A Thiazolothiazole-Based Semiconducting Polymer with Well-Balanced Hole and Electron Mobilities

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Abstract: We report the synthesis and properties of a new thiazolothiazole (TzTz)-based semiconducting polymer incorporating the dithienothiophenebisimide (TBI) unit, named PTzTBI. PTzTBI showed relatively deep HOMO and LUMO energy levels of $-5.48$ and $-3.20$ eV, respectively. Although PTzTBI mainly formed face-on backbone orientation unfavorable for transistors, PTzTBI functioned as an ambipolar semiconductor for the first time with TzTz-based polymers, with reasonably high and well-balanced hole ($0.02$ cm$^2$ V$^{-1}$ s$^{-1}$) and electron ($0.01$ cm$^2$ V$^{-1}$ s$^{-1}$) mobilities.

Keywords: semiconducting polymer; thiazolothiazole; organic field-effect transistors; n-type; ambipolar

1. Introduction

Semiconducting polymers have been widely used in various organic electronic devices such as field-effect transistors (OFETs), photovoltaics (OPVs), or light-emitting diodes (OLEDs), due to their good electrical and optical properties and solution processability [1–5]. Through studies on polymer-based OFETs in recent decades, the community has seen significant improvements in the charge carrier mobility and has come to better understand the charge transport in thin films. In particular, the development of vast numbers of semiconducting polymers has greatly contributed to this advance in understanding [6–10]. However, the number of semiconducting polymers that enable electron transport (of n-type and ambipolar polymers) is still limited compared to the hole transporting (p-type) semiconducting polymers, despite the fact that they are indispensable to realizing organic logic circuits. One plausible reason is that strong electron-deficient building units, which can lower the lowest unoccupied molecular orbital (LUMO) energy level of the semiconducting polymers and thereby ensure electron transportation, are not in abundance.

Thiazolothiazole (TzTz) (Figure 1a) is an electron-deficient unit that was introduced in semiconducting polymers as well as molecules in the earlier stage, and has provided high-performance materials for OFETs as well as OPVs [11–18]. For example, we have reported a series of TzTz-thiophene copolymers (PTzBTs) [16,18,19]. PTzBTs showed relatively high hole mobilities of $0.4$ cm$^2$ V$^{-1}$ s$^{-1}$ and relatively high power conversion efficiencies of more than $7\%$ [19]. However, although some TzTz-based small molecules have been reported to be n-type semiconductors [20], TzTz-based polymers are mostly p-type semiconductors, and, to the best of our knowledge, none of them have been reported to show n-channel or even ambipolar characteristics. This is most likely because the electron deficiency of TzTz is relatively weak [21], and thus TzTz-based polymers tend to show shallow LUMO energy levels ($E_{\text{LUMO}}$).
Recently, we have developed dithienothiophenebisimide (TBI) (Figure 1b) as an electron-deficient building unit for semiconducting polymers [22]. With two imide moieties bridging thienothiophene and the two neighboring thiophene rings, TBI has relatively strong electron deficiency and thus offers deeper $E_{\text{LUMO}}$. Here, we combined TBI with TzTz to develop a semiconducting polymer having an electron transporting property. In this paper, we report the synthesis, electronic properties, ordering structure in the thin film, and OFET characteristics of a new TzTz-TBI semiconducting polymer.

2. Methods and Materials

2.1. Materials

Distannylated TzTz monomer (1) [19] and dibrominated TBI monomer (2) [22] were synthesized according to the reported procedure. Synthesis of PTzTBI (Scheme 1) was carried out as follows.

![Scheme 1. Synthesis of PTzTBI.](image_url)

To a reaction tube equipped with a stirring bar, (1) (48.4 mg, 0.05 mmol), (2) (52.5 mg, 0.05 mmol), Pd2(dba)3 (1.0 mg, 0.002 mmol)(Tokyo Chemical Industry Co., Ltd., Chuo-ku, Tokyo, Japan), P(o-Tol)3 (2.4 mg, 0.008 mmol)(Tokyo Chemical Industry Co., Ltd., Chuo-ku, Tokyo, Japan), and toluene (2 mL)(FUJIFILM Wako Pure Chemical Corporation, Osaka-chi, Osaka, Japan) were added. The tube was purged with argon and sealed. The tube was then set into a microwave reactor (Biotage Initiator, Biotage Japan Ltd, Koto-ku, Tokyo, Japan) and heated at 180 °C for 1 h. After cooling to room temperature, the reaction mixture was poured into 100 mL of methanol containing 5 mL of hydrochloric acid and stirred for 3 h. Then, the precipitated solid was subjected to sequential Soxhlet extractions with methanol and hexane to remove low molecular weight fractions. The residue was then extracted with chloroform. The extracted solution was concentrated and reprecipitated in 200 mL of methanol. The precipitate was dried in vacuo to yield the polymer as a dark blue solid (80%). The number average and weight average molecular weights ($M_n$ and $M_w$), determined by high-temperature (140 °C) gel-permeation chromatography (HLC-8121 GPC/HT, TOSOH Corporation, Minato-ku, Tokyo, Japan) calibrated with polystyrene standard, were 44.0 kDa and 87.2 kDa, respectively, and the polydispersity index (PDI) was 2.0.

2.2. Instrumentation

UV-vis absorption spectra were measured using a Shimadzu UV-3600 spectrometer (Shimadzu Corporation, Nakagyo-ku, Kyoto, Japan). Cyclic voltammetry (CV) was carried out with an ALS Electrochemical Analyzer Model 612D (ALS Co., Ltd, Sumida-ku, Tokyo, Japan), using a polymer thin film in acetonitrile containing tetrabutylammonium hexafluorophosphate (Bu4NPF6, 0.1 M) as the supporting electrolyte at a scan rate of 100 mV/s. The counter and working electrodes were made according to the reported procedure. Synthesis of PTzTBI (Scheme 1) was carried out as follows.

![Scheme 1. Synthesis of PTzTBI.](image_url)
supporting electrolyte at a scan rate of 100 mV/s. The counter and working electrodes were made of Pt, and the reference electrode was Ag/AgCl. All potentials were calibrated with the standard ferrocene/ferrocenium redox couple (Fc/Fc+: $E^{1/2} = +0.47$ V measured under identical conditions). HOMO ($E_{\text{HOMO}}$) and LUMO ($E_{\text{LUMO}}$) energy levels were calculated with the following equations:

$$E_{\text{HOMO}} (eV) = -4.80 + 0.47 - E_{\text{ox}}$$
$$E_{\text{LUMO}} (eV) = -4.80 + 0.47 + E_{\text{red}}$$

where $E_{\text{ox}}$ and $E_{\text{red}}$ are the onset oxidation and reduction potential of cyclic voltammograms, respectively, and $-4.80$ eV is the HOMO energy level of ferrocene against the vacuum level.

2.3. Fabrication of OFET Devices and Measurement of the Transport Properties

All film fabrication processes except substrate cleaning were performed in a glove box. Heavily doped n$^{−}$-Si (100) wafers with 200 nm-thick thermally grown SiO$_2$ ($C_i = 17.3$ nF cm$^{-2}$) were used for the substrate. The Si/SiO$_2$ substrates were ultrasonicated with acetone and isopropanol for 10 min and then were subjected to a UV/ozone treatment at room temperature for 20 min. A solution of octadecyltriethoxysilane in trichloroethylene (3 mM) was spin-coated onto the cleaned substrate at a rate of 3000 rpm for 15 s, followed by hydrolysis in a closed container in the presence of ammonia hydroxide solution for 24 h. After the hydrolysis, the substrates were rinsed with water and boiling 2-propanol. The polymer layer was spin-coated from a hot (~100 $^\circ$C) 2 g/L CB solution at 1000 rpm for 10 s, and then at 2500 rpm for 35 s and subsequently annealed at 200 $^\circ$C for 30 min, respectively.

On top of the polymer thin films (80 nm), Au drain and source electrodes (thickness 80 nm) were deposited in a vacuum evaporation system through a shadow mask, where the source-drain channel length ($L$) and width ($W$) were 40 $\mu$m and 1.5 mm, respectively.

Current–voltage characteristics of the OFET devices were measured at room temperature in air with a Keithly 4200-SCS (Keithly Instruments Inc., Cleveland, Ohio, United States) semiconductor characterization system at $V_D = -60$ V and/or 60 V, where $V_D$ is drain voltage. Field-effect mobilities were calculated in the saturation regime ($V_D = |60$ V$|$) using the following equation:

$$I_D = (WC_i/2L)\mu(V_G - V_T)^2$$

where $C_i$ is the capacitance of the dielectric layer, $I_D$ is the source-drain current, $V_G$ is the gate voltage, and $V_T$ is the threshold voltage, respectively. Current on/off ratios ($I_{on}/I_{off}$) were determined from the minimum current around $V_G = 0 - 20$ V ($I_{off}$), and the current at $V_G = 160$ V ($I_{on}$). The mobility data were collected from more than seven different devices.

2.4. Grazing Incident X-Ray Diffraction Measurements

Grazing incident X-ray diffraction (GIXD) measurements were conducted at the SPring-8 on the beamline BL46XU. The sample was irradiated at a fixed incident angle on the order of 0.12$^\circ$ through a Huber diffractometer with the X-ray energy of 12.39 keV ($\lambda = 1$ Å). Two-dimensional (2D) GIXD patterns were recorded with a 2D image detector (Pilatus 300K, DECTRIS Ltd, Baden-daettwil, Taefernweg, Switzerland). Samples for the X-ray measurements were prepared by spin-coating the polymer solution on the SiO$_2$ substrates with the same condition as the OFET device fabrication.

3. Results

Scheme 1 displays the synthesis of PTzTBI, in which PTzTBI was synthesized using the distannylated TzTz monomer (1) and the dibrominated TBI monomer (2) via the Stille coupling reaction. PTzTBI was soluble in chloroform and chlorinated benzenes. The $M_n$ of PTzTBI was found to be 44.0 kDa, which was sufficiently high for semiconducting polymers with a PDI of 2.0.
Figure 2a shows the UV-vis absorption spectrum of the PTzTBI thin film. The absorption range of PTzTBI was approximately 500–700 nm. The absorption maxima ($\lambda_{\text{max}}$) were observed at 590 nm and 647 nm. The absorption edge ($\lambda_{\text{edge}}$) was determined to be 705 nm from the onset, which corresponded to an optical bandgap ($E_g$) of 1.73 eV. To investigate the $E_{\text{HOMO}}$ and $E_{\text{LUMO}}$, cyclic voltammetry was carried out (Figure 2b). $E_{\text{HOMO}}$ and $E_{\text{LUMO}}$ of the PTzTBI were $-5.48$ and $-3.20$ eV, which were found to be lower than most of the TzTz-based polymers and similar to those of the TBI-based polymers that offer electron transportation [21].

Transistors characteristics of the polymers were evaluated using devices with a top-contact, bottom-gate configuration fabricated by using PTzTBI thin films spin-coated from chlorobenzene solution onto octadecyltriethoxysilane (ODTS)-modified Si/SiO$_2$ substrates, which were subsequently annealed at 200 °C. Figure 3a,b depicts typical transfer and output curves of the PTzTBI device, respectively. Interestingly, PTzTBI functioned as ambipolar semiconductor, though $E_{\text{LUMO}}$ was relatively high: it showed transistor response in both positive and negative bias. The hole and electron mobilities ($\mu_h$ and $\mu_e$) of PTzTBI evaluated at the saturation regime were 0.02 and 0.01 cm$^2$/V s, respectively, which are among the average values for semiconducting polymers. To the best of our knowledge, this is the first example showing electron transportation in TzTz-based polymers. Although the mobility values were slightly lower than the other TzTz-based polymers, the result indicates well-balanced ambipolar behavior that is crucial for realizing logic circuits.

The ordering structure of PTzTBI in the thin film was investigated by the GIXD measurement. The 2D GIXD image of the PTzTBI film on SiO$_2$ substrate is shown in Figure 4a. The cross-sectional...
distance of 3.57 Å (calculated by the diffraction at the qz axis) was relatively short for semiconducting polymers. The crystallinity of the polymer was evaluated by calculating the coherence length of the lamellar (Lπ), and π−π stacking (Lπ−π) structures were estimated from Scherrer’s equation (L = 2π/fwhm) [23,24], where fwhm is the full width half-maximum of the diffraction peak, using the diffraction of face-on orientation. The Lπ and Lπ−π calculated for the face-on fraction were 25 and 16, which were relatively low compared to TzTz–thiophene copolymers [25], and were comparable to other TBI-based polymers measured under the same conditions (see Figure S2, Table S2). It is also noted that in some cases, even though the thin films give GIXD texture corresponding to the face-on orientation, the edge-on orientation can be the predominant orientation at the film–substrate interface [25,26]. Thus, it is not surprising that such relatively high μh and μe were observed for PTzTBI. In addition, surface morphology of the PTzTBI thin film on the OFET device was observed using the atomic force microscopy (AFM). As seen in Figure 4c, PTzTBI formed a relatively large domain and smooth thin film surface with a surface roughness (RMS) of 4.04 nm.

Figure 4. (a) 2D GIXD image of the PTzTBI film on the ODTS-modified Si/SiO2 substrate. (b) Cross-section profiles along the qx and qxy axes in the 2D GIXD image. (c) AFM image of the PTzTBI film.

4. Conclusions

We synthesized a semiconducting polymer, PTzTBI, by combining the TBI building unit with the TzTz building unit. Owing to the relatively strong electron deficiency of TBI, PTzTBI was found to have relatively deep EHOMO and ELUMO of −5.48 and −3.20 eV, respectively. Importantly, PTzTBI functioned as the ambipolar semiconductor with well-balanced μh (0.02 cm2 V−1 s−1) and μe (0.01 cm2 V−1 s−1). Although PTzTBI formed unfavorable face-on backbone orientation in the thin film, crystallinity of PTzTBI was comparable to other TBI-based polymers, which is likely ascribed to its relatively high mobilities. To the best of our knowledge, this is the first example reporting electron transportation in TzTz-based semiconducting polymers. Further optimization of molecular structure and device fabrication conditions may improve OFET performance.

Supplementary Materials: The following are available online at http://www.mdpi.com/2076-3417/9/3/451/s1, Figure S1. 1H-NMR spectra of PTzTBI. Figure S2. X-ray diffraction patterns of TBI-based polymers. Table S1. Detailed X-ray diffraction parameters of TBI-based polymers.

Author Contributions: M.S. and I.O. conceived and designed the experiments. I.O. directed the project. M.S. performed all the experiments. M.S. wrote the initial draft of the manuscript. Both authors reviewed and I.O. finalized the manuscript.

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Conflicts of Interest: The authors declare no conflicts of interest.

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