LOAD-SETTLEMENT BEHAVIOUR OF MODEL PILE GROUPS IN SAND UNDER VERTICAL LOAD

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Abstract. Model pile load testing is effective to study the load-settlement behaviour of pile foundations given the controlled environment in which the testing is done. This paper reports a testing program in a large calibration chamber involving individual piles and pile groups installed in sand samples of three different densities. Tests on both nondisplacement and driven piles are evaluated to assess the influence of the pile installation process on pile load-settlement response. A method is proposed to predict the load-settlement response of a pile group based on the response of a single pile. The method is shown to produce estimates that are in good agreement with measurements. The influence of pile group configuration, pile spacing, soil density and method of pile installation is discussed.

Keywords: model piles, pile group, load-settlement analysis, driven piles, vertical load.

Introduction

Estimation of the load-settlement response of a pile group remains a challenge. The pile installation process, pile spacing and the role played by the cap over the piles, with or without ground contact, are some of the factors whose influence on the pile group response need to be better understood. Research based on full-scale pile group load tests (Garg 1979; Liu et al. 1985; Bai et al. 2006; Dai et al. 2012) is still infrequent because of the inherent difficulties of using a large and expensive load-reaction frame system. Consequently, model pile group tests are increasingly used. Some studies have been performed using centrifuge tests (Millan et al. 1987; Horikoshi, Randolph 1996; Conte et al. 2003; Nguyen et al. 2013), others in the laboratory using large chambers under normal gravity (1 g) conditions (Whitaker 1960; Cooke 1986; Lee, Chung 2005; Aoyama et al. 2016; Salgado et al. 2017).

Model pile load tests performed in large chambers play an important role in the understanding of the underlying physical process in soil-pile interaction and in determining the key factors controlling the load-settlement response of piles. Model tests are advantageous because they allow for good control of the initial soil conditions and repeatability of the pile installation process. Recent research using piles in calibration chamber have addressed the effect on pile stiffness of shaft-soil interface stresses, particle crushing, effect of surface roughness, shear band (Yang et al. 2010; Tsuha et al. 2012; Jardine et al. 2013a, 2013b; Tehrani et al. 2016). Advances on the use of particle image velocimetry (PIV) and digital image correlation (DIC) are allowing a better understanding of these factors (Arshad et al. 2014). However, small-scale laboratory model tests do not perfectly represent real tests owing to boundary and scale effects and, in the case of 1 g tests, stress level along the piles. Some researchers (Parkin et al. 1980; Schnaid, Houlsby 1991; Salgado et al. 1998) have noted that certain limit ratios of chamber diameter to pile diameter and of pile diameter to representative soil-particle size should be considered in planning calibration chamber experiments. Most authors advocate that a chamber diameter-to-pile diameter ratio of at least 50 should be used. Salgado et al. (1998) showed that this ratio could be even higher for very dense sands.

To study the complexities of pile and pile group behaviour, researchers at Purdue University built a large chamber and a pluviation system for laboratory model pile testing (Lee 2008; Choi 2012; Lee et al. 2013; Choi...
et al. 2017). This equipment was used to obtain the results presented in this paper. The main goals of this paper are (a) to present the results of a set of 5 model single pile and 11 model pile group tests under vertical load that were performed in sand samples and (b) to evaluate the ability to predict driven pile group response based on knowledge of the response of a single pile load response.

1. Test preparation

1.1. Soil preparation

The soil used in all the model pile load tests was a fine uniform silica sand (F-55 sand) with particle size ranging from 0.1 mm to 0.4 mm and mean sand particle diameter \( D_{50} \) of 0.23 mm. Considering that the diameter of all piles was 30 mm, the ratio of the model pile diameter to the average sand particle diameter was 130. This ratio is greater than the minimum value suggested by many authors to minimise internal scale effects: 50 by Vipulanandan et al. (1989); 80 by Peterson (1988) and 100 by Loukidis and Salgado (2009). The ratio of 130 also exceeds the ratio of at least 20, suggested as the minimum required value to eliminate the scale effects on base resistance by Salgado (2012). F-55 sand is finer than Ottawa ASTM standard sand (ASTM C778-06 2006). The sand in the experiment reported here was dry; and some of its properties are summarised in Table 1.

The soil chamber used in this research has an internal diameter of 2,000 mm and a height of 1,600 mm. Figure 1a shows a lateral chamber view and the steel beam of the reaction system used to perform the tests. The chamber-to-pile diameter ratio is approximately 67, and the boundary effects, as discussed previously, are expected to be very small for these tests.

The method selected to prepare sand samples of various densities in the chamber was the stationary pluviation technique, which consists of raining the sand from a certain fall height while maintaining the flow rate. The pluviator consists of a steel sand container, an acrylic plate, and two layers of diffuser sieves. A view of the sand pluviator used in sand preparation is presented in Figure 1b. The bottom steel plate of the sand container

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Table 1. Engineering properties of F-55 sand

| Geotechnical property | Value          | Method                        |
|-----------------------|----------------|-------------------------------|
| Specific gravity \( G_s \) | 2.65           |                               |
| Effective particle size \( D_{10} \) | 0.15 mm       |                               |
| Mean particle size \( D_{50} \) | 0.23 mm       |                               |
| Coefficient of uniformity \( C_u \) | 1.67           |                               |
| Coefficient of curvature \( C_c \) | 1.07           |                               |
| Max. void ratio \( e_{max} \) | 0.78           | ASTM D 4253-00 (2000)        |
| Min. void ratio \( e_{min} \) | 0.47           | ASTM D 4254-00 (2000)        |
| Critical-state friction angle \( \phi_c \) | 33°            | CKC triaxial test             |
| Grain shape description | Rounded to subrounded |                               |

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Fig. 1. Soil preparation for model pile tests: (a) Chamber lateral view, (b) sand pluviation process
and the acrylic plate have the same pattern of circular holes (diameter = 10 mm). When the holes are aligned, sand pluviation starts. Two layers of diffuser sieves with different opening sizes of 3.35 mm (No. 6 in the first layer) and 1.18 mm (No. 16 in the second layer) were used. The function of the diffuser sieves is to ensure that the sand is evenly and uniformly distributed inside the soil chamber. By adjusting the sand discharge rate (choosing the sieve opening size) and drop height, a wide range of sand densities can be achieved. The sand pluviator was placed above the chamber during soil preparation and moved out before the tests with the help of a hoist crane.

The optimal combination of sieve opening size and drop height was determined after some trial tests. The objective was to produce loose, medium dense and dense sand samples with relative densities of approximately 40%, 60% and 90%, respectively. The relative density was checked every time the chamber was filled up to three different levels, using four molds at each level, as shown in Figure 2. The total weight used to fill up the chamber was also measured and was used to check the average relative density in each test. The test results indicated average relative density values of 91.1±2.1%, 59.3±2.3%, and 38.3±3.0% for dense, medium dense, and loose sand, respectively.

Tests in calibration chambers are often done with a surcharge applied on top of the soil sample to simulate the stress level found at depth (Salgado et al. 1998; Paik, Salgado 2004; Yang et al. 2010; Jardine et al. 2013a, 2013b; Arshad et al. 2014). It is important to stress that, in such cases, the tests are simulating the section of a pile or pile group near the base of the pile, and not the entire pile. In the present set of model pile load tests, no surcharge was applied on the sample in order to obtain a behavior that, except for the difference in stress level, is reflective of the behavior of an entire pile group.

1.2. Piles and pile installation

Four closed-ended-pipe model piles were fabricated for this research. The outer diameter, wall thickness, and length of the model piles were 30 mm, 2 mm, and 1200 mm, respectively. The piles were instrumented with electrical resistance strain gauges at six different levels along the shaft and a load cell at the pile base. There was a small gap (3 mm), sealed with silicone, to separate the pile base from the shaft and to guarantee correct measurements of base and shaft loads.

Two different processes were used to install the piles: pre-installation (positioning of the pile before the soil sample is fully prepared; it is used to simulate the installation of ideal non-displacement piles) and driving. Pre-installation involved first pluviating a sand bed of approximately 400 mm in height, positioning the model pile with its base resting on the sand bed (Fig. 3a), and

![Fig. 2. Molds used to control the sand relative density](image)

![Fig. 3. Pile group test – preparation: (a) Pile installation; (b) 4-pile group test](image)
continuing the pluviation of the sand until completion of a sample with a total height of 1400 mm (short of the top of the chamber by 200 mm). Two tests were performed on pre-installed piles: one in medium dense sand and the other in dense sand.

Piles were driven into the sand sample using a guide rod (shown in Fig. 1a) and a steel hammer. The hammer weight and drop height were 3 kgf (29.4N) and 1 m, respectively, which resulted in a theoretical driving energy of 29.4 Nm (J). Figure 3b shows a 4-driven model pile group ready for a vertical load test. Table 2 compares the number of blows required to drive each model pile in the 4-pile group in sand samples with three different relative densities. For loose and medium dense sands, an increasing number of blows is required for piles driven later in the group installation process; however, for dense sand, the number of blows required to drive the piles was essentially the same for all piles. For the loose and medium dense sand, the initial void ratio was high enough that densification at the location of neighboring piles caused by driving of earlier piles resulted in greater driving resistance. For dense sand, this was not true; instead, it was marginally easier to drive piles later in the sequence.

2. Pile group testing program

Table 3 presents the results of the 16 model pile load tests performed in sand with different densities. Axial load tests were first performed on a single-model pile and then on model pile groups. The non-displacement single pile tests were performed in medium dense ($D_R = 59\%$) and dense ($D_R = 91\%$) sands, and the driven single pile tests were performed in sand with three different densities ($D_R = 38\%, 59\%, \text{and} 91\%)$.

All pile group configurations were composed of driven piles arranged in three different ways: 2piles; 3piles in-line and 4piles in a square configuration; all at first with a typical center-to-center pile spacing of three diameters ($3B$). To investigate the effect of pile spacing, additional axial load tests were performed on 2×2 model pile groups in the medium dense sand using spacings of two ($2B$) and four ($4B$) pile diameters.

Axial load tests were performed in accordance with ASTM D 1143/D 1143 M-07 (2007). The load was applied by a hydraulic jack, and the loads were measured by a calibrated load cell (25 kN of capacity and 0.01 N of precision). The vertical displacements of the pile head in single pile load tests and the pile group cap were recorded by LVDTs with a precision of 0.0001 mm. The static axial load was increased with load increments of approximately 0.3 kN for dense and medium dense sands and 0.1 kN for loose sands. All tests were performed up to displacements exceeding 20 mm.

3. Results

3.1. Single pile: nondisplacement x driven

Figure 4 compares the results of the tests on non-displacement and driven single piles for sand samples with two different densities: medium dense ($D_R = 59\%$) and dense ($D_R = 91\%$). The greater the sand density, the higher the load capacity and pile stiffness for the same pile.
installation process. Considering the ultimate axial load as the load corresponding to a vertical settlement of 10% of the pile diameter (0.1B = 3 mm), the ultimate load of the driven piles was observed to be greater than that of the corresponding non-displacement piles (2.25 kN versus 0.93 kN, an increase of 142%, for medium dense sand; 4.12 kN versus 2.52 kN, an increase of 63%, for dense sand).

Table 4 shows that both the shaft and base load capacities are greater for driven piles. The difference in base resistance was greater in the medium dense sand test (densification below the base playing an important role), but the shaft load difference was greater in dense sand.

Figure 5 compares the load-settlement response of driven single model piles for the three different sand densities (Dr = 38, 59, and 91%) considered. The ultimate loads are 0.93 kN, 2.25 kN, and 4.12 kN for loose, medium dense and dense sand, respectively.

Table 4. Ultimate, shaft, and base loads for single model piles in sand

| Loads (kN) | Medium dense | Dense |
|------------|--------------|-------|
|            | Non-displacement | Driven | Non-displacement | Driven |
| Q_base     | 0.55 (59%)   | 1.47 (67%) | 1.64 (65%)   | 2.19 (53%) |
| Q_shaft    | 0.38 (41%)   | 0.73 (33%) | 0.89 (35%)   | 1.93 (47%) |
| Q_total    | 0.93         | 2.25     | 2.52         | 4.12     |

3.2. Driven pile groups

Axial load tests were performed with three different pile arrangements of model pile groups: 1×2, 1×3 (in line), and 2×2. All of these groups had center-to-center pile spacing of three pile diameters (S = 3B). Figure 6 shows the results of nine model pile group tests with the different group configurations and soil density values considered. The greater the number of piles and the soil density, the greater the load capacity and stiffness of all pile groups.

3.3. Pile groups with different pile spacing

To investigate the effect of pile spacing, pile groups with 2×2 configurations were tested with 2B and 4B spacing, in addition to the 3B spacing, in medium dense sand.

Figure 7 presents the results of the three tests for 4-pile groups in medium dense sand for the three spacings considered as well as the results for the pile group tested in dense sand. A very marginal increase in the ultimate load capacity can be observed for S = 2B when the tests of only medium dense sand are considered. Based on these results, it can be concluded that pile spacing has minimal effect on group capacity if the center-to-center pile spacing exceeds 2B. The effect of density is clear: all tests in medium dense sand had a considerably lower load capacity compared with the results obtained for dense sand. This shows that, despite the fact that densification of soil in the vicinity of the piles occurs, the gains in capacity are nowhere near as large as needed to match the capacity that is available from piles installed in sand initially very dense.
4. Analysis and discussion

4.1. Group efficiency in terms of load capacity

Early methods for estimating pile group efficiency were often based on geometry. Empirical equations, as the Converse-Labarre formula, proposed approximations to calculate group efficiency considering only number of piles, group geometry, pile diameter, and spacing between piles. There is now consensus that group effect evaluation should consider both soil and pile characteristics. Some authors (El-Sharnouby, Novak 1990; Mylonakis, Gazetas 1998) prefer to express group efficiency $\eta$ as the ratio of pile group stiffness to the stiffness that the group would have if there were no interaction between the piles in the group and no changes in their individual response induced by the sequential installation of the piles:

$$\eta = \frac{K_g}{nK_1}, \quad (1)$$

where $n$ is the number of piles in the group; and $K_g$ and $K_1$ are the pile group and single pile stiffnesses.

Poulos et al. (2001), in a similar way as Kezdi (1957), suggested calculating the group efficiency $\eta$ as the ratio of the ultimate load capacity of the pile group to the sum of all ultimate load capacities of the piles that compose the group:

$$\eta = \frac{Q_{ug}}{\sum Q_u}, \quad (2)$$

where $Q_{ug}$ and $Q_u$ are the ultimate load capacity of the pile group and single pile, respectively, defined as the load corresponding to a settlement equal to 10% of the pile diameter.
If the ultimate load capacity and the stiffness of the pile group are taken at the same settlement level, the definitions given by Eqns (1) and (2) are the same. The group efficiency for a settlement \( w_{10\%} \) equal to 10% of the pile diameter is given by:

\[
\eta = \frac{K_u}{nK_1} = \frac{Q_{ug}}{w_{10\%}} = \frac{Q_{ug}}{nQ_{w}}.
\]  

(3)

O’Neill (1983) performed tests on model pile groups in sand. The results indicated that the group efficiency always exceeds unity in loose sand and that its highest value was observed for a pile spacing of two pile diameters. O’Neill (1983) also reported that efficiency increases with increasing number of piles in the group. Poulos et al. (2001) and Viggiani et al. (2012) suggested that the group efficiency may be considerably greater than 1 for driven piles in loose to medium dense sand and that it should be taken as 1 for design purposes. In dense sand, the efficiency was observed to be either greater or less than unity (O’Neill 1983).

Figure 8 shows the group efficiency \( \eta \) calculated using Eqn (3) for all model pile group tests. For loose-to-medium dense sand tests, \( \eta \) is greater than 1. The group efficiency increases with increasing number of piles in each group and was higher for loose sand tests than for medium dense sand tests. However, the opposite was observed for the model pile tests in dense sand. The 4-pile group test had lower group efficiency than those of the 2- and 3-pile groups. The initial void ratio of the sand samples and sand dilatancy were primarily responsible for the observed group efficiency results. Notably, these results suggest that the value of “1” for group efficiency may not be conservative for pile groups in dense sands.

4.2. Driven piles – response of single pile versus that of last pile driven in group

Figure 9 compares the load-settlement response of a single model pile with those measured for the instrumented model pile driven last in each group for all sand densities (from this instrumented model pile it was possible to obtain the total load applied to it from the strain gauges located outside the sand sample). Note that the model piles in a group underwent the same settlement for each load applied because a rigid cap was used in all the tests. Considering all the load-settlement curves for each sand density, it can be observed that the ultimate load capacity of the individual model piles in each of the three groups is greater than that of the single model pile for the tests performed in loose sand samples. The increases in ultimate load capacity were smaller for medium dense sand samples.
sand, while all piles have very similar response in dense sands.

A nonlinear equation can be fit to the load-settlement response of the single model pile measured in the calibration chamber tests. The nonlinear degradation of the pile stiffness $K_p$ can be expressed as:

$$K_p = K_i \left(1 - RF \left(\frac{Q}{Q_u}\right)^w\right),$$

where $Q_u$ is the ultimate load (load at a settlement $w_{10\%}$ equal to 10% of the pile diameter); $K_i$ is the initial pile stiffness, obtained through a linear regression analyses of the load-settlement data for $w$ ranging from 0 to 2.5%; $K_f$ is the final pile stiffness, defined as the ratio of the ultimate load to $w_{10\%}$; and $RF$ is the hyperbolic factor, which is given by:

$$RF = \frac{K_i - K_f}{K_i}.$$  \hspace{1cm} (5)

Once the parameters in Eqn (4) are known, the pile settlement corresponding to an axial load $Q$ can be calculated from:

$$w = Q / K_p.$$  \hspace{1cm} (6)

Table 5 summarises the values of $RF$ obtained using Eqns (4) and (5) for single model pile tests in all sand densities, and Figure 10 has both the measured load-settlement curves and the corresponding curves obtained using Eqn (6). The initial pile stiffness was similar for both tests in loose and medium dense sand, as shown in Table 5, but it was higher for the model pile test in dense sand. The hyperbolic factor $RF$ is in the 0.67−0.85 range.

| Sand          | $Q_u$ (kN) | $K_i$ (kN/m) | $RF$ |
|---------------|------------|--------------|------|
| Loose         | 0.93       | 2000         | 0.847 |
| Medium dense  | 2.25       | 2200         | 0.675 |
| Dense         | 4.12       | 7700         | 0.823 |

4.3. Method used for pile group response predictions

The software used for pile group predictions was the latest version of GARP (Poulos 1994, 2001; Small, Poulos 2007; Sales et al. 2010; Russo et al. 2013). This software was developed to simulate pile foundations and pile rafts and is based on a hybrid approach that combines finite element analysis for the raft (or cap) and elastic theory to consider soil–pile interaction. GARP is capable of simulating nonlinear pile load-settlement response in non-homogeneous or layered soil profiles, and it also allows inputting maximum values of pile capacity in compression and tension and capping the stresses below the raft in both compression and uplift.

In the present analysis, the thick steel plate (Fig. 3b) that connected the model pile group was considered as a cap without contact with the sand sample. The soil elastic modulus $E_s$ was back-calculated from all the single model pile test data using the DEFPIG software (Poulos 1990). Considering that all soil samples were prepared with clean, uniform sand, a linear function was chosen to represent the increase of $E_s$ with depth (increasing from zero at the sand surface to a specific value at the bottom of the chamber). The $E_s$ profile for each of the sand densities tested was adjusted until the initial stiffness obtained from the settlement analysis using the DEFPIG software matched the values presented in Table 5. The values of $E_s$ resulting from this process are given in Table 6.

Fig. 10. Measured single pile axial load response and predicted from Eqn (6), ($S/B$ = 3): (a) loose sand, (b) medium dense sand, (c) dense sand
Table 6. Adjusted $E_s$ profile for each sand density

| Sand          | $E_s$ (MPa) |
|--------------|-------------|
| Loose        | 6.00z²      |
| Medium dense | 6.45z       |
| Dense        | 26.78z      |

*z* is depth from sand surface in meters

Pile-pile interactions must be considered in all pile group analysis; this can be done following (Poulos 1968):

$$\rho_i = \sum_{j=1}^{n} \rho_j \alpha_{ij} = \sum_{j=1}^{n} \frac{Q_j}{K_j} \alpha_{ij},$$

where $\rho_i$ and $\rho_j$ are the settlement of the $i$-pile and the $j$-pile, respectively; $\alpha_{ij}$ is the interaction factor between the $i$-pile and the $j$-pile; $Q_j$ is the load applied to the $j$-pile; and $K_j$ is the stiffness of the $j$-pile.

When piles are loaded up to an ultimate settlement level, the pile-pile interaction process represented by Eqn (7) is no longer accurate because of soil nonlinearity and localization of deformation in the shear band formed in the vicinity of the pile (Loukidis, Salgado 2008; Basu et al. 2011; Arshad et al. 2014; Arshad 2014). Mandolini and Viggiani (1997), based on previous work by Caputo and Viggiani (1984), Randolph (1994), Liang et al. (2014) and Zhang et al. (2015) suggested that the settlement of a pile in a group has two components: i) the settlement caused by the load carried by it considering stiffness degradation, and ii) the additional settlement caused to it by its neighboring piles, calculated considering the initial pile stiffness. Mathematically:

$$\rho_i = \frac{Q_i}{K_{is}} + \sum_{j=1}^{n} \frac{Q_j}{K_{ij}} \alpha_{ij},$$

where $K_{is}$ is the nonlinear secant stiffness of the $i$th pile at any loading stage, and $K_{ij}$ is the initial pile stiffness of all other neighboring piles.

In reality, pile group interaction factors depend on the type of pile, pile installation method, pile settlement level, sand density and stress level. Pile installation changes the state of the soil surrounding it. During loading of a pile, as indicated earlier, there is localization of stresses in the shear band to mobilise shaft capacity. Because of shear band formation, there is less interaction between piles in a group than is predicted using elasticity theory. Arshad et al. (2014) presented the results of model cone (31.75 mm in diameter and 91.5 mm in length) penetration tests in sands with uniform density performed inside a half-circular steel chamber. Digital images of the cone penetrating into the sand samples were acquired during the entire penetration process, and the digital image correlation technique (DIC) was used to process these images to obtain the soil displacement field. Figure 11 shows a microscopic image of the sand-cone interface. A very thin, crushed particle band of thickness equal to approximately 2.5 $D_{50}$ formed at the interface, and a neighboring 4 $D_{50}$-thick band, consisting of moderately crushed sand particles, can also be observed. Besides the shear deformation localization along the pile shaft, Arshad et al. (2014) stated that crushing around the base, as the pile is pushed or driven into the soil, produces finer particles that move or less stay in place, forming a zone of crushed material that overlaps with the shear band; these two processes, localization and crushing, influence the displacement field observed around the shaft. Yang et al. (2010), based on CPT tests on Fontainebleau silica sand, suggested that the crushing process would occur for $q_c$ higher than 5 MPa. For the present sand preparation, three CPT tests were performed in the medium dense sand and four in the dense sand. As no surcharge was applied, an average, approximately linear increase of $q_c$ was noted changing from zero, at the sand surface, to 4.5 MPa at the pile tip level for medium dense sand and 5.6 MPa for the dense sand. Based on the considerations made by Yang et al. (2010), no significant crushing is expected, and localization of strains in the shear band along the piles seems to have been the preponderant process.

In order to account for the fact that, when driven model piles are installed and loaded, a shear band along the pile–sand interface develops, as observed by Arshad et al. (2014) in cone tests, two different soil modulus profiles were considered to calculate interaction factors between piles. These profiles are shown in Figure 12: for profile 1, $E_s$ increases linearly with depth up to $E_{s-tip}$ at the depth of the pile base, while for profile 2, $E_s$ increases linearly with depth at a smaller rate until the base of the pile is reached and, at the depth corresponding to the base of the pile, the value of the modulus is $E_{s-tip}$ ($E_{s-tip}$ is the soil modulus at the base of the pile obtained from profile 1). The second idealised soil profile attempts to capture the effects of shear localization by reducing the value of modulus along the shaft. Figure 13 compares the interaction factors calculated for both soil profiles us-
4.4. Prediction of model pile group response

All the test results were compared with predictions obtained using both the idealised soil modulus profiles shown in Figure 12. The predicted load-settlement response of the pile groups was quite similar for these two soil modulus profiles considered. This can be explained by considering that most of the settlement of any pile in a small group results from the first term in Eqn (8), which accounts for pile stiffness degradation, with limited contribution from the induced elastic settlement of neighboring piles, calculated from the second term in Eqn (8). However, this may not and likely is not true for larger pile groups of driven or jacked piles in sand. Only the soil modulus profiles presented as soil profile 2 in Figure 12 were used to produce the results of the analyses discussed next.

Figure 14 presents the results for model pile group tests performed in loose sand ($D_r$ of 38% sand with center-to-center spacing of $3B$) and the predicted response using a nonlinear pile load-settlement response back-calculated from the single pile tests, as discussed previously. The predictions shown in Figure 14 go only up to the ultimate model pile capacity (that corresponding to $w = 10\%B$) since this is the load used as reference in pile design (this was the maximum capacity provided as input in GARP).
The predicted and measured load-settlement curves are in very good agreement for the 2- and 3-pile group tests. However, as can be seen in Figure 14c, a slight underprediction is observed for the 4-pile group, which may be related to the increase in pile capacity resulting from sand densification during driving in loose sand. Since the parameters used in the prediction of pile group response are determined from single pile response, it is likely that underprediction will increase with the addition of more piles to the group, if the piles are displacement rather than nondisplacement piles.

Figure 15 compares the group efficiency, for different settlement levels, of model pile group tests performed in loose sands and the group efficiency based on predicted values for pile group and single pile. All values were obtained using Eqn (3). The agreement between the prediction and experimental results is good, showing a stabilization trend after a settlement of approximately 4\% of $B$.

Figure 16 compares the predictions and the results of the tests performed in medium dense sand ($D_R = 59\%$). In a similar way as in loose sands, the 2- and 3-pile group test results (Figs 16a and 16b) and the respective predictions are in very good agreement. For the 4-pile group test (Fig. 16c), the experimental results show a stiffer response and also a higher ultimate capacity than the predictions. Figure 17 shows the values of group efficiency calculated for the measured and predicted results, as described before. All the values of group efficiency are above 1 for the three group configurations, and the predicted and measured results are in reasonable agreement for settlements over 6\%$B$ for the 2- and 3-pile groups. The 4-pile group tests for medium dense sand (Fig. 17c) and also for loose sand (Fig. 15c) have efficiency greater than 1 during the entire tests, indicating that the sand densification process was more intense for this pile group configuration.

Figures 18 and 19 present predictions for pile-load response and group efficiency, respectively, for 2-, 3-, and 4-pile group tests performed in dense sands samples. The tests for 2- and 3-pile groups showed very good agreement in the initial part of the load-settlement curve.

![Fig. 15. Comparison of group efficiency calculated for measured and predicted pile group response in loose sand ($S/B = 3$): (a) 2-pile group; (b) 3-pile group; (c) 4-pile group](image1)

![Fig. 16. Comparison of measured and predicted pile group response in medium dense sand ($S/B = 3$): (a) 2-pile group; (b) 3-pile group; (c) 4-pile group](image2)
Fig. 17. Comparison of group efficiency calculated for measured and predicted pile group response in medium dense sand ($S/B = 3$): (a) 2-pile group; (b) 3-pile group; (c) 4-pile group

Fig. 18. Comparison of measured and predicted pile group response in dense sand ($S/B = 3$): (a) 2-pile group; (b) 3-pile group; (c) 4-pile group

Fig. 19. Comparison of group efficiency calculated for measured and predicted pile group response in dense sand ($S/B = 3$): (a) 2-pile group; (b) 3-pile group; (c) 4-pile group
(approximately the same initial stiffness), but the experimental results show lower ultimate load capacity.

Figure 20 shows the prediction and test results for three 4-model pile groups with center-to-center pile spacing equal to 2B, 3B, and 4B. For the predictions, for which individual pile stiffness is always the same, the closer the piles, the less stiff the pile group, owing to the increase in pile interactions (Fig. 20a). However, the experimental data (Fig. 20b) showed an opposite trend.

Fig. 20. Results for 4-pile group tests in medium sand with different center-to-center pile spacing: (a) Predicted load-settlement response for 4-pile groups; (b) measured load-settlement response for 4-pile group tests

Fig. 21. Predicting 4-pile group behaviour – Groups with different pile spacing: (a) S/B = 2; (b) S/B = 3; (c) S/B = 4

Fig. 22. Comparison of group efficiency calculated for measured and predicted pile group response in medium dense sand for different pile spacings: (a) S/B = 2; (b) S/B = 3; (c) S/B = 4
in which a stiffer response was observed for groups with closer piles. This illustrates the effect (mostly densification) of driving piles close together.

Figure 21 compares, side by side, the test results and the respective predictions. It can be noted that, with increasing pile spacing, the predictions became more accurate; for a pile spacing of 4B, the agreement between prediction and measurement is very good. The same can be seen in Figure 22, which compares measured and predicted group efficiency. This means that, for the specific driving energy, pile geometry, and soil density used in the experiments, a pile spacing equal to 4B was sufficient to minimise installation and interaction effects.

Conclusions

This study presented the results of 16 model pile tests performed in a large calibration chamber built to allow model pile load tests. Three different and well-controlled sand densities were used for single pile and pile group tests. The major conclusions from this study are:

1. The load-settlement response of nondisplacement and driven piles were very different, reflecting the importance of the pile installation process. The looser the sand was, the greater the differences observed in load response;
2. The load-settlement response of a single pile can be used to predict the load response of small pile groups. Thus, a fit, as proposed in the present paper, to the single pile load-settlement curve, combined with the pile group interaction factors determined by the proposed method leads to very satisfactory predictions for all the tests in loose, medium dense and dense sand;
3. The group efficiency for a specific settlement was influenced by initial sand density and number of piles in the group. The measured group efficiency at the ultimate load capacity (pile load for a settlement equal to 10% of the pile diameter) for loose-to-medium dense sand tests is greater than 1. However, the opposite was observed for the model pile tests in dense sand.
4. Predictions using the proposed method were better for the 2- and 3-pile groups. Square, 4-pile groups showed stiffer response for pile spacings of 2B and 3B than predicted;
5. Tests with three different pile spacings (2B, 3B, and 4B) were performed in medium dense sands. For 2B and 3B spacings, driving effects had an impact on the load-settlement response of the groups. For 4B spacing, installation effects were negligible. In a practical setting, the pile spacing that essentially eliminates the effects of installation on neighboring piles during loading is a function of the energy used during installation, the pile geometry, and the sand characteristics.

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