A New Six Degree-of-Freedom Haptic Device based on the Orthoglide and the Agile Eye

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Abstract: The aim of this paper is to present a new six degree-of-freedom (dof) haptic device using two parallel mechanisms. The first one, called orthoglide, provides the translation motions and the second one produces the rotational motions. These two motions are decoupled to simplify the direct and inverse kinematics, as it is needed for real-times control. To reduce the inertial load, the motors are fixed on the base and a transmission with two universal joints is used to transmit the rotational motions from the base to the end-effector. The main feature of the orthoglide and of the agile eye mechanism is the existence of an isotropic configuration. The length of the legs and the range limits of the orthoglide are optimized to have homogeneous performance throughout the Cartesian workspace, which has a nearly cubic workspace. These properties permit to have a high stiffness throughout the workspace and workspace limits that are easily understandable by the user.

Key words: Haptic device, interface, parallel mechanism, orthoglide, agile eye.

1- Introduction
The aim of this paper is to introduce a new haptic device that can be used as a new interface in a Virtual Reality system. Virtual Reality, characterized by real-time simulation, allows a human to interact with a Virtual 3D world and to understand its behavior by sensory feedback [1]. Associated with this definition, four key elements are usually considered: (i) virtual world, (ii) immersion (of human), (iii) interactivity, and (iv) sensory feedback. Most often, Virtual Reality systems provide only visual sensory feedback to the user (mono or stereo vision). However, aural or haptic interfaces exist that allow the user to hear or to feel the virtual environment. We want our device to be able to feel the virtual environment. The haptic feedback is associated with the sense of touch. For a user, the existence of an object in a virtual world is verified by coming into physical contact or touch. Usually, a haptic device enables input and output communication between the computer and the user. Haptic devices play important roles in the recognition of virtual objects. With these devices, the user can feel the rigidity or weight of virtual objects. Most robotic manipulators have large-scale and high-cost hardware, which inhibits their application to human-computer interaction. Our device was specifically developed for desktop use. It provides haptic feedback, which strongly enhances human capabilities in the major application areas of virtual reality, such as scientific visualization and 3D shape modeling. The six-dof Orthoglide features two parallel mechanisms mounted serially with a suitable system, which makes it possible to know and control the orientation of a stylus, even though all the motors are fixed. These features contribute to a significant reduction of the inertia when compared to serial architectures commonly used in haptic devices [2]. Thus, the inertia of the manipulator's moving parts is so small that compensation is not needed. This hardware design is compact, and it has the ability to carry a relatively large payload. Furthermore, the parallel kinematic architecture increases drastically the stiffness of the structure.

2- State of the art of haptic devices
Basically, haptic devices that enable the user to touch an object can be classified into two main types: the first one provides only one single point of contact and the second one provides a single point of contact with a torque or multiple points of contact. In the next subsection, we will characterize their properties and introduce several examples.

2.1- Single point of contact
Many haptic devices have only three degrees of freedom, such as the Phantom Desktop [2] depicted in Fig. 1. With such a device, the user drives a stylus in space and can feel a single point of contact with an object. The force display provides stimuli to fingertip but no torque is provided.
To provide high stiffness and a low inertia, parallel mechanisms can be also experimented as depicted in Fig. 2. This design has been optimized to avoid the singular configuration inside the workspace [3].

**Figure 2: The “syntaxeur” from ONERA/CERT [3]**

### 2.2- Single point of contact with torque or multiple points of contact

With a three-dof haptic device, the user can only manage the motion of one point. However, in virtual environment, he may also want to handle objects. For example, when one assembles a screw in a hole, it is necessary to produce a feedback by forces and torques to feel the contact. This feature is related to the problem of grasping.

Only a six-dof devices can provide forces and torques in the same times and there are three types of mechanisms:

- **Serial:** The main problem of the serial type is the lack of stiffness. Therefore, the position and the rotation are coupled. An example of the first type, depicted in Fig. 3(a), was originally designed at McGill University [4] and is now commercialized by MPB [5]. The Phantom Premium six-dof devices is also of the serial type but with a closed loop in the serial chain [2].

- **Parallel:** An example of this type, depicted in Fig. 3(b), was designed at Tsukuba University [6]. The main advantage of this device is that all the actuators are fixed on the base. However, its rotation motions are limited and are function of the position. The computation of the inverse and direct kinematic models is not simple, which is not compatible with real time applications.

- **Hybrid:** An example of this type, depicted in Fig. 3(c), was designed at École Fédérale de Lausanne and is now commercialized by [7]. A parallel architecture provides high stiffness but the shape of its Cartesian workspace is generally not simple and few of them have an isotropic configuration.

There is also a haptic device [8] made of a Delta [9] a two-dof agile eye [10] mounted serially with a revolute joint. Such a design enables to decouple the translation motions and the rotation motions. The kinematics models are simple but its main drawbacks are the actuated joints of the wrist, which increase the inertia in motion and its volume. The aim of our paper is to propose a design with the same advantage but without these drawbacks.

**Figure 3: Three haptic devices with six-dof with (a) serial architecture, (b) parallel architecture and (c) hybrid architecture**

### 3- Constraints to design a new haptic interface

The main desirable characteristics are quick motion and a regular workspace shape. In addition, compactness is also desirable, since the haptic interface should be treated in the same way as a conventional computer mouse. Quick motions could be achieved with a parallel mechanism since the mass of the end-effector can be reduced [11].

**Figure 4: A six-dof haptic device from Tohoku University**
It is possible to build a compact haptic device with a six-dof parallel mechanism, as shown by Long [12]. But in general, fully six-dof parallel mechanisms (e.g. Stewart Platform [13], HEXA [14]) have a restricted orientation workspace. To cope with this problem, it is possible to mount a spherical wrist on a translating mechanism.

Without a force/torque sensor in the haptic interface, a fully isotropic mechanism would be needed to ensure uniform force controllability in each direction. Unfortunately, six-dof isotropic mechanisms do not exist because isotropy cannot be defined due to the non-homogeneity of the Jacobian matrix [16]. Conversely, using a force/torque sensor would increase the inertia and the volume of the device.

In general, the size of the workspace of haptic devices is relatively small compared to the size of the simulated virtual environment. Thus, there are several problems relating to the correspondence between displacements in these two spaces as scale factor, reachable space and directions of the translations or senses of rotations. To simplify these problems, the shape of the workspace of haptic devices must be close to a cube because its projection of the plan of view is the screen of the computer.

To summarize these constraints, we can define an ideal haptic interface with the following constraints:
- To be able to display motions in 6-dof,
- To be able to realize quick motion (low inertia),
- To have a regular dextrous workspace like a cube
- To be compact

Other design constraints, taking into account the control and the software can be found in Hayward [17].

3.1- Fully isotropic mechanisms

A three-dof fully isotropic parallel mechanism was defined in [18, 19, 20]. This device was firstly designed for milling applications. The linear joints can be actuated by means of linear motors or by conventional rotary motors with ball screws. The output body is connected to the linear joints through a set of three \( RRR \) identical chains where \( R \) stands Revolute joints.

Figure 5 depicts an example of such a mechanism where the three prismatic joints \( \odot \) are orthogonal, and the three joint axes \( \oplus, \ominus \) and \( \circ \), are parallel. Its workspace is defined by the intersection of three cylinders and no singular configurations exist inside.

We could use this mechanism as a haptic device with three-dof because full isotropy is clearly an outstanding property. Unfortunately, bulky legs are required to assure stiffness because these legs are subject to bending. To increase the stiffness means to increase the inertia. Moreover, it would very difficult to mount a wrist on this mechanism and to actuate if from fixed motors. Another solution would be to add one or two legs [21, 23] but mechanical interferences would reduce the size of the workspace.

3.2- Orthoglide

The Orthoglide is part of the Delta linear family. It was optimized to have an isotropic configuration. Thus, its leg lengths as well as its range limits were also defined to have homogeneous performances throughout its Cartesian workspace [23]. The criterion used was related the Jacobian matrix and made it possible to characterize the velocity factor amplifications. The resulting machine, the Orthoglide, features three fixed parallel linear joints, which are mounted orthogonally and a mobile platform, which moves in the Cartesian \( x-y-z \) space with fixed orientation. The interesting features of the Orthoglide are a regular Cartesian workspace shape and good compactness.

The three legs are \( PRPaR \) identical chains, where \( P \), \( R \) and \( Pa \) stands for Prismatic, Revolute and Parallelogram joint, respectively. The arrangement of the joints in the \( PRPaR \) chains was defined to eliminate any special singularity [24]. Each base point \( A_i \) is fixed on the \( i^{th} \) linear axis such that \( A_1A_2 = A_2A_3 = A_3A_1 \). The points \( B_i \) and \( C_i \) are located on the \( i^{th} \) parallelogram as shown in Fig. 7.
3.3- Wrist mechanism

The architecture of the wrist can be either serial or parallel. In some haptic devices, the actuators are fixed to the base and the motion is transmitted to the end-effector by using cable. In other cases, the motors are embedded. To have high stiffness, the parallel architectures are suitable but it suffers from a limited workspace. An exhaustive study of such mechanisms can be found in [25]. Some of them are able to have a fixed center point in the same loci of the center of the user hand. Moreover, particular designs can provide unlimited rotations about this central point, allowing very large workspace, limited only by the low-scaled dexterity and mechanical interferences. An example of such a device has been tested at Laval University [26].

3.4- Design of the legs

The aim of our design is to find a mechanism that allows us to avoid to carry the motors of the wrist and to reduce its volume. We have chosen to use the agile eye with two or three dofs because with such a mechanism we can easily achieve the orientation range needed for haptic devices. We can also notice that this design can be simplified to have a six-dof mechanism with only three-dof haptic feedback. The kinematics of the new leg is depicted in Fig. 11. On the neutral fiber of a leg, a mechanism with two universal joints is used to transmit the rotary motion from the base of the leg to the spherical wrist. From the kinematics of the Orthoglide depicted in Fig. 7, we have added a revolute actuated joint fixed on the base followed by a prismatic joint and a revolute joint, called \( d \) and \( e \), respectively. This former is carried by the prismatic actuated joints. Two universal joints \( f \), located on \( B_i \) and \( C_i \), are placed on the neutral fiber of the parallelogram and finally, a revolute joint \( g \) allows us to mount the agile eye on the previous end-effector of the Orthoglide.
To have a three-dof agile eye, all the legs are changed and to have a two-dof agile eye, only two are.

### 3.5- New haptic device

The main problem to design a six-dof haptic device is to couple the wrist mechanism and the position mechanism. With the leg design, we can produce two types of mechanisms using either a three-dof parallel spherical wrist or a hybrid spherical wrist based on the two-dof agile eye. We use the fact that on connection point of the three legs, the joint axes \( g \) in Fig. 11 are orthogonal. Such a feature allows us to assemble the two versions of the agile eye for which there are isotropic configurations.

To compare the two designs, it is necessary to recall the shape of the Cartesian workspace of the Orthoglide as it is depicted in Fig. 12. The largest cubic workspace is reached whenever the faces of the cube are parallel to the \( xy \), \( yz \) and \( zx \) plane, respectively.

**Figure 12: The workspace of the orthoglide and the largest cubic workspace included inside**

Figures 13 and 14 depict two new haptic devices. In the first one, it is made by the assembly the orthoglide and the three-dof agile eye (3T+3R). Thus, no revolute actuated joints are embedded. An isotropic configuration exists whenever the three legs are orthogonal and the last axis of the wrist is along the axis equal to \( x = y = z \), i.e. on the diagonal of the cubic workspace defined in Fig. 12. This feature can be a drawback for the user because the home posture of the wrist does not lie on the axis of the cubic workspace.

**Figure 13: A six-dof haptic device 3T+3R**

We propose a second mechanism in Fig. 14 which is made of the assembly of the orthoglide, the two-dof agile eye and finally a revolute actuated joint (3T+2R+1R). This device has an isotropic configuration for the translation and the rotation part whenever the three legs are orthogonal and the last axis of the wrist is collinear with the \( z \)-direction. In this case, one revolute actuated joint is embedded. If this feature increases the inertia, it provides unlimited motions about this axis. The wrist is able to produce pitching and yaw equal to \( \pm 45 \) degrees and unlimited rolling.

The two architectures have been firstly designed for milling machine applications and a patent is currently requested [27].

### 4- Conclusions

In this paper, two haptic devices with six-dof have been defined. The first one uses two fully parallel mechanisms (3T+3R) and the second one two fully parallel mechanisms (3T+2R+1R) in serial with a terminal joint. In both cases, a specific transmission is used to avoid carrying the motors of the wrist and to reduce its volume. The volume and the shape of the translation workspace were compared with the rotation workspace to have the best solution.
Two-dof agile eye
Linear actuators
Transmission
Wrist

Two-dof agile eye

Figure 14: Six-dof haptic device 3T+2R+1R

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