Formation of artificial pores in nano-TiO₂ photo-electrode films using acetylene-black for high-efficiency, dye-sensitized solar cells

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Acetylene-black paste without a light scattering layer was applied to meso-porous TiO₂ photo-electrode films with a crystalline framework, a low residual carbon, and a tunable morphological pore size. The thermal-treated TiO₂ photo-electrode films had an increased acetylene-black concentration with an increase in artificial pores and a decrease in residual carbon. The performance of dye-sensitized solar cells (DSSCs) was enhanced by the use of the TiO₂ photo-anode pastes at various acetylene-black concentrations. The photo-conversion efficiency of the DSSCs using TiO₂ photo-electrode films with 1.5 wt% acetylene-black was enhanced from 7.98% (no acetylene-black) to 9.75% without the integration of a light-scattering layer.

Dye-sensitized solar cells (DSSC) are photoelectric chemical solar cells with a ca. 38% theoretical maximum value for photoelectric conversion efficiency and a relatively low fabrication cost¹⁻¹⁵. The maximum photoelectric conversion efficiency of DSSCs recently achieved in a laboratory was already more than 11%⁴⁻⁶. The typical working electrode for a DSSC is generally composed of a dye attached to meso-porous TiO₂ films coated onto a transparent conductive oxide (TCO)/glass substrate⁷,⁸. A platinized conductive glass is used as a counter electrode and an electrolyte containing an I₂/I₃⁻ redox couple is used to fill in between the two electrodes. The performance of DSSCs depends on a combination of various factors, such as the morphology and structure of the TiO₂ photo-electrode, dye molecules⁴, the electrolyte⁹,¹⁰, the platinum counter electrode¹¹, and the transparent conductive oxide (TCO) layer.

Recent improvements have been reported in the light harvest efficiency of a dye-adsorbed TiO₂ electrode via light scattering¹²⁻¹⁵. The light-scattering effect was achieved by the addition of TiO₂ layers. The addition of scattering layers with the TiO₂ large particles ensures adequate light trapping in the device¹⁶⁻¹⁷, due to an increase in the absorption path length of photons and optical confinement. Ferber et al.¹⁸ and Rothenberger et al.¹⁹ confirmed the light-scattering effect using the transport theory and a many-flux model, respectively. Given the scattering abilities of TiO₂ films, it is also important that the TiO₂ electrode have a high surface area, which is responsible for optimal dye loading and effective photocurrent generation. However, to date, a high photo-conversion efficiency for DSSCs has not been reported without the use of a light-scattering layer.

In the present study, the TiO₂ photo-electrode films with artificial pores formed using acetylene-black were prepared to improve the light harvest efficiency of DSSCs without a light scattering layer. The structural and the photovoltaic properties of the DSSCs were compared with TiO₂ photo-electrode films without (hereafter referred to as the Normal films) and with different acetylene-black concentrations. The acetylene-black was introduced for a light-scattering role and morphology change of the electrode and for a reduction of residual carbons in the TiO₂ photo-electrode films.

Results

Thermal properties of the acetylene-black were characterized using Thermogravimetric/Differential Thermal Analysis (TG/DTA) technique. Figure 1(a) shows the TG/DTA results of the TiO₂ photo-anode paste including 1.5 wt% acetylene-black. The TG/DTA results were recorded from 30 to 900°C at a heating rate of 5°C/min. An
endothermic peak was observed at 159°C and three exothermic peaks were observed at 194, 319 and 604°C. The endothermic peak at 159°C was attributed to the evaporation of the remaining solvent. The first two exothermic peaks at 194 and 319°C may be attributed to the decomposition of the organic materials. The peaks at 604°C were attributed to the decomposition of the acetylene-black. The TG/DTA indicated that complete decomposition of acetylene-black occurred at 604°C, which resulted in a temperature that was too high for the FTO/glass process. However, DSSC devices using TiO2 photo-anode pastes with acetylene-black actually were thermally treated at 500°C for 30 min in the present study. In order to decide the real decomposition temperature of the acetylene-black for DSSC cells, TiO2 photo-anode pastes, including 1.5 wt% acetylene-black, were thermally treated at 350, 400, 450, 500, and 550°C for 30 min, and then samples treated at each temperature were measured at a heating rate of 5°C/min using TG/DTA. The results are shown in Figs. 1(b) ~ 1(f). Samples treated at 350 (Fig. 1(b)) and 400°C (Fig. 1(c)) for 30 min showed peaks exhibiting a decomposition of acetylene-black at about 600°C. This result suggested that the acetylene-black still remained in the TiO2–photo anode films treated at 350 and 400°C for
30 min. On the other hand, samples treated at 450°C (see Fig. 1(d)) showed no peak, which indicated the decomposition of acetylene-black, and resulted in a complete decomposition of the acetylene-black in samples treated at 450°C for 30 min. That result suggested that the DSSC cells composed of TiO2 photo-electrode films treated at 500°C for 30 min showed a complete removal of the acetylene-black inserted in order to form the artificial pores in the TiO2 films. In the same manner, for samples treated at 500°C (Fig. 1(e)) and 550°C (Fig. 1(f)) for 30 min, we observed no DTA peaks indicating a decomposition of the acetylene-black. According to these results, the acetylene-black was completely removed from the DSSCs by thermal treatment at 450°C for 30 min.

**Discussion**

Figure 2 shows the scanning electron microscope (SEM) cross-sectional and surface images of the Normal films and TiO2 photo-anode film with 1.5 wt% acetylene-black. The images of the TiO2 photo-anodes were analyzed after a thermal treatment at 500°C for 30 min in air ambient. Cross-sectional image of the Normal films and TiO2 photo-anode film with 1.5 wt% acetylene-black is shown in Fig. 2(a) and 2(b), respectively. The circled part in the cross-section of the Normal films and TiO2 photo-anode film with 1.5 wt% acetylene black is enlarged to observe the grains and the pores clearly and it is shown in Fig. 2(c) and 2(d), respectively. As shown in the surface and cross-sectional images, the size of the pores is apparently increased by an insertion of acetylene-black, compared with that of the Normal films.

The Brunauer–Emmett–Teller (BET) method was used for observation of the surface area, average pore size, and the total pore volume of both the Normal films and the acetylene-black TiO2 photo-electrode films. The results are summarized in Table 1. The specific surface area ($a_{BET}$) of the Normal photo-electrode film was 42.364 m² g⁻¹ and that of the sample with 1.5 wt% acetylene-black was 36.382 m² g⁻¹. Total pore volume of the Normal photo-electrode film was 0.186 cm³ g⁻¹ and that of the sample was 0.212 cm³ g⁻¹. The average pore size of the Normal film was 18 nm and that of the sample was 23 nm. The results show that the Normal films exhibited a comparatively smaller pore size than that of acetylene-black TiO2 films and that acetylene-black TiO2 films enhanced the light reflection capacities of the TiO2 photo-electrode films. Generally, light is reflected through TiO2 films when it irradiates into the photo-electrode. If the photo-electrode has strong scattering ability, much more light intensity is reflected back to the inner TiO2 photo-electrode, which increases the amount of light absorbed by the dye. The diffused reflectance spectra of the Normal films and 1.5 wt% acetylene-black TiO2 photo-electrode films were measured using a spectrophotometer and are shown in Fig. 3(a). The diffused reflectance spectra were measured through the overall thickness of the TiO2 photo-electrode films rather than the surface of the TiO2 photo-electrode films. The acetylene-black TiO2 photo-electrode films exhibited reflection capacities that were approximately 20% higher the Normal films in wavelengths that ranged between 400 and 800 nm. The results indicate that an incident light is reflected several times by the artificial pores in an acetylene-black TiO2 photo-anode film, which further reinforces the light-harvesting ability of TiO2, particularly in the visible range. Thus, artificial pores extend the photo-response into visible spectrum ranges, resulting in an enhancement of light utilization efficiency. Therefore, the slightly higher $J_{SC}$ (Table 2) for acetylene-black TiO2 photo-electrode films compared to the Normal films is a consequence of better light scattering.

The adsorption of the dye-molecules in the Normal films and TiO2 films with different acetylene-black concentrations is compared in the UV-vis absorption spectra shown in Fig. 3(b). The results clearly indicate that the absorption by adsorbed dyes on the TiO2 films with different acetylene-black concentrations is larger than the films with the same thickness as the Normal films. Especially, the absorbance of the Normal films abruptly decreased above a wavelength of 550 nm.

**Table 1** | Average pore size, specific surface area, and total pore volume of the Normal films and the TiO2 photo-electrode films with different acetylene-black concentrations

| TiO2 photo-electrode films | Normal | 0.5 wt% | 1.5 wt% | 2.0 wt% |
|---------------------------|--------|---------|---------|---------|
| Average Pore Size (nm)    | 17.572 | 21.750  | 23.298  | 23.665  |
| $a_{BET}$ (m² g⁻¹)        | 42.364 | 39.352  | 36.382  | 33.089  |
| Total pore volume (cm³ g⁻¹)| 0.186  | 0.196   | 0.212   | 0.196   |

Figure 2 | SEM cross-sectional images of the TiO2 photo-electrode films with acetylene-black of (a) 0 and (b) 1.5 wt%. (c), (d) Enlarged SEM image from the cross-section (red circle) of TiO2 photo-electrode films with an acetylene-black of 0 and 1.5 wt%, respectively.
On the other hand, those of the TiO2 films with different acetylene-black concentrations were slightly decreased as wavelength increased above 550 nm. Absorbance results of the Normal films and the TiO2 photo-electrode films with different acetylene-black concentrations without a dye-adsorption are shown in Fig. 3(c). An abrupt decrease in the absorbance with an increase in the wavelength in the Normal films was attributed to an increase in transmittance by a small quantity of pores. On the other hand, an increase in pores in the TiO2 photo-electrode films with different acetylene-black concentrations increased the absorbance of the light in wavelengths that ranged from 350 to 900 nm. The quantitative amount of the adsorbed dye molecules in the Normal films and TiO2 films with 1.5 wt% acetylene-black was approximately 0.03425 and 0.03869 mmol g⁻¹, respectively. Although the specific surface area of the Normal films is larger than that of the 1.5 wt% acetylene-black TiO2 photo-electrode films, an increase of the adsorbed dye molecules in the TiO2 films including the acetylene-black was attributed to the less carbon contaminations by a removal of the acetylene-black. The residual carbon concentrations in the Normal and acetylene-black TiO2 films were shown in the later discussion. Lee et al. reported that the more dyes were adsorbed on the TiO2 surface having less carbon contaminations by the UV-O3 treatment20. The present results were consistent with those of the TiO2 films treated with UV-O3 process. In the result, the less carbon contaminations of TiO2 surface having the artificial pores created by a removal of the acetylene-black increased the amount of the adsorbed dye-molecules, compared with the Normal films.

The Normal films and five different acetylene-black TiO2 photo-electrodes were investigated for photo-conversion efficiency of DSSCs. The five different acetylene-blacks varied from 0.5, 1.0, 1.5, 2.0, and 3.0 wt%. Figure 4 shows the photo-current vs. voltage (I–V) curves of the DSSCs as a function of the acetylene-black concentration. The photovoltaic parameters of the DSSCs prepared with different acetylene-black concentrations are summarized in Table 2. Compared with the Normal films DSSC, photovoltaic parameters such as short-circuit current density (Jₛ) and open-circuit voltage (Vₒc) were enhanced with increasing acetylene-black concentration.

| Acetylene-black (wt%) | Jₛ (mA/cm²) | Vₒc (V) | FF | Efficiency(%) |
|-----------------------|-------------|--------|----|--------------|
| Normal                | 14.75       | 0.79   | 0.68 | 7.98         |
| 0.5                   | 17.73       | 0.79   | 0.64 | 8.99         |
| 1.0                   | 17.86       | 0.80   | 0.65 | 9.26         |
| 1.5                   | 18.54       | 0.80   | 0.66 | 9.75         |
| 2.0                   | 17.32       | 0.78   | 0.63 | 8.51         |
| 3.0                   | 16.69       | 0.77   | 0.63 | 8.16         |

Figure 3 | (a) Reflectance vs. wavelength of the Normal films and the TiO2 photo-electrode films with 1.5 wt% acetylene-black. (b), (c) Absorbance vs. wavelength of the Normal films and the TiO2 photo-electrode films with different acetylene-black concentrations with and without dye, respectively. Here, A.B denotes the acetylene-black.

Figure 4 | J–V curves of the DSSCs fabricated using the Normal films and the TiO2 photo-electrode films with different concentrations of acetylene-black.
However, the solar energy-to-electricity conversion efficiency was at its maximum at an acetylene-black concentration of 1.5 wt%, and was decreased above 1.5 wt%. An increase above the critical pore size of TiO2 photo-electrode films at 1.5 wt% induced a decrease in the relative volume of the TiO2 photo-anode, resulting in a decrease in the total amount of the adsorbed dye. The efficiency and the short-circuit current density of the DSSC sample with an acetylene-black concentration of 1.5 wt% showed enhancements of about 22 and 26%, respectively, compared with the Normal films DSSC. These results showed that the acetylene-black in the TiO2 photo-electrode films played an important role in the enhancement of the photo-conversion efficiency of the DSSCs without a light scattering layer.

The internal resistances of the DSSCs were studied via electrochemical impedance spectroscopy (EIS) in the frequency range of 0.1 Hz–100 kHz, and with an alternating current amplitude of 10 mV. Figure 5(a) shows the EIS results at a forward bias of the open-circuit voltage under a light irradiation of 100 mW cm⁻² with the results represented as Nyquist plots. As shown in Fig. 5(a), three distinct semicircles were observed for the Normal films and TiO2 films with 1.5 wt% acetylene-black. The impedance plots ordinarily show three semicircles, which were fitted by the equivalent circuit shown in an inset of Fig. 5(a) using the Z-view software. The semicircle at a high frequency was attributed to the counter-electrode charge transfer resistance and Helmholtz capacitance (Rct1 and CPE1) parallel combination (The constant-phase element (CPE1 = (CPE1-P)⁻¹(jw)⁻¹(CPE1-1)) was related to the active surface areas of the counter electrode, and the CPE1-P value was related to the porosity of the Pt film). The semicircle observed in the middle frequency was a result of the recombination resistance at the TiO2/electrolyte interface and the capacitance of the TiO2 (Rct2 and CPE2). Finally, the third semicircle observed at a low frequency was due to the impedance of diffusion in the electrolyte, the so-called Warburg element (Ws). The widths of the 1, 2 and 3 arcs (at Fig. 5(a)) corresponded to Rct1, Rct2 and R_Ws, respectively. The arcs at the high and middle frequency showed similar widths for the Normal films and the 1.5 wt% acetylene-black TiO2 films, while a clear difference was observed at a low frequency. As shown in Table 1, the average pore size of the TiO2 photo-electrode films increased as acetylene-black concentrations increased, compared with the Normal films. An increase in the pore size increased the diffusion of the electrolyte into the TiO2 films, which resulted in a decrease in the R_Ws, as shown in Fig. 5(a).

Figure 5(b) shows the incident-photon-to-current-conversion efficiency (IPCE) of the DSSCs of the Normal and TiO2 films for differing acetylene-black concentrations. The IPCEs were increased with increasing acetylene-black concentration when they were compared with the Normal films, and the IPCE of TiO2 photo-electrode films with 2.0 wt% acetylene-black is decreased. The increase in IPCEs was consistent with the increase in the J_sc as shown in Fig. 4. The TiO2 photo-electrode films with 1.5 wt% acetylene-black showed an increase of about 15% compared with that of the Normal films at a peak wavelength of 530 nm. That result indicates that fewer electrons were trapped in the TiO2 layer because the residual carbons that served as trap densities were reduced by the insertion of the acetylene-black.

Reduction of the trap density by incorporation of the acetylene-black into the TiO2 anode films was further investigated by the intensity-modulated photovoltage spectroscopy (IMVS). In the present study, IMVS analysis was only investigated because the electron lifetime in the TiO2 photo-electrode films was closely related to the trap sites such as residual carbons. The IMVS complex plane plots for DSSC cells are shown in Fig. 5(c) for the Normal films and the TiO2 photo-electrode films including different acetylene-black concentrations. The DSSC cell comprised of TiO2 photo-electrode films with 1.5 wt% acetylene-black exhibited the highest photovoltage among the Normal films and the TiO2 photo-electrode films with the other acetylene-black concentrations. These results are consistent with those of J–V and IPCE. The IMVS is a valuable method for investigating the electron lifetime (τ_e) of photogenerated electrons in TiO2 photo-electrode films. The electron lifetime can be estimated using...
the IMVS plots and the following equation\(^{11,22} \):  
\[
\tau_e = 0.5 \times \pi \times f_{\text{max}}
\]

where \(f_{\text{max}}\) is the characteristic frequency at the maximum of the imaginary IMVS. The calculated results are tabulated in Table 3. The increase in the electron lifetimes for TiO\(_2\) photo-electrode films with 0.5 and 1.5 wt% acetylene-black compared with the Normal films is clearly shown in Table 3. On the other hand, the electron lifetimes of the films with 2.0 wt% acetylene-black were decreased, which resulted in similar values for the Normal films. These results were attributed to an increase in the residual carbon quantity. Since the electron recombination takes place via the trap sites at the TiO\(_2\) surface, an insertion of the optimal concentration of acetylene-black removed the trap sites for the generated electrons at the TiO\(_2\) surface.

The qualitative analysis of the residual carbon existing in the Normal films and TiO\(_2\) photo-electrode films with acetylene-black after thermal treatment at 500 °C for 30 min was examined using x-ray photoelectron spectroscopy (XPS, MultiLab 2000, Thermo). Those results are valuable in an investigation of the origin of the increases in electron lifetime, IPCE, and \(J_{SC}\). The results are shown in Fig. 6 for the Normal films and the TiO\(_2\) photo-electrode films with different acetylene-black concentrations. The surfaces of samples before measurement was in situ etched for 1 min in order to remove the carbon contamination that originated from the ambient air. Small peaks of C 1s emission located at 283.9 eV were detected in all samples. It was apparent that the residual carbons in TiO\(_2\) photo-electrode films were significantly reduced as acetylene black concentrations increased. However, the residual carbons in 2.0 wt% acetylene-black TiO\(_2\) photo-electrode films showed concentrations that were similar to those found in the Normal films because the acetylene-black concentrations were too high to be removed by heat treatment at 500 °C for 30 min.

The quantitative analysis of the residual elements existing in the Normal films and TiO\(_2\) photo-electrode films with different acetylene black concentrations was performed using a TruSpec Elemental Analyzer (LECO Co., USA), and the results are summarized for C, H, and N in Table 4. For elemental analysis, samples of about 0.03 g were heated for 1 h at 1050 °C for complete combustion. Each C, H, and N decomposed by a complete combustion was collected to analyze the concentration. Compared with the Normal films, samples with an increase in acetylene-black concentration showed a decrease in the residual carbon although the acetylene-black itself includes carbon. The exothermic energy by combustion of the acetylene black contributes for removal of the residual carbon existing already in the Normal films. Therefore, electron lifetime was increased due to a reduction in the trap densities that originated from the residual carbon. A large amount of the dye was adsorbed onto the TiO\(_2\) surface due to less carbon contaminations. In conclusion, an insertion of the optimal concentration of acetylene-black into the TiO\(_2\) crystalline framework, a low residual carbon, and a tunable pore size. The thermally treated TiO\(_2\) photo-electrode films with increasing acetylene-black concentrations showed an increase in artificial pores and a decrease in the residual carbon compared with the Normal films. The performance of the DSSCs was enhanced using the TiO\(_2\) photo-anode pastes with various acetylene-black concentrations. The photo-conversion efficiency of DSSCs was enhanced from 7.98% (the Normal films) to 9.75% when using TiO\(_2\) photo-electrode films with acetylene-black at 1.5 wt% without a light scattering layer.

### Methods

**Preparation of acetylene-black TiO\(_2\) paste.** For the formation of artificial pores in the TiO\(_2\) photo-electrode films, acetylene-black TiO\(_2\) pastes were prepared using a paste-blending method. First, a TiO\(_2\) colloidal solution was synthesized by the hydrothermal growth method shown in Figure S1 (Supporting Information), and it was used for the starting material. Acetylene-black powder was purchased from the Chevron Phillips Chemical Company. Figure S2 (Supporting Information) shows a schematic diagram of the combustion process for the synthesis of the TiO\(_2\) paste with acetylene-black. Acetylene-black TiO\(_2\) paste was prepared by the addition of ethylene carbonate for the binder and terpineol for the solvent of a TiO\(_2\) colloidal solution (particle size of about 20 nm), followed by a mixing process using a paste blender. Then, acetylene-black powder was added and the paste was continuously mixed. After that, mixed paste was dried at 80 °C for 2 h using a rotary evaporator to obtain a screen printable viscosity. Various concentrations (0.5, 1.0, 1.5, 2.0, and 3.0 wt%) of acetylene-black powders were used to prepare the optimal acetylene-black paste. The TiO\(_2\) photo-anode paste with various acetylene-black concentrations was characterized using TG/DTA equipment. In order to investigate the thermal decomposition of the acetylene-black in a real DSSC device, TG/DTA analysis was performed using the TiO\(_2\) powders including the 1.5 wt% acetylene-black treatment at each temperature for 30 min.

**Preparation of the TiO\(_2\) photo-electrode films.** TiO\(_2\) pastes with and without acetylene-black for TiO\(_2\) photo-electrode films were deposited onto the conducting glass of a fluorine-doped stannic oxide layer (FTO, TEC 8/2.3 mm, 8 Ω/□).

### Table 4 | Elemental concentration existing in the Normal films and the TiO\(_2\) photo-electrode films with different acetylene-black concentrations

| TiO\(_2\) photo-electrode films | Elemental Composition (wt%) |
|-------------------------------|-----------------------------|
| Normal                        | Carbon (C) | Hydrogen (H) | Nitrogen (N) |
| 0.5 wt% A.B                   | 0.16        | 1.27         | N.D          |
| 1.0 wt% A.B                   | 0.13        | 1.01         | N.D          |
| 2.0 wt% A.B                   | 0.11        | 1.32         | N.D          |
Pilkington) using a screen-printing method. The resultant layer was treated for 30 min at 500 °C in ambient air using a muffle furnace. The screen printing and the thermal treatment process was repeated until a thickness of about 14 μm was obtained. The area of the prepared porous TiO\textsubscript{2} electrode was about 5 × 5 mm\textsuperscript{2}. Dye adsorption was carried out by dipping the TiO\textsubscript{2} electrode films into a 4 × 10\textsuperscript{-4} M t-butanol/acetonitrile (Merck, 1 : 1) solution of the standard ruthenium dye (N719 (Soloronix)) for 48 h at 25 °C. The morphologies and quantitative compositions of the residual elements of the Normal films and TiO\textsubscript{2} photo-electrodes with acetylene-black after thermal treatment at 500 °C for 30 min were investigated using SEM and a TruSpec Elemental Analyzer (LECO Co., USA), respectively. Absorption of dye-adsorbed TiO\textsubscript{2} films was characterized using a UV-vis spectrophotometer (S-3100, SCINCO, Co.). The quantitative analysis of the dye adsorbed into the Normal films and TiO\textsubscript{2} photo-electrode films with 1.5 wt% acetylene-black was performed using a UV-vis-NIR spectrometer (UV-vis-NIR Agilent, USA).

Fabrication of the DSSCs. The fabrication process for the DSSCs is schematically shown in Figure S3 (Supporting Information). Transparent counter electrodes were prepared by placing a few drops of 10 mM hydrogen hexachloroplatinate (IV) hydrate (99.9%, Aldrich) into a 2-propanol solution on drilled FTO glass plates (TEC 8/2.3 mm, Ø 25 mm, Pilkington). After treatment at 400 °C for 30 min, the counter electrode was assembled with the TiO\textsubscript{2} electrode. The two electrodes were separated using 60 μm of Surlyn, and were then sealed by heating. The internal space was filled with the electrolyte through the drilled hole, which was then sealed with Surlyn and a cover-glass. The IMVS was measured using a ZAHNER Potentiostat with the same source. The light intensity was modulated with sine-shaped voltage supplied by a Solartron 1255B frequency response analyzer (FRA) over an appropriate frequency range of from 10 mHz to 100 Hz. The light intensity in the present study was maintained at 10 W m\textsuperscript{-2}.

Photovoltaic characterization of the DSSCs. The photovoltaic properties of the prepared DSSCs were measured using a computer-controlled digital source meter (potentiostat/galvanostat Model 273A, EG&G) and a solar simulator (AM 1.5, 100 mW cm\textsuperscript{-2}). The light intensity in the present study was maintained at 10 W m\textsuperscript{-2}.

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Author contributions

All authors reviewed the manuscript. T. Y. and C. H. designed experiments, performed research, and analyzed the data. Y. J. designed experiments, S. G. designed experiments, analyzed the data, and wrote the paper.

Additional information

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