We have developed CMOS imaging sensor (XRPIX) using SOI (Silicon-On-Insulator) technology for the X-ray astronomical use. XRPIX(X-Ray soiPIXel) has advantage of a high time resolution, a high position resolution and an observation in a wide X-ray energy band with a thick depletion layer of over 200\(\mu\)m. However, the energy resolution of XRPIX is not as good as one of X-ray CCD. Therefore improvement of the the energy resolution is one of the most important development item of XRPIX.

In order to evaluate the performance XRPIX more precisely, we have investigated on the temperature dependence of the basic performance, such as readout noise, leak current, gain and energy resolution, using two type of XRPIX, XRPIX1 and XRPIX2b\_CZ.

In our study, we confirmed the readout noise, the leak current noise and the energy resolution clearly depended on the operating temperature of XRPIX. In addition, we divided the readout noise into the leak current noise and the circuit origin noise. As a result, we found that noise of the electronic circuitry origin was proportional to the square root of operating temperature.
1 Introduction

The X-ray CCD has been the standard imaging spectrometer with low noise, high position sensitivity and moderate energy resolution on board X-ray astronomical satellite, and the X-ray CCD has played an important role to observe all X-ray objects in space. However, due to pile up effect resulting from its low time resolution of a few second, the X-ray CCD is not suitable for the study on the high time variation in X-ray which are shown in black hole binaries, isolated neutron stars, and so on.

Therefore, we have developed XRPIX using SOI as a next generation X-ray detector equivalent performance both in the position sensitivity and in the energy resolution to the X-ray CCD. The XRPIX has implemented the correlated double sampling (CDS) function in each pixel to reduce the noise and has also implemented the event trigger output function to readout only X-ray event pixel which enable the higher time resolution of a few \( \mu \) sec. This higher time resolution of XRPIX with event trigger out put function enables the anti coincidence measurement in order to remove the NXB (Non X-ray Background). The XRPIX has a thick depletion layer of over 200\( \mu \)m which enables to cover from the soft X-ray band below 1keV and the high X-ray energy band above a few tens of keV.\[1\]\[2\].

2 XRPIX of detail

2.1 XRPIX1

We have developed a new type semiconductor pixel sensor referred to as “XRPIX” on the basis of SOI CMOS technology for X-ray astronomical use. This SOI pixel sensor is a laminated structure using a low-resistivity Si bonded wafer for high-speed CMOS circuits, an SiO2 insulator, and a high-resistivity depleted Si layer for X-ray detection. The CMOS circuit implemented in each pixels has the CDS function and the event trigger output function. Thanks to these two functions, XRPIX enables to cancel the reset noise in the CMOS circuit and to read out analog signal at a high speed \[1\].

XRPIX1(X-ray soiPixel 1st) is the first XRPIX series. It is 2.4\( \times \)2.4 mm\(^2\) in size and consists of 32\( \times \)32 pixels. The pixel size of 30.6\( \times \)30.6 \( \mu \)m\(^2\), so the effective sensing area of the approximately 980\( \times \)980 \( \mu \)m\(^2\). In addition, It include a thick high-resistivity Si-sensor layer (thickness 260\( \mu \)m, resistivity of 700\( \Omega \)-cm).

For evaluation, XRPIX1 is separated into 4 blocks according to the different types of transistors and capacitors used in the pixel circuitry (Figure 1 right). In this paper, we focus on the block consisting of the source-tie and the body-tie type transistors suitable for use in low temperature.
Figure 1: (Left) package photo of XRPIX1. (Right) block diagram of the X-ray imaging area. The evaluation of the area enclosed by a red line.

2.2 XRPIX2b_CZ

XRPIX2b, compared to XRPIX1, is expand the X-ray imaging area by increase in the number of pixels and the energy resolving, noise and gain improved. In addition, XRPIX2b can event driven readout stably [3].

XRPIX2b exist two types (CZ-type and FZ-type) by difference of thick high-resistivity Si-sensor layer. They are $6.0 \times 6.0$ mm$^2$ in size and consists of $144 \times 144$ pixels with the pixel size of $30 \times 30$ µm$^2$, so the effective sensing area of the approximately $4.3 \times 4.3$ mm$^2$. In addition, It include a thick high-resistivity Si-sensor layer (CZ-type and FZ-type are thickness $260\mu m$ and $500\mu m$ and resistivity of $1.5k\Omega \cdot cm$ and $5k\Omega \cdot cm$, respectively).

3 Experiment Description and Evaluation Results

3.1 Experiment Setup

In order to investigate the temperature dependence of the XRPIX basic performance, while changing the temperature, we measured the output of the chip under the condition of irradiation and not. Figure 2 shows the experimental system. In the experiments, the operating temperature can be controlled in the range 20 to -70.
3.2 XRPIX1

3.2.1 X-ray Responsivity

It was examined the response of the chip by irradiating X-rays from the $^{55}$Fe radio isotope. Table 1 and Figure 3 show experiment condition and the spectrum of the X-ray emission from a $^{55}$Fe radio isotope, respectively.

Table 1: X-ray, from the $^{55}$Fe radio isotope, irradiation experiment condition.

| Parameter                        | Value              |
|----------------------------------|--------------------|
| Temperature                      | 22, -17, -30, -50 °C |
| Back bias                        | 5 [V]              |
| The number of getting frame      | $100 \times 10^5$ [frame] |
| Integration Time                 | 1.0 [ms]           |
Figure 3: Spectrum obtained by XRPIX1 irradiated by the Mn-Kα X-ray, $^{55}$Fe. (Left) The operating temperature is -17. (Center) The operating temperature is -30. (Right) The operating temperature is -50.

Figure 3 shows spectrum overlap Mn-Kα and Mn-Kβ. In order to determine the central value, the width and the height of the spectrum, the spectrum was approximated by one of the Gaussian function and fitting. It was calculated gain and energy resolution of the calculated central value and wide. The gain $G$ [$\mu$ V/e$^-$] is expressed as,

$$G = \frac{\text{central value}}{5.895} \times 244 \times W_{\text{Si}}$$  \hspace{1cm} (1)

The energy resolution FWHM [keV] is expressed as,

$$\text{FWHM} = 2\sqrt{2\ln2} \times \text{wide} \div G \times 244 \times W_{\text{Si}}$$  \hspace{1cm} (2)

1 ADU is 244 [$\mu$V]. $W_{\text{Si}}$ is the average ionization energy of Si and is 3.65 [eV/e$^-$].

Figure 4 and Figure 5 show temperature dependence of the gain and temperature dependence of the energy resolution (FWHM) of Mn-Kα of $^{55}$Fe radio isotope, respectively.

Figure 4: Temperature dependence of the gain of XRPIX1.

Figure 5: Temperature dependence of the energy resolution of XRPIX1 (FWHM) of Mn-K of $^{55}$Fe radio isotope.
In Figure 4, gain does not depend on operating temperature. Hereafter gain is 3.65 [$\mu$V/e$^-$. In Figure 5 Energy resolution is reduced exponentially as the temperature decreases.

### 3.2.2 About noise

We show the results of noise measurements by changing operating temperature(20,-5,-26,-30,-40,-45,-50,-75). The measurement noise values are converted from ADU into electrons with the gain. Figure 6 and Figure 7 show temperature dependence of the readout noise and temperature dependence of the leak current, respectively.

![Figure 6: Temperature dependence of the readout noise of XRPIX1.](image)

![Figure 7: Temperature dependence of the leak current of XRPIX1.](image)

In Figure 6 it was found that readout noise is reduced as the operating temperature decreases. In Figure 7 it was found that leak current is reduced exponentially as the operating temperature decreases.

### 3.3 XRPIX2b_CZ

#### 3.3.1 X-ray Responsivity

It was examined the response of the device by irradiating X-rays from the $^{55}$Fe radio isotope. Table 2 and Figure 8 show experiment condition and the spectrum of the X-ray emission from a $^{55}$Fe radio isotope, respectively.

![Figure 8: Spectrum of the X-ray emission from a $^{55}$Fe radio isotope.](image)

| Table 2: X-ray, from the $^{55}$Fe radio isotope, irradiation experiment condition. |
|----------------------------------|------------------|
| Temperature                      | 22, -15, -43, -68 | |
| Back bias                        | 5 [V]            |
| The number of getting frame      | $20 \times 10^5$ [frame] |
| Integration Time                 | 0.1 [ms]         |
Figure 8: Spectrum obtained by XRPIX2b_CZ irradiated by the Mn-Kα X-ray, $^{55}$Fe. The operating temperature is 22, -15, -43, -68.

As with XRPIX1, spectrum overlap Mn-Kα and Mn-Kβ. The spectrum was approximated by one of the Gaussian function and fitting. It was calculated gain and energy resolution by eq(1) and eq(2).

Figure 9 and Figure 10 show temperature dependence of the gain and temperature dependence of the energy resolution (FWHM) of Mn-Kα of $^{55}$Fe radio isotope, respectively.

In Figure 9, unlike XRPIX1, it was found that gain depend on operating temperature. In Figure 10, it was found that Energy resolution is reduced exponentially as the temperature decreases. Compared to XRPIX1, gain and Energy resolution of XRPIX2b_CZ became about 2 times and about 0.5 times, respectively.

3.3.2 About noise

We show the results of noise measurements by changing operating temperature (20, -20, -52, -71) Figure 11 and Figure 12 show temperature dependence of the readout noise and temperature dependence of the leak current, respectively.
In Figure 11 it was found that readout noise is reduced as the operating temperature decreases. In Figure 12 it was found that leak current is reduced exponentially as the operating temperature decreases. Compared to XRPIX1, readout noise and leak current of XRPIX2b_CZ became about 0.5 times and about 10 times (wrong), respectively.

### 3.4 Evaluation of the circuit origin noise

We show the evaluation result of the circuit origin noise. If readout noise $N$ is assumed to consist of the circuit origin noise $\sigma_{\text{circult}}^2$ and the leak current $\sigma_I^2$ origin noise, the readout noise is expressed as,

$$N = \sqrt{\sigma_{\text{circult}}^2 + \sigma_I^2 \times \text{ExposureTime}}$$  \hspace{1cm} (3)

Moreover, (4) is obtained from (3).

$$\sigma_{\text{circult}}^2 = N^2 - \sigma_I^2 \times \text{ExposureTime}$$  \hspace{1cm} (4)

Figure 13 shows the temperature dependence of the circuit origin noise.
Figure 13: The temperature dependence of the circuit origin noise. Data of XRPIX1 (red) and XRPIX2b_CZ (blue). Straight line is a linear function fitting results.

In Figure 13, it was found that circuit origin noise is proportional to the square root of operating temperature. Table 3 shows the fitting results.

| Table 3: Parameters of the model fit.                        |
|-------------------------------------------------------------|
| slope           | intercept                      |
| XRPIX1        | 31.5±5.0 (1.43±0.03) × 10^4   |
| XRPIX2b_CZ    | 15.8±0.2 (3.89±0.07) × 10^3   |

4 Summary

We examined the temperature dependence of the gain, energy resolution, readout noise and leak current of XRPIX. We found that the readout noise, energy resolution, and leak current is reduced by lowering the operating temperature. Gain of XRPIX1 was constant regardless of temperature, and the gain of XRPIX2b_CZ showed a temperature dependence. By lowering the operating temperature, the Energy resolution, the readout noise and the leak current are 1.08 keV FWHM @ 5.95 keV, 6.76 e^−/ms/pixel, 110 e^− in XRPIX1 or 630 eV FWHM @ 5.95 keV, 41.6 e^−/ms/pixel, 52 e^− in XRPIX2b_CZ. In addition, Readout noise is isolated the leak current origin noise and the circuit origin noise and we have evaluated the circuit origin noise. We found that the circuit origin noise was proportional to the square root of operating temperature.
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