Abstract—High-order quasi-reflectionless bandpass filters with improved passband flatness and good impedance matching both in-band and out-of-band are proposed in this work. The proposed design consists of conventional coupled-lines bandpass sections loaded with the presented absorptive stubs at the input and output. Analysis shows that the absorptive stub is equivalent to a 2-pole bandstop filter. Compared to the prior art, the higher-order nature of the presented absorptive stub enables a flatter passband and better out-of-band rejection. The overall filter stopband attenuation can be readily improved by increasing the number of coupled-lines sections without altering the passband responses. Furthermore, cross-coupling between the two absorptive stubs can be used to improve the out-of-band rejection by introducing two transmission zeros without affecting the absorption characteristics. The proposed design concepts are experimentally validated by the design and fabrication of a set of 2.4-GHz 1-, 2-, and 3-pole microstrip quasi-reflectionless bandpass filters. Measured frequency responses of these filters closely match those of the simulation.

Index Terms—Absorptive, bandpass filter, coupled-line, cross-coupling, distributed, high-order, microstrip filter, absorptive, reflectionless.

I. INTRODUCTION

A fundamental building block in radio frequency (RF) and microwave systems, filters are used to better define the bandwidth or reject undesired signals [4]. In a conventional filter, rejection is achieved by presenting significantly mismatched impedance to undesired (out of band) signals. In some systems, such reflection will deteriorate the performance of adjacent non-linear devices, such as analog-to-digital converters, mixers, and high gain amplifiers [2], [3]. A common solution to this problem is to insert non-reciprocal devices, such as isolator or circulator, to re-direct the reflected signal to an absorptive load. This approach comes at a cost because the magnetic non-reciprocal devices are known to be bulky, expensive, bandwidth-limited, and difficult to integrate with the rest of the active electronics.

Recently, there has been an increasing interest in reflectionless (absorptive) filters which effectively mitigate the reflection signals. In contrast to the conventional reflective-type filters, the non-transmitted stopband signals in an reflectionless filter are dissipated within the filter itself. In other words, reflectionless filters have good impedance match not only in the passband but also in the stopband.

Several reflectionless bandstop filter designs have been reported based on lossy resonators [4]–[9], bridge-T structure [10], and complementary diplexer architecture [11]. Essentially, directional filter topologies are used to implement reflectionless bandpass filters [12]–[14]. The penalty paid, however, are limited bandwidth, large circuit size, and high insertion loss. Asymmetrical quasi-reflectionless bandpass filters with tunable passband is presented in [15] by using lossy resonator close to one of its termination ports. Reflectionless bandpass filters, particularly those that are well matched at both input and output ports, still remain a challenge to design.

Based on the even-odd-duality theory, lumped-element reflectionless prototypes having low-pass, high-pass, bandpass, or bandstop characteristics are presented in [16] and [17] with theoretically all-band fully reflectionless at both input and output ports. Based on the reflectionless lowpass prototypes, distributed first-order and higher-order reflectionless filters are derived in [18], [19] and [20], respectively. However, only the order of the absorptive section circuit is increased as the reflectionless filter order increases whereas a single bandpass resonator is used in the main channel. Despite sharper passband roll-off at the transmission zero frequencies, the far-out roll-off of the filter remains the same, as shown in Fig. 1(a). Lumped implementations of symmetrical lumped reflectionless filters with arbitrary prescribed transmission responses are presented in [21].

Reflectionless filters can also be realized using complementary diplexer architectures. A susceptance-cancellation methodology with rigorous equations are obtained in [22] to design input-port reflectionless lowpass filters of arbitrary odd order and stopband attenuation. Reflectionless filter prototype and its distributed implementation are presented in [24] with only input-port quasi-reflectionless in a limited frequency range. Bandpass-bandstop-diplexer topologies are presented in [25] using coupling matrix analysis to design one-port reflectionless bandpass filters. The idea is then extended to one-port reflectionless bandpass filters using a mixture of distributed-
Absorptive section
Bandpass resonator
This work:
Absorptive stub
Bandpass resonators
Absorptive stub
(b)
Absorptive circuit
Bandpass resonators
Bandstop resonators
Roll-off

Fig. 1. N-order distributed reflectionless filters and their 1-, 2-, and 3-order responses in (a) [20], (b) [22], and (c) this work.

An absorptive coupled-line consisting of conventional coupled-line [Fig. 2(a)] and loaded absorptive stub, as shown in Fig. 2(b), is presented in [35] as the feed line for coupled-lines bandpass filters. To enhance the all-band matching performance, the singly-loaded absorptive stub is split to two identical ones. A series of 1-, 2-, and 3-pole quasi-reflectionless microstrip bandpass filters with all-band reflectionless responses are presented. However, because the absorptive stub is resonance dependent, the passband transmission in [35] deteriorates significantly, particularly at the edge of the passband.

In this work, high-order quasi-reflectionless filters with improved passband flatness and out-of-band rejection are presented [Fig. 1(c)] by using the proposed absorptive stub section [Fig. 2(c)]. Analysis shows that this structure absorbs not only the stopband reflection but also the close-to-passband signals, thus improving the passband roll-off and close-in rejection. The higher order nature of the absorptive circuit significantly improves the passband transmission flatness, particularly at the edge of the passband. In addition, higher-order reflectionless passband can be easily realized by increasing the order of the bandpass sections, without changing the absorptive performance. To further improve the out-of-band rejection, cross-coupling can be introduced between the absorptive stubs. The proposed designs advance the state-of-the-art by demonstrating high-order distributed quasi-reflectionless filters with a flat passband,
Fig. 3. Evolution of the proposed absorptive stub from a conventional 2-pole bandstop filter. (a) Transmission line circuit of a conventional 2-pole bandstop filter. (b) Simplified circuit with the same responses to a conventional 2-pole bandstop filter. (c) Proposed absorptive stub.

The impedance parameters of the bandstop filter circuit can be extracted from its lowpass filter prototype as follows,

\[ Z_B = Z_A g_0 g_3, \]  
\[ Z_1 = Z_A \left(1 + \frac{1}{\gamma g_0 g_1}\right), \]  
\[ Z_2 = Z_A g_0 \frac{\gamma g_2}{\gamma g_2}, \]  
\[ Z_{12} = Z_A [1 + \gamma (1 + g_0 g_1)], \]

where \( \gamma \) is given by

\[ \gamma = 2\pi f'_1 \cot\left(\frac{\pi f_1}{2 f_0}\right). \]

Here, \( f'_1 \) is the cutoff frequency of the lowpass prototype filter \( (f'_1 = 1 \text{ Hz}) \), \( g_i (i = 0, 1, 2, \text{ and } 3) \) are the element values of the prototype lowpass filters \([36] \), \( f_0 \) is the stopband center frequency, and \( f_1 \) is the cutoff frequency of the stopband filter.

In the following analysis, \( Z_A \) is set to 50 \( \Omega \) and the stopband center frequency \( f_0 \) is normalized to 1.0 GHz.

\[ Z_{in1} = \frac{Z_{12} Z'_{in1} + j Z_{12} \tan \theta}{Z_{12} + j Z'_{in1} \tan \theta}, \]  
\[ Z'_{in1} = \frac{Z_A Z_1}{Z_1 + j Z_A \tan \theta}. \]

By taking (4) into (3), the real part \( \text{Re}\{Z_{in1}\} \) and imaginary part \( \text{Im}\{Z_{in1}\} \) can be derived as

\[ \text{Re}\{Z_{in1}\} = \frac{Z_A Z_{12}^2 Z_1^2 (1 + \tan^2 \theta)}{Z_{12}^2 Z_1^2 + Z_A^2 (Z_{12} + Z_1)^2 \tan^2 \theta}, \]  
\[ \text{Im}\{Z_{in1}\} = \frac{Z_{12}^2 Z_1^2 - Z_A^2 (Z_1 - Z_{12} \tan^2 \theta) (Z_{12} + Z_1)}{Z_{12}^2 Z_1^2 + Z_A^2 (Z_{12} + Z_1)^2 \tan^2 \theta \times Z_{12} \tan \theta}. \]

As defined in (1), \( Z_1 \) and \( Z_{12} \) have the following relation with respect to termination impedance \( Z_A \)

\[ Z_A = \frac{Z_{12} Z_1}{Z_{12} + Z_1}. \]

Applying (6) to (5), we have

\[ \text{Re}\{Z_{in1}\} = Z_A, \]  
\[ \text{Im}\{Z_{in1}\} = (Z_{12} - Z_A) \tan \theta. \]

On the other hand, the input impedance \( Z_{in2} \) of the circuit in Fig.3(b) is

\[ Z_{in2} = R + j Z_a \tan \theta. \]

By setting

\[ R = Z_A, \]  
\[ Z_a = Z_{12} - Z_A, \]

\( Z_{in2} \) can be made equal to \( Z_{in1} \), implying that the circuit in Fig.3(b) is equivalent to the one in Fig.3(a) in terms of input impedance, but with a much more compact size due to the reduced transmission line length.

**II. ABSORPTIVE COUPLED-LINES**

In this section, we provide a detailed analysis of the proposed absorptive coupled-line which consists of a conventional coupled-line section and an absorptive stub loaded at one of the open ends of the coupled-line.

**A. Propose Absorptive Stub**

To help understanding the working principle of the absorptive stub, we liken it to a simple 2-pole bandstop filter. Fig.3(a) shows the evolution process. The 2-pole transmission-line bandstop filter is shown in Fig.3(a), where \( Z_1 \) and \( Z_2 \) are the characteristic impedance of the shunt open stubs, \( Z_{12} \) is the characteristic impedance of the transmission line connecting the two stubs. All the transmission line segments have the same electrical length \( \theta = 90^\circ \) at the stopband center frequency \( f_0 \). \( Z_A \) and \( Z_B \) are the port impedances.

The impedance parameters of the bandstop filter circuit can be extracted from its lowpass filter prototype as follows,
By inserting quarter-wavelength transformer with impedance $Z_c$ into Fig. 3(b), the proposed absorptive stub circuit can be obtained, as shown in Fig. 3(c). The required $Z_c$ is given by

$$Z_c = \sqrt{Z_B}Z_0,$$

and

$$Z_b = Z_2.$$  \hfill (11)

For a lossless two-port network, such as the one in Fig. 3(a), conservation of power requires

$$|S_{11}|^2 + |S_{21}|^2 = 1. \hfill (12)$$

For the absorptive single-port circuit in Fig. 3(c), the power is either reflected at Port 1 or absorbed by the resistor $R$. Defining $S_{11,AS}$ and $S_{a,AS}$ as the reflection and absorption coefficient of the absorptive stub, we have

$$|S_{11,AS}|^2 + |S_{a,AS}|^2 = 1.$$  \hfill (13)

Comparing (13) and (12), it is clear that $S_{a,AS}$ behaves just like the transmission coefficient $S_{21}$, in the sense that signal power is transmitted to the resistor $R$ to be absorbed.

With this definition in mind, we compare the reflection and transmission characteristics of the three circuits of Fig. 3 in Fig. 4. Here, a bandstop filter at 1.0 GHz with 0.1-dB passband ripple and 60% stopband bandwidth is used as an example. The lowpass prototype element values are found to be $g_1 = 1.0$, $g_1 = 0.8431$, $g_2 = 0.6220$, $g_3 = 1.2210$. According to (1), (2), and (9), the circuit parameters are $Z_A = 50 \Omega$, $Z_B = 67.8 \Omega$, $Z_1 = 106.4 \Omega$, $Z_b = Z_2 = 157.8 \Omega$, $Z_{12} = 71.5 \Omega$, $Z_a = 21.5 \Omega$, $Z_c = 58.2 \Omega$, and $R = 50 \Omega$.

A few observations can be made from Fig. 4.

1) Circuit Fig. 3(b) is equivalent to circuit Fig. 3(a) in terms of both the reflection and transmission (absorption) coefficients.

2) It is clear from Fig. 4(b) that the three circuits have the same transmission (absorption) coefficient in both the passband and stopband. Here, $BW_r$ and $BW_{3dB}$ correspond to the ripple bandwidth and 3-dB bandwidth, respectively. In this specific example, $BW_3 = 0.54BW_r$.

3) Due to the dispersion of the quarter-wavelength transformer, circuit Fig. 3(c) is equivalent to circuit Fig. 3(a) and (b) only in the vicinity of the center frequency. For example, the three circuits have the same $BW_r$ (60%) and $BW_{3dB}$ (32%). An interesting and unique property of circuit Fig. 3(c) is that it is well matched at the even harmonics, e.g., 0 GHz and 2.0 GHz, in contrast to circuits of Fig. 3(a) and Fig. 3(b). As will be seen in Section III, this property helps the stopband attenuation and enables wideband absorption characteristics.

B. Absorptive Coupled-Lines

Similar to [35], absorptive coupled-lines can be realized by loading the proposed absorptive stub to the open-end of a conventional coupled-line section, as shown in Fig. 2(c). Fig. 5 shows the frequency responses between the absorptive coupled-line and a conventional coupled-line section at a nominal center frequency of 1.0 GHz.

Since the absorptive stub is only loaded to the open-end of port 1, the two-port absorptive coupled-line of Fig. 2(c) shows asymmetrical matching characteristics, i.e., port 1 is all-band reflectionless while port 2 is only matched at the center frequency. At the center frequency, the conventional coupled-line and the absorptive coupled line exhibit the same transmission and reflection responses. As we move away
from the center frequency, the absorptive coupled-line exhibits much better impedance matching than the conventional coupled-lines at port 1. For example, at 0 and 2.0 GHz, the conventional coupled-line is fully reflective whereas the absorptive coupled-line is strongly absorptive at the input port, with both $|S_{11}|$ and $|S_{22}|$ below $-40$ dB. In addition, the absorptive stub absorbs not only the out-of-band reflections but also the close-to-passband signals, leading to an enhanced passband selectivity.

In [35], the absorptive stub [Fig.2(b)] is split into two identical stubs to improve the absorption performance and ease the implementation. In this work, however, this method is not feasible due to the high transmission line impedance, e.g., $Z_b$ is 157.8 Ω in the above example (Fig.4 and Fig.5).

III. QUASI-REFLECTIONLESS BANDPASS FILTER DESIGN
A. 1-Pole Quasi-Reflectionless Filter Example

By connecting two absorptive coupled-lines [Fig.2(c)], one can realize a “1-pole” bandpass filter of symmetrical dual-port reflectionless performance. Fig.6 shows the transmission-line circuit model of such a circuit. Here, $Z_{c1}$ and $k_{c1}$ are the coupled characteristic impedance and coefficient, respectively. The coupled-line even-mode and odd-mode impedance $Z_{oc1}$ and $Z_{oc1}$ are given by $Z_{oc1} \sqrt{k_{c1}}$ and $Z_{oc1}/\sqrt{k_{c1}}$, respectively. To optimize the transmission and absorption performance, the impedance of the lines are slightly adjusted by three scaling parameters $r_a$, $r_b$, and $r_c$, as shown in Fig.6.

The transmission and reflection characteristics of the quasi-reflectionless filter is studied parametrically in Fig.7-10. The nominal values of the various parameters follow the same example given in Section II-A.

The bandwidth of the quasi-reflectionless filter is mainly determined by the bandwidth of the absorptive stub circuit because the coupled-lines section usually provides a much larger bandwidth [35]. This is evident from Fig.7 in which we can see that the frequency response of the filter is not strongly dependent on the coupling coefficient of the coupled-lines section.

Admittedly, the reflection at the passband-stopband transition region, e.g., around 0.8 GHz and 1.2 GHz, is high. The $r_a$, $r_b$, and $r_c$ are used to improve the absorption performance.

As shown in Fig.8, the overall reflection changes significantly with respect to $r_c$. Larger $r_c$ benefits lower reflection not only in the passband but also in the transition band, although at the cost of the deteriorated stopband reflection suppression. A slight increase in $BW_{3dB}$ with increased $r_c$ can also be observed. For a well-balanced overall reflection, an optimal value of $r_c = 1.3$ can be chosen, resulting in the passband reflection below $-20$ dB, the transition band reflection below $-12$ dB, and the stopband reflection below $-14$ dB.

Fig.9 shows that the frequency responses of the quasi-reflectionless BPF are nearly the same as $r_a$ increases, except for an improvement in the reflection at
its passband centered at $f_0$ exhibits a conventional 1-pole bandpass responses with $|	ext{S}_1|$ included for comparison. Obviously, the bandpass section in this figure, the responses of its bandpass section are also quasi-reflectionless bandpass filter are given in Fig. 11.

The quasi-reflectionless filter exhibits a “flat” passband with reduced insertion loss variations. In addition, the absorptive stub also helps to eliminate out-of-band signals near the passband and significantly improves the close-in rejection. In this example, the close-in roll-off approaches that of a quasi-elliptic filter, although the far out-of-band roll-off is still that of a 1-pole filter, i.e., $-20$ dB/dec.

B. A Discussion on the Filter Bandwidth

Fig. 12 compares the transmission coefficient of the 1-pole quasi-reflectionless filter $|S_{21,ABF}|$ and the reflection coefficient of its absorptive stub $|S_{11,AS}|$. Here, the subscript $ABF$ and $AS$ represent absorptive bandpass filter and absorptive stub, respectively. From Fig. 12 we can see that $|S_{21,ABF}|$ is almost the same as $|S_{11,AS}|$ in the vicinity of the passband. A qualitative explanation can be offered as follows.

In a resistor-embedded circuit such as the quasi-reflectionless filter of Fig. 6, the input signal power is either reflected, transmitted, or absorbed. Conservation of power requires

$$|S_{11,ABF}|^2 + |S_{21,ABF}|^2 + |S_{n,ABF}|^2 = 1,$$  \hfill (14)
where $S_{a,ABF}$ is the absorption coefficient of the filter. Since $|S_{11}| \approx 0$ for the quasi-reflectionless filter, (14) reduces to

$$|S_{21,ABF}|^2 + |S_{a,ABF}|^2 \approx 1. \quad (15)$$

Comparing (13) and (15) leads to the conclusion

$$|S_{21,ABF}| \approx |S_{11,AS}|. \quad (16)$$

That is, the transmission response of the quasi-reflectionless filter is close to the reflection response of its absorptive stub. Note that this relationship is approximate because (13) and (15) are derived under slightly different impedance conditions.

As a consequence of the above discussion, the quasi-reflectionless filter’s passband $BW_{3dB}$ is almost identical to the reflection 3-dB bandwidth of its absorptive stub. This observation serves as a starting point in the filter design procedure in terms of synthesizing the absorptive stub circuit from a prescribed bandwidth specification.

### C. Extension to Higher-Order Designs

Building upon the 1-pole quasi-reflectionless filter of Fig. 6, higher-order quasi-reflectionless filters can be readily realized by cascading more bandpass coupled-line sections. Fig. 13(a) and (b) show examples of a 2-pole and a 3-pole quasi-reflectionless filter, respectively. $Z_{c2}$ and $k_{c2}$ are the coupled-lines impedance and the coupling coefficient, respectively. Note that the added coupled sections have the same parameters as the filter order increases, which is the same case as [35].

Fig. 14(a) and (b) show the respective frequency responses of the 2-pole and 3-pole quasi-reflectionless filters with respect to $k_{c2}$ when $Z_{c2}$ is set to 60 Ω. The transfer function of both filters are almost unchanged as $k_{c2}$ varies, which again verifies that the bandwidth of this kind of absorptive filters are mainly determined by their absorptive stubs.

Fig. 15. A comparison of the simulated frequency responses of the 1-, 2-, and 3-pole quasi-reflectionless bandpass filters ($Z_{c1} = 50 \Omega$, $Z_{c2} = 60 \Omega$, $k_{c1} = 3.2$, $k_{c2} = 1.8$, $Z_a = 21.5 \Omega$, $Z_b = 157.8 \Omega$, $Z_c = 58.2 \Omega$, $R = 50 \Omega$, $r_a = 0.9$, $r_b = 0.9$, and $r_c = 1.3$).
Fig. 16. An example 1-pole quasi-reflectionless bandpass filter with cross-coupling ($Z_{c1} = 50 \Omega$, $k_{c1} = 3.2$, $Z_0 = 21.5 \Omega$, $Z_b = 157.8 \Omega$, $Z_c = 58.2 \Omega$, $R = 50 \Omega$, $r_a = 0.9$, $r_b = 0.9$, and $r_c = 1.3$). (a) Circuit schematic. (b) Simulated frequency responses.

$k_{c2}$ also has almost no effect on the stopband reflection since the latter is directly related to the absorption. However, the reflection in the vicinity of the passband depends strongly on $k_{c2}$. A good compromise between passband reflection ($|S_{11}| < -25 \text{ dB}$) and stopband reflection ($|S_{11}| < -14 \text{ dB}$) is achieved at $k_{c2} = 1.8$ for both the 2-pole and the 3-pole quasi-reflectionless filters.

Fig. 15 compares the simulated transmission and reflection coefficients of the 1-, 2-, and 3-pole quasi-reflectionless filters with the same absorptive stub. We can see that the passband bandwidth is almost identical for the three filters, because it is primarily determined by the reflection bandwidth of the absorptive stub. Increasing the filter order only improves the far-out-of-band rejection. Consequently, the passband bandwidth and stopband attenuation specifications can be individually fulfilled in the design process.

D. Cross-Coupling for Improved Out-of-Band Rejection

The performance of the proposed quasi-reflectionless filters may be further improved by introducing cross-coupling between the absorptive stubs. Cross-coupling introduces additional signal paths between the input and output ports of a filter to create transmission zeros at certain frequencies [37]. The transmission zeros result in sharper rejection without having to use additional resonators. As such, cross-coupling techniques are widely used in the design of conventional filters.

Source-load cross-coupling is incorporated into the quasi-reflectionless BPF scheme to generate two transmission zeros in [22]. In [16] and [18], cross-coupling is implemented in the form of two-path signal-cancellation. In this work, cross-coupling is introduced between the absorptive stubs to realize additional transmission zeros. To illustrate this, three examples are shown in this section.

Fig. 16(a) shows a cross-coupled 1-pole quasi-reflectionless filter similar to that of Fig. 6. Cross-coupling is introduced by connecting together the last quarter-wavelength resonator in each absorptive stub. As will be shown later in Section V-B, this essentially merges the two quarter-wavelength stubs into one. As seen in Fig. 16(b), two transmission zeros are generated at 0.6 GHz and 1.4 GHz, with a slight penalty in close-in rejection. Interestingly, the cross-coupling also helps to improve the passband return loss.

Although the filter of Fig. 16(a) looks similar to the filter in [18], they are in fact fundamentally different because they are designed based on the reflectionless feed line and even-odd duality, respectively. Such difference is much more obvious for their high-order forms, as will be seen in the comparison studies in Section III-E.

Fig. 17(a) shows a 2-pole cross-coupled quasi-reflectionless
filter. In this case, cross-coupling is achieved through a short-ended coupled-lines section with coupled impedance \( Z_{cr2} \) and coupling coefficient \( k_{cr2} \). Fig. 17(b) shows a parametric study of the frequency response of this filter with respect to \( k_{cr2} \) when \( Z_{cr2} \) is 70 \( \Omega \). As \( k_{cr2} \) increases from 1.6 to 2.8, the two transmission zeros at 0.8 GHz and 1.2 GHz move closer to the imaginary axis but the return loss at the transition band (e.g., 0.83 GHz and 1.17 GHz) deteriorates with an increased transmission insertion loss.

Following a similar method as above, cross-coupling can be introduced in a 3-pole quasi-reflectionless filter as shown in Fig. [18](a). Two short-circuit quarter-wavelength coupled-lines connect the last quarter-wavelength resonators in each absorptive stub. Two transmission zeros at 0.6 GHz and 1.4 GHz can be generated with almost unaltered filter reflection responses when the coupled coefficient \( k_{cr2} \) is properly chosen. Unlike the 2-pole filter of Fig. [17](b) where the insertion loss is degraded by the cross-coupling, the 3-pole quasi-reflectionless BPF with cross-coupling develops an equi-ripple passband with the help of additional transmission zeros created by the cross-coupling.

Fig. 19 compares the frequency responses of the 1-, 2-, and 3-pole filters when cross-coupling is introduced. With cross-coupling introduced, these filters can still maintain quasi-reflectionless properties of all-band return-loss better than 11.5 dB. Higher order filter has better out-of-band rejection especially at the stopband range 1.5–2.0 GHz. Obviously, the rich possibility of cross-coupling topologies warrants further works in the exploration of systematic ways of modeling and synthesis.

E. Comparison With the State-of-the-Art

At the time of this writing, only a few distributed dual-port reflectionless bandpass filters have been reported in the literature, viz., the fully-reflectionless bandpass filter based on the theory of even-odd-duality [18]–[20], the quasi-reflectionless bandpass filter based on a complementary bandpass-bandstop-diplexer architecture [22], and the quasi-reflectionless coupled-line filters [35]. Therefore, in this subsection, a detailed comparison between the proposed work and those reported works is presented below.

To this end, Fig. 20(a), (b), (c), and (d) reproduce exemplary designs of 3-pole reflectionless bandpass filters in [20], [22], [35], and this work, respectively. All the transmission line electrical length is quarter-wavelength at the passband center frequency 1.0 GHz. The proposed work uses different high-order extension methodology as those of [20] and [22]. Besides, it has improved passband transmission flatness and out-of-band rejection when compared to these reported works.

In particular, Fig. 20(a) shows the architecture of the distributed 3-pole reflectionless bandpass filter presented in [20]. Its corresponding lowpass prototype form is reported in [16]. Due to the even-odd duality, only the order of absorptive section circuit is increased when the overall filter order increases and only one bandpass resonator is used in arbitrary order filters. Besides, such kind of filters have different high-order characteristic from conventional filters: it exhibits lower stopband rejection due to the higher out-of-band peaks when the filter order increases [20], which has been reproduced in Fig. [1](a). This can also be observed in the corresponding high-order lowpass prototype filters in [16].
Fig. 20. Comparison with previously reported reflectionless filters. (a) Schematic of the 3-order reflectionless BPF in [20] based on even-odd duality. (b) Schematic of the 3-order quasi-reflectionless bandpass filters in [22] using complementary bandpass-bandstop-diplexer architecture. (c) Schematic of the 3-order quasi-reflectionless bandpass filters in [35]. (d) Proposed 3-order quasi-reflectionless bandpass filter. (e) Compared broadband frequency responses of the four reflectionless filters (|S11| in [20] is 0 and can’t be seen in the dB-scale plot). (f) Compared transmission coefficients of the four reflectionless filters in the range of 0.8-1.2 GHz [lines corresponds to the same investigated examples as those of (e)].

In [22], quasi-reflectionless bandpass filters of complementary bandpass-bandstop-diplexer architectures are presented based on a coupling-matrix-level analysis. Theoretical results of the frequency-independent coupling-routing diagrams show all-band reflectionless properties at both input and output ports. The two auxiliary bandstop channels have the same circuit order as the main bandpass channel. As seen in Fig. 20(b), both the auxiliary and main channels are scaled to perform high-order responses, resulting in a relatively large circuit size especially for high-order filters. The overall circuit area is three times of its bandpass channel.

In contrast, a different high-order extension methodology is used in this work and [35]. Here, increasing the filter order is readily achieved by increasing the order of the bandpass section alone without having to change the absorptive stubs, as shown in Fig. 20(c) and (d). As such, a much more compact circuit size than Fig. 20(b) is obtained. Besides, detailed analysis in Section III shows that such kind of high-order filters allows an independent design of passband bandwidth and stopband attenuation, which significantly simplifies the design and implementations.

In [35], two resonance-dependent absorptive stubs are loaded to the parallel coupled line, as shown in Fig. 20(c). In contrast, the proposed absorptive stub is of different configuration and can be equivalent to a 2-pole bandstop filter when we take the embedded resistor as an internal port, as illustrated in Fig. 2. This high-order nature leads to the benefits of improved transmission flatness and out-of-band rejection, as shown in the compared responses in Fig. 20(e) and (f). The work in [35] relies on the resonance-dependent absorptive stub of Fig. 2(b). It has maximum transmission at the center frequency point and drops dramatically at other frequencies. Same limitations can be found in those input-reflectionless filters [15], [24]–[26], [30]. For a clear performance-level comparison between this work and [35], same filter topology as [35] is used here in Fig. 20(d). But it is clear that the proposed absorptive feed line is more superior and can find more applications when applied in conventional filters [37].

In addition, Fig. 20(e) and (f) compare the performance between the proposed work and those of [20] and [22]. In Fig. 20(e), the proposed work outperforms [20] and [22] in
terms of out-of-band rejection. Although multiple transmission zeros are generated in [20], it has worse out-of-band rejection due to the higher stopband peaks. This is more obvious for higher-order responses, e.g., the out-of-band peak is as high as \(-5.2\, \text{dB}\) for a 3-pole design [Fig. 20(d)].

The distributed design in [22] uses the branch-line bandpass filter as its main transmission path while the branch-line bandstop filter as its absorptive circuits. It can only achieve return loss better than \(10\, \text{dB}\) in a relatively narrow range of 0.58–1.42 GHz. Outside of this range, the filter degenerates back to a reflective filter. Moreover, strong spurious responses can be observed in the lower and upper stopband. In comparison, the quasi-reflectionless filters in this work achieve better than 15-dB return loss across all frequencies.

Besides, cross-coupling implementations for high-order quasi-reflectionless filters are presented in this work. Although the first-order filter of Fig. 16(a) has similar cross-coupling structure as the filter presented in [18], the cross-coupling implementations of the two are different, especially in their high-order extension circuits [20]. Due to the even-odd duality, the two short-ended half-wavelength transmission lines are connected together in [20] and act as an inherent cross-coupling path. Because the high-order extensions of this work is different from [20], the cross-couplings in this work [Fig. 17(a) and Fig. 18(a)] are achieved by introducing auxiliary coupling path between absorptive stubs. We also note that cross-coupling is discussed in the coupling diagram analysis in [22], although no further details are given whether it is possible to implement such filters in a distributed fashion.

Consequently, compared with the reported works in [18]–[20], [22] and [35], the proposed work can provide simultaneously a flat passband, a sharp roll-off, and absorption/matching with better than 15-dB return loss across all passband and stopband. This represents a clear advantage over existing state-of-the-art.

IV. DESIGN PROCEDURES

According to the above studies, the design and optimization procedures of the proposed quasi-reflectionless bandpass filters can be summarized as follows.

1) Specify the center frequency \(f_0\), passband bandwidth \(BW_{3dB}\), and stopband attenuation.

2) The absorptive stub is synthesized from a low-pass prototype filter [Fig. 3(a)]. The ripple bandwidth \(BW_r\) and hence the cut-off frequency \(f_1\) of the prototype filter can be calculated from \(BW_{3dB}\) [36]. Initial parameters of the absorptive stub circuit \((Z_a, Z_b, Z_c)\) are then determined by [1], [9], [10], and [11]. For simplicity, the resistor \(R\) can be set to be the same with the termination reference impedance \(Z_0\).

3) A 1-pole quasi-reflectionless bandpass circuit is first constructed using back-to-back connection of two absorptive coupled-lines (Fig. 6). \(Z_{c1}\) and \(k_{c1}\) of the absorptive coupled-lines are used to cover the required transmission bandwidth. The values of the impedance scaling parameters \(r_a, r_b,\) and \(r_c\) can be found by parametric analysis to realize a good compromise between a flat passband and good overall return loss.

4) To meet the stopband attenuation specification, the order of the filter can be increased by simply cascading coupled-line sections \((Z_{c2}, k_{c2})\) to the above 1-pole absorptive filter without significantly changing the passband transmission and reflection.

5) Stopband attenuation can be further improved by introducing cross-coupling [Fig. 16(a), Fig. 17(a), and Fig. 18(a)]. For a given attenuation requirement, the choice between increasing the order and using cross-coupling should be carefully weighed.

V. EXPERIMENTAL VALIDATION

To validate the proposed designs, a set of 1-, 2-, and 3-pole quasi-reflectionless bandpass filters with and without cross-coupling are designed, simulated, and measured. A common set of target performances for the filters are a center frequency of 2.4 GHz, a 3-dB fractional bandwidth of 32%, and all-band return loss better than 10 dB. The schematic and EM designs are carried out in Keysight Advanced Design System software (ADS). The microstrip filters are implemented on 0.813-mm thick Rogers 4003C substrates with a relative permittivity of 3.55 and a loss tangent of 0.0027.

A. Without Cross-Coupling

A conventional second-order 0.1 dB-ripple Chebyshev bandstop filter is considered as an example. The 3-dB reflection bandwidth of the absorption circuit is 32%, which is also the 3-dB absorption bandwidth \(BW_{3dB}\). Then the 0.1-dB ripple bandwidth \(BW_r\) is \(BW_3 \div 0.54 = 60\%\) [36]. Correspondingly, \(f_1/f_0\) is 0.7 and \(\gamma\) is 0.51.

Following the design procedures, the critical circuit parameters for the absorptive stubs are: \(Z_a = 21.5\, \Omega, r_a = 0.9, Z_b = 157.8\, \Omega, r_b = 0.9, Z_c = 58.2\, \Omega, r_c = 1.3, Z_0 = 50\, \Omega, R = 50\, \Omega, Z_{c1} = 50\, \Omega,\) and \(k_{c1} = 3.2\).

The absorptive coupled-lines \((Z_{c1} = 50\, \Omega \text{ and } k_{c1} = 3.2)\) loading with the absorptive stubs are connected back-to-back to form the 1-pole quasi-reflectionless filter. Coupled-lines sections \((Z_{c2} = 60\, \Omega \text{ and } k_{c2} = 1.8)\) are inserted to realize the 2- and 3-pole filters.

In this design, the strong coupling \((Z_{c1} = 50\, \Omega \text{ and } k_{c1} = 3.2)\) and the low-impedance stub \((Z_{a}r_a = 19\, \Omega)\) present challenges to the circuit layout. For \(k_{c1}\), capacitors loaded across the coupled-lines are used to dramatically decrease the odd-mode impedance, thus increasing the coupling strength [1]. Three identical 0.2-pF capacitors (PPI 0603N0R2AW251) are uniformly loaded over the coupled-lines to provide the needed coupling. The low-impedance stub \((Z_{a}r_a)\) is realized by a parallel combination of two identical stubs each with doubled impedance \(2Z_{a}r_a\).

Fig. 21 shows photos of the fabricated quasi-reflectionless filters [Fig. 21(a), (c), and (e)] and their measured frequency responses [Fig. 21(b), (d), and (f)].

For the 1-pole quasi-reflectionless filter, the measured return loss is better than 14 dB across the passband (2.0–2.75 GHz) and better than 11 dB across all the measured frequency
range (0.5–4.5 GHz). The measured minimum insertion loss is 0.5 dB. The measured 3-dB bandwidth is 2.0–2.75 GHz ($FBW_{3\,dB} = 31.6\%$).

The simulated and measured responses of the 2-pole quasi-reflectionless filter are shown in Fig. 21(d). The measured return loss is better than 18 dB in the passband and better than 11 dB across all the measured frequency range (0.5–4.5 GHz). The measured minimum passband insertion loss is 0.67 dB and the 3-dB bandwidth is 2.1–2.8 GHz ($FBW_{3\,dB} = 29\%$).

Fig. 21(f) shows the simulated and measured responses of the 3-pole quasi-reflectionless filter. The measured return loss is better than 13.5 dB in the passband and better than 10.0 dB across all the measured frequency range. The measured minimum passband insertion loss is 0.75 dB and the 3-dB bandwidth is 2.1–2.8 GHz ($FBW_{3\,dB} = 29\%$).

B. With Cross-Coupling

Following the discussions in Section III-D, quasi-reflectionless filters with cross-coupling are also designed and fabricated. Photos of the 1-, 2-, and 3-pole quasi-reflectionless filters with cross-coupling are shown in Fig. 22(a), (c), and (e), respectively.

Similar to the filters of Section V-A, three 0.2-pF capacitors are loaded across the coupled-lines to provide the needed coupling coefficients. As shown in Fig. 22(a), cross-coupling for 1-pole quasi-reflectionless BPF is introduced by using a common short-ended transmission-line stub for the two absorptive stubs. For the 2- and 3-pole quasi-reflectionless filters, coupled-lines between the two absorptive stubs introduce the cross-coupling, as shown in Fig. 22(c) and Fig. 22(e), respectively. Note that a short-ended resonator is formed in the configuration of the cross coupling of the 3-pole
High-order distributed bandpass filters with all-band quasi-reflectionless and flat passband transmission have been demonstrated in this paper. The proposed absorptive filter architecture consists of absorptive coupled-line sections as the input and output coupling structures and conventional bandpass coupled-line sections to provide out-of-band performances.
rejection. Compared to the previous state-of-the-art, the proposed filters exhibit several advantages: 1) All-band quasi-reflectionless can be achieved at both input and output ports; 2) Flat passband transmission with reduced deterioration at the band edge frequencies is obtained owing to the higher-order nature of the absorptive stub; 3) The passband roll-off and close-in rejection are significantly improved by the proposed absorptive stubs; 4) Cross-coupling between the absorptive stubs can be used to further improve the out-of-band rejection. Several microstrip filter examples are provided to validate the proposed designs. The work presented in this paper opens doors to further improvement of reflectionless filter designs to meet the demand of high performance RF and microwave systems.

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