Organoboron compounds are highly important synthetic intermediates that find application in a diverse variety of synthetic processes including both C–X and C–C bond forming transformations exemplified by the Suzuki–Miyaura cross coupling and 1,2-metallate rearrangements including aminations and oxidation reactions (Scheme 1).1–3

These have employed a variety of boron derivatives including alkyl, vinyl and aryl boranes, boronate esters and related compounds. Of these, the boronate esters are probably the most versatile being non-toxic, tolerant to air and water, whilst reacting under relatively mild conditions to produce an inert, benign and easy to separate by-product. Reflecting this, methods for the generation of boronate esters are of considerable current interest. Given the mild reaction conditions, good functional group tolerance, and low cost of the metal catalyst, the use of copper-boryl reagents is particularly attractive. In this review, methodologies in copper-boryl chemistry are discussed and the many different transformations possible are surveyed.

1 Organoboron compounds

Organoboron compounds are highly important synthetic intermediates that find application in a diverse variety of synthetic processes including both C–X and C–C bond forming transformations exemplified by the Suzuki–Miyaura cross coupling and 1,2-metallate rearrangements including aminations and oxidation reactions (Scheme 1).1–3

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1.1 Boron reagents

In parallel with the breadth of chemistry possible using copper-boryl reagents, there is a diverse range of boron reagents that
have been employed in these transformations. These can be categorised as boranes or boronates and are used as both mono and diboron reagents. The latter can be further subdivided into symmetrical, unsymmetrical and mixed valence diboron species. More recently, preactivated diboron reagents have been developed.\textsuperscript{7–9} These contain mixed \(\text{sp}^2\)–\(\text{sp}^3\) hybridised boron atoms in which coordination of a ligating group to one of the boron atoms lengthens the boron–boron bond and, therefore, aids transfer of a boryl group to the catalyst, removing the requirement for an alkoxide base in the reaction mixture, \textit{vide infra}.\textsuperscript{7} The structures of some of the most common reagents are shown below (Scheme 2) and shall henceforth be referred to by their abbreviations. The recent commercialisation of many of these diboron reagents has helped to expand the scope of borylation chemistry.

\section{2 Copper-boryl complexes}

The first reported examples of copper-boryl complexes in synthesis were the conjugate additions of a \textit{Bpin} moiety to an enone described by Miyaura and Hosomi, who employed a CuCl/KOAc or a copper(I) phosphine catalyst and a diboron reagent mixture, respectively (Scheme 3).\textsuperscript{10–12} Since these initial reports, the field has expanded rapidly and a range of transformations have been described. Whilst these have been postulated to proceed through the intermediacy of a copper-boryl complex, isolated examples of these species campaigns towards sphingosine kinase and mitochondrial uncouplers, and targeting RNA structures.

\textbf{Review Article Chem Soc Rev}

Webster Santos received his PhD in 2002 from the University of Virginia. After training as an NIH postdoctoral fellow with Greg Verdine at Harvard University, he began his independent career in 2006 as an Assistant Professor of Chemistry at Virginia Tech. In 2018, he was promoted to full professor as the A. C. Lilly Professor of Chemistry. His current interests include the development of stereoselective borylation reactions, medicinal chemistry campaigns towards sphingosine kinase and mitochondrial uncouplers, and targeting RNA structures.

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are relatively rare. Predominantly, it is for NHC bound copper-boryls that molecular structures have been reported although a very recent report describes phosphine bound complexes.\textsuperscript{13–17} For most NHC complexes, a linear arrangement, with the Bpin moiety bound directly opposite to the NHC ligand, was observed (Scheme 4). DFT and \textit{in situ} \textsuperscript{11}B NMR studies also provide some insight into their formation, with the \textsuperscript{11}B NMR signal for a copper bound boryl moiety observed at $\delta = 42$ ppm.\textsuperscript{18–21} It has been calculated that the Cu–B $\sigma^*$ molecular orbital is high in energy, with the filled Cu–B $\sigma$-bond being more likely to interact with the substrate consistent with the model of a nucleophilic boron reagent.\textsuperscript{22} However, the recent studies by Kleeburg suggest that whilst monomeric copper-boryl species cannot be excluded such analysis does require the consideration of higher aggregates which challenge classical mechanistic interpretations.

Accepting this reservation, in the majority of borylation reactions, the active catalysts are generally formed \textit{in situ} by the reaction of a copper(I) salt with an alkoxide base.\textsuperscript{23} A metathesis reaction with the diboron reagent then occurs, generating the active copper-boryl complex. Coordination of the substrate and insertion (Scheme 5, shown with an alkene) then occurs, affording a new borylorganocopper intermediate. Following reaction with an electrophile, ligand exchange with the alkoxide base regenerates the copper alkoxide complex.

### 3 Synthetic transformations mediated by copper-boryl complexes

The mode of reaction of the copper-boryl complex is largely defined by the nature of the substrate structure and this review is organised along these lines, focussing on issues of chemo-, regio- and stereoselectivity. This has been achieved using a diverse range of ligands, with phosphines and NHCs being the most commonly employed. As indicated above, the ultimate boron containing product is readily converted into a range of...
functional groups and this review will focus on the steps involved in the formation of the organoboron intermediate and not discuss this subsequent step as this has been widely reviewed elsewhere.

3.1 Reactions of copper-boryl species with C–C multiple bonds

Alkenes, allenes and alkynes have all been used as substrates in reactions with copper-boryl complexes. These reactions involve complexation of the π-system to the copper-boryl species, followed by boryl transfer to afford a borylated organocopper intermediate, which is then trapped by a variety of electrophiles (Scheme 5). Consequently, these processes can be most easily classified by the nature of the overall transformation: hydroboration (E = HX, protonation of the copper complex); diboration (E = B₂(OR)₄); carboboration (E = R⁺–X); aminoboration (E = XNR₂) etc.

3.1.1 Hydroboration of alkenes. In the simplest form, the intermediate formed from addition of a double bond to the copper-boryl complex is trapped by a proton source. Traditionally, hydroboration (addition of B–H across a π-system) occurs with highly reactive alkyl borane reagents or late transition metal (commonly rhodium) complexes.Whilst the mechanism for this is now well-established and formally involves a metal boryl species, alternative pathways involving nucleophilic metal boryl complexes are also possible, leading to an intermediate organometallic species which upon protonation affords the formal hydroboration product. Since the first reports, copper-boryl reagents have been widely used with a range of double-bond containing substrates including alkenes, dienes, alkynes, enynes and allenes.

With non-polar multiple bond containing substrates, the key issue is the control of regioselectivity. As reactions with simple unactivated alkenes are surprisingly rare, it is difficult to make generic comments as to the intrinsic regioselectivity. For terminal alkenes, reaction with a copper Xantphos complex afforded formal anti-Markovnikov borylation (Scheme 6i)

\[
\text{Scheme 6} \quad \text{Regiocontrol in the copper catalysed borylation of alkenes.}
\]
whilst use of more sterically demanding ligands, e.g. dppbz derived phosphine L2, lead to the opposite regiochemistry.\textsuperscript{29,30} In the latter case enantioselectivity becomes an issue and the use of suitably designed chiral sterically demanding ligands e.g. L3 can permit good levels of absolute control (Scheme 6ii).\textsuperscript{31,32} Interestingly, the high steric bulk in L3 precludes reactions with internal alkenes enabling crude olefin feedstocks to be used.

However, for most substrates, regiochemical control is enabled by inherent structural features. For example, Wen and co-workers reported the copper-catalysed borylation of allyl and vinyl arenes in which the Bpin group added to the terminal position in the case of vinyl arenes (Scheme 6iii).\textsuperscript{33} In parallel with this observation, dienes preferentially borylate at a terminal position to afford to form the conjugated allyl copper intermediate. As discussed below, Section 3.1.3, for non-symmetrical dienes such as isoprene further regiochemical questions arise. Conversely, allyl arenes were borylated at the more substituted position of the double bond (Scheme 6iv). Such observations could be attributed to the formation of an η\(^2\)-stabilised benzyl copper complex (Scheme 6iii) or by coordination of the copper to the aromatic π-system, respectively (Scheme 6iv). Further evidence for this coordination directed mode of addition was seen in the regioselective reaction of hex-5-en-2-one (Scheme 6v).

Whilst these substrate-based methods are effective, the ligand/reagent-based control methods, elegantly demonstrated by Ito (Scheme 6i), are inherently more attractive. Enantioselectivity is a further challenge. In 2009, Hoveyda and co-workers described the enantioselective hydroboration of substituted alkenes in the presence of the chiral N-heterocyclic carbene (NHC) ligand L4 to give a range of chiral alkyl boronates in good yields and high ee (Scheme 7).\textsuperscript{34} This process, which utilises both substrate control (formation of a benzylcopper intermediate) and ligand controlled enantioselectivity, remains a benchmark for this transformation.

Dienes can also be borylated enantioselectively, with the first copper-catalysed example being reported in 2010.\textsuperscript{35} In a similar fashion to the styrene systems discussed above, temperature-controlled experiments showed that regiocontrol arose through the kinetically favoured formation of the allylcuprate intermediate A at low temperature via a \textit{syn} addition across one of the double bonds. S\(_{2}2\)' protonation of this affords the observed allylboration product 11. At room temperature, this intermediate rapidly isomerised to a more stable 1,4 boryl...
copper intermediate appears to be a key determinant in the regioselectivity of the process.

Allyl-copper species are also the favoured intermediates generated in the reaction of a copper-boryl reagent with an allene.\(^{38}\) Regioselective hydroboration of aryl allenes is well established.\(^{27,41}\) Good regioselectivities can be achieved for the copper-catalyzed alkyne borylation is more effectively achieved by electronic rather than steric factors. For example, a range of functionalized propargylic silanes undergo a regioselective copper hydride or copper-boryl mediated reaction invoking an \(\alpha\)-silyl vinyl cuprate (Scheme 11).\(^{45}\)

Akin to the hydroboration of allenes, copper-catalysed borylation of alkynes, first reported by Miyaura in 2001,\(^{12}\) is now well established.\(^{27,41}\) Good regioselectivities can be achieved for both simple terminal alkynes and more challenging internal alkynes, with a number of strategies having been described.\(^{32}\) As with the other functional groups discussed above, substrate-based approaches provide the simplest method for achieving regiocontrol.\(^{43,44}\) In general, as with alkynes, regioselectivity in the copper-catalyzed allene borylation is more effectively achieved by electronic rather than steric factors. For example, a range of functionalized propargylic silanes undergo a regioselective copper-boryl mediated reaction invoking an \(\alpha\)-silyl vinyl cuprate (Scheme 11).\(^{45}\)

As with the approaches taken for allenyl substrates, different regioisomers can be obtained from the hydroboration of alkynes depending on whether pinacolborane (HBpin) or bis(pinacolato)diboron (B\(_2\)pin\(_2\)) is used as the boryl source (Scheme 12i). As noted above, it was proposed that these reactions were mediated by either a copper hydride or copper-boryl species, respectively.\(^{46-48}\)

Ligand-based strategies that provide control are also possible.\(^{19-52}\) One notable example is in the borylation of propargylic alcohols, whereby \(\alpha\)- or \(\beta\)-borylation could be controlled depending on the NHIC ligand and its interaction with the substrate.\(^{53}\) With a simple NHIC, electronic effects in the substrate were the main determinant of regiochemistry and gave \(\beta\)-borylation; with a more sterically hindered NHIC ligand \(L_{12}\), the bulk of the catalyst surpassed this electronic bias as the main influence on regiochemistry, yielding \(\alpha\)-borylated products (Scheme 12ii).

Although somewhat less developed than Cu(I)-mediated transformations, other copper species can also be used to carry our similar ‘hydroboration’ type reactions but with the benefit of increased stability of the catalyst and ligands.\(^{54,55}\) For example, Cu(II)-catalysed borylation of terminal alkynes and allenes occurs sufficiently to afford \(\beta\)-borylated products with high levels of regioselectivity.\(^{56}\) With the drive towards more sustainable processes, reactions in water have become more attractive and copper-catalysed hydroboration is no exception.\(^{57}\)

Building on earlier reports of enone borylation described by Santos and others (vide infra),\(^{58,59}\) there have been reports of allene hydroboration under aqueous conditions in which hydroxide rather than alkoxide bases can be used (Scheme 13).\(^{60,61}\)

**3.1.2 Carboboration.** Greater structural complexity is possible when the intermediate organoboryl copper complex is intercepted by alternative electrophiles. The most common and synthetic powerful variant is the use of carbon based electrophiles. The scope of this ‘carboboration’ is large and diverse with examples using aldehydes, ketones, imines, enones as well as aryl, allylic and simple alkyl electrophiles having been described. As with hydroboration, regiochemistry of the initial reaction of the copper-boryl with the olefinic component is commonly dictated by the substrate whilst ligand-based control can be used to influence the stereochemistry.

For example, reaction of the borylated cuprate derived from an allene with aldehydes (Scheme 14i)\(^{62}\) proceeds via the more stable primary ‘allyl copper’ intermediate to afford, after metallolene reaction of the vinyl borane, the corresponding syn aldol following an oxidative work up step. Imines behave similarly leading to the anti homoallylic amine (Scheme 14ii).\(^{63,64}\) In these reactions with carbonyl based electrophiles, selectivity for...
activation of the alkene versus the competing direct 1,2-addition of the copper-boryl to the carbonyl group (Section 3.2.2) is key. Control over which pathway is favoured is possible through careful ligand selection. For example, with a simple NHC affording extensive 1,2-addition to an aldehyde whilst the less Lewis basic BINAP leads to efficient carboboration of the allene (Scheme 14i). Ketones, being less electrophilic, generally proceed through the carboboration pathway, although this is still substrate dependent. Preferential carboboration to afford the terminal cuprate and metallo-ene reaction is also observed with dienyl derived allyl copper intermediates as observed in the reaction with phosphinoimines (Scheme 14iii). Whilst boryl-copper addition to enynes occurs regioselectively at the alkene component to afford a propargylic cuprate this rapidly rearranges to generate an allenyl metal intermediate. Subsequent metallo-ene reaction with an aldehyde leads to the homoallylic alcohol (Scheme 14iv). Stabilisation of the cuprate can also be via coordination of a proximal heteroatom, as exploited in the intramolecular borylative
cyclohexanols, respectively (Scheme 14vi) when an aryl ketone is used as a substrate, although alkyl and alkenyl analogues gave complex mixtures. Presumably the carbonyl group can assist used as a substrate, although alkyl and alkenyl analogues gave complex mixtures. Presumably the carbonyl group can assist

Enones are viable in stabilising the initially formed boryl copper complex in a complex mixtures. Presumably the carbonyl group can assist used as a substrate, although alkyl and alkenyl analogues gave complex mixtures. Presumably the carbonyl group can assist.

Carboboration involving capture of the initial boryl copper species with sp³ (alkyl) electrophiles is also feasible although, again, there is a possibility for competitive direct borylation of the alkyl ‘halide’ (see Section 3.3). Higher yields have traditionally been associated with three structural features: a more stable organocopper intermediate, more reactive methyl, allylic and benzylic electrophiles, and an immonium ‘alkylation’ step.75–77 For example, allene-derived boracuprates can be coupled with allylic phosphates in a Sp₂ process (Scheme 16i), and a range of cycloalkyl boronate esters (Scheme 16ii–iv) have been synthesised by the intramolecular bora-alkylation of vinylsilanes and styrenes, in which the anion stabilising group facilitates and directs the boracupration step.37–39 A larger range of primary alkyl halides can be used in intermolecular alkylation of butenyl ethers wherein the heteroatom can coordinate and stabilise the organocopper intermediate (Scheme 16v).80 Interestingly, through choice of ligand (Xantphos L1 or Cy-Xantphos L18), both the α- and β-borylated regioisomers could be obtained from the same starting material. DFT calculations suggest that the regioselectivity is determined during the addition of the alkene to the copper-boryl species.81 Cy-Xantphos, which has a larger steric demand than Xantphos, requires that the less hindered, terminal, end of the alkene orients closer to the ligand in the active species. Conversely, with Xantphos the alkene orients to minimise unfavourable interactions with the Bpin substituents leading to the alternative product. Ligand induced enantioselectivity is also possible with a recent report describing the enantioselective methyl borylation of non-stabilised alkenes suggesting that the scope of this transformation will continue to grow (Scheme 16vi).82

Alkynes being more reactive do not require the stabilisation to promote the addition of the copper-boryl reagent. A broad range of alkyl (and aryl) halide electrophiles can be coupled with the initially formed vinyl copper complex, although the use of secondary alkyl electrophiles remains challenging.83–84 In a similar fashion as described for alkenes above, sterically derived, ligand-controlled regioselective bora-alkylations are possible starting from terminal and non-symmetrical internal alkynes (Scheme 17).52,85 With terminal alkynes the use of the bulkier borane B₂(pai)₈ in conjunction with DMAP as a ligand leads to enhanced selectivity for the terminal vinyl boronate product. When coupled with a subsequent hydrogenation step, alkyne carboxaboration provides an alternative route to regioselective intermolecular alkene carboxaboration.

One approach to enhance the scope of the electrophile is to use mixed catalysis, as exemplified in various reports describing cooperative copper and palladium or nickel catalysed arylation of alkenes, dienes, allenes, and alkynes.86–88 In this process, the initially generated β-borylalkylcopper intermediate undergoes fast transmetallation with an in situ generated ArPd(II)(halide) complex, followed by reductive elimination to give the arylation product. By varying the nature of the phosphine ligand and base, it is possible to change the nature of the transmetallation step from stereoreceptive to an invertive pathway, thus enabling either syn or anti-selective arylation [Scheme 18i]. With chiral ligands, for the borylcupration step, good control of enantioselectivity can be achieved.89,90 As noted earlier, dienes preferentially borylate at the terminal position leading to a 1,4 butenyl boryl copper intermediate. In the presence of a Pd catalyst these normally react with an aryl halide with retention of regiochemistry. For non-symmetrical dienes, such as isoprene, preferential formation of the 1,4-arylborylation product occurs; a situation reinforced by more sterically demanding ligands e.g. 1T-Bu. However, in the presence of DMAP the alternative 2,1 aryloborylation product results (Scheme 18ii).91 The reasons underlying this change in selectivity remain to be elucidated. Recent studies...
suggest that both regioisomers of the 1,4-butenyl boryl copper intermediate are formed but can interchange, by an as yet unidentified mechanism, favoring the formation of the less hindered boryl product.

Finally, whilst the use of B$_2$pin$_2$ is dominant in these processes, other boranes are also viable and can offer advantages. For example, as noted earlier, use of the mixed diboron Bpin–Bdan leads to exclusive transfer of the Bdan reagent in the bora-alkylation of vinylsilanes (Scheme 19).

3.1.3 Aminoboration. Aminoboration is similar to carbo- boration, following an almost identical catalytic cycle but involving the reaction of a carbon centred electrophile with the initially formed borylated organocopper intermediate. For example, borylation of styrenes with B$_2$pin$_2$ and CuCl in the presence of ortho-bis(diphenylphosphino)benzene (dppph), followed by reaction with dialkylhydroxylamine esters afforded the corresponding aminoborane with high regio- and stereoselectivity favouring the syn diastereoisomer (Scheme 20). This regiochemistry parallels that observed for hydroboration and is consistent with addition of the boryl fragment to give preferential formation of a benzylcopper intermediate. Other activated alkenes, including methylene cyclopropanes (Scheme 20ii) and cyclopropenes (Scheme 20iii), undergo similar additions and, with appropriate ligands, high enantioselectivity can be achieved.

Unactivated terminal alkenes are also viable substrates and, in parallel with alkene hydroboration (Scheme 6), different regiochemistry is possible depending on the catalyst and diboron reagent combination used (Scheme 20iv). The rationale for this reversal of regioselectivity is not fully understood, but one possibility is that the bulky NHC ligated Cu complex is only tolerated at the terminal position. Intramolecular variants to give borylated cyclic amines are also possible (Scheme 20v).

3.1.4 Diboration & other heteroboration of C–C multiple bonds. A number of other processes are known in which the
initial organocopper species is trapped by other electrophilic centers although these are limited in number and application. In the simplest form when an excess of the diboron reagent is used, bisborylated products can be observed. Whilst copper-catalysed diboration of alkenes 100 and alkynes 101,102 has been reported, this is a relatively rare occurrence and is much more common with Pd and Pt based catalysts.41 A number of other examples of copper-boryl-mediated heteroboration exist, for example stannylboration and oxyboration (Scheme 21).103–106

3.2 Reactions of copper-boryl complexes with C=X multiple bonds

While high degrees of regioselectivity of additions to alkenes, alkynes, and allenes relies on a balance of steric factors between ligand and substrate and the stability of the resultant organocopper intermediate, reactions with more polar electron deficient unsaturated bonds, such as carbonyl derivatives, proceed with excellent regioselectivity.

3.2.1 ß-Boration of enone derivatives. As noted earlier, Miyaura10,12 and Hosomi11 were the first to develop protocols for the borylation of ß,ß-unsaturated ketones and demonstrate complete regioselectivity for the ß-borylation. However, both protocols required high temperatures and reaction times as well as relatively high catalyst loading. Significant enhancements were realised with the use of methanol as an additive, enabling the reaction to occur relatively quickly at room temperature (Scheme 23i), in the presence of only 3 mol% of the catalyst.107 Consistent with this, DFT calculations support a mechanism involving coordination of the copper-boryl species I to the substrate and insertion into the double bond (Scheme 22).18 Tautomerization to the O–Cu enolate III followed by rate-limiting metathesis with B₂pin₂ to afford a diborated compound IV, which...
hydrolyses upon aqueous workup to afford the β-borylated product V. In the presence of methanol, the high-energy metathesis step and necessary tautomerization is circumvented by protonation of the copper enolate II.

Under these conditions the β-borylation of α,β-unsaturated ketones, esters, nitriles and amides occurs efficiently, albeit with amides requiring the use of bulky and electron rich ligands such as dtpf and dppbz (Scheme 23ii).108 Introduction of asymmetry can be realised through the use of chiral ligands. Early examples were described by Yun using Josiphos and MandyPhos ligands.107–109 Interestingly for ketone substrates, but not for esters, a stoichiometric amount of methanol was crucial with either none or excess proving to be detrimental. These challenges appear to be relatively substrate specific and it is possible to choose from a diverse set of chiral ligands that show good selectivity for distinct subsets of Michael acceptors. A full list of all ligands is beyond the scope of this review and a selected set of examples is shown in (Scheme 23).110–113

Propiolate derivatives also readily undergo copper-catalysed borylation to afford the corresponding vinylboronates. A Xantphos/CuCl catalyst system promoted the formation of (Z)-β-boryl acrylates with complete regio- and stereoselectivity and in excellent yields (Scheme 24i).114 In a complementary approach to enantioselective β-borylation described above, subsequent asymmetric reduction of the corresponding vinylboronate to yield enantiopure β-boryl esters could be performed in a one-pot synthesis from the propiolate starting material (Scheme 24ii).101 As with alkene hydroboration (Scheme 6), using HBpin can lead to the formation of a copper hydride species and the reversal of regioselectivity affording the (Z)-α-borylated enolate with complete regioselectivity and high stereoselectivity (Scheme 24iii).115

The borylation of allenoates provides a route to the homologous vinylboronates with allyl and phenyl substitutions being tolerated at the α and β positions affording the (Z)-α-borylated enone with complete regioselectivity and high stereoselectivity (Scheme 24iii).115

In analogous fashion to carboborylation, the initially formed copper enolate can be trapped by a range of electrophiles leading to multiple bond constructions in a single process. This is nicely exemplified by the copper-boryl enabled enantioselective aldol cyclisation of enone diones in the presence of Josiphos described by Lam (Scheme 26).117
While all the above methods are efficient at \( \beta \)-borylation of a variety of \( \alpha,\beta \)-unsaturated carbonyl substrates, copper(I) catalysis has disadvantages due to air and moisture stability. These can be avoided with the use of copper(II) sulfate which enables the \( \beta \)-borylation of \( \alpha,\beta \)-unsaturated carbonyl compounds in mild, aqueous conditions in the presence of a weak base (Scheme 27i).59 Observation of a primary kinetic isotope effect in D\(_2\)O and the nonreactive nature of pinacolboronic acid supports a pathway involving amine-assisted water activation and subsequent transmetallation to form the nucleophilic borylcopper complex.

Santos and co-workers extended aqueous the \( \beta \)-borylation process to propiolate esters with great success to afford the \( \beta \)-borylated product with complete regio- and stereoselectivity (Scheme 27ii).118 Substrates containing additional unsaturation proceed with complete chemoselectivity for the propiolate alkyne. Replacing the B\(_2\)pin\(_2\) with the mixed diboron danBBpin (9), allows selective transfer of the Bdan moiety and hence complementary chemistry to the normal Bpin products (Scheme 27iii).119 However, the use of 10% ethanol in water or 2% TPSG detergent is required to solubilize the diboron reagent.
3.2.2 1,2-Addition to carbonyl derivatives. Copper-mediated borylations can also occur across carbon–heteroatom unsaturated systems in a 1,2-addition fashion, with examples of reactions with aldehydes,\textsuperscript{120,121} ketones,\textsuperscript{122} and aldimplines\textsuperscript{123} to afford α-alkoxy- and α-amino-boronates (Scheme 28). In seminal work, Sadighi had previously shown that CO\textsubscript{2} could quantitatively be reduced by B\textsubscript{2}pin\textsubscript{2} in the presence of a copper(I) catalyst with mechanistic studies indicating the key participation of a borylcopper complex.\textsuperscript{13} Using a preformed tert-butoxide copper(I) catalyst in the presence of an NHC ligand, aldehydes readily react with B\textsubscript{2}pin\textsubscript{2} affording the diboration product (Scheme 28i).\textsuperscript{120} While the 1,2-diboration products are relatively stable as solids, the B–O bond was found to be particularly labile when subjected to silica chromatography yielding the corresponding α-hydroxyboronate. Synthetic utility is enhanced by direct conversion to the potassium trifluoroborate salts, which are significantly more stable and easier to handle (Scheme 28ii).\textsuperscript{121} Application of chiral ancillary ligands enable absolute stereocontrol to be attained (Scheme 28v).\textsuperscript{124,125} Interestingly, reaction of a pre-formed (IPr)CuBpin complex and mesitaldehyde afforded the organocopper complex [(IPr)Cu–CHR–OB(pin)]. Detailed DFT studies suggest that the active borylcopper catalyst inserts into the aldehyde double bond, with the nucleophilic boron species attacking the more electrophilic carbon atom, to form an α-borylcopper alkoxide which undergoes metathesis with an equivalent of B\textsubscript{2}pin\textsubscript{2} to form the 1,2-diboration product (Scheme 28v).\textsuperscript{126} If this latter process is slow due to steric hindrance (or in the absence of B\textsubscript{2}pin\textsubscript{2}) rearrangement to the thermodynamically more stable can then occur (Scheme 29). As with the borylation of α,β-unsaturated esters (Section 3.2.1) the reaction rate can be accelerated by the addition of methanol.\textsuperscript{121}

Similar 1,2-diborations occur with ketones, although an in situ catalyst generation from (NHC)CuCl and excess NaOBut rather the pre-formed Sadighi catalyst [(NHC)Cu-OtBu] was required for efficient reaction. It was proposed that the excess NaOBut was required to promote rapid regeneration of the active borylcopper reagent.\textsuperscript{122} Consistent with rate limiting nucleophilic addition of a ‘boryl anion’ reactions with chiral ketones proceed with high diastereoselectivity, likely driven by the steric bulk of the inserting pinacolboronate in accordance with the Felkin–Ahn model (Scheme 28iii).\textsuperscript{122} Similar stereo-selective additions have also been described for reactions with chiral aldimplines providing an entry to α-aminoboronates (Scheme 28iv).\textsuperscript{123}

3.3 Copper catalysed C–X borylation

Building on the analogous palladium catalysed Miyaura borylation, Zhu and Ma demonstrated that aryl iodides could be borylated by HBpin in the presence of copper iodide and sodium hydride (Scheme 30i).\textsuperscript{127} Subsequently, Marder & Lin described the synthesis of aryl boronates via the copper-catalysed borylation of aryl bromides and iodides and a diboron reagent (Scheme 30ii).\textsuperscript{19} Marder & Lin proposed that the reaction occurred via oxidative addition of the aryl halide to a Cu–Bpin complex. Reductive elimination of the aryl-Bpin moiety then generates the product, with the active copper-boryl species being regenerated via halide ligand exchange to give a copper-alkoxide species, followed by metathesis with B\textsubscript{2}pin\textsubscript{2}.
Since then further developments of this copper variant of the classical palladium catalysed Miyaura borylation have included borylations in shorter reaction times using designer bicyclic NHC ligands, the use of alternative diboron reagents (e.g. Bin–Bdan) leading to aryl-Bdan esters, co-catalyst combinations that give even greater functional group tolerance enabling phenols, amides, esters and ketones to be used in reactions undertaken open to the air (Scheme 30iii), and applications to other nucleofuges, including arylfluorides, although this last transformation probably proceeds by an Sn1 pathway (Scheme 30iv).

In a similar fashion, alkyl (sp³) halides can undergo copper-mediated borylation. First reported in 2012 by Liu, Marder and Steel mediated by a CuI/PPh₃ catalytic system (Scheme 31i), and, independently, by Ito using a CuCl/Xantphos catalytic system (Scheme 31ii), a broad range of functional groups are tolerated including esters, amides, silyl ethers and alcohols. Other diboron reagents can be used for this process and a range of leaving groups are viable. The most common are iodides, bromides and other pseudohalides but even the direct displacement of alcohols has been reported. When the unsaturated moiety (alkene or alkyne) is suitably positioned to enable facile cyclisation (n ≤ 7) a variety of cyclic products (Scheme 31iii–vi) can be obtained.

Whilst these transformations are formally an intramolecular carborboration of the alkene (see Section 3.1.3) the mechanism of the process remains an interesting question as simple hex-1-ene was not hydroborated under the reaction conditions, suggesting that activation of the C–X bond is a prerequisite. Further studies by Ito have suggested that different mechanisms are in operation depending on the catalyst/ligand combination. With the CuI/PPh₃ system, a radical generated from the copper catalyst results in cyclisation although attempts to suppress reaction with radical scavengers had no adverse effect. Alternatively, with the CuCl/Xantphos conditions an ionic metallocycle was invoked as the key intermediate with cyclisation occurring upon reductive elimination. Cyclisation of larger chain lengths (> 7) would be disfavoured in both cases, accounting for the preferential formation of the linear product with these substrates.
Based on observations from the use of chiral substrates (Scheme 31ii) in neither case is the displacement reaction an \( \text{S}_2\text{N}_2 \) process. This contrasts with the reaction of copper boryls with allylic substrates where the ability of the soft copper centre to interact with the alkene \( \pi \) system can facilitate an \( \text{S}_2\text{N}_2 \) pathway. Following the first example of a stoichiometric copper-boryl mediated \( \text{S}_2\text{N}_2 \) reaction reported by Ramachandran (Scheme 32i),\(^{140} \) this strategy has since been expanded to include a variety of nucleophiles (phosphates,\(^{142} \) carbonates,\(^{143} \) acetals,\(^{144} \) ethers,\(^{53,144} \) esters\(^{140} \)) and unsaturated moieties (alkynes,\(^{145} \) alkenes\(^{146} \) and allenes\(^{147} \)) (Scheme 32). Depending on the ligand and substrate both linear or cyclic products can be generated with high enantioselectivities.\(^{147} \)

Finally, as with other processes involving copper-boryl species, there are advantages to the use of Cu(ii) salts as these enable the reaction to be carried out open to the atmosphere. Interestingly under these conditions, alkyl chlorides are viable substrates (Scheme 33i). The observation of significant cyclisation of a hexenyl halide substrate is again indicative of a radical mediated process (Scheme 33ii).\(^{148} \)

4 The future of copper-boryl mediated transformations

From the initial reports of copper-catalysed enone borylation, a vast number of substrate classes have now been shown to react with copper-boryl complexes including alkenes, alkynes, allenes, carbonyl derivatives, and aryl, alkenyl and alkyl halides. The breadth of chemistry possible with this simple reagent combination is quite stunning and, with ligand mediated control of reaction regiochemistry and stereochemistry, this has become a significant tool in the synthetic chemist’s lexicon of methodology. Numerous elegant exemplars already exist, and the authors apologise to their colleagues in this field whose many excellent variants and applications that space did not allow room to present. Given the rapid expansion of the field over the past 17 years, it is likely that further exciting discoveries (e.g. copper-catalysed C–H borylation?) are imminent. Watch this space!

Conflicts of interest

There are no conflicts of interest to declare.

Acknowledgements

We thank the EPSRC (EP/L504762/1) and GlaxoSmithKline, PhD studentship (DH); Natural Science and Engineering Research Council (SAW) and The Royal Society of Chemistry, International 5+5+5 Collaboration Award (SAW, WLS and PGS) for support of our programmes.

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