Introduction of glycine synthase enables uptake of exogenous formate and strongly impacts the metabolism in Clostridium pasteurianum

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Abstract
Autotrophic or mixotrophic use of one-carbon (C1) compounds is gaining importance for sustainable bioproduction. In an effort to integrate the reductive glycine pathway (rGP) as a highly promising pathway for the assimilation of CO2 and formate, genes coding for glycine synthase system from Gottschalkia acidurici were successfully introduced into Clostridium pasteurianum, a non-model host microorganism with industrial interests. The mutant harboring glycine synthase exhibited assimilation of exogenous formate and reduced CO2 formation. Further metabolic data clearly showed large impacts of expression of glycine synthase on the product metabolism of C. pasteurianum. In particular, 2-oxobutyrate (2-OB) was observed for the first time as a metabolic intermediate of C. pasteurianum and its secretion was solely triggered by the expression of glycine synthase. The perturbation of C1 metabolism is discussed regarding its interactions with pathways of the central metabolism, acidogenesis, solventogenesis, and amino acid metabolism. The secretion of 2-OB is considered as a consequence of metabolic and redox instabilities due to the activity of glycine synthase and may represent a common metabolic response of Clostridia in enhanced use of C1 compounds.

KEYWORDS
Clostridium pasteurianum, formate assimilation, glycine synthase

1 | INTRODUCTION

Utilization of one-carbon compounds such as CO2, formate, or methanol as alternative carbon sources for biosynthesis has gained large interest recently. In the past few years, approaches of using Escherichia coli as a host for engineering have generated various synthetic biology examples of introducing C1-assimilation pathways, resulting in full autotrophy and reaching comparable cell densities to sugar-based cultivations (Bang et al., 2020; Gleizer et al., 2019). Among others, the most accessible pathways are the reductive glycine pathway (rGP), the ribulose monophosphate pathway, and the Calvin–Benson–Bassham cycle (see reviews for deeper analysis: Antoniewicz, 2019; Cotton et al., 2019; Mao et al., 2020; Tuyishime and Sinumvayo, 2020). Further studies focused on alternative organisms, such as Saccharomyces cerevisiae (Dai et al., 2017; Gonzalez de la Cruz et al., 2019), Pichia pastoris (Gassler et al., 2020),...
Desulfovibrio desulfuricans (Sánchez-Andrea et al., 2020), Cupriavidus necator (Claassens et al., 2020), and Corynebacterium glutamicum (Hennig et al., 2020; Tuyishime et al., 2018; Witthoff et al., 2015). For the most studied Clostridia, namely Clostridium acetobutylicum, foundations for the utilization of the reductive acetyl-CoA pathway (rAP) were laid by studying the expression and activity of acetyl-CoA synthase (Carlson & Papoutsakis, 2017; Fast & Papoutsakis, 2018). In general, however, non-model microorganisms have received less attention in the effort of integration of C1-utilization pathways mostly due to the lack of genetic tools, and probably also the less competitiveness compared with using native C1-fixating microorganisms.

Our long-term goal is to construct an anaerobic heterotrophic strain capable of synthesizing valuable chemicals with carbons derived from fixated C1 compounds and nitrogen from molecular nitrogen, in combination with energy and electrons derived from inexpensive waste materials, such as raw glycerol, even partially from electric currents. In this regard, Clostridium pasteurianum, a gram-positive, anaerobic, endospore-forming, and molecular nitrogen fixating bacterium with excellent solvent producing properties, was chosen to be engineered into a C1-utilizing model strain. For metabolic engineering of C. pasteurianum, one of the largest challenges lies in its low transformation efficiency. Although an in vivo methylation and electro-transformation protocol based on Pyne et al. (2013) was established, and C. pasteurianum R525 with improved electro-competence was isolated in our laboratory (Schmitz et al., 2019), transformation of several variations of pMTL-based plasmids failed in follow-up studies (data not shown). While the reason for the transformation failure remains unclear, we observed that smaller plasmids, such as pMTL85141 as a non-expression plasmid (Heap et al., 2009), were able to yield higher transformation efficiencies. Thus, it was reasonable to assume that chances of being rejected by the host strain due to restriction-modification system or other sequence-specific incompatibilities might be reduced by minimizing the plasmid size and complexity. Therefore, we approached meeting the criteria of simplicity and compliance with the native cellular machinery, using a design based on the principle of orthogonality (Pandit et al., 2017).

Comparing natural and synthetic C1-assimilation pathways, the reductive glycine pathway schemed in Figure 1 represents a very promising one (Bar-Even, 2016; Bar-Even et al., 2013). Genomic analysis of genes required by rGP revealed that glycine synthase (or glycine cleavage system) is the only missing reaction step in C. pasteurianum. Comprised of four proteins (T, H, P, and L) the glycine synthase converts 5,10-methylene-THF, CO2, NH3, and NADH to glycine (Kikuchi et al., 2008). Interestingly, many species among the well-known Clostridia lack the glycine synthase/glycine cleavage system (Table S1). This makes them suitable candidates to investigate the effects in a neutral and orthogonal manner without...
interference through a parallel reaction system. As an effort to integrate rGP in \textit{C. pasteurianum}, genes of the glycine synthase from \textit{Gottschalkia acidurici} (i. \textit{Clostridium acidurici}; Poehlein et al., 2017) were chosen, because it is one of the few organisms operating the glycine synthase natively in the direction of glycine synthesis (Gariboldi & Drake, 1984; Waber & Wood, 1979). In this study, genes of glycine synthase from \textit{G. acidurici} were cloned and introduced into \textit{C. pasteurianum}, which was then characterized using glycerol, glucose, and formate as feed compounds. By comparing the mutant with the wild-type strain under variation of cultivation conditions, the metabolic impact of introducing glycine synthase into \textit{C. pasteurianum} was addressed.

2 | MATERIALS AND METHODS

2.1 | Chemicals

Agarose was purchased from Biozyme Scientific GmbH and molecular nitrogen from Westfalen AG. $^{13}$C labeled sodium formate (99%) from Sigma-Aldrich/Merck was used for $^{13}$C-labeling experiments. All the other chemicals of analytical grade were purchased either from Carl Roth or from Sigma-Aldrich/Merck.

2.2 | Strains and plasmids

Strains and plasmids used in this study are listed in Table 1. Primers and their purpose are described in Table 2. For plasmid construction, replication, and in vivo methylation, \textit{E. coli} 10§ (New England Biolabs) was used. Polymerase chain reaction (PCR) was performed with CloneAmp HiFi PCR Premix (Takara Bio Inc.) with primers purchased from Thermo Fisher Scientific. For PCR products with templates originated from \textit{E. coli}, FastDigest DpnI (Thermo Fisher Scientific) was used. In-Fusion Cloning (Takara Bio Inc.) was used for the construction of the pMTL-GCSY1 plasmid: gcvT (Curi_c00740), gcvH (Curi_c00750), gcvPaPb (Curi_c00760 and Curi_c00770), and lpd (Curi_c00790) from genomic DNA of \textit{G. acidurici} DSM 604 and pMTL-vector backbone from pMTL85141-Cas9n (Schmitz et al., 2019) were PCR amplified and cloned, yielding in pMTL-GCSY1. Colony-PCR was performed with Maxima Hot Start PCR Master Mix (Thermo Fisher Scientific) and the resulting plasmid was sequenced externally via Sanger sequencing (Microsynth Seqlab). NucleoSpin and NucleoBond Plasmid kits and NucleoSpin Gel and PCR Clean-up (Macherey-Nagel) were used for plasmid DNA extraction and purification of DNA. For purchased kits, manufacturers’ protocols were followed. DNA concentrations were measured by NanoDrop One (Thermo Fisher Scientific).

2.3 | Media, growth conditions, and storage of bacteria

\textit{E. coli} strains were stored in Roti-Store cryo vials (Carl Roth) and cultivations were performed in LB medium (tryptone, 10 g L$^{-1}$; yeast extract, 5 g L$^{-1}$; NaCl, 5 g L$^{-1}$) at 37°C in 50 ml conical tubes or Erlenmeyer flasks with baffles. If required, additional 1.5% (w/v) agar was added. For selection, chloramphenicol and kanamycin were supplemented to final concentrations of 25-34 μg mL$^{-1}$ and 35-50 μg mL$^{-1}$, respectively.

\textit{C. pasteurianum} strains were stored at -80°C as 20% (v/v) glycerol stocks in 1.8 ml cryovials (VWR). For cultivation, glycerol stocks were first inoculated to serum bottles containing 2 × YTG medium (tryptone, 16 g L$^{-1}$; yeast extract, 10 g L$^{-1}$; glucose, 5 g L$^{-1}$; Pyne et al., 2013), grown at 35°C for 12-40 h, then transferred to modified Biebl medium and grown at 35°C. The basal Biebl medium

| TABLE 1 | Strains and plasmids used in this study |
| Name | Description | Source |
|---|---|---|
| **Strains** | | |
| \textit{E. coli} 10§ | $\Delta$(ara-leu) 7697 araD139 fhuA $\Delta$lacX74 galK16 galE15 e14- $\Phi$80dlacZΔM15 recA1 relA1 endA1 nupG rpsL (Str§) rph spot1 $\Delta$(mrr-hsdRMS-mcrBC) | New England Biolabs |
| \textit{C. pasteurianum} R525 | Isolated \textit{C. pasteurianum} DSM 525 clone with enhanced transformation efficiency | Schmitz et al. (2019) |
| Genomic DNA from \textit{Gottschalkia acidurici} DSM 604 | Source of studied glycine synthase of this study | DSMZ |
| **Plasmids** | | |
| pMTL85141-Cas9n | Shuttle vector (\textit{E. coli} and \textit{C. pasteurianum}) expressing Cas9 nickase under fdx promoter originated from \textit{Clostridium sporogenes} (Cm§); ColE1 ori; pM13 ori | Schmitz et al. (2019) |
| pFnuDIIMKn | In vivo methylation plasmid for \textit{E. coli} via FnuDII methyltransferase from \textit{Fusobacterium nucleatum} (p15A ori; Kn§) | Pyne et al. (2013) |
| pMTL-GCSY1 | Shuttle vector (\textit{E. coli} and \textit{C. pasteurianum}) expressing glycine synthase (gcvT (Curi_c00740), gcvH (Curi_c00750), gcvPaPb (Curi_c00760 and Curi_c00770), and lpd (Curi_c00790)) under fdx promoter originated from \textit{Clostridium sporogenes} (Cm§); ColE1 ori; pM13 ori | This study |
adapted from Biebl (2001) (K$_2$HPO$_4$, 0.5 g L$^{-1}$; KH$_2$PO$_4$, 0.5 g L$^{-1}$; MgSO$_4$ × 7H$_2$O, 0.2 g L$^{-1}$; (NH$_4$)$_2$SO$_4$, 3 g L$^{-1}$; CaCl$_2$ × 2H$_2$O, 0.02 g L$^{-1}$; resazurin (sodium salt), 2 mg L$^{-1}$; trace element solution SL7, 2 ml L$^{-1}$; cysteine × HCl × H$_2$O, 0.5 g L$^{-1}$) was supplemented with 2 g L$^{-1}$ of CaCO$_3$, 5 g L$^{-1}$ of yeast extract, 5 mg L$^{-1}$ of FeSO$_4$ × 7H$_2$O, 0-8 g L$^{-1}$ of sodium formate and 50 g L$^{-1}$ of glycerol or 15 g L$^{-1}$ of glucose for serum bottle experiments. As inoculum for batch and continuous fermentation, the same Biebl medium without sodium formate was used. For the labeling experiment, concentrations of K$_2$HPO$_4$ and KH$_2$PO$_4$ were increased to 3 g L$^{-1}$, CaCO$_3$ was not included, yeast extract, 13C sodium formate, and glucose were supplemented at 1 g L$^{-1}$, 6 g L$^{-1}$, and 10 g L$^{-1}$, respectively. All liquid medium for serum bottles were adjusted to pH 6.5 by titration with HCl and flushed with O$_2$-free N$_2$ for 20 min at 90°C before sterilization at 121°C. Agar plates with 2 × YTG medium were prepared with an additional 1.5% (w/v) agar, which was cultivated in anaerobic jars containing Oxoid AnaeroGen (Thermo Fisher Scientific). For the mutant strain harboring pMTL-GCSY1, thiamphenicol (Tm) was supplemented to a final concentration of 7–10 μg ml$^{-1}$.

13C-labeling experiments were performed in 20 ml serum bottles with 5 ml working volume. Cultures grown on a 2 × YTG medium were pelleted by centrifugation and used as inoculate at a starting optical density (600 nm) of 0.15. After 43 h of incubation at 35°C, the cells were harvested and hydrolyzed as described by Zamboni et al. (2009). Batch fermentations were conducted in duplicates in 2 L bioreactors (Bioengineering AG) with a working volume of 1.5 L agitated at 300 rpm. Continuous fermentations were performed in a DASGIP Parallel Bioreactor System (DASGIP Eppendorf) in a 300 ml bioreactor with a working volume of 200 ml agitated at 150 rpm. All fermentations were performed at 35°C with pH-controlled at 6.0 through titration with 5 M KOH. The fermentation medium was composed of basal Biebl medium without CaCO$_3$ supplemented with yeast extract at 1 g L$^{-1}$, glycerol at 80 g L$^{-1}$ (batch), glucose at 10 g L$^{-1}$ (continuous culture), and sodium formate at 0–4 g L$^{-1}$.

### Table 2: Primers used in this study for the construction of pMTL-GCSY1

| Name                  | Sequence (5′–3′)                                      |
|-----------------------|------------------------------------------------------|
| Lpd FOR$^1$           | AAATATACAAAGTAAATGACTCAAGGAATTTATGATGTTGTAGTTATAGGTG |
| Lpd REV$^1$           | ACGGTGTCGACATTTATTTTTTGGCAGGTTGATACATTATCACAATGTATCTGC |
| GCS FOR$^2$           | ACACAGGAACAGCTATGCTAAGAAAGACAGCTCTTTTATGAAATGGCATAAAAACAC |
| GcvT REV$^2$          | TATTTTTGTATATTGTGTCTTTCTAAAGACTCTGCTATTTTGC |
| GcvH FOR$^3$          | AATAAATCAAATAATAGACAAAAATATAGAAAGAGTTATATATCCAGAAGACAC |
| Gcvh REV$^{3,8,9}$    | TATATATCTAGCTATTATCTGCAGAAATGCTTTTGC |
| GcvP FOR$^4$          | ATGCATAGATATAATACCTAAACGTATGCTGAG |
| GcvP REV$^4$          | TTACTTTGTATAATTGATATTAGATCTTTTGGCCGTCTAGCTC |
| OEVec FOR$^5$         | ATGTCAGGACCCGTCTCG |
| OEVec REV$^5$         | AGCGTTTTCTGTTGAAAATGTTATAG |
| SeqVector I FOR$^{6,7,8,9}$ | ACGCTTCCGAAGGAAAAG |
| SeqOE REV$^6$         | ATATTTTTCTTTCATTAGATAGCAGACAGAGAAGGTTTGAGAAACG |
| SeqVector IV REV$^7$  | TGGCAGTTATGGCCGCGTC |
| GCVT I FOR$^7$        | AGAAGACTTATTGTAATCTTACCAACTCCAG |
| GCVT IV FOR$^7$       | ATGATGATTAATCAAAGGTTGGGAAGCAG |

| Description            |                                      |
|------------------------|--------------------------------------|
| 1                      | PCR amplification of lpd (Curi_c09790) |
| 2                      | PCR amplification of gcvT (Curi_c00740) |
| 3                      | PCR amplification of gcvH (Curi_c00750) |
| 4                      | PCR amplification of gcvP$_A$ (Curi_c00760) and gcvP$_B$ (Curi_c00770) |
| 5                      | PCR amplification of pMTL85141-Cas9n vector backbone |
| 6                      | Colony-PCR verification PCR after In-Fusion Cloning |
| 7                      | Sanger Sequencing after In-Fusion Cloning |
| 8                      | Colony-PCR verification after transformation into pFnuDIIMKn harboring E. coli |
| 9                      | Verification PCR for uptake of pMTL-GCSY1 via re-extraction from C. pasteurianum |
(continuous culture). After sterilization at 121°C, the reactors were flushed with N₂ until inoculation. FeSO₄ × 7H₂O, cysteine × HCl × H₂O, and Tm for the mutant strain were added at 5 mg L⁻¹ (batch) or 10 mg L⁻¹ (continuous), 0.5 g L⁻¹ and 7 μg ml⁻¹, respectively, shortly before inoculation.

2.4 | Electro-transformation of C. pasteurianum

For the electro-transformation of C. pasteurianum R525 strain, previously described protocols by Pyne et al. (2013) and Schmitz et al. (2019) were adopted. Briefly, an overnight culture was grown in 2 × YTG medium from a glycerol stock, and used to inoculate a pre-warmed fresh 2 × YTG medium. When an OD₆₀₀ of approx. 0.45 was reached, the C. pasteurianum R525 culture was added with glycine (1.25% (w/v)) and sucrose (0.4 M), further incubated at 35°C for 3–4 h, before harvested and washed two times in an SMP buffer (sucrose, 270 mM; MgCl₂, 1 mM; Na₃PO₄, 5 mM; pH, 6.5). About 550 μl of the competent cell suspension was mixed with 30 μl ethanol and 86.5 μg extracted pMTL-GCSY1 (50 μl), which was in vivo methylated via pFnuDIIMKn (Pyne et al., 2013), electro-transformed (exp. pulse, 1.8 kV, 25 μF, = 3), recovered in a 2 × YTG medium supplemented with 0.2 M sucrose and selected on 2 × YTG agar plates with Tm. After 5 days, colonies were visible, which were re-streaked onto new 2 × YTG agar plates with Tm. After further incubation for 5 days, freshly grown colonies were picked and inoculated into 2 × YTG medium supplemented with Tm. Glycerol stocks were prepared from 50 h grown cultures. The successful transformation was verified by PCR using re-extracted plasmids from the selected C. pasteurianum strain.

2.5 | Analytical methods

Cell concentrations were measured turbidimetrically at 600 nm and a previously determined conversion factor of 0.336 g L⁻¹ cell dry weight per unit cell density (Groeger et al., 2017) was used to calculate cell dry weight. Soluble extracellular metabolites were measured via HPLC (KNAUER) on an Aminex HPX-87H column (300 × 7.8 mm; Bio-Rad) at 60°C, using 5 mM H₂SO₄ as mobile phase at a flow rate of 0.6 ml min⁻¹, and a refractive index detector and an ultraviolet detector. For fermentations, the off-gas flow rate was measured by an EL-FLOW flowmeter (Bronkhorst) and gas composition was determined using a Balzers Omnistar GSD 300 Mass Spectrometer (Pfeiffer Vacuum GmbH). For ¹³C-labeling experiments, approx. 0.5 mg of dry biomass was used to prepare proteinogenic amino acids as described by Zamboni et al. (2009), including the hydrolysis of protein with 6 M HCl, and the derivatization of proteinogenic amino acids with N-terbutyldimethylsilyl-N-methyltrifluoroaceticamide/terbutyldimethyl-chlorosilane. The measurement of isotopomer abundances of proteinogenic amino acids was performed on a gas chromatograph coupled to a mass spectrometer (GC/MS) (Agilent Technologies) using an Agilent HP5 ms column (30 m × 0.25 mm, 0.25 μm), with helium as carrier gas at a flow rate of 1 ml min⁻¹. The temperature profile was as follows: 80°C held for 1 min, increase at 20°C min⁻¹ to 120°C, increase at 4°C min⁻¹ to 270°C, increase at 20°C min⁻¹ to 290°C, and held for 2 min. Correction of the natural abundance of isotopes was performed using IsoCor v2 (Millard et al., 2019).

The maximum growth rate was calculated with linear fit tool via Origin 2020 (OriginLab). Further calculations were performed via Excel (Microsoft). For batch fermentations, averages of five sampling points from end-exponential phase were used for calculation. Carbon and electron recoveries as measure for analytical completeness were calculated according to Equations (1) and (2), respectively. The biomass composition of C₆H₁₂O₄N with a molar mass of 101.1 g mol⁻¹ (Biebl, 2001) was assumed. Loss of C1 carbons represents the carbon recovery in the form of CO₂ and formate. Substrate specific yields and carbon distributions from detected metabolites were calculated according to Equations (3) and (4), respectively.

\[
carbon(t) = \frac{\sum_{i=1}^{nC} nC_i M_i (t)}{nC_Glyceraldehyde (c_{Glyceraldehyde} (t) - c_{Glyceraldehyde}(t))} \\
\text{ recovery carbon}(t) = \frac{\sum_{i=1}^{nC} nC_i M_i (t)}{nC_Glyceraldehyde (c_{Glyceraldehyde} (t) - c_{Glyceraldehyde}(t))} \\
\text{ Specific yield, } \frac{\text{mass of product}}{\text{mass of substrate}} = \frac{\sum_{i=1}^{nC} nC_i M_i (t)}{\text{mass of substrate}} \\
\text{ Substrate specific yield, } \frac{\text{mass of product}}{\text{mass of substrate}} = \frac{\sum_{i=1}^{nC} nC_i M_i (t)}{\text{mass of substrate}} \\
\text{ Recovery carbon, } \frac{\text{mass of product}}{\text{mass of total}} = \frac{\sum_{i=1}^{nC} nC_i Q_i}{\text{mass of total}} \\
\text{ Recovery electron, } \frac{\text{mass of product}}{\text{mass of total}} = \frac{\sum_{i=1}^{nC} nC_i Q_i}{\text{mass of total}}
\]

rCarbone: carbon distribution, Mₖ: molar mass of compound i, nC, j: number of carbons in compound i, c, i: concentration of compound i, c, i: carbon recovery in compound i, rCarbone: electron recovery, nC, j: total degree of reduction in compound i, Yr: substrate-specific yield, pC, j: carbon distribution of product i, Qj: production/consumption rate, c, i: concentration of compound i in feed, Vr: reactor volume, D: dilution rate.

2.6 | Reverse transcription-polymerase chain reaction

C. pasteurianum R525 strain and pMTL-GCSY1 harboring mutant strain were grown in serum bottle (25 ml of modified Biebl medium supplemented with 15 g L⁻¹ glucose and 1 g L⁻¹ sodium formate) at 35°C and harvested after 22 and 25 h, respectively. Total RNA was extracted using Aurum Total RNA Mini Kit (Bio-Rad) with lysosome purchased from Carl Roth (>45,000 FIP U mg⁻¹). Reverse transcrip-
tion of RNA to cDNA was performed by using the reaction setup with gene-specific primers of iScript Select cDNA Synthesis Kit (Bio-Rad) including DNase I treatment. The manufacturer’s instructions were followed for both kits. The obtained cDNA was qualitatively verified by CloneAmp HiFi PCR Premix and by using cDNA as a template. pMTL-GCSY1 was used as a positive control. As a negative control, water sample, cDNA of reverse-transcribed RNA from C. pasteurianum R525 strain with corresponding primers, and total RNA of the mutant strain were used as a template. Primers for reverse transcription PCR and the subsequent PCR for qualitative analysis are listed in Table S2, which were designed using Primer-BLAST (Ye et al., 2012).

2.7 | Genomic analysis methods

To find the presence of glycine cleavage system/glycine synthase proteins UniProtKB database (www.uniprot.org; The UniProt Consortium, 2019) was utilized for the search of specific conserved proteins or domains (Pfam; El-Gebali et al., 2019; Table S1).

3 | RESULTS AND DISCUSSION

3.1 | Introduction of glycine synthase into C. pasteurianum

Genes of the glycine synthase (glycine cleavage system) from the gcv cluster in G. acidurici (gcvT, gcvH, gcvPα, and gcvPβ) and dihydriamido dehydrogenase (lpd) were cloned into a previously constructed pMTL-based expression vector of pMTL85141-Cas9n (Schmitz et al., 2019). The resulting pMTL-GCSY1 plasmid was transformed into the C. pasteurianum R525 strain (termed WT), resulting in a C. pasteurianum mutant strain (termed as GCSY1) harboring the introduced glycine synthase. The successful plasmid uptake was verified by PCR after re-extraction from the GCSY1 strain. In addition, the heterologous expression of the genes was qualitatively confirmed by reverse transcription PCR (see Figure S1). Overall, a transformation efficiency of \((4.9 \pm 0.4) \times 10^{-1}\) transformants \(\mu\text{g}^{-1}\text{DNA}\) \((n = 2)\) was reached based on Tm selection. However, in comparison with previous reports of successful transformations with pMTL85141 (Heap et al., 2009) which reaches up to \(10^5\) transformants \(\mu\text{g}^{-1}\text{DNA}\) (Grosse-Honebrink et al., 2017; Pyne et al., 2013), what we achieved was a six order of magnitude lower transformation efficiency. Since the number of plasmids during the transformation was not the limiting factor, we interpret that only a small proportion of cells were actually competent, supporting the hypothesis of Schmitz et al. (2019), Schwarz et al. (2017) and Grosse-Honebrink et al. (2017) that unknown barriers other than the restriction-modification system hinder foreign DNA transfer and the elevated competency as it was reported for R525, H1 and H3 strains was rather due to spontaneous and less controllable mutations.

3.2 | Metabolic and redox burdens led to secretion of 2-oxobutyrate and 3-hydroxypropionic aldehyde; formate as glycine synthase trigger

The GCSY1 strain showed deviations in growth pattern, secreted metabolites in serum bottle studies. When glycerol stocks of this strain were inoculated into \(2 \times \text{YG}\) medium, both the lag-phase and the growth duration were prolonged in comparison with the WT strain from approx. 8–20 h and 16–40 h, respectively. Since the complex \(2 \times \text{YG}\) medium is rich in nutrients the reason for the observed growth-inhibition was believed to be due to metabolic burden or instability caused by the introduction of glycine synthase, not the unavailability of certain nutrients in the medium. To further study the impact, pH-uncontrolled cultivation on glycerol in serum bottles with Biebl medium were performed with or without the supplementation of sodium formate and compared to the WT strain (see Figure 2a). The WT strain showed elevated growth inhibition with increasing sodium formate supplementation. Supplementation of formate to the culture of GCSY1 strain led to a nearly complete growth depletion, without apparent glycerol consumption. Thus, to identify the cause of growth inhibition of GCSY1 triggered by formate supplementation, the supernatant of culture broth was analyzed by HPLC.

First, the integration of glycine synthase into C. pasteurianum led to the formation of a metabolite, which was secreted into the culture medium and appeared as an unknown peak on the HPLC chromatogram. By checking the metabolic pathways that might be involved 2-oxobutyrate (2-OB) was identified, among others, as a possible candidate. This was then verified by spiking the samples with 2-OB standard, as well as by varying the HPLC condition to watch the retention time shift. 2-OB was never observed before in any previous works dealt with different strains of C. pasteurianum. However, 2-OB production ceased by repeated passaging into fresh complex medium or semi-synthetic medium, or in the progress of continuous fermentation, which suggests a metabolic adaptation of this microorganism.

2-OB can be formed as an intermediate in the amino acid metabolism and is linked to threonine conversion to isoleucine (Liu et al., 2016), or as a product of the degradation of cystathionine from the methionine cycle (Irmler et al., 2008) and propionate metabolism (Srirangan et al., 2017). Although we are not able to clarify the exact origin of 2-OB secretion in this study, several possibilities exist regarding the connections of metabolic branches to the introduced glycine synthase (Figure 3a). First, glycine synthase may increase intracellular glycine level and reduce the need of glycine synthesis via threonine aldolase. To maintain the intracellular threonine level, more threonine is deaminated to 2-OB. Second, as one of the educts for the glycine synthase, the intracellular pool of 5,10-methylene-THF may be affected by the flux through glycine synthase. Subsequent fluxes are then adapted in the methionine and folate cycles, leading to an increased accumulation of cystathionine as the product of homocysteine demethylation. Degradation of cystathionine via cystathionine beta-lyase (metC4) may lead to 2-OB formation. Another possibility is revealed by the work of Nevin et al. (2011) who reported that microbial
Electrosynthesis of Clostridia acetogens, such as *C. ljungdahlii* and *C. aceticum*, also led to the secretion of 2-OB in trace amounts, when CO₂ was fixated to acetate over the reductive acetyl-CoA pathway (rAP). Interestingly, these two *Clostridia* strains naturally harbor a glycine cleavage system (see Table S1). Assuming that a common causality for 2-OB secretion exists between the work of Nevin et al. (2011) and our observation, consumed electric current for acetogenesis in *C. ljungdahlii* and *C. aceticum* may pose a similar triggering effect as the redox shift of GCSY1 leading to 2-OB secretion. Supporting this hypothesis is the observation that the consumption of glycerol as a more reduced substrate instead of glucose by GCSY1 led to elevated 2-OB secretion in our study (see Figure 2b).

In addition to 2-OB, 3-hydroxypropionic aldehyde (3-HPA) was also found to be secreted into the medium in the culture of GCSY1 grown on glycerol but only in the presence of additionally supplemented formate. As shown in Figure S2, an asymmetrical HPLC-UV peak typical of 3-HPA in a dynamic equilibrium between its monomer, hydrate, and dimmer in aqueous solution was observed, as described in the HPLC analysis of 3-HPA by Burgé et al. (2015). Based on the phenomenon for several natural 1,3-PDO producers that 3-HPA accumulation is caused by an insufficient supply of reducing equivalents (NADH; Barbirato et al., 1998; Hao et al., 2008; Maervoet et al., 2016; Sauvageot et al., 2000; Wang et al., 2003) and absence of a direct metabolic link between 3-HPA and formate, we concluded a redox imbalance based on glycine synthase, which is triggered by formate addition.

Natively, the solventogenic pathway (see Figure 3b) of glycerol reduction over 3-HPA to 1,3-PDO is expected to be the major NADH oxidation route in glycerol fermentation of *C. pasteurianum* which is crucial for redox homeostasis (Dabrock et al., 1992; Johnson & Rehmann, 2016; Pyne et al., 2016; Schmitz et al., 2019; Schwarz et al., 2017). 3-HPA accumulation was observed when formate was

**FIGURE 2** Changes in cell dry weight, glycerol, glucose, formate concentrations during pH-uncontrolled cultivation of *Clostridium pasteurianum* R525 (WT) and *C. pasteurianum* R525 glycine synthase mutant (GCSY1). Cultivations were performed in serum bottles with glycerol (a) or glucose (b) as substrates. Sodium formate was supplemented in varying concentrations (0, 2, 4, and 8 g L⁻¹), which corresponds to 0, 1.35, 2.71, and 5.41 g L⁻¹ formate. [Color figure can be viewed at wileyonlinelibrary.com]
Thus, we conclude that adding exogenous formate triggered reductive metabolic behavior, and cells counteracted by downregulating the reduction of 3-HPA to lower NADH oxidation. Since oxidation of formate to CO₂ via formate dehydrogenase or glycine cleavage reaction is expected to elevate reduction power (by recovering NAD(P)H), which promotes 3-HPA reduction to 1,3-PDO, the addition of exogenous formate appears not to induce CO₂ oxidation or glycine cleavage. Utilization of pyruvate via oxaloacetate and homoserine is deaminated for the biosynthesis of isoleucine, yielding thereby 2-OB as an intermediate. The yellow arrow in both directions highlights the observed phenomenon: introduction of glycine synthase for the integration of reductive glycine pathway and elevation of reducing power (gray arrows) via utilization of pyruvate by generating NADH for the reductive glycine pathway yields in 2-OB secretion. (b) Glycerol and glucose as the main carbon source of C. pasteurianum metabolism are converted to 1,3-PDO (from glycerol), ethanol, and butanol via solventogenesis, and lactate, formate, acetate, and butyrate via acidogenesis. Major C1 compounds (CO₂ and formate) is derived from the decarboxylation of pyruvate [Color figure can be viewed at wileyonlinelibrary.com]

added to the medium. Thus, we conclude that adding exogenous formate triggered reductive metabolic behavior, and cells counteracted by downregulating the reduction of 3-HPA to lower NADH oxidation. Since oxidation of formate to CO₂ via formate dehydrogenase or glycine cleavage reaction is expected to elevate reduction power (by recovering NAD(P)H), which promotes 3-HPA reduction to 1,3-PDO, the addition of exogenous formate appears not to induce CO₂ oxidation or glycine cleavage. Utilization of glucose instead of glycerol as the main carbon and energy source enabled a better growth of the GCSY1 strain despite formate addition (Figure 2b) due to the absence of 3-HPA biosynthesis route from glucose. Thus, for subsequent characterization of this strain, glycerol was used without exogenous formate addition, or glycerol was replaced by glucose, if sodium formate addition was desired.

3.3 | Native uptake of isotopically labeled formate

To characterize the formate-related metabolism of C. pasteurianum, ¹³C-labeled formate was supplemented isotopomer distributions of the proteinogenic amino acids were profiled (Figure 4). For the WT strain, glycine should be synthesized via the native biosynthesis pathway from pyruvate either over serine or threonine due to the absence of glycine synthase (Figure 3a), and therefore, we expected only the appearance of M + 0 isotopomer for glycine (because the natural abundances of isotopes were subtracted). To our surprise, in the WT strain, glycine was found to have over 8% of M + 1 isotopomer (Figure 4b). This indicates that ¹³C from labeled formate was incorporated into either the carboxyl or the aminomethyl group of glycine.

Based on this result and the study of Dainty and Peel (1970), we propose that a circular amino acid interconversion pathway exits in the native metabolism of C. pasteurianum as follows: C₃-central carbon metabolite (pyruvate and derivatives) → oxaloacetate → aspartate → threonine → glycine → serine → C₃-central carbon metabolite (similar to the so-called serine-threonine-cycle; see Figure 4a). Considering the absence of native glycine synthase (glycine cleavage system) in the WT strain, the threonine aldolase reaction dissociating the third and fourth carbons and serine hydroxymethyltransferase cleaving the third carbon, M + 1 isotopomer of glycine indicates that first or second two carbons of C₃-central carbon metabolites must be originated from labeled formate (e.g.,
carboxyl or carbonyl group in pyruvate). We hypothesize a reversed pyruvate formate lyase reaction which yields in $^{13}$C-labeling of the carboxyl group in pyruvate (see Figure 4c) as previously demonstrated in vitro for other Clostridia (Thauer et al., 1972) and applied in vivo in E. coli (Zelcbuch et al., 2016). Alternatively, fixation of CO$_2$ from oxidized $^{13}$C-formate via pyruvate carboxylase as anaplerosis and interconversion within symmetrical TCA intermediates yields likewise in labeled pyruvate. However, the incompleteness of genes for the citrate cycle and unclear synthesis routes of TCA intermediates (Pyne et al., 2016) render a detailed investigation difficult. Nevertheless, both labeling patterns result in labeled central C$_3$ metabolite(s), which transfer labeled carbon to form glycine either over aspartate and threonine (with over 24% M + 1) or over serine. The unusually over 89% high M + 1 abundance and over 7%
abundance of M+2 in serine are attributed to formate uptake via serine hydroxymethyltransferase from glycine (see Figure 4c) in addition to the canonical biosynthesis from labeled C3 metabolite. Furthermore, alanine and glutamate synthesized from pyruvate were found to have approx. 15% and 7% M+1 isotopomer, respectively.

Cultivating the GCSY1 mutant with exogenously added 13C-formate, elevated acidogenesis in GCSY1 led to a drastic decrease of pH, despite increased phosphate buffer concentration in the medium was used. This induced early growth inhibition and partial sporulation of the cells. The resulting only 1.9-fold increase of the total biomass disqualified qualitative analysis of the functionality of glycine synthase in the GCSY1 mutant by using 13C-labeled formate. Hence, an alternative approach was chosen to quantify the effect of glycine synthase on \textit{C. pasteurianum} since the costly usage of 13C-labeled compounds can be only conducted in small mL-scales, we proceeded to scale-up the cultivation volumes enabling measurements of absolute concentrations of C1 compounds. Thus, batch fermentations in 1.5 L and continuous fermentations in 200 ml scales were performed to enhance the resolution of metabolic characterization. In addition, off-gas analysis was conducted to examine gaseous C1 production or consumption for GCSY1.

3.4 Shift in solventogenesis and acidogenesis, reduction of carbon loss as C1 units without exogenous formate

Since formate and CO2 are native by-products of \textit{C. pasteurianum} metabolism, 1.5 L batch fermentations with glycerol as sole substrate (80 g L−1) were conducted to analyze the impact of glycine synthase on natively synthesized C1 compounds (formate and CO2; see Figure S3). Carbon recovery of approx. 95.3 ± 5.5% to 99.3 ± 0.9% and electron recovery from approx. 92.0 ± 5.4% to 103.0 ± 2.4% confirm that major metabolites were included in the analysis (Figure 5b). Since GCSY1 consumed less substrate, the following discussion is based on the distribution of carbon per unit of consumed glycerol.

![Figure 5](image)
Shifts in the carbon fluxes were observed for GCSY1, which are attributed to glycine synthase introduction (Figure 5d): decreased carbon fluxes toward butanol (from 16.2 ± 5.4% to 3.5 ± 1.3%), carbon dioxide (from 14.5 ± 0.8% to 6.4 ± 2.3%) and biomass (from 8.3 ± 0.2% to 3.2 ± 0.3%), but increased carbon fluxes to acid production (from 10.7 ± 1.9% to 24.6 ± 8.1% for all detected acids), which is in agreement with substrate-specific yields as shown in Figure 5c. Metabolic burden via glycine synthase is observable by the decrease in the maximum growth rate from 0.309 ± 0.018 h⁻¹ to 0.079 ± 0.002 h⁻¹ (Figure 5a) and the decreased substrate-specific biomass yield from 63.15 ± 1.44 mg g⁻¹ to 25.30 ± 2.37 mg g⁻¹ as shown in Figure 5c. Similar to previously seen in serum bottle experiments, 2-OB secretion was observed (Figure S3), which accounted for up to 3.1 ± 0.4% of the carbon flux.

As the major impact of glycine synthase integration, carbon loss by CO₂ production from total consumed carbons was more than halved, despite the native formate uptake route. The alteration of native acidogenesis and solventogenesis was primarily observed for subsequent pathways of pyruvate: decreased butanol synthesis was observed, which results in lowered NADH oxidation, and carbon fluxes toward acid production in GCSY1 were more than doubled in comparison with WT. Elevated acetate and butyrate formation from glycine synthase with additional ATP and NADH demand is in accordance with the elevated supply of ATP (acidogenesis) and the downregulation of competing for NADH oxidizing pathways (butanol). In conclusion, glycine synthase introduction led to reduced acidogenesis and increased carbon fluxes to acid production (e.g., butyrate).

### 3.5 Exogenous formate uptake with increasing formate supply

To analyze the ability of exogenous formate uptake and better comparability with the WT, glycerol was replaced by glucose (10 g L⁻¹), and substrate-limited continuous fermentation was performed at a dilution rate of 0.1 h⁻¹ with 0, 1, 2, and 4 g L⁻¹ sodium formate (see Figure S4). Interestingly, 2-OB secretion was not observable anymore as soon as the continuous operation mode was initiated. Thus, it appears that usage of more oxidized substrate in limited availability diminishes this metabolic imbalance as observed in batch fermentations with glycerol as the sole substrate. The continuous supply of 1 g L⁻¹ yeast extract in the feed resulted in carbon and electron recoveries over 100% for all analyzed steady-state sampling points of WT and GCSY1 (see Figure 6a). The glucose-limited condition resulted in similar glucose consumption rates between WT and GCSY1 (between 1.050 ± 0.001 mmol h⁻¹ and 1.094 ± 0.000 mmol h⁻¹) as shown in Figure 6c. While the biomass production rate for WT decreased by approx. 35% from 36.21 ± 1.28 mg h⁻¹ with increasing sodium formate concentration, the GCSY1 strain showed higher tolerance with only a decrease of approx. 8% from 30.71 ± 0.29 mg h⁻¹ (Figure 6d).

In regard to acidogenesis a tendency was observed: with increasing concentrations of sodium formate in the feed, the substrate-specific production rates of acids for WT were increased stepwise from 3.291 ± 0.137 mmol g⁻¹ h⁻¹ by approx. 40%, 98%, and 107%, at 1, 2, and 4 g L⁻¹ sodium formate, respectively. For GCSY1, an increase of 22% from 4.032 ± 0.038 mmol g⁻¹ h⁻¹ was observed, when 1 g L⁻¹ sodium formate was supplemented. However, a further increase in sodium formate did not result in an elevation of acidogenesis (see Figure 6e). As reported for C. acetobutylicum and C. beijerinckii, sodium formate supply in low concentration creates oxidative stress and leads to the so-called “acid crash” (Cho et al., 2012; Wang et al., 2011). The comparison of the specific acid production rate in regard to the biomass production rates (see Figure 6d) suggests elevated stress response in the WT strain due to increased supply of exogenous formate leading to increased ATP demand, which is compensated by elevated acidogenesis. In GCSY1, however, the increase of acidogenesis is confined despite the integration of glycine synthase. It appears in this context that the expected increase of ATP demand is negligible in comparison to the stress response related ATP demand as seen in WT. Solventogenesis was low for both strains and show no clear trends (see Figure 6f). This is conceivable, since glucose is less reduced than glyceraldehyde and solventogenesis should not be as dominant as that in glyceraldehyde fermentation for both strains.

The triggering effect of formate was most noticeable by production rates of C1 compounds: increased sodium formate supply increased gradually CO₂ production in WT from 3.894 ± 0.137 mmol g⁻¹ h⁻¹ to 7.223 ± 0.093 mmol g⁻¹ h⁻¹ and in GCSY1 from 3.976 ± 0.038 mmol g⁻¹ h⁻¹ to 5.757 ± 0.065 mmol g⁻¹ h⁻¹ (see Figure 7a). However, at approx. 24% and 20% lower CO₂ production was observed for GCSY1 at 2 and 4 g L⁻¹ sodium formate concentration. Further, the elevation of exogenous formate led to its consumption by GCSY1. Specific consumption rates of 0.085 ± 0.068 mmol g⁻¹ h⁻¹ and 0.290 ± 0.016 mmol g⁻¹ h⁻¹ at 2 and 4 g L⁻¹ sodium formate concentration, respectively, were observed as shown in Figure 7b, in contrast to increasing formate production rates in WT. In the discussed context, a consumption rate in the order of magnitude of 10² mmol g⁻¹ h⁻¹ may appear almost irrelevant, the resulting consumption was comprised of the consumption of exogenous formate added to the consumption of synthesized formate by its native metabolism. As shown by the specific C1 unit production rates depicted in Figure 7c, a reduction of up to 30% in total C1 production (at 2 and 4 g L⁻¹ sodium formate in the feed) was observed. Furthermore, oxidation of formate to CO₂ and glycine cleavage can be excluded, since exogenous formate consumption did not lead toward elevated CO₂ production verifying the uptake and fixation of exogenous C1 compounds. It also implies the contrast of
FIGURE 6  Analysis of continuous fermentation data of *Clostridium pasteurianum* R525 (WT) and *C. pasteurianum* R525 glycine synthase mutant (GCSY1; n = 3). Steady-state samples of pH-controlled continuous fermentation with glucose (10 g L\(^{-1}\)) and varying sodium formate concentrations are analyzed and shown as carbon (a), electron recoveries (b), glucose consumption (c), biomass production rates (d), specific acid (e), and solvent production rates (f).

FIGURE 7  Specific C1 compound production and consumption rates from continuous fermentation of *Clostridium pasteurianum* R525 (WT) and *C. pasteurianum* R525 glycine synthase mutant (GCSY1; n = 3). Steady-state measurements of pH-controlled continuous fermentation with glucose (10 g L\(^{-1}\)) and varying sodium formate concentrations for WT and GCSY1 are compared for specific CO\(_2\) (a), formate (b), and C1 (CO\(_2\) and formate) production rates (c).
the presented approach to the engineering of aerobic microorganisms, where oxidation of formate and oxidative phosphorylation provide energy and reducing power (Bang & Lee, 2018; Yishai et al., 2018). It appears the additional burden for energy and reducing power was only compensated by lowered biomass production. This may pose a general constraint of this approach for C1 fixation toward valorized chemicals. However, it simultaneously demonstrates the ability to improve the overall carbon yield for the biosynthesis of chemicals through lowered production of biomass and CO2. To pursue in-depth tracing of fixed C1 compounds, the growth inhibitory effect of glycine synthase needs to be addressed first by further engineering. Still, closed carbon and electron balances and uptake of C1 compounds implies the integration of fixed carbons into detected metabolites or biomass.

4 | CONCLUSION

For the first time, an artificial formate assimilation pathway was realized in a Clostridia bacterium by introducing glycine synthase of G. acidurici into C. pasteurianum. The impact of this pathway engineering for the cellular metabolism and native C1 biosynthesis was analyzed under the variation of substrate and cultivation conditions. The growth inhibitory effect of glycine synthase integration leading to early growth cessation disabled to definitively confirm glycine biosynthesis from 13C-formate. However, up to 46% reduced native C1 compounds production and uptake of exogenous formate coupled with lowered CO2 production in cultivation experiments verified the fixation of C1 compounds—solely as an outcome of glycine synthase integration. Unexpected 2-OB secretion and 3-HPA accumulation as metabolic responses toward integration of glycine synthase represent alterations of cellular, energy, and redox metabolism. The discussed cellular response provides insight into central metabolism and pinpoints to serious metabolic imbalances in C. pasteurianum, which may be also prevalent in other Clostridia lacking glycine synthase/cleavage system and represent essential engineering targets for further improvement on C1 fixation.

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CONFLICT OF INTERESTS

The authors declare that there are no conflict of interests.

AUTHOR CONTRIBUTIONS

Yaeseong Hong: Conceptualization; methodology; software; validation; formal analysis; investigation; data curation; writing - original draft; review & editing; visualization. Philipp Arbter: Conceptualization; methodology; resources; writing - review & editing. Wei Wang: Conceptualization; methodology; writing - review & editing. Lillian N. Rojas: Methodology; validation; investigation. An-Ping Zeng: Conceptualization; supervision; writing - review & editing; funding acquisition.

DATA AVAILABILITY STATEMENT

Data sets related to this work can be found at Mendeley Data repository: Hong, Yaeseong (2020), "Introduction of glycine synthase enables uptake of exogenous formate and strongly impacts the metabolism in Clostridium pasteurianum." Mendeley Data, V2, https://dx.doi.org/10.17632/jmwtrkj5x.2

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