One-pot synthesis of magnetic algal carbon/sulfidated nanoscale zerovalent iron composites for removal of bromated disinfection by-product

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Abstract

Magnetic algal carbon supported flower-like sulfidated nanoscale zerovalent iron (S-nZVI/AC) composite was firstly synthesized through one-pot method and used for removing bromate. More than 98% of bromate was efficiently removed within 48 min. Compared with the individual S-nZVI treatment, the removal rate constant of the S-nZVI/AC composite treatment was almost doubled. The removal rate constant of bromate increased three times when the S/Fe ratio increased from 0 to 0.3. According to the synergistic effect between the algal carbon and S-nZVI on the bromate removal, the introduction of carbon and sulfide-modification of nZVI were efficient modification approaches for enhancing the removal of bromated using S-nZVI/AC composite. The removal efficiency of bromate increased sharply to more than 98% when the composite dose increased from 0 to 40 mg L⁻¹. The removal rate constant increased linearly from 0.08 to 0.31 min⁻¹ when the initial concentration increased from 50 to 200 μg L⁻¹. The removal efficiency of the bromate still maintained at high level (>85%) after 5 recycles of the S-nZVI/AC composite. Bromate was readily removed under neutral or slight acidic conditions. The bromate removal rate constant increased from 0.10 to 0.27 min⁻¹ when the temperature increased from 15 to 35 °C. The bromate removal rate constant increased almost 4 times when the ionic strength increased from 0 to 3 g L⁻¹. This study demonstrates that S-nZVI/AC composite synthesized through one-
1. Introduction

Bromate (BrO₃⁻), a common bromated disinfection-by-product, is usually formed in bromide-containing water during the ozonation or chlorination process (Zhang et al., 2016). Bromate is considered to be potentially carcinogenic and nephrotoxic so as to be classified as a category I, group B2 carcinogen (Kurokawa et al., 1990; Sun et al., 2015). The acceptable maximum level of bromate in drinking water recommended by the US Environmental Protection Agency and China National Standards is 10 µg L⁻¹. Bromate is very stable in water to make its removal difficult (Butler et al., 2005). Many materials including Pd-containing or Ru-containing nitrogen-doped carbon nanofibers coated cordierite monoliths (Marco et al., 2013), Pd nanoparticles anchored on polyaniline supported by mesoporous SBA-15 (Sun et al., 2015), acid-washing aluminum scrap (Lin et al., 2017), and zerovalent iron (Zhang et al., 2016) have been used for removing bromate contaminants from water systems.

Nanoscale zero-valent iron (nZVI) is a reducing agent with a significantly large surface area and colloidal effect (Zhang, 2003; Qian et al., 2017). Due to its high activity, nZVI has received increasing attention for the removal of various pollutants through chemical reduction processes (Zhang, 2003; Song et al., 2017; Wang et al., 2017). However, zero-valent iron is not thermodynamically stable in water and is subjected to corrosion by water itself, producing gases such as hydrogen or dinitrogen (Gong et al., 2016). Besides zero-valent iron, iron sulfide is also an efficient, economic, and environmentally friendly reducing agent which can provide a source of Fe(II) and sulfide for the reductive removal of many pollutants (Lyu et al., 2017). The FeS coated sand, limestone, and biochar have been used for removing As(III) and Cr(VI) (Han et al., 2011; Gong et al., 2012; Lyu et al., 2017). This suggests that FeS might serve as a protection layer on the surface for preventing corrosion of n-ZVI by water and removing pollutants (Gong et al., 2012, 2017). Sulfide-modified nanoscale zerovalent iron (S-nZVI) has shown faster and more efficient removal of trichloroethylene (TCE), diclofenac, Cr(VI), and tetra bromobisphenol from water than pure Fe⁰ nanoparticles (Kim et al., 2011; Li et al., 2016; Song et al., 2017; Zou et al., 2019). Su et al. (2015) reported that FeS/Fe nanoparticles at an S/Fe molar ratio of 0.28 had the maximum sorption capacity of 85 mg g⁻¹ for Cd²⁺, which was more than 100% higher than that of nZVI. Simultaneous removal of Cr(IV) and Sb(III) with high performance using sulfidated zerovalent iron was also reported (Wang et al., 2018).

Both nanoscale Fe and FeS particles are unstable and can agglomerate rapidly in aqueous solutions (Gong et al., 2012; Zhang et al., 2016). Therefore, it is essential to prevent the aggregation of these nanoscale particles so as to enhance their reactivity and retain efficient removal of pollutants (Gong et al., 2012; Wang et al., 2017). Studies have reported that the porous carbon material with large surface area can serve as the effective supporter of nZVI to prevent nZVI aggregation, and thus enhance the removal of arsenate, trichloroethylene, dye, and antibiotics (Gong et al., 2012; Quan et al., 2014; Yan et al., 2015; Wei et al., 2019). Additionally, nZVI has been considered as a promising material for the modification of carbon material due to its excellent magnetic property, which could improve the separation of solid spent sorbent material from aqueous solution (Wang et al., 2017). Although the beneficial effect of the carbon structure of carbon materials on the dispersal of nanoscale particles is anticipated, few studies have described the pollution control of the carbon materials supported sulfidated nanoscale zerovalent iron (S-nZVI).

Ulva prolifera (U. prolifera) which is a marine macroalgae can form green tides due to the marine eutrophication has become a huge burden for both environment and economic development in the coastal zone (Lu et al., 2017; Zhang et al., 2019). Excessive U. prolifera biomass continues to thrive in the coastal and offshore zone year after year (Lu et al., 2017). Therefore, it is of great practical significance to make full use of harmful algal biomass. Due to the abundance of basic nitrogen-containing groups on the surface of the algal carbon, the algae-based carbon indicated good performance in the removal of anionic contaminants (Lu et al., 2017). Various porous carbon materials are gaining interests due to its high surface area, and chemical resistance to acidic conditions (Yao et al., 2012; Shcherban et al., 2014; Wu et al., 2016; Sun et al., 2018). Although porous carbon has been widely used for the removal of various contaminants, it usually offers low removal efficiency of bromate (Hong et al., 2016). In this study, algal carbon supported flower-like S-nZVI composite was firstly synthesized through one-pot method and its performance for the removal of bromate was investigated. The impacts of various factors such as S/Fe ratio, initial concentration, pH, temperature, and ionic strength were also evaluated. The main objective of this study was to obtain initial information on the bromate removal using algal carbon supported sulfidated nanoscale zerovalent iron (S-nZVI/AC) composite.

2. Materials and methods

2.1. Chemicals and reagents

Standards of bromate (≥99%) were purchased from Macklin Inc. (Shanghai, China). Deionized (DI) water was purified using a MilliQ Plus system (Millipore, USA). All other reagents used in this study were of reagent grade. The synthetic wastewater containing bromate was made by adding bromate into DI water.

2.2. Preparation of the S-nZVI/AC composite

U. prolifera were collected on the beach of Rushan city, China. The pre-cleaned fresh algae were crushed and ground in a household mixer grinder for 2 min. For the preparation of S-nZVI/BC, 3.98 g of FeCl₂·4H₂O and 0.52 g of Na₂S₂O₄ powders were mixed with algal slurry (20 g) using the same mixer grinder. Further, the mixed slurry was transferred into a high-pressure polyethylene reaction pot and placed in a tubular furnace at 180 °C for 4 h. The obtained materials were washed several times with deoxyethanol followed by drying in the freeze-dryer (FD-1A-50, Boyikang, Beijing, China), then screened with a 60-mesh sieve for subsequent adsorption experiment. The resulting molar ratio of S/Fe was 0.3. For comparison, the algal slurry (15 g) without addition of FeCl₂·4H₂O and Na₂S₂O₄ were also conducted by the same procedure and labeled as AC. In order to know the effects of the S/Fe ratio (0, 0.1, 0.2, 0.3, and 0.4) on the removal of bromate, The Na₂S₂O₄ (0, 0.17, 0.35, 0.52, and 0.70 g) was then added into the
To obtain information of the synergistic effect between the algal carbon and S-nZVI on the bromate removal using S-nZVI/AC composite, nano-materials without AC including S-nZVI, nZVI, and nFeS, and the combined composites including nZVI + AC composite, FeS + AC composite, and AC were prepared. To prepare the S-nZVI, 150 mL of the NaBH₄ (0.3 mol L⁻¹) solution with 100 mL of Na₂S₂O₄ (0.03 mol L⁻¹) was added dropwise into the 100 mL FeCl₂ solution (0.20 mol L⁻¹) and followed by 90 min of vigorous stirring and continuous N₂ purging. The residue particles were washed several times with deoxygenated ethanol, vacuum freeze-dried, and stored in a sealed vial under N₂ protection prior to use. A magnet was used for the separation of the solid composites and liquids. The nZVI was prepared by replacing the Na₂S₂O₄ solution using de-oxygenated DI water. The nFeS was prepared by replacing the 150 mL of the NaBH₄ (0.3 mol L⁻¹) solution with 100 mL of Na₂S₂O₄ (0.03 mol L⁻¹) and followed by 90 min of vigorous stirring and continuous N₂ purging. The residue particles were washed several times with deoxygenated ethanol, vacuum freeze-dried, and stored in a sealed vial under N₂ protection prior to use.

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2.3. Bromate removal experiments

To estimate the applicability of S-nZVI/AC composite for the removal of bromate, 4 mg of S-nZVI/AC was placed in a sealed flask and 100 mL of synthetic wastewater containing bromate was added. The S-nZVI/AC composite was added with the dose of 40 mg L⁻¹. The initial concentration of bromate was 100 µg L⁻¹. The flasks were shaken at a rolling speed of 170 rpm under a constant temperature of 25 ± 2 °C. At the end of the experiment, the S-nZVI/AC composite was separated from solution by a magnet. The supernatant was subjected to centrifugation (12,000 rpm) for 5 min before the analysis. To perform the control experiments, the S-nZVI/AC composite was replaced by algal carbon. The pH of the synthetic wastewater was adjusted to 2, 4, 5, and 7. The pH values of 45°C were applied and 35°C. To determine the effect of ionic strength on the removal of bromate, experiments were performed at various temperature conditions including 15 °C, 25 °C and 35 °C. To determine the effect of temperature on the removal of bromate, experiments were performed at various temperature conditions including 15 °C, 25 °C and 35 °C. To determine the effect of ionic strength on the removal of bromate, NaCl was added to the synthetic wastewater to achieve final concentrations of 0, 0.3, and 3 g L⁻¹.

To evaluate the influence of the S/Fe ratio on the removal of bromate, the S-nZVI/AC composite made under different S/Fe ratio (0, 0.1, 0.2, 0.3, and 0.4) was added into reaction system. To evaluate the effect of S-nZVI/AC composite dose on the removal of bromate, the composite was added with the doses of 0, 10, 20, 40, 60, and 80 mg L⁻¹. To determine the effect of initial concentration on the removal of bromate, bromate was added to the synthetic wastewater to achieve final concentrations of 50, 100, 200, and 300 µg L⁻¹. To better understand the effect on the removal process, the pH of the synthetic wastewater was adjusted to 2, 4, 5, and 7. To determine the effect of temperature on the removal of bromate, experiments were performed at various temperature conditions including 15 °C, 25 °C and 35 °C. To determine the effect of ionic strength on the removal of bromate, NaCl was added to the synthetic wastewater to achieve final concentrations of 0, 0.3, and 3 g L⁻¹.

To obtain information of the synergistic effect between the algal carbon and S-nZVI on the bromate removal using S-nZVI/AC composite, control experiments without AC including S-nZVI, nZVI, and nFeS, and the composite control experiments including nZVI + AC composite, FeS + AC composite, and AC were also performed.

To evaluate the bromate removal capacity of combined S-nZVI + AC composite, the S-nZVI/AC (4 mg) was replaced by S-nZVI + AC, nZVI + AC, nFeS + AC, and AC, respectively, in the combined composite control experiments while it was replaced by 1.2 mg of S-nZVI, nZVI, and nFeS, respectively, in the control experiments without AC.

2.4. Analytical methods and data calculation

The surface morphology of the composite was observed using a Field Emission Scanning Electron Microscope (SEM). The micrograph was taken by a Hitachi S-4800 SEM (Hitachi Company, Tokyo, Japan). An accelerating voltage of 15 kV was used during operation, with resolution 1.2 nm. Elemental analysis of the sample surface was determined by energy dispersive spectrometer (EDS). An OXFORD INCA EDS (Oxford Instruments, Abingdon, UK) was employed during analysis. Transmission electron microscopy (TEM) (JEOL-1200EX, JEOL, Tokyo, Japan) was used for investigating the presence and the elemental mapping of flower-like nanoparticles on the surface of algal carbon. The crystal structure of the particles was investigated by X-ray power diffraction (XRD, Rigaku/c, Tokyo Kj radiation. The accelerating voltage was 40 kV. The magnetic properties were measured by vibration sample magnetometer (VSM, Quantum Design, San Diego, USA) under magnetic fields up to 20 kOe. Specific surface area was determined by surface area analyzer (Autosorb-iQ, Quantachrome Instruments, Boynton Beach, USA) using nitrogen adsorption/desorption isotherm. The X-ray photoelectron spectra (XPS) were recorded on a Thermo Scientific ESCALAB 250Xi X-ray photoelectron spectrometer (Thermo Fisher Scientific, Waltham, USA) at a pressure of about 2 × 10⁻⁸ Pa with Al Kα X-rays as the excitation source. The Brunauer-Emmett-Teller (BET) specific surface area was calculated from the nitrogen adsorption data in the relative pressure ranging from 0.02 to 0.18 using a multipoint BET method (Quantachrome ASIQwin version 3.01). Concentrations of bromate (BrO₃⁻) and bromide (Br⁻) in the aqueous samples were analyzed using a Dionex ICS-2000 ion chromatograph system (Thermo Fisher Scientific, Waltham, USA) equipped with AS19 column, AG19 guard column, and ASRS suppressor. The eluent was an 8 mmol L⁻¹ KOH buffer solution. The removal rate constant (k) and half-life (t₁/₂) of bromate were calculated following the previously described method (Lu et al., 2008).

3. Results and discussion

3.1. Characterization of the S-nZVI/AC composite

The presence of sulfidated iron particle on the surface of algal carbon was confirmed by SEM and EDS (Fig. 1a and b). According to the surface morphology of the S-nZVI/AC composite, flower-like nanoscale particles were unevenly distributed on the surface of algal carbon and inside the pores. The EDS confirmed that the particles on the surface of the algal carbon contained Fe and S, indicating the presence of Fe and S in the synthesized S-nZVI particle on the algal carbon. Only spherical S-nZVI nanoparticles were successfully synthesized in previous studies (Kim et al., 2011; Li et al., 2016; Song et al., 2017; Zou et al., 2019) while flower-like S-nZVI particles were firstly formed on the surface of porous carbon in this study. The presence of O in the nano-flower was mainly caused by the oxidation of the zero-valent iron. The XRD pattern of the synthesized S-nZVI/AC composite was shown in Fig. S1a. The apparent peak to 2θ of 45° indicated the presence of Fe and FeS in the S-nZVI/AC composite. The broad iron peak implied the S-nZVI particles had an amorphous structure. The result was similar to the findings of previously synthesized nZVI particles (Fang et al., 2011).
addition and that without S-nZVI. The hysteresis loop of the S-nZVI/AC composite was very smooth. The coercivity was 154 Oe for the S-nZVI/AC composite, indicating the ferromagnetic properties of the composite (Niu et al., 2012). Furthermore, the saturation magnetization of the S-nZVI/AC composite was 60 emu g\(^{-1}\) which was similar to that of the Cu@Fe\(_3\)O\(_4\) nanoparticles (Pham et al., 2018). These results showed that the S-nZVI/AC composite could be easily separated by the magnet during the usage. Based on BET analysis, the specific surface area of S-nZVI/AC (56.3 m\(^2\) g\(^{-1}\)) was higher than that of AC (25.7 m\(^2\) g\(^{-1}\)), which was attributed to the loading of nanoparticles on the AC surface.

The XPS analysis of the composite surface showed the presence of Fe and S elements on the surface of the S-nZVI/AC composite (Fig. 3). According to the Fe (2p) spectra, the peaks corresponding to Fe–S (located at 709.6 eV) and Fe\(^0\) (located at 706.9 eV) were identified. According to the S(2p) spectra, peaks of both S\(^2-\) (located at 161.2 ± 0.2 eV) and polysulfide (S\(^n-\) \(_{\text{polysulfide}}\) (located at 163.4 ± 0.4 eV) were observed as two doublets, which were similar with the observation of Kim et al. (2011). The XPS analysis on the surface of the composite demonstrated the presence of FeS and Fe\(^0\) on the surface of the S-nZVI/AC composite, confirming the successful loading of the sulfidated nZVI on the algal carbon.
3.2. Removal of bromate using S-nZVI/AC composite

The removal of bromate using S-nZVI/AC composite was investigated. Rapid removal of bromate occurred in the presence of S-nZVI/AC composite (Fig. 4a). More than 98% of bromate was removed within 48 min in the S-nZVI/AC composite (Fe/S ratio of 0.3) treatment. To further confirm the effectiveness of S-nZVI/AC composite, tap water was spiked by bromate with 100 μg/L and approximately 98% of bromate was also removed within 48 min. To better understand the removal of bromate in DI water using the S-nZVI/AC composite, kinetics of bromate removal were investigated. The removal data from the S-nZVI/AC ($r^2 > 0.99$) treatments fitted pseudo-first order kinetics well. The highest removal rate constant ($k$) (0.15 min$^{-1}$) was observed in the S-nZVI/AC composite treatment while the lowest removal rate constant ($k$) (0.01 min$^{-1}$) was observed in the individual algal carbon treatment (control without S-nZVI), indicating that the S-nZVI/AC composite might be a promising water treatment material. To the best of our knowledge, this is the first report on the removal of bromate as the most common bromated disinfection by-product using S-nZVI/AC composite. The presence of the sulfidated nZVI nanoparticles on the algal carbon was essential for the enhancement of the bromate removal. Most of bromate was removed at the end of the experiment in the treatments with the addition of S-nZVI/AC composites while less than
10% of bromate was removed in the algal carbon treatment (control without S-nZVI), indicating that chemical reduction by the S-nZVI nanoparticles supported on the algal carbon rather than adsorption was the main removal process for bromate in the presence of S-nZVI/AC composite. Bromate could be transformed into bromide in the presence of ZVI or sulfide (Westerhoff, 2003; Chairez et al., 2010). Most of bromate (>95%) was transformed into bromide in the S-nZVI/AC composite treatment at the end of the experiment, which confirmed that chemical reduction by S-nZVI nanoparticles supported on the algal carbon was the main removal process for bromate in the presence of S-nZVI/AC composite.

In order to evaluate the effect of sulfide-modification on the removal of bromate using S-nZVI/AC composite, the removal of bromate using S-nZVI/AC composite made under different S/Fe ratio was evaluated (Fig. 4b). Removal rate constant (k) of the S-nZVI/AC composite treatments with S/Fe of 0.1, 0.2, 0.3, and 0.4 was 0.06, 0.10, 0.15, and 0.12 min⁻¹, respectively while that in the nZVI/AC composite (S/Fe ratio of 0) treatment was just 0.05 min⁻¹. The removal rate constant in the S-nZVI/AC treatment with S/Fe ratio of 0.3 was three times higher than that of the nZVI/AC control with S/Fe ratio of 0, which confirmed that sulfide-modification is an efficient approach for the improvement of bromate removal using S-nZVI/AC composite. Sulfide-modification has been proved to be an efficient nZVI modification approach for enhancing the removal of other pollutants including trichloroethylene (TCE), diclofenac, and tetrabromobisphenol (Kim et al., 2011; Li et al., 2016; Song et al., 2017). The removal efficiency of the bromate increased sharply when the S/Fe ratio increased from 0 to 0.3 while it began to decrease when the S/Fe ratio increased further, indicating that high S/Fe ratio could also jeopardize the removal efficiency of bromate using S-nZVI/AC composite.

To obtain further information on the mechanism of bromate removal using S-nZVI/AC composite, the synergistic effect between the algal carbon and S-nZVI on the bromate removal using S-nZVI/AC composite were evaluated (Fig. S2). Compared with the removal efficiency (k = 0.07 min⁻¹) of the control experiment without AC (the individual S-nZVI treatment), the removal rate constant (k = 0.14 min⁻¹) the related treatments with AC (S-nZVI + AC composite)
combined composite treatment) was almost doubled, suggesting the strong synergistic effect between the algal carbon and S-nZVI nanoparticles in the S-nZVI/AC composite. Similar synergistic effects between AC and nZVI (or nFeS) particles were also observed. In the Fe/C systems, micro-electrolysis reaction system was formed and the carbon materials could enhance the reduction efficiency through transferring the electrons from galvanic corrosion of iron to the pollutants (Zhang, 2003; Luo et al., 2014). The synergistic effect between the algal carbon and S-nZVI demonstrated the essential role of algal carbon for the enhanced removal of bromate using S-nZVI/AC composite. Additionally, porous carbon materials can also serve as an effective supporter of nZVI for preventing nZVI aggregation and enhancing the removal of pollutants (Quan et al., 2011). The relative atomic concentration of Fe decreased from 7.46% to 1.74% after the usage while that of S decreased from 5.26% to 1.74%, confirming the consumption of Fe and S during the removal of bromate. The consumption of Fe and FeS demonstrated the reliability of the proposed mechanism for bromate removal. Many investigations have demonstrated the enhanced chemical reduction of pollutants in FeS/Fe system or Fe/C systems (Zhang, 2003; Luo et al., 2014; Zou et al., 2019). Since the pollutant could also be reduced by FeS directly at relatively low removal rate (Zou et al., 2019), the direct reduction by FeS could serve as the main removal mechanism when S/Fe ratio was relatively high (e.g. S/Fe ratio of 0.4) due to the high content of FeS in the composite, which subsequently led to the decrease in the removal efficiency of bromate.

3.3. Effect of S-nZVI/AC composite dose, initial concentration of bromate, and reuse on the removal

The removal efficiency of bromate increased sharply to more than 98% when the composite dose increased from 0 to 40 mg L$^{-1}$, and became relatively stable when the composite dose increased from 40 to 60 mg L$^{-1}$ (Fig. 6a). For this reason, the S-nZVI/AC composite dose for all the experiments except the composite dose experiment was set at 40 mg L$^{-1}$. The removal of bromate could be enhanced by increasing the composite dose, which was in accordance with other reports where nZVI was used to remove antibiotic metronidazole and 2,4,6-trinitrotoluene (Zhang et al., 2009; Fang et al., 2011).

The relationship between reactant concentration and removal efficiency was studied (Fig. 6b) since the reactant concentration often has great influence on the reaction rate. Increase in the initial concentration caused increase in removal rate constant of bromate. The removal rate constant increased linearly ($r^2 = 0.998$) from 0.08 to 0.31 min$^{-1}$ when the initial concentration increased from 50 to 200 mg L$^{-1}$ while it began to increase slowly to 0.39 min$^{-1}$ when the initial concentration increased further to 300 mg L$^{-1}$. Relatively high initial concentration might jeopardize the removal of bromate. However, the linear relationship between initial concentration and the maximal removal rate could be maintained even when the initial concentration was relatively high (200 mg L$^{-1}$), suggesting the high bromate removal capacity of the S-nZVI/AC composite. The removal efficiency of the bromate still maintained at high level (>85%) even after 5 recycles (Fig. 6c), confirming the high bromate removal capacity of the S-nZVI/AC composite. Sulfide-modification can effectively inhibit iron oxidation and corrosion of nZVI (Lin et al., 2012), which might subsequently enhance the longevity and reusability of the S-nZVI/AC composite.

![Fig. 5. Proposed mechanism for bromate removal using algal carbon supported sulfidated nanoscale zerovalent iron (S-nZVI/AC) composite.](image)
3.4. Effect of environmental factors on the removal of bromate

Bromate was readily removed under neutral or slight acidic conditions (pH = 4–7) (Fig. 7a). The removal efficiency decreased sharply under alkaline conditions. The removal efficiency decreased from 99% to 85% when the initial pH increased from 7.0 to 9.0. Under alkaline conditions, the released ferrous ions were readily collide with hydroxyl ions during iron corrosion, thereby generating ferrous hydroxide precipitation on the surface of nZVI to block reactive sites and hinder the reduction reaction (Zhang, 2003). The removal efficiency also decreased to 88% under extremely acidic conditions (pH = 2.0). A possible explanation for this decrease was that the ZVI was consumed quickly by the H+ but not bromate under extremely acidic conditions, which subsequently led to the decrease in the removal efficiency of bromate. Since the pH of water usually ranges from 5 to 9 (Wang et al., 2015), the decrease in the removal efficiency under alkaline conditions should not be neglected.

The increase in temperature led to the increase in the removal efficiency (Fig. 7b). The removal rate constant increased from 0.10 to 0.27 min⁻¹ when the temperature increased from 15 °C to 35 °C. Based on the Arrhenius equation, a simple equation (Lu et al., 2008) which was developed and used to describe the relationship between reaction rate constant and temperature:
$k_2 = k_1 e^{\Phi(T_2 - T_1)}$  \hfill (1)

where $\Phi$ is the temperature coefficient while $k_1$ and $k_2$ are the removal rate constants at temperature $T_1$ and $T_2$, respectively. The temperature coefficient ($\Phi$) was calculated according to Eq. (1). The result showed that the temperature coefficient ($\Phi$) for the removal of bromate was $0.05 \degree C^{-1}$ which was much higher than that of

Fig. 7. Effects of initial pH (a), temperature (b), and ionic strength (c) on the removal of bromate. The S-nZVI/AC composite was added with the doses of 40 mg L$^{-1}$. The S-nZVI/AC composite was synthesized under the S:Fe molar ratio of 0.3 in the one-pot synthesis system.
of toxic pollutants such as nonylphenol polyethoxylates (0.01°C^-1) (Lu et al., 2008), indicating that the removal of bromate using S-nZVI/AC composite was greatly influenced by the temperature.

The NaCl was added into the aqueous solution to investigate the effect of ionic strength on the removal of bromate. The results showed that the increase in ionic strength led to a rapid increase in the removal of bromate (Fig. 7c). The value of k increased from 0.15 to 0.55 min^-1 while the t1/2 decreased from 4.6 to 1.26 min when the ionic strength increased from 0 to 3 g L^-1. The nZVI and porous carbon could support micro-electrolysis reaction system for the reduction removal of pollutants (Zhang, 2003). The increase in the ionic strength led to the increase in the electronic conductivity of the S-nZVI/AC micro-electrolysis reaction system, which sub sequently enhanced the removal efficiency of bromate. The bromate removal rate constant increased almost 4 times when the ionic strength increased from 0 to 3 g L^-1. Enhanced bromate removal in the presence of NaCl should not be neglected since the salinity of water usually below 3 g L^-1 (Wang et al., 2015).

4. Conclusions

The magnetic algal carbon supported flower-like sulfidated nZVI composite was firstly synthesized through one-pot method and used for the removal of bromate. Flower-like zerovalent iron nanoparticles were unevenly distributed on the surface of the algal carbon. Efficient removal of bromate using S-nZVI/AC composite was achieved. Most of bromate was removed within 48 min while less than 10% of bromate was removed in the algal carbon control without S-nZVI. Triple increase in the removal rate constant was achieved when the S/Fe ratio increased from 0 to 0.3. The strong synergistic effects between the Fe^0 and C, and Fe^0 and FeS in the S-nZVI/AC composite demonstrated that the introduction of carbon and sulfide-modification is an efficient nZVI modification approach for enhancing the removal of pollutants such as bromated disinfection by-product. The bromate was mainly removed through chemical reduction by the S-nZVI nanoparticles supported on the algal carbon. The dose of S-nZVI/AC composite should be optimized before being used for the bromate removal. High initial bromate concentration, temperature, and ionic strength led to the enhancement of bromate removal. The removal efficiency of bromate maintained high level after the recycle of S-nZVI/BC, demonstrating the longevity and reusability of this composite. These findings suggest that S-nZVI/AC composite is a promising material for the purification of water containing bromated disinfection by-product.

Acknowledgements

This work was supported by National Natural Science Foundation of China (41671319), Taishan Scholars Program of Shandong Province (No. tsqn201812116), One Hundred Talents Program of Chinese Academy of Sciences (Y629041021), Science and Technology Service Network Initiative of the Chinese Academy of Sciences (KFJ-STS-OYXZ-114), and Two-Hundred Talents Plan of Yantai (Y739011021).

Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi.org/10.1016/j.chemosphere.2020.126257.

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