INTRODUCTION

The frequency of breast reconstruction has recently increased owing to an increase in the number of breast cancer cases. Breast cancer patients awaiting mastectomy experience tremendous stress from the moment they are diagnosed with breast cancer to the impending mastectomy and accompanying physiological changes [1]. Accordingly, breast reconstruction should attempt to reverse mastectomy-induced physiological changes as close to the preoperative state as possible. Nipple reconstruction is the final step in breast reconstruction after mastectomy.

Although nipple reconstruction is a simpler procedure than breast reconstruction, the psychological aspect of nipple reconstruction plays an important role in breast reconstruction. Previous studies have shown that patient satisfaction with breast reconstruction outcomes varies greatly with the presence or ab...
sence of the nipple [2]. Therefore, successful nipple reconstruc-
tion leads to higher patient satisfaction levels because it is indica-
tive of complete restoration of the breast to its original state be-
fore mastectomy. However, complications of nipple reconstruc-
tion include loss of nipple projection, loss of sensation in the
breast, and abnormal placement of the nipple. Among these,
loss of nipple projection correlates closely with low levels of sat-
isfaction [3]. As such, it is important to minimize the loss of
nipple projection during the nipple reconstruction procedure.

Nipple reconstruction was first introduced in 1944 by Adams
[4] by using the nipple areola graft method and has continued
to progress with the development of various surgical methods.
Recently, nipple reconstruction using various local flap tech-
niques has become popular and is recognized as the standard
procedure in nipple reconstruction. Various local flap tech-
niques such as the S-flap, skate flap, double opposing tab flap,
propeller flap, H-flap, star flap, and C-V flap have been intro-
duced [5]. In 2007, Shestak and Nguyen [6] and Hammond et
al. [7] each introduced the double opposing peri-areolar flap/
skate flap purse-string design as a method of nipple reconstruc-
tion by modifying the original skate flap technique. This double
opposing peri-areolar/purse-string flap is commonly called the
Hammond flap (Fig. 1). Thereafter, the effectiveness of the
Hammond flap was confirmed by Dolmans et al. [8] and Kat-
suragi et al. [9] and the authors have used Hammond flaps in
numerous cases of nipple reconstruction. Here, we aimed to de-
terminate the benefits of using the Hammond flap in nipple re-
construction by analyzing objective measurements and subject-
ive patient satisfaction levels.

METHODS

Subjects
Twenty-six patients, who had undergone breast reconstruction
from February 2008 to March 2012, were enrolled in this pro-
spective study. The same surgical staff who had performed
breast reconstruction by using the autologous extended latissi-
mus dorsi flap performed nipple reconstruction using the Ham-
mond flap without any implant insertion. Patients with flap ne-
crosis or surgical wound infection were excluded from the study.

Surgical methodology
The nipple-areola complex was designed with the patient in the
upright position. The circle around the outside of the nipple-
areola complex formed the boundary line. In the rectangular
design, the center of the horizontal line was used to determine the

Fig. 1. Original and modified Hammond flap

(A) Schematic view of the preoperative
design of original Hammond flap. (B) Im-
mediate postoperative view of the original
Hammond flap. (C) Schematic design of
the modified Hammond flap using a mini-
mal skin incision. (D) Immediate postoper-
avative view of the modified Hammond flap
using minimal skin incision. R, flap radius;
D, areola diameter; C, new nipple cap; P,
new nipple projection.
base of the nipple during the reconstruction, while the vertical length was used to determine the height of the nipple—the nipple projection (Fig. 1). The base of the flap was positioned halfway between the center and lower border of the new nipple. After designing the nipple-areola complex, 2% lidocaine was used to induce local anesthesia. Without damaging the flap pedicle, an incision was then made using a scalpel blade (#15) following the incision line. The incision enabled movement of the threedimensional structure of the new nipple flap, allowing it to be erect. The outer wings of the skate flap were elevated by dissection, which included a small amount of subdermal fat. The base and wings of the skate flap were elevated with an even layer of subdermal fat. Finally, the approximation of the donor flap—that would later form the areola—was performed. Because excessive tension in the donor flap can have a negative effect on the nipple projection, efforts were taken to minimize the tension in the donor flap while proceeding with the purse-string suture.

**Measurement**

All study patients had photographs taken before and after the operation at 3, 6, 9, and 12 months. The nipple-areola complex was measured by the same medical staff, and the nipple diameter, nipple height, and areolar diameters of the affected nipple-areola complex were measured at the 3-, 6-, 9-, and 12-month follow-up visits. The individual reduction rate of the nipple projection was calculated using the measured values. The reduction rate of the nipple projection was formulated as follows:

\[
\text{Reduction rate of the nipple projection} = \frac{1 - \text{Current nipple height}}{\text{Immediate postoperative nipple height}} \times 100 \, (\%)
\]

**Satisfaction**

At the 12-month follow-up visit, study patients were asked to rate their satisfaction with the nipple reconstruction on a scale of 1–10. The survey provided information on the satisfaction levels with regard to the overall nipple reconstruction, projection, location, and sensation.

**RESULTS**

A total of 26 patients were included in the study, with an average age of 47.9 ± 7.8 years. The reconstruction of the breast mound was performed using an extended latissimus dorsi flap, and nipple reconstruction was performed using a Hammond flap. There were no complications or flap revisions. The mean initial nipple height was 7.8 ± 1.2 mm. At the 12-month follow-up, the mean nipple height was 4.4 ± 0.3 mm, and the average reduction rate of nipple projection was 43.6 ± 3.7%. The nipple height and reduction rates of nipple projection at 3-, 6-, 9-, and 12-month follow-ups are shown in Table 1. At the 12-month follow-up, the overall patient satisfaction level was 80.7%, and the satisfaction levels with regard to nipple projection, location, and sensation are as shown in Fig. 2.

**Case**

A 38-year-old woman had undergone breast mound reconstruction using an extended latissimus dorsi flap and nipple reconstruction with a Hammond flap. Nipple height was 8.7 mm immediately after the procedure. At the 3-, 6-, 9-, and 12-month follow-ups, the nipple height reached 7.6, 6.4, 5.2, and 4.7 mm, respectively (Fig. 3).

**DISCUSSION**

The characteristics of a normal nipple include its texture and color, nipple projection, and fluid discharge function. These

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**Table 1. Nipple projection reduction rate of the Hammond flap**

| Follow-up | Nipple height (mm) | Reduction rate (%) |
|-----------|--------------------|--------------------|
| Initial   | 7.8 ± 1.2          | N/A                |
| 3 mo      | 5.3 ± 0.5          | 31.4 ± 5.3         |
| 6 mo      | 4.8 ± 0.4          | 38.5 ± 4.4         |
| 9 mo      | 4.5 ± 0.3          | 41.8 ± 4.1         |
| 12 mo     | 4.4 ± 0.3          | 43.6 ± 3.7         |

N/A, not applicable.
characteristics must be considered prior to performing nipple reconstruction.

Generally, the average nipple is approximately 5 mm in height, and its ideal location is at the apex of the breast [10]. However, in effect, the location of the nipple after reconstruction is determined by the shape of the reconstructed breast mound. Normally, it is difficult to achieve symmetry owing to various differences in the reconstructed breast mound and the breast on the unaffected side. Therefore, it would be favorable to perform nipple reconstruction 6–8 months after breast mound reconstruction to allow the grafted flap to soften and the shape of the breast to set [11].

There are various nipple reconstruction methods, including the composite nipple graft, local flap, autologous implant graft, alloplastic implant augmentation, and allograft implant augmentation. However, the most common nipple reconstruction is via local flap surgery. In 2007, Shestak and Nguyen [6] invented and published the double opposing peri-areola flap for nipple areola reconstruction. It was reported that this pull-out nipple flap has been used 47 times with satisfactory results, causing no flap loss or wound separation. Simultaneously, Hammond et al. [7] announced a new surgical technique, the skate flap purse-string technique. This surgical technique was designed in consideration of the fact that using the skate-flap for nipple reconstruction yields better results in terms of nipple projection, and that this technique involves a combination of the modified skate flap and purse-string techniques during mastopexy. This technique was similar to the surgical technique published by Shestak and Nguyen [6] and has become widely known as the Hammond flap. The Hammond flap can produce large nipples, can allow primary closure of the donor site, and can minimize breast distortion. In addition, the blood supply to the nipple flap is derived primarily from the subdermal plexus, and this technique minimizes the need to cut the pedicle, thus securing a reliable blood supply. In patients undergoing skin-sparing mastectomy, the Hammond flap provides the advantage of hiding the surgical scar along the areolar margin.

Although various nipple reconstructions using local flap techniques have been introduced, commonly, the nipple projection reduces over time in all currently known local flap techniques. This reduction in nipple projection can be attributed to scar tissue retraction, soft tissue absorption, necrosis, compression from clothing, and nearby skin surface tension due to reconstruction [8]. To address this issue, new methods for maintaining nipple projection have been introduced, including over-correction of the new nipple and application of a device to maintain nipple protection after reconstruction [12,13]. Accordingly, in an attempt to maintain long-term the projection of the new nipple, we over-correct the nipple size by 30% to 50% during nipple reconstructions and use a nipple cap for flap preservation for a week after the procedure in order to promote wound healing. After suture removal, a nipple-areolar protection device (Ther...
In addition, blood circulation to the new nipple is an important factor in maintaining long-term nipple projection and acute flap wound care. Blood circulation to the new nipple after reconstruction with a local flap can be improved by 1) minimizing the skin incision; 2) avoiding a deep incision during the procedure to protect the subdermal plexus near the pedicle; and 3) avoiding narrowing of the base of the flap. Given that maximum blood supply improves wound healing, in a recent ongoing study, the authors designed an incision line—only one-third of the overall size—on both sides of the areola that maintained maximum blood supply to the areolar flap, while elevating the flap recently (Fig. 1). The modified flap has advantages and disadvantages over the original technique. The advantage of the modified flap is the possibility of improved blood circulation for the new nipple flap. Because the incision is minimized, the blood circulation can be improved. Furthermore, because of the incomplete incision, scarring following areolar incision can be reduced. The disadvantage of the modified flap is that it can produce a “dog-ear” after approximation of the 2 areolar flaps. Thus, the dog-ear should be removed for excellent cosmetic results. Among 26 patients in this study, the original Hammond flap was applied to 21 patients and the modified technique was performed to 5 patients. The authors could not find the differences in nipple height between the original and modified Hammond flap technique. Further studies will be needed to investigate these differences.

Several studies have reported long-term follow-up results with various local flap techniques. Rubino et al. [13] performed nipple reconstruction using the arrow flap technique on 32 patients. Among these, breast mound reconstruction using an implant was performed in 16 patients, and breast mound reconstruction using the transverse rectus abdominis myocutaneous flap technique was performed on the other 16 patients. At the 1-year follow-up, the projection rate was reduced by 50.9%. Few et al. [14] reported a 59% reduction in the projection rate at the 8-year follow-up in patients who had undergone the modified star flap technique. Valdatta et al. [15] reported a 42% reduction in the projection rate at the 1-year follow-up in patients who had undergone breast reconstruction with silicone implants for breast mound reconstruction, using the C-V flap. Overall, the reported nipple projection reduction is in the range of approximately 40% to 60% (Table 2). The present study shows slightly better results than the aforementioned studies. It is possible that such results were obtained because patients in this study had undergone breast mound reconstruction using the autologous extended latissimus dorsi flap with its thick skin envelope, and the Hammond flap allowed sufficient blood supply and minimized tension in the new nipple flap. Losken et al. [16] reported that patient satisfaction levels at an average follow-up of 5.3 years was 42% with the nipple projection and 81% with the overall nipple reconstruction performed by using the C-V flap [16]. At the 1-year follow-up, Jones and Erdmann [17] reported a 57% satisfaction level with the nipple projection and 91% satisfaction level with the overall nipple reconstruction performed by using the Hamburger flap. In the study published by Lipa et al. [18], a fishtail flap and cartilage graft were simultaneously performed, and an overall satisfaction score of 7.6 out of 10 was reported after 3.7 years of follow-up. The satisfaction levels with

| Study         | Patient no. | Technique         | Mound             | P (mm) | RR (%) | Follow-up (yr) |
|---------------|-------------|-------------------|-------------------|--------|--------|----------------|
| Rubino et al. [13] | 32          | Arrow flap        | Implant 16, TRAM flap 16 | 4.75   | 50.9   | 1              |
| Few et al. [14]    | 93          | Modified star flap| Implant 44, TRAM flap 49 | 0.4–0.83 | 59     | 8              |
| Valdatta et al. [15]| 29         | C-V flap          | Implant           | 3.52   | 42     | 1              |
| Our study        | 26          | Hammond flap      | Extended LD flap  | 4.4    | 43.6   | 1              |

P, projection; RR, reduction rate; TRAM, transverse rectus abdominis myocutaneous; LD, latissimus dorsi.

| Study         | Technique                        | Mound         | Pr/S | Ov/S | Pr/R (%) | Ov/R (%) | Follow-up (yr) |
|---------------|----------------------------------|---------------|------|------|----------|----------|----------------|
| Losken et al. [16] | C-V flap                      | TRAM flap     | N/A  | N/A  | 42       | 81       | 5.3            |
| Jones and Erdmann [17] | Hamburger flap                | N/A           | N/A  | N/A  | 57       | 91       | 1              |
| Lipa et al. [18]    | Fishtail flap + cartilage        | Autologous flap| N/A  | 7.6/10 | N/A     | N/A     | 3.7            |
| Our study         | Hammond flap                    | Extended LD flap| 3/5  | 3.5/5 | -        | 80.7     | 1              |

Pr/S, projection score; Ov/S, overall score; Pr/R, satisfaction rate of projection; Ov/R, overall satisfaction rate; TRAM, transverse rectus abdominis myocutaneous; N/A, not applicable; LD, latissimus dorsi.
the nipple projection and overall process are 40% to 50% and 80% to 90%, respectively. The present study shows results similar to those of other studies (Table 3).

As previously stated, nipple reconstruction using the Hammond flap offers several advantages, including resultant large nipples, primary closure at the donor site, minimal breast distortion, and reliable blood supply. In addition, the Hammond flap is a surgical procedure with similar—or even superior—long-term projection results relative to other techniques previously reported. Furthermore, patient satisfaction levels with the Hammond flap are higher than those with other techniques; thus, it is useful in nipple reconstruction.

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