Hydrophobic Covalent Patterns on Cellulose Paper through Photothiol-X Ligations

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Supporting Information

ABSTRACT: In the current study, we introduce photothiol-X chemistry as a powerful method to create hydrophobic patterns covalently grafted to the surface of cellulose paper. The general strategy builds on the use of a cellulose-based molecular printboard featuring disulfide functions which upon spatiocontrolled light irradiation at 365 nm allows robust photothiol-X ligations with hydrophobic moieties. A screening of structurally diverse molecular architectures as hydrophobic coating was conducted, and the most impressive result obtained with cholesterol moieties allows the creation of spatially well-resolved hydrophobic patterns with a contact angle of 140.8°. Our discoveries are supported by in-depth characterization studies using Fourier transform infrared spectroscopy, X-ray photoelectron spectrometry, and scanning electron microscopy analyses.

INTRODUCTION

Cellulose is one of the most promising renewable feedstock from biomass with an almost inexhaustible annual bioproduction of 10^11 to 10^12 tons.1 Natural fibers of cellulose possess many interesting properties such as good mechanical strength, renewability, biodegradability and nontoxicity. As a result, the value of cellulose is recognized for many usages, for instance, as a raw material in wood or textile fibers or as a pure polymer used as additive in materials, agrifood products, cosmetics, pharmaceuticals, and so on.2,3 In addition to the use of chemically unaltered cellulose chains, the search for new artificial cellulose-based materials prepared by chemical modification of glucose units is an attractive field of research.4,5 One of the main objectives of the latter consists of either altering the physical properties of native cellulose or preparing functional cellulose-based materials.6,7

Cellulose-based materials have a high tendency to water and moisture absorption because of the high hydrophilicity of cellulose fibers. Although the hydrophilic properties of cellulose can be of great value for specific uses, it creates acute problems when the mechanical strength and physical integrity of cellulose-based materials exposed to humidity or water are altered. This issue is particularly salient with paper materials used for packaging and printing purposes. The hydrophobization of cellulose paper is an attractive opportunity to combine the benefits of natural fibers with high water resistance and repellent properties. Traditional approaches essentially focused on the hydrophobization of cellulose paper through either noncovalent17−23 or covalent coatings, without any spatial control. Controlling hydrophobic zones on cellulose paper through spatially controlled coatings is of much broader interest because it allows to create hydrophobic writing,24 microfluidic devices,25 or even platforms for parallel synthesis.26 Methods developed for creating hydrophobic patterns on cellulose paper include the use of wax,16 poly(dimethylsiloxane),28 methylsilesquioxane,29 plasma treatment,30 photolithography with SU-8 photoresist,31 and Teflon.26 All of these methods involve the impregnation of the hydrophobic patterns inside the porous structure of cellulose paper but without chemical bonds with glucose units. By contrast, creating more robust hydrophobic patterns covalently bound to the cellulose surface remains a much less-explored strategy, likely because available synthetic tools allowing a spatial control of hydrophobization are scarce. In pioneering studies, Barner-Kowollik et al. designed a spatially defined polymer grafting through a nitrile imine-mediated tetrazole−ene cycloaddition mediated by UV light.32 Rojas, Levkin et al. reported spatially controlled thiol−ene33 and thiol−yne34 functionalization of nanocellulose films and paper with fluorinated alkyl chains. Although very high water contact angles were reached, up to 166°, the reactive film grafted with alkene or alkynes functions displayed an inherent hydrophobicity (up to 126°) prior to the patterning step, requiring...
light irradiation.39 This powerful strategy displays a number of photothiol-X ligations of either UV active or colored inks upon based molecular printboard for spatiotemporal writing through onto the surface of cellulose paper.

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Further modifications to create distinct hydrophobic/hydrophilic zones.

In the frame-a-program devoted to the discovery of functional cellulose papers,35–38 we recently created a paper-based molecular printboard for spatiotemporal writing through photothiol-X ligations of either UV active or colored inks upon light irradiation.39 This powerful strategy displays a number of salient features such as a (i) facile ligation following the principles of click chemistry, (ii) spatiotemporal control, (iii) high molecular modularity, and (iv) whiteness preservation in nonpatterned regions. The objective of our current work is to demonstrate that the photothiol-X ligation strategy is a powerful approach for creating covalent hydrophobic patterns onto the surface of cellulose paper.

## RESULTS AND DISCUSSION

The UV-mediated thiol-X ligation strategy stands on the use of a photoresponsive cellulose paper covalently grafted with dithiodiglycolic acid 1 (Cell-DiS). The disulfide bond is subjected to a homolytic cleavage into the corresponding thiol radical upon light irradiation at 365 nm in the presence of 2,2-dimethoxy-2-phenylacetophenone (DMPA) as a radical initiator. In a recent report, we discussed in-depth the benefits of using disulfide compounds as thiol radical precursors instead of usual thiol functions because of the lower bond dissociation energy.18 In our previous studies, Cell-DiS was prepared by esterification of the pristine paper with dithiodiglycolic acid 1, using p-toluenesulfonic acid (PTSA) as a catalyst in refluxing toluene. However, we experienced difficulties for preserving the whiteness of Cell-DiS on the whole surface because crystals of PTSA, weakly soluble in toluene, were frequently adsorbed in the porous network of cellulose, staining the paper with brown marks. Therefore, we reinvestigated the esterification step with 1 following a careful multivariable optimization. The reaction efficiency was followed by elemental analysis, and background reactions were systematically performed without catalyst to confirm the absence of residual adsorbed diacid 1 (Table 1). We confirmed that PTSA was responsible for the brown marks frequently observed on Cell-DiS because an increase of PTSA loading from 0.1 to 0.2 equivalent exacerbated the staining (entries 2 vs 3), whereas a further increase to 0.5 equivalent completely burnt the paper (entry 4). Unfortunately, reducing the loading of PTSA to 0.05 equivalent indeed preserved the whiteness, but the esterification efficiency was significantly altered because the degree of substitution (DS) dropped to 8% (entry 1). Switching PTSA for camphorsulfonic acid (CSA) did not improve the process because brown marks were again occasionally observed on the paper surface (entry 5). Because the brown marks frequently observed on Cell-DiS results from the low solubility of PTSA and CSA in toluene leading to an inhomogeneous dispersion, we envisaged the use of BF3·Et2O as a liquid acid catalyst. With 0.1 equivalent of BF3·Et2O, the grafting of dithiodiglycolic acid 1 reached 16% after 17 h of stirring and 17% after 24 h, without any staining issues (entries 6–7). We were unable to improve the process because higher loading of BF3·Et2O significantly altered the paper whiteness (entry 8). Further variations of both the loading of compound 1 and the reaction temperature did not allow to improve the DS (entries 9–11).

In summary, the esterification of dithiodiglycolic acid was best performed with BF3·Et2O as Lewis acid catalyst under refluxing toluene. The DS of 17% indicates that almost two hydrosulfide groups were functionalized every 10 glucose units. This level of grafting appears to be the best compromise to allow further functionalization without compromising both the physical integrity and the native hydrophilicity of cellulose paper.

We complemented the characterization of Cell-DiS through Fourier transform infrared spectroscopy (FTIR), X-ray photoelectron spectrometry (XPS), and scanning electron microscopy (SEM). The creation of the ester linkage is evidenced on the FTIR spectrum by a new band at 1725 cm−1; the remaining bands between 400 and 1500 cm−1 are typical of the physical integrity and the native hydrophilicity of cellulose paper.

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| entry | acid/loading (equiv) | dithiodiglycolic acid (equiv) | temperature (°C) | time (h) | DS (%) |
|-------|----------------------|-----------------------------|-----------------|---------|--------|
| 1     | PTSA/0.05            | 3                           | 110             | 17      | 8      |
| 2     | PTSA/0.1             | 3                           | 110             | 17      | 13     |
| 3     | PTSA/0.2             | 3                           | 110             | 17      | 100    |
| 4     | PTSA/0.5             | 3                           | 110             | 17      | ND     |
| 5     | CSA/0.1              | 3                           | 110             | 17      | 14     |
| 6     | BF3·Et2O/0.1         | 3                           | 110             | 17      | 16     |
| 7     | BF3·Et2O/0.1         | 3                           | 110             | 24      | 17     |
| 8     | BF3·Et2O/0.2         | 3                           | 110             | 24      | 18     |
| 9     | BF3·Et2O/0.1         | 1                           | 110             | 24      | 13     |
| 10    | BF3·Et2O/0.1         | 5                           | 110             | 24      | 17     |
| 11    | BF3·Et2O/0.1         | 3                           | 90              | 24      | 13     |

“DS calculated by elemental analysis. “Brown marks were occasionally observed. “ND: not determined. “The paper was stained on its whole surface.
of 1.2 eV, are characteristic of disulfide functions. Last but not least, both the acidic conditions induced by the use of BF3·Et2O, and the chemical grafting of dithiodiglycolic acid do not affect the morphology of the cellulose fibers, as evidenced by SEM analysis (Figure 1c, see also Figure S5 in the Supporting Information for pristine cellulose).

Having an optimized procedure to prepare Cell-DiS in reliable conditions, we then turned our attention to the challenging hydrophobic patterning of cellulose paper (Figure 2a). The experimental setup regarding the patterning consists of the use of Cell-DiS inserted in a sample holder consisting of two aluminum plates; the top plate is drilled on a diameter of 6 mm to draw a circular pattern on Cell-DiS. The sample holder is immersed in a solution containing the hydrophobic compound to be grafted and DMPA as radical initiator under light irradiation at 365 nm. This experimental procedure was first optimized on a benchmark process involving the use of norbornene as a hydrophobic moiety through a photothiol–ene ligation. The success of the hydrophobic patterning was initially assessed through the measure of the water contact angle. The nature of the solvent proved to be crucial for the success of the patterning because traditional solvents used in free-radical chemistry gave unsatisfactory results. For instance, erratic results and irregular patterns were observed when the benchmark patterning was carried out in dimethyl sulfoxide, whereas the use of CH3CN as a solvent did not generate any pattern onto the surface of Cell-DiS. In this framework, we discovered that ethyl hexanoate, an innocuous solvent widely used as olfactory compound in fragrance and food, was very effective to pattern Cell-DiS with norbornene, giving rise Cell-Norb with an excellent water contact angle of 125.3 ± 1.4° (see an image of a water droplet in Figure 2b). A detailed literature survey revealed that the use of ethyl hexanoate is unprecedented for conducting thiol–X reactions, and our results suggested that it could be a powerful solvent surrogate in free-radical chemistry. To diversify the chemical nature of the hydrophobic pattern, we also evaluated the photothiol–yne ligation of the cholesterol derivative 3. We measured an outstanding water contact angle of 140.8 ± 1.1° for the corresponding material Cell-Chol (see an image of a water droplet in Figure 2c). We stress that both pristine paper and Cell-DiS instantaneously absorbed water droplets and displayed a water contact angle of 0°. Upon immersion of Cell-Chol in water, the circular pattern was revealed in deep white, whereas the nonpatterned area was slightly stained by the moisture (see picture in Figure 2c). A droplet of water deposited onto the hydrophobic area permanently remained at the surface, in the limit of its evaporation (ca. 1 h at 25 °C), whereas the nonpatterned area retained the native hydrophilicity of pristine cellulose paper.

Surface characterization of both Cell-Norb and Cell-Chol through XPS shows a sharp increase of the C(sp3) component of the C 1s spectra with respect to Cell-DiS (Figure 2d–f). By contrast, the huge contribution of vibration modes from the cellulose backbone precludes any accurate analysis of the grafting process by FTIR because the digital fingerprints of

Figure 1. (a) FTIR spectrum, (b) high-resolution S 2p XPS spectrum, and (c) SEM image of Cell-DiS.

Figure 2. (a) General strategy for the hydrophobic patterning of Cell-DiS. (b,c) Hydrophobic moieties evaluated through the photothiol–X strategy with images of water droplets. High resolution of C 1s spectra of (d) Cell-DiS, (e) Cell-Norb, and (f) Cell-Chol.
both Cell-Norb and Cell-Chol were not discernible from that of Cell-Dis (Figures S2–S3, see the Supporting Information). The only, but not less important, information extracted from the FTIR spectra is related to the carbonyl band intensity which was not modified, confirming that the ester linkage was not damaged by the photothiol-X ligation. The very regular shape of the pattern associated to its high hydrophobicity validate the photothiol-X strategy as a very competitive technology for producing robust spatially controlled hydrophobic area onto the surface of cellulose paper in a straightforward way and without any specific equipment such as a plasma reactor or dedicated printer.

**EXPERIMENTAL SECTION**

**General Remarks.** Contact angle measurements were performed on a drop shape analyzer of Kruss. The resolution of the camera charge-coupled device is 1024 × 768 pixels; the volume of the water drop is 1.0 μL; and the diameter of the needle is 0.514 mm.

**General Procedure for the Pretreatment of Cellulose Paper.** One piece of commercially available cellulose filter paper was mercerized following our previously reported procedure.39

**Synthesis of Dithiodiglycolic Acid (1).** Dithiodiglycolic acid 1 was prepared, following our recently described procedure.39

**Preparation of Cell-Dis.** A piece of mercerized cellulose paper (approx. 140 mg, 0.86 mmol) in dry toluene (40 mL) was treated with a solution of BF₃·Et₂O (11 μL, 0.086 mmol) in toluene (11 mL), and the resulting mixture was stirred for 5 min. Freshly prepared dithiodiglycolic acid (3 equiv per glucose unit) was added in one portion, and the mixture was stirred for 24 h at 110 °C under nitrogen atmosphere, protected from light. Cell-Dis was washed with EtOH, MeOH, acetone, and dichloromethane (DCM) under sonication, dried, and stored under nitrogen.

**Synthesis of 3-(Prop-2-y1n-1-yloxy)cholesterol (3).** Cholesterol derivative 3 was prepared following our recently published procedure.40

**Preparation of Cell-Norb.** A mixture of norbornene 2 (100 mg, 1.062 mmol) and DMPA (40 mg, 0.16 mmol) in ethyl hexanoate (6 mL) was added in a glastank. Then, 12 mg of Cell-Dis was wedged between one photomask and an aluminum plate (2 × 2.5 cm), immersed in the solution and irradiated with a UV light (λmax = 365 nm) for 150 min with vigorous stirring. Finally, Cell-Norb was sequentially washed with EtOH, MeOH, acetone, and DCM under sonication, dried under vacuum, and stored under nitrogen.

**Preparation of Cell-Chol.** A mixture of 3-(prop-2-y1n-1-yloxy)cholesterol 3 (451 mg, 1.062 mmol) and DMPA (40 mg, 0.16 mmol) in ethyl hexanoate (6 mL) was added in a glass tank. Then, 12 mg of Cell-Dis was wedged between one photomask and an aluminum plate (2 × 2.5 cm), immersed in the solution and irradiated with a UV light (λmax = 365 nm) for 150 min with vigorous stirring. Finally, Cell-Chol was sequentially washed with EtOH, MeOH, acetone, and DCM under sonication, dried under vacuum, and stored under nitrogen.

**CONCLUSIONS**

In summary, we established a photoresponsive cellulose paper as a powerful molecular platform which can be functionalized by covalently grafted hydrophobic patterns. The light-mediated thiol-X ligation is the key technology of our approach as it allows to produce well-defined hydrophobic patterns in mild conditions. For instance, the ligation of cholesterol units through a thiol–yne reaction produces patterns of high hydrophobicity with an outstanding water contact angle of 140.8°. We believe that this established thiol-X technology has a great potential for the creation of robust microfluidic devices with spatially resolved hydrophobic area. Our team is currently working on the creation of complex microfluidic devices for offsite diagnosis.

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