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Liquid crystal–ferrofluid emulsions

Ingo Dierking,* Susumu Yoshida, Thomas Kelly and William Pitcher

Despite the development of the brilliant flat-panel TVs and computer screens that we all use on a daily basis, liquid crystals are far from being exhausted as a topic of research. Novel effects, new, modern, self-organized materials, and a range of applications are being developed, which are on the borderline between nanotechnology and soft condensed matter, and which use liquid crystals as a vehicle to study fundamental physical questions, all the way to mimicking nature and life. In this perspective article we will introduce an illustrative example, which will draw on a range of non-display aspects in liquid crystal research which have increasingly gained interest over the past years, namely self-organization of liquid crystals, colloidal ordering of magnetic nanoparticles, topological defects, and biological structures.

1. Introduction

Liquid crystals1–4 are partially ordered, anisotropic fluids which are thermodynamically located between the three-dimensional lattice of a solid crystal and the flow-governed isotropic liquid state (Fig. 1(A)). Mesogenic molecules exhibit orientational and/or low-dimensional positional order of their long molecular axes or the molecular centres of mass, respectively. This results in anisotropic physical properties, such as birefringence, viscosity, elasticity, electrical conductivity, or magnetic susceptibility, all while retaining the ability for flow. Two general classes of liquid crystals are mostly distinguished: thermotropic materials,5,6 which exhibit the liquid crystalline state exclusively on temperature variation, and lyotropic liquid crystals,7 where the formation of liquid crystal phases is achieved by concentration variation of shape anisotropic dopant materials in an isotropic carrier or host fluid. The latter type is most often composed from amphiphilic molecules in water, but can also be observed by dispersing anisotropic colloidal particles in an isotropic liquid.8 This had already been reported by Freundlich9 in 1915 for vanadium pentoxide, V2O5, but is also observed for other minerals and clays, leading to inorganic liquid crystals.10

Liquid crystal–nanoparticle dispersions

More recently, thermotropic dispersions and lyotropic liquid crystalline behaviour have also been reported for carbon based materials, such as nanotubes12–17 for templates and addressable molecular switches, and graphene oxide18–23 for possible displays based on the Kerr effect. Further reports discuss inorganic nanorods,24–28 ferroelectric particles,29–31 magnetic nanorods32,33 and platelets for ferromagnetic nematics, but also the incorporation of fullerenes34,35 or gold nanoparticles36–38 into liquid crystal phases or directly into mesogenic molecules for plasmonics. The general reasons for dispersing colloids in liquid crystals by one way or another,39,40 are threefold: (i) to tune the liquid crystal properties, (ii) to add functionality such as ferroelectricity, semiconductivity, plasmonic activity or magnetism to a material which is easily capable of being re-oriented by external stimuli, or (iii) to exploit the self-organization of the liquid crystal and use it as a template to transfer order onto dispersed nanomaterials.

Topological defects

One of the characteristics of all liquid crystals is their extremely small elastic constants as compared to solid state materials. This in turn implies that while in the solid state, defects extend over dimension of several atoms, topological defects in liquid crystals extend over distances of tens of micrometres, so that they can easily be observed in standard polarizing microscopy (POM). This leads to a Schlieren texture, examples of which are shown in Fig. 1(B), with topological defects of strength $s = \pm 1/2$ (two-fold brushes) and $s = \pm 1$ (four-fold brushes). Defects of opposite sign and equal strength attract each other and annihilate.41–43 The schematic director configurations are shown in Fig. 1(C). In the classic work of Můševič et al.44,45 it has been shown experimentally that such defects can also be induced when micro-spheres are dispersed in a nematic liquid crystal, where hedgehog and Saturn ring defects can be observed for different anchoring conditions of the mesogens on the micro-spheres, as shown in Fig. 2. The attraction between defects can also lead to the phenomenon of chaining, where linear chains of colloids are formed for dipolar interactions, while quadrupolar interactions lead to zigzag-shaped chains. This can also be observed for rod-shaped colloidal...
particles. The dipolar case was already observed in the pioneering work of Poulin et al., who investigated nematic-water emulsions with water droplets acting as colloidal particles (Fig. 3). They were also the first to briefly employ ferrofluid droplets as a means to measure the colloidal force that attracts two droplet colloids.

‘Anisotropic ferrofluids’ and real ferronematics

The dispersion of ferromagnetic particles in nematic liquid crystals had already been discussed by Brochard and deGennes, introducing such systems under the slightly misleading terms of ‘ferronematics’. When dispersing magnetic particles in a liquid crystal, different scenarios need to be distinguished, which collectively are often referred to in literature as ‘ferronematic’ or ‘ferromagnetic nematics’. A simple dispersion of magnetic particles in a nematic phase does in most cases not result in a ferromagnetic system, but rather in a paramagnetic one. The magnetisation vectors of individual particles will align in an applied magnetic field, but as soon as this is removed, thermal motion will rapidly drive these back to complete randomness. In analogy to ferroelectricity, a truly ferromagnetic system would require a permanent macroscopic magnetization, which remains pointing in the direction of the originally applied field, even after its removal, and which in addition is reversible by reversing the magnetic field direction. This implies that there will be a net remnant magnetisation at zero field, and the phenomenon of hysteresis is observed. This is generally not the case, and the system of dispersed magnetic particles in liquid crystals rather behaves like a ferrofluid with an anisotropic carrier fluid. The same holds true for a preparation method sometimes used to achieve uniform dispersions by mixing a nematic with a ferrofluid, and then evaporating the isotropic solvent. Nevertheless, this should not distract from the fact that these are interesting systems and materials in their own right, for example in the study of magnetic pattern formation.

In the prediction of the systems proposed by Brochard and deGennes, ferronematics would form by dispersing rod-like magnetic particles in a nematic liquid crystal—a dispersion which
2. Liquid crystal–ferrofluid emulsions

Model and isotropic liquids

We thus disperse functional, in this case magnetic, anisotropic nanoparticles in an isotropic liquid carrier fluid, which was then in turn dispersed in an anisotropic liquid crystal. We investigated ferrofluid droplets in an anisotropic liquid and through application of external magnetic fields developed a method to experimentally determine the viscosities of the liquid crystal, their temperature dependence, and their anisotropy on a microscopic scale. Further possibilities to exploit the properties of these emulsions will be discussed in the outlook section below. At first the proposed methodology needs to be verified against different liquids with a wide range of well-known viscosity values, for example water, glycerine and silicon oil. The carrier fluids for the ferrofluid were chosen so that the magnetic droplets were immiscible with the surrounding liquid, in this case water-based WHKS1S12 (Liquid Research Ltd, UK) in glycerine, silicon oil and further also in the nematic liquid crystal 5CB, and the oil-based ferrofluid EFH1 (Ferrotech, USA) in water. Micrometer sized droplets were formed at varying diameters. Bringing a permanent magnet close to the ferrofluid micro-droplets causes them to quickly reach a steady motion (Fig. 5).

The droplet position can be determined as a function of time, which results in a linear relationship, and thus a constant velocity can be determined, which depends on the droplet size (Fig. 6(A)). This situation is similar to the classic Stokes’ experiment for determining the viscosity of a fluid through measurement of the velocity of a steel ball due to the gravitational force. It should be noted though that the classic Stokes model of balancing the magnetic force and the viscous drag force is the simplest model available and is strictly speaking only valid for a solid sphere with non-slip boundary conditions in the limit of very small Reynolds numbers, $RE = \frac{\rho v_{eq} r}{\gamma} \ll 1$, where $\rho$ is the density, $v_{eq}$ the terminal velocity, $r$ the radius of the solid sphere and $\gamma$ the viscosity. For the experimental conditions the last constraint is fulfilled, but we are not dealing with a solid body and do not know about the boundary conditions. So, this only is the simplest model of what could be a rather complicated problem. In analogy, under application of a magnetic field gradient, the ferrofluid droplet reaches an equilibrium speed, $v_{eq}$ when the magnetic force $F_m$ balances the viscous force $F_s$, i.e. when $F_m = F_s$ or:

$$V/\mu_0 M_m \nabla H = 6\pi r v_{eq}$$

(1)

![Fig. 5 A micro-droplet of ferrofluid WHKS1S12 in glycerine quickly reaches a steady state velocity in a magnetic field gradient, $\nabla B$, shown at (a) $t = 0$ s, (b) $t = 5$ s and (c) $t = 10$ s.](image)
With $V$: the droplet volume, $\mu_0 = 4\pi \times 10^{-7}$ N A$^{-2}$; the magnetic vacuum susceptibility, $M_m$: the mass magnetization, $\nabla H$: the gradient of the magnetic field intensity, $\gamma$: the viscosity, and $r$: the droplet radius. For a non-ferromagnetic environment it is the case that $\nabla B \approx \mu_0 \nabla H$. We further have to change the mass magnetization $M_m$ to the volume magnetization $M_{vol} = M_m \rho$

$$\gamma = \frac{2 \gamma M_{vol} \cdot \nabla B}{9 \nu_{eq}} \tag{2}$$

Using typical values of a supplier for quantities $M_m = 7$ A m$^3$ kg$^{-1}$, $\rho = 1350$ kg m$^{-3}$ and the measurements of $|\nabla B| = 20.5$ T m$^{-1}$ and different $r$ with their corresponding $\nu_{eq}$ resulted in a viscosity for glycerine of $\gamma = 2.2$ Pa s, which is somewhat larger than the reported values of the dynamic viscosity of glycerine, $\gamma = 0.90$ Pa s.$^{65}$ This is demonstrated in Fig. 6(B), showing the measured velocities as symbols, and the calculated expected velocity from the literature value of the viscosity as a solid red line. The generally expected trend with the velocity of the droplet increasing as the square of the droplet size is however observed. It was further noticed that ferrofluid droplets below a certain diameter did not move at all. As this is not related to pinning of droplets at the substrates, the simple Stokes' model was slightly revised by including a ferrofluid droplet boundary layer of thickness $r_b$, in which the magnetic moments compensate, while in the bulk they align along the magnetic field (Fig. 6(C)). The reason why we have to introduce a boundary layer is due to the fact that we are not dealing with a Stokes model solid sphere in a liquid environment, but rather with a liquid sphere in a liquid carrier fluid. This influences the boundary conditions and causes them to be dependent on the viscosities of both liquids, that of the environment and that of the ferrofluid. This will have an effect on the boundary layer thickness, as observed. We also note that there are different possibilities for the orientation of the magnetic moments to cancel and yield zero magnetization within the boundary layer, for example not only the one shown in Fig. 6(C), but also radial orientations. The boundary layer may be accounted for by the well-known fact that colloidal particles accumulate at interfaces, and leads to an effective droplet radius of $r_{eff} = r - r_b$. As expected, it is found that the boundary layer thickness is independent of the ferrofluid droplet size, but does depend on the nature of the dispersion fluid. For three differently sized droplets in glycerine we obtain $r_b = (1.85 \pm 0.1) \mu$m and with this an average viscosity of $\gamma = (920 \pm 50)$ mPa s, which corresponds very well to the accepted value 900 mPa s.$^{65}$
In a similar manner, the viscosities of water and silicon oil were determined from the steady state motion of ferrofluid droplets of varying size, as depicted in Fig. 7(A) for EFH1 in water at $|\nabla B| = 1.74$ T m$^{-1}$ and WHKS1S12 in silicon oil at $|\nabla B| = 12.6$ T m$^{-1}$.

Table 1 provides a summary of the results obtained for the different liquids investigated, which cover a viscosity range of three orders of magnitude.

**Thermotropic nematic liquid crystal**

As the microscopic viscosities of water, silicon oil and glycerine, varying by a factor of $10^3$ in magnitude, could all be obtained within very reasonable limits to their literature values, one can be confident to apply the method to an anisotropic liquid crystal, namely the standard 5CB, which is commercially available (Synthon Chemicals, Germany). But again a word of caution. The situation is in principle made much more complex in an anisotropic environment, such as a nematic liquid crystal as the carrier liquid, as discussed in detail by Stark and Ventzki. In this case the Ericksen number $ER = \rho v_{eq}^2/K$, with $K$ being the elastic constant in the single constant approximation, should also be $ER \ll 1$ so that the viscous forces are too weak to distort the liquid crystal. For normal experimental conditions ($\rho \approx 1$ g cm$^{-3}$, $v_{eq} \approx 10$ μm s$^{-1}$, $r \approx 10$ μm and $K \approx 7 \times 10^{-12}$ N) this is not necessarily the case and it is merely $ER < 1$. This may have an effect on the measured viscosity values through neglecting nonlinear and correction terms. Nevertheless, we believe these to be relatively small and within the experimental errors of approximately $\pm 10\%$.

Also for the nematic liquid crystal 5CB as dispersion fluid different droplet velocities $v_{eq}$ are observed for different sizes of droplets, as indicated by the distance vs. time measurements of Fig. 8(A). A boundary layer thickness $r_0 = (4.4 \pm 0.2)$ μm was determined which corresponds very well with the observation that ferrofluid droplets with a diameter of $d < 2r_0 \sim 8$ μm, were stationary, as shown in Fig. 8(C). To determine the anisotropic viscosities $\gamma_||$ and $\gamma_\perp$, parallel and perpendicular to the director, $n$, the ferrofluid droplet simply has to be moved in the two corresponding directions. Different velocities in these directions are clearly exhibited, as depicted in Fig. 8(B), and one obtains values of $\gamma_|| = 42$ mPa s and $\gamma_\perp = 129$ mPa s at room temperature, which are in excellent agreement with values reported in literature at $25^\circ$C ($\gamma_|| = 44$ mPa s and $\gamma_\perp = 120$ mPa s). The temperature dependence of the viscosity anisotropy, $\gamma(T)$, of 5CB is shown in Fig. 8(D), which again is very similar to that of literature.

Varying the magnetic field gradient, it is found that the ferrofluid droplet velocity increases practically linearly with the applied gradient, as expected (Fig. 9(A) open triangles) for a constant droplet diameter. The magnetic field gradient on the other hand would not be expected to have any influence on the actual viscosity of the liquid crystal, which is demonstrated by the data of the closed squares in Fig. 9(A), where $\gamma_||$ is constant at a value of approximately 40 mPa s as expected from previous measurements and in accordance with literature values at room temperature. The confinement does not have a significant influence on the values of either droplet velocity or measured liquid crystal viscosity, as depicted in Fig. 9(B) for a constant magnetic field gradient of 1.75 T m$^{-1}$. Again, values of the order $\gamma_|| = 40$ mPa s are obtained for the viscosity along the director.

We have thus demonstrated a microscopic technique to determine the viscosities of liquid crystals. In contrast to traditional methods, this provides the advantage of being experimentally simple, quick and above all, it requires much less material, only about 1/1000 of the mass of the liquid crystal compared to conventional rheology techniques. This is of significant importance, knowing that liquid crystals are generally synthesised on the scale of milligrams rather than grams.

**Ferrofluid droplet chaining and defect interaction**

A further phenomenon that can be observed in liquid crystal-ferrofluid emulsions is the chaining of droplets, similar to the water droplet chains observed by Poulin et al., or more
generally the chaining of colloidal particles in nematic liquid crystals as reported by Mušević et al. and references therein. This is due to the hyperbolic hedgehog defects in the close vicinity of each ferrofluid droplet, which leads to a dipolar director field and an attractive interaction between droplets, causing the formation of linear chains, as depicted in Fig. 10(C).

In one of the very few publications related to liquid crystal-ferrofluid emulsions, Poulin et al. show that the force between two colloidal droplets of ferrofluids scales as $F \sim \frac{1}{d^4}$, where $d$ is the distance between the droplets. We cannot observe this behaviour in our experiments, which may be due to the fact that our droplets are substantially larger than the ones observed by Poulin. What we do find in our experiments for pairs of droplets (Fig. 10(B)) is the so-called bubble-gum defect. The application of a magnetic field to a pair of ferrofluid droplets induces magnetic dipoles, which cause the droplets to separate. Turning the magnetic field off, elastic interactions cause an attractive force between the droplets, decreasing their separation with time. It is found, that this decrease is linear with time, indicating a constant attractive force (Fig. 11).

Balancing the attractive force with the Stokes drag while neglecting the inertial force, which is much smaller, allows for the estimation of the force between two ferrofluid droplets. When

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**Fig. 8** (A) Also for liquid crystals the ferrofluid droplet motion is found to be linear and at constant velocity, as well as dependent on droplet diameter. (B) Measurements in directions parallel and perpendicular to the director indicate a clear anisotropy. (C) Also for liquid crystals a constant thickness boundary layer for the ferrofluid droplets has to be taken into consideration, which coincides with the maximum diameter size of non-moving droplets in the small diameter regime, $d \sim 2r_B \sim 8 \mu m$. (D) Viscosities calculated between room temperature and the transition into the isotropic phase allow a determination of the anisotropy $\gamma(T)$. 
using our previously determined viscosity of 40 mPa s we obtain
the attractive force to approximately $F \approx 3.7 \times 10^{-11}$ N, or with an
elastic constant of 5CB of $K = 7$ pN, it is $F = 5$ K. This is
comparable to the result obtained by Poulin et al. Liquid crystal-
ferrofluid emulsions thus also offer the possibility to study directly
the forces between micron-sized inclusions in liquid crystals.

3. Outlook

One of the natural continuations of the demonstrated viscosity
measuring technique is its application to other liquid crystalline
materials and phases, especially as these have not been
determined very often, if at all, in contrast to the rotational
viscosity $\gamma_0$ for example of smectic C phases, which is of
different physical nature. A number of scenarios can be
envisioned, the first one being the addition of a small
amount of a chiral dopant to a nematic liquid crystal, thus
producing a chiral nematic or cholesteric phase (Fig. 12(A)).
Performance of the same experiment as above, dragging the
ferrofluid droplet into different directions in the plane of the
substrate, should in this chiral case result in a direction-
independent viscosity with a value between those of $\gamma_2$
and $\gamma_1$ of the nematic host. Similarly, the viscosity of blue phases
(Fig. 12(B)) should be independent of direction, as these are
of cubic symmetry. Differences in viscosity between the
amorphous BPIII, the simple cubic BPII and the face-
centred cubic BPI should be detectable. One may further
compare rod-like with disk-like molecules with respect to
their viscosities and viscosity anisotropies, at least in the
nematic phase (Fig. 12(C)). Other phases may be too viscous
and require magnetic fields that are too large to achieve
practically.

Fig. 9 Viscosity of 5CB parallel to the director ($\gamma_2$, full squares) and droplet
speed ($v$, open triangles) as a function of (A) magnetic field gradient and
(B) sandwich cell gap. Measurements were performed with droplet of
equivalent size in the range of $d = 26.6\text{–}26.9$. In both cases a boundary
layer of thickness $r_b = 4.5$ $\mu$m was obtained. The viscosity is practically
independent of magnetic field gradient and cell gap. The droplet velocity
increases linearly with field gradient and remains largely constant for
variations of device cell gap.

Fig. 10 (A) Single ferrofluid droplet within a nematic liquid crystal. (B) Two ferrofluid droplets sticking together. Note that in this case the droplets nearly
touch, while for (C) the three-droplet chain the hyperbolic hedgehog defects between the droplets are clearly visible. For a discussion, see the text.

Fig. 11 Illustration of the bubble-gum defect, a constant attractive elastic
force between a pair of ferrofluid droplets after the applied magnetic field
is turned off at $t = 0$. This results in a linear decrease of the droplet
separation with time.
Similarly, investigations are of course not limited to thermo-tropic liquid crystals. Using an oil-based ferrofluid instead of a water-based one, studies could include various lyotropic liquid crystal phases, chromonics,\textsuperscript{70,71} inorganic and mineral colloidal liquid crystals\textsuperscript{72,73} like vanadium pentoxide (V\textsubscript{2}O\textsubscript{5}), AIOOH, Li\textsubscript{2}Mo\textsubscript{6}Se\textsubscript{6}, or clays like bentonite, laptonite and imogolite, especially as a function of concentration. Furthermore, liquid crystals from biological colloids such as tobacco mosaic viruses (TMV),\textsuperscript{74} cellulose nanocrystals,\textsuperscript{75–77} or DNA\textsuperscript{78,79} are obviously of interest with respect to their viscosities, especially in relation to

**Fig. 12** The proposed methodology to determine the microscopic viscosity and viscosity anisotropy based on ferrofluid droplets in liquid crystals is applicable to a large range of phases and scenarios, such as (A) an expected loss of anisotropy when introducing chirality to a nematic liquid crystal, due to the helical superstructure. (B) Equally, blue phases could be studied, which generally are only available in very small quantities (milligrams), and which should also not show any anisotropy, due to their cubic symmetry. (C) A comparison of the viscosities between nematic phases of calamitic, bent-core and discotic molecules would be interesting in terms of molecular shape effects. (D) At last, one could also investigate the viscosities of various colloidal lyotropic liquid crystals in general, as well as chromonics in particular. A very timely study is that of graphene oxide liquid crystals, which have a nematic structure.

**Fig. 13** Possible biological applications could be found in the construction of a structure that mimics magnetotactic bacteria. (A) Liquid crystal emulsified ferrofluid droplets act as magnetosomes, inducing defects in the liquid crystal director field, which in turn attract each other to enable the formation of magnetic droplet chains, similar to a magnetotactic bacterium (B) [reproduced by permission from ref. 85]. (C) The liquid crystal drop containing the magnetic chain can be dispersed in water and coated with a lipid bilayer either by addition of a suitable amphiphilic material or by microfluidics with lyotropic lamellar liquid crystal vesicles.
concentration and size. But also the carbon based liquid crystals that have been demonstrated from nanotubes\textsuperscript{16,17} as well as graphene oxide\textsuperscript{18,19} (Fig. 12[D]), and which are becoming of increasing interest for the orientation and assembly of nanomaterials in nanotechnology applications\textsuperscript{3}—processes where viscosities play an important role.

Recent interest in liquid crystal based materials with dispersed nano- and micro-particles has also arisen in areas that are especially related to non-display technologies and nanotechnology.\textsuperscript{80} These include nanophotonics, plasmonics, opto-electronics, photovoltaics and sensors, just to name a few. Liquid crystal-ferrofluid emulsions show potential as magnetic field sensors, by being able to determine the runtime of monodisperse ferrofluid droplets in a liquid crystal, as they could be generated \textit{via} microfluidic devices. Generally, ferrofluids are not conductive, so that they can not be directly determined by closing an electronic switch unless the concentration of metallic particles is large enough to form a percolation network. Nevertheless, the addition of a small amount of salt to the carrier fluid (water) may already overcome this shortcoming. Otherwise, an especially designed conductive ferrofluid\textsuperscript{41} or a so called smart-fluid\textsuperscript{42} can be employed.

We are anticipating to combine all the above mentioned materials and effects: liquid crystals, colloids, ferrofluids, topological defects, chaining and biological functionality into one entity, to produce a structure that will mimic magnetotactic bacteria.\textsuperscript{83–85} Besides the commercial success of liquid crystals in displays and flat-screen applications, a whole new field of liquid crystal based composites has attracted much increasing interest over recent years. These are namely a large variety of liquid crystal-nanoparticle dispersions, which use a plethora of different materials, such as nanotubes, fullerenes, ferroelectric nanomaterials, magnetic spheres and discs, quantum dots, or gold nanoparticles, just to name a few. These are mainly used in nematic liquid crystals to modify its properties, add functionalities, or to exploit the liquid crystalline self-organisation for material structuring in nanotechnology. Resulting from these investigations a wealth of fundamentally novel physics, as well as potential applications, has emerged. Most of these studies employ solid particles of various sizes, shapes and properties being dispersed in either a liquid crystal or a suitable isotropic liquid to form lyotropic liquid crystalline systems. Here, we point out some perspectives that open up when going down the somewhat different route of liquid crystal-ferrofluid emulsions, systems of solid particles in isotropic liquids, which in turn are phase separated from a liquid crystal matrix. It was demonstrated that such materials allow the microscopic determination of viscosities, their anisotropy, and the temperature dependence for a huge number of different anisotropic fluids. They also present interesting systems for the study of defect director fields, the formation of chains, and allow the direct measurement of interactions between micro-scale colloids. We have outlined perspectives for future investigations in viscosity determination of yet only rarely studied systems like frustrated liquid crystals, discotics, chromonics, lyotropic graphene oxide or inorganic liquid crystals. Furthermore biological liquid crystals can be studied, including virus formed phases, DNA or cellulose and cellulose nanocrystals. A fascinating field that is opened by ferrofluid inclusions is their exploitation through chaining \textit{via} defects as building blocks of artificial magnetotactic bacteria.

It can thus be concluded that besides the well-known applications of liquid crystals in electro-optic devices and displays, telecommunication, or photonics, the addition of various colloidal particles opens a whole new field to use liquid crystals as a vehicle for fundamental physics investigations and novel materials design and applications. Liquid crystal-ferrofluid emulsions will certainly play their part in the future of this research.

4. Conclusions

Besides the commercial success of liquid crystals in displays and flat-screen applications, a whole new field of liquid crystal based composites has attracted much increasing interest over

Conflicts of interest

There are no conflicts to declare.

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