A Comprehensive Assessment of Catalytic Performances of Mn$_2$O$_3$ Nanoparticles for Peroxymonosulfate Activation during Bisphenol A Degradation

Li Chen $^{1,2}$, Wanyi Fu $^{1,3,*}$, Congyu Hou $^{1,2}$, Yulong Yang $^{1,2}$ and Xihui Zhang $^{1,2,*}$

Abstract: Catalytic performances of Mn$_2$O$_3$ nanoparticles for peroxymonosulfate (PMS) activation in bisphenol A (BPA) degradation were comprehensively investigated in this study. Experimental results showed that 10 mg/L BPA could be 100% degraded within 20 min with the dosages of 0.2 g/L Mn$_2$O$_3$ and 0.1 mM PMS. Moreover, Mn$_2$O$_3$ showed remarkable activity in activation of PMS and excellent adaptability in various real water matrices, including river water, tap water and secondary effluents. Based on the radical detection and scavenging experiments, it was found that both radical and non-radical oxidation contributed to the degradation of BPA and $^{13}$O$_2$ was the dominant species in the degradation compared to $^{*}$OH, $^{*}$SO$_4$•− and $^{*}$O$_2$•−. A total of 15 transformation products were identified by LC/MS-MS during BPA degradation in the Mn$_2$O$_3$/PMS system, and degradation pathways via three routes are proposed. Compared with lab-made catalysts reported in the literature, the Mn$_2$O$_3$ catalyst demonstrated its superiority in terms of its high TOC removal, low PMS consumption and fast degradation rate for BPA.

Keywords: peroxymonosulfate activation; Mn$_2$O$_3$ catalyst; bisphenol A; catalytic oxidation; singlet oxygen

1. Introduction

Bisphenol A (BPA) is classified as one of the endocrine-disrupting chemicals (EDCs) due to its estrogenic effect on human bodies [1]. The widespread use of BPA has resulted in its ubiquity in the natural environment [2,3] and even in drinking water [4,5]. Previous studies have reported the presence of BPA in human blood, urine and tissues, which might cause thyroid hormone disruption, heart diseases, cardiovascular disease and cancers [6,7]. BPA concentrations in WWTP effluent and surface waters were found to range from several ng/L to hundreds of µg/L [8–10]. It is of great significance to develop robust processes to remove BPA from aquatic environments.

In the last decade, PMS-based AOPs have been proposed for removal of organic contaminants, especially for the hazardous and refractory compounds (e.g., BPA) [1,11]. As well as sulfate radicals (SO$_4$•−), which have high redox potential, independence in pH and longer life times than hydroxyl radicals ($^{*}$OH) [12], singlet oxygen ($^{1}$O$_2$) has been reported to play an important role in the degradation of organic pollutants [13,14] in PMS-based AOPs. Transition metal ions or oxides are used to activate PMS because they require less energy and have high reactivity [15]. Cobalt-based catalysts are one of the most effective activators for PMS [16,17]. However, the toxicity, high price and restricted availability of cobalt limit the applications of cobalt-based catalysts [18].

In contrast, manganese-based activators for PMS have gained increasing attention [11,19–24] because of their unique advantages [25], i.e., relatively lower toxicity than...
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Co, Cu and Zn; variable valence; high natural abundance in the earth; and environmental friendliness. Many reported manganese-based materials are doped with multiple transition metals (e.g., Fe, Co, Cu, Al, Zn, La and Ce) to enhance the catalytic activities for degradation of various recalcitrant organics. Materials such as LaCo$_{1-x}$Mn$_x$O$_3$ [26], MnO$_2$/ZnFe$_2$O$_4$ [27] and Ce/Mn$_2$O$_3$ [28] have been used as PMS activators for phenol degradation. Pharmaceutical and personal care products (PPCPs) are degraded by PMS activated by Co$_3$MnFeO$_6$ [29], CuS/Fe$_2$O$_3$/Mn$_2$O$_3$ [30] and Mn/Co$_3$O$_4$ [31]. CoMnAl [20] and Mn$_{1.8}$Fe$_{1.2}$O$_4$ [32] are used for the activation of PMS in degradation of EDCs. Furthermore, dyes are also decontaminated by PMS using α-MnO$_2$/palygorskite [33] and MnO$_2$/MnFe$_2$O$_4$ [34] as activators. Although the above materials are reported to have high catalytic abilities for PMS in the degradation of organic pollutants, harsh and precise conditions are required for the synthesis, limiting the possibilities for mass production and industrial applications.

In the past decade, most researchers have made efforts towards the synthesis of novel, complex and composite manganese-based catalysts, and few studies have focused on the usage of pure manganese oxides (MnO$_x$, i.e., MnO, MnO$_2$, Mn$_2$O$_3$ and Mn$_3$O$_4$) as PMS activators for the degradation of organic contaminants. MnO$_x$, comprised of elements that are abundant in the earths, has been commercially exploited from minerals or proficiently synthesized and used in the fields of chemical engineering and battery and steel production [35,36]. Therefore, MnO$_3$ has the highest potential for practical application compared to other lab-made catalysts since it can be mass produced. Saputra et al. have studied MnO$_2$ and lab-made MnO, Mn$_2$O$_3$ and Mn$_3$O$_4$ as activators for PMS in the degradation of phenol, and the results showed that Mn$_2$O$_3$ had the highest activity [37]. However, to the best of our knowledge, no work has been conducted to explore the catalytic performance of Mn$_2$O$_3$ as a PMS activator for the degradation of BPA.

In this study, Mn$_2$O$_3$ catalysts with different particle sizes were purchased and their feasibility as activators for PMS was comprehensively assessed. The main objectives of this study were to: (i) investigate the influence of initial reaction parameters (PMS concentration, PMS/catalyst dosage, pH) and the presence of common co-existing ions, organic matter and other emerging organic contaminants; (ii) identify the major radical species, degradation pathways and mechanisms; and (iii) assess the stability and reusability of Mn$_2$O$_3$ catalysts and the toxicity of byproducts. The comprehensive assessment of the catalytic performance of available Mn$_2$O$_3$ for PMS activation during BPA degradation in this work proves the practicability of Mn$_2$O$_3$ for real water treatment.

2. Results and Discussion

2.1. Effects of Particle Sizes on Degradation of BPA in Mn$_2$O$_3$/PMS System

Nano- and microparticles of Mn$_2$O$_3$ were chosen for size-dependent studies on BPA removal. As revealed in Figure 1a, the adsorption of BPA was little affected by the size of the Mn$_2$O$_3$ catalyst. The adsorption rate was less than 10% of the total BPA. The low BPA adsorption capacity indicates that BPA does not occupy active sites for PMS activation on the surface of Mn$_2$O$_3$. As Figure 1b shows, with smaller particle sizes, the degradation rate of BPA became faster. The pseudo-first-order rate constants ($k$) were 0.1044 min$^{-1}$, 0.0557 min$^{-1}$ and 0.0201 min$^{-1}$ for Mn$_2$O$_3$ catalysts with particle sizes of 55 nm, 136 nm and 1894 nm, respectively. The reaction stoichiometric efficiency (RSE) was used to further evaluate the utilization efficiency of PMS for nano- and microparticles of Mn$_2$O$_3$ [38]. RSE was defined as the molar concentration ratio of oxidized BPA ($\Delta$[BPA]) to consumed PMS ($\Delta$[PMS]). The RSE values were 36%, 33% and 23% for degradation processes using Mn$_2$O$_3$ with particle sizes of 55 nm, 136 nm and 1894 nm, respectively. Mn$_2$O$_3$ with a smaller size greatly improved the catalytic activity by providing more accessible reactive sites and activated PMS to the greatest degree. For the following experiment, Mn$_2$O$_3$ with an average particle size of 55 nm was used.
Figure 1. Effects of catalyst sizes on BPA removal efficiencies in (a) adsorption by MnO$_2$ and (b) degradation by the MnO$_2$/PMS system. Reaction conditions: [BPA]$_0$ = 10 mg/L, [PMS]$_0$ = 0.5 mM, [MnO$_2$]$_0$ = 0.1g/L, initial pH = 7.0 ± 0.2.

2.2. Effect of PMS and Catalyst Dosages

BPA degradation as a function of PMS dosages (0.01–0.50 mM) was studied at a fixed MnO$_2$ dosage (0.1 g/L). Detailed information for the linear equations and R$^2$ values is provided in Table S2. As shown in Figure 2, the degradation rate of BPA accelerated when the PMS dosage increased from 0.01 to 0.3 mM in the MnO$_2$/PMS system, and the value of $k$ increased from 0.0441 to 0.1360 min$^{-1}$. With low PMS dosages, active sites on the MnO$_2$ surfaces could not be utilized effectively because insufficient PMS was a limiting factor on the reaction rate. However, a further increase in PMS concentration to 0.5 mM slightly decreased BPA degradation. When PMS concentration is high, the limited active sites for PMS on the surface of the MnO$_2$ can gradually become saturated. Simultaneously, the excess amount of PMS can react with SO$_4$$^•$ and •OH to form SO$_5$$^•$ (see Equations (1) and (2)). SO$_5$$^•$ has lower oxidation potential than SO$_4$$^•$, resulting in attenuated degradation of BPA [39,40]. Thus, 0.1 mM PMS was finally selected for the follow-up studies.

$$\text{HSO}_3^- + \text{SO}_4^{•^-} \rightarrow \text{SO}_5^{•^-} + \text{SO}_4^{2-} + \text{H}^+$$ (1)

$$\text{HSO}_5^- + \text{•OH} \rightarrow \text{SO}_5^{•^-} + \text{H}_2\text{O}$$ (2)

Figure 2b shows that the increase of MnO$_2$ dosage remarkably enhanced the degradation of BPA at a constant PMS dosage (0.1 mM). $k$ values increased linearly from 0.0070 to 0.7500 min$^{-1}$ when the MnO$_2$ dosage increased from 0.01 to 0.30 g/L. The enhancement
of BPA degradation with higher Mn\textsubscript{2}O\textsubscript{3} dosages may be attributable to there being more active sites available for PMS activation [41].

2.3. Influence of Water Matrix on the Degradation of BPA

2.3.1. Effect of pH

The initial pH of reaction solutions greatly impacts the degradation efficiency of BPA in PMS/catalyst systems due to its influence on the surface charge of catalysts, the fractions of PMS species and the speciation of organic compounds [13]. The effect of initial pH on the degradation of BPA is shown in Figure 3. It can be seen that Mn\textsubscript{2}O\textsubscript{3} presented appreciable BPA degradation efficiency in the tested pH range. BPA could be 100% degraded in 20 min for pH 4.0–9.0 and fast kinetics were observed when the pH = 9.0. When the pH value was further increased to 10.8, only 93% of BPA was degraded in 20 min. The \(K_{a1}\) and \(K_{a2}\) values of PMS were 0 and 9.4, which shows that HSO\textsubscript{5}\(^{-}\) was the dominant PMS species under the condition of pH < 9.4 and SO\textsubscript{5}\(^{2-}\) at pH > 9.4 [42–44]. In acidic conditions (pH = 4.0), reactive oxygen species (ROS), such as SO\textsubscript{4}•\(^{-}\) and \(^{•}\)OH, can be scavenged by H\(^{+}\) [45,46]. Moreover, H\(^{+}\) attaches on the electronegative O–O group of PMS and increases the interfacial repulsion between PMS and Mn\textsubscript{2}O\textsubscript{3} [47]. Both cases are detrimental to the catalytic performance, resulting in less degradation of BPA. When the initial pH value is increased to strongly alkaline (pH = 10.8), SO\textsubscript{5}\(^{2-}\) becomes the main PMS species and the surface of Mn\textsubscript{2}O\textsubscript{3} is negatively or positively charged because Mn\textsubscript{2}O\textsubscript{3} has a point of zero charge (pH\textsubscript{pzc}) at pH = 5.3 (Figure S1). In such cases, electron repulsion would reduce the interaction between SO\textsubscript{5}\(^{2-}\) and the negative charged Mn\textsubscript{2}O\textsubscript{3}, leading to a lower degradation efficiency for BPA. At a pH of 9.0, PMS decomposes to HSO\textsubscript{5}\(^{-}\) and SO\textsubscript{5}\(^{2-}\) at similar concentrations [48], and PMS is activated under weak alkaline condition to form singlet oxygen (\(^{1}\)O\(_{2}\)) and superoxide anion radicals (O\(_{2}\)•\(^{-}\)), which would accelerate the degradation of BPA [49,50]. Therefore, the highest degradation efficiencies for the PMS/Mn\textsubscript{2}O\textsubscript{3} system were observed at neutral or weakly alkaline pH as shown in Figure 3.

![Figure 3. Effect of initial pH on BPA degradation; [BPA]0 = 10 mg/L, [PMS]0 = 0.10 mM and [Mn\textsubscript{2}O\textsubscript{3}0] = 0.2 g/L.](image)

2.3.2. Effect of Co-existing Inorganic Ions

Real water contains various inorganic ions and types of natural organic matter (NOM). Figure S2 shows the effect of co-existing inorganic ions on BPA degradation in the Mn\textsubscript{2}O\textsubscript{3}/PMS system. As for inorganic anions, such as Cl\(^{-}\), NO\textsubscript{3}\(^{-}\) and HCO\textsubscript{3}\(^{-}\), in the range of 1–100 mM, no distinct inhibition on the removal rate of BPA was found. Compared to other anions, a high concentration of Cl\(^{-}\) can accelerate the BPA degradation. It has been reported that a high concentration of Cl\(^{-}\) will react with PMS to generate
active chlorine or hypochlorous species (i.e., Cl•, Cl2•− and ClOH•−), which accelerate the removal rate of BPA [51]. Similar results were presented by Dong et al. [15], who found that high concentration of Cl− (0.1M) greatly improved the degradation of BPA in a PMS/CuFe2O4 system. In contrast, high concentrations of NO3− and HCO3− would slightly inhibit the degradation of BPA. This might be because HCO3− and NO3− can react with •OH or SO4•− to form less reactive CO3•− and NO3•, respectively [52]. Both Ca2+ and Mg2+ can accelerate BPA degradation because cations enable bridging between HSO5− and Mn2O3, leading to easier reduction of PMS for the formation of radicals and, finally, enhancing the oxidizing power of PMS [41].

2.3.3. Effects of HA and BPA Initial Concentrations

Humic acid (HA) is usually used as a representative of NOM in water [53]. As can be seen in Figure S2, the addition of HA greatly slowed down the degradation process of BPA, with k values decreasing from 0.5402 min⁻¹ (without HA) to 0.0379 min⁻¹ (with 20 mg/L HA). However, no obvious inhibitory effect on BPA removal was observed in the presence of 1 mg/L (100%) and 10 mg/L HA (92%). When further increasing the dosage of HA to 20 mg/L, the degradation rate of BPA decreased to 74% in 20 min.

In previous studies [54] and [19], the degradation efficiency of BPA decreased from 78% to 52% with the addition of 10 mg/L HA in a CuO/PMS system and from 88% to 59% with the addition of 5 mg/L HA in a MnFe2O4/PMS system [19]. The inhibitory effect of HA can be primarily attributed to its competition with BPA for ROS during the oxidation process and its competitive adsorption on the catalyst surface to occupy the accessible active sites for PMS [55]. Nevertheless, the influence of HA on BPA removal in the Mn2O3/PMS system seemed to be much milder than that found in previous research. Reasons for this phenomenon need to be elucidated in future studies for a better understanding of the interaction mechanism between HA and Mn2O3.

Usually, the concentrations of BPA in real water range from ng/L to µg/L and BPA coexists with other organics [56]. In order to further test the potential of the Mn2O3/PMS system in field applications, the degradation of 0.1 mg/L BPA in the presence of 10 mg/L HA was implemented. As Figure 4a shows, the BPA could be totally degraded by the Mn2O3/PMS system even when the concentration of coexisting HA was 100 times higher than that of BPA. Moreover, as Figure 4b shows, complete BPA removal could be achieved at initial BPA concentrations of 0.1, 1 and 10 mg/L, while for the 20 and 30 mg/L BPA, the removal rates were 90% and 78% in 20 min, respectively. The results demonstrate that the Mn2O3/PMS system is promising for the removal of trace amounts of BPA in real water.

2.3.4. Degradation of BPA in Real Water and in the Presence of other EOCs

In order to further verify the efficiency of Mn2O3/PMS in the degradation of BPA in real water, river water (RW), secondary effluent from a wastewater plant (SE) and tap water (TW) spiked with 10 mg/L BPA were used for tests. Table S1 lists the water quality
parameters of these three types of real water. As Figure 5a shows, the BPA removal rates were 99%, 97% and 94% in 20 min for RW, TW and SE, respectively. The minor inhibitory effect may have been due to the co-existing complex components in real water. The lowest efficiency of BPA degradation was found in treating the SE, which may have been caused by the higher concentrations of TOC and inorganic ions in SE than in TW and RW. A higher degradation rate of BPA in RW was found compared to TW. This might have been caused by enhanced oxidation due to the existence of higher concentrations of Ca$^{2+}$ and Mg$^{2+}$ in RW.

Figure 5. Degradation of BPA (a) in different water matrices and (b) with various emerging organics in the Mn$_2$O$_3$/PMS system. (a) Reaction conditions: [BPA]$_0$ = 10 mg/L, [PMS]$_0$ = 0.10 mM, [Mn$_2$O$_3$]$_0$ = 0.2 g/L, initial pH = 7.0 ± 0.2. (b) Reaction conditions: [BPA]$_0$ = [Ofloxacin]$_0$ = [Paracetamol]$_0$ = [Naproxen]$_0$ = [Erythromycin]$_0$ = 5 mg/L, [PMS]$_0$ = 0.10 mM, [Mn$_2$O$_3$]$_0$ = 0.2 g/L, initial pH = 7.0 ± 0.2.

The catalytic activity of the Mn$_2$O$_3$ with PMS activation was also evaluated for its potential to degrade a variety of frequently detected emerging organic contaminants (EOCs). Two antibiotics (erythromycin and ofloxacin) and two inflammatory drugs (paracetamol and naproxen) were selected and spiked into UPW with BPA as a mixture for tests. Figure 5b shows that up to 100%, 100%, 96%, 87% and 77% of the BPA, paracetamol, ofloxacin, erythromycin and naproxen, respectively, were degraded within 60 min. Surprisingly, compared to BPA alone, the degradation efficiency of Mn$_2$O$_3$/PMS towards BPA was not affected by the presence of other organic pollutants. Hence, the Mn$_2$O$_3$/PMS oxidation process has potential for the decontamination of various water matrices.

2.4. Detection of Reactive Species and Possible Generation Mechanisms

2.4.1. Identification of Reactive Species

According to the literature [12], hydroxyl radicals (•OH), sulfate radicals (SO$_4$$^{•-}$), singlet oxygen (1$^2$O$_2$) and superoxide anion radicals (O$_2$$^{•-}$) may coexist in a PMS activation system. A series of selective radical quenching tests were implemented in order to identify the predominant ROS involved in the Mn$_2$O$_3$/PMS system. MeOH and TBA were adopted as quenchers as MeOH has a high reactivity to both •OH ($k_{•OH} = 9.7 \times 10^8$ M$^{-1}$ s$^{-1}$) and SO$_4$$^{•-}$ ($k_{SO4•-} = 1.6 \times 10^7$ M$^{-1}$ s$^{-1}$) while TBA without α-H mainly reacts with •OH ($k_{•OH} = (3.8-7.6) \times 10^8$ M$^{-1}$ s$^{-1}$) but is inefficient for the scavenging of SO$_4$$^{•-}$ ($k_{SO4•-} = (4.0-9.1) \times 10^5$ M$^{-1}$ s$^{-1}$) [57]. p-BQ with a first-order reaction rate constant $k_{O2•}$ of 9.6 × 10$^8$ M$^{-1}$ s$^{-1}$ was selected as a scavenger of O$_2$$^{•-}$ [58]. Additionally, FFA exhibited high reactivity with 1$^2$O$_2$ ($k_{1O2} = 1.2 \times 10^8$ M$^{-1}$ s$^{-1}$) and was selected as the scavenger for 1$^2$O$_2$ [12].

Figure 6a shows that when MeOH was added to the Mn$_2$O$_3$/PMS/BPA system with a molar ratio of MeOH/PMS = 200/1000, the rate constant $k$ of the BPA degradation process decreased from 0.5454 min$^{-1}$ (without quencher) to 0.3374 min$^{-1}$ and 0.2478 min$^{-1}$, respectively, indicating that •OH and SO$_4$$^{•-}$ existed in the oxidation reaction. Meanwhile, addition of TBA (with a molar ratio of TBA/PMS = 200/1000) resulted in no distinct
changes in the degradation of BPA, indicating that •OH contributes little in the oxidation reaction. Based on the quenching results for MeOH and TBA, both •OH and SO$_4^{•−}$ existed in the oxidation system but SO$_4^{•−}$ plays a more important role than •OH.

Figure 6. Influence of quenching agents on the degradation efficiency of BPA: (a) MeOH, (b) TBA, (c) FFA and (d) p-BQ. EPR spectrum of the Mn$_2$O$_3$/PMS in the presences of (e) DMPO and (f) TMP. Reaction conditions: [BPA]$_0$ = 10 mg/L, [PMS]$_0$ = 0.1 mM, [Mn$_2$O$_3$]$_0$ = 0.2 g/L, [MeOH] = 0.1 M, [TBA] = 0.1 M, [FFA] = 10 mM, [DMPO] = 10 mM, [TMP] = 1 mM, initial pH = 7.0 ± 0.2.

Figure 6c shows that with the increasing concentrations of FFA, the degradation efficiency of BPA was inhibited significantly. The $k$ values decreased to 0.2365 min$^{-1}$ and 0.0305 min$^{-1}$, respectively, with a molar ratio of FFA/PMS = 20/100, since FFA can also scavenge •OH with a first-order reaction rate constant $k_{•OH}$ of 1.5 × 10$^{10}$ M$^{-1}$ s$^{-1}$ [12]. Comparing the results for FFA and TBA, it can be seen that the inhibition effect of FFA contributed to quenching $¹O_2$ rather than •OH. As shown in Figure 6d, the $k$ values decreased to 0.3286 min$^{-1}$ and 0.2558 min$^{-1}$, respectively, with a molar ratio of p-BQ/PMS = 2/10, which indicated the existence of O$_2^{•−}$ in the Mn$_2$O$_3$/PMS system. Thus, it is reasonable to conclude that $¹O_2$, O$_2^{•−}$, SO$_4^{•−}$ and •OH coexisted in the reaction system and that $¹O_2$ played a much more crucial role than O$_2^{•−}$, SO$_4^{•−}$ and •OH in the degradation of BPA.
Furthermore, ROS species were confirmed by EPR analysis. DMPO was used as the spin trapping agent for SO$_4$$^\cdot$-, •OH and O$_2$$^\cdot$• while TMP was used for 1$^\cdot$O$_2$. As shown in Figure 6e, when both Mn$_2$O$_3$ and PMS were present, the signal for 5,5-dimethylpyrroline-(2)-oxyl-(1) (DMPOX) with a narrow seven-line (1:2:1:2:1:2:1) spectrum was observed. It has been reported that DMPOX is generated from the excessive oxidation of DMPO by strong oxidizing substances, such as SO$_4$$^\cdot$• and •OH [59]. This indicated the presence of SO$_4$$^\cdot$• and •OH in the reaction system, though no obvious signals of DMPO-SO$_4$$^\cdot$• and DMPO-•OH adducts were detected [60]. Instead, the main reason would have been that the oxidation rate of DMPO was much faster than that of trapping radicals in our system [59]. Therefore, the peak intensity of DMPOX was used to indirectly reflect the number of free radicals [59]. As can be seen in Figure 6e, the intensity of the DMPOX signals only slightly decreased when TBA was added, but a relatively more obvious decrease was observed when MeOH was added. This result further demonstrated that SO$_4$$^\cdot$• played a more important role than •OH in the degradation of BPA. As shown in Figure 6f, a strong triplet signal displayed as 1:1:1 in the EPR pattern for TMP-1$^\cdot$O$_2$ was found in the Mn$_2$O$_3$/PMS system, and only a small amount of 1$^\cdot$O$_2$ was formed through self-decomposition, indicating that 1$^\cdot$O$_2$ was formed during the reaction. When FFA was added to the reaction system, the intensity of TMP-1$^\cdot$O$_2$ significantly decreased, which further demonstrated that a large number of 1$^\cdot$O$_2$ existed in the Mn$_2$O$_3$/PMS system. No obvious signal for O$_2$$^\cdot$• was detected, indicating that O$_2$$^\cdot$• was not generated in the oxidation system or that its concentration was too low to be detected [61]. However, according to the results of the quenching experiments, O$_2$$^\cdot$• was formed during the reaction process; therefore, the main reason for its absence in the EPR signals was its low concentration.

2.4.2. Roles of Manganese and Oxygen Species

In order to better understand the activation mechanism of Mn$_2$O$_3$ catalysts, the surface element composition and oxidation state of the Mn$_2$O$_3$ catalyst were further investigated with XPS. Figure 7a shows the varying valence of the Mn element before and after the reaction. Two characteristic broad peaks, the Mn 2p1/2 peak at 653.5 eV and the Mn 2p3/2 peak at 641.7 eV, were observed. The latter is consistent with the spectrum of Mn$^{3+}$ oxidation states of Mn as reported in [62]. Three peaks with binding energies of 640.7 eV, 641.7 eV and 643.6 eV were fitted for the Mn 2p3/2 spectrum, corresponding to Mn$^{2+}$, Mn$^{3+}$ and Mn$^{4+}$, respectively [63], the relative intensities of which were 23:57:20 in fresh Mn$_2$O$_3$. After the reactions, the relative intensities of Mn$^{2+}$/Mn$^{3+}$/Mn$^{4+}$ changed to 22:44:34, which suggests that redox reactions between the Mn$^{2+}$/Mn$^{3+}$/Mn$^{4+}$ occurred during the PMS activation process. The interaction between Mn$_2$O$_3$ and PMS was further demonstrated by in situ Raman spectroscopy. As shown in Figure S3, compared with the pure PMS solution, the characteristic vibration peak of the O-O of the HSO$_5$$^-$ species in the Mn$_2$O$_3$/PMS suspension clearly red-shifted from 882 cm$^{-1}$ to 880 cm$^{-1}$ because the interaction between PMS and Mn$_2$O$_3$ weakened the electron density of the S-O bond [41]. Furthermore, a new peak appeared at 836 cm$^{-1}$, which is the characteristic feature of surface peroxy species [64], as a consequence of the strong affinity between the active sites of Mn$_2$O$_3$ and PMS [65].

As leached Mn can be detected after the degradation of BPA, it is necessary to verify the roles of homogeneous and heterogeneous catalysis in the Mn$_2$O$_3$/PMS system. Thus, the degradation of BPA by homogenous catalysis (Mn$^{3+}$) was carried out under identical reaction conditions except that catalysts were 0.14 g/L Mn$^{3+}$ (same Mn content as 0.2 g/L Mn$_2$O$_3$). As the results in Figure S4 show, the BPA degradation efficiency in the Mn$^{3+}$/PMS system was 36% in 60 min, much lower and slower than that achieved by the heterogeneous Mn$_2$O$_3$ catalysts (100% in 20 min). Furthermore, the potential presence of Mn$^{3+}$ in the suspension was verified via UV-vis spectroscopy. As revealed in Figure S5, no obvious absorbance peak was found for the Mn$^{3+}$–sodium pyrophosphate complex, which indicates the presence of Mn$^{3+}$ [66], during the reaction period. Thus, the degradation of BPA in the Mn$_2$O$_3$/PMS system was mostly by heterogeneous catalysis instead of homogeneous catalysis.
Figure 7. XPS characterization of fresh Mn$_2$O$_3$ and used Mn$_2$O$_3$: (a) Mn 2p, (b) O 1s.

It has been reported that oxygen species on catalyst surfaces affect their catalytic and oxidative reactivity [67]. Figure 7b shows the high-resolution spectra of O 1s for fresh and used Mn$_2$O$_3$. All the O 1s spectra of the surface oxygen species could be deconvoluted into three types. The peaks located at 529.8 eV, 531.7 eV and 533.1 eV were assigned to lattice oxygen (O$_{\text{latt}}$) with metal, adsorbed oxygen or surface hydroxyl groups (O$_{\text{ads}}$) and adsorbed H$_2$O (O$_{\text{surf}}$), respectively [68]. The changes in the area percentages of O$_{\text{latt}}$, O$_{\text{ads}}$ and O$_{\text{surf}}$ before and after the reaction suggested that O$_{\text{latt}}$, O$_{\text{ads}}$ and O$_{\text{surf}}$ were all involved in the catalytic oxidation process. The increase of O$_{\text{ads}}$ can be attributed to the formation of metal–OH groups during the reaction, and the decrease of O$_{\text{latt}}$ can be explained as the oxidation of O$_{\text{latt}}$ to O$_2$ through the reduction of Mn$^{n+1}$ to Mn$^{n+}$ [42]. The enhancement of O$_{\text{ads}}$ could greatly accelerate the dispersion of catalysts in solutions by further increasing the accessible reactive sites. Moreover, hydroxyl groups on the surface of the Mn$_2$O$_3$ can activate PMS to generate reactive radicals [69]. It has been reported that O$_{\text{ads}}$ is associated with defect sites (oxygen vacancies, O$_{\text{vac}}$) with low oxygen coordination [13,54,70]. Oxygen vacancy concentration is reflected by the XPS peak area ratio ($R$) of O$_{\text{ads}}$ to O$_{\text{latt}}$ [71]. The values of $R$ for the fresh and used Mn$_2$O$_3$ were 0.6 and 2.1, respectively, indicating that the surface oxygen vacancy concentration increased greatly during the reaction process. Furthermore, oxygen vacancies tend to adsorb oxygen because of the defect structure, forming active oxygen species on the surfaces of catalysts [16]. Meanwhile, during the reaction process, O$_{\text{latt}}$ can be released and form O$_{\text{vac}}$, which then transforms into active oxygen (O*) and further reacts with PMS to generate $^{1}$O$_2$ [72]. What’s more, the presence of O$_{\text{vac}}$ can also activate O$_{\text{ads}}$ to form $^{1}$O$_2$ [73]. Thus, the generation of O$_{\text{vac}}$ greatly enhanced the redox capability of the Mn$_2$O$_3$ and improved the remarkable catalytic activation performance for PMS and BPA degradation in the Mn$_2$O$_3$ suspension.

2.4.3. Hypothetic Mechanisms of Reactive Oxygen Species Generation

Based on the above results and analysis, catalytic mechanisms in the Mn$_2$O$_3$/PMS system can be proposed. The first mechanism is the radical oxidation process. PMS could conjunct with the surface-hydroxylated Mn(II) and Mn(III) and obtain one electron from catalysts to generate SO$_4$$^{•-}$ according to Equations (3) and (4). On the other hand, PMS could also give one electron to a catalyst to generate SO$_5$$^{•-}$, while Mn(III)/Mn(IV) could be transformed to Mn(II)/Mn(III) (Equations (5) and (6)). Furthermore, SO$_4$$^{•-}$ could react with H$_2$O or OH$^-$ to produce •OH (Equations (7) and (8)). According to previous research [33,52,74], O$_2$$^{•-}$ can also be formed by reactions as shown in Equations (9) and (11). The dissolved oxygen can obtain one electron from an oxygen vacancy and form O$_2$$^{•-}$ [74] (Equation (13)).

\begin{align*}
\equiv\text{Mn(II)}-\text{OH} + \text{HSO}_5^- &\rightarrow \equiv\text{Mn(II)}-(\text{O})\text{SO}_3^- + \text{H}_2\text{O} \rightarrow \equiv\text{Mn(III)}-\text{OH} + \text{SO}_4^{•-} + \text{OH}^- \quad (3) \\
\equiv\text{Mn(III)}-\text{OH} + \text{HSO}_5^- &\rightarrow \equiv\text{Mn(III)}-(\text{O})\text{SO}_3^- + \text{H}_2\text{O} \rightarrow \equiv\text{Mn(IV)}-\text{OH} + \text{SO}_4^{•-} + \text{OH}^- \quad (4)
\end{align*}
\[
\equiv \text{Mn(III)-(O)OSO}_3^- + \text{H}_2\text{O} \rightarrow \equiv \text{Mn(II)} - \text{OH} + \text{SO}_5^{2-} + \text{H}^+ \quad (5)
\]
\[
\equiv \text{Mn(IV)} - \text{OH} + \text{HSO}_5^- \rightarrow \equiv \text{Mn(IV)-(O)OSO}_3^- + \text{H}_2\text{O} \rightarrow \equiv \text{Mn(III)} - \text{OH} + \text{SO}_5^{2-} + \text{H}^+ \quad (6)
\]
\[
\text{SO}_4^{2-} + \text{OH}^- \rightarrow \cdot \text{OH} + \text{SO}_4^{2-} \quad (7)
\]
\[
\text{SO}_4^{2-} + \cdot \text{OH} \rightarrow \cdot \text{OH} + \text{SO}_4^{2-} \quad (8)
\]
\[
\text{HSO}_5^- + \text{H}_2\text{O} \rightarrow \text{H}_2\text{O}_2 + \text{HSO}_4^- \quad (9)
\]
\[
\text{H}_2\text{O}_2 + \cdot \text{OH} \rightarrow \text{HO}_2\cdot + \text{H}_2\text{O} \quad (10)
\]
\[
\text{HO}_2\cdot \rightarrow \text{O}_2^{2-} + \text{H}^+ \quad (11)
\]
\[
2\text{SO}_5^{2-} \rightarrow 2\text{SO}_4^{2-} + \text{O}_2 \quad (12)
\]
\[
\text{O}_2 + \text{e}^- \rightarrow \text{O}_2^{2-} \quad (13)
\]

The second mechanism is the non-radical oxidation process. It has been reported that \(^1\text{O}_2\) can be produced during the self-decomposition of PMS (Equation (14)) [73]. Furthermore, \(^1\text{O}_2\) can be generated not only from reactions involving \(\cdot \text{OH}\) and \(\text{O}_2^{2-}\) (Equations (15)–(17)) [33,75], but also from the reaction between the \(\text{HSO}_5^-\) and \(\text{O}^*\) that were converted from \(\text{O}_{\text{latt}}\) (Equations (18) and (19)). Based on the above analysis, a possible catalytic mechanism for the generation of ROS in the \(\text{Mn}_2\text{O}_3\)/PMS system is shown in Figure 8.

\[
\text{HSO}_5^- + \text{SO}_5^{2-} \rightarrow \text{HSO}_4^- + \text{SO}_4^{2-} + \text{O}_2 \quad (14)
\]
\[
2\cdot \text{OH} \rightarrow 1/2\text{O}_2 + \text{H}_2\text{O} \quad (15)
\]
\[
\text{O}_2^{2-} + \cdot \text{OH} \rightarrow \text{O}_2 + \text{OH}^- \quad (16)
\]
\[
2\text{O}_2^{2-} + 2\text{H}^+ \rightarrow \text{O}_2 + \text{H}_2\text{O}_2 \quad (17)
\]
\[
\text{O}_{\text{latt}} \rightarrow \text{O}^* \quad (18)
\]
\[
\text{O}^* + \text{HSO}_5^- \rightarrow \text{HSO}_4^- + \text{O}_2 \quad (19)
\]

**Figure 8.** Hypothetic mechanisms of reactive oxygen species generation in the \(\text{Mn}_2\text{O}_3\)/PMS system.

### 2.5. Degradation Pathways of BPA in the Mn\(_2\)O\(_3\)/PMS System

Transformation products (TPs) generated during the degradation of BPA were detected by HPLC/MS/MS in full-scan mode. The total ion current (TIC) chromatogram and mass spectra are provided in Figure S6. Fifteen main TPs were identified and the detailed information is summarized in Table S3. Based on the \(m/z\) values of the various TPs and
the experimental results of this work, reaction pathways with three routes are proposed in Figure 9.

![Proposed transformation pathways of BPA in the Mn$_2$O$_3$/PMS system.]

First, the generated SO$_4$$\cdot$$^•$ or •OH might attach the C-O bond via a dehydroxylation pathway and result in the generation of 4-(2-phenylpropan-2-yl)phenol (P1, m/z = 211) [15]. Then, P1 could either be further oxidized to (4-hydroxyphenyl)(phenyl)methanone (P2, m/z = 197) or undergo dehydroxylation to propane-2,2-diyl dibenzene (P3, m/z = 195). Later, P3 could be further oxidized into 2,2-diphenylethen-1-one (P4, m/z = 193). It has been reported that $^1$O$_2$ is a selectively electrophilic ROS that can oxidize electro-rich compounds such as phenols, olefins and aromatic hydrocarbons [76]. In addition, $^1$O$_2$ can decompose BPA rapidly through hydroxylation and $\beta$-scission reactions, which can produce 4-(2-(4-hydroxyphenyl)propan-2-yl)benzene-1,2-diol (P5, m/z = 243), phenol radicals and cationic 4-isopropylphenol [76,77]. P5 can be further oxidized into 4-(2-(4-hydroxyphenyl)propan-2-yl)cyclohexa-3,5-diene-1,2-dione (P6, m/z = 241) and (2E,4Z)-3-(2-(4-hydroxyphenyl)propan-2-yl)hexa-2,4-dienedioic acid (P7, m/z = 275).

As for the degradation route via $\beta$-scission, the formed phenol radicals could transform into [1,1′-biphenyl]-3,3′,4,4′-tetraol (P8, m/z = 217) through coupling and hydroxylation since radical couplings are common reactions for the oxidation of phenolic compounds [78]. [1,1′-biphenyl]-3,3′,4,4′,5-pentaol (P9, m/z = 233) can be obtained through the hydroxylation of P8. The cationic 4-isopropylphenol formed by $\beta$-scission could also trigger a series of substitution and elimination reactions. For instance, cationic 4-isopropylphenol can be subject to deprotonation and form 4-(prop-1-en-2-yl)phenol (P10, m/z = 133) [79]; moreover, it can also form 2-(4-hydroxyphenyl)-propanol-2-ol (P11, m/z = 151) through the substitution of a proton of water [80]. Subsequently, ring-rupturing reactions could occur and form unsaturated aromatic hydrocarbons and carboxylic acids, such as hexa-1-en-3-ol (P12, m/z = 99), hexa-1,5-dien-3-ol (P13, m/z = 97), hexa-1,5-diene-3,4-diol (P14, m/z = 113) and succinic acid (P15, m/z = 117), which would finally transform to CO$_2$ and H$_2$O.

Furthermore, the biological toxicity of TPs was investigated by measuring the oxygen uptake rate (OUR) of activated sludge after adding the BPA solutions before and after treatment. A high inhibited OUR percentage indicated high toxicity. As shown in Figure S7, the untreated BPA solution caused 10% inhibition, but the percentage decreased to 2.5% after the 5 min reaction. Meanwhile, the BPA and TOC removal rates were 93% and 53% during the first 5 min reaction, respectively (see Figure S6). The reason for the
sharp decrease in toxicity would mainly be due to the high degradation of BPA and transformation to TPs with low toxicity. The inhibition percentage gradually decreased to 1.6% after 20 min, at which time BPA had been totally removed, and then further to 0.25% after 60 min. The low toxicity is in agreement with the high TOC removal rate (85% after 60 min), indicating the destruction and mineralization of byproducts by the Mn$_2$O$_3$/PMS system.

2.6. Comparison between Mn$_2$O$_3$ and other Lab-Made Mn-Based Catalysts

The mineralization of the Mn$_2$O$_3$/PMS system in the BPA degradation process was investigated based on the removal of TOC. Figure S8 shows that BPA could be fully degraded in 20 min with 79% removal of TOC, and about 94% of TOC could be eliminated in 120 min, which means that the formed TPs could be further degraded by the Mn$_2$O$_3$/PMS system. Furthermore, the catalytic performance of the Mn$_2$O$_3$ and the previously reported catalysts in PMS activation for BPA degradation were compared.

As listed in Table 1, the Mn$_2$O$_3$/PMS system shows superiority in terms of its high TOC removal, low PMS consumption and fast degradation rate for BPA. A fast degradation rate enables short processing time and extensive treatment capacity for continuous flow operation in practical applications. For the next step, our research group will work on field applications of the Mn$_2$O$_3$/PMS system by doping catalysts in ceramic membranes as reactive media to enable PMS-based catalytic membrane filtration. How the Mn$_2$O$_3$/PMS system responds to real water matrices at large scales will be investigated in the near future.

Table 1. Comparison of catalytic performances of Mn$_2$O$_3$ and lab-made catalysts reported in literature.

| No. | Catalyst          | BPA (mg/L) | PMS (mM) | Catalyst (g/L) | Removal Rate (%) | TOC Removal Rate (%) | Ref. |
|-----|-------------------|------------|----------|----------------|------------------|----------------------|------|
| 1   | Mn$_{0.8}$Fe$_{2.2}$O$_4$ | 9          | 0.4      | 0.1            | 100 (60 min)     | 34                   | [11] |
| 2   | CoMnAl            | 10         | 0.24     | 0.02           | 100 (90 min)     | 35                   | [20] |
| 3   | MnOx/N-HPCS       | 10         | 0.3      | 0.06           | 99 (120 min)     | 39                   | [22] |
| 4   | MnFe$_2$O$_4$     | 10         | 1.0      | 0.5            | 88 (90 min)      | 51                   | [19] |
| 5   | YS-Mn$_3$O$_4$    | 10         | 0.5      | 0.1            | 88 (60 min)      | 58                   | [23] |
| 6   | Mn/Fe$_3$O$_4$    | 23         | 2.0      | 0.2            | 100 (30 min)     | 64                   | [24] |
| 7   | Mn$_{0.6}$Zn$_{0.4}$Fe$_2$O$_4$ | 23      | 0.5      | 0.2            | 96 (60 min)      | 70                   | [75] |
| 8   | MnFeO             | 10         | 0.3      | 0.1            | 100 (30 min)     | 80                   | [32] |
| 9   | Mn$_1$Fe$_1$O$_2$ | 10         | 0.3      | 0.1            | 100 (30 min)     | 80                   | [32] |
| 10  | BiFeO$_3$–MnO$_2$ | 50         | 1.0      | 0.3            | 100 (30 min)     | 85                   | [81] |
| 11  | Mn$_2$O$_3$       | 10         | 0.1      | 0.2            | 100 (20 min)     | 94                   | This work |

Furthermore, the stability and reusability of the Mn$_2$O$_3$ catalysts were investigated. Figure 10 shows that the Mn$_2$O$_3$ maintained good catalytic activity after being successively used for eight cycles. BPA removal efficiencies gradually decreased from 100% (the first three tests) to 89% (the eighth test). The gradual decrease in the BPA decontamination rate might have been due to the adsorption of TPs on the surface of Mn$_2$O$_3$, the crystal transformation and the loss of manganese [82]. XRD spectra of the fresh and used Mn$_2$O$_3$ nanoparticles are shown in Figure S9. No appreciable changes in the characteristic peaks were observed in the XRD spectra, which suggests there was no crystal transformation of the Mn$_2$O$_3$ nanoparticles. The concentration of leached Mn ions amounted to around 0.11 mg/L after eight reuses, accounting for only 0.08% of the total Mn content in the catalysts. Therefore, Mn$_2$O$_3$ poisoning was the main reason for the activity deficiency. In order to verify this assumption, used Mn$_2$O$_3$ catalysts were calcined at 600 °C for 2 h to remove TPs. After calcination, the activity of the Mn$_2$O$_3$ was almost recovered. During the ninth test, 99% of the BPA was decomposed in 60 min and 95% of it was removed in 20 min.
Figure 10. Reusability of Mn$_2$O$_3$ and lab-made catalysts reported in literature. (a) BPA degradation in eight consecutive runs with the Mn$_2$O$_3$/PMS oxidation system (reaction conditions: [BPA]$_0$ = 10 mg/L, [PMS]$_0$ = 0.10 mM, [Mn$_2$O$_3$]$_0$ = 0.2 g/L, initial pH = 7.0 ± 0.2, the first 10 min in each cycle was an adsorption stage) and (b) the reusability of Mn$_2$O$_3$ compared with lab-made catalysts as activators for PMS in the degradation of BPA.

The reusability of Mn$_2$O$_3$ was also compared with lab-made catalysts for PMS activation in BPA degradation. As shown in Figure 10b, Mn$_2$O$_3$ presented better catalytic abilities, whether after three, four or five cycles, than those of lab-made catalysts such as MnFe$_2$O$_4$ [19], CoMnAl [20], CoFe$_2$O$_4$ [21], Mn$_{0.8}$Fe$_{2.2}$O$_4$ [11], Mn/Fe$_3$O$_4$ [24], Mn$_{0.6}$Zn$_{0.4}$Fe$_2$O$_4$ [75], BiFeO$_3$–MnO$_2$ [81], ZnCo$_2$O$_4$ [83] and Co$_3$O$_4$–Bi$_2$O$_3$ [84]. After eight cycles, the degradation efficiency of BPA in this work was 89%, still higher than that of lab-made catalysts in previous research with less than eight reuse cycles.

3. Materials and Methods

3.1. Chemicals and Materials

The chemicals used in this study are described in the Supporting Information (SI). Mn$_2$O$_3$ catalysts with average particle sizes of 1894 nm and 55 nm were purchased from Shanghai Pantian Nano Material Co., Ltd. Mn$_2$O$_3$ catalysts with an average particle size of 136 nm were purchased from US Research Nanomaterials, Inc, Houston, TX, USA. Mn$_2$O$_3$ catalysts were directly used for experiments without any further treatment.

3.2. Catalytic Degradation Experiments

The catalytic activity of the Mn$_2$O$_3$/PMS system was demonstrated by degradation of BPA in aqueous solution. All the degradation experiments were carried out in a 1 L glass beaker. A certain amount of Mn$_2$O$_3$ was added to the glass beaker containing 250 mL ultrapure water and sonicated for 10 min to maintain a homogenous solution. Then, the Mn$_2$O$_3$ suspension liquid was mixed with a 250 mL solution of 20 mg/L BPA. The reaction mixture was mechanically stirred at 350 rpm for 10 min to reach the absorption equilibrium. NaOH and HNO$_3$ solutions were used to obtain different initial pH levels for the reaction system. A fixed amount of PMS was added into the mixture to initiate the reaction. Parallel samples were withdrawn at specified time intervals, and then filtered with 0.22 µm polytetrafluoroethylene (PTFE) syringe filters to remove the particles and quenched with methanol before the analysis of BPA concentrations.

For the reusability test of Mn$_2$O$_3$ catalysts, the suspension was filtered with 0.22 µm membrane filters after batch experiments, washed with ultrapure water three times and dried in an oven at 80 °C for 24 h before reuse. The experiments in this work were performed in triplicate and the results are represented with mean values and error bars in each graph.

3.3. Analytical Methods

Surface chemical information for Mn$_2$O$_3$ was collected via in situ X-ray photoelectron spectroscopy (XPS, PHI-5000, VersaProbeII, ULVAC-PHI, Inc., Chigasaki, Japan) equipped
with an Al kα source, and the binding energies of Mn3O4 were calibrated with the C 1 s hydrocarbon peak at 284.80 eV. The X-ray powder diffraction (XRD) spectra of Mn3O4 particles were acquired with a Bruker D8 Advance Powder X-ray diffractometer (Bruker, Karlsruhe, Germany) using Cu-kα radiation at 40 kV with 2θ from 20° to 90°. The zeta potential of catalyst particles was determined with a Zeta Sizer (Nano-Z, Malvern Instruments, Worcestershire, UK). The Raman spectra of the samples were obtained with a laser confocal Raman spectrometer (Horiba LabRAM HR800, Piscataway, NJ, USA).

The concentrations of BPA, erythromycin, ofloxacin, paracetamol and naproxen were measured by high performance liquid chromatography-tandem mass spectrometry (HPLC/MS/MS-8050, Shimadzu, Kyoto, Japan), as reported in the literature [85]. The transformation products (TPs) were identified by HPLC/MS/MS equipped with an AQ-C18 HP column (2.1 × 100 mm, 3 μm) using an electro-spray ionization (ESI) source. The TPs were analyzed using ESI on full-scan mode with a mass-to-charge ratio (m/z) from 50 to 450.

The concentration of total organic carbon (TOC) was determined with a TOC analyzer (TOC-VCSH, Shimadzu, Kyoto, Japan) using high temperature combustion. The concentration of PMS was determined using spectrophotometric methods as reported by Wacławek et al. [86]. The amount of leached Mn was measured by ICP/MS (Thermo Scientific iCAP RQ, Bremen, Germany). Electron paramagnetic resonance spectroscopy (EPR) of radical species generated in the Mn3O4/PMS system was recorded on a Bruker X-band A200 spectrometer (Karlsruhe, Germany) using DMPO and TMP as spin-trapping agents, respectively. The magnetic field was modulated at 100 kHz, and the power supply was 2.2 mW. The center field was 3480 G with a sweep width of 100 G. The biological toxicities of the BPA and TPs were evaluated through the activated sludge inhibition method according to the procedure that was described in the ISO 8192 method [87].

4. Conclusions

In this study, Mn3O4 nanoparticles were applied in activating PMS for the degradation of BPA. Catalytic performances of Mn3O4 were comprehensively investigated. The degradation efficiency of 10 mg/L BPA reached as high as 100% within 20 min under the conditions of 0.2 g/L Mn3O4 and 0.1 mM PMS. The presence of HCO3− and NO3− slightly slowed down the degradation kinetics but the degradation efficiency was still kept high. Meanwhile, HA (20 mg/L) presented an obvious inhibiting effect on the degradation of BPA due to the competition of HA with BPA for ROS and with PMS for active sites. Moreover, Mn3O4 showed remarkable activity in the activation of PMS and excellent adaptability in various real water matrices, including river water, tap water and secondary effluents. According to the results of the quenching experiment and the EPR results, the non-radical (O2•−) oxidation process played a major role in the degradation of BPA compared to the radical (O2•−/SO4•−/•OH) oxidation process. Fifteen transformation products obtained during BPA degradation were studied by HPLC/MS/MS. Dehydroxylation, hydroxylation and β-scission were proposed as three main routes for the degradation pathways of BPA. Compared to lab-made catalysts reported in the literature, the Mn3O4 catalyst demonstrated its superiority in terms of its high TOC removal, low PMS consumption, fast degradation rate for BPA and great stability and reusability. Overall, it is easy to conclude from these findings that the Mn3O4 catalyst has better applicability than lab-made catalysts for BPA removal in real water.

Supplementary Materials: The following are available online at https://www.mdpi.com/article/10.3390/catal11080993/s1, Figure S1: Zeta potential vs. pH curve of Mn3O4, Figure S2: Effects of (a) Cl−, (b) NO3−, (c) HCO3−, (d) Ca2+, (e) Mg2+ and (f) HA on BPA removal efficiency. Reaction conditions: [BPA]0 = 10 mg/L, [PMS]0 = 0.10 mM, [Mn3O4]0 = 0.2 g/L, initial pH = 7.0, Figure S3: In situ Raman spectra of PMS, the commercial Mn3O4 and bulk Mn3O4/PMS, Figure S4: Homogeneous and heterogeneous catalysis in the degradation of BPA, Figure S5: UV-vis spectra for Mn3+−PP in the reaction solution of the commercial Mn3O4/PMS, Figure S6: The total ion current (TIC) chromatogram of TPs and BPA (a); mass spectra of the TPs of the BPA detected in our study (b),
Figure S7: Changes in toxicity with reaction time in the Mn$_2$O$_3$/PMS system. Reaction conditions: [BPA]$_0$ = 10 mg/L, [PMS]$_0$ = 0.10 mM, [Mn$_2$O$_3$]$_0$ = 0.2 g/L, initial pH = 7.00. Figure S8: TOC removal of BPA by the Mn$_2$O$_3$/PMS system. Reaction conditions: [BPA]$_0$ = 10 mg/L, [PMS]$_0$ = 0.10 mM, [Mn$_2$O$_3$]$_0$ = 0.2 g/L, initial pH = 7.00. Figure S9: XRD spectra of the fresh and used commercial Mn$_2$O$_3$. Table S1: Water quality parameters of real water, Table S2: Main TPs of BPA identified by ESI analysis, Table S3: Identified main TPs of BPA by ESI analysis.

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