Single-atom catalysts reveal the dinuclear characteristic of active sites in NO selective reduction with NH\textsubscript{3}

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High-performance catalysts are extremely required for controlling NO emission via selective catalytic reduction (SCR), and to acquire a common structural feature of catalytic sites is one key prerequisite for developing such catalysts. We design a single-atom catalyst system and achieve a generic characteristic of highly active SCR catalytic sites. A single-atom Mo\textsubscript{1}/Fe\textsubscript{2}O\textsubscript{3} catalyst is developed by anchoring single acidic Mo ions on (001) surfaces of reducible α-Fe\textsubscript{2}O\textsubscript{3}, and the individual Mo ion and one neighboring Fe ion are thus constructed as one dinuclear site. As the number of the dinuclear sites increases, SCR rates increase linearly but the apparent activation energy remains almost unchanged, evidencing the identity of the dinuclear active sites. We further design W\textsubscript{1}/Fe\textsubscript{2}O\textsubscript{3} and Fe\textsubscript{1}/WO\textsubscript{3} and find that tuning acid or/and redox properties of dinuclear sites can alter SCR rates. Therefore, this work provides a design strategy for developing improved SCR catalysts via optimizing acid-redox properties of dinuclear sites.
Selective catalytic reduction (SCR) of NO with NH₃ over V₂O₅-based catalysts is a widely used technology for controlling NO emission from stationary sources. The increasingly stringent emission regulations demand the development of high-performance SCR catalysts available for various harsh conditions. However, a common structural feature of active catalytic sites (ACSs), as well as reaction mechanisms, is still obscure, which becomes one of the main obstacles for developing such catalysts.

The nature of ACSs has been extensively studied to achieve the generic feature of ACSs to develop highly active catalysts since V₂O₅-based catalysts were applied for SCR in 1970s. It is commonly accepted that highly active catalysts require ACSs to simultaneously possess acid-redox features, but the origins of the acid-redox properties, provided solely by one mononuclear site or respectively by two adjacent metal sites, i.e., one dinuclear site, are still highly debated. Even for typical V₂O₅-based catalysts, there is little consensus on the structure of ACSs. Marberger et al. identified ACSs as one mononuclear vanadium site4, which serves not only as one Lewis acid site for NH₃ adsorption, but also as one redox site to close a SCR cycle, similar to the ACS structure proposed by Ramis et al.7. However, Timpson et al. identified an adjacent dinuclear vanadium site as ACS, which was subsequently used as a structural model to describe SCR mechanisms. Went et al. confirmed the coexistence of monomeric vanadyl and polymeric vanadate species including dimers on V₂O₅/TiO₂ surfaces, all of which were catalytically active in SCR. These discrepancies in identification of ACSs have mainly arisen from site-averaged information obtained from the studied catalysts without uniform active sites.

Single-atom catalysts with uniform ACSs are favorable for studying the nature of ACSs. Wark et al. reported that a single-atom V₇/ZSM-5 catalyst had significant SCR activity, implying the mononuclear active sites, but its activity is much lower than that over V₂O₅/TiO₂ with abundant dinuclear sites, in line with the results that dinuclear sites are superior to mononuclear sites. Although the existence of the dinuclear sites above is either experimentally speculative or theoretically predicted, dinuclear ACSs appear to be necessary for high SCR activity. Likewise, a dynamically formed transient Cu dimer showed higher SCR rates than one Cu monomer, indicating the requirement of dinuclear ACSs in SCR. An ideal strategy is to fabricate dinuclear metal sites on supports3, which allows them to function as dual sites catalyzing SCR reaction, but it is a formidable task to synthesize such a catalyst.

Here, we develop a single-atom Mo₃/Fe₂O₅ catalyst, and thus the isolated acidic Mo ions and one adjacent surface redox Fe ions are assembled as uniform dinuclear acid-redox sites, which shows high SCR turnover frequencies (TOFs) comparable to V₂O₅/TiO₂. To tune acid-redox properties of dinuclear sites, we develop W₁/Fe₂O₅ and Fe₁/WO₃, and find that SCR activity can be controlled by tuning acid redox properties of dinuclear sites, thus implying a common dinuclear feature of highly active catalytic sites.

Results
Fabrication of the single-atom Mo₃/Fe₂O₅ catalyst. We prepared hexagon-shaped α-Fe₂O₃ nanosheets mainly exposing (001) facets, as confirmed by synchrotron X-ray diffraction (SXRD, Supplementary Fig. 1) and transmission electron microscopy (TEM, Supplementary Fig. 2) techniques. On the Fe₂O₃(001) surface, there are plenty of threefold hollow sites formed by three surface lattice oxygen atoms (Supplementary Fig. 2), which serve as suitable sites for anchoring MoO₅⁺/MoO₃⁺ or WO₅⁺/WO₃⁺ with an ionic radius of ∼0.6 Å. We successfully anchored single Mo ions on the Fe₂O₃(001) surfaces to get a single-atom Mo₃/Fe₂O₃ catalyst (Fig. 1). The highly dispersed Mo ions are evidenced by the energy dispersive X-ray spectroscopy (EDX) mappings of Mo₁/Fe₂O₃ (Fig. 1c–f) and the SXRD patterns of Mo₁/Fe₂O₃ (Supplementary Fig. 1). In Fig. 1g, the aberration-corrected high-angle annular dark-field scanning TEM (AC-STEM) image of Mo₁/Fe₂O₃ shows that the Mo ions are atomically dispersed on the α-Fe₂O₃(001) surface. As further analyzed by the selected-area intensity surface plot and the corresponding structural model (Fig. 1h and Supplementary Fig. 3), the Mo ions are precisely anchored on the threefold hollow sites (the yellow circles in Fig. 1g, h). Hence, each isolated Mo ion and one adjacent outermost surface Fe ion (denoted as Fe₄surf in Fig. 1h) with a distance of ∼2.9 Å in between are assembled as one dinuclear site (the red ellipse in Fig. 1g).

Structures of the dinuclear site. Figure 2a shows the χ(R) k²-weighted Fourier-transform extended X-ray absorption fine structure (FT-EXAFS) spectra of Mo₁/Fe₂O₃ and α-MoO₃ at the Mo K-edge and α-Fe₂O₃ at the Fe K-edge in Supplementary Figs. 4 and 5, and the related structure parameters are listed in Supplementary Table 1. The FT-EXAFS spectrum of Mo₁/Fe₂O₃ is similar to that of α-Fe₂O₃, implying that the Mo ion is located at a surface site corresponding to the Fe site in α-Fe₂O₃ bulk, but distinctly different from that of α-MoO₃, ruling out the existence of α-MoO₃ on Mo₁/Fe₂O₃ surfaces. The second peak is contributed from the scattering path between the Mo atom and the neighboring Fe atoms. An average distance between Mo and Fe is ∼2.9 Å with a coordination number (CN) of 3 in Supplementary Table 1, consistent with the observation of the dinuclear Mo₁–Fe₁ site in Fig. 1g. The first peak can be assigned to the Mo–O bonds with an average bond length of ∼1.88 Å and a CN of 6 in Supplementary Table 1, indicating the existence of a MoO₆ motif, i.e., each anchored Mo ion has three surface dangling bonds besides three Mo–O bonds formed with three oxygen ions of the anchoring site. The Mo–O bond length (1.88 Å) is shorter than the Fe–O bonds (1.98 Å) in α-Fe₂O₃ (Supplementary Table 1), which shows the existence of surface dangling Mo = O bond(s), as evidenced by a double-bond-specific Raman band at ∼989 cm⁻¹ appearing in the Raman spectrum of Mo₁/Fe₂O₃ in Supplementary Fig. 6.

In the Mo L₃-edge X-ray absorption spectra of α-MoO₃ and Fe₂(MoO₄)₃ (Fig. 2b), two peaks of α-MoO₃ are readily assigned to the Mo 2p₃/2 → 4d(t₂g) and 4d(e_g) transitions, respectively, with a ligand-field splitting energy of ∼3.1 eV for a MoO₆ octahedral symmetry (O₆)²¹, which reduces down to ∼1.9 eV for a MoO₅ tetrahedral symmetry (T₅) in Fe₂(MoO₄)₃.²¹ The Mo L₃-edge X-ray absorption spectrum of Mo₁/Fe₂O₃ is characteristic of two peaks with a splitting energy of ∼3.1 eV (Fig. 2b), similar to that of α-MoO₃. These results combined with the above ACE-stimulated EXAFS data and the Raman evidence manifest the existence of a distorted MoO₆ octahedral structure on the Mo₁/Fe₂O₃ surface.

Acid and redox properties of the dinuclear site. The absorption peak of Mo₁/Fe₂O₃ due to the Mo 2p₃/2 → t₂g transition is weaker than that of α-MoO₃ when we normalized the intensity of their peaks due to the Mo 2p₃/2 → e_g transitions (Fig. 2b), implying that the oxidation state of the isolated Mo ion is lower than Mo⁵⁺ in α-MoO₃. More accurately, owing to the peak areas proportional to the unoccupied states of the orbitals,²² we deconvoluted the spectrum of Mo₁/Fe₂O₃ to two individual peaks, and thus the unoccupied states of the t₂g and e_g orbitals are positively proportional to the areas of the blue shade and the red shade (Fig. 2b), respectively. An area ratio of the two peaks is ∼5:4, indicating an electronic configuration (t₂g⁻⁶e_g⁰) of the Mo 4d...
orbitals of the Mo ions of Mo$_i$/Fe$_2$O$_3$, i.e., the Mo species are Mo$^{5+}$, in accordance with the data of the Mo 3d X-ray photoelectron spectrum of Mo$_i$/Fe$_2$O$_3$ (Supplementary Fig. 7). For the MoO$_6$ motif, three oxygen atoms are provided by electroneutral α-Fe$_2$O$_3$, and the remaining fragment is negatively charged [MoO$_3$]$^-$ due to Mo$^{5+}$ and O$^2$\textsuperscript{-}. Taking the nearly unchanged oxidation state of Fe after the Mo anchoring into account (Supplementary Fig. 8), the MoO$_6$ motif contains one hydrogen ion (H$^+$) for the charge balance, as evidenced by the diffuse reflectance infrared Fourier-transform (DRIFT) spectra in Supplementary Fig. 9. Thus, each isolated Mo ion due to the formation of a MoO$_3$H species can provide one Bronsted acid site\textsuperscript{23}, which can transform to the Lewis acid site during the SCR reactions\textsuperscript{24} or in the SCR temperature window (Supplementary Fig. 10).

Apart from the acidic property, the redox ability of ACS is also required for closing a SCR cycle\textsuperscript{2}. To study the redox property of Mo$_i$/Fe$_2$O$_3$, we carried out H$_2$ temperature-programmed reduction procedure (H$_2$-TPR) for three samples (Fig.3a). α-Fe$_2$O$_3$ has a much stronger reduction ability than α-MoO$_2$. A shoulder peak of α-Fe$_2$O$_3$ at $\sim$310 °C is readily attributed to the Fe$_2$O$_3$ → FeO$_2$ reduction, and a strong peak at $\sim$380 °C with a discernible shoulder at a high-temperature edge ($\sim$410 °C) can be due to the Fe$_3$O$_4$ → Fe$^0$ reduction\textsuperscript{25}. Subty, a very weak shoulder appears in a temperature regime $\approx$180–320 °C (up-left inset of Fig. 3a), which can be assigned to the reduction of the surface active oxygen of α-Fe$_2$O$_3$ (Supplementary Discussion). The Mo anchoring has little effect on the redox ability of the surface active O atoms of α-Fe$_2$O$_3$ (up-left inset of Fig. 3a), but the reduction temperatures of the bulk O atoms shifted up by $\sim$20 °C. Moreover, an extra weak peak appears in a high-temperature regime 460–615°C (up-right inset in Fig. 3a), which can be readily assigned to the reduction of the Mo species (Supplementary Discussion). This result evidences that the redox property of Mo$_i$/Fe$_2$O$_3$ originates from the FeO$_2$ species of the dinuclear sites. Since the Mo and Fe ions can provide the acidic and redox properties, respectively, the dinuclear site possesses the common acid-redox properties of ACS of SCR\textsuperscript{2}.

**Identifying the dinuclear characteristic of active sites.** To identify active sites of Mo$_i$/Fe$_2$O$_3$, we synthesized a series of Mo$_i$/Fe$_2$O$_3$ with the different number of the Mo ions by tuning the Mo loadings (Supplementary Discussion). NO conversions ($X_{NO}$) in SCR over these Mo$_i$/Fe$_2$O$_3$ catalysts are shown in Supplementary Fig. 11, and $X_{NO}$ increases with the Mo loading, whereas the reducible α-Fe$_2$O$_3$ and the acidic α-MoO$_2$ alone have very low SCR activities under identical reaction conditions. Meanwhile, N$_2$ selectivity of α-Fe$_2$O$_3$ drastically enhances after the Mo loading (Supplementary Fig. 12), and the Mo$_i$/Fe$_2$O$_3$ also shows excellent H$_2$O and/or SO$_2$ durability (Supplementary Fig. 13). This evidences that both the acid site and the redox site are required for excellent SCR performance, consistent with the literature\textsuperscript{2-4}. In the reaction kinetics regime ($X_{NO}$ < 15%), we extracted SCR rates at 270 °C from Supplementary Fig. 11, and the apparent activation energy ($E_a$) from the Arrhenius plot of Supplementary Fig. 14. In Fig. 3b, SCR rates increase linearly with the Mo number, and $E_a$ almost remains constant ($86 ± 4$ kJ mol$^{-1}$), evidencing that the active sites of Mo$_i$/Fe$_2$O$_3$ are uniform. Owing to the acid-redox properties and the similar structure as the dinuclear active site of V$_2$O$_5$-based catalysts\textsuperscript{2,26}, and the same catalytic behavior as the dinuclear Cu sites\textsuperscript{14}, the dinuclear Mo$_1$-Fe$_1$ sites are rationally

![Fig. 1 EDX mapping and AC-STEM images of Mo$_i$/Fe$_2$O$_3$.](Image)

*a* TEM image of Mo$_i$/Fe$_2$O$_3$, *b* AC-STEM, and *c*–*f* EDX mapping images of the selected area (black dashed rectangle) in *g*. The Mo loading is 1.3 wt% with respect to α-Fe$_2$O$_3$. The purple, red, yellow, and brown balls represent Mo atoms, O atoms, surface Fe atoms (Fe$_{surf}$), and subsurface Fe atoms (Fe$_{sub}$), respectively. Selected single Mo atoms and dinuclear Mo$_1$-Fe$_1$ sites are marked by the yellow circles and the red ellipses, respectively.
Fig. 2 The geometric structure of the MoO$_6$ motif and the electronic structure of the isolated Mo ions. a $\chi(R)$ $k^2$-weighted EXAFS spectra of Mo$_{1/2}$/Fe$_2$O$_3$ (red line) and $\alpha$-MoO$_3$ (black line) at the Mo K-edge together with $\alpha$-Fe$_2$O$_3$ (blue line) at the Fe K-edge. b Mo L$_2$-edge X-ray absorption spectra of Mo$_{1/2}$/Fe$_2$O$_3$ (red line), $\alpha$-MoO$_3$ (black line) and Fe$_2$(MoO$_4$)$_3$ (green line). Blue and red shades represent the unoccupied states of the Mo $t_{2g}$ and $e_g$ orbitals, respectively.

identified as ACSs. Otherwise, $X_{\text{NO}}$ decreases (Supplementary Fig. 15) when the structure of the dinuclear sites were destroyed (Supplementary Fig. 16). Furthermore, we calculated TOFs (converted NO molecules per ACS per second) to be $\sim 1.7 \times 10^{-3}$ s$^{-1}$ at 270 °C (Supplementary Fig. 17), comparable to the TOFs values ($1.3 \times 10^{-3}$ s$^{-1}$ at 277 °C$^{27}$, $2.4 \times 10^{-3}$ s$^{-1}$ at 323 °C$^{16}$) of V$_2$O$_5$/TiO$_2$.

We tuned the acid-redox properties of dinuclear sites, and studied the effect of the properties on SCR activity to substantiate whether the structure feature of dinuclear acid-redox sites can act as a generic structural model of ACSs. To tune the acidic property of the dinuclear site, we anchored the W ions with the weaker acidity than the Mo ions$^{23}$ on the $\alpha$-Fe$_2$O$_3$(001) surfaces to get Fe$_1$/WO$_3$ (Supplementary Discussion). The structures of the redox property of the dinuclear W$_1$-Fe$_1$ active site of Fe$_1$/WO$_3$ is much weaker than that of W$_1$/Fe$_2$O$_3$ (Supplementary Fig. 26) as that of W$_1$/Fe$_2$O$_3$ or Mo$_1$/Fe$_2$O$_3$ indicate the existence of dinuclear W$_1$-Fe$_1$ sites. The redox property of the dinuclear W$_1$-Fe$_1$ site of Fe$_1$/WO$_3$ is much weaker than that of W$_1$/Fe$_2$O$_3$ (Supplementary Fig. 20), which is one main factor that led to the SCR rates of Fe$_1$/WO$_3$ lower than W$_1$/Fe$_2$O$_3$ (Fig. 4e) and a same trend of catalytic behavior (Supplementary Fig. 24). Therefore, to tune the acidic or/and redox properties of the dinuclear sites can alter SCR activities, indicating that the dinuclear acid-redox site can function as a generic structural model of highly active catalytic sites of SCR.

Discussion

The dinuclear structural model could provide a basis for a precise identification of highly active SCR catalytic sites. With an assist of this model to identify dinuclear ACSs, it is not difficult to
understand the fact that dimeric vanadium sites show much higher SCR rates than monomeric sites for V2O5-based SCR catalysts5,8, and that a parabola-type curve of TOFs appears as the vanadium coverage increases29. This model also gives a satisfactory explanation for the promotional effect of WO3 or MoO3 for V2O5/TiO2 mainly because of the emerging dinuclear W-V or Mo-V catalytic sites more active than the dinuclear V-V sites due to the strong acidity properties of W or Mo ions6,15,23. This model underpins our fundamental understanding why SCR reactions preferentially occur at interfaces of acid-redox oxide catalysts5,8, and that a parabola-type curve of TOFs appears as the SCR rates over W1/Fe2O3 (red circle) and Fe1/WO3 (black square) with different ACS numbers at 270 °C. The error bars represent standard error.

**Methods**

**Sample synthesis.** All the chemicals are of analytical grade and used as received.

**Single-atom Mo1/Fe2O3 catalysts.** We firstly prepared the α-Fe2O3 hexagonal nanosheets according to the reference15. FeCl3·6H2O (0.54 g, 2.0 mmol) was dissolved in ethanold (30.0 mL) with a trace addition of de-ionized water (1.5 mL) under vigorously magnetic stirring until completely dissolved, to which sodium acetate (1.91 g, 23.3 mmol) was added under stirring. The mixture was sealed in a Teflon-lined stainless autoclave (50 mL) and maintained in the oven at 180 °C for 24 h. After natural cooling to room temperature, the resulting solid was washed with de-ionized water and ethanol several times, respectively, dried at 60 °C for 4 h. The single-atom Mo1/Fe2O3 catalysts were prepared by the impregnation method. The certain amount of (NH4)6H2W12O40·xH2O (MW: 2956.30) and Fe(NO3)3·9H2O precursors, and a γ-WO3 nanoplate support were used, and Fe1/WO3 was calcined at 400 °C in air for 4 h. The W loadings of W1/Fe2O3 were set to be 2.0, 1.5, 1.0, and 0.53 wt% with respect to α-Fe2O3. The Fe loadings of Fe1/WO3 were set to be 0.28, 0.21, 0.17, 0.07 wt% with respect to γ-WO3. Before the preparation of Fe1/WO3, the γ-WO3 nanoplate support was prepared according to the previous report28. Briefly, Na2WO4·2H2O (1.65 g, 5 mmol) was dissolved in 30 mL de-ionized water, to which an aqueous HCl solution (5 mL, 36 wt%) was added under magnetic stirring at room temperature. A H2C2O4 (0.45 g, 5 mmol) was introduced into the solution under stirring for 1 h. The resulting dark-yellow precursor solution was transferred into a 50 mL Teflon-lined stainless autoclave, sealed and heated in the oven at 120 °C for 12 h. After cooling to room temperature, the precipitate was collected via centrifugation and further washed with de-ionized water and ethanol, and dried in air at 80 °C. Finally, the obtained powder was calcined at 400 °C for 4 h. Unless mentioned otherwise, the following Mo1/Fe2O3, W1/Fe2O3, and Fe1/WO3 refer to 1.3 wt% Mo/Fe2O3, 2.0 wt% W/Fe2O3, and 0.28 wt% Fe/WO3, respectively.

**Transmission electron microscopy (TEM) images.** TEM and high-resolution TEM (HRTEM) images were carried out with a JEOL JEM-2010F field-emission gun transmission electron microscope operating at an accelerating voltage of 200 kV and equipped with an ultra-high-resolution pole-piece that provides a point-resolution better than 0.19 nm. Fine powders of the materials were dispersed in ethanol, sonified, and sprayed on a carbon coated copper grid, and then allowed to air-dry. Aberration-corrected high-angle annular dark field scanning transmission electron microscopy (AC-STEM) images and energy dispersive X-ray spectroscopy (EDX) elemental mapping were performed at 200 kV with a JEOL ARM-200F field-emission electron microscope equipped with a probe corrector, a high-angle annular dark-field detector, and EDX detector. Fine powders of the materials were dispersed in ethanol,
sonified, and sprayed on a SiO₂ grid with a size of 8 nm in thickness, and then allowed to air-dry.

**Synchrotron X-ray diffraction (SRXD) patterns.** The X-ray diffraction data were obtained at beamline BL14B1 of the Shanghai Synchrotron Radiation Facility (SSRF) using X-ray with a wavelength of 0.6884 Å. The sample is loaded into a spinning capillary for measurements. Mythen 1 K Si strip linear detector is used for data acquisition. X-ray diffraction (XRD) patterns of some samples were also collected with a Rigaku Ultima-IV diffractometer (Japan) with Cu Kα radiation (λ = 1.5406 Å).

**X-ray absorption spectra (XAS).** XAS covers the X-ray absorption near-edge structure (XANES) spectra and extended X-ray absorption fine structure (EXAFS) spectra, which were measured at Mo K-edge and Fe K-edge at BL14W of the SSRF with an electron beam energy of 3.35 GeV and a ring current of 200–300 mA. Data were collected with a fixed exit monochromator using two flat Si(111) crystals for the Mo K-edge XAS measurement and two flat Si(111) crystals for the Fe K-edge XAS measurements. Harmonics were rejected by using a grazing incidence mirror. The XANES spectra were acquired at an energy step of 0.5 eV. The EXAFS spectra were collected in a transmission mode using ion chambers filled with N₂. The raw data was analyzed using IFEFFIT 1.211 software package. The soft-X-ray absorption spectra at the Mo L-edge were measured at 487A of the Beijing Synchrotron Radiation Facility with an electron beam energy of 2.21 GeV and a ring current of 300–450 mA.

**X-ray photoelectron spectra (XPS).** XPS were collected on an ESCALAB 250 multifunctional X-ray photoelectron spectroscopy instrument (Thermo Fisher) using a monochromatic Al-Kα X-ray source (hv = 1486.6 eV). The spectrometer was equipped with a delay-line detector. Spectra were acquired at normal emission with a passing energy of 40 eV. Spectra were all referenced to the C 1s peak at a binding energy of 284.6 eV for each new scan. Data analysis and processing was undertaken using XPSPeak4.1 with Shirley type background.

**Temperature-programmed reduction by hydrogen (H₂-TPR) profiles.** H₂-TPR was conducted by using an AutoChem II 2930HP auto-adsorption apparatus. The additional data are provided in the Supplementary Information. All the data that support the findings of this study are available from the corresponding author upon reasonable request.

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Author contributions

Y.C. and X.T. designed and led the experiments. W.Q. and X.L. prepared the catalysts, conducted the experiments, and analyzed the data. J.C. and Y.D. assisted in catalysts preparation and activity measurements. W.Q., X.T., and Y.C. wrote the manuscript. All authors commented on the manuscript.

Competing interests

The authors declare no competing interests.

Additional information

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