Directed evolution allows the effective engineering of proteins, biosynthetic pathways, and cellular functions. Traditional plasmid-based methods generally subject one or occasionally multiple genes-of-interest to mutagenesis, require time-consuming manual interventions, and the genes that are subjected to mutagenesis are outside of their native genomic context. Other methods mutagenize the whole genome unselectively which may distort the outcome. Recent recombiner- and CRISPR-based technologies radically change this field by allowing exceedingly high mutation rates at multiple, pre-defined loci in their native genomic context. In this review, we focus on recent technologies that potentially allow accelerated tunable mutagenesis at multiple genomic loci in the native genomic context of these target sequences. These technologies will be compared by four main criteria, including the scale of mutagenesis, portability to multiple microbial species, off-target mutagenesis, and cost-effectiveness. Finally, we discuss how these technical advances open new avenues in basic research and biotechnology.

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Introduction
On a sufficiently long timescale with a large enough population size, biological evolution can produce myriad intricate solutions to various selective pressures. Over time, the best performing genetic variants are continuously selected resulting in highly specialized gene products with optimal properties. Humans have long sought to speed up and control this process to produce whole organisms or specific biomolecules with desired traits [1]. With the advent and continuing advancement of molecular biological techniques, efforts to direct evolution have greatly increased in specificity, capable of targeting single genes within organisms [2,3]. The concurrent development of highly efficient methods for the screening of gene variant libraries [4,5] has allowed for the isolation of a range of enzymes with improved or completely novel functions [6].

The most comprehensive approach for achieving these objectives requires saturation mutagenesis, that is, the ability to generate and screen all possible amino acid variants and their combinations at as many positions of a protein as possible. Although a variety of techniques have long existed capable of generating gene variant libraries towards this goal, recent years have seen the development of more refined mutagenesis technologies with increased targeting precision, increased ranges of attainable mutation rates, and decreased biases in mutational spectra. We briefly summarize these most recent advances and their related applications, focusing on tools developed and employed in microbial systems. These technologies can be broadly categorized based on whether the mutagenized target DNA is on an extrachromosomal element or on genomic DNA. While the former is more amenable to a wide variety of highly precise strategies, which allow for true saturation, the latter allows probing the effects of mutations in their truly native contexts by coupling the mutation generation and variant selection steps. Finally, we highlight recent approaches that are overcoming these limitations of mutagenesis of user-defined chromosomal segments and offer new possibilities for both fundamental evolutionary biology questions, as well as industrial applications.

Extrachromosomal mutagenesis
Extrachromosomal mutagenesis methods have the inherent ability of focusing the generation of genetic variants to a specified segment of DNA, allowing for saturation studies of selected regions of interest. However, these libraries are generated separately from the functional selection process and require labor-intensive cloning and transformation steps that often present a limit to the final number of variants that are screened. The most long-standing such method has been error-prone PCR [7], which makes use of the low fidelity of DNA polymerases under certain conditions. This approach has long been
used for numerous protein engineering applications to attain novel variants for example, with new catalytic activities [8], improved stability [9], or novel binding capabilities [10]. Drawbacks of error-prone PCR methods include relatively low per base mutation rates and inherently biased mutational spectra making it impossible to achieve saturation [11]. Improvements to overcome these limitations have been made in techniques such as ‘sequence saturation mutagenesis’ where a universal base is inserted throughout the target sequence [12] and also in ‘casting error-prone PCR’, where target sequences are divided up into smaller fragments [13], making for higher levels of mutational coverage.

A more targeted PCR-based approach that allows for true saturation of selected positions but generates variants of much shorter sequences, is site saturation mutagenesis (SSM), which utilizes synthetic oligonucleotides carrying one or more degenerate codon (such as NNK). To increase efficiency of this approach, prior identification of key residues of the given gene-product through phylogenetic analysis of homologous proteins is usually performed, and regions deemed important for functionality are then targeted. Numerous variations of this technique exist, the most common being QuickChange mutagenesis [14] where overlapping oligonucleotides carrying the degenerate codons are used to amplify the target sequence from a plasmid. Recent variations of SSM include nicking mutagenesis [15] and mutagenesis with reversibly terminated deoxyinosine triphosphates [16], both of which allowed for comprehensive saturation libraries of the active sites of the bla gene in Escherichia coli encoding TEM-1 β, as well as a two-step PCR strategy applicable to difficult-to-randomize genes [17]. SSM has numerous applications, including the engineering of protein binding and selectivity [18], increased enzymatic activity [19], or enhanced therapeutic efficacy [20]. Most recently, SSM was utilized for the mutagenesis of phage tail fiber residues, limiting bacterial phage resistance, thereby increasing efficiency of phage therapy [21].

Recent advances in DNA synthesis capabilities have allowed the massively parallel in vitro generation of gene variant libraries by high-throughput oligo synthesis [22]. Although such oligos are limited in size (∼350 nucleotide maximal length), this has enabled complete saturation mutagenesis of short genes, including a tRNA gene in yeast [23]. Recently, tiling of multiple (19 in this case) such oligonucleotide libraries allowed for the generation of the complete first-order fitness landscape of a much larger adeno-associated virus capsid gene [24]. The high cost of DNA synthesis has been an obstacle in generating large gene variant libraries in this fashion, however techniques such as DropSynth, an emulsion-based DNA synthesis method [25] hold promise in making this approach more attainable.

Several methodologies also exist for mutating episomal target genes in a continuous manner, which has the advantage of not requiring prior in vitro synthesis of variants of PCR-based or synthesis-based approaches. Many of these techniques utilize error-prone (EP) variants of DNA polymerases for replicating plasmid DNA leading to mutagenesis of the target sequence. This was originally achieved by transforming the vector into a mutator host strain with EP DNA polymerase enzymes and defective/deleted mismatch-repair systems such as E. coli strain XL1-Red [26]. However, the systematically high mutation rates of such strains eventually lead to deleterious effects in the cell, slowing down and making the cells difficult to transform. A more targeted approach utilizes an EP DNA polymerase I (Pol I) enzyme to mutagenize the cargo of a Pol I-dependent plasmid [27]. A more refined version of this principle was developed recently in yeast termed OrthoRep, where the replication of a plasmid carrying the targeted DNA sequence is fully dependent upon an engineered orthologous EP DNA polymerase that otherwise does not replicate the host genome or other plasmids [28]. This system allowed the generation of a detailed fitness landscape of the malarial dihydrofolate reductase against the anti-malarial drug pyrimethamine. An entirely different approach utilizes bacteriophage and their lifecycles as vessels for mutagenizing a target gene. In phage-assisted continuous evolution (PACE), propagation of the M13 bacteriophage relies on bacterial production of the pIII infectivity protein, which in turn is dependent on functional library variants encoded within the phage. In this fashion, genes of interest can be encoded on M13 and continuously mutagenized to rapidly generate saturation libraries. PACE was recently employed to evolve Bacillus thuringiensis δ-endotoxin variants able to target previously resistant insect pests [29], to generate a variety of proteins with improved soluble expression [30], and to evolve Cas9 variants with altered PAM specificity and higher precision [31].

Genomic strategies

Targeting chromosomal DNA sequences for mutagenesis has the advantages of eliminating labor-intensive cloning and PCR steps and coupling the variant generation and selection steps, all while maintaining the native genetic context of the target. The first approaches aiming to generate chromosomal gene variant libraries utilized various DNA damaging forces or compounds affecting the entire chromosome of an organism. A range of both physical (e.g. ultraviolet irradiation, gamma rays) and chemical (e.g. ethyl methane sulfonate, nitrous acid) mutagens induce mutations at random sequences throughout the genome [32] and can be utilized for genome-wide gene inactivation screens.
Chemical mutagenesis protocols are conceptually simple and broadly applicable, but they have associated health hazards, and the associated mutational spectra are generally biased. In a similar vein, a mutagenesis plasmid (MP) approach has been developed, where selected dominant mutator genes are expressed from a vector in the bacteria of interest, leading to a systematic increase in mutation rates with less bias in the mutational spectra than physical and chemical approaches [33]. Overall, mutator strains and chemical mutagenesis do not require specification of the genomic regions relevant for the selected phenotype: they increase overall bacterial genomic mutation rate. As a consequence, they cannot be focused to specific regions for in-depth saturation studies, and result in deleterious off-target effects.

Alternatively, synthetic constructs can be genomically integrated to achieve targeted mutagenesis in a continuous fashion. In one approach dubbed in vivo continuous evolution (ICE), retroelements are constructed in yeast to encode a targeted gene of interest which undergoes EP reverse-transcription and genomic integration in a continuous fashion [34]. In another approach, an array of specific sites can be genomically integrated next to a selected region of interest to which a glycosylase enzyme is recruited that is capable of mutagenizing a ~20 kb genomic region [35]. These approaches solve the problem of localizing mutagenesis within the genome, however they require extensive prior construct development resulting in considerable modifications to the native contexts.

**Targeted mutagenesis of multiple genomic loci**

Recent years have seen the development of a number of diverse strategies that all aim to combine the high precision of extrachromosomal mutagenesis with genomic targeting for the saturation mutagenesis of specified genomic sequences within their native contexts. Two key technologies have enabled these advances: the development and optimization of single-stranded oligonucleotide-based recombineering methods [36], and the advent of CRISPR-Cas genome engineering technologies [37]. These approaches allow for unprecedented precision in the targeted modification of microbial genomes, and, through various strategies, can be adapted to mutagenize distinct chromosomal regions (Figure 1 and Table 1).

Recombineering-based approaches rely on the annealing of synthetic single-stranded oligonucleotides to the lagging strands at open replication forks. This process requires specific single-stranded DNA annealing proteins (e.g. the phage λ’s Red Beta protein for E. coli [38] or other RecT variants [39]) to work at a high efficiency in a given organism. In a landmark paper, recombineering was developed to introduce multiple mutations across the genome in a process called multiplex automated genome engineering (MAGE) [40]. 20 separate oligonucleotides containing degenerate ribosome binding site (RBS) sequences were

![Figure 1](image.png)

**Figure 1**

Schematic representation of microbial genome editing methods capable of targeted saturation genome-mutagenesis. Recombineering-based approaches rely on single-stranded DNA oligonucleotide-stranded or double-stranded DNA cassette-mediated homologous recombination. (a) MAGE, MAGE-Seq, MO-MAGE, eMAGE utilize single-stranded DNA oligonucleotides that carry user-defined mutations and incorporate those into the genomic target. (b) TRMR achieves the same outcome by recombining selectable dsDNA cassettes, that carry the desired modification, into the target. (c) DiVERGE uses partially overlapping DNA oligonucleotides that carry randomly distributed random point-mutations along their entire length to perform mutagenesis at the target region. (d) Methods relying on Cas9-induced double-stranded breaks plus homologous recombination (Cas9-induced DSB + HDR) exploit the lethal effect of CRISPR-Cas9-induced DSBs to select the integration of an editing DNA cassette that is carrying the modification-of-interest. (e) Catalytically impaired Cas9- (dead(d) or nicking(n))- guided methods exploit Cas9’s ability to sequence-specifically recognize the target sequence and bring it to the proximity of a Cas9-fused mutator enzyme and thus introduce desired mutations. See section ‘Targeted mutagenesis of multiple genomic loci’ for an extended description of each method.
simultaneously targeted to various genes all involved in the biosynthesis of lycopene, leading to a fivefold increase in the production of this industrially relevant isoprenoid compound in only three days. In a method termed trackable multiplex recombineering, the MAGE approach was further refined to include barcodes within each oligonucleotide to allow for massively parallel mutagenesis of multiple genomic regions and the subsequent identification of modified sequences that resulted in improved phenotypes of interest [41]. This approach allowed for the mutagenesis of the RBSs of close to all genes in *E. coli* to modify their expression levels allowing improved growth in various environments [42]. MAGE can be employed in a highly focused manner, as synthesizing a library of oligonucleotides each carrying a degenerate codon of the same gene, allowed for the saturation codon mutagenesis of the essential gene *infA* in *E. coli* [43]. Measuring the fitness of each individual variant, combined with amplicon deep sequencing, enabled the in-depth analysis of the effects of codon usage across an entire gene.

### Table 1

| Basis of technology | Method | Targeting window, efficiency | Applicable species | Off-target effects | Cost |
|---------------------|--------|------------------------------|--------------------|--------------------|------|
| Recombineering-based | MAGE [40], MAGE-seq [43] | Up to 30 nucleotides using a single oligo or hundreds of nucleotides (e.g. 219 of essential gene *infA*) in parallel using multiple oligos (1 per 1–2 saturated codons) | Optimized for *E. coli* and available in multiple Gammaproteobacteria | High because MMR deficient strain required for high efficiency, but the use of inducible dominant-negative MMR variant (pOPTMAGE) can eliminate off-target effects | Cost-effective, however each oligonucleotide can only mutagenize a target up to 30 bp |
| TRMR [41] | | Thousands of nucleotides in parallel using multiple oligos | Optimized for *E. coli* | Low | High cost, due to the necessity of high-throughput DNA synthesis |
| MO-MAGE [44] | | Thousands of nucleotides in parallel using multiple oligos | Optimized for *E. coli* | High, MMR deficient strain required for high efficiency | High cost, due to the necessity of high-throughput DNA synthesis |
| Eukaryotic MAGE [48] | | Hundreds of nucleotides in parallel using multiple oligos, constrained by requirement for replication fork, rarer in eukaryotes | Optimized for *S. cerevisiae* | High, MMR deficient strain required for high efficiency | Cost-effective, however each oligonucleotide can only mutagenize a target up to 30 bp |
| DIVERGE [47] | | Thousands of nucleotides in parallel using multiple oligos | Optimized for *E. coli*, applicable to a range of *Enterobacteriaceae* | Undetectable due to usage of inducible dominant-negative MMR variant | Cost-effective, each oligonucleotide can mutagenize a target up to 30 bp |
| Cas9-induced DSB, HDR | CREATE [53] | Thousands of nucleotides in parallel using multiple repair cassettes | Optimized for *E. coli*, applicable to *S. cerevisiae* | Not examined in-depth, expected to be low | High cost, due to the necessity of high-throughput DNA synthesis |
| CRISPR library [55], CHAnGE [56], MAGE-Seq [57], CRISPR variant libraries [58], CasPER [59°], CRISPEY [60] | | Thousands of nucleotides in parallel using multiple repair cassettes | Optimized for *S. cerevisiae* | Low, Cas9-mediated targeting showed high specificity | High cost, due to the necessity of high-throughput DNA synthesis |
| dCas9/nCas9-guided | AID-induced mutagenesis [61–63] | Maximum of 2 parallel targets demonstrated, mutagenesis limited to 100 nucleotides surrounding PAM-constrained target site, high bias in mutational spectra | *E. coli*, *S. cerevisiae*, human cells | Potentially high | Moderate, due to the necessity of plasmid construction before mutagenesis |
| | EvolvR [64] | Targeting of 2 parallel targets demonstrated, mutagenesis limited to 50–350 nucleotides in vicinity of PAM-constrained target site with declining mutagenesis with increased distance | Optimized for *E. coli* | High, low-fidelity DNA polymerase raises background mutation rate over 100-fold | Moderate, due to the necessity of plasmid construction before mutagenesis |
In order to scale up the mutagenizing capabilities of MAGE to allow for potential saturation of extended genomic targets and enhanced multiplexability, microarray-oligonucleotide (MO)-MAGE was developed, where the mutation-inducing oligos are synthesized from microarray chips, allowing for parallel synthesis of large (>55,000) libraries [44]. Alternatively, the introduction of exogenous oligos to generate variants may be circumvented through a retroelement-based approach where a mutagenic T7 RNA polymerase enzyme generates variants of a sequence encoded on a retroelement in a continuous manner [45]. A specialized reverse transcriptase ultimately generates variants of single-stranded DNA which then edits the target sequence through ssDNA-recombineering.

A key drawback of MAGE-based recombineering approaches is the requirement of a mismatch repair (MMR)-deficient host for high efficiency mutagenesis. This leads to a high background mutation rate, leading to several off-target mutations, potentially confounding the phenotypic effects of saturation mutagenesis of the targeted region. One solution to this obstacle is the utilization of counter-selection markers such as the tetA-sacB system [46] or a system employing ccdB [47]. Through a two-step recombination process, the counter-selectable markers are integrated at the genomic site of interest, which is subsequently targeted using mutagenizing oligos. Counter-selection allows enrichment of cells which have incorporated the mutagenizing oligos all without the requirement of MMR inactivation. Alternatively, a simplified approach dubbed portable, plasmid-based MAGE (pORTMAGE) was developed, which utilizes inducible expression of a dominant negative MMR protein allele to achieve high efficiency recombineering while eliminating off-target effects [48]. Building on this advance, it became possible to specifically target extended genomic regions for saturation mutagenesis without any detectable off-target effects. This was achieved in a method called directed evolution with random genomic mutations (DiVerGE), which utilizes pools of oligonucleotides synthesized using a soft-randomization protocol (where the alternative nucleotides are spiked in at low (0.5–2%) amounts) at each nucleotide position [49**]. Such a synthesis approach significantly reduces the oligonucleotide costs of other methods such as MO-MAGE. The tiling of such 90mer oligos allows for the coverage of entire chromosomal genes for saturation mutagenesis. DiVerGE simultaneously targets multiple, user-defined regions, up to 10 s of kilobases in total, and has broad, controllable mutagenesis spectra for each nucleotide position [49**]. Importantly, DiVerGE is applicable to a range of bacterial host species without the need for prior genomic modification and off-target mutagenesis rate is expected to be very low [49**]. DiVerGE was utilized to perform simultaneous combinatorial saturation mutagenesis of the 4 genes (a total of 9.5 kb) encoding the target proteins of the antibiotics ciprofloxacin and gatifloxacin [39,49**], while saturation mutagenesis of the target gene for the drug trimethoprim resulted in combinations of 5 mutations showing a >3900-fold increase in drug resistance [49**].

Overall, recombineering-based approaches now allow for the most extensive and controllable mutagenesis of multiple chromosomal regions in microbes, opening entirely new possibilities for future applications (see future perspectives).

Despite these unmatched capabilities, recombineering-based approaches do have some inherent limitations. Recombineering relies on active replication forks within the target cell, meaning the slower division time of eukaryotes makes the approach less efficient [50]. Also, ssDNA annealing proteins are not universal in their efficiencies in diverse bacterial organisms, meaning specific systems have to be optimized for different species [39, 51–53, 68]. Finally, it generally relies on the in vitro synthesis of oligonucleotides to generate diversity. The advent of CRISPR-Cas-based gene editing technologies has offered solutions to some of these limitations. Double-stranded breaks of chromosomal DNA greatly enhance the recombination frequency of introduced homologous templates. Repurposed CRISPR-based systems (generally employing Cas9) can specifically cleave a genomic sequence of interest, leading to a vast improvement in the frequency of edited microbial cells [54]. Combining this capability with large-scale oligonucleotide synthesis led to the development of CRISPR-enabled trackable genome engineering (CREATE), which utilizes pools of 10^7–10^9 barcoded oligos to achieve genomic mutagenesis at chromosomal sites in bacteria [55]. A number of similar approaches were recently developed in yeast [56, 57, 58*, 59**, 60, 61], demonstrating the expanded potential of CRISPR-based targeted mutagenesis approaches in eukaryotes (see Box 1 for specific applications of these technologies).

All of these CRISPR-based methods require the prior synthesis of large pools of DNA oligonucleotides which serve as the editing templates for gene variation generation. Fusing various mutagenizing enzymes to a catalytically inactive version of Cas9 (dCas9) allows for their targeted localization within the genome, allowing for highly specific mutagenesis. One such approach utilizes fusion [62] or recruitment [63] of activation-induced cytidine deaminase (AID) to dCas9 to generate targeted mutagenesis specified by the single guide RNA (sgRNA) sequences. Using multiple sgRNAs allowed for tiling of longer mutagenized sequences and was used to identify drug resistance mutations against various cancer therapeutics in mammalian cells [62, 63]. A similar approach fused AID to zinc-finger and
Box 1 Current applications of CRISPR-based mutagenizing technologies

CRISPR-enabled trackable genome engineering (CREATE) combines the genome editing capabilities of CRISPR-Cas9 with large-scale DNA oligo synthesis to achieve targeted chromosomal mutagenesis in bacteria [55]. This approach was used to saturate all codons of the folA drug-target gene in E. coli, and identify all resistance conferring individual mutations. CREATE can be used in multiplex, and was used to target 50 000 genomic sites to select for variants with improved tolerance to temperature and to the industrial solvents furfural and acetate [55]. CREATE can also be performed iteratively, generating combinations of thousands of mutations to achieve 60-fold improvement in the production of the industrially important chemical 3-hydroxypropionic acid [66]. The technique has also been used for the parallel mutagenesis of 19 genes involved in lysine metabolism in E. coli, identifying determinants capable of increasing production of the metabolite [67]. Building upon the basic principles laid down by CREATE, several methods have been recently developed to expand these capabilities to eukaryotes as well. These approaches have allowed the genomic integration of large libraries of variants and have enabled a wide variety of applications, including: determining the functional consequences of premature-termination codons at various locations within all annotated essential genes [57*], the saturation mutagenesis of a 29 amino acid region of the Siz1 protein for increased tolerance to the growth-inhibitor furfural [58*], the saturation editing of the essential gene SEC14 and identification of amino acids critical for chemical inhibition of lipid signaling [59*], the generation of a set of tiling deletion mutants for characterization of the SGS1 DNA helicase enzyme [60], the generation and screening of combinations of mutations in two key enzymes of the mevalonate pathway resulting in improved isoprenoid production [61], and studying the fitness consequences of 16 006 natural genetic variants through a retroelement-based approach to generate variation [62].

transcription activator-like effector proteins to achieve targeted variant generation in E. coli [64]. Finally, a CRISPR-guided Cas9 nickase was recently used to guide an engineered EP nick-translating DNA polymerase to specific genomic target sites, raising mutation rate by 3–4 orders of magnitude compared to background levels [65**]. This system, termed EvolvR is capable of generating all single substitutions in a 60-nucleotide window after 16 hours in 1 μl of saturated culture. Notwithstanding certain limitations of existing CRISPR-guided targeted genomic mutagenesis tools such as biases in mutational spectra, potential off-target effects, limited targeting window size, and an increased background mutation rate in the case of EvolvR, these technologies hold great promise in potential applications going forward.

Future perspectives for in vivo chromosomal saturation mutagenesis

The technologies currently allowing for the most controlled and complete mutagenesis of chromosomal sequences of interest (such as DiVerGE [49**], CREATE [55], and EvolvR [65**]) will open new doors in what is possible in directed evolution. Broadly, examples of these future applications include: (1) Targeted mutagenesis along the full length of multiple genes within a genome. This will allow the engineering of novel cellular functions involving multiple proteins, such as evolving novel metabolic functions from complex pathways. (2) Metabolic engineering in previously underutilized species. These above techniques can be adapted to a range of bacteria, including those with untapped metabolic potential resulting in optimization of novel industrially relevant pathways. (3) Saturation mutagenesis of multiple genes, allowing the directed evolution of multiprotein complexes. Improvement of complex traits often requires co-evolution of interacting amino acids coded at distinct loci, whose mutations provide no benefits individually. (4) Forecasting the dynamics of resistance evolution to novel antimicrobial drugs. System-wide mutagenesis affecting gene expression levels will aid in identifying primary drug targets and mechanisms of action. Once these are identified, saturation mutagenesis of the encoding genes will allow detailed fitness landscapes in the presence of a given drug. (5) Optimization of in vitro synthesized DNA constructs. In vitro constructed DNA elements encoding for example, biosynthetic pathways, genetic circuits, or entire genomic segments often lack clear design principles thus leading to suboptimal performance. High-throughput variant generation of the constructs will lead to rapid optimization. Finally, (6) fundamental evolutionary biology questions, such as the conservation of epistatic effects between related species or the phenotypic effects of varying codon usage in different species could be studied in greatly enhanced detail.

In summary, the last several years have seen great strides in the ability to generate genetic variant libraries capable of saturation of selected sequences. Many of these techniques can complement each other and depending on the studied organism, the level of specificity, targeting window size, and level of saturation, the ideal strategy can be chosen for a range of diverse applications.

Conflict of interest statement

The authors declare competing financial interest. B.C., A.N., and C.P. are listed as inventors on patent application related to DiVerGE (PCT/EP2017/082574 (WO2018108987 Mutagenizing Intracellular Nucleic Acids).

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Targeted chromosomal mutagenesis in microbes

Csörgő, Nyerges and Pál

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