Evolution of a medical waste disposal bag into a low cost personal protective equipment during COVID-19 pandemic

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Summary

COVID-19 pandemic is a global public health challenge. It is caused by SARS-CoV-2 virus transmitted via droplets and contact through surfaces contaminated with the virus. To prevent, the use of appropriate personal protective equipment (PPE) is essential during handling of confirmed patients and suspects. Ensuring an uninterrupted supply chain of PPE will protect the healthcare providers who are at highest risk of contracting the disease (1). However, shortage of PPE has been a common problem in many countries including in Sri Lanka (2-4). This situation is unacceptable with regard to the safety of healthcare workers. In this background, locally designed new innovations on PPEs are effective alternatives to face the challenge (3). This narrative report highlights the importance of preparedness and the usefulness of new innovations. As a developing country, low cost alternatives for popular high cost products should be encouraged.

Public health response and its impact

On 2 March 2020, an eight-month old baby was admitted to Teaching Hospital, Anuradhapura after arrival from Milano, Italy with fever and respiratory distress. By this time, there had been a large number of cases reported in this city including many deaths. With less previous experience related to the illness, the paediatric team promptly moved the patient to the isolation unit and arranged to adopt standard safety precautions, such as before entering the isolation unit, each team member was required to wear PPE, including medical masks, respirators, gloves, gowns and eye protection. Along with it, the anxiety of being self-infected with COVID-19 and the challenge of managing the suspected disease made it a complicated and brand-new experience for the whole team. Further, dressing up as well as removal of PPE (doffing) was an extremely difficult procedure for the team. The gowns used were not waterproof, while the head and foot covers were caps and shoe covers used in ordinary operation theatres. Also, the cost of PPE was several thousand rupees.

With the progressive spread of COVID-19 infection, the demand for PPE increased island wide. Many
started manufacturing their own protective garments due to lack of supply to meet the heavy demand. However, most were of poor quality, for example sewing or knitting done to keep the material together made the PPE less durable.

**Initiative to reality**

This experience became the initiative to find out alternatives for PPE that the healthcare teams were expected to wear. All possible opportunities were sought at the Teaching Hospital, Anuradhapura to design a safe, convenient to wear and less expensive protective garment to be used when treating patients with COVID-19 in future. The first task in this operation was to identify a low-cost yet water resistant good quality material for designing the gowns. In the hospital, the freely available yellow-coloured polyethylene bags used for biological waste disposal was identified as the most suitable material for the purpose. Thereafter, according to the Guideline for PPE issued by the Ministry of Health of Sri Lanka (5), a PPE which covers the body from head to toe was designed. This garment consists of a body cover (wraparound), head cover and a pair of foot covers.

The protective garment evolved over time with over 30 designs. It soon became popular among other healthcare staff and initiated its production at different levels and standards by many local places. The most widely manufactured design (Model - UDS 28) is outlined in Figure 1.

![Figure 1: Most widely used personal protective garment for healthcare workers during COVID-19 epidemic](image)

**Recommended standard of the PPE**

We had to ensure that the protective garment designed meets all the standards required for protection of healthcare workers who use PPE. Given below is the list of standards recommended by the Ministry of Health.
Guidelines on rational use of Personal Protective Equipment during COVID-19 –
(Annexure A: 1.2) (5)
- Impermeable to blood and body fluids
- Single use
- Avoid culturally unacceptable colours. e.g. Black
- Light colours are preferable to better detect possible contamination
- Thumb / Finger loops to anchor sleeve in place
- Quality compliant with the following standard - Meet or exceeds ISO 16603 class 3 exposure pressure or equivalent (e.g. material used in hospital biological waste disposal bag)

Challenges and solutions

The challenge was to make the protective garment waterproof (with sewing and knitting not acceptable). We had to use different methods of sealing polythene. Conventional polythene sealers, aluminium foils with electric iron, electric soldering iron with Teflon sheet and sealing with cello tape are some of the techniques that were practised during the design stage (Figure 2).

Sustainability of the PPE

The standards of the product were maintained consistently and has continued to develop improved versions of the original design. Initially, the production was done for the personal use of the paediatric ward staff. The next challenge was manufacturing it at large-scale.

The Presidential Secretariat, Ministry of Health and the Government Medical Officers Association fully supported this task to further modify the design and to initiate mass-scale production of the PPE. Currently, production of this PPE is done at large-scale by Sri Lanka Army, Air force and Civil Defence along with some leading companies in the apparel industry.

Figure 2: The newly designed protective garment
This PPE is currently used by government hospitals, leading private hospitals, Sri Lanka Red Cross, Suwaseriya (1990) Ambulance Service and by many voluntary organisations. Supply for the Ministry of Health is approximately 1500 per day while that for Suwaseriya Ambulance Service is 1000 per day. Over Rs. 2000 per day is donated by well-wishers to require healthcare workers and involved personnel.

As the latest development, the manufacturers not only supply for the local market but also export it to the overseas market, and thereby contribute to build up the economy of Sri Lanka.

Preparedness for the future

The crisis situation became the motivation for initiating this innovation. Based on lessons learnt, it is important to have a collection of various PPE model designs with adequate supplies for future situations. Adequate material supplies should also be ensured for the manufacturing process, along with adequate utilization of manpower of the apparel industry, Army and Air Force for the current manufacturing process.

Author Declaration

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