Quantitative Bioreactor Monitoring of Intracellular Bacterial Metabolites in *Clostridium autoethanogenum* Using Liquid Chromatography–Isotope Dilution Mass Spectrometry

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**ABSTRACT:** We report a liquid chromatography–isotope dilution mass spectrometry method for the simultaneous quantification of 131 intracellular bacterial metabolites of *Clostridium autoethanogenum*. A comprehensive mixture of uniformly 13C-labeled internal standards (U-13C IS) was biosynthesized from the closely related bacterium *Clostridium pasteurianum* using 4% 13C-glucose as a carbon source. The U-13C IS mixture combined with 12C authentic standards was used to validate the linearity, precision, accuracy, repeatability, limits of detection, and quantification for each metabolite. A robust-fitting algorithm was employed to reduce the weight of the outliers on the quantification data. The metabolite calibration curves were linear with \( R^2 \geq 0.99 \), limits of detection were \( \leq 1.0 \mu M \), limits of quantification were \( \leq 10 \mu M \), and precision/accuracy was within RSDs of 15% for all metabolites. The method was subsequently applied for the daily monitoring of the intracellular metabolites of *C. autoethanogenum* during a CO gas fermentation over 40 days as part of a study to optimize biofuel production. The concentrations of the metabolites were estimated at steady states of different pH levels using the robust-fitting mathematical approach, and we demonstrate improved accuracy of results compared to conventional regression. Metabolic pathway analysis showed that reactions of the incomplete (branched) tricarboxylic acid “cycle” were the most affected pathways associated with the pH shift in the bioreactor fermentation of *C. autoethanogenum* and the concomitant changes in ethanol production.

**INTRODUCTION**

Absolute quantification of intracellular metabolite concentrations in microorganisms is a crucial step in providing precise information for accurate quantitative modeling of the intracellular processes in systems biology and metabolic engineering. Untargeted metabolomics, using liquid chromatography–high-resolution mass spectrometry (LC–HRMS), aims to provide an unbiased picture of the entire metabolite inventory of the cells, but this approach often does not provide absolute concentrations and can deliver ambiguous metabolite identification. Hence, the inclusion of metabolite data from such untargeted methods can result in misleading or unreliable metabolic models. Absolute quantification using LC-isotope dilution MS (LC–IDMS) with synthesized isotopic internal standards (ISs) can correct for the majority of the LC–MS bias and hence is regarded as the “gold standard” for the determination of metabolite concentrations. These targeted LC–HRMS methods can reduce the uncertainty in data and generate a high level of confidence in metabolite identities and measured concentrations. However, these advantages come with a requirement for a substantial additional effort in method validation and optimization, particularly with respect to the use of multiple IS and data handling.

To generate valid models of bacterial metabolism, it is increasingly necessary to expand measurements to cover most of the key central metabolic pathways, requiring over 100 metabolites to be quantified from a single sample. Crucially, many of these metabolic compounds, including key intermediates, are not readily available as 13C isotopically labeled forms, thus limiting the scope of applied LC–IDMS methods. To overcome this bottleneck, a promising and convenient...
alternative is the biosynthesis of multiple $^{13}$C-labeled chemical IS using microorganisms such as Escherichia coli, spirulina, or yeast grown on isotopically labeled substrates. Recently, we reported the use of commercially available uniformly $^{13}$C-labeled (U-$^{13}$C) spirulina (Arthrospira platensis) as an accessible source of U-$^{13}$C IS for the absolute quantification and monitoring of intracellular metabolites during bacterial gas fermentation. Our current steady-state, continuous culture bioreactor studies of Clostridium autoethanogenum required the analysis of a wider set of central metabolites and the need for highly robust analytical data to support metabolic modeling. Based on these needs, we have developed a new approach to (a) cover a more comprehensive range of metabolites and (b) explore the use of error correction algorithms to improve data quality.

The focus of our work is acetogen C. autoethanogenum and its potential use for the production of biofuel additives such as ethanol and 2,3-butanediol synthetic products such as isopropanol through carbon monoxide/carbon dioxide (CO/CO$_2$) fixation. The endogenous biosynthesis of these synthetic products by C. autoethanogenum is minimal; hence, metabolic engineering and optimization of the growth conditions are required to maximize productivity. Our method has been specifically developed to understand the metabolic changes associated with the conversion of acetate to ethanol by C. autoethanogenum at a low pH of the growth media. The biosynthetic generation of the required U-$^{13}$C-IS from C. autoethanogenum is difficult due to the challenges associated with the use of $^{13}$C-labeled gases such as CO$_2$ and CO as carbon sources and the low biomass obtained from this organism compared with other clostridial species using $^{13}$C sugar substrates. Therefore, we evaluated the use of a closely related organism Clostridium pasteurianum for the biological synthesis of the required multiple U-$^{13}$C-IS.

The measured concentration of metabolites over the course of a bioreactor run (often several weeks) is subject to biological and analytical variability, occasionally resulting in outliers in the data sets. Such outliers have the potential to significantly distort the estimated concentrations of bioreactor metabolites at a steady state and are thus a serious concern for experimental design and computational modeling. Robust regression has been used in clinical metabolomics to uncover metabolic rewiring in disease states using GC–MS. However, it has not been applied in bacterial metabolomics and it has the potential to reduce the impact of outliers in the analysis and to improve the processing of large and complex data sets from quantitative metabolomics.

**EXPERIMENTAL SECTION**

**Chemicals.** Uniformly $^{13}$C-labeled glucose (U-$^{13}$C, 97%) was purchased from CS Isotopes Laboratory (Ibstock, UK). C. autoethanogenum (DSM 10061) and C. pasteurianum (DSM 525) were purchased from the Leibniz Institute DSMZ-German Collection of Microorganisms and Cell Cultures GmbH (Braunschweig, Germany). HPLC grade ammonium carbonate and all other analytical standards were purchased from Sigma-Aldrich (Gillingham, UK). MS grade acetonitrile and methanol were purchased from VWR (Lutterworth, UK). Individual stock solutions of 100 mM authentic standards of $^{13}$C CO$_2$ (Table S1) from selected metabolic pathways of interest of C. autoethanogenum were prepared in 50% (v/v) water and diluted as appropriate for LC–IDMS analysis.

**LC–IDMS Analysis.** LC–IDMS was performed on a ZIC-HILIC column (4.6 × 150 mm, 5 μm particle size, Merck SeQuant, Watford, UK) using Dionex UHPLC coupled to a Q-Exactive Plus hybrid quadrupole-Orbitrap mass spectrometer (Thermo Fisher Scientific, USA). A full description of the LC–IDMS method, developed from our previous publication, is given in the Supporting Information.

**Biosynthesis and Extraction of U-$^{13}$C-IS from C. pasteurianum Grown on U-$^{13}$C–Glucose.** C. pasteurianum (DSM 525) was used to generate multiple U-$^{13}$C-IS for LC–IDMS. The organism was activated on a clostridial basal medium (CBM) agar, as detailed elsewhere. Frozen cells (−80 °C) were streaked out on a prewarmed (37 °C), reduced CBM agar plate in an anaerobic cabinet (Don Whitley Scientific, UK) containing an 80:10:10 N$_2$/CO$_2$/H$_2$ atmosphere and incubated at 37 °C for 48 h. Actively growing cells scraped from this plate were then used as an inoculum in a modified liquid Biibel medium, which was then incubated for further 24 h under the same conditions. Details of the modified Biibel medium are given in the Supporting Information. The growth of C. pasteurianum was monitored by measuring the optical density at 600 nm (OD$_{600}$) over 24 h.

The cells of C. pasteurianum were harvested by pipetting 1 mL of aliquots of the whole culture immediately into precooled tubes on ice and centrifuged (10,000g, 2 min). The supernatants were removed, and the multiple U-$^{13}$C-IS from the cell pellets were extracted using 1 mL of methanol (−20 °C) and vortexed for 1 min. The resuspended cells were lysed by freezing in liquid nitrogen, thawed on ice, and vortexed for 30 s. The freeze-thaw sequence was repeated three times. The final extract was centrifuged (10,000g, 5 min) to remove cell debris, and the supernatant was removed and stored at −80 °C to be used as a U-$^{13}$C-IS mixture for LC–IDMS (Table S1).

**Validation of LC–IDMS Using U-$^{13}$C-IS Extracted from C. pasteurianum.** Data analysis was performed using TraceFinder 3.1 (Thermo Fisher Scientific, Hemel Hempstead, UK). The retention time (RT) and accurate mass (<5 ppm) were used to assign the metabolite/IS peaks. $^{12}$C metabolite calibration standards (13 calibration points, 131 standards) in the concentration range of 1 nM to 200 μM were prepared in 50% v/v methanol/water from each standard mixture, spiked with 1:1 v/v U-$^{13}$C extract of C. pasteurianum, and analyzed with LC–IDMS (n = 6). The limit of detection (LOD), limit of quantification (LOQ), linearity using coefficient of determination (R$^2$), precision, accuracy, and repeatability for each standard were used to assess the validity of the LC–IDMS based on the acceptance criteria for quantitative LC–MS/MS assays in the FDA guidelines for bioanalysis.

**Cultivation, Harvest, and Extraction of C. autoethanogenum during a pH-Shift Modulation.** C. autoethanogenum (DSM 10061) cells were revived and grown on a continuous CO-fed bioreactor using the conditions and setup stated elsewhere. The bioreactor was inoculated from the PETC-2-(N-morpholinio)ethanesulfonic acid (MES) growth
medium\textsuperscript{20} with a CO starter culture. pH conditions of the culture medium were adjusted throughout the bioreactor run: pH 5.0 at 15 mL/min CO (day 1–11), pH 5.0 at 27 mL/min CO (day 12–18), pH 4.7 at 27 mL/min CO (day 19–21), pH 4.5 at 27 mL/min CO (day 22–26), and pH 5.0 at 27 mL/min CO (day 27–40). The total gas flow was kept constant at 100 mL/min by balancing the N\textsubscript{2} flow. The production of acetate, ethanol, and 2,3 butanediol throughout the 40 days of the bioreactor run was monitored using an HPLC system, as previously described.\textsuperscript{8}

Bioreactor samples of C. autoethanogenum were collected at 37 °C when the optical density at 600 nm (OD\textsubscript{600}) reached 4.00. Daily samples of 1 mL (n = 3) were collected on ice throughout the bioreactor run (40 days) and subsequently centrifuged (4 °C, 10,000g), and following the removal of the supernatants, the cell pellets were snap-frozen in liquid nitrogen and stored at −80 °C. The intracellular metabolites of C. autoethanogenum were extracted from the cell pellets using the freeze-thaw approach described above with 2:1:1 chloroform/methanol/water containing the 1:1 v/v U-\textsuperscript{13}C extract of C. pasteurianum (U-\textsuperscript{13}C-IS). 50 μL of the aqueous supernatants was analyzed with calibration standards in a single analytical LC-IDMS run. Steady states were estimated by the use of robust regression to estimate average metabolite concentrations when the growth conditions remained constant for a period of days.

Robust Regression for the Estimation of Metabolite Concentrations at Different Steady States. An automated workflow that combines nonlinear least-square regression and robust statistics was implemented using Matlab 2019a (MathWorks, Natick, USA) to estimate the intracellular metabolite concentrations at different steady states.\textsuperscript{15,16} Initially, the unweighted data are used to estimate a first set of parameters for the chosen fit function. Then, a parameter $r$ is calculated for each data point based on the residuals (resid) from the previous iteration, an estimate of the standard deviation $s$, leverage values $h$, and a tuning constant (tune)

$$r = \frac{\text{resid}}{\text{tune} \cdot s \cdot \sqrt{1 - h}} \quad (1)$$

Thus, the parameter $r$ in (1) combines information about the distance of a data point from the found fit, its influence on the regression result, and the width of the distribution of the data point around it. The width of the distribution is calculated from the median absolute deviation of the residuals from their median (MAD)

$$s = \frac{\text{MAD}}{0.6745} \quad (2)$$

The constant denominator in (2) is chosen to ensure an unbiased estimate for the normal distribution. Note that the tuning constant is specific to the chosen weighing function and determines the down-weight assigned to large residuals (default values were applied here). Crucial to this approach is the choice of the weighing function $w$. This function is supposed to follow the inherent distribution of the experimental data around the fit function. Consequently, it has a significant effect on the identification of outliers and thus the results of the regression analysis. For this analysis, we assumed that the data points are normally distributed and employed the bisquare function (3)

$$w = \begin{cases} (1 - r^2)^2 & \text{if } \text{abs}(r) < 1 \\ 0 & \text{else} \end{cases} \quad (3)$$

which counteracts the quadratic impact of residuals obeying a normal distribution on parameter estimation. As defined in (3), the weights decrease with the increasing parameter $r$ (1) and thus reduce the effect of data points with larger residuals on the regression analysis. If the parameter $r$ exceeds ±1, a weight of zero is assigned, which will effectively remove the corresponding data point from the next regression run. This procedure is repeated until the sum of weighted least squares is minimal.\textsuperscript{21,22} Note that the computed confidence interval represents an approximation as no strict derivation exists in contrast to the standard least-square regression approach.

Following the determination of average metabolite concentrations, $p$ values were computed using a two-sided Kolmogorov–Smirnov test to determine whether the change in the metabolite concentrations between any two different steady states is significant or not. To our best knowledge, this approach has not been used in metabolite analysis previously.

RESULTS AND DISCUSSION

Optimization of the Growth of C. pasteurianum on U-\textsuperscript{13}C-Glucose for the Biosynthesis of U-\textsuperscript{13}C-IS. The uniformly labeled C. pasteurianum biomass was required for the extraction of \textsuperscript{13}C metabolites. For this strain, DSM 525 was grown on a modified Bibel medium which, in addition to glucose, contained no other carbon compounds other than CaCO\textsubscript{3} (250 g/L) as a buffering agent and very low concentrations of biotin (25 μg/L); see the Supporting Information for the exact composition. The optimal growth of C. pasteurianum was supported by the presence of biotin (25 μg/L) with CaCO\textsubscript{3} (250 g/L) compared to the use of the MES buffer (Figure 1a). The MES buffer was initially used because of our concerns regarding potential \textsuperscript{13}C carbon contamination due to CO\textsubscript{2} derived from CaCO\textsubscript{3}. However, the growth with the MES buffer was much poorer than with CaCO\textsubscript{3}. Hence, the potential of Ca\textsuperscript{12}CO\textsubscript{3} (used as a pH regulator) to serve as an unwanted carbon source by C. pasteurianum was also investigated. Ca\textsuperscript{13}CO\textsubscript{3} addition, with \textsuperscript{13}C glucose, in the culture medium showed no \textsuperscript{13}C-labeled metabolites and confirmed that CaCO\textsubscript{3} was not a carbon source. Hence, Ca\textsuperscript{13}CO\textsubscript{3} can be used in the production of the \textsuperscript{13}C-labeled biomass without risking \textsuperscript{12}C contamination. These culture conditions are notably different from a similar species, Clostridium acetobutylicum,\textsuperscript{23} suggesting that a species-specific growth optimization stage is crucial for the efficient generation of uniformly labeled \textsuperscript{13}C species.

To determine the glucose concentration supporting an optimally high culture density and the number of detectable metabolites, we investigated a range of glucose concentrations (0.2–6% w/v) (Figure 1b). The best \textsuperscript{13}C yield/cost ratio was obtained with 4% glucose, and it provided a similar number of cells and U-\textsuperscript{13}C intracellular metabolites compared to the use of 6% glucose (Figure 1b, Table S1). Consequently, 4% U-\textsuperscript{13}C glucose, CaCO\textsubscript{3} and biotin were used in the culture medium for the biosynthesis of U-\textsuperscript{13}C-IS from C. pasteurianum. This approach produced U-\textsuperscript{13}C-IS for the absolute quantification of 131 key intracellular metabolites of C. autoethanogenum and provided an increased metabolic coverage compared to similar methods.\textsuperscript{5A,24–26}
found to be improved, or at least equivalent, compared to previously reported LC−MS methods.27−34

Metabolic Profiling of *C. autoethanogenum* Bioreactors to Study the Effect of the Acidic pH Shift on the Production of High-Value Chemicals. The study involved an acidic pH shift of continuous cultures using CO as the sole single carbon substrate (Figure 2). At the initial condition of 15 mL/min CO inflow and pH 5.0, the level of acetate was higher than that of ethanol and was observed until day 11 (acetogenesis, phase 1). This low flow rate was chosen to allow the culture to adapt to the setup, whereas the pH was found optimally for *C. autoethanogenum* growth on C1 gas.32,33 Then, the CO flow rate was increased to 27 mL/min to maximize acetate and ethanol formation (acetogenesis, phase 2). This CO shift increased the level of both ethanol and acetate at the same rate with further acetate accumulation. As the pH was reduced to 4.7, acid production decreased with the increase in solvent (ethanol and 2,3-butanediol) production due to reassimilation of acids into solvents.34 A further drop in pH from 4.7 to 4.5 showed almost complete conversion of acetate to ethanol13 (solventogenesis, phase 3). In all three phases, the use of CO gas supplied was measured and was constant in each phase at 67−68%.

LC−IDMS was applied to monitor the changes in the intracellular metabolic profiles of *C. autoethanogenum* linked to the production of ethanol, acetate, and 2,3-butanediol in a series of bioreactor experiments (Figure 2). The intracellular metabolites of *C. autoethanogenum* were successfully quantified using the LC−IDMS in the daily samples (*n* = 3) over 40 days; a heatmap of the measured metabolites over time is available in Table S3. The orderly progression of changes in the intracellular metabolite concentrations of *C. autoethanogenum* was observed during acetogenesis (CO 15 to 27 mL/min) and solventogenesis (pH 5.0−4.5). Figure S3 shows a direct comparison of a selected set of metabolites during each CO or pH changes. The change in the CO flow rate had a less significant effect compared to the pH shift, and the concentrations of most of the intracellular metabolites had significantly changed during the pH shift to 4.5 where *C. autoethanogenum* was mainly in the solventogenesis phase. For instance, the concentration of AMP during acetogenesis was relatively high and continued to increase during solventogenesis. This may indicate that ATP is heavily utilized during acetate reassimilation for ethanol production, as previously stated.34 Increased levels of some amino acids, such as citrulline, homoserine, aspartate, proline, threonine, and arginine, were also observed during acetogenesis. Others, such as tryptophan, glucose, inosine, NAD⁺, NADP⁺, pyruvate, and 2-oxoglutarate, were decreased. The increased level of arginine from acetogenesis to solventogenesis was similar to *C. acetobutylicum*.34 Lactate, which is of a biotechnological interest, and succinate from the branched-TCA pathway of *C. autoethanogenum*, were also increased, which is consistent with the results reported by Marcellin et al.30

Robust Regression Analysis for the Estimation of Metabolite Concentrations at a Steady State. The average levels of metabolites during acetogenesis (phase 1 and phase 2) and solventogenesis (phase 3) were estimated using the optimized robust regression procedure to provide an accurate comparison between the different states due to CO and/or pH modulation. Figure 3 shows the minimized effect of the outliers in the determination of the concentrations of
Table 1. Validation Summary of the LC-IDMS for the Quantification of 131 Bacterial Metabolites

| description | number of metabolites | linearity | R² | precision | number of metabolites | description | number of metabolites |
|-------------|----------------------|-----------|----|-----------|----------------------|-------------|----------------------|
| quantification (LC-IDMS) IS | 131 | linearity | R² ≥ 0.99 | 131 | precision | number of metabolites |
| U-13C-IS | 93 | LOD | 100 ± 10% | 22 | medium (10–25 μM) | 131 |
| alternative U-13C-IS | 38 | ≤ 1 nM | RSD 10–15% | 22 | medium (10–25 μM) | 131 |
| linear range | 1–10 nM | 59 | | | | |
| 0.5–25 μM | 6 | 20–100 nM | RSD <10% | 11 | 100 ± 10% | 131 |
| 0.5–50 μM | 40 | 0.25–1 μM | RSD 10–14% | 11 | 100 ± 15% | 131 |
| 0.5–100 μM | 67 | LOQ | high (25–50 μM) | 11 | 100 ± 15% | 131 |
| 1–25 μM | 2 | 1 nM | RSD <10% | 116 | 100 ± 7% | 131 |
| 1–50 μM | 3 | 10–50 nM | RSD 10–14% | 15 | | |
| 1–100 μM | 12 | 0.1–1.0 μM | | | | |
| 5–200 μM | 1 | 5 μM | | | | |

B. Validation Summary Based on Metabolite Class

| class | number of metabolites | LOD (μM) | LOQ (μM) | R² | precision (%) | accuracy (%) |
|-------|----------------------|----------|----------|----|---------------|--------------|
| amino acid derivatives | 8 | 1–100 | 0.01–0.25 | 0.987–0.997 | 100 | 100 | 100 |
| amino acids | 23 | <1–500 | 0.001–5.00 | 0.985–0.997 | 100 | 100 | 100 |
| CoA/CoA derivatives | 7 | 10–500 | 0.10–1.00 | 0.986–0.994 | 100 | 100 | 100 |
| mono-/disaccharides and derivatives | 2 | 10–100 | 0.05–0.25 | 0.994 | 100 | 100 | 100 |
| organic acids | 35 | <1–500 | 0.01–1.00 | 0.985–0.996 | 100 | 100 | 100 |
| phosphorylated derivatives | 5 | 10–500 | 0.05–1.00 | 0.985–0.995 | 100 | 100 | 100 |
| phosphorylated mono-/disaccharides and derivatives | 8 | <1–250 | 0.001–1.00 | 0.986–0.993 | 100 | 100 | 100 |
| phosphorylated purines and purine derivatives | 16 | <1–500 | 0.001–0.50 | 0.987–0.997 | 100 | 100 | 100 |
| phosphorylated pyrimidines and pyrimidine derivatives | 12 | <1–250 | 0.001–0.50 | 0.987–0.997 | 100 | 100 | 100 |
| purines and purine derivatives | 9 | <1–100 | 0.001–0.25 | 0.985–0.994 | 100 | 100 | 100 |
| pyrimidines and pyrimidine derivatives | 6 | <1–250 | 0.001–1.00 | 0.986–0.995 | 100 | 100 | 100 |

“Full details of the method validation of all analytes are given in the Supporting Information for publication, Table S2. bPrecisions were calculated at low: 5 μM, medium: 25 μM, and high: 100 μM except for those with an upper limit of quantification (ULOQ) less than 100 μM, which were measured at low = 5 μM, medium = 25 μM, and high = 50 μM for ULOQ of 50 μM and Low = 5 μM, medium = 10 μM, and high = 25 μM for ULOQ of 25 μM, abbreviations: LOD: limit of detection, LOQ: limit of quantification, and U-13C-IS: uniformly labeled 13C-IS. cAccuracy was calculated at low: 5 μM, medium: 25 μM, and high: 100 μM except for those with an ULOQ less than 100 μM, which were measured at low = 5 μM, medium = 25 μM, and high = 50 μM for ULOQ of 50 μM and low = 5 μM, medium = 10 μM, and high = 25 μM for ULOQ of 25 μM.

Pyruvate, as an example, across the different growth phases of C. autoethanogenum using robust regression compared to standard averaging (a selected set of metabolites are also presented in Figure S4–S6). Such improvement in the quality of the metabolic data is important for a reliable representation of microbial metabolism since more and higher constrained experimental data restrict the variability of internal model variables. Therefore, models and their inherent assumptions about the network structure, mechanisms, and regulation can be validated more accurately and changed when deemed necessary. Consequently, the improved quality of the metabolic data allows for the improvement of metabolic models covering a wide range of conditions without losing proper biological internal states. Significantly changed metabolites between every two steady states were identified using p values generated with a two-sample Kolmogorov–Smirnov test at a 95% confidence level (for full details, see Table S4). Robust regression reduced the impact of outliers on the estimation of modeling parameters by an automated assignment of weights to the data points. In contrast, in common calculation of averages, all data points have the same weight and, hence, outliers can significantly reduce the accuracy and precision of the estimates. Consequently, robust regression generates estimates closer to the real intracellular concentration and less uncertainty than normal averaging. 21,22

Metabolic Pathway Analysis and Mapping. Pathway analysis of the average metabolite levels during acetogenic and solventogenic steady states (Figure S7) was performed using MetaboAnalyst, 35 and the affected pathways are listed in Table S5. Metabolic pathway analysis showed that reactions of the branched TCA pathway and alanine, aspartate, and glutamate metabolism were the most affected pathways associated with the pH shift in the bioreactor of C. autoethanogenum. In C. autoethanogenum, similar to C. acetobutylicum and Clostridium...
there is evidence that the TCA pathway is bifurcated and the oxidative branch of the pentose phosphate pathway is absent, making it difficult to define the enzymatic activity in these pathways. However, the level of malate, aspartate, and glutamate was found to be high during solventogenesis in *C. autoethanogenum*. This may indicate a similar enzymatic activity to *C. acetobutylicum*, in which the electron-consuming branch of the TCA pathway was found shut down during solventogenesis, but the oxidative part of the TCA pathway was active and responsible for the accumulation of aspartate and glutamate, consistent with the results obtained here. The average metabolite levels were also mapped using Escher biological pathway maps based on a recent *C. autoethanogenum* genome model. Mapping the metabolite data on the metabolic pathways and reactions of *C. autoethanogenum* improved our understanding of the metabolic changes associated with CO and/or pH modulation (Figure 4). For example, the concentrations of pyruvate and acetyl CoA were relatively high during solventogenesis compared to acetogenesis, while the acetyl phosphate level was decreased. The accumulation of pyruvate and acetyl-CoA may play an indirect role in the production of ethanol from acetate and acetaldehyde. The increased level of ethanol associated with the decreased level of acetate during pH reduction was as a result of ferredoxin-dependent acetaldehyde oxidoreductase (AFOR) and alcohol dehydrogenase (ADH), the enzymes responsible for the conversion of acetate to ethanol, which was consistent with a similar microorganism.

## CONCLUSIONS

We have successfully developed and validated a new LC–IDMS method for the analysis of 131 intracellular metabolites using *C. pasteurianum* as a source of $^{13}$C-labeled IS. Our method was applied here to the analysis of a series of bioreactor samples, providing consistent and valuable data for the quantitative modeling of metabolic pathways. Subsequently, we have used the method routinely for the analysis of many thousands of samples from other bioreactor studies on *C. autoethanogenum*. The developed LC–IDMS method demonstrated an improved throughput for the absolute quantification of the intracellular metabolites and has advantages for studies involving large sample sets where comprehensive coverage of intracellular pathways is required. In addition, the use of robust regression with the LC–IDMS data provides a powerful tool for the accurate estimation of the metabolite levels with greater resistance to outliers than standard regression/averaging. We believe that the combined method is suitable for the study of metabolic alterations caused by external changes and deliberate mutations in *Clostridium* sp. and will provide a high-quality input for computation.
modeling. The biosynthesized $^{13}$C LC−IDMS approach has the potential to be adapted to other types of microorganisms.

**ASSOCIATED CONTENT**

* Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.0c05588.

LC−IDMS analysis, culture media for *C. pasteurianum*, purity of the U-$^{13}$C-1S in the extract of *C. pasteurianum* grown on U-$^{13}$C glucose, extracted ion chromatograms of a selected set of the key metabolites of *C. autoethanogenum*, direct comparison of the level of a selected set of metabolites measured at different CO or pH changes in the bioreactor samples of *C. autoethanogenum*, determination of the steady-state concentrations of a selected set of metabolites across the different growth phases of *C. autoethanogenum* using robust regression compared to standard average, and measured level of *C. autoethanogenum* metabolites in acetogenesis compared to solventogenesis (PDF)

Coverage of the key selected metabolites of *C. autoethanogenum* by *C. pasteurianum*, validation of the developed LC−IDMS, measured intracellular metabolites of *C. autoethanogenum* throughout the CO-fed bioreactor run, average concentrations of *C. autoethanogenum* metabolites at different steady states, and pathway analysis of the measured intracellular metabolites of *C. autoethanogenum* (XLSX)

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Notes
The authors declare no competing financial interest.

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