Bioproduct Potential of Outdoor Cultures of *Tolypothrix* sp.: Effect of Carbon Dioxide and Metal-Rich Wastewater

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Rising CO₂ levels, associated climatic instability, freshwater scarcity and diminishing arable land exacerbate the challenge to maintain food security for the fast growing human population. Although coal-fired power plants generate large amounts of CO₂ emissions and wastewater, containing environmentally unsafe concentrations of metals, they ensure energy security. Nitrogen (N₂)-fixation by cyanobacteria eliminate nitrogen fertilization costs, making them promising candidates for remediation of waste CO₂ and metals from macronutrient-poor ash dam water and the biomass is suitable for phycocyanin and biofertilizer product development. Here, the effects of CO₂ and metal mixtures on growth, bioproduct and metal removal potential were investigated for the self-flocculating, N₂-fixing freshwater cyanobacterium *Tolypothrix* sp. *Tolypothrix* sp. was grown outdoors in simulated ash dam wastewater (SADW) in 500 L vertical bag suspension cultures and as biofilms in modified algal-turf scrubbers. The cultivation systems were aerated with air containing either 15% CO₂ (v/v) or not. CO₂-fertilization resulted in ∼1.25- and 1.45-fold higher biomass productivities and ∼40 and 27% increased phycocyanin and phycoerythrin contents for biofilm and suspension cultures, respectively. CO₂ had no effect on removal of Al, As, Cu, Fe, Sr, and Zn, while Mo removal increased by 37% in both systems. In contrast, Ni removal was reduced in biofilm systems, while Se removal increased by 73% in suspension cultures. Based on biomass yields and biochemical data obtained, net present value (NPV) and sensitivities analyses used four bioproduct scenarios: (1) phycocyanin sole product, (2) biofertilizer sole product, (3) 50% phycocyanin and 50% biofertilizer, and (4) 100% phycocyanin and 100% biofertilizer (residual biomass) for power station co-located and not co-located 10 ha facilities over a 20-year period. Economic feasibility for the production of food-grade phycocyanin either as a sole product or with co-production of biofertilizer was demonstrated for CO₂-enriched vertical and raceway suspension cultures raised without nitrogen-fertilization and co-location with power stations significantly increased profit margins.

**Keywords:** biofertilizer, bioremediation, metals, biorefinery, coal-fired power, phycobiliproteins, nitrogen-fixing cyanobacteria, economics
INTRODUCTION

Anthropogenic emissions of carbon dioxide ($\text{CO}_2$) account for 68% of total emissions (Ho et al., 2011), posing a threat to the global climatic equilibrium. At present, coal-powered electricity generation is still required in Australia and globally to meet energy requirements and security (Stock, 2014). Flue gas from coal-fired power plants contain 10–15% $\text{CO}_2$ (v/v) and generate wastewater enriched with heavy metals (Artanto et al., 2014). Biological fixation of $\text{CO}_2$ and absorption of nutrients/metals from wastewaters by photosynthetic organisms such as microalgae and cyanobacteria is gaining industrial interest, as the biomass produced can yield a variety of high- and low-value renewable products (Wang et al., 2008). Wastewater generated at coal-fired power plants (ash dam water) cannot be discharged due to its potential toxicity and is therefore stored in ash dams (Roberts et al., 2015; Velu et al., 2019). The ash dam water contains metals, many of which serve as micronutrients important for plant growth, but macro-nutrients, such as nitrogen and phosphate, are lacking (Saunders et al., 2012). As the cultivation of eukaryotic photosynthetic organisms requires nitrogen and phosphate for growth, ash dam water needs to be supplemented with these macro-nutrients, increasing the cost of bioremediation and biomass production (Velu et al., 2019). In contrast, the cultivation of diazotrophic cyanobacteria does not require nitrogen fertilization, as these organisms can fix atmospheric nitrogen ($\text{N}_2$), making them an ideal choice for bioremediation of metals from nitrogen-limited wastewaters (Markou and Georgakakis, 2011). This is a clear advantage, as globally 85 million tons of nitrogenous fertilizer were used in 2000 for food production. Synthetic nitrogenous fertilizers are projected to not meet the demands of the ever-growing human population in the near future (Singh et al., 2016). In addition, the current exploitation of chemically derived fertilizers has been shown to contribute to environmental problems, such as pollution, reduced soil fertility and adverse impacts on the ozone layer (Benemann, 1979; Singh et al., 2016). In an Australian context, agricultural productivity is declining in regions with marginal/leached soils, as microbial consortia, essential for soil fertility, are negatively affected by declining soil carbon contents. Soil fertility cannot be improved by provision of nitrogen without the addition of large amounts of carbon (QLD, 2016). Despite the realization of adverse impacts of synthetic nitrogenous fertilizers, ~5.3 million tonnes of chemical fertilizers were used on 49.1 million ha agricultural land in Australia between 2014–2015 (ABS, 2015). Thus, there is a pressing need for the sustainable production of innovative fertilizers that are effective, renewable, environmentally friendly, cost-efficient, and improve soil fertility to ensure food security in the future. In this context, fertilizers derived from biological nitrogen fixation and through recycling and re-use of nitrogen contained in various wastewaters offer great potential benefits (Benemann, 1979; Singh et al., 2016).

Nitrogen fixation is carried out by the oxygen-sensitive, iron and molybdenum-containing nitrogenase complex (Abed et al., 2009), resulting in higher iron and molybdenum requirements, elements that are present at elevated concentrations in ash dam wastewater (Saunders et al., 2012). While excessive metal concentrations can retard cyanobacterial growth...
Calothrix scopulorum and negative charges that play an essential role in the chelation of metals (De Philippis et al., 2011). The EPS consists of complex heteropolysaccharides on the outside of many cyanobacterial species (Pereira et al., 2011). On a dry weight basis, Calothrix scopulorum and C. marchica chelated 0.7 and 6.4% of lead (Weckesser et al., 1988; Ruangsomboon et al., 2007). Nostoc muscorum chelated 22.5, 11.8, 26.4, and 32% of copper, cobalt, lead and manganese, while Anabaena subcylinndrica performed much better (81.8, 33.7, 100, and 100%, respectively) (El-Sheekh et al., 2005). The large differences in the biosorption of metals indicates that the choice of species is an important criterion to consider, especially when the reutilization of large volumes of wastewater is an important aspect of the industrial process. As CO₂-fertilization enhances cyanobacterial growth (Velu et al., 2015, 2019), EPS content will increase simultaneously, which should enhance metal chelation capacity of the cultures and, hence, remediation capacity. The presence of complex metals mixtures in industrial wastewaters may, however, result in competition for the same binding sites, which can result in reduced adsorption efficiencies (Pereira et al., 2011). The diazotrophic filamentous freshwater cyanobacterium, Tolypothrix sp. has been used for treatment of domestic and industrial wastewaters and T. ceytonica achieved an 86 and 64.4% efficiency for the removal of zinc and total suspended solids (El-Bestawy, 2008).

In addition to the exploitation of environmental services (CO₂ and metal remediation), the prokaryotic cyanobacteria show additional advantages for biotechnological applications, such as strain-dependent wide environmental tolerances, e.g., marine to freshwater, acid and/or alkaline conditions (Gupta et al., 2013), rapid growth and high photosynthetic activities (Hall et al., 1995). Furthermore, the produced biomass has multiple commercial applications through bioproduct development. In general, potential algal bioproducts include medicinal compounds, food and feed supplements (restricted to CO₂ enriched grown species without inclusion of metal- or other potentially toxic compound-containing wastewater treatment), pigments (e.g., β-carotene, astaxanthin, fucoxanthin, lutein, phycocyanin, phycoerythrin, the latter two from cyanobacteria), protein, carbohydrate, biofuel and biohydrogen, and biofertilizers (Setta et al., 2017; von Alvensleben and Heimann, 2019). Specific cyanobacterial bioproducts could be protein, mineral and unsaturated fatty acid supplements and the pigments phycocyanin and phycoerythrin from Arthrospira platensis or Limnoспорa maxima (formerly Spirulina platensis and S. maxima), where the protein content of the biomass can reach 74% (Cohen, 1997), which can be extracted through biofining (Borowitska, 2013). It might be argued that cyanobacterial biomass produced using metal-rich wastewater is not suitable for high-value phycocyanin product development. Indeed some binding of iron and mercury, the latter not present in ash dam water of coal-fired power plants used in this study, and less efficient binding of some other metals to phycocyanin has been described (Bermejo et al., 2008; Gelagutashvili and Tsakadze, 2013; Bhayani et al., 2016). It is, however, unclear how much binding would occur and how irreversible the binding would be. In addition, affinity of the metals present in ash dam water can be expected traditional metal chelating proteins, such as metallothioneins, and the highly negatively charged EPS, both present in cyanobacterial including Tolypothrix sp. biomass, would be more efficient binding sites. In addition, as proposed in this study, phycocyanin extracted from Tolypothrix sp. biomass will be purified to upgrade the product to food-grade phycocyanin to obtain a higher sales price, which would further remove any metals bound to phycocyanin. It will nonetheless be essential to analyze the final product for metal contents for quality assurance.

While light, temperature and CO₂ supplies can be easily controlled at laboratory scale, therefore producing best biomass yields, biomass productivities are typically reduced in large volume suspension-based systems, due to light and carbon limitation, particularly in raceway pond cultivation (Pierobon et al., 2018). Under outdoor large-scale cultivation conditions, improved solar and carbon supplies can be achieved in closed bioreactors, but this adds energy and infrastructure costs, limiting suitability to high-value product development (Pierobon et al., 2018). In contrast, cyanobacterial biofilm reactors are better suited for cost-effective biomass production and are frequently used for wastewater treatment (Hob et al., 2016). Cyanobacterial biofilm cultivation requires minimal water supplies, gas exchange (CO₂ absorption and O₂ venting) is more efficient and harvesting is energy-efficient (Heimann, 2016). Recently developed porous substrate biofilm reactors show efficient light – carbon – and water utilization and scale-up of this technology is easily possible, making them a promising technology for economical microalgal/microbial biomass production (Pierobon et al., 2018). For example, cyanobacterial biomass productivity was greater in rotating biofilm reactors without aeration or additional CO₂-supplementation compared to suspension reactors (Gross and Wen, 2014), but the adhesion process for mat establishment is sensitive to shear forces, and species- and substrate-dependent.

Integrated biomass production with wastewater and CO₂ emission-generating industries has many advantages, i.e., use of non-arable land, non-potable water and provision of trace metals, and CO₂ to support biomass and bioproduct productivities (Roberts et al., 2015; Moheimani, 2016; Aslam et al., 2019). Nonetheless, economic feasibility still needs to be demonstrated on a case-by-case basis, as outcomes are dependent on the value of the bioproduct(s) and yields. In addition, in the case of ash dam water generated at coal-fired power plants, metal toxicity may occur, reducing yields and application potential of generated bioproducts (Velu et al., 2019). Previous research established that the diazotrophic Tolypothrix sp. (isolated from tropical Australia) efficiently self-flocculates, reducing energy requirements for harvesting/dewatering of biomass by 90% (Heimann et al., 2013; Velu et al., 2015). Furthermore, no metal toxicity was observed for Tolypothrix sp. biomass production in simulated ash dam
water (SADW) and growth performance was independent of nitrogen supply, yet costs for phosphate fertilization are incurred (Velu et al., 2019). The graphical abstract illustrates the integrated production of *Tolypothrix* sp. biomass and potential bioproducts when co-located at a coal-fired power plant.

Therefore, this study used the Australian isolate of *Tolypothrix* sp. to contrast biomass productivities, metal removal capacity and bioproduct potential for biomass cultivated in simulated ash dam water (SADW) between a traditional bubble column reactor and a modified algal turf scrubber with and without CO₂ supplementation under outdoor conditions. Additionally, the economic feasibility for bioproduct development was estimated, considering four scenarios: (1) production of food-grade phycocyanin as a sole product, (2) biofertilizer as a sole product, (3) use of half the biomass for biofertilizer and food-grade phycocyanin production and (4) biorefining of the high-value phycocyanin with the residue being used as biofertilizer. This study modeled net present value (NPV) and sensitivity analysis for these four scenarios under conditions of co-location with coal-fired power plants and traditional cultivation (not co-located) for a 10 ha plant using suspension bubble columns and raceways for biomass production.

**MATERIALS AND METHODS**

**Culture Collection and Strain Characterization**

The diazotrophic, filamentous, freshwater cyanobacterial strain *Tolypothrix* sp. NQAIF319 was isolated and maintained as described in Velu et al. (2015).

**Synthetic Ash Dam Wastewater Preparation**

Synthetic ash dam wastewater was prepared as described in Velu et al. (2019) based on concentrations obtained for ash dam water of a Queensland coal-fired power plant, Australia (Saunders et al., 2012).

**Outdoor Cultivation Set Up, Growth Estimation and Biochemical Profiling**

Outdoor cultivation of *Tolypothrix* sp. NQAIF319 occurred in SADW in four meso-scale open bioreactor prototypes: (1) two algal turf scrubbers (ATS) of 2.2 m² each (2.2 m long × 1 m wide) (Supplementary Figure S1 and Supplementary Table S1); (2) two suspension vertical bags of 500 L each with a 0.3 m² area footprint, designed and assembled at James Cook University Australia (Supplementary Figure S2 and Supplementary Table S2). The cultivation area was shaded with a UV-shade cloth (Coolaroo, 3.66 m wide, 60% shading) to control photon flux density between 500 and 900 μmol m⁻² s⁻¹ at the Freshwater Compound at James Cook University, Townsville, Australia (19.33 S, 146.76 E). The plastic trays of the ATSs were lined with polystyrene for attachment of *Tolypothrix* sp. and had a slope of 7%. Water flow conditions were continuous at 66 L min⁻¹ delivered from a sump with a 500 L fill volume beneath the ATS. The 500 L vertical bubbled suspension culture systems were constructed from PVC bag material contained in a wire cage with a plastic keeled footing of 0.3 m². A tap was fitted to the bottom corner of the vertical bag for harvesting, while aeration was provided by a suspended diffuser delivering 0.05 L air L⁻¹ min⁻¹ from the main compressor.

The two ATS tanks and two suspension vertical bags were filled with 500 L SADW. Outdoor culture inoculi (starter cultures) were grown in 20 L polycarbonate carboys in BG11 medium without nitrogen [BG11(-N)] at 28°C and a photon flux density of 100 μmol m⁻² s⁻¹ until cultures reached stationary phase. For inoculation of the vertical bag system, the starter cultures were centrifuged (8,000 × g, 20 min; Beckman Avanti® J-26XP, Australia) and an adequate volume of the cell pellet was resuspended into 500 L of fresh SADW medium to reach an initial biomass concentration of 0.1 g dry weight L⁻¹. The ATS were inoculated by spreading the centrifuged *Tolypothrix* sp. biomass to an initial concentration of 5 g DW m⁻² without water flow. After an overnight attachment period, water was supplied to the top of the system via a baffle.

A total of 16-day growth experiments were simultaneously performed in both systems in two consecutive runs, during September 2016 (run 1) and October 2016 (run 2). In both runs, one set of each cultivation system was supplemented with CO₂-enriched air (15% v/v), while the other sets were supplied with air at atmospheric CO₂ levels (non-CO₂ controls). CO₂-enriched air and air were baffled in both cultivation systems. Gases were 99.9% pure, ISO certified and supplied by BOC, a member of the Linde Group, Townsville, Australia. Temperature and pH were monitored twice daily (WP-81, TPS Instruments, Australia) and irradiance was measured at the time of sampling with a LI-250A photosynthetic active radiation (PAR) light probe (LiCor, Biosciences, United States). The incident sun light at sample time varied between 500 and 700 μmol m⁻² s⁻¹. Due to infrastructure and space limitations, replication for each system was carried out sequentially. Thus changes in the outdoor environmental parameters, such as light, temperature, and humidity, the latter especially affecting the biofilm cultivation system, is expected to additionally influence biomass production and metabolic profiles, rendering formal statistical analysis of the data inappropriate.

Samples were collected via a tap for the vertical suspension bag systems and by scraping a 100 cm⁻² biofilm square (10 × 10 cm) using a silicone rubber cell scraper (IWAKI, Japan) every 4 days. Biomass growth (g DW m⁻²) was determined gravimetrically. Biomass productivities (g DW m⁻² day⁻¹) were calculated as per von Alvensleben et al. (2013), while doubling rate (k) and doubling time (T₂) calculations followed Gour et al. (2014). Water samples for nutrient and metal analyses were collected from the ATS sumps and the supernatant of the centrifuged samples of the vertical suspension culture systems. Culture media phosphate and metal concentrations followed procedures described in detail in Velu et al. (2019), and biomass growth (g DW m⁻²) and productivity (g DW m⁻² day⁻¹) was determined gravimetrically.
Nannochloropsis oculata productivities achieved for and supplied with 15% CO$_2$ life was set to 20 years. (3) Production data generated in −based open cultivation systems with an annual biomass either an industrial wastewater producer and/or CO$_2$ cultivation, which is classified here as biomass production either co-location with a coal-fired power plant or traditional economic feasibility for production of food-grade phycocyanin A techno-economic cost assessment was used to evaluate the Analyses
Net Present Value (NPV) and Sensitivity Analyses
A techno-economic cost assessment was used to evaluate the economic feasibility for production of food-grade phycocyanin and biofertilizer from Tolypothrix sp. biomass, assuming either co-location with a coal-fired power plant or traditional cultivation, which is classified here as biomass production solely for bioproduct development without co-location with either an industrial wastewater producer and/or CO$_2$ emitter. The following boundaries were set: (1) The algae cultivation plant has a 10 ha cultivation area and employs suspension-based open cultivation systems with an annual biomass production period of 300 days year$^{-1}$. (2) The operating life was set to 20 years. (3) Production data generated in this study in vertical suspension culture systems in SADW and supplied with 15% CO$_2$ (v/v) and average biomass productivities achieved for Nannochloropsis oculata in large-scale outdoor raceways formed the basis of the analyses. (4) All costs were adjusted to increase by 5% annually, while production sale prices were not adjusted. (5) Food-grade phycocyanin production assumed an extraction/purification efficiency of 67% (Chaiklahan et al., 2018) and a sale price for total phycocyanin of US$ 500 kg$^{-1}$ (Querques et al., 2015), while the sale price for biofertilizer was estimated to be US$ 500 t$^{-1}$.

The NPV was calculated by difference between the present value of cash income and the present value of all cash expenditures following the equation

$$NPV = \sum_{t=1}^{r} \frac{C_t}{(1 + r)^t} - C_0$$

where $C_t$ is the net cash flow during the period $t$, $C_0$ is the total initial investment cost, $t$ is the number of time periods (years) and $r$ is the discount rate.

The weighted average costs of capital (WACC) was set to 10% and sensitivity analyses were performed for two scenarios: (1) a reduced biofertilizer price of 25% of the current value (US$ 125 t$^{-1}$) and (2) a reduced sales price for food-grade phycocyanin at 25% of today’s price (US$ 125 kg$^{-1}$).

RESULTS
Effect of Culture System and CO$_2$-Supplementation on Growth and Phosphate Uptake of SADW-Grown Tolypothrix sp.

CO$_2$-supplementation enhanced growth of Tolypothrix sp. in both types of outdoor cultivation systems. A 1.15- and 1.26-times higher final biomass yield of 34 and 42 g DW m$^{-2}$ was obtained for biofilm cultures (Figure 1A$_{1,2}$), while a 1.2- and 1.3-times higher yield in vertical suspension-based systems achieved a final biomass yield of 870 and 1310 g DW m$^{-2}$ for runs 1 and 2, respectively (Figure 1B$_{1,2}$). Growth over the 16-day time course could be divided into two phases of specific growth rate ($\mu_{1,2}$) (Table 1). $\mu_1$ was not affected by CO$_2$-supplementation for any of the cultivation systems, whereas $\mu_2$ was ~21 and 30% higher for biofilm cultures and ~11 and 32% higher for vertical bag suspension cultures for runs 1 and 2, respectively, when CO$_2$ was supplied. The difference in $\mu_2$ between the two systems is not surprising, as CO$_2$ requirements of the biofilms are supplemented by direct access to CO$_2$ from the atmosphere. As such, growth in the bubble column suspension system appears to be light- and CO$_2$-limited in dense cultures. CO$_2$-supplementation had no effect on doubling rates (k) in either cultivation system, but doubling time was generally reduced by 15% for suspension-grown Tolypothrix sp. Despite positive outcomes of CO$_2$-fertilization on biomass productivity (Figures 1A$_p$, B$_p$) and system-dependent differences in growth performance, phosphate removal from the medium were slightly higher when supplemented with CO$_2$, showing rapid uptake for the first 3 days of cultivation (Figures 2A,B). In contrast, phosphate removal rates (mg PO$_4^{3-}$ g$^{-1}$ DW d$^{-1}$) were higher for CO$_2$-supplemented suspension cultures, while no trends were discernible for biofilms (Figures 2A$_1$, B$_1$). Growth of Tolypothrix sp. was phosphate-limited from day 8, and systems were devoid of phosphate from days 16 and 12 for CO$_2$-supplemented cultures and non-CO$_2$ controls of biofilm and suspension cultures, respectively. Biomass-standardized phosphate uptake rates were 0.2 to 0.3 for biofilms, but only 0.0065 to 0.0074 mg PO$_4^{3-}$ g$^{-1}$ DW d$^{-1}$ for suspension cultures and uptake rates were much lower for both cultivation systems from days 8 to 16, reflecting phosphate depletion from the SADW medium.

Effect of Culture System and CO$_2$-Supplementation on the Biochemical Profile of SADW-Grown Tolypothrix sp.

Carbohydrate, Protein, Lipid, Phycocyanin and Phyceroerythrin Contents

CO$_2$-supplementation increased carbohydrate and lipid contents of Tolypothrix sp. by 16 and 25% for biofilms and 26 and 38% for suspension cultures for runs 1 and 2, respectively (Figures 3A$_1$, B$_1$). In contrast, effects of CO$_2$-supplementation on protein contents were marginal (Figures 3A$_1$, B$_1$). Maximal carbohydrate, protein and lipid contents were ~49.2, 25.1,
and 12.4% of cell dry weight (DW) for *Tolypothrix* sp. biofilms and ~54.7, 26.0, and 14.8% of DW for suspension cultures when fertilized with CO$_2$ (Figures 3A$_1$, B$_1$). Similarly, fertilization with 15% CO$_2$ (v/v) increased phycobiliprotein (phycocyanin, phycoerythrin) contents (% w/w) by ~40 and 27% for *Tolypothrix* sp. biofilms and suspension cultures, respectively. Maximal phycocyanin and phycoerythrin productivities were 0.3, 0.2, 3.6, and 2.9 g m$^{-2}$ d$^{-1}$ for biofilms and suspension cultures, respectively (Figures 3A$_2$, B$_2$).

**Fatty Acid and Elemental Composition**

As growth, lipid and phycobiliprotein contents were increased under CO$_2$-fertilization, potential effects on fatty acid profiles and elemental composition (C, H, N, S, P, and K) and C/N ratios were investigated. Total fatty acid (TFA) contents and TFA productivities were ~19 and 12% higher under CO$_2$ supply for *Tolypothrix* sp. biofilms and suspension cultures, respectively. Maximal TFA yields were ~75 mg g$^{-1}$ DW for biofilms and ~38 and 47 mg g$^{-1}$ DW for runs 1 and 2, respectively (Table 2).
### TABLE 1 | Effect of CO$_2$ and heavy metals on growth of *Tolypothrix* sp. in outdoor cultivation.

| Outdoor cultivation system | Algal turf-scrubber | Vertical bag |
|----------------------------|---------------------|--------------|
|                            | SADW                | SADW + CO$_2$| SADW          | SADW + CO$_2$ |
|                            | Run 1   | Run 2   | Run 1   | Run 2   | Run 1   | Run 2   |
| Specific growth rate ($\mu_1$) [d$^{-1}$] | 0.377   | 0.381   | 0.381   | 0.386   | 0.162   | 0.159   |
| ($\mu_2$) [c$^{-1}$]       | 0.048   | 0.057   | 0.061   | 0.081   | 0.024   | 0.045   |
| Doubling rate (k) [d$^{-1}$] | 0.543   | 0.550   | 0.549   | 0.558   | 0.234   | 0.229   |
| Doubling time ($t_2$)      | 1.841   | 1.818   | 1.820   | 1.793   | 4.268   | 4.371   |

**FIGURE 2 | Effect of heavy metal and CO$_2$ on culture medium phosphate levels and uptake rate of *Tolypothrix* sp. in outdoor cultivation. (A,A$_1$) ATS and (B,B$_1$) V. Bag.**

A positive effect of CO$_2$-supplementation on saturated – (SFA), mono-unsaturated – (MUFA) and polyunsaturated fatty acid (PUFA) contents was noticeable for suspension-grown *Tolypothrix* sp., where the fatty acid profile was dominated by SFA, followed by PUFA and MUFA (Table 2). In contrast, responses to CO$_2$-fertilization varied between both runs for *Tolypothrix* sp. biofilms, especially for MUFA and PUFA (Table 2), possibly due to variations in co-habiting bacterial communities, which are present and required for biofilm establishment and stabilization. The most abundant fatty acids were palmitic (hexadecanoic) acid (C16:0), followed by the $\omega$-3 group of fatty acids $\alpha$-linolenic acid [C18:3 (cis 9, 12, 15)], myristoleic acid (C14:1), the SFA myristic acid (C14:0), linoleic acid [C18:2 (cis/trans 9, 12)], the $\omega$-9 oleic acid (C18:1) and the $\omega$-6 $\gamma$-linolenic acid [C18:3 (cis 6, 9, 12)] (Table 2).

CO$_2$-fertilization increased contents of C14:1, palmitoleic acid (C16:1), $\alpha$-linolenic acid [C18:3 (cis 9, 12, 15)], C18:2 and C18:1 by 33, 31, 45, 72 and 48% in *Tolypothrix* sp. biofilms, respectively, while contents of C16:0 and C18:0 were unaffected. In contrast, CO$_2$-supplementation increased C16:0, C18:3, C18:2, and C18:1 by 25, 57, 33 and 32% for *Tolypothrix* sp. suspension cultures, respectively (Table 2).

Culture system and CO$_2$-supplementation did not result in large differences in C, H, N, S, P, and K contents. Carbon (~45 and 47, and ~47% (w/w)), K (~0.79, 0.99, 0.68, and 0.79% (w/w)), and S [0.5, 0.7, and 0.7% (w/w)] were higher when supplemented
with CO₂ for *Tolypothrix* sp. biofilms and suspension cultures in runs 1 and 2, respectively (Table 3). A small positive effect of CO₂-fertilization on nitrogen content and C/N ratios was also evident for *Tolypothrix* sp. biofilms, but not for suspension cultures (Table 3). In contrast, CO₂ supply had a positive effect on P content of suspension cultures, but not biofilms (Table 3).

**Metal Removal**

A total of 16-day time course experiments investigated the effect of cultivation system and CO₂ on metal removal from SADW, containing metals and concentrations typically found in ash dam water of coal-fired power plants, by *Tolypothrix* sp. (Table 4). Cultivation system and CO₂-fertilization had no effect on maximal cumulative metal removal (Al, Sr, and Zn ≥ 90%), followed by Cu and Fe (70–80%), and As [65–75%] for both biofilms and suspension cultures. In contrast, CO₂-supplementation increased Mo removal by 37% in both cultivation systems, but an additional cultivation system effect was evident under CO₂-fertilization, i.e., maximal Mo removal was ~98% for biofilms but only ~60% for suspension cultures. Conversely, a cultivation system effect was evident under CO₂ supply for Se removal, with a 73% increase but a slight

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**Table 2** Effect of CO₂ and heavy metals on fatty acid profiles of *Tolypothrix* sp. in outdoor cultivation.

| Fatty acids [mg g⁻¹ DW] | Algal turf-scrubber – biofilm | Outdoor cultivation system | Vertical bag |
|-------------------------|-------------------------------|----------------------------|--------------|
|                         | SADW                          | SADW + CO₂                 | SADW         |
|                         | Run 1                         | Run 2                      | Run 1        | Run 2         |
|                         | Run 1                         | Run 2                      | Run 1        | Run 2         |
| 14:1 (cis-9)            | 14.0                          | 14.0                       | 14.0         | 14.0          |
| 14:0                    | 6.0                           | 7.5                        | 7.5          | 8.6           |
| 16:1                    | 9.8                           | 9.5                        | 7.7          | 20.1          |
| 16:0                    | 13.0                          | 14.2                       | 11.8         | 13.1          |
| 18:3 (cis-6, 9,12)      | 2.2                           | 4.9                        | 0.2          | 0.2           |
| 18:3 (cis-9,12,15)      | 10.1                          | 7.1                        | 18.5         | 13.0          |
| 18:2 (cis-trans-9,12)   | 1.0                           | 1.6                        | 8.9          | 0.4           |
| 18:1 (cis-trans-9)      | 3.0                           | 2.7                        | 7.6          | 3.4           |
| 18:0                    | 0.2                           | 0.2                        | 0.5          | 0.2           |
| SFA [mg g⁻¹ FA]         | 20.7                          | 22.9                       | 14.9         | 23.8          |
| MUFA [mg g⁻¹ FA]        | 25.8                          | 18.5                       | 23.1         | 36.6          |
| PUFA [mg g⁻¹ FA]        | 13.4                          | 14.6                       | 33.7         | 13.5          |
| Total Fatty acids [mg g⁻¹ DW] | 59.9                      | 60.1                       | 74.6         | 73.9          |
| FA productivity [g g⁻¹ DW m⁻² d⁻¹] | 0.2                         | 0.1                        | 0.2          | 0.3           |
TABLE 3 | Effect of CO$_2$ and heavy metals on the elemental composition of *Tolypothrix* sp. in outdoor cultivation.

| Outdoor cultivation system          | Algal turf-scrubber - biofilm | Vertical bag - suspension |
|-------------------------------------|-------------------------------|---------------------------|
| Elements [%]                        | SADW + CO$_2$                 | SADW + CO$_2$             |
|                                     | Run 1 | Run 2 | Run 1 | Run 2 | Run 1 | Run 2 | Run 1 | Run 2 |
| Carbon (C)                          | 41.21 | 44.38 | 45.12 | 47.0  | 43.17 | 44.53 | 47.43 | 47.47 |
| Hydrogen (H)                        | 6.42  | 7.18  | 7.07  | 7.03  | 6.99  | 7.21  | 7.10  | 7.13  |
| Nitrogen (N)                        | 6.63  | 6.88  | 7.18  | 7.01  | 7.18  | 7.33  | 7.05  | 7.06  |
| Sulfur (S)                          | 0.25  | 0.37  | 0.46  | 0.65  | 0.41  | 0.47  | 0.69  | 0.67  |
| Phosphorous (P)                     | 0.46  | 0.71  | 0.80  | 0.99  | 0.44  | 0.51  | 0.68  | 0.79  |
| Potassium (K)                       | 6.21  | 6.45  | 6.28  | 6.70  | 6.01  | 6.08  | 6.73  | 6.72  |
| C/N ratio (C: N)                    | 6.21  | 6.45  | 6.28  | 6.70  | 6.01  | 6.08  | 6.73  | 6.72  |

TABLE 4 | Effect of CO$_2$ on cumulative metal removal from SADW medium by *Tolypothrix* sp. over a 16-day time course.

| Metals       | Initial concentration [µg L$^{-1}$] | Metal removal in outdoor cultivation system [%] |
|--------------|-------------------------------------|-----------------------------------------------|
|              | SADW                               | SADW + CO$_2$                                 |
|              | Run 1 | Run 2 | Run 1 | Run 2 | Run 1 | Run 2 | Run 1 | Run 2 |
| Al           | 200.00 | 99.8  | 99.8  | 99.8  | 99.8  | 99.8  | 99.8  | 99.8  |
| As           | 31.60  | 70.0  | 68.4  | 69.0  | 69.0  | 67.4  | 63.5  | 75.7  |
| Cu           | 38.20  | 83.2  | 82.3  | 79.5  | 74.3  | 76.2  | 72.5  | 77.2  |
| Fe           | 1110.00 | 81.0  | 79.5  | 75.7  | 65.5  | 72.4  | 70.8  | 79.7  |
| Mo           | 1040.00 | 63.6  | 58.9  | 98.9  | 98.9  | 38.9  | 27.5  | 60.3  |
| Ni           | 22.90  | 80.1  | 79.1  | 57.5  | 57.5  | 69.6  | 63.7  | 68.3  |
| Se           | 174.00 | 82.5  | 81.7  | 77.8  | 77.7  | 23.2  | 12.3  | 84.2  |
| Sr           | 830.97 | 99.2  | 99.1  | 98.6  | 98.4  | 98.6  | 98.4  | 99.3  |
| Zn           | 90.70  | 94.0  | 93.5  | 90.8  | 90.6  | 100.0 | 87.0  | 98.0  |

Economic Viability Assessment of Bioproduct Commercialization Derived From SADW-Produced *Tolypothrix* sp. Biomass – Effect of Co-location With Coal-Fired Power Plants

Direct and Indirect Capital and Operational Costs

Based on the biomass productivities and biochemical profiles achieved with CO$_2$ supplementation of SADW-grown *Tolypothrix* sp. in vertical bubble column suspension cultures, NPV analyses assessed the economic viability of four bioproduct scenarios under co-location with coal-fired power stations and traditional cultivation (no co-location) in raceway ponds, commonly used for production at commercial scale. The four bioproduct scenarios modeled were: (1) food-grade phycocyanin as the sole product, (2) biofertilizer as the sole product, (3) 50% of biomass used each for food-grade phycocyanin and biofertilizer production, and (4) biorefining of phycocyanin (100%) and use of the extracted biomass as a biofertilizer (Table 5). All capital costs and operating costs for *Tolypothrix* sp. cultivation (Table 5) were derived from published data for production of microalgal biomass (Davis et al., 2011; Griffin and Batten, 2013; Heimann et al., 2015; Schenk, 2016; Doshi, 2017; Fornarelli et al., 2017). Direct and indirect capital costs (engineering fees set at 15% of capital and contingency set at 5% of capital) for building a 10 ha production facility and some operational expenses were considered to be unavoidable. The co-location scenario considered savings on capital costs (land acquisition) and operational costs for maintenance and insurance, water (ash dam wastewater) and CO$_2$ supply (flue gas) (Table 5), but did not apply potential income generated through CO$_2$ emission reduction and wastewater treatment, as these were deemed covered by the savings made. Irrespective of location scenario, the lack of nitrogen-fertilization and the benefits of the self-settling properties of *Tolypothrix* sp. on energy saving for harvesting were considered by applying no costs for...
### TABLE 5 | Microalgal culturing facility capital and operating costs, product income potential, net profit value and sensitivity analyses.

| Size of *Tolypothrix* facility [ha] | 10 |
|-------------------------------------|----|

**Microalgal culturing facility costs**

| Direct unavoidable capital costs | Units | Cost (USD) ha\(^{-1}\) | Cost (USD) 10 ha\(^{-1}\) |
|---------------------------------|-------|------------------------|--------------------------|
| Open raceway pond construction   | $ ha\(^{-1}\) | 35,436 | 354,368 |
| CO\(_2\) feed system             | $ ha\(^{-1}\) | 6,717 | 67,170 |
| Water and nutrient system        | $ ha\(^{-1}\) | 15,832 | 158,321 |
| Harvesting and dewatering system | $ ha\(^{-1}\) | 12,606 | 126,057 |
| **Total unavoidable direct capital cost** | $ | | 705,916 |

| Direct capital costs avoided by co-location | 147,526 |
|---------------------------------------------|-------|
| Land acquisition                            | $ ha\(^{-1}\) | 14,753 |
| **Total avoidable capital cost**            | $ | 147,526 |

| Grand total of all capital cost | $ | 853,442 |

**Standardized indirect capital costs**

| Engineering Fees – unavoidable | 105,887 |
|--------------------------------|-------|
| Land acquisition fees – avoidable | 22,129 |
| **Engineering fees – total** | $ | 128,016 |
| Contingency – unavoidable | 35,296 |
| Contingency – avoidable | 7,377 |
| **Contingency – total** | $ | 42,673 |
| **Total indirect costs - unavoidable** | $ | 141,183 |
| **Total indirect costs - avoidable** | $ | 29,505 |
| **Total indirect costs** | $ | 170,688 |

| Working capital - all unavoidable | 51,206 |

**Operational costs**

| Operational costs not co-located | Units |
|----------------------------------|-------|
| Labor-plant manager/supervisor   | 1 person ($) | 81,072 |
| Labor-Engineer                   | 1 person ($) | 60,333 |
| Labor-Lab analyst                | 2 persons ($) | 90,499 |
| Labor-Administration             | 1 person ($) | 43,364 |
| Labor-Technician/pond operator   | 2 persons ($) | 71,645 |
| Maintenance and insurance        | 10%\(^{B}\) | 84,710 |
| Phosphate input                  | $ t\(^{-1}\) | 35,757 |
| Water requirement-avoidable if co-located with waste water industry | $ | 1,217,646 |
| CO\(_2\) purchase - unpaid if co-located with coal fired power stations | $ | 397,127 |
| Energy demand cultivation, dewatering and drying | $ y\(^{-1}\) | 10,980 |
| Costs for pigment extraction and purification\(^{A}\) | $ t\(^{-1}\) biomass | 347,500 |
| **Total annual operating costs when not co-located** | $ | 2,440,633 |

| Operational costs when co-located | Units |
|-----------------------------------|-------|
| Labor-plant manager/supervisor    | 1 person ($) | 81,072 |
| Labor-Engineer                    | 1 person ($) | 60,333 |
| Labor-Lab analyst                 | 2 persons ($) | 90,499 |
| Labor-Administration              | 1 person ($) | 43,364 |
| Labor-Technician/pond operator    | 2 persons ($) | 71,645 |
| Maintenance and insurance         | 10%\(^{B}\) | 17,703 |
| Phosphate input                   | $ t\(^{-1}\) | 35,757 |
| Ash dam water                     | $ | 0 |
| Flue gas                          | $ | 0 |
| Energy demand for flue gas supply (at 10% of supply charge to customer) | $ y\(^{-1}\) | 9,270 |
| Energy demand cultivation, dewatering and drying (at 10% of supply charge to customer) | $ y\(^{-1}\) | 1,098 |
| Costs for pigment extraction and purification\(^{A}\) | $ t\(^{-1}\) biomass | 347,500 |
| **Total annual operating costs when co-located** | $ | 758,241 |
### TABLE 5 | Continued

| Size of *Tolypothrix* facility [ha] | 10 |

#### Bioproduct income

| Biomass derived potential income | Co-located | Not co-located |
|----------------------------------|------------|----------------|
| Food-grade phycocyanin 10.8 t ha\(^{-1}\) y\(^{-1}\) (US$ 500 kg\(^{-1}\)) at an extraction/purification efficiency of 67\%\(^{A}\) | $3,448,155 | $34,481,550 |
| Biofertilizer/Biochar (US$ 500 t\(^{-1}\) DW) (117.5 t biomass dry weight) | $58,750 | $587,500 |
| Biofertilizer from 50% biomass (US$ 500 t\(^{-1}\) DW) (68.57 t biomass dry weight) | $29,375 | $293,750 |

#### Net profit value analyses

| Profit value (PV) scenarios over a 20-year period | Co-located | Not co-located |
|--------------------------------------------------|------------|----------------|
| 1) Food-grade phycocyanin (sole product) | $538,038,679 | $491,380,960 |
| 2) 100% of biomass converted to biofertilizer (sole product) | $-12,294,786 | $-58,952,505 |
| 3) 50% of biomass converted to biofertilizer +50% food-grade phycocyanin | $273,711,820 | $250,382,961 |
| 4) 100% food-grade phycocyanin and biofertilizer yields | $547,423,641 | $500,765,922 |

#### Sales tax and distribution costs for PV scenarios 1–4

| Sales tax and distribution costs including transport as % sales value (50%) | Co-located | Not co-located |
|--------------------------------------------------------------------------|------------|----------------|
| 1) Assumed tax and distribution costs including transport as % sales value (50%) | $269,019,340 | $245,690,480 |
| 2) Assumed tax and distribution costs including transport as % sales value (50%) | $0 | $0 |
| 3) Assumed tax and distribution costs including transport as % sales value (50%) | $136,855,910 | $125,191,480 |
| 4) Assumed tax and distribution costs including transport as % sales value (50%) | $273,711,820 | $250,382,961 |

#### Net profit value for scenarios 1–4

| Scenario | Co-located | Not co-located |
|----------|------------|----------------|
| 1) Food-grade phycocyanin (sole product) | $264,058,457 | $217,400,737 |
| 2) 100% of biomass converted to biofertilizer (sole product) | $-16,962,887 | $-63,620,607 |
| 3) 50% of biomass converted to biofertilizer +50% food-grade phycocyanin | $136,721,709 | $113,392,849 |
| 4) 100% food-grade phycocyanin and biofertilizer yields | $273,443,418 | $226,785,699 |

#### Sensitivity Analyses for NNP scenarios 1–4

**Biofertilizer price at 25% (125 USD t\(^{-1}\))**

| Scenario | Co-located | Not co-located |
|----------|------------|----------------|
| 1) Food-grade phycocyanin (sole product) | $269,019,340 | $245,690,480 |
| 2) 100% of biomass converted to biofertilizer (sole product) | $0 | $0 |
| 3) 50% of biomass converted to biofertilizer +50% food-grade phycocyanin | $135,244,045 | $123,431,800 |
| 4) 100% food-grade phycocyanin and biofertilizer yields | $270,488,090 | $246,863,600 |

**Food-grade phycocyanin price at 25% (125 USD kg\(^{-1}\))**

| Scenario | Co-located | Not co-located |
|----------|------------|----------------|
| 1) Food-grade phycocyanin (sole product) | $59,067,104 | $35,738,244 |
| 2) 100% of biomass converted to biofertilizer (sole product) | $0 | $0 |
| 3) 50% of biomass converted to biofertilizer +50% food-grade phycocyanin | $32,471,052 | $20,215,362 |
| 4) 100% food-grade phycocyanin and biofertilizer yields | $64,942,104 | $40,430,725 |

#### Net Profit Value and Sensitivity Analysis For Raceway Production Scenario for Biomass Production at 6 t DW ha\(^{-1}\) y\(^{-1}\)

| Net profit value analyses | Co-located | Not co-located |
|---------------------------|------------|----------------|
| 1. Food-grade phycocyanin (sole product) | $264,058,457 | $217,400,737 |
| 2. 100% of biomass converted to biofertilizer (sole product) | $-16,962,887 | $-63,620,607 |
| 3. 50% of biomass converted to biofertilizer +50% food-grade phycocyanin | $136,721,709 | $113,392,849 |
| 4. 100% food-grade phycocyanin and biofertilizer yields | $273,443,418 | $226,785,699 |

**Sales tax and distribution costs for PV scenarios 1–4**

| Scenario | Co-located | Not co-located |
|----------|------------|----------------|
| 1. Assumed tax and distribution costs including transport as % sales value (50%) | $132,029,228 | $108,700,369 |
| 2. Assumed tax and distribution costs including transport as % sales value (50%) | $0 | $0 |
| 3. Assumed tax and distribution costs including transport as % sales value (50%) | $68,360,855 | $56,696,425 |
| 4. Assumed tax and distribution costs including transport as % sales value (50%) | $273,711,820 | $226,785,699 |

**Net profit value for scenarios 1–4**

| Scenario | Co-located | Not co-located |
|----------|------------|----------------|
| 1. Food-grade phycocyanin (sole product) | $264,058,457 | $217,400,737 |
| 2. 100% of biomass converted to biofertilizer (sole product) | $-16,962,887 | $-63,620,607 |
| 3. 50% of biomass converted to biofertilizer +50% food-grade phycocyanin | $136,721,709 | $113,392,849 |
| 4. 100% food-grade phycocyanin and biofertilizer yields | $273,443,418 | $226,785,699 |

(Continued)
nitrogen fertilization and a 90% saving on dewatering costs (Table 5). Accordingly, total capital costs for constructing the 10 ha facility not co-located with a coal-fired power plant were estimated at US$ 853,442 for pond construction, CO\(_2\) nutrient supply, water-recirculation, and harvest/dewatering systems and land acquisition. The only direct capital cost avoided by co-location was for land acquisition (US$ 147,526), reducing the direct capital cost to US$ 705,916 (Table 5). Standardized indirect capital costs for engineering fees (including land acquisition), set at 15% and applying a 5% contingency were estimated to be US$ 170,688 for a not co-located facility, of which US$ 29,505 were avoided through free land provided in the co-location scenario, reducing indirect capital costs to US$ 141,183 (Table 5). A working capital of 5% of the total costs did not consider any of the benefits derived through co-location. Total annual operating costs for a not co-located facility was estimated to be US$ 2,440,633 for the 10 ha facility and included cost for salaries, maintenance and insurance, phosphate fertilizer and water requirements, CO\(_2\), energy for cultivation, dewatering and drying, and pigment extraction and purification (Table 5). Co-location resulted in significant operational savings of ~70%, particularly through avoiding water and CO\(_2\) supply costs and a 90% saving on maintenance and insurance, and energy expenditure; the latter considered that energy would be purchased from the power station at 10% of the sales price to ordinary customers, and maintenance/insurance costs would also be 10% of ordinary costs. Therefore, annual operational costs were estimated to be US$ 758,241 when co-located (Table 5).

**Bioproduct-Generated Income, Net Present Value and Sensitivity Analyses**

Bioproduct yields were estimated from biomass productivity and bioproduct productivities obtained in this study and for average productivities achieved for *Nannochloropsis* occulata in large-scale outdoor raceway cultivation. Based on this, it is estimated that a 10 ha facility could produce 117.5 and 60 t *Tolypothrix* sp. biomass ha\(^{-1}\) year\(^{-1}\) for a 300-day production period, respectively. The average phycocyanin content of *Tolypothrix* sp. used in this study is 8.8% (w/w), although as shown here, higher yields are possible. In order to put the NPV on a realistic footing, the average yields were used to calculate the yields of food-grade phycocyanin (A620 nm/A280 nm: 0.7), which can be extracted and purified with an efficiency of 67% (Chaiklahan et al., 2018). This equates to a production of 10.3 t unpurified phycocyanin ha\(^{-1}\) year\(^{-1}\), which yields 6.9 t food-grade phycocyanin ha\(^{-1}\) year\(^{-1}\), valued at US$ 3,448,155 ha\(^{-1}\) year\(^{-1}\) based on a sales price at US$ 500 kg\(^{-1}\) (Table 5). The final purified product will require metal analysis for quality assurance, which has not been considered as a cost, as costs for these analyses are expected to be absorbed by the coal-fired power plant the production would be collocated with. Furthermore, production of the food-grade phycocyanin produced when not collocated would not be subject to such analyses, i.e., in this scenario no metal analyses costs would be incurred. Biofertilizer/biochar can fetch a sales price of US$ 500 t\(^{-1}\), which, based on biomass productivities achieved here, equates to US$ 58,750 ha\(^{-1}\) year\(^{-1}\) (Table 5). Based on this, the predicted values for the modeled bioproduct scenarios are highest for co-located production for phycocyanin extraction in a biorefinery approach and conversion of the extracted biomass to biofertilizer (scenario 4, US$ 547,423,641), closely followed by producing food-grade phycocyanin as the sole product (scenario 1, US$ 538,038,679) (Table 5). Net present values were 50% lower based on assumed tax and distribution costs (Table 5).

In order to decide whether a project remains commercially viable, sensitivity analyses are essential. Accordingly, the weighted average costs of capital (WACC) is 10% and the sensitivity analyses modeled two scenarios: (1) reduction of the biofertilizer price to 25% of the current value (US$ 125 t\(^{-1}\)) and (2) a food-grade phycocyanin price to 25% of the current value due to market saturation (US$ 125 kg\(^{-1}\)). This showed that producing biofertilizer as the sole product (scenario 2) is not commercially viable even when the production facility is co-located. It is assumed that income for environmental services provided at the coal-fired power plant would not provide a strong business incentive. In contrast, producing phycocyanin as

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**TABLE 5 | Continued**

| Size of *Tolypothrix* facility [ha] | 10 |
|-----------------------------------|----|

| Sensitivity Analyses for NPV scenarios 1–4 |  |
|-----------------------------------------|---|
| **Biofertilizer price at 25% (125 USD t\(^{-1}\))** |  |
| 1. Food-grade phycocyanin (sole product) | US$ 132,029,228 |
| 2. 100% of biomass converted to biofertilizer (sole product) | US$ -20,616,184 |
| 3. 50% of biomass converted to biofertilizer + 50% food-grade phycocyanin | US$ 68,360,855 |
| 4. 100% food-grade phycocyanin and biofertilizer yields | US$ 136,721,709 |

| **Food-grade phycocyanin price at 125 kg\(^{-1}\)** |  |
|------------------------------------------|---|
| 1. Food-grade phycocyanin (sole product) | US$ 24,819,576 |
| 2. 100% t biomass converted to biofertilizer (sole product) | US$ -16,962,887 |
| 3. 50% of biomass converted to biofertilizer +50% food-grade phycocyanin | US$ 14,756,028 |
| 4. 100% food-grade phycocyanin and biofertilizer yields | US$ 29,512,057 |

\(^{A}\) (Chaiklahan et al., 2018); \(^{B}\) Total direct and indirect capital.
the sole product (scenario 1) remains to be of commercial interest (Table 5).

**DISCUSSION**

**Effect of CO₂-Supplementation on Biomass Production**

Successful cultivation of microalgae and cyanobacteria in wastewaters arising from energy -, mining - and mineral-processing industries would provide for a sustainable platform for production of algal biomass and bioproducts, whilst simultaneously providing for efficient bioremediation of potentially harmful nutrients and metals (Roberts et al., 2013). Significant growth challenges, hampering overall productivities and economics when using wastewater for production, must be addressed first for the realization of the true commercial potential.

This study demonstrated that CO₂ supplementation significantly improved final phycobiliprotein and biomass yields, as well as biomass productivities of the diazotrophic cyanobacterium *Tolypothrix* sp. grown in SADW under outdoor conditions as biofilms of suspension cultures. Similar increases of up to 60% have been reported for biomass productivities using the non-diazotrophic cyanobacterium *Arthrospira platensis* for cultures supplemented with 1% CO₂ (v/v) (Ravelonandro et al., 2011). In contrast, growth of *Tolypothrix* sp. was reduced by 60% under outdoor (this study) compared to indoor suspension cultivation under the same CO₂-supplemented – and wastewater conditions (Velu et al., 2019). Growth of outdoor cultures is often generally lower due to difficulties in controlling cultivation and environmental conditions, such as hydrodynamics, temperature, UV irradiation and irradiance within optimal ranges (Chen et al., 2011). Light intensity is one of the major factors affecting cyanobacterial and microalgal growth. The optimal light intensity for growth of *Tolypothrix* sp. is ~500 μmol photons m⁻² s⁻¹, however, observed light intensities at noon varied from 500 to 900 μmol photons m⁻² s⁻¹ (Supplementary Table S3). This could suggest that periodic photoinhibition might have occurred, especially in younger cultures with low cell concentrations. It must be emphasized that the reported CO₂-supplemented growth performance was comparable to other microalgae and cyanobacteria grown in various cultivation systems but was achieved without nitrogen-fertilization (Table 6). In addition, biomass growth was phosphate-limited after ~3 to 8 days of cultivation. It is therefore conceivable that phosphate fertilization at appropriate intervals should improve biomass yields and productivities further. High temperature and irradiance experienced in the ATS were the most likely factors impeding growth performance of biofilms of *Tolypothrix* sp. (Del Campo et al., 2007; Chen et al., 2011), a conclusion supported by higher growth performance of indoor-cultivated microalgal biofilms (Table 6).

The observed higher growth performance of *Tolypothrix* sp. when supplemented with CO₂ could be attributable to positive effects on nitrogen – and photosynthesis-linked carbon fixation. For example, supplementation of cultures of the marine diazotrophic cyanobacterium *Trichodesmium* sp. with large amounts of CO₂ resulted in a 20% increase in nitrogen fixation rates (Levitan et al., 2007). In addition, CO₂ supplementation could have allowed for the reallocation of energy required for inorganic carbon (Cᵢ) uptake and scavenging of O₂. For instance, CO₂-supplementation reduced the energy requirements for Cᵢ uptake in *Trichodesmium* sp. by suppressing the energy-intensive carbon concentrating mechanism (CCM), which are employed under carbon-limiting conditions, freeing up this energy for the fixation of atmospheric nitrogen, another metabolic pathway with large energy requirements (Levitan et al., 2007). In contrast, despite a large effect of CO₂-supplementation on biomass productivity, no effect was observed for phosphate requirements in biofilm and suspension-grown *Tolypothrix* sp., which was also observed for indoor-cultivated suspension cultures (Velu et al., 2019). This could represent a direct result of phosphate limitation after large uptake over the first 3 days of the growth period for replenishing internal phosphate stores, providing sufficient energy for CO₂ fixation. In the context of deploying industrial cultivation of *Tolypothrix* sp. for the bioremediation of macronutrient-poor ash dam wastewaters at coal-fired power plants, the ability of sustained growth without requirements for nitrogen-fertilization offers a distinctive economical advantage. For example, nitrate provision for large-scale production of the non-diazotrophic *Arthrospira platensis* (synonym *Spirulina platensis*) was estimated to account for 50% of the overall production costs (Vonshak and Richmond, 1988). Energy savings provided by the self-settling ability of *Tolypothrix* sp. is another significant advantage for wastewater-utilizing large-scale cultivation, as costly dewatering infrastructure and energy requirements, that apply to the commonly used microalgal genera *Chlorella* spp. and *Scenedesmus* spp. (Silva and Silva, 2007), is abolished. For example, biofilms and self-flocculated biomass of *Tolypothrix* sp. were 80- and 53-fold more concentrated than the original suspension culture (Velu et al., 2015). Taken together, these properties reduce the need for finite chemical fertilizers and improve the overall economics of cultivation in macronutrient-limited ash dam wastewaters.

**Effect of CO₂-Supplementation on Biochemical Profiles, Metal Removal Capacity and Bioproduct Potential**

CO₂-fertilization of outdoor-grown biofilms and suspension cultures of *Tolypothrix* sp. resulted in increased total carbohydrate and lipid contents, as has also been reported for indoor cultivated suspension cultures (Velu et al., 2019). Similarly, an increase in CO₂ supply from 5 to 25% (v/v) increased total carbohydrate and lipid contents of *Scenedesmus bajicalfornicus* by up to 20 and 10%, respectively (Patil and Kalival, 2017). Elevated CO₂ supplies typically result in increased carbohydrate contents in microalgae, and are likely a result of enhanced photosynthetic efficiencies (Giordano, 2001) or CO₂-induced low pH stress (Dragone et al., 2011). In contrast, 15% CO₂ (v/v) supplementation led to an increase in pH from 6.0 to 9.0 and 7.0 to 9.0 for CO₂-supplemented and non-CO₂ controls under outdoor cultivation of *Tolypothrix* sp.
biofilms and suspension cultures (Table 6), suggesting strongly that cultures were still carbon-limited (Coleman and Colman, 1981). Accounting for the fact that nitrogen-requirements for growth had to be met solely through nitrogen fixation, it is not surprising that CO$_2$-supplementation had no effect on protein content for biomass cultivated in either system, which differs from other reported outcomes, where CO$_2$-supplementation has been shown to correlate with improved nitrate uptake and thus higher protein production (Xia and Gao, 2005). As demonstrated by significant CO$_2$-induced increases in the nitrogen-containing pigments phycocyanin and phycoerythrin, CO$_2$ uptake through nitrogen fixation must have been sufficient under outdoor cultivation of *Tolypothrix* sp. The increase in the content of these pigments could have also been responsible for improved growth performance under CO$_2$-supplementation, as they are accessory pigments for the capture of light in the photosynthetic apparatus from excess light and reactive oxygen damage (Chakdar and Pabbi, 2016).

Similar to the increase in phycobiliprotein contents, i.e., phycocyanin and phycoerythrin, CO$_2$-supplementation resulted in 19 and 12% higher TFA contents in *Tolypothrix* sp. biofilms and suspension-grown biomass, which is similar to results obtained in indoor cultivation (Velu et al., 2019) and with eukaryotic microalgae (Tsuzuki et al., 1990), but no significant effect on MUFA or PUFA content was evident. α- (C18:3 ω-3) and γ-Linolenic acid (C18:3 ω-6) are important dietary supplements with critical health benefits, and the latter is also an ingredient in cosmetics (Ryckebosch et al., 2012). Similar to indoor suspension cultivation (Velu et al., 2019), *Tolypothrix* sp. produced 25% C18:3 ω-6 or 18.5 mg g$^{-1}$ TFA, which is higher than reported for *Arthrospira* (Spirulina) sp. (11–16%) (De Oliveira et al., 1999). In contrast to phycocyanin, yields of (C18:3 ω-6), however, remained insufficient for consideration as a main target product in a biorefinery approach, due to low TFA contents characteristic for cyanobacteria.

Irrespective of cultivation system and CO$_2$-fertilization, metal bioremediation of *Tolypothrix* sp. from macronutrient-poor ash dam wastewater, containing concentrations of Al, As, Cd, Ni, and Zn that exceed the ANZECC guidelines (Roberts et al., 2013), showed that levels were lowered to acceptance thresholds at the end of the cultivation period. This demonstrated that *Tolypothrix* sp. is a suitable organism for the bioremediation of metals from complex mixtures, under macronutrient-limiting conditions. The produced *Tolypothrix* sp. biomass was rich in carbon (45%) and nitrogen (7%), resulting in a C/N ratio of 6.58, similar to results obtained in indoor cultivation (Velu et al., 2019). In addition, the elemental composition and concentrations were comparable to those found in other cyanobacteria, previously reported as suitable for biofertilizer applications (Osman et al., 2010). Importantly, biomass of *Tolypothrix* sp. remained suitable at application rates required for the fertilization of wheat, supplying in addition to nitrogen and carbon also essential trace elements, such as Cu, Fe, Mo, and Zn (Velu et al., 2019). Diazotrophic
cyanobacteria, such as *Tolypothrix* sp., are natural and renewable sources of biological nitrogen, contributing up to 30 kg N ha$^{-1}$ and providing large quantities of organic matter and important plant hormones (i.e., gibberellin, auxin and cytokinones) to soils, thereby improving soil fertility (Issa et al., 2014), supporting plant development and protecting against pathogens (Singh et al., 2016). Diazotrophic cyanobacteria, such as *Tolypothrix* sp., are commonly employed as biofertilizers in rice fields (Karthikeyan et al., 2007) and applications of *Tolypothrix* sp. specifically resulted in a 25% increase in crop yields in poorly drained rice fields (Watanabe et al., 1951). Long-term applications improved nitrogenous fertility of soils, attributable to the increase in soil carbon and nitrogen through accumulation of decomposing and live biomass, respectively (Watanabe, 1962). In summary, the above application potential, together with CO$_2$-enhanced growth responses and phycocyanin yields, makes *Tolypothrix* sp. biomass production for use as a biofertilizer a real potential in regions, where agricultural production is located near freshwater-using coal-fired power plants, as is the case for the Tarong power station in Queensland, Australia.

To test and substantiate the commercial viability of *Tolypothrix* sp.-derived food-grade phycocyanin and biofertilizer, net present value and sensitivity analyses evaluated four bioproduction scenarios for the production of *Tolypothrix* sp. biomass under coal-fired power plant co-location and non-colocation of the production facility. Production in traditional raceway ponds was chosen, as no published data on the construction costs of large-scale production facilities using bubble columns could be found and a comparison of average microalgal and cyanobacterial maximal biomass productivities was not strongly influenced by cultivation system when operated under outdoor conditions (Heimann et al., 2015). In addition, biofilm cultivation was not considered in the modeled scenarios for several reasons. (1) Systems used in the study have a very large areal production footprint. (2) The areal productivity is low. (3) The systems are more prone to contamination by other microalgae when used for extended periods under outdoor conditions (Velu et al., 2015). (4) Establishment costs for large-scale production cannot be applied with any certainty, as biofilm cultivation systems vary significantly in design (Heimann, 2016). (5) As the biofilms were not harvested at regular intervals, it is impossible to determine the true yield potential of the systems at this stage, as regrowth of the remaining turf may have vastly different biomass production characteristics compared to freshly seeded turfs.

The modeled NPV and sensitivity analyses showed that the production of food-grade phycocyanin is advantageous for commercial viability, whether or not the facility would be co-located, whereas biofertilizer production as a sole product was not commercially viable in any of the modeled scenarios. Outcomes for biofertilizer income were similar to the commercial production of *Azospirillum*, a nitrogen-fixing bacterium, simulated for liquid biofertilizer production in Cuba, but the production scale for the plant was 4-fold larger in terms of product volume (Pérez Sánchez et al., 2018) than for the *Tolypothrix* sp. plant in the presented study. In that analysis, salary costs accounted for >50% of the production cost, as the process is labor-intensive, requiring 29 employees to man 24 h shifts (Pérez Sánchez et al., 2018), while production of *Tolypothrix* sp. biomass represented only 10% of the overall production costs. An NPV analysis for the commercial production of dried microalgal biomass (US$625 t$^{-1}$) using dairy effluent as a nutrient and water supply also concluded that the process is commercially feasible for a plant size treating 1 million liter of dairy effluent over a 20-year period (Kumar et al., 2020). The sensitivity analyses using one quarter of today's food-grade phycocyanin sales price demonstrated that facilities producing phycocyanin as a sole product or phycocyanin and biofertilizer remain commercially viable whether co-located or not. Instead of using product sales prices, reduction of biomass yields are an alternative parameter in sensitivity analyses. Reduction of biomass yields to one quarter of the original tonnage therefore had a comparable effect on NPV outcomes (Kumar et al., 2020). An obvious worst-case scenario for commercial production would be reduced yearly biomass yields (reduced to 33%) and reduced product sales prices (at 25% each of today's sales prices). Applying this situation to the *Tolypothrix* sp. production scenario proposed here over the entire 20-year period determined that production of food-grade phycocyanin as a sole product, 50% of biomass extraction for each food-grade phycocyanin and biofertilizer, and 100% food-grade phycocyanin with the residual biomass converted to biofertilizer (100%) remain commercially feasible irrespective of co-location or not for the bubble column production scenario, but only when co-located for the raceway production simulation. Therefore, with regards to a decision whether co-location offers significant benefits, the profit difference predicted here would be as large as ~US$ 23 million over 20 years for production of 100% food-grade phycocyanin at a quarter of today's sale price with 100% co-production of biofertilizer. This provides a significant incentive for co-locating production facilities with CO$_2$-polluting and metal-rich wastewater generating industries, for the simultaneous application of the environmental services of diazotrophic cyanobacteria and bioproduction development.

**CONCLUSION**

This study demonstrated significantly enhanced biomass and phycocyanin yields and productivities in response to CO$_2$-fertilization and excellent metal removal capacity of *Tolypothrix* sp. cultivated under outdoor conditions in meso-scale systems without supply of nitrogen fertilization. This makes *Tolypothrix* sp. an outstanding candidate for bioremediation of CO$_2$ and metals at freshwater-utilizing coal-fired power plants. Obtained growth performance suggests that 10.91 and 117.5 t dry biomass ha$^{-1}$ can be produced in a year set at 300 days of cultivation in biofilms and vertical bag suspension cultures, respectively. The NPV and sensitivity analyses performed with production data obtained in this study and modeled for a simulated raceway production scenario, taking the organism's self-settling
ability into account, demonstrated that co-location with coal-fired power plants was not essential for commercial viability, but significantly increased achievable net present values for all modeled product scenarios, making it an attractive proposition, if freshwater-utilizing plants are in close proximity to agricultural land. The most profitable scenario was production of food-grade phycocyanin (100%) coupled with co-production of biofertilizer (100%), followed by food-grade phycocyanin as the sole product, and 50% of each phycocyanin and biofertilizer production. In contrast, production of biofertilizer as a sole product was not commercially viable under any of the modeled scenarios. Based on the above, cultivation of Tolypothrix sp. in vertical suspension cultures with CO$_2$ supply, but without nitrogen-fertilization is recommended for the production of food-grade phycocyanin either as a sole product or with co-production of biofertilizer.

**DATA AVAILABILITY STATEMENT**

The raw data supporting the conclusions of this article will be made available by the authors, without undue reservation, to any qualified researcher.

**AUTHOR CONTRIBUTIONS**

KH, SC, and CV were responsible for the experimental design of this study and analyzed all the data. CV carried out the experimental work of the outdoor growth experiments, protein – and phycobiliprotein contents. DB and CV conducted the analysis and quantification of biomass lipid content and fatty acid profiles. KH and CV performed the NPV and sensitivity analyses. KH, CV, SC, and DB jointly assembled and critically interpreted these data for publication. All authors contributed to writing the manuscript, provide approval for publication, and agreed to be accountable for all aspects of the work.

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**SUPPLEMENTARY MATERIAL**

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fbioe.2020.00051/full#supplementary-material

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Conflict of Interest: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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