Production of the Human Anti-Metastatic Melanoma Interleukin-2 in Maize Vegetative Biomass for Clinical Use

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Abstract
The *E. coli* produced recombinant human interleukin-2 (rhIL-2) has been approved by the Food and Drug Administration for the immunotherapeutic treatment of the end-stage metastatic melanoma and renal cell cancer. However, the *E. coli* produced rhIL-2 is very expensive (~$11,400 USD per treatment). In the present study, we explored the feasibility of producing rhIL-2 in transgenic *Zea mays* (maize) vegetative biomass instead of its production in *E. coli* because (1) maize vegetative biomass is abundant, (2) maize can cheaply produce recombinant proteins while obtaining its energy from freely available sun via photosynthesis, has an easy scale-up via reproduction system, can be easily grown by farmers in the field with minimum level of training, and has conserved protein folding machinery including glycosylation similar to that of human. The human hIL-2 gene was codon optimized to maximize its expression in plants. A plasmid construct containing the rhIL-2 regulated by a rubisco green-specific promoter, an endoplasmic reticulum-specific signal peptide, 6-histodin tag was developed and nos terminator The construct was transferred into the maize genome via the gene gun bombardment, and fertile plants developed. Molecular analysis confirmed that the human IL-2 had integrated, transcribed and translated in up to the 4th (T3) generation maize plants. When the same gene construct was transferred into the tobacco genome and the rhIL-2 was purified and its biological activity compared with the FDA approved commercially available *E. coli*- produced version against the marine splenic CD4+ the mice cells, the plant-produced version was as effective as the commercially available *E. coli*-produced version. Research is needed to test the rhIL-2 producing maize in the field, and to perform preclinical and clinical trial for its potential commercial release.

Keywords: Maize; Recombinant DNA; Biopharmaceutical; Interleukin-2; Plant

Introduction
Historically, biopharmaceuticals including the recombinant human interleukin-2 (rhIL-2) have been produced in *E. coli* expression system. The plant expression system is believed to be superior over the *E. coli* expression system for production of recombinant human biopharmaceutical proteins because plants directly use solar energy rather than chemical energy inputs; plants have an easy scale-ups, plants can be easily grown by farmers in the field with minimum level of training, most plants have abundant vegetative biomass, and plants have conserved protein folding machinery including glycosylation similar to that of human [1-3].

Developed in late 1970's, genetic modification of crops has benefited humans for the production of food, feed, fuel and industrial matters [4]. Multiple numbers of companies have been pursuing the use of agricultural crops for the production of biopharmaceuticals [5]. Due to its high vegetative biomass, maize can be genetically modified in a manner that it can produce biopharmaceuticals and other products such as biodegradable plastic [6] and microbial cellulase enzymes in its leaves, stalk and husk i.e. not in its seeds, flowers or roots [7,8]. With the growing needs for biopharmaceuticals and the needs to reduce their production costs, and the fact that maize produces abundant vegetative biomass wastes, maize is an ideal crop for production of biopharmaceuticals [9] including the recombinant human interleukin-2 (hrIL-2).

The *E. coli*-produced IL-2 is a cytokine that has been approved [10] by the Food and Drug Administration (FDA) and commercialized by Novartis Pharmaceuticals under the generic name “Aldesleukin” or “Proleukin” and released commercially under the name Proleukin or Aldesleukin for its immunotherapeutic clinical treatment of the end-stage monastic melanoma cancer (skin cancer) and renal kidney cancer [1].

Currently, the commercially available rhIL-2 is produced in *E. coli*. While *E. coli* is a safe and a common expression host for production of biopharmaceuticals, it costs patients ~$11,400 USD per clinical treatment [1].

In 2013, the authors reported the production of rhIL-2 in the endoplasmic reticulum (ER) of tobacco vegetative biomass, its purification and testing of the purified tobacco-produced rhIL-2 against the Splenic CD4+ T-Cells [1]. ER is a sub-cellular compartment in plant cells that is naturally in charge of correct protein folding [11].

Accumulation of recombinant proteins in the lumen of the ER in the plant cells does not affect the plant host. Other befits of targeting of heterologous proteins into the plant ER is because ER contains many molecular chaperones, carries protein glycosylation, and it is lacking proteases , and therefore can help with correct folding and assembly of recombinant proteins. ER also alleviates downstream protein processing in plants, and therefore is considered an ideal compartment for production of most recombinant proteins including biopharmaceuticals in plants [1,12,13].

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Here, we report the production of hrIL-2 in the ER of maize vegetative biomass. We also report the development of 4th (T3) generation rhIL-2 producing maize that is also tolerant to drought as it expresses the barley drought tolerance HVA1 transgene to better adapt to drier environment. HVA1 has been proven to be a single gene of importance used for drought tolerance in oat [14-16], rice [17,18] and wheat [19]. The authors recently reported the production of drought tolerance maize via the transfer of the barley HVA1 gene into its genome [20].

Materials and Methods

The plant expression vector (Constructs)

A plant Expression vector (Figure 1) containing the rhIL-2, a rubisco green-specific promoter, endoplasmic reticulum transit peptide, nos terminator and 6-histidine tag was developed [1].

A second plasmid, pBY520 containing the barley HVA1 gene regulated by the rice actin promoter and nos terminator [20] was also used for genetic co-transformation. This construct also contains a second cassette containing the bar herbicide resistance gene regulated by the 35S promoter and nos terminator.

Plant tissue culture and gene bombardment

Maize plants were grown in a greenhouse to maturity. Immature seeds were sterilized and immature embryos dissected and cultured on a maize culture growth media containing MS salts and vitamins [21], sucrose, and myo-inositol [20]. Small (2-3 mm) long undifferentiated tissue (callus) clumps were bombarded with a 1:1 ratio of the two plasmids using a solution containing 150 μL of M10 Tungsten, along with 150 μL calcium chloride and 60 μL spermidine. The solution was placed on yellow disks designed for bombardment and shot in a maize culture growth media containing MS salt and vitamins supplemented with 20 μM IBA as a positive control for these reactions.

The bombarded calli were left to grow in the dark for approximately two weeks, or until very small shootlets were developed. Then, the shootlets were transferred to a rooting media containing the MS salt and vitamins supplemented with indole butyric acid (IBA) as described before and kept under light condition [20].

Genetic transformation and regeneration of the 4th generation transgenic maize plants

Biolistic particle delivery (gene gun) system was used for stable transformation of maize following the author’s standard procedures [20].

Confirmation of transgenes integration and expression

Polymerase chain reaction: DNA extraction was performed using the CTAB method [20]. The primers used to screen for the IL-2 transgene lines were designated IL-2OPT_F1 and IL-2OPT_R1. The sequences of these primers are CATGGCGGCACCCACTTCAA (forward primer) and GGGGCTCTGCTACGCGTATT (reverse primer). They amplify a 343bp segment of the IL-2 transgene. The PCR thermo cycler was used through the following cycles: 94°C for 3 min (1 cycle); and then 94°C for 30s, 62°C for 30s, 72°C for 45s (35 cycles); 72°C for 5 min (1 cycle), and 4°C indefinitely. The plasmid DNA containing the IL-2 analog was used as a positive control for these reactions.

Semi-quantitative PCR (reverse transcriptase-PCR): RNasey Plant Mini Kit was used to perform the RNA Extraction from plant leaves. First-strand cDNA was synthesized using the SuperScript® III Reverse Transcriptase (RT). Actin mRNA was used for normalization in quantifying cDNA. The specific primers was designed based on the mRNA of IL2 gene (CATGGCGGCACCCACTTCAA) as forward primer and (GGGGCTCTGCTACGCGTATT) as reverse primer; (CTGGAGTCTGGAAGACGGTGT) as forward and (GCCATACAGGTCTTCTGTA) as reverse based on actin mRNA. The reactions consisted of 94°C for 3 min (1 cycle); and then 94°C for 30s, 62°C for 30s, 72°C for 45s (35 cycles); 72°C for 5 min (1 cycle), and 4°C indefinitely. Amplified PCR products were visualized on a 1.5% agarose gel. The PCR products were quantified using the Bio-Rad Quantity One software, Actin cDNA was used as a standard for normalization.

Protein extraction and western blotting: Protein extraction: Fresh leaf samples of maize lines that transcribed the rhIL-2 was homogenized in phosphate grinding buffer containing 100mM sodium phosphate.

**Figure 1:** The human IL-2 expression cassette used to transform maize plants. The IL-2 gene was cloned in frame with C-myc and 6X HIS tags to allow for easy protein extraction. RbcS1 P: ribulose bisphosphate carboxylase promoter; 1.3 ER Secretion: signal peptide for targeting of the rhIL-2 into the ER; MCS: multiple cloning site; c-myc: c-termain myc epitope; 6X HIS: Six histidine tag; KDEL: RbcS1 P: ribulose bisphosphate carboxylase carboxylase promoter (Figure modified from Matakas et al.) [1].
pH 5.8, 1mM EDTA, 10mM diethyldithio carbamic acid, and 0.5% Tween 20. A protease inhibitor cocktail (2X) was purchased from the Sigma-Aldrich; St. Louis, MO, and was added in order to the buffer to prevent proteases to degrade the rhIL-2 during protein extraction. Protein quantification took place using the commercially available Coomassie Plus (Bradford) Protein Assay reagent (Thermo Scientific Co.). All steps associated with protein extraction and purification was conducted on ice. Protein samples were then incubated at 80°C for 10 minutes before Western blotting. In more details, three leaf disks were placed in SDS buffer (2.4 μL 10X reducing agent, six μL 4X loading dye and 15.6 μL Crude protein extract) and kept chilled. The samples were then boiled at 80 °C for 10 minutes.

Western blotting was performed as per standard method [1] using a monoclonal antibody to the human IL-2 as described before [20] The gel electrophoresis apparatus was filled with water and ran at 30V for one hr. The transferred membrane was then rocked in 20mL of blocking buffer composed of 1X PBS, 0.1% TWEEN 20 and 5% (w/w) non-fat dry milk for 45 min. After removing the blocking buffer, membrane was rocked in the primary antibody solution (20mL of 1X PBS with 0.2 μg/mL of polyclonal goat IgG specific for IL-2 (R&D systems AF-202-NA) for 1.5 hrs. The membrane was rocked thrice washing buffer (1X PBS with 0.1% TWEEN 20) for every ten mins. The secondary antibody solution [HRP conjugated donkey anti-goat IgG (R&D System) HAF109] was applied to the membrane and rocked for 1.5 hrs. The procedure was then followed by three times of wash steps. The SuperSignal West Pico Kit (CN # 34079, Thermo Scientific) and autoradiography film (Premier Autoradiography Film, E3018, Denville Scientific Inc, Metuchen, NJ) was used for visualization as per manufacturer’s instructions.

Production of transgenic maize progeny: Plants that produced the rhIL-2 protein were self-bred (Figure 2) for three generations following the authors previous maize research [20], and seeds were collected. Seeds were germinated and grown in a maize greenhouse, where they were maintained at 25 degree Celsius with a photoperiod of 16L/8D.

Results and Discussions
The PCR, RT-PCR and Western blot analysis were respectively performed to test for the integration, transcription and correct translation of rhIL-2 in maize vegetative tissues (Figures 3 and 4). The expected DNA size for IL-2 is 35bp, and the expected protein size is 15 kDa. The PCR analysis confirmed that the human IL-2 has been correctly incorporated into the maize plant genome. However, the Western blotting showed the maize produced rhIL-2 to be~20 KDa. The extra base pairs are mostly due to the inclusions of tags and other sequences in the plasmid construct (Figure 1). Molecular studies also confirmed the integration, transcription and translation of the barley HVA1 and the bar herbicide resistance gene in the maize vegetative biomass [20]. Furthermore, comprehensive drought tolerance tests of up to the 4th-generation plants confirmed the drought tolerance of HVA1 transgenic maize [20].

Expected band size is 343 bp. M: a molecular marker; +: commercially available E. coli-produced rhIL-2; (Water as a negative control); WT: Wild-type control non-transgenic plant.
Expected band size is 343bp for IL2. The expression levels are the same for all five plants. The lower panel of this Figure 5 represents the cDNA loading control, showing the expression of maize actin. The expected band size is 430 bp.

Economic analysis needs to be performed to estimate the amount of rhIL-2 produced per ton of maize vegetative biomass, and/or maize crop produced per hectare for a comprehensive comparison of cost effectiveness of maize expression system over that of the E. coli expression platform.

It is expected that production of rhIL-2 produced in maize vegetative wastes to have the potential to benefit the western nations, as well as the developing nations where maize can be easily grown in a large-scale in the fields, and the protein can be purified for clinical use.

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