Original paper
Ferraioloite from the Sítio do Castelo mine, Folgosinho (Guarda, Portugal), description and Raman spectroscopy

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A zinc phosphate corresponding to ferraioloite with low Mg and high Na cation contents in interlayer space was identified in samples from the Sítio do Castelo mine, Folgosinho (Guarda, Portugal). It occurs as sky-blue, pearly lustrous, radial or irregular aggregates up to 1 mm in size composed of very thin elongated flaky crystals. The mineral is monoclinic, space group $I2/m$, with unit-cell parameters refined from X-ray powder diffraction data: $a = 25.417(7)$ Å, $b = 6.342(4)$ Å, $c = 15.186(5)$ Å, $\beta = 90.02(4)^{\circ}$, $V = 2448.0(17)$ Å$^3$. The chemical composition generally agrees with published data for ferraioloite, but differs significantly in elements present at sites assumed to be in the interlayer of the crystal structure. The corresponding empirical formula based on 8 (PO)$_4$ and 4 (OH) groups is $(\text{Mg}_{0.16}\text{Na}_{0.15}\text{Ca}_{0.09}\text{K}_{0.01}\text{Zn}_{0.30}\text{Mn}_{0.15}(\text{Fe}^{2+}_{1.65}\text{Al}_{1.15})_{5.80}\text{Zn}_{1.35}(\text{PO}_4)_{2.15}(\text{OH})_{1.15}(\text{H}_2\text{O})_{20})$. The Raman spectra and tentative assignment of observed bands are given. The most prominent bands are attributed to stretching and bending vibrations of phosphate tetrahedra and complex metal-centered polyhedra. Bands of O–H stretching vibrations are weak, and bending vibrations of water molecules were not observed. The origin of the mineral is related to in-situ supergene weathering of zwieselite–triplite and isokite–fluorapatite assemblages with admixtures of sphalerite.

Keywords: ferraioloite, powder X-ray diffraction, chemical composition, Raman spectroscopy, supergene weathering

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1. Introduction

Ferraioloite, ideally $\text{MgMn}^{2+}_2(\text{Fe}^{2+}_{0.5}\text{Al}^{3+}_{0.5})_2\text{Zn}_4(\text{PO}_4)_8(\text{OH})_2(\text{H}_2\text{O})_{20}$, was described as a new mineral by Mills et al. (2016) from the Foote Lithium Company mine, Kings Mountain district (North Carolina, USA), a pegmatite locality well known for a variety of rare phosphates and silicates. Structurally and chemically, ferraioloite is related to falsterite, $\text{Ca}_4\text{Mg}_2\text{Mn}^{2+}_2(\text{Fe}^{2+}_{0.5}\text{Fe}^{3+}_{0.5})_2\text{Zn}_4(\text{PO}_4)_8(\text{OH})_2(\text{H}_2\text{O})_{20}$ (Kampf et al. 2012). Both have a complex layer structure consisting of thick heteropolyhedral slabs bridged either by dimers of $\text{MgO}_6$ octahedra (in falsterite) or by hydrogen-bonded isolated $\text{Mg(H}_2\text{O})_6$ octahedra (in ferraioloite). During the study of secondary phosphates from Sítio do Castelo mine, Folgosinho (Guarda, Portugal), a mineral phase corresponding to ferraioloite was confirmed by powder X-ray diffraction and chemical electron microprobe (EMP) analysis.

2. Occurrence

The Sítio do Castelo mine is located in the Serra da Estrela National Park in central Portugal, in the valley of the Freixo stream, about 500 m east of the center of the medieval Folgosinho village (40.511389, -7.508056). The first mining works date to 1917 when a wolframite-(cassiterite?)-bearing quartz lens was exploited. After World War II, the mine was closed due to decreased metal prices. It was reopened by a small wall quarry in 1976 and exploited for quartz raw material used for metallic silicon production until 1986. In 1998, the mine was declared officially "extinct" (Alves et al. 2016).

The previously mined W–(Sn) ores probably occurred in isolated quartz veins at several small mines in the surrounding area. According to Teixeira et al. (1967), the thickness of these veins ranges from 0.15 to 0.80 m. In the Sítio do Castelo mine, the ore mineralization was followed by a system of short (no more than 150 m) galleries extending upslope more than 50 meters above the quarry level. The relationship between these veins and the main quartz body exposed in the mine is not entirely clear. The main quartz body is about 5 m thick and steeply penetrates migmatitized schists. It is considered to be either the core of a large pegmatite body (pers. comm. A. Lima 2021) or a high-temperature hydrothermal vein accompanied by greisenization with the local presence of andalusite, garnet and gahnite (Garate-Olabe et al. 2012).

Irregular phosphate accumulations and sulphide aggregates (pyrite >> arsenopyrite >> chalcopyrite >>...
sphalerite) occur frequently in the main body. Primary phosphates are represented predominantly by zwieselite–triplite and less commonly by isokite with admixed fluorapatite. Intense weathering yielded varied secondary phosphate assemblages, which differ concerning their source mineral. Related to alteration of zwieselite–triplite, there is an assemblage, which includes phosphosiderite, strengite, rockbridgeite–frondelite, cacaoxinite, bermanite, beraunite, strunzite, stewartite, laucaite, leucophosphate, benyacarite, fluorapatite, wavellite and kidwellite. Related to the alteration of triplite–zwieselite in association with fluorapatite and isokite, there is an assemblage, which includes ludlamite, vivianite, strunzite–zincostunzite, Zn-rich rockbridgeite–frondelite, Mn-rich phosphophyllite, hydroxylapatite, jahnsite–keckite, strunzite–zincostunzite, very rare lun’okite and several unspecified secondary phosphates. Ferraioloite was found by one of the authors (PR) in 2017 and 2018, and no samples have been found since.

The studied sample is deposited in the collections of the Department of Mineralogy and Petrology of the National Museum in Prague, Czech Republic, under the catalog number P1P 10/2021.

4. Chemical composition

The sample was analyzed with a Cameca SX-100 electron microprobe (National Museum, Prague) operated in the wavelength-dispersive mode with an accelerating voltage of 15 kV, a specimen current of 5 nA, and a beam diameter of 3–5 μm. The following lines and standards were used: $K_\alpha$: albite (Na), BN (N), celestine (S), chalcopyrite (Cu), Co (Co), Cr$_2$O$_3$ (Cr), diopside (Mg), fluorapatite (Ca, P), halite (Cl), hematite (Fe), LiF (F), Ni (Ni), rhodonite (Mn), sanidine (Al, K, Si), TiO$_2$ (Ti), vanadinite (V), ZnO (Zn); $L_\alpha$: baryte (Ba), clinoclase (As), scheelite (W), Sn (Sn), wulfenite (Mo), YVO$_4$ (Y); $L_\beta$: celestine (Sr); $M_\alpha$: bismuth (Bi), Th (Th), UO$_2$ (U) and wulfenite (Pb). Peak counting times (CT) were 20 s for all elements except for N, for which it was 100 s; CT for each background was one-half of the peak counting time. The raw intensities were converted to the concentrations automatically using the PAP (Pouchou and Pichoir 1985) matrix-correction procedure. The contents of As, Ba, Bi, Cl, Co, Cr, Cu, F, Mo, N, Pb, S, Si, Sn, Sr, Ti, Th, U, V, W and Y always were found to be below the detection limit (ca. 0.04–0.20 wt. %). Water content could not be analyzed directly because of the minute amount of material available. The H$_2$O content was confirmed by Raman spectroscopy and calculated based on the stoichiometry of the ideal formula. To maintain the charge balance and the number of (OH) equal to 4 apfu, both valence states of iron have been considered. The

Fig. 1 Pale blue radial aggregates of leafy crystals of ferraioloite from the Sítio do Castelo mine. FOV 0.8 mm. Photo J. Sejkora.
Ferraioloite from Folgosinho, Portugal

3.87 5.13 1.00 4.16 Σ 17.56 0.71 Fe – 0.28 4
4 Mg 6.56 0.05 0.16 – Mn Mg Zn Fe 1.17 – 4.19 0.00–0.08 1.00 31.66 16.37–18.16 – 0.35 0.08 4.26 0.16 12.05 22.10 Ca 0.63 – 3.48–5.10 Sample from Sítio do Castelo 0.03 1.15 – – 104.82 Σ Zn – 4 2 – 0.41 2+ 0.5 2 3.99 2+ 0.25 0.21 4.22 0.16 0.50 4.00 Fe K Zn Mg 29.25–33.81 Mn 0.49 SD Range. While Mg remains...

The primary candidates to be accommodated in the interlayer space are Na, Ca and K; the resulting interlayer cation content is most likely (Mg0.16Na0.11Ca0.08K0.01)20.41. While Mg remains the dominant cation, it is almost equalled by Na and significantly exceeded by the total large-cation content. Almost identical content of large cations (0.21 apfu Ca) is reported by Mills et al. (2016) in the original sample of ferraioloite, but without specification of its position in the crystal structure, its structural role, and without comments to an excess of the sum of metal atoms considered to be in heteropolyhedral sites. In falsterite (Kampf et al. 2012), the role of Ca in the structure is different (Tab. 2).

The structural analysis could help solve this problem, but unfortunately, no reliable single-crystal X-ray diffraction data are available because the mineral occurs as parallel intergrowths of very thin flakes.

5. X-ray diffraction

Powder X-ray diffraction data were collected on a Bruker D8 Advance diffractometer (National Museum, Prague) with a solid-state 1D LynxEye detector (width 2.05°) using CuKα radiation and operating at 40 kV and 40 mA. The powder pattern was collected using Bragg–Brentano geometry in the range 3–70° 2θ, in 0.01° steps with a counting time of 30 s per step. Positions and intensities of reflections were found and refined using the Pearson–VIII profile-shape function with the ZDS program package (Ondruš 1993) and the unit-cell parameters were refined by the least-squares algorithm implemented by Burnham (1962). The experimental powder pattern was indexed in line with the calculated values of intensities obtained by the Lazy Pulverix program (Yvon et al. 1977) from the crystal structure of ferraioloite (Mills et al. 2016).

The experimental powder data given in Tab. 3 agree well with the data published for this mineral from the original locality (Mills et al. 2016) and with the X-ray pattern calculated from the structure of ferraioloite; experimental intensities are partly affected by the preferred orientation

| Tab. 1 Chemical composition of ferraioloite from the Sítio do Castelo mine (wt. %) |
| --- |
| **Mean** | **Range** | **SD** |
| Na₂O | 0.26 | 0.12–0.60 | 0.16 |
| K₂O | 0.03 | 0.00–0.08 | 0.03 |
| CaO | 0.28 | 0.20–0.48 | 0.08 |
| FeO | 6.56 | 5.38–7.93 | 0.95 |
| MgO | 0.35 | 0.27–0.45 | 0.05 |
| MnO | 16.70 | 15.63–17.65 | 0.63 |
| ZnO | 17.56 | 16.37–18.16 | 0.54 |
| FeO₄ | 5.13 | 3.04–6.87 | 1.15 |
| Al₂O₃ | 4.19 | 3.48–5.10 | 0.49 |
| P₂O₅ | 31.66 | 29.25–33.81 | 1.17 |
| H₂O* | 22.10 | | |
| **Total** | 104.82 | | |

Mean and range of 9 analyses; SD – standard deviation; H₂O* – H₂O content calculated based on the theoretical assumed content of 20 H₂O + 4 OH; Fe²⁺/Fe³⁺ ratio was inferred from the charge-balance.

| Tab. 2 Tentative site occupations in ferraioloite and falsterite, assuming presence of large cations in the interlayer space of ferraioloite |
| --- |
| **Ferraioloite** | **Falsterite** |
| Ideally | Sample from Sítio do Castelo mine (current study) | Foote mine, USA (Mills et al. 2016) | Ideally | Palermo #1, USA (Kampf et al. 2012) |
| Interlayer cations (apfu) | | | |
| Mg²⁺ | Mg²⁺ | Mg²⁺ | Mg²⁺/Mg³⁺Zn²⁺ |
| Na⁺/Ca⁺/K⁺ | 0.16 | 0.50 | 0.50 |
| Σ | 0.41 | 0.71 | 1.00 |
| Heteropolyhedral layer cations (apfu) | | | |
| Mn²⁺ | Mn²⁺ | Mn²⁺ | Mn²⁺ |
| Fe²⁺/Fe³⁺ | 4.22 | 4.16 | 4.16 |
| Zn²⁺ | 3.87 | 4.27 | 4.27 |
| Σ | 12.35 | 12.49 | 12.05 |
Tab. 3 X-ray powder diffraction data for ferraioloite from the Sítio do Castelo Mine

| h | k | l | d_{hkl} (This paper) | d_{hkl} (Mills et al. 2016) |
|---|---|---|----------------------|-----------------------------|
| 2 | 0 | 0 | 12.709 | 12.707 |
| 0 | 2 | 7.593 | 7.596 | 6.0 | 7.58 | 1 |
| 4 | 0 | 6.354 | 6.356 | 1.0 |
| 1 | 3 | 4.964 | 4.962 | 0.3 | 4.95 | 1 |
| 0 | -3 | 4.965 | | | |
| 5 | 0 | -1 | 4.821 | 4.832 | 0.1 |
| 1 | -2 | 4.781 | 4.783 | 0.3 | 4.78 | 4 |
| 1 | 2 | 4.781 | | | |
| 3 | 0 | -3 | 4.346 | 4.345 | 0.1 | 4.33 | 1 |
| 3 | 0 | 3 | 4.345 | | | |
| 6 | 0 | 0 | 4.236 | 4.237 | 3.0 | 4.22 | 4 |
| 6 | 0 | -2 | 3.700 | 3.699 | 0.8 | 3.699 | 3 |
| 6 | 0 | 2 | 3.699 | | |
| 5 | 0 | 3 | 3.586 | 3.592 | 0.2 | 3.580 | 4 |
| 5 | 1 | -2 | 3.516 | 3.519 | 0.5 | 3.499 | 5 |
| 5 | 1 | 2 | 3.515 | | |
| 1 | -4 | 3.231 | 3.230 | 0.2 | 3.245 | 7 |
| 1 | 0 | -5 | 3.016 | 3.018 | 0.9 | 3.000 | 1 |
| 1 | 0 | 5 | 3.016 | | |
| 8 | 0 | -2 | 2.931 | 2.931 | 0.5 | 2.924 | 8 |
| 3 | 0 | -5 | 2.859 | | |
| 3 | 0 | 5 | 2.859 | 2.862 | 0.3 | 2.869 | 5 |
| 7 | 0 | -4 | 2.624 | 2.624 | 1.3 | 2.616 | 4 |
| 10 | 1 | 1 | 2.3313 | 2.3324 | 0.1 | 2.352 | 2 |
| 12 | 0 | 0 | 2.1181 | 2.1209 | 0.1 | 2.113 | 2 |
| 6 | 2 | 4 | 2.1101 | 2.1063 | 0.1 | |
| 9 | 2 | -1 | 2.0890 | 2.0879 | 0.1 | 2.083 | 2 |
| 0 | 0 | 8 | 1.8982 | 1.8971 | 0.2 | 1.8942 | 2 |
| 2 | 3 | 5 | 1.7191 | 1.7203 | 0.3 | |
| 15 | 0 | -1 | 1.6841 | | |
| 15 | 0 | 1 | 1.6840 | 1.6832 | 0.1 | |

as well as by the small amount material available for the study. The experimental pattern is distinctly different from the data published for chemically similar falsterite (Kampf et al. 2012) and jasonsmithite (Kampf et al. 2021). The refined unit-cell parameters of the studied sample (Tab. 4) are comparable with the published data (Mills et al. 2016).

6. Raman spectroscopy

The Raman spectra of the studied sample were collected in the range 4000–50 cm⁻¹ using a DXR dispersive Raman Spectrometer (Thermo Scientific) mounted on a confocal Olympus microscope. The Raman signal was excited by an unpolarised 633 nm He–Ne gas laser and detected by a CCD detector (size 1650 × 200 pixels, Peltier-cooled to −60 °C, quantum efficiency of 50 % and dynamic range 360–1100 nm). The experimental parameters were: 100× objective, 10 s exposure time, accumulation of 100 exposures, 25 μm pinhole spectrograph aperture, 2 mW laser power level, grating 400 per mm (estimated resolution 6.4–13.3 cm⁻¹). The spectra were repeatedly acquired from different grains to obtain a representative spectrum with the best signal–to–noise ratio. The possible thermal damage of the measured point was assessed by visual inspection of the exposed surface after measurement, observing possible decay of spectral features at the start of excitation and checking for thermal downshift of Raman lines. The instrument was set up by a software-controlled calibration procedure using multiple neon emission lines (wavelength calibration), multiple polystyrene Raman bands (laser-frequency calibration) and standardized white-light sources (intensity calibration).

Spectral manipulations were performed using the Omnic 9 software (Thermo Scientific). Gaussian/Lorentzian (pseudo-Voigt) profile functions of the band-shape were used to obtain decomposed band components of the spectra. The decomposition was based on minimizing the difference in the observed and calculated profiles until the squared correlation coefficient (r²) was greater than 0.995.

To our knowledge, vibration spectra for ferraioloite have not yet been published. According to Mills et al. (2016), the mineral has a heteropolyhedral layer structure, with layers parallel to (100). The slabs consist of [Mn²⁺(Fe²⁺,Al³⁺)₈(OH)₈(PO₄)₄(H₂O)] units built by (i) chains of pentamers formed by edge-shared dimers of [(Fe,Al)O₆] and [(Fe,Al)O₆(OH)] octahedra with wedged [MnO₆(H₂O)] octahedra, and (ii) parallel chains of edge-shared [ZnO₆] tetrahedra, both linked by [PO₄] tetrahedra.

Tab. 4 Unit-cell parameters for ferraioloite (monoclinic space group I2/m)

| This paper | Mills et al. (2016) |
|------------|-------------------|
| Powder XRD | Powder XRD | Single-crystal XRD |
| a [Å] | 25.417(7) | 25.320(6) | 25.333(3) |
| b [Å] | 6.342(4) | 6.345(6) | 6.299(1) |
| c [Å] | 15.186(5) | 15.267(6) | 15.161(3) |
| β [°] | 90.02(4) | 91.031(5) | 90.93(3) |
| V [Å³] | 2448.0(17) | 2452.4(4) | 2419.0(2) |
The experimental Raman spectrum of the studied sample from the Sítio do Castelo mine (Fig. 3) is in general similar to that of other hydrated hydroxyphosphates. Tentative band assignments are given in Tab. 5. The spectrum over the range 3800–2800 cm\(^{-1}\) is shown in Fig. 4a. As indicated by Chukanov and Vigasinova (2020), Raman spectroscopy has a low sensitivity in the determination of water in minerals due to a weak response to excitation radiation. Bands of O–H stretching vibrations are usually observed in the range from 3800 to 3000 cm\(^{-1}\), but bands of acidic OH groups and very strong hydrogen bonds may have Raman shifts below 3000 cm\(^{-1}\). In the studied sample, the two bands at 3594 and 3538 cm\(^{-1}\) are assigned to the stretching vibrations of the hydroxyl units. The broad feature of component bands at 2933 and 3170 cm\(^{-1}\) reflects vibrations of hydrogen-bonded water molecules in the interlayer space. Bands of H–O–H \(\nu_2\) (\(\delta\)) bending vibrations of water molecules, occasionally observed in related phosphate minerals in the range 1700–1600 cm\(^{-1}\), were not detected.

According to Nakamoto (2009), octahedral units XY\(_6\) exhibit six normal modes of vibration. Three of them are Raman-active, \(\nu_1\) (\(A_{1g}\)) and \(\nu_2\) (\(E_g\)) stretching vibrations and \(\nu_3\) (\(F_{2g}\)) bending vibration. Tetrahedral XY\(_4\) units with \(T_d\) symmetry have four normal modes of vibration, all Raman-active: \(\nu_1\) (\(A_1\)) symmetric stretching vibration, \(\nu_2\) (\(\delta\)) (\(E\)) doubly degenerate bending vibration, \(\nu_3\) (\(F_2\)) triply degenerate antisymmetric stretching vibration, and \(\nu_4\) (\(\delta\)) (\(F_2\)) triply degenerate bending vibration. In the crystalline state, deformation of polyhedra and lowering of symmetry leads to splitting of degenerate vibrations. Due to longer bond distances (from 1.942 Å for Zn–O up to 2.273 Å for Mn–O; Mills et al. 2016), stretching and bending M–O vibrations are manifested in the region of low wavelengths, where they overlap with PO\(_4\) vibrations. The experimental Raman spectrum of the studied sample from the Sítio do Castelo mine (Fig. 3) is in general similar to that of other hydrated hydroxyphosphates. Tentative band assignments are given in Tab. 5.

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In the phosphate P–O stretching region (Frost et al. 2002), the strongest maximum composed of peaks at 985 and 978 cm\(^{-1}\) is interpreted as due to \(\nu_1\) PO\(_4\) symmetric stretching vibrations (Fig. 4b). Less distinct bands at 1052 and 1035 cm\(^{-1}\), as well as at 1163, 1140 and 1110 cm\(^{-1}\), are attributed to \(\nu_3\) PO\(_4\) triply degenerate antisymmetric stretching vibrations. With PO\(_4\) vibrations, ZnO vibrations may overlap in this region (Kampf et al. 2021).

A series of peaks with gradually increasing intensity appears in the wavenumber region below 700 cm\(^{-1}\). This interval is shown in Fig. 4c and Fig. 4d. As regards the PO\(_4\) unit, two groups of overlapping bands in Fig. 4c can be assigned to (i) \(\nu_4(\delta)\) PO\(_4^2-\) triply degenerate out-of-plane bending vibrations and (ii) \(\nu_2(\delta)\) PO\(_4^2-\) doubly degenerate in-plane bending vibrations. With PO\(_4\) vibrations, ZnO vibrations may overlap in this region (Kampf et al. 2021).
In the low wavenumber region (Fig. 4d), bands attributed to vibrations of complex metal-centered polyhedra are shown. Bands of $M$–$O$ stretching (most likely at 353–253 cm$^{-1}$) overlap those of O–$M$–O symmetric bending (most likely at 231–200 cm$^{-1}$) vibrations. The bands at lower wavelengths belong to external or lattice vibrations, but some can probably overlap to the range of higher wavenumbers. The band assignment in this spectral region is not entirely clear. For example, an intense band at 215 cm$^{-1}$ observed in the bobierrite pattern is attributed to the Mg–O stretching vibration (Frost et al. 2002), and conversely, bands below 249 cm$^{-1}$ in pseudolauite are considered to be lattice modes (Frost et al. 2015).

### 7. Note on the origin

Alves et al. (2012) pointed out the similarity of the phosphate occurrence in the Sítio do Castelo mine with those at the Krásno deposit in the Czech Republic (Sejkora et al. 2006). Characteristic primary phosphates at both localities are triplite and zwieselite, which were locally transformed to the isokite-fluorapatite mixture by metasomatic action of alkali-rich fluids in an early hydrothermal stage. The same solutions probably contained metals, including zinc, which resulted in the formation of sphalerite.

During late hydrothermal to supergene stages, extensive alteration led to leaching and redeposition of chemical components. In corrosion cavities in primary phosphates and on nearby and more distant fissures, a diverse suite of secondary minerals subsequently crystallized, containing additional elements introduced by circulating aqueous solutions. The studied ferraioloite is one of the youngest minerals in the locality. Considering that its occurrence is limited to an area only a few centimeters wide, the conditions for its formation had to be very specific. The mineral probably crystallized from alkaline solutions enriched in Al from aluminosilicates, and Zn, Ca and Mg from sphalerite-rich fluorapatite–isok-
ite assemblages in the Fe- and Mn-rich zwieselite–triplite environment.

8. Conclusions

Despite the expectation of Mills et al. (2016) to be found more often in other phosphate-bearing localities, the here described Zn-phosphate from Sítio do Castelo mine seems to be the second known occurrence of ferraioloite. The studied sample shows specific differences compared to the type specimen from the Foote mine, USA, especially in the low content of Mg and a significant proportion of Na in the interlayer sites. Because it was impossible to obtain the data needed to determine the site’s site occupancy in the mineral’s crystal structure, we report the studied mineral phase as sodium-rich ferraioloite with large cations in the interlayer.

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