Variables affecting the frictional resistance to sliding in orthodontic brackets

Mai AlSubie¹ and Nabeel Talic*²

¹Orthodontic Specialist at Prince Sultan Armed Forces Hospital, Riyadh, Saudi Arabia
²Department of Pediatric Dentistry and Orthodontics, College of Dentistry, King Saud University, Riyadh, Saudi Arabia

Abstract

Friction in Orthodontics should be controlled during all stages of treatment, especially the space closure stage. If the friction resistance is high, slow progress and unnecessary elongation of the treatment time might result. Consequently, a practitioner must apply greater mechanical forces to overcome the frictional force progressively throughout the treatment. Friction is affected by physical and biological factors. The physical factors have been thoroughly studied in the literature. These physical factors are related to the bracket and arch wire properties and the ligation methods. The current knowledge on the subject is based on in vitro studies that, in most instances, produced conflicting results. This could be due to the inherent limitations of these studies as standardization of methods, or difficulty in simulating the oral environment and its effect on the surface characteristics of the materials used.

Introduction

Friction is defined as the force that retards the movement of two objects sliding against each other. As the two objects are moving against each other, two forces arises other than the initial force that generated the movement. The normal force is the applied force over the two objects pushing them into contact in a direction perpendicular to their surfaces, and the friction force is opposite to the direction of the movement force [1,2]. The friction force (F) is proportional to the applied normal force (N) multiplied by a constant, which is the coefficient of friction (μ), such that \( F = \mu \times N \). The coefficient of friction is a characteristic of each specific material. In orthodontics, examples of normal force components include the ligation force, which is the force of engaging a tooth that is out of the arch and the active torque in a rectangular arch wire. As these types of forces increase, the associated friction force also increases [3].

By definition, the two basic types of friction cannot coexist. The static friction is the force that exists between the contacting objects while they are at rest; it resists the initiation of the movement between the two objects. The sliding force has to build up to a maximum point overcoming the static friction force to let the sliding movement begin. Therefore, static friction is the one that needs to be overcome to commence the sliding movement. On the other hand, the kinetic friction arises after the movement has started between the two objects, and it needs to be overcome to maintain efficient movement [4]. In orthodontics, the static friction is more significant because tooth movement is not continuous. It consists of small increments of tipping and uprighting [5,6]. The investigators who measured both kinds of friction found that the static friction value is almost always higher than the kinetic friction value [7,8].

The term “friction resistance” is most frequently used to stand for the force resisting the sliding movement of the teeth. A more representable term is the resistance to sliding (RS), which can be divided into three phenomena: classic friction (FR), binding (BI), and notching (NO), generally written as \( RS = FR + BI + NO \). The classic friction occurs between the brackets and the arch wire when there is clearance between their surfaces. This happens when the arch wire is in a passive configuration inside the bracket’s slot and no angulation exists. Binding occurs in the active wire configuration when the clearance between the wire and the bracket slot disappears, and the wire starts to bind against the bracket corners. The angle at which the FR no longer exists and the binding dominates the situation is called the critical angle (Φ). Notching happens when the sliding movement ceases by the presence of a permanent wire deformation at the bracket-wire interface following a severe binding incidence [5]. During the sliding movement, the teeth experience different combinations of RS. The movement of the tooth is not continuous. Indeed, the cycles of the tooth movement begin with a crown tipping that leads to the binding of the brackets with the arch wires. Then, the periodontium surrounding the tooth reacts to initiate the root up righting along the direction of the applied force, allowing the translation of the tooth and the release of the bracket binding [6,9].

Importance of friction on orthodontics

Because the force of friction impedes tooth movement, it should be controlled during all stages of orthodontic treatment, especially the space closure stage. If the friction resistance is high, slow progress and unnecessary elongation of the treatment time might result. Consequently, a practitioner must apply greater mechanical forces to overcome the frictional force progressively throughout the treatment. This is contrary to what is recommended in orthodontics about the use...
Friction is a complex phenomenon that is multifactorial by nature. It is affected by physical and biological factors. The physical factors have been thoroughly studied in the literature. These physical factors are related to the bracket and arch wire properties and the ligation methods. The investigations of the biological factors are scarce due to their nature, and the difficulties associated with experimentally simulating them. These factors include the presence of saliva, plaque, and food particles.

**Arch wire properties**

To have efficient sliding movement in general and specifically during space closure, the working arch wire should have a low coefficient of friction. Arch wire material has been thoroughly investigated by many researchers. Vaughan et al. [13] found that stainless steel (SS) wires generate the least amount of friction, followed by cobalt-chromium (Co-Cr), nickel titanium wires (Ni-Ti), and beta-titanium (β-Ti) wires. This is in agreement with multiple studies that found SS wires produce the least amount of friction compared with other alloys [14-16].

Investigations of the arch wire surface roughness indicated that the observed differences in friction might not necessarily reflect the surface roughness of the material. These studies showed that SS has the smoothest surface, followed by Co-Cr, β-Ti, and Ni-Ti. This means that although β-Ti wires have smoother surfaces than Ni-Ti wires, they are associated with more friction compared to Ni-Ti wires [17]. This finding of more friction associated with β-Ti wires is in agreement with several studies supporting that friction is highest with β-Ti wires [18,19]. Kusy and Whiteley [20] attributed this finding to differences in surface chemistry and the affinity between the arch wires and the bracket surfaces rather than solely relying on the surface roughness of the bracket or arch wire. The Kusy and Whiteley [20] study indicated that the particles of β-Ti wires underwent chemical adhesion and mechanical abrasion by the stainless steel (SS) and polycrystalline alumina surfaces (PCA) ceramic brackets, respectively. Kusy and Whiteley [20] also concluded that the worst couple for sliding mechanics was the β-Ti arch wire-PCA ceramic brackets due to the significant abrasion of the softer wire by the hardest bracket. Another study attributed the lowest friction values found in couples consisted of SS arch wires (regardless of the bracket type) to the accumulation of chromium oxide layers that rendered the surfaces chemically passive [21].

Another arch wire property that influences frictional resistance values are modules of elasticity that are characteristic of its stiffness. It appears that this property determines the behavior of the arch wire in the active or binding configuration inside the bracket slot. Studies have shown that Ni-Ti arch wires had a lower RS than SS wires at the binding configuration [22,23].

Regardless of the arch wire materials, the increase in the cross-section diameter has been associated with an increase in the frictional forces. This relation also applies to the changes in geometry of arch wire from round to rectangular. Therefore, it has been recommended to avoid larger sizes of the arch wire during the space closure stage [24,25].

**Bracket properties**

The majority of previous studies supported SS brackets as being the gold standard in terms of having less frictional properties compared to ceramic brackets [8,26]. Most of those studies attributed the high frictional properties of ceramic brackets to their rough surfaces. Concerns about nickel (Ni) sensitivity led to the development of titanium (Ti) brackets. One study showed that Ti brackets had a coefficient of friction similar to SS brackets due to the formation of a passive layer of chromium and oxygen on the slot surfaces in both the passive and active wire configurations [27,28]. Another study showed that Ti brackets had a lower frictional resistance than SS brackets at a higher wire dimension (0.017 X 0.025 SS wire in 0.018 slot brackets) [29]. Compared to the SS brackets, conventional plastic brackets were found to be associated with higher frictional resistance. When metal inserts were added to these brackets, their frictional characteristics were improved [16,30]. However, the inferior physical and chemical properties of plastic brackets, such as color changes and odor due to fluid absorption, preclude their use [5].

Along with bracket materials, bracket width has also been investigated as a factor affecting the bracket’s frictional properties. However, the findings were conflicting. Some investigators found that the bracket width has little effect on frictional resistance [31]. Others reported that narrower brackets permitted a greater tipping, which could lead to increased angle interface between the arch wire and the bracket floor and more binding incidence [1,9,32]. They advocated wider brackets for better sliding mechanics because it allowed less tipping and less binding. It was also stated that the wider the brackets, the less moments will be needed to close the extraction spaces or to control the mesio-distal movements of the roots [1,9,32]. On the other hand, Kusy and Whiteley [33] included bracket width in their attempts to derive the equation that determines the critical angle (φc). Kusy and Whiteley [33] have concluded that the bracket width should be small to keep the contact angle during the sliding movement within the boundaries of the critical angle, where the binding phenomenon should start.

**Bracket-wire angulation**

Sliding tooth movement is more efficient when the bracket and the arch wire are in passive configuration, meaning there is clearance at their interface. In other words, the contact angle between the arch wire and bracket is less than the level of critical angulation, after which the binding starts between the arch wire and the bracket corners [5]. There is consensus in the literature on the direct relation between the contact angle, or the similarly called second-order angulation, and the RS [8,19,26,34-38].

Kusy and Whiteley [5] introduced the concept of dividing the RS into components such as classic friction, binding, and notching. The
who studied the difference between the brackets was not significant. However, in the active configuration, all of the couples had a dramatic increase in RS values. They also noted that the binding component contributed rapidly to the RS. For example, in SS wire couples are at a 7° angulation, the binding made up 94% of the RS and proportionally increased with the increase in the wire angulation [22].

Methods of ligation

Considering the law of friction, the friction resistance is proportional to the normal force that is applied perpendicularly over the contact area of the bracket and arch wire couple: 

$$
\dot{Q}_c = \frac{57.32 \times (1 - \frac{\text{Size}}{\text{slot}})}{(\text{Width} / \text{slot})}
$$

The (size/slot) ratio defines the engagement index for the nominal arch wire, which defines the fraction of the bracket that is occupied by the wire size. The (Width/Slot) ratio defines the second important index, which means how many times the mesio-distal bracket width is larger than its vertical slot dimension. Using that formula, the practitioner can calculate the approximate value of the critical angle for specific bracket-arch wire couples. Considering the possible variability of bracket and arch wire dimensions during the manufacturing process and using a specific mathematical approach, Kusy and Whitley [5] concluded that the maximum value of $\Phi_c$ is 4.5°. It was previously claimed that knowledge of the critical angle may save the clinician chair time by not over aligning the teeth before initiating sliding. It is sufficient for the bracket-wire contact angle not to exceed the critical angle for efficient sliding [39]. Articolo and Kusy [22] investigated the difference in RS between different bracket-wire couples at passive and active configurations. They concluded that in the passive configuration, the difference between the brackets was not significant. However, in the active configuration, all of the couples had a dramatic increase in RS values. They also noted that the binding component contributed rapidly to the RS. For example, in SS wire couples are at a 7° angulation, the binding made up 94% of the RS and proportionally increased with the increase in the wire angulation [22].

Synthetic elastomeric ligatures were considered easier to apply, less time consuming, and more patient friendly than SS ligatures. However, they are made of polyurethane polymers, which are affected in their mechanical properties by moisture and the temperature of the oral cavity. Hence, many studies tried to simulate the oral conditions when testing the frictional or tensile properties. De Genova et al. [45] estimated the initial force of the elastomeric modules and after immersion in artificial saliva for 21 days. De Genova et al. [45] found that the initial force ranged between 241 gm–436 gm but decreased by 23%–37% after the incubation period. It was concluded that the remaining force was considered sufficient for tooth movement. Similarly, Taloumis et al. [46] reported a 50%–60% loss of the initial force during the first 24-hour interval in simulated oral conditions, and the decrease in the level of force continued at a lower rate for 7–10 days. However, they reported a residual force after 28 days for all the ligatures tested; this should hold an arch wire in a bracket slot.

Considering the effect of the force decay of elastomeric ligatures on their frictional characteristics, a previous study showed that immersion of elastomeric ligatures in artificial saliva for 21 days at 37°C caused a tensile force decay that varied from 51%–76% and a frictional reduction in the same proportion as the tensile force [47]. However, despite the agreement in the literature on the force decay of elastomeric ligatures with time, the associated frictional forces might not be affected in the same manner. Previous studies that tested the frictional resistance of elastomeric modules after in vivo storage for different periods found that frictional forces either increased or did not differ significantly compared to values obtained before the in vivo storage periods [48,49]. This result for the frictional forces was also found to be the case when the seating forces and the frictional forces were compared in SS and elastic ligatures. A previous study reported that the modules produced a significantly lower seating force than SS ligatures, while the opposite was true for the frictional forces. Therefore, the ligation force did not seem to correlate with the friction force. It was suggested that the surface characteristics of either SS or elastomeric ligatures might be more related to the friction forces than the physical ones [50]. This suggestion was also presumed by another study that evaluated two types of modules and found that their tensile properties were similar, although their frictional properties were significantly different [41].

An alternative approach in reducing the forces of ligation and the frictional forces was the ligation-free appliances, which are the self-ligating brackets. Although these appliances were found to generate less frictional forces than the conventional brackets in specific conditions [42,43,51], it was thought that in clinical settings, where binding occurs frequently with teeth tipping/up righting cycles, self-ligating brackets were not lower in RS than conventional brackets [32].

Conclusions

- The force of friction impedes tooth movement. The loss of the applied force due to the friction reported in the literature ranges from 12% to more than 70%. Therefore, friction should be controlled and studied thoroughly during all stages of orthodontic treatment.

- Friction is a complex phenomenon that is multifactorial by nature. It is affected by physical and biological factors. The physical factors have been studied thoroughly in the literature. These physical factors are related to the bracket and arch wire properties and the ligation methods.

- Most of the current knowledge on the subject is based on in vitro studies that, in most instances, produced conflicting
results. This could be due to the inherent limitations of these studies as standardization of methods, or difficulty in simulating the oral environment and its effect on the surface characteristics of the materials used.

- The term “friction resistance” is most frequently used to stand for the force resisting the sliding movement of the teeth. However, the term “resistance to sliding” (RS) is more appropriate, as it can be divided into three phenomena: classic friction (FR), binding (BI), and notching (NO).

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