Abstract

Titanium dioxide (TiO₂) has been broadly used as a photocatalyst because it has good stability and performance for degradation of pollutants. On the other hand, its efficiency as photocatalyst is limited since it can only be excited under UV-light radiation and has a rapid electron-hole recombination that occurs during the photodegradation. There are many studies focusing on adjusting the synthesis methods, addition of dopants and modifying the TiO₂ structure to enhance its photocatalytic performance. Among them, synthesis of TiO₂ as porous nanoparticles as one of the strategies in modifying the TiO₂ structure has gained attention due to its benefits for better adsorption and accessibility of various pollutants onto the reactive site of catalyst, thus enhancing the photocatalytic performance. In this review, we recapitulated on modifications of synthesis methods for TiO₂ and their effect on the structure along with the photocatalytic performance. Recent progress for TiO₂ in terms of synthesis approaches, effect of dopants, modified structures, and applications are also briefly discussed in this review.

Keywords: Morphology; titania nanoparticles; porosity; photocatalytic activity.

1. Introduction

Titanium dioxide is classified as a transition metal oxide which exists in anatase, rutile, or brookite crystalline structures.¹⁻³ Many studies have been done by researchers regarding TiO₂ because it is inexpensive, chemically and thermally stable, eco-friendly, and widely used for different applications such as for the production of dye-sensitised solar cells, sunscreen, and water purification.⁴⁻⁶ Besides functioning as a catalyst, TiO₂ also acts as an additive, promoter, and transporter during the catalytic reaction.⁷⁻¹⁰

The extensive usage of TiO₂ in photocatalytic degradation is due to its capability in mineralisation of organic pollutants such as dye and chlorophenol to less harmful compounds as shown in Fig. 1.¹¹⁻¹⁴ However, its efficiency as a photocatalyst is limited since it can only be excited under UV-light due to a wide band gap which is around 3.2 eV and high electron-hole recombination rate during photodegradation.¹⁵⁻¹⁷

The effectiveness of TiO₂ as a photocatalyst can be enhanced by increasing the surface area and its crystallinity, while decreasing the particle size will strongly contribute in reducing the band gap. The band gap energy also can be reduced by pairing with other semiconductors. Apart from that, the generation of abundance site defects such as Ti³⁺ site defects (TSD) and oxygen vacancies (OV) can help function as electron acceptors which inhibit the electron-hole recombination and assist the charge carrier migration.¹⁸ Therefore, there are various modifications on TiO₂ forms such as nanotubes and thin films.¹⁹⁻²¹ Recent-
ly, porous transition metal oxide has also been studied widely since it improves its original properties. This favourable modification gives many benefits for various applications since it can result in varied forms including nanoparticles, fibres, and films besides possessing a consistent large pore pattern which increases surface area, gives an ordered structure and adjustable pore diameter. Mesoporous titania has been intensively studied compared to others due to its diverse applications as a photocatalyst and supercapacitor. The first mesoporous TiO₂ was synthesised via a sol-gel approach which yielded hexagonally porous that are particularly organised. Afterwards, many methods have been introduced and modified according to the Evaporation-Induced Self-Assembly (EISA) approach using varied titanium precursors or template surfactants to synthesise different morphologies of TiO₂ for specific applications.29–32

According to previous studies, organic surfactant is greatly contributing in controlling the size and shape of precursor during the synthesis. It also acts as a soft template and dispersant to form various scales of porous structures such as microporous, mesoporous and microporous with high crystallinity.33–36 There are several types of surfactants which are anionic, cationic, nonionic, and polymeric fugitive materials used to construct different morphologies of materials while greatly enhancing the surface area, pore volume, and other related properties.37–41 Organic surfactant acts as a template or SDA (surface directing agent) in preparing porous materials to create the interior part of the building blocks which are pores. The co-existence of chemically bonded hydrophilic (polar) part as well as a hydrophobic (non-polar) hydrocarbon in a molecule of surfactants makes them suitable to be used as SDA. For instance, the presence of cetyl-trimethylammonium bromide (CTAB) which is a cationic surfactant will create a micellar system that contributes as the template to form the interaction with a precursor when the degree of hydration increases. These molecules assemble in the solvent to form micelle and have a high molecular weight. This situation is a primary reaction in preparing highly porous and uniform materials.45,46

Therefore, this review will be critically discussing the recent progress for TiO₂ in terms of modification of titania morphology using different surfactants, synthesis methods, the role of dopants and their photocatalytic performance to help other researchers to further the study in this field.

2. Type of Surfactants

Surfactants can be categorised into different groups based on the ions charged at the hydrophilic part. They act as a template to form pores on the metal oxide where the pore size can be controlled by their alkyl chain lengths. For instance, cetyl-trimethylammonium bromide (CTAB) with a longer alkyl chain produces bigger pores compared to n-dodecyl-trimethylammonium bromide (DTAB) which has a shorter alkyl chain. The pore morphology of the metal oxide can also be modified by varying the ratio of the reaction mixture and synthesis conditions such as the basic pH of the solution which can produce smaller pores. When the critical micellar concentration of the surfactant is achieved, micelles form and the dispersion effect occurs which produces a more porous material. Besides that, ionic and non-ionic surfactants use different mechanisms to assemble micelles as a template for pore formation. Ionic surfactant has an amphiphilic nature in which micelles can be assembled by electrostatic interactions while non-ionic surfactant involves hydrogen bonding in the formation of metal oxide-surfactant composites for the material framework organisation. However, the strong reactivity between ionic surfactant and material walls makes it difficult to be removed during calcination and may collapse the material structure. Therefore, for certain synthesis conditions, non-ionic surfactant is preferable since it is easier to be removed and only needs much lower temperature during calcination.47,48

Fig. 2 shows a general micellisation of surfactants that occurs during the synthesis of an intended material.

![Fig. 2. The general illustration of micellisation of surfactants during synthesis.](image)

2.1. Anionic and Cationic Surfactants

Generally, anionic and cationic surfactants are classified as detergents or soaps composed of hydrophilic at the end of the chain which either contains cation or anion. Surfactants have remarkable characteristics that allow them to greatly contribute for the generation of intended materials, namely the production of hollow parts by their aggregation behaviour after being calcined. Besides, they can give a significant effect to the extension and particle properties.49 In addition, the alteration on the concentration plays a significant role during the synthesis. Micelles will start to form when the concentration increases up to a critical micelle concentration (cmc). However, the precipitation will only occur if the concentration of surfactant surpasses the product solubility which can reduce the interaction of the surfactants with other compounds.38–41,50
Mohamed et al. had used sodium dodecyl sulphate (SDS) which is an anionic surfactant as a pore forming agent to synthesise a series of TiO$_2$ nanoparticles using the hydrothermal approach. The usage of SDS was to synthesise titania yielding a high surface area; mesoporous as well as the nanoparticle crystals of anatase TiO$_2$. Besides that, the pH of the starting material mixture also affected the production of the anatase-rutile phase while preparing these photocatalysts. The framework alteration for inorganic/organic compounds would occur in order to stabilise interlinkage energy by manipulating the morphology of titanium polymer which then modified the local density and interface charge aspects.

Casino et al. had synthesised mesoporous TiO$_2$ nanocrystalline via a facile sol-gel method using an inexpensive titanium oxysulphate starting material with several cationic surfactants which were cetyl-trimethylammonium bromide (CTAB), cetyl-trimethyl-ammonium chloride (CTAC), benzalkonium chloride (BC) and octadecyl-trimethyl-ammonium bromide (C$_{18}$TAB). Different templates as well as calcination temperatures while producing mesoporous titania nanocrystalline resulted in different features such as chain lengths, counter ions, and morphologies. Addition of surfactant in the starting material mixture produced crystal structures with the anatase phase and smaller grain sizes which agglomerated after a prolonged heat treatment. Generally, bromide counter ions were less hydrated than chloride, thus the micelles formed had more effectual neutralisation charge at their surfaces, considering the effectiveness of micellisation could be affected by the counter ion condensation. Substantial bromide counter ion could also hinder state alteration from anatase to rutile while further stabilising that phase during titania precipitation. In addition, there was the hydrolysis of titanium oxysulphate along with an intermediate compound production firmly attached at the surfactant's hydrophilic group. Therefore, the characteristics of alkyl chain affected the micelles surface charge densities to promote the hydrolysis process. The decrease in micellisation usually could be related to an increment of alkyl chain on the polar group prompted by the molecule hydrophobic feature. Besides that, CTAB greatly contributed in maintaining the anatase and small-scale crystal framework, though after protracted heating that homogenised grains. Samples BC-450 and BC-650 exhibited lower degrees of porosity by having low surface area compared to CTAB samples. Calcination step is known for template withdrawal to improve the degree of crystallisation besides influencing the arrangement of mesoporous titania structure.

Li et al. had prepared monodisperse and homogenous mesoporous titania spheres in nano-scale via the sol-gel approach using CTAB as a soft template or pore-forming agent and doped with nitrogen through the hydrothermal approach. Nitrogen doped mesoporous TiO$_2$ spheres produced had showed significant properties like large surface area, proportionately tiny particles in the anatase phase, along with splendid UV-Vis absorption. Thus, the characteristics could greatly contribute in enhancing the photocactivity of Rhodamine B under visible light.

Jaafar et al. had successfully synthesised mesoporous titania nanoparticles (MTN) via the microwave-assisted method with CTAB as a surfactant for the photodegradation of 2-chlorophenol under visible light. These materials possessed smaller particle sizes, smoother pore structure, as well as more TSD and OV distribution. Increase in microwave power density had highly hydrated the surfactant as well as more TSD and OV distribution. Increase in micellisation could greatly contribute in enhancing the photoactivity of Rhodamine B under visible light.

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### 2. 2. Non-Ionic Surfactant

Non-ionic surfactant is a compound that will not ionise in aqueous solutions even though it possesses hydrophilic parts. During the synthesis of titania nanoparticles, it plays an important role as macro-/mesoporous template. It is normally utilised to construct nanoscale crystal structures under low calcination temperatures and forms macro-/mesoporous structure which contributes in increasing the mass transport capacity, narrowing channels, and constructing more reachable surface area within the materials.

| Study          | Method   | Surfactant | Precursor          | Cal. Temp. (°C) | Surface area (m$^2$/g) | Pore Size (nm) | Ref. |
|---------------|----------|------------|--------------------|-----------------|------------------------|---------------|-----|
| Jaafar et al.  | Microwave| CTAB       | $^a$TTIP           | 600             | 152.0–187.0            | 1.50–30.00    | 57  |
| Jaafar et al.  | Microwave| CTAB       | $^a$TTIP           | 600             | >180.0                 | 11.36         | 58  |
| Casino et al. | Sol-gel  | CTAB       | $^b$TiOSO$_4$      | 450             | 250.0                  | 7.80          | 55  |
| Li et al.     | Sol-gel  | CTAB       | $^c$Ti(SO$_4$)$_2$ | 400             | 84.8                   | 8.80          | 56  |

$^a$Titanium isopropoxide $^b$Titanium(IV) oxysulphate-sulphuric acid hydrate $^c$Titanium(IV) sulphide
Besides that, this kind of surfactant can promote interaction between hydrogen and metal oxide while aiding in the production of material-surfactant composites. Other than that, higher specific surface area and smaller pore size might be obtained by increasing the template concentrations up to a specific amount. For instance, different amounts of the Pluronic P-123 (P123) give significant changes in mesoporous titania properties.\(^{43}\)

Pal et al. had synthesised mesoporous TiO\(_2\) and Fe\(_2\)O\(_6\)@mesoporous TiO\(_2\)\(_x\) microspheres by combining the surfactant-assisted sol-gel method which used P123 as the template with the inexpensive and eco-friendly spray-drying approach to manufacture gradable mesoporous materials at a large scale. The particle diameter, structure, dispersity, surface area, as well as pore size could be ruled by varying the aspects while pre-hydrolysis and spray-drying reactions took place. In this means of preparation, surfactant was used to form a mesoporous structure. This could be proven by the scanning electron microscope (SEM) results where the as-prepared spheres structure before calcination had shown significantly smooth surfaces in the amorphous state. After calcination and continuing to ultrasonication, amorphous titania was altered into anatase sphere crystals with rougher surfaces and apparent mesopores on the material surfaces.\(^{58}\)

Smirnova et al. had prepared mesoporous nanosized TiO\(_2\) films modified with several transition metal ions via the sol-gel approach with P123 as SDA. The characterisation results showed that manganese doped into TiO\(_2\) (m-TiO\(_2\)) film nanostructures had a mesoporous framework comprised of pore diameters ranging from 2.5 to 6 nm along with specific surface areas of about 147 and 224 m\(^2\)/g for titania and manganese doped materials, respectively.\(^{49}\) Faisal et al. also had synthesised mesoporous titania nanocomposites by the sol-gel technique using Pluronic F127 (P127) as SDA. Simple ultrasonication process was also done to dope NiO\(_x\) at different contents into m-TiO\(_2\) nanocomposites for boosting the percentage degradation of methylene blue under visible light illumination. The outcomes showed that m-TiO\(_2\) nanocomposites had surface area and pore diameter of 106.442 m\(^2\)/g and 10 nm, correspondingly, while NiO/m-TiO\(_2\) nanocomposites showed larger surface area which was 111.3 m\(^2\)/g. The X-ray diffraction (XRD) analysis also indicated that m-TiO\(_2\) nanocomposites had an anatase structure while NiO/m-TiO\(_2\) nanocomposites had a biphasic anatase-rutile structure. NiO/m-TiO\(_2\) nanoparticles exhibited greatly advanced photoactivity compared to pure mesoporous TiO\(_2\) nanoparticles.\(^{40}\)

Carlo et al. had synthesised mesoporous titania films (TiMS) via the sol-gel approach with P123 as SDA. This template had a major purpose during the production of grains and enhanced their surface roughness. The result revealed that N719 absorbance normalised to titania film thickness (500 nm) showed TiMS-350 as the most porous sample with the highest dye loading which proved that dye adsorption could be promoted by the coarseness as well as porosity of the material. Thus, the usage of a non-ionic surfactant in TiMS substantially assisted the process while forming compact films with large surface area as well as highly porous.\(^{61}\) Moreover, the anatase phase revealed in the TiMS-350 indicated that non-ionic surfactant favoured a low calcination temperature.\(^{40}\)

Samsudin et al. had utilised F127 as SDA in producing mesoporous titania which had an essential function to boost the photoactivity in atrazine degradation. According to the photoluminescence (PL) spectra and X-ray photoelectron spectroscopy (XPS) analysis, mesoporous F127-TiO\(_2\) showed a remarkable increment in terms of particle and crystallite size. Higher surface area along with notably reduced size of anatase crystals have generated barely trapping sites where photogenerated electrons or holes were pairing at the molecular level reaction which could facilitate photocatalytic degradation activity. Moreover, the band gap was narrowed to below 3.2 eV (anatase TiO\(_2\)).\(^{62,63}\) Smirnova et al. also prepared TiO\(_2\), SiO\(_2\), and TiO\(_2\) doped with SiO\(_2\) (TiO\(_2\)/SiO\(_2\)) mesoporous films via templated sol-gel synthesis using P123 as SDA for the photodegradation of acridine yellow under UV irradiation. Removal of surfactant had left a mesoporous structure with pore sizes around 2 to 4 nm on these mesoporous films. Mesoporous TiO\(_2\) synthesised via this method also possessed a specific surface area of 910 m\(^2\)/g.\(^{64}\)

Germapiour and Oveis had synthesised multilayer nanocrystalline mesoporous TiO\(_2\) films via layering deposition combined with surfactant-directed sol-gel approach using P123 as a pore template on glass substrates. Field emission scanning electron microscopy (FESEM) analysis revealed that all materials comprised of integrated pore with sizes less than 20 nm in nanoparticles were formed from nanocrystallites clusters. The XRD result also exhibited that anatase nanocrystallites were formed with a particle size of 9.60 nm. Low temperature (250 °C) during the pre-heating treatment of the deposited layers produced totally similar multilayer films with no edged coherence present caused by the intense interlinkage along with adequate dissemination layer by layer.\(^{65}\)

Islam and Rankin had prepared Ti\(^{3+}\) and nitrogen co-doped cubic ordered mesoporous titania thin films using hydrazine technique at different durations and calcination temperatures. During the formation of titania thin films by the sol-gel approach, F127 had been used as SDA. XPS analysis along with UV-Vis absorbance spectra of Ti\(^{3+}\)-N-TiO\(_2\) films illustrated that the incorporation of both elements reduced the band gap of titania and resulted in enhancing the photoactivity upon methylene blue under visible light. The optimum calcination conditions for hydrazine treatment in these films were 350 °C and 10 min for high photocatalytic activity.\(^{66}\)

Islam et al. had prepared cubic ordered mesoporous titania thin films by a surfactant templated sol-gel approach with titanium tetrachloride (TiCl\(_4\)) as the starting...
material and F127 as SDA followed by N$_2$/Argon plasma treatment for titania doped with nitrogen (N-TiO$_2$). Thermogravimetric analysis (TGA) measurements had been performed to confirm that the calcination step greatly contributed in removing the template and material weight loss was mainly detected at approximately ~300 °C. The SEM result for TiO$_2$ films after calcination showed obvious nanopores at the surface while transmission electron microscopy (TEM) result illustrated the presence of pores throughout the material. The mean pore size and wall thickness of titania films were 7 nm and 5.5 nm, correspondingly. The specific surface area of the undoped titania film was 143 m$^2$/g while for 210 min of N-TiO$_2$ films, it was 117 m$^2$/g. Characterisation analysis showed that the introduction of nitrogen into titania films had lowered the band gap from 3.5 eV to 3.0 eV. Therefore, N-TiO$_2$ films demonstrated better photocatalytic efficiency to degrade methylene blue compared to undoped titania films under visible light.57

At first, Dong et al. had synthesised an ordered two-dimensional hexagonal mesoporous anatase crystals-silica nanocomposite by synchronous-assembly of surfactant and inorganic starting material molecules using P123 as the template. The amorphous framework began to crystallise after being calcinated at 350 °C for the withdrawal of SDA. Phase separation took place and anatase nanoscale crystals were arbitrary inserted into amorphous TiO$_2$ and SiO$_2$ frameworks. Thus, the materials formed had consistent as well as highly silica dispersal structures. After that, three-dimensional interlinkage mesoporous anatase titania were synthesised through silica extraction technique. The characterisation outcomes showed uniform anatase nanocrystals about 13.0 nm in size and formed a large surface area of around 145 m$^2$/g. HRTEM image also exhibited that crystals were arbitrarily aligned and linked with the amorphous silica nanoparticles to create “brick-mortar-like” structures. Ink bottle-like structures were produced where almost all crystals were overlapping on the pore partitions, while certain crystals were projected into the mesonecks. The interconnected mesoporous TiO$_2$ also showed better photocatalytic performance for Acid Red and microcystin-LR compared to the parent sample and commercial TiO$_2$ (P25) besides being considerably stable and reusable.68

Marco-Brown et al. had synthesised mesoporous titania xerogels via a simple and latent scalable technique according to the EISA method using F127 as a structure directing agent. Varying in synthesis parameters such as relative humidity (RH) and temperature have formed catalysts that demonstrated pores with governable pore and channel size dissemination around 3–12 nm, high specific surface area around 125-161 m$^2$/g and pore volume of about 0.17 to 0.38 cm$^3$/g. Selected area electron diffraction (SAED) and XRD results also demonstrated the existence of anatase phase in the materials produced. Based on the TEM image, granular products exhibited uniform mesopores which resembled bicontinuous worm-like meso- phases. All catalysts revealed type IV isotherms which confirmed the mesoporous structure formation. The adsorption kinetics of gallic acid with the textural aspects indicated that larger pore diameter greatly assisted pollutant molecules to enter the particle pores. The catalysts produced also demonstrated a good performance in terms of recoverable and reusable photocatalysts.59

Alagarasi et al. had synthesised stable mesostructured titania via the hydrothermal route using P123 surfactant along with different calcination temperatures. The characterisation outcomes indicated that all materials have a wormhole-like porous framework which had spherical particles with the average size of around 6 to 50 nm. Increase in temperature also led to occurrence of phase transition. Among these catalysts, the sample calcined at 550 °C showed the best photoactivity for 4-chlorophenol due to the co-existence of three crystalline phases of titania

Table 2. Summary of preparation methods using non-ionic surfactants as SDA.

| Study | Method | Surfactant | Precursor | Cal. Temp. (°C) | Surface area (m$^2$/g) | Pore Size (nm) | Ref. |
|-------|--------|------------|-----------|-----------------|------------------------|---------------|-----|
| Pal et al. | Sol-gel | P123 | a TBTOT | 450 | 138.00 | 6.0–7.0 | 60 |
| Smirnova et al. | Sol-gel | P123 | b TTIP | 400 | 147.00 | 2.5–6.0 | 61 |
| Faisal et al. | Sol-gel | F127 | a TBTOT | 450 | 106.44 | – | 62 |
| Carlo et al. | Sol-gel | P123 | c Ti(OC$_2$H$_5$)$_3$ | 350 | 74.00 | 5.0–35.0 | 63 |
| Samsudin et al. | Sol-gel | F127 | b TTIP | 500 | 38.77 | – | 64 |
| Smirnova et al. | Sol-gel | P123 | d TiC$_2$H$_2$O$_4$ | 500 | 910.00 | 2.0–4.0 | 66 |
| Geramipour & Oveis | Sol-gel | P123 | b TTIP | 400 | – | < 20.0 | 67 |
| Islam & Rankin | Sol-gel | F127 | a TiCl$_4$ | 350 | 143.00 | 7.0 | 68 |
| Islam et al. | Sol-gel | F127 | a TiCl$_4$ | 350 | 143.00 | 7.0 | 69 |
| Dong et al. | Synchronous assembly | P123 | b TTIP | 350 | 145.00 | 4.7 | 70 |
| Marco-Brown et al. | Sol-gel | F127 | a TiCl$_4$ | 350 | 125.00–161.00 | 3.0–12.0 | 71 |
| Alagarasi et al. | Hydrothermal | P123 | b TTIP | 350 | 60.00 | 7.9 | 72 |
| Faisal et al. | Sol-gel | F127 | a TBTOT | 900 | 85.76 | 10.0–20.0 | 65 |

a Tetrabutyl titanate  b Titanium isopropanoxide  c Titanium(IV) ethoxide  d Tetrapropyl orthotitanate  e Titanium tetrachloride
which enhanced the charge segregation through electron hopping mechanism that facilitated the process. 

Faisal et al. had synthesised mesoporous SrTiO₃ nanocomposites by the sol-gel method using F127 surfactant. Polythiophene (PTh) doped mesoporous SrTiO₃ nanocomposites at varied PTh contents were also prepared by in-situ oxidative polymerisation means. High-resolution transmission electron microscopy (HRTEM) and FESEM images illustrated the shape of undoped SrTiO₃ which showed the production of porous and small spherical nanoparticles with sizes 10–20 nm. The FESEM images also revealed that the PTh-SrTiO₃ framework was quite close to the undoped SrTiO₃ and possessed type IV isotherm. Undoped SrTiO₃ had Brunauer-Emmett-Teller (BET) surface area and total pore volume of 85.76 m²/g and 0.304 cm³/g, respectively, while BET surface area values of 0.5, 1, and 10 wt% PTh doped SrTiO₃ were 118.00 m²/g, 126.66 m²/g, and 72.36 m²/g, correspondingly. The rate of photodegradation for 1% PTh-SrTiO₃ nanocomposite was 4.75 times greater than pure PTh or undoped SrTiO₃. 

Polymeric fugitive agents (PFA) can be grouped as surfactants since they aid in the synthesis of mesoporous titania nanoparticles. Heterogeneous, crack-free and intensifying surface roughness of precursor can be obtained by adding the PFA which leads to superior nanostructures production without being coalesced while the calcination takes place. Previously, various types of PFA such as trehalose dihydrate, polyethylene glycol and hydroxypropyl cellulose have been used to structure mesoporous TiO₂. The addition of various PFA concentrations during the preparation of titania will affect its porosity. The agglomeration of catalyst surfaces could also be prevented due to the steric repulsion of the PFA and reaction solution mixture which leads to the adsorption onto the surface of titania nanoparticle. Maintaining the titania nanoparticles separated by steric repulsions between PFA layers as well as a sufficient thickness of the coating can be obtained with the addition of a sufficient quantity of PFA into the precursor mixture. The probability for the flocculation and coagulation to occur is low since the segregations by van der Waals attractive forces are too weak. Porous structures of titania catalyst are formed due to the presence of the gaps between the particles in films. 

Yang et al. had synthesised a three-dimensionally ordered macroporous materials of CuO/TiO₂ via a one-step sol-gel method. Before that, monodisperse polystyrene spheres with diameter about 280 nm would be synthesised via emulsifier-free emulsion polymerisation to form colloidal crystal templates which acted as PFA in the sol-gel approach to form a mesoporous structure. 

Zhang et al. had created C-doped hollow titania spheres by a simple and cost effective in-situ method using monodisperse cationic polystyrene spheres as SDA. After precipitation for titania by the template-assisted sol-gel method was completed, the PFA was separated after calcination at 450 °C. The structure modification of titania into the desired material had enhanced the photocatalytic performance by changing into visible light-activated photocatalyst. The results obtained had indicated that as-synthesised hollow anatase showed outstanding photoactivity in degrading Rhodamine B under visible-light compared to P25 and other titania-based catalysts previously studied. 

Study by Liu et al. focused on 3D ordered macro/ mesoporous titania inverse opal films which had been synthesised hierarchically using polyethylene glycol (PEG) associated sol-gel means. For the production of macropores, monodispersed PS microspheres were turned into opal frameworks by the self-assembly approach while PEG 2000 mixed with titanium alkoxide starting material was the SDA. SEM and TEM outcomes from this study revealed that the 3D ordered macroporous frameworks comprised of TiO₂ mesoporous structures with hundreds of nanometre spherical air cavities arrayed in an FCC close-packing arrangement. The mesopores’ average size was much larger (12 to 25 nm) compared to the same material published in other reports. This photocatalyst had improved the amount of organic dyes to be adsorbed, thus increasing the photoactivity. The introduction of the mesopores into the macropores built by disintegrating PFA in the films had attributed to the enhancement of the photocatalytic process besides enriching the reachable surface area of the material, improving the mass transport, and decreasing the length of the mesopore passages. Increment of PFA content up to 2.1 wt.% had improved the photocatalytic performance of the samples and started to decline with further increase in the PFA content. Thus, an immediate amount of PFA led to the ruining of framework along with a great drop in photoactivity. 

Shao et al. had created carbon-doped TiO₂ single crystal nanorods with cationic polystyrene spheres/titania (CPS/TiO₂) as titania and carbon starting materials by a simple in-situ hydrothermal means for degradation of several organic pollutants under visible light. This approach required the usage of CPS as SDA. The titania starting material was successively deposited and the hydrothermal procedure along with the pyrolysis of CPS were under N₂ environment at 450 °C where the SDA would be removed. FESEM analysis clearly showed that TiO₂ nanorods with cubic rod-liked framework had been produced after template removal. This material showed notable photoactivity upon P25, C-doped TiO₂, and blue TiO₂-X polycrystal due to the intense synergy between carbon dopant and the single crystal framework. Table 3 shows the brief synthesis means of mesoporous TiO₂ using PFA as SDA.
3. Synthesis Methods

Generally, self-assembly refers to the building blocks of compound linking via noncovalent bonds like hydrogen bond and van der Waals interaction without exterior interference. This process is usually employed to precursor molecule which will be pre-programmed to enhance its orientation and transformed into a desired supra molecule. EISA approach is a primary means for the formation of desired mesophasic compound to further synthesise a mesoporous compound. Amphiphilic surfactants or polymers are usually included in the synthesis procedure since they have hydrophobic and hydrophilic proportions. Beyond the cmc of aqueous solution, surfactants accumulate forming micelle where the hydrophilic parts are exposed to water, thus preserving the hydrophobic parts inside the micelle. Micelles of different structures of mesophasic formed are due to self-organisation upon cmc. Therefore, many approaches for the conglomerate of mesoporous titania nanoparticle using a similar concept have been developed to improve the synthesis procedure and the expected outcome.

3.1. Sol-Gel

The first is sol-gel which is normally used to synthesise ceramic materials at nano-scale by mixing either organic or inorganic precursor and solvents to produce sol which will then form gels. After that, all solvents will be extracted from the gel via drying or the heating process. As for the precursors, they may contain condensed oxide particles or polymeric substances and have metal adjoined by diverse ligands. For instance, methyl alkoxide is one of the frequent precursors used which possesses a metal atom with an organic ligand bound to it. This metalorganic compound undergoes hydrolysis reaction by reacting with water since hydroxide ions are present. Afterwards, polycondensation reaction takes place by removing alcohol as well as water molecules from gel and forming xerogel. The process will be continued by heating the xerogel at a certain temperature to form concentrated materials with a better morphology than the original precursor. Mesoporous materials can be obtained by controlling various parameters such as temperature in the deposition room, withdrawal rate, and relative humidity. Therefore, it is possible to synthesise varying levels of porosity with an ordered structure, commonly mesoporous transition metal oxides via this approach. Previous studies revealed that the sol-gel method can be further modified into sol-gel/co-hydrolysis which resulted in many varieties of morphology with large surface area, specific pore size, and structures suitable for specific applications by controlling the parameters such as dopant concentration. Initially, sol-gel method is time consuming and usually takes about several days to complete. Sol-gel method also has other disadvantages since it involves many chemicals where the precursor needs to be dissolved in chosen solvents and organic reagents with addition of surfactants or SDA that will be removed using heating and calcination processes, plus it needs to be stirred continuously under certain temperature for a long duration which sometimes takes days to complete the experiment. Thus, the sol-gel technique needs to go through various modifications including being paired with other synthesis methods and adjusting the solvents ratio to surpass these drawbacks for producing various types of TiO2 nanostructures.

Olsen et al. had synthesised several mesoporous titania doped with Al, La, Si, and Zr at different molar ratios and calcination temperatures using a modified co-hydrolysis method using solvent deficient approach to compare them in terms of their stability and morphology of the materials. Additionally, this modified method provided a fast and facile way to link stabilisers and titanium precursor under a solvent deficient system by not using any SDA. Most of the drawbacks previously mentioned have been overcome through this method since it involved a fast mixing, easy dissolution in a small amount of water which can be recycled and requires a simple apparatus. This method has high potential to be scaled up to meet industry requirements. This method produced materials with atypical and desirable characteristics, such as high thermal stability, higher surface area, and better pore diameter distributions compared to previous works.

3.2. Microwave Assisted

Nowadays, microwave oven has become one of the essential utensils and it is easy to find in most kitchens because this modern appliance is cost-effective and requires less energy compared to customary meal preparation means. Currently, the employment of microwaves in material synthesis is considered as an advanced establishment rather than only for preparing meals.
length from 1 mm to 1 m with frequency between 0.3 and 300 GHz. Regarding the microwaves for varying purposes, two frequencies which are 0.915 and 2.45 GHz commonly have been set aside by the Federal Devices Fee for microwave heat. Since the processing of new material using microwaves has been discovered, the microwave furnaces with larger range of frequency up to 18 GHz were invented in order to make it a more multipurpose appliance.\textsuperscript{94} Miscellaneous techniques were investigated to coalesce the mesoporous titania nanoparticles such as hydrogenation under intense temperature, EISA, plasma treatment, and more.\textsuperscript{95–98} Nevertheless, these procedures are harmful to the environment with inconsistent heat dissemination and require a lot of time for the synthesis to complete. However, the speedy and productive reaction proven by the microwaves makes it preferable for the synthesis of porous materials.\textsuperscript{99–101}

Particularly, electrical energy will be converted into microwave energy within the reactor and then applied straight onto the substances where the microwave radiation will heat the reactants but not the reaction container itself. In addition, the heating process involves conversion of electromagnetic to thermal energy. Heat can be supplied throughout the sample since microwaves are capable of penetrating the materials and storing energy. This method affects the nucleation without having a direct contact between the reacting chemicals and energy sources which demonstrates that the volumetric heating does not involve the heat diffusion or the wall.\textsuperscript{102}

In fact, energy transfer has high possibility to keep constant and heat the condensed substances quickly without being affected by the heat distribution on the surfaces. Therefore, the heating can be uniform throughout the material which usually leads to less formation of byproducts and/or decomposition products, if the machine is well-designed. The microwave energy is capable to increase the heating rate, reduce the kinetics of crystallisation and potentially form new metastable phases.\textsuperscript{103} Furthermore, this technique offers a steady and speedy process condition as well as yields better materials surface morphology.\textsuperscript{104}

In terms of pressure effect within the reactor, the rise in solvent temperature compared to its respective boiling point is expected. In addition, there are various applications of microwave energy especially for mineral and metal recovery processes like leaching, grinding, spent carbon regeneration, and waste management.\textsuperscript{93,94,105,106} Neverthe-

less, the popularity of using microwave-assisted hydrothermal means in preparing nano-scale materials keeps increasing since it offers a speedy process, volumetric heating capacity, heat selectively, good energy transfer, obtains high purity materials, and good heat distribution throughout the reactants.\textsuperscript{105}

Jaafar et al. had prepared mesoporous titania nanoparticles using the microwave approach under varied microwave power densities for photodegradation of 2-chlorophenol. From the result obtained, it was explained that at high power density, heating dispersion consistency has been enhanced with adequate aging to improve the formation between titanium and oxygen bonds and resulted in smaller particle sizes and smoother pore structure. The generation of site defects showed a significant improvement due to condensation while being heated in the microwave which contributes to a separate oxygen surface to produce OV besides reducing the Ti\textsuperscript{4+} to Ti\textsuperscript{3+} sites. Compared to commercial TiO\textsubscript{2}, all the prepared catalysts showed smaller band gap and better photocatalytic activity under visible light rather than UV light. Besides that, these site defects function as an electron acceptor which retard the electron-hole from recombining and also aid in migrating the charge carrier. Kinetic studies revealed that adsorption as the dominating process in degradation of the pollutant obeyed a pseudo-first-order Langmuir-Hinselwood model. In terms of reusability performance, photo-degradation process was maintained, even though the fifth cycle ran with only a slight photocatalyst deactivation. Thus, this investigation successfully demonstrated the consistency of heat dispersal in the microwave which contributed in producing mesoporous titania nanoparticles with generous site defects besides being effective when exposed to visible light.\textsuperscript{18}

### 3.3. Hydrothermal

Hydrothermal or also known as solvothermal is a renowned approach since it can directly synthesise a highly controlled shapes for relatively small crystalline structures up to the micro size.\textsuperscript{107} Generally, the synthesis is carried out using autoclave vessel made of steel at high temperature conditions but the crystals agglomerate after reaching the vapour pressure saturation. Therefore, addition of some enhancers, namely stabilising agents is needed to inhibit accumulation.\textsuperscript{108,109} Other than that, this technique is mainly applied for heterogeneous process that employs high temperature or pressure with the solvents present or mineralisers in order to dissolve and recrystallise materials.\textsuperscript{1,110,111}

Shao et al. had synthesised carbon-doped TiO\textsubscript{2} single crystal nanorods (C-TiO\textsubscript{2}) using the hydrothermal method. The C-TiO\textsubscript{2} nanorods showed higher degradation compared to P25, C-doped TiO\textsubscript{2}, as well as blue TiO\textsubscript{2-x} polycrystal due to the synergistic effect between carbon dopant and crystal structure. Previously, it was challenging to assimilate dopant into the TiO\textsubscript{2} crystal lattice because of its high crystallinity. Therefore, a facile hydrothermal approach had been conducted with CPS/TiO\textsubscript{2} as the starting material for titania nanorods and carbon source to enhance the reaction possibility of TiO\textsubscript{2} and C, as well as to increase the possibility of C-TiO\textsubscript{2} single crystal formation. Based on the SEM analysis, the C-TiO\textsubscript{2} single crystal formation via this method had been successfully demonstrated by raising the hydrothermal temperature up to 180 °C. The single crystal nanorods were further confirmed after
being calcined at 450 °C. Besides, energy-dispersive X-ray (EDX) studies which were carried out to verify the elements present in the samples revealed that the specific element signals were distributed throughout the materials.78

3. 4. Sonochemical

Sonochemical or sonochemistry is an approach which requires the usage of strong ultrasound around 20 kHz up to 10 MHz during the synthesis procedure and resulting in an acoustic cavitation for the creation, expansion, and collapse of bubbles in the mixture. The implode of a bubble creates a constrained hot spot with conditions of around 4730 °C at 1800 atm with a cooling rate of more than −164.15 °C/s which may be applied to form a well-structured nanomaterial. The effectiveness of this technique can be affected by some factors such as volatile starting materials where it is supposed to be used at the initial reaction site with the vapour contained in the cavitation bubbles.

Previously, Suslick et al. were among the early researchers who managed to synthesise the nanophase of crystalline titania via this method and the modification of this research is still ongoing.112 In addition, nanoparticles with a better dispersion, larger surface area, good thermal stability, as well as higher phase purity can be obtained via this method. Other than that, the synthesis approach via sonochemical can help in controlling the mineral growth, influencing the distribution of mineral size, controlling the intended morphology, elimination of impurities in the mineral, removing the need to add seed minerals, and improving the separation performance in solid-liquid. Therefore, this approach appears to be one of the efficient means, especially in synthesising the mesoporous compounds since it is not only generating nucleation (sononucleation) which can affect the crystallisation process but also has a good reproducible capability.113-115

Swapna et al. had synthesised mesoporous anatase TiO₂ nanopowder via the simple, faster, and inexpensive sol-gel method by ultrasonic irradiation. The application of high intensity ultrasound provided simpler and flexible artificial equipment for nanosized catalysts which cannot be obtained by regular approaches. Several benefits of using ultrasonic irradiation compared to typical methods are improved phase purity, uniform size distribution, and rapid technique. Based on the XRD result, it showed that the mean particle size was around 19 nm with high purity of anatase titania.116

Even though mesoporous titania material possesses diverse prospective implementations for its electronic and optical properties, its framework and surface are hard to modify due to its refractory and quick sol-gel reaction. Therefore, Pal et al. had prepared mesoporous titania microspheres by incorporating the sol-gel method along with the spray-drying approach to overcome this limitation by hierarchically fabricating the intended materials at a large scale. Other than that, elements like metal complex or nanoparticles can be doped in the mesoporous TiO₂ microspheres using this method. Fe₃O₄@mesoporous TiO₂, x microsphere had also been prepared and showed remarkable selective phosphopeptide-enrichment activity. This coupled method was more favourable due to its simple equipment requirement, fast reaction process, low waste, and abundant products compared to the multistep conventional methods. The diameter of bead, pore size, morphology, monodispersity, and surface area could be tuned by differing the parameters during pre-hydrolysis. Alteration of parameters during spray-drying treatment such as compositions, solvents, aging time, temperature and pressure could also enhance their efficiency. The microspheres synthesised had a range of size from 500 nm to 5 µm with surface area between 150 and 162 m²/g and average pore size of 4 to 6 nm.58

4. 1. Metal Dopant

Surface functionalisation describes the action for surface modification of a material to alter its original properties and characteristic. There are many studies related to surface modification procedures conducted especially for photocatalysts surfaces and addition of dopants which mainly focused on enhancing their optical activity as the main purpose in the modification of titania nanomaterials which can be achieved by altering the activation region from UV to visible. Generally, metals and non-metals usually used as dopants for TiO₂ include non-metallic species, transition metals, rare earth elements, plasmonic photocatalysts, alkali and alkaline earth metals, as well as co-doping of metal and non-metal elements.117,118 The addition of dopants or coupling with potential elements and compounds will alter the charge-transfer properties between TiO₂ and the overall system where the dopant metal will act as trapper to trap the photogenerated electron besides allowing the interfacial charge-transfer processes to improve their catalytic performance.117

Metal oxide displays distinctive chemical and physical properties due to its composition and multi-structure including specific properties like selective oxidation and electron or ionic separation. These materials also possess the capability to construct different porous mesostructures to be applied for catalysis and energy storage.80 As an example, during the synthesis of mesoporous titania, transition metals acting as dopants will be added for improving the photodegradation efficiency. Some of the recent examples for metals and metal oxides commonly used to be doped with titania nanoparticles are CuO, Fe₂O₃, SnO₂, Zn, Ag, Cu, and Nb, as well as common ions such as Co²⁺, Ni²⁺, Mn³⁺, and Cu²⁺.119-125

Generally, transition metal oxides have electrons in the d-orbital compact to nanosized walls, active sites and
bound pore latticeworks.\textsuperscript{126} Therefore, the segregation capacity for generation of electrons and holes may be increased due to the creation of heterojunctions and electron moving between conduction bands through the incorporation with other transition metal oxide. The photodegradation will be extended by the electron transfer which will inhibit the electron-hole from recombining. Anatase TiO\textsubscript{2} mostly can absorb UV light that contains energy source in the form of photons since it possesses a large band gap (3.20 eV). However, solar energy only contains about 5\% of UV photons while domestic lamps mainly comprise of visible photons. A high recombination rate of electron and hole at the photocatalyst surface also contributes in lowering the photodegradation performance. Hence, the usage of accessible solar energy needs to be maximised since the advanced properties of mesoporous TiO\textsubscript{2} is to produce and segregate hole and electron.\textsuperscript{57}

Luna et al. had revealed that CuO-TiO\textsubscript{2} composite could be produced via common impregnation method to degrade gallic acid under visible light. The incorporation of CuO and TiO\textsubscript{2} in the range of 0–70\% revealed that 40\% CuO content showed the best performance for degradation of gallic acid under visible light. After the CuO loading, the band gap exhibited a remarkable reduction around 1.04 eV from its original value for titania therefore the photocatalyst could be activated under visible light which might be related to a series injection of charge-carriers. As the band gap has shifted to different electromagnetic radiation, the photodegradation performance under UV light after addition of CuO could no longer show enhancement and only present as impurities or defects on the surface. The production of intermediates like maleic acid after gallic acid degradation took place before reaching mineralisation.\textsuperscript{127–130}

Cheng et al. had synthesised TiO\textsubscript{2}/Fe\textsubscript{2}O\textsubscript{3} through calcination of P25 nanoparticles mix with Fe\textsubscript{2}O\textsubscript{3}. The result obtained showed that TiO\textsubscript{2}/Fe\textsubscript{2}O\textsubscript{3} could enhance visible-light activity compared to bare P25 and Fe\textsubscript{2}O\textsubscript{3} because of the synergistic effect. Moreover, the result revealed that the coalescence of these two transition metal oxides had promoted movement and segregation of charge carriers which improved photodegradation performance.\textsuperscript{131}

4. 2. Non-Metal Dopant

Non-metal dopants occur as separated atoms at the catalyst surface without clustering, unlike transition metals and have the potential to degrade organic pollutants under UV light. Besides, substantial synergistic properties can also be reached by doping with more than one heteroatom. They fundamentally change the surface transfer of charge carriers by providing limited states in the band gap as well as yielding varied surface morphologies. Carbon nanotubes like graphene and fullerene along with nitrogen are some of the examples for non-metal elements with high potential to introduce into TiO\textsubscript{2}.\textsuperscript{132–136} Basically, carbon usually links with other carbon either by \( sp^2 \) or \( sp^3 \) covalent bonds which lead to differences in molecular morphologies such as nanotubes. Porous carbons possess properties such as chemical inertness, large surface area, high pore volume, mechanical stability, and low cost to make them suitable as adsorbents, catalyst supports, separation membranes, and more.\textsuperscript{137–140}

Li et al. had prepared mesoporous TiO\textsubscript{2}/C composite beads through anion-exchange with resin as carbon source which was then used as an adsorbent-photocatalyst to degrade methyl orange under visible light. These composites demonstrated synergistic effect between carbon and titania due to substantial pore size and surface area. Thus, these composites demonstrated better photocatalytic performance compared to TiO\textsubscript{2} alone besides having better absorbance, as well as photocatalytic degradation that could be activated under visible light. In addition, this photocatalyst was easily removed from pollutant due to their bead-like structure which is suitable to be applied for industrial treatment of organic contaminants.\textsuperscript{141–143}

Faisal et al. had synthesised mesoporous NiO/TiO\textsubscript{2} composites using varying NiO percentages via a modified sol-gel technique assisted with triblock copolymer, proceeded by a facile ultrasonic approach for better degradation of methylene blue and gemifloxacin mesylate under visible light. The result of XRD analysis illustrated that a biphasic anatase-rutile structure of this catalyst at different NiO percentages was found. The production of extremely small titania nanoparticles and NiO sheet-like framework with particle sizes 10–15 nm and 30–50 nm was sequentially confirmed by the TEM results. Besides, this catalyst had a surface area of 111.3 m\textsuperscript{2}/g and pore volume of 0.376 cm\textsuperscript{3}/g. Comparison between this catalyst and its original NiO nanoparticles showed that this catalyst successfully had better degradation upon methylene blue under visible light irradiation resulting from effective charge segregation while the loading of 0.5 wt\% NiO into this catalyst exhibited high decomposition upon gemifloxacin mesylate by completing the process after 3 h.\textsuperscript{60}

5. Conclusion

Recent advances in science and technology infrastructure especially for semiconductors and nanostructured materials show a remarkable potential to be explored and applied in various applications mainly for the energy, science, and environmental sectors. TiO\textsubscript{2} is one of the transition metal oxides which has been studied widely because it has outstanding electrochemical aspects, is inexpensive, chemically and thermally stable, risk-free, inhibits photo-induced reaction, as well as being widely utilised for varied commercial purposes. Therefore, it is necessary for researchers to keep upgrading the TiO\textsubscript{2} source by modifying the synthesis approaches, adding potential dopants,
and inventing new structures. In this review, we have discussed in detail the information regarding the latest research about modification of titania using different surfactants, synthesis methods, the role of dopants and their effect on titania morphology in terms of crystallinity, porosity, and photocatalytic performance. Thus, these basic information, initial inferences, and expectations are provided for further study.

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List of abbreviations

PTh  Polythiophene
BC  Benzalkonium chloride
C-TiO₂  Carbon-doped TiO₂ single crystal nanorods
CPS/TiO₂  Cationic polystyrene spheres/titania
CTAB  Cetyl-trimethylammonium bromide
cmc  Critical micelle concentration
Ag-MTN  Silver doped into MTN
EDX  Energy-dispersive X-ray
FESEM  Field emission scanning electron microscopy
HRTEM  High-resolution transmission electron microscopy
m-TiO₂  Manganese doped into TiO₂
TMS  Mesoporous titania films
MTN  Mesoporous titania nanoparticles
DTAB  n-Dodecyl-trimethylammonium bromide
C₁₈TAB  Octadecyl-trimethyl ammonium bromide
OV  Oxygen vacancies
PL  Photoluminescence
F127  Pluronic F127
P25  Commercial TiO₂
P25  Commercial TiO₂
cmc  Critical micelle concentration
Ag-MTN  Silver doped into MTN
EDX  Energy-dispersive X-ray
FESEM  Field emission scanning electron microscopy
HRTEM  High-resolution transmission electron microscopy
m-TiO₂  Manganese doped into TiO₂
TMS  Mesoporous titania films
MTN  Mesoporous titania nanoparticles
DTAB  n-Dodecyl-trimethylammonium bromide
C₁₈TAB  Octadecyl-trimethyl ammonium bromide
OV  Oxygen vacancies
PL  Photoluminescence
F127  Pluronic F127
P25  Commercial TiO₂
P25  Commercial TiO₂

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Povzetek
Titanov dioksid (TiO₂) se široko uporablja kot fotokatalizator zaradi svoje dobre stabilnosti in učinkovitosti pri razkroju onesnaževanj. Poleg tega je še znanstveno dokazano, da ima značajne uvajaleči učinkove pri sprostevanju kisika iz zraka, kar je eden izmed možnosti uporabe točkan in alternativnih pristopov za upravljanje polnjenj v globalni industriji. Lastnosti TiO₂ kot katalizatorja so bil raziskava v osebnem koraku, saj je to vrsto materiala v uporabi za različne prilagoditve in raziskavo.

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