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Three phase partitioning, a scalable method for the purification and recovery of cucumisin, a milk-clotting enzyme, from the juice of *Cucumis melo* var. *reticulatus*

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Cucumisin [EC 3.4.21.25] was first purified from *Cucumis melo* var. *reticulatus* juice by three-phase partitioning (TPP). Optimum purification parameters of the TPP system were determined as 60% ammonium sulfate saturation with 1.0:1.25 ratio of crude extract: n-butanol at pH and temperature of 8.0 and 20 °C, respectively. Cucumisin was purified with 4.61 purification fold and 156% activity recovery. The molecular weight of the recovered cucumisin was determined as 68.4 kDa and its isoelectric point is 8.7. Optimum pH and temperature of cucumisin were pH 9.0 and 60–70 °C, respectively. The protease was very stable at 20–70 °C and a pH range of 2.0–12.0. Km and Vmax constants were 2.24 ± 0.22 mgmL−1 and 1048 ± 25 μM mmol−1, respectively. The enzyme was stable against numerous metal ions and its activity was highly enhanced by Ca2+, Mg2+, and Mn2+. Cucumisin activity was 2.35-folds increased in the presence of 5 mM of CaCl2. It was inactivated by Co2+, Cd2+, Zn2+ and Fe2+ and dramatically by PMSF. Cucumisin milk-clotting activity was highly stable when stored under freezing (−20 °C) compared at 4 °C and 25 °C. Finally, TPP revealed to be a useful strategy to concentrate and purify cucumisin for its use as a milk-clotting enzyme for cheese-making.

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1. *Introduction*

Milk-clotting enzymes (MCEs) are the primary active agents in cheese-making [1]. Several MCE preparations of animal, microbial, and plant origin have been discovered [2]. These enzymes are all proteases, one of the most important enzymes used in food industry, contributing to about 60% of the total world enzyme market [3]. Increasing world cheese production and consumption together with the scarcity on calf rennet have stimulated MCE research from alternative new sources, which has been directed towards plant proteases sources [4,5]. Among plant proteases, we found serine proteases. Once thought to be rare in plants, in recent years, they have been isolated and purified from different parts of several plant species, including latex, seeds, leaves, flowers, stems, and fruits [6]. They are grouped into six clans of which the two largest are the (chymo)trypsin-like and subtilisin-like clans [7]. The later is the second largest clan of the superfamily of subtilisins. Plant subtilisins are homologs of the bacterial subtilisins that fulfill highly specific functions in plant development and signaling cascades [8]. Over the last years, numerous plant subtilisins, also referred as cucumisin-like proteases, are reported [6] and used in food industry, namely in cheese-making [5,9–11].

Cucumisin (EC 3.4.21.25), an extracellular serine protease from *Cucumis melo*, is the well known characterized plant subtilisin [12,13]. This proteolytic enzyme was purified for the first time in 1975 by Kaneda and Tominaga from the sarcocarp, where it accumulates up to 10% of total soluble proteins of melon. Further cucumisin-like proteases have been purified from other cucurbitaceous plants and characterized for their broad substrate specificity and optimum temperature and pH [14–16]. The amino
acid sequences around the reactive Ser and His of cucumisin have been also identified [17]. Yamagata and co-workers were the first to predict the primary structure of cucumisin from the cDNA [18].

Numerous studies have conducted many investigations on ways to isolate this proteolytic enzyme from the different parts of melon fruit or cucurbitaceous plants. The common methods for the purification of cucumisin are chromatographic techniques and often include ammonium sulfate precipitation, column chromatography, gel-filtration and affinity chromatography [13,19–23]. Three phase partitioning (TPP), an emerging non-chromatographic technique, may be considered a more attractive purification technology compared to the other processing methods since it offers major advantages in high throughput of desired product, easy to scale up and cost effective. Studies on the usage of TPP for proteases purification either as one-step purification methodology or being coupled with other techniques have been successfully reported [5,24]. This bioseparation technique is a three-stage batch method, which is a hybrid of salting out and alcohol precipitations for extracting, purifying and concentrating proteins for use in small or large manufacturing operations [25]. It consists of three phases and mainly utilizes high concentrations of well-buffered aqueous solutions along with equal volumes of alcohol. The two liquid layers will separate and a thin layer of precipitate filled with the desired products will form between these phases, creating a three-phase mixture.

Herein, we report for the first time the use of this simple, efficient and scalable TPP method for purification and fast recovery of cucumisin from the juice of C. melo var. reticulatus. The optimal parameters to achieve a maximum purity and yield of cucumisin using TPP system were also investigated. Overall characterization of the recovered enzyme was performed and its potential use as a milk-clotting enzyme was studied.

2. Materials and methods

2.1. Preparation of cucumisin extracts

During the summer of 2015, fully fresh mature melons (pieces of an average weight of 2.1 kg) were obtained from plants, in the same locality in Kabylia region (a part of the Tell Atlas mountains located at the edge of the Mediterranean Sea), Algeria. They were identified by a botanist as Cucumis melo var. reticulatus. Melon fruits were cleaned and washed of any adhering residue. Then, each melon was divided into four parts: placenta, sarcocarp, seeds and juice as described by Nait Rabah and Ziane [26]. Thus, crude protein extracts from solid parts were obtained by using Ultra-Turrax T8 homogenizer at 20,000 rpm (2 × 20 s bursts) (IKA Werke GmbH, Germany). By screening the milk-clotting activity of each part, the highest activity was found in the fruit juice. Thus, juice melon was used in this study as primary protein source for cucumisin extraction and purification by TPP system. Briefly, the fresh recovered juice was mixed (1:1) with sodium phosphate buffer (30 mM, pH 6.5). The obtained homogenate was then left to stand under a continuous stirring (200 rpm) for 30 min at 4 °C before filtration through a double-layered cheesecloth. The clarified juice was centrifuged at 4000 rpm at 4 °C for 10 min to collect the supernatant, which was subjected to ammonium sulfate ([NH₄]₂SO₄) precipitation up to 75% saturation. The pellet obtained was dissolved in the same buffer and dialyzed overnight (MWCO: 14 kDa) against two changes of 5 L of 30 mM sodium phosphate buffer, pH 6.5 at 4 °C. The crude clarified and dialyzed enzyme extract represented as "crude melon juice cucumisin extract" was subjected for further three phase partitioning studies.

| Salt                  | Relative enzyme activity (%) | Organic solvent    | Relative enzyme activity (%) |
|-----------------------|------------------------------|--------------------|------------------------------|
| Ammonium sulfate      | 100 ± 0.0                    | t-butanol          | 100 ± 0.0                    |
| Potassium sulfate     | 67 ± 1.8                     | n-propanol         | 51 ± 4.5                     |
| Sodium sulfate        | 66 ± 2.4                     | n-butanol          | 49 ± 3.2                     |
| Magnesium sulfate     | 58 ± 4.2                     | Isopropanol        | 44 ± 3.3                     |
| Sodium chloride       | 37 ± 3.6                     | Petroleum ether    | 19 ± 1.3                     |
| Potassium chloride    | 34 ± 2.7                     | Ethanol            | 17 ± 0.9                     |

The values are means ± standard deviation of three independent experiments.

2.2. Three phase partitioning of cucumisin

Prior the TPP process, different usual salts (ammonium sulfate, potassium sulfate, sodium sulfate, magnesium sulfate, sodium chloride and potassium chloride) and organic solvents (t-butanol, n-butanol, n-propanol, Iso propanol, petroleum ether and ethanol) were assayed as described by Gagoua et al. [27]. The results showed that tert-butanol and ammonium sulfate give the best results for the TPP process (Table 1). After that, TPP experiments were carried out using these two products as Gagoua et al. [28]. Briefly, the crude melon juice cucumisin extract was saturated at room temperature with 30% ([NH₄]₂SO₄), followed by addition of an equal volume of tert-butanol. The mixture was gently vortexed and then allowed to stand for 1 h at room temperature. Afterwards, the mixture was centrifuged at 3000 rpm for 5 min at 10 °C to facilitate the separation of the phases. The upper t-butanol phase was removed by a Pasteur pipette. The lower aqueous phase and the interfacial phase were separated carefully and analyzed for enzyme activity and protein content. The interfacial precipitate was dissolved in 30 mM, pH 6.5 sodium phosphate buffer and dialyzed.

The effect of salt concentrations (30, 40, 50, 60, 70 and 80%) (w/v) on the crude enzyme extract for the TPP at the constant crude extract: t-butanol ratio (1.0:1.0) was investigated. After that, various t-butanol ratios (crude extract: t-butanol; 1.0:0.5, 1.0:0.75, 1.0:1.0, 1.0:1.25, 1.0:1.5, and 1.0:2.0) were used with a constant ([NH₄]₂SO₄) saturation at 60% at room temperature. After the ammonium sulfate and t-butanol effects with different pH values of medium studies were tested. Crude extract was saturated with 60% ([NH₄]₂SO₄) and pH was adjusted to 3, 4, 5, 6, 7, 8, 9 and 10, then 1.0:1.25 t-butanol was added and the best pH value on the partitioning behavior of cucumisin was investigated. Finally, the temperature of the system was varied from 5 °C to 40 °C to determine the best value leading to obtain the best partitioning behavior of the system using the optimized conditions of ([NH₄]₂SO₄) 60%, t-butanol (1.0:1.25) and pH (8.0). After the optimization of the parameters (pH, ([NH₄]₂SO₄), tert-butanol and temperature) affecting the TPP process, three repetitions were conducted to confirm the results and calculate the overall recovery profile of cucumisin. The interfacial phase always containing the higher cucumisin activity was collected, dissolved in 30 mM, pH 6.5 sodium phosphate buffer and dialyzed overnight against the same buffer. The dialyzed enzyme was stored at +4 °C or −20 °C until use for further characterization studies in order to determine the general biochemical properties.

2.3. Protein estimation

Total protein concentration of protein extracts and purified samples were quantified by the dye binding method of Bradford [29] using the Bio-Rad Protein Assay (Bio-Rad Laboratories Inc.). Calibration curve for the estimation of protein concentration was generated using bovine serum albumin (BSA) as standard protein.
2.4. Enzymatic activity measurements

The protease activity of the recovered cucumisin was determined according to the method described by Gagaoua et al. [4] with modifications. Briefly, the proteolytic reaction mixture consisted of the incubation of 100 μL of enzyme solution with 0.5 mL of bovine casein (5 mg/mL dissolved in 50 mM Tris-HCl buffer, pH 8.0) at 37 °C for 30 min. The enzyme reaction was stopped by adding 0.5 mL of trichloroacetic acid (TCA) [10% (w/v)]. The mixture was then kept for 30 min at 4 °C. The supernatant was obtained by centrifugation at 4000 rpm for 10 min and then filtered through 2 μm filter device (Millipore, Billerica, MA, USA). The protease activity was determined with a spectrophotometer (UVikon 923, Biotechnology, Winooski, VT, USA) by measuring the absorbance of TCA soluble peptides in the supernatant at 280 nm. One unit (U) of protease activity was defined as the amount of enzyme that hydrolyzes casein to release 1 μg tyrosine in 1 min under the aforementioned conditions, as the activity resulting from 0.01 absorbance unit at 280 nm per min. The results are expressed as a mean of three readings with an estimated error of ±5%.

2.5. Milk-clotting activity

Milk clotting activity (MCA) was determined according to the protocol of Arima et al. [30] as recently reported by Gagaoua et al. [28]. Briefly, the substrate was prepared by dissolving commercial bovine skimmed milk powder in 100 mL of 10 mM CaCl₂ to a final concentration of 12% (w/v, pH 6.4). The substrate (1 mL) was pre-incubated for 10 min at 37 °C and 0.1 mL of the recovered cucumisin was added. Test tubes were periodically rotated by hand until appearance of visible discrete particles sing of coagulation. One milk-clotting unit was defined as the amount of enzyme that clots 10 mL of the substrate within 40 min (2400 s) at 37 °C. The following formula was used:

\[
\text{MCA (U/mL)} = \frac{2400 \times V}{t \times v}
\]

where “V” is the volume of milk (mL), “v” the volume of enzyme (mL) and “t” the clotting time in seconds.

The effect of different concentrations of CaCl₂ on MCA was determined using a milk solution with varying concentration of CaCl₂ (0.0–60 mM). Additionally, MCA was tested by using different temperatures ranging from 35 to 80 °C and pH ranges from 5.5–8.5. For stability, the prepared milk was mixed with the recovered enzyme and incubated at two temperatures (37 and 50 °C) and after different times (0, 15, 30, 45, 60, 120 and 180 min) the tubes were tested for MCA. All the assays were performed by the addition of 0.1 mL of the recovered cucumisin to 1.0 mL of skimmed milk prepared following the standard conditions above. The values presented are the average of three independent experiments.

2.6. SDS-PAGE analysis and zymography

Sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS-PAGE) was performed according to the Laemmli method using 10% separating and 4% stacking gels [31]. Ten micrograms of proteins were loaded and then subjected to separate at 4 °C. After separation, the gel was stained overnight with staining solution (4.9 mM Coomassie Brilliant Blue G-250) in 50% (v/v) ethanol and 7.5% (v/v) acetic acid [28]. Protein patterns were then visualized after distaining the gel until a clear background was achieved. A mixture of protein with a known molecular weight standard (10–250 kDa, #161-0374) obtained from Bio-Rad Laboratories, Hercules, CA, was used. The molecular weight of the protein bands was calculated using the Un-Scan-It gel 6.1 analysis program (Silk Scientific, Orem, UT).

Zymography analysis was performed on the purified cucumisin according to Garcia-Carreno et al. [32] using the above SDS-PAGE conditions. After electrophoresis, the proteins in the gel were reanimated by washing with 2.5% (v/v) Triton X-100 for 30 min with shaking to remove SDS, and then washed twice with deionized water. The gel was then immersed in 50 mL of 2% pure casein in 50 mM Tris–HCl buffer (pH 7.5) for 30 min at 4 °C, and then incubated at 37 °C for 2 h in order to allow the substrate to diffuse into the gel at reduced enzyme activity. Thereafter, the gel was washed with deionized water, and immediately stained and destained as previously described. A clear zone on the gel was considered as protease activity.

2.7. Isoelectric point (pI)

The isoelectric point (pI) of the recovered cucumisin was determined by exploiting the property of protein precipitation when the pH of a mixture is adjusted. Herein, we used the method first described by Nath and Dutta [33] and recently reported by Gagaoua et al. [28] in a series of glycine–HCl buffer, acetate buffer, phosphate buffer and glycine–NaOH buffer prepared at intervals of 0.1 on the pH scale. The pH of the solution giving maximum turbidity after enzyme incubation for five minutes indicates the pI of the given enzyme fraction.

2.8. Effect of temperature on the activity and stability of cucumisin

The temperature profile of cucumisin was determined by performing the standard assay procedure using casein at different temperatures (20, 30, 40, 50, 55, 60, 65, 70, 75, 80, and 90 °C). The relative activities as percentages were expressed as the ratio of cucumisin activity obtained at a certain temperature to the maximum activity obtained at the given temperature range. The thermal stability was determined by measuring the residual activity at the same temperatures. After desired incubation periods (2 h with continuous shaking), enzyme aliquots were withdrawn and assayed at optimal assay conditions to determine the residual enzyme activity.

2.9. Effect of pH on the activity and stability of cucumisin

The optimal pH for the enzyme activity was determined in the range of 2.0–12.0 using 50 mM citrate buffer (pH 2.0–5.0), 50 mM sodium phosphate buffer (pH 6.0–7.0), and 50 mM Tris–HCl buffer (pH 8.0–12.0) [34] and activities were assayed using bovine casein as described above. The pH stability of the enzyme was assayed by measuring the remaining activity after incubation with a given buffer for 2 h with continuous shaking.

2.10. Kinetic parameters of cucumisin

Kinetic parameters of the recovered cucumisin with bovine casein as substrate were determined as described in the standard assay conditions under different substrate concentrations (0.0–15 mg/mL). Kinetic data (apparent Vmax and Km values) were obtained by non-linear regression using the Michaelis–Menten equation in the SigmaPlot 12 software. All the reactions were carried out in triplicates.

2.11. Effect of inhibitors on the cucumisin activity

The effect of selective inhibitors (PMSF (0.5 mM), EDTA (2 mM), EGTA (2 mM), iodoacetamide (5 mM) and pepstatin (2 mM)) on activity of the recovered enzyme was determined by preincubating the enzyme with the different inhibitors at 37 °C for 1 h to evaluate their influence on protease activity. Bovine casein as a substrate
was then added and the residual caseinolytic activity was measured under standard assay condition. The activity of enzyme in the absence of inhibitors was considered as control (100%).

2.12. Effect of metal ions on cucumisin activity

The effect of NaCl, KCl, MgCl₂, CaCl₂, CoCl₂, MnCl₂, CdCl₂, MgSO₄, FeSO₄, MnSO₄ and ZnSO₄ on the recovered cucumisin activity was evaluated by its incubation with the metal ion (5 mM) at 37 °C for 1 h, followed by determining the remaining activity using casein assay as described above. The enzyme activity assayed in the absence of metal ions was considered as control and defined as 100%. Moreover, the half-life of the enzyme in the presence of Ca²⁺ ions was determined in the same way by mixing with enzyme in the concentration of 2.5, 5 and 10 mM, and then the mixture sample incubated at 35, 40, 45, 50 and 55 °C for up to 3 h. To determine the values of enzyme half-life, the residual activity was accessed at 30 min intervals over the total period of 180 min and the calculations were performed by the method first described by Yamane and co-workers [34]. The values are means of three independent experiments.

2.13. Storage stability

Stability at storage at 4 °C, 25 °C and −20 °C of the recovered cucumisin for three weeks was assayed and the results were expressed as milk-clotting activity units (U/mL). In addition, to study the effect of storage on the enzyme autolysis and denaturation, a glycine SDS-PAGE analysis was performed following the conditions described above. For that, after each point-time of the storage stability test (sub-samples of the recovered enzyme stored in tubes, corresponding to 0, 2, 6, 8, 10, 12, 14, 16 and 20 days at −20 °C), a fraction of the protease was subsequently denatured by mixing at a ratio of 1:1 with the Laemmli buffer containing 0.125 M Tris-HCl (pH 6.8), 20% glycerol, 4% SDS, 2% β-MCE and 0.02% bromophenol blue. The fractions were then heated for 5 min in a bath water at 95 °C and stored at −20 °C until loading of all samples (9 points of the kinetic) on the same gel.

3. Results and discussion

3.1. Three-phase partitioning

Numerous parameters may affect the TPP bioseparation technique and ammonium sulfate, t-butanol concentration, temperature, and pH were considered to be the critical factors. Therefore, the optimization of these mentioned parameters was conducted for direct one step partitioning of cucumisin. The results reported in Fig. 1a–d are the averages of at least three measurements using a starting protein concentration of 39.7 mg/mL (containing 28.1 U/mL of the protease activity).

3.1.1. Effect of salt

Different salts (cosmotropic, chaotropic and neutral) were investigated in TPP systems (Table 1). In the present study, (NH₄)₂SO₄ was found and used as phase forming salt that is often provided the most effective effect on the protein partitioning process [4,28,35]. Salting out of proteins with (NH₄)₂SO₄ not only
purify the proteins but also concentrate them into one of the phases according to net charge of the proteins and concentration of this salt in the system. Therefore, (NH₄)₂SO₄ saturation is a very critical parameter in TPP as it is responsible for protein–protein interaction and precipitation. So it has been optimized for the efficient recovery of cucumisin. The results (Fig. 1a) showed that the best partitioning was obtained at 60% (w/v) saturation giving the maximum fold purification of 4.7-fold along with 154% recovery of cucumisin activity in the interfacial phase. A similar saturation was reported for the purification of β-galactosidase from chick pea [35]. With an increase in (NH₄)₂SO₄ concentration from 30% to 60% (w/v) the purification fold degree and activity recovery values were increased significantly. Further increase in (NH₄)₂SO₄ (>60%) causes a reduction in the selectivity of extraction and also degree of purification as already reported [36]. This may be due to the irreversible denaturation of the protein. At the lowest (30%) and at the highest (80%) salt saturations, very low percentage recoveries were found and are respectively 38% and 34%. Thus, 60% salt saturation was sufficient enough to concentrate the cucumisin in the interfacial layer. The findings showed also that during the TPP process, an enhancement of the activity of enzyme may be also possible. This is due to the protective phenomenon that the increased flexibility of enzyme can lead to higher catalytic activity in TPP process [5,25]. Accordingly, earlier studies reported an increase in the catalytic activity and yield of several proteases [4,28,37–39]. It was suggested that, the salting out of a protein in TPP system is depended to ionic strength effects, kosmotropy, osmotic stressor, exclusion crowding agent and binding of sulfate ion to cationic sites of a protein [5,25].

3.1.2. Effect t-butanol

A major difference between conventional salting out procedure and TPP is the addition of C4 alcohols like t-butanol, which is a non-ionic kosmotrope that is very soluble and acting as a differentiating solvent. t-Butanol has been selected in this study since it gives the highest recovery (Table 1) and due to its several advantages over other solvents as reported to deliver best results for separation [4,5,38,39]. t-Butanol is miscible in water, but after the addition of enough (NH₄)₂SO₄, the solution can make three-phase layers and remove lipids, phenolics, pigments and enzyme inhibitors efficiently. It does not easily permeate inside the folded protein molecules and hence does not cause denaturation due to its size and branched structure [25]. The results of the effect of crude extract to t-butanol ratio for cucumisin partitioning are highlighted in Fig. 1b. The addition of t-butanol to (NH₄)₂SO₄ precipitated cucumisin in the interfacial phase and the highest recovery (148%) correspond-
protein molecules or protein-stabilized emulsion drops. Moreover, it is well known that proteins tend to precipitate most readily at their pI. A standard observation is that when the system pH is below the pI of the target protein, there is maximum precipitation or accumulation of protein in the middle phase, whereas, if the system pH is above the pI, the target protein gets pushed to the aqueous phase. In agreement to this observation, the pI of the recovered cucumisin was 8.7. This finding is in accordance with an earlier study reporting that serine protease from melon may have a highly basic pI [40]. Finally, it can be stated from Fig. 1c that the purification efficiency was low in the acidic as well as neutral range as compared to the basic range.

3.1.4. Effect of temperature

Temperature is another important physical parameter that though does not seem to have any effect on amount of the recovered proteins but found to play a role in the enzyme configuration and overall stability [36]. The effect of temperature on partitioning behavior of cucumisin is given in Fig. 1d. Recovery of cucumisin was increased with an increase in the temperature from 5 to 20 °C. The maximum recovery and purification fold of 155–157% and 4.78–4.82 were found at 10–20 °C, respectively. A decrease in purification factor and activity at higher temperature (above 25 °C) may be due to thermal deactivation of enzyme. Probable reason behind this may be also, as already explained, at 10–20 °C temperature, t-butanol imparts significant kosmotropic and crowding effects and enhances partitioning of cucumisin [36]. A similar result with zingibain, a milk-clotting enzyme, was reported using TPP [27]. By considering economic and operational feasibility, the temperature of 20 °C was chosen as it is around room temperature. Furthermore, the requirement for low temperatures in the operation of TPP is favorable as the heat generated from the solvent or salt precipitation can be dissipated quicker, causing minimal protein denaturation.

3.2. Overall TPP purification profile

The overall purification profile of cucumisin from C. melo juice by conventional TPP is given in Table 2. The protease has tendency to concentrate exclusively in the interfacial phase of the TPP system, which is probably related to its structure. The overall recovery parameters of cucumisin are 60% (w/v) (NH₄)₂SO₄, 1.0:1.25 ratio of the crude extract to t-butanol at pH 8.0 and temperature of 20 °C. These optimized parameters gave the highest recovery and purification fold of 156% and 4.61, respectively. From these data, it seems that TPP is quietly appropriate for fast recovery of proteases and namely milk-clotting enzymes [5], since it is economic, cheap and in one step the protease can be purified with high recovery. In addition, this process leads to simultaneous activation of enzyme explaining the apparently higher observed yield values (>100%). This may be as already reported a result of increased flexibility in the enzyme molecule [41]. Several studies are available on the partitioning and purification of different proteases from various sources with TPP such as ficain [4], zingibain [27,28], papain [39], alkaline proteases [38] and proteases of Calotropis procera [37] and

Table 2

| Purification step | Total protein (mg) | Total activity (U) | Specific activity (U/mg) | Purification fold | Recovery (%) |
|------------------|--------------------|-------------------|--------------------------|------------------|--------------|
| Crude extract    | 39.7               | 28.1              | 0.71                     | 1.00             | 100          |
| TPP aqueous phase| 23.0               | 0.57              | 0.02                     | 0.03             | 2.02         |
| Interfacial phase of TPP | 13.4 | 43.7              | 3.26                     | 4.61             | 156          |

* The ammonium sulfate (80%, w/v) was added to the dialyzed crude extract of C. melo juice and then pH was adjusted to pH 8.0. This was followed by the addition of t-butanol in a ratio of 1.0:1.25 (v/v) (crude extract: t-butanol) at an average temperature of 20 °C. The three phases formed were collected separately. The upper phase was removed and then the lower aqueous phase and interfacial precipitate were tested for enzyme activity and protein amount. The interfacial phase containing the highest proteolytic activity was used for the overall characterization of cucumisin.
all of them were reported to be remarkably increased their activity and yield. For example, we have recently reported that when TPP was applied to a milk-clotting enzyme, zingibain, a yield of approximately 215% with 14.9-fold purity was obtained [28].

This report shows that under optimized conditions, TPP is a useful tool for the recovery of C. melo cucumisin in comparison to the earlier reported purification protocols summarized in Table 3. The earlier protocols include often more than two chromatographic steps. In addition, the obtained yields range from 5 to 54% only, in comparison to the recovery yield of 156% obtained in this study using TPP as a single purification step.

3.3. Characterization of the purified cucumisin

3.3.1. SDS-PAGE analysis

The purity of the cucumisin recovered from the juice of C. melo using TPP was confirmed by the SDS-PAGE profile (Fig. 2a). The protease was nearly homogeneous with an apparent molecular weight of 68.4 kDa (Fig. 2ac). A finding in agreement with the well-characterized cucumisin from C. melo [42] and with other cucumisin-like serine proteases [11,20]. In comparison to cucumisins purified from different cultivars of C. melo, Table 3 summarized some results. The Mw of the recovered protease was also nearly similar to those of religiosin B and streblin, milk-clotting serine proteases from Ficus religiosa [43] and Sreblus asper [10], respectively. The Mw of plant serine proteases, so far known, were reported to vary from 19 to 110 kDa and the majority fall in the range of 60–80 kDa [6]. The analysis of the aqueous phase showed the presence of two protein bands with Mw of ~25.1 and ~27.6 kDa. These two proteins, with no proteolytic activity, are likely to correspond to contaminants or fragments of the target enzyme. Finally, casein activity staining (Fig. 2b) confirmed the proteolytic nature of the recovered protease, where the digested substrate appeared as well-resolved protein band, corresponding to the position of the enzyme in gel.

3.3.2. Effect of temperature on the activity and stability of cucumisin

The effect of temperature on cucumisin activity and stability was studied in the temperature range of 20–90 °C (Fig. 3). The protease was very active over a broad temperature range of 40–80 °C with an optimum temperature of 60–70 °C. Even at high temperatures it seems that the protease retains more than 65% of its activity at 80 °C. The findings are in line with previous reports (Table 3) for cucumisin [12,42]. The results are also comparable to those of plant serine milk-clotting proteases, namely Dubiumin [44], Streblin [10], Benghalensin [14] and Religiosin B [43]. Thermal stability results indicated that the protease is stable between the temperatures’ range of 20–65 °C. The enzyme retained about 68% of its initial activity after 2 h incubation at 70 °C.

3.3.3. Effect of pH on the activity and stability of cucumisin

The recovered protease was found active over a broad range of pH. It retained proteolytic activity in the range of pH 7.0–11.0, with optimum activity at pH 9.0 (Fig. 4). As expected and in agreement to the literature concerning subtilisin/cucumisin-like plant serine proteases (Table 3), the recovered cucumisin is more active in the neutral and alkaline range as compared to the acidic range characterized by the lowest activity. An optimum pH in the range of 8–10 was reported [19,21]. These findings are comparable to those of well known milk-clotting enzymes [10,15,28,44].
Table 3
Comparison of different purification processes from literature for cucumisin purification.

| Source          | Plant parts     | Purification method steps | MW (kDa) | Optimum pH | Optimum Temp. (°C) | Purification (fold) | Recovery (%) | Refs. |
|-----------------|-----------------|---------------------------|----------|------------|-------------------|-------------------|--------------|-------|
| C. melo L. var. Prince | Sarcocarp       | Ammonium sulfate precipitation (60%) CM-cellulose Sephadex G-75 | 50       | 10         | 70                | 7.2               | 54           | [12]  |
| C. melo L. var. Prince | Sarcocarp       | Ammonium sulfate precipitation (60%) Sephadex (1, 2, 3) CM-cellulose | 67       | 10.5       | 70                | 6.1               | 12           | [42]  |
| C. melo L. var. inodorus Naud | Juice          | Ammonium sulfate precipitation (70%) CM-cellulose Sephadex (1, 2) | 50       | 11         | –                 | 38                | 5            | [60]  |
| C. melo L. var. reticulatus Naud | Sarcocarp     | DAE-cellulose Ammonium sulfate precipitation (60%) CM-Sepharose | 62       | 10         | –                 | –                 | 39           | [61]  |
| C. melo var. reticulatus | Juice          | Three phase partitioning | 68.4     | 8.0–9.0    | 70                | 4.61              | 156          | Present study |

Table 4
Half-life of the recovered cucumisin in the presence of calcium at different concentrations.

| Sample          | Half life |
|-----------------|-----------|
|                 | 35 °C     | 40 °C     | 45 °C     | 50 °C     | 55 °C     |
| Control         | 123 min   | 104 min   | 87 min    | 64 min    | 32 min    |
| Ca2+ (2.5 mM)   | 141 min   | 117 min   | 96 min    | 78 min    | 49 min    |
| Ca2+ (5.0 mM)   | 164 min   | 128 min   | 106 min   | 89 min    | 68 min    |
| Ca2+ (10 mM)    | 178 min   | 167 min   | 145 min   | 101 min   | 77 min    |

Table 5
Effect of some usual inhibitors on cucumisin activity.

| Inhibitor class | Inhibitor name | Concentration | Residual proteolytic activity (%) |
|-----------------|----------------|---------------|----------------------------------|
| None (control)  | None           | –             | 100                              |
| Metalloprotease | EDTA           | 2.0 mM        | 68                               |
|                 | EGTA           | 2.0 mM        | 72                               |
| Cysteine protease | Iodoacetamide | 5.0 mM        | 98                               |
| Serine protease | PMSF           | 0.5 mM        | 7.04                             |
| Aspartic acid protease | Pepstatin | 2.0 mM        | 97                               |

3.3.4. Kinetic parameters

The kinetic parameters \( K_m \) and \( V_{max} \) were determined by measuring the activity of the recovered cucumisin using casein as substrate (Fig. 5). The parameters were determined by fitting experimental data to Michaelis–Menten model and were calculated from Lineweaver–Burk graph as \( 2.24 \pm 0.22 \) mg mL\(^{-1}\) and \( 1048 \pm 25 \) \( \mu \)M\( \text{min}^{-1} \), respectively. The results reported in literature showed that the kinetic constants had varying values depending on the source of the enzyme and used substrate [19,23,45]. The estimated \( K_m \) indicated the affinity of enzyme toward the substrate. \( V_{max} \) is an indication of the catalytic activity which is usually desired to be as high as possible.

3.3.5. Effect of metallic ions and inhibitors on the recovered cucumisin

Various metal ions (5 mM) were tested for their effects on cucumisin activity (Fig. 6). The recovered cucumisin was found to be highly stable against numerous metal ions and its activity was significantly enhanced by Ca\(^{2+}\), Mg\(^{2+}\), and Mn\(^{2+}\) and slightly by Na\(^+\) and K\(^+\). As per our expectations, Ca\(^{2+}\) increased the activity of the enzyme by 2.35-folds, reflecting significant effect. Similar results of effective Ca\(^{2+}\) concentration as stimulator of protease activity have been reported for several milk-clotting enzymes [43,46]. Since the protease was found to be highly active in the presence of Ca\(^{2+}\), we have performed half-life tests using different concentrations of Ca\(^{2+}\) and temperatures (Table 4). The results showed that half-lives \( t_{1/2} \) of enzyme preparations at different temperatures clearly depicted the enzyme stability as a function of temperature. Stability of enzymes at higher temperatures for prolonged periods in the presence of Ca\(^{2+}\) is of great concern for their suitability in cheese-making. The effect of the concentration of Ca\(^{2+}\) on milk-clotting has been reported in various studies [47] where a higher Ca\(^{2+}\) concentration results in a faster enzyme coagulation due to the combined effect of the increased Ca\(^{2+}\) ion activity and a drop in milk pH, leading to changes in cheese properties [48]. Finally, our findings showed clearly that the protease thermo-stability is to some extent dependent to Ca\(^{2+}\) which is in line with earlier studies [49,50].

The protease was inactivated mostly by metal ions of first transition series such as Co\(^{2+}\), Cd\(^{2+}\), Zn\(^{2+}\) and Fe\(^{2+}\) to 21%, 12%, 14% and 56% of its originally activity, respectively. It is noteworthy that several plant subtilisins from different sources exhibit considerable differences of cucumisin-like activity in the presence of metal ions [6].

On the other hand, the influences of four types of inhibitors on the activity of the recovered cucumisin are given in Table 5. The enzyme retained 68 and 72% of its activity when it was incubated in the presence of respectively 2 mM EDTA and EGTA. These findings indicate that Ca\(^{2+}\) and Mg\(^{2+}\) ions are not essential for the proteolytic
Fig. 7. Effects of pH, temperature and salt concentration (CaCl$_2$) on milk-clotting activity of the recovered C. melo cucumisin. A) Effect of milk pH, B) temperature and C) concentration of CaCl$_2$. Data are averages of three independent experiments ± standard deviations of determined clotting time.

Fig. 8. Temperature and incubation time effects on milk-clotting activity (MCA) of the recovered C. melo cucumisin. The prepared milk was mixed with the recovered enzyme and incubated at two temperatures (37 and 50 °C) and after different times the tubes were tested for MCA. Data are averages of three independent experiments ± standard deviations.

activity of cucumisin but their presence may enhance efficiently its activity. In addition, the enzyme was remained active in the presence of iodoacetamide and pepstatin (98 and 97% of residual activity). The residual cucumisin showed in agreement to previous studies [11,12,43] a dramatic reduction in the presence of PMSF (0.5 mM), revealing that this enzyme belongs to the class of serine proteases.

3.3.6. Milk-coagulation: effects of pH, temperature, CaCl$_2$ and storage stability

Milk coagulation is the primary step in the development of most dairy products and is known to takes place in two stages. In the first one, the enzyme converts k-casein in milk to para-casein, while in the second stage, para-casein in the presence of Ca$^{2+}$ ions gives a firm clot [51]. Therefore, it is a common practice to add CaCl$_2$ in milk to get firm clot in cheese manufacture. Other divalent cations such as magnesium are also known to cause coagulation. Thus, the milk-clotting properties of cucumisin are important characteristics to consider before any potential application in the food industry, such as cheese production.

In Fig. 7 are summarized the effects of pH, temperature and concentration of CaCl$_2$ of milk on the clotting time using the recovered cucumisin. The results show that milk-clotting time is dependent on these parameters. Milk-clotting times increased (thus milk-clotting activity decreased) by increasing pH from 5.5 to 8.5 and the best and stable clotting times (giving the best MCA) were between pH 5.5 and 6.5 (Fig. 7a). Similar findings were reported by previous studies [52,53]. The evolution of milk-clotting time between temperatures of 35 and 80 °C at pH 6.4 is given on Fig. 7b. It clearly shows that the clotting time decreased as temperature increased and followed a decay curve up to 55 °C and decreased from 282 s at 35 °C to 22 s at 55 °C and finally 7 s at 75 °C. These results agree to those of proteolytic activities presented above. A progressive reduction in plant milk-clotting enzymes coagulation times as temperature increases from 30 to 50 °C has been reported by previous studies [52]. Similar clotting-time profile up to 60 °C in artichoke flower and Balanites aegyptiaca extracts were reported by [54] and [53], respectively. In addition, as depicted in Fig. 8, the cucumisin was found highly stable at 37 °C and slightly at 55 °C when incubated for a period of 3 h.
Otherwise, as discussed above, CaCl₂ is usually added to milk to improve the milk coagulation. However, it is also documented that the addition of high concentrations of calcium chloride can reduce the pH of milk, resulting in a decreased aggregation rate and possible proteolytic inactivation [55]. Therefore, the effect of CaCl₂ concentrations on milk-clotting times of cucumisin is given in Fig. 7c. The lowest clotting times were observed between 30 and 50 mM of CaCl₂. Cucumisin activity increased with increase in CaCl₂ concentration, until a plateau is reached between 30 and 60 mM of this salt, above which the enzyme activity remained almost constant suggesting that the enzyme got fully saturated at this concentration. Similar results were reported for other clotting plant enzymes [56,57].

After the evaluation of the above parameters, the enzyme was also tested for its stability after storage during 3 weeks at three different temperatures, (−20 °C, 4 °C and 25 °C) and the results of milk-clotting activity are highlighted in Fig. 9. As depicted in the graph (Fig. 9a), the recovered cucumisin retained 98.7%, 66% and 14.6% of its activity after being kept 10 days at −20, 4 and 25 °C, respectively. After three weeks of storage, a loss of 95.4 and 80% were observed for the protease stored at 25 and 4 °C, respectively. This might be due to protein–protein interaction [58], to autolysis [4,28] or to molecular rearrangements in protein structure [59]. Furthermore, proteases are prone to autodigestion and the extent of autolysis depends on the enzyme concentration, pH, incubation time, temperature and type of activator if any. On the other hand, the protease stored at −20 °C lost only 3% of its milk-clotting activity. This enhanced stability is probably a result of the prevention of autolysis by freezing. To assess this statement, the proteolytic fractions of the same tested kinetic points were subjected to SDS-PAGE (Fig. 9b). It can be clearly seen that cucumisin still intact during under freezing at −20 °C and the native fraction of 68.4 kDa did not change even after 10 or 20 days. But we assist after 8 days of storage with the appearance of slight protein bands at 56.1, 39.2 and 38.4 kDa. They may be the residual fragments of the little intact protease cleaved during storage. These findings suggest that the recovered cucumisin might be preserved at 4 °C for a short storage of 5 days, whereas a longer life may be obtained by storage at −20 °C.

4. Conclusion

To our knowledge, this is the first report of purification of cucumisin from the juice of C. melo fruits using three phase partitioning system. In spite of various methods which have been developed for separation and purification of this protease, we succeeded in this study to adopt TPP as a simple and fast purification procedure with high yield recovery (156%). Extensive investigations are needed to fully explore the potential application of cucumisin in cheese-making.

Conflict of interest

The authors confirm that this article content has no conflicts of interest.

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