surface precipitation technique. Sorption mechanism involves the formation of strong ligand complexes through surface –OH groups on bacterially produced metal sulfides. Hydration of these bacte-rially produced metal sulfides produces surface hydroxyl groups which complexes itself as a ligand using the metal and results in the inner-sphere metal complexes formation which settles down. Metal precipitation in a sulfate reducing bioreactor happens with the aid of several functional groups such as carbonates, hydroxides and phosphates present in the AMD [83]. These functional groups are also produced due to the metabolism of the microbial agent of the reactor. Metal sulfide separation through precipitation technique is well pronounced in passive treatment systems of AMD with the pH of the system playing a critical role on the precipitation technique.

5.3. Combined treatment of multiple streams

Fig. 5E presents configuration of metal and sulfate removal from different fractions of water. Bioreactor liquid effluent that is sulfide-rich and relatively less acidic is applied to MP reactor for precipitation reaction and elemental sulfur production. Conversely, sulfate-containing effluent is recycled to sulfate reduction reactor for continuous input supply [84].

5.4. External H₂S source

In rare cases where treatment of metal contaminated waters do not contain sulfate compounds; sulfur reducing bacteria is used to reduce elemental sulfur as an alternate electron acceptor. This external supply of H₂S from sulfur reduction is done on an offline bioreactor, where SRB generated H₂S gas is directed into metal precipitation units on main process line (Fig. 5F). Since biogenic alkalinity is absent from treatment system, pH adjustment of water may also be required after metal recovery.

In addition, potential toxicity of SRB caused by biogenic sulfide is diminished. Selective precipitation of metals is still possible by controlling pH of solution through H₂S dosing. This configuration escalates investment and operational costs by adding more complex units to process line. However, biomass accumulation in metal sulfide sludge is comparatively reduced, simplifying downstream processes altogether [87].

There are limitations of active bioreactor treatments that still require further scientific development prior to full-scale industrial application. Process effectiveness for sulfate removal is well-recorded [88,89], but residual effluent chemical organic demand (COD) is high due to acetate concentration generated from SRB. Reactor residence time is limited by sulfate reduction (rate limiting reaction) which may take up to 24h [90]. For most AMD treatments, preliminary pH increment is required to protect influent receiving SRB community against acidity; thereby, further adding to total cost involved.

6. Current trends

Progressing from well-established SRB treatment systems, AMD mitigation options have moved towards decreasing reliance on SRB community itself, emphasizing more on usage of second-
generation raw materials from other industrial processes. Such developments suppress inflating costs needed for conventional methods and recapitalize on minimizing industrial waste products. In light of expanding the applicable areas of treatment system, research efforts have targeted the alleviation of sulfate-laden or metal-contaminated streams that are not specifically derived from AMD sites and tailings. Technologies presented in Table 6 are efforts to hedge against increasing environmental pollution and harm. The core sustainability dynamics and environmental footprint of active and passive treatments should be assessed in a systematic and quantitative manner. Life Cycle Assessment (LCA) of current AMD mitigation technologies have been conducted [95]. Active treatments, in general, demonstrated higher LCA impacts than of passive treatments; lime slaking resulted in overall increase of footprint regardless of treatment type. Material transportation was also noted to be a significant contributing factor for environmental and social impacts.

Anoxic limestone drains (ALDs) treat the water filled with acidic and potential metals, sending them through an underground passage that is filled with crushed limestone. ALDs typically enter a settled pond or wetland to provide an opportunity for metals to precipitate and settle [96]. The problem with ALDs is that they often experience arming - described by adhesion under stagnant conditions— that leads to limestone accumulation and possibly acts as a drain cover [96,97]. To effectively establish ALD, many suggest that dissolved oxygen, Fe$^{3+}$, and Al$^{3+}$ concentrations be less than 1 mg/L; Some authors have suggested that Fe$^{3+}$ and Al$^{3+}$ concentrations may be higher between 1 and 5 mg/L. In any case, this is a very low value when dealing with the drainage of the mine. Attempts using natural alkaline material instead of limestone have also been reported [98].

### 6.1. Bioreactors

Inactive bioreactors occur in lined trenches or pits that may contain a wide variety of materials, most commonly a mixture of cobbles, compost, other organic materials and/or an alkaline agent. Sometimes ground tanks and other strainer filter type materials with any type of material mentioned above are used in the biotreatment of municipal wastewaters to precipitate metals and establish suitable microorganisms to adjust the pH, have been used as "bioreactors". Tank types of bioreactors are not discussed in this

![Fig. 4. Continuous flow reactors used in anaerobic water treatment – (a) Continuously stirred tank reactor; (b) Anaerobic contact process; (c) Upflow anaerobic filter reactor (UAFF); (d) Downflow anerobic filter reactor; (e) Fluidized bed reactor; (f) Downflow fluidized bed reactor; (g) Gas-lift reactor (Extracted from Ref. [47]).](image-url)
paper, although they have been used to treat acid mine drainage. They are both valid in using the term "bioreactor", as they are using biological reactions for the treatment of water. The term “bioreactor” would also include permeable reactive barriers, successive alkalinity producing systems (discussed below), and Wetlands but here we are referring specifically to the bioreactors referenced here.

6.2. Successive Alkalinity Producing Systems

Successive alkalinity production systems (SAPS) have the following basic elements: organic wetting layer, limestone layer, and a drainage system - must also include a flushing system. This technique was created by Kepler and McClary [61]. The idea is that the mine cell forms a top layer of water that prevents oxygen infiltration into the bottom layers (water is also used in tails holding dams in this way). The organic layer serves to remove dissolved oxygen from the water, supporting the establishment of sulfate reducing bacteria away from anaerobic conditions. The anaerobic environment is a reducing environment that changes Fe³⁺ to Fe²⁺ thereby reducing the possibility of iron hydroxide precipitation (Eq. (6)). Since these units would encourage reducing conditions and the establishment of SRB as a major contributor to water treatment, these units are sometimes referred to as RAPS - Reducing and Alkalinity Producing Systems [99]. Finally, water
enters the limestone zone, essentially devoid of oxygen to block the limestone. Water leaving the SAPS is usually directed to an aerobic settling pond or wetland to allow metals to precipitate and spark further water [100].

6.3. Permeable reactive barriers

Permeable reactive barriers (PRBs) are barriers that react with specific chemicals of concern that are placed in the path of groundwater flow that allows water to flow easily [101]. PRBs designed to treat acid mine drainage (AMD) with metal contamination typically consist of solid organic materials, such as municipal compost, leaf manure and wood chips/sawdust [102]. Organic matter encourages the proliferation of sulfate reducing bacteria that will reduce sulfate. Research has been conducted to evaluate the efficiency of using PRBs to remove uranium contamination at abandoned mine sites including other possible reactive materials such as zero-valent iron, bone char phosphate, and amorphous ferric oxyhydroxide [103].

6.4. Bio-solids

Bio-solids are treated municipal sewage sludge. In accordance to Environmental Protection Agency (EPA), bio-solids are defined as nutrient-rich organic matter resulting from the treatment of sewage sludge. These bio-solids can be safely recycled and be used as fertilizer to stimulate growth in plants and improve the soil quality. The application of bio-solids does not reduce the number of metals present in the soil. The sites treated with bio-solids do not experience a decrease in total metals, but rather the availability of metals is reduced [104]. Metals are stabilized by carbonates, phosphates, sulfides, silicates, and organic materials through melting and precipitation in the form of hydroxides [105]. In some cases vegetation may be responsible for stabilizing metals, or may also remove metals from the soil, also known as phytoextraction.

6.5. Phytoremediation

Phytoremediation suggests the in situ use of plants for the treatment or removal of contamination. The technique assures to provide sustainable solution for the AMD treatment along with the biofuel production scope [106]. The method includes the usage of green plants and their associated microbiota, soil amendment, and agronomic techniques for AMD treatment. Phytoremediation mainly involves two main mechanisms: phytoextraction and phytostabilization. In case of phytoextraction, the plants uptake the contaminant metals present in the soil through their metabolism and accumulate them as a part of their biomass. On the other hand, phytostabilization involves the immobilization of the metals within the plant rhizosphere and thus reducing the metal availability [107]. Phytoremediation differs from constructed wetlands from the virtue of their in situ nature (direct use on the site) to contain, degrade or remove the contaminants while the later passive methodology is an artificially engineered technique [62]. Also, this advanced technique depends on the natural ability of the plants (hyperaccumulators) to bio-accumulate or immobilize the metal contaminants unlike wetlands which depends on the functions of soil, vegetation and organisms to treat AMD. Additionally, phytoremediation does not rely on any substrate while the wetlands performance for AMD treatment are highly determined by these supplementary substrates [108]. The process is beneficial if the contaminants of concern will be converted into less-toxic forms and for the complete elimination of the contaminants from the infested soil. Disadvantages are uncertainty about metabolites, accumulation of unhealthy plants, and uncertainty about other components at the site, namely, where there is a form of contamination there may be many more and one must understand how they react with the vegetation and the soil.

6.6. Membrane technology

Membrane technology is seen as a most recent alternative for AMD treatment due to very low chemical consumption, less sludge formation and small scale of the operations [109]. One of the important membrane technologies for metals and sulfate rejection are conventional reverse osmosis (RO) and nano-filtration (NF). In most cases of treatment of monovalents ions, a nano-filtration membrane is adopted for the waste water treatment. A better rejection efficiency of 93% to 98% is observed when NF membranes were applied for salts separation. If higher rejection of monovalents needs to be attained, a RO membrane is usually employed to produce a rejection efficiency as high as 99%. Studies have showed that a sulfate content as low as 10 mg/L has been achieved by membrane based treatment, either by single or two stage filtration [110]. Recently, membrane distillation based approach for treatment of AMD has also been reported [111]. Also, the pH, feed concentration, permeate flux and temperature determine the salt and metal rejection efficiency of the membrane based AMD treatment.

6.7. Engineered SRB consortium

Engineered microbial consortia is a promising methodology to enhance metal and sulfate elimination in industrial bioreactors. These microbial conglomeration paves way to culture most of the
microbes present in the AMD streams with a chance to understand their characteristics and functionalities. This kind of engineered microbial consortia technique plays an important role in accelerated bioremediation of acidic drains susceptible to environmental changes and streams formed in hostile environments [112]. This biomass exhibits symbiotic nature which results in the syntropic decomposition of complex substances present in the acidic streams. Simultaneous removal of sulfates and salts at rapid rate can be obtained through selective combination of the microbial species. These kind of consortia provides vital genetic information to create modified microorganisms that can separate metals and sulfates more effectively with a resistance mechanism that enhances the remediation [113]. They can also result in increased microbial diversity even in low pH nature of the incipient soils [114]. Additionally, metal additives (especially iron and iron oxide) included SRB systems proves to be more efficient for AMD treatment owing to the bacterial activity enhancement by these incorporated metallic compounds [115].

6.8. Algae based bioremediation

Bioremediation using algae strains is a recent and attractive biological method of AMD treatment owing to its cost effectiveness and high efficiency of metal and sulfates removal. Various algal strains such as Anabaena, Chlamydomonas, Chlorella, Cladophora, Oscillatoria, Phaeodactylum, Scenedesmus, Spirulina sp., etc. have been studied for the bioremediation of acidic rich streams [116,117]. These algae strains acts as “hyper-sorbents” and “hyper-accumulators” with a high degree of selectivity for various metals and elements. Also, the metabolism of the algal biomass produces high alkalinity neutralizing the acidic nature of the drain stream and also aiding the easy precipitation of metals. However the variation of pH, oxygen concentration and temperature of the acidic streams greatly influence the treatment effectiveness of this method because of which the algae based bioremediation is always used in conjunction with other treatment techniques. Recent studies on usage of macroalgae as potential bioindicators for the pollutant detection and dispersal have been reported [118].

7. Future perspective and research potential

The fact that there is no single reliable method for AMD treatment has triggered researchers all over the globe to develop effective and efficient techniques for handling the acidic mine effluents. The primary step to AMD treatment is to avoid the generation of these acidic effluents to the possible extent. In particular, steps have to be taken to avoid surface water, underground water and rain water coming in contact with these sites. Prevention of AMD from contaminating the potential water sources for domestic and industrial purposes could be seen as a secondary measure of control while the treatment and management systems from the tertiary strategy of abating the problems caused by acidic drains. Recent researches on AMD treatment shows that biological treatment processes are very promising as these techniques avoid the problems of huge operational costs and sludge disposal associated with chemical treatment methods.

Bioremediation techniques are quite easy and feasible for implementation for a wide range of acidic effluents with varying concentrations and other aqueous parameters. While SRB based biological techniques have shown commercial potential, limitations of these processes such as low biomass concentrations, product inhibition by unionized biogenic-H2S, substrate transfer limitations when H2S is the electron donor, and low gas production causing insufficient mixing has prompted research on advanced biological systems for acidic mine effluent treatments [119]. Recent research using permeable reactive barriers, engineered SRB consortium and algae based bioremediation have resulted in new directions and scope for the biological processes of AMD treatment. These techniques have also facilitated in the better understanding of microbial biomarkers and their metabolic interactions with the various constituents of the acidic streams (based on reactions described in Eqs. (4)–(8)). Future research scope lies in development of predictive models for mapping the microbial characteristics with the chemical composition of mining sites and development of mineral specific AMD treatment systems. Also, the effective recovery of the metal from the bio-sorbed or precipitated metal sulfides is additional research which has to be explored with the application of modern biological methodologies. Development and analysis of the characteristics and metabolic interactions along with the metal and sulfates reduction mechanisms of newer microbial eco-systems comprising of heterogeneous biomass is also an added venue of research for the bioremediation of AMD.

8. Conclusions

Active and passive biological remediation techniques devised for controlling AMD have been widely developed to constrain the deleterious effects. Major factors involved are cost for transportation of liming materials and modification chemicals; available land size and topography; sludge disposal or waste streams generation if ill-managed; and maintenance and labor costs. Critically, factors listed above should be evaluated as a function of one another and not singled out for individual assessment. As seen from current evolving trends, optimization of high efficiency bioreactors requires much less area which allows reduction of land requirements. Focus should be more on enhancing overall process design that takes life cycle assessment into account. Additionally, AMD remediation may be perceived as capitalizing on generation of renewable raw materials as metal recovery from bio treatment systems may provide a good return of revenue.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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