Two Experimental Protocols for Accurate Measurement of Gas Component Uptake and Production Rates in Bioconversion Processes

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Bioconversion processes offer many economic, environmental, and societal advantages for production of fuels and chemicals. Successful commercialization of any biotechnology usually requires accurate characterization of cell growth dynamics, substrate conversion and production excretion rates. Despite recent advancements in analytical equipment, obtaining accurate measurement of gas component uptake or production rates remains challenging due to their high sensitivity to system pressure or volume changes. Specifically, the consumption and production of various gases will result in changes in system pressure (for batch operations) or off-gas flow rate (for continuous operations). These changes would cause significant errors in the estimated gas component uptake and production rates if they were not accounted for. In this work, we propose two easy-to-implement experimental protocols and associated calculation procedures to obtain accurate measurements of gas component consumption and production rates; one is for batch operation and one is for continuous operation. For depressurized (i.e., system pressure below 1 atm) batch cultures, nitrogen (or other inert gases) is used to repressurize the system to 1 atm before taking sample; while for continuous cultures, He (or other inert gases) is used as an internal tracer to accurately measure off-gas flow rate. The effectiveness and accuracy of the two protocols and associated calculation procedures are demonstrated using several case studies with both abiotic and biotic systems.

Compared to traditional chemical and thermochemical manufacturing processes, bioconversion processes offer several distinct advantages. These advantages include the ability to operate at ambient temperatures and pressures, high specificity and selectivity, etc. Therefore, bioconversion offers a viable or even preferred option to traditional chemical production. Sometimes large-scale facility is not an economically or technically feasible option due to the lack of high-volume feedstocks and/or lack of viable transportation infrastructure. Bioconversion is particularly attractive for such cases. In addition, with recent advancement in metabolic engineering and industrial process design, exploiting the diversity and strengths of biological processes could offer considerable economic, environmental, and societal advantages.

Successful commercialization of any potential biotechnology requires advanced knowledge and understanding of the fundamental biological conversion steps within the microorganism. To acquire these knowledge, it requires accurate characterization of cell growth dynamics, substrate conversion and production excretion rates. Recent advancement in analytical equipment such as NIR spectroscopy, Raman spectroscopy, and NMR, has enabled fast and accurate measurement of many excreted metabolites in the liquid broth. In addition, tracking carbon flow within the cell through 13C labeling also become a commonly utilized tool. However, accurate measurement of gas component uptake or production rates remains challenging due to their high sensitivity to system pressure or volume changes. This problem is widespread as most bioconversion processes involve gas components, such as aerobic growth, syngas fermentation, and photosynthesis, etc. If accurate measurements of gas component consumption and production rates can be obtained, it will have broad applications for characterizing cell growth dynamics, substrate conversion and production excretion rates. More importantly, it will enable better and quantitative understanding of the biocatalyst’s cellular metabolism through genome-scale metabolic network.
models (GEMs) as the cross membrane metabolic fluxes are commonly used constrains for GEMs development and refinement.

The challenges with measuring gas component consumption and production rates are not caused by the precision of analytical equipment (e.g., gas chromatography). Instead, they are rooted in the fact that the consumption and/or production of gases alter the system headspace pressure (for batch processes) or gas phase flow rate (for continuous processes). Such pressure or flow rate changes have not been explicitly or accurately accounted for in the available protocols for gas component measurements. For example, research on methanotrophs offers an excellent example on the importance of accurate gas measurement, as these microbes CH4 and O2 to produce biomass and other organic compounds. However, among recent publications on methanotrophs, there was no mentioning on how system pressure change would affect gas phase measurements for batch experiments, or how off-gas flow rate change would affect gas phase measurements for continuous experiments. There were only simple descriptions on what equipment was used for gas composition measurement. Among references we examined, only one paper briefly mentioned that “the outlet flow rate during the (continuous) experiment was determined by completing a N2 balance”. However, there was no details provided, nor the accuracy of the measurement examined or validated.

Here we first explain where the major measurement error usually occurs for gas phase components in batch and continuous operations. For batch experiments that are conducted in closed-systems with constant volume such as vials, the system pressure often experiences significant reduction. This can be caused by the overall gas consumption greater than gas production, as well as gas and/or liquid sampling. As shown in Fig. 1, when a headspace gas sample is taken from such a vacuum system with a gas-tight syringe, ambient air enters the syringe due to vacuum pressure of the system. The proposed protocol of repressurization with an inert gas such as N2 or He will overcome this issue. (Illustrative system of methane oxidation by methanotrophs).

Figure 1. Existing protocol of measuring gas composition for depressurized systems can cause significant error, especially for O2 consumption rate, because of the air leakage into the sampling syringe due to vacuum pressure of the system. The proposed protocol of repressurization with an inert gas such as N2 or He will overcome this issue. (Illustrative system of methane oxidation by methanotrophs).
sample exiting the syringe can be corrected by measuring the system pressure (denoted by $P$) and scale the measured composition back up by $\frac{P}{P_{atm}}$. Therefore, in this work, we focus on addressing the case of depressurized systems with vacuum pressure.

For continuous chemostat operations, the system pressure is constant. However, due to the often imbalance between gaseous substrate consumption and gaseous product excretion, the off-gas flow rate can be significantly different from the feeding gas flow rate. In order to estimate various gas consumption and production rates, it is critical to accurately measure off-gas flow rate. Although mass flow controllers are commonly used to measure and control the inlet gas flow rate accurately, they are not as effective for off-gas flow rate. This is because the mass flow meters have to be calibrated with known gas composition to obtain accurate measurements of gas mixtures, but off-gas composition often changes overtime and is usually unknown before experiment.

In this work, we present two easy-to-implement experimental protocols along with the calculation procedures to measure gas phase component concentrations for depressurized batch experiments and off-gas flow rate for continuous experiments. For this study, an aerobic methanotroph *Methylomicrobium buryatense* 5GB1 serves as the model culture as it utilizes gaseous methane as the sole carbon and energy sources, consumes O$_2$, and produces CO$_2$ as a major product.

**Methods**

**Represurization protocol for measuring gas component concentrations in depressurized batch operations.** For depressurized batch cultures, to prevent ambient air from entering the sampling syringe after withdrawn from the system, we first represurize the system to atmosphere pressure using an inert gas that has negligible effect on cell growth and gas measurement (such as N$_2$ or He). Next, a gas sample is taken and measured using GC (Agilent 7890B customized with FID, TCD, Unibeads IS 60/80 mesh and MolSieve 5A 60/80 SST columns). The procedure is illustrated in the lower part of Fig. 1. Although it has been reported that methanotroph could fix N$_2$, the brief contact time for the batch represurization protocol is too short for potential N$_2$ fixation to cause any noticeable error in the measurement of different gas components. Therefore, N$_2$ can be used as an inert gas for the represurization protocol. In this work, we tested both N$_2$ and He as inert gas to represurize the system, and the obtained results were consistent with each other. The results presented in this work for batch represurization protocol were obtained using N$_2$, which is the carrier gas of our GC system.

It is worth noting that this represurization increases the system pressure without changing the molar concentrations of the interested gas components (such as CH$_4$ and O$_2$). In other words, the GC measured molar concentration (mmol/L in this work) following the represurization protocol is the true molar concentration in the originally depressurized system. This is because for most gases such as O$_2$ and CH$_4$, they all have very high Henry’s constants, which means that their solubilities in culture broth (assumed similar to their solubilities in water) are very low and the solubility changes due to the small pressure change during represurization would be negligible. However, this is not the case for CO$_2$ in buffered solutions, and we track CO$_2$ in a buffered solution through measuring the total inorganic carbon of the liquid phase as described later.

**The helium tracer protocol for measuring off-gas flow rate in continuous and semi-continuous operations.** For continuous operation of bioreactors, we use He as a tracer to determine the off-gas flow rate. Specifically, He gas is included in the feed gas at a fixed volumetric fraction (10 vol% in this work) to serve as an internal tracer to estimate off-gas flow rate. Because methanotrophs can fix N$_2$ as their nitrogen source, the amount of N$_2$ in the off-gas may be different from that in the feeding gas. As He is neither consumed nor dissolved in the liquid, the mole balance of He enables us to determine the off-gas flow rate. Since the molar flow rate of He in the feed equals to the molar flow rate of He in the off-gas, the off-gas flow rate can be calculated through the GC measured molar concentration of He, as shown below:

$$Q_{\text{He}, \text{out}} = \frac{y_{\text{He}, \text{in}}}{y_{\text{He}, \text{out}}} Q_{\text{He}, \text{in}} = \frac{y_{\text{He}, \text{in}} P}{C_{\text{He}, \text{out}} RT} Q_{\text{He}, \text{in}}$$

(1)

where $Q_{\text{He}, \text{in}}$ and $Q_{\text{He}, \text{out}}$ denote the total volumetric flow rates of feed gas and off-gas, respectively; $y_{\text{He}, \text{in}}$ and $y_{\text{He}, \text{out}}$ denote the molar fractions of He in the feed gas and off-gas, respectively, which are the same as the volumetric fractions when the process is at constant pressure such as 1 atm in this work. $y_{\text{He}, \text{in}}$ is obtained based on the flow rates of all gas components in the feed gas. $C_{\text{He}, \text{out}}$ is the molar concentration of He in off-gas measured by GC (mmol/L); $P$ is the system pressure, which is 1 atm in this work; $T$ is the room temperature that the GC is calibrated, which is 294.15 K in this work; R is the universal gas constant, which is 8.314 \times 10^{-5} \text{ atm L} \text{ mol}^{-1} \text{ K}^{-1}$. Because all the quantities on the right-hand side of Eq. (1) are known or measured, $Q_{\text{He}, \text{in}}$ can be directly calculated from Eq. (1).

It is worth noting that Eq. (1) is also valid for total molar flow rate: $F_{\text{He}, \text{out}} = \frac{y_{\text{He}, \text{out}} P}{C_{\text{He}, \text{out}} RT} F_{\text{He}, \text{in}}$

(2)

Estimating and measuring dissolved gases in liquid phase. Estimating dissolved gas concentration. For certain gas components, the amount of the dissolved gases in liquid can be accurately computed from gas phase concentrations based on Henry’s law. This is the case for gas components whose dissolved forms in liquid phase are predominantly the same molecules as in gas phase, and the approximate equilibrium of the dissolving process is reached quickly (i.e., within a few minutes). Many gases fall into this case, such as CH$_4$, O$_2$, N$_2$, CO.
is also the case for CO₂ in unbuffered neutral aqueous solution (pH at 7), as the dissolved CO₂ remains predominantly as CO₂ molecules with less than 0.2% converted to carbonic acid⁴⁵.

There are many variants of Henry’s law constants. In this work, we use the dimensionless Henry solubility \( H^{\text{CC}} \), a.k.a. water–air partitioning coefficient, which is defined as the ratio between the liquid-phase concentration \( C_l \) of a species and its gas-phase concentration \( C_g \), i.e., \( H^{\text{CC}} = C_l/C_g \). Once the gas-phase concentration is determined by GC, the liquid-phase concentration is calculated by \( C_l = C_g H^{\text{CC}} \), \( H^{\text{CC}} \) of the gases used in this study is listed in Supplementary Information S1¹¹.

Measuring dissolved CO₂ concentration. Henry’s law does not apply for CO₂ in alkaline or buffered medium for biotic systems, where the dissociation of molecular CO₂ to bicarbonate and carbonate salts become much more prevalent¹¹. When the pH of the solution is not tightly controlled, it is not possible to obtain accurate estimation of the dissolved CO₂ in liquid phase through Henry’s law, as the equilibrium among H₂CO₃, HCO₃⁻ and CO₃²⁻ are very sensitive to the solution pH. To address this challenge, we first remove cell mass through centrifugation, then prevalent¹². When the pH of the solution is not tightly controlled, it is not possible to obtain accurate estimation of the dissolved CO₂ in the feeding medium, and dissolved molecular CO₂. Therefore, the change in TIC between two time points reflects the net amount of CO₂ dissolved in or vaporized from the liquid phase during that period of time, regardless of the balance shift among different dissolved forms. It is worth noting that because the background TIC, i.e., TIC in the feeding medium, is measured and subtracted from following samples, it will not introduce error into the calculation of dissolved CO₂.

Experiments

Abiotic batch experiments comparing existing and proposed protocols. Two abiotic experiments were conducted to compare the existing protocol with the proposed protocol.

Experiment 1. This experiment was conducted following the existing protocol, i.e., the headspace is sampled using a gas tight syringe without repressurization. First, serum vials (250 mL) were filled with 150 mL of distilled water and flushed with feeding gas mixture (10% CH₄, 25% CO₂, 25% O₂ and 40% N₂) at 200 sml/min for 10 minutes (sml denotes standard milliliter with reference temperature of 20 °C (68 °F) and pressure of 1 atm). All percentages are volumetric percentages (vol%) in this work unless otherwise specified. After gas feeding, the head space is sampled using a gastight syringe (Hamilton) and measured with GC (Agilent Technologies 7890B GC system with FID/TCD). This composition is denoted as initial gas composition. Next, 40 mL of water is carefully removed from each vial using a syringe, to simulate the vacuum caused by gas consumption and liquid sampling. Finally, the head space is sampled again without repressurization using a gastight syringe and measured again using the GC. This composition is terms final composition. Due to the vacuum pressure in the vial, ambient air would enter into the syringe when the gas sample is transferred from the vial to the GC. Duplicate experiments were carried out, and single gas sample was taken for the initial and final GC gas composition measurements. The exact volume of water added/removed was determined through weighting the vials before and after the adding/ removing of water to ensure its accuracy.

Experiment 2. This experiment was conducted following the proposed protocol, i.e., the gas sample is taken from the headspace after it is repressurized to 1 atm with N₂. First, 250 mL serum vials were filled with 150 mL of distilled water and flushed with feeding gas mixture (7.5% CH₄, 17% O₂, 20% CO₂, and 55% N₂) at 200 sml/min for 5 minutes. Then initial gas composition was measured through GC. Next about 100 mL of water was removed carefully, and the vials were repressurized using N₂ to 1 atm before gas samples were taken and measured with GC. Because of the repressurization, there would not be any leakage into or from syringe when the gas sample is transferred from the vial to the GC. Duplicate experiments were carried out, and single gas sample was taken for the initial and final GC gas composition measurements.

Evaluating measurement accuracy through mole balance for abiotic systems. For the above experiments with abiotic systems, the accuracy of the analytical protocols can be evaluated through a general mole balance by comparing the total final amount with the total initial amount for each gas component. Below we use CH₄ as an example to illustrate how the mole balance is carried out. The mole balances for O₂ and CO₂ follow.

For the initial state, the total amount (mmol) of CH₄ (\( N_{\text{CH}_4,0} \)) consists of the CH₄ in gas phase (\( N_{\text{CH}_4,g}^{\text{f}} \)) and dissolved CH₄ in liquid phase (\( N_{\text{CH}_4,l}^{\text{f}} \)). The gas phase amount is computed through GC measured initial molar concentration (\( C_{\text{CH}_4}^{\text{f}} \)) multiplied with the initial gas phase volume (\( V_{\text{g}}^{0} \)), and the dissolved amount is determined through initial liquid molar concentration (\( C_{\text{CH}_4,l}^{\text{f}} = C_{\text{CH}_4,l}^{\text{f}} H_{\text{CC}}^{\text{CH}_4} \)), based on Henry’s law) multiplied with the initial liquid volume (\( V_{\text{l}}^{0} \)):

\[
N_{\text{CH}_4,0} = N_{\text{CH}_4,g}^{\text{f}} + N_{\text{CH}_4,l}^{\text{f}} = C_{\text{CH}_4}^{\text{f}} V_{\text{g}}^{0} + C_{\text{CH}_4,l}^{\text{f}} H_{\text{CC}}^{\text{CH}_4} V_{\text{l}}^{0}
\]  

(2)

For the final state after the water removal, the total amount of CH₄ (\( N_{\text{CH}_4,f} \)) consists of three parts: CH₄ in the gas phase (\( N_{\text{CH}_4,g}^{\text{f}} \)), in the liquid phase (\( N_{\text{CH}_4,l}^{\text{f}} \)), and in the removed liquid \( N_{\text{CH}_4,l}^{\text{r}} \), \( N_{\text{CH}_4,l}^{\text{f}} \) and \( N_{\text{CH}_4,l}^{\text{r}} \) are calculated similarly to those of the initial state but with the GC measured final gas composition. \( N_{\text{CH}_4,0} \) is determined using the initial composition as the liquid withdrawing process was fast, so it is assumed that the liquid removed was in equilibrium with the initial gas phase.
where $V_{f}^{j}$, $V_{l}^{j}$ and $V'$ are the volumes of the final gas phase, final liquid phase, and removed liquid respectively.

Based on mole balance, $N_{CH_{4},0} = N_{CH_{4},f}$. Therefore, the percentage error between initial and final total amounts as defined below can be used to assess the accuracy of the measurement procedure.

$$\text{Err} \% = \frac{N_{CH_{4},f} - N_{CH_{4},0}}{N_{CH_{4},0}} \times 100\%$$

The accuracies for O$_2$ and CO$_2$ measurements are assessed following the same procedure. An example showing the detailed calculation procedure is provided in Supplementary Information S2.

**Biotic batch experiment with** *Methylomicrobium buryatense* 5GB1. This experiment was designed to test the repressurization protocol on a biotic system of methane conversion with *M. buryatense* 5GB1 under batch operation. The strain was provided by Dr. Mary Lidstrom (University of Washington) and grown in modified nitrate mineral salts (NMS2) medium as described by Puri et al.$^4$. First, 250 mL serum vials were filled with 50 mL of medium, tapped with a rubber septum and crimped with an aluminum cap. Then a gas mixture of CH$_4$, O$_2$ and N$_2$ was fed continuously at 200 smL/min for 10 minutes. Totally 3 different gas compositions were tested with fixed CH$_4$% (20%) but varying O$_2$% (20%, 40%, 60%), which correspond to the O$_2$:CH$_4$ ratio of 1:1, 2:1 and 3:1, respectively. N$_2$ was used to make up the rest of the composition. CH$_4$% 60%, 40% and 20%, respectively. After feeding, the initial gas sample is taken from the vials to measure the gas phase composition via GC. Next, the vials were inoculated with pre-cultured *M. buryatense* 5GB1 cells that were grown till mid-exponential growth phase, to obtain an initial cell concentration of 0.05–0.06 gDCW/L. After inoculation, the first liquid sample is taken to obtain the initial optical density (OD) via a UV/Vis spectrophotometer (Beckman Coulter DU® 730); then after removing cells in the liquid sample through centrifugation, the baseline total carbon (TC) and total inorganic carbon (TIC) amount changes in the liquid phase (\(N_{TC, L}\)) were measured via a TC analyzer (Shimadzu TOC/VCSN). Additional samples were taken every 4 hours during the day of experimentation and 8 hours overnight. Because of the overall higher gas (i.e., CH$_4$ and CO$_2$) consumption rate than the gas (i.e., CO$_2$) production rate, the vial were in vacuum pressure state. For batch experiments, the amount of carbon consumed between two sampling points can be calculated through the difference between the initial and final gas phase compositions between the two sampling points, as shown below

$$N_{\text{Consumed}} = -\Delta N_{CH_{4},g} = C_{CH_{4},0}^{f} V_{0}^{f} - C_{CH_{4},f}^{f} V_{f}^{f}$$

where $V_{0}^{f}$ and $V_{f}^{f}$ are the initial and final gas phase volumes (in mL) respectively. Eq. (5) ignores the change of CH$_4$ in the liquid phase because of the small Henry solubility (\(H_{CH_{4}}^{l}\)) for CH$_4$. The amount of produced carbon between two sampling points consists of three parts as shown in Eq. (6), corresponding to carbon contained in the produced biomass, CO$_2$ and excreted organic compounds. In this work, carbon contained in biomass (\(N_{\text{CC}}\)) was determined by the biomass equation used in a genome-scale metabolic model of *M. buryatense* 5GB1 with a conversion coefficient of 39.3 mmol carbon per gDCW$^2$; The amount of CO$_2$ produced were captured by the summation of gas phase CO$_2$ amount changes (\(\Delta N_{CO_{2},g}\)) and the TIC amount changes in the liquid phase (\(\Delta N_{\text{TIC}}\)) between
two sampling points. The carbon contained in various excreted organic compounds (OC) were tracked through total organic carbon (TOC) measurement which is the difference between total carbon and total inorganic carbon, \( \text{TOC} = \text{TC} - \text{TIC} \). Therefore, the total amount of produced carbon between two sampling points is calculated as the following.

\[
N_{\text{C, Produced}} = \Delta N_{\text{BC}} + \Delta N_{\text{BC,CH}_4} + \Delta N_{\text{BC,CO}_2} + \Delta N_{\text{TDC}} = \Delta N_{\text{BC}} + \Delta N_{\text{BC,CH}_4} + \Delta N_{\text{BC,CO}_2} + \Delta N_{\text{TDC}}
\]

\[
= (39.3 C_{\text{BC,CH}_4} V^f_i + N_{\text{BC,CH}_4} - 39.3 C_{\text{BC,CO}_2} V^f_o) + (C_{\text{BC,CH}_4} V^f_i + N_{\text{BC,CH}_4} - C_{\text{BC,CO}_2} V^f_o) + (C_{\text{TDC}} V^f_i + N_{\text{TDC}} - C_{\text{TDC}} V^f_o)
\]

(6)

where \( V^f_i \) and \( V^f_o \) are the volumes of the initial and final liquid medium (in mL), respectively; \( C_{\text{BC,CH}_4} \) and \( C_{\text{BC,CO}_2} \) are initial and final biomass concentrations (in gDCW/L), respectively; \( N_{\text{BC,CH}_4} \) is the amount of biomass removed by sampling, which is the accumulation of all samples taken during the initial and final period: \( \sum N_{\text{BC,CH}_4} V^f \). Other variables are defined in the similar fashion.

Mole balance suggests that \( N_{\text{C, Produced}} = N_{\text{C, Consumed}} \) between any two sampling points. Therefore, the percentage of consumed carbon that is accounted for by produced carbon in various products, as shown in Eqn. (7), can be used to evaluate the accuracy of various gas and liquid component concentration measurements in this work. Closer to 100% C accounted would indicate accurate measurements of various gas and liquid components.

\[
\% \text{C Accounted} = \frac{N_{\text{C, Produced}}}{N_{\text{C, Consumed}}} \times 100\%
\]

(7)

Detailed procedure and an example carbon balance calculation for biotic batch experiments can be found in Supplementary Information S3.

The total carbon balance for continuous cultures is similar to the total carbon balance for batch cultures, except that all terms of amounts are replaced by terms of rates. For consumed carbon,

\[
F_{\text{C, Consumed}} = \frac{F_{\text{CH}_4, \text{in}} - F_{\text{CH}_4, \text{out}}}{\text{Total, in}} = \frac{C_{\text{CH}_4, \text{in}} Q_{\text{Total, in}} - C_{\text{CH}_4, \text{out}} Q_{\text{Total, out}}}{\text{Total, in}}
\]

(8)

where the feeding molar flow rate of \( \text{CH}_4 \) (i.e., \( F_{\text{CH}_4, \text{in}} \)) is determined by mass flow controllers. The molar flow rate of \( \text{CH}_4 \) in the off-gas (i.e., \( F_{\text{CH}_4, \text{out}} \)) is determined by \( \text{CH}_4 \) concentration or mole fraction, which is measured by GC, and total volumetric or molar flow rate of the off-gas, which is determined by the proposed He tracer protocol as discussed previously.

For produced carbon,

\[
F_{\text{C, Produced}} = \frac{F_{\text{BC}} + F_{\text{BC,CH}_4} + F_{\text{TDC}} + F_{\text{OC}}}{\text{Total, in}} = \frac{F_{\text{BC}} + F_{\text{BC,CH}_4} + F_{\text{TDC}} + F_{\text{OC}}}{\text{Total, in}}
\]

(9)

where \( F_i \)s are molar flow rates of different components; \( Q_{\text{Total, in}} \) and \( Q_{\text{Total, out}} \) are feed gas and off-gas volumetric flow rates; \( Q^f \) is the liquid medium volumetric flow rate, which is assumed constant as pressure does not affect it appreciably. It is worth noting that when calculating produced carbon for continuous experiments, we do not need to consider the amount removed by gas or liquid sampling as the case for batch experiments. This is because the total liquid volume (therefore the headspace as well) is controlled at constant by adjusting the liquid effluent flow rate. In other words, the average effluent flow rate is lower than the average feed rate theoretically. However, because the difference is tiny considering only sampled in small amount every several hours, it is negligible.

Based on Eqs (8) and (9), \%C Accounted defined below is used to evaluate the accuracy of various gas and liquid component concentration measurements.

\[
\% \text{C Accounted} = \frac{F_{\text{C, Produced}}}{F_{\text{C, Consumed}}} \times 100\%
\]

(10)

Detailed procedure and an example carbon balance calculation for biotic continuous experiments can be found in Supplementary Information S4.

**Results and Discussions**

**Abiotic batch experiments comparing existing and proposed protocols.** To examine the accuracy of the measured gas composition through different protocols for the abiotic systems, we compare the total amount of each gas component at the final state with that at the initial state. Following the computation procedure provided in the Methods section, i.e., Eqns (2) ~ (4), the results are listed in Table 1 for Experiments 1 and 2. An example showing the detailed calculation procedure is provided in Supplementary Information S2.

The initial and final amount (i.e., \( N_0 \) and \( N_f \)) were calculated based on Eqns (2) and (3) respectively. Detailed calculation procedure can be found in Supplementary Information S2.

Table 1 shows that for the existing gas composition analysis protocol (i.e., Experiment 1), the measurement of \( \text{O}_2 \) concentration contains significant error, as the final amount was significantly different from the initial amount;
while the measurements of CH$_4$ and CO$_2$ were quite accurate with small errors. This was caused by the ambient air that entered the sampling syringe due to the vacuum pressure of the vials, as illustrated in Fig. 1. Because air contains no CH$_4$ and less than 0.04% of CO$_2$, it had no or minimum effect on the measurements of CH$_4$ and CO$_2$; however, since air contains 20.95% of O$_2$, it caused large positive errors on the measurements of O$_2$ concentration and amount. When following the proposed repressurization protocol for gas measurements (i.e., Experiment 2), Table 1 shows that for every gas component, there is no significant error. This demonstrates the effectiveness of the proposed protocol in ensuring accurate gas composition measurements for vacuum systems. The small positive error in O$_2$ measurement may be attributed to the observed few air bubbles entering the vial under significant vacuum pressure while water was being removed through a syringe, plus the tiny amount of air already in the syringe needle before drawing gas samples. If desired, the latter can be avoided by flushing the syringe with an inert gas such as N$_2$. It is worth noting that for CH$_4$ and O$_2$, the amount dissolved in liquid can be neglected due to their small solubility. However, it is not the case for CO$_2$, as dissolved CO$_2$ contributed more than half of the total amount as shown in the Supplementary Information S2. In addition, we performed student’s t-test to compare measurement errors of the three gas components under the two protocols. As shown in Fig. 2, the p-values of the t-test indicate that the measurement errors in CH$_4$ and CO$_2$ based on the two protocols are not statistically different, while the difference between the errors in O$_2$ based on the two protocols are statistically significant at 99% confidence level.

Biotic batch experiment with *M. buryatense 5GB1*. In this experiment we use batch mode bioconversion of methane with *M. buryatense 5GB1* to examine the effectiveness of the proposed repressurization protocol. Three different feeding gas compositions were tested, with all of them containing the same amount of CH$_4$ (20%), but different amount of O$_2$ (20%, 40%, 60%) and N$_2$ as the inert gas (60%, 40%, 20%). These feeding gas compositions correspond to three different O$_2$:CH$_4$ ratios of 1:1, 2:1 and 3:1. Figure 3(a) shows the biomass accumulation and Fig. 3(b) shows the specific cell growth rates within the first 12 hours. These plots clearly show that higher oxygen content resulted in slower cell growth due to oxygen inhibition, which is in agreement with literature13–15.

Table 2 lists the total carbon balance results at the end of the batch experiment under different feeding gas conditions. It showed that close to 100% of the consumed carbon was accounted for all three conditions. The excellent total carbon balance results confirm that the proposed repressurization protocol is highly effective in ensuring accurate gas component concentration measurements via GC. The detailed carbon balance results, which include carbon contained in different products, are given in Supplementary Information S3. From S3, it is evident that pH has a significant impact on the distribution of CO$_2$ between gas and liquid phase. For alkaline solutions, most of CO$_2$ is dissolved in the liquid phase $\Delta N_{\text{LC2}}/\Delta N_{\text{LC1}} \approx 74\%$ - 85\%}; and the higher pH, the
higher portion of dissolved CO$_2$ in liquid phase. This general trend further confirms the validity and reliability of
the repressurization protocol for measuring gas phase CO$_2$ using GC as well as tracking liquid CO$_2$ using TIC.

Biotic continuous experiment with *M. buryatense* 5GB1. In this section, we use *M. buryatense* 5GB1 cultured in a continuous stirred bioreactor to demonstrate the effectiveness of the proposed He tracer protocol. Specifically, the effects of carbon-limitation and oxygen-limitation on cell growth were evaluated, where carbon-limitation was denoted by condition A (24% O$_2$, 14% CH$_4$ and 62% N$_2$ with O$_2$:CH$_4$ ratio 1.71:1), and oxygen-limitation was denoted by condition B (12% O$_2$, 14% CH$_4$ and 74% N$_2$ with O$_2$:CH$_4$ ratio 0.86:1). Figure 4(a) plots the steady-state measurements of biomass concentration, and CH$_4$, O$_2$ uptake rates under conditions A and B. Although we have developed an effective approach to accurately measure the volumetric mass transfer rate for O$_2$, $k_{La, O_2}$, $k_{La, O_2}$ is sensitive to biomass concentration and could vary significantly depending on experimental conditions$^{12}$. Figure 4(b) plots the measured feed and off-gas flow rates

| pO$_2$ | pH | $N_{C, Consumed}$ (mmol) | $N_{C, Produced}$ (mmol) | %C Accounted (%) |
|-------|----|-------------------------|--------------------------|------------------|
| 0.2   | 8.61 ± 0.06 | 1.18 ± 0.01 | 1.19 ± 0.01 | 100.70 ± 1.27 |
| 0.4   | 8.27 ± 0.01 | 1.53 ± 0.01 | 1.53 ± 0.01 | 99.65 ± 0.64 |
| 0.6   | 8.22 ± 0.03 | 1.53 ± 0.01 | 1.51 ± 0.02 | 98.05 ± 1.34 |

Table 2. Carbon balance achieved with repressurization protocol for batch biotic system.
through the He tracer protocol under culture conditions A and B. In this study, we assume a chemostat is achieved when the variation in biomass concentration is less than 10%. Since condition B contains the same amount of CH4 as in condition A but less amount of O2, lower biomass concentration is expected due to the same dilution rate, which is confirmed by Fig. 4(a). Figure 4(b) clearly shows that the off-gas flow rate could vary significantly from the feed gas flow rate. This significant difference demonstrates the importance of accurate measurement of the off-gas flow rate, which plays critical role in the total mass balance, i.e., Eq. (9).

Similar to the batch experiment, we use total carbon balance to validate the accuracy of the He tracer protocol. Through conducting a mole balance between adjacent measurements, substrate consumption rates, major product excretion rates were estimated and the total carbon balance is reported in Table 3. The carbon balance across different chemostats are consistently close to 100%, confirming the effectiveness of the proposed He tracer protocol in estimating off-gas flow rate.

**Table 3.** Consumption and production rates calculated based on the measurements following the helium tracer protocol result in consistent carbon balance under conditions A and B.

| Condition | \( F_{C_{\text{Con}} \text{sumed}} \) (mmol C min\(^{-1}\)) | \( F_{C_{\text{Pro}} \text{duced}} \) (mmol C min\(^{-1}\)) | %C accounted (%) |
|-----------|----------------------------------|----------------------------------|------------------|
| A         | 24.72 ± 0.24                     | 24.74 ± 1.37                    | 100.11 ± 1.90    |
| B         | 15.18 ± 0.13                     | 15.71 ± 0.55                    | 103.49 ± 1.73    |

**Figure 5.** Comparison of different product yields obtained from the batch (a) and continuous (b) experiments.

**Difference between batch and continuous cultures.** With the reliable measurements of substrate uptake and product excretion rates, yield information can then be obtained with a high degree of confidence. Figure 5 compares the yields of different products obtained from batch and continuous experiments discussed in the previous subsections, where \( Y_{\text{XS}} \) denotes yield of biomass, \( Y_{\text{CO}_2} \) yield of CO2, and \( Y_{\text{OC}S} \) yield of OC. For the biotic batch experiments, although different oxygen content results in different growth rate as shown in Fig. 3, it does not have much effect on how consumed carbon is distributed among different products as shown in Fig. 5(a). On the other hand, when cell growth rates are kept at chemostat in the continuous culture, different oxygen content has clear impact on how carbon is distributed among biomass, CO2 and OC as shown in Fig. 5(b). It is worth noting that without accurate measurements of gas component consumption and production rates, it is impossible to obtain reliable estimate of different yields. For the batch experiments, further analysis found that although O2:CH4 are provided in 1:1, 2:1 and 3:1 ratios, based on the reliable measurements of gas components, the actual O2:CH4 consumption ratios are 1.25:1, 1.31:1 and 1.31:1 respectively by averaging the replicates. The similar actual consumption ratios are consistent with the similar yield profile (i.e., \( Y_{\text{XS}} \), \( Y_{\text{CO}_2} \) and \( Y_{\text{OC}S} \)) across all experiments as shown in Fig. 5(a). These actual O2:CH4 consumption ratios are actually close to that of condition A in the continuous culture where the average O2:CH4 consumption ratio is 1.38:1. This is in agreement with their similar yield profiles. On the other hand, condition B in the continuous culture has average O2:CH4 consumption ratio of 1.14:1, which resulted in significantly different yield profile as shown in Fig. 5(b). This finding also suggests that oxygen-limitation condition cannot be achieved in batch mode by simply controlling the O2:CH4 ratio in the headspace. No matter what ratio in the headspace, the cells will always go through aerobic growth till one substrate (O2 or CH4) in the headspace is completely consumed or reaches certain limit level. However, high O2 content does inhibit cell growth as shown in Fig. 3.

Statistical analyses were performed to further confirm the above observations. For the batch experiments, one-way analysis of variance (ANOVA) indicates that the differences among the yields of biomass under the three O2:CH4 ratios are statistically insignificant at 99% confidence level (p = 0.4908). Similarly, the differences among
the yields of CO₂ and OC under the three O₂:CH₄ ratios are statistically insignificant with p-values of 0.2727 and 0.3442, respectively. On the other hand, ANOVA of the continuous experimental data indicates that the differences of \(Y_{CO_2}\), \(Y_{OC}\), and \(Y_{CH_4}\) between conditions A and B are all statistically significant with \(p < 0.0001\) for all three yields.

**Conclusion**

In this work, we propose two experimental protocols and associated calculation procedures to enable accurate measurements of gas component consumption and production rates in bioconversion processes. One protocol is for depressurized batch systems, where an inert gas such as N₂ or He is used to repressurize the system to 1 atm before sampling; the other is for continuous operations, where He is used as tracer or internal standard to obtain accurate measurement of the off-gas flow rate. Both abiotic systems and biotic systems with an aerobic methanotroph were used to demonstrate the effectiveness of the proposed protocols and calculation procedures in ensuring accurate consumption and production rate measurements of gas components. The accuracies of the gas component measurements based on both protocols were assessed through percentage error when the true values are known, or through total carbon balance when the true values are unknown. The proposed protocols and associated calculation procedures are easy-to-implement, do not require specialized equipment, and are generally applicable to various bioconversion processes where gas components are involved. We expect these protocols to have broad applications, and the accurately measured gas component consumption and production rates can help improve our quantitative understandings on many fundamental aspects of biological conversion processes.

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**Author Contributions**

Q.H. and J.W. conceived the idea of repressurization for the depressurized batch systems and K.S. conceived the idea of helium tracer for the continuous systems. K.S., Q.H. and J.W. performed the experimental designs. K.S. carried out the experiments. Q.H. did the data analysis, including all statistical analyses and developed the examples in the Supplementary Information. J.W. and Q.H. drafted and revised the paper. K.S., Q.H. and J.W. read and approved the final manuscript.

**Additional Information**

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