A Microfluidic Aptamer-Based Sensor for Detection of Mercury (II) and Lead (II) Ions in Water

Wei-Hao Huang 1, Ruo-Yin Wu 1, Ko-Li Yeh 1, Van-Phung Mai 1 and Ruey-Jen Yang 1,*

1 Department of Engineering Science, National Cheng Kung University, Tainan, Taiwan.
* Correspondence: rjyang@mail.ncku.edu.tw; Tel.: +886-6-2757575 Ext. 63343; Fax: +886-6-2766549

Abstract: Heavy metal contaminants have serious consequences for the environment and human health. Consequently, effective methods for detecting their presence, particularly in water and food, are urgently required. Accordingly, the present study proposes a sensor for the detection of mercury Hg(II) and lead Pb(II) ions using graphene oxide (GO) as a quenching agent and aptamer solution as a reagent. In the proposed device, the aptamer sequences are labeled by FAM and HEX fluorescent dyes, respectively, and are mixed with 500 ppm GO solution in a microfluidic device. The presence of Hg(II) and Pb(II) ions is then detected by measuring the change in the fluorescence intensity of the GO/aptamer suspension as the aptamer molecules undergo fluorescence resonance energy transfer (FRET). The experimental results show that the aptamer sensors have a linear range of 10–250 nM (i.e., 2.0–50 ppb) for Hg(II) ions and 10–100 nM (i.e., 2.1–20.7 ppb) for Pb(II) ions. Furthermore, the limit of detection is around 2 ppb for both metals, which is significantly lower than the maximum limits of 6 ppb and 10 ppb prescribed by the World Health Organization (WHO) for Hg(II) and Pb(II) in drinking water, respectively.

Keywords: Aptamer; Fluorescence Resonance Energy Transfer; Heavy Metal Ions; Graphene Oxide; Microfluidic Device; Sensor.

1. Introduction

Pollution caused by human activity is a serious worldwide problem nowadays; with massive environmental, financial and health ramifications. Among the many different types of contaminants found in water, land and the air, heavy metal ions pose a particularly significant risk to both the environment and human health. Consequently, effective methods for detecting trace amounts of heavy metal ions with high sensitivity and good selectivity are urgently required [1]. Mercury (Hg) is one of the most toxic heavy metals in common use and can cause a wide variety of unpleasant and dangerous disorders, including lung damage, diarrhea, nausea, and permanent organ damage [2]. Lead (Pb) is also an extremely common heavy metal, and is used extensively throughout the construction, water, electrical and battery industries. However, the presence of lead in water is harmful to human health even at low exposure levels and can result in delays in physical and mental development, together with serious attention and learning deficits [3].

During the past few years, many methods have been reported for heavy metal ion detection. Among the various techniques which have been proposed, aptasensors are particularly attractive due to their high affinity, high specificity and wide versatility as a biological receptor for many different binding targets [4,5]. Furthermore, aptamers can be easily mass-produced, purified, and tailored to the capture of particular targets through the design of specific sequences [5]. For example, aptamers with a thymine (T)-rich sequence can be used to form a mismatched complex (T-Hg²⁺-T) with Hg²⁺ ions by changing
the configuration to a hairpin-shape [6]. Similarly, aptamers with a guanine (G)-rich sequence can be made to readily bond with Pb²⁺ ions to form a G-quadruplex structure [7]. Aptsens are compatible with many standard detection methods, including colorimetric, fluorescent and electrochemical signals. Among these methods, electrochemical signals are particularly sensitive to the resistance change caused by the combination of the aptamer molecules with the target analytes. However, the pre-treatment process required for the electrode is complicated and time-consuming [8,9]. Accordingly, recent studies have focused increasingly on the use of attenuated total reflection surface enhanced infrared absorption spectroscopy (ATR-SEIRAS) as an alternative sensing technique [10]. Fluorescent sensors have many practical advantages as a sensing tool, including a facile operation, a high sensitivity and easily detectable signals. Most fluorescent sensors are based on the fluorescence resonance energy transfer (FRET) effect, in which energy transfer occurs between an excited donor fluorophore and an acceptor via a non-radiative mechanism without the absorption or emission of photons [11]. Graphene and graphene oxide (GO) have attracted growing interest in the sensing field in recent years since aromatic ring structures based on graphene and GO surfaces readily adsorb and combine with many biological molecules (including aptamers) through a π–π stacking mechanism and electron transfer. The resulting aromatic ring structures thus provide an outstanding platform for fluorescence-based sensing [12-15]. Notably, graphene and its derivatives are beneficial not only in preventing the aptamers from changing their configuration before binding to the target, but also serve as excellent quenchers with minimal background interference. Thus, GO/aptamer sensors have unparalleled advantages for FRET-based sensing in many clinical, environmental and food testing applications nowadays.

Many methods are available for the detection of trace amounts of metal ions, including inductively coupled plasma mass spectrometry (ICP-MS), cold-vapor atomic fluorescence spectroscopy (CV-AFS), and high performance liquid chromatography (HPLC). However, while such techniques offer an excellent sensing performance, they are expensive, bulky, and require professional and technical support. Furthermore, they lack the ability to perform detection in real time. Consequently, the problem of developing simpler and low-cost portable detection systems has attracted great interest in recent years. Lab-on-a-chip (LOC) devices offer many advantages in this regard, including the ability to perform a wide range of on-chip functions, such as sample preparation and preconcentration [16-18], species mixing [19-23], cell sorting and counting [24-28], polymerase chain reaction (PCR), and so on. Many manufacturing materials and techniques have been proposed for the fabrication of microfluidic devices, including photolithography, laser engraving [29,30] and paper-based devices [31-35]. However, even though lithography has excellent precision and a good miniaturization ability, its production cost is extremely high [13]. Furthermore, while laser engraving has a greatly reduced cost, it induces a high surface roughness and therefore increases the risk of sample blockage in the channels [30]. Similarly, using paper-based devices as a detection platform can also effectively reduce costs and production complexity, but the fibers in the paper may block the sample circulation [15].

Accordingly, the present study employs micro-machining technology (a form of CNC machining process) to fabricate a microfluidic platform for Hg(II) and lead Pb(II) ion detection due to its advantages of speed, a low cost, a simple operation interface, and the ability to manufacture complex structures [36]. The fabricated device has the form of a T-type micro-mixer incorporating a tortuous flow channel to reduce the distance between the inlet and the outlet and enhance the mixing efficiency. Furthermore, the device is fabricated on PDMS substrates to avoid the presence of residues after cleaning and improve the repeatability of the experimental results accordingly. In the sensing process, a mixed GO/fluorescent-labeled aptamer solution is injected into the lower inlet (inlet 2) of the device, while a solution containing Hg²⁺ or Pb²⁺ ions is injected into the upper inlet (inlet 1) shown in Fig.1. During the subsequent mixing process, the aptamers bond with the Hg²⁺ or Pb²⁺ ions to form thymine (T) or guanine(G) complexes, respectively, and the concentration of the ions is detected by observing the corresponding FRET-induced change in
the fluorescence intensity [12-15,37]. Finally, the detection results are compared with those obtained from a commercial instrument - inductively coupled plasma mass spectrometry (ICP-MS).

2. Materials and Methods

2.1 Materials and instruments

Graphene oxide (GO) was purchased from Graphenea Inc. (Spain). Nitric acid (HNO₃), mercury(II) nitrate (Hg(NO₃)₂) and lead(II) nitrate (Pb(NO₃)₂) were purchased from Japan Pharmaceutical Industry Co., Ltd. (Japan). The other chemicals used in the study: MgCl₂, Na₂HPO₄, KH₂PO₄, HCl, NaOH were obtained from Sigma-Aldrich Co. (USA), CaCl₂ and CoCl₂ were obtained from Panreac (Spain). Poly-dimethylsiloxane (PDMS) was purchased from Sil-More Industrial Ltd. (Taiwan). The solvents were prepared using ultra-pure water (18.2 MΩ). All of the chemicals were of an analytical grade and were used as-received without further purification. Two DNA probes modified with FAM and HEX fluorescent dye at the 3’ end, respectively, were purchased from Protech Technology Enterprise Co., Ltd. (Taiwan). Aptamer solutions were prepared by dissolving the DNA probes in 100 mM of PBS (pH 7.4). The sequences of the two aptamer probes were as follows:

- Probe for Hg²⁺: 5′-TTCTTTCTTCGCGTTGTTTGTT-FAM-3′
- Probe for Pb²⁺: 5′-GGAAGGTGTGGAAGG-HEX-3′

The microfluidic device was fabricated using an EGX-400 Professional Rotary Engraver (Roland, Japan) and a PDMS replication process. The mixing efficiency was evaluated using an ECLIPSE Ti Inverted research microscope (Nikon, Japan). In addition, the fluorescence measurements were obtained using a LSM780 scanning laser confocal microscope (Zeiss, Germany).

2.2 Evaluation of mixing efficiency

Mixing between two fluids is an essential step in microfluidic devices for enhancing different species mixed and their subsequent reaction. There are many techniques available to achieve such purpose proposed in the literature [19-23]. We design a simple passive mixer with cured flow path in this study. Figure 1(a) illustrates the geometry of the microfluidic channel in the proposed sensing device. A mold was first fabricated in PMMA using the EGX-400 engraver and a replication process was then performed to transfer the microchannel to a PDMS substrate. Finally, the substrate was bonded to a glass slide using oxygen plasma treatment to form the final microfluidic assembly (see Fig. 1(b)). The microchannel has two inlets, each one has 10 mm length, and the distance of the tortuous microchannel from location #1 to the outlet is 87 mm. The channel width and height are 0.6 mm and 0.15 mm, respectively.

The mixing performance of the device was illustrated by injecting blue ink and DI water into the upper and lower inlets, respectively, and then calculating the mixing efficiency at each of the seven locations marked in Fig. 1(b) in accordance with

$$\text{Mixing Index (MI)} = 1 - \sqrt{\frac{\sum_{i=1}^{N} (I_i - I_{\text{mean}})^2}{I_{\text{mean}}^2}}, \quad (1)$$

where $I_i$ is the intensity value of pixel $i$, $I_{\text{mean}}$ is the mean intensity of the initial images prior to mixing and $N$ is the total number of pixels within the captured image [19,37,38]. The value of $I_i$ was analyzed by an ImageJ software [39].

The flow field and the associated concentration of the two fluids in the 3D microchannel were also simulated by solving the Navier-Stokes equations coupled with the Nernst-Planck equations a using a commercial software COMSOL Multiphysics [40]. The mixing index (MI) is calculated numerically by the following integration:
where $C$ is the concentration at a point on a cross-section plane $A$, $C_i$ is the concentration under completed mixing state (i.e., $C_i = (1+0)/2 = 0.5$, value 1 and 0 is the concentration at upper and lower inlet, respectively), $C_0$ is the concentration at inlet (we choose $C_0=1$ in the calculation).

Figure 1. (a) Schematic illustration showing microfluidic device design, and (b) Photograph of actual microfluidic device.

2.3 Evaluation of quenching efficiency

The fluorescence quenching efficiency of the GO/aptamer solutions is strongly dependent on the relative concentration of GO. Thus, a series of experiments was performed to measure the fluorescence intensity change of fluorescent-labeled aptamer solutions (100 nM) with different concentrations of GO in a glass-bottom dish. For each sample, the quenching efficiency was computed as $(f_0 - f)/f_0$, where $f_0$ is the original aptamer fluorescence intensity and $f$ is the measured fluorescence intensity in the presence of both aptamer and GO.

2.4 Experimental setup

Figure 2 presents a photograph of the experimental setup. The metal ion solutions and GO/aptamer suspensions were injected into the upper and lower inlet channels of the microfluidic device, respectively, by dedicated syringe pumps and underwent mixing in the tortuous microchannel. The resulting change in the fluorescence intensity of the GO/aptamer suspension was observed at Point #7 in the microfluidic channel (see Fig. 1(b)) and the quenching effect was then evaluated by image-analysis software installed on an interfaced PC in accordance with $(F - F_0) / F$, where $F$ is the measured fluorescence intensities at the observed point [41]. $F_0$ is the fluorescence intensity under fully quenched by GO and its ideal value is 0.
3. Results

3.1 Mixing performance of microfluidic device and quenching efficiency of GO/aptamer suspensions

Figure 3(a) shows a top-view of the simulated concentration contour along the microchannel. Figure 3(b) shows the mixing index (MI) at different locations of microchannel as function of flow rate (Q: μL/min). Each experimental data is repeatedly measured three times (N=3). The numerical results are shown to be well consistent with the experimental results. The results show that the lower flow rates (i.e. below 5 μL/min) has better mixing indices at location #7, where the MI are over 95%. The reason is the fluid spends more time to travel through the microchannel for a lower flow rate and the contact/diffusion time between two fluids increase. Therefore, all subsequent experiments conducted in this study is adopting the flow rate at 3 μL/min to ensure the two fluids being well mixed.

The quenching efficiency of the Hg²⁺ and Pb²⁺ GO/aptamer suspensions was evaluated in glass-bottom dishes using various GO concentrations in the range of 1~500 ppm. The results presented in Fig. 4(a) show that for both probes, the quenching efficiency remains approximately constant as the GO concentration is increased beyond 100 ppm. Thus, to ensure the complete suppression of the GO concentration effect, an excess concentration of 500 ppm GO was used in all of the remaining experiments unless stated otherwise [42]. The long-term quenching effect of the GO/aptamer suspensions was observed
in glass-bottom dishes over a period of 400 s. As shown in Fig. 4(b), the fluorescence intensity of both probes gradually reduced over time as a result of the FRET GO quenching effect. From inspection, the quenching efficiencies of the FAM- and HEX-labeled probes stabilized at approximately 0.98 and 0.94 after 180 and 40 seconds, respectively.

Figure 4. (a) Quenching efficiency for suspensions consisting of FAM- and HEX-labeled 100 nM aptamers and GO solution with concentration ranging from 1 to 500 ppm, and (b) Long-term quenching efficiency of suspensions of FAM- and HEX-labeled aptamers and GO solution with concentration of 500 ppm.

3.2 Sensitivity of Hg\(^{2+}\) and Pb\(^{2+}\) detection

FAM- and HEX-labeled aptamer solutions with a concentration of 100 nM were mixed with 500 ppm GO solution and incubated for 10 minutes to ensure a complete quenching of the aptamers. The suspensions were then injected into the lower inlet of the microfluidic device. Meanwhile, Hg\(^{2+}\) samples with concentrations of 10, 25, 50, 100, 250, 500, 1000 and 2000 nM (approximately 2.0, 5.0, 10.0, 20.1, 50.2, 100.3, 200.6 and 401.2 ppb) and Pb\(^{2+}\) samples with concentrations of 10, 25, 50, 100, 250, 500, 1000 and 2000 nM (approximately 2.1, 5.2, 10.4, 20.7, 51.8, 103.6, 207.2 and 414.4 ppb) were injected into the upper inlet of the device. For each injected sample, the resulting change (i.e., increase) in the fluorescence intensity was recorded at location #7 in the microfluidic channel after 180 s (FAM-labeled probe) or 40 s (HEX-labeled probe). The corresponding results are presented in Figs. 5(a) and 5(b) for the Hg\(^{2+}\) and Pb\(^{2+}\) probes, respectively. For both probes, the fluorescence intensity remains approximately constant as the metal ion content increases beyond 500 nM. However, the fluorescence intensity increases linearly with the Hg\(^{2+}\) concentration from 10 to 250 nM (R\(^2\) = 0.95845) and with the Pb\(^{2+}\) concentration from 10 to 100 nM (R\(^2\) = 0.95923). The corresponding correlation relationships have the form of Y=0.00092X+0.51459 and Y=0.00208X+0.57557, respectively.
Figure 5. (a) Fluorescence intensity recovery following mixing with Hg\textsuperscript{2+} solutions with concentrations ranging from 10 to 2000 nM (500 ppm GO). Insert: calibration curve for Hg\textsuperscript{2+} solutions with concentrations ranging from 10 to 250 nM, and (b) Fluorescence intensity recovery following mixing with Pb\textsuperscript{2+} solutions with concentrations ranging from 10 to 2000 nM (500 ppm GO). Insert: calibration curve for Pb\textsuperscript{2+} solutions with concentrations ranging from 10 to 100 nM.

The results show that the fluorescence intensity increases linearly with an increasing Hg\textsuperscript{2+} and Pb\textsuperscript{2+} concentration over the ranges of 10–250 nM (i.e., 2.0–50 ppb) and 10–100 nM (i.e., 2.1–20.7 ppb), respectively. Moreover, the limits of detection (LoDs) for Hg\textsuperscript{2+} and Pb\textsuperscript{2+} are equal to 2.01 ppb and 2.07 ppb, respectively. The results show that the sensing platform provides a feasible solution for enforcing the WHO recommendation of no more than 6 ppb Hg\textsuperscript{2+} and 10 ppb Pb\textsuperscript{2+} in drinking water. Finally, the detection results are compared well with those obtained from a commercial instrument by inductively coupled plasma mass spectrometry (ICP-MS) as shown in Fig. 6. Excellent agreement between the results obtained by the present microfluidic device and the ICP-MS is demonstrated.

Figure 6. Comparison of results obtained by the ICP-MS and the present microfluidic device.

3.3 Selectivity of Hg\textsuperscript{2+} and Pb\textsuperscript{2+} detection

To test the selectivity of the proposed device, GO/aptamer solutions were injected into the lower inlet of the microfluidic device, while mixed Hg\textsuperscript{2+} and Pb\textsuperscript{2+} samples with concentration 10, 100 and 1000 nM, respectively, were injected into the upper inlet. The corresponding fluorescence intensity measurements are shown in Fig. 7(a). For both
probes, the fluorescence intensity shows a good recovery performance for all values of the concentration (i.e., low, medium and high). In other words, even though the fluorescence recovery reduces as the concentration of the competing metal ions increases, the device still retains the ability to discriminate the target ions. In addition, control experiments were performed using several other bivalent metal ions, namely Co$^{2+}$, Ca$^{2+}$, Mg$^{2+}$ and Cu$^{2+}$ ions. Figure 7(b) shows the detection results obtained for mixed 10 nM Hg$^{2+}$ and Pb$^{2+}$ solutions containing an additional 10 μM of Co$^{2+}$, Ca$^{2+}$, Mg$^{2+}$ and Cu$^{2+}$ ions, respectively. It is seen that the competing ions have only a minor effect on the measured fluorescence change despite their relatively high concentration. In other words, the selectivity of the proposed sensor for Hg$^{2+}$ and Pb$^{2+}$ ion detection is further confirmed.

Figure 7. Fluorescence intensity recovery for competitive assays involving: (a) different concentration of Hg$^{2+}$ and Pb$^{2+}$, and (b) 10 μM Co$^{2+}$, Ca$^{2+}$, Mg$^{2+}$ and Cu$^{2+}$, respectively (500 ppm GO).

4. Conclusions

This study has proposed two FRET-based GO/aptamer sensors for the detection of Hg$^{2+}$ and Pb$^{2+}$ ions, respectively, in a PDMS microfluidic device. In the proposed approach, two specifically-chosen aptamer sequences are labeled with FAM and HEX fluorescent dye for visualization purposes and are then quenched by GO. Following interaction between the labeled aptamers and the Hg$^{2+}$ and Pb$^{2+}$ ions, respectively, a discernable restoration of the fluorescent intensity occurs as a result of the FRET effect. The change in the fluorescent intensity is then used to inversely derive the corresponding Hg$^{2+}$ and Pb$^{2+}$ concentration. Sensing experiments have been performed using Hg$^{2+}$ and Pb$^{2+}$ solutions with concentrations of 10, 25, 50, 100, 250, 500, 1000 and 2000 nM (i.e., 2~400 ppb), respectively. The results have shown that the fluorescence intensity increases linearly with an increasing Hg$^{2+}$ and Pb$^{2+}$ concentration over the ranges of 10~250 nM (i.e., 2.0~50 ppb) and 10~100 nM (i.e., 2.1~20.7 ppb), respectively. Moreover, the limits of detection (LoDs) for Hg$^{2+}$ and Pb$^{2+}$ are equal to 2.01 ppb and 2.07 ppb, respectively. Finally, the experimental results obtained for competitive assays involving Hg$^{2+}$ and Pb$^{2+}$ ions and other metal ions (Co$^{2+}$, Ca$^{2+}$, Mg$^{2+}$ and Cu$^{2+}$) have shown that the proposed device has good selectivity. Overall, the results show that the proposed sensing device and platform provides a feasible solution for enforcing the WHO recommendation of no more than 6 ppb Hg$^{2+}$ and 10 ppb Pb$^{2+}$ in drinking water.

Author Contributions: Conceptualization, Wei-Hao Huang, Ruo-Yin Wu and Ruey-Jen Yang; Data curation and Methodology, Wei-Hao Huang and Ruo-Yin Wu; Writing-original draft, Wei-Hao Huang and Ruo-Yin Wu; Writing - review & editing, Ruey-Jen Yang; Funding acquisition, Ruey-Jen Yang; Simulation and experiment, Ruo-Yin Wu, Ko-Li Yeh and Van-Phung Mai; Project administration, Ruey-Jen Yang. All authors have read and agreed to the published version of the manuscript.
Acknowledgments: The authors gratefully acknowledge the financial support provided to this study by the Ministry of Science and Technology (MOST) of Taiwan under Project No. 107-2221-E-006-127-MY3.

Conflicts of Interest: The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.
References

1. Duruibe, J.O.; Ogwuegbu, M.; Egywurugwu, J. Heavy metal pollution and human biotoxic effects. *International Journal of Physical Sciences* **2007**, *2*, 112-118.

2. Zahir, F.; Rizwi, S.J.; Haq, S.K.; Khan, R.H. Low dose mercury toxicity and human health. *Environmental Toxicology and Pharmacology* **2005**, *20*, 351-360.

3. Papanikolaou, N.C.; Hatzidaki, E.G.; Belivanis, S.; Tzanakakis, G.N.; Tsatsakis, A.M. Lead toxicity update. A brief review. *Medical Science Monitor* **2020**, *11*, RA329-RA336.

4. Wang, L.; Peng, X.; Fu, H.; Huang, C.; Li, Y.; Liu, Z. Recent advances in the development of electrochemical aptasensors for detection of heavy metals in food. * Biosensors and Bioelectronics* **2020**, *147*, 111777.

5. Khan, N.I.; Song, E. Lab-on-a-chip systems for aptamer-based biosensing. *Micromachines* **2020**, *11*, 220.

6. Ono, A.; Togashi, H. Highly selective oligonucleotide - based sensor for mercury (II) in aqueous solutions. *Angewandte Chemie* **2004**, *116*, 4400-4402.

7. Li, X.; Wang, G.; Ding, X.; Chen, Y.; Gou, Y.; Lu, Y. A “turn-on” fluorescent sensor for detection of Pb^{2+} based on graphene oxide and G-quadruplex DNA. *Physical Chemistry Chemical Physics* **2013**, *15*, 12800-12804.

8. Ran, G.; Wu, F.; Ni, X.; Li, X.; Li, X.; Liu, D.; Sun, J.; Xie, C.; Yao, D.; Bai, W. A novel label-free electrochemical aptasensor with one-step assembly process for rapid detection of lead (II) ions. *Sensors and Actuators B: Chemical* **2020**, *320*, 128326.

9. Baghayeri, M.; Amiri, A.; Maleki, B.; Alizadeh, Z.; Reiser, O. A simple approach for simultaneous detection of cadmium (II) and lead (II) based on glutathione coated magnetic nanoparticles as a highly selective electrochemical probe. *Sensors and Actuators B: Chemical* **2018**, *273*, 1442-1450.

10. Liu, C.-W.; Tsai, T.-C.; Osawa, M.; Chang, H.-C.; Yang, R.-J. Aptamer-based sensor for quantitative detection of mercury (II) ions by attenuated total reflection surface enhanced infrared absorption spectroscopy. *Analytica Chimica Acta* **2018**, *1033*, 137-147.

11. Hussain, S.A. An introduction to fluorescence resonance energy transfer (FRET). *Science Journal of Physics* **2012**, *268*, 4.

12. Matte, H.R.; Subrahmanyam, K.; Rao, K.V.; George, S.J.; Rao, C. Quenching of fluorescence of aromatic molecules by graphene due to electron transfer. *Chemical Physics Letters* **2011**, *506*, 260-264.

13. Park, M.; Seo, T.S. An integrated microfluidic device with solid-phase extraction and graphene oxide quantum dot array for highly sensitive and multiplex detection of trace metal ions. *Biosensors and Bioelectronics* **2019**, *126*, 405-411.

14. Dong, R.; Liu, Y.; Mou, L.; Deng, J.; Jiang, X. Microfluidics - based biomaterials and biodevices. *Advanced Materials* **2019**, *31*, 1805033.

15. Bian, R.-X.; Wu, X.-T.; Chai, F.; Li, L.; Zhang, L.-Y.; Wang, T.-T.; Wang, C.-G.; Su, Z.-M. Facile preparation of fluorescent Au nanoclusters-based test papers for recyclable detection of Hg^{2+} and Pb^{2+}. *Sensors and Actuators B: Chemical* **2017**, *241*, 592-600.

16. Fu, L.M.; Hou, H.H.; Chiu, P.H.; Yang, R.J. Sample preconcentration from dilute solutions on micro/nanofluidic platforms: A review. *Electrophoresis* **2018**, *39*, 289-310.

17. Yang, R.-J.; Pu, H.-H.; Wang, H.-L. Ion concentration polarization on paper-based microfluidic devices and its application to preconcentrate dilute sample solutions. *Biomicrofluidics* **2015**, *9*, 014122.

18. Hung, L.-H.; Wang, H.-L.; Yang, R.-J. A portable sample concentrator on paper-based microfluidic devices. *Microfluid. Nanofluid.* **2016**, *20*, 80.

19. Chang, C.; Yang, R.-J. Computational analysis of electrokinetically driven flow mixing in microchannels with patterned blocks. *Journal of Micromechanics and Microengineering* **2004**, *14*, 550.

20. Tai, C.H.; Yang, R.J.; Huang, M.Z.; Liu, C.W.; Tsai, C.H.; Fu, L.M. Micromixer utilizing electrokinetic instability - induced shedding effect. *Electrophoresis* **2006**, *27*, 4982-4990.

21. Chen, J.K.; Yang, R.J. Electroosmotic flow mixing in zigzag microchannels. *Electrophoresis* **2007**, *28*, 975-983.

22. Chang, C.-C.; Yang, R.-J. Chaotic mixing in a microchannel utilizing periodically switching electro-osmotic recirculating rolls. *Physical Review E* **2008**, *77*, 056311.
23. Chen, J.-K.; Weng, C.-N.; Yang, R.-J. Assessment of three AC electroosmotic flow protocols for mixing in microfluidic channel. *Lab on a Chip* **2009**, *9*, 1267-1273.

24. Yang, R.-J.; Fu, L.-M.; Hou, H.-H. Review and perspectives on microfluidic flow cytometers. *Sensors and Actuators B: Chemical* **2018**, *266*, 26-45.

25. Fu, L.-M.; Yang, R.-J.; Lin, C.-H.; Pan, Y.-J.; Lee, G.-B. Electrokinetically driven micro flow cytometers with integrated fiber optics for on-line cell/particle detection. *Analytica Chimica Acta* **2004**, *507*, 163-169.

26. Lee, G.-B.; Chang, C.-C.; Huang, S.-B.; Yang, R.-J. The hydrodynamic focusing effect inside rectangular microchannels. *Journal of Micromechanics and Microengineering* **2006**, *16*, 1024.

27. Chang, C.-C.; Huang, Z.-X.; Yang, R.-J. Three-dimensional hydrodynamic focusing in two-layer polydimethylsiloxane (PDMS) microchannels. *Journal of Micromechanics and Microengineering* **2007**, *17*, 1479.

28. Lee, H.-C.; Hou, H.-H.; Yang, R.-J.; Lin, C.-H.; Fu, L.-M. Microflow cytometer incorporating sequential micro-weir structure for three-dimensional focusing. *Micromachines and Nanofluidics* **2011**, *11*, 469-478.

29. Fu, L.-M.; Ju, W.-J.; Yang, R.-J.; Wang, Y.-N. Rapid prototyping of glass-based microfluidic chips utilizing two-pass defocused CO2 laser beam method. *Microfluidics and Nanofluidics* **2013**, *14*, 479-487.

30. Li, X.; Yuan, G.; Yu, W.; Xing, J.; Zou, Y.; Zhao, C.; Kong, W.; Yu, Z.; Guo, C. A self-driven microfluidic surface-enhanced Raman scattering device for Hg2+ detection fabricated by femtosecond laser. *Lab on a Chip* **2020**, *20*, 414-423.

31. Chen, G.-H.; Chen, W.-Y.; Yen, Y.-C.; Wang, C.-W.; Chang, H.-T.; Chen, C.-F. Detection of mercury (II) ions using colorimetric gold nanoparticles on paper-based analytical devices. *Analytical Chemistry* **2014**, *86*, 6843-6849.

32. Chen, X.; Mo, D.; Gong, M. A flexible method for nanofiber-based 3D microfluidic device fabrication for water quality monitoring. *Micromachines* **2020**, *11*, 276.

33. Yang, R.-J.; Tseng, C.-C.; Ju, W.-J.; Wang, H.-L.; Fu, L.-M. A rapid paper-based detection system for determination of human serum albumin concentration. *Chemical Engineering Journal* **2018**, *352*, 241-246.

34. Yang, R.-J.; Tseng, C.-C.; Ju, W.-J.; Fu, L.-M.; Syu, M.-P. Integrated microfluidic paper-based system for determination of whole blood albumin. *Sensors and Actuators B: Chemical* **2018**, *273*, 1091-1097.

35. Tseng, C.-C.; Yang, R.-J.; Ju, W.-J.; Fu, L.-M. Microfluidic paper-based platform for whole blood creatinine detection. *Chemical Engineering Journal* **2018**, *348*, 117-124.

36. Chen, P.-C.; Pan, C.-W.; Lee, W.-C.; Li, K.-M. An experimental study of micromilling parameters to manufacture microchannels on a PMMA substrate. *The International Journal of Advanced Manufacturing Technology* **2014**, *71*, 1623-1630.

37. Jain, R.; Thakur, A.; Kaur, P.; Kim, K.-H.; Devi, P. Advances in imaging-assisted sensing techniques for heavy metals in water: Trends, challenges, and opportunities. *TrAC Trends in Analytical Chemistry* **2020**, *123*, 115758.

38. Wang, H.-L.; Chu, C.-H.; Tsai, S.-J.; Yang, R.-J. Aspartate aminotransferase and alanine aminotransferase detection on paper-based analytical devices with inkjet printer-sprayed reagents. *Micromachines* **2016**, *7*, 9.

39. Pérez, J.M.M.; Pascau, J. *Image processing with ImageJ*; Packt Publishing Ltd: 2013.

40. COMSOL Multiphysics® (COMSOL AB, Sweden). https://www.comsol.com.

41. Zhan, S.; Wu, Y.; Luo, Y.; Liu, L.; He, L.; Xing, H.; Zhou, P. Label-free fluorescent sensor for lead ion detection based on lead (II)-stabilized G-quadruplex formation. *Analytical Biochemistry* **2014**, *462*, 19-25.

42. Wu, X.; Xing, Y.; Zeng, K.; Huber, K.; Zhao, J.X. Study of fluorescence quenching ability of graphene oxide with a layer of rigid and tunable silica spacer. *Langmuir* **2018**, *34*, 603-611.