Apnea Monitor Using Pulse Oxymetry with Tactile Stimulation to Reduce Respiration Failure

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Abstract
Respiratory failure (apnea) often occurs in premature babies, this should be avoided because it causes low oxygen concentrations in the blood so that it can damage brain function and lead to death. Apnea is characterized by a decrease in oxygen saturation (SpO₂). The purpose of this study was to design an apnea monitor that was detected with SpO₂ parameters, alarms, and vibrating stimulation. This study uses infrared and red LEDs that emit light through the surface of the finger and is detected by a photodiode sensor, this light signal will be converted into an electrical signal and calculated by the Arduino to determine the patient's SpO₂ and BPM values. If the SpO₂ value drops 5% within 5 seconds from the baseline, the device will indicate apnea has occurred and the vibrating motor is working. SpO₂ signals and alarms are sent to the nurse station computer via Bluetooth HC-05. The instrument was calibrated with an SpO₂ calibrator and the measurement results were compared with a BION pulse oximeter brand. The results of the instrument measurement on two subjects on the SpO₂ parameter showed an error value of 2% and the BPM parameter obtained an error value of 4.54%. Testing the BPM parameter using a calibrator at the 30 and 60 BPM settings shows an error value of 0% and at the 120 BPM setting the error value is 0.01%. The vibrating motor to stimulate the baby's body when apnea occurs is functioning properly. The results showed that measurements using subjects tended to have high error values due to several factors. This research can be implemented on patient monitors to improve patient safety and reduce the workload of nurses or doctors.

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1. INTRODUCTION
Premature baby usually have a normal physical appearance but the various systems in the body are not fully developed, for example, the respiratory system, this is what causes the possibility of respiratory arrest or apnea in premature babies [1],[2]. The incidence of apnea was inversely correlated with gestational age and birth weight, occurring in 7% of neonates born at 34 to 35 weeks of gestation, 15% at 32 to 33 weeks of gestation, 54% at 30 to 31 weeks, and almost all infants born at <29 weeks of gestation or <1,000 g show symptoms of apnea [3]. Prolonged respiratory failure lead to low oxygen concentrations, resulting in brain damage and death [4]. Some studies monitor apnea using one or two physiological signals such as an ECG, EEG, pulse oximetry, snoring, or nasal airflow [5],[6]. An oximeter signal indicates oxygen saturation in the blood which can identify apnea [7]. The value of oxygen concentration in normal conditions is generally between 95% - 100%, but for individuals who live at higher elevations may have a lower normal level of oxygen saturation. Oxygen saturation values in newborns above 88% are still considered normal, in the first minute of the baby's birth, the SpO₂ is 71% and every one minute it will increase up to the tenth minute to 98%, in premature babies the oxygen saturation level is 91% lower -97% within normal limits [8]. Pulse oximetry devices are usually calibrated in the 70%-100% range with an accuracy of 2%-4% [9]. Apnea is a condition where there is cessation of airflow in the respiratory tract for about 10 seconds to 45 seconds during sleep [10]. Apnea is the cessation of nasal airflow for at least ten seconds due to desaturation or a 3% decrease in oxygen from baseline or baseline levels [11]. A decrease of more than 90% of tidal volume for more than 10 seconds accompanied by a decrease in oxyhemoglobin saturation of more than 3% or ending with awakening from sleep is called apnea [12]. The American Academy of Sleep
Medicine (AASM) states that the patient's condition is said to be apnea if there is a decrease in oxygen levels of more than 3% or a reduction in airflow of more than 30%, the apnea detection method is 5% to replace the 3% decrease in oxygen and 5 seconds as a substitute for time. than 10 seconds [13]. Alice S. L. Ng et al, tried the $SpO_2$ parameter to detect apnea events in addition to using the usual pulse oximeter [14]. Newborn care guidelines state that if the newborn is not breathing adequately (after the body has been drained and the mucus has been sucked in) it should be given brief tactile stimulation. Tactile stimulation should be done gently and carefully by rubbing the baby's back, flicking the soles of the baby's feet once or twice [15]. If the infant continues to have difficulty breathing, immediately initiate active ventilation of the infant by administering nasal oxygen. The excess use of $SpO_2$ can provide a direct picture of the total amount of oxygen delivered to the tissues every minute or known as oxygen delivery [16], so that the use of the $SpO_2$ measurement results can be used as a reference in determining the amount of oxygen that needs to be given to patients, this will make it easier for doctors and nurses to determine the administration of oxygen in nasal oxygen. Oxygen saturation has a positive correlation with the amount of oxygen given, meaning that the higher the oxygen level given, the oxygen saturation level will also increase. [16].

In 2006, Alice S. L. Ng et al. doing research with pulse oximetry or $SpO_2$ to detect apnea in patients, the $SpO_2$ sensor is easy to apply to homecare scale treatments. However, this tool only gives an alarm without being equipped with further treatment if an apnea event occurs. In 2011, Majdi Bsoul et al. researching apnea detection tools in real time using a single lead ECG with fairly accurate results [17]. However, according to Gaspar Gonzalez-Briceno, medical equipment that is directly connected to the patient can cause microshock and to overcome it requires additional more complicated instrumentation [18]. Shamma Alqassim et al, in 2012 designed a real time apnea detection system using a mobile phone so that it can be used on a homecare scale. However, this system is prone to false alarms [19]. In 2016 research Diana Lucia Dorantes Olvera et al. about the apnea detection device using a camera, but installing the camera is relatively difficult and prone to false alarms [20]. Yin-Yan Lin et al. in 2017 examined the symptoms of apnea using a piezo-electric sensor and stated that the accuracy of using a piezo-electric is better than that of a flex sensor, but this sensor is too sensitive to movement [21]. In 2019, I Dewa Made Wirayuda made an apnea monitor equipped with Bluetooth and displayed it on an android phone application. The measurement of apnea in this study uses a flex sensor whose value changes easily if the sensor on the belt shifts. The output in this study is only displayed on the nurse call without any feedback from the device [22].

Based on the weaknesses and limitations of previous studies, the purpose of this study is to make an apnea monitor device that detects oxygen saturation with output in the form of $SpO_2$, BPM signals, alarm indicators, equipped with vibrating stimuli as a substitute for tactile stimulation in infants if apnea occurs.

This article consists of 5 parts, part I contains an introduction, part II contains materials and methods to be carried out, part III is the results obtained in this study, part IV is a discussion, and part V contains conclusions.

II. MATERIAL AND METHOD

A. Research Design

This study resulted in the design of an apnea monitor that can detect oxygen saturation ($SpO_2$) and heart rate per minute (BPM) equipped with alarm indicators and vibrating stimuli as a substitute for tactile stimulation in infants in the event of apnea. The results of the study have been tested and measured on adult subjects with criteria aged 15-21 years and data sampling is taken randomly.

1) Tools and Materials

This design uses a finger sensor as shown in Figure 1 to detect the heart rate per minute (BPM) of the patient's finger. The components used include the Atmega328 microcontroller, Op-Amp (IC LM358) as a filter, multiplexer (IC 4051) and amplifier to process SpO2 and BPM signals, a vibrating motor as a tactile stimulus, a computer as a display of measurement results and Bluetooth HC-05 to transmit data from the microcontroller to the computer. The program used for the microcontroller is Arduino (Version 1.8.2).

2) Research Design

This study measures the output of the filter circuit using an oscilloscope by providing the input frequency and amplitude through a function generator. This measurement is to test the performance of the filter circuit to match its characteristics. Researchers also measured oxygen saturation ($SpO_2$) and heart rate per minute (BPM) in the human body at random by comparing the measurement results with the BION Pulse Oximetry tool.

Fig. 1. Finger sensor

B. Diagram Block

The block diagram of this research is as shown in Figure 2, namely the $SpO_2$ and BPM parameters. The finger sensor as shown in Figure 1 consists of an Infrared LED and a LED Red lamp which emits light past the fingertip then the remaining
light penetrated will be received by the photodiode. This light signal is split back into electrical signals for LEDs Red lamp and Infrared by a multiplexer. The output of the multiplexer circuit then goes to the filter circuit and is processed by the ATmega328 into SpO₂ and BPM data. SpO₂ data is used to monitor the condition of apnea in patients, if there is apnea, the ATmega328 will activate an alarm and vibrating motor as a substitute for tactile stimulation. SpO₂, BPM, and alarm data will be sent using Bluetooth HC-05 from the device to be displayed on the computer.

![Diagram Block](image)

**C. Flow Chart**

In this study, the flow chart of Arduino program as shown in Figure 3 and Figure 4 shows a flow chart for reading data on a PC/Computer.

![Flowchart Program on PC](image)

When the tool is working, the Arduino program will start the initialization process and generate pulses to turn on the Infrared and LEDs Red lamp alternately and quickly. Furthermore, Arduino will read the signal that is read and processed by the filter circuit to calculate the SpO₂ and BPM values. If the SpO₂ parameter shows symptoms of apnea, the device will turn on the vibrating motor to provide tactile stimulation. The results of data processing will be sent by Bluetooth and displayed to the computer.

The flow chart program on the PC/Computer the module uses serial communication to send digital data from Bluetooth to Bluetooth PC. Digital data from measurements of oxygen saturation (SpO₂) and heart rate per minute (BPM) are delimited by letter characters. The program on this PC is also made to activate the alarm in case of apnea.

![Flow chart Arduino Program](image)

**D. Analog Circuit**

In this study, it consists of an analog circuit as depicted in Figure 5, namely a Band Pass Filter circuit that functions to obtain an SpO₂ signal from the finger sensor.

1) **Band Pass Filter**

The Band Pass Filter circuit consists of a High Pass Filter and a Low Pass Filter with a cut off frequency of 0.23 Hz – 2.3 Hz. The output of this circuit amplifies the signal from the Non-inverting Amplifier circuit by 68 times.

2) **H Bridge**

The H Bridge circuit in Figure 6 has two inputs to turn on the Infrared and LEDs red lamp alternately. If inputs A and B
are logic low, both the Infrared and LEDs red lamp will turn off. If input A is high and input B is low, the LEDs red lamp will light up and the Infrared will be off. If input A is logic Low and Input B is logic High, the Infrared will light up and the LEDs red lamp will turn off.

3) **Multiplexer**

The multiplexer circuit in Figure 7 functions to separate the signal from the Infrared and the signal from the LEDs red lamp. This circuit has one input, two outputs and two controls. When input A is logic high and input B is logic low (LEDs red lamp is on) then the photodiode input will be connected to pin X1. Meanwhile, when input A is logic low and input B is logic high (Infrared is on) then the photodiode input will be connected to pin X2.

4) **Microcontroller**

The microcontroller circuit shown in Figure 8 is used to process the output from the sensor, turn on the vibrating motor, and send data via Bluetooth. The output of the LEDs Red lamp signal is connected to A1 and the output of the Infrared signal is connected to the A2 of the IC Microcontroller.

5) **Bluetooth Module**

The Bluetooth module used in this device is type HC-04 to send data from sensor readings to a computer. The Bluetooth module is connected to the microcontroller by connecting the TX pin of the microcontroller to the Bluetooth RX pin and vice versa the microcontroller's RX pin is connected to the Bluetooth TX pin. Bluetooth pin configuration with a Microcontroller can be seen in Figure 9.

III. RESULT

In this study, finger sensors placed on patient's index finger at the fingertips to measure blood oxygen saturation levels (SpO₂) and heart rate per minute (BPM). Researchers also compared the measurement results using pulse oximetry (BION).

1) **Device Design**

The analog and digital parts of the device are shown in Figure 10. The analog part is a filter circuit consisting of two LM358 (Op Amp) which each unit consists of two Op-Amps, resistors, and capacitors. The digital part consists of a microcontroller consisting of Atmega328 as a system controller, a vibrating motor, an H Bridge circuit as an Infrared flame regulator and LED Red lamp. The digital part consists of a Bluetooth module HC-05 which is used to send data from the microcontroller to the computer.

2) **The Arduino Program**

The Arduino program to generate pulses and ADC readings is shown in Program 1, the program to calculate the SpO₂ value is shown in Program 2, the program to calculate BPM is shown in program 3, the program to send it to a computer via Bluetooth is shown in program 4, and the program to activate the vibrating motor and the alarm is displayed in program 5.

Program 1 below serves to turn on and turn off Infrared. Input A and input B on the H-bridge circuit are given alternately low logic and high logic with a duration of 1ms so that the LEDs Red lamp and Infrared can light up alternately as well. When the LED Red lamp is on, ADC 1 will read the input while when the Infrared is on, ADC 2 will read the input from the filter circuit.

```c
void loop() {
  digitalWrite(SENSELED, LOW);
  digitalWrite(SENSELED, LOW);
  digitalWrite(SENSELED, HIGH);
  delay(1);
  dataa01=analogRead(A1);
  dataa02=analogRead(A2);
  }
```

Program 2 serves to calculate the value of SpO₂. SpO₂ value is obtained from the average signal (RMS) squared. The signal from the LED Red lamp is then divided by the signal from the Infrared and sent to the computer. SpO₂ values are sent to the computer separated by the characters i and j.

```c
ISRValueSum += dataa01*dataa02;
redISRValueSum += dataa01*dataa02;
samplesRecorded++;

if (dataa02>200) [statebpm=true];
else { //Ext endwave 200 max
  if (statebpm=true);
  float ratioRMS = log(
    sqrt(redISRValueSum / samplesRecorded)) / log(
    sqrt(ISRValueSum / samplesRecorded));
  Serial.print("i");Serial.print(117.0 - 15.0 * ratioRMS);
  Serial.print("j");
  ISRValueSum = 0;
  redISRValueSum = 0;
  samplesRecorded = 0;
```

Program 3 serves to count the BPM value.

```c
if (bmp=1) { //Turn on
  starttime = millis();
} else if (bmp=6) {
  unsigned char bpm = 300000 / (millis(starttime) - startup);
  Serial.print(‘K’);
  Serial.print(bpm);
  Serial.print(‘(’);
  bmp = 0; //Reset pulse bpm menjadi 0
  /digitalWrite(BUZZER, LOW);
  digitalWrite(VIBRATOR, LOW);
}
statebpm=false;
```

Program 1. Generating Pulse and ADC Reading

Program 2. Calculating value SpO2

Program 3. Counting BPM
Program 3 serves to calculate the heart rate per minute by calculating the time it takes for every 5 waves. From the 5 waves, the average time needed in one wave is taken. The time in one wave is multiplied by 60 seconds to get BPM (Beat Per Minute). The BPM value is then sent to the computer separated by the characters k and l.

```c
void kirimSignal()
{
  Serial.print('a');Serial.print(dataadc1);Serial.print('b');
  Serial.print('c');Serial.print(dataadc2);Serial.print('d');
}
```

Program 4. Sending Digital Data on Bluetooth to PC

Program 4 serves to send infrared signals and LED red lamps to be displayed to the computer. The LED Red lamp signal is separated by characters a and b, while the Infrared signal is separated by characters c and d to differentiate so that the signal is not mixed.

```c
if(timerSignal==5000)
{
  timerSignal=0;
  if(havesignal==false){
    BPM=0;
    statusbmp=false;
    statetime=0;
    Serial.print('k');Serial.print(0);
    Serial.print('l');
    Serial.print('m');
    Serial.print('n');
    digitalWrite(VIBRATOR, HIGH);
    digitalWrite(BUZZER, HIGH);
    hassignal=false;
  }
}
```

Program 5. Activate Motor and Alarms

Program 5 serves to detect whether there is a tick for 5 seconds. If 5 seconds there is no pulse at all (apnea) then the vibrating motor will vibrate and the Arduino will send a signal to the computer.

Figure 11 is the result of measurement SpO2 and BPM patient on PC. Graph showing oxygen saturation in blood which can be seen in real time.

3) Module Performance on Calibrator Measurement

Table 1 is the result of measuring the BPM value on the SpO2 calibrator, the measurements were carried out 3 times with BPM settings 30, 60, and 120, the largest error value was obtained at the BPM setting 120 of 0.01%. The error value is still below the BPM measurement tolerance, which is ±5%.

| Subject | Error(%) |
|---------|----------|
| P1      | 4.54     |
| P2      | 1.49     |

| Subject | Error(%) |
|---------|----------|
| P1      | 2.02     |
| P2      | 1.01     |

IV. DISCUSSION

The results of the module measurement on the calibrator with 3 measurements obtained the highest error value of ±4.54% and the lowest error value of ±1.49%, the error value obtained was below the tolerance of the BPM measurement of ±5% as in Table 2.

Table 3 of the SpO2 measurement results with the calibrator shows the lowest error is 1.01% while the highest error is 2.02%. This error value is quite high but the results can be influenced by other factors such as errors in the pulse oximetry comparison.

| Subject | Error(%) |
|---------|----------|
| P1      | 2.02     |
| P2      | 1.01     |

The results of the module measurement on the calibrator with 3 measurements obtained the highest error value of 0.01%. The error value is still below the tolerance value for the BPM measurement, which is ±5%. The results of the module measurement of respondents (subjects) produce the largest BPM error value of 4.54% and the lowest 1.49%. While the results of the measurement of the SpO2 value obtained the highest error value of 2.02% and the lowest 1.01%. Measurements are carried out using the after only design method, namely the author only sees the results without looking at the previous situation. This study has been compared with research conducted by I Dewa Gede Wirayuda and shows that the use of a finger sensor is better used to measure apnea than using a flex detector whose value changes because if the sensor belt shifts [21].
V. CONCLUSION

Based on the results of the discussion, this research has produced an apnea monitor design that can detect with SpO2 parameters, alarms, and vibration stimulation. The module can display the values of the two parameters that have been processed by the Arduino program where the data is sent via Bluetooth and displayed on a computer application. The vibrating motor can also function as a substitute for tactile stimulation and is active when the sensor is released and the SpO2 shows 0%. The application on the computer that has been made can function properly to display data that has been received from the microcontroller and the alarm on the computer is also active and sounds when apnea occurs. This research can be implemented on patient monitors to improve patient safety and reduce the workload of nurses or doctors.

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