Substrate-inducible and antibiotic-free high-level 4-hydroxyvaleric acid production in engineered Escherichia coli

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In this study, we developed a levulinic acid (LA)-inducible and antibiotic-free plasmid system mediated by HpdR/P_{poh} and infA-complementation to produce 4-hydroxyvaleric acid (4-HV) from LA in an engineered Escherichia coli strain. The system was efficiently induced by the addition of the LA substrate and resulted in tight dose-dependent control and fine-tuning of gene expression. By engineering the 5′ untranslated region (UTR) of hpdR mRNA, the gene expression of green fluorescent protein (GFP) increased by at least two-fold under the hpdH promoter. Furthermore, by evaluating the robustness and plasmid stability of the proposed system, the engineered strain, IRV750f, expressing the engineered 3-hydroxybutyrate dehydrogenase (3HBDH) and formate dehydrogenase (CbFDH), produced 82 g/L of 4-HV from LA, with a productivity of 3.4 g/L/h and molar conversion of 92% in the fed-batch cultivation (5 L fermenter) without the addition of antibiotics or external inducers. Overall, the reported system was highly beneficial for the large-scale and cost-effective microbial production of value-added products and bulk chemicals from the renewable substrate, LA.

KEYWORDS
4-hydroxyvaleric acid, antibiotic-free, promoter, inducible expression, levulinic acid

Introduction

Owing to concerns regarding environmental pollution by the excessive use of fossil fuels and the ongoing depletion of fossil fuel resources, various biological processes have been developed to produce bulk chemicals using eco-friendly and renewable substrates (Kim D. et al., 2019; Hazeena et al., 2019; Sathesh-Prabu et al., 2019; Zhang et al., 2021). Advances in synthetic biology and metabolic engineering have resulted in the development of efficient microbial cells, such as Escherichia coli, to produce biochemicals with wide applications in the medical, environmental, and industrial sectors based on a renewable biomass feedstock (Lee et al., 2019). The success of a high-performance microbial host depends on its ability to express and control the pathway gene(s) required for improved biochemical production. As high-degree (~100 s) gene dosage can be attained using appropriate plasmids in host cells,
synthetic biology and metabolic engineering rely on plasmid-based biochemical production systems (Kang C. W. et al., 2018). Maintaining a plasmid inside the host cell requires selective pressure, which is typically achieved through the use of an antibiotic molecule (Saleksi et al., 2021). However, this approach has limitations, such as antibiotic cost and the dissemination of antibiotic resistance, particularly in large-scale cultures, in addition to its low efficiency induced by its gradual degradation (Rosano and Ceccarelli, 2014). Antibiotic-free plasmid maintenance systems have been developed by deleting essential genes from the host and complementing them with plasmids (Hägg et al., 2004; Kang C. W. et al., 2018). One of the essential target genes is infA, which encodes the translation initiation factor, IF-1 (Kang C. W. et al., 2018).

Inducible promoter systems are widely used to control gene expression, which is a crucial requirement in synthetic biology for the efficient expression of the desired pathway (Keasling, 1999). Many different promoter systems that respond to various stimuli, including sugars and their analogs, metabolic intermediates, salts, metals, antibiotics, oxidative stress, and temperature, have been developed for recombinant protein expression in *E. coli* (Kelly et al., 2016; Marschall et al., 2017; Sathesh-Prabu et al., 2020). Promoter expression induction by the addition of chemical inducers such as isopropyl-β-D-1-thiogalactopyranoside (IPTG) is considered the most efficient method (Makrides, 1996; Briand et al., 2016). However, this approach has limitations, including the requirement for the monitoring of cell growth for the addition of chemical inducers at the optimal cell density. Furthermore, owing to its toxicity and cost, this approach is not feasible for industrial scale-up (Makrides, 1996; Briand et al., 2016).

4-Hydroxyvaleric acid (4-HV), a versatile compound possessing both carboxy and hydroxy moieties, can be converted into useful products, including biodegradable and biocompatible polyesters, fine chemicals, and pharmaceuticals (Gorenflo et al., 2001; Martin and Prather, 2009; Muzaiyanah and Amirul, 2013; Sathesh-Prabu and Lee, 2019). 4-HV can be used as a monomer for the production of polyhydroxyalkanoates (PHAs) (Gorenflo et al., 2001; Cha et al., 2020; Kim and Lee, 2022); it provides biopolymers (polymers) with better physical and mechanical properties upon polymerization with other hydroxy acids (Gorenflo et al., 2001; Yu, 2010). The conventional chemical synthesis of 4-HV as an intermediate or via the depolymerization of intracellularly produced PHA has various shortcomings, including low yield, the use of harsh conditions, metal catalysts, and organic solvents, the need for chemical modification, and incomplete depolymerization (Martin and Prather, 2009). 4-HV can be produced from levulinic acid (LA) (Martin and Prather, 2009; Yeon et al., 2013; Sathesh-Prabu and Lee, 2019; Moon et al., 2021). We previously engineered the lva operon involved in LA catabolism in *Pseudomonas putida* KT2440 (Rand et al., 2017) and produced 50 g/L of 4-HV by overexpressing the heterologous acyl-CoA thioesterase gene, tesB, under the LA-inducible LvaR/P*VA* expression system, with a molar conversion of 97% from LA in shake-flask cultures (Sathesh-Prabu and Lee, 2019). We also reported the biological synthesis of 4-HV in an *E. coli* strain expressing the engineered 3-hydroxybutyrate dehydrogenase (3HBDH*) (Yeon et al., 2013), which produced 100 g/L of 4-HV under optimized growth conditions from LA by co-expressing the NADH regeneration system catalyzed by NAD*-dependent formate dehydrogenase (CaFDH) of *Candida boidinii* in fed-batch (5 L fermenter) cultivation using an IPTG-inducible expression system (Kim D. et al., 2019). Of note, formate was used as the co-substrate to regenerate NADH.

We recently reported that the 3-hydroxypropionic acid (3-HP)-inducible HpdR/P*HP* system could be induced by LA and evaluated its efficiency in biotechnologically-relevant hosts, including *P. putida* KT2440 (Sathesh-Prabu et al., 2021b) and *Methylorubrum extorquens* AM1 strains (Sathesh-Prabu et al., 2021a). LA is a sustainable molecule that can be obtained from renewable cellulosic biomass via acid-catalyzed dehydration and hydrolysis (Hayes and Becer, 2020; Moon et al., 2021). Substrate-inducible expression systems have attracted attention for the microbial synthesis of biochemicals, as they do not require expensive chemical inducers.

We aimed to develop an infA-based antibiotic-free plasmid and LA-inducible HpdR/P*HP* system for the sustainable production of the industrially-relevant chemical, 4-HV, in an
engineered *E. coli* strain using 3HBDH* and CbFDH from the low-cost renewable substrate, LA, under antibiotic- and external inducer-free conditions (Figure 1). Before the production studies, we evaluated the efficiency of the constructed expression system by analyzing green fluorescent protein (GFP) expression as a quantitative reporter of promoter activity. We also optimized the gene expression system by engineering the 5′-untranslated region (UTR) of *hpdR* mRNA for the high expression of pathway genes.

**TABLE 1 Strains and plasmids used in this study.**

| Strains and plasmids | Description | References |
|----------------------|-------------|------------|
| **Strains**          |             |            |
| *E. coli* DH10B      | Cloning host (*F* recA Δmrr-λidR∆mrcBC) qβlacZΔM15 ΔlacX74 recA1 endA1 araD139 Δara-leu) 7,697 galU galK λ' rpsL(Str') napG | Lab stock |
| E.coli K-12 MG1655 F' hsdR768 ΔrfaH F' tcr -13913 | | Blattner et al. (1997) |
| **Plasmids**         |             |            |
| pPROBE_P_yqjFmut_eGFP* | BBR1-ori, Km*, broad-host range expression vector | Kim et al. (2019b) |
| pHRH-eGFP*           | pPROBE_HpdR/P_hpdH_eGFP*; LA-inducible | Sathesh-Prabu et al. (2021b) |
| pBbE6k_3HBDH*        | pBbE6k_rfp with Δrfp-3HBDH*, Km* | Kim et al. (2019a) |
| pBbE6a_CbFDH         | pBbE6a_gfp with Δgfp-CbFDH, Amp* | Kim et al. (2019a) |
| pBbE6k_RFP           | CoE1-ori, carrying *P lacO1* and *rfp*, Km* | Lee et al. (2011) |
| pSIM5                | pSC101-ori, Cm*; expressing *λ-Red gam, exo*, and *bet* | Datta et al. (2006) |
| pSIM5_infA           | *infA* cloned into pSIM5 | This study |
| pHRH_IA_eGFP*        | *infA* cloned into pHRH-eGFP*; LA-inducible | This study |
| pHRH_IA_3HBDH*       | 3HBDH* cloned into pHRH_IA_eGFP* | This study |
| pHRH_IA_3HBDH*/CbFDH | CbFDH cloned into pHRH_IA_3HBDH*, LA-inducible | This study |
| pLIL_IA_3HBDH*/GFP    | HpdR_Plac replaced with LacI_PlacO1 in pHRH_IA_3HBDH*/CbFDH; IPTG-inducible | This study |
| pLIL_IA_eGFP*        | 3HBDH*/CbFDH replaced with eGFP* in pLIL_IA_3HBDH*/CbFDH, IPTG-inducible | This study |
| pHRH_IA_3HBDH*/CbFDH | eGFP* replaced with 3HBDH*/CbFDH in pHRH_eGFP*; LA-inducible | This study |
| pHRH_IA_eGFP*        | pHRH_IA_eGFP* with the UTR variant 10f | This study |
| pHRH_IA_3HBDH*/eGFP* | pHRH_IA_3HBDH*/eGFP* with the UTR variant 100f | This study |
| pHRH_IA_eGFP*        | pHRH_IA_eGFP* with the UTR variant 250f | This study |
| pHRH_IA_3HBDH*/eGFP* | pHRH_IA_3HBDH*/eGFP* with the UTR variant 500f | This study |
| pHRH_IA_eGFP*        | pHRH_IA_eGFP* with the UTR variant 750f | This study |
| pHRH_IA_3HBDH*/eGFP* | pHRH_IA_3HBDH*/eGFP* with the UTR variant 1000f | This study |
| pHRH750f_IA_3HBDH*/CbFDH | eGFP* replaced with 3HBDH*/CbFDH in pHRH750f_IA_3HBDH*/CbFDH; LA-inducible | This study |
| pHRH750f_IA_eGFP*    | eGFP* replaced with 3HBDH*/CbFDH in pHRH750f_IA_eGFP* | This study |
Materials and methods

Microbial strains and plasmids

The wild-type (WT) E. coli MG1655 strain was used as the parental strain for all genetic modifications and the analysis of the efficiency of the constructed expression system. The E. coli DH10B strain was used for cloning. The strains and plasmids used and constructed in this study are listed in Table 1.

Chemicals, enzymes, and culture conditions

All chemicals and media were purchased from Sigma-Aldrich (St. Louis, MO, United States). Restriction enzymes, DNA ligase, Q5 high-fidelity DNA polymerase, and the Gibson assembly cloning kit were purchased from New England Biolabs (Ipswich, MA, United States). LA was filtered before use.

Construction of the antibiotic-free and LA-inducible expression system

infA was deleted from the E. coli MG1655 strain using a λ-Red and FLP-protein-mediated site-specific recombination system, as described previously (Datsenko and Wanner, 2000), with a slight modification. First, a fragment containing infA and its native promoter was PCR-amplified from E. coli MG1655 genomic DNA. The fragment was then cloned into pSIM5 to generate pSIM5_infA. The pSIM5_infA plasmid contains the temperature-sensitive replication protein, RepA101, and the λ-Red recombinase genes under the PL promoter controlled by the cI857 temperature-sensitive repressor. Furthermore, the λ-Red system can be easily switched on at 42°C and off at 32°C (Datsenko and Wanner, 2000). The λ-Red system comprises three genes: exo (Exo), bet (Beta), and gam (Gam) for homologous DNA recombination (Murphy, 1998). This pSIM5_infA plasmid was used to complement infA and express the λ-Red system during chromosomal infA deletion. Finally, the strain, MG_infA− (MG_AinfA), was generated. An LA-inducible HpdR/P_{pald} expression system was subsequently constructed, with the functional expression of infA. To construct pHRH_IA_eGFP+ (a plasmid containing eGFP) under HpdR/P_{pald} and InfA), the infA-fragment was cloned into the EcoRI digested expression vector, pHRH_eGFP+ (Sathesh-Prabu et al., 2021b), a derivative of the pPROBE_P_{pald}eGFP+ plasmid (pBBR1-ori, Km): a broad-host-range expression vector) (Kim S. et al., 2019).

To produce 4-HV from LA under antibiotic-free and LA-inducible conditions, pHRH_IA_3HBDH*/CbfFDH was constructed by replacing egfp+ in pHRH_IA_eGFP+ at the NdeI/HindIII sites with 3HBDH* to generate pHRH_IA_3HBDH*. Subsequently, CbfFDH was transcriptionally fused with 3HBDH* at the AatII/HindIII sites to generate pHRH_IA_3HBDH*/CbfFDH. 3HBDH* and CbfFDH were PCR-amplified using pBbE6k_3HBDH* and pBbB6a_CbfFDH as templates. pHRH_3HBDH*/CbfFDH was also generated without infA by replacing egfp+ with the 3HBDH*/CbfFDH genes in pHRH_eGFP+ at the NdeI/HindIII sites. To compare the efficiency of the constructed system, IPTG-inducible plIL_IA_3HBDH*/CbfFDH was constructed by replacing HpdR/P_{pald} in pHRH_IA_3HBDH*/CbfFDH with LacI and the P_{LacI} fragment at the SacI/BamHI sites. This fragment was amplified using the pBbE6k_REF vector (Lee et al., 2011). Similarly, plIL_IA_eGFP+ was constructed by replacing 3HBDH*/CbfFDH with eGFP+ at the NdeI/HindIII sites in plIL_IA_3HBDH*/CbfFDH. The primers used in this study are listed in Supplementary Table S1. The constructed plasmids were transformed into electro-competent cells of the WT or MG_infA− strains. To prepare electro-competent cells, the strains were cultured overnight in LB and then subcultured (1:100) in 5 ml fresh LB. Following the cultivation of the strains for at least 2 h (optical density at 600 nm [OD600] = 0.3–0.5), the cells were chilled on ice for 20 min. The cells were then harvested via centrifugation at 16,000 × g for 1 min at 4°C, washed twice with cold sterile water, and resuspended in cold 10% glycerol. After the target plasmid was added to this suspension, electroporation (0.1 cm gap cuvette at 1.8 kV voltage) was carried out using a MicroPulsar electroporator (Bio-Rad).

Engineering of the 5’ UTR of HpdR

As HpdR is a transcriptional activator, its expression was modulated by engineering the 5’ UTR of hpdR mRNA to obtain different expression levels of pathway genes under the HpdR/P_{pald} system. The hpdR mRNA UTRs exhibiting 10-, 100-, 250-, 500-, 750-, and 1000-fold higher translation levels relative to those in the native system were designed using the online UTR designer program (https://sbi.postech.ac.kr/utr_designer/)(Seo et al., 2013b; 2013a). egfp+ was expressed under these engineered HpdR UTRs. The sequences of the engineered UTRs of hpdR were PCR-amplified and cloned into pHRH_IA_eGFP+ at the XhoI/HindIII sites to generate plasmids with the
engineered HpdR UTR, including pHRH$^{10}$f_IA_eGFP*, pHRH$^{100}$f_IA_eGFP*, pHRH$^{250}$f_IA_eGFP*, pHRH$^{500}$f_IA_eGFP*, and pHRH$^{1K}$f_IA_eGFP*. The engineered plasmids were individually introduced into electro-

compotent MG$_{infA}^-$ cells to generate the IRF$^{10}$ IA, IRF$^{100}$ IA, IRF$^{250}$ IA, IRF$^{500}$ IA, and IRF$^{1K}$ IA strains. Additionally, eGFP in pHRH$^{750}$f_IA_eGFP* and pHRH$^{1K}$f_IA_eGFP* was replaced with 3HBDH*/CbFDH to construct pHRH$^{750}$f_IA_3HBDH*/

Promoter assay

The efficiency of the constructed system was evaluated by analyzing the GFP fluorescence intensity of the recombinant strains with different LA concentrations. The recombinant strains were cultured overnight in LB medium and then subcultured (initial OD$_{600} = 0.01$) in 20 ml TB. When the OD$_{600}$ reached ~0.4, 180 µL of culture was aseptically inoculated into a clear-bottom Corning 96-well plate containing 5, 10, 20, 30, 40, 50, or 60 mM LA (20 µL). The LA stock (1 M) was prepared in TB and used to generate different concentrations of LA (5–60 mM). For the LacI/P$_{lacO}^-$ System, 0.5 mM IPTG was added. The plate was incubated at 37°C with shaking. The GFP fluorescence intensity (gain of 30 at the excitation wavelength of 485 nm and emission wavelength of 535 nm) was then measured on a microplate fluorescence reader (Infinite F200 PRO, Tecan, Grödig, Austria). The fluorescence intensity was normalized based on the OD$_{600}$ value of the culture. Subsequently, the culture was diluted appropriately with phosphate-buffered saline. Flow cytometry analysis of GFP fluorescence was performed using fluorescence-activated cell sorting (FACSCalibur Flow Cytometer, BD Bioscience; CA, United States). Approximately 2×10$^5$ cells were analyzed per sample.

4-HV production by whole-cell biotransformation in a shake-flask

Whole-cell LA biotransformation was performed to produce 4-HV. Recombinant cells grown overnight in LB were inoculated into 500 ml TB to a final OD$_{600}$ of 0.01. The strains were induced by adding 30 mM LA or 0.5 mM IPTG at 0.5–0.8 OD$_{600}$. The strains were then cultured for at least 10 h. The recombinant cells were harvested by centrifugation at 12,000 × g for 15 min at 4°C, washed twice with potassium phosphate buffer (0.1 M, pH 6.0), and used as biocatalysts for biotransformation. The biotransformation was conducted in 100 ml shake flasks containing 20 ml potassium phosphate buffer (0.1 M, pH 6), an appropriate concentration of the induced resting cells, 23.2 g/L (0.2 M) LA, 13.6 g/L (0.2 M) sodium formate, and 1× filter sterilized trace element solution (g/L: 2.4 g FeCl$_3$·6H$_2$O, 0.3 g CoCl$_2$·H$_2$O, 0.15 g CuCl$_2$·2H$_2$O, 0.3 g ZnCl$_2$, 0.3 g Na$_2$MoO$_4$·2H$_2$O, 0.075 g H$_2$BO$_3$, and 0.495 g MnCl$_2$·4H$_2$O) (Zhou et al., 2011; Kim D. et al., 2019). Sodium formate was used as the co-substrate. The biotransformations were conducted in a shaking incubator (37°C and 50 rpm), with sampling at different time points for product quantification by high-performance liquid chromatography (HPLC). To optimize the biocatalyst concentration, biotransformation was carried out with 10–60 g wet cell weight (wcw)/L cell. To ascertain plasmid stability, the RV (antibiotic-based plasmid maintenance) and IRV ($infA$-based plasmid maintenance) strains were serially subcultured for 10 days with 10 subcultures in the absence of Km. After the first, second, fourth, sixth, eighth, and 10th subcultures, the cells were prepared as described above and used for 4-HV production.

Two-stage fed-batch 4HV production in a 5 L fermenter

Two-stage fed-batch 4HV production was carried out in a 5 L fermenter (MARADO-PDA; CNS, Daejeon, Korea) using IRV$^{750}$ harboring pHRH$^{750}$ f_IA_3HBDH*/CbFDH under optimized conditions, as described previously (Kim D. et al., 2019). Briefly, in the first growth phase, the cells were grown to OD$_{600} = 50$ with high aeration (0.5 vvm) and agitation (700 rpm) and induced by the addition of 30 mM LA at approximately 15 OD$_{600}$. In the second biotransformation phase, a substrate solution containing LA and formate (final concentrations of 0.2 M each) was added at approximately 50–60 OD$_{600}$. The agitation, aeration, and pH were maintained at 400 rpm, 0 vvm, and 6.0, respectively. A feeding solution containing 4 M LA (not neutralized), 4 M formate, and 0.4 M glycerol was fed in response to pH-stat (pH = 6). The feeding solution serving as a substrate and co-substrate source was automatically fed when the pH increased beyond 6. The samples were collected at different time points for product quantification by HPLC.

Analytical methods

The cell density was monitored by measuring the absorbance at 600 nm (OD$_{600}$) using a Biochrom Libra S22 spectrophotometer (Biochrom; Cambridge, United Kingdom). HPLC analysis [Shimadzu HPLC station (Shimadzu; Kyoto, Japan) equipped with a refractive index detector (Shimadzu) and a SIL-20A auto-sampler (Shimadzu)] was performed to quantify the levels of LA, 4-HV, formate, and glycerol in the cell-free supernatant from recombinant culture media. For this analysis, 500 µL of culture medium was collected and centrifuged at 16,000 × g for 20 min. The resulting supernatant was then heated at 80°C for 1 h to denature the remaining soluble proteins and centrifuged at
16,000 × g for 30 min to remove the denatured proteins. The final supernatant was then diluted 10-fold and analyzed by HPLC. To quantify the levels of LA and 4-HV, the samples were eluted through a 4.6 × 150 mm², 5 μm Zorbax SB-Aq column (Agilent, United States) at 40°C using 25 mM ammonium formate (pH 2.0) as the mobile phase at a flow rate of 1 ml/min. To quantify the levels of glycerol and formate, the samples were eluted through a 300 × 7.8 mm² Aminex HPX-87H column (Bio-Rad; United States) at 40°C using 5 mM H₂SO₄ as the mobile phase at a flow rate of 0.6 ml/min. The expression of GFP, 3HBDH*, and CbFDH was evaluated using sodium dodecyl sulfate-polyacrylamide gel electrophoresis (SDS–PAGE). A culture sample (1 ml) was collected 12 h after induction, pelleted by centrifugation (16,000 × g for 1 min at 4°C), and washed twice with phosphate-buffered saline (pH 7.2). The cell pellet was then collected and resuspended in phosphate-buffered saline. The SDS-containing sample buffer was added to 15 μL of the sample, which was then heated for 10 min. A total of 12 μL of each sample was loaded onto the 10% acrylamide gel. The protein bands were visualized by staining with Coomassie Brilliant Blue R-250. The substrate conversion efficiency was calculated on a molar scale. All experimental data were subjected to one-way analysis of variance (ANOVA) or multivariate analysis of variance (MANOVA) using SPSS software (version 11, SPSS Inc.; Chicago, IL, United States) to determine the significance level. p < 0.05 was considered statistically significant.

Results

Evaluation of the LA-inducible HpdR/P₇₉₉₃ expression system

The constructed plasmids pHRH_LA_eGFP* and pILL_LA_eGFP* were individually transformed into MG_infA− to generate the IRF (infA-based plasmid maintenance; LA-inducible) and ILF (infA-based plasmid maintenance; IPTG-inducible) strains, respectively. The fluorescence intensities of these cultures were analyzed after cultivating the strains with their respective inducers. The results showed significantly increased fluorescence intensity of IRF (p < 0.05) after the addition of LA compared to that of the control (Figure 2A). This finding is consistent with those of previous reports on the LA-inducible HpdR/P₇₉₉₃ system in P. putida (Sathesh-Prabu et al., 2021b) and Methylorubrum extorquens AM1 (Sathesh-Prabu et al., 2021a). Furthermore, the system was recognized to be tightly controlled (with no leaky expression). The fluorescence intensity increased as the LA concentration increased, up to 50 mM. However, the fluorescence intensity of IRF was 2.5-fold lower than that of 0.5 mM IPTG-induced ILF (Supplementary Figure S1). 3-HP is a native inducer of the HpdR/P₇₉₉₃ system (Zhou et al., 2015; Hanko et al., 2017; Sathesh-Prabu et al., 2021b). Figure 2B shows the flow cytometric results of IRF. IRF induced by different LA concentrations revealed tight control and the homogeneity (cell populations with similar expression levels) of the constructed expression system. Thus, the LA-inducible HpdR/P₇₉₉₃ system was used to produce 4-HV using 3HBDH* and CbFDH.
Evaluation and optimization of infA-based plasmid maintenance

The constructed plasmids pHRH_IA_3HBDH*/CbFDH and pHRH_3HBDH*/CbFDH were individually transformed into MG_infA− and WT to generate the infA-based plasmid-maintaining strain IRV (LA-inducible) and antibiotic-based plasmid-maintaining strain RV (LA-inducible), respectively, for 4-HV production by whole-cell LA biotransformation. To analyze the efficiency of the constructed antibiotic-free 4-HV production system, IRV and RV were cultured and continuously subcultured (1:100) in fresh medium without Km at least 10 times. During passaging, 30 gwcw/L cells were prepared after the first, second, fourth, sixth, eighth, and 10th subcultures and used to produce 4-HV from LA. Notably, the IRV efficiency was not significantly affected by the absence of Km (p < 0.05) even after 10 subcultures (Figure 3A). The IRV produced similar amounts of 4-HV after the first (11 g/L) and 10th (10 g/L) subcultures. In contrast, the production efficiency (three-fold lesser titer) of RV was significantly affected in the absence of Km (Figure 3B). 4-HV production gradually decreased (1.19- to 3.08-fold) as the number of subcultures increased. The production rate also decreased as the number of subcultures increased. After the 10th subculture, no 4-HV was produced by RV, even 2 h after biotransformation. However, the amounts of 4-HV produced by RV subcultured (10 times) with Km and the cells of the first subculture were similar (Figure 3B). Only 45% of RV cells grew on LB agar supplemented with Km when a 10th subculture aliquot was plated on LB agar with and without Km. These findings suggested that 55% of RV cells had lost their plasmid (Supplementary Figure S2), whereas 100% of IRV cells in the 10th subculture grew on LB agar supplemented with Km.

4-HV production by whole-cell biotransformation at the shake-flask level

To optimize the biocatalyst concentration for maximum 4-HV production, biotransformation was performed with 10, 20, 30, 40, 50, and 60 gwcw/L of IRV. The product titer was significantly

![FIGURE 3](image-url) Evaluation of the antibiotic-free expression system. 4-HV produced by (A) IRV and (B) RV cells prepared after the first, second, fourth, sixth, eighth, and 10th subculture. IRV and RV containing infA-based and antibiotic-based plasmid for the expression of 3HBDH*/CbFDH, respectively, subcultured without (Continued)
influenced by cell concentration ($p < 0.05$). Although the product titers were within $4–16$ g/L, the molar conversion (%) was not considerably affected (93–99%) under all conditions. 4-HV produced by 50 gwcw/L was increased by a maximum of 3.5-fold from that produced by 10 gwcw/L (Figure 3C). Beyond 50 gwcw/L cells, the product titer did not increase significantly ($p > 0.05$). Therefore, 50 gwcw/L cells were used in further studies. IRV was used for 4-HV production under optimized conditions (50 gwcw/L, 37°C, pH 6.0, and 50 rpm), and its efficiency was compared to that of ILV. IRV produced $\sim 15$ g/L of 4-HV 6 h after biotransformation, demonstrating the functional expression of the constructed system (Figure 4A). The titer gradually increased with biotransformation duration but did not increase 6 h after biotransformation (data not shown). In contrast, the maximum amount of 4-HV produced by ILV (approximately 20 g/L) occurred 3 h after biotransformation, demonstrating a 2.8-fold higher productivity rate than that of IRV (Figure 4A). SDS-PAGE analysis of IRV and ILV showed lower expression levels of 3HBDH* and CbFDH in IRV than those in ILV (Figure 4B). The slow production rate in IRV might have been due to insufficient 3HBDH* and CbFDH expression. Therefore, increasing the expression level of the HpdR (transcriptional activator) regulatory protein in the LA-inducible system could, in turn, increase 3HBDH* and CbFDH expression in a controlled manner.

**Evaluation of the engineered HpdR/P_{hpdh} system**

The UTR of the hpdR mRNA in pHRH_IA_eGFP* was engineered by replacing its native ribosome-binding site (RBS) with a rationally designed RBS to modulate HpdR expression. The fluorescence intensities of the recombinant strains IRF10f, IRF100f, IRF250f, IRF500f, IRF750f, and IRF1Kf exhibiting 10-, 100-, 250-, 500-, 750-, and 1000-fold higher levels of HpdR expression relative to the native system, respectively, were evaluated using 5–60 mM LA. Although the UTR strength in IRF100f increased up to 100-fold relative to that in the native system, the egfp+ expression in IRF100f was lower than that in the native system (Figure 5; Figure 2A). However, the expression level increased when the HpdR UTR strength increased beyond 100-fold relative to that in the native system. The expression levels were controlled and regulated using different LA concentrations. IRF750f showed at least a two-fold increase in fluorescence intensity relative to the native system (Figure 5; Figure 6A). Moreover, the IRF750f efficiency was 75% that of the ILF (IPTG-inducible) efficiency. Herein, expression was controlled by varying the concentration of LA. The egfp+ expression levels did not differ significantly between IRF750f and IRF1Kf. However, the expression level may be saturated in IRF750f. Regulatory protein expression is crucial for an inducible expression system to obtain high levels of protein expression. Flow cytometric analysis of the UTR engineered HpdR/P_{hpdh} systems revealed tight control and the homogeneity of the engineered expression systems (Supplementary Figure S3). The egfp+ expression in the 30 mM LA-induced recombinant strains analyzed by SDS-PAGE showed
increasing protein band intensity with increasing HpdR RBS strength (Figure 6B).

As the eGFP expression levels were increased in IRF750f and IRF1Kf, the HpdR UTRs of these strains were used to construct IRV750f and IRV1kf harboring the plasmids, pHRH750f_IA_3HBDH/*CbFDH and pHRH1Kf_IA_3HBDH/*CbFDH, respectively, which produced a maximum of 19 g/L of 4-HV at 6 h after biotransformation. More than 80% of the 4-HV was produced within 3 h of biotransformation. The productivities of IRV, IRV750f, and IRV1Kf were 3.1, 5.5, and 4.8 g/L/h, respectively. Thus, IRV750f displayed ~76% higher efficiency compared to IRV (Figure 6C). Moreover, the production rates induced by IRV750f and IRV were 81 and 46% of those induced by ILV (Figure 6C; Figure 4A). Figure 6D shows the expression of 3HBDH* and CbFDH in IRV750f, as assessed by SDS-PAGE. This increased level of protein expression was reflected in the high production rate induced by IRV750f. Therefore, IRV750f was used for fed-batch production of 4-HV in a 5 L fermenter.

Two-stage fed-batch production of 4-HV in a 5 L fermenter

Two-stage (growth and production phases) fed-batch production of 4-HV was performed using IRV750f in a 5 L fermenter. During the growth phase, the culture reached an
OD$_{600}$ of 50 after 12 h of inoculation. LA and formate were then added to initiate the production phase. Figure 7 shows various parameters, including LA, glycerol, and formate concentrations; 4-HV production; and IRV750f growth during 4-HV biosynthesis under the optimized conditions. IRV750f produced a maximum of 82 g/L of 4-HV at 24 h after substrate addition. Approximately 76% of 4-HV (62 g/L) was produced within 12 h of substrate addition, corresponding to a productivity of 5.2 g/L/h. Collectively, IRV750f produced 82 g/L of 4-HV, corresponding to a productivity of 3.4 g/L/h and a 92% molar conversion at 24 h after substrate addition, which is ~18% less than that produced by the IPTG-inducible system. Therefore, the system presented in this study may be useful for biochemical production, particularly in LA biorefineries, even at a large scale, without requiring the use of antibiotics or expensive inducer chemicals such as IPTG.
Discussion

In this study, an engineered E. coli strain produced ~ 82 g/L of 4-HV without the addition of antibiotics or costly inducers. 4-HV is an industrially relevant monomer of biodegradable polymers and a precursor of γ-valerolactone, which is used as a fuel, solvent, food additive, and precursor for value-added carbon chemicals (Gorenillo et al., 2001; Bond et al., 2010; Yan et al., 2015). In addition to the chemical synthesis of 4-HV, 50–100 g/L of 4-HV has been biologically produced using novel pathways and engineered microbial strains (Kim D. et al., 2019; Sathesh-Prabu and Lee, 2019; Moon et al., 2021). Notably, these production systems require dedicated plasmids, antibiotics, and expensive inducers to generate multiple gene copies, select and retain the plasmid, and efficiently induce the expression of synthetic pathway genes.

The addition of antibiotics and inducers is associated with limitations including (i) their cost; (ii) labor-intensive nature; (iii) the additional stress on the cell; (iv) the gradual degradation of antibiotics and inducers; and (v) the dissemination of antibiotic resistance that should be addressed for long-term cultivation or large-scale production of biochemicals and proteins. The use of antibiotics can be avoided by integrating synthetic pathway(s) into the chromosome (Saleski et al., 2021) or creating antibiotic-free plasmid maintenance systems (Mignon et al., 2015; Kang C. W. et al., 2018). However, integrating synthetic pathway(s) into the chromosome has some limitations, such as a low dosage of target genes, leading to inefficient biochemical production, and the influence of the chromosomal position used for integration on gene expression (Bryant et al., 2014). Several methods have been reported for creating antibiotic-free plasmid maintenance systems (Mignon et al., 2015). For instance, the deletion of genes involved in the biosynthesis of amino acids or nicotinamide adenine dinucleotide and the subsequent complementation of those deleted genes by the plasmids have been reported for the construction of antibiotic-free plasmid maintenance systems (Vandermeulen et al., 2011). However, these auxotrophic mutants can survive in a common rich medium, such as LB, owing to the presence of amino acid or nicotinamide adenine dinucleotide precursors. Complementing essential genes such as infA is a feasible strategy due to the lack of toxicity, off-target effects, and cross-contamination, in addition to the tight control (Kang C. W. et al., 2018). Another main advantage of using infA is its protein size (72 amino acids), which allows the construction and maintenance of a small plasmid without inducing an additional burden on the host cell. infA is a highly conserved element of the bacterial translational apparatus and is essential for cell viability (Cummings and Hershey, 1994). infA is involved in the initiation phase of protein synthesis by stabilizing the binding of initiation factors 2 and 3 on the 30S subunit, where the binding of initiator tRNA and new mRNA occurs, yielding the 30S pre-initiation complex (Cummings and Hershey, 1994). Therefore, in this study, infA was deleted from the WT and expressed by the plasmid along with the 4-HV synthetic pathway genes. Thus, the strain (infA-based plasmid maintenance system) was dependent on the infA-harboring plasmid for growth. The 4-HV titer was reduced by three-fold in the RV strain harboring the antibiotic-based plasmid, pHHR_3HBDH*/CBFDH, after 10 subcultures without antibiotics, corresponding to a 55% plasmid loss. The infA-based plasmid (IRV; pHRH_IA_3HBDH*/CBFDH) did not significantly (p < 0.05) influence 4-HV production efficiency even after 10 subcultures without antibiotics (Figure 3), demonstrating the robustness and plasmid stability of the constructed system. This finding is consistent with the stable maintenance of the infA-based plasmid for 40 generations with minimized cell-to-cell variation recently reported by Kang C. W. et al. (2018). Therefore, this strategy could be effectively used to produce biochemicals under antibiotic-free conditions.

The present study used an LA-inducible HpdR/P<sub>hpdA</sub> expression system to avoid the use of expensive chemical inducers such as IPTG. To our knowledge, this is the first report of an LA-inducible HpdR/P<sub>hpdA</sub> expression system in E. coli. The system efficiently induced eGFP<sup>+</sup> expression in cells via the addition of LA and tightly controlled and regulated expression in a dose-dependent manner. This
approach is advantageous in synthetic biology and metabolic engineering (basic and applied research) as it can be used to optimize metabolic pathways to achieve optimum gene expression, high product titers, yields, and productivity (Jones et al., 2015). We confirmed the robustness of our system through the production of the industrially-relevant chemical, 4-HV. However, an analysis of eGFP expression in E. coli showed that the sensitivity and efficiency of the LA-inducible HpdR/\( P_{\text{split}} \) system were at least six-fold lower than those in \( P. \ putida \) KT2440 (Sathesh-Prabu et al., 2021b), which may be attributed to the reduced heterologous HpdR activity in E. coli. However, a two-fold increased expression of eGFP was achieved even with 20 mM of LA relative to the control condition (0 mM). The inducibility of LA has several benefits for biorefineries, as renewable LA serves as a starting material for several fine and bulk chemicals, with applications in polymers, plasticizers, fuels, resins, fragrances, pharmaceuticals, anti-freeze agents, and solvents (Bozell et al., 2000; Rackemann and Doherty, 2011; Pileidis and Titirici, 2016; Sathesh-Prabu and Lee, 2019; Cha et al., 2020; Hayes and Becer, 2020). LA reduces production costs and eases induction and the downstream processes. As a substrate/inducer, LA can be readily obtained as the major product of the variously hydrolyzed renewable cellulosic biomass, hexose (the theoretical yield of LA from hexose is 64.4 wt%) (Kang S. et al., 2018). In addition, the co-substrate, formate, is produced during the conversion of cellulosic hexose sugars to LA. Equimolar production of LA and formate was obtained from cellulosic biomass such as corn cob and rice straw (Moon et al., 2021). Therefore, the presented system could be useful to produce LA-derived chemicals under the LA-inducible expression system.

During the optimization of biocatalyst concentration, cell concentration was shown to affect the product titer but not the substrate conversion efficiency (Figure 3A). This finding reflects efficient LA conversion (the substrate was not degraded by the host cell) and insufficient 3HBDH* and \( CbFDH \) protein expression/ function for the maximum conversion of LA into 4-HV. This result was also demonstrated via SDS-PAGE analysis, as the bands for 3HBDH* and \( CbFDH \) were not prominent (Figure 4B). Furthermore, the productivity rate of the IPTG-inducible system (ILV) was 2.8-fold higher than that of IRV (Figure 3A). HpdR is a transcriptional activator involved in 3-HP catabolism in \( P. \ putida \) (ILV) was 2.8-fold higher than that of IRV (4.8 vs. 5.5 g/L/h). When overexpressed, a transcription factor can act as a repressor or behave aberrantly (Lee et al., 1998). Therefore, the precise control of transcription regulator expression is essential for the maximum expression of target genes to achieve good performance. Kim D. et al. (2019) reported an 82% efficiency of the IRV\(^{750} \) strain relative to the highest 4-HV producing strain (100 g/L of 4-HV) in fed-batch cultivation, using an antibiotic-based plasmid and IPTG-inducible system.

An uncontrolled high-level expression or constitutive expression system is not always desirable for biochemical production and the use of antibiotics and IPTG is not suitable for industrial scale-up. Therefore, the use of inexpensive renewable substrates as inducers and antibiotic-free plasmid maintenance could be a feasible strategy for large-scale biochemical production. This study engineered and evaluated a renewable LA-inducible and tunable gene expression system, HpdR/\( P_{\text{split}} \) for use in E. coli. We demonstrated the usefulness of this engineered system for establishing sustainable and economic biochemical production in antibiotic- and chemical inducer-free conditions in E. coli, a widely used biotechnological host.

### Data availability statement

The original contributions presented in the study are included in the article/Supplementary Material. Further inquiries can be directed to the corresponding author.

### Author contributions

CS-P designed and performed all experiments, obtained and processed data, and wrote the original draft of the manuscript. RT processed and reviewed the data. SL conceived and designed the study, validated the data, and revised the manuscript. All authors read, reviewed, and approved the content of the manuscript.

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Conflict of interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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Supplementary material

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