Abstract—To improve the accuracy of slope monitoring data based on a measuring robot, an effective and viable correction method is proposed. A 3D monitoring system based on a measuring robot and Geomos is utilized to collect data. The monitoring data of 44 cycles of Dagushan and Yanqianshan open-pit iron mines in Anshan City are employed as the data source. Large amounts of data are calculated and compared, and a quantitative analysis of various factors that influence the accuracy of measuring robot is performed. Data calculation shows that the proposed mathematical meteorological correction model and directional deviation correction method can effectively improve the accuracy of measuring robot. The corrected data can accurately represent the displacement of monitoring points, which provides important real-time warning of open-pit slope landslides. Methods to improve the accuracy of measuring robot are studied to increase data reliability. The nature of the data and the factors that affect the quality of data are analyzed.

Index Terms—open-pit mine, measuring robot, slope monitoring, monitoring data accuracy

I. INTRODUCTION

In the high-precision deformation monitoring process, the accuracy of measuring robot is always overshadowed by the precision of measuring robot [1]. Precision involves the evaluation of measurement data reliability and a description of the average values of numerous repeated measurements in terms of random errors. The overall accuracy and degree of deviation of numerous measurement results is affected mainly by systematic errors. Compared with traditional monitoring methods, the velocity of the measuring robot is more faster, the more save manpower and material resources, the the higher precision and other advantages ,but the accuracy of the measuring robot is a key factor affecting the quality of monitoring data. High-precision monitoring data produce high-accuracy monitoring results. Monitoring results with high accuracy reflect the status of each monitored point and slope stability [2-6]. Hence, appropriate judgments should be made.

A monitoring system based on a 3D robot and Geomos has been utilized in studies on open-pit slope monitoring [7-11]. These studies found that the main factors that affect the accuracy of measuring robot include atmospheric refraction and station orientation correction in various monitoring points. Changes in atmospheric refraction physical quantities at different times in a day would result in changes in distance data if real-time monitoring distance correction is implemented. Hence, the accuracy of measuring robot would be affected. The impact of this factor in different seasons makes each cycle of monitoring data more prominent. The large temperature difference between summer and winter in Northeast China increases with increased distance. The impact value reaches up to 1 km from the centimeter level, which is not a negligible magnitude in rock slope monitoring. The impact of station orientation correction is another factor that should not be neglected in measuring robot accuracy. Compared with the influence of atmospheric refraction errors and instrument systems, the directional bias of instruments reflects the magnitude and direction of uncertainties, and their degree of influence on measuring robot accuracy is much larger than that of the former. Thus, the displacement accuracy of different monitoring cycles is affected. In this study, experimental data on the above mentioned two factors are analyzed systematically. An effective means to improve the accuracy of measuring robot is proposed [12-13]. The study has practical significance for the processing of open-pit slope monitoring data.
where is monochromatic wavelength(in) and is non-monochromatic light refractive index modulation under standard weather conditions calculated as (Barrell–Sears)

\[
(n_a - 1) \times 10^7 = 2876.04 + \frac{16.288}{\lambda^2} + \frac{0.136}{\lambda^4}
\]

From the above equation, we obtain

\[
\frac{dh_a}{d\lambda} = \left(\frac{-2 \times 16.288}{\lambda^3} - \frac{4 \times 0.136}{\lambda^5}\right) \times 10^{-7}
\]

Eqs. (3) and (4) are substituted into Eq. (2) as follows:

\[
n_a = 1 + \left(2876.04 + \frac{3 \times 16.288}{\lambda^2} + \frac{5 \times 0.136}{\lambda^4}\right) \times 10^{-7}
\]

The distance wavelength of the measuring robot is \(0.65\). Hence, with Eq. (5), we obtain. By employing the values in Eq. (1), we have

\[
n - 1 = \left(\frac{0.394145 \times P}{1 + \alpha x t} - \frac{5.5 \times 10^{-2} \times e}{1 + \alpha x t}\right) \times 10^{-6}
\]

In Leica Station, air pressure is generally expressed in the pressure unit millipascal (mb). Hence, according to 1 mmHg = 1.33322 mb and 1 mb = 100 Pa, Eq. (6) can be rewritten as

\[
n - 1 = \left(\frac{0.295609 \times P}{1 + \alpha x t} - \frac{4.126 \times 10^{-2} \times e}{1 + \alpha x t}\right) \times 10^{-6}
\]

The measuring robot is generally defined in standard weather conditions, namely, temperature \(t = 12^\circC\), pressure \(P = 1013.25\) mb, and relative humidity \(h = 60\%\) (\(t = 8.3^\circC\), \(e = \) vapor pressure). Therefore, according to the formula

\[
e' = e - 0.006662 \times (t - 10) + 0.001146a' \times P
\]

The measuring robot can calculate the benchmark index of refraction for the entire station.

We let

\[
N_n = (n_a - 1) \times 10^6
\]

\[
N = (n - 1) \times 10^6
\]

The atmospheric refractive index range of the impact on the meteorological correction formula is

\[
\Delta D = (n_a - n) \times D = (N_n - N) \times 10^{-6} \times D
\]

namely,

\[
\Delta D = \frac{[281.8 - (0.295609 \times P - 4.126 \times 10^{-2} \times e)] \times 10^{-6}}{1 + \alpha x t} \times D
\]

In the formula, \(D\) is the distance to be measured.

\[
\Delta D = \frac{[281.8 - (0.295609 \times P - 4.126 \times 10^{-2} \times h)] \times 10^{-6}}{1 + \alpha x t} \times D
\]

In the formula, \(D\) is the distance to be measured, \(\Delta D\) is the meteorological scale factor correction, \(P\) is atmospheric pressure (mb), \(t\) is dry temperature (°C), \(h\) is relative humidity (%), and \(\alpha\) is the atmospheric expansion coefficient, where \(\alpha = 1/273.16\).

**Figure 2.** Monitoring site at Dagushan open-pit iron mine in Anshan

**Figure 3.** Monitoring site at Yanqianshan open-pit iron mine in Anshan
Air pressure, temperature, and relative humidity are the three main factors of atmospheric refraction that affect the physical distance of the optical path length of the curve. However, their effect on distance is not the same. A systematic analysis was conducted, and the amount of change and corresponding line are acquired from the influence of various factors (Tables II to IV and Figures 4 to 6).

As shown in Table II, when air pressure and temperature are in standard conditions, meteorological corrections decrease as relative humidity increases. The maximum correction value is 5 mm, and the minimum correction value is 4.8 mm. The change has minimal impact on the correction side.

Table III shows that when air pressure and relative humidity are in standard conditions, meteorological corrections increase with the increase in temperature. The value of meteorological corrections reached the centimeter level. The largest correction value is 12.9 mm, and the minimum correction value is -6.9 mm. The temperature changes in side length correction have a large impact.

Table IV shows that when temperature and relative humidity are in standard conditions, meteorological correction increases with the decrease in air pressure. The maximum value of correction is 10.3 mm, and the minimum correction value is -1 mm. The change in air pressure affects the correction for temperature and relative humidity.

### TABLE I. Influence of different seasonal weather changes on location

| Season | Measured distance /m | Air Pressure /mb | Temperature °C | Relative humidity /% | Meteorological corrections /m |
|--------|----------------------|-----------------|----------------|----------------------|-------------------------------|
| Spring | 1000.42542           | 1000.1          | 7.7            | 25.6                 | -0.0056                       |
| Summer | 1000.42542           | 989.9           | 30.4           | 52.5                 | 0.0193                        |
| Autumn | 1000.42542           | 999.9           | 18.8           | 44.3                 | 0.0056                        |
| Winter | 1000.42542           | 1003.3          | -12.8          | 36.2                 | -0.0293                       |

### TABLE II. Air pressure and temperature in standard conditions and relative humidity of 10% to increase the effects of meteorological correction

| No    | Measured distance /m | Air Pressure /mb | Temperature °C | Relative humidity /% | Meteorological corrections /m |
|-------|----------------------|-----------------|----------------|----------------------|-------------------------------|
| 1     | 1000.42542           | 1013.25         | 12             | 20                   | -0.0050                       |
| 2     | 1000.42542           | 1013.25         | 12             | 30                   | -0.0050                       |
| 3     | 1000.42542           | 1013.25         | 12             | 40                   | -0.0049                       |
| 4     | 1000.42542           | 1013.25         | 12             | 50                   | -0.0048                       |
| 5     | 1000.42542           | 1013.25         | 12             | 60                   | -0.0048                       |

### TABLE III. Air pressure and relative humidity in standard conditions and temperature of 5 °C to increase effect of meteorological correction

| No    | Measured distance /m | Air Pressure /mb | Temperature °C | Relative humidity /% | Meteorological corrections /m |
|-------|----------------------|-----------------|----------------|----------------------|-------------------------------|
| 1     | 1000.42542           | 1013.25         | 10             | 60                   | -0.0069                       |
| 2     | 1000.42542           | 1013.25         | 15             | 60                   | -0.0017                       |
| 3     | 1000.42542           | 1013.25         | 20             | 60                   | 0.0032                        |
| 4     | 1000.42542           | 1013.25         | 25             | 60                   | 0.0081                        |
| 5     | 1000.42542           | 1013.25         | 30             | 60                   | 0.0129                        |

### TABLE IV. Temperature and relative humidity in standard conditions and air pressure of 10 mb to increase effect of meteorological correction

| No    | Measured distance /m | Air Pressure /mb | Temperature °C | Relative humidity /% | Meteorological corrections /m |
|-------|----------------------|-----------------|----------------|----------------------|-------------------------------|
| 1     | 1000.42542           | 1000            | 12             | 60                   | -0.0010                       |
| 2     | 1000.42542           | 990             | 12             | 60                   | 0.0018                        |
| 3     | 1000.42542           | 980             | 12             | 60                   | 0.0046                        |
| 4     | 1000.42542           | 970             | 12             | 60                   | 0.0075                        |
| 5     | 1000.42542           | 960             | 12             | 60                   | 0.0103                        |
As shown in Figures 4 to 6, temperature has the most significant influence on meteorological correction followed by air pressure. Relative humidity has the weakest influence. According to meteorological data obtained from the Anshan slope monitoring site for Dagushan, the annual amount of change in air pressure is between 992.1mb and 1012.4mb. The annual temperature variation is between \(-19.4\, ^\circ\text{C}\) and \(36.3\, ^\circ\text{C}\). The annual variation in relative humidity is between 27.6\% and 68.4\%. The large relative change in temperature had the most significant effect on distance. Thus, in the same period, the monitoring process should increase the frequency of temperature data collection to improve the accuracy of the mean temperature and achieve enhanced data accuracy.

III. DIRECTIONAL BIAS EFFECT ON THE ACCURACY OF MONITORING DATA

The computation for the center cross hair and resulting image center deviation would produce several errors because the ATR function in the internal CCD array of the measuring robot (TM30) was adjusted. The recognition resolution of the measurement robot decreased with the increase in distance. Hence, the instrument will exhibit bias when sighting a target. External conditions and human factors also have an impact on directional bias. According to the calculation results of the actual monitoring data, the deviation between 2" to 6" and its effect on the displacement deviation monitoring points increase with the increase in distance up to a few centimeters. In rock slope monitoring, this magnitude cannot be ignored; hence, the directional bias in monitoring the impact of data accuracy is not a negligible factor [19-22].

A. Measuring robot (TM30) station directional deviation analysis

In Figure 7, K1 denotes the station, K2 is after the point of view, is the viewpoint and monitoring by a known anti-bps calculated azimuth, and is measured by the actual azimuth aiming viewpoint. The difference between the two azimuths lies in their directional azimuth deviation. A is a point for monitoring because A and K2 comprise an observation point group; therefore, the same directional bias influences them. However, the size and symbols of directional bias vary in multiple monitoring cycles. Directional bias would thus have different effects on different cycles of monitoring point displacement accuracy. Therefore, directional orientation correction is an effective method to improve the accuracy of monitoring data.

B. Measuring robot (TM30) station directional bias correction method

Azimuth was \(\alpha_{A_{1}-K_{2}}\) calculated according to the anti-known viewpoint and monitoring basis points. In the monitoring data measured after calculating the measured azimuth aiming for \(\alpha_{A_{2}}\), viewpoint (for a point group of multiple rounds of azimuth mean), \(\Delta\alpha\) is the point group of directional azimuth deviation. Thus, according to the references [23] in the point group, the corrected azimuth of monitoring point A is as follows:

\[
\alpha_A = \alpha'_{A} + \Delta\alpha
\]

\[
\Delta\alpha = \alpha_{A_{1}-K_{2}} - \alpha'_{A_{1}-K_{2}}
\]

where \(\alpha'_{A}\) is the azimuth angle measured from \(K_{2}\) to A. The coordinates of the point group after monitoring point A correction are

\[
x_A = x_{A_{1}} + s \times \cos \alpha_A
\]

\[
y_A = y_{A_{1}} + s \times \sin \alpha_A
\]

Almost two years of data on Dagushan open-pit slope deformation monitoring projects in Anshan were calculated by the measuring robot (TM30). Stations 1 and 2 in Table V are the results of two different station orientation angle deviations.

Table V shows that in Station 1, the maximum directional deviation is \(-5.59\)" and the smallest directional deviation is \(3.75\)". In Station 2, the maximum directional
deviation is $-5.06^\circ$, and the smallest directional deviation is $-3.01^\circ$. The uncertainty in the size and sign of the orientation angle of deviation shows that if the orientation of the adjacent symbol period deviation angle has an opposite sign, a large impact would be exerted on the accuracy of the amount of displacement in the two cycles. The direction correction values for five monitoring sites in Station 1 are compared in Table VI to determine the impact point coordinates.

Table VI shows that the maximum and minimum values of correction in x direction are (61 monitoring points, 25 mm) and (10 monitoring points, $-4$ mm), respectively. The maximum and minimum values of correction in y direction are (2 monitoring points, $25$ mm) and (61 monitoring points, $16$ mm), respectively. Thus, directional bias has a large impact on monitoring data accuracy. Orientation bias correction is an effective means to improve the accuracy monitoring results.

### IV. Verification Method To Improve The Accuracy Of Monitoring Data

According to the monitoring data on Dagushan outdoor iron mine, the No. 3 monitoring points have 10 cycles. Table VII shows a comparison of the amount of displacement change before and after correction for the NO. 3 monitoring points in x and y directions. The x and y coordinates after curve correction curve are shown in Figure 8.

Given that the NO. 3 monitoring points are located at the southwest end of mine, x should be gradually increased according to objective facts. However, seven of the cycles in Table 7 show a correct amount of movement prior to $-3.8$ mm. This result is clearly inconsistent with objective facts. The proposed correction method was thus applied to make the data changes consistent with objective facts. As shown in Figure 8, the NO. 3 monitoring points in the x and y coordinate directions before fluctuation correction cannot express the consistency of slope movement. After applying the proposed method for data correction, data stability became significantly higher than before correction. Slope movement consistency was suitably expressed, indicating that the proposed correction method can effectively improve the accuracy of measuring robot and monitoring data. The method has practical significance in slope monitoring and accurate warning.

#### TABLE V.

| Cycle | 1 (°) | 2 (°) | 3 (°) | 4 (°) | 5 (°) |
|-------|-------|-------|-------|-------|-------|
| No. 1 | 3.75  | -4.77 | 4.14  | -5.59 | 4.36  |
| No. 2 | -5.06 | 4.38  | 3.95  | -3.01 | 3.46  |

#### TABLE VI.

| Point No. | 61 | 10 | 11 | 12 | 2 |
|-----------|----|----|----|----|---|
| Side length | 709.973 | 846.601 | 966.138 | 994.418 | 1069.152 |
| Measured Azimuth | 357°41'15.81" | 321°59'58.31" | 313°20'10.82" | 308°56'48.20" | 308°10'45.13" |
| $\Delta x$ | -4.32" | -4.32" | -4.32" | -4.32" | -4.32" |
| $\Delta y$ | 0.025 | -0.004 | -0.011 | -0.012 | -0.009 |
| $\Delta z$ | -0.016 | -0.019 | -0.018 | -0.018 | -0.025 |

#### TABLE VII.

| Cycles | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
|--------|---|---|---|---|---|---|---|---|---|----|
| X direction before correction | 0.0000 | 0.0234 | 0.0256 | 0.0136 | 0.0186 | 0.0114 | -0.0038 | 0.0222 | 0.021 | 0.0124 |
| X direction after correction | 0.0000 | 0.0045 | 0.0065 | 0.0071 | 0.0075 | 0.0093 | 0.0150 | 0.0116 | 0.0128 | 0.0141 |
| Y direction before correction | 0.0000 | 0.0278 | 0.0090 | 0.0104 | 0.0226 | 0.0298 | 0.0184 | 0.0340 | 0.0120 | 0.0242 |
| Y direction after correction | 0.0000 | 0.0049 | 0.0063 | 0.0067 | 0.0069 | 0.0082 | 0.0120 | 0.0097 | 0.0105 | 0.0114 |

Figure 8. Comparison of the 10 cycles in No. 3 spot in x and y directions before and after the correction of deformation monitoring curves
V. CONCLUSIONS

Open-air monitoring data with 10 cycles from Dadushan iron mine were utilized as data sources to analyze the main factors that affect the accuracy of measuring robot. A measurement robot was utilized to collect data, and an effective method to improve the accuracy of measuring robot was developed. The effectiveness of the method was verified, and the method achieved good results. The main results are as follows.

1. The physical quantities of atmospheric refraction (air pressure, temperature, and relative humidity) affect the measuring robot. The base side length data accuracy measurements indicate that the impact on the accuracy of the physical side length increases with atmospheric refraction; the side length also increases when the temperature is at significant values. Accurately obtaining the average temperature range of the optical path of the curve to correct the side length is an effective method to improve the accuracy of the slope distance.

2. Directional bias is another major factor in the quality of measuring robot. Monitoring the impact of accuracy in a multi-cycle monitoring process demonstrated uncertainty in size and direction. However, for the same period, each point group showed a consistent size and direction. The actual monitoring data processing results show that directional bias correction is an effective means to improve the accuracy of measuring robot.

3. The method described above was applied to actual monitoring data. The monitoring points in the multi-cycle process showed consistency in displacement and have the same direction with the monitoring points where displacement may occur. This result proves that the proposed method is effective for improving the accuracy of measuring robot.

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