Multilayered Controlled Released Topical Patch Containing Tetracycline for Wound Dressing

Abstract
Proficient antibiotic drug delivery plays a key role in treating infections. In this article we prepared an electrospun wound dressing which releases Tetracycline in a timed and dose controlled matter for one week. In order to fabricate a wound dressing which can release Tetracycline in a longer duration and at an effective therapeutic level we designed a bilayer electrospun patch made of polyvinyl alcohol (PVA), polycaprolacton (PCL), and coated the whole system with chitosan. The SEM micrograph showed the dependent relationship of the morphology of the nanofibers on the Tetracycline concentration, and the addition of PCL electrospun layer decreased the pore size and water uptake rate. However, it was found that coating PVA/PCL bilayered electrospun sheet with chitosan increased the water uptake rate, which is an important property in biomedical applications. According to the FTIR results, chemical composition of the scaffolds did not change during the fabrication process. Mechanical properties of the samples were assessed, and the results revealed that the chitosan coating improved the tensile strength of the electrospun layers. Furthermore, based on in vitro release tests, it was found that bilayered electrospun sheets coated with chitosan controlled drug release efficiently. In addition, the antibacterial tests performed in vitro showed stronger antibacterial activity on S. aureus cultures for PVA/PCL/Chitosan in comparison to uncoated samples.

Keywords: Chitosan, polycaprolacton, polyvinyl alcohol, electrospining, Tetracycline, control released drug delivery

Introduction
Wound infection is a prevalent medical problem especially in hospital settings and it needs to be address properly [1, 2]. Aside from the infection itself, there are other alterations to wound infections. Wound infections also increases the total cost of health care delivery due to longer duration of hospitalization, and the additional treatments required to properly treat the infection. Topical administration of antibiotics provides higher local concentration of antibiotics with a lower systemic level in comparison to systemic administration which can lead to immediate effects of the antibacterial [3]. Several clinical studies showed that various antibiotics such as Tetracycline, Cefazolin, Vancomycin, Neomycin and Ampicillin can be administered topically to eradicate bacteria effectively [4]. By designing a drug delivery system which can effectively administer constant drug release we can enhance the efficacy of wound dressings and prevent future infections. In addition the new drug delivery system will increase patient compliance by reducing the time required to change wound dressing.

Based on pharmacodynamic characteristics, antibiotics are classified by three categories [5] concentration-dependent, time-dependent, and bacteriostatic groups. In references to these categories, optimal antibacterial effects are achieved according to the time and concentration of the drugs. Concentration-dependent antibiotics optimal bactericidal effects have been seen in concentrations above 10 times the minimum inhibitory concentration (MIC). For time dependent antibacterial, drug concentrations need to be maintained above the MIC during dose interval. However, bacteriostatic antibiotics are a composition...
of both concentration-dependent and time-dependent group characteristics. Furthermore, the antibacterial activity of bacteriostatic antibiotics depends on the continuous release of a high local concentration for an extended time interval [6].

Different methods exist for fabricating a wound dressing. Among the various methods, electro-spinning shows great promise due to its highly porous structure and a very large surface area-to-volume ratio. These two factors of electrospun fibrous mats allow for a better drug penetration and release rate [7, 8]. Moreover, the electrospun nanofibers can serve as the substrate for tissue regeneration by promoting cell adhesion, spreading, and proliferation [9]. Electrospinning utilizes a high electric force to generate a polymer between a solution contained in a syringe with a capillary tip and a target. Different parameters effects fiber diameter such as the electric voltage, polymer solution concentration, and solvent composition. The process can be adjusted to control the fiber diameter [10].

In order to construct a durable and effective drug delivery system, polyvinyl alcohol (PVA), poly caprolactone (PCL) and chitosan were used. The approach to address the improvement of drug release and physical properties of wound dressing was to produce a multilayered nanofibrous sheet with different distinct layers. Each layer will play distinct a function. The first layer will act as the drug reservoir and contain PVA and Tetracycline. PVA has attracted much attention for wound dressing because PVA has demonstrated better wound sanitation and an increased tissue regrowth compared to other materials [11]. However there are some problems with the practical application of PVA including poor mechanical strength and the water evaporation of the polymer which can lead to the stiffening of the hydrogel and cause tissue damage [12]. Moreover, the chemical cross-linking agent residue such as glutaraldehyde has demonstrated to have adverse effects on health [13, 14]. In addition, physical crosslinking such as thermal treatment affects drug and may cause the degradation of drug [15]. With only a PVA layer, a wound dressing would need to be changed frequently, during which the renewed skin has a higher risk of becoming damaged again.

The second layer of the new nanofibrous system will contain PCL which will act as the barrier to control the release profile of the drug, enhance the mechanical strength of PVA, and prevent water evaporation from the hydrogel. PCL is the great candidate for acting as the barrier layer due to its hydrophobic nature and also good mechanical properties [16]. In the Zamani et al. [8] study, a PCL electrospun sheet provided a sustainable drug release system which lasted for 19 days [8]. Similarly, the Zahedi et al. [17] showed that a PVA/PCL (80/20) electrospun sheet had a much better drug release rate for Tetracycline as a drug model compared with cast film samples containing the same drug [17].

In order for the wound dressing to release Tetracycline in longer durations and at an effective therapeutic level, we designed a bilayer electrospun fiber coated with chitosan. Chitosan's chemical properties act similarity to the glycosaminoglycans in the extracellular matrix (ECM), and chitosan has a morphological proximity to fibrous collagen structures in the ECM on the nanometer scale [18]. Chitosan also enhances the function of inflammatory cells such as macrophages, polymorphonuclear leukocytes, and fibroblast which lead to the granulation and organization promotion in wound area [19]. In addition, the Kang et al. [18] study conducted on mice found that PVA nanofiber dressing coated with chitosan was effective in early stages of wound healing [18]. Therefore, on the basis of wound healing, acceleration, and antimicrobial activity, a surface coated with chitosan was considered as an effective approach. Additionally, chitosan can reduce the drug release rate, and give a controllable release system which can improve therapeutic efficacy and safety of the antibiotic. This is done by delivering the drug at the rate dictated by the need of the physiological environment over the treatment period [20]. Considering the chemical and physical properties of chitosan, in this study as shown in (Figure 1), we coated the nanofibrous bilayer PVA and PCL with chitosan to deliver Tetracycline to the site of infection at a controlled rate.

Materials and Methods

Material

Polyvinyl alcohol (PVA) (trade name, GH-17ROGENSENOL, a white-yellowish powder, viscosity of 4% solution=30 mPa.s, melting point 180°C) was purchased from NIPPON GOHSEI Co., Japan. Poly (ε-caprolactone) (PCL) (biodegradable, weight average molecular weight 90 kg/mol) was obtained from Sigma-Aldrich Co., Pilsburg, The Netherlands. Tetracycline hydrochloride, an antibiotic (99.99% purity, yellow powder) was supplied by Merck, Germany. Medium molecular weight Chitosan was bought from Chitoclear-I and All the other chemicals were analytical reagent grades and were used without further purification.

Preparation of multilayer drug-loaded electrospun PVA and PCL

A predetermined weight of PVA powder was dissolved in distilled water at 80°C, stirred for about 2 h, and finally a 10% (w/v) solution of PVA in distilled water was obtained. After cooling the PVA solution to room temperature, pre-weighed Tetracycline was added to PVA solution to get a 3% (w/v) drug concentration. The mixture was stirred for about 30 min. An electrospinning device model (eSpinner NF-COEN/II) Asian Nanostructures Technology Co. was used for preparation of the samples. The electrospinning conditions for PVA sample were: solution flow rate=0.8 mL/h, voltage=19.5 kV, gauge needle=0.7 mm, and the distance between the needle tip to the rotational collector of 10 cm. Similarly, weighed granules of PCL was dissolved in 7/3 (v/v) solution of chloroform/DMF in order to get a 10% (w/v) concentration and stirred for about 1 h. The electrosprinning conditions for PVA sample were as follows: solution flow rate=0.45 mL/h, voltage=19.5 kV, gauge needle=0.7 mm, and distance between the needle tip to the rotational collector=14.5 cm. Two layers of nanofiber mats was prepared in the 24 h time interval consecutively, however, in order to overlay a second layer the first layer had to have dried completely.

Preparation of PVA/PCL nanofibrous matrix coated with chitosan: The chitosan solution (1.0 wt % and 0.5%) for coating the PVA/PCL nanofibrous matrix was prepared by dissolving chitosan powder in an aqueous 1% acetic acid solution at room temperature. Then the PVA/PCL nanofibrous matrix was coated
by immersion in a chitosan solution at 308°C for 1 h. For fixation, the chitosan-coated PVA matrix was treated with a 1 N sodium hydroxide solution after the chitosan coating and followed with a wash with deionized water until the pH was neutral. The chitosan-coated PVA/PCL matrix was dried in a vacuum oven at room temperature for 24 h.

**Characterization of fibrous scaffold**

**Scanning electron microscopy (SEM):** The electrospun nanofibers on aluminum foil were coated with a thin layer of gold by a Bio-Rad E5200 auto sputter coater (England). For the morphological observations of the samples, a scanning electron microscope (CamScan MV2300 model, Oxford) with 5000X magnification was used. The mean values of the nanofiber diameters from five different sections were recorded.

**Water uptake:** The degree of swelling for the nanofiber mats was calculated by equation (1), and tests were carried out in the release medium (acetate buffer solution, PBS, pH=5.5) at 36.5°C for 1, 6, and 24 h.

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\text{Degree of swelling: } \frac{M - M_d}{M_i} \times 100
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Where \( M \) is the weight of swollen nanofiber samples which were wiped dry with filter paper, \( M_d \) is the dried mass of immersed sample in Phosphate-buffered saline (PBS), measured by drying the swollen nanofiber mats in an oven at 45°C until a constant weight was reached, and \( M_i \) is the initial dry mass of the sample.

**Mechanical properties:** The mechanical properties of PVA/PCL scaffold with and without Chitosan coating were measured using a Tytron 250 Microforce Testing System (MTS Systems, Minneapolis, MN, USA) with a linear DC servomotor. Testing protocols followed the guidelines established in ASTM D 3039/D 3039M-00. The 0.5310.5 cm sections of varying thicknesses were sandwiched at their ends between sections of sandpaper, which were then installed onto 5.332.5 cm stainless steel spring-loaded grips (MTS Systems). Ends were mounted leaving a gauge length for mechanical loading (portion of sample between grips) at approximately 7 cm, with an intentional stress concentration at the center of the specimen due to the sample. Load–deformation data were recorded for uniaxial testing, at a deforming rate of 10 mm/min and value for tensile modulus was determined.

**Fourier transforms infrared spectroscopy:** Fourier transform infrared (FTIR) spectroscopy was conducted using a Spectrum 100 FTIR spectrometer (PerkinElmer, Massachusetts, USA) fitted with an ATR attachment. The scanning range was 4000–600 cm\(^{-1}\), and the resolution set at 1 cm\(^{-1}\).

**In vitro analysis**

**In vitro drug release studies:** Drug release from the electrospun nanofiber mats were measured by placing a known mass with an approximate dimension (2.5 cm × 2.5 cm) of material into 20 mL of sodium acetate buffer at pH of 5.5 under constant stirring at 36.5°C. at specific time interval the amount of Tetracycline released to the media calculated with ultraviolet-visible spectrometer (UNICAM Series 8700 model, Philips Co.,

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**Figure 1** The schematic of multilayered controlled released topical patch on wound A) PVA electro spun layer containing Tetracycline B) PCL electro spun layer C) Chitosan coating.
Amsterdam, the Netherlands) using the calibration curve with
$R^2$ value of 0.9962 at the maximum wavelength of 365 nm for
Tetracycline hydrochloride in water.

**In vitro antibacterial test:** The antibacterial assay of the
electrospun samples were determined against a Gram-positive
bacterium, *Staphylococcus aureus* (*S. aureus*) using the disc
diffusion method. This method was performed in a Caso Agar
medium solid agar Petri-dish. The multilayered fiber samples
were cut into disc shapes 1 cm in diameter, sterilized under UV
light for 2 h and placed on *S. aureus* cultured agar plates. Then,
they were incubated for 24 h at 37°C, and the inhibitory zone was
recorded.

**Results and Discussion**

The aim of the experiment was focused on the preparation of the
nanofiber mats with sustainable antibiotic release properties for
topical application.

**Characterization of the electrospun scaffold**

We investigated the physicochemical properties of multilayered
patch for topical delivery of Tetracycline. The SEM images of PVA
and PCL electrospun sheet is shown in (Figure 2). The micrograph
of the PVA electrospun sheet containing Tetracycline shows that
the concentration of Tetracycline influences the structure of
the nanofibers. It should be noted that the 5% Tetracycline/PVA
SEM shows beads, however, the 3% Tetracycline/PVA contains
no beads. As a result this indicates that the 3% Tetracycline
hydrochloride/PVA solution has a suitable compatibility with the
polymer solvent system [21].

The SEM results also depict the addition of the Tetracycline
decreased the average diameter of nanofibers due to the
viscosity reduction of polymeric solutions, as the drug behaves
as a plasticizer between the polymer chain layers. Generally,
a polymer solution with a higher viscosity during the electro-
spinning process resists elongation. In other words, viscosity
reduction of polymer solution results in better stretching of the
injected jet and easier elongation which results to the production
of finer fibers. Similarly, in the Zamani et al. [8] study, the addition
of Tetracycline also reduced the mean fiber diameter [8]. As it can
be seen in (Figure 2), the addition of the PCL layer has decreased
the porosity of the mesh of fibers. This could lead to a decrease
in permeability and a reduction in water uptake which could
consequently allow for a controllable drug release profile.

The water uptake of biomaterial is an important factor for
biological and biomedical applications due to its influence on
acellular adhesion, proliferation, and growth. We assessed the
water uptake of the electrospun scaffolds, (Figure 3) shows the
degree of swelling in PVA/PCL and PVA/PCL/Chitosan mats in a
drug release environment (acetate buffer, pH=5.5) at 36.5°C for
1, 6, and 24 h. As it can be seen in (Figure 3), the swelling degree
of PVA/PCL coated with chitosan increased in comparison to PVA/
PCL. The variation in swelling degrees of the two samples is due
to the water absorbent properties of chitosan. An increase in
swelling rate means the scaffold could keep water during wound
healing more efficiently, as a result, making the removal of the
wound dressing easier. In addition, the increase in water uptake
also improves the oxygen transmission to the wound [22].
The FTIR spectra of PVA/PCL/Chitosan did not show any difference in their absorbance pattern. This observation confirmed that the chemical composition of the scaffolds did not change during the fabrication process.

**In vitro drug release study**

Figure 6 shows the accumulative release of Tetracycline from PVA/PCL and PVA/PCL/chitosan in an acetate buffer with pH 5.5 for a period of 168 h at 36.5°C. As it is shown in (Figure 6) the drug release rate profiles of PVA/PCL/Chitosan have a bimodal behavior and contain a burst release phase in which 69% of loaded Tetracycline released before 5 h, and then sustained release phase started for 168 h and the remain loaded drug released.

The drug release profile from a polymer matrix can be explained by the Fickian diffusion mechanism which introduces the drug penetration as the most important factor in drug release. Other mechanisms can be applied for the rate of drug release such as, the release from the surface of the nanofibrous mats, or the degradation of the polymer matrix [23].

According to the release profile of our samples, the burst release of Tetracycline in the beginning is attributed to the diffusion of the drug located near the surface, and the penetration of Tetracycline through PCL electrospun layer. The PCL layer acted as the diffusion barrier in the drug penetration route, and by coating the electrospun bilayer with chitosan, we could achieve a controllable release profile. As it was shown in (Figure 6), the all of the loaded drug released from PVA/PCL within 20 h. However, the PVA/PCL/Chitosan demonstrated a sustained release pattern with the duration of 168 h. In the first 5 h 69% of loaded antibiotic was released and the remaining drug was gradually released due to the continuous degradation of the nanofibers.

**In vitro antibacterial test**: The relative antibacterial activity of PVA/PCL and PVA/PCL/chitosan nanofibrous mats containing Tetracycline was evaluated qualitatively on S. aureus and results are presented in (Figure 7). Based on the size of inhibition zone, PVA/PCL/Chitosan had stronger antibacterial effect in compare to PVA/PCL which could be related to chitosan antibacterial effect.

According to the study done by Govender et al., the minimum inhibitory concentration for Tetracycline is 1 µg/cc in PBS with acidic pH [24]. Similarly, the in vitro release test results also showed the concentration of drug released at each time point throughout the 168 hours test period was above 1 µg/mL and in the range of 6.82-24.07 µg/cc for PVA/PCL/Chitosan/Tetracycline. In another study, single dose topical administration of control release Cefazolin microspheres was effective for the treatment of MRSA in high risk of infection within and around the surgical wound [4] thus it could be an effective approach to treat wound infection with control released drug delivery system.

**Conclusion**

The prepared multilayered wound dressing provides a sustainable release of Tetracycline for one week with the appropriate physicochemical properties. In this system fluctuating in drug level would be prevented which lead to the decrease chance of appearing resistance organism. In addition, Chitosan coating increase the in vitro antibacterial activity of the system along the improvement in mechanical properties and in vitro drug release.
Figure 5  FTIR spectrums of a) PVA b) Tetracycline c) PCL d) Chitosan e) PVA+Tetracycline/PCL/Chitosan.

Figure 6  Release profiles of Tetracycline release from PVA/PCL and PVA/PCL/Chitosan as a function of time at 37°C in PBS with pH 5.5.

Figure 7  Agar antibacterial plates on *S. aureus* after 24 h of incubation with A) PVA+Tetracycline/PCL and B) PVA+Tetracycline/PCL/Chitosan.
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