Abstract—Limitations of fast neutron radiography include low detection efficiency and poor spatial resolution. D-T neutron radiography is one compact fast neutron radiography method. Based on D-T associated alpha particle method and coded source imaging method, we indicate one new method to improve resolution of D-T neutron radiography. This method could get distribution of D-T neutrons by detecting alpha particles. Without real coded mask, the D-T radiography structure is considered as coded source imaging of fast neutrons. With reconstruction method, the real object could be reconstructed from projections. One prospect setup of D-T associated alpha neutron source has been carried out with Monte-Carlo simulation. The projection images of two different situations are collected and reconstruction results show that it’s possible to improve image quality of D-T neutron radiography.

Keywords—D-T Neutron Radiography, Associated Alpha Method, Coded Source Imaging Method, Reconstruction

I. INTRODUCTION

NEUTRON radiography (NR) is one of the most important nondestructive testing methods, which is sensitive to low density materials. Especially, D-T Neutron radiography could penetrate heavy shielding materials of large thickness and distinguish flaws of low density materials [1, 2]. Traditional D-T neutron radiography could supply L/D ratio with several hundred limited by the size of neutron source and distance between source and detector, which restricts the resolution of D-T neutron radiography.

Based on the associated alpha particles of D-T source, one could acquire distribution of D-T neutron source with a small pinhole, and then subdivide the whole neutron source into smaller neutron sources, which could improve the L/D ratio with several multiples. With method of coded source imaging (CSI) [3-6], then one could reconstruct images from raw projections.

This method is similar as associated particle imaging (API) [7, 8], but it’s not interrogation method based on time of flight of D-T neutrons and scattering neutrons. In this method, one needs an alpha particle detector to collect alpha particle distribution without time detection ability. The neutron detector only need position detection ability too. It means that requirement of detectors could be simpler than API method.

We indicate principle of this method, and carry out Monte-Carlo simulation with a glancing incidence deuterium beams, getting the distribution of D-T neutron sources and reconstruction results from projection images. The results show that it’s possible to improve image quality of D-T neutron radiography.

II. PRINCIPLE

The idea of this method is shown in Fig. 1. With a pinhole between D-T neutron source and Alpha particle detector, one could collect the distribution of alpha particles, which means that the distribution of D-T neutron could be recorded. Then neutron source is subdivided as multi smaller neutron sources. The projection of D-T neutron radiography could be collected by one neutron imaging detector. The projection is convolution of neutrons distribution and object distribution. With reconstruction method, we could get the object’s reconstruction images from projection images.

III. D-T NEUTRON DISTRIBUTION

Based on theory analysis we could get the relation as follow:

\[ d_x = \frac{x}{y} \]  

\[ l_a = x + y \]  

\[ d_s = \frac{y}{y + l_a} \] 

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Where $D$ beam incidence angle is $\theta_a$, pinhole diameter is $d_h$, alpha detector resolution is $d_a$. The distance between alpha detector and pinhole as is $l_h$, and distance between pinhole and neutron source is $l_s$.

\[
d_s = d_h + \frac{l_h}{l_a} (d_a + d_h) \quad (4)
\]

\[
\Delta d_s = d_h + \frac{l_h}{l_a} \quad (5)
\]

With Monte-Carlo simulation, we have calculated D-T neutron source distribution, with D beam as diameter 10mm and incidence angle $\theta_a$ as 20 degrees, pinhole diameter $d_h$ as 0.1mm, alpha detector resolution $d_a$ as 1 mm. The distance $l_h$ between alpha detector and pinhole is 10 cm, and distance $l_s$ between pinhole and neutron source is 5 cm. Under conditions above, the largest distance differ between T target and alpha detector resolution as 0.65 mm, compared with total 150 mm could be ignored. The slope of T target will affect much smaller between T target and neutron detector.

The resolution $d_s$ of neutron source as Eq. (4), and difference $\Delta d_s$ as Eq. (5).

The的传统NR图像将选择合适的距离

radiography with more than 10 times. On the other side, could enlarge size of D-T neutron source by this method. It will

improving neutron source lifetime and neutron flux.

Limited by calculation speed, SNR of projection image increases. The projection of CSI is a matrix with neutron source distribution and object distribution as follow:

\[
P = A \otimes O
\]

Where $P$ is the matrix of projection, $A$ is the neutron distribution, $O$ is the object matrix, $\otimes$ is the symbol of convolution.

\[
P_{\text{proj}}(x,y) = P(x,y) \otimes A(-x,-y)
\]

Maximum likelihood iteration method of Richardson-Lucy is shown in Eq. (9) [5].

\[
O_{\text{proj}}(x,y) = P_{\text{proj}}(x,y) + C_{\text{outer}}
\]

\[
O_{\text{proj}}(x,y) = P_{\text{proj}}(x,y) \otimes A(-x,-y)
\]

V. MONTE-CARLO SIMULATION

The projection of D-T neutron radiography also has been
calculated with neutron field as $5.0 \times 10^{10} \text{s}^{-1}$, acquiring time as 10 seconds when detector efficiency is 10%, neutron detector resolution as 1 mm, distance between neutron source and detector as 1 m.

The ideal object is composed of polyethylene and iron as Fig. 5, with different size of dots (diameter of 1 mm, 2 mm, 4 mm, 6 mm, 8 mm and 10 mm) and slits (width of 1 mm, 2 mm, 3 mm, 4 mm, 5 mm and 10 mm) in the polyethylene part, thickness as 1 cm and length as 8 cm. The thickness of iron part is 3 cm, and the length is 10 cm. The total object is enwrapped by one square diaphragm with thickness as 10 cm, inside length as 10 cm and outside length as 20 cm.

![Ideal Object and Square Diaphragm](image)

Fig. 5. The sketch map of object.

Based on the resolution of neutron source and detector, distance between object and detector is determined as [6]. The distance $d$ between object center and detector should be 60.6cm. The projection image could be calculated with Monte-Carlo simulation, it size is $130 \times 130$. With Eq. (7), supposed that $d \alpha = 0.001 \approx 3.16\%$, with total distance as 1000 mm, pixel of neutron as 0.65 mm, pixel of detector as 1 mm, then $da$ is about 7.5 mm. The total thickness of object could be 15 mm, which is larger than light materials of object.

Based on deconvolution and maximum likelihood iteration method of Richardson-Lucy, we could get the reconstruction image from projection image. The reconstruct images show that distribution of dots could be distinguished by this method, and image quality could be improved from projection image as Fig. 6.

![Projection, Deconvolution, Iteration](image)

Fig. 6. The results of Monte-Carlo simulation when distance between object and detector is 60.6cm.

Compared with traditional D-T neutron radiography, the distance between object and neutron detector is much farther. It will extend projection images and impair L/D ratio improvement. We could subdivide the projection pixel into smaller pixel to fulfill requirement of coded source imaging.

On condition that distance between object center and detector as 3 cm, pixel of neutron detector should be 0.02 mm. With calculation resolution of neutron detector as 1 mm, projection image matrix will be enlarged for 50 times. The other conditions are same as above. Two setups is shown in Fig. 7.

![Two setups of geometry](image)

Fig. 7 Two setups of geometry.

The projection and reconstruct images are shown in Fig. 8. With newly method of reconstruction, the image’s quality also improves. Limited by calculation speed, SNR of projection images is not so high enough, and reconstruction images could be better when we increase account of neutrons.

![Projection, Deconvolution, Iteration](image)

Fig 8. The results of Monte-Carlo simulation when distance between object and detector as 3cm.

VI. CONCLUSION

With theory analysis and Monte-Carlo simulation, we indicate one new method to improve D-T neutron radiography quality. With associated alpha particle distribution detection and D-T neutron projection images detection, we could get the reconstruction results of object distribution by coded source imaging method. The key component of this method is an associated alpha particle D-T neutron source. The neutron detection could use common neutron imaging detectors. It supply one possibility to improve L/D ratio of D-T neutron radiography with more than 10 times. On the other side, keeping L/D ratio as traditional D-T neutron radiography, we could enlarge size of D-T neutron source by this method. It will decrease power intensity in T target, which is beneficial to improving neutron source lifetime and neutron flux.

This paper only analysis the ideal principle and carry out Monte-Carlo simulation, it need much more work to push it into application, such as $\alpha$ detector and neutron target structure improvement. On the other hand, this method still has some limitations. The CSI structure limited the testing size of object, and $\alpha$ detection for neutron distribution increase the noise, it need more analysis and simulation to estimate its feasibility.
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