Model-based pulse pileup and charge sharing compensation for photon counting detectors: A simulation study

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Abstract

**Purpose:** We aim at developing a model-based algorithm that compensates for the effect of both pulse pileup (PP) and charge sharing (CS) and evaluates the performance using computer simulations.

**Methods:** The proposed PCP algorithm for PP and CS compensation uses cascaded models for CS and PP we previously developed, maximizes Poisson log-likelihood, and uses an efficient three-step exhaustive search. For comparison, we also developed an LCP algorithm that combines models for a loss of counts (LCs) and CS. Two types of computer simulations, slab- and computed tomography (CT)-based, were performed to assess the performance of both PCP and LCP with 200 and 800 mA, (300 µm)\(^2\) × 1.6-mm cadmium telluride detector, and a dead-time of 23 ns. A slab-based assessment used a pair of adipose and iodine with different thicknesses, attenuated X-rays, and assessed the bias and noise of the outputs from one detector pixel; a CT-based assessment simulated a chest/cardiac scan and a head-and-neck scan using 3D phantom and noisy cone-beam projections.

**Results:** With the slab simulation, the PCP had little or no biases when the expected counts were sufficiently large, even though a probability of count loss (PCL) due to dead-time loss or PP was as high as 0.8. In contrast, the LCP had significant biases (>±2 cm of adipose) when the PCL was higher than 0.15. Biases were present with both PCP and LCP when the expected counts were less than 10–120 per datum, which was attributed to the fact that the maximum likelihood did not approach the asymptote. The noise of PCP was within 8% from the Cramér–Rao lower bounds for most cases when no significant bias was present. The two CT studies essentially agreed with the slab simulation study. PCP had little or no biases in the estimated basis line integrals, reconstructed basis density maps, and synthesized monoenergetic CT images. But the LCP had significant biases in basis line integrals when X-ray beams passed through lungs and near the body and neck contours, where the PCLs were above 0.15. As a consequence, basis density maps and monoenergetic CT images obtained by LCP had biases throughout the imaged space.

**Conclusion:** We have developed the PCP algorithm that uses the PP–CS model. When the expected counts are more than 10–120 per datum, the PCP algorithm is statistically efficient and successfully compensates for the effect.
of the spectral distortion due to both PP and CS providing little or no biases in basis line integrals, basis density maps, and monoenergetic CT images regardless of count-rates. In contrast, the LCP algorithm, which models an LC due to pileup, produces severe biases when incident count-rates are high and the PCL is 0.15 or higher.

KEYWORDS
charge sharing, photon counting CT, photon counting detectors, pulse pileup

1 | INTRODUCTION
Photon counting detector (PCD)-based X-ray computed tomography (CT) has great potential in many clinical applications,\(^1\)\(^-\)\(^3\) and prototype systems have shown excellent performances in phantom and clinical studies.\(^1\)\(^-\)\(^6\) One of the challenges with PCDs, however, is spectral distortion due to pulse pileup (PP) and charge sharing (CS).\(^2\)\(^,\)\(^7\) It is critical to address the effect of the spectral distortion, because many clinical applications rely on accurate spectral information PCDs are expected to output. It is impossible for the current PCDs using pulse height analysis to address both PP and CS simultaneously by tweaking their design parameters and specifications, because two major parameters, the pixel size and the pulse shaping time, have an opposite effect on PP and CS.\(^1\)\(^-\)\(^3\) For example, a smaller pixel size mitigates PP but worsens CS. A desirable strategy is to (i) design a PCD that balances the effects of PP and CS and (ii) employ an algorithm to compensate for the effect of the (remaining) spectral distortion.\(^2\)

Several algorithms, both model-\(^8\)\(^-\)\(^11\) and data-based,\(^12\)\(^,\)\(^13\) were developed to explicitly address the CS problem with low count-rates, and a few data-based methods\(^14\)\(^-\)\(^16\) were developed to address both PP and CS implicitly. To our knowledge, however, there is no model-based algorithm that can address both PP and CS altogether. We suspect that the main reason for the absence is the complexity of models. CS is better characterized than PP. A few CS models were developed and showed good agreement with physical PCDs or Monte Carlo simulators.\(^17\)\(^-\)\(^20\) One of them, available to academic researchers, allows us to compute the expected spectrum using a simple matrix for the spectral distortion and a vector for the incident spectrum.\(^19\) Several PP models showed good agreement with physical PCDs or Monte Carlo simulators;\(^21\)\(^-\)\(^25\) however, they are nonlinear and shift-variant and a lot more complex than the CS models. We have developed both PP and CS models and are ready for the challenge.

Both model- and data-based methods have different strengths and weaknesses. For example, model-based methods can compute PCD data at any desirable conditions; however, they may not match the measured data completely if the model is inaccurate. Data-based methods, on the other hand, better represent a PCD with a specific configuration and predict measured data at a specific condition; however, the accuracy of computed data at unmeasured conditions is unknown. It makes sense to combine both of the approaches eventually, and therefore, it is desirable to have a model-based algorithm that can address both PP and CS to prepare for the integration.

The purpose of this study was to develop a model-based algorithm that compensates for the effect of both PP and CS and evaluate the performance using computer simulations. The paper is structured as follows. In Section 2, we outline the proposed algorithm and simulation methods. We present the results in Section 3, discuss relevant issues in Section 4, and conclude the paper in Section 5. Acronyms are listed in Table 1.

2 | METHODS
We outline the proposed algorithm and an algorithm to compare within Section 2.1 and the assessment schemes in Section 2.2.

2.1 | PP and CS compensation (PCP) algorithms
The proposed algorithm integrated the PP and the CS models and used an optimization framework to estimate line integrals of basis functions from measured PCD data while compensating for the effects of PP and CS. For the comparison purpose, we also combined models for a loss of counts (LC) and the CS and developed an algorithm that can address not the spectral distortion but the dead-time loss (i.e., scaling) due to pileup (the spectral distortion due to the CS was modeled correctly). Figure 1 presents the expected spectra of the PP–CS, the LC–CS, and the CS models only, at two different count-rates (hence, at two different probabilities of count loss [PCLs] due to dead-time loss or PP; see Appendix for the precise definition of PCL). The algorithm that used the PP–CS model was called PCP for PP and CS compensation, and the one that used the LC–CS model was called LCP for LC and CS compensation. In the following, we outline the three key elements for both the PCP and the LCP: the system model, the cost function, and the optimization algorithm.
2.1.1 Object and system modeling

We start with modeling an object. Let \( x(r, E) \) denote a linear attenuation coefficient (1/cm) of a voxel at a position \( r \) and an energy \( E \). Bold letters denote vectors in this paper. Using the material decomposition, \( x(r, E) \) can be expressed as a linear combination of basis functions:

\[
x(r, E) = w_1(r) \Phi_1(E) + w_2(r) \Phi_2(E),
\]

where \( w_1(r) \) and \( w_2(r) \) are characteristic coefficients (i.e., dimensionless relative densities) of basis functions \( \Phi_1(E) \) and \( \Phi_2(E) \) (1/cm), respectively, at the position \( r \). A set of bases can be chosen from either physics phenomena, such as photoelectric effect and Compton scattering, or representative materials such as water and bone. Two basis functions suffice if the object does not contain materials with K-edge within an X-ray energy range and three with a K-edge material. The line integrals of the object, \( p \), can then be computed by

\[
p(E) = \int x(r, E) \, dr = \int w_1(r) \, dr \, \Phi_1(E)
+ \int w_2(r) \, dr \Phi_2(E) = v_1 \Phi_1(E)
+ v_2 \Phi_2(E) = \Phi(E) v,
\]

where \( v = [v_1, v_2]^T \) are called basis line integrals (cm), and \( \Phi(E) = [\Phi_1(E), \Phi_2(E)] \).

Now, we model PCDs. In previous studies, we developed the CS model and the PP model separately and showed that cascading multiple models for different processes could approximate the expected PCDs spectra accurately. For this study, we used the PP\(^2\) and the CS models\(^1\) under an assumption that flat-field X-rays were incident onto PCDs. Let \( h_{PPCS} \) be a function that outputs a vector of expected PCD counts for multiple energy windows, \( y \), with the effects of both PP and CS. Let \( h_{LCCS} \) be a function that outputs a vector of expected PCD counts with both LC and CS. Both \( h_{PPCS} \) and \( h_{LCCS} \) were constructed by combining the LC and CS models. Both \( h_{PPCS} \) and \( h_{LCCS} \) will reduce to CS only at an extremely low incident count-rate. We assumed that there was no correlation between neighboring PCD pixels nor between multiple energy windows within the same pixel and that noisy PCD data \( y_n \) were Poisson-distributed:

\[
y_n \sim \text{Poisson}(h_{PPCS}(v_i)),
\]

where \( v_i \) is the true basis line integrals. More details are provided in Appendix.

2.1.2 Cost function

The cost function for PCP and LCP, respectively, is the Poisson log-likelihood (LL) of the corresponding PCD data with the expectation computed by the PP–CS and the LC–CS models, respectively:

\[
\Theta_{PCP} = LL(y_n | h_{PPCS}(v_i)),
\]

\[
\Theta_{LCP} = LL(y_n | h_{LCCS}(v_i)),
\]

| Acronyms, variables | Meaning |
|---------------------|---------|
| CS                  | Charge sharing |
| CT                  | Computed tomography |
| LC                  | A loss of counts |
| LCP                 | LC and CS compensation algorithm |
| nSD                 | Normalized standard deviation |
| PCL                 | Probability of count loss |
| PCD                 | Photon counting detector |
| PCP                 | PP and CS compensation algorithm |
| PP                  | Pulse pileup |
| XCAT                | extended NURBS-based cardiac-torso phantom |

\( \Phi \) (i.e., dimensionless relative densities) of basis functions\( \Phi_1(E) \) and \( \Phi_2(E) \)

\( w \) = \([w_1, w_2]^T \)

\( v_1, v_2, v = [v_1, v_2]^T \)

\( y_n \) = Noisy PCD data (counts) with multiple energy windows
FIGURE 1  The 140-kVp spectra at the probability of count loss (PCL, due to dead-time loss, defined by Equation A11) of 0.15 (a) and 0.30 (b) after attenuation by 10 cm of adipose and charge sharing (CS). The spectra were computed by (i) the pulse pileup (PP)–CS model that takes into account the effects of PP, CS, and attenuation on both the X-ray intensities and spectral distortion; (ii) the loss of count (LC)–CS model, which takes into account an LC due to PP and spectral changes due to CS and attenuation; and (iii) the CS model, which takes into account the attenuation and CS. The difference between (ii) and (iii) denotes the dead-time loss (or an LCs) due to PP, whereas the difference between (i) and (ii) shows the spectral distortion due to PP. More details of the simulation settings are provided in Sections 2.2.1 and 2.2.2; both PP–CS and LC–CS models are outlined in Section 2.1.1. Results presented in Section 3 show that biases were significant with LC–CS model when PCL was higher than 0.15.

\[ \Theta_{LCP} = LL(y_n|h_{LCCS}(v_i)) \]  

\[ \Theta_{LCP} = LL(y_n|\theta_{PPCS}(v_i)) \]

2.1.3  Optimization algorithm

With PCP and LCP, we wish to find the maximizer that maximizes the corresponding function:

\[ v_{PCP} = \arg\max_v LL(y_n|h_{PPCS}(v_i)) \]

\[ v_{LCP} = \arg\max_v LL(y_n|h_{LCCS}(v_i)) \]

The function \( h_{PPCS} \) (or its partial derivative) for the cascaded systems model PP–CS is computationally too expensive to evaluate on the fly and be used as a part of an iterative optimization algorithm. Thus, we precomputed the expected counts \( y \) at grid points \( v \) with an increment of \( \Delta v_1 \) and \( \Delta v_2 \) along \( v_1 \)– and \( v_2 \)-axes, respectively, and employed a computationally efficient exhaustive search that takes the following three steps (see Figure 2 for pictorial description):

Step 1. Candidate points \( v \) along the diagonal line in the \( v_1 \)–\( v_2 \) plane (Figure 2a) were used to compute LL values. The maximizer, \( v^{(1)} \), was then selected.

Step 2. Candidate points were those in \( \Omega(v^{(1)}) \), a "banana-shaped" region, which was a group of points in the \( v_1 \)–\( v_2 \) plane that results in \( v^{(1)} \) as the maximizer in Step 1. \( \Omega(v^{(1)}) \) was determined using noisy PCD data. The maximizer of the LL, \( v^{(2)} \), was selected.

Step 3. Candidate points were those from \( \Sigma(v^{(2)}) \), a small rectangular region centering at \( v^{(2)} \) with 10 times denser samples than those used in Step 2 (i.e., with an increment of \( \Delta v_1/10 \) and \( \Delta v_2/10 \), respectively, over a range of \( (-1.2\Delta v_1, 1.2\Delta v_1) \) and \( (-1.2\Delta v_2, 1.2\Delta v_2) \), respectively; see Figure 2b). The point \( v^{(3)} \) that maximizes the LL was selected and called the global maximizer.

The banana-shaped region \( \Omega(v^{(1)}) \) used in Step 2 was preconstructed as follows. First, we generated 100 noisy data for each grid point in the \( v_1 \)–\( v_2 \) plane. Second, we performed an exhaustive search along the diagonal line in the \( v_1 \)–\( v_2 \) plane, which is the same as Step 1 outlined earlier. Let us call the maximizer \( v^{(\text{diag})} \). Third, we performed an exhaustive search of the global maximum using all of the grid points in the entire \( v_1 \)–\( v_2 \) plane. Let us call the maximizer \( v^{(\text{global})} \). Fourth, we added the
point $\nu^{\text{global}}$ to the set $\Omega'(\nu^{\text{diag}})$. By repeating the previous process for all of the noisy data, we get a set of $\Omega'(\nu^{\text{diag}})$ for each $\nu^{\text{diag}}$. Finally, we treated $\Omega'(\nu^{\text{diag}})$ as a binary region in the $v_1-v_2$ plane and performed a morphological dilation operation to enlarge $\Omega'(\nu^{\text{diag}})$ and obtained $\Omega(\nu^{\text{diag}})$.

2.2 Computer simulation study

We outline the common settings and two assessment schemes in the following: slab- and CT-based schemes.

2.2.1 Common settings

We used a cadmium telluride PCD with a pixel size of $(300 \mu \text{m})^2$, a thickness of 1.6 mm, four energy thresholds at (20, 45, 70, and 95 keV), charge cloud size of 48 $\mu$ m in full-width-at-half-maximum, electronic noise of 2.0 keV, and non-paralyzable detection with a dead-time of 23 ns. The X-ray spectrum was 140 kVp. Using the CS model and non-paralyzable detection with a dead-time of 23 ns.

2.2.2 Slab-based assessment

We generated noisy data at off-grid points not sampled in Section 2.2.1, used tube current values of 200 and 800 mA, a time duration of 400 $\mu$s per reading, and repeated the measurement 160 000 times for each $\nu$. Sixteen noise realizations were then added, resulting in 10 000 noisy data for each $\nu$. We performed both PCP and LCP to estimate $\nu$ and assessed the bias and standard deviation over multiple noise realizations. Biases larger than 2.0 cm of adipose and $2.0 \times 10^{-2}$ cm of iodine were considered significant, because it was found later in the CT-based assessment that they produced noticeable biases and artifacts. For a reference estimation noise level, the Cramér–Rao lower bound was computed for each condition using a formula for a multivariate normal distribution with off-diagonal covariance elements being zeros. Standard deviations $>10\%$ larger than the square root of the Cramér–Rao lower bound is considered significantly large.

2.2.3 CT-based assessment

We used the four-dimensional extended NURBS-based cardiac-torso (XCAT) phantom version 2.027,28 and generated CT images of the chest and head-and-neck areas, $\text{xcat}(E)$, at energy $E = 40, 50, \ldots, 140$ keV. Material decomposition was then applied to each voxel to compute a density of adipose and iodine, $w_{\text{xcat}}$, for each voxel. Cone-beam projections $\nu_t$ (i.e., line integrals of $w_{\text{xcat}}$) were then computed by the Astra Toolbox29,30 using a PCD with 4000 channels, 640 rows, and 1250 projections over one gantry rotation, to which basis line integrals of a bowtie filter, $\nu_b$, was added to produce ($\nu_t + \nu_b$). The bowtie filter consists of Teflon and two bowtie shapes were used: The one used for the chest/cardiac scan was thinner and the thicknesses increased slowly toward the peripheral rays, whereas the one for the head-and-neck scan was thicker and the thicknesses increased quickly. The bowtie filter designs were similar to those used in clinical CT systems for body and head scans, respectively, except for the use of Teflon. Teflon was chosen for this study to make the beam hardening effect similar to soft tissue materials in contrast to metals, for example, aluminum.

The true PCD data were computed by $h_{\text{PPCS}}(\nu_t + \nu_b)$ with the tube current of 800 mA and the acquisition time of 200 $\mu$s per reading (simulating 0.25 s/rot scan) for the chest/cardiac scan and 200 mA and 400 $\mu$s (simulating 0.50 s/rot) for the head-and-neck scan. Noisy PCD data $\nu_n$ were then calculated using the Poisson probability function with $h_{\text{PPCS}}(\nu_t + \nu_b)$ as the expectation. For the
reasons previously outlined, a $4 \times 4$-pixel binning was employed on $y_n$ to create PCD data with 1000 channels, 160 rows, and 1250 projections.

We estimated $(v_{PCP} + v_b)$ by performing PCP with $y_n$ and then computed $v_{PCP}$ by subtracting the (known) line integrals of the bowtie filter $v_b$. We reconstructed the basis function density maps $w_{PCP}$ by performing filtered backprojection on $v_{PCP}$ using the ASTRA Toolbox and synthesized CT images $x_{PCP}(E)$ at $E = 40, 70,$ and $130$ keV.

For comparison, we performed LCP and obtained $v_{LCP}$, $w_{LCP}$, and $x_{LCP}(E)$. In addition, we binned the true cone-beam projection $v_t$, reconstructed the true basis function density maps, $w_t$, and synthesized the true CT images $x_t(E)$. All of the datasets included the effect of the system’s sampling and resolution, which allowed for a side-by-side comparison.

3 RESULTS

3.1 Slab-based assessment

Figure 3a,b presents biases of adipose thicknesses ($v_1$) estimated by PCP and LCP, respectively, with 800 mA. Very little bias was present with PCP even when the attenuation was smaller (e.g., $v_1 < 20$ cm) and the incident count-rates were higher (curved arrow, Figure 3a), and PCL was as high as 0.8 (arrow, Figure 3g). In contrast, negative biases were present with LCP under the conditions (arrow, Figure 3b). This demonstrated the difference between the PP model that fully modeled the spectral distortion due to PP and the LC model that modeled an LCs only. It appeared that biases in $v_1$ were significant ($>\pm 2$ cm) with LCP when PCL was higher than 0.13–0.15 (see Figure 3b,g), depending on the amount of iodine. We originally anticipated that the “threshold” would be $\sim 0.30$, because the spectral distortion due to PP appeared to be minor at PCL of 0.15 (see Figure 1). It demonstrated that the impact of PP spectral distortion on spectral tasks was stronger than it appeared in spectra. Both PCP and LCP had significant biases ($>\pm 2$ cm) when the expected counts per 16-pixel binned datum were 10–120 or fewer (Figure 3h), depending on the amount of iodine (i.e., signal strengths). We do not think that these biases were related to PP and believe that they were attributed to the fact that the maximum likelihood did not approach the asymptote due to fewer counts, a finite number of energy windows, and degraded signal-to-noise ratios (thus, needing more photons and energy windows).

Figure 3c,d presents the biases in the iodine thickness estimation ($v_2$). We made observations similar to the adipose estimation results previously described, except that biases at high count rates were positive for $v_2$, not negative. The kink observed in Figure 3d was due to clipping at the search boundary (i.e., $v_1 = -18$ cm).

Figure 3e,f shows the normalized standard deviation (nSD) values, that is, the standard deviation of adipose thickness estimation normalized by the Cramér–Rao lower bound. The nSD values of PCP were between 0.94 and 1.08 (except for two exceptions discussed later) when the expected counts were larger than 400 events, which indicated that the PCP algorithm was statistically efficient. The nSD value was erratic with $v_1 \leq 10$ cm and $v_2 = 0$ cm (Figure 3e). This may be attributed to a severe spectral distortion due to PP, but other conditions with higher PCL had nSDs close to 1.
FIGURE 4 Results with 200 mA. Very little bias was present with pulse pileup (PP) and charge sharing (CS) compensation (PCP) (arrow, a) even when the attenuation was smaller ($v_1 < 20$ cm), the incident count-rates were high, and probability of count loss (PCL) was high (g). In contrast, negative biases were present with loss of count (LC) and CS compensation (LCP) under the conditions (arrow, b). Biases in $v_2$ (c,d) had similar results, and noise (e,f) were comparable. In (h), the corresponding count-rates were $27.8 \times 10^6$ counts/s/mm² for 10^3 counts per reading and $277.8 \times 10^6$ counts/s/mm² for 10^4 counts. nSD, standard deviation normalized by square root of Cramér–Rao lower bound (e.g., the nSD was 0.96 for a PCL of 0.56 with $v_1 = 0$ cm and $v_2 = 0.05$ cm, whereas the nSD was 1.42 for a PCL of 0.43 with $v_1 = 10$ cm and $v_2 = 0.00$ cm). We are investigating the reason for this observation. The nSD values were larger than 1 when counts were fewer; biases were present under these conditions, and PCP was not an unbiased estimator. The computed Cramér–Rao lower bounds, which denote the minimum variance of unbiased estimator, were not meaningful under these conditions when the presence of unbiased estimator was in doubt.

Figure 4 shows the results with 200 mA. The PCP had no or little biases at higher count-rates, whereas the LCP had significant biases, albeit smaller than with 800 mA due to lower count-rates (compare Figure 4a for PCP with Figure 4b for LCP; Figure 4b for 200 mA with Figure 3b for 800 mA). With the PCL < 0.02 at the same adipose thicknesses, the bias with both PCP and LCP was larger with 200 mA than with 800 mA due to four times fewer counts per reading.

3.2 | CT-based assessment

3.2.1 | Chest/cardiac scan

Figure 5 shows the true and estimated basis line integrals of a projection from the chest/cardiac scan. Both $v_{PCP,1}$ for adipose and $v_{PCP,2}$ for iodine estimated by PCP had little or no biases, whereas both $v_{LCP,1}$ and $v_{LCP,2}$ estimated by LCP had biases when rays had high count-rates (arrows, Figure 5c,g). The corresponding PCLs were $\geq 0.15$ (Figure 5i) for the X-ray beams with large biases. We did not observe biases due to fewer counts in the CT scans because most data had sufficient counts with basis line integrals being $v_1 \leq 25$ cm and $v_2 \leq 0.02$ cm even with the bowtie filter. The noise levels of PCP and LCP were comparable to each other. Figure 6 presents basis density maps with a slice thickness of 2.8 mm reconstructed from the corresponding basis line integrals. Both the adipose ($w_{PCP,1}$) and the iodine maps ($w_{PCP,2}$) of PCP were very accurate for the entire imaged area, whereas those of LCP had biases almost throughout the images. The adipose map of LCP (Figure 6c,g) shows that even though large biases in projections were present for the limited areas only (arrows, Figure 5c,g), they were propagated to the entire image during the image reconstruction process. Figure 7 shows monoenergetic CT images synthesized from the basis density maps. The PCP images appeared very similar to the true images with no visible bias nor artifacts except for noise and streaks in the posterior wall at 40 keV, which appeared to be caused by fewer photons detected in the lateral views. Subtraction images did not present any unnatural patterns (not presented). In contrast, the LCP images had severe biases throughout the 40- and 130-keV images (Figure 7c,i), and shading artifacts were observed near the body contours in the 70-keV image (Figure 7f).

It took $68.7 \pm 4.0$ min per scan for PCP to compute $v_{PCP}$ using a 3-GHz 6-core Intel Core i5 2018 CPU chip with 64-GB memory. Biases and noise measured over multiple noise realizations and subtraction images essentially yielded no new findings, thus, not presented.

3.2.2 | Head-and-neck scan

Figure 8 presents the true and estimated basis line integrals of a projection from the head-and-neck scan. Both $v_{PCP,1}$ and $v_{PCP,2}$ estimated by PCP had little or no
FIGURE 5 Results of the chest/cardiac scan. The true and estimated basis line integrals, $v_1$ (a–c) and $v_2$ (d–f). The profiles of the center row of $v_1$ (g), $v_2$ (h), and the probability of count loss, PCL (i). The pulse pileup (PP) and charge sharing (CS) compensation (PCP) algorithm had no visible biases (b, e, g, and h), whereas the loss of count (LC) and CS compensation (LCP) produced negative biases in $v_1$ in lung regions and near the body contour (c and g, arrows) and positive biases throughout the $v_2$ image (f and h). The PCL values for the X-ray beams with biased LCP estimates were higher than 0.15 (i). The counts were in the range of $2.7 \times 10^3$–$6.5 \times 10^4$ per datum and the maximum PCL was 0.46. The window width/center was 26/10 (cm) for $v_1$ and 0.04/0.00 (cm) for $v_2$, respectively.

FIGURE 6 Results of the chest/cardiac scan. The true and estimated relative density maps of basis functions, $w_1$ (a–c) and $w_2$ (d–f). Horizontal profiles of 35 mm above the center for $w_1$ (g) and $w_2$ (h). The pulse pileup (PP) and charge sharing (CS) compensation (PCP) algorithm had no visible biases, whereas the loss of count (LC) and CS compensation (LCP) images had positive biases in the $w_1$ map (c and g) and negative biases in the $w_2$ map (f and h). The window width/center was 1.0/1.0 (d.l.) for $w_1$ maps and $0.50 \times 10^{-3}$/$0.15 \times 10^{-3}$ (d.l.) for $w_2$ maps. Biases (d.l.) with PCP were (b) $8.3 \times 10^{-4}$ and (e) $-1.0 \times 10^{-3}$ for ROI 1 (indicated by a circle in (a)) and (b) $5.1 \times 10^{-3}$ and (e) $-4.0 \times 10^{-5}$ for ROI 2. Biases (d.l.) with LCP were significantly larger and were (c) $1.5 \times 10^{-1}$ and (f) $-1.2 \times 10^{-3}$ for ROI 1, and (c) $3.3 \times 10^{-1}$ and (f) $-3.0 \times 10^{-3}$ for ROI 2. Standard deviations (d.l.) with PCP were (b) $6.7 \times 10^{-2}$ and (e) $5.4 \times 10^{-4}$ for ROI 1 and (b) $6.8 \times 10^{-2}$ and (e) $5.2 \times 10^{-4}$ for ROI 2. Those with LCP were comparable to PCP and were (c) $6.7 \times 10^{-2}$ and (f) $5.5 \times 10^{-4}$ for ROI 1, and (c) $7.3 \times 10^{-2}$ and (f) $6.0 \times 10^{-4}$ for ROI 2, respectively.

Biases. In contrast, those estimated by LCP had biases just outside the neck when the count-rates were high and PCL was higher than 0.15. Note that the tube current was modest at 200 mA, and the thick bowtie filter suitable for the head scans was used for this scan. We did not observe biases due to fewer counts in the CT scans because most data had sufficient counts with basis line integrals being $v_1 \leq 20$ cm and $v_2 \leq 0.01$ cm even with the bowtie filter. The noise levels of PCP and LCP were comparable to each other.
Figure 7 shows results of the chest/cardiac scan. Monoenergetic chest/cardiac computed tomography (CT) images synthesized from the true density maps (a, d, g), the pulse pileup (PP) and charge sharing (CS) compensation (PCP)-estimated maps (b, e, h), and the loss of count (LC) and CS compensation (LCP)-estimated maps (c, f, i). The synthesized energies were 40 keV for (a–c), 70 keV for (d–f), and 130 keV for (g–i). The window width/center was 600 HU/0 HU. Biases (HU) with PCP were (b) $-2.2$, (e) $-0.2$, and (h) $0.5$ for ROI 1 (indicated by a circle in (a)) and (b) $-12.3$, (e) $-0.7$, and (h) $3.4$ for ROI 2. Biases (h) with LCP were significantly larger and were (c) $-381.0$, (f) $-26.6$, and (i) $97.8$ for ROI 1 and (c) $-299.8$, (f) $-82.8$, and (i) $214.5$ for ROI 2. Standard deviations (HU) with PCP were (b) $167.3$, (e) $20.0$, and (h) $45.1$ for ROI 1, and (b) $158.8$, (e) $21.5$, and (h) $47.1$ for ROI 2. Those with LCP were comparable to PCP and were (c) $170.5$, (f) $20.6$, and (i) $45.0$ for ROI 1, and (c) $189.3$, (f) $25.9$, and (i) $49.1$ for ROI 2, respectively.

Figure 9 shows basis density maps with a thickness of 3.4 mm reconstructed from the corresponding basis line integrals. Both the adipose and the iodine maps of PCP were very accurate throughout the imaged area, whereas those of LCP had biases almost throughout the images. The adipose map of LCP (Figure 9c,g) shows that large biases outside the neck in projections (Figure 8c,g) were propagated to the entire image during the image reconstruction process, which was consistent with the chest/cardiac scan (Figures 5 and 6).

Figure 10 shows monoenergetic CT images obtained by PCP and LCP. Similar to the chest/cardiac scan, the PCP images had neither biases nor artifacts, whereas the LCP images at 40 and 130 keV (Figure 10g,i) had biases throughout the head and inconsistent shading/whitening artifacts near carotid arteries on the posterior side. To our surprise, the 70-keV LCP image displayed very little biases (Figure 10f). This was a coincidence as positive biases in adipose density images and negative biases in iodine density images canceled out each other via a weighted summation when the 70-keV CT image was synthesized.

4 | DISCUSSION

Using the PP–CS model, there was no model–data mismatch in the PCP algorithm. The PCP compensated the effect of both PP and CS successfully as long as the number of detected events was larger than 10–120 per datum (pixel), producing no or very little biases in basis line integrals even though count-rates were high and PCL was high (e.g., $>0.5$). As most of the rays in the CT-based assessment satisfied the condition, no measurable biases were present in both basis density maps and monoenergetic CT images. In contrast, the use of an LC–CS model with the LCP algorithm had model–data mismatch and, therefore, resulted in biases when incident count-rates were higher, the PCL was $\geq 0.15$, and the mismatch was more significant. The “threshold” for 2.0 cm of adipose bias came at the PCL of 0.15, which was lower than we originally anticipated (which was 0.30). Biases may be present with a small fraction of projection data only; however, the biases were spread over the entire image via the image reconstruction process. One could use a nonlinear image reconstruction method to suppress the spread; however, a better and more robust solution is to eliminate a model–data
FIGURE 8 Results of the head/neck scan. The true and estimated basis line integrals, $v_1$ (a–c) and $v_2$ (d–f). The profiles of the 50th row of $v_1$ (g), $v_2$ (h), and the probability of count loss, PCL (i). The pulse pileup (PP) and charge sharing (CS) compensation (PCP) algorithm had no visible biases (b, e, g, and h), whereas the loss of count (LC) and CS compensation (LCP) produced negative biases in $v_1$ in lung regions and near the body contour (c and g, arrows) and positive biases throughout the $v_2$ image (f and h). The PCL values for the X-ray beams with biased LCP estimates were higher than 0.15 (i). The counts were in the range of $6.8 \times 10^3$–$7.4 \times 10^4$ per datum and the maximum PCL was 0.27. The window width/center was 26/6 (cm) for $v_1$ and 0.01/0.00 for $v_2$, respectively.

FIGURE 9 Results of the head-and-neck scan. The true and estimated relative density maps of basis functions, $w_1$ (a–c) and $w_2$ (d–f). Horizontal profiles of 35 mm above the center for $w_1$ (g) and $w_2$ (h). The pulse pileup (PP) and charge sharing (CS) compensation (PCP) algorithm had no visible biases, whereas the loss of count (LC) and CS compensation (LCP) images had positive biases in the $w_1$ map (c and g) and negative biases in the $w_2$ map (f and h). The window width/center was 1.0/1.0 (d.l.) for $w_1$ maps and 0.50$ \times 10^{-3}$/0.15$ \times 10^{-3}$ (d.l.) for $w_2$ maps. Biases (d.l.) with PCP were (b) $8.9 \times 10^{-4}$ and (e) $-1.0 \times 10^{-3}$ for ROI 1 (indicated by a circle in (a)) and (b) $8.5 \times 10^{-4}$ and (e) 0.0 for ROI 2. Biases (d.l.) with LCP were significantly larger and were (c) $2.5 \times 10^{-2}$ and (f) $-1.9 \times 10^{-4}$ for ROI 1 and (c) $1.3 \times 10^{-1}$ and (f) $-9.2 \times 10^{-4}$ for ROI 2. Standard deviations (d.l.) with PCP were (b) $2.3 \times 10^{-2}$ and (e) $1.4 \times 10^{-4}$ for ROI 1, and (b) $2.2 \times 10^{-2}$ and (e) $1.3 \times 10^{-4}$ for ROI 2. Standard deviations (d.l.) with LCP were somewhat larger than those with PCP and were (c) $3.0 \times 10^{-2}$ and (f) $1.9 \times 10^{-4}$ for ROI 1, and (c) $2.8 \times 10^{-2}$ and (f) $1.9 \times 10^{-4}$ for ROI 2, respectively.
mismatch by using the PP–CS model (hence, the PCP algorithm).

Modeling the spectral distortion due to PP is more challenging in general than modeling for CS. Consequently, accurate PP models are more computationally expensive to evaluate than accurate CS models. It makes it extremely challenging to develop a model-based iterative PCP method by integrating two models and using it as a part of the forward imaging process during iterations. The proposed PCP algorithm allows us to use the complex PP–CS model, efficiently performs an exhaustive search with three steps, and maximizes the Poisson likelihood of PCD data while compensating for the effect of both PP and CS. The PCP algorithm is a statistically sound method when pre-sampling intervals are sufficiently small. Because the maximizer is one of the sampled points in $\Omega$ and $\Sigma$, the PCP is essentially the nearest neighbor operation and, therefore, adds the effect of discretization to the estimation results. It is essential to use sufficiently small sampling intervals.

One can improve the computational efficiency of the PCP. A one-step exhaustive search would have required Poisson LL evaluation at 10 890 000 data points $[h_{PPCS}(V)]$ for every noisy dataset, which would have required 160 days per CT scan. The three-step PCP computes the Poisson LL at $\sim$3200 data points only, resulting in 68 min per CT scan. Nonetheless, 3200 data points may still be large. One could decrease the number of data points by limiting the search range and eliminating unnecessary points in both $\Omega$ and $\Sigma$. Alternatively, one could construct an iterative maximum likelihood method that computes Poisson LL at any point by interpolating precomputed data at grid points. Even though evaluating the cost function may take long time for each iteration, the number of iterations may be small and the overall computational cost for the iterative method may be less than that for the current three-step exhaustive search.

We included the effect of a bowtie filter in the simulation using the scheme outlined in Section 2.2.3: estimating line integrals for both the object and the bowtie filter ($v_{PCP} + v_b$), subtracting the (known) line integrals of the bowtie filter $v_b$, and obtaining those for the object only, $v_{PCP}$. We think it is a clever way to use single PP–CS model and include PCD pixel-dependent incident X-ray intensities and spectra due to the bowtie filter, instead of creating a pixel-specific PP–CS model for thousands of pixels. When the proposed PCP is applied to a physical PCD-CT system, pixel-to-pixel variations and condition-specific deviation from the expected counts (due to, e.g., sensitivity variations) may become an issue. One may need to use pixel-specific model parameters and develop a wrapper that absorbs such variations and converts pixel- and condition-specific outputs to a standard pixel's outputs, similar to sensitivity normalization methods used for many sensors; then single PP–CS model for the standard pixel will be applied to all of the (converted) pixels, including the effect of a bowtie filter.

The study has a few limitations. First, we did not use physical PCD data nor PCD-CT system data. Developing a method with controlled data and applying it to an actual system poses two different challenges and one needs to accomplish each work carefully. The PP–CS model used in this study showed excellent agreement with a few physical PCDs and Monte Carlo simulation programs in the previous studies. As discussed in the previous paragraph, we will need to use pixel-specific model parameters and develop an effective wrapper to absorb pixel-to-pixel variations and condition-specific deviations. It requires a substantial amount of effort.

**FIGURE 10** Results of the head/neck scan. Monoenergetic chest/cardiac computed tomography (CT) images synthesized from the true density maps (a, d, g), the pulse pileup (PP) and charge sharing (CS) compensation (PCP)-estimated maps (b, e, h), and the loss of count (LC) and CS compensation (LCP)-estimated maps (c, f, i). The synthesized energies were 40 keV for (a–c), 70 keV for (d–f), and 130 keV for (g–i). The window width/center was 600 HU–100 HU. Biases (HU) with PCP were (b) −0.7, (e) 0.3, and (h) 0.7 for ROI 1 (indicated by a circle in (a)), and (b) −0.5, (e) −0.4, and (h) −0.7 for ROI 2. Biases (h) with LCP were significantly larger and were (c) −541.7, (f) −1.8, and (i) 18.6 for ROI 1, and (c) −267.4, (f) −1.7, and (i) 92.5 for ROI 2. Standard deviations (HU) with PCP were (b) 38.3, (e) 6.7, and (h) 17.1 for ROI 1, and (b) 37.7, (e) 5.8, and (h) 15.9 for ROI 2. Those with LCP were somewhat larger than with PCP and they were (c) 54.3, (f) 6.8, and (i) 24.0 for ROI 1, and (c) 54.2, (f) 6.0, and (i) 20.8 for ROI 2, respectively.
based on our previous experiences; we shall leave it for the future work. Second, tube current modulation was not employed during CT scans for simplicity. To use PCP with the tube current modulation, one will need to generate multiple PP–CS models at different tube current values, perform inter-model interpolation to compute a PP–CS model for the tube current for each projection, and run PCP using the projection-specific PP–CS models. Third, Poisson data with no correlation were used and the correlation between neighboring pixels and multiple energy windows of the same pixel was not simulated. As a consequence, this study could not assess the potential noise penalty of the PCP algorithm that used Poisson LL and ignored the correlation. We believe that the assessment of biases due to PP was valid, because the expectations of PCD data were accurate and recorded counts were very high because X-rays were intense (e.g., >40 000 counts per superpixel per reading). To generate PCD data with such complex correlations, we would need to use a Monte Carlo simulator. A limited speed of Monte Carlo simulators would, in turn, limit the number of PCD pixels and projections that could be used in a study and that would have made it impossible to simulate a CT scan with a large number of PCD pixels and projections. We decided to use Poisson data with no correlation because we were interested in studying the biases and artifacts in basis density maps and monoenergetic CT images. We plan to perform the Monte Carlo simulation study as the next step.

5 CONCLUSIONS

We have developed the PCP algorithm that uses the PP–CS model. The PCP algorithm successfully compensates for the effect of the spectral distortion due to both PP and CS and provides little or no biases in basis line integrals, basis density maps, and monoenergetic CT images even though the PCL is higher than 0.8 with very intense X-rays in some cases. In contrast, the LCP algorithm, which models an LC due to pileup, produces severe biases when incident count-rates are high and the PCL is 0.15 or higher.

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CONFLICT OF INTEREST

The authors CP and KS are with Siemens Healthineers. The authors have no additional relevant conflict of interest to disclose.

DATA AVAILABILITY STATEMENT

The simulation data presented in this paper may be made available to interested readers upon request. Please submit the corresponding author a written proposal for collaborative projects.

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Let \( n_{X} \) be the spectrum vector as the output of operation \( X \), that is, the number of photons (or counts or pulses) per reading time \( \Delta t \) per Photon counting detector (PCD) pixel within a hypothetical 1-keV-width energy window centering at energy \( E \) and \( E = (1, 2, ..., T) \) keV, where superscript \( T \) indicates a transpose. Let \( \Psi_{CS+PP}(n) \) be a distortion operation that models the combined effect of both charge sharing (CS) and pulse pileup (PP), and \( \Psi_{CS}(n) \) and \( \Psi_{PP}(n) \) be the distortion operation for CS alone and PP alone, respectively. Finally, let \( \Psi_{A}(n, v_{b} + v_{i}) \) be the attenuation due to the bowtie filter \( v_{b} \) and the object \( v_{i} \). The operation \( \Psi_{A}(n, v_{b} + v_{i}) \) is completed prior to the x-rays incident onto PCDs, and most \( \Psi_{CS}(n) \) and \( \Psi_{PP}(n) \) occurs within PCD sensors and electronics, respectively. Therefore, the spectrum that a PCD outputs, \( n_{PPCS} \), can be computed by cascading the three operations:

\[
\Psi_{CS+PP}(\Psi_{A}(n_{0})) = \Psi_{PP}(\Psi_{CS}(\Psi_{A}(n_{0}, v_{b} + v_{i}))), \tag{A1}
\]

where \( n_{0} \) is the spectrum exiting the X-ray tube. By replacing the PP model by the loss of count (LC) model, \( \Psi_{LC}(n) \), the spectrum, \( n_{LCCS} \), can be computed as

\[
n_{LCCS} = \Psi_{LC}(\Psi_{CS}(\Psi_{A}(n_{0}, v_{b} + v_{i}))). \tag{A2}
\]

Let \( \Psi_{B}(n) \) be the integral operation on the spectrum \( n \) over the corresponding energy range for multiple energy windows and the PCD data vector \( y \) can be computed by \( y = \Psi_{B}(n) \). Therefore,

\[
y_{PPCS} = h_{PPCS}(v_{b} + v_{i}) = \Psi_{B}(\Psi_{PP}(\Psi_{CS}(\Psi_{A}(n_{0}, v_{b} + v_{i})))) \tag{A3}
\]

\[
y_{LCCS} = h_{LCCS}(v_{b} + v_{i}) = \Psi_{B}(\Psi_{LC}(\Psi_{CS}(\Psi_{A}(n_{0}, v_{b} + v_{i})))) \tag{A4}
\]

### A.1 Cascaded model

#### Attenuation model

Let \( n_{A} \) be the spectrum vector after attenuation, which can be calculated by using basis functions \( \Phi \) shown in Equation (2) as

\[
n_{A} = n_{0} \exp(-p) = n_{0} \exp(-\Phi(v_{b} + v_{i})). \tag{A5}
\]

#### CS model

Let \( n_{CS} \) be the spectrum that is incident onto anode after CS, which can be computed using the CS model.

### APPENDIX A

In the Appendix, we concisely describe the cascaded model for the spectral distortion process, the models for each process, and the probability of count loss, PCL.
in Ref. [19] for $\Psi_{CS}$: $n_{CS} = \Psi_{CS} (n_A)$. The operation $\Psi_{CS}$ takes into account both (i) no interaction (i.e., a photon passing through the PCD with no interaction) and (ii) one-time photoelectric effect interaction per photon (i.e., an event). Compton scattering is not taken into account. Either of the three sub-phenomena occurs following one photoelectric effect interaction: (i) total absorption; (ii) fluorescence X-ray emission that escapes from the PCD entirely; or (iii) fluorescence X-ray emission and its reabsorption by either the primary PCD pixel or one of its neighboring pixels. CS, a split of charge cloud among adjacent pixels, occurs for both the primary cloud and the secondary cloud. Note that due to spill-in crosstalk from neighbor PCD pixels (which is a half of CS events), the number of pulses created at the pixel-of-interest per reading is larger than the number of photon interactions: $\sum_E n_{CS}(E) > P(I) \sum_E n_A(E)$, where $P(I)$ is the probability of photon interaction (i.e., an event). Notice that $n_{CS}(E)$ is the number of pulses, not photons, per anode per reading per 1-keV width.

A.4 PP model
The PP model presented in Refs. [21,22] uses a product of three functions:

1. $P(R)$, the probability of one count being recorded, which is an event $R$.
2. $\text{pmf}(m|R)$, the probability mass function of $m$th order PP given that one count was recorded.
3. $\text{pmf}(E|m,R)$, the probability mass function of one count being recorded at an energy $E$ with $m$th order PP.

where $m$th order PP means that $(m+1)$ pulses contributed to produce one count at the pixel-of-interest. The recorded spectrum $n_{PPCS}(E)$ is then given by

$$n_{PPCS}(E) = \Psi_{PP}(n_{CS}) = P(R) \sum_{m=0}^{\infty} \text{pmf}(m|R) \text{pmf}(E|m,R) \times \sum_E n_{CS}(E). \quad \text{(A6)}$$

The first two functions for the non-paralyzable model have been discussed in Ref. [33] and are

$$P(R) = 1 / (1 + a_{CS} \tau), \quad \text{(A7)}$$

and

$$\text{pmf}(m|R) = (a_{CS} \tau)^m \exp (-a_{CS} \tau) / m!, \quad \text{(A8)}$$

respectively, where $a_{CS} = \sum_E n_{CS}(E)/\Delta t$ is the rates of pulses generated at the pixel-of-interest, and $\tau$ is the dead-time of the detector. The third function $\text{pmf}(E|m,R)$ starts with the probability mass function of the incident spectrum, $n_{CS}(E) / \sum_E n_{CS}(E)$, for pileup order $m = 0$, and uses a sequential recursive scheme to compute the spectrum recorded with $m$th order pileup, $\text{pmf}(E|m > 0,R)$, from one order lower spectrum, $\text{pmf}(E|m - 1,R)$.

A.5 LC model
The LC model scales the CS spectrum using the following probability of one count being recorded:

$$n_{LCCS}(E) = \Psi_{LC}(n_{CS}) = P(R) n_{CS}(E). \quad \text{(A9)}$$

The LC model is essentially the PP model with restricting pileup order to $m = 0$.

A.6 Energy binning process
The function $\Psi_B(n)$ is used to compute the output of multiple energy windows $y$

$$y = \Psi_B(n) = S_B n, \quad \text{(A10)}$$

where $S_B$ is an $N_k \times N_E$ matrix with its elements being either 1 or 0, where $N_k$ is the number of energy windows and $N_E$ is the length of the energy vector $n$.

A.7 Probability of count loss (PCL)
The PCL can be computed from $P(R)$ as

$$\text{PCL} = 1 - P(R). \quad \text{(A11)}$$