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Extraordinary Interfacial Stitching between Single All-Inorganic Perovskite Nanocrystals

Leyre Gomez,*‡ Junhao Lin,*‡ Chris de Weerd,† Lucas Poirier,‡ Simon C. Boehme,∥ Yasufumi Fujiwara,§ Kazutomo Suenaga,§ and Tom Gregorkiewicz†

†Institute of Physics, University of Amsterdam, Science Park 904, 1098 XH Amsterdam, The Netherlands
‡National Institute of Advanced Industrial Science and Technology (AIST), AIST Central 5, Tsukuba 305-8565, Japan
§Division of Materials and Manufacturing Science, Graduate School of Engineering, Osaka University, 2-1 Yamadaoka, Suita, Osaka 565-0871, Japan
∥Department of Physics and Astronomy, Vrije Universiteit Amsterdam, De Boelelaan 1081, 1081 HV Amsterdam, The Netherlands

ABSTRACT: All-inorganic cesium lead halide perovskite nanocrystals are extensively studied because of their outstanding optoelectronic properties. Being of a cubic shape and typically featuring a narrow size distribution, CsPbX₃ (X = Cl, Br, and I) nanocrystals are the ideal starting material for the development of homogeneous thin films as required for photovoltaic and optoelectronic applications. Recent experiments reveal spontaneous merging of drop-casted CsPbBr₃ nanocrystals, which is promoted by humidity and mild-temperature treatments and arrested by electron beam irradiation. Here, we make use of atom-resolved annular dark-field imaging microscopy and valence electron energy loss spectroscopy in a state-of-the-art low-voltage monochromatic scanning transmission electron microscope to investigate the aggregation between individual nanocrystals at the atomic level. We show that the merging process preserves the elemental composition and electronic structure of CsPbBr₃ and takes place between nanocrystals of different sizes and orientations. In particular, we reveal seamless stitching for aligned nanocrystals, similar to that reported in the past for graphene flakes. Because the crystallographic alignment occurs naturally in drop-casted layers of CsPbX₃ nanocrystals, our findings constitute the essential first step toward the development of large-area nanosheets with band gap energies predesigned by the nanocrystal choice—the gateway to large-scale photovoltaic applications of inorganic perovskites.

KEYWORDS: inorganic perovskites, nanocrystals, seamless stitching, merging, EELS, high-resolution TEM

1. INTRODUCTION

Metal halide semiconductors with a perovskite structure currently captivate much interest because of their attractive optical and electrical properties (broad range of band gap energy values, high emission efficiency, high carrier mobilities, and simple and low-cost synthesis). Most research effort is focused on hybrid organic–inorganic perovskites (e.g., CH₃NH₃PbI₃, CH₃NH₃PbBr₂, etc.). For large-scale applications, in photovoltaics (PV) for instance, excellent long-term stability and performance are still needed. Many of the stability issues are related to the carrier interactions, and dynamics, their conductivity in quantum solids built of semiconductor NCs is typically rather poor because of the presence of a confining potential, which introduces a barrier for carrier transport. This serious disadvantage has prevented a broader application of semiconductor NCs for solar cells in the past. However, the recent demonstration of a stable solar cell based on CsPbI₃ NCs forming thin layers with superior electrical properties offers a new hope. This development directly illustrates that to...
fabricate a superior device based on NCs and in particular on IP-NCs, they need to form stable thin layers with good electrical contact between individual NCs of the highest quality.

The sintering of metal nanoparticles by different processes (high-temperature, pressure-driven, microwave or laser radiation, etc.)\textsuperscript{12−15} even at room temperature,\textsuperscript{16−18} has been investigated in the past. Similarly, aggregation of semiconductor NCs into 2D sheets has been reported.\textsuperscript{19,20} Nevertheless, the spontaneous merging of IP-NCs passivated by long-alkyl chain ligands is considered as a structural instability\textsuperscript{21,22} rather than the initial step for the formation of homogeneous thin layers—

2. MATERIALS AND METHODS

2.1. Materials. Cesium carbonate (Cs\textsubscript{2}CO\textsubscript{3} 99.9%, Sigma-Aldrich), octadecene (ODE 90%, Sigma-Aldrich), oleic acid (OA 90%, Sigma-Aldrich), oleylamine (OLA 80−90%, Acros), lead(II) bromide (PbBr\textsubscript{2} 98%, Sigma-Aldrich), and toluene (ACS reagent ≥99.5%, Sigma-Aldrich) were used without further purification, except for the drying period reported in the synthesis procedure.

2.2. Synthesis of CsPbBr\textsubscript{3} NCs. First, Cs-oleate was prepared by the reaction of 814 mg of Cs\textsubscript{2}CO\textsubscript{3} with 40 mL of ODE and 2.5 mL of OA at 150 °C; the reactants were previously dehydrated for 1 h at 120 °C. For the production of CsPbBr\textsubscript{3} NCs, 30 mL of ODE and 700 mg of PbBr\textsubscript{2} were dried for 1 h at 120 °C under a N\textsubscript{2} atmosphere. After water removal, 5 mL of dried OLA and 5 mL of dried OA were added to the reaction flask, and the temperature was raised up to 160 °C. After complete solvation of the PbBr\textsubscript{2} salt, 4 mL of Cs-oleate solution previously warmed was injected. A few seconds later, the NC solution was quickly cooled down with an ice bath. The product was purified by repeated centrifugation and redispersion in toluene.

2.3. Merging Experiments. We drop-casted the IP-NC samples on amorphous carbon/graphene TEM grids and stored them at room conditions for the spontaneous merging of NCs to occur. Room conditions refer to a typical ambient environment with moderate humidity. To probe the effect of humidity, we drop-casted the same amount of colloidal NC solution onto two identical grids and stored them separately under lower (~20%) and higher (~60%) relative humidity (RH) conditions, at room temperature. To test the effect of temperature, we used a cooling or heating in situ sample holder (Gatan) to reach the temperature ranges between ~110 °C to 90 °C and 90 °C to 260 °C, respectively. The electron beam-irradiated samples/areas were exposed to the electron beam directly after drop-casting and subsequent cooling or heating.

For the electrical measurements, the films were fabricated by drop-casting the NC dispersion onto Au-interdigitated electrodes with a 5 μm channel width (DropSens G-IDEAU5). Immediately before drop-casting, the electrodes were electrochemically cleaned in H\textsubscript{2}SO\textsubscript{4}. The PL spectra were recorded using a Jobin Yvon FluoroLog spectrophotometer (Horiba) equipped with a 450 W xenon lamp (250−700 nm) coupled to a monochromator to provide a range of selective excitation wavelengths. The emission was collected in right-angle geometry and automatically corrected for the spectral sensitivity of the setup. To determine the PL QY, the samples were placed in an integrating sphere, using a 150 W xenon lamp coupled to a spectrometer (Solar, MSA-130) as an excitation source. The PL emission and excitation lights were scattered diffusively in the integrating sphere and were detected by a CCD (Hamamatsu).

Scanning transmission electron microscopy (STEM)−EELS spectra were obtained in a low-voltage JEOL-2100F with a double delta corrector, which has a probe size of around 1.4 Å, and in a low-voltage JEOL-ARM60 with a double Wien filter monochromator offering an...
ultrahigh spatial and energy resolutions of around 1.4 Å and 50 meV, respectively. Current–voltage measurements were performed at a scan rate of 47 mV/s, with a Keithley 2400 source meter and a home-made LabVIEW program.

Frequency-resolved electrical measurements were performed in the dark, at a bias voltage of 0 V and an ac amplitude of 20 mV, using a Metrohm-Autolab electrochemical impedance spectroscopy setup (PGSTAT302N) equipped with a FRA32M module.

3. PRELIMINARIES

The synthesis of CsPbBr3 NCs was carried out following the protocol reported by Protesescu et al.,1 which was slightly modified. The green-emitting perovskites, stabilized with OLA and OA on their surface, show a narrow emission band centered at 520 nm (2.38 eV), with a small Stokes shift from the corresponding absorption spectrum (Figure 1a). Figure 1b shows the energy-dispersive X-ray spectrometry (EDXS) spectrum indicating the presence of Cs, Pb, and Br in a 1:1:3 ratio, hereby confirming the perovskite ABX3 elemental composition.27 A fresh sample, drop-casted on an amorphous carbon/graphene grid, reveals the presence of cubic IP-NCs with a narrow size distribution of 8.1 ± 1.2 nm (Figure 2a).

Figure 2. ADF−STEM images of drop-casted CsPbBr3 NCs on an amorphous carbon/graphene grid. (a) Fresh drop-casted sample. (b) Same sample after being stored at room conditions for a week. (c) Another region of merged NCs; the inset shows the fast Fourier transformation pattern, demonstrating the misorientation from different small domains. (d) Sample stored at room conditions for 6 months.

The NCs arrange themselves in ordered square geometries, in some analogy to the honeycomb superlattices of PbSe NCs.28 Despite being clearly separated by surface ligand layers, neighboring IP-NCs effectively couple, modifying the energy structure of each other.23 When stored at room conditions, the NC layer spontaneously aggregates, with individual IP-NCs merging into larger structures (Figure 2b). Eventually, after a sufficiently long time, a semicontinuous layer of rather poor homogeneity is formed (Figure 2c). In the case of a NC layer of low density, isolated nanoplatelets appear. When the storage time is increased to 6 months (Figure 2d), the NCs can arrange in very long nanowires (aspect ratios of ~100 and higher), although individual NCs are still visible; to grow a large homogeneous film of merged NCs, other parameters (humidity, temperature, etc.) should be considered as we will reveal along this paper. We have observed this aggregation process in the layers of IP-NCs of different sizes and chemical compositions. It is important to note that upon merging, their chemical composition is maintained (see Figure S1 of the Supporting Information), which implies that no chemical reactions are involved and that larger IP platelets are created. At the same time, we observe that the merging of individual IP-NCs changes the optical properties of a layer, red-shifting its PL spectrum and absorption edge. We evaluated this effect using a drop-casted layer of CsPbBr3 NCs on a quartz substrate (Figure S2). In addition, the merging process leads to a reduction of the PL QY (Figure S3). The effect of exposure to light and air on the NC aggregation has also been observed (Figures S4). The sample stored for 1 week in the dark in an inert gas atmosphere exhibited a negligible change in the PL QY, whereas the sample stored in air while being constantly illuminated showed a major QY decrease, by a factor of 6.21

Also, the electrical properties are influenced by the merging. To investigate that, we drop-casted IP-NCs on interdigitated electrodes (5 μm width) and measured the current–voltage characteristics after 1 h, 1 day, and 9 days of storage in air (see Figure S5). We note that while the fresh drop-casted film is conductive, the NC aggregation increases its resistivity, as the merging of individual IP-NCs into larger clusters leads to the formation of voids, which disrupt the percolative pathways across the 5 μm distance between the electrodes. This problem could possibly be addressed by adding successive layers of NCs to fill in those voids.

4. MICROSCOPIC INVESTIGATIONS AND DISCUSSION

To understand the merging process of IP-NCs in some detail, we performed experiments at a microscopic level. For that purpose, a CsPbBr3 NC dispersion in toluene has been drop-casted on an amorphous carbon/graphene TEM grid for high-resolution ADF−STEM imaging.

We start the investigation comparing the EELS spectra of fresh drop-casted (Figure 3a) and merged (Figure 3b) IP-NCs. Using EELS, it is possible to measure the band-to-band absorption of individual NCs. The EELS spectrum shows a characteristic onset, which arises from the excitation of a valence band electron to the conduction band, defining the band gap energy.25 For a fresh drop-casted film, before merging, the accumulated EELS signal measured at different points of the layer represents the sum of the (averaged) absorption by neighboring NCs. The EELS spectra showing the measurements collected at different points for the fresh drop-casted NC layer and for the semiumfilm form by merging are presented in Figure 3c. The EELS data for both configurations feature a similar absorption behavior, with the characteristic onset at the band gap energy, in analogy to the optical density of a bulk semiconductor. Comparing the two spectra, the band gap energy slightly red-shifts (~60 meV) upon merging ($E_{\text{fresh}} = 2.45$ eV and $E_{\text{merged}} = 2.39$ eV), approaching the bulk value ($E_{\text{bulk}} = 2.32$ eV). We note that the aggregated IP film still exhibits a small quantum confinement induced by its nanometer-range thickness.23

Subsequently, we zoom-in to reveal more details of the merging between individual IP-NCs. Figure 4a shows a high-resolution ADF−STEM image of a dense layer of fresh drop-
casted NCs. For some NCs, linear defects can be distinguished, as indicated by the arrows; these could indicate the NC growth process. The merging process is very evident when we inspect the film that was stored for a week. Figure 4b,c shows that the aggregation process connects NCs not only of the same but also of a different orientation and that the size of joining NCs does not seem to play a role. A more careful inspection of the images reveals that the new structures appear to be of high crystallinity, without borders between the merging NCs (Figure 4b), whereas for some connecting NCs, clear boundaries are present (Figure 4c).

The ultimate illustration of the aggregation process is provided by imaging at a single-NC level. Figure 5a shows a large IP-NC, with the edge exceeding 50 nm. For reference, also a 6 nm edge size NC from the originally drop-casted layer is shown (Figure 5b). We conclude that in this case, the merge is ideal, creating an apparently monocrystalline structure throughout the whole cluster. A similar seamless stitching has been reported before for graphene flakes, in which case, the mutual orientation of the individual flakes was crucial. Here, the necessary alignment of individual IP-NCs with respect to each other is conveniently facilitated by spontaneous formation of the square superlattice in the drop-casted layer (see Figure 3a). Figure 5 also illustrates that, as noticed already before, merging of individual NCs can also occur in other configurations, with a tilted angle (Figure 5c,d) or with a different zone axis (Figure 5e). Therefore, we conclude that the stitching can occur between all neighboring NCs, independently of their sizes and orientations. This random stitching could be advantageous because it means that all neighboring NCs will fuse, creating a continuous thin perovskite film. A noncrystalline surface layer, which we identify with the stabilizing ligands, can be observed around the newly formed structures. This implies that the ligands do not disappear upon merging but merely relocate, increasing the amount of hydrocarbon chains at the edge of the larger assemblies. We conclude that the growth of clusters and also the subsequent development of large structures, such as long nanowires and extensive semicontinuous thin films of IP-NCs, proceed by sequential merging of individual NCs and not by, for example, Ostwald ripening, as the NCs merge together and not gradually dissolve in one another.

Although the formation of perfectly uniform and crystalline large structures is possible by seamless stitching, as illustrated in Figure 5, in general, the merged IP-NC film can be viewed as a large plate with numerous smaller and larger (mono)crystalline domains formed by aggregation, with their grain boundaries containing multiple structural imperfections (Figure 2c). Using the superior spatial resolution of EELS, we can now investigate the effect of these grain-boundary-related defects on the electronic band structure of the film. To achieve that, we select a particular “imperfectly” merged cluster (with clear boundaries between connecting NCs) and monitor the EELS spectrum as we scan the electron beam between individual grains, across the interface. The experiment shows that the absorption spectra obtained by the locally conducted EELS are practically identical over the whole investigated trajectory within the IP cluster. This is illustrated in Figure 6, which compares three different spectra taken in the middle of the two adjacent grains and at their interface; a very close similarity is evident. Moreover, we notice that the EELS measurements of the merged film yield spectra that are practically unaltered from...
those of individual IP-NCs which we reported previously. A particularly striking feature is that the interface apparently does not introduce significant amounts of defects in the band gap nor disturbs the band structure close to the band edges. This implies that even the obviously imperfect boundary arising upon layer formation does not yield defects which would strongly influence the transport properties of the film and its performance in a solar cell (see also Figure S6). This truly microscopic finding is essential for the photovoltaic potential of IP layers created by aggregation of NCs. In the broader context of all perovskite materials currently vividly explored for solar cells, this finding provides also an important clue concerning the microscopic origin of the good mobilities and apparent defect tolerance of these materials. We conclude that the spontaneous orderly aggregation of IP-NCs offers a unique opportunity to create nanosheets (nanometer thick IP layers exhibiting quantum confinement-related effects) whose characteristics can be predefined (tuned) by the properties of the used IP-NCs. In the future, the deposition of IP-NC layers could be conveniently controlled by jetting.

Having established the microscopic formation mechanism of IP nanosheets and their remarkable characteristics, we turn our attention to the practical aspects of the merging process. In general, the self-assembly of NCs drop-casted or spin-coated on a substrate from a colloidal solution is governed by interactions between the NCs and with the substrate, solution/substrate interface, drying kinetics (solvent- and temperature-dependent), among others. The contact between colloidal semiconductor NCs themselves is facilitated by van der Waals forces, which are weak and can easily be overcome by steric repulsions using stabilizing ligands. Nevertheless, the highly dynamic behavior of the IP-NC surface ligands (the binding is not strong, and they can move and be easily lost, mainly during the purification process) besides the ionic character of the IP-NC structure makes this material breakable in polar solvents. These characteristics are important for manipulating and eventually controlling the assemblage of IP-NCs. In the

Figure 5. High-resolution ADF–STEM images of single and merged IP-NCs. (a) Large CsPbBr3 NC made by the merging of small NCs. (b) Original NC synthesized by wet chemistry. (c) NCs merged with the same crystal orientation but a different tilting angle. (d) Small and large NCs merged with a different tilting angle. (e) Two NCs of a similar size merged with a different zone axis.

Figure 6. EELS scan across the boundaries between merged NCs. (a) ADF image of merged CsPbBr3 NCs with visible boundaries and (b) their corresponding EELS spectra. There is no noticeable difference in the absorption behavior and band gap energy observed, where the boundary of merged NCs (green) and a smooth part of the film (blue and red) are compared.
following section, we present how electron beam irradiation, humidity, and thermal annealing at different temperatures influence the aggregation process.

Electron irradiation can affect the ligands that are present at the surface of the deposited IP-NCs, leading to the formation of intermolecular C= C bonds between them and also between the ligands and the carbonaceous grid; in both cases, the IP-NC stability would be enhanced. This is indeed confirmed in our experiments: Figure 7a,b shows the images of drop-casted IP-NCs stored for 1 week at room conditions; the left part is exposed to an electron beam directly after deposition, whereas the right-hand side is not. As can be seen, the NC aggregation process is considerably enhanced by mild-temperature treatments due to the removal of surface ligands. At the macroscopic level, this is evidenced by the fact that IP-NC films on quartz treated at mild temperatures show a decrease of the emission intensity and PL QY because of the defect formation (see Figure S7), in agreement with previous reports.21,40 Here, we investigate this effect at the microscopic level. Figure 7b shows the behaviors of electron-irradiated and nonirradiated regions of a low-concentration IP-NC layer, annealed at 90 °C for 1 h. Whereas the NCs in the electron-irradiated region remain isolated, the merging process in the untreated part of the sample is clearly enhanced. When the initial NC density is high, the same treatment results in a complete fusion of individual NCs into a semicontinuous film (Figure 7c,d). For the development of high-quality layers, the annealing temperature will need to be optimized, as high-temperature treatments destroy the IP-NCs (see Figure S8). In Figure 8a, small clusters of 14 NCs are imaged directly after drop-casting; an amorphous layer of ligands is clearly visible on the individual NC surface. The electron irradiation stabilizes the ligands, as discussed before, arresting the possible merging. Figure 8b shows the same cluster after being heated at 260 °C for 1 h: the IP-NCs have been completely destroyed, with a small metallic nanoparticle being formed from the IP-NC debris, whereas the residual shell of ligands remains, now around the empty spaces.

Past research has shown that ethanol influences the growth of IP-NCs through surface ligand destabilization and can induce partial dissolution and subsequent recrystallization of IP-NCs—the effect which can serve for healing of the film.42 To investigate the effect of water vapor on the NC merging, we compared two samples stored for 1 week in dry (RH = 20%) and high-humidity atmospheres (RH = 60%). The results (Figure 9) clearly show that the water vapor accelerates the NC fusion process. Because water actually dissolves the perovskites and in that way destroys the IP-NCs, specific investigations are necessary to determine the optimal RH level for the merging process, similarly as for the thermal treatment.

5. CONCLUSIONS

Colloidal IP-NCs drop-casted on a substrate form spontaneously a semihomogeneous thin film. A thorough microscopic investigation by our state-of-the-art ADF microscopy and EELS reveals that the layer formation proceeds by merging of individual NCs. We show that the fusion is accelerated by mild-
temperature annealing in a humid atmosphere. Surface ligands play an active role in the aggregation process, which is arrested or totally prevented by their stabilization, for example, upon electron irradiation. Most importantly, at the atomic level, we find that the merging process does not introduce an appreciable defect concentration in the band gap or at the band edges, and even near-perfect seamless stitching between the aligned NCs is possible. Because crystallographic alignment naturally arises in drop-casted dense layers of IP-NCs, this implies that in the future, this process could be explored for formation of thin IP films of superior quality. Our results demonstrate the fundamental condition growth for the development of these sheets, the seamless stitching; future research must show whether it is also “sufficient”; that is, if it can be extended to grow long thin films. In that way, the current findings certify the high potential of IP-NCs for practical applications in future thin-film PV. In a broader context, they pave the way toward dedicated engineering of high-quality thin IP films, creating custom-designed quantum structures by purposeful assemblage of individually characterized and selected NCs.

**ASSOCIATED CONTENT**

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsami.7b17432.

- EDXS and EELS of individual nanocrystals, impedance spectroscopy, additional ADF−TEM images, and quantum efficiency data (PDF)

**AUTHOR INFORMATION**

**Corresponding Authors**

*E-mail: L.gomeznavascues@uva.nl* (L.G.).

*E-mail: lin.junhao@aist.go.jp* (J.L.).

**ORCID**

Leyre Gomez: 0000-0002-2926-5665

Junhao Lin: 0000-0002-2195-2833

Chris de Weerd: 0000-0002-8826-2616

Elizabeth von Hauff: 0000-0002-6269-0540

Tom Gregorkiewicz: 0000-0003-2092-8378

**Author Contributions**

L.G. and J.L. contributed equally to this work. L.G., J.L., K.S., and T.G. conceived the project and designed the experiments. L.G. prepared the samples. J.L. performed the LL−EELS measurements and analyzed the data. C.d.W. and L.P. performed the optical spectroscopy measurements and analyzed the data. E.v.H. and S.C.B. performed the electrical experiments. All authors discussed the results and their interpretation. L.G., J.L., and C.d.W. cowrote the manuscript with contributions from K.S. and T.G. who also supervised the project with Y.F.

**Notes**

The authors declare no competing financial interest.

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