**In vitro Rumen Degradability Study of Wet Brewer’s Spent Grain by Modified Rumen Simulation Technique (TANUVAS-RUSITEC™)**

V. Thavasiappan1*, K. Nanjappan2, P. Visha2, R. Ezakial Napolean3, P. Selvaraj2 and K.A. Doraisamy4

1Sheep Breeding Research Station, Sandynallah, The Nilgiris, Tamil Nadu, TANUVAS, India
2Department of Veterinary Physiology, Veterinary College and Research Institute, Namakkal, TANUVAS, India
3Teaching Veterinary Clinical complex, Veterinary College and Research Institute, Namakkal, TANUVAS, Chennai, India
4Veterinary University Training and Research Centre, Salem, TANUVAS, Chennai, India

*Corresponding author

**A B S T R A C T**

Wet brewer’s spent grain (WBSG) is the extracted residue remaining after grains have been fermented during beer making process. The annual WBSG production in India is approximately 0.4 million tones and can serve as a good feed ingredient for livestock especially for ruminants as it is a good source of protein with a crude protein content ranging from 25 to 34 per cent and has 7 to 10 per cent crude fat. In vitro dry matter and nitrogen degradability of wet brewer’s spent grain were determined using a modified rumen simulation technique (TANUVAS-RUSITEC™). The effective DM and nitrogen degradability of WBSG were 40.72 and 33.40 per cent, respectively. The rumen degradable protein (RDP) was 32.72 per cent and rumen undegradable protein (RUP) was 54.93 per cent. Wet brewer’s spent grain containing 27.47 per cent crude protein with 54.93 per cent rumen undegradable protein (RUP) can be effectively used as a potential bypass protein source in the ruminant diet.

**Keywords**

WBSG, In vitro study, TANUVAS-RUSITEC™, Dry matter and Nitrogen degradability

**Article Info**

Accepted: 10 April 2020
Available Online: 10 May 2020

**Introduction**

India is basically an agricultural country and about 70 per cent of its people live in villages. Their livelihood is dependent mainly on agriculture and animal husbandry. Though India has a huge livestock population of over 512 millions, which includes 135.17 millions of goat population (Nineteenth Livestock Census, 2012), the production of per animal milk, meat and other livestock products are still the lowest in the world due to diminished
adequate supply of fodder to the livestock. However, increasing human demands has led to a considerable decrease in available farming lands due to the increase in the cropping for human foods. Agro-industrial byproducts are derived from the agricultural industry due to processing of the main products. They are less fibrous, more concentrated, highly nutritious and less costly as compared to crop residues (Aguilera, 1989). There is an increase in the availability of agro-industrial byproducts such as molasses, brewer’s grains, palm oil cake and winery mash, which are not fully utilized in livestock feeding (Devendra, 1983). Wet brewers spent grain (WBSG) is the extracted residue remaining after grains have been fermented during beer making process. The annual WBSG production in India is approximately 0.4 million tones. The protein, fibre, and energy concentration of wet brewer’s gain make them a suitable supplement in both ruminant and non-ruminant diet. Wet brewer’s grains (WBG) though have low dry matter, however, on dry matter basis, they have high content of total digestible nutrients (TDN) (Hersom, 2006) having an energy value of 71 to 75 per cent. WBG contain 7 to 10 per cent crude fat and are a good source of protein with a crude protein content ranging from 25 to 34 per cent. The concentration of rumen degradable protein ranges from 28 to 43 per cent with a mean of 35 per cent, indicating that WBG are good source of rumen undegradable or “bypass protein” (Thomas et al., 2013). In dairy cattle, brewer’s grain feeding up to 30 per cent dry matter intake increased the quality and quantity of milk (West et al., 1994). In feedlot cattle, better performance and growth rates were noticed (Ewing, 1997). However, effective degradability of nitrogen, RUP and RDP of wet brewers spent grain in the diets has not been exhaustively studied and documented. To consider above fact, the study was carried to determine the rumen undegradable protein fraction in the wet brewer’s spent grain by In vitro using a modified rumen simulation technique (TANUVAS-RUSITEC™).

Materials and Methods

The wet brewer’s spent grain produced by the Mohan Breweries, Chennai were procured at weekly intervals and were used for the in vitro studies and which is consisted of mixture of grains including malted wheat, barley, maize (corn), rice etc. In vitro dry matter and nitrogen degradability of wet brewer’s spent grain were determined using a modified rumen simulation technique (TANUVAS-RUSITEC™ Plate-1) as described by Czerkawski and Breckenridge (1977).

Artificial saliva (Sodium hydrogen carbonate (9.80g), disodium hydrogen ortho phosphate (4.97g), potassium chloride (0.57g), sodium chloride (0.47g), magnesium chloride (0.123g) and calcium chloride (0.04g) per liter of artificial saliva) was pumped at a
constant rate of infusion (0.55ml/min) into each reaction vessel using a peristaltic pump. The effluent was collected in effluent collection vessel (containing few drops of saturated HgCl₂ solution). During the adaptation period, the apparatus containing rumen digesta and feed sample was run for 24 h maintaining strict anaerobic condition. After 24 h of incubation and on the second day, the original solid inoculum was removed and a fresh nylon bag containing 10g feed was placed in the feed container. On subsequent days, the bag that was already kept for 2 days in the reaction vessel was removed and a new bag of feed was introduced. This procedure was repeated every morning to achieve an incubation time of 48 h for each sample. During collection period, ten grams of fresh feed samples were taken and macerated in a homogenizer. The samples were placed in separate nylon bags (in triplicate) and inserted in the perforated slots of reaction vessel. They were incubated for 0, 3, 6, 9, 12, 24, 36, 48 and 72 h in the reaction vessel of RUSITEC. At the end of the incubation period, the bags were removed from the reaction vessel, drained, squeezed and washed twice with 40ml of artificial saliva. The washed saliva was returned to the respective reaction vessel. The removed bags were further washed and dried at 60°C for 48 h.

**In vitro dry matter degradability**

Loss in weight of nylon bag, after 0, 3, 6, 9, 12, 24, 36, 48 and 72 h of incubation in RUSITEC followed by washing and drying, was recorded to calculate dry matter disappearance.

The *in vitro* degradability of samples was calculated using the following formula and expressed as percentage on dry matter basis. 

\[
\text{In vitro degradability} = \frac{(\text{Weight of the bag with samples after incubation})}{(\text{Weight of samples before incubation}) \times 100}
\]

The effective degradability of dry matter was calculated from the results of the dry matter degraded at various time intervals and by fitting the data to exponential equation of Orskov and Mc Donald (1979) as mentioned below

\[P = a + b \times (1-e^{-ct})\]

Where

\[P = \text{Effective degradability}
\]
\[a = \text{Soluble fraction in percentage}
\]
\[b = \text{Insoluble but potentially degradable fraction in percentage}
\]
\[a + b = \text{Value of potential degradability of the material in percentage}
\]
\[c = \text{degradation rate, expressed as percentage/h}
\]
\[(e \text{ is a constant in exponential equation})
\]
\[t = \text{time}
\]

**In vitro nitrogen degradability**

The nitrogen content of residues obtained after incubation of 0, 3, 6, 9, 12, 24, 36, 48, and 72 h were estimated (AOAC, 2012). The residual dry matter in the nylon bag is generally contaminated with significant amount of microbial nitrogen (Nocek *et al*., 1979). This contaminated nitrogen was estimated by incubation of nitrogen free cellulosic materials in the nylon bag under similar conditions and appropriate corrections were made prior to calculating the effective degradability (Negi *et al*., 1988). The rumen degradable nitrogen (RDN) was calculated based on effective degradability of corrected nitrogen.
The results of nitrogen degraded at various time intervals are fitted to exponential equation to derive effective degradability using Neway software and the rumen degradable protein (RDP) and rumen undegradable protein (RUP) were calculated accordingly.

**Results and Discussion**

**In vitro dry matter degradability**

The in vitro degradation of dry matter of WBSG at different incubation hours and effective degradability of WBSG are presented in Tables 1 and 2, respectively.

Disappearance of dry matter (%) of WBSG was 11.64 ± 0.36 at 0 h which increased to 56.47 ± 0.85 at the end of 72 h indicating that the degradation of DM increased correspondingly with increase in incubation time.

In vitro dry matter degradation of WBSG observed in the present study agreed with the findings of Madrid et al., (2002) who reported the in vitro dry matter disappearance values of brewer's grain at 12, 24, 48 and 72 h were 22.8, 34.5, 48.1 and 51.0 per cent, respectively. Similarly, Gao et al., (2015) also reported in situ ruminal DM disappearance of DDGS at 0, 12, 24, 36 and 48h were 11.2, 20.3, 30.5, 37.5, 42.5 per cent, respectively in lambs. Batajoo and Shaver (1998) reported that in situ degradation characteristics of dry matter of the brewer's grain were 14.5 per cent for ‘a’ fraction, 57.2 per cent for ‘b’ fractions with degradation rate ‘c’ of 0.049/h in dairy cows. Similarly, Promkot et al., (2007) reported in vitro dry matter degradation parameters of dried brewer’s grain were 10.9, 51.9 and 0.031, for ‘a’ and ‘b’ fractions and degradation rate ‘c’, respectively. Kazemi et al., (2014) reported in vitro dry matter disappearance of barley distillers grain were 18.50 per cent, 63.55 per cent, and 0.03/h for ‘a’ and ‘b’ fractions and rate of degradation ‘c’, respectively with on elevated percentage.

The effective DM degradability of WBSG obtained in the present study was 40.72 ± 0.46 per cent. This result concurred with the finding of Susmel et al., (1989) who reported that in vitro effective degradability of DM was 40 per cent in brewer’s grains. Similarly, Mustafa et al., (2000) also observed that the in vitro effective degradability of DM of barley-based distillers' grains was 43.9 per cent.

The results of the in vitro dry matter degradability as obtained in the present study indicates that the disappearance of dry matter (%) of WBSG was 11.64 ± 0.36 at 0 h which increased to 56.47 ± 0.85 at the end of 72 h. The mean rapidly soluble fraction ‘a’ of DM of WBSG was 11.64±0.36 per cent, the mean insoluble but slowly degradable fraction ‘b’ was 56.74 ± 0.85 per cent and degradation
rate ‘c’ was 0.05 ± 0.01 /h. The effective DM degradability of WBSG was 40.72 ± 0.46 per cent.

**In vitro nitrogen degradability**

The *in vitro* nitrogen degradation of WBSG at different incubation hours and effective degradability of WBSG are presented in Tables 8 and 9, respectively.

The nitrogen disappearance (%) of WBSG was 9.85 ± 0.58 at 0 h which rose to 63.38 ± 0.59 at the end of 72 h indicating that the degradation of nitrogen increased correspondingly with increase in incubation time. *In vitro* nitrogen degradation values of WBSG found in the present study concurred with the observations of Majer and Vesely (2012) who reported that the ruminal degradation (%) of crude protein (CP) in brewer’s grain at 0, 4, 8, 16 and 24 h of incubation were 4.06, 18.16, 32.40, 38.56 and 50.70 in cows.

The disappearance of rapidly soluble fraction ‘a’ of nitrogen in WBSG obtained in the present study was 9.85±0.57 per cent, the mean slowly degradable insoluble fraction (b) was 63.38±0.59 per cent and degradation rate (c) was 0.03±0.01/h. The results of the present study concurred with the findings Batajoo and Shaver (1998) who reported that *in situ* degradabilities of crude protein in the brewer’s grain were 16.7 and 64.3 per cent for the ‘a’ and ‘b’ fractions, respectively with a rate of degradation ‘c’ of 0.072/h in dairy cows. Similarly, Promkot et al., (2007) reported that *in vitro* crude protein degradation of dried brewer’s grain were 13.8 for ‘a’ fraction and 53.9 per cent for ‘b’ fraction with rate of degradation ‘c’ of 0.043/h. However, Majer and Vesely (2012) reported that crude protein disappearance characteristics of wet brewer’s grain were 4.31 per cent ‘a’ fraction, 53.52 per cent ‘b’ fraction and rate of degradation ‘c’ 0.01/h in crossbred dairy cows. The lower ‘c’ value of nitrogen could be due to the presence of dead microbes in the spent grain taken from the malted processing. These results indicated that the resistance of brewer’s grain proteins to ruminal degradation might best be used by combining brewer’s grains with non protein nitrogen to increase amino acid flow to the duodenum on high protein diets (Armentano et al., 1986).

The effective nitrogen degradability of WBSG obtained in the present *in vitro* study was 33.40 ± 0.71 per cent. This result concurred with the finding of Majer and Vesely (2012) who reported that the effective ruminal degradability of wet brewer’s grain crude protein *in vitro* was 35.33 per cent and Gao et al., (2015) who reported the effective degradability of crude protein of DDGS *in vitro* as 32.9 per cent. However, Promkot and Wanapat (2003) presented a slightly higher level (40.9 per cent) of effective degradability of crude protein of brewer’s grain in cannulated multiparous Holstein cows. However, Batajoo and Shaver (1998) and Promkot et al., (2007) reported that the effective CP degradability for DBG was 48.9 per cent and 46.8 per cent, respectively.

The effective CP degradability of DBG was lower than other feed ingredients and the DBG contained less rumen degradable protein (Armentano et al., 1986; NRC, 2001). Blethen et al., (1990) stated that the highest percentage of protein of DBG was insoluble fraction (>40% of CP). High amounts of insoluble protein could provide high levels of rumen by pass-protein for the host ruminants.

Degradation characteristics of nitrogen of WBSG showed a markedly increased proportion of the degradable ‘b’ fraction than the rapidly degradable ‘a’ fraction. The major protein fraction of corn and barley are
prolamins and glutelins which are insoluble and are excellent substrates for deamidation particularly by mammalian tissue transglutaminases (Blethen et al., 1990). Feeding of wet brewer’s spent grain increased the RUP which ultimately resulted in higher flow of amino acids to duodenum (Gao et al., 2015).

The mean rumen degradation of crude protein (%) of wet brewer’s spent grain in the present study revealed that 32.72±0.74 per cent was rumen degradable protein (RDP) and 54.93±1.75 per cent was rumen undegradable protein (RUP). The present study concurred with finding of Gao et al., (2015) who reported that in situ RDP content in DDGS was 32.9 per cent in lambs. However, Belibasakis and Tsirgogianni (1996) reported that wet brewer’s grain contained 49.0 per cent RUP. On the contrary, Dhiman et al., (2003) reported that the RUP in wet brewer’s grain was 69 per cent of total crude protein in rumen cannulated cows. Gao et al., (2015) also reported that in situ ruminal undegradable protein (RUP) to be 67.1 per cent in lambs.

Addition of RUP to diets of lactating cows increased milk yield (Taylor et al., 1991), milk fat content (Higginbotham et al., 1989) and milk lactose content (Taylor et al., 1991). Brewer’s grains are a rich source of protein, especially RUP, which has high concentrations of methionine and lysine (Clark, 1975). Methionine and lysine are the first limiting amino acids for milk yield in dairy cows (Schwab et al., 1976). Further, the RUP in WBSG decreased the excessive production of VFA in the rumen and thus improved the energy balance leading to increasing milk yield and milk fat content (Cozzi and Polan, 1994).

**Table.1 Mean (± SE) in vitro disappearance of dry matter and nitrogen of WBSG at different time periods**

| HOURS | Disappearance* DM (%) | Disappearance* NITROGEN (%) |
|-------|------------------------|-----------------------------|
| 0     | 11.64 ± 0.36           | 9.85 ± 0.58                 |
| 3     | 13.14 ± 0.48           | 12.04 ± 0.46                |
| 6     | 15.42 ± 0.49           | 16.31 ± 0.78                |
| 9     | 18.70 ± 0.67           | 21.34 ± 0.39                |
| 12    | 22.96 ± 0.80           | 26.04 ± 0.52                |
| 24    | 33.50 ± 0.53           | 34.45 ± 0.33                |
| 36    | 41.40 ± 0.60           | 43.24 ± 0.51                |
| 48    | 49.53 ± 0.41           | 54.43 ± 0.37                |
| 72    | 56.47 ± 0.85           | 63.38 ± 0.59                |

* Mean of 5 observations
Table 2 Mean (± SE) in vitro dry matter and nitrogen degradation characteristics (%) of WBSG

| Nutrients   | Degradation rate/ h (c) | Degradable | Un degradable | Effective degradability | Rumen degradation values (CP %) |
|-------------|-------------------------|------------|---------------|-------------------------|---------------------------------|
|             |                         | Soluble (a) | Insoluble (b) |                         | RDP                             |
| Dry matter  | 0.05 ± 0.01             | 11.64 ± 0.36 | 56.47 ± 0.85  | 31.89 ± 0.85            | 40.72 ± 0.46                    |
| Nitrogen    | 0.03 ± 0.01             | 9.85 ± 0.57  | 63.38 ± 0.59  | 26.77 ± 0.96            | 33.40 ± 0.71                    |

CP – crude protein, RDP – rumen degradable protein, RUP – rumen undegradable protein
Mean of 5 observations

Plate 1. Wet brewer’s spent grain used for feeding Salem Black goats

Plate 2. Modified rumen simulation technique (TANUVAS-RUSITEC) instrument used for in vitro study
The results of the *in vitro* nitrogen degradability as obtained in the present study indicates that the disappearance of rapidly soluble fraction ‘a’ of nitrogen in WBSG was 9.85 ± 0.57 per cent, the mean slowly degradable insoluble fraction (b) was 63.38 ± 0.059 per cent and degradation rate (c) was 0.03 ± 0.01/h.

In conclusion, wet brewer’s spent grain (WBSG) is the extracted residue remaining after grains have been fermented during beer making process. *In vitro* dry matter and nitrogen degradabilities of wet brewer’s spent grain were determined using a modified rumen simulation technique (TANUVAS-RUSITEC™). The effective DM and nitrogen degradabilities of WBSG were 40.72 and 33.40 per cent, respectively. The mean rumen degradable and undegradable proteins of WBSG were 32.72 and 54.93 per cent, respectively. Wet brewer’s spent grain containing 27.47 per cent crude protein with 54.93 per cent rumen undegradable protein (RUP) can be effectively used as a potential bypass protein source in the ruminant diet.

**Acknowledgement**

The authors acknowledge the facilities and financial support given to this project by the Dean, Veterinary College and Research Institute, Namakkal and Tamil nadu Veterinary Animal Sciences University, Chennai.

**References**

Aguilera, J.F. (1989). Use of Agro-industrial byproducts in the feeding of ruminants. *Revista Argentina de production animal*, 9: 253–67.

AOAC. (2010). Official Methods of Analysis of Association of Analytical Chemists, -- Edn., Association of Official Analytical Chemists, Benjamin Franklin Station, Washington D.C.

Armentano, L.E., Herrington, T.A., Polan, I.C.E., Moe, A.J., Herbein, J.H. and Umstadt, P. (1986). Ruminal Degradation of Dried Brewers Grains, Wet Brewers Grains, and Soybean Meal. *J. Dairy Sci.*, 69: 2124–2133.

Belibasakis, N. G. and Tsirgogianni, D. (1996). Effects of wet brewer’s grains on milk yield, milk composition and blood components of dairy cows in hot weather. *Anim. Feed Sci. Technol.*, 57: 175-181.

Batjoo, K. K. and Shaver, R. D. (1998). *In situ* dry matter, crude protein and starch degradabilities of selected grains and by-product. *Anim. Feed Sci. Technol.*, 71: 165–176.

Blethen, D. B., Wohlt J. E., Jasaitis D. K. and J. L. Evans. (1990). Feed protein fractions: Relationships to nitrogen solubility and degradability. *J. Dairy Sci.*, 73: 1544–1551.

Clark, J.H. (1975). Lactational responses to postruminal administration of proteins and amino acids. *J. Dairy Sci.*, 58: 1178-I 197.

Cozzi, C.I. and Polan, C.E. (1994). Corn gluten meal or dried brewers grains as partial replacement for soybean meal in the diet of Holstein cows. *J. Dairy Sci.*, 77: 825-834.

Czerkawski, J.W. and Breckenridge, G. (1977). Design and development of a long term rumen simulation techniques (RUSITEC). *Br.J.Nutri.*, 38: 371.

Devendra, C. (1983). Small farm systems combining crops and animals. In; Proceedings of the 5thWorld Conference on Animal Production. 1: 73- 191.

Dhiman, T. R., Bingham, H. R. and Radloff, H. D. (2003). Production Response of Lactating Cows Fed Dried Versus Wet Brewers’ Grain in Diets with Similar Dry Matter Content. *J. Dairy Sci.*, 86: 2914–2921.
Ewing (1997). The Feeds Directory Vol 1. Commodity Products. Context Publications, Leicestershire, England.

Gao, W., Chen, A., Zhang, B., Kong, P., Liu, C. and Zhao, J. (2015). Rumen Degradability and Post-ruminal Digestion of Dry Matter, Nitrogen and Amino Acids of three Protein Supplements Asian Australas. J. Anim. Sci., 28: 485-493.

Hersom, M.J. (2006). Byproduct feed utilization for forage diets. In: 55th Annual Florida Beef Cattle Short Course, Univ. of Florida, Gainesville, pp: 5-14.

Higginbotham, G.E., Torabi, M. and Huber, J.T. (1989). Influence of dietary protein concentration and degradability on performance of cows during hot environmental temperatures. J. Dairy Sci., 72: 2554-2564.

Kazemi M., A. M. Tahmasbi, R. Valizadeh, A. A. Naserian, G. H. Haghayegh and Y. Esmaeil Jami (2014). Studies on the effects of different chemical additives on the nutritive value of ensiled barley distillers' grain (BDG) using in vitro techniques. Direct Research J. Agricult. Food Sci., 2: 19-24

Madrid, J., Dolores, M. and Hernandez, M.F. (2002). In vitro determination of ruminal dry matter and cell wall degradation, and production of fermentation end-products of various by-products. Anim. Res., 51: 189–199.

Majer, V. and Vesely, P. (2012) An assessment of differences in the ruminal degradability and intestinal digestibility of crude protein in brewer’s grains and maize draff. Acta univ. agric. et silvic. Mendel. Brun., 1: 97–104.

McDougall, E.I. (1948). Studies on Ruminant Salvia. Biochem. J., 43: 99-109.

Mustafa, A.F, McKinnon, J.J, Christensen, D.A. (2000). Chemical characterization and in situ nutrient degradability of wet distillers' grains derived from barley-based ethanol production. Anim. Feed Sci. Technol., 83: 301-311

National Research Council (2001). Nutrient requirements of dairy cattle. 7th revised edition. Washington, DC: National Academy Press

Negi, S.S., Singh, B. and Makkar, H.P.S. (1988). An approach to the determination of rumen degradability of nitrogen in low grade roughages and partition of nitrogen there in. J. Agr. Sci. Camb., 111: 487- 494.

Nocek, J.E., Cummins, K.A. and Polan, C.E. (1979). Ruminal disappearance of crude protein and dry matter in feeds and combines effects in formulated rations. J. Dairy Sci., 62:1587-1598.

Orskov, E. R. and Mcdonald, I. (1979). The estimation of protein degradability in the rumen from incubation measurements weighed according to rate of passage. J. Agr. Sci., 92: 499-503.

Paya, H., Taghizadeh, A., Lashkari, S. and Shirmohammadi, S. (2012). Evaluation of rumen fermentation kinetics of some by-products using in situ and in vitro gas production technique. Slovak J. Anim. Sci., 45: 127-133.

Promkot, C., Wanapat M. and Rowlinson, P. (2007) Estimation of Ruminal Degradation and Intestinal Digestion of Tropical Protein Resources Using the Nylon Bag Technique and the Three-step In vitro Procedure in Dairy Cattle on Rice Straw Diets. Asian-Aust. J. Anim. Sci., 20: 1849 – 1857

Promkot, C. and M. Wanapat. (2003). Ruminal degradation and intestinal digestion of crude protein of tropical protein resources using nylon bag technique and three-step in vitro procedure in dairy cattle. Livest Res Rural Dev., 15: 5-10.

Ramanzin, M., Bailoni, L. and Beni, G.
(1991). Varietal differences in rumen degradation of barley, wheat and hard wheat straws. *Anim. Prod.* 53: 143–150.
Schwab, C.G., Satter, L.D. and Clay, A.B. (1976). Response of lactating cows to abomasal infusion of amino acids. *J. Dairy Sci.*, 59: 1254-1270.
Susmel, P., B. Stefanon, C.R. Mills, M. and Colitti (1989). The evaluation of PDI concentrations in some ruminant feedstuffs: a comparison of in situ and in vitro protein degradability. *Annales de zootechnie*. 38: 269-283.
Taylor, R.B., Huber, J.T. and Gomez-Alarcon, R.A., (1991). Influence of protein degradability and evaporative cooling on performance of dairy cows during hot environmental temperatures. *J. Dairy Sci.*, 74: 243-249.

Thomas, M., Hersom, H., Thrift, T. and Yelich. J. (2013). Wet Brewers’ Grains for Beef Cattle. AN241, Animal Sciences Department, Florida Cooperative Extension Service, Institute of Food and Agricultural EDIS. Website at http://edis.ifas.ufl.edu.
West, J.W., Ely, L.O. and Martin, S.A. (1994). Wet brewer’s grains for lactating dairy cows during hot, humid weather. *J. Dairy Sci.*, 77: 196-204.

**How to cite this article:**

Thavasiappan, V., K. Nanjappan, P. Visha, R. Ezakial Napolean, P. Selvaraj and Doraisamy, K.A. 2020. *In vitro* Rumen Degradability Study of Wet Brewer’s Spent Grain by Modified Rumen Simulation Technique (TANUVAS-RUSITEC™). *Int.J.Curr.Microbiol.App.Sci.* 9(05): 1118-1127. doi: [https://doi.org/10.20546/ijemas.2020.905.122](https://doi.org/10.20546/ijemas.2020.905.122)