Perfect X-ray focusing via fitting corrective glasses to aberrated optics

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Due to their short wavelength, X-rays can in principle be focused down to a few nanometres and below. At the same time, it is this short wavelength that puts stringent requirements on X-ray optics and their metrology. Both are limited by today’s technology. In this work, we present accurate at wavelength measurements of residual aberrations of a refractive X-ray lens using ptychography to manufacture a corrective phase plate. Together with the fitted phase plate the optics shows diffraction-limited performance, generating a nearly Gaussian beam profile with a Strehl ratio above 0.8. This scheme can be applied to any other focusing optics, thus solving the X-ray optical problem at synchrotron radiation sources and X-ray free-electron lasers.
Modern synchrotron radiation sources and X-ray free-electron lasers (XFELs) provide highly brilliant X-ray beams that allow studying the structure and dynamics of matter from atomic distances and a few femtoseconds to macroscopic dimensions and seconds. Creating small and intense X-ray beams is crucial to confine the beam and concentrate the radiation onto the sample. Ideally, this would require diffraction-limited X-ray optics with high numerical aperture (NA) that are at the same time stable in the intense XFEL pulses. So far, mainly mirror systems and beryllium compound refractive lenses (Be CRLs) are in routine operation at XFELs.

Due to the short wavelength of X-rays, the fabrication of X-ray optics requires the most advanced technologies, such as lithographic nanofabrication for diffractive and reflective optics, surface figuring with atomic precision for total reflection and multilayer mirrors and thin-film technologies for multilayer optics. Today, most X-ray optics are limited by fabrication limitations, and tradeoffs need to be made in terms of aberration-free performance and highest possible NA.

To characterize the optics and the resulting nanobeams, metrology has become more and more demanding. Over the past years, X-ray scanning coherent diffraction microscopy, also known as ptychography, has evolved to one of the most important methods for X-ray beam and optics characterization. It can be used to quantitatively retrieve the complex wavefield of a focused X-ray beam and, hence, reveals wavefront errors with unprecedented sensitivity and spatial resolution. From the three-dimensional reconstruction of the focal spot volume, detailed information about aberrations of the optical system can be deduced.

Here, we present a general scheme to assess aberrations of an X-ray optical system under working conditions and correct them by introducing an appropriate X-ray phase plate into the optical path to achieve diffraction-limited focusing. The phase plate operates in transmission and is based on refraction. Hence, it is largely insensitive to small shape and surface inaccuracies of a few μm and can correct residual aberrations originating from surface errors of reflective optics, zone deformations in diffractive optics and accumulated surface errors in larger refractive lens stacks. Using ptychography, we measured the complex wavefield of a focused X-ray beam generated by Be CRLs at the Linac Coherent Light Source (LCLS). The detailed knowledge of the complex wavefield was used to fabricate a corrective phase plate that compensates for the aberrations and thus creates a diffraction-limited focus when introduced into the beam following the lens. The method can be applied very generally to solve the X-ray focusing problem at synchrotron radiation sources and XFELs and will affect fields as diverse as X-ray microscopy and high-resolution imaging, serial crystallography, creating matter in extreme conditions, nonlinear X-ray optics and single-molecule imaging.

**Results**

**Initial aberration analysis.** At the Matter in Extreme Conditions (MEC) endstation of the LCLS, focused X-ray pulses are, for example, used for magnified phase-contrast imaging of shock waves in matter, to locally probe the structure in shocked matter by diffraction or to generate high-energy-density states in matter. For this purpose, the LCLS beam is focused slightly before or at the sample position, respectively, using refractive X-ray lenses. In our experiment, 20 refractive lenses made of beryllium were used to focus the beam (photon energy: \( E = 8.2 \text{ keV} \)) with a focal length of \( \sim 250 \text{ mm} \) (Fig. 1). It was characterized in detail by ptychography with a test object placed slightly out of focus (Fig. 1a) and showed pronounced spherical aberration that was also confirmed by the Ronchi test (Fig. 1b). By propagating the wavefield back to the exit plane of the lens and subtracting a spherical wave corresponding to the focal distance, a detailed map of the phase errors, which are responsible for the aberrations in the focus, was determined quantitatively (Fig. 2a). The measured wavefront deviation was used to model the shape error of individual lens surfaces (see optics characterization in the Methods). It was found that shape inaccuracies smaller than 500 nm per lens surface (Fig. 2c) reproduce the measured wavefront deviation shown in Fig. 2a very accurately as depicted in Fig. 2b with the standard deviation of 0.3 rad between the two. A reduction of phase errors in individual refractive lenses is technically extremely challenging, as the shape errors for individual lens surfaces lie in the range of the current fabrication tolerances. Therefore, we pursued the following approach: the resulting accumulated phase error of the whole lens stack was corrected for by a single phase plate placed after the stack (Fig. 1). It was made of an amorphous SiO\(_2\) substrate by ultrashort-pulse laser ablation. The material was chosen based on its radiation hardness and well-known fabrication parameters for laser micromachining. The phase plate was locally structured in thickness such as to add an additional phase shift that compensates the measured residual phase error of the whole lens (see phase plate design and
fabrication in the Methods). The modelled wavefront deformation (Fig. 2b) defines the shape of the phase plate as shown in Fig. 2d,e.

Diffraction-limited X-ray focusing. By introducing the phase plate as an additional optical component behind the lens stack, the X-ray focus has been significantly improved. The performance of the corrected focusing optics was investigated at the LCLS, and was also confirmed in different experiments at the synchrotron radiation sources PETRA III (DESY, Hamburg, Germany) and Diamond Light Source (DLS) (Oxfordshire, UK). For comparison, the optics were characterized with and without the corrective phase plate by ptychography and the Ronchi test. Figure 3a–c show the results without the corrective phase plate measured at LCLS: the caustic (Fig. 3a) showed a clear signature of spherical aberration, where the paraxial rays are focused to a point upstream of the focus for the peripheral rays. In the focal plane (dashed line in Fig. 3a), defined as the plane with highest peak intensity, the side lobes around the central focal speckle were strongly pronounced (Fig. 3b). The spherical aberration was confirmed by the Ronchi test that showed distorted interference fringes characteristic of spherical aberration (Fig. 3c). The associated root mean square (r.m.s.) wavefront error in the exit pupil of the optics was 0.23 μm.

Results for the optics with the corrective phase plate obtained at LCLS are shown in Fig. 3d–f: the caustic showed a nearly Gaussian focus (Fig. 3d), and the side lobes in the focal plane were...
and for an ideal lens. (the uncorrected lens (without the phase plate), the dotted blue line (Strehl ratio of 0.87(5). Minimizing the intensity in the outer lobes phase plate, thus achieving diffraction-limited focusing with a residual spherical aberration in a stack of Be CRLs by a corrective Discussion larger than that of the ideal focus of 143(1) nm.

For the corrected optics, the optical axis. For the corrected lens (dotted blue line), the side lobes of the green line). Compared with a perfect focus created by a completely aberration-free lens (dashed red line) versus the aberrated one (solid intensity of the side lobes decreased by an order of magnitude for 4

Figure 4 | Improved focal spot characteristics. (a) Horizontal slice (x-direction, logarithmic scale) through the focal plane depicted in Fig. 3b,e and for an ideal lens. (b) Radially integrated intensity distribution around the centre of the focal spot. The solid green line represents the results for the uncorrected lens (without the phase plate), the dotted blue line represents the phase plate corrected lens, and the dashed red line represents the modelled aberration-free lens in both a. b.

significantly reduced (Fig. 3e). In addition, the Ronchigram showed almost undistorted straight lines (Fig. 3i), which are characteristic of an aberration-free focus. Wavefront errors in the exit pupil were reduced down to 0.062 r.m.s. The focal properties for these measurements are analysed in more detail in Fig. 4a. The relative intensity of the side lobes decreased by an order of magnitude for the corrected lens (dotted blue line) versus the aberrated one (solid green line). Compared with a perfect focus created by a completely aberration-free lens (dashed red line), the side lobes of the corrected focus were only larger by a factor of two. Figure 4b shows the radially integrated relative flux as a function of position from the optical axis. For the corrected optics, ~75% of the integral flux was within the central speckle covering an area with a 125 nm radius. On the other hand, the uncorrected focus only concentrated ~25% of the flux in the central speckle, distributing ~75% of the radiation over an area with an 800 nm radius. In all experiments the relative flux in the central speckle increased from 0.23(6) to ~0.80(6) as compared with the focus of an aberration-free ideal lens. For the corrected lens, the Strehl ratio, that is the ratio of the maximal intensity in the focus compared with that of ideal optics, improved from 0.29(7) to 0.87(5) for all experiments and is thus larger than 0.8, above which an optical system is typically considered as diffraction limited29. In comparison to that, the lateral full-width at half-maximum beam size was almost unchanged. We determined 156(3) nm and 151(3) nm for the corrected and uncorrected focus, respectively, which is only slightly larger than that of the ideal focus of 143(1) nm.

Discussion

In conclusion, we successfully demonstrated the correction of residual spherical aberration in a stack of Be CRLs by a corrective phase plate, thus achieving diffraction-limited focusing with a Strehl ratio of 0.87(5). Minimizing the intensity in the outer lobes is not only critical for high power density experiments, but also for scanning microscopy applications, as side lobes may contribute significantly to the measured signals. The approach provides a versatile and general solution to correct aberrations for a variety of X-ray optics ranging from refractive optics as demonstrated here, diffractive optics such as Fresnel zone plates and multilayer Laue lenses, as well as reflective mirror optics. All these optics may be corrected to improve their performance beyond current manufacturing limitations. This effectively solves the problem of aberrations and of technological limitations in the fabrication of optics in the hard X-ray regime. Therefore, X-ray phase plates could become an essential technology for the next generation of XFEL and storage ring sources. Diffraction-limited X-ray foci of nm size are not only crucial to improve existing experiments, but they might also enable novel science opportunities such as nonlinear Compton scattering30 or pair creation by photon–photon scattering31.

Methods

Experimental setup. The experiments were conducted at three different facilities (MEC endstation at the LCLS, beamline P06 at PETRA III and beamline I33-1 at DLS) with similar experimental setups. The broadband X-ray radiation was monochromated by silicon crystals to a photon energy of E = 8.2 kkeV. The flat beam was focused by a set of 20 Be CRLs with a radius of curvature of R = 50 μm and geometrical aperture of D = 300 μm. The aperture was defined by a pinhole of D = 300 μm diameter that matches the geometrical aperture at the entrance of the optics. The phase plate was mounted directly behind the CRL, either in a self-centering special mount or in a motorized mount adjustable in x and y to investigate tolerable lateral misalignment and to optimize the centring of the phase plate. For the ptychographic scans, an array of small Siemens stars with 50 nm smallest features structured in 1 μm thick tungsten on a diamond substrate was placed into the vicinity of the focal plane (Fig. 1a). The far-field diffraction patterns were recorded using an area detector placed several metres behind the test object (LCLS: in-air CS-PAD 140k at a distance 4.8 m downstream of the sample, DLS: Medipix-3-based Medipix detector at 2.6 m downstream of the sample, PETRA III: Medipix-3-based LAMBDA (Large Area Medipix-Based Detector Array) detector at 2.2 m downstream of the sample). For the Ronchi test (Fig. 1b) we used a high-resolution X-ray camera magnifying a scintillator screen and gratings with 270 nm period structured into 1 μm thick tungsten on a diamond substrate.

Optics characterization. The recorded far-field diffraction patterns were processed with a ptychographic algorithm (ePIE)32 with position refinement4 to reconstruct both the complex object transmission function of the test sample, as well as the complex-valued wavefield Ψ that illuminated the sample. From the illumination and using the Fresnel–Kirchhoff diffraction integral33, the complex wavefield can be calculated at any point along the optical axis, creating a beam caustic as shown in Fig. 3. We propagated Ψ back to the lens exit to obtain Ψ(x, y). To reveal phase errors, we subtracted the phase of a spherical wave ψ(x, y) = −k(√D² + x² + y²) with radius D = z − zexit that was matched to the distance from lens exit zexit to focal plane zf of the Be CRL34:

$$\Psi(x, y) = \Psi(x, y) - \psi(x, y)$$

Residual deviations from a plane wave represent the aberrations present in the given optics (Fig. 2a) and can be evaluated to accurately model their shape error (Fig. 2c) and to design corrective elements like the phase plate characterized in Fig. 2d.e. To model the error of a single lens surface, we propagated a plane wave from lens to lens through the stack, treating every lens as thin. Under the assumption of an identical deformation for every lens and radial symmetry, the shape was iteratively refined until the total phase deviation shown in Fig. 2b matched the measured one in Fig. 2a (σ ≈ 0.3 rad).

In addition, an independent Ronchi test was carried out as depicted in Fig. 1b. Here, a diffraction grating was placed in the vicinity of the focal plane. The grating period was chosen so that the diffracted beam cone overlap each other roughly halfway (see Fig. 1b and Ronchigrams in Fig. 3c,d). The interfering amplitudes from the cones created a distinct fringe pattern. Straight interference fringes indicate an aberration-free system (Fig. 3f), and bent lines can reveal coma, astigmatism or, in our case, spherical aberration (Fig. 3c) on a single-shot basis25. Thus, Ronchi patterns were used to align the lens and the phase plate to one another.

Phase plate design and fabrication. From the reconstructed wavefront deviation Ψ(x, y) a phase plate shape $\phi_{PP}(x, y)$ can be designed, so that the induced phase shift in the material $\phi_{PP}(x, y) = -kD_{PP} \psi(x, y)$ compensates any present wavefront deviations:

$$\arg[\Psi(x, y)] = -\phi_{PP}(x, y)$$

The phase plate structure was created in an amorphous SiO2 substrate (Vitreosil 077, $\rho = 2.2$ g cm$^{-3}$) with a thickness of 118(2) μm.
We used an ultrashort-pulsed laser system (Trumpf TruMicro 5050) to enable nonlinear absorption in the focal region for highly localized energy transfer\(^{27,28}\). The laser emits pulses with durations of 8 ps at a wavelength of 1030 nm. The pulse energy was set to 0.2 μJ to facilitate precise ablation of the desired structure. Furthermore, a microscope objective with a NA of 0.4 served to focus the pulses onto the substrate, providing a spot size of ~1 μm. The sample was moved underneath the focus using a nanopositioning system. Based on the computed surface profile of the phase plate, individual layers with a thickness of ~1 μm were sequentially ablated.

The phase plate has a transmission of ~54%. It can be increased up to 95% if the thickness of the supporting SiO2 substrate is minimized, yielding diffraction-limited and highly efficient X-ray optics. The system is applicable over a large photon energy range when correcting refractive optics, as the refractive power is nearly material independent from absorption edges. Thus, a single phase plate can correct aberrations of a refractive lens over a large photon energy range.

### Data availability

Data supporting the findings of this study are available from the corresponding author on request.

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### Author contributions

F.S., A.S. and C.G.S. conceived and coordinated the experiments. The experiments at LCLS were performed by F.S., A.S., E.C.G., H.J.L., B.N. and C.G.S. The samples were fabricated by J.R., K.P., S.G. and U.V. The phase plate production was conceived and coordinated by F.S. and C.R. The phase plates were manufactured by T.U., M.W. and S.N. The experiment at DLS was performed by F.S., J.R., K.P., S.G., U.V., U.W. and C.Ra. The experiment at PETRA III was performed by F.S., M.S., U.R., J.G. and G.F. The data were analysed by F.S. The manuscript was written by F.S., A.S. and C.G.S. All authors reviewed the manuscript.

### Additional information

**Competing financial interests:** The authors declare no competing financial interests.

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