INTRODUCTION

It is an exo-enzyme use for the hydrolysis of carbohydrate. Chemically, it is also known as α-1,4 glucan glycohydrolase in which glucan refers to a sequence of connected glucose units and glycohydrolyase made up of glycol and hydrolase, which mines breakdown of glycosidic linkage present in between two glucose units. The enzyme identification code allocated to the Commission for Enzymes EC 3.2.1.3 by IUBM1992. Number 3 denotes the hydrolysis of large sugar molecule by the addition of water. While number 2 denote the glycosidase, which breaks the glycoside linkage present in between two glucose molecule [3]. Wheat bran is part of wheat so it contains many nutrients like protein, carbohydrate, fat, and fibres etc. The average content of protein, carbohydrate, fat, fibres and phosphorus are 16.4%, 65%, 4.5%, 6%, and 1.29% respectively.

The 0.13% trace amount of calcium’s obtained in previous report, given by the Islam et al. [2]. The glucoamylase can be produced by different type of microorganisms such as bacteria, fungus, and yeast. A. niger can produce different proteolytic enzyme, carbohydrate enzyme, and hydrolytic enzyme etc [3]. The nutrient content of fibre can support the growth of the micro-organisms. The present study deals with the use of cost efficient wheat bran for the solid state fermentation for the production of glucoamylase and evaluated the production level.

MATERIALS AND METHODS

The present study was proceed from March 2019 to June 2019 in the Department of Biochemical Engineering, HBTU Kanpur, India.

Culture of Aspergillus niger- A. niger culture was procured from National Chemical Laboratory, Pune (Maharashtra), India. A. niger culture was grown on potato dextrose agar (PDA) media and incubated at 30°C for 5 days.
Preparation of Inoculum- Spores were used to inoculate production medium. For sporulation, flasks containing 5 gram moistened substrate was inoculated from 5 days old slants followed by incubation for 5 days at 30°C temp. At the end of incubation period, the fermented mass mixed with 50 ml of sterile saline water, containing 0.1% Twin 80 and then left for 20 min. It was then filtered to remove unwanted components of medium from spores. Spore count was performed to adjust the count (5107 spores/ml) in spore suspension. For counting of spores, spread plate method was used after serial dilution of filtered containing spores [4].

Glucoamylase enzyme Extraction- The glucoamylase enzyme was estimated using the method given by Cori [5] and the reducing sugars liberated were determined by Dinitrosalicylic acid (DNSA) method that given by Miller [6].

Preparation of standard graph of Glucose- Taken different test tube and prepared the 1 ml different concentrations (0, 0.2, 0.4, 0.6, 0.8, and 1 mg/ml) of glucose by the help of distilled water and added to 1 ml of DNS (Dinitrosalicylic acid) in each test tube and incubated the test tube in boiling water bath at 100°C for 10 min duration. After that cool the test tube and taken the OD at 540 nm wavelength [6].

![Standard glucose curve of Glucose concentration](image)

**Fig. 1:** Standard glucose curve of Glucose concentration

Optimization of the fermentation parameters for glucoamylase production by using wheat bran as a substrate-

Optimization of Carbon source- To study, the effect of the carbon source on production glucoamylase, media was prepared by using different 1% carbon source (glucose, fructose, maltose, starch, and sucrose) and media was inoculated by A. niger and incubated at 35°C for 5 days duration. The other fermentation parameters were kept constant.

Optimization of Nitrogen source- To study, the effect of the different nitrogen source on the production of glucoamylase, 1% of different nitrogen source (urea, peptone, yeast extract, malt extract, and ammonium sulphate) were added in different fermentation medium and media was inoculated by A. niger and incubated at 35°C for 5 days duration. The other fermentation parameters were kept constant [7].

Optimization of Temperature- Effect of the temperature on glucoamylase production was also investigated to know the optimized temperature for enzyme production. For this, the inoculated medium was incubated for 7 days at different temp. (25°C, 30°C, 35°C, 40°C, and 45°C). The other fermentation parameters were kept constant [8].

Optimization of pH- Effect of initial pH on glucoamylase production was investigated to know the optimum pH for enzyme production. For this study, initial pH of medium was adjusted to different initial pH value (3, 4, 5, 6, 7, and 8) at the end of the incubation period (7th days) enzyme activity was determined. The other fermentation parameters were kept constant [9].

Inoculum age- Inoculum of different ages (1 to 7 days old) was used to study the effect of inoculum age on glucoamylase production. The other fermentation parameters were kept constant [10].

Inoculum level- Effect of inoculum level on glucoamylase production was examined to know the inoculum size for best enzyme production. Different inoculum levels between 5–30 % (5, 10, 15, 20, 25, and 30) were used and at the end of incubation period (7 days) the enzyme activity was measured. Rest of the fermentation parameters were maintained constant [11].

RESULTS

Effect of carbon with wheat bran- To study, effect of the carbon source on production glucoamylase, media was prepared by using 1% different carbon source (glucose, fructose, maltose, starch, and sucrose) and media was inoculated by A. niger and incubated at 35°C for 5 days. As seen from Fig. 2, the maximum enzyme activity
(0.450913 U/ml) was found at fructose as a carbon source. The lowest activity (0.316658 U/ml) was at starch as carbon source. The enzyme activity of other carbon source glucose, maltose and sucrose, was 0.387952, 0.339805, and 0.360175 respectively.

**Fig. 2: Production of glucoamylase at different carbon supplements with wheat bran**

**Effect of nitrogen with wheat bran**- To study, the effect of the different nitrogen source on the production of glucoamylase, 1% of different nitrogen source (urea, peptone, yeast extract, malt extract, and ammonium sulphate) were added in different fermentation medium and media was inoculated by *A. niger* and incubated at 35°C for 5 days.

As seen from Fig. 3, the maximum enzyme activity (0.449987 U/ml) was found at peptone as a nitrogen source. The lowest activity (0.299992 U/ml) was at urea as a nitrogen source. The enzyme activity of another nitrogen source yeast extract, malt extract, and ammonium sulphate were 0.417581, 0.391656, and 0.412026, respectively.

**Fig. 3: Production of glucoamylase at different nitrogen supplements with wheat bran**

**Effect of temperature**- As seen from Fig. 4, the maximum enzyme activity (0.425914 U/ml) was found at temperature 35°C. The enzyme activity (0.2036.98 U/ml) on lower temperature was observed at 25°C temperature. Between temperatures 25°C to 45°C, the enzyme activities were (0.361101, 0.333324 and 0.287029 U/ml) at temp. 30°C, 40°C and 45°C respectively.

**Fig. 4: Production of glucoamylase at different Temp.**

**Effect of pH**- As seen from Fig. 5, the maximum enzyme activity (0.444432 U/ml) was found at pH 6.0. The enzyme activity on lower activity (0.194439 U/ml) was observed to be at pH 3.0. Between pH 3.0 to 8.0, the enzyme activities were (0.268511, 0.333324, 0.398137, and 0.314806 U/ml) at pH 4, 5, 7 and 8 respectively.

**Fig. 5: Production of glucoamylase at different pH**

**Effect of inoculum age**- As seen from Fig. 6, the maximum enzyme activity (0.459246 U/ml) was found inoculum age at 5 days. The lower enzyme activity (0.362027 U/ml) was observed at 2 days inoculum. Between inoculum ages 1 day to 7 day, the enzyme
activities were 0.327769, 0.348138, 0.399989, 0.412026 and 0.378693 U/ml at inoculum age 1, 3, 4, 6 and 7 day respectively.

**DISCUSSION**

Solid state fermentation of wheat bran give a clear idea to utilize food waste for the production of glucoamylase but the amount of glucoamylase produced during this process was very less. The additional carbon and nitrogen source was given to support the initial growth of *A. niger*. Pavezzi et al. [11] reported that potato starch as a best substrate for the production of glucoamylase (8.3 U/ml) by *A. awamori* in combination with *Saccharomyces cerevisiae*, while we have reported, the maximum production of 0.6932 U/ml, there was great difference in the concentration of glucoamylase, this may be due to different organism or due to different substrate.

The current study also suggested similar results by some researchers i.e. Pavezzi et al. [6], Norouzian et al. [12] and, Adefisoye et. al. [13] had suggested that pH 6 was taken for the maximum production of glucoamylase. The similar study was done by Anto et al. [14] suggested that temperature play a vital role in the production of glucoamylase, the maximum production of glucoamylase was at 55°C while current study suggested 35°C for the maximum production, this may be due to difference in microorganism. Another previous research study done by Lakshmi et al. [15] that suggested that maximum production of glucoamylase had produced by nitrogen source i.e. peptone (a organic compound). Inoculum age and inoculum size change with the change of microorganism different study suggest 3 day to 7 day inoculum age and 5 to 25% inoculum size were given by other previous studies i.e. Kumar et al. [16]; Selvakumar et al. [17]; Papagianni et al. [18]; Kumar et al. [19]; Arasaratnam et al. [20]. While this study suggest 5 day inoculum age and 15% inoculum size, which are similar to the above study.

**CONCLUSIONS**

The use of wheat bran as substrate for the production of glucoamylase by *A. niger* can be a great idea for the utilization of waste food material. For the greater production of glucoamylase the solid state media of wheat bran was supplemented with different carbon source and nitrogen source. The maximum production of glucoamylase was observed at fructose as a carbon source, peptone at a nitrogen source. Apart from carbon and nitrogen source some other factor likes pH (6), inoculum level (15%) and inoculum age (5 day) also played a vital role in the production glucoamylase.
The present study revealed that wheat bran can be used as a substrate for the *A. niger* for the production of glucoamylase but the production was very less, this may be due to the complex nature of the wheat bran. The production of glucoamylase can be increased by pre-treatment of wheat bran.

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