The Effect of Cellulose Particles with Different Structure on the Stability of Thyme Oil Emulsion

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Abstract

The thyme oil emulsion was prepared using a novel type of spherical nanocellulose obtained under different hydrolysis time. The effect of different nanocellulose structures on the interfacial adsorption properties of emulsion and loading efficiency of thyme oil were analyzed. The results showed the particle size of emulsion decreased with the increasing of hydrolysis time. The loading efficiency of all emulsions for thyme oil reached about 80%. The retention rate of thyme oil decreased during the storage period, and rising temperatures will exacerbate the loss of thyme oil. Compared to the 2 h, emulsions stabilized by 10 h nanocellulose exhibited better stability and higher retention at all storage conditions. This was mainly due to the fact the nanocellulose (10 h) formed a dense structure that prevented the essential oils from volatilizing and migrating. The experimental results confirmed that cellulose can be used as stabilizer to encapsulate and transport hydrophobic active ingredient.

1. Introduction

In recent years, aromatic plants and their extracts have been examined for their effectiveness for food safety and preservation applications (Prakash, Kedia, Mishra, & Dubey, 2015) and have received attention as growth and health promoters (Brenes & Roura, 2010). Most of their properties are due to their essential oils and other secondary plant metabolite components. Phytochemicals, such as essential oils, contain a complex mixture of nonvolatile and volatile compounds produced by aromatic plants as secondary metabolites which have antioxidant, antiradical, and antimicrobial properties (Bakkali, Averbeck, Averbeck, & Idaomar, 2008), and are classified by the United States Food and Drug Administration as generally recognized as safe (GRAS) (Weiss, Gaysinsky, Davidson, & McClements, 2009). They have been widely used as functional ingredients in food, cosmetic, and pharmaceutical applications (Cimanga et al., 2002). For example, thyme oil has been shown to have inhibitory activities against various bacteria and yeasts (Gaysinsky, Davidson, McClements, & Weiss, 2008). However, direct incorporation of essential oils in food systems encounters many challenges due to their low water solubility and interactive binding with food components such as protein and lipids, which limits their utilization in aqueous-based foods and beverages.

In order to expand the use of essential oils, a feasible way to improve essential oils dispersibility was to encapsulate essential oil within emulsion-based delivery systems. Emulsions are unstable system that consist of at least two incompatible liquids, whereby one of these liquids is dispersed in the other liquid in droplet-form. Emulsions tend to decompose over time through various occurrences, such as flocculation, coalescence, partial coalescence, or Ostwald ripening (Robins, 2000). Therefore, emulsifiers have been employed to promote the formation of dispersions by reducing the interfacial tension, and to prevent coalescence and flocculation of droplets by creating a net repulsion between the droplets (Dickinson). Generally, these emulsifiers can be broadly classified into three types: (i) Small molecular emulsifiers such as phospholipid (Pichot, Watson, & Norton, 2013), and Saponins (Gutiérrez et al., 2008); (ii) biological macromolecular emulsifiers such as proteins (Joshi et al., 2012), polysaccharides (Xiangyang Li, Al-Assaf, Fang, & Phillips, 2012), and starch (Charoen et al., 2011); (iii) colloidal particles, such as
protein aggregates (Liu & Tang, 2013), and protein/polysaccharide colloidal particles (Santos, Calero, Guerrero, & Muñoz, 2015). In these emulsifiers, cellulose has had received considerable scholarly attention. Cellulose obtained via physical and chemical methods has attracted increasing interest in the fields of food, pharmaceutics, energy and chemicals research most widespread and abundant natural biological resources, but also it has superior properties (including biocompatibility, biodegradable, nanoscale effect, high strength and strong surface activity) compared with inorganic nanoparticles. Cellulosic materials can also be hydrophobized to form food grade emulsions. Cellulose nanofibrils, cellulose nanocrystals, modified cellulose (TEMPO oxidized cellulose, OSA-modified cellulose) were used to reduce the lipid oxidation rate and improved the stability of functional component (Chen et al., 2018; Kargar, Fayazmanesh, Alavi, Spyropoulos, & Norton, 2012; Lu, Zhang, Li, & Huang, 2018; Zhou et al., 2018). But the mean particle diameter of emulsions reached a few microns or even a dozen microns, and the emulsions showed varying degree of instability. Meanwhile, the essential oil had good solubility in the aqueous phase it often induced Ostwald ripening. Thus, how to use cellulose particles to prepare nanoscale essential oil emulsions, promoted their stability and improved their bioavailability, that was a new challenge.

In this study, the thyme oil emulsion was prepared using a novel type of spherical cellulose suspension. The effect of different cellulose structures on the interfacial adsorption properties of emulsion and loading efficiency and retention rate of thyme oil were analyzed. The objective was to reveal the relationship between cellulose structure and the adsorption properties at oil-in-water interface. These results could provide useful data for the stability and transportation of essential oils.

2. Materials And Methods

2.1. Materials

Microcrystalline cellulose was provided by Hangzhou Yuhan Technology Co., Ltd. (Hangzhou, China). Commercial sunflower oil was purchased from a local supermarket and contained approximately 13.0, 26.0, and 61.0 (w/w) of saturated, monounsaturated, and polyunsaturated fats, respectively. Hydrochloric acid (HCl, 37% w/w) and sulfuric acid (H$_2$SO$_4$, 98% w/w) were purchased from Sinopharm Chemical Reagent Co., Ltd. (Shanghai, China). Thyme oil were purchased from Shanghai Lichen Biotechnology Co., Ltd (Shanghai, China).

2.2. Preparation of cellulose

Cellulose was prepared according to our previous reported method (Xin Li, Li, Shen, Niu, & Fu, 2016). The mixed acid solution was prepared with sulfuric acid and hydrochloric acid ratio of 3:1 (v/v), and then diluted with distilled water to obtain 55% mixed acid solution. Cellulose was prepared by the method ultrasonic-assisted acid hydrolysis and 8 g of microcrystalline cellulose was weighed. 100 mL of mixed acid solution was added and hydrolyzed under ultrasonic treatment at 100 W power (KQ-50DE, Lubo
Instruments, China, Kunshan, China). The cellulose samples were hydrolyzed into 2, 6, 10 h. After hydrolysis, the hydrolysate was standing and cooled to room temperature. The sample was washed with distilled water and centrifuged at 8000 g for 10 min, and repeated twice. The prepared cellulose nanoparticles with different morphology were stored at 4°C.

2.3. Morphology observation

Based on the reported method (Wang, Ding, & Cheng, 2007), the shape and size of both MCC and CNC samples were investigated by transmission electron microscopy (TEM, JEM-100CX II). The cellulose suspensions were diluted by distilled water to about 0.1% concentration and sonicated for 3 min. One drop of suspension was transferred on a copper grid, dried for 24 h at room temperature and then observed by TEM at 100 kV.

2.4. Preparation of thyme oil emulsion

According to our previous methods with minor modification (Niu et al., 2015). The emulsions were prepared by dispersing 1% (v/v) thyme oil in cellulose solution at different hydrolysis duration. Primary emulsions were prepared using an Ultra-Turrax blender (IKA T25 Basic, Staufen, Germany) at 11,000 rpm for 2 min. Fine emulsions were prepared by twice homogenization with a high-pressure homogenizer at 40 MPa using the homogenizer (APV1000, APV Co., Crawley, U.K.). Samples were sealed and stored at different temperature until further analysis.

2.5. Particle size and ζ-potential analysis of thyme oil emulsion

Based on the reported method (Niu et al., 2015), the emulsion was diluted 100 times with ultrapure water to avoid multiple light scattering. Then the emulsion was placed in the instrument before balancing the 60 s, and Mean particle diameter was recorded by dynamic light scattering (DLS) using a Nano-ZS90 particle size analyzer (Malvern Instruments Ltd., Malvern, U.K.). ζ-potential measurements of the cellulose emulsion were performed by estimating the laser Doppler electrophoretic mobilities using a capillary electrophoresis cell (Zetasizer nano ZS, Malvern Instruments Ltd., Malvern, U.K.). The average value was taken for three times parallel measurement of each sample.

2.6. In vitro digestion of thyme oil emulsion

Simulated gastric fluid was prepared according to a previous study with minor modification (Yang & McClements, 2013). Taken the emulsion sample 10 mL in the beaker and diluted 10 times using phosphoric acid buffer (5 mM, pH 7), the diluted emulsion was incubated in a water bath (37°C) for 10 min, and then adjusted to pH 7 using NaOH solution (range from 0.05 to 1 M).

The mixture was then incubated for 2 h at 37°C with simulated small intestinal fluid containing 5 mL 37.5 mg/mL bile salt, 1 mL 187.5 mM CaCl₂ solution. Adjusting the mixed solution again to pH 7 after fully mixed. Then 1.5 mL of 40 mg/mL pancreatic lipase was added into the mixed solution and. Since the amount of alkali solution that had to be added to the reaction chamber to maintain the pH at 7.0 was
recorded, and the release of free fatty acids was directly proportional to the amount of sodium hydroxide. So, the amount of alkali solution was used to determine the percentage of free fatty acids released from the system.

2.7. Rheological properties of emulsion

Rheological measurements of thyme oil emulsions were performed at 25°C using the rotary rheometer (MCR302, Antonopa, Austria) with a cone and plate geometry (cone diameter = 40 mm, angle = 2°, gap = 0.05 mm). For each measurement, 1.5 mL of the emulsion sample was loaded on the rheometer. The viscosity of emulsion was measured by a steady state flow program with the shear rate ranging from 0.1 to 1000 s$^{-1}$ during 5 min.

2.8. Loading efficiency determination of thyme oil

The loading efficiency of thyme oil was determined according to the method described by Zhong (Xue & Zhong, 2014) with slightly modification: 50 µL of emulsion were dissolved in 5 mL of 95 mL/100 mL acetonitrile in water and mixed for 48 h in order to ensure that all the thyme oil active compound was released to solution. Before measurement, the solutions were centrifuged for 10 min at 6930 g and were filtered through 0.22 µm Nylon filters (VWR Intl., Radnor, PA., USA) to remove any insoluble substance from the solution. The optical density of solution was determined using an UV/vis spectrophotometer (WFJ 2000, UNICO, St. Louis, MO, USA) at 274 nm. Each experiment was performed in duplicate. The emulsification rate was calculated according to the formula:

\[
\text{Loading efficiency} \, (\%) = \frac{m_1}{m_2} \times 100\%
\]

where, $m_1$ is the amount of thyme oil trapped in the emulsion, and $m_2$ is the total amount of thyme oil.

2.9. Retention rate determination of thyme oil during storage

The fresh emulsion was placed at room temperature for 7 days, and a certain amount of emulsion was regularly removed. According to the method of 2.7, the content of thyme oil was determined, and the retention rate of thyme oil was calculated according to the formula.

\[
\text{Retention rate} \, (\%) = \frac{m_3}{m_2} \times 100\%
\]

where $m_2$ is the amount of thyme oil encapsulation, and $m_3$ is the residue amount of the thyme oil in the emulsion after storage.

3. Results And Discussion

3.1. Particle size and morphology structure characterization
In order to prepared stable emulsion, cellulose particles were produced using ultrasonic-assisted acid hydrolysis. Figure 2 shows the particle size of cellulose with different hydrolysis treatments as a function of aging time. Particle size of cellulose decreased as the hydrolysis time was increased. This was mainly because hydrogen ions produced by ionization of acid (hydrochloric and sulfuric acid) could destroy the cellulose glycosidic bonds of the molecular chain, resulting in a loss of non-crystalline region. Meanwhile, the energy, local high temperature, high pressure and cavitation effect produced by ultrasound can increase the surface area of cellulose, promote the diffusion of reagents, and result in the decrease of particle size. The TEM images of cellulose with different treatments are shown in Fig. 2. It was observed that the microcrystalline cellulose was damaged to sub-micrometer cellulose fragments with various shapes after being hydrolyzed for 2 h. The average particle length of cellulose was about 500 nm. Subsequently, it was clearly observed that the edges of the cellulose were broken, showing many irregular notches (6 h). As the hydrolysis time increased, the approximately axiolitic shape particles continuously formed, accompanied by a decrease in the micro-fragments. The particle size of cellulose was also reduced to less than 200 nm.

3.2. Stability analysis of thyme oil emulsion under different storage conditions

In order to study the stability of thyme oil emulsion, the particle size change of thyme oil was analyzed during storage for 11 days at 4, 25 and 37°C, respectively. The mean particle size slightly increased during storage for 11 days at 4°C (Fig. 3a). For the cellulose at hydrolysis durations of 2 h, the particle size of emulsion droplet was the largest and the particle increment rate was 7.89 compared with 6 h (5.48) and 10 h (5.43). And there was no significant difference in droplets size between the 6 h and 10 h. This was because the essential oils such as thyme oil have some degree of water solubility, promoting Ostwald ripening (Lim et al., 2011). The progressive decreased in emulsion size upon increasing hydrolysis durations have been widely observed for the emulsions stabilized by cellulose nanoparticles. This result suggested that granularity affects the relationship between the particle and particle-stabilized emulsions. In other words, the smaller particles cause the smaller emulsion droplet size (F. Niu, Pan, Su, & Yang, 2016). The amorphous region of microcrystalline cellulose was destroyed after acid hydrolysis under ultrasonic condition (Guo, Guo, Wang, & Yin, 2016). The cellulose particles formed under the ultrasonic crushing have higher specific surface area (Sovilj & Petrović, 2006) and were more fully wrapped on the surface of thyme oil. Once they were attached to the oil water interface, they could produce irreversible adsorption, which could obstruct the droplet proximity in space and reduce the aggregation degree. On the other hand, it might be because cellulose particles formed a dense interface layer on the surface of oil droplets, which inhibited the violent aggregation between droplets.

At 25 and 37°C, the increment rate of emulsion droplet size was significantly higher than that 4°C. And the particle increment rate reached 22.27, 20.19, 17.81 for 2, 6, 10 h at 37°C, respectively. There results indicated that the storage temperature was the most important factor for the physical stability of emulsions. This may be because that the greater instability of emulsions with increased temperature was
attributed to the loss of viscosity and the increased mobility of the system (Liang et al., 2012). However, in general, there was no obvious phase separation or emulsification stratification in the emulsion system at different 11 days storage time, indicating that the emulsion of thyme oil could maintain considerable stability in long time storage under certain conditions.

3.3. ζ-potential of thyme oil emulsion under different storage conditions

The charge on the surface of emulsion droplet was also an important factor affecting the stability of emulsion. The ζ-potential of thyme oil emulsion was investigated during storage for 11 days at different temperature (Fig. 4). The emulsion at 4°C carried more negative charge, and the negative charge on the surface of emulsion droplet becomes more and more with the decrease of particle size. This could be caused by two factors, 1) the negative charge of cellulose particles increased with the increasing of hydrolysis time, because cellulose particles dispersion had a large amount of negative charge due to more O-SO$_3^-2$, C-SO$_3^-2$, and C-OH groups on cellulose particles surfaces and improved the stability of the cellulose emulsions (Xin Li et al., 2016). 2) more cellulose particles are attached to the surface of the oil droplets with increasing the hydrolysis durations, causing the accumulation of more negative charges. As the storage time increased, the ζ-potential of emulsion decreased and there were significant changes in the early stages of storage. The possible hypothesis to explain the phenomenon was that the cellulose particles rearranged on the surface of the oil droplets and some particles desorbed from oil droplets. Because large oil droplets were dispersed through high energy in the initial homogenous process and then cellulose particles rapidly adsorbed to the surface of the oil droplets. However, the interface layer formed at the beginning was loose and irregular. Cellulose particles further combined with oil droplets and rearranged due to the hydrophobic and electrostatic interactions of cellulose particles. Finally, the cellulose particles formed a dense interface layer. Meanwhile, thyme oil contained relatively small non-polar molecules with a relatively high water-solubility and its consists of large nonpolar triacylglycerol molecules with a very low water-solubility (F. Niu et al., 2016). Thus, the higher surface free energy leads to the formation of larger droplets to increase the stability of the system. In this process, part of a particle previously adsorbed may desorbed from the surface of the oil droplet, resulting in a decrease in total charge.

3.4. Apparent viscosity change of thyme oil emulsion

With the extension of hydrolysis time, we obtained different cellulose particles to prepare thyme oil emulsion. The results showed that the emulsion prepared by 2 h had higher viscosity (Fig. 5). The viscosity of emulsion decreased with increasing shear rate at low shear rates and showed Newtonian behavior. As the shear rate sufficiently increased to overcome the Brownian motion, the emulsion droplets became more ordered along the flow field and offered less resistance to flow and hence the lower viscosity (Sun, Gunasekaran, & Richards, 2007). The viscosity at any test shear rate progressively decreased with increasing hydrolysis time from 2 h to 10 h and the emulsions stabilized by nanoparticles (2 h) had the highest viscosity, where it was attributed to the stable interfacial membrane and ordered spatial structure of emulsion. Nanoparticle produced a coated surfaces layer and such interfacial
structure was sufficient to provide strong steric stabilization against flocculation/aggregation and coalescence. In the flow pattern, regular and dispersed emulsion droplets approaching another similar droplets altered its path to bypass the second droplets because of the steric hindrance and flocculation (İbanoğlu, 2002).

### 3.5. Analysis of fat digestibility of thyme oil emulsion

The influence of different nanoparticles on the free fatty acids release rate in the emulsions using the pH-stat method was examined (Fig. 6). In general, there was a steep increase in the amount of free fatty acids released from the emulsions initially, followed by a more gradual increase at longer times. However, there were statistically significant differences between the rate and extent of digestion depending on the initial degree of dispersion of the oil droplets. In the case of the emulsions, the initial rate of digestion was much faster, and the final amount of free fatty acids released after 2 h of incubation was higher than for the pure sunflower oil. The main reason was that the oil droplet size in the emulsion system was small and uniform, and has a large specific surface area, which was conducive to the adsorption of lipase. Other researchers have also found that the amount of free fatty acids produced per unit time increases as the oil droplet size decreases, which was attributed to changes in the surface area of oil exposed to the digestive enzymes (X.-M. Li et al., 2020). For the emulsion stabilized by cellulose particles, there were no significant difference in fatty acid fat release rate. This may be due to the fact that the emulsion droplets were very small and not very diverse, and were in full contact with the digestive enzymes, leading to similar rates of digestion. McClements et al. (2013) investigated influence of particle size on lipid digestion in emulsions and nanoemulsions, and found that small ($d_{32}$ 120 nm) and medium ($d_{32}$ 190 nm) emulsions had the similar lipid digestion rate.

### 3.6. Analysis of emulsification rate of thyme oil

The application field was limited due to the volatility and instability of essential oil, consequently an appropriate emulsifier and formula are necessary to reduce the loss of functional material through embedding in the bilayer wall. Figure 7 shows the effect of cellulose particle with different hydrolysis time on loading efficiency of thyme oil. When the hydrolysis time was 2 h, the loading efficiency of thyme oil reached 79%. The loading efficiency of thyme oil slightly increased as the hydrolysis time increased. But, no significant change was observed in the loading efficiency of thyme oil under different hydrolysis time, indicating that the emulsifying effect of the cellulose obtained was the similar. Though the cellulose prepared under hydrolysis 10 h had lower wetting properties compared with 2 h. It can be inferred that the cellulose particles prepared under hydrolysis durations 10 h could be easily adsorbed to the interface oil droplets. The most likely explanation for this result was that, at longer hydrolysis durations, the number of particles did not increase proportionately because the yield of cellulose decreased (Xin Li et al., 2016).

### 3.7. Changes of retention rate of thyme oil during storage
Thyme oil was a volatile essential oil substance, so the stability of thyme oil was an important parameter to measure the performance of emulsifier. 7 days storage was carried out to investigate the effect of temperature on the chemical stability of thyme oil emulsions (Fig. 8). The retention of thyme oil in samples at all the storage conditions decreased during the storage period. When the emulsion stored at 4°C, the loss of thyme oil was less and the retention rate was still above 80% after 7 days. When the temperature rose to 25°C and 37°C, the retention of thyme oil dropped to 70% and 55% for emulsion stabilized by cellulose (2 h), respectively. This was mainly because essential oils contained a complex mixture of nonvolatile and volatile compounds produced by aromatic plants as secondary metabolites. Increasing temperature will accelerate the evaporation of essential oils and the penetration of water-soluble components. The increase of temperature will accelerate the evaporation of essential oils and the penetration of water-soluble components, leading to the decrease of retention rate. Liang et al. (2013) found that 51.25%, 64.36% of β-carotene was retained in the starch emulsions at the end of 30 days when stored at 25°C and 4°C, respectively. Compared to the 2 h cellulose particles, emulsions stabilized by 10 h cellulose particles exhibited improved stability and higher retentions at all storage conditions. This was mainly due to the fact that the cellulose (10 h) formed a dense viscoelastic structure that prevented the essential oils from volatilizing and migrating (Fig. 5). It was also further demonstrated that the emulsion prepared from cellulose particles formed by hydrolysis for 10 h had better stability.

4. Conclusion

The encapsulation of thyme oil with cellulose emulsion as carrier system was studied. The storage stability, loading efficiency and retention of the emulsion were analyzed. The experimental results showed that when the cellulose concentration was 0.9%, the thyme oil concentration was 1%, the cellulose particles with different hydrolysis time can reach the loading efficiency of about 80%. After the storage of 7 days, the droplet particle size increased from 400 nm to 600 nm at different temperatures. The retention the retention rate was still above 80%, and thyme oil emulsions stabilized by 10 h cellulose particles exhibited better stability and higher retentions at all storage conditions compared to the 2 h cellulose particles due to the dense interfacial structure. There was no significant phase separation and cream during the storage period, and showing good electrostatic stability. Compared to the pure sunflower oil, thyme oil emulsion had higher fat release rate. Cellulose emulsion can increase the dispersion and improve the stability of thyme oil. The experimental results can be used to embed and transport the active substances and provide data support for designing stable emulsion systems using cellulose particles with a different structure.

5. Declarations

Ethical statements

I certify that this manuscript is original and has not been published and will not be submitted elsewhere for publication while being considered by Cellulose. And the study is not split up into several parts to increase the quantity of submissions and submitted to various journals or to one journal over time. No
data have been fabricated or manipulated (including images) to support your conclusions. No data, text, or theories by others are presented as if they were our own.

The submission has been received explicitly from all co-authors. And authors whose names appear on the submission have contributed sufficiently to the scientific work and therefore share collective responsibility and accountability for the results.

Conflict of Interest: The authors declare that they have no conflict of interest. This article does not contain any studies with human participants or animals performed by any of the authors. Informed consent was obtained from all individual participants included in the study.”

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**Figures**
In order to prepared stable emulsion, cellulose particles were produced using ultrasonic-assisted acid hydrolysis. Fig. 1 shows the particle size of cellulose with different hydrolysis treatments as a function of aging time. Particle size of cellulose decreased as the hydrolysis time was increased. This was mainly because hydrogen ions produced by ionization of acid (hydrochloric and sulfuric acid) could destroy the cellulose glycosidic bonds of the molecular chain, resulting in a loss of non-crystalline region.

The TEM images of cellulose with different treatments are shown in Fig. 2. It was observed that the microcrystalline cellulose was damaged to sub-micrometer cellulose fragments with various shapes after being hydrolyzed for 2 h. The average particle length of cellulose was about 500 nm. Subsequently, it was clearly observed that the edges of the cellulose were broken, showing many irregular notches (6 h). As the
hydrolysis time increased, the approximately axiolitic shape particles continuously formed, accompanied by a decrease in the micro-fragments. The particle size of cellulose was also reduced to less than 200 nm.

Figure 3

In order to study the stability of thyme oil emulsion, the particle size change of thyme oil was analyzed during storage for 11 days at 4, 25 and 37oC, respectively. The mean particle size slightly increased during storage for 11 days at 4oC (Fig. 3a). For the cellulose at hydrolysis durations of 2 h, the particle size of emulsion droplet was the largest and the particle increment rate was 7.89 compared with 6 h (5.48) and 10 h (5.43). And there was no significant difference in droplets size between the 6 h and 10 h. This was because the essential oils such as thyme oil have some degree of water solubility, promoting Ostwald ripening (Lim et al., 2011). The progressive decreased in emulsion size upon increasing hydrolysis durations have been widely observed for the emulsions stabilized by cellulose nanoparticles.
The charge on the surface of emulsion droplet was also an important factor affecting the stability of emulsion. The $\zeta$-potential of thyme oil emulsion was investigated during storage for 11 days at different temperature (Fig. 4). The emulsion at 4oC carried more negative charge, and the negative charge on the surface of emulsion droplet becomes more and more with the decrease of particle size. This could be caused by two factors, 1) the negative charge of cellulose particles increased with the increasing of hydrolysis time, because cellulose particles dispersion had a large amount of negative charge due to more O-SO$_3$-$^{2-}$, C-SO$_3$-$^{2-}$, and C-OH groups on cellulose particles surfaces and improved the stability of the cellulose emulsions (Xin Li et al., 2016). 2) more cellulose particles are attached to the surface of the oil droplets with increasing the hydrolysis durations, causing the accumulation of more negative charges. As the storage time increased, the $\zeta$-potential of emulsion decreased and there were significant changes in the early stages of storage.
With the extension of hydrolysis time, we obtained different cellulose particles to prepare thyme oil emulsion. The results showed that the emulsion prepared by 2 h had higher viscosity (Fig. 5). The viscosity of emulsion decreased with increasing shear rate at low shear rates and showed Newtonian behavior. As the shear rate sufficiently increased to overcome the Brownian motion, the emulsion droplets became more ordered along the flow field and offered less resistance to flow and hence the lower viscosity (Sun, Gunasekaran, & Richards, 2007). The viscosity at any test shear rate progressively decreased with increasing hydrolysis time from 2 h to 10 h and the emulsions stabilized by nanoparticles (2 h) had the highest viscosity, where it was attributed to the stable interfacial membrane and ordered spatial structure of emulsion.
The influence of different nanoparticles on the free fatty acids release rate in the emulsions using the pH-stat method was examined (Fig. 6). In general, there was a steep increase in the amount of free fatty acids released from the emulsions initially, followed by a more gradual increase at longer times. However, there were statistically significant differences between the rate and extent of digestion depending on the initial degree of dispersion of the oil droplets. In the case of the emulsions, the initial rate of digestion was much faster, and the final amount of free fatty acids released after 2 h of incubation was higher than for the pure sunflower oil.
Figure 7

The application field was limited due to the volatility and instability of essential oil, consequently an appropriate emulsifier and formula are necessary to reduce the loss of functional material through embedding in the bilayer wall. Fig. 7 shows the effect of cellulose particle with different hydrolysis time on loading efficiency of thyme oil. When the hydrolysis time was 2 h, the loading efficiency of thyme oil reached 79%. The loading efficiency of thyme oil slightly increased as the hydrolysis time increased.
Figure 8

Thyme oil was a volatile essential oil substance, so the stability of thyme oil was an important parameter to measure the performance of emulsifier. 7 days storage was carried out to investigate the effect of temperature on the chemical stability of thyme oil emulsions (Fig. 8). The retention of thyme oil in samples at all the storage conditions decreased during the storage period. When the emulsion stored at 4°C, the loss of thyme oil was less and the retention rate was still above 80% after 7 days. When the temperature rose to 25°C and 37°C, the retention of thyme oil dropped to 70% and 55 % for emulsion stabilized by cellulose (2 h), respectively.

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