Characteristic photon yields from thermal neutron activation of explosives for a portable detection system

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Abstract: Explosive detection systems (EDS) based on thermal neutron activation can be used for detection and identification of concealed explosives such as trinitrotoluene, cyclonite, and ammonium nitrate (NH4NO3). Activation results in emission of characteristic gamma rays of constituents whose relative intensities yield atomic fractions of the explosives and instant identification. Applications of EDS can also be at airports and seaports as well as in vehicles. Such systems have been studied, developed and tested and are being refined in their design and functionality as several issues still need to be resolved, such as the associated high radiation dose and development of fast algorithms for their identification. This paper considers a portable EDS, incorporating a neutron source and radiation detection systems, which can fit into a portable briefcase of dimensions 40 cm × 30 cm × 8 cm. The detection efficiency and radiation dose are computed by carrying out simulations, to estimate the strengths of characteristic photon yields, using the Monte Carlo code MCNP5 to present a useful and efficient engineering design. Two factors of concern were found to be the excessive photons from material of least interest (10B, Ca, Pb) and the excessive radiation dose in the immediate vicinity of a portable system. However, an accurate estimate of the H/N ratio was obtained with simulation carried out for ~1kg concealed TNT explosive. The ratio was found to be ~1.61 which is very close to the actual ratio (1.67). Thus, the accurate identification of TNT explosives can be efficiently carried out by such a portable system.

Keywords: Explosive detection system, engineering design, MCNP thermal neutron activation.

INTRODUCTION

Explosive detection systems (EDS) based on thermal neutron activation (TNA) depend on the quality of signatures of characteristic photons for their detection and characterization (Kuznetsov & Osetrov, 2006; Koltick & McConchie, 2007; Lanza, 2007; Whetstone & Kearfott, 2014). Both prompt- and thermal activation analyses have been investigated for the detection of concealed explosives in luggage, vehicles, air cargo and for humanitarian demining. With over 110 million anti-personnel mines in 64 countries, according to the United Nations’ estimates, more than 26,000 people a year become victims. It is thus important to carry out studies which can lead to the design of useful field portable explosive detection systems. Potential neutron sources for such portable systems have been studied and found to show satisfactory performance for gamma neutron activation applications (Naqvi et al., 2014). Such studies with simulation codes, as well as experiments towards practical and efficient EDS have demonstrated the applicability of neutron activation to obtain signatures and identify explosives.

For simulation of coupled neutron-gamma transport, the Monte Carlo code MCNP (Maučec & De Meijer, 2002; Team, 2003; Baysoy & Subaşı, 2013) has been
extensively used and is regarded as a reliable tool for the design of nuclear systems (Uchai et al., 2008). This paper, based on the knowledge of design sensitivity leading to optimisation of EDS components (Koreshi & Khan, 2016, 2017; Khan et al., 2017) considers a portable EDS incorporating a neutron source and detection systems, which fits into a common briefcase of dimension 40 cm × 30 cm × 8 cm. The detection efficiency and radiation dose are computed using the Monte Carlo code MCNP5 to present a useful and efficient portable design.

From the simulation, the element number ratios for an unknown sample [H]/[N] and [C]/[N] can be estimated. The ratios [H]/[N] for explosives is: TNT (C₇H₅N₃O₆) 1.67, RDX (C₃H₅N₃O₉) 1, Nitroglycerine (C₃H₅N₃O₉) 1.67 while for common materials such as nylon (C₃H₅NO) it is 13. Drugs such as cocaine, heroin, and morphine have very high ratios in the range 19–23.

**METHODODOLOGY**

Figure 1 shows the model of the ‘Briefcase EDS’ for a landmine detector considered in this work. A point source S is encapsulated in a shielded cylindrical shell facing the soil with concealed explosive. On the sides of the source, is the neutron detection system with BF₃ detectors, and below and above the source are the sodium iodide (NaI) scintillation detectors for gamma detection from backscattered radiation.

Material compositions used in the simulation are listed in Table 1.

![Figure 1: Model of briefcase EDS placed above soil with concealed TNT explosive](image)

**Table 1:** Material compositions

| Material       | (g/cm³) | Element and (mass fraction) |
|----------------|---------|-----------------------------|
| Dry Air        | 0.001200| ¹⁴N 0.75519, ¹⁶O 0.23179, ¹³C 0.00140, ⁴⁰K 0.0129 |
| Wax            | 0.930600| ¹⁴H 0.148605, ¹²C 0.85139 - - |
| Soil: Limestone| 2.710000| ¹²C 0.12, ¹⁶O 0.48000, ⁴₀Ca 0.40000 - |
| BF₃            | 0.002567| ¹⁹B 1.43368, ¹¹B 6.568e⁻³, ¹²C 0.37016, ¹⁶O 0.18500, ⁴₀Ca 0.4230 |
| TNT            | 1.654000| ¹⁴H 0.022189, ¹³C 0.37016, ¹²N 0.18500, ¹⁶O 0.4230 |
Source properties of Am-Be and $^{252}\text{Cf}$

| Source          | Am-Be                  | $^{252}\text{Cf}$                  |
|-----------------|------------------------|-------------------------------------|
| Type            | $\alpha$-emitter       | spontaneous                         |
| Half-life (years)| 432.2                  | 2.645                               |
| Specific activity (Ci/g) | -                  | 532                                 |
| Neutron yield (n s$^{-1}$ Ci$^{-1}$) | $2\times10^6$        | $4.4 \times 10^6$                   |
| Average energy (MeV) | $\sim 4.2$ MeV     | $\sim 2$                             |
| Maximum energy (MeV) | $\sim 11$ MeV         | $\sim 10$                           |
| Neutron dose    | 0.59–0.73 Sv h$^{-1}$ at 1 m/GBq | 22–23 Sv m$^{-2}$ g$^{-1}$ h$^{-1}$ |
| Gamma dose      | 0.68 Sv h$^{-1}$ at 1 m/GBq | 1.6 Sv m$^{-2}$ g$^{-1}$ h$^{-1}$   |

An encapsulated point source is considered as shown in Figure 2 (seen from the top and side) placed in a cylindrical chamber 0.5 cm radius and height 0.5 cm. The source casing is a steel (SS316) cylinder of thickness 0.3 cm surrounded by 3 cm layers of borated polyethylene and lead. On the top and bottom, the shielding consists of layers of 2 cm polyethylene followed by 1 cm lead.

Simulations were carried out for two neutron sources, namely, californium $^{252}\text{Cf}$ and Americium-Beryllium (Am-Be) with properties given in Table 2 and energy spectra shown in Figure 3. In MCNP, the Watt spectrum is used for modelling $^{252}\text{Cf}$. Energy distribution is modelled with a probability distribution function, $f(E) = Ce^{-\frac{E}{a}} \sinh \sqrt{bE}$, $(a = 1.025, b = 2.926)$ while for Am-Be a discrete distribution is used.
Detection system

The explosive, trinitrotoluene (TNT: C\textsubscript{7}H\textsubscript{5}N\textsubscript{3}O\textsubscript{6}), placed in a cylinder of radius 10 cm and height 2 cm located vertically below the ground with its upper surface at a depth of 1 cm, weighs 1.039 kg. For the neutron detection system, a BF\textsubscript{3} detection system is modelled with gas filled at 1 atm (density 0.002567 g cm\textsuperscript{-3}). Surrounding the BF\textsubscript{3} system is a polyethylene moderator (density 0.93 g cm\textsuperscript{-3}) for thermalising source neutrons. For radiation shielding, the materials considered for neutrons and photons in the simulation are listed in Tables 3 and 4, respectively.

The detection system consists of two BF\textsubscript{3} tubes and six NaI detectors as shown in Figure 4.

![Figure 4: Model of EDS (XY plane) showing source, two BF\textsubscript{3} detectors, and six NaI detectors](image)

| Element | Material ID | PE wax | B-paraffin | BPE-5 | BPE-30 | B\textsubscript{12}C |
|---------|-------------|--------|------------|-------|--------|----------------|
| H       | 1001.66c    | 0.1400 | 0.1486     | 0.1400| 0.1160 | -               |
| \textsuperscript{10}B | 5010.66c  | -      | -          | 0.0100| 0.0100 | 0.1557         |
| \textsuperscript{11}B | 5011.66c  | -      | -          | 0.0200| 0.0400 | 0.2400         |
| C       | 6000.66c    | 0.8600 | 0.8514     | 0.8300| 0.6120 | 0.2174         |
| O       | 8016.66c    | -      | -          | 0.2220| -      | -               |
| Total   |             | 1.00   | 1.00       | 1.00  | 1.00   | 1.00            |
| Density (g cm\textsuperscript{-3}) | 0.9200 | 0.9300 | 0.9470     | 1.0800| 1.1900 | 2.5200         |

Table 3: Materials for neutron radiation shielding (weight fractions)

| Element | Material ID | SS316 | Pb |
|---------|-------------|-------|----|
| Si      | 14000       | 0.0100| -  |
| Cr      | 24000       | 0.1700| -  |
| Mn      | 25055       | 0.0200| -  |
| Fe      | 26000       | 0.6550| -  |
| Ni      | 28000       | 0.1200| -  |
| Mo      | 42000       | 0.0250| -  |
| Pb      | 82000       | -     | 1.0000|
| Total   |             | 1.0000| 1.0000|
| Density (g cm\textsuperscript{-3}) | 7.92 | 11.35 |
10.829 MeV emitted by N atoms and 2.2233 MeV emitted from hydrogen.

As seen in Figure 5 (KAERI, 2019), the \((n,\gamma)\) cross-section is highest for H, followed by N, then C and finally O. For a smaller energy range, which is important for higher reaction rates, shown in Figure 6 (KAERI, 2019), it is seen that the ratios of \((n,\gamma)\) cross-sections become roughly constant.

### Design parameters

The design parameters of a briefcase-fitted EDS are based on efficient sampling of the signatures of constituents of explosives resulting from their activation.

The gamma emissions from nitrogen are shown in Table 5. Two signature gamma rays are crucial for the detection and characterization of explosives viz 10.829 MeV emitted by N atoms and 2.2233 MeV emitted from hydrogen.

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### Table 5: Gamma emissions from natural N

| Energy (keV) | % intensity (rel) |
|-------------|------------------|
| 1678.29     | 24.76            |
| 1884.81     | 72.72            |
| 2520.64     | 22.81            |
| 3532.09     | 32.93            |
| 4508.85     | 53.08            |
| 5269.22     | 100.00           |
| 5297.96     | 70.70            |
| 5533.37     | 62.16            |
| 5562.06     | 33.64            |
| 6322.39     | 59.80            |
| 7299.08     | 30.27            |
| 10829.18    | 47.49            |

### Figure 5: Neutron-induced \((n,\gamma)\) cross-sections

### Figure 6: Neutron-induced \((n,\gamma)\) cross-sections at low energies
RESULTS AND DISCUSSION

All MCNP5 simulations with 10M histories were carried out on an Intel(R) Core(TM) i7-2620M CPU @2.70GHz 8GB RAM 32-bit operating system. The neutron cross-section data were used from Evaluated Nuclear Data Files (ENDF/B-VI) evaluated at 293.6K with NJOY99.50 while photon cross-sections used ENDF/B-VI Release 8. The average source energy sampled was 2.3077 MeV. The simulation time was 12.01 minutes without a moderator and 15.54 minutes with the moderator.

In the first MCNP run, there was no moderator surrounding the BF\textsubscript{3} tubes. Thus, at high energies, the mean free path (mfp) in the tubes was 4.76 × 10\textsuperscript{-4} cm, i.e. very few interactions. The average mfp in the upper BPE shield was 1.64 cm and in the lower BPE, it was 2.628 cm. This difference arises due to the anisotropy of the source; the spectrum is harder and hence results in a longer mean free path. Similarly, for the upper Pb shield, the mfp is ~4.15 cm and for the lower, it is ~4.66 cm. Thus, a sufficient number of interactions are expected at a thickness in the range of 3–4 cm.

The volume of the EDS and constituents are listed in Table 6. The total weight of the system, including the empty weight of briefcase (2.5 kg), is 10.7 kg of which the moderator weighs 4.33 kg. The weights of electronics and power components such as power system, data acquisition, and accessories are not included in the present analysis.

It was found from the simulation that the main sources of photon production are from boron ($E \sim 0.4792$ MeV), lead ($E \sim 1.24$ MeV), calcium ($E \sim 1.4626$ MeV) in the limestone soil, hydrogen ($E \sim 2.2368$ MeV) in moderator and TNT explosive, carbon ($E \sim 4.4420$ MeV), nitrogen ($E \sim 2.7828$ MeV), oxygen ($E \sim 4.5458$ MeV), and iron ($E \sim 1.1451$ MeV). Essentially the simulations show that the EDS will receive large signals for three energy values i.e. 0.48 MeV from boron ($^{10}$B), 1.26 MeV from lead (Pb) and 1.46 MeV from calcium.

| Item | Briefcase (kg) | Source (kg) | BF\textsubscript{3} (kg) | NaI (kg) | Moderator (kg) |
|------|----------------|-------------|--------------------------|---------|----------------|
| Volume | 9600.00 | 45.50 | 4396.00 | 452.16 | 4706.34 |

The neutron flux in the BF\textsubscript{3} with TNT was found to be $2.19 \times 10^{-4}$ cm\textsuperscript{-2} per source n/s without a moderator and $2.38 \times 10^{-4}$ cm\textsuperscript{-2} per source n/s with the moderator. Without TNT in the soil, the flux was $2.11 \times 10^{-4}$ cm\textsuperscript{-2} per source n/s.

It is thus an under-moderated system; this is one of the disadvantages of placing the EDS in a briefcase as the empty weight of briefcase (2.5 kg), is 10.7 kg of which the moderator weighs 4.33 kg. The weights of electronics and power components such as power system, data acquisition, and accessories are not included in the present analysis.

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It is thus an under-moderated system; this is one of the disadvantages of placing the EDS in a briefcase as the required material would be ~5–6 cm thick which is not available in the present design but can be used in a non-portable EDS. With this slight increase in flux, the efficiency of the BF\textsubscript{3} tubes shows an increase to 0.018.

The photon production in TNT is 20761 gammas per second, of which ~12% are from N and ~87% from H. The neutron radiation dose in roentgen equivalent in man (rem) was found to be 1.215 rem/h without a moderator and 0.67 rem/h with the moderator. This is still far above the ICRP limit of 1 mrem/h and thus the system requires that the personnel handling should be adequately protected. The photon dose from neutrons, however, is 6.06 mrem/h with the moderator.

The reaction rates are defined as:

\[ R_{n,Y} = < N \sigma_{n,Y} \phi > \]

where N is atomic number density (atoms cm\textsuperscript{-3}), $R_{n,Y}$...
is reaction rate for radiative capture \( n, \gamma \) reactions, \( \sigma_{n\gamma} \) is microscopic cross sections for \( n, \gamma \) reactions, and \( \phi \) is neutron scalar flux.

so that the ratio \( R_{n\gamma} \) can be used to estimate the ratio of the atomic densities of two constituents, i.e.

\[
\frac{R_{n\gamma}^H}{R_{n\gamma}^N} = \frac{N^H \sigma_{n\gamma}^H}{N^N \sigma_{n\gamma}^N} \sim C \frac{N^H}{N^N}
\]

where \( C \) is roughly estimated from Figure 6. Further, the branching ratio is incorporated to account for gamma rays which can be emitted from nitrogen. Thus

\[
\frac{R_{n\gamma}^H}{R_{n\gamma}^N} = \frac{87}{12} = \frac{N^H \sigma_{n\gamma}^N \sim C}{N^N \sigma_{n\gamma}^N} \sim 4.5 \frac{N^H}{N^N}
\]

From which the atomic ratio is \( \sim 1.61 \) which is very close to the actual value for TNT (1.67). To get the signal from the TNT alone, it is necessary to obtain the signal strength with and without the TNT explosive.

The increase in gamma production, as a function of the mass of TNT, is as shown in Figure 7.

While gamma production is important, it is equally important to obtain a good signal from transmittance from the ground. As seen in Figure 8 the ‘uncollided’ 10.8 MeV gammas from nitrogen and 2.22 MeV gammas from hydrogen reduce steadily with soil thickness; at 5 cm, for example, \( \sim 70 \% \) of the N signal and \( \sim 60 \% \) of the H signal is transmitted. The total spectrum, counting all gammas is better; however, the spectrum becomes smeared.

The effect of source energy on the \((n, \gamma)\) reactions was examined by carrying out MNCP5 simulations for the model. For this purpose, a \( \sim 140.3 \) g TNT explosive and source energy in the range 0.01–5 MeV is considered. The TNT source used for these simulations is smaller.
than that considered for the earlier runs. The CPU time of ~0.3 minutes each was consumed and a relative standard error of less than 4% was achieved while simulating 10⁵ source neutrons.

Table 8: Radiative capture reactions from ~140.3 g TNT 1 cm below ground in limestone

| Source Energy (MeV) | H(n,γ) | C(n,γ) | O(n,γ) | N(n,γ) | Total |
|---------------------|--------|--------|--------|--------|-------|
| Mono-energetic source | | | | | |
| 0.001 | 1.27126 x 10⁻⁵ | 1.82070 x 10⁻⁷ | 8.75284 x 10⁻⁹ | 1.72269 x 10⁻⁶ | 1.46262 x 10⁻⁵ |
| 0.01 | 1.28545 x 10⁻⁶ | 1.83908 x 10⁻⁸ | 8.84648 x 10⁻¹⁰ | 1.74126 x 10⁻⁷ | 1.47886 x 10⁻⁶ |
| 5.00 | 4.24581 x 10⁻⁹ | 2.92567 x 10⁻¹¹ | 1.86949 x 10⁻¹¹ | 1.50811 x 10⁻⁸ | 1.42674 x 10⁻⁹ |
| Am-Be (Eav = 4.5081) Source in cylinder 0.5 cm radius, height 1 cm (for moderator, cylinder radius = 0.5 cm, height = 4 cm) | | | | | |
| No moderator | 1.33312 x 10⁻⁷ | 3.69767 x 10⁻⁸ | 9.18326 x 10⁻¹¹ | 3.03452 x 10⁻⁸ | 2.00728 x 10⁻⁷ |
| Mod: PE den = 0.94 | 5.63897 x 10⁻⁸ | 2.22516 x 10⁻¹¹ | 3.76600 x 10⁻¹¹ | 1.42999 x 10⁻⁸ | 9.29796 x 10⁻⁹ |
| 252Cf (Eav = 2.3074) Source in cylinder 0.5 cm radius, height 1 cm (for moderator, cylinder radius = 0.5 cm, height = 4 cm) | | | | | |
| No moderator | 1.88805 x 10⁻⁷ | 1.37931 x 10⁻⁸ | 1.38145 x 10⁻¹⁰ | 3.91033 x 10⁻⁸ | 2.41841 x 10⁻⁷ |
| Mod: PE den = 0.94 | 1.06942 x 10⁻⁷ | 7.37392 x 10⁻⁹ | 7.58959 x 10⁻¹¹ | 1.99804 x 10⁻⁸ | 1.34373 x 10⁻⁷ |
| Mod: Pe den = 1.5 | 9.73313 x 10⁻⁸ | 5.45070 x 10⁻¹ⁱ | 1.66238 x 10⁻¹⁰ | 6.42834 |

Table 9: reaction rate as a function of Pressure and ¹⁰B weight fraction in boron.

| ¹⁰B in Boron | Gas density g cm⁻³ | B (n, α) reactions cm⁻³ per source neutron s⁻¹ |
|--------------|---------------------|---------------------------------------------|
|              | P = 1 atm, ρ = ρ₀   | P = 2 atm, ρ = 2ρ₀                         | P = 3 atm, ρ = 3ρ₀ |
| 0.2          | 2.7527 x 10⁻⁴       | 2.7527 x 10⁻⁴                              | 2.7527 x 10⁻⁴ |
| 0.5          | 2.7406 x 10⁻⁴       | 2.7406 x 10⁻⁴                              | 2.7406 x 10⁻⁴ |
| 0.9          | 2.7243 x 10⁻⁴       | 2.7243 x 10⁻⁴                              | 2.7243 x 10⁻⁴ |

The reaction rates, as source energy increases, are found to decrease by a factor of ~100 over the energy range considered. Thus, a low energy spectrum is highly advantageous for an EDS: ²⁵²Cf source with an average energy 2.3074 MeV being superior to Am-Be source with an average energy 4.5081 MeV.

Thus, a decrease was observed in the reaction rate for both Am-Be and ²⁵²Cf sources, as shown in Table 8 for polyethylene (PE) densities of 0.9 g cm⁻³ and 1.5 g cm⁻³. This is due to the attenuation in the moderator, which reduces the intensity of the source radiation while ‘softening’ its spectrum. The overall effect is, however, not in favour of moderation, thus it is desirable to use a ²⁵²Cf fast source spectrum for the EDS. As the density of the moderator is increased by 50%, it is seen from the results that attenuation further decreases the reaction rate. It was observed that once the source energy was doubled from 5 MeV to 10 MeV (for cases where the source energy was in excess of 5 MeV), a trend reversal was observed as the (n,γ) reaction cross-section starts to increase; for the 10 MeV case the reaction rate was seen to increase two-fold from that of the 5 MeV case.

Another parameter considered for enhanced performance was BF₃ gas density in the detection system. MCNP5 simulations were carried out to estimate the reaction rate at T = 300 K as a function of pressure over the range 0.5–3 atm in a BF₃ tube and the isotopic enrichment of ¹⁰B. The results are shown in Table 9. It is seen that the reaction rate is best for highest boron enrichment in ¹⁰B and for highest gas pressure. Thus, it is desirable to operate with a high gas pressure as possible to maximize detection efficiency. However, achieving such operating conditions requires higher voltage, which is not desirable.

To ensure adequate shielding for ²⁵²Cf source, for example, the neutron dose in vacuum at a distance of 1 m is 2.7083 x 10⁻³ pSv per source neutron/s (1pSv = 10⁻¹² Sv) compared with the ICRP occupational limit (20 mSv/y~ 1 mrem/h) of 2.67 nSv/s. One Sievert is equal to 100 rad (absorbed radiation dose). Thus, for a 25²Cf point source emitting 6 x 10⁷ n/s, the dose would be 16.25 10⁴ pSv/s which is ~ 60 times the ICRP limit. Shielding
design optimisation is thus a vital part of the design of any nuclear system, especially a portable EDS, which would require as strong a source as possible to get a good signal.

A 25 µg $^{25}$Cf point source with 5 cm radius shields consisting of various materials were simulated to establish the radiation dose attenuation for each type of moderator. Simulation results for three-layer composite shields are shown in Figure 9. For a water shield, the neutron dose was found to be 6.75 rem/h while the photon dose is 5.87 mrem/h. This compares with a SS316 shield giving a neutron dose 10.11 rem/h and a photon dose 0.0347 mrem/h. It was found that the lowest neutron dose is from a polyethylene shield while $B_4C$ gives the lowest photon dose.

The neutron dose from the 5 cm shield needs to be reduced by a factor of 6000 to be within the ICRP limit on the occupational dose. Further, for a photon shield, gammas produced from low-Z shields can be reduced by using the borated polyethylene going up to 30 % weight fraction boron. When the shield radius is increased from 5 cm to 15 cm of water, the neutron dose reduces from 6.75–0.385 rem/h. At a radius of 45 cm, the neutron dose reaches 1.325 mrem/h (relative standard error 0.1542) within the limit. MC simulation of such “large” systems are considerably long, e.g. for wax moderator of 45 cm radius, the neutron dose was 0.53878 (0.3407) mrem/h for the collided flux and 0.0294 (0.0048) mrem/h for the collided flux for $^{25}$Cf point source which is well below the ICRP limit.

The simulation took 17.72 minutes for NPS = 1M neutrons simulated. The quality of the result also shows that variance reduction techniques may be required to improve the quality of the results. In such situations, MC perturbation is especially more relevant.

**CONCLUSIONS**

The design of a briefcase sized EDS was estimated with 25 ($6 \times 10^7$/s) encapsulated $^{25}$Cf source in a steel casing shielded borated polyethylene and lead for neutron and photon shielding. Two BF$_3$ and six NaI detectors were modelled. The briefcase was taken to be of dimensions 40 cm $\times$ 30 cm $\times$ 8 cm with a total filled weight of ~10.7 kg excluding electronics and accessories. It was shown that a significant neutron count signal was obtained for the detection of a TNT explosive weighing 1.039 kg concealed beneath the soil. The count rate showed a 14% increase in the signal with and without the explosive. It was found that most of the photons were produced from $^{10}$B (E~0.48 MeV), Ca in limestone (E~1.78 MeV), and Pb (E~1.24 MeV) in the shield. For photons, a strong signal of 2.22 MeV photons from hydrogen was shown with the H/N ratio suitable for identification of explosive. However, low energy photons from N were found with an average energy of 3.055 MeV.

Radiation shielding remains an area of concern for such a small-sized portable EDS and the neutron radiation was found to be well in excess of the ICRP limit of 1 mrem/h. Sufficient attenuation was found to be possible with ~45 cm of polyethylene moderator followed by ~3 cm of Pb. However, the present design uses a good weight proportion of $^{10}$B (30 %) in polyethylene so that low-energy photons (~0.4792 MeV) are shielded rather than from more hydrogenous moderator which would otherwise give 2.22 MeV photons from hydrogen that would be more difficult to shield. The present EDS is sufficiently significant to be considered for a practical design when electronics and peripheral systems are also taken into account. Thus, further work is recommended to include the electronics system and its cooling mechanism as well as to consider the resolution of the detectors that is not included in the present analysis.

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