INTRODUCTION

The outbreak of the rapidly spreading severe respiratory disease caused by the novel coronavirus (CoV) in December 2019 in Wuhan, China, has put whole world on high alert. The World Health Organization (WHO) named it coronavirus disease 2019 (COVID-19) and declared it a global pandemic on January 30, 2020 (Kim et al., 2020). The disease has spread to more than 200 countries with over 5.12 million cases and more than 0.33 million deaths worldwide by May 21, 2020 (Worldometer, 2020). These numbers are still increasing rapidly. Normal life has been disrupted as a result of mandatory lockdowns, isolations, and quarantines in response to the COVID-19 pandemic and has imposed a serious challenge to the global health system and economy (Gorbalenya et al., 2020; Kupferschmidt & Cohen, 2020). The coronaviruses represent an ongoing as well as future threat to human health.

Abstract

The outbreak of coronavirus disease 2019 (COVID-19) as a pandemic has shaken the global health system and economy by their roots. This epidemic is still spreading and showing no signs of decreasing trend. Vaccination could be the only effective and economical means to control this pandemic. A number of research institutions and pharmaceutical companies have plunged into the race of vaccine development against COVID-19 which are in various stages of development. An intriguing fact of coronavirus infections is that in every decade of the 21st century there is a new major coronavirus epidemic, namely, severe acute respiratory syndrome (SARS) in 2002, Middle East respiratory syndrome (MERS) in 2012, and now COVID-19; and such epidemics are expected in future too. Since most of the biological characteristics of severe acute respiratory syndrome coronavirus 2 (SARS-CoV-2) are still obscure, the scientists are relying on the information available on SARS-CoV and to some extent on MERS-CoV for designing and developing COVID-19 vaccines. But there is a need of vigorous testing for immunogenicity, safety, efficacy, and level of protection conferred in the hosts. This review focuses on the challenges and prospects of vaccine development against COVID-19. It highlights seriousness, bottlenecks in vaccine development, possible vaccine candidates, different vaccine strategies, safety evaluation issues, and vaccine production processes pertaining to COVID-19 based on the knowledge acquired on SARS and MERS vaccine development in the past.

KEYWORDS

COVID-19, MERS, SARS, spike protein, vaccine candidate, vaccine development
because of their wide distribution, higher prevalence, higher recombination potential of their genomes, profound genetic diversity, and increasing human-animal interaction (Hui et al., 2020; Zhu et al., 2020). Severe acute respiratory syndrome coronavirus 2 (SARS-CoV-2) is a relatively large virus of the Betacoronavirus (beta-CoV) genus containing a single-stranded positive-sense RNA genome encapsulated within a membrane envelope (Morse, Lalonde, Xu, & Liu, 2020). It is one of the seven discrete coronavirus species capable of causing disease in humans (Zhu et al., 2020). The Coronavirus Study Group (CSG) of the International Committee on Taxonomy of Viruses (ICTV) changed its name from 2019-ncov to SARS-CoV-2 because it was found to be related to SARS-CoV after genomic analysis (Gorbalenya et al., 2020). The genomic analysis revealed that the SARS-CoV-2 genome is more closely related to bat RaTG13 SARS-CoV (96%) in particular and SARS-CoV (80%) in general compared to the Middle east respiratory syndrome (MERS) CoV (54%) genome (Zhou et al., 2020).

The genomic analysis reveals similarities in the receptor-binding motif of SARS-CoV-2 and SARS-CoV which directly binds a human receptor protein called angiotensin-converting enzyme-2 (ACE2) to enter target cells. This has direct bearing on its vaccine design, rapidity of vaccine development, and prediction of its pandemic potential (Kim et al., 2020). Similar to SARS-CoV and MERS-CoV, the predilection site of SARS-CoV-2 is the lower respiratory system, and as a consequence viral pneumonia occurs. However, SARS-CoV-2 may also attack the gastrointestinal tract, heart, kidney, liver, and the central nervous system resulting in death due to multiple organ failure (Zhu et al., 2020). Though, the exact reservoir of SARS-CoV-2 could not be established yet with surety, its human-to-human transmission is now well established, and the verified cases are growing at an alarming rate. After crossing the species barrier, within a month human-to-human transmission became responsible for widespread and rapid dissemination of the virus across the entire population of China with no pre-existing immunity (Chen, 2020; Wu, Leung, & Leung, 2020). The current ferocious spread of COVID-19 indicates that SARS-CoV-2 is more transmissible or contagious than SARS-CoV and MERS-CoV (Casella, Rajnik, Cuomo, Dulebohn, & Di Napoli, 2020). This grim situation of COVID-19 demands the generation of targeted vaccines and therapies for reducing the associated morbidity and mortality. However, the risk of contracting COVID-19 is highest in healthcare workers, elderly people over 60 years of age, and people suffering from diabetes and hypertension (Huang et al., 2020). Thus, these people need to be prioritized for vaccine trials and licensure (Chen, Strych, Hotez, & Bottazzi, 2020).

2 | SERIOUSNESS OF COVID-19

The development of a vaccine against SARS-CoV-2 to contain its spread and help eliminating it from the human population is a challenging task because there is lack of information on its biological properties, epidemiology, specific immune responses against it, etc. (Ahmed, Quadeer, & McKay, 2020). There were 2,494 laboratory-confirmed cases of MERS in 27 countries with 858 deaths (fatality rate 34.4%) and 8,098 cases of SARS in 29 countries with 774 deaths (fatality rate ~10%) globally (Zaki, van Boheemen, Bestebroer, Osterhaus, & Fouchier, 2012). However, COVID-19 has brought the whole world to stand still because its transmissibility is much more ferocious compared to MERS-CoV and SARS-CoV – it has infected more than 5.12 million people including more than 0.33 million deaths globally with a ~6.5% fatality rate by May 20, 2020 (Worldometer, 2020). Another problematic aspect of SARS-CoV infections is the presence of the non-structural protein papain-like protease which behaves like a deubiquitinase and may deubiquinate certain host cell proteins such as interferon factor-3 and nuclear factor kappa B, resulting in immune suppression (Baez-Santos, St. John, & Mesecar, 2015). The potential of transmissibility or spread of viruses is measured in terms of the reproductive number (R0). Stochastic and statistical methods have revealed an average R0 of 3.28 for SARS-CoV-2 which exceeds the WHO estimates of 1.4–2.5 (Morse et al., 2020). However, the transmissibility of SARS-CoV and MERS-CoV in the hospital setting is comparatively lower, which is indicated by their lower (less than 1) R0 values (Chowell et al., 2015). It means a COVID-19-infected person can transmit the virus to 3.28 persons, whereas SARS- and MERS-infected persons can transmit the virus to less than one person. About 50% of the COVID-19 cases do not show signs of fever before hospitalization (Guan et al., 2020). The higher R0 value of SARS-CoV-2 along with the transmission from asymptomatic infected individuals (Rothe et al., 2020) indicates that control and prevention of COVID-19 will be challenging without development of a vaccine (Bai et al., 2020; Hu et al., 2020).

The ability of SARS-CoV-2 to mutate is fairly inconclusive. Point mutations were found to be insufficient to create a new virus. According to two recent independent studies in Italy at the Lazzaro Spallanzani National Institute for Infectious Diseases (IRCCS) in Rome and the Forensic Division of the Department of Biomedical Sciences and Public Health (DSBSB) at Ancona University Hospital, the genetic sequencing of the virus samples taken from Italian and Chinese patients revealed very small and insignificant variations (Etherington, 2020). This is an indication that SARS-CoV-2 remains fairly stable during the course of transmission across multiple individuals and populations. Thus, a vaccine, whenever it arrives, will potentially be effective broadly and for a considerable period (a few years at a time) (Etherington, 2020). Although no recombination events were detected in SARS-CoV-2 yet (Yu, Du, et al., 2020; Yu, Tang, et al., 2020), two coronaviruses co-infecting the same host can make one acquire a genomic fragment of hundreds or thousands base pairs long by recombination which enables the virus to increase its ecological niche or make the leap to a new species (Gralinski & Baric, 2015). This recombination property of coronaviruses can be the reason for the emergence of SARS-CoV, MERS-CoV, and now SARS-CoV-2 since 2002 (Chen, 2020). In a recent study, 149 sites of mutations observed across the genome of 103 sequenced strains of SARS-CoV-2 resulted in two subtypes – L and S subtype. Significant differences in
geographical distribution, transmission ability, and severity of disease were observed between the two subtypes, which potentially creates further hindrances in vaccine design (Tang et al., 2020). Another study provides direct evidence that mutations currently occurring in the SARS-CoV-2 genome have functional potential to impact the viral pathogenicity (Yao et al., 2020).

## 3 | BOTTLENECKS IN COVID-19 VACCINE DEVELOPMENT

In the past decade, a number of sporadic efforts have been made to develop vaccines against human CoVs, but lack of cross-protection rendered by these vaccines due to their extensive sequence diversity has thwarted the progress (Graham, Donaldson, & Baric, 2013). Also, there is the possibility of transmission of SARS-CoV or SARS-CoV-2 from animal reservoirs. Thus, the concentration of focus on additional structural proteins, other than spike (S) protein, and conserved epitopes is needed to develop a vaccine which can induce broader heterologous and cross-protective immunity against CoVs within the beta-CoV lineage (Saif, 2020). Elucidation of the biological characteristics of any newly emerged virus is instrumental in establishing potential treatments and preventive strategies (Gillim-Ross & Subbarao, 2006). The detailed biological characteristics of SARS-CoV-2 are still unknown, and whether it infects only respiratory tract or both respiratory and intestinal tracts is yet to be established. In the latter case, an oro-nasal vaccine followed by a parenteral S protein-based booster strategy can be the optimum to prevent respiratory and enteric infections along with cessation of faecal and nasal shedding of viruses (Saif, 2020). Another important aspect of biological characteristics of SARS-CoV-2 is the route of dissemination to the lungs, which is not clear yet. If the lungs get targeted after an upper respiratory tract infection, then an intranasal live or attenuated vaccine can effectively induce local immunity which could protect the upper as well as lower respiratory tracts and reduce nasal shedding. However, if the lungs are infected via viraemia, then a parental vaccine can effectively elicit sufficient virus-neutralizing (VN) antibodies in the serum to block viraemia, which in turn prevents lung infection and virus shedding (Saif, 2020). Furthermore, the contributions of the cytopathic effect of the virus and immunopathology in the pathogenesis of SARS-CoV infections are unclear, which has a direct bearing on the vaccine strategy to be adopted for better protection (Gillim-Ross & Subbarao, 2006). The undesired immunopotentiation in the form of eosinophilic infiltration or increased infectivity was observed following challenge infections after immunizations with whole-virus vaccines or even complete S protein vaccines (Jiang et al., 2012). This constitutes another major obstacle in the development of SARS-CoV vaccines.

Though, the vaccine candidates induce serum VN antibodies and systemic cell-mediated immune response in animal models, the correlates of immunity to COVID-19 in humans are still unknown (Saif, 2020). However, in face of the ongoing COVID-19 epidemic, vaccine development can be initiated in the absence of knowledge on the correlates of immunity by utilizing the strategies developed for vaccines targeting other viruses. This is because both mucosal and humoral immunity confer protection against most of the respiratory viral infections; however, the role of cell-mediated immunity in such protection has not been established yet (Gillim-Ross & Subbarao, 2006). Antibody-dependent enhancement (ADE) of CoV infections following vaccination is also a major concern for vaccine development against COVID-19. Though, the mechanism behind ADE is not yet clear, this is supposed to be due to sub-neutralizing antibodies which do not have the capacity to completely neutralize viral particles but instead cause enhanced uptake and spread of the viruses by entering Fc receptor-expressing cells (Gillim-Ross & Subbarao, 2006; Wan et al., 2020). Currently we do not have any approved treatment or vaccine against the deadly infections of CoVs, including COVID-19, because of lack of interest among pharmaceutical companies and lack of sustained government funding for vaccine development due to disappearance of SARS and decline of MERS (Cyranoski, 2020; Saif, 2020). Compared to the traditional childhood and adult vaccines, the development of vaccines against SARS-CoVs for global health security or bio-defense are considered less profitable, and it has also been the major reason for the lack of interest shown by major multinational pharmaceutical companies for commercial vaccine development (Chen et al., 2020). The outbreak scenarios are generally short-lived, and the proportion of people affected is small, which does not constitute a significant vaccine market. Furthermore, by the time a new vaccine is available, there might not be any patients available for clinical trials and also no significant market (Dhama et al., 2020). A possible vaccine for COVID-19 must be made available for potential stockpiling because it may not be available for the current pandemic (Chen et al., 2020). However, extensive geographical spread and involvement of large numbers of people with rapidly increasing cases have sensitized the governments and pharmaceutical companies worldwide to reinforce their efforts to control COVID-19. Another aspect of COVID-19 infection is nasal shedding of the virus and further transmission in the population, which cannot be prevented without mucosal immunity. A possible vaccine should not only prevent deaths but also nasal virus shedding by boosting mucosal immunity, which is generally short-lived and requires multiple booster vaccinations (Saif, 2020). Another bottleneck in the process of vaccine development against COVID-19 is the lack of suitable animal models to test the vaccine efficacy and safety. None of the animal models appropriately mimic the human COVID-19 infection and the potential correlates of infection (Saif, 2020). Though ferrets mimic the SARS pathogenesis in humans well (Roper & Rehm, 2009), their limitation is the less well-characterized immune system. On the other hand, if SARS-susceptible pigs are susceptible to SARS-CoV-2 too, they are supposed to be potentially a better model because of their close resemblance to humans in terms of their outbred nature, physiology, metabolism, respiratory system, and immune responses (Vlasova, Kandasamy, & Saif, 2016).
4 | POSSIBLE VACCINE CANDIDATES FOR COVID-19

Since SARS-CoV-2 shares a considerable genetic sequence homology and sequence identity of various essential enzymes with SARS-CoV (Hui et al., 2020; Perlman, 2020; Zhou et al., 2020; Zhu et al., 2020), the vaccine strategies already built for SARS could potentially facilitate the early design of a COVID-19 vaccine (Chen et al., 2020; Morse et al., 2020). Both SARS-CoV-2 and SARS-CoV bind to similar ACE2 receptors of the human lungs (Hoffmann et al., 2020; Zhou et al., 2020). Similar to other CoVs, the genome of SARS-CoV-2 translates four major structural proteins, namely, nucleocapsid (N) protein, S glycoprotein, membrane (M) glycoprotein, and envelope (E) protein (Saif, 2020). The S protein is the major focus in vaccine development because it contains a receptor-binding domain (RBD), functions in viral attachment via the S1 subunit, fuses with host cell via the S2 subunit, and strongly induces VN antibodies which blocks binding with the host receptor cells in the lungs (Zhou et al., 2020). However, M protein has the ability to induce VN antibodies, and N protein contains T-cell epitopes in SARS-CoV, which means they can also act as an efficient vaccine target (Enjuanes et al., 2008; Rauch, Jasny, Schmidt, & Petsch, 2018; Roper & Rehm, 2009).

4.1 | Whole-cell antigen

The elements of virus particles, including proteins, lipids, polysaccharides, nucleic acids, and other associated components, constitute whole-cell antigens (WCA) (Zhang et al., 2020). The development of killed and live-attenuated vaccines presents the whole-cell antigens to elicit immune response (Minor, 2015). In this regard, virus strains of SARS-CoV-2 have been successfully isolated by many institutions globally for the development of killed or live-attenuated whole-cell vaccines (Zhang et al., 2020). However, it is unavoidable to face more difficulties in quality control and consistency evaluation of such vaccines because of complex-composition antigens, and such vaccines require stringent screening and testing for obtaining strains with certified safety (Marohn & Barry, 2013). For example, a mutation (Y6398H) has been introduced into the Orf1a/b polyprotein (p59/ nsp14/ExoN) which completely attenuated the virulence of mouse coronavirus (MHV-A59), and MHV-A59 vaccine significantly reduced virus replication in mice at day 5 following intracerebral inoculation (Morse et al., 2020).

4.2 | Spike protein

The spike (S) protein is the most promising antigen for production of a SARS-CoV-2 vaccine. It is a surface protein directly recognized by the host immune system (Wrapp et al., 2020). It mediates virus binding with the ACE2 receptor in human lungs, which is an essential step for virus fusion and entry into host cell to establish subsequent pathogenicity in the lungs (Lan et al., 2020; Wrapp et al., 2020). Also, the S protein-based vaccines developed against SARS-CoV and MERS-CoV were found to be effective to a large extent (Zhang et al., 2020; Zhou, Jiang, & Du, 2018). The S protein in SARS-CoV-2 is cleaved into amino-terminal S1 and carboxy-terminal (C-terminal) S2 subunits which is not the case with SARS-CoV (Saif, 2020). The S1 subunit is further composed of two domains: N-terminal domain (NTD) and C-terminal domain (CTD). The RBD is located in the CTD, and the S2 subunit contains the basic elements required for membrane fusion (Zhang et al., 2020). The full-length S protein and its antigenic components have the potential to serve as important candidates for vaccine development against COVID-19 (Jiaming et al., 2017; Zhou et al., 2018). Though, the comparison of full-length S protein sequences of SARS-CoV-2 and SARS-CoV revealed maximum variability in the S1 subunit of the S protein, it is still a promising target for vaccine development against COVID-19 (Morse et al., 2020; Yu, Du, et al., 2020; Yu, Tang, et al., 2020).

The native S proteins exist as a trimeric form on the surface of the virus. However, when its ectodomain or S1 is expressed as a recombinant protein in eukaryotic systems, the protein exists predominantly in a monomeric form (Kim et al., 2020; Li, Ulitzky, Silberstein, Taylor, & Viscidi, 2013). Recreating the trimeric structure has been shown to increase immunogenicity, which depicts the importance of mimicking the native trimeric structure (Kim et al., 2020; Kramer et al., 2012; Li et al., 2013). Using its patented Trimer-Tag® technology, Clover Biopharmaceuticals produced a COVID-19 S-trimer subunit vaccine by a rapid mammalian cell culture-based expression system which resembles the native trimeric viral spike. Having extensive commercial-scale Good Manufacturing Practices biomanufacturing capabilities in China, Clover is expected to rapidly scale up and produce large quantities of this new coronavirus vaccine having a GlaxoSmithKline2 (GSK2) adjuvant (Glaxo Smit Kline, 2020; Liu, Su, et al., 2017; Liu, Zhao, et al., 2017; Zhang et al., 2020). Based on their experience with MERS and SARS, Novavax developed their COVID-19 candidate vaccine targeting the S protein of SARS-CoV-2 by using their recombinant nanoparticle vaccine technology along with their proprietary adjuvant Matrix-MTM (Novavax, 2020). After single-shot immunization, high immunogenicity was exhibited in animal models with significant display of S protein-specific antibodies, antibodies blocking the binding of S protein to the receptor, and wild-type VN antibodies. The first human trial was expected by mid-May 2020.

A SARS-CoV vaccine based on a recombinant full-length trimeric S protein exhibited native antigenicity, specific binding to the soluble ACE2 receptor, and adequate protection against challenge infection in an animal model (Morse et al., 2020). The vaccines based on full-length S protein are supposed to present the correct conformation of the protein, provide more epitopes, and exhibit higher immunogenicity (Zhang et al., 2020), but in case of SARS-CoV some vaccines mediate enhancement of viral infection, which has raised safety concerns over full-length S protein-based vaccines (Jaume et al., 2012; Wang, Shang, Jiang, & Du, 2020). Furthermore, the S protein-based subunit vaccines have been reported to produce...
higher VN antibody titres and better protection than live-attenuated SARS-CoV, full-length S protein, and DNA-based S protein vaccines (Buchholz et al., 2004; Morse et al., 2020). However, mRNA vaccines put forward by Moderna are composed of mRNAs which encode for full-length S, S1, or S2 proteins from SARS-CoV and MERS-CoV and are carried in cationic lipid nanoparticles (Morse et al., 2020). Higher VN antibody titres were observed in mice vaccinated with mRNA encoding full-length S protein compared to mRNA encoding S protein or the S2 subunit, and in New Zealand white rabbits’ full-length S protein reduced more than 90% of the viral load in the lungs along with significant induction of VN antibodies against MERS-CoV.

The RBD of the S protein contains the major critical neutralizing domain which directly interacts with the ACE2 receptor of host cells, and immunization with RBD-based vaccines blocks this interaction by inducing specific VN antibodies (Zhang et al., 2020; Zhou, Yang, Huang, Jiang, & Du, 2019). Since these vaccines exert strong protective immunity against viral infection, most of the COVID-19 subunit vaccines under process are based on the RBD antigen (Wang et al., 2020; Zhang et al., 2020). As a candidate for a vaccine against SARS-CoV, it has been demonstrated that RBD, consisting of multiple conformational neutralizing epitopes, induced a higher VN antibody titre (Zhu, Liu, Du, Lu, & Jiang, 2013). The RBD of the S protein is considered more suitable because it is relatively more conserved than the S1 subunit and contains multiple conformational neutralizing epitopes (Jiang, He, & Liu, 2005; Zhang et al., 2020). However, the S1 subunit itself induces strong immune response and protection against CoV infection (Adney et al., 2019; Li et al., 2013; Zhang et al., 2020). On the other hand, the S2 subunit protein has the most conserved amino acid sequence and the highest homology among different virus strains, which makes it a potential target for development of a broad-spectrum vaccine effective against divergent virus strains (Elshabrawy, Coughlin, Baker, & Prabhakar, 2012; Wang et al., 2020; Zhou et al., 2018). Though, the S2 subunit as well as the NTD have the potential to elicit VN antibodies, they are less immunogenic and exhibit lower antibody titres, cellular immune responses, and protection compared to other antigenic determinants (Jiaming et al., 2017). Thus, based on the above facts, RBD and S1 protein are the critical vaccine candidates for SARS-CoV as well as SARS-CoV-2.

4.3 | Nucleocapsid protein

The nucleocapsid (N) protein is highly conserved and the most abundant protein in coronavirus which is actively involved in viral propagation (McBride, van Zyl, & Fielding, 2014) and is a potential additional target for the development of SARS and MERS vaccines. It is highly antigenic and induced specific humoral and cellular immune responses in convalescent-phase SARS patients (Leung et al., 2004) and C57BL/6 mice (Kim et al., 2004). However, in contrast, it has been reported that it does not elicit VN antibodies to block virus binding to the ACE2 receptor and prevent viral infection (Liu et al., 2006; Zheng et al., 2009). Also, in hamsters, N protein immunization did not induce VN antibodies and provided no protection against SARS-CoV (Buchholz et al., 2004). These conflicting results suggest that N protein is not a reliable candidate for vaccine development for SARS-CoV but has a good diagnostic value because of its high immunogenicity (Zhang et al., 2020).

4.4 | Membrane protein

Membrane (M) protein is the most abundant and highly conserved transmembrane glycoprotein on the surface of SARS-CoV involved in virus assembly (Neuman et al., 2011). SARS-CoV M protein-derived peptides (M-131 and M-132-161), identified in sera of convalescent-phase SARS patients, have good immunogenicity to induce a high titre of specific IgG antibody response in immunized rabbits (He, Zhou, Siddiqui, Niu, & Jiang, 2005). The full-length M protein has been reported to elicit VN antibodies efficiently in SARS patients upon immunization (Pang et al., 2004). The T-cell epitope cluster containing the domain of the M protein has been reported to elicit a strong cellular immune response (Liu et al., 2010). Though, this protein has not been investigated much for its protective efficacy against SARS-CoV infection, the above factors suggest its potential as a possible vaccine candidate against SARS-CoV-2.

4.5 | Envelope protein

The envelope (E) protein is the smallest of the major structural proteins of CoVs. It is an important virulence factor, and its knocking out has shown marked reduction of the inflammatory factors interleukin-1β (IL-1β), tumour necrosis factor, and IL-6 (Nieto-Torres et al., 2014). The potential B-cell epitopes of the E protein of MERS-CoV are considered as probable vaccine protective targets which have the capacity to induce both T-cell and neutralizing antibody responses (Shi et al., 2015; Xie et al., 2018). However, its immunogenicity is quite limited compared to other structural proteins (Zhang et al., 2020) and has been least investigated for vaccine development due to which it cannot be considered as a suitable vaccine candidate for COVID-19.

5 | T-CELL AND B-CELL EPITOPES AS TARGET VACCINE CANDIDATES FOR COVID-19

Humoral immunity by B-cell antibodies and cellular immunity by T-cells are important for effective vaccines (Rappuoli, Black, & Bloom, 2019). On the one hand, VN antibodies block the entry of viruses into human cells, and, on the other hand, cytotoxic CD8 T-cells and helper CD4 T-cells fully clear viruses from the infected cells (Fast & Chen, 2020). Researchers from the Hong Kong University of Science and Technology (HKUST) investigated the B-cell and T-cell S and N protein epitopes arising in response to SARS-CoV to find
b biomarkers that could be incorporated into vaccines to trigger an immune response against SARS-CoV-2 (Balfour, 2020). Similar to SARS-CoV, the SARS-CoV-2 S protein is likely to be immunogenic as it carries several T-cell and B-cell epitopes (Fast & Chen, 2020). Since 23% and 16% of known SARS-CoV T-cell and B-cell epitopes mapped identically with those of SARS-CoV-2, respectively, and no mutations have been observed in these SARS-CoV-2 epitopes, harnessing the vaccine candidate value of these epitopes may offer a significant protection against COVID-19 (Ahmed et al., 2020). Also, the high genetic similarity between SARS-CoV-2 and SARS-CoV indicates that the vaccines developed for SARS-CoV may exhibit cross-reactivity with SARS-CoV-2 (Dhama et al., 2020; Jiang, Du, & Shi, 2020). Profound antibody response has been generated against S protein in mouse models (Deming et al., 2006; Graham et al., 2012) and N protein in SARS-CoV-infected patients (Liu et al., 2004). Though being effective, the antibody response developed in convalescent SARS patients was found to be short-lived in nature (Tang et al., 2011).

However, compared to this humoral response, T-cell response against the structural proteins of SARS-CoV was found to be more dominant and to provide long-term protection, which makes the T-cell epitopes more interesting prospective vaccine candidates against SARS-CoV infections (Liu, Su, et al., 2017; Liu, Zhao, et al., 2017; Ng et al., 2016; Tang et al., 2011). The potential of cross-reactivity among CoVs was confirmed in a study based on the similarity in the T-cell epitopes of SARS-CoV and MERS-CoV which expounds the possibility of a broad-spectrum universal CoV vaccine (Liu et al., 2017; Liu, Zhao, et al., 2017). Additionally, Ahmed et al. (2020) argued that the prospects of T-cell epitopes in vaccine production against COVID-19 are more promising compared to B-cell epitopes. That is because of the higher percentage of SARS-CoV-derived T-cell epitopes that map identically with those of SARS-CoV-2, the larger population expected to be covered, and the long-term protection conferred (Ng et al., 2016; Tang et al., 2011). Furthermore, SARS-CoV-derived antibodies targeting the RBD of the S1 subunit of the SARS-CoV-2 S protein may not be effective due to the large genetic mismatches observed in known structural epitopes targeting this domain (Ahmed et al., 2020; Tian et al., 2020; Wrapp et al., 2020).

6 | VACCINE STRATEGIES AGAINST COVID-19

Since the SARS-CoV-2 reservoir has not been established yet, its re-emergence or the re-emergence of its related viruses in future is expected to infect the human populations again. Only the vaccine development targeting this virus will help contain the virus before it cripples the global health and economic system again as observed in the current pandemic. Currently, we do not have any CoV vaccine, approved or licensed, to prevent respiratory infections in humans. Because of increasing COVID-19 cases at an alarming speed, continuous appearance of MERS cases, the threat of the emergence of SARS, and the possibility of emergence of new CoV infections in future (Wang et al., 2020), it is important to target the development of a broad-spectrum vaccine with adequate safety and efficacy to prevent such infections in humans. Several vaccines have been proposed for COVID-19 which are at various stages of development (WHO, 2020). Different vaccine strategies have been adopted by various institutions and companies based on their previous technological platforms, resource base, and demands imposed by the current pandemic. The approaches and strategies adopted for SARS and MERS vaccines will provide intriguing inputs for the speedy design and development COVID-19 vaccines (Wang et al., 2020). The use of new technologies like recombinant viral vectors and nucleic acid vaccines provide universal vaccine platforms which conveniently develop and present new antigenic targets from emerging viruses (Rauch et al., 2018). Upon immunization, they mimic attenuated virus vaccines which infect host cells and induce endogenously produced antigenic proteins, respectively, which elicit antibody as well as T-cell immune responses (Enjuanes et al., 2008; Rauch et al., 2018; Roper & Rehm, 2009; Schindewolf & Menachery, 2019). Most of the nucleic acid vaccines based on either DNA or mRNA constructs encode for S or RBD proteins in host cells (Roper and Rehm, 2009; Enjuanes et al., 2008; Schindewolf & Menachery, 2019), and the similar proteins are prime targets of subunit vaccines for SARS-CoV and MERS-CoV which can be extended to SARS-CoV-2 too (Jiang et al., 2020). Currently, most of the COVID-19 vaccine candidates under development are S protein or RBD subunit vaccines and vector vaccines which express mainly S protein or the RBD (WHO, 2020). The criteria for any successful vaccine development are safety, efficacy, and duration of immunity. However, in case of pandemics like COVID-19, rapid development of vaccines at a very high production rate is another important criterion (Rauch et al., 2018). When it comes to traditional inactivated and attenuated vaccines, the rapid production of such vaccines in large quantities under biosafety level 3 conditions is difficult, which renders them less suitable as first-generation vaccines under pandemic conditions (Saif, 2020).

6.1 | Whole-virus vaccines

Whole-virus vaccines, either killed or live attenuated, have multiple antigenic components which potentially induce a wide variety of immunologic effectors in the host against the virus (Sharma, Krause, & Worgall, 2011). The reverse genetics mechanism is adopted to generate live-attenuated CoV vaccines by deleting key virulence factors. Such vaccines are immunologically highly efficient and exert wider cross-protection, which potentially induces mucosal, systemic, humoral, and cell-mediated immunity upon immunization (Enjuanes et al., 2008; Roper & Rehm, 2009; Saif, 2017; Schindewolf & Menachery, 2019). The inherent immunogenicity and ability of whole-virus vaccines to stimulate toll-like receptors (TLRs) like TLR 3, TLR 7/8, and TLR 9 is their major advantage (Chen et al., 2020). These vaccines are considered most efficient in primary vaccination of naïve hosts followed by parenteral booster vaccines for better protection (Saif, 2017). This reverse genetic technique can be an
ideal approach for successful development of an attenuated COVID-19 vaccine for priming immune responses in naïve hosts followed by parenteral heterologous S or N protein booster vaccine to possibly elicit cross-protection against strains within the beta-CoV genus (Ng & Tan, 2017; Saif, 2020). Earlier, β-propiolactone inactivated SARS-CoV whole-virus vaccine adjuvanted with MF59 elicited promising VN antibody titre in mice and got approval for human use in Europe (Gillim-Ross & Subbarao, 2006; Stadler et al., 2005).

Globally, several institutions have successfully isolated the virus strains of SARS-CoV-2 and started research on the prospects of vaccine development (Zhang et al., 2020). For example, Codagenix Inc. collaborated with the Serum Institute of India Ltd. to develop a live-attenuated vaccine against SARS-CoV-2 by codon deoptimization technology (Shieber, 2020). Similarly, Johnson & Johnson will attempt to deactivate SARS-CoV-2 by switching off its virulence factors but retaining its ability to stimulate the immune system. According to a company statement, human trials were expected by September 2020 (Ryan, 2020). Also, the researchers at the University of Hong Kong developed a live influenza vaccine that expresses SARS-CoV-2 proteins (Cheung, 2020). However, the development of live virus vaccines requires propagation of high titres of infectious virus and extensive testing to ensure safety, which warrants the requirement of biosafety level 3 for production (Chen et al., 2020; Gillim-Ross & Subbarao, 2006). The ADE problem of CoV vaccines is particularly prominent with live or killed whole-virus SARS coronavirus vaccines (Chen et al., 2020; Jiang et al., 2012), and incomplete inactivation of a virus vaccine is a potential public health threat as well (Gillim-Ross & Subbarao, 2006).

6.2 | Subunit vaccines

Subunit vaccines, safer and easier to produce, present one or few antigens to the host with strong immunogenicity, but they require adjuvants to elicit a strong protective immune response (Zhang et al., 2020). Subunit vaccines against SARS elicit immune response against the S protein which prevents binding of the virus with the ACE2 receptor in host lungs (Jiang et al., 2012), and currently, almost all RBD subunit vaccines in process of development against SARS-CoV-2 are based on S protein or RBD of S1 protein as antigens (WHO, 2020; Zhang et al., 2020). SARS-CoV and SARS-CoV-2 RBDs present a similarity of over 80% in their amino acid sequence, which offers an opportunity to develop either of the proteins as subunit vaccine for both, and it also offers an advantage of minimum immunopotentiation in the host (Chen et al., 2020; Jiang et al., 2012). After emergence of SARS in 2002, a subunit vaccine consisting of a soluble baculovirus-expressed NTD of the S1 protein was developed, and immunization in mice elicited high VN antibody titres which conferred highly effective protection against subsequent intranasal challenge with SARS-CoV (Bisht et al., 2004). At Baylor College of Medicine, the Texas Children’s Hospital Centre for Vaccine Development developed and tested a subunit vaccine based on the RBD of the S1 protein of SARS-CoV which elicited a strong immunity on homologous virus challenge when formulated in alum (Chen et al., 2014, 2017; Jiang et al., 2012). Although some full-length S proteins of SARS have been observed to elicit increased infectivity and eosinophilic infiltration, Clover Biopharmaceuticals Inc. developed a trimerized S protein-based subunit vaccine against SARS-CoV-2 using its Trimer-Tag™ technology (Chen et al., 2020; Clover Biopharmaceuticals, 2020). Also, Novavax Inc. was assessing the efficacy of its newly developed nanoparticle vaccine candidates based on S protein to arrive at a suitable vaccine candidate for human trials which were expected in mid-May 2020 (Novavax, 2020). Similarly, the other units which are in the process of subunit vaccine development against SARS-CoV-2 are Johnson & Johnson, Pasteur Institute, and Chongqing Zhifei Biological Products Co., Ltd. (Zhang et al., 2020).

6.3 | mRNA vaccines

As a result of tremendous advancement in biotechnology, mRNA vaccines represent a significant upgrade over conventional vaccine strategies owing to their higher potency, short production cycles, low-cost manufacturing, and safe administration (Pardi, Hogan, Porter, & Weissman, 2018). The sequential events in the process of mRNA vaccine development constitutes antigen selection, sequence analysis and optimization, screening of modified nucleotides, selection of delivery system, and immune response and safety evaluation tests (Jahanfrooz et al., 2020). A potential advantage of mRNA vaccines is the convenient availability of a portable mRNA “printing” facility for the production of mRNA in large quantities (Saif, 2020). The use of nanotechnology enhances the delivery of an mRNA vaccine via the intramuscular or intradermal route by using lipid nanoparticle coating (Rauch et al., 2018; Saif, 2020). Thus, a number of major biotech companies have ventured into COVID-19 vaccine development using advanced nucleic acid vaccine platforms, such Moderna and CureVac (Chen et al., 2020). Since no mRNA vaccine has been licenced till date, its quality and safety testing may take longer than expected (Zhang et al., 2020). However, with advancement in nucleic acid technologies the nucleic acid vaccine performance in humans has improved due to new modifications and formulations, and this approach is expected to ensure the first licenced human nucleic acid vaccine very soon (Chen et al., 2020). In the race of mRNA vaccine development, the SARS-CoV-2 mRNA vaccine (mRNA-1273) developed by Moderna is the most talked about. It is a lipid nanoparticle-encapsulated mRNA vaccine encoding for S protein. Its manufacturing cost is supported by the Coalition of the Epidemic Preparedness Innovations. This vaccine is currently in phase I of an open-label, dose-ranging trial in humans at the Kaiser Permanente Washington Health Research Institute in Seattle, and the phase II trial to assess safety, reactogenicity, and immunogenicity was expected in June 2020 (Moderna, 2020). Further, the triangular collaboration between Fudan University, Shanghai Jiaotong University, and Bluebird Biopharmaceutical has come up with two different strategies for the development of a SARS-CoV-2 mRNA vaccine. The first targets the S protein and RBD of S1 of SARS-CoV-2, and the second uses mRNA to
express virus-like particles in vivo (Zhang et al., 2020). Other notable companies and institutions which ventured into SARS-CoV-2 mRNA vaccine development and are at different stages of development are CureVac AG, Stemirna Therapeutics, BD Gene Therapeutics, Guanhao Biotech, ZY Therapeutics Inc., CanSino Biologics Inc., Baylor College of Medicine, University of Texas, etc.

6.4 | DNA vaccines

A typical DNA vaccine is a plasmid DNA molecule which encodes for one or multiple antigens to be presented to the host immune system. They have the advantages of stability and efficient delivery over mRNA vaccines, but they possess the risk of vector mutations and integration into the host genome because they are required to enter the nucleus (Liu, 2019; Rauch et al., 2018; Zhang et al., 2020). DNA vaccines targeting antigenic fragments such as S, N, M, and E proteins of SARS-CoV have been evaluated in mice (He, Tang, et al., 2005; Jin et al., 2005; Kim et al., 2004), and the DNA vaccines targeting S, M, and N proteins induced humoral as well as cellular immune response. However, variation in the level of immunity between the target proteins was observed (Jin et al., 2005). An approach of combining different vaccine strategies is considered superior in eliciting an efficient immune response and protection against SARS-CoV (Woo et al., 2005; Zakhartchouk, Liu, Petric, & Babiuk, 2005). For example, administration of an S protein-coding DNA vaccine followed by a whole-virus inactivated vaccine or S peptide vaccine elicited more powerful humoral and cell-mediated immune responses in mice than either type alone (Enjuanes et al., 2008; Roper & Rehm, 2009; Woo et al., 2005; Zakhartchouk et al., 2005). The DNA vaccines are considered safe and stable and can be produced rapidly, but their immunogenicity and efficiency of eliciting immune response in humans have not been proven yet. The strategy of DNA vaccination was initiated in 1993 with promising results against influenza viruses, but the same results could not be translated to humans yet (Chen et al., 2020). However, several biotech companies with advanced nucleic acid vaccine platforms, such as Inovio Pharmaceuticals, Applied DNA Sciences Subsidiary, LineaRx, and Takis Biotech, have taken up DNA vaccine development against COVID-19 (Chen et al., 2020; Zhang et al., 2020). There are two DNA vaccines in the process of development against COVID-19. The DNA vaccine candidate INO-4800, developed by Inovio Pharmaceuticals, is in phase I clinical trials in the USA, and phase II clinical trials were expected in summer 2020. Similarly, a linear DNA vaccine candidate against SARS-CoV-2, developed as result of a collaboration between Applied DNA Science Subsidiary, LineaRx, and Takis Biotech, is in preclinical stage.

6.5 | Live vector vaccines

Live vector vaccines constitute the live viruses acting as vectors which express the desired heterologous antigens of targeted viruses. This vaccine strategy combines the strong immunogenicity property of live-attenuated vaccines and the safety aspect of subunit vaccines, and this strategy is widely used to induce cellular immunity in hosts (Zhang et al., 2020). The reverse genetics approach has been successfully used to develop live-attenuated viruses by inactivating exonuclease effects of non-structural protein 14 (nsp 14) or by deletion of the structural E protein in SARS-CoV (Graham et al., 2013). By adopting a similar approach, the H strain of the avian infectious bronchitis virus (IBV) can be used to express the antigenic determinants of SARS-CoV and elicit humoral as well as cell-mediated immunity (Bijlenga, 2005; Dhama et al., 2020). Thus, following safety evaluation in non-human primates, the recombinant avian IBV can act as a prospective vector vaccine for SARS-CoV-2 (Zhang & Liu, 2020). A number of research institutions and pharmaceutical companies have taken up the process of live vector vaccine development for SARS-CoV-2. Greffex Inc. and Tonix Pharmaceuticals are working on the development of adenovirus vector and horsepox virus vector (TNX-1800) vaccines against SARS-CoV-2, respectively. However, using Greffex Vector Platform, Greffex has already advanced to the stage of animal testing (Zhang et al., 2020). Similarly, Johnson & Johnson took to COVID-19 vaccine development by employing Janssen’s AdVac® adenoviral vector and their PER.C6® cell line technology (Cheung, 2020; J&J, 2020).

The recombinant adenovirus vectors of chimpanzee origin (CHAd63) have been used for development of SARS and MERS vaccines to overcome the widespread pre-existing immunity against human adeno- and hemorrhagic viruses. The CHAd63 expresses SARS-CoV S or N protein or MERS-CoV S protein and was shown to confer different levels of protection in mice, ferret, and non-human primates following challenge (Enjuanes et al., 2008; Roper & Rehm, 2009; Schindewolf & Menachery, 2019). The immunization of BALB/c mice with recombinant adenovirus vector vaccine expressing MERS-CoV S protein induced systemic and mucosal antibodies along with memory T-cell response in the lungs, which indicates the potential of this vaccine to confer protection against MERS-CoV (Kim, Kim, & Chang, 2019). Other vectors for SARS and MERS vaccines which could be the prospective vectors for COVID-19 vaccines include Modified Vaccinia Ankara (MVA), parainfluenza virus, measles virus, Newcastle disease virus, and vesicular stomatitis virus which have been shown to express S and/or N proteins of SARS-CoV and MERS-CoV (Enjuanes et al., 2008; Roper & Rehm, 2009; Schindewolf & Menachery, 2019). Even the use of rables virus as viral vector has shown promising results in BALB/c mice against MERS-CoV by expressing the S protein of the same and eliciting higher levels of cellular immunity and earlier antibody response (Li et al., 2020). After the outbreak of SARS in 2002, the live-attenuated chimeric bovine/human parainfluenza virus 3 (BHIPV3) was utilized as a vector for the expression of S, N, M, and E proteins of SARS-CoV. However, only the vector vaccine expressing S protein was successful in providing protection against SARS in hamsters (Buchholz et al., 2004; Gillim-Ross & Subbarao, 2006). Also, the vaccines expressing multiple proteins other than S protein could not provide protection to hamsters, which suggests that only S protein is a promising antigen in vectored vaccines. On
the other hand, vaccination of African green monkeys by BHPIV3 vector expressing the S protein of SARS-CoV conferred protection as well as prevented nasal virus shedding following challenge (Bukreyev et al., 2004).

7 | SAFETY EVALUATION ISSUES

Safety is a major concern of vaccines which needs due consideration during development; otherwise, failure of approval by a regulating agency is a certified outcome of the process. The formalin and UV-inactivated SARS vaccine and \( \gamma \)-radiation-inactivated MERS vaccine developed a peculiar eosinophil-related lung pathology in mice following challenge. But when TLR agonists were associated with SARS vaccines, there was reduction in lung pathology (Roper & Rehm, 2009; Schindewolf & Menachery, 2019). Another study with ferrets reported liver pathology following vaccination with MVA expressing S protein; however, no other studies supported such claims till date (Roper & Rehm, 2009). For the COVID-19 vaccine development process, S protein is the most targeted candidate antigen. Its biological characteristics, other than receptor binding and membrane fusion, are obscure (Zhang et al., 2020), which may potentially exert other biological activities affecting the vaccine safety and efficacy. On the other hand, ADE is a long-term obstacle in the development of vaccines against CoVs. This ADE has been observed with full-length S protein and is considered to be associated with the production of S protein-specific antibodies (Liu et al., 2019; Wang et al., 2016). In hamsters, SARS S protein-based vaccine demonstrated ADE post challenge, but no such effect was observed in mice with S protein nanoparticle MERS vaccine following challenge dose (Roper & Rehm, 2009; Schindewolf & Menachery, 2019). However, it is not clear yet which particular domain and which key amino acids in the S protein of SARS-CoV are involved in the above safety issues with S protein vaccines. Therefore, more basic research needs to be carried out on the structure and function of this protein, and mutations can be introduced at places in this protein to eliminate such adverse effects (Zhang et al., 2020). The deficiencies and inconsistencies in the results pertaining to lung pathology, liver damage, and ADE observed in CoV infections in animal models necessitate an improved understanding of the biological basis for their occurrence and a better knowledge of human immunology to avoid similar reactions in humans.

8 | VACCINE PRODUCTION PROCESS AND COVID-19

Vaccines are the most effective means to prevent and control infectious diseases economically (Remy, Largeron, Quilici, & Carroll, 2014). In this pandemic, all eyes are on the research institutions and the pharmaceutical companies involved in COVID-19 vaccine development. However, the vaccine production process has to follow the set stringent principles laid out by various regulating agencies, and a successful SARS-CoV-2 vaccine cannot be achieved overnight. The biological characteristics of SARS-CoV-2 such as epidemiology, structural basis, pathogenesis, correlates of immunity, immune-pathologies, etc. are still unclear (Zhang et al., 2020). Generally, normal vaccine development takes a decade or two with a very low success rate, but there is a broad consensus among scientists worldwide that the availability of a vaccine against SARS-CoV-2 can be expected in 12–18 months (Dresden, 2020). This is because the identification of SARS-CoV-2 was done within 3 months of its spread, and very intensive studies of its other biological characteristics are going on to develop the whole information which will potentially facilitate the rapid development of its vaccine. Globally, confirmed COVID-19 cases are still increasing at an alarming rate, and it may potentially become a flu-like seasonal disease and remain in coexistence with human beings for a long time (Neher, Dyrdak, Druelle, Hodcroft, & Albert, 2020). Thus, vaccine development is necessary even if it is occurring at a slower pace than the spread of the COVID-19 pandemic. Once a potential vaccine is announced by a researcher, a prospective producer pharmaceutical company has to submit an application to a regulatory authority such as the Food and Drug Administration (FDA) for investigation of the new vaccine. The application must describe the vaccine, its manufacturing process, its safety, and efficacy in animal testing (Dresden, 2020). Broadly the vaccine production process can be classified into the following stages (Ryan, 2020):

a. Vaccine design: A researcher studies the relevant pathogen characteristics, selects the most suitable antigenic fragment, and makes that antigen get expressed preferably to get recognized by the host immune system.

b. Animal studies: The new proposed vaccine is tested in animal models to study immune responses, efficacy, and safety upon immunization. The correlates of immunity, immunopathologies, and level of protection conferred on challenge are also studied.

c. Clinical trials (phase I): After successfully passing the animal studies, similar investigations are carried out in a small cohort of patients or volunteers. The dose and side effects of the vaccine are also studied.

d. Clinical trials (phase II): This stage involves a deeper analysis of vaccine biology and mechanism of action in a larger cohort of patients.

e. Clinical trials (phase III): This phase is similar to phase II but has a greater coverage of people under testing over a longer period of time to generate a large amount of data to draw valid statistical conclusions. This phase also explores any possible late adverse effects of immunization.

f. Regulatory approval: The regulatory agency takes a final call regarding approval of the studied vaccine as a treatment option for the disease. The regulatory agency strictly carries out scrutiny of the evidence and the data on animal and human trials with the proposed vaccine to make a final decision on its suitability as a treatment option. Traditionally, it takes a decade or two for a new
vaccine to go from the design to the approval stage (Ryan, 2020), but the process of vaccine development against COVID-19 has briskly reached the phase II clinical trial stage at various places worldwide, and it is expected to be the fastest vaccine ever produced in human history.

9 CONCLUSIONS

Because of the structural similarity and binding to the same host cell receptors, SARS-CoV-2 and SARS-CoV may potentially share similar disease pathogenesis and exhibit cross-immunity to some extent. The understanding of biological characteristics of SARS-CoV and technological advancement in vaccine production could make a first-generation COVID-19 vaccine available very soon, though it may not be available to cater the current pandemic. There are about seven or eight SARS-CoV-2 antigenic candidates which could be employed for vaccine development. But there is a need of vigorous testing for immunogenicity, safety, efficacy, and level of protection conferred in the hosts. Hastening the deployment of the first-generation vaccine for the current pandemic could be achieved by propelling the nucleic acid-based priming vaccines followed by boosters of protein-based vaccines to curtail the mortality in high-risk groups such as elderly persons and healthcare workers. Parallel to this, more potent and efficient second-generation vaccine production for the future should be carried out to prevent disease spread, mortalities, and viral shedding. Another intriguing aspect of CoVs is that in every decade of the 21st century so far there has been a new major CoV epidemic, namely, SARS in 2002, MERS in 2012, and now COVID-19. Such epidemics are expected in future too. Among CoVs, the S2 subunit is highly conserved and homologous, which is a potential target for the development of a pan-CoV vaccine after enhancing its immunogenicity, which could be used across all populations worldwide and against divergent strains of CoVs. Thus, there is a need to mobilize the international funding agencies to support the development, manufacture, and stockpiling of CoV vaccines.

CONFLICT OF INTEREST

The authors declare no conflict of interest of any kind arising from this manuscript.

ETHICAL APPROVAL

No ethical approval was required as this is a review article with no original research data.

DATA AVAILABILITY STATEMENT

Data sharing is not applicable to this article as no new data were created or analysed in this study.

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