Graphitic Carbon Nitride Supported Catalysts for Polymer Electrolyte Fuel Cells

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ABSTRACT: Graphitic carbon nitrides are investigated for developing highly durable Pt electrocatalyst supports for polymer electrolyte fuel cells (PEFCs). Three different graphitic carbon nitride materials were synthesized with the aim to address the effect of crystallinity, porosity, and composition on the catalyst support properties: polymeric carbon nitride (gCNM), poly(triazine) imide carbon nitride (PTI/Li+Cl−), and boron-doped graphitic carbon nitride (B-gCNM). Following accelerated corrosion testing, all graphitic carbon nitride materials are found to be more electrochemically stable compared to conventional carbon black (Vulcan XC-72R) with B-gCNM support showing the best stability. For the supported catalysts, Pt/PTI-Li+Cl− catalyst exhibits better durability with only 19% electrochemical surface area (ECSA) loss versus 36% for Pt/Vulcan after 2000 scans. Superior methanol oxidation activity is observed for all graphitic carbon nitride supported Pt catalysts on the basis of the catalyst ECSA.

1. INTRODUCTION

Among the various types of fuel cells, polymer electrolyte fuel cells (PEFCs) have attracted the most attention for transportation and portable applications. Advantages include the following: rapid start-up and shut down, low temperature operation (~80 °C), high power density, and fully solid state components. Current state-of-the-art technology uses platinum (Pt) or platinum alloys supported on carbon for both anode and cathode electrodes. It is estimated that the catalyst layers contribute to as much as 39% of the total fuel cell stack cost,† making it one of the major challenges for PEFC commercialization. In order to meet the U.S. Department of Energy (DOE) targets for 2015, it is necessary to reduce the amount of Pt catalyst used by three-quarters, while ensuring the same performance.‡ Another major challenge is insufficient durability; current state-of-the-art performance under realistic operating conditions is just half of the target set by the DOE.‡ It is generally accepted that catalyst activity and durability depends on Pt particle size and dispersion (which can be affected by the support material), as well as the interaction between the catalyst particle and the support.§ Therefore, the support plays a crucial role for optimal catalyst performance. The most widely used catalyst support is carbon black Vulcan XC-72R, which has high surface area and good electrical conductivity. However, Pt particles can get “buried” inside the pores and hence reduce the active triple-phase boundary accessible for electrochemical reaction. Furthermore, Vulcan XC-72R is electrochemically unstable at high potential, leading to corrosion after extended operation in acidic media and varying potentials. As the carbon corrodes, Pt nanoparticles agglomerate into larger particles and/or detach from the support material, consequently reducing the electrochemical surface area (ECSA) and catalytic activity.§,†

To solve this issue, much effort has been directed toward the development of alternative, chemically stable catalyst supports. In recent years, numerous conductive ceramics or oxide containing composites have been studied; these include ITO, WO3, Nb2O5, TiO2, TiO2−ZrO2, WC, Ti4O7, Nb2O5, TiN, TiB2, and SiC.7−17 Various graphitized carbon support materials with special pore structures have also been explored, such as carbon nanotubes (CNTs), nanofibers (CNFs), nanohorns (CNHs), and nanocoils (CNCs).18−26 Despite having promising performance and durability, there are concerns over their costly and complex synthesis methods.27−32 The graphitic structure has been shown to be effective at increasing durability; however, its inert surface has a limited amount of active sites where the Pt nanoparticle can stably anchor. These are often associated with structural electronic defects that yield higher interaction energy with the metal nanoparticle. A reasonable balance between catalyst dispersion and catalyst-support interaction is necessary to meet the fuel cell performance requirement.

An emerging trend is to dope the carbon support materials with oxygen or nitrogen, which act as “tethers” or “anchors” by increasing the interaction of the catalyst with the supporting
materials, which leads to increased Pt nanoparticle dispersions.\cite{33-35} Unfortunately, surface oxygen functional groups on carbon are known to reduce the durability of fuel cell catalysts by promoting carbon corrosion.\cite{36} On the other hand, a growing body of literature suggests that the presence of nitrogen in carbon supports improves durability, as well as enhancing the intrinsic catalytic activity for both oxygen reduction reaction (ORR) and methanol oxidation reaction (MOR).\cite{37-42} The incorporation of nitrogen into carbon leads to a reduction in detrimental surface oxygen groups and thus provides enhanced tolerance toward oxidation.\cite{33,34} The role of the N-surface species in catalytic enhancement is less studied and has only been hypothesized based on experimental observation and physicochemical reasoning. For example, it was suggested that C–N defects near the catalyst–particle interface adsorb oxygen containing intermediates that would otherwise block catalyst active sites, and thereby facilitate their removal and increase the rate of electrochemical reaction.\cite{33,34} It has been shown that the N-dopant alters the catalyst electronic structure, resulting in a higher binding energy, which may decrease the specific interaction between the Pt nanoparticles and poisoning intermediates.\cite{44} This is further supported by an X-ray photoelectron spectroscopy (XPS) study and theoretical calculations, where it was observed that Pt nanoparticles nucleate strongly and experience a strong “tethering” effect to N atoms.\cite{45,46} N-doped carbon materials also have higher specific capacitance, suggesting the presence of additional charged species within the Helmholtz layer, which might provide sites for surface groups to participate in the removal of strongly adsorbed poisoning intermediates.\cite{47}

Given the potential of N-doped carbon materials, graphitic carbon nitride material was chosen as a suitable candidate for a catalyst support in this study. Polymeric solids with high N:C ratios formed by reactions of nitrogen-rich molecules were first reported by Berzelius and later studied by Liebig, Franklin, Pauling, and others.\cite{48,49} A fully condensed end member has the composition C\(_n\)N\(_4\) with a planar structure related to graphite or graphene. However, most graphitic carbon nitrides are composed of C and N, along with residual amounts of H, and they are attracting new interest due to their unique structural and optoelectronic properties.\cite{50-55} The structures are based on triazine (C\(_n\)N\(_3\)) or heptazine (C\(_n\)N\(_7\)) ring units linked by –N= or –NH– bridges to form sheets or zigzag chains of monomer units linked by hydrogen bonds to give a 2D array. Typical examples include Liebig’s melon, melem, or highly condensed C\(_n\)N\(_3\)H\(_x\) graphitic structures formed by continued elimination of NH\(_3\) component (Figure 1a–c). Recent discussions of graphitic carbon nitride structures and their properties have been based mainly on polymerized heptazine models that are shown to more thermodynamically stable\cite{50-52} but structures based on condensation of s-triazine rings can also be produced under different synthesis conditions, and both structure types may be present.

Graphitic carbon nitrides are semiconductors with an intrinsic band gap near 2.7 eV and optical absorption extending into the visible range.\cite{56,57} These materials exhibit catalytic and photocatalytic activity and are also of interest for their intercalation, ion exchange, and redox properties.\cite{56-63} Because of their high nitrogen content, tunability reminiscent of polymer chemistry, and facile synthesis procedure, they may provide a good balance between activity, durability, and cost in PEFC operation. However, literature data on these applications are limited. Recent studies show that graphitic carbon nitride–carbon composites could provide comparable ORR catalytic activity to that achieved by commercial Pt/C in alkaline electrolyte with enhanced durability and high carbon monoxide (CO) tolerance.\cite{64} Although nitrogen in N-doped graphite/graphene introduces a charge carrier (n-type polaron), this charge is not necessarily localized on the nitrogen. In the case of graphitic carbon nitride materials, they are stoichiometric materials and contain abundant Lewis acid and base sites (terminal and bridging NH– groups and lone pairs of N in triazine/heptazine rings, respectively) that are potential anchoring sites for Pt as well as adsorption sites for CO. To our knowledge, the first application of graphitic carbon nitride as a catalyst support can be attributed to Yu et al. in 2007 for the direct methanol fuel cell (DMFC) operation.\cite{65} It was shown that PtRu supported on graphitic carbon nitride in DMFC exhibits 78–83% higher power density than on Vulcan XC-72.

Previously, it was shown that Pt deposited on graphitic carbon nitride is more stable than commercial Pt/Vulcan under acidic accelerated carbon corrosion protocol (after 1000 scans) and has higher methanol oxidation activity per electrochemical surface area.\cite{66} In this study, three different graphitic carbon nitride materials (polymeric carbon nitride, crystalline poly(triazine) amide, and boron-doped graphitic carbon nitride) were prepared, and their electrochemical durability was investigated in comparison to conventional carbon black, Vulcan XC-72. Pt nanoparticles were deposited on each material, and their electrochemical properties and potential applications in PEFC were investigated.

2. EXPERIMENTAL SECTION

2.1. Synthesis of Graphitic Carbon Nitride Materials. Polymeric carbon nitride (gCNM) was prepared by thermolysis and condensation reactions of a 1:1 molar ratio mixture of dicyandiamide (DCDA, C\(_2\)N\(_4\)H\(_4\)) and melamine (C\(_6\)N\(_6\)H\(_6\)) at 550 °C. A finely ground sample was loaded in an alumina boat into a quartz tube in a tubular furnace under nitrogen flow. The temperature was raised to 550 °C at 5 °C/min for 15 h.

Figure 1. Structural motifs found in graphitic carbon nitrides: (a) Liebig’s melon ([C\(_n\)N\(_3\)·(NH\(_2\))\(_n\)·(NH)\(_n\)]\(_n\)) contains zigzag chains of heptazine (tri-s-triazine) units linked by bridging –NH– groups and decorated on their edges by N–H groups, (b) fully condensed C\(_n\)N\(_4\) layer based on heptazine units, and (c) graphitic carbon nitride based on triazine ring units.
Crystalline poly(triazine)imide (PTI/Li+Cl−) was synthesized from DCDA in molten eutectic LiCl/KCl (45:55 wt %) mixtures heated at 400 °C under N2 (g) for 6 h and then sealed under vacuum and heated to 600 °C for 12 h.

B-doped graphitic carbon nitride (B-gCNM) was prepared by using ionic liquids. In a typical synthesis, 1-butyl-3-methylimidazolium tetrafluoroborate (BmimBF4) was dissolved in water and stirred for 5 min. Then DCDA was added, and the mixture was heated at 100 °C in an oil bath until the water completely evaporated. The resulting solid was then heated in an alumina crucible for 2 h at 350 °C and kept at this temperature for 4 h. Then, the temperature was raised to 550 °C for another 4 h and finally cooled to room temperature.

2.2. Deposition of Pt Catalyst. The Pt catalyst was deposited onto gCNM using the ethylene glycol reduction method. Ground gCNM (0.09 g) was dispersed in 200 mL of ethylene glycol (Fisher Scientific), and chloroplatinic acid (39.82% Pt basis, 0.1507 g, Sigma Aldrich) was added to the suspension. The mixture was stirred for 4 h under inert atmosphere and then heated to 140 °C for 3 h, resulting in a dark brown mixture. The solid product was collected via vacuum filtration and dried at 60 °C in a vacuum oven. The Pt loading was 40 wt % for Pt/gCNM and 20 wt % for Pt/PTI-Li+Cl− and Pt/B-gCNM.

2.3. Structural and Compositional Characterization of Support and Catalyst. C, N, H analyses for gCNMs were performed using a Carlo-Erba EA1108 system. SEM was performed with a JEOL JSM-6301F field emission imaging system at 5 kV. TEM images were taken using a JEOL TEM1010 instrument operating at 80 kV and HRTEM images were taken using a JEOL TEM2010 instrument operating at 200 kV. The X-ray diffraction data were obtained using a Bruker-AXS D4 system at 5 kV. TEM images were taken using a JEOL TEM1010 system at 5 kV. TEM images were taken using a JEOL TEM1010 system at 5 kV.

2.4. Electrochemical Characterization. The electrochemical measurements were carried out in a conventional three-electrode cell connected to an Autolab PGSTAT32 potentiostat. A glassy carbon (GC) electrode with a surface area of 0.196 cm2 was employed as a working electrode, a Pt mesh was used as a counter electrode, and a hydrogen reference electrode (Gaskatel), joined to the main chamber via a Luggin capillary, was used as a reference electrode. A catalyst ink of 1.4 mg mL−1 was obtained by dispersing the catalyst in a mixture of acetone, isopropyl alcohol, and NaF on ultrasonically for 1 h. The ink was deposited on the GC and dried at room temperature, resulting in a loading of 35 μg cm−2. The working electrode was electrochemically cleaned prior to each measurement via potential cycling between 0 and 1.2 V for 10 cycles, or until a steady state was reached, at a scan rate of 20 mV s−1. All electrochemical measurements were carried out at 25 °C in 0.1 M HClO4 except for MOR which was carried out in 1 M CH3OH + 0.1 M HClO4. The electrolyte was thoroughly purged with N2 for 30 min prior to every experiment. All chemicals used were analytical grade, and solutions were prepared with deionized water (Millipore, 18.2 MΩ cm).

2.5. Carbon Corrosion. An accelerated start–stop cycling protocol was used for the carbon corrosion test. One cycle involves applying a voltage hold at 1.0 V for 30 s followed by two sequences of voltage cycling between 1.0 and 1.5 at 0.5 V s−1. The change in cyclic voltammogram (capacitance and electrochemical surface area) was monitored after 1, 10, 20, 50, 100, 200, 500, 1000, and 2000 cycles. The tests were conducted at 60 °C in N2 purged 0.1 M HClO4.

3. RESULTS

3.1. Characterization of Support Materials. In this study, different graphitic carbon nitride phases were prepared with the aim to address the effect of catalyst support properties such as crystalinity, porosity, and composition on the electrochemical performance in PEFC. Polymeric carbon nitride was prepared using a typical method of thermolysis and condensation. Electronically modified graphitic carbon nitride with high porosity was prepared using ionic liquid under the same conditions, whereas highly crystalline graphitic carbon nitride was prepared via ionothermal method.

3.1.1. gCNM. Layered carbon nitride was prepared by thermolysis and condensation reactions of 1:1 molar ratio mixtures of dicyandiamide (C6N4H4) and melamine (C3N6H9) at 550 °C for 15 h.18 Finely ground samples were heated in a tubular furnace under N2 flow at 5 °C/min and allowed to cool to room temperature before being removed. Upon heating, the condensation process takes place by removal of NH3 species leading to materials with different C:N:H stoichiometry depending on the synthesis temperature.18 Elemental analysis revealed that the material had a composition of C6H13N3H6.

A typical X-ray diffraction pattern (XRD) is shown in Figure 2a. The strong peak at ~27.5° 2θ corresponds to a repeat distance of ~0.32 nm that correlates with the 002 reflection usually observed for graphitic materials. The feature around 12.5° 2θ corresponds to an in-plane repeat distance of 0.70 nm that matches with the dimensions of polyheptazine or polytriazine structures within the layers.

Scanning electron microscope (SEM) examination (Figure 2b) indicated that gCNM exhibits a latticework of interlocking planar microstructures with individual layer thicknesses on the order of 2–3 nm that give rise to porous aggregates with pore sizes on the order of a few nanometers. This material is not highly condensed, and its structure is believed to be close to that of Liebigs’s melon. The aggregates are fused together to give rise to much larger pores (~2 μm) in the resulting solid. The BET measurements showed a surface area of 28 m2 g−1.

3.1.2. PTI-Li+Cl−. Poly(triazine) imide carbon nitride (PTI-Li+Cl−) was prepared using an ionothermal route. This method allowed us to obtain a highly crystalline carbon nitride using relatively mild conditions. In a typical synthesis, DCDA was mixed with a eutectic mixture of LiCl/KCl (45:55 wt %) and heated at 400 °C for 6 h under N2 (g) followed by a thermal treatment under high vacuum at 600 °C for 12 h. The PTI-Li+Cl− compound exhibits a sharp series of peaks in the X-ray diffraction
The hexagonal symmetry of the PTI-Li\(^+\)Cl\(^-\) can be clearly seen in the SEM images of the hexagonal-shaped crystallites (Figure 3b).

3.1.3. B-gCNM. 1-Butyl-3-methylimidazolium tetrafluoroborate (BmimBF\(_4\)) ionic liquid was used to modify the electronic structure of gCNM by substituting C (\([\text{He}]^2s^22p^2\)) by B (\([\text{He}]^2s^22p^1\)). BmimBF\(_4\) acts also as soft-template inducing higher porosity in the material.\(^{68}\) The X-ray diffraction pattern (Figure 4a) is dominated by the (002) interlayer-stacking reflection usually observed in gCNMs. The higher porosity of B-gCNM compared to gCNM and PTI-Li\(^+\)Cl\(^-\) is clearly seen in the SEM images (Figure 4b). A homogeneous porosity with pores of about 50–75 nm were detected. These pores were considerably smaller than those observed in gCNM.

3.2. Characterization of Supported Catalysts. Platinum was deposited onto the supports via the ethylene glycol method. The materials were characterized via XRD and transmission electron microscopy (TEM). The XRD patterns (Figure 5a–d) confirm the presence of platinum in each sample as characterized by the peaks at 39.8° 2\(\theta\) and 46.5° 2\(\theta\) corresponding to Pt 111 and 200 reflections, respectively. The TEM images shown in Figure 6a–d indicate varying extents of Pt nanoparticle dispersion in each sample, with large agglomeration seen in all samples except for the commercial catalyst.

The average Pt crystallite sizes calculated using the Scherrer equation and the particle size estimated from TEM images are summarized in Table 1. All Pt on graphitic carbon nitride materials have larger particle sizes (4.2–8.0 nm) compared to commercial Pt/Vulcan (3.5 nm). This is due to the agglomeration in all the samples, indicating that the method used for catalyst deposition is not optimized.

3.3. Durability Studies. The stability of the carbon nitrides was determined by observing the change in double-capacitance...
in the cyclic voltammetry measurements while performing the carbon corrosion test. The capacitance was calculated at 0.40 V and normalized to the 10th scan. Capacitance increases with the number of scans due to an increase in surface area and concentration of hydrophilic carbon corrosion products with oxygen functionalities at the surface of the carbon support.69,70 The presence of oxygen functionalities reduces the durability of PEFC catalysts by promoting carbon corrosion. In addition, a more hydrophilic surface may affect water management in fuel cells and potentially contribute to performance instability and variability. Figure 7 displays the degree of corrosion behavior/surface modification of graphitic carbon nitride materials, in comparison to a commercial Vulcan carbon support. After 2000 cycles, all materials exhibit a higher degree of tolerance to cycling, compared to commercial carbon black (Vulcan), with B-gCNM showing the best tolerance at only a 6% increase in capacitance at the end of the cycle.

All carbon nitride supported Pt catalysts have lower initial electrochemical surface area (ECSA) compared to commercial Pt catalyst.71 This is due to higher degree of agglomeration and larger particle size, as shown in Figure 6. This also indicates that each graphitic carbon nitride material has a different ability to accommodate catalyst particle. In addition, carbon nitride materials have 1 order of magnitude less BET surface area compared to Vulcan carbon, and hence the same mass percentage loading of Pt nanoparticles on Vulcan carbon would result in higher Pt particle density on graphitic carbon nitride.

The durability of the materials in the presence of Pt nanoparticles was evaluated using the same accelerated protocol, with CV and ECSA recorded at regular intervals as part of the diagnostic (Figure 8). The decrease in ECSA is believed to be due to platinum agglomeration and dissolution as a result of substrate corrosion.72,73 At the end of the 2000 cycles, commercial Pt/Vulcan exhibits a 36.3% decrease in ECSA (Table 2). Pt/gCNM and Pt/B-gCNM show higher ECSA loss at 81.0% and 100% loss, respectively, despite each support having higher degree of corrosion tolerance, as displayed in Figure 7. Pt/PTI-Li+Cl exhibits the highest durability at only 19.3% ECSA loss. In addition, it is also observed that graphitic carbon nitride supported Pt catalysts with higher initial ECSA exhibit higher electrochemical durability, indicating there is a link between good metal–support interaction and durability. Support material that provides strong adsorption and anchoring sites for the Pt nanoparticles will increase particle dispersion and limit leaching and agglomeration processes during the accelerated test.33

3.4. Electrocatalytic Activity. The catalytic activities of graphitic carbon nitride supported Pt catalysts were investigated in 1 M methanol + 0.1 M HClO4 solution at 25 °C. Figure 9 compares the methanol oxidation peak of each supported catalyst. It is generally accepted that low overpotential and high peak current density are an indication of good methanol oxidation reaction (MOR) activity. The current density is normalized to the ECSA of each respective material due to the inherent differences in ECSA. The results are summarized in Table 3. All graphitic carbon nitride supported catalysts exhibit lower overpotential and higher peak current density compared to Pt/Vulcan. In addition, Pt/PTI-Li+Cl exhibits the lowest overpotential whereas Pt/B-gCNM has the highest peak current density. MOR overpotential may be influenced by particle size effects: smaller Pt nanoparticles enhance the oxidation of poisoning intermediates and, hence, decrease the overpotential.72,73 Given the difference in Pt particle size in all materials with Pt/Vulcan having the smallest particle size, particle size effect can be eliminated from this observation. This suggests that the presence of nitrogen on/within the support material could lead to intrinsic MOR catalytic enhancement. However, more work is needed to optimize the particle dispersion and ECSA. Furthermore, each of the graphitic carbon nitride materials has different structural properties and therefore would require a different synthesis approach.
4. CONCLUSION

For the first time, three different graphitic carbon nitride materials (polymeric gCNM, PTI-Li\textsuperscript{+}Cl\textsuperscript{−}, and B-doped gCNM) were prepared and tested as catalyst support materials for PEFCs. The results show that all graphitic carbon nitride materials prepared in this study exhibit significantly improved durability compared to commercial carbon black (Vulcan XC-72R) and, therefore, are promising catalyst support materials for PEFC applications. Interestingly, B-gCNM and PTI-Li\textsuperscript{+}Cl\textsuperscript{−} exhibit the highest stability. As shown on the X-ray diffraction patterns, B-gCNM and PTI-Li\textsuperscript{+}Cl\textsuperscript{−} are more crystalline than Vulcan and gCNM, suggesting that crystallinity may play an important role in the stability of the material against carbon corrosion. This also suggests that the presence of dopants such as boron in B-gCNM, and Li\textsuperscript{+} and Cl\textsuperscript{−} in PTI-Li\textsuperscript{+}Cl\textsuperscript{−}, may enhance the stability of the support materials.

The durability of graphitic carbon nitride supported Pt electrocatalysts is highly dependent on the initial ECSA. The Pt/B-gCNM, with the lowest ECSA of all carbon nitride supported catalyst, exhibits the lowest durability with a loss of 100% after 2000 cycles. The Pt-PTI-Li\textsuperscript{+}Cl\textsuperscript{−} has the best durability of all Pt-supported catalyst with an ECSA loss of only 19% after 2000 scans. This value is even lower than Pt/Vulcan with an ECSA loss of 36%. In addition, all graphitic carbon nitride supported Pt electrocatalysts have higher methanol oxidation activity per ECSA, compared to Pt/Vulcan.

This work shows that graphitic carbon nitrides are promising catalyst supports that can potentially replace conventional carbon support. They exhibit higher stability against corrosion and higher methanol oxidation reaction activity. The performance of PTI/Li\textsuperscript{+}Cl\textsuperscript{−} is highly encouraging, and further research is already being developed to optimize catalyst particle dispersion and utilization.

Table 3. Methanol Oxidation Peak Potential ($E_{\text{peak}}$) and Maximum Methanol Oxidation Reaction Current Density ($j_{\text{max}}$) of Supported Pt Electro catalysts in 1 M CH\textsubscript{3}OH + 0.1 M HClO\textsubscript{4} at 25 °C

| Catalyst          | $E_{\text{peak}}$ (V) | $j_{\text{max}}$ (mA cm\textsuperscript{-2}) |
|-------------------|------------------------|---------------------------------------------|
| Pt/Vulcan         | 0.903                  | 0.821                                       |
| Pt/gCNM           | 0.850                  | 3.21                                        |
| Pt/PTI-Li\textsuperscript{+}Cl\textsuperscript{−} | 0.842                  | 174                                         |
| Pt/B-gCNM         | 0.858                  | 209                                         |

Figure 9. Methanol oxidation reaction of supported Pt electrocatalysts in 1 M CH\textsubscript{3}OH + 0.1 M HClO\textsubscript{4} at 25 °C with a scan rate of 2 mV s\textsuperscript{-1}.

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