A time-resolved measurement, or time-domain system, could provide the TOF information of detected electromagnetic beams. The TOF photon technique enables determination of certain details of absorption and scattering phenomena in various samples. Many applications of time-resolved reflectance and transmittance have been widely investigated for use in biological tissues or agricultural products (Valero et al., 2004; Vanoli et al., 2009). Leonardi and Burns (1997, 1999a, 1999b) performed quantitative measurements in scattering media on the basis of TOF analysis and described the analytical possibilities of the technique. Nicolai et al. (2008) reported the soluble solids content and firmness of pear (Pyrus communis cv. Conference) by using a time-resolved technique, in which fruit or agricultural products were considered to be the scattering media. Furthermore, it was reported that the time-resolved profile was very efficient for estimating the absorption and scattering coefficients (Gributs and Burns, 2003a, 2003b; Panduzzi and Burns, 2007).

Recently, we proposed a technique combining TOF and NIRS, termed TOF-NIRS, capable of measuring the time-resolved profiles of NIR light with nanosecond resolution. The behavior of a NIR-pulsed laser beam into various fruit was compared with assess the absorption/scattering characteristics of NIR radiation (Kurata et al., 2008). Furthermore, the absorption/scattering conditions of NIR radiation in grapefruit were analyzed in detail using the cross-correlation function, which is used to calculate the similarity between reference and transmitted light (Kurata and Tsuchikawa, 2009).

In previous research, Tsuchikawa and Hamada (2004) applied TOF-NIRS for the detection of sugar and acidity in apple (Malus sylvestris var. domestica), in which attenuation of peak maxima, time delay of peak maxima, and variation of full width at half maximum of the time-resolved profile were used as explanatory variables for multiple linear regression, principal component regression, and partial least squares regression (PLSR) analysis. It was possible to predict both the sugar and acid contents in apple with high precision using TOF-NIRS.

In our previous paper (Kurata and Tsuchikawa, 2009), a Q-switched neodymium yttrium aluminum garnet (Nd:YAG) laser with high-output energy was used as the laser source. The principle of Q-switched Nd:YAG laser is briefly described below. The optical pumping continues as the light energy in the laser resonator is attenuated. During optical pumping, the number of atoms in an excited state in the laser medium increases. As a result, high-intensity output is obtained from the Q-switched Nd:YAG laser by raising the Q factor of the resonator. Here, the laser output of a time-resolved profile was composed of certain peaks because of the excitation characteristics of the Nd:YAG laser. To compensate for this fluctuation, the smoothed time-resolved profile was averaged over a specified time period. The multiple smoothing calculations were done not only for a single-shot pulse, but also for a period of several seconds. Such measurement is unsuitable for online measurement, although the pulse laser itself only requires nanosecond resolution. The time-resolved profile of a single-shot pulse is useful in investigating phenomena in a short time domain.

In this report, a diode-pumped solid-state laser with high-output energy and single-pulse operation was used as the laser source. Analysis of the variation in the single-pulsed laser in a short time domain was used to estimate SSC and acidity in grapefruit, in which the wavelength was varied to obtain the best prediction model. With respect to validation of the PLSR model, TOF-NIRS was compared with the conventional NIR procedure in interactance mode. These basic comparative measurements are essential for constructing a precise, nondestructive online measurement for fruit.
Materials and Methods

OUTLINE OF TOF-NIRS DEVICE. Figure 1 shows the TOF-NIRS measurement system. A diode-pumped solid state laser (Wedge HB-532-SC; Bright Solutions, Cura Carpiagnano, Italy) was used as the light source under the following conditions: output energy of 1.5 mJ per pulse at 532 nm, a pulse width of 1.5 ns at half height, and a pulse repetition frequency of 1 kHz. The laser output wavelength was tuned from 750 to 860 nm (every 10 nm) using dye-doped plastic (LDS798 etc.; Seiko Electric Co., Fukuoka, Japan), as described in detail by Oki et al. (2004).

Intensities of the transmitted beam through the sample and the reference beam were measured using two avalanche photodiode detectors (CS658; Hamamatsu Photonics, Shizuoka, Japan). The reference beam generated a trigger signal, and specific neutral density filters were used to avoid overloading the detector. One of the avalanche photodiode detectors was directly in contact with the grapefruit sample. The light beam was passed in the center of the grapefruit and the transmitted output was detected at the center of the opposite face. The intensity of the reference and transmitted beams was recorded up to 50 ns.

OUTLINE OF THE TIME-RESOLVED PROFILE AND THE CROSS-CORRELATION FUNCTION. “Time-resolved profile” refers to the variation in intensity of the transmitted radiation of the pulsed laser beam with time. Figure 2A shows the time-resolved profiles of a grapefruit and reference beam. The laser output varies for each measurement; therefore, the transmitted radiation is not directly comparable between measurements. Thus, we assessed the similarity between the reference beam and transmitted beam so as to account for the variability in laser output. Figure 2B shows the cross-correlation function between the reference beam and the transmitted beam using grapefruit. Here, the cross-correlation function, \( R_{xy}(\tau) \), of the continuous functions \( x(t) \) and \( y(t) \), which correspond to the time-resolved profile for the reference beam and the transmitted beam from the grapefruit, respectively, is defined as follows:

\[
R_{xy}(\tau) = \lim_{T \to \infty} \frac{1}{T} \int_0^T x(t)y(t+\tau)dt
\]

where \( \tau \) is the time delay between the continuous functions \( x(t) \) and \( y(t) \).

OUTLINE OF THE CONVENTIONAL NIR SPECTROPHOTOMETER. Figure 3A shows the conventional NIR device in interactance mode (Fruits Selector K-BA 100R; Kubota Co., Osaka, Japan), which covers the visible and NIR ranges from 500 to 1010 nm (2-nm increments). Samples were irradiated from the side by the light source (Fig. 3B). The interactance probe was in direct contact with the samples. The optical fiber was fixed onto the experimental table for noise reduction. Because grapefruit are large, with a thick peel, sufficient incident light (that is, sufficient exposure time) was required to obtain valid spectra. Measurements required 20 to 30 s per sample.

GRAPEFRUIT SAMPLE. A total of 70 commercial white grapefruit, harvested in Florida, were used in this study. The fruit samples were stored at 20°C for 2 d to ensure a constant internal temperature. In this experiment, we used grapefruit of roughly the same diameter (average 92.1 cm) to avoid the effect of sample size on the spectral data. After the TOF-NIRS and conventional NIR measurements, a portion of the flesh illuminated...
during measurement was squeezed to obtain the juice. The juice was obtained from both sides of the illuminated quarter and pooled. The SSC value of the juice was measured using a digital refractometer (Model PR-320; ATAGO, Tokyo, Japan). Acidity was measured using sodium hydroxide titration. These measurements were performed in triplicate and reported as average values. Table 1 shows the descriptive statistics for the SSC and acidity determinations.

**Data analysis.** In the TOF-NIRS measurement, the cross-correlation function was used in data analysis as an explanatory variable. In conventional NIR spectrophotometry measurement, visible-NIR spectra were used in the data analysis. PLSR analysis was performed as a multivariate analysis. Before statistical analysis, we assessed the relationship between grapefruit diameter and the measured parameters (SSC and acidity). No significant correlation between SSC or acidity and diameter was observed. However, a significant, but weak, correlation between SSC and acidity \((r = 0.43)\) was observed. Unscrambler software (Version 9.6; CAMO, Oslo, Norway) was applied for spectral pretreatment and quantitative analysis with PLSR. In the PLSR analysis, various preprocessing methods were applied for baseline offset, noise reduction, and smoothing. We investigated the optimal parameters for predicting SSC and acidity using TOF-NIRS. Although transformation of the ex-planatory variable (for example, first derivative, secondary derivative, etc.) was also important to determine a good calibration equation, we paid specific attention to the original spectral curve of the cross-correlation function, because it is difficult to find spectroscopic meaning in the transformed data. With respect to PLSR analysis of the conventional NIR spectrophotometry data, smoothing, multiplicative scatter correction, and second derivative were performed to obtain the best preprocessing results.

**Results and Discussion**

**Evaluation of SSC and acidity using TOF-NIRS.** Table 2 shows the PLSR analysis results for predicting SSC and acidity using TOF-NIRS and the conventional NIR technique. For TOF-NIRS, the best result was obtained at \(\lambda = 770\) nm, in which the coefficient of determination \((r)\) between measured and predicted SSC and the root mean square error of cross-validation (RMSECV) were 0.72% and 0.35%, respectively. With respect to the acidity result at \(\lambda = 760\) nm, \(r\) and RMSECV were 0.85% and 0.06%, respectively. RMSECV of both chemical parameters in grapefruit using the TOF-NIRS prediction model was superior to that of the NIR spectrophotometry prediction model. In the conventional NIR, the reflected light that provided the analytical data was not fully detected because of the peel thickness, whereas with TOF-NIRS, the transmitted light could be detected. The ratio of performance to standard deviation (RPD) of SSC and acidity using TOF-NIRS was 1.49 and 2.19, respectively. An RPD greater than 1.5 should be attainable for an initial screening tool; therefore, TOF-NIRS might be acceptable for practical use such as for an online measurement system. Because the wavelength of the incident pulse depends on the optical characteristic of the dye-doped plastic, the pulsed laser radiation does not correspond to specific absorption bands resulting from the chemical constituents of grapefruit. Therefore, the theoretical background for the prediction of SSC and acidity with the mentioned wavelengths might be the result of light refraction or scattering in samples.

We should also consider that absorption resulting from OH groups appears from 750 to 800 nm, which might relate to the prediction of the internal quality of grapefruit. Further studies are required for detailed interpretation, because this wavelength range includes information about molecular vibration and electronic transition.

Thus, TOF-NIRS measurement was superior to the conventional NIR technique in predicting the SSC and acidity of grapefruit. As indicated in Table 2, TOF-NIRS is superior to the conventional NIR technique with respect to measurement time. TOF-NIRS measurement could be adapted for online measurement in the future because of its advantages of high prediction accuracy and short measurement time.

Analysis of variability in single-pulsed laser measurements, with a short time domain (TOF-NIRS), was used to estimate SSC and acidity in grapefruit, in which the wavelength was varied to obtain the best prediction model. The best prediction model for SSC and acidity was obtained at \(\lambda = 770\) and 760 nm, respectively, which relates to absorption as a result of OH groups. A comparison of TOF-NIRS to the conventional NIR technique showed that TOF-NIRS was superior from the viewpoint of prediction accuracy and measurement time. TOF-NIRS could be adapted for online measurement with the benefit of high prediction accuracy and short measurement time.

### Table 1. The statistical data of soluble solids concentration (SSC) and acidity in samples of 70 commercial white grapefruit harvested in Florida.

| Parameter | Avg  | Maximum | Minimum | SD   |
|-----------|------|---------|---------|------|
| SSC (%)   | 9.69 | 11.20   | 8.50    | 0.51 |
| Acidity   | 1.35 | 1.72    | 0.95    | 0.14 |

### Table 2. Partial least squares regression results for soluble solids concentration (SSC) and acidity content in grapefruit by the time-of-flight near-infrared spectroscopy (TOF-NIRS) versus near-infrared spectroscopy (NIRS).

| Objective variable | Wavelength (nm) | Rank | \(r\)  | RMSECV (%) | RPD | Measuring time |
|--------------------|-----------------|------|------|-----------|-----|---------------|
| TOF-NIRS SSC       | 770             | 2    | 0.72 | 0.35      | 1.49| 10 ns         |
| TOF-NIRS Acidity   | 760             | 2    | 0.85 | 0.06      | 2.19| 10 ns         |
| NIRS SSC           | 500–1010        | 6    | 0.67 | 0.32      | 1.68| 30 s          |
| NIRS Acidity       | 500–1010        | 7    | 0.74 | 0.07      | 1.84| 30 s          |

\(^a\)Number of partial least squares components.

\(^b\)Root mean square error of cross-validation.

\(^c\)Ratio of performance to SD.

\(^d\)The measuring time consuming per one sample.
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