In this report, the Raman enhancement of adsorbed dye molecules on a spin-cast two-dimensional (2D) titanium carbide Ti$_3$C$_2$Tx (MXene) film via resonance Raman scattering, so-called MXenes-enhanced resonance Raman scattering (MERRS), was observed. Based on the energy level diagram of the molecule-MXene system, we determined that the location of the charge-transfer transition from the HOMO of crystal violet (CV) to the Fermi level should be at or close to 1.9 eV. This indicates a considerable charge-transfer intensity contribution to the overall SERS enhancement. The as-prepared film showed itself to be extremely sensitive for the detection of CV dye molecules with a surface coverage of 12.732 pg cm$^{-2}$, and the calculated enhancement factor reached 3.42 $\times$ 10$^9$.

Surface-enhanced Raman scattering (SERS) is a commonly used rapid analytical technique for the chemical, material, and life sciences discovered over 40 years ago. Recent research in SERS has been on the development of new enhancing substrates for widespread applications. Notably, noble metals (Ag and Au) as SERS substrates have shown enhancement factors of several orders of magnitude. Such a tremendous Raman signal enhancement can be explained by both the electromagnetic mechanism (EM) and the chemical mechanism (CM) where the resonance of the laser is with a surface plasmon resonance (SPR) in the underlying metal nanostructure. EM enhancement is obtained by the localized surface plasmon resonance (LSPR) of plasmonic or noble metals excited by the excitation laser, while CM enhancement is responsible for the resonance of the charge-transfer (CT) process via CT state complexes formed between substrate materials and absorbed molecules with the incident laser. There have been numerous noble metal-based SERS substrates for which the enhancement factor (EF) relies on the type of metal, the size, the shape and whether an excitation wavelength laser is being used which are the foremost contributions to the EM. However, non-metallic based substrates have increasingly shown some advantages over metal substrates, such as band-gap, control of stoichiometry, doping (n- and p-type), stability and resistance to degradation. By combing the SERS and resonance Raman (RR), detection of the single-molecule (SM) level can be achieved by enhancement factors (EFs) up to 10$^{14}$ where the electronic transition, i.e. the molecular resonance ($\lambda_{m}$) of the Raman probe molecules resonant at an excitation wavelength of laser ($\lambda_{l}$) is being used.

Two-dimensional (2D) materials have also been explored for use in SERS due to their layer-dependent optical properties. The Raman enhancement mechanism from the monolayers of the 2D material is believed to be mainly CM. It has been reported that another family of 2D materials, transition metal carbides and nitrides (MXenes) can be used as SERS substrates and for other applications. Both the structure and electronic properties of MXene-Ti$_3$C$_2$T$_x$ were largely affected by the functional groups on the MXenes where X = -F, -O and -OH. Density functional theory (DFT) simulations have reported on the band diagrams and the optical properties of monolayer MXenes; however, the obtained values are yet to be verified by experimental measurements.

According to DFT and high-resolution electron energy-loss spectroscopy (HREELS), the Ti$_3$C$_2$T$_x$ (X = -F or -OH) exhibits intense surface plasmons (SPs) due to the intra- and inter-band transition at the nanometer scale. Moreover, the single or few-layered Ti$_3$C$_2$T$_x$ flakes had shown both plasmonic and high metallic conductivity with large transmissivity; however, the metallic characteristics of MXene decreased with the increase in the width of the monolayers. The SP resonance...
in MXene can be tuned by altering the electronic structure while controlling the thickness of the film; as the thickness of the MXene film decreased, a reduction in the bulk plasmons was observed, while the intensity of the SP increased significantly. An enhancement of the SP intensity has been observed at low thicknesses of MXene film, which significantly increases the total cross-section of the film. Recently, the SPR sensitivity of a MXene based sensor was decreased by increasing the thicknesses of the Ti₃C₂Tx flakes. For MXene based SERS substrates, the thickness of the film is a key factor towards achieving a metallic nature and minimizing the fluorescence background from the thicker MXene.

In this work, we report surface-enhanced resonance Raman scattering (SERRS) from molecules adsorbed onto a spin-cast Ti₃C₂Tx film surface, so-called MXenes-enhanced resonance Raman scattering (MERRS) is proposed and we have proposed the SERS mechanism based on the energy level diagram of the molecule–MXene system, which is not reported yet. A transparent SERS substrate (Fig. S1, ESI†) based on Ti₃C₂Tx films was produced by spin-casting a diluted aqueous solution (50 μg ml⁻¹) of d-Ti₃C₂Tx colloidal flakes onto glass with various runs (r), ranging from r₁ to r₃ where the subscript denotes the number of runs (200 μl colloidal d-Ti₃C₂Tx solution was used for each run). The UV-vis NIR spectra of the colloidal d-Ti₃C₂Tx flakes (50 μg ml⁻¹) and Ti₃C₂Tx–MXene films spin-cast with various thicknesses on glass are shown in Fig. 1a top and bottom, respectively. The d-Ti₃C₂Tx colloidal solution shows two distinguishable broad absorption peaks at around 200–400 nm, and 600–1000 nm due to the functional groups (Tₓ = -F, -O, -OH) present in the oxidized MXene and SP caused by the interband transitions (IBT) in MXene, respectively.

The SP peak of the d-Ti₃C₂Tx colloidal solution is independent of the dielectric constant of the surrounding solvents where (Fig. S2, ESI†) the peak shifting was not obvious when other organic molecules were used for the delamination of Ti₃C₂Tx (both intercalation and subsequent delamination of the organic molecule-intercalated Ti₃C₂Tx bath sonication in the corresponding organic solvent). In the case of the metal nanoparticles, the SPR absorption peak maximum (λ_max) position is sensitive to the dielectric constant of the surrounding medium as well as the type of functionalized molecules that are bound to its surface. Note that the d-Ti₃C₂Tx flakes obtained by the organic molecule did not alter the optical absorption characteristics of the Ti₃C₂Tx film (Fig. 2). The SP absorption peak maximum (λ_max) is located at around 750 nm in solution (Fig. 1a, top) and such a peak is not seen for the film obtained by r₁ (Fig. 1a, bottom), however, it was achieved by increasing the film thickness by repeating the spin-casting run from r₁ to r₃. The UV-vis NIR transmittance spectra of various spin-cast Ti₃C₂Tx films on glass are measured and the resulting %T values (the value at 550 nm is taken for the %T) are 89, 79 and 64 for the films obtained by r₁, r₂ and r₃, respectively. In the thicker coating of the glass supported Ti₃C₂Tx film (also in solution) there is a strong increased SP of the optical absorption peak is shown in both the visible and the infrared (IR) regions.

Fig. 1 (a) UV-vis NIR spectra of an aqueous solution of delaminated Ti₃C₂Tx–MXene (d-Ti₃C₂Tx) flakes with a concentration of 50 μg ml⁻¹ (top) and various thicknesses of Ti₃C₂Tx film prepared on a glass substrate by spin-casting (bottom) with a run number ranging from r₁ to r₃. A photograph of the Ti₃C₂Tx thin film on glass is presented in the inset (Fig. 1a, bottom). For the UV-vis analysis, distilled water and bare glass were used for the background measurements of the colloidal MXene and the film, respectively. (b) The UV-vis spectra of the Ti₃C₂Tx film on a glass substrate (i: black colour spectrum), various dye solutions in ethanol (ii: 0.8425 × 10⁻⁶ M CV; iv: 0.8155 × 10⁻⁶ M R6G; and vi: 0.8829 × 10⁻⁶ M RB; the corresponding dye solutions are shown in the inset photograph) and three dye molecules (ii: CV; v: R6G; and vii: RB), which were drop-cast (300 μL) onto the Ti₃C₂Tx film on a glass substrate (the size of the glass substrate is 18 mm × 18 mm; area a = 3.24 cm²).

Fig. 2 The UV-visible NIR spectra of colloidal solutions of delaminated Ti₃C₂Tx–MXene (d-Ti₃C₂Tx) flakes dispersed in various organic solvents. A photograph of diluted d-Ti₃C₂Tx solution (50 μg ml⁻¹) in various organic solvents is presented in the inset.

In this study, we have chosen the minimum thickness of glass-supported Ti₃C₂Tx film (obtained by r₃) by keeping the minimum intensity of the SP peak of the MXene film to
evaluate the SERS performance of different dyes (cationic dyes such as crystal violet – CV and rhodamine 6G – R6G and a hydrophilic anionic dye, rose bengal – RB). It has been reported that the Raman enhancement of dyes is solely dependent on the thickness of the MXene film, as well as the type of supporting substrate, like glass, Si or filter paper.\(^{10,11,15,33}\) Previously, we have shown that SERS enhancement of the Ti\(_3\)C\(_2\)T\(_x\) thin film on SiO\(_2\)/Si exhibited a higher EF (5 \times 10\(^5\); \(\lambda_0 = 514\) nm; EF based on both the EM and interband transition/charge transfer (CT) mechanism of the enhancement) than those with a thicker and more uniform coating of Ti\(_3\)C\(_2\)T\(_x\) film on SiO\(_2\)/Si by spray-coating.\(^{11}\) However, increasing the thickness of the Ti\(_3\)C\(_2\)T\(_x\) film leads to a decreased SPR sensitivity as well as the Raman enhancement of dyes adsorbed on Ti\(_3\)C\(_2\)T\(_x\) on the Si/SiO\(_2\) substrate.\(^{11,25}\) Therefore, various thicknesses of the MXene film showed different optical properties, while in the case of the SERS measurements, the thickness of the film (including the metal nanoparticle film) is more sensitive towards the EF.\(^{2,34,35}\) Accordingly, the glass supported Ti\(_3\)C\(_2\)T\(_x\) film produced by \(r_s\) will be used as the SERS substrate for the SM detection based on the molecular resonance (\(\lambda_{\text{mol}}\)) Raman scattering of the CV dye molecule, which is reported in this study.

A CV dye is often used as a model Raman probe molecule for SM-SERS due to its very large Raman cross-section when the excitation laser wavelength (\(\lambda_0\)) of 633 nm is closer to the molecular resonance (\(\lambda_{\text{mol}}\)) of the dye molecule.\(^{1,2,34,35}\) Besides, glass supported Ti\(_3\)C\(_2\)T\(_x\) films with thicknesses down to \(\sim 5\) nm have shown similar metallic characteristics,\(^{27}\) therefore they are expected to have a higher EF. Therefore, in this present study, a spin-cast colloidal solution of MXene is diluted 180 times more than our previous study.\(^{11}\) The morphology of the d-Ti\(_3\)C\(_2\)T\(_x\) flakes (Fig. 3) was examined by transmission electron microscopy (TEM), the corresponding colloidal solution of d-Ti\(_3\)C\(_2\)T\(_x\) flakes was spin-cast on glass (by \(r_s\)) and the resulting film was investigated by field emission-scanning electron microscopy (FE-SEM). The TEM images show the layered structure of the d-Ti\(_3\)C\(_2\)T\(_x\) flakes which consist of single or few-layered MXene flakes with a lateral flake size of around 1 \(\mu\)m (Fig. 3). Furthermore, FE-SEM images revealed that the as-produced Ti\(_3\)C\(_2\)T\(_x\) film by \(r_s\) has a uniform coating at the centre of the glass, while spin-cast flakes at the edge of the glass were not uniformly coated (Fig. 3e).

We first analysed the UV-vis spectra of the Ti\(_3\)C\(_2\)T\(_x\) film and the probe dye molecules adsorbed on the Ti\(_3\)C\(_2\)T\(_x\) film to determine the SERS performance of the Ti\(_3\)C\(_2\)T\(_x\) substrate and the contribution of the CM (including molecular resonance and CT resonance) enhancement. Fig. 1b shows the UV-vis optical absorption spectrum of the Ti\(_3\)C\(_2\)T\(_x\) film on glass, dyes in solution and drop-cast dye molecules on the Ti\(_3\)C\(_2\)T\(_x\) film on the glass. The dye solutions in ethanol exhibited a strong absorption \(\lambda_{\text{max}}\) at 589.9, 529.7 and 557.9 nm for CV, R6G and RB, respectively. It should be noted that the SP peak of the Ti\(_3\)C\(_2\)T\(_x\) film does not shift even after the adsorption of dye molecules, whereas a redshift with broadening (absorption \(\lambda_{\text{max}}\) at 559.6, 538.9 and 563 nm for the CV@Ti\(_3\)C\(_2\)T\(_x\), R6G@Ti\(_3\)C\(_2\)T\(_x\) and RB@Ti\(_3\)C\(_2\)T\(_x\) film, respectively) absorption peaks was seen, suggesting the evidence of chemisorption of dye molecules on the MXene surface.\(^5\) For the SM-SERS, owing to the absorption peak position (\(\lambda_{\text{max}}\) at 559.6 nm) of CV@Ti\(_3\)C\(_2\)T\(_x\), an excitation laser wavelength (\(\lambda_0\)) of 633 nm was selected because of both the intramolecular resonance and the CT resonance, which are simultaneously active.

Fig. 3 Low (a) and high resolution (b) TEM images of delaminated Ti\(_3\)C\(_2\)T\(_x\) flakes (the MXene flakes were obtained via the bath sonication of DMSO intercalated MXene in water). (c–f) The SERS substrate of the Ti\(_3\)C\(_2\)T\(_x\) film (film fabricated by \(r_c\)) was prepared using the above solution and was examined via field-emission (FE)-SEM analysis. A uniform film was seen at the center of the glass, however at the edge, the prepared film was not uniform. The transparent film was fabricated on glass using a diluted aqueous solution of d-Ti\(_3\)C\(_2\)T\(_x\)–MXene (50 \(\mu\)g ml\(^{-1}\)).

Ti\(_3\)C\(_2\)T\(_x\) SERS substrates of different thicknesses are fabricated, and the corresponding SERS spectra of the CV adsorbed Ti\(_3\)C\(_2\)T\(_x\) films are presented in Fig. 4a. The SERS measurement of these substrates was examined, and the uniformity of film is also presented by the acquisition of the Raman spectrum of CV from the randomly selected spot of the Ti\(_3\)C\(_2\)T\(_x\) film substrate. The surface coverage of ca. 12.732 ng cm\(^{-2}\) of the CV dye molecule on these substrates (Fig. 4a) remains the same unless otherwise specified (Fig. 4a). The SERS signal of the CV dye is gradually enhanced by increasing the thicknesses of the film as presented in Fig. 4a. The SERS signal from the substrate produced by \(r_3\) has a uniform Raman signal while \(r_2 > r_1\). We have also prepared a thicker Ti\(_3\)C\(_2\)T\(_x\) film SERS substrate (produced by \(r_{10}\); Fig. S2, ESI\(^+\)), it showed a notably lower EF than those with a thin coating of Ti\(_3\)C\(_2\)T\(_x\) film on glass (by \(r_3\)) in comparison (Fig. S2, ESI\(^+\)). The thicker film had a strong, intense SP peak nearby the excitation laser wavelength of 633 nm,\(^{11}\) thereby resulting in a strong fluorescence background from the MXene (Fig. S2, ESI\(^+\)). It is therefore evident
that our observation is consistent with a previous result on the effect of the thickness of Ti₃C₂Tx film on the SERS signal of the dye, regardless of the supporting substrate (such as SiO₂/Si)⁹¹.

Therefore, we have optimized the conditions to prepare MXene based SERS substrates with a minimum thickness of film where the substrate did not show a strong intense SP peak nearby the excitation laser wavelength of 633 nm, thereby, it was observed that a strong fluorescence background can be avoided/minimized for the substrate (Fig. S2, ESİ†). In addition, the SERS spectra of other dye molecules (R6G and RB) that were drop-cast on the Ti₃C₂Tx film were also examined and the acquired SERS spectra of these dyes are presented in Fig. 4b. Neither of the R6G and RB dyes show an enhanced Raman signal because the resonance frequency matched to a higher energy than the absorption peak of CV. When the excitation laser wavelength of the laser (λ₀ = 785 nm) matches with the SP of the Ti₃C₂Tx thin film (SP is located between 600 and 900 nm as seen in the green spectrum at the bottom plot of Fig. 1a), the Raman enhancement of CV was not dominated by fluorescence, however, both Raman and fluorescence are enhanced together (orange spectrum in Fig. 5). Therefore, the selection of λ₀ for the Ti₃C₂Tx-MXene based substrate can be subject to “quenching of fluorescence” effects from the substrate whilst an enhanced SERS signal can be seen.

On a different note, when the absorption band edge of both the dye molecule and the Ti₃C₂Tx film is indirectly resonant with the λ₀ (Fig. 1b, red spectrum), the fluorescence is mostly quenched (with respect to the Ti₃C₂Tx SERS substrate) by nonradiative processes. Besides the thickness of the film, importantly, the MXene based SERS substrate also depends on whether resonant (785 nm laser) or non-resonant excitation (633 nm laser) is being used. Other dyes are also acquired by a λ₀ = 785 nm laser, however, these dyes show a very weak enhancement in the Raman signal for the thicker Ti₃C₂Tx substrate compared to the thin film (Fig. S3 and S4, ESİ†). Additionally, the Ti₃C₂Tx substrate was used for the non-resonant Raman reporters (pNTP, pATP, pHTP and pMBA) and the acquired Raman signal from these molecules were not enhanced by the 633 nm laser (Fig. S5, ESİ†). In comparison to the non-resonance conditions (at 785 nm laser), the Ti₃C₂Tx

Next, the enhanced Raman bands at 800 and 1175 cm⁻¹ are both attributed to the overlapping of a₁ and e vibrations, respectively, and other vibrational modes of the CV molecules adsorbed on the MXene film are also tabulated (Table S1, ESİ†). Note that the vibrational bands at 1619, 1586, 1175, 915 and 800 cm⁻¹ are assigned to the SM-SERS detection of the CV dye on the MXene film.¹⁷ To study the EM enhancement effect from the Ti₃C₂Tx film, the λ₀ = 785 nm laser was used by utilizing the SP nature of Ti₃C₂Tx where the absorption λmax of the Ti₃C₂Tx film is very close to the λ₀ (Fig. 1b, vertical blue line). The absorption λmax values of these dyes adsorbed on the Ti₃C₂Tx substrates were located between 500 and 650 nm, indicating that the dyes are not intrinsic resonance frequency matched to the λmax nor for CT when λ₀ = 785 nm. Moreover, it is necessary to keep the film thickness as minimal as possible to avoid the resonance fluorescence background from the Ti₃C₂Tx film since the SP of the MXene substrate will resonate at λ₀ = 785 nm laser.

The SERS spectrum acquired with λ₀ at 785 nm has a stronger fluorescence background with much less Raman enhancement of the chemisorbed CV dye as compared to that resulting from film excitation with the λ₀ = 633 nm laser. Such a stronger fluorescence background is possibly due to the fact that the longitudinal SP absorption peak (λmax = 750 nm) can be in resonance with an excitation wavelength of the 785 nm laser which causes more background fluorescence than Raman scattering of the adsorbed CV dye molecule which was shifted to a higher energy than the absorption peak of CV. When the excitation laser wavelength of the laser (λ₀ = 785 nm) matches with the SP of the Ti₃C₂Tx thin film (SP is located between 600 and 900 nm as seen in the green spectrum at the bottom plot of Fig. 1a), the Raman enhancement of CV was not dominated by fluorescence, however, both Raman and fluorescence are enhanced together (orange spectrum in Fig. 5). However, while the enhanced Raman signal of the CV dye molecule is more pronounced from the radiative resonance Raman enhancement, the fluorescence emission from the Ti₃C₂Tx film is minimized when the λ₀ was 633 nm (blue spectrum in Fig. 5). Therefore, the selection of λ₀ for the Ti₃C₂Tx-MXene based substrate can be subject to “quenching of fluorescence” effects from the substrate whilst an enhanced SERS signal can be seen.
substrate showed an enhancement of the Raman scattering of the CV dye via resonance effects. We found an optimal thickness of Ti₃C₂Tx film on the glass surface and observed a greater 3.42 × 10⁹ enhancement in the SERS signal from the crystal violet (CV) dye molecule using the λ₀ = 633 nm laser.

We now turn to analysis of these observations within the framework of the unified approach theory of SERS on metal substrates. In this theoretical approach, it is shown that breakdowns in the Born–Oppenheimer approximation caused by Herzberg–Teller vibronic coupling produce pairs of coupled resonances in the molecule–metal system. The surface-plasmon resonance (SPR), the charge-transfer resonance (CT) and the molecular resonances (λmol) are coupled by terms in the numerator, producing a synergistic effect between the various resonances, leading to prediction of the ultra-high enhancements observed in SERS.

This is the most appropriate procedure since the MXene substrate behaves like a metal, with surface-plasmon resonances (near 750 nm) and a work function at the Fermi level (-4.1 eV). Using the well-known HOMO and LUMO of CV, we may construct an energy level diagram (Fig. 6) of the molecule–metal system and determine that the location of the charge-transfer transition from the HOMO of CV to the Fermi level should be at or close to 1.9 eV. This is confirmed by the broad absorption peak of CV@Ti₃C₂Tx observed at λmax = 559.6 nm, which can be assigned as the charge-transfer transition. It is this charge-transfer resonance that is expected to be responsible for the SERS enhancement, and therefore it is expected that it lies close to the wavelength of the optimum enhancement which is λmax = 633 nm. Note also the close coincidence of the charge-transfer band with the molecular transition. This enables much stronger coupling of the two transitions, as well as a likely somewhat large Herzberg–Teller coupling constant. Both of these effects are possibly responsible for the relatively large enhancement observed here. Furthermore, we may test this theory by applying the SERS selection rules, which for metal substrates may be summarized by:

\[ \Gamma(Q_k) = \Gamma(\mu_{CT})X \Gamma(\mu_{mol}) \]

where \( \Gamma(Q_k) \) is the irreducible representation to which an allowed (and therefore strongly enhanced) vibrational mode \( Q_k \) belongs. \( \Gamma(\mu_{CT}) \) is the irreducible representation to which the charge-transfer transition belongs and \( \Gamma(\mu_{mol}) \) is the irreducible representation to which a nearby allowed molecular transition belongs. The normally weak CT transition is said to “borrow” intensity from the presumably strong molecular transition. We can safely assume that the nearly planar crystal violet (CV) lies flat on the substrate surface, and therefore the component of the electric field (plasmon resonance) perpendicular to the surface interacts with the polarizability of the molecule. In this configuration CV belongs to the D₃ point group we may take \( \Gamma(\mu_{CT}) = A_2 \), while the lowest molecular transition is polarized in the plane of the molecule and therefore \( \Gamma(\mu_{mol}) = E \). We then expect the normal modes \( Q_k \) of symmetry \( A_2 x E = e \) to be most strongly enhanced. Note we always expect totally symmetric normal modes \( a_1 \) to be enhanced due to other terms in the expression for the polarizability. Therefore, in this study we expect \( a_1 \) and \( e \) modes to dominate the SERS spectrum and that is exactly what is observed. [Here we resort to the standard spectroscopic notation that irreducible representations are capitalized for electronic transitions and are lower case for vibrational transitions.]

In summary, we have shown the large enhancement factor (EF) of 3.42 × 10⁹ based on resonance Raman (RR) signal of crystal violet (CV) dyes onto the two-dimensional (2D) MXene–Ti₃C₂Tx film, so called MXenes-enhanced resonance Raman scattering (MERRS) is reported. The surface plasmons (SPs) of the delaminated Ti₃C₂Tx (d²Ti₃C₂Tx) colloid shown an independent absorption maximum (λmax) when d²Ti₃C₂Tx flakes immersed in various dielectric solvent media; this does not alter the optical absorption characteristics of the Ti₃C₂Tx film. The enhancement factor (EF) of dye molecules depends on both the film thicknesses and the excitation wavelength of the laser (λ₀) being used. Synergy between resonance Raman (RR) and charge-transfer (CT) transitions of Ti₃C₂Tx displays the potential for the single-molecule (SM) detection of dye molecules. According to the energy level diagram of the molecule–MXene system, the
charge-transfer transition from the HOMO of crystal violet (CV) to the Fermi level should be at or close to 1.9 eV. This indicates a considerable charge-transfer intensity contribution to the overall SERS enhancement via RR. Moreover, MXene-based SERS substrates could still be developed for further improvement, and optimization is possible for quantitative SERS using non-resonance Raman reporters. This report shows that thin film MXene is a potential 2D material for biochemical molecular sensing or SERS sensors.

Conflicts of interest
There are no conflicts to declare.

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