Abstract: Oxazaborolidine catalyst (CBS catalyst) has been extensively used for catalytic borane reduction with a predictable absolute stereochemistry and high enantioselectivity. However, the use of isolated CBS catalyst sometimes has the drawback of low reproducibility due to the aging of the CBS catalyst during storage. Therefore, we investigated a more reliable and practical method for the reduction of a variety of ketones including challenging substrates, primary aliphatic ketones, α,β-enones, and trifluoromethyl ketones. This review surveys the developments in borane reduction using oxazaborolidine catalysts generated in situ from chiral lactam alcohols and borane.

Keywords: borane; reduction; asymmetric synthesis; enantioselective; lactam alcohol

1. Introduction

Asymmetric reduction of prochiral ketones is one of the most important methods for the synthesis of chiral secondary alcohols and constitutes a valuable step in the synthesis of a variety of natural products and several medicinally important compounds. The oxazaborolidine-catalyzed asymmetric borane reduction of prochiral ketones (CBS reduction) using chiral amino alcohols [1–4] has been extensively investigated, since the stoichiometric reductions were reported by Itsuno et al. [5–7] and the catalytic versions were reported by Corey et al. [8]. The chiral amino alcohol, (S)-α,α-diphenyl-2-pyrrolidinemethanol (1) derived from (S)-proline has been widely accepted as superior one that permits efficient synthesis of chiral secondary alcohols with predictable absolute stereochemistries (Figure 1). However, it has been described that the preparation of oxazaborolidine 1a requires heating at reflux with excess BH₃ in tetrahydrofuran (THF) [4]. On the other hand, Quallich et al. reported that the reaction of 1 with excess borane-dimethyl sulfide complex (BH₃-Me₂S) formed the oxazaborolidine 1a in THF at room temperature for 8–10 h (Scheme 1) [9]. Later, Yanagi et al. also reported that the catalyst 1a was generated from 1 and BH₃-Me₂S in THF, ether, and hexane at room temperature for 1 h [10]. Although the B-Me oxazaborolidine 1b formed by the reaction of 1 with methylboronic acid has been developed as an air- and moisture-stable catalyst that catalyzes the borane reduction of ketones with an excellent enantioselectivity [11], there is the requirement of complete removal of water to avoid undesired effects [12]. As part of our studies in asymmetric synthesis, we have investigated a more convenient and practical method for the reduction of a variety of ketones. This review surveys the developments in borane reduction using in situ generated oxazaborolidine catalysts from chiral lactam alcohols and borane over the last fifteen years. Furthermore, modifications of the method are described for the borane reduction of challenging substrates, i.e., primary aliphatic ketones, α,β-enones and trifluoromethyl ketones.
2. Oxazaborolidine Catalyst Generated In Situ from a Chiral Lactam Alcohol and Borane

To overcome certain drawbacks, such as difficulties in handling and the reproducibility of the isolated oxazaborolidine catalysts, an alternative method was needed. We considered that the chiral lactam alcohol 2 [13], (S)-5-(diphenylhydroxymethyl)pyrrolidin-2-one, could be rapidly reduced with borane to the corresponding imine, which would be further reduced by the neighboring alkoxyborane to form the oxazaborolidine 1a (Scheme 2). This was inferred from the report that the racemic amino alcohol 1 could be prepared from the racemic lactam alcohol 2 through its reduction with borane [10].

Therefore, we conducted $^{11}$B NMR analysis of the in situ generated oxazaborolidine catalyst as shown in Figure 2. The $^{11}$B NMR (CDCl$_3$) spectrum indicated the presence of the oxazaborolidine complex with borane (+17.7 ppm and −13.2 ppm) and free oxazaborolidine (+27.2 ppm) [14]. These chemical shifts were mostly consistent with those of the oxazaborolidine 1a generated in situ from (S)-diphenylpyrrolidinemethanol and borane [10] under the same conditions.

As a result, we expected that the oxazaborolidine 1a generated in situ from 2 and borane should possibly catalyze the reduction of prochiral ketones with high enantioselectivities.
3. Asymmetric Reduction of Ketones

The lactam alcohol 2 was readily prepared by the reaction of phenylmagnesium bromide with methyl (S)-pyroglutamate as reported previously [13]. The reduction of the chiral lactam alcohol 2 (10 mol%) with 1 equivalent of BH3-THF smoothly proceeded at room temperature within 5 min. We found that the resulting oxazaborolidine intermediate catalyzed the borane reduction of various ketones, affording chiral secondary alcohols in good yields and enantiomeric excess (ee). The results are summarized in Scheme 3 [15].

The reduction of aryl methyl, ethyl, and chloromethyl ketone with borane and 10 mol% of 2 afforded the corresponding (R)-secondary alcohols, except for (S)-2-chloro-1-phenylethanol, with excellent enantioselectivities (91–98% ee). α-Tetralone, a cyclic aryl ketone, was reduced with good enantioselectivity (85% ee). The reduction of alkyl methyl ketones having a tertiary, secondary, and primary alkyl group proceeded with good to moderate enantioselectivities (89% ee, 81% ee, and 69% ee, respectively). Thus, the yields and enantioselectivities of the reduction using the lactam alcohol 2 and borane were comparable to those of the isolated catalyst 1a. Moreover, 1 could be obtained in good yield by extraction from aqueous acidic solution after quenching, suggesting that the lactam alcohol 2 was reduced by borane to actually generate the catalyst 1a in situ at room temperature in a short time.

4. Asymmetric Reduction of Aliphatic Ketones

Although the reduction of most aromatic ketones proceeded with excellent enantioselectivities, those of aliphatic ketones, in particular primary aliphatic ketones, usually afforded moderate enantioselectivities. For example, the enantioselectivity for the reduction of benzylacetone using 1a generated in situ from the chiral lactam alcohol 2 and borane was only 69% ee (that of Me-CBS 1b was 64% ee under the same reaction condition). Accordingly, we decided to modify the catalytic borane reduction using chiral lactam alcohol 2 to improve the enantioselectivity of the reduction of aliphatic ketones which are challenging substrates [16].

Shioiri et al. reported that trimethyl borate improved the reactivity and enantioselectivity of CBS reduction through the B-OMe oxazaborolidine 1d [17]. Therefore, we expected that the electronic effects of the boron substituent of the oxazaborolidine should enhance the reactivity and enantioselectivity. First, BH3-THF solution was added dropwise to various alcohols in THF and stirred for 20 min at
room temperature. During this period, the generation of H₂ was observed. Then, the chiral lactam alcohol 2 (10 mol%) was added to the alkoxyborane solution and stirred further for 1 h (Figure 3). Slow addition of benzylacetone as an aliphatic ketone to the catalyst generated in situ for 1 h afforded a (R)-secondary alcohol in good yields (74–90%, Scheme 4). While addition of neither methanol nor 2-propanol improved ee (69% ee, without the alcohols), the addition of substituted phenols afforded equal to slightly higher enantioselectivities (69–73% ee). We found a nonlinear dependence of enantioselectivity on the pKₐ of these phenols [18]. The most acidic p-(trifluoromethyl)phenol did not provide superior results (70% ee) and p-iodophenol provided the highest result (73% ee). These results suggest that p-iodophenoxy oxazaborolidine 1e has appropriate properties to increase the reactivity and enantioselectivity, though the reaction mechanism is very complicated due to possible involvement of several intermediate borane species. When p-iodophenol was added to the in situ generated 1a, the enantioselectivity decreased from 73% ee to 67% ee. This result indicated that the reduction of 2 with p-iodophenoxyborane should generate B-OAr oxazaborolidine catalyst 1e, though the detection of 1e by ¹¹B NMR analysis has not been successful, possibly due to its instability.

![Figure 3. Various chiral catalysts and precatalysts.](image)

**Scheme 4.** Asymmetric reduction a of benzylacetone using chiral lactam alcohol 2. a All reactions were carried out with 10 mol% of 2 and 1.2 equiv of BH₃ and ROH in THF at room temperature. b pKₐ 9.99. c pKₐ 10.10. d pKₐ 9.17. e pKₐ 9.21. f pKₐ 8.68.

The screening of new chiral lactam alcohols with the 4-substituted or 3,5-disubstituted phenyl of the carbinol center revealed that the use of 3 with 3,5-dimethylphenyl improved the enantioselectivity from 73 to 79% ee. A nonlinear temperature effect on the enantioselectivity was also observed (Scheme 5). When the reaction temperature decreased from 20 °C to −20 °C, the enantioselectivity gradually increased up to 83% ee, and then dropped to 75% ee at −40 °C. This temperature effect contrasts with the reported result that general CBS reduction at lower temperature yielded lower
enantioselectivities [19]. Therefore, we confirmed that the reduction with 3 (10 mol%) and BH$_3$ (1.2 equiv) at $-20 \, ^\circ\text{C}$ resulted in a decrease in enantioselectivity, 35% ee, implying that a new oxazaborolidine catalyst 1e would generate from 3 and $p$-iodophenoxylborane.

![Scheme 5](image)

Scheme 5. Effect of temperature on enantioselectivity for the reduction of benzylacetone using 3 and $p$-iodophenoxylborane. All reactions were carried out with 10 mol% of 3 and 1.2 equiv of BH$_3$ and $p$-iodophenol in THF at room temperature.

Under these optimized reaction conditions, the reduction of alkyl methyl ketones having a tertiary, secondary, and primary alkyl group with 3 and $p$-iodophenoxylborane proceeded with excellent to good enantioselectivities (98% ee, 81% ee, and 83% ee, respectively; Scheme 6). The reduction of cyclohexyl methyl ketone at room temperature proceeded with a better enantioselectivity (90% ee) contrary to that involving the other ketones, suggesting that the temperature effect is somewhat substrate-specific.

![Scheme 6](image)

Scheme 6. Asymmetric reduction of aliphatic ketones using the chiral lactam alcohol 3 and $p$-iodophenoxylborane. All reactions were carried out with 10 mol% of 3 and 1.2 equiv of BH$_3$ and $p$-iodophenol in THF at $-20 \, ^\circ\text{C}$.

5. Asymmetric Reduction of $\alpha,\beta$-Enones

Chiral allylic alcohols are important natural products [11] and the key intermediates for many stereospecific reactions, such as Claisen rearrangement [20], epoxidation [21], and SN$_2'$ displacement with organometallic regents [22]. However, the reports concerning oxazaborolidine catalysis for the reduction of $\alpha,\beta$-enones are very limited, probably due to the occurrence of a side reaction, i.e., hydroboration. For example, Corey et al. reported that the reduction of benzalacetone with Bu-CBS 1c (10–15 mol%) and 2 equiv. of catecholborane (CB) in toluene at $-78 \, ^\circ\text{C}$ proceeded with
excellent enantioselectivity (92% ee) [23], as shown in Scheme 7. On the other hand, Bach et al. described that the reduction of benzanaceton using 4 and BH$_3$-Me$_2$S in THF at 0 °C provided a lower enantioselectivity (82% ee) [24]. Recently, Falck et al. also reported the enantioselective reduction of benzanaceton using CB and air-stable bifunctional thiourea-amine organocatalyst 5, instead of CBS oxazaborolidine catalyst, with a high enantioselectivity (90% ee) [25]. In this context, we investigated the enantioselective reduction of $\alpha$,$\beta$-enones as challenging substrates using the oxazaborolidine generated in situ from the chiral lactam alcohol 3 to expand its scope and generality [26].

![Scheme 7. Chiral catalysts for the borane reduction of benzanaceton.](image)

We first examined the effect of the alcohol on the enantioselectivity of the reduction of benzanaceton as a substrate using the chiral lactam alcohol 3 (10 mol%) and BH$_3$-THF at 0 °C because the reduction with 3 and BH$_3$-THF afforded a complicated mixture as a result of the hydroboration side reaction. We found that the addition of p-iodophenol significantly increased the enantioselectivity compared to 2-propanol [27,28] and p-halogen substituted phenols as shown in Table 1. Then, we examined the solvent effect in the reduction with 3 and p-iodophenoxyborane. Toluene afforded a higher yield than THF and the polar solvents, dichloromethane (CH$_2$Cl$_2$) and chloroform (CHCl$_3$), afforded somewhat lower enantioselectivities (56% ee and 66% ee).

![Table 1. Asymmetric reduction of $\alpha$,$\beta$-enones using the chiral lactam alcohol 3.](image)

| ROH  | Solvent | Yield | ee (%) |
|------|---------|-------|--------|
| $i$-Pr | THF    | 3     | 7      |
| Ph    | THF    | 7     | 8      |
| p-Cl-Ph | THF | 20    | 46     |
| p-Br-Ph | THF | 30    | 55     |
| p-I-Ph | THF    | 48    | 73     |
| p-I-Ph | toluene | 61    | 73     |
| p-I-Ph | CH$_2$Cl$_2$ | 13    | 56     |
| p-I-Ph | CH$_2$Cl$_2$ | 43    | 66     |

* All reactions were carried out with 10 mol% of 3 and 1.2 equiv. of the alcohol and BH$_3$-THF at 0 °C for 2 h.
Stone demonstrated that Ph-CBS catalyst is more sensitive to temperature change than Me- and Bu-CBS catalysts and indicated that CBS reduction may be optimized to obtain the highest selectivity possible for a given catalyst and ketone by adjusting the temperature [19]. Therefore, we examined the temperature effect on enantioselectivity for the reduction of benzalacetone using the in situ generated p-I-PhO-oxazaborolidine catalyst 1e.

When the reaction temperature is lowered from 0 °C to −60 °C, the enantioselectivity increased up to 84% ee at −40 °C, and then dropped to 63% ee at −60 °C (Table 2). Therefore, the optimal temperature in toluene was found to be −40 °C. The temperature effect might be attributed to the acceleration of the catalytic cycle as a result of the dissociation of the product D and the regeneration of the catalyst from the reaction intermediate C (Scheme 8). Interestingly, we observed that the enantioselectivity was susceptible to the balance between the borane equivalents and catalyst loading. When 8 mol% of the chiral lactam alcohol 3 and 1.0 equiv. of p-I-PhOBH₂ were used, the enantioselectivity increased up to 90% ee.

**Table 2.** Effect of temperature, ligand loading, and borane equivalent on enantioselectivity for the reduction of benzalacetone using chiral lactam alcohol 3 and p-iodophenoxyborane a.

| Temp. (°C) | 3 (mol%) | p-I-PhOBH₂ (equiv) | Yield (%) | ee (%) |
|-----------|----------|-------------------|-----------|--------|
| 0         | 10       | 1.2               | 61        | 73     |
| −20       | 10       | 1.2               | 66        | 81     |
| −40       | 10       | 1.2               | 87        | 84     |
| −60       | 10       | 1.2               | 66        | 63     |
| −40       | 8        | 1.0               | 92        | 90     |

a All reactions were carried out with 10 mol% of 3 and 1.2 equiv of BH₃ and p-iodophenol in THF.

Scheme 8. Mechanism of the CBS reduction of ketones, proposed by Core et al.

The absolute configuration of the resulting secondary alcohol was (R), which agreed with the reduction process catalyzed by Bu-CBS 1c [23]. The enantioselectivity was proposed to originate via
a six-membered transition state B shown in Scheme 8 [4]. Therefore, this result can be explained by a transition state model (Figure 4) in which the olefinic part behaves as the large group $R_L$ and the hydride of 4-I-PhOBH$_2$ would attack on the Si-face of the carbonyl carbon of benzalacetone to give the (R)-alcohol.

![Figure 4. Proposed transition state model.](image)

Under the optimized conditions, we investigated the borane reduction of various $\alpha,\beta$-enones to evaluate the scope and limitations of the substrate. As shown in Scheme 9, the reduction of $p$-chloro and $p$-methyl substituted benzalacetones proceeded with a slightly lower enantioselectivity than that of benzalacetone, regardless of their electronic properties. The bulkier 4-(1-naphtyl)-3-butene-2-one was reduced with 86% ee. The reduction of 6-phenyl-3-buten-2-one proceeded with a slightly lower enantioselectivity (83% ee) compared to that of benzalacetone, possibly due to the lack of conjugation with the benzene ring. Although the reduction of the cyclic enone, 1-acetylcyclohexene afforded a high enantioselectivity (85% ee), the reduction of the exocyclic enone, phenylmethylidenecyclohexanone, revealed a moderate enantioselectivity (76% ee). This result can be explained by the less stable $s$-cis conformation of the exocyclic enone, unlike the $s$-trans conformation of the cyclic enone and other enones of the transition state (Figure 4).

![Scheme 9. Asymmetric reduction of $\alpha,\beta$-enones using 3 and $p$-iodophenoxyborane. All reactions were carried out with 10 mol% of 3 and 1.2 equiv of BH$_3$ and $p$-iodophenol in THF at $-40 \, ^\circ C$.](image)
6. Asymmetric Reduction of Trifluoromethyl Ketones

Fluorine-containing chiral alcohols have recently been studied as potentially good precursors for preparing ferroelectric liquid crystals [29]. However, because of their high reactivity, the oxazaborolidine-catalyzed asymmetric borane reduction of trifluoromethyl ketones usually affords the corresponding chiral secondary alcohols with a poor enantioselectivity [4], except for the reduction of the trifluoromethyl ketones with Bu-CBS 1c and CB [30,31]. This low enantioselectivity can be explained by the low coordinating ability of the carbonyl oxygen to the oxazaborolidine catalyst and the noncatalytic reduction with borane. It was also reported that the oxazaborolidine 6 derived from L-threonine and CB at −90 °C afforded high enantioselectivities [32]. On the other hand, other methods using the catalyst prepared from (S)-diphenylpyrrolidinemethanol with 9-borabicyclo[3.3.1]nonane (9-BBN) 7 [33], spiroborate ester 8 [34], and electronically tuned-CBS catalyst 1f with high Lewis acidity [35] have been reported with good to high enantioselectivities and, interestingly, stereochemistry opposite to that of 1c (Scheme 10). Therefore, we set out to investigate the catalytic asymmetric reduction of trifluoromethyl ketones using the simple oxazaborolidine 1a generated in situ from the chiral lactam alcohol 2 and borane [14,36] to clarify its scope and enantioselection.

![Scheme 10](image)

**Scheme 10.** Various chiral catalysts for the borane reduction of 2,2,2-trifluoroacetophenone.

We first examined the effect of borane reagents on enantioselectivity for the reduction of trifluoroacetophenone as shown in Table 3. Various borane reagents, BH$_3$-THF, BH$_3$-Me$_2$S, CB, and p-I-PhOBH$_2$ were used at room temperature. Although the reduction with BH$_3$-Me$_2$S or CB resulted in small enantioselectivities and the use of p-I-PhOBH$_2$, which was effective for the reduction of aliphatic ketones [17], did not improve the enantioselectivity, the use of BH$_3$-THF was found to be optimal as a reducing borane reagent for our method. Further study of the solvent revealed that the polar solvent CHCl$_3$ afforded a significantly higher enantioselectivity (up to 80% ee) for the reduction with 2 and BH$_3$-THF. However, we observed variable enantioselectivities depending on the storage
period of BH3-THF. To our surprise, when a new commercially available BH3-THF (stabilized with ca. 0.005 M NaBH4) was employed, only lower enantioselectivities (55% ee) were obtained. These results imply that a properly degraded BH3-THF is superior to the one containing NaBH4-stabilizer possibly due to the butoxyborane species produced by the reduction of THF with BH3-THF during storage, as reported by Nettles et al. [37]. They also described that the addition of a Lewis acid deactivated the NaBH4 stabilizer in BH3-THF and that the BF3-THF complex (3–8 mol%) proved to be the best with a high enantioselectivity for the reduction of acetonophenone among the examined Lewis acids. Fu et al. simultaneously reported that excess BF3 not only deactivated NaBH4 stabilizer, but also actually improved the enantioselectivity. Therefore, we expected that addition of BF3 could enhance the enantioselectivity for the reduction of trifluoroacetonophene with the oxazaborolidine 1a. The reduction with 2 (10 mol%) and BH3-THF (0.8 equiv.) in the presence of BF3 (8 mol%) provided the (S)-alcohol in 85% yield, with a higher enantioselectivity (60% ee) compared to that without BF3, implying that the BF3 remaining after scavenging the NaBH4 stabilizer might enhance the enantioselectivity. Accordingly, we carefully examined the effect of BF3 loading on the enantioselectivity, which was not described in the papers mentioned above ([37,38]). The enantioselectivity increased depending on the BF3 loading and reached 80% ee at 160 mol%, which was found to be the best loading after screening for the optimal loading. To clarify the effect of its addition, 8 and 160 mol% of BF3 were added to the reduction process using the pure BH3 generated in situ from tetra-n-butylammonium borohydride (TBAB) and methyl iodide (MeI) [39], thus producing the (S)-alcohol in high yield and with high enantioselectivities. These results suggested that excess BF3-THF not only deactivated NaBH4 stabilizer, but also actually improved the enantioselectivity.

**Table 3.** Asymmetric reduction of 2,2,2-trifluoroacetophenone using lactam alcohol 2. a.

| Reducing Agent | Solvent | BF3 (mol%) | Yield (%) | ee (%) |
|---------------|---------|------------|-----------|--------|
| BH3-THF       | THF     | –          | 89        | 52     |
| BH3-Me₂S      | THF     | –          | 77        | 3      |
| CB            | THF     | –          | 36        | 2      |
| p-1-PhOBH₂    | THF     | –          | 67        | 42     |
| BH3-THF       | toluene | –          | 82        | 56     |
| BH3-THF       | CH₂Cl₂  | –          | 97        | 78     |
| BH3-THF       | CHCl₃   | –          | 90        | 80     |
| BH3-THF b     | CHCl₃   | –          | 94        | 55     |
| BH3-THF b     | CHCl₃   | 8          | 85        | 60     |
| BH3-THF b     | CHCl₃   | 160        | 91        | 80     |
| TBAB/Mel c    | CHCl₃   | 8          | 94        | 67     |
| TBAB/Mel c    | CHCl₃   | 160        | 97        | 81     |

a All reactions were carried out with 10 mol% of 2 and 1.2 equiv of BH3 and p-i-iodophenol in THF at −20 °C.
b New bottle containing approximately 0.005M NaBH4. c Pure BH3 was generated in situ.

The stereochemistry of the resulting secondary alcohol during the reduction with BH3-THF was the same (S)-configuration as that observed for the reductions catalyzed by 1f [35], 7 [33], and 8 [34], suggesting that the hydride attack on the Re-face of the carbonyl group of trifluoroacetonophene might occur via a typical transition state (Figure 5A) for general CBS reductions.
Corey et al. proposed another transition state (Figure 5B) for the reverse (R)-enantioselection occurring hydride attack on the Si-face of the carbonyl group during the reduction with Bu-CBS 1c and CB at −78 °C due to the electrostatic repulsion between the trifluoromethyl group and the lone pair of the carbonyl group. To clarify whether the addition of BF₃ causes a change in the oxazaborolidine catalyst, we carried out ¹¹B NMR study of the in situ generated oxazaborolidine catalyst in the presence of BF₃. The ¹¹B NMR analysis revealed that the major signals (+17.7 ppm and −13.2 ppm) of the oxazaborolidine complex with BH₃-THF and free oxazaborolidine (−27.2 ppm) did not change upon the addition of BF₃-THF to the catalyst solution. Thus, an interaction between the oxazaborolidine catalyst and BF₃-THF was deemed to be negligible, if any. These results suggested that BF₃ might not coordinate to the in situ generated catalyst, but rather coordinate to trifluoroacetophenone, in an anti-relationship to the trifluoromethyl group, thereby stabilizing the complex in the transition state (Figure 5C).

Under the optimized reaction conditions, the reduction of aromatic trifluoromethyl ketones including the para-substituted biphenyl trifluoromethyl ketones proceeded with moderate to high enantioselectivities as shown in Scheme 11. The electron-donating methoxy and phenyl groups of the benzene ring increased the enantioselectivity to 86 and 90% ee, respectively. The reduction of the biphenyl trifluoromethyl ketone with the methoxy group afforded the (S)-alcohol in 90% yield with the enantioselectivity of 86% ee, which is similar to that obtained from the reduction with Bu-CBS 1c or the oxazaborolidine derived from L-threonine and CB at −90 °C, but the opposite (S)-configuration [33]. On the other hand, the biphenyl trifluoromethyl ketone with an electron-withdrawing bromo group was reduced with modest enantioselectivity (71% ee).

![Figure 5. Proposed transition state models.](image)

Scheme 11. Asymmetric reduction of various trifluoromethyl ketones using 2. All reactions were carried out with 10 mol% of 2, 160 mol% of BF₃ and 0.8 equiv of BH₃ in CHCl₃ at room temperature.

\(^a\) Temperature, 40 °C.
7. Conclusions

We have demonstrated that the oxazaborolidine catalysts generated in situ from the chiral lactam alcohol 2 and borane catalyzed the enantioselective reduction of aromatic ketones with high enantioselectivities. Furthermore, in the case of aliphatic ketones and α,β-enones, the use of p-iodophenoxyborane improved the enantioselectivities at low temperatures and, in the case of trifluoromethyl ketones, the addition of BF₃ enhanced the enantioselectivities at room temperature. These modified methods offer good reproducibility and render the catalytic borane reductions more practical because these catalysts can be easily generated in situ from stable chiral lactam alcohols and borane before use.

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