Deep ultraviolet (DUV) lasers based on the AlGaN quantum well (QWs) have been extensively investigated for their critical applications in covert communication, spectral analysis, optical storage, medical diagnostics, and so on.\textsuperscript{1−3} The current injected AlGaN QW DUV laser at 271.8 nm has been developed on the bulk AlN substrate.\textsuperscript{4} In addition, the optically pumped AlGaN QW lasers have reached down to 237 nm.\textsuperscript{5−7} However, due to the valence sub-bands crossover of AlGaN,\textsuperscript{8} the optical polarization of DUV lasers switches from the transverse electric (TE) mode to the transverse magnetic (TM) mode when the emission wavelengths were shorter than 238 and 249 nm on less available AlN and more available sapphire substrates, respectively.\textsuperscript{9,10} The switch of the optical polarization to TM could compromise the laser performance as the TM mode suffers from lower facet reflectivity and could be more easily absorbed by the p-type layers and metals due to wider optical modes.\textsuperscript{9,89} Another caveat of the AlGaN QWs is the quantum confined Stark effect (QCSE) that occurs in the several nm thick AlGaN QW. It could reduce the overlap of electron and hole wave functions and thus the optical gain.\textsuperscript{8,11−13} Via tuning the well width from one to a few monolayers (MLs), the effective transition energy of GaN/AlN QWs could be adjusted due to the extremely large band offset and thus strong quantum confinement.\textsuperscript{14−17} Using such GaN QWs, the LEDs with wavelengths ranging from 365 to 219 nm have been demonstrated.\textsuperscript{17−20} Importantly, the optical polarization switch from TE to TM at shorter wavelengths could be eliminated thanks to the nature of the valence band of GaN, where the split-off hole band situates below the heavy and light hole bands to ensure TE dominant polarization.\textsuperscript{20} Furthermore, the QCSE is reduced as a result of the extreme quantum confinement in the ultrathin and deep GaN QWs.\textsuperscript{21}

However, whether grown by metal organic chemical vapor deposition (MOCVD) or molecular beam epitaxy (MBE), the controlled epitaxy of high quality GaN ML in the AlN matrix has still remained elusive.\textsuperscript{22,23} For instance, the thickness above.\textsuperscript{11−13} Via tuning the well width from one to a few monolayers (MLs), the effective transition energy of GaN/AlN QWs could be adjusted due to the extremely large band offset and thus strong quantum confinement.\textsuperscript{14−17} Using such GaN QWs, the LEDs with wavelengths ranging from 365 to 219 nm have been demonstrated.\textsuperscript{17−20} Importantly, the optical polarization switch from TE to TM at shorter wavelengths could be eliminated thanks to the nature of the valence band of GaN, where the split-off hole band situates below the heavy and light hole bands to ensure TE dominant polarization.\textsuperscript{20} Furthermore, the QCSE is reduced as a result of the extreme quantum confinement in the ultrathin and deep GaN QWs.\textsuperscript{21}

However, whether grown by metal organic chemical vapor deposition (MOCVD) or molecular beam epitaxy (MBE), the controlled epitaxy of high quality GaN ML in the AlN matrix has still remained elusive.\textsuperscript{22,23} For instance, the thickness
fluctuations and size distribution have been widely observed in the GaN/AlN QWs. These inhomogeneities create a fluctuated potential profile due to modulation of the quantum confinement energy, which results in the in-plane exciton localization and thus the red-shift, inhomogeneous broadening, and multiple peaks emission spectrum. In addition, for lasers, the large localization energy could increase the threshold and reduce the slope efficiency. Therefore, the weak localization and thus smooth well−barrier interface are crucial for the DUV lasers based on the GaN/AlN QWs. Currently, the range of fluctuations of the GaN/AlN QWs has been confirmed by the morphological characterization, that is, the cross-sectional transmission electron microscopy (TEM) or high-angle annular dark-field scanning TEM (HAADF-STEM). However, there is a lack of optical characterization of the localized excitons in the GaN/AlN QWs, let alone the localization depth and its impact on lasers. In addition to the reports on the GaN QW UV LEDs, the first DUV laser based on the GaN/AlN QWs has been demonstrated at 249 nm. This wavelength is equal to the shortest wavelength of the AlGaN QW laser with the TE polarization on the sapphire substrate. In this work, we have demonstrated lasing at 244.63 nm with TE polarization from the 3 ML GaN/AlN QWs grown by MOCVD on the sapphire substrate, a record short wavelength from the GaN/AlN QWs to date. We further investigated the spectral characteristics of localized excitons in the GaN/AlN QWs by the energy-dependent time-resolved photoluminescence (TRPL), temperature-dependent steady-state PL and TRPL measurements. Through the investigations of carrier dynamics, the depth of the localization was obtained and its impact on the laser was analyzed. The active region of the laser comprising 40 periods of the GaN/AlN QWs was sandwiched by a 3 μm AlN template and a 10 nm AlN cap, which was grown on a c-plane sapphire substrate by MOCVD. The source precursors for the growth were trimethylaluminum, trimethylgallium, and ammonia, with hydrogen as the carrier gas. To probe the interface roughness and estimate the thickness of the GaN/AlN QWs, the symmetric XRD ω−2θ scan was performed and illustrated in Figure 1a. The steep higher-order satellite peaks demonstrate the pronounced periodical structures with sharp interfaces. Therefore, the weak localization and thus smooth well−barrier interface are crucial for the DUV lasers based on the GaN/AlN QWs. Currently, the range of 2−4 ML thickness fluctuations of the GaN/AlN QWs has been confirmed by the morphological characterization, that is, the cross-sectional transmission electron microscopy (TEM) or high-angle annular dark-field scanning TEM (HAADF-STEM). However, there is a lack of optical characterization of the localized excitons in the GaN/AlN QWs, let alone the localization depth and its impact on lasers. 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The detailed descriptions of the sample design, growth, simulation and preparation could be found in the Supporting Information. Moreover, the XRD asymmetric (105) reciprocal space mapping (RSM) shown in the inset of Figure 1a manifests the pseudomorphic growth of the GaN/AlN QWs on the AlN/sapphire template, indicating that the active region is compressively strained on the AlN/sapphire template, beneficial for maintaining the lower position of the split-off hole band for TE dominant polarization.
Next, the epitaxial wafer was prepared into individual laser bars shown in Figure 1b with the cavity length of 1 mm for optical pumping. The edge-emitting cavities were cleaved along the $m$-plane of the epitaxial layers with the assistance of laser scribing on the backside of sapphire substrate. The smooth Fabry-Pérot facets were manifested by the cross-sectional scanning electronic microscopy (SEM) shown in Figure 1b. No additional mirrors were applied. Subsequently, the optically pumped experiments were performed using a 193 nm ArF excimer laser (5 ns pulses at 50 Hz). The edge emissions were detected near one facet by a charge-coupled device (CCD) camera through a Horiba iHR550 spectrometer. As the pumping power density increased from 80 to 1700 kW/cm², a narrowed DUV lasing at 244.63 nm was observed, as illustrated in Figure 2a. The peak intensity and line width of the spectra illustrate the distinct threshold of 310 kW/cm², which is comparable to the state-of-the-art AlGaN QW lasers at similar wavelengths. The degrees of polarization ($\rho$), defined as $\rho = (I_{TE} - I_{TM})/(I_{TE} + I_{TM})$, are 0.98 and 0.6 for the stimulated emission and spontaneous emission, respectively, shown in Figure 2b, which demonstrated the TE-dominant polarization of the 244.63 nm GaN/AlN QW laser. This TE-dominant lasing wavelength is the shortest among the reported DUV lasers grown on sapphire substrates, including the AlGaN QW lasers.

To investigate the interface fluctuations and thus the localized excitons of the GaN/AlN QWs, the steady-state PL and TRPL measurements were performed with varying temperature using a He-closed cycle cryostat. A diode pumped all-solid-state picosecond pulsed laser operating at 213 nm was applied as the excitation source, with repetition frequency of 5 MHz and pulse width <50 ps. The average excitation power density was 6 W/cm². The TRPL signals were recorded perpendicular to the c-plane surface by a time-correlated

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single-photon counting system. Figure 3a shows the PL decay curves at different photon energy at 15 K. These curves clearly consist of two decay components: a fast initial decay and a prolonged slow decay. The highly nonexponential decay varies across the PL spectrum, and the variation of decay time has been interpreted by the fluctuations of the localization energy. However, these transients do not match either the illustrated in Figure 3c. One can see that the strength. The behavior is mostly attributed to the strong quantum conformation in the ultrathin QWs and, thus, the increased oscillator weights of the corresponding decay term.

Figure 5. (a) TD-TRPL decay curves at representative temperatures at 5.21 eV. Variation of (b) the fitted decay times and (c) β with temperature.

energy, deep localization states more effectively suppress the in-plane relaxation of excitons, which accounts for the long-lived tail with a decay time of tens of ns at low temperature. In contrast, τfast varies little, shortened by only tens of ps as the energy increases, which is attributed to the reduced QCSE of weak localization states of thin QWs. The dependence of the lifetime on the photon energy verifies the localized excitons in the GaN/AlN QWs.

Figure 4a plots the temperature-dependent (TD) PL spectra measured at the average excitation power density of 6 W/cm². The abnormal feature in the data is the increased PL intensity at 50 K versus the one at 30 K, probably caused by the redistribution of excitons in the local environment, and the details are discussed later. A rapid quenching of the PL intensity is shown at temperatures above 150 K, which indicates the increased amount of nonradiative recombination due to the defect trapping of excitons. The shift of PL peak wavelength with temperature is illustrated in Figure 4b, which presents an S-shaped dependence. To analyze the depth of the localization, the experiment data was fitted by the Varshni empirical formula: $E_{\text{loc}}(T) = E_g(0) - aT^2/(\beta + T)$, where $E_g(0)$ is the bandgap energy of GaN/AlN QWs at 0 K and $a$ and $\beta$ are the fitting parameters. From the difference between fitting and experimental peak energy at lowest temperature, the exciton localization energy ($E_{\text{loc}}$) of 14.3 meV was obtained, as indicated by the double arrows in Figure 4b. The 14.3 meV $E_{\text{loc}}$ is smaller than the thermal energy of ~25 meV at RT. Thus, the weakly localized excitons can escape when they get a certain amount of thermal energy to overcome the distributed potential barriers.

The fwhm of the PL spectra exhibits a fluctuating behavior when the temperature varies from low to high, shown in Figure 4c. The solid line shows that the fwhm increases monotonically with temperature, without the effect of localization, as expressed by the following relation:

$$\Gamma(T) = \Gamma(0) + aT + b\left[\exp\left(\frac{\hbar\omega(0)}{k_B T}\right) - 1\right]$$
$\Gamma(0)$ is the temperature-independent contribution to the line width, and $a^{2}$ is the contribution of acoustic phonon. The last term is due to the scattering with longitudinal optical (LO) phonon. For simplicity, $\hbar\omega_{LO}$ is fixed as the LO phonon energy of GaN.37 Below 150 K, the discrepancy between the theoretical fitting curve and the experimental data is due to the effect of exciton localization. As temperature increases from 15 K, photogenerated excitons relax to the distributed potential minima, as indicated by the blue arrows in Figure 4d, resulting in a decreasing trend of the fwhm with the smallest value of 168 meV at 40 K. With a further increase of temperature ($50 \text{ K} < T < 100 \text{ K}$), localized excitons are partially thermalized to occupy the higher energy states, which leads to the blue shift of the PL peak energy in Figure 4b as well as the increase of the fwhm in Figure 4c. The equilibrium energy distribution is gradually approached in the temperature range of 100–150 K, and the fwhm basically remains constant. However, at sufficiently high temperature, that is, beyond 150 K, excitons are thermally activated and delocalize from the potential minima as shown by the red arrows in Figure 4d, and the fwhm increases in accordance with the thermal broadening of the PL spectra. The inset of Figure 4c shows the multiple peaks PL spectrum with the largest fwhm of 230 meV at RT, which reveals the absence of the effective localization. The discussion above suggests the relatively weak localization caused by the interface fluctuations in the active region of the laser.

To further confirm the influence of the thermal effect on exciton relaxation and delocalization process, TD-TRPL measurements were carried. Figure 5a shows the evolution of the PL decay curves at 5.21 eV. Utilizing eq 1, the fitted $\tau_{fast}$ and $\tau_{slow}$ are plotted in Figure 5b. It should be noted that the model of the combined exponential and stretched exponential decay shape can fit the curves at and below 150 K. Above 150 K, the slow decay component disappears, and the model is not applicable. In Figure 5a, the fast decay shape remains unchanged at temperatures below 50 K, as the emission originates from radiative recombination of excitons confined in the potential minima. With temperatures over 50 K, the fast decay slows down because of the occupation of excitons from lower-lying states to higher energy states near the PL peak energy. The redistributed excitons increase the PL intensity, thus, slowing down the decay rate, leading to the increasing $\tau_{fast}$ above 50 K. Such a temporal behavior caused by the exciton transport between different energy states was also observed in the InGaN/GaN QWs and other disorder alloys.38,39 However, when excitons are thermally activated to escape from the localization sites, $\tau_{fast}$ is thereby reduced above 100 K. Above 150 K, the excitons are fully delocalized and the decay shape changes to a single exponential decay with an effective lifetime defined as $\tau_{eff}$. Figure 5c shows the value of $\beta$ as a function of the temperature. Generally, the value of $\beta$ corresponds to the lifetime distribution describing the fundamental relaxation process, whether they are radiative or nonradiative.40 At low temperature, $\beta$ decreases first due to exciton relaxation to the localized states. As the temperature goes up, the escape process is thermally activated and $\beta$ increases. These discussions agree well with the results of TD-PL in Figure 4a–c. Therefore, in terms of the threshold and slope efficiency (Figure 2a), the 3 ML GaN/AlN QWs with weak exciton localization are consequently desirable for DUV lasers operating at RT.

In conclusion, we have demonstrated lasing at a record-short wavelength of 244.63 nm with TE polarization from the 3 ML GaN/AlN QWs on sapphire substrate. A low threshold of 310 kW/cm² was obtained, which is comparable to state-of-the-art AlGaN QW lasers at similar wavelengths. The XRD analysis shows the coherence and sharp interfaces of the GaN/AlN QWs. The weak exciton localization caused by the fluctuated potential profile was revealed and investigated by the PL and TRPL spectroscopy from 15 K to RT. At 15 K, the PL decay curves comprised multiple components; and the decay time varied from 62.6 to 2.77 ns at different energies, indicating the localized excitons. The “S-shape” behavior of the peak energy shift of the TD-PL spectra was attributed to the weak exciton localization with $E_{loc}$ of 14.3 meV. Therefore, due to thermal activation, the excitons occupied higher energy states and finally escaped from the localized states as the temperature increased. As a result, the fwhm of the emission spectra exhibited a decreasing—increasing behavior when the temperature was below 150 K. Above 150 K, the PL decay shape changed from the two-component exponential decay to the single exponential decay, which confirmed the complete delocalization of excitons. This work demonstrates the weak exciton localization and thus smooth interface in the GaN/AlN active region which are suitable to yield high performance DUV lasers at RT.

**ASSOCIATED CONTENT**

*Supporting Information*

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsphotonics.1c00090.

1. (I) Details of the sample growth; (II) Descriptions of the sample design; (III) Simulations of the optical confinement; (IV) Preparation of the laser bars (PDF)

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