Probing Carrier Dynamics in \( sp^3 \)-Functionalized Single-Walled Carbon Nanotubes with Time-Resolved Terahertz Spectroscopy

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**ABSTRACT:** The controlled introduction of covalent \( sp^3 \) defects into semiconducting single-walled carbon nanotubes (SWCNTs) gives rise to exciton localization and red-shifted near-infrared luminescence. The single-photon emission characteristics of these functionalized SWCNTs make them interesting candidates for electrically driven quantum light sources. However, the impact of \( sp^3 \) defects on the carrier dynamics and charge transport in carbon nanotubes remains an open question. Here, we use ultrafast, time-resolved optical-pump terahertz-probe spectroscopy as a direct and quantitative technique to investigate the microscopic and temperature-dependent charge transport properties of pristine and functionalized (6,5) SWCNTs in dispersions and thin films. We find that \( sp^3 \) functionalization increases charge carrier scattering, thus reducing the intra-nanotube carrier mobility. In combination with electrical measurements of SWCNT network field-effect transistors, these data enable us to distinguish between contributions of intra-nanotube band transport, \( sp^3 \) defect scattering and inter-nanotube carrier hopping to the overall charge transport properties of nanotube networks.

**KEYWORDS:** (6,5) single-walled carbon nanotubes, luminescent \( sp^3 \) defects, terahertz spectroscopy, photoconductivity, field-effect transistors, charge scattering

Highly purified semiconducting single-walled carbon nanotubes (SWCNTs) are a promising material for electronic circuits and optoelectronic devices owing to their high charge carrier mobilities and narrowband near-infrared (nIR) emission. \(^1\) \(^-\) \(^3\) Recently, the controlled functionalization of SWCNTs with covalently attached aryl or alkyl groups has emerged as a versatile approach to enhance their optical properties. \(^4\) \(^-\) \(^7\) These local \( sp^2 \)-hybridized lattice defects, also referred to as quantum defects or organic color centers, form new electronic states that efficiently trap excitons, leading to red-shifted (by \( \sim 100-300 \) meV) nIR photoluminescence (PL) with increased quantum yields. \(^8\) \(^-\) \(^12\) Furthermore, such functionalization enables high-purity single-photon emission in SWCNTs at room temperature. \(^13\) \(^,\) \(^14\) These \( sp^3 \) defects also influence the intrinsic charge transport along the nanotubes (i.e., intrananotube band transport) \(^15\) \(^,\) \(^16\) as indicated by the reduced conductivities that were found for individual functionalyzed SWCNTs (both metallic and semiconducting). \(^16\) \(^,\) \(^17\) In contrast to single nanotubes, charge transport in SWCNT networks is commonly believed to be limited by thermally activated carrier hopping across the nanotube–nanotube junctions, \(^18\) which leads to their substantially lower field-effect mobilities of only \( \sim 5-50 \) cm\(^2\) V\(^{-1}\) s\(^{-1}\) compared to around 1000 cm\(^2\) V\(^{-1}\) s\(^{-1}\) for a single nanotube depending on its diameter. \(^19\)

Nevertheless, recent studies have shown that the introduction of \( sp^3 \) defects also lowers the overall charge carrier mobility in dense nanotube networks. \(^20\) The apparent convolution of intra- and internanotube transport in a network (see Figure 1a) further complicates the interpretation of the impact of \( sp^3 \) defects. Consequently, experimental techniques are required that can determine local charge transport and carrier mobilities within individual SWCNTs or SWCNT segments. For example, flash-photolysis time-resolved microwave conductivity on nanotube dispersions \(^21\) and dark microwave con-
ductivity measurements on chemically doped nanotube networks have provided some initial insights for pristine SWCNTs but were not applied to functionalized nanotubes. Ultrafast optical-pump terahertz (THz)-probe (OPTP) spectroscopy is another contact-free, all-optical method that has been shown to enable a quantitative description of intrinsic charge transport properties (e.g., charge scattering time) of various nanomaterials in dispersions and films, including pristine carbon nanotubes. Due to the transient nature of the THz probe with an oscillating electrical field with ∼1 ps duration, charge carriers are locally driven over a distance of 10s of nm, rendering THz spectroscopy a highly suitable technique to probe charge transport on a microscopic level. Previous THz studies revealed significantly longer charge scattering times for (6,5) SWCNTs compared to graphene nanoribbons as well as very similar carrier dynamics for semiconducting and metallic SWCNT films. Here, we investigate the intrinsic charge transport properties of sp³-functionalized, polymer-sorted (6,5) SWCNTs as a model system by combining (temperature-dependent) OPTP spectroscopy of dispersions and thin films with electrical measurements of nanotube network field-effect transistors. The observed decrease in magnitude and lifetime of the transient photoconductivity with the degree of functionalization corroborates the impact of sp³ defects on intra-nanotube carrier mobilities and provides a clearer picture of the contributions of intra-nanotube and inter-nanotube charge transport in pristine and functionalized SWCNT networks.

RESULTS AND DISCUSSION

Monochiral, semiconducting (6,5) SWCNTs (diameter ∼0.76 nm, average length ∼1.4 μm) were obtained by highly selective dispersion of CoMoCAT nanotubes with a fluorene-bipyridine copolymer (PFO-BPy) in toluene. These polymer-wrapped (6,5) SWCNTs were covalently functionalized with 4-nitrobenzenediazonium tetrafluoroborate to create different densities of sp³ defects (see Figure 1a) on the nanotubes (for further details, see Methods). The degree of functionalization was quantified with various spectroscopic metrics. The introduction of sp³ defects gives rise to a small E¹₁* defect absorption band at ∼1160 nm (see Figure 1b and Supporting Information (SI) Figure S1) and a significant E¹₁* PL emission feature at ∼1172 nm (Figure 1c). Both increase relative to the native E¹₁ excitonic transition with increasing defect concentration. Furthermore, resonant Raman spectroscopy (Figure 1d) showed an increasing but still relatively low signal of the defect-related D mode in relation to the G⁺ mode, which is associated with the sp² carbon lattice. As shown in SI Figure 2, a linear correlation between the Raman D/G⁺ area ratio and the integrated E¹₁*/E¹₁ area ratios in absorption and emission was found. While all three quantities may serve as metrics for the defect concentration of sp³-functionalized carbon nanotubes, here we will use only the Raman D/G⁺ ratio to reflect the degree of functionalization in our samples. The estimated sp³ defect densities (based on the differential Raman D/G⁺ area ratio) range between 5 and 20 defects per μm, corresponding to an average distance of about 200 to 50 nm between two adjacent defects. Note that samples with different defect densities still possess the same length...
distribution, as determined by atomic force microscopy (see SI Figure S3).

To investigate the impact of sp$^3$ functionalization on the photoconductivity dynamics and transport properties of individual polymer-wrapped SWCNTs in dispersion, we employed ultrafast optical-pump terahertz (THz)-probe (OPTP) spectroscopy as schematically shown in Figure 2a. In OPTP measurements, interband photoexcitation (∼1.25 eV optical pump pulses, close to the $E_{11}$ transition peak at ∼1000 nm) generates a small population of free charge carriers that are subsequently probed by a single-cycle THz pulse with ∼2 THz bandwidth. The field of the incident THz pulse accelerates the free charge carriers, whereby some of the energy in the THz field is dissipated. The degree of dissipation is a direct measure of charge carrier mobility. The transmitted THz field $E$ is characterized directly in the time domain, so that both its amplitude and phase can be determined, thus providing direct access to the complex-valued photoconductivity $\Delta \sigma$. By monitoring the photoinduced THz absorption ($\Delta E = E_{\text{pump}} - E$) at different pump–probe delays, the time-dependent photoconductivity ($\Delta \sigma \propto -\Delta E/E$) dynamics can be traced (see the SI for a detailed description).25

Figure 2b compares the magnitude of the real component of the photoconductivity of three representative nanotube dispersions (pristine, low and high degree of sp$^3$ functionalization; for complete data sets, see SI Figure S4). In all samples, the optical generation of free carriers is manifested by a steep rise in photoconductivity. We note that the generation of free carriers following excitation to the lowest excitonic states was reported previously for polymer-wrapped SWCNTs,21 yet the detailed mechanism remains elusive. One of the plausible explanations involves the thermodynamic equilibrium between free carriers and excitons (e.g., following Saha equation).33–35 Further investigation is required for a better understanding of free carrier generation under these conditions, which is beyond the focus of the current study.

As shown in Figure 2b, sp$^3$ functionalization results in a pronounced decrease in the peak photoconductivity amplitude for a given absorbed photon density $N_{\text{abs}}$ and thus approximately the same photogenerated charge carrier density as for the pristine nanotubes (the photon-to-free-charge conversion quantum yield is expected to be similar in all samples). The nanotube dispersion with the highest sp$^3$ defect concentration exhibits a reduction of ∼30% in $\Delta \sigma$ compared to pristine SWCNTs. In dispersion, OPTP probes individual nanotubes, and thus inter-nanotube electronic coupling can be excluded. This assumption is supported by the nearly identical photoconductivity (both amplitude and dynamics after normalization to the absorbed photon density) of dispersions with different nanotube concentrations (see SI Figure S5). As such, our observation corroborates the direct impact of sp$^3$ functionalization on intra-nanotube charge transport. We assign the reduction of photoconductivity to charge scattering at the sp$^3$ defects. The scattering probability increases with increasing defect density, thus accounting for the decreased photoconductivity. For the highest defect density investigated here (∼20 defects per μm), the majority of photogenerated carriers interacts with a defect site during their lifetime (see estimation of carrier diffusion length of about 30–50 nm, SI Figure S6).

After reaching a maximum, the photoconductivity decays rapidly, followed by a slow decay component (see Figure 2b).
The fast decay can be directly related to the formation of bound electron–hole pairs (i.e., excitons),24,33 which do not contribute to the conductance. Exciton localization may occur at $sp^3$ defects. Recent transient absorption studies reported exciton trapping at defects on sub-10 ps time scales for very high defect densities.36 Here, the impact of $sp^3$ defects on the photoconductivity dynamics, in particular on carrier localization, is shown in the normalized transients in Figure 2c and SI Figure S7. Increasing the $sp^3$ defect density leads to a significant reduction in the photoconductivity lifetimes. The exciton localization probability is enhanced as manifested by the increased weight of the fast decay in the photoconductivity with increasing defect density.

To further clarify the impact of $sp^3$ functionalization on the THz photoconductivity in SWCNTs and the nature of charge carriers following optical excitations, we conducted THz time-domain spectroscopy (THz-TDS; for experimental details and data analysis, see Methods and SI), from which the frequency-resolved photoconductivity can be obtained. Figure 2d illustrates the complex photoconductivity spectra measured at a delay of ~1.5 ps after photoexcitation (see SI Figure S8 for spectra at different delays up to 6 ps). The large real conductivity (along with a small imaginary conductivity) indicates the dominant role of free carriers in the photoconductivity response at early times after optical excitation. We find that the Drude-Smith (DS) model, which was previously applied to describe charge transport in carbon nanotubes,37,38 provides a good description of the data. This model describes the transport of free carriers in a medium where charges experience preferential backscattering, for example, due to nanoscale confinement. The DS model equation reads37,38

$$\sigma(\omega) = \frac{\epsilon_e \omega_p^2}{1 - i\omega\tau} \left(1 + \frac{C}{1 - i\omega\tau}\right) \text{ with } \omega_p^2 = \frac{\epsilon_0 N_e}{\epsilon_0 m^*} \tag{1}$$

where $\tau$, $\omega_p$, $\epsilon_0$, and $m^*$ are the effective carrier momentum scattering time, plasma frequency, vacuum permittivity, elementary charge, and charge effective mass, respectively. The parameter C characterizes the probability of backscattering at, for example, defects or/and grain boundaries. Values for C can range from 0 (isotropic scattering) to $-1$ (complete backscattering). From the DS parameters, we infer the mobility $\mu = \frac{e\tau}{m^*}(1 + C)$ in the DC limit, which is shown as a function of the Raman D/G* area ratio (i.e., $sp^3$ defect density) in Figure 2e together with the extracted photoconductivity amplitudes. Both exhibit a very similar trend, and the ~25% reduction of carrier mobility for the sample with the highest defect concentration is quantitatively consistent with the decrease in photoconductivity amplitude. These values suggest that the impact of $sp^3$ defects on intra-nanotube carrier mobility, rather than on photogenerated carrier density, governs the reduction of photoconductivity upon $sp^3$ functionalization (see Figure 2b). Similarly, we observe an increase in the charge carrier scattering rate of ~20% induced by the $sp^3$ defects for the highest Raman D/G* area ratio (see SI Figure S9). These values correlate well with a conductivity decrease of ~20% associated with the introduction of single defects in individual nanotubes.38,16,17 Although the extracted mobilities of several hundred cm$^2$/V-s are in good agreement with the reported diameter-dependent mobilities for single-nanotube transistors,19 it should be noted that the carrier mobilities extracted here represent local values (on the length scales of 10s of nm) and are measured at low carrier densities (approximately 1 charge carrier per $\mu$m of SWCNT). In addition, the extracted mobility values may depend on the applied fitting model (e.g., the Drude-Smith model here). However, the relative trend of carrier mobilities is robust and does not depend on the fitting.

To compare the impact of $sp^3$ defects on the local carrier mobilities in individual nanotubes to macroscopic charge transport in networks, we also fabricated field-effect transistors (FETs) with dense, spin-coated films (see SI Figure S10) of pristine and $sp^3$-functionalized (6,5) SWCNTs and interdigitated source-drain electrodes with channel length and width of 20 $\mu$m and 10 mm, respectively. Figure 3a shows a schematic cross-section of an FET with a representative AFM image of a functionalized nanotube network. Due to the required amount of material, different series of SWCNT dispersions were prepared for OPTP spectroscopy and FET fabrication. However, as indicated by the very similar $E_{11}/E_{11}$ absorption area ratios and Raman D/G* area ratios (see SI Figure S11), the degree of $sp^3$ functionalization was similar in both cases and thus should not affect the comparison. The full spectroscopic characterization of the SWCNT dispersions used for FET fabrication is shown in SI Figure S12.

All devices exhibited balanced ambipolar charge transport characteristics (i.e., electron and hole conduction) with low gate leakage currents as shown in the current–voltage

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**Figure 3. (a) Schematic illustration of a bottom-contact, top-gate SWCNT network FET (layer thicknesses not to scale) together with a representative atomic force micrograph of a $sp^3$-functionalized (6,5) SWCNT network (scale bar, 500 nm). (b) Ambipolar transfer characteristics (source-drain voltage $V_{ds} = -0.1$ V) of FETs based on networks of pristine and $sp^3$-functionalized (6,5) SWCNTs with different defect densities (solid lines, drain currents $I_d$; gray dotted lines, gate leakage currents $I_g$). (c) Linear charge carrier mobilities (blue circles, hole mobilities; red triangles, electron mobilities) of SWCNT network FETs normalized to the pristine network reference transistors versus Raman D/G* area ratio. Error bars are standard deviations for at least 16 transistors measured for each SWCNT network.**
(transfer) characteristics (linear regime, source-drain voltage $V_{ds} = -0.1 \text{ V}$) in Figure 3b. Despite decreasing electron and hole currents with increasing $sp^3$ defect density, even devices with the highest degree of functionalization remained fully functional and showed good switching behavior. Note that the current hysteresis resulted from incomplete removal of oxygen and water, which act as charge traps, due to the relatively low annealing temperatures that were required to avoid defect cleavage.

The increasing number of $sp^3$ defects causes a decrease in charge carrier mobility for both holes and electrons. Figure 3c shows the carrier mobilities normalized to the values for the pristine SWCNT network transistors versus the Raman $D/G$’ area ratio. We find a decrease of $50$–$70\%$ for the highest density of $sp^3$ defects compared to the reference transistors. Absolute linear mobilities range between $1.18 \pm 0.05 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ (pristine) to $0.35 \pm 0.01 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ (highest defect density) for electrons, whereas hole mobilities decrease from $4.78 \pm 0.20 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ to $2.26 \pm 0.06 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ upon $sp^3$ functionalization (see also SI Figure S13 and Table S1). These values are in excellent agreement with previous results for functionalized SWCNT network FETs with bromoaryl instead of nitroaryl defects.

The electrical measurements of SWCNT FETs (channel length of 20 $\mu\text{m}$) represent the macroscopic charge transport in nanotube networks involving both intra-nanotube transport and carrier hopping across nanotube–nanotube junctions. As such, the observed decrease in mobility by $50$–$70\%$ for the highest degree of functionalization reflects the interaction of charge carriers with multiple $sp^3$ defects. Note also that FETs operate at high charge carrier densities ($10^{13}$–$10^{15} \text{ cm}^{-2}$, corresponding to a few 10s to hundreds of charge carriers per $\mu\text{m}$ of SWCNT), and mobilities in SWCNTs increase with carrier concentration before reaching a maximum.

Furthermore, the interaction of nanotubes with the substrate (phonon scattering) and with each other affect the overall carrier mobility. All this is in clear contrast to OPTP measurements of individual SWCNTs in dispersion, where a low density of photogenerated carriers is locally driven over a few 10s of nm and may scatter at one or only a few defect sites. Taking these differences into account, the $25\%$ reduction in carrier mobility ($30\%$ reduction in photoconductivity) upon $sp^3$ functionalization obtained from OPTP measurements indicates a comparable impact of luminescent defects on the microscopic and macroscopic carrier mobilities in functionalized individual SWCNTs and their networks, respectively. Since THz spectroscopy of SWCNT dispersions unambiguously probes only the intrinsic nanotube charge transport, we can assume that the intra-nanotube resistance (increased by the $sp^3$ defects) in (6,5) SWCNT networks—in contrast to common belief—is not negligible compared to the junction resistance (inter-nanotube hopping).

To further corroborate the impact of $sp^3$ defects on charge transport in individual SWCNTs within networks, we performed temperature-dependentOPTP spectroscopy on dense (6,5) SWCNT films. As shown in SI Figure S14a, for...
pristine nanotubes at 288 K, the THz photoconductivity of thin films was twice as high as that of SWCNTs in dispersion. This is not surprising, given that the enhanced electronic coupling of nanotubes in networks should facilitate exciton dissociation onto different nanotubes. Inter-nanotube exciton dissociation leads to an increased photon-to-free-charge conversion quantum yield in films compared to dispersions. We further find that the (rescaled) frequency-resolved photoconductivities for film and dispersion show identical spectra (see SI Figure S14b) and thus the same momentum scattering time for a given pump–probe delay. 

Figure 4a shows the photoconductivity dynamics of thin films of pristine and highly sp\(^3\)-functionalized SWCNTs at room temperature. Similar to the dispersions (see Figure 2), the peak photoconductivity normalized by the absorbed photon density was \(\sim\)30\% lower for the functionalized films compared to the pristine reference. The similarity of the photoconductivity changes for nanotube dispersions and films indicates that OPTP primarily probes the intra-nanotube transport even in dense networks. We note that the observed trends of photoconductivity changes upon functionalization also persist for higher absorbed photon densities and consequently higher charge carrier densities. These higher carrier densities come close to the low-voltage range in FET measurements (see above) and corroborate the comparability of both techniques.

Measurements at low temperatures (at 78 K in Figure 4a, for other temperatures, see SI Figure S15) showed a significant increase of the photoconductivity amplitude for the pristine SWCNT film, whereas sp\(^3\)-functionalized SWCNTs exhibited an almost negligible increase (Figure 4b). We employed temperature-dependent THz-TDS measurements to record complex conductivity spectra (see Figure 4c and SI Figure S16) and analyzed the frequency-resolved spectra by the DS model to extract the carrier mobility as a function of temperature. The observed inverse temperature dependence of the mobility (\(\mu \propto 1/T\), see Figure 4d) is in agreement with single-nanotube FET measurements and suggests that for pristine SWCNT films charge transport within individual nanotubes is mainly limited by phonon scattering. In contrast to that, charge transport through macroscopic SWCNT networks (e.g., in FETs) is always thermally activated due to carrier hopping across nanotube–nanotube junctions.

As shown in Figure 4d, the increase in mobility with decreasing temperatures was more pronounced for pristine SWCNTs than for the sp\(^3\)-functionalized networks, which is in agreement with the temperature-dependent photoconductivity amplitudes (Figure 4b). For both samples, phonon scattering, which is the cause of this temperature dependence, should be reduced to a similar degree at lower temperatures. However, the additional charge scattering at sp\(^3\) defects significantly reduces the inverse temperature dependence of the intranano-tube mobility for functionalized SWCNTs as well as the absolute values.

Differences in the temperature dependence of carrier mobilities were observed previously for FETs with pristine and sp\(^3\)-functionalized (6,5) SWCNT networks. At higher temperatures, the impact of the defects was small, whereas at low temperatures, the presence of sp\(^3\) defects significantly increased the temperature dependence of the mobility (i.e., the mobilities decreased much more with decreasing temperature compared to a pristine network). This observation can now be rationalized by the insights into the temperature-dependent intra-nanotube mobilities in sp\(^3\)-functionalized nanotubes obtained by time-resolved THz spectroscopy. At higher temperatures, thermally activated inter-nanotube carrier hopping dominates the temperature dependence of network mobilities, and the changes in intra-nanotube transport upon sp\(^3\) functionalization do not have a significant impact. At low temperatures, however, inter-nanotube hopping is slowed down, and the differences in intra-nanotube transport become more apparent. For the pristine SWCNT network, the intra-nanotube mobility increases with decreasing temperature due to reduced phonon scattering (band transport), thus counteracting the decrease in network mobilities due to the reduced carrier hopping. However, for the functionalized SWCNTs, the temperature dependence of intra-nanotube transport is significantly diminished (it barely increases with decreasing temperature, see Figure 4d). Therefore, it cannot counteract the decrease in inter-nanotube carrier mobility at lower temperatures, and thus, the overall network mobilities decrease even further at lower temperatures compared to the pristine SWCNT networks. Consequently, the field-effect mobilities of sp\(^3\)-functionalized SWCNT networks exhibit a stronger temperature dependence than those of pristine (6,5) SWCNT network FETs. Overall, only a convolution of inter-nanotube hopping and intra-nanotube band transport (affected by the sp\(^3\) defects) can explain the observed temperature dependence of the network mobilities in FETs with functionalized nanotubes. These results provide further evidence that junction resistances are not the only limiting factor for charge transport through random SWCNT networks.

**CONCLUSION**

We have investigated the impact of luminescent sp\(^3\) defects on charge transport in polymer-wrapped (6,5) carbon nanotubes on a microscopic and macroscopic level by combining (temperature-dependent) OPTP and THz time-domain spectroscopy of dispersions and thin films with electrical measurements of network FETs. The complementary nature of these methods allows us to evaluate the contributions of intranano-tube transport and nanotube–nanotube junctions in SWCNT networks. We find that the introduction of luminescent sp\(^3\) defects leads to increased charge scattering along SWCNT segments and reduced carrier mobility, photoconductivity, and lifetime. It also diminishes the intrinsic increase of intra-nanotube carrier mobilities with decreasing temperature. Since the reduction of the field-effect mobilities in functionalized nanotube networks is on the same order of magnitude as that of the photoconductivity, we propose that the apparent carrier mobilities (holes and electrons) in (6,5) SWCNT networks are not only limited by the junctions but result from a superposition of intra- and inter-nanotube contributions.

**METHODS**

Selective Dispersion of (6,5) SWCNTs. (6,5) SWCNTs were selectively extracted from CoMoCAT raw material (Sigma-Aldrich, batch no. MKCJ7287, 0.4 g L\(^{-1}\)) via polymer-wrapping with poly[(9,9-diocylfluorenyl-2,7-diyl)-alt-(6,6’-(2,2’-bipyridine))] (PFO-BPy, American Dye Source, \(M_W = 40\) kg mol\(^{-1}\), 0.5 g L\(^{-1}\)) in toluene under shear force mixing (Silverson L2/Air mixer, 10230 rpm, 72 h) as described previously. To remove residual aggregates and impurities, two consecutive centrifugation steps (6000g, 45 min each) and subsequent filtration through a polytetrafluoroethylene (PTFE) syringe filter (pore size 5 \(\mu\)m) were employed. The obtained dispersion was either directly used for sp\(^3\) functionalization of (6,5) SWCNTs, or filtered through a PTFE membrane (Merck Millipore).
Functionalization of (6,5) SWCNTs. As described previously, PFO-BPy-wrapped (6,5) SWCNTs were covalently functionalized with 4-nitrobenzenediazonium tetrafluoroborate in a solvent mixture of toluene and acetonitrile (80:20 vol %). Reactions were performed at a (6,5) SWCNT concentration of 0.54 mg L\(^{-1}\), corresponding to an optical density of 0.3 cm\(^{-1}\) at the \(E_{11}\) absorption peak. An appropriate amount of 18-crown-6 (concentration in the final reaction mixture, 2 mg mL\(^{-1}\)) was dissolved in toluene and then added to the nanotube dispersion. Subsequently, a solution of the diazonium salt in acetonitrile was added to achieve a concentration in the final reaction mixture between 50 µg mL\(^{-1}\) and 750 µg mL\(^{-1}\). After thorough mixing, the reaction was allowed to proceed at room temperature in the dark for ~16 h. Then, the reaction mixture was filtered through a PTFE membrane filter (Merck Millipore JVWP, pore size 0.1 µm) and the collected SWCNTs were washed with acetonitrile and toluene in order to remove unreacted diazonium salt as well as excess polymer.

Preparation of SWCNT Dispersions for FET Fabrication and THz Measurements. For the fabrication of SWCNT network field-effect transistors (FETs), filter cakes of pristine and sp\(^2\)-functionalized (6,5) SWCNTs were redispersed in 1 mL of fresh toluene via bath sonication and then mixed cellulose ester membranes (Merck Millipore VSWP, pore size 0.1 µm) and the collected SWCNTs were washed with acetonitrile and toluene in order to remove unreacted diazonium salt as well as excess polymer.

Fabrication of (6,5) SWCNT Network FETs. On low-sodium glass substrates (Schott AG, AF32eco, 300 µm thickness), interdigitated bottom-contact electrodes \((L = 20 \, \mu m, \ W = 10 \, mm)\) were patterned by photolithography (LORSB/S1813 resist, micro-resist technology GmbH) and electron beam evaporation of chromium (3 nm) and gold (30 nm), followed by lift-off in N-methyl pyrrolidone. SWCNT networks were deposited from concentrated dispersions via spin-coating \((3 \times 80 \, \mu L, 2000 \, rpm, 30 \, s)\) onto the electrodes with intermediate annealing steps at 120 °C. To remove residual polymer, substrates were subsequently rinsed with tetrahydrofuran and 2-propanol. All SWCNTs outside the channel area were removed by oxygen plasma treatment. After an annealing step at 150 °C for 30 min in dry nitrogen atmosphere, a double-layer dielectric was applied, i.e., ~11 nm of poly(methyl methacrylate) (PMMA, syndiotactic, Polymer Source, \(M_w = 315 \, kg \, mol^{-1}\)) was spin-coated from n-butylacetate followed by atomic layer deposition of ~61 nm of hafnium oxide (Ultratech Inc., Savannah S100) at 100 °C. Then, 11 nm of poly(methyl methacrylate) (PMMA, syndiotactic, Polymer Source, \(M_w = 315 \, kg \, mol^{-1}\)) was baked at 200 °C for 30 min in dry nitrogen atmosphere.

Preparation of (6,5) SWCNT Thin Films for THz Measurements. Filter cakes of pristine and sp\(^2\)-functionalized (6,5) SWCNTs were redispersed in 1 mL of fresh toluene via bath sonication and diluted to an optical density of ~0.1 cm\(^{-1}\) at the \(E_{11}\) absorption transition. Of each dispersion, 10 mL were filtered over respective mixed cellulose ester membranes (Merck Millipore VSWP, pore size 0.025 µm). Cleaned fused silicon dioxide substrates (from PI-KEM Ltd.) were subjected to UV/ozone treatment. Filter membranes with SWCNT films were cut to the desired size and placed onto the substrates with the SWCNT film facing down. The filter cake was wetted with 2-propanol, pressed against the substrate, and the sample was immediately put into an acetone bath (7 × 15 min) to dissolve the filter membrane, leaving only the SWCNT film on the substrate. Samples were rinsed with acetone and 2-propanol and then blow-dried with nitrogen.

Characterization. Baseline-corrected absorption spectral data of SWCNT dispersions were acquired with a Cary 6000i UV–vis-NIR spectrometer (Varian Inc.). Raman spectra (excitation wavelength 532 nm) were measured on drop-cast SWCNT films using a Renishaw inVia confocal Raman microscope with a 50X long working distance objective (Olympus, N.A. 0.5). PL spectra were measured on a home-built laser setup under \(E_{22}\) excitation (575 nm) with the wavelength-filtered output of a picosecond-pulsed supercontinuum laser (Fianium WhiteLase SC400, 20 MHz repetition rate). The laser was focused onto the samples with a nIR-optimized 50X objective (Olympus, N.A. 0.65). Scattered laser light was blocked by appropriate long-pass filters, and emission spectra were recorded with a grating spectrometer (Acton SpectraPro SP2358, 150 lines mm\(^{-1}\)) equipped with a liquid nitrogen-cooled InGaAs line camera (Princeton Instruments OMA V:1024−1 L. N.). Atomic force micrographs were acquired with a Bruker Dimension Icon under ambient conditions. Current–voltage characteristics of SWCNT network FETs were measured in inert atmosphere with an Agilent 4156C semiconductor parameter analyzer.

THz Spectroscopy. THz spectroscopy was performed with a commercial, regenerative amplified, mode-locked Ti:sapphire femtosecond laser system from Spectra Physics Spitfire Ace. The laser system provides characteristic 1 kHz pulses of approximately 50 fs duration and a central wavelength of 800 nm. THz waves were generated by optical rectification on a zinc telluride (ZnTe) crystal (along the (110) orientation). The transmitted THz wave was sampled by a second 800 nm pulse via the electro-optic effect by a second ZnTe detection crystal. To track the dynamics of the real photoconductivity in optical-pump THz-probe (OPTP) measurements, the pump-induced THz absorption was measured by fixing the sampling beam to the peak of the THz field. By varying the time delay between the pump and sampling beam with an optical delay stage, the time-dependent photoconductivity was recorded. The pump path contained an optical parametric amplifier and mixing stages (Light Conversion, TOPAS) to convert the incident 800 nm light to ~1000 nm wavelength light. During the measurements, the entire THz setup was kept under dry nitrogen atmosphere to avoid THz absorption. Samples were either purged with dry nitrogen or placed under vacuum conditions (<2 × 10\(^{-3}\) mbar).

ASSOCIATED CONTENT

# Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsnano.2c02199.

Details for OPTP and THz time-domain spectroscopy, additional spectroscopic characterization of SWCNT dispersions for OPTP measurements, AFM statistics of SWCNT lengths, complete data sets of absolute and normalized photoconductivity dynamics of SWCNT dispersions, concentration-dependent photoconductivity dynamics, estimation of carrier diffusion lengths and charge carrier scattering times, AFM images of SWCNT networks, characterization of SWCNT dispersions for FET fabrication, absolute linear field-effect mobilities of SWCNT networks, comparison of the THz response of SWCNT dispersion and thin film, temperature-dependent photoconductivity dynamics and complex photoconductivity spectra of SWCNT thin films, overview of values extracted from OPTP and FET measurements (PDF)

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Notes
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