Flexible and Printed Electronics

**PAPER**

Flexible tag design for semi-continuous wireless data acquisition from marine animals

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Abstract

Acquisition of sensor data from tagged marine animals has always been a challenge. Presently, there are two extreme mechanisms to acquire marine data. For continuous data acquisition, hundreds of kilometers of optical fiber links are used which in addition to being expensive are impractical in certain circumstances. On the other extreme, data is retrieved in an offline and invasive manner after removing the sensor tag from the skin of the animal. This paper presents a semi-continuous method of acquiring marine data without requiring tags to be removed from the sea animal. Marine data is temporarily stored in the on board memory of the tag and is then automatically synced to floating receivers as soon as the animal rises to the water surface. To ensure effective wireless communication in an unpredictable environment, a quasi-isotropic antenna has been designed that works equally well irrespective of the orientation of the tagged animal. In contrast to existing rigid wireless devices, the tag presented in this work is flexible and thus convenient for mounting on marine animals. The tag has been initially tested in air as a standalone unit with a communication range of 120 m. During tests in water, with the tag mounted on the skin of a crab, a range of 12 m has been observed. In a system-level test, the muscle activity of a small giant clam (Tridacna maxima) has been recorded in real time via the non-invasive wireless tag.

1. Introduction

Human activities such as deep-sea oil exploration have profoundly affected sea life. Such activities have caused the creation of new habitats for sea animals as a result of changes in physical and biological parameters of the sea. These activities have threatened the survival of rare species. In order to reduce the impact of human activities on the sea, efforts are being made to study changes by sensing environmental parameters (such as water density, temperature, pressure, oxygen level and pollutants) of the sea as well as the activity level of different sea animals [1–4]. For example, Beer studied the diversity and abundance of sharks in marine protected areas using baited remote underwater video recording [5]. Researchers have also used permanently installed radio frequency identification reader networks to track the movement of seabirds (penguins) when they come out of sea [6]. However, transferring the marine animal data from within the sea up to the surface has always presented difficulties.

The water surface has been a challenging barrier for the communication of marine (underwater) data to air. Acoustic and sonar signals used for underwater communication reflect strongly off of the surface of the sea and cannot propagate across it. In order to enable continuous data communication between seawater and air, researchers have proposed hybrid mechanisms combining acoustic waves with radio frequency waves [7]. However, acoustic waves consume significant amount of energy, increasing the size of the battery required for long underwater operational life of the tag. In addition to such hybrid approaches, scientists have used a Real-Time Seafloor Observatory method...
for continuous data recording which is a fully integrated system consisting of multidisciplinary sensors and other auxiliary devices [8, 9]. The operating rule is that sensors data sampling is performed underwater and transmitted via long optical fiber link or advanced pop-up buoys. This monitoring system is bulky and expensive, prohibiting its use in offshore areas and large-scale monitoring.

Animal-borne video system and data recorder has also been used by researchers to study, for example, the hunting behavior of marine mammals [10]. Scientists have also retrieved marine data in an offline manner by detaching the sensor tag from the skin of the marine animal [11]. The detaching process is not only invasive but is also impractical most of the time. Moreover, weeks or even months may elapse before data can be retrieved. For example, Fletcher was able to retrieve the sound, depth and diving pattern data of seals after 6 d when they returned to rookery [12].

In this paper, we propose a semi-continuous wireless communication data acquisition system to retrieve the sensor data from sea animals, as shown in figure 1. The proposed system comprises two major components: (1) a flexible wireless tag with built-in flash memory to be placed on the sea animals, and (2) RF receivers floating on the water surface (typically in a marine protected area). The built-in flash memory of the transceiver saves sensor data when the tagged sea animal is deep under water. As soon as the sea animal comes to the surface, the wireless tag automatically syncs the stored data to the floating RF receiver, allowing non-invasive data readout. This way the data can be transferred in a semi-continuous fashion, i.e. with the emergence of the marine animal to the surface. The proposed system is suitable for most marine animals that rise to the sea surface regularly, such as sharks and dolphins.

The focus of this paper is on the first component of the system, the flexible wireless tag for marine animals. The key element of the wireless tag is the antenna which has been designed so that it radiates in all directions. The tag is flexible for convenient mounting on the marine animal and works equally well in flat as well as flexed conditions. Communication performance of the tag has been tested in air as well as in water with a communication range of 120 m and 12 m, respectively.

The proposed tag provides a common platform for integration and wireless readout of various sensors [11]. The feasibility of the proposed communication platform has been validated by integrating it with a magnetic sensor. This could be helpful for many applications involving monitoring of marine animals. In this work, we have utilized this magnetic wireless sensor tag for detecting muscle movements of a clam floating in water.

2. Tag design

An important consideration for the tag design is to keep it thin, lightweight, and flexible. That is why the tag has been implemented on a flexible medium with a special fabrication technique (discussed later). The antenna, which is typically the largest part of a wireless
system, has been designed with two considerations: (1) it is planar and works well in flat as well as flexed conditions, (2) it radiates almost equally in all directions (near-isotropic fashion) to enable orientation-insensitive communication. Another important consideration is to design the system with as low power consumption as possible so that it can operate underwater and above the surface for long periods. The wireless system is thus designed around the Bluetooth Low Energy (BLE) protocol due to its low power consumption.

The proposed system architecture requires the tag to store the sensor data in onboard flash memory. A BLE transceiver with sufficient internal storage has been chosen so that ample amounts of sensor data can be stored in between the syncing cycles (cycles where tag emerges above the surface, synchronizes with the nearby floating receiver, and offloads the data from the memory to the receiver). In addition, the BLE transceiver has the appropriate interfaces required to liaison with a wide variety of digital or analog sensors.

The details of the system are described in the following sections.

### 2.1. Wireless sensing tag

To demonstrate a practical marine sensing application, the tag has been integrated with a CMOS magnetic sensor that can sense varying magnetic fields. Many moving parts of a marine animal can be monitored by placing soft, flexible magnets (discussed later) on those parts and by mounting the magnetic sensor-enabled tag on marine animal body near these magnets. The system is powered using a coin cell battery (225 mAh capacity) and owing to low power consumption of the system, it can run for months without requiring a recharge. A block diagram of the data acquisition system along with the sensor is shown in figure 2. As depicted in the figure, the system consists of three main parts (shown in blue) and are detailed in the following sub-sections.

![Block diagram of a miniaturized wireless data acquisition system using flexible antenna and flexible magnet.](image)

**Figure 2.** Block diagram of a miniaturized wireless data acquisition system using flexible antenna and flexible magnet.

### 2.2. Antenna design

One of the major challenges in designing such a wireless system is to ensure robust wireless communication irrespective of the orientation of the flexible tag, because the position and orientation of the marine animals are unpredictable. Many omnidirectional antennas exist to allow radiation in the shape of a donut, but these do not cover a 360° sphere without radiation nulls. To realize the system concept illustrated in figure 1, we have designed a near-isotropic antenna that covers the full 360° sphere to ensure reliable data communication irrespective of the orientation of the animal. This has been achieved while keeping the antenna thin, planar, and flexible.

In this new design for a planar flexible antenna with near-isotropic radiation (shown in the bottom left corner of figure 1), a Wilkinson divider has been employed to excite the two orthogonal monopoles with equal amplitudes. A 90° phase delay has been maintained between these signals, which is the key to generating near-isotropic radiation. The phase difference has been obtained by adjusting the lengths of the monopoles.

The antenna design has been shown in figure 3(a) while the design details have been mentioned in the supplementary section is available online at stacks.iop.org/FPE/4/035006/mmedia. A waterproofing layer entirely covers the circuitry and antenna to ensure proper operation under water.

The antenna has been designed and simulated in Ansys HFSS software. The two most important design parameters of the antenna, impedance matching and radiation performance, have been optimized, as shown in figure 3. The antenna reflection coefficient (S11), as shown in figure 3(a), has a magnitude less than −10 dB in the frequency range from 2.3 to 2.5 GHz. This means that the antenna has good impedance matching in the BLE frequency band. As a result, more than 90% of the RF power can be transferred to the antenna from the driving circuits. It should be noted that antenna impedance stays matched (below −10 dB) even when the antenna is flexed.
shown by red curve) or integrated with the Bluetooth transceiver chip (shown by blue curve). Additionally, figure 3(b) shows that the antenna radiates RF power equally well in all directions (almost uniformly in the 360° sphere), which was one of the major goals for this antenna design. Design details of the antenna are included in the methods section.

### 2.3. CMOS magnetic sensor with soft magnets

As mentioned above, a CMOS magnetic sensor has been integrated with the wireless tag to demonstrate a practical marine animal monitoring application. Soft flexible magnets are mounted on the moving parts of the marine animal (such as a turtle neck or fish fin). Movement of these parts then creates magnetic field variations on 3D axes which can be detected by the CMOS magnetic sensor (MAG3110). The sensed data can eventually be transferred through the integrated BLE transceiver (Nordic nRF52832). The BLE transceiver reads the sensor data every 100 ms and saves it in internal flash storage (512 kB). This data is offloaded to the floating receivers whenever the tag establishes a wireless connection with them.

For this application, minimally intrusive magnets designed by Kaidarova et al have been utilized [13]. These NdFeB/polydimethylsiloxane (PDMS) based magnets are chosen for their light weight and flexible nature, which is very convenient for attaching them to marine animal skin. Kaidarova et al showed almost three times weight reduction as compared to commercial permanent magnets. Moreover, these flexible magnets coated with 2 μm thick Parylene C polymer have demonstrated excellent corrosion resistance, flexibility, and enhanced biocompatibility. These magnets showed almost no effect on their remanence magnetization even after being submerged in seawater for 70 d.

Many applications can be realized by detection of the varying magnetic fields of these flexible magnets.
Examples of data that can be collected this way include movement of fins, gills, turtle legs, clam shells and dolphin body curvature. In this paper, we demonstrate real-time monitoring of the shell movement of a small giant clam by attaching the flexible magnet to one of its shells.

3. Circuit design

A BLE transceiver is integrated with the flexible 2.45 GHz antenna. The flexible antenna has an input impedance of 50 Ω, whereas the output impedance of the radio front end of the BLE chip is 53-j66 and thus not matched to the antenna impedance. A shunt capacitance (0.8 pF) and a series inductance (3.9 nH) are used to match the chip impedance to 50 Ω to ensure minimum signal loss due to impedance mismatch, thus maximizing the radiated power.

The BLE chip has been interfaced with the CMOS magnetic sensor, which is basically a 3-axis magnetometer. An I2C serial communication protocol has been utilized for this interface. The BLE chip starts its operation by configuring some of the internal registers of the CMOS magnetometer to set its measurement range, data frequency, and resolution. In our application, the magnetometer has been configured to output 3-axis magnetic strength at an update rate of 10 Hz. This update rate can easily capture the dynamic movements of most marine animals. The magnetic field data is saved in the built-in flash memory as long as the tag is not connected to a receiver. In the meantime, the chip continues to advertise itself with a 128-bit unique identifier. Meanwhile, the floating Bluetooth receiver keeps scanning for this ID and establishes a connection with the transmitter tag as soon as it receives an advertisement packet with the ID of interest. At this stage of the project, we have used a smartphone in place of the floating receiver, as we used a smartphone application to visualize the recorded data. However, the floating receivers will replace the smartphones for the final deployment of the system in the marine environment.

4. Fabrication and system integration

4.1. Fabrication and packaging

The two main approaches to making flexible electronics are using conductive polymers themselves as active materials or using existing active materials on flexible polymeric platforms. Conventionally, polymeric materials have been the first choice due to their inherent flexibility and mechanical properties. However, for high performance electronic applications, state-of-the-art mature technologies are superior, and the fabricated devices can be flexed and integrated on the polymeric substrates [14–17]. For our application, we chose polyimide (PI) and polydimethylsiloxane (PDMS) as polymeric materials to provide flexibility in the design of the metallic antenna.

The fabrication process flow is shown in figure 4. Gold (Au), as a noble metal, offers high resistance to corrosion implying longer survival in the harsh saline marine environment. However, it is an expensive material and not suitable for a low-cost application with an antenna that requires a thick metal (~5 μm). Hence, we use a very low-cost metal, copper (Cu),...
which can be readily deposited to the desired thickness using electrochemical deposition. We deposit Cu film on a 10 μm PI substrate that is non-stretchable but provides mechanical strength without compromising the flexibility of the deposited metal (depicted in figures 4(b)–(d)). PI was chosen because when metal film is deposited directly on top of other soft polymeric materials, such as PDMS or Ecoflex, it can develop cracks when subjected to physical deformations. One drawback of Cu is its low resistance to corrosion in a saline environment. Therefore, to make the antenna robust in a marine environment without compromising flexibility, we used a soft polymeric packaging strategy (figure 4). PDMS does not undergo decomposition on heat or halogenation, unlike Ecoflex [11, 18–20]. It is biodegradable, non-toxic, non-irritating to skin, biocompatible, and hydrophobic in nature. It is better suited for integration than Ecoflex because of its compatibility with other process technologies. However, the low surface energy of PDMS due to its hydrophobicity makes it prone to particulate adhesion in aqueous environment [21, 22].

4.2. System integration
System performance was evaluated in two steps. At first, the flexible antenna was interfaced with the radio front end of the BLE transceiver on the same flexible substrate using the same fabrication procedure as adapted for the antenna. The custom layout of the transceiver is shown in supplementary figure S2(a). The fabricated flexible tag, including the antenna interfaced with the transceiver, is shown in figure 5(a). The antenna performance in this mode will be detailed in the next section.

After validating the antenna performance with the transceiver, the CMOS magnetometer was also integrated via the I2C serial interface. The custom-designed PCB layout for this version is shown in figure S2(b). The PCB was interfaced with the flexible antenna using bonding wires, and the system was tested by monitoring the activity of a small giant clam (discussed later).

5. Results and discussion
System tests were carried out after confirmation of the radiation and impedance matching performance of the antenna, as these are the key elements needed to ensure efficient communication between the tag and the wireless receiver. Details of these tests are presented in the following sub sections.

5.1. Standalone antenna performance
The standalone antenna (shown in the inset of figure 5(a)) was tested using a SMA connector. The input impedance was measured using a vector network

Figure 5. (a) Fabricated flexible tag with near-isotropic antenna integrated with Bluetooth transceiver. (b) Comparison of simulated and measured impedance matching of the antenna; both show good matching (below 10 dB) around Bluetooth operational frequency, i.e. 2.4 GHz. (c) Fabricated antenna placed inside an anechoic chamber to validate its radiation performance (shown alongside). The antenna radiates in all directions (360°) with no NULL. (d) Communication distance of the Bluetooth transceiver in air is around 120 m, while in water (mounted on crab) it is around 8 m due to higher dielectric loss of water.
analyzer (VNA) after a careful calibration process. The measured results, shown in figure 5(b), confirm that the antenna is well matched (S11 below −10 dB) between 2.13 and 3.0 GHz. This result is in good agreement with the simulated result. As intended, this covers the frequency band of BLE (2.45 GHz), and thus the antenna design is capable of efficient radiation in this frequency range due to minimal mismatch loss.

The second step was to test the radiation performance in an anechoic chamber. To conduct this test, the antenna was supported by a piece of foam in order to mount it in the anechoic chamber (antenna radiation pattern measurement chamber), as shown in figure 5(c). The radiation pattern of the antenna was measured in the 3D space around it using small probes. The measured results demonstrate good radiation all around with a maximum gain of around 0 dB and a gain deviation of 8.5 dB. This is an acceptable gain deviation, and thus we can conclude that the antenna radiates approximately equally in all directions (i.e. demonstrates near isotropic radiation pattern). As mentioned earlier, this is critical for the intended application in which orientation of the marine animal is unpredictable.

5.2. Antenna integrated tag performance
After confirming the performance of the standalone antenna, it was interfaced with the BLE transceiver to validate the performance of the complete tag. The antenna in this case (active mode) was excited by 4 dBm (2.5 mW) power from the BLE chip.

We have developed a smartphone application to measure the received signal strength indicator (RSSI) of the Bluetooth signal received from the flexible tag. For field tests, the smartphone acted as a receiver while the flexible tag acted as a transmitter. In an outdoor environment, the receiver (smartphone with the app) was moved away in steps from the transmitter tag to test the communication range in air. The measured result in figure 5(d) indicates that the proposed tag can communicate up to a distance of 120 m in air. The same procedure was repeated for testing in water.

The flexible tag was partially immersed in water by a few millimeters and, as expected, the communication range was reduced to 12 m due to signal losses in the water. However, it is still sufficient to communicate with floating receivers on the sea surface.

5.3. Antenna performance on animal body
The wireless communication performance of the proposed tag was also tested on the body of a marine animal. As depicted in figure 6(a), the antenna was attached to the surface of a crab inside a water tank. The crab was chosen for initial testing because of the ease of attaching the tag to its surface. A communication range of 8 m was obtained in this case. This slightly smaller range is probably due to the effect of the animal body and also the walls of the water tank (in addition to the major losses from water itself). Nonetheless, the tag is designed to operate when the marine animal comes to the surface and in that case, the communication range is sufficient.

5.4. Activity monitoring of small giant clam
After validating the communication capability of the tag, when affixed to an animal’s body, we integrated a magnetic sensor with the tag to demonstrate the wireless acquisition of sensor data. The activity level of a small giant clam (shown in figure 6(b)) was monitored for almost 17 min, and the data was acquired via the wireless tag. The small giant clam (Tridacna maxima) is one of the most sought-after clam species in the aquarium trade. Clam activity level is known to be affected by parameters such as varying oxygen concentration [23] and light intensity. In contrast to using invasive myography techniques to record muscle movement of the clam, we attached permanent magnets to one of the valves (halves) of the clam.

The magnetic field emanating from these magnets is detected by the CMOS-based magnetometer which has been integrated with the wireless tag. Any movement of the clam valves results in a varying magnetic field which is measured by the magnetometer in microtesla (μT). The BLE transceiver acquires the magnetic field data using the I2C protocol and sends it out wirelessly to the connected Bluetooth device, which can be a smartphone (in a lab environment) or a floating receiver (in a field environment). In this case, we acquired the data using a mobile phone application with an update rate of 10 Hz. It should be noted here that the magnetometer can record the change in magnetic field in 3 axes (i.e. x, y, z), which has been plotted over time in figure 7(a) while the averaged magnetic field has been plotted in figure 7(b). From figure 7(b), it can be clearly seen that the clam passed through different states during the 17 min of testing. Thus, various muscle activities can be easily distinguished from this experiment, as explained below.

The clam was released into the water after attachment of the magnet and the wireless tag to its shell. It can be seen in figure 7(b) that the clam’s valves were closed in the beginning of the test cycle (region I). Most likely, this is because of its self-defense mechanism, as it considered the human who attached the tag to be a predator. In the closed state, the magnet and the tag were in close proximity, which can be seen from the high magnetic field strength recorded in the beginning of figure 7(b). As the clam was left idle in the aquarium for some time, it started to open up its valves (region II) which moved the magnets away from the wireless tag. This resulted in decreased magnetic field intensity, as can be seen in region II of figure 7(b).

4 MAG3110 by NXP Semiconductors.
5 Circuit layout of the wireless tag integrated with the magnetometer is shown in figure 6(b).
Region III marks the momentary response (closure) of the clam to the change in light intensity. The clam started to reopen itself in region IV, and the movement continued in region V as no further external disturbance was applied to the clam.

For this particular test, the clam was placed near the water surface to ensure continuous wireless data communication. This was done because the clam does not move under water. However, most of the sea animals stay under the water surface and appear on the surface occasionally. For such animals, flash storage and auto-data syncing features have been validated separately. These features will be integrated in the system for future field trials.

6. Conclusion

With the emerging concept of the ‘internet of sea animals,’ the amount of data gathered from marine life is expected to grow exponentially. This paper has demonstrated a wireless data acquisition system which can be integrated with a wide range of analog and digital sensors and can be mounted onto marine animals in a seamless fashion. To be conformal with the marine animal body, a flexible antenna has been demonstrated which has the capability to communicate effectively in all directions. The sensor data is continuously stored in an integrated flash memory while the animal is under water. The marine tag is then
automatically synchronized with the floating receivers on the sea surface, and the stored sensor data is wirelessly transmitted as soon as the animal rises to the surface. The system is designed to allow data acquisition from marine animals without causing any disturbance in their normal activities. The system has been tested to monitor the activities of a small giant clam and useful information regarding the muscle movement has been successfully recorded.

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