Recent Targeted of siRNA Delivery Vehicles for Cancer Therapy

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ABSTRACT

Recent progress in RNA biology has broadened the scope of therapeutic targets of RNA drugs for cancer therapy. However, RNA drugs, typically small interfering RNAs (siRNAs), are rapidly degraded by RNases and filtrated in the kidney, thereby requiring a delivery vehicle for efficient transport to the target cells. To date, various delivery formulations have been developed from cationic lipids, polymers, and/or inorganic nanoparticles for systemic delivery of siRNA to solid tumors. This research article describes the current status of clinical trials related to siRNA-based cancer therapy, as well as the remaining issues that need to be overcome to establish a successful therapy. It, then introduces various promising design strategies of delivery vehicles for stable and targeted siRNA delivery, including the prospects for future design. The current major strategies to design delivery vehicles for systemic siRNA delivery involve the construction of multimolecular assemblies from more than dozens of monomer components, including siRNA. The success of RNAi-based cancer therapy is closely associated with tumor biology as well as architecture of delivery vehicles. Tumor cell plasticity evokes a resistance mechanism against clinical treatments, and cancer stem cells are gradually being identified as the root of cancer recurrence. New target RNA genes should be discovered to increase apoptosis in cancer cells and simultaneously reduce side effects in normal and healthy cells. Multidisciplinary research studies will guide the development of highly effective and safer RNAi-based drugs in clinical trials.

Keywords: RNAi; siRNA Delivery; Polyion Complex Micelle; Systemic Administration; Cancer Therapy

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Abbreviations: GBM: Glomerular Basement Membrane; EPR: Enhanced Permeability and Retention; TEM: Transmission Electron Microscopy; FDA: Food and Drug Administration; P: Crystallizable Fragment; Fab: Antigen-Binding Fragment; PLD: Pegylated Liposomal Doxorubicin, PFS: Median Progression-Free Survival; PICs: Polyion Complexes; PEI: Polyethyleneimine; HA: Hyaluronic Acid; Glu: Glutamic Acid; Cys: Cysteine; Gly: Glycine; FPBA: 3-Fluoro-4-Carboxyphenylboronic Acid; LbL: Layer-By-Layer; CaP: Calcium Phosphate; BBB: Blood-Brain Barrier; BTB: Blood-Tumor Barrier

Introduction

Extracellular and Intracellular Barriers in Systemic siRNA Delivery to Solid Tumors

Various delivery vehicles have been developed for systemic delivery of therapeutic siRNA into solid tumors [1]. They need to protect vulnerable siRNA from enzymatic degradation and avoid rapid renal filtration as well as entrapment by phagocytes, and further extravasate from blood to tumor tissues (Figure 1A). Once siRNAs reach the tumor tissue, they need to

a. Be internalized by cancer cells,
b. Escape from the endosome into the cytoplasm, and
c. Finally release the siRNA payload to form RISC (Figure 1B).

 Kidney glomeruli work as a physical filtration barrier that allows water and small molecules to pass into urine while larger molecules are retained in the circulation [2]. The pore size of the glomerular basement membrane (GBM) is reported to be approximately 6-10nm. Thus, naked siRNAs with a size of approximately 7nm in length and 2 nm in diameter [3], as well as their degraded products, can be readily filtered within 10 min through GBM and passed into urine [4,5]. These facts generate the lower size limitation of approximately 10 nm for design of delivery vehicles. Meanwhile, it is believed that various solid tumors have defective “leaky” vascular structures associated with immature
lymphatic ducts, compared with healthy organs/tissues, permitting
the accumulation of nanoparticles with several tens to hundred
nm in tumor tissues. This size-mediated tumor accumulation
mechanism of nanoparticles (or macromolecular drugs) was
originally observed by Y. Matsumura and H. Maeda in 1986, and was
termed the enhanced permeability and retention (EPR) effect [6].

To date, the size-mediated tumor accumulation of nanoparticles
has been widely demonstrated in various tumor-bearing murine
models using polymeric micelles, inorganic nanoparticles, and lipid
nanoparticles [7-9]. Of importance in this regard is that the tumor
accumulation behavior of nanoparticles is significantly affected by
the pathophysiology of tumor tissues [10].

Figure 1: Schematic illustration of delivery barriers in extracellular
A. And intracellular
B. Regions.

In 11 canine cancer patients with spontaneous solid tumors,
110nm-sized nanoparticle displayed high uptake levels in six of
seven carcinomas, whereas the same nanoparticle accumulated
only one of four sarcomas [11]. Highly permeable tumor models,
such as the colon adenocarcinoma LS174T model, are reported to
allow significant accumulation of nanoparticles that are even 400nm
in diameter [12]. On the other hand, subcutaneous pancreatic
BxPC3 tumors are reported to have thick fibrotic stroma and hypo
vascularity, hampering the tumor accumulation of N50nm-sized
nanoparticles, but not 30 nm-sized ones. Eventually, only 30nm-
sized nanoparticles accomplished significant antitumor activity
in the pancreatic tumor model [13]. These facts have encouraged
researchers to engineer smaller delivery vehicles with a size of less
than 50nm for enhanced accumulation in heterogeneous tumor
tissues. Meanwhile, the EPR effect in human patients has been
observed in a handful of examples and is noteworthy [14,15]. A
copolymer-drug conjugate with a molecular weight of approximately
15kDa, termed SMANCS, which is able to bind to blood albumin
and thereby shows significantly increased blood circulation,
was found to accumulate in clinical hepatocellular and renal cell
carcinomas with a high vascular density through arterial infusion
[16]. With a diameter of approximately 90 nm, PEGylated liposomal
doxorubicin or Doxil® has a circulation half-life of 21-90h [17-20],
exhibiting a 10-fold greater selective accumulation in metastatic
breast carcinoma tissue compared to tumor-free skeletal muscle in
two patients [21]. The EPR effect observed in animal models needs
to be carefully interpreted for the translation to clinical settings as
described in other reviews [22-24].

Materials and Methods
Design Criteria to Overcome Extracellular Barriers

Transports of nanoparticles from blood vessels to cancer cells
are governed by particle dynamics regarding physical barrier of
stroma. The recent observation onto tumor microenvironment
showed that tumor blood vessels undergo time-limited formation
of an opening in the vessel walls followed by brief outward flow of
fluid into the tumor interstitial space (termed ’eruptions’) probably
due to hydrodynamic pressure gradient [25]. Both 30nm-sized and
70nm-sized nanoparticles were erupted into tumor interstitial
spaces. The 30nm-sized nanoparticles quickly diffused away but
the 70nm-sized nanoparticles was trapped in stroma-rich barriers
[25]. Cancer cells mostly surround blood vessels in some clinical
tumor (e.g. kidney, brain, liver, thyroid, ovarian, and head and neck
cancers), whereas stroma surrounds vessel in other clinical tumor
(e.g. breast, pancreatic, colorectal and non-small cell lung cancers)
[26,27]. Thus, in case of stroma-rich tumors, nanoparticles need to
penetrate into (or distribute across) the stroma tissue to reach
the cancer cells nests. In this regard, the penetrability of nanoparticles
is reported to significantly depend on their particle size as follows.
20nm-sized PEGylated gold nanoparticles permeated to 40-50μm
depth from vessel centers in subcutaneous MDA-MB-435
β
μ

explained in other reviews [39-41]. Among these polymer brushes, circulation kinetics and biodistribution of delivery vehicles was well nanopolymer surface [38]. The impact of these polymer brushes on poly(oxazoline), which all generate steric repulsive forces on the (PVP), poly(N-(2-hydroxypropyl) methacrylamide) (PHPMA), and flexible polymer brushes, e.g., PEG, poly(N vinyl pyrrolidone) (PVP), poly(N-(2-hydroxypropyl) methacrylamide) (PHPMA), and poly(oxazoline), which all generate steric repulsive forces on the nanoparticle surface [38]. The impact of these polymer brushes on circulation kinetics and biodistribution of delivery vehicles was well explained in other reviews [39-41]. Among these polymer brushes, PEG has been most widely used over many years, and approved as an injectable material by Food and Drug Administration (FDA) in United States [42,43]. On the other hand, a few reports on the limitations of PEG, e.g., immunogenicity, have been published after two decades of clinical usage [41,44]. Whereas the immunogenicity of PEG in patient was not reported after treatment with PEGylated liposomes or micelles, PEGylated phenylalanine ammonia lyase tested in Phase 1 trials induced antibodies against PEG within 6 weeks after single subcutaneous administration [45]. This anti-PEG antibody reduced the efficacy of PEGylated asparaginase because it may eliminate the PEGylated protein from the bloodstream [46,47].

Design Criteria to Overcome Intracellular Barriers

Once target tissues or cancer cells have been reached, delivery vehicles should interact with the cellular surface for internalization into cells. The main parameters that determine endocytosis of delivery vehicles are shape, size, and surface chemistry. These parameters are believed to affect not only the cellular uptake efficiency but also the endocytotic route [48]. The shape effect of delivery vehicles is not described in this review because most delivery vehicles for cancer therapy are constructed to possess a spherical morphology through simple self-assembly procedures or natural growth of seed inorganic particles (see the reference [49,50] on the shape effect). Multimolecular delivery vehicles, e.g., polymeric micelles and LNPs are generally constructed to be 30-100 nm in size, to promote the EPR effect. Inorganic nanoparticles are also reported to demonstrate a size effect on endocytosis; bare gold nanoparticles with 20-50 nm in diameter have demonstrated that the most efficient cellular uptake between 10 and 100 nm size ranges in cultured cancer cells because gold nanoparticles with these size ranges may balance between the elevated elastic energy associated with increased curvature of the cell membrane and reduced entropy associated with receptor/ligand immobilization [51-53]. Surface chemistries of delivery vehicles are apparently more critical for their endocytosis, compared to size and shape. Positively charged nanoparticles have a high affinity to negatively charged proteoglycans expressed on the surface of most cells, resulting in more efficient adsorptive endocytosis, compared with neutral and negatively charged nanoparticles. Of note, heparin sulfate proteoglycans, comprise transmembrane proteins termed syndecans, are considered major binding sites for cationic delivery vehicles [54]. However, such cationic nanoparticles are not able to take advantage of systemic administration due to non-specific interactions with negatively charged blood components before reaching target cells. PEGylation of delivery vehicles is a standard strategy, which suppresses such aggregate formation [38]. Nevertheless, PEGylation of delivery vehicles concurrently generates disadvantages for cellular entry due to weakened interactions with the surface of target cells (termed PEG dilemma) [55].

tumor, which was deeper than 60 and 100 nm-sized nanoparticles [28]. Also, 12 nm-sized PEGylated nanoparticles diffused to approximately 80 μm depths from vessel centers in subcutaneous melanoma tumor [29]. These results indicate that smaller nanoparticles are preferred to diffuse into stroma-rich extracellular matrix. On the other hand, rapid proliferation of cancer cells and the resulting blood and lymphatic vessel compression can induce higher interstitial fluid pressure in the tumor area, preventing efficient diffusion of nanoparticles from vessel to cancer cells [30].

Treatment of transforming growth factor-β inhibitor and collagenase can reduce the pericyte coverage of endothelium and fibrosis in the tumor microenvironment, respectively, allowing the enhanced penetration of nanoparticles [31,32]. Of note, the majority of tumor xenograft model in mice relatively lacks stroma, compared to human patients’ tumors. This indicates that the delivery efficacy of nanoparticle is likely over-estimated using inadequate animal tumor models [27]. It is important that the aforementioned size of delivery vehicles must be maintained even in the bloodstream including a huge amount of biomacromolecules and cells. Thus, delivery vehicles should be carefully designed to avoid undesired aggregation and rapid dissociation in the biological milieu until the target tumor region is reached. In particular, positively charged delivery vehicles may electrostatically bind to negatively charged serum proteins and proteoglycans, such as albumin and heparan sulfate, resulting in their aggregation and/or dissociation. Transmission electron microscopy (TEM) has shown that the intravenously injected CALAA-01 has a zeta-potential of 10-30 mV and was entrapped with GBMs, which have a high density of heparan sulfate [33], resulting in the loss of their structural integrity. In another study, siRNA-loaded cationic polysaccharide nanoparticles were transferred from the kidney to the bladder more slowly compared with naked siRNA. Considering that the original size of the nanoparticles (220-230 nm in diameter) was larger than the pore size of GBMs, the siRNA transfer to the bladder implies that siRNA payloads were gradually released from the nanoparticles and that GBM partially contributes to disassembly of the intravenously-administered nanoparticles. Of note, nanoparticles with a size of several hundred nanometers can be engulfed by Kupffer cells through phagocytosis and entrapped by the reticuloendothelial system in the liver and spleen [34-36]. Thus, absorption of serum proteins on to delivery vehicles likely reduces the blood circulation property of delivery vehicles [37]. An effective approach to limit protein absorption is surface coating with non-ion, hydrophilic, and flexible polymer brushes, e.g., PEG, poly(N vinyl pyrrolidone) (PVP), poly(N-(2-hydroxypropyl) methacrylamide) (PHPMA), and poly(oxazoline), which all generate steric repulsive forces on the nanoparticle surface [38]. The impact of these polymer brushes on circulation kinetics and biodistribution of delivery vehicles was well explained in other reviews [39-41]. Among these polymer brushes,
To overcome this PEG dilemma, ligand-mediated targeting strategies have been explored for delivery vehicles to selectively bind to receptor molecules that are overexpressed on targeted cancer cells (other reviews summarize promising ligand candidates, including small molecules, peptides, antibody, and aptamers [56,57]). Arginine-glycine-aspartic acid (RGD) peptide and folate are typical ligands used in siRNA delivery for various types of cancers because these ligands are closely related to angiogenesis of tumor development and metabolism of fast-growing cancer cells. The RGD peptide can strongly and specifically bind to $\alpha_\text{v}\beta_3$ and $\alpha_\text{v}\beta_5$ integrin receptors, which are overexpressed on many cancerous and neovascular endothelial cell surfaces [58,59]. A cyclic form of the RGD peptide (cRGD) provides the rigid structure for enhanced affinity to the target integrins ($K_D$ = approximately 40nM for $\alpha_\text{v}\beta_3$ integrin [60]) and prevents degradation of the highly susceptible aspartic acid residue [58]. Folate is a low molecular weight vitamin required by all eukaryotic cells for 1-carbon metabolism and the synthesis of purines and pyrimidines. It has a high affinity ($K_D$ = approximately 10nM) for folate receptor isoform $\alpha$ (FR-$\alpha$), which is highly overexpressed on the surface of ovarian, uterine, brain, and CNS cancers, whereas a high to moderate level of FR-$\alpha$ expression is detected in lung, kidney, and breast cancers [56,61]. Monoclonal antibodies and their fragments are also utilized to recognize specific molecules (i.e., antigens) on the surface of cancer cells. The structure of antibody divides into two different bio functional subdomains. The antigen-binding fragment (Fab) mediates antigen recognition via complementarity-determining regions and the crystalizable fragment (Fc) recruits Fc receptor on the immune cell or the other antibody recognition [62].

Trastuzumab, an antibody for FDA approved antibody-drug conjugate Trastuzumab emtansine, has $K_D$ = 1-7nM for the transmembrane tyrosine kinase receptor (HER2) [63-65]. Fab fragments can be used to reduce the bulky size of a full antibody (approximately 155m), alleviating immunogenicity and improving the pharmacokinetic profile of delivery vehicles [61,66]. Nucleic acid aptamers, which are single-stranded oligonucleotides with a specific 3D structure, also exert high binding specificity to their target molecules [61]. To date, no ligand-installed multimolecular delivery vehicle containing oligonucleotides or small molecular drug goes to markets [67]. On the other hand, two antibody-drug conjugates are approved by FDA for treatment of lymphoma and HER2-positive breast cancer [63]. In subcutaneous folate receptor-positive tumor mice model, folate-conjugated Vinca alkaloid, EC145, showed complete cures without a relapse for >90 days post-tumor implantation in 4/5 mice [68]. However, in Phase II trials combined with pegylated liposomal doxorubicin (PLD), median progression-free survival (PFS) of EC145 plus PLD marginally increased from 2.7 to 5.0 months compared to PLD-alone control in ovarian cancer [69]. In recent report, Phase III study was stopped because EC145 did not demonstrated efficacy regarding PFS in patients. One plausible explanation is that receptor properties in animal's tumor did not represent properties of primary cancer cell found in a patient’s tumor [23]. Other gaps between laboratory animal model and human patients in tumor targeting were well explained in interesting perspectives [23,70].

After endocytosis, siRNA-loaded delivery vehicles encounter a sequential pH drop in the early endosome (pH 6.5), late endosome (pH 6.0), and lysosome (pH 4.5-5.0) [71,72]. In this way, the endocytosed delivery vehicles (and siRNA payloads) are subjected to lysosomal hydrolysis and inactivated for RNAi machinery. Thus, delivery vehicles need to contain a functionality to breach the endosomal membranes for translocation to the cytoplasm. Many previous studies have demonstrated that polycations containing low pKa amines and their polycation complexes (PICs) with nucleic acids can induce endosome disruption (or endosomal escape), resulting in high transfection efficiency [73,74]. Endosomal escape induced by low pKa amines has been explained by two possible mechanisms. One is the proton sponge hypothesis based on increased osmotic pressure [75,76]. Low pKa amines can protonate in acidic endosomal compartments and induce proton influx into endo/lysosomal compartments accompanied by counter ions, mainly chloride ions. This ion influx increases the osmotic pressure in endo/lysosmolar compartments, possibly eliciting the membrane destabilization. Of note, the endosomal escape of siRNA elicited by a huge excess of cationic polymers in cultured cells does not predict in vivo efficacy in animal experiments because unbound cationic polymers may not accumulate in the same cancer cells as delivery vehicles do. In addition, it has gradually been believed that this hypothesis does not work well. Polycations with high pKa still induce comparatively high endosomal escape in cultured cells [74].

The other mechanism is direct membrane destabilization by highly charged polycations [74,77]. As aforementioned, polycations can bind to the oppositely charged cellular membrane and perturb membrane integrity. In particular, polycations bearing low pKa amines can significantly elevate their positive charge density through amine protonation in endo/lysosomal compartments, and consequently perturb the endo/lysosomal membrane integrity for membrane destabilization. The design strategies of delivery vehicles, which are capable of endosome disruption, will be described later in this chapter.

**Results and Discussion**

**Design of siRNA Delivery Vehicles**

Delivery vehicles have been developed

- a. To stabilize their multimolecular structures in the bloodstream;
- b. To selectively release siRNA from the stabilized structures into the cytoplasm,
- c. To specifically recognize the target cellular surface, and
- d. To allow efficient endosomal escape (Table 1).
Table 1: Summary of design strategies in this research article.

| Position in Multimolecular Structures | Functionalities | Introduction Methods in Monomer Components |
|--------------------------------------|-----------------|--------------------------------------------|
| Surface                              | Peptide installation for extracellular pH responsiveness. | Ligand and peptide are conjugated into terminal end of monomer. |
|                                      | Ligand installation for high cell specific recognition |                                           |
| Intermediate                         | Hydrophobic layer for high stability | Carbon chain and head group modification in lipid monomers |
|                                      | High endosome escapability |                                           |
|                                      | GSH response for selective release of siRNA | Thiol group is introduced into triblock copolymer. |
|                                      | MMP response for high cell specific recognition | Peptide is introduced between PEG and cationic segments. |
| Core region                          | Hydrophobic interaction for high stability | Individual moiety is introduced into block copolymer or cationic homopolymer. |
|                                      | GSH, endosomal acidic pH, ATP response for selective release of siRNA |                                           |
|                                      | High cell specific recognition responsive on extracellular acidic pH | PEI in triblock copolymer |
|                                      | High endosome escapability | Cationic moiety in block copolymer or cationic homopolymer has secondary/tertiary amines. |

Various technologies (or strategies) have been applied to mainly elaborate three compartments of multimolecular structures, which are surface, intermediate layer, and core. In this review, multimolecular structures are defined as polymer- and lipid-based nanoparticles. Both nanoparticles comprise cationic monomer components to efficiently encapsulate negatively charged siRNA and increase the siRNA load in nanoparticles. In addition, these components drive electrostatic interaction with siRNA and spontaneously assemble into a multimolecular structure in the aqueous milieu [78,79].

**Carrier Design for Stability and Release**

Multimolecular delivery vehicles are stabilized by various driving forces, e.g., electrostatic interaction, hydrophobic interaction, and hydrogen bonding. Design of building components to maintain multimolecular structures is a key point to increase delivery efficacy. Various features in building components, e.g., chemical structures and length of building components (cationic moieties, non-ionic/hydrophilic moieties, and hydrocarbon tail of lipid) contribute to vehicle stability [80-82]. These features need to be optimized in the individual delivery vehicles. Among them, pKa of cationic building components is generally well studied in terms of vehicle stability and particle formulation. An ionizable cationic lipid in SNALP contains a dimethylamino headgroup (pKa = 6.7±0.1), efficiently formulating a multimolecular assembly with siRNA at pH 4. At physiological pH, this vehicle maintains a neutral or low cationic surface charge density to avoid non-specific disruption of plasma membranes. Polymeric complex delivery vehicle is also significantly influenced by pKa of the functional group in cationic components. The primary amines (-NH₂) in polylysine have pKa of 10.5 and are protonated into -NH₃⁺ at 99% in pH 7.4, whereas the secondary amines in polyethyleneimine (PEI) have pKa of 6.6 and are protonated at approximately 50% in the neutral pH condition [77]. Thus, two-fold quantities of secondary amines in PEI are necessary to neutralize single negatively-charged siRNA compared with primary amines in polylysine.

Meanwhile, internalized delivery vehicles need to release siRNA payloads into the cytoplasm for siRNA loading into RISC proteins for RNAi. The target site-selective release of siRNA can be accomplished by designing the vehicles that respond to different gradients of biological signals between intracellular and extracellular regions. As stabilizing/releasing strategies, multimolecular structures can dissociate to release encapsulated siRNAs in response to three representative biological signals: redox potential, pH, and ATP concentration. The design strategies of multimolecular structure for these kinds of biosignals are divided into two categories. The first category is covalent conjugation of siRNA into delivery vehicles through biosignal-responsive crosslinkers. The terminal end of siRNA is readily modified with biosignal-responsive chemical moieties and then associates with the vehicles. These vehicles can release siRNA through cleavage of the crosslinks in the presence of higher amounts of biosignals. The other category is construction of multimolecular assembly using biosignal responsive components. In this way, the multimolecular structure can dissociate into building components and simultaneously releases encapsulated siRNAs. This biosignal responsive disassembly of the multimolecular structure elicits the rapid siRNA release in the target site.

**Hydrophobicity-Stabilized Delivery Vehicles:** Stabilization of delivery vehicles by hydrophobic interaction in aqueous solutions has been investigated in the early development of vehicles because of simple chemistry for introduction of hydrophobic moieties into component materials [83,84]. Hydrophobic moieties, such as alkyl chains and cholesterol, installed into cationic components can assist the spontaneous assembly of multimolecular structures with siRNA through hydrophobic interactions, rendering delivery
vehicles more resistant to dissociation (Figure 2A). This increase in the association number (e.g. the number of building components in single delivery vehicle) between hydrophobic cationic components and siRNA results in a higher resistance against serum-containing media compared with unmodified cationic components [85,86]. Consequently, the hydrophobized delivery vehicles permitted more efficient cellular uptake of siRNA payloads, leading to enhanced endogenous gene silencing in cultured cancer cells. However, the higher stability of delivery vehicles in serum-containing media does not guarantee the stability in the bloodstream. When hydrophobized PEG-polycations formulated with siRNA, blood circulation property increased for only 10 min after tail vein administration [87,88]. The resulting delivery vehicles exerted inefficient tumor growth inhibition in a subcutaneous model of tumor, indicating that simple hydrophobic moiety introduction into cationic components is not enough to generate the stability of vehicles in bloodstream.

In this regard, a previous study demonstrated that vehicle stability could be further improved by compartmentalizing the hydrophobic moieties within the multimolecular structure [89] (Figure 2B). The exclusion of hydrophilic siRNA payload as well as cationic segments from the hydrophobic core allowed for more stable assembly because the hydrophobic components were more tightly packaged in the core without interferences of hydrophilic siRNAs and polycations. This vehicle had better stability in the bloodstream compared with the control vehicle without the compartmentalization of hydrophobic moieties. The intermediate layer in multimolecular structure can also be stabilized by hydrophobic moieties (Figure 2C). This type of delivery vehicles (e.g. mostly lipid-based nanoparticles) contain siRNA in the core and exhibit longer blood circulation properties compared with the core-hydrophobized delivery vehicles [90,91]. Cationic lipid-based core was coated with siRNA and further formulated with anionic PEGlipid as outer bilayer, utilizing the alkyl chain-constituted intermediate bilayer stabilized the delivery vehicle [90]. This delivery vehicle (a particle size of 100nm) has a plasma half-life of approximately 18h and tumor accumulation of siRNA peaked at 24h after systemic administration.

Figure 2: Platform structures for the design of delivery vehicles with high stabilies. Multimolecular structures have hydrophobized core (A, B) or intermediate layer (C).

Furthermore, significant fluorescence of fluorescent dye-labeled siRNA could be detected in the tumor tissue until 72h after administration. Another delivery vehicle is composed of cationic lipid, azide modified cholesterol, and anionic alkyne-modified hyaluronic acid (HA) [92]. Cationic lipid nanoparticle contains siRNA and azide modified cholesterol in the core and intermediate layer, respectively. Interestingly, the anionic alkyne-modified HA was covalently conjugated to the azide-modified cholesterol, reducing interference of integrity of the intermediate bilayer. The delivery vehicle had a particle size of 130nm and exhibited a plasma half-life of 3-4h. The vehicle showed better tumor growth inhibition, compared to controls e.g. lipid nanoparticle electrostatically-coated with HA and cationic lipid nanoparticle without HA. This result probably indicates that the integrity of hydrophobic intermediate layer affects stability of multimolecular structures. However, these delivery vehicles with longer blood circulation properties exhibited dose ranges of siRNA between 1.2mg/kg and 7.5mg/kg for tumor growth inhibition in animal models. These values are similar to those with other vehicles with shorter blood circulation properties, implying that selective release of siRNA and better endosomal escape ability may be further required for reducing the dose amount of siRNA and increasing the gene silencing efficiency.

Delivery Carrier Design for Selective Release of siRNA

Redox Potential Responsive Delivery Vehicles: Glutathione is a thiol containing tripeptide composed of glutamic acid (Glu), cysteine (Cys), and glycine (Gly), and works as a main antioxidant in cells. Glutathione is distinguished from other common peptides by the unique structure of γ-glutamate, rendering glutathione inert to normal intracellular peptidase-mediated degradation [93]. The cell maintains reduced glutathione (GSH) by de novo synthesis from the three amino acids and reduction of oxidized glutathione (GSSG) by glutathione reductase, which induces the concentration of GSH to be 50-1000 times higher than that of GSSG in cells [94,95]. In this way, GSH concentrations can be distinguished between the intracellular and extracellular environment. GSH concentration within cells is 0.5-10mM but decreases to 10-30μM in blood plasma [93-95]. Thus, the disulfide linkage can be preferably cleaved in

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26904
the cytoplasm or intracellular compartments while it is slowly degraded during blood circulation. The payload drug release from disulfide crosslinked nanoparticles was observed from 2-4h after internalization by the cells in cultured cells [96]. Thiol functionality greatly contributes to reversible stability of delivery vehicles when disulfide bonds are introduced into the intermediate layer or the core.

Multimolecular structure maintains (or slowly dissociate) its pre-formed structure in bloodstream, facilitates tumor accumulation by EPR effects or ligand-mediated targeting, disassembles in the GSH-rich cell interior, and eventually deliver the amount of siRNA in RISC to induce desired RNAi. As a representative, the primary amine group in the side chain of PEG-polycations was modified with 2- iminothiolane (2IT) to introduce a free thiol group as well as an amine group [97]. The resulting disulfide crosslinked delivery vehicle had a thiolate core structure with 40-50nm diameter size and neutrally charged with zeta potential of 0.1mV (Figure 3A). The vehicle improved blood circulation property of half-life (approximately 10min) compared to naked siRNA and non-crosslinked vehicle control (both half-lives 3-4min). The improved blood circulation affected the biodistribution of fluorescent dye-labeled siRNA in animal experiment. The similar amount of siRNA was accumulated in kidney administered by naked siRNA and the non-crosslinked vehicle at 24h after injection of vehicles, whereas half of the siRNA amount was observed in kidney administered by the crosslinked vehicle.

Moreover, a crosslinked vehicle with ligand installation delivered approximately two-fold higher amount of siRNA in tumor compared to the controls (e.g. naked siRNA, a non-crosslinked vehicle, and a crosslinked vehicles without ligand installation). Finally, this crosslinked vehicle improved tumor growth inhibition in subcutaneous cervical tumor (25μg siRNA/mice, 6 injections), demonstrating that the selective release of siRNA in tumor was successfully accomplished. Stability of disulfide crosslinked delivery vehicles can be further increased when hydrophobic moieties are simultaneously formulated in the core through additional hydrophobic interaction. In this term, ligand-installed and thiolated PEG-polycations were formulated with cholesterol-modified siRNA (Chol-siRNA) [98]. The resulting delivery vehicles were stabilized by additional cholesterol mediated hydrophobic interactions as well as by thiol crosslinking. The vehicle increased blood circulation properties with a half-life ≤ 20 min compared to naked siRNA/ligand-installed and thiolated PEG-polycations control, leading to higher tumor accumulation of siRNA and enhanced RNAi efficacy in subcutaneous cervical tumor. These researches clearly showed that increased stability/selective release of siRNA can achieve higher RNAi efficacy in an animal tumor model. Thiol crosslinking strategy in the core of multimolecular structure needs to consider an innate phenomenon of preferable intermolecular disulfide linkages. When large quantities of the thiol group are introduced into the core region or intermediate layer, the possibility of intramolecular disulfide linkage is higher than that of intermolecular disulfide linkage. Thus, the current disulfide crosslinked nanoparticles showed restricted redox responsive stability, indicating that the increase in intermolecular disulfide crosslinking will be a key factor to improve RNAi efficacy of delivery vehicles in passive or ligand-mediated targeting.

Figure 3: Illustration of delivery vehicles for selective release of siRNA. Multimolecular structures introduce redox-responsive thiol bonds in the core region
A. Delivery vehicle contains acidic pH responsiveness for faster dissociation
B. And introduce ATP-responsiveness in the core region for selective dissociation (C).
Disulfide linkages are introduced into a clinically ongoing polymer/siRNA conjugate vehicle (named Dynamic Poly Conjugate) for systemic delivery of siRNA into viral infected hepatocytes [99]. This conjugate vehicle consists of an endosomolytic backbone polymer conjugated with thiolated siRNA, N-acetylgalactosamine as a targeting ligand and PEG. In a Phase I clinical trial in healthy volunteers, a single dose of Dynamic Poly Conjugates was well tolerated up to 2mg/kg when administered intravenously [100]. Adverse events were reported to be mild or moderate. Serum hepatitis B surface antigen was reduced by up to 50% after a single dose of 2mg/kg and significant reductions were detected between 43 and 57 days in a Phase Ia trial.

**Acidic pH Responsive Delivery Vehicles**

Acidic pH (pH 4.5-6) in late endosomes has frequently been highlighted as a representative biosignal for triggering the site-specific drug release from delivery vehicles because a large pH change from extracellular neutral pH to endosomal acidic pH allows us to utilize acid-labile chemistry [101]. Various acid-labile bonds, such as acetals [102], hydrazones [103], β-thiopropionate [104], phosphoramidate [105], orthoesters [106], and citraconic amide [107,108], have been applied to construct multimolecular structures that elicit acidic pH-responsive release of drug payloads, including anticancer drugs and biomacromolecules (Figure 4). For instance, amino ketal linkages were installed into a polycation backbone and the resulting ketalized polycations formulated siRNA into nanoparticles, which is highly charged with zeta potential of 16 to 22mV (Figure 3B) [109]. The ketalized vehicles efficiently disassembled and released more quantities of siRNA into the cytoplasm whereas unmodified control vehicles exhibited delayed dissociation and captured siRNA at 4h of incubation in cultured cells. Furthermore, the unmodified control vehicles (and loaded siRNA) were observed both in the cytoplasm and the nucleus because their high surface charge probably induced non-specific interaction with membrane of the nucleus. This ketalized delivery vehicle improved RNAi efficiency in cultured cell condition and clearly showed advantages of selective siRNA release. In other example, siRNA is conjugated with a maleic acid derivative amide into anionic polymer and the resulting anionic polymer/siRNA was further formulated with cationic polymers [110]. Released siRNA from the vehicle was not detected at pH 7.4 in 1h incubation whereas approximately 30% of released siRNA was observed at pH 5.0. However, RNAi efficiency of the vehicle was moderately improved in cultured cancer cells compared with a pH-unresponsive control. One research reported that cholesterol was conjugated with acetal linkage into PEGpoly(vinyl alcohol) (termed Chol-PVA-PEG) [111]. This Chol-PVA-PEG was further formulated with siRNA and cationic cyclodextrin, rendering a nanoparticle in the size of 120-170nm. Cholesterol moiety facilitated the compaction of siRNA into the nanoparticle through hydrophobic interaction. The acetal linkage of the cholesterol moiety was degraded in late endosome, promoting decondensation of the nanoparticle and release of siRNA. The size of the nanoparticle was not changed at pH 7.4 for up to 24h but the polydispersity of the nanoparticle started to increase after 4 h at pH 5.5. The nanoparticle showed similar RNAi efficiency to PEI and lipofectamine 2000 in cultured cancer cells. Acid-labile chemistry has also frequently applied to the responses of other components in multimolecular structures for delivery of biomacromolecules e.g. detachment of PEG [112], ligand [99], and cationic polymer [113].

![Figure 4: Cleavage of acidic pH-sensitive linkages.](image-url)
ATP Concentration-Responsive Delivery Vehicles

ATP, the most abundant ribonucleotide, is a responsive signal for cell-specific release of siRNA. Whereas ATP is present in the extracellular environment at approximately 0.4 mM, its concentration is dramatically higher up to 3 mM within the intracellular matrix [114]. Similar to the aforementioned environment-responsive delivery vehicles, delivery vehicles can be designed to release payload siRNA into the ATP-abundant cytosol by utilizing phenylboronic acid (PBA) chemistry. PBA can form reversible covalent esters with 1,2-cis-diols on a ribose ring, which is present at the 3’end of siRNA and ATP [115]. As a representative, 3-fluoro-4-carboxyphenylboronic acid (FPBA) was conjugated into primary amino groups in the side chain in PEG-polycations and complexed with the ribose-terminated siRNA as an intermolecular crosslinker (Figure 3C). This delivery vehicle was stabilized by the covalent conjugation between siRNA ribose and ionized FPBA moiety, hydrophobic interaction derived from non-ionized FPB Amoieties, and ion-pair formation between siRNA phosphates and residual amino groups in the polycation. Consequently, the delivery vehicle containing the ribose-terminated siRNA showed better stability against counter polyanion exchange with dextran sulfate, compared to control containing deoxyribose-terminated siRNA at either or both ends.

On the other hand, this delivery vehicle dissociated in the ATP concentration range of more than 1 mM. Compared to disulfide crosslinking, this crosslinking further needs to be clarified in terms of

a. Difference of on-off responsiveness between ATP concentration and GSH concentration, and

b. Although the thiol group does not affect initial electrostatic association between the polycations and siRNA, the relatively hydrophobic and bulky PBA group may prevent efficient crosslinking between diol and PBA. More precise design of block copolymer can improve delivery vehicle performance. The payload release dependent on the gradient of ATP concentration was also attained by using an ATP-binding aptamer-incorporated DNA motif for anticancer drug delivery [116,117]. The Gu group designed a doxorubicin-incorporated aptamer/single stranded DNA duplex, where the aptamer changed its tertiary structure in the presence of ATP and lost binding affinity for doxorubicin. The doxorubicin-incorporated aptamer/DNA duplex forms a nanogel with additions of protamine and hyaluronic acid. Finally, the nanogels successfully obtained moderate ATP-responsive growth inhibition in subcutaneous breast tumors.

Delivery Carrier Design for High Cell Specific Recognition

Delivery vehicles enter the tumor microenvironment from neighboring blood vessels. Multimolecular structures that are stable enough in the bloodstream can arrive at the tumor tissue from the leaky vessels. As described above, the vehicle can be further elaborated to possess higher selectivity to individual cancer cells or have more efficient uptake into cells. The tumor microenvironment is composed of many types of cells including malignant cancer cells, fibroblasts, immune cells, and endothelial cells [118]. The delivery vehicle should be designed to recognize its target cells to increase the delivery efficiency. This can be accomplished by ligand-receptor interaction (or active targeting). For efficient recognition, cell-specific ligands are installed onto the surface of delivery vehicles or the distal ends of neutral and hydrophilic spacers. Alternatively, the delivery vehicle is designed to selectively expose the positive charges near target cells, facilitating the binding to the cellular surface. The vehicle detaches neutral and hydrophilic layers or alters its charge to positive charge in response to tumor specific biosignals. The tumor environment-specific biosignals include acidic pH and specific enzymes, which trigger the chemical reaction in delivery vehicles to alter their multimolecular structures.

Biological Stimuli-Responsive Delivery Vehicles: The lowered pH (pH 6.5-7.0) in the deep tumor tissue has gradually paid attention as acidic pH signals [119]. This slight pH drop in the tumor extracellular matrix originates from the high metabolic rate of cancer cells in poorly perfused regions. Inadequate oxygen delivery to some regions of tumors generates hypoxic condition, which restricts oxidative phosphorylation of pyruvate in the mitochondria. Hypoxic cancer cells shift their glycolysis metabolism from generation of pyruvate to lactate. Increased oncogenic metabolism also generates an excess of protons and carbon dioxide, which are kept in equilibrium with carbonic acid by the enzyme carbonic anhydrase. These weak acids and protons are exported out of the cells, inducing enhanced acidification of the extracellular milieu [119]. The protonation degree of amino groups in cationic components of the delivery vehicle is a key for utilization of the lowered tumoral pH as a biosignal. In this regard, the amine pKa value of cationic components has been highlighted as an indicator for their protonation behavior and regulated to convert the surface charge of multimolecular structures from negative to positive in response to the acidic pH in deep tumor tissues. This strategy expects that higher cellular uptake of positively charged vehicles occurs in tumors, whereas negatively charged vehicles suppress nonspecific cellular uptake in healthy tissues. For instance, the delivery vehicle was prepared from branched PEI, which increased a protonation degree when the solution pH decreased from 7.4 to 6.8 [120] (Figure 5A).

The mixing ratios between cationic PEI and anionic siRNA were carefully selected in gel retardation assays to formulate multimolecular vehicles that had negative surface charges at pH 7.4 and positive surface charges at pH 6.8, associated with the facilitated protonation of PEI. The resulting surface charge-reversible
vehicles had higher tumor accumulation of fluorescent dye-labeled siRNA than non-charge-reversible negative and positive control vehicles. A similar surface charge conversional vehicle was also developed using peptides comprising histidine and glutamic acid residues [121] (Figure 5B). Considering that the pKa of histidine is approximately 6.0, glutamic acid residues were utilized as neighbors of histidine in the peptide sequence for increasing the pKa value of the basic amino acid via stabilization of the protonated form. Delivery vehicles integrated with this peptide exhibited an increase in surface charge at pH 6.5, compared to pH 7.4, and enhanced the cellular uptake in cultured cancer cells. These studies fully utilized an advantage of multimolecular assembly by amplifying a subtle change in the protonation degree of component amino groups for a dramatic change in surface charge of the assembly.

Figure 5.
A. Illustration of delivery vehicles for cell specific recognition in tumor micro environment. Multimolecular structures contain charge-conversion moieties in the core
B. Or on to the surface
C. Enzymes (e.g. MMPs) cleave PEG layers, which exposes positive charges in the core
D. Or cell-specific ligands.

Alternative strategy for high cellular internalization is that neutral and hydrophilic shielding layer is torn off in the extracellular matrix near the tumor whereas it protects delivery vehicle in the bloodstream. Increased surface charges or exposure of a ligand moiety induces higher cellular uptake of delivery vehicles [122]. Acidic pH and specific enzymes in the extracellular matrix can trigger the detachment of the shielding layer. The detachable strategy has widely been used for delivery of biomolecules such as plasmid DNA and antisense oligonucleotides but more researches regarding enzyme response than acidic pH response have been investigated for systemic delivery of siRNA. The vehicle responding to the subtle pH difference between extracellular matrix and neutral pH may not have significantly increased RNAi efficiency compared with the vehicle responding to the pH difference between late endosome and neutral pH. The invasive nature of malignant tumors has long been associated with the ability to degrade collagen in the extracellular matrix, a three-dimensional non-cellular structure that is present in all tissues and provides physical support for tissue integrity and elasticity [123]. The matrix metalloproteinase (MMP) family is involved in tissue invasion, angiogenesis, regulation of inflammation, and formation of metastatic niche [124,125]. MMPs include 23 zinc-dependent endopeptidases and have been overexpressed from tumor cells or stromal cells infiltrating the tumor. Therefore, MMPs with a higher concentration in the tumor environment can also represent biosignals, which can be used to design intelligent vehicles.

MMP-cleavable peptide (VPLSLYSGCG) is placed between PEG and the polycations [126] (Figure 5C). When delivery vehicle was treated with 50nM MMP-7, a similar concentration in the metastatic tumor micro environment, the zeta-potential of the delivery vehicle gradually increased over 6.5h and MMP-7 efficiently cleaved PEG layers. Using MMP-7 treatment at 1-5nM concentrations relevant to normal and healthy tissue, the vehicle showed a slower rate of increase in zetapotentials, indicating a dose-dependent response to
MMP-7 concentration. MMP7-pre-treated vehicle was internalized at 2.5-fold higher amounts in cultured cancer cells than non-treated controls due to the increase in its surface charges. In luciferase overexpressing cancer cells, the MMP7-pre-treated vehicle also showed better endogenous luciferase gene silencing than non-treated controls, implying that PEG-peptide polycation has the potential to function in an animal tumor model. It is notable that VPLSLYSGGG peptide can also be efficiently cleaved by other enzymes, MMP-2 and MMP-9. This PEG-peptide-polycation was further improved with a folate-conjugated polymer to increase cellular uptake in the tumor microenvironment [127]. PEG20K-peptide-polycation and folate-PEG2K-polycation were synthesized and micellar nanoparticles were prepared using a 1:1 mixing ratio of each polymers. When the micellar nanoparticle arrived at the MMP-rich environment, the longer PEG shield was cleaved by MMP-7 and the underlying folate ligand exposed (Figure 5D). Thus, the nanoparticles can internalize into target cells by ligand-mediated endocytosis. These nanoparticles achieved greater than 50% protein-level knockdown in cultured folate receptor expressing breast cancer cells. MMP responsive delivery vehicle was further evaluated in an animal model [122].

A PEG-sheddable delivery vehicle through MMP2-cleavable peptide (PLGLAGR9) significantly enhanced growth inhibition in subcutaneous breast tumor (20µg siRNA/mice, 7-8 injections). However, moderate inhibition of tumor growth compared with controls indicated that MMP of large molecular weight cannot easily access target peptide in the intermediate layer of the delivery vehicle, probably inducing a delayed responsiveness in the tumor environment. High dense PEG layer in the current delivery vehicles probably guarantees reduction of non-specific absorption of serum proteins in the bloodstream but simultaneously reduces the MMP approaches. Thus, biosignals of large Mw such as MMP may not fully induce desired responses in multimolecular structures. Other MMP-cleavable peptides and their applicable delivery vehicles are summarized in (Table 2).

Table 2: List of MMP cleavable peptide sequences and delivery vehicles.

| Cleavable Peptide Sequences | Enzyme | Delivery Vehicles |
|-----------------------------|--------|------------------|
| GGGV                        | MMP2, MMP9 | Lipid-based nanoparticle [128] |
| PLSLYSGGG                   | MMP2 | Lipid-based nanoparticle [129] |
| GPLGIAGQ                    | MMP2 | Lipid-based nanoparticle [129] |
| VPLSLYSGGG                  | MMP2, MMP7, and MMP9 | Polymeric micelles [126,127] |
| PLGLAGR9                    | MMP2 | Polymeric micelles [126,127], Dendrimer [130] |
| RSWMGLP                     | MMP9 | Silica particle [131] |
| GPLGYRG                     | MMP2 | Polymeric micelles [132] |
| PVLIGL                      | MMP2, MMP9 | Lipid-based nanoparticle [133] |

**Ligand Installed Delivery Vehicles:** To optimize the ligand-mediated active targeting functionality, several parameters, including ligand density and length/density of spacer, should be considered for construction of actively targeted multimolecular structures. The underlying mechanism of active targeting is the recognition of the ligand by its target receptors, and thus, a higher density of both ligand and receptor generally guarantee higher opportunities of their binding [128-133]. For example, conjugates of chemically modified siRNA and tri-N-acetylgalactosamine (GalNAc) resulted in higher cellular uptake in primary mouse hepatocytes than bi-GalNAc siRNA conjugates [134]. This result demonstrates a multivalent binding effect of ligands for the enhanced cellular uptake efficiency, at least in cultured cells. Similarly, a higher number of ligands on multimolecular vehicle surface exhibit more efficient internalization in cultured cells. However, such enhanced uptakes through the binding of the multivalent ligands were not always observed for active targeting in systemic administration. The receptors are expressed not only on target cellular surface but also non-target ones at lower levels. Thus, a higher number of ligands can generate the higher affinity (or avidity) to target cellular surface, but concurrently increase the risk for non-specific binding to such non-targeted cells. Intercellular adhesion molecule-1 (ICAM-1) is constitutively expressed at a basal level on endothelial cells in quiescent vasculature but its expression is markedly elevated in pathologically activated endothelium. Introduction of reduced quantity of ICAM-1 specific antibody onto a particle surface enhanced the selectivity for binding to inflamed vasculature compared with normal tissues [135]. The length of spacer between ligand and a nanoparticle surface affects the binding chances due to flexibility of the spacer. Antibody-installed nanoparticles equipped with PEG2000 or PEG3000 exhibited greater binding to cultured dendritic cells, compared to those with PEG1200, PEG2000, or PEG5000 [136]. The optimal PEG length depends on individual delivery vehicle. A peptide ligand-installed liposome with PEG500 linker dramatically enhanced cellular uptake in cultured cancer cells with appropriate density of the peptide, whereas control liposome with PEG5000 linker showed the similar level of cellular uptake to non-targeted controls [137].

The density of PEG onto nanoparticles also affects cellular uptake amount by active targeting. cRGD installed nanoparticle
Delivery Vehicles for High Endosomal Escapability

Delivery vehicles potentially contain endosomal escapability and facilitate their escape from endo/lysosomal acidification. In cultured cells, this enhanced endosomal escapability of vehicles greatly increases gene silencing efficiency compared with controls without escapability. In systemic administration, the functional chemical groups of endosomal escapability, e.g., secondary/tertiary amines or histidine should be carefully tailored in multimolecular structures because those possess a low pKa and unprotonated amino groups do not participate in electrostatic association with siRNA. PEI is a representative cationic polymer eliciting endosomal escapability through the proton sponge hypothesis [75,76]. PEI shows partial protonation of nitrogens at physiological pH (45% in linear PEIDP520) and augmented protonation at endo/lysosomal acidification (55% in linear PEIDP520) in 150mM NaCl [77,143]. One notable disadvantage of PEI is cytotoxicity. It is known that the cytotoxicity is substantially elevated with an increase in molecular weight of PEI. However, low molecular weight PEI cannot maintain stable multimolecular structure under physiological milieu because of its less ion pairing sites to nucleic acids, compromising the transfection efficacy. Thus, the low molecular weight PEI (e.g. molecular weight 8000Da) was conjugated with each other to have a higher molecular weight (e.g. average molecular weight 10-20 kDa) through biodegradable linkages for maintaining higher transfection efficiency associated with lower cytotoxicity [144,145].

A low toxic and pH-dependent cationic moiety was alternately developed by fine-tuning the number of repeating amino ethylene unit, -(CH₂⁻CH₂-NH)ₙ- in the side chain of polyaspartamide [74]. The polymers were synthesized by direct aminolysis of PEG-b-poly(β-benzyl-L-aspartate) with diethylenetriamine [-{(CH₂⁻CH₂-NH)ₙ-}, DET] or tetraethylenepentamine [-{(CH₂⁻CH₂-NH)ₙ-}, TEP] [termed as PEGPAsp(DET) and PEG-PAsp(TEP), respectively] [146]. PAsp(DET) contained 51% and 82% protonated amino groups at pH 7.4 and pH 5.5, respectively, thereby eliciting a large change in protonation degree (Δα =31%) [77]. PAsp(DET) had a monoprotected structure (CH₂⁻CH₂-NH-CH₂⁻CH₂-NH₃⁺) to induce a low membrane destabilization effect at pH 7.4, whereas the diprotected structure of PAsp(DET) (CH₂⁻CH₂-NH⁺-CH₂⁻CH₂-NH₃⁺) had a high membrane destabilization effect at pH 5.5. PAsp(TEP) also exhibited acidic pH-selective membrane destabilization ability, which is only possessed by even numbered aminoethylene units: PAsp(DET) and PAsp(TEP) had two and four aminoethylene units, respectively. Further detailed and comprehensive mechanisms regarding the endosomal escape moiety are explained in other review papers [77]. Derivatives of these polymers, PEGPAsp(DET) and PEG-PAsp(TEP), successfully delivered therapeutic siRNA into subcutaneous and spontaneous model of cancers [87,88,147].

Other chemical structures in cationic polymer also facilitated pH mediated membrane disruption. For example, poly(dimethyl aminoethyl methacrylate-co-propyl acrylic acid-co-butyl methacrylate) [termed as p(DMAEMA-co-PA-co-BMA)] was ampholytic under physiological pH in that positive DMAEMA and negative PAA residues masked hydrophobic BMA [148]. At endosomal pH, PAA underwent a hydrophobic-to hydrophobic transition of carboxylate groups and DMAEMA (pKa = 7.4) increased the positive charge in the residues. This changed the polymer from a hydrophilic polyanhydride to hydrophobic polycations that were capable of disrupting the endosomal membrane. In addition, the imidazole ring (pKa=6.0) of histidine induces a proton sponge effect in an acidic condition and poly(histidine) has been utilized as an endosomal escape moiety [149]. Although some cationic lipids were synthesized by linking the alkyl chain or lipid components with PEI to provide buffering effect [150,151], the lipid-based nanoparticle had its own endosomal escape mechanism, which was first proposed by the Szoka group [152,153]. Cationic components of lipid-based nanoparticles are associated with anionic phospholipid in the endosomal membranes, promoting the formation of the inverted hexagonal (HII) phase. The HII phase involves six cylindrical fused structures of two oppositely charged lipid components, where the head group of the lipid components faces inward and the hydrocarbon tail faces outward. Cationic lipids promoting these non-bilayer structures lead to disruption of the endosomal membrane and release of siRNA from nanoparticles into the cytoplasm [152,154]. Dioleoyl phosphatidyl ethanolamine (DOPE) is known as a “fusogenic” cationic lipid because it can place a hydrophilic polyanhydride to hydrophobic polycations that were capable of disrupting the endosomal membrane.

Delivery Carrier Design in Other Category

Layer-by-layer delivery vehicle: Delivery vehicles constructed by layer-by-layer (LbL) technology for high loading of siRNA has
been an attractive strategy for local administration because the vehicle has superior gene silencing efficiency even at picomolar siRNA concentrations in cultured cells [155,156]. Nevertheless, its larger particle size (> 100 nm) and wide size distribution of the particle have been believed to be drawbacks for passive/active targeting by systemic route. Very recently, a systemically injected layer-by-layer (LbL) particle was developed to exhibit comparative tumor growth inhibition in animal models when the particle was carefully engineered to possess building components for tumor targeting (Figure 6A). LbL nanoparticle construction, which alternately deposits siRNA and polycations on to template, has a unique advantage over other multimolecular structures because a single nanoparticle can load much larger amounts of siRNAs (approximately 3500 siRNA molecules) and exhibit a long period of siRNA release time (approximately 3 weeks) in cultured cells [157]. When an LbL nanoparticle codelivered multidrug resistance protein 1 (MRP1) siRNA with doxorubicin into a subcutaneous animal model of triple-negative breast cancer, MDA-MB-468 cancer; it showed the synergistic inhibition of tumor growth (1mg/kg siRNA and 1mg/kg doxorubicin) [158]. Of note, MRP1 is a cell-surface efflux pump involved in redox regulation of multidrug resistance by clearing the intracellular concentration of xenobiotics and toxins [159,160].

![Figure 6: Illustration of delivery vehicles for other categories. An LbL particle is constructed by alternative deposition of anionic and cationic components](image)

A. A calcium phosphate particle stably formulates siRNA and PEG-polyanions in the core region
B. Thiolated siRNA is attached to Au nanoparticles and released in
C. The response of GSH concentration.

Because MRP1 siRNA treatment did not show any tumor inhibitory effects, this result demonstrated that siRNA as supplements can be applied for combination therapy with clinically approved anticancer drugs. At present, to reduce cancer drug resistance, two combination therapies regarding ERCC1 siRNA/cisplatin and mutated KRAS siRNA/gemcitabine are being conducted in Phase I and Phase II studies, respectively. Design strategies of delivery vehicles to increase the efficiency of combination therapy and the targeting gene/cancer drug combination are well described in a previous review [161]. The LbL nanoparticle provides clues in design of delivery vehicles. High loading of siRNA in the single delivery vehicle is also a critical factor for efficient gene silencing. Another point to consider is that altering the size of LbL nanoparticles loaded with high amount of siRNA will increase performance of the delivery vehicles.

**Calcium Phosphate-Formulated Delivery Vehicles:** Deposition and co-precipitation of inorganic materials on multimolecular structures can facilitate to formulate siRNA [162]. These inorganic material-stabilized vehicles have been developed for better size control of the particles and higher encapsulation of siRNA. Calcium phosphate (CaP) is one of the most commonly used component materials because CaP is a mineral of human bone and generally considered to be biocompatible. CaP precipitates were used as transfection reagents of plasmid DNA because they can bind and encapsulate polyion/s/ nucleic acids and protect the nucleic acid from enzymatic degradation. The major limitation of CaP precipitates was the uncontrollable and rapid growth of CaP crystals after preparation, resulting in the formation of micrometer-sized agglomerates. Size-controlled nanoparticles with high colloidal stability were obtained when CaP was precipitated with a mixture of PEG-polyanions and siRNA [163]. CaP precipitation simultaneously formulates phosphate of siRNA and the carboxyl group of the PEG polyions (Figure 6B). Precipitated nanoparticles carefully need to be examined so that single particles encapsulate both building
components because there is a possibility that one component is favored in CaP precipitates. The resulting nanoparticle can dissolve under highly dilute conditions for payload release, based on the equilibrium shift toward calcium and phosphate ions. The resulting CaP nanoparticle has approximately 40 nm diameter size and maintained its initial size in serum containing medium while the nanoparticle rapidly dissociated in medium mimicking the cytoplasm [147,164]. CaP nanoparticles showed better endogenous VEGF mRNA silencing in cultured pancreatic cancer cells and did not induce significant toxicity at concentrations of up to 25-fold higher concentrations than RNAi-induced concentrations.

A high dose of unbound calcium ions can apparently affect the heart because cardiac excitation-contraction is based on regulation of intracellular calcium ion concentration in heart muscle cells [165]. Thus, for systemic delivery of therapeutic siRNA, the CaP nanoparticle was further purified by an ultrafiltration method and approximately 80% of the original calcium contents were removed [147]. VEGF siRNA delivered by the purified CaP nanoparticles (25μg siRNA/mice, four injections) inhibited subcutaneous tumor growth with negligible acute toxicity, indirectly indicating that CaP nanoparticles are stable enough in the bloodstream to attain gene silencing in remote tumors. While CaP precipitates contribute to increased stability of block copolymer based nanoparticles, CaP precipitates can enhance endosomal escape ability. Delivery vehicles containing CaP precipitates disassemble at low pH in the endosome, which cause endosome swelling and eruption, releasing the entrapped siRNA due to a high concentration of ions [166]. This nanoparticle has been co-formulated with three different siRNAs against MDM2, c-myc, and VEGF at the weight ratio of 1:1:1 and significantly reduced lung metastases of B16F10 at a relatively low dose (0.36 mg/kg siRNA, four injections) [167]. Delivery efficiency of the current delivery vehicles stabilized with inorganic materials may increase with more precise design of vehicle components. When inorganic materials/siRNA are further encapsulated within the hydrophobic intermediate layer in the core, this structure may prevent rapid dissociation in the bloodstream.

Gold Nanoparticle-Templated Delivery Vehicles: Gold nanoparticle (AuNP) is widely selected for siRNA delivery because the bonding of gold-thiol group exhibits GSH concentration responsive cleavage. Thus thiolated building components (e.g. siRNA or polymers)-conjugated AuNP is also relatively stable under extracellular condition but these thiolated components can be competed off the AuNP in cell interior. In this term, siRNA is designed to be released from the delivery vehicle in response to GSH concentration (Figure 6C). Thiol-terminated RNA duplexes are loaded into 13nmAuNP and further treated with oligoethylene glycol-thiol or PEG-thiol, as an additional surface passivating ligand [168]. The resulting spherical nucleic acid (SNA) nanoparticles contained approximately 90 sense strand and approximately 38 antisense strands per AuNP. Pharmacokinetic analyses using a two compartment model showed that the blood circulation properties of the SNA nanoparticles had a half-life of approximately 1min in the first phase and approximately 8.5h half-life in the second phase. This data suggests that thiol-gold coordination is stable enough to maintain thiol-terminated RNA duplexes in the bloodstream. The SNA nanoparticle successfully penetrates the blood-brain barrier (BBB) and blood-tumor barrier (BTB), and reduced Bcl2L12 expression in intracerebral glioblastoma multiforme. The reduction in Bcl2L12 mRNA and the subsequent protein level compared with controls indicates that the thiol-terminated RNA duplexes can be efficiently released in GSH-rich cytoplasm and exert appropriate gene silencing. Other example is that thiol-terminated PEG-polycations was complexed with siRNA and then the resulting thiolated complex was conjugated into 20nm AuNP [169]. This delivery vehicle had 40nm diameter size and was loaded with approximately 20 siRNAs per a particle. The blood circulation property of this vehicle showed that 10% amount of the initial dose continued to circulate at 3h and higher tumor accumulation of siRNA was obtained in subcutaneous cervical tumor compared to controls e.g. naked siRNA, thiolated complex, and non-thiolated complex-loaded AuNP. Finally, this vehicle obtained luciferase gene silencing in an animal tumor model.

Conclusion

Several multimolecular delivery vehicles are under clinical trial for RNAi-based cancer therapy but the dose amounts of siRNA (0.1-1.5mg/kg) are comparatively higher than levels observed in diseases of other organs (e.g. 0.15-0.3mg/kg in the liver). This may indicate that the highest expected RNAi efficacy in tumor is similar with that in the liver. RNAi efficacy in rapid-growing cancer cells is not comparable to relatively slow-growing hepatocytes because siRNA concentration in cytoplasm will dilute in divided cells. But more efficient delivery vehicles for tumor may contribute to increase RNAi rather than the present efficacies. Compared to a clinically approved Trastuzumab emtansine (half-life 1-4 days) and clinically tested anticancer drug loaded polymeric micelles (half-life 16-80h), the current clinically tested vehicles showed shorter circulation properties (half-life < 2h) (Table 3). This indicated that the current delivery vehicle need better performance. The clinical trial results and new biological evidences provide the clues for development of the next vehicle design.
Table 3: Summary of blood circulation and size of delivery vehicles in this article [170].

| Delivery Formulation | Half-life in Mouse or Patient | Hydrodynamic Diameter (nm) |
|----------------------|------------------------------|-----------------------------|
| Naked siRNA [4,5]    | 3-10 min                     | 7 (length) × 2 (diameter)   |
| ALN-VSP02 [171]      | ≥2h in patient               | 80-100                      |
| Atu027 [172,173]     | ≤2h in patient               | 120                         |
| CALAA-01 [174,175]   | ≤30min in patient            | 60-150                      |
| Hydrophobic interaction [97] | 10 min                      | 140                         |
| Hydrophobic interaction [90] | 18 h                        | 100                         |
| Hydrophobic interaction [92] | 3-4h                        | 130                         |
| Redox potential responsiveness [98] | 20 min                      | 40                          |
| Extracellular pH responsiveness [120] | 5 h                         | 150                         |
| MMP responsiveness [122] | ≤1 h                        | 80                          |
| High quantity of siRNA [158] | 4min in the first phase, 27h in the second phase | 300                        |
| Gold nanoparticle [168] | 1min in the first phase, 8.5h in the second phase | 31-34                     |
| Gold nanoparticle [169] | 30min                       | 40                          |

a. The vehicle should exhibit long blood circulation properties (half-life ≥2h). The higher amounts of circulating delivery vehicle [containing siRNA] will increase possibility that the vehicle diffuses/accumulates into tumor microenvironment. Some vehicles introduced in this review showed longer than half-life ≥2h but their doses for tumor growth inhibition in animal model were not significantly lower than other vehicles [170-175]. These results indicate that other aspects in vehicle design should be considered.

b. The vehicle should be smaller than 30nm diameter size to enhance diffusion/accumulation in tumor because the nanoparticle with this diameter size penetrated in thick fibrotic stroma and hypo vascular tumor in animal models. This research indicates that less number of examples of Doxil (diameter size 90nm) in clinical tumor accumulation may be hampered by this size limitation. Eventually, the behavior of delivery vehicle inside tumor is governed by diffusion, implicating that smaller particles with less than 30nm size are also preferred to reach cancer cells. Fabrication of these small nanoparticles has gradually been realized by various materials and techniques [176-179], e.g., unimer polymer complex/gold nanoparticles and polymers [169,180-182]. Repeatedly, we emphasize that size distribution of vehicle in buffer or fetal bovine serum does not guarantee the same size distribution in bloodstream.

c. Other functionalities (e.g., selective release of siRNA, high cell specific recognition, and high endosome escapability) must endow the delivery vehicle which simultaneously satisfied with both (i) and (ii). To date, it is not clear which functionality is the most critical factor to enhance RNAi in patient. Furthermore, the delivery vehicle satisfied with (i) and (ii) but not (iii) does not expect to exhibit superior RNAi than the current vehicles in clinical trials. Ultimately, simpler formulation of delivery vehicles can be more easily translated to their clinical use because of better quality control as well as lower possibility of unexpected adverse effects.

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