Optimization of Laccase Production by *Bacillus* sp. Strain AKRC01 in Presence of Agro-waste as Effective Substrate using Response Surface Methodology

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Abstract

Laccases are the widely distributed oxidative enzymes belong to the group of phenoloxidases. These are considered as model enzymes and widely distributed in nature. Bacterial laccases have extremophilic nature and several other unique properties that are not features of fungal laccase such as high-temperature stability and pH. The present study focused on the optimization of laccase production from *Bacillus* sp. AKRC01 under submerged fermentation state using agro-waste as the substrate. The optimized environmental conditions such as incubation period 96 hours, temperature 35°C and pH 8.0 were obtained maximum enzyme production 3.832 U/ml. In addition, optimized the carbon and nitrogen sources such as 2.0% glucose (4.967 U/mL) and 1.0% peptone (6.236 U/mL) resulted in maximum enzyme production with rice bran as an effective agro-waste substrate. Laccase enzyme was partially purified via ammonium sulfate precipitation method and chromatography using the sephadex column and determination of the molecular weight of 61 kDa compared with the protein ladder was done by sodium dodecyl sulfate polyacrylamide gel electrophoresis. The findings of this study demonstrated the ability of *Bacillus* sp. AKRC01 using low-cost agro-waste for laccase production. Laccases are important enzymes that have several industrial applications such as bioremediation, bio pulping and food industry.

Keywords: Agro-waste, Bioremediation, Laccases, Optimization, Partial purification, SDS-PAGE

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INTRODUCTION

The production of laccase enzyme is a recent advancement in the field of biotechnology. Due to extremophilic properties of laccase enzymes indicated their broad prospects in varied environmental conditions. The laccase enzyme plays a vital role in bioremediation of industrial waste. The laccase function for lignin and phenolic compounds degradation has been assessed due to their wide range of biotechnological applications such as degradation of dyes\textsuperscript{1,2}, bioremediation of toxic chemical waste\textsuperscript{1,3}, wastewater and soil treatment, and biosensors development\textsuperscript{4,5}. Due to the oxidation capacity of phenols, polyphenols and high specificity of the substrate, laccase has gained great concern from researchers over the past decades. Laccases are commonly distributed in the large blue copper-containing protein in higher crops (turnips, cabbages, beets, tomato, asparagus, pears, apples, and other vegetables) as a broad spectrum, fungi (Ascomyceteous, Deuteromyceteous, and Basidioymyceteous) and bacteria (Azospirillum lipoferum, P. Putida, P. desmolyticum NCIM 2112, Bacillus sp. HR03, B. halodurans, B. pumilus, etc)\textsuperscript{6,7}. The bacterial laccase is mostly highly thermostolerant and maintains its activity in acidic, alkaline and natural conditions\textsuperscript{8}, whereas, production of fungal laccase generally decreased rapidly at elevated temperature and pH. Because of this, bacteria can tolerate a wide range of abiotic factors as compared to fungi. In addition, bacterial laccases have some additional advantages due to their cost-effective use in industrial applications, including large substrate specificity, short term enzyme production and simplicity of cloning and expressing with suitable manipulation in the host. Laccase production from agro-waste provides a great opportunity to handle agro-waste together with enzyme production for multiple industrial applications and minimize the environmental pollutions. The generation of agro-waste from nature and various agro-based industries indicated the magnitude of problems including pulp and paper mill, sugarcane molasses-based distilleries, agricultural waste, and food industry. In addition, these agro-waste substrates also provide a favorable condition and habitat for the large amount of lignocellulytic enzyme secretion\textsuperscript{9-12}. Moreover, several other factors, i.e. media composition, time, pH and the varying concentrations of the source of carbon and nitrogen, influence laccase production\textsuperscript{13,14}. Considering the importance of laccase in pollution degradation and that the bacterial laccase toolbox from different subfamilies is the need of time to bioprospecting new bacterial strain for laccase production.

The present work was evaluated the utilization of various kinds of agro wastes such as rice bran, wheat bran, sawdust, banana peel, orange peel, potato peel, pea peel and sugarcane bagasse to increase laccase production from Bacillus sp. AKRC01. This process makes use of another material that requires less energy, reduces the pollutants in environmental, as cost-effective and ecofriendly. The best-suited agro-waste was optimized by using the statistical tool response surface methodology (RSM)\textsuperscript{15-17}. RSM is a set of valuable statistical and mathematical methods for designing laccase production processes, enhancing and optimizing variables\textsuperscript{18}. Central composite design (CCD) is used for the optimization of laccase production\textsuperscript{19-22} in submerged fermentation state (SmF). Partial purification of the laccase enzyme was carried out using ammonium sulfate precipitation method\textsuperscript{23}, sephadex column (G-100) chromatography and SDS-PAGE molecular weight determination. In addition, laccase characterization was also performed to explore their potential for wide biotechnology applications.

MATERIALS AND METHODS

Isolation and screening of laccase producing bacterial strain

Paper mill sludge sample collected from the M/s Star Paper Mill in Saharanpur, UP India, they are located at Latitude: 29° 56’ 10.89” N to Longitude: 77° 34’ 13.51” E. The bacterial strain were isolated from the 10.0 gm sludge sample added in minimal salt media (MSM) 100 ml which contained (g/l) CaCl\textsubscript{2} 0.01; peptone 5.0; Na\textsubscript{2}HPO\textsubscript{4} 2.4; D-glucose 10.0; NH\textsubscript{4}NO\textsubscript{3} 0.1; K\textsubscript{2}HPO\textsubscript{4} 2.0; MgSO\textsubscript{4} 0.01, trace element (1 ml l\textsuperscript{-1}) and then adjusted pH 7.5±0.1\textsuperscript{24,25}. The flasks were incubated at 37 ± 1 °C in incubator shaker (Orbitek, Scigenic India) for 7 days at 120 rpm. Subsequently, an aliquot 1ml sample was serially diluted (10\textsuperscript{-1}-10\textsuperscript{-9}) with distilled water and 100μl diluted sample spread on MSM agar medium plates and incubated at 30°C. Finally, bacterial colonies were screened in
the presence of guaiacol according to the method followed by DT Souza et al. The reddish-brown color halos showed a bacterial colony with laccase activity.

**Molecular characterization**

The identification of isolated bacterial strain was done from the Chromous Biotech Pvt. Ltd (Bangalore, India). The PCR amplicon of forward and reverse Prokaryotes 16S rRNA specific primer (PCR product size ~1.5kb) using 27F 5′-AGAGTTTGATCMTGGCTCAG–3′ forward primer and 1492R 5′-TACGGYTACCTTGTACGACTT–3′ reverse primer by BDT v3.1 sequencing kit through ABI 3500xl Genetic Analyzer. The consensus analyzed sequence 1162 base pair of DNA was produced by the use of aligner software in the forward and reverse sequence data. BLAST tool was used to search 16S rRNA sequence on the NCBI website in online mode (http://www.ncbi.nlm.nih.gov/blast/). The chromatogram file verified both ends of the sequences, using the MEGABLAST algorithm to perform a Basic Local Alignment Search Tool (BLAST) with the NCBI Gene Bank database. According to Thompson et al. the multiple sequence alignment was carried out by using CLUSTALW and further, neighbor-joining method used to depict evolutionary history.

**Production of bacterial laccase**

**Preparation of agro-wastes substrate**

Different types of agro-wastes (i.e. wheat bran, rice bran sawdust, banana peel, orange peel, pea peel, potato peel, and sugarcane bagasse) were collected around the local market Lucknow and dried at 60°C. After the removal of dust particles and moisture of these waste materials ground in mixer grinder (Maharaja Mx-116A) and stored for further use in dry place.

**Screening of suitable agro-waste substrate**

Suitable agro-waste substrates were screened for the maximum laccase production in submerged fermentation state. Two grams of each agro-waste substrates were taken in each flask with 100 mL of mineral basal salt solution (MBSS) moistened and then autoclave. After autoclave, the flasks were cool down then inoculated with 3.1× 10^6 CFU of Bacillus sp. AKRC01 and incubated for 24 h. The cultures were grown in the media and produced laccase through their enzymatic activity. Continuous sampling was performed to estimate bacterial growth and laccase activity. The cultured sample was extracted and centrifuged (10000rpm) at 4°C for 10 minutes after that the crude enzyme in the supernatant was used and pallet discarded.

**Laccase assay**

According to Arora et al., laccase activity was measured and the reaction mixture was incubated at 25°C for 2 hours. The reaction mixture contains 0.2 ml enzyme extract; 1 ml guaiacol (2 mM) and 3.8 ml 10 mM acetate buffer pH 5.0 were incubated at 25°C for 2 hours. The absorption was measured at 450 nm using UV-Vis spectrophotometer (Evolution 201) and laccase activity was evaluated in U/ml and defines as the quantity of enzyme that catalyzes one micromole per min oxidized substrate.

**Experimental design using RSM-CCD**

The physicochemical effects i.e. incubation time, temperature, and pH were optimized for the maximum enzyme production. The screened suitable agro-waste substrate for maximum enzyme production in submerged fermentation conditions (SmF) using the central composite design (CCD) process. However, incubation time, temperature and pH were the basic parameters for the optimization of the enzyme. Response surface designs such as CCDs are capable of fitting a complete quadratic model. The effect of each factor for enzyme production was investigated at five separates concentrations: -α, -1, 0, + 1 and + α. Here, a separate set of 20 triplicates was also run. At a core coded value, all variables were considered to be zero. Variance analysis (ANOVA) was used to analyze the information collected from RSM in the production of laccase. The second-order polynomial Eq. 1 found a match using response surface methodology (RSM).

\[ Y = \beta_0 + \beta_1 A + \beta_2 B + \beta_3 C + \beta_4 A^2 + \beta_5 B^2 + \beta_6 C^2 + \beta_7 AB + \beta_8 AC + \beta_9 BC \]

Where, Y factor, \( \beta_0 \) interactive coefficients, \( \beta_1, \beta_2, \beta_3 \) linear coefficients, \( \beta_4, \beta_5, \beta_6, \beta_7, \beta_8, \beta_9 \) square coefficients, \( \beta_{1,2}, \beta_{1,3}, \beta_{2,3} \) coefficients, and A, B, C, A2, B2, C2, AB, AC, BC autonomous coefficients.

The statistical software Design-Expert software-11 (student version) was used for analyzing the information, optimizing the data and creating 2D and 3D interactive graphs of the response surface.

**Effects of supplementary carbon and nitrogen sources for enzyme production**

In the culture medium, the nature and amount of carbon and nitrogen sources are
essential for bacterial growth which increased
the production of extracellular laccase enzymes.
The production medium was enriched with
different concentrations (1.0% 1.5% and 2.0%) of
carbon source (glucose, sucrose, maltose, starch,
and lactose) depend upon the carbon chain and
structural difference. Nitrogen source used on
the basis of percentage and structural liberty
(peptone, urea, and yeast extract, ammonium
sulfate and sodium nitrate) in 250mL Erlenmeyer
flasks containing 50mL of MBSS medium with 2.0
g (v/w%) of rice bran. The flasks were sterilized,
cooled at room temperature, and inoculated with
3.1×10^6 CFU of Bacillus sp. AKRC01 and incubated
at optimized environmental conditions with the
agro-waste substrate. The contents of the flasks
were centrifuged at 10000 rpm for 10 min at
4°C and the supernatant was used to assay for
production of the enzyme at 450 nm.

Partial Purification and determination of
molecular weight

In optimized conditions for laccase
production was culture obtained and centrifuged
at 8000 rpm at 4°C for 15 minutes. The supernatant
was collected and using ammonium sulfate with
continuous ice stirring and frozen in the ice
of 2 hours for precipitation. The mixture was
centrifuged at 10000 rpm for 10 min at 4°C and
then mixed with 1.0 mL, 0.05 mol L^-1 acetate buffer
having pH 5.0. All contents centrifuged again
and dialyzed against 2L same acetate buffer via
method followed by Aslam et al.
The dialyzed extract was purified through a DEAE sephadex
column using 0.1–1.0 M NaCl by ion exchange
chromatography. The same buffer eluted the
enzyme and collected 2 ml fractions at a flow rate
of 0.5 mL/min. According to Laemmli, described
SDS-PAGE and analyzed the purified fractions
containing laccase and identified their molecular
weight compared with the protein ladder. The
molecular weight of laccase was determined
using 10% polyacrylamide gel through SDS-PAGE.
Coomassie Brilliant BlueR-250 (Sigma, St. Louis,
MO, USA) stained the gel to visualize the protein
band.

Statistical analysis

Every experiment was done in triplicate
and all results have represented the average
of observations. Variance analysis (ANOVA) was
carried-out using Design-Expert software-11

RESULTS AND DISCUSSIONS

Isolation and screening of laccase producing
bacterial strains

Morphologically different bacterial
colonies were selected from the spread Petri
plates of MSM agar media. The 26 bacterial
strains were isolated and purified by the streak
plate method in MSM agar media. All 26 bacterial
strains were screened for the laccase activity on
modified B and K agar medium containing 0.02%
guaiacol that visualized as a reddish-brown
color zone around the colonies. It is due to the
guaiacol oxidation because guaiacol is the most
convenient qualitative assay for laccase production
by bacterial strains. Out of these, eight bacterial
strains (i.e. B1, B3, B5, B6, B12, B15, B16, and B18)
were showing the laccase activity Fig. 1 a1. The
enzyme production studies were conducted in a
submerged fermentation state and the highest
enzyme producer was selected. Fig. 1b shows
the maximum laccase production by isolates in
96 hours. Among the eight bacterial strains, the
bacterial strain B6 was found to give the highest
production laccase (1.564 U/ml) and was selected
for further study. Further, selected bacterial
strain B6 was examined under the microscope by
gram’s staining (Fig. 1a 2). These bacteria were
Gram’s positive, rod-shaped motile bacteria were
observed under 100× magnification.

Identification of laccase producing bacteria

The selected potential bacterial strain
BL6 was identified through 16S rRNA sequencing.
Sequence assessments among different species
indicated the degree to which they are linked. This
was performed using a neighbor-joining technique
to construct the phylogenetic tree. The 16S rRNA
sequence of bacterial strain Bacillus sp. AKRC01
was deposited in Gene Bank under the accession
number MK478847. Moreover, 16S rDNA analysis
of isolate AKRC01 (BL6) indicated 99% homology
with Bacillus anthracis strain SS1 and 97% Bacillus
sp. MH01. Although 16S rDNA sequencing does not
provide authentic differentiation and identification
Bacillus sp. AKRC01 which is closely associated such
as Bacillus cereus strain 67, Bacillus cereus strain
QCG4. It can be used for initial associations (Fig. 2).
Agro waste substrate screening for laccase production in SmF

Exactly 2 g of each agro-waste substrate added in the different flask containing MBSS medium and inoculated $3.1 \times 10^6$ CFU of Bacillus sp. AKRC01. Each flask having pH 7.0 was incubated for 120 hours and laccase production was measured at 24 hours intervals. Results of Fig. 3 showed that the maximum production of laccase (1.954 U/ml) was noted in the rice bran followed by wheat bran (1.625 U/ml), sawdust (0.954 U/ml), potato peel (1.326 U/ml), orange peel (0.864 U/ml), pea peel (1.448 U/ml), banana peel (1.322 U/ml) and sugarcane bagasse (1.365 U/ml). Furthermore,

Fig. 1. (a1) Laccase producing bacteria on B and K agar plate (a2) Gram's staining (b) Screening of laccase producing bacterial strains

Fig. 2. Phylogenetic tree constructed to represent Bacillus sp. strain AKRC01
studies were carried out using rice bran as an effective substrate for enzyme production in SmF. From this, it is evaluated that the agro wastes reduce the disposal problem and prevent probable environmental pollution.

**Optimization by RSM**

The three significant environmental parameters (incubation time, temperature and pH) that influenced the maximum production of laccase were used as central values to design experiments for central composite response surface design (Table 1). A predictive quadratic polynomial equation (2) using multiple regression analysis on the experimental data as shown in Fig.4a was designed to describe the actual and predictive correlation between laccase production and three significant parameters as follows:

**Laccase production (U/ml)**

\[-23.89210 + 0.098215\text{Time} + 0.453983\text{Temperature} + 4.11600\text{pH} + 4.68750E-06\text{Time} \times \text{Temperature} - 0.000078 \text{Time} \times \text{pH} + 0.004250\text{Temperature} \times \text{pH} - 0.000471\text{Time}^2 - 0.006991\text{Temperature}^2 - 0.301163\text{pH}^2\]

where, coded values are the A (incubation time), B (temperature), and C (pH). The variance analysis for the quadratic response surface model is presented in table 2. The Model F-value of 37.74 implies the model is significant. There is only a possibility (0.01%) that this large F-value might happen due to noise. P-values below 0.05 indicate significant terms for the model. In this case, A, A², B², C² were significant model terms. P values greater than (p>0.05) indicate the not significant model terms. In this case, A, A², B², C²

![Graph](image)

**Table 1. Central composite experiments design matrix with observed and predicted values of laccase production in rice bran by Bacillus sp. AKRC01**

| Std | Run | A: Incubation time (hours) | B: Temp. (°C) | C: pH | Observed value | Predicted value |
|-----|-----|--------------------------|--------------|-------|----------------|-----------------|
| 8   | 1   | 48                       | 25           | 5     | 0.354          | 0.432           |
| 20  | 2   | 144                      | 25           | 5     | 1.202          | 1.342           |
| 9   | 3   | 48                       | 45           | 5     | 0.452          | 0.398           |
| 7   | 4   | 144                      | 45           | 5     | 0.645          | 0.698           |
| 19  | 5   | 48                       | 25           | 9     | 0.524          | 0.643           |
| 13  | 6   | 144                      | 25           | 9     | 0.678          | 0.78            |
| 15  | 7   | 48                       | 45           | 9     | 0.298          | 0.342           |
| 10  | 8   | 144                      | 45           | 9     | 1.125          | 1.24            |
| 6   | 9   | 24                       | 35           | 7     | 0.214          | 0.236           |
| 4   | 10  | 168                      | 35           | 7     | 1.823          | 1.976           |
| 3   | 11  | 96                       | 20           | 7     | 2.023          | 2.02            |
| 18  | 12  | 96                       | 50           | 7     | 1.752          | 1.65            |
| 5   | 13  | 96                       | 35           | 4     | 0.456          | 0.454           |
| 17  | 14  | 96                       | 35           | 10    | 0.987          | 0.923           |
| 1   | 15  | 96                       | 35           | 8     | 3.832          | 3.986           |
| 14  | 16  | 96                       | 35           | 7     | 3.452          | 3.654           |
| 12  | 17  | 96                       | 35           | 7     | 3.457          | 3.53            |
| 11  | 18  | 96                       | 35           | 7     | 3.565          | 3.64            |
| 2   | 19  | 96                       | 35           | 7     | 3.645          | 3.78            |
| 16  | 20  | 96                       | 35           | 7     | 3.512          | 3.43            |
Fig. 4 (a). Three factors affecting laccase production of perturbation graph, (b) Relation between actual and predictive data, (c-h) 3D and 2D interaction plot of incubation time temperature and pH for laccase activity.
were significant model terms. The determination coefficient $R^2$ (0.8120) showed good compatibility between the values of experimental and predicted. The adjusted $R^2$ value (0.9457) indicated that the enzyme activity variation (94.57%) was attributed to the independent variables and the model could not describe the total variation only (0.87%).

**Perturbation plot**

The perturbation plot demonstrates how the response change as each factor passes from the selected reference point, with other variables at the reference value being kept constant (Fig. 4a). Laccase production was affected by the incubation period followed by temperature and pH (Fig. 4). Increasing the incubation period up to 96 hours resulted in elevated laccase production while increasing the temperature (35°C) and pH (8.0) up to the coded reference point (0.21) also increases the laccase productions. However, the increase in these parameters beyond the coded point may decrease the laccase production.

**Diagnosis of the statistical model**

The normal residual plot can analyze the statistical properties of the model and data points should be nearly linear. A non-linear pattern in the error (such as an S-shaped curve) denotes non-normality that can be adjusted by a conversion. The residual from the production of laccase indicates the normal distribution (Fig. 4b). No data abnormalities are indicated by their alignment on the drawn line.

**Interaction between variables**

When the third is kept at its optimum value, the interaction between two factors was shown in 3D and 2D graphs (Fig. 4c-h). The 3D and 2D graphs showed how the production of laccase influenced by the variability of two variables at a time, maintaining the other in optimum conditions. Laccase enzyme production increased with increase optimum incubation time up to (96 hours). Incubation time, temperature and pH were played a major role in enzyme production in SmF conditions (Fig. 4c-d). Moreover, initial water amounts adversely impacted the microbial activity. This may be because the porosity of the medium reduces as the liquid content increases leading to easy oxygen transfer$^{37}$. According to Niladevi et al.$^{33,34}$, different variables fermentation
such as incubation time, temperature and pH were found to have a major role for laccase production by *Streptomyces psammoticus*.

**Qualitative optimization of carbon and nitrogen sources using RSM Optimized Value**

In present study physical factors, optimized value (incubation period 96-hour, temperature 35°C and pH 8.0) were used for further qualitative optimization of carbon sources (glucose, fructose, maltose, starch, and sucrose) and nitrogen source (peptone, urea, yeast extract, and ammonium sulfate, sodium nitrate). The use of different concentrations of carbon and nitrogen source for laccase production in SmF has also been well-documented\(^3^9-^4^1\). In this optimization process, the most influencing additional nutrient source affected laccase production and combined with glucose 2.0% and peptone 1.0 %. Optimized nutritional conditions with 2.0% glucose (4.967 U/ml) and 1.0% peptone (6.236 U/ml) supplements gains maximum production of extracellular bacterial laccase (Fig. 5a and 5b). According to Muthukumarasamy *et al.*,\(^3^0\) they reported that 3% of sucrose showed the maximum activity with rice bran. Similarly, nitrogen source and peptone showed higher activity with rice bran\(^3^4\). Anova was used to examine the experiment results and to evaluate how many differences each variable contributed.

![Fig. 5. Effect of (a) carbon and, (b) nitrogen sources on laccase activity using rice bran as a substrate](image)

**Validation of the model**

The statistical tool of response surface model for all experimental design has been validated. To study laccase optimization, a random set of the experimental combination was used. The validation experiment clearly demonstrates that the experimental production value of 6.236 U/ml and predicted value 5.935 U/ml was in close agreement with the statistically. The results validated that the preceding model with different parameters such as incubation time (96 hours), temperature (35°C), pH (8.0) and additional carbon (2.0%) and nitrogen sources (1.0%) was the optimum conditions for maximum laccase production, confirming the model’s precision.

**Purification of laccase and molecular weight determination**

Extracellular laccase was purified from a culture of *Bacillus* sp. AKRC01 in optimized conditions for enzyme production. The laccase...
enzyme was purified from bacterial culture and determined molecular weight by denaturing 10% SDS-PAGE performed. The molecular weight of laccase produced by Bacillus sp. AKRC01 in the presence of rice bran was found to be 61 kDa which is inconsistent with the previous research (Fig. 6). Niladevi et al. discovered that Streptomyces psammomaticus, unusual halotolerant-alkaline laccase having a molecular weight of about 43kDa and Bacillus subtilis WPI was also reported for a laccase production and determined the molecular weight of 55 kDa. Earlier, a purified CotA type laccase protein from Bacillus pumilus, with an estimated 58 kDa molecular weight were also reported.

CONCLUSIONS

The purpose of this study for maximum production of bacterial laccase enzyme in submerged fermentation state is a viable approach to the cost-related problems encountered in the production of enzymes. The optimized environmental factors (incubation period 96 h, temperature 35 °C and pH 8.0) and nutritional conditions (glucose 2.0% and peptone 1.0%) are the crucial parameters enhancing the maximum laccase production (6.236 U/ml) by Bacillus sp. AKRC01 in the presence of rice bran as an effective agro-waste substrate. The production of laccase by bacteria has been broadly studied due to their secretion of enzyme and their growth using agro-waste as a cheap substrate. Using agro-waste as a substrate not only reduces the disposal problem but also minimizes the risk of environmental pollutions.

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AUTHORS’ CONTRIBUTION

AK and AKS has done experimental work and drafting of the manuscript, SA has supported for the data analysis of RSM while, RC has supervised the work and final correction of the manuscript.

DATA AVAILABILITY

All datasets generated or analyzed during this study are included in the manuscript.

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