Research Article
Preparation and Performance Analysis of Bacterial Cellulose-Based Composite Hydrogel Based on Scanning Electron Microscope

Meiling Shao, Zhan Shi, Bin Zhai, Xiangfei Zhang, and Zhongyi Li

College of Chemistry and Chemical Engineering, Shangqiu Normal University, Shangqiu, Henan 476000, China

Correspondence should be addressed to Meiling Shao; 11231125@stu.wxic.edu.cn

Received 16 June 2022; Revised 16 July 2022; Accepted 22 July 2022; Published 6 August 2022

Academic Editor: Balakrishnan Nagaraj

Copyright © 2022 Meiling Shao et al. This is an open access article distributed under the Creative Commons Attribution License, which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.

In order to better prepare and analyze bacterial cellulose-based composite hydrogels, an experimental method based on scanning electron microscopy was proposed. The specific content of the method is to observe the hydrogel through scanning electron microscope, to observe the space between molecules through experiments, and to improve the effect of bacterial cellulose preparation of hydrogel. The experimental results show that the gel preparation effect is best when PEG concentration is not more than observed by scanning electron microscope. It is better to prepare bacterial cellulose complex hydrogel by scanning electron microscopy.

1. Introduction

Scanning electron microscope (SEM) is a kind of observation means between transmission electron microscope and optical microscope [1]. It uses a very narrow focused high-energy electron beam to scan the sample. Through the interaction between the beam and the material, various physical information is stimulated, and the information is collected, amplified, and reimaged to achieve the purpose of characterization of the microscopic morphology of the material. New scanning electron microscopes have a resolution of 1 nm. Magnification can reach 300,000 times and above continuous adjustable. In addition, scanning electron microscope and other analysis instruments can be combined to observe the microscopic morphology and analyze the composition of the material in small areas. Scanning electron microscope is widely used in the study of rock and soil graphite ceramics and nanomaterials. Therefore, scanning electron microscope plays an important role in scientific research.

The signals used for scanning electron microscopy imaging come from the interaction of the incident light beam with atoms at different depths in the sample. Under electron beam bombardment, the samples will produce many kinds of signals including back scattering, electron secondary electron, characteristic X-ray, absorption electron, transmission electron, auger electron, cathode fluorescence electron, and beam induced effect [2–4]. While it is difficult for a single machine to have all the detectors, the backscattered electron (BSE) and secondary electron (SEI) characteristic X-ray detector is the standard detector of general scanning electron microscopes.

Cellulose is the most abundant natural biodegradable polymer in the world, which exists widely in the plant kingdom and is one of the main research objects in the birth and development stage of polymer chemistry [5]. Figure 1 shows the preparation of the collagen-based hydrogels. At present, there are two kinds of different ways to obtain cellulose. One is natural synthetic cellulose, which is synthesized by plants through photosynthesis or by microorganisms. The other is synthetic cellulose, which is synthesized by enzyme-catalyzed synthesis of cellulose and glucose from ring-opening polymerization of neopentyl derivatives in vitro. Synthetic cellulose has lower crystallinity and less regular morphology than natural cellulose. In today’s world facing four major problems of population, resources, environment, and food, renewable natural resources have important strategic significance for sustainable development [6, 7].
In addition to plant cellulose, microorganisms can also ferment to produce cellulose, which is collectively known as bacterial cellulose [8]. When using Acetobacter xylanoides for static culture, Pfaf et al. found that a membrane formed on the surface of the medium, which was named BC after physical and chemical analysis, confirmed that it had a structure similar to cellulose [9]. According to the research, bacterial cellulose is a chain polymer composed of glucopyranose residue to residue to glycosidic bond \( \beta-1 \). It has nanometer ultrafine network structure and has more excellent characteristics than natural plant cellulose, such as high purity, high crystallinity, large specific surface area, good hydrophilicity and biocompatibility, and easy to degrade in the environment. At present, in developed countries, bacterial cellulose industry has initially formed an annual value of more than 100 million dollars of market, involving food, chemical, pharmaceutical, textile, and papermaking industries. As a kind of environmentally friendly and renewable biological material, bacterial cellulose has great commercial value and good development prospect under the situation of increasing population and resource shortage in the world.

2. Literature Review

Bacterial cellulose exists in the form of pure cellulose and has a similar structure to cellulose produced by plants or algae, with unique physical and chemical properties. BC has a dense three-dimensional network structure, and the fiber diameter is between 30 and 100 nm, which is 1/10-1/100 of the plant cellulose fiber. The bacteria that can produce cellulose are mainly acetic acid bacteria, rhizobia, soil bacteria, octadiococcus, etc. The most effective species used in microbial research is the Gram-negative Acetobacter xylanoides, which was renamed as Gluconacetobacter xylinus internationally.

Studies on bacterial cellulose synthesis contribute to a better understanding of the biological origin of plant cellulose. At the beginning, the research on BC biosynthesis has been limited to physiological and biochemical properties, but in recent decades, with the development of molecular biology, the research on the mechanism of BC biosynthesis has been accelerated. The synthesis of bacterial cellulose is a specifically controlled multistep reaction process involving a complex system of unique enzymes that catalyze and regulate protein reactions. These processes include the synthesis of the cellulose precursor glucose uridine diphosphate, followed by glucose polymerization \( \beta-1 \), and the synthesis of 4-glucan chains, whereby the terminal complex continuously transfers pyranoid glucose residues from UDPGlu to the newly formed polysaccharide chain. Supramolecular network structure was thus formed. The synthesis pathway of UDPGlu has been reported, but the molecular mechanism of the assembly and combination of multiple dextran chains into fibrils needs to be further elucidated.

The pentose phosphate cycle and tricarboxylic acid cycle are two main metabolic pathways in cellulose synthesis by Acetobacter xylanoides. The pentose phosphate cycle is a metabolic process through glucose alienation and effective sugar alienation synthesis of cellulose. Because of the possibility of mutual conversion between pyruvate and glucose, the glycolysis pathway should be inhibited so that pyruvate is continuously converted to glucose. In the tricarboxylic acid cycle, glycogen dissimilation occurs from oxaloacetate through pyruvate, oxaloacetate decloase, and pyruvate kinase, and hexose phosphate synthesizes cellulose through isomerization and phosphorylation. When the energy charge is high, that is, when the activity of 6-phosphate glucose dehydrogenase is inhibited by ATP, glucose metabolism is conducive to the synthesis of cellulose, whereas glucose metabolism enters HMP (Table 1).

In view of this research problem, Ji et al. believed that bacterial cellulose in wet state had high tensile strength, high elastic modulus, high water holding capacity, and smooth internal and external surface, which could be used as artificial blood vessels in surgery [10]. Vasava and Panchal believed that bacterial cellulose had a special three-dimensional network structure, high wet strength, high water absorption, and water retention due to nano-effect and could be formed by in situ processing in wet state. Because of its high purity and excellent performance, bacterial cellulose fiber can be widely used in medical dressings, tissue engineering scaffolds, artificial blood vessels, artificial skin, and other aspects. It is one of the hot fields of international biomedical material research [11]. Babu believes that the combination of scanning electron microscope and other analytical instruments can be used to observe the microscopic morphology and analyze the composition of the material in small areas [12].

An experimental method based on scanning electron microscope is proposed in this paper. The specific content of this method is to observe the hydrogel through scanning electron microscope and observe the intermolecular space through experiment to prove the effect of this method to solve the problem of preparing hydrogel from bacterial cellulose.

3. Method

3.1. Secondary Electron Morphology Contrast Principle. Secondary electron is a kind of free electron produced by bombarding the sample with an electron beam so that the outer electrons of the atom in the sample are separated from the atom. Secondary electron has a lower energy, generally less than 50 eV. Since the secondary electrons are generated very close to the surface of the sample (generally 5-10 nm away from the surface), the secondary electron imaging (SEI) can characterize the sample surface with a high resolution up to 1 nm.

3.2. Principle of Atomic Number Contrast of Backscattered Electrons. Backscattered electrons (BSE) are part of the electrons reflected by the sample in the process of electron beam bombardment, including elastic backscattered electrons reflected by the nucleus and inelastic backscattered electrons reflected by the outer nucleus. The scattering angle of elastic backscattering electrons is greater than 90, and there is no energy loss. Therefore, the energy of elastic backscattering electrons is very high, generally reaching thousands to tens
of thousands of volts. Inelastic backscattering electrons not only change direction but also have different degrees of energy loss due to collision with exonuclear electrons. Therefore, the energy distribution range of inelastic backscattering electrons is wide, generally tens of electron volts to thousands of electron volts. Since inelastic backscattered electrons need to be scattered many times before escaping from the sample surface, the number of inelastic backscattered electrons is much higher than that of inelastic backscattered electrons. Therefore, the backscattered electrons referred to in scanning electron microscopy mostly refer to elastic backscattered electrons. The resolution of the backscattered electron image is lower than that of the secondary electron image because the backscattered electron image is generated at a depth of several hundred nanometers from the sample surface. However, the yield of backscattered electrons is highly dependent on the atomic number of the sample, so it can be used to provide information on the atomic number contrast of the sample. In the backscattering mode, the region with large average atomic number on the sample surface has strong backscattering signal, which shows high brightness in the electron microscope image. On the contrary, the region with small atomic number is dark. Therefore, in the analysis of scanning electron microscope, backscattered electrons are usually combined with the energy spectrum produced by characteristic X-ray to do composition analysis. In addition, because the intensity of backscattered signal is related to the angle between the sample crystal plane and the incident electron beam, when the angle between the incident electron beam and the crystal plane is larger, the backscattered signal is stronger, and the image is brighter and vice versa; the backscattered electron can be used for crystal orientation analysis [13, 14].

3.3. Principle of Characteristic X-Ray and Application of Energy Spectrum. When the high-energy electron beam bombards the sample and ionizes the electrons in the inner layer of the atom in the sample, the atom at this time is in a high excited state, and the high-energy electrons in the outer layer will transition to the inner layer to fill the vacancy in the inner layer and release energy, which is called characteristic X-ray. These characteristic X-rays can be used to identify components and determine the abundance of elements in samples.

3.4. Experiment Reagent. Experimental reagents and instruments are shown in Tables 2 and 3.

3.5. Minimal Medium

(1) Inclined surface medium for Acetobacter xylantoides: glucose 25 g/L, peptone 3 g/L, yeast extract 5 g/L, agar sterilization 18 g/L, and pH 5; the sterilization was conducted under 121°C for 20 min (3 strains all use the same inclined plane medium)

(2) Seed solution of Acetobacter xylantoides slant medium
strains were selected by inoculation ring and inserted into 100 mL liquid medium. The whole process was sterile operation. After the medium was shaken well, it was placed in a temperature-controlled shaker and incubated at a speed of 160 RPM for 24 hours.

3.5.2. Preparation of Bacterial Cellulose Membrane. The finished seed liquid was inoculated into 100 mL different fermentation medium by 6% (wt%) and incubated for 30 days at constant temperature. Gel-like bacterial cellulose film with certain thickness was generated at the interface between medium and air [16].

3.5.3. Posttreatment of Bacterial Cellulose Membrane. The bacterial cellulose membrane, which had been incubated for 10 days, was removed and rinsed with deionized water. After 2 hours immersion in NaOH aqueous solution of 0.1% (wt%) at 80°C, they were then immersed in deionized water at 80 degrees Celsius for two hours. Cyclic treatment was performed at least 3 times to remove the remaining thallus and culture medium, resulting in a transparent gel-like bacterial cellulose membrane. Rinse repeatedly with deionized water until the pH is about 7, and the film appears milky and translucent [17]. Put it into deionized water and store it at room temperature after sterilization for 20 min. The wet film is bacterial cellulose. The wet film is quick-frozen with liquid nitrogen and then freeze-dried with a freeze dryer to obtain bacterial cellulose dry [18].

3.5.4. Effects of Inoculum Amount on Bacterial Cellulose Yield and Fermentation Initiation on Bacterial Cellulose Yield. Three strains of Acetobacillus xyloides used fermentation medium of E -carbon source D-grapes. The shaking time of the seed solution was 30 hours. Then the inoculum was inoculated into 50 ml of fermentation medium at 2%, 4%, 6%, 8% and 10%. The initial pH was 5.5 and incubated at 30°C for 10 days. The initial pH was 5.5 and incubated at 30°C for 10 days. Bacterial cellulose membranes were harvested and then dried, weighed and averaged.

The fermentation medium of three strains of A. xyloboacter strains is D-glucose. The shaking time of seed liquid was then inoculated into fermentation medium according to the inoculation amount, starting at 4, 4.5, 5, 5.5, and 6. The bacterial cellulose film was harvested and then dried and weighed for average value [19].

Orthogonal experiment design is to use mathematical statistics and orthogonality principle, through the reasonable arrangement of experiments, through a few test times, quickly obtain experimental results [20]. Orthogonal experiment is within the scope of the investigation; the purpose of the selected typical minority test conditions and find the

Table 2: Test reagent list.

| Name              | Molecular formula | Actual size        |
|-------------------|-------------------|--------------------|
| Glucose           | C₆H₁₂O₆           | Analytically pure  |
| Xylose            | C₅H₁₀O₅           | Analytically pure  |
| Galactose         | C₆H₁₂O₆           | Analytically pure  |
| Arabinose         | C₅H₁₀O₅           | Analytically pure  |
| Mannose           | C₁₂H₂₂O₁₁         | Analytically pure  |
| Tryptone          |                   | Biochemical reagent|
| Yeast             |                   | Biochemical reagent|
| Citric acid       | C₆H₈O₇·H₂O        | Analytically pure  |
| Agar powder       |                   | Biochemical reagent|
| 3,5-Trinitro       | C₇H₄N₂O₇         | Analytically pure  |
| Trinitro-seignette salt | C₄H₄KNaO₆·H₂O | Analytically pure  |
| Phenol            | C₉H₈O₇           | Analytically pure  |
| Anhydrous sodium sulfate | Na₂SO₄ | Analytically pure  |
| Sodium hydroxide  | NaOH              | Analytically pure  |

Table 3: Experimental apparatus.

| Name of instrument                         | Model          |
|--------------------------------------------|----------------|
| Sartorius electronic scales                | BS224          |
| Magnetic stirring apparatus                | 85-1B          |
| Lightning magnetic laboratory digital pH meter | PHSJ-4A       |
| Automatic autoclave cooker                 | YXQ-LS-SH     |
| Peiting full temperature control shaker    | HYG-B          |
| Water-jacket incubator                     | 9080           |
| Double single clean table                  | SW-CJ-2FD     |
| Digital display electric thermostatic water bath | XMTB    |
| Electrothermostatic blast oven             | DHG-914OA     |
| Lyophilizer                                | Alpha 1-2 LD   |
| Scanning electron microscope               | BSESEI         |
| Fully automatic specific surface and porosity analyzer | TriStar II |
| Fourier transform infrared Raman spectroscopy | NEXUS-670   |

(3) Glucose 25 g/L, peptone 3 g/L, yeast extract 5 g/L, and pH 5.0; the sterilization was conducted under 121°C for 20 min

(4) Fermentation medium for Acetobacter xylantoides seed liquor

(5) Fermentation medium: carbon source 25 g/L, peptone 3 g/L, and yeast extract 5 g/L; the sterilization was conducted under 121°C for 20 min

(6) Note: the carbon source is xylose glucose, arabinose galactose, or mannose

3.5.1. Acetobacter xystella Seed Rejuvenation. The medium used for rejuvenation is liquid seed medium, and the configuration method is shown in 3.4 [15]. The seed medium and activated strain inclined surface were taken, and two ring
best condition of production and scientific research. Selecting strains of ages and the quantity of the experiment, to design the orthogonal scheme with three factors three levels, each child three parallel experiments, initial 5, fermentation time for 10 days, harvest bacterial cellulose membrane. Then dry weight average. Table 4 shows the orthogonal experimental factors and level tables.

3.6. Effect of Fermentation Days on Bacterial Cellulose Fermentation. The shaking time of carbon source glucose seed solution in fermentation medium used by three strains of Acetobacter xylo bacter was selected for 30 hours, and then, 50 mL of carbon source glucose seed solution was inoculated into fermentation medium at an inoculation rate of 8% and incubated for 10 days at a constant temperature starting at 5 and 30, respectively. Samples were taken every two days to measure the change in yield and the concentration of residual carbon source in fermentation liquid. The carbon source utilization rate and cellulose conversion rate of the three strains were calculated [21].

3.7. Determination of Residual Sugar in Fermentation Broth. The DNS method was used to prepare standard glucose solution; then, 10 test tubes (25 mL) were taken, and corresponding reagents were added according to Table 5. Then, DNS reagents were added, respectively, and the boiling water bath was conducted for 5 minutes. Figure 2 shows the blood glucose standard curve. After cooling, deionized water was added. After mixing, the absorption value was measured at the wavelength with the standard glucose concentration as the abscissa and the absorbance value as the ordinate. The standard curve was drawn, and the regression equation was calculated [22].

3.8. Observing Colloidal Structure. BC/PVA/PEG composite hydrogel: add corresponding PEG to the dissolved PVA solution, place it in a water bath, and form a homogeneous solution after mixing. After mechanical dewatering, the thickness of the purified membrane was about, and the membrane was immersed in the corresponding mixed solution of PVA and PEG. The impregnation and freeze-thaw process were the same as above, and the freeze-thaw process was repeated for 2-6 times to obtain the composite BC/PVA/PEG hydrogel [23].

The prepared bacterial cellulose film was freeze-dried and sprayed with gold; then, the microspatial structure and colloid mesh aperture of bacterial cellulose were observed by BSE SEI scanning electron microscope, and the micro-morphology of BC and its composite hydrogels were observed by scanning electron microscope [24].

### Table 5: DNS sample list.

| Glucose (mL) | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 |
|--------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Water (mL)   | 0.9 | 0.8 | 0.7 | 0.6 | 0.5 | 0.4 | 0.3 | 0.2 | 0.1 | 0   |
| Sugar concentration (mg/mL) | 0.2 | 0.4 | 0.6 | 0.8 | 1.0 | 1.2 | 1.4 | 1.6 | 1.8 | 2.0 |

![Glucose standard curve](image)

**Figure 2: Glucose standard curve.**

4. Results and Discussion

Experiments show that the three-dimensional network observed by scanning electron microscope has a dense structure with criss-crossing fibers and an average size of 40-60 nm. The corresponding results are as follows: the gel preparation effect is the most ideal when PEG concentration is below 6%. In addition, adding the following PEG will not produce a significant increase in hydrophobicity of phase separation when PEG concentration is above [25].

5. Conclusion

This paper presents an experimental method based on scanning electron microscope. The specific content of this method is to observe the hydrogel through scanning electron microscope and observe the intermolecular space through experiment to prove the effect of this method to solve the problem of preparing hydrogel from bacterial cellulose. Bacterial cellulose is a kind of biocellulose with high application value. It has many excellent physical and chemical properties. However, in practical application, some properties of
bacterial cellulose cannot meet the requirements perfectly, so its structural characteristics need to be improved.

**Data Availability**

The data used to support the findings of this study are available from the corresponding author upon request.

**Conflicts of Interest**

The authors declare that they have no conflicts of interest.

**Acknowledgments**

This work was supported by the National Natural Science Foundation of China (NSFC) (Project No. 20A430021). This work was supported by the Science and Technology Fund of Henan Province (Project No. 20A430021).

**References**

[1] X. Xu, L. Li, and A. Sharma, “Controlling messy errors in virtual reconstruction of random sports image capture points for complex systems,” *International Journal of Systems Assurance Engineering and Management*, vol. 1, 2021.

[2] M. Bradha, N. Balakrishnan, A. Suvitha et al., “Experimental, computational analysis of butein and lanceoletin for natural dye-sensitized solar cells and stabilizing efficiency by IoT,” *Environment, Development and Sustainability*, vol. 24, no. 6, pp. 8807–8822, 2022.

[3] J. Chen, J. Liu, X. Liu, W. Gao, J. Zhang, and F. Zhong, “Degradation of toluene in surface dielectric barrier discharge (SDBD) reactor with mesh electrode: synergistic effect of UV and TiO2 deposited on electrode,” *Chemosphere*, vol. 288, Part 3, p. 132664, 2022.

[4] R. Huang, S. Zhang, W. Zhang, and X. Yang, “Progress of zinc oxide-based nanocomposites in the textile industry,” *IET Collaborative Intelligent Manufacturing*, vol. 3, no. 3, pp. 281–289, 2021.

[5] H. Xie, Y. Wang, Z. Gao, B. Ganthia, and C. Truong, “Research on frequency parameter detection of frequency shifted track circuit based on nonlinear algorithm,” *Nonlinear Engineering*, vol. 10, no. 1, pp. 592–599, 2021.

[6] B. Yaneva and E. Karasalova, “Erbium-doped yttrium aluminium garnet (ery:YAG) laser instrumentation in periodontal treatment – scanning electron microscope study,” *Optimization Communications*, vol. 44, no. 1, pp. 162–170, 2021.

[7] A. A. Borzunov, D. V. Lukyanenko, E. I. Rau, and A. G. Yagola, “Reconstruction algorithm of 3D surface in scanning electron microscopy with backscattered electron detector,” *Journal of Inverse and Ill-Posed Problems*, vol. 29, no. 5, pp. 753–758, 2021.

[8] R. A. Rosenberg, E. A. Rozhikova, and V. Novosad, “Investigations into spin- and unpolarized secondary electron-induced reactions in self-assembled monolayers of cysteine,” *Langmuir*, vol. 37, no. 9, pp. 2985–2992, 2021.

[9] P. F. Dong, R. Z. Xie, K. R. Wang et al., “Kernel crack characteristics for X-ray computed microtomography (μCT) and their relationship with the breakage rate of maize varieties,” *Journal of Integrative Agriculture*, vol. 19, no. 11, pp. 2680–2689, 2020.

[10] H. H. Ji, K. H. Shin, and J. L. Yun, “Scalable binder-free freestanding electrodes based on a cellulose acetate-assisted carbon nanotube fibrous network for practical flexible li-ion batteries,” *ACS Applied Materials and Interfaces*, vol. 13, no. 5, pp. 6375–6384, 2021.

[11] D. V. Vasava and S. S. Panchal, “Biodegradable polymeric materials - synthetic approach,” *ACS Omega*, vol. 5, no. 9, pp. 4370–4379, 2020.

[12] L. G. Babu, “Influence on the tribological performance of the pure synthetic hydrated calcium silicate with cellulose fiber,” *Journal of the Balkan Tribological Association*, vol. 23, no. 3, pp. 104–111, 2020.

[13] O. T. Tiomnova, F. Coelho, T. Pellizaro, J. Chanfrau, and A. C. Guastaldi, “Preparation of scaffolds of amorphous calcium phosphate and bacterial cellulose for use in tissue regeneration by freeze-drying process,” *Biointerface Research in Applied Chemistry*, vol. 11, no. 1, pp. 7357–7367, 2021.

[14] W. Sahyouni and A. Nassif, “Effect of atomic number on plasma pinch properties and radiative emissions,” *Advances in High Energy Physics*, vol. 2021, Article ID 6611925, 5 pages, 2021.

[15] B. Achary, “Electron micrograph studies on the effects of fluoxetine in depression-induced adult female rat ovaries,” *Indian Journal of Science and Technology*, vol. 14, no. 5, pp. 406–414, 2022.

[16] Q. Wang and P. Geng, “Fatigue life prediction method of face-centered cubic single-crystal metals under multiaxial nonproportional loading based on structural mechanical model,” *Fatigue and Fracture of Engineering Materials and Structures*, vol. 45, no. 1, pp. 133–158, 2022.

[17] X. Li, R. Wang, H. Zhang, Z. Xin, and Y. Dong, “Study on micro - melt polishing and strengthening mechanism of scanning electron beam surface,” *Nuclear Instruments and Methods in Physics Research Section B Beam Interactions with Materials and Atoms*, vol. 504, no. 5, pp. 58–63, 2021.

[18] J. A. Ruiz, M. Artica, and L. Landeo, “66 effect of the co-culture system and the culture medium on in vitro embryo development in alpacas (Vicugna pacos),” *Reproduction, Fertility, and Development*, vol. 33, no. 2, p. 140, 2021.

[19] D. Zhu, Q. Chen, T. Qiu, G. Zhao, and X. Fang, “Optimization of rare earth carbonate reactive-crystallization process based on response surface method,” *Journal of Rare Earths*, vol. 39, no. 1, pp. 98–104, 2021.

[20] E. M. Thurman, Y. Yu, I. Ferrer, K. A. Thorn, and F. L. Rosario-Ortiz, “Molecular identification of water-extractable organic carbon from thermally heated soils: C13 NMR and accurate mass analyses find benzene and pyridine carboxylic acids,” *Environmental Science and Technology*, vol. 54, no. 5, pp. 2994–3001, 2020.

[21] R. Yang, C. Hong, Z. Huang, H. Wen, and J. Chen, “Liquid nitrogen fracturing in boreholes under true triaxial stresses: laboratory investigation on fractures initiation and morphology,” *SPE Journal*, vol. 26, no. 1, pp. 135–154, 2021.

[22] L. M. Prayogo and A. Basith, “The effect of sunglint correction for estimating water depth using rationing, thresholding, and mean value algorithms,” *Rekayasa*, vol. 14, no. 1, pp. 39–48, 2021.

[23] H. Liu, T. Cui, and M. He, “Product optimization design based on online review and orthogonal experiment under the background of big data,” *Proceedings of the Institution of Mechanical Engineers, Part E: Journal of Process Mechanical Engineering*, vol. 235, no. 1, pp. 52–65, 2021.
[24] C. Song, L. Liu, Y. Yang, and C. Weng, “Prediction on geometrical characteristics of laser energy deposition based on regression equation and neural network,” IFAC-PapersOnLine, vol. 53, no. 5, pp. 89–96, 2020.

[25] V. I. Sil’Vistrovich and A. A. Lyzikov, “Results of application composite hydrogel coatings based on polyvinyl alcohol in the experiment,” Wounds and wound infections The prof B M Kostyuchenok journal, vol. 8, no. 3, pp. 22–25, 2021.