\textbf{18F-Based Pretargeted PET Imaging Based on Bioorthogonal Diels–Alder Click Chemistry}

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\section*{Supporting Information}

\textbf{ABSTRACT:} A first-of-its-kind 18F pretargeted PET imaging approach based on the bioorthogonal inverse electron demand Diels–Alder (IEDDA) reaction between tetrazine (Tz) and trans-cyclooctene (TCO) is presented. As proof-of-principle, a TCO-bearing immunoconjugate of the anti-CA19.9 antibody SB1 and an Al\(^{[18F]}\)NOTA-labeled tetrazine radioligand were harnessed for the visualization of CA19.9-expressing BxPC3 pancreatic cancer xenografts. Biodistribution and 18F-PET imaging data clearly demonstrate that this methodology effectively delineates tumor mass with activity concentrations up to 6.4 %ID/g at 4 h after injection of the radioligand.

Over the past two decades, pretargeting strategies linking antibody targeting vectors and small molecule radioligands have emerged as powerful tools for the in vivo positron emission tomography (PET) of cancer. These methods effectively leverage the principal advantages of both species while skirting their inherent limitations. Despite their slow pharmacokinetics, antibodies possess remarkable specificity and affinity for tumor biomarkers, and thus immunoconjugates bearing click chemistry moieties can provide excellent targeted platforms for in vivo bioorthogonal reactions. In most pretargeting methodologies, the in vivo hapten is a radiolabeled small molecule with rapid pharmacokinetics. Without question, the most important facet of pretargeting strategies is the ability to radiolabel the antibody after it has reached the tumor, a trait which facilitates the use of short-lived radioisotopes that would normally be incompatible with the multiday biological half-lives of IgG vectors. This, in turn, dramatically reduces the radiation doses to healthy tissues compared to traditional radioimmunoconjugates.5 In most bioorthogonal click ligations and, as such, is remarkably well suited for pretargeting strategies.\textsuperscript{5,6} Indeed, pretargeted imaging based on the IEDDA reaction has already been proven to be feasible in vivo.\textsuperscript{3,6,10} For example, the human A33 (huA33) antibody and a 64Cu-labeled radioligand have recently been successfully employed for the pretargeted PET imaging of SW1222 human colorectal cancer xenografts.\textsuperscript{3,11} In this case, it was shown that the pretargeted approach visualized the malignant tissue with comparable tumor-to-background contrast at only a fraction of the off-target radiation dose to healthy tissue, when compared to traditional radioimmunoconjugation approaches.

With this in mind, it follows that the creation of a pretargeting strategy featuring an even shorter-lived radioisotope such as \(^{18}F\) \((t_{1/2} = 109.8\ \text{min})\) is the next logical step, as this could exploit the dosimetric advantages of pretargeting even further. The aluminum-[\(^{18}F\)]fluoride-NOTA-complex \textsuperscript{12}–\textsuperscript{14} (Al\(^{[18F]}\)-NOTA) has previously been shown to be a stable and synthetically efficient methodology for the radiolabeling of both biomolecules\textsuperscript{15,16} and small molecules\textsuperscript{17} with \(^{18}F\) fluoride. Considering the well-documented instability of tetrazines under the alkaline conditions required for nucleophilic \(^{18}F\)-fluorination reactions, the Al\(^{[18F]}\)-NOTA approach seems to be particularly appropriate for the synthesis of \(^{18}F\)-labeled tetrize radionigand.\textsuperscript{18}–\textsuperscript{20} Despite known procedures for the radiosynthesis of \(^{18}F\)-labeled TCO,\textsuperscript{21,22} we chose to apply the Al\(^{[18F]}\)-NOTA-approach to tetrazines in

\textbf{Special Issue: Molecular Imaging Probe Chemistry

Received: September 16, 2015
Revised: October 16, 2015
Published: October 19, 2015

DOI: 10.1021/acs.bioconjchem.5b00504
Bioconjugate Chem. 2016, 27, 298–301
order to be able to use readily available TCO-modified SB1 for in vivo pretargeting of CA19.9.

Herein, we report the development of a novel Tz/TCO-based pretargeting strategy using an Al[\(^{18}\)F]-NOTA-labeled tetrazine radioligand. For our proof-of-concept system, we selected the SB1 antibody, a fully human IgG that targets a promising biomarker for pancreatic ductal adenocarcinoma: carbohydrate antigen 19.9 (CA19.9).23,24 In order to arm the promising biomarker for pancreatic ductal adenocarcinoma: selected the 5B1 antibody, a fully human IgG that targets a tetrazine radioligand. For our proof-of-concept system, we

decaethylene glycol (NH2-PEG11-NHBoc), and

NHS), 5-[4-(1,2,4,5-tetrazin-3-yl)benzylamino]-5-oxopentanoate (Tz-PEG11-NH2), and the subsequent deprotection of the terminal tert-butylloxycarbonyl protecting group, the resulting Tz-PEG11-NH2 moiety was reacted with the bifunctional p-SCN-Bn-NOTA chelator. Ultimately, the precursor was prepared in very high purity (>98%) and with an overall yield of ~15% (n = 3).

The \(^{18}\)F-labeled radioligand Tz-PEG11-Al[\(^{18}\)F]-NOTA (\([\(^{18}\)F]2\)) was obtained in 54−56% RCY (d.c.) and high SAs (21.4−26.7 GBq/\(\mu\)mol) after a total synthesis time of 108 min. Purification of the crude reaction mixture using a C18-cartridge gave \([\(^{18}\)F]2 in purities

>96%.

and 79 ± 4.4% (n = 4) of the radioligand remained intact in human serum at the same time point. The in vivo stability was determined by injecting \([\(^{18}\)F]2 (150 \(\mu\)Ci in 150 \(\mu\)L 0.9% sterile saline) into healthy athymic nude mice. Blood was subsequently collected via cardiac puncture and 63 ± 8.9% (n = 3) of the radioligand was found intact 4 h after injection. Given the fast reaction kinetics of the IEDDA ligation as well as the relatively short half-life of \(^{18}\)F, the observed degradation rate is not considered a detriment to the system, as shown for other Tz/TCO approaches.3,19

The bioorthogonal click reaction between \([\(^{18}\)F]2 and the TCO moiety on the antibody was demonstrated by incubation of equimolar amounts (1.33 nmol) of the purified radioligand with SB1-TCO at room temperature. Analysis of the reaction via radio-TLC (mobile phase: 90% MeCN in H\(_2\)O) revealed a > 94% yield for the reaction measured by the consumption of \([\(^{18}\)F]2, with the \(^{18}\)F-labeled click reaction product situated at the origin, while the free radioligand can be detected at the solvent front (see Supporting Information). In all experiments throughout this study, the equimolar amount of tetrazine is calculated relative to the antibody SB1 (and not the TCO).

Ex vivo biodistribution data for Tz-PEG11-Al[\(^{18}\)F]-NOTA were first obtained in healthy mice by injecting \([\(^{18}\)F]2 alone (1.8−2.0 MBq) via the tail vein (Figure 1). The data shows accumulation and retention of the radiotracer in the large intestines and feces with 0.32 ± 0.087% injected dose per gram (%ID/g) at 1 h and 1.73 ± 0.45% ID/g at 4 h. The uptake and retention of \([\(^{18}\)F]2 could also be observed in the kidneys (2.12 ± 0.23% ID/g at 1 h to 1.17 ± 0.12% ID/g at 4 h), indicating dual renal and fecal elimination pathways for the radioligand. The amount of activity in the blood decreases over time, from 1.94 ± 0.23% ID/g at 1 h to 0.78 ± 0.08% ID/g at 4 h after injection, while the uptake in all other healthy tissues remained <1 %ID/g. Critically, the activity concentrations in the bone were particularly low (<0.2 %ID/g), illustrating the high in vivo stability of the Al[\(^{18}\)F]-NOTA complex. In accompanying experiments, the blood half-life of the radioligand was calculated to be 71.2 ± 5.4 min.

In subsequent pretargeted biodistribution experiments, nude, athymic mice bearing subcutaneous CA19.9-expressing BxPC3 xenografts were injected with SB1-TCO (1.33 nmol of SB1) 72 h prior to the administration of \([\(^{18}\)F]2 (1.33 nmol, 1.8−2.0 MBq) (Figure 2).

Figure 1. Biodistribution of the radioligand \([\(^{18}\)F]2 in healthy athymic nude mice. The \(^{18}\)F-labeled tracer (1.33 nmol, 1.8−2.0 MBq) was injected via the tail vein before the mice were euthanized, and the organs collected at the appropriate time points.
Conducting in vivo click reactions occurring at the tumor site.3,25

The clearance of radioactivity from the blood pool was generally low (≤2 %ID/g), with the highest uptake and retention in the clearance organs: the intestines and kidneys. The clearance of radioactivity from the blood pool was generally in line with the calculated blood half-life of the radioligand and the steady uptake of radioactivity at the tumor suggested that the radioligand is primarily clicking with 5B1-TCO at the tumor site rather than clicking in the blood pool.

Pretargeted small animal PET imaging experiments were performed in a similar fashion, with the only difference in the amount of radioactivity injected (18–20 MBq, 1.33 nmol of [18F]2, equimolar to 5B1-TCO) (Figure 3). The PET images confirm the data obtained in the biodistribution study: the signal in the tumor increases with time, while the activity concentrations in the blood and intestines concomitantly decrease. This results in the clear delineation of the tumor from background tissue, with the tumor-to-background activity ratios improving over the course of the experiment. The tumor uptake of [18F]2 is immediately evident 1 h after injection; however, the signal grows to 6.4 %ID/g at 4 h after the administration of the radioligand. Admittedly, while the tumor-to-background activity concentration ratios improve over time, the radioactivity has not cleared the intestines at 4 h postinjection. Considering the blood half-life (71.2 ± 5.4 min) of the radioligand and the observed increasing tumor uptake over the course of the experiment, it seems reasonable and interesting to include a later imaging and biodistribution time point (e.g., 6 h p.i.) in future experiments in order to evaluate whether an improved tumor-to-background ratio can be observed at later time points.

In terms of control conditions, previous studies in our laboratory have shown that no tumor uptake could be observed when IgG-TCO instead of SB1-TCO was injected into BxPC3-bearing mice, suggesting that the observed tumor uptake is a result of in vivo click reactions occurring at the tumor site.3,25

In light of these results, second generation tetrazine-bearing radioligands are currently in development in our laboratory in an effort to determine whether structural alterations can increase the fraction of the radioligand that is excreted via the renal system and thus create higher tumor-to-background ratios at earlier time points. Finally, using the biodistribution data, we performed a dosimetric analysis of the pretargeting strategy that confirms that pretargeted PET imaging with Tz-PEG11-Al[18F]-NOTA and SB1-TCO confers a significant dosimetric advantage over the use of antibodies directly labeled with long-lived radioisotopes (in this case 89Zr-DFO-5B1). The effective dose of the presented 18F-based pretargeting system (0.03 rem/mCi) is more than 60 times lower than directly labeled 89Zr-DFO-5B1 (2.02 rem/mCi; see Supporting Information).

In sum, this novel 18F-based pretargeted PET imaging system shows highly promising biodistribution results and produced tumoral activity concentrations of up to 6.4 %ID/g at 4 h after injection of the radiotracer.

**ASSOCIATED CONTENT**

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.bioconjchem.5b00504.

Synthesis of the precursor 1, dosimetry calculations, and experimental details (PDF)

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Notes
The authors declare the following competing financial interest(s): Wolfgang W. Scholz is an employee of MabVax Therapeutics and has an equity interest.

ACKNOWLEDGMENTS
The authors gratefully acknowledge the MSKCC Small Animal Imaging Core Facility as well as the Radiobiology and Molecular Imaging Probe core, which were supported in part by NIH grant P30 CA08748. The authors also would like to thank the NIH (K25 EB016673, T.R.; F32 CA180452 and R25CA096945, J.L.H.; 4R00 CA178205-2, B.M.Z.; 2R42CA128362, MabVax). We also gratefully acknowledge Mr. William H. and Mrs. Alice Goodwin and the Commonwealth Foundation for Cancer Research and The Center for Experimental Therapeutics of Memorial Sloan Kettering Cancer Center.

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