Sputter-prepared (001) BiFeO$_3$ thin films with ferromagnetic L1$_0$-FePt(001) electrode on glass substrates

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Abstract

Highly textured BiFeO$_3$(001) films were formed on L1$_0$-FePt(001) bottom electrodes on glass substrates by sputtering at reduced temperature of 400°C. Good electric polarization $2P_r$ = 80 and 95 $\mu$C/cm$^2$, comparable to that of the reported epitaxial films, and coercivity $E_c$ = 415 and 435 kV/cm are achieved in the samples with 20-nm- and 30-nm-thick electrodes. The BiFeO$_3$(001) films show different degrees of compressive strain. The relation between the variations of strain and $2P_r$ suggests that the enhancement of $2P_r$ resulted from the strain-induced rotation of spontaneous polarization. The presented results open possibilities for the applications based on electric-magnetic interactions.

Keywords: Multiferroic BiFeO$_3$ (001) films, L10-FePt(001) underlayer, Glass substrate

Background

BiFeO$_3$ (BFO) with a rhombohedral perovskite structure has attracted considerable attention due to its multiferroic properties above room temperature (RT) including high ferroelectric ($T_C$ = 830°C) and G-type antiferromagnetic (AFM) ($T_N$ = 370°C) transition temperatures [1-4]. Different from the spiral spin structure in bulk, BFO thin film exhibits an antiparallel AFM structure along [111], allowing the coupling to the spins of a ferromagnetic (FM) layer at the interface. The coupling permits the possibilities of various advanced spintronic and memory devices based on the electric-magnetic interactions [2-5].

Ferroelectric properties of BFO films highly depend on preferred orientation [6-11]. (111)-textured BFO shows the highest remanent polarization $2P_r$ of approximately 200 $\mu$C/cm$^2$ [6-10]. Nevertheless, BFO(001) ($2P_r$ = 40 to 120 $\mu$C/cm$^2$) shows more advantages for practical uses, such as lower electrical coercive field ($E_c$), better fatigue resistance, and higher piezoelectric coefficient [9-12]. For the BFO films prepared by either pulsed laser deposition (PLD) or sputtering, the preferred orientation can be well controlled by either using proper single crystal substrates or controlling the texture of the perovskite electrode underlayers [2,5-13].

However, the high processing temperature ($T_p$ > 600°C) [6-10] as well as the cost of using perovskite substrates is not favorable to industry. Although it has been reported that the use of the metal electrode Pt can reduce $T_p$ to about 500°C, single crystal substrates are still necessary for texture control of both Pt and BFO [11]. Considering that the electric-magnetic coupling is the fundamental mechanism to function the related spintronic devices, development of FM electrode that can induce a specific texture of BFO is thus one of the most effective ways to facilitate this coupling.

However, no related investigation has been reported prior to the presented study. In this letter, we demonstrate the induction of the BFO(001) preferred orientation for the sputter-prepared thin films by strongly textured ferromagnetic electrode of L1$_0$(001) FePt on glass substrates. Structural as well as ferroelectric properties are reported in detail.

Methods

The selection of L1$_0$-FePt(001) as a bottom electrode is due to the similar lattice parameter between L1$_0$-FePt...
(a = 3.86 Å) [14] and pseudocubic BFO (a = 3.965 Å) [3]. Appropriate lattice mismatch is expectedly advantageous for the induction of BFO(001). The bilayer films of BFO (001)/FePt(001) were prepared by sputtering with a base pressure better than 5 × 10^{-7} Torr. The FePt electrode underlayer with thicknesses of 20 and 30 nm was firstly deposited on Corning 1737 glass substrates (Corning Inc., Corning, NY, USA) at RT and then submitted to rapid thermal annealing at temperatures ranging from 500°C to 800°C, a heating rate of 40°C/s for 0 to 20 min, and a pressure of 2 × 10^{-6} Torr to form highly ordered L10 phase with strong (001) texture via grain growth dominated by strong densification tensile stress [15]. Further increase in the FePt film thickness leads to isotropic growth of the L10 grains [16]. X-ray diffraction (XRD) patterns of the optimized 20- and 30-nm-thick L10-FePt films are shown in Figure 1. Strong (001) and (002) peaks with fringes indicate good texture and smooth surface of the electrode. The degree of texture is quantified by Lotgering orientation factor (LOF), an index of a specific preferred orientation like {00l} expressed as LOF = (p−p0)/(1−p0), where p = Σ(00l)_{film}/Σ(hkl)_{film} and p0 = Σ(00l)_{powder}/Σ(hkl)_{powder} [17]. LOF varies from 0 for a randomly oriented sample to 1 for a completely oriented sample. Values of 0.99 and 0.98 were obtained for the optimized FePt electrodes with 20 and 30 nm in thickness, respectively. Additionally, root-mean-square surface roughness (Rrms) of the electrode layers measured by atomic force microscopy (AFM) is less than 1 nm. After the preparation of the FePt(001) bottom electrode, the BFO layer was deposited at a low substrate temperature (Td) of 400°C using a commercial Bi1.1FeO3 target. Due to the low deposition temperature of BFO, a compositional sharp interface between the FePt(001) bottom electrode and BFO layer is expected, which is important to both the development of BFO (001) texture and the FM/AFM interactions. The working pressure is set as 10 mTorr, and the ratio of Ar to O2 is 4 to 1. The structure of the films was characterized by high-resolution X-ray diffraction (HRXRD) and normal XRD technique. HRXRD and residual strain measurements were conducted at synchrotron wiggler beamline BL-17B1 in the Taiwan Light Source of the National Synchrotron Radiation Research Center, Hsinchu, Taiwan. The use of two pairs of slits between the sample and the detector provided a typical wave vector resolution of approximately 0.001 nm^{-1} in the vertical scattering plane. Surface morphology was observed by scanning electron microscopy (SEM) and AFM. For electric property measurement, circular Au top electrodes of 500 μm in diameter were sputtered onto the film surface using a shadow mask. The ferroelectric properties at RT were measured using the TF 2000 Analyzer FE-Module (axiACCT Systems GmbH, Aachen, Germany) ferroelectric test system at frequencies of 1 kHz.

**Results and discussion**

Figure 2a depicts HRXRD patterns of BFO/FePt films with electrode thicknesses (te) of 20 and 30 nm grown at Td = 400°C. The single phase of the pseudocubic perovskite was confirmed by the presented BFO peaks in both samples. In the sample with 20-nm-thick FePt electrode, the intensity of diffractions other than (00l) is stronger than those of the 30-nm-thick FePt underlayered film. The LOF values of the BFO films with 20- and 30-nm-thick FePt bottom electrodes determined by the integrated intensity of the peaks in the range of 2θ from 20° to 60° are 0.49 and 0.79, respectively; the larger value is similar to the published data for the BFO epitaxial film grown on SrTiO3(001) surface by PLD (LOF approximately 0.75) [18]. The lower LOF of the
sample with thinner electrode is believed to result from the degraded (001) texture of FePt as evidenced by the presence of the L10(110), L10(111), and L10(200) peaks, which are not shown before the deposition of the BFO layer. The degeneration of the L10(001) preferred orientation, possibly a result of residual stress/strain relaxation, is not obvious in the specimen with thicker electrode. Figure 2b,c shows SEM images for the 200-nm-thick BFO films grown on 20- and 30-nm-thick L10-FePt electrodes, respectively. Densely packed grains with average size in the range of 50 to 150 nm is observed in both samples, and no crack is found. The surface roughness of the films is in the range of 4 to 6 nm, but the sample with thicker electrode shows more uniform surface morphology. The above results indicate that although the FePt electrodes with different thicknesses exhibit similar texture before the growth of BFO layer, only the 30-nm-thick electrode achieves good BFO(001) texture.

Ferroelectric properties of 200-nm-thick BFO films with bottom electrodes of 20 nm and 30 nm in thickness are shown in Figure 3. Values of $2P_r = 80 \mu C/cm^2$ and $E_c = 385 kV/cm$ for the 20-nm-thick FePt underlayered BFO film and $2P_r = 95 \mu C/cm^2$ and $E_c = 415 kV/cm$ for the one with 30-nm-thick electrode are obtained. The $P_r$ values are comparable to those of epitaxial BFO(001) films grown on a SrRuO$_3$/SrTiO$_3$(001) and Pt/MgO(100) substrates; however, the $E_c$ values are significantly higher than values of those films ($E_c$ approximately 200 kV/cm) [2,6-13]. In addition to the large $E_c$, the hysteresis loops are rounded as compared to the rectangular-shaped loops of the films using single crystal substrates. The different hysteresis behaviors and properties from the epitaxial film may be related to the reversal process of electric polarization. For the films grown on a specific plane of a single crystal, the movement of the ferroelectric domain wall tends to be continuous due to the alignment of both in-plane and out-of-plane orientation of lattice, resulting in sharp switching of polarization. In contrast, the presented L10 electrode aligns only the out-of-plane (001) orientation of BFO; the random distribution of the in-plane orientation as well as the small grain size comparing to the diameter of the top electrode (500 μm) expectedly reduce the continuity of the domain wall motion, leading to increased $E_c$ and rounded hysteresis loop. The effect of coercivity enhancement with rounded loops has also been reported in sputtered BFO films using metal bottom electrode [19]. In order to investigate the magnetic interactions between the FM electrode and AFM BFO layer, polarization-electric field (P-E) hysteresis loops were measured with the application of a magnetic field. It is observed that the polarization of FePt (001)/BFO measured under an external magnetic field of 3.5 kOe is enhanced by 9% as compared to that obtained at zero magnetic field. This result provides unambiguous evidence for the strong FM/AFM coupling between FePt and BFO layer. Detailed measurements are still undergoing, and the mechanism remains to be clarified.

Although controlling the texture of BFO films using a metal underlayer shows advantage of lowering formation temperature as reported in the BFO(001)/Pt/MgO(100) system [11], the value of $P_r$ is reduced. Similar $P_r$ reduction can also be observed in the BFO films with random orientation grown on the isotropic Pt underlayer [10,20,21]. To further understand the reason for the relatively higher $P_r$ in the presented study, we investigate the residual biaxial strain of the BFO(001) films because it has been observed in a number of compounds that strong coupling between strain and ferroelectric properties in ferroelectrics results in significant enhancement in polarization and Curie temperature. For BFO(111) films, theoretical studies of both thermodynamics and first-principle predicted a negligible effect of strain on polarization [22,23]; however, the experimental results confirm that in BFO(001), the biaxial strain induces a rotation of spontaneous polarization, resulting in drastic increase in $P_r$ [13]. The expected increment is as high as 25% when the compressive strain reaches 1%. The presented residual strain of BFO(001) was measured by $\sin^2\psi$ method [24]. (111) and (210) peaks are selected for the BFO films grown on 20-nm- and 30-nm-thick electrodes, respectively, as indexed to extract biaxial strain for signal optimization. The dependences of planar spacing on $\sin^2\psi$ are shown in Figure 4. Good linearity are obtained in both samples, indicative of uniform strain state along plane normal, that is, negligible strain relaxation across the film. Compressive residual strain is confirmed in both BFO films, which is considered responsible for the presented $P_r$ values. Large compressive strain of 0.84%, higher than that induced

![Image: Figure 3 Electrical P-E curves of 200-nm-thick BFO films grown on 20- and 30-nm-thick L10-FePt bottom electrodes. The films were grown at a $T_s$ of 400°C.](http://www.nanoscalereslett.com/content/7/1/435)
by the SrTiO$_3$(001) underlayer/substrate (approximately 0.55%) [13], obtained in the film with 30-nm-thick electrode is attributed to the smaller lattice parameter $a \approx 3.86$ Å of L1$_0$-FePt compared to that of SrTiO$_3$(001) $a \approx 3.9$ Å, producing a larger lattice mismatch of $-2.6\%$. However, the strain decreases to 0.19% in the film with 20-nm-thick electrode. The strain relaxation of the BFO layer is believed to result from the simultaneous changes in the electrode layer during the deposition of BFO at 400°C as described earlier. With the increase of compressive strain from 0.19% to 0.84%, $P_r$ is enhanced by 18.7%, which is close to the increment of 15.5% deduced from the linear dependence of $P_r$ on the in-plane strain predicted by theoretical thermodynamic analysis [13]. The result corroborates the validity of $P_r$ enhancement which resulted from the previously proposed mechanism of spontaneous polarization rotation induced by the strain [13] in the presented BFO (001)/FePt(001) system.

Current density $J$ as a function of external electric field is shown in Figure 5. Although the sample with 30-nm-thick FePt underlayer has enhanced polarization, leakage current is high. A relatively smaller leakage current was obtained in the sample with 20-nm-thick FePt electrode. Comparing to the results of internal strain, a relation that the leakage current is inversely proportional to the compressive strain can be established. This relation agrees well with the results obtained in epitaxial BFO films [9]. The explanation for this needs further confirmation. It is worthy noting that the present value of $J$ is more than two orders of magnitude smaller than that of the reported sample prepared by sputtering using SrRuO$_3$/Pt buffer layers [10]. The reported results manifest that FePt(001) is a highly potential electrode for both future application and scientific research.

**Conclusions**

The induction of strong (001) texture of BFO films using the ferromagnetic FePt(001) bottom electrode with thicknesses of 20 and 30 nm on glass substrates by rf sputtering is reported. A degree of preferred orientation (LOF = 0.79) higher than that of the film prepared by PLD on SrTiO$_3$(001) is achieved in the sample with 30-nm-thick electrode at a reduced temperature of 400°C. $2P_r$ values of 80 and 95 μC/cm$^2$ are obtained in the films with 20-nm- and 30-nm-thick electrodes, respectively, much higher than that of the BFO(001) epitaxial films with Pt(001) bottom electrode grown on single crystal substrates [11]. The BFO(001) films with 20-nm- and 30-nm-thick electrodes exhibit different compressive strains of 0.19% and 0.84%, respectively, and the relation between the increments of $2P_r$ and biaxial strain suggests that the strain-induced polarization rotation mechanism reported previously [13] is responsible for the variation of $2P_r$. The results of this study demonstrate the advantages of fabricating BFO(001) films using ferromagnetic bottom electrode on non-textured substrates and open wide possibilities for advanced applications based on electric-magnetic couplings.

**Competing interests**

The authors declare that they have no competing interests.

**Authors’ contributions**

HWC designed the project of experiments, performed the electrical property measurements, SEM and AFM observations, and drafted the manuscript. FTY provided the fabricated technique of L1$_0$-FePt(001) thin films on glass substrates. CWS and PHC carried out the growth of FePt and BiFeO$_3$ films. CSK and HYL performed HRXRD measurement and strain analysis of the BFO (001) films. CRW, WCC, and SUJ provided instrumental support. All authors read and approved the final manuscript.

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