Magnetic lipid nanovehicles synergize the controlled thermal release of chemotherapeutics with magnetic ablation while enabling non-invasive monitoring by MRI for melanoma theranostics

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A B S T R A C T
Nowadays, a number of promising strategies are being developed that aim at combining diagnostic and therapeutic capabilities into clinically effective formulations. Thus, the combination of a modified release provided by an organic encapsulation and the intrinsic physico-chemical properties from an inorganic counterpart opens new perspectives in biomedical applications. Herein, a biocompatible magnetic lipid nanocomposite vehicle was developed through an efficient, green and simple method to simultaneously incorporate magnetic nanoparticles and an anticancer drug (doxorubicin) into a natural nano-matrix. The theranostic performance of the final magnetic formulation was validated in vitro and in vivo, in melanoma tumors. The systemic administration of the proposed magnetic hybrid nanocomposite carrier enhanced anti-tumoral activity through a synergistic combination of magnetic hyperthermia effects and antimitotic therapy, together with MRI reporting capability. The application of an alternating magnetic field was found to play a dual role, (i) acting as an extra layer of control (remote, on-demand) over the chemotherapy release and (ii) inducing a local thermal ablation of tumor cells. This combination of chemotherapy with thermotherapy establishes a synergistic platform for the treatment of solid malignant tumors under lower drug dosing schemes, which may realize the dual goal of reduced systemic toxicity and enhanced anti-tumoral efficacy.

1. Introduction

Traditional cancer therapies, mostly chemo- and radiotherapy, have represented a leap forward in cancer management aiding to revert the deadly trends of several cancer types bringing hope into this field. However, it is now clear that current treatment schemes are limited in one way or another. Drug resistance, adverse side effects, low therapeutic indices, poor bioavailability, lack of specificity, hypoxia, are some of the known limitations of these treatments [1–3]. Nanotechnology has been repeatedly proposed as a key player in the next anti-tumoral drug generation [4,5], particularly in the field of drug delivery, where some examples have already made an impact in the clinics (Doxil [6], Abraxane [7]). Although these nanoparticulated systems have shown enhanced therapeutic properties when compared to traditional drugs, they are based on the same principles and as such, they are also limited. In the particular case of Doxil, liposomal vehicles present a series of disadvantages associated to the lack of affordable preparation methods, low drug loading capacity and solubility, poor stability, and rapid decomposition in the human body before the therapeutic effect can be achieved associated to premature drug release, as well as to oxidation and hydrolysis-like reactions of the constituting phospholipids [8,9]. A number of alternative therapeutic schemes have been recently proposed [10] [11] [12]. Unfortunately, these promising approaches are limited by their low response rate, justifying further studies aimed at developing combinatorial therapy strategies to generate effective synergies that can offer effective and long-lasting remission.

Magnetic hyperthermia (MH) has recently been successfully translated into clinical trials as an adjuvant treatment for glioblastoma multiforme and prostate cancer [13,14]. However, MH suffers from critical drawbacks mainly related to the need of high doses of MNPs at

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the tumor site, which limits its definitive clinical implementation. In order to circumvent these limitations, new multimodal therapy approaches have been explored based on the synergistic integration of MH with other therapeutic modalities such as chemotherapy [15,16,25] [-] [17,30] [-] [24]. In particular, magnetic lipid-based hybrid nano-systems have been found to be efficient nanoplatforms to simultaneously incorporate magnetic nanoparticles and anti-cancer drugs for the combinatorial thermo-chemo-therapeutic treatment of several types of cancer [16,19,21,24,27,31]. However, the vast majority of these reports are restricted to in vitro demonstrations. The lack of preclinical in vivo results is an indicator that most of the developed nanosystems fail when trying to confirm the thermochemo-therapeutic effect in vivo, pointing out the limited potential for the clinical translation of the growing research advances in this field. On the other hand, the scarce number of works involving in vivo validations make use of complex magnetic inorganic and polymeric structures which are surrounded by several synthetic and functional issues that also hamper their clinical translation, mainly related to the use of organic solvents and high synthesis temperatures, low yield of nanoparticles production, low MNPs/drug encapsulation efficiencies and aggressive treatment schemes (i.e. high number of administrations and hyperthermia doses) that would hardly find translation into the clinical practice [30,32–34]. In addition, intratumoral administration appears as the standard procedure in vivo to boost the efficacy of the proposed therapies [30]. However, this methodology is not applicable in a real human disease scenario. In this work, we demonstrate for the first time a synergistic therapeutic effect coming from the combination of chemotherapy with MH through a drug delivery system administered systemically. Further analysis of the results shows that MH application is the responsible for the synergistic effect observed as on one hand it accounts for the enhanced local controlled release of the drug, while on the other hand it damages tumoral tissues in particular for end use under regulations 21CFR 184.1978 and industry. As such, it is approved by the FDA for its application in humans, quality the one currently in use in the food [35] and pharma [36] in a hydrophobic matrix composed of Carnauba wax. This natural compound is available commercially in a range of grades, being the T1 quality the one currently in use in the food [35] and pharma [36] industry. As such, it is approved by the FDA for its application in humans, in particular for end use under regulations 21CFR 184.1978 and 175.320, and GRAS -generally recognized as safe- and CTFa -Cosmetic, Toiletry, and Fragrance Association-listed. It possesses the highest melting point (~85°C) among commercial natural waxes which makes it an attractive candidate for drug delivery applications as it minimizes pre-leakage of encapsulated drugs [37] [-] [39] and provides a highly stable platform for the formulation of nanovehicles. We have used this lipid matrix to co-encapsulate with high efficiency magnetic nanoparticles (MNPs), as imaging reporters in magnetic resonance imaging (MRI) and effectors in magnetic hyperthermia (MH) – also approved by the FDA and EMA for human application in these clinical areas –, and the chemotherapeutic drug doxorubicin (DOX), a potent anticancer agent used for many haematological and solid tumor malignancies [40]. Compared to liposomal nanocarriers, these lipid nanovehicles show high stability, low cost, high encapsulation efficiency and enable a close control over the release process and profile through the combination of passive diffusion plus magnetic hyperthermia induction, thus “on demand” drug release, becoming a promising platform for particular DOX controlled delivery. Furthermore, this lipid phase also incorporates a lipophilic commercial fluorescent dye (DiO) as fluorescent reporter for in vitro studies/ex vivo biopsies. The whole structure is stabilized in water by the FDA-approved alkylphenolic surfactant Tween 80 (under regulation CFR172.840). All these components and their respective proportions were carefully chosen to combine diagnosis, drug delivery and therapy in a single platform.

Melanoma is the most aggressive and lethal form of skin cancer [41]. Metastatic melanoma accounts for nearly 80% of deaths, with a 5-year survival expectancy of ca. 14% [42]. Thus, to reduce mortality, early diagnosis is decisive for patient outcome [43]. Melanoma conventional treatments, that include surgery and chemotherapy, have proved mostly inefficient for patients with metastases. For instance, Murafenib and Dabrafenib treatments are short-lived and resistance to treatment eventually emerges [44] [-] [46]. Many other drugs used in melanoma treatment present adverse effects so they have been discarded [47]. One of the best ways to circumvent the high costs of introducing new active ingredients, is the development of biocompatible delivery systems to increase efficiency [48]. Drug delivery systems represent an effective strategy to deliver antineoplastic agents since they reconfigure the biodistribution of drugs providing: (i) enhanced circulation time with high stability, (ii) improved bioavailability, (iii) controlled drug release, (iv) decreased dosing, and (v) minimal toxic effects [49] [-] [51].

In this context, we introduce an integrated advanced theranostic nanoplatform, which combines four different tumor management concepts:

(i) provides longitudinal non-invasive imaging capabilities by MRI through the incorporation of biocompatible magnetic nanoparticles, for the diagnosis and follow-up of the tumor. (IMAGING)

(ii) enables the encapsulation and targeted delivery of chemotherapeutic drugs thanks to a hydrophobic core composed of a natural wax with excellent biocompatibility properties. (ENCAPSULATION)

(iii) permits a close control over the release process and profile through the combination of passive diffusion plus magnetic hyperthermia induction, thus “on demand” drug release. (CONTROLLED RELEASE)

(iv) provides a synergistic combination of chemo (DOX) and thermal (magnetic hyperthermia) therapies to enhance antitumoral efficiency and minimizes potential side effects through a reduction of the required dose (SYNERGISTIC COMBINATORIAL TREATMENT).

2. Materials and methods

Synthesis of mLNVs. A modified melt emulsification method was used for the preparation of mLNVs [52]. In a normal preparation, 200 mg of Carnauba wax (Carnauba wax T1 pharmaceutical grade was a generous gift from Koster Keunen Holland BV - Raambrug 3, 5531 AG Bladel, The Netherlands - intrinsic composition not disclosed) were mixed in a glass vial with a chloroform solution of Fe₃O₄ nanoparticles (prepared following a standard co-precipitation protocol) [53] containing 40 mg of Fe. To this solution, 250 |L of a chloroform solution of DOX (1 mg/mL) were added followed by a chloroform solution of DOX (40 mg DOX, 1 mL). This mixture was heated under a heat gun until all the chloroform had evaporated and the wax melted. At this point, 4.5 mL of milliQ water followed by 0.5 mL of a water solution of Tween80 (50 mg/mL) were added to the vial and the sample was ultrasonicated for 2 min at 25% power at 20 s working intervals. Immediately after the sonication, the vial was immersed in ice to solidify the lipid nanoparticles. Once cold, the formulation was centrifuged (3000 rpm, 10 min), the pellet discarded, and the supernatant freeze dried in the presence of sucrose (0.9% w/w) as cryo-protectant.

Characterization of mLNVs. Hydrodynamic diameters and ζ-potential values of the mLNVs formulations were determined using the dynamic light scattering (DLS) measurements (Horiba Scientific SZ-100 instrument). Transmission electron microscopy images (TEM) were obtained on a JEOL JEM-2100 microscope at an accelerating voltage of 200 kV. The amount of DOX loaded within the mLNVs formulations and DOX release profiles from the mLNVs formulations were determined by high performance liquid chromatography (HPLC) using anisocratic
gradient of water:acetoneitrile (from 100% to 25:75%) and an Aeris 1.7 μm peptide X8-C18 column. UV (214 nm) and fluorescent detection (460 nm excitation, 560 nm emission) were used for the identification of DOX peak. Differential scanning calorimetry (DSC) was used for the determination of the melting point of the (m)LNVs by using a TGA/DSC1 STAR® System from Mettler Toledo. mLNVs properties as magnetic hyperthermia effectors were investigated using a nB nanoScale Bio-magnetics DM-100 instrument. In vivo and in vitro MH tests were performed in a Magnetherm instrument from Nanotherics.

2.1. Magnetic resonance imaging (MRI)

mLNVs and in vitro: MR imaging was performed in a 3T horizontal bore MR Solutions Benchtop MRI system equipped with 48 G/cm actively shielded gradients. To image the samples, a 56-mm diameter quadrature birdcage coil was used in transmit/receive mode. For the phantom imaging, samples at different concentrations (0–30 μM Fe) were prepared in miliQ water (300 μL) and pipetted into a custom printed PLA well plate. The phantoms of B16F10 cells were prepared by incubating 10⁶ cells with PBS solutions of the mLNVs (at 3 different concentrations: 1, 10 and 100 mM) for 24 h. After the incubation and washing to remove free mLNVs, the cells were trypsinized and centrifuged to form pellets. These pellets were then resuspended in agar (1%) to get a homogeneous gel and were pipetted into 300 μL PCR eppendorf tubes to get the phantoms. All MR images of the phantoms were acquired with an image matrix 256 × 256, FOV 60 × 60 mm, 3 slices with a slice thickness of 1 mm and 0.5 mm slice gap. For T₂-weighted imaging, fast spin echo (FSE) sequences with the following parameters were used: Tₑ = 68 ms, Tₑ = 4800 ms, Nₑ = 15, Aₑ = 37 ms. The acquisition of T₂ maps was performed using multi-echo-multi-slice (MEMS) sequences with the following parameters: Tₑ = 10 values (0.015, 0.03, 0.045, 0.06, 0.075, 0.09, 0.105, 0.12, 0.135, 0.15s), Tₑ = 1400 ms, Nₑ = 5 and Aₑ = 32 m 00s. T₂ maps were reconstructed using ImageJ software (http://imagej.nih.gov/ij/) following the standard equation: Sₑ = S₀ (1 - e⁻⁰.¹²⁵)²).

Mice imaging: To investigate the diagnostic/monitoring potential of the mLNVs, at the end of the treatment (day 14) the animals were perfused intravenously with formalin. Fixed whole mice were then imaged in 50 mL Falcon tubes in a 3T horizontal bore MR Solutions Benchtop MRI system. FSE (fast spin echo) T₂-weighted sequences were used to locate the tumor region. Then, MEMS sequences were used to acquire T₂ maps with the following parameters: Tₑ = 15 values (15, 30, 45, 60, 75, 90, 105, 120, 135, 150, 165, 180, 195, 210 and 225 s), Tₑ = 1450 ms, Nₑ = 10 and Aₑ = 64 ms. T₂ maps were reconstructed using ImageJ software (http://imagej.nih.gov/ij/) following the standard equation: Sₑ = S₀ (1 - e⁻⁰.¹²⁵), T₂).

Cell Culture. B16F10 murine malignant melanoma cells (ATCC CRL 6475) were grown in Dulbecco’s Modified Eagle’s Medium (DMEM) supplemented with 10% foetal bovine serum and 1% antibiotic and was incubated under 37 °C within 5% CO₂ atmosphere.

Cellular drug internalization. B16F10 cultures were treated with free DOX as a positive control, and mLNVs-DOX (2 μg/mL dose) for 2, 4 and 6 h. Cells were fixed with 4% paraformaldehyde and stained with Hoechst. Confocal images were taken with a Carl Zeiss inverted microscope attached to the LSM 780 confocal system and the fluorescence intensity was measured by ImageJ software (software: ZEN 2010). Images are pseudocoloured.

In vitro magnetic hyperthermia treatment. 4 × 10⁵ B16F10 cells were cultured in a 35 mm² plate for 24 h and then exposed for 4 h with mLNVs formulations. Then, plate were placed in live cell alternating magnetic field exposure system which has an ergonomic design and enables physiological temperature control and a 5% CO₂ atmosphere (NanoTherics). Cells were exposed to 224 kHz, 13 A, 27.6 W for 1 h. At 48 h after hyperthermia, cells were washed twice with Hank’s balanced salt solution and the cell viability studies were performed.

Cell viability assays and cell cycle analysis. To evaluate cell death, two methods were used: Live/Dead viability/cytotoxicity kit (Molecular Probes) and the Trypan blue exclusion assay. For live/death kit samples were incubated for 20 min at 37 °C and viewed under a fluorescence microscope, dead cells (stained red) and live cells (stained green). B16F10 cultures were stained with Trypan Blue (10%) and live and dead cells were counted with a Neubauer’s chamber under a light microscope. Cell cycle was measured by flow cytometry of a suspension of fixed cells stained with Hoechst dyes (Bisbenzimide) using a CytoFLEX equipment (Bectam Coulter), data were analyzed using the CytExpert Software.

Confocal Microscopy Imaging. TEM Cell Images. Transmission electron microscopy on melanoma cultures was performed on 70 nm Araldite sections of cell pellets fixed with 3% glutaraldehyde in 0.12 M phosphate buffer and postfixed in 1% buffered osmium tetroxide, dehydrated in a graded acetone series, embedded in Araldite, sectioned and stained with uranyl acetate. These samples were observed using a JEOL JEM 1011 microscope.

Animal studies. Experiments were designed and performed to minimize the use of animals. C57BL/6 mice (8–10 weeks old) have been housed with a 12 h light/dark cycle with free provision of food and water at the Experimentation Service (SEEA) of the University of Cantabria (CEA ES390750000849). Animal experimentation was approved by local authority “Consejería de Medio Rural, Pesca y alimentación” project number: PI-09-16. Animals were maintained, handled and slaughtered in accordance with the directives.

Tumor induction. Tumoriogenesis was induced according to protocol established by García-Hevia et al. [54]. A melanoma cell suspension (5 × 10⁵ cells in 100 μL DMEM) was subcutaneously injected in the interscapular region of mice.

Evaluation of anti-tumor and hyperthermia effects in a mouse melanoma tumor model. When the tumor masses were palpable (ca. 7 days) the mice were randomly divided into 5 groups (n = 8). The groups were designated as: saline control (group 1), free DOX (group 2), mLNVs-MH (group 3), mLNVs-DOX (group 4) and mLNVs-DOX-MH (group 5). Mice in groups 2, 4 and 5 were treated by intravenous injection once every other day for three days at a concentration of 2.5 mg kg⁻¹ DOX, groups 1 and 3 were treated with the same volume of saline serum and mLNVs respectively. After the administration, mice in groups 3 and 5 were anesthetized by inhalation (1% isoflurane), placed in a water-cooled induction coil (50 mm internal diameter, nine turns) with the tumors located in the centre of the coil, and exposed to 174.5 kHz, 23 mT for 1 h. The body weight and tumor size of each animal were monitored daily. The estimated tumor volume was calculated using the following formula: Tumor volume (mm³) = d² x D/2 where d and D are the shortest and longest diameter in mm, respectively. At the end of the experimental period, the mice were euthanized and their tissues dissected and harvested.

In vivo bio-distribution. The amount of Fe in the major organs of the mice was quantified via inductively coupled plasma optical emission spectrometry (ICP-OES). Harvested organs (tumor, brain, heart, lung, kidney, spleen, liver, intestine and muscle) were immersed in formalin. Each organ was weighted (wet) and then calcined (450 °C, 12h) individually in glass vials to remove organic matter. Leftover ashes were dispersed in concentrated HCl (37%) overnight, diluted to 10 mL with milli-Q water and analyzed via ICP-OES.

Frozen tissues. Tissues were frozen in OCT compound (Sakura, Tokyo, Japan) and sectioned at a thickness of 6 μm with cryostat. The sections were fixed in paraformaldehyde 4% and stained with Hoescht.

Histopathological examination. Excised tissues were fixed in 10%
formalin, embedded in paraffin, sectioned (4 μm thick), deparaffinised, and stained with Hematoxylin-Eosin.

**Prussian blue assay.** Samples were post-fixed in 10% formalin, buffered and dehydrated for later inclusion in paraffin. For its analysis, sections of 4 μm were made for subsequent staining with Hematoxylin-Eosin and Prussian blue for the detection of iron in the different sections under study.

**Statistical analysis.** ANOVA tests were used to compare groups. When ANOVA resulted significant, pairwise comparisons and Student’s t-test were conducted. These statistical analyses were done using SPSS, version 19.0.

3. Results and discussion

**mLNVs formulation.** The procedure followed for the preparation of the mLNVs is based on a modified melt-emulsification method as illustrated in Figure S1. In this protocol, a hydrophobic solution is mixed with an aqueous phase and ultrasonicated to obtain a stable formulation. As mentioned in the introduction, the matrix of the hydrophobic phase is composed of *Carnauba* wax, and it incorporates at the same time magnetic nanoparticles (MNPs), the chemotherapeutic drug DOX and a lipophilic commercial fluorescent dye (DiO). The aqueous phase presents a simpler composition been formed only by milli-Q water and the alkylphenolic surfactant Tween 80 (Fig. 1A). The main morphological, structural and magnetic characterization results of the iron oxide MNPs precursors are displayed in Figure S2, whereas the composition and physico-chemical properties of the final mLNVs formulation used throughout this work are summarized in Table 1. To define this formulation, its composition was optimized with respect to the magnetic and chemotherapeutic agent loading. In order to work as a theranostic agent, the concentrations of both reporter and effector agents have to be balanced to reach an active concentration at the same time. In this case, MNPs (MRI) and DiO (fluorescent optical imaging) act as reporting species, while MNPs and DOX participate both as therapeutic agents. The concentration of DiO was fixed from the beginning to a level at which the particles were clearly observed by confocal microscopy (Fig. 2). The concentration of DOX was fixed to 20% after the quantification of encapsulated drug suggested that, at this concentration, the encapsulation efficiency already begins to drop (Supporting Table 1). At 20% DOX the encapsulation efficiency was still high with reproducible values above 85%. The magnetic loading of the mLNVs was set to a level comparable to the amount reported from commercial T2 contrast agents (Endorem®, 15 μmol Fe/kg) for human application. In the case of the MNPs, the encapsulation efficiency was above 99% due to the high affinity of the oleic acid coating of the nanoparticles for the wax (Supporting Table 1). According to these design considerations, the reaction yield can be calculated with respect to the different components. Thus, in terms of the drug the yield of the reaction after purification was of >85%, whereas in terms of wax the yield was around 60%. In terms of MNPs the yield was much lower, around 8%, due the heavier nature of MNPs that accumulate them in the pellet during centrifugation.

**mLNVs characterization.** The selected formulation (mLNVs 30% MNPs 20% DOX, mLNVs-DOX from now on) was fully characterized from a physico-chemical point of view. Regarding the size of the nanocomposites, DLS analysis provided a hydrodynamic size of around 200

| Table 1 | Summary of the composition and physico-chemical properties of mLNVs. | FORMULATION | Wax | Tween80 | DiO | MNPs | DOX |
|---------|---------------------------------------------------------------|-------------|------|--------|-----|------|-----|
| mLNVs  | 200 mg                                                        | 12.5%       | 0.125%| 2.5%   | 20% |
| Physico-chemical properties | | | | | | |
| Dₐ/PI  | 204 ± 4 nm/0.16 ± 0.1 | λₑmissão | 506 nm (350 nm exc) | EE | >85% (DOX); >99% |
| ζ-potential | ~56 ± 2 mV |             |             |             |
| Organic content | 76.4% | | | | | |
| Mₑ | 4 emu/g | SAR | 517 W g⁻¹ (869 kHz, 25 mT, 1 mgFe/mL) |

(*) all values in the composition on of the formulation are w/w relative to the amount of wax.

Fig. 1. (A) Schematic representation of the mLNVs. (B) TEM micrograph of mLNVs. (C) Heating profile of a mLNVs-DOX (red line) dispersion at a concentration of 1 mgFe/mL under an alternating magnetic field of 25 mT and 869 kHz. (D) T2 map of phantoms of serial dilutions (0–30 μM Fe) of mLNVs-DOX. (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)
nm with a narrow polydispersity index (0.16). The stability of the formulations was assurred by periodical DLS measurements where the formulations maintained their size within, at least, 6 months from the synthesis. This colloidal stability is probably a result of the electrostatic repulsion between particles due to the high negative (potential (~56 mV) of the mLNVs, which is attributed to the presence of fatty acids from the carnauba wax. Unlike most other lipid systems, the high melting point of Carnauba wax (82–86 °C) enables direct TEM imaging. Analysis of TEM images acquired at 200 kV showed a spherical shape of the mLNVs with an average size of between 300-400 nm (Fig. 1B). TEM images clearly show the presence of darker smaller nanoparticles (MNPs) inside the mLNVs. The homogeneity of the characteristic spherical shape of the mLNVs was also confirmed by SEM (Figure S3A). Regarding the optical properties of the mLNVs, from their UV–Vis spectra, the extinction properties of the nanocomposites are consistent with subwavelength sized dielectric spheres (Figure S3B). The incorporation of DOX is not reflected in the shape of the spectra, probably due to the low concentration. However, the presence of DOX can be observed in mLNVs-DOX as a double shoulder in the region around 500 nm, matching the position of the visible peak from free DOX [55]. Thermogravimetric analysis of the samples confirms that the original magnetic loading of the formulations is preserved throughout the preparation and purification protocols, as a final loss of mass of 76.4% was recorded (Figure S3C). Even though the presence of DOX was not observed in the UV–Vis spectra, its presence in the formulation is distinguishable by fluorescence spectroscopy, were a strong peak at ca. λ_{\text{max}} = 506 nm is observed (Figure S4). In the final formulation containing DOX, this peak presents two shoulders at longer wavelengths (547 and 592 nm) coming from the released DOX. Encapsulation inside the mLNVs quenches DOX fluorescence but, the inherent red signal from DOX is recovered upon drug release. Material analysis via XRD shows two predominant peaks at low theta (20–25) coming from the wax. Smaller peaks from magnetite (COD 96-900-2318) can be observed upon magnification of the areas of interest, confirmation once again of their nature and presence in the mLNVs (Figure S5A). Regarding the magnetic properties, hysteresis loops (magnetization vs. applied magnetic field curves) were measured in a squid magnetometer between ~20 and ~50 kOe at room temperature (Figure S5B). Results indicate that the magnetic nature of the MNPs is preserved after their incorporation into the lipid matrix. The final mLNVs showed a superparamagnetic behavior with negligible coercive forces and remanence. The hysteresis observed in the low field magnification area is mostly an artefact due to residual eddy currents trapped in the superconducting coil.

The functional properties of the mLNVs were then investigated. The diagnostic/monitoring capacity of the formulations rely on the well-described ability of MNPs to alter the relaxation time of water protons in their vicinity. The transversal relaxivity of mLNVs was measured at a clinical field of 1.41T and, considering that commercial T₂ contrast agents present T₂ values of around 50 mM⁻¹s⁻¹ at this same field (Resovist, 61 mM⁻¹s⁻¹; Endorem, 41 mM⁻¹s⁻¹) [56], the T₂ of mLNVs-DOX calculated to be 214 mM⁻¹s⁻¹ is nearly 5 fold larger than that of commercial CAs. To translate these findings into imaging potential, phantoms at different Fe concentrations of the formulations were imaged by MRI at 3.0T. Images shown in Fig. 1D demonstrate the ability of the formulation to generate contrast. Transverse relaxivity values calculated from T₂ maps corroborate the good performance of the formulation with T₂ value of 249 ± 16 mM⁻¹s⁻¹ at 3.0T (see experimental data and calculation details in Figure S5C in the SI). Regarding the ability of the formulation as MH effectors, its specific absorption rate (SAR) was studied under adiabatic conditions at a field of 25 mT and a frequency of 869 kHz. Results displayed in Fig. 1C show that mLNVs-DOX were able to increase the temperature of the solution efficiently over the course of a 15 min MH pulse. mLNVs-DOX presented a SAR value of 517 W g⁻¹ (Table 1). In order to understand the effect of the alternating magnetic field frequency on the SAR of the mLNVs, a systematic calorimetric characterization study was performed in a wide range of frequencies under a fixed field intensity. The SAR values obtained are displayed in Figure S5D and show a linear relationship of SAR within the whole range of frequencies tested, as expected from the theoretical field frequency linear dependence of SAR. Even though a direct comparison of the hyperthermia performance of mLNVs with that of other reported systems is hindered by the big variability of physico-chemical characteristics among the magnetic objects (i.e. size, shape), as well as by the experimental parameters inherent to the hyperthermia measurements (i.e. frequency and intensity of the magnetic field), still some general considerations can be made. First, the heating ability of the magnetic lipid carriers is > 2-fold higher than that of free equivalent ~10 nm hydrophilic pseudo-spherical iron oxide nanoparticles measured at similar frequencies and magnetic fields [57,58], including FDA-approved magnetite nanoparticles such as Ferumoxytol (~250 W/g), 31 Resovist (106 W g⁻¹) [59] and Feridex (115 W g⁻¹) [60]. Second, the confinement and distribution of MNPs inside the wax matrix, opposite to previous reports that have also highlighted that three-dimensional nanoparticles arrangements can generate demagnetizing effects that result in a drastic reduction on the heating performance of iron oxides [61,62], induce a significant increase in the SAR. This is particularly relevant to minimize SAR losses in vitro as consequence of inhomogeneous particle aggregation and the annihilation of the Brownian contribution to the total heating performance [63]. Magnetic dipolar interactions due to the three-dimensional arrangements of MNPs when confined in the solid lipid matrices, together with inter-particle magnetic interactions between magnetic wax particles, could justify this observation, as it has been already demonstrated in other magnetic polymeric carriers [64]. The performance of mLNVs-DOX as responsive...
drug delivery systems was then investigated. In most of the lipid systems reported to date, the release of encapsulated drugs is only passive, controlled by the concentration gradient established between particles and media, and the relative solubility of the drug in each. In this case we propose that the presence of MNPs in mLNVs can be profit to add an extra level of control over the release process and its specificity. The combination of passive drug release with MH will impact the release profile of the drug. To demonstrate this principle, first the release of DOX from the mLNVs-DOX was characterized under passive Fickean conditions. A two-container setup was used for this purpose and the amount of DOX released was monitored against time through HPLC measurements (Figure S6A and S6B). Then, the same setup was used to characterize the release profile under mild magnetic hyperthermia induction (174.5 kHz, 23 mT). MH was applied continuously during the first 2 h of release. The release of DOX is statistically faster under MH than under passive conditions, with over a 70% increase in released DOX. It is worth noticing here that at the concentration used for these tests, the T of the solution containing the formulation did not significantly increase further than the one under passive conditions (Figure S6C). In order to extract more information about the release mechanism displayed under passive and MH-induced conditions, previous release data were fitted to different mathematical models of drug release (Supporting Table 2). In the case of the passive release, the model that produces the best fitting was Korsmeyer-Peppas’, with an n value of 0.56. An n value between 0.45 and 0.89 means that the release is controlled by a mixture of case I and case II transport, being a result of diffusion plus ‘erosion’ of the carrier. However, when the experiments are performed under MH conditions the model that better describes the release is Higuchi’s, which means that the release is controlled fully by diffusion. These data, together with the fact that the incorporation of magnetic nanoparticles in the LNPs did not change the high melting point of the wax solid matrix (see DSC data in Figure S7A), confirm that the extra level of control over the release process is only mediated by the thermal effect induced by the magnetic nanoparticles under an alternating magnetic field, and allow us to hypothesize that the heat generated by the MNPs under MH conditions, increases the diffusion of DOX from the mLNVs, but it is not enough to fully melt the LNPs matrix (local melting will contribute to an enhanced diffusion). This hypothesis is further supported by TEM images of the formulations acquired after the MH treatment that show that the integrity of the mLNVs is preserved (Figure S7B).

Cell internalization and intracellular distribution. To investigate the ability of mLNVs to enter cells as well as their intracellular distribution, we examined melanoma cell cultures incubated with mLNVs during 24 h using confocal laser scanning microscopy (CLSM) and TEM. Fig. 2A shows a confocal image of melanoma cells with mLNVs (green) at 24 h post incubation. It can be observed that mLNVs were located in the intracellular space or the cytoplasm of the cells, consistent with intracellular translocation of vesicles from the plasma membrane along microtubules in the minus direction toward the centrosome/microtubule-organizing region of the cell [65]. CLSM lateral projection imaging at a single cell level served to confirm that mLNVs were intracellular (Fig. 2B). Additional CLSM images at lower cell density are also shown in Figure S6 further supporting this fact. It is important to highlight that the green fluorescence coming from the mLNVs does not correspond to a particle post-preparation staining, but to the green fluorescence of DiO decorating the mLNVs and incorporated during the fabrication procedure. Since similar results were obtained with TEM (Figure S6C) where mLNVs-DOX can be observed penetrating the membrane and distributed throughout the cell cytoplasm. To unequivocally identify these structures as mLNVs, EDX spectra were acquired to show the presence of Fe in the area as opposed to other areas of the cell (Figure S9). Furthermore, these pictures also illustrate the effects of mLNVs-DOX in cell morphology which induces typical features of necrosis: loss cell membrane integrity, collapse of organelles and lysis of the cell.

mLNVs are bio-compatible and mLNVs-DOX show anti-tumor effect in melanoma cell line. We first examined whether mLNVs exhibit anti-tumor activity towards a melanoma cell line. The cytotoxicity of mLNVs and mLNVs-DOX compared to free DOX were evaluated after incubating melanoma cells with these samples at a series of concentrations from 0.5 to 5 μg/mL for 24 and 48 h (Fig. 3A and B). No evidence of alteration in cell morphology nor significant inhibition effects against melanoma cells was observed after exposure to mLNVs in the whole timeline of incubation (Figure S10). On the contrary, free DOX and mLNVs-DOX induce a dose-dependent response in malignant melanoma cells. Interestingly, DOX loaded mLNVs induced an important decrease in half maximal inhibitory concentration (IC50) compared to the free drug: from 3.9 ± 0.9 to 1.7 ± 0.6 μg/mL at 24 h and from 1.5 ± 0.6 to 0.9 ± 0.2 μg/mL at 48 h (Table 2). In conclusion, mLNVs-DOX showed higher cytotoxicity activity than free DOX, presenting an evident difference in the cell culture at concentrations around 2 μg/mL (Figure S10). All these cell viability results were corroborated by flow cytometry experiments of DNA fragmentation to determine apoptosis (Figures S11, S12 and S13), showing that mLNVs-DOX work as effective anti-tumor agent at the cellular level.

mLNVs-DOX accelerate intracellular DOX accumulation in vitro. To elucidate why encapsulated DOX showed an enhanced effect over free DOX at the same drug concentration, a complete in vitro DOX release study was performed. Fig. 3C shows representative confocal microscopy images of B16F10 melanoma cells treated with free DOX compared to mLNVs-DOX following 2, 4 and 6 h of incubation. Images show that DOX accumulation in the nucleus (blue channel) from both free and encapsulated DOX was similar after 2 h. In contrast, a fast rise in fluorescence intensity was observed in cells treated with mLNVs-DOX at 4 and 6 h (see Figure S14A in the SI). Despite the co-localization of the drug in the nucleus being evident by eye, we validated these observations through a Pearson correlation analysis, which gave Pearson correlation coefficients >0.90 in all the cases. To further corroborate this effect, this study was repeated by flow cytometry where similar results were obtained (Figure S14B). This crucial result indicates that our mLNVs-DOX accelerate intracellular DOX accumulation that could be one of the main reasons to explain why mLNVs-DOX is more efficient compared to free DOX. This faster intracellular drug internalization mediated by wax vehicles could be of high interest to avoid drug resistance phenomena in tumor cells, which are mostly derived from the limited bioavailability of the drug at the tumor site and the corresponding sub-lethal drug concentration at cellular level. Further studies in this direction are underway.

mLNVs display an important potential as contrast agent by MRI in vitro. In order to validate our mLNVs as a new theranostic nano-composites, the next study was designed to determine their potential as diagnostic agents by MRI. For this purpose, melanoma cell cultures were incubated with increasing concentrations (1, 10 and 100 mM) of mLNVs-DOX. The results show a concentration dependent contrast decrease (as expected from a T2 contrast agent), consistent with a higher final concentration of mLNVs uptaken by the cells as the incubation concentration increases (Figure S15).

Synergistic effects with thermo/chemotherapy inhibit melanoma cell viability. To evaluate the effect of hyperthermia per se and combined with chemotherapy on malignant melanoma cells in vitro, we examined the cytotoxicity of mLNVs and mLNVs-DOX after exposure to an alternating magnetic field (AMF) at 20 mT and 224 kHz for 1 h. For this purpose, we used a live cell AMF exposure system with a design that enables control of the magnetic field (AMF) at 20 mT and 224 kHz for 1 h. After exposure, cells were obtained with TEM (Figure S15) and cultured in the presence of different AMF (5% CO2) control (Figure S15). Thus cells grow continually without additional stress factors (other than the AMF treatment). Two complementary methodologies were used, a Trypan blue exclusion test (Fig. 4A) and a commercial live/death kit based on calcein-AM and ethidium homodimer-I test (Fig. 4B). Both independent studies revealed similar results. For mLNVs-DOX alone, a moderate number of necrosed cells were observed (85% viability) when they were incubated at a low concentration (0.5 μg DOX/mL) suggesting a sub-optimal DOX dose. Interestingly, there is a remarkable increase in
the cytotoxicity when these cells were also exposed to magnetic hyperthermia (viability down to 40%). Under higher incubation concentration of mLNVs-DOX (1 μg DOX/mL, closer to optimal values), the results obtained showed that cytotoxicity reaches virtually 100% under a combination of mLNVs-DOX with hyperthermia (Figure S17). The number of living cells after the application of DOX plus MH was virtually zero which does not allow to quantify the full extent of the effect of this treatment combination. The effect of hyperthermia combined with mLNVs without DOX was also tested and the viability of melanoma cells dropped only to 80% after 1h AMF treatment. Close analysis of these viability data (Supporting Table 3) indicate that the combination of mLNVs-DOX and MH is more powerful than either of the two by themselves, showing a remarkable synergistic effect when encapsulation, chemotherapy (mLNVs-DOX) and thermotherapy (MH) are combined to treat melanoma cells.

Combining chemotherapy and hyperthermia enhances anti-tumor efficacy in vivo. Inspired by the satisfactory in vitro results, we explored the in vivo anticancer activity of each sample in a small animal in vivo model following the experimental design summarized in the schematic illustration in Fig. 5A. In this context, we examined whether the combination of mLNVs-DOX and hyperthermia induced by AMF would be effective in a mouse model grafted with allotransplanted melanoma tumor onto the interscapular area. For the in vivo experiments, 7 days after malignant melanoma cell transplant, mice were randomly segregated into five groups to be treated with: saline (group 1), free DOX (group 2), mLNVs plus hyperthermia treatment (group 3), mLNVs-DOX (group 4) and mLNVs-DOX plus hyperthermia (group 5), in order to study the efficacy of mLNVs-DOX for enhanced chemo- and thermo-therapy. At 3 h post i. v. injection of each sample (dose of DOX = 2.5 mg/kg), mice in groups 3 and 5 were exposed to an alternating magnetic field (225 kHz, 20 mT) for 1 h. It is worth highlighting here that the selected dose of DOX (2.5 mg/kg) is between 2 and 6 times lower than the concentration frequently used in DOX studies (5–15 mg/kg). The rationale behind this ‘low’ dose considers the potential effect of the combination DOX-MH; an efficient delivery of DOX at high dose level could be sufficient to induce tumor regression and thus the extra effect sought through the application of MH would not be easily observable.

The anti-tumor effects of mLNVs were evaluated by monitoring the volume and weight of the melanoma tumor. Group 2 (free DOX) showed a similar effect on tumor growth to group 3 (thermotherapy alone). Treatment with mLNVs-DOX without hyperthermia (group 4, chemo-therapy only) or exposed to hyperthermia (group 5, chemo-plus thermo-therapy) displayed an obvious suppressive effect on tumor growth. In fact, group 5, mLNVs-DOX with hyperthermia, showed the slowest tumor growth and smallest volume (424 ± 38 mm³) which was in average 3 and 2.1-fold smaller than the saline and free-DOX groups.

**Table 2**

| Samples       | 24 h          | 48 h          |
|---------------|---------------|---------------|
| Free DOX      | 3.9 μg/mL ± 0.9 | 1.5 μg/mL ± 0.6 |
| mLNVs-DOX    | 1.7 μg/mL ± 0.6 | 0.9 μg/mL ± 0.2 |

Fig. 3. In vitro studies. (A, B) Quantification of mLNVs cytotoxicity in melanoma cell cultures. Cells were exposed to a wide range (from 0.5 to 5 μg/mL) of DOX-equivalent mLNVs concentrations for 24 h and 48 h. Results are expressed as cell viability %. The data represent the mean value ± SD of triplicate cultures (** = t<sub>0.999</sub>). (C) Representative confocal microscopy images showing nuclear accumulation of DOX from free DOX and mLNVs-DOX exposure at a concentration of 2 μg/mL for 2, 4 and 6h. The columns show DOX fluorescence images (red), cell nuclei stained with Hoechst (blue) and the corresponding merged images. Magnification 10x. (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)
Fig. 4. Hyperthermia reduces malignant melanoma cell viability. (A) B16F10 melanoma cell viability after exposure to 0.5 μg/mL of mLNVs and mLNVs-DOX with (pattern fill) and without hyperthermia (solid fill). The data represent the mean value ± SD of triplicate cultures (*** = t0.999). (B) Low resolution confocal microscopy projection images of calcein-AM and ethidium homodimer-I stained melanoma cells (green and red channels, respectively). Cells were treated with 0.5 μg/mL of mLNVs and mLNVs-DOX and with/without hyperthermia. (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)

Fig. 5. In vivo efficacy of mLNVs. (A) Schematic illustration of the experimental design. (B) Representative images of tumors from the different treatment groups. (C) Hematoxylin-eosin stained tumor sections of mice treated with saline solution (top) and mLNVs-DOX (down). Images show details of the necrotic areas analyzed (arrows). (D) Ex vivo tumor weight of the different treatment groups at day 7, showing significantly smaller tumor sizes of the ‘mLNVs DOX plus hyperthermia’ group compared to the other groups (*** = t0.990; * = t0.9). (E) Changes in tumor volume with time for each group as the percentage of the initial tumor volume measured at the beginning of the treatment. Tumor volumes on day 1 were taken as 100%. The data represent the mean value ± SD of 8 animals per group (*** = t0.999; ** = t0.995).
(1200 ± 15 mm³) (Fig. 5B, D and 5E). Notably, these statistically significant results indicate that mLNVs-DOX-MH possess the best antitumoral efficiency, thus reinforcing the synergistic effect results from the combined chemotherapy and thermotherapy observed in vitro.

Histopathological examination of the tumoral sections confirmed an important increase in the necrotic areas in tumors of mice treated with mLNVs-DOX with hyperthermia (5–7%) compared to the saline control group (1–2%) (Fig. 5C, S18) suggesting a nexus between tumor size and necrosis. It is worth mentioning here that this analysis is the common practice in the clinic for the follow-up of certain tumor types and in this case all samples were treated and analyzed by healthcare professionals in the exact same way real human samples are handled. Further analysis of liver, lung, and heart histological sections revealed the structural integrity of all tissues, thus indicating that our mLNVs did not exhibit any signs of toxicity in terms of tissue damage (Figure S19). Analysis of blood parameters in mice treated with saline, Free DOX and mLNVs-DOX-HT also show no significant changes (Figure S20).

It is noteworthy that besides the significant synergistic effect of the formulation, and in spite the lack of a specific targeting strategy, mLNVs-DOX nanocomposites accumulated in the tumoral organ as followed with several complementary techniques. On one hand we investigated the presence of the fluorescent dye (DiO) decorating the mLNVs. Fluorescent microscopy served to identify the particles in the processed tissues as small green spots close to the nuclei (Fig. 6A). On the other, we employed traditional Prussian Blue staining to identify ferric iron in tumor sections of mLNVs-DOX-MH treated mice (Fig. 6B). These two positives were corroborated quantitatively performing iron quantification analysis by ICP-OES in the tumors of treated mice (Fig. 6C). A biodistribution pattern was also obtained for the rest of the organs with the expected results (Figure S21). The enhanced presence of Fe in the tumor was also used to follow the evolution of the tumors by MRI as described below.

mLNVs provide imaging capability by MRI. The presence of magnetic nanoparticles in the mLNVs formulation enables their use as contrast agents for T₂-weighted MR imaging. The same administration protocol designed for the treatment of melanoma was followed for the MRI studies. The tumor was located on the animals through fast spin echo T₂-weighted sequences, then divided into 4–6 slices (depending on the size) and a T₂ map was acquired (MEMS) for each tumor. ROIs of the tumor were manually delineated in each slice, the average and histogram of transversal relaxation times were obtained for each slice and combined (averaged) to get the final average T₂ of the tumor. As can be observed in Fig. 6E, the T₂ of tumors from animals treated with the mLNVs were in average over 15% shorter than those of control animal injected only with saline. This difference in contrast is remarkable considering that the total dose of Fe injected was around 800 μg Fe/kg, a similar dose to the one prescribed for Endorem (837 μg Fe/kg), and in this case the administration was divided into 3 injections over 6 days. The decrease in the relaxation time correlates well with the increase in Fe concentration observed in the tumors via ICP (44.1 vs. 60.1 mg Fe/g in saline vs. mLNVs-DOX groups) and in the Prussian blue staining of tumor sections (Fig. 6B). Representative T₂ maps of the tumors are shown in Fig. 6D, where differences in T₂ are depicted as darker pixels in the case of mLNVs-DOX administration. The histogram analysis of these tumors show a shift of the T₂ values to shorter times for mLNVs-DOX injected animals (Figure S22).

Fig. 6. (A) Representative fluorescence images of tumor slices collected from mLNVs-DOX treated mice. The nuclei were stained with Hoechst (blue) and mLNVs appear in green. (B) Representative Prussian blue staining of a tumor slice from a mice treated with mLNVs-DOX-MH. Blue spots indicate presence of iron in the tumor. (C) Fe quantification in the tumor by ICP-OES. The amount of Fe in the tumors of mLNVs-DOX treated mice is significantly higher than that in control animals (t = 0.009). (D) Representative T₂ maps of tumors of saline (left) Vs. mLNVs-DOX (right) treated mice (scale bar represents T₂ in seconds). (E) Quantification of the average T₂ of the tumor of animals injected with saline (yellow) Vs. animals treated with mLNVs-DOX (blue) (** = t = 0.009). (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)
4. Conclusion

Here we developed an effective, green and simple method for the preparation of magnetic lipid nanocomposite vehicles from *Carnauba* wax with enhanced anticancer activity and low toxicity. This theranostic nanoplatform served to efficiently encapsulate magnetic nanoparticles and a chemotherapeutic drug, providing a longitudinal non-invasive imaging capability by MRI for the diagnosis and follow-up of the tumor, as well as a close control over the release profile of the drug through the combination of passive diffusion plus magnetic hyperthermia induction. Our results indicate that mLNVs show total biocompatibility whereas mLNVs-DOX display a remarkable dose-dependent cytotoxicity in malignant melanoma cells. In *in vivo* animal studies also served to demonstrate that mLNVs-DOX display a significant anti-tumor activity. In addition, chemotherapy with mLNVs-DOX combined with AMF-induced hyperthermia, exhibited a strong cytotoxic effect in malignant melanoma cells both, in vitro and in vivo, even at relatively low DOX doses. The higher therapeutic activity provided by the developed mLNVs compared to the free drug relies in a series of interconnected events which, one after the other, converge in an improved therapeutic index. First, the solid hydrophobic wax matrix was able to accommodate a relatively high amount of DOX. Second, their suitable particle size and high colloidal stability in aqueous solution, together with their demonstrated biocompatibility, enable systemic administration and significant accumulation at the tumor site, presumably driven by the EPR effect. At the cellular level, tumor cells internalize the drug-loaded lipidic vehicles with high efficiency most likely through clathrin-mediated endocytosis, meaning that higher doses of drug (compared to liposomal vehicles with high efficiency most likely through clathrin-mediated endocytosis) results in a significant anti-metastatic effect. In addition, we find it relevant to highlight here that during the first FDA-approved nano-drug release effect allows an improved local efficacy whereas mLNVs-DOX display a remarkable dose-dependent diffusion from the mLNVs. This induces an on-demand *in situ* drug burst that precipitates drug accumulation in cancer cells, enhancing therapeutic activity and also helping avoid potential drug resistance phenomena. On the other hand, this local heat generation not only activates apoptotic/necrotic cell death pathways *per se*, but also sensitize tumor cells to cancer chemotherapy. Altogether, these mechanisms account for the synergistic thermochemo-therapeutic activity observed both *in vitro* and *in vivo*. Therefore, here we demonstrate that the combination of chemotherapy with thermotherapy can establish a synergistic platform for treatment of solid tumors under lower drug dosing schemes through a drug delivery system systemically administered, which may realize the dual goals of reduced systemic toxicity and enhanced anti-tumoral efficacy. In addition, we find it relevant to highlight here that during the reviewing process of the manuscript, another study by our group was published that evidences that the sustained release of the drug upon particle arrival to the target tissue, results in a significant anti-metastatic effect [66]. This sustained in situ release effect allows an improved local efficacy and reduced toxicity, compared to that reported for liposomal formulations where the release is faster, causing possible adverse effects such as palmopantran erythrocytosis syndrome.

CRediT authorship contribution statement

Lorena García-Hevia: Methodology, Investigation, Validation, Resources, Formal analysis, Visualization, Writing – original draft. Inigo Casafont: Investigation, Resources, Writing – review & editing. Jessica Oliveira: Investigation. Nuria Teran: Investigation. Mónica L. Fanaraga: Resources, Supervision, Writing – review & editing. Juan Gallo: Conceptualization, Methodology, Investigation, Validation, Resources, Supervision, Writing – original draft. Manuel Bainobre-López: Conceptualization, Methodology, Resources, Visualization, Supervision, Writing – review & editing, Project administration, Funding acquisition.

Declaration of competing interest

The authors declare no conflict of interest.

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Appendix A. Supplementary data

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