Facile Synthesis and Characterizations of Mixed Metal Oxide Nanoparticles for the Efficient Photocatalytic Degradation of Rhodamine B and Congo Red Dyes

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Abstract: Photocatalytic degradation has been suggested to be a cheap and efficient way to dispose of organic pollutants, such as dyes. Therefore, our research team strives to produce nanophotocatalysts in a simple and inexpensive way. In this work, the Pechini sol–gel technique was employed for the facile synthesis of Mn0.5Zn0.5Fe2O4/Fe2O3 and Fe0.5Mn0.5Co2O4/Fe2O3 as mixed metal oxide nanoparticles for the efficient photocatalytic degradation of Rhodamine B and Congo Red dyes. XRD, FT-IR, a N2 adsorption/desorption analyzer, EDS, FE-SEM, and an UV–Vis diffuse reflectance spectrophotometer were used to characterize the produced samples. The XRD patterns revealed that the average crystallite size of the Fe0.5Mn0.5Co2O4/Fe2O3 and Mn0.5Zn0.5Fe2O4/Fe2O3 samples is 90.25 and 80.62 nm, respectively. The FE-SEM images revealed that the Fe0.5Mn0.5Co2O4/Fe2O3 sample consists of cubic and irregular shapes with an average diameter of 1.71 μm. Additionally, the Mn0.5Zn0.5Fe2O4/Fe2O3 sample consists of spherical shapes with an average diameter of 0.26 μm. The energy gaps of the Fe0.5Mn0.5Co2O4/Fe2O3 and Mn0.5Zn0.5Fe2O4/Fe2O3 samples are 3.50 and 4.3 eV and 3.52 and 4.20 eV, respectively. In the presence of hydrogen peroxide, the complete degradation of 100 mL of 20 mg/L of Rhodamine B and Congo Red dyes occurred at pH = 8 and 3, respectively, within 50 min, using 0.1 g of the synthesized samples.

Keywords: Fe0.5Mn0.5Co2O4/Fe2O3; Mn0.5Zn0.5Fe2O4/Fe2O3; Pechini sol–gel method; Rhodamine B dye; Congo Red; photocatalytic degradation

1. Introduction

Organic dyes are present in water sources due to their many industrial uses, such as in paper, textiles, food, cosmetics, and plastics. Because they can cause cancer and make cells change, these dye molecules are harmful to living things. Throwing liquid waste containing dyes into water leads to severe health risks for humans [1–5]. Therefore, effective strategies must be found to dispose of these pollutants.

Many methods are used to remove these pollutants, such as microfiltration, precipitation, reverse osmosis, chemical coagulation, photocatalytic degradation, and adsorption [6–15]. The recently arising solar-driven interfacial evaporation and photocatalysis method is a new strategy to remove organic pollutants from water with catalysts at the air–water interface [16–18].

Photocatalytic degradation has been suggested to be a cheap and efficient way to dispose of dye molecules. The absorption of photons by a photocatalyst results in the transmission of some electrons from the valence band to the conduction band. Hence, this simultaneously generates electrons and holes in the conduction and valence bands, respectively. Electrons and holes can produce hydroxyl free radicals when reacting with water. Organic dye pollutants can be quickly degraded by hydroxyl free radicals and converted into volatile gases, such as CO2 and H2O [19,20].
Congo Red and Rhodamine B dyes are utilized in various industries, such as textile, chemical, pharmaceutical, paper, and cosmetic sectors. Consequently, a substantial quantity of these compounds contaminate water and enter normal water foundations. Due to the presence of aromatic amines in the composition of these compounds, ingestion of these dyes can cause cancer. This is why environmental rules require enterprises to remove these harmful compounds from polluted industrial fluids before releasing them into the environment [21–23].

There are many nanomaterials that are used as catalysts for the degradation of many organic dyes, such as CuO/TiO$_2$/VO$_2$, MgAlTi, ZnAlTi, perovskites, graphene oxide/silver nanocomposites, ZnO/montmorillonite nanocomposites, TiO$_2$-impregnated activated carbon, titanium oxo ethoxo clusters, nitrogen-doped TiO$_2$ nanotubes, and TiO$_2$/Fe$_2$O$_3$ nanocomposites [24–32]. Nanomaterials are characterized by a large surface area, high stability, and high efficiency in producing free radicals.

Several methods have been used to synthesize nanomaterials with a wide range of morphologies and sizes. The Pechini sol–gel method is widely used in the preparation of many nanomaterials, such as CdTiO$_3$, Y$_2$O$_3$, SrTiO$_3$, and BaTiO$_3$ [33–36]. However, most of the chemicals used to prepare these materials are very expensive. Therefore, our research team strives to produce nanophotocatalysts in a simple and inexpensive way.

Hence, in this work, the Pechini sol–gel technique was utilized for the facile synthesis of Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ and Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ as mixed metal oxide nanoparticles for the efficient photocatalytic degradation of Rhodamine B and Congo Red dyes. The first innovative aspect of our research comes from the use of cheap salts, such as cobalt(II) chloride hexahydrate, iron(III) chloride hexahydrate, and manganese(II) acetate tetrahydrate to obtain these mixed nano-oxides for the first time. The other innovative aspect of our research comes from the ability of these nanomaterials to degrade a large concentration and a large volume of the Congo Red and Rhodamine B dyes in a short time. XRD, FT-IR, a N$_2$ adsorption/desorption analyzer, EDS, field-emission scanning electron microscopy, transmission electron microscopy, and an UV–Vis diffuse reflectance spectrophotometer were used to characterize the produced samples. In addition, the factors impacting the degradation of Rhodamine B and Congo Red dyes, such as pH, time, concentration, and catalyst quantity, were investigated.

2. Experimental Section

2.1. Chemicals

Ethylene glycol (C$_2$H$_4$O$_2$), cobalt(II) chloride hexahydrate (CoCl$_2$.6H$_2$O), hydrogen peroxide (H$_2$O$_2$), iron(III) chloride hexahydrate (FeCl$_3$.6H$_2$O), hydrochloric acid (HCl), manganese(II) acetate tetrahydrate (Mn(CH$_3$COO)$_2$.4H$_2$O), zinc(II) sulfate heptahydrate (ZnSO$_4$.7H$_2$O), sodium hydroxide (NaOH), Rhodamine B dye (C$_{26}$H$_{31}$ClN$_2$O$_3$), Congo Red dye (C$_{32}$H$_{22}$N$_6$Na$_2$O$_6$S$_2$), and tartaric acid (C$_4$H$_6$O$_6$) were purchased from Sigma Aldrich Company and used as received without further purification.

2.2. Synthesis of Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ and Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ Samples

In 60 mL of distilled water, 8.33 g of FeCl$_3$.6H$_2$O, 4.43 g of ZnSO$_4$.7H$_2$O, 3.79 g of Mn(CH$_3$COO)$_2$.4H$_2$O, and 1.47 g of CoCl$_2$.6H$_2$O were dissolved separately. Additionally, 13.25 g of tartaric acid was dissolved in 60 mL of distilled water. Fe(III), Zn(II), and Mn(II) solutions were mixed and stirred for 20 min to create the Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ product. Moreover, Fe(III), Co(II), and Mn(II) solutions were mixed and stirred for 20 min to create the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ product. Afterward, a tartaric acid solution was added to each system with continuous stirring for 20 min. Additionally, 3.33 mL of ethylene glycol was added to each system with continuous stirring. Furthermore, each system was heated at 150 °C until the solution was dried. Finally, the formed powder was ignited at 800 °C for 5 h. Scheme 1 summarizes the synthesizing steps of the nanomaterials.
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**Scheme 1.** The synthesizing steps of the nanomaterials.

### 2.3. Instrumentation

An X-ray diffraction (XRD) instrument was used to study the crystalline structure of the synthesized nanomaterials. The diffractograms were collected using a D8 Advance X-ray diffractometer equipped with KαCu radiation (λ = 0.15 nm). A Thermo Scientific Nicolet iS50 Fourier-transform infrared spectrometer (FT-IR) was used to study the functional groups of the synthesized nanomaterials. A Jasco V-750 UV–Vis diffuse reflectance spectrophotometer (DRS) and an integrating sphere, calibrated with barium sulfate, were used to determine the band gap of the synthesized nanomaterials. A Quantachrome NOVA Touch LX2 nitrogen-gas-sorption analyzer was used to study the surface textures (BET surface area, total pore volume, and average pore radius) of the synthesized nanomaterials. The synthesized nanomaterials were degassed at 110 °C for 24 h before analyses. A Quanta 250 FEG scanning electron microscope (SEM) attached with an energy dispersive X-ray unit was used to study the surface morphology and elemental analysis of the synthesized nanomaterials. The morphologies of the nanomaterials were obtained using a Talos F200iS transmission electron microscope (TEM). The concentration of Rhodamine B and Congo Red dyes was determined using a Jasco V-750 UV–Vis spectrophotometer. The maximum wavelengths of the Rhodamine B and Congo Red dyes were 554 and 497 nm, respectively.

### 2.4. Photocatalytic Degradation of Rhodamine B and Congo Red Dyes

For every experiment, a specified amount of the Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ or Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ samples was dispersed in a 100 mL aqueous solution of Rhodamine B or Congo Red dyes. The suspension was then agitated magnetically in the dark for 60 min. The solution was then irradiated with three UV lamps (30 cm, 8 watt, and 225 nm) located 8 cm away from the dye solution. In addition, the nanomaterials were separated by centrifugation, and the remaining concentration of the Rhodamine B or Congo Red dyes in the filtrate was measured using a Jasco V-750 UV–Vis spectrophotometer. The same tests were conducted again, but this time 2 mL of 2 M hydrogen peroxide was added. The
photodegradation efficiency (% D) of the nanomaterials against Rhodamine B or Congo Red dyes was determined using Equation (1).

\[
\% D = \frac{X_d - X_e}{X_d} \times 100
\]  

\(X_d\) (mg/L) is the remaining concentration of the Rhodamine B or Congo Red dyes after the process of stirring in the dark. \(X_e\) (mg/L) is the remaining concentration of the Rhodamine B or Congo Red dyes after exposure to ultraviolet rays.

### 3. Results and Discussion

#### 3.1. Characterization of the Synthesized Nanocomposites

##### 3.1.1. X-ray Diffraction

X-ray powder diffraction (XRD) is a rapid analytical technique primarily used for the phase identification of a crystalline material, and it can provide information on the average crystallite size. Figure 1A,B displays the X-ray diffraction patterns of the Fe\(_{0.5}\)Mn\(_{0.5}\)Co\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) and Mn\(_{0.5}\)Zn\(_{0.5}\)Fe\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) samples, respectively. The results reveal that the Fe\(_{0.5}\)Mn\(_{0.5}\)Co\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) sample consisted of hematite (Fe\(_2\)O\(_3\)) and cobalt manganese iron oxide (Fe\(_{0.5}\)Mn\(_{0.5}\)Co\(_2\)O\(_4\)), as indicated by JCPDS Nos. 00-024-0072 and 01-086-8898, respectively. Additionally, the Mn\(_{0.5}\)Zn\(_{0.5}\)Fe\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) sample consisted of hematite (Fe\(_2\)O\(_3\)) and manganese zinc iron oxide (Mn\(_{0.5}\)Zn\(_{0.5}\)Fe\(_2\)O\(_4\)), as indicated by JCPDS Nos. 00-024-0072 and 01-086-8880, respectively. The peaks of cobalt manganese iron oxide or manganese zinc iron oxide at \(2\theta = 74.17^\circ, 62.66^\circ, 57.16^\circ, 53.85^\circ, 43.38^\circ, 37.06^\circ, 35.45^\circ, 30.10^\circ, 18.38^\circ\) corresponded to lattice plans (533), (440), (511), (422), (400), (222), (311), (220), and (111), respectively, as obtained from JCPDS Nos. 01-086-8898 and 01-086-8880. The peaks of cobalt manganese iron oxide or manganese zinc iron oxide at \(2\theta = 75.40^\circ, 71.83^\circ, 64.01^\circ, 49.54^\circ, 40.84^\circ, 33.14^\circ, 24.07^\circ\) corresponded to lattice plans (220), (1 0 10), (300), (024), (113), (104), and (012), respectively, as obtained from JCPDS No. 00-024-0072. The average crystallite size of the Fe\(_{0.5}\)Mn\(_{0.5}\)Co\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) and Mn\(_{0.5}\)Zn\(_{0.5}\)Fe\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) samples was 90.25 and 80.62 nm, respectively. This confirms the success of the Pechini sol–gel method in synthesizing new mixed nano-oxides. In this method, an aqueous solution of metal salts is mixed with tartaric acid. Chelation, or the formation of complex ring-shaped compounds around the metal cations, takes place in the solution. Ethylene glycol is then added, and the liquid is heated to 150 °C to allow the chelates to polymerize, or form large, cross-linked networks. As excess water is removed by heating, a solid polymeric resin is achieved. Eventually, at a higher temperature of 800 °C for 5 h, the resin is decomposed, and ultimately, mixed metal oxides are obtained. Hence, this explains the proportions of the elements in Table 1 [33].

| Elements | Wt % | \(\text{Fe}_{0.5}\)\(\text{Mn}_{0.5}\)\(\text{Co}_2\)\(\text{O}_4\)/\(\text{Fe}_2\)\(\text{O}_3\) | \(\text{Mn}_{0.5}\)\(\text{Zn}_{0.5}\)\(\text{Fe}_2\)\(\text{O}_4\)/\(\text{Fe}_2\)\(\text{O}_3\) |
|----------|------|-------------------------------------------------|-------------------------------------------------|
| Fe       | 75.10| 69.51                                           |                                                 |
| Mn       | 6.06 | 4.52                                            |                                                 |
| Co       | 8.24 | —                                               | 10.29                                           |
| Zn       | —    | 10.29                                           |                                                 |
| O        | 10.60| 15.68                                           |                                                 |
3.1.2. Energy Dispersive X-ray Spectroscopy

Energy dispersive X-ray spectroscopy (EDX) is an analytical method which yields a spectrum that displays the peaks correlated to the elemental composition of the investigated sample. Figure 2A,B displays the energy dispersive X-ray patterns of the

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**Figure 1.** The X-ray diffraction patterns of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ (A) and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ (B) samples.
Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples, respectively. The results reveal that the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ sample consisted of manganese, oxygen, cobalt, and iron as displayed in Table 1. Additionally, the Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ sample consisted of manganese, oxygen, zinc, and iron as displayed in Table 1. Hence, the absence of other elements confirms the success of the method in obtaining pure nano-oxides. The high percentage of iron in the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ sample confirms the high percentage of Fe$_2$O$_3$ compared to Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$.

Table 1. The weight percentages of the elements in the synthesized samples.

| Elements     | Wt % |
|--------------|------|
| Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ |      |
| Fe           | 75.10|
| Mn           | 6.06 |
| Co           | 8.24 |
| O            | 10.60|
| Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ |      |
| Fe           | 69.51|
| Mn           | 4.52 |
| Zn           | 10.29|
| O            | 15.68|

3.1.3. N$_2$ Adsorption/Desorption Analyzer

Figure 3A,B displays the plot of the volume adsorbed against the relative pressure of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples, respectively. The results reveal that all curves belong to the IV types [37–39]. In addition, Table 2 displays the surface parameters, such as the BET surface area, total pore volume, and average pore size, of the produced samples. Moreover, the BET surface area of the Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ sample is greater than that of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ sample. Hence, it was expected that the Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ sample would outperform the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ sample in the photocatalytic degradation efficiency of the dyes under study.
3.1.3. N2 Adsorption/Desorption Analyzer

Figure 3A,B displays the plot of the volume adsorbed against the relative pressure of the Fe0.5Mn0.5Co2O4/Fe2O3 and Mn0.5Zn0.5Fe2O4/Fe2O3 samples, respectively. The results reveal that all curves belong to the IV types [37–39]. In addition, Table 2 displays the surface parameters, such as the BET surface area, total pore volume, and average pore size, of the produced samples. Moreover, the BET surface area of the Mn0.5Zn0.5Fe2O4/Fe2O3 sample is greater than that of the Fe0.5Mn0.5Co2O4/Fe2O3 sample. Hence, it was expected that the Mn0.5Zn0.5Fe2O4/Fe2O3 sample would outperform the Fe0.5Mn0.5Co2O4/Fe2O3 sample in the photocatalytic degradation efficiency of the dyes under study.

Table 2. The BET surface area, total pore volume, and average pore size of the synthesized samples.

| Surface Properties | Sample                  |
|--------------------|-------------------------|
|                    | Mn0.5Zn0.5Fe2O4/Fe2O3 | Fe0.5Mn0.5Co2O4/Fe2O3 |
| BET surface area (m²/g) | 62.7305                  | 44.2141            |
| Total pore volume (cc/g)  | 0.0490                   | 0.0925             |
| Average pore size (nm)    | 1.7235                   | 3.2579             |

3.1.4. Field-Emission Scanning Electron Microscopy and Transmission Electron Microscopy

Figure 4A,B displays the scanning electron microscopy images of the Fe0.5Mn0.5Co2O4/Fe2O3 and Mn0.5Zn0.5Fe2O4/Fe2O3 samples, respectively. The results reveal that the surface of the Fe0.5Mn0.5Co2O4/Fe2O3 sample consisted of cubic and irregular shapes with an average grain size of 1.71 µm. Additionally, the surface of the Mn0.5Zn0.5Fe2O4/Fe2O3 sample consists of spherical shapes with an average grain size of 0.26 µm. XRD can determine the crystallite size, but SEM can determine the grain size, and the surface particles might consist of many aggregates of crystallites, which should be bigger than the crystallite size obtained from XRD.
3.1.4. Field-Emission Scanning Electron Microscopy and Transmission Electron Microscopy

Figure 4A,B displays the scanning electron microscopy images of the Fe_{0.5}Mn_{0.5}Co_{2}O_{4}/Fe_{2}O_{3} and Mn_{0.5}Zn_{0.5}Fe_{2}O_{4}/Fe_{2}O_{3} samples, respectively. The results reveal that the surface of the Fe_{0.5}Mn_{0.5}Co_{2}O_{4}/Fe_{2}O_{3} sample consisted of cubic and irregular shapes with an average grain size of 1.71 µm. Additionally, the surface of the Mn_{0.5}Zn_{0.5}Fe_{2}O_{4}/Fe_{2}O_{3} sample consists of spherical shapes with an average grain size of 0.26 µm. XRD can determine the crystallite size, but SEM can determine the grain size, and the surface particles might consist of many aggregates of crystallites, which should be bigger than the crystallite size obtained from XRD.

Figure 5A,B displays the transmission electron microscopy images of the Fe_{0.5}Mn_{0.5}Co_{2}O_{4}/Fe_{2}O_{3} and Mn_{0.5}Zn_{0.5}Fe_{2}O_{4}/Fe_{2}O_{3} samples, respectively. The results reveal that the Fe_{0.5}Mn_{0.5}Co_{2}O_{4}/Fe_{2}O_{3} and Mn_{0.5}Zn_{0.5}Fe_{2}O_{4}/Fe_{2}O_{3} samples consisted of cubic and irregular shapes with an average diameter of 100.27 and 84.29 nm, respectively. The average particle size determined from the TEM images is slightly larger than that estimated from the XRD technique as a result of the presence of the agglomeration.

Figure 4. The scanning electron microscopy images of the Fe_{0.5}Mn_{0.5}Co_{2}O_{4}/Fe_{2}O_{3} (A) and Mn_{0.5}Zn_{0.5}Fe_{2}O_{4}/Fe_{2}O_{3} (B) samples.
Figure 5. The transmission electron microscopy images of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ (A) and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ (B) samples.
3.1.5. FT-IR

Figure 6A,B displays the FT-IR spectra of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples, respectively. The bands at 559 and 549 cm$^{-1}$ in the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples were attributed to the bending vibrational modes of Fe-O, Mn-O, Co-O, and Zn-O in the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples, respectively. The bands at 444 and 454 cm$^{-1}$ in the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples were attributed to the bending vibrations of the Fe–O bond in the Fe$_2$O$_3$, respectively. The bands at 1625 and 1634 cm$^{-1}$ in the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples, respectively, were attributed to the bending vibrations of the adsorbed water. The bands at 3433 and 3448 cm$^{-1}$ in the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ nanocomposites, respectively, were attributed to the stretching vibrations of the adsorbed water [40].

![Figure 6. The FT-IR spectra of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ (A) and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ (B) samples.](image)

3.1.6. Energy Gap

The energy gap (E$_g$) was determined using the diffuse reflectance spectra of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples and Equation (2) [19].

\[
(F(R)\nu)Z = K(\nu - E_g)
\]

(F(R) is a constant, while K is the Kubelka–Munk function. Z is an integer based on the transition type. Z = 2 for the direct transitions that are permitted, while Z = 1/2 for the indirect transitions that are permitted. Figure 7A,B displays the plot of (F(R)\nu)$^2$ against...
hv for the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples, respectively. Therefore, the transitions that were most abundant in the synthesized nanocomposites were direct allowed transitions. The energy gap ($E_g$) is determined by extrapolating each graph until $(F(R)h\nu)^2$ equals 0. The energy gap of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples was 3.50 and 4.3 eV and 3.52 and 4.20 eV, respectively.

**Figure 7.** The plot of $(F(R)h\nu)^2$ against $h\nu$ for the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ (A) and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ (B) samples.

### 3.2. Photocatalytic Degradation of Rhodamine B and Congo Red Dyes

#### 3.2.1. Effect of pH

Figure 8A,B displays the plot of % D against pH for the degradation of Rhodamine B and Congo Red dyes using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples.
samples, respectively. It is noticeable that by increasing the pH, the degradation efficiency of the synthesized samples toward Rhodamine B dye increased, while the degradation efficiency of the synthesized samples toward Congo Red dye decreased. Rhodamine B dye is a cationic dye whose adsorption is increased in alkaline media, and thus the efficiency of its degradation in alkaline media is increased [19]. Congo Red dye is an anionic dye whose adsorption is increased in acidic media, and thus the efficiency of its degradation in acidic media is increased [19]. In the case of using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ sample, the degradation efficiency of the sample toward Rhodamine B dye without H$_2$O$_2$ (pH = 8), Rhodamine B dye with H$_2$O$_2$ (pH = 8), Congo Red dye without H$_2$O$_2$ (pH = 3), and Congo Red dye with H$_2$O$_2$ (pH = 3) was equal to 46.02, 100, 36.11, and 100 %, respectively. In the case of using the Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ sample, the degradation efficiency of the sample toward Rhodamine B dye without H$_2$O$_2$ (pH = 8), Rhodamine B dye with H$_2$O$_2$ (pH = 8), Congo Red dye without H$_2$O$_2$ (pH = 3), and Congo Red dye with H$_2$O$_2$ (pH = 3) was equal to 47.14, 100, 47.53, and 100 %, respectively.

Figure 8. The plot of % D against pH for the degradation of Rhodamine B and Congo Red dyes using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ (A) and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ (B) samples. Experimental parameters: Concentration of dye = 20 mg/L; Volume of dye = 100 mL; Quantity of catalyst = 0.1 g; UV irradiation time = 100 min.
3.2.2. Effect of Time

Figure 9A,B displays the plot of % D against time for the degradation of Rhodamine B and Congo Red dyes using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples, respectively. In the absence of hydrogen peroxide, it was observed that by increasing the time from 10 to 80 min, the degradation efficiency of the synthesized samples toward Rhodamine B and Congo Red dyes increased. Additionally, in the case of increasing the time from 80 to 120 min, there was no significant change in the degradation efficiency of the synthesized samples toward Rhodamine B and Congo Red dyes due to the saturation of the active sites of the samples [19]. In the presence of hydrogen peroxide, the complete degradation of Rhodamine B and Congo Red dyes occurred within 50 min. The Rhodamine B and Congo Red dyes were completely degraded under UV light using only hydrogen peroxide in the absence of the synthesized samples within 5 h, which is much larger than the consumed time (50 min) in the presence of the synthesized samples.

The degradation of Rhodamine B and Congo Red dyes using the synthesized samples is compatible with the first-order kinetic model as indicated by Equation (3) [19].

\[
\ln \left( \frac{X_d}{X_e} \right) = k \cdot t
\]

$k$ (1/min) represents the first-order constant. Figure 10A,B displays the plot of ln ($X_d/X_e$) against $t$ for the degradation of the Rhodamine B and Congo Red dyes using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples, respectively. Tables 3 and 4 display the values for $k$ and $R^2$ in the case of using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples, respectively. Hydrogen peroxide increases the efficiency of dye degradation, and thus the $k$ value increases when using hydrogen peroxide compared to when it is absent.

Table 3. The $k$ and $R^2$ values for the degradation of Rhodamine B and Congo Red dyes using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ sample.

| Dye          | $k$ (1/min) | $R^2$          |
|--------------|-------------|----------------|
|              | With $H_2O_2$ | Without $H_2O_2$ | With $H_2O_2$ | Without $H_2O_2$ |
| Rhodamine B dye | 0.0076       | 0.0414          | 0.9139        | 0.9993          |
| Congo Red dye | 0.0061       | 0.0342          | 0.9479        | 0.9939          |

Table 4. The $k$ and $R^2$ values for the degradation of Rhodamine B and Congo Red dyes using the Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ sample.

| Dye          | $k$ (1/min) | $R^2$          |
|--------------|-------------|----------------|
|              | With $H_2O_2$ | Without $H_2O_2$ | With $H_2O_2$ | Without $H_2O_2$ |
| Rhodamine B dye | 0.0081       | 0.0475          | 0.0057        | 0.0303          |
| Congo Red dye | 0.9318       | 0.9695          | 0.9696        | 0.9965          |
Figure 9. The plot of % D against time for the degradation of Rhodamine B and Congo Red dyes using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ (A) and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ (B) samples. Experimental parameters: Concentration of dye = 20 mg/L; Volume of dye = 100 mL; Quantity of catalyst = 0.1 g; pH = 8 and 3 in the case of Rhodamine B and Congo Red dyes, respectively.
Figure 10. The plot of \( \ln \left( \frac{X_d}{X_e} \right) \) against \( t \) for the degradation of Rhodamine B and Congo Red dyes using the Fe\(_{0.5}\)Mn\(_{0.5}\)Co\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) (A) and Mn\(_{0.5}\)Zn\(_{0.5}\)Fe\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) (B) samples.

3.2.3. Effect of Quantity of Catalyst

Figure 11A,B displays the plot of % D against the quantity of the Fe\(_{0.5}\)Mn\(_{0.5}\)Co\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) and Mn\(_{0.5}\)Zn\(_{0.5}\)Fe\(_2\)O\(_4\)/Fe\(_2\)O\(_3\) samples for the degradation of the Rhodamine B and Congo Red dyes.
Red dyes, respectively. It has been observed that by increasing the quantity of samples from 0.025 to 0.1 g, the degradation efficiency of the synthesized samples toward Rhodamine B and Congo Red dyes increases because of the increase in active sites [19]. Additionally, when the quantity of the samples was increased from 0.1 to 0.2 g, there was a significant decrease in the degradation efficiency of the synthesized samples toward Rhodamine B and Congo Red dyes because of the turbidity caused by the particles of the catalyst, which impedes the arrival of light to it [19].

![Figure 11](image_url)

**Figure 11.** The plot of % D against the quantity of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ (A) and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ (B) samples for the degradation of Rhodamine B and Congo Red dyes. Experimental parameters: Concentration of dye = 20 mg/L; Volume of dye = 100 mL; pH = 8 and 3 in the case of Rhodamine B and Congo Red dyes, respectively. Time = 80 and 50 min in the absence and presence of H$_2$O$_2$, respectively.
3.2.4. Effect of Concentration

Figure 12A,B displays the plot of the % D of the Rhodamine B and Congo Red dyes against the concentration of the dyes, using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples, respectively. It has been observed that by increasing the concentration of the Rhodamine B and Congo Red dyes from 10 to 30 mg/L, the degradation efficiency of the synthesized nanocomposites toward the Rhodamine B and Congo Red dyes decreases because the high concentration makes the dye particles block light from reaching the samples [19].

Figure 12. The plot of % D against the concentration of Rhodamine B and Congo Red dyes using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ (A) and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ (B) samples. Experimental parameters: Volume of dye = 100 mL; Quantity of catalyst = 0.1 g; pH = 8 and 3 in the case of Rhodamine B and Congo Red dyes, respectively. Time = 80 and 50 min in the absence and presence of H$_2$O$_2$, respectively.
3.2.5. Effect of Reusability

Figure 13A,B displays the plot of % D against the cycle number for the degradation of the Rhodamine B and Congo Red dyes using the $\text{Fe}_{0.5}\text{Mn}_{0.5}\text{Co}_{2}\text{O}_4/\text{Fe}_2\text{O}_3$ and $\text{Mn}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Fe}_2\text{O}_3$ samples, respectively. The results demonstrate a minor variation in the value of % D after four cycles, confirming the efficacy of the synthesized samples and their reusability with nearly the same efficiency in degrading the Rhodamine B and Congo Red dyes.

Figure 13. The plot of % D against cycle number for the degradation of Rhodamine B and Congo Red dyes using the $\text{Fe}_{0.5}\text{Mn}_{0.5}\text{Co}_{2}\text{O}_4/\text{Fe}_2\text{O}_3$ (A) and $\text{Mn}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Fe}_2\text{O}_3$ (B) samples.
3.3. Mechanism of Photocatalytic Degradation

Figure 14 displays the suggested mechanism for the degradation of Rhodamine B and Congo Red dyes using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples. The absorption of photons by a photocatalyst results in the transmission of some electrons from the valence band to the conduction band. Hence, this simultaneously generates electrons and holes in the conduction and valence bands, respectively. Electrons and holes can produce hydroxyl free radicals when reacting with water. Rhodamine B and Congo Red dyes can be quickly degraded by hydroxyl free radicals and converted into volatile gases, such as CO$_2$ and H$_2$O [19,20].

![Diagram of the photocatalytic degradation mechanism](image_url)

Figure 14. The suggested mechanism for the degradation of Rhodamine B and Congo Red dyes using the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples.

3.4. A Comparison between the Synthesized Nanocomposites and other Catalysts in the Literature for the Degradation of Rhodamine B and Congo Red Dyes

The % D of the Rhodamine B dye utilizing the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples was compared to that of other catalysts used in earlier studies, including the ZnO/SnO$_2$ composite, Fe/SnO$_2$ composite, Fe$_3$O$_4$/TiO$_2$/CoMoO$_4$ composite, Fe$_3$O$_4$/TiO$_2$ composite, chitosan/SnO$_2$ composite, Fe$_3$O$_4$/SiO$_2$/TiO$_2$ composite,
BiOI/BiOCl composite, and ZnO/PbCrO$_4$ composite as displayed in Table 5 [41–48]. The % D of the Congo Red dye utilizing the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples was compared to that of other catalysts used in earlier studies, including the ZrO$_2$/CeO$_2$/ZnO, Au/ZnO, Ag/ZnO, magnetic silica-coated Ag$_2$WO$_4$/Ag$_2$S, and TiO$_2$-doped cobalt ferrite as displayed in Table 6 [49–52]. The results demonstrate the photocatalytic superiority of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples over other photocatalysts used in previous studies because they degrade a large volume of a high concentration of Rhodamine B and Congo Red dyes in a short period of time with high efficiency. Thus, these synthesized catalysts are joined to a series of active materials for the degradation of organic materials [53,54]. Feng et al. utilized a new dual-mode-driven micromotor based on foam-like carbon nitride (f-C$_3$N$_4$) with precipitated Fe$_3$O$_4$ nanoparticles, namely Fe$_3$O$_4$/f-C$_3$N$_4$, powered by chemical/magnetic stimuli for a rapid reduction in organic pollutants [55]. Li et al. prepared an ordered Schottky heterojunction of heptazine-based crystalline carbon nitride (HCN) and Ti$_3$C$_2$MXene through the ionothermal method. The HCN/Ti$_3$C$_2$ composites exhibit higher photocatalytic performance than pristine HCN [56].

Table 5. Comparison between the photocatalytic activities of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples and those of other catalysts in earlier studies toward the Rhodamine B dye.

| Catalyst                        | Concentration of Dye (mg/L) | Volume of Dye (mL) | Amount of Catalyst (g) | % D  | Time (min) | Ref  |
|---------------------------------|-----------------------------|--------------------|------------------------|------|------------|------|
| BiOI/BiOCl composite            | 5                           | 50                 | 0.025                  | 99.2 | 60         | [41] |
| ZnO/PbCrO$_4$ composite         | 4.79                        | 100                | 0.1                    | 95   | 60         | [42] |
| Chitosan/SnO$_2$ composite      | 4.79                        | 100                | 0.05                   | 95   | 60         | [43] |
| Fe$_3$O$_4$/SiO$_2$/TiO$_2$ composite | 30                       | 50                 | 0.05                   | 29.5 | 60         | [44] |
| Fe$_3$O$_4$/TiO$_2$/CoMoO$_4$ composite | 20                       | 50                 | 0.05                   | 98.7 | 17         | [45] |
| Fe$_3$O$_4$/TiO$_2$ composite   | 10                         | 100                | 0.05                   | 91   | 120        | [46] |
| ZnO/SnO$_2$ composite           | 0.958                       | 50                 | 0.05                   | 80   | 120        | [47] |
| Fe/SnO$_2$ composite            | 10                         | 50                 | 0.025                  | 55   | 120        | [48] |
| Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ composite | 20                       | 100                | 0.1                    | 100  | 50         | This study |
| Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ nanocomposite | 20                       | 100                | 0.1                    | 100  | 50         | This study |

Table 6. Comparison between the photocatalytic activities of the Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ and Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ samples and those of other catalysts in earlier studies toward the Congo Red dye.

| Catalyst                        | Concentration of Dye (mg/L) | Volume of Dye (mL) | Amount of Catalyst (g) | % D  | Time (min) | Ref  |
|---------------------------------|-----------------------------|--------------------|------------------------|------|------------|------|
| ZrO$_2$/CeO$_2$/ZnO             | 10                          | 100                | 0.005                  | 86   | 250        | [49] |
| Au/ZnO                          | 16                          | 100                | 0.05                   | 77.2 | 150        | [50] |
| Ag/ZnO                          | 16                          | 100                | 0.05                   | 81.6 | 150        | [50] |
| Magnetic silica-coated Ag$_2$WO$_4$/Ag$_2$S | 20                       | 100                | 0.1                    | 99.5 | 140        | [51] |
| TiO$_2$-doped cobalt ferrite    | 10                          | 100                | 0.08                   | 85   | 120        | [52] |
| Fe$_{0.5}$Mn$_{0.5}$Co$_2$O$_4$/Fe$_2$O$_3$ composite | 20                       | 100                | 0.1                    | 100  | 50         | This study |
| Mn$_{0.5}$Zn$_{0.5}$Fe$_2$O$_4$/Fe$_2$O$_3$ nanocomposite | 20                       | 100                | 0.1                    | 100  | 50         | This study |
4. Conclusions

The Pechini sol–gel technique was employed for the facile synthesis of \( \text{Mn}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4 / \text{Fe}_2\text{O}_3 \) and \( \text{Fe}_3\text{Mn}_{0.5}\text{Co}_2\text{O}_4 / \text{Fe}_2\text{O}_3 \) as mixed metal oxide nanoparticles for the efficient photocatalytic degradation of Rhodamine B and Congo Red dyes. The XRD patterns revealed that the average crystallite size of the \( \text{Fe}_3\text{Mn}_{0.5}\text{Co}_2\text{O}_4 / \text{Fe}_2\text{O}_3 \) and \( \text{Mn}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4 / \text{Fe}_2\text{O}_3 \) samples was 90.25 and 80.62 nm, respectively. In the presence of hydrogen peroxide, the complete degradation of 100 mL of 20 mg/L of Rhodamine B and Congo Red dyes occurred at \( \text{pH} = 8 \) and 3, respectively, within 50 min and using 0.1 g of the synthesized samples.

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