Ultradispersed Nanoarchitecture of LiV₃O₈ Nanoparticle/Reduced Graphene Oxide with High-Capacity and Long-Life Lithium-Ion Battery Cathodes

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Lack of high-performance cathode materials has become the major barriers to lithium-ion battery applications in advanced communication equipment and electric vehicles. In this paper, we report a versatile interfacial reaction strategy, which is based on the idea of space confinement, for the synthesis of ultradispersed LiV₃O₈ nanoparticles (~10 nm) on graphene (denoted as LVO NPs-GNs) with an unprecedented degree of control on the separation and manipulation of the nucleation, growth, anchoring, and crystallization of nanoparticles in a water-in-oil emulsion system over free growth in solution. The prepared LVO NPs-GNs composites displayed high performance as a cathode material for lithium-ion battery, including high reversible lithium storage capacity (237 mA h g⁻¹ after 200 cycles), high Coulombic efficiency (about 98%), excellent cycling stability and high rate capability (as high as 176 mA h g⁻¹ at 0.9 A g⁻¹, 128 mA h g⁻¹ at 1.5 A g⁻¹, 91 mA h g⁻¹ at 3 A g⁻¹ and 59 mA h g⁻¹ at 6 A g⁻¹, respectively). Very significantly, the preparation method employed can be easily adapted and may opens the door to complex hybrid materials design and engineering with graphene for advanced energy storage.

With the advantages of high energy density, long lifespan and environmental benignity, lithium-ion batteries (LIBs) have become the predominant power source for applications in electric vehicles (EVs), and renewable energy storage in smart grids¹⁻¹¹. Lack of high-performance cathode materials has become a technological bottleneck for the commercial development of advanced LIBs¹². Lithium trivanadate (LiV₃O₈) as cathode materials have drawn remarkable attention because of its high specific energy, good rate capacity and long-term stability, etc¹³⁻¹⁶. Based on its theoretical calculation, around 3Li⁺ (ca. 280 mAh g⁻¹) can be reversibly insertion/deinsertion upon the crystallized LiV₃O₈ electrode. However, it was also reported that for amorphous one, a maximum amount of 4.5Li⁺ (ca. 419 mAh g⁻¹) could be demonstrated¹⁷, explained by that for the amorphous LiV₃O₈, more organized arrangements at the subunit level facilitate the inclusion of more lithium ions per unit cell¹⁸. However, many potential electrode materials (e.g., LiV₃O₈) in lithium-ion batteries are limited by poor electron transport, slow Li-ion diffusion in electrodes, and suffered from fragile surface properties at the interface of electrode/electrolyte at high charge-discharge rates¹⁹⁻²¹. To address these issues, various strategies have been developed to improve the structural integrity and electrical conductivity of LiV₃O₈-based materials, such as optimizing particle size²²,²³ or morphology²⁴⁻²⁷. Although nanostructuring has been successful in extending the cycle life of silicon, nanostructured electrodes have introduced new fundamental challenges, including higher surface area, low tap density and generally poor electrical properties due to the higher interparticle resistance. The high surface area increases side reactions with the electrolyte and lowers the coulombic efficiency. Finally, electrical contact between the nanoparticles is easily altered or diminished by lithiation/delithiation processes during cycling.

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Received: 07 April 2015  Accepted: 14 September 2015  Published: 28 January 2016
severely decreasing the cycle life of the electrode. To the best of our knowledge, stable cycling (200 cycles) with reversible capacity higher than 200 mA h g\(^{-1}\) have rarely been reported for LiV\(_3\)O\(_8\) cathodes.

Graphene (G), a monolayer of carbon atoms arranged in a honeycomb network, is one of the most favorable carbonaceous materials for constructing functional composites and/or hybrids because of its unique 2D nanos-structure, excellent electron conductivity, good chemical stability, and very high theoretical surface area (2600 m\(^2\) g\(^{-1}\))\(^{28-33}\). Recently, graphene has shown great potential in LIBs applications\(^{34,35}\). Several methods, including the direct deposition process and a two-step approach, have been extensively used to form oxide nanoparticles on chemically derived graphene sheets\(^{36-38}\). However, one of the challenges associated with the integration is how to ensure the nucleation and growth of nanoparticles, selectively on graphene sheets over free growth in solution because it is difficult to match their compatibilities and interactions in addition to regulating the reduction of graphene oxide (GO)\(^{39}\). Another challenge is how to control the particle size, uniform dispersion, and strong coupling, as well as keeping the reduced graphene oxide (rGO) sheets individually separated\(^{40}\). It is noteworthy, that the small particle size, uniform dispersion, and strong coupling with the graphene sheets are crucial factors for improving cell performance\(^{41-43}\) because small particle size plus good dispersion can endow the composite electrode a superior high surface area to improve the compact contact of active materials/supports are favorable for such activation processes, but it could also bring the required conductivity to individual nanoparticles and shorten the diffusion length for Li ions, which are beneficial for high lithium storage and rate capability, respectively. However, it remains a big challenge to grow small nanoparticle (~10 nm), uniform dispersion, and strong coupling with the graphene sheets over free growth in solution for materials with sophisticated compositions, such as LiV\(_3\)O\(_8\), which is a promising cathode materials for LIBs.

Herein, we report a versatile interfacial reaction strategy, which is based on the idea of space confinement, for the synthesis of ultradispersed LiV\(_3\)O\(_8\) nanoparticles (~10 nm) and strong coupling on graphene nanosheets (denoted as LVO NPs-GNs) with an unprecedented degree of control on the precise separation and manipulation of nanoparticles nucleation, growth, anchoring, and crystallization on graphene oxide (GO) in a water-in-oil emulsion system over free growth in solution. For comparison LiV\(_3\)O\(_8\) particles were freely grown on graphene sheets in solution via a traditional sol-gel method (denoted as SG-LVO-GNs). Such LVO NPs-GNs composites with the small particle size and uniform distribution of LVO NPs could be controlled with good reproducibility, and anchoring firmly on the GNs is advantageous for inhibiting aggregation and offers a direct short pathway for Li\(^+\) diffusion, which are beneficial for high capacity and rate capability. Specifically, this well LVO NPs-GNs composites is able to deliver high reversible capacities with superlative cyclic capacity retention at different current rates for prolonged cycling, and exhibit excellent high-rate performance at a current density as high as 6 A g\(^{-1}\) as an cathode material for LIBs. Very significantly, this facile method may offer an attractive alternative approach for preparation of the graphene-based composites as high-performance electrodes for lithium-ion batteries.

Results

In this versatile interfacial reaction design strategy, the unprecedented control of the hybrid materials is achieved by the rational separation and precise manipulation of the synthesis processes (involving LVO NPs nucleation, growth, anchoring, crystallization on GO in the confined nanoscale water pools) (Fig. 1). Firstly, as-prepared graphite oxide was dispersed in water by ultrasonication for 40 min, followed by a low-speed centrifugation to get rid of any un-dispersed GO nanosheets (Figure S1, ESI†). The second step was the formation of a water-in-oil emulsion containing GO. The basal plane of GO is partially hydrophobic while the functional groups attached on their surface make them hydrophilic. The flexible GO could restack around water droplets with using CTAB as surfactant. The third step was the synthesis of uniformly nonaggregated LVO NPs. All the stages of nucleation, growth, and crystallization of LVO NPs were carried out in the confined nanoscale water pools of the W/O microemulsions. Fourthly, the hydrothermal treatment of the microemulsions is an effective route for the crystallization of LVO NPs under mild conditions. Simultaneously, GO was reduced to mildly oxidized graphene oxide sheets (rmGO) under the hydrothermal condition. Finally, the mixture was annealed at 400 °C for 2 h under nitrogen.
flow to remove the residual water molecules and functional groups in the rmGO, and to improve the crystallinity of LVO NPs in the obtained composites, which would further improve its electrochemical performance.

The size and morphology of the as-prepared products were characterized by TEM. The low-resolution TEM images (Fig. 2a,b) of an individual composited nanosheet exhibit a curved characteristic and a low contrast, revealing an ultrathin thickness of the nanosheets with LVO NPs loading. The high dispersion and uniform coverage on the GNs of the nanoparticles are clear under enlarged TEM characterization (Fig. 2c). The selected area
where the TEM sample is placed on. Therefore, the homogeneous and ultradispersed nature of these small LiV₃O₈ shows that the LVO NPs-GNs composites are composed of O, V, and Cu. The Cu peaks are from the copper grid standard deviation of about 10%, which is consistent with that of pure LVO (Figure S2, ESI†). The EDX analysis shown in Fig. 1e. The size distribution curve of the LVO NP displays a mean diameter centered at ~10 nm with a size distribution of LVO NPs on GNs was determined by measuring the NP diameters in TEM images, as shown in Fig. 1e. The size distribution curve of the LVO NP displays a mean diameter centered at ~10 nm with a standard deviation of about 10%, which is consistent with that of pure LVO (Figure S2, ESI†). The EDX analysis shows that the LVO NPs-GNs composites are composed of O, V, and Cu. The Cu peaks are from the copper grid where the TEM sample is placed on. Therefore, the homogeneous and ultradispersed nature of these small LiV₃O₈ nanoparticles on graphene can be confirmed by the scanning TEM image. However, it is worth noting that the traditional sol-gel strategy for the synthesis of LVO NPs on graphene (SG-LVO-GNs) composites shows the large aggregated nanoparticles and restacked graphene sheets (Figure S3, ESI†). It also demonstrates that the LVO NPs-GNs can effectively prevent nanoparticle aggregation and graphene nanosheet restacking in a water-in-oil emulsion system.

Powder X-ray diffraction (XRD) experiments were carried out to reveal the crystallographic phases of the final product, with the result shown in Fig. 3a. All distinct XRD peaks from the sample of LVO NPs-GNs are well indexed to the layered-type structure of LiV₃O₈ with the P₂₁/m space group (JCPDS 72-1193). Diffraction peaks which might appear for graphene are absent, most likely because they are below the limits of detection by XRD or, in the case of the graphene (002) peak, because it is likely to be eclipsed by the LiV₃O₈ (003) peak. The absence of a reflection peak at approximately 11° indicates that the GO cannot be distinguished, consistent with full or partial reduction to graphene. Raman spectroscopy is a non-destructive approach to characterize graphitic materials, in particular to determine the ordered and/or disordered crystal structure of graphene sheets44. In the Raman spectrum, the D peak usually corresponds with the k-point phonons of A₁g symmetry while the G peak is related to the E₂g phonons of Cₛ atomic planes45, and their relative intensity gives the clue to the ordered and/or disordered crystal structures of graphene. The Raman spectra of the obtained LVO NPs-GNs composites and GNs are shown in Figure S4 (ESI†), a broad D band (1330 cm⁻¹) and a broad G band (1590 cm⁻¹) are observed in both samples46. It is well known that the intensity ratio of the D to G band (I_D/I_G) reflects the graphitization degree of carbonaceous materials and the defect density47. The I_D/I_G for LVO NPs-GNs (1.37) is much larger than that for GNs (1.26), showing the transformation of graphene sheets from graphene oxide sheets after the thermal treatment. The intensity of the characteristic peak of the D band is slightly stronger than that of the G band, indicating the existence of graphene in the composites. Thermogravimetric analysis (TGA) was employed to determine the amount of graphene in the LVO NPs-GNs (Fig. 3b). It is immediately apparent that a significant weight loss takes place at 500–600 °C, and the weight fraction of the graphene support is measured to be ~8.2%. In addition, According to Brunauer-Emmett-Teller (BET) analysis, a total specific surface area of 112.8 m² g⁻¹ is obtained (Figure S5, ESI†). Such high surface area provides more surface-active sites and makes the diffusion of the liquid electrolyte into the electrodes more easily, leading to an enhancement of the electrical performance.

The lithium-insertion/extraion properties of the LVO NPs-GNs as an cathode material for LIBs were investigated by galvanostatic charge/discharge measurements over a voltage range of 1.5–4.0 V. Figure 4a shows first specific discharge capacity of as high as 264 mA h g⁻¹ observed on LVO NCs-GNs at 0.1 A g⁻¹ based on the mass of the active material LVO, which is much higher than that of LVO NCs (212 mA h g⁻¹). This is considered to be because the ultrathin graphene nanosheets act as conducting routes between the LVO NPs, resulting in significantly reduced contact resistance. Remarkably, the reversible capacity of LVO NPs-GNs is still stable at 237 mA h g⁻¹ even after 200 cycles, while the reversible capacities of LVO NPs gradually reduce to 138 mA h g⁻¹ (Figure 4b). As a sum result, the much better cyclability of LVO NPs-GNs composite is attributed to the following several merits. First, the small size of LVO NPs could significantly reduce the strain generated during the lithiation/delithiation processes and then suppress the fracture of LVO NPs. Second, on account of
the homogeneous dispersion of LVO NPs, the generated stress upon cycling would evenly distribute in the whole composite as well as the electrode, preventing local cracking. Finally, the interconnected graphene network structure not only prevents particle aggregation, but also maintains the structural integrity and electrical conductivity of the electrode.

More exciting results come from the rate performance of LVO NPs-GNs in the Fig. 4c. It is obvious that LVO NPs-GNs have much better electrochemical performance than that of pure LVO NPs. As demonstrated in Fig. 4c, the reversible capacity of LVO NPs-GNs is stable at 251 mA h g\(^{-1}\) after 20 cycles at a rate of 0.1 A g\(^{-1}\). Upon increasing the discharge-charge rates to 0.3, 0.9, 1.5 and 3 A g\(^{-1}\), its reversible capacities are maintained at 204, 176, 128 and 91 mA h g\(^{-1}\), respectively. However, the reversible capacity of LVO NPs is stable at 178 mA h g\(^{-1}\) after 20 cycles at a rate of 0.1 A g\(^{-1}\). Upon increasing the discharge-charge rates to 0.3, 0.9, 1.5 and 3 A g\(^{-1}\), its reversible capacities are maintained at 117, 86, 55 and 25 mA h g\(^{-1}\), respectively. It's worth noting that the specific capacity of LVO NPs-GNs at the rate of 6 A g\(^{-1}\) is as high as 59 mA h g\(^{-1}\), 8 times higher than that of the LVO NPs without graphene support. The above results demonstrate that the obtained LVO NPs-GNs show superior rate capability. The superior rate capability of LVO NPs-GNs structure should benefit from the combination of the high electric conductivity offered by graphene support and the short diffusion path for both electrons and ions provided by the small LVO particles and the graphene network structure. In addition, Li\(^+\) diffusivity should be lower in more aggregated particles, and therefore, LVO NPs size distribution is strongly related to battery cycling performance and rate capability. Importantly, the cell capacity could recover to the original values when the current density returns to lower current density after high rate cycling, indicating that the unique structure of LVO NPs-GNs composite could preserve the integrity of the electrode and thus tolerant to varied charge and discharge currents, which is important for high power applications of rechargeable batteries. To further understand the outstanding electrochemical performance of LVO NPs-GNs composite, electrochemical impedance spectroscopy (EIS) measurements (Fig. 4d) were carried out for LVO NPs and LVO NPs-GNs electrodes after the 10th cycle at a rate of 0.1 mA g\(^{-1}\). Apparently, the LVO NPs-GNs electrode shows a much lower resistance than the pure LVO NPs electrode (66 vs. 142 Ω). Furthermore, the interconnected graphene network structure provides a conductive network for electronic transport from LVO NPs within the whole electrode and thus decreases resistance.

To investigate crucial factors for improving cell performance, we determined the high-rate cycling performance of the LVO NPs-GNs and SG-LVO-GNs composites under identical test conditions as shown in Fig. 5a. The cycling performance of the LVO NPs-GNs and SG-LVO-GNs composites are then evaluated by charge/discharge at current densities of 3 A g\(^{-1}\). Apparently, the LVO NPs-GNs electrode shows a much lower resistance than the pure LVO NPs electrode (66 vs. 142 Ω). Furthermore, the interconnected graphene network structure provides a conductive network for electronic transport from LVO NPs within the whole electrode and thus decreases resistance.

Figure 4. (a) First-cycle discharge curves of the (a) LVO NPs-GNs and (b) LVO NPs electrodes. (b) Left axis: Cycling performance of the electrodes: (a) LVO NPs-GNs and (b) LVO NPs electrodes. The electrodes were charged-discharged between 1.5 and 4 V (vs. Li/Li\(^+\)) at current densities of 0.1 A g\(^{-1}\) (1C = 0.3 A g\(^{-1}\)); Right axis: Coulombic efficiency of the LVO NPs-GNs electrode. (c) Rate-performance of the electrodes: (a) LVO NPs-GNs and (b) LVO NPs. (d) Nyquist plots of the electrodes of (a) LVO NPs-GNs and (b) LVO NPs.
for lithium storage (Fig. 5c)\textsuperscript{44,48}. The higher aggregation characteristics via a sol-gel method leads to the difficulty of Li\textsuperscript{+} mobility into the core side of the active material during the discharge. As a result, the nanoparticle aggregation has a negative influence on the electrochemical performances including the capacity, charge/discharge cycling performance, and the rate capability. It also demonstrates that the small particle size, uniform dispersion, and strong coupling with the graphene sheets are crucial factors for improving cell performance (Fig. 5b).

Additionally, after the high-current-density measurements, the morphology of LVO NPs-GNs is still well retained (Figure S6, ESI†). This means that the well connections between nanoparticles and graphene sheets are responsible for the good cycling performance during lithium-insertion/extraction processes.

Discussion
Consequently, the high capacity, remarkable rate capability, and outstanding cycle stability of the LVO NPs-GNs may be caused by the synergistic coupling effects in the LVO NPs-GNs composites (Fig. 5b)\textsuperscript{49,50}: (i) The small particle size and uniform distribution of LiV\textsubscript{3}O\textsubscript{8} nanoparticles that reduces the path lengths for Li\textsuperscript{+} and electron transfer between active particles, significantly increasing the electroactive zone\textsuperscript{41}; (ii) the ultrathin graphene nanosheets not only can act as a conductive substrate to improve the electron transport, offer a direct short pathway for Li\textsuperscript{+} diffusion and significantly reduced contact resistance, but also restrains the aggregation of nanoparticles and maintains the nanostructure during long cycles\textsuperscript{48}; (iii) the unique nanostructure not only provides a high surface area for interfacial lithium storage but also maintains the integrity of the electrode during the charge and discharge processes\textsuperscript{51}, which is responsible for the high rate capability and cycling stability.

In summary, we describe a versatile interfacial reaction strategy, which is based on the idea of space confinement, for the synthesis of LVO NPs-GNs (~10 nm) composites in a W/O emulsion system. It is demonstrated that as the cathode material of LIBs, LVO NPs-GNs composite with the combination of small particle size, uniform dispersion and strong coupling with the graphene sheets render long cycling stability and high rate capability. At a current density of 0.1 A g\textsuperscript{−1}, a capacity of 237 mAh g\textsuperscript{−1} was maintained after 200 cycles. Even at much higher current density of 6 A g\textsuperscript{−1}, a reversible capacity of 55 mAh g\textsuperscript{−1} was obtained. All of these results demonstrate that the as-prepared LVO NPs-GNs composite encompasses three key advantages of small particle size, uniform dispersion, and strong synergistic coupling effects. Importantly, these results would shed light on the great potential application of cathode materials as high capacity electrode with high rate capability for next generation LIBs. Very significantly, this work opens the door to the rational design and controllable synthesis of useful graphene-based materials for advanced energy storage.

Methods
Synthesis of graphene oxide (GO). GO was prepared from graphite flakes by a modified Hummers method\textsuperscript{52,53}. 1.0 g of graphite flakes, 1.0 g of NaNO\textsubscript{3} and 46 mL of concentrated H\textsubscript{2}SO\textsubscript{4} were mixed together in an ice bath for 4 h. Then 6.0 g of KMnO\textsubscript{4} was added slowly into the solution. Afterwards, the ice bath was removed and the suspension was stirred for another 3 days. Then the suspension was further treated with 200 mL of warm
water (~60 °C) and 10 mL of H₂O₂ (30%). The mixture was centrifuged at 4000 rpm and washed with diluted HCl and water to neutral. Finally, a homogeneous GO aqueous dispersion (1 mg mL⁻¹) was obtained for further use.

Preparation of LVO NCs-GNs composites. In a typical experimental procedure, 5.6 g of Cetyltrimethyl Ammonium Bromide (CTAB) was dissolved in a mixture of 10 mL of n-pentanol and 60 mL of n-hexane. Then, 10 mL of GO aqueous dispersion (1 mg mL⁻¹) was slowly poured and intensely stirred for 20 min at room temperature resulting in the formation of a golden water-in-oil emulsion. Then 1.8 mmol of NH₄ VO₃ and 2 mmol of H₂C₂O₄ or 1 mmol of LiOH·H₂O was added to this golden water-in-oil emulsion while stirring. After 10 min of vigorous agitation, equivalent volumes of two separate microemulsion solutions containing NH₄ VO₃ and H₂C₂O₄ or LiOH·H₂O were mixed rapidly. The suspension of the microemulsion were transferred into stainless steel autoclaves and heated at 200 °C for 16 h, followed by cooling to room temperature naturally. After cooled to ambient temperature, the black participates was obtained by centrifugation, and then washed for several times with distilled water. After drying in the vacuum oven at 70 °C overnight, as-synthesized LiV₃O₈-graphene was annealed at 400 °C for 2 h in an nitrogen flow in order to remove the residual water molecules and functional groups in the rGO, and to improve the crystallinity of LiV₃O₈ in the obtained composites, which would further improve its electrochemical performance. For comparison, Pure LiV₃O₈ nanoparticles were also prepared by the similar procedure without any GNs.

Preparation of SG-LVO-GNs composites. In a typical sol-gel experimental procedure, 10 mL of GO aqueous dispersion (1 mg mL⁻¹) was slowly poured and intensely stirred for 20 min at room temperature resulting in the formation of a golden transparent solution. Then 1.8 mmol of NH₄ VO₃ and 2 mmol of H₂C₂O₄ or 1 mmol of LiOH·H₂O was added to this golden transparent solution while stirring. After 10 min of vigorous agitation, equivalent volumes of two separate solutions containing NH₄ VO₃ and H₂C₂O₄ or LiOH·H₂O were mixed rapidly. The suspension of the solution were transferred into stainless steel autoclaves and heated at 200 °C for 16 h, followed by cooling to room temperature naturally. After cooled to ambient temperature, the black participates was obtained by centrifugation, and then washed for several times with distilled water. After drying in the vacuum oven at 70 °C overnight, as-synthesized LiV₃O₈-graphene was annealed at 400 °C for 2 h in an nitrogen flow in order to remove the residual water molecules and functional groups in the rGO, and to improve the crystallinity of LiV₃O₈ in the obtained composites, which would further improve its electrochemical performance.

Characterizations. The resulting sample was characterized by means of X-ray diffraction (XRD, Rigaku D/max-B) with monochromated Cu K radiation at a scanning rate of 2° min⁻¹ in the range of 10–50°. Morphology of products was characterized by scanning electron microscopy (SEM, Hitachi S4800) and high resolution transmission electron microscopy (HRTEM, JEM-2100) with an accelerating voltage of 200 KV. TG analysis was carried out with a TG/DTA6200 instrument. The specific surface area was measured by the Brunauer-Emmet-Teller (BET) method using ASAP2020. Additionally, Raman spectra were recorded at room temperature by employing an InVia Raman spectrometer using 633 nm red laser with 10% intensity to determine the extent of graphitic disorder.

Battery assemble process and Electrochemical measurements. The LVO NPs-GNs active material powder (~240 mg) was mixed with Super P carbon black and polyvinylidifluoride (PVDF, Kynar HSV 900), with weight ratio of 80:10:10, in N-Methylypyrrolidone (NMP) solvent to produce an electrode slurry. The mass of active materials was calculated at ca. 3.2 mg and integrated into two-electrode CR2025-type coin cells for electrochemical measurements, with LVO NPs-GNs electrode as cathode, metallic lithium foil as anode, porous polypropylene film as separator; electrolyte was 1.0 M LiPF₆ dissolved in ethylene carbonate (EC) and dimethyl carbonate (DMC) and diethyl carbonate (DEC) at a 1:1:1 volumetric ratio. The discharge-charge tests were conducted at various rates within a voltage window from 1.5 V to 4.0 V (vs. Li⁺/Li) on the Battery Testing System (BTS) battery testing system (Neware, Shenzhen, China). Electrical impedance spectroscopy (EIS) experiments were carried out on a Parstat 2273 advanced electrochemical systems in the frequency range mainly from 100 kHz to 10 mHz with the a.c. signal amplitude of 5 mV.

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Acknowledgements

This work was financially supported by Jiangsu Province Cultivation base for State Key Laboratory of Photovoltaic Science and Technology (201508), National Natural Science Foundation of China (NSFC 21376001), China Postdoctoral Science Foundation (2011M500650).
Author Contributions
R.W.M. and K.N.S. proposed and designed the experiments. R.W.M. and Y.D. carried out the synthetic experiments and conducted the characterization. R.W.M. and Y.D. performed the HRTEM, SEM characterization and structural analysis. R.W.M. and G.Q.D. analysed the data. R.W.M., G.Q.D., K.N.S. and D.R. wrote the manuscript. All the authors participated in discussions of the research.

Additional Information
Supplementary information accompanies this paper at http://www.nature.com/srep

Competing financial interests: The authors declare no competing financial interests.

How to cite this article: Mo, R. et al. Ultradispersed Nanoarchitecture of LiV3O8 Nanoparticle/Reduced Graphene Oxide with High-Capacity and Long-Life Lithium-Ion Battery Cathodes. Sci. Rep. 6, 19843; doi: 10.1038/srep19843 (2016).

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