ROS-Generating Poly(Ethylene Glycol)-Conjugated Fe₃O₄ Nanoparticles as Cancer-Targeting Sustained Release Carrier of Doxorubicin

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Purpose: Site-specific drug delivery systems can contribute to the development and execution of effective cancer treatment. Due to its favorable features (including high biocompatibility, high hydrophilicity and ease of functionalization), poly(ethylene glycol) (PEG) has been widely adopted to design drug carriers. Generating carriers for delivery of hydrophobic anticancer agents, however, is still a challenge in carrier design.

Methods: In the first step, PEG is functionalized with dialdehyde to generate PEG-(CHO)₂ using EDC/NHS chemistry. In the second step, Fe₃O₄ nanoparticles are functionalized with amino groups to generate Fe₃O₄-NH₂. In the third step, PEG-(CHO)₂, Fe₃O₄-NH₂ and doxorubicin (DOX) react in an acidic environment to yield a drug conjugate (PEGDA-MN-DOX), which is subsequently characterized by FT-IR, ¹H-NMR, SEM, TEM, DLS, TGA, and DSC.

Results: The chemical functionalities of the drug conjugate are confirmed by FTIR, H-NMR and XRD analysis. The release pattern of PEGDA-MN-DOX is investigated at 25 and 37 °C at different pH values. The results indicate that the developed drug conjugate cannot only behave as a sustained-release carrier, but can also generate a significant level of reactive oxygen species (ROS), leading to a high level of toxicity against MCF-7 cells while still showing excellent biocompatibility in 3T3 cells.

Conclusion: The reported conjugate shows anticancer potential, cancer-targeting ability, and ROS-generating capacity for effective drug encapsulation and sustained release in chemotherapy.

Keywords: PEG, doxorubicin, magnetic nanoparticles, anti-cancer, biocompatibility, drug delivery

Introduction

Cancer is a group of diseases characterized by abnormal cell proliferation. According to a recent global projection, the number of cancer sufferers will exceed 15 million by 2020,¹ with 13.1 million people being killed by the disease by 2030.² Doxorubicin is an anthracycline drug that has been widely used in cancer treatment. Despite its broad-spectrum anticancer activity, its clinical use has been limited by its adverse effects, particularly cardiotoxicity. This is especially true for patients with advanced illnesses who need a high dose. This problem, however, has been ameliorated by recent advances in nanotechnology. A good example is the emergence of liposomal doxorubicin hydrochloride injection, which is the first clinically approved liposomal formulation to work against solid tumors, transplantable leukemias, and lymphomas.³ Another example is magnetite nanoparticles (MNs) and other magnetic nanoparticles with high saturation magnetization and magnetic susceptibility. These nanoparticles have attracted research interest because the magnetic characteristics enable applications in medical diagnosis and treatment, ranging from immunoassay and magnetic resonance imaging to hyperthermia.⁴–⁶ All these demonstrate the promising potential of nanomaterials in biomedical applications.⁴–¹⁰
As far as drug delivery using nanocarriers is concerned, one of the most significant biological barriers to be tackled is opsonization. Opsonin is a protein found in blood serum. It can bind to conventional non-stealth nanoparticles, allowing mononuclear phagocytic system (MPS) macrophages to recognize and eliminate these nanoparticles before they can perform their intended therapeutic function. A few methods for masking or camouflaging nanoparticles have been developed. Poly(ethylene glycol) (PEG) conjugation to the surface of nanoparticles is one of these methods. The addition of PEG and PEG-containing copolymers to the nanoparticle surface significantly increases the blood circulation half-life of the nanoparticles. This technique creates a hydrophilic barrier around the nanocarrier, which, due to steric repulsion forces, blocks and delays the onset of opsonization. In fact, besides using PEG, surface modification by other chemicals such as amino silanes, chitosan, and carbodiimide have been reported to coat and functionalize the nanoparticle surface. In an earlier study, Ali Dabbagh and coworkers have coated MNs with PEG and have exploited the porous nature of the generated nanoparticles for DOX encapsulation and controlled release. Recently, different thermosensitive agents have also been used to coat the surface of MNs to prevent uncontrolled leakage of encapsulated pharmaceuticals.

The fact that most chemotherapeutic techniques for cancer treatment are nonspecific is a significant disadvantage. Intravenous administration of chemotherapeutic agents (usually cytotoxic) results in systemic toxicity because the agents kill both normal cells and tumor cells. Use of a drug carrier which has undergone surface functionalization to enhance targeting specificity and controlled drug release is desirable. The later can be achieved by using covalent and non-covalent strategies for carrier modification. Among all, PEG has been commonly used because not only of its hydrophilicity and biodegradability but also its ability to prolong the circulation time of the drugs in blood, resulting in high drug accumulation at tumours through enhanced permeability and retention (EPR) effects. By considering the above facts, in this study, MNs are chemically conjugated with PEG along with DOX. The designed systems provide several features ie, EPR effect, high drug loading, triggered release of the drug, and ROS-generating capacity.
Experimental

Materials
PEG (Mw = 6000 Da), ferrous chloride tetrahydrate, ferric chloride hexahydrate, and ethylene diamines were obtained from sigma Aldrich (St. Louis, MO, USA). Sodium hydroxide, isopropanol, methanol, ethanol, glacial acetic acid, and monochloroacetic acid were purchased from SD fine chemicals Ltd. (Mumbai, India). Doxorubicin hydrochloride (DOX) was obtained from Aspire Pharma (Telangana, India). All other reagents were used as received. Double distilled water was used throughout the experiments.

Preparation of PEG-Dialdehyde
PEG-dialdehyde was synthesized according to the procedures previously reported.17 In brief, PEG (0.64 mmol) was solubilized in 100 mL of dry dichloromethane. A required amount of 4-carboxybenzaldehyde (0.22 g, 1.46 mmol) was then added. The mixture was allowed to cool to 5°C. To this reaction mixture, DCC (0.41 g, 2 mmol) and DMAP (0.24 g, 0.2 mmol) were added. The reaction was conducted for 24 h at 40°C. After that, the reaction mixture was filtered to remove dicyclohexylurea. The product was concentrated using a rotary evaporator and precipitated in diethyl ether. It was dried in an oven at 40 °C (yield = 91.4%).

Preparation of Functionalized MNs
MNs were synthesized by a co-precipitation technique using ferrous and ferric salts. In brief, 3.2 g of FeCl₃.6H₂O and 1.2 g of FeCl₂.4H₂O were dissolved in 200 mL of deoxygenated distilled water and stirred at 300 rpm for 1 h under a nitrogen atmosphere. To this reaction mixture, 20 mL of ammonium hydroxide (30%) and 40 mL of ethylene diamine were added slowly and stirred at 60°C for 1 h to form aminated MNs (aminated-MNs). The black precipitate was collected by magnetic separation and washed with distilled water, dried in the air, and finally stored in airtight containers for further use.14

Preparation of DOX-Loaded PEG-Dialdehyde-MNs (PEGDA-MN-DOX)
MNs were dispersed in 50 mL of dry methanol and sonicated for 30 min. PEG-dialdehyde (PEGDA) (0.2 g) and DOX (0.02 g) were added to the above solution. PEG-dialdehyde (PEGDA) (0.2 g) and DOX (0.02 g) were added to the above solution. To this mixture, a catalytic amount of acetic acid was added and stirred vigorously for 12 h. The solvent was removed under reduced pressure to obtain a dark brown product. The product was purified twice with anhydrous diethyl ether. The same procedure was used to prepare drug-free PEGDA-MNs but no DOX was added during the process.

In vitro Drug Release Studies
In vitro release studies of DOX from PEGDA-MN-DOX were carried out at pH 7.4 and 1.2 at 37°C. In order to estimate the release of DOX from PEGDA-MN-DOX, 15 mg of dried nanoparticles were taken in different pH solutions in a dissolution tester (LABINDIA, DS-8000, India) at predetermined intervals. The dialysate was taken from each basket and refilled with an equal volume of fresh buffer solution. Drug release profiles were determined by using UV-Vis spectrophotometry (LABINDIA, UV-Vis 3092, India) at 490 nm.

Cytotoxic and Reactive Oxygen Species (ROS) Studies
The ability of DOX, PEGDA-MN, and PEGDA-MN-DOX to kill MCF-7 cells [purchased from the American Type Culture Collection (ATCC; Manassas, VA, USA)] was studied by performing an MTT assay, in which cell-seeded 96-well plates were incubated in an atmosphere of 5% CO₂ for 24 h. After incubation, samples were introduced into each well plate to determine the viability of the cells. 10 μL of the MTT solution (5mg/mL) was applied to each well, which was incubated for another 4 h. The supernatant was removed and refilled with 100 μL of DMSO in each well. The absorbance was measured at 540 nm using a UV-Vis spectrophotometer. The IC₅₀ value was determined using the linear regression equation \( y = mx + c \), with the value of \( y \) being taken as 50. The values of \( m \) and \( c \) were derived from the cell viability data. The ROS-generating capacity of a sample was analyzed using 2.7-dichlorodihydrofluorescein diacetate (H₂DCFDA) as described in an earlier study.20
Structural Characterization

The structure of PEGDA was characterized by using proton nuclear magnetic resonance (\(^{1}\text{H}-\text{NMR}\)) spectroscopy (400 MHz) (Bruker Avance III; Bruker, USA), Fourier-transform infrared (FTIR) spectroscopy (Bomem MB-3000; ABB Corporate, Zurich, Switzerland) spectra of pure DOX, PEG-dialdehyde, PEGDA-MN, and PEGDA-MN-DOX nanoparticles were collected in the range of 400- 4000 cm\(^{-1}\). Thermogravimetric analysis (TGA) and differential scanning calorimetry (DSC) curves of the samples were recorded using TA instruments (STA, Q600, USA), with the samples being heated at a scan rate of 10°C/min in the presence of an inert atmosphere. X-ray diffraction (XRD) patterns of the samples were analyzed using an X-ray diffractometer (Rigaku, Mini flex 600, JAPAN) using Cu \(\alpha\)K radiation (scan speed of 10°/min). The surface morphology of the samples was analyzed by using scanning electron microscopy (SEM) (JOEL, IT500A, Japan). Using transmission electron microscopy (TEM) (JEOL JEM 2100; JEOL, Japan) and dynamic light scattering (Zetasizer ver. 7.10, Malvern Instruments Ltd., UK) instruments, the sizes of the amine-functionalized MNs and PEGDA-MN-DOX nanoparticles were measured.

Results and Discussion

Characterization

The nuclear magnetic resonance (\(^{1}\text{H}-\text{NMR}\)) spectrum of PEGDA (Figure 1) shows peaks at 10.10 ppm (Ar-CHO), 8.18 ppm (aromatic protons), 7.96 ppm (aromatic protons), 3.65 ppm (-OCH\(_2\)CH\(_2\)O-), and 4.52 ppm (-COOCCHO-). These results agree with the observation made by Qi and coworkers, who found similar signals in \(^{1}\text{H}-\text{NMR}\) analysis of PEGDA.\(^{21}\) The structure of aminated MNs is characterized by using XRD spectroscopy (Figure 2). Aminated MNs exhibit XRD peaks at 2θ of 30.3°, 35.7°, 43.4°, 54.2°, 57.3°, and 62.9° for the planes (311), (400), (422), (511), and (440), respectively (JCPDS card no. 19–0629). This suggests that functionalized magnetic nanoparticles are successfully produced.\(^{22}\)

FTIR spectroscopy is used to confirm the functionalities present in PEG, PEGDA, aminated MNs, PEGDA-MN, PEGDA-MN-DOX, and DOX (Figure 3) at wavelengths ranging from 400 to 4000 cm\(^{-1}\). The highest intensity of PEG bands is attributed to O-H stretching of the hydroxyl group at 3400 cm\(^{-1}\), C-H stretching of alkanes at 2895 cm\(^{-1}\), C-H scissor and bending at 1450–1292 cm\(^{-1}\), C-O stretching of alcohol at 1245 cm\(^{-1}\), and C-O-C stretching of ether at 1100–1060 cm\(^{-1}\).\(^{23}\) The structure of PEGDA is confirmed by the presence of a prominent band of aldehyde at 1725 cm\(^{-1}\). As indicated, the wide peak at 3450 cm\(^{-1}\), which corresponds to -OH stretching frequency, is less intensive. This reveals that PEG reacts with 4-carboxy benzaldehyde. MNs exhibit prominent bands at 578.97 and 623.11 cm\(^{-1}\). This results from the Fe-O bond that is split from the bulk magnetite band at 570 cm\(^{-1}\). These findings are most likely due to the tiny size of the MNs. The bands at 1622.97 and 3426.89 cm\(^{-1}\) correspond to NH\(_2\) bending of the free NH\(_2\) group and N-H stretching vibration, respectively. The amino group on the particle surface is made up of ethylene diamine molecules, which are used to make amino-MNs and are expected to be absorbed by the MNs surface. Similar bands have been observed by Unsoy and coworkers.\(^{24}\) DOX bands are observed at 2929 (C-H), 1720 (C=O), 1621 and 1572 cm\(^{-1}\).

![Figure 1](https://doi.org/10.2147/IJN.S379200) 1\(^{1}\text{H}-\text{NMR}\) spectrum of pure PEG and PEG dialdehyde (PEG-DA).
These peaks are also present in the spectrum of PEGDA-MN-DOX, but have shifted to 2919 (C-H), 1718 (C=O), 1612 and 1570 (N-H), 1404 (C-C) and 1042 (C-O) cm$^{-1}$, respectively. In the spectrum of the imine derivative, the aldehyde and amine signals disappear; however, signals for the -C-H, C=N, and Fe stretching are observed at 975.7 cm$^{-1}$, 1649 cm$^{-1}$ and 630 cm$^{-1}$, respectively. This indicates that the nanoparticles have successfully conjugated with functionalized MNs. This confirms the formation of PEGDA-MN. In the spectra of PEGDA-MN and PEGDA-MN-DOX, a new peak at 1346 cm$^{-1}$ is found. This peak is assigned to the C-O-C asymmetric stretching vibrations of DOX. Another new peak is found at 2970 cm$^{-1}$. It results from the aromatic C-C stretching vibrations of DOX. The presence of it evidences that DOX is conjugated successfully into PEGDA-MN.

Figure 2 XRD patterns of aminated magnetic nanoparticles.

Figure 3 FTIR spectra of (A) DOX, (B) PEG, (C) PEGDA, (D) MNs, (E) PEGDA-MN and (F) PEGDA-MN-DOX.
Overall, based on the $^1$H NMR and FTIR results, the plausible route of synthesis of PEGDA-MN-DOX is shown in Scheme 1.

**SEM, TEM and DLS Studies**

The morphology of MN nanocomposites examined by SEM indicates that in the dry state of PEG-MN-DOX, magnetic nanoparticles are agglomerated due to the hydrophilicity of PEG chains (Figure 4). In addition, TEM characterization of PEG-MN-DOX reveals that the nanoparticles are formed in the core-shell structure manner with the size being around 20–50 nm (Figure 5). These results are further supported by the results of DLS analysis, in which the mean particle size...
of MNs is estimated to be 21.04nm with the polydispersity index being around 0.812. The mean particle size of PEG-MN-DOX magnetic nanoparticles is estimated to be 116.07nm with the polydispersity index being around 0.891.

**TGA and DSC Studies**

The TGA curve of PEGDA-MNs reveals a weight loss in the temperature range of 40 to 600°C (Figure 6A). This is related to the loss of adsorbed moisture. The thermogravimetric curve of doxorubicin similarly shows a three-stage weight loss pattern. The first stage occurs at temperatures ranging from 40 to 196°C, resulting in a 1.4% weight loss owing to evaporation of adsorbed moisture. The second and third phases occur at temperatures ranging from 198 to 261°C and 267 to 600°C, resulting in weight losses of 26 and 21%, correspondingly, and due to DOX degradation. In the TGA curves of PEGDA-MN, three weight loss peaks were observed, the first weight loss peak was observed at 98.6 to 91.99 weight % with a weight loss of 6.61 weight %, the second weight loss peak was observed with 6.54%, and the third weight loss peak was observed with 3.81 weight %. In PEGDA-MN-DOX, a two-stage weight loss was observed. The first weight loss peak was observed with weight % of 12.26 and the second weight loss peak was observed with an 8.83 weight loss percentage, PEGDA-MN-DOX is more thermally stable. This is attributed to the interactions between aminated iron oxide nanoparticles and polyethylene glycol. The DSC of pure DOX showed a peak at 247°C, corresponding to the melting endotherm of drugs. This peak was not identified in the drug-loaded PEG conjugate, suggesting that the DOX was chemically conjugated with PEGDA (Figure 6B).

**Drug Conjugation and Release Studies**

The conjugation of DOX to PEGDA along with MNs is estimated to be 48.6%. The release pattern of PEGDA-MN-DOX is examined at pH 1.2 and 7.4 at 37°C and 25°C (Figure 7). At pH 7.4, at the temperature of 37°C, 36%, 51%, 68% and 76% and at the temperature of 25°C 33%, 52%, 64% and 74% of the DOX is released after 24 h, 48 h, 72 h and 96 h. At the same time, at pH 1.2, at temperature 37°C, 31%, 46%, 63% and 71% and at temperature 25°C, 29%, 42%, 59% and 68% of the DOX is released after 24 h, 48 h, 72 h and 96 h.

To understand the release kinetics, four kinetic models are presented below. The zero-order kinetic model is named after the fact that the rate of drug release is unchanged by its concentration. The expression, according to the model.

\[ Q_t = Q_0 - K_0 t \]

The drug release is defined by \(K_0\) is the zero-order rate constant and \(t\) is the time). If this model is accurate, a plot of the quantity of drug released vs time will be linear, and the drug release will be perfect, with the same quantity of medication...
Figure 5 TEM images of PEGDA-MN-DOX with different magnification (A and B) and the corresponding DLS diagram (C).

Figure 6 (A) TGA and (B) DSC graphs of DOX, AMNs, PEGDA-MN, and PEGDA-MN-DOX nanoparticles.
released every $t$ seconds. The drug release rate is proportional to the drug concentration on the polymer matrix, according to the first-order rate equation. The following formula describes the model:

$$\ln Q_t = \ln Q_0 - K_1$$

(The amount of medication not released in time $t$ is $Q_t$, $Q_0$, and the first-order constant is $K_1$.)

First-order drug release kinetics are predicted by the linear relationship between the log of cumulative percent drug unreleased and $t$. The equation represents the Higuchi model.

$$Q_t = K_H t^{1/2}$$

The Higuchi model drug release may be correlated to the linear relationship between $Q_t$ and $t^{1/2}$ above equation. The dissolution rate is controlled via a diffusion mechanism based on Fick’s law, according to the Higuchi model.

The experimental equation is provided by Korsmeyer and Peppas to characterize both Fickian and non-Fickian drug release from swelling as well as non-swelling polymeric delivery devices. The Korsmeyer and Peppas model has the following mathematical equation.

$$\frac{M_t}{M_\infty} = Kt^n$$

$\frac{M_t}{M_\infty}$ is the percentage of drug released at time $t$, $n$ denotes the drug’s transport pathway, and $K$ denotes the kinetic constant. For the $n$ value of the Korsmeyer–Peppas models, $n \leq 0.45$ correlates for Fickian diffusion release and $0.45 < n < 0.89$ for non-Fickian release (anomalous). The quasi Fickian and Fickian release correspond to the non-

### Table 1: Release Kinetic Parameters of PEGDA-MN-DOX. Nanoparticles at Different pH Values (7.4 and 1.2) and Temperatures (37°C and 25°C)

| pH  | Temperature (°C) | Zero-Order Model | First-Order Model | Higuchi Model | Korsmeyer-Peppas Model |
|-----|------------------|------------------|------------------|---------------|------------------------|
|     |                  | $K_0$            | $r^2$            | $K_1$         | $r^2$                  | $K_H$        | $r^2$ | $n$  | $r^2$ |
| 1.2 | 37               | 0.887            | 0.8942           | 0.015         | 0.9803                 | 6.959        | 0.9694 | 0.731 | 0.9838 |
|     | 25               | 0.839            | 0.9116           | 0.013         | 0.9793                 | 6.544        | 0.9613 | 0.739 | 0.9801 |
| 7.4 | 37               | 0.972            | 0.8784           | 0.017         | 0.9806                 | 7.647        | 0.9698 | 0.758 | 0.9803 |
|     | 25               | 0.933            | 0.8797           | 0.016         | 0.9778                 | 7.339        | 0.9710 | 0.714 | 0.9732 |
swellable matrix diffusion and non-Fickian release (anomalous) correlates to both diffusion and relaxation mechanisms.

The $r^2$ values found after fitting the release data into various kinetic models are shown in Table 1. The PEGDA-MN-DOX release profiles suit both the first-order model and the Higuchi model. The drug release process, therefore, involves the uptake of PBS into the polymer matrix and the diffusion of DOX molecules from the nano composites to the external release medium, with the release rate being directly proportional to the drug concentration. Furthermore, 60% of the release data is fitted into the Korsmeyer-Peppas equation to establish the release mechanism of PEGDA-MN-DOX nanoparticles. The $n$ values vary from 0.714 to 0.758, demonstrating that PEGDA-MN-DOX diffuses via a non-Fickian route.

Cytotoxic and ROS Studies

MCF-7 cells were used to find the anticancer potential of DOX, PEGDA-MN, and PEGDA-MN-DOX nanoparticles (Figure 8). The MTT results showed that both PEGDA-MN and PEGDA-MN-DOX nanoparticles could kill cancer cells. The number of MCF-7 cells still alive after exposure to PEGDA-MN, and PEGDA-MN-DOX nanoparticles were 47 and 9.4%, respectively, suggesting that the viability of conjugates is lower than that of DOX. This is because the drug from the drug conjugates is sustained release. This statement fits with previous research,\textsuperscript{29–31} which found that a drug’s toxicity is lower when it is released slowly over time. Interestingly, PEGDA-MN nanoparticles showed toxic effects even though they do not contain drug substances, demonstrating that the developed conjugates had an anticancer impact, at least partially facilitated by the production of reactive oxygen species. This argument is evidenced by the fact that treatment with conjugates causes a rise in the ROS level found within the MCF-7 cells (Figure 9A). These results are
supported by Reddy and Lai, who found a ROS effect in their nanocomposites embedded with magnetic nanoparticles. In addition to MCF-7 cells, 3T3 fibroblast cells are also utilized to evaluate the biocompatibility of drug conjugates. After 24 h of treatment with drug-conjugate and AMNs at various concentrations, more than 80% of the cells are still alive (Figure 9B). This shows that the toxicity of drug conjugates depends on the type of cell since they are more toxic to MCF-7 cells but not harmful to 3T3 cells.

**Conclusion**

Effective carriers enable effective drug encapsulation and sustained drug release. Over the years, different carriers have been developed, but the therapeutic action elicited by those carriers is dependent solely on the therapeutic effect of the loaded drug. We hypothesize that the therapeutic effect of the treatment would be enhanced if the carrier itself could also play an active role in combating cancer. To achieve this, we have generated in this study a highly versatile and multifunctional drug conjugates, PEGDA-MN-DOX, which not only shows high drug encapsulation efficiency and high drug release sustainability but also displays intrinsic cancer-targeting capacity and ROS-generating ability. The latter unique properties significantly enhance the effect of the carriers in killing cancer cells. Regarding the encouraging in vitro performance of our carrier, it is anticipated that the reported drug delivery system has been confirmed to show anticancer potential, cancer-targeting ability, and ROS-generating capacity for effective drug encapsulation and sustained release in chemotherapy.

**Disclosure**

The authors report no conflicts of interest in this work.

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