Iron (III) arsenate and some other arsenates have a much lower solubility in an alkaline environment, that is, it is advisable to store and use these wastes together with compounds that provide an alkaline reaction. Cement is characterized by high pH values, and the content of arsenic in cement is not normalized, because the human body does not directly contact with cement. The experimental results proved that utilization of arsenic-containing adsorbents in the form of concrete products was safe in case of arsenic content from 53.3-142.2 μg/g and had perspectives in colouring of concrete products.

Key words: arsenate; arsenic compounds; cement; concrete; utilization of adsorbents.

1. Introduction

Pure drinking water is very important for all organisms and especially for humans. But natural waters of many countries have insufficient quality and are unsafe for drinking. Safe drinking water for all is one of the main goals of modern society.

Arsenic is one of toxic components, which is often present in natural water, especially in groundwater and artesian water. Arsenic-containing minerals and rocks are the main source of arsenic. So, leaching from minerals is the main pathway of arsenic pollution of groundwater and artesian water (Berg, 2007).

Figure 1 demonstrates map of possible arsenic pollution of natural water.
Maximum allowable concentration of arsenic is 10 µg/L, but a lot of natural water has significantly higher arsenic content. Arsenic-containing natural water is very big problem in such regions as Kurdistan (Iran), where the concentration of arsenic in some natural waters reaches 1480 µg/L (Mosaferi et al., 2003); Antafahasta (Chile), where the level of arsenic can reach 860 µg/L (Steinmaus et al., 2014); Xinjiang Province (China), where the level of arsenic in the groundwater is 1200 µg/L; Rehe and Ruihai region (China), where alkaline thermal water of hot springs contains arsenic in the range 83-687000 µg/L (He and Charlet, 2013). Groundwater and artesian water with high arsenic concentration are typical for Hungary, Bangladesh, China, India, Taiwan, Vietnam, USA, Mexico, Chile, Argentina, Ghana, etc. (Berg, 2007).

High arsenic content (higher than 10 µg/L) in drinking water provokes a lot of different diseases and disorders. Properties of As(V) are similar to the P(V) properties, so As(V) take the place of phosphorus in biochemical processes. But As(V) is not completely same with P(V) due to its atom radius, so this replacement leads to different failures in biochemical reactions and as the result failures in functioning of organs and glands (Magellan et al., 2014). As(III) has another mechanism of action and its toxicity is higher. Cancer, endocrine disruption, neurological disorders, genotoxic effects are among the results of arsenic-containing water.

Thus, treatment of arsenic-containing natural waters is very important for population health.

But arsenic-containing wastes of water treatment are produces not only at drinking water treatment plants. Some industrial wastewaters also contain a lot of arsenic.

As a result of the purification of such natural and waste waters, numerous arsenic-containing wastes are obtained, which can be conditionally divided into two groups - solid (coagulation sediment, spent adsorbents) and liquid (solutions for regeneration of ion exchange resins and sorbents, concentrates from reverse osmosis) (Figure 2).
Liquid arsenic-containing wastes can be treated by coagulation with iron-based coagulants. Arsenic converts to the solid phase. The volume of waste reduces and the toxicity of waste also became lower (from second to fourth hazard class).

The treatment by Fe(III)-based coagulants and sorbents is very popular because of the transformation of arsenic into the form of practically insoluble compounds and the possibility of achieving high degrees of arsenic removal. The formation of solid waste with a high content of strongly bound arsenic in the form of ferric arsenates is the result of this treatment.

According to (Litynska et al., 2017), iron (III) arsenate and some other arsenates have a much lower solubility in an alkaline environment, that is, it is advisable to store and use these wastes together with compounds that provide an alkaline reaction.

![Figure 3. Relation between solubility of some arsenates and pH (Litynska et al., 2017).](image)

Cement is characterized by high pH values, and the content of arsenic in cement is not normalized, because the human body does not directly contact with cement. Waste containing ferric arsenate can be used in cement production as a source of iron in a small amount or in concrete production for colouring.

2. Materials and Methods

IR-spectroscopy

Fine particle iron (III) oxyhydroxide was used as adsorbent for removal of arsenate. After adsorption material was divided from liquid phase, dried at the room temperature and powdered for IR-spectroscopy. Powdered samples was pressed with KBr in pellets and analysed by Nicolet Nexus 470.

Cementation

Iron-based materials (oxides and oxyhydroxides of Fe(III)) after adsorption of As(V) were powdered and mixed with Portland cement M-400, sand and water and poured into cylindrical forms. After 3 days these materials were removed from forms and powdered. Each sample (20 g) was placed into glass beaker and mixed with 200 mL of distilled water. After that pH and arsenic content were determined for each sample after different storage duration.

Arsenic Determination

For determination of arsenic two reagents were used: working reagent and ascorbic acid solution. Working reagent consisted ammonium molybdate solution (40 g/L), sulfuric acid (2.5 M) and solution of antimony potassium tartrate (3 g/L). The ratio of these components was 3:10:1. Concentration of ascorbic acid was 18 g/L (Litynska et al., 2019).

For preparation of reagents was used Systea Easy Chem methodology for phosphate determination due to significant similarity of phosphates and arsenates. In volumetric flask (50 mL) 10 µg of arsenic (in the form of arsenate solution), 6 mL of working reagent and 6 mL of ascorbic acid solution were poured and this mixture was diluted to 50 mL. Blank solution contained the same
components, but without arsenate. Mixtures were heated at the temperature 60 °C during 5 minutes for increasing of colour intensity (Litynska et al., 2019). Optical density (A) was measured in 2 cm glass cuvette by spectrophotometer Hach DR 2800.

**X-ray Diffraction**

Samples after cementation with adsorbents were powdered and used for X-ray analysis (XRD) by Rigaku Ultima IV.

### 3. Results and Discussion

Correlation between IR-spectrums of Fe(III) oxyhydroxide samples before and after adsorption was about 32%. So adsorption processes took place. According to the Figure 4, iron-based adsorbents removed arsenate-ions in the form of iron arsenates.

![Figure 4. IR-spectrums of Fe(III) oxyhydroxide samples before and after adsorption.](image)

In the both spectrums there were intense bands of various water vibrations (3500, 2030, 1640 and 700-400 cm⁻¹). Spectrum of arsenic-containing sample demonstrated two intense bands (716 and 846 cm⁻¹), which were typical for arsenates. A similar spectrum was characteristic for salts with an inorganic anion and a high content of sorbed and / or hydrated water.

There were obtained 5 samples by cementation: Blank (without adsorbent); Slow (with suspended Fe(III) oxyhydroxide and low arsenic content); SHigh (with suspended Fe(III) oxyhydroxide and high arsenic content); Plow (with powdered Fe(III) oxide and low arsenic content) and PHigh (with powdered Fe(III) oxide and high arsenic content).

Figure 5 demonstrated XRD-spectrum of concrete sample. This sample contained iron (III) oxide with adsorbed arsenate-ions. Colour of the sample (PHigh) had some difference from the sample without adsorbent (Blank). Blank sample was light grey and PHigh sample had light salmon colour.

So, this sample contained SiO₂ (from sand), CaSiO₃ (from Portland cement) and Fe₂O₃ (from adsorbent). Arsenic content was too low for visibility at this spectrum.

Table 1 gave information about leaching of arsenates from concrete samples by distilled water. Initial pH of distilled water was 5.92.

Arsenic content in samples was calculated from the difference between arsenic concentrations in liquid phase before and after adsorption. Absorbed arsenic as the component of spent adsorbent was added to the mixture, so all arsenic in concrete was from spent adsorbent.

According to the table 1, all concrete samples provoked quick significant increasing of water pH. pH increased by 4.84-5.06 in just 30 minutes. After 7 days of leaching arsenic was not determined in leachate. So, utilization of arsenic-containing adsorbents in the form of concrete products was safe in case of arsenic content from 53.3-142.2 μg/g.
Table 1. Leaching from concrete samples with different arsenic content

| Sample | Leaching time | Arsenic content in water | Arsenic content in sample, μg/g |
|--------|---------------|--------------------------|--------------------------------|
|        | 30 min  | 1 hour   | 2 hour   | 3 days   | 7 days   |                      |                      |
| Blank  | 10.76    | 10.81    | 10.95    | 11.11    | 11.60    | 0                     | 0                     |
| SLow   | 10.89    | 11.00    | 11.00    | 11.15    | 11.50    | 0                     | 53.5                  |
| SHigh  | 10.90    | 10.96    | 10.92    | 11.35    | 11.44    | 0                     | 142.2                 |
| PLow   | 10.92    | 11.00    | 10.93    | 11.32    | 11.54    | 0                     | 53.3                  |
| PHigh  | 10.98    | 11.08    | 11.02    | 11.29    | 11.55    | 0                     | 106.7                 |

Conclusions

As a result of the purification of different natural and wastewaters, numerous arsenic-containing wastes are obtained, which can be conditionally divided into two groups - solid (coagulation sediment, spent adsorbents) and liquid (solutions for regeneration of ion exchange resins and sorbents, concentrates from reverse osmosis).

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Cement is characterized by high pH values, and the content of arsenic in cement is not normalized, because the human body does not directly contact with cement. Waste containing ferric arsenate can be used in cement production as a source of iron in a small amount or in concrete production for colouring.

Concrete sample with powdered Fe(III) oxide (after adsorption of arsenate) contained SiO$_2$ (from sand), CaSiO$_3$ (from Portland cement) and Fe$_2$O$_3$ (from adsorbent). Arsenic content was too low for visibility at this spectrum. Colour of the sample had some difference from the sample without adsorbent. Blank concrete sample was light grey and sample with adsorbent had light salmon colour. So, this additive had perspectives in colouring of concrete products.

During storage in distilled water all concrete samples provoked quick significant increasing of water pH. pH increased by 4.84-5.06 in just 30 minutes. After 7 days of leaching arsenic was not determined in leachate. So, utilization of arsenic-containing adsorbents in the form of concrete products was safe in case of arsenic content from 53.3-142.2 μg/g.

But arsenic leaching may take place in long term perspective due to carbonization processes and pH decreasing. So, it is necessary to do experiments with these concrete samples after long-term storage (few months or years).

Also utilization of arsenic-containing adsorbents in the form of concrete can have perspectives in the context of concrete biostability for usage in biocorrosive environment. These experiments are also very long-time, but may take place in future.

**МЫШЬЯКСОДЕРЖАЩИЕ ОТХОДЫ ВОДООЧИСТКИ: ВОЗМОЖНЫЕ ПУТИ УТИЛИЗАЦИИ**

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Arsenate of iron (III) and some other arsenates have a much lower solubility in alkaline environment, so it is advisable to store and use these wastes together with compounds that provide an alkaline reaction. Cement is characterized by high pH values, and the arsenic content in cement is not normalized, because the human body does not directly contact with cement. Waste containing ferric arsenate can be used in cement production as a source of iron in a small amount or in concrete production for colouring.

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АРСЕНОВМІСНІ ВІДХОДИ ВОДООЧИЩЕННЯ: МОЖЛИВІ ШЛЯХИ УТИЛІЗАЦІЇ
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Більшість сполук арсену є високотоксичними, в результаті чого потрапляння цих речовин в людський організм разом з водою чи їжею або тривалий контакт зі шкірою призводить до численних проблем зі здоров'ям (гіперкератоз, меланоз, ракові захворювання, ендокринні розлади, генотоксичні ефекти тощо), що робить видалення сполук арсену дуже важливим процесом у водоочищенні. Природні води багатьох країн та стічні води деяких підприємств містять великі концентрації сполук арсену, які в результаті процесів водоочищення переходять у різноманітні тверді та рідкі відходи (коагуляційні шлами, відпрацьовані адсорбенти, регенераційні розчини, концентрати зі стадії зворотного осмосу тощо). Зазвичай сполуки арсену іммобілізуються у вигляді нерозчинних сполук феруму в результаті перебігу коагуляції чи ряду інших процесів водоочищення. Ферум (III) арсенат та деякі інші арсенати мають набагато нижчий розчинність в лужному середовищі, тобто бажано зберігати ці відходи разом зі сполуками, що забезпечують лужну реакцію. Одним з таких матеріалів є цемент, який характеризується високими значеннями рН, а вміст арсену в цементі не нормується, оскільки організм людини безпосередньо не контактує з цементом. Результати експериментів довели, що утилізація забруднених адсорбентів у вигляді цементних виробів є відносно безпечною за вмісту арсену 53,3-142,2 мкг/г, оскільки вимивання арсенатів не відбулося навіть за 7 днів. Відпрацьовані залізовмісні адсорбенти мають перспективи як забарвлюючі добавки бетонних виробів, оскільки навіть незначна кількість Fe\(_2\)O\(_3\) надає готовим бетонним виробам приємний лососевий відтінок. Різні сполуки феруму (III) можуть надавати спектр відтінків бетонним виробам (жовтуваті, охристі, коричневі, лососеві тощо), що є перспективним в контексті виробництва тротуарної плитки, будівельних матеріалів та в деяких інших галузях.

Ключові слова: арсенат; бетон; сполуки арсену; утилізація адсорбентів; цемент.

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