Nanocellulose-MXene Biomimetic Aerogels with Orientation-Tunable Electromagnetic Interference Shielding Performance

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Designing lightweight nanostructured aerogels for high-performance electromagnetic interference (EMI) shielding is crucial yet challenging. Ultrathin cellulose nanofibrils (CNFs) are employed for assisting in building ultralow-density, robust, and highly flexible transition metal carbides and nitrides (MXenes) aerogels with oriented biomimetic cell walls. A significant influence of the angles between oriented cell walls and the incident EM wave electric field direction on the EMI shielding performance is revealed, providing an intriguing microstructure design strategy. MXene “bricks” bonded by CNF “mortars” of the nacre-like cell walls induce high mechanical strength, electrical conductivity, and interfacial polarization, yielding the resultant MXene/CNF aerogels an ultrahigh EMI shielding performance. The EMI shielding effectiveness (SE) of the aerogels reaches 74.6 or 35.5 dB at a density of merely 8.0 or 1.5 mg cm$^{-3}$, respectively. The normalized surface specific SE is up to 189 400 dB cm$^2$ g$^{-1}$, significantly exceeding that of other EMI shielding materials reported so far.

High-performance electromagnetic interference (EMI) shielding materials with excellent EMI shielding effectiveness (SE) combined with low material consumption and good mechanical flexibility are emergently desirable for attenuating unwanted EM radiation or interference.[1] Cellular architectures,[2] consisting of nanostructured frame materials and micrometer-sized pores, have shown a great potential for substituting the conventional metal shields due to their low density, considerable flexibility, easy processability, chemical stability, and tunable EMI shielding performance.[1] Particularly, the existing pores enable multiple reflections (multi-reflections) of incident EM waves in the shields, which greatly enlarge the intrinsic shielding ability of the frame materials.[4] As such, designing the frame materials, the cellular microstructures, and their synergistic effects in these architectures for controllable EMI SE have always been a focus of research. Carbon and metal nanostructured porous scaffolds have been widely developed, such as carbon nanotube (CNT) sponges,[5] polydimethylsiloxane-coated graphene foams,[6] and silver nanowire (Ag NW)-embedded polymer aerogels.[7] They can show SE values of around 20 dB, a commercial SE requirement,[8] at low densities of 8–60 mg cm$^{-3}$. The specific SE (SSE),[6,9] defined as SE divided by the density for evaluating lightweight EMI shielding architectures, reaches 333–5480 dB cm$^3$ g$^{-1}$, which is much higher than that...
(≥10 dB cm⁻¹ g⁻¹) of solid copper or stainless steel at similar thicknesses. Moreover, the design of pore microstructure such as anisotropic microhoneycomb-like cellular morphology has attracted increasing attention due to the vital influences on mechanical and functional attributes of the architectures. As such, the number of interfaces between the frame materials and voids is increased in one direction (transverse direction), further increasing the multi-reflections and thus shielding ability of architectures. Honeycomb-like cellular architectures based on CNT, Ag NW, and graphene have been fabricated for EM shielding applications. Their SSE and thickness-reduced SSE (SSE/t, a normalized surface specific SE that is defined as SE divided by the density and thickness) can reach up to 9280 and 46 400 dB cm² g⁻¹, respectively. These values, however, are still unsatisfactory due to the limited utilization of the frame materials and cellular structures. Moreover, employing the anisotropic structures directly for the EM shielding results in a poor SE controllability, requiring precise sample dimensions to reach the target shielding functionality. In other words, designing efficient microstructure and understanding its unique interactions with EM waves are of critical importance, yet remain largely unexplored, in order to achieve excellent shielding performance of the nanostructured aerogels.

Recently, a new class of 2D metal carbides and nitrides, so-called MXenes, have been quickly attracting tremendous attention due to their exotic properties, such as metallic conductivity, excellent mechanical properties, and large specific surface area. Owing to the selective removal of the A atomic layer from the parental MAX phase (where M is transition metal, A is group 13 or 14 element, X is carbon and/or nitrogen), MXenes are terminated with surface functional groups (–F, –OH, and –O), resulting in easy processability from their aqueous dispersion. This provides a great potential for the construction of high EM shielding performance MXene-based architectures. For instance, when introducing cellular structures by hydrazine treatment, the resultant MXene foam (with a density of 0.22–0.39 g cm⁻³) showcases much enhanced EM shielding properties, exhibiting a breaking down of the 136 752 dB cm² g⁻¹ at a high EM shielding SE of 49 520 dB cm² g⁻¹, respectively. These values, however, are still unsatisfactory due to the limited utilization of the frame materials and cellular structures. Moreover, employing the anisotropic structures directly for the EM shielding results in a poor SE controllability, requiring precise sample dimensions to reach the target shielding functionality. In other words, designing efficient microstructure and understanding its unique interactions with EM waves are of critical importance, yet remain largely unexplored, in order to achieve excellent shielding performance of the nanostructured aerogels.

We begin with the MXene synthesis and delamination (Figure S1a, Supporting Information). To reduce the defect density on the MXene nanosheets, we first employed an etching method less aggressive than conventional methods, the so-called minimally intensive layer delamination to produce multilayered (m-) Ti₃C₂Tx. After etching, the Ti₃AlC₂ MAX precursors, with a compact rock-like morphology structure, changed to m-Ti₃C₂Tx, with a certain degree of delamination, best seen in the scanning electron microscopy (SEM) images (Figure S1b,c, Supporting Information). Upon repeated washing with deionized water to allow the ion exchange with the pre-intercalated Li⁺, followed by vigorous manual shaking to further swell the clay-like Ti₃C₂Tx, a viscous aqueous ink enriched with delaminated Ti₃C₂Tx MXene nanosheets was finally obtained (Figure S1d–g, Supporting Information). The X-ray diffraction (XRD) pattern as well as Raman spectrum further verify the successful etching and delamination. The MXene viscous ink (Figure S1g, Supporting Information, concentration ≥30 mg mL⁻¹) was made of clean flakes with a hexagonal atomic structure, according to transmission electron microscopy (TEM) images and electron diffraction (Figure 1a and inset). The atomic force microscopy (AFM) analysis further confirms that the delaminated nanosheets are clean and composed of 71% monolayered, 16% bilayered, and 10% trilayered nanosheets (Figure 1b; Figure S1h–j, Supporting Information). Monolayer flakes are ±1.5 nm in thickness and ±3.2 ± 1.2 μm in mean lateral dimension, according to the AFM height profiles and statistics, respectively, and agreeing with our previous reports. Stable CNF dispersion was prepared by 2,2,6,6-tetramethylpiperidine-1-oxyl (TEMPO)-mediated oxidation of the biomass cellulose fibers followed by grinding to weaken the hydrogen bonds between neighboring cellulose chains (Figure S2a–g, Supporting Information). The transmission electron microscopy (TEM, Figure 1c) and AFM image (Figure S2h,i, Supporting Information) indicate that the as-prepared CNFs own average ±450 nm in length and ±1.4 nm in diameter, suggesting a large aspect ratio (±321). These CNFs are terminated with abundant hydrophilic, negatively charged surface groups (i.e., –OH and –COOH), resulting in a high zeta potential (−60 mV) and low viscosity of the stable aqueous dispersion (Figure S2j, Supporting Information). This enables homogeneous mixing of MXene and CNF aqueous
dispersions without additional surfactants, best evidenced by the Tyndall effect and zeta potential (Figure S3, Supporting Information). The similarities in hydrophilicity and surface groups render a uniform deposition/adhesion of CNFs on the MXene nanosheets (Figure 1d), allowing the former to work as efficient structural directing agent[14b,25] in the aerogel fabrication. Figure 1e shows the scheme of preparation of the anisotropic honeycomb-like MXene/CNF hybrid aerogels, where the unidirectional ice-templated freeze-drying method was employed. During synthesis, the as-formed pyramid-like ice crystals exclude the CNF-attached MXene layers on the surface, leading to the formation of oriented, interconnected MXene hybrid cell walls. The assembly of the intact cell walls can be interpreted as the CNF “nanomortars” efficiently crosslinking the MXene
“nanobricks”[15,23] through the hydroxyl-containing groups (Figure 1e,f), which eventually contribute to the formation of robust hybrid aerogels even at a density of 4 mg cm–3. The electron microscopy images further confirm our analysis. Oriented cell walls and unidirectional pore channels with gap ≈20 µm are clearly observed in the longitudinal plane (Figure 1g); the structure tends to be isotropic in the transverse plane of the MXene/CNF hybrid aerogels (Figure 1h). A close examination of a typical hybrid aerogel (17 wt% CNF, density ≈4 mg cm–3) reveals that the biomimetic cell walls possess an average thickness of ≈36 nm with the gap among the stacked layers of ≈1.45 nm (Figure 1i; Figure S4, Supporting Information).

The cell walls’ thickness is solution concentration dependant while the pore channels’ diameter is influenced by the induced temperature gradient. As a result, nearly identical pore gap between adjacent cell walls and similar cell walls’ thickness have been achieved in the hybrid aerogels regardless of the CNF content (Figure 2a; Figure S5a, Supporting Information). When CNF is absent, the pure MXene aerogels showcase a loose, leaves-like morphology with abundant holey cell walls due to the weak gelation ability of MXene nanosheets (Figure 2b; Figure S5b, Supporting Information). The presence of the holes greatly compromises the mechanical properties in the resultant aerogels, hindering their large-area preparation. In contrast, ultralight, freestanding, large-area (12 cm × 6 cm), highly flexible (i.e., bendable and rollable), and easy-shapable MXene/CNF hybrid aerogels can be fabricated (Figure 2c; Figures S6 and S7, Supporting Information), showing a great potential of these aerogels prepared through the easy-to-scale-up ice-templated approach for high-performance EMI shielding application, as discussed below. By utilizing the CNF “mortars” to improve the gelation among the “nanobricks,” one can effectively enhance the compressive strength and modulus of the anisotropic hybrid aerogels, depending on the CNF content (Figure 2d; Figure S8, Supporting Information). By adding 33 wt% CNFs, the compressive modulus of the hybrid aerogel is up to 9.61 kPa, reaching ≈350% higher values than the modulus of pure MXene aerogels, highlighting the critical role of CNFs in the fabrication of ultralight yet robust aerogels.

Actually, the CNF content affects the microstructures and electrical properties of the resultant hybrid aerogels as well (Figure 2d; Table S1, Supporting Information). According to the XRD patterns (Figure S9a, Supporting Information), increasing the CNF content up to 17 wt% leads to a gradual downshift of the (002) characteristic peak of MXene, indicative of slightly broadened interlayer spacing from 13.97 to 14.84 Å that agrees well with the value obtained from the high-resolution TEM (inset of Figure 1i). This ultrathin insulating phase between MXene nanosheets is beneficial for maintaining the high conductivity
of the MXene-based hybrid aerogels, e.g., a CNF content of 10 or 17 wt% results in a nearly identical electrical conductivity to that of pure MXene aerogels. Further increasing the amount of CNF results in a larger interlayer spacing, i.e., 15.63 Å when adding 50% of CNF, and the electrical conductivity of the resultant hybrid aerogel observably reduces. This is instructive as a small enlargement of interlayer spacing (6%) can increase the utilization of readily accessible nanosheets for the incident EM waves without compromising the electrical conductivity of the aerogel. Fourier transform infrared (FTIR) spectra of the aerogels further show the successful introduction of CNF into the as-prepared hybrid aerogel (Figure S9b, Supporting Information). In other words, the interactions of the CNFs and MXenes offer a great potential for high EMI shielding performance of the robust and conductive MXene/CNF hybrid aerogels at a low CNF content.

In general, EMI shielding performance is influenced by the reflection (SE_r), absorption (SE_a), and multi-reflections, corresponding to the mobile charge carriers, electric dipoles, and interior interfaces/surfaces, respectively. The multi-reflections of incident EM waves induce more interactions with the pore cells in the porous architectures, efficiently increasing wave-absorption ability of the shields. Therefore, the SE_r in the aerogels can dominate the total SE (SE_total), which sums up both SE_r and SE_a. As mentioned before, the interactions between MXenes and a small fraction of CNFs (i.e., 17 wt%) efficiently enhance the intactness of the hybrid cell walls and introduce effective interfaces between CNFs and MXenes. The large mismatch of electrical conductivity in the interfaces (the conductivities of the pure MXene and CNF are \( \approx 10^6 \) and \( \approx 10^{-10} \) S m\(^{-1}\), respectively) leads to high interfacial polarizations, which in combination with the abundant charge carriers from MXenes, resulting in increased wave absorption ability of the cell walls. The hybrid aerogel can thus achieve maximum SE_r and SE_a of 63.1 and 55.0 dB, respectively, with increased CNF content up to 17 wt% (Figure 2e,f; Figure S10, Supporting Information). Excessive CNF fraction inevitably decreases the conductivity and reduces the number of charge carriers of the aerogels, which greatly compromises the EMI SE. For example, the MXene/CNF aerogel demonstrates SE_r and SE_a of 15.3 and 10.8 dB, respectively, at a similar density of 4.0 mg cm\(^{-3}\) and an identical thickness of 2 mm. Moreover, the low-density aerogel (17 wt% CNF) can demonstrate excellent EMI SE stability, as the EMI SE keeps constant after bending for 1000 cycles (Figure S11). The electrical conductivity of the cell walls was assumed the same as the measured value (50 000 S m\(^{-1}\)) of solid MXene/CNF films (17 wt% CNF content) prepared by a cast-drying approach. As demonstrated in Figure 3g and Figure S13a, Supporting Information, the theoretical simulation predicts an EMI SE\(_r\) value of 64.8 ± 2.6 dB in the X-band at angle of 0°, quite close to the measured SE\(_r\) value. In addition, the numerically calculated EMI SE\(_r\) decreases first upon increasing the angle, and reaches 47.3 ± 1.7 dB at an angle of 90° (Figure S13b, Supporting Information), which is nearly equal to the values observed at angle of 0°. This is understandable, as the EMI SE is maximized (minimized) only if the oriented cell walls/pore channels of the aerogels are in parallel (perpendicular) to the electric field direction of incident EM waves.

To verify the above statements, FEA was carried out based on the parameters of the MXene/CNF hybrid aerogels to simulate the EMI shielding performance. Herein, the pore size and the thickness of cell walls were assumed as 20 µm and 36 nm, respectively, for the typical MXene/CNF aerogel (17 wt% CNF content, density \( \approx 4.0 \) mg cm\(^{-3}\); Figure 3f). The electrical conductivity of the cell walls was assumed the same as the measured value (50 000 S m\(^{-1}\)) of solid MXene/CNF films (17 wt% CNF content) prepared by a cast-drying approach. As demonstrated in Figure 3g and Figure S13a, Supporting Information, the theoretical simulation predicts an EMI SE\(_r\) value of 64.8 ± 2.6 dB in the X-band at angle of 0°, quite close to the measured SE\(_r\) value. In addition, the numerically calculated EMI SE\(_r\) decreases first upon increasing the angle, and reaches 47.3 ± 1.7 dB at an angle of 90° (Figure S13b, Supporting Information), which is nearly equal to the values observed at angle of 0°. This is understandable, as the EMI SE is maximized (minimized) only if the oriented cell walls/pore channels of the aerogels are in parallel (perpendicular) to the electric field direction of incident EM waves.
waves. Or to put it differently, it allows us to realize maximized EMI shielding performance in a given material architecture without altering either the sample dimension, or the constructed frame materials, or the incident wave propagation direction.

Actually, the measured SE_T, SE_A, and SE_R achieved at angle = 0° are always higher than those achieved at angle = 90° regardless of CNF content, as shown in Figure 3h. In addition, MXene/CNF hybrid aerogels (density ≈4 mg cm⁻³) with a higher CNF content exhibit gradually reduced difference in SE values at angles of 0° and 90°, e.g., the SE_T and SE_A difference values are 26.5 and 21.5 dB, respectively, for the aerogels with 17 wt% CNFs, while those are 4.3 and 2.2 dB, respectively, for the aerogels with 50.0 wt% CNFs. This can be reasonably attributed to the much decreased content of MXene nanosheets when enlarging the CNF fraction, resulting in quickly reduced electrical conductivity and shielding ability as well as weakened internal electric field that is generated in the hybrid aerogels.

We further fabricated hybrid aerogels with various porosities (thus, various densities) by adjusting the water fraction in the MXene/CNF mixed dispersions (Table S2, Supporting Information). Unlike the pure ultralight MXene aerogel (density = 2 mg cm⁻³) that exhibits irregular pore channels and holey cell walls (Figure S14a, Supporting Information), the presence of 17 wt% CNFs enables the formation of ultralight MXene/CNF aerogels.
Figure 4. EMI shielding performance of the MXene/CNF hybrid aerogels. a) EMI SE in the X-band and b) shielding performance and SSE at 10 GHz for the MXene/CNF hybrid aerogels (17 wt% CNF) with varying densities. c) EMI SE in the X-band at various thicknesses for the MXene/CNF hybrid aerogels (17 wt% CNF) at densities of 1.5 mg cm⁻³. d) Comparison of the MXene/CNF hybrid aerogels' shielding performance with other typical carbon-, metal-, and MXene-based shielding materials: SSE/t values of the materials with various densities.

(density as low as 1.5 mg cm⁻³) with well-maintained microstructural characteristics (Figure S14b, Supporting Information). It is worth noting that the fabrication of ultralight aerogel is of critical importance, yet quite challenging, for achieving high EMI shielding performance. The main reason for the ultralight hybrid aerogel is credited to the structural directing effect of the CNFs.²⁵ Figure 4a shows that the EMI SE of 2 mm-thick pure MXene aerogel (density of 2.0 mg cm⁻³) reaches a SE value of 25.5 dB, which is considerably lower than that of the 2 mm-thick MXene/CNF hybrid aerogels (SE of 35.5 dB) with an ultralow density of merely 1.5 mg cm⁻³. This indicates the synergistic effects between the 1D CNFs and 2D MXenes for fabricating ultralight aerogels with excellent EMI shielding performance. On the other side, hybrid aerogels with a higher density (up to 20 mg cm⁻³) were also fabricated for widely controlling the EMI SE. For instance, the MXene/CNF aerogel with a density of 8.0 mg cm⁻³ displays a large EMIE value of 74.6 dB.

The hybrid aerogels with a higher density typically display larger SEₚ and SEₐ values (Figure 4b). Therefore, in the pursuit of ultralight aerogels with excellent EMI shielding performance, one needs to decrease the density while maintaining high SE values. As such, a figure of merit, SSE defined as the ratio of SE to density, is used to evaluate the EMI shielding performance and for comparison with other material systems.¹¹,¹³,¹⁴ A higher SSE represents superior EMI shielding performance achieved in a lightweight material architecture, which is a desired property of next-generation electronics. Impressively, our MXene/CNF hybrid aerogels have demonstrated quite high and wide-range SSE values depending on the density of the aerogels. A maximum SSE of 23 633 dB cm⁻³ g⁻¹ has been achieved in the 2 mm-thick hybrid aerogel with density of 1.5 mg cm⁻³, surpassing all so far reported shielding materials at similar thickness (Table S3, Supporting Information).

The EMI shielding performance is also thickness dependent; thicker aerogel typically exhibits higher EMI SE values. As showcased in Figure 4c, a 1 mm-thick MXene/CNF hybrid aerogel (density ≤1.5 mg cm⁻³) displays a SE value of 28.4 dB, which further increases to >45 dB corresponding to a 99.99% attenuation of incident EM waves in the 3 mm-thick aerogel. Therefore, another figure of merit, SSE/t is utilized to evaluate the EMI shielding performance.¹¹,¹³,¹⁴ As shown in Figure 4d and Table S3, Supporting Information, our typical MXene/CNF hybrid aerogels exhibit very high SSE/t values in a wide range of densities. In particular, superhigh SSE/? up to 189 400 dB cm⁻² g⁻¹ has been achieved, which is much higher than that of other shielding materials including carbon-based, metal-based, and other MXene-based architectures. The excellent EMI shielding performance of our MXene/CNF hybrid aerogel is attributed to the ultralight nature and the unique oriented biomimetic cell walls that are enabled by the synergistic effects between 1D CNFs and 2D MXene nanosheets.

To sum up, we have demonstrated ultralow-density and highly flexible MXene/CNF hybrid aerogels with impressive EMI shielding performance. The intrinsic properties and structure...
of MXene as well as the interactions between CNFs and MXene nanosheets allow the efficient fabrication of highly conductive, robust hybrid aerogels consisting of biomimetic, oriented, intact cell walls. In particular, we have revealed that the EMI SE strongly depends on the angle between the oriented cell walls and the electric field direction of incident EM waves, where maximized SE is achieved as the oriented cell walls are parallel to the electric field direction. Such a novel shielding tuning mode offers a wide range of controllable EMI SE values without altering the frame materials, providing great opportunities for building functional aerogels or devices with oriented structures for excellent EMI shielding performance. Consequently, EMI SE up to 35.5 and 74.6 dB have been achieved in the 1.5 and 8.0 mg cm⁻³ MXene/CNF hybrid aerogels, respectively. Moreover, the ultralight EMI radiation as miniaturization of electronics progresses. The extremely high EMI shielding efficiency from the good field direction. Such a novel shielding tuning mode offers a wide range of controllable EMI SE values without altering the frame materials, providing great opportunities for building functional aerogels or devices with oriented structures for excellent EMI shielding performance. Consequently, EMI SE up to 35.5 and 74.6 dB have been achieved in the 1.5 and 8.0 mg cm⁻³ MXene/CNF hybrid aerogels, respectively. Moreover, the ultralight aerogel showcases impressive SSE and SSE/ene/CNF hybrid aerogels, respectively. Moreover, the ultralight aerogel showcases impressive SSE and SSE/ene/CNF hybrid aerogels, respectively. Moreover, the ultralight materials, providing great opportunities for building functional aerogels or devices with oriented structures for excellent EMI shielding performance. Consequently, EMI SE up to 35.5 and 74.6 dB have been achieved in the 1.5 and 8.0 mg cm⁻³ MXene/CNF hybrid aerogels, respectively. Moreover, the ultralight aerogel showcases impressive SSE and SSE/ene/CNF hybrid aerogels, respectively. Moreover, the ultralight aerogel showcases impressive SSE and SSE/ene/CNF hybrid aerogels, respectively. Moreover, the ultralight aerogel showcases impressive SSE and SSE/ene/CNF hybrid aerogels, respectively.
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