Characteristics of zinc ferrite nanoparticles (ZnFe$_2$O$_4$) from natural iron ore

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Abstract. Synthesis of zinc ferrite nanoparticles (ZnFe$_2$O$_4$) of iron ore taken in Tanah Laut has been done. The Synthesis uses the coprecipitation method. ZnFe$_2$O$_4$ nanoparticles were characterized using X-Ray Diffraction (XRD), Transmission Electron Microscopy (TEM), Vibrating Sample Magnetometer (VSM), Fourier Transform Infrared (FTIR), and UV-Vis Spectrophotometer. Using XRD, it was found that ZnFe$_2$O$_4$ has an average crystal size of 8.80 nm. ZnFe$_2$O$_4$ is superparamagnetic because it has a narrow loop area of about 10 kOe.emu/g. Using FTIR, the Zn-O and Fe-O groups were obtained at wave numbers 556.58 and 598.87 cm$^{-1}$. The absorption spectrum is in the range of UV light (200 nm) to visible light (600 nm) and at wavelength of 288 nm is observed absorption.

1. Introduction
Zinc ferrite (ZnFe$_2$O$_4$) Nanoparticles are one of the most developed materials because they can be used in many applications including hyperthermia therapy, biomolecular sensors, and drug delivery [1]. ZnFe$_2$O$_4$ nanoparticles also have the potential to be applied as cancer therapy [2], gas sensors [3], photocatalysts [4], MRI [5], and other potentials. ZnFe$_2$O$_4$ nanoparticles have potential to be applied in the medical field because they have superparamagnetic properties at room temperature [5]. The magnetization of the ZnFe$_2$O$_4$ nanoparticles increased with decreasing particle size [6].

Research on ZnFe$_2$O$_4$ has been conducted by several researchers, such as that conducted by Asmin et al (2015) using the coprecipitation method and stated that the higher the magnetization value the smaller the α-Fe$_2$O$_3$ phase ratio with a maximum magnetization value of 16.510 emu/g at 15 kOe [6]. Nurhasanah and Richardina (2018) using the precipitation method for the synthesis of ZnFe$_2$O$_4$ concluded that the formation of the ferrite cubic spinel structure was observed in the X-ray diffraction pattern (XRD) and the spectrum Fourier Transform Infrared (FTIR) [7]. Spinel ferrite can be obtained by coprecipitation method using zinc chloride and ferric chloride as raw materials [8]. The results show that ZnFe$_2$O$_4$ is formed when the molar ratio of Zn/Fe is 1:2 at pH = 7.5. Olmos et al (2016) used a
method mechanochemical, stating that ZnFe$_2$O$_4$ exhibits superparamagnetic behavior at room temperature [9]. Vinosha et al (2017) using the coprecipitation method, the results obtained by the Vibrating Sample Magnetometer (VSM) from ZnFe2O4 are ferromagnetic [10].

This research is focused on ZnFe$_2$O$_4$ nanoparticles from natural iron ore. We predict natural iron ore can be used as raw material for ZnFe$_2$O$_4$ nanoparticles. Previous research successfully produced Fe$_3$O$_4$ nanoparticles [11,12]. Many Researchers use commercial materials to synthesize ZnFe$_2$O$_4$ [3,10,13-17]. This paper shows some characteristics ZnFe$_2$O$_4$ from natural iron ore such as magnetic properties, structure, and optic characteristic.

2. Materials and Methods

The Materials used were iron ore, 12 M HCl (aldrich), FeSO$_4$.7H$_2$O (aldrich) 0.2M, NH$_4$OH (aldrich) 5%, ZnCl$_2$ 0.1M (aldrich), distilled water, aquabides, 96% ethanol. Mortar, 230 mesh sieve, Hot plate, Magnetic Stirrer bar, Oven, XRD, TEM, VSM 250, FTIR, and spectrophotometer UV-VIS. The material used in this study is iron ore taken from Tanah Laut Regency, South Kalimantan. Iron ore is obtained from boulders containing iron (Fe) in the form of iron oxide minerals, namely Magnetite (Fe$_3$O$_4$), Maghemite (γ- Fe$_2$O$_3$), and Hematite (α- Fe$_2$O$_3$) [11] and the rest are elements others such as Si, Cr, Mn, Ca, Br, La and Cu [18]. The research flow is shown in Figure 1.

![Figure 1. Research flowchart.](image_url)

The synthesis process of ZnFe$_2$O$_4$ was done by the coprecipitation method as has been done previously with modification [12]. The cleaned iron ore is ground to form a powder to pass a 230 mesh sieve (Figure 2(a)). The powder is purified using a permanent magnet. 6 g of iron ore is dissolved by adding HCl to form a yellow solution (Figure 2(b)). To the solution, FeSO$_4$ 0.2M was added 0.4 g. The
solution is heated on a hot plate at a temperature of 70°C and time is 15 minutes. Then, the solution was added ZnCl$_2$ 0.1M 0.2 g. The solution was dropped NH$_4$OH 5% until a thick black solution (Figure 2(c)). The sample was washed using distilled water three times and ended using 96% ethanol, then ultrasonicated. Samples were dried at 70°C. powdered samples were characterized using XRD, TEM, VSM, FTIR and UV-Vis.

![Figure 1](image)

**Figure 1.** (a) iron ore sample sieve 230 mesh, (b) iron ore with HCl solution, and (c) ZnFe$_2$O$_4$ solution.

XRD test was carried out to determine the crystal size. TEM test was performed to see the particle size of ZnFe$_2$O$_4$. The VSM test was undertaken to see the magnetic properties of ZnFe$_2$O$_4$. FTIR test is done to determine the characteristics and bonds that occur. The UV-VIS spectrophotometer test process on the ZnFe$_2$O$_4$ sample to determine the absorption wavelength of the synthesized ZnFe$_2$O$_4$.

### 3. Results and Discussion

#### 3.1. Characterization of X-Ray Diffraction (XRD)

ZnFe$_2$O$_4$ nanoparticles obtained through the coprecipitation method were characterized using XRD. The XRD results can be seen in Figure 3. From several peaks that are known at the value of 2θ, there are 8 main peaks, 7 of which are sharp and have great intensity, this indicates that the crystallinity of ZnFe$_2$O$_4$ is high. The peaks are at an angle value of 2θ, which are 30.2°; 35.6°; 37.2°; 43.3°; 53.7°; 57.2°; 62.8°; 74.3°. With the fields hkl (220); (311); (222); (400); (331); (333); (440); (622). The comparison of the relative intensity data of the peaks on the XRD diagram shows conformity with the characteristics of ZnFe$_2$O$_4$ based on the data of the JCPDS card standard No (82-1049) with the highest peak at the Miller's index (311).

The crystal grain size of the ZnFe$_2$O$_4$ nanoparticles was calculated using equation Debye Scherrer, then the results were confirmed by the results obtained in TEM (Figure 4). By using a wavelength of 1.54060 Å, the crystal size of each ZnFe$_2$O$_4$ nanoparticle peaks were 3.93; 6.38; 5.75; 6.54; 4.25; 6.92; 2.54 and 2.71 nm. The average size of the ZnFe$_2$O$_4$ nanoparticles was in the range 4.1-15 nm, with an average particle size of 8.80 nm. The results obtained are in accordance with the size of several previous studies such as research conducted by Asmin *et al* (2015) with an average size of 8 nm also a study conducted by Vinosha *et al* (2017) which stated that the size distribution for the sample ZnFe$_2$O$_4$ was found to be around 8.2 nm [[6,10]]. In another study, the ZnFe$_2$O$_4$ nanoparticles obtained in about 40 nanometers [19]. This result indicated that iron ore can be used to produce ZnFe$_2$O$_4$ nanoparticles. Some research on the average size of ZnFe$_2$O$_4$ using TEM can be viewed in Table 1.
Figure 3. ZnFe$_2$O$_4$ diffraction patterns.

Figure 4. TEM Characterization of ZnFe$_2$O$_4$ nanoparticles.
Table 1. List of ZnFe₂O₄ mean size data from multiple references.

| Methods                        | Measurement Mean Size | Reference |
|--------------------------------|-----------------------|-----------|
| coprecipitation                | 8.0 nm                | [6]       |
| precipitation                  | 8.2 nm                | [10]      |
| Hydrothermal                   | 10.0 nm               | [3]       |
| Self-Propagating Low-Temperature Combustion | 45.0 nm               | [21]      |

3.2. Characterization of the Vibrating Sample Magnetometer (VSM)

Figure 5 shows the hysteresis loop and parameters of two samples of magnetic nanoparticles of Fe₃O₄ and ZnFe₂O₄ obtained from the characterization results using a characterization tool Vibrating Sample Magnetometer (VSM). From the hysteresis loop, it can be seen that ZnFe₂O₄ (59.81 emu/g) has a saturation magnetization value (Mₛ) greater than Fe₃O₄ (30.43 emu/g). This indicates that the addition of the element Zn can increase the magnetic value of this material.

Area the hysteresis curve (loop area) of ZnFe₂O₄ nanoparticles have a narrow loop area of 10.0 kOe.emu/g, this indicates that the material has superparamagnetic properties, because it has an invisible loop area [20]. The material can be obtained if the material has a very small size (in few nanometers), its small size causes the material to be very reactive to external magnetic fields. The hysteresis curve of ZnFe₂O₄ when subjected to an external magnetic field for magnetization requires very little energy with a coercivity field value (Hᵥ) is 44.56 Oe. This shows that ZnFe₂O₄ is soft magnetic, which is the magnetic properties of a material that has value Hᵥ a very small (<200 Oe) [20].

Figure 5. Hysteresis loop of Fe₃O₄ and ZnFe₂O₄ nanoparticles.

3.3. Fourier Transform Infrared (FTIR)

Characterization FTIR characterization is used to analyze the functional groups of a sample. The chemical bonds of the ZnFe₂O₄ nanoparticles were analyzed using the FTIR spectrum using a wavenumber between 500 - 4000 cm⁻¹. In Figure 6, it can be seen that there are absorption peaks, such
as the absorption peak at the wavenumber 556.58 cm\(^{-1}\) which is the vibration mode of the metal on a tetrahedral lattice (Zn–O). In theory, the wavenumber ranges 550-750 cm\(^{-1}\) corresponds to the interaction of the metal with oxygen on a tetrahedral lattice [17,21]. The octahedral vibration mode (Fe-O) was observed at wave number 474-636 cm\(^{-1}\) [22–24]. The absorption at the widened wave number at 3318.82 cm\(^{-1}\) comes from the vibrational mode of the H\(_2\)O and OH group, which indicates the presence of molecules H\(_2\)O on the surface of the ZnFe\(_2\)O\(_4\) nanoparticles [25,26].

In other studies, the wave absorption obtained is almost similar to this study (the absorption of wave numbers 556.58 cm\(^{-1}\)), namely in the tetrahedral lattice (Zn-O), as was done by Nurhasanah and Richardina (2018) which stated that the wave absorption was 555 cm\(^{-1}\) for vibrational modes of metals in a tetrahedral lattice (Zn – O) [7]. Subsequent research, which is also almost similar to this research, was conducted by Vinoshia et al (2017) which states that the 547 cm\(^{-1}\) wave absorption has compatibility with metal-oxygen for the vibrational mode of metals in a tetrahedral lattice [10]. The research conducted by Asmin study et al (2015) is also similar to this by stating that the absorption peak group at wavenumber 555.50 cm\(^{-1}\) is a vibration mode of stretching Zn-O at a site tetrahedral [6].

![FTIR Spectra of ZnFe\(_2\)O\(_4\) nanoparticles.](image)

3.4. Characterization of Spectrophotometer UV-Vis

Testing spectrophotometer UV-Vis is used for the measurement of light absorption in the ultraviolet region (250-350 nm) and visible light (350-800 nm) by a compound. The optical properties of the ZnFe\(_2\)O\(_4\) nanoparticles were determined based on the UV-Vis absorption spectrum, as shown in Figure 8. The absorption ability of UV light and visible light allows ZnFe\(_2\)O\(_4\) nanoparticles to have photocatalytic activity with both UV and visible light which corresponds to their energy gap.

The absorbance of the sample is observed at a wavelength ranging from 200–800 nm (figure 7). Graph from the lowest point at the 800 nm wavelength, then begin to rise significantly at the 600 nm wavelength and continue to rise until it is parallel to the y-axis at 200 nm and no longer slopes about the x-axis. This shows that the ZnFe\(_2\)O\(_4\) nanoparticles absorb UV light (200 nm) to visible light (600 nm).

The maximum absorption peak of ZnFe\(_2\)O\(_4\) nanoparticles at wavelength of 288 nm. In a study conducted by Kumar et al. (2012) stated that samples of ZnFe\(_2\)O\(_4\) at maximum absorption have a wavelength of 367 nm [16]. Another study conducted by Sinthiya et al (2014) showed two different results of absorption peaks by mixing ZnFe\(_2\)O\(_4\) on PEG and CTAB, the samples tested had wavelengths of 333 and 369 nm respectively at the absorption peak [14]. The difference wavelength at the maximum absorption of this study and the two studies can occur due to differences in the purity of the materials used. This study uses nature iron ore, while the two reference studies above use commercial materials.
Figure 7. UV-Vis Spectrum of ZnFe$_2$O$_4$ nanoparticles

Based on the result of ZnFe$_2$O$_4$ nanoparticles, we can say that iron ore from Tanah Laut Regency can be used to produce ZnFe$_2$O$_4$ in the range of nanometres. Furthermore, ZnFe$_2$O$_4$ nanoparticles can be applied to many areas like, ZnFe$_2$O$_4$ nanoparticles from commercial materials. In this study, we plan to use this material in bio-sensor, especially in bio-sensor glucose.

4. Conclusion

Based on the results of the research that has been undertaken, it is concluded that the average crystal size of ZnFe$_2$O$_4$ nanoparticles is 8.80 nm with a saturation magnetization value (M$_s$) of 59.81 emu/g. ZnFe$_2$O$_4$ is superparamagnetic with a narrow loop area of about 10 kOe. emu/g. The Zn-O functional group is observed at the wave number at 556.58 cm$^{-1}$ and Fe-O which is observed at the wave number at 598.87 cm$^{-1}$. At the maximum absorption, the wavelength is 288 nm. The results showed that Zn was able to increase the saturation magnetization value of Fe$_3$O$_4$. The ZnFe$_2$O$_4$ nanoparticles can be applied to many field such as biomedicine, sensors, and catalysts.

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