Cells express several antioxidant enzymes to scavenge reactive oxygen species (ROS) responsible for oxidative damages and various human diseases. Therefore, antioxidant enzymes are considered biomedicine candidates. Among them, extracellular superoxide dismutase (SOD3) had showed prominent efficacy against asthma and inflammation. Despite its advantages as a biomedicine, the difficulty in obtaining large quantity of active recombinant human SOD3 (rhSOD3) has limited its clinical applications. We found that a significant fraction of over-expressed rhSOD3 was composed of the inactive apo-enzyme and its potency against inflammation depended on the rate of metal incorporation. Also, purified rhSOD3 was unstable and lost its activity very quickly. Here, we suggest an ideal preparative method to express, purify, and store highly active rhSOD3. The enzymatic activity of rhSOD3 was maximized by incorporating metal ions into rhSOD3 after purification. Also, albumin or polyethylene glycol prevented rapid inactivation or degradation of rhSOD3 during preparative procedures and long-term storage. [BMB Reports 2015; 48(2): 91-96]

INTRODUCTION

Reactive oxygen species (ROS), such as hydrogen peroxide and superoxide radicals, are generated either by enzymatic reactions that transfer electrons in the mitochondria and the endoplasmic reticulum, or by external stimuli such as irradiation. ROS can induce cellular oxidative damages by modifying proteins and nucleic acids. Therefore, cells have developed diverse systems to reduce ROS. First, ROS-generating systems are tightly regulated, so as not to produce high levels of ROS. Second, cells have antioxidant systems to scavenge ROS, including small scavengers such as glutathione, vitamin C, and vitamin E, in addition to antioxidant enzymes, such as superoxide dismutase (SOD), catalase, and peroxidase.

Despite cellular regulatory systems, ROS can accumulate upon prolonged stimulation. It has been shown that ROS is closely related to numerous chronic human diseases, including inflammation (1, 2). Therefore, many antioxidant molecules and cellular antioxidant enzymes have been considered as medicines (3-6). Among them, SOD scavenges superoxide radicals, which directly modify proteins or generate its derivatives, such as H₂O₂ and ONOO⁻ (7-9). Mammalian cells express SOD1, SOD2, and SOD3 in cytosol, mitochondria, and the extracellular region, respectively (9). Mice lacking SOD showed organ failure or increased sensitivity to oxygen toxicity and inflammatory responses and exogenous SOD has alleviated inflammatory responses (10-15), suggesting that SOD family members are critical for preventing ROS-derived diseases.

SOD3 is a strong biomedicine candidate. First, exogenous SOD3 can accomplish its functions without cell penetration, since it is originally an extracellular anti-oxidant enzyme. Second, an earlier study suggested that SOD3 also inhibited inflammatory responses via non-enzymatic functions (13), providing additional impetus for the use of SOD3. Third, transgenic mice over-expressing SOD3 displayed no abnormal phenotypes. Instead, they were more resistant to inflammatory responses (10, 16, 17), while SOD1 transgenic mice showed neuronal abnormalities (18). Last, SOD3 exhibited a longer half-life (~20 h) in the blood, whereas SOD1 had a very short half-life (~20 min), possibly due to its rapid renal clearance (19, 20).

One obstacle to developing recombinant human SOD3 (rhSOD3) into a novel biomedicine is the high costs for producing large quantities of active protein. Despite many efforts, rhSOD3 expressed from bacteria or yeast has showed very low activity compared to rhSOD3 from mammalian cells (Table 1), possibly due to lack of proper folding and maturation machineries. Therefore, mammalian cells are the most suitable
over-expression system for producing active rhSOD3. SOD3 is a secretory protein that matures in the ER and Golgi apparatus and undergoes post-translational modifications, including glycosylation, disulfides, and proteolysis. In addition, a proteolytic variant, 209E, which is missing the C-terminal heparin-binding domain, can be observed in normal tissue (21-23). Considering its diverse post-translational modifications, the difficulty in producing rhSOD3 using a bacterial system is explainable.

During the course of this study, we noticed that even the rhSOD3 expressed from mammalian cells were not fully active. Moreover, purified rhSOD3 lost its activity very quickly. The activity of rhSOD3 was maximized by incorporating metal ions post-translationally and rhSOD3 was stabilized by serum albumin (BSA) or polyethylene glycol (PEG). This study will provide invaluable information for the preparation of potent rhSOD3 in advance of preclinical or clinical applications.

RESULTS AND DISCUSSION

Purification of rhSOD3

rhSOD3 tagged with C-terminal His6 was purified directly from culture media by single-step purification on a nickel column (Fig. 1A). Purified rhSOD3 showed the correct monomer size, around 27 kDa and half of the rhSOD3 formed a dimer with an intermolecular disulfide bond, whereas recombinant 209E showed no dimeric bands in non-reducing SDS-PAGE (Fig. 1B), as noticed elsewhere (21, 22).

Catalytic activity of rhSOD3

SOD3 is a metalloenzyme that uses copper and zinc ions as cofactors for catalysis. If the basal amount of metal ions in the culture media is insufficient to accommodate over-expressed rhSOD3, metal-free rhSOD3 can be secreted into the media. Cells employ the copper chaperones CCS1 and ATOX1 to assist with copper incorporation into SOD1 and SOD3, re-
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Fig. 2. Supplementation with metal ions decreased secretion of rhSOD3 from cells. 293T cells stably expressing rhSOD3 or rhSOD3-EGFP were cultured in DMEM and supplemented with various concentration of CuSO4/ZnCl2 for 3 days. (A) GFP fluorescence signals in the 293T-rhSOD3-EGFP culture media were measured. Amounts of rhSOD3-EGFP in culture media were compared by Western blot analysis (enclosed). (B) Amounts of intracellular and extracellular rhSOD3 in 293T-rhSOD3 cells were compared by Western blot analysis.

Anti-inflammatory efficacy of rhSOD3 is correlated to activity
Although rhSOD3 demonstrated non-enzymatic activity against asthma (12), its enzymatic activity must be critical for anti-inflammation considering the impact of ROS on inflammation. In order to examine the anti-inflammatory effect of rhSOD3 depending on the rate of metal incorporation, Raw 264.7 cells activated by LPS were treated with different ratios of holo-enzyme to apo-enzyme. LPS-activated cells showed significant induction of iNOS, one of the inflammatory markers (26). The inhibitory efficacy of rhSOD3 on iNOS induction decreased as the percentage of holo-enzyme was reduced (Fig. 1D). This correlation between the enzyme activity of rhSOD3 and its efficacy emphasizes the importance of preparing catalytically active rhSOD3 for future applications.

Effects of metal ions on rhSOD3 expression from cells
We noticed that over-expressed SOD3 was secreted without metal ions, suggesting that the amount of metal ions available was insufficient. Therefore, we also investigated whether supplementation of Cu/Zn ions increased the expression level of active rhSOD3. Unexpectedly, exogenous supplementation of Cu/Zn ions significantly reduced the secretion of rhSOD3. The extracellular fluorescence signal of rhSOD3-GFP decreased with a higher concentration of Cu/Zn ions in the media and Western blot analysis also supported this result (Fig. 2A and

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2B). Instead, rhSOD3 seemed to accumulate inside cells that had higher metal concentrations (Fig. 2B), suggesting that CuZn ions might inhibit secretion or induce internalization of SOD3. Therefore, we concluded that supplementation of CuZn ions in culture media was unsuitable for enhancing the expression of active rhSOD3.

Stabilization of active rhSOD3
We noticed that rhSOD3 was very unstable even after optimal purification procedures. Purified rhSOD3 lost almost half of its initial activity in PBS buffer at 37°C within 7 days (Fig. 3A). Activity loss was also detected at low temperatures. Therefore, it was necessary to optimize the preparation and storage conditions to stabilize active rhSOD3. First, purified rhSOD3 was supplemented with 0.1% BSA or 10% FBS. Both 0.1% BSA and 10% FBS maintained the catalytic activity of rhSOD3 for up to 13 days at 37°C (Fig. 3B), suggesting that BSA is sufficient to stabilize rhSOD3. Previous studies showed that CuZn SOD can be fragmented, following copper release and/or non-enzymatic glycation (27, 28). Purified rhSOD3 disappeared almost completely after 13 days in PBS buffer (Fig. 3C), but 0.1% BSA prevented this disappearance. This result suggested that rhSOD3 loses its activity due to fragmentation or degradation.

Second, we examined whether rhSOD3 loses its activity during the purification procedure, which is performed at low temperature over 2 days. Right after elution from the affinity column, rhSOD3 was either mixed with 0.1% BSA, followed by dialysis into PBS, or it was dialyzed directly into PBS containing 0.1% PEG, another known protein stabilizer. Interestingly, rhSOD3 prepared with 0.1% BSA or 0.1% PEG showed much higher activity than with PBS only (Fig. 3D). Protein amount was not affected by the different dialysis methods (Fig. 3D enclosed figure), suggesting that BSA (or PEG) can also prevent the release of metal ions from purified rhSOD3.

Finally, the effects of freeze/thaw cycles on rhSOD3 were investigated. In general, repeated freezing/thawing is known to destabilize proteins. Freshly purified rhSOD3 were frozen in liquid nitrogen and stored at −80°C within different buffer conditions. After thawing, the catalytic activity of rhSOD3 was immediately measured. A single freeze/thaw cycle reduced rhSOD3 activity by approximately 50% in PBS. However, BSA (1% and 0.1%) completely prevented rhSOD3 activity loss from the freeze/thaw cycle (Fig. 3E). 10% glycerol also partially stabilized rhSOD3 activity. However, a commercially available protein stabilizing cocktail (Thermo Fisher) failed to stabilize active rhSOD3.

DISCUSSION
In this study, we found that exogenous copper and zinc ions can maximize rhSOD3 activity post-translation and that BSA or PEG can stabilize active rhSOD3 either by protecting against fragmentation or the release of metal ions. However, rhSOD3 purified from bacteria did not show a significant increase in catalytic activity in the presence of exogenous CuZn ions (data not shown), suggesting that the native-like conformations must be important for the chaperone free post-translational insertion of CuZn ions into rhSOD3.

The heparin-binding domain of SOD3 is cleaved naturally, resulting in 209E (20, 29). Therefore, we investigated whether the heparin-binding domain affected rhSOD3 stability. However, recombinant 209E lost its activity similarly to rhSOD3 and was also protected by BSA or PEG during long term storage and a freeze/thaw cycle (data not shown). These results indicate that the heparin-binding domain contributes neither to the stability nor the activity loss of rhSOD3. Instead, it may regulate the plasma levels of rhSOD3 by interacting with the cell surface or the extracellular matrix (20, 29).

In this study, we optimized the preparative method for active rhSOD3. After purification from mammalian cell culture media, rhSOD3 was combined with 0.1% BSA (or 0.1% PEG) and 50 μM CuZn ions to maximize and stabilize its catalytic activity, and then free CuZn ions were removed by dialysis for future applications. The enhanced catalytic activity of rhSOD3 prepared using the above procedure was well maintained even after removing free CuZn ions (data not shown). 209E and two cysteine mutants, C195S and C219S, prepared through the above procedure showed similar or better activity than wild-type rhSOD3 (Table 1). Although C195S is thought to be a hyperactive mutant due to a deficiency of the inhibitory disulfide bond (C107-C195) (30), its activity was only 1.33-fold higher than wild-type rhSOD3. Compared to rhSOD3 purified from bacteria or yeast, rhSOD3 prepared using our procedure displayed 100- to 1,000-fold higher activity (25, 31-34) (Table 1). The optimized procedure recommended in this study can help to overcome practical obstacles in the development of rhSOD3 as a novel biomedicine.

MATERIALS AND METHODS
Cloning and mammalian cell culture
The full length human SOD3 and 209E variant, from Met1 to Glu227, containing a C-terminal His6 tag or an enhanced green fluorescence protein (EGFP) tag was inserted into pcDNA3.1 (Invitrogen) using HindIII and EcoRI or HindIII and XbaI, respectively. Plasmids encoding hSOD3 and 209E variants were transfected into 293T-EBNA cells with Attractene (Qiagen) based on the manufacturer’s instructions. One day after transfection, the media were replaced with serum-free Dulbecco’s Modified Eagle Medium (DMEM). 293T-EBNA cells stably expressing rhSOD3-EGFP were selected using G418 (Invitrogen) and enriched by fluorescence-activated cell sorting (FACS). 293T-EBNA and Raw264.7 cells were maintained with DMEM containing 10% FBS.

Protein expression and purification
Five days after transfection, culture media containing rhSOD3 were collected, filtrated, and loaded onto HiTrap Chelating HP
column (GE Healthcare). After loading, the column was washed with more than 50 column volumes of washing buffer, 50 mM NaPO₄, 500 mM NaCl, and 30 mM imidazole. Then, rhSOD3 and 209E were eluted by increasing the elution buffer containing 500 mM imidazole (Fig. 1A), followed by dialysis in PBS or the indicated buffer conditions. The concentration of purified rhSOD3 was determined based on a BSA standard curve with a protein assay dye (Bio-Rad).

Activity assay for SOD
To measure the enzymatic activity of rhSOD3, the rate of superoxide radical formation was quantified spectrophotometrically. A 20 μl sample was mixed with 200 μl of 200 μM xanthine (Sigma) and 50 μM WST-1 (Dojindo) in PBS. After adding 0.0005 unit XOD (Sigma), the increase in the formazan dye signal was immediately recorded using a colorimetric method at A450. The generation of a formazan dye signal was immediately recorded using a colorimetric method at A450. The increase in the formazan dye signal was immediately recorded using a colorimetric method at A450. The generation of a formazan dye signal was immediately recorded using a colorimetric method at A450. The concentration of purified rhSOD3 was determined based on a BSA standard curve with a protein assay dye (Bio-Rad).

Antioxidative effects of rhSOD3
At 70% confluence, Raw 264.7 cells were starved with serum-free DMEM for 6 h prior to treatment with 1 μg/ml lipopolysaccharide (LPS). rhSOD3 was added to cells with different ratios of holo-enzyme to apo-enzyme, but a constant amount corresponding to 100 units/ml concentration of 100% holo-enzyme. Cells were harvested after 24 h incubation by directly adding SDS sample buffer containing protease inhibitors. iNOS, GAPDH, and hSOD3 were analyzed by Western blot analysis with anti-NOS2 (Santa Cruz Biotechnology), anti-GAPDH (Santa Cruz Biotechnology), and anti-hSOD3 (AbCam) antibodies.

Monitoring activity loss of rhSOD3
Purified rhSOD3 was incubated in different conditions such as 0.1% BSA, or 10% fetal bovine serum (FBS) at 4°C, room temperature (RT), or 37°C. The activity of 10 μl purified rhSOD3 corresponding to 4 units of the initial activity was monitored for 13 days. To assess the effects of freeze/thaw cycles on activity loss, purified rhSOD3 in PBS supplemented with 1% BSA, 0.1% BSA, 10% glycerol, or protein stabilizing cocktail (Thermo Scientific) was quickly frozen with liquid nitrogen. After thawing, the activity of 2 μl rhSOD3 corresponding to 1 units initial activity was determined.

Supplementation of copper and zinc ions and refolding
In order to check the effects of Cu/Zn on expression of SOD3, 0, 10, and 100 μM CuSO₄/ZnCl₂ mixtures were added to the culture media used for 293T cells stably expressing rhSOD3. One day later, the amount of expressed and secreted rhSOD3 (EGFP) in the culture media was determined by Western blotting with anti-SOD3 antibody or GFP fluorescence. To assess the effects of exogenous Cu/Zn on purified rhSOD3, 50 μM CuSO₄/ZnCl₂ was either directly combined with purified rhSOD3 or purified rhSOD3 was dialyzed into PBS containing 10 μM CuSO₄/ZnCl₂, followed by the removal of free Cu/Zn. For refolding, rhSOD3 was denatured using 6 M Guanidine HCl and refolded by dialysis into PBS with either 10 μM CuSO₄/ZnCl₂ or 10 mM EDTA.

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