Short Communication

Lithium perrhenate catalyst for carbon aerogel-based supercapacitor

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Abstract
Carbon aerogels are unique type of amorphous carbon-based materials with an extraordinary properties including light weight, well-developed and tailored pore structure, high specific surface area, low electrical resistivity and high purity. Therefore carbon aerogels can be used in numerous applications, including energy storage materials such as supercapacitors or lithium-ion batteries. Synthesis of hydrogel requires accurate concentration of monomers and catalysts, exact temperature and time. Low-density carbon aerogel can be produced using a complicated supercritical drying method, which allows to expel solvent without carbon porous structure collapse. Here we report a possibility to use novel type of resorcinol/formaldehyde gelation catalyst based on rhenium salt. The organic gel obtained using lithium perrhenate was traditionally carbonized and examined with respect to energy storage properties. It was found that interaction of lithium and rhenium atoms with monomers resulted in completely different structure than using typical sodium carbonate catalyst.

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1 Introduction

Although carbon aerogel is extraordinary material that may find application in numerous areas of everyday living it's large-scale production is limited because of complex and sophisticated apparatus required for drying procedures (high T and p autoclaves to maintain supercritical solvent parameters). Regardless complex apparatus carbon aerogels can be successfully applied in the energy storage applications, specifically in double layer capacitors. Gels are characterised by low electrical resistivity, tailored pores structure, high surface area, purity of carbonized material, and light weight that make carbon gels one of the best candidates for supercapacitors. The methodology to obtain high quality tailored material in a facile way is still under consideration. The history of gels, specifically inorganic gels, had been triggered by Steven Kistler who proposed the method to obtain silica gel from water glass in a hydrochloric acid-catalyzed process. He stated that the key step in gel synthesis is a proper drying procedure preceded by aging. Cross-linking and polymerisation of precursors are processes responsible for slight shrinking of material, known as syneresis, which allows to take material out from the container. In the next step material is dried. As the simple water evaporation leads to significant shrinkage of material and severe damages, Kistler proposed firstly to replace water by another solvent that can be further exchanged by a gas. Based on this procedure liquid is replaced by another one that does not dissolve porous structure and has low critical temperature [1]. Material with exchanged solvent is then put to autoclave, which allows to achieve critical temperature and pressure parameters for particular solvent. At this conditions no evaporation can appear, solvent is expelled from the material by capillary forces only, as the liquid is converted directly into permanent gas. It is crucial to exchange water to solvent having lower surface tension because at critical T and p water is such a powerful agent that might damage gel structure back to zol [2]. The history of organic aerogels has been started years later in the end of eighties, when Richard Pekala mixed resorcinol with formaldehyde in a proper molar ratio [3]. Aged, cross-linked gel was then treated with acetone to exchange fluid in pores. Supercritical drying in carbon dioxide atmosphere
at critical temperature 31 °C and critical pressure 7.4 MPa produced monolithic resorcinol–formaldehyde aerogels [4]. Carbonization of the organic resorcinol–formaldehyde aerogels is performed to enhance their unique physical properties. Examination of carbonization temperature from 1050 °C up to 2100 °C showed that from 1800 °C partial ordering of structure can be observed with four to even ten horizontally-aligned layers [4]. This shows that temperature 1050 °C is sufficiently high to produce amorphous nanocrystalline carbon.

The gelation process is based on polymerisation and crosslinking of monomers. Cluster formation in gelation process is strongly pH-, temperature-, and reagents concentration-dependent. Under proper parameters the formation of CH₂ bridges and CH₂OH cross linking is favored [5]. In fact process is composed of addition of hydroxymethyl derivatives of resorcinol and condensation reaction to form methylene and methylene ether bridges [6].

The role of keeping appropriate initial pH level is attributed to the catalyst, which generally can be divided into basic and acidic [7]. The most frequently used is probably sodium carbonate, while salts and hydroxides of lithium, potassium, barium, calcium, and magnesium were also examined [8]. It was found that divalent cations accelerates faster the disappearance of formaldehyde than monovalent [9]. Additionally using larger cations the bigger clusters can be obtained which result in increased pore size characteristics [10]. Gelation using some metals may lead to coordinating bonds between metals and hydroxyl groups of the same or different aromatic rings [11]. Other metal salts were tested as well. For example refractory metal salts including chromium, molybdenum and tungsten salts. It was found that application of chromium in +6 oxidation state (NH₄)₂CrO₄ resulted in neither and tungsten salts. It was found that application of chromium through molybdenum to tungsten. The effect of metals like Fe²⁺, Co²⁺, Ni²⁺ may be responsible for partial graphitization of carbon material [19]. The general catalyst trend in carbon gels formation is to increase in average pore size and total pore volume using possibly smallest amount of catalyst i.e. high R/C ratio [20]. At higher amount of catalyst results bigger amount of clusters are produced in addition reaction, and consequently pore size diameter is diminished.

Texture of as prepared carbon aerogels can be improved by activation either physical or chemical. The popular physical activators include steam, ammonia, carbon dioxide, while chemical is based on reagents such as potassium hydroxide, potassium carbonate or phosphoric acid [21]. Activation is able to tailor porosity, producing more microporosity, and consequently enhance the specific surface area. Proper activator may also change electrical conductivity and number of active sites as well [22].

The use of carbon gels in electrochemical applications is still limited but some examples can be found in the literature. Generally the specific capacity of carbon aerogel matrix used as electrodes in supercapacitors may vary from tens up to 240 F/g [21]. In comparison to other type of carbons (activated carbon, graphite, graphene), carbon gels have some residual amount of heteroatoms, which are components of active sites, through which the net capacity may be increased by pseudocapacitive effects. Additionally, active sites strongly improve wettability that is important for electrolyte transport in energy storage applications. Resorcinol/formaldehyde gels impregnated by chloroplatinic acid were tested in fuel cells electrodes [23], however it was found that impregnation of metal on a prepared gel led to its poor dispersion within carbon matrix and no significant difference in characteristics with respect to bare gel was observed. RF gels modified with deposited molybdenum were examined in electrolyser operation [24]. The catalytic activity of modified gels was analyzed adding second metal to RF gels simultaneously with sodium carbonate catalyst. In such a way a vast group of materials was examined from titanium copper, and manganese, through precious metals up to refractory metals like molybdenum and tungsten [25].
2 Experimental

2.1 Carbon aerogels preparation

Carbon aerogels were synthesized mixing 10.64 g resorcinol and 15.5 mL formaldehyde in the presence of proper catalyst, either sodium carbonate (RF) or lithium perrhenate (RF LiRe). After 3 days mixing, the polymerized structure was aged for 7 days at 80–85 °C, and then the solvent was exchange into acetone (immersing gel into a beaker with acetone). Wet gels were supercritically dried in autoclave in supercritical acetone at 250 °C and 6 MPa. Finally, the dried organic gels were carbonized in a Jenker’s tube at 900 °C without air supply.

2.2 Material characterization

The morphology was examined using high resolution scanning electron microscope Zeiss Leo Gemini 1525, equipped with secondary electrons and backscattered electrons detectors. Nitrogen adsorption isotherms at −196 °C were evaluated using 3Flex from Micromeritics in the relative pressure range 0.01–0.99, using nitrogen of purity 99.998%. The specific Surface area was calculated using Brunauer–Emmett–Teller (BET) method from adsorption data of a range 0.05–0.3. Pore size and pore volume distribution were calculated with Barrett–Joyner–Halenda (BJH) method. Prior to analysis materials were dried at 110 °C for 31 h and 1 h in vacuum. X-ray powder diffraction was performed using Rigaku MiniFlex 600 with Cu Kα radiation, equipped with silicon strip detector D/teX, and Soller slits 2.5”. Electrochemical analysis was performed using two electrode configuration and Auto-lab PGSTAT 302/N workstation. Electrode materials were mixed with poly(tetrafluoroethylene) and pasted on electrochemical nickel current collectors. Both electrodes were separated with a membrane soaked with 6 M KOH. The assembly was pressed by screws in a poly(methyl methacrylate) casing. The specific capacity was calculated from galvanostatic charge/discharge curve, capacity loss from cyclic voltammetry (CV) curves in the range 0–1 V with scan rate 0.5 V/s, while the resistance of the electrode processes was determined by electrochemical impedance spectroscopy (EIS), in the frequency range 100 kHz–100 mHz with the amplitude of sinusoidal voltage signal equal 10 mV.

3 Results

Process of carbon gels preparation was schematically presented in a Fig. 1. It is composed of several subsequent stages with supercritical drying being the most troublesome.

A newly prepared gel was thoroughly examined with respect to structural and electrochemical properties. At the beginning the morphology was analyzed to show any significant differences in materials structure using sodium carbonate or lithium perrhenate catalyst. The structural differences of both produced gels can be found already at magnification ×5000. The gel prepared with typical sodium carbonate catalyst is more dense and the main material is covered by debris of significantly smaller particles (Fig. 2a), while RF LiRe is composed of more regular particles. It can be also noticed that the surface of lithium perrhenate-catalyzed material is more exfoliated (Fig. 2b).

Bigger magnification (× 30,000) revealed corrugated morphology of RF material and more spongy-like structure of RF LiRe, in a Fig. 2c, d, respectively. This showed that lithium perrhenate catalyst produced porous material with well-developed pore structure. It was also found that RF LiRe was less fragmented after carbonization i.e. less fragile than traditional RF carbon gel.

One of the key parameter of electrode material selection is appropriately high surface area with pore size adequate for electrolyte diffusion. Application of lithium perrhenate as polymerization and cross-linking catalyst enhanced significantly the specific surface area (Table 1). This effect can be ascribed to both rhenium and lithium. From one side rhenium has a strong catalytic activity and is able to chelate organic molecules to arrange them spatially in an appropriate way. Authors have performed tests with ammonium perrhenate and perrhenic acid catalysts as well, however, in those examples the red-brown solid powder materials were precipitated during polymerisation and aging stages. The catalyst activity was very high even at big R/C ratio. This showed that some perrhenates are more privileged than others. For example any of such problems were not observed in case of lithium perrhenate. Probably because lithium atom behaves more like divalent in gelation process (which was discussed in an introduction part). Consequently, the combination of lithium and perrhenate ions
Fig. 1  Schematic presentation of carbon gel production

Monomers + catalyst

\[ \text{gelation (polymerization + crosslinking)} \]

Carbon gel

\[ \text{carbonization} \]

Organic wet gel

\[ \text{supercritical drying in acetone 250}^\circ\text{C, 6MPa} \]

Organic dry gel

Fig. 2  SEM images for gels prepared with sodium carbonate (RF) and lithium perrhenate (RF LiRe) catalysts

(a)  (b)  (c)  (d)
was used. Divalent-like lithium boosted formaldehyde consumption while perrhenate ion coordinated resorcinol molecules. Both of them allowed to keep solution homogenous up to drying procedure.

Usually, faster polymerisation generates bigger microporosity, however, for lithium perrhenate catalyst the opposite was observed. Probably, spatial ordering of resorcinol molecules in solution slightly counteract quick consumption of formaldehyde. This produced material of reasonably big pore size. As compared to sodium carbonate-catalyzed gel the pore volume and pore size were doubled for lithium perrhenate catalyst. This is advantageous as the bigger size of pores improves penetration of pore channels by electrolyte ions in hydrated form (Table 2).

The obtained isotherms (Fig. 3) are convex with respect to pressure axis and their shape presents “the cooperative adsorption” i.e. previously adsorbed particles pursue to increase the overall adsorption. Consequently, the interaction of adsorbing particles is stronger than one between particles and adsorber. This type of isotherms are mostly assigned to microporous materials. The shape of hysteresis revealed spherical pores with numerous narrowings.

The X-ray diffraction pattern showed amorphous structure of both materials (Fig. 4). Although both were

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**Table 1** Specific surface area and pore area calculated for carbon aerogels

| Sample | Specific surface area BEI/m²/g | Pore area BJH adsorption/m²/g | Pore area BJH desorption/m²/g |
|--------|-----------------------------|-----------------------------|-----------------------------|
| RF     | 614.20 ± 0.90               | 521.88                      | 554.76                      |
| RF LiRe| 696.62 ± 1.47               | 628.66                      | 552.40                      |

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**Table 2** Pore volume and pore size calculated for carbon aerogels

| Sample | Pore volume BJH (adsorption) cm³/g | Pore volume BJH (desorption) cm³/g | Pore size BJH (adsorption) nm | Pore size BJH (desorption) nm |
|--------|------------------------------------|------------------------------------|-------------------------------|-------------------------------|
| RF     | 1.24                               | 1.87                               | 9.53                          | 13.49                         |
| RF LiRe| 3.71                               | 3.71                               | 23.61                         | 26.86                         |

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Fig. 3 Isotherms obtained for carbon aerogels prepared using sodium carbonate catalyst (a) and lithium perrhenate catalyst (b)
carbonized at the same temperature the intensity of RF gel graphite-like signal around 26° was markedly bigger. This may indicate hindered ordering of carbon structure when using lithium perrhenate catalyst. This can be also observed by dual nature of this signal in RF LiRe, which is partially assigned to non-ordered carbon structure around 15° and partially stacked around 26°. There were not found any signals attributed to metal catalyst, however, some low-intensity peaks (hidden in background) were observed around 45° and 70°.

CV tests were performed to show the ability of material to withstand multiple charge discharge cycles. Electrodes were scanned with a rate 0.5 V/s in the potential range 0–1 V. The difference in the capacity of the first and thousandth cycle revealed the stability of electrode towards capacity loss. Actually, in both cases (RF and RF LiRe) a slight increase in the capacity was observed by 0.7 and 2.9%, for RF and RF LiRe, respectively. This is attributed to presence of functionalities within the structure, which introduced pseudocapacitance. It can be observed that the shape of RF LiRe is more rectangular (left and right hand side of plot in a Fig. 5 is on the outer part vs RF). It means that material is working more uniformly. However, both electrodes showed slight delay in charging just above 0 V and discharging in range 0.95–1 V, which is combined with electrolyte diffusion effectiveness.

Specific capacity was obtained from the galvanostatic charge/discharge curves, which were presented separately for two materials in a Fig. 6. Curves for RF were registered at significantly higher current density. Nevertheless how long the charging time was, at lower current...
density (about 0.3 A/g) it was impossible to charge RF above 0.5 V. The RF curve is noticeably bent in the upper region of charge and lower region of discharge, which shows non-ideal character of the electrode processes. This effect was strongly inhibited using lithium perhenate catalyst. The bigger pore size enabled easier transport of electrolyte and made charge/discharge process more reversible — this can be observed at 0.2 A/g, when the ideal triangular and very symmetric curve was recorded.

The electrochemical Impedance spectroscopy measures the impedance of cell as function of frequency. Obtained data can be demonstrated graphically either as Nyquist (imaginary vs real impedance component) or Bode (phase angle vs frequency) plot. EIS is a powerful tool which allows to determine electrolyte resistance ($R_s$), charge transfer resistance ($R_{ct}$) evaluate mass transport, and energy/power properties of the analyzed material. Nyquist plots for RF and RF LiRe, presented in Fig. 7 (full plot and high frequency region), showed quite different characteristics. The semi-circle corresponding to the Faradaic charge-transfer resistance was much bigger in case of RF. This is attributed to more developed functionalities. This heteroatoms active sites increase the net resistance of the electrode and interact with the electrolyte producing irreversible reactions. The loop is much smaller in RF LiRe satisfying improved penetration of electrode by electrolyte. Similarly a straight line in the low-frequency region, representing the ion diffusion in the electrode structure, is more steep for RF LiRe confirming better capacitive behaviour.

Data calculated from CV curves (capacity change from the 1st to 1000th cycle), galvanostatic charge/discharge (specific capacity), and Nyquist plots (resistance) were presented in Table 3.

4 Conclusions

It was found that lithium perhenate was able to effectively catalyze gelation of resorcinol-formaldehyde mixture. The produced carbon aerogel had significantly enhanced specific surface area, and better developed pore structure. Morphological analysis revealed completely changed pore size that was attributed to both lithium and rhenium interaction with monomers. Structure was more corrugated and exfoliated satisfying increased specific surface area and consequently bigger electrochemical double layer formation. Electrochemical characterization was performed in a symmetric supercapacitors assembly with an aqueous electrolyte. The multifold increase in the specific capacity of as-prepared supercapacitor was observed, however, slight increase in capacity loss after 1000 cycles was found as well.
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Compliance with ethical standards

Conflict of interest The authors declare that they have no conflict of interest.

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