Evaluation of Fire Mitigation and Fire Protection in a Cooking Oil Processing Company

Evaluasi Penanggulangan Kebakaran dan Proteksi Kebakaran Di Perusahaan Pengolahan Minyak Goreng

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ABSTRACT

Introduction: A fire ever took place in the early 2019 in one of the cooking oil processing companies in Sidoarjo. This is because the company had a storage warehouse of cartons, jerry cans, and plastic packaging, categorized into flammable materials. The flame was suspected from rags that were exposed to spills of cooking oil, oxygen, and heat from direct sunlight and cigarette butts. The research objectives of this study are to study the implementation of fire mitigation unit and also active and passive fire protection facilities in one of the cooking oil processing companies in Sidoarjo. Methods: The study was observational with a cross sectional design and was analyzed descriptively. It evaluated the suitability of the observational data with the Minister of Manpower Decree Number 186 Year 1999, Minister of Public Work Regulation Number 26 Year 2008, and Minister of Manpower and Transmigration Regulation Number 4 Year 1980. The variables consisted of 1 fire mitigation unit, 1 waterway, 34 fire extinguishers, 7 emergency exits, 41 evacuation routes, and 2 assembly points. Data were collected through the observation and document study. Then, the data were presented in a narrative form. Results: 79.2% of fire mitigation units, 77.6% of active fire protection facilities, and 57.1% of passive fire protection facilities in one of the cooking oil processing companies in Sidoarjo are appropriate with the applicable regulations. Conclusion: The fulfillment level of fire mitigation units and active fire protection facilities are high, while the fulfillment level of passive fire protection facilities are moderate.

Keywords: active and passive fire protection, evaluation, fire mitigation

INTRODUCTION

The development of industry in Indonesia has positive impacts on the improvement of workers’ welfare. However, it also has negative impacts like
accidents and occupational diseases. Therefore, there is a need for assurance through safety and health protection for workers. This can be done through the efforts of controlling potential hazards that exist in the workplace in suppressing risks of loss and increasing worker productivity (Minister of Manpower Decree, 2014).

A Fire in a workplace can be detrimental to the company and workers. So, the fire mitigation consisting of adequate fire mitigation units, fire protection facilities, and procedures of fire mitigation that are appropriate with the Ministerial decree is highly needed. This is done so the fire mitigation officers in the workplace can perform their duties effectively (Minister of Manpower Decree, 1999). One of the potential hazards in an industry that is often encountered and that often inflicts casualties and material losses is a fire, like what happened in one of the cooking oil processing companies in Sidoarjo 2019. A fire can also cause health problems that are caused by thesmoke (Suma’mur, 2009).

Fires have also occurred in various companies, such as a fire in an oil processing plant of PT. Laguna Industri Nusantara, Tangerang which caused 2 critical people and losses up to hundreds of million rupiahs (Wardana, 2018). A fire can occur at anytime and anywhere and is always accompanied by losses, so it can be said that there are many factors that can trigger a fire (Tarwaka, 2016). Industries that use flammable materials have a higher risk of fires than residential and public areas. A fire does not only eliminate the property or life, but it can also interfere with the sustainability of production process, which can cause a greater financial loss (Ramli, 2010). One of the great fire incidents is the high number of fires in the United States during 2018, accounting for 1,318,500 cases of fires with 3,655 civilian deaths, 15,200 civilian injuries, and $ 25.6 billion of property losses (National Fire Protection Association, 2019).

In addition, there were around 410 fire accidents in DKI Jakarta from January to October 2019, which was caused by 74.0% of electrical short circuits, 14.0% of gas explosions, and 12.0% of other causes. There were 13,211 people affected by fires with 1.0% minor injuries, 0.1% severe or burn injuries, 0.0% fatality, and 98.9% survival rates. In total, the losses reached Rp. 143,638,315 billion (DKI Jakarta Statistical Service Center, 2019).

A fire also occurred in PT. Surya Sejahtera Metalindo, Tangerang which killed 8 people (Ramli, 2010). Moreover, there was a fire incident in PT. Kedaung Indah Can, Surabaya in 2018 which also caused losses up to Rp. 20 billion (Romadhon, 2018). Similarly, a Fire once occurred in PT. Indah Kiat Pulp and Paper, Riau that occurred for three days and caused losses up to Rp. 2.5 trillion (Tarwaka, 2012). The number of losses caused by fires such as the various examples above requires companies to do fire prevention and mitigation efforts to minimize and prevent the company’s losses. In short, every workplace should create a healthy and safe workplace from fires through prevention, reduction, and extinguishment of fires well as fire mitigation exercises in the workplace (President of the Republic of Indonesia, 1970).

Through fire mitigation, fires can be prevented through efforts to control energy, procurement of fire protection and rescue means, and the establishment of fire mitigation unit. Specifically, fire mitigation in the workplace consists of active and passive fire protections. One of the types of active fire protection is fire extinguishers. The use of fire extinguishers has become the most immediate and visible effort if compared to other types of active fire protection equipments. So, fire extinguishers must be well managed in the workplace in order to be used optimally (Minister of Manpower Decree, 1999).

The initial observation in one of the cooking oil processing companies in Sidoarjo states that fire incident ever occurred in the early 2019 and has become one of the biggest potential hazards that occurred in this workplace. In the previous years, there were also several fire incidents because this company had the storage warehouse of cartons, jerry cans, and plastic packaging that was made from flammable materials. The flame was suspected from rags that were exposed to spills of cooking oil, oxygen, and heat from direct sunlight and cigarette butts. So, the objectives of this research are to study the implementation of fire mitigation unit and also active and passive fire protection facilities in one of the cooking oil processing companies in Sidoarjo.

METHODS

This research was a descriptive and cross-sectional study. It was conducted in one of the cooking oil processing companies in Sidoarjo in August-September 2019. The variables consisted of fire mitigation unit (12 fire extinguish officers, 1 fire mitigation team, 6 fire mitigation unit coordinators, and 1 Occupational Health and Safety (OHS) expert of fire mitigation specialist), active fire protection...
facilities (1 waterway and 34 fire extinguishers), and passive fire protection facilities (7 emergency exits, 41 evacuation routes, and 2 assembly points). The types of data that were collected in this study were secondary data from the company data and primary data from the observation of active and passive fire protections. The data that were then analyzed descriptively and evaluated for its suitability with the prevailing regulations.

RESULTS

Fire Mitigation Unit

The observation results of fire mitigation unit can be seen in Table 1. Based on Table 1, it is known that 79.2% of observation results of fire mitigation unit in one of the cooking oil processing companies in Sidoarjo are appropriate with the Minister of Manpower Decree Number 186 (1999). Meanwhile, the remaining 20.8% are inappropriate.

Fire Extinguish Officers

The observation results of fire extinguish officer can be seen in Table 2. Based on Table 2, it is known that 77.8% of observation results of fire extinguish officers in one of the cooking oil processing companies in Sidoarjo are appropriate with the Minister of Manpower Decree Number 186 (1999). While 22.2% others were inappropriate.

Table 1. The Observation Results of Fire Mitigation Unit in One of the Cooking Oil Processing Companies in Sidoarjo in September 2019

| Observation Subject          | Observation Result | Total |
|-----------------------------|--------------------|-------|
|                            | Appropriate n %    | Inappropriate n % | N % |
| Fire Extinguish Officer     | 7.0 77.8           | 2.0 22.2         | 9.0 100.0 |
| Fire Mitigation Team        | 16.0 88.9          | 2.0 11.1         | 18.0 100.0 |
| Fire Mitigation Unit Coordinator | 8.0 80.0         | 2.0 20.0         | 10.0 100.0 |
| OHS Expert of Fire Mitigation Specialist | 7.0 63.6         | 4.0 36.4         | 11.0 100.0 |
| **Total**                   | 38.0 79.2          | 10.0 20.8        | 48.0 100.0 |

Fire Mitigation Team

The observation results of fire mitigation team can be seen in Table 3. Based on Table 3, it is known that 88.9% observation results of fire mitigation team in one of the cooking oil processing companies in Sidoarjo are appropriate with the Minister of Manpower Decree Number 186 (1999). Meanwhile, the remaining 11.1% are inappropriate.

Fire Mitigation Unit Coordinators

The observation results of fire mitigation unit coordinators can be seen in Table 4. Based on Table 4, it is known that 80.0% of observation results of fire mitigation unit coordinators in one of the cooking oil processing companies in Sidoarjo are appropriate with the Minister of Manpower Decree Number 186 (1999). Meanwhile, the remaining 20.0% are inappropriate.

Occupational Health and Safety (OHS) Expert of Fire Mitigation Specialist

The observation results of Occupational Health and Safety (OHS) expert of fire mitigation specialist can be seen in Table 5. Based on Table 5, it is known that 63.6% of observation results of Occupational Health and Safety (OHS) expert of fire mitigation specialist in one of the cooking oil processing companies in Sidoarjo are appropriate.

Table 2. The Observation Results of Fire Extinguish Officers in One of the Cooking Oil Processing Companies in Sidoarjo in September 2019

| Observation Subject          | Observation Result | Total |
|-----------------------------|--------------------|-------|
|                            | Appropriate n %    | Inappropriate n % | N % |
| Total Officer               | -                  | 12 fire extinguish officers |
| Task                        | Identify and report the potential fire hazards. | |
|                            | Extinguish fire immediately at first level. | |
| Requirement                 | Attend a technical course of fire mitigation. | No education degree limit |
with the Minister of Manpower Decree Number 186 (1999). Meanwhile, the remaining 36.4% are inappropriate.

**Active Fire Protection Facilities**

The observation results of active fire protection facility can be seen in Table 6. Based on Table 6, it is known that 77.6% of observation results of active fire protection facility in one of the cooking oil processing companies in Sidoarjo are appropriate with the Minister of Public Work

**Table 3.** The Observation Results of Fire Mitigation Team in One of the Cooking Oil Processing Companies in Sidoarjo in September 2019

| Observation Subject | Observation Result | Appropriate | Inappropriate |
|---------------------|--------------------|-------------|--------------|
| Exercises and Training | "Emergency and First Aid" and "Basic Fire and Security" exercises and training have been carried out every year. | - | |
| Fire Mitigation Plan | Application and maintenance of fire protection facilities. | - | |
| Tasks | Information about the potential sources of fire hazards and their prevention. | - | |
| | Standard operational procedures of fire prevention in the face of fire. | - | |
| | Identifying and reporting the potential fire hazards. | - | |
| | Doing maintenance of fire protection facilities. | - | |
| | Providing guidance on fire mitigation. | - | |
| | Planning emergency response of fire. | - | |
| | Extinguishing fire. | - | |
| | Evacuating workers and goods. | - | |
| | Coordinating with related agencies. | - | |
| | Providing the first aid. | - | |
| | Securing the workplace. | - | |
| | Coordinating all workers. | - | |
| Requirement | Physically and spiritually health. | - | |
| | No age limit. | - | |
| | Attending a technical course of fire mitigation. | No education degree limit. | |

**Table 4.** The Observation Results of Fire Mitigation Unit Coordinators in One of the Cooking Oil Processing Companies in Sidoarjo in September 2019

| Observation Subject | Observation Result | Appropriate | Inappropriate |
|---------------------|--------------------|-------------|--------------|
| Fire Hazard Potential Level | Group A, B, and C.. Light-medium III. | - | |
| Total Coordinator | 6 fire mitigation unit coordinators. | Lead fire mitigation before getting help from related agencies. | - |
| Task | Propose budgets, equipments, and facilities of fire mitigation to leader. | Develop fire mitigation work program. | - |
| Requirement | Physically and spiritually health. | No education degree limit. | |
| | Attended a technical course of fire mitigation. | No year of work. | |

**Table 5.** The Observation Results of the Occupational Health and Safety (OHS) Expert of Fire Mitigation Specialist in One of the Cooking Oil Processing Companies in Sidoarjo in September 2019

| Observation Subject | Observation Result | Appropriate | Inappropriate |
|---------------------|--------------------|-------------|--------------|
| Total Expert | 1 general OHS experts. | Oversee the fire mitigation process. | |
| Task | Propose budgets, equipment, and facilities of fire mitigation to leader. | Develop fire mitigation work program. | |
| | Coordinate with related agencies. | No education degree limit. | |
| | Physically and spiritually health. | No year of work. | |
| Requirement | Attended a technical course of fire mitigation. | No appointment letter. | |
Regulation Number 26 (2008) and Minister of Manpower and Transmigration Regulation Number 4 (1980). Meanwhile, the remaining 22.4% are inappropriate.

Application of Active Fire Protection Facilities

The observation results of application from active fire protection facilities can be seen in Table 7. Based on Table 7, it is known that 77.4% of observation results of application from active fire protection facilities in one of the cooking oil processing companies in Sidoarjo are appropriate with the Minister of Public Work Regulation Number 26 (2008) and Minister of Manpower and Transmigration Regulation Number 4 (1980). Meanwhile, the remaining 22.6% others are inappropriate.

Table 6. The Observation Results of Active Fire Protection Facilities in One of the Cooking Oil Processing Companies in Sidoarjo in September 2019

| Observation Subject | Observation Result | Total |
|---------------------|--------------------|-------|
|                     | Appropriate | Inappropriate | n   |
| Application         | 161.0        | 47.0       | 208.0 |
| Maintenance         | 2.0          | 0.0        | 2.0   |

Table 7. The Observation Results of Application from Active Fire Protection Facilities in One of the Cooking Oil Processing Companies in Sidoarjo in September 2019

| Observation Subject | Observation Result |
|---------------------|--------------------|
| Sprinkler           | No sprinkler. |
| Waterway            | 1 waterway |
| Installation Sign   | 34 pieces |
| Fire Extinguisher Access | 32 pieces |
| Fire Extinguisher Placement | 34 pieces |
| Fire Extinguisher Color | 34 pieces |
| Fire Extinguisher Condition | 33 pieces |
| Fire Extinguisher Height | 27 pieces |
| Fire Alarm          | No fire alarm. |
| Hydrant             | 1 portable fire extinguisher |

Maintenance of Active Fire Protection Facilities

The observation results of maintenance from active fire protection facility can be seen in Table 8. Based on Table 8, it is known that 100.0% of observation results of maintenance from active fire protection facilities in one of the cooking oil processing companies in Sidoarjo are appropriate with the Minister of Manpower and Transmigration Regulation (1980) Number 4 Section 11.

Passive Fire Protection Facilities

The observation results of passive fire protection facilities can be seen in Table 9. Based on Table 9, it is known that 57.1% of observation results of...

Figure 1. Waterway in the Backyard in September 2019

Table 8. The Observation Results of Maintenance of Active Fire Protection Facilities in One of the Cooking Oil Processing Companies in Sidoarjo in September 2019

| Observation Subject | Observation Result |
|---------------------|--------------------|
| Schedule            | Every month. |
| Condition           | Replace with a new one. |

Table 9. The Observation Results of Passive Fire Protection Facilities in One of the Cooking Oil Processing

| Observation Subject | Observation Result |
|---------------------|--------------------|
| Application         | 3.0 60.0 2.0 40.0 5.0 100.0 |
| Maintenance         | 1.0 50.0 1.0 50.0 2.0 100.0 |
passive fire protection facility in one of the cooking oil processing companies in Sidoarjo are appropriate with the Minister of Public Work Regulation Number 26 (2008). Meanwhile, the remaining 42.9% others are inappropriate.

**Application of Passive Fire Protection Facilities**

The observation results of application of passive fire protection facility can be seen in Table 10. Based on Table 10, it is known that 60.0% of observation results of application of passive fire protection facilities in one of the cooking oil processing companies in Sidoarjo are appropriate with the Minister of Public Work Regulation Number 26 (2008). Meanwhile, the remaining 40.0% are inappropriate.

| Observation Subject            | Observation Result |
|--------------------------------|--------------------|
| Emergency Exit                 | 7 emergency exits  |
| Emergency Stair                | No emergency stair |
| Emergency Lighting             | No emergency lighting |
| Evacuation Route               | 41 evacuation routes |
| Assembly Point                 | 2 assembly points  |

**Maintenance of Passive Fire Protection Facilities**

The observation results of maintenance of passive fire protection facilities can be seen in Table 11. Based on Table 11, it is known that 50.0% of
observation results of maintenance from passive fire protection facilities in one of the cooking oil processing companies in Sidoarjo are appropriate with the Minister of Public Work Regulation Number 26 (2008). Meanwhile, the remaining 50.0% are inappropriate.

DISCUSSION

Fire Mitigation Unit

Based on the Minister of Manpower Decree (1999) Number 186 Section 1, the fire mitigation unit is a working unit that is formed and assigned to deal with the fire mitigation in the workplace. Moreover, based on Section 5, fire mitigation unit consists of fire extinguish officers, fire mitigation team, fire mitigation unit coordinators, and also Occupational Health and Safety (OHS) experts of fire mitigation specialist. But, 20.8% of observation results of fire mitigation unit in one of the cooking oil processing companies in Sidoarjo are inappropriate with the Minister of Manpower Decree Number 186 (1999).

So, there is a need for some addition and improvement of 7 fire extinguisher officers and 1 Occupational Health and Safety (OHS) expert of fire mitigation specialist, and also a requirement for fire extinguish officers, fire mitigation teams, fire mitigation unit coordinators, and Occupational Health and Safety (OHS) experts of fire mitigation specialists. The fire mitigation unit has responsibility to face fire and has objective to minimize losses and casualties that are caused by fire (Mufida and Martiana, 2019). The establishment of fire mitigation unit also has a necessity to ensure the worker safety with the right procedures, responses, and actions for fire prevention (Karimah, Kurniawan and Suroto, 2016). On the other hand, fire can also affect the image and trust of stakeholders, which can disrupt company's business activity (Haqi, 2018).

Fire Extinguish Officers

Based on the Minister of Manpower Decree (1999) Number 186 Section 1, a fire extinguish officer is officer that is appointed and given additional tasks to identify the hazard source and carry out fire mitigation at their workplace. Moreover, based on Section 6, there are at least 2 fire extinguish officers for every 25 workers. Based on Section 7, other tasks of fire extinguish officers are identifying and reporting the potential fire hazards, extinguishing fire immediately at first level, evacuating workers and goods, coordinating with related agencies, and securing the workplace. The requirements to become fire extinguish officers are being physically and spiritually healthy, having a minimum Junior High School education degree, and having attended a technical course of fire mitigation.

However, 22.2% observation results of fire extinguish officer in one of the cooking oil processing companies in Sidoarjo are inappropriate with the Minister of Manpower Decree Number 186 (1999). The total number of 12 fire extinguish officers have not fulfilled the requirements, suggesting that there should be least 2 officers for every 25 workers. Because the total workers are only 234, so it requires 19 officers more, or it needs additional 7 officers. Thus, the requirement of no education degree limit is inappropriate with the Minister of Manpower Decree (1999) Number 186 Section 7, suggesting the workers to have a minimum Junior High School education degree, and having attended a technical course of fire mitigation.

However, 22.2% observation results of fire extinguish officer in one of the cooking oil processing companies in Sidoarjo are inappropriate with the Minister of Manpower Decree Number 186 (1999). The total number of 12 fire extinguish officers have not fulfilled the requirements, suggesting that there should be least 2 officers for every 25 workers. Because the total workers are only 234, so it requires 19 officers more, or it needs additional 7 officers. Thus, the requirement of no education degree limit is inappropriate with the Minister of Manpower Decree (1999) Number 186 Section 7, suggesting the workers to have a minimum Junior High School education degree. So, this company also needs to improve the requirement of education degree limit (Junior High School) to become a fire extinguish officer. It is expected that with the requirement of education degree limit, all
officers are able to extinguish fire because the fire extinguish officer must be able to extinguish fire since the beginning (Nugraha, 2018).

**Fire Mitigation Team**

Based on the Minister of Manpower Decree (1999) Number 186 Section 1, the fire mitigation team is a team that has specific functional tasks in fire mitigation unit. Moreover, based on Section 2, the company must carry out exercises and training of fire mitigation periodically for fire mitigation team and arrange a fire mitigation plan that consists of information about the potential sources of fire hazards and their prevention, application and maintenance of fire protection facilities, as well as standard operational procedures of fire prevention. Based on Section 8, fire mitigation team has tasks such as identifying and reporting the potential fire hazards, doing maintenance of fire protection facilities, providing guidance on fire mitigation, planning emergency response of fire, extinguishing fire, evacuating workers and goods, coordinating with related agencies, providing the first aid, securing the workplace, and coordinating all workers. Furthermore, the requirements to become fire mitigation team are being physically and spiritually healthy, having a minimum age of 25 years old and maximum age of 45 years old having minimum degree of senior high school education degree, and having attended a technical course of fire mitigation.

However, 11.1% of observation results of fire mitigation team in one of the cooking oil processing companies in Sidoarjo are inappropriate with the Minister of Manpower Decree Number 186 (1999). No requirement for age limit and education degree limit are inappropriate with the Minister of Manpower Decree (1999) Number 186 Section 8, suggesting the workers to a minimum age of 25 years old and maximum age of 45 years old as well as minimum senior high school education degree. So, this company needs to improve the requirements of age limit (25 and 45 years old) and education degree limit (senior high school) to join with the fire mitigation team. A fire can be caused by various factors, but it is often caused by human errors (Lestaluhu and Paskarini, 2019). The requirements to join with fire mitigation team that are set by government will make it easier for team members to understand their duties, authorities, and responsibilities when they face the fire (Pratama, 2016). These preparations also guarantee the worker safety through correct procedures in fire prevention and mitigation (Karimah, Kurniawan and Suroto, 2016). If there are no requirements, it can bring a negative impact when a fire emergency occurs because the company will only rely on person who fulfills the requirements to have the ability to extinguish fire. So, the losses caused by the fire cannot be minimized (Priambudi, Kurnawan, and Widjasena, 2017).

**Fire Mitigation Unit Coordinator**

Based on the Minister of Manpower and Transmigration Regulation (1980) Number 4 Section 2, fire can be classified into group A (solid materials except metal), group B (flammable liquid or gas), group C (electrical installations), and group D (metal). Meanwhile, based on the Minister of Manpower Decree (1999) Number 186 Section 4, the classifications of fire hazard potential level are light, light-medium I, light-medium II, light-medium III, and heavy. Moreover, based on Section 6, the company needs at least 1 fire mitigation unit coordinator for workplace with fire hazard potential level of light-medium. Also, based on Section 9, the fire mitigation unit coordinator has tasks to lead fire mitigation before getting help from related agencies, develop fire mitigation work programs, and also propose budgets, equipments, and facilities of fire mitigation to the leader. The requirements to become fire mitigation unit coordinator are being physically and spiritually healthy, having minimum Senior high school education degree, having minimum 5 years of work period, and has attended a technical course of fire mitigation.

However, 20.0% of observation results of fire mitigation unit coordinators in one of the cooking oil processing companies in Sidoarjo are inappropriate with the Minister of Manpower Decree Number 186 (1999). No requirement for education degree limit and year of work are inappropriate with the Minister of Manpower Decree (1999) Number 186 Section 9, suggesting that workers have minimum senior high school education degree and has minimum 5 years of work. So, this company needs to improve the requirements of education degree limit (senior high school) and 5 years of work period for the workers to become fire mitigation unit coordinator. If there are no requirements, it can bring a negative impact when a fire emergency occurs because it will make fire mitigation unit coordinators difficult to understand their duties, authorities, and responsibilities when they the coordinator are also difficult to understand.
the evacuation routes and workplace condition to evacuate workers and goods. So, this company needs to improve the quality of each fire mitigation unit coordinator (Septiadi, Sunarsih, and Camelia, 2015).

**Occupational Health and Safety (OHS) Expert of Fire Mitigation Specialist**

Based on the Minister of Manpower Decree (1999) Number 186 Section 6, the Occupational Health and Safety (OHS) expert of fire mitigation specialist is needed in a workplace with fire hazard potential level of light-medium III. Moreover, based on Section 10, the Occupational Health and Safety (OHS) expert of fire mitigation specialist has tasks to oversee the fire mitigation process; lead fire mitigation before getting help from related agencies; develop fire mitigation work programs; propose budgets, equipment, and facilities of fire mitigation to leader; and also coordinate with related agencies. Besides, the requirements to become the Occupational Health and Safety (OHS) expert of fire mitigation specialist are physically and spiritually healthy, has minimum D3 Engineering education degree, has a minimum of 5 years of work period, has attended a technical course of fire mitigation, and has an appointment letter from the concerned ministry.

Nevertheless, 36.4% of observation results of Occupational Health and Safety (OHS) expert of fire mitigation specialist in one of the cooking oil processing companies in Sidoarjo are inappropriate with the Minister of Manpower Decree Number 186 (1999) Section 6, suggesting that there should be 1 Occupational Health and Safety (OHS) expert of fire mitigation specialist for workplace with fire hazard potential level of light-medium III. No requirements for education degree limit, no year of work, and no appointment letter are inappropriate with Minister of Manpower Decree (1999) Number 186 Section 10, suggesting that workers should have minimum D3 Engineering education degree, minimum 5 years of work, and an appointment letter from the concerned ministry. This company does not have Occupational Health and Safety (OHS) experts of fire mitigation specialist, so this task is carried out by the Occupational Health and Safety (OHS) staff. Thus, this company needs to add 1 Occupational Health and Safety (OHS) expert of fire mitigation specialist that has minimum D3 Engineering education degree, has minimum 5 years of work, and has an appointment letter from the concerned ministry.

**Active Fire Protection Facilities**

Based on the Minister of Manpower Decree (1999) Number 186 Section 1, procurement of fire protection facility is a form of fire mitigation effort. However, 22.4% observation results of active fire protection facilities in one of the cooking oil processing companies in Sidoarjo are inappropriate with the Minister of Public Work Regulation Number 26 (2008) and Minister of Manpower and Transmigration Regulation Number 4 (1980). So, the company needs some addition and improvement of application of active fire protection facilities like sprinklers, fire alarms, hydrants, fire extinguisher installation signs, and also fire extinguisher access, condition, and height. The application and maintenance of active fire protection facilities have been made to facilitate and maintain the quality of active fire protection facilities (Pratama, 2016). For example, the unavailability of fire alarm can be detrimental to the company in the long term because a fire alarm works automatically to notify a hazard that is previously detected by a fire detector (Kowara and Martiana, 2017).

**Application of Active Fire Protection Facilities**

Based on the Minister of Public Work Regulation (2008) Number 26 Section 1, an active fire protection facility is a complete fire protection facility that consists of manual or automatic fire protection system like sprinklers, waterways, fire extinguishers, fire alarms, and hydrants. Moreover, based on the Minister of Manpower and Transmigration Regulation (1980) Number 4 Section 4, fire extinguishers must be placed in a position that is easily seen and taken, and is also equipped with a fire extinguisher installation sign. The sign that is placed on the wall should use an equilateral triangle in a red base color, and should have the side length of 35 cm, letter height of 3 cm in white color, and arrow height of 7.5 cm in white color. Meanwhile, for the fire extinguisher, the installation of the sign that is placed on a pole should use a red base color with 20 cm in width and is mounted circling the pole.

Moreover, the height of fire extinguisher installation sign is 125 cm between the top of the fire extinguisher and the floor surface. In addition,
fire extinguisher installation and placement should be appropriate with the type and classification of fire. The placement of one fire extinguisher with another may not exceed 15 meters, as specified or recommended by the Occupational Health and Safety (OHS) experts. Also, all of fire extinguisher tubes should be red. Moreover, based on Section 5, it is not allowed to install and use broken fire extinguishers. Section 8 further suggests that the fire extinguishers should be installed in height of 120 cm from the floor surface, except for CO2 gas and dry chemical powder type which can be placed lower with the distance between the base of the fire extinguisher and floor surface not less than 15 cm. However, 22.6% of observation results of application from active fire protection facilities in one of the cooking oil processing companies in Sidoarjo are inappropriate with the Minister of Public Work Regulation Number 26 (2008) and Minister of Manpower and Transmigration Regulation Number 4 (1980). No provision of a sprinkler and a fire alarm, and only 1 portable fire extinguisher is inappropriate with the Minister of Public Work Regulation (2008) Number 26 Section 1, suggesting that active fire protection facilities should consist of sprinklers, fire alarms, hydrants, and others. Fire alarm is used to provide information to all workers when a fire occurs. So, the evacuation and fire mitigation process become easier (Miranti and Mardiana, 2018). Besides, 34 pieces of sign installation of fire extinguishers (23 sign installations on the wall and 11 sign installations on the pole) are inappropriate with the Minister of Manpower and Transmigration Regulation (1980) Number 4 Section 4, suggesting that the sign installation of fire extinguishers that is placed on the wall should have the side length of 35 cm, while the sign that is placed on the pole should be mounted circling the pole, and also have 125 cm in height with floor surface.

Moreover, 2 pieces of fire extinguisher access that are covered with cardboards and jerry cans are inappropriate with the Minister of Manpower and Transmigration Regulation (1980) Number 4 Section 4, suggesting that an active fire extinguisher must be placed in a position that is easily seen and taken. Also, 1 piece of fire extinguisher condition that is exposed to forklifts is inappropriate with the Minister of Manpower and Transmigration Regulation (1980) Number 4 Section 5, suggesting not to install and use broken fire extinguishers. Meanwhile, 7 pieces of fire extinguisher height (2 pieces of CO2 gas type and 4 pieces of dry chemical powder type) are placed in height of ≥ 120 cm, and 1 piece of dry chemical powder type is placed in height of < 15 cm) are inappropriate with the Minister of Manpower and Transmigration Regulation (1980) Number 4 Section 8, suggesting that the fire extinguisher should be installed with the height of 120 cm from the floor surface, except for CO2 gas and dry chemical powder type which can be placed lower with the distance between the base of fire extinguisher and floor surface not less than 15 cm.

So, there is a need for some addition and improvement of sprinklers, fire alarms, hydrants, fire extinguisher installation signs, and also good control of fire extinguisher access, condition, and height. If the active fire protection facilities do not fulfill the standards, it can cause loss and even death (Hambyah, 2016). The fire extinguisher condition is also very influential on the feasibility of when to use it; if the fire extinguisher is in good condition then the risk of a greater fire can be overcome quickly (Firdani, Ekawati and Kurniawan, 2014). Furthermore, the fire extinguisher installation sign that is hard to find can also increase time to find the fire extinguisher (Romadhon, 2018).

In addition, the fire extinguisher with a damaged condition will not have an appropriate performance, and the material inside becomes malfunction. There is also a pressure drop that can make fire extinguisher unable to reach the fire, and the extinguishing fire process becomes ineffective. Moreover, it is also feared that the fire extinguisher access and height with inappropriate conditions will make fire extinguishers difficult to take the fire extinguishers in fire condition which can occur at any time (Hambyah, 2016). If an emergency occurs and the components do not meet the standards, the consequences will be fatal (Sanjaya and Ulfa, 2019). Fire extinguishers that are ready to use are also influenced by their installation (Lestaluhu and Paskarini, 2019).

**Maintenance of Active Fire Protection Facility**

Based on the Minister of Manpower and Transmigration Regulation (1980) Number 4 Section 11, the provisions of fire extinguisher inspection have been done every 6 or 12 months or only 2 times or once a year. Moreover, the broken fire extinguishers should be repaired or replaced with the new ones. 100.0% of observation results of maintenance from active fire protection facilities in one of the cooking
oil processing companies in Sidoarjo are appropriate with the Minister of Manpower and Transmigration Regulation (1980) Number 4 Section 11. The maintenance of active fire protection facilities such as periodical fire extinguisher inspection has been done very well by this company. Besides, the inspection has been conducted every month (12 times a year). The management also needs to monitor and evaluate the maintenance of active fire protection facility programs regularly so that the programs can run efficiently and effectively (Muchtar, Ibrahim and Raodhah, 2016).

Meanwhile, based on the Minister of Manpower and Transmigration Regulation (1980), the provisions of fire extinguisher inspection have been done every 6 or 12 months or only 2 times or once in a year. If the fire extinguishers do not fulfill the standards, it can cause loss and even death (Hambyah, 2016). The maintenance of broken fire extinguishers has been carried out by replacing them with the new ones. This action is in accordance with the Minister of Manpower and Transmigration Regulation number 4 year 1980, which states that the broken fire extinguishers should be repaired or replaced with the new ones. In addition, the fire extinguisher that approaches the expiration date will be refilled or replaced by the third third parties, namely CV. Bayu Putra Satria and CV. Carolina Perdana.

Passive Fire Protection Facility

Based on the Minister of Manpower Decree (1999) Number 186 Section 1, the procurement of evacuation facility is a form of fire mitigation effort. However, 42.9% of observation results of passive fire protection facilities in one of the cooking oil processing companies in Sidoarjo are inappropriate with the Minister of Public Work Regulation Number 26 (2008). So, the company needs some addition and improvement of the application and maintenance from passive fire protection facilities like emergency exits, emergency stairs, emergency lighting, and maintenance schedule. Passive fire protection facilities must fulfill the requirements that allow workers to save themselves quickly and securely (Pratama, 2016). Besides, the passive fire protection facilities must allow all workers to vacate the building safely before fire threatens their lives in a short time (Maharani, Fitri and Buntara, 2019).

Maintenance of Passive Fire Protection Facility

Based on the Minister of Public Work Regulation (2008) Number 26 Chapter 3, passive fire protection facilities must be maintained continuously and free from any barriers. However, 50.0% of observation results of maintenance from passive fire protection facilities in one of the cooking oil processing companies in Sidoarjo are inappropriate with the Minister of Public Work Regulation Number 26 (2008). NO provision of maintenance schedule is inappropriate with the Minister of Public Work Regulation (2008) Number 26 Chapter 3, suggesting that passive fire protection facilities must be maintained continuously.

This is one way to improve fire safety management in a sustainable community. It is also

Application of Passive Fire Protection Facilities

Based on the Minister of Public Work Regulation (2008) Number 26 Section 1, a passive fire protection facility is facility that is prepared for occupants or fire extinguish officers to save lives and property in fire condition, consisting of emergency exits, emergency stairs, emergency lights, evacuation routes, and assembly points. However, 40.0% of observation results of application from passive fire protection facilities in one of the cooking oil processing companies in Sidoarjo are inappropriate with Minister of Public Work Regulation Number 26 (2008).

No provision of an emergency stair and emergency lighting are inappropriate with the Minister of Public Work Regulation (2008) Number 26 Section 1, suggesting that passive fire protection facilities should consist of emergency exits, emergency stairs, emergency lighting, evacuation routes, and assembly points to save lives and property in fire condition. So, the company needs some addition and improvement of application from passive fire protection facilities like emergency exits, emergency stairs, and emergency lighting. The passive fire protection facilities must fulfill the requirements that allow workers to save themselves quickly and securely (Pratama, 2016). Besides, the passive fire protection facilities must allow all workers to vacate the building safely before fire threatens their lives in a short time (Maharani, Fitri and Buntara, 2019).
necessary to always keep fire safety at a good level and avoid damage to a fire safety management system. With a continuous improvement, a community can know when there is a mismatch in the fire safety management system and can immediately take actions to overcome it to maintain the safety level of the community’s fire safety (Kuntoro, 2017). Thus, it is clear that the appropriate condition of passive fire protection facilities can prevent accidents during evacuation process (Nugraha, 2018). Every building that is equipped with a well-maintained passive fire protection facility can also be used by building occupants to escape safely (Mufida and Martiana, 2019). Therefore, the company needs passive fire protection facilities that are maintained continuously.

CONCLUSION

Based on research in one of the cooking oil processing companies in Sidoarjo, it can be concluded that 79.2% of fulfillments of fire mitigation unit have been met with high level, 77.6% fulfillments of active fire protection facilities have been met with high level, and 57.1% fulfillments of passive fire protection facilities have been met with moderate level. So, there is a need for the addition and improvement of some fire mitigation unit, including 7 fire extinguisher officers and 1 Occupational Health and Safety (OHS) expert of fire mitigation specialist. And also requirements of fire extinguisher officers, fire mitigation teams, fire mitigation unit coordinators, and Occupational Health and Safety (OHS) experts of fire mitigation specialists. Moreover, there a is also a need for some addition and improvement of active fire protection facilities like sprinklers, fire alarms, hydrants, fire extinguisher installation sign, and also good control of fire extinguisher access, condition, and height. Furthermore, there also is also a need for the addition and improvement of some passive fire protection facilities like emergency exits, emergency stairs, emergency lighting, and maintenance schedule.

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