Abstract: The main criteria of this paper is to design Reconfigurable Linear Feedback Shift Register (LFSR) for very large scale integration (VLSI) of Integrated Circuit (IC) testing. Comparability to the Automatic Test Equipment (ATE) the Logic Built In Self Test (LBIST) has take into popularity. This logic built which helps in built testing with the help of additional hardware construction indoors the circuit. Thus doesn’t contains the test pattern but they generate by the testing circuits. By this can cut down the testing cost substantially. LFSR is mostly used as a test pattern generate for IC testing. To improve the fault coverage of IC testing in logic BIST using Reconfigurable LFSR. It is configurable to generate the maximum length of the pattern depending on the feedback polynomial that provide as per requirement. In this paper, the proposed reconfigurable LFSR of four structural represented in modular, standard, hybrid and complete LFSR is simulated in different sizes (8, 16, 32, 64) in Xilinx Spartan 3E with an application of Parallel Prefix Adder (konge stone) of 16-bit. This simulation results shows the increasing of speed.

Keywords: Terms-PRPG, Reconfigurable LFSR, Primitive Polynomials, Parallel prefix adder (konge stone), speed

I. INTRODUCTION

The design of the IC has become complicated for VLSI chip in testing. The advance in fabrication technologies, it has become exceedingly authoritative and the faults that occur such as stuck at faults and bridge faults are difficult to test in VLSI. This lead to a new technology of testing called Logic Built in Self Test. LBIST in system-on-a-chip (SoC) i.e., inbuilt testing that used to test the quality of structural integrity. It supply fault coverage of 90 to 95% or more, using only a clock and a “test-mode” signal as inputs. Outputs are simplified since a good/bad test can be simplified to a single output signal [1]. LBIST is one that can be used for several applications to Design For Test (DFT). It is one of legion types of built-in self-test. It typically tests a wide range of logic structures wired in a highly randomized manner, and it reduces more complex test circuitry testing but it also reduces the cost of testing.

The structure of Logic BIST, the PRPG acts as a test pattern generator and MISR acts as the output response analyzer. The test pattern that has provided by the PRPG are consider as input to the circuit under test and the corresponding MISR output are compared with golden signature by using comparator to check whether the circuit is fault free or not [2].

This LFSR uses D-flipflops, XORs and multiplexers (MUXes). In contrast to the traditional scheme with D flip-flops and XORs only, this structure uses a MUX at the output of the XOR gate. The presence of the XORs in all positions with the presence of the MUXes would make the signals of the MUXes be variable coefficients of the characteristic equation. Hence, inserting the multiplexers makes the LFSR reconfigurable [3].

This paper is an n-bit reconfigurable LFSR that generates sequence of maximum length or less has been implemented. This proposed design provides flexibility in both the feedback and size.

In this design we can insert XOR gate at required place by the primitive or non-primitive polynomials [4]. The multiplexers are added to load the initial values. It simulated and synthesized using verilog on Xilinx Spartan3E for implementation.
II. DESCRIPTION OF RECONFIGURABLE LFSR

The arrangement of taps for feedback in an LFSR can be expressed in finite field arithmetic as a polynomial mode where each clock signal is advanced. This means that the coefficients of the polynomial must be 1’s or 0’s. This is called the feedback polynomial or characteristic polynomial[5]. The degree of polynomial ‘n’ over the Galois Field (GF)(2) define internal structure of an n-bit LFSR. [7]

Characteristics polynomial is given by
\[ m(x) = 1 + h_1 x + h_2 x^2 + \ldots + h_{n-1} x^{n-1} + h_n x^n \]

Different types of LFSR includes 1) Standard LFSR 2) Modular LFSR 3) Complete LFSR 4) Hybrid LFSR

A. Standard LFSR

Standard LFSR is also called as external Xor LFSR. To provide a new output the concatenation of feedback polynomial to represent the tap position. Then the output of n flipflop is given as the Xor input to provide single output.

B. Modular LFSR

Modular LFSR is also called as internal Xor LFSR. This provides the same as the established one, which contains only one Xor gate connection of tap in feedback polynomial between 2flipflop (ff). In this the o/p of the every ff is fed immediately to the next ff, Modular LFSR is faster execution than standard LFSR which can generate maximum length of sequence 2^n-1.

C. Complete LFSR

Complete LFSR can be constructed from standard LFSR by inserting an XOR gate into the last stage of the LFSR, and a NOR gate with n-1 inputs is used as a zero-detector. Thus a complete LFSR could generate 2^n patterns for a primitive polynomial feedback. LFSR has included all the zeros into a clocked state condition.

D. Hybrid LFSR

In this the number of Xor is reduced comparing to the standard and modular LFSR. Architecture of Hybrid LFSR, from ‘m’ XOR gates to (m-1)/2 in hybrid form of m(x) and q(x) terms of a polynomial over GF (2) f(x) = 1+m(x) +q(x) and there exists an j interger of q(x) = x^j m(x), where j<1.

f(x) = 1+m(x)+x^j m(x)

It makes use of a feedback structure from jth output stage. A modular structure is utilized from first to (j-1)th registers. Hybrid LFSR is more efficient in terms of area, number of gates and speed.
III. PROPOSED METHOD

This paper is about the design of a N-bit reconfigurable LFSR which generates $2^{n-1}$ states includes all the values of zero. This programmable LFSR increases the randomness of the output. By this insert of Xor gate between the flipflop(ff) which provides the PN sequence and the presence of the multipliers makes the structure reconfigurable[8].

In this, the standard, modular, complete LFSR’s as well as the hybrid LFSRs are made programmable for n-bit. The complete LFSR uses the design structure of standard LFSR except an additional circuitary is added. This circuitary consists of NOR gate which take all the ff output as input and pass through an Xor gate. The output of the Xor gate is given as feedback in the reconfigurable LFSR. By this we can generate all the $2^{n-1}$ exhaustive pattern and improve fault coverage[6]. Hybrid LFSR reduces number of Xor gate by this we can reduce the energy by 64% when the d-ff is idle. And it can increase the accuracy of the testing.

In this paper, the parallel prefix adder are tested i.e., konge stone of 16-bit with programmable n-bit reconfigurable LFSR. This parallel prefix adder are faster adders and used for high performance architecture structure in industries. This can reduce the number of shifting process and increases the speed. Parallel prefix adders will reduce the power consumption rather than other adders.

IV. SIMULATION AND SYNTHESIS RESULTS

The proposed design of Reconfigurable LFSR is described in Verilog HDL, simulated in Xilinx ISE. The figure shows below, the results after simulation of 64-bits of standard LFSR, modular LFSR, complete LFSR and hybrid LFSR. The simulation results of 64-bit in 4 different modules i.e., standard LFSR, modular LFSR, complete LFSR and hybrid LFSR as shown in the figures.
In this paper, the IC testing of Parallel prefix adder i.e., Konge Stone (KS) of 16-bit is tested with reconfigurable LFSR. The simulation results of 16-bit as shown in the below figure.

The implementation of Reconfigurable Hybrid LFSR is most efficient than the standard LFSR in terms of number of gates used and had greater speed of execution.

Parameter Analysis for different 16-bit LFSR

| PERFORMANCE PARAMETER | STANDARD | MODULAR | COMPLETE | HYBRID |
|-----------------------|----------|---------|----------|--------|
| NUMBER OF SLICES      | 9        | 9       | 11       | 9      |
| NUMBER OF FLIPFLOPS   | 16       | 16      | 16       | 16     |
| DELAY                 | 1.997NS  | 2.342NS | 3.968NS  | 2.106NS|
| SPEED(GHZ)            | 1.153    | 1.373   | 0.789    | 1.188  |
| POWER                 | 8.31     | 8.11    | 8.68     | 8.13   |
| MAX FREQUENCY OF OPERATION(MHZ) | 378.62 | 509.61 | 211.75 | 378.65 |

Parameter Analysis for different 32-bit LFSR

| PERFORMANCE PARAMETER | STANDARD | MODULAR | COMPLETE | HYBRID |
|-----------------------|----------|---------|----------|--------|
| NUMBER OF SLICES      | 18       | 19      | 20       | 16     |
| NUMBER OF FLIPFLOPS   | 32       | 32      | 32       | 32     |
| DELAY                 | 1.998NS  | 2.535NS | 4.134NS  | 2.342NS|
| SPEED(GHZ)            | 1.444    | 1.373   | 0.630    | 1.188  |
| POWER                 | 14.53    | 14.62   | 15.22    | 14.47  |
| MAX FREQUENCY OF OPERATION(MHZ) | 368.68 | 509.67 | 244.78 | 378.65 |

Parameter Analysis for different 64-bit LFSR

| PERFORMANCE PARAMETER | STANDARD | MODULAR | COMPLETE | HYBRID |
|-----------------------|----------|---------|----------|--------|
| NUMBER OF SLICES      | 37       | 39      | 41       | 37     |
| NUMBER OF FLIPFLOPS   | 64       | 64      | 67       | 65     |
| DELAY                 | 2.021NS  | 2.536NS | 5.072NS  | 2.535NS|
| SPEED(GHZ)            | 1.458    | 1.373   | 0.493    | 1.883  |
| POWER                 | 30.47    | 30.09   | 32.33    | 30.53  |
| MAX FREQUENCY OF OPERATION(MHZ) | 368.68 | 509.61 | 222.52 | 378.65 |
V. CONCLUSION

This paper represents a reconfigurable Logic BSIT structure where all the components in the design to be programmable. This design that which self-test the circuitry with varying configurable. The PRPG and MISR structure made reconfigurable by adding multiplexers and improve the flexibility in the position of of tap insertions which determines the feedback polynomials and the patterns generated. For MISR, XOR gates were added to every flip-flop inputs depending on the number of primary outputs of the CUT. Comparator and ROM were also designed to compare and store any number of inputs with varying size. The main objective of this project is to design the Reconfigurable n-bit LFSR. By using the standard LFSR, modular LFSR, complete LFSR and hybrid LFSR’s are made to be programmable. This can reduce the number of shifting process and increases the speed. By using the design of the Reconfigurable LFSR the Parallel Prefix Adder is testing. The Parallel Prefix Adder will reduce the power consumption rather than the other adders. The main criteria of this project is to increase the speed, reduce the power consumption and also delay.

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