Research article

Single machine resource allocation scheduling problems with deterioration effect and general positional effect

Chunlai Liu¹,* and Chuanhui Xiong²

¹ Management School, Hangzhou Dianzi University, China
² School of Business, University of North Carolina at Pembroke, USA

* Correspondence: Email: liuchunlai_861123@163.com.

Abstract: This paper investigates single machine scheduling problems where the actual processing time of a job is dependent on its starting time, processing position and the amount of resource allocation. We present two unified models and provide a bicriteria analysis for the general scheduling criteria and the total weighted resource consumption. We consider two different versions for treating the two criteria and show that the unified models can be applied to solve scheduling problems under various due window assignment considerations. We prove that two different versions of the problems can be solved in polynomial time, respectively.

Keywords: machine scheduling; resource allocation; deterioration effect; positional effect

1. Introduction

The resource allocation problem is an important and challenging issue and has attracted a lot of attention with interests for practitioners and researchers [1]. Effective (added) resource allocation can improve the efficiency of operation. However, the usage of the resource, especially abundant usage, will create extra costs and result in pollution. Therefore, how to manage and utilize resources efficiently has become an important issue. Nowadays, low carbon, high efficiency and high customer satisfaction have become crucial factors for companies to gain competitiveness. Manufacturers not only need to maximize profits (i.e., reduce time-dependent measure criterion) but also need to control the extra resource input. Although the stated objectives are often conflicting, a resource allocation scheduling approach that increases revenue and optimizes resources provides an additional chance
that can facilitate improvements.

Scheduling problems with resource allocation mean that the job processing times can be controlled by changing the allocation of resources to jobs. Many researchers have expended vast amounts of effort on this vivid area of scheduling research from JIT [2,40], maintenance activity [3], agent scheduling [4], batch scheduling [5]. A comprehensive discussion on scheduling problems with resource allocation (controllable processing times) is provided by Shabtay et al. [6] and Shioura et al. [7]. In such problem, job scheduling and resource allocation decisions should be coordinated carefully to achieve the most efficient system performance. Therefore, the quality of a solution is measured by two criteria: scheduling criterion and resource consumption cost. Recent studies of resource allocation scheduling problems include Low et al. [8], Shioura et al. [9], Yin et al. [10] and Shabtay et al. [11]. Yin et al. [10] study the single-machine due-window assignment with common flow allowances and resource-dependent processing times. They consider two criteria: one is an integrated cost consisting of job earliness, weighted number of tardy jobs, and due-window assignment cost, and the other is the resource consumption cost. Based on the two criteria, they analyze four different models and provide the algorithm to obtain pareto-optimal schedules. Shabtay et al. [11] study a single-machine scheduling problem with resource allocation and due date assignment. They provide a bicriteria analysis. For the limited total weighted resource consumption, they develop a pseudo-polynomial algorithm and fully polynomial time approximation scheme to minimize the total weighted number of tardy jobs plus due date assignment cost. Recently, Yepes et al. [38] consider the unrelated parallel machine scheduling problem with setup times and additional resources in the setups. Yepes et al. [39] study a bi-objective parallel machine scheduling problem with additional resources during setups. They propose a new multi-objective algorithm.

In many realistic situations, the processing times of jobs is easily affected by many other factors such as worker’s experience or fatigue, task’s waiting time, machine abrasion. Related examples can be found in steel production [12], electronics manufacturing [13], pollution containment [14], and so on. In the literature, the studies are commonly known as scheduling with learning effect or deteriorating jobs. For the comprehensive literature reviews on both study categories, the readers may refer to Cheng et al. [15], Biskup [16], Gawiejnowicz [17], and Wang et al. [18]. Sometimes, we cannot obtain the specific function expression of learning/deteriorating effect. Therefore, researchers have recently considered scheduling problems with general learning/deteriorating effect functions. Gordon and Strusevich [19] study two due date assignment and single machine scheduling problems with positionally dependent processing times. They give polynomial-time dynamic programming algorithms for the studied problems. Zhao et al. [20] consider a slack due window assignment and single machine scheduling with position effect and deterioration effect. Yin et al. [21] investigate a due-date assignment and single-machine scheduling with generalized position-dependent deteriorating jobs and deteriorating multi-maintenance activities. Rustogi et al. [22] present polynomial-time algorithms for single machine problems with generalized positional deterioration effects and machine maintenance. Rustogi et al. [23] further study a general model for single machine scheduling problems with time and position dependent effects. They provide solution algorithms for minimizing the makespan and the sum of completion times. Rudek [24] study a parallel machine scheduling problem with varying processing times to minimize the makespan. They present an arbitrary monoton increasing function dependent on the number of previously processed jobs to describe the actual job processing time.

In order to be more realistic in modelling a production system, researchers have recently
considered scheduling problems with variable processing times and resource allocation simultaneously. Oron [14] describes a real application of scheduling to deal with accidents that involve pollution or contamination. The case is modeled as a single-machine scheduling model with convex resource function and general linear deterioration. They develop a polynomial-time solution for minimizing the makespan. Moreover, they compute the optimal resource allocation policy for a given job instance to minimize the total flowtime. Rudek et al. [25] investigate the scheduling problems with the aging effect and additional resource allocation. They describe an example of a deteriorating system and model it as a single-machine scheduling model. Rudek et al. [26] study the flowshop scheduling problem with the aging effect and additional resource allocation. They provide optimal polynomial time solution algorithms for their special cases of the considered problems. Ji et al. [27] consider slack (SLK) due date assignment and single machine scheduling problem with aging effect, resource allocation and a rate-modifying activity. They provide a polynomial-time algorithm to solve it. Sun et al. [28] study three due date assignment methods for single machine scheduling problems with convex resource allocation and variable job processing times. They show that three versions of the problem can be solved in polynomial time. Lu et al. [29] consider the unrelated parallel-machine resource allocation scheduling problem with deteriorating jobs and learning effect. They prove that the problem is polynomial time solvable for minimizing the weighted sum of the total load, the total completion time, the total absolute deviation of completion time and the total resource cost. Wang et al. [30] consider a single machine scheduling with job-dependent learning effect and convex resource-dependent processing times. They provide the polynomial time algorithms for all studied objective functions. Zhao et al. [31] introduce a unified approach to single-machine scheduling problems with deterioration effect and convex resource allocation subject to an upper bound on the total resource consumption. They show that this unified model can be useful in solving scheduling problems under due date assignment and some scheduling problems that do not involve due dates. Tian et al. [32] study the two-machine no-wait flowshop scheduling with learning effect and resource allocation. They show that some cases including makespan, total completion time and total absolute differences in completion times are all polynomially solvable.

In the paper, we investigate the resource allocation scheduling model of deterioration effect and general positional effect, which is the general and extensional case of existing research. Moreover, we further study the criterion of minimizing total weighted resource consumption subject to an upper bound on scheduling costs. Two unified models for solving single machine scheduling problems with the deterioration effect, general positional effect and convex resource allocation are presented. And we show that the two unified models can be applied to solve various due window assignment problems. At the same time, our study also indicates that a large set of scheduling problems that have the common feature can be expressed as positional penalties function can be solved by using the unified approach.

The rest of this paper is organized as follows. The following section gives the problem statements formally. In section 3, two unified models are presented and analyzed. Section 4 is the applications of unified models for solving due-window assignment problems. The last section concludes the paper and suggests topics for future research.

2. Problem description

In this section, we define our problems formally. Consider a production system that consists of
$n$ independent jobs, $N = \{J_1, J_2, \ldots, J_n\}$, that are to be processed without preemption on a single machine at time zero. The machine can process at most one job at a time. In this paper, we propose a more general scheduling model that stems from Rudek et al. [25,26], Sun et al. [28], Wang et al. [30], Zhao et al. [31], and so on. In the model, $p_j$ is actual processing times of job $J_j$ which is determined simultaneously by resource allocation, starting time $S_j$ and processing position $r$. The actual job processing times are given as follows:

$$p_j = \left( \frac{w_j}{u_j} \right)^k + b S_j \cdot g(r), \quad j = 1, 2, \ldots, n,$$

where $w_j$ is a positive parameter representing the workload of job $J_j$, $u_j$ is the amount of resource allocated to job $J_j$, $k$ and $b$ are positive constant, and $g(r)$ is a function that specifies a job-independent positional effect. In earlier papers, the focus has been on particular functions that define the positional factors $g(r)$, e.g., $r^c$ ($c \geq 0$ or $c \leq 0$) [13,16] or $cr$ ($c \geq 0$) [16], and so on.

Let $U$ be the total available amount of resources, $R$ be a certain threshold. A solution for the studied problem is defined by a schedule $\pi$ and by a resource allocation vector $[u_1, \ldots, u_n]$. The quality of a solution is measured by two different criteria. The first is the scheduling criterion $f$ and the second is the total resource consumption cost which is given by $\sum_{j=1}^n b_j u_j$. One of our objectives is to determine the optimal job sequence and resource allocation policy to minimize the scheduling criterion $f$. And another objective is to minimize the total weighted resource consumption cost under a certain threshold $R$. Therefore, our general problems are given by

$$\min f(x_1, x_2, \ldots, x_n) = \frac{a_1}{x_1} + \frac{a_2}{x_2} + \ldots + \frac{a_n}{x_n}$$

subject to

$$b_1 x_1 + b_2 x_2 + \ldots + b_n x_n \leq U$$

$$x_j > 0, \quad j = 1, 2, \ldots, n.$$
Lemma 1. For the problem (P1), the optimal values of \( x_j \) that minimize the function \( f \) are

\[
x_j = U \frac{(a_j)^{\frac{1}{k+1}}}{\sum_{j=1}^{n} (a_j b_j)^{\frac{1}{k+1}}}, \quad j = 1, 2, ..., n.
\]

The optimal value of \( f \) is

\[
f^* = \frac{1}{U^x} \left[ \sum_{j=1}^{n} (a_j b_j)^{\frac{1}{k+1}} \right].
\]

Proof. It is obviously that we only need to consider the case \( b_1 x_1 + b_2 x_2 + ... + b_n x_n = U \).

Because \( \sum_{j=1}^{n} b_j x_j = U \), \( x_i = \frac{U - \sum_{j=2}^{n} b_j x_j}{b_1} \). Therefore, we can get

\[
f(x_1, x_2, ..., x_n) = \frac{a_1 b_1^{\frac{1}{k+1}}}{(U - \sum_{j=2}^{n} b_j x_j)^{\frac{1}{k+1}}} + \frac{a_2}{x_2^{\frac{1}{k+1}}} + \cdots + \frac{a_n}{x_n^{\frac{1}{k+1}}}.
\]

Note that \( f \) is a convex function of \( x_j \), and it follows that \( \frac{\partial f}{\partial x_j} = 0 \) provide necessary and sufficient conditions for optimality.

Taking the first derivative of \( f \) with respect to \( x_j \), we have

\[
\frac{\partial f}{\partial x_j} = k \cdot \left[ \frac{a_1 b_1^{\frac{1}{k+1}}}{(U - \sum_{j=2}^{n} b_j x_j)^{\frac{1}{k+1}}} - \frac{a_j}{x_j^{\frac{1}{k+1}}} \right], \quad j = 2, ..., n.
\]

Let \( \frac{\partial f}{\partial x_j} = 0 \), then \( x_j = \left( \frac{a_j}{a_1 b_1 b_1^{\frac{1}{k+1}}} \right)^{\frac{1}{k+1}} \left( U - \sum_{j=2}^{n} b_j x_j \right) \). Therefore,

\[
\sum_{j=2}^{n} b_j x_j = \sum_{j=2}^{n} b_j \left( \frac{a_j}{a_1 b_1 b_1^{\frac{1}{k+1}}} \right)^{\frac{1}{k+1}} \left( U - \sum_{j=2}^{n} b_j x_j \right).
\]

This can be further written as

\[
\sum_{j=2}^{n} b_j x_j = U \frac{\sum_{j=2}^{n} \left( \frac{a_j}{a_1 b_1 b_1^{\frac{1}{k+1}}} \right)^{\frac{1}{k+1}} \left( a_1 b_1 b_1^{\frac{1}{k+1}} \right)^{\frac{1}{k+1}}}{1 + \sum_{j=2}^{n} \left( \frac{a_j b_1}{a_1 b_1 b_1^{\frac{1}{k+1}}} \right)^{\frac{1}{k+1}}}.
\]

By substituting the above relationship into \( x_i = \frac{U - \sum_{j=2}^{n} b_j x_j}{b_1} \) and solving for \( x_i \), we obtain

\[
x_i = U \frac{(a_i)^{\frac{1}{k+1}}}{\sum_{j=1}^{n} (a_j b_j)^{\frac{1}{k+1}}}.
\]

It follows that \( x_j = U \frac{(a_j)^{\frac{1}{k+1}}}{\sum_{j=1}^{n} (a_j b_j)^{\frac{1}{k+1}}} \), \( j = 2, ..., n \).
Consequently, we have $f^* = \frac{1}{U^k} \left[ \sum_{j=1}^n (a_j b_j)^{1+\alpha} \right]^{k+1}$.

For the problem $1| p_j = \left(\frac{w_j}{u_j}\right)^k + b S_j g(r), \sum b_j u_j \leq U | f$, it is obvious that for any given feasible resource allocation, our problem is reduced to determining a job sequence that minimizes the scheduling criterion $f$. In the following, we show that the same techniques used to solve single-machine scheduling with fixed job processing times $p'_j$ can be incorporated into the model with the actual job processing times $p_j = \left(\frac{w_j}{u_j}\right)^k + b S_j g(r)$.

Given the problem $1| p_j = \left(\frac{w_j}{u_j}\right)^k + b S_j g(r), \sum b_j u_j \leq U | f$, there is a corresponding problem $1| p'_j | f$ with fixed job processing times. For a given schedule $\pi = [J_1, J_2, \ldots, J_n]$, we assume that the objective function of the problem $1| p'_j | f$ can be expressed as $f(\pi) = \sum_{j=1}^n \xi_j p_{i,j}$, where $\xi_j$ are position-dependent parameters. In the following, we will give the expression of the objective function for the problem $1| p_j = \left(\frac{w_j}{u_j}\right)^k + b S_j g(r), \sum b_j u_j \leq U | f$. The actual processing times of jobs can be expressed as follows:

\[ p_{i,j} = \left(\frac{w_{i,j}}{u_{i,j}}\right)^k g(1), \]
\[ p_{i,2} = \left(\frac{w_{i,2}}{u_{i,1}}\right)^k g(2) \alpha \left(\frac{w_{i,2}}{u_{i,1}}\right)^k g(1), \]
\[ p_{i,3} = \left(\frac{w_{i,3}}{u_{i,2}}\right)^k g(3) \alpha \left(\frac{w_{i,3}}{u_{i,2}}\right)^k g(2) + (1 + \alpha g(2)) \left(\frac{w_{i,2}}{u_{i,1}}\right)^k g(1), \]
\[ \ldots, \]
\[ p_{i,j} = \left(\frac{w_{i,j}}{u_{i,j-1}}\right)^k g(j) \alpha \left(\frac{w_{i,j}}{u_{i,j-1}}\right)^k g(j), \]
\[ \ldots, \]
\[ p_{i,n} = \left(\frac{w_{i,n}}{u_{i,n-1}}\right)^k g(n) + \alpha \left(\frac{w_{i,n}}{u_{i,n-1}}\right)^k \left(1 + \alpha g(n)\right) g(n). \]
Therefore, for the problem \( 1 \mid p_j = \left( \frac{w_j}{u_j} \right)^k + bS_j \mid g(r), \sum b_j u_j \leq U \mid f \), we have

\[
f(\pi) = \sum_{j=1}^{n} \xi_j p_{(j)} \]
\[
= \xi_1 \left( \frac{w_{[1]}}{u_{[1]}} \right)^k g(1) + \xi_2 \left( \frac{w_{[1]}}{u_{[1]}} \right)^k g(1) + \cdots + \xi_n \left( \frac{w_{[n]}}{u_{[n]}} \right)^k g(n) + b \sum_{j=1}^{n-1} g(l) \left( \frac{w_{[1]}}{u_{[1]}} \right)^k \prod_{i=j+1}^{n-1} (1 + b g(i)) g(n) \]
\[
= \sum_{j=1}^{n} \varphi_j \left( \frac{w_{[j]}}{u_{[j]}} \right)^k . \tag{3}
\]

where,

\[
\varphi_1 = \xi_1 g(1) + \xi_2 b g(2) g(1) + \cdots + \xi_n b \prod_{i=2}^{n-1} (1 + b g(i)) g(n) g(1),
\]

\[
\varphi_2 = \xi_2 g(2) + \xi_3 b g(3) g(2) + \cdots + \xi_n b \prod_{i=3}^{n-1} (1 + b g(i)) g(n) g(2),
\]

\[\cdots,\]

\[
\varphi_j = \xi_j g(j) + \xi_{j+1} b g(j+1) g(j) + \cdots + \xi_n b \prod_{i=j+1}^{n-1} (1 + b g(i)) g(n) g(j),
\]

\[\cdots,\]

\[
\varphi_n = \xi_n g(n).
\]

Note that for a given schedule \( \pi = [J_{[1]}, J_{[2]}, \ldots, J_{[n]}] \), \( \varphi_j, w_{[j]} (j = 1, 2, \ldots, n) \) are constants. Let \( a_{[j]} = \varphi_j w_{[j]}^k \) and \( x_{[j]} = u_{[j]} \), then \( f(\pi) = \sum_{j=1}^{n} a_{[j]} x_{[j]}^k \). Because the objective function can be written in the format shown in (P1), by Lemma 1, the optimal resource allocation for a given sequence is

\[
u_{[j]} = U \frac{b_{[j]}}{\sum_{j=1}^{n} (\varphi_j w_{[j]}^k b_{[j]}^k)^{\frac{1}{k+1}}}, j = 1, 2, \ldots, n.
\]

Thus, we obtain that the function \( f(\pi) \), under an optimal resource allocation, can be expressed as

\[
f(\pi) = \frac{1}{U^k} \left[ \sum_{j=1}^{n} (\varphi_j w_{[j]}^k b_{[j]}^k)^{\frac{1}{k+1}} \right]^{k+1}.
\]

Due to \( U \) and \( k \) are positive constants, minimizing the function \( f(\pi) \) is equivalent to minimizing the function

\[
y = \sum_{j=1}^{n} \left( \varphi_j w_{[j]}^k b_{[j]}^k \right)^{\frac{1}{k+1}} = \sum_{j=1}^{n} \phi_j^{\frac{1}{k+1}} w_{[j]}^k b_{[j]}^k.
\]
We denote $\varphi_{j+1}^{k}$ as $x_j$ and $w_{j+1}^{k+1}b_{j+1}^{k+1}$ as $p(j)$, then $y$ is of the form $\sum_{j=1}^{n}x_jp_j$. This means that the functions of the problems $1\mid p_j = \left(\frac{w_j}{u_j}\right)^k + bS_j \mid g(r)$, $\sum b_ju_j \leq U \mid f$ and $1\mid p'_j \mid f$ have the same form.

**Theorem 1.** When $f$ is of the form $\sum_{j=1}^{n}x_jp(j)$, the problem $1\mid p_j = \left(\frac{w_j}{u_j}\right)^k + bS_j \mid g(r)$, $\sum b_ju_j \leq U \mid f$ is polynomially solvable if the corresponding problem $1\mid p'_j \mid f$ is polynomially solvable.

**Proof.** Because the objective functions of the problems $1\mid p'_j \mid f$ and $1\mid p_j = \left(\frac{w_j}{u_j}\right)^k + bS_j \mid g(r)$, $\sum b_ju_j \leq U \mid f$ have the same form, the correctness of the theorem follows.

In the following, we study problem (2) and consider the following optimization problem (P2).

$$\min h(x_1, x_2, \ldots, x_n) = b_1x_1 + b_2x_2 + \cdots + b_nx_n$$

s.t. $$\frac{a_1}{x_1^k} + \frac{a_2}{x_2^k} + \cdots + \frac{a_n}{x_n^k} \leq R$$

$$x_j > 0, j = 1, 2, \ldots, n.$$ 

**Lemma 2.** For the problem (P2), the optimal values of $x_j$ that minimize the function $h$ is $x_j = R^{-\frac{1}{k}}b_j^{\frac{1}{k+1}}a_j^{\frac{1}{k+1}}(\sum_{j=1}^{n}a_j^{\frac{1}{k+1}}b_j^{\frac{1}{k+1}})^{\frac{1}{k+1}}$, $j = 1, 2, \ldots, n$. The optimal value of $h$ is $h^* = R^{-\frac{1}{k}}(\sum_{j=1}^{n}a_j^{\frac{1}{k+1}}b_j^{\frac{1}{k+1}})^{\frac{1}{k+1}}$.

**Proof.** It is obvious that we only need to consider the case $\frac{a_1}{x_1^k} + \frac{a_2}{x_2^k} + \cdots + \frac{a_n}{x_n^k} = R$.

Because $\sum_{j=1}^{n}a_j = R$ and $\frac{a_1}{x_1^k} = R - \sum_{j=2}^{n}a_j/x_j^k$. Therefore, we can get

$$h(x_1, x_2, \ldots, x_n) = b_1\left(\frac{a_1}{R - \sum_{j=2}^{n}a_j/x_j^k}\right)^{\frac{1}{k}} + b_2x_2 + \cdots + b_nx_n.$$ 

Note that $h$ is a convex function of $x_j$, and it follows that $\frac{\partial h}{\partial x_j} = 0$ provide necessary and sufficient conditions for optimality.

Taking the first derivative of $h$ with respect to $x_j$, we obtain

Mathematical Biosciences and Engineering  Volume 18, Issue 3, 2562–2578.
\[
\frac{\partial h}{\partial x_j} = b_j - \frac{b_j a_j^k}{(R - \sum_{j=2}^{n} \frac{a_j}{j^k} x_j^k)} \quad j = 2, ..., n.
\]

Let \( \frac{\partial h}{\partial x_j} = 0 \), then we have \( x_j = \frac{(b_j a_j^k)^{1/k}}{b_j^{1/k} (R - \sum_{j=2}^{n} \frac{a_j}{j^k})^{1/k}} \).

By substituting \( (R - \sum_{j=2}^{n} \frac{a_j}{j^k})^{1/k} = \frac{a_j}{x_j} \) into \( x_j = \frac{(b_j a_j^k)^{1/k}}{b_j^{1/k} (R - \sum_{j=2}^{n} \frac{a_j}{j^k})^{1/k}} \), we can get

\[
x_j = \frac{b_j}{b_j^{1/k} a_j^{1/k}} x_i = \frac{(b_j a_j^k)^{1/k}}{b_j^{1/k} a_j^{1/k}} x_i.
\]

In order to eliminate the variable \( x_i \) in the above equation, we have \( x_j^k = \frac{(b_j a_j^k)^{1/k}}{b_j^{1/k} a_j^{1/k}} x_i^k \).

\[
a_j x_i^k = \frac{a_j^{1/k} b_j^{1/k} a_i^{1/k}}{b_i^{1/k} x_i^k}, \quad \sum_{j=2}^{n} a_j x_i^k = \left( \frac{a_i^{1/k}}{b_i^{1/k} x_i^k} \right) x_i^k \sum_{j=2}^{n} a_j^{1/k} b_j^{1/k}.
\]

Based on \( \sum_{j=2}^{n} a_j x_i^k = R - \frac{a_i}{x_i} \), we can obtain

\[
R = \frac{a_i^{1/k} b_i^{1/k} b_j^{1/k} x_i^k + a_i^{1/k} \sum_{j=2}^{n} a_j^{1/k} b_j^{1/k} + \sum_{j=2}^{n} a_i^{1/k} b_j^{1/k}}{x_i^k b_i^{1/k}} = \frac{x_i^k}{b_i^{1/k} R^k}.
\]

Therefore, we have

\[
x_i^k = \frac{a_i^{1/k} \sum_{j=1}^{n} a_j^{1/k} b_j^{1/k}}{b_i^{1/k} R}, \quad x_i = \frac{a_i^{1/k} \sum_{j=1}^{n} a_j^{1/k} b_j^{1/k}}{b_i^{1/k} R^k}.
\]

It follows that

\[
x_j = R \frac{a_j^{1/k}}{b_j^{1/k} a_i^{1/k}} \left( \sum_{j=1}^{n} a_j^{1/k} b_j^{1/k} \right)^{1/k}, \quad j = 2, ..., n.
\]

Consequently, we can obtain

\[
h^* = \sum_{j=1}^{n} b_j x_j = R \frac{a_i^{1/k}}{b_i^{1/k} R} \left( \sum_{j=1}^{n} a_j^{1/k} b_j^{1/k} \right)^{1/k} = R \frac{a_i^{1/k}}{b_i^{1/k} R^k} \left( \sum_{j=1}^{n} a_j^{1/k} b_j^{1/k} \right)^{1/k}.
\]

For the problem \( 1 \mid p_j = \left( \frac{w}{u_j} \right)^k + b S_j \mid g(r) \), it is obvious that for any given schedule, our problem is reduced to determining the optimal resource allocation that satisfies the
scheduling criterion \( f \leq R \) and minimizes the total weighted resource allocation costs. In the following, we will show that the function expressions of the problems \( 1|p_j = \left( \frac{W_j}{u_j} \right)^k + bS_j \right) g(r), f \leq R \sum b_j u_j \) and \( 1|p'_j | f \) have the same form. Similarly, for a given schedule \( \pi = [J_{[1]}, J_{[2]}, \ldots, J_{[n]}] \), it is assumed that the objective function of the problem \( 1|p'_j | f \) can be expressed as \( f(\pi) = \sum_{j=1}^n \xi_j p_{[j]} \), where \( \xi_j \) are position-dependent parameters.

Based on Eq (3), let \( a_{[j]} = \phi w_{[j]}^k \) and \( x_{[j]} = u_{[j]} \), then \( f(\pi) = \sum_{j=1}^n a_{[j]} x_{[j]}^k \). Therefore, the problem \( 1|p_j = \left( \frac{W_j}{u_j} \right)^k + bS_j \right) g(r), f \leq R \sum b_j u_j \) can be written in the format shown in (P2). By Lemma 2, the optimal resource allocation for a given sequence is \( u_{[j]} = R^{-\frac{1}{k}} b_{[j]}^{-\frac{1}{k}} (\phi w_{[j]}^k)^{-\frac{1}{k}} \left( \sum_{j=1}^n (\phi w_{[j]}^k)^{-\frac{1}{k}} b_{[j]}^{-\frac{1}{k}} \right)^{\frac{1}{k}} \). Thus, the objective function can be expressed as \( \sum b_j u_j = R^{-\frac{1}{k}} \left( \sum_{j=1}^n (\phi w_{[j]}^k)^{-\frac{1}{k}} b_{[j]}^{-\frac{1}{k}} \right)^{\frac{1}{k}} = R^{-\frac{1}{k}} \left( \sum_{j=1}^n \phi w_{[j]}^{-\frac{k}{k}} b_{[j]}^{-\frac{k}{k}} \right)^{\frac{1}{k}} \).

Due to \( R \) and \( k \) are positive constants, minimizing the function \( \sum b_j u_j \) is equivalent to minimizing the function \( y' = \sum_{j=1}^n \phi w_{[j]}^{-\frac{k}{k}} b_{[j]}^{-\frac{k}{k}} \). Denote \( \phi_j^{\frac{k}{k}} \) as \( \xi_j \) and \( w_{[j]}^{\frac{k}{k}} b_{[j]}^{\frac{k}{k}} \) as \( p_{[j]} \), then \( y' = \sum_{j=1}^n \xi_j p_{[j]} \). This means that the objective functions of the problems \( 1|p_j = \left( \frac{W_j}{u_j} \right)^k + bS_j \right) g(r), f \leq R \sum b_j u_j \) and \( 1|p'_j | f \) have the same form.

**Theorem 2.** When \( f \) is of the form \( \sum_{j=1}^n \xi_j p_{[j]} \), the problem \( 1|p_j = \left( \frac{W_j}{u_j} \right)^k + bS_j \right) g(r), f \leq R \sum b_j u_j \) is polynomially solvable if the corresponding problem \( 1|p'_j | f \) is polynomially solvable.

**Proof.** Because the objective functions of the problems \( 1|p'_j | f \) and \( 1|p_j = \left( \frac{W_j}{u_j} \right)^k + bS_j \right) g(r), f \leq R \sum b_j u_j \) have the same form, the correctness of the theorem follows.

4. Applications for solving due-window assignment problems

Due window assignment is the most common and significant problem in modern manufacturing and supply chain management. Integrated due windows assignment and production scheduling has received considerable attention from both practitioners and researchers [33]. There are three main categories of due window assignment models (CON/SLK/DIF due window) in the literature.
Common due window (denoted by CON) denotes all jobs have the same due window, that is, a time window \([d_1, d_2]\). Slack due window (denoted by SLK) denotes all jobs have the common flow allowances. The due window starting time for the job \(J_j\) is defined as \(d_1^j = p_j + q_1\). Similarly, the due window completion time for the job \(J_j\) is defined as \(d_2^j = p_j + q_2\) \((q_2 \geq q_1)\). The window size \(D_j = d_2^j - d_1^j\) is identical for all the jobs. Different due window (denoted by DIF) denotes each job can be assigned a different due window with no restrictions.

We begin by considering the common due window assignment model. Let \(D = d_2 - d_1\) denote the size of the common window. Both \(d_1\) and \(D\) are decision variables. The objective is to minimize the cost function \(Z = \sum_{j=1}^{n} (\alpha E_j + \beta T_j + \gamma d_i + \delta D)\), where \(E_j = \max\{0, d_1 - C_j\}\) is the earliness for job \(J_j\); \(T_j = \max\{0, C_j - d_2\}\) is the tardiness for job \(J_j\); \(\alpha, \beta, \gamma, \delta\) are the positive weight factor.

For the fixed job processing times, the following results for CON due window assignment problem are given by Liman et al. [34]. It can be easily showed that the results also hold for our problem.

**Lemma 3.** For the problem \(|CON| (\alpha E_j + \beta T_j + \gamma d_i + \delta D)\), there exists an optimal schedule for which both the due window starting time \(d_1\) and the due window completion time \(d_2\) coincide with the job completion times, i.e., \(d_1 = C_{[l]}\) and \(d_2 = C_{[l+m]}\), respectively, where

\[ l = \max \left\{ \left\lfloor \frac{n(\delta - \gamma)}{\alpha} \right\rfloor, 0 \right\} \quad \text{and} \quad l + m = \max \left\{ \left\lfloor \frac{n(\beta - \delta)}{\beta} \right\rfloor, 0 \right\} . \]

Moreover, \(Z = \sum_{j=1}^{n} (\alpha E_j + \beta T_j + \gamma d_i + \delta D) = \sum_{j=1}^{n} \xi_j p_{(j)}\), where

\[
\xi_j = \begin{cases} 
\alpha(j-1) + m, & j = 1, \ldots, l, \\
\delta n, & j = l + 1, \ldots, l + m, \\
\beta(n - j + 1), & j = l + m + 1, \ldots, n.
\end{cases}
\]

Consequently, the objective function of the problem (PC1) \(|p_j = \left( \frac{W_j}{U_j} \right)^k + bS_j\)g(r),

\[ \sum_{j=1}^{n} \phi_j, CON | (\alpha E_j + \beta T_j + \gamma d_i + \delta D) \]

\[
\phi_j = \xi_1 g(1) + \xi_2 bg(2)g(1) + \cdots + \xi_n b \prod_{i=2}^{n-1} (1 + bg(i))g(n)g(1),
\]

\[
\phi_2 = \xi_2 g(2) + \xi_3 bg(3)g(2) + \cdots + \xi_n b \prod_{i=2}^{n-1} (1 + bg(i))g(n)g(2),
\]

\[
\cdots,
\]

\[
\phi_j = \xi_j g(j) + \xi_{j+1} bg(j+1)g(j) + \cdots + \xi_n b \prod_{i=j+1}^{n-1} (1 + bg(i))g(n)g(j),
\]

\[
\cdots,
\]

\[
\phi_n = \xi_ng(n).
\]
Let $a_{[j]} = \varphi_j w^k_{[j]}$ and $x_{[j]} = u_{[j]}$, then $f(\pi) = \sum_{j=1}^n a_{[j]} x_{[j]}^{-\frac{1}{k+1}}$. According to Lemma 1, we can obtain
\[
f(\pi) = \frac{1}{U^k} \left[ \sum_{j=1}^n (\varphi_j w^k_{[j]} b^k_{[j]})^{\frac{1}{k+1}} \right]^{k+1}.
\]

Because the problem $1|CON| \sum (\alpha E_j + \beta T_j + \gamma d_j + \delta D)$ can be solved in $O(n \log n)$ time and $\varphi_j^{\frac{1}{k+1}}$ are job-independent position weights, from Theorem 1, the problem $1|p_j = \left( \frac{w_j}{u_j} \right)^k + hS_j \right) g(r), \sum b_j u_j \leq U, CON| \sum (\alpha E_j + \beta T_j + \gamma d_j + \delta D)$ can be solved in $O(n \log n)$ time.

Similarly, according to Theorem 2, the problem (PC2) $1|p_j = \left( \frac{w_j}{u_j} \right)^k + hS_j \right) g(r), CON, \sum (\alpha E_j + \beta T_j + \gamma d_j + \delta D) \leq R \sum b_j u_j$ can be solved in $O(n \log n)$ time.

The formal statement of the solution is provided in the following algorithm.

**Algorithm 1**

Step 1. Calculate the indices $l$ and $l+m$ according to lemma 3.

Step 2. Calculate the positional weights $\left( \varphi_j \right)^{\frac{1}{k+1}}$, $j = 1, \ldots, n$.

Step 3. Calculate the job-dependent weights $\left( w_j b_j \right)^{\frac{1}{k+1}}$, $j = 1, \ldots, n$.

Step 4. Obtain the optimal sequence by sequencing the jobs according to the HLP rule. Denote the resulting optimal sequence as $\pi^* = [J_{[1]}, J_{[2]}, \ldots, J_{[n]}]$.\[\varphi_j w^k_{[j]} (b_j)^{\frac{1}{k+1}}
\]

Step 5. Compute the optimal resources allocation $u^*_{[j]} = U \frac{\left( \varphi_j w^k_{[j]} \right)^{\frac{1}{k+1}}}{\sum_{j=1}^n (\varphi_j w^k_{[j]} b^k_{[j]})^{\frac{1}{k+1}}}$, $j = 1, \ldots, n$, and the optimal value of the function $f^* = \frac{1}{U^k} \left[ \sum_{j=1}^n (\varphi_j w^k_{[j]} b^k_{[j]})^{\frac{1}{k+1}} \right]^{k+1}$ for problem PC1; the optimal resources allocation $u^*_{[j]} = \frac{\left( \varphi_j w^k_{[j]} \right)^{\frac{1}{k+1}} (\sum_{j=1}^n (\varphi_j w^k_{[j]} b^k_{[j]})^{\frac{1}{k+1}})^{\frac{1}{k}}}{R^{\frac{1}{k}}} b^k_{[j]}$, $j = 1, \ldots, n$, and the optimal value of the function $h^* = R^{-\frac{1}{k}} \left[ \sum_{j=1}^n \left( \varphi_j b^k_{[j]} \right)^{\frac{1}{k+1}} \right]^{\frac{1}{k+1}}$ for problem PC2.
Theorem 3. The problems PC1 and PC2 can be solved in \( O(n \log n) \) time.

**Proof.** The correctness of Algorithm 1 follows from the above analysis. Step 1, step 2 and step 3 require \( O(n) \) time, step 4 requires \( O(n \log n) \) time, and step 5 requires \( O(n) \) time. Thus, the overall computational complexity of the algorithm is \( O(n \log n) \).

**Example 1.** There are \( n = 5 \) jobs. Let \( \alpha = 10, \beta = 18, \gamma = 2, \delta = 6, U = 50, b = 0.1 \) and \( k = 1 \). Job parameters are given in Table 1. Without loss of generality, we assume that \( g(r) = r^a \) and \( a = -0.1 \). According to Algorithm 1, we first obtain that \( l = 2 \) and \( l + m = 4 \). The values of \( (\varphi_j)^{\frac{1}{k+1}} \) and \( (w_j b_j)^{\frac{k}{k+1}} \) are presented in Table 2. According to the HLP rule, we can get the optimal sequence \([J_4, J_2, J_5, J_1, J_3]\). Based on step 5, the optimal resources are \( u_4 = 3, u_2 = 2.5, u_5 = 11.35, u_1 = 5, u_3 = 1.75 \). At last, we can figure out that \( d_4 = 6.45, d_2 = 10.30 \) and \( f^* = 362.18 \) for the problem PC1. Similarly, the problem PC2 can be solved by Algorithm 1.

| Jobs | 1 | 2 | 3 | 4 | 5 |
|------|---|---|---|---|---|
| \( w_j \) | 12 | 10 | 14 | 15 | 7 |
| \( b_j \) | 2 | 4 | 5 | 3 | 1 |

**Table 1.** The data of Example 1.

| \( f \) | 1 | 2 | 3 | 4 | 5 |
|---|---|---|---|---|---|
| \( (\varphi_j)^{\frac{1}{k+1}} \) | 4.45 | 5.03 | 5.5 | 5.23 | 3.91 |
| \( (w_j b_j)^{\frac{k}{k+1}} \) | 4.89 | 6.32 | 8.36 | 6.70 | 2.64 |

**Table 2.** The values of positional weights and job-dependent weights.

Next, we show that slack due window and different due window assignment problems also can be solved by using the unified models. The results of lemma 4 and lemma 5 are proved by Wu et al. [35] and Yue et al. [36] for the fixed job processing times, respectively.

**Lemma 4.** For the problem \( 1|SLK| \sum (\alpha E_j + \beta T_j + \gamma d_j^1 + \delta(q_j - q_i)) \), there exists an optimal schedule satisfies the following properties:
1) prior to a certain position in the sequence, all the jobs are early, and starting from a certain position in the sequence, all the jobs are tardy, i.e., \( C_j \leq d_j^1 \) implies \( C_{j-1} \leq d_{j-1}^1 \) and \( C_j \geq d_j^2 \)
   implies \( C_{j+1} \geq d_{j+1}^2 \).
2) the optimal values of \( q_1 \) and \( q_2 \) are equal to \( C_{[l]} \) and \( C_{[m]} \), respectively, where
\[
l = \max \left\{ \frac{n(\delta - \gamma)}{\alpha}, 0 \right\} \quad \text{and} \quad m = \max \left\{ \frac{n(\beta - \delta)}{\beta}, 0 \right\}.
\]

Moreover, \( Z = \sum_{j=1}^{n} (\alpha E_j + \beta T_j + \gamma d_j + \delta(q_2 - q_1)) = \sum_{j=1}^{n} \xi_j p_{[j]} \), where
\[
\xi_j = \begin{cases} 
\alpha j + \gamma(n + 1), & j = 1, \ldots, l, \\
\gamma + \delta n, & j = l + 1, \ldots, m, \\
\gamma + \beta(n - j), & j = m + 1, \ldots, n.
\end{cases}
\]

**Lemma 5.** For the problem \( 1|DIF|\sum (\alpha E_j + \beta T_j + \gamma d_j + \delta D_j) \), there exists an optimal schedule that satisfies the optimal due window starting time \( d_1 \) and the optimal due window completion time \( d_2 \) for job \( J_j \) is no greater than its completion time \( C_j \), i.e., \( d_1 \leq d_2 \leq C_j \).

Moreover, \( Z = \sum_{j=1}^{n} (\alpha E_j + \beta T_j + \gamma d_j + \delta D_j) = \sum_{j=1}^{n} \xi (n - j + 1) p_{[j]} \), where \( \xi = \{\beta, \gamma, \delta\} \).

It is also worth noting that Lemma 4 and Lemma 5 also hold for our problems. According to Theorem 1, Theorem 2 and the results above, we can immediately get the following theorem.

**Theorem 4.** The problem \( 1|p_j = \left( \frac{w_j}{u_j} \right)^k + bS_j \ g(r), \sum b_j u_j \leq U, X | \sum (\alpha E_j + \beta T_j + \gamma d_j + \delta D_j) \) \) and problem \( 1|p_j = \left( \frac{w_j}{u_j} \right)^k + bS_j \ g(r), X, \sum (\alpha E_j + \beta T_j + \gamma d_j + \delta D_j) \leq R | \sum b_j u_j \) for \( X \in \{SLK, DIF\} \) can be solved in \( O(n \log n) \) time.

**Remark.** It is very obvious to see that the unified models can be applied to some scheduling problems, which can be solved by a slightly modified Algorithm 1. Those scheduling problems have the common feature that the scheduling objective function can be expressed as a positional penalties function [37]. For example, the makespan, the sum of completion times, various due dates assignment, and so on.

### 5. Conclusions

In this paper, we study single machine scheduling problems with resource allocation, deterioration and general positional effect. The actual processing time of a job is the function of the amount of resource allocation, starting time and the position. We present two unified models and show that the unified models can be applied to solve various due window assignment problems. Two unified models can describe the general scheduling criterion under the total weighted resource consumption constrain and the total weighted resource allocation costs under the scheduling costs constrain. We show that some scheduling problems can be reduced to the unified models and solved
in polynomial time. Identifying the set of Pareto optimal schedules or considering the linear resource consumption functions in the setting is interesting and significant work for future research.

Acknowledgments

The authors thank the editor and the reviewers for their useful comments to improve the paper. This work was supported by the National Natural Science Foundation of China under Grant No.71901084, Zhejiang Provincial Natural Science Foundation of China under Grant No. LQ19G020010 and MOE (Ministry of Education of China) Project of Humanities and Social Sciences under Grant No. 19YJC630099.

Conflict of interest

All authors declare no conflicts of interest in this paper.

References

1. E. B. Edis, C. Oguz, I. Ozkarahan, Parallel machine scheduling with additional resources: Notation, classification, models and solution methods, Eur. J. Oper. Res., 230 (2013), 449–463.
2. Y Leyvand, D Shabtay, G Steiner, L. Yedidson, Just-in-time scheduling with controllable processing times on parallel machines, J. Comb. Optim., 19 (2010), 347–368.
3. M. Ji, D. Yao, Q. Yang, T. C. E. Cheng, Single-machine common flow allowance scheduling with aging effect, resource allocation, and a rate-modifying activity, Int. Trans. Oper. Res., 22 (2015), 997–1015.
4. G. Wan, S. R. Vakati, J. Y. T. Leung, M. Pinedo, Scheduling two agents with controllable processing times, Eur. J. Oper. Res., 205 (2010), 528–539.
5. B. Mor, G. Mosheiov, Batch scheduling of identical jobs with controllable processing times, Comput. Oper. Res., 41 (2014), 115–124.
6. D. Shabtay, G. Steiner, A survey of scheduling with controllable processing times, Discrete Appl. Math., 155 (2007), 1643–1666.
7. A. Shioura, N. V. Shakhlevich, V. A. Strusevich, Preemptive models of scheduling with controllable processing times and of scheduling with imprecise computation: A review of solution approaches, Eur. J. Oper. Res., 266 (2018), 795–818.
8. C. Low, G. H. Wu, Unrelated parallel-machine scheduling with controllable processing times and eligibility constraints to minimize the makespan, J. Ind. Prod. Eng., 33 (2016), 286–293.
9. A. Shioura, N. V. Shakhlevich, V. A. Strusevich, Decomposition algorithms for submodular optimization with applications to parallel machine scheduling with controllable processing times, Math. Program., 153 (2015), 495–534.
10. Y. Yin, D. J. Wang, T. C. E. Cheng, C. C. Wu, Bi-criterion single-machine scheduling and due-window assignment with common flow allowances and resource-dependent processing times, J. Oper. Res. Soc., 67 (2016), 1169–1183.
11. D. Shabtay, G. Steiner, R. Zhang, Optimal coordination of resource allocation, due date assignment and scheduling decisions, Omega, 65 (2016), 41–54.
12. L. Tang, H. Gong, J. Liu, F. Li, Bicriteria scheduling on a single batching machine with job
transportation and deterioration considerations, *Naval Res. Logistics*, 61 (2014), 269–285.
13. D. Biskup, Single-machine scheduling with learning considerations, *Eur. J. Oper. Res.*, 115 (1999), 173–178.
14. D. Oron, Scheduling controllable processing time jobs in a deteriorating environment, *J. Oper. Res. Soc.*, 65 (2014), 49–56.
15. T. C. E. Cheng, Q. Ding, B. M. T. Lin, A concise survey of scheduling with time-dependent processing times, *Eur. J. Oper. Res.*, 152 (2004), 1–13.
16. D. Biskup, A state-of-the-art review on scheduling with learning effects, *Eur. J. Oper. Res.*, 188 (2008), 315–329.
17. S. Gawiejnowicz, *Time-Dependent Scheduling*, Springer, 2008.
18. Y. Wang, X Li, R. Ruiz, An exact algorithm for the shortest path problem with position-based learning effects, *IEEE Trans. Sys. Man Cyber. Syst.*, 47 (2016), 3037–3049.
19. V. S. Gordon, V. A. Strusevich, Single machine scheduling and due date assignment with positionally dependent processing times, *Eur. J. Oper. Res.*, 198 (2009), 57–62.
20. C. Zhao, H. Tang, Due-window assignment for a single machine scheduling with both deterioration and positional effects, *Asia Pac. J. Oper. Res.*, 32 (2015), 1550014.
21. Y. Yin, W. H. Wu, T. C. E. Cheng, C. C. Wu, Due-date assignment and single-machine scheduling with generalised position-dependent deteriorating jobs and deteriorating multi-maintenance activities, *Int. J. Prod. Res.*, 52 (2014), 2311–2326.
22. K. Rustogi, V. A. Strusevich, Single machine scheduling with general positional deterioration and rate-modifying maintenance, *Omega*, 40 (2012), 791–804.
23. K. Rustogi, V. A. Strusevich, Combining time and position dependent effects on a single machine subject to rate-modifying activities, *Omega*, 42 (2014), 166–178.
24. R. Rudek, Scheduling on parallel processors with varying processing times, *Comput. Oper. Res.*, 81 (2017), 90–101.
25. A. Rudek, R. Rudek, A note on optimization in deteriorating systems using scheduling problems with the aging effect and resource allocation models, *Comput. Math. Appl.*, 62 (2011), 1870–1878.
26. A. Rudek, R. Rudek, On flowshop scheduling problems with the aging effect and resource allocation, *Int. J. Adv. Manuf. Technol.*, 62 (2012), 135–145.
27. M. Ji, D. Yao, Q. Yang, T. C. E. Cheng, Single-machine common flow allowance scheduling with aging effect, resource allocation, and a rate-modifying activity, *Int. Trans. Oper. Res.*, 22 (2015), 997–1015.
28. L. H. Sun, K. Cui, J. Chen, J. Wang, Due date assignment and convex resource allocation scheduling with variable job processing times, *Int. J. Prod. Res.*, 54 (2016), 3551–3560.
29. Y. Y. Lu, J. Jin, P. Ji, J. B. Wang, Resource-dependent scheduling with deteriorating jobs and learning effects on unrelated parallel machine, *Neural Comput. Appl.*, 27 (2016), 1993–2000.
30. J. B. Wang, J. J. Wang, Research on scheduling with job-dependent learning effect and convex resource-dependent processing times, *Int. J. Prod. Res.*, 53 (2015), 5826–5836.
31. C. Zhao, C. J. Hsu, W. H. Wu, S. R. Cheng, C. C. Wu, Note on a unified approach to the single-machine scheduling problem with a deterioration effect and convex resource allocation, *J. Manuf. Syst.*, 38 (2016), 134–140.
32. Y. Tian, M. Xu, C. Jiang, J. B. Wang, X. Y. Wang, No-wait resource allocation flowshop scheduling with learning effect under limited cost availability, *Comput. J.*, 62 (2019), 90–96.
33. G. Mosheiov, A. Sarig, V. Strusevich, Minmax scheduling and due-window assignment with position-dependent processing times and job rejection, *4OR*, **2019** (2019), 1–18.

34. S. D. Liman, S. S. Panwalkar, S. Thongmee, Common due window size and location determination in a single machine scheduling problem, *J. Oper. Res. Soc.*, **49** (1998), 1007–1010.

35. Y. B. Wu, L. Wan, X. Y. Wang, Study on due-window assignment scheduling based on common flow allowance, *Int. J. Prod. Econ.*, **165** (2015), 155–157.

36. Q. Yue, G. Wan, Single machine SLK/DIF due window assignment problem with job-dependent linear deterioration effects, *J. Oper. Res. Soc.*, **67** (2016), 872–883.

37. D. Shabtay, N. Gaspar, L. Yedidsion, A bicriteria approach to scheduling a single machine with job rejection and positional penalties, *J. Comb. Optim.*, **23** (2012), 395–424.

38. JC Yepes-Borrero, F Villa, F Perea, J. PabloCaballero-Villalobos, GRASP algorithm for the unrelated parallel machine scheduling problem with setup times and additional resources, *Expert Syst. Appl.*, **141** (2020), 1–12.

39. J. C. Yepes-Borrero, F. Perea, R. Ruiz, F. Villa, Bi-objective parallel machine scheduling with additional resources during setups, *Eur. J. Oper. Res.*, Forthcoming, 2020.

40. D. Wang, Z. Li, Bicriterion scheduling with a negotiable common due window and resource-dependent processing times, *Inf. Sci.*, **478** (2019), 258–274.

©2021 the Author(s), licensee AIMS Press. This is an open access article distributed under the terms of the Creative Commons Attribution License (http://creativecommons.org/licenses/by/4.0)