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To cite this article: Murat Dicleli and Ali Salem Milani 2017 IOP Conf. Ser.: Mater. Sci. Eng. 216 012053

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Performance-Based Seismic Design of Bitlis River Viaduct Based on Damage Control Using Seismic Isolation and Energy Dissipation Devices

Murat Dicleli, a * and Ali Salem Milani
1 Department of Engineering Sciences at the Middle East Technical University, Ankara, Turkey
2 Middle East Technical University, Ankara, Turkey
*E-mail: mdicleli@metu.edu.tr

Abstract. This paper presents a sample application of seismic isolation techniques in performance-based design of a major viaduct. The Bitlis River viaduct is located in a seismically active region. The targeted performance goal required no damage at 475-year return period earthquake and repairable damage at 2475-year return period earthquake. The bridge is designed with a seismic isolation system composed of spherical bearings and MRSD (Multidirectional Re-centering steel Damper) hysteretic dampers. The MRSD is a recently-developed hysteretic damper with a controllable post-elastic stiffness. To keep the dampers from being activated during the thermal displacements, the attachment of the dampers to the deck are made through elongated holes oriented in the longitudinal direction of the bridge. The gaps are sized based on the amount of expected maximum thermal displacement in each pier. The gap length is thus different for different piers. This means that the number of the dampers to be engaged during an earthquake will depend on the intensity of the displacements. The distinct feature in this design is how it achieves double purpose: (i) preventing the dampers from engagement during service life as a result of thermal displacements and (ii) sequential engagement of the dampers depending on the level of seismically-induced displacements. The paper presents the basic design features of this seismically isolated bridge designed based on performance-based principles, a brief description of the newly-developed damper and a summary of analyses results.

1. Introduction

Special seismic protection, usually in the form of isolation or energy dissipation devices or combination of both, is often required for seismic protection of important structures located in areas of high risk of seismic activity to satisfy design objectives of controlled structural response and minimal or no damage. For structures subjected to earthquakes with intense long duration acceleration pulses, although seismic isolation technology may be used to reduce and control the magnitude of the forces, such a system alone may not be adequate to reduce the displacement demand to practical ranges of application [1]. In such cases, a combination of seismic isolation and energy dissipation devices or dampers is used to reduce and control both forces and displacements. Use of seismic isolation combined with energy dissipaters in bridges is as widespread. This paper is meant to be a demonstration of application of modern seismic isolation techniques to achieve a performance-based design of a bridge.

2. Description of the bridge and the construction site

Fig. 1 shows the satellite view and a perspective view of the Bitlis River Viaduct. The viaduct spans the Bitlis River in eastern Turkey with a total length of 1390 meters. Part of this bridge with a length of 801
meters containing 17 spans is designed as a post-tensioned box girder bridge, 19.6 meter width and girder depth of 3.0 meters, which is to be constructed using the incremental launching method. The height of the piers in this part of the bridge vary between 14 to 37 meters. Longitudinal view and a typical cross section of the bridge and the deck are shown in Fig. 2.

3. **Seismicity of the site and seismic performance goals**

Fig. 3 shows the site seismicity and the site-specific design spectrum, as obtained from a probabilistic seismic hazard analysis [2]. The site is located in a seismically active zone where seven potential sources of seismic activity were identified, two of which are capable of producing earthquakes with maximum magnitude of 7.6. The performance goals set for this viaduct are defined as follows:

- For 72-year return period earthquake (i.e., during construction): No damage
- For 475-year return period earthquake (design-basis earthquake): No damage
- For 2475-year return period earthquake (maximum considered earthquake): Repairable damage

![Figure 1. Satellite and perspective views of the viaduct.](image)

![Segment 1, Incremental launching L = 801 m](image)
Figure 2. Longitudinal and cross-section views of the bridge and the deck
4. Seismic isolation system selected for design

The viaduct is located in a very cold area where the temperature can reach -22°C, a seismic isolation system that performs reliably in cold temperatures is needed. Accordingly, spherical bearings coupled with steel hysteretic dampers with re-centering capability; MRSD (Multidirectional Re-centering Steel Damper) are chosen. A brief description of the newly-developed MRSD damper is given in the following.

MRSD (Multidirectional Re-centering Steel Damper) is designed to dissipate energy through yielding and plasticization of cylindrical energy dissipaters under torsion. Eight of these identical energy dissipaters each attached to a torsion arm are arranged in a symmetric configuration to create the MRSD. Fig 4(a) and (b) show perspective and side views of MRSD, respectively. Fig. 4(c) shows a section view of MRSD with a typical energy dissipation unit of MRSD. All of the parts which compose the damper are named in Fig 4(a) and Fig 4(c). However, for the sake of brevity, detailed description of the device is not given here and the interested reader is referred to reference [3]. To convert translational motion of the structure to twisting in the cylindrical energy dissipaters, each arm is coupled with a guiding rail which through a low-friction slider block guides the motion of the arm. Schematic top-views of MRSD at un-displaced and displaced positions are shown in Fig. 4(d). A distinguishing feature in force-displacement response of MRSD is the geometric hardening behavior which is the outcome of translation-to-rotation motion conversion mechanism in the energy dissipation units of MRSD, as schematized in Fig. 5(a). This mechanism, magnifies the reaction force required to balance the torque in energy dissipaters. Fig. 5(a) shows a typical energy dissipation unit with arm length \( L \), subjected to displacements \( d_1 \) and \( d_2 \), where \( d_2 > d_1 \). Let the rotation angle of the arm, the reaction force and the torque are denoted by \( \theta \), \( f \) and \( T \), respectively and let the numerical index indicate the corresponding state of displacement. Given that \( T = fL\cos\theta \), and since increasing displacement leads to reduction in \( \cos\theta \) without any reduction in \( T \), it can be easily shown the \( f_2 > f_1 \), that is:

\[
\frac{T_2}{L\cos\theta_2} > \frac{T_1}{L\cos\theta_1} \Rightarrow f_2 > f_1
\]  

Note that the reaction force of the device is the sum of projections of all eight forces coming from eight energy dissipaters units. Thus, the hardening behavior at eight energy dissipaters units directly leads to similar behavior in global response of the device. The described mechanism also offers the possibility of controlling the desired level of hardening in force-displacement response, through adjustment of the arm length to maximum displacement ratio. Varying levels of hardening obtained as such, leads to hysteresis loops of different shapes as shown in Fig. 5(b). As indicated on these graphs, the parameter used to characterize hardening in the MRSD is called ‘Hardening Index’, defined as:

\[
HI = \frac{F_{\text{max}}}{F_y}
\]
Where $F_{\text{max}}$ and $F_Y$ stand for maximum force capacity (force at $D_{\text{max}}$) and effective yield force of MRSD. A 200kN, 120mm-capacity version of the device was built and tested in UniBw/Munich and also at METU/Ankara, as shown in Fig. 6(a). A typical force-displacement response loop obtained from tests is given in Fig. 6(b), which shows a very stable cyclic response with little variation in force levels not exceeding $\%4.0$ the mean value. MRSD is capable of reaching high force and displacement capacities, shows high levels of damping, controllable post-elastic stiffness and very stable cyclic response. A design methodology for the device has also been completed. Further details on this device can be found in [3], [4].

![Figure 4. Multidirectional Re-centering Steel Damper (MRSD): (a) Isometric view showing the rail system and base device underneath; (b) side view; (c) Section view showing a single energy dissipation unit of MRSD; (d) Schematic top-view of MRSD at un-displaced and displaced positions.](image-url)
Figure 5. (a) Working mechanism of MRSD responsible for geometric hardening; (b) MRSD response for different design hardening indices.

Figure 6. (a) 200kN, 120mm-capacity prototype MRSD; (b) Cyclic response obtained from tests.

5. The isolation scheme of the bridge
Fig. 7 shows a schematics of the isolation of the part of the bridge located between the abutment A1 and pier P17. The part of the bridge between P17 and the abutment A2 is built using balanced cantilever method where the piers are built monolithically with the deck. The expansion joints are located on two abutments and pier P17. The focus in this study is the part of the bridge between the abutment A1 and pier P17. As shown in Fig. 7, the spherical bearing on the abutment A1, pier P17 and three additional piers on each side are unidirectional to resist wind loads. That is, at these points the bridge is fixed to the abutment/pier in the transverse direction. On the 10 piers in between, the spherical bearings are multidirectional and the bridge is free to move both laterally and longitudinally during an earthquake. Under wind loads, the dampers provide the required resistance in the transverse direction within their elastic limit. The MRSDs are placed on these 10 piers, two on each pier, as shown in the cross-section view in Fig. 8(a). An issue to be tackled with the use of the hysteretic dampers is the presence of thermal movements in certain piers. The bridge is designed to eliminate the thermal movements at its two abutments where the expansion joints are located. That is, thermal action expands or contracts the deck from the middle. Therefore, the dampers on piers away from the middle pier(s) will be subjected to thermal displacements, the intensity of which depends on the pier’s distance from the middle point of the deck. To prevent the low-cycle fatigue in dampers as a result of repeated thermal displacements, the attachment of the dampers to the deck is designed to be via elongated holes (slots), as shown in Fig. 8(b). This way, a gap is left between the anchorage and the upper plate of the MRSD, in the longitudinal direction of the bridge. The gap is sized to accommodate the maximum probable thermal displacement per each pier. The amount of gap provided for MRSDs on each pier is indicated in Fig. 7. An alternative solution would be to use shock transmission units (lock-up devices) to connect the dampers to the deck. However, this solution entails increased cost and reduced reliability since shock transmission units are both expensive and require maintenance. The design of the MRSDs with gaps, as described above, was also meant to serve a second objective. Presence of gaps in connections of certain MRSDs means that the engagement of these dampers during an earthquake depends on whether the intensity of the displacements are large enough for the gaps to close. That is, at very low-intensity events, only dampers on middle piers (P8 and P9) are engaged; thus, preventing both the unnecessary increase in base shear on the other piers and also damage to the MRSDs on those piers. With increasing intensity of the ground motion more number of MRSDs on piers come into action. This sequential engagement of the dampers is the performance-based oriented feature in this design. In addition the dampers, which are connected without slots on Piers 8 and 9 provide the required resistance within their elastic range against breaking forces.

**Figure 7.** Schematics of the isolation system.
Figure 8. (a) Installation of two MRSDs on a typical pier; (b) The provided gaps (longitudinal direction) on the upper plate of the MRSDs where the device is mounted to the deck; (c) Force-displacement response of MRSD.

6. Seismic performance criteria for the mrsd-equipped viaduct

Based on the arrangement of the MRSDs, as laid out in previous section, the seismic performance goals of no damage at DBE and repairable damage in MCE are redefined as follows: at DBE (475 years return period), limited number of dampers (those with zero and 6 cm slot gaps) will be engaged during the earthquake in the longitudinal direction. No damage will be inflicted in the substructure members. If needed, energy dissipaters of few dampers could be replaced after the earthquake. At MCE (2475 years return period), dampers with larger slot gaps will also be engaged sequentially as the intensity of the ground shaking increases. The central piers may yield after the damper reach a certain force level. In the preliminary design stage, equivalent linear analysis method was used to determine the required surface coefficient of the spherical bearings and force/displacement capacity of the MRSDs. Following the initial design, a series of time-history response analyses are performed to assess whether the proposed design meets the performance objectives. The results are presented in the following section.

7. Time-history response analyses
To assess the performance of the bridge in DBE and MCE-level earthquakes, a 3D model of the bridge was built in SAP2000, as shown in Fig. 9. Spherical bearings are modelled using rigid plastic model (using nonlinear link element with Wen plasticity model where the elastic stiffness is taken very high) and the MRSD dampers are modelled using nonlinear links with multi-linear kinematic hardening behaviour. The effect of soil-structure interaction was found to be negligible due to the stiff soil condition under the foundations. The model is subjected to seven bi-directional design spectrum-compatible ground motions, as specified in Table I. Displacement response histories of the MRSD dampers in the longitudinal direction for Kocaeli and Landers records (two records with the largest magnitude) for both MCE and DBE events are presented in Fig. 10. Sample hysteresis loops of damper on piers No. 6 and 9 in the longitudinal direction for Kocaeli record are given in Fig. 11. The maximum displacement of the MRSDs in the longitudinal directional was found to be 330mm. The dampers were thus designed for a displacement capacity of 350mm. The displacement in the transverse direction of the bridge was found to be small and did not govern the design displacement of the damper.

**Figure 9.** Structural model of the bridge.

| No. | Event            | M<sub>s</sub> | Fault Type | Station | Record                        | Scale Factor |
|-----|------------------|-------------|------------|---------|-------------------------------|--------------|
| 1   | Imperial Valley, 1979 | 6.5         | Strike Slip | 6604 Cerro Prieto            | IMPVALL/H-CPE147 (001) IMPVALL/H-CPE237 (002) | 1.00 1.25 1.40 |
| 2   | Landers, 1992    | 7.3         | Strike Slip | 21081 Amboy            | LANDERS/ABY000 (003) LANDERS/ABY090 (004) | 0.75 0.85 0.90 |
| 3   | Kocaeli, 1999    | 7.4         | Strike Slip | Gebze              | KOCAELIG/BZ2000 (005) KOCAELIG/BZ2270 (006) | 0.75 0.90 1.00 |
| 4   | Duzce, 1999      | 7.1         | Strike Slip | 531 Lamont          | DZUCE/531-N (007) DZUCE/531-E (008) | 1.40 1.70 1.90 |
| 5   | Nahanni, 19856   | 6.8         | Reverse Oblique | 6099 Site 3 | NAHANNI/S2330 (009) NAHANNI/S2240 (010) | 0.75 0.95 1.10 |
| 6   | Spitak, 1988     | 6.8         | Reverse Oblique | 12 Gukasian    | SPITAK/GUK090 (011) SPITAK/GUK000 (012) | 0.90 1.20 1.40 |
| 7   | Loma Prieta, 1989 | 6.9         | Reverse Oblique | 58378 APEEL 7 | LOMAP/A07000 (013) LOMAP/A07000 (014) | 1.00 1.15 1.25 |
To evaluate the performance of the bridge, the state of damage in the piers should be assessed. The damage Model of Hindi and Sexsmith [5] is used for this purpose. The damage model takes as a reference the monotonic energy dissipation capacity of a structure in the undamaged virgin state, which is defined as the area, $A_0$, under the static pushover curve up to the point of failure (Fig. 12(a)). With the actual “$n$” cycles of load-displacement history applied on the structure due to a potential earthquake, the remaining monotonic energy dissipation capacity of the structure, compared to that in its virgin state, defines the extent of damage. The remaining monotonic energy dissipation capacity of the structure is defined as the area, $A_n$, under the static pushover curve obtained from the end of the last cycle, $n$, to the failure point (Fig. 12(b)). Accordingly, the damage index is the ratio:

$$DI_n = \frac{A_o - A_n}{A_o}$$  \hspace{1cm} (3)

A damage index of 0.0 ($A_n=A_o$) is indicative of no damage, whereas a damage index of 1.0 ($A_n=0$) is indicative of complete damage or collapse. The damage index is correlated with the physical state of damage, according to the following scale:

- $DI<0.2$: Minor damage—light cracking—very easy to repair.
- $0.2\leq DI<0.4$: Moderate damage—severe cracking, cover spalling—repairable.
- $0.4\leq DI<0.6$: Severe damage—extensive cracking, reinforcement exposed—repairable with difficulties.
- $0.6\leq DI<1.0$: Severe damage—concrete crushing, reinforcement buckling—irreparable.
- $DI=1.0$: Complete collapse.

The calculated damage indices are given in Table II. For DBE-level earthquakes, the $DI$ values are all below 0.2, indicating that the objective of no damage at DBE is met. Likewise, in case of MCE-level earthquakes, all $DI$ values fall below 0.4 indicating that the objective of repairable damage at MCE is met.
Figure 12. Definition of damage equation parameters of the model by Hindi and Sexmith [5]: (a) monotonic energy in the virgin state; (b) monotonic energy after the application of load-displacement cycles.

Table 2. Calculated damage indices.

| Earthquake          | Imperial Valley, 1979 | Lander, 1992 | Kocaeli, 1999 | Duzce, 1999 | Nahanni, 1985 | Spitak, 1988 | Loma Prieta, 1989 | Average |
|---------------------|-----------------------|--------------|---------------|-------------|--------------|--------------|-------------------|--------|
| DBE                 | 0.06                  | 0.09         | 0.12          | 0.10        | 0.03         | 0.05         | 0.08              | 0.076  |
| MCE                 | 0.11                  | 0.19         | 0.27          | 0.21        | 0.07         | 0.13         | 0.22              | 0.171  |

8. Conclusions
The paper presents a practical application of seismic isolation technique following a performance-based design approach for a bridge. The bridge is designed with a seismic isolation system composed of spherical bearings and Multidirectional Re-centering Steel Damper (MRSD). The MRSD is a recently-developed hysteretic damper with a controllable post-elastic stiffness. To keep the dampers from being activated during the thermal displacements, the attachment of the dampers to the deck is made through elongated holes oriented in the longitudinal direction of the bridge. The size of these gaps depend on the amount of expected maximum thermal displacement in each pier and is thus different for different piers. This means that the number of the dampers to be engaged during an earthquake will depend on the intensity of the displacements. The slotted connections of MRSD ensures a progressive energy dissipation that is a function of the intensity of the earthquake in the longitudinal direction where the piers are weaker. The progressive design solution ensures minimal or no damage of substructure at small intensity, more frequent earthquakes while damage progressively increases in response to less frequent, larger earthquakes. The progressive / adaptive solution used in the design balanced the damage and risk producing an economical design solution.

9. References
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