Steerable drops on heated concentric microgroove arrays

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Guided drop transport is of great importance in various water and thermal management technologies. Unidirectional drop transport on a hot surface has been widely developed, but a bidirectional reversal is still challenging. Here, we report a steerable transport of drop impinging on heated concentric microgroove arrays, on which the directionality of drop transport is dictated by the drop boiling modes. In the transition boiling state, the driving force originated from the Laplace pressure difference rendered by the microgrooves, which enables the drop rebounding towards the center of curvature. While in the film boiling state, a net force towards the opposite side is generated between the grooves and the penetrated liquid, that drives the drop far away from the center of curvature. Our experimental and theoretical results uncover that the lateral displacement is controlled by both the Weber number and off-center distance. These findings strengthen our fundamental understanding of drop impact dynamics at high temperatures and are essential for effective cooling of hot-spot cores and drop sieving.
Rectification of droplet transport on hot surfaces is both of fundamental interest and practical importance in spray cooling\textsuperscript{1,2}, drag reduction\textsuperscript{3-5}, and power generation\textsuperscript{6,7}. In recent years, particular attention has been paid to the surface temperature above the so-called Leidenfrost point, where the drop levitates on its own vapor layer. Distinct from ambient conditions where the drop rectification is achieved by harnessing gradients of surface energy and often hindered by contact line pinning, in this Leidenfrost state, the underlying vapor layer of the drop allows the elimination of the contact line pinning and accordingly the associated interfacial friction. Therefore, various asymmetric structures such as macroscale or nanoscale ratchets, have been developed to realize unidirectional drop transport in the Leidenfrost state, resulting from the shear stress generated by the asymmetric vapor ejection\textsuperscript{6-10}. However, the underlying vapor layer of the drop that allows negligible interfacial friction also causes a huge heat transfer resistance, which is adverse to effective thermal management.

Spray cooling, as an important cooling technique in many thermal management devices, can release the heat of devices by evaporating drops violently. The transient contact of the impinging drop on the hot surface is accompanied by transient phase change and intensive vibration. Thus, an impinging drop allows random guidance instead of full evaporation in situ, causing unsatisfactory cooling efficiency. Moreover, the temperature distribution tends to be asymmetrical on hot surfaces due to the random droplet transport, which in turn causes a thermal Marangoni effect\textsuperscript{11,12}. Recently, researchers have proposed that directional drop rectification to the preferential region for enhanced heat transfer can be achieved on straight post arrays\textsuperscript{1} and regularly patterned posts with Janus-mushroom structures\textsuperscript{13}. However, in all of these studies, the drop transport direction is not steerable for a fixed surface design, and the movement of drops are difficult to control quantitatively although the movement directions are explicit. Moreover, the unidirectional drop rectification relies on the elaborated surface structure design and scrupulous control of the specific location where the drop impacts. Therefore, controlled drop vectoring on hot surfaces remains a big challenge.

In this research, we design concentric microgroove arrays to achieve bidirectional drop transport by mediating the surface temperature, which goes beyond the traditional ways to realize unidirectional drop transport by chemical gradient\textsuperscript{14,15}, ratchets\textsuperscript{8,10}, and curvatures\textsuperscript{16,17}. Impacting drop transports towards the center of curvature at temperatures below the Leidenfrost point, while towards the direction far away from the center of curvature at temperatures above the Leidenfrost point, i.e., the drop transport direction is dictated by the synergistic action of surface structure and boiling states. Simple scaling shows that the drop lateral transport distance depends on the Weber number and the off-center distance between the impact position and center of curvature. In addition, we demonstrate that this versatile and robust strategy could be applied in high-efficiency thermal transfer and drop sieving.

**Results**

**Bidirectional drop transport at different boiling states.** The disc surface with a diameter $d = 2\, \text{cm}$, as shown in the schematic diagram in Fig. 1a and Supplementary Fig. 1, consists of an array of concentric microgrooves with uniform ridge width $W = 40\, \mu\text{m}$, groove width $S = 40\, \mu\text{m}$, and height $H = 20\, \mu\text{m}$, and the surface wettability at room temperature is discussed in Supplementary Note 1. We consider a water drop with radius $R = 1.18\, \text{mm}$ impinging on the surface with an off-center distance between the impact point and center of curvature $r = d/4$ under $W_e = 16.9$ at different temperatures. The Weber number is defined as $We = \rho U^2 R/\gamma$, with $\rho$ and $\gamma$ being the mass density and surface tension of water, and $U$ the impact velocity. At $T = 200\, ^\circ\text{C}$, after the drop reaches its maximum spreading diameter, it boils violently until completely evaporates at $102.1\, \text{ms}$ at its original location (Supplementary Fig. 3). In this case, the drop is in a contact boiling state that enables a high-efficiency heat transfer. When the temperature increases, i.e., $T = 250\, ^\circ\text{C}$, a weak boiling is observed. Note that during recoiling, when the width of the drop along the radial direction reaches its minimum, the drop forms a bean shape (i.e., at $t = 9.8\, \text{ms}$ in Fig. 1b), and finally bounces towards the center of curvature, resulting in a lateral displacement $\Delta L = 1.84\, \text{mm}$ between the impact point and the point where the drop falls back to the substrate (as shown in Fig. 1b and left column of Supplementary Movie 1). Surprisingly, the impinging drops converge into the center of curvature regardless of the releasing point (Supplementary Movie 2) at this temperature. When the temperature further increases, i.e., $T = 350\, ^\circ\text{C}$, there is no obvious boiling, and the drop bounces back entirely, which is similar to that on superhydrophobic surfaces\textsuperscript{18,19}. But note that, conversely, the drop bounces far away from the center of curvature with a lateral displacement $\Delta L = 1.76\, \text{mm}$, as shown in Fig. 1c and right column of Supplementary Movie 1.

The directional drop transport is obvious when comparing the spreading and retracting processes during the impingement. Fig. 2a, b show the time evolution of normalized drop contact line length ratio $K = L(t)/R$, where $L(t)$ represents the distance between the left/right contact point and the initial impact point over time. At $T = 250\, ^\circ\text{C}$, as shown in Fig. 2a, the length ratios of the left and right contact lines are comparable with each other.
with the left one slightly larger, and finally, the whole drop bounces towards left. Note that, the right contact line recoils faster than the left one after \( t = 8 \) ms, due to the sheltering of the left side of the center rim by the front-most liquid. At \( T = 350 \) °C, however, the maximum length ratio of the left contact line is remarkably larger than the right one. After \( t = 4 \) ms, the left contact line recoils much faster than the right one (Fig. 2b), and finally, the drop bounces to the right.

We next plot the variation of the lateral displacement \( \Delta l \) of the impinging drops as a function of temperature under various Weber numbers. A positive \( \Delta l \), i.e., \( \Delta l_c \), indicates that drops rebound towards the center of curvature, while a negative one, i.e., \( \Delta l_k \), towards the opposite direction. The insets show the recoiling of impacting drops shortly after they reach the maximum spreading at different boiling states. The error bars of the data in a-c denote the standard deviation of three measurements.

Further, we investigate the influence of off-center distance \( r \) and Weber number \( W_e \) on the lateral displacement \( \Delta l \) at different temperatures. As shown in Fig. 3a, b, in the transition boiling state at \( T = 250 \) °C, it is obvious that \( \Delta l_k \) decreases with \( r \) for a fixed \( W_e \), but increase with \( W_e \) for a specific \( r \). Similar tendencies are observed in the boiling state at \( T = 350 \) °C, as shown in Fig. 3c, d. These facts suggest that, despite remarkably different temperatures of the substrates and rebounding directions of the drops, \( \Delta l_c \) and \( \Delta l_k \) are closely related to \( r \) and \( W_e \).

Mechanism of drop transport at transition boiling state. We now explore the underlying mechanisms accounting for the directional rebounding in the transition boiling at \( T = 250 \) °C. To address the question, we first consider the drop deformation in the spreading and receding processes, which plays an important role in the interaction between the drop and the substrate. As shown in Fig. 1b, violent boiling occurs when the drop contacts the substrate, which may render a partial wetting of the contact region. In addition, due to a smaller contact angle hysteresis along the circumferential direction compared with the radial direction of the substrate, the drop spreads larger along the grooves and evolves into an elliptical shape (i.e., 3.6 ms) rather than a perfect circle at its maximum extension. In this case, more liquid flows to the two ends along the circumferential direction, leaving a
We = 4.1
We = 16.9

and as a function of We for various values of D where the experimental data is in good agreement with Eq. 1 with a prefactor 1.25 based on the best fit (Fig. 4a). Following the scaling of Dmax/D = 2πα/4, we obtain

\[
\frac{2\alpha}{D} \sim We^{1/4},
\]

where D = 2R is the initial drop diameter. Indeed, this is observed for different values of r and We, where the experimental data is in good agreement with Eq. 1 with a prefactor 1.25 based on the best fit (Fig. 4a).

The driving force that propels the drop to the curvature center of the substrate could be deduced based on the asymmetric profiles of the drop. From the top view in the left column of Supplementary Movie 1, the asymmetry of the left and right profiles of the drop is particularly obvious in the recoiling state, resulting in the different curvatures on the left and right sides of the torus. Consequently, a Laplace pressure difference δP is rendered, which not only accounts for the asymmetric deformation of the drop but also the lateral motion of the entire drop. An exact deduction of δP in the whole recoiling stage is challenging due to the complex and changeable morphology of the drop. However, δP could be perceived based on the bean-shaped drop at 9.8 ms in Fig. 1b. In other words, δP in the recoiling stage must have a strength that is able to force the circular-shape drop into a bean-shaped one, and δP exerted on the bean-shaped drop could be considered as the characteristic value of which in the recoiling stage. In this regard, we make analyses based on the bean-shaped drop where there are two principal curvature radii, i.e., azimuthal radii \( r_1 = r - \epsilon/2 \) and \( r_2 = r + \epsilon/2 \) closed to the left (point A) and right (point B) sides of the liquid-vapor menisci (Supplementary Fig. 5), respectively, while meridional radii \( \epsilon/2 \) for both of the left and right sides (points A and B), where \( \epsilon \) is denoted as the width of the bean-shaped drop (inset of Fig. 4b). Based on the Young–Laplace equation\(^{25}\), a pressure difference between points A and B is obtained, i.e., \( \delta P = P_A - P_B = \gamma (1/r_1 + 1/r_2) \approx 2\pi r_1^2 \gamma / \epsilon \) is expected (Supplementary Discussion 2). Considering δP works along the horizontal direction, the force exerting on the drop along the horizontal direction is \( F_L = \delta P A \), where \( A = D_{max}^2 / 2 \) characterizes the contact area between the solid and liquid interfaces in the recoiling stage rather than the specific moment of the triggered bean shape. Finally, we obtain

\[
F_L \sim \delta P \cdot D_{max}^2 \sim \frac{\gamma}{r} \cdot R^2 \cdot We^{1/2}.
\]
corresponding lateral speed could be estimated as $V_l = a_1 \tau_0$, with $\tau_0 \sim (\rho R^3/\gamma)^{1/2}$ being the classic solid-liquid contact time during the drop impingement. Considering a free falling of the drop after detaching from the substrate with an upward speed $U_\perp$, the horizontal flying time span is $\Delta t \sim U_\perp / g$, with $g$ being the acceleration of gravity. Here, $U_\perp$ is the characteristic rebounding velocity and could be estimated as $U_\perp = [y/(\rho R)]^{1/2}$. Finally, we have $\Delta l_i \sim V_l \Delta t \sim (F_l \tau_0/m)(U_\perp/g)$ and a combination of Eq. 2 leads to

$$\Delta l_i \sim \frac{1}{\gamma} \frac{\rho U_\perp^{1/2}}{r}. \quad (3)$$

In Eq. 3, $l_c = [y/(\rho g)]^{1/2}$ is defined as the capillary length, which is about 2.73 mm for water in the ambient laboratory environment. As shown in Fig. 4b, the lateral distance $\Delta l_i$ estimated by Eq. 3 is very well consistent with the experimental results, with a prefactor 0.32 based on the best fit.

**Mechanism of drop transport at film boiling state.** We now explore the underlying mechanism accounting for the lateral displacement of the drop in the film boiling state. Different from the transition boiling state, the temperature of the film boiling state is higher, and a thin layer of air film is generated underneath the drop that avoids direct contact between the liquid and solid substrate. Moreover, the existence of the air film significantly reduces the adhesion between the drop and the grooves, which endows a circular shape of the drop during the whole impingement (Fig. 1c). Here, we hypothesize that the force propelling the drop to move laterally would be a result of the interaction between the liquid and the substrate. To address this point, we first check the morphology of the liquid in the contact region. Upon impact, a balance reaches between the dynamic pressure $\rho U_\perp^2/2$ and the capillary pressure $\gamma R$, resulting from the dynamics of the drop and the liquid-vapor meniscus generated in the grooves, respectively. Here, $R^* \sim S^2/\varepsilon$ represents the curvature radius of the liquid-vapor meniscus in the grooves, with $\varepsilon$ being the penetration depth. The above analysis leads to an estimate of the penetration depth, i.e., $\varepsilon \sim S^2 W_0 R$ (see details in Supplementary Discussion 3). The parameters used in our experiments (i.e., $S = 40 \mu m$, $R = 1 mm$, and $W_0 \sim 10$) give rise to $\varepsilon \sim 10 \mu m$, whose order is comparable to the depth of the groove ($\varepsilon \sim H$) and suggests a penetration of the liquid into the grooves, and therefore, the recoiling liquid will exert forces on the inner wall of the grooves during the drop retraction process. In turn, the inner wall of the grooves will exert equivalent forces on the liquid in the opposite direction, as represented by the red and blue arrows in Fig. 4c. To give a quantitative analysis, we use $\mu$ to denote the aforementioned force per length (N/m) in a single groove, i.e., $\mu \sim \rho U_\perp^2 H$, with $U_\perp \sim (\rho U_\perp^2/\gamma)^{1/2}$ and $H = R W_0 e^{-1/2}$ being the characteristic lateral velocity and thickness of the recoiling liquid, respectively. After integration over the whole contact region, the resultant acting force could be obtained (see details in Supplementary Discussion 4). For simplicity, we consider the drop in two parts, i.e., the left and right parts which are marked by the red and blue colors, respectively. On the left side of the drop (red shadow in Fig. 4c), the acting force on the drop from the grooves could be estimated as $F_{\text{left}} \approx 2\mu(R^2 - R^3)/(W + S)$. 

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**Fig. 4 Mechanism for the lateral transport of drops in the transition boiling (a and b) and film boiling (c and d).** a Relationships between $2a_0/D$ and We. b The lateral displacement $\Delta l_i$ as a function of We and the initial off-center distance $r$. Here, $R = 1.18 mm$, and the red solid lines in a, b are respectively the best fits of Eqs. 1 and 3 to the experimental data. c The top panel sketching the morphology of the drop during recoiling from the top view. The red and blue arrows represent the forces that the grooves exert on the liquid. The bottom panel sketching the wetting state of the sections a-a. The left and right parts of the drop are marked by the light red and light blue shadows, respectively. d The lateral displacement $\Delta l_i$ as a function of We and $r$. The solid line is the best fit of Eq. 5. The error bars of the data in a, b, d denote the standard deviation of three measurements. Source data are provided as a Source Data file.
Similarly, the force on the right (light blue shadow in Fig. 4c) is $F_{right} = 2\mu(\frac{1}{2} \rho R^2 R) \frac{r}{W + S}$. Moreover, the net force $F_R = F_{right} - F_{left}$ exerted on the drop is obtained as

$$F_R \sim \frac{R^2 \gamma}{W + S} \frac{W e^{1/2}}{r} ,$$

which points to the right and enables the drop to bounce far away from the center of the curvature. Considering $\Delta l_R \sim V_R \Delta t \sim (F_R \tau_0 / m)(U_\perp / g)$ as analyzed before, we finally obtain

$$\Delta l_R \sim \frac{H \gamma^2}{W + S} \frac{W e^{1/2}}{r} .$$

Equation (5) suggests that the lateral displacement $\Delta l_R$ of the drop impacting the concentric microgroove arrays at the film boiling state is also controlled by both the Weber number and the initial off-center distance, which is well confirmed by the data in Fig. 4d. The prefactor of Eq. 5 obtained from the best fit to the experimental data is 1.15. In addition, the obtained forces $F_{left}$ and $F_{right}$ in the above give us fundamental insights to understand the drop spreading and recoiling dynamics in Fig. 2b. The above result $F_{left} < F_{right}$ indicates a smaller resistance exerted on the liquid, that the drop spreads faster and the contact length is larger to the left than that to the right. On the contrary, the left contact line moves faster than the right one during the recoiling stage.

To further validate the universal applicability of the steerable drop transport method by employing concentric microgroove arrays, as well as the proposed models, systematic experiments were conducted to elaborate on the effect of structural parameters on the drop lateral transport distance (see details in Supplementary Discussion 6). Specifically, substrates with different ridge width $W$ (20 and 40 μm), groove width $S$ (10, 40, and 80 μm), and ridge height $H$ (10, 20, 50 μm) were fabricated and labeled as W20S10H20 (i.e., $W = 20 \mu m$, $S = 10 \mu m$, $H = 20 \mu m$), W20S40H20, W20S80H20, W40S10H20, W40S40H20, W40S80H20, W40S40H10, and W40S40H50, respectively (Supplementary Fig. 9). It is obvious that the proposed approach is well validated and the lateral displacement of impacting drops on different substrates follows the same scaling laws, e.g., $\Delta l_R \sim l^2 \gamma^{-1} W e^{1/2}$ and $l^2 H(W + S)^{-1} W e^{1/2}$ in the film boiling, respectively, as shown in Supplementary Fig. 10.

Cooling abilities and drop sieving: The ability to deposit drops to obtain desired transport directions in a highly repeatable manner is desired for thermal dissipation with high efficiency, and can also be utilized to perform practical tasks such as drop sieving for fluid-based applications. The advantages of our work will largely benefit these concepts, which will be illustrated as follows. It is well-known that the boiling state of the liquid as a function of the substrate temperature is related to the liquid property, and Fig. 5a shows a phase diagram describing the bidirectional transport of various liquids (Table S1) at different temperatures. First, for a specific value of the substrate temperature, we could use a liquid to guarantee that the impinging drop is always in the transition boiling state. As shown in Fig. 5b, when successive water drops are deposited, they can be converged in the center of curvature (Supplementary Movie 3), which is promising to achieve a high-efficient heat transfer at the center of the substrate, especially in cooling hot spots. Second, as shown in Supplementary Fig. 12a and Supplementary Movie 4, by leveraging the opposite rebounding direction of two kinds of droplets with different liquid properties (for example, ethanol and n-hexane) at a certain temperature, e.g., $T = 160 ^\circ C$, the synchronously deposited droplets rebound to opposite directions to realize drop sieving (Fig. 5c and Supplementary Movie 5). These intriguing transport behaviors on our surfaces are general, and more results are given in Supplementary Fig. 12b–d and Supplementary Movies 6–8.

Discussion: In summary, we have reported a strategy to steer drops on hot concentric microgrooved substrates. In the transition boiling, the impinging drop forms a bean shape during the retraction process, which generates a Laplace pressure difference, driving the drop towards the center of curvature. In the film boiling state, however, the impacting drop rebounds towards the opposite direction, i.e., far away from the center of curvature, owning to the interaction force between the penetrated liquid and the grooves. This work breaks through our understanding that drops on hot textured surfaces could only be transported in one direction, such as the Leidenfrost drops. Recently, Jiang et al. report a remarkable phenomenon that the Leidenfrost effect could be inhibited up to a record-high temperature, e.g., 1100 °C, which is rationalized by constructing the termed “structured thermal armor” to decouple the wetting phenomena from the vapor dynamics. Here, we propose an alternative approach that emphasizes the richness of thermal management. This steerable and highly repeatable manner to realize directional transportation of drops, as well as detailed fundamental understandings of the physics that we have revealed, provides a paradigm to manipulate drop transportation on hot surfaces available in various applications, including spray cooling and drop sieving, among many others.

Still, some open questions remain. For example, the contact state due to boiling modes between the liquid and the substrate during the impingement plays a crucial role in dictating the drop rebound dynamics, however, direct observation of the contact state on our structured surface challenges the current technology, but which is essential for a scientific breakthrough. In the present experiment, hydrophilic substrates are employed. Impingement on substrates with different wettability under even higher temperatures and Weber number remain to be further explored, which could be of considerable interest for practical applications. Moreover, the vertical component of the pressure resulting from the thin vapor film may affect the overall drop bouncing dynamics, and further investigation is still needed. Therefore, a thorough clarification of these influences accounting for the steerable drop transport would deserve a dedicated study in the future.

Methods

Fabrication of concentric microgroove arrays: The concentric microgroove arrays were fabricated using the standard photolithography technique on a silicon wafer. Specifically, a SiO$_2$ layer with a thickness of 2 μm was first deposited on the silicon wafer with a thickness of 500 μm at high temperature. The photoresist was uniformly coated on the SiO$_2$ layer. Then the uncovered SiO$_2$ was etched by Reactive Ion Etching (RIE). Deep RIE was used to further etch the silicon substrate to form the micropattern. A series of substrates were fabricated with different ridge width $W$ (20 and 40 μm), groove width $S$ (10, 40, and 80 μm), and ridge height $H$ (10, 20, 30 μm), and are labeled as W20S10H20 (i.e., $W = 20 \mu m$, $S = 10 \mu m$, $H = 20 \mu m$), W20S40H20, W20S80H20, W40S10H20, W40S40H20, W40S80H20, W40S40H10, and W40S40H50, respectively (Supplementary Figs. 1, 9).

Drop impact experiments on hot substrates: The sample was heated on a hot plate, in which a thermocouple was used to monitor the surface temperature. Deionized water droplets of radius $R = 1.18$ mm were released from a syringe pump equipped with a fine needle at a flow rate of 2 μL/s. The height between the droplets and the substrates was adjusted to change the impact velocity $U$ from 0.23 to 1.02 m/s, corresponding to the Weber number ($We$) of 0.8 $< We < 16.9$, where $We = pL^2/R\gamma$ is defined as the Weber number with the liquid density $p = 998$ kg/m$^3$ and the liquid surface tension $\gamma = 72$ mN/m. The drop dynamic behavior is filmed simultaneously from the side and top views using two synchronous high-speed cameras (Photron SA5) at a frame rate of 10,000 fps.
Fig. 5 Bidirectional transport of various liquids and drop sieving. a Phase diagram for different transport directions of various liquids at different temperatures. “Left” represents the drop rebounding towards the center of curvature, while “Right” represents the drop rebounding far away from the center of curvature. b Sequential images showing the convergence of successive water drops on the center of curvature at \( T = 250 \, ^\circ C \) and \( We = 10.5 \). c Comparison between opposite rebounding directions of ethanol and \( n \)-hexane drops showing the ability of drop sieving at \( T = 160 \, ^\circ C \), \( We = 10.5 \), and \( r = d/4 \). The ethanol drop bounces towards the center of curvature, while the \( n \)-hexane drop bounces far away from the center of curvature. Scale bars in b, c are 2 mm.

Statistics and reproducibility. No statistical method was used to predetermine sample size. No data were excluded from the analyses. The experiments were not randomized. The Investigators were not blinded to allocation during experiments and outcome assessment.

Data availability
The data that support the findings of this study are available from the corresponding authors upon request. Source data are provided with this paper.

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Author contributions
Y.L. (Cong Liu), and C.L. (Cunjing Lv) conceived the research. Y.L. and C.L. (Cunjing Lv) supervised the research. C.L. (Cong Liu), C.L. (Chenguang Lu), and Z.Y. carried out the experiment. C.L. (Cunjing Lv) built the models. All authors analyzed the data and wrote the paper.

Competing interests
The authors declare no competing interests.

Additional information

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