Novel signal peptides improve the secretion of recombinant *Staphylococcus aureus* Alpha toxin<sub>H35L</sub> in *Escherichia coli*

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**Abstract**

Secretion of heterologous proteins into *Escherichia coli* cell culture medium offers significant advantages for downstream processing over production as inclusion bodies; including cost and time savings, and reduction of endotoxin. Signal peptides play an important role in targeting proteins for translocation across the cytoplasmic membrane to the periplasmic space and release into culture medium during the secretion process. Alpha toxin<sub>H35L</sub> (ATH35L) was selected as an antigen for vaccine development against *Staphylococcus aureus* infections. It was successfully secreted into culture medium of *E. coli* by using bacterial signal peptides linked to the N-terminus of the protein. In order to improve the level of secreted ATH35L, we designed a series of novel signal peptides by swapping individual domains of modifying dsbA and pelB signal peptides and tested them in a fed-batch fermentation process. The data showed that some of the modified signal peptides improved the secretion efficiency of ATH35L compared with *E. coli* signal peptides from dsbA, pelB and phoA proteins. Indeed, one of the novel signal peptides improved the yield of secreted ATH35L by 3.5-fold in a fed-batch fermentation process and at the same time maintained processing at the expected site for signal peptide cleavage. Potentially, these new novel signal peptides can be used to improve the secretion efficiency of other heterologous proteins in *E. coli*. Furthermore, analysis of the synthetic signal peptide amino acid sequences provides some insight into the sequence features within the signal peptide that influence secretion efficiency.

**Keywords:** Alpha toxin, *Escherichia coli*, Extracellular secretion, Periplasmic translocation, Signal peptides, Signal peptide recognition particle, *Staphylococcus aureus*, The SEC pathway, The SRP pathway

**Introduction**

*Escherichia coli* offers many advantages as a production organism, including growth on inexpensive carbon sources, rapid biomass accumulation, amenability to high cell-density fermentations and simple process scale-up (Mergulhao et al. 2005). Recombinant proteins can be produced in *E. coli* as intracellular inclusion bodies; however secretion into the extracellular environment is preferred as it simplifies downstream purification processes, protects recombinant proteins from proteolysis by cytoplasmic or periplasmic proteases, reduces endotoxin levels and contamination of the product by host proteins, and enhances biological activity (Gottesman 1996). In *E. coli*, proteins normally do not secreted into the extracellular circumstance except for a few classes of proteins such as toxin and hemolysin. However, small proteins are frequently released into the culture medium depends on the characteristics of signal sequences and proteins (Choi and Lee 2004; Tong et al. 2000). Many studies have therefore been carried out to improve the secretion efficiency of recombinant proteins in *E. coli* expression systems (Baneyx and Mujacic 2004; Cornelis 2000; Klatt and Konthur 2012; Mergulhao et al. 2005).

In *E. coli*, the Sec-dependent (Sec) secretion pathway is the general secretion route and signal peptides linked to the N-terminus of recombinant proteins play a critical role in translocation and secretion. Unfolded precursor proteins are translocated across the cytoplasmic membrane with concomitant cleavage of the signal
peptide by signal peptidase and released into the periplasmic space where they fold into their native structure (Green and Mecsas 2016; Mergulhao et al. 2005; Valent et al. 1998). The further export of recombinant proteins into the extracellular environment has been reported for a number of proteins (Kotzsch et al. 2011; Qian et al. 2008). The Sec secretion pathway can also utilize a cotranslational mechanism of export that couples translation of proteins by the ribosome with secretion through the SecYEG channel [the signal peptide recognition particle (SRP) pathway]. The SRP pathway relies on the SRP particle, which recognizes an N-terminal signal peptide with highly hydrophobic core during protein secretion and the binding affinity of the SRP particle for signal peptides increases with the hydrophobicity of the h-region of signal peptides (Green and Mecsas 2016; Nilsson et al. 2015).

Signal peptides are short peptides (generally 20–30 amino acid residues in length) and have three distinguishable structural domains with different functions: an amino-terminal region with a net positive charge (the n-region) followed by a hydrophobic region (the h-region) and a protease recognition sequence (the c-region) with a preference for small residues at the −3 (P3) and −1 (P1) positions relative to the cleavage site (Fekkes and Driessen 1999; Paetzel et al. 2000; Paetzel 2014). In order to improve secretion of recombinant proteins in E. coli expression systems, a number of heterologous signal peptides have been evaluated (Velaiathan et al. 2014; Jonet et al. 2012; Ismail et al. 2011; Low et al. 2011; Nagano and Masuda 2014). These studies demonstrated that the hydrophobic region in the signal peptide plays an important role for protein translocation across the bacterial cytoplasmic membrane due to the interaction of the h-region with the membrane during protein translocation. Several studies have also reported that translocation efficiency increases with the length and hydrophobicity of the h-region, and a minimum hydrophobicity is required for their secretion function (Duffy et al. 2010; Ryan et al. 1993; Wang et al. 2000).

The pore-forming α-hemolysin protein, also known as α-toxin (AT), is produced by the majority of Staphylococcus aureus (S. aureus) serotypes and secreted as a water soluble monomer (Craven et al. 2009; Kennedy et al. 2010; Ragle and Bubeck 2009; Wardenburg and Schnewind 2008). The AT polypeptide is processed through the secretory machinery to yield a mature ~33 kDa protein of 293 amino acids (Berube and Wardenburg 2013). It is one of the most well-characterized bacterial virulence factors. AT oligomerizes into a heptameric structure on the host cell membrane creating a pore structure resulting in cell lysis. However, substitution of histidine 35 with leucine (ATH35L) leads to the loss of hemolytic activity of AT (Menzies and Kernodle 1994, 1996; O’Reilly et al. 1986; Ragle and Bubeck 2009). Since there are no vaccines available for the prevention of S. aureus infections, the mutant ATH35L has been investigated as a vaccine target (Menzies and Kernodle 1996; Ragle and Bubeck 2009) and, a previous inflammation study has used mutant ATH35L isolated from crude E. coli (Craven et al. 2009; O’Reilly et al. 1986; Saito et al. 2009). In this study, we designed novel signal peptides that significantly improved the secretion of the ATH35L protein into culture medium in E. coli and maintained proper cleavage processing to give the mature ATH35L protein sequence. We also demonstrated that the position of amino acid residues in the h-region is a potentially important factor affecting secretion of recombinant proteins.

**Materials and methods**

**Escherichia coli strains and growth conditions**

*Escherichia coli* strains BL21 (DE3) [fhuA2 [lon] ompT gal (λ sBamHlo ΔEcoRI1-B int: lacI: PlacUV5::T7 gene1 i21 Δnin5][dcml]ΔhsdS] and BL21 Star™ (DE3) [F−ompT hsdS8 (rB, mB) galDcmrne131 (DE3)] were chosen as hosts for recombinant protein expression. Recombinant cells were cultured in seed medium (20 g/L yeast extract) or rich growth medium (20.3 g/L yeast extract (BioSpringer, Milwaukee, WI, USA) 10.1 g/L sodium sulfate anhydrous (JT baker, Center Valley, PA, USA) and 7 g/L K2HPO4 (JT baker, Center Valley, PA, USA) both supplemented with 50 μg/mL kanamycin (Sigma, St. Louis, MO, USA) for expression of recombinant ATH35L proteins at 30 °C.

**Construction of expression plasmids**

Expression vector, pJ411, provided by DNA 2.0 Inc. (Menlo Park, CA, USA) was used for T7 promoter driven-expression of signal peptide variants linked to the ATH35L gene. The kanamycin resistance gene was used as a selection marker. To generate ATH35L gene (Gene bank accession no. KY474302), wild-type of AT gene (Gene bank accession no. CP006838.1) was mutated by substitution of histidine 35 with leucine and the mutant was codon-optimized for expression in *E. coli*. Nucleic acid and amino acid sequences of the codon-optimized ATH35L gene used in this study are shown in Table 1. Codon-optimization of nucleic acid sequences for expression in *E. coli*, gene synthesis and DNA sequencing analysis of ATH35L with different signal peptides were performed by DNA 2.0 Inc (Menlo Park, CA, USA). A summary of all signal peptides and recombinant plasmids used in this study is shown in Table 2 and nucleic acid sequences of all signal peptides used in this study are summarized in Table 3.
Table 1: Nucleic acid and amino acid sequences of ATH35L used in this study (Gene bank accession no. KY474302)

|   | GCAGACAGCGACATC AACATTAAAGACTGGT ACCACCGGACATCGGC AGCAATACGACCGTT AAAACCGGCAGCTG |
|---|------------------------------------------------|
| 1 | ADSDINIKGTDDGTSNTTVKTKGDL |
| 76 | GTGACCTAGCTGATAAGAGAATGGCATGTTGAAAAAAGTTTTCTAC TCTTTTATCGATGATAAAGAATCACAACAAA |
| 151 | AGGTGAGCTCTACGATAAA GAGAATGGCATGTTGAAAAAAGTTTTCTAC TCTTTTATCGATGATAAAGAATCACAACAAA |
| 226 | VTVYDGKENGMLKTKTGTIGSNTTVTAKGDNK |
| 301 | AAGCTGCTGGTCATT CGTACGAGGGCACC ATCGCGGGTCAGTAT CGCGTCTACTCCGAAAGGGCGCGAACAAG |
| 376 | KLLVKRTQIAQYGVRVYSGNTTV |
| 451 | AGCGGTCTGGCTTGGCCCGAGCGCATTTAAG GTCCAGCTGCAACTG CCTGATAACGAAGTTGCGCAGATTAGCGAC |
| 526 | SGALWPSAFKVQLQLPFDNEVAQISD |
| 601 | TACTACCAAGCAAT AGCATGGAAGACC GAGTATATGAGCACCCTGACGTATGGCTTCAAATGGTAACGTGACC |
| 676 | YGPRNSIDTKEYMSTLTYGFNGNTV |
| 751 | AAGCTGCTGGTCATT CGTACGAGGGCACC ATCGCGGGTCAGTAT CGCGTCTACTCCGAAAGGGCGCGAACAAG |
| 826 | KLLVKRTQIAQYGVRVYSGNTTV |

Table 2: Amino acid sequences of bacterial and novel signal peptides used in this study

| Plasmid ID | Signal peptide ID | The n-region<sup>a</sup> | The h-region<sup>b</sup> | The c-region<sup>c</sup> |
|------------|-------------------|--------------------------|--------------------------|--------------------------|
| DsbAss_ATH35L | DsbAss | MKKI (+2) | WLALAGLVL | AFSSASA |
| PelBss_ATH35L | PelBss | MKYLLP (+1) | TAAAGLLLIA | AQPALMA |
| PhoAss_ATH35L | PhoAss | MKQST (+1) | TAAAGLLLIA | AQPALMA |
| NTss_ATH35L | NTss<sup>d</sup> | MKTH (+1.1) | TVGSVMTVLGSILMN | PVANA |
| 149153 | NSP1 | MKYLLP (+1) | WLALAGLVL | AFSSASA |
| 149154 | NSP2 | MKYLLP (+1) | WLALAGLVL | AFSSASA |
| 149155 | NSP3 | MKYLLP (+1) | WLALAGLVL | AFSSASA |
| 182988 | NSP3a | MKI (+2) | W^{1}L{^{2}}A^{3}L{^{4}}A^{5}G^{6}L{^{7}}V{^{8}}L^{9} | AQPALMA |
| 182989 | NSP3b | MKI (+2) | W^{1}L{^{2}}A^{3}L{^{4}}A^{5}G^{6}L{^{7}}V{^{8}}L^{9} | AQPALMA |
| 182990 | NSP3c | MKI (+2) | W^{1}L{^{2}}A^{3}L{^{4}}A^{5}G^{6}L{^{7}}V{^{8}}L^{9} | AQPALMA |
| 182991 | NSP3d | MKI (+2) | W^{1}L{^{2}}A^{3}L{^{4}}A^{5}G^{6}L{^{7}}V{^{8}}L^{9} | AQPALMA |
| 149156 | NSP4 | MKI (+2) | T{^{1}}A^{2}A^{3}G^{4}L{^{5}}V{^{6}}L^{7}A^{8} | AQPALMA |
| 187441 | NSP4a | MKI (+2) | T{^{1}}A^{2}A^{3}G^{4}L{^{5}}V{^{6}}L^{7}A^{8} | AQPALMA |
| 187442 | NSP4b | MKI (+2) | T{^{1}}A^{2}A^{3}G^{4}L{^{5}}V{^{6}}L^{7}A^{8} | AQPALMA |
| 187443 | NSP4c | MKI (+2) | T{^{1}}A^{2}A^{3}G^{4}L{^{5}}V{^{6}}L^{7}A^{8} | AQPALMA |
| 149157 | NSP5 | MKYLLP (+1) | WLALAGLVL | AQPALMA |
| 149158 | NSP6 | MKYLLP (+1) | WLALAGLVL | AQPALMA |

<sup>a</sup> Numbers in parentheses indicate the positive net charge in the n-region
<sup>b</sup> Numbers indicate the position of amino acids in the h-region
<sup>c</sup> The cleavage sites are underlined in the c-region
<sup>d</sup> AT native signal sequence

ss stands for signal sequence
Small volume fed-batch cultures (3 mL working volume) were performed in a Micro 24 bioreactor system (Applikon Biotechnology, Forster City, CA, USA). Feed solutions and other supplements were sterilized by autoclaving or filtration through a 0.22-μm pore size filter, while the rich growth culture medium [20.3 g/L yeast extract (BioSpringer, Milwaukee, WI, USA), 10.1 g/L sodium sulfate anhydrous (JT baker, Center Valley, PA, USA) and 7 g/L K2HPO4 (JT baker, Center Valley, PA, USA)] was separately autoclaved and added later under aseptic conditions. The culture was initiated by inoculation of 2.8% culture volume into the rich growth medium containing 50 μg/mL of kanamycin (Sigma, St. Louis, MO, USA), 7.6 g/L of trace metal cocktail solution (55 g/L sodium citrate dehydrate (Sigma, St. Louis, MO, USA), 27 g/L FeCl3·6H2O (Sigma, St. Louis, MO, USA), 0.5 g/L CoCl2·6H2O (Sigma, St. Louis, MO, USA), 0.5 g/L Na2MoO4·2H2O (Sigma, St. Louis, MO, USA), 0.95 g/L CuSO4·5H2O (Sigma, St. Louis, MO, USA), 1.6 g/L MnCl2·4H2O (Sigma, St. Louis, MO, USA), 1.3 g/L ZnCl2 (Sigma, St. Louis, MO, USA) and 2 g/L CaCl2 (Sigma, St. Louis, MO, USA) and 0.8% culture volume of the glycerol and Epsom salt solution [315 g/L of glycerol (Sigma, St. Louis, MO, USA) and 31.4 g/L of MgSO4 (Sigma, St. Louis, MO, USA)]. During the fed-batch cultivation, the impeller speed was initially set to 800 rpm and later controlled to keep the dissolved oxygen level (DO) at 60% saturation. In fed-batch mode, 55% (v/v) glycerol for the carbon source and 33% (w/v) yeast extract were used as feed solutions. Recombinant AT<sub>HESI</sub> gene expression was induced by addition of 0.5 mM isopropyl-β-D-thiogalactopyranoside (IPTG) (Biovectra, Charlottetown, PE, USA) when the cell reached at an optical cell density (OD<sub>600</sub>) of 10. Cell culture was continued at 30 °C for an additional 14 h after induction. Cultured cells were collected at 14 h post-induction, and cell culture medium was collected from the harvest samples by centrifugation at 13,300 g for 5 min for analysis and quantification of extracellular AT<sub>HESI</sub>. Periplasmic and cytoplasmic fractions were prepared from cell lysate from the harvest samples using PeriPreps<sup>™</sup> Periplastising kit (Epicentre, Madison, WI, USA).

### Micro 24 fed-batch culture processes

Large volume fed-batch cultures were performed in a DasGip fermentor (SaniSure Inc, Moorepark, CA, USA) with 1 L working volume. Feed solutions, culture medium and other supplements were prepared as previously described for the small volume fed-batch culture processes. The culture was initiated by inoculation of 2.8% culture volume into the prepared culture medium containing 50 μg/mL of kanamycin (Sigma, St. Louis, MO, USA), 7.6 g/L of trace metal cocktail solution, 15.8 g/L of glycerol (Sigma, St. Louis, MO, USA) and 1% (v/v) P2000 antifoam (Alfa Aesar, Reston, VA, USA) solution. Air space velocity was 1 vvm and the temperature was maintained at 30 °C. Ammonium hydroxide (23.5% v/v) (Sigma, St. Louis, MO, USA) and glacial acetic acid (50% v/v) solutions (Sigma, St. Louis, MO, USA) were used to maintain cultures at pH 7. During batch experiments, the impeller speed was initially set to

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### Table 3: Nucleic acid sequences of bacterial and novel signal peptides used in this study

| Signal peptide | Nucleic acid sequences (5′ to 3′) |
|----------------|----------------------------------|
| DsbAss         | ATGAAAAAGATTGGTCGCCGCTGCCGCTGGAGTTTATCAGGCTGTTAGCGCATCGGCG |
| PelBss         | ATGAAAAACACCTCGCTGGCGCTGGCGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| PhoSs          | ATGAAAAAGACCTCGCTGGCGCTGGCGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP1           | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP2           | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP3           | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP3a          | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP3b          | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP3c          | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP3d          | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP4           | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP4a          | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP4b          | ATGAAAAAGACCTCGCTGGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP4c          | ATGAAAAAGACCTCGCTGGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP5           | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |
| NSP6           | ATGAAAAAGACCTCGCTGGCGCTGGCTGGCTGTAGATCCGCTGCTGGCTGTAGAGCGCATCGGCG |

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1200 rpm and later controlled to keep the DO at 60% saturation. In fed-batch mode, 55% (v/v) of glycerol for the carbon source and 33% (w/v) of yeast extract solutions were used as feed solutions. During feeding, the impeller speed was maintained constant at 1200 rpm, while the DO saturation was automatically kept at 60%. Recombinant AT\textsubscript{H35L} gene expression was induced by addition of 0.5 mM IPTG (Biovector, Charlottetown, PE, USA) at an optical cell density of 80 (OD\textsubscript{600}). After induction, cell culture was continued in fed-batch mode at 30 °C for an additional 12 h. Cultured cells were collected at different time points post-induction to determine the profiles of secreted AT\textsubscript{H35L} protein, osmolality and the concentration of glycerol and acetate in culture medium.

**Analyses**

**SDS-PAGE**

For SDS-PAGE analysis, supernatants from the harvest samples were treated with 4× Bolt™ LDS sample buffer (Life Technology, Frederick, MD, USA) which contains both lithium dodecyl sulfate as a denaturing agent and dithiothreitol (DTT) (Life Technology, Frederick, MD, USA) as a reducing agent. All samples were heated at 90 °C for 3 min before loading on SDS-PAGE gels. SDS-PAGE was performed using 10% pre-cast Bis–Tris NuPAGE SDS gels (Life Technology, Frederick, MD, USA). Electrophoresis was performed at a constant 200 V for 45 min in MOPS running buffer under denaturing conditions (Life Technology, Frederick, MD, USA). The separated protein bands were visualized by staining with Simply Blue Safe Stain solution (Life Technology, Grand Island, NY, USA). For N-terminal peptide sequence analysis, extracellular AT\textsubscript{H35L} in cultivation medium was purified using a combination of ammonium sulfate precipitation and Poros XS cation exchange chromatography (Life Technologies, Grand Island, NY, USA). Briefly, the AT\textsubscript{H35L} culture was harvested by centrifugation at 8500 g for 30 min to remove the cells. The resulting culture medium was adjusted to pH 5.2 with 1 M acetic acid (Sigma, St. Louis, MO, USA), and centrifuged at 9500g for 15 min to remove precipitant. The supernatant was then purified using ammonium sulfate precipitation, followed by using Poros XS cation exchange resin (Life Technologies, Grand Island, NY, USA).

**Detection of AT\textsubscript{H35L} protein by Western blot**

Harvested samples were separated by SDS-PAGE under denaturing conditions and transferred onto nitrocellulose membranes using an iblot transfer kit (Life Technology, Frederick, MD, USA). Membranes were incubated in blocking buffer (5% skim milk in 0.1% TTBS buffer) at room temperature for 1–1.5 h, then incubated with 1 μg/mL of anti-Staphylococcal alpha hemolysin toxin mAb (LC10 mAb; MedImmune Inc, Gaithersburg, MD, USA) in 0.1% TTBS buffer at room temperature for 1 h or at 4 °C overnight. After washing membranes with 0.1% TTBS at room temperature, the membrane was incubated with 1 μg/mL of HRP conjugated Goat anti Mouse Ab (Bethyl Laboratories, Montgomery, TX, USA) in 0.1% TTBS at room temperature for 1 h. All membranes were then visualized with the SuperSignal West Pico Chemiluminescent Substrate (Pierce, Rockford, IL, USA) and scanned on a ChemiDoc XRS™ system (Biorad, Hercules, CA, USA).

**Quantification of extracellular AT\textsubscript{H35L} protein**

The concentration of AT\textsubscript{H35L} in cell culture medium was determined by a customized Octet assay. The assay was performed on the Octet QKe (ForteBio, MenloPark, CA, USA) using anti-Staphylococcal alpha hemolysin toxin mAb (LC10 mAb; MedImmune Inc, Gaithersburg, MD, USA) to capture the AT\textsubscript{H35L} protein. All samples were diluted at a 1:10 and 1:20 ratio with the kinetics buffer (ForteBio, MenloPark, CA, USA) in a 96-well plate (Corning, Tewksbury, MA, USA). For the Octet assay process, LC10 mAb was bound to the Protein A biosensor (ForteBio, MenloPark, CA, USA) at 300 rpm for 300 s, followed by the base line step in the kinetics buffer at 300 rpm for 60 s, the sample association step at 300 rpm for 150 s, and the dissociation step in the kinetics buffer at 300 rpm for 60 s in the basic kinetic mode. Experimental curves were recorded for the individual samples, and data was processed and analyzed using the Octet data analysis software 7.0 (ForteBio, MenloPark, CA, USA). Finally, samples were quantified by comparison with a standard curve generated from serial dilutions of affinity-purified AT\textsubscript{H35L} protein. Standard deviation values between the 1:10 and 1:20 diluted samples were less than 10%.

**Purification of AT\textsubscript{H35L} from cultivation medium**

For N-terminal peptide sequence analysis, extracellular AT\textsubscript{H35L} in cultivation medium was purified using a combination of ammonium sulfate precipitation and Poros XS cation exchange chromatography (Life Technologies, Grand Island, NY, USA). Briefly, the AT\textsubscript{H35L} culture was harvested by centrifugation at 8500 g for 30 min to remove the cells. The resulting culture medium was adjusted to pH 5.2 with 1 M acetic acid (Sigma, St. Louis, MO, USA), and centrifuged at 9500g for 15 min to remove precipitant. The supernatant was then purified using ammonium sulfate precipitation, followed by using Poros XS cation exchange resin (Life Technologies, Grand Island, NY, USA).

**N-terminal polypeptide sequencing**

Purified AT\textsubscript{H35L} was fractionated by SDS-PAGE and then transferred onto a nitrocellulose membrane using an iblot transfer kit (Life Technology, Frederick, MD, USA). The N-terminal amino acid sequencing analyses of the isolated AT\textsubscript{H35L} samples were performed by Covance (Greenfield, IN, USA) using an automated protein/peptide sequencing system.

**Results**

**Screening homologous and heterologous signal peptides for enhanced AT\textsubscript{H35L} secretion in E. coli**

Since the selection of the signal peptide has a major impact on recombinant protein secretion in E. coli.
systems (Sjostrom et al. 1987), three *E. coli* signal peptides, two from the Sec pathway (pelBss and phoAss) and one from the SRP pathway (dsbAss), were screened to identify a signal peptide for efficient AT$_{H35L}$ secretion. It has been previously shown that some proteins are successfully secreted using their native signal peptides in heterologous expression systems (Rigi et al. 2014; Shahhoseini et al. 2003). Therefore, we also assessed the native signal peptide of AT (NTss) even though the structural elements of signal peptides from extracellular proteins are different between *S. aureus* and *E. coli*. A summary of the signal peptides screened is shown in Table 2. Recombinant cell strains containing different signal peptide-AT$_{H35L}$ fusion constructs were cultured in fed-batch conditions using a Micro24 system. The relative secretion levels of AT$_{H35L}$ protein into the cell culture medium were compared by Western blot analysis using purified mature AT$_{H35L}$ as a reference. The molecular weight of AT$_{H35L}$ precursor protein is approximately 3 kDa higher than mature AT$_{H35L}$ due to the presence of the signal peptide. Precursor and mature AT could therefore be distinguished by their size difference on SDS-PAGE gels.

Analysis of cell culture medium, cytoplasmic and periplasmic samples revealed that mature AT$_{H35L}$ protein was secreted into the culture medium as well as into the periplasmic space after export from the cytoplasm. Although some of soluble AT$_{H35L}$ still remained in the cytoplasm, more than 50% of expressed AT$_{H35L}$ protein for the *E. coli* signal peptides was secreted into the periplasmic space and the culture medium (Additional file 1: Figure S3).

Figure 1 shows the relative levels of AT$_{H35L}$ secreted into the culture medium from the different signal peptides. DsbAss showed the highest level of secreted AT$_{H35L}$ product, whereas NTss produced the lowest level. The n-region of NTss has a similar net positive charge (+1.1) to the selected *E. coli* signal peptides pelBss (+1), phoAss (+1) and dsbAss (+2). Furthermore, the length of all four signal peptides was similar. However, NTss has the longer h-region (Table 2) with a low similarity of amino acid sequences with the *E. coli* signal peptides (>80%). This observation implies that hydrophobicity strongly influences the secretion efficiency of recombinant proteins in *E. coli*. For the *E. coli* signal peptides screened, pelBss and phoAss showed a lower level of secreted AT$_{H35L}$ compared with dsbAss (Fig. 1). The amino acid sequences of these three signal peptides show a high level of similarity using the PRALINE multiple sequence alignment tool (Simossis et al. 2005). In particular, the identity of amino acid sequence between dsbAss and pelBss was as high as 45% (data not shown). Therefore, to investigate the impact on the AT$_{H35L}$ secretion of individual signal peptide domains and to improve the secretion efficiency of AT$_{H35L}$, novel signal peptides were designed by modifying the native signal peptide sequences.

**Design and screening of novel signal peptides for improving AT$_{H35L}$ secretion**

With regard to Set I novel signal peptides, dsbAss and pelBss were selected to initiate the design of new signal peptides. In spite of the high level of amino acid sequence identity between the dsbAss and pelBss, these signal peptides showed different AT$_{H35L}$ secretion efficiencies. Six novel signal peptides, NSP1-6, were created by rearranging individual domains of dsbAss and pelBss and cloned in-frame into the AT$_{H35L}$ expression vector (Table 2; Fig. 2b). After transformation of recombinant plasmids...
into BL21 Star™ (DE3), recombinant cells were cultured in 1L scale fed-batch conditions to evaluate the secretion of AT\textsubscript{H3SL}.

The data in Fig. 3 show that NSP2 and NSP4 increased the secretion of AT\textsubscript{H3SL} into cell culture medium by 2.5-fold (0.4 g/L) and fivefold (0.8 g/L) respectively compared with dsbAss (0.15 g/L) at 10 h post-induction. Intriguingly, these two novel signal peptides share the same n- and h-domains in their structures (D–N and P–H), but not the c-domains (Table 2; Fig. 2b). The observed improvement in secretion suggests that combination of the n-domain of dsbAss (D–N) and the h-domain of pelBss (P–H) results in a favorable structure for efficient translocation of AT\textsubscript{H3SL} across the cytoplasmic membrane. Although both signal peptides improved the AT\textsubscript{H3SL} secretion into cell culture medium, the impact on secretion efficiency of AT\textsubscript{H3SL} was different depending on the c-domain in their structure. The AT\textsubscript{H3SL} secretion was more efficient when the c-domain of pelBss (P–C) was combined with D–N and P–H domains in NSP4 (Figs. 2b, 3).

In contrast to NSP2 and NSP4, the level of secreted AT\textsubscript{H3SL} in cell culture medium was reduced for NSP6 (0.02 g/L) compared with dsbAss (0.15 g/L), even though NSP6 also contains the h-domain of pelBss like NSP2 and NSP4 (P–H; Fig. 2b) and the same c-domain as NSP2 (D–C; Fig. 2b). Interestingly, NSP1 and NSP5 contain the n-domain of pelBss like NSP6 (P–N; Fig. 2b) and the secreted AT\textsubscript{H3SL} in cell culture medium was also reduced for these two signal peptides.

Unlike NSP1, NSP5 and NSP6, AT\textsubscript{H3SL} secretion was not reduced for NSP2, NSP3 and NSP4 in comparison to dsbAss. NSP2, NSP3 and NSP4 all contain the n-domain of dsbAss in their structure (D–N in Fig. 2b). NSP3 shares the same n- and c-domains (D–N and P–C) with NSP4, but contains a different h-domain than NSP2 and NSP4 (D–H for NSP3 and P–H for NSP2 and NSP4). Figure 3 demonstrates that NSP3 did not improve the yield of secretory AT\textsubscript{H3SL} (0.15 g/L), whereas NSP4 had the highest yield of secretory AT\textsubscript{H3SL} (0.8 g/L). The present data denote that the n-domain of dsbAss (D–N) is a favorable for translocating AT\textsubscript{H3SL} across the cytoplasmic membrane. Moreover, AT\textsubscript{H3SL} secretion is more efficient when D–N and P–H domains are combined (NSP2 and NSP4 in Fig. 3) compared with the combination of D–N and D–H (NSP3 in Fig. 3). In addition, we detected AT\textsubscript{H3SL} precursor protein by Western blot only from NSP4, although NSP3, NSP4 and NSP5 all contain the same c-domain (P–C) which determines signal peptide cleavage. One explanation is that the detected AT\textsubscript{H3SL} Precursor protein was released from dead cells.

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**Fig. 2** Schematic representation of the novel signal peptide constructions used to express secreted AT\textsubscript{H3SL}.  

- **a** DsbAss and pelBss used as parental signal peptides. D–N, D–H and D–C represent the n-, h- and c-regions of dsbAss, respectively and P–N, P–H and P–C represent the n-, h- and c-regions of pelBss, respectively.  
- **b** Set I novel signal peptides, NSP1–NSP6, were created by shuffling the n-, h- and c-regions from dsbAss and pelBss.  
- **c** Set II novel signal peptides. NSP4a–NSP4c were created by modifying the h-region of NSP4 by changing the position of amino acid residues or substituting residues with polyleucine or polyalanine.  
- **d** Set III novel signal peptides. NSP3a–NSP3d were created by modifying the position of amino acid residues in the h-region of NSP3. In **c, d** Numbers next to individual amino acids in the h-region indicate the original position in the h-region in **a**.
In Fig. 3, NSP1, NSP5 and NSP6 have the same n-domain (P–N), but not the h-domain. The secretion of AT<sub>H35L</sub> for NSP1 is less reduced than NSP5 and NSP6 although NSP1 has the same n- and h-domains with NSP5 (P–N and D–H). In Fig. 2b, NSP1 is composed of homologous h- and c-domains (D–H and D–C) while NSP5 and NSP6 are composed of heterologous h- and c-domains (D–H and P–C or P–H and D–C). We hypothesized that the signal peptide structure containing homologous h- and c-domains is more efficient for secretion of recombinant proteins. To verify this hypothesis, we also compared the AT<sub>H35L</sub> secretion between NSP2 and NSP4, and the result shows that these two signal peptide also have similar structural features for the secretion of AT<sub>H35L</sub> (P–H and D–C for NSP2 and P–H and P–C for NSP4). Further studies are still required to determine if the amino acid residues in the h- and c-domains influence each other to affect AT<sub>H35L</sub> secretion. However, in comparison among signal peptides containing the same n-domain, the data clearly showed that the composition of homologous h- and c-domains was more efficient for AT<sub>H35L</sub> secretion than the composition of heterologous h- and c-domains (NSP1>NSP5 or NSP6 and NSP4>NSP2 or NSP3 in Fig. 3).

Effects of altering the position of amino acids in the h-domain on the secretion of AT<sub>H35L</sub>

Two further series of novel signal peptides were created by modifying the position of amino acids in the h-regions of NSP3 and NSP4 in order to investigate whether modification of the hydrophobic amino acid position in the h-region affected the secretion efficiency of the AT<sub>H35L</sub> protein. NSP3 and NSP4 mutants were generated by shuffling the position of amino acids in the h-region or substituting all the h-region amino acids in the case of NSP4b and NSP4c (Fig. 2a, c). Cell culture medium samples from NSP3 (Set III) and NSP4 (Set II) mutant constructs were collected at 12 h post-induction for evaluating the productivity of secreted AT<sub>H35L</sub>. For the Set II signal peptides (Fig. 2c; Table 2), NSP4a was created by rearranging the position of hydrophobic residues in the h-domain in order to investigate whether the position of hydrophobic residues affects secretion of AT<sub>H35L</sub>. Since total hydrophobicity of the h-domain is an important factor in determining the secretion efficiency of a recombinant protein (Hikita and Mizushima 1992a, b; Chou and Kendall 1990), we additionally generated a couple of mutants, NSP4b and NSP4c. Total hydrophobicity of these mutants were changed by replacing residues of the h-domain with polyleucine or polyalanine (Fig. 2c). The result shown in Fig. 4 indicates that NSP4 mutant signal polypeptides reduced overall AT<sub>H35L</sub> secretion levels. NSP4 produced 0.9 g/L of secretory AT<sub>H35L</sub> in cell culture medium, but NSP4a reduced the yield of secretory AT<sub>H35L</sub> to 0.28 g/L. Also, the yield of secretory AT<sub>H35L</sub> for both NSP4b and NSP4c was significantly reduced to 0.04 g/L regardless of increasing or diminishing total hydrophobicity of the h-domain.
In Fig. 4a, mainly unprocessed AT_{H35L} precursor was detected by Western blot for NSP4c. The total hydrophobicity of the h-domain in NSP4c was significantly decreased and it seems that NSP4c_AT_{H35L} was not translocated successfully across the inner membrane from the cytoplasmic space. Most likely, the accumulated AT_{H35L} precursors in the cytoplasmic space leaked out from the intracellular space after cell death.

For NSP3, there was no change of the AT_{H35L} secretion efficiency compared to dsbAss despite having the same n- and c-domains of NSP4 in its structure (Figs. 2b, 3). In the study of the Set II NSP4 mutants, the secretion efficiency of AT_{H35L} was significantly affected by the position of hydrophobic residues in the h-region (NSP4a in Figs. 2c, 4) and NSP4 did not affect the level of translation of this protein (Additional file 1: Figure S3). Thus, four mutants of NSP3, Set III, were generated by rearranging the location of amino acid residues in the h-domain in order to investigate the relationship between the amino acid position and the secretion efficiency of AT_{H35L}. Amino acid residues in the h-domain was grouped and each group contained three amino acid residues. The groups were shuffled to relocate their position (Fig. 2a, d). The original position order of each amino acid in the h-region is numbered next to amino acids in the Table 2 and Fig. 2d. The secretion of AT_{H35L} by the Set III signal peptides is shown in Fig. 5. NSP3b and NSP3c improved the yield of secretory AT_{H35L} to 0.1 g/L and 0.14 g/L, respectively (Fig. 5b). In Western blot analysis of Set III signal peptides, AT_{H35L} precursor was not detected from any of NSP3 mutants (Fig. 5a).

Determining the optimal induction period for NSP4_AT_{H35L} secretion
Figure 3 shows that the secretion of AT_{H35L} into cell culture medium by NSP4 is approximately fivefold higher than dsbAss at 10 h post-induction. At the same time, AT_{H35L} precursor protein was additionally detected from NSP4_AT_{H35L} by Western blot, whereas there was no detection of AT_{H35L} precursor from the other signal peptides. Thus, we performed a series of fed-batch cell culture experiments to determine the optimal induction time for maximizing the secretion of AT_{H35L} while minimizing the contamination with AT_{H35L} precursor.

Figure 6 shows the secretion of AT_{H35L} from NSP4 and dsbAss into cell culture medium at various induction time points. Secretion of NSP4_AT_{H35L} increased from 0.69 g/L at 8 h post-induction up to 1 g/L at 12 h post-induction. In comparison with NSP4, the productivity of secreted AT_{H35L} for dsbAss increased from 0.12 g/L at 8 h post-induction up to 0.2 g/L at 12 h post-induction. The yield of secreted AT_{H35L} for NSP4 was 5.7-fold higher than with dsbAss at 8 h post-induction and was consistently increased by approximate fivefold at 12 h post-induction compared with dsbAss. For NSP4_AT_{H35L}, the AT_{H35L} precursor was not detected at 8 h post-induction, but started to appear after 10 h post-induction. In the cell growth profile, the cell growth rate of NSP4_AT_{H35L} was
gradually reduced from 8 h post-induction (Additional file 1: Figure S2). In contrast to NSP4, the cell growth rate and the productivity of secreted AT[H35L] for dsbAss_AT[H35L] were consistently increased up to 12 h post-induction (Figs. 6b and Additional file 1: Figure S2). After 12 h post-induction, the productivity of secreted AT[H35L] for dsbAss did not increase (data not shown). Additionally, we did not detect AT[H35L] precursor in the cell culture medium of dsbAss_AT[H35L] up to 12 h post-induction (Fig. 6a). Thus, the optimal induction times for secretory AT[H35L] from NSP4_AT[H35L] and dsbAss_AT[H35L] were at 8 and 12 h post-induction respectively when the yield of secretory AT[H35L] for NSP4 was ≥3.5-fold higher than for dsbAss. Therefore, the present data show that NSP4 substantially improved the levels of AT[H35L] secretion in a shorter induction time compared with dsbAss.

In the secretion of recombinant proteins, the site and consistency of cleavage of the signal peptide by the signal
peptidase is an important product quality attribute. To verify the cleavage of \( \text{AT}_{\text{H35L}} \) from NSP4, secreted \( \text{AT}_{\text{H35L}} \) in culture medium was purified and analyzed by N-terminal peptide sequencing (Additional file 1: Figure S1). The data confirmed that the novel signal peptide, NSP4, was correctly cleaved from \( \text{AT}_{\text{H35L}} \) precursor protein and mature \( \text{AT}_{\text{H35L}} \) protein in cell culture medium was released from the periplasmic space (Additional file 1: Table S1).

**Discussion**

The goals of our study were to evaluate the impact of different signal sequences on the secretion of \( \text{AT}_{\text{H35L}} \) into cell culture medium and to increase the secretion of properly processed \( \text{AT}_{\text{H35L}} \) into cell culture medium. In our study, a comparative analysis by Western blot showed that dsbAss was the most effective in directing the secretion of \( \text{AT}_{\text{H35L}} \) into cell culture medium among the initial four signal peptides tested. In contrast, pelBss showed the lowest secretion efficiency of \( \text{AT}_{\text{H35L}} \) among \( E. \ coli \) signal peptides (Fig. 1), although amino acid sequences of these two signal peptides are 45% identical using Needleman–Wunsch algorithm (Needleman and Wunsch 1970). This result suggests that different domain compositions of signal peptides can lead to different secretion efficiencies of recombinant proteins despite the high degree of similarity between different signal peptide sequences.

Since the individual domains of the signal peptide have different roles in protein targeting and translocation (Choi and Lee 2004; Lehnhardt et al. 2012), we hypothesized that the secretion efficiency of a recombinant protein can be influenced by modifying the signal peptide domains. In screening the Set I novel signal peptides to investigate this hypothesis, NSP2, NSP3 and NSP4 improved or maintained the secretion of \( \text{AT}_{\text{H35L}} \) into cell culture medium (Fig. 3). In contrast, NSP1, NSP5 and NSP6 reduced the \( \text{AT}_{\text{H35L}} \) secretion (Fig. 3). Several studies have shown that the net positive charge of basic residues in the n-domain is an important feature of the highly basic n-domain promotes the interactions of the n-domain with SRP, influencing the translocation of a recombinant protein and removing basic residues from signal peptides reduced the rate of recombinant protein export (Hikita and Mizushima 1992a, b; Low et al. 2013; Nesmeyanova et al. 1997; Nilsson et al. 2015; Peterson et al. 2003; Tian and Bernstein 2009). Consistent with these observations, in this study, the n-domain of dsbAss has higher positive net charge (+2) than the n-domain of pelBss (+1), and signal peptides containing the n-domain of dsbAss (NSP2, NSP3 and NSP4) showed more favorable translocation of \( \text{AT}_{\text{H35L}} \).

NSP2, NSP3 and NSP4 contain a favorable n-domain (D–N) for \( \text{AT}_{\text{H35L}} \) secretion (Figs. 2b and 3). Nevertheless, these signal peptides varied in the secretion of \( \text{AT}_{\text{H35L}} \) and only NSP2 and NSP4 positively impacted the \( \text{AT}_{\text{H35L}} \) secretion over dsbAss (Fig. 3). One of their structural differences is that NSP2 and NSP4 have the h-domain of pelBss (P–H) and NSP3 has the h-domain of dsbAss (D–H). Previous studies have shown that the h-domain also plays a critical role in its secretion activity and total hydrophobicity of the h-region is a key determinant of secretion efficiency (Choi and Lee 2004; Duffy et al. 2010; Hikita and Mizushima 1992a; Sjostrom et al. 1987; Zanen et al. 2005). Additionally, increased total hydrophobicity in the h-domain of signal peptides has been demonstrated to improve recombinant protein secretion (Chou and Kendig 1978; Jonet et al. 2012; Klatt and Konthur 2012). Thus, we analyzed total hydrophobicity values of the h-domain for the selected \( E. \ coli \) signal peptides including NSP4b and NSP4c (Table 4). Interestingly, the h-domain of NSP2 and NSP4 (P–H) has a lower total hydrophobicity than the h-domain of NSP3 (D–H). Since NSP2, NSP3 and NSP4 share the same n-domain, variation in the basic amino acid residues in the n-domain cannot explain the differences in \( \text{AT}_{\text{H35L}} \) secretion observed with these signal peptides. Similarly, the h-domain of phoAss has the highest hydrophobicity among the selected \( E. \ coli \) signal peptides (phoAss > dsbAss > pelBss; Table 4), but dsbAss showed better \( \text{AT}_{\text{H35L}} \) secretion efficiency than phoAss (Fig. 1). Moreover, the \( \text{AT}_{\text{H35L}} \) secretion efficiency was reduced for NSP4b regardless of the increased total hydrophobicity by using substitution of amino acid residues in the h-domain with polyleucine (Fig. 2c; Table 4). This observed lack of correlation of overall h-domain hydrophobicity with secretion may be associated with the composition of the hydrophobic amino acid residues. Several studies have noted that the composition of hydrophobic amino acids in the h-domain are not random and the organization of hydrophobic residues in the h-domain of signal peptide is important for leading the translocation of a recombinant protein in secretion process (Duffy et al. 2010; Lehnhardt et al. 2012). Thus, this would explain why NSP4b with its homogeneous hydrophobic h-domain, significantly decreased the secretion of \( \text{AT}_{\text{H35L}} \) (Fig. 4; Table 4). Not

**Table 4 Total hydrophobicity values of the h-domain**

| Signal peptide ID | kdHydrophobicity<sup>a</sup> | wwHydrophobicity<sup>b</sup> |
|------------------|-------------------------------|------------------------------|
| DsbAss           | 21.7                          | 3.67                         |
| PelBss           | 21.3                          | 1.41                         |
| PhoAss           | 25.5                          | 2.32                         |
| NSP4b            | 38                            | 5.6                          |
| NSP4c            | 18                            | −1.7                         |

<sup>a</sup> The total hydrophobicity of the h-domain amino acid sequences were calculated according to <sup>b</sup> Kyte and Doolittle (1982) and Wimley and White (1996)
surprisingly, hydrophobic amino acids in the h-domain are required for secretion because when the NSP4 h-domain hydrophobicity was demolished by replacing all residues in the h-domain with polyalanine in NSP4c, there was failure of AT\textsubscript{H35L} secretion. This suggests that placing strong hydrophobic amino acid residues in the signal peptide are required for the secretion of a recombinant protein, but the composition of amino acids in the h-domain is more critical than merely increasing total hydrophobicity to improve secretion of recombinant proteins.

We changed the pattern of amino acid residues in the h-domain whilst maintaining the overall composition and hydrophobicity of the h-domain to investigate whether AT\textsubscript{H35L} secretion could be improved. In NSP4a, altering the position of individual amino acids significantly impacted the secretion efficiency of AT\textsubscript{H35L} (Fig. 4). Similarly, NSP3a,b,c and d showed differing secretion efficiencies after rearranging the position of amino acid residues in the h-domain of NSP3 (Fig. 5). In the NSP3b and c mutants, the location of strong hydrophobic residues, such as leucine and valine, at the center of the h-domain or close to the c-domain increased the AT\textsubscript{H35L} secretion. In contrast, when these hydrophobic residues were located close to the n-domain as in NSP3a and NSP3d, AT\textsubscript{H35L} secretion was decreased. Consistent with our hypothesis, NSP4a also showed reduced AT\textsubscript{H35L} secretion when strongly hydrophobic amino acid residues in the h-domain were located close to the n-polar region. This also suggests that hydrophobic residues in the h-domain interact with amino acids in the n- and c-domains.

In conclusion, in designing and testing novel signal peptides we have both improved the secretion of recombinant AT\textsubscript{H35L} from E. coli (Additional file 1: Figure S3) and also increased the understanding of the influence of the composition and interaction of the signal peptide domains on secretion. The data presented here demonstrated that (1) the combination of the n-domain of dsbAss and the h-domain of pelBss is favorable for AT\textsubscript{H35L} secretion, (2) hydrophobicity in the h-region is a critical component for translocation of recombinant proteins across the cytoplasmic membrane, (3) the composition and arrangement of hydrophobic amino acids in the h-domain influence the secretion efficiency of recombinant proteins. From these studies, we have identified a novel signal peptide (NSP4) that significantly improved AT\textsubscript{H35L} secretion and decreased the induction time, which are both very beneficial for commercial production although the exact mechanism of the secretion pathway for NSP4-AT\textsubscript{H35L} is not yet clear. Furthermore, we believe that the novel signal peptides designed in the present study could be used to improve the secretion efficiency of other recombinant proteins in the E. coli expression platform.
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