INTRODUCTION

Materials with a high oxygen ion conductivity are important for energy conversion, energy storage, and catalysis.1–3 Solid oxide fuel cells (SOFC) and high-temperature electrolysis cells (SOEC) convert energy for storage and mobile applications.4 Oxygen ion-conducting membranes can be applied in carbon capture and storage, as well as in catalysis.5 For good performance, all of these applications require materials with a sufficiently high ionic conductivity. Yttria-stabilized zirconia (YSZ) is a commonly used material with a sufficiently high ionic conductivity around 900°C.6,7 However, high operation temperatures lead to enhanced degradation and thus lower lifespan of the fuel cells. Alternatively, cerium oxide (CeO2, ceria) doped with a rare earth oxide (RE2O3) exhibits sufficiently high ionic conductivities around 600°C and is extensively investigated in literature, as reviewed in our earlier publication.8 The high ionic conductivity is caused by both the creation of oxygen vacancies \( V_0^\ast \) by doping, as shown in Eq.1 in Kröger-Vink notation,4 and weak defect-defect interactions.8,9

\[
\text{RE}_2\text{O}_3 \rightarrow 2\text{RE}^{\ast}_{\text{Ce}} + 3\text{O}_0^\ast + V_0^\ast
\] (1)

For a ternary cerium oxide, reports show that Sm-doped ceria (Ce1−xSmxO2−x/2) has one of the highest conductivities.

Abstract

The oxygen ion conductivity of polycrystalline samples of Sm-doped ceria and of Gd-doped ceria is studied as a function of doping fraction and temperature using impedance spectroscopy allowing the separation of bulk and grain boundary conductivity. The introduction of a fine spacing for the Sm dopant fraction allows the clear identification of the dopant fraction leading to the largest bulk conductivity. At 267°C, the largest bulk conductivity is shown for Ce0.93Sm0.07O1.965. With increasing temperature, indications of an increase in the dopant fraction, which leads to the maximum in conductivity, are found. For the grain boundary conductivity, the maximum appears at larger dopant fractions compared to the bulk conductivity. The largest total conductivity for both dopants is again found for Sm-doped ceria. In literature, different syntheses and sample preparation methods led to larger total conductivities for Gd-doped ceria. In this work, we demonstrate that the variation of sintering conditions leads to scattering in the conductivity over one order of magnitude. Finally, we demonstrate that, in nominally pure cerium oxide, impurities dominate the ionic conductivity.

KEYWORDS

ceria, doping, ionic conductivity, impedance spectroscopy, grain boundary, impurities
The total conductivity of polycrystalline Sm-doped ceria at 600°C according to several literature reports is shown in Figure 1 as a function of dopant fraction. The conductivity gains in value and subsequently decreases with increasing dopant fraction. The dopant fraction that can be associated with the maximum in conductivity is referred to as \( x_{\text{max}} \). A summary of all \( x_{\text{max}} \) is shown in Table 1. Few reports do not show a monotonic decrease in conductivity with increasing dopant fraction \( x \) with \( x > x_{\text{max}} \).10,11 Grain size may affect this trend since grain sizes (100-500 nm) are comparably small in the work of Huang et al (Chem. Mater.).12

The total conductivity for polycrystalline samples is determined by the bulk and grain boundary contributions. Considering the bulk conductivity, oxygen ions jump within the regular oxygen sublattice of ceria. For grain boundary conduction, jumps take place in the grain boundary core and space charge zones as discussed in detail in literature.13‒18 The separation of both contributions is possible, for example, using impedance spectroscopy. Steele19 showed the bulk conductivity, oxygen ions jump within the regular oxygen sublattice of ceria. For grain boundary conduction, jumps take place in the grain boundary core and space charge zones as discussed in detail in literature.13‒18 The separation of both contributions is possible, for example, using impedance spectroscopy. Steele19 showed the bulk conductivity, oxygen ions jump within the regular oxygen sublattice of ceria. For grain boundary conduction, jumps take place in the grain boundary core and space charge zones as discussed in detail in literature.13‒18 The separation of both contributions is possible, for example, using impedance spectroscopy. Steele19 showed the bulk conductivity, oxygen ions jump within the regular oxygen sublattice of ceria. For grain boundary conduction, jumps take place in the grain boundary core and space charge zones as discussed in detail in literature.13‒18 The separation of both contributions is possible, for example, using impedance spectroscopy. Steele19 showed the bulk conductivity, oxygen ions jump within the regular oxygen sublattice of ceria. For grain boundary conduction, jumps take place in the grain boundary core and space charge zones as discussed in detail in literature.13‒18 The separation of both contributions is possible, for example, using impedance spectroscopy. Steele19 showed theBulk conductivities, however, were presented by only few groups for multiple Sm dopant fractions. Zhan et al20 investigated polycrystalline ceria \((x = 0.1, 0.2, 0.3)\) using impedance spectroscopy and found the largest conductivity for \( x = 0.1 \) for 250°C-550°C. Sanghavi et al21 investigated single crystal thin films \((x = 0.074, 0.154, 0.27, 0.4)\), which might share characteristics with the total conductivity due to its thin film properties, and found a maximum conductivity for \( x = 0.154 \) for 500°C-700°C. Both groups only chose very few dopant fractions with a coarse-grained spacing of \( 0.08 < \Delta x < 0.12 \). At the same time, ionic conductivities can vary over one order of magnitude for \( \Delta x = 0.1 \). Therefore, in this work, we present bulk conductivities for a concentration series of Sm-doped ceria with a fine-grained spacing of the dopant fraction \((\Delta x \leq 0.025)\). Beyond determining the optimal dopant fraction for applications, this work strives to enhance the understanding of the underlying mechanisms that define the influence of dopants on the ionic conductivity.

The structure of the paper is the following: The experimental setup and the impedance measurements are described in Section 2. In Section 3, the experimental results on the bulk and grain boundary conductivities of Sm-doped ceria as a function of temperature and doping with samarium are shown. We then compare our experimental results with our simulated ionic conductivities that were obtained by a combination of density functional theory calculations and Kinetic Monte Carlo (KMC) simulations. Finally, we compare the ionic conductivity in Sm- and Gd-doped ceria and give insight to the long-lasting discussion in literature, which dopant leads to the highest conductivity. A short summary is given in Section 4.

### 2 | EXPERIMENTAL DETAILS

Polycrystalline samples of the composition Ce\(_{1-x}\)RE\(_{0.2-\Delta x/2}\) were prepared according to the sol-gel method. The rare-earth (RE) cations Sm \((x = 0, 0.025, 0.05, 0.07, 0.075, 0.1, 0.125, 0.15, 0.2, 0.225,\) and 0.25) and Gd \((x = 0.07\) and 0.1) were used. Cerium (III) nitrate hexahydrate \((\text{Ce(NO}_3)_2\cdot6\text{H}_2\text{O}, 99.9\%\) Chempur), rare-earth (III) nitrate hydrate \((\text{RE(NO}_3)_3\cdot6\text{H}_2\text{O}, 99.9\%\), Sm: Sigma-Aldrich, Gd: Strem Chemicals), and citric acid (VWR International, 2.5 equivalent) were dissolved in water. Minor errors in the stoichiometry are expected due to

![FIGURE 1 Total ionic conductivity of polycrystalline Sm-doped ceria at 600°C.](https://wileyonlinelibrary.com)
to the purity of the starting materials, though usage of the same batch for all samples only introduces a systematic error, which is similar for all samples. During mixing for several hours at 50°C, the sol-gel transformation occurred. The temperature was raised to 120°C-150°C leading to foaming. The foam was dried for 3 hours at 350°C and treated for 4 hours at 1000°C with a heating and cooling rate of 5°C/min. The powder was milled and uniaxially pressed to pellets with 10 mm diameter using a force of 25 kN for 25 minutes. The pellets were sintered in air at 1400°C for 24 hours with a heating and cooling rate of 200°C/hour.

Scanning electron microscope measurements (LEO 1450VP, Carl Zeiss) show that grain sizes are similar for the variously doped ceria (about 1 µm). The compositions of the pellets were successfully verified using energy dispersive X-ray spectroscopy measurements (Oxford INCA, Oxford Instruments). Using X-ray diffraction measurements (θ/θ-diffractometer, STOE & Cie GmbH with secondary monochromator or X’Pert Pro diffractometer, PANalytical, Almelo, Netherlands, with Ni-Filter), the phase purity was investigated and the lattice parameters are in agreement to literature for Sm-20 and Gd-doped ceria. Especially, the long-lasting measurements with the X’Pert Pro diffractometer feature an outstanding resolution and signal-to-noise ratio ensuring the highly sensitive detection limit for impurities, which is required in this work.

Samples were covered and contacted with platinum paste and wire for impedance spectroscopy measurements. Samples were sintered at 1000°C for 3 hours (heating rate of 0.5°C/min and cooling rate of 0.9°C/min). Impedance spectroscopy measurements in air were performed using a Solatron 1260 (Schlumberger) and a 2-point geometry. Impedance spectroscopy measurements in air were performed using a Solatron 1260 (Schlumberger) and a 2-point geometry. The impedance was measured for frequencies between 10^7 and 7·10^{-2} Hz. Between 7·10^{-2} and 20 Hz, measurements were repeated five times and averaged. The impedance measurements were repeated for every composition with multiple samples and the excellent reproducibility for few temperatures was representatively verified.

Impedance measurements are often shown in the Nyquist plot (Figure 2), where the negative imaginary part as a function of the real part is given. The impedance of the solid electrolyte is compared to an electric circuit, which is then called equivalent circuit. JE Bauerle proposed in the year 1969 an equivalent circuit for solid electrolytes consisting of a bulk, a grain boundary, and an electrode contribution. Although many other equivalent circuits have been proposed, a modified variant of Bauerle’s equivalent circuit model consisting of three serial resistor-capacitor circuits (RC circuit) is commonly used. For pure and doped ceria, the bulk, grain boundary, and electrode contribution appear each as a semicircle in the Nyquist plot.

FIGURE 2 Nyquist plot with fitted equivalent circuit model for Ce0.75Sm0.25O1.875 at 200°C [Color figure can be viewed at wileyonlinelibrary.com]

Rarely all contributions can be measured at the same time due to the limited frequency range in the experiment. Beyond that, interferences caused by other electric fields and overlapping semicircles appear. Therefore, in this work, every semicircle is fitted individually using the equivalent circuit model \( R_1 + Q_2/R_2 \). Fitting semicircles individually may lead to an overestimation of the resistance as compared for several measurements using one as well as two serial RC circuits: For the fit of individual semicircles, the resistance was overestimated up to 5% for the bulk conductivity and about 10% for the grain boundary conductivity. For dopant fractions above 10%, grain boundary and electrode semicircles significantly overlapped leading to an even larger error on the grain boundary conductivity. For most measurements, the centers of the semicircles were found to be below the x-axis, the semicircles appear flattened. The reason for this is the dispersion of physical properties in the sample. Therefore, instead of a capacitor, a constant phase element \( Q \) with the impedance \( 1/Z = (\omega Q)^n \) was used for the equivalent circuit model. For \( n = 1 \), the constant phase element is a capacitor. For smaller \( n \), semicircles appear more flattened. Capacitance \( C \) and \( Q \)-value are connected using a pseudo-capacitance according to Hsu and Mansfeld.

\[
C = Q \cdot (\omega_{max})^{n-1}
\]  

with the angular frequency \( \omega_{max} \) at the vertex of the semicircle for which the imaginary part is a maximum. The semicircles are assigned according to their capacitance to the bulk and grain boundary contribution. Few impedance spectra exhibit additional semicircles as discussed in literature.

Impedance measurements were analyzed using EC-Lab (BioLogic) and a consecutive Randomize and Simplex-algorithm with similar results to a Marquardt-Levenberg algorithm. Ceria was investigated between 41°C and 750°C in steps of about 50°C. However, bulk conductivity could only be investigated up to 550°C (except for pure ceria up to 750°C)
and grain boundary conductivity only above 100°C due to the limited frequency range. In literature, bulk conductivities are often given for higher temperatures where the bulk resistance is calculated from the difference of the total resistance and the extrapolated grain boundary resistance. The contributions of the different contributions were assigned based on their pseudo-capacitance according to literature. The capacitance of the bulk contribution is in the range of tens of picofarads ($10^{-11}$ F), which is consistent with the geometric capacitance of the samples according to literature. The capacitance of the grain boundary contribution is in the range of tens of nanofarads ($10^{-8}$ F).\cite{37,39,40}

The ionic conductivity is calculated according to

$$\sigma_i = \frac{l}{R_i \cdot A}$$

(3)

for the bulk and grain boundary conductivity, respectively, where $R_i$ is the resistance according to the equivalent circuit, $l$ the thickness of the sample, and $A$ the electrode area. The same sample dimensions are used for bulk and grain boundary conductivity. In literature, also a specific grain boundary conductivity according to a brick layer model is calculated.\cite{41}

Errors arise due to the equivalent circuit fit, the thickness of the sample (±0.02 mm), and the diameter of the pellets. The resulting error in the conductivity (and stoichiometry) is mostly smaller than the symbol sizes used in this work. The prefactor of conductivity, $A$, and the activation enthalpy, $\Delta H_a$, were determined according to an Arrhenius plot according to an earlier work.\cite{8}

According to the serial brick layer model, the total resistivity is the sum of the macroscopic resistivities of bulk and grain boundary contribution, $R_{total} = R_{bulk} + R_{gb}$.\cite{25,43–45}

Therefore, the total conductivity

$$\sigma_{total} = \frac{l}{R_{bulk} + R_{gb}}$$

(4)

is always dominated by the higher resistivity or the lower conductivity according to

$$\sigma_{total} = \frac{\sigma_{bulk} \cdot \sigma_{gb}}{\sigma_{bulk} + \sigma_{gb}}.$$  

(5)

The prefactor of conductivity, the attempt frequency, and the activation enthalpy are determined from an Arrhenius plot according to an earlier work.\cite{8}

### 3 | RESULTS AND DISCUSSION

#### 3.1 | Sm-doped ceria

Bulk and (macroscopic) grain boundary conductivities of Sm-doped ceria are shown in an Arrhenius plot in Figure 3. The conductivities follow the commonly assumed Arrhenius behavior. Especially for the bulk conductivity, the Arrhenius fit can be significantly improved by separating the conductivities in a low and high temperature range. The resulting $\Delta H_a$ is higher in the low temperature region compared to the high temperature region. As a result, in the Arrhenius plot, a kink can be found. The kink in the conductivity is often assumed to correlate with the association energy of a dopant-oxygen vacancy pair in literature.\cite{20,28,33,46–50} However, in our earlier work, we demonstrated that the association is actually a two-step process (catch-and-hold) and that the observed
The activation enthalpy difference is merely an effective association energy. The bulk conductivity shows the typical increase and subsequent decrease in conductivity with increasing dopant fraction (Figure 4). A maximum in the ionic conductivity can be found for $x = 0.07$. This is in agreement with the measurements of Zhan et al., who found a maximum for $x = 0.1$. We found that the bulk and grain boundary conductivities at 173°C of Ce$_{0.85}$Sm$_{0.15}$O$_{1.925}$ samples, which were sintered between 1111°C and 1514°C for between 4 and 55 hours, each scatter over one order of magnitude though no clear trend could be uncovered.

Figure 4 also shows that the bulk conductivities for the $x = 0.07$ and $x = 0.1$ compositions are similar above 200°C. The shift in the ratio between both conductivities indicates a shift of the dopant fraction of the maximum in conductivity $x_{\text{max}}$ as found in experiments and simulations. The higher thermal energy enhances the probability for oxygen vacancies to exit the association radius of the dopant ions (trapping). Furthermore, the probability of jumps around dopants that have a larger migration energy is enhanced (blocking). Therefore, the maximum of the ionic conductivity is slightly shifted to larger dopant fractions. In conclusion, Ce$_{0.90}$Sm$_{0.07}$O$_{1.965}$ leads to the largest bulk conductivity for temperatures up to 267°C. Indications of an increase in the dopant fraction leading to the maximum in conductivity with increasing temperature can be found.

The separation of the grain boundary and electrode semicircle in the impedance spectrum of Sm-doped ceria with $x \geq 0.1$ is inaccurate due to the overlap of the semicircles, especially for $x = 0.125$. Therefore, all macroscopic grain boundary conductivities with $x \geq 0.1$ may have a systematic error of one order of magnitude. Observed trends show a high degree of uncertainty. However, maxima at $x = 0.1$ and 0.15 and grain boundary conductivities $\sigma_{gb}(x)$ of $\sigma_{gb}(0.225) > \sigma_{gb}(0.25)$ for low temperatures and $\sigma_{gb}(0.225) < \sigma_{gb}(0.25)$ for high temperatures can be observed. The latter is even true for different fitting methods as described in the last section. The result is in agreement with literature, Zhan et al. found a maximum in the grain boundary conductivity for $x = 0.1$ for low temperature.

Additionally, ionic conductivities were simulated, as discussed in our earlier work, using (KMC) simulations implemented in the software package iCon based on migration energies from density functional theory calculations. While experiments and simulations are in general agreement for Sm-doped ceria, experimental conductivities for pure CeO$_2$ are significantly smaller than predicted by the KMC simulations. As our migration energy model in the KMC simulations should be best for pure ceria and small Sm dopant fractions, the discrepancy in conductivity may point out a fundamental difference between calculations and experiments. In fact, it is well known that in the experiments nominally pure ceria samples always contain small impurity amounts, which lead to higher oxygen vacancy concentrations than intrinsic defects (anti-Frenkel) or defects caused by reduction at $p\left(O_2\right) = 0.2$ bar for temperatures below 800°C. Although often in literature no defect interactions for small dopant concentrations are expected, experiments show a significant influence of the impurity level on the conductivity and activation enthalpy. If these impurities are considered in the KMC simulations and are assumed to have a strong trapping effect, for example, small amounts of Sc with a trapping energy of −0.65 eV as discussed in our earlier work, the simulated ionic conductivity of nominally pure ceria decreases significantly. Figure 5 shows the conductivity for Ce$_{0.9999}$Sc$_{0.0001}$O$_{1.99995}$, which is in good agreement with the

![Figure 4](image-url)
experiment. Therefore, we conclude that impurities dominate the ionic conductivities of nominally pure cerium oxides.

The experimental attempt frequency and activation enthalpy extracted from the Arrhenius behavior of the ionic conductivity according to an earlier work is shown in Figure 6. Several trends similar to other experiments can be observed:

- A decrease and subsequent increase of the activation enthalpy with increasing dopant fraction with a minimum at low dopant fractions can be found. However, the minimum in activation enthalpy of the bulk contribution at appears at significantly lower dopant fractions compared to the maximum in ionic conductivity. This is in disagreement with the common assumption in literature that the activation enthalpy mirrors the maximum in the conductivity.

- Activation enthalpies for the high temperature region are always smaller (about 0.1 eV) than for the low temperature region in agreement with literature.

### 3.2 The best dopant: Sm or Gd?

For a long time, it has been discussed in literature, which rare-earth (RE)-doped ceria, using only a single dopant, leads to the best ionic conductivity. In fact, there is no plain answer to this question since the ionic conductivity not only depends on the kind of dopant but also on the dopant fraction, the measured temperature, and the choice between total and bulk conductivity. In literature, the conductivity of Ce$_{0.8}$RE$_{0.2}$O$_{1.9}$ at possible application temperatures is used as a first indication to choose the optimal dopant. Conductivities for the total and bulk conductivity suggest a high conductivity for Sm- and Gd-doped ceria.

The total conductivity for 600°C in polycrystalline Sm- and Gd-doped ceria is shown in Figure 7. Huang et al, Peng et al, and Fu et al investigated Sm-doped ceria for several dopant fractions leading to the lowest total conductivity, here. Significantly higher total conductivities were found by Kudo and Obayashi, Hohnke, Tianshu et al, and Zha et al for several dopant fractions of Gd-doped ceria. However, for Ce$_{0.8}$RE$_{0.2}$O$_{1.9}$ and sample preparation by the same group, the results of Eguchi et al and Balazs and Glass suggest higher conductivities for Sm-doped ceria.
Obviously, this discrepancy shows the strong influence of the sample synthesis and preparation. For instance, Fuentes and Baker\textsuperscript{30} showed even higher total conductivities for Ce\textsubscript{0.9}Gd\textsubscript{0.1}O\textsubscript{1.95} between 0.011 and 0.019 S/cm. The results are again surpassed by the result of Zha et al\textsuperscript{23} and especially Eguchi et al\textsuperscript{80} for Sm-doped ceria. Still, the highest total conductivity is reported for Ce\textsubscript{0.9}Gd\textsubscript{0.1}O\textsubscript{1.95} by Steele.\textsuperscript{81} This behavior may be related to the influence of the grain boundary contribution on the total conductivity as shown by Steele.\textsuperscript{81} For a better understanding, bulk and grain boundary conductivity should be separated, for example, by using impedance spectroscopy.

The bulk conductivities for 500°C for Sm- and Gd-doped ceria are shown in Figure 8. Similar to the total conductivity, different research groups present different optimal dopants and dopant fractions. As discussed in the last section, these differences may be a result of different sample preparation techniques. Therefore, only similarly prepared Sm- and Gd-doped ceria should be compared. Similar compositions for both dopants were presented by several groups: Van Herle et al found similar conductivities for both dopants, Omar et al and Pérez-Coll et al found higher conductivities for Sm-doped ceria, Zajac and Molenda found higher conductivities for Gd-doped ceria.\textsuperscript{26,33,40,47,82} However, Zajac and Molenda presented rather high conductivities compared to all other studies, which are therefore neglected in this study. As a result, the highest bulk conductivity in experiments at 500°C is expected for Sm-doped ceria. This is in agreement with the simulations in our earlier publication.\textsuperscript{8}

In this study, these results were analyzed in more detail. Therefore, dopant fractions at the maxima of the bulk conductivity (and grain boundary conductivity) for Sm-doped ceria were also investigated with Gd-doped ceria in impedance experiments. Of course, the maxima for Gd-doped ceria may be at different dopant fractions though Figures 7 and 8 suggest a similar curve progression. Therefore, the samples Ce\textsubscript{0.93}Sm\textsubscript{0.07}O\textsubscript{1.965} and Ce\textsubscript{0.9}Sm\textsubscript{0.1}O\textsubscript{1.95} (as discussed in the previous section) as well as Ce\textsubscript{0.93}Gd\textsubscript{0.07}O\textsubscript{1.965} and Ce\textsubscript{0.9}Gd\textsubscript{0.1}O\textsubscript{1.95} were investigated.

The bulk ionic conductivities of Sm- and Gd-doped ceria are shown in Figure 9. Conductivities from this work and literature are in agreement. Sm-doped ceria exhibits a larger bulk conductivity than Gd-doped ceria. The largest bulk conductivity is found for Ce\textsubscript{0.93}Sm\textsubscript{0.07}O\textsubscript{1.965}. For Gd-doped ceria, doping with \(x = 0.1\) leads to the higher bulk conductivity, which indicates a maximum at larger dopant fractions for Gd compared to Sm-doped ceria. This behavior was also predicted by our simulations and is due to the increased migration barriers for oxygen jumps around Gd dopants (blocking).\textsuperscript{8}

Above 200°C, the bulk conductivity of both investigated Sm-doped ceria compositions is similar. In summary, the largest bulk conductivity is found for Ce\textsubscript{0.93}Sm\textsubscript{0.07}O\textsubscript{1.965}.

The macroscopic grain boundary conductivity, which is shown in Figure 10 (left), is generally several orders of magnitude smaller than the bulk conductivity. Only the bulk
conductivity of Ce$_{0.93}$Gd$_{0.07}$O$_{1.965}$ above 250°C is similar to the grain boundary conductivity of 10% Sm- or Gd-doped ceria. As the activation energies for the grain boundary contribution are larger than for the bulk (see Figure 11), conductivities of both contributions may be similar around 800°C and 1000°C. Especially for high dopant fractions, similar conductivities occur already at low temperature according to literature. The ranking order for the grain boundary conductivity of both dopant fractions is different from the bulk conductivity. All 10% doped samples have larger grain boundary conductivities than the 7% doped ceria indicating a maximum at larger dopant fractions as seen in literature. For both dopant fractions, Sm-doped ceria has the larger conductivity. In literature, the macroscopic grain boundary conductivity scatters even more than the bulk conductivity, though the measurements of Tianshu et al are in good agreement with this work. The reasons for this scattering are the different syntheses and preparation methods as discussed before, which especially influence the grain boundary conductivity. As a result, the conductivities for Ce$_{0.9}$Sm$_{0.1}$O$_{1.95}$ according to Zhan et al are significantly lower, thus Ce$_{0.9}$Gd$_{0.1}$O$_{1.95}$ according to Tianshu et al and Fuentes et al has larger conductivities.

The total conductivity (Figure 10 right) was calculated according to Equation 5. As the grain boundary conductivity is orders of magnitude smaller than the bulk conductivity in the investigated temperature range, the total conductivity is very similar to the grain boundary conductivity. Deviations between both increase with temperature are larger for Sm-doped ceria and are at least four times larger for the $x = 0.1$ dopant fractions. As a result, the activation enthalpy for the
total conductivity may change between the grain boundary-dominated low temperature region and the bulk-dominated high temperature region. Of course, a kink in the bulk conductivity due to association can also influence the total conductivity. In literature, Fuentes et al fit two activation enthalpies below and above 500°C.30 Jung et al found significantly better regression coefficients using two straight lines for the Arrhenius plot though they do not use this result for their final evaluation.42 Several other measurements could also be fitted with two temperature regions as shown in Figure 10. The strong scattering in the grain boundary conductivity propagates to the total conductivity. The total conductivities for the 10% dopant fraction scatters several orders of magnitude explaining the different results in literature for the best rare-earth dopant in ceria. In this work, Ce0.9Sm0.1O1.95 shows the highest total conductivity, which is in good agreement with Tianshu et al24 and Yahiro et al69. However, Fuentes and Baker30 show higher conductivities for Ce0.9Gd0.1O1.95. Figure 7 shows an increase in total conductivity for higher dopant fractions. In summary, the largest total conductivity is found for Sm-doped ceria. In literature, different syntheses and sample preparation methods lead to larger total conductivities for Gd-doped ceria.

The experimental attempt frequency and activation enthalpy of Sm- and Gd-doped ceria are summarized in Figure 11. Activation enthalpies in the grain boundary conductivity are significantly higher than in the bulk conductivity. While the activation enthalpy mostly increases for larger dopant fractions in the bulk conductivity, it mostly decreases in the grain boundary and total conductivity showing the high grain boundary activation enthalpy for \( x < 0.075 \). Activation enthalpies in Sm- and Gd-doped ceria are similar with the

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**FIGURE 10** Grain boundary (left) and total ionic conductivity (right) of Sm- and Gd-doped ceria according to experiments.10,20,24,30,42,69 [Color figure can be viewed at wileyonlinelibrary.com]

**FIGURE 11** Experimental attempt frequency (left) and activation enthalpy (right) of Sm- and Gd-doped ceria according to experiments.10,11,20,21,24,30,42,46,47,67,69 Lines are a guide to the eye only [Color figure can be viewed at wileyonlinelibrary.com]
exception of the grain boundary and total conductivity for Ce$_{0.93}$Gd$_{0.07}$O$_{1.965}$. Activation enthalpies in grain boundary and total conductivity are similar as the total conductivity is dominated by the grain boundary conductivity. Experimental attempt frequencies in the grain boundary conductivity are similar to the bulk conductivity except for Ce$_{0.93}$Gd$_{0.07}$O$_{1.965}$. In this work, the experimental attempt frequency increases for larger dopant fractions in the bulk, which propagates in the total conductivity, as the experimental attempt frequency is independent of dopant fraction in the grain boundary conductivity. According to Tianshu et al.,$^2$ the experimental attempt frequency decreases for all contributions. Surprisingly, all experimental attempt frequencies for the grain boundary conductivity in this work are similar and low compared to literature. Experimental attempt frequencies in the total conductivity tend to be lower than in the grain boundary conductivity. This may be caused by an Arrhenius fit with a single activation enthalpy though one or more kinks in the conductivity are observed. Here, kinks result from a decrease in activation enthalpy for higher temperature due to either no longer existing association or change between grain boundary- and bulk-dominated total conductivity. Overall, both the experimental attempt frequency and activation enthalpy in this work are in agreement with literature. The best dopant, which leads to the highest conductivity, requires low activation enthalpies and high attempt frequencies. In this work, Sm-doped ceria fulfills both conditions though activation enthalpies and attempt frequencies are often very similar for Sm- and Gd-doped ceria.

**4 | CONCLUSIONS**

Impedance measurements were performed for Sm- and Gd-doped ceria to obtain the oxygen ion conductivities. Our experimental results agree well with literature, concerning both experimental results and theoretical results based on density functional theory calculations and (KMC) simulations. The introduction of a fine-grained spacing for the dopant fraction ($\Delta x \leq 0.025$) allows the identification of the optimal dopant fraction obtaining the maximum ionic conductivity. The largest bulk conductivity is found for Ce$_{0.93}$Sm$_{0.07}$O$_{1.965}$ between 41°C and 267°C.

Indications of an increase in the dopant fraction leading to the maximum in conductivity with increasing temperature are found. The maximum in ionic conductivity appears at larger dopant fractions in the grain boundary conductivity compared to the bulk conductivity. A strong influence of the sample preparation on the ionic conductivity was demonstrated: Bulk and grain boundary conductivities at 173°C of Ce$_{0.8}$Sm$_{0.15}$O$_{1.925}$ samples, which were sintered between 1111°C and 1514°C for between 4 and 55 hours, each scatter over one order of magnitude. Finally, impurities dominate the ionic conductivity of nominally pure cerium oxides. Therefore, this work emphasizes the importance of controlled synthesis and sample preparation conditions.

In comparison with Gd-doped ceria, Sm-doped ceria leads to the largest bulk and total conductivity. While the largest bulk conductivity is found for Ce$_{0.95}$Sm$_{0.05}$O$_{1.965}$, the dopant fraction leading to the maximum in total conductivity is larger.

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