Article

Influence of Different Biofuels on the Efficiency of Gas Turbine Cycles for Prosumer and Distributed Energy Power Plants

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Abstract: The efficiency of a gas turbine can be affected by the use of different biofuels usually with a relatively Lower Heating Value (LHV). The paper evaluates the impact of calorific value of fuel on turbine performance and analyzes the possibilities of optimizing turbine construction from the point of view of maximum efficiency for a particular fuel. The several variants of design of small power microturbines dedicated to various biofuels are analyzed. The calculations were carried out for: gas from biomass gasification (LHV = 4.4 MJ/kg), biogas (LHV = 17.5 MJ/kg) and methane (LHV = 50 MJ/kg). It is demonstrated that analyzed solution enables construction of several kW power microturbines that might be used on a local scale. Careful design of such devices allows for achieving high efficiency with appropriate choice of the turbine construction for specific fuel locally available. Such individually created generation systems might be applied in distributed generation systems assuring environmental profits.

Keywords: thermodynamic cycles; district distributed power plants; effectiveness; sustainability

1. Introduction

The condition of the energy sector determines the state of the national economy and the level of economic growth [1,2]. The power sector is currently experiencing a dynamic transformation, resulting not only from EU conditions, but also from current problems, mainly related to ensuring energy security to consumers [3–5]. In many European Union countries, it was decided to change the model of the electricity market [6–8]. There is a gradual retreat from the energy economy based on the central distribution of oil and other fossil fuels [9–11]. Achieving the synergy effect between the energy sector’s potential and its customers is now the overriding goal. As a result, dynamic development on the client side is observed related to photovoltaic panel installations, energy storage, electric vehicles and broadly understood Smart Homes [12–14]. The concept of smart cities (Smart City) is constantly evolving, which is a response to the needs of implementing innovative concepts of city functioning through modern technological solutions and a comprehensive management service, e.g., in the context of sustainable energy. New technologies in the power industry are becoming the driving force of the economy, and an important criterion for their development is the impact on the natural environment [15–17].

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The continuous increase in the demand for energy and its carriers as well as the growing normative requirements in the ecological aspects including reduction of CO\textsubscript{2} emissions cause the necessity of systematically increasing the share of energy from renewable sources [18–20]. The level of public awareness along with the increasingly restrictive legal requirements of the European Union in matters of environmental protection affect the attractiveness of activities and technologies that lead to the reduction of adverse human impact on the environment [21–23]. Energy operators, faced with the need to spend large sums on modernization of the power plants and at the same time being aware of the fact that the existing pollutant emission standards will be further tightened, must opt for investments in modern technologies that will produce clean energy without harming human health and the environment [24–26]. The choice of technology is more and more often supported by the Life Cycle Assessment (LCA), which, due to its comprehensive nature, allows for a full assessment of the environmental impact of the entire production process, from obtaining raw materials to final management of waste generated as a result of use of the product [27–29].

Large corporations producing electricity and selling it using international and national distribution networks due to the large installed capacity are not very flexible [30,31]. Currently, the government’s actions are aimed at supporting both improving the efficiency of electricity generation and supporting distributed energy based on local and renewable energy sources [32]. As a rule, this eliminates the problem of network losses. Energy is produced in the same place where it is used [33,34]. This also involves the development of smart grids and smart metering [35,36].

Although a constant increase in electricity prices is unavoidable, its freedom of trade and independent production together with storage can be a tool to control its rising costs [37]. Countries where political power is based on the export of raw materials lose their ability to exert pressure, which is a very important element from the point of view of energy security [38]. From the point of view of the challenges facing each national electricity system, such as the energy security of the state, reduction of emission and efficiency, only the coexistence of professional and civic energy is right.

The growing prosumer energetics is a chance for a new shape of the energy system, in which the recipient will be not only a user, but also an active participant. This leads to a visible increase in the number of prosumer polygeneration centers built [39,40]. In these types of units, most often turbines, much attention is paid to durability, reliability, low price and efficiency of components and the entire generator [41,42]. The disadvantage of the domestic power generation sector is the relatively low efficiency of energy production from coal, and in the case of dispersed power engineering, the efficiency of small power plants is even lower [43,44], and thermal power plants based on circuits with organic agents reach efficiency of just a dozen or so percent [45,46]. In the field of prosumer energy, there are no solutions on the market that allow highly efficient energy production around the clock. As part of the development of micro electric generators, it is possible to indicate micro-turbines and bladeless adhesive turbines [47–49].

The search for alternative energy from renewable sources is becoming more and more fashionable and recommended by, among others, the European Union. At present, this group of energy sources includes: tides, sea currents, waves, temperature difference of ocean waters, wind power, solar energy, geothermal energy and energy from biomass. In the case of prosumers, the most popular are solar collectors, wind turbines and biogas plants.

Currently, such popular solar collectors work only during the day [50]. Other solutions, in turn, apart from those using solar energy, have relatively low efficiency, hence their installation and operation is rather unprofitable [51].

An interesting energy source is biogas [52,53]. Its greatest advantage is universality. It can be used both for the production of electricity and heat, and as motor fuel, whereas wind, water or solar power plants only provide electricity.

Biogas is an energy vector formed from the microbiological decomposition of organic raw materials (e.g., of agricultural, industrial or food origin) during the methane fermentation process [54,55]. The composition of biogas depends on its origin (the type of substrate subjected to the fermentation
A large amount of waste generated by the agri-food industry may contribute to the
construction of many biogas installations located at the source of their use (production plant). This
solution due to the lack of costs of obtaining the substrate and the possibility of using the produced
electricity and heat for technological purposes of the plant is beneficial. The biogas produced can be
used to generate thermal or electrical energy or for combined energy production in CHP (Combined
Heat and Power) systems. The use of biogas for the production of electricity or heat requires the
removal of hydrogen sulhide and water vapor (responsible for the corrosion of equipment) [58,59].

An important place among alternative sources of energy is the wood gas obtained in the gasification
process, which, by supplying the CHP system, can be a competitive source of electricity and heat
generated in cogeneration. This is of particular importance in the generation of energy in distributed
systems, independent of large, centralized energy suppliers [60,61]. Energy is produced directly
at the point of demand, and the system is based on clean and environmentally friendly fuel. In
addition, the ash produced during the gasification process can be used in the chemical industry or as a
natural fertilizer.

The aim of the present work is to estimate the efficiency of several variants of microturbines
operating with a number of biofuels in order to evaluate the effect of the fuel calorific value on turbine
performance as well as to investigate the possibility of optimization of turbine construction in order to
achieve maximum efficiency for a particular fuel. Such optimization should ensure a possibility of
fitting the turbine to local needs for distributed energy generation.

Particular biofuels can differ depending on their chemical composition and the heating values
which play an important role when thermodynamical cycles are considered. Heating values influence
energy balance equations of gas turbine combustion chambers and, as a result, the relations between the
temperatures and the mass (and volume) flow rates of the working media (air, gases) are altered. This,
in turn, shows some impact on the power plant overall efficiency and the design of turbomachinery
flow parts. The paper aims at highlighting this problem, as it has not been discussed thoroughly in
the bibliography. It is so because the micro gas turbines (gas turbines of small and very small output)
operating on biofuels are only at the beginning of their applications in prosumer and distributed energy
power plants. In a typical arrangement of gas turbine engines, the combustion chamber is placed just
in front of the turbine, usually high-quality gas or liquid fuels are used and the hot gases flow through
the turbine flow part. In the case of various biofuels (especially pellets) so-called “external combustion
systems” may be used, which allows the burning of different sorts of fuel (liquid, gas or solid), even of
poor quality, because in these units clean air flows through the compressor and the turbine.

2. Materials and Methods

The Computation Algorithm

In the case of small power plants (from several kW to several hundred kW), the maximum
temperature 850–900 °C was assumed before the turbine, and the low efficiency of the components was
assumed, e.g., turbine efficiency equal to 82%, compressor efficiency—80%, efficiency of the electric
generator—90%, efficiency of the combustion chamber—95%. Assumptions adopted for the analysis
are presented in Table 1.
Table 1. Assumptions adopted for the design analysis of turbine generator variants [62,63].

| Description                          | Unit | Value |
|--------------------------------------|------|-------|
| compressor efficiency                | (-)  | 0.800 |
| turbine efficiency                   | (-)  | 0.820 |
| mechanical efficiency                | (-)  | 0.980 |
| leakage losses                       | (-)  | 0.020 |
| generator efficiency                 | (-)  | 0.900 |
| efficiency of the combustion chamber | (-)  | 0.950 |
| pressure loss in the filter          | (-)  | 0.995 |
| pressure loss in the silencer        | (-)  | 0.995 |
| pressure losses in the combustion chamber | (-) | 0.980 |
| pressure loss in the regenerator     | (-)  | 0.980 |

Currently, it is possible to obtain a stable flame during the combustion of low calorific fuels in a wide range of operating parameters, such as the molar composition of the fuel and the excess air coefficient. However, the biogas must be properly cleaned and dried so that it does not damage the turbine. Depending on the origin, the biogas composition is variable. The calorific value depends primarily on the methane content. Currently, biogas that is combusted in gas turbines has a methane content from 35% to 100%. As a result of continuous combustion with excess air and low pressures in the combustion chamber, turbines as well as microturbines have a significantly lower value of exhaust emissions as compared to the reciprocating engines. The combustion of low calorific gases has a significant impact on the natural environment by reducing the emission of nitrogen oxides [64].

The analyzed variants compare the possibility of using highly efficient exchangers and considered 5 different configurations of gas turbosets (Figure 1):

- Variant 1: turbine set operating according to the simple open cycle,
- Variant 2: turbine set operating according to the open cycle with regenerator,
- Variant 3: turbine set operating according to the open cycle with combustion chamber at turbine exit,
- Variant 4: turbine set operating according to the open cycle with external combustion chamber at turbine exit and high-temperature heat exchanger,
- Variant 5: turbine set operating according to the open cycle with partial bypassing of external combustion chamber at turbine exit and with high-temperature heat exchanger.

Analyses for gases with very different calorific value were carried out in the presented paper. The list of combusted gases analyzed is presented in Table 2. For comparison, the analysis was also carried out for methane (the main component of LNG or natural gas), and hydrogen being an ecological fuel with very high calorific value.
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Figure 1. Turbine set arrangements being analyzed. Variant 1: turbine set operating according to the simple open cycle; Variant 2: turbine set operating according to the open cycle with a regenerator; Variant 3: turbine set operating according to the open cycle with a combustion chamber at the turbine exit. The air introduced to the combustion chamber has a temperature equal to the temperature just behind the turbine and it can be compared to the situation when the effectiveness of the regenerator equals 1. Therefore, the efficiency of variant 3 can be higher than the efficiency of other variants. This solution has been well known for years [67,68] but it was not used in practice due to the properties of the materials for regenerators/combustors which did not allow the application of high temperature before the turbines. Nowadays, due to technological progress we can overcome these problems and propose variant 3 as a realistic solution. Variant 4: turbine set operating according to the open cycle with an external combustion chamber at the turbine exit and a high-temperature heat exchanger; Variant 5: turbine set operating according to the open cycle with partial bypassing of the external combustion chamber at the turbine exit and with a high-temperature heat exchanger.
Table 2. The list of analyzed gases with different heating values [65,66].

| Fuel Type                     | Volumetric Composition (+)                              | Density (kg/m³) | Calorific Value (MJ/m³) | Calorific Value (MJ/kg) |
|-------------------------------|--------------------------------------------------------|----------------|------------------------|------------------------|
| gas from biomass gasification | methane 0.09; carbon dioxide 0.133; carbon monoxide 0.147; hydrogen 0.073; nitrogen 0.42; water 0.137 | 1.2107         | 4.8                    | 4.4                    |
| wood gas                     | methane 0.12; carbon dioxide 0.54; carbon monoxide 0.3; hydrogen 0.04 | 1.4197         | 12                     | 8.5                    |
| biogas                       | methane 0.4; carbon dioxide 0.23; carbon monoxide 0.1; hydrogen 0.16; nitrogen 0.11 | 0.9438         | 16.5                   | 17.5                   |
| biogas                       | methane 0.75; carbon dioxide 0.15; carbon monoxide 0.02; hydrogen sulfide 0.04; nitrogen 0.04 | 0.9002         | 22                     | 24.4                   |
| city gas                     | methane 0.25; hydrogen 0.55; carbon monoxide 0.08; nitrogen 0.07; oxygen 0.05 | 0.4525         | 17.5                   | 38.7                   |
| methane                      | hydrogen 1.0                                           | 0.6660         | 36                     | 54.1                   |
| hydrogen                     | hydrogen 1.0                                           | 0.0835         | 10.02                  | 120                    |

3. Results

Computations for five variants of the cycles (Figure 1) with seven heating values for each cycle (Table 2) were performed. The thermodynamical calculations were performed following the classical approach well known from the bibliography [62,69–71]. First, the parameters in all the characteristic points of the schemas (turbine cycles) were determined, then the relation between the mass flow rates in particular elements were estimated, and, finally, the overall efficiencies of the cycles were calculated. The calculations were performed in the following order: calculations of the compression process in the compressor, calculations of the expansion line in the turbine, calculations of the regenerator and the combustion chamber energy balance equations. The following main relationships were used in the calculations.

The power and specific work of the gas turbine set:

\[ W_{GT} = \eta_m \cdot m_T \cdot l_T - m_C \cdot l_C \]  

\[ l_{GT} = \frac{W_{GT}}{m_C} = \eta_m \left( \frac{m_T}{m_C} \right) \cdot l_T - \left( \frac{m_C}{m_C} \right) l_C = \eta_m \left( \frac{m_T}{m_C} \right) \cdot l_T - l_C \]  

The specific work of the compressor and turbine:

\[ l_C = \frac{1}{\eta_C} \cdot c_p C \cdot T_f \left( \frac{P_2}{P_1} \right) \frac{k_C - 1}{k_C} - 1 \]  

\[ l_T = \eta_T \cdot c_p T_3 \left( 1 - \left( \frac{P_4}{P_3} \right) \frac{k_T - 1}{k_T} \right) \]  

The efficiency of the gas turbine cycle:

\[ \eta_{GT} = \frac{W_{GT}}{Q_t} \]  

where the heat flux brought to combustion chamber:

\[ Q_t = \left( m_T \cdot h_3 - m_C \cdot h_2 \right) = m_T \cdot \text{LHV} \]
The overall efficiency of the gas turbine unit:

$$\eta_{GT} = \frac{\eta_m \cdot (m_T \cdot h_4 - m_C \cdot h_3)}{(m_T \cdot i_3 - m_C \cdot i_2) \cdot \eta_{CC}}$$  \(7\)

and:

$$\eta_{TG} = \eta_{CC} \cdot \frac{m_T \cdot c_pT \cdot T_3}{m_C \cdot c_pC \cdot (\Pi_C)^{\frac{K_C}{K_C - 1}} - 1}$$  \(8\)

The heat flux transferred from the exhaust fumes in the regenerator is that:

$$\dot{Q}_{VII, T} = m_T \cdot (h_4 - h_5)$$  \(9\)

The heat flux received by the air in the regenerator is that:

$$\dot{Q}_{VII, C} = m_C \cdot (h_2' - h_2)$$  \(10\)

The values of specific heat at constant pressure for particular states of working media were determined on the basis of their chemical composition and thermodynamical parameters using REFPROP software.

The most significant results of the calculations are presented in Table 3. The results referred to methane as fuel (row 6 in Table 2), whereas a reference also showed the results of calculations for hydrogen fuel (row 7 in Table 2). Variant 1 (Figure 1) is a basic cycle in the power plants with a gas turbine; therefore, some of the results were related to it. For each of the analyzed variants, the compression was optimized to maximize efficiency. The effect of the compression on the value of the efficiency referring to the value of the maximum efficiency of variant 1 for two exemplary fuels is shown in Figure 2. In this case, the effect of the calorific value of fuel is very clear. For a calorific value equal to 4 MJ/kg, the compression amounts to approximately 17, and for a calorific value of 54 MJ/kg, it amounts to approximately 13, which evidently affects the design of the flow part of the turbine and compressor. As can be easily observed, the calorific value affects the optimum compression value (maximum efficiency) only for variant 1, but in other cases the type of fuel has a small influence on the value of the compression (Figure 3). Therefore, when designing the flow part of a gas turbine, operated in accordance with an open simple cycle (variant 1, often used in low power turbosets), we should pay special attention to the correct selection of compressor pressure depending on the type of fuel expected.

| Parameter | Variant | \(W_d\) (MJ/kg) |
|-----------|---------|-----------------|
| \(\eta/\eta_{meth}\) (\%) | V1 | 1.265 | 1.109 | 1.041 | 1.024 | 1.008 | 1 | 0.989 |
| | V2 | 0.949 | 0.972 | 0.988 | 0.993 | 0.998 | 1 | 1.003 |
| | V3 | 0.981 | 0.992 | 0.997 | 0.998 | 0.999 | 1 | 1.001 |
| | V4 | 0.751 | 0.893 | 0.958 | 0.976 | 0.992 | 1 | 1.011 |
| | V5 | 0.835 | 0.929 | 0.972 | 0.984 | 0.995 | 1 | 1.007 |
| \(m_{fuel}/m_{fuelmeth}\) (\%) | V1 | 16.272 | 6.793 | 3.174 | 2.248 | 1.402 | 1 | 0.448 |
| | V2 | 20.853 | 7.496 | 3.296 | 2.297 | 1.409 | 1 | 0.441 |
| | V3 | 13.782 | 6.416 | 3.101 | 2.221 | 1.399 | 1 | 0.450 |
| | V4 | 18.006 | 7.124 | 3.225 | 2.272 | 1.409 | 1 | 0.446 |
| | V5 | 17.121 | 7.020 | 3.220 | 2.254 | 1.405 | 1 | 0.448 |
### Table 3. Cont.

| Parameter Variant | $W_d$ (MJ/kg) | 4.0 | 8.5 | 17.5 | 24.4 | 38.7 | 54.1 | 120.0 |
|-------------------|---------------|-----|-----|------|------|------|------|-------|
| $\frac{m_{spal}}{m_{spalmeth}}$ (-) | V1 | 1.181 | 1.069 | 1.026 | 1.015 | 1.005 | 1 | 0.993 |
| | V2 | 1.118 | 1.039 | 1.014 | 1.008 | 1.002 | 1 | 0.997 |
| | V3 | 1.039 | 1.016 | 1.006 | 1.004 | 1.001 | 1 | 0.998 |
| | V4 | 1.107 | 1.038 | 1.014 | 1.008 | 1.003 | 1 | 0.997 |
| | V5 | 1.094 | 1.035 | 1.013 | 1.007 | 1.002 | 1 | 0.997 |
| $\frac{W_{eGT}}{W_{eGTmeth}}$ (-) | V1 | 1.506 | 1.178 | 1.067 | 1.037 | 1.010 | 1 | 0.984 |
| | V2 | 1.460 | 1.144 | 1.053 | 1.029 | 1.005 | 1 | 0.981 |
| | V3 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1 | 1.000 |
| | V4 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 | 1 | 1.000 |
| | V5 | 1.058 | 1.025 | 1.013 | 1.000 | 1.000 | 1 | 1.000 |
| $\eta/\eta_{V1}$ (-) | V1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | V2 | 0.89 | 1.04 | 1.13 | 1.16 | 1.18 | 1.19 | 1.21 |
| | V3 | 1.33 | 1.53 | 1.64 | 1.67 | 1.70 | 1.71 | 1.73 |
| | V4 | 0.73 | 0.99 | 1.13 | 1.17 | 1.21 | 1.23 | 1.25 |
| | V5 | 0.88 | 1.12 | 1.25 | 1.28 | 1.32 | 1.34 | 1.36 |
| $\Pi_{opt}$ (-) | V1 | 17.00 | 15.00 | 13.80 | 13.60 | 13.40 | 13.20 | 13.00 |
| | V2 | 3.60 | 3.00 | 2.85 | 2.80 | 2.75 | 2.75 | 2.70 |
| | V3 | 1.75 | 1.75 | 1.75 | 1.75 | 1.75 | 1.75 | 1.75 |
| | V4 | 2.60 | 2.60 | 2.60 | 2.60 | 2.60 | 2.60 | 2.60 |
| | V5 | 2.90 | 2.75 | 2.70 | 2.65 | 2.65 | 2.65 | 2.65 |

**Figure 2.** The effect of a compression on the value of the efficiency referred to the maximum value of variant 1 for two exemplary fuels.
Figure 2. The effect of a compression on the value of the efficiency referred to the maximum value of variant 1 for two exemplary fuels.

Figure 3. Influence of the structure of the cycle and calorific value of fuel on the optimal compression.

The subsequent drawings (Figures 4–10) show the influence of the cycle’s structure and of calorific value on maximum efficiency related to the maximum efficiency of variant 1. Only for the smallest calorific value considered (4 MJ/kg) variant V1 proved itself to be better than variants V2, V4, V5. As far as effectiveness is concerned, the most advantageous is the variant 3. The disproportion of this one as compared to variant 1 increases with an increase of the calorific value of the fuel combusted (collective plot Figure 11). The graph (Figure 12) shows the influence of the structure of the cycle and calorific value of fuel on the efficiency of the system in relation to the variants using methane as a fuel. Only for small heating value of the fuel its effect on the efficiency of turbine sets can be noticed.

The drawings (Figures 13–15) show the influence of the fuel cycle structure and its calorific value on the mass flux of the fuel burned in the combustion chamber as related to the methane mass flux (Figure 13), and on the exhaust gas mass flux again compared to the variants with methane as a fuel (Figure 14), and on the effective power in relation to similar variants with methane as a fuel (Figure 15).

In the case of fuel consumption, the conclusions are obvious: an increase in calorific value is accompanied by a decrease of fuel consumption. This effect is the most visible for variant 2. As a consequence, the exhaust flux also decreases with an increase in fuel’s calorific value, but in this case the impact is most pronounced for variant 2. It can also be concluded that in the case of turbine sets with an external combustion chamber (variants 3, 4, and 5), the change in calorific value does not affect the unit power of the turbine set.

Cogeneration systems working with organic media are already for many years [72] available in a wide range of electrical and thermal power. However, only a few examples of ORC (Organic Rankin Cycle) cogeneration installations with an electric power below 5 kW [73] can be found. Previous research has shown that it is possible to build a set of microturbines with a capacity of about 2 kW with higher efficiency than in existing machines [74]. It is worth noting that the relatively high efficiency of microturbines can be achieved due to a very careful and advanced design process.
The subsequent drawings (Figures 4–10) show the influence of the cycle’s structure and of calorific value on maximum efficiency related to the maximum efficiency of variant 1. Only for the smallest calorific value considered (4 MJ/kg) variant V1 proved itself to be better than variants V2, V4, V5. As far as effectiveness is concerned, the most advantageous is the variant 3. The disproportion of this one as compared to variant 1 increases with an increase of the calorific value of the fuel (collective plot Figure 11). The graph (Figure 12) shows the influence of the structure of the cycle and calorific value of fuel on the efficiency of the system in relation to the variants using methane as a fuel. Only for small heating value of the fuel its effect on the efficiency of turbine sets can be noticed.

**Figure 4.** The effect of the cycle structure on its efficiency as compared to variant 1 for heating value $W_d = 4$ MJ/kg.

**Figure 5.** Influence of the cycle structure on its efficiency as compared to variant 1 for heating value $W_d = 8.5$ MJ/kg.
Figure 5. Influence of the cycle structure on its efficiency as compared to variant 1 for heating value $W_d = 8.5$ MJ/kg.

Figure 6. The effect of the cycle structure on its efficiency as compared to variant 1 for heating value $W_d = 17.5$ MJ/kg.

Figure 7. The effect of the cycle structure on its efficiency as compared to variant 1 for heating value $W_d = 24.4$ MJ/kg.

Figure 8. The effect of the cycle structure on its efficiency as compared to variant 1 for heating value $W_d = 38.7$ MJ/kg.
Figure 7. The effect of the cycle structure on its efficiency as compared to variant 1 for heating value $W_d = 24.4$ MJ/kg.

Figure 8. The effect of the cycle structure on its efficiency as compared to variant 1 for heating value $W_d = 38.7$ MJ/kg.

Figure 9. The influence of the cycle structure on its efficiency as compared to variant 1 for methane.

Figure 10. The influence of the cycle structure on its efficiency as compared to variant 1 for hydrogen.
Figure 9. The influence of the cycle structure on its efficiency as compared to variant 1 for methane.

Figure 10. The influence of the cycle structure on its efficiency as compared to variant 1 for hydrogen.

Figure 11. Collective diagram of the influence of the structure of the cycle and calorific value of fuel on the efficiency of the cycle as compared to variant 1.
Figure 12. Collective diagram of the influence of the structure of the cycle and calorific value of fuel on its efficiency in relation to the variants of cycles with methane as a fuel.

Figure 13. Collective diagram of the effect of the structure of cycle and calorific value of fuel on the mass flux of the fuel recorded in the combustion chamber in relation to the variants of circulation with methane fuel.
The drawings (Figures 13–15) show the influence of the fuel cycle structure and calorific value of fuel on the exhaust gas mass flux as compared to the variants of the cycles with methane.

**Figure 14.** Collective diagram of the influence of the structure of the cycle and the calorific value of fuel on the exhaust gas mass flux as compared to the variants of the cycles with methane.

**Figure 15.** Collective diagram of the effect of the structure of cycle and calorific value of fuel on the effective power in relation to the variants of the cycle with methane as a fuel.
4. Discussion

Variants with external combustion chambers demand particular attention. In fact, this solution has been known for dozens of years and it has, for example, been considered for nuclear power plants with High-Temperature Gas-cooled Reactors (HTGR) but only recently has it appeared in turbomachinery practice, in small output gas turbines for prosumer and distributed energy systems. It is hardly possibly to find any information in the literature about the design problems and the results of technical analysis. However, there are a few companies [75–79] which offer small output power plants for different fuels with external combustion systems. They are characterized by a relatively small compressor ratio which corresponds well to the results shown in the paper. However, the efficiency of these units is rather unimpressive (up to about 24% for sets with regenerators). In spite of that they arouse particular interest due to the fact that they can use various types of fuel, including different biofuels. They can still be treated as pioneer solutions but it is highly likely that they will become quite popular in the near future.

5. Final Conclusions

The analysis carried out allowed for the following conclusions:

- In the design of the flow part of gas turbines that burn biofuel (mainly low power ones, dedicated for distributed energetics), not only the structure of the turbine set, but also the calorific value and type of fuel should be taken into account.
- Variant 3 is the most-advantageous system due to the efficiency achieved; it allows for increasing the efficiency with respect to the reference value of variant 1 by even over 70%. Also, higher values are obtained for fuels with higher heating values (Figure 11).
- The type of fuel affects the cycle efficiency for variant 1 and variant 4 as well as variant 5 (Figure 12). In the case of variant 1, an increase in calorific value reduces efficiency (up to 30%) as related to the efficiency of the cycle with methane as a fuel, while in variant 4 and variant 5 an increase in calorific value increases (up to 20%) the efficiency related to the efficiency of the cycle with methane as a fuel.
- The change in calorific value has a very significant impact on the amount of fuel combusted in the combustion chamber (Figure 13); e.g., for a very low heating value \( W_d = 4 \text{ MJ/kg} \), the amount of fuel burned increases by up to 20 times compared to the combusted methane \( W_d = 54.1 \text{ MJ/kg} \).
- For fuels with very low calorific values \( W_d = 4 \text{ MJ/kg} \) and \( W_d = 8.5 \text{ MJ/kg} \), a clear change in the mass flux of flue gas flowing through the turbine as related to the exhaust mass flux of methane as fuel (Figure 14) can be observed; in other cases this change is minor.
- For variant 1 and variant 2, the effect of calorific value on the effective power referring to effective power with methane used as a fuel (Figure 15) can be seen, while in the remaining variants the heating value of the fuel shows minimal or no effect on the effective power of the turbine set.

The conducted analyses provide knowledge to help to mitigate potential environmental hazards through introduction of biofuels into distributed energy generation and optimization of turbines to such locally available fuels.

The problem still requires further research, but implementation of the findings might contribute to the reduction of environmental burdens.

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Nomenclature and Units

The following list contains a collection of the most important quantities used in calculations, together with appropriate symbols and units.

Symbols and units used in calculations.

- \( l \) work of unit mass (kJ/kg)
- \( h \) enthalpy of unit mass (kJ/kg)
- \( LHV \) lower heating value (MJ/kg)
- \( \Pi \) compression ratio (-)
- \( c_p \) specific heat at constant pressure (kJ/kg·K)
- \( i \) enthalpy of unit mass (kJ/kg)
- \( m \) mass flow rate (kg/s)
- \( W \) power (kW)
- \( p \) pressure (Pa)
- \( Q \) heat flux (kW)
- \( R \) gas constant (kJ/kg·K)
- \( s \) entropy of unit mass; also: blade pitch (kJ/kg·K); (mm)
- \( T \) temperature (°C)
- \( v \) specific volume (m³/kg)
- \( W_d \) calorific value (MJ/m³) or (MJ/kg);
- \( \eta \) efficiency (-)
- \( \kappa \) isentropic exponent (-)

List of used subscripts.

- \( e \) an effective
- \( hyd \) hydrogen
- \( G \) generator
- \( i \) internal
- \( j \) unit
- \( C \) compressor
- \( CC \) combustion chamber
- \( m \) mechanical
- \( meth \) methane
- \( n \) leaks
- \( ob \) cycle
- \( opt \) optimal
- \( spal \) exhaust gas
- \( T \) turbine
- \( GT \) gas turbine set
- 1, 2, … point numbers on diagrams

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