Versatile High Resolution Oligosaccharide Microarrays for Plant Glycobiology and Cell Wall Research*

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Background: Microarrays of plant-derived oligosaccharides are potentially powerful tools for the high throughput discovery and screening of antibodies, enzymes, and carbohydrate-binding proteins.

Results: Oligosaccharide microarrays were produced, and their utility was demonstrated in several applications.

Conclusion: A new generation of oligosaccharide microarrays will make an important contribution to plant glycomic research.

Significance: High throughput screening technology enables the more effective production of carbohydrate active enzymes and molecular probes.

Microarrays are powerful tools for high throughput analysis, and hundreds or thousands of molecular interactions can be assessed simultaneously using very small amounts of analytes. Nucleotide microarrays are well established in plant research, but carbohydrate microarrays are much less established, and one reason for this is a lack of suitable glycan species with which to populate arrays. Polysaccharide microarrays are relatively easy to produce because of the ease of immobilizing large polymers noncovalently onto a variety of microarray surfaces, but they lack analytical resolution because polysaccharides often contain multiple distinct carbohydrate substructures. Microarrays of defined oligosaccharides potentially overcome this problem but are harder to produce because oligosaccharides usually require coupling prior to immobilization. We have assembled a library of well characterized plant oligosaccharides produced either by partial hydrolysis from polysaccharides or by de novo chemical synthesis. Once coupled to protein, these neoglycoconjugates are versatile reagents that can be printed as microarrays onto a variety of slide types and membranes. We show that these microarrays are suitable for the high throughput characterization of the recognition capabilities of monoclonal antibodies, carbohydrate-binding modules, and other oligosaccharide-binding proteins of biological significance and also that they have potential for the characterization of carbohydrate-active enzymes.

Glycans are crucial for plant life and are used for storage, defense, and signaling and as structural cell wall components (1–6). Plant oligo- and polysaccharides are also important components of food and feed and have numerous industrial applications. Starch is the most common carbohydrate in the human diet, whereas plant cell walls provide bulk materials including timber, paper, and cloth, as well as fine chemicals, food ingredients, and biofuel feedstocks (1, 6–8). The complexity and diversity of plant polysaccharides underpin their biological roles and many of their industrially important characteristics, but also produce challenges for research and optimal utilization. A detailed knowledge of the structures, functions, interactions, and occurrence of plant glycans is essential for understanding their complex contributions to plant life and to fully exploit their commercial potential. However, unlike proteins and nucleotides, complex carbohydrates are not readily amenable to sequencing or synthesis, and existing biochemical techniques for glycan analysis, although powerful, are usually low throughput (3, 9).

The development of rapid genome sequencing methods and improvements in protein expression techniques enable the production of large numbers of carbohydrate-active enzymes and carbohydrate-binding proteins including carbohydrate-binding modules (CBMs). There has been an exponential increase in the number of entries of these proteins in the Carbohydrate-Active enZYmes (CAZy) database (10), but this has not been matched by structural analysis or determination of their biochemical activities (11). Similarly, monoclonal antibodies (mAb) are immensely valuable molecular probes for carbohydrate research, but their usefulness is dependent on knowledge of their specificity and affinities.

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§§ The abbreviations used are: CBM, carbohydrate-binding module; HTP, high throughput; AGP, arabinogalactan protein; RGI, rhamnogalacturonan I.
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of the epitopes they recognize (12–15). The rate-limiting step in CBM, mAb, and enzyme production is often a lack of efficient methods for screening their specificities. There is therefore a clear need in plant biology for high throughput (HTP) and high resolution techniques for the analysis of carbohydrate-active proteins including enzymes.

Microarray technology has underpinned the development of multiplexed assays that have revolutionized the HTP analysis of nucleotides, proteins, and increasingly, carbohydrates (16–18). Using microarrays, the abundance of, and interactions between, hundreds or thousands of molecules can be assessed simultaneously using very small amounts of analytes (16–18). Carbohydrate microarrays were first produced in 2002, and a variety of approaches has been developed for the printing and immobilization of oligo- and polysaccharides (19–26). However, the representation of glycomes on these arrays is generally far less comprehensive than is the coverage of transcriptomes/genomes and proteomes by nucleotide and protein arrays, respectively. The primary reason for this is the lack of facile methods for the production of sets of homogeneous, sequence-defined plant oligosaccharide structures (27, 28). In contrast, partially defined polysaccharides are relatively easy to obtain, and microarrays and enzyme-linked immunosorbent assays (ELISAs) populated with such samples have shown potential for HTP screening (29–31). However, most plant polysaccharides and especially those from plant cell walls are complex heteropolymers and, even if pure, will typically accommodate a range of smaller oligosaccharide substructures (or epitopes), and so, polysaccharide-based assays, whether they be microarrays or ELISAs, lack analytical resolution (30–32).

We have developed a new generation of glycan microarrays for plant research based on defined oligosaccharide structures produced either by isolation from polysaccharides or by de novo chemical synthesis. Once coupled to bovine serum albumin (BSA), these neoglycoprotein sets are highly versatile, and microarrays can be printed on a variety of slides and membranes. Most of the oligosaccharides we describe here are derived from, or based on, cell wall polysaccharides that are among the most complex in nature and present particular challenges for HTP analysis, but we have also included starch-related oligosaccharides and novel synthesized structures.

**EXPERIMENTAL PROCEDURES**

**Oligosaccharide Samples**—Oligosaccharides were produced either by partial enzymatic or by chemical hydrolysis of source polysaccharides followed by fractionation and purification or were prepared by chemical synthesis. For detailed information on all oligosaccharide samples, see supplemental Table 1.

**MALDI-TOF Analysis of Conjugation Efficiency**—Analysis was performed as described in Ref. 33.

**Monoclonal Antibodies and CBMs**—Previously characterized cell wall-directed rat monoclonal antibodies used in this study included LM5 (34), LM6 (35), LM13 and LM16 (36), LM10 and LM11 (37), LM15 (38), and LM21 and LM22 (39). Novel rat monoclonal antibodies were obtained as follows. LM23 was derived subsequent to immunization with a complex pectic immunogen from apple fruits, and this antibody binds to xylogalacturonan and xylan. LM24 and LM25 were derived subsequent to immunization with a neoglycoprotein generated from a mixture of XGLG and XXLG xyloglucan oligosaccharides (Megazyme, Bray, Ireland). LM12 was derived subsequently to immunization with a neoglycoprotein generated with oligosaccharide structure 16 (see Fig. 1). In all these cases, immunization and hybridoma isolation protocols were carried out as described (35). CBMs were produced as described (40, 41).

**BSA Conjugation Reaction**—Oligosaccharides were conjugated to BSA essentially as described (42). Briefly, BSA was mixed with oligosaccharides and NaCNBH3 (Sigma-Aldrich) in a borate buffer at pH 8. The reaction was allowed to progress at ambient temperature for 96 h. Where necessary, conjugates were purified from reaction mixtures using a spin column with a 10-kDa cut off (Pall, Lund, Sweden). The conjugates were stored in the reaction buffer at 20 °C before use and were stable for at least 6 months whereby CN− from the reducing agent presumably acts as a preservative.

**Microarray Printing**—Carbohydrate microarrays were printed using two types of microarrays robot, a pin-based MicroGrid II (Digilab/Genomic Solutions, Huntingdon, UK) and a piezoelectric Sprint (Arrayjet, Roslin, UK). For printing on the MicroGrid II, microarrays were printed using four split pins or four solid pins (Digilab), and oligosaccharides were diluted to a 2 mg/ml and a 0.04 mg/ml concentration in deionized water immediately before use and transferred to a 96-well microplate for printing. Microarrays were printed at 16 °C at 35% humidity with one deposit per spot. The same procedure was used to print onto nitrocellulose membrane with a pore size of 0.45 μm (Whatman, Maidstone, UK), FAST Slides (Whatman) nitrocellulose-coated glass slides (Schott, Mainz, Germany), and a range of other surface-modified glass slides (Schott). For printing on the Arrayjet Sprint, the Sprint microarrayer was equipped with a 12-sample high capacity JetSpyder sample pick-up device. Microarrays were printed at 19 °C at 55% humidity, using six drops per spots when printing on nitrocellulose membrane and two drops per spot when printing on all glass slide types. Samples were printed in 55.2% glycerol, 44% water, 0.8% Triton X-100, and the same slides and nitrocellulose as for the MicroGrid II were used.

**Microarray Probing**—Arrays were blocked by incubation for 1 h in PBS (140 mM NaCl, 2.7 mM KCl, 10 mM Na2HPO4, 1.7 mM KH2PO4, pH 7.5) containing 5% w/v low fat milk powder (MPBS) for nitrocellulose probing. 0.05% Tween 20 for FAST Slides, and Schott nitrocellulose-coated glass slides and 0.5 M borate buffer containing 50 mM ethanolamine, pH 8.5, for all other slide types. Arrays were probed for 2 h with antibodies diluted 1/10 in PBS containing 5% w/v low fat milk powder for nitrocellulose membrane or in PBS containing 0.05% Tween 20 for all other slide types. After washing with PBS (all microarray types), nitrocellulose microarrays were incubated for 2 h in either anti-rat or anti-mouse secondary antibodies conjugated to alkaline phosphatase (Sigma, Poole, UK) diluted 1/5000 in 5% MPBS. After further washing in PBS, microarrays were developed using a substrate containing 5-bromo-4-chloro-3-indolylphosphate and nitro blue tetrazolium in alkaline phosphatase buffer (100 mM NaCl, 5 mM MgCl2, 100 mM diethanol-
amine, pH 9.5). All glass-based slides were incubated for 2 h in either anti-rat or anti-mouse secondary antibodies conjugated to Alexa Fluor 555 (Invitrogen, Life Technologies Europe BV Nærum, Denmark) and subsequently washed in PBS and then de-ionized water.

*Scanning and Analysis*—Microarrays on nitrocellulose membrane were scanned using a flatbed scanner (Cannon 8800, Soborg, Denmark) and converted to 16-bit grayscale TIFFs. Slides were scanned using a slide scanner (GenePix 4100, Molecular Devices, Sunnyvale, CA). The output from all scanning was analyzed using microarray analysis software (ImaGene 6.0, BioDiscovery, El Segundo, CA). Output from the analysis was further processed as necessary using Excel (Microsoft Denmark, Hellerup, Denmark) and presented as heat maps in which color intensity is correlated to mean spot signals.

**Oligosaccharide Microarray Analysis of Phosphorylase Activity**—The array was blocked by incubation for 1 h in PBS (140 mM NaCl, 2.7 mM KCl, 10 mM Na$_2$HPO$_4$, 1.7 mM KH$_2$PO$_4$, pH 7.5) containing 5% w/v BSA powder. After blocking, the array was washed three times for 5 min with 100 mM MOPS, pH 7.0. Following the washes, the array was probed with 1 mg/ml rabbit muscle phosphorylase a (P1261, Sigma) and 50 kBq of [$^{14}$C]glucose 1-phosphate (GE Healthcare) for 2 h at 25°C under continuous shaking (25 rpm). After incubation, the array was washed with PBS for 15 min. This was followed by a two washes with 2× PBS with 0.05% v/v Tween 20 for each 5 min. After this, a sample from the washing buffer was taken, and the radioactivity was analyzed. If radioactivity was reduced to baseline levels, the membrane was left drying and subsequently analyzed on a PhosphorImager system (445 SI, GE Healthcare).

**Immunofluorescent Labeling of Tobacco Sections**—The cell wall imaging of xyloglucan mAb binding to tobacco stem pith parenchyma cell walls pretreated with pectate lyase was performed as described (38).

**RESULTS**

**A Library of Plant Oligosaccharides**—A set of oligosaccharides was assembled either by the enzymatic cleavage of polysaccharides followed by purification of constituent oligosaccharides or by chemical synthesis (Fig. 1, *upper panel*). Each structure shown in Fig. 1, *upper panel* has been assigned a code number (bolded to distinguish them from reference numbers), which is consistent throughout the text. Some of the oligosaccharides have been previously described, whereas four chemically synthesized galactosyl oligosaccharides were newly produced (structures 19, 20, 21, and 22). Details of all oligosaccharides are provided in supplemental Table 1. The purity of the oligosaccharides were determined by a variety of methods that have been described previously and referenced in supplemental Table 1. The purity of oligosaccharides produced from polysaccharides was generally at least 90%, and for chemically synthesized oligosaccharides, it was ∼99%. Oligosaccharides were coupled to BSA by reductive amination with sodium cyanoborohydride, which produced a ring-opened sugar residue between the oligosaccharide and the BSA (Fig. 1, *lower panel*). MALDI-TOF MS analysis of 20 selected neoglycoproteins indicated that on average 8.4 oligosaccharides were attached to each BSA molecule (supplemental Table 2).

**Construction and Reproducibility of Oligosaccharide Microarrays**—Several types of substrate surface were tested including a range of surface-treated glass slides (Fig. 2, A–C), glass slides coated with nitrocellulose (Fig. 2, D and E), and nitrocellulose membrane (Fig. 2, F–H). Two types of spotting robot were used, one piezoelectric (Arrayjet Sprint, Fig. 2, A–F) and one pin-based (MicroGrid II, Fig. 2, G and H). The test prints shown were made using BSA conjugated with (1→4)-β-d-mannohexaose and (1→5)-α-l-arabinopentaose printed in sextuplet and at 10 concentrations from 2 mg/ml to 7.6 ng/ml (Fig. 2, A–H). The arrays were probed with the anti-mannan or anti-arabinan mAbs LM21 and LM6, respectively. The oligosaccharides were successfully presented for recognition on all the surfaces used, but there were differences in detection limits and spot morphologies. Of the glass slides, the nitrocellulose-coated Nexterion E slide (Fig. 2D) and the FAST Slide (Fig. 2E) yielded the most sensitive detection (2 μg/ml for (1→4)-β-d-mannohexaose), and the least sensitive detection was obtained using the Nexterion P slide (125 μg/ml for (1→4)-β-d-mannohexaose) (Fig. 2C). Although similar in detection limits, arrays produced on the FAST Slide (Fig. 2E) were superior to those produced on the Nexterion E slide because they had a more consistent spot size across the concentration range, and this is an important consideration when quantifying spot signals. Nitrocellulose membrane was also a suitable substrate for microarray production using both the pin-based and the piezoelectric printers. With the piezoelectric Arrayjet printer, the detection limit on nitrocellulose was 122.1 ng/ml (Fig. 2F), and using the pin-based printer, the detection limit was 2 μg/ml for split pins (Fig. 2G) and 0.5 μg/ml for solid pins (Fig. 2H). These data demonstrated that the neoglycoprotein oligosaccharides are a versatile resource for the manufacture of microarrays on diverse surfaces. The reproducibility of microarrays produced on the piezoelectric Arrayjet robot was tested by producing 12 separate copies of arrays both on nitrocellulose membrane (Fig. 2I) and on slides (Fig. 2J), probing with selected antibodies, and then quantifying the spot signals from these replicate experiments (Fig. 2, I and J). For both nitrocellulose and slides, six arrays were probed with the anti-mannan mAbs LM21, six were probed with the anti-arabinan mAb LM6, and mean spot signals from three arrays were compared with the corresponding three replicate arrays. The data sets were plotted against each other, and $r^2$ values were calculated (Fig. 2, I and J). In all cases, there was a low level of variability in the arrays, with $r^2$ values of greater than 0.9 in all cases. Similarly high levels of reproducibility have been previously reported for arrays produced using the pin-based MicroGrid robot (32).

Most of the applications envisaged for oligosaccharide microarrays involve the interrogation of arrayed samples by a number of different glycan-binding proteins, ligands, or enzymes, which must be kept separate during probing. To achieve this, we designed our array production to be compatible with multipad slides that fit into a probing apparatus that forms a seal around each pad. An example of a typical array setup used is shown in supplemental Fig. 1A, where each of the 16 pads on each slide accommodates at least 324 spots in an area 6 × 6 mm,
and each oligosaccharide is usually represented by four spots (two replicates at two different concentrations). As shown in supplemental Fig. 1B, the probing apparatus accommodates four such slides so that in a single probing experiment, 64 distinct mAbs, CBMs, etc. can be individually screened simultaneously against at least 80 oligosaccharides printed in quadruplet. 50 μl of probing solution is required to probe one of the 16 pads. The composite image in supplemental Fig. 1C shows the binding of five different mAbs to their respective epitopes on multiple copies of the array shown in supplemental Fig. 1A.

Specificity Screening of Monoclonal Antibodies—We tested the microarrays for mAb screening by probing microarrays with a selection of 38 mAbs, some with previously well characterized specificities and some with new specificities (Fig. 3). Examples of representative arrays are shown in Fig. 3A. The heat map shown in Fig. 3B is an overview of the whole data set, and the expanded heat maps (Fig. 3, C–J) provide more detailed information about the binding of selected mAbs. Oligosaccharide structures are only shown where binding produced a mean spot signal of at least 15% of the highest mean signal in the entire data set.

The microarray profiles obtained for mAb binding were consistent with data previously obtained by other techniques. For example, mAbs LM5 (34) and LM6 (35) bound predominantly to (→4)-β-D-galactan (structure 19) and (→5)-α-L-arabinans (structures 9, 10, 11, 12, 13, and 14) respectively (Fig. 3C). As previously shown (39), mAbs LM21 and LM22 bound to mannan-containing oligosaccharides, and LM22, but not
LM21, bound strongly to galactomannan-derived oligosaccharides (structures 32, 33, and 34) (Fig. 3D). The inclusion of oligosaccharides with different degrees of polymerization provided information about the epitope sizes recognized by some mAbs. For example, LM6 bound strongly to an arabinan dimer (structure 9) and similarly to arabinans with degrees of polymerization up to 7 (Fig. 3C). In contrast, LM13 binding was restricted to longer oligosaccharides, and LM13 did not bind to an arabinan dimer (structure 9) and only very weakly to an arabinan trimer (structure 10), confirming and extending the previous analysis of the recognition of soluble oligosaccharides by competitive inhibition ELISAs (36) (Fig. 3C). Similarly, although LM22 (39) bound strongly to a mannan dimer (structure 27), mAb BS-400-4 (43) did not, and the minimum epitope size for this mAb appears to be at least 3 degrees of polymerization (Fig. 3D). LM12, a novel rat mAb derived subsequent to immunization with a feruloylated arabinosyl-BSA immunogen, displayed recognition of feruloyl residues attached to a range of sugars (Fig. 3F). In contrast to the previously described LM9, which is specific to feruloylated galactan (44), LM12 bound to oligosaccharides containing feruloylated arabinosyl residues (structures 15 and 16) as well as feruloylated galactosyl residues (structure 24) (Fig. 3F). The anti-RGI mAb LM16 bound with greatest avidity to a new synthetic galactotriose (structure 21) (Fig. 3F) and also showed unexpected binding to hexaamino-(1→3) and -(1→2)-D-glucotriose (structure 42) recognized by anti-arabinogalactan protein (AGP) mAbs, LM14 and JIM14, was also identified (Fig. 3G). As expected, the anti-(1→3),(1→4)-β-D-glucan mAb BS-400-3 bound to the (1→3),(1→4)-β-D-glucan structures 65 and 66 and did not cross-react with the (1→3)-β-D-glucan oligosaccharides 57, 58, and 59 (45), and the anti-(1→3)-β-D-glucan mAb BS-400-2 also showed its expected binding to β-glucans containing 1,3-linkages (46) (Fig. 3H). mAb JIM6 showed broad specificity for β-glucans containing
1,4-linkages but did not bind to β-glucans containing 1,3-linkages (Fig. 3H).

Five antibodies directed to xyloglucan displayed subtle distinctions in recognition of xyloglucan-derived oligosaccharides with novel mAbs LM24 and LM25 displaying wider recognition of galactosylated xyloglucan oligomers (and in the case of LM25 weak binding to unsubstituted β-glucan) than the previously characterized mAb LM15 (38) (Fig. 3J). The differences in the anti-xyloglucan mAb array binding profiles were reflected in differing binding profiles when applied to pectate lyase-treated transverse sections of tobacco stem pith parenchyma as shown in Fig. 4. Previous work had demonstrated that after pectic homogalacturonan removal, the LM15 xyloglucan epitope is revealed abundantly at the corners of intercellular spaces (Marcus et al. (38)) (Fig. 4B). In equivalent material, the LM24 epitope was most abundant in adhered cell walls between intercellular spaces (Fig. 4C), and the LM25 epitope was localized in cell walls lining intercellular spaces (Fig. 4D).

**Specificity Screening of CBMs**—We tested the oligosaccharide microarrays for CBM screening by probing arrays with a set of CBMs that were produced by mutation of CBM4-2 from *Rhodothermus marinus* (47–49) and with a variety of lectins (Fig. 5). Wild type CBM4-2 is a xylan-binding CBM, and as expected, it bound to xylobiose (structure 38), xylotriose (structure 39), xylotetraose (structure 40), and xylopentaose (structure 41) (Fig. 5). CBM4-2 has also been reported to cross-react with certain (1→3)(1→4)-β-D-glucans, and semiquantitative affinity electrophoresis indicated a similar level of binding of CBM4-2 to birch xylan as to barley (1→3),(1→4)-β-D-glucan (50). The array data were in agreement with this because in addition to the xylan oligosaccharides, CBM4-2 also bound to (1→3),(1→4)-β-D-glucotetraose and (1→3),(1→4)-
A-12 showed a similar specificity to X-6 but also cross-reacted with the linear (1→4)-β-linked glucopentose (structure 54). A-8 displayed an even more restricted binding profile to xylan oligomers than X-6 and bound strongly to xylohexaose (structure 41) but only weakly to xylotetraose (structure 40). The mutant CBMs M60-3 and MRT-5 also bound to the xylohexaose (structure 41), and MRT-5, but not M60-3, bound to the xylotetraose (structure 40). However, both CBMs had new cross-reactivities when compared with wild type CBM4-2 and bound to xyloglucan oligosaccharides (structure 45) and (structure 46). The binding to MRT-5 appeared to be inhibited by the presence of galactose because this CBM bound only weakly to structure 46 but strongly to structure 45, which is identical apart from the galactose substitution of one xylose residue. Together, these data indicate that oligosaccharide microarrays are useful tools for the rapid screening of the binding profiles of CBMs. However, in contrast to most antibodies, CBMs often display moderate binding affinities, and this may limit the application of these arrays for some CBM studies.

**Competitive Inhibition Assays**—One potential concern of assays based on immobilized targets is that the binding of antibodies, CBMs, or other probes might be either inhibited or promoted by the immobilization itself or by the coupling of the oligosaccharides to the carrier molecule, in this case BSA. To test for this, we also used the arrays in a competitive inhibition format whereby arrays were probed in the presence of soluble unconjugated oligosaccharides used at a range of concentrations (supplemental Fig. 2). A set of mAbs and CBMs was tested, and in all cases, the results obtained were consistent with those obtained using immobilized neoglycoproteins. For example, the binding of the anti-AGP LM14 to glucoronyl-(1→2)-α-(1→4)-β-d-xylotriose-BSA was inhibited by the unconjugated version of this structure but not by β-(1→4)-d-xylotetraose (structure 39). Similarly, the binding of CBM4-2 to both (1→4)-β-d-xylotriose-BSA and 3′-β-d-glucosyl-(1→4)-β-d-glucobiose-BSA was inhibited by unconjugated (1→4)-β-d-xylodecasiaxose, and the binding of mAbs LM21 and LM22 was inhibited by appropriate haptens (supplemental Fig. 2).

**Oligosaccharide Microarrays as Multiplexed Acceptors for Enzyme Assays**—Microarrays of immobilized sets of substrates or acceptors are potentially useful tools for HTP enzyme screening and characterization that enable multiplexed analysis of activities. Arrays of polysaccharides (51) and limited numbers of oligosaccharides (52) have been used to explore glycosyltransferase activities, and we were interested to test the applicability of our arrays for similar purposes. As proof of concept, we tested rabbit muscle phosphorylase using [14C]glucose 1-phosphate as the glycosyl donor (Fig. 6). The general mechanism of the method is shown in Fig. 6A. Scanning the arrays with a PhosphorImager after incubation with enzyme and glycosyl donor revealed specific [14C]-labeled spots representing the transfer of [14C]glucose onto α-linked glucon oligosaccharides that were present on this particular microarray (structures 67, 69, and 71) (Fig. 6B). A control array that had been treated with enzyme inactivated by boiling did not show incorporation of [14C]glucose (Fig. 6C).

β-d-glucopentaose (structures 65 and 66), but its much weaker binding to (1→3),(1→4)-β-d-glucotriose (structure 62) provides insight into the minimum degrees of polymerization required for optimal binding. X-6 showed a greater specificity for xylan oligosaccharides than CBM4-2 and bound with greatest avidity to xylohexaose (structure 41) and xylotetraose (structure 40) and weakly to xylotriose (structure 39). X-6 appears to have a requirement for at least three xylose residues for binding because it did not bind to xylobiose (structure 38).
scanning equipment, membrane-based arrays can be used by non-experts and scanned using an ordinary office scanner and are thus ideal for wider distribution to researchers. Several linkers have been developed for the covalent and noncovalent attachment of oligosaccharides to substrates. For example, coupling to lipids has also been shown to be a highly effective method for oligosaccharide microarray production (19, 20, 25, 26, 53). One reason for choosing BSA as a carrier molecule was because BSA-based neoglycoproteins are a multifunctional resource that can be used not just for microarray production but also as immunogens and as components of other assays for which immobilization is required. Nevertheless, any coupling procedure that involves modification of reducing ends is likely to interfere with the activity of reducing end-acting probes or enzymes, and this may be exacerbated by the large size of the BSA molecule. We found that BSA-coupled oligosaccharides arrayed as described previously (see “Experimental Procedures”) were effective substrates for several exo-acting glycosyl hydrolases but not for endo-acting enzymes (data not shown). Presumably, the exo-acting enzymes were nonreducing-end acting, and the lack of activity of the endo-acting enzymes was a result of steric hindrance from the BSA.

This study highlighted some important technical aspects of oligosaccharide microarray production including the relative merits of different microarray robot printers. The pin-based MicroGrid II printer was suited for the production of microarrays on nitrocellulose membrane with larger spot sizes. However, we found that array quality often decreased with longer print runs such that some spots were missing or not properly printed, and this is likely to result from the inevitable wear of the pins that occurs with contact printing. This drawback is avoided with noncontact printers such as the Arrayjet Sprint that dispel samples by a highly reproducible piezo-actuation process. Another major advantage of the Arrayjet Sprint is its much greater speed, which is important not just to increase throughput but because the evaporation of sample buffer with a concomitant concentration of samples can be highly problematic during long microarray print runs. Importantly, by printing arrays on multipad slides (as shown in supplemental Fig. S1), such that each pad is isolated by a gasket during probing, it is possible to simultaneously assess the binding of large numbers of mAbs, CBMs, etc. against many immobilized samples. For example, using ten 16-pad slides, it is possible to simultaneously screen 160 antibodies, each against 400 immobilized glycans.

The primary goal of this work was to develop plant oligosaccharide microarray technology per se, but we also obtained new epitope-level information about mAb specificities. For example, mAbs LM14 and JIM14 have previously been described as binding to unknown epitopes occurring on AGPs (32, 54). The oligosaccharide microarrays demonstrated that both mAbs bind with high specificity to glucoronol-(1→2)-α-(1→4)-β-D-xylotriose (structure 42) (Fig. 3G), which is a constituent of glucoronoxylan and glucoronarabinoxylans, and this finding is therefore interesting because it implies that these two mAbs may bind to an epitope not usually associated with AGPs in addition to binding to glucuronol residues decorating arabinogalactan structures. The synthetic galactosyl structures 20,
LM16 does not bind to galactosyl residues substitution with another sugar has not been reported (55). stubs can be substituted with ferulic acid at the C6 position, but arabinofuranosidase treatment and is galactosidase-labile (36). To an epitope occurring on sugar beet RGI that is generated by the strong binding of LM16 to both structure that oligosaccharide arrays can provide is important for the biological significance of these findings is unclear at present, they show that a detailed evaluation of epitope structures that oligosaccharide arrays can provide is important for the subsequent interpretation of data produced in antibody studies.

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