INVESTIGATION OF REMOVAL OF HEXAVALENT CHROMIUM AND DIVALENT COBALT FROM AQUEOUS SOLUTIONS BY ORGANO-MONTMORILLONITE SUPPORTED IRON NANOPARTICLES

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Abstract
A new class of nanoscale zero-valent iron particles supported on natural montmorillonite and organo-montmorillonite were synthesized and the feasibility for the removal of Cr(VI) and Co(II) was examined through laboratory batch test. The X-ray diffraction (XRD) and Fourier Transform Infrared spectrum (FTIR) investigation has been applied for determination of the particle size and mechanism of remediation process. The aim of this study was to enhance the reduction of persistent environmental pollutants difficult to degrade by immobilization of nanoscale zero-valent iron on an organo-montmorillonite. Batch experiments indicated that the reduction of both Cr(VI) and Co(II) was much greater with organo-montmorillonite supported iron nanoparticles reaching removal rate up to 98.5% and 95.6% respectively at the initial metal concentrations of 50 mg/L. Iron and crystalline iron oxide were detected by X-ray diffraction patterns. In the FTIR spectrum, CH$_2$ groups were found in iron nanoparticles supported on hexadecyltrimethylammonium bromide modified montmorillonite (HDTMA-Mont/nZVI) particles but were significantly weakened in comparison with the spectrum of hexadecyl trimethylammonium bromide (HDTMA). Other factor that affects the efficiency of heavy metals removal such as pH values was also investigated. The obtained data and review of the current literature have given the opportunity to figure out the mechanisms of Cr(VI) and Co(II) removal which may thus promote the industrial application of nZVI technique in environmental remediation by changing the hydrophilic – hydrophobic properties of source systems.

Keywords: organo-montmorillonite, zero-valent iron nanoparticles, contaminants, aquatic environment, absorption, remediation chromium, cobalt, reduction, XRD, FTIR.

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1. Introduction
Iron nanoparticles are very effective for the removal of a wide range of contaminants, such as chlorinated organics, heavy metals and radionuclides, providing enormous flexibility for both in situ and ex situ applications. Nevertheless, a major obstacle for more effective remediation still remains, which involves tendency of reactive nanoparticles agglomerate with rapid sedimentation, causing limited mobility of the nanoparticles in an aquatic environment [1–5].

The usage of this composite as a supporting material is justified by the fact that clay minerals are abundant, environmental-friendly and much cheaper than activated carbon and technologies such as pump-and-treat, steam treatment, flushing with solvents and surfactants and attenuation via bio-and phytoremediation [1, 6–8]. Moreover, montmorillonite is a kind of clay mineral with a layered structure, high surface area and strong adsorption characteristic.

Comparisons were made between both unsupported and supported iron nanoparticles in removal of different metallic ions. In this study, Cr(VI) and Co(II) were chosen as typical pollutants to assess the performance of iron nanoparticles supported by organo-montmorillonite. Research of contaminant removal demonstrated that the remediation mechanism varies depending on the contaminant of interest. A combination of surfactants and montmorillonite probably enhances the transport of iron nanoparticles through the contamination plume in the subsurface environment.
2. Experimental part and discussion

2.1. Materials and Methods

Montmorillonite was obtained from Cherkasy, Ukraine, potassium dichromate \((K_2CrO_7)\), ferrous chloride tetrahydrate \((FeSO_4 \cdot 7H_2O)\), and hexadecyltrimethylammonium bromide \((HDCTMA)\) \((C_{16}H_{33}N(CH_3)_3Br)\), sodium borohydrate \(NaBH_4\) was purchased from Merck, Germany. All presented chemicals were obtained in high purity and used as received. Montmorillonite had a cation exchange capacity \((CEC)\) of 1 meq/g. [9]

The organo-montmorillonite was prepared by dispersing 10 g of montmorillonite in 200 ml deionized water with ultrasound for 15 min. A solution of HDCTMA 3.6445 g in 20 mL water was added under magnetic stirring IKA RCT basic safety control (IKAMAG, IKA, Germany). After 3 hours of reaction with stirring at 60 °C the final suspension was subjected to centrifugation followed by continual washing after which it was dried at 80 °C for 10 hours, and finally pulverized to pass through a 200-µm mesh sieve. The similar preparation method was reported previously [10, 11].

To investigate the infrared spectra used KBr pellet method – 3 mg of the sample is well mixed into 300 mg fine alkali halide (KBr) was performed on Fourier spectrometer Spectrum-One FT-IR (Perkin-Elmer, USA) in the range 4000–4500 cm\(^{-1}\) where the sample was being subjected for 20 consecutive times to scan with the resolution of 4 cm\(^{-1}\).

The FTIR analysis was performed in an ultrasonic disperser UZDN – 2T.

X-ray analysis of initial and modified samples was conducted with the help of a diffractometer DRON – 4-07 (NPP «Burevestnik», Russia Federation) in the range 1 – 60° (2θ) with the usage of CuK α-radiation.

Removal processes of Cr(VI) from water were studied on standard test solutions, which were being prepared with distilled water and use of \((K_2CrO_7)\) and 1M NaCl solution in order to obtain a desired ionic strength \((I=0.01)\). Ionometer I – 160M (Sistema Optimum, ChP, Ukraine) was used for standard test solutions’ pH value adjustment with the use of NaOH and HCl solutions.

Experiments on Cr(VI) removal were carried out in static conditions at 25 °C temperature. Mineral sample in the experiments was 0.1 g, liquid phase volume – 50 cm\(^3\). After reaching adsorption equilibrium (within 1 hour) liquid phase was separated by centrifugation in which subsequently the equilibrium concentration of Cr(VI) was determined by spectrophotometry method Spectrophotometer UNICO 2100 UV (UNICO, USA), going by the standard methodology with the use of diphenylcarbazide reagent at wavelength of 540 nm.

2.2. Synthesis of zero-valent iron particles

Zero-valent iron particles \((nZVI)\) were prepared by a liquid phase reduction method with borohydrate. This method is considered as the most common one due to its productivity and simplicity. The major part is to prepare the solution of \(FeSO_4\) and \(NaBH_4\). In each batch, 12.4330 g of \((FeSO_4 \cdot 7H_2O)\) was dissolved in 100 ml solution consisted of 80 ml H₂O and 20 ml absolute ethanol. It has been reported that the use of ethanol prevents oxidation of the particles during the preparation greatly [12]. Then amounts of 2 g montmorillonite \((Mont)\) or : organo-montmorillonite \((HDCTMA-Mont)\) were dispersed in the \(FeSO_4\) solution by magnetic stirring. 4.1635 g of \(NaBH_4\) was dissolved in 110 ml of deionized water in order to obtain 1 M solution for preparation of \(NaBH_4\) solution. Finally the \(NaBH_4\) solution was added into montmorillonite – \(FeSO_4\) dispersion. Synthetic sorbents title respectively Mont/nZVI and HDCTMA-Mont/nZVI.

2.3. X-ray diffraction (XRD) and Fourier Transform Infrared (FTIR) spectra analysis

Two reflections are shown at \(1°\) and \(5°\) on XRD, the second of which associated with the (001) reflection of montmorillonite, the same as with Mont/iron and the first one is attributed to the large d-spacing, interpretation of which is unclear. It has been assumed that it is reflection of the existence of a highly correlated porous structure. Based on recent research in the structure of supported iron nanoparticles, the schematic representation of the sectional structure of the clay minerals supported iron nanoparticles was suggested [2]. The clay interlayer spaces accommodated the iron nanoparticles thus preventing them from aggregation. It was also suggested that the three-dimen-
sional co-aggregation of clay platelets and iron hydroxyl cations or iron oxide nanoparticles caused the large d-spacing at 1° angle.

The indication of the zero-valent iron having been successfully supported on organo-montmorillonite is an obvious characteristic diffraction peak of Fe⁰ appearing at 2θ=45° for both nZVI and Mont/iron on FTIR spectra [1–3]. The CH₃ groups bands of the alkyl chains were weakened in the spectrum of HDTMA-Mont/nZVI. Presumably these shifts in the CH₃ vibrational bands are due to the strong interactions between surfactant tails and the mineral surface [13]. Accordingly, there may be structural changes in that adsorbed surfactant molecules change from the aggregated-cluster state (e. g., micelle-like state) to a more dispersed state lying on the surface, preferring an interaction with the mineral surface instead with alkyl groups at low surface coverage.

2.4. Removal performance of Cr (VI) and Co (II) analysis

According to the various references, the core-shell structure of the nanoparticles is responsible for great ability of nZVI to absorb metal ions from aqueous solution by multiple mechanisms, which are closely related to reduction and precipitation, electrostatic adsorption, complex formation. It has been reported that oxidation-reduction mechanism seems to be quite effective in the uptake of number of ions which have higher standard reduction potential than Fe²⁺. These include Ag⁺, Cu²⁺, Ni²⁺, Pb²⁺, Cr(VI), As(III) and As(V) [14–17].

Since Co³⁺ is higher in the electrochemical series than Fe²⁺ it is worth to assume that the adsorption of Co³⁺ takes place due to a redox reaction resulting information of insoluble Co⁰. However, in the other study it has not been confirmed that removed cobalt was present in its zero-valent form. On the basis of XPS analysis author suggests that Co³⁺ ions were fixed by the oxo hydroxyl groups at the surface of the shell of iron nanoparticles or simply precipitated on that surface in the form of Co(OH)₂. The fact that Co²⁺ ions were not exposed to reduction has also been shown by the XRD analysis, according to which there was no signal that matches with the basic reflection of metallic Co.

The mechanisms of Cr(VI) reduction by Fe⁰ are a cyclic and involve multiple reactions of electrochemical corrosion. The removal of Cr⁶⁺ can be achieved by a redox reaction in which ferric ion (Fe(III) and chromium ion Cr(III) are produced. Chromium (III), in turn, may be removed through precipitation or co-precipitation on account of mixed Fe(III) and Cr(III) hydroxide as shown in following equations [5]:

\[
Cr^{6+} + Fe^0 \rightarrow Cr^{3+} + Fe^{3+}; \\
(1 - x)Fe^{3+} + (x)Cr^{3+} + 3H_2O \rightarrow (CrFe_{(1 - x)})(OH)_{(x)} + 3H^+; \\
(1 - x)Fe^{3+} + (x)Cr^{3+} + 2H_2O \rightarrow Fe_{(1 - x)}Cr_{x}O(OH)_{(x)} + 3H^+.
\]

Besides, Cr(VI) can be reduced by Fe(II) or atomic/molecular hydrogen (H/H₂), which is derived from the oxidation of zero-valent iron. Since the outer oxide film on the nZVI particles limits the interaction between iron core and Cr(VI) species, there is possibility of reduction by electrons originating directly from Fe⁰ core, if its oxide layer shell is conductive. It can also be suggested that the iron nanoparticles work as generators of reducing species (Fe(II), (H/H₂) and removing agents (Fe hydroxides and oxide) rather than as direct reducing agents, based on the fact that the Fe(II) cations diffuse more favorably through the porous oxide film of nZVI toward the contaminant species [18]. Although it is been reported that the HDTMA-Mont/nZVI particles and unsupported iron nanoparticles reacted with metallic ions in the same mechanism [2], the future research is required on surface modification techniques and complimentary materials analysis to elucidate the mechanisms via which contaminants can be successfully removed from solution by nanocomposite.

The absorption of Cr(VI) decreased with increasing the initial pH. The reason for this is that the HCrO₄⁻ form of Cr(VI) is dominant in lower pH whilst the surface of the adsorbent has
a positive charge. By increasing of pH, the $\text{HCrO}_4^-$ species is supplanted by other forms namely $\text{CrO}_4^{2-}$ and $\text{Cr}_2\text{O}_7^{2-}$. Basically, the drop in the adsorption of Cr(VI) is due to the competition between the anions $\text{CrO}_4^{2-}$ and $\text{OH}^-$. [2, 3].

As the pH increases, insoluble hydroxides of these metals could arise, the thing that enhances their removal. On the contrary, the lower removal percentages at low pH values, in the case of Co(II) adsorption, can be explained by the strong electrostatic repulsions between the Mont/nZVI particles and the cationic metal ions. At low pH media, Mont/nZVI has high positive surface potentials and hence high positive surface charges, the thing that causes repulsions with the cationic species of Co$^{2+}$ in the solution [11].

3. Results of investigation

3.1. X-ray diffraction (XRD)

The basal spacing of Mont was 1.24 nm, which is common for Na-montmorillonite [19–21]. The basal spacing enlarged up to after the reaction with hexadecyltrimethylammonium ions [1–3]. The XRD diffractogram of the synthesized nZVI particle has characteristic 2θ value of 45°, and signal for iron oxides with a 2θ value of 32° and 35° were found (Fig. 1). These diffraction patterns along with the calculation of the Scherrer equation proved that the iron is mainly in its zero-valent state.

![X-ray diffraction patterns of: a – supported iron nanoparticles (HDTMA-Mont/nZVI (1), Mont/nZVI (2)) and iron nanoparticles (3); b – supporting materials: HDTMA-Mont (1) and Mont (2)](image)

The particle size was determined due to the Scherrer formula for X-ray particle size calculation:

$$D = \frac{k\lambda}{\beta\cos\theta}.$$ 

Since the X-ray wavelength ($\lambda$) is equal to 1.5418 Å.

Bragg’s angle is 45° and $\beta$ (line broadening at half the maximum intensity) is 0.2 it has been found out that the approx size of nanoparticles equals 26.59 nm which falls into the nano-domain(<80 nm) and corresponds with the data has been previously reported [22].

3.2. Fourier Transform Infrared (FTIR) spectra

For HDTMA-Mont, bands at 2920 and 2850 cm$^{-1}$ were due to groups of the alkyl chains. In the IR spectrum of the iron-montmorillonite (OMMT/NNZ) observed weakening bands (–$\text{CH}_2$– groups alkyl chains at 2920 and 2850 cm$^{-1}$). New band is also appeared in the spectra of these samples at 625 cm$^{-1}$, which is characteristic for stretching fluctuations Fe-O (Fig. 2).
3.3. Reduction performance with Cr(VI) and Co(II) solution

As shown on figures, the reduction of $\text{Co}^{2+}$ decreased as HDTM-Mont/nZVI > Mont/nZVI > nZVI > Mont > Powdered iron > HDTM-Mont whereas for $\text{Cr}^{6+}$ reduction the following tendency can be observed: HDTM-Mont/nZVI > Mont/nZVI > nZVI > HDTM-Mont > Powdered iron > Mont (Fig. 3).

Montmorillonite has a net negative structural charge due to isomorphic substitution of cations in the crystal lattice [21]. On account of this negative charge, Mont has little or no affinity for anionic species. However, modifying clay mineral surfaces with surfactants converts the hydrophilic silicate surface to the positively charged hydrophobic one. Thereby, HDTM-Mont reveals more reactivity towards the $\text{Cr}^{6+}$ removal compared to unmodified Mont, reaching adsorption values of 99.8 % at initial $\text{Cr}^{6+}$ concentration equals 10 mg/L (Table 1). In the case of the $\text{Co}^{2+}$ removal the reverse pattern has been exhibited: the better adsorption level has been achieved using unmodified montmorillonite due to positive charged aqueous $\text{Co}^{3+}$ ions.

The absorption of $\text{Cr}^{VI}$ decreased with increasing the initial pH. The reason for this is that the $\text{HCrO}_4^-$ form of $\text{Cr}^{VI}$ is dominant in lower pH whilst the surface of the adsorbent has a positive charge. By increasing of pH, the $\text{HCrO}_4^-$ species is supplanted by other forms namely $\text{CrO}_4^{2-}$ and $\text{Cr}_2\text{O}_7^{2-}$. Basically, the drop in the adsorption of $\text{Cr}^{VI}$ is due to the competition between the anions $\text{CrO}_4^{2-}$ and $\text{OH}^-$ [2, 3].

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**Fig. 3.** Removal rate of: $a$ – Cr(VI) and $b$ – Co(II) as a function of equilibrium concentration

(1 – HDTMA-Mont/nZVI, 2 – Mont/nZVI, 3 – nZVI, 4 – iron powder, 5 – HDTMA-Mont, 6 – Mont)
3.4. Effect of pH on metals removal

The effect of pH was determined by examining removal of Cr(VI) and Co(II) at the following constant factors: Temperature = 25 °C, agitation speed = 250 rpm, Cr concentration = 50 mg L⁻¹, nano-composite dosage = 0.1 g L⁻¹, contact time = 60 minutes. In connection with the high resolution obtained sorbent to extract ions Cr(VI) from aqueous solutions was decided to put the experiment in terms of chromium ions concentration of 50 mg/L. Due to the high ability to removal of ions of Cr (VI) from aqueous solutions, it was decided to put the experiment at these conditions.

As the pH increases, insoluble hydroxides of these metals could arise, the thing that enhances their removal (Fig. 4, a). On the contrary, the lower removal percentages at low pH values, in the case of Co(II) adsorption (Fig. 4, b), can be explained by the strong electrostatic repulsions between the Mont/nZVI and the cationic metal ions.

At low pH media, Mont/nZVI have high positive surface potentials and hence high positive surface charges, the thing that causes repulsions with the cationic species of Co²⁺ in the solution [14].

4. Conclusions

Nanocomposite supported iron nanoparticles appeared to be more effective in terms of the removal of Cr(VI) and Co(II) than unsupported iron nanoparticles.
From the current study it is clear that the mechanism of removal is not the same for each contaminant. The pH of the aqueous solution is vital to the adsorption of both Cr(VI) and Co(II) possibly because of the presence of various species and the surface charge of adsorbent. Finally, the use of organo-montmorillonite could greatly enhance the reduction activity of nanoscale zero-valent iron due to its capability to prevent their aggregation.

The sorption rate of chromium was found to be increased with decrease in initial pH of solution and gone up with equilibrium concentration. On the contrary, however, the cobalt removal efficiency dropped with growth in initial pH.

Nanocomposite showed an outstanding ability to remove metal ions because of high surface activity and low particle size. After the contact with Cr(VI) and Co(II), the reduction of those was highest with HDTMA-Mont/nZVI, followed by Mont/nZVI and unsupported nanoparticles, what may thus offer an economically and environmentally friendly usage of organoclay nanocomposite as an exceptional solution to one of the most aggravating ecological problems.

For instance, a major challenge for groundwater remediation of reactive nanomaterials is their strong tendency to agglomerate, with rapid sedimentation and consequently limited mobility of the nanoparticles in aqueous environment. The present findings highlight the possibility of investigated nanocomposites being used as a suitable material for in situ remediation of heavy metal contaminated groundwater. Also the effect of such important factors as hydrophilic – hydrophobic properties of source systems and pH on remediation process was demonstrated, which in turn may define optimal synthesis parameters of porous nanocomposites and ways of regulation their properties.

The obtained data and reaction mechanism analysis may also give rise to a further thorough investigation of inorganic contaminants removal from solutions with more complex chemical composition, namely containing multiple inorganic contaminants at the same time, which is essential for purification of aquatic environment under abiotic conditions.

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