Tomato Grafting: A Global Perspective

Hira Singh
Department of Vegetable Science, Punjab Agricultural University, Ludhiana 141 004, India

Pradeep Kumar
ICAR – Central Arid Zone Research Institute, Jodhpur 342003, India

Sushila Chaudhari
Department of Crop and Soil Sciences, North Carolina State University, Raleigh, NC 27695

Menahem Edelstein¹
Agricultural Research Organization, Newe Ya’ar Research Center, P.O. box 1021, Ramat Yishay 30095, Israel

Abstract. Grafting of vegetable seedlings is a unique horticultural technology practiced for many years in East Asia to overcome issues associated with intensive cultivation using limited arable land. This technology was introduced to Europe and other countries in the late 20th century along with improved grafting methods suitable for commercial production of grafted vegetable seedlings. Tomato grafting is becoming a well-developed practice worldwide with many horticultural advantages. The primary motivation for grafting tomato has been to prevent the damage caused by soilborne pathogens under intensive production system. However, recent reports suggest that grafting onto suitable rootstocks can also alleviate the adverse effects of abiotic stresses such as salinity, water, temperature, and heavy metals besides enhancing the efficiency of water and nutrient use of tomato plants. This review gives an overview of the scientific literatures on the various aspects of tomato grafting including important steps of grafting, grafting methods, scion–rootstock interaction, and rootstock-derived changes in vegetative growth, fruit yield, and quality in grafted plants under different growing conditions. This review also highlights the economic significance of grafted tomato cultivation and offers discussion on the future thrust and technical issues that need to be addressed for the effective adoption of grafting.

Tomato (Solanum lycopersicum L.) is one of the most important and popular vegetable crops in the world. The current world tomato production is 170.7 million tons from an area of 5 million hectares (FAOSTAT, 2014). Tomato is produced and consumed worldwide, grown in both open-field and protected conditions, in soil or soilless media. However, production of this crop is facing many challenges including abiotic and biotic stresses. Efforts are being made by public and private sectors to develop tomato cultivars with the ability to perform optimally under constraint conditions through breeding and biotechnological tools, although these require considerable time. One alternative approach is grafting, which emerged as a potential tool to quickly enhance the efficiency of high-yielding genotypes for wider adaptability or resistance to different stresses (Kumar et al., 2017). Vegetable grafting has become a potential tool in boosting the production of fruiting vegetables of solanaceae and cucurbitaceae families in many countries, primarily associated with incurring consequences of intensive cultivation (Lee et al., 2010). Commercial tomato grafting was initiated in early 1960s (Lee and Oda, 2003) and has now become an important cultivation practice for the tomato crop in many parts of the world. The data on cultivation area of grafted tomato for major countries are presented in Table 1. The data reveal a huge variation in the proportion of grafted tomato cultivation to the total area under tomato cultivation in different countries.

Grafting in tomato was primarily practiced as an alternative to the methyl bromide for the control of soilborne pathogens under protected cultivation systems (Kaskavalci et al., 2009; Lopez-Perez et al., 2006; Louws et al., 2010; McAvoy et al., 2012; Rivard et al., 2010). However, in recent years, the potential of grafting has also been extensively exploited to deal with the abiotic stresses such as salinity (Colla et al., 2010, 2013; Cuartero et al., 2006; Estan et al., 2005; Santa-Cruz et al., 2001, 2002), low (Venema et al., 2008) and high (Abdelmageed and Gruda, 2009; Rivero et al., 2003a) temperature stress, water stress (Altunlu and Gul, 2012; Bhatt et al., 2015; Sánchez-Rodriguez et al., 2013), and heavy metals (Kumar et al., 2015a, 2015b, 2015c), and also to enhance water-use efficiency (Cohen and Naor, 2002; Kumar et al., 2017), nutrient uptake (Goto et al., 2013), fruit yield (Kacjan-Marsic and Osvald, 2004; Khah et al., 2006; Pogonyi et al., 2005; Turhan et al., 2011), and quality (Flores et al., 2010; Kacjan-Marsic and Osvald, 2004). Therefore, the aim of using grafting techniques in tomato is to enhance fruit production without any nutritional decline and to reduce susceptibility to various abiotic and biotic stresses. This review summarizes the available scientific information about the effects of grafting on enhancing the yield and quality of tomato under specific conditions and discussing the process and methods of tomato grafting. In addition, there is a discussion of the economic aspects and technical issues that need to be improved in order to expand the use of grafted tomato plants.

Tomato Grafting

For effective and successful grafting, Lee et al. (2010) suggested following four consecutive steps: 1) selection of rootstock and scion, 2) creation of a graft union by physical manipulation, 3) graft union healing, and 4) acclimatization of the grafted plant.

Selection of rootstock and scion. Every rootstock has its own effect in combination with the scion and can perform differently in different environmental conditions, so the choice of both scion and rootstock is critical for achieving the goal (Goto et al., 2013; Guan et al., 2012; Lee, 1994). Grafting success depends on many factors, but genotypic factors are considered to be the most important for compatibility or incompatibility of the scion and rootstock. It is evident that some graft combinations have a positive effect on vegetative growth and development whereas others have a negative effect that can result in growth suppression (Huh et al., 2003) and reduced yield (Yetisir et al., 2003) and fruit quality (Davis et al., 2008a).

Graft incompatibility can occur despite a successful graft and may be attributed to factors such as weak graft union, failure of the grafted plants to grow, physiological incompatibility (due to lack of cellular recognition, wounding responses, and effects of growth regulators), or production of incompatibility toxins (Davis et al., 2008b). In general, taxonomically closer scion and rootstock have higher graft compatibility (Wang, 2011). In solanaceous crops, the use of both intraspecific (of the same species) and interspecific (closely related species) grafting is well documented (Black et al., 2003; Chaudhari et al., 2016a; Gousset et al., 2005; Lin et al., 2004; Petran and Hoover, 2014) in cultivated or wild relatives. Petran and Hoover (2014) reported that S. torvum (wild eggplant) show moderate compatibility as rootstock with cultivated tomato. Other studies have documented S. sisymbрифoliolium, S. torvum, S. intergrifolium, and S. toxicurium as superior rootstocks for tomato and displaying...
Table 1. Percentage of grafted tomato cultivation to the total area of tomato cultivation in different countries.

| Country     | Total tomato cultivation area (ha) | Total tomato cultivation area (ha) | Percent area under grafted tomato cultivation |
|-------------|-----------------------------------|-----------------------------------|----------------------------------------------|
| China       | 850,933°                          | 1,001,711°                        | 1°                                           |
| United States | 162,580°                          | 163,380°                          | 18 mgp°                                      |
| Italy       | 115,477°                          | 103,171°                          | 15.1 mgp°                                   |
| Spain       | 54,868°                           | 54,750°                           | 72.8 mgp°                                   |
| Japan       | 12,500°                           | 12,100°                           | 40°                                          |
| Korea       | 8,383°                            | 8,513°                            | 25°                                          |
| France      | 8,513°                            | 2,990°                            | 50°                                          |
| Netherlands | 1,660°                            | 1,780°                            | 75°                                          |
| Vietnam     | —                                 | 60,000°                           | 33.3°                                        |

*Tomato cultivation area from FAO statistics (FAOSTAT, 2008; Huang et al., 2015b; Lee et al., 2010; Kubota, 2015) (Source: Modified after Lee et al., 2010). mgp = million grafted plants.

The grafting method, skills, and ideal post-grafting environmental conditions for proper healing and acclimatization are very important for the production of grafted plants (Lee, 1994). The commonly used grafting methods in tomato are tube and cleft grafting (Lee and Oda, 2003); however, tube grafting (also known as splice grafting, top grafting, and slant-cut grafting) is more popular and currently used worldwide among progressive vegetable growers and commercial nurseries (Hanna, 2012; Lee and Oda, 2003; Oda, 1995; Rivard and Louws, 2006; Vu et al., 2015). This method ensures a strong vascular connection between the scion and rootstock at graft union, and is known to generate high-quality and sturdy grafted plants which is required for mechanical transplanting (Bausher, 2013). Tube grafting is a highly-effective and relatively quick procedure to produce grafted plants (Rivard and Louws, 2006). Kubota et al. (2008) demonstrated that one worker can produce 300–500 grafted plants/h depending on efficiency and skills. To reduce grafting labor costs and increase the efficiency of grafted seedling production, grafting robots have been proposed as an alternative (Lee, 2003).

Tomato seedlings are grafted when the stem diameter reaches 1.5 to 2.5-mm (Bumgarner and Kleinhenz, 2014; Rivard and Louws, 2006). It is important that the seedlings are healthy and uniform in size at the time of grafting. To make a graft, the top part of the scion and rootstock is severed at a 45- to 70-degree angle, and then the upper part of the scion and lower part of the rootstock is held together with an ordinary clip, an elastic tube-shaped clip with a side slit, or a ceramic pin, in a way that allows their vascular tissue to grow together and form a strong union for water and nutrient uptake (Bausher, 2013). The illustration of tube grafting method is given in Fig. 1.

In South Korea, Vu et al. (2015) observed that the position of grafting on rootstock had no influence on plant survival, either grafting was performed above or below the cotyledons. However, the position of grafting was influenced the growth of grafted plants. Plants having graft union above rootstock cotyledons exhibited significantly higher seedling growth in terms of stem diameter and fresh and dry shoot biomass compared with plants that had graft union below rootstock cotyledons. However, grafting above the rootstock cotyledons have the issue of shoot regrowth from the rootstock in full season crop which requires frequent removal of regrowth (Bausher, 2011) which may incur extra labor costs. Therefore, grafting tomato below rootstock cotyledons is recommended to eliminate rootstock regrowth.

**Acclimatization of the grafted plant.** Acclimatization involves healing of the graft union and hardening of plants before planting in the field or greenhouse; this stage is critical for the survival of the grafted plants (Lee and Oda, 2003). Immediately after grafting, plants should be transferred to a healing chamber to form callus and reconnect the vascular bundles of the scion and rootstock. For the first 24 to 48 h, the plants should be kept under low light intensity to reduce transpiration and evaporation (Rivard and Louws, 2006). Relative humidity (RH) should be maintained between 85% and 100%; high RH decreases scion transpiration rate which prevents it from drying out (Johnson et al., 2011). The temperature inside the healing chamber should be in the range 25 to 30 °C (Lee, 2007; Oda 2007). After 2 or 3 d, the RH is gradually reduced and the light inside the graft-healing chamber is increased, but keeping the potting media moist. High RH for a prolonged period may result in the development of adventitious roots from scion which become a source of entry for soilborne pathogens if it remains intact after transplanting into the field. The gradual decrease in RH and increase in light should take place over 4–8 d. The plants are ready to grow under normal greenhouse conditions 6–10 d after grafting, and with an increase in stem girth, the grafting clip or tube usually drops off itself (Guan and Hallet, 2016).

**Grafting Significance in Tomato**

**Yield and fruit quality.** The main focus of researchers is to identify different tomato rootstocks that tolerate or resolve regional issues affecting the growth and productivity of plants (Kubota et al., 2008; Louws et al., 2010). Rootstocks may affect the growth and yield of scion plants either positively or negatively. Kacjan-Marsic and Osvald (2004) obtained significantly higher (27%) fruit yield per plant when tomato scion ‘Monroe’ was grafted onto ‘Beaufort’ rootstock, whereas the yield decreased by 33% with the use of scion ‘Belle’ as compared with their respective nongrafted plants. Scientists have reported the benefits of grafting on yield increase, under both stress and nonstress conditions, which mainly depends on the rootstock genotype (Chetelat and Petersen, 2003; Kacjan-Marsic and Osvald, 2004; Kah et al., 2006; Leonardi and Giuffrida, 2006; Pogonyi et al., 2005). Kah et al. (2006) demonstrated that the tomato scion ‘Big Red’ grafted onto the ‘He-man’ tomato rootstock produced higher total yield in open-field and greenhouse without any significant effects on fruit quality characteristics. Similarly, Pogonyi et al. (2005) reported an increased yield using ‘Lemance’ tomato scion grafted onto ‘Beaufort’ rootstock. This yield increase in grafted tomato was mainly due to higher fruit biomass and greater number of fruits per plant than nongrafted plants. Grafting a fusarium-susceptible heirloom tomato ‘German Johnson’ scion with ‘Maxifort’ rootstock resulted in significantly higher yield with no symptoms of fusarium wilt (Rivard and Louws, 2008). In the United States, Lopez-Perez et al. (2006) obtained significantly higher yield when a susceptible tomato ‘Blitz’ scion was grafted onto a nematode-resistant rootstock ‘Beaufort’ compared with nongrafted plants.

Researchers have observed variable effects of grafting on tomato fruit quality. Kumar et al. (2015b) demonstrated that fruit quality traits such as skin color, fruit shape index, titratable acidity (TA), soluble solids content (SSC), and dry matter content are positively affected by the rootstock. Turhan et al. (2011) observed that the tomato fruit quality attributes such as lycopene content and pH were not changed with grafting whereas vitamin C, TA, and SSC were decreased in grafted plants. Vreck et al. (2011) reported that vitamin C, total phenolics, and total antioxidant activity in tomato declined because of grafting.
Abiotic stresses can negatively affect crop yield, but these can enhance fruit quality attributes by using grafting plants (Kumar et al., 2015b). In Greece, Savvas et al. (2011) claimed that salinity improved TA, total soluble solids (TSS), and vitamin C contents in tomato fruits, whereas grafting and rootstocks had no effect on any quality characteristics. In Spain, Flores et al. (2010) demonstrated that the enhancement of carotenoids (lycopene and β-carotene) and flavor compounds (sugars, acids, and aroma volatiles) in tomato fruits grown under shaded conditions depends on rootstock–scion combinations. In summary, the quality characteristics of grafted tomato fruits are greatly influenced by rootstock–scion combinations, growing system, and environmental conditions.

Management of soilborne diseases. Continuous cropping on the same field is inevitable.
in vegetable production because of limited availability of arable land. Soilborne diseases incited by pathogens such as *Fusarium oxysporum* f.sp. *lycopersici*, *Ralstonia solanacearum*, *Verticillium dahliae*, and nematodes are major threats in intensive tomato cultivation and are difficult to manage (Rivard and Louws, 2008). Grafting is potentially a new alternative to methyl bromide for the control of soilborne pathogens of tomato (Louws, 2012; Louws et al., 2010; McAvoy et al., 2012). In the United States, Rivard and Louws (2008) reported no symptoms of fusarium wilt when heirloom tomato ‘German Johnson’ scion was grafted onto rootstock ‘Maxifort’. Tomato rootstock ‘Big Power’, ‘Beaufort’, and ‘Maxifort’ were tested to manage southern blight in fields naturally infested with *Sclerotium rolfsii* (Rivard et al., 2010), and reported 0% to 5% disease incidence and lower area under the disease progress curve among grafted plants than nongrafted or self-grafted plants.

Tomato bacterial wilt, incited by *Ralstonia solanacearum*, can be a serious threat for tomato production because of complex pathogen biology and lack of efficient management measures (Rivard et al., 2012). Moreover, resistance to bacterial wilt is quantitative and strongly influenced by the environment and therefore difficult to develop tolerant cultivars (Scott et al., 2005). Thus, grafting using appropriate rootstock has been exploited well to manage bacterial wilt in tomato (Lin et al., 2008; Matsuzoe et al., 1993a; Rivard et al., 2012), and has been proposed for open-field and protected cultivation (King et al., 2008). Rivard and Louws (2008) found that rootstock ‘CRA 66’ and ‘Hawaii 7996’ (breeding lines) were the most promising for managing bacterial wilt. Furthermore, scion of ‘BH N 602’ grafted onto ‘BH N 1054’, ‘Cheong Gang’, ‘BH N 998’, or ‘RST-04-106-T’ exhibited tolerance to bacterial wilt (McAvoy et al., 2012).

Grafting may cause a shift in the host specificity of the pathogen, emergence of a new pathogen, or both when a specific rootstock is used continuously for a long period of time in the production system (Garibaldi et al., 2008; Gilardi et al., 2014; Rivard et al., 2010). According to a survey done in Italy during the early 2000s, symptoms of necrosis and deterioration of roots were noticed on grafted and nongrafted tomato plants. It was due to brown root rot incited by *Colletotrichum coccodes* which appeared after the replacement of methyl bromide with grafting. Gilardi et al. (2014) tested 19 tomato genotypes against *C. coccodes* in naturally infested soil and found that rootstock such as ‘Arnold’, ‘Armstrong’, ‘Big Power’, and ‘Beaufort’ showed higher resistance. However, in an earlier study, rootstock ‘He-man’ and ‘Energy’ were found more tolerant than ‘Beaufort’, which rather appeared sensitive to *C. coccodes* infestation (Minato et al., 2008).

**Nematode management.** In tomato production, root-knot nematode (*Meloidogyne* spp.) causes great damage to plants, especially in sandy soils and protected cultivation. Chemical control is a common practice for controlling nematodes, but there is great need for an alternate method to avoid excessive use of chemicals. Nematode resistance in tomato is controlled by the single dominant *Mi-l* gene which is present in the wild tomato *L. peruvianum* (Medina-Filho and Stevens, 1980), although the resistance is prone to break down under high soil temperatures at >32 °C (Williamson, 1998). Recent studies demonstrated that the grafting is a sustainable and ecofriendly practice for nematode management. In the United States, Rivard et al. (2010) studied the response of tomato rootstock ‘Big Power’, ‘Beaufort’, and ‘Maxifort’ in management of root-knot nematodes in naturally infested soils and reported significant differences in root galling and root-knot nematode populations among rootstocks. Rootstock ‘Big Power’ had minimal root galling and nematode infestation whereas rootstock ‘Beaufort’ and ‘Maxifort’ had a similar level of root galling as in nongrafted or self-grafted plants. Lopez-Perez et al. (2006) also observed that resistant rootstocks retained their yields under high nematode densities, but significant differences were reported in root galling and final nematode populations between rootstocks. Kunwar et al. (2015) demonstrated the use of grafting for managing root-knot nematodes in susceptible scion ‘BH N 602’ using bacterial wilt-resistant tomato rootstocks (RST-04-106-T, BH N 998, and BH N 1054) which represents the potential of grafting for managing multiple soilborne pathogens using the similar rootstocks. It can be concluded that grafting can be one of the best alternatives for sustainable crop productivity in nematode-infested soils.

**Parasitic plants and herbicide tolerance.** One aspect of weed management in grafted tomato relates to the ability of grafted plants to compete with weeds. Although grafted tomato is considered more vigorous than nongrafted tomato (Kacjian-Marsic and Osvald, 2004; Kah et al., 2006), grafting has no apparent advantage or disadvantage in weed competitiveness or suppressing weed growth. Previous studies showed no difference in the biomass of weeds between grafted and nongrafted tomato (Chaudhari et al., 2016b; Ghosheh et al., 2010), indicating that grafting in tomato does not eliminate the need for timely application of herbicides, intensive hand-weeding, or both. However, grafting has been found to have a positive impact on management of parasitic weeds such as broomrape species (*Phelipanche aegyptiaca* and *P. ramosa*). Dor et al. (2010) demonstrated that resistant rootstock significantly reduced broomrape infections when grafted to either a susceptible or resistant (self-graft) scion.

The other challenging aspect of weed management is to know the tolerance of grafted plants to herbicides which are registered to use for weed control in nongrafted crops. Previous research reported that the effect of grafting on herbicide tolerance depends on the herbicide and rootstock–scion combinations (Chaudhari et al., 2015, 2016a, 2017a, 2017b; Ghosheh et al., 2010). Chaudhari et al. (2015) found similar effects with regard to injury caused by herbicide (fomesafen, halosulfuron, metribuzin, napropamide, S-metolachlor, and trifluralin) application (pre- and posttransplant) in both nongrafted and grafted tomato plants. Chaudhari et al. (2017b) also reported that grafted and nongrafted tomato plants under drought stress exhibit similar tolerance to metribuzin. However, Ghosheh et al. (2010) reported that grafted tomato under greenhouse conditions had relatively higher sensitivity to a mixture of metribuzin and sethoxydim applied after transplant compared with nongrafted plants. The possible explanation for the different responses of grafted tomato plants to herbicides in these studies could be due to different rootstock–scion
combinations and time when injury was reported after herbicide application. Weed management with herbicides can be more challenging in interspecific grafting using a rootstock and scion from different species of solanaceous crops. Rootstock tolerance to herbicides may or may not confer its benefits to the entire plant. Tomato tolerance of the herbicides metribuzin and halosulfuron was not conferred to the eggplant scion when tomato was used as a rootstock; however, these herbicides are safe to use in tomato crops (Chaudhari et al., 2016a). Chaudhari et al. (2017b) reported that grafting did not affect absorption, translocation, and metabolism of postapplication halosulfuron in tomato and eggplant. To better incorporate grafted tomato into production systems, herbicide evaluation programs would need to include tolerance data to both the rootstock and scion to reduce the potential economic loss due to herbicide injury in grafted plants.

Salinity tolerance. Traditional breeding methods have been employed to improve salt tolerance in tomato, but limited success is achieved because of the genetically and physiologically complex nature of the salt-tolerant traits (Quarto and Fernandez, 1999; Flowers, 2004). Grafting has been demonstrated as a simple and cheap technique to improve adaptation of tomato plants to salt stress (Colla et al., 2010; Estan et al., 2005; Santa-Cruz et al., 2001, 2002). Studies showed significant yield increase in grafted plants (up to 80%) compared with nongrafted and self-grafted tomato plants under saline conditions (Estan et al., 2005, 2009). In Greece, Savvas et al. (2011) demonstrated that the effect of grafting on tomato fruit yield depends on the rootstock and the level of salinity. The yield improvement is contributed to the ability of rootstock to maintain lower concentration of chloride and sodium ions in the leaves (Quarto et al., 2006). Albacete et al. (2009) observed that the enhanced fruit yield of grafted plants under salinity was associated with the supply of root-derived ionic and hormonal factors that regulate leaf area and senescence. In China, He et al. (2009) demonstrated that the salt stress–induced shoot damage in grafted plants using tolerant rootstock ‘Zhezhen No.1’ was lower than nongrafted ‘Hezu903’ or self-grafted tomato; the response of grafted plants was related to the improvement of photosynthetic and enhancement of antioxidant enzyme activities. Recently, the effectiveness of tobacco as a rootstock to confer salinity (NaCl) tolerance to tomato scion ‘Elazig’ was explored by Iseri et al. (2015). Tobacco roots showed better adaptive responses to salt stress compared with tomato as indicated by changes in proline and antioxidant enzyme [ascorbate peroxidase (APX) and catalase (CAT)] levels.

Thermal stress tolerance. In arid and semiarid regions, high temperatures and low humidity adversely affect the vegetative and reproductive growth of tomato and eventually diminish the yield and fruit quality. Higher temperatures during the day, night, or both adversely affect fruit set (Abdelmageed and Gruda, 2007, 2009). Root development was found to be more sensitive to high temperature (>30 °C soil temperature) than shoot growth (Rylski, 1972). Thus, the use of heat-tolerant rootstock can be an alternative approach for overcoming high temperature stress. Tomato scion ‘Tomato 1’ grafted onto ‘RX-335’ rootstock had performed better in terms of vegetative growth at an higher temperature (35 °C) than nongrafted plants (Rivero et al., 2003a, 2003b). Similarly, in Germany, Abdelmageed and Gruda (2009) documented the positive effects of grafting when tomato scion ‘UC 82-B’ grafted onto heat-tolerant tomato ‘Summerstar’ or eggplant ‘Black Beauty’ rootstock under high temperature stress. They reported improved vegetative growth (higher biomass), higher chlorophyll fluorescence, greater leaf area and dry biomass, higher pollen grains per flower, and lower electrolyte leakage in grafted plants than nongrafted plants. Although above graft combination had a positive effect on plant growth attributes, the increase in fruit yield was not remarkable. Thus, it necessitates the testing of suitable combination of rootstock and scion for heat tolerance not only for vegetative growth but also for reproductive performance.

Suboptimal temperature is one of the major concerns for successful tomato cultivation in nonheated greenhouses in temperate regions (Schwarz et al., 2010). Low temperature (below 10 °C) was found to adversely affect the vegetative growth of tomato by shortening internodes, reduced leaf expansion, leaf number, and total leaf fresh biomass (Venema et al., 1999). The lower temperature during reproductive growth stage was also found to negatively affect the formation of reproductive organs such as flowers, reduce fruit and seed setting and as a result, eventually diminish the tomato yield and fruit quality (Van der Ploeg and Heuvelink, 2005). The use of cold-tolerant rootstock for grafting has been demonstrated as one of the best alternatives to overcome the low temperature stress in tomato (Ntatsi et al., 2014; Riga, 2015; Venema et al., 2008). Venema et al. (2008) reported that tomato breeding line ‘LA 1777’ (S. habrochaites) when used as a rootstock improved cold tolerance in grafted plants by mainly increasing the root mass ratio compared with nongrafted plants. The adaptation of grafted plants onto ‘LA 1777’ was attributed to the higher level of antioxidant compounds in tomato shoots as a consequence of significantly higher levels of soluble carbohydrates, total amino acids, guaiacol peroxidase (GPX) activity in leaves and fruits, and superoxide dismutase activity in fruits (Ntatsi et al., 2014). Furthermore, Ntatsi et al. (2011) demonstrated that rootstock which induces abscisic acid production could significantly reduce photoinhibition and improve tomato growth rate under cold stress.

Water stress tolerance. Water stress is one of the most widespread and frequent abiotic stresses which may drastically affect plant growth and development in many vegetable crops. Using various breeding and biotechnological approaches, water stress–tolerant or resistant tomato cultivars may be achieved, although such approaches demand a very long period to produce desired cultivars. Therefore, researchers reported that grafting is one of the rapid alternative approaches to achieve water stress tolerance in tomato (Nilsen et al., 2014). According to Kumar et al. (2017), a promising strategy to enhance yield stability under water stress conditions is the selection of rootstock with constitutive potential to increase yield rather than plant survival. In Spain, Sánchez-Rodríguez et al. (2013) observed that the better plant growth and fruit yield in grafted ‘Joséfina’ scion under moderate water deficit was mainly due to the drought-tolerant ‘Zarina’ rootstock. In Turkey, Altunlu and Gül (2012) demonstrated that grafting tomato onto a vigorous rootstock ‘Beaufort’ provides resistance to drought stress without having a negative effect on yield. Nilsen et al. (2014) found that the rootstock ‘Jjak Kkung’ reduces the vegetative growth of ‘BHN 602’ scion to conserve water while maintaining better photosynthetic activity under mild drought stress.

Sometimes, frequent heavy rainfall that occurs during cropping season such as rainy season in tropical and subtropical parts of India causes water logging, resulting in reduction of oxygen in the soil that leads to plant death. In this situation, tomato cultivation in open-fields is challenging. Grafting with suitable rootstocks has been found to alleviate water logging response in tomato. Bhatt et al. (2015) found that in comparison with self- or nongrafted high-yielding tomato ‘Arka Rakshak’, grafting onto eggplant rootstock ‘Arka Keshav’, ‘Arka Neelkanth’, ‘BPLH-1’, and ‘Mattu Gulla’ exhibited higher physiological adaptation to waterlogging and gave relatively higher fruit yield. Similarly, Bahadur et al. (2015) observed that grafting onto eggplant rootstock ‘IC-111056’ and ‘IC-35457’ improved waterlogging tolerance in tomato scion ‘Arka Rakshak’ and ‘Arka Samrat’.

Heavy metal stress tolerance. Presently, the high levels of heavy metals and their toxicity in agricultural ecosystems pose a serious threat not only for crop yield but also for environmental and human health. Among all the heavy metals, some are harmful to the plant system even at very low levels, whereas others may accumulate in plant tissues up to a certain level with no noticeable symptoms (Savvas et al., 2010). An ecologically sustainable approach to prevent or reduce heavy metal toxicity would be to graft commercial cultivars onto tolerant rootstocks.

Recently, Kumar et al. (2015a, 2015b, and 2015c) studied the response of tomato plants ‘Ikram’, either nongrafted or self-grafted or grafted onto tomato ‘Maxifort’ and ‘Unifort’ and eggplant ‘Black Beauty’ rootstock to elevated levels (25 or 50 μM) of cadmium (Cd) and Ni. The ‘Maxifort’ rootstock–grafted tomato showed higher tolerance to Cd or Ni stress that was ascribed to alteration of morphological (high shoot and root dry
to minimize the reduction in accumulation of important elements such as P, K, Ca, Fe, Mn, and Zn under Cd stress (Kumar et al., 2015a). Similarly, the ‘Maxifort’ rootstock has also shown to maintain the nutritional status (leaf Ca, Fe and Cu) of grafted tomato plants under Ni stress (Kumar et al., 2015b). The water- and nitrogen-use efficiency of field-grown tomato ‘Florida 47’ was increased when grafted onto vigorous rootstock ‘Beaufort’ and ‘Multifort’ (Djidou et al., 2013a). Therefore, grafting can increase the accumulation of nutrients through enhanced uptake, translocation, or both by vigorous rootstocks both under optimal and suboptimal conditions.

**Economic Aspects of Tomato Grafting**

Information on economic viability of grafted plant production is limited. Barrett et al. (2012) estimated the cost at $0.78 per grafted plant (including seed, labor, and cost of other materials) for a small nursery production of up to 1000 plants per season. Djidou et al. (2013b) reported that the estimated cost of grafted and non-grafted seedlings were $0.67 and $0.15 per plant, respectively, for the production of fresh-market tomato under common management practices in Florida, USA. Although grafting increased the total cost of production up to $3020.16 per acre area, the net return also increased by $253.32–$2458.24 per acre based on the tomato market prices. The economic analysis conducted by World Vegetable Center, Taiwan, reported that per hectare total cost for grafted tomato cultivation in Vietnam was significantly higher (189.6 million Vietnamese Dong, VND; where 1$ ≈ 22,725 VND) than non-grafted tomato (106.6 million VND). However, the difference in net returns was large enough to make grafted tomato significantly more profitable as the benefit-cost ratio for grafted tomato was 4.6 in comparison with 3.5 for non-grafted tomato (Genova et al., 2013).

Among the variable costs associated with the final price of grafted seedling, labor cost is more important which may vary in different countries. Because of the availability of cheaper labor in large tomato-producing countries such as China and India, the price of grafted plant is expected to be relativity lesser than the United States, most of the European countries, Japan, and Korea. Furthermore, lower price of grafted seedling seems to be more important to make grafting technology as a viable option, especially for open-field vegetable production (Lewis and Kubota, 2014).

**Challenges and Future Thrust**

To allow growers to enjoy the benefits from grafted plants, it is also necessary to consider the production of uniform and healthy grafted seedlings at reasonable prices. The high cost of grafted seedlings is the result of intensive labor input for performing grafting, a longer production period, and the additional cost of the rootstock seed. These expenses often discourage potential use of grafted seedlings. Therefore, research needs to be focused on considerably reduce the production cost of grafted seedling by mechanization of this technology using efficient automated grafting robots.

Another big challenge for adoption of this technique is that unlike chemical fumigants, grafting provides a site-specific management tool, and its success depends on accurate disease diagnosis and a firm understanding of the pathogen population. Therefore, to achieve successful adoption of this technique at a higher pace, researchers, extension functionaries, and seed companies must collectively do efforts to create awareness of this technology among the growers. Dissemination of technology to farmers through various extension programs including workshops, fairs, field days, on-farm trials, and latest information communication systems is very important for better outreach to the farmers. Grafting may also be used to supplement tomato classical breeding programs. Future efforts in tomato rootstock breeding should take into consideration the adjustment of rootstock to specific environments, resistance to insects and foliar diseases, improved resistance to abiotic stresses, and increase fruit quality. Most of the tomato grafting employed for pathogens are primarily designed for a specific pathogen except few, where rootstocks provide resistance or tolerance to multiple pathogens. Therefore, future research is needed to explore the capability of managing disease complexes of tomato with grafting. In addition, most of the grafting researches are from greenhouse production systems, and limited information on compatibility with open-field cultivars and field performance of grafted plants in various climatic conditions (Kubota et al., 2008). Therefore, research efforts should also be made to test rootstock performance and compatibility in open-field systems for wider perspectives of the application of this technology.

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