The replacement of petrol products for environmentally-friendly ones is a reality today, as many
governments and international organizations are promoting the implementation of renewable energy
sources and natural feedstocks in industrial activity. The multiple advantages of using bio-based
products instead of their equivalent material of mineral origin are well known, like lower associated
emissions, higher biodegradability, and a sustainable economic development of poor regions or
developing countries, among others. In addition, the performance of these products, compared to the
traditional ones, is acceptable, even showing some competitive advantages in certain cases. However,
the implementation of technologies for environmentally-friendly production is sometimes worrisome,
because it usually requires high costs. In these cases, the use of catalysts in order to improve the yield
during production is vital to make green processes more competitive from an economic point of view.

In this special issue, we have tried to focus on the performance of homogeneous and heterogeneous
catalysts applied in biomass processing, paying attention to the main advantages and challenges
related to each kind of catalyst. Indeed, these challenges are opportunities to develop new research
lines which can be fruitful in the near future. Thus, the use of homogeneous catalysts tends to be
really useful to obtain acceptable product yields, whereas their management (including separation,
among other steps) is generally difficult. On the other hand, heterogeneous catalysts can prevent this
kind of problem, but their effectiveness compared to homogeneous ones is lower. That is, the yield is
usually lower and therefore higher temperature or longer reaction times are required. In addition,
their reusability is generally poor, not allowing many cycles.

Thus, we can note, in this special issue, the wide range of uses (or approaches) of homogeneous
and heterogeneous catalysts, from the production of fatty acid amides [1] to the production of fatty
acid esters for biodiesel or biolubricant use through different techniques and catalysts [2–4]. This fact
points out that the use of homogeneous and, especially, heterogeneous catalysts has a wide range
of possibilities in biomass processing, which will be a promising research line in the medium and
long term.

Indeed, the role of enzymes as biocatalysts is important, even taking part in pre-harvest conditions
of biomass. This way, soil respiration was studied under different irrigation levels (with and without
aeration) in a greenhouse tomato system, showing differences in root length as well as dry biomass of
leaf, stem or fruit [5].

This special issue has not only focused on the production of typical biofuels like biodiesel.
As abovementioned, there were different and specific processes where the use of catalyst was vital to
make the process feasible in a large-scale industry. For instance, the production of fatty acid amides
from natural triglycerides through amidation was considered. Fatty acid amides have multiple uses
like surfactants, lubricants, and detergents) in various industries (in cosmetic industry, in biodiesel
development technology, etc.), and the use of heterogeneous catalysts (Zn-doped CaO nanospheroids)
for its production was studied by Kumar et al. [1], obtaining high efficiency and excellent reusability...
without losing much catalytic activity (one of the main drawbacks related to the use of heterogeneous catalysts or enzymes).

On the other hand, Hameed et al. reviewed the use of metal-based catalysts for the catalytic aerobic oxidation of biomass to produce 2,5-furandicarboxilic acid (FDCA), which has multiple uses (especially the replacement for terephthalic acid, PTA). The main challenges are the improvement of selectivity for FDCA when non-noble metals were used, and the performance of the catalysts was dependent on properties like the support, the active phase, or particle size, among others [6].

Another application of catalysts in biomass could be upgrading bio-oils in order to improve their performance in engine fuels or as fuel additives. Xue et al. assessed the performance of an active trimetallic Ni-Cu-Co/Al₂O₃ catalyst for hydrodeoxygenation of bio-derived phenol, showing a high catalytic activity compared to their monometallic and bimetallic equivalents and obtaining high cyclohexane yields (over 98%) [7].

On the other hand, the use of enzymes in many processes like food, bioremediation, and industrial biotechnology is also important. Gafar et al. studied the optimization of the production of keratinase using feathers as the only source of carbon and nitrogen, being the starting point for the treatment of other wastes like waste bagasse or palm mill oil effluent, among others [8].

This way, another waste such as paper sludge is an attractive biomass feedstock for bioconversion to ethanol, and Malgas et al. used a recombinant cellulose cocktail for the saccharification of this waste to produce fermentable sugars. Thus, the enzymatic cocktail was optimized, and its performance was comparable to commercial preparations for paper sludge saccharification [9].

Searching natural replacements for synthetic nanofillers in order to reinforce polymeric matrices could be another important aspect to be covered. Pandurangan et al. studied the effect of cellulose nanofiber (CNF) from banana fibers on curing characteristics, structure, thermal, and mechanical properties in epoxy polymer matrix. This way, CNF could be a promising green nanofiller for the epoxy matrix, possibly acting as a curing catalyst during epoxy gelation [10].

Last, but not least, furfural is an intermediate step for the generation of many pharmaceutical and chemical products, mainly obtained from xylose in agricultural wastes. The use of lignin-based activated carbon-supported iron catalysts for that purpose was studied by Rusanen et al., being a feasible alternative for FeCl₃, with furfural yields up to 57%, although their reusability should be improved [11].

As a conclusion, the use of homogeneous and heterogeneous catalysts contributed to the improvement of the performance of many different processes, in order to produce bio-fuels or bio-based materials. Indeed, new trends were observed, like the use of natural feedstocks to take part in the catalytic process. In any case, the improvement of the performance of these green processes seems to be a promising research line in the medium or long term. Thus, as pointed out in Figure 1, catalysts can play an important role in the replacement of fossil fuels and its derivatives for natural feedstocks (like the ones covered in this special issue).

Towards the complete replacement of fossil fuels and its derivatives for natural feedstocks

[Diagram]

Figure 1. Main prospects for the implementation of green technologies.
Thus, catalysts can contribute to the implementation of new feedstocks used in biorefineries in order to obtain environmentally-friendly products. Moreover, one of the main challenges would be the replacement of artificial catalysts for bio-based catalysts, which would make current technologies “greener”, if possible.

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