Reversible interconversion between methanol-diamine and diamide for hydrogen storage based on manganese catalyzed (de)hydrogenation

Zhihui Shao, Yang Li, Chenguang Liu, Wenying Ai, Shu-Ping Luo & Qiang Liu

The development of cost-effective, sustainable, and efficient catalysts for liquid organic hydrogen carrier systems is a significant goal. However, all the reported liquid organic hydrogen carrier systems relied on the use of precious metal catalysts. Herein, a liquid organic hydrogen carrier system based on non-noble metal catalysis was established. The Mn-catalyzed dehydrogenative coupling of methanol and N,N'-dimethylethylenediamine to form N,N'-(ethane-1,2-diyl)bis(N-methylformamide), and the reverse hydrogenation reaction constitute a hydrogen storage system with a theoretical hydrogen capacity of 5.3 wt%. A rechargeable hydrogen storage could be achieved by a subsequent hydrogenation of the resulting dehydrogenation mixture to regenerate the H₂-rich compound. The maximum selectivity for the dehydrogenative amide formation was 97%.
Hydrogen has long been regarded as one of the most promising sustainable energy carriers because it has a high mass energy density, can be efficiently transformed into electricity by fuel cells, and generates only water during combustion\(^1\)-\(^4\). In recent years, significant progress has been made in the generation of hydrogen from renewable energy sources and the development of efficient hydrogen-powered fuel cells\(^5\)-\(^8\). However, hydrogen has not been widely used as an energy source because its storage is challenging. There are economic and safety concerns associated with the compressed and cryogenic liquid hydrogen\(^9\)-\(^10\), therefore reversible hydrogen storage in chemical bonds via catalytic hydrogenation/dehydrogenation reactions is a promising technique\(^11\)-\(^16\). Formic acid\(^13\)-\(^16\), formaldehyde\(^17\)-\(^18\), and methanol\(^19\)-\(^23\) have been extensively studied as molecular hydrogen carriers. However, \(\text{H}_2\) release from these compounds involves generation of \(\text{CO}_2\) and \(\text{H}_2\) cannot be readily reloaded because the liquid carriers are consumed. The need to use stoichiometric amounts of bases and the low hydrogen capacity of formic acid (4.3 wt%) further limit such approaches. To develop more efficient hydrogen storage systems, liquid organic hydrogen carriers (LOHCs) have emerged as a powerful strategy, in which a pair of \(\text{H}_2\)-rich and \(\text{H}_2\)-lean liquid organic compounds can repeatedly release and unload \(\text{H}_2\)\(^24\)-\(^28\). Early LOHCs studies focused on the dehydrogenation of cycloalkanes and the reverse hydrogenation of aromatics, but harsh reaction conditions (usually >250 °C) were required\(^29\),\(^30\). To lower the endothermicity, LOHCs systems based on nitrogen-containing organic hydrides\(^24\), e.g., \(\text{N}\)-heterocycles, were developed. These have high \(\text{H}_2\) capacities, in the range 5.3–7.3 wt%\(^31\)-\(^37\). These systems can be promoted by various homogeneous and heterogeneous catalysts\(^38\)-\(^40\) under relatively mild conditions (Fig. 1a). Besides, the Milstein and Prakash groups reported LOHCs systems via Ru-catalyzed amide bond formation and hydrogenation (Fig. 1b)\(^41\)-\(^45\). Notably, widely available and inexpensive amines and alcohols can be used as hydrogen carriers in these systems. Despite the favorable thermodynamics, usually <80% selectivity for dehydrogenative amide bond formation was reached\(^43\)-\(^45\).

In addition to identifying renewable and inexpensive liquid molecular hydrogen carriers, the development of cost-effective, sustainable, and efficient catalysts for LOHCs systems is a significant goal. To the best of our knowledge, all the reported LOHCs systems relied on the use of precious metal catalysts. The development of efficient catalytic systems based on earth-abundant non-noble metals is therefore important. On the basis of recent achievements in Mn-catalyzed hydrogenation and dehydrogenation reactions\(^46\)-\(^60\), we have developed the LOHCs system based on Mn-catalyzed dehydrogenative amide bond formation and the reverse hydrogenation reaction. Remarkably, the maximum selectivity for the dehydrogenative condensation of methanol and \(\text{N},\text{N}’\)-dimethylthelyenediamine (DMEDA) to form \(\text{N},\text{N}’\)-(ethane-1,2-diyli)bis(\(\text{N}\)-methylformamide) was 97% (Fig. 1c).

## Results and discussion

### Optimization of the reaction conditions

We commenced the investigation by exploring the catalytic activities of a series of NNP- and PNP-pincer Mn complexes I to VII in the dehydrogenative condensation of DMEDA (1) and methanol (Table 1). In the presence of \(\text{Ir}^{\text{III}}\)PNP-complex VI (2 mol%), and \(\text{BuONa}\) (4 mol%) in 1,4-dioxane, full conversion of 1 was achieved along with formation of the desired product \(\text{N},\text{N}’\)-(ethane-1,2-diyli)bis(\(\text{N}\)-methylformamide) (2a) in 86% yield (Table 1, entry 6). N-methyl-\(\text{N}’\)-(2-[methyleneamino]ethyl)formamide (2b) and 3-methyl-1-methyleneimidazolidin-1-ium (3) were generated in 9% and 5% yield, respectively. Under the same conditions, the more electron-rich \(\text{Ir}^{\text{III}}\)PNP-complex V gave much lower selectivity for 2a (Table 1, entry 5), and the NNP-complexes I–IV showed no activity (Table 1, entries 1–4).

Various reaction parameters were screened to further improve the efficiency of this transformation (Table 2). Use of <6 equiv of MeOH decreased the selectivity for 2a and increased production of monoamide 2b (Table 2, entry 3). The added base also crucially affected the selectivity. The best choice was \(\text{BuOK}\); \(\text{BuONa}\) gave much worse results (Table 2, entries 1 and 4). When a weaker base, i.e., KOH, was used, the reaction yield of 2a decreased to 71% (Table 2, entry 6). Concentration screening showed that 0.42–0.63 M I gave the highest selectivity for the desired product 2a (Table 2, entries 1 and 8). Decreasing the reaction temperature from 165 to 150 °C diminished the reaction efficiency (Table 2, entry 10). We assumed that \(\text{H}_2\) generated during the reaction would accumulate in the closed system, and this would inhibit dehydrogenation. To verify this assumption, the evolved gas was released from the reaction system after reaction for 2 h, and the reaction was then performed for a further 6 h at 165 °C. The yield of 2a increased to 97% (Table 2, entry 11). The evolved gas (24 mL) was collected in a gas buret. GC analysis showed that the...
Table 1 Mn-catalyzed dehydrogenative condensation of 1 and CH₃OH.

| Entry | [Mn] | Conv. [%] | 2a [%] | 2b [%] | 3 [%] | H₂ [%] \(^a\) |
|-------|------|-----------|--------|--------|-------|------|
| 1     | I    | 0         | 0      | 0      | 0     | Trace |
| 2     | II   | 0         | 0      | 0      | 0     | Trace |
| 3     | III  | 0         | 0      | 0      | 0     | Trace |
| 4     | IV   | >99       | 31     | 24     | 45    | 48 (>99.9%) |
| 5     | V    | >99       | 86     | 9      | 5     | 92 (95.5%) |

Reaction conditions: 1 (0.25 mmol), MeOH (1.5 mmol), Mn (2 mol%), tBuOK (4 mol%), and 1,4-dioxane (0.4 ml) were reacted at 165 °C for 16 h. The conversion and yield were determined by NMR and GC using 1,1,2,2-tetrachloroethane as the internal standard.

\(^a\)The yield of H₂ was calculated on the basis of maximum H₂ evolution with respect to 100% conversion of 1-2a (4 mmol H₂ per mmol of 1). The H₂ purity is shown in parentheses.

Table 2 Optimization of dehydrogenative condensation of 1a and CH₃OH.

| Entry | n | Base | b [mL] | 2a [%] | 2b [%] | 3 [%] | H₂ [%] \(^a\) |
|-------|---|------|--------|--------|--------|-------|------|
| 1     | 6 | tBuOK | 0.4    | 86     | 9      | 5     | 92 (95.5%) |
| 2     | 8 | tBuOK | 0.4    | 86     | 5      | 8     | 89 (94.8%) |
| 3     | 4 | tBuOK | 0.4    | 80     | 13     | 7     | 85 (96.7%) |
| 4     | 6 | tBuOK | 0.4    | 80     | 22     | 46    | 48 (>99.9%) |
| 5     | 6 | KOMe  | 0.4    | 85     | 10     | 5     | 90 (98.5%) |
| 6     | 6 | KOH   | 0.4    | 71     | 14     | 15    | 80 (99.8%) |
| 7     | 6 | tBuOK | 0.2    | 77     | 8      | 15    | 82 (96.4%) |
| 8     | 6 | tBuOK | 0.6    | 86     | 11     | 3     | 90 (93.5%) |
| 9     | 6 | tBuOK | 1.1    | 77     | 17     | 5     | 88 (90.2%) |
| 10\(^a\) | 6 | tBuOK | 0.4    | 76     | 14     | 7     | 84 (97.8%) |
| 11\(^b\) | 6 | tBuOK | 0.4    | 97     | <1     | 2     | 98 (98.7%) |
| 12\(^c\) | 6 | tBuOK | 0.4    | 93     | 5      | 2     | 90 (>99.9%) |

Reaction conditions: 1 (0.25 mmol), VI (2 mol%), MeOH, tBuOK (4 mol%), and dioxane were reacted at 165 °C for 16 h. The conversion and yield were determined by NMR and GC, respectively.

\(^a\)The reaction temperature was 150 °C.
\(^b\)After 2 h, the reaction mixture was cooled to room temperature and the evolved gas was released from the system. The temperature was then increased to 165 °C and the reaction was performed for a further 6 h.
\(^c\)VI (1 mol%) and tBuOK (4 mol%) were used. After 2 h, the reaction mixture was cooled to room temperature and the evolved gas was released from the system. After addition of VI (1 mol%), the temperature was increased to 165 °C and the reaction was performed for a further 6 h.

\(^d\)The yield of H₂ was calculated on the basis of maximum H₂ evolution with respect to 100% conversion of 1-2a (4 mmol H₂ per mmol of 1). The H₂ purity is shown in parentheses.
H₂ purity in the gas mixture was 98.7% and the yield was 98%. In addition to H₂, 1.3% CO was detected as a result of decarbonylation of the formaldehyde intermediate. The generation of CO was added to H₂, 1.3% CO was detected as a result of decarbonylation of 2a (entry 12).

We then turned our attention to the reverse reaction, hydrogenation of 2a to diamine 1 (Table 3). The NNP-pincer Mn catalyst IV was found to be the most active catalyst for this transformation (Supplementary Table 5). A decrease in the H₂ pressure from 60 to 40 bar lowered conversion of the monoamide 2b to the fully hydrogenated product 1 at 150 °C (Table 3, entry 2). Notably, this hydrogenation reaction proceeded smoothly at 110 °C, with an excellent yield of 1, when 2 mol% of catalyst IV and 2.5 mol% of tBuOK were used (Table 3, entry 8–10). For 0.25 mmol-scale reactions, a larger amount of base was needed to achieve the same level of selectivity (Table 3, entries 1 and 6). The use of a single catalyst for both the dehydrogenation and hydrogenation reactions is desirable toward practical applications. We therefore optimized the hydrogenation of 2a with catalyst VI, the same catalyst as was used in the dehydrogenation reaction (Supplementary Table 8). Under harsh reaction conditions (180 °C, 80 bar of H₂), a 94% yield of 1 was obtained with complex VI as the catalyst (Table 3, entry 11).

After establishing the optimum reaction conditions for both the dehydrogenative coupling of methanol and 1, and the hydrogenation of diamide 2a, we performed Mn-catalyzed reversible interconversion between 1/methanol and 2a (Fig. 2). The cycle began with dehydrogenation using 2 mol% VI as the catalyst; this resulted in full conversion of 1. The crude reaction mixture, 2 mol% IV, and 2.5 mol% tBuOK were transferred to an autoclave for the reverse hydrogenation. The catalytic activity of IV was not decreased by the presence of the dehydrogenation catalyst VI. After one cycle, diamine 1 was recovered in 95% yield. Moreover, the reversible hydrogenation and dehydrogenation cycle could also be realized using the same catalyst VI, albeit with harsh reaction conditions for the H₂-loading process. Compared with the corresponding LOHC system based on Ru-catalyst,45 the Mn-catalyzed dehydrogenation process in this system required a higher reaction temperature (165 °C vs 120 °C) and catalyst loading (2 mol% vs 1 mol%), which has yet to be improved in the future works.

Control experiments. Under the optimized reaction conditions for catalyst VI bearing the N–H moiety, the corresponding N-methyl-substituted complex VII showed no reactivity for the dehydrogenative condensation of 1 and methanol, and gave only 7% conversion for the hydrogenation of 2a to 2b (Fig. 3) These results demonstrate the crucial role of the N–H group in metal–ligand-cooperation for the (de)hydrogenation process. Furthermore, mercury and ligand poisoning experiments indicated that both hydrogenation and dehydrogenation reaction processes proceed with involvement of homogeneous molecular catalysts (Supplementary Tables 11–13).

Further mechanistic insights into the dehydrogenative condensation reaction were obtained by performing a series of control experiments (Fig. 4). The Mn complex VI-catalyzed dehydrogenation of methanol in the absence of diamine 1 only produced methyl formate (4) in 4% yield. This shows that dehydrogenative ester formation is unfavorable, therefore aminolysis of 4 with 1 is not the

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**Table 3 Optimization of Hydrogenation of 2a.**

| Entry | n [mmol] | a [mol%] | b [mL] | T °C | 2b [%] | 1 [%] | 3 [%] |
|-------|---------|---------|-------|------|--------|-------|-------|
| 1     | 0.25    | 20      | 1     | 150  | 0      | 99    | 0     |
| 2     | 0.25    | 20      | 1     | 150  | 37     | 61    | 0     |
| 3     | 0.25    | 20      | 1     | 130  | 0      | 99    | 0     |
| 4     | 0.25    | 20      | 1     | 110  | 0      | 99    | 0     |
| 5     | 0.25    | 20      | 1     | 90   | 50     | 38    | 8     |
| 6     | 0.25    | 10      | 2     | 110  | 15     | 76    | 0     |
| 7     | 0.5     | 10      | 2     | 110  | 0      | 99    | 0     |
| 8     | 0.5     | 2.5     | 2     | 110  | 0      | 99    | 0     |
| 9     | 0.5     | 2.5     | 1     | 110  | 0      | 99    | 0     |
| 10    | 0.5     | 2.5     | 0.4   | 110  | 0      | 99    | 0     |
| 11b   | 0.5     | 5       | 1     | 180  | 5      | 94    | 0     |

Reaction conditions: 2a IV (2 mol%), tBuOK, and 1,4-dioxane were reacted under 60 bar of H₂ at a given temperature for 16 h. The conversion and yield were determined by GC and NMR, respectively.

*VI (3 mol%), 80 bar.

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**Fig. 2** Reversible interconversion between 1/methanol and 2a by Mn-catalyzed hydrogenation and dehydrogenation.

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**Fig. 3** Mn-catalyzed hydrogenation and dehydrogenation using N-methyl substituted catalyst VII. a VII-catalyzed Dehydrogenation reaction. b VII-catalyzed hydrogenation reaction. c The structure of VII.
major reaction pathway for Mn-catalyzed dehydrogenative amide formation (Fig. 4a). Significant amounts of H₂ (14.6 mL) and CO (7.4 mL) in a 2:1 ratio were generated in the dehydrogenation of methanol (1.5 mmol). The use of paraformaldehyde instead of methanol led to the formation of 2a, 2b, and 3, albeit with lower selectivities (Fig. 4b). These results indicate that formaldehyde is a possible reaction intermediate in the dehydrogenative condensation of methanol with 1. Use of monoamide 2b as the starting material gave 2a in 92% yield. This shows that 2b is a likely intermediate in diamide formation (Fig. 4c). In the absence of a Mn catalyst, 1 reacted with paraformaldehyde to form 3-methyl-1-methyleneimidazolidin-1-ium (3) (Fig. 4d). In contrast, 3 was not produced from 2b under the same conditions (Fig. 4e). This shows that 3 is formed by amidination of 1 and formaldehyde formed in situ.

Accordingly, to prevent the formation of byproduct 3 in the catalytic dehydrogenative condensation reaction, the Mn-catalyzed dehydrogenation of the hemiaminal intermediate 5 must be much faster than its dehydrogenation under these reaction conditions (Fig. 5).

Proposed mechanism. Based on the above results and our previous studies of Mn-catalyzed alcohol dehydrogenation, plausible reaction pathways for the dehydrogenative condensation of methanol and 1 are proposed (Fig. 6). The dehydrogenation of methanol gives formaldehyde as a reaction intermediate. This reacts with one amine group of 1 to generate the hemiaminal species 5, which eliminates one molecule of H₂ to give the monoamide intermediate 2b. Reaction of 2b with another molecule of formaldehyde affords the final product 2a and one molecule of H₂ is released. A possible minor reaction pathway is dehydrogenative ester formation from methanol to form methyl formate (4), which undergoes aminolysis with 1 to deliver diamide 2a. The decarboxylation of formaldehyde to CO and H₂ can be prevented in this reaction system by fast condensation of formaldehyde with the amino groups of 1 and monoamide 2b.

In summary, a LOHC system based on non-noble-metal catalysis was developed. The Mn-catalyzed dehydrogenative condensation of methanol and DMEDA to form N₂N’-(ethane-1,2-diyl)bis(N-methylformamide), and the reverse hydrogenation reaction, gave unloading and loading of H₂ in excellent yields with a theoretical hydrogen capacity of 5.3 wt%. Reversible hydrogen storage was shown by subsequent hydrogenation of the resulting dehydrogenation mixture to regenerate H₂-rich compounds. The maximum selectivity for the dehydrogenation reaction was 97%.

Methods

General procedure for the dehydrogenation. All dehydrogenation experiments were carried out in a 25 mL pressure seal tube. In the argon atmosphere glovebox, [Mn]₄BuOK, solvent, N,N’-dimethylthelylenediame 1, and MeOH were added sequentially to the seal tube equipped with a magnetic stir bar. The reaction mixture was stirred at elevated temperature for 16 h and cooled to room temperature. After the gas was released, the conversion of 1 was determined by NMR and the yield of products 2a, 2b, and 3 was determined by GC with 1,1,2,2-tetra-chloroethane as the internal standard.

General procedure for the hydrogenation. All hydrogenation experiments were carried out in a Parr Instruments 4560 series autoclave (200 mL) containing an alloy plate with wells for seven 4 mL glass vials. In the argon atmosphere glovebox, N,N’-(Ethene-1,2-diyl)bis(N-methylformamide) 2a, [Mn]₄BuOK, and solvent were added sequentially to the vial equipped with a magnetic stir bar, which was capped with a septum threaded with a syringe. The vial was placed in the alloy plate, which was then placed to the predried autoclave. Once sealed, the autoclave was purged three times with hydrogen, then pressurized to given pressure and...
heated at given temperature for 16 h. After reaction, the autoclave was cooled to 0 °C, depressurized. The conversion and yield were determined by GC and NMR with 1,1,2,2-tetrachloroethane as the internal standard.

Data availability

The authors declare that all the data supporting the findings of this research are available within the article and its supplementary information.

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Author contributions
Z.S. and Q.L. designed and performed the experiments. Y.L., C.L., W.A., and S.L. helped to complete the experiments. Q.L. directed the project and wrote the paper. All authors interpreted the results on the paper.

Competing interests
The authors declare no competing interests.

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Correspondence and requests for materials should be addressed to Q.L.

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