Stator Flux Estimator Using Feed-Forward Neural Network for Evaluating Hysteresis Loss Curve in Three Phase Induction Motor

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Abstract

The operation of induction motors with high performance contributes significantly to the global energy savings but hysteresis loss is one of the factors causing decreased performance. Stator flux density (B) and magnetic field intensity (H) must be plotted to know hysteresis loss quantity. Unfortunately, since the rotor rotates in time series, the stator flux density is unmeasurable quantities. It is hard to directly detect this properties because of limited airgap space and costly installation of additional instrument. The purpose of this paper is to evaluate the hysteresis loss quantity in induction motor using a novel method of multilayer perceptron Feed Forward Neural Network (FFNN) as stator flux estimator and magnetizing current model as magnetic field intensity properties. This method is effective because it's non-destructive method, without an additional instrument, low cost, and suitable for real-time motor drive systems. The FFNN estimator response is satisfied because it is accurate to estimate stator flux density for evaluating hysteresis loss quantity including its magnitude and phase angle. By using the proposed model, the stator flux density and magnetizing current can be plotted to be hysteresis loss curve. The performance of flux response, speed response, torque response and error deviation of stator flux estimator has been presented, investigated, compared and verified in Simulink Matlab.

Keywords: Feed-Forward Neural Network, hysteresis loss curve, induction motor, Matlab Simulink, stator flux estimator.

1. INTRODUCTION

The industrial sector consumes about 69% of the world’s total energy [1]. It includes 64 percents of an electric motor drive system (EMDS) that still dominates in various sectors such as industrial sector and transportation [2]. Induction motors are widely used in the industrial sector because they do not have any permanent magnets, nor brush and commutations. Hence, they are
rugged, low cost, low maintenance, robust to severe operating conditions, robustness and good efficiency [3] [4] [5] [6] [7], able to endure high temperatures, and robust to mechanical shock, vibration [8] and suitable to be used as a prime mover in the industrial sector.

The induction motor has several losses, including iron loss which consists of hysteresis loss and eddy current loss. The hysteresis loss and eddy current loss are proportional to the square of the stator flux density. But, the eddy current loss is proportion to $\omega^2$ and the coefficient loss is inversely proportional to the stator flux curve. Thus, the hysteresis loss becomes dominant when the motor operates in the low-frequency [9], [10]. In industrial sector, induction motor widely operate on low frequency for conveyor, crane etc. The hysteresis loss mechanism can be described as hysteresis loss curve which calculates the curve area between stator flux density ($B$) and magnetic field intensity ($H$) [9]. In fact, the $B$ and $H$ were not parallel under two directional excitations. It will be hard to determine the quantity of hysteresis loss with the conventional measuring methods.

Based on all cited, there are two different methods to get magnetic flux value. The first method is related to direct measurement by using flux sensor or another instrument. The second method uses intelligence algorithm to estimate the behaviour of hysteresis loss. Since the rotor rotates in time series, the stator flux density is unmeasurable quantities. It is hard to directly detect this properties because of the space limitation. Hence, the second method is more powerful, effective, non-destructive method, without additional instrument, low cost, and suitable for real time motor drive systems. It can be done by estimating the stator flux density using artificial intelligence and calculating the vector magnetic properties on the induction motor. By using the multilayer perceptron feed forward neural network algorithm, it becomes good solution for estimating this quantities which is related to several important aspects of induction machine behaviour. It consists enough elements (called neurons) which can be modeled to the dynamic systems with arbitrary accuracy which are particularly well suited for addressing non-linear dynamic problems like nonsensored $B$ on rotating machine. On other side, the $H$ has been presented in the space vector which is proportional to the magnetizing current model. This paper describe the evaluation method for hysteresis loss of induction motor using feedforward NN as $B$ estimator and magnetizing current model as $H$ properties. This method is non-destructive method, and without additional instrument, so this method are low cost, effective and suitable for real time motor drive systems.

### 2. RELATED WORKS

To solve this problem, there are several methods which are proposed to evaluate the hysteresis loss quantities. Based on [11], hysteresis loss model can be described as E & S dynamic vector hysteresis model and FEM model. The $B$ can be directly sensed using Hall-effect-sensor [12], but it requires the
high cost to use that sensor. Moreover, flux sensors are sensitive to temperature and noise. Mikaela Ranta et al [13] discusses nonlinear inductance function and nonlinear iron-loss resistance function. This method was tested with FEM on a 45Kw induction motor. Herzog and Buechelr [14] discuss modeling complex inductance for plotted iron loss of permanent magnet induction motor. Enokizono & Oka evaluate hysteresis loss and eddy current loss on stator core induction motor using excitation inner core method [15]. The scientific literature [16] [17] offers more accurate space vector dynamic models to consider B and H on rotating machine. Based on [18] [19] [20], hysteresis loss is defined as vector magnetic properties. This research discusses about dynamic E&S model and FEM to generate the hysteresis loss equation of induction motor. Based on [21], calculation process of flux uses ANFIS flux estimation.

3. ORIGINALITY
This paper describes an evaluation method for hysteresis loss quantity in induction motor using a novel method of multilayer perceptron feed forward neural network as stator flux estimator and magnetizing current model as magnetic field intensity properties. By using the proposed method, the stator flux density and magnetizing current can be plotted to hysteresis loss curve.

4. SYSTEM DESIGN
This section defines a full detail of particular method over evaluating hysteresis loss. This design is starting from the magnetic field intensity which is modeled on magnetizing current properties. The second sub-section discusses about stator flux density to make clear about stator flux estimator and stator flux observer. The first and second sub-section become important piece for generating hysteresis loss curve. After defining all induction parameters, the third sub-section discusses about speed and torque control based on stator flux observer.

4.1 MAGNETIC FIELD INTENSITY OF INDUCTION MOTOR
In the conventional method, the \( H \) was calculated by \( B \) which is divided by permeability factor. Unfortunately, permeability factor is affected from motor’s materials. On other hand, it is hard to measure directly in real-time condition because of temperature sensitivity and limit space on motor’s construction. As technology develops, the hysteresis properties are analyzed by vector magnetic characteristic [16] [17], by using vector hysteresis analyzer (V-H analyzer) to generate the vector magnetic characteristic. The conventional property represents the relation of magnitude between \( B \) and \( H \) which is scalar magnetic properties, but the vector magnetic analysis shows the relation of \( B-H \) curve in vector including amplitude and direction. Because of this invention that has been published [16], [17], [18], [20], [25], the \( H \) indicated has an identic vector properties with stator magnetization.
current respect to phase current. This value expresses two component, that real and imaginary value. The correlation between stator flux density and magnetizing current exist is not only magnitude but also vector direction [16],[17],[18]. Using simulation result, it can be represented as space vector expressed on two orthogonal axes by the complex form related with stator magnetizing current and stator flux density including phase magnitude and angel vector direction.

To generate the vector magnetic model, The induction motor with squirrel cage rotor is transformed using Clark-park transformation to be two phase representation in $d$-$q$ coordinated. This model considers with the vector control algorithm that provides a high quality of drive performance to control separately the torque and stator flux based on hysteresis loss properties. The main concern of this paper is about stator flux density and magnetizing current model. So induction motor model which depends on this component can be described in the model as follows:

$$V_{ds}^{i} = R_{ds}i_{ds}^{i} + R_{ds} \frac{d\psi_{ds}^{i}}{dt} + \left[ \frac{L_{ms} + R_{fc}}{L_{m}R_{fc}} \right] \frac{di_{ds}^{i}}{dt} + \omega \psi_{qs}^{i}$$  \hspace{1cm} (1)$$

$$V_{qs}^{i} = R_{qs}i_{qs}^{i} + R_{qs} \frac{d\psi_{qs}^{i}}{dt} + \left[ \frac{L_{ms} + R_{fc}}{L_{m}R_{fc}} \right] \frac{di_{qs}^{i}}{dt} + \omega \psi_{ds}^{i}$$  \hspace{1cm} (2)$$

Since the magnetizing current in the air gap between stator and rotor time-derivative $\frac{di_{m}}{dt}$ is also small, and saturation current magnetization occurs very small change, mathematically the equation is shown below.

---

**Figure 1. Induction Motor Model**

Where the superscript $s$ denotes the stationary frame. With respect to model dependence, the space vector stator voltage model can be considered as a function of the sensitive observer to stator resistance $R_s$, electrical speed $\omega_s$ and stator inductance $L_s$. Refered to $\mathbf{H}$, the complex vector model including iron loss resistance is used for correction factors to accurate account of saturation effect in induction mechanism.
Depending on this model, the excitation current \( i_0 \) consists of a core-loss component and a magnetizing component. To model the magnetizing current, iron loss resistance should be add to the magnetizing current model. Considered to steady state operation, the vector trajectory between magnetizing current in \( d \)-axis and \( q \)-axis becomes perpendicular. The resultant vector can be represented as the following equation.

\[
\begin{align*}
\dot{i}_d &= \frac{i_{d0} + i_{d*}}{L_m} \frac{di_d}{dt} + \frac{L_n}{L_n + R_{f}} \frac{di_{q*}}{dt} \\
\dot{i}_q &= \frac{i_{q0} + i_{q*}}{L_m} \frac{di_q}{dt} + \frac{L_n}{L_n + R_{f}} \frac{di_{d*}}{dt}
\end{align*}
\]

Knowing that between stator and rotor winding produces mutual inductance which equals to \( L_m \) due to the magnetizing flux crossing the air gap of the induction motor, the mutual inductance is designed with a small value, with magnetizing current as a reference. So the iron loss resistance becomes very influential on mutual flux. In steady state operation, the mutual inductance will be constant (angular frequency effect). So the mutual inductance and iron loss resistance are referred as the magnetizing coefficient \( L_m \) which is assumed that motor is operation in constant temperature, and \( \frac{L_m}{L_n + R_{f}} \). So the proposed model becomes:

\[
\begin{align*}
\dot{i}_d &= \frac{i_{d0} + i_{d*} \frac{di_d}{dt} + i_{d*} \frac{di_{q*}}{dt}}{L_m} + \frac{L_n}{L_n + R_{f}} \frac{di_{q*}}{dt} \\
\dot{i}_q &= \frac{i_{q0} + i_{q*} \frac{di_q}{dt} + i_{q*} \frac{di_{d*}}{dt}}{L_m} + \frac{L_n}{L_n + R_{f}} \frac{di_{d*}}{dt}
\end{align*}
\]

Based on (6), magnetizing current is generated from two component. First, the current which crosses the air gap from stator winding and rotor winding. It is affected by the second derivate of the magnetizing coefficient. Second, the saturation effect limits the magnetizing current and it makes a saturation effect.

When balanced polyphase currents flow through a stator winding, a sinusoidal distributed magnetic field rotates in the air gap of the machine. The \( H \) is produced around it and produces a \( B \) everywhere it exists. Where the character of the \( H \) depends on core shape and it has an effect on mutual inductance and core loss resistance, related to (6). It can be assumed that the slot sides are magnetically equipotential planes and that the mmf drop in the iron resistance is negligible when it is compared to the MMF drop in the stator slot. Where the motor winding and conductor length is constant in various operation, so the derivation area of \( H \) can be written as.
\[ H_d^{\text{dt}} = \left[ \begin{bmatrix} i_{d}^{\text{t}} \\ i_{q}^{\text{t}} \end{bmatrix} \right] \left[ \begin{bmatrix} \frac{d i_{d}^{\text{t}}}{dt} \\ \frac{d i_{q}^{\text{t}}}{dt} \end{bmatrix} \right] + \left[ \begin{bmatrix} \frac{d i_{d}^{\text{t}}}{dt} \\ \frac{d i_{q}^{\text{t}}}{dt} \end{bmatrix} \right] + 2 \left[ \begin{bmatrix} i_{d}^{\text{t}} + i_{d}^{\text{t}} \end{bmatrix} \right] + 2 \left[ \begin{bmatrix} i_{q}^{\text{t}} + i_{q}^{\text{t}} \end{bmatrix} \right] \right] dt \]  

(7)

4.2 STATOR FLUX ESTIMATOR USING FEED-FORWARD NEURAL NETWORK

Usually, a motor drive works with a rated stator flux, but at low loads, it produces high iron losses that decrease motor efficiency. It is well known that varying the stator flux below the rated value can improve motor efficiency. Estimation of the stator flux at the present time is required. The stator flux estimation is based on the stator voltage equation:

\[ V_{s} = L_{s} \frac{d \psi_{s}}{dt} + R_{s} i_{s} \]

Considered the case where \( \psi_{s} \) is not a linear function of stator current \([22]\), the voltage model in (8) can be multiple with stator current function in time series. So this equation becomes power distribution function in which the power in the stator winding is assumed as \( W \). The (8) can be rewritten as:

\[ \psi'_{s} = \psi_{s}'(t) + \frac{1}{\omega_{s}} \int_{t}^{t+\frac{2\pi}{\omega_{s}}} V_{s}'(t) dt \]

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\[ \psi'_{s} = \psi_{s}'(t) + \frac{1}{\omega_{s}} \int_{t}^{t+\frac{2\pi}{\omega_{s}}} V_{s}'(t) dt \]

(9)

(10)

It can be Assumed that \( W_{\text{qp}}(t) \) is per-phase imaginary stator magnetic stored energy, \( W_{\text{dq}}(t) \) is per-phase real stator magnetic stored energy. The (9) and (10) can be rewritten as:

\[ \psi'_{s} = W_{\text{dq}}(t) + \int_{t}^{t+\frac{2\pi}{\omega_{s}}} \left[ W_{\text{dq}}(t) - (W_{\text{d-core}}(t) + W_{\text{d-iron}}(t)) \right] dt \]

(11)

\[ \psi'_{s} = W_{\text{qp}}(t) + \int_{t}^{t+\frac{2\pi}{\omega_{s}}} \left[ W_{\text{qp}}(t) - (W_{\text{q-core}}(t) + W_{\text{q-iron}}(t)) \right] dt \]

(12)

Where \( W_{\text{d-q}}(t) \) is electrical energy input, and \( W_{\text{d-iron}}(t) \) is an stator loss, with coreloss and ironloss respectively. This model is a simplified component consider some ignore parameters. It becomes very complex model which is related to define the iron loss in induction motor. There from this problem, the multi-layer perceptron feedforward neural network (FFNN) becomes good solution for solving this problem. An artificial neural network wherein connections among this units is not from a cycle. In this network, the data \( \{ V_{dq}, i_{dq} \} \) moves in only one direction, forward, from the input layer, through
the hidden layers (3 layers) and to the output layer. This system consists of multiple layer of computational units. The units of these networks apply a sigmoid function as an activation function. FFNN algorithm and its function are provided by Neural Network Toolbox package in Matlab. First, initially the untrained network, weight and bias selection in a random manner the output signal $\psi_{ds}, \psi_{qs}, \psi_{dr}, \psi_{qr}$ will totally mismatch the desired output pattern for reference input signal $V_{ds}, V_{qs}, i_{ds}, i_{qs}, \omega_e$. The actual output pattern then is compared to the desired output pattern by adjusting the weights until the pattern signal matching occurs and the error relatively is small. Based on neuron model and network architectures for multiple layer networks, we use tansig activation function in hidden layer to determine the weight matrices and purelin activation function in output layer as shown in Figure 2.

Figure 2. (a) Neural network structure, (b) Neural network and Hammerstein-Wiener Models

Where $V_{ds}, V_{qs}, i_{ds}, i_{qs}, \omega_e$ are the input vector and $\psi_{ds}, \psi_{qs}, \psi_{dr}, \psi_{qr}$ are the output vector. So the correlation between input function and output layer can be shown as.

$$ \left( \psi_{ds}, \psi_{qs}, \psi_{dr}, \psi_{qr} \right) = f \left( V_{ds}, V_{qs}, i_{ds}, i_{qs}, \omega_e \right) \quad (13) $$

A three-layer structure of the neural network is selected, that implies a number of neurons, bias, activation function, training algorithm and its shown on Figure 2. Neural network structure implemented is given as follows:

- Configuration: Three Layers
- Number of Neurons: 10-5-4
- Activation function: Tansig, Purelin
- Training algorithm: Bayesian regularization
- Performance: Mean Squared Error (MSE)

To obtain good estimation accuracy, the input data needs to be normalized first before it is unnormalized back to real data at the output training process. The input and output function is nonlinear. We use Hammerstein-Wiener model to represent the dynamics function by a linear
transfer function and capture the nonlinearities function of input and output function. By using this method, the $V_{ds}, V_{qs}, i_{ds}, i_{qs}$ turns into 12 data sets. It is consists of two linear transfer function boxes and the original data on each input data. Its model is implemented in Simulink as a black-box model structure, because it provides a flexible parameterization for nonlinear input-output function.

The dynamic model of vector control on induction motor drive system is built according to the topology represented in Figure 3. This figure shows the block diagram for stator flux oriented, which includes the estimation equation for flux vector $(\psi_{ds}, \psi_{qs})$ unit vector $(\cos \theta, \sin \theta)$ and frequency vector $(\omega_r)$. The speed control loop generates the $i_{ds}$ command, and $\psi_r$ (constant or programmed with speed reference) is compared to corresponding compensation estimated value from FFNN. If the speed or flux is not desired, the $i_{ds}$ and the $i_{qs}$ expression can be used directly, but the effect on the $i_{ds}$ and the $i_{qs}$ is not very dominant because it is within a feedback system.

![Figure 3. Vector control drive with closed flux and speed loops-feedback](image)

The FFNN stator flux estimator has been compared to two different solutions. For the first solution, the property of orthogonality of the stator EMF and flux vector uses an adaptive compensation [23]. The flux estimator is shown in Figure 3 introducing the feedback compensation from error signal which is derived from the condition of orthogonality. It is applied to a PI controller block to produce the feedback of the stator flux vector. For the second solution, flux estimator uses a modified feedback amplitude limiter [24]. The flux amplitude is define as resultant vector stator flux. It is a dc signal and gives the limiter output. The stator flux magnitude and angle transform become a polar and cartesian transform block, whose output is still sinusoidal waveforms. The performance depends on how the estimated flux limiter is designed. To get high performance, the motor must operate at various stator flux levels, so the estimated flux limiter should be updated accordingly.

This paper uses PID control to keep stator flux on a reference value, by using constant value or a random flux command. The feedback signal is
generated from stator flux estimator. This quantity includes magnitude and phase angle, which is modeled as.

\[
\begin{bmatrix}
\psi_{ds}^*(t) \\
\psi_{qs}^*(t)
\end{bmatrix} = \frac{R}{L}\begin{bmatrix}
\frac{L}{L} & -L_m \\
-L_m & \frac{L}{L}
\end{bmatrix}\begin{bmatrix}
\psi_{ds} - \psi_{qs} \\
\psi_{qs} - \psi_{ds}
\end{bmatrix} + \omega R \begin{bmatrix}
\psi_{ds} \\
\psi_{qs}
\end{bmatrix} + \frac{u_{ds}}{u_{qs}}
\]

(14)

The feedback signals are calculated from stator flux using the following equation:

\[
\psi^* = \sqrt{\psi_{ds}^* + \psi_{qs}^*}
\]

(15)

\[
\theta^* = \tan^{-1}\frac{\psi_{ds}^*}{\psi_{qs}^*}
\]

(16)

4.3 SPEED AND TORQUE OBSERVER FROM STATOR FLUX COMPENSATION

As previously stated, speed value is required to carry out the control, and this can be done by using vector control algorithm which is the feedback speed from the speed sensor and the motor must be controlled. The proportional-integral-derivative (PID) controller is used to provide the desired speed. This model presents system to be particularly applied in the Field Oriented Control (FOC) techniques for IM speed drive.

\[
\omega^* = \frac{1}{j}\left[\frac{L_s}{L_s} - L_m\left(\psi_{ds} \psi_{rd} - \psi_{qs} \psi_{qr}\right) - T_L\right]
\]

(17)

Where \(\omega^*\) is rotor angular velocity and \(n_p, j, T_L\) are number of pole pairs, a moment of inertia, external load torque. When simulated motor in ideal condition, the mutual inductance between d-axis and q-axis is very small, because of their orthogonal orientation, in which result is zero mutual magnetic coupling of flux. On the other hand changes in stator currents are influenced by electromagnetic torque. It means that the change of torque affects magnetic flux density. By super position, adding the torque can be acted on the d-axis and the q-axis of the rotor winding. So, the instantaneous torque is written as.

\[
T_{dr} = \frac{P}{2}\left[L_m i_{ds}^* + L_s i_{qs}^*\right]i_{dr}^*
\]

(18)

\[
T_{qr} = \frac{P}{2}\left[L_m i_{ds}^* + L_s i_{qs}^*\right]i_{qr}^*
\]

(19)

In general, the electromagnetic torque affects the stator magnetic flux, stator magnetizing currents, and vector stator current. The instantaneous torque on the rotor winding can be observed from the magnitude of the torque on the d-axis and the q-axis of the rotor winding. Based on (18) and
resultant torque is developed from the magnetizing current in which it makes large contribution for mechanical torque. To get various hysteresis curve, motor is tested with several load variations related with (20).

\[
T_{em} = \frac{3 P L_{ds}}{2 L_r} \left[ \psi_{ds} (i_{ds}^s - i_{ds}^m) - \psi_{qs} (i_{qs}^s - i_{qs}^m) \right]
\]

(20)

5. EXPERIMENT AND ANALYSIS

To estimate the stator flux, the FFNN should learn the behavior of the stator flux model under various conditions in order to obtain precise performance. Induction motor model is known from DC test, AC test, and no load test, block rotor test. In order to test the performance of the estimator, it was decided to estimate the stator flux to validate the feasibility of estimation. The FFNN stator flux estimator is developed from measurable motor parameters such as \( u_{ds}, u_{qs}, i_{ds}, i_{qs}, \omega \). This simulation uses neural network matlab toolbox, which is supported to supervise the learning process from nonlinearity complex model of the induction motor. System will be run in ideal condition to get the desired output signal. This data was record as data set. The data will be trained with several minutes to get the best performance and very small error. The training result shows the error histogram including training, test, and zero error parameter with 20 bins and the error histogram is used for additional verification of estimation performance.

**Figure 4.** Training Performance and plot error histogram

The following curve shows the regression plot that displays the data set and the network output with respect to targets for training, test, set data. From the regression curve, the FFNN get closer to the target, where R-value should approach 1. For good performance, the initial weights and biases of the network must be retrained with the same dataset or the modified FFNN architecture. The circle dot is near from regression line and this indicates the correct trend for estimation.
The final mean-squared error is about $3.2012e^{-5}$ at epoch 186. In this case, the FFNN estimator response is satisfied, so the FFNN model is put in the IM model to investigate the estimator response in another drive condition. To test the performance, the original input signal is presented and compared with actual value, adaptive compensation, amplitude limiter and FFNN flux estimator. The actual and estimated stator flux density is represented in Figure 6. Three algorithms are plotted on each other to illustrate the algorithm performance. The adaptive compensation and amplitude limiter always make an overshoot and undershoot. The error value is 3.2% and 5.42% respectively. The FFNN estimation produces the small error in steady state with error value is 0.742%, but when motor is in transient condition, the FFNN is less responsive to change command. Based on the result, for proposed accuracy estimation, the FFNN algorithm is recommended to be implemented.

**Figure 5. Training regression**

**Figure 6. Comparison of stator flux estimator**

IM model is tested using 3 reference input — speed reference, stator flux reference, and torque load. These inputs are generated from a random number in which it is add with low uniform noise. The variety of each load can be observed by the characteristics of vector magnetic flux density and vector magnetic field intensity. It is very influential on hysteresis loop.

Figure 7 shows the induction motor response from a random speed and flux command, with various random load condition. The speed response is a
feedback in the closed loop PI speed regulation, related to (17). The result represents that a good speed response is in forward and reverse operation. The second trace shows the reference flux which is compared with flux estimator and the result views significant differences between three proposed methods. The electromagnetic torque produces high ripple and overshoot or undershoots in a transient condition and it is shown on torque trace. This simulation result substantiates the expected proposed performance. If we compare among three different algorithms, based on error flux trace, the adaptive compensation algorithm produces error deviation (0.0243 T) which is greater than FFNN algorithm (0.0102 T), but FFNN generates higher overshoot (6.82 %) in transient mode than adaptive compensation algorithm (3.431 %).

![Figure 7](image_url)

**Figure 7.** (a) stator flux estimator with adaptive compensation, (b) stator flux with FFNN estimator, (c) stator flux estimator with integrator limiter.

The main component of the stator flux is the magnetization current that cut the air gap and is delivered to the rotor, which induces the rotor coil and stator leakage flux [25] [26]. When the vector magnetic flux density is rotated
to the stationary frame of the rotational motor, causing the vector flux locus to be not a straight line, but an ellipse or any complex closed trajectory. Figure 8 shows the change in the hysteresis curve to the frequency change, . On other side Figure 9 shows the change in the various loads. The results of this test supports the previous expression and look like identical with the results made by [27] and [28].

With variations in a load operation, induction motors produce higher magnetization currents at high load. Because of the phase difference between B and H caused by the rotational hysteresis effect, the phase difference can be represented in the vector diagram in Figure 8.

![Figure 8. Stator flux and magnetizing current, with vector properties.](image)

When referred to the stator side, the stator current is usually measurable from the sensor, and the stator flux is estimated from the proposed algorithm. Depends on (20), the torque response is the knowledge of stator magnetic flux properties and magnetizing current, so the hysteresis curve gets the effect on torque changes. The hysteresis curve is not constant and varies with nonlinearity variable load, torque and speed drives. The hysteresis loss curve closes when the motor has a light load, while it opens (widens) when the motor has the load or overload. Moreover, the semi-major axis and semi-minor axis form a line gradient pass through the point 0 of the real axis & imaginary curve. The gradient angle is depend on hysteresis loss quantity.
Based on Figure 10, the hysteresis loss curve are symmetrical about the plot center, although their shapes differ widely among the various loads. This curve includes all of possible stable and transient conditions that can be assumed by magnetizing force of an imposed field. From this figure, the retentivity is 0.74 T. This value is defined as a magnetic force which return the domains to their original zero-balance condition. once this balance has been set by an imposed saturating field. It is represented by intercept of the B-axis when the H is zero. In other side, when the curve is intercept of the H-axis when B is zero, the residual magnetism left in a saturating magnetic field has been removed. Its call coercivity with the value is 6,78 A/m². In actuality, the stator flux density continues to increase beyond saturation effect in (6). It is related to the maximum amound of $B$ that can be forced through a material and various load of the magnetizing force.

6. CONCLUSION

In this paper, the analysis and simulation of the stator flux estimator for induction motor drive are presented. The simulation results confirm the precision of this method of stator flux estimation using stator voltage, stator current, and electromechanical speed. A multi-layer perceptron feedforward neural network (FFNN) which is structure 13-10-5-4 to be approximated with the stator flux component. The result shows correlation actual flux, stator flux estimator with adaptive compensation, stator flux with FFNN.
estimator, stator flux estimator with integrator limiter. The speed response, flux response, torque response and error deviation of flux estimator are presented in fig 6 and fig 7. The FFNN flux estimator gives a small error, precision value, but unresponsive for the transient mode. The adaptive compensation response is better then FFNN flux estimator for transient mode, but higher error value then FFNN flux estimator. By using the proposed model, the stator magnetizing current and stator magnetic flux density can be plotted to hysteresis curve. The result shows the response shifting signal and vector properties at an instantaneous time. The simulation performed shows hysteresis curve in the form of an ellipse curve, which is identic with another invention that has been published.

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