Spin transport in a lateral spin valve with a suspended Cu channel
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We study spin transport through a suspended Cu channel by an electrical non-local 4-terminal measurement for future spin mechanics applications. A magnetoresistance due to spin transport through the suspended Cu channel is observed, and its magnitude is comparable to that of a conventional fixed Cu lateral spin valve. The spin diffusion length in the suspended Cu channel is estimated to be 340 nm at room temperature from the spin signal dependence on the distance between the ferromagnetic injector and detector electrodes. This value is found to be slightly shorter than in a fixed Cu. The decrease in the spin diffusion length in the suspended Cu channel is attributed to an increase in spin scattering originating from naturally oxidized Cu at the bottom of the Cu channel.

Spin mechanics, a coupling between spin angular momentum and mechanical motion, has emerged as one of the modern spintronics fields. A typical example is the Einstein-de Haas effect, where reorientation of the magnetization induces mechanical rotation due to angular-momentum conservation. It has not been easy to study this effect because the spin torque created by this effect is minute relative to the total angular momentum in a material, though many efforts have been made to do so. However, a recent study updated the situation by using spin-wave spin currents to inject a sufficient amount of angular momentum into a ferrimagnetic insulator. The authors fabricated an Y3Fe5O12 (YIG)-based cantilever and generated a thermal gradient along the long axis direction of the YIG cantilever, which allowed generating a spin-wave spin current in the YIG by the spin-Seebeck effect. When a resonance vibration of the YIG cantilever was detected using a laser Doppler vibrometer, an additional resonance vibration that appeared at different frequencies was observed under the spin current injection into the YIG, which is ascribed to the generation of mechanical motion by an additional magnetization under the spin current injection, i.e., manifestation of the Einstein-de Haas effect.

Towards further progress of the Einstein-de Haas effect from a modern spintronics view, a material possessing the following physical properties is promising: electrical conductivity and low stiffness. Electrical conductivity is especially required to replace the spin-wave spin current with a conventional spin current, which enables expansion of the material platform for spin mechanics studies. Low stiffness is also required to detect a small mechanical momentum due to the Einstein-de Haas effect. The YIG cantilever exhibits a considerably low frequency (~20 kHz) owing to its very long shape due to the very high elastic constants, which still limits the fusion of spin mechanics and microelectromechanical systems.

Hence, it is still quite significant to implement a search for a conductive and soft material in which spin current can be injected to observe the Einstein-de Haas effect. Here, we focus on Cu, which is conductive, is soft, and possesses a significantly long spin diffusion length at room temperature, and establish fabrication processes for a Cu-based lateral spin valve with a suspended-channel structure. A lateral spin valve is a conventionally used device to study a spin-current spin transport and the suspended structure is established by introducing a sacrificial layer beneath the channel. The number of studies on spin transport in a suspended channel is currently quite low, with graphene being the only example to the best of our knowledge. Graphene is an atomically thin material, and thus, it is sensitive to impurities originating from a substrate. Spin transport in suspended graphene has been investigated by an electrical method and clarified to show a spin diffusion length longer than that of a conventional graphene channel due to the elimination of the effect from the substrate. Meanwhile, spin transport in other materials with a suspended structure has not yet been reported, which is the other significance of our study.

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Results

Figure 1a–c show the fabrication process of a Cu-based lateral spin valve (LSV) with a suspended channel. Square-shaped holes (2.0 × 1.8 μm² in size and 50 nm in depth) were fabricated on a SiO₂(300 nm)/Si substrate by using electron-beam (EB) lithography and reactive ion etching using CF4 (the value in brackets indicates the thickness). These holes were filled with Al deposited by thermal heating evaporation prior to removing the resist. LSVs consisting of Cu(100 nm)/Ni₈₀Fe₂₀(25 nm) were fabricated using a lift-off process as the Cu channel was placed on the Al. Before evaporation of the Cu, the top of the Ni₈₀Fe₂₀ (Py) layer was etched with Ar-milling to remove residual resist to improve the quality of the Py/Cu interfaces. This process was performed ex situ of the Cu deposition chamber. Finally, a suspended Cu channel was formed by removing the Al beneath the Cu by using 2.38% tetramethyl-ammonium-hydroxide (TMAH) aq. We named the LSVs with suspended channels Sus-LSVs. LSVs without suspended channels, i.e., conventional Cu spin valves, were also fabricated on the same substrate, named Fix-LSVs. Spin transport of the Fix-LSVs was measured before treatment with TMAH aq. Figure 1d,e show an AFM image of a Sus-LSV and line profile of the cross-sectional device structure, respectively. An LSV structure was formed as designed above the trench, and the heights of the Cu channel and Py electrodes above the trench were the same as those on the substrate. Height from the bottom of the hole to the top of the Cu channel was 150 nm (see the line profile #2), as expected from the depth of the hole (50 nm) and the channel thickness (100 nm).

Figure 2a,b show the non-local 4-terminal magnetoresistance (MR) at room temperature of Fix- and Sus-LSVs when the centre-to-centre distance of the two Py electrodes (L) is set to 320 nm and 300 nm, respectively. Rectangular-shaped MRs were observed, which means that spin transport through the suspended Cu channel was achieved. ΔR = ΔV/I was estimated to be 3.2 and 4.0 mΩ from Fix- and Sus-LSVs, respectively, where ΔV is the difference in the voltage under anti-parallel and parallel states of the Py electrodes and I is the source current.

To obtain the spin diffusion length of the Cu channel, the L dependence of MRs was measured (see Fig. 3). As mentioned in the sample preparation, the Py surface was exposed to air before evaporation of the Cu so that non-negligible interface resistance due to the natural oxide layer exists. Thus, the description of the L dependence changes according to the size of the interface resistance of the Py/Cu interface and spin resistance of the Cu channel. We measured the interface resistances Rᵢ of Fix- and Sus-LSVs by a 3-terminal measurement, and they
were estimated to be 16.2 ± 9.4 Ω and 20.9 ± 16.4 Ω, respectively (note that the uncertainties were estimated as the standard errors from the measurement of devices with different values of $L$). We also estimated the resistivity of our Cu channel in the Fix- and Sus-LSVs to be 2.92 × 10⁻⁸ Ω∙m via a conventional 4-terminal measurement. Hence, the spin resistances of Cu channels $R_{SN}$ were estimated to be 0.38 ± 0.04 Ω in the Fix-LSV and 0.35 ± 0.03 Ω in the Sus-LSV. Here, $R_{SN}$ is described as $R_{SN} = \rho \lambda / A$, where $\rho$ is the resistivity, $\lambda$ is the spin diffusion length, and $A$ is the cross-sectional area of the channel. We assumed a spin diffusion length of Cu $\lambda_{Cu} = 350$ nm at room temperature, and $A$ was obtained from SEM images for each device (not shown). Since $R_I$ was much larger than $R_{SN}$, $\Delta R$ could be described as follows:

$$\Delta R = P^2 R_{SN} e^{-L/\lambda_{Cu}}.$$  \hspace{1cm} (1)

Here, $P$ is the spin polarization at the Cu/Py interface. The natural logarithm can be taken on both sides of Eq. (1), yielding:

$$\ln(\Delta R) = -\frac{L}{\lambda_{Cu}} + \ln(P^2 R_{SN}) .$$  \hspace{1cm} (2)

Then, we estimated $\lambda_{Cu}$ to be 390 ± 40 nm in the Fix-LSV and 340 ± 40 nm in the Sus-LSV from the slope of the linear relationship between ln($\Delta R$) and $L$, as shown in Fig. 3a. The solid lines in Fig. 3a show the fitting lines...

Figure 2. Magnetoresistance in the non-local 4-terminal measurement with (a) a Fix-LSV (the centre-to-centre distance of Py electrodes $L = 320$ nm) and (b) a Sus-LSV ($L = 300$ nm).

Figure 3. (a) $L$ dependence of $\Delta R_S$ obtained from the Fix-LSV and the Sus-LSV. Here, $L$ is the centre-to-centre distance of the Py electrodes, and $\Delta R_S$ is described as $\Delta V/I$, where $\Delta V$ is the difference in voltage between the anti-parallel and parallel states of the Py electrodes and $I$ is the source current. The solid lines are obtained from Eq. (1) in the main text, with $\lambda_{Cu} = 390$ nm in the Fix-LSV and $\lambda_{Cu} = 340$ nm in the Sus-LSV. (b) Natural logarithm of (a) on the vertical axis. The solid lines are obtained from Eq. (2) in the main text. The error bars represent the standard errors obtained from the parallel-state voltage in Fig. 2.
relative to Eq. (1), with $\lambda_{Cu}$ were set to the values estimated above. We also carried out a minor loop measurement to confirm that the magnetoresistance is ascribed to the successful spin transport through the Cu channel (see the Supplemental Information).

**Discussion**

The spin diffusion length of the Sus-LSV was slightly shorter than that of the Fix-LSV, and the suspended structure did not seem to influence the spin transport in Cu. It is attributable to the formation of naturally oxidized Cu at the bottom surface, i.e. the spin scattering effect by naturally oxidized Cu as reported by Kimura et al. In Kimura’s study, the authors did not intentionally oxidize the surface of the Cu channel. However, suppression of spin signals becomes more salient in thinner Cu channels, and they clarified that the suppression is attributed to the surface spin scattering by the oxidized layer. For the suspended-Cu, the bottom side was exposed to air, resulting in oxidation; hence, the spin scattering probability in a suspended-Cu spin valve can be enhanced rather than a conventional structure because spin-scattering enhancement takes place on the bottom surface of the suspended Cu.

Next, we note that the spin signals of the Sus-LSV exhibited slightly larger spin signals comparing to those of the Fix-LSV when $L \leq \lambda_{Cu}$. As Eq. (1) teaches us, the spin resistance $R_{SN}$ gives dominant contribution to spin signals when $L \leq \lambda_{Cu}$ when we postulate that $P$ in the Fix- and Sus-LSVs are the same. The ratio of $R_{SN}$ in the Sus-LSV to that in the Fix-LSV is estimated to be $1.94 \pm 0.78$ from the intercepts of the linear fittings of Fig. 3b, which can be explained by the existence of oxidized Cu. Since naturally oxidized Cu in air is a semiconductor (cuprous oxide, Cu$_2$O) and highly resistive$^{14}$, the effective cross section, $A$, of the Sus-LSVs can be reduced, resulting in an enhancement in $R_{SN}$. In addition, TMAHaq., used to remove the Al layer in the sample fabrication, may also dissolve the oxidized Cu layer, since previous studies showed that alkali aqueous solutions including ammonia help etch oxide Cu$_2$O$^{15-17}$. This also suggests a decrease in the effective $A$ in the Sus-LSVs via the re-oxidization of Cu in air (note that the Fix-LSVs did not undergo the TMAHaq. treatment). The thickness of the Cu channel was measured with AFM, and it was found to decrease by 2–5 nm after treatment with TMAHaq., which is a reasonable thickness expected from naturally oxidized Cu in air$^{14}$. When we assume that $A$ is reduced after a 5 nm-thick oxidized Cu layer in the surface is dissolved, the ratio of $A$ values is estimated to be 1.2, which is in the range of the ratio of $R_{SN}$ values estimated by the experimental results. Thus, $\Delta R$ in the Sus-LSVs can be larger than that in the Fix-LSVs only due to the oxidation of the Cu surface.

In conclusion, we established a method to fabricate LSVs with suspended Cu channels. This technique is applicable to other spin-current channels. Moreover, we successfully observed spin transport through a channel via non-local 4-terminal measurements. The spin diffusion length was estimated to be 340 nm from the channel-length dependence of the signal amplitude. The small difference between spin diffusion lengths in the fixed and suspended Cu channels is attributed to the oxidation of the Cu on the bottom surface and not to the suspended structure. This result indicates that suspended Cu can be useful for creating cantilevers with a sufficient size to study spin mechanics.

**Methods**

**Sample fabrication.** Square-shaped holes were formed with electron-beam (EB) lithography and reactive ion etching (RIE). The resist for EB lithography was ZEP-520A (Zeon Corporation). RIE was performed for 3 min with CF4, where the gas flow was 50 sccm, the pressure was 5.0 Pa, and the RF power was 50 W. These holes were filled with Al deposited by resistance heating evaporation. Py electrodes were prepared with EB lithography and EB deposition before Cu evaporation to avoid disconnection and bending of the Py electrodes. The Cu channel was also prepared with EB lithography and resistance heating evaporation. Before Cu evaporation, the tops of the Py electrodes were etched with Ar-milling ex situ to remove a residual resist. After fabrication of the LSV structure, the Al was removed from the bottom of the channel by soaking the sample in 2.38% TMAHaq. for 90 s (NMD-3, Kanto Chemical Industry Co., Ltd.).

**Measurement.** For the non-local 4-terminal measurement, current $I$ was injected from one of Py electrode with a current source (SourceMeter, Keithley 2,400), and the voltage on the other Py electrode was detected with a nanovoltmeter (Keithley 2182A), as shown in Fig. 1d. $I$ was set to 300 $\mu$A. A magnetic field $|H| \leq 300$ Oe was applied along the long axis direction of the Py electrodes. To estimate the interface resistance of the Cu/Py interface, we measured the current–voltage characteristics in a conventional 3-terminal measurement setup with SourceMeter and a nanovoltmeter connected to opposite sides of the same electrodes. The voltage ranged from $\pm$ 400 mV, with a step of 40 mV. Every measurement was carried out at room temperature.

Received: 10 April 2020; Accepted: 12 June 2020
Published online: 01 July 2020

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Acknowledgements
This research was supported in part by a Grant-in-Aid for Scientific Research from the Ministry of Education, Culture, Sports, Science and Technology (MEXT) of Japan, Scientific Research (S) "Semiconductor Spincur- rentronics" (No. 16H0633). L.L. acknowledges support from MEXT doctoral scholarship.

Author contributions
K. M. fabricated devices, collected data and analysed results. R.O. and L.L. helped in the experiments. R.O. and M.S. wrote the manuscript. All authors discussed the results.

Competing interests
The authors declare no competing interests.

Additional information
Supplementary information is available for this paper at https://doi.org/10.1038/s41598-020-67762-4.

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