A LOW COST SYNTHESIS AND CHARACTERIZATION OF CuO NANOPARTICLES FOR PHOTOVOLTAIC APPLICATIONS

A. A. Yankson*, A. Kuditcher, G. Gebreyesus, M. N. Y. H. Egblewogbe,
J. K. A. Amuzu And E. A. Armah

(Department of Physics, University of Ghana, Legon).
*Corresponding author's email: ayankson@ug.edu.gh

Abstract
A simple low cost chemical route has been used to synthesize cupric oxide nanoparticles. The synthesized CuO nanoparticles were characterized using XRD, TEM and UV-absorption. X-ray diffraction analysis showed the synthesized nanoparticles to be a pure cupric oxide. EDAX analysis showed the presence of copper and Oxygen in the as prepared CuO nanoparticles, with the AAS indicating that Cu$^{2+}$ represented 53.5% of the sample. The particle size and particle size distribution of the cupric oxide nanoparticles were obtained by transmission electron microscopy (TEM) whereas the crystallite size and crystallite size distribution were obtained by X-ray diffraction. The particle size was found to be between 20 nm and 60 nm. The particle size distribution obtained from cumulative percentage frequency plots features a log-normal function. Absorbance measurements and analysis showed that the material has an absorbance peak at 314 nm and energy bandgap of 1.48 eV, making it a good candidate for photovoltaic applications.

Keywords: CuO, inexpensive chemical route, particle size, crystallite size, absorbance peak, band gap

Introduction
Transition metal oxide nanoparticles are of great importance due to their application in the field of sensing, optoelectronics, catalysis and photovoltaics which hinge on their unique physical and chemical properties differing from the bulk (Selvi et al., 2016) (Swankar et al., 2009) (Srivastra et al., 2013). Cupric oxide nanoparticles have attracted a lot of attention lately due to their unique properties. Cupric oxide is a p-type semiconductor with an indirect narrow band gap of 1.21 – 1.51 eV and it has a monoclinic structure (Armelao et al., 2003). Besides its wide use in power sources such as in photovoltaic devices, it is suitable for use as an electrode in lithium batteries (Ezenwa, 2012) (Suleiman et al., 2013). The use of photovoltaic modules in areas of high insolation requires that solar cells are made of materials that do not degrade at high operating temperatures. Some inorganic materials including cupric oxide are known not to degrade at high temperatures, making cupric oxide suitable for solar cell fabrication. The cost of solar cells is an important factor in the production and affordability of solar cells and synthesis of materials for the fabrication of solar cells should not be expensive (Kidowaki et al., 2012). The synthesis approaches of CuO nanoparticles have advanced essentially over the past years because of their notable...
biomedical and industrial approaches (Singh et al., 2016). In this paper we report a simple low cost chemical route for the synthesis of cupric oxide nanoparticles.

**Experimental**

**Materials**
Analytical grade copper sulphate tetrahydrate and 30% ammonia water were used as the precursors. De-ionised water was used as solvent.

**Method**
The appropriate molar concentrations of the reagents were prepared in de-ionized water. 7.48806 g of CuSO$_4$·5H$_2$O was added to 300 ml of de-ionized water to produce 0.1 M concentration of the hydrated salt. 100 ml of it was added to 20 ml of 30% ammonium solution and the mixture stirred vigorously with a magnetic stirrer. This resulted in a deep blue solution which was kept at 80° C for 45 minutes during which time a black precipitate was observed with colourless filtrate. The colourless supernatant was poured out of the beaker and the precipitate washed with excess de-ionized water five times to ensure that no trace of the reagents remained. The precipitate was dried on a hot plate at 50° C for 2 hours. A fine black powder was obtained.

The powder was prepared for x-ray diffraction (XRD) analysis, optical analysis using a UV-VIS absorption spectrometer, particle size analysis using transmission electron microscopy (TEM), morphology and elemental analysis by scanning electron microscopy (SEM) and energy dispersive X-ray spectroscopy (EDX). Atomic absorption spectroscopy (AAS) was used to determine the presence of Cu$^{2+}$ in the as prepared sample.

**Results and Discussion**
The powder was analysed using x-ray powder diffraction (XRD) measurements on a the Panalytical Empyrean with Cu K$_\alpha$ radiation at over 10 – 90 2θ degrees. Five samples were prepared using the same method, and the X-ray measurements showed that they were all CuO nanoparticles. The XRD was used to obtain the crystallite size by applying the Scherrer equation. The resulting powder was kept for six months to investigate whether or not there would be a colour change in the powder. No colour change was observed.

Fig. 1 shows the XRD pattern of as synthesized cupric oxide nanoparticles. The XRD data was analysed using the Panalytical High Score software. Table 1 provides the following information from the XRD data on the as prepared cupric oxide nanoparticle. These are the diffraction peak positions (2θ), full width at half maximum (FWHM) and d-spacing related to the individual diffraction peaks. The grain or crystallite sizes for the various FWHM values are also shown in the table. The XRD data showed that the prepared powders are cupric oxide nanoparticles. The Scherrer Equation (Equation 1) was used to calculate an approximate value for the crystallite size.

\[ \text{Crystallite size} = \frac{0.9 \lambda}{\beta \cos \theta} \]

Where, $\lambda$ is the wavelength of the x-rays used, $\beta$ is the full wave at half maximum of the selected x-ray reflection peak, $k$ is the shape factor with a value of 0.9 (Suleiman et al., 2013). The Scherrer equation yielded crystallite size in the range 13.1 nm – 27.6 nm, with an average size of 18.4 nm.
Fig. 1: XRD pattern of as synthesized cupric oxide nanoparticles. The Miller indices of the crystal planes are indicated in the parenthesis with their corresponding peaks.

| Position[°] | Height [cts] | FWHM Left[°] | d-spacing [Å] | Rel. Int. [%] |
|-------------|--------------|--------------|---------------|--------------|
| 35.4856     | 6097(47)     | 0.3444       | 2.52769       | 97.45        |
| 38.6838     | 6257(36)     | 0.6396       | 2.32575       | 100.00       |
| 48.8764     | 825(17)      | 0.8856       | 1.86192       | 13.19        |
| 53.5889     | 294(18)      | 0.5904       | 1.70877       | 4.69         |
| 58.2309     | 414(16)      | 0.7872       | 1.58312       | 6.62         |
| 61.4033     | 904(20)      | 0.5904       | 1.50871       | 14.45        |
| 66.0648     | 1171(17)     | 0.9840       | 1.41310       | 18.71        |
| 68.2960     | 630(17)      | 0.7872       | 1.37227       | 10.07        |
| 72.1657     | 0.9840       | 0.9840       | 1.30791       | 0.36         |

Parameters obtained from XRD measurements
Fig. 2: SEM and EDAX images of CuO: EDAX is very important in identifying elements at the nano scale (Scimeca et al., 2018).

Fig. 3 shows one of the micrographs prepared from TEM images which were analyzed using an optical microscope to determine the particle size distribution. These measurements were tallied and a histogram plotted for the determination of size distribution of the as-prepared CuO nanoparticles.

Table 2: The particle size data extracted from the TEM micrograph

| Parameter     | Value  |
|---------------|--------|
| Mean (nm)     | 52.2   |
| Median (nm)   | 25.0   |
| Mode (nm)     | 22.2   |
| Standard deviation | 11.1 |
| Range (nm)    | 50.0   |
| Minimum (nm)  | 5.6    |
| Maximum (nm)  | 55.6   |
| Count         | 522    |

A number frequency histogram of the particle size data in a linear scale has been plotted. The histogram can give a valid size frequency curve drawn through it if and only if hundreds of particles say between 500 and 1000 are measured to give statistically useful mean size data. (Wang et al., 2012) (Ezenwa, 2012).
Fig. 4: Number frequency histograms showing particle size distribution with a Gaussian fit line. The particle size data is collected from image analysis of more than 500 particles.

From the histogram in Fig. 4, the particle size distribution is approximately even over the entire selected size population. The mean particle size as obtained for the histogram is 52.20 nm with a standard deviation of 11.1. The histogram reveals the particle size range.

**Band gap measurement**

UV-visible absorption of the as synthesized cupric oxide nanoparticles were recorded in the visible to near infra-red region. The spectrum has one peak centered around 314 nm, which indicates that the as synthesized cupric oxide nanoparticles absorbs in the ultra violet region, a good optical property of a material that is needed for photovoltaic applications.

The band gap energy of a given material is an important characteristic for a semiconductor material. The band gap energy of the as synthesized cupric oxide was determined with the help of the Tauc’s relation (Tauc, 1974). This has been achieved by using several absorption measurements and the mean value obtained for the band gap.

From Tauc’s equation where $\alpha$ is the absorption coefficient, is the frequency of the incident photon, $h$ is Planck’s constant and $n$ is 0.5 or 2 for direct and indirect transitions respectively. A Tauc plot, $\alpha$ versus $\hbar \nu$, which provides the best linear relationship for direct transition, was used to obtain the optical band gap as shown in Fig. 6.
The numerical value of the band gap is obtained from the straight line drawn from the most linear part of the curve cutting the axis, where is zero. The mean optical band gap was calculated to be 1.48 ± 0.04 eV. This band gap value is higher than the 1.37 eV obtained [Ooi et al., 2014] but lower than band gap values obtained by (Pierson et al., 2003) and (Ogwu et al., 2007) which were 2.11 and 2.05 eV respectively. It also falls within the range of value for the bulk CuO, from 1.0-1.5 eV but is less than the reported value of 2.4 eV (Johan et al., 2011).

Conclusion
This work has successfully produced black cupric oxide nanoparticles with suitable properties an indication of its potential for photovoltaic applications from a simple low cost chemical route. The XRD analyses has shown that the black powder prepared has 100% CuO phase with the two highest peaks occurring at 35.5° (2θ) and 38.7° 2(θ) corresponding to reflections from the and 111 atomic planes of the crystallites. The AAS analysis indicated that there was 53.5% Cu²⁺ present in the as prepared CuO nano particles and EDAX analysis confirming the presence of copper and oxygen in the CuO nanoparticles. From the XRD results and subsequent calculations, the average crystallite size ranges from 8.43 nm - 25.29 nm. Samples of the prepared cupric oxide nanoparticles have average particle size range 20.0 nm – 60.0 nm, with the size distribution spreading almost evenly around the mean particle size on the particle size scale as shown by the analysis of micrographs from TEM measurements. Both TEM and SEM images showed that the as prepared CuO nano particles were largely spherical. The sample absorbed in the visible and ultra violet region peaking around 314 nm, making it a good candidate for photovoltaic applications. The as synthesized cupric oxide has a mean optical bandgap energy of 1.48 eV ± 0.05 eV which falls within the range of bandgap energies suitable for photovoltaic applications.

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