Balancing the Expression and Production of a Heterodimeric Protein: Recombinant Agkisacutacin as a Novel Antithrombotic Drug Candidate

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Agkisacucetin extracted from the venom of Agkistrodon acutus has been demonstrated to be a promising antithrombotic drug candidate in clinical studies due to its function as a novel platelet membrane glycoprotein (GP) Ib inhibitor. Agkisacucetin is a heterodimeric protein composed of α- and β-subunits with seven disulphide bonds. Both subunits form inactive homodimeric products, which cause difficulties for recombinant production. In this study, Agkisacucetin α- and β-subunits were inserted sequentially into the chromosome of Pichia pastoris at the mutant histidinol dehydrogenase gene and ribosomal DNA repeat sites, respectively. By optimizing the gene copies and productivity of each subunit by drug screening, we successfully obtained a recombinant strain with balanced expression of the two subunits. Using this strain, a yield greater than 100 mg/L recombinant Agkisacucetin in fed-batch fermentation was reached. The recombinant Agkisacucetin possessed extremely similar binding affinity to recombinant GPIb and human platelets in in vitro assays, and its ristocetin-induced platelet aggregation activity ex vivo was identical to that of the extracted native Agkisacucetin, demonstrating that the yeast-derived Agkisacucetin could be an effective alternative to native Agkisacucetin. Moreover, this study provides an effective strategy for balancing the expression and production of heterodimeric proteins in P. pastoris.

Cardio-cerebral vascular diseases, particularly thrombosis, remain the most serious life-threatening diseases¹. The development of safe and effective antithrombotic drugs without bleeding as a side effect is urgently needed. Platelet adhesion mediated by an interaction between platelet membrane glycoprotein (GP) Ib and von Willebrand factor (vWF), known as primary haemostasis, facilitates platelet aggregation mediated by GPIIb/IIIa complexes to promote thrombus formation². Because platelet adhesion is one of the initial steps in the process of thrombogenesis, inhibition of platelet adhesion is considered...
an effective strategy to inhibit thrombosis and to prevent infarction with limited impact on the overall coagulation system\(^2\). GPIIb is one of the key factors that mediate platelet adhesion under high shear conditions and an important target for new antiplatelet drug development\(^2\).

Snake venom Agkisacucetin (trade name Anfibatide) from *Agkistrodon acutus* (*A. acutus*) is a novel promising antiplatelet drug candidate that targets GPIIb\(^3\). Agkisacucetin, which is a C-type-like lectin protein (CLP), binds to GPIIb to prevent its binding to vWF, thus inhibiting platelet adhesion and aggregation\(^4,5\). Agkisacucetin markedly inhibited thrombus formation in vivo in animal models of thrombosis. More importantly, Agkisacucetin did not significantly cause platelet activation and bleeding in murine tests, which, together with other evidence, suggests that it has additional effects beyond its inhibitory role in the GPIIb-vWF interaction\(^6\). Phase IIb clinical studies have recently produced encouraging results for the treatment of thrombosis with biochemically extracted natural Agkisacucetin (nAgkisacucetin) by Zhaoke Pharmaceutical (Hefei) Co. Ltd. (X. R. Dai, personal communication, 2014). However, nAgkisacucetin production from snake venom faces considerable challenges, including difficulties in the quality control of raw snake venom, the limit of natural resources and the risk of microbial contamination from snake venom.

Developing recombinant Agkisacucetin (rAgkisacucetin) has been difficult because of its characteristics and native structure. Agkisacucetin is a heterodimeric protein of 29 kDa that is composed of \(\alpha\)- and \(\beta\)-subunits\(^7\). Three intramolecular disulphide bonds are present in each subunit, and one intermolecular disulphide bridge exists between the \(\alpha\)- and \(\beta\)-subunits. Additionally, an oxidized sulphhydryl group is present at the N-terminus of the \(\beta\)-subunit in Agkisacucetin\(^7\). This native structure causes unusual difficulties for recombinant production, particularly for obtaining high-yield biologically active products in large-scale production. Previous attempts to express rAgkisacucetin in CHO cells in our laboratory failed due to severely unbalanced expression of the \(\alpha\)- and \(\beta\)-subunits.

In this study, we successfully developed a simple strategy for balancing the expression of rAgkisacucetin in *P. pastoris*. The established recombinant *P. pastoris* strain yielded greater than 100 mg/L biologically active rAgkisacucetin from the culture medium in a 14 L high-density fermentation process. Through downstream filtration in combination with common chromatography, greater than 95% purity was achieved for the final products. rAgkisacucetin has the same binding affinity to the recombinant GPIIb and human platelets as nAgkisacucetin. An *ex vivo* assay with human peripheral blood showed platelet adhesion inhibitory activity was extremely similar to that of nAgkisacucetin. This study established an effective strategy for balancing the expression and production of rAgkisacucetin, which could be employed for the production of other heteromultimeric proteins.

**Results**

**Construction and screening of balanced Agkisacucacutan expression strains.** The coding sequence of the \(\alpha\)- or \(\beta\)-subunit of Agkisacucacutan was inserted into the *Xho I* Not 1 sites of the pPIC9 or pUCZR vectors, and the resulting constructs were designated pPIC9/\(\alpha\) or pUCZR/\(\beta\), respectively (Fig. 1). The pPIC9/\(\alpha\) and pUCZR/\(\beta\) vectors contain the functional histidinol dehydrogenase (HIS4) and rDNA repeat genes, respectively, for homologous recombination into the genome of *P. pastoris*. Both the \(\alpha\)- and \(\beta\)-subunit coding genes were fused with the *Saccharomyces cerevisiae* \(\alpha\)-mating factor signal sequence and placed under the regulation of an AOX1 promoter. To generate the balanced expression strain, the Agkisacucacutan \(\alpha\)-subunit expression plasmid was transformed into *P. pastoris* strain GS115 and selected using histidine-deficient minimal dextrose (MD) plates. The colony with the highest \(\alpha\)-subunit expression was selected by SDS-PAGE (Fig. 2a) and subjected to further transformation with the \(\beta\)-subunit-expression vector pUCZR/\(\beta\). The \(\alpha\)- and \(\beta\)-subunit co-expression colonies GS115/\(\alpha\beta\) were screened using histidine-deficient MD plates containing 600 \(\mu\)g/ml Zeocin, and the expression of \(\alpha\beta\) heterodimeric proteins was monitored by Western blot using anti-Agkisacucacutan monoclonal antibody 1B9 (Fig. 2b). The colony with the highest relative expression was selected for further balanced expression screening by stepwise increases in the drug concentration with 600 \(\mu\)g/ml, 800 \(\mu\)g/ml and 1000 \(\mu\)g/ml Zeocin on histidine-deficient MD plates. The expression of each subunit individually and the \(\alpha\beta\) heterodimer in the resulting colonies was determined by SDS-PAGE under reducing (Fig. 2c) and non-reducing (Fig. 2d) conditions, respectively. The expression of the \(\alpha\)- and \(\beta\)-subunits gradually shifted from more \(\alpha\)-subunit than \(\beta\)-subunit to more \(\beta\)-subunit than \(\alpha\)-subunit when the concentration of Zeocin was increased from 600 \(\mu\)g/ml to 1000 \(\mu\)g/ml (Fig. 2c). With 800 \(\mu\)g/ml Zeocin, the expression of the \(\alpha\)- and \(\beta\)-subunits reached a balance, with nearly equal amounts (Fig. 2c). The highest expression of \(\alpha\beta\) heterodimer (Fig. 2d) was also found in colonies with balanced expression of the \(\alpha\)- and \(\beta\)-subunits. The strategy of combining the mutant histidinol dehydrogenase gene (*his4*) and rDNA repeat loci for homologous recombination and stepwise drug screening achieved a successful result for balancing the expression of rAgkisacucacutan in *P. pastoris*.

**Expression condition optimization.** The optimal culture conditions, including pH and temperature, for protein expression were determined using shake flasks. The best condition for rAgkisacucacutan expression was at pH 5.0 (Fig. 3a). The optimal temperature range was from 25°C to 30°C (Fig. 3b). Neither pH nor temperature had a significant effect on the biomass in the cultures (Fig. 3a, b).
Pilot-scale fermentation of rAgkisacutacin.

The typical fermentation process (Fig. 4a) was composed of three steps: a batch phase, glycerol feeding phase and methanol induction phase. During the batch phase, the yeast seeds were cultured with BMGY medium containing 4% glycerol (pH 5.0) and controlled at 28 °C. The batch phase usually lasted 17–18 h and ended when the wet cell weight (WCW) reached 140 g/L and a sharp dissolved oxygen (DO) spike occurred, indicating the depletion of glycerol in the culture medium. During the glycerol feeding phase, 50% glycerol supplemented with 12 ml/L PTM1 solution was supplied through feeding, and DO was controlled at 30% by limiting airflow. The temperature was maintained at 28 °C, and pH remained at 5.0. This process usually lasted 7–8 h and ended when the WCW reached approximately 250 g/L. After feeding stopped and a DO spike was observed, the methanol induction phase was started by a stepwise increase in the methanol feeding rate (100% methanol with 12 ml/L PTM1 salts) from 21.6 ml/min to 64.8 ml/min over 4–5 h. The DO was restricted to approximately 30% by limiting the supply of methanol and oxygen (Fig. 4a). The methanol induction phase lasted 45 h and ended when the yeast WCW reached approximately 400 g/L (Fig. 4b). The accumulated rAgkisacutacin increased progressively during the first 35 h of methanol induction; however, prolonged cultivation led to either stagnation or a decline in both cell growth (Fig. 4b) and rAgkisacutacin production (Fig. 4c). Moreover, the levels of the α- and β-subunits remained equal throughout the fermentation process (Fig. 4d).

Purification and characterization of rAgkisacutacin.

The downstream processing of rAgkisacutacin fermentation was composed of three steps (Fig. 5a): clarification of the broth by centrifugation and filtration, capturing rAgkisacutacin by ion-exchange chromatography, and formulation by molecular-exclusion chromatography. The products from each step were monitored by SDS-PAGE (Fig. 5b). Using this process, the final products surpassed 95% purity as determined by HPLC (Fig. 5c). Additionally, both the α- and β-subunits of rAgkisacutacin were characterized by LC-MS, which showed the sequence coverage of most of the proteins and which confirmed that the sequence of rAgkisacutacin exactly matched that of nAgkisacutacin (Fig. 5d). Thus, an effective downstream purification process was established for rAgkisacutacin production.
Biological activity of rAgkisacutacin. The binding affinity of rAgkisacutacin to solid-phase rGPIb was determined and compared with nAgkisacutacin by ELISA (Fig. 6a). Both rAgkisacutacin and nAgkisacutacin bound to rGPIb in a concentration-dependent manner, with extremely similar half-maximal binding concentrations of 6.5 ± 0.1 ng/ml and 6.1 ± 0.5 ng/ml, respectively (Fig. 6a). The ex vivo FACS assay with human whole blood showed that the binding activities of rAgkisacutacin and nAgkisacutacin were 79.4% and 86.5%, respectively (Fig. 6b). Antiplatelet activity was measured by ristocetin-induced platelet aggregation assay. Both rAgkisacutacin and nAgkisacutacin showed dose-dependent antiplatelet activity and nearly complete reduction of aggregation with rates of 5.65% and 3.46%, respectively at the 3 μg/ml dose (Fig. 6c). These data consistently indicate that rAgkisacutacin possesses extremely similar antiplatelet activity to that of nAgkisacutacin.
Discussion

Many bioactive molecules, such as human interleukin 12, therapeutic antibodies and recombinant factor VIII-Fc, are biologically active in their heterodimeric forms. However, balancing the expression of each subunit of a heterodimeric protein at high efficacy remains a challenging task. This study is the first report of the successful establishment of a balanced expression strain and pilot-scale production of functionally active rAgkisacutacin in P. pastoris.

A common challenge for the expression of heterodimeric proteins is that each subunit in a heterodimeric protein can form homodimers, which could act as a decoy for its active partners and interfere with the production rate and with downstream purification. In this study, the two subunits of Agkisacutacin were inserted into different loci in the host genome at his4 and rDNA repeats with distinct selectable markers of his4 deficiency and Zeocin antibiotic to allow for the screening of colonies expressing each subunit individually or together. Another advantage of transforming each subunit into a different locus of the host genome is that each gene is expressed independently to avoid mutual interference of transcription and translation, which could explain why the strains with balanced expression of the rAgkisacutacin α- and β-subunits also had the highest levels of αβ heterodimer production (Fig. 2c,d). Given that the genome of P. pastoris contains 21 copies of rDNA at repeat loci and only a single copy of his4, the frequency of homologous recombination under drug screening is much greater at the rDNA repeats than at the his4 site. This difference in the frequency of homologous recombination between the rDNA repeat and his4 loci is most likely the underlying mechanism for the gradual significant increase in expression of the β-subunit when the αβ co-expressing strains were screened with increasing concentrations of Zeocin (Fig. 2c), which is consistent with a recent report regarding the expression of opioids.

The optimized fermentation parameters for rAgkisacutacin expression including pH and temperature were determined using shake flasks. The optimal conditions were pH 5.0 and 30 °C. Accordingly, a simple and robust pilot-scale fed-batch cultivation process was established and yielded approximately 1 g of final rAgkisacutacin product, which equals the total quantity of nAgkisacutacin in raw venom from 15,000 snakes per year (Fig. 7).

To clarify the supernatant and to eliminate protein contamination in the culture, multiple hollow-fibre membranes were utilised following liquid-solid separation by centrifugation. However, when testing a
10-kDa membrane for the collection and concentration of rAgkisacutacin according to its predicted molecular weight of 29 kDa, surprisingly, most of the contaminant proteins were removed, and rAgkisacutacin was found in the flow-through phase. The passage of Agkisacutcin through the 10-kDa membrane may be enhanced by its pencil-like shape, which is apparent in its crystal structure7. Thus, the 10-kDa membrane was utilised for filtration in the downstream process.

Agkisacutcin is a GPIb-binding protein that inhibits platelet adhesion by inhibiting the interaction between GPIb and vWF to block the clustering of GPIb2,7. In both the in vitro and ex vivo assays, rAgkisacutacin possessed functional characteristics similar to those of nAgkisacutacin. Notably, rAgkisacutacin retained approximately 94% of binding activity to rGPIb in vitro and 92% of binding activity to human platelets ex vivo. These results are much better than those of recombinant snake CLPs such as bothrojaracin and ACFI, with only 20% and 30% binding activity compared to their native counterparts, respectively15,19. Both rAgkisacutacin and nAgkisacutacin displayed excellent inhibition of ristocetin-induced platelet aggregation. The proper biological functions of many heterodimers rely on the correct heterodimerization of their subunits15. Thus, the improved potency of rAgkisacutacin might be due to the balanced expression of the α- and β-subunits, increasing the successful formation of heterodimers. These results suggest that P. pastoris is a promising system for balancing the expression of biologically active heterodimers in large scale for both structure-function studies and clinical research.

**Methods**

**Ethics statement.** Healthy human peripheral blood was obtained from the Blood Centre of Anhui Province (Hefei, China), and all participants provided written informed consent. All experiments were performed in accordance with the approved guidelines of the Ethics Committee of the University of Science and Technology of China.

**Strains, plasmids, antibodies and equipment.** *P. pastoris* strain GS115, *E. coli* strain DH5α and expression vectors pPIC9 and pPICZα were purchased from Invitrogen (Life Technologies, Carlsbad, CA). Anti-Agkisacutacin monoclonal antibody 1B9 was obtained from Zhaoke Pharmaceutical (Hefei) Co. Ltd. as described previously.3 HPR-conjugated anti-mouse antibodies were purchased from Cell Signaling Technology (Beverly, MA). The 14 L fermentor (New Brunswick BioFlo 115) used in the pilot-scale fermentation process was obtained from Eppendorf (Enfield, CT). FlexStand Systems with 0.45 μm, 500 kDa
and 10 kDa hollow-fibre membrane filtration cartridges were obtained from GE Healthcare (Piscataway, NJ), and the AKTA avant System with CM FF and S-100 HR columns was obtained from GE Healthcare (Uppsala, Sweden). The high-performance liquid chromatography (HPLC) system (LC-20AD) with a TSK3000SW 5 μm 250 mm × 4.6 mm column (Tosoh Co., Tokyo, Japan) was obtained from Shimadzu (Kyoto, Japan). The ELX800 microplate reader was obtained from Bio-Tek (Winooski, VT). The BD FACSVerse flow cytometer was obtained from BD BioSciences (Franklin Lakes, NJ). The analysis software FlowJo was obtained from Tree Star (San Carlos, CA).

Vector construction, transformation and expression. Optimized coding sequences for the α- and β-subunits of Agkisacutacin were assembled by total gene synthesis (TaKaRa, Dalian, China) according to previously published amino acid sequences. The coding sequence of the α-subunit of Agkisacutacin was cloned into *Xho*I and *Not*I restriction enzyme sites of the pPIC9 vector, resulting in pPIC9/α. The pUCZR vector was constructed in our lab by introducing an rDNA non-coding sequence into the *Bam*HI site of pPICZα for rDNA targeted gene integration. The coding sequence of the β-subunit of Agkisacutacin was cloned into *Xho*I and *Not*I restriction enzyme sites of the pUCZR vector, resulting in pUCZR/β. Both insertion sequences in pPIC9/α and pUCZR/β were confirmed by DNA sequencing. All of the restriction enzymes, primers, reagents and sequencing used in cloning were supplied by Sangon (Shanghai, China).

Vectors pPIC9/α and pUCZR/β were linearised using *Sal*I or *Spe*I digestion, respectively, and transformed into *P. pastoris* strain GS115 as described previously. The transformants with pPIC9/α and pUCZR/β were screened on histidine-deficient MD plates with varying concentrations of Zeocin (Sigma, Ronkonkoma, NY). Culture conditions of the transformants were optimised in shake-flasks. The parameters included culture media pH (4.0, 5.0 and 6.0) and induction temperature (20°C, 25°C, and 30°C) were performed in triplicate.

Pilot-scale fermentation. Pilot-scale fermentation of rAgkisacutacin was performed according to *Pichia* fermentation process guidelines (Invitrogen, Life Technologies) and to a previous report with
Figure 6. Determination of the biological activity of rAgkisacutacin. (a) rGPIb binding assays were performed to measure the relative binding affinities of rAgkisacutacin and nAgkisacutacin. (b) Ex vivo binding assays with fluorescently labelled nAgkisacutacin or rAgkisacutacin to platelets from human blood were measured by flow cytometry; nAgkisacutacin/rAgkisacutacin: nAgkisacutacin/rAgkisacutacin + 1B9 + FITC-anti-mouse IgG; Isotype Ctr.: nAgkisacutacin/rAgkisacutacin + isotype control; 1B9 Ctr.: 1B9 + FITC-anti-mouse IgG. (c) Ristocetin-induced platelet aggregation activity for the indicated doses of rAgkisacutacin and nAgkisacutacin are presented; the 0 μg/ml group is the control.

Figure 7. Schematic comparison of the manufacturing processes for recombinant and extracted natural Agkisacutacin.
modifications\textsuperscript{20}. Specifically, the inocula were cultured in a 1-L shake flask containing 200 ml BMGY media at 30°C for 24 h and then transferred to a 14-L NBS BioFlo 115 Fermentor with 6 L BMGY media containing 4% glycerol. The culture temperature was maintained at 28°C, and the pH was controlled at 5.0 with ammonium hydroxide. The rapid increase in DO suggested that glycerol had been consumed; thus, glycerol feeding was then initiated. When the glycerol feeding was stopped and a DO spike occurred, methanol (100% methanol with 12 ml/L PTM1 salts) solution was fed to the culture for induction. The DO value was controlled at approximately 30% by limited methanol feeding and oxygen supply during the remainder of fermentation.

**Purification of Agkisacutacin.** The culture supernatant was separated, collected by centrifugation at 10,000 × g for 20 min and further sequentially clarified using a FlexStand System with 0.45 μm, 500 kDa and 10 kDa hollow-fibre membranes. The clarified supernatant was diluted 1:4 with low salt buffer (20 mM sodium phosphate buffer, pH 5.3), and the target proteins were captured using a 300-ml CM FF column on an AKTA avant System, and eluted with 30% buffer B (1 M NaCl, 20 mM sodium phosphate buffer, pH 5.3). The captured proteins were further purified with a S-100 HR column at a flow speed of 1 ml/min and analysed by SDS-PAGE. The purity of rAgkisacutacin was determined using size exclusion chromatography (SCE) with a TSK3000SW 5 μm 250 mm × 4.6 mm column on a Shimadzu HPLC System according to the manufacturer's manual. LC-MS was performed as described previously\textsuperscript{20}.

**Binding activity assay.** The in vitro binding activity of Agkisacutacin to the rGPIb (expressed in CHO cells) was determined by sandwich ELISA according to a previous report with modifications.\textsuperscript{21} The 96-well plate was coated with 5 μg/ml rGPIb per well overnight at 4°C and then washed twice with PBS containing 1% Tween-20 (PBST). After blocking with 300 μl assay buffer (0.5% BSA in PBST), serial dilutions of rAgkisacutacin and nAgkisacutacin were added to each well and incubated for 2 h at room temperature. The binding activity was quantified by measuring the absorbance at OD_{490} using an ELX800 microplate reader after incubation with anti-Agkisacutacin monoclonal antibody 1B9 (1:2000) and HRP-conjugated anti-mouse antibody (1:5000).

The ex vivo binding activity assay of Agkisacutacin to human platelets was performed using human whole peripheral blood from healthy adult volunteers. Briefly, 10 μg/ml rAgkisacutacin or nAgkisacutacin were incubated with 0.1 ml human blood for 30 min and then labelled with 1B9 followed by FITC-anti-mouse IgG or isotype control. The FITC fluorescence intensity was detected using a BD FACSVerse flow cytometer. The data were analysed using FlowJo.

**Ristocetin-induced platelet aggregation assay.** Ristocetin-induced platelet aggregation assays were performed according to a previous report\textsuperscript{21}. Briefly, platelet-rich plasma (PRP) and platelet-poor plasma (PPP) were isolated from human blood by centrifugation (3000 rpm) for 10 min at room temperature. The platelet density in PRP was adjusted to 250 × 10^9/L (±10%) by adding the appropriate amount of PPP, rAgkisacutacin or nAgkisacutacin, together with 2 mg/ml ristocetin (ABP, London, UK), was added into the prepared PRP. Samples without Agkisacutacin were used as controls. The aggregations of platelets were automatically recorded by a platelet aggregometer (LBY-NJ4, Beijing, China). The platelet aggregation rate was defined as the maximal percent increase within the first 300 seconds.

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**Author Contributions**

W.X, B.X.L, Y.G. and Z.T. conceived and designed the experiments. Y.G., J.W., H.J., W.C., C.S., L.Z., J.M., R.L., Y.Z., F.F., D.W., J.S. and F.Q. performed the experiments. W.X., Y.G., X.D. and G.Z. analysed the data. W.X., Y.G. and H.J. wrote the manuscript. All authors reviewed the manuscript.

**Additional Information**

**Competing financial interests:** F.Q., X.D. and G.Z. are employees of Zhaoke Pharmaceutical (Hefei) Co. Ltd., which holds the patents for Agkisacutacin. B.X.L. is an employee of Lee’s Pharmaceutical Holdings Limited, which wholly owns Zhaoke Pharmaceutical (Hefei) Co. Ltd. The other authors have declared that no competing financial interests exist.

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