Investigation of porosity effect on flexural analysis of doubly curved FGM conoids

Abstract: The flexural analysis of doubly curved functionally graded porous conoids was performed in the present paper. The porosities inside functionally graded materials (FGMs) can occur during the fabrication and lead to the occurrence of micro-voids in the materials. The mathematical model includes expansion of Taylor’s series up to the third degree in thickness coordinate and normal curvatures in in-plane displacement fields. Since there is a parabolic variation in transverse shear strain deformation across the thickness coordinate, the shear correction factor is not necessary. The condition of zero-transverse shear strain at upper and lower surface of conoidal shell is implemented in the present model. The improvement in the 2D mathematical model enables to solve problems of moderately thick FGM porous conoids. The distinguishing feature of the present shell from the other shells is that maximum transverse deflection does not occur at its centre. The improved mathematical model was implemented in finite element code written in FORTRAN. The obtained numerical results were compared with the results available in the literature. Once validated, the current model was employed to study the effect of porosity, boundary condition, volume fraction index, loading pattern and others geometric parameters.

Keywords: bending analysis; functionally graded material; porous material; conoidal shell

1 Introduction

From last two decades, shell structures made of functionally graded materials (FGM) broadly used by civil, mechanical, aeronautical and marine engineer. The FGM is an inhomogeneous material, composed of two (or more) materials, organized with a view to having a smooth gradation in the desired direction. However, at the time of fabrication, porosities are infused in the FGM that create major issue. Apart from this, the FGM manufactured using sintering process retains porosities because of different solidification rate of material constituents. Koizumi [1] used FGM in advanced engineering structures experiencing elevated temperatures. Eslami et al. [2] developed a general solution for the 1-D steady-state mechanical and thermal stresses in an FGM hollow thick sphere. The static response of functionally graded cylindrical shells using the element-free kp-Ritz method was analysed by Zhao et al. [3]. An elastic solution for a sandwich panel with isotropic skins was presented by Kashtalyan and Menshikova [4]. Ameur et al. [5] developed a trigonometric shear deformation theory containing four unknowns for the bending analysis of an FGM plate. Natarajan and Manickam [6] considered a realistic variation in displacement along the thickness direction in higher order model for the bending and flexure vibration behaviour of an FGM sandwich plate. Ajay et al. [7] developed $C^0$ finite element based on higher order shear deformation theory for the analysis of laminated composite rhombic shell. Bessaim et al. [8] developed five unknown-based shear deformation theory for the static analysis of FGM sandwich plate. The stresses in functionally graded doubly curved shells were calculated by incorporating the differential quadrature method in the first order shear deformation theory by Tornabene and Viola [9]. An analytical solution was developed by Sayyad and Ghugal [10] to account for the effect of transverse shear and transverse normal for the bending analysis of isotropic, laminated composite and sandwich plates. Viola et al. [11] used unconstrained third-order shear deformation theory for the static analysis of moderately thick functionally graded conical shells. Asemi et al. [12] used the classical theory for a linear thermoelastic analysis of thick truncated cone. Dai and Dai [13] devel-
oped an analytical solution based upon the classical shell theory for FGM cylindrical shell under thermomechanical loading. Xiang and Liu [14] used a meshless global collocation method with nth-order shear deformation theory for the static analysis of FGM sandwich plate. Parihar et al. [15] pointed out the recent advancement in the manufacturing process of FGM. Alipour and Shariyat [16] conducted the free vibration analysis of sandwich plates with isotropic/orthotropic face sheet and different combinations of boundary conditions.

Since casting and fabrication of conoids is easy due to its singly ruled surface; hence, it is favoured in the construction industry. Conoids are structurally stiff, aesthetically appealing, and are used to cover the column-free large area in industrial structures, aircraft hangars and exhibition hall. The first study on simply supported and clamped conoids was carried out by Hadid [17] in 1964. A combined variational approach was used for bending analysis of elastic conoids for both types of boundary condition. Finite difference method was carried out on the conoidal shell by Das and Bandyopadhyay [18] for both experimental as well as theoretical investigation. Ghosh and Bandyopadhyay [19] engaged their own formulation to examine the influence of cutouts on the static analysis of conoidal shells. The bending analysis of stiffened conoids is studied by Das and Chakravorty [20] using three noded beam element. Kumari and Chakravorty [21] used FSDT for the study on the bending response of delaminated conoids. The FE method was used by Bakshi and Chakravorty [22] for the analysis of first ply failure occurs in laminated composite conoidal shell subjected to uniformly distributed loading. Malekzadeh Fard and Baghestani [23] explored the free vibration behavior of moderately thick doubly curved shell based on FSDT with classic boundary conditions. The bending and free vibration analysis of functionally graded porous plate was presented by Akbas [24]. He used FSDT model and Navier solution for solving the problem. An analytical model was developed by Al Rjoub and Hamad [25] to study the effect of porosity on free vibration analysis of porous beam. Eltaher et al. [26] developed a modified porosity model for the bending and vibration analysis of functionally graded nanobeams and mathematical model was solved using a finite element method. Kiran et al. [27] presented the effect of porosity on the static response of FGM magneto-electro-elastic skew plate. Gupta and Talha [28–30] explored the influence of porosities on the flexure and free vibration response of graded plate using higher deformation theory.

The literature review reveals that no results for the bending analysis of doubly curved FGM porous conoidal shell are available. Therefore, an attempt was in the present paper to study the bending behaviour of FGM porous conoidal shell with the help of improved mathematical model. The FE coding was done by using a C0 nine noded FE with seven nodal unknowns at each node for the present improved mathematical model developed by the authors. C1 continuity requirement associated with the present model is suitably circumvented. The present study facilitates the bending analysis by finite element (FE) modelling, keeping in mind the processing time in computer and simplicity of approach. This study is the first step towards enhancing our understanding of the bending problem of FGM porous conoidal shell.

2 Formulation

The FGM porous conoidal shell of sides \(a\), \(b\) and thickness \(h\) are depicted in Fig. 1 (a). The upper layer \((z = +h/2)\) of the porous shell surface is ceramic rich, while the bottom portion \((z = -h/2)\) of the porous shell surface is metal rich, as shown in Fig. 1(b), with a gradation zone having a smooth variation of material properties in between the two surfaces. Using the power law, the final properties of the FGM porous conoidal shell at any point in thickness coordinate \((z)\) can be stated as

\[
P(z) = P_v V_c(z) + P_m V_m(z) - (P_c + P_m) \frac{\beta}{2} \tag{1}
\]

where,

\[
V_c(z) = \left(\frac{1}{2} + \frac{z}{h}\right)^n, \quad (0 \leq n \leq \infty) \quad V_c(z) + V_m(z) = 1 \tag{2}
\]

where \(\beta (\beta < 1)\) is the volume fraction of porosities. \(P(z)\) implies material properties like the Young’s modulus of elasticity \((E)\), material density \((\rho)\) and Poisson’s ratio \((\nu)\) of the FGM porous conoidal shell.

Once the volume fraction index of material constituents is known, the Young’s modulus at any point ‘z’ can be calculated as per the rule of mixture.

\[
E(z) = E_c V_c(z) + E_m V_m(z) - (E_c + E_m) \frac{\beta}{2} \tag{3}
\]

where \(E_c, V_c, E_m, V_m\) are the material properties and volume fraction of ceramic and metal, respectively, and \(n\) is the volume-fraction index.
2.1 Theory and formulation

2.1.1 Displacement field and strains

In order to develop the mathematical model, the displacement fields for FGM shell are considered on the basis of the third order shell theory and are as follows:

\[
\begin{align*}
    u(x, y, z) &= \left(1 + \frac{x}{R_x}\right) u_0(x, y) + z \theta_x(x, y) + z^2 \xi_x(x, y) + z^3 \zeta_x(x, y) \\
    v(x, y, z) &= \left(1 + \frac{y}{R_y}\right) v_0(x, y) + z \theta_y(x, y) + z^2 \xi_y(x, y) + z^3 \zeta_y(x, y) \\
    w(x, y, z) &= w_0(x, y)
\end{align*}
\]

(4)

where the middle section is taken as a reference for material coordinates \((x, y, z)\). \(u, v, w\) denoted the displace-
ments of along the \((x, y, z)\) coordinates, \(u_0, v_0, w_0\) are corresponding displacements on the mid-plane. \(\theta_x, \theta_y\) are the bending rotations normal to the mid-plane about the \(y\) axis and \(x\)-axes, respectively. The functions \(\xi_x, \xi_y, \zeta_x\) and \(\zeta_y\) are higher order terms of Taylor’s series expansion at the mid-plane of the conoidal shell. By imposing the boundary condition (zero transverse shear strain at top and bottom) in Eq. (4), the function \(\xi_x, \xi_y, \zeta_x\) and \(\zeta_y\) will be calculated as

\[
\begin{align*}
    \xi_x = \xi_y &= 0, \\
    \zeta_x &= -\frac{4}{3 h^2} \left(\theta_x + \frac{\partial w}{\partial x} - \frac{v_0}{R_{xy}}\right), \\
    \zeta_y &= -\frac{4}{3 h^2} \left(\theta_y + \frac{\partial w}{\partial y} - \frac{u_0}{R_{xy}}\right)
\end{align*}
\]

(5)

Replacing the unknown in Eq. (5) into Eq. (4), we obtain

\[
\begin{align*}
    u(x, y, z) &= \left(1 + \frac{x}{R_x}\right) u_0 + \theta_x \left(\frac{\xi_x}{R_x} + z^2 \frac{\partial^2 w}{\partial x^2}\right) - \frac{\partial w}{\partial x} + v_0 \left(\frac{\xi_x}{R_x} + z^2 \frac{\partial^2 w}{\partial x^2}\right) \\
    v(x, y, z) &= \left(1 + \frac{y}{R_y}\right) v_0 + \theta_y \left(\frac{\xi_y}{R_y} + z^2 \frac{\partial^2 w}{\partial y^2}\right) - \frac{\partial w}{\partial y} + u_0 \left(\frac{\xi_y}{R_y} + z^2 \frac{\partial^2 w}{\partial y^2}\right) \\
    w(x, y, z) &= w_0
\end{align*}
\]

(6)

For omitting \(C^1\) continuity problem associated with TSDT, the out of plane derivatives are replaced by the following relations

\[
\psi_x = \frac{\partial w_0}{\partial x}, \quad \psi_y = \frac{\partial w_0}{\partial y}
\]

(7)

The final form of displacement filed expression owning \(C^0\) continuity is written as

\[
\begin{align*}
    u(x, y, z) &= \left(1 + \frac{x}{R_x}\right) u_0 + \theta_x \left(\frac{\xi_x}{R_x} + z^2 \frac{\partial^2 w}{\partial x^2}\right) - \psi_x \left(\frac{\xi_x}{R_x} + z^2 \frac{\partial^2 w}{\partial x^2}\right) + v_0 \left(\frac{\xi_x}{R_x} + z^2 \frac{\partial^2 w}{\partial x^2}\right) \\
    v(x, y, z) &= \left(1 + \frac{y}{R_y}\right) v_0 + \theta_y \left(\frac{\xi_y}{R_y} + z^2 \frac{\partial^2 w}{\partial y^2}\right) - \psi_y \left(\frac{\xi_y}{R_y} + z^2 \frac{\partial^2 w}{\partial y^2}\right) + u_0 \left(\frac{\xi_y}{R_y} + z^2 \frac{\partial^2 w}{\partial y^2}\right) \\
    w(x, y, z) &= w_0
\end{align*}
\]

(8)

Hence, the field variables per node taken in the present investigation are \(u_0, v_0, w_0, \theta_x, \theta_y, \psi_x\) and \(\psi_y\). Mathematically, it may be expressed as

\[
\{\delta\} = \{u_0, v_0, w_0, \theta_x, \theta_y, \psi_x, \psi_y\}^T
\]

(9)

where \(\{\delta\}\) is termed as a displacement vector.

The strain vector may be expressed as

\[
\{\varepsilon\} = \{\varepsilon_x, \varepsilon_y, \varepsilon_z, \gamma_{xy}, \gamma_{xz}, \gamma_{yz}\}^T
\]

(10)
Further, the strain vector \( \{\varepsilon\} \) can be associated with the global displacement vector \( \{X\} \) by the subsequent relationship
\[
\{\varepsilon\} = [B] \{X\}
\] (11)

Here strain-displacement matrix \([B]\) contains the derivatives of shape functions.

The in-plane and transverse shear strains are
\[
\varepsilon_x = \frac{\partial u}{\partial x} + \frac{w}{R_x} \quad \varepsilon_y = \frac{\partial v}{\partial y} + \frac{w}{R_y}
\]
\[
\gamma_{xy} = \frac{\partial v}{\partial x} + \frac{\partial u}{\partial y} + \frac{2w}{R_{xy}}
\]
\[
\gamma_{xz} = \frac{\partial u}{\partial z} + \frac{\partial w}{\partial x} - \frac{u_0}{R_x} - \frac{v_0}{R_{xy}}
\]
\[
\gamma_{yz} = \frac{\partial v}{\partial z} + \frac{\partial w}{\partial y} - \frac{v_0}{R_y} - \frac{u_0}{R_{xy}}
\]

The strain relationship can be written as:
\[
\begin{bmatrix}
\varepsilon_x \\
\varepsilon_y \\
\gamma_{xy}
\end{bmatrix} = \begin{bmatrix}
\varepsilon_x^0 \\
\varepsilon_y^0 \\
\gamma_{xy}^0
\end{bmatrix} + z \begin{bmatrix}
k_1^1 \\
k_2^1 \\
k_3^1
\end{bmatrix} - \frac{4z^3}{3h^2} \begin{bmatrix}
k_1^3 \\
k_2^3 \\
k_3^3
\end{bmatrix}
\] (13)

where
\[
\varepsilon_x^0 = \frac{\partial u_0}{\partial x} + \frac{w_0}{R_x}, \varepsilon_y^0 = \frac{\partial v_0}{\partial y} + \frac{w_0}{R_y}, \gamma_{xy}^0 = \frac{\partial v_0}{\partial x} + \frac{\partial u_0}{\partial y}
\]
\[
\gamma_{xz}^0 = \left(\frac{\partial w_0}{\partial x} + \theta_0\right) - \frac{v_0}{R_{xy}}, \gamma_{yz}^0 = \left(\frac{\partial w_0}{\partial y} + \theta_0\right) - \frac{u_0}{R_{xy}}
\]
\[
k_1^1 = \frac{\partial \theta_x}{\partial x} + \frac{\partial u_0}{\partial x} \frac{1}{R_x} + k_2^1 = \frac{\partial \theta_y}{\partial y} + \frac{\partial v_0}{\partial y} \frac{1}{R_y}
\]
\[
k_3^1 = \left(\frac{\partial \theta_x}{\partial x} + \frac{\partial \psi_x}{\partial x}\right) - \frac{\partial \psi_0}{\partial x} \frac{1}{R_{xy}}, k_3^2 = \left(\frac{\partial \theta_y}{\partial y} + \frac{\partial \psi_y}{\partial y}\right)
\]
\[
k_1^3 = \frac{\partial \theta_x}{\partial x} + \frac{\partial \psi_x}{\partial x} + \frac{\partial \theta_y}{\partial y} + \frac{\partial \psi_y}{\partial y}
\]
\[
k_2^3 = \left(\frac{\partial \theta_x}{\partial x} + \frac{\partial \psi_x}{\partial x}\right) + \left(\frac{\partial \theta_y}{\partial y} + \frac{\partial \psi_y}{\partial y}\right) + \left(\frac{\partial \theta_x}{\partial x} + \frac{\partial \psi_x}{\partial x}\right) + \frac{\partial \psi_0}{\partial x} \frac{1}{R_{xy}}
\]
\[
k_4^3 = \left(\theta_x + \psi_x\right) - \frac{v_0}{R_{xy}}, k_5^3 = \left(\theta_y + \psi_y\right) - \frac{u_0}{R_{xy}}
\]

### 2.1.2 Constitutive relationship

The linear stress-strain constitutive relationship for the FGM conoids are
\[
\{\sigma\} = [Q] \{\varepsilon\}
\] (15)

where the constitutive matrix
\[
[Q] = \begin{bmatrix}
Q_{11} & Q_{12} & 0 & 0 & 0 \\
Q_{21} & Q_{22} & 0 & 0 & 0 \\
0 & 0 & Q_{66} & 0 & 0 \\
0 & 0 & 0 & Q_{44} & 0 \\
0 & 0 & 0 & 0 & Q_{55}
\end{bmatrix}
\] (16)

where the term \(Q_{ij}\) can be obtained with the help of the Young’s modulus \((E)\) and Poisson’s ratio \((\nu)\), in which \(E\) is the function of thickness coordinate.
\[
Q_{11} = Q_{22} = E(z) \frac{1}{1 - \nu^2}, Q_{12} = Q_{21} = \nu E(z) \frac{1}{1 - \nu^2},
Q_{66} = Q_{44} = \frac{E(z)}{2(1 + \nu)}
\] (17)

### 3 Finite element modelling

#### 3.1 Introduction

For the present \(C^0\) finite element (FE) model, nine noded isoparametric Lagrangian element with seven degrees of freedom at each node is utilized in the present investigation. The shape function (interpolation function) is used to express the generalized displacement vector and element geometry at any point within an element as
\[
\{\delta\} = \sum_{i=1}^{9} N_{i} (\xi, \eta) \{\delta\}_i
\]
\[
\{x\} = \sum_{i=1}^{9} N_{i} (\xi, \eta) \{x\}_i
\] (18)
\[
\{y\} = \sum_{i=1}^{9} N_{i} (\xi, \eta) \{y\}_i
\]

The shape functions \(N_i\) of nine noded isoparametric Lagrangian element are depicted below.

For corner nodes:
\[
N_1 = \frac{1}{4} (\xi - 1)(\eta - 1) \xi \eta,
N_3 = \frac{1}{4} (\xi + 1)(\eta - 1) \xi \eta,
N_7 = \frac{1}{4} (\xi - 1)(\eta + 1) \xi \eta
\[
N_9 = \frac{1}{4} (\xi + 1)(\eta + 1)\xi\eta
\]

For mid nodes:
\[
N_2 = \frac{1}{2} (1 - \xi^2) (\eta^2 - \eta),
N_6 = \frac{1}{2} (\xi^2 - \xi) (1 - \eta^2),
N_8 = \frac{1}{2} (1 - \xi^2) (\eta^2 + \eta)
\]

For centre node:
\[
N_5 = (1 - \xi^2) (1 - \eta^2)
\]

### 3.2 Governing equation

The strain energy may be expressed as
\[
U = \frac{1}{2} \iiint (\varepsilon)^T (\sigma) \, dx \, dy \, dz
\]

By using the Eq. (15), the above expression can be represented as
\[
U = \frac{1}{2} \iint (\varepsilon)^T [D] (\varepsilon) \, dx \, dy
\]

where, \([D] = \iiint [H]^T [Q] [H] \, dx\) in which \([H]\) is the matrix that contains the terms involving \(z\) and \(h\).

By utilizing Eq. (11) the stiffness matrix \([K]\) is written as
\[
[K] = \iint [B]^T [D] [B] \, dx \, dy
\]

### 4 Results and discussion

In this section, the bending analysis of FGM porous conoidal shells was analysed under various type of mechanical loading. Parameters like thickness ratio, aspect ratio, \(hl/hh\) ratio, porosities and volume fraction index are also accomplished for numerical results. Unless stated otherwise, the following non-dimensional factors are utilized in the upcoming examples.

Non-dimensional quantities used are
\[
\ddot{w} = 100 \frac{wh^3 E_c}{q_0 a^4}, \quad \ddot{\alpha}_x = \sigma_x \left( \frac{a}{2}, \frac{b}{2}, \frac{h}{2} \right) \frac{h^2}{q_0 a^2},
\]

\[
\ddot{\alpha}_y = \sigma_y \left( \frac{a}{2}, \frac{b}{2}, \frac{h}{2} \right) \frac{h^2}{q_0 a^2}, \quad \ddot{\tau}_{xy} = \tau_{xy} \left( 0, \frac{a}{2}, \frac{h}{2} \right) \frac{h^2}{q_0 a^2}
\]

\[
\ddot{\tau}_{xy} = \tau_{xy} \left( 0, \frac{a}{2}, 0 \right) 100 \frac{h^2}{q_0 a^2}, \quad \ddot{\tau}_{yz} = \tau_{yz} \left( \frac{a}{2}, 0, 0 \right) 100 \frac{h^2}{q_0 a^2}
\]

The loading patterns used in the present analysis are written below:
\[
q = q_0, \quad q = q_0 \sin \left( \frac{\pi x}{a} \right) \sin \left( \frac{\pi y}{b} \right), \quad q = q_0 \cos \left( \frac{\pi x}{a} \right) \sin \left( \frac{\pi y}{b} \right)
\]

\[
q = q_0 \cos \left( \frac{\pi x}{a} \right) \cos \left( \frac{\pi y}{b} \right)
\]

### 4.1 Comparison and convergence study

Three appropriate examples have been solved to check the consistency and the stability of present FE results. No results for FGM porous conoidal shell were found in the literature; hence, the effectiveness of the present formulation has been tested by relating dimensionless deflection for FGM porous plate and isotropic conoidal shell. The material properties of the FGM components used in the present study are as follows:

- FGM-1 (Al/ZrO2): \(E_c = 151\ GPa, \ E_m = 70\ GPa, \ \nu_c = \nu_m = 0.3, \ \rho_c = 3000\ \text{kg/m}^3, \ \rho_m = 2707\ \text{kg/m}^3\)
- FGM-2 (Al/Al2O3): \(E_c = 380\ GPa, \ E_m = 70\ GPa, \ \nu_c = \nu_m = 0.3, \ \rho_c = 3800\ \text{kg/m}^3, \ \rho_m = 2707\ \text{kg/m}^3\)

**Example 1.** The convergence study of the dimensionless maximum deflection of FGM-1 (Al/ZrO2) plate was conducted for four power law indices \(n = 0, 0.5, 1, \infty\) and presented in Table 1. For this particular example, we used \(hl = 0\) and \(hh = 0\) in the present FE code of the FGM-1 conoidal shell for converting it into FGM plate. It was found that at \(16\times16\) mesh size, the results converge for the present nine noded isoparametric elements. From Table 1, it was noted that our numerical results are consistent with Ferreira et al. [31].

**Example 2.** Fig. 2 represents the comparison of dimensionless maximum transverse displacement of simply supported FGM porous plate. The bottom layer of FGM plate is
metallic and the top layer is ceramic. For various values of volume fraction indices, the results were compared with Akbaş [24] and again it showed a decent agreement.

Table 1: Comparison of non-dimensional maximum deflection at the centroid of simply supported FGM plate.

| Mesh   | Ceramic Volume Fraction index | Metal  |
|--------|-------------------------------|--------|
| 6x6    | 0.02480 0.03329 0.03680 0.05350 |
| 8x8    | 0.02481 0.03331 0.03685 0.05352 |
| 12x12  | 0.02482 0.03333 0.03688 0.05353 |
| 16x16  | 0.02482 0.03333 0.03688 0.05353 |
| Ferreira et al. [35] | 0.0248 0.0330 0.0368 0.0536 |

Example 3. No results for FGM porous conoidal shell were available in literature; thus, the presented FE result of FGM porous conoidal shell were compared with numerical result of isotropic conoidal shell. The Poisson’s ratio $\nu = 0.15$, $hl/hh = 0.5$ and side-to-thickness ratio $a/h = 19$ was used to validate present result. Table 4 shows the validation of present FE formulation with Hadid [17] and Bakshi and Chakravorty [22]. The validation study confirms the improvement of the present FE result over Bakshi and Chakravorty [22] as the current results are closer to the elasticity results presented by Hadid [17].

Table 2: Comparison of deflection (x10^{-2}) of simply supported isotropic conoid under uniformly distributed load along $y/b = 0.5$.

| $x_1/a$ | Bakshi and Chakravorty [22] | Hadid [17] | Present |
|---------|-------------------------------|-------------|---------|
| 0.10    | 2.3680 2.5231 2.5621          |
| 0.60    | 5.5557 4.6333 4.7609          |
| 0.60    | 4.0510 3.5448 3.8575          |
| 0.70    | 3.4129 3.3149 3.2970          |
| 0.80    | 2.4809 2.5544 2.5949          |

4.2 Results and discussion

In order to analyze FGM conoidal shells under various type of transverse loading, different composition of material constituents, different combination of boundary condition, numerous value of volume fraction index, side-to-thickness ratio, aspect ratio and $hl/hh$ ratio are considered.

Tables 3 and 4 represent the dimensionless maximum deflection and their location subjected to uniform and sin-sin loading for the FGM-1 porous conoidal shell, re-
Table 3: Variation of non-dimensional deflection of FGM porous conoidal shell subjected to uniform loading.

| n  | β | Boundary condition | SSSS | CCC | CCSS | CSCS | CCFF | CFCF |
|----|---|--------------------|------|-----|------|------|------|------|
| 0  | 0 |                    | 1.2981 | 0.8857 | 1.0019 | 1.0207 | 2.6063 | 29.1371 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.50,0.55) | (0.475,0.0) | (1,1) |
| 0.1|   |                    | 1.4218 | 0.9684 | 1.0953 | 1.1168 | 2.7953 | 31.2321 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.50,0.55) | (0.475,0.0) | (1,1) |
| 0.2|   |                    | 1.5642 | 1.0636 | 1.2028 | 1.2274 | 3.0146 | 33.6526 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.50,0.55) | (0.475,0.0) | (1,1) |
| 0.2| 0 |                    | 1.4206 | 1.0183 | 1.1185 | 1.1451 | 3.0296 | 34.3131 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.475,0.55) | (0.475,0.0) | (1,1) |
| 0.1|   |                    | 1.5705 | 1.1279 | 1.2353 | 1.2666 | 3.2943 | 37.3592 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.475,0.55) | (0.475,0.0) | (1,1) |
| 0.2|   |                    | 1.7460 | 1.2575 | 1.3726 | 1.4095 | 3.6126 | 40.9732 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.475,0.55) | (0.475,0.0) | (1,1) |
| 0.5| 0 |                    | 1.5310 | 1.1232 | 1.2174 | 1.2500 | 3.3433 | 37.9973 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.475,0.55) | (0.475,0.0) | (1,1) |
| 0.1|   |                    | 1.7064 | 1.2574 | 1.3567 | 1.3957 | 3.6762 | 41.8726 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.475,0.55) | (0.475,0.0) | (1,1) |
| 0.2|   |                    | 1.9164 | 1.4203 | 1.5244 | 1.5714 | 4.0885 | 46.6175 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.475,0.55) | (0.475,0.0) | (1,1) |
| 1  | 0 |                    | 1.6678 | 1.2446 | 1.3365 | 1.3755 | 3.6943 | 42.0038 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.475,0.55) | (0.475,0.0) | (1,1) |
| 0.1|   |                    | 1.8781 | 1.4110 | 1.5062 | 1.5537 | 4.1158 | 46.9387 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.475,0.55) | (0.475,0.0) | (1,1) |
| 0.2|   |                    | 2.1368 | 1.6200 | 1.7167 | 1.7751 | 4.6570 | 53.2180 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.475,0.55) | (0.475,0.0) | (1,1) |
| 10 | 0 |                    | 2.2517 | 1.6142 | 1.7756 | 1.8275 | 4.6538 | 51.6012 |
|    |   | (0.40,0.50)        | (0.475,0.50) | (0.45,0.50) | (0.50,0.55) | (0.475,0.0) | (1,1) |
| 0.1|   |                    | 2.6280 | 1.8928 | 2.0725 | 2.1391 | 5.3401 | 59.2021 |
|    |   | (0.40,0.50)        | (0.475,0.50) | (0.45,0.50) | (0.50,0.55) | (0.475,0.0) | (1,1) |
| 0.2|   |                    | 3.1314 | 2.2722 | 2.4727 | 2.5604 | 6.2851 | 69.5130 |
|    |   | (0.40,0.50)        | (0.475,0.50) | (0.45,0.50) | (0.50,0.55) | (0.475,0.0) | (1,1) |
| ∞  | 0 |                    | 2.8002 | 1.9107 | 2.1613 | 2.2018 | 5.6221 | 62.8531 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.50,0.55) | (0.475,0.0) | (1,1) |
| 0.1|   |                    | 3.3867 | 2.3082 | 2.6092 | 2.6602 | 6.6763 | 75.0419 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.50,0.55) | (0.475,0.0) | (1,1) |
| 0.2|   |                    | 4.2094 | 2.8622 | 3.2367 | 3.3030 | 8.1124 | 90.5591 |
|    |   | (0.40,0.50)        | (0.45,0.50) | (0.45,0.50) | (0.50,0.55) | (0.475,0.0) | (1,1) |
Table 4: Variation of non-dimensional deflection of FGM porous conoidal shell subjected to sin-sin loading.

| n  | β  | Boundary condition |
|----|----|-------------------|
|    |    | SSSS   | CCCC   | CCSS   | CSCS   | CCFF   | CFCF   |
| 0  | 0  | 0.8803 | 0.6628 | 0.7251 | 0.7328 | 1.3424 | 9.8687 |
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.1| 0  | 0.9635 | 0.7244 | 0.7924 | 0.8014 | 1.4602 | 10.5537|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.2| 0  | 1.0593 | 0.7954 | 0.8698 | 0.8803 | 1.5961 | 11.3454|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.2| 0  | 0.9732 | 0.7631 | 0.8160 | 0.8290 | 1.5527 | 11.5935|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.1| 0  | 1.0760 | 0.8451 | 0.9016 | 0.9171 | 1.7120 | 12.5893|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.2| 0  | 1.1967 | 0.9421 | 1.0025 | 1.0211 | 1.9092 | 13.7711|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.5| 0  | 1.0543 | 0.8419 | 0.8913 | 0.9081 | 1.7127 | 12.8317|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.1| 0  | 1.1761 | 0.9424 | 0.9943 | 1.0147 | 1.9092 | 14.1007|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.2| 0  | 1.3225 | 1.0646 | 1.1187 | 1.1437 | 2.1486 | 15.6543|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 1  | 0  | 1.1532 | 0.9328 | 0.9808 | 1.0016 | 1.8943 | 14.1854|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.1| 0  | 1.3006 | 1.0575 | 1.1070 | 1.1328 | 2.1392 | 15.8053|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.2| 0  | 1.4831 | 1.2143 | 1.2644 | 1.2966 | 2.4482 | 17.8653|
|    | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 10 | 0  | 1.5441 | 1.2057 | 1.2918 | 1.3185 | 2.4156 | 17.5095|
|    | 0  | (0.45,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.1| 0  | 1.8038 | 1.4131 | 1.5087 | 1.5437 | 2.8151 | 20.0428|
|    | 0  | (0.45,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.2| 0  | 2.1529 | 1.6956 | 1.8019 | 1.8491 | 3.3587 | 23.4823|
|    | 0  | (0.45,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| Metal| 0  | 1.8989 | 1.4297 | 1.5641 | 1.5808 | 2.8958 | 21.2883|
|     | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.1| 0  | 2.2956 | 1.7270 | 1.8881 | 1.9096 | 3.4902 | 25.3677|
|     | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| 0.2| 0  | 2.8506 | 1.2104 | 1.3407 | 2.3689 | 4.2952 | 30.5302|
|     | 0  | (0.425,0.50) | (0.475,0.50) | (0.475,0.50) | (0.50,0.525) | (0.475,0.50) | (1,1) |
| $n$ | $\beta$ | $a/h$ | 5 | 10 | 20 | 50 | 100 |
|-----|--------|-------|---|----|----|----|-----|
| 0   | 0      |       | 2.9982 | 1.2981 | 0.4700 | 0.1128 | 0.0380 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.1 |        |       | 3.2770 | 1.4218 | 0.5148 | 0.1235 | 0.0416 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.225,0.50) | (0.20,0.50) |
| 0.2 |        |       | 3.5978 | 1.5642 | 0.5663 | 0.1358 | 0.0457 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.225,0.50) | (0.20,0.50) |
| 0.2 | 0      |       | 3.2837 | 1.4206 | 0.5222 | 0.1281 | 0.0435 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.1 |        |       | 3.6238 | 1.5705 | 0.5778 | 0.1619 | 0.0481 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.2 |        |       | 4.0214 | 1.7460 | 0.6432 | 0.1583 | 0.0537 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.225,0.50) | (0.20,0.50) |
| 0.5 | 0      |       | 3.5220 | 1.5310 | 0.5693 | 0.1466 | 0.0482 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.1 |        |       | 3.9169 | 1.7064 | 0.6358 | 0.1586 | 0.0539 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.2 |        |       | 4.3882 | 1.9164 | 0.7161 | 0.1792 | 0.0610 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 1   | 0      |       | 3.8154 | 1.6678 | 0.6269 | 0.1577 | 0.0538 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.1 |        |       | 4.2837 | 1.8781 | 0.7083 | 0.1790 | 0.0611 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.2 |        |       | 4.8576 | 2.1368 | 0.8096 | 0.2057 | 0.0702 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 10  | 0      |       | 5.1082 | 2.2517 | 0.8454 | 0.2108 | 0.0718 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.1 |        |       | 5.9353 | 2.6280 | 0.9913 | 0.2484 | 0.0847 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.2 |        |       | 7.0362 | 3.1334 | 1.1890 | 0.3001 | 0.1025 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| Metal | 0      |       | 6.4675 | 2.8002 | 1.0139 | 0.2433 | 0.0820 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.1 |        |       | 7.8297 | 3.3867 | 1.2245 | 0.2934 | 0.0988 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |
| 0.2 |        |       | 9.6818 | 4.2094 | 1.5238 | 0.3654 | 0.1231 |
|     |        |       | (0.45,0.50) | (0.40,0.50) | (0.325,0.50) | (0.225,0.50) | (0.20,0.50) |
Table 6: Variation of non-dimensional deflection of simply supported FGM porous conoidal shell subjected to sin-sin loading.

| $n$ | $\beta$ | $a/h$ | 5 | 10 | 20 | 50 | 100 |
|-----|---------|-------|---|----|----|----|-----|
| 0   | 0       | 1.9914| 0.8803| 0.3355| 0.0972| 0.0419|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.1 |         | 2.1742| 0.9635| 0.3672| 0.1064| 0.0457|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.225,0.50) | (0.20,0.50) |       |
| 0.2 |         | 2.3847| 1.0593| 0.4036| 0.1169| 0.0501|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.225,0.50) | (0.20,0.50) |       |
| 0.2 |         | 2.1945| 0.9732| 0.3788| 0.1132| 0.0487|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.1 |         | 2.4203| 1.0760| 0.4193| 0.1256| 0.0539|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.2 |         | 2.6848| 1.1967| 0.4672| 0.1403| 0.0601|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.5 |         | 2.3630| 1.0543| 0.4162| 0.1262| 0.0544|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.1 |         | 2.6274| 1.1761| 0.4655| 0.1417| 0.0609|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.2 |         | 2.9441| 1.3225| 0.5254| 0.1607| 0.0688|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 1   |         | 2.5690| 1.1532| 0.4609| 0.1411| 0.0609|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.1 |         | 2.8853| 1.3006| 0.5221| 0.1608| 0.0691|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.2 |         | 3.2749| 1.4831| 0.5988| 0.1857| 0.0796|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 10  |         | 3.4313| 1.5441| 0.6121| 0.1825| 0.0790|       |
|     |         | (0.475,0.50) | (0.45,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.1 |         | 3.9887| 1.8038| 0.7187| 0.2351| 0.0930|       |
|     |         | (0.475,0.50) | (0.45,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.2 |         | 4.7342| 2.1529| 0.8638| 0.2600| 0.1123|       |
|     |         | (0.475,0.50) | (0.45,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| Metal |   | 4.2957| 1.8989| 0.7238| 0.2098| 0.0903|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.25,0.50) | (0.20,0.50) |       |
| 0.1 |         | 5.1968| 2.2956| 0.8735| 0.2531| 0.1089|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.225,0.50) | (0.20,0.50) |       |
| 0.2 |         | 6.0171| 2.8506| 1.0862| 0.3147| 0.1349|       |
|     |         | (0.475,0.50) | (0.425,0.50) | (0.325,0.50) | (0.225,0.50) | (0.20,0.50) |       |
| $hl/hn$ | $\beta$ | $n$ | Ceramic | 0.2 | 0.5 | 1 | 10 | Metal |
|--------|--------|-----|---------|-----|-----|---|---|-------|
| 0.25   | 0      |     | 1.2981  | 1.4206 | 1.531 | 1.6678 | 2.2517 | 2.8002 |
|        | 0.1    |     | 1.4218  | 1.5705 | 1.7064 | 1.8781 | 2.628 | 3.3867 |
|        | 0.2    |     | 1.5642  | 1.746 | 1.9164 | 2.1368 | 3.1314 | 4.2094 |
| 0.20   | 0      |     | 1.3756  | 1.5060 | 1.6220 | 1.7654 | 2.3783 | 2.9674 |
|        | 0.1    |     | 1.5066  | 1.6648 | 1.8077 | 1.9877 | 2.7744 | 3.5895 |
|        | 0.2    |     | 1.6574  | 1.8507 | 2.0301 | 2.2613 | 3.3036 | 4.4601 |
| 0.15   | 0      |     | 1.4563  | 1.5951 | 1.7171 | 1.8674 | 2.5100 | 3.1416 |
|        | 0.1    |     | 1.5949  | 1.7633 | 1.9137 | 2.1024 | 2.9266 | 3.8006 |
|        | 0.2    |     | 1.7543  | 1.9602 | 2.1489 | 2.3915 | 3.4827 | 4.7209 |
| 0.10   | 0      |     | 1.5398  | 1.6877 | 1.8160 | 1.9735 | 2.6461 | 3.3215 |
|        | 0.1    |     | 1.6861  | 1.8655 | 2.0238 | 2.2216 | 3.0839 | 4.0189 |
|        | 0.2    |     | 1.8544  | 2.0738 | 2.2725 | 2.5268 | 3.6676 | 4.9902 |
| 0.05   | 0      |     | 1.6253  | 1.7829 | 1.9179 | 2.0830 | 2.7858 | 3.5059 |
|        | 0.1    |     | 1.7794  | 1.9707 | 2.1373 | 2.3446 | 3.2451 | 4.2425 |
|        | 0.2    |     | 1.9568  | 2.1907 | 2.3998 | 2.6665 | 3.8572 | 5.2658 |
| 0.00   | 0      |     | 1.7119  | 1.8800 | 2.0221 | 2.1949 | 2.9278 | 3.6928 |
|        | 0.1    |     | 1.8740  | 2.0779 | 2.2533 | 2.4704 | 3.4091 | 4.4690 |
|        | 0.2    |     | 2.0605  | 2.3098 | 2.5300 | 2.8094 | 4.0499 | 5.5448 |
respectively. The numerical results were computed for $a/h = 10$, $a/b = 1$, $hl/hh = 0.25$ ($hl = 0.05$, $hh = 0.2$), and SSSS, CCCC, CCSS, CSCS, CCFF and CFCF boundary condition. It can be observed from that the maximum deflection of the conoidal shell occurs at a different location, unlike plate structure where maximum deflection occurs at the midpoint. These numerical values revealed that the dimensionless deflection of porous conoidal shell increases along with porosity percentage because of the decrease in the equivalent modulus of elasticity. Apart from that as we move from $n = 0$ to $n = \infty$, the dimensionless deflection of the porous conoidal shell is increased and it may be attributed to the higher volume fraction index which leads to lesser ceramic content, thus reducing its stiffness. Interestingly, around 200% increase in the maximum dimensionless deflection was noticed as the volume fraction index changed from 0 to $\infty$ and almost 30% growths were displayed when the volume fraction index changed from 0 to 1 for all boundary conditions. Remarkably, CFCF boundary condition yields the highest deflection while CCCC retains the lowest deflection value among all considered boundary conditions. The influence of thickness ratio on dimensionless deflection of FGM-1 porous conoidal shell is tabulated in Tables 5 and 6 subjected to uniform and sin-sin loading, respectively. These numerical results highlighted that non-dimensional deflection increases along with the thickness of porous conoidal shell. The correlation between $hl/hh$ ratio and dimensionless deflection of FGM-1 porous conoids subjected to uniform loading is tested in Table 7. Interestingly, for higher value of $hl/hh$ ratio, lower value of dimensionless deflection is noticed. The decrease in $hl/hh$ ratio reduces the curvature of the lower end ($hl$) of the conoidal shell, due to this the stiffness of shell reduces, therefore deflection increased. Fig. 3 depicts the variation of dimensionless deflection along the centre line subjected to uniform loading. The numerical results of dimensionless deflection of FGM-1 porous conoids subjected to various type of transverse load were plotted in Fig. 4. $a/h = 10$, $a/b = 1$ and $hl/hh = 0.25$ was used. The maximum and minimum non-dimensional deflections were found under uniform loading and cos-cos loading respectively. In Fig. 5, the maximum dimensionless deflection of FGM-1 and FGM-2 porous conoidal shell was plotted against the porosity coefficient. With the rise in the porosity parameter, the transverse deflection of the porous conoidal shell increases for both types of FGM. The dimensionless value of stresses increases along with the thickness ratio of porous conoidal shell. Fig. 6 shows the dimensionless value of axial stress $\bar{\sigma}_x$ for FGM porous conoidal shell having various types of boundary conditions. It is remarkable to notice that for all types of BC except CFCF, the nature of graph along thickness coordinate is the same except for CFCF type boundary condition, in which the nature of graph is opposite to the other considered boundary conditions. The non-dimensional numerical value of axial stress decreases with an increase in constraints at end support. The dimensionless values of axial stress $\bar{\sigma}_y$ and shear stress $\bar{\tau}_{xy}$ are shown in Fig. 7 and Fig. 8 respectively.

5 Conclusion

This paper focuses on the influence of porosity on the bending analysis of FGM porous conoidal shell based on TSDT subjected to the various types of loads using an efficient $C^0$ FE model. The subsequent outcomes of the
Figure 6: Effect of porosity on dimensionless axial stress of FGM-1 porous conoidal shell under uniform loading.
present study were written below for the volume fraction indices, skew angles, thickness ratios, $hl/hh$ ratios and various types of end support.

- The presence of porosity increases the deflection in comparison with perfect conoidal shell.
- The dimensionless deflection of the FGM porous conoidal shell increases along with the porosity volume fraction and volume fraction index.
- The porosity shows an insignificant effect on the dimensionless stresses of FGM porous conoidal shell except CFCF boundary condition.
- The non-dimensional deflection and dimensionless stresses increase with increase in thickness of shell.
- The dimensionless deflection and normal stresses at the top of the rhombic shell increase with a reduction in the $hl/hh$ ratio subjected to uniform and sin-sin loading.

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