A novel lamellar feather-like CeO₂ structure has been fabricated by using a triblock copolymer as the structure-directing agent. This material was characterized in detail by X-ray diffraction, scanning electron microscopy, transmission electron microscopy, X-ray photoelectron spectroscopy, and BET surface area measurements. Compared with conventional spherical shaped ceria prepared by ammonia gelation, the ceria feathers have superior ability to support nanosized platinum particles due to their special structure. The “skeletons” of ceria feathers can serve as an ideal host matrix to anchor the platinum particles. Furthermore, the inter-crossing pattern of the “skeletons” also acts as a partition to separate platinum particles, allowing the Pt nanoparticles (average diameter ~6 nm) to be highly dispersed in the structure. The Pt/feather-like CeO₂ catalyst exhibits high activity in the water gas shift reaction.

KEYWORDS
Ceria, nanostructure, platinum, nanoparticles, surfactant-controlled synthesis, water gas shift reaction

Introduction
Ceria materials have been extensively studied because of their unique properties, including high oxygen storage capacity and good ion conductivity. The non-toxic and inexpensive CeO₂ is widely used in the water gas shift (WGS) reaction [1], H₂S removal [2], three-way catalytic (TWC) conversion [3], fuel cell electrodes [4], oxygen storage [5], and chemical-mechanical planarization [6].

Ceria with a small grain size and a high surface area is highly desirable [7]. Colloidal nanocrystals are usually obtained by controlled growth in solution, using surfactants as structure directing agents [8]. Such surfactant-assisted pathways allow easy control over the composition, size, shape, crystal structure, and surface properties of nanocrystals. Several solution phase synthetic strategies have been developed including hydrothermal, microemulsions, nonhydrolytic sol-gel, ammonia gelation, and polyol synthesis methods [9]. Conventional spherical ceria particles can be prepared by ammonia gelation [10]. More exotic morphologies of ceria have also been reported. These include flower-like spheres [11], nanotubes [12], tadpole shaped nanowires [13], spindles and rods [14], nanocubes and...
nanopolyhedra [15].

Nanoarchitectures with voids and hollow channels are superior catalysts [16]. Such morphology enhances the access of reaction molecules to the nanocrystalline material, which is especially important in heterogeneous catalysis [17]. However, materials with hollow channels are usually prone to sintering and they collapse easily after calcination.

The incorporation of hollow channels into ceria offers an additional advantage in that it allows further functionalization with nanosized metal clusters [18]. For example, Pt-ceria materials have been developed as active and stable catalysts for the WGS reaction [19]. The key to successful metal encapsulation lies in the stability of the ceria substrate, the high dispersion of metal particles, and strong interactions between the (NM) and the support [7]. The impregnation method also plays a crucial role in the preparation of highly active ceria catalysts. Small and highly dispersed NM particles are often powerful catalysts [1, 3, 18]. Unfortunately, highly dispersed NM particles are usually prone to aggregate. The aggregation of metal particles often leads to unexpectedly large nanocrystals and this remains a major hurdle, limiting the application of NM/CeO₂ in industry. In view of this, it would be interesting to fabricate ceria structures with special channels where the metal clusters can be dispersed and anchored.

In this paper, we describe the first synthesis of a ceria sample containing a periodic array of ordered nanocrystals, comprising a feather-like morphology with open-ended channels. More importantly, when compared with conventional spherical shaped ceria prepared by ammonia gelation, this special morphology showed superior ability in confining nanocrystalline platinum particles.

1. Experimental

1.1 Chemicals

Triblock copolymer HO(CH₂CH₂O)₂₀(CH₂CH(CH₃)O)₇₀(CH₂CH₂O)₂₀H (EO₂₀PO₇₀EO₂₀, Pluronic P123, MW=5800), and cerium chloride hydrate (CeCl₃·7H₂O) were purchased from Aldrich and used as received without further purification.

1.2 Preparation of feather-like CeO₂

In a typical synthesis of nanofeathers, 16 mL absolute ethanol was used to homogenize 0.75 g P123 and 12 g deionized water. 2.8 g cerium chloride hydrate was added to the resultant solution. The resulting mother sol was aged on a Petri dish at 80 °C for 2-4 days, and then calcined at 400 °C for 4 h. Spherical ceria particles were also prepared by the traditional ammonia gelation method. Cerium chloride hydrate was dissolved in deionized water to give a colorless solution. Then ammonia (35%) was added drop-wise to the resulting solution until no more precipitation was observed. The hydrated precipitate was washed, filtered, and dried at 80 °C. Finally, the purple solid was calcined at 400 °C.

1.3 Synthesis of Pt/feather-like CeO₂ catalyst

The encapsulation abilities of different ceria supports, including nanofeathers and traditional spheres were tested. In a typical sonication-assisted encapsulation process [17], the ceria supports were immersed in a bottle filled with a solution of 50 mg PtCl₄ in 10 mL deionized water. After sonication for 5-15 min, the powders (nanofeathers and nanospheres) were centrifuged, and washed with ethanol and deionized water in order to remove the surface adsorbed precursors. Finally, the powders were dried at 100 °C.

1.4 Characterization

The BET surface areas of the sample were obtained from N₂ adsorption/desorption isotherms determined at liquid nitrogen temperature on an automatic analyzer (ASAP 2010). The samples were outgassed for 2 h under vacuum at 180 °C prior to adsorption. Powder X-ray diffraction (XRD) data were recorded using a Bruker D8 Advance X-ray diffractometer with Cu Kα₁ irradiation (λ =1.5406 Å). Low angle XRD spectra (2θ = 0.5°–5°) were obtained using small size slits (0.1 mm, 0.1 mm, and 0.2 mm). Wide angle XRD patterns were collected with larger size slits (0.6 mm, 0.6 mm, and 1.0 mm) to amplify the signal intensity. Scanning electron microscopy (SEM) was carried out on an LEO 1450VP scanning electron microscope. Nanobeam
diffraction pattern and conventional transmission electron microscopy (TEM) images were recorded on a CM1220 microscope. A trace amount of sample was suspended in ethanol, followed by sonication for 10 min. Carbon-coated copper grids were used as the sample holders. High resolution transmission electron microscopy (HTEM) images were recorded on a Tecnai 20 microscope. The preparation of samples was the same as for conventional TEM, except the carbon-coated copper grids were dried overnight at 100 °C to remove any residual solvent. The oxidation states and chemical environment of the sample was determined by X-ray photoelectron spectroscopy (XPS) (PHI Quantum 2000 XPS System), taking the C 1s peak at 284.8 eV of the surface adventitious carbon as reference.

The final concentration of Pt in the Pt/feather-like CeO$_2$ sample was about 1% as determined by X-ray fluorescence (XRF) (Magix 601).

1.5 Measurement of catalytic activity

The catalytic activity of Pt/feather-like CeO$_2$ in the water gas shift reaction was measured. A 0.1 g sample was placed in a fixed bed quartz microreactor with an inner diameter of 5 mm. The reactor was placed in a temperature controlled electrical furnace. The reactant mixture composed of CO, H$_2$O, and He (CO/H$_2$O/He molar ratio =1:3:21) was fed to the reactor at a flow rate of 200 mL/min. The gaseous product was analyzed by a Shimadzu GC14-C chromatograph equipped with a TCD (Carbosieve SII).

2. Results and discussion

2.1 BET and XRD analysis

Figure 1 shows nitrogen adsorption-desorption isotherms and pore size distribution plots for the calcined feather-like CeO$_2$. For comparison, the BET data of a conventional ceria sample prepared by the traditional ammonia gelation method are also presented in Table 1. The feather-like CeO$_2$ has much higher specific surface area and pore volume than that of the conventional CeO$_2$. The pore diameter of the feather-like CeO$_2$ is about 7.9 nm. Figure 2(a) shows the low-angle XRD pattern of the as-prepared CeO$_2$ before calcination. Two peaks at 1.56° and 3.18° were observed. The peaks can be indexed to the planes (100) and (200), with d-spacing values of 56.4 Å and 27.9 Å, respectively. This indicates that

| Catalyst             | $S_{BET}$ (m$^2$/g)$^a$ | Pore volume (cm$^3$/g)$^b$ | Average pore diameter (nm)$^c$ |
|----------------------|--------------------------|----------------------------|-------------------------------|
| Feather-like CeO$_2$ | 162                      | 0.28                       | 7.9                           |
| Conventional CeO$_2$ | 90                       | 0.08                       | 3.7                           |

$^a$ Calculated from the linear portion of the BET plot.

$^b$ Calculated by means of total amount of adsorbed gas at $P/P_0 = 0.98$.

$^c$ Average pore diameter, estimated using the desorption branch of the isotherm and the Barrett-Joyner-Halenda formula.

![Figure 1](image1.png)
the as-prepared sample has a typical lamellar mesostructure. The wide-angle XRD pattern (Fig. 2(b)) of the uncalcined sample shows no peaks characteristic of CeO$_2$. Figures 3(a) and 3(b) show the low-angle and wide-angle XRD patterns of the CeO$_2$ sample after calcination at 400 °C. From Fig. 3(a), we can see that a very small (100) peak is present, which suggests that the calcined CeO$_2$ retains a lamellar meso-structure. The wide-angle XRD pattern in Fig. 3(b) reveals that the calcined sample has a cubic fluorite structure as in the bulk CeO$_2$ (JCPDS# 34-0394). The average crystal size is only 4.8 nm, as calculated by the Scherrer equation from the full width half maximum of the (111) peak. The major peaks in the wide-angle XRD pattern are sharp and well-resolved, suggesting a well-defined crystalline nanostructure.

2.2 SEM and TEM analysis

The topography and morphology of the calcined ceria were analyzed by SEM. The SEM image (Fig. 4) shows a large quantity of feather-like rods with typical lengths of the order of several hundreds of nanometers. The morphology of the feather-like rods is very regular.

Figure 2  (a) Low-angle and (b) wide-angle XRD patterns of as-prepared CeO$_2$ before calcination

Figure 3  (a) Low-angle and (b) wide-angle XRD patterns of as-prepared CeO$_2$ after calcination
To further investigate the morphology of the feather-like rods, a low-magnification transmission electron microscopy (TEM) image was obtained. Figure 5 shows a clear image of the new feather-like morphology of the ceria. More interestingly, the feather motif shows an array of skeletons, branching and crossing each other in a very uniform pattern. Figure 6(a) further reveals that the nanofeathers are composed of strip-like structures originating from the central region and extending to the edges. The parallel strips are oriented at an inclination angle of approximately 45° to the skeleton of the nanofeathers.

HTEM was used to examine the strip-like structures. Figures 6(b) and 6(c) reveal the detailed structures of the edge and the central region of a nanofeather. Figure 6(b) shows that the strips are nanosized with high aspect ratio, suggesting an array of lamellar layers. Figure 6(c) also presents strip-like structures that resemble lamellar layers. Both figures show similar strip-like structure on the nanoscale,
confirming that these nanofeathers are structurally uniform.

To further study the nanocrystals, nanobeam diffraction was employed. Figure 6(d) displays a typical sample, in which feather-like nanoarchitecture can be observed. Diffraction patterns were recorded at the central region (Fig. 6(e)) and the edges (Fig. 6(f)). Both figures show well-defined discs, indicating the presence of crystal planes. These discs are indexed according to the face-centered cubic lattice, with Figs. 6(e) and 6(f) indexed with zone axes $[211]$ and $[110]$, respectively. The diffraction patterns also confirm crystallization along the $(420)$, $(220)$, and $(222)$ planes. These crystallographic results are in good agreement with the XRD analysis.

It is well known that the activity of ceria can be greatly enhanced by the incorporation of a trace amount of NM. However, usually, these NM nanocrystals are very prone to aggregation, which decreases the activity of NM/CeO$_2$ catalysts. Therefore, we tested the encapsulation abilities of different ceria supports, including nanofeathers and traditional spheres.

In Figs. 7(a) and 7(b), it can be observed that the feather motif of the Pt/feather-like CeO$_2$ remains well defined and intact even after sonication. More importantly, the “skeletons” of the feathers serve as an ideal host matrix for anchoring the platinum particles. The inter-crossing pattern of the “skeletons” also acts as a partition to separate platinum particles, allowing the particles (average diameter ~6 nm) to be highly dispersed in the entire nanofeather.

For comparison, Figures 8(a) and 8(b) shows the typical sphere shaped ceria nanospheres prepared by conventional ammonia gelation. The ceria nanospheres were treated with the same sonication-assisted encapsulation process, but almost no metal particles were identified. Most of the metal particles were apparently leached during the washing treatment procedure due to the weak encapsulation abilities of traditionally prepared ceria spheres.

From the above analysis, we can conclude that the advantages of ceria nanofeathers are: (1) their stability at high temperature and under sonication, (2) their skeletons act as anchors and partitions for Pt particles.
2.3 XPS analysis

Typical XPS survey scans were conducted to detect the presence of Ce, O and loaded Pt. As shown in Fig. 9, core levels of Ce 4d, Ce 3d, O 1s, and C 1s could be identified. Ce and O originated from the feather support while carbon was used as a reference. Figure 9(b) gives the fine scan of Ce 3d. Due to very similar energies of the 4f and ligand orbital valence levels, the cerium species in CeO₂ were capable of forming intermediates containing both Ce³⁺ and Ce⁴⁺, and therefore the XPS spectrum of ceria is actually a complex hybridization consisting of Ce³⁺ and Ce⁴⁺. The results were compared with previous investigations of ceria compounds [10, 14]. This comparison showed that the binding energies of Ce 3d orbitals were in good agreement with literature values [7]. Peaks labeled v₀, v₂, and v₃ can be indexed to Ce 3d₅/₂ photoemission lines of Ce⁴⁺, while v₁ can be attributed to special configurations in Ce₂O₃. Similarly, the corresponding u₁ to u₅ structures can be identified in the Ce 3d₃/₂ photoemission lines, as shown in Fig. 9.

The curves fitting of the Pt 4f core-level spectrum (Fig. 9(c)) were performed by using two spin-orbit split Pt 4f₇/₂ and Pt 4f₅/₂ components. The one at lower binding energy corresponds to the Pt 4f₇/₂ level and the second one, at higher binding energy, corresponds to the Pt 4f₅/₂ level. The Pt 4f₇/₂ peak (about 70.5 eV) showed that Pt was mainly in the metallic state, consistent with a previous report [20]. The exact assignment of this peak is not easy, because the binding energy of core electrons is not only affected by the metal oxidation state but also by the ligand atoms to which they are coordinated. In the literature, authors frequently discovered that Pt²⁺ and Pt⁰ coexisted and attributed this phenomenon to incomplete reduction [10]. In this sample, the Pt peaks indicated Pt⁰ to be the main detectible Pt species. This suggests that most of the Pt cations, originating from the PtCl₄ precursor, were reduced to metallic form after encapsulation. No obvious Pt peaks were found for the ceria nanospheres treated with the same sonication-assisted encapsulation process.

2.4 Formation mechanism of nanofeather-like CeO₂ and Pt/feather-like CeO₂ catalyst

A proposed mechanism for the formation of ceria nanofeathers is shown in Fig. 10. On the basis of our observations, a combination of self-assembly and junction formation was used to explain the growth of the robust feather-like nanostructure. The process started with a solution containing ethanol, water, P123, and cerium precursor. As a result of evaporation of the solvents, the concentration of surfactant exceeded the critical micellar concentration, forming a lamellar meso-structure. The low-angle XRD spectrum of the structure showed two peaks at 1.56° and 3.18° (2θ) (Fig. 2(a)). The peaks were indexed as the (100) and (200) planes with d-spacing values of 56.4 Å and 27.9 Å, respectively. This is typical for a lamellar meso-structure. Calcination at 400 °C removed the surfactant. It is known that most lamellar mesostructures collapse without the

![Figure 9](image-url)  
(a) XPS survey scan for Pt/feather-like CeO₂; (b) XPS fine scan for Ce 3d; (c) XPS fine scan for Pt 4f
support of a surfactant. Interestingly, the calcined nanofeathers also showed an ordered feather pattern (Figs. 3(a) and 6). The intercrossing and branching of the nanofeathers probably originated from the fusion between neighboring lamellar layers. The resultant junctions provided support to the entire nanostructure even after the surfactant was removed. This two-step model not only accounts for the formation of the feather-like morphology, but also for its robustness.

As for the Pt/feather-like CeO$_2$ sample, it was found from XPS analysis that most of the metal was reduced after encapsulation. The major reactions occurring when water is sonicated \[ \text{H}_2\text{O} \rightarrow \text{H}^+ + \cdot \text{OH} \] can be summarized by the following equation [18]:

\[ \text{PtCl}_4^2^- + 4\text{H}^+ \rightarrow \text{Pt}^{0} + 4\text{Cl}^- + 4\text{H}^+ \] (2)

\[ n\text{Pt}^{0} \rightarrow \text{Pt}_n^{2+} \] (3)

2.5 Catalytic activity tests

The catalytic performance of the novel Pt/feather-like CeO$_2$ catalyst for the water gas shift reaction was examined. For comparison, a sample prepared by simple impregnation of 1% Pt onto CeO$_2$ obtained by the traditional ammonia gelation method was also tested (Pt/ordinary CeO$_2$). The results are shown in Fig. 11. For the pure feather-like CeO$_2$ sample, almost no CO conversion can be observed. The Pt/feather-like CeO$_2$ shows much higher activity than that of Pt/ordinary CeO$_2$. At 225 °C, the CO conversion was 22%. The CO conversion increased rapidly at higher temperatures, reaching virtually complete conversion at 330 °C. The high activity of Pt/feather-like CeO$_2$ can be attributed to the higher specific surface area and pore volume, which causes an increase in the contact boundary between Pt and the ceria support, thus promoting the catalytic activity.

3. Conclusions

In summary, we report the first preparation of a lamellar feather-like ceria structure by a surfactant-assisted pathway. After thermal treatment at 400 °C, the product is composed of an ordered array...
of skeletons, which intercross and branch to form a uniform feather pattern. Such a novel structure allows nanosized platinum catalysts to be firmly anchored. A high activity for the water gas shift reaction was observed with this novel catalyst.

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