Characterizing the effect of expression of an acetyl-CoA synthetase insensitive to acetylation on co-utilization of glucose and acetate in batch and continuous cultures of E. coli W

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Abstract

Background: Due to its high stress tolerance and low acetate secretion, Escherichia coli W is reported to be a good production host for several metabolites and recombinant proteins. However, simultaneous co-utilization of glucose and other substrates such as acetate remains a challenge. The activity of acetyl-CoA-synthetase, one of the key enzymes involved in acetate assimilation is tightly regulated on a transcriptional and post-translational level. The aim of this study was to engineer E. coli W for overexpression of an acetylation insensitive acetyl-CoA-synthetase and to characterize this strain in batch and continuous cultures using glucose, acetate and during co-utilization of both substrates.

Results: Escherichia coli W engineered to overexpress an acetylation-insensitive acetyl-CoA synthetase showed a 2.7-fold increase in acetate uptake in a batch process containing glucose and high concentrations of acetate compared to a control strain, indicating more efficient co-consumption of glucose and acetate. When acetate was used as the carbon source, batch duration could significantly be decreased in the overexpression strain, possibly due to alleviation of acetate toxicity. Chemostat cultivations with different dilution rates using glucose revealed only minor differences between the overexpression and control strain. Accelerostat cultivations using dilution rates between 0.20 and 0.70 h⁻¹ indicated that E. coli W is naturally capable of efficiently co-utilizing glucose and acetate over a broad range of specific growth rates. Expression of acetyl-CoA synthetase resulted in acetate and glucose accumulation at lower dilution rates compared to the control strain. This observation can possibly be attributed to a higher ratio between acs and pta-ackA in the overexpression strain as revealed by gene expression analysis. This would result in enhanced energy dissipation caused by an imbalance in the Pta-AckA-Acs cycle. Furthermore, yjcH and actP, genes co-transcribed with acetyl-CoA synthetase showed significant down-regulation at elevated dilution rates.

Conclusions: Escherichia coli W expressing an acetylation-insensitive acetyl-CoA synthetase was shown to be a promising candidate for mixed feed processes using glucose and acetate. Comparison between batch and
Background

*Escherichia coli* is among the best-studied organisms today and a workhorse of biotechnology used for the production of recombinant proteins [1–3] and fuel and bulk chemicals including ethanol [4, 5], isobutanol [6, 7] and 2,3-butanediol [8–10]. In particular, *E. coli* W has been described as good production host for industrial applications due to high stress tolerance [11, 12], fast growth up to high cell densities on various substrates including sucrose [13–15] and low acetate excretion [14].

Most studies utilize glucose as the carbon source, making glucose the best studied substrate for *E. coli* [12, 16]. However, other substrates such as pentoses [12, 17, 18], glycerol [19] and acetate [20, 21] have also been studied.

Acetate comprises an interesting alternative carbon source as it is a cheap industrial waste product contained in a broad variety of materials [22]. For instance, acetate is produced by anaerobic digestion of biomass from waste [23], during syngas fermentations [22, 24] and preparation of lignocellulosic hydrolysates [25]. Examples of acetate utilization for production of chemicals using *E. coli* W include succinic acid [26], itaconic acid [27] and isobutanol [28].

Co-utilization with glucose, a sugar abundantly available in a variety of potential substrate streams, would be an interesting option to increase competitiveness of an industrial process.

*Escherichia coli* produces acetate via different pathways, with the main route being the phosphate acetyltransferase (Pta) and acetate kinase (AckA) node. Others include direct oxidation of pyruvate to acetate and CO₂ by pyruvate dehydrogenase (PoxB). Acetate uptake is mediated either by the low affinity Pta-AckA node or high affinity Acs node, enabling *E. coli* to efficiently scavenge even small amounts of acetate excreted during glucose catabolism [29, 30]. Acetyl-CoA is a major branching point in central metabolism and a precursor for several pathways such as the tricarboxylic acid (TCA) cycle, fatty acid and amino acid synthesis, the glyoxylate bypass and ethanol production [31].

However, *E. coli* is not able to co-utilize glucose and acetate efficiently due to carbon catabolite repression, favoring glucose utilization in the presence of more than one carbon substrate [32, 33]. Furthermore, most *E. coli* strains show acetate secretion upon growth on glucose, a phenomenon usually described as overflow metabolism. Different studies have pointed towards limited respiratory or proteome capacity of *E. coli* as the potential reason for acetate accumulation [31, 34–36]. Moreover, Acs plays a key role in acetate excretion, as it was reported that *acs* is down-regulated at high specific growth rates [37]. Generally, *acs* is activated by cAMP-CRP and co-transcribed together with two other genes, a putative inner membrane protein (*yjcH*) and an acetate permease (*actP*) [33]. *ActP* has previously been described as a cation/acetate symporter, and knock-out strains lacking *actP* grow poorly on acetate as the sole carbon source [38].

Studies using *E. coli* and *Salmonella enterica* have found that in addition to transcriptional control via carbon catabolite repression [31, 33] activity of Acs is also controlled by posttranslational modification. Protein acetyltransferase, *patZ/Pat*, was found to be responsible for acetylation of Acs, rendering the enzyme inactive. In detail, *Leu-641* is recognized by *Pat*, resulting in acetylation of *Lys-609* of Acs, and consequently in inactivation of the enzyme [39, 40]. It could be demonstrated that a mutation at *Leu-641* in Acs made the enzyme insensitive to acetylation [41]. Acetylation of Acs by *Pat* can be reversed by NADH-dependent *CobB* [39, 40]. Generally, *patZ* expression is regulated by cAMP-CRP, and during exponential growth phase on glucose *patZ* expression is up-regulated [43]. However, more detailed information on acetylation and activity of Acs is scarcely available, especially in the context of co-utilization of glucose and acetate.

Previous findings showed that *acs* down-regulation during glucose cultivations leads to acetate accumulation [37], deletion of *patZ* leads to more efficient growth on acetate as the sole carbon source in *E. coli* BL 21 [43] and decreased acetate accumulation in glucose limited continuous cultures [44]. To that end, the hypothesis behind the current work was that expression of an acetyl-CoA synthetase insensitive to acetylation (*acs_L641P*) from a constitutive promoter would have a similar effect, enabling efficient co-utilization of glucose and acetate at high concentrations. The aim of this work was to study the effect of overexpression of an acetylation insensitive acetyl-CoA synthetase on a mixed feed system of glucose and acetate in *E. coli* W. To that end, three different strains were constructed,
namely ACS_L641P (expressing an acetyl-CoA synthetase insensitive to acetylation from a constitutive promoter), ACS (expressing native acetyl-CoA synthetase from a constitutive promoter) and VC (a control strain carrying an empty vector) which were first characterized in batch cultivations using glucose and acetate, glucose or acetate. The behavior of the strains was further characterized under glucose and acetate-limited conditions using continuous chemostat and accelerostat (A-stat) cultivations. Gene expression during A-stat cultivations using glucose and acetate were performed for acetate metabolism related genes to get insight into the effect of overexpression of an acetyl-CoA synthetase insensitive to acetylation.

**Results**

*Escherichia coli* W was chosen for this study because it shows reasonable resistance towards acetate [14], which was also evaluated in batch cultures where growth on up to 2% (w/v) acetate as the sole source of carbon was observed in shake flask cultures, while other *E. coli* strains such as BL21 and K-12 MG1655 did not show growth (data not shown). Sequence comparison of acetyl-CoA synthetase (Acs) from *Salmonella enterica* subsp. *enterica* LT 2 with the enzyme from *Escherichia coli* W revealed that residues Lys-609 and Leu-641 are conserved and the two enzymes show an overall identity of 95% of the amino acids (Additional file 1: Figure S1).

It was previously shown that Lys-609 is the site of acetylation activity by Pat rendering the enzyme inactive. This acetylation can be reversed by NADH-acetylation activity by Pat rendering the enzyme insensitive to acetylation, thereby disabling posttranslational modification in presence of high glucose concentrations [41]. To that end, two strains were constructed for expression of either *acs* or *acs_L641P* under control of the constitutive promoter J23114 (Anderson constitutive promotor library).

**Batch cultivations on glucose and acetate**

The main hypothesis of this study was that expression of *acs_L641P* from a constitutive promoter should enable *E. coli* W to co-utilize glucose and acetate as both transcriptional and posttranslational control of *acs* by carbon catabolite repression would be circumvented in this case. Additionally, expression of *acs* without the L641P mutation, thus still sensitive to acetylation, from a constitutive promoter was studied. This construct should only be controlled on a transcriptional level but no longer on a post-translational level.

Batch cultivations on defined media supplemented with 1% (w/v) glucose and 1% (w/v) acetate were carried out with three strains: ACS (strain expressing *acs* from promoter J23114), ACS_L641P (strain expressing *acs_L641P* from promoter J23114) and VC (a strain carrying an empty vector as a control).

Since the aim was to study co-utilization of glucose and acetate, all values mentioned in this paragraph and shown in Tables 1 and 2 are for the exponential phase (cultivation time ~ 4 h until depletion of glucose) where both glucose and acetate were present in the media.

$$\mu, q_{\text{Glc}}, q_{\text{ACE}}, q_{\text{CO2}}, q_{\text{NH3}}, q_{\text{O2}}$$ for the batch cultivations are shown in Table 1, $Y_{\text{X/S}}, Y_{\text{CO2/S}}, Y_{\text{O2/S}}, Y_{\text{CO2/X}}$ and the carbon recovery are shown in Table 2. As shown in Fig. 1, all three strains displayed a lag phase of around 4 h. Upon entering exponential growth phase, comparable specific growth and glucose uptake rates for all three strains were observed (Table 1) and at the time glucose was depleted biomass concentrations of 5.71 ± 0.52, 6.22 ± 0.64 and 5.80 ± 0.42 g l\(^{-1}\) for ACS_L641P, ACS and the VC, respectively, were observed. At this point the residual acetate concentration for ACS_L641P was significantly lower compared to ACS and VC (3.20 ± 1.23, 7.21 ± 1.74 and 5.20 ± 2.30 g l\(^{-1}\), respectively).

Since the biomass concentration was comparable for all strains, a lower acetate concentration at the time

### Table 1 Growth rate, specific glucose, acetate and base uptake as well as CO₂ production rates and growth rates for batch processes on glucose + acetate, glucose and acetate during exponential growth phase

|                | Glc + Ace | ACS | ACS_L641P | Glucose | ACS_L641P | Acetate | ACS_L641P |
|----------------|-----------|-----|-----------|---------|-----------|---------|-----------|
| $\mu$ [h\(^{-1}\)] | 0.23 ± 0.05 | 0.20 ± 0.03 | 0.27 ± 0.04 | 0.72 ± 0.01 | 0.68 ± 0.07 | 0.19 ± 0.03 | 0.18 ± 0.04 |
| $q_{\text{Glc}}$ [mmol g\(^{-1}\) h\(^{-1}\)] | 2.85 ± 0.29 | 2.71 ± 0.81 | 3.20 ± 0.38 | 7.24 ± 0.18 | 6.90 ± 0.89 | – | – |
| $q_{\text{ACE}}$ [mmol g\(^{-1}\) h\(^{-1}\)] | 1.76 ± 0.26 | 1.91 ± 0.58 | 4.72 ± 0.26 | – | – | 12.42 ± 2.13 | 12.36 ± 1.96 |
| $q_{\text{CO2}}$ [mmol g\(^{-1}\) h\(^{-1}\)] | 8.23 ± 1.96 | 5.96 ± 2.26 | 16.33 ± 0.88 | 16.16 ± 0.11 | 23.98 ± 0.78 | 12.79 ± 0.31 | 17.03 ± 3.32 |
| $q_{\text{NH3}}$ [mmol g\(^{-1}\) h\(^{-1}\)] | 3.55 ± 0.58 | 3.29 ± 0.74 | 1.44 ± 0.86 | 5.35 ± 0.97 | 6.30 ± 0.41 | – | – |

Mean values and errors as standard deviation are displayed.
point where glucose was depleted conversely indicates that ACS_L641P takes up acetate with a higher specific rate. Indeed, a 2.7-fold increase was observed for qACE of ACS_L641P, whereas qACE for ACS remained unchanged compared to VC (Table 1). Interestingly, a similar increase of twofold for qCO2 of ACS_L641P was observed, while similar to qACE, the specific carbon dioxide production rate of ACS was comparable to that of VC.

In addition to a higher specific acetate uptake and carbon dioxide production rate, ACS_L641P displayed a 2.5-fold lower specific base consumption rate, indicating that due to higher acetate consumption less ammonia per biomass was required to adjust the pH because of glucose catabolism related acidification.

The different behavior of ACS_L641P with respect to carbon uptake and production compared to ACS and VC can also be observed in the yields at the end of the glucose phase. Compared to the vector control, ACS_L641P showed a 21% decrease in YX/S while YCO2/S was increased by 20% (Table 2).

**Batch cultivations on glucose or acetate**

To further characterize the effect of expression of acetyl-CoA synthetase in *E. coli* W, the behavior of ACS_L641P and VC was studied during cultivations on either glucose or acetate as the sole source of carbon.

The cultivations using glucose as the carbon source showed no significant differences in specific growth and glucose uptake rate for ACS_L641P and VC (Table 1). However, ACS_L641P displayed a 48% increase in qCO2, and in addition, showed a 23% decrease in YX/S and a 21% increase in YCO2/S (Table 2). These observations may indicate changes in the metabolism of glucose by expression of ACS_L641P.

For the cultivations using acetate as the carbon source similar values in specific growth and acetate uptake rate for the two strains were observed (Table 1). Despite similar acetate uptake rates, ACS_L641P showed a 33% increase in qCO2. Moreover, a significantly longer lag phase and total batch duration was observed for VC compared to ACS_L641P (Fig. 2).

**Continuous cultivations on glucose or glucose and acetate**

Based on the findings of the different batch cultivations, a series of continuous cultivations was carried out to study the effect of acetyl-CoA synthetase overexpression under carbon-limited conditions. It is known that upon glucose limitation carbon catabolite repression is less severe, and *acs* expression is induced under these conditions [45]. To that end, the question was if the behavior in C-limited continuous cultures on glucose or co-utilizing glucose and acetate would be different to what has been observed during batch cultures with carbon surplus conditions.

**Chemostat cultivations on glucose**

Despite the fact that only small differences were observed for ACS_L641P and VC in batch cultures on glucose, chemostat cultivations at different dilution rates were performed. The aim of this experiment was to study if there were any growth rate dependent effects caused by the expression of *acs* in the catabolism of glucose observable. Furthermore, it was sought to compare the results obtained for other *E. coli* strains which are less robust against acetate stress. To that end, one chemostat cultivation for each strain was performed at different dilution rates ranging from 0.1 to 0.75 h⁻¹ using 2% (w/v) glucose as the carbon source.

As shown in Fig. 3, both, ACS_L641P and VC display similar values for qGLC which is in accordance with the findings for the batch cultures on glucose. However, qCO2 for ACS_L641P and VC also showed comparable values for all dilution rates where no acetate or glucose accumulation was observed, which is in contrast to the results of the batch cultures. In detail, both strains displayed an increase in YX/S with increasing dilution rates, while YCO2/S decreased (Table 3), i.e. more biomass and less CO₂ is produced per substrate. Due to this fact, biomass concentrations were 20% higher at dilution rate 0.50 h⁻¹ compared to 0.10 h⁻¹ for both
ACS_L641P and VC. At a dilution rate of 0.63 h\(^{-1}\), ACS_L641P started to accumulate acetate and glucose. Upon accumulation of acetate and glucose, \(q_{\text{GLC}}\) of ACS_L641P increased to higher levels than would be the result of the increased dilution rate. VC started to accumulate acetate at a dilution rate of 0.66 h\(^{-1}\), but no glucose accumulation was observed at this growth rate. However, further increasing the dilution rate to 0.82 h\(^{-1}\) also led to glucose accumulation for VC.

A-stat cultivations on glucose and acetate

During batch characterization, increased specific acetate uptake rates for ACS_L641P were obtained when glucose and acetate were co-utilized. Based on this finding, it was hypothesized that ACS_L641P should be able to co-utilize glucose and acetate more efficiently compared to VC also in continuous cultures co-utilizing both substrates. To investigate this hypothesis, accelerostat (A-stat) cultivations (continuous cultures with a constantly increasing dilution rate) [46] starting at a dilution rate of 0.20 h\(^{-1}\) were performed. The dilution rate was increased at a rate of 0.01 h\(^{-2}\) until a dilution rate of 0.70 h\(^{-1}\) using 1% (w/v) glucose and 0.5% (w/v) acetate as carbon sources. Based on the batch cultures, it was speculated that ACS_L641P would accumulate acetate at higher dilution rates compared to VC as higher dilution rates in C-limited cultures with constant biomass concentrations correspond to higher specific substrate uptake rates.

For both strains, the specific rates \(q_{\text{GLC}}, q_{\text{ACE}}\) and \(q_{\text{CO2}}\) as well as biomass concentrations constantly increased with increasing dilution rate until cell wash out started to occur (Fig. 3b). Acetate accumulation in ACS_L641P and VC started at a dilution rate of 0.59 and 0.66 h\(^{-1}\), respectively. Glucose was accumulated at 0.67 h\(^{-1}\) in ACS_L641P, whereas no glucose accumulation was observed for VC until the end of the experiment (\(D = 0.71\) h\(^{-1}\)).

With respect to \(Y_{X/S}\) and \(Y_{CO2/S}\), a similar behavior as for the chemostat cultivations with glucose as the carbon source was observed. Specifically, both strains display a shift from CO\(_2\) to biomass at high dilution rates, resulting in 15% increased biomass yield at a dilution rate of 0.55 h\(^{-1}\) compared to the initial dilution rate of 0.20 h\(^{-1}\) for the VC. The ratio between biomass and CO\(_2\) production for ACS_L641P did not significantly change as a function of the dilution rate. Upon glucose and acetate accumulation \(Y_{X/S}\) and \(Y_{CO2/S}\) sharply decrease due to reduced carbon source consumption for ACS_L641P. However, for VC only the decrease of \(Y_{CO2/S}\) could be observed upon accumulation of acetate, while \(Y_{X/S}\) did not decrease.

To further investigate the performance of the two strains, ACS_L641P and VC, gene expression analysis was performed for several genes of the acetate metabolism. Two dilution rates were investigated, 0.20 and 0.65 h\(^{-1}\). Since the outcome of the experiment did not confirm the hypothesis that ACS_L641P should be able to more efficiently co-utilize glucose and acetate at high dilution rates (corresponding to high specific uptake rates) gene expression analysis might be able to shed light...
on what might be the reason for the observed behavior of the two strains.

The expression levels of the eight genes investigated were each compared between different dilution rates (e.g. vector control at 0.20 h⁻¹ vs. 0.65 h⁻¹) as well as between strains (e.g. VC vs. ACS_L641P at D = 0.65 h⁻¹). Figure 4 shows the results of the gene expression analysis depicted in a simplified metabolic network (standard errors and p value are given in Additional file 2: Table S1).

Most prominently, ACS_L641P showed 10.4- and 19.8-fold increased expression levels for acs at dilution rates 0.20 and 0.65 h⁻¹, respectively, compared to VC. Furthermore, the expression level of acs_L641P in ACS_L641P did not significantly decrease upon increased dilution rates, while a twofold downregulation for acs was observed in VC. Hence, the apparently increased relative expression level of acs in ACS_L641P at 0.65 h⁻¹ compared to the VC is a consequence of down-regulation of acs in the VC and seems to be unrelated to the acetate concentration or dilution rate. At a dilution rate of 0.65 h⁻¹, a sharp downregulation of yjcH and actP was observed for ACS_L641P compared to VC (less than 5% of original expression level). Generally, expression levels of yjcH and actP dropped significantly when comparing dilution rate 0.65 h⁻¹ to the initial dilution rate of 0.20 h⁻¹ for both strains (~fourfold decrease for VC at 0.65 h⁻¹ vs. 0.20 h⁻¹ and <5% expression level for ACS_L641P at 0.65 h⁻¹ vs. 0.20 h⁻¹). Genes involved in acetate metabolism (pta, ackA, poxB) showed lower expression levels at high dilution rates for both strains, although for poxB the decrease in expression rate at high dilution rates was less severe for ACS_L641P compared to VC.

The expression levels for the transcriptional regulators crp and cra decreased with increasing dilution rates, with the effect being slightly more prominent for ACS_L641P than for VC (Fig. 4).

**Discussion**

The aim of the present study was to investigate if and how efficient co-utilization of glucose and acetate in *E. coli* can be achieved. To that end, it was studied how expression of an acetylation insensitive acetyl-CoA synthetase prevented accumulation of the acetate as secondary metabolite for the two strains.

![Glucose (blue square), acetate (red circle) and cell dry mass (CDM, orange up-pointing triangle) concentrations as well as accumulated CO2 (green diamond) over process time in batches with 1% (w/v) glucose or 1% (w/v) acetate. Each cultivation was carried out in triplicates. For better visualization, one cultivation is shown as an example.](image-url)
from a constitutive promoter affects co-utilization of glucose and acetate in *E. coli* W, both under high carbon conditions in batch cultures and carbon-limiting conditions of continuous cultures.

During aerobic batch cultivations using glucose and acetate as carbon sources it was found that the strain expressing *acs* L641P displayed a 2.7-fold increased specific acetate uptake rate, whereas no change in $q_{ACE}$ was observed for ACS compared to VC. These findings seem to confirm the hypothesis that activity of Acs alone during metabolism of high concentrations of glucose is sufficient to enable more efficient co-utilization...
of acetate. It would appear that under high glucose and acetate concentrations, where only Pta-AckA but not Acs are active, expression of acs from a constitutive promoter and insensitive to acetylation is sufficient to partially overcome control mechanisms by glucose-mediated carbon catabolite repression, thus presenting a proof-of-principle. However, acetate uptake for VC and ACS are quite significant. This could potentially be explained by previous reports showing that E. coli can both produce and assimilate acetate during glucose metabolism via Pta-AckA, and that the direction of the pathway depends on extracellular concentrations of acetate [33].

Another phenomenon observed for ACS_L641P during all cultivations using glucose and acetate was an approximate 20% increase in Y_CO2/S and therefore lower Y_X/S, i.e. more CO2 and less biomass were produced in ACS_L641P compared to ACS and VC.

Steady energy input for gene expression and protein production [37] was ruled out as the reason for this shift in yields, as the comparison of ACS and ACS_L641P showed that ACS did not display the same shift.

Therefore, two other explanations can be argued to be responsible for the different behavior of ACS_L641P, namely either energy requirements by the activity of Acs in ACS_L641P or a different metabolic flux pattern.

Regarding energy, it can be stated that the net consumption of the Pta-AckA-Acs cycle is 1 ATP (2 ATP utilized by Acs, 1 ATP produced by Pta-AckA) [33, 37]. If simultaneous assimilation and dissimilation is assumed entirely through this cycle, 16% of the overall ATP needs of a cell would be required for the recycling of acetyl-CoA [33, 47]. Increasing the activity of Acs in ACS_L641P by overexpression would likely result in a higher overall activity of the Pta-AckA-Acs cycle. As little or no activity of acs would be expected in either ACS or VC, this enhanced Pta-AckA-Acs cycle activity in ACS_L641P would require more energy, which in turn would not be available for biomass formation, thus lowering Y_X/S and increasing Y_CO2/S. This is further supported by a previous report that during exponential growth on glucose, patZ, the gene coding for protein acetyltransferase (Pat) is expressed at high levels, thus resulting in Acs acetylation.

### Table 3: Yields for chemostat cultivations on glucose and A-stat cultivations on glucose + acetate, Y_X/S, Y_CO2/S

| Chemostat Glucose | ACS_L641P | VC |
|-------------------|-----------|----|
|                    | Y_X/S [Cmol Cmol^{-1}] | Y_CO2/S [Cmol Cmol^{-1}] | Y_X/S [Cmol Cmol^{-1}] | Y_CO2/S [Cmol Cmol^{-1}] |
| Glucose | 0.100 | 0.455 ± 0.027 | 0.544 ± 0.023 | 0.453 ± 0.015 | 0.557 ± 0.065 |
|        | 0.200 | 0.562 ± 0.014 | 0.546 ± 0.001 | 0.531 ± 0.009 | 0.528 ± 0.004 |
|        | 0.400 | 0.562 ± 0.013 | 0.485 ± 0.007 | 0.527 ± 0.050 | 0.425 ± 0.001 |
|        | 0.500 | 0.553 ± 0.026 | 0.465 ± 0.005 | 0.551 ± 0.022 | 0.445 ± 0.006 |
|        | 0.600 | 0.443 ± 0.016 | 0.403 ± 0.034 | 0.536 ± 0.013 | 0.379 ± 0.004 |
|        | 0.750 | 0.393 ± 0.103 | 0.327 ± 0.057 | 0.541 ± 0.006 | 0.363 ± 0.001 |
| A-stat Glucose + acetate | D [h^{-1}] | Y_X/S [Cmol Cmol^{-1}] | Y_CO2/S [Cmol Cmol^{-1}] | Y_X/S [Cmol Cmol^{-1}] | Y_CO2/S [Cmol Cmol^{-1}] |
| Glucose | 0.200 | 0.451 ± 0.004 | 0.520 ± 0.042 | 0.457 ± 0.009 | 0.489 ± 0.009 |
|        | 0.250 | 0.458 ± 0.011 | 0.507 ± 0.042 | 0.466 ± 0.006 | 0.488 ± 0.010 |
|        | 0.300 | 0.474 ± 0.007 | 0.507 ± 0.044 | 0.485 ± 0.015 | 0.500 ± 0.010 |
|        | 0.350 | 0.492 ± 0.014 | 0.521 ± 0.072 | 0.520 ± 0.009 | 0.506 ± 0.010 |
|        | 0.400 | 0.503 ± 0.022 | 0.515 ± 0.068 | 0.508 ± 0.022 | 0.493 ± 0.009 |
|        | 0.450 | 0.492 ± 0.011 | 0.507 ± 0.068 | 0.504 ± 0.003 | 0.488 ± 0.009 |
|        | 0.500 | 0.490 ± 0.06  | 0.517 ± 0.037 | 0.516 ± 0.024 | 0.447 ± 0.009 |
|        | 0.550 | 0.505 ± 0.024 | 0.488^{a} | 0.528 ± 0.007 | 0.445 ± 0.009 |
|        | 0.600 | 0.493 ± 0.041 | 0.464^{a} | 0.522 ± 0.037 | 0.435 ± 0.008 |
|        | 0.650 | 0.458 ± 0.015 | 0.469^{a} | 0.514 ± 0.004 | 0.440 ± 0.009 |
|        | 0.700 | 0.461 ± 0.015 | 0.410^{a} | 0.501 ± 0.001 | 0.400 ± 0.011 |

Mean values and errors as standard deviation are displayed

Y_X/S biomass yield, Y_CO2/S CO2 production yield

* Calculation with only one value, due to CO2 offgas signal perturbations
and inactivation [43] and therefore only ACS_L641P would display Acs activity but not VC and ACS.

Regarding a different metabolic flux pattern, metabolic flux analysis showed that *E. coli* shows little glyoxylate cycle activity during glucose metabolism, while high fluxes through the glyoxylate shunt and only small fluxes for the TCA cycle were observed during metabolism of acetate [48]. The anaplerotic glyoxylate cycle negatively controlled by isocitrate lyase regulator (IclR) during glucose excess [34]. As a consequence, the glyoxylate shunt is likely to be inactive during co-utilization of glucose and acetate. Strain ACS_L641P catabolizes acetate to a higher extent in the presence of glucose compared to ACS and VC. This additional acetate would therefore be channeled into the TCA cycle rather than the glyoxylate cycle, resulting in a phenotype producing more CO$_2$ (2 mol CO$_2$ in the TCA cycle compared to no CO$_2$ in the glyoxylate cycle).

When grown on acetate as sole carbon source, the lag phase of VC was eightfold longer than that of ACS_L641P, thus resulting in an overall increased total batch duration. However, $\mu$ as well as $q_{\text{ACE}}$ are not significantly different in the exponential phase for both strains. The long lag-phase might be caused by the toxicity of acetate as a weak acid, causing a decrease in intracellular pH, an increase in osmotic pressure and interference with methionine biosynthesis [21, 49–52]. ACS_L641P is likely to overcome acetate toxicity by more efficient consumption due to overexpression of *acs* compared to VC [31]. Increased growth on acetate was also shown in an *E. coli* BL21 patZ knock-out strain [43], in both cases likely due to more active Acs (i.e. non-acetylated). When acetate is used as the sole carbon source, *acs* should not be repressed by carbon catabolite repression and thus expression rates in ACS_L641P and VC are expected to be more similar compared to mixed substrate fermentations, where *acs* is repressed in the VC. This fact can explain that there is no significant difference in $q_{\text{ACE}}$, which also corresponds to what has been observed previously [27]. Acetate consumption might also be limited by transport or subsequent metabolic reactions, which is further supported by the fact that inactivation of *iclR* increased acetate consumption in *E. coli* [27].

It was reported that *E. coli* W shows higher growth rates on acetate compared to other *E. coli* strains (BL21-DE3, K-12 W3110, and K-12 MG1655), and that protein acetylation of Acs by Pat is likely strain specific, as different expression levels for *patZ* were observed for...
In cultivations with 10 g l\(^{-1}\) acetate, a growth rate of 0.46 h\(^{-1}\) and a specific acetate uptake rate of 3.66 mmol g\(^{-1}\) h\(^{-1}\) were reached [27]. In this study, lower growth rates and higher consumption rates of 0.19 h\(^{-1}\) and 12.4 mmol g\(^{-1}\) h\(^{-1}\), respectively, were observed.

Only very low amounts of acetate (less than 0.5 g l\(^{-1}\)) accumulated at the end of the aerobic batches on glucose in ACS_L641P and VC, which corresponds well with previous reports for *E. coli* W describing a highly oxidative metabolism [14] and represents a distinct difference to other strains accumulating higher amounts of acetate such as K-12 BW25113 [31].

Chemostat cultivations on glucose with ACS_L641P and VC showed ambiguous results for the two strains. In ACS_L641P, accumulation of acetate and cell wash out (D=0.63 h\(^{-1}\)) occurred almost simultaneously and at lower dilution rates compared to VC. This observation is different to previous reports where A-stat cultivations on glucose with *E. coli* K-12 MG1655 showed acetate accumulation between growth rates of 0.27 and 0.54 h\(^{-1}\), and above the latter threshold, glucose was accumulated and cells were washed out [37]. In the present study, the phase of acetate accumulation was much shorter and both accumulation as well as wash out were observed at higher dilution rates.

Considering that cell wash out started to occur in ACS_L641P at a dilution rate similar to the mean specific growth rate observed during batch cultures (0.68 h\(^{-1}\) vs 0.72 h\(^{-1}\) for ACS_L641P and VC, respectively), these findings are somewhat surprising. During glucose metabolism, the Pta-AckA-Acs cycle is thought to be responsible for balancing of the intracellular acetyl-CoA and acetyl-P pools [31]. Natural imbalance of the cycle at the expense of Acs results in accumulation of acetate during glucose excess cultures [45]. It was speculated that higher expression levels of *acs* L641P in ACS_L641P, creating an imbalance in favor of Acs in comparison to the other genes of the Pta-AckA-Acs cycle would possibly enable ACS_L641P to more efficiently cycle acetate, thus leading to delayed accumulation of acetate compared to the VC. This hypothesis is supported by previous reports where the coordinated activation of Acs by inactivation of Pat and the TCA cycle by deletion of *arcA* led to a delayed onset of overflow metabolism and an overall significantly decreased accumulation of acetate in accelerostat cultures using glucose [44].

As the findings were contrary to this hypothesis, accumulation of acetate at lower dilution rates in ACS_L641P could potentially be a consequence of the lack of additional TCA cycle activity an *arcA* knock-out strain would display. Furthermore, earlier onset of acetate accumulation could be due to increased energy dissipation as a result of higher Pta-AckA-Acs cycle activity owing to overexpression of *acs* L641P in ACS_L641P.

The latter could also explain what was observed for the A-stat cultivations co-utilizing glucose and acetate. Similar to the glucose chemostats, acetate accumulation in A-stats occurred at lower dilution rates for ACS_L641P compared to VC. Moreover, Y\(_{\text{X/S}}\) and Y\(_{\text{CO2/S}}\) did not differ significantly for both strains, which is in contrast to the results obtained from the batch cultures on glucose and acetate.

However, it was reported that compared to glucose surplus batch cultivations during glucose limited chemostat cultivations transcription of *acs* is up-regulated [43, 45]. As a consequence, a more similar behavior for ACS_L641P and VC compared to batch cultures on glucose and acetate appears reasonable at low specific acetate uptake rates, while it was assumed that additional Acs activity by overexpression in ACS_L641P would allow for more efficient acetate uptake (higher q\(_{\text{ACE}}\)) at high dilution rates.

Despite this assumption, earlier acetate accumulation and cell wash out for ACS_L641P compared to VC in glucose-acetate A-stat cultivations could have been caused by a severe imbalance of the Pta-AckA-Acs cycle due to *acs* L641P overexpression. In cultures co-utilizing glucose and acetate, both the Pta-AckA node as well as Acs could be responsible for acetate uptake, where 1 or 2 mol ATP per mol of acetate would be required for uptake, respectively.

Based on the results of the gene expression analysis, the ratio between *acs* and *pta-ackA* in ACS_L641P is much higher compared to VC. Hence, acetate flux via Acs rather than the Pta-AckA node could occur already at lower dilution rates for ACS_L641P compared to VC, resulting in higher ATP consumption for acetate uptake.

Another interesting finding of the gene expression analysis was that *yjeH* and *actP* were significantly down-regulated at higher dilution rates. This effect was more severe for ACS_L641P than for VC, and could potentially be the reason for earlier acetate accumulation in ACS_L641P, if acetate transport at high dilution rates is less effective or limiting. To shed light on this, flux analysis using labeled acetate could be used to determine the source of acetate accumulation (feed medium vs. excretion of intracellular acetate). Additionally, overexpression of *actP* could help to uncover transport limitations.

Finally, cell wash out and acetate accumulation in ACS_L641P could be caused by energy demand for gene expression and protein production compared to VC, which would be expected to be more severe at high dilution rates.

However, it must be emphasized that in this study *E. coli* W was shown to be naturally very efficient in
co-utilization of glucose and acetate, and that the strategy pursued here could have led to different results in notorious acetate excreting E. coli strains.

Conclusion
In this study it was shown that E. coli W is a promising candidate for processes relying on efficient acetate uptake or low acetate excretion. In detail, the overexpression of an acetylation-insensitive acetyl-CoA synthetase, for the first time significantly increased (2.7-fold) the specific acetyl-CoA synthetase activity and acetate transport could be manipulated by overexpression of actP for enhanced acetate uptake or genome engineering to deregulate the TCA cycle (via deletion of arclR) and glyoxylate cycle (via deletion of arcA) and glyoxylate cycle (via deletion of iclR) could further improve co-utilization of glucose and acetate in E. coli W.

Methods
Bacterial strains and media
Escherichia coli W (DSM 1116 = ATCC 9637 = NCIMB 8666) was obtained from DSMZ (Braunschweig, Germany) and used for all cultivations in this study. Escherichia coli BL21 (DE3) was obtained from New England Biolabs (MA, USA) and used as host for plasmid assembly and propagation.

Lysogeny broth (LB) containing per litre liquid medium: soy peptone, 10 g, yeast extract, 5 g, sodium chloride, 10 g, and LB agar additionally containing per litre: agar agar, 15 g, was used for all cloning and plasmid propagation steps. 2 × LB medium was used for all precultures (soy peptone and yeast extract concentration doubled).

For all bioreactor cultivation experiments, defined medium containing per litre: KH2PO4, 13.3 g, (NH4)2HPO4, 4.00 g, citric acid, 1.70 g, MgSO4·7H2O, 1.2 g, Fe(III) citrate, 0.100 g, EDTA, 0.0084 g, Zn(CH3COO)2·2H2O, 0.013 g, CoCl2·6H2O, 0.00025 g, MnCl2·4H2O, 0.015 g, CuCl2·2H2O, 0.0012 g, H3BO3, 0.0030 g, Na2MoO4·2H2O, 0.0025 g as described previously was used. As carbon source either 1% (w/v) glucose + 1% (w/v) acetate, 1% (w/v) glucose or 1% (w/v) acetate was used. The medium for the continuous process was equivalent to the batch medium and contained either 2% (w/v) glucose or 1% (w/v) glucose + 0.5% (w/v) acetate. For the continuous culture with glucose and acetate as carbon sources, 3.24 g l−1 NH4Cl were added to the feed medium.

Liquid and solid media were supplemented with 50 µg ml−1 kanamycin or 100 µg ml−1 ampicillin as necessary.

Plasmid and strain construction
The acs gene coding for acetyl-CoA synthetase was PCR amplified from genomic DNA of E. coli W using Q5 High-Fidelity DNA Polymerase (New England Biolabs, MA, USA) and primers FS2_acs_fw and FS3_acs_rev (Table 4). All primers in this study were purchased from Integrated DNA Technologies (IA, USA). To introduce the L641P mutation into acs and to add the fusion sites (FS) required for GoldenMOCS cloning, two PCR reactions amplified acs until position 641 using primers acs_fw and ACS_L641P_rev. In a second PCR reaction, FS sites and the rest of the coding sequence was added using primers FS2_acs_fw and FS3_acs_L641P_rev.

For all cloning steps in this study GoldenMOCS, a Golden Gate based cloning system, was used [53, 54]. The two PCR fragments were used for assembly into backbone 1 (BB1) of the GoldenMOCS as described previously and clones were verified for correct assembly and PCR amplification via restriction digests and Sanger sequencing (Microsynth AG, Switzerland) using primers seq_fwd and seq_rev, respectively (Table 4).

BB2 assembly was used to arrange acs/acs_L641P in a single expression cassette under control of the

| Name         | Sequence (5′-3′) |
|--------------|-----------------|
| acs_fwd      | atgAGCCAAATTCACAAACAC |
| acs_L641P_rev| CTTCAGGCGGGCTTCTC |
| FS2_acs_fw   | GATCGGTTCTCActgAGCCAAATTCACAAACAC |
| FS3_acs_rev  | GATCGGTTCTCAAGCCttAGCATGCGGCTC |
| FS3_acs_L641P_rev | GATCGGTTCTCAAGCCttAGCATGCGGCTC |
| seq_fwd      | GCAGCTCCAGTACGCTG |
| seq_rev      | CGTGGACGATCATAGC |
| acs_seq_in_fwd | GCAGATTTCCGCTGAAG |
| acs_seq_in_rev | GGTAGCGGGCTTCCAG |

Inserted mutations are underlined.
constitutive promoters BBa_J23114 (114p) of the Anderson promoter library and BBa_B1001 as terminator (Table 5).

BB3 assemblies were carried out to change the antibiotic resistance cassette to kanamycin (Table 5). All BB2 and BB3 plasmids were checked for correct assembly by restriction digests.

BB3 plasmids carrying either a functional acs/acs\_L641P cassette or an empty BB3 were transformed into chemically competent *E. coli* W using the heat shock method.

**Preculture preparation**

Glycerol stocks (stored at ~80 °C in 10% (w/v) glycerol) were streaked onto LB agar plates containing 50 µg ml\(^{-1}\) kanamycin and incubated overnight at 37 °C. Subsequently, 250 ml LB medium was inoculated with a single colony and incubated in 1 l shake flasks for 14 h at 37 °C and 200 rpm. The cells were grown until they reached an OD\(_{600}\) of ~4, pelleted and washed twice with 80 ml sterile, 0.9% (w/v) NaCl solution (4800 rpm, 30 min, room temperature) and resuspended in 20 ml 0.9% (w/v) NaCl solution. The OD\(_{600}\) of the resuspended culture was determined and a volume appropriate to inoculate the bioreactor with an OD\(_{600}\) of 1 (corresponding to a CDW of approx. 0.59 g l\(^{-1}\)) was transferred to the bioreactor.

**Bioreactor cultivations**

Batch cultivations were performed in four parallel DAS-GIP Benchtop Bioreactors for Microbiology (Eppendorf AG, Hamburg, Germany) with an initial OD\(_{600}\) of 1 and an initial batch volume of 1 l. The temperature for all cultivations was 37 °C. To maintain aerobic cultivation conditions all reactors were stirred with 1400 rpm and gassed continuously with pressurized air at 2 vvm (≈120 l h\(^{-1}\)). The dissolved oxygen concentration was monitored using a VisiFerm DO 225 (Hamilton, Reno, NV, USA) and remained above 30% throughout all cultivations. A pH electrode (Mettler-Toledo GmbH, Giessen, Germany) was used for monitoring the pH value and a constant pH of 7 was maintained by addition of NH\(_4\)OH (12.5% v/v) and 5 M HCl. CO\(_2\) and O\(_2\) concentrations were measured using the off-gas analysis module GA4 (Eppendorf AG, Hamburg, Germany).

For the continuous culture 200 ml medium was inoculated with an OD\(_{600}\) of 1 in four parallel DASBOX Mini Bioreactors (Eppendorf AG, Hamburg, Germany). The reactors were stirred with 1400 rpm; the pH was set to 6.8 (to avoid media precipitation) and measured by a pH electrode (Mettler-Toledo GmbH, Giessen, Germany). NH\(_4\)OH (12.5% v/v) and 5 M HCl were added to correct the pH. To assure aerobic cultivation conditions, air was added at 2 vvm (≈24 l h\(^{-1}\)) and the dissolved oxygen concentration, which was monitored by a VisiFerm DO 225 probe (Hamilton, Reno, NV, USA), was kept above 30% by the addition of pure oxygen. Offgas analysis (CO\(_2\) and O\(_2\) concentrations) was carried out using the off-gas analysis module GA4 (Eppendorf AG, Hamburg, Germany).

For chemostat cultures, feed medium with 2% (w/v) glucose was used and dilution rates of 0.10, 0.20, 0.40,
0.50, 0.60 and 0.75 h\(^{-1}\) were tested. After three volume changes, at least three samples were taken with a minimum interval of 2 h between samples. The average of these triplicates was used for all further calculations.

In the accelerostat (A-stat), feed medium with 1% (w/v) glucose and 0.5% (w/v) acetate was used. After the initial batch, the dilution rate was set to 0.20 h\(^{-1}\) (F = 40 ml h\(^{-1}\)). After more than three volume changes (=15 h), a steady state was assumed and a sample was taken. Subsequently, the dilution rate was increased linearly with 0.01 h\(^{-1}\) (2 ml h\(^{-2}\)) and samples were taken every five hours until the dilution rate reached 0.70 h\(^{-1}\).

**Biomass determination**

Samples from bioreactor cultivations taken at regular intervals were used for gravimetric determination of the cell dry weight (CDW) (in triplicate for batch, duplicates for chemostat and A-stat cultures). Briefly, 4 ml culture broth was centrifuged (4500 rpm, 10 min, 4 °C) and washed with deionized water in pre-weighed test glasses. The pellet was dried for at least 72 h at 105 °C. OD\(_{500}\) was measured in a spectrophotometer (Genesys™ 20, Thermo Scientific, Waltham, Massachusetts, USA) against a blank of water.

**HPLC analysis**

The substrate and metabolite concentrations of the culture broth were measured by HPLC with an Agilent system (1100 series, Agilent Technologies, Santa Clara/CA, USA) using an Aminex HPX-87H column (300 x 7.8 mm, Bio-Rad, Hercules/CA, USA) with a refractive index detector (Agilent 1100 series G1362A, Agilent Technologies, Santa Clara/CA, USA) and an UV detector (Agilent 1100 series G1315A, Agilent Technologies, Santa Clara/CA, USA). The column was operated at 60 °C with a flow of 0.6 ml min\(^{-1}\) for 30 min and with 4 mM H\(_2\)SO\(_4\) as a mobile phase. The HPLC run was controlled and monitored using ChemStation for LC 3D systems (Agilent Technologies, Santa Clara/CA, USA). For sample preparation, 450 µl cell-free supernatant was mixed with 50 µl 40 mM H\(_2\)SO\(_4\) and 10 µl sample was injected for analysis. 5-point calibration curves treated in the same way as the samples were used to determine substrate and metabolite concentrations in the samples.

**Biomass composition**

To determine biomass composition _E. coli_ W was grown for 7 h at 37 °C and 200 rpm in defined medium supplemented with 1% (w/v) glucose. Cells were pelleted (4500 rpm, 30 min, 4 °C) and washed three times with sterile filtered, deionized water, transferred to 50 ml tubes and lyophilized at −55 °C and 0.02 mbar (Martin Christ, alpha 1–4 LD plus, Osterode am Harz, Germany). The pellet was subsequently milled and biomass composition with respect to carbon, hydrogen, nitrogen, oxygen, phosphorus and sulphur was determined in triplicate (University of Vienna, Vienna, Austria). From the results the elementary composition of the biomass was determined to be \(C_{1.000}H_{1.676}O_{0.439}N_{0.234}P_{0.018}S_{0.005}\), i.e. the carbon content of _E. coli_ W dry biomass is 46.1% (w/w).

**Gene expression analysis**

Immediately after samples (at 0.2 and 0.65 h\(^{-1}\) for ACS_L641P and VC) were taken from A-stat cultivations, 100 µl samples were aliquoted and centrifuged in a desk centrifuge for 30 s, 16,000g at 4 °C. The supernatant was discarded and the cell pellet was snap frozen in liquid nitrogen. The samples were stored at −80 °C until further use.

RNA from frozen sample was isolated using the PureLink RNA Mini Kit (Ambion by life technologies, ThermoFisher Scientific, USA) according to the manufacturer’s recommendation. RNA was eluted in RNase free MQ water. Subsequently, genomic DNA was digested using RNase free DNase (ThermoFisher Scientific, USA) together with RiboLock RNase inhibitor (ThermoFisher Scientific, USA) in a 20 µl reaction, using 2 µl of purified RNA. The DNA-free purified RNA was quantified using a Nanodrop 1000 (ThermoFisher Scientific, USA).

The RNA was reverse transcribed using the RevertAid H Minus First Strand cDNA kit (ThermoFisher Scientific, USA) according to the manufacturer’s protocol using random hexamer primers (20 µl reaction volume). Gene expression levels were determined by gene-specific quantitative real-time PCR using Luna Universal qPCR Master Mix (New England Biolabs, USA). The primers for the qPCR were designed using the PrimerQuest tool (Integrated DNA Technologies, USA) and are listed in Additional file 2. Determination of primer efficiency was performed by establishing a standard curve from a dilution series of cDNA (dilution steps 5, 10, 20, 50 and 100) for the housekeeping genes _rrsG_ and _tus_. For the individual genes, each qPCR reaction was performed in triplicates for each condition.

Data evaluation was performed as described previously [55]. In brief, the mean C\(_r\) values were determined by calculating the average of the triplicate measurements for each gene and condition. The ΔC\(_r\) values were calculated by subtracting the average mean C\(_r\) value of the two
housekeeping genes from the mean Ct value of the gene of interest. ΔΔCt is constituted by the difference between the Ct value of the sample of interest (ACS_L641P at 0.2 and 0.65 h⁻¹, respectively, and VC at 0.65 h⁻¹) and the reference sample (VC at 0.2 h⁻¹). The relative fold changes shown were calculated by averaging the fold changes of the two biological replicates using Relative quantity = 2 − ΔΔCt. The deviation given in Additional file 2: Table S1 is the standard error of the two biological and three technical replicates.

Data evaluation
Data were analyzed according to Additional file 3.

Additiona l files

Additional file 1: Figure S1. Sequence alignment of Acs of E. coli W and S. enterica LT 2. Residue Lys-609 highlighted by green box represents site of acetylation by Pat, residue Lys-641 highlighted by red box indicates recognition site of Pat for acetylation.

Additional file 2: Table S1. Mean fold change values including standard errors for the four comparisons A, B, C, D (named in the same way as in Figure 1 of the manuscript). Values highlighted in green represent significantly different expression levels (p-value 0.05). Table S2. qPCR program used for gene expression analysis. Lid temperature was set to 95 °C. Table S3. List of primers for gene expression analysis.

Additional file 3. Statistical/data evaluation.

Abbreviations
R turnaround; inert gas ratio (–); y: mole fraction (–); ywet: O2 concentration in off-gas (–); nc,i: amount of mole carbon from component i in off-gas (–); Vm: molar volume of gas at norm conditions (0 °C and 1 atm); QCO2: accumulated total amount of carbon dioxide (Cmol); nO2: accumulated total amount of oxygen (Cmol); nH2O: amount of mole carbon from component i (Cmol); t: time (h); qCO2: specific CO2 production rate (mmol g⁻¹ h⁻¹); qH2: specific base consumption rate (mmol g⁻¹ h⁻¹); fCO2, fH2: volumetric uptake/production rate (Cmol h⁻¹); YCO2: substrate yield (Cmol Cmol⁻¹); qC: specific uptake/production rate (Cmol Cmol⁻¹ h⁻¹).

Authors’ contributions
LF and AME constructed the strains, KN, LF, AME, and PF carried out the cultivation experiments, AME and SP designed the gene expression analysis experiment, AME carried out the gene expression analysis experiment, KN, LF, CH, and SP analyzed the data, SP conceived the study, KN, LF, AME, and SP wrote the manuscript. All authors read and approved the final manuscript.

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Competing interests
The authors declare that they have no competing interests.

Availability of data and materials
The datasets used and/or analyzed during the current study, if not shown in the text or additional files, are available from the corresponding author on reasonable request.

Consent for publication
Not applicable.

Ethics approval and consent to participate
Not applicable.

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