Multi-distribution activation energy model on slow pyrolysis of cellulose and lignin in TGA/DSC

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ABSTRACT

Developing a kinetic model to analyze the multi-step reaction of biomass pyrolysis is pivotal to elucidate the mechanism of the pyrolysis. For this purpose, a model-fitting method such as multi-distribution the Distributed Activation Energy Model (DAEM) is one of the most reliable methods. DAEM with 4 different distribution functions of Gaussian, Logarithmic, Gumbel, and Cauchy was utilized to characterize the pyrolysis of cellulose and lignin during Thermogravimetric Analysis/Differential Scanning Calorimetry (TGA/DSC) instrumentation. By comparing Derivative Thermogravimetry (DTG) and DSC profiles, determination of pseudo-components can be done more accurately. A kinetics analysis on the pyrolysis of cellulose with a single Gaussian distribution DAEM yielded a single activation energy of 178 kJ mol\(^{-1}\) with a narrow standard deviation. This result was justified by a single and dominant endothermic peak followed by minor exothermic peaks in the DSC result. For lignin pyrolysis, the presence of multiple peaks is characterized by four pseudo-components in DAEM with activation energies of 157, 174, 194, and 200 kJ mol\(^{-1}\). These pseudo-components were confirmed by the DSC result which indicated the occurrences of two exothermic peaks with two lesser exothermic or possibly endothermic peaks at the same temperature range. These findings imply the importance of DSC to support a kinetics study of thermogravimetric pyrolysis.

1. Introduction

Thermal conversion of biomass is one of the main routes for biomass valorization to convert biomass to various chemicals. In general, thermochemical conversion is classified into several routes i.e. torrefaction, liquefaction, gasification, and pyrolysis with their specific purposes and products [1, 2, 3, 4]. Torrefaction is mainly used to increase the C/H ratio in solid fuel. Liquefaction, as the name suggests, focuses on the production of liquid products. Whereas gasification and pyrolysis produce various products in which the addition of oxidizing agent being the main difference in both techniques. Gasification is typically done in the presence of oxidizing agent (e.g. steam, oxygen, and carbon dioxide) while pyrolysis is conducted in the absence of any oxidizing agent.

As a part of thermochemical conversion methods, pyrolysis converts lignocellulose components to syngas under inert or N\(_2\) flow. As a result, pyrolysis may produce three simultaneous products: solid char, liquid oil, and pyrolytic or synthesis gas, which is usually produced around 300–600 °C [5, 6]. Numerous studies have investigated and reviewed the mechanisms, behavior, and kinetics parameters of pyrolysis [1, 7, 8]. From these studies, it is reported that hemicellulose is typically the first component to degrade, followed by cellulose and lignin [9].

Thermogravimetric Analysis (TGA) is a common instrument to study the kinetics of biomass pyrolysis. In general, the kinetics study of biomass pyrolysis on TGA focuses on the decomposition of three pseudo-components that is associated with the three main components of lignocellulosic biomass: cellulose, hemicellulose, and lignin [5, 10, 11, 12]. Each of these biomass components also have different peak thermal degradation activation energies. Cellulose decomposition activation energy is considered in the range between 175-279 kJ mol\(^{-1}\) with a low standard deviation, which indicates a uniformly occurring reaction [5, 13, 14, 15, 16]. In comparison, hemicellulose ranges between 132-186 kJ mol\(^{-1}\) with a higher standard deviation than cellulose [5, 14, 15, 16]. In contrast, lignin has the broadest range of activation energy, which ranges from 62 to 271 kJ mol\(^{-1}\) with the highest standard deviation among the three components of biomass [5, 14, 15, 16, 17, 18]. The broad range of activation energy of lignin is related to structural complexity and the variety of lignin [5, 17, 18].

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The wide range of reported activation energy value of biomass pyrolysis is also due to various ways to conduct a kinetics study. For instance, in the Arrhenius Equation, by changing both the Pre-exponential factor and Activation Energy, many models can obtain the same good fit to describe the TGA result of biomass pyrolysis. This occurrence is usually called a compensation effect, which enables different sets of preexponential factors and activation energies resulting in the same reaction profile \([10, 19, 20, 21]\). One alternative route to achieve a more consistent result is by applying multiple constant pre-exponential factors to obtain sets of activation energy values \([20, 22, 23]\). However, this may cause redundancy and difficulty to replicate. Another approach is to fix the value of the preexponential factor for each component or pseudo-components with reasonable values such as based on transition-state theory \([10]\).

To obtain kinetic parameters of the reaction, various methods can be applied. Usually, the kinetics study is divided into 2 categories: model-free and model-fitting method. Model-free or iso-conversional such as the Kissinger-Akahira-Sunose, Flynn-Wall-Ozawa, and Coats-Redfern methods is usually easier to be applied since it only requires contemporary linear regression which does not require a high computational cost \([24, 25, 26]\). However, most of the model-free methods usually needs a minimum of 3 experiments at different heating rates to be applied accordingly \([27]\). Additionally, the result from a kinetics study with a model-free method is not suitable to identify multi-step reactions \([27, 28]\).

In complex cases such as biomass pyrolysis, which consists of multiple reaction steps, a model-fitting method is more suitable to be applied \([27]\). One of the most popular and widely used models is the Distribution Activation Energy Model (DAEM). DAEM assumes a series of first-order-irreversible-parallel reactions to explain multiple reactions that take place in the pyrolysis process \([13, 29, 30]\). Due to the complexity and tremendous diversity in biomass, various approaches to use DAEM have been implemented on isolated biomass components which have resulted in more detailed kinetics parameters \([6, 15, 17, 18]\). This application leads to a better understanding of the macroscopic parameters of each biomass pyrolysis mechanism.

Determining the number of pseudo-components on a macroscopic scale is useful since these three components have distinct pyrolysis behavior. Nevertheless, this approach tends to simplify the pyrolysis sequence’s proper mechanistic behavior by depleting minor reactions with a mathematic generalization. The use of pseudo-components has also been developed for 4 to 5 pseudo-components to describe the decomposition of plastic waste, lignocellulosic, and marine biomass \([31, 32, 33, 34]\). Two studies reported a detailed approach with more pseudo-components for cellulose, hemicellulose, and lignin \([6, 15]\). However, the number of pseudo-components used was still mainly based on a mathematic fit with a limited description of the mechanistic behavior. Determination of pseudo components is likely related to the reaction enthalpy profile. However, the relation between kinetics parameters and the nature of each reactions’ parameters, such as enthalpy, has not been widely explored, especially to determine the number of pseudo-components in the DAEM kinetics model. By using a Differential Scanning Calorimetry (DSC) instrument, thermal behavior such as enthalpy profiles of each reaction step can be recorded based on the supplied energy from the instrumentation. Hence, DSC provided the thermodynamics properties of the reactions.

The objective of the present work is to develop a kinetic model based on DAEM to describe cellulose and lignin decomposition using 4 distribution models namely Gaussian, Logistic, Gumbel, and Cauchy distribution. Here, TGA/DSC instrumentation was used as a pyrolysis chamber of both components under an inert N₂ atmosphere. Commercial cellulose and lignin were chosen to represent the two main biomass components as well as to ensure the reproducibility of this work. Four different distribution functions and a first-order DAEM with constant preexponential factor value \((1.67 \times 10^{13} \text{ s}^{-1})\) were utilized to obtain the kinetics parameters and the number of pseudo-components in the pyrolysis of lignin and cellulose. Additionally, the correlation between the Derivative Thermogravimetry (DTG) and DSC profiles of each sample was utilized to confirm the number as well as the thermodynamic properties of each pseudo-components.

2. Materials and methods

2.1. Materials

Commercial cellulose of avicel PH-101 (11365) was used as received to represent cellulose. Alkali lignin with low sulfonate content (Sigma Aldrich, 471003) was also used for this work. Each sample was pelletized (ø 4 mm; 1 mm in height cylindrical shapes) prior to the pyrolysis experiment.

2.2. Pyrolysis

The pyrolysis experiment was conducted in a TGA/DSC PT 1000 Lineis under an inert atmosphere (at 50 mL min⁻¹ of 99.99% nitrogen gas) with a constant heating rate of 5 °C min⁻¹ 10–20 mg of samples were pyrolyzed from 22 °C to 600 °C. The low heating rate was selected to minimize the thermal lag (thermal hysteresis) between thermocouple reading and exact sample temperature \([5]\). Each experiment was conducted twice, and both data were used in the modeling.

2.3. Data filtering

To remove noise from received TGA and DSC data, the Savitzky-Golay data filtering technique was utilized. The Savitzky-Golay technique involves a polynomial smoothing method to small portion of data and has been widely utilized in many thermogravimetric works \([35, 36, 37]\). This technique was implemented to give a better representation of the data without altering the true nature of the readings from the instrument.

2.4. Pyrolysis kinetics modeling

DAEM was implemented in this work to explain the pyrolysis of each sample. DAEM contains multiple parameters such as activation energies \((E)\) and preexponential factors \((k_0)\) to explain the irreversible parallel reactions which occurs according to the distribution function as presented in Eq. (1).

\[
dx = \int_0^\infty \left\{k_0 \exp \left( -\frac{E}{RT} + \frac{k_0}{\beta} \exp \left( -\frac{E}{RT} \right) \right) \right\} \frac{F(E) dE}{dx} 
\]

Here, \(R\) is the ideal gas constant, \(T\) is temperature, \(\beta\) is the heating rate, and \(x\) is the mass-based conversion degree as described in Eq. (2).

\[
x = \frac{m_0 - m}{m_0 - m_w} 
\]

whereas \(m_0\) is the initial mass of the sample, \(m_w\) is the remaining mass of the sample at the end of the experiment, and \(m\) is the temporal measured mass. In addition, \(F(E)\) describes the distribution model of activation energy and here we have proposed to use 4 types of distribution models namely Gaussian, Logistic, Gumbel, and Cauchy. The Gaussian function is described by \((3)\).

\[
F(E) = \frac{1}{\sigma \sqrt{2\pi}} \exp \left[ -\frac{1}{2} \left( \frac{E - E_0}{\sigma} \right)^2 \right] 
\]

In addition, we have also proposed the use of the following Logistic \((4)\), Gumbel \((5)\), and Cauchy function \((6)\) as follows:
The objective function (8) was used to estimate parameters in DAEM by taking residuals from subtracting the previous work of Günes¸ and Günes¸ [38]. To obtain these parameters, Eq. (1) through (7) were numerically solved in Spyder (Python IDE) by using the `scipy.optimize.least_square` module to minimize the residual between simulated and experimental data.

\[
\text{residual} = \left(\frac{dx}{dT}\right)_\text{exp} - \left(\frac{dx}{dT}\right)_\text{sim}
\]

(8)

The non-linear regression was used to estimate 3 parameters: the contribution fraction \((c_i)\), activation energy \((E_i)\), and standard deviation \((\sigma)\) while the preexponential factor \((k_0)\) was set at a constant value of \(1.67 \times 10^{13} \text{ s}^{-1}\). For comparison, we also calculated the coefficient of determination \((R^2)\) for each result.

3. Results and discussion

3.1. Thermogravimetry result of cellulose and lignin

Figure 2 shows the results from TGA experiments describing the thermal decomposition and heat flow of cellulose (panel a and b, respectively) as well as lignin (panel c and d, respectively). Both data from 2 experiments were denoted by squares and circles, respectively. These two experiments showed consistent results as shown by a solid line indicating the average values between each experiment. It is important to note that the data analysis was conducted from 200 °C, as moisture removal and evaporation of light volatiles mainly occurs below this temperature [7]. This behavior also occurs during the pyrolysis of cellulose or lignin. Thus, these events were considered as the pre-pyrolysis stage.

Figure 2a shows that the thermal decomposition of cellulose which gives a single distinct peak DTG at ca. 330 °C. As the temperature increased, cellulose starts to degrade substantially at ca. 270 °C. Subsequently, the degradation of cellulose continuously increases reaching a peak at 330 °C. The same single DTG peak illustrated in Figure 2ai is consistent with the thermogravimetric pyrolysis study of a similar type of cellulose as reported in literatures [9, 20]. However, the peak was located slightly differently due to thermal hysteresis as a result of different heating rates (5 vs 10 °C min\(^{-1}\)).

The DSC result shown in Figure 2a (solid red line) indicated a negative value which indicates the occurrence of an endothermic process at 330 °C. This occurrence is precisely located at the same temperature range as the maximum mass loss shown by the DTG result in Figure 2a. Furthermore, DTG and DSC showed different results at higher temperatures. DTG showed a lack of any distinct pattern of reaction whereas DSC showed the occurrence of multiple changes of the supplied heat flow. However, these fluctuations of the DSC result were considered minor as the DTG result did not show any significant or distinct pattern, thus indicating a lack of significance in this temperature range.

Figure 2c shows the thermal decomposition of lignin. As seen here, the lignin sample gave relatively slow decomposition during the experiment. In contrast to cellulose, the DTG profile of lignin clearly shows the presence of multiple overlapping peaks at 270 °C, 310 °C, and 380 °C. This finding differs slightly from a previous thermogravimetric pyrolysis study on the same type of lignin where only one distinct peak was displayed at around 320 °C [15]. However, other studies on various types of lignin using a lower heating rate showed the same profile as reported in this work [17, 39, 40]. This highlights the importance of the use of a
Figure 2. Thermogravimetric curve of a,b) cellulose and c,d) lignin at 5 °C min⁻¹ heating rate from 200 to 600 °C.

Figure 3. Experimental and calculated DTG curve of cellulose.
lower heating rate for a thermogravimetric study on lignin pyrolysis to avoid significant thermal hysteresis which may poorly resolve overlapping DTG peaks.

The result from the DTG curve in Figure 2c was also confirmed by the DSC profile (Figure 2e). From the DSC result, lignin undergoes continuous exothermic decomposition from 250 °C to the final temperature. Fluctuation of DSC results also occurred around 270 °C through 375 °C, indicating the different phases of lignin pyrolysis reactions with various enthalpies of reactions. This phenomenon was also highlighted further in the derivative form of DSC (solid red line in Figure 2d). Thereby, three overlapping DTG peaks at 270 °C, 310 °C, and 375 °C, followed by char decomposition may be considered as four different stages of lignin pyrolysis.

3.2. Kinetics of cellulose and lignin thermogravimetric pyrolysis

In general, the implementation of DAEM to describe the DTG curve of cellulose and lignin requires a few specific considerations such as the suitability between the shape and number of peaks shown in DTG to the applied distribution function. From Figure 2a, DTG and DSC results of cellulose indicated that the use of one prominent reaction peak is sufficient to represent the pyrolysis of cellulose. Figure 3 shows the modeling result of DAEM to the DTG curve for cellulose using the four distribution models. The use of a single pseudo-component in cellulose pyrolysis already satisfies the experimental data with the coefficient of determination (R²) around 0.9305 for the Gaussian distribution. As this result suggest, cellulose pyrolysis is practically dominated by a thermal decomposition around 270–350 °C. The calculated Gaussian distribution average activation energy of cellulose decomposition was 178.6488 kJ mol⁻¹. This value of activation energy and its low standard deviation of 1.6320 for the Gaussian distribution fit well to the lignin pyrolysis sequence. Our modeling result shows that the use of a single pseudo-component was precisely visualized at around 370 °C through 425 °C in lignin pyrolysis. The calculated Gaussian distribution fitting with 3 pseudo-components were 174.5420 kJ mol⁻¹ and 190.9414 kJ mol⁻¹ for the first and second pseudo-components, respectively. This value is consistent with other literature with the same methodology and subject which resulted in activation energy values around 176.64 kJ mol⁻¹ and 188.94 kJ mol⁻¹ for the first and second pseudo-component, respectively [15]. However, the simulation did not capture well the peak at 350–400 °C as well as at the beginning of the pyrolysis sequence. This finding has compelled us to investigate the application of a three pseudo-components Gaussian DAEM.

The DTG curve of lignin pyrolysis was subjected to three pseudo-components with the Gaussian DAEM as illustrated in Figure 4b. The activation energies resulting from this fitting were 174.5508 kJ mol⁻¹, 195.1852 kJ mol⁻¹, and 157.3830 kJ mol⁻¹. Different from Figure 4a with 2 pseudo components, the current fitting with 3 pseudo-components showed a better fit at lower temperature or at the initial step of lignin pyrolysis which resulted in a higher R² value of 0.9882. Nevertheless, the model still cannot capture the experimental data at higher temperatures which were precisely visualized at around 370 °C in Figure 4b. Therefore, it is envisaged to add one more distribution to represent the fourth pseudo-component.

Figure 5 shows the result of four distributions in DAEM to simulate the DTG curve of lignin pyrolysis. Our modeling result shows that the use of four pseudo-components fitted well to the lignin pyrolysis sequence with an R² value of 0.9936 for the Gaussian distribution, which is higher than the previous DAEM application in Figure 4. Between each distribution function model, Gaussian and Gumbel distributions provided higher R² values for lignin pyrolysis rather than the Cauchy and Logistic distributions as compared in Table 2 and visually represented in Figure 5. From Figure 5, the Logistic distribution had an advantage with a broader

| Parameter   | Gaussian       | Logistic      | Gumbel        | Cauchy        |
|-------------|----------------|---------------|---------------|---------------|
| $E_0$; kJ mol⁻¹ | 178.6488       | 182.2636      | 177.8279      | 178.2789      |
| $\sigma$; kJ mol⁻¹ | 1.6320         | 2.7686        | 1.6634        | 0.0052        |
| R²          | 0.9305         | 0.7417        | 0.9338        | 0.9486        |
range reaction, specifically the second pseudo-component reaction, which agrees with a previous finding [42]. This was also confirmed by the behavior of the Logistic distribution at the same peak value shown in Figure 1b. In contrast, the Cauchy distribution fits better with a swiftly occurring reaction. At the same time, the Gaussian and Gumbel distributions provide a middle ground between each extreme.

The number of pseudo-components is likely associated with the number of distinct reactions. Zhang et al. already applied two pseudo-components of lignin in their pyrolysis stage (100–550 °C) with the same low sulfonate content alkali lignin [15]. Meanwhile, we applied 4 pseudo-components DAEM for lignin pyrolysis from 200 °C to 600 °C suggesting the occurrence of 4 distinct reactions.

Table 2 shows the kinetic parameters obtained from lignin pyrolysis. The larger standard deviation of activation energy with lignin pyrolysis compared to that of cellulose suggests the occurrence of a concatenation of reactions during lignin pyrolysis. However, two smaller and minor peaks

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Table 2. Kinetics parameters of lignin pyrolysis.

| Model  | Parameter | Pseudo-component | 1st | 2nd | 3rd | 4th |
|--------|-----------|------------------|-----|-----|-----|-----|
| Gaussian | $c_i$ | 0.4070 | 0.4312 | 0.0599 | 0.1019 |
|         | $E_0; \text{kJ mol}^{-1}$ | 174.6626 | 211.1543 | 157.4708 | 192.7969 |
|         | $\sigma; \text{kJ mol}^{-1}$ | 4.6001 | 22.6944 | 0.0126 | 2.6252 |
|         | $R^2$ | 0.9936 |
| Logistic | $c_i$ | 0.1967 | 0.4999 | 0.0211 | 0.2823 |
|         | $E_0; \text{kJ mol}^{-1}$ | 174.3412 | 265.3994 | 157.6159 | 194.1333 |
|         | $\sigma; \text{kJ mol}^{-1}$ | 1.3342 | 56.6039 | 0.0392 | 6.8136 |
|         | $R^2$ | 0.9901 |
| Gumbel | $c_i$ | 0.4832 | 0.3696 | 0.0705 | 0.0767 |
|         | $E_0; \text{kJ mol}^{-1}$ | 173.5402 | 269.1221 | 157.5433 | 193.2413 |
|         | $\sigma; \text{kJ mol}^{-1}$ | 4.8764 | 17.0193 | 0.6483 | 0.0002 |
|         | $R^2$ | 0.9937 |
| Cauchy | $c_i$ | 0.5021 | 0.2235 | 0.0396 | 0.2348 |
|         | $E_0; \text{kJ mol}^{-1}$ | 174.6224 | 216.9202 | 157.6159 | 193.4639 |
|         | $\sigma; \text{kJ mol}^{-1}$ | 3.5543 | 8.6365 | 0.0023 | 4.9539 |
|         | $R^2$ | 0.9897 |

Figure 5. Experimental and calculated DTG curve of lignin with 4 pseudo-components DAEM Comparison of DTG and DSC value on the pyrolysis of a) cellulose and b) lignin.
satisfying and practical solution. Therefore, a single endothermic component in cellulose pyrolysis kinetics modeling already gave the DTG result. Moreover, as previously discussed, a single pseudo-component enabled us to predict the number of pseudo-components in cellulose and lignin pyrolysis kinetics. The number of used pseudo-components and four pseudo-components were respectively used in cellulose and lignin pyrolysis kinetics. The number of used pseudo-components is also rationalized by comparing DTG and DSC curves, as seen in Figure 6 and discussed before in section 3.1.

From the development of the kinetics model on pyrolysis, a set of kinetics parameters containing activation energy, standard deviation, and fraction were yielded. These results were compared to DSC results to describe the thermodynamic properties of each reaction as summarized in Table 3. In Figure 6a, a reverse DSC peak around 325 °C is within the range of the DTG peak around the same temperature. The negative value of this peak indicates cellulose undergoes endothermic pyrolysis. At temperatures below 290 °C and above 330 °C, cellulose undergoes exothermic reactions with DSC heat flow fluctuations from 430-550 °C. These exothermic reaction sequences and fluctuation are not displayed in the DTG result. Moreover, as previously discussed, a single pseudo-component in cellulose pyrolysis kinetics modeling already gave a satisfying and practical solution. Therefore, a single endothermic reaction is practical and adequate to describe the cellulose pyrolysis sequence.

Although the DSC reading on lignin pyrolysis continuously shows persistent exothermic reactions, a few fluctuations were recorded in Figure 6b and previously highlighted in Figure 2d. Continuous positive heat flow corresponds to the second pseudo-component reaction, which occurs in the widest span of the temperature range. A slight increase in heat flow around 250 °C indicates an exothermic reaction of the third pseudo-component. The decrease in heat flow around 270 °C-310 °C and between 340 °C to 375 °C indicated a lesser exothermic or possibly endothermic reactions from the pyrolysis of the first and fourth pseudo-component. This result may have not been achieved if DSC were not used since the second and fourth pseudo-component peak might be considered minor and possibly filtered out from data analysis. In the end, considering the presence of multistage reaction in lignin pyrolysis, combination of TGA and DSC data resulted in more reliable and precise justifications in determining the number of pseudo-components.

### 3.3. Correlation between kinetics study and DSC result

As described earlier, we have also investigated the correlation between the kinetics study and the DSC results. The use of the DSC result enabled us to predict the number of pseudo-components in cellulose and lignin thermogravimetric pyrolysis. To our knowledge, there is still limited work in the literature that correlates the kinetics study of biomass pyrolysis to DSC results in determining the number of pseudo-components. It is also important to note that the use of aggressive data filtering and a higher heating rate may conceal minor DTG peaks. In this study, one pseudo-components and four pseudo-components were respectively used in cellulose and lignin pyrolysis kinetics. The number of used pseudo-components is also rationalized by comparing DTG and DSC curves, as seen in Figure 6 and discussed before in section 3.1.

| Sample        | Kinetics Parameter | Maximum Mass Loss Temperature; °C | Thermodynamic Property     |
|---------------|--------------------|----------------------------------|-----------------------------|
|               | c 1                | E 0; kJ mol⁻¹                   | σ; kJ mol⁻¹                 |
| Cellulose     | 1                  | 178.6488                         | 1.6320                      | 330                          | Endothermic                      |
| Lignin pseudo-component | 1st            | 0.4070                           | 174.6626                     | 4.6001                       | 310                             | Possibly endothermic            |
|               | 2nd                | 0.4312                           | 211.1543                     | 22.6944                      | 425                             | Exothermic                      |
|               | 3rd                | 0.0599                           | 157.4708                     | 0.0126                       | 260                             | Exothermic                      |
|               | 4th                | 0.1019                           | 192.7969                     | 2.6252                       | 372                             | Possibly endothermic            |

### 4. Conclusions

Cellulose and lignin thermogravimetric pyrolysis have been investigated by using multi distribution DAEM coupled with 4 types of distribution functions. Combining the use of DTG and DSC results may serve as the basis to determine the number of pseudo-components used in kinetic modeling supported by the difference in thermodynamic properties. Cellulose decomposition showed a single distinct peak with $E$ around 178 kJ mol⁻¹. Whereas lignin pyrolysis showed the presence of 4 pseudo-components with $E$ 157, 174, 194, and 200 kJ mol⁻¹ respectively. Therefore, the method demonstrated in this work may increase our understanding of the kinetics analysis of thermogravimetric pyrolysis. Furthermore, the result from this research may also serve as a reference for future research on elucidating the mechanism of thermogravimetric pyrolysis by using a combined kinetic study with DSC profiles. For further development, it also opens a pathway to conduct a more thorough kinetics study coupled with thermodynamics modeling of the DSC profile.
Declarations

Author contribution statement

Jonas Kristanto: Conceived and designed the experiments; Performed the experiments; Analyzed and interpreted the data; Wrote the paper.

Muhammad Mufti Azis: Conceived and designed the experiments; Contributed reagents, materials, analysis tools or data; Wrote the paper.

Suryo Purwono: Contributed reagents, materials, analysis tools or data; Wrote the paper.

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Data availability statement

Data will be made available on request.

Declaration of interests statement

The authors declare no conflict of interest.

Additional information

No additional information is available for this paper.

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