An Improved Method for Predicting the Greenfield Stratum Movements Caused by Shield Tunnel Construction

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Abstract: Shield tunneling is becoming the preferred construction scheme for metro construction because of its advantages of fast construction speed and small disturbance. However, limited by process defects, the stratum movements induced by the construction of shield tunnels still affects the safety of nearby underground structures and aboveground buildings. Therefore, the reliable prediction of stratum movements is important. Described in this paper is an analysis method of the Greenfield stratum movements (Greenfield is an area of land that has not yet had buildings on it, stratum movements means the movement of various soil layers) caused by shield tunnel construction combining an elastic half-space model of mirror source–sink method with the use of modified analytical method. Based on the theoretical formula in this paper, not only can the curve of surface settlement trough be calculated, but also the three-dimensional displacement field of deep soil can be obtained. By comparing vertical and horizontal contour maps of Greenfield stratum movements, good consistency between theoretical formula results and centrifugal test results are shown. This solves the defects and limitations of existing two-dimensional formulas; furthermore, based on this, it is convenient to evaluate the effect on the other skewed underground structures through the elastic foundation beam and other similar methods; therefore, this paper can provide a wide guidance and service for the design and construction of underground engineering in the future.

Keywords: shield tunnel; stratum movements; analytical; mirror source–sink method; centrifuge modelling test

1. Introduction

Since the 21st century, tunnel and underground engineering in China have made great progress [1–7]. With the continuous development of urbanization in China, the urban population is growing, and urban traffic pressure is also increasing. In order to alleviate the urban traffic pressure, city managers have taken a lot of measures, such as limited number driving, expansion, and transformation of existing roads, but the traffic demand is still far greater than the current urban ground carrying capacity. Metro has the advantages of large passenger capacity, fast speed, and full use of underground space, which is more and more popular in modern society. However, the urban subway has strict requirements for its construction methods. Because of the high density of buildings in cities, the construction of the metro will cause stratum movement and bring adverse effects on ground buildings. Especially when passing through high-rise buildings, the disturbance caused by construction on
stratum must be more strictly controlled. The construction period of Metro is long, and the interruption of traffic should be avoided as far as possible when crossing the road. Usually, subway construction methods include the open-cut method, shallow-buried excavation method, and shield tunneling method. Among them, the shield tunneling method has become the preferred construction scheme for metro construction because of its great advantages of fast construction speed, a high degree of automation, and small disturbance to stratum [8,9].

Although shield tunneling has many advantages mentioned above, and the construction technology has made great progress after many years of development, due to the defects of geological conditions and construction technology, the advance of shield tunneling will inevitably make a disturbance, change the stress state of soil, and cause stratum displacement, as shown in Figure 1. If the disturbance of stratum cannot be clearly understood, it will affect the safety of nearby underground structures and aboveground buildings. For example, the adjacent metro tunnels may cause deformation restrictions beyond the normal operation of the metro, or even lead to train derailment; it may also lead to the breakage of underground pipelines, resulting in a series of problems, such as gas leakage, interruption of urban water use, interruption of communication power system, and so on, affecting the daily life of the city [10–12]. Therefore, a reliable prediction of stratum movements is important.

![Figure 1. Sources of stratum movements of shield tunnel.](image-url)

Over the years, previous researchers have done numerous studies on the effects of shield tunnel construction on stratum displacement [13–18]. In the direction of theoretical research, Peck assumed that the curve of land settlement trough satisfies the conditions of Gauss distribution and invariant stratum volume, and deduced Peck’s empirical formula based on many field monitoring data [19]. Attewell et al. used Peck’s empirical formula to simulate the free displacement of soil at the location of existing tunnels [20–24], and then deduced the displacement of existing tunnels with elastic foundation beams and other models. However, Celestino and Klar [25,26] gradually found that the Peck curve could not accurately describe soil settlement trough in many cases. Voster, O’Reilly et al. [27–30] have proposed fitting curves from different research angles to fit the free displacement field of soils. Litwinszyn [31] put forward the theory of random medium through a sand box test. Liu, Yang, et al. [32–34] introduced this theory into the prediction of stratum displacement caused by the excavation of geotechnical tunnels. Although these studies have the advantages of concise calculation formula and convenient use, they lack a clear theoretical basis of mechanics. They can only be called a mathematical empirical method, not an analytical solution of soil settlement. Because the empirical formula is fitted by a large number of field monitoring data, the parameters of the fitting function are closely related to the actual construction conditions, and lack of a clear theoretical basis, the accuracy of the results predicted by this method is often difficult to meet the requirements, and its
defects are evident. Comparatively, the solving process of the analytic method and modified analytic method is relatively complex, but through more rigorous analysis, as long as the parameters are selected properly, it has better universality. Sagaseta [35] deduced the expression of three-dimensional displacement of stratum by using the mirror source–sink method. This formula can not only calculate the curve of surface settlement trough, but also calculate the displacement and stress of deep soil, so it is widely used [36–43]. However, the movement pattern of actual volume loss is not consistent with the assumed equivalent radial movement pattern in this method and has some deviation. Based on field monitoring data, Loganathan, Jiang, and other researchers [44–51] modified the stratum displacement pattern by exponential function and deduced the prediction formula of surface subsidence under non-equivalent radial movement pattern. However, most of these methods are only suitable for three-dimensional orthogonal plane or two-dimensional cases, which have great defects and need to be improved urgently. Many other researchers concerned the field description, soil classification for engineering purposes [52–54], and the analysis methods of data such as neural networks [55–58]. Saplachidi et al. [59] used measured settlements from the tunneling excavation for the extension of Line 3 of the Athens Metro for the verification and calibration of the empirical formulae. Suwansawat et al. [60] evaluated the potential and the limitations of artificial neural networks (ANN) for predicting surface settlements caused by Earth pressure balance (EPB) shield tunneling and to develop optimal neural network models for this objective. Ahangari et al. [61] created a database from previous research [62–65] and studied the capability of adaptive neuro-fuzzy inference system (ANFIS) and gene expression programming (GEP) methods for settlement prediction. However, those methods belong to the fuzzy solutions without mechanism analysis, training neural networks requires a lot of data from databases or numerical simulation, and there are problems such as difficult convergence or slow convergence speed.

This paper studies the Greenfield stratum movements caused by shield tunnel construction combining an elastic half-space model of mirror source–sink method with the use of modified analytical method. Through theoretical derivation and empirical function modification, the prediction formula of three-dimensional Greenfield stratum movements is improved, and it shows good consistency with the centrifugal test results. The new solution can calculate the three-dimensional stratum displacement accurately, which is unavailable for the previous methods. It can be used in the process of tunnel excavation rather than only for the ultimate settlement. Based on this improved solution, it is convenient to evaluate the effect on the other skewed underground structures through the elastic foundation beam and other similar methods; therefore, this paper can provide a wide guidance and service for the design and construction of underground engineering in the future.

2. Basic Theory and Calculation Method

2.1. Disturbance Factors

Usually, there are three factors that cause disturbance of surrounding soil by shield tunneling technology: First, the gap between segment lining and stratum due to the reasons of assembling segment lining, shield overcutting, shield snake-shaped, and shield body adjustment; although synchronous grouting is adopted, the grouting cannot completely eliminate the gap at present [66]; the second is the elastic-plastic deformation of the soil at the shield heading face, which is closely related to the soil characteristics and the additional force on the shield working face. Thirdly is the horizontal friction between the outer surface of the shield and the surrounding soil. Compared with the effect of the gap, the stratum movements caused by the additional force on the shield working face and the frictional force between the outer surface of the shield and the surrounding soil during tunnel construction is very small [67]. Therefore, this paper neglects the effects of the latter two factors when analyzing, and mainly studies the effects of the gap. Sources of stratum movements of shield tunnel are shown in Figure 1 and the coordinate system is set as shown in Figure 2 [68].
2.2. Gap Parameter

In order to analyze the effects of the above factors, Rowe et al. [69,70] proposed the concept of gap parameter to reflect the stratum loss caused by shield tunnel construction, transforming the three-dimensional problem to a two-dimensional gap in plane. The composition of the gap takes into account the following factors: Elastic-plastic deformation of the shield at the tunnel excavation face, the over-excavation of the shield machine, the physical gap between the outer skin of shield shell and segment lining, and the construction technology. The formula for calculating the gap parameters $g$ under undrained condition is as in Equation (1).

$$g = G_p + U_{3D} + \omega$$

where shows that the gap parameters are composed of three parts [44]:

The first part $G_p$ is the physical gap, which represents the gap between the outer skin of shield shell and segment lining; its expression is as in Equation (2):

$$G_p = 2\Delta + \delta$$

where $\Delta$ is the thickness of shield shell and $\delta$ is the space formed by segment lining installation.

The second part $U_{3D}$ is the elastic-plastic deformation of shield at the tunnel excavation face; its quantitative expressions are as in Equations (3) and (4):

$$U_{3D} = \frac{k}{2} \delta_y = \frac{k \Omega R P_0}{2 E}$$

$$P_0 = K'_0 P' + P_w - P_f$$

where $k$ is the soil cutting resistance coefficient; $\Omega$ is the displacement coefficient; $R$ is the tunnel radius; $E$ is the elastic modulus; $K'_0$ is the effective static lateral pressure coefficient; $P'_v$ is the effective vertical stress at depth of tunnel center; $P_w$ is the pore water pressure at depth of tunnel center; and $P_f$ is the supporting force provided by tunnel.
The third part $\omega$ is the shield construction technology coefficient, of which the value is as in Equation (5):

$$\frac{U_i}{R} = 1 - \left(1 + \frac{2(1 + \mu_u)C_u}{E_u}\right)^{-\frac{1}{2}}$$

$$N = \frac{\gamma H - p_f}{C_u}$$

$$\omega = \min\left\{0.6G_p, \frac{1}{3}U_i\right\}$$

where $U_i$ is the elastoplastic plane strain displacement at the tunnel crown; $\mu_u$ is the soil Poisson’s ratio under undrained condition; $C_u$ is the soil shear strength under undrained condition; $E_u$ is the soil elastic modulus under undrained condition; $\gamma$ is the unit weight of soil; and $H$ is the buried depth of tunnel center.

2.3. Loganathan’ Solution

Based on the above formulas, Loganathan proposed to use plane loss rate $\varepsilon_{x,z}$ to quantify stratum loss with non-equivalent radial movement. The expression is as in Equation (6):

$$\varepsilon_{x,z} = \frac{4gR + g^2}{4R^2} \exp\left\{-\frac{1.38x^2}{(H + R)^2} + \frac{0.69z^2}{H^2}\right\}. \ (6)$$

Combined with Verruijdt’s [71,72] analytical formula, he put forward a formula for estimating stratum displacement caused by undrained stratum loss in clays, of which the formulas are as in Equation (7):

$$S_z = R^2\left\{\frac{z-H}{x^2+(z-H)^2} + (3-4\mu)\frac{z+H}{x^2+(z+H)^2} - \frac{2z}{x^2+(z+H)^2}\right\} \times \varepsilon_{x,z}, \ (7)$$

$$S_x = -R^2x\left\{\frac{1}{x^2+(z-H)^2} + \frac{(3-4\mu)}{x^2+(z+H)^2} - \frac{4z}{x^2+(z+H)^2}\right\} \times \varepsilon_{x,z}.$$

Considering that the displacement solution caused by stratum loss derived by Loganathan is a two-dimensional solution, which is often a three-dimensional problem in actual engineering, it is necessary to extend the two-dimensional displacement solution to three-dimensional. In the above deduction process, we can find that the stratum loss parameter $\varepsilon_{x,z}$ is the key for extending. If we extend the plane stratum loss parameter $\varepsilon_{x,z}$ to three-dimensional parameter $\varepsilon_{x,z,y}$, the displacement solution can be extended to three-dimensional space. Another important method to solve the stratum displacement caused by stratum loss is used here. The concept of stratum loss proposed by Sagaseta proposed the mirror source–sink method and derives the problem of free displacement field by elastic half-space model. Although field monitoring data [40] show that the movement pattern of actual volume loss is not consistent with the assumed equivalent radial movement pattern in this method, its process is a strict mathematical derivation process, so the three-dimensional stratum loss parameter $\varepsilon_{x,z,y}$ can be extracted from the Sagaseta solution.

2.4. Sagaseta’s Solution

Sagaseta used the mirror source–sink method, assumed that the surface is free, the soil is isotropic, and incompressible. The analysis steps are as follows and in Figure 3:
Figure 3. Analysis steps of mirror source–sink method.

First step: The existence of the original surface is ignored, and the half-space problem is transformed into the internal gap problem of full space. Under the action of a source gap, stress field changing, there will be the normal stress $\sigma_0$ and the shear stress $\tau_0$ at the original surface position.

Second step: A sink is set at the mirror position of the source gap above the original surface; there is a volume expansion of the same size at the sink position. The sink expansion will produce a normal stress $-\sigma_0$ of the same value and opposite direction and a shear stress $\tau_0$ of the same value and same direction at the original surface position. Therefore, under the action of source and sink, the normal stress on the original surface can be offset, which does not exist in practice.

Third step: Under the action of source and sink, a shear stress $-2\tau_0$ of twice the value and opposite direction is supposed at the original surface position and the corresponding displacement field of the surface shear stress below the surface at each point can be obtained.

Final step: The displacements generated by the above three steps at any point below the surface are $S_1$, $S_2$, and $S_3$, respectively. The displacement solution of the practical problem is $S = S_1 + S_2 + S_3$.

Based on above steps, Sagaseta deduced the expression of surface displacement caused by tunnel construction is as in Equation (8):

\[
\begin{align*}
S_{x0} &= -\frac{v_{\text{loss}}}{2\pi} \left( \frac{x}{x^2 + H^2} \right) \left( 1 + \frac{y}{(x^2 + y^2 + H^2)^{\frac{3}{2}}} \right) \\
S_{y0} &= \frac{v_{\text{loss}}}{2\pi} \left( \frac{1}{x^2 + y^2 + H^2} \right) \left( \frac{1}{(x^2 + y^2 + H^2)^{\frac{3}{2}}} \right) \\
S_{z0} &= \frac{v_{\text{loss}}}{2\pi} \left( \frac{H}{x^2 + H^2} \right) \left( 1 + \frac{y}{(x^2 + y^2 + H^2)^{\frac{3}{2}}} \right) \\
S_{x0}(y \to \infty) &= -\frac{v_{\text{loss}}}{\pi} \left( \frac{1}{x^2 + H^2} \right) \\
S_{z0}(y \to \infty) &= \frac{v_{\text{loss}}}{\pi} \left( \frac{H}{x^2 + H^2} \right)
\end{align*}
\]
where $V_{\text{loss}}$ is stratum loss. Contrastive Equation (8) can be found:

$$
\begin{align*}
&S_{x0}(y) = S_{x0}(y \to \infty) \times \frac{1}{2} \times \left[ 1 + \frac{y}{(x^2 + y^2 + H^2)^{\frac{1}{2}}} \right] \\
&S_{z0}(y) = S_{z0}(y \to \infty) \times \frac{1}{2} \times \left[ 1 + \frac{y}{(x^2 + y^2 + H^2)^{\frac{1}{2}}} \right].
\end{align*}
$$

(9)

2.5. An Improved Method

Equation (9) shows that the distribution of stratum displacement caused by shield construction (stratum loss) along the $y$-axis driving satisfies the law of $\frac{1}{2} \times \left[ 1 + \frac{y}{(x^2 + y^2 + H^2)^{\frac{1}{2}}} \right]$. Therefore, based on this law, the Loganathan’s solution is extended to the three-dimensional. It is noticed that the coordinate system adopted in this paper is different from that used in the Sagaseta’s solution, so the distribution law should be revised, and its expression is as in Equation (10):

$$
\varepsilon_y = \frac{1}{2} \times \left[ 1 - \frac{y}{(x^2 + y^2 + H^2)^{\frac{1}{2}}} \right].
$$

(10)

The plane stratum loss parameter $\varepsilon_{x,z}$ is extended to three-dimensional parameter $\varepsilon_{x,y,z}$:

$$
\varepsilon_{x,y,z} = \varepsilon_y \times \varepsilon_{x,z} = \left[ 1 - \frac{y}{(x^2 + y^2 + H^2)^{\frac{1}{2}}} \right] \times \frac{4gR + g^2}{8R^2} \times \exp \left\{ -\frac{1.38x^2}{(H + R)^2} + \frac{0.69z^2}{H^2} \right\},
$$

(11)

$\varepsilon_{x,z}$ is replaced by $\varepsilon_{x,y,z}$ in Equation (7) and Equation (12) is the three-dimensional analytical solution of stratum displacement caused by stratum loss. When $y = 0, z = 0$, the curves of settlement trough calculated by Equations (7), (8), and (12) are the same, and Equation (8) is the particular solution about the surface settlement value of Equation (12) at the tunnel face.

$$
\begin{align*}
&S_z = R^2 \left\{ -\frac{z - H}{x^2 + (z - H)^2} + \frac{(3 - 4\mu)}{x^2 + (z + H)^2} - \frac{2z}{x^2 + (z + H)^2} \right\} \times \varepsilon_{x,y,z} \\
&S_x = -R^2 \left\{ \frac{1}{x^2 + (z - H)^2} + \frac{(3 - 4\mu)}{x^2 + (z + H)^2} - \frac{4z}{x^2 + (z + H)^2} \right\} \times \varepsilon_{x,y,z}
\end{align*}
$$

(12)

For example, let $H = 13.65$ m, $\mu = 0.4$, $R = 2.325$ m, $g = 0.058$ m, then the displacement of soil layers at $z = 0$ m and $z = 10$ m is showed in Figure 4.
3. Compared with Centrifugal Test Results

3.1. Material Properties

British scholar Marshall [73] designed a series of model tests to study the influence of shield tunneling in sandy ground by using the geocentrifugal testing machine of Cambridge University. The design conditions and dimensions of centrifuge model test are shown in Figure 5. The bottom dimension of the test box containing model tunnels and sand is 770 mm × 147.5 mm, and the sand depth after filling is 311 mm; the axis depth of the shield tunnel model is $Z_t = 182$ mm, the tunnel diameter is $D_t = 62$ mm, the section dimension of the model tunnel is shown in Figure 6, and the length of the shield tunneling section is $L_0 = 147.5$ mm.

![Figure 5. Centrifuge package—tunneling in sandy ground.](image)

![Figure 6. Centrifuge package schematic where LVDTs (linear variable differential transformers) were used to measure vertical sub-surface soil displacements at the same locations as the lasers. Cameras were used to capture images of the soil body during tests for analysis.](image)
The test soil samples were taken from dry Leighton Buzzard Fraction E silica sand, UK, and its parameters are shown in Table 1. This sand has a typical $D_{50}$ of 122 $\mu$m [74], a specific gravity of 2.67, and maximum and minimum void ratios of 0.97 and 0.64 [75], respectively. Uniform sand with relative density of 90% was prepared by automatic sand leaker. The elastic modulus $E$ of sand soil is 20 MPa and Poisson’s ratio $\mu$ is 0.4. The whole test process was carried out under the centrifugal acceleration of 75 $\times$ g (g is the acceleration of gravity); namely, the scale ratio of the test size was 75 times. Therefore, this test is equivalent to simulating a shield tunnel with a diameter of 4.65 m (model diameter 62 mm) and a tunnel central burial depth of 13.65 m (model tunnel central burial depth 182 mm) passing through Greenfield in reality. In the process of shield excavation, the simulation of stratum loss is realized by using a cylinder sealed with liquid connected to the tunnel driven by a motor. The stratum loss rate rises at a rate of about 0.3% per minute. The above test parameters are brought into Equation (12) for theoretical calculation of stratum displacement. Considering the clarity and regularity of result image, the test results of medium volume loss of 2.5% are compared.

### Table 1. Physical parameters of soil samples.

| Material                                      | Unit Weight (kN/m$^3$) | Typical $D_{50}$ ($\mu$m) | Maximum/Minimum Void Ratios | Relative Density | Poisson’s Ratio | Elastic Modules (MPa) |
|-----------------------------------------------|------------------------|---------------------------|-----------------------------|-----------------|-----------------|----------------------|
| Dry Leighton Buzzard Fraction E silica sand, UK | 26.7                   | 122                       | 0.97/0.64                   | 90%             | 0.4             | 20                   |

#### 3.2. Comparative Analysis of Results

The comparative analysis of the results is shown in Figure 7; the vertical displacement contours of 37.5 mm and 30 mm in the central part show good consistency and regularity. In general, the centrifugal test results are nearly straight-line contours, while the theoretical calculation results are arc contours, which also leads to a large difference between 22.5 mm, 15 mm, and 7.5 mm contours, and shows a trend of increasing the difference from the center to the edge.

As for vertical displacement, the numerical value is relatively small, and its regularity is not obvious. This can also be seen from the poor symmetry of the left and right halves of the horizontal displacement in the centrifugal test nephogram. The shape and distribution position of centrifugal contours and theoretical contours are similar, especially the upper 4 mm curve and the central 2 mm curve. However, the difference between theoretical contours and centrifugal contours also shows an increasing trend from the center to the edge, the whole lines shift to the right a little, and the theoretical contour has a wider range. This is consistent with the law that the settlement trough of sand is narrower and deeper than that of clay [76].

![Contour comparison of Loganathan’s solution, theoretical calculation of this paper, and centrifugal test results (2.5% volume loss): (a) Horizontal displacement contours for Greenfield; (b) vertical displacement contours for Greenfield.](image-url)
Due to sand soil being chosen as the test soil sample in centrifugal test, Sagaseta’s solution is applicable to sand soil, but another important part of our theoretical formula, Loganathan’s solution, is only applicable to clay soil. Be aware of the exponential function of Loganathan’ solution modify the formation loss coefficient by fitting the clay soil data, although the soil parameters substituted in Equation (12) are sand soil’s, which cannot eliminate the difference between the Loganathan’s $\varepsilon_{zz}$ and the properties of sand. This leads to the fact that in the vertical displacement contours, the centrifugal contours are linear and the theoretical contours arc, which is similar to the difference between the two on the slip fracture surface of soil. Generally, clay soil has a complex composition, elastic-plastic deformation occurs easily, deformation has a time-delay property, and many other disturbing factors, all of which are very unfavorable to the test analysis. However, sand soil has a single material, of which properties are easier to control in the test, and the drainage or non-drainage conditions need not be considered. Therefore, the current centrifugal tests are mostly based on sand. We regret that we have not found a suitable clay centrifugal test as a reference. However, considering the inevitable errors in centrifugal test and theoretical calculations, the comparison results are still acceptable.

4. Conclusions

(1) A new method for predicting the stratum movements caused by EPB shield tunnel construction is developed that combines an elastic half-space model of mirror source–sink method with the use of modified analytical method. Compared with the effect of a physical gap, the stratum movements caused by the additional force on the shield working face and the frictional force between the outer surface of the shield and the surrounding soil during tunnel construction is very small. Therefore, this paper neglects the effects of the latter two factors when analyzing, and mainly studies the effects of the physical gap. The method also takes into account non-equivalent radial ground loss.

(2) Sagaseta’s method assuming equivalent radial movement pattern can only obtain the surface movements from the tunnel excavation. Considering non-equivalent radial displacement model, Loganathan’s solution modifies Verruijt’s analytical formula by exponential function, but it is only applicable to plane strain cases. The two methods have great limitations. For example, they cannot show the soil displacement of the $x = y$ plane. If there is a new shield tunnel skewed with an old tunnel or pipeline and the displacement effect at the old tunnel or pipeline needs to be calculated, neither of the above two methods will apply. This paper combines the advantages of the two methods to derive a formula for predicting the three-dimensional stratum displacement caused by shield tunneling.

(3) Vertical displacement contours in the central part show good consistency and regularity, with a larger difference at the edge. Centrifugal contours are nearly straight-line contours, while the improved solution contours are arc. Vertical displacement has a relatively small numerical value and its regularity is not obvious. The shape and distribution position of centrifugal contours and improved contours are similar. The difference also shows an increasing trend from the center to the edge, and the improved solution contours shift to the right a little and has a wider range. One of the important reasons is that sand soil is chosen in the centrifugal test but part of Loganathan’s solution is fitted with clay data and is only applicable to clay soil. The current centrifugal tests are mostly based on sand. However, suitable clay centrifugal tests are hard to find. Considering the inevitable errors in the centrifugal test and theoretical calculations, the comparison results are acceptable. The values of Loganathan’s contours are larger than the other two, because Loganathan’s solution is the plane strain method; namely, it is a final stratum displacement from the excavation of an infinite tunnel. However, in the test and the improved method, the tunnel length is finite, the distance between the measuring plane and the tunnel face is much shorter, so their displacements are smaller than the final displacement.
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