Data Article

Photoelectrochemical, impedance and optical data for self Sn-diffusion doped Fe$_2$O$_3$ photoanodes fabricated at high temperature by one and two-step annealing methods

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**Article Info**

Received 27 August 2015
Received in revised form 8 October 2015
Accepted 19 October 2015
Available online 6 November 2015

**Keywords:**
Hematite thin films
Sn diffusion doping
Photoelectrochemical
Water oxidation

**Abstract**

The optical, morphological and photoelectrochemical (PEC) properties of transition metal oxide semiconductors are important to understand their influence on water oxidation performance. Herein, we provide experimental evidences for a better understanding of the factors that dictate the interactions of Sn-diffusion doping on the PEC properties of Fe$_2$O$_3$ photoanodes fabricated at high temperature by one- and two-step annealing methods. The synthesis, characterization methods and other experimental details are provided. Limited previous information on the PEC and electrochemical impedance spectroscopic studies has been published. This data article contains Supplementary data, figures and methods related to the research article by Shinde et al. (2015) [1]. Here, we provide a further set of the obtained experimental data results.

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### Value of the data

- Activation of $\alpha$-Fe$_2$O$_3$/FTO photoanode for prominent photoelectrochemical water oxidation performance can effectively be accomplished by means of Sn-diffusion doping via underlying FTO substrate at 800 °C.
- The data provide the insightful $J$–$V$ characteristics comparison of $\alpha$-Fe$_2$O$_3$/FTO photoanodes fabricated by a rapid one-step annealing over a conventional tedious two-step annealing process, highlighting the importance of annealing methodology.
- The $J$–$V$ characteristics data provide information about early onset potential and higher photocurrent response measured at 1.23 V$_{RHE}$ for $\alpha$-Fe$_2$O$_3$/FTO photoanodes on account of one-step annealing.
- Nyquist plots data for all photoanodes under study can be used to account for interfacial charge transfer processes and FTO deformation resulting from different annealing conditions, which can be co-related with the water oxidation photocurrent behavior of photoanodes.

### 1. Data, experimental design, materials and methods

In the following sections, we have presented a detailed description about how to synthesize efficient $\alpha$-Fe$_2$O$_3$ photoanodes with their potential application in photoelectrochemical water oxidation for hydrogen generation. Optimization of photoanodes fabricated at high temperature (800 °C) by one- and two-step annealing methods is carried out based on their water oxidation photocurrent performance at water splitting potential of 1.23 V vs RHE. Finally, the optical absorption data are co-related to account for the photocurrent response of fabricated photoanodes.

#### 1.1. Cleaning of FTO substrate

Substrate cleaning is an important step in electrodeposition. Transparent conducting glass (fluorine-doped tin oxide, FTO, 10–15 $\Omega$ cm$^{-1}$) substrates were used to prepare iron (oxide) thin...
films. FTO substrates were cut into a required dimension (1 cm × 2.5 cm) suitable for electrodeposition. The cut substrates were successively cleaned in acetone, ethanol and deionized water in ultrasonic bath each for 10 min. Finally, the cleaned substrates were dried using nitrogen (N₂) stream until all the water drops or any dusts are removed. The drying with N₂ was performed just before the FTO substrates are used for electrodeposition of iron (oxide) films.

1.2. Materials and methods

The iron(oxide) photoanodes were prepared by a facile pulse reverse electrodeposition (PRED) method as reported previously [2]. In brief, Fe thin films (~200 nm) were grown on as-cleaned FTO by PRED in a two-electrode cell configuration involving FTO as a working electrode and convoluted platinum wire as counter electrode. The electrolyte consisted of 6 g ferrous sulfate, 0.15 g ascorbic acid, 0.05 g amidosulfonic acid and 1.5 g boric acid in 0.1 L deionized water (pH=5.71). The pH of the resulting electrolyte solution was 2.6. The chemicals were purchased from Alfa Aesar and Kanto chemicals, and used without further treatment. The applied potential and pulse parameters were controlled using a function generator (Agilent 33220A, 50 MHz). The process parameters of PRED such as amplitude of square wave pulse, duty cycle, pulse period, and deposition time were [10 V (−6/+/4 V)], 20%, 10 ms, and 45 s, respectively. The as-grown Fe films were rinsed several times in deionized water and dried immediately using N₂ stream. As-grown films were dark greyish in color and reflected the light. At least three electrodes of each condition were prepared.

1.3. Fabrication of α-Fe₂O₃ photoanodes

The conversion of Fe films to photoactive Fe₂O₃ on FTO was accomplished by annealing at high temperature (HT). A direct one-step HT-annealing method was employed. It involved inserting the as-grown samples into the box furnace (whose temperature was already attained to HT, viz. 700 ≥ T ≤ 825 °C), soaked for a short duration, air-quenched for few seconds and then transferred to a forced-convection oven at 100 °C for 10 min. After 10 min, the samples were taken out to ambient air for cooling down completely. By following such a mild air-quenching process, we avoided the

![Fig. 1. (a) PEC reactor used for J–V and impedance measurements and (b) Photo-images of as-grown Fe and annealed Fe₂O₃ films synthesized by a PRED method.](image-url)
breaking of high-temperature-annealed red-hot samples as well as maintained the crystalline synthesis of hematite photoanodes. For comparison, Fe$_2$O$_3$ films were also fabricated by two-step annealing approach. In this method, during first step, the as-grown films were heated to 550 °C at the rate of 5 °C min$^{-1}$ and baked there for 4 h, and cooled naturally until room temperature. In the second step, the films were annealed at 800 °C briefly for 15 min, quenched in air and subsequently transferred to an oven at 100 °C for 10 min. The annealed films were reddish or dark brown in color. The Fe$_2$O$_3$ films fabricated by two-step annealing are smoother than those prepared by one-step annealing method. The later films clearly show the wrinkled surface as seen from Fig. 1. Despite of having little wrinkled surface, one-step-annealed films were well-adherent and showed no signs of any degradation. The Fe$_2$O$_3$ photoanodes fabricated by one-step annealing method were investigated further due to their advantage over two-step annealing method in terms of cost-effective synthesis.

For one-step annealing, several as-grown films under identical synthesis conditions were prepared by PRED to investigate the effects of annealing temperature and annealing time. Initially, by keeping the annealing time fixed for 15 min, the elevated temperature for one-step annealing was varied from 700 to 825 °C. In the next step, by choosing the optimized annealing temperature, the annealing time was varied from 10 to 17.5 min to decide on the optimum growth time for improving the photocatalytic activity of iron oxide. The annealing conditions of samples (iron oxide thin films) in both cases were optimized by means of their PEC performance measured at 1.23 V vs RHE.

2. Characterization of α-Fe$_2$O$_3$ photoanodes

The α-Fe$_2$O$_3$ photoanodes fabricated by one- and two-step annealing methods were characterized by $J$–$V$ characteristics, surface morphology, electrochemical impedance spectroscopy, X-ray photoelectron spectroscopy and UV–vis spectroscopy.

2.1. $J$–$V$ characteristics

A typical PEC reactor used for measurement of $J$–$V$ curves of fabricated photoanodes is shown in Fig. 1. The $J$–$V$ measurements of α-Fe$_2$O$_3$/FTO photoanodes fabricated at 800 °C by one- and two-step annealing methods were carried out in a PEC reactor consisting of three-arm glass compartment with a circular quartz window for light illumination. A simulated 1 sun (100 mW cm$^{-2}$) light illumination was used for all experiments. The light intensity was measured at the illuminated surface of the photoanode. The $J$–$V$ characteristics of the photoanodes were measured under one-sun simulated light illumination at 1.23 V vs RHE. The results are shown in Fig. 2a. The error bars represent the standard deviations of the PEC measurements of the independently prepared samples. For comparison, $J$–$V$ curve and $J_{ph}$ value at 1.23 V vs RHE of α-Fe$_2$O$_3$ photoanode prepared by two-step annealing methods with similar HT annealing condition (e.g. 800 °C for 15 min) are shown in a and b, respectively.
was provided from front-side using a solar simulator (Abet Technologies). The PEC cell comprised of
Fe$_2$O$_3$/FTO photoanode as working electrode, Pt wire as counterelectrode, Ag/AgCl (saturated with
KCl) as reference electrode immersed in 1 M NaOH electrolyte. Only 1/2 cm$^2$ area of photoanode
under investigation was immersed and exposed to light by covering the rest with a Teflon tape. All the
potentials mentioned in this work were measured with reference to Ag/AgCl electrode and were
revised for the reversible hydrogen electrode (RHE) scale using the Nernst equation as below [3]:

$$E_{\text{RHE}} = E_{\text{Ag}/\text{AgCl}} + 0.059 \times \text{pH} + E^0_{\text{Ag}/\text{AgCl}}$$

where $E_{\text{RHE}}$ was the converted potential vs RHE, $E^0_{\text{Ag}/\text{AgCl}} = 0.1976$ V at 25 °C, and $E_{\text{Ag}/\text{AgCl}}$ was the
experimental potential against the Ag/AgCl electrode.

The photoactivity of hematite fabricated on FTO (F:SnO$_2$) substrate at low temperature is very poor
and requires a thermal activation at high temperatures (650–800 °C) to induce Sn doping from FTO
for photocurrent improvement. Therefore, to decide the optimum annealing temperature, first we
systematically varied the annealing temperature with a fixed annealing duration of 15 min. One-step
annealing temperature of 800 °C for 15 min is found to be optimum temperature based on its higher
photocurrent output at 1.23 V vs RHE among the studied annealing temperatures. This photocurrent

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**Fig. 3.** Current density–voltage ($J$–$V$) curves of α-Fe$_2$O$_3$ photoanodes fabricated from as-grown Fe/FTO by one-step-annealing (a) at different high temperatures for 15 min and (b) at fixed 800 °C for different annealing times.

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**Fig. 4.** $J$–$V$ curves of α-Fe$_2$O$_3$ photoanodes fabricated by one-step (800 °C) and two-step (550 °C/4 h + 800 °C) annealing method, with HT-annealing at 800 °C for (a) 15 and (b) 13.5 min.
is even higher than that of two-step annealed $\alpha$-Fe$_2$O$_3$ photoanode fabricated with similar high-temperature annealing condition (800 °C for 15 min) as seen from Fig. 2a and b. The photocurrent density of $\alpha$-Fe$_2$O$_3$ photoanode fabricated by one-step annealing at 700, 725, 750 and 825 °C was much lower than those of 775 and 800 °C. The difference is clearly visible at higher applied potentials (Fig. 3a). After optimizing the annealing temperature, the annealing duration was varied as shown in Fig. 3b. It is clear that annealing duration of 13.5 min is optimum to deliver optimum photocurrent (650 $\mu$A cm$^{-2}$) from $\alpha$-Fe$_2$O$_3$ photoanode fabricated at 800 °C. Fig. 4a and b shows the $J$–$V$ curves of $\alpha$-Fe$_2$O$_3$ photoanodes fabricated by one-step (800 °C) and two-step (550 °C/4 h+800 °C) annealing methods, with high-temperature annealing at 800 °C for 15 and 13.5 min, respectively. Data for at least three samples fabricated under identical condition are measured for each parameter. As seen from the figures, the close match of the curves affirms the reproducibility of the data.

2.2. Surface morphological characterization

The surface morphology of the low-temperature annealed $\alpha$-Fe$_2$O$_3$ films was examined on field emission scanning electron microscope (FESEM, SUPRA 40VP, Carl Zeiss, Germany). Fig. 5 shows the top view of $\alpha$-Fe$_2$O$_3$ films grown on FTO fabricated by conventional annealing at 550 °C for 10 min and 4 h.
seen from the figure, the morphology consists of compactly arranged nano-crystalline grains with good interconnectivity. Apparently, the grain size of α-Fe₂O₃ annealed for 4 h is relatively higher than that annealed for short duration of 10 min. The 200 nm long and 50 nm thick nano-rods that originate from the surface also appear to grow further (up to ~700 nm). The annealing at high temperature by one- or two-step methods collapses the nanostructures and brings about further grain growth [1].

2.3. XPS analysis

The chemical state and elemental quantification in the freshly synthesized iron oxide samples was performed using X-ray photoelectron spectroscopy (XPS). The XPS analysis was performed on a Thermo Scientific XPS spectrometer equipped with a monochromatic Al Kα X-ray source (hν = 1486.6 eV). Wide survey spectra (Binding Energy, BE: 1200–0 eV) were recorded for the samples using the X-ray spot size of 400 μm at room temperature with an analyzer pass energy of 200 eV and energy step size of 1 eV.

Fig. 6 shows the XPS survey spectra of iron oxide samples fabricated by low-temperature (550 °C/4 h), two-step (550 °C/4 h + 800 °C/13.5 min) and one-step (800 °C/13.5 min) annealing methods. The binding energy (BE) peaks centered at 711, 530, 285, 94, 56 and 23 eV are assigned to Fe 2p, O 1s, C 1s, Sn 3d, Fe 3s, Fe 3p, and O 2s photo-electrons, respectively. The broad peaks centered at 974, 894, 847 and 785 eV are assigned to the OKLL, FeLML and Auger transitions, respectively. Among all the samples, the Fe 2p₃/₂ peak is observed at a BE of 710.6 eV, and its absence at 709.3 eV suggests the oxidation state of Fe to be +3, confirming the formation of phase-pure α-Fe₂O₃. It is also apparent that the Sn 3d₅/₂ peak is absent for the 550 °C-annealed iron oxide sample, but shows its presence in two- and one-step-annealed samples. This is due to the high-temperature directed diffusion of Sn⁴⁺ ions from underlying FTO into the Fe₂O₃ matrix. The Sn enrichment can boost the electronic conductivity and hence improve the photoactivity of hematite [4]. The increased Sn 3d5 peak intensity for the one-step-annealed sample indicates a higher amount of diffused Sn content than that for the two-step-annealed sample.

2.4. EIS characterization

The charge transfer characteristics of hematite photoanodes were studied by electrochemical impedance spectroscopy (EIS) at 1.23 V_RHE. Fig. 7a shows the Nyquist plots (real vs imaginary impedance) of one-step-annealed hematite photoanodes fabricated with different annealing temperatures for a fixed annealing duration of 15 min. The charge transfer resistance (expressed from diameter of Nyquist plot arc) of the photoanodes fabricated at 700 and 750 °C is higher, being lowest for 800 °C. The Nyquist plots of

![Fig. 7. Nyquist plots of one-step-annealed hematite photoanodes fabricated with (a) different annealing temperatures and (b) annealing durations recorded in 1 M NaOH electrolyte under 1 sun illumination. For comparison, the Nyquist plots of two-step annealed photoanode fabricated with similar HT-annealing at 800 °C for 15 min and 13.5 min are also shown.](image-url)
photoanodes fabricated at 800 and 825 °C are shifted towards higher impedance region, indicating the deformation of FTO substrate. More severe FTO deformation can be seen at 825 °C.

Fig. 7b shows the Nyquist plots of one-step-annealed hematite photoanodes fabricated at 800 °C with different annealing times. Annealing duration of 13.5 min is found be optimum as one can see lowest charge transfer resistance and less FTO deformation. For comparison, the Nyquist plots of two-step annealed hematite photoanodes. The figure legends in (c) are also applicable to (d and e). Tauc plots reveal the direct ($E_g \sim 2.13–2.14$ eV) and indirect ($E_g \sim 2.11$ eV) optical transitions.

2.5. Optical characterization

The UV–vis absorption study in the wavelength range of 350–800 nm was performed using a dual beam spectrophotometer (Shimadzu, UV-2600 series). Fig. 8a and b shows the absorbance (measure...
of absorbed photons) of one-step-annealed hematite photoanodes at representative annealing tempera-
tures and annealing times. Absorbance values at each wavelength are increased with HT-
annealing from 700 to 800 °C but decreased for 825 °C (Fig. 8a). The reduced absorbance could be due
to excess diffusion of Sn ions into the hematite lattice altering the optical properties. No significant
change is noticed in the absorbance values for annealing time variation (Fig. 8b).

The absorbance of one-step-annealed photoanodes was higher than that of two-step-annealed
hematite at each wavelength as shown in Fig. 8c and also exhibited significant response at wave-
lengths greater than the band gap (≈590 nm) due to scattering caused by the large particles. Such a
scattering effect was lower in the two-step-annealed hematite due to lower grain size as evidenced
from FESEM study [1]. The optical band gap ($E_g$) of $\alpha$-Fe$_2$O$_3$ was calculated by plotting $(\alpha h\nu)^2$ or
$(\alpha h\nu)^{0.5}$ as a function of photon energy ($h\nu$) using the Tauc relation [5]. Fig. 8d and e reveals the band
gap energies ($E_g$) determined from Tauc plots of two-step and one-step-annealed hematite photo-
anodes. The $E_g$ values for direct and indirect optical transitions are 2.13–2.14 eV and 2.11 eV,
respectively, which are consistent with the reported values. Although $\alpha$-Fe$_2$O$_3$ is reported to exhibit
an indirect (phonon-assisted) band gap transition around 1.9–2.2 eV, a few recent studies also
reported a direct optical transition, which they attributed to quantum size effects or to the use of an
electrochemical deposition method [6].

Acknowledgment

This research was supported by the Basic Science Research Programs of the National Research
Foundation of Korea (NRF, 2012R1A6A3A04038530) and Korea Ministry of Environment (MOE,
2014000160001) as Public Technology Program based on Environmental Policy.

Appendix A. Supplementary material

Supplementary data associated with this article can be found in the online version at http://dx.doi.
org/10.1016/j.dib.2015.10.031.

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