Characterization of malted cereals and legume for development of value added supplementary foods to combat malnutrition

Sukhmandeep Kaur, Navjot Kaur and Amarjeet Kaur

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Abstract
The aim of the study was to develop supplementary foods by using blends of malted wheat, mung, ragi, carrot and flaxseed powders at various proportions to avail complementary health benefits and to reduce the incidence of malnutrition to great extent. Nutritional composition of highly acceptable supplementary foods was also determined. The results of the study demonstrated that foods developed from malted cereals and legume with addition of carrots and flaxseeds powder resulted in significant improvement in the nutritional composition. Protein content was found in the range of 13.56 to 24.50 percent in experimental samples and significant increase (p<0.05) in lysine content of experimental samples of dalia, khichdi, panjiri, pancakes and seviyan was found i.e. 3.39, 4.06, 3.69, 4.39 and 3.1 g and methionine content 1.92, 2.2, 1.92, 1.31 and 1.14 g, respectively per 100 g protein. In vitro protein and starch digestibility was also found to be highest in experimental samples in the range of 81.25-89.82 and 80.93-89.53 percent, respectively.

Keywords: Malting, nutritional composition, supplementary foods, cereals, malnutrition

Introduction
Malnutrition is a crucial widespread health issue in developing countries and affects a large segment of population especially children under 5 years of age. Consumption of an insufficient diet with lesser amount of calories, proteins, vitamins and minerals cause malnutrition. Decreased resistance to infection, deprived cognitive development, physical and mental retardation, fatigue, decreased physical performance, poor mental concentration and productivity are the main consequences of deficiency disorders. Children need accurate nutritional care not exclusively to promote but also to sustain their optimal health and nutritional status. Nutrition during early childhood is of vital significance as it is an establishment for lifetime wellbeing, strength and intellectual vitality.

Efficient supplementary feeding is beneficial in maintaining good nutritional status of malnourished children by supplementing their diets with locally available cereals and pulses based food formulations. Provision of sufficient dietary energy, macro and micro nutrients for growth and development should be the principle determinant of the growing children’s diet. Locally available resources and technology appears to be the most appropriate solution to the nutritional problems of Protein Energy Malnutrition and micro nutrient deficiencies (Devi and Samundeeswari, 2013) [7]. Supplementation of locally available cereals with legumes, which are good sources of protein, will give rise to a supplementary food which is cheaper, balanced, easily digestible and acceptable to children.Various cereals and legumes are readily available and found to have nutrient potentials which could be improved by germination and complement each other if appropriately handled and blended, particularly by the rural and poor mothers during early childhood period (Bala et al., 2014) [4]. Germination has been claimed to improve the nutritive quality of cereals and has been used for centuries for the purpose of softening the kernel structure, improving its nutritional value and reducing anti-nutritional effects. The prime objective of germination is to promote the development of hydrolytic enzymes that are inactive in raw seeds (Singh et al., 2015) [20].

Germination helps to enhance the nutritional quality of several grains such as vitamin B complex, total sugars, protein, lysine and digestibility of starch, enhances the activity of
hydrolytic enzymes (lipase) and decrease in phytates (Dipnaik and Bathere, 2017) \(^9\). Lately, products from sprouted grains have emerged as a new addition to the food industry, owing to their improved nutritional value and absorption. Germinated grain products have been reported to have a superior taste and are softer and sweeter. During grain germination improved availability of reducing sugars, free amino acids including lysine and \(\gamma\)-aminobutyric acid (GABA) (Ding \textit{et al.}, 2016) \(^8\), soluble dietary fiber, bio-accessible minerals, phenolic compounds and antioxidant capability have been noticed. Thus, the present work aims to develop supplementary foods from locally available raw materials like wheat, \textit{mung}, \textit{ragi}, carrots and flaxseeds. Malting at household level is easy to handle and provide highly nutritious foods with no additional costs.

**Material and Methods**

The present study was conducted in the laboratories of Department of Food and Nutrition, College of Community Science, Punjab Agricultural University, Ludhiana.

**Procurement of raw material:** Wheat and \textit{mung} were procured from Seed Technology Center of Punjab Agricultural University, Ludhiana. \textit{Ragi}, carrots and flaxseeds were procured from the local market of Ludhiana.

**Preparation of malted samples:** Wheat, \textit{mung} and \textit{ragi} grains were sorted, cleaned and soaked in water and then kept for germination at room temperature. Germinated grains were then dried in hot air dryer at 60 °C for 24 hours and milled to fine flours.

![Flow Diagram for malting of grains](image-url)
Preparation of carrots and flaxseeds powder
Carrots were washed under tap water to remove dirt, then cut into slices of 1 cm thickness and blanched in hot water containing 1 percent sodium metabisulphite for 3 minutes. Then, carrot slices were spread on trays and placed in hot-air dryer at 60 °C for 10 hours. After drying, the fine powder was obtained. The flaxseeds were sorted and roasted for 5-7 minutes till they started to crackle and then cooled down and ground to get fine powder.

Development of supplementary foods
Five supplementary foods named Dalia, Khichdi, Panjiri, Pancakes and Seviyan were developed by using different ratios of raw materials. Four experimental samples for each food were developed by using different proportions of flours along with two control samples. Organoleptic evaluation was conducted to ascertain the acceptability of experimental samples and highly acceptable products were then nutritionally analyzed.

Dalia

| Levels (%) | Raw wheat (g) | Malted wheat (g) | Malted mung (g) | Malted ragi (g) | Carrots powder (g) | Flaxseeds powder (g) |
|------------|---------------|------------------|-----------------|-----------------|-------------------|---------------------|
| C1         | 100           | -                | -               | -               | -                 | -                   |
| C2         | -             | 100              | -               | -               | -                 | -                   |
| E1         | -             | 70               | 12.5            | 12.5            | 2.5               | 2.5                 |
| E2         | -             | 70               | 10              | 10              | 5                 | 5                   |
| E3         | -             | 70               | 7.5             | 7.5             | 7.5               | 7.5                 |
| E4         | -             | 70               | 5               | 5               | 10                | 10                  |

Method
1. Dry roast all the grains (wheat, mung, ragi) in a pan.
2. After roasting, add carrots and flaxseeds powder into them.
3. Then add water (500 ml), salt and pepper according to taste and stir well to prevent lumps.
4. Cook dalia for 20-25 minutes on a medium flame to get a desirable consistency.

Khichdi

| Levels (%) | Rice (g) | Malted wheat (g) | Malted ragi (g) | Split mung (g) | Malted mung (g) | Carrots powder (g) | Flaxseeds powder (g) |
|------------|----------|------------------|-----------------|---------------|-----------------|-------------------|---------------------|
| C1         | 50       | -                | -               | 50            | -               | -                 | -                   |
| C2         | 50       | -                | -               | -             | 50              | -                 | -                   |
| E1         | 45       | 2.5              | 2.5             | -             | 45              | 2.5               | 2.5                 |
| E2         | 40       | 5                | 5               | -             | 40              | 5                 | 5                   |
| E3         | 35       | 7.5              | 7.5             | -             | 35              | 7.5               | 7.5                 |
| E4         | 30       | 10               | 10              | -             | 30              | 10                | 10                  |

Method
1. Wash rice and mung dal and soak them together in warm water for 30 minutes.
2. Heat a pan with ghee (30 g). Add cumin seeds (1 tsp.) and let them crackle.
3. Sauté chopped onions and tomatoes in it.
4. Add salt, chilli and turmeric powder along with malted wheat, ragi, carrots and flaxseeds powder.
5. Then add soaked rice, mung dal with water (500 ml.) and pressure cooked for 20 minutes.

Panjiri:

Table 3: Ingredients and preparation method for development of panjiri

| Levels (%) | Raw wheat (g) | Malted wheat (g) | Malted mung (g) | Malted ragi (g) | Carrots powder (g) | Flaxseeds powder (g) |
|------------|---------------|------------------|----------------|----------------|-------------------|---------------------|
| C1         | 100           | -                | -              | -              | -                 | -                   |
| C2         | -             | 100              | -              | -              | -                 | -                   |
| E1         | -             | 90               | 5              | -              | 2                 | 2.5                 |
| E2         | -             | 80               | 10             | 1              | 4                 | 5                   |
| E3         | -             | 70               | 15             | 1.5            | 6                 | 7.5                 |
| E4         | -             | 60               | 20             | 2              | 8                 | 10                  |

Method:
1. Roast raw/malted wheat, mung and ragi flour in ghee (50 g).
2. Add carrots and flaxseeds powder and mix well.
3. Remove from flame and let them cool down.
4. Then add sugar (40%), mix well and serve.

Pancakes

Table 4: Ingredients and preparation method for development of pancakes

| Levels (%) | Mung (g) | Malted mung (g) | Malted wheat (g) | Malted ragi (g) | Carrots powder (g) | Flaxseeds powder (g) |
|------------|----------|----------------|-----------------|----------------|-------------------|---------------------|
| C1         | 100      | -              | -               | -              | -                 | -                   |
| C2         | -        | 100            | -               | -              | -                 | -                   |
| E1         | -        | 90             | 5               | 1              | 2                 | 2                   |
| E2         | -        | 80             | 10              | 2              | 4                 | 4                   |
| E3         | -        | 70             | 15              | 3              | 6                 | 6                   |
| E4         | -        | 60             | 20              | 4              | 8                 | 8                   |

Method
1. Soak grains in water for 3-4 hours.
2. Grind soaked grains and blend with water to make a smooth and lump free batter.
3. Add carrots and flaxseeds powders and mix well.
4. Mix all the spices and allow the batter to rest for 15-20 minutes.
5. Make batter of pouring consistency and then make pancakes on pre-heated griddle.
6. Cook pancakes from both sides on medium heat by flipping both sides.

Seviyan

Table 5: Ingredients and preparation method for development of seviyan

| Levels (%) | Besan (g) | Malted mung (g) | Malted wheat (g) | Malted ragi (g) | Carrots powder (g) | Flaxseeds powder (g) |
|------------|-----------|-----------------|-----------------|----------------|-------------------|---------------------|
| C1         | 100       | -               | -               | -              | -                 | -                   |
| C2         | 50        | 50              | -               | -              | -                 | -                   |
| E1         | 90        | 2.5             | 2.5             | 1              | 2                 | 2                   |
| E2         | 80        | 5               | 5               | 2              | 4                 | 4                   |
| E3         | 70        | 7.5             | 7.5             | 3              | 6                 | 6                   |
| E4         | 60        | 10              | 10              | 4              | 8                 | 8                   |
Nutritional analysis of the developed supplementary foods

The highly acceptable supplementary foods along with their control samples were analyzed for proximate composition i.e. moisture, crude protein, crude fat, crude fiber, total ash, carbohydrates and energy by using standard methods given by AOAC, (2000) [2]. Amino acids viz. lysine and methionine were estimated by using standard procedures given by Booth, (1971) [6] and Horn et al., (1946) [11], respectively, In-vitro protein digestibility (Akeson and Stachman, 1964) [1], starch digestibility (Singh et al., 1982) [22], total phenols (Singleton et al., 1999) [22] and phytin phosphorus (Haug and Lantzsch, 1983) [10] content was also estimated using standard methods.

Table 6: Proximate composition of malted grains based supplementary foods

| Products | Samples | Moisture (%) | Crude Protein (%) | Crude Fat (%) | Total Ash (%) | Crude Fibre (%) | CHO (%) | Energy (Kcal/100g) |
|----------|---------|--------------|------------------|--------------|--------------|----------------|---------|------------------|
| Dalila   | C1      | 11.00±0.58   | 12.69±0.05       | 1.38±0.006   | 1.64±0.005   | 1.40±0.05     | 71.89±0.005 | 350.74±0.006     |
|          | C2      | 13.64±0.06   | 13.56±0.05       | 1.26±0.006   | 1.58±0.005   | 1.48±0.006    | 68.48±0.005 | 339.50±0.005     |
|          | E1      | 12.36±0.06   | 15.31±0.05       | 2.04±0.006   | 1.86±0.006   | 1.86±0.006    | 66.57±0.005 | 345.88±0.006     |
| Khichdi  | C1      | 11.13±0.005  | 20.13±0.006      | 12.40±0.06   | 1.84±0.01    | 3.24±0.006    | 51.26±0.005 | 397.16±0.005     |
|          | C2      | 13.28±0.05   | 21.87±0.006      | 11.72±0.005  | 1.78±0.01    | 3.42±0.005    | 47.93±0.005 | 384.68±0.006     |
|          | E1      | 11.66±0.005  | 23.67±0.006      | 14.14±0.005  | 2.07±0.01    | 3.88±0.006    | 44.58±0.006 | 400.26±0.006     |
| Panjiri  | C1      | 4.04±.005    | 12.69±0.005      | 21.54±0.006  | 1.60±.006    | 1.38±0.006    | 58.75±.005  | 479.62±0.005     |
|          | C2      | 4.81±.005    | 13.13±0.005      | 21.16±0.006  | 1.44±.01     | 1.52±0.006    | 57.94±.005  | 474.72±0.005     |
|          | E1      | 4.40±.01     | 13.56±0.005      | 22.56±0.006  | 1.66±.01     | 2.24±.006    | 55.58±.005  | 475.60±.005      |
| Pancakes | C1      | 12.05±0.005  | 23.23±0.005      | 15.02±0.005  | 3.40±.006    | 1.92±.005    | 44.32±.006  | 405.38±0.005     |
|          | C2      | 13.86±0.05   | 23.62±0.005      | 14.86±0.005  | 3.34±.005    | 2.20±.005    | 42.12±.006  | 396.70±.005     |
|          | E2      | 12.65±0.57   | 24.50±0.05       | 15.46±0.005  | 3.65±.005    | 2.86±.005    | 40.88±.006  | 406.66±0.005     |
| Seviyan  | C1      | 3.52±.005    | 19.25±0.006      | 24.30±0.05   | 2.69±.005    | 2.60±.005    | 47.64±.006  | 486.26±.005     |
|          | C2      | 5.38±.006    | 21.87±0.005      | 22.46±0.005  | 2.45±.005    | 2.92±.005    | 44.92±.057  | 469.30±.005     |
|          | E2      | 4.38±.005    | 22.31±0.005      | 24.48±0.006  | 3.43±.005    | 3.26±.006    | 42.14±.05    | 478.12±.005     |

Values are expressed as Mean ± SE
Means with different notation (a, b and c) indicates significant difference at 5% level of significance.

Amino acids
Malting positively affects the essential amino acids content of the supplementary foods. The data depicted in the Fig. 1 and 2 demonstrated the increased amino acids content in experimental samples as compared to their control samples. The most important physiological processes associated with the germination phase are the synthesis of amylases, proteases and other endogenous hydrolytic enzymes. During the process, the hydrolytic enzymes migrate from the germ into the endosperm where starch and protein are hydrolyzed to
sugars and amino acids, respectively. Proteolytic enzymes improve amino acid availability, particularly lysine, methionine and tryptophan that are lacking in cereals (Baranwal, 2017) [5]. The quality of protein is mainly a function of its essential amino acids. Amino acids content was found to be increased in the experimental samples ranging from 3.10 to 4.39 g/100g for lysine and 1.14 to 2.20 g/100g for methionine followed by malted control samples with the values for lysine and methionine ranging between 3.12-4.15 g/100g and 0.87-2.03 g/100g, respectively.

![Available lysine content of malted grains based supplementary foods](image1.png)

![Methionine content of malted grains based supplementary foods](image2.png)

**In-vitro protein and starch digestibility**

In-vitro protein and starch digestibility of products developed by using malted grains along with carrot and flaxseed powder at various proportions is depicted in Fig. 3 and 4. In-vitro digestibility is very crucial parameter in analyzing the quality of food product and assimilation of nutrients in the body. It also helps to predict the effect of any processing method on the developed food products. All the experimental samples were found to have significantly (p<0.05) increased in-vitro protein and starch digestibility. The percent increase in in-vitro protein digestibility of experimental samples was observed in the range of 15.81-37.66 percent as compared to C1 samples of developed supplementary foods and 4.09-10.16 percent as compared to C2 samples. In-vitro starch digestibility content was found to be increased in the experimental samples with the values of 15.14, 6.68, 19.87, 10.50 and 11.35 percent as compared to (C1) control samples, respectively.

Nelson et al., (2013) [16] explained that protease synthesis is initiated by the activation of proenzymes as well as de novo enzyme synthesis. Storage proteins in germinating seeds undergo limited proteolysis by the action of endopeptidases to induce conformational changes that subsequently facilitate further breakdown by both endo- and exopeptidases. Complete storage protein degradation is facilitated by the activity of endo-, carboxy-, amino-, and dipeptidases where the resulting constituent amino acids support the seed's metabolic requirements. Starch is the primary reserve of nutrients in seeds and serves as a major source of calories in human diets. Approximately 80 percent of the wheat endosperm is composed of starch. The germination process activates α-amylase, which hydrolyzes the polysaccharide starch components amylose and amylopectin into energy available sugars (Johnston et al., 2019) [13].

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Total Phenols and Phytin Phosphorus
The data regarding the effect of malting on the total phenol and phytin phosphorus content of developed foods along with their control samples is given in Table 7 which reveals that there was significant \( p<0.05 \) increase in total phenols and the content of phytin phosphorus decreased on malting. The highest total phenols content was observed in experimental sample of pancakes with the value of 328.71 followed by khichdi, dalia, seviyan and panjiri with the values of 309.35, 292.82, 279.13 and 273.46 mg GAE/100g, respectively. Phytin phosphorus combines with nutrients and decreases their bioavailability before they are being absorbed and also affects digestive enzymes. The phytin phosphorus content was found to be significantly \( p<0.05 \) decreased in malted grains based products. The highest values were found in control samples prepared with raw or unprocessed flours ranging between 262.04-348.40 mg/100g and in experimental samples of all the products it was observed to be significantly \( p<0.05 \) decreased with the values in the range of 230.86 to 295.63 mg/100g.

Low bioavailability of nutrients arising from the presence of antinutrients such as phytate, polyphenols, and oxalate, could limit the quality of predominantly plant-based diets. Uppal and Bains, (2012) [24] reported that malting could significantly raise the bioavailability of nutrients. The tannin, phytate and oxalate contents of green gram malt flour decreased as the period of malting increased. The decrease observed in these parameters was significant \( p<0.05 \). However, a marginal increase in tannin content was observed in the 72 and 96 h malted samples. The decrease in phytate contents could be attributed to increased activity of phytase due to increase in malting periods that progressively degraded phytic acid.

Table 7: Total phenols and phytin phosphorus content of malted grains based supplementary foods

| Products | Samples | Total Phenols (mg GAE/100g) | Phytin Phosphorus (mg/100g) |
|----------|---------|-----------------------------|-----------------------------|
| Dalia    | C1      | 249.38±0.05                 | 348.40±0.05                 |
|          | C2      | 260.72±0.05                 | 223.66±0.05                 |
|          | T1      | 292.82±57.73                | 295.63±0.005                |
| Khichdi  | C1      | 215.86±0.05                 | 283.63±0.05                 |
|          | C2      | 252.22±5.77                 | 209.27±57.73                |
|          | T1      | 309.35±0.005                | 235.65±57.73                |
| Panjiri  | C1      | 249.86±0.05                 | 295.63±0.05                 |
|          | C2      | 259.30±57.73                | 221.26±0.005                |
|          | T1      | 273.46±0.05                 | 242.85±0.05                 |
| Pancakes | C1      | 221.06±0.57                 | 288.43±57.73                |
|          | C2      | 247.02±5.77                 | 206.87±0.05                 |
|          | T2      | 328.71±57.73                | 250.05±0.005                |
| Seviyan  | C1      | 252.69±0.05                 | 262.04±0.005                |
|          | C2      | 268.74±0.005                | 194.87±0.05                 |
|          | T2      | 279.13±0.05                 | 230.86±0.005                |

Values are expressed as Mean ± SE
Means with different notation (a, b and c) indicates significant difference at 5% level of significance.
Conclusion
In this study, malted grains along with carrots and flaxseeds powder was found to have improved nutritional quality as compared to their raw samples. To overcome nutritional deficiency disorders, it is becoming compulsory that supplementary food should contain a staple as the main ingredient preferably a cereal, a protein source from legumes and pulses, a vitamin and mineral source from fruits or vegetable and an energy providing supplement such as oil/fat or sugar to increase the energy density of the supplementary food. Products developed from combination of cereals, pulse, oilseed and vegetable makes the foods nutrient dense and provides all the nutrients in appreciable amounts for the proper development and functioning of the body. When these ingredients used together in adequate proportions, they form a complete or balanced meal. These foods might be a better alternative of traditional foods for the growing children in improving their health and well-being.

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