Potential of New Microbial Isolates for Biosurfactant Production using Combinations of Distillery Waste with other Industrial Wastes

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Abstract

In the present study, combinations of Distillery Waste (DW) with other industrial wastes viz. curd Whey Waste (WW), Fruit Processing Waste (FPW) and Sugar Industry Effluent (SIE) were evaluated to replace the use of water that was reported earlier for biosurfactant production from 1: 3 diluted distillery waste by using four new bacterial cultures BS-A, BS-J, BS-K and BS-P, isolated from soil collected from a distillery unit. These isolates have the potential to produce biosurfactants from these individual wastes and in their combinations. Highest biomass and biosurfactant yields with higher reduction in the Chemical Oxygen Demand (COD), total sugars, nitrogen and phosphate levels were obtained in 1:1:1 proportion of DW+WW+FPW followed by DW+WW+SIE and individual wastes. The combinations of wastes improved the yields of biosurfactants by 18-41% and reduced COD of the combined wastes by 76-84.2%. Total sugars, nitrogen and phosphate levels reduced in the range of 79-86%, 58-71% and 45-59%, respectively. Among the four microbial isolates tested, BS-J and BS-P were the efficient biosurfactant producers and were identified as Kocuria furcans and Pseudomonas aeruginosa based on the 16S rDNA sequence and phylogenetic analyses. Benefits derived by using combined distillery waste with other wastes are improved production of biosurfactant as resource and saving precious water and the costly nutrients with concomitant reduction in pollution load of the wastes.

Keywords: Biosurfactant; Distillery wastewater; Kocuria furcans strain BS-J; Pseudomonas aeruginosa strain BS-P; Combined wastewater

Introduction

Biosurfactants are defined as a class of surface-active molecules synthesized by microorganisms. In the past few decades, biosurfactants have gained attention because of their biodegradability, low toxicity, ecological acceptance and ability to be produced from renewable wastes as substrates and can be applied in bioremediation and wastewater treatment [1,2]. Some potential applications of biosurfactants are crude oil recovery, hydrocarbon degradation in soils, and hexa-chloro cyclohexane degradation, heavy metal removal from contaminated soils and hydrocarbon biodegradation in aquatic environment [3-6]. Apart from being active at extreme temperatures, pH and salinity, biosurfactants can be produced from industrial wastes and from by-products [7]. This last feature makes cheap production of biosurfactants possible as it allows utilization of waste substrates so that application of biosurfactants in environmental remediation can be realized and environmental use is currently considered to be one of the larger markets for biosurfactants [6,8,9].

Interest in potential applications of biosurfactants in various industries has significantly increased recently, particularly because of their environmental friendly nature and sustainability. Nevertheless, economical large scale production for established and new applications of biosurfactants remains a challenge [10]. The main factor limiting commercialization of biosurfactants is associated with non-economical large-scale production. Development of cheaper processes and the use of low cost raw material are the main factors which accounts for the 10-30% of the overall cost [11]. To overcome the cost of fermentation medium and to compete with synthetic surfactants, inexpensive substrates and new efficient microorganisms have to be isolated for biosurfactant production. Furthermore, important prerequisites for the competitive production of biosurfactants include high biosurfactant yields, alternative low cost substrates, and cost-effective bioprocesses.

Agro-industrial wastes are considered as the promising substrate for biosurfactant production and can alleviate many processing industrial waste management problems [1]. If industrial and/or municipal wastewaters which contain organic load could be utilized as substrates for biosurfactant production, a double benefit could be obtained i.e. treating the waste and recovering valuable product in the form of biosurfactant with even a potential of generating a profit through the sale of biosurfactant [12]. Another approach involving the use of raw substrates with negligible or no-cost value appears simple; however, the main problem associated with this approach is the selection of suitable waste material with the right balance of nutrients that permits cell growth and product accumulation. Thus, the promising future of biosurfactants appears to be specifically dependent upon the use of abundant and low cost raw materials and the optimization of the operational cultivation conditions in order to achieve high yields.

The major classes of biosurfactants that have been studied until now using alternative low-cost substrates, like vegetable oils and agro-industrial wastes, are rhamnolipids produced by Pseudomonas aeruginosa and surfactin produced by Bacillus subtilis [13]. Therefore, use of other different types of no-cost industrial wastes as growth medium for new biosurfactant producing microbial isolates to

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minimize the cost of fermentation medium has to be explored. Earlier, we have reported various aspects of cost-effective production, recovery and application of biosurfactant produced from 1:3 diluted distillery waste [4,14,15]. Industrial wastes such as distillery waste and curd whey are the viable alternative sources for biosurfactant production and it has been demonstrated that distillery waste cannot be used as such in its original state as complete fermentation medium without dilution with water in 1:3 proportion due to the presence of large amounts of sulphate ions and potash in the waste, which inhibits the growth of biosurfactant producing microbial cultures [14]. Distillery waste has been reported as a viable medium for biosurfactant production, however, its dilution with precious water does not seem economical if an appropriate cost-effective process for biosurfactant production has to be developed using distillery waste as fermentation medium. Therefore, present study was carried out with an aim to save precious water that was required for the dilution of distillery waste by other industrial wastes before using it as no-cost medium for biosurfactant production. In the present study, a comparative account on scope of using different combinations of distillery waste with other industrial wastes as no-cost medium for production of biosurfactant by four different newly isolated microbial cultures is reported. This study forms an attractive and environmentally safe basis for developing new strategies for biosurfactant production from distillery waste by minimizing the pollution from distillery waste and other food industry wastes also (that were used for dilution of the distillery waste) as well as recovery of resource in the form of biosurfactants by newly isolated microbial cultures.

Materials and Methods

Collection and processing of industrial wastes for biosurfactant production

Fresh waste waters viz. distillery waste, curd whey, fruit processing waste and sugar industry effluent were collected for biosurfactant production from the respective industries as indicated in Table 1 and were immediately transferred into a deep freezer working at 2°C (Remi Instruments, Vasai, India). Among these wastes, curd whey required processing to remove casein exhaustively from the whey by following earlier described method [14]. Briefly, curd whey was neutralized with 5N NaOH followed by steaming for 10 min. Casein settled in the bottom in the form of sodium caseinate and the supernatant was removed as partially de-proteinised whey which was further filtered through membrane filter (0.45µm) before sterilization at 15lb/square inch pressure. Distillery waste, fruit processing waste and sugar industry effluent had low pH in the range of 4.8-6.8 and were neutralized to pH-7.0 with 5N NaOH. Neutralized wastes were separately sterilized at 15lb/square inch pressure and were then used in further study.

Screening of biosurfactant producing microorganisms

Biosurfactant producing microorganisms were isolated from soil contaminated with lube oil and distillery spent wash by using selective enrichment procedure and plating serially diluted enriched culture on sterile nutrient agar followed by incubation at 37°C for isolated colonies [14]. Soil used for isolation purpose was collected from an area just below the spent wash pumping device of a distillery unit. Isolates so obtained were individually screened for biosurfactant production from each of the above processed waste on the basis of stability of foam, emulsification index, surface tension reduction, and biosurfactant yield [14].

Biosurfactant production potential of new microbial isolates in distillery waste and other different wastes

Distillery waste (diluted with tap water in 1:3 ratio), whey waste, sugar industry effluent and fruit processing waste, 100 ml of each in four sets were taken in 250 ml Erlenmeyer flasks, and were sterilized at 121°C for 20 min. For inoculum build-up, one set of each of these sterile waste were then inoculated separately with the microbial isolates designated as BS-A, BS-1, BS-K, and BS-P under aseptic conditions and were then kept in a gyro rotatory incubator cum shaker working at 150 rpm for 24 h. One ml of each of this inoculum was then inoculated into an individual sterile waste in triplicates and the flasks were incubated in a gyro rotatory shaker working at 150 rpm for 120 h. Before and after incubation, parameters such as biomass developed in fermented waste in terms of c.f.u./ml, COD, surface tension reduction and biosurfactant yield (g/l) were determined.

Biosurfactant production potential of new microbial isolates in combination of distillery waste with other industrial wastes

No-cost fermentation medium having combinations of distillery waste with other industrial wastes were tested for biosurfactant production by new microbial isolates to nullify the use of precious water that was previously required for diluting distillery waste so that

| Types of wastes     | Sources of collection of wastes | Parameters                          |
|---------------------|--------------------------------|-------------------------------------|
| Distillery wastes (DW) | Purti Sakhar Karkhana limited, Bela, Tal. Umred, Nagpur, India. | pH 4.8±0.02 COD 98013±9.43 BOD 37000±245 Total sugars 12.4±0.04 Total Nitrogen 7.08±1.63 Total Phosphorus 25±2.45 |
| Whey waste (WW)     | Amrutha Dairy, Sakkardara square, Umred Road, Nagpur, India. | pH 4.3±0.02 COD 56000±73 BOD 28000±20 Total sugars 6.8±0.02 Total Nitrogen 98±1.45 Total Phosphorus 35±2.90 |
| Fruit processing waste (FPW) | Noga factory, MIDC Hingna, Nagpur, India. | pH 5.4±0.02 COD 2133±42 BOD 1090±7 Total sugars 2.0±0.02 Total Nitrogen 78±1.27 Total Phosphorus 12±2.72 |
| Sugar industry effluent (SIE) | Purti Sugar factory limited, Bela, Tal. Umred, Nagpur, India. | pH 6.8±0.05 COD 1050±7 BOD 959±2 Total sugars 1.5±0.04 Total Nitrogen 64±1.53 Total Phosphorus 13±1.63 |

Mean + Standard deviation; n=4

Table 1: Characteristics of different types of industrial wastewaters collected from different sources for biosurfactant production.
it can be used as substrate for biosurfactant production and secondly, combinations of wastes can lead to improved nutritional status of distillery waste which can be beneficial for improved biosurfactant production. Following two different sets of combinations of wastes were tested: i. Distillery waste + curd whey + sugar industry effluent (DW+WW+SIE) in 1:1:1 ratio & ii. Distillery waste + curd whey + fruit processing waste (DW+WW+FPW) in 1:1:1 ratio.

Four sets of four 250 ml Erlenmeyer flasks each containing 100 ml of combined distillery waste of above mentioned combinations were sterilized at 121°C for 20 min. One set of four flasks with each combination were inoculated with the microbial isolates designated as BS-A, BS-J, BS-K, and BS-P under aseptic condition. These inoculated flasks were then kept in a gyro rotatory incubator cum shaker for 120 h and after incubation same parameters as mentioned above were analysed to screen suitable combination of distillery waste with other industrial wastes and also the efficient microbial isolate for biosurfactant production in combined waste system.

Analytical methods

Measurement of the growth of biosurfactant producing isolates in no-cost industrial wastes: Growth of the biosurfactant producing isolates were monitored in terms of c.f.u./ml of fermented waste by performing serial dilution and pour plate technique using nutrient agar as the growth medium [14].

Surface tension measurements

Individual waste waters and the combined wastes before and after incubation time were centrifuged at 12,000 rpm and 4°C for 20 min in a C-24 Remi cold centrifuge (Remi Instruments, Vasai, India) to remove the microbial cells. The cell free supernatants so obtained were used for surface tension measurement(s) using a du Nouy ring-type tensiometer (Kruss, GMBH, Hamburg, Germany). The surface tension measurements were carried out at room temperature after dipping the platinum ring in the solution for a while in order to attain equilibrium condition. For calibration of the instrument, the surface tension of distilled water was first measured. The measurement was repeated at least three times, and an average value was used to express the surface tension of the sample [16].

Estimation of biosurfactant yield

Bacterial cells were removed by centrifugation of 120 h old fermented waste (12,000 rpm and 4°C, for 15 min). Cultural supernatant was acidified with 6 N HCl to obtain the pH of 2.0 and kept overnight in a refrigerator at 4°C. The precipitated biosurfactant was extracted three times with two volumes of di-ethyl ether. Pooled solvents were concentrated using an evaporator (EYELA SB-651, Tokyo, Japan) under reduced pressure the yield of biosurfactant was gravimetrically estimated [14].

Physico-chemical characterization of no-cost fermented wastes and combined waste before and after biosurfactant recovery

Physico-chemical characterization of each of the no-cost and as well as combined waste was performed before and after biosurfactant recovery, with respect to parameters mentioned in Table 1 according to protocols of standard methods [17]. Total nitrogen was estimated by using semi-micro Kjeldahl method, total phosphate content was analysed by vanadomolybdo phosphoric acid spectrophotometric method and COD was estimated by closed reflux titrimetric method by using COD digestion unit, Hicon Engineering Company Private Limited, Greater Noida, India. Total sugars were estimated by phenol-sulphuric acid method [18].

Identification of the efficient biosurfactant producing isolates

The two microbial isolates BS-J and BS-P having potential to produce high biosurfactant yields were identified on the basis of morphological, cultural and biochemical methods [19]. Results of these identification tests were compared with those in Bergey’s Manual of Systemic Bacteriology [20].

16S rRNA gene amplification and sequencing of biosurfactant producing isolates

The 16S rRNA gene amplification and sequencing of biosurfactant producing microbial isolates BS-J and BS-P were performed by the following procedure: DNA was extracted by using ZR fungal/bacterial genomic DNA extraction kit (Zymo Research Corporation 17062 Murphy Ave. Irvine, CA 92614, U.S.A.) according to the manufactures instructions and used for PCR amplification of 16S rRNA gene. The 16S rRNA gene was amplified by PCR using universal bacterial primers 6-27f (5’-AGAGTTTGATCCTGGCTCAG-3’) and 1492r (5’-TACGGYTACCTTGTGACTT-3’). The amplified product was subjected to electrophoresis on 1% agarose gel and a band corresponding to 1.5 Kb was cut and was eluted using QIA quick PCR purification Kit (Qiagen, Hilden, Germany). This purified amplicon was then sequenced using Big Dye Terminator cycle sequencing kit and an ABI PRISM model 3130xl analyser automatic DNA sequencer (Applied Biosystems, USA) with 3 different internal sequencing primers (27f, 535r and 1492r). The sequences obtained were aligned, edited manually and the aligned sequence was used for BLAST search.

Alignment of 16S rRNA sequence and construction of phylogenetic tree of biosurfactant producing isolates

The sequence of 16S rRNA gene was aligned with closely related sequences using CLUSTAL_X Windows interface and edited manually [21]. Neighbour-joining analysis was done with Kimura 2-parameter model, version 1.3b [22,23]. The stability among the groupings of phylogenetic tree was assessed by taking 1000 replicates. For J-strain Kytococcus sedentarius (X87755) was used as an out-group. For BS-P strain, Halomonas elongate (M93355) was used as an out-group. Strain J formed a clade with Kocuria turfanensis Ho-9042T. Strain BS-P formed a clade with Pseudomonas aeruginosa LMG 1242T. Based on nucleotide homology and phylogenetetic analysis, the biosurfactant producing BS-J and BS-P strains were identified as Kocuria turfanensis and Pseudomonas aeruginosa at IMTECH, Chandigarh, India, and MTCC allotted numbers are 10635 and 10636, respectively.

Statistical analysis

Statistical analysis was performed using the Sigma Plot 11 software program (Systat Software Inc., San Jose, USA). The data were analyzed by analysis of variance (ANOVA). All values are given the mean of four replicates ± standard deviation.

Results and Discussion

Collection of distillery and other liquid wastes for biosurfactant production

Industrial wastes such as distillery waste and curd whey are the viable alternative sources for biosurfactant production and it has been demonstrated that distillery waste cannot be used as such in its original
state as complete fermentation medium without dilution with water in 1:3 proportion due to the presence of large amounts of sulphate ions and potash in the waste, which inhibits the growth of biosurfactant producing microbial cultures [14]. Therefore, present study was carried out with an aim to replace the use of precious water by some appropriate industrial waste, so that distillery waste can be used as no-cost medium for biosurfactant production after combination with industrial wastes instead of water. To evaluate a suitable combination of distillery waste with other industrial wastes for biosurfactant production, distillery waste and other different types of waste waters, viz. sugar industry effluent, curd whey (lactic acid whey), and fruit processing waste were collected from different industries during winter season in the month of December because of plenty availability of milk, variety of fruits and sugar cane which are utilized for industrial production of curd, jam and jellies and cane sugar, respectively (Table 1).

### Physico-chemical characteristics of distillery and other liquid wastes used for biosurfactant production

Results presented in Table 1 show that distillery waste had high COD, sugar and nitrogen levels as compared to curd whey (lactic acid whey), followed by fruit processing waste and sugar industry effluent. Although, these wastes had sufficient organic load required for biosurfactant producers to grow, however, suitability of these individual wastes for biosurfactant production was assessed by studying the growth profile of biosurfactant producing isolates and their biosurfactant production potential in each waste. Results have shown that wastes from fruit processing industry and sugar factory had comparatively lower COD, sugar and nitrogen levels and hence were less suitable for biosurfactant production. These two wastes then can be used to combine distillery waste in a specific ratio and such a reconstitution can avoid the use of precious water required for biosurfactant production from distillery waste as no-cost fermentation medium. Moreover, dilution of distillery waste with sugar industry effluent will be more desirable as the waste generated from distillery and sugar factory are situated near to each other can be utilized as nutrient medium for biosurfactant production as a resource without input of transportation cost for supplying sugar industry effluent to biosurfactant production site at distillery unit. Other wastes such as curd whey can be transported to the biosurfactant production site without using any special cryo-preservation techniques because continued fermentation of curd whey by indigenous lactic acid bacteria of curd will lead to more production of lactic acid which is a preferred substrate for biosurfactant production since the biosurfactant producers used in this study are efficient utilize lactic acid for growth [20]. Curd whey is generated during the preparation of Chakka which is an intermediate product obtained by draining of curd (a type of fermented milk from lactic acid bacteria ) for preparation of “Shrikhand”, a well known popular Indian dessert. During preparation of 1 kg Chakka, 9 litre of lactic acid whey is generated [24]. During winter season different types of fruits such as apples, oranges, pineapple, and pomegranate are available in plenty and are used in preparation of mixed fruit jam from these fruits leading to generation of fruit processing waste, which can be was used for biosurfactant production. Logistics for availability of the these wastes throughout the year has to worked out before putting up a pilot plant at distillery unit for production of biosurfactants from no-cost industrial wastes.

### Isolation and screening of efficient microbial isolates used for biosurfactant production from different industrial wastes

In order to form a basis for using no-cost wastes as potential alternative fermentative medium for biosurfactant production, present study focused on the use of industrial wastes such as distillery waste, curd whey, sugar industry waste and fruit processing waste as nutrient medium for biosurfactant production by new microbial isolates. For isolation and screening of biosurfactant producing microorganisms, the phenomenon of reduction of surface tension of the culture medium and emulsification index was selected as described earlier [14]. Based on the results of these screening criteria, four isolates designated as BS-A, BS-J, BS-K and BS-P, were screened from 23 different types of microbial cultures obtained from lube oil and distillery spent wash contaminated soil which was collected from spent wash pumping device of a distillery unit (data not shown). These four isolates designated as BS-A, BS-J, BS-K and BS-P were used for further studies on biosurfactant production from distillery waste and other industrial wastes and in their combinations.

### Biosurfactant production potential of microbial isolates in different industrial wastes

The success of biosurfactant production depends on the development of cheaper processes and the use of low-cost raw materials, which account for 10-30% of the overall cost [25]. A great variety of agro-industrial wastes have been studied as potential substrates for biosurfactant production. A by-product of the sugar cane industry, fruit processing industry, whey wastes represents an alternative medium for the biosurfactant production process as these have no-cost as compared to other known substrate sources, and they possess valuable nutrients required for the fermentation process. These wastes can therefore, be used to dilute the distillery waste as proposed in the present study. By doing so, there will be improvements in the nutrient content of the distillery waste and this approach can provide a better solution in improving the strategies of biosurfactant production from distillery waste as substrate instead of using precious water for diluting distillery waste which was reported earlier [14,15,26]. Results presented in Table 2 show the biosurfactant production potential of the new microbial isolates from different types of waste waters as fermentative medium used in the present study. Results have shown that the isolates having accession No. as BS-A, BS-J, BS-K, and BS-P showed variations in regard to biosurfactant production capacities in different types of waste waters tested. This is evident by production of stable foam formation in the fermented distillery and curd whey waste by all the four isolates that lasted up to 2 h of standing. However, in sugar industry effluent and fruit processing waste, isolate BS-P could only produce stable foam formation, whereas in case of isolates BS-A, BS-J and BS-K, foam collapsed within 60 min of standing. All the four isolates reduced the surface tension of the fermented distillery waste and curd whey wastes from an initial range of 56 ± 1.3-58 ± 1.0 mN/m to 27-29 mN/m indicating the production of effective biosurfactant and also showed good emulsification property as the emulsification index E24 was in the range of 40 ± 0.8-55 ± 1.5% was obtained. Biosurfactant yield produced by isolates in the four different wastes was in the range of 0.004 ± 0.0003-1.631 ± 0.0045 g/l. Results have shown that all the four isolates produced highest yields of biomass and biosurfactant in curd whey followed by distillery waste, fruit processing waste and sugar industry effluent. This is owing to the fact that curd whey is a very rich source of organic carbon, nitrogen and minerals like calcium, phosphorus, potassium, sodium, copper and iron. It is also a good source of vitamins of B complex group viz. riboflavin and pantothenic acid that are readily available for the growth of biosurfactant producing isolates [27]. Low yields of biomass and biosurfactant in sugar industry effluent and fruit processing waste is owing to the low COD of 1052 ± 2
| Parameters               | Industrial waste       | Control | Microbial isolates |
|-------------------------|------------------------|---------|--------------------|
|                         |                        | BS-A    | BS-J               | BS-K   | BS-P    |
| Foaming                 | Distillery waste       | -ve     | +ve                | +ve    | +ve     |
|                         | Curd Whey              | -ve     | +ve                | +ve    | +ve     |
|                         | Sugar industry effluent| -ve     | -ve                | -ve    | +ve     |
|                         | Fruit processing waste | -ve     | -ve                | -ve    | +ve     |
| Emulsification index (%)| Distillery waste       | 43±0.8  | 47±0.8             | 40±0.8 | 54±0.8  |
|                         | Curd Whey              | 50±2.4  | 51±2.2             | 49±1.6 | 55±1.5  |
|                         | Sugar industry effluent| 20±3.3  | 23±0.8             | 22±2.4 | 30±2.8  |
|                         | Fruit processing waste | 35±0.8  | 37±2.4             | 36±2.4 | 40±2.2  |
| Surface tension (mN/m)  | Distillery waste       | 58±1.0  | 27±0.0             | 27±0.0 | 29±1.3  | 27±0.0  |
|                         | Curd Whey              | 56±1.3  | 27±0.0             | 27±0.0 | 27±0.0  | 27±0.0  |
|                         | Sugar industry effluent| 62±5.7  | 39±0.8             | 37±0.8 | 38±0.8  | 35±0.8  |
|                         | Fruit processing waste | 60±1.0  | 29±0.8             | 28±0.0 | 29±0.8  | 27±0.0  |
| pH                      | Distillery waste       | 7.0±0.0 | 8.7±0.0            | 8.7±0.0| 8.9±0.0 | 8.9±0.0 |
|                         | Curd Whey              | 7.0±0.0 | 8.4±0.0            | 8.6±0.0| 8.9±0.0 | 9.0±0.0 |
|                         | Sugar industry effluent| 7.0±0.0 | 6.5±0.0            | 5.9±0.1| 5.7±0.0 | 6.4±0.1 |
|                         | Fruit Processing waste | 7.0±0.0 | 7.8±0.1            | 7.5±0.3| 7.9±0.0 | 7.5±0.0 |
| Biomass yield (c.f.u./ml)| Distillery waste       | 12±1x10^7| 57±4x10^4    | 38±2x10^4| 55±3x10^3| 66±4x10^6|
|                         | Curd Whey              | 12±2x10^7| 85±3x10^4    | 83±3x10^4| 79±2x10^3| 98±1x10^6|
|                         | Sugar industry effluent| 12±2x10^7| 26±3x10^4    | 33±2x10^4| 72±4x10^4| 82±2x10^6|
|                         | Fruit Processing waste | 12±4x10^7| 66±2x10^4    | 53±5x10^4| 70±3x10^4| 96±1x10^5|
| COD (mg/L)              | Distillery waste       | 30880±24| 18110±33        | 20899±25| 24520±41| 20000±39 |
|                         | Curd Whey              | 37250±456| 19320±38     | 19340±45| 20091±58| 21008±65 |
|                         | Sugar industry effluent| 1052±2  | 678±5           | 549±2  | 556±4   | 659±5   |
|                         | Fruit Processing waste | 2108±4  | 780±10          | 890±4  | 798±8   | 653±3   |
| Biosurfactant yield (g/l)| Distillery waste       | 0.001±0.0002| 0.64±0.0017 | 0.57±0.0014| 0.69±0.0051| 1.42±0.0037|
|                         | Curd Whey              | 0.001±0.0002| 0.78±0.0004 | 0.59±0.0004| 0.87±0.0022| 1.63±0.0045|
|                         | Sugar industry effluent| 0.001±0.0002| 0.006±0.0004 | 0.005±0.0006| 0.004±0.0003| 0.008±0.0001|
|                         | Fruit Processing waste | 0.001±0.0002| 0.008±0.0004 | 0.006±0.0002| 0.006±0.0005| 0.010±0.0006|

Mean ± Standard deviation; n=4

**Table 2:** Variations in biosurfactant production potential and other related parameters of the new microbial isolates from distillery waste, and other industrial waste as fermentation medium (After 120 h of incubation).
mg/l and 2108 ± 4 mg/l, respectively and low levels of nutrients such as sugars, nitrogen, and phosphate in the wastes. Reductions in COD and total nitrogen, sugars, and phosphate contents were observed in each of the waste which indicates decrease in pollution load of the waste during biosurfactant production.

**Biosurfactant production by the microbial isolates in the combination of distillery waste with other industrial wastes**

This is a first report on use of combination of distillery waste with other industrial wastes such as curd whey, sugar industry effluent and fruit processing waste for biosurfactant production by new microbial isolates. Our research focused on using distillery spent wash, a type distillery waste because it is one of the most complex, troublesome and strongest organic industrial effluents, having a chemical oxygen demand (COD) value of 80,000-100,000 mg/l and 40,000-50,000 mg/l biological oxygen demand (BOD) and currently, about 40.72 million m³ of spent wash is generated annually from distilleries alone in India. Increased demand for alcohol for applications in pharmaceuticals, food, perfumery industries and recently as an alternate fuel has increased the amounts generated of this waste. The ever increasing amount of distillery spent wash and its disposal problems has stimulated the need for developing new technologies to reduce the pollutant load of the waste partially to some extent and economically use it for producing biosurfactants which are of tremendous industrial importance. The world’s total annual production of alcohol from sugarcane molasses is more than 13 million m³ and the spent wash generated is approximately 12-15 times by volume of product alcohol [28]. Due to high concentration of organic load, distillery spent wash is a potential source of renewable energy. It contains high amount of nutrients such as nitrogen, phosphorous, potassium, sulphur and a large amount of micronutrients necessary for microbial growth and proliferation.

In the present study following two different sets of combinations of distillery waste tested were i. Distillery waste combined with whey and sugar industry effluent (DW+WW+SIE) in 1:1:1 ratio and ii. Distillery waste combined with whey and fruit processing waste (DW+WW+FPW) in 1:1:1 ratio. The main aim of combining distillery waste with other industrial wastes was firstly, to nullify/replace the use of precious water that was previously required for diluting distillery waste by combining it with other different types of wastes used in the present study before using it as substrate for biosurfactant production and secondly, combinations of wastes can lead to improved nutritional status of distillery waste which can be beneficial for improved biosurfactant production.

To make biosurfactant production process economical, some researchers followed an approach of using mixed substrates as by utilizing the capability of Candida bombicola to produce sophorolipid biosurfactant when grown in medium composed of two different carbon sources and a nitrogen source. One of the carbon sources was a readily available sugar to maximize biomass production and the second was sunflower oil and they were able to achieve 120 g/l sophorolipid in 8 days under the best operational conditions [29]. Strain Pseudomonas aeruginosa 47T2 produced 2.7 g/l of rhamnolipid with a production yield of 0.34 g/g with waste frying cooking oil (sunflower and olive oil) as substrates [30]. In an effort to economize biosurfactant production, Rau et al., (2001) used oleic acid or rapeseed oil respectively, as additional carbon sources in addition to glucose in an optimized feedbatch and continuous cultivations and with these substrates more than 300 g/l sophorolipid with increased productivities of 57 g/l/d (feedbatch) and 76 g/l/d (continuous mode), respectively, were produced under optimized cultivation conditions [31]. Apart from studies where lipidic vegetable oils alone or mixed with other vegetable oils or other water insoluble carbon sources that are highly power intensive substrate used for biosurfactant production, researchers are now looking at more economic process of using wastes having water soluble nutrients especially carbon source so that the biosurfactant production process becomes less power intensive. By keeping this in view, in the present study, no lipidic waste was used, instead a combination of distillery waste with curd whey and sugar industry effluent was used, which resulted into a good combination of nutrient source containing total sugars (5000 mg/l), nitrogen (700 mg/l) and phosphates (200 mg/l) for biosurfactant producing organisms.

**Biosurfactant production by different isolates in distillery waste combined with curd whey and sugar industry effluent in 1:1:1 ratio:**

Results presented in Table 3 highlights that biomass yield increased in the range of 90 ± 5 x 10⁸ c.f.u./ml to 68 ± 4 x 10⁹ c.f.u./ml from an initial inoculum size of 1 ± 10⁶ c.f.u./ml indicating nearly more than four folds increase in the number of each isolate that was used for biosurfactant production within 120 h of fermentation. In the previously reported study, where distillery waste was diluted with water in 1:3 ratio resulted in maximum cell counts of Pseudomonas aeruginosa strain BS2 i.e. 54 ± 10⁹ c.f.u./ml from an initial inoculum size of 1 x 10⁹ c.f.u./ml which is comparatively lower than that obtained on using combination of distillery waste with curd whey and sugar industry effluent [14]. Combination of distillery waste with curd and sugar industry effluent has also resulted in highest biosurfactant yield of 1.86 ± 0.01 g/l in case of isolate BS-P as compared to other isolates which is 23.5% higher than the yield produced in distillery waste diluted with tap water. As compared to our earlier reported yield of biosurfactant (0.91 g/l) produced by Pseudomonas aeruginosa strain BS2 in 1:3 diluted distillery waste, there is 50% increase in the yield of biosurfactant production by an isolate BS-P which is a new strain used in the present study. On using combination of distillery with whey and sugar industry effluent, isolates BS-A, BS-J, and BS-K also showed the improvements in the biosurfactant yield in the range of 18.2-26.9%. It was observed that combination of distillery waste with whey and sugar industry effluent has improved the biomass and biosurfactant yields produced by all the four microbial isolates. There was increase in the pH of the combined waste from 7.0 to a range of 8.7 to 8.9 indicating that there was not much variation in the rise in the pH of the combined waste during biosurfactant production by different isolates. The COD of the combined waste decreased in the range of 76.0 ± 1.31 - 82.4 ± 0.90 and it was found that the biosurfactant high yielding strains were also efficient in reducing the COD of the waste. During biosurfactant production, these isolates depleted the level of total sugars in the combined waste in the range of 79.2 ± 0.87 - 86.2 ± 0.91% and nitrogen and phosphate levels depleted in the range of 58.42 ± 0.24 - 71.28 ± 0.88 and 48.0 ± 0.24 - 59.5 ± 0.37%, respectively. It was noticed that among the four isolates tested, isolate BS-A resulted in maximum reduction in levels of COD, total sugars, nitrogen and phosphate during biosurfactant production in the combined waste. However, it could result in lower biosurfactant yield. This result suggest that such a strain can be explored to have twin benefit simultaneously i.e. for waste treatment option and it can also work well for biosurfactant production from industrial wastes, however, after improving the strain after genetic manipulation for high yields. This study has shown that the new microbial isolates viz. BS-J and BS-P are comparatively promising strains, better than the previously reported culture Pseudomonas aeruginosa strain BS2 for...
biosurfactant production from distillery waste as they have a potential to grow well and produce biosurfactant with higher production capacities in the distillery waste alone as well as in combination of distillery waste with whey and sugar industry effluent. There are reports on utilization of commercial sugar, sugarcane juice and cane molasses, sugarcane juice alcohol stillage, glycerol, mannnitol, and soybean oil for production of biosurfactant by Bacillus subtilis ATCC 6633 indicating the feasibility to produce biosurfactants resulting in lower surface tension and higher emulsification indexes from a renewable and low-cost carbon source. Daverey and Pakshirajan, (2009) used combination of sugarcane molasses and three different oils (soybean, sunflower or olive oil) as a low cost media for the production of sophorolipids (SLs) from the yeast Candida bombicola that resulted biosurfactant yield of approximately 24 g/l in mixed media in comparison to media with single constituents and yield was comparable to the costly conventional synthetic medium containing yeast extract, urea, soybean oil and glucose [32]. Mixture of whey concentrate and rapeseed oil as substrate has resulted high yields of sophorolipids production [33]. There are also reports on use of molasses in combination with cheese whey for fermentative production of biosurfactant by Lactococcus lactis 53 and Streptococcus thermophilus which resulted 1.2-1.5 times increase in the mass of produced biosurfactant per gram cell dry weight with 73% cost reduction indicating that supplemented cheese whey and molasses media can be used as a relatively inexpensive and economical alternative to synthetic media for biosurfactant production by these probiotic bacteria [25]. These studies suggest that conventional medium containing glucose has been very well replaced with the present low-cost fermentative medium. However, it was also observed from the available information that all these low-cost nutrient media required some addition of costly substrates like glucose, yeast extract, oleic acid for biosurfactant production.

**Table 3:** Biosurfactant production by different isolates in distillery waste combined with curd whey and sugar industry effluent in 1:1:1 ratio (After 120 h of incubation).

| Parameters                  | Control          | BS-A             | BS-J             | BS-K             | BS-P             |
|-----------------------------|------------------|------------------|------------------|------------------|------------------|
| pH                          | 7.0±0.0          | 8.7±0.0          | 8.7±0.0          | 8.9±0.1          | 8.9±0.0          |
| Biomass yield (c. f. u. /ml) | 12±1x10³         | 94±4x10³         | 89±6x10³         | 90±5x10³         | 68±4x10³         |
| Surface tension (mN/m)      | 61±5.2           | 27±0.0           | 27±0.0           | 28±0.0           | 27±0.0           |
| Emulsification index (%)     | 47±0.8           | 52±0.8           | 34±0.8           | 58±1.4           |
| Biosurfactant yield (g/l)   | 0.00±0.00        | 0.79±0.01 (18.2%) | 0.79±0.00 (26.9%) | 0.90±0.01 (22.3%) | 1.86±0.01 (23.5%) |
| % reduction in COD          | 0.0±0.00         | 82±4±0.90        | 80±5±0.41        | 76±0±1.31        | 80±5±0.78        |
| Total sugars reduction (%)  | 0.0±0.00         | 86±2±0.91        | 82±6±1.10        | 79±2±0.87        | 81±4±0.37        |
| Total nitrogen reduction (%)| 0.0±0.00         | 71±3±0.88        | 62±3±0.87        | 58±4±0.24        | 62±8±0.66        |
| Total phosphate reduction (%)| 0.0±0.00        | 59±5±0.37        | 57±0±0.49        | 48±0±0.24        | 56±5±0.37        |

Mean ± Standard deviation; n=4

*values presented in the parentheses indicates the percent rise in the yield of biosurfactant production by the respective isolates by replacing 1:3 diluted distillery waste with combination of distillery waste, curd whey and sugar industry effluent in 1:1:1 ratio.

Another combination of distillery waste used in the present study for biosurfactant production by the new microbial isolates was with curd whey and fruit processing waste in 1:1:1 proportion. Results presented in Table 4 indicates that high biomass yield of 87 ± 6 x 10³ c.f.u./ml was obtained at 120 h of incubation in case of isolate BS-P which correspondingly yielded highest biosurfactant yield of 1.976 g/l indicating that combination of distillery with whey and fruit processing waste is suitable combination of waste for biosurfactant production by isolate BS-P. It was also found that this yield is 28.1% higher than that obtained using 1:3 diluted distillery wastes for biosurfactant production. However, it was observed that in comparison to 1:3 diluted distillery waste, and among the four isolates tested, isolate BS-J preferred this combination for biosurfactant production which was evident from higher (40.5%) improvements in the biosurfactant yield as compared to that produced by isolate BS-P (28.1%). Isolates BS-A and BS-K could however, resulted 25.9 and 24.6% improvements in the biosurfactant yield on using combination of distillery with whey and fruit processing waste. Improvements in the biosurfactant production on using combined distillery waste was also evident from the improvement in the emulsification indexes of the corresponding cell free fermented waste (48.1 ± 0.36 to 67.0 ± 0.45%). It was also observed that the pH of the combined waste varied from 8.1 to 8.8 during biosurfactant production by different isolates. This is due to the alkaline nature of the biosurfactant produced by the different isolates in combined waste. The COD of the combined waste before fermentation was 38890 mg/l which reduced during biosurfactant production in the range of 80±4±0.30 - 84±2±0.05%. Total sugars, nitrogen and phosphate levels also reduced from an initial levels of 5.3 mg/l, 220 mg/l and 220 mg/l, to a range of 79±4±0.15 - 86±4±0.02%, 59±6±0.08 - 70±4±0.07% and 45±5±0.02 - 59±1±0.04%, respectively. In combination of distillery waste with curd whey and fruit processing waste also, isolate BS-A could result in highest reduction in the COD, total sugars, nitrogen and phosphate levels during biosurfactant production. On comparing the results of the two combinations of distillery waste studied, it is found that combination of the distillery waste with whey and fruit processing waste in 1:1:1 combination is a better for growth of biosurfactant producing isolates and also for biosurfactant production. George and Jayachandran (2008) reported the use of orange fruit peeling as sole carbon source for rhamnolipid production using P. aeruginosa MTCC 2297 [34]. Another substrate which has found use for production of biosurfactants is the byproduct of cashew industry which is important
### Table 4: Biosurfactant production by different isolates in distillery waste combined with curd whey and fruit processing waste in 1:1:1 ratio after 120 h of incubation.

| Tests | Isolate BS-J | Isolate BS-P |
|-------|--------------|--------------|
|       |              |              |
| **Morphological tests:** |              |              |
| **Colony morphology** |              |              |
| Configuration | Circular | Circular |
| Margin | Regular | Regular |
| Elevation | Flat | Flat |
| Surface | Smooth | Smooth |
| Pigment | Orange | Light Green |
| Opacity | Opaque | Translucent |
| **Cell morphology** |              |              |
| Gram’s reaction | + | - |
| Shape | Coccus | Rods |
| Size (µm) | 0.5-1 µm | 2-3 µm |
| Arrangement | Bunches | Scattered |
| Spore (s) | + | - |
| Position | Central | - |
| Shape | Round | - |
| Sporangia bulging | Bulged | - |
| Motility | + | - |
| **Physiological tests:** |              |              |
| **Growth at temperatures** |              |              |
| 4°C | + | - |
| 10°C | + | - |
| 20°C | + | + |
| 30°C | + | + |
| 37°C | + | + |
| 42°C | + | + |
| 55°C | - | - |
| **Growth at pH** |              |              |
| pH 4.0 | - | - |
| pH 5.0 | - | - |
| pH 6.0 | + | + |
| pH 7.0 | + | + |
| pH 8.0 | + | + |
| pH 9.0 | + | + |
| pH 10.0 | + | + |
| pH 11.5 | + | + |
| **Growth on NaCl (%)** | 2.0 | + |
|             | 4.0 | + |
|             | 6.0 | + |
|             | 8.0 | + |
|             | 10.0 | + |
| **Growth under anaerobic condition** | - | - |
| **Biochemical tests:** |              |              |
| Growth on MacConkey | - | + (NLF) |
| Indole test | - | - |
| Methyl red test | - | - |
| Voges Proskauer test | - | - |
| Citrate utilization | - | + |
| H2S production | - | + |
| Gas production from glucose | - | - |
| Casein hydrolysis | - | + |
| Escolin hydrolysis | - | + |
| Gelatin hydrolysis | - | + |
| Starch hydrolysis | (+) | - |
| Urea hydrolysis | + | + |
| Nitrate reduction | + | - |
| Catalase test | + | + |
| Oxidase test | - | - |
in Brazil. Cashew apples are rich in reducing sugar, vitamins and minerals salts and are cheap (US $ 0.50/kg) which makes them an interesting and inexpensive culture medium [35]. Study on the ability of *Pseudomonas aeruginosa* to produce biosurfactants using Cashew Apple Juice (CAJ) and mineral media supplemented with peptone and nutrient broth has shown that there was effective reduction in surface tension of the medium which indicated that CAJ could be used as medium for growth and biosurfactant production [36]. In various combination of supplementation tested, utilization of Mineral Medium Containing Clarified Cashew Apple Juice (MMCAJ) for biosurfactant production by *Bacillus subtilis* LAM1008 strain, favoured highest reduction in surface tension specifically when cultivation on MM-CAJ, supplemented with yeast extract was used as fermentation medium. This facilitated biosurfactant (surfactin) production of 3.5 g/l which exhibited good surface and emulsifying activity [37]. This has lead to ascertain the fact that it was feasible to produce surfactin from CCAJ, a renewable and low-cost carbon source. However, in the present study, comparatively a contrast phenomenon was observed showing that a combination of distillery waste with other different wastes studied did not require any supplementation of costly substrates as components of mineral medium for biosurfactant production by the new microbial isolates. However, more studies are required to overcome the problems associated with batch variability and ways to standardize the pre-treatment requirement of these substrates for more productive output. Further studies are required to work out the best possible combination of distillery waste with curd whey and fruit processing waste. Detailed physico-chemical characterization of biosurfactants produced by new microbial isolates viz. *Kocuria turfanensis* strain BS-J and *Pseudomonas aeruginosa* strain BS-P in the combined distillery waste is being carried out to ascertain novelty of the compound.

**Identification of efficient biosurfactant producing microbial isolates**

Based on morphological, biochemical, physiological characteristics presented in Table 5, the efficient biosurfactant producing isolates BS-J and BS-P were identified as *Kocuria turfanensis* and *Pseudomonas aeruginosa*.
aeruginosa, respectively. Both of these biosurfactant producing isolates are the new strains as revealed by 16S rRNA sequence pattern and phylogenetic tree analysis. For isolates BS-J and BS-P Kyotococcus sedentarius (X87755) and Halomonas elongata (M93335) were used as an out-groups, respectively. Strain-J formed a clade with Kocuria turfanesis Ho-9042T (Figure 1). Strain BS-P formed a clade with Pseudomonas aeruginosa LMG 1242T (Figure 2). Based on nucleotide homology and phylogenetic analysis carried out at IMTECH, Chandigarh, India, the biosurfactant producing BS-J and BS-P strains were identified as Kocuria turfanesis and Pseudomonas aeruginosa, respectively and isolates BS-J and BS-P were catalogued as MTCC 10635 and MTCC 10636, respectively.

Conclusions
Combination of distillery waste with other industrial wastes was assessed in order to constitute more nutritionally rich no-cost complete medium for biosurfactant production by replacing the use of precious water which was earlier reported for diluting distillery waste in 1:3 proportion. Individual wastes alone have resulted in high yields of biosurfactants by new efficient microbial isolates viz. Kocuria turfanesis strain BS-J and Pseudomonas aeruginosa strain BS-P. Biosurfactant yield further improved by using combination of distillery waste with other wastes viz. whey, fruit processing waste/sugar industry effluent in 1:1:1 proportion. This indicates a positive impact of waste combination on biosurfactant production capacities of the new microbial isolates and replacement of precious water with other wastes required for diluting distillery waste for biosurfactant production.

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