Structure and solvation of confined water and water–ethanol clusters within microporous Brønsted acids and their effects on ethanol dehydration catalysis†

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Aqueous-phase reactions within microporous Brønsted acids occur at active centers comprised of water-reactant-clustered hydronium ions, solvated within extended hydrogen-bonded water networks that tend to stabilize reactive intermediates and transition states differently. The effects of these diverse clustered and networked structures were disentangled here by measuring turnover rates of gas-phase ethanol dehydration to diethyl ether (DEE) on H-form zeolites as water pressure was increased to the point of intrapore condensation, causing protons to become solvated in larger clusters that subsequently become solvated by extended hydrogen-bonded water networks, according to \textit{in situ} IR spectra. Measured first-order rate constants in ethanol quantify the stability of $S_N2$ transition states that eliminate DEE relative to $(\text{C}_2\text{H}_5\text{OH})(\text{H}^+)(\text{H}_2\text{O})_n$ clusters of increasing molecularity, whose structures were respectively determined using metadynamics and \textit{ab initio} molecular dynamics simulations. At low water pressures (2–10 kPa $\text{H}_2\text{O}$), rate inhibition by water (\textit{–1 reaction order}) reflects the need to displace one water by ethanol in the cluster en route to the DEE-formation transition state, which resides at the periphery of water–ethanol clusters. At higher water pressures (10–75 kPa $\text{H}_2\text{O}$), water–ethanol clusters reach their maximum stable size $(\text{C}_2\text{H}_5\text{OH})(\text{H}^+)(\text{H}_2\text{O})_{4–5}$, and water begins to form extended hydrogen-bonded networks; concomitantly, rate inhibition by water (up to \textit{–3 reaction order}) becomes stronger than expected from the molecularity of the reaction, reflecting the more extensive disruption of hydrogen bonds at DEE-formation transition states that contain an additional solvated non-polar ethyl group compared to the relevant reactant cluster, as described by non-ideal thermodynamic formalisms of reaction rates. Microporous voids of different hydrophilic binding site density (Beta; varying $\text{H}^+$ and $\text{Si}–\text{OH}$ density) and different size and shape (Beta, MFI, TON, CHA, AEL, FAU), influence the relative extents to which intermediates and transition states disrupt their confined water networks, which manifest as different kinetic orders of inhibition at high water pressures. The confinement of water within sub-nanometer spaces influences the structures and dynamics of the complexes and extended networks formed, and in turn their ability to accommodate the evolution in polarity and hydrogen-bonding capacity as reactive intermediates become transition states in Brønsted acid-catalyzed reactions.

1. Introduction

In heterogeneous catalysis, the interface between liquid or liquid-like solvating environments and active sites at solid surfaces can significantly alter reaction rates and selectivities,¹ and its ubiquitous effects have been documented in electrocatalysis,²–⁴ aqueous-phase reactions on metal nanoparticles,⁷–¹² and gas-phase reactions at high pressures sufficient to cause condensation within porous solids (e.g., Fischer–Tropsch synthesis¹¹–¹⁶ and alkene oligomerization¹⁷–¹⁹). In addition, confinement within sub-nanometer spaces imposes constraints on the structures that solvents can adopt, and in turn their influence on reactive intermediates and transition states stabilized at active sites, as demonstrated by the breadth of water structures and dynamics within carbon nanotubes of different dimensions,²⁰–²³ and the diverse function of enzymes with different hydrophobicity.²⁴ Inorganic, crystalline, microporous frameworks offer independent synthetic control of the density, chemical identity, and coordination of catalytic active sites, and the structure and polarity of the environments that...
confine them, which make zeolites and zeotype-molecular sieves a versatile platform to study fundamental principles underlying the structure and catalytic behavior of confined solvents. Lewis acid zeolites containing framework Ti\textsuperscript{4+} or Sn\textsuperscript{4+} centers have been reported recently to show significant differences in reactivity for aqueous-phase olefin epoxidation\textsuperscript{25-29} and sugar isomerization\textsuperscript{30-34} in response to changes in active site structure and the stabilization or exclusion of extended water networks within microporous environments. The interplay between the solvated structures and reactivity of Bronsted acidic H\textsuperscript{+} sites associated with framework Al\textsuperscript{3+} in siliceous zeolites (Si–O(H\textsuperscript{+})–Al), however, are less well-understood because of the greater diversity of H\textsuperscript{+}, reactant, and transition state complexes engendered by solvating water within confining voids.

Zeolite frameworks are comprised primarily of siloxane bonds that are non-polar and hydrophobic,\textsuperscript{35} but they also contain hydrophilic binding sites in the form of H\textsuperscript{+} sites and defect Si–OH groups that preferentially bind H\textsubscript{2}O.\textsuperscript{35-38} At low coverages (<1 H\textsubscript{2}O per H\textsuperscript{+}), H\textsubscript{2}O forms hydrogen-bonded complexes with H\textsuperscript{+}\textsuperscript{39,40} as additional H\textsubscript{2}O molecules adsorb (>1 H\textsubscript{2}O per H\textsuperscript{+}), hydronium ions (H\textsubscript{3}O\textsuperscript{+}) form.\textsuperscript{41,42} Vjunov et al.\textsuperscript{43} reported IR spectra, DFT calculations, and Al K-edge XANES spectra of H-Al-MFI zeolites that indicate formation of H\textsubscript{2}(H\textsubscript{2}O)\textsubscript{n} clusters analogous to those present in gaseous phases, which causes delocalization of the positive charge away from the charge-compensating framework [AlO\textsubscript{4}]. The molecularity of these H\textsubscript{2}(H\textsubscript{2}O)\textsubscript{n} clusters, determined from vapor-phase H\textsubscript{2}O adsorption isotherms (298 K) on H-Al-MFI samples of varying H\textsuperscript{+} content (Si/Al = 15–110), was reported to be 7–8 H\textsubscript{2}O per H\textsuperscript{+}; this stoichiometry is consistent with aqueous-phase cyclohexanol adsorption saturation uptakes (298 K) that decrease with increasing H\textsuperscript{+} content as H\textsubscript{2}(H\textsubscript{2}O)\textsubscript{7-8} clusters occupy higher fractions of available void space.\textsuperscript{44} The stoichiometry of 7–8 H\textsubscript{2}O per cluster was also corroborated by \textsuperscript{1}H and \textsuperscript{1}H-\textsuperscript{29}Si CP MAS NMR spectra of H-Al-MFI (Si/Al = 15, 40) samples as a function of H\textsubscript{2}O coverage (at ambient temperature) and by ab initio molecular dynamics (AIMD) simulations (at 300 K).\textsuperscript{45} These results highlight not only the distinct clustered structures of H\textsubscript{2}O stabilized at H\textsuperscript{+} sites located within the confined sub-nanometer spaces of zeolites, unlike the classical solution-phase Zundel (H\textsubscript{3}O\textsubscript{2}\textsuperscript{+})\textsuperscript{46} and Eigen (H\textsubscript{2}O\textsubscript{4}\textsuperscript{+})\textsuperscript{47} structures or the H\textsubscript{3}O\textsubscript{+}\textsuperscript{48} cluster reported by Stoyanov et al.\textsuperscript{49} but also the more compressed structures and different proton-hopping dynamics than gas-phase clusters according to AIMD simulations.\textsuperscript{45} Despite these detailed structural characterizations of H\textsubscript{2}(H\textsubscript{2}O)\textsubscript{n} in confined spaces, changes to their structure upon interacting with reactants under conditions relevant to catalysis, and the kinetic consequences of such solvated reactant and transition state complexes, are not as well-understood.

Solvent effects in reactions catalyzed by Bronsted acid zeolites have been studied at the extremes of low solvent pressures that form gas-like species, and of high solvent pressures that form liquid-like species, but seldom integrate insights from these disparate surface coverage regimes into a cohesive kinetic and mechanistic description of the catalytic chemistry. Haw and coworkers reported that co-solvating nitromethane enhanced the extent of gas-phase proton-transfer from H-Al-MFI to \textsuperscript{13}C-labeled acetone detected by \textsuperscript{13}C NMR, which enabled acetone dimerization only when nitromethane was co-fed in a flow reactor (513 K).\textsuperscript{49} These concepts can be extended to co-adsorbed H\textsubscript{2}O, which enhances gas-phase rates of alkane C–H bond activation,\textsuperscript{50} H–D exchange,\textsuperscript{51} and steam dealumination\textsuperscript{52} in H-zeolites, and enables distinct H\textsubscript{2}O\textsuperscript{+}-mediated pathways in aqueous-phase hydrogenation of furanics\textsuperscript{53} and aldol condensation of ketones.\textsuperscript{54} In gas-phase alcohol dehydration reactions, H\textsubscript{2}O inhibits the rates of forming both alkenes and ethers in unimolecular and bimolecular pathways, respectively.\textsuperscript{55} H\textsubscript{2}O inhibition quantified by negative reaction orders is often described by reaction mechanisms that include inhibitory alcohol–water dimer species, as observed in alcohol dehydration catalyzed by Bronsted acidic Keggin-type polyoxometalate clusters\textsuperscript{56} and Lewis acidic γ-Al\textsubscript{2}O\textsubscript{3},\textsuperscript{57-59} and Sn-Beta zeolites.\textsuperscript{59,60} Others have suggested that co-adsorbed H\textsubscript{2}O inhibits alcohol dehydration by stabilizing adsorbed alcohols preferentially over transition states, in the case of 1-propanol dehydration on H-Al-MFI zeolites.\textsuperscript{61} In the liquid phase, confinement of H\textsubscript{2}O\textsubscript{+} within H-Al-Beta zeolite pores (<0.7 nm in diameter) leads to higher rates of cyclohexanol dehydration than in bulk solution, because of enhanced association between H\textsubscript{2}O\textsubscript{+} and reactants and the entropic destabilization of this precursor relative to the transition state,\textsuperscript{62} and solvation of H\textsuperscript{+} by non-polar solvents rather than water leads to higher rates of phenol alkylation.\textsuperscript{63} Kinetic and adsorption measurements showed that increasing densities of H\textsubscript{2}O\textsubscript{+} resulted in lower reactant coverages at H\textsubscript{2}O\textsubscript{+} active sites in aqueous-phase alkylation of phenol in H-Al-MFI zeolites (523 K),\textsuperscript{64} and NMR measurements performed in operando showed that tuning organic/aqueous solvent compositions could change reactant coverages during glucose isomerization catalysis (403 K) within Na-FAU zeolites.\textsuperscript{65} Turnover rates of homogeneously catalyzed unimolecular dehydration reactions, measured under conditions that reflect the stability of elimination transition states relative to the solvated proton, indicate that the composition of the H\textsubscript{2}O–organic solvent mixture predominantly influences the free energy of the solvated proton, which is stabilized when solvated by water\textsuperscript{66,67} and which influences selectivity when reactants are able to undergo parallel unimolecular pathways.\textsuperscript{68} Equilibrium constants to protonate pyridine (293 K) within zeolites differ when their pores are filled by solvents of different polarity, also highlighting the important role of proton-solvent complex stability.\textsuperscript{69} Other studies of co-solvents within zeolites, based on IR spectra and gas-phase isopropanol dehydration probe reactions, suggest that the protic nature of solvents (e.g., acetic acid) and co-existing cations (e.g., Na\textsuperscript{+}) can change the type, number, and strength of Bronsted acid sites in zeolites.\textsuperscript{70-72} Bridging the gap in mechanistic understanding from that of molecular species and complexes prevalent during gas-phase studies at H\textsubscript{2}O pressures well below saturation, to those of extended solvent networks and condensed phases around active sites that prevail during liquid-phase studies, requires considering how the clustered nature of alcohol–water intermediates at active sites evolves with the structure of solvating water networks confined within the same pores.\textsuperscript{73,74} In
contrast to gas-phase studies, however, the scope of mechanistic investigations in heterogeneous catalysis is limited in liquid phases because aqueous solvent structures at the liquid-solid interface cannot be varied independently of reactant or co-solvent concentrations.

Here, we combine theoretical simulations with experimental kinetic measurements and in situ IR spectroscopy to obtain molecular-level insights into the structures of water and water-ethanol clusters and extended networks confined within micropores of different sizes and shapes, and their resulting effects on Bronsted acid catalysis. A suite of H-Al-Beta zeolites were synthesized with a wide range of H⁺ densities (0.11–2.0 per unit cell) and Si–OH defects (~0.3–5 per unit cell) to obtain inorganic microporous materials with well defined densities of hydrophilic binding sites that can be used to interrogate the structures of adsorbed H₂O. Different H₂O structures are stabilized at H⁺ and Si–OH groups within Beta zeolites, as probed by volumetric adsorption isotherms and their isosteric heats of adsorption, and by in situ IR spectra under conditions relevant to ethanol dehydration catalysis. Turnover rates of ethanol dehydration to diethyl ether (373 K, per H⁺) are measured across a wide range of H₂O pressures (0.02–75 kPa) that encompass intrapore coverage regimes including alcohol–water dimers, alcohol–water–hydronium ion clusters, and extended hydrogen-bonded water networks that solvate them. Experimental turnover rates are interpreted mechanistically, aided by identifying the structures of most abundant reactive intermediates (MARI) by AIMD simulations and of kinetically relevant transition states by DFT calculations and metadynamics simulations. Interactions of transition states and precursors with extended hydrogen-bonded water networks manifest as inhibitory effects of H₂O on ethanol dehydration rates, which are much stronger than predicted by the molecularity of the reaction and require non-ideal thermodynamic formalisms to describe. This approach is also extended to microporous Bronsted acids with varying pore architectures, highlighting how the shapes of confining environments influence the structure and reorganization of solvents around reactive intermediates and transition states in Bronsted acid catalysis.

2. Results and discussion

2.1. Kinetics of Bronsted acid-catalyzed ethanol dehydration and water inhibition in zeolites

Different densities of Bronsted acid H⁺ or Si–OH groups within zeolites stabilize water networks of distinct clustered and extended hydrogen-bonded structures, which have been reported to influence reactivity in numerous ways, including different competitive adsorption of solvent(s) and reactants, entropic gains when water networks are disrupted by transition states, and entropic losses when transition states are disrupted by water networks. Thus, interrogation of H-zeolite samples with varying H⁺ and Si–OH density is required to disentangle their separate effects on intrapore solvent structure, prior to relating systematically varying solvent structures to the rate and equilibrium constants of a probe reaction catalyzed by H⁺ sites, such as bimolecular ethanol dehydration to diethyl ether (DEE). Here, a suite of Bronsted acidic H-Al-Beta zeolites was synthesized in fluoride medium according to Camborl et al. (denoted H-Al-Beta-F(X), where X is the number of H⁺ per unit cell (u.c.⁻¹) determined by NH₃ TPD, Table 1). The use of fluoride as the mineralizing agent enabled preparing zeolites containing a wide range of proton densities (0.1–2 H⁺ u.c.⁻¹) while minimizing the number of silanol defects (~0.3–0.6 Si–OH u.c.⁻¹) quantified by CD3CN IR on Ti-Beta-OH zeolites that otherwise form when hydroxide is used as the mineralizing agent (~3–5 Si–OH u.c.⁻¹) quantified by CD3CN IR on Ti-Beta-OH zeolites, because anionic siloxy (Si–O⁻) defects form to balance the cationic charge of occluded tetraethylammonium cations in as-synthesized solids. The H-Al-Beta-F samples in Table 1 therefore provide control of the density of H⁺ sites within otherwise hydrophobic siliceous zeolite channels, whereas an H-Al-Beta-OH sample was synthesized in hydroxide medium to contain a higher density of Si–OH defects within micropores.

Turnover rates (373 K, per H⁺) of ethanol dehydration to DEE were measured in differential reactors (details in Section S.2.1, ESI†) across a wide range of ethanol and water pressures (2 × 10⁻¹⁰ to 10 kPa C₂H₅OH, 0–75 kPa H₂O, Fig. 1) in order to quantify the effects of co-fed H₂O pressure in terms of rate constants that reflect the stabilities of intermediates and transition states in accepted reaction mechanisms. Such rate data were measured on

### Table 1: Elemental compositions, micropore volumes, and H⁺ densities of H-Al-Beta-F and their dealuminated analogs

| Sample          | Si/Al | Vₘicro | H⁺/Al (NH₄⁺) | H⁺/Al (DTBP) | H⁺/u.c. | Vₘicro (de-Al) |
|-----------------|-------|--------|--------------|--------------|---------|---------------|
| Si-Beta-F       | —     | 0.21   | —            | —            | 0       | —             |
| H-Al-Beta-F(2.0)| 23    | 0.22   | 0.75         | 0.54         | 2.0     | 0.22          |
| H-Al-Beta-F(1.4)| 34    | 0.18   | 0.78         | —            | 1.4     | 0.21          |
| H-Al-Beta-F(1.2)| 45    | 0.20   | 0.84         | 0.79         | 1.2     | 0.21          |
| H-Al-Beta-F(0.78)| 65   | 0.21   | 0.79         | —            | 0.78    | 0.20          |
| H-Al-Beta-F(0.57)| 93   | 0.23   | 0.84         | —            | 0.57    | 0.22          |
| H-Al-Beta-F(0.16)| 220  | 0.20   | 0.54         | 1.1          | 0.16    | —             |
| H-Al-Beta-F(0.11)| 500  | 0.20   | 0.84         | —            | 0.11    | —             |
| H-Al-Beta-OH(1.7)| 40   | 0.23   | 1.1          | 0.38         | 1.7     | —             |

a Determined by AAS. b Determined by minimum in ΔVₓₓₓₓ/Δ¹ log(P/Pₒ) in N₂ adsorption isotherms. c Determined by TPD of NH₃, after aqueous-phase ion exchange with 1 M NH₄NO₃. 24 h, 353 K. d Determined by in situ 2,6-di-tert-butylpyridine titration during ethanol dehydration catalysis (378 K, 5 kPa C₂H₅OH, 1 kPa H₂O). e “de-Al” reflects de-Al-Beta samples generated by treatment of H-Al-Beta in 69% HNO₃ (353 K, 16 h).
accurate normalization of turnover rates with 2,6-di-tert-butylpyridine (DTBP) to enable consistent with the formation of an ethanol-water dimer species invoked previously to account for inhibition of monomolecular 2-butanol dehydration rates by water on Brønsted acidic polyoxometalate clusters\(^\text{34}\). Heating of H-Al-Beta-F(1.2), H-Al-Beta-F(2.0), and H-Al-Beta-OH(1.7) at 373 K, as a function of C\(_2\text{H}_5\text{OH}\) pressure, without co-fed H\(_2\text{O}\), on H-Al-Beta samples (Fig. S13, ESI†), consistent with single-site catalytic behavior at H\(^+\) sites and indicating that measured rates are not corrupted by transport phenomena according to the Madon–Boudart criterion.\(^\text{86}\) These \(k_3\) values further serve to benchmark our measurements against those in the literature\(^\text{44}\) (details in Section S.2.1, ESI†).

Bimolecular dehydration turnover rates (373 K, per H\(^+\)) measured on H-Al-Beta-F(2.0) in the presence of co-fed water (2–75 kPa H\(_2\text{O}\)) are presented in Fig. 1b as a function of the ethanol/water pressure ratio. The inhibitory effects of water are consistent with the formation of an ethanol–water dimer species invoked previously to account for inhibition of monomolecular 2-butanol dehydration rates by water on Brønsted acidic polyoxometalate clusters\(^\text{34}\). Including the ethanol-water dimer as a candidate MARI alongside ethanol monomer and ethanol–ethanol dimer species leads to a modified rate expression:

\[
\frac{r_{\text{DEE}}}{[\text{H}^+]} = \frac{k_3 K_4 P_{\text{C}_2\text{H}_5\text{OH}}}{1 + K_4 P_{\text{C}_2\text{H}_5\text{OH}}} \tag{2}
\]

where \(K_4\) is the equilibrium constant to form the protonated ethanol–ethanol dimer from the hydrogen-bonded ethanol monomer and gaseous ethanol (kPa\(^{-1}\)), \(k_3\) is the intrinsic bimolecular dehydration rate constant (mol (mol H\(^+\)) s\(^{-1}\)), and \(P_{\text{C}_2\text{H}_5\text{OH}}\) is the ethanol pressure (kPa). The \(k_3\) and \(K_4\) values that result from this analysis (Table S1, ESI†) are similar within a factor of \(~2\) and do not depend systematically on H\(^+\) density among three H-Al-Beta samples (Fig. S11, ESI†) with further discussion in Sections S.2.4–S.2.5, ESI†), in which H\(^+\) sites are occupied by MARI consisting of hydrogen-bonded ethanol monomers and protonated ethanol–ethanol dimers that are in quasi-equilibrium with gaseous ethanol; protonated dimers subsequently rearrange to form co-adsorbed DEE and water in the kinetically relevant step followed by product desorption in kinetically irrelevant steps to complete the catalytic cycle. These mechanistic assumptions lead to a rate expression for the bimolecular dehydration turnover rate that captures the measured dependence on ethanol pressure:

\[
\frac{r_{\text{DEE}}}{[\text{H}^+]} = \frac{k_1 K_2 P_{\text{C}_2\text{H}_5\text{OH}}}{1 + k_2 P_{\text{C}_2\text{H}_5\text{OH}}} \tag{1}
\]

FIG. 1 (a) Bimolecular ethanol dehydration turnover rate (per H\(^+\), 373 K) as a function of C\(_2\text{H}_5\text{OH}\) pressure, without co-fed H\(_2\text{O}\), on H-Al-Beta-F(1.2) (●), H-Al-Beta-F(2.0) (■), and H-Al-Beta-OH(1.7) (▲). Solid lines represent regression to eqn (1). (b) Bimolecular ethanol dehydration turnover rate (per H\(^+\), 373 K) on H-Al-Beta-F(2.0) as a function of the C\(_2\text{H}_5\text{OH}/\text{H}_2\text{O}\) pressure ratio, in the range 2–10 kPa H\(_2\text{O}\) (■), and at 40 kPa H\(_2\text{O}\) (●), 50 kPa H\(_2\text{O}\) (□), and 75 kPa H\(_2\text{O}\) (□).

H-Al-Beta zeolites with varying H\(^+\) density (0.16–2.0 u.c.\(^{-1}\)), quantified during ethanol dehydration catalysis by \textit{in situ} poisoning with 2,6-di-tert-butylpyridine (DTBP) to enable accurate normalization of turnover rates\(^\text{76}\) (Fig. S4–S10, ESI†). Kinetic data in the absence of co-fed water serve to benchmark\(^\text{44}\) experimental measurements to prior literature reports and set the stage for detailed investigations of the effects of water under conditions that approach capillary condensation and catalysis within liquid-like phases confined within microporous environments. In the absence of co-fed water, turnover rates increase linearly with ethanol pressure (<0.01 kPa) and approach constant values at higher ethanol pressures (~0.05 kPa, Fig. 1a). This functional dependence is consistent with an associative mechanism for bimolecular ethanol dehydration to DEE\(^\text{82–85}\) (Fig. S11,† with further discussion in Sections S.2.4–S.2.5, ESI†), in which H\(^+\) sites are occupied by MARI consisting of hydrogen-bonded ethanol monomers and protonated ethanol–ethanol dimers that are in quasi-equilibrium with gaseous ethanol; protonated dimers subsequently rearrange to form co-adsorbed DEE and water in the kinetically relevant step followed by product desorption in kinetically irrelevant steps to complete the catalytic cycle. These mechanistic assumptions lead to a rate expression for the bimolecular dehydration turnover rate that captures the measured dependence on ethanol pressure:

\[
\frac{r_{\text{DEE}}}{[\text{H}^+]} = \frac{k_1 K_2 P_{\text{C}_2\text{H}_5\text{OH}}}{1 + k_2 P_{\text{C}_2\text{H}_5\text{OH}}} \tag{1}
\]

where \(K_2\) is the equilibrium constant to form the protonated ethanol–ethanol dimer from the hydrogen-bonded ethanol monomer and gaseous ethanol (kPa\(^{-1}\)), \(k_3\) is the intrinsic bimolecular dehydration rate constant (mol (mol H\(^+\)) s\(^{-1}\)), and \(P_{\text{C}_2\text{H}_5\text{OH}}\) is the ethanol pressure (kPa). The \(k_3\) and \(K_2\) values that result from this analysis (Table S1, ESI†) are similar within a factor of ~2 and do not depend systematically on H\(^+\) density among three H-Al-Beta samples (Fig. S11, ESI†), consistent with single-site catalytic behavior at H\(^+\) sites and indicating that measured rates are not corrupted by transport phenomena according to the Madon–Boudart criterion.\(^\text{86}\) These \(k_3\) values further serve to benchmark our measurements against those in the literature\(^\text{44}\) (details in Section S.2.1, ESI†).

Bimolecular dehydration turnover rates (373 K, per H\(^+\)) measured on H-Al-Beta-F(2.0) in the presence of co-fed water (2–75 kPa H\(_2\text{O}\)) are presented in Fig. 1b as a function of the ethanol/water pressure ratio. The inhibitory effects of water are consistent with the formation of an ethanol–water dimer species invoked previously to account for inhibition of monomolecular 2-butanol dehydration rates by water on Brønsted acidic polyoxometalate clusters\(^\text{34}\). Including the ethanol-water dimer as a candidate MARI alongside ethanol monomer and ethanol–ethanol dimer species leads to a modified rate expression:

\[
\frac{r_{\text{DEE}}}{[\text{H}^+]} = \frac{k_4 K_5 P_{\text{C}_2\text{H}_5\text{OH}}}{1 + K_5 P_{\text{C}_2\text{H}_5\text{OH}}} \tag{2}
\]

where \(K_5\) is the equilibrium constant to form the ethanol–water dimer from a hydrogen-bonded ethanol monomer and a gaseous water molecule (kPa\(^{-1}\)), and \(P_{\text{H}_2\text{O}}\) is the water pressure (kPa). The functional form of eqn (2) shows that an appreciable coverage of ethanol–ethanol dimers would lead to measured rates with fractional reaction orders in ethanol. The data in Fig. 1b are restricted to kinetic regimes where rates were strictly first-order in ethanol, which require that the coverage of ethanol–ethanol dimers at H\(^+\) sites is negligible, as occurs in the limiting case where ethanol pressures are sufficiently low relative to co-fed water pressures (\(P_{\text{C}_2\text{H}_5\text{OH}}/P_{\text{H}_2\text{O}} < 0.15\)):

\[
\frac{r_{\text{DEE}}}{[\text{H}^+]} = \frac{k_3 K_4 P_{\text{C}_2\text{H}_5\text{OH}}}{1 + K_4 P_{\text{H}_2\text{O}}} \tag{3}
\]
In the limiting case of excess water pressures, ethanol–water dimers are the sole MARI and rates depend linearly on the ethanol-to-water pressure ratio:

\[ \frac{r_{\text{DEE}}}{[H^+]} = k_{\text{first}} \frac{P_{\text{C}_2\text{H}_5\text{OH}}}{P_{\text{H}_2\text{O}}} \]  \hspace{1cm} (4)

At moderate water pressures (2–10 kPa, filled data points in Fig. 1b), eqn (4) accurately predicts the inhibitory effects of water, which reflects the requirement to displace water with ethanol in precursor complexes en route to the bimolecular dehydation transition state. The bimolecular dehydation turnover rate (373 K, per H+) is a single-valued function of ethanol/water pressure ratio in the range of 2–10 kPa of water (\(P_{\text{C}_2\text{H}_5\text{OH}}/P_{\text{H}_2\text{O}} = 0.002–0.01\), solid data points in Fig. 1b), consistent with full coverage of H⁺ sites by ethanol–water dimers. DFT calculations of water-assisted associative pathways (Fig. S64, ESI†) indicate that water co-adsorbs with an ethanol monomer to form an ethanol–water dimer (+5 kJ mol⁻¹; Fig. S64, ESI†), and a gas-phase ethanol subsequently adsorbs to form an ethanol–ethanol–water trimer (+24 kJ mol⁻¹, Fig. S64, ESI†), which can form DEE via an SN2 transition state analogous to that formed when water is absent. The additional water molecule in the ethanol–ethanol–water trimer, however, acts as a proton shuttle between the framework and the H₂O leaving group, allowing the transition state to reside more distant from the framework [A(O₄/₂)⁻] and gain additional stabilization through dispersive interactions with the surrounding framework (Fig. S64, ESI†). Thus, apparent activation free energies for water-free and water-assisted associative pathways are comparable (Fig. S64, ESI†), indicating that as H⁺ become covered by (C₂H₅OH)(H⁺)(H₂O)ₙ MARI species, their corresponding transition states containing co-adsorbed H₂O become kinetically relevant (Section S2.4, ESI†). These findings also indicate that mechanistic interpretation of the inhibitory effects of H₂O with varying water coverage requires more precise descriptions of the (C₂H₅OH)(H⁺)(H₂O)ₙ intermediates of different molecularity that can form DEE without complete desorption of H₂O, as we discuss below (Section 2.5).

At water pressures above 10 kPa (partially filled and unfilled data points in Fig. 1b), measured rates deviate from the single-valued function observed between 2–10 kPa and described by eqn (4), but remain first-order in ethanol pressure, according to the empirical relation:

\[ \frac{r_{\text{DEE}}}{[H^+]} = k_{\text{first}} P_{\text{C}_2\text{H}_5\text{OH}} \]  \hspace{1cm} (5)

where \(k_{\text{first}}\) is the apparent first-order rate constant in ethanol pressure (mol (mol H⁺)⁻¹ (kPa C₂H₅OH)⁻¹ s⁻¹), and can be quantified when \(P_{\text{C}_2\text{H}_5\text{OH}}/P_{\text{H}_2\text{O}} < 0.15\). The value of \(k_{\text{first}}\) in the form of eqn (5) also contains an unknown functional dependence on water pressure that is not described by eqn (4), because turnover rates decrease systematically with water pressure in higher pressure regimes (>10 kPa H₂O, Fig. 1b) at the same ethanol-to-water pressure ratio, indicating that water inhibits turnover rates more strongly than the inverse order predicted by kinetic models where active sites are saturated with ethanol–water dimers (eqn (4)). The value of \(k_{\text{first}}\) was quantified as a function of water pressure (0.02–75 kPa, rate data in Fig. S15, ESI†) to include regimes corresponding to partial and full coverage by ethanol–water dimers (≈0.02–10 kPa, described by eqn (3)) and the departure from the behavior described by eqn (4) (10–75 kPa), as shown in Fig. 2a. Combining eqn (3) and (5) gives an expression for \(k_{\text{first}}\) as a function of water pressure in regimes that include ethanol monomers and ethanol–water dimers as the MARI:

\[ \frac{r_{\text{DEE}}}{[H^+]P_{\text{C}_2\text{H}_5\text{OH}}} = \frac{k_{\text{first}} P_{\text{C}_2\text{H}_5\text{OH}}}{1 + K_{d} P_{\text{H}_2\text{O}}} = k_{\text{first}} \]  \hspace{1cm} (6)

Fig. 2  (a) Apparent first-order bimolecular ethanol dehydation rate constant (per H⁺, 373 K) and (b) rate deviation (Δ) from the functional dependence of eqn (6), as a function of H₂O pressure on H-Al-Beta-F(0.16) (△), H-Al-Beta-F(1.2) (●● at 423 K), H-Al-Beta-F(2.0) (■), and H-Al-Beta-OH(1.7) (▼). Solid lines reflect regression to eqn (6).
The solid lines in Fig. 2a represent regression of $k_{\text{first}}$ values ($\sim 0.02-10$ kPa H$_2$O) to eqn (6), and give values for the lumped rate and equilibrium constant groups $k_2 K_2$ and $k_3 K_2 K_4^{-1}$ in the low and high water pressure limits, respectively (Table S2, ESI†). The value of $k_1 K_2$ reflects the free energy of the confined bimolecular dehydration transition state relative to the free energy of the confined ethanol monomer and gas-phase ethanol, and $k_3 K_2 K_4^{-1}$ reflects that of the confined transition state and gas-phase water relative to the confined ethanol–water dimer and gas-phase ethanol (additional discussion and derivations in Section S.2.6, ESI†). Values of $k_2 K_2 K_4^{-1}$ are essentially identical among the three H-Al-Beta samples ($1.5-1.7 \times 10^{-4}$ mol (mol H$^+$)$^{-1}$ s$^{-1}$, Table S2, ESI†), indicating that once H$^+$ are saturated with ethanol–water dimer intermediates, the free energy difference required to replace adsorbed water with adsorbed ethanol at the transition state is insensitive to differences in Si–OH density or other sample heterogeneities.

The deviation of $k_{\text{first}}$ values from those predicted by eqn (6) at water pressures above $\sim 10$ kPa (Fig. 2a) was quantified as a function of water pressure up to 75 kPa. This deviation can be expressed as a function of water pressure by combining eqn (5) and (6):

$$
\chi = k_{\text{first}} \left( \frac{k_2 K_2}{1 + K_4 P_{H_2O}} \right)^{-1}
$$

(7)

where values of $k_2 K_2$ and $K_4$ are those estimated from rate data measured below 10 kPa H$_2$O corresponding to conditions in which eqn (3) holds. By definition, values of $\chi$ are unity in regimes where rate expressions involving ethanol monomers and ethanol–water dimers are MARI ($\sim 0.02-10$ kPa H$_2$O, eqn (6)). The value of $\chi$ (Fig. 2b) deviates sharply from values of unity at high water pressures ($\sim 10$ kPa) and systematically decreases with increasing water pressure to reach values $<0.1$ at and above 50 kPa H$_2$O; that is, measured turnover rates are more than one order of magnitude lower than predicted by eqn (6) under these conditions. Prior to mechanistic interpretation of this phenomenon, the possibility that values of $\chi$ below unity reflect the onset of intracrystalline mass transport limitations or a decrease in the number of active sites must be ruled out. Measured $k_{\text{first}}$ values are insensitive to the density of H$^+$ sites within Beta zeolites at high H$_2$O pressures (0.2–2.0 H$^+$ u.c.$^{-1}$, Fig. S19, ESI†), consistent with the absence of transport corruptions according to the Madon–Boudart criterion,60 the Mears criterion also estimates that ethanol diffusion rates are orders of magnitude faster than measured reaction rates (Section S.2.3, ESI†). The number of catalytically active protons also does not decrease with increasing H$_2$O pressure, confirmed by quantifying the H$^+$ density at 30 kPa H$_2$O by in situ 2,6-di-tert-butylpyridine titration (0.66 H$^+$/Al, Fig. S5, ESI†) on H-Al-Beta-F(2.0), which was similar to that quantified at 1 kPa of H$_2$O (0.54 H$^+$/Al, Table 1). Thus, the dependence of $\chi$ on H$_2$O pressure is mechanistic in origin and may reflect differences in the MARI, the kinetically relevant steps, or solvation of adsorbed intermediates and transition states.

Values of $K_{\text{first}}$ at 423 K on H-Al-Beta-F(2.0) (Fig. 2) are accurately described by eqn (6) between 2.5–30 kPa H$_2$O and are $\sim 1$ order in water above 20 kPa H$_2$O (eqn (4)), in contrast to values of $k_{\text{first}}$ at 373 K that are $\sim 1$ order in water above 2 kPa H$_2$O. The delayed onset of the inverse water order kinetic regime to higher H$_2$O pressures at 423 K is consistent with lower coverages of inhibitory ethanol–water dimer intermediates at higher temperature, and is reflected by a lower $K_{\text{first}}$ value at 423 K (0.35, Table S3, ESI†) than at 373 K (2.5, Table S3, ESI†). In addition, $\chi$ values quantified at 423 K deviate from unity only above 30 kPa of H$_2$O, whereas $\chi$ values deviate from unity above 10 kPa H$_2$O at 373 K. The onset of sub-unity deviations in $\chi$ values becomes shifted to higher H$_2$O pressures at higher temperatures, similar to the later saturation of the surface by ethanol–water dimers when the kinetic regime is $\sim 1$ order in water. By analogy, it is hypothesized that the dependence of $\chi$ on H$_2$O pressure is related to increasing coverages of water within micropores. Thus, we next probe the structures of adsorbed water and reaction intermediates in regimes approaching capillary condensation within micropores.

### 2.2. Characterization of intracrystalline water structures

The coverages and structures of H$_2$O prevalent during ethanol dehydration catalysis at 373 K were assessed using a combination of volumetric adsorption isotherms and in situ IR spectroscopy. The individual contributions of polar hydroxyl groups associated with both Brønsted acid sites (H$^+$) and Si–OH nests were systematically varied using the suite of H-Al-Beta-F samples that contain varying densities of H$^+$ u.c. and minimal densities of intracrystalline Si–OH defects (0.3–0.6 Si–OH u.c.$^{-1}$, quantified by CD$_3$CN IR on Ti-Beta-F zeolites) because they were prepared in fluoride media.77 Complete dealumination yielded deal-Al-Beta-F samples that contained Si–OH nest densities approximately equal to the number of H$^+$ u.c.$^{-1}$ before dealumination (Fig. S38†).
Fig. 4  (a and b) Baseline-corrected, normalized difference IR spectra of H$_2$O adsorbed on Si-Beta-F ($\times$10 for clarity), deAl-Beta-F(2.0), and H-Al-Beta-F(2.0) at 293 K, of H$_2$O adsorbed on H-Al-Beta-F(2.0) at 373 K at H$_2$O P/P$_0$ values of 0.1, 0.2, 0.5, and 0.75, and of H$_2$O adsorbed on H-Al-Beta-F(2.0) with co-fed C$_2$H$_5$OH (C$_2$H$_5$OH/H$_2$O = 0.005 (10, 20 kPa H$_2$O) and 0.03 (50, 75 kPa H$_2$O)), in (a) the $\nu$(OH) stretching region and (b) the $\delta$(HOH) scissoring region. (c) Correlation of $\delta$(HOH) area quantified from subtracted spectra at 293 K on all H-Al-Beta-F (△) and siliceous Beta samples (deAl-Beta-F, Si-Beta-F, ■) listed in Table 1 with the amount of H$_2$O adsorbed at the same P/P$_0$ in volumetric adsorption isotherms (Fig. 3 and S32, ESI†). Solid line reflects line-of-best-fit. (d and e) Correlation of the $\nu$(OH) peak center with the amount of H$_2$O adsorbed on (d) H-Al-Beta-F (△) and (e) siliceous Beta samples (deAl-Beta-F, Si-Beta-F, ■) listed in Table 1 with the amount of H$_2$O adsorbed at the same P/P$_0$ in volumetric adsorption isotherms (Fig. 3 and S32, ESI†). Solid line reflects line-of-best-fit. (f) Amount of H$_2$O adsorbed on H-Al-Beta-F(2.0) determined from $\delta$(HOH) scissoring areas and the correlation in (c) at 293 K (●), 373 K (▲), and 373 K with co-fed C$_2$H$_5$OH (■). Dashed function corresponds to the volumetric adsorption isotherm of H$_2$O at 293 K (Fig. 3). (g) Variation in $\nu$(CH) peak area with C$_2$H$_5$OH pressure on H-Al-Beta-F(2.0) at 373 K with co-fed H$_2$O at 10, 20, 50, and 75 kPa. Dashed line represents the average value. (h) Correlation of the $\nu$(OH) peak center with the amount of H$_2$O adsorbed on H-Al-Beta-F(2.0) at 293 K (●), 373 K (▲), and 373 K with co-fed C$_2$H$_5$OH (0.05–4.6 kPa) (■).
Measured volumetric water adsorption isotherms (293 K, Fig. S31–S32a, ESI†) indicate that the adsorbed amount of water systematically increases with the density of hydrophilic groups on H-Al-Beta-F (H+) or deAl-Beta-F (Si-OH), consistent with prior reports.4,8 The isotherm measured on Si-Beta-F was subtracted from those of H-Al-Beta-F and deAl-Beta-F to obtain isotherms that predominantly reflect H2O adsorption at their intracrystalline hydrophilic binding sites (H+, Si–OH nest),44 and these isotherms were then normalized by the densities of H2O or Si–OH nests to interrogate whether adsorption at individual functional groups is influenced by their density within crystals.

H+ -normalized H2O adsorption isotherms (Fig. 3) are invariant across the full range of H+ densities (0.11–2.0 u.c.−1) in H-Al-Beta-F zeolites at low relative pressures (P/P0 < ~0.2, 293 K), indicating that adsorption occurs preferentially at H+ sites and generates (H2O)H2O clusters of increasing size with increasing H2O pressure. H+ -normalized isotherms deviate among samples at higher relative pressures (P/P0 > 0.2), implying that (H2O)(H2O)n clusters have reached their maximum size and any additional H2O that adsorbs instead is located within void spaces that are not occupied by (H2O)(H2O)n clusters, and at intracrystalline and extracrystalline Si–OH groups46 that may be present in different amounts among samples. The saturation of (H2O)(H2O)n clusters at P/P0 ~ 0.2 is also consistent with H2O adsorption isotherms that are identical above P/P0 = 0.2 on H-Al-Beta-F(0.57) and Na-Al-Beta-F(0.57), but offset by the difference in size of clusters stabilized by the different cations (Fig. S33, ESI†). At a P/P0 value of 0.2, the average value of H2O/H+ 7 ± 1 on H-Al-Beta-F samples with H+ u.c.−1 varying from 0.11–2.0 (Table S4, ESI†), similar to that reported previously.44 The preferential adsorption of H2O at H+ and Si–OH nest defects was corroborated by volumetric adsorption isotherms and by determining isosteric heats of adsorption as a function of coverage from adsorption isotherms measured at different temperatures (details in Section S.2.7, ESI†). Measured isotherms provide a quantitative relationship between H2O coverage and partial pressure that can be further related to the spectroscopic signatures of adsorbed H2O structures present at different H2O coverages.

Transmission IR spectra were collected on the suite of H-Al-Beta-F and deAl-Beta-F zeolites at 293 K exposed to H2O pressures between 0.2–1.7 kPa (P/P0 = 0.1–0.75). The spectrum of the zeolite before H2O adsorption and that of gas-phase H2O present within the IR cell at the given P/P0 value were subtracted from measured spectra (as illustrated in Fig. S39, ESI†) to provide difference spectra that reflect the vibrational signatures of adsorbed H2O and of zeolite functional groups that are perturbed after adsorption. Representative spectra on Si-Beta-F, H-Al-Beta-F(2.0), and deAl-Beta-F(2.0) are shown in Fig. 4a and b (spectra on all samples in Fig. S40–S54, ESI†). Fig. 4b shows the peak centered between 1620–1630 cm−1 that corresponds to the δ(HOH) scissoring mode of adsorbed H2O.89 The position of the center of the δ(HOH) peak does not change significantly when H2O adsorbs at different functional groups (H+, Si–OH) or at different coverages, and its integrated area is proportional to the amount of water adsorbed at the same P/P0 value quantified by volumetric adsorption isotherms (Fig. 3). The linear relationship between quantity adsorbed and δ(HOH) peak area is shown in Fig. 4c and quantitatively predicts the amount adsorbed with a mean absolute error (MAE) of 0.3 mmol g−1 averaged among fifteen samples with H2O/Si–OH nests u.c.−1 between 0–2.0, which enables measuring the amount of adsorbed H2O on zeolite wafers directly from IR spectra instead of resorting to repeatedly estimating it from data collected at an equivalent external water chemical potential (T, P/P0) in equilibrium with zeolite powders in separate volumetric adsorption isotherm measurements.

The O–H stretching region in Fig. 4a (2800–4000 cm−1) includes negative peaks at 3735 cm−1 and 3745 cm−1 associated with the perturbation of isolated Si–OH groups within pores and at external crystalline surfaces, respectively,90,91 a negative peak at 3600 cm−1 associated with the perturbation or disappearance of Bronsted acidic H+ coordinated to the zeolite framework [δ(OH) of Al–OH]90,91 in the case of H-Al-Beta-F(2.0), and a broad positive peak between ~2800–3700 cm−1 that reflects a convolution of perturbed H+/Si–OH groups and adsorbed H2O molecules. The strong A, B, C triplet (~2900, ~2400, and ~1700 cm−1) generated by Fermi resonance between the δ(OH) and γ(OH) fundamentals of the Al–OH group in hydrogen-bonded 1 : 1 H2O/H+ complexes46,48 is absent because all spectra are collected at higher coverages (P/P0 ≥ 0.1) after H+ have been liberated from the framework as (H2O)(H2O)n clusters,41 consistent with complete disappearance of the 3600 cm−1 peak at P/P0 = 0.1 (Fig. S48b, ESI†).

The positive δ(OH) peak (Fig. 4a) is comprised of multiple components proposed to reflect O–H oscillators with increasing extents of hydrogen bonding as the wavenumber of the peak center decreases.35,75,97 The peak between 3600–3700 cm−1 is reminiscent of a peak assigned to H2O bound in one-dimensional chains within 0.8 nm diameter carbon nanotubes and to H2O with non-hydrogen-bonded O atoms pointing toward carbon nanotube walls in pores ~1.4 nm in diameter (~ν(OH) = 3640 cm−1).11 A similar peak has been assigned recently to the ν(OH) of H2O (liquid) with one O–H group (3660 cm−1) pointing toward a siloxane bridge on fused SiO2 surfaces with 3.5–4.5 Si–OH nm−2 by vibrational sum frequency generation spectroscopy (vSFG).98 These literature assignments are consistent with interpretation of this peak in Si-Beta-F and deAl-Beta-F (3600–3700 cm−1) to reflect weakly correlated H2O molecules that explore the full hydrophobic channel system, as we have identified previously in AIMD simulations of defect-free Si–Beta (1–3 H2O u.c.−1).75 The ν(OH) peak at 3600–3700 cm−1 is present at higher intensity for H-Al-Beta-F(2.0) than for deAl-Beta-F(2.0) or Si-Beta-F, indicating that it is predominantly associated with non-hydrogen-bonded (“free”) O–H groups of H2O molecules that are part of (H2O)(H2O)n clusters, consistent with assignments made for free O–H groups (3700 cm−1) at the interface between water and air by vSFG,99 and in gas-phase Cs+(H2O)20 clusters by cryogenic photo-fragmentation mass spectrometry.100 These assignments and spectral interpretations enable inferences into how the structure of water complexes and extended networks evolve
within confined spaces with increasing water pressure and coverage.

At low relative pressure ($P/P_0 = 0.1$), the dominant positive $\nu$(OH) peak (Fig. 4a) is centered at 3390 cm$^{-1}$ on Si-Beta-F, 3360–3380 cm$^{-1}$ on H-Al-Beta-F zeolites (0.11–2.0 H$^+$ u.c.$^{-1}$), and 3220–3320 cm$^{-1}$ on deAl-Beta-F zeolites (0.01–2.0 Si–OH nest u.c.$^{-1}$), and progressively shifts to lower wavenumbers as a function of coverage on both H-Al-Beta-F (Fig. 4d) and deAl-Beta-F (Fig. 4e). The $\nu$(OH) peak on Si-Beta-F does not change its shape nor the position of its center significantly (within $\sim$40 cm$^{-1}$) with increasing coverage, and contains contributions from hydrogen-bonded Si–OH groups (~3400 cm$^{-1}$) and from the O–H oscillators of the H$_2$O molecules bound at them. Bound H$_2$O molecules lead to additional contributions that broaden the $\nu$(OH) peak both above and below its center at $\sim$3400 cm$^{-1}$, and have been assigned to the hydrogen-bonded O–H group of water molecules in gas-phase Cs$^+$[H$_2$O]$_{10}$ clusters whose second O–H group is either hydrogen-bonded ($\sim$3410–3570 cm$^{-1}$) or free ($\sim$3080–3370 cm$^{-1}$), respectively.$^{190}$ Overtones of $2\nu$(HOH) $\sim$ 3200 cm$^{-1}$ also contribute in this region.$^{190,191}$ The $\nu$(OH) peak centered within a narrow range (3360–3380 cm$^{-1}$) at $P/P_0 = 0.1$ on H-Al-Beta-F samples (0.11–2.0 H$^+$ u.c.$^{-1}$) reflects predominantly (H$_2$O)$^+$(H$_2$O)$_n$ clusters of similar structure regardless of H$^+$ density ($n = 4$, Table S5, ESIF), and is broader than the $\nu$(OH) peak on Si-Beta-F because of higher intensity in both the 3600–3700 cm$^{-1}$ region (free O–H) and the $\sim$3080–3370 cm$^{-1}$ region (hydrogen-bonded O–H in H$_2$O with free O–H), likely because the clustered structure of (H$_2$O)$^+$(H$_2$O)$_n$ leads to more free O–H clusters than in the H$_2$O molecules hydrogen-bound at Si–OH groups in Si-Beta-F. The $\nu$(OH) peak for H$_2$O adsorbed at Si–OH nests in deAl-Beta-F zeolites at $P/P_0 = 0.1$ (H$_2$O/Si–OH nest $= 5 \pm 2$, Table S6, ESIF) contains contributions from the aforementioned OH groups belonging to H$_2$O and perturbed Si–OH groups, but is centered at lower wavenumbers (3220–3320 cm$^{-1}$). The lower wavenumber and broader range of the peak center reflects contributions from clustered hydrogen-bonded H$_2$O molecules with free O–H groups at Si–OH nest defects, but not from perturbation among OH groups within Si–OH nests that were already hydrogen-bonded (to one another) prior to H$_2$O adsorption, in contrast to H$^+$ that are isolated and then become solvated as (H$_2$O)$^+$(H$_2$O)$_n$ after H$_2$O adsorption. Hydrogen-bonded clusters of H$_2$O molecules at Si–OH nests at lower coverages are consistent with AIMD simulations that show H$_2$O binding at the Si–OH nest at coverages between 1–5 H$_2$O per nest.$^{75}$

As the coverage of H$_2$O increases at higher partial pressures ($P/P_0 = 0.2–0.75$), the $\nu$(OH) peak centers on both H-Al-Beta-F and deAl-Beta-F zeolites decrease in wavenumbers (Fig. 4d and e) because additional H$_2$O primarily leads to increased peak area in the 2800–3200 cm$^{-1}$ region (see peak centers of differential-subtracted spectra between $P/P_0 = 0.2–0.75$, Fig. S40b–S52b, ESIF). These peaks are not associated with ionic like water structures$^{193}$ despite their similar wavenumbers to that of ice (3200 cm$^{-1}$),$^{198}$ but instead have been shown to result from Fermi resonance between $2\nu$(HOH) modes and $\nu$(OH) modes when H$_2$O molecules are coupled in extended hydrogen-bonded networks.$^{192,193,195}$ As the extent of hydrogen-bonding increases, the $\nu$(OH) mode shifts to lower wavenumber and the splitting caused by Fermi resonance results in an apparent decrease in intensity above 2$\nu$(HOH) and an increase below it.$^{192,193,195}$ This O–H oscillator signal is made further diffuse by its coupling to the modes of the local extended hydrogen-bonded network.$^{197}$ Isotopic D$_2$O/HOD/H$_2$O mixtures that are dilute in H$_2$O were used previously to identify this phenomenon because the $\nu$(OH) mode is not split by the $2\nu$(HOH) = 2900 cm$^{-1}$ mode,$^{192}$ and has been verified here using a 16 : 8 : 1 D$_2$O : HOD : H$_2$O mixture$^{196}$ on Si-Beta-F and deAl-Beta-F(2.0), where the $\nu$(OH) peak center does not shift to lower wavenumbers under the same coverage regimes (Fig. S55–S56, ESIF). Although increased $\nu$(OH) intensity between 2800–3200 cm$^{-1}$ does not quantitatively correspond to a particular species or structure, it does reflect the formation of extended hydrogen-bonded networks, as we have identified in AIMD simulations of beta zeolites containing one Si–OH nest per unit cell.$^{77}$ These networks form in both H-Al-Beta-F and deAl-Beta-F zeolites at relative pressures of H$_2$O above ~0.2, consistent with shifts in the $\nu$(OH) peak center to lower wavenumbers with increasing coverage (Fig. 4d and e), and with adsorption isotherms on H-Al-Beta-F zeolites that are proportional to H$^+$ density up to $P/P_0 \sim 0.2$ to generate (H$_3$O$^+$)(H$_2$O)$_6$ clusters before extended hydrogen-bonded networks form and surround these clusters. These (H$_2$O)$^+$(H$_2$O)$_n$ clusters remain intact as H$_2$O networks surround them, in contrast to H$_2$O clusters at Si–OH nests that restructure to integrate within these extended hydrogen-bonded networks as observed in our prior AIMD simulations ($>5$ H$_2$O u.c.$^{-1}$)$^{77}$ which is consistent with $\nu$(OH) peak centers in IR spectra that represent the majority of H$_2$O molecules participating in extended networks and thus reach lower values in deAl-Beta-F zeolites (Fig. 4e) than in H-Al-Beta-F zeolites (Fig. 4d). Extended hydrogen-bonded H$_2$O networks within H-Al-Beta-F zeolites form in similar relative pressure regimes ($P/P_0 = 0.2–0.75$) to those where kinetically measured $\chi$ values deviate from unity, indicating that such networks are responsible for more severe H$_2$O inhibition; however, a mechanistic basis that validates the identity of the assumed reaction intermediates (cf. Fig. S11†) is required.

In situ IR spectra were collected at 373 K on H-Al-Beta-F(2.0) under conditions analogous to those of turnover rate measurements to verify the formation of extended hydrogen-bonded networks in the presence of C$_2$H$_5$OH at reaction temperature. H$_2$O was fed at pressures of 10–75 kPa ($P/P_0 = 0.1–0.75$) corresponding to the regime where $\chi$ values deviate from unity (Fig. 2b), and C$_2$H$_5$OH was additionally included at C$_2$H$_5$OH/H$_2$O ratios between 0.005–0.06 where $k_{\text{int}}$ values were quantified on H-Al-Beta-F(2.0) (Fig. 1b). The shape and position of $\delta$(HOH) peaks at 373 K and 293 K are similar (Fig. 4b), and their areas indicate that the coverage of H$_2$O (at 373 K) within micropores as quantified by the correlation in Fig. 4c is similar to that quantified by volumetric adsorption isotherms (at 293 K) in the same relative pressure regime ($P/P_0 = 0.1–0.75$, Fig. 4f). We note, in passing, that using the correlation in Fig. 4c assumes that the integrated molar extinction coefficient for $\delta$(HOH) is invariant between 293–373 K. Values of H$_2$O coverage
were similar (within 20%) with and without co-fed C₂H₅OH (Table S8, ESI†), indicating that under these conditions (C₂H₅OH/H₂O = 0.005–0.06), C₂H₅OH does not significantly displace H₂O in the bulk adsorbed H₂O phase. Adsorbed C₂H₅OH can be identified in IR spectra by ν(C–H) peaks at 2905 and 2980 cm⁻¹ (Fig. 4a). Similar ν(C–H) peak areas (within 2×, Fig. 4g) quantified over a wide range of C₂H₅OH pressures (0.05–4.6 kPa) are consistent with saturation of sites with (C₂H₅OH)(H⁺)(H₂O)₆ MARI that give rise to apparent first-order kinetics in Pₗ₋₁ΟH (Fig. 1b). The ν(OH) region (Fig. 4a) shows similar increases in peak area (2800–3200 cm⁻¹, see also differential subtracted spectra in Fig. S57–S58, ESI†) corresponding to the formation of extended hydrogen-bonded H₂O networks between 10–75 kPa H₂O at 373 K both with and without co-fed C₂H₅OH, which is reflected in shifts in the ν(OH) peak center (Fig. 4h) from 3400 cm⁻¹ (10 kPa H₂O) to 3220–3230 cm⁻¹ (75 kPa H₂O). In summary, volumetric adsorption isotherms and heats of adsorption of H₂O indicate that water adsorbs preferentially at low coverages at hydrophilic binding sites [H⁺, Si-OH] within hydrophilic zeolite pores, then forms (H₂O)₄ Clusters⁴,⁵ (P/P₀ < 0.2) and extended hydrogen-bonded networks (P/P₀ > 0.2). In situ IR spectra measured at 373 K under conditions corresponding to those where χ values deviate from unity (>10 kPa H₂O) reveal concomitant formation of extended hydrogen-bonded H₂O structures that solvate clustered (C₂H₅OH)(H⁺)(H₂O)₆ MARI at active sites within H-Al-Beta-F zeolites. The free energies of these intermediates and putative transition states are next interrogated by AIMD and metadynamics, respectively. AIMD simulations were performed to sample the many possible configurations that these water–ethanol clusters can adopt under reaction conditions. While one additional water may act as a proton shuttle at the transition state (Section 2.1), the participation of larger (H₂O)₅ clusters in ethanol dehydration transition states may introduce qualitatively different behavior that can be explored using metadynamics simulations.

2.3. *Ab initio* molecular dynamics of water–ethanol mixtures

AIMD simulations were performed at 373 K with H₂O in H-Al-Beta (1 H⁺ u.c.⁻¹) to determine the structure of the confined, protonated water network and compare with experimentally measured water coverages. Higher water coverages require AIMD simulations because the many potential adsorbate configurations are intractable to model using static DFT calculations. Our previous work on the structure and stability of water networks in Sn-Beta and deAl-Beta zeolites showed that locally stable water clusters form at coverages between 5–8 H₂O u.c.⁻¹ and that such clusters coexist with such extended water networks at higher coverages.⁷⁷ Here, we used this coverage range (5–8 H₂O u.c.⁻¹) as a starting point to reduce the number of computationally demanding AIMD simulations required to find locally stable water cluster sizes, and we expect this will serve as an example of how the techniques developed in Bukowski et al.⁷⁷ can be practically applied. Shuttling of the H⁺ among H₂O molecules in the cluster is facile, which requires

![Fig. 5](image-url) (a) Gibbs free energies of adsorption (373 K) of ethanol monomer and dimer species with 1–6 co-adsorbed H₂O (n) calculated by AIMD, referenced to gas-phase ethanol molecules. Vertical dashed line indicates the locally stable pure-H₂O cluster size (W₆*). (b) Gibbs free energy of adsorption (373 K) for ethanol monomer and dimer species at H₂O coverages corresponding to the local minima of (a) and compared to ethanol monomer and dimer adsorption in the gas phase. Wₜëtra refers to intrapore water at other pure H₂O clusters and is calculated from the intensive Gibbs free energy of water within the Beta pore. (c) Representative geometries of the stable water cluster (W₆*), ethanol monomer cluster (EW₆*), ethanol dimer cluster (EEW₆*), and the ethanol–water dimer cluster formed by adsorption of one ethanol molecule at the stable monomer cluster (EEW₆*).
solvation by H\textsubscript{2}O. The free energy of adsorption of these ethanol between 1 and ethanol\texttextsubscript{H+} primarily, but not exclusively, resides within the solvated $G_{E_{m}}$ ters adsorbed in H-Al-Beta zeolites at 373 K, where bound to Al in each frame of each trajectory. For the smallest	

fifying the distance of the closest H atom to a framework oxygen

\begin{equation}
G_{E_{m}}(g)\text{ is the free energy of gas-phase ethanol. The free energy of adsorption of these ethanol molecules (C\textsubscript{2}H\textsubscript{5}OH) successfully predict the structures of reaction conditions. These simulations in the absence of reac-

\begin{equation}
G_{E_{m}}(g)/C_{0}(H\textsubscript{2}O)\text{ indicates that the largest water cluster (W\textsubscript{intra}) is likely the MARI in experimentally measured kinetics and IR spectra (373 K), and it becomes increasingly solvated by extended hydrogen-bonded water networks that surround it in the water pressure regimes (10–75 kPa H\textsubscript{2}O) where $\chi$ values deviate from unity, as detected by \textit{in situ} IR spectra (Fig. 4). The local free energy minimum for $(C_{2}-H\textsubscript{2}O)_{n}(H\textsuperscript{+})(H\textsubscript{2}O)_{n}$ species occurs at $n = 3$, indicating that adsorption of an additional ethanol prior to reaction further disrupts the hydrogen-bonding network of the H\textsubscript{2}O cluster; thus, at $n = 5$ (EEW\textsubscript{5}), both adsorbed ethanol molecules participate in hydrogen bonding with three clustered waters, but not the remaining water molecules in the cluster. Analogous disruption of extended water networks is therefore expected when they solvate bimolecular transition states at high water coverages.

The free energy of ethanol adsorption at water-solvated hydronium ions is compared to adsorption at protons without any solvent in Fig. 5b. Free energies of ethanol adsorption are referenced to the stable water cluster (W\textsubscript{5}), where ethanol displaces one water from this cluster to form EW\textsubscript{5} and a displaced intraporous water molecule in equilibrium with the most stable water cluster (W\textsubscript{intra}). The free energy of ethanol adsorption is weaker by 0.44 eV in the presence of solvent because the water network must reorganize to form a stable ethanol–water cluster, and interactions with the proton are redistributed among the water molecules. Adsorption of a second ethanol further reduces the number of clustered water molecules (EEW\textsubscript{5}), which releases two additional intraporous water molecules (3W\textsubscript{intra} total) and leads to a differential free energy of adsorption ($\sim 0.34$ eV) that is more than twice that of the gas phase ($\sim 0.12$ eV). This difference is primarily enthalpic in origin, as entropies of adsorption in the solvated and gas phases differ by only 10 J mol\textsuperscript{-1} K\textsuperscript{-1}, reflecting how the presence of confined water and its reorganization influence heats of adsorption of reactive intermediates.

The solvation of H\textsuperscript{+} within $(C_{2}H\textsubscript{2}OH)_{m}(H\textsuperscript{+})(H\textsubscript{2}O)_{n}$ was also compared with that in $(H\textsuperscript{+})(H\textsubscript{2}O)_{n}$ clusters, using the same criterion that any H\textsuperscript{+} within 1.1 Å of a framework oxygen is considered to be coordinated to the zeolite framework (Fig. S68, ESI\textsuperscript{†}). Whereas the protonated dimer was the most energetically stable configuration in 0 K DFT calculations, AIMD simulations show that at 373 K the proton remains bound to a framework site for 89% of the simulation time for the ethanol–water dimer ($m = 1, n = 1$). Both the framework-protonated state and solvated hydronium ion state of EW\textsuperscript{*} are close in energy ($\sim 0.2$ eV) in the 0 K DFT calculations, such that the free energy differences at 373 K likely reflect entropic effects on H\textsuperscript{+} solvation. In the locally stable ethanol monomer cluster (EEW\textsubscript{5}), the proton remains solvated for $\geq$98% of the simulation time, indicating that larger water clusters more effectively solvate protons away from the zeolite framework. Two ethanol molecules are sufficient to solvate the H\textsuperscript{+} away from the zeolite.
framework without water,\textsuperscript{108} and thus the H\textsuperscript{+} remains solvated nearly 100% of the simulation time across the entire range of water coverages \((n = 1–6 \text{H}_2\text{O}, \ m = 2)\). The H\textsuperscript{+} remains solvated as \(\text{H}_2\text{O}^+\) in \((\text{C}_2\text{H}_5\text{OH})_i(\text{H}^+)\text{(H}_2\text{O})_m\) species rather than being shared between the two \(\text{C}_2\text{H}_5\text{OH}\) in a protonated dimer, which we surmise leads to additional free energy penalties to reorganize positive charges and localize them at the ethyl group in \(\text{SN}_2\) transition states that form diethyl ether and water, as investigated next.

2.4. \textit{Ab initio} simulation of dehydration transition state solvation using metadynamics

The configurations of the bimolecular dehydration transition state in the presence of five \(\text{H}_2\text{O}\) molecules were explored further in metadynamics simulations. While EEW\textsubscript{3}\textsuperscript{*} was identified as the most stable solvated ethanol dimer, a different number of solvent molecules may preferentially stabilize the dehydration transition state given different opportunities for available hydrogen-bonding configurations in \(\text{H}_2\text{O}\) that surround the transition state. A water phase diagram could be constructed for the transition state; however, this would require biased AIMD for every water cluster size. It is necessary to choose a reasonable number of waters to simulate a realistic solvating environment. If the chosen cluster size is larger than that present at equilibrium, water will phase separate to form the most stable cluster and gas-like water given sufficient simulation time, based on previous data for Lewis acids.\textsuperscript{75} This indicates that an overestimate of the simulated cluster size is more rigorous than an underestimated cluster size, which would be unstable and prevented from phase separating to form a stable solvation shell. The \((\text{C}_2\text{H}_5\text{OH})_i(\text{H}^+)\text{(H}_2\text{O})_3\) intermediate was thus chosen as a reasonable upper bound for the solvated transition state, and the collective variables were chosen as the distances between the \(\text{C}_a\) atom of the ethanol bond to \(\text{H}_2\text{O}^+\) and its O atom, which becomes the \(\text{H}_2\text{O}\) leaving group at the transition state, and the distance between this same \(\text{C}_a\) atom in the first ethanol and the O atom of the second ethanol molecule, which is the nucleophilic O atom at the transition state.

As such, at the initial state ((1), Fig. 6), the O–\(\text{C}_a\) bond distance is \(\sim 1\text{\AA}\), while the O–\(\text{C}_a\) distance explores a larger configurational space limited to \(\sim 2–3\text{\AA}\) by the hydrogen-bonding interaction between the two ethanol molecules. The opposite is true at the final state ((3), Fig. 6) once the O–\(\text{C}_a\) bond has been fully formed in diethyl ether at a distance of \(\sim 1\text{\AA}\), while the leaving group \(\text{H}_2\text{O}\) that determines the O–\(\text{C}_a\) distance may diffuse 2–5 \text{\AA} away from the product DEE.

The metadynamics simulation was carried out for a total time of 175 ps and included 27 barrier re-crossings in the span of 5 ps. The 1-D projection of the minimum free energy path (Fig. 6b) between the reactant and product basins gives a forward barrier of 1.7 eV and a reverse barrier of 3.0 eV. These are larger than those values calculated by gas-phase DFT with one water molecule (0.8 eV and 1.2 eV, respectively), in part reflecting the biased metadynamics sampling of initial and product states with high configurational entropy due to the number of solvent molecules. The number of transition states sampled in the simulation (27 barrier re-crossings) may not reflect the full relative number of microstates available to the system at the transition state \textit{versus} the reactant and product basins. This is not uncommon for MD sampling techniques, and once the saddle point is identified, umbrella sampling can be used to refine the reaction barriers with biasing potentials along the reaction coordinate.\textsuperscript{109} Umbrella sampling is, however, unfeasible in an AIMD simulation this large in scale. An additional 18 ps AIMD simulation with O–\(\text{C}_a\) bonds constrained to the metadynamics saddle point was therefore used to improve sampling of the solvated transition state. The apparent activation energy referenced to the EW\textsubscript{3}\textsuperscript{*} MAS was 1.3 eV, which is reasonable in comparison to the gas-phase energetics.

Metadynamics saddle points also provide physical insight into how solvent molecules structure at the transition state. A representative transition state from metadynamics ((2), Fig. 6)
resembles the $S_{\text{N}2}$ configurations of DEE-formation transition states calculated with zero or one co-adsorbed $\text{H}_2\text{O}$ molecule, respectively (Fig. S64, ESI†). The $\text{O}^\text{-C}$ and $\text{O}^\text{-C}^\text{'}$ distances are approximately equivalent, where the $\text{C}_2\text{H}_5^+$ group lies equidistant between the nucleophilic $\text{C}_2\text{H}_5\text{OH}$ and the leaving group $\text{H}_2\text{O}$. Here, charge has transferred from $\text{H}_3\text{O}^+$ to the $\text{C}_2\text{H}_5^+$ group, and thus five $\text{H}_2\text{O}$ molecules solvate the transition state, rather than the four that solvate the $(\text{C}_2\text{H}_5\text{OH})_2\text{H}_3\text{O}^+$ precursor complex. The requirement to dissociate this bound $\text{H}_2\text{O}$ molecule from the $\text{H}^+$ active site en route to the bimolecular dehydration transition state results in the limiting case of a $-1$ reaction order in $\text{H}_2\text{O}$. In contrast to transition states with zero or one co-adsorbed $\text{H}_2\text{O}$ (Fig. S64, ESI†), transition state (2) in Fig. 6 is stabilized distant from the framework Al atom because

\[
\begin{align*}
\text{(1)} & : \quad \text{C}_2\text{H}_5\text{OH} (g) + (\text{H}^+)(\text{H}_2\text{O})_n & \rightleftharpoons & (\text{C}_2\text{H}_5\text{OH})(\text{H}^+)(\text{H}_2\text{O})_n \\
\text{(2)} & : \quad \text{C}_2\text{H}_5\text{OH} (g) + (\text{C}_2\text{H}_5\text{OH})(\text{H}^+)(\text{H}_2\text{O})_n & \rightleftharpoons & (\text{C}_2\text{H}_5\text{OH})_2(\text{H}^+)(\text{H}_2\text{O})_n \\
\text{(3)} & : \quad (\text{C}_2\text{H}_5\text{OH})_2(\text{H}^+)(\text{H}_2\text{O})_n & \rightleftharpoons & (\text{C}_2\text{H}_5\text{OH})_2(\text{H}^+)(\text{H}_2\text{O})_{n+1} \\
\text{(4)} & : \quad \text{H}_2\text{O} (g) + (\text{C}_2\text{H}_5\text{OH})(\text{H}^+)(\text{H}_2\text{O})_n & \rightleftharpoons & (\text{C}_2\text{H}_5\text{OH})(\text{H}_3\text{O}^+)(\text{H}_2\text{O})_n
\end{align*}
\]

![Chemical scheme](image)

Scheme 1. Series of elementary steps for ethanol dehydration catalyzed by solvated hydronium ions, and free energy diagram illustrating the effects of solvation by extended hydrogen-bonded $\text{H}_2\text{O}$ networks.
of the delocalization of the H\textsuperscript{+} charge as H\textsubscript{2}O\textsuperscript{−} in its precursor state. This enables the transition state to effectively maximize its van der Waals contacts with the surrounding pore environment compared to when it is electrostatically constrained near the framework Al. The transition state and adsorbed precursors reside on the periphery of the H\textsubscript{2}O cluster rather than within it, indicating that under this coverage regime (up to 5 H\textsubscript{2}O per H\textsuperscript{+}), the primary function of H\textsubscript{2}O is to solvate the H\textsuperscript{+} active site as [H\textsubscript{2}O\textsuperscript{+}](H\textsubscript{2}O)\textsubscript{n}. The location of the transition state on the periphery of the H\textsubscript{2}O cluster is consistent with kinetically relevant formation of DEE catalyzed by H\textsubscript{2}O\textsuperscript{−} through transition states that do not require a reduction in the size of H\textsubscript{2}O clusters.

In summary, these combined theoretical simulations indicate that the structure of (C\textsubscript{2}H\textsubscript{5}OH)(H\textsuperscript{+})(H\textsubscript{2}O)\textsubscript{n} MARI are analogous to those of (H\textsuperscript{+})(H\textsubscript{2}O)\textsubscript{n}, where one C\textsubscript{2}H\textsubscript{5}OH molecule displaces one H\textsubscript{2}O molecule, and that these MARI may access kinetically relevant DEE formation transition states after adsorption of a second ethanol and displacement of one H\textsubscript{2}O molecule from the H\textsuperscript{+} active site. At coverages up to 5 H\textsubscript{2}O/H\textsuperscript{+}, the primary function of H\textsubscript{2}O is to solvate the H\textsuperscript{+} active site as [H\textsubscript{2}O\textsuperscript{+}](H\textsubscript{2}O)\textsubscript{n}. The transition state and adsorbed precursors reside on the periphery of the H\textsubscript{2}O cluster rather than within it, indicating that under this coverage regime (up to 5 H\textsubscript{2}O per H\textsuperscript{+}), the primary function of H\textsubscript{2}O is to solvate the H\textsuperscript{+} active site as [H\textsubscript{2}O\textsuperscript{+}](H\textsubscript{2}O)\textsubscript{n}. The location of the transition state on the periphery of the H\textsubscript{2}O cluster is consistent with kinetically relevant formation of DEE catalyzed by H\textsubscript{2}O\textsuperscript{−} through transition states that do not require a reduction in the size of H\textsubscript{2}O clusters.

2.5. Mechanistic implications of solvation by condensed water structures

The similarity of diethyl ether transition state free energies, regardless of the number of H\textsubscript{2}O molecules in (C\textsubscript{2}H\textsubscript{5}OH)(H\textsuperscript{+})(H\textsubscript{2}O)\textsubscript{n} MARI, is consistent with the elementary steps to form DEE in Fig. S11,\textsuperscript{†} but with the additional complexity that increasing solvation of H\textsuperscript{+} by H\textsubscript{2}O leads to new configurations of (C\textsubscript{2}H\textsubscript{5}OH)(H\textsuperscript{+})(H\textsubscript{2}O)\textsubscript{n}. As extended hydrogen-bonded H\textsubscript{2}O networks, C\textsubscript{2}H\textsubscript{5}OH molecules interact minimally with clustered H\textsubscript{2}O and prefer to react at the periphery of such clusters within zeolite voids.

Upon relating the transition state equilibrium constant to those of elementary steps in Scheme 1 (full derivation in Section S.2.9, ESIT),

\[
\frac{r_{\text{DEE}}}{[H^+]^n} = k_B T n_c [H^+] / \gamma_t
\]

(9)

where \( k_B \) is Boltzmann’s constant, \( T \) is the temperature, \( h \) is Planck’s constant, and \( C_1 \) is the concentration\textsuperscript{[ii]} of the transition state, whose concentration can be expressed through \( k^2 \), the transition state equilibrium constant:

\[
K^2 = \frac{\partial \xi (H_2O_\text{g})}{\partial \gamma (H_2O_\text{g})} \quad (10)
\]

where \( a_i \) is the thermodynamic activity of species i. Replacing activities with activity coefficients and concentrations \( \xi = \gamma C_1 \) in eqn (10), solving for \( C_1 \), and substituting into eqn (9) gives:

\[
\frac{r_{\text{DEE}}}{[H^+]^n} = \frac{k_B T}{h} C_1 [H^+] / \gamma_t
\]

(11)

Eqn (11) can be simplified further by restricting its use to the conditions where experimental kinetics were collected with (C\textsubscript{2}H\textsubscript{5}OH)(H\textsuperscript{+})(H\textsubscript{2}O)\textsubscript{n} as the sole MARI (373 K, 2 \times 10\textsuperscript{−3} to 10 kPa C\textsubscript{2}H\textsubscript{5}OH, 0–75 kPa H\textsubscript{2}O), under which CE\textsubscript{W,H} = 1 because of the MARI assumption, and \( \gamma_{H_2O_\text{g}} / \gamma_{H_2O_\text{g}} = 1 \) because the gas-phase activity coefficients of both C\textsubscript{2}H\textsubscript{5}OH and H\textsubscript{2}O are nearly unity under these conditions, which are far from their critical temperatures and pressures (H\textsubscript{2}O \( P_c = 22 \text{ MPa}, T_c = 647 \text{ K} \); C\textsubscript{2}H\textsubscript{5}OH \( P_c = 6.4 \text{ MPa}, T_c = 516 \text{ K} \)).

Assumption of an ideal gas phase also allows converting the ratio of concentrations to one of pressures to arrive at an expression for the bimolecular ethanol dehydration turnover rate that is similar to eqn (4):

\[
\frac{r_{\text{DEE}}}{[H^+]^n} = \frac{k_B T}{h} C_1 [H^+] / \gamma_t
\]

(12)

Upon relating the transition state equilibrium constant to those of elementary steps in Scheme 1 (full derivation in Section S.2.9, ESIT),

\[
\frac{r_{\text{DEE}}}{[H^+]^n} = k_1 K^2 C_1 \gamma_t [H^+] / \gamma_t
\]

(13)

it is evident that under conditions where solvation of both the MARI and transition states are thermodynamically ideal (or more generally under any conditions where their activity coefficients fortuitously cancel\textsuperscript{[i]}), eqn (13) is identical to eqn (4). It therefore follows that:

\[
\chi = \frac{\gamma_{C_2H_5OH}}{\gamma_t}
\]

(14)

which provides a mechanistic basis to interpret deviations in \( \chi \) values below unity at increasing water pressures.

As extended hydrogen-bonded H\textsubscript{2}O networks form and solvate (C\textsubscript{2}H\textsubscript{5}OH)(H\textsuperscript{+})(H\textsubscript{2}O)\textsubscript{n}, MARI and transition states, the activity coefficient of the transition state increases more rapidly than that of the MARI. This ratio effectively cancels in rate equations before the formation of extended H\textsubscript{2}O networks because both MARI and transition states reside on the periphery of (H\textsuperscript{+})(H\textsubscript{2}O)\textsubscript{n} clusters, and only become solvated after these clusters have reached their maximum size, as indicated by AIMD and metadynamics simulations. Inhibition by H\textsubscript{2}O in the ideal regime (up to \( -1 \text{ order}, <10 \text{ kPa} \)) is...
therefore accounted for by solvation of H+ within clusters of increasing molecularity as H3O+, as shown previously in H2O–organic solvent mixtures;66,67 however, extended hydrogen-bonded networks that solvate the MARI and transition state clusters after they are formed lead to more severe inhibition than that caused by stabilization of H+ alone.

The less effective solvation of the transition state that leads to more rapidly increasing values of γ relative to γ EVE, is likely a consequence of the inability of the non-polar ethyl groups of ethanol molecules to participate in hydrogen bonding networks. The transition state engages the hydroxyl groups of both C2H5OH molecules as nucleophile and leaving groups, and thus both ethyl groups present at the transition state may disrupt hydrogen bonds in surrounding H2O networks. In contrast, the (C2H5OH)(H3O+)(H2O)4+ MARI contains only one non-polar ethyl group, which disrupts surrounding H2O networks to a lesser extent than the two ethyl groups of the transition state. This analysis is conceptually similar to that of the activation volume114–117 in liquid-phase reactions or the activation area on two-dimensional surfaces,118 where increasing pressures and concomitant increasing densification of the solvent phase destabilizes transition states with positive activation volume, according to the empirical equation:115

\[
\frac{\partial \ln (k)}{\partial P} = \frac{-\Delta v^f}{RT}
\]

where Δv^f (the molar) activation volume of the transition state relative to its precursor(s). Here, the apparent activation volume is positive because transition states include two adsorbed C2H5OH molecules while the MARI species only includes one. The disruption of extended hydrogen-bonded networks by transition state has also been implicated in aqueous-phase glucose-fructose isomerization14 and 1-octene epoxidation catalysis28 in Ti-Beta zeolites, where zeolites of different hydrophobicity enabled including or excluding H2O networks or clusters, but not systematic variation of the intrapore structure of these networks between these two limiting conditions.

Here, we have demonstrated that gas-phase kinetic measurements and spectroscopic characterizations with co-fed solvent molecules under conditions that lead to intrapore condensation of extended liquid-like networks enable quantifying the thermodynamic nonidealities introduced by the solvation of kinetically relevant intermediates and transition states within confining environments, which are inaccessible to measurements performed in the liquid phase. These thermodynamic activity coefficients contain molecular information about the disruption and reorganization of hydrogen-bonded water networks by transition states that are larger and less polar than their relevant precursors. This approach can be used to investigate the effects of the shape and size of confining pore environments on stabilizing water structures, which in turn influence the solvation of reactive intermediates and transition states, independent of other phenomena that also change concomitantly with pore architecture, such as reactant coverage regimes or co-solvent interactions that often complicate precise mechanistic interpretation of measured rate data.

### 2.6. Influence of pore topology on solvation effects

The generality of non-ideal solvation effects in confined liquid-like H2O networks, and the effect of the topology of the pores that confine them, was explored at 373 K in different zeolite frameworks (CHA, AEI, FAU, TON, MFI) and in a less-confined solid acid (H3PW12O40/Si-MCM-41), whose pore topologies and acid site densities are described in Table 2. The values of k\text{first} were quantified at H2O pressures between 0.1–75 kPa and reported in Fig. 7a. Regardless of confining environment, bimolecular ethanol dehydrogenation turnover rates (373 K, per H+) on Brønsted acids were inhibited by H2O, and this inhibition could be described by eqn (6) only at lower H2O pressures, which enabled quantifying kK1K4−1 values in regimes where k\text{first} values were −1 order in H2O. These lumped rate and equilibrium constants reflect the free energy of the confined bimolecular dehydrogenation transition state ([(C2H5O)(H−→(C3H3))⋯OH2(H2O)3]) and gas-phase water with respect to the confined (C2H5OH)(H3O+)(H2O)5 MARI and gas-phase ethanol (Scheme 1). Gaseous species are insensitive to confinement within zeolite pores and their stabilities are unaffected by changes in topology, while the MARI and transition state are expected to be stabilized to different extents by van der Waals contacts within confining micropores of different dimensions.120 The microporous voids where the MARI and transition state reside can be

| Sample    | Si/Al | V\text{micro}/cm^3 g^-1 | H^+/Al (NH4^+) | H^+/Al (DTBP) | d_{PL}/nm | d_{IC}/nm | Undulation parameter |
|-----------|-------|--------------------------|----------------|--------------|------------|------------|---------------------|
| H-Al-CHA  | 15    | 0.21^b                      | 0.98           | —            | 0.372      | 0.737      | 0.505               |
| H-Al-AEI  | 9.5   | 0.20^b                      | 0.85           | —            | 0.384      | 0.733      | 0.524               |
| H-Al-FAU  | 56    | 0.30                        | 0.35           | 0.88         | 0.735      | 1.124      | 0.654               |
| H-Al-MFI  | 43    | 0.13                        | 0.85           | 0.77         | 0.470      | 0.636      | 0.739               |
| H-Al-TON  | 43    | 0.05                        | 0.77           | —            | 0.511      | 0.571      | 0.895               |
| H-Al-Beta-F(2.0) | 23  | 0.22                        | 0.75           | 0.54         | 0.595      | 0.668      | 0.891               |
| HPW/Si-MCM-41 | 11 | —                           | —              | 1.6^b        | 3.8^b      | 3.8^b      | 1.0                 |

^a Determined by AAS. ^b Determined by NH3 adsorption minimum in \(\partial V_{\text{cum}}/\partial \log (P_{\text{N}})\). ^c Determined by TPD of NH3 after aqueous-phase ion exchange with 1 M NH4NO3, 24 h, 353 K. ^d Determined by in situ 2,6-di-tert-butylpyridine titration during ethanol dehydration catalysis (378 K, 5 kPa C2H5OH, 1 Kpa H2O). ^e Determined by ICP. ^f Determined by Ar adsorption minimum in \(\partial V_{\text{cum}}/\partial \log (P_{\text{N}})\). ^g W/P ratio quantified by ICP. ^H/PMO. ^h Average of pore-size distribution determined by NH3 adsorption isotherm and NLDFT (Fig. S30, ESI).
from eqn (7), as a function of H₂O pressure on H-Al-Beta-F (2.0) (both insets are to guide the eye. 

**Inset (b): slopes of the data sets in (b) in the high water pressure limit, as**

therefore bene

Waals contacts (Scheme 1). The HPW/Si-MCM-41 sample is not contained sphere within the zeolite,

Values of $k_1 K_{j} K_{i}^{-1}$ systematically decrease with increasing $d_{LC}$ (Fig. 7a inset), consistent with the expectation that bimolecular dehydration transition states are preferentially stabilized within confining pore environments relative to $\left[\text{C}_2\text{H}_5\text{OH}\right]\left[\text{H}_2\text{O}\right]^+$ MARI, which are smaller in size and therefore benefit less than transition states do from van der Waals contacts (Scheme 1). The HPW/Si-MCM-41 sample is not included in this correlation because POMs are stronger acids than zeolites (deprotonation energy (DPE) = 1087 kJ mol⁻¹ for HPW²²² < 1201 ± 11 kJ mol⁻¹ for H-Al-zeolites²²²), whose acid strength is independent of topology.²²² Notably, values of $k_1 K_{j} K_{i}^{-1}$ are similar in CHA, AEI, and Beta, suggesting that reacting species are confined within the larger cages of CHA and AEI ($d_{LC} = 0.73–0.74$ nm) that are similar in size to the channels of Beta ($d_{LC} = 0.67$ nm), rather than their constrained 8-MR windows (pore-limiting diameter, $d_{PL} = 0.37–0.38$ nm, Table 2). While the kinetic behavior of zeolites in regimes where $\chi = 1$ is consistent with well-known principles of stabilization by attractive dispersion forces in confining environments, it is unclear whether the condensation of liquid-like water within micropores may attenuate or enhance the effects of confinement.

Measured $\chi$ values are shown as a function of H₂O pressure (373 K) in Fig. 7b. Brønsted acid zeolites begin to deviate from $\chi$ values of unity in the range ~5–20 kPa H₂O, while HPW/Si-MCM-41 shows deviations in $\chi$ starting at ~1 kPa of H₂O. The earlier onset pressure of deviations observed on HPW/Si-MCM-41 may be related to its higher acid strength, which we surmise would stabilize H₂O⁺ liberated from the conjugate anion at lower gas-phase H₂O chemical potentials; a systematic study using POMs of different acid strength would provide clarification, but is beyond the scope of this investigation. The earlier onset of deviations in HPW/Si-MCM-41 has striking consequences for measured $k_{\text{first}}$ values, which are more than one order of magnitude higher than on H-Al-Beta zeolites in the $\chi = 1$ regime, but decrease to similar values between 10–75 kPa H₂O (Fig. 7a), indicating that solvation by extended hydrogen-bonded water networks attenuates any benefits of acid strength conferred by forming a more stable solid conjugate anion.²⁵ The presence of these extended hydrogen-bonded water networks was observed as increasing $r(\text{OH})$ IR peak areas below 3200 cm⁻¹ on H-Al-zeolites and HPW/Si-MCM-41 at 373 K between 10–75 kPa H₂O (Fig. S57–S63, ESI†), as observed on H-Al-Beta-F (Fig. 4). Similar liquid-phase reactivity of solid acids of different strength was previously observed for dehydration of xylose to furfural (418 K, 0.15 M in H₂O or $\gamma$-valerate solvents) with H-Al-Beta zeolites and $\text{H}_2\text{SiW}_{12}\text{O}_{40}$ clusters in solution.²⁶

In addition to the onset pressure of deviations in $\chi$, its dependence on H₂O pressure was compared among samples and quantified as the slope of the data in Fig. 7b in the high pressure limit, $\frac{d[\log(\chi)]}{d[\log(P_{\text{H}_2\text{O}})]}$. The value of $\frac{d[\log(\chi)]}{d[\log(P_{\text{H}_2\text{O}})]}$ is numerically equivalent to the reaction order of $k_{\text{first}}$ in H₂O plus one, because $\chi$ reflects the deviation from an apparent $-1$ kinetic order in water. The value of $\frac{d[\log(\chi)]}{d[\log(P_{\text{H}_2\text{O}})]}$ was ca. −1.5 for Beta, TON, and FAU zeolites, and HPW/MCM-41, while it was $-1.8$ for MFI zeolites, and less than $-2$ for CHA and AEI zeolites (Fig. 7b inset). The values of $\frac{d[\log(\chi)]}{d[\log(P_{\text{H}_2\text{O}})]}$ do not correlate with confinement ($d_{LC}$, Fig. S28, ESI†) and are similar regardless of acid strength (cf. HPW/MCM-41, Beta, TON, FAU). In contrast, both CHA and AEI zeolites show $\chi$ values that decrease more sharply with H₂O pressure, and possess small-pore window-cage motifs different from the other structures characterized by channels (Beta, TON,
3. Conclusions

Ethanol dehydration turnover rates to form diethyl ether (373 K, per H\(^+\)) are quantified on H-Al-Beta-F zeolites with 0.11–2.0 H\(^+\) per unit cell under conditions that lead to acid sites with MARI consisting of one C\(_2\)H\(_5\)OH molecule and increasing amounts of H\(_2\)O (2 \times 10\(^{-3}\) to 10 kPa C\(_2\)H\(_5\)OH, 0–75 kPa H\(_2\)O), reflected in turnover rates that are first-order in C\(_2\)H\(_5\)OH and systematically decrease with H\(_2\)O pressure. First-order rate constants (373 K, per H\(^+\)) show -1 order dependences on H\(_2\)O pressure at less than 10 kPa H\(_2\)O because one water in water–ethanol–hydroxide clusters must be displaced by ethanol to form the S\(_{N2}\) transition state that eliminates diethyl ether, but they are inhibited more severely at higher H\(_2\)O pressures (10–75 kPa).

Under conditions of severe H\(_2\)O inhibition (373 K, 10–75 kPa H\(_2\)O, 0.05–4.6 kPa C\(_2\)H\(_5\)OH), in situ IR spectra and AIMD simulations reveal stabilization of (C\(_2\)H\(_5\)OH)\(\cdot\)(H\(_2\)O)^\(*^\)\(\cdot\)(H\(_2\)O)\(^{+}\) clusters and, at even higher water pressures, hydrogen-bonded H\(_2\)O networks that solvate such clusters. AIMD demonstrates that H\(^+\) are solvated as H\(_2\)O\(^+\) within the MARI, and that C\(_2\)H\(_5\)OH adsorption becomes less favorable at higher water pressures as it disrupts more extensive hydrogen bonds within clusters of higher molecularity. Metadynamics simulations indicate that the corresponding transition states are more extended than the MARI hydrogen-bonding state because it contains one additional non-polar ethyl moiety that is less effective at H-bonding, leading to severe inhibition of turnover rates; such effects are reminiscent of liquid-phase reactions with positive activation volume.

The different solvation of MARI and transition states by water networks prevails among Bronsted acid zeolites of different topology (FAU, TON, MFI, CHA, AEI), whose micropore shapes influence the severity of H\(_2\)O inhibition by influencing the ease of solvent reorganization within channel or window-cage motifs. Similar extended H-bonded H\(_2\)O structures have also been identified within the pores of hydrophilic metal–organic frameworks\(^{125,126}\) whose diverse topologies may stabilize an even broader range of solvent structures. The theoretical techniques developed here enable more direct comparison with experimental kinetics using solvent models based on locally stable phases at catalyst active sites. Greater insights into the structure of solvents confined within porous voids are provided by kinetics, spectroscopy, and theoretical calculations of solvated reaction coordinates under conditions that approach intrapore condensation, because this approach allows systematic variation of confined solvent structures. This study highlights the kinetic relevance of water- and water-reactant clusters at H\(^+\) active sites in aqueous-phase Bronsted acid catalysis, and the extended H-bonded networks that surround them, which are disrupted to different extents by reacting moieties of different size and chemical functionality, and which reorganize differently within pores of varied geometry.

4. Methods and materials

4.1. Zeolite synthesis and post-synthetic treatments

H-Al-Beta-F zeolites were hydrothermally synthesized in fluoride medium with a wide range of Al contents by adapting a procedure reported by Cambor et al.\(^{77}\) An Al-Beta-OH zeolite sample was hydrothermally synthesized in hydroxide medium as reported by Chang et al.\(^{127}\) These samples are denoted H-Al-Beta-X(Y), where X is the mineralizing agent in the gel (F, OH), and Y is the number of H\(^+\) per unit cell quantified by temperature-programmed desorption of NH\(_3\) (Section S.1.5, ESI†). H-Al-Beta-F zeolites were dealuminated in concentrated nitric acid, denoted deAl-Beta-F. The other H-zeolite samples were sourced commercially (TON, MFI, FAU), or reported in prior publications (CHA,\(^{128}\) AEI\(^{129}\)). Phosphotungstic acid polyoxometalate clusters were supported on Si-MCM-41 using incipient wetness impregnation. Full synthetic details are provided in Section S.1.1 of the ESI†.

4.2. Characterization of zeolites

Routine characterizations, including powder X-ray diffraction, N\(_2\) and H\(_2\)O adsorption, atomic absorption spectroscopy, inductively coupled plasma optical emission spectrometry (ICP-OES), and temperature-programmed desorption of NH\(_3\), are described in Section S.1.2–S.1.5 of the ESI†.

Infrared spectra of H\(_2\)O adsorbed within zeolites were collected as a function of relative pressure (P/P\(_0\) = 0.1–0.75) using procedures described previously.\(^{14,75}\) Spectra were collected at 293 K using a quartz cell and heated block assembly\(^{130}\) described in our prior work,\(^{14,75}\) and spectra were
collected in separate experiments at 373 K using a low-dead-volume cell developed by Ribeiro and coworkers. Additional details are provided in Section S.1.6 of the ESI.

4.3. Ethanol dehydration kinetics
The kinetics of bimolecular ethanol dehydration to diethyl ether were measured in a differential packed-bed reactor system described previously. The pressures of C₂H₅OH (2 × 10⁻³ to 10 kPa) and H₂O (0–75 kPa) were varied non-systematically over the course of the experiment. No deactivation was detected over the course of kinetic measurements (~7–21 days), verified by periodically returning to a reference condition (5 kPa C₂H₅OH, 50 kPa H₂O). At the end of kinetic measurements on H-Al-Beta, H-Al-FAU, and HPW/Si-MCM-41 catalysts, H⁺ were titrated in situ with 2,6-di-tert-butylpyridine (DTBP) at 378 K. After suppression of measured rates, the irreversibility of titration was confirmed by observing no recovery of measured rates or desorption of DTBP after returning the DTBP-free stream to the reactor. Additional details are provided in Section S.1.7 of the ESI.

4.4. Gas-phase DFT
Static DFT calculations were performed using VASP and are similar to those we have reported previously. The BEEF-vdw functional was used along with a 520 eV cutoff energy, and a force convergence criteria of 0.02 eV Å⁻¹ where lattice atoms were all unconstrained. The projector augmented wave (PAW) pseudopotentials were included. Transition states were obtained using the climbing-image nudged elastic band (CI-NEB) method developed by Henkelman. As a result of the large diffusion contribution in gas-phase adsorbates, the entropies of reactive intermediates were calculated using the Campbell–Sellers equation, where adsorbates were treated as a 2-D gas. The reported energies of each intermediate and transition state reflect the lowest-energy configuration among multiple considered configurations. Additional details are provided in Section S.1.8 of the ESI.

4.5. Ab initio molecular dynamics
AIMD simulations were performed with VASP, with an NVT Nosé–Hoover thermostat. Water structures were heated, and then equilibrated at 373 K for at least 10 ps at a timestep of 1 ps. Production runs were performed for 20 ps. All framework atoms were unconstrained. It was assumed that the proton entropy is constant, and so at each timestep the acidic proton was removed in post-production. The root-mean-squared (RMS) diffusion of each water molecule was calculated according to the technique of Alexopoulos et al. to yield the 3-D translational entropy of water. The same technique was used to calculate the translational entropy of ethanol molecules introduced into the system. See Section S.2.8 of the ESI for additional discussion of the entropy calculations and contributions from rotational and vibrational degrees of freedom, which were not included. Additional methodological details are provided in Section S.1.9 of the ESI.

4.6. Metadynamics
Metadynamics simulations were performed in VASP using the same pseudopotentials, energy cutoff, and K-point grid as the AIMD simulations. The thermostat and masses were the same as the AIMD calculations. The positions and trajectories from the AIMD thermodynamic calculations were used to ensure a well-equilibrated simulation. The collective variables (CVs) were defined to be a carbon–oxygen bond distance of a carbon belonging to one ethanol and a carbon–oxygen bond distance of the same carbon and the oxygen atom of the second ethanol. Gaussian hills were added every 70 fs with a height of 50 meV and width of 75 meV for the first 140 ps. For the last 35 ps the hill height was increased to 100 meV with a width of 150 meV. Hills were added with the same frequency. The total metadynamics simulation was 175 ps with 2500 Gaussian hills inserted in the free energy surface. From the transition state configurations obtained from metadynamics, a constrained molecular dynamics simulation was performed with the C–O bond distances constrained to the saddle point. The duration of this simulation was 18 ps. Additional details are provided in Section S.1.10 of the ESI.

Conflicts of interest
There are no conflicts to declare.

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