Original Article

Intrinsic radiolabeling of Titanium-45 using mesoporous silica nanoparticles

Feng CHEN1,*, Hector F VALDIVINOS2,*, Reinier HERNANDEZ2, Shreya GOEL3, Todd E BARNHART2, Weibo CAI1, 2, 3, 4, *

1Department of Radiology, University of Wisconsin-Madison, WI, USA; 2Department of Medical Physics, University of Wisconsin-Madison, WI, USA; 3Materials Science Program, University of Wisconsin-Madison, WI, USA; 4University of Wisconsin Carbone Cancer Center, Madison, WI, USA

Abstract
Titanium-45 ($^{45}$Ti) with a three-hour half-life ($t_{1/2}$=3.08 h), low maximum positron energy and high positron emission branching ratio, is a suitable positron emission tomography (PET) isotope whose potential has not yet been fully explored. Complicated radiochemistry and rapid hydrolysis continue to be major challenges to the development of $^{45}$Ti compounds based on a traditional chelator-based radiolabeling strategy. In this study we introduced an intrinsic (or chelator-free) radiolabeling technique for the successful labeling of $^{45}$Ti using mesoporous silica nanoparticle (MSN). We synthesized uniform MSN with an average particle size of ~150 nm in diameter. The intrinsic $^{45}$Ti-labeling was accomplished through strong interactions between $^{45}$Ti (hard Lewis acid) and hard oxygen donors (hard Lewis bases), the deprotonated silanol groups (-Si-O-) from the outer surface and inner meso-channels of MSN. In vivo tumor-targeted PET imaging of as-developed PEGylated $[^{45}$Ti]MSN was further demonstrated in the 4T1 murine breast tumor-bearing mice. This MSN-based intrinsic radiolabeling strategy could open up new possibilities and speed up the biomedical applications of $^{45}$Ti in the future.

Keywords: positron emission tomography; titanium-45; intrinsic radiolabeling; mesoporous silica nanoparticle; tumor targeting; 4T1 murine breast tumor

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Introduction
Positron Emission Tomography (PET) is a highly quantitative, whole body functional imaging technique that plays a vital role in model clinical diagnosis and pre-clinical research[11]. During PET imaging, a radionuclide (or probe) produces positrons, which annihilate with surrounding electrons to release two 511 keV photons in opposing directions. The detectors of the PET scanner measure these photons and use this information to create an image of the probe distribution in the body. To date, positron emission radioisotopes, such as fluorine-18 ($^{18}$F, $t_{1/2}$=109.8 min), copper-64 ($^{64}$Cu, $t_{1/2}$=12.7 h), and zirconium-89 ($^{89}$Zr, $t_{1/2}$=79.4 h), have been actively used for clinical use and translational and pre-clinical research[2].

Most current radiolabelling involves the use of exogenous chelators, which coordinate with radioisotopes to form a stable complex[3]. Nanoparticle-based intrinsic radiolabeling is an emerging chelator-free radiolabeling technique that takes advantages of the physical and chemical properties of both the nanoparticle and the selected radioisotopes[4,5]. Successful labeling of isotopes, such as $^{64}$Cu, arsenic-72 ($^{72}$As, $t_{1/2}$=26 h), germanium-69 ($^{69}$Ge, $t_{1/2}$=39.1 h) and $^{89}$Zr, using this technique has recently been achieved by us and other groups[6-13].

Titanium-45 ($^{45}$Ti, $t_{1/2}$=3.08 h), with a 3-h half-life, low maximum positron energy ($E_{\text{max}}$=1040 keV, $E_{\text{avg}}$=439 keV) and high branching ratio ($\beta^+$=84.8%), is a suitable PET isotope whose potential has not yet been fully explored due to challenges in achieving stable radiolabeling. Although it is relatively easy to generate on a cyclotron, its complicated radiochemistry and rapid oxidation of the metal in aqueous solution[14] have resulted in few being literature reports during the last three decades on the radiolabeling and biomedical application of $^{45}$Ti[15-20]. For example, one of the very first $^{45}$Ti labeling studies was reported more than 30 years ago, when the $^{45}$Ti-titanium ascorbate complex ($^{45}$Ti-AsA) was synthesized for tracking $^{45}$Ti in plants and live animals[14]. A doubly labeled complex was also prepared from $^{14}$C-ascorbic acid to form $^{45}$Ti-AsA-$^{14}$C. Autoradiogram imaging in an osteogenic-disordered rat demonstrated that the $^{45}$Ti-AsA distribution did not coincide with that of $^{45}$Ti-AsA-$^{14}$C, a clear indication of the low in vivo
radiostability of the $^{45}\text{Ti}$-AsA complex\textsuperscript{16}.

In a follow-up study by Ishiwata et al., four $^{45}\text{Ti}$-labeled compounds, $^{45}\text{Ti}$-labeled phytate ($^{45}\text{TiO}$-phytate), $^{45}\text{Ti}$-labeled human serum albumin ($^{45}\text{TiO}$-HAS), $^{45}\text{Ti}$-labeled diethylenetriaminepentaacetic acid ($^{45}\text{TiO}$-DTPA), and $^{45}\text{Ti}$-labeled citric acid ($^{45}\text{TiO}$-CA), were developed and tested in male Donyu rats\textsuperscript{17}. Given large colloidal formation, $^{45}\text{TiOCl}_3$ and $^{45}\text{TiO}$-phytate shared a similar biodistribution pattern with high uptake in liver, spleen, and lungs. In contrast, the remaining three $^{45}\text{Ti}$ compounds (ie, $^{45}\text{TiO}$-DTPA, $^{45}\text{TiO}$-HAS and $^{45}\text{TiO}$-CA) showed similar tissue distributions, with high blood activity and low uptake in the reticuloendothelial system (RES). Further plasma protein binding and in vivo tumor targeting studies provided evidence of DTPA dissociation from the $^{45}\text{TiO}$-DTPA compound and the strong binding of free $^{45}\text{Ti}$ with transferrin in the plasma. It was concluded that $^{45}\text{TiO}$-phytate could be used for imaging the RES, whereas $^{45}\text{TiO}$-DTPA has the potential for measuring blood volume or as a blood-brain-barrier indicator.

Perhaps inspired by Ishiwata’s work, very recently, Vavere and co-workers reported a more systematic investigation on the in vivo biodistribution of $^{45}\text{Ti}$-transferrin, aiming to provide deeper insight into the mechanism of action of titanocene dichloride (a chemotherapeutic agent currently in clinical trials)\textsuperscript{18, 19}. $^{45}\text{Ti}$-Transferrin was prepared by re-dissolving the processed $^{45}\text{Ti}$ in apotransferrin or by in vivo incorporation through the introduction of $^{45}\text{Ti}$-citrate. Similar biodistribution patterns and in vivo tumor (EMT-6, expresses high levels of transferrin receptors) uptakes were observed when directly injecting $^{45}\text{Ti}$-transferrin and $^{45}\text{Ti}$-citrate, which could translate to transferrin before the time of imaging. Despite these previous efforts, no attempts have been made to date using nanoparticles for the radiolabeling of $^{45}\text{Ti}$.

Here, we introduce a mesoporous silica nanoparticle (MSN, a highly attractive, widely studied drug delivery nanoparticle\textsuperscript{21, 22})-based intrinsic $^{45}\text{Ti}$ radiolabeling technique and investigate the potential of PEGylated $^{45}\text{Ti}$-MSN for in vivo tumor passively targeted PET imaging.

Materials and methods
Synthesis of mesoporous silica nanoparticles (MSN)
In a typical synthesis of ~150 nm sized MSN with 4- to 5-nm pore size, 24 mL of hexadecyl trimethyl ammonium chloride (CTAC, 25 wt%) solution and 0.18 g of triethylenediamine (TEA) were added to 36 mL of water and stirred gently at 60°C for 3 h in a 100-mL round bottom flask. Twenty mL of (20% v/v) tetraethyl orthosilicate (TEOS) in cyclohexane was carefully added to the water-CTAC-TEA solution and incubated at 60°C in a water bath for 12 h (stirring rate was set to 125 r/min). Afterwards, milky white samples were collected by centrifugation (at 12500×g for 10 min). The samples were subjected to CTAC removal process by stirring in 1 wt% NaCl/methanol solution 3 times (24 h/time).

To functionalize the MSN surface with -NH$_2$ groups, as-synthesized MSN was first dispersed in 20 mL of absolute ethanol followed by the addition of 1 mL of (3-aminopropyl)triethoxysilane (APS). The system was sealed and maintained at 86 to 90°C in a water bath for 24 h. Afterward, the mixture was centrifuged and washed with ethanol several times to remove the residual APS. The MSN-NH$_2$ was well dispersed in water, and the concentration of -NH$_2$ groups (nmol/mL) was measured using a Kaiser test kit.

Synthesis of dense silica nanoparticles (dSiO$_2$)
In a typical synthesis of uniform ~90 nm sized dSiO$_2$, 35.7 mL of absolute ethanol was mixed with 5 mL of water and 0.8 mL of ammonia and stirred for 5 to 10 min at room temperature. One mL of TEOS was then added, and the mixture was allowed to react at room temperature for 1 h. Afterward, dSiO$_2$ nanoparticles were collected by centrifugation (at 12500×g for 10 min), washed with water/ethanol 3 times, and re-suspended in 20 mL of water before use.

Synthesis of sodium citrate-capped CuS nanoparticles (CuS-Cit)
Previously reported procedures were used for the synthesis of CuS-Cit with slight modifications\textsuperscript{23, 24}. For a typical synthesis, 10 mL of CuCl$_2$ water solution (0.85 mg/mL) and 10 mL of sodium citrate (1.0 mg/mL) were added to 30 mL water. The mixture was stirred for 30 min at room temperature. After that, 50 μL Na$_3$S (60.54 mg/250 μL) was added to the mixture and stirred for an additional 5 min before transferring to a 90°C water bath. The reaction was incubated for 15 min before cooling down with ice, forming green-colored CuS-Cit nanoparticles.

Synthesis of [$^{45}\text{Ti}$]MSN-PEG$_{5k}$
MSN was first labeled with $^{45}\text{Ti}$ using the procedures previously described by incubating $^{45}\text{Ti}$ with MSN-NH$_2$ for one hour at pH 7.8 and 75°C. The sample was then collected by centrifugation (at 12500×g for 10 min) and washed with water 3 times. Then, a well-established PEGylation process was introduced by reacting [$^{45}\text{Ti}$]MSN-NH$_2$ with 5 mg (1000 nmol) of SCM-PEG$_{5k}$-Mal in pH 7 for 60 min. The PEGylated sample was isolated by centrifugation at 12500×g for 10 min. Free PEG was removed by washing with PBS at least 2 times. As synthesized [$^{45}\text{Ti}$]MSN-PEG$_{5k}$ was then used for in vivo passively targeted tumor imaging.

4T1 tumor model
To generate the 4T1 tumor model, 4- to 5-week-old female BALB/c mice were purchased from Harlan (Indianapolis, IN, USA), and tumors were established by subcutaneously injecting 2×10$^6$ cells suspended in 100 μL of 1:1 mixture of RPMI-1640 and Matrigel (BD Biosciences, Franklin Lakes, NJ, USA) into the front flank of mice. The tumor sizes were monitored every other day, and the animals were subjected to in vivo experiments when the tumor diameter reached 5 to 8 mm.

In vivo PET imaging
All animal studies were conducted under a protocol approved by the University of Wisconsin Institutional Animal Care and Use Committee. PET scans at various time points post-
injection (pi) using a microPET/microCT Inveon rodent model scanner (Siemens Medical Solutions, USA, Inc), image reconstruction, and region-of-interest (ROI) analysis of the PET data were performed as previously described\(^{[25]}\). Quantitative PET data were presented as percentage injected dose per gram of tissue (%ID/g). 4T1 murine breast tumor-bearing mice, a fast-growing tumor model, were each intravenously injected with \(~300\ \mu Ci\) (or \(11.1\ MBq\)) \(^{45}\text{Ti}\)MSN-PEG\(_{8k}\) or free \(^{45}\text{Ti}\) (diluted with PBS) before serial PET scans.

**Ex vivo biodistribution study**

Biodistribution studies were performed to confirm that the %ID/g values based on PET imaging truly represented the radioactivity distribution in tumor-bearing mice. Mice were euthanized, and blood, 4T1 tumor, and major organs/tissues were collected and wet-weighed. The radioactivity in the tissue was measured using a gamma-counter (Perkin-Elmer) and presented as %ID/g (%ID/g=percentage injected dose per gram, mean±SD).

**Results and discussion**

**Generation and characterizations of titanium-45**

\(^{45}\text{Ti}\) was produced by proton irradiation of a 0.25-mm-thick scandium foil (99.9%, 96–140 mg) with a current of 20 μA on a GE PETtrace. A 254-μm niobium degrader was used to reduce the proton energy from the nominal 16.0 MeV to 11.8 MeV to avoid the production of \(^{44}\text{Ti}\) from \(^{44}\text{Sc}(p,2n)\). During irradiation, heat from the scandium foil was removed by contact with a water-cooled silver disk. The activated foil was dissolved in 3 to 4 mL of 6 mol/L HCl. The solution was then diluted with 18 MΩ cm water (2 to 4 mL) to a concentration of \(~2\) mol/L HCl.

The separation of \(^{45}\text{Ti}\) was performed on a hydroxamic acid resin\(^{[26]}\). Briefly, the hydroxamic acid resin was prepared and equilibrated with 2 mol/L HCl\(^{[27]}\). The target dissolution in 2 mol/L HCl (5 to 8 mL) was passed at a flow rate of 1.1 mL/min over 100 mg of resin loaded in a 5-mm-diameter column using the peristaltic pump-driven, automated module\(^{[28]}\). Upon passing the target solution through the column, a wash of 5 mL of 2 mol/L HCl was passed before elution with 1 mol/L oxalic acid in fractions of 200 μL. The entire separation process required approximately one hour. The radionuclidic purity assay employed a high-purity germanium (HPGe) detector (Canberra C1519) and an ion chamber (Capintec) connected to an electrometer (Keithley 6517A) for decay logging. MicroPET images of a miniature Derenzo phantom exhibited excellent resolution down to a rod diameter of 2 mm (Figure 1A, inset).

**MSN-based intrinsic radiolabeling of titanium-45**

Uniform MSN with an average particle size of \(~150\) nm in diameter was synthesized using previously reported procedures (Figure 2A)\(^{[8,30]}\). The Brunauer-Emmett-Teller (BET) surface area of as-synthesized MSN was 581.5 m\(^2\)/g, with a high pore volume of 1.36 cm\(^3\)/g and an average pore size of 4 to 5 nm. Approximately 2.6×10\(^4\) Si-OH groups in each MSN particle was estimated based on our previous calculation\(^{[9]}\).

Previously, we reported the successful chelator-free radiolabeling of \(^{89}\text{Zr}\) to the abundant deprotonated silanol groups (-Si-O\(^-\)) from MSN\(^{[9]}\). Like \(^{89}\text{Zr}^{4+}\), \(^{45}\text{Ti}^{4+}\) is also a hard Lewis acid and thus prefers hard Lewis bases, such as -Si-O\(^-\), as the donor groups (Figure 2B). To demonstrate this feature, we mixed 250 μL of MSN (2 mg/mL) with 0.5 mCi (or 18.5 MBq) \(^{45}\text{Ti}\)-oxalate, and the solution was shaken under varied labeling conditions. Approximately 80% labeling yield was achieved within 30 min of incubating at 75°C, pH 7–8 (Figure 3A, black line).
The labeling yield further increased to ~90% after an additional 30-min incubation, which was confirmed by the radio-iTLC study (Figure 3B). As expected, a significantly reduced labeling yield (~25%) was observed when labeling was performed at pH 2–3 (75 °C), indicating the inhibition of \(^{45}\)Ti labeling if -Si-O– groups become protonated (Figure 3, left, red line). Such protonation was also confirmed by the surface charge change of MSN from -48.4±0.3 mV (pH 7–8) to 3.6±0.3 mV (pH 2–3).

To further demonstrate the specific labeling of \(^{45}\)Ti to the deprotonated silanol groups, dense silica nanoparticles (dSiO\(_2\)) and copper sulfide (CuS) nanoparticles with less (~1.5×10\(^5\) -Si-O– per dSiO\(_2\)) or almost no oxygen donors were introduced as control groups. Our results revealed ~60% and <10% labeling yield under the optimized labeling conditions (pH 7–8, 75 °C, 60 min, Figure 3, left, pink and green lines) for dSiO\(_2\) and CuS, respectively, clearly demonstrating the -Si-O–-dependent \(^{45}\)Ti labeling process. More detailed labeling yields and autoradiography images are presented in Figure S1 (Supporting Information). Given that the intrinsic \(^{45}\)Ti-labeling mechanism is based on the strong interaction between \(^{45}\)Ti (hard Lewis acid) and hard Lewis bases, successful chelator-free \(^{45}\)Ti radiolabeling might also be achievable using other oxygen-containing nanoparticles. This finding was confirmed by successful chelator-free \(^{45}\)Ti labeling to water-soluble SPION@PAA [SPION: superparamagnetic iron oxide nanoparticle, PAA: poly(acrylic acid)], as shown in Figure S2.

In vivo tumor-targeted PET Imaging
An in vitro serum stability study was performed prior to the in vivo \(^{45}\)Ti-based PET imaging. The in vitro radiostability of \([^{45}\)Ti]MSN was less stable than that of \([^{89}\)Zr]MSN\(^\text{[9]}\). As shown in Figure S3, approximately 15% of \(^{45}\)Ti was detached from the \([^{45}\)Ti]MSN after incubated in mouse serum at 37 °C for 3 h. Approximately 20% of detached free \(^{45}\)Ti was observed within 14 h (more than 4 half-lives of \(^{45}\)Ti).

To demonstrate the feasibility of using \(^{45}\)Ti-labeled MSN for in vivo tumor-targeted PET imaging, the nanoparticle was first modified with -NH\(_2\) groups and then labeled with \(^{45}\)Ti (pH 7–8, 75 °C) followed by a well-established PEGylation step\(^\text{[9]}\). Surface PEGylation provides significantly improved nanoparticle stability in biological buffers and in vivo and does not

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**Figure 2.** Synthesis and characterization of MSN. (A) A transmission electron microscopy (TEM) image of ~150 nm sized MSN particles. Surface area: 581.5 m\(^2\)/g. Pore volume: 1.36 cm\(^3\)/g. Average pore size: 4–5 nm. (B) A schematic illustration showing the labeling of \(^{45}\)Ti to the deprotonated silanol groups (-Si-O–) from the outer surface and inner meso-channels of MSN. Please note the real coordination chemistry of \(^{45}\)Ti\(^{4+}\) with the silanol groups could be much more complex than the scheme shown in (B).

**Figure 3.** MSN-based intrinsic radiolabeling of titanium-45. (A) \(^{45}\)Ti labeling yields of different samples under varied labeling conditions. (B) An autoradiograph of \([^{45}\)Ti]MSN iTLC plates after 2 min and 60 min incubation (pH 7–8, 75 °C).
affect the labeling of $^{45}$Ti due to the abundant silanol groups in each MSN particles (especially those inside the meso-channels). The blood circulation half-life ($t_{1/2}$) of PEGylated MSN was estimated to be approximately 4 h, which was very close to the decay half-life of $^{45}$Ti ($t_{1/2}=3.08$ h), but significantly longer than that of the same sample with no PEG protective layer ($t_{1/2}<10$ min). Synthesized $[^{45}$Ti]MSN-PEG$_{5k}$ was then intravenously injected to 4T1 murine breast tumor-bearing mice. To compare the biodistribution patterns between the free $^{45}$Ti and $[^{45}$Ti]MSN-PEG$_{5k}$ (HD: ~200 nm), we further injected free $^{45}$Ti-oxalate (diluted with PBS, pH 7.4) into another group of 4T1 murine breast tumor-bearing mice and compared organ uptake over time.

The PET imaging in Figure 4 clearly revealed differences in biodistribution at 30 min post-injection. As expected, mice injected with $[^{45}$Ti]MSN-PEG$_{5k}$ shared a similar PK (dominant uptake in liver [43.2±6.6% ID/g] and heart [16.7±2.6% ID/g]) compared with that injected with our previously reported $^{89}$Zr chelator-free labeled MSN-PEG$_{5k}$ [31]. Mice injected with free $^{45}$Ti exhibited a significantly different PK, with an approximately two-fold increased uptake in the blood (31.9±8.8% ID/g) and a two-fold reduced uptake in the liver (22.3±3.0% ID/g). Interestingly, cold Ti and radioactive $^{45}$Ti have a strong interaction with unsaturated transferrin in mouse (or human) blood, where transferrin could act as a mediator for titanium delivery to tumor cells[19, 32, 33]. Like $^{45}$Ti-citrate[19], $^{45}$Ti-oxalate was expected to transchelate to transferrin to form $^{45}$Ti-transferrin in vivo. These features explain the high initial blood retention of free $^{45}$Ti. The tumor uptake of $[^{45}$Ti]MSN-PEG$_{5k}$ at 30 min pi was approximately 1.7% ID/g, which is approximately half of that in mice injected with free $^{45}$Ti (Figure 4). Possibly due to the longer blood circulation half-life of $^{45}$Ti-transferrin, mice injected with free $^{45}$Ti exhibited significantly increased tumor accumulation over time (from 3.0±0.3% ID/g at 0.5 h to 14.3±0.9% ID/g at 14 h pi), as shown in Figure 5A, 5B and Table S1.

For mice injected with $[^{45}$Ti]MSN-PEG$_{5k}$, our region-of-interest (ROI) quantification revealed reduced heart uptake (from 16.7±2.6% ID/g to 7.4±1.8% ID/g) and increased tumor uptake (from 1.7±0.3% ID/g to 4.6±1.4% ID/g, Figure 6, Table S2). The accumulation of $[^{45}$Ti]MSN-PEG$_{5k}$ is primarily based on the well-known enhanced permeability and retention effect[34]. The liver uptake was maintained at constant levels at approximately 44% ID/g, which also indicates the high radio-stability of $[^{45}$Ti]MSN-PEG$_{5k}$ in vivo. Similar tumor (~4% ID/g) and high liver uptake (50%–60% ID/g) were observed for $^{89}$Zr chelator-free labeled MSN-PEG$_{5k}$ [31]. A medium level (4.4±1.9% ID/g) of bone uptake was also observed based on the maximum intensity projection (MIP) PET images (Figure 6B, pointed by white arrows) and ex vivo biodistribution.
study (Figure 7, Table S3). However, significantly increased bone and joint uptakes were observed in mice injected with free $^{45}$Ti (Figures 5A and 7, Table S4), which could indicate a relatively lower radiostability of $^{45}$Ti-transferrin compared with $[^{45}$Ti]MSN-PEG$_{5k}$. Although the current silica-based $^{45}$Ti radiolabeling is not designed for labeling $^{45}$Ti to free antibody or peptides, it might still be quite useful given that silica surface modification has been widely used in developing multifunctional nanostructures[35, 36]. In addition, considering that ultrasmall (6–7 nm sized) renal clearable Cornell dots (which have been approved by the US Food and Drug Administration as Investigational New Drug for the first-in-human clinical trial studies) are also based on silica[37, 38], the developed $^{45}$Ti (or $^{89}$Zr) chelator-free radiolabeling technique might become a highly useful tool given that no extra chelator or surface modification is needed and size-controlling is vital when labeling these ultrasmall particles. Taken all together, we demonstrated the successful chelator-free $^{45}$Ti radiolabeling to mesoporous silica nanoparticles and the potential use of $[^{45}$Ti]MSN-PEG$_{5k}$ for future biomedical applications.

In conclusion, an MSN-based intrinsic $^{45}$Ti radiolabeling technique was developed. The mechanism was based on the strong interaction between $^{45}$Ti (hard Lewis acid) and the hard oxygen donors (hard Lewis bases) of the deprotonated silanol groups from the outer surface and inner meso-channels of MSN. Successful chelator-free $^{45}$Ti radiolabeling might also be achievable using other oxygen-containing nanoparticles. We hope these findings inspire researchers in the field of nanoncology to create other $^{45}$Ti-based multifunctional nanomedicine.

**Supplementary information**
Supplementary Figures and Tables are available at the website of Acta Pharmacologica Sinica.

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**Author contribution**
The manuscript was written by Feng CHEN, Hector F VALDOVINOS, and Wei-bo CAI. All authors have given approval to the final version of the manuscript. Feng CHEN, and Hector F VALDOVINOS contributed equally to this work.

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**Figure 6.** (A) Time-activity curves. (B) *In vivo* serial coronal maximum intensity projection PET images of 4T1 tumor-bearing mice injected with $[^{45}$Ti]MSN-PEG$_{5k}$. Tumor (T) was marked with a white box. Bone (B) uptake was indicated with white arrows.

**Figure 7.** *Ex vivo* biodistribution of $[^{45}$Ti]MSN-PEG$_{5k}$ and free $^{45}$Ti in 4T1 tumor-bearing mice at 20 and 18 h post-injection, respectively (n=3 for both groups).
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