Interfacial assembly of self-healing and mechanically stable hydrogels for degradation of organic dyes in water

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Mussel-inspired hydrogels have gained attention for underwater applications, including treatment of wastewater. However, they are typically limited by poor mechanical properties, short-term mechanical stability and by not being reusable. Here, we develop a mechanically stable and self-healing hydrogel with high mechanical strength for the degradation of dyes in wastewater, based on cellulose-derived co-polydopamine@Pd nanoparticles. A dynamic catechol redox system was achieved by reversible conversion between semiquinone and quinone/hydroquinone radicals, endowing the hydrogel with stable mechanical properties and self-healing behavior. Furthermore, a graphene oxide membrane is covalently grafted on to the hydrogel surface, which regulates its water permeability and intercepts some metal ions or large particles, protecting the hydrogel structure. High catalytic activity for anionic and cationic dyes is achieved, with the degradation rate reaching more than 95% after multiple cycles without significant deterioration in performance or hydrogel structure. Our work demonstrates a route to achieve mechanically stable hydrogels for degradation of organic dyes in wastewater.
Underwater application is essential for materials in many areas, and thus is a ubiquitous and indispensable requirement. Hydrogels have attracted a great deal of interest in a wide range of tissue engineering\(^1\), chemical engineering\(^2\),\(^3\),\(^4\), and biomedicine\(^5\),\(^6\). Scientists have been fascinated by the multifunctional hydrogels that can be used underwater, such as for water purification\(^7\),\(^8\),\(^9\), organs adsorption or degradation\(^10\)–\(^14\), and biological and medical purposes\(^15\). However, it is difficult to keep the mechanical properties and stability-hold ability because water molecules can greatly weaken the contribution of van der Waals\' interaction when it was fully immersed in water\(^16\)–\(^18\). More seriously, a complex water environment, especially one containing metal ions, may affect the structure of the hydrogels and cause salt deposition\(^19\)–\(^22\). This is a common issue that would further reduce the underwater application efficiency and life. The existing technologies have difficulty meeting the requirements of underwater applications with high efficiency and effectiveness in situ reaction separation and recycling.

To address these challenges, mussel-inspired hydrogels with polydopamine (PDA), a typical example of super-toughness hydrogels prepared by catechol chemistry, can be used in a water environment\(^23\)–\(^27\). Such hydrogels can effectively enhance the underwater mechanical property due to the formation of covalent/noncovalent bonds\(^28\)–\(^30\). Among them, the construction of dynamic bond is an effective means to realize strong mechanical and self-healing\(^18\),\(^31\). However, the hydrogels functionalized by pure PDA generally do not meet the actual demand for mechanical properties\(^32\),\(^33\). In addition, overoxidation of catechol groups causes a worsening of the mechanical properties of the hydrogel\(^34\), which is vital to controlling the oxidation degree of catechol groups\(^35\)–\(^37\). On the other hand, it is necessary to assemble a chemical stability membrane for the selective passage of different ions and substances\(^38\)–\(^41\). Previous reports suggested that an effective combination of the catalytic performance, long-term mechanical property, and selective permeation would benefit from an integrative strategy. However, are these achievements technically possible?

To verify the feasibility of the above-described strategy, we develop a cellulose-based hydrogel for dye degradation in water. This hydrogel is constructed by grafted polymers, that is, coagulating them from an aqueous precursor solution containing cellulose–graft–polydopamine loaded with Pd NPs (DACO-PDA@Pd NPs), AA, and SA. As shown in Fig. 1, the polymers form an interpenetrating network through the cross-linking of covalent and noncovalent bonds. The dynamic redox catechol system between semiquinone and quinone/hydroquinone radicals, triggered by the Pd NPs in the interhydrogel network, endows the hydrogel with an excellent ductility, reversibility, durability, and self-healing ability. Furthermore, the prepared hydrogel is completely coated with graphene oxide sheets to achieve its strong hydrophilicity, stability, and selective permeability using PNIPAM chains as a medium, which is noted as p (DACO-DA@Pd NPs–co–AA-SA)@P-GOM. This is a promising approach for degrading organic matter, such as anionic dyes (Congo red, CR) and cationic dyes (methylene blue, MB).

**Results and discussion**

**Fabrication rationale of the hydrogel.** To construct a reversible hydrogel system, the preparation method was crucial, and the mechanism diagram is shown in Fig. 2. This method can be achieved in three steps. First, Pd NPs are immobilized on the DACO-PDA fibers to form DACO-PDA@Pd NPs rich in hydrophilic groups based on previously reported work\(^42\)–\(^44\). Second, the phenolic hydroxyls on the DACO-PDA@Pd NPs were converted into semiquinone radicals, and then were oxidized to the corresponding quinone/hydroquinone in the process of converting Pd\(^2+\) into Pd NPs (Fig. 2a). Finally, SA and AA are mixed with the undried DACO-PDA@Pd NPs to construct a catechol-conjugated alginate hydrogel with high toughness owing to the quinone–catechol-reversible reaction under an ambient environment (Fig. 2b, c).

In this system, the introduction of multifunctional groups and the successful loading of Pd NPs on the surface of the DACO-PDA were essential to the construction of hydrogel network structure. The grafting method of DACO-PDA fibers and the immobilization mechanism of Pd NPs are shown in Supplementary Fig. 1. The DACO-PDA chains were rich in carboxyl (9.64 mmol g\(^{-1}\)) (Supplementary Figs. 2–4, Supplementary Tables 1 and 2), aldehyde (5.29 mmol g\(^{-1}\)), and hydroxyl groups. Among them, the negatively charged carboxyl groups could attract the positively charged Pd(II) by electrostatic interaction; meanwhile, the aldehyde groups and some hydroxyls acted as reductants. The Pd NPs were distributed on the surface with a diameter range of 15–40 nm (Fig. 2d, e, Supplementary Figs. 5–7)\(^45\). These Pd NPs displayed a clear codirectionally arranged lattice fringes, demonstrating the single-crystalline character of the Pd NP crystal (Supplementary Fig. 8)\(^46\).

In contrast to the characteristic peaks of DCAO, the characteristic peaks of DACO-PDA@Pd NPs at 40.1°, 46.6°, 68.9°, and 82.5° correspond to Pd (111), Pd (200), Pd (220), Pd (311), and Pd (222), respectively, proving the production of Pd NPs. The changes of characteristic peaks in XRD and XPS spectra confirmed the deposition of Pd NPs onto DACO-PDA (Supplementary Figs. 9 and 10). The short reaction time (less than 2 h) and mild–moderate reducing condition (approximately 80 °C) made this strategy an ideal green-reaction system.

Based on the above results, preparing tough hydrogel using DACO-PDA–PAA@Pd NPs was another crucial step. In this system, a large number of carboxyl and hydroxyl groups on the DCAO chains acted as active sites of hydrogen bonds or ionic bonds, thus achieving cross-linking. Compared with the samples without Pd NPs, the appearance of the strong peak of DACO-PDA@Pd NPs/APS indicated that many quinone/semiquinone-free radicals were generated in the solution, characterized by electron spin resonance (ESR) (Supplementary Fig. 11). These results directly showed that only the DACO-PDA–Pd NP solution could generate free radicals to trigger the polymerization of free radicals (Supplementary Fig. 12). The composite hydrogels showed an interwoven microfiber structure after freeze drying, owing to the uniform distribution of catechol groups and Pd NPs in the DACO-PDA–PAA@Pd NPs (Fig. 2f, g, Supplementary Figs. 13 and 14). This finding was attributed to the synergistic effect of the catechol groups in the DACO-PDA@Pd NPs (which can generate catechol and quinone groups during the redox reaction) and –COOH (in PAA and DCAO, which can interact with various surfaces by electrostatic interaction) (Supplementary Fig. 15). Furthermore, the appearance of C–O (C–OH) and C = O indicated the presence of catechol groups (Supplementary Fig. 16), and the changes in the N1s and Pd regions revealed the successful construction (Supplementary Figs. 17 and 18). Therefore, as a result of the synergistic effects of the carboxyl groups in the PAA and catechol groups in the DACO-PDA@Pd NP chains, the hydrogels were formed and the Pd NPs worked as nanorefinement to improve the mechanical properties of the hydrogels. In addition, hydrogels could form covalent bonds with some surfaces containing amines or thiols or noncovalent bonds (e.g., hydrogen bonds, π–π stacking, or metal coordination) with special solid surfaces (Fig. 2b, c).

**Mechanical and interfacial assembly properties of hydrogel.** To characterize the mechanical strength of these hydrogels,
compressive and tensile tests were carried out. Compared with the pure PAA and SA hydrogel without resistance, the addition of DACO-PDA@Pd NPs significantly enhanced the strength of the hydrogels (Fig. 3a, Supplementary Fig. 19). It can withstand a high pressure and quickly recover its original shape without damage after removing the compressive load (Supplementary Fig. 20). The almost-unchanged load–unloaded compression curves after five cycles showed that the DPAS hydrogel had good recoverability (Fig. 3b). Similarly, the hydrogel can also withstand a high tensile stress (Fig. 3d, e). The tensile stress–strain curve increased with increasing DACO-PDA@Pd NP content, and reached a maximum value at the DP_{0.05}A_{2}S_{0.4} (Supplementary Fig. 21); 0.05, 2, and 0.4 represent the mass ratio of each factor. The mechanical properties of DPAS hydrogels were in stark contrast to those of pure hydrogels. On the other hand, under the action of the outer load, the freeze-dried hydrogels exhibited a regular layered structure under pressure (Fig. 3c) and an interwoven microfibril structure under tension by cross-linking (Fig. 3f). The improved mechanical properties attributed to the cross-linking of covalent bonds initiated by hydrophilic functional groups on DACO-PDA@Pd NPs. They also endowed the catechol-conjugated mixed hydrogel with a highly flexibility and toughness. Similarly, the adhesiveness properties of the hydrogels to pigskin were also measured (Supplementary Fig. 22a). The adhesion strength of the hydrogels increased with the DACO-PDA@Pd NP contents and had a maximum value of 34.7 kPa ± 2.6 kPa at 0.05 wt% DACO-PDA@Pd NPs. Furthermore, the hydrogel still kept good adhesion properties even after 15 cycles (Supplementary Fig. 22b). The results were attributed to the construction of various covalent and noncovalent bonds between catechol groups of DACO-PDA@Pd NPs and carboxyl groups of PAA/SA. The mechanical and adhesiveness properties ensured the high-level demand for strength and bending degree of hydrogels during underwater application.

In addition to the excellent mechanical strength and adhesiveness properties, the dynamic chemistry catalyzed the hydrogel with a good self-healing ability. Hydrogels placed in a petri dish were fractured manually with a sharp knife and kept at room temperature without any externally applied influences. All the visible fractures disappeared completely within 2 h (Fig. 3g). When the healed hydrogel was stretched, an obvious tensile pattern could be observed in the fractured part, but no breaking occurred (Fig. 3h, i). Regrading the tensile properties, the cut hydrogel after self-healing for 2 h nearly recovered to ~90% (Fig. 3i). The self-healing ability was higher than that of other hydrogels in the literature. These results demonstrated that the dynamic bond could effectively facilitate the reversible recombination at the fracture interface and resulted in good self-healing properties.

To investigate the kinetics behavior of the hydrogel in water, we further explored the wettability and selective ion permeability properties of the sample surface. For the outside coating layer, in contrast to the DPAS hydrogel with rough micropore structure, a dense hydrophilic layer was formed when the hydrogel was grafted with GO by PNIPAm (DPAS@P-GOM). The appearance of new peaks at 1100–1500 cm{sup −1} by Fourier transform-infrared spectroscopy (FT-IR) (Supplementary Fig. 23) indicated the fracture of C = C bonds on the surface of the GO, further showing the successful modification of the surface. Plainly, the water contact angle (WCA) decreased from 74.9° to 33.5° with the addition of SA and further decreased to 0° with the modification of the surface by GO (Fig. 4a). The introduction of hydrophilic groups and the construction of a superabsorbent interface allow a reversible transition between superhydrophilicity and hydrophobicity, as shown in Fig. 4b. In addition, in this structure, the P-GOM acted as a functional coating that changed the materials in contact with the feed liquid, acting as a protective layer and antifouling coating (Fig. 4c–f). Consequently, the rejection of metal ions could avoid the changes in the hydrogel structure because hydrogels could form covalent bonds with some metal ions containing amines or thiols or noncovalent bonds (e.g., hydrogen bonds, \( \pi-\pi \) stacking, or metal coordination) (Fig. 4g).

**Degradation of organic dyes and the reusability of hydrogel.** To explore the underwater application performance of DPAS@P-
GOM hydrogel, the discoloration of dyes (CR and MB dissolved in tap water) was monitored in the presence of NaBH₄. As the reaction proceeded, a continuous discoloration of CR solution by NaBH₄ was observed, reaching up to approximately 98% after ~20 min, as shown in Fig. 5a. In contrast, it occurred at an extremely slow rate in the absence of DPAS@P-GOM hydrogel, such that only a slight color change was observed after 60 min (Supplementary Fig. 24). In this system, CR molecules diffused into the hydrogel and came into contact with the Pd NPs, creating an electron transport “relay station”, where the Pd NPs accepted electrons from the BH₄⁻ and passed them to the CR. The BH₄⁻ solution liberated hydrogen in the existence of Pd NPs and reduced the azo bond to imine, which eventually led to the degradation of the CR into small molecules that were colorless and exhibited a low toxicity (Supplementary Fig. 25a, b). The final molecules in the CR degradation in our case were confirmed by liquid chromatography–mass spectrometry (LC–MS) and gas chromatography–mass spectrometry (Supplementary Figs. 26 and 27)⁵⁴. Similarly, as shown in Fig. 5b, the MB solution was also discolored in the presence of DPAS@P-GOM hydrogel and NaBH₄ within 3.5 min. Again, the Pd NPs acted as an electron transport “relay station” in this system, and more surface sites of the Pd NPs, BH₄⁻, and water molecules were involved in the fast discoloration (Supplementary Fig. 25c, Supplementary Fig. 28). It has been proven that the DPAS@P-GOM hydrogel has effective degradation performance for dyes.

To further understand the reusability of the DPAS@P-GOM hydrogel, recycling experiments were carried out subsequently. For the CR solution, the extension of the reduction time from 20 min for the first cycle to 23 min for the fifth cycle showed good reusability of the DPAS@P-GOM hydrogel (Fig. 5c). On the other hand, for MB solution, the reduction time increased from 3.5 min for the first cycle to 4 min for the fifth cycle, and the degradation efficiency remained over 99% in each case (Fig. 5d). However, the sites occupied by dye molecules increased gradually over time, which made the reduction reaction of each molecule “queue up” and led to a certain delay. After five cycles, no obvious changes in morphology of DPAS@P-GOM hydrogel have been observed (Fig. 5e) with chemical structure monitoring by FT-IR (Supplementary Fig. 29), confirming its stability. In contrast, the DPAS hydrogel was seriously damaged after five cycles (Fig. 5f). This was mainly because salt deposition destroyed the structure of DPAS hydrogel, resulting in a prolonged delay during the cycle and the reduction in degradation efficiency⁵⁹,⁵¹. These results confirmed that the DPAS@P-GOM hydrogel had good stability and exhibited excellent reusability for the degradation of dyes.

Since Pd NPs were the controlling factor in this system, the leaching of Pd from the hydrogel carrier was also considered and identified by inductively coupled plasma MS analysis (detection...
limit of 0.4 ppt). After five cycles, the content of leached Pd in the water cannot be determined (i.e., below the minimum value of the instrument). Furthermore, after 50 cycles, it is still difficult to detect the existence of Pd in the water. These results showed that Pd can be well immobilized on the composite cellulose (inside the hydrogel) and also verifies the stability and reusability of the composite hydrogel. To explore the role of Pd NPs in this system, the sample was separated from the reaction solution, and a slow change of degradation yield was observed (Fig. 5g). However, when Pd NPs were introduced into the above system again, the reaction rate increased, and the final degradation efficiency was equal to the control group. These results illustrated that Pd NPs immobilized on the surface of the DACO-PDA (or hydrogel interior) that act as the reaction “controllable” reaction sites.

In summary, we developed a tough and self-healing hydrogel with a high durability, reversibility, and stability, suitable for long-term underwater applications. The DACO-PDA@Pd NPs were developed to maintain a dynamic balance between the catechol and the quinone/semiquinone groups to polymerize the AA monomers. The hydrogel herein displayed high mechanical strength and self-healing owing to the reversible quinone–catechol reaction under an ambient environment. These properties maintained the stability of the 3D framework and avoided volume collapse by constructing a dense layer with an interior network structure. Moreover, the grafted P-GOM layer on the surface of the hydrogel could realize the high permeation of water and organics while rejecting the entry of metal ions to maintain the stability of the hydrogel structure. In short, the effective combination of reusable, stable, self-healing, and catalysis characteristics makes this hydrogel particularly suitable for underwater application, suggesting a great potential for use in water purification.

**Methods**

**Materials and chemicals.** Sodium periodate, sodium chlorite (NaClO2), hydrochloric acid (HCl), dopamine hydrochloride (DA), sodium alginate (SA), acrylic acid (AA), graphene oxide (GO, 1 wt%), poly(N-isopropylacrylamide) (PNIPAm), ammonium persulfate (APS, 98.0%), palladium chloride (PdCl2, 99.9%), sodium borohydride (NaBH4), disodium hydrogen phosphate (Na2HPO4), sodium dihydrogen phosphate (NaH2PO4), dialysis bag (MWCO = 8000), and ethanol were acquired from Aladdin (Shanghai, China). The water used throughout the hydrogel preparation process was deionized, and the dye degradation experiment process was tap water.

**Preparation of cellulose nanofibers.** Bamboo pulp was obtained by a refined cooking process with active oxygen and solid alkali (CAOSA) developed by the
Characterization was dialyzed in deionized water for 48 h to remove the unreacted molecules. Then, adding NaClO₂, the solution, the mixture was adjusted to pH 5.8 with PBS and stirred for 24 h. Then NaBH₄ was added and stirred for another 1 h to form a uniform emulsion, until no further decrease in pH, and dialyzed against deionized water for 2 days. The obtained supernatant was referred to as DACO. The concentration of DACO suspensions was 2.3 wt% by freeze drying. The details of preparation of DACO are listed in Supplementary Table 1.

Preparation of DACO-PDA@Pd NPs. The DACO suspension was mixed with dopamine (DA) for 12 h at room temperature. Then, NaBH₄ was added, and the mixture was further stirred for 1 h to obtain DACO-PDA after dialyzing. The details of preparation of DACO-PDA are listed in Supplementary Table 2. The PdCl₂ solution (20 mM, HCl) was slowly dripped into DACO-PDA under violent stirring at 80 °C for 2 h. The dialysis products were marked as DACO-PDA@Pd NPs. The details of the preparation of DACO-PDA@Pd NPs are listed in Supplementary Table 3.

Preparation of the hydrogels. AA, SA, APS, and DACO-PDA@Pd NPs solution were mixed to prepare a homogeneous solution under magnetic stirring at room temperature, and then injected into a reaction mold. The final products were placed in a beaker for 2 h to obtain p(DACO-DA@Pd NPs-co-AA-SA) hydrogel at 60 °C (Supplementary Tables 4 and 5).

Surface modification of the hydrogels. The above hydrogel (5 × 1 × 0.1 cm, ~0.5 g) was immersed into 10 mL of the aqueous solution containing GO. Poly(N-isopropylacrylamide) (PNIPAm) and ammonium persulfate (APS, 98.0%) were added into the above solution and stored at room temperature (~25 °C) for at least 12 h. The as-prepared product was further polymerized at 60 °C for 2 h and abbreviated as p(DACO-DA@Pd NPs-co-AA-SA)-P-GOM. Finally, the product was dialyzed in deionized water for 48 h to remove the unreacted molecules.

Characterization. The aldehyde content of the DAC or DACO was calculated using an elemental analyzer. The functional groups or chemical bonds of the samples were analyzed by Fourier transform-infrared spectroscopy (FT-IR, Nicolet iS5, Thermo Scientific, USA). The morphology of the Pd NPs loaded on DACO-PDA was scanned with a high-resolution transmission electron microscope (TEM, JEM-2100, JEOL Ltd., Japan) and a Field Emission Scanning Electron Microscope (FE-SEM, SUPRA 55VP, ZEISS, Germany). The elemental analysis was exhibited by energy-dispersive X-ray spectroscopy attached to the SEM. The crystal was determined by an X-ray powder diffractometer (XRD, Rigaku Ultima IV, Japan). UV–vis (UV-2600, Shimadzu, Japan) was used to monitor the reduction of Pd(II) by DACO-PDA and catalytic performance of the hydrogels. An ESR Spectrometer (EMX-10/12, Bruker, Germany) was used to monitor the free radicals in this system. The mechanical and adhesiveness properties of hydrogels were tested by an Instro 4465 instrument. The products of dye degradation were detected by LC–MS.

Removal of organic dyes. Methylene blue (MB) and Congo red (CR) were selected to evaluate the catalytic activity of the p(DACO-DA@Pd NPs-co-AA-SA)@P-GOM hydrogels. The water used throughout the dye degradation experiment process was tap water. The hydrogel was added into 15 mL of a mixed solution containing 10 mL of 30 mg L⁻¹ dyes and 5 mL of 40 mg L⁻¹ NaBH₄ in a flask and stirred throughout the determination. During the determination, a solution of 3 ml was transferred to a colorimetric dish of the UV–vis spectrophotometer that can monitor the amount of adsorption of p(DACO-DA@Pd NPs-co-AA-SA)@P-GOM hydrogels by recording the time-dependent absorbance spectra of MB (625–725 nm) and CR (250–600 nm), and calculated the number of reduced dye moles (mol) per mole of Pd (mol⁻¹) per minute (min⁻¹). After the test, the liquid was repoured into the mixed liquid and stirred, and repeated determination was carried out. As a contrast, experiments were also carried out without Pd NPs or NaBH₄.

To study the recycling performance of the p(DACO-DA@Pd NPs-co-AA-SA)@P-GOM hydrogels, the dye-adsorbed hydrogel was extruded with tweezers and placed into a solution containing the same concentration of dye and NaBH₄. The as-prepared hydrogels (2 cm × 0.5 cm) were immobilized in a funnel. The mixed solution contained 10 mL of 30 mg L⁻¹ dyes, and 5 mL of 40 mg/L NaBH₄ was permeated by the porous hydrogel driven by gravity. The hydrogel properties of five repeated compression/discoloration were monitored by UV–vis absorption spectroscopy. The reaction rate and discoloration efficiency of each cycle was...
calculated by taking MB at 665 nm and CR at 495 nm as the maximum absorption peaks.

Data availability
The data that support the findings of this study are available from the corresponding author upon reasonable request.

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Author contributions
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Competing interests
The authors declare no competing interests.

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