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Ti$_2$C-TiO$_2$ MXene Nanocomposite-Based High-Efficiency Non-Enzymatic Glucose Sensing Platform for Diabetes Monitoring

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Abstract: Diabetes is a major health challenge, and it is linked to a number of serious health issues, including cardiovascular disease (heart attack and stroke), diabetic nephropathy (kidney damage or failure), and birth defects. The detection of glucose has a direct and significant clinical importance in the management of diabetes. Herein, we demonstrate the application of in-situ synthesized Ti$_2$C-TiO$_2$ MXene nanocomposite for high throughput non-enzymatic electrochemical sensing of glucose. The nanocomposite was synthesized by controlled oxidation of Ti$_2$C-MXene nanosheets using H$_2$O$_2$ at room temperature. The oxidation results in the opening up of Ti$_2$C-MXene nanosheets and the formation of TiO$_2$ nanocrystals on their surfaces as revealed in microscopic and spectroscopic analysis. Nanocomposite exhibited considerably high electrochemical response than parent Ti$_2$C MXene, and hence utilized as a novel electrode material for enzyme-free sensitive and specific detection of glucose. Developed nanocomposite-based non-enzymatic glucose sensor (NEGS) displays a wide linearity range (0.1 $\mu$M-200 $\mu$M, $R^2$ = 0.992), high sensitivity of 75.32 $\mu$A M$^{-1}$ cm$^{-2}$, a low limit of detection (0.12 $\mu$M) and a rapid response time (~3s). NEGS has further shown a high level of repeatability and selectivity for glucose in serum spiked samples. The unveiled excellent sensing performance of NEGS is credited to synergistically improved electrochemical response of Ti$_2$C MXene and TiO$_2$ nanoparticles. All of these attributes highlight the potential of MXene nanocomposite as a next-generation NEGS for on the spot mass screening of diabetic patients.

Keywords: diabetes; Ti$_2$C-TiO$_2$ MXene; nanocomposite; non-enzymatic glucose sensor (NEGS)

1. Introduction

Diabetes is one of the fastest rising worldwide health emergencies in the 21st century [1]. Being a metabolic disorder, diabetes is characterized by abnormal blood glucose...
levels compared with the therapeutic range of 80–120 mg dL\(^{-1}\) (4.4–6.6 mM) [2]. The disorder has accounted for around 537 million people in 2021, and the figure is expected to rise to 643 million by 2030 [1]; moreover, it is linked to a number of serious health issues, including cardiovascular disease (heart attack and stroke), diabetic nephropathy (kidney damage or failure), and birth defects [3]. In order to manage the disorder properly, it is essential to develop highly efficient, robust, and cost-effective diagnostic platforms to monitor glucose levels on a regular basis [4]. Over the last couple of decades, various types of sensing modalities including optical and electrochemical methods were developed for precise glucose detection [4,5]. Among these, the electrochemical sensors have received wide popularity [6], and are categorized as enzymatic and non-enzymatic sensors [5,6]. In spite of their widespread acceptance [7], the performance of enzymatic glucose sensors is significantly hampered by many environmental factors such as pH, temperature, hazardous compounds, and humidity, which have negatively impacted their cost and breadth of applications [8]. On the other hand, non-enzymatic glucose sensors (NEGS), have made substantial progress owing to their direct electro-oxidation capabilities, ease to prepare, better endurance, a longer lifetime, and notable selectivity, sensitivity, and affordability [7].

In recent years, various engineered materials (such as metals and their compounds, inorganic carbon nanomaterials, conductive polymers, two-dimensional sulphides and metal–organic frameworks) have been utilized as electrode materials, either separately, or in combinations to improve the sensing performances of platforms/devices [7]. Nanocomposites of carbon and transition metal dichalocogenides, in particular, have demonstrated enormous possibilities for the development of efficient glucose non-enzyme sensors [7]; however, the time-consuming synthesis approaches of these nanocomposites and unexpectedly low sensing performance have generated an interest in exploring new material combinations for NEGS [9]. Consequently, MXene and its nanocomposite have emerged as viable alternatives for a variety of analytical purposes, including NEGS [9,10]. MXenes, in general, are novel and a new class of two-dimensional inorganic nanomaterials with a few atomic layer thickness of transition metal carbides, nitrides, or carbonitrides such as titanium carbide (Ti\(_3\)C\(_2\)) and titanium carbonitride (Ti\(_2\)CN) [9]. MXene’s unique structure has endowed them with several exceptional optical and electrochemical properties, making them suitable for wide range of applications [11]. Furthermore, MXene’s biocompatibility permits them to be used in a variety of biological activities [10]. The recently reported high NEGS performance of a Ti\(_3\)C\(_2\) MXene nanocomposite with NiCo-LDH [12] has paved the way for more study using MXenes nanocomposite towards NEGS [12].

In the current study, we have explored the electrochemical performance of in-situ synthesized MXene nanocomposite i.e., Ti\(_3\)C-TiO\(_2\), in developing highly efficient NEGS. The developed NEGS has shown quite an impressive sensing performance for glucose even in bio-fluids, which is credited to the high surface area of nanocomposite that allows the rapid diffusion of ions for easy access to glucose to proceed with the electrochemical reaction at a faster rate. In addition, the hydrophobicity of MXene offers nanocomposite to make full contact with the electrolyte for an adequate redox reaction.

2. Experimental Details

2.1. Materials and Reagents

Ti\(_2\)AlC powders (bulk) were purchased from Nanochemzone, Canada. Lithium Fluoride (LiF), Hydrogen Fluoride (HF), Hydrogen Chloride (HCl), Hydrogen Peroxide (H\(_2\)O\(_2\)), Sodium Hydroxide (NaOH), D-Glucose, Ascorbic Acid, Uric Acid, Dopamine, Serum samples other solvents and buffers were procured from Sigma Aldrich, India.

2.2. Synthesis and Characterization of Ti\(_3\)C MXene and Ti\(_2\)C-TiO\(_2\) MXene Nanocomposite

Ti\(_2\)C MXene nanosheets were prepared via selective etching of the Al layer from MAX phase of Ti2AlC following a protocol reported in a previous study [13]. Ti2AlC powder was reacted with 10% HF for 10 h at room temperature. The resulting black-colored suspension of Ti2C MXene nanosheets was washed 6 times with deionized water (DI)
by centrifugation of the samples at 5000 rpm for 5 min each time till the pH changes from acidic to neutral (pH-7.0); finally the sample was filtered and dried at 60 °C for 24 h under vacuum to obtain Ti$_2$C MXene nanosheets. For the preparation of Ti$_2$C-TiO$_2$ MXene nanocomposite, we have used a protocol report earlier by Ahmed et al., with slight modifications [14]. In a typical reaction, 0.5 g of Ti$_2$C MXene nanopowder was refluxed with 50 mL of water using a magnetic stirrer (for 10 min), followed by a reaction with of 5 mL of different weight % (5, 10, 15 wt.%) of H$_2$O$_2$ for 10, 15, 20 min for each in separate sets of reactions. The resultant products were washed several times with DI water (with the help of centrifugation) and dried under vacuum for 24 h before further experiments. Figure 1 is the schematic representation of synthesis and application of MXene nanocomposite as NEGS. The powder of the prepared Ti$_2$C MXene and its nanocomposite were characterized by using a powder X-ray diffractometer (XRD, Bruker, D8 ADVANCE) with Cu Kα radiation (λ = 0.15406 nm), Raman spectroscopy using a LabRam Aramis Raman spectrometer with a diode-pumped solid-state blue laser having an excitation wavelength of 473 nm and Fourier Transform Infrared Spectroscopy (FTIR) with reflectance transmission (Perkin Elmer). The surface features and microstructure of Ti$_2$C MXene and its nanocomposite were examined under scanning electron microscope (SEM, FEI). For SEM, and Raman analysis, samples were drop cast on a silicon wafer, while for FTIR KBr pellet saturated with materials was used.

Figure 1. Scheme showing synthesis of Ti$_2$C-TiO$_2$ MXene nanocomposite and its application in non-enzymatic glucose sensing (NEGS).

2.3. Fabrication and Characterization of MXene Nanocomposite Electrode and Its Application for NEGS

Prior to experiments, the glassy carbon electrode (GCE) was polished to a mirror-like surface using 1 µm and 0.05 µm diameter of alumina powder followed by ultrasonic cleaning in ultrapure water and ethanol [15]. Furthermore, 1 mg mL$^{-1}$ concentration of each Ti$_2$C-TiO$_2$ MXene nanocomposites was prepared by dispersing them separately in a solution of ethanol, and ultrapure water (1:1: V:V) containing 20 µL 0.5wt% Nafion. Thereafter, 5 µL (optimized concentration, Supplementary Figure S2) of each solution was placed on the mirror-like surface of the GCE and allowed to dry at room temperature. Cyclic voltammetry (CV), was performed to compare the electrochemical properties of the nanocomposites modified electrodes in 0.1 M NaOH using Ag/AgCl as reference and Pt as a counter electrode. In CV characterization, a nanocomposite synthesized using 10% H$_2$O$_2$ with a reaction time of 15 min, has shown a comparatively higher electrochemical response than others, (Supplementary Figure S2). Therefore, the same nanocomposite was tested for enzyme-free sensing of glucose using the differential pulse voltammetry technique (DPV), and chronoampertometry was performed at 0.1 M NaOH. The sensing performances were
studied in an alkaline medium because, in optimization of electrochemical response, the MXene nanocomposite has shown comparatively high signals (0.30 times) in an alkaline medium than in a neutral solution. Institutional ethical approval was waived off by a duly constituted committee of Shobhit Institute of Engineering & Technology, India, prior to working with commercially available human serum samples.

3. Results and Discussion

3.1. Characterization of Ti$_2$C MXene and Ti$_2$C-TiO$_2$ MXene Nanocomposite

3.1.1. X-ray Diffraction (XRD) Analysis

The XRD patterns of as-prepared Ti$_2$C MXene and Ti$_2$C-TiO$_2$ MXene nanocomposite (reaction condition: 10% H$_2$O$_2$ with 15 min) powders are shown in Figure 2a. The (0002) peak of the Ti$_2$AlC MAX phase shifts towards lower angles in the Ti$_2$C MXene, indicating the elimination of Al layer and a rise in the c lattice parameter [16]. Furthermore, the (0002) peak, also known as the MXene peak, broadens in comparison to the sharper MAX phase peak, which corresponds to decreased structural order [16]. The XRD spectrum of nanocomposite shows the presence of the anatase phase of TiO$_2$. The (101) plane of anatase TiO$_2$ (JCPDS number 00-021-1272) [17] corresponds to a strong peak at 2$\theta$~25°. Despite the presence of anatase, the (0002) peak of the MXene phase is also evident, indicating that the resultant product is primarily the MXene phase.

![Figure 2. Characterization of Ti$_2$C MXene and Ti$_2$C-TiO$_2$ MXene nanocomposite (synthesized by controlled oxidation of MXene nanosheets using 10% H$_2$O$_2$ for 15 min of reaction), (a) XRD patterns, (b) Raman spectra, (c) FTIR and (d) SEM image of a typical nanocomposite (inset showing in-situ synthesized TiO$_2$ nanoparticles from Ti$_2$C MXene), arrows show the sheets while circles indicate the position of TiO$_2$ nanoparticles.](image)

3.1.2. Raman Analysis

Figure 2b shows the Raman spectra of Ti$_2$C MXene and its nanocomposite. The nanocomposite exhibited a major peak of about 150 cm$^{-1}$, which corresponds to anatase phase of TiO$_2$ [18]. The other three vibrational modes at 250, 400, and 600 cm$^{-1}$ are assigned to nonstoichiometric titanium carbide [19]. Furthermore, the Raman band centered at
400 cm\(^{-1}\) shifted towards higher wavelengths after H\(_2\)O\(_2\) treatment, which can be attributed to layer emaciation [17]. As previously stated, a decrease in layer thickness causes the band position to shift to higher energy due to modest stiffening of the bonds [17]. Another intriguing finding in Raman spectra of nanocomposite is the disappearance of D and G bands. In a previous study, it was reported that flash oxidation of MXene resulted into the formation of nanocrystalline TiO\(_2\) on disordered carbon sheets [18]; however, the lack of D and G bands in our samples implies that our end product is nanocrystalline TiO\(_2\) grown over MXene (Ti\(_2\)CT\(_x\)) sheets [18].

3.1.3. Fourier Transform Infrared Spectroscopy (FTIR) Analysis

Fourier Transform Infrared Spectroscopy (FTIR) was used to investigate the generation of various functional groups during the process of etching and formation of nanocomposite. The bands corresponding to functional groups -OH, -O-, and F- are common in FTIR spectra of both MXene and its nanocomposite, while in nanocomposite specific band at 1600 cm\(^{-1}\) is due TiO\(_2\) highlighting a successful synthesis of nanocomposite.

3.1.4. Surface Morphological Analysis

Figure 2d is a SEM image of a nanocomposite showing the opening of layers and anchorage of TiO\(_2\) nanocrystals over and under the layers. Synthesized MXene nanocomposites were found to be multilayered (2.5 \(\mu\)M) with lateral dimensions of \(~1\ \mu\)M. A uniform distribution of TiO\(_2\) nanocrystals with size of \(~100\ \text{nm}\) were found throughout the surface and at the edges of Ti2C MXene (Supplementary Figure S1) Moreover, SEM elemental analysis also confirms the composition of nanocomposite (Supplementary Figure S1); this finding is supported by the earlier stated XRD, Raman, and FTIR studies.

The oxidation reaction of Ti2C MXene by H2O2 can be written as follows [14]:

\[ a\text{Ti}_2\text{C}_x + H_2O_2 \rightarrow b\text{TiO}_2 + (1 - b)\text{Ti}_2\text{C}_x + Coy \]  

4. Application as Non-Enzymatic Glucose Sensor (NEGS)

4.1. Electrochemical Properties of Ti2C MXene and Ti2C-TiO2 MXene Nanocomposite

Electrochemical measurements were carried out in 0.1 M NaOH using an Autolab potentiostat/galvanostat (Eco Chemie, The Netherlands) using a three-electrode setup. CV of the bare GCE (black curve), Ti2C MXene (blue curve) and Ti2C-TiO2 MXene nanocomposite modified electrodes (red curve) at a sweeping potential of \(-1\) to +1 Volts (scan rate of 100 mV s\(^{-1}\)) are shown in Figure 3a. MXene nanocomposite modified electrode exhibited a cathodic current of (20 \(\mu\)A), while it was measured to be (10 \(\mu\)A) with MXene only, and almost negligible response with bare GCE. Thus, a clear two-fold increase in cathodic current in nanocomposite was recorded than that of MXene. The improved electrochemical activity of nanocomposite is due the synergism between MXene and TiO2 nanoparticles. To study the electrochemical mechanism, the CV response of MXene nanocomposites were recorded under various scan rates (50 mV s\(^{-1}\)–500 mV s\(^{-1}\) in 0.1 M NaOH) and the results are displayed in Figure S3a (Supplementary Materials). As shown in Figure S3b, cathodic peak currents (I\(_c\)) have a linear relationship with the square root of the scan rates, showing that an electrochemical reaction process driven by diffusion occurred on the modified electrodes. With the addition of 0.1 mM glucose, the anodic and cathodic peak current of Mxenes and nanocomposite electrodes increased significantly, which can be ascribed to the oxidation of glucose (Figure 3b); moreover, the anodic peak current of nanocomposite (38 \(\mu\)A) is \(~2\) times larger than that of MXene (20 \(\mu\)A), which implies that nanocomposite owns better catalytic performance compared with MXene. Excellent electrochemical activity, as well as the high surface area of the nanocomposite, accelerates transfer rate of electrons and enhances the catalytic oxidation of glucose thus improving the performance NEGS. The anticipated mechanism of the glucose oxidation on the surface of nanocomposite (in alkaline solution) began with the deprotonation of glucose. The current response of the nanocomposite was measured to be significantly higher than that of Ti2C MXene with 0.1 mM glucose. Still, we
are trying to explore the glucose oxidation mechanism by nanocomposite; however, the following chemical formulas show the glucose oxidation mechanism (reaction shown in Equations (2)–(6)) for titanium dioxide [20].

\[
2\text{TiO}_2 + \text{C}_6\text{H}_{12}\text{O}_6 \text{ (glucose)} \rightarrow 2\text{TiOOH} + \text{C}_6\text{H}_{10}\text{O}_6 \text{ (gluconolactone)} \quad (2)
\]

\[
2\text{Ti(IV)} + \text{C}_6\text{H}_{12}\text{O}_6 \text{ (glucose)} \rightarrow 2\text{Ti(II)} + \text{C}_6\text{H}_{10}\text{O}_6 \text{ (gluconolactone)} + 2\text{H}_2\text{O} \quad (3)
\]

\[
\text{C}_6\text{H}_{10}\text{O}_6 \text{ (gluconolactone)} + \text{H}_2\text{O} \rightarrow 2\text{H}^+ + \text{C}_6\text{H}_{12}\text{O}_7 \text{ (gluconate)} \quad (4)
\]

\[
2\text{Ti(II)} \rightarrow 2\text{Ti(IV)} + 2\text{e}^- \quad (5)
\]

**Figure 3.** Cyclic voltammogram (CV) of bare, and modified GCE (with Ti$_2$C MXene and Ti$_2$C-TiO$_2$ MXene nanocomposite), (a) without, and (b) with 0.1 mM glucose, recorded in 0.1 M NaOH (pH 13) at 100 mV s$^{-1}$.

The electrons transported during the electrochemical catalytic oxidation process are calculated using Brown–Anston model (Equation (6))

\[
I_p = \frac{n^2F^2I^*A\nu}{4RT} \quad (6)
\]

where, \( n \) is the number of electrons transferred, \( F \) is Faraday constant (96,485.5 C mol$^{-1}$), \( I^* \) is the surface concentration (mol cm$^{-2}$), \( A \) is the surface area of the electrode (0.5 cm$^2$), \( \nu \) is the scan rate (100 mV s$^{-1}$), \( R \) is gas constant (8.134 mol$^{-1}$ K) and \( T \) is the room temperature (298 K). Therefore, \( n \) was calculated to be 2.0; thus, the whole electrocatalytic process of glucose involved two electrons participating in the procedure.

**4.2. Non-Enzymatic Glucose Sensing**

Performance of developed NEGS was further examined by differential pulse voltammetry technique (DPV), because it is a sensitive technique and less likely to be impacted by capacitive current than CV. DPV only measures the difference in current between the beginning and end of each pulse. The faradaic current response NEGS with a range of glucose concentrations (0.1–200 µM) were recorded. Figure 4a, represent the corresponding current responses when measured in an alkaline medium (0.1 M NaOH solution) with the potential range of 0–0.7 V under the optimization conditions, the anodic peak currents appeared at approximately +0.45 V versus the Ag/AgCl reference electrode. As shown in Figure 4b, the typical peak current–concentration-response curve followed a linear relationship.
The sensitivity of NEGS was measured to be 75.32 µA mM⁻¹ cm⁻² with limit of detection (LOD) 0.12 µM (S/N = 3).

In order to re-confirm the efficiency of NEGS chronoamperometry measurements were carried out with varying concentrations (0.1–200 µM) of glucose (added in 0.1 M NaOH solution every 30 s) at a voltage of 0.45 V (Optimized potential, Supplementary Figure S4). The current increases as glucose is added to the alkaline solution, and it only takes 3 s for the current to reach a steady state (Figure 5). The calibration curve clearly shows a linear increase in current with glucose concentrations (Figure 5 inset).

The sensitivity of NEGS was calculated to be 73.79 µA mM⁻¹ cm⁻² and the LOD is 0.14 µM (S/N = 3). When compared to earlier works, developed NEGS has exhibited higher
analytical performance (Table 1). The exhibited high sensing performances of developed NEGS can be attributed to the composition and structure of the nanocomposite in general, and specifically: (i) The high surface area of nanocomposite offers an easy electrolyte diffusion and full contact with active materials; (ii) The combination of nanosheets (Ti$_2$C MXene) and nanoparticles (TiO$_2$) significantly improves the electrochemical activity of the nanocomposite and accelerates electron transfer rate.

### Table 1. Comparison of the developed sensor with previous studies.

| Developed Glucose Sensor | Sensitivity $[\mu A \text{ cm}^{-2} \text{ mM}^{-1}]$ | Linear Range [mM] | Reference |
|--------------------------|---------------------------------|-----------------|-----------|
| GOx/n-TiO$_2$/PANI/GCE   | 6.31                            | 0.02–6.0        | [21]      |
| Pt/CNTs/TiO$_2$ NTAs     | 0.24                            | 0.006–1.5       | [22]      |
| GOx/TiO$_2$/CNTs         | 11.3 ± 1.3                      | Up to 3.0       | [23]      |
| TiO$_2$-SWCNT NWS        | 5.32                            | 0.010–1.42      | [24]      |
| Cu$_2$O/TiO$_2$          | 14.56                           | 3.0–9.0         | [25]      |
| GOx/Ag/TiO$_2$ NTAs      | 0.39                            | 0.1–4.0        | [26]      |
| GOx/Pt/Gr/TiO$_2$ NTAs   | 0.94                            | 0.1–8.0        | [27]      |
| AuNPs-TiO$_2$ NT         | –                               | 0.40–8.0       | [28]      |
| TiO$_2$-GR               | 6.20                            | 0–8.0          | [29]      |
| GOD/I DHS-TiO$_2$        | 9.9                             | 0.2–1.0        | [30]      |
| GOD/HNF-TiO$_2$/GC       | 32.6                            | 0.002–3.17     | [31]      |
| GCE/TiO$_2$ NW/PAPBA-Au TNC | 66.8                        | 0.5–11.0       | [32]      |
| MXene/NiCo-LDH           | 64.75                           | 0.002–4.096    | [12]      |
| NEGS (Ti$_2$C-TiO$_2$ MXene nanocomposite) | 75.32                        | 0.0001–0.2     | This work|

4.3. Specificity, Reproducibility and Stability of the Sensor

For a sensor specificity or selectivity is an important performance parameters. The selectivity of developed NEGS was determined in presence of ascorbic acid (AA), uric acid (UA), and dopamine (DA) which co-exist (with glucose) and substantially interfere with glucose determination. Amperometric response of NEGS after the addition of 0.1 $\mu$M glucose and 50 $\mu$M interfering species in 0.1 M NaOH was measured. The current response of the NEGS towards AA, UA, and DA were found to be substantially lower than that of Glu (Figure 5), highlighting the high selectivity of NEGS towards glucose. The reproducibility of NEGS was further determined by monitoring the current response of 07 electrode (manufactured under identical conditions) after exposure of 0.1 mM glucose and relative standard deviation (RSD) was measured to be 4%, (Figure 6a), indicating that the NEGS has excellent repeatability. Furthermore, the stability of NEGS was investigated by dissolving 0.1 mM glucose in 0.1 M NaOH solution. As shown in Figure 6b, the current response remained 95.1% of the initial value after 07 days and 93.5% of the initial value after 15 days, suggesting that NEGS has reasonably good durability as an enzyme-free glucose sensor.

4.4. Real Sample Analysis

The accuracy of developed NEGS was compared with a commercially available glucometer in human serum samples (available commercially). Initially, the basal glucose level in serum was set to be 0.15 ± 0.01 mM with the help of commercially available glucometer. The same serum samples were used for the analysis with NEGS (through DPV measurements) and, the average glucose concentration as was found to be 0.14 mM+/−0.03 mM, with an RSD of 2.91 percent (Table 2). The accuracy of the NEGS was further tested with the serum samples (used above) spiked with 1 mM, 2 mM, 3 mM, 4 mM and 5 mM of glucose. NEGS (DPV measurements) analytical results are shown in Table 2. The results have shown a close matching to the results obtained through a glucometer. Thus, NEGS possesses a high level of detection accuracy for glucose in bio-fluids also. A 10% loss
in sensitivity was noticed with the neutral solution and the detection limit still fulfills the requirement for clinical applications.

Figure 6. (a) Reproducibility of the fabricated 07 NEGS under identical condition, exposed with 0.1 mM glucose, (b) Stability of NEGS over period of 21 days.

Table 2. Comparison of sensing performance of developed NEGS with earlier reported non-enzymatic sensors (Each experiment was performed in triplicate, and data shown below are the average of them).

| Sample Spiked Glucose [mM] | Concentrations (mM) | % Recovery | % RSD |
|---------------------------|---------------------|------------|------|
|                           | Detected by Glucometer | Detected by Developed NEGS |          |      |
| Human serum samples       |                      |            |      |      |
| 0                         | 0.15 ± 0.01         | 0.14 ± 0.03 | 99.8 |      |
| 1                         | 1.15 ± 0.05         | 1.1412 ± 0.02 | 99.94 |      |
| 2                         | 2.15 ± 0.02         | 2.1475 ± 0.04 | 99.96 |      |
| 3                         | 3.149 ± 0.3         | 3.148 ± 0.02 | 99.98 | 2.91 |
| 4                         | 4.148 ± 0.01        | 4.151 ± 0.02 | 100.23 |      |
| 5                         | 5.147 ± 0.07        | 5.1481 ± 0.03 | 100.11 |      |

5. Conclusions

We successfully demonstrated the fabrication of Ti$_2$C-TiO$_2$ MXene nanocomposite based an efficient non-enzymatic glucose sensors (NEGS). The nanocomposite was synthesized in facile manner at room temperature, and thoroughly characterized by XRD, Raman, FTIR and SEM. When compared to earlier studies, the developed NEGS outperforms them in terms of wide linear range (0.1–200 µM), low LOD (0.12 µM), fast response (3 s), excellent selectivity, reproducibility, stability, along with notable recovery of glucose from spiked serum samples. The improved sensing performances of developed NEGS is attributed to the mutual contribution of MXene and TiO$_2$ nanoparticles. The excellent electrochemical performance of partially oxidized MXene makes it a promising candidate for building novel point-of-care electrochemical devices for NEGS in clinical samples.

Supplementary Materials: The following supporting information can be downloaded at: https://www.mdpi.com/article/10.3390/s22155589/s1, Figure S1: SEM of synthesized MXene nanocomposite and elemental analysis; Figure S2: (a) Electrochemical characterization of synthesized nanocomposites, (b) Optimization of electrochemical response of MXene nanocomposite; Figure S3: (a) Scan rate dependent CV of nanocomposite modified electrode, (b) cathodic current Vs square root of scan rate. Figure S4:
Optimization of chronoamperometry potential of nanocomposite with 0.1 μM of glucose added in 0.1 M NaOH.

**Author Contributions:** Conceptualization: VK., S.K.S., M.C. and V.V.; Data curation: B.C.Y.; Formal analysis: VK., J.G., M.C., PC., S.S., M.K. (Mukesh Kumar), M.K. (Manoj Kumar), D.K.S. and V.V.; Funding acquisition: M.K. (Manoj Kumar) and V.V.; Investigation: VK., M.C. and S.K.S.; Methodology: VK., S.K.S. and M.C.; Project administration: V.V.; Validation: P.C., D.K.S. and B.C.Y.; Writing—original draft, VK. and M.C.; Writing—review & editing: VK., J.G., M.C. and PC. All authors have read and agreed to the published version of the manuscript.

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