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Transfer of the cytochrome P450-dependent dhurrin pathway from *Sorghum bicolor* into *Nicotiana tabacum* chloroplasts for light-driven synthesis

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**Abstract**

Plant chloroplasts are light-driven cell factories that have great potential to act as a chassis for metabolic engineering applications. Using plant chloroplasts, we demonstrate how photosynthetic reducing power can drive a metabolic pathway to synthesise a bio-active natural product. For this purpose, we stably engineered the dhurrin pathway from *Sorghum bicolor* into the chloroplasts of *Nicotiana tabacum* (tobacco). Dhurrin is a cyanogenic glucoside and its synthesis from the amino acid tyrosine is catalysed by two membrane-bound cytochrome P450 enzymes (CYP79A1 and CYP71E1) and a soluble glucosyltransferase (UGT85B1), and is dependent on electron transfer from a P450 oxidoreductase. The entire pathway was introduced into the chloroplast by integrating CYP79A1, CYP71E1, and UGT85B1 into a neutral site of the *N. tabacum* chloroplast genome. The two P450s and the UGT85B1 were functional when expressed in the chloroplasts and converted endogenous tyrosine into dhurrin using electrons derived directly from the photosynthetic electron transport chain, without the need for the presence of an NADPH-dependent P450 oxidoreductase. The entire pathway was introduced into the chloroplast by integrating CYP79A1, CYP71E1, and UGT85B1 into a neutral site of the *N. tabacum* chloroplast genome. The two P450s and the UGT85B1 were functional when expressed in the chloroplasts and converted endogenous tyrosine into dhurrin using electrons derived directly from the photosynthetic electron transport chain, without the need for the presence of an NADPH-dependent P450 oxidoreductase. The dhurrin produced in the engineered plants amounted to 0.1–0.2% of leaf dry weight compared to 6% in sorghum. The results obtained pave the way for plant P450s involved in the synthesis of economically important compounds to be engineered into the thylakoid membrane of chloroplasts, and demonstrate that their full catalytic cycle can be driven directly by photosynthesis-derived electrons.

**Keywords:** Cytochrome P450, chloroplast, dhurrin pathway, light-driven, photosynthesis, thylakoids.

**Introduction**

Chloroplasts are light-driven cell factories that provide energy, reducing power, and carbon building blocks for a plethora of pathways (Bock and Warzecha, 2010). The chloroplast genome of *Nicotiana tabacum* was one of the first organelle genomes to be sequenced (Shinozaki, 1986). The presence of multiple copies of the chloroplast (plastid) genome within a single chloroplast, straightforward stable genetic transformation methods that rely on homologous recombination, the
absence of epigenetic silencing, and position effects makes the chloroplast a highly suitable chassis for synthetic biology applications (Sanford, 1990; Bock, 2001, 2014, 2015; Maliga, 2004). In addition, the availability of unique regulatory tools like synthetic riboswitches (Verhounig et al., 2010; Emadpour et al., 2015) and intercistronic expression elements (IEEs) facilitate inducible transgene expression and efficient multigene engineering from synthetic operons in the chloroplast (Lu et al., 2013; Zhou et al., 2007).

Currently, plant chloroplasts are being developed as chassis for the production of vaccines, antibiotics, wax esters, vitamins, and plant-specialized metabolites (Zhou et al., 2008; Bock and Warzecha, 2010; Lu et al., 2013; Aslan et al., 2014; Lassen et al., 2014; Gnanasekaran et al., 2015). In this context, the biosynthesis of specialized metabolites in plants often involves cytochrome P450 enzymes (P450s). P450s are heme-containing enzymes that catalyse an array of reaction types, including C- and N-hydroxylation, O-, N-, and S-dealkylation, sulfoxidation, desaturation, dehydroxylation, epoxidation, deamination, desulfurization, dehalogenation, peroxidation, and N-oxide reduction (Schlichting, 2000; Hannemann et al., 2007). Eukaryotic P450s are membrane bound, typically to the endoplasmic reticulum (ER) or inner mitochondrial membranes, through a single N-terminal transmembrane-spanning segment ( Werck-Reichhart and Feyerisen, 2000). Recently, engineering of P450-dependent pathways into chloroplasts has gained increased attention due to the possibility of driving the catalytic activity of P450s by directly using photosynthetic reducing power via photoreduced ferredoxin (Fd). This approach eliminates the need for P450 oxidoreductase (POR) and NADPH as the electron donor for the P450s (Jensen et al., 2011a; Nielsen et al., 2013; Lassen et al., 2014).

In this study, we stably integrated three genes encoding enzymes for the biosynthetic pathway of dhurrin into the chloroplast genome of tobacco with the purpose of exploiting the photosynthetic reducing power to drive the P450s, using the tyrosine and activated sugar substrates provided endogenously by chloroplast metabolism. Dhurrin is a cyanogenic glucoside in Sorghum bicolor (Tattersall et al., 2001). The biosynthetic pathway involves two cytochromes P450s (CYP79A1 and CYP71E1) and a POR bound to the endoplasmic membrane system via their respective transmembrane domain and a soluble glucosyltransferase UGT85B1 (Møller and Seigler, 1999). CYP79A1 catalyses conversion of the substrate tyrosine into (Z)-p-hydroxyphenylacetaldoxime (Sibbesen et al., 1995), whereas CYP71E1 mediates conversion of p-hydroxyphenylacetaldoxime (oxime) into the cyanohydrin p-hydroxymandelonitrile with p-hydroxyphenylacetonitrile as an intermediate (nitrile) (Kahn et al., 1997). The catalytic activity of P450s is dependent on electron transfer from NADPH mediated by the POR (Jensen and Möller, 2010). In the final step of the pathway, p-hydroxymandelonitrile is converted into the cyanogenic glucoside dhurrin by the glucosyltransferase UGT85B1 ( Jones et al., 1999). The catalytic domains of the membrane-bound enzymes face the cytosol and are, together with the UGT85B1, localized in a metabolon (Nielsen et al., 2008; Möller, 2010). Each single catalytic step within the dhurrin pathway is well characterized and can be easily monitored, and the pathway therefore constitutes an excellent model system for testing metabolic engineering approaches involving P450s.

Metabolic engineering of the entire dhurrin pathway and the individual enzymes from S. bicolor has previously been carried out using stable nuclear transformation of Arabidopsis thaliana and N. tabacum to examine changes in the transcriptome and metabolome patterns in the engineered plants (Bak et al., 2000; Kristensen et al., 2005), and to confer resistance to the flea beetle Phyllotreta nemorum ( Tattersall et al., 2001). In addition, as a proof-of-concept study, Agrobacterium tumefaciens-mediated transient expression of the dhurrin pathway was targeted to chloroplasts of N. benthamiana to demonstrate that the reducing power of photosynthesis can be utilized to drive the P450s (Nielsen et al., 2013).

Transient expression of pathways/enzymes in plants by A. tumefaciens-mediated transformation is a simple way to study the expression of candidate gene(s) (Bach et al., 2014). However, this technology is limited because it is not possible to maintain direct control of the protein expression levels, as well as by the rapid reduction in the levels of expressed protein 5–7 days after infiltration (Sparkes et al., 2006). In this work, we stably transformed the entire dhurrin pathway into the chloroplast genome of tobacco to investigate whether the chloroplast is a suitably robust chassis for light-driven metabolism synthesis. The genes encoding the entire dhurrin pathway were stably integrated into a neutral site of the chloroplast genome of N. tabacum. The results obtained demonstrate that the chloroplast can be used as a robust and efficient chassis for heterologous expression of P450-dependent pathways, resulting in the formation of high-value natural products that is driven directly by the reducing power of photosynthesis.

Materials and methods

Plant material and growth conditions

Tobacco (N. tabacum) plants were grown under greenhouse conditions (16h light/8h dark cycle; 25°C/20°C; light intensity of 200–600 µmol m⁻² s⁻¹).

Chloroplast transformation of N. tabacum

The three genes comprising the dhurrin pathway and the respective regulatory elements [untranslated regions (UTRs), ribosome binding sites (RBSs), and IEs] were designed and chemically synthesized (GenScript, USA) in three separate parts (pDHU1, pDHU2, and pDHU3) (Fig. 1A). pDHU1 comprised the Prm promoter (ribosomal RNA operon promoter from N. tabacum), the 5’UTR from the phage gene 10 from Escherichia coli phage T7 gene, the CYP79A1 gene, and the 3’UTR from ribosomal protein S16. pDHU2 comprised the IEE to allow endonucleolytic cleavage of the polycistronic precursor transcript into stable monocistronic mRNA molecules (Zhou et al., 2007; Lu et al., 2013), PBS, the CYP71E1 gene, and the 3’UTR from the ribulose-bisphosphate carboxylase gene (rbcL) from Chlamydomonas reinhardtii. DHU3 comprised an IEE, PBS, the UGT85B1 gene, the 3’UTR of the rbcL gene from C. reinhardtii, and the terminator sequence. All three parts were combined into a tricistronic expression cassette in the pBluescript II SK(+) plasmid to get Dhup to classical ligation. Finally, the construct DhuOp from the pBluescript II SK(+) plasmid was subsequently cloned into
Expression of the dhurrin pathway in chloroplasts

the tobacco chloroplast transformation vector pKP9 (Zhou et al., 2008) and transformed into the chloroplast genome of N. tabacum using the biolistic method. Positive transformants were confirmed by Southern blot analysis and the homoplasmic state of the transplastomic lines was verified by seed germination on RM medium containing 500 mg/L spectinomycin (Supplementary Table S1). All the above mentioned procedures were carried out as previously described (Lu et al., 2013).

Isolation of nucleic acids and hybridization analyses

Total plant DNA was extracted from leaf tissue using a cetyltrimethylammonium bromide-based method (Doyle and Doyle, 1990). Isolated total DNA was digested overnight with HindIII and separated by gel electrophoresis in a 0.8% agarose gel. Subsequently, DNA fragments were transferred onto Hybond XL membranes (GE Healthcare, Little Chalfont, UK). A 550 bp amplicon of the psaB coding region was generated using primer pair 7247 (5’ CCCAGAAAGGCTGGCCC 3’) and 7244 (5’ CCCAAGGGGGCGGAACTGC 3’). The PCR product was purified from gel slices using the Nucleospin Extract II kit (Machery-Nagel, Düren, Germany) and used as a template to generate the restriction fragment length polymorphism (RFLP) probe using the MegaPrime DNA Labeling System (GE Healthcare) with 32P-dCTP. For northern blot analysis, total cellular RNA was isolated using the peqGOLD TriFast reagent (Peqlab GmbH, Erlangen, Germany) according to the manufacturer’s specifications. RNA samples were separated in 1% agarose gels under denaturing conditions and transferred to Hybond XL membranes. The coding sequences of CYP79A1, CYP71E1, and UGT85B1 were isolated by restriction digestion from the transformation vector and purified with the Nucleospin Extract II kit (Machery-Nagel). The isolated DNA was radiolabelled by random priming with 32P-dCTP using the MegaPrime DNA Labeling System (GE Healthcare).

Determination of photosynthetic parameters

All photosynthetic parameters were measured using a dual-pulse amplitude modulated fluorometer (DUAL-PAM-100, Heinz Walz GmbH, Germany) according to Maxwell and Johnson (2000) and Baker (2008). After dark adaption for 30 min, we simultaneously assessed the state of PSII via chlorophyll fluorescence and the state...
of PSI via dual wavelength P700 measurements. For this purpose, the leaves were illuminated for 5 min with different actinic light intensities (67, 230, or 545 µmol m⁻² s⁻¹). For every light intensity, a saturating pulse of white light (8000 µmol m⁻² s⁻¹ for 0.8 s) was applied. The photosynthetic parameters were determined using the DUAL-PAM software.

Thylakoid and intact chloroplast preparations

Thylakoid membrane and chloroplast samples were prepared from leaves harvested from 5–6-week-old N. tabacum plants that had been dark-adapted overnight. All steps were carried out under green safe light (Nielsen et al., 2013). Total chlorophyll and chlorophyll a/b ratios of intact leaves were determined using extraction in 96% ethanol and, for chloroplasts and thylakoid fractions, in 80% acetone (Lichtenthaler, 2007).

SDS-PAGE and immunoblotting analysis

Isolated thylakoids were characterized by SDS-PAGE and western blotting as described by Nielsen et al. (2013). Specifically, the nitrocellulose membranes were probed with primary antibodies against CYP79A1, CYP71E1, and UGT85B1 (all diluted 1:2000) or PsAD (1:20 000) in 1% skimmed milk in phosphate-buffered saline-Tween 20 at 4°C overnight. All incubations, washes, and detection were as described in Nielsen et al. (2013).

In vitro activity assays with thylakoids

All in vitro activity assays with thylakoids (protein amount corresponding to 90 µg chlorophyll) prepared from the CYP79A1 and DhuOp lines were carried out as previously reported (Nielsen et al., 2013) using L-[U-¹⁴C] tyrosine as the substrate. For the engineered lines expressing only the CYP71E1 enzyme, the activity assays were carried out using 2.6 µM [U-¹⁴C]-Z-p-hydroxyphenylacetaldoxime as the substrate.

Whole leaf extract preparations for LC-MS analysis

Leaf material was harvested and collected in Eppendorf tubes containing steel balls, frozen in liquid nitrogen, and crushed using a mixer mill. Following addition of pre-cooled 80% methanol (300 µL) and vortexing for 2 min, the tubes were incubated at room temperature for 5 min to extract the metabolites. The debris was removed by centrifugation (10 000 g, 5 min), and the cleared supernatant was filtered through centrifugal filters (Millipore 0.45 µm) and diluted with deionized water to a final concentration of 20% methanol. All samples for dhurrin analysis were spiked with amygdalin (20 µg/L) as an internal standard and subjected to LC-MS analysis (Takos et al., 2010).

Electron microscopic analysis of chloroplast ultrastructure

A minimum set of three fully expanded leaves from wild-type tobacco and each of the transplastomic lines 5C and 29A were examined by TEM. Excised leaf samples (1 × 3 mm) were immediately fixed for 4 h in Karnovsky’s fixative (5% glutaraldehyde, 4% paraformaldehyde, 0.1 M sodium cacodylate buffer, pH 7.3, 4°C) including a vacuum treatment, washed in cacodylate buffer, and post-fixed in 1% osmium tetroxide (with 0.1 M cacodylate buffer) for 8 h at 4°C. After washing in buffer and water, the samples were dehydrated in a graded acetone series, infiltrated with increasing amounts of epoxy resin, and embedded in epoxy resin within flat moulds. The resin was polymerized in an oven at 60°C for 8 h. Ultrathin sections (40 nm thick) were cut with a diamond knife using a Reichert-Jung/LKB Supernova ultramicrotome and collected on pioform-coated copper grids. Sections were contrasted with 1% uranyl acetate and lead citrate (2.7% in 3.5% sodium citrate) and examined in a Philips CM 100 TEM at 80 kV.

Localisation of chloroplast lipids by confocal microscopy

The lower epidermis was peeled off from fresh leaf pieces and the exposed mesophyll was incubated with Nile Red (0.5 mg/mL) for 10 min in darkness. To show the distribution of neutral lipids, the specimens were excited with laser light at 514 nm in a Leica SP5 X confocal microscope fitted with a 63× water objective and emissions collected within the 538–600 nm wavelength range.

Results

Construction of a dhurrin operon and transformation into the chloroplast genome of N. tabacum

We transformed the entire dhurrin pathway into the chloroplast genome of tobacco. Our aim was to achieve expression of the pathway enzymes in this organelle by overcoming potential limitations in nuclear gene expression, expression stability, translation and/or chloroplast import. The three essential genes (CYP79A1, CYP71E1, and UGT85B1) were linked in a tricistronic operon construct with the essential regulatory elements (Fig. 1A). We named this operon construct DhuOp. Successful transformation of the DhuOp operon into the plastid genome and integration of the transgene by homologous recombination was confirmed by Southern blot analysis using total DNA extracted from leaf tissue of the transformed lines (Fig. 1A, B). RFLP signals in the transplastomic lines corresponding to the expected size of 11.7 kb were observed, confirming the integration of the DhuOp operon into the chloroplast genome. Weak RFLP signals of 4.5 kb, corresponding to the size of the wild-type fragment, were also observed in the transplastomic lines (Fig. 1A, B). They are very likely derived from so-called promiscuous DNA, plastid DNA fragments present in the nuclear genome (Hager et al., 1999). Such promiscuous DNA fragments have been seen in many previous plastidic transgenic studies (Li et al., 2010; Elghabi et al., 2011; Krech et al., 2013).

The homoplasmic state of the transplastomic lines was verified by germination of seeds on selective synthetic medium containing 500 mg/L spectinomycin. All progeny from the transplastomic lines showed uniform resistance against the antibiotic (Supplementary Fig. S1), ultimately confirming that the transplastomic lines were homoplasmic and thus confirming that the weak wild-type-like hybridization signals indeed originated from promiscuous DNA; for review, see Maliga (2004) and Bock (2015). Transcript analysis by northern blot experiments revealed the expected processing of the polycistronic precursor RNA into monocistronic transcripts, but also detected substantial amounts of unprocessed tricistronic and partially processed bicistronic RNAs (Fig. 1C).

The enzymes of the dhurrin pathway are successfully expressed in the chloroplasts of N. tabacum

Western blot analysis using specific antibodies to CYP79A1, CYP71E1, and UGT85B1 demonstrated that all three enzymes were expressed from the DhuOp construct in the chloroplast, and the P450s were found to be enriched in thylakoid membranes of the transgenic lines (Fig. 2). The latter
Expression of the dhurrin pathway in chloroplasts

Expression of the three enzymes of the dhurrin operon in the chloroplast. Intact chloroplasts were fractionated into stromal and membrane fractions as indicated and separated using SDS-PAGE. Immunoblot analyses were carried out with primary antibodies against CYP79A1 (A), CYP71E1 (B), and UGT85B1 (C). As positive controls, purified His-tagged CYP79A1 and CYP71E1 proteins and GFP-tagged UGT85B1 were used. (D) In vitro light-driven activity assays performed on isolated thylakoids from the DhuOp transformed lines. The products produced from the $[^{14}C]$-tyrosine substrate was analysed by TLC separation. Thylakoids from the wild-type were used as negative control. "L" and "D" denote incubation of the enzymatic assays in light or darkness. The assay mixtures were extracted with EtOAc and the organic phase applied to the TLC.

Table 1: Abundance of PsaD subunit, and CYP79A1 and CYP71E1 enzymes in the thylakoids of the wild-type and DhuOp lines.

|          | PsaD (mmol/[mol Chl]) | CYP79A1 (µmol/[mol Chl]) | CYP71E1 (mmol/[mol Chl]) |
|----------|-----------------------|--------------------------|--------------------------|
| Wild type| 3.37 ± 0.64           | 0                        | 0                        |
| 5A       | 2.07 ± 0.33           | 2.35 ± 0.95              | 1.12 ± 0.55              |
| 10A      | 2.38 ± 0.19           | 12.59 ± 1.84             | 0.59 ± 0.20              |
| 29A      | 2.75 ± 0.30           | 28.73 ± 7.30             | 0.47 ± 0.35              |
| 30A      | 2.61 ± 0.42           | 35.73 ± 8.53             | 0.61 ± 0.42              |

Fig. 2. Expression of the dhurrin pathway in chloroplasts. The abundance of CYP79A1 and CYP71E1 enzymes in the thylakoids was estimated and compared to estimates of the abundance of the PsaD subunit of PSI (Supplementary Fig. S3). The amount of PsaD protein in wild-type N. tabacum was $3.37 ± 0.64$ mmol mol$^{-1}$ chlorophyll, which is comparable to $2.16 ± 0.24$ mmol mol$^{-1}$ chlorophyll reported previously in A. thaliana (Armbruster et al., 2013). Hence by taking the PsaD protein as an indicator of how much PSI there is should have access to both of its substrates, tyrosine and UDP-glucose, which are both produced in the chloroplast (Okazaki et al., 2009; Rippert et al., 2009). We therefore analysed the metabolite profile in the DhuOp-engineered N. tabacum lines by LC-MS. When the leaf extracts from the DhuOp lines were analysed, we observed the presence of dhurrin (m/z = 334.1) at the retention time (R,) 5.5 min (Fig. 3A). In addition to dhurrin, other glucosides derived from p-hydroxybenzaldehyde (the dissociation product of p-hydroxymandelonitrile) were also identified: p-glucosyloxy-benzoic acid, p-glucosyloxy-benzoyleglycol, p-glucosyloxy-benzylalcohol, p-hydroxybenzylglycol, and p-hydroxybenzylglucose (Fig. 3A, B). The respective LC-MS mass fragmentation pattern of the dhurrin and other glucosides are shown in Supplementary Fig. S4.

To ascertain that the CYP79A1 and CYP71E1 proteins inserted into thylakoids were active, in vitro activity assays were carried out with the thylakoids. The light-driven conversion of L-[14C]-tyrosine to $[^{14}C]$-p-hydroxyphenylacetaldoxime by the CYP79A1 enzyme and the subsequent conversion of $[^{14}C]$-p-hydroxyphenylacetaldoxime to $[^{14}C]$-p-hydroxyphenylacetonitrile and $[^{14}C]$-p-hydroxybenzaldehyde by the CYP71E1 enzyme demonstrated that both P450s were functionally active in the thylakoids and were able to use photosynthetic reducing power instead of electron transfer mediated by POR to drive their catalytic reactions (Fig. 2D).

The in vivo biosynthesis of dhurrin and other glucosides in the chloroplast

We next wanted to analyse whether the dhurrin pathway was active in vivo when relocated to the chloroplast and no exogenous substrates were applied. In theory the pathway should have access to both of its substrates, tyrosine and UDP-glucose. From the abundance of CYP79A1 and CYP71E1 enzymes in the thylakoids, we found between 50- and 1000-fold less CYP79A1 and 2- to 5-fold less CYP71E1 enzyme compared to the abundance of PsaD in the thylakoids (Table 1). Interestingly, the two P450 enzymes of the dhurrin pathway were apparently not present in equimolar concentrations, which might reflect different expression levels or stability.

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Fig. 2. Expression of the three enzymes of the dhurrin operon in the chloroplast. Intact chloroplasts were fractionated into stromal and membrane fractions as indicated and separated using SDS-PAGE. Immunoblot analyses were carried out with primary antibodies against CYP79A1 (A), CYP71E1 (B), and UGT85B1 (C). As positive controls, purified His-tagged CYP79A1 and CYP71E1 proteins and GFP-tagged UGT85B1 were used. (D) In vitro light-driven activity assays performed on isolated thylakoids from the DhuOp transformed lines. The products produced from the $[^{14}C]$-tyrosine substrate was analysed by TLC separation. Thylakoids from the wild-type were used as negative control. "L" and "D" denote incubation of the enzymatic assays in light or darkness. The assay mixtures were extracted with EtOAc and the organic phase applied to the TLC.

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In vivo production of dhurrin corresponds to 0.2% of leaf dry weight

The amount of dhurrin and the turnover glucosides accumulating in the DhuOp-expressing N. tabacum leaves *in vivo* was quantified using LC-MS analysis based on the availability of authentic standards. The amount of dhurrin formed constituted between 0.1% and 0.2% of leaf dry mass. In addition, the glucosides \( p \)-glucosyloxy-benzoic acid and \( p \)-glucosyloxy-benzylalcohol that are derived from \( p \)-hydroxybenzaldehyde constituted between 0.1% and 0.02% of leaf dry mass, respectively (Fig. 4). However, the other three glucosides formed could not be quantified to absolute amounts owing to the unavailability of chemically synthesized standards. Dhurrin and intermediates were produced both in young and old leaves (Supplementary Fig. S5), suggesting expression of the operon throughout plant development.

**Effect of expression of the DhuOp on the transgenic plants**

The DhuOp tobacco lines were fully fertile but displayed a clearly visible phenotype, with slower growth rate and paler leaves (Fig. 5A). The amount of chlorophyll \( a \) per area of the DhuOp lines was ~25–40% lower than that in the wild-type lines, whereas the chlorophyll \( b \) levels were less affected (Fig. 5B), suggesting a reduction in the photosystem cores and a smaller effect on the peripheral antenna.

In order to investigate the phenotype of the DhuOp lines in more detail, we visualized the distribution of lipids in the chloroplasts of selected DhuOp lines in comparison to the wild-type using Nile red staining in combination with confocal microscopy. Thylakoid ultrastructure was additionally analysed by TEM. A major difference between the wild-type and DhuOp lines was observed with regard to the distribution of lipids within the chloroplasts (Fig. 6). There was a greater quantity of presumed lipid droplets in DhuOp line 29A (Fig. 6D), and even more so in DhuOp line 5A (Fig. 6G), than in wild-type chloroplasts (Fig. 6A). Using xyz-stacks, it was confirmed that the lipid signal arose from within the chloroplasts (not shown) and that the lipid signal was higher from the DhuOp line chloroplasts using xyz-stacks (not shown).

The chloroplast structure in leaf tissues of wild-type and DhuOp lines was also examined using TEM. Dilation of the...
stroma thylakoids was evident in DhuOp line 29A (Fig. 6E, F), and line 5A displayed electron-dense plastoglobules (Fig. 6I) and numerous membrane-bound electron-transparent vesicles in the vicinity of thylakoid membranes (Fig. 6H, J). The clustered assemblies of lipids observed in DhuOp line 5A upon staining with Nile Red (Fig. 6G) could represent lipid droplets budding off from the envelope (Fig. 6J) and/or the plastoglobules (Fig. 6I), which are known to contain lipids (Kaup et al., 2002). In DhuOp line 5A, a major fraction of the thylakoids were oriented perpendicular to the normal arrangement (Fig. 6H) while in the wild-type and DhuOp line 29A, the thylakoids surfaces ran parallel to the long axis of the chloroplast. Whether this is directly related to the expression of the dhurrin pathway or reflects slightly different developmental stages of the leaf tissues is currently unknown. There was a clear difference in the number of chloroplasts within the ultrathin sections between the DhuOp lines and the wild type. Roughly, the ratio between wild-type, line 29A, and line 5A chloroplasts was 10:6:3. While the chloroplasts from DhuOp line 29A were almost the size of those in the wild-type, DhuOp line 5A chloroplasts were clearly smaller than wild type, adding to the difference between them. With regard to the appearance of mitochondria and the number of starch grains within the chloroplasts, no differences were observed between wild-type and the DhuOp lines.

**Altered photosynthetic performance of the transplastomic lines**

Further characterization of the photosynthetic apparatus and performance of the DhuOp lines was performed using DUAL-PAM fluorometer measurements on intact leaves of the wild-type and DhuOp 5A and 29A lines. Clear differences were observed. Maximum PSII efficiency in the dark (Fv/Fm) in DhuOp lines 5A and 29A was reduced in comparison to the wild-type and DhuOp 5A and 29A in comparison to the wild type (Fig. 7A). A lower PSII efficiency was also seen under increasing light intensities. The PSI efficiency showed the same tendency under the respective light conditions (Fig. 7A).

In parallel to the lowered PSII and PSI efficiencies under increasing light intensities, the DhuOp lines showed enhanced non-photochemical quenching (NPQ), suggesting increased acidification of the lumen and induction of the xanthophyll cycle. In addition, a higher heat dissipation via the regulated photoprotective NPQ [Y(NPQ)] was also seen (Fig. 7A). The PSII and PSI electron transport rates were severely reduced in the two DhuOp lines, suggesting a restriction of electron flow at the donor or acceptor side of PSI. To distinguish between these possibilities, the quantum yield of non-photochemical energy dissipation in PSI due to donor side [Y(ND)] and acceptor side [Y(NA)] limitation was determined. The PSI donor side limitation Y(ND) values were significantly higher at lower light intensities for the DhuOp lines, indicating an enhanced build-up of the trans-thylakoid proton gradient under these conditions (Fig. 7A). This could either be caused by photosynthetic control at the cyt b/f complex and/or down-regulation of PSII. However, at increasing light intensities, the PSI donor side limitation gradually reached the same values. By contrast, the Y(NA) values for the DhuOp lines were significantly lower (67 μmol photons m⁻²

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**Fig. 4.** Quantification of dhurrin and other glucosides formed upon expression of the DhuOp operon construct in the chloroplast genome of N. tabacum using LC-MS. For quantification of the metabolites from leaf extracts, the third leaf from the top of 5-week-old tobacco plants was analysed. Three plants from each line were measured; the error bars indicate the standard deviation.

**Fig. 5.** Phenotypic differences between wild-type N. tabacum and transplastomic lines expressing the DhuOp operon. (A) Visual differences seen between the wild-type and four transformed lines. Top: relative growth difference observed between 3-week-old wild-type plants and the DhuOp lines. Bottom: comparison of leaves harvested from 6-week-old wild-type and DhuOp-transformed N. tabacum lines. (B) The chlorophyll a (Chl a) and chlorophyll b (Chl b) content per leaf area in wild-type and DhuOp lines.
increased cyclic electron flow. Mainly from restricted electron flow to PSI or, alternatively, reduced photosynthetic fitness of the lines resulted wild type (Fig. 7A). In summary, the results indicate that the reduced Fd can replace the native reductase in vivo and NADPH. The demonstration that this is also the case in vitro, played light-dependent activity (Fig. 2D) when assayed in vitro. The activity in vitro was strictly light-driven, suggesting that the photo-reduced Fd was the direct electron donor for the P450s. Our study shows that these P450s, which in nature reside in the endoplasmic reticulum membranes of S. bicolor, can be stably expressed and assembled in the chloroplasts of tobacco and that they remain highly active when anchored to thylakoids (Fig. 2A, B). Relocation of the dhurrin pathway into tobacco chloroplasts eliminated the requirement for POR-mediated electron transfer to the P450s and circumvented the requirement for NADPH as the electron donor, two components that are crucial for the P450s to operate in the native environment of the endoplasmic reticulum of S. bicolor (Jensen et al., 2011b). This finding is in accordance with results from previous in vitro reconstitution experiments (Jensen et al., 2011a) and transient expression studies (Nielsen et al., 2013), which showed that reduced Fd can replace POR and NADPH. The demonstration that this is also the case in vivo opens up a new avenue in metabolic engineering of P450s in which the NADPH-dependent native reductase is eliminated and replaced by photo-reduced Fd, which is abundant in chloroplasts (Cammack et al., 1977; Hanke and Mulo, 2013). The availability of a potent reducing system poses a challenge when using hosts such as E. coli and Saccharomyces cerevisiae for expressing P450s. In the case of S. cerevisiae, co-expression of a plant POR together with the P450 is often necessary (Ro et al., 2006; Paddon et al., 2013). In E. coli, fusions of P450 and the respective POR have proven useful in this regard (Ajikumar et al., 2010; Sadeghi and Gilardi, 2013).

In sorghum, it has been proposed that the UGT85B1 binds to CYP79A1 and CYP71E1 to form a metabolon, thus facilitating efficient channelling of the conversion of the tyrosine substrate into dhurrin (Nielsen et al., 2008; Møller, 2010; Laursen et al., 2015). The release of pathway intermediates and their derivatives was therefore examined in extracts from leaves of the DhuOp-expressing N. tabacum lines using LC-MS (Fig. 3). Apart from dhurrin, a number of glucosides derived from p-hydroxybenzaldehyde were found (Bak et al., 2000). p-Hydroxybenzaldehyde is produced by dissociation of the labile cyanohydrin p-hydroxymandelonitrile, the product of the CYP71E1 enzyme (Sibbesen et al., 1995; Kahn et al., 1997; Bak et al., 1998). The presence of numerous glucosides derived from p-hydroxybenzaldehyde in the leaf extracts of the DhuOp-expressing N. tabacum lines suggests that the coupling between the two P450s is efficient. This is also supported by the relative high abundance of CYP71E1 compared to the CYP79A1 (Table 1). However, the presence of turnover glucosides derived from p-hydroxybenzaldehyde, but not of any glucosides produced from p-hydroxyphenylacetaldoxime, in the leaf extracts suggests that p-hydroxymandelonitrile might not be efficiently channelled to the UGT85B1 enzyme for glucosylation. This could be interpreted as a lack of association between UGT85B1 and the two P450s as required for metabolon formation. The labile compound p-hydroxymandelonitrile would therefore not be stabilized by immediate
Expression of the dhurrin pathway in chloroplasts

...glucosylation and, instead, dissociate into \( p \)-hydroxybenzaldehyde and hydrogen cyanide. Part of the \( p \)-hydroxybenzaldehyde formed would then be metabolized by non-specific dehydrogenases (Fig. 3B). These may then be glucosylated by UGT85B1 which has a broad substrate specificity and previously has been reported to catalyse glucosylation of, for example, \( p \)-hydroxybenzoic acid and \( p \)-hydroxyphenylethanol (Jones et al., 1999). Alternatively, \( p \)-hydroxybenzaldehyde may diffuse into the cytosol and be metabolized and subsequently glucosylated by other UGTs present in the cytosol. It should be noted that the formation of \( p \)-hydroxybenzaldehyde is accompanied by the release of stoichiometric amounts of toxic hydrogen cyanide that if not further metabolized may contribute to the slower growth rate of the DhuOP lines, for example, by inhibiting complex IV in the mitochondrial electron transport chain. Surprisingly, neither the intermediates \((E)-\) and \((Z)-\)\( p \)-hydroxyphenylacetaldoxime nor any glucosides derived from \( p \)-hydroxyphenylacetaldoxime were detected, whereas such constituents were found upon expression of the dhurrin pathway genes in \( A. \) thaliana and tobacco where the pathway was not targeted to the chloroplast (Bak et al., 2000). This would imply that CYP79A1 and CYP71E1 are able to form a complex when present in the membrane of the endoplasmic reticulum as well as in the thylakoids.

Fig. 7. Characterization of photosynthetic performance in \( N. \) tabacum wild-type plants in comparison to DhuOp-expressing lines using DUAL-PAM measurements performed at different light intensities. All measurements were carried out using intact leaves (\( n = 3 \)) of \( N. \) tabacum.
Chloroplasts are natural light-driven cell factories that, in nature, synthesize a number of key precursors for the biosynthesis of terpenoids (Vranova et al., 2013) and aromatic amino acids (Tzin and Galili, 2010; Maeda and Dudareva, 2012). In plants, the biosynthesis of tyrosine takes place in the chloroplast from the substrate chorismate via prephenate and arogenate (Tzin and Galili, 2010). Several studies have shown that the genes encoding the enzymes catalysing synthesis of aromatic amino acids are up-regulated as a response to wounding and pathogen infection (Maeda and Dudareva, 2012). Relocation of the dhurrin pathway to the chloroplast, therefore, benefits from the endogenous production and availability of tyrosine for the biosynthesis of dhurrin. In the present work, despite the relocation of the entire pathway to the chloroplast and constitutive expression of the enzymes, we observed dhurrin accumulation of 0.1–0.2% of plant dry matter. In a previous study in A. thaliana, where the dhurrin pathway was engineered for nuclear expression and endoplasmic reticulum localization, the amount of dhurrin accumulated was 4% of plant dry matter (Kristensen et al., 2005). Even though up-regulating tyrosine biosynthesis upon demand is feasible in the chloroplasts, the abundance and availability of the activated sugar donor UDP-glucose in the chloroplast is presently unclear. UDP-glucose has been demonstrated to be present in chloroplasts of A. thaliana and is required for the biosynthesis of the sulfolipid sulfoquinovosyldiacylglycerol (Okazaki et al., 2009). Hence, the promiscuity of UGT85B1 may result in a depletion of the UDP-glucose pool in DhuOp lines and constitute a bottleneck in dhurrin production.

The DhuOp-expressing N. tabacum lines were fertile but displayed a clear phenotype, with paler green leaves, a slower growth rate, and delayed flowering. In addition, the engineered lines showed an altered thylakoid ultrastructure as seen by TEM. These observations coincide with significant changes in photosynthetic parameters in the DhuOp lines (Fig. 7A). Although the precise reason(s) for these negative effects in the DhuOp lines remains unclear, it seems reasonable to speculate that spatial competition within the already protein-crowded thylakoids could contribute to the phenotype of the DhuOp lines. This might affect the optimal lateral heterogeneity of the PSI and PSII complexes within the thylakoid membrane, and consequently affect the protein dynamics within the thylakoids that are required for optimal photosynthetic efficiency. Direct competition for the photosynthetic reducing power between the production of activated sugars and dhurrin, and other essential processes such as protein synthesis (including PSII repair) and energy metabolism also cannot be excluded (Shachar-Hill, 2013; Farré et al., 2014).

Conclusions

In this work, we established stable lines of tobacco expressing the dhurrin pathway in the chloroplast. We demonstrated that the P450s usually residing in the endoplasmic reticulum membranes can be stably expressed in the chloroplast and remain highly active when localized to the thylakoids. Furthermore, we also showed that the two P450s of the pathway can be light-driven, receiving electrons directly from photo-reduced Fd. Thus, our concept eliminates the need for a P450 reductase and NADPH for driving P450 catalysis. This opens up novel opportunities to use chloroplasts as a platform for expressing P450s that are involved in biosynthetic pathways leading to high-value compounds.

Supplementary data

Supplementary data are available at JXB online.

Supplementary materials and methods

Expression of the individual CYP79A1 and CYP71E1 enzymes and their target- ing to the thylakoids of genetically transformed N. benthamiana.

Table S1. Details of primer pairs used for confirming the integration of Fd(TP)-CYP79A1 and Fd(TP)-CYP71E1 gene constructs in the nuclear genome.

Fig. S1. Seed tests to ascertain homoplastic of transplastic lines.

Fig. S2. Nuclear transformation of N. benthamiana with the genes encoding the two P450s involved in the dhurrin pathway.

Fig. S3. The quantification of (A) PsaD subunit (B) CYP79A1 and (C) CYP71E1 in the thylakoids of wild-type and DhuOp lines.

Fig. S4. Mass fragmentation pattern for dhurrin and selected turnover glucosides produced from p-hydroxybenzaldehyde detected using LC-MS.

Fig. S5. LC-MS analysis of dhurrin and glucosides on the extracts from leaves of different age from the DhuOp line 5A.

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