INTRODUCTION

In the past few decades, hundreds of novel nanostructured materials (NSMs) exhibiting extraordinary properties compared with their bulk counterparts have been synthesized by a variety of methods with controlling the geometrical factors (Jun et al., 2005). To characterize the NSMs, extensive research has been conducted with transmission electron microscope (TEM) which is an indispensable tool for analyzing the novel physical and chemical properties of individual materials on the atomic scale (Neumann et al., 2010). In the characterization of the NSMs with the TEM, the most common method for TEM specimen preparation is the dispersion of the NSMs diluted in solution (commonly ethanol or water) as thinly as possible on the amorphous thin carbon film coated upon several metal grids.

Even if the steps for the method are not complicated and difficult to follow, some specific shapes of one or two dimensional materials such as belt, disk and plate, are mostly existed to be observed in one direction in the TEM analysis. In this case, it is hard to collect the crystal information of other directions, even though crystal structures obtained at least in three major directions are essential to solve the unknown crystal structure of NSMs (Sun et al., 2010). Moreover, NSMs with complex crystal structures have been produced through the newly developed synthesis process (Chen et al., 2011; Tadjarodi et al., 2013). Therefore, it has been strongly demanded to find out the sample preparation method to
get the crystal information in the specific site of NSMs. In this study, we tried to overcome the weakness with advanced focused ion beam (FIB) techniques. One of the synthetic zeolites was chosen to be applied for the techniques because they have mostly a complex crystal structure (Corma, 1995; Na et al., 2011). Finally, we reported a new method to get the crystal information in the specific site in any kind of shapes of NSMs.

MATERIALS AND METHODS

To apply and test an advanced FIB sampling method, the hexagonal tabular morphology of the zeolite, has been synthesized under mild hydrothermal condition. Two kinds of sample preparation methods for TEM analysis were applied. Firstly, the grid dispersion was conducted to analyze the size, shape and electron diffraction (ED) pattern of the sample in [100] direction. Secondly, a cross-section TEM sample was prepared by a FIB (Quanta 3D FEG; FEI Co., USA). In the case of the grid dispersion method, the nano-powders were diluted with ethanol (20 v%, nano-powder). After sonication for 20 minutes to minimize aggregation, the solution was released on the lacey carbon supported film of 300 mesh Cu grid (TED PELLA Inc., USA) and completely dried at room temperature. In the case of the FIB method, on the other hand, Ga⁺ ion milling was conducted with gradually lowering ion beam current from 7 to 0.1 nA to minimize the ion beam damage. Energy-filtered TEM (120 kV, LEO912 OMEGA; Carl Zeiss, Germany) was used to observe crystallite sizes, shapes and ED patterns of the zeolite nano-crystals. Additionally, high-resolution TEM (HRTEM) images and ED patterns of main zone axes were acquired by using an aberration corrected energy-filtered TEM (200 kV, Libra200 HT Mc Cs TEM; Carl Zeiss). ED patterns with dynamical effects reduced through an electron beam precession unit (SppnigStar P020; NanoMEGAS, Belgium). The data analysis of the ED patterns and HRTEM images were performed using program CRISP & ELD (Calidris, Sweden).

RESULTS AND DISCUSSION

Through the grid dispersion method, it was found that the zeolite nano-crystals had a hexagonal tabular morphology. Their average size and thickness were about 600 nm and 90 nm, respectively. As shown in Fig. 1, it could be obtained easily the planar-directional ED pattern. This zone axis was determined discretionally to be the [100] direction through ED analysis (Fig. 2D). However, it is difficult to obtain ED patterns of other orthogonal direction of the tabular structure by the grid dispersion method because of its dispersion characteristic and thickness problem. To complement these drawbacks of the grid dispersion method, we tried to produce a cross-section of zeolite nano-crystal using FIB. It was conducted by pre-treatment process in three different ways. At first, the zeolite nano powder was dispersed in ethanol solution and dropt on a silicon substrate and then C-coating was carried out with a thickness of approximately 100 nm as shown in Fig. 3A. After dispersing the sample on glass substrate, secondly, C-coating was performed in the same thickness of the first (Fig. 3B). Thirdly, samples were dispersed on the C-coated glass substrate and then additional C-coating was performed like sandwich packing (Fig. 3C).

Samples prepared in the pre-treatment process of the three different methods were milled by FIB in the direction of [010] and [001]. At this time, we selected a sample having a complete hexagonal tabular morphology. Also, the milling directions were determined by the consideration of crystallographic orientation of ED pattern obtained from the planar-directional ED patterns ([100] zone axis).

In the first way, the silicon substrate is often used as FIB sampling material because it is a single crystal and has excellent thermal conductivity (Ferrando-Villalba et al., 2014). However, a disadvantage was found that the peak overlap (red circles) occurred in ED patterns obtained from both silicon substrate and zeolite nano-crystal as shown in Fig. 4A. Furthermore, it was difficult to make the zone axis ED patterns of zeolite nano-crystal due to the relatively strong excitation peaks diffracted from Si substrate.

In order to solve this problem, we used an amorphous glass substrate instead of a silicon substrate. In the case of the glass substrate, there was no peak overlap but zeolite nano-crystal was amorphized as shown in Fig. 4B. This amorphization phenomenon could be estimated from previous report (Park...
et al., 2007). According to previous report, an amorphous glass endured the annealing effect of about 330°C during the Ar\textsuperscript{+} ion milling. Moreover, Ga\textsuperscript{+} ions in FIB system are accelerated with higher energy than Ar\textsuperscript{+} ions. In this manner, zeolite nano-crystals seem to be damaged by heat conduction from the glass substrate during Ga\textsuperscript{+} ion milling in FIB system. The third method was subjected to C-coating on a glass substrate to prevent the thermal conduction from glass substrate to zeolite nano-crystal. In this attempt, it was possible to obtain clear ED pattern for the orthogonal direction of zeolite nano-crystal without the peak overlap and thermal damage as shown in Fig. 4C. As a result, we could obtain three-dimensional crystallographic information of zeolite nano-crystal as shown in Fig 2.
Fig. 2A-C indicate the bright-field TEM images of three major orthogonal directions. The ED patterns of three major zone axes of zeolite nano-crystal were also obtained as shown in Fig. 2D-F. Each ED patterns was obtained by using precession ED technique. Therefore, all ED patterns have reliable peak intensities for structure solving even though their sample thickness are somewhat thick (about 90 nm) (Kim et al., 2010). In addition, we obtained successfully HRTEM images of three major zone axes (Fig. 2G-I). Finally, it was revealed that the crystal structure of zeolite nano-crystal was orthorhombic lattice system with unit cell parameters which have $a=23.41\ \text{Å}$, $b=9.88\ \text{Å}$, $c=11.54\ \text{Å}$, $\alpha=90^\circ$, $\beta=90^\circ$, $\gamma=90^\circ$. Also it is expected that its atomic structure could be solved with combination of ED patterns and HRTEM images.

**CONCLUSIONS**

In this study, we found and demonstrated the advanced FIB sampling method for three-dimensional crystal structure analysis of two dimensional zeolite nano-crystal. As it is expected, FIB is a very useful equipment for the site specific cross-section TEM specimen preparation of tabular structure with the preferred orientation compared to other sampling methods, such as grid dispersion or ultramicrotoming methods. Especially, we could determine the crystal structure of tabular zeolite nano-crystal through the successful extraction of crystallographic information with double C-coating FIB technique. Therefore, this FIB sampling method is expected to be very useful in structure analysis of various two dimensional soft-materials.

**CONFLICT OF INTEREST**

No potential conflict of interest relevant to this article was reported.
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