A one-pot, three-minute, gram-scale synthesis of novel \( \text{sp}^3 \)-nanocrystalline, water-soluble, and fluorescent carbon dots (FCDs), from simple and cheap sugar starting materials is described. Mechanism studies showed that \( \text{NH}_2 \)-FCD formation proceeds via a crucial imine intermediate derived from reaction between a sugar hemiacetal and an amine. Moreover, we successfully demonstrate the utility of lactose functionalized FCDots (Lac-FCDots) as non-toxic fluorescent intracellular delivery vehicles.

The application of nanotechnology to biological and medical problems has seen an explosion of research in recent years. Functional nanomaterials that incorporate biomolecules as recognition motifs have become very useful for cargo delivery, sensing and catalysis. Nanomaterials with novel optical, electronic and surface properties that exhibit a low cytotoxicity profile are particularly valuable platforms for tracking biomolecules within the complex cellular environment, and in the development of novel therapies and \textit{in vivo} diagnostics.3

Carbohydrate–protein recognition processes are mediated by multivalent interactions that help achieve higher affinity as well as higher specificity.4 Glycan-coated nanodots have been validated as multivalent tools to screen for protein–carbohydrate interactions associated with inter- and intracellular recognition processes.5 Our group recently demonstrated that the type of glycan presented on a fluorescent CdSe/ZnS quantum dot (QD) can enable control of nanodot uptake and intracellular localization in cervical cancer HeLa cells, and in immortalised corneal epithelial cells.6 Although we showed that glycan density mitigates the inherent toxicity of CdSe QDs, these QDs remain less than ideal for \textit{in vivo} applications. In order to broaden the scope of functional nanomaterials for biomedical purposes, it is of the utmost importance to develop non-toxic and stable nanomaterials that can be used over long periods of exposure.

Carbon dots (CDs) are a relatively new material that have attracted significant interest since their serendipitous discovery in 2004 due to their unique and tuneable optical properties, which are comparable and sometimes superior to those of semiconductor QDs.7 Their photoluminescence (PL) properties, chemical inertness, excellent water solubility, low cost of fabrication, and general minimal toxicity suggest wide-ranging potential uses, including \textit{in vivo} applications.8 Current CD fabrication methods can be either top-down (from bulk carbon sources) or bottom-up (seeding from molecular precursors) and generally result in CDs containing an amorphous or graphitic \( \text{sp}^2 \) crystalline core with a range of polar, particularly, oxygenated functionality, \textit{i.e.} alcohols and carboxylic acids, on an amorphous/\( \text{sp}^2 \)-embedded surface (Fig. 1).9 Bottom-up methods, which improve the photoluminescence (PL) properties of the material, involve either surface passivation or heteroatom doping strategies.8,10 The former provides uniform PL surface trap sites, and is generally achieved via amide conjugation of linear diamines (\textit{e.g.} ethylene or polyethylene glycol (PEG)-type diamines) to surface-bound carboxylic acids in either the CD formation step or in a subsequent step.11 Similarly, the introduction of heteroatoms, especially N, has been shown to improve PL properties especially the quantum yield of fluorescence (QY).10,11 However, due to the intricate molecular structure of CDs and the lack of knowledge of the
reaction mechanisms that govern nanoparticle formation and photoluminescence, most methods available are complex and time-consuming; and few large-scale, bottom-up protocols exist that exploit both strategies (surface passivation and N-heteroatom doping) simultaneously. A number of carbohydrates and different nucleation and growth conditions have been reported for the preparation of FCDs, which include glucose, glycol, glucose, glucosamine, sucrose, dextran, chitosan, cellulose and ascorbic acid as common starting materials.\textsuperscript{11,13}

However, most methods employ very harsh conditions (chemical or hydrothermal oxidation, pyrolysis, high acidic environments and long reactions times) and require complex post-modifications to improve the surface state of the CDs, followed by lengthy purifications.

As part of our ongoing interest in the development of non-toxic fluorescent nano-platforms for biological applications that are general, practical and accessible to the non-expert at the point of use (e.g. biologists and biochemists), we turned our attention to the preparation of water soluble FCDs from low-cost starting materials, that are easily functionalised by a given biomolecule. To that end, glucosamine HCl (GlcNH₂·HCl) was chosen as the starting material, as it already contains the required N for nanoparticle doping, and 4,7,10-trioxa-1,13-tridecanediamine (TTDDA)\textsuperscript{11,14} as the diamine needed for surface passivation. In addition, the methylene protons in the propyl chain of TTDDA can be used as a \textsuperscript{1}H-NMR handle to help quantify surface ligands on the FCDs.

The gram-scale synthesis of FCDs was then investigated. An optimal QY of up to 18\%, relative to quinine sulfate (Fig. S1A in ESI\textsuperscript{†}),\textsuperscript{15} was obtained when GlcNH₂·HCl (0.24 M) and TTDDA (1.1 eq.) were reacted in distilled water under microwave (MW) irradiation (domestic 700 W MW) for 3 minutes (Fig. 1, see ESI\textsuperscript{†} for full details). After dissolution in water and sample filtration through a centrifugal concentrator filter with a 10 kDa molecular weight cut-off, amine-coated CDs (NH₂-FCDs) with a strong blue fluorescence under 365 nm UV irradiation (Fig. 2B) and a hydrodynamic volume of 1–10 nm (as measured by dynamic light scattering (DLS)) were obtained (Fig. S2†). High-resolution transmission electron microscopy (HR-TEM) revealed that NH₂-FCDs had an average diameter of 2.45 nm (Fig. 2A). Crystalline structure, with lattice spacings of 0.21 nm and 0.25 nm, was also observed (Fig. S3†). These spacings are consistent with both graphitic [(100), (020)] and diamond-like [(111), (110)] carbon preventing unambiguous structure assignment.\textsuperscript{8,19} However, the absence of graphitic (002) spacings of 0.33 nm indicates the NH₂-FCDs may contain predominantly sp\textsuperscript{3} enriched carbon. Raman spectroscopy of NH₂-FCDs exhibited two peaks at 660 cm\textsuperscript{-1}, indicative of C–C bonds, and 1608 cm\textsuperscript{-1} which deconvoluted to two contributing peaks: a small shoulder centred at 1547 cm\textsuperscript{-1} is symptomatic of sp\textsuperscript{2}-enriched areas, with the main peak, centred at 1608 cm\textsuperscript{-1}. Being characteristic of strong sp\textsuperscript{3} character (Fig. S4A†).\textsuperscript{20} Interestingly, the observation of sp\textsuperscript{3}-enriched crystallinity, instead of the commonly found graphitic or amorphous crystallinity, generated from similar syntheses,\textsuperscript{11,13a,21} is to our knowledge the first reported characterisation of a CD with a sp\textsuperscript{3}-enriched crystalline core fabricated using a bottom-up synthesis.

UV-vis physicochemical characterization of NH₂-FCDs showed an absorbance profile characteristic of CDs from 200–450 nm, with a leading absorbance tail into the near UV region and a defined peak at 270 nm (Fig. S5†). This feature can be attributed to π–π* transition of aromatic/alkenyl C=C bonds or C≡N bonds.\textsuperscript{16} Moreover, the fluorescence spectroscopy emission profile (excitation 200–400 nm) exhibited the signature features of N-doped CDs, in which there is an excitation-dependent emission (Fig. 2C). The excitation spectrum shows three significant peaks at 200 nm (π–π* of aromatic/alkenyl C=C bonds),\textsuperscript{17} 295 and 340 nm (n–π* transitions in C=O/C≡N bonds).\textsuperscript{18} The excellent photostability of NH₂-FCDs was evaluated and no decrease in emission intensity (at 440 nm) was observed over a 15 hour period of continuous irradiation at 340 nm, whereas an organic fluorophore such as Rhodamine 6G significantly photobleached under similar conditions after 30 min (Fig. S6†). Their chemical inertness was also assessed by monitoring emission over a range of pH values (0–13) (Fig. S7†). Emission intensity was maintained between pH 4–9, and above 70% between pH 1–3 and above pH 10. These results demonstrate the chemical robustness of the newly synthesized NH₂-FCDs.

The composition and chemical functionality present in NH₂-FCDs was then assessed by elemental analysis, Fourier-transformed infra-red (FTIR) and X-ray photoelectron spectroscopy (XPS). Elemental analysis showed a composition of: C, 46.47%; H, 8.33%; N, 7.99%; Cl; 6.51%; and O, 30.70% (Table S1†). FTIR spectrum (Fig. S8†) showed characteristic peaks for the presence of amino or/and alcohol (N–H/O–H) functionalities (signals at 3345 cm\textsuperscript{-1}). Bands at 2974 cm\textsuperscript{-1} indicate the presence of sp\textsuperscript{3} C–H, attributable either to
amorphous carbon or the TTDDA linker. Importantly, surface passivation via amide formation is suggested by the presence of an absorption band at 1644 cm⁻¹ (NHCO groups). Furthermore, an absorption peak at 1045 cm⁻¹ is indicative of C=O ether vibrations, while the band at 625 cm⁻¹ corroborates the presence of C=Cl bonds. The wide scan XPS spectrum indicated the presence of C, O, N and Cl (in proportions similar to elemental analysis) with peaks at ca. 285 eV (C 1s), 532 eV (O 1s), 400 eV (N 1s) and 197 eV (Cl 2p) (Fig. S9–S11†). Where applicable, high resolution scans of each region were fitted (Table S2†) to reveal further functional group detail. The fitted peaks highlighted the presence of aromatic moieties such as: aromatic C=O and OH groups, aliphatic C=O, imides, and N-heterocycles e.g. pyridines.

The electrokinetic potential (zeta potential) of NH₂-FCDs was measured as (−0.08 to +1.64) mV (Fig. S12†). Although a positive charge might be expected due to the presence of distal primary amines from the TTDDA linker, the observed net neutral surface charge can be attributed to other surface functional groups i.e. carboxylic acids, esters, alcohols, and bound chlorides. No particle flocculation or coagulation was observed, which suggests that stabilization of NH₂-FCDs might be driven by linker steric effects or the high solubility afforded by the abundance of polar surface functionality.†

³¹H NMR structural characterization of NH₂-FCDs (Fig. S13†) showed two sets of distinct signal intensities associated to FCD surface functionality. Large peaks at 3.6, 2.9 and 1.8 ppm could be assigned to surface bound TTDDA, whilst smaller peaks around 8.5 ppm and 1.3–4.0 ppm correspond to surface-bound aromatic and sp³-bound protons, respectively. Further analysis by ³¹H–¹³C HMBC (Fig. S14†) showed cross-peaks between these lower intensity aromatic and alkyl regions, indicating a patchwork of amorphous and aromatic moieties on the surface of NH₂-FCDs. ³¹H–¹⁵N-HMBC NMR experiments further evidenced desymmetrisation/anchoring of TTDDA onto the surface via incorporation into N-containing heterocycles (−160 and −130 ppm) most likely imidazole, pyrazine or pyridine-type molecules (Fig. S15†). Presence of the distal amine was confirmed by the cross-peak at −350 ppm, indicating the presence of ammonium species. Finer NH₂-FCD structural detail can be ascertained by the minor proton species in the ¹⁵N NMR spectrum (1.65 and 1.58 ppm) showing cross-peaks at −62 ppm (imine), −253 and −293 ppm (amides) (Fig. S16†).

In order to better understand the molecular mechanisms that lead to NH₂-FCD formation, aliquots of the reaction at 30-second intervals were taken and analysed by FTIR, ³¹H, ¹³C, and elemental analysis (Fig. S17–S20†). Loss of the anomic proton/carbon (³¹H, ¹³C NMR) as well as the formation of an aldehyde (FTIR) were observed over the first 90 seconds, after which time the aldehyde disappeared (FTIR) and formation of sp³-centres/aromatization was then observed (³¹H, ¹³C NMR). Additionally, amide formation occurred after 90 seconds (¹³C NMR, FTIR). Further mechanistic evidence was obtained from qualitative ReactIR studies, under hydrothermal conditions at 70 °C (Fig. S21†). Upon addition of GlcNH₂·HCl, to the heated TTDDA solution, two C=O vibrations appeared at 1625 and 1682 cm⁻¹ which could be assigned to amide and imine species, respectively. While the imine signal at 1682 cm⁻¹ quickly reaches a maximum intensity and then diminishes over time, the amide signal continues to increase before reaching a plateau. Based on these observations, we propose that initial reaction stages involve iminium formation, from reaction of an amine (TTDDA or GlcNH₂) with the aldehyde that is generated from ring-opening of the hemiacetal in the carbohydrate moiety. Trapping of the iminium electrophile could allow oligomer formation which, when accompanied by dehydration (as confirmed by elemental analysis of the reaction aliquots at different time points, see Fig. S20†), leads to the formation of the sp³-enriched nanocrystalline core. In the second phase of the reaction, following the loss of bulk water, further carbonisation occurs and aromaticity is then generated on the outer layers of the sp³-enriched cores. Surface passivation by TTDDA can now take place via either incorporation of TTDDA into the surface heteroaromatics or amide bond formation. Amide formation can occur either through surface bound carboxylic acids reacting directly with an amine (e.g. TTDDA or sugar-derived amine) or through the nucleophilic attack of an alcohol to the iminium electrophile, followed by rearrangement of the resulting imidate (Scheme 1).

Functionalisation of NH₂-FCDs with lactose disaccharide, was carried out to highlight the versatility of our FCDs (Scheme 2). Treatment of NH₂-FCDs with succinic anhydride, proceeded by ring-opening, to yield carboxylic acid bearing FCDs (COOH-FCDs), which were then reacted with 1-aminolactose,⁶
in the presence of CDI, to afford lactose-coated CDs (Lac-FCDs). \(^{1}H\)-NMR confirmed the surface functionalization of COOH-FCDs and Lac-FCDs (Fig. S22 and S23†). Interestingly, it was found that the fluorescence properties for COOH/Lac-FCDs were not altered from those of NH\(_{2}\)-FCDs (Fig. S29†).

Cell internalization, and toxicity studies using NH\(_{2}\)-FCDs, COOH-FCDs and Lac-FCD were then performed in HeLa (human cervical) and MDA-MB-231 (human breast) cancer cells. Cultures were exposed to concentrations from 10\(^{-6}\) to 2000 µg mL\(^{-1}\) for 1 hour, 1, 3 and 7 days.\(^{24}\) Metabolic competence was assessed by Alamar Blue (AB), and the number of live cells with Calcein AM. The ratio of AB/Calcein affords the reductive metabolism per cell (RMPC), providing a metric to compare treated cells against untreated controls. In MDA (Fig. S30 and S31†), a distinct advantage for lactose-coated FCDs is observed at very high concentrations after 3 and 7 day exposures. NH\(_{2}\)-FCDs and COOH-FCDs show elevated RMPC at concentrations above 500 µg mL\(^{-1}\) 3 days and reduced RMPC above 250 µg mL\(^{-1}\) 7 days, whereas Lac-FCDs show no significant change from control. In HeLa cells (Fig. S32 and S33†), differences can be seen between differentially functionalised FCDs. NH\(_{2}\)-FCDs show elevated RMPC at 1 hour exposures, with no associated cell death, which is reduced after 1 and 3 days; with significant cell death being seen at concentrations over 250 µg mL\(^{-1}\) at 7 days. COOH-FCDs have little toxic effect except at 7 day exposures above 250 µg mL\(^{-1}\) where RMPC decreased significantly. Conversely, Lac-FCDs after 3 days, at concentrations of 10\(^{-1}\) µg mL\(^{-1}\), show elevated RMPC levels consistently. However, this is not associated with any change in the population size relative to control, and is reduced again after 7 days. These results highlight the utility of the glycan coating to decrease or obviate the toxicity of for FCDs at high concentrations.

Having confirmed the very low toxicity of our novel FCDs, confocal microscopy was used to visualise Lac-FCD’s interaction with HeLa (Fig. S34†) and MDA cells (Fig. 3 and S35†). After 2 hour exposure, cells were imaged with 405 nm excitation.\(^{23}\) It was found that Lac-FCDs were indeed internalised by both cell lines, as determined by Z-stack analysis. Compression of a Z-stack, that is consecutive sections at different heights within a region of interest, allowed comparison of fluorescence per unit area in treated vs. untreated cells. It was found treated cells had a higher total fluorescence than untreated cells (Fig. S34D/35D†). Lac-FCDs generally display a diffuse localisation within the cell in either cell line, with some areas of bright aggregation.

**Conclusions**

In summary, the facile and expedient MW-assisted synthesis of a novel, sp\(^{3}\)-enriched nanocrystalline and photostable amine-decorated FCD is described (NH\(_{2}\)-FCD) from cheap and available starting materials. The novel NH\(_{2}\)-FCDs consist of a sp\(^{3}\)-enriched crystalline core with an amorphous surface studded with aromatic regions. Mechanistic studies on the formation of NH\(_{2}\)-FCDs suggests the generation of an iminium species which is crucial for carbohydrate degradation and FCD surface passivation. We believe this key step could be exploited to further expand the emission profile of FCDs. Further FCD functionalization to afford non-toxic carboxylic acid and lactose-decorated FCDs (COOH/Lac-FCDs) showed their ease of functionalization. We also demonstrated that Lac-FCDs are readily internalised into human cancer cells with little toxic effect at high concentrations and long exposure times. The simplicity of the protocol and versatility of the FCDs makes this process a valuable addition to the toolbox of chemists and biologists with applications in, and beyond, the field of material chemistry. Moreover, the novel sp\(^{3}\) nanocrystallinity of these materials, which possess special chemical and physical properties such as high chemical inertness, diamond-like properties, and favorable tribological properties, offers unique opportunities in electrochemical applications and for probing the PL mechanism of FCDs that do not contain sp\(^{2}\)-crystalline regions; these studies are ongoing.

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![Fig. 3 Confocal microscopy mages of Lac-FCD internalization in MDA cells. Left: Bright Field channel; Right: Fluorescent channel showing Lac-FCDs.](Image)
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23 Due to operational considerations, a TTDDA solution was heated to 70 °C, followed by addition of GlcNH₂·HCl. Although, quantification is not possible, detection of imine species under these conditions, is highly suggestive of their presence under MW-treatment.

24 It should be noted all FCDs were readily soluble in phosphate-buffered saline (PBS) and all cell media used in cellular experiments. No degradation or aggregation was observed over periods of 7 days at 37 °C or room temperature.

25 Although this excitation is not optimal for Lac-FCDs, the average fluorescence intensity per treated cell was higher in both cell lines (Fig. S32D/S33D†).