Designing the future atomic electrocatalyst for efficient energy systems

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Abstract
Following the fast development of electrocatalysts, atomic catalysts have surely become the most frontier research topic in energy supply systems. In varied electrochemical reactions, they have displayed untapped potential for practical applications due to the exceptional performances in both electroactivity and selectivity, ultra-high metal utilization, and flexible substrates. Besides the conventional experimental synthesis strategies and characterization techniques, advanced theoretical calculations and even machine learning algorithms have been introduced to understand and predict the electrocatalysis performances of novel atomic catalysts, supplying the insightful knowledge for the future rational design and synthesis of the atomic catalyst with the desired properties. Therefore, this review will highlight the recent advance achievements in atomic catalysts regarding the atomic catalyst synthesis and applications, covering the mainstream electrochemical process in energy applications. Meanwhile, we also summarize the application of advanced theoretical explorations as valuable references for future electrocatalyst design. Moreover, we will summarize the existing challenges for the practical applications and the prospects of present atomic catalysts.

KEYWORDS
atomic catalyst, catalyst design, electrocatalysis performance, energy conversion

1 | INTRODUCTION

Single atom catalyst (SAC) is a new frontier in catalysis science. It features the atomically dispersed metal atoms on the solid support surface, anchored by the strong metal-support interaction. The anchored metal atoms do not have bonding interaction with each other, and hence the electronic states are distinct from those metal clusters or particles, where strong metal-metal orbital overlap exists (Figure 1). The conventional heterogeneous catalysts usually contain a mixture of the broad size distribution of metal particles, and only the particles with certain sizes can act as the active species while the remaining ones are inert or even favorable for side-reactions. Moreover, the active sites on the nanoparticles are generally enclosed by the relatively inert surrounding atoms and take up only a small portion of the surface. Therefore, the atom utilization efficiency and selectivity of conventional heterogeneous catalysts are usually poor, leading to unsatisfactory...
mass activity and low Faradaic efficiency (FE). Homogeneous catalysts, on the other hand, have well-defined active sites and tunable coordination environments, and hence they exhibit excellent activity and exclusive selectivity for a specific reaction. However, it suffers from poor stability and troublesome recycling process. Downscaling the particle size is an efficient way to improve the active site utilization rate as the surface-area-to-volume ratio increase and more active sites are exposed on the surface. Nano-engineering downsizes the particles to nanoscale and obtains tremendous properties optimizations through the size-effect. Following this principle, the ultimate downsizing will reach the atomic-scale, which results in the SAC. SACs inherit the merits of both heterogeneous and homogeneous catalysts and are regarded as the bridge connecting the gap between heterogeneous and homogeneous catalysis.5

The SAC usually possesses distinct and outstanding performance in many electrochemical reactions, for example, oxygen reduction reaction (ORR),6-11 oxygen evolution reaction (OER),12-16 hydrogen evolution reaction (HER),17-20 nitrogen reduction reaction (NRR),21-28 and carbon dioxide reduction.29 The excellent activity of SACs generally stems from the unique single-atom motifs as active sites on the surface. The single atom sites have unique geometry and electronic properties since the metal-metal bonds are absent, and the valence states of the isolated active sites can be tuned by electron-transfer with the anchored support.17,30 The contribution of SAC to enhance reaction selectivity relies on the unique isolated atoms sites on the surface, which show distinct preference to the adsorption configuration of the adsorbates. For instance, the two-electron pathway ORR is more favorable on SACs since the adsorption of O2 preferably takes the end-on configuration, which favors the formation of OOH* instead of O–O bond cleavage.31 The strong metal-support interaction not only stabilizes the isolated atoms and prevents the agglomerations, but also substantially modulates the atom electronic state via charge-transfer. This is frequently discussed and demonstrated via characterization techniques and density functional theory (DFT) calculations. A representative example is the Mo⁰/GDY SAC, in which the Mo atoms are anchored on the graphdiyne support in zero-valence state.30 The strong electron-rich environment of GDY preserves the zero-valence state of Mo through a strong p-d coupling. Reversible Mo-C charge transfer not only suppresses the HER process but also activates the hydrogenation of adsorbed N₂, endowing the highly active and selective electrochemical NRR catalysis performance of the Mo⁰/GDY. Interestingly, the Mo⁰/GDY also facilitates HER if the N₂ is absent from the solution. The HER takes place in the C sites adjacent to the Mo atoms, and the activity also stems from the reversible electron transfer through the p-d coupling between Mo d-orbitals and C p-orbitals. Therefore, the mono-dispersed atom sites of SACs not only achieve the utmost utilization of active sites but also provides innovative pathways to modulate the electroactivity for outstanding electrocatalytic performance.

The minimization of particle sizes to the atomic level inevitably elevates the surface energy to a very high level, where the tendency of atom aggregation and agglomeration into clusters or even large particles is remarkably strong. This is an essential challenge for the synthesis of stable SACs. The rapid developments of synthesis techniques and powerful theoretical modeling have resulted in a variety of systematic approaches to stabilize the single atom sites on the surface via the strong metal-support interaction.32 Multiple synthesis approaches of SACs have been developed, such as the wet-chemistry approach,33-35 metal–organic frameworks (MOF)-derived methods,36-39 pyrolysis,40 atom trapping,41-43 electrodeposition,44 impregnation,45,46 and so on.

In this minireview, the recent advanced synthesis techniques and strategies for SACs will be first introduced. The characterization techniques of SACs will be briefly discussed subsequently. The electrochemical applications of SACs in HER, OER, ORR, NRR, and CO₂RR are then introduced and discussed. The interpretation of the enhanced and outstanding electrocatalytic activity of SACs and the rational design principles of SACs for each reaction will be the main focus of discussion. Finally, we will present a discussion and outlook for the SAC-related important concepts and future development of SACs. The concept map is given to visualize the topics in the article (Figure 2).
2 | SYNTHESIS OF SINGLE-ATOM CATALYSTS

Due to the unique surface structure, preventing the aggregation of metal atoms is the key challenge to synthesize robust and high-performance SAC. Numerous methods have been applied to construct SAC, including the wet-chemistry method, atomic layer deposition (ALD), MOF-derived method, electro-deposition method, atom trapping, and so on. The representative methods will be briefly introduced in the following sections.

2.1 | Wet-chemistry synthetic methods

The wet-chemistry method generally involves three steps to produce SACs. First, the metal species are introduced on various supports via impregnation and coprecipitation. Then, drying and annealing of the materials are done, and finally the reduction or activation of metal species. Theoretically, SACs are achieved by reducing the metal species content to a fairly low level. The smaller particle size will lead to larger surface energy and stronger aggregation tendency. Hence, an effective embedding of metal atoms in support is required for the wet-chemistry method to produce SACs. However, the advantages and disadvantages of the wet-chemistry method are both obvious. On the one hand, it is effective for the synthesis of SAC on oxide substrates, and suitable for potential large-scale production of supported metal catalysts since it does not require specialized equipment. On the other hand, the wet-chemistry method has difficulties in preparing high metal loading materials. Li et al synthesized a Pt SAC anchored on g-C₃N₄ (Pt-CN) catalyst for HER via the wet-chemistry method, in which the Pt loading is only 0.16 wt%. Yang et al reported the synthesis of Pt/TiC and Pt/TiN SACs by the incipient wetness impregnation method, with the loading of 0.45 wt% and 0.35 wt% respectively.

The SAC synthesis via the wet-chemistry method has developed a number of systematic strategies to achieve atomically dispersion and prevent the as-formed single atoms from migration and agglomeration. The strategies mainly include defect engineering, spatial confinement, and coordination design strategy. The defect engineering strategy exploits
controlled construction of defects on support to trap the metal precursors and anchor metal atoms during post-treatment. The defect engineering enables metal loading control with the concentration of defects and endows the SAC with more property modulations brought by the formation of defects. The typical cation vacancy defect has been used for synthesizing SAC. For instance, by employing defect-rich Ni(OH)$_x$ nanoboardswith abundant Ni$^{2+}$ as a support, a high Pt loading (up to 2.3 wt%) SAC was successfully synthesized.$^{53}$ In comparison, when the perfect Ni(OH)$_2$ was used, only Pt nanoparticles with a much lower loading of 0.9 wt% were formed. X-ray absorption spectrometry (XPS) and DFT calculations unveiled that the stabilization effect of Ni vacancies contributed to the high metal loading and stability of Pt SACs via an enhanced charge-transfer. The spatial confinement strategy utilizes molecular-scale cages to prevent atom migration. It first encapsulates the mononuclear metal precursors with porous materials such as zeolites, MOFs, and covalent organic frameworks (COFs), and then remove the ligands of precursors by post-treatment to form single metal atoms stabilized by the skeletons of supports.$^{32}$ For the coordination design strategy, the coordination sites are rationally designed to capture the metal precursors or atoms to inhibit the migration and agglomeration of metals. The strong interaction between metal species and lone-pair electrons on coordinating atoms such as N, O, and S anchors the single atoms and enables the synthesis of SACs.$^{2,54,55}$ For instance, the N sites of tetra(4-(imidazole-1-yl)phenyl)porphyrindine (TIPP) ligands were designed to catch and separate Co$^{3+}$ ions. Followed by pyrolysis, single Co atoms were anchored by surrounding N atoms (Figure 3A).$^{56}$ Similar to the defect engineering strategy, the precise control of uniform coordination sites on supports is the prerequisite of the coordination design strategy, which demands fine control of the synthesis conditions.

**FIGURE 3** The representative synthesis methods for SACs. (A) Schematic illustration of the synthesis of ISAS-CO/HNCS. Source: Reprinted from Han et al$^{56}$ by permission from the American Chemical Society. (B) Schematic illustrations of Pt ALD mechanism on graphene nanosheets. Source: Reprinted from Sun et al$^{57}$ licensed under CC-BY. (C) Illustration of the rational fabrication of single Fe atoms-involved Fe$_{38A}$-N-C catalyst via a mixed-ligand strategy. Source: Reprinted from Jiao et al$^9$ by permission from Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim. (D) Schematic illustrations of cathodic (left) and anodic (right) deposition of Ir species. The yellow, green, red, and white spheres represent Ir, Cl, O, and H atoms respectively. Source: Reprinted from Zhang et al$^{44}$ licensed under CC-BY. (E) Proposed atom trapping reaction mechanism for the synthesis of Cu-SAs/N-C. Source: Reprinted from Qu et al$^{42}$ licensed under CC-BY.
2.2 ALD method

ALD is defined as synthesis using alternating and saturating gas-solid reactions, coinvented by two groups working independently. The ALD has been recognized as an effective method at controlling metal and metal oxide sites and improving catalytic activity, selectivity, and durability. It provides a controlled method for atomically precise growth, which is suitable for the synthesis of SACs with metal oxide thin films as support. Sun et al synthesized a Pt SAC anchored on graphene nanosheet using the ALD technique for the first time (Figure 2B). The synthesis procedure starts with oxygen atoms implanted in graphene nanosheets, which can react with (methylcyclopentadienyl)trimethylplatinum (MeCpPtMe3). The organic ligands of MeCpPtMe3 are converted into H2O, CO2, and hydrocarbon fragments under exposure to O2, leading to the formation of Pt-containing monolayers. The remaining O2 oxidized the Pt-containing monolayers to form a new absorbed oxygen layer on the Pt surface, which will subsequently react with the new MeCpPtMe to initiate the next cycle. This is the whole ALD cycle in preparation for the Pt SACs on graphene nanosheets. Controlling the number of ALD cycles will adjust the morphology, size, and loading weight of Pt SACs. The ALD method provides a powerful method for the synthesis of noble metal SACs on several types of supports, such as SiO2, Al2O3, and TiO2. However, the low yields, the high expense of equipment, and precursors of ALD limit its widespread production.

2.3 Metal-organic frameworks (MOF) method

MOFs have received much attention in recent years due to their high specific surface area, tunable porosity, and unique structures. These intrinsic properties would perfectly meet the substrate requirements for stabilizing SACs. The MOFs outperform other conventional porous SAC supporting materials such as zeolites, carbon nanotubes (CNTs), and graphene with its easy and precise control of nanoarchitectures. The desired sizes, porosities, and functional groups of MOFs can be simply controlled by the constituent geometry through synthetic designs. Thus, MOFs are expected to be one of the most promising and versatile platforms for fabricating SACs with high metal loadings and stability. Additionally, MOF-derived materials obtained by pyrolysis partially inherit the structural properties of the original MOF, and hence could also serve as a good alternative support material for SACs.

The MOF-based SACs can be classified into MOF-stabilized SACs and MOF-derived SACs. MOF-stabilized SACs are prepared by direct immobilization of single metal atoms on the MOFs. The tunable pore size and shape of MOFs allow the selective accessibility of reactions substrates or products, endowing MOFs with catalytic selectivity. However, the instability under harsh conditions, for example, electrocatalysis, and its weak conductivity of MOF substrates hinders the applications of MOF-stabilized SACs in electrochemical reactions. For the MOF-derived SACs, the MOFs or MOF-based composites act as the precursors for the synthesis. The metal ions are atomically dispersed in the structure of MOFs by the coordination of organic ligands. For instance, the N-rich ligands in MOFs are utilized as nitrogen and carbon sources to prepare N-doped carbon materials after the pyrolysis. Therefore, the MOF-derived SACs typically endure harsh conditions better than the MOF-stabilized SACs. Moreover, MOF-derived SACs feature excellent conductivity, high specific surface areas, desired hierarchical structure, and maximized atom utilization efficiency, showing the enormous potential in electrocatalysis. Synthetic strategies for MOF-derived SACs mainly include a mixed-metal strategy, a mixed-ligand strategy, and a spatial confinement strategy.

The key to the mixed-metal strategy for SAC preparation is to realize the homogeneous dispersions of two types of metal nodes in one MOF structure, whereas most MOFs have only one kind of metal node or cluster. The mixed-metal MOFs have two types of metal sites. The targeted metal sites are separated by both N-rich linkers and the second metal sites with low boiling points (eg. Zn). The pyrolysis process or annealing will evaporate the second metal sites, leaving the targeted metal species anchored on the derived N-doped porous carbon matrices. The strong N-metal interactions will substantially stabilize the atomically dispersed metal atoms and prevent the aggregations. The zeolitic imidazolate framework (ZIF) is the frequent choice as a precursor for the mixed-metal strategy because the targeted metal besides zinc can be easily introduced into the ZIF. Li et al reported the synthesis of Co/NC SACs with the loading of Co over 4 wt% by pyrolysis of Zn/Co-ZIFs. The limit of mixed-metal strategy is that if the targeted metal atoms cannot assemble the isostructural MOFs precursor, especially for some noble metals that are rarely used as the metal nodes of MOFs.

The mixed-ligand strategy is similar to the mixed-metal strategy. The targeted single metal sites are separated by the different types of ligands, and the coordination environment of the targeted metal sites can be adjusted via the selection of ligands. The distance between the metallated ligands is simply controlled by adjusting the ratio of the mixed ligands. When the distance is appropriate, the immigration of metal atoms is sufficiently inhibited and SACs will form after the
A successful example of a mixed-ligand strategy is the Fe/NC SACs prepared by direct pyrolysis of a mixed-ligand porphyrinic MOF (Fe$_{20}$-PCN-222) and a subsequent ZrO$_2$ removal step (Figure 3C). Notably, the MOF-derived Fe/NC SACs inherit the rod shape and highly oriented mesopores of the precursor Fe$_{20}$-PCN-222, which contributes to the excellent ORR activity.

Spatial confinement strategy utilizes the pores/cages of MOFs to encapsulate the isolated mononuclear metal precursors, which efficiently suppress the aggregation of nearby metal atoms during the pyrolysis process. The prerequisite is that the molecular sizes of metal precursors must be larger than half of the pore/cage sizes of MOFs to ensure the entire occupation of each cage/pore by only one metal precursor. This also limits the universality of this method to some extent, because most of the conventional metal salts have too small sizes and hence are excluded. Hence, M(acac)$_x$ and ferrocene (Fc) with large ligands are the proper choices for metal precursors. Li et al. synthesized a Fe/NC catalyst by pyrolysis of the Fe/ZIF-8, in which the pores are inserted by Fe(acac)$_3$ one-by-one.

The future development of MOF-derived SACs needs to solve the agglomeration of metal atoms at high metal loadings in order to produce the SACs with a higher density of active sites. It is expected that the combination of theoretical modeling and experiments will promote the guided design and synthesis of high metal loading MOF-derived SACs. Efforts must be made in searching the guiding principles and developing essential techniques to achieve the fine control of desired structural and catalytic properties for large-scale industrial applications.

### 2.4 Electrochemical deposition

In a recently published work, Zhang et al. proposed an electrochemical deposition approach as a universal route for fabricating SAC (Figure 3D). The prevalent SAC synthesis techniques usually have special requirements for either the anchored metals or the supports. For instance, the pyrolysis method generally yields carbon-based support due to the decomposition of metal-organic components. The wet-chemistry method suffers from the trial-and-error process since there is still no consensus that has been reached on the mechanism. The atom trapping method requires both the mobile metal species and trapping sites on the supports. In comparison, by adjusting the metal precursors and supports, a series of SACs can be successfully obtained from cathodic or anodic deposition. Surprisingly, even for the same metal, the cathodic deposition products and anodic deposition products exhibit distinct electronic states. Consequently, the cathodic deposition SACs are reported to be promising HER catalysts, while the anodic deposition ones are candidates for OER catalysts.

The mechanistic study revealed that the electrodeposition process resembles the molecular mechanism of nucleation in the solution-phase synthesis, where the support can be regarded as the solvent. The upper limit of mass loading for SACs is determined by the minimum supersaturation on the support. When the mass loading exceeds the minimum supersaturation level, the atomically dispersed metal will start to aggregate into clusters. The generality of the electrodeposition method was tested by 4d and 5d metal precursors, including Ru, Rh, Pd, Ag, Pt, and Au, and all of these metals were successfully deposited atomically on Co(OH)$_2$ nanosheets. The method was further successfully extended to 3d and 4d transition metals on nitrogen-doped carbon (N–C) support. In addition, the Ir single atoms were also deposited on various supports such as Co(OH)$_2$ nanosheets, MnO$_2$ nanosheets, MoS$_2$ nanosheets, Co$_{0.8}$Fe$_{0.2}$Se$_2$ nanosheets, and N–C from both cathodic and anodic deposition. Therefore, the electrochemical deposition is a universal method that is applicable to a wide range of metals and supports for the fabrication of SACs.

### 2.5 Atom trapping

Synthesis of SACs with high metal loadings and stable performance at high temperatures is essential for industrial applications. For heterogeneous catalysts made from precious metal nanoparticles adsorbed on metal oxides, high temperatures will make the metal atoms mobile and aggregate into larger particles, which is known as Ostwald ripening process. The catalysts, therefore, suffer from a loss in surface area and activity. The atom trapping method is a desirable novel approach to resolve this issue.

Jones et al. innovatively utilized the mechanism and conditions of Ostwald ripening to create SAC. They showed that the conditions under which nanoparticles emit mobile species are also ideally suited to generating atomically dispersed catalysts if the mobile species can be effectively trapped. At 800°C in oxidizing ambient conditions, Pt is emitted as volatile PtO$_2$, and can be trapped and dispersed atomically with appropriate supports. Ceria is found to be effective for
inhibiting the sintering of Pt and able to trap the Pt in a single-atom state, confirmed by a variety of characterization techniques, for example, X-ray powder diffraction (XRD), energy-dispersive spectroscopy (EDS), and aberration-corrected scanning transmission electron microscopy (AC-STEM). Surface species such as hydroxyls and carbonates, which could prevent the trapping of mobile species, would have desorbed at high temperatures and provide a clean surface for better stabilization of single atoms. Qu et al reported a facile gas-migration strategy to directly transform bulk materials into single atoms onto the support, which has great potential for large-scale production. First, the ammonia coordinates with the copper atoms to form volatile Cu(NH$_3$)$_x$ species based on the strong Lewis acid-base interaction. Then, following transportation under an ammonia atmosphere, the Cu(NH$_3$)$_x$ species are trapped by the defects on the nitrogen-rich carbon support, forming the isolated Cu sites. The synthesized Cu-SAs/N-C catalysts show a superior ORR performance and exceptional electrochemical and thermal stability. Additionally, a series of M-SAs/N-C (M = Co or Ni) could be fabricated using this gas-migration method, demonstrating the generality of this approach. Besides trapping the mobile species in the gas phase and high temperature, atom trapping is also viable in ambient conditions. Qu et al described an ambient synthetic strategy to construct SACs from metal foam (metal = Fe, Co, Ni, and Cu) by the surface dangling bonds of graphene oxide (GO) support. When mixing GO slurry with metal foam and drying in ambient conditions, electron transfers occur from M$^0$ to the dangling oxygen groups on GO, resulting in M$^{\delta^+}$ (0 < $\delta$ < 3) species. Meanwhile, M–O bonds are formed as M$^\delta$ coordinates with the surface oxygen dangling bonds of GO. Subsequently, the metal atoms are pulled out of the metal foam by the M–O bonds under the assistance of sonication to give M-SAs/GO materials. This synthesis at room temperature from bulk metals provides a versatile platform for facile and low-cost fabrication of SACs.

Atom trapping should be broadly applicable as a method for preparing single-atom catalysts. The approach requires a supply of mobile atoms and support that can bind the mobile species. The conditions that are favorable for Ostwald ripening are ideal because mobile species are generated continually.

3 | CHARACTERIZATION OF SINGLE-ATOM CATALYSTS

It is necessary to examine and confirm the existence of single atomic sites. This requires a high spatial resolution to determine the single atoms with several-angstrom sizes. To date, sophisticated characterization tools used for that purpose include electron microscopy, such as scanning tunneling microscopy (STM) and high-angle annular dark-field imaging scanning tunneling microscopy (HAADF-STEM), as well as spectroscopic techniques including extended X-ray absorption fine structure (EXAFS), X-ray absorption near-edge structure spectroscopies, and infrared (IR) spectroscopy. The in situ/operando characterization techniques are also important to reveal the reaction process and mechanism on SACs as the model reaction systems. The characterization techniques of SACs will be briefly introduced herein.

3.1 | Electron microscopy approach

The development of electron microscopy has reached sub-angstrom scale, endowing the image quality to directly capture the presence of single metal atoms dispersed on support and determine the location as well as the spatial distribution of single atoms. HAADF-STEM takes advantage of the Rutherford scattering of electrons to detect heavy atoms on light elements of supports. It has successfully distinguished the single metal atoms for elements such as Pt, Pd, Au, and Fe. The disadvantage of HAADF-STEM is that it cannot distinguish the single metal atoms from the support if their atomic numbers are close. When the support is conductive, STM can provide the atomic and electronic structure information of single metal atoms. Deng et al used low-temperature STM images combined with STM simulation to confirm that a FeN$_4$ center is embedded in the graphene matrix and the iron center significantly modified the density of states of adjacent atoms. The in situ observation of the electronic states of single metal atoms in a reaction environment is challenging. The recent development of environmental TEM (ETEM) enables the in situ characterization of structural evolution of SACs under gaseous and operational conditions. The in situ TEM with the atomic resolution was first reported by Gai et al. The successful applications include the observation of Pt atoms migration, transformation between Pt atoms, clusters, and nanoparticles, the transformation of noble metal nanoparticles to stable single atoms at above 900°C, and also the growth of graphene catalyzed by SACs. These results demonstrate the great power of in situ TEM and STM for characterization and reaction tracking of SACs.
3.2 | Spectroscopic techniques

Spectroscopic techniques for SACs characterization mainly involve EXAFS, Fourier transform (FT) spectrum, and IR spectroscopy. The EXAFS spectra data can offer information about the local coordination number, interatomic distances, structural disorder, and kind of neighboring atoms at a given distance. The characteristic feature of SACs in EXAFS spectra is the absence of metal-metal bonds. Chen et al. applied the EXAFS successfully to evaluate the sizes of supported Ag NPs and determine the structures of the anchoring sites of single Ag atoms. Similarly, the metal-metal bond amplitude in the FT spectrum will disappear when the metal atoms are dispersed atomically. IR spectroscopy is also able to distinguish and quantify single metal atoms from metal nanoparticles. Yates et al. confirmed the presence of single Rh atomic species in their Rh catalysts via IR spectroscopy. Some recent works also differentiate and quantify the fraction of Rh single atoms and Rh nanoparticles.

The in situ Fourier transform infrared (FTIR) is able to provide more decisive evidence to exclude the presence of NPs in SACs, which the TEM method could not achieve. The in situ FTIR is highly sensitive to the vibration mode of the adsorbed CO molecule on the active site, distinguishing the nanoparticle sites and single-atom sites and offer effective tracking of the reaction pathways of CO catalyzed on SACs. Qiao et al. demonstrate the presence of only isolated and positively charged single Pt atoms in Pt1/FeOx SAC via the characteristic CO adsorption peak at 2080 cm$^{-1}$. Similarly, the existence of atomically dispersed metal atoms in single-atom alloy (SAA) catalysts. Pei et al. distinguished the atomically dispersed Pd sites in the AgPd0.025/SiO2 catalyst reduced at different temperatures by comparing the relative intensity of the CO adsorption bands. Shan et al. observed the development of the C=O stretching peak of acetaldehyde at 1723 cm$^{-1}$ in the nonoxidative ethanol dehydrogenation reaction catalyzed by Ni0.01Cu SAA. The results supported the evidence of the participation of Ni atoms in the cleavage of the C–H bond of ethoxy species at lower temperatures compared to Cu NPs.

4 | ELECTROCHEMICAL APPLICATION OF SINGLE ATOM CATALYSTS

4.1 | Hydrogen evolution reaction (HER)

HER is the fundamental reaction of electrochemical water-splitting and has been widely considered as a sustainable alternative to traditional fossil fuels. HER is a two-electron transfer reaction, and its mechanism and elemental steps are depicted in the following equations:

Volmer step:

\[ \text{H}_3\text{O}^+ + e^- \rightarrow \text{H}^+ + \text{H}_2\text{O} \]  
(1)

\[ \text{H}_2\text{O} + e^- \rightarrow \text{H}^+ + \text{OH}^- \]  
(2)

Heyrovsky step:

\[ \text{H}^+ + \text{H}_2\text{O} + e^- \rightarrow \text{H}_2 + \text{OH}^- \]  
(4)

Tafel step:

\[ 2\text{H}^+ \rightarrow \text{H}_2 \]  
(5)

Equations (1) to (5) show that the chemisorption of H* is the key intermediate of the HER, which limits the reaction rate. According to the Sabatier principle, the optimum catalyst should have the Gibbs free energy of H* ($\Delta G_H$) close to zero. Therefore, the development of HER electrocatalysts focuses on the optimization of $\Delta G_H$. 
| Catalyst | Synthesis | Application | Overpotential ($\eta$) | Activity |
|----------|-----------|-------------|----------------------|----------|
| Ni(0)/Fe(0)/GD $^{17}$ | Electrochemical deposition | Acidic HER | 66 mV at 10 mA cm$^{-2}$ (Fe/GD) | 80.0 A mg$_{metal}^{-1}$ at $\eta = 0.2$ V |
| Pd$^0$/GDY $^{94}$ | Electrochemical deposition | Acidic HER | 55 mV at 10 mA cm$^{-2}$ | 61.5 A mg$_{metal}^{-1}$ |
| Ru/GDY $^{15}$ | Electroreduction | Acidic HER | 44 mV at 10 mA cm$^{-2}$ | 15.88 A mg$_{metal}^{-1}$ |
| Cu@GD NA/Cl $^{295}$ | Self-catalyzed growth | Acidic HER | 79 mV at 10 mA cm$^{-2}$ | Tafel slope = 69 mV dec$^{-1}$ |
| Ru/Pt/Pd@Co-SAs/N-C $^{96}$ | MOF-derived | HER (all pH) | 7 mV at 10 mA cm$^{-2}$ in 1 M KOH (Ru@Co-SAs/N-C) | 500 A g$_{Ru}^{-1}$ |

In recent years, the emerging SACs have demonstrated their superior HER activity compared to their traditional nano-counterparts, especially in neutral and alkaline conditions (Table 1). More importantly, the choice of metal is no longer limited to limited noble metals. Various earth-abundant transition metals such as Fe, Co, Ni, Mo, and W have been developed as promising alternative materials to Pt for HER. The carbon-based materials and metal compounds are the major choices as the support of the SACs. The strong coupling interaction between the support and metal atoms not only prevents the agglomeration of the atoms but also endows unique electronic structure properties to the atom site, contributing to the enhanced activity of HER. Xue et al reported that the zero-valence Ni and Fe anchored on graphdiyne (GDY) SACs were designed and successfully synthesized, exhibiting unique electronic structure properties and superior HER activity. The Fe/GDY exhibits the best HER activity with only 9 mV onset overpotential, and an overpotential of 66 mV at 10 mA cm$^{-2}$, which is better than the other earth-abundant metal HER catalysts and comparable to the noble-metal-based catalysts (Figure 4A). It even surpasses the commercial Pt/C in terms of mass activity. This superior HER activity is ascribed to the abnormally strong (sp)-d orbital overlapping between the Ni/Fe atoms with the surrounding carbon atoms. With the innovative ab initio method proposed by the co-author Huang, the neutral state of the metal atoms is revealed as the result of the compensation of electrons from the sp-orbitals of C, forming the $3d^8+\delta$ ($\delta \sim 2$) electron configuration and activating the neighboring carbon atom sites. The electronically active C sites in Ni/Fe anchored GDY system demonstrate moderate $\Delta G_H$ around 0 eV, promoting both the adsorption and desorption of H* (Figure 4A). The excellent properties of graphdiyne have led to a number of high performance HER SACs.

The HER SACs have developed into more complex designs. For instance, metal clusters are imported to the SACs without changing the original isolated dispersion of metal atoms. The imported metal clusters interact with the single atom site, generating a synergistic effect, which enhances the reactivity. Yuan et al innovatively designed and synthesized metal clusters (Ru, Pt, Pd, and so on) combined with single cobalt atoms anchored on nitrogen-doped carbon (Ru/Pt/Pd@Co-SAs/N-C) (Figure 4B). The catalyst demonstrates a superior HER catalytic activity and stability in basic media compared with the commercial Pt/C, and additionally offers an excellent pH-universal HER activity covering acidic, neutral, and basic conditions. Notably, proven by multiple characterization techniques, the uniform monodispersed Co atoms on the surface are not disturbed by the formation of metal clusters. The superior pH-universal HER activity is ascribed to a synergistic effect between the clusters and Co single atom sites, revealed by the DFT calculations. The MOF derived SACs have also attracted great attention in electrochemical catalysis applications, including HER.

Besides the experiment efforts, theoretical studies have also been extensively conducted to investigate the rational design principle of SACs for HER. Hossain et al studied a series of transition metals supported on nitrogen-doped graphene as SACs for HER by a combination of DFT calculations and electrochemical measurements. The theoretical screening of $\Delta G_H$ shows that only a few of the transition metals (eg, Co, Cr, Fe, Rh, and V) are suitable for HER, in which Co-SAC has the most optimal $\Delta G_H$. They further analyzed the electronic structures and found that only the valence $d_{z^2}$ orbital actively participates in the reaction with hydrogen. The superior HER electrochemical activity of Co-SAC was mainly originated from the location of 3$d_{z^2}$ valence orbital near to the Fermi level and its partially empty antibonding state. Moreover, a linear correlation for the catalytic activity ($\Delta G_H$) with the electronic structure of SACs and charge transfer along SACs was found. They confirmed their theoretical results by synthesizing three SACs (Co, Ni, and W) and the experiment results were aligned with the prediction that Co-SAC would be the best HER catalysts while both of them exhibited superior HER activity. Huang et al conducted a theoretical study of TM SACs based on AX (A = Al, Ga, In, and Tl; X = S and Se), BX$_2$ (B = Mo and W) and ZrS$_2$ monolayer substrates for HER in order to find out the efficient HER activity descriptor.
FIGURE 4  (A) The zero valence Ni and Fe single atoms anchored on graphdiyne for HER. The onset of potentials and overpotentials at the current density of 10 mA cm$^{-2}$ of Ni/Fe-GDY catalysts are superior to other reported catalysts. Charge density analysis illustrated the strong electron transfer between metal and carbon atoms. The Ni/Fe-GDY systems have preferable adsorption strength of H. Source: Reprinted from Reference 17 licensed under CC-BY. (B) Schematic illustrations of the synthesis of metal clusters combined with Co-SAs/N-C single-atom catalysts and the HER activities in acidic, alkaline, and neutral conditions. Source: Reprinted from Reference 96 by permission from Elsevier. (C) Computational screening of G on substrates (A) MoS$_2$; (B) MoSe$_2$; (C) WSe$_2$; (D) WSe$_2$, and correlation of $\varphi$ with $G_{1p}$. Source: Reprinted from Reference 102 by permission from the Royal Society of Chemistry.
They found that the classic d-band center theory cannot describe the bonding between the TM single atom and H accurately. Instead, the details of the partial density of states (PDOS) must be analyzed to evaluate the orbital overlap between the d-states of TM and s-states of H, which showed a high correlation with the $\Delta G_H$. Since neither the PDOS overlap and $\Delta G_H$ are suitable for fast scanning, they proposed a new universal and efficient descriptor. As shown in Equation (6), the descriptor $\varphi$ captures the number of valence electrons ($\theta_v$), bonding distance ($d$), coordination number ($n$), and the electronegativity of the single atom site ($\chi_M$) and neighboring sites ($\chi_x$):

$$\varphi = \theta_v \times \left( \chi_M + \sum \frac{1}{d} \chi_x \right) / n$$  

(Figure 4C).\textsuperscript{102} The descriptor $\varphi$ demonstrates a linear relationship with $\Delta G_H$ on M-BX$_2$, M-AX, and ZrS$_2$ systems. The predictions of the descriptor are consistent with the experimental works, in particular, the Ru-MoS$_2$ has been confirmed to have comparable HER activity to commercial Pt/C. In summary, the recent theoretical studies on HER SACs focus on the proper descriptor of the atom site activity. Due to the unique electronic structure of SACs, the classic d-band theory meets its limit in an accurate description of the bonding ability of the metal atom. Therefore, more factors are included in the above researches, typically the electronegativity and detailed consideration of valence orbital in bonding. Meanwhile, a more efficient descriptor that requires less computational effort and conveys more intrinsic information of the SACs structure and metal element is in huge demand for the rapid screening of high HER activity transition metal SACs.

4.2 Oxygen reduction reaction (ORR)

ORR plays a critical role in many fuel cell devices and holds a special place in the field of electrocatalysis. Oxygen is reduced to water molecules by the addition of four protons and electrons electrochemically in ORR. The multiple proton-electron transfer steps result in the complex mechanism and sluggish kinetics of ORR, which severely limits the efficiency of the fuel cell devices. Therefore, highly active electrocatalysts are demanded practical applications of ORR. Unfortunately, the currently most active commercial catalyst for ORR is the Pt/C, which suffers from the expensive cost of Pt and the unsatisfying cost-efficiency ratio.\textsuperscript{108} Over the past decades, the development of novel ORR electrocatalysts has been a consistent hot research topic, focusing on the cheaper and more efficient Pt-alternatives, especially the non-noble metal-based catalysts.
### TABLE 2 Summary of ORR single atom catalysts

| Catalyst          | Synthesis          | Application         | Overpotential (η) | Activity                  |
|-------------------|--------------------|---------------------|-------------------|---------------------------|
| Pt1-N/BP6         | Wet chemistry      | Acidic/alkaline ORR | 0.83 V            | —                         |
| Cu-N-C7           | Pyrolysis          | Alkaline ORR        | 0.4 V             | 36.9 mA g⁻¹ cu⁻¹          |
| Cu SAC8           | Pyrolysis          | Alkaline ORR        | 0.26 V            | —                         |
| SA-Fe-HPC10       | Pyrolysis          | Acidic/alkaline ORR | 0.23 V            | Tafel slope = 49 mV dec⁻¹ |
| Fe-N-C8           | MOF-derived pyrolysis | Acidic/alkaline ORR | ≈0.28 V          | 23.27 mA cm⁻²             |
| FeAC@FeSA-N-C11   | Wet chemistry      | Alkaline ORR        | 0.40 V            | 61.1 mA cm⁻²              |
| Fe-SAs/NSC109     | Template-assisted  | Alkaline ORR        | 0.23 V            | Tafel slope = 60 mV dec⁻¹ |
| Co-N-C31          | Wet chemistry      | Acidic H₂O₂        | 0.1 V             | FE = 90%                  |
| Fe-C-O110         | Impregnation and reduction | Alkaline H₂O₂ | 0.122 V          | FE = 95%                  |

The recently emerging SAC is also considered as a promising candidate to achieve a high atom utilization efficiency, cheap cost as well as superior ORR activity simultaneously (Table 2). For instance, Liu et al reported a cost-effective, efficient, and durable carbon-supported Pt SAC for ORR.⁶ DFT calculations suggest that the anchored Pt single atom sites are tolerant to carbon monoxide/methanol but highly active for the ORR. More importantly, the extraordinary electronic property modulation from the formation of SAC will unleash the potential of many other transition metals to become efficient ORR catalysts. Cu-based catalysts are usually excluded from the choices of ORR catalysts due to their relative inertness in the adsorption of ORR intermediates.¹⁰⁸,¹¹¹ However, Li et al reported that the single atomic Cu anchored on nitrogen-doped two-dimensional carbon matrix (Cu–N–C) exhibited superior ORR activity compared to the Cu nanoparticles, and even surpassed the commercial Pt/C.⁷ The Cu–N–C featured a high Cu content of 20.9 wt%, resulting in the abundant Cu atomic sites on the surface. The overpotential of Cu–N–C was comparable to the Pt/C, while the Tafel slope of the Cu–N–C was only 37 mV dec⁻¹, much smaller than that of Pt/C (84 mV dec⁻¹), N–C (77 mV dec⁻¹), and other state-of-the-art catalysts. DFT calculations revealed that the O₂/OOH adsorption energies of single Cu atomic sites were modulated to favorable levels and the O–O bond stretching was also improved, leading to the accelerated ORR process (Figure 5A). Cui et al also reported the synthesis of Cu SAC on CNTs through a simple pyrolysis method.⁸ The ORR activity was comparable to commercial Pt/C. Fe-based catalyst has been considered as a promising candidate to replace the Pt-based ORR catalysts. However, it still suffers from poor stability and mediocre catalytic activity in acidic medium.¹¹² A desirable solution is to develop the Fe SAC, in which the coordinated Fe atoms will be firmly anchored on the support, typically carbon-based materials or MOF. The active site structure is typically FeNₓ/C. Zhang et al developed the single Fe atom dispersed on hierarchically structured porous carbon (SA-Fe-HPC) frameworks. In acidic electrolytes, the SA-Fe-HPC catalysts exhibited comparable ORR activity to the commercial Pt/C but better long-term electrochemical stability and selectivity. In alkaline media, the SA-Fe-HPC catalysts outperformed the commercial Pt/C in both ORR activity, durability, and selectivity.¹⁰ A MOF-based Fe-N-C SAC was synthesized by Jiao et al and demonstrated superior oxygen reduction activity and stability surpassing almost all non-noble-metal catalysts and Pt/C in both alkaline and acidic conditions.⁹ The M-N-C (M = transition metal) active structure studied in Fe-based SAC catalyst has been also successfully implemented on Co and Zn, endowing satisfactory ORR activity and stability which are comparable to or even better than those of Pt-based catalysts.⁶⁵,¹¹³

While the fabrication of SAC has been regarded as one of the promising strategies to develop highly efficient ORR catalysts, there is still room for further improvement of activity for SAC. Ao et al designed and synthesized a Fe SAC integrated with Fe nanoclusters.¹¹ The active sites were still the single-atom Fe sites, while the activity was remarkably enhanced under the synergistic effect from the embedded Fe nanoclusters, confirmed by experiments and theoretical calculations (Figure 5B). Zhang et al attempted to introduce the sulfur atoms to the nitrogen-doped carbon matrix (N, S-codoped carbon matrix, NSC) and investigated the catalytic performance of Fe, Co, Ni-SAC based on this support.¹⁰⁹ The structural analysis revealed that the S atoms form bonds with N atoms for Fe-SAs/NSC, while metal-S bonds are formed in Co-SAs/NSC and Ni-SAs/NSC. DFT calculations reveal that the FeNₓS₂ center site is more active than the CoNₓS₁ and NiNₓS₁ center sites, due to the higher charge density and lower energy barriers of the intermediates and products. The experiment results confirm that these three SACs all contribute high ORR activity while Fe-SAs/NSC is the best of all and surpasses the Pt/C.
The ORR is not limited to its four-electron process forming water molecules from the reduction of molecular oxygen. The two-electron pathway that generates hydrogen peroxide is also under extensive research due to its broad applications and the unsatisfactory industrial production method. Electrochemical ORR offers an attractive route for direct formation of hydrogen peroxide and on-site applications. Unfortunately, the cost-effective electrochemical catalysts for two-electron ORR are still lacking. Moreover, the selectivity competition between the two-electron pathway and the four-electron pathway is also a challenge to resolve for efficient electrochemical H₂O₂ production. The O–O bond splitting ability should be suppressed to promote the two-electron pathway of ORR. SACs are therefore the promising candidates since the adsorption of oxygen molecules on a single atomic site typically takes the end-on configuration, which is not that favorable for the O–O bond splitting as the μ-peroxo coordination. Gao et al found that the Co SAC has the optimum close to zero ΔGOOH⁺ among Mn, Fe, Co, Ni, and Cu, suggesting it has the highest catalytic activity toward the two-electron ORR pathway (Figure 5C). The subsequent electrochemical tests were consistent with the theoretical prediction, showing that the Co-NC SAC even slightly outperformed the best previously reported catalysts in acidic media, the Pd-Hg alloy. Jiang et al conducted a study on the two-electron ORR SACs with CNTs as the support. Among the selected transition metal elements (Pd, Fe, Co, and Mn), the Fe-CNT presented the best H₂O₂ performance in terms of activity and selectivity in experiments. The DFT calculations revealed that the Fe-C-O motifs were responsible for the enhanced activity and selectivity. Comparison of the OOH⁺ adsorption energies of different coordination motifs suggested that both Fe and O atoms in CNTs essentially contributed to the H₂O₂ catalytic performance.

Although the SAC has been demonstrated to be highly active for ORR by experiments and theoretical calculations, the detailed mechanism of the enhanced activity remains controversial. Wang et al recently presented a microkinetic model...
for ORR on Fe-N-C SACs and unveiled a self-adjusting mechanism induced by its intrinsic intermediate. The OH* at 0.28-1.00 V of potential on FeN₄ would form a new active moiety, Fe(OH)N₄. Therefore, unlike the previous assumption, the active center during the ORR of Fe-N-C is not constantly the FeN₄. The Fe(OH)N₄ presented the optimized intermediate bindings, owing to the electronic structure modulation induced by OH*. This unique self-adjusting mechanism will enable alternative strategies for improving the ORR activity. Besides increasing the density of single atomic sites, utilizing a proper ligand to replace OH* to optimize the electronic structure of the atomic site should be another promising choice. Therefore, the rational design of ORR SAC remains a lot of room to discover. The complex reaction mechanism of ORR also demands a more in-depth analysis, especially on the SAC with unique electronic structures and coordination environments.

4.3 Oxygen evolution reaction (OER)

H₂ has been proposed as a future energy source under the growing concerns on environmental issues and demands for clean energy. The electrochemical water-splitting is the most direct way to produce H₂, but it is hindered by the low efficiency of the counterpart reaction, OER. Being the reverse reaction of ORR, OER also suffers from the large overpotential and sluggish kinetics. Therefore, catalysts with substantially high activity as well as superior stability are desired for the application of OER. Currently, the benchmark OER catalysts are the noble metal oxides, IrO₂ and RuO₂, which are not satisfactory due to their scarcity and expensive cost. The recently developed nanoparticle OER catalysts have already shown remarkable activity enhancement of lower overpotentials, yet their efficiency and active site utilization rate can be improved by the SAC strategy. Both noble metals and non-noble metals SAC for OER have been designed, synthesized in recent years, showing substantial activity enhancements and prolonged activity compared to their oxides or nanomaterials counterparts.

The reported SACs in electrocatalysis typically show binding with nitrogen atoms, which yields unsatisfactory OER activity. Hence, modulation of the metal atom coordination is a promising strategy to improve the charge transfer and the OER activity (Table 3). Li et al. reported a Ni SACs coordinated to oxygen sites on graphene-like carbon (Ni-O-G SACs) showing exceptionally excellent OER activity. The Ni-O-G SACs outperformed the state-of-the-art OER SACs in a variety of electrochemical performance parameters, including overpotential, Tafel slope, current density, and turnover frequency (TOF). The Ni-O-G SACs displayed a 3D interconnected porous framework composed of ultrathin graphene-like sheets, single atomic distribution of Ni sites, Ni–O configuration, and high valence state of single Ni atoms. DFT calculations uncovered that the Ni–O bonding resulted in a high oxidation state of single Ni atoms, which leads to the low OER overpotential and reduced Gibbs-free energy (Figure 6A). Further activity improvement on Ru was explored in the Ru/CoFe-LDHs catalyst, fabricated by Li et al. The Ru single atoms are anchored on the surface of CoFe layered double hydroxides (CoFe-LDHs) by Ru-O-M (M = Fe or Co) bond. The Ru/CoFe-LDHs showed an overpotential as low as 198 mV at a current density of 10 mA cm⁻², a substantially lowered Tafel slope of 39 mV dec⁻¹ and durability in alkaline solution, which outperformed both the CoFe-LDHs and commercial RuO₂. Ru single atomic sites were confirmed as the active sites for OER by in situ XAS and DFT calculations. The CoFe-LDHs worked as co-catalysts which accelerated the kinetics of the OOH* group from O* group. The strong electronic coupling between the Ru and CoFe-LDHs was observed by XPS spectra and demonstrated by differential charge density from calculation results. The electron donation from LDHs to Ru stabilized the valence states of Ru below +4, preventing the oxidation and activity loss of Ru sites and substantially enhanced the electron transfer ability. Similarly, Zhang et al. explored the synergistic effect between single-atom Au and the NiFe-LDH support and found that the anchored single-atom Au successfully enhanced the Fe active sites on LDH via electron transfers and inducing charge redistribution on the Fe sites (Figure 6B).

![Table 3: Summary of OER single atom catalysts](image)

| Catalyst       | Synthesis                        | Application | Overpotential (η) | Activity           |
|----------------|----------------------------------|-------------|------------------|--------------------|
| Ni-O-G¹²       | NaCl template                    | Alkaline OER| 224 mV at 10 mA cm⁻² | Tafel slope = 42 mV dec⁻¹ |
| Ru/CoFe-LDHs¹³ | Wet chemistry                    | Alkaline OER| 198 mV at 10 mA cm⁻² | Tafel slope = 39 mV dec⁻¹ |
| Au/NiFe-LDH¹⁴  | Electrodeposition                | Alkaline OER| 237 mV at 10 mA cm⁻² | 64.8 A g⁻¹          |
| Ru₁-Pt₁₃Cu¹⁶   | Acid and electrochemical leaching| Acidic OER  | 220 mV at 10 mA cm⁻² | 6615 A g⁻¹ Ru⁻¹     |
FIGURE 6  (A) DFT modeling of Ni-O-G SACs structure and free energy diagrams of OER pathways and theoretical overpotentials. Source: Reprinted from Reference 12 licensed under CC-BY. (B) CV curves, overpotentials, and Tafel slope comparison for Au/NiFe LDH and pure NiFe LDH. Schematic illustration of the activation on Fe sites via Au anchoring. Source: Reprinted from Reference 14 by permission from the American Chemical Society. (C) Electronic structures and orbital contour plots for Ru-GDY catalysts, and the reaction pathway for OER at $U = 0$ V and $U = 1.23$ V vs RHE, respectively. Source: Reprinted from Reference 15 by permission from Elsevier. (D) Compressive strain effect on the OER activity of Ru single atoms embedded in PtCu alloy. Source: Reprinted from Reference 16 licensed under CC-BY thenovel graphdiyne material enable the bifunctional catalytic ability for water-splitting (Figure 6C). The highly active electronic migration and redistribution from the site-to-site between Ru and neighboring C atom sites and adsorbates were observed, which contributed to the modulation of Ru electronic structure and consequently the enhanced HER and OER activity. The C6 ring and the Ru neighboring C sites showed a strong electron-rich character and compensated the charge depletion from Ru-site during the electrocatalysis process. Furthermore, adsorption of protons would lead to the self-modification on the Ru-4d band, endowing the efficient electron-transfer with OER intermediates. Besides introducing other transition metal elements, the strain is also effective in modulating the electronic structure of single atomic sites, reported by a study on Ru-SAC by Yao et al (Figure 6D). Although RuO2 is reported to be one of the most active OER catalysts, it suffers from instability during the reaction. The frequent changes in the redox state of metal and formation of
Ru-Oₓ moieties that would peel off from defects are the major reasons for the instability. By cooperating with the Ru single atom sites on the PtCu alloys with a varied lattice constant, an OER catalyst with enhanced activity and remarkable stability is obtained. The lattice strain on the PtCu alloy was controlled by adjusting the content of Cu via sequential acid etching and electrochemical leaching. As DFT calculations analyzed, the compressive strain increased as the Cu content became higher, and the impact on the d-band was synchronously imposed on the supported Ru atom sites. The improved oxidation and dissolution resistance of the Ru₁-PtCu₃ catalysts was explained by the charge transfer analysis, which suggested that the gained charge on adsorbed oxygen mainly came from the Pt-Cu alloys but less from the single atomic Ru itself. This work provided a novel pathway for the electronic structure engineering of the single-atomic site, which will promote the activity as well as durability.

4.4 | Nitrogen reduction reaction (NRR)

Artificial fixation of N₂ from the atmosphere to produce NH₃ is crucial since the NH₃ is an indispensable chemical for a broad range of industries and agricultural applications.¹²⁵,¹²⁶ However, the chemically inert nature of N₂ significantly hinders the conversion in mild condition, owing to the extremely high bond energy (940.95 kJ mol⁻¹) of the N≡N triple covalent bond.¹²⁷ Electrochemical reduction of N₂ to NH₃ is expected to be the solution for future ammonia production since it can operate in moderate conditions and couple with water-splitting to obtain the hydrogen and required electricity without pollution. However, due to the large energy barrier and the competitive side reaction HER, the efficiency of electrochemical NRR is still severely limited. Therefore, activation of the N≡N triple bond and suppression of HER is the key challenge to improve the yield and FE of NRR. Although extensive efforts have been made, the state-of-the-art NRR electrocatalysts still could not achieve the balance between activity and selectivity. The FE of NRR reduction is typically below 10%.²²

SACs are considered as promising candidates for NRR electrocatalysis for its advantages of high atom utilization efficiency, unique electronic structures, and similarity of the coordination environments to the ligand fields of molecular NRR catalysts (Table 4).¹²⁸ There have been theoretical and experimental studies that demonstrated improved NRR performances by SACs in acidic or alkaline media.²¹-²⁸ Inspired by the Haber-Bosch process, Fe and Ru-based catalysts have been studied and synthesized for NRR electrocatalysis. Lü et al reported an isolated single Fe atomic sites supported on N-doped carbon frameworks (ISAS-Fe/NC) as a robust electrocatalyst for NRR in neutral media, with a FE of 18.6 ± 0.8% and a stable activity of more than 24 hours.¹²³ The NH₃ yield rate was up to 62.9 ± 2.7 μg hour⁻¹ mgₐt⁻¹ at room temperature and −0.4 V vs RHE. The DFT calculations interpreted the efficient NRR catalytic activity of the ISAS-Fe/NC as the result of substantial electron transfer from d-band of Fe to the N≡N triple bond, extending the bond length and activating it for the subsequent hydrogenation. Hence, the high density of atomically dispersed FeN₄ sites is the origin of the enhanced NRR catalytic activity. The excellent activity of Ru for NRR is demonstrated in a Ru-nitrogen-doped carbon SAC (Ru SAs/N-C) synthesized by Geng et al (Figure 7A).²⁷ At −0.2 V vs RHE, the Ru SAs/N-C achieves an NRR FE of 29.6% with a partial current density of −0.13 mA cm⁻². The yield rate of NH₃ reaches 120.9 μgₙH₃ h⁻¹ mgₐt⁻¹, which is 10 times higher than the highest value reported previously. According to experiments and theoretical calculations, the Ru SAs/N-C has a stronger N₂ binding than that of its nanoparticle counterpart. Besides the classic N-doped carbon support, the TM single atoms have also been anchored on other carbon-based materials to study their activities toward NRR. For instance, the g-C₃N₄, which has small holes surrounded by three nitrogen atoms and highly resembles the 3N-doped graphene, was predicted to show excellent NRR activity when coupled with Mo, V, and W¹³⁰,¹³¹ depending on the different NRR mechanisms.

| Catalyst | Synthesis | Application | Faradaic efficiency (%) | Yield rate |
|----------|-----------|-------------|-------------------------|------------|
| ISAS-Fe/NC¹²⁸ | MOF-derived | Neutral NRR | 18.6±0.8 | 62.9±2.7 μg h⁻¹ mgₐt⁻¹ at −0.4 V vs RHE |
| Ru SAs/N-C²⁷ | MOF-derived + pyrolysis | Alkaline NRR | 29.6 | 120.9 μgₙH₃ h⁻¹ mgₐt⁻¹ at −0.2 V vs RHE |
| Mo⁹/GDY³⁰ | Solvothermal reduction | Acidic/Neutral NRR | 21 | 145.4 μg mgₐt⁻¹ h⁻¹ |
| Ru@ZrO₂/NC²² | Hydrothermal | Acidic NRR | 21 | 3.665 mgₙH₃ mgRu⁻¹ h⁻¹ |
MXene is a novel 2D nanostructure material with the formula of $M_{n+1}X_nT_x$, in which M is a transition metal from group IIIB to VIB, X is C and/or N, T is O, OH, or F atoms, and $n$ varies from 1 to 3. Its unique electronic properties benefit its applications in electrocatalyst, with the advantages of high surface area and better resistance to oxidation atmosphere. Therefore, Huang et al. investigated the potential of single TM atoms anchored on Ti$_2$CO$_2$ and Mo$_2$CO$_2$ MXene monolayers as NRR catalysts by first principle computations (Figure 7B). They reported that Ru and Mo anchored Mo$_2$CO$_2$ and Ti$_2$CO$_2$ exhibited high NRR activity, and Ru@Mo$_2$CO$_2$ had a less negative limiting potential due to the higher conductivity of Mo$_2$CO$_2$. The activity and selectivity of NRR on Mo@Mo$_2$CO$_2$ were investigated by studying the Gibbs free energy of N$_2$, H$_2$, NNH*, and H*. The results indicated that the Mo@Mo$_2$CO$_2$ could selectively stabilize NNH* in the presence of multi-dinitrogen on catalyst surfaces, endowing it the high selectivity of NRR over HER. The overpotentials of Mo@Mo$_2$CO$_2$ for NRR via distal or hybrid mechanisms were predicted to be 0.16 or 0.19 V, respectively, suggesting the rapid NRR performances. Thus, they concluded that the Mo@Mo$_2$CO$_2$ should be the potential catalyst for NRR among all the tested MXene-based catalysts. With a similar approach, Li et al. conducted a theoretical screening of TM-Mo$_2$TiC$_2$O$_2$ and found that Zr-Mo$_2$TiC$_2$O$_2$ possessed the lowest barrier (0.15 eV) of the potential-determining step and high selectivity over HER. Moreover, Zr-Mo$_2$TiC$_2$O$_2$ was predicted to have substantially negative formation energy, suggesting the feasibility of experimental synthesis. The recently developed new 2D carbon material, graphdiyne, features a hybrid of sp/sp$^2$-hybridized carbon, was also investigated for the availability of NRR SAC. Hui et al synthesized a zerovalent Mo$_9$/GDY SAC, which demonstrated excellent selectivity and activity in NRR at acidic and neutral electrolytes.
(Figure 7C).\(^{30}\) The Mo\(^0\)/GDY exhibited an NH\(_3\) yield rate of 145.4 \(\mu\text{g\,hour}^{-1}\ \text{mg\,cat}^{-1}\) and a FE larger than 21\%, which are both better than the corresponding values of previous NRR electrocatalysts. The excellent NRR activity was interpreted by DFT calculations, which unraveled that the unique C coordination with Mo in graphdiyne induced favorable electronic structure modulation of Mo-4d bands. Mo-sites and adjacent C-sites were responsible for N\(_2\) adsorption and H adsorption, respectively. The efficient release and transfer of adsorbed H\(^+\) to protonate the Nitrogen bond was the key to the activation of N\(_2\) and suppression of HER, resulting in the high activity and selectivity of NRR. Surprisingly, it could also catalyze HER in solution without N\(_2\) saturation via the similar principles of previously reported GDY-based HER SACs.

The recent theoretical investigations of NRR SAC candidates mainly focused on the NRR limiting potential and selectivity over HER through discussion of \(\Delta G\) of N-species, and hydrogen.\(^{133,134}\) Moreover, according to a theoretical screening of the adsorption energy of NRR intermediates and HER intermediates, the introduction of early-transition metals can suppress the HER.\(^{135}\) Tao et al. applied this principle and introduced ZrO\(_2\) to an isolated Ru single atoms anchored on N-doped porous carbon catalyst (Ru@ZrO\(_2\)/NC), producing an efficient NRR catalyst with FE up to 21\% and a low overpotential of 0.17 V.\(^{22}\) The NH\(_3\) yield rate was 3.665 mg NH\(_3\) \(\text{hour}^{-1}\ \text{mg\,Ru}^{-1}\) at \(-0.21\) V, which is over two times higher than that of the best catalyst Au/TiO\(_2\) reported so far (1.39 mg NH\(_3\) \(\text{hour}^{-1}\ \text{mg\,Au}^{-1}\)), with the 10 times lower loading of metal. The NRR performance comparison of NC, ZrO\(_2\)/C, ZrO\(_2\)/NC, and Ru@ZrO\(_2\)/NC demonstrated that neither NC nor ZrO\(_2\) alone was active for NRR and the FE were also below 5\% (Figure 7D). Therefore, the ZrO\(_2\) introduced to Ru/NC substantially suppressed the HER and did not affect the NRR yield rate. DFT calculations unveiled that the Ru sites activated the N\(_2\) while the ZrO\(_2\) weakened the H adsorption. Therefore, this Ru SAC coupled with an early-TM HER suppressor opens a potential strategy for efficient NRR electrocatalysis.

### 4.5 Carbon dioxide reduction reaction (CO\(_2\)RR)

Global warming has become one of the most serious environmental issues for human beings, and the emission of CO\(_2\) is the major reason behind it. CO\(_2\) is a notorious greenhouse gas, causing an increase in global average temperature, changes in climate, ocean acidification, and disruption of the carbon cycle in nature. Reducing the emission of CO\(_2\) has become an urgent task globally. Besides limiting the production of CO\(_2\), converting, and utilizing the CO\(_2\) in the atmosphere is another critical approach to develop. The electrochemical CO\(_2\) is capable of both mitigating the CO\(_2\) emission and supplying sustainable energy to society and also tuning CO\(_2\) into useful chemicals.\(^{29}\) However, the CO\(_2\)RR process is still hampered by the lack of efficient electrocatalysts, low energy efficiency, slow reaction rate, and poor selectivity.

SAC is a promising candidate for efficient CO\(_2\)RR with its multiple advantages over the conventional heterogeneous and homogeneous catalyst, for example, unique electronic structures, low-coordination number, and maximum atom utilization. In particular, many SACS present excellent CO\(_2\) to CO selectivity and efficient suppression of the competing HER. The inherently isolated active sites of SACS are considered to be the major advantages compared to non-SACS. The activation of CO\(_2\) on single atomic sites in the aqueous electrolyte has been confirmed experimentally and therefore the competing H\(_2\)O adsorption could be suppressed on these sites. For the nanostructured catalysts, the adsorption of CO\(_2\) and H\(_2\)O may occur simultaneously on the continuous surface (Figure 8A).\(^{29}\) Moreover, nanostructured metal-based catalysts generally possess various facets and binding sites, which often exhibit different binding strength toward CO\(_2\), H\(_2\)O, and intermediates.

To date, most of the reported heterogeneous SACS for CO\(_2\)RR is classified into the following three types: pyrolyzed M-N-C catalysts, graphene-supported SACS, and MOFs-derived SACS (Table 5). The pyrolyzed M-N-C catalysts are facile to obtain since their precursors are low-cost and diverse and the method is suitable for large-scale synthesis and adaptable to a great variety of metals. Varela et al. initially reported the Fe/Mn-containing N-doped porous carbon black heterogeneous SAC for CO\(_2\)RR, which established the pathway that using M-N-C catalysts for CO\(_2\)RR to CO.\(^{145}\) Ju et al. explored the M-N-C (M = Mn, Fe, Co, Ni, and Cu) SACS for the electrochemical reduction of CO\(_2\) to CO.\(^{139}\) The M-N-C materials were obtained by an impregnation process of coordinated polymer-derived N-doped porous carbons in metal chloride solution and subsequent heat treatments and acid leaching. Based on their experimental observations, the M-N\(_x\) site played the dominant role in the CO\(_2\)RR process. Co-N\(_x\) was found to be more active for HER while the Fe- and Ni-N\(_x\) SACS showed a unique reactivity and FE for reducing CO\(_2\) into CO. The Fe-N-C displayed the maximum FE\(_{CO}\) of 65\% at a low overpotential of \(-0.55\) V vs RHE, while Ni-N-C reached the highest FE\(_{CO}\) of 85\% at \(-0.78\) V vs RHE, which outperformed the state-of-the-art Au catalyst in mass activity with a much lower cost. The subsequent DFT analysis revealed that the binding energy of intermediates could serve as descriptors for CO\(_2\)RR activity and selectivity. For instance, Co-N\(_x\) sites displayed all downhill energetics for hydrogen but severe barriers for CO formation. In contrast, the Ni-N\(_x\) required a
FIGURE 8  (A) Schematic illustration of CO₂ selectivity difference for SACs and nanostructured catalysts. Source: Reprinted from Bagger et al.¹³⁶ by permission from Elsevier. (B) CO₂RR performance of pyrolyzed M-N-C catalysts. Source: Reprinted from Li et al.²⁹ by permission from WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim. (C) FECO performance over the Fe/NG catalysts. Source: Reprinted from Zhang et al.¹³⁷ by permission from WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim. (D) Free energy profile for electroreduction of CO₂ to CO. Source: Reprinted from Zhang et al.¹³⁸ by permission from WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim

TABLE 5  Summary of CO₂RR single-atom catalysts

| Catalyst                  | Synthesis          | Application        | Faradaic efficiency (%) |
|---------------------------|--------------------|--------------------|--------------------------|
| Fe-N-C¹³⁹                 | Pyrolysis          | CO₂ to CO          | 65 (at −0.55 V vs RHE)   |
| Ni-N-C¹⁴⁰                 | Pyrolysis          | CO₂ to CO          | 96                       |
| Ni-N-Gr¹⁴¹                 | Heat treatment     | CO₂ to CO          | 90 (at −0.7 to −0.9 V vs RHE) |
| Fe/NG-750¹³⁷              | Wet chemistry      | CO₂                | ≈ 80 (at −0.6 V vs RHE)   |
| FeN₅¹³⁸                   | Pyrolysis          | CO₂ to CO          | 97 (at −0.46 V vs RHE)   |
| Ni/Fe-N-C¹⁴²               | MOF-derived        | CO₂ to CO          | 98 (at −0.7 V vs RHE)    |
| Sn/N-doped Graphene¹⁴³    | Quick freeze-vacuum drying-calcination | CO₂ to HCOOH | 74.3 (at −0.946 V vs RHE) |
| CuSAs/TCNFs³¹⁴⁴           | Wet chemistry      | CO₂ to CH₃OH       | 44                       |
large overpotential to initiate either the HER or CO$_2$RR but had a much more favorable energy pathway for CO formation. These interpretations were consistent with the experimental results. Similar trends and conclusions were supported by the work of Pan et al.$^{140}$ (Figure 8B). The disadvantages of pyrolyzed M-N-C catalysts involve the less controllable process and the coordination environment is hard to precisely regulate. Graphene is a novel carbon material with 2D structure, high specific area, high electrical and thermal conductivity, and abundant surface functional groups and defects, making it a great platform to load single atom sites. The single atoms are stabilized with the bindings with N atoms in N-doped graphene and also the vacancies on graphene.$^{145}$ Su et al first reported the synthesis of a Ni and N modified graphene as an electrocatalyst for CO$_2$RR.$^{141}$ It was synthesized through the heat treatment of GOs and Ni-complexes at 900°C within 1 minute under an inert atmosphere. The single atomic nature of the Ni atoms coordinated with N atoms was confirmed by XPS and EXAFS results. The Ni-N sites were the active centers for the reduction of CO$_2$ to CO. The FE for CO formation reached 90% at $-0.7$ to $-0.9$ V vs RHE, and the TOF for CO production came up to $\approx 2700$ hours$^{-1}$ at $-0.7$ V vs RHE. The introduction of nitrogen in graphene is essential for the synthesis of graphene-supported SACs. Zhang et al demonstrated the important role of metal-nitrogen coordination in the Fe/NG-750 SAC annealed at 750°C in NH$_3$/Ar atmosphere.$^{137}$ The maximum FE$_{CO}$ of $\approx 80\%$ at $-0.6$ V vs RHE. The XAFS result and CO$_2$RR performance confirmed that the atomically dispersed pyridinic Fe-N$_4$ sites were responsible for the enhanced activity. In comparison, metallic Fe and Fe$_3$O$_4$ nanoparticles formed at a higher temperature (800°C) or with the excess amount of FeCl$_3$ exhibited poor FE$_{CO}$ less than 10%.$^{136}$

The poor CO$_2$RR activity of Fe-free and no N-doped catalysts further emphasized that the synergistic effect between N and atomically dispersed Fe species on graphene for CO$_2$RR activity. The N doping could also change the morphology and coordination environment of graphene-supported SACs to eliminate the small metallic clusters.$^{147}$ The N-doped graphene could also offer an axial N ligand to form a novel Fe-N$_4$ site from anchoring Fe-N$_4$ with N ligand, reported by Zhang et al.$^{138}$ The Fe$_4$N$_3$ catalysts had an overpotential of 0.15 V and reached the maximum FE$_{CO}$ of 97.0% at $-0.46$ V vs RHE. The additional axial N ligand in Fe$_4$N$_3$ withdrew the d electron from Fe and resulted in a higher oxidation state of the Fe atom, reducing the Fe-CO$\pi$ back-donation and facilitated the CO desorption.$^{138}$ (Figure 8D) The current shortcomings of graphene-supported SACs are the low metal loading and the time-consuming graphene synthesis process. The MOFs-derived SACs utilize the outstanding CO$_2$ adsorption capacity of certain MOFs to improve the electrochemical activity of CO$_2$RR reduction.$^{148}$ The well-defined pore structures and controllable shape and size of the MOFs-derived matrix endow the accessibility of single-atom metal sites and mass transfer. The variable metal nodes and organic linkers enable the post-modification and more possible synthetic routes. The ZIF-8 MOF is a frequent choice as the SAC precursor due to the above reasons, and the SACs derived from it have been reported to exhibit excellent CO$_2$RR performance.$^{113,142,149-154}$

The challenges and perspectives of SACs for CO$_2$RR are briefly introduced herein. First is the products of CO$_2$RR beyond CO. Other products like formic acid, methane, methanol, and even ethanol are more desirable with their higher energy density and corresponding SACs have been synthesized.$^{29}$ Cu-based SACs are also receiving interest for CO$_2$RR since they are prone to produce deep reduction products like hydrocarbons and alcohols.$^{144,155}$ Finally, future developments on the fabrication of SACs for CO$_2$RR are also needed to further improve the performance. The control of the coordination environment and defect engineering should contribute to tailor the optimized electronic and geometric structures of SACs.

5 OUTLOOK AND PERSPECTIVE

The regulation of the electronic structure of SAC is also essential to the optimized performance of various electrocatalytic applications. Despite the substantial efforts in synthesizing various kinds of SACs, the studies on the electroactivity tuning of the active single atom sites are just in infancy. Zhao et al recently reviewed the electrocatalytic activity regulation strategies of M-N-C SAC for ORR.$^{156}$ According to the M-N-C structure, four aspects were discussed regarding the regulation of the center metal atoms, coordinated atoms, environmental atoms, and guest groups. For instance, the activity of SACs is predominantly determined by the center metal atom, and hence the proper choices of metal elements for specific reactions are needed to be screened and discussed. Modifications of coordinated atoms, environmental atoms, and guest groups will impose impact to the center metal atom electronic structures to a different extent, via the electron-withdrawing or donating effect or even forming new interactions with the center atoms. Zhu et al also discussed the recent advances in engineering the local coordination environments of SACs to improve catalytic performance for carbon-based and heteroatom-coordinated SACs.$^{157}$ The experimentally verified approaches for the electronic modulation of SACs include...
heteroatom doping, changing the location of single-atoms on various supports, grafting foreign coordination atoms, and construction of dual metal sites. However, more in-depth insights into the structure-activity relationship are still needed, because the current simple descriptors like electronegativity are not accurate and general enough to depict the influence on the activity. In the work cooperated with Xue et al., Huang et al. found that the superior HER activity of the zero-valence Ni/Fe-GDY SAC was attributed to the superexchange between the metal atoms and neighboring C atoms on GDY. The charge states of the Ni/Fe atoms anchored on GDY were actually contributed from the electron compensation from the sp-orbitals of the C atoms, which activate the neighboring C sites for HER. Such more detailed and innovative theoretical analyses are welcomed for better understanding the origin of the activity of SACs and promoting the optimization of activity.

The strong metal-support interaction is the fundamental of the SACs, endowing the stability and unique electroactivity of the SAC. Without the metal-support interaction, the isolated metal atoms tend to sinter or agglomerate either by particle coalescence or by Ostwald ripening. However, if the metal-support interaction is too strong, the atoms will be less reactive. Therefore, an appropriate combination of metals and supports and rational understandings are necessary for the stable synthesis of high activity SACs. Zhan et al. investigated the metal-support interaction for Pt1-Polyoxometalate SACs, probing the effect of metal-support interaction on stability and hydrogenation activity. Characterization techniques such as XANES and XPS were applied to analyze the charge interaction of Pt with support and the charge state of Pt. The SACs were also modeled for DFT calculations to study their stability and formation energy. With a combination of experimental results and DFT calculations, they found that the core main group element (P, Si) and transition metal (Mo, W) can modulate the Pt binding energy by ≈2 eV (40%). The Pt SACs are stabilized when the adsorption energy of Pt on the support is higher than the cohesive energy of Pt. The series of Pt SACs were studied for the catalysis for propane hydrogenation to establish structure-activity relationships. Surprisingly, the measured activation energies over the tested Pt SACs were essentially the same despite the large difference in Pt binding energy. This was consistent with the DFT calculated reaction pathway and indicated that high stability and high activity are not contradictory for single-atom catalysts. The strong metal-support interaction can even be utilized to prepare the SACs, which was innovatively reported by Liu et al. They synthesized Ru SACs by mixing the sub-micron RuO2 aggregates with a MgAl1.2Fe0.8O4 spinel. The nature of the single atom was confirmed by aberration-corrected scanning transmission electron microscopy and X-ray absorption spectroscopy. The detailed experimental analyses revealed that the dispersion of Ru atoms was an anti-Ostwald ripening process, wherein Ru atoms/RuO2 subunits break away from static RuO2 aggregates and diffuse across the surface and get trapped. This is driven by the strong metal-support interaction between Ru and Fe, verified by a H2 temperature-programmed reduction (H2-TPR) characterization. The strong metal-support interaction driven synthesis of Ru SACs was extended to the large-scale production on a kilogram scale. A 1000 g of Ru1/Fe2O3 catalyst sample was obtained facilely by mixing two commercial bulk oxides and heating to 900°C. This work demonstrates the novel application of the intrinsic strong metal-support interaction in SAC and may have a profound influence on the future large-scale production of SACs.

The singly dispersed atomic active sites are the unique feature of the single-atom catalyst, which gifts the SAC with numerous excellent electrochemical properties and durability. In recent years, inspired by the SAC, similar works have been achieved in atomic modulations in nanocarbons. However, the distinct geometry of single atomic sites sometimes is not the optimal choice, depending on the reaction mechanisms. The double atomic catalyst (DAC) is derived from the SAC, under the same genre of atomic catalysts. Instead of anchoring the metal atoms singly on the substrate, the metal atom dimers are anchored on the substrate, and the dimers are isolated as the atoms in SAC. In other words, the dimers of DAC can be view as an alternative unit of the single atom on SAC. Similar to the development of DAC, the triple atom catalysts (TACs) are synthesized. Liu et al. reported a triangular Au3 hollow active site on nanosized Au clusters can act as a promoter for the scission of the O–O bond of O2. For reactions such as alkaline OER and NRR, the monometallic single-atom catalyst is reported to be less ideal for the reactions to proceed, but the DAC and TAC could have a more favorable pathway due to the small bridge units on the surface. For example, the Au3 TAC significantly accelerates the key step of CO oxidation, the O–O bond scission in the OOCO* intermediates and the TMn-C2N DAC activates the adsorbed N2 molecule with the bridge sites more effectively. Moreover, the monotonous active site of SACs put themselves in the limit of the linear scaling relationship between the adsorption energies of reaction intermediates. The linear scaling relationship has been considered as a huge barrier to the ultimate optimization of catalytic activity and reaction pathway. Finally, although the atom utilization is 100%, the SACs also suffer from the relatively low metal loading, which consequently leads to the insufficient density of active sites and mass activity.
Therefore, double-, triple-, or more atomic catalysts might be the emerging research interest in the near future. They not only preserve the advantages of SAC but also boost higher metal atoms loading and more flexible active sites and geometry structures for reactions. In this way, the multi-atomic catalyst can adapt to more catalysis applications and perform an even better activity. Nonetheless, the precise control of the synthesis of DAC or multi-atomic catalyst undoubtedly remains a great challenge due to their complexity. Currently, the synthesis of DAC and even triple atomic catalyst (TAC) has been explored by some material scientists. For instance, Li et al synthesized graphene-supported Pt$_2$ dimers showing a striking activity for CO$_2$ hydrogenation.\textsuperscript{169} Bai et al reported the Co-Fe double-atom catalyst for OER exhibiting remarkable activity and stability in alkaline conditions and outperformed other nonprecious OER catalysts in TOF.\textsuperscript{166} Ma et al theoretically investigated the NRR on TM single-, double-, and triple-atom catalyst (TM = Mn, Fe, Co, Ni) based on graphdiyne and proposed that the Co$_2$@GDY would exhibit the best NRR catalytic activity with the low onset potential of $-0.43$ V and strong suppression of competing HER.\textsuperscript{170} Furthermore, the SACS, DACS, and TACS are well matched to the units of the top, bridge, and hollow sites, and hence they can be used as ideal model systems to study structure-activity relationships and catalytic mechanisms at the atomic scale by theoretical calculations and in situ characterization technologies.\textsuperscript{171} In summary, the essential advantages of SACs from the unique atomically dispersion active sites should be further extended to a larger but still atomic scale. The deeper complexity will bring more possibilities in the modulation of reaction barriers and pathways, resulting in novel electrocatalysts with unprecedented activity, selectivity, and durability in the future.

6 | CONCLUSION

The emergence of SACs creates a brand-new pathway to achieve the optimal balance between the cost and efficiency of electrocatalysts as it has the 100% atom utilization and excellent electroactivity. In this review, we briefly introduce the advantages of SACs and the origin of their unique properties at the beginning. The representative synthesis techniques and essential synthesis strategy are then elucidated to demonstrate the detailed steps and procedures to prevent metal atom agglomerations in synthesis. The reported experimental results of SACs as electrocatalysts for various fundamental electrochemical reactions are subsequently depicted and the rational interpretation of the enhanced activity is highlighted. Finally, the future development of SACs is briefly envisioned in the outlook section. The powerful atomic-scale catalysis will eventually lead to a great leap in the catalytic activity and also the atomic-economic green catalytic process.

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CONFLICT OF INTEREST

The authors declare no potential conflict of interest.

AUTHOR CONTRIBUTIONS

Bolong Huang: Conceptualization; investigation; project administration; resources; supervision; writing-review and editing. Mingzi Sun: Formal analysis; writing-original draft. Tong Wu: Formal analysis; writing-original draft.

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