Microplastics in Food: A Review on Analytical Methods and Challenges

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Abstract: Human exposure to microplastics contained in food has become a significant concern owing to the increasing accumulation of microplastics in the environment. In this paper, we summarize the presence of microplastics in food and the analytical methods used for isolation and identification of microplastics. Although a large number of studies on seafood such as fish and shellfish exist, estimating the overall human exposure to microplastics via food consumption is difficult owing to the lack of studies on other food items. Analytical methods still need to be optimized for appropriate recovery of microplastics in various food matrices, rendering a quantitative comparison of different studies challenging. In addition, microplastics could be added or removed from ingredients during processing or cooking. Thus, research on processed food is crucial to estimate the contribution of food to overall human microplastic consumption and to mitigate this exposure in the future.

Keywords: microplastics; seafood; sea salt; density separation; FT-IR; digestion

1. Introduction

Increased consumption of plastic products in modern society has caused microplastic contamination (i.e., synthetic plastic particles less than 5 mm) in nearly all environmental media [1–10]. Microplastic accumulation has been reported in beaches, oceans [1–4], soils and sediments [5–7], and freshwater systems [8–10]. Therefore, it is likely that global contamination of microplastics will be eventually brought back to our dinner table through consumption of various food items. Although a few studies have quantitatively estimated the microplastic consumption of people from contaminated seafood [11–13], salt [14,15], and packaging materials [16–18], the extent of people’s microplastic exposure via food consumption remains largely unknown.

Until recently, microplastic analysis has focused on aquatic environments, including organisms for food consumption [11–13,19–25]. However, seafood is not the only source of microplastics. Many other land-based foods might be contaminated with microplastics as well as processed food that is susceptible to microplastic contamination [18]. In many regions, an increasing number of ready-to-eat meals are available for consumers, and microplastics might be added during processing and packaging, despite the original food rarely containing microplastics [26,27]. An example of how packaging materials increase human exposure to microplastics is leaching of micro- and nano-sized plastic particles from a...
teabag [17]. Additionally, microplastics can be added or removed while processing and cooking raw food for consumption.

The greatest challenge to quantifying microplastic intake via food consumption is the uncertainty of microplastic concentrations in ingredients and cooked food. Microplastic concentrations in food are often very low, requiring tedious pretreatment steps to separate microplastics. Developing standardized experimental protocols for microplastic analysis is also difficult owing to varying food matrices. Although only a few simple steps are needed for isolating microplastics from relatively clean aqueous solutions (e.g., microplastics in sea salts dissolved in water) [14,15], some food matrices contain large quantities of natural polymers and oligomers that are difficult to separate from synthetic plastic particles (e.g., seaweed) [26]. Therefore, microplastic analysis methods for various food items should be compared, and areas requiring further research must be determined.

In this paper, we summarize existing peer-reviewed articles on microplastics in various food ingredients. We also discuss the quantities and types of microplastics as well as analytical methods used for isolating and identifying microplastics from sea salt, fish, shellfish, other ingredients, and processed foods. The advantages and disadvantages of the various analytical methods are compared, and research requirements for improving the assessment of human exposure to microplastics via food consumption are proposed.

2. Methods

An increasing number of articles on microplastics have been published recently. Because a keyword search for “microplastic” in 2019 yielded more than 1800 articles in Scopus alone, combinations of keywords were used to increase topic relevance and to narrow down the number of articles to review in two databases, Google Scholar and Scopus, as follows:

“Microplastic” AND (“amphipods” OR “bivalves” OR “clams” OR “crab” OR “mussel” OR “oyster” OR “shrimp” OR “culture” OR “fish” OR “gut” OR “ingestion” OR “wild” OR “beer” OR “canned” OR “honey” OR “milk” OR “salt” OR “seaweed” OR “sugar” OR “teabag”). Additional articles were added from article citations due to the diversity of food and food processing techniques.

3. Results

Most articles on microplastics in food including sea salt and seafood were published during the last decade. Existing research on microplastic occurrence in food including the analytical methods for microplastic separation from various foods, instrumental determination, shapes, and material types are summarized in the following sections.

3.1. Microplastic Occurrence in Food

3.1.1. Table Salt

Because table salt is most often produced by the distillation of seawater, it is difficult to avoid microplastics in final sea salt products without further purification steps because seawater contains microplastics [2,28]. Table 1 summarizes the range of microplastics per kilogram of salt along with the analytical methods used. As shown in the table, the concentration of microplastics varied widely from not detected (n.d.) to 5400 particles per kilogram [14,15,29–36]. Hydrogen peroxide (H\textsubscript{2}O\textsubscript{2}) was often used to digest organic matter in the solution after dissolving sea salts [14,15,29,30]. Density separation was usually conducted by using sodium iodide (NaI) up to the solution density of 1.8 g cm\textsuperscript{-3} [30,31]. When microplastics were counted by visual inspection under a dissection microscope with or without staining (e.g., Rose Bengal) [32], the resulting concentrations were usually greater than those counted under a microscope coupled with Fourier-transform infrared (FT-IR) spectroscopy (Table 1), implying potential false-positive counting. When large pore size (149 µm) was used [31], significantly lower microplastic concentrations were observed both in sea salts and lake salts. However, no significant differences were identified in microplastic concentrations owing to the experimental size cutoff at a
lower range (0.2–11 µm). This might be because the detection of microplastics less than 10 µm would be very difficult using stereomicroscope coupled with FT-IR spectroscopy [37]. The levels of microplastics in rock salts and lake salts were not significantly different from those in sea salts, although they contained more fibers [14,15,30–33,36]. Thus, further investigation is required to minimize microplastic contamination during the production of table salt from sources other than seawater.

Table 1. Analytical methods and microplastic concentrations in salts.

| Salt Sample                          | Analytical Methods                                      | Concentration (Particles kg⁻¹) | References |
|--------------------------------------|----------------------------------------------------------|--------------------------------|------------|
|                                      | Digestion/Density Separation                              |                                |            |
|                                      | Filtration Pore Size (µm)                                |                                |            |
|                                      | Identification                                           |                                |            |
| Sea salt from 16 countries           | 17.25% H₂O₂                                             | 2.7                            | Microscope/FT-IR | n.d. *–1674  [14] |
| Sea salt from India                  | 30% H₂O₂                                                | 0.45                           | Microscope/FT-IR | 56(±49)–103(±39)  [29] |
| Sea salt from China                  | 30% H₂O₂                                                | 5                              | Microscope/FT-IR | 550–681      [15] |
| Sea salt from Turkey                 | 30% H₂O₂/1.8 g cm⁻³ NaI                                 | 0.2                            | Microscope/Raman | 16–84        [30] |
| Sea salt from 6 countries            | 1.5 g cm⁻³ NaI                                          | 149                            | Microscope/Raman | n.d.–10      [31] |
| Sea salt from 8 seas/oceans          | Rose Bengal                                             | 11                             | Dissection microscope | 46.7–806  [32] |
| Sea salt from Spain                  | distilled water/centrifuge                               | 5                              | Microscope/FT-IR | 50–280       [33] |
| Sea salt from Italy and Croatia      | Deionized water                                         | 0.45                           | Microscope/FT-IR | n.d.–19800   [34] |
| Sea salt from Italy and Croatia      | Deionized water                                         | 0.2                            | Microscope/FT-IR | 70–320       [35] |
| Sea salt from Taiwan                 | Filtered water                                          | 5                              | Microscope/FT-IR | 2.5–20       [36] |
| Lake salt from China                 | 30% H₂O₂                                                | 5                              | Microscope/FT-IR | 43–364       [15] |
| Lake salt from China and Senegal     | 17.25% H₂O₂                                             | 2.7                            | Microscope/FT-IR | 28–462       [14] |
| Lake salt from Turkey                | 30% H₂O₂/1.8 g cm⁻³ NaI                                 | 0.2                            | Microscope/Raman | 8–102        [30] |
| Lake salt from Iran                  | 1.5 g cm⁻³ NaI                                          | 149                            | Microscope/Raman | 1           [31] |
| Rock salt from 8 countries           | 17.25% H₂O₂                                             | 2.7                            | Microscope/FT-IR | n.d.–148     [14] |
| Rock salt from Turkey                | 30% H₂O₂/1.8 g cm⁻³ NaI                                 | 0.2                            | Microscope/Raman | 9–16         [30] |
| Rock salt from Taiwan                | Rose Bengal                                             | 11                             | Dissection microscope | 113–367  [32] |
| Rock salt from China                 | Filtered water                                          | 5                              | Microscope/FT-IR | 12.5         [36] |
| Rock/well salt from China            | 30% H₂O₂                                                | 5                              | Microscope/FT-IR | 7–204        [15] |
| Well salt from Spain                 | Distilled water/centrifuge                               | 5                              | Microscope/FT-IR | 115–185      [33] |

* n.d.: not detected.

3.1.2. Fish and Shellfish

In the last decade, researchers have identified the presence of microplastics in fish and shellfish captured in the wild and obtained from aquaculture farms or markets, as summarized in Tables 2 and 3 [23,25,38–99]. However, it is unclear whether aquaculture activity increases the possibility of microplastic contamination in fish. In cases where fish or shellfish were obtained near
the coastline, their levels of microplastics were good indicators of microplastic contamination in the coastal environment.

**Table 2.** Analytical methods and microplastic concentrations in fish.

| Species (M) | Analytical Methods |
|-------------|--------------------|
| GIT; 10% KOH (v/v) | Microscope/SEM | n.d.–10/fish | [38] |
| GIT; 10% KOH (v/v) | - | n.d.–21/fish | [38] |
| GIT; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | Microscope/FT-IR | 4.3/fish | [39] |
| GIT; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 11 | Microscope/FT-IR | 0.2–17.2/g | [40] |
| GIT; 15% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | Microscope/FT-IR | 1.32 ± 0.48/fish | [41] |
| GIT digested with NaOH | Microscope/FT-IR | - | [42] |
| GIT; HNO₃; HClO₄ (1:5) | - | Stereomicroscope | - | [43] |
| GIT; FeSO₄ 0.05M/30% H₂O₂; NaCl | Microscope/FT-IR | 5.0 ± 2.5/fish | [44] |
| washed with distilled water | - | Microscope/FT-IR | 0.27 ± 0.63/fish | [25] |
| GIT; 10% KOH | Microscope/SEM | 1.00 ± 0.96/g | [23] |
| GIT; 10% KOH; NaCl 1.2 g mL⁻¹ | Microscope/FT-IR | 0.49–1.26/g | [45] |
| GIT; proteinase-K | Microscope/FT-IR | - | [46] |
| GIT; 10% KOH | Microscope/FT-IR | 2.3 ± 2.5/fish | [47] |
| GIT; 10% KOH (v/v) | Microscope/FT-IR | 2.5 ± 0.3/fish | [48] |
| GIT content, washed with distilled water | Microscope/FT-IR | 1–24/fish | [49] |
| GIT, cut open and observed | Microscope/FT-IR | 1–15/fish | [50] |
| GIT content, suspended in distilled water | Microscope/FT-IR | 0.03 ± 0.18/fish | [51] |
| GIT content, suspended in distilled water | Microscope/FT-IR | 0.19 ± 0.61/g | [51] |
| GIT; 15% H₂O₂(v/v) | Microscope/FT-IR | 3.2 ± 1.9/fish | [52] |
| GIT; 10% KOH (v/v) | Microscope/FT-IR | 0.6/g | [53] |
| GIT content, washed with distilled water | Microscope/FT-IR | 1.5 ± 0.7/fish | [54] |
| GIT content, washed with distilled water | Microscope/FT-IR | n.d.–5/g | [54] |
| GIT, 10% KOH (v/v)/citric acid | Microscope/FT-IR | 0.23/fish | [55] |
| GIT, 10% KOH (v/v)/citric acid | Microscope/FT-IR | 0.28/fish | [55] |
| GIT; 10% KOH (v/v) | Microscope/FT-IR | 1–4/fish | [56] |
| GIT; 35% H₂O₂ | Microscope/FT-IR | 1–35/fish | [57] |
| GIT; 10% KOH (v/v) | Microscope/FT-IR | 0.005/fish | [58] |
| GIT, proteinase K | Raman/hot needle test/FT-IR | 1.96/fish | [59] |
| GIT, washed with distilled water | Dissecting microscope | n.d.–2/fish | [60] |
Table 2. Cont.

| Species | Analytical Methods | Digestion/Density Separation | Filtration Pore Size (µm) | Concentration | References |
|---------|--------------------|------------------------------|---------------------------|---------------|------------|
| 34 species | GIT; 15% H₂O₂ (v/v) | Microscope/FT-IR | 2.4 ± 0.2/fish | [61] |
| Small-spotted catshark (S. canicular) (W) | GIT; 10% KOH (v/v); NaCl | Microscope/Raman | 0.7/fish | [62] |
| Herring (C. harengus) (W) | GIT, washed with deionized particle-free water | Visual inspection | 1/g | [63] |
| Variety (W) | KOH/NaCl | Microscope/FT-IR | 2.4 ± 0.2 | - |
| 6 species (W) | GIT; 10% KOH (v/v) | Microscope/FT-IR | 2.0 ± 14.6/fish | [9] |
| 6 species (W) | Gill | Microscope/FT-IR | 8.3 ± 6.0/fish | [9] |
| 2 species (W) | GIT; 65% HNO₃ (v/v); NaCl solution | Microscope/FT-IR | 9.6 ± 3.3 (Muara Kamal)8.8 ± 2.7 (Marunda) | [65] |
| Acanthopagrus latus; Konosirus punctatus (W) | GIT; 10% KOH (v/v); NaCl 1.2 g mL⁻¹ | Microscope/FT-IR | 1.26 ± 0.34/g | [45] |
| 6 species (W) | Stomach; removed | Microscope | 1–83/fish | [66] |
| 3 species (W) | Stomach | Microscope | 3.4 ± 2.4/fish | [67] |
| Dogfish (S. canicula) (W) | Tissue; washed with distilled water | Microscope/FT-IR | 0.27 ± 0.63/fish | [25] |
| 5 species (W) | GIT; 35% H₂O₂; 4% KOH/HNO₃/HClO₄ (4:1 v:v); NaI 1.7g mL⁻¹ | Microscope/SEM | 0.16–1.5/g | [22] |
| 12 species (W) | GIT; 30% H₂O₂ (v/v) | Microscope/FT-IR | 0.1–8.8/g | [69] |
| 2 species (W) | Gill | Microscope/FT-IR | 0.1–5.2/g | [69] |
| Kammal thryssa (T. kammalensis) (W) | Tissue; 10% KOH (v/v) | Microscope/FT-IR | 2.83 ± 1.84/fish | [70] |
| Gizzard shad (D. cepedianum) (W) | GIT; KOH; NaCl | Microscope | 3/fish | [72] |
| Gizzard shad (D. cepedianum) (W) | Gill | Microscope | 4/fish | [72] |
| Largemouth bass (M. salmoides) (W) | GIT; KOH; NaCl | Microscope | 16/fish | [72] |
| Largemouth bass (M. salmoides) (W) | Gill | Microscope | 9/fish | [72] |
| Milkfish (C. chanos) (A) | GIT; 65% HNO₃ (v/v); NaCl | Microscope | 9.1 ± 3.0/g | [65] |
| Milkfish (C. chanos) (A) | GIT; 30% H₂O₂ (v/v) | Microscope/FT-IR | 2.3 ± 2.3/fish | [73] |
| Milkfish (C. chanos) (A) | GIT; 30% H₂O₂ (v/v) | Microscope/FT-IR | 1.3 ± 1.0/fish | [73] |
| Yellow croaker (L. crocea) (A) | GIT; 10% KOH (v/v)/30% H₂O₂ | Microscope/FT-IR | 0.008 ± 0.006/g | [74] |
| Spotted sardine (K. punctatus) (A) | GIT; 10% KOH (v/v)/30% H₂O₂ | Microscope/FT-IR | 0.044 ± 0.025/g | [74] |
| 12 species (A) | GIT; 10% KOH (v/v) | Microscope/FT-IR | 3.6 ± 0.4/g | [75] |

n.d.: not detected, ¹ M: bought from market; W: caught in wild; A: obtained from aquaculture farm; ² GIT: gastrointestinal tract.
Table 3. Analytical methods and microplastic concentrations in shellfish.

| Species                          | Analytical Methods                  | Concentration (Particles g⁻¹) | References |
|----------------------------------|-------------------------------------|-------------------------------|------------|
|                                  | Digestion/Density Separation        | Filtration Pore Size (µm)     | Identification                  | References |
| Blue mussel (M. edulis) (M) ¹    | Soft tissue; 30% H₂O₂ (v/v)         | 5                             | Microscope/FT-IR                 | 3.69–9.16   | [76]          |
|                                  | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 5                             | Microscope/FT-IR                 | 0.9–1.4     | [77]          |
|                                  | Soft tissue; 10% KOH (v/v)          | 20                            | Microscope/FT-IR                 | n.d.–0.35   | [78]          |
| Blue mussel (M. edulis) (M)      | Soft tissue; HNO₃:HClO₄ (4:1 v:v)   | Qualitative filter            | Stereo microscope                | 0.35        | [20]          |
| Blue mussel (M. edulis) (M)      | Soft tissue, Corolase® 7089 enzyme mixture | 0.8                           | Microscope/FT-IR                 | 0.74 ± 0.125 | [11]          |
| 11 species (M)                  | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 5                             | Microscope/FT-IR                 | 2.1–10.5    | [79]          |
| 3 species (M)                   | Soft tissue; 10% KOH (v/v); NaCl 1.2 g mL⁻¹ | 1.6                           | Microscope/FT-IR                 | 0.30 ± 0.10 | [45]          |
| Blue mussel (M. edulis) (M)      | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 5                             | Microscope/FT-IR/SEM             | 2.7         | [80]          |
| Blue mussel (M. edulis) (M)      | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 5                             | Microscope/FT-IR                 | 0.7–2.9     | [77]          |
| Blue mussel (M. edulis) (M)      | Soft tissue; 10% KOH (v/v); KI (50%, m/v) | 12                            | Microscope/FT-IR                 | 0.23 ± 0.20 | [81]          |
| Blue mussel (M. edulis) (M)      | HNO₃/30% H₂O₂ (v/v)                 | 1.2                           | Microscope/Raman/hot needle test/FT-IR | 4–10       | [59]          |
| Blue mussel (M. edulis) (M)      | Soft tissue; 65% HNO₃/30% H₂O₂ (v/v) | 1.2                           | Microscope/Raman/hot needle test/FT-IR | 1–4        | [59]          |
| Blue mussel (M. edulis) (M)      | Soft tissue; HNO₃:HClO₄ (4:1 v:v)   | Qualitative filter            | Stereo microscope                | 0.26–0.51   | [20]          |
| Blue mussel (M. edulis) (M)      | Soft tissue, Corolase® 7089 (AB Enzyme GmbH, Darmstadt, Germany) enzyme mixture | 0.8                           | Microscope/FT-IR                 | 0.086 ± 0.031 | [11]          |
| Mediterranean mussel (M. galloprovincialis) (W) | Soft tissue; 15% H₂O₂ (v/v)        | -                             | Microscope/FT-IR                 | 1–2/individual | [52]          |
| Variety (W)                     | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 0.8                           | Dissection microscope            | 35/individual | [82]          |
| Blue mussel (M. edulis) (M)      | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 5                             | Microscope/FT-IR/SEM/stain       | 1.6         | [80]          |
| Blue mussel (M. edulis) (M)      | Soft tissue; 10% KOH (v/v)          | 12                            | Microscope/Raman                 | 0.15 ± 0.06 | [21]          |
| Blue mussel (M. edulis) (M)      | Soft tissue; 69% HNO₃ (v/v)         | 5                             | Microscope/Raman                 | 0.36 ± 0.07 | [83]          |
| Variety (A)                     | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 0.8                           | Dissection microscope            | 75/individual | [82]          |
Table 3. Cont.

| Species                                   | Analytical Methods                          | Concentration (Particles g⁻¹) | References |
|-------------------------------------------|---------------------------------------------|-------------------------------|------------|
| Pacific oyster (C. gigas) (M)             | Soft tissue; 30% H₂O₂ (v/v); saline solution 25% | 5 Raman/FT-IR 0.077 [84]      |            |
| Pacific oyster (C. gigas) (M)             | Soft tissue; 10% KOH (v/v)                  | 20 Microscope/FT-IR n.d.–0.19 [78] |
| Pacific oyster (C. gigas) (M)             | Soft tissue; 69% HNO₃ (v/v)                 | 5 Microscope/Raman 0.47 ± 0.16 [83] |
| Eastern oyster (C. virginica) (W)         | Soft tissue; 30% H₂O₂ (v/v)                 | 0.45 Microscope 3.84 ± 3.39 [85] |
| Pacific oyster (C. gigas) (W)             | Soft tissue; 10% KOH (v/v); KI solution (50%, m/v) | 12 FT-IR 0.18 ± 0.16 [81]      |            |
| Sydney rock oyster (S. glomerata) (W)     | Soft tissue; 10% KOH (v/v); NaI             | 1 Microscope/FT-IR/stain 0.15–0.83 [86] |
| Spiny oyster (S. spinosus) (W)            | Soft tissue; 10% KOH (v/v)                  | 1.6 Microscope/Raman 0.45 ± 0.3 [48] |
| Atlantic pearl-oyster (P. radiata) (W)    | Soft tissue; 30% H₂O₂ (v/v)                 | 25 Microscope/FE-SEM/FT-IR/hot needle 0.1 [87] |
| Hongkong oyster (C. hongkongensis) (A)    | Soft tissue; 10% KOH (v/v)                  | 5 FT-IR 0.8 ± 0.2 [75]         |            |
| Densely lamellated oyster (O. denselamellosa) (A) | Soft tissue; 10% KOH/30% H₂O₂ (v/v) | 0.7 Microscope/FT-IR 0.31 ± 0.10 [74] |
| Japanese scallop (P. yessoensis) (M)      | Soft tissue; 10% KOH (v/v)                  | 20 Microscope/FT-IR 0.01–0.17 [78] |
| 9 species (M)                             | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 5 Microscope/FT-IR 2.1–10.5 [87] |
| Manila clam (T. philippinarum) (M)        | Soft tissue; 10% KOH (v/v)                  | 20 Microscope/FT-IR 0.03–1.08 [78] |
| Manila clam (T. philippinarum) (W)        | Soft tissue; 69% HNO₃ (v/v)                 | 1.2 Microscope 0.9 ± 0.9 [88]    |            |
| Asian clams (C. fluminea) (W)             | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 20 Microscope/FT-IR 0.3–4.9 [89] |
| Asian clams (C. fluminea) (W)             | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 5 Microscope/FT-IR/SEM/EDS 0.2–12.5 [90] |
| A. squamosus (W)                          | Whole sample; 10% KOH (v/v)                | 38 Microscope/FT-IR 2.89 ± 0.54 [91] |
| G. spp (W)                                | Whole sample; 10% KOH (v/v)                | 38 Microscope/FT-IR 0.26 ± 0.08 [91] |
| Agemaki clam (S. constricta) (A)          | Soft tissue; 10% KOH/30% H₂O₂ (v/v)        | 0.7 Microscope/FT-IR 0.21 ± 0.05 [74] |
| Manila clam (T. philippinarum) (A)        | Soft tissue; 69% HNO₃ (v/v)                 | 1.2 Microscope 1.7 ± 1.2 [88]    |            |
Table 3. Cont.

| Species | Digestion/Density Separation | Filtration Pore Size (µm) | Identification | Concentration (Particles g⁻¹) | References |
|---------|------------------------------|---------------------------|----------------|-------------------------------|------------|
| Cockle clam (C. edule) | Soft tissue; 10% KOH (v/v) | 12 | FT-IR | 0.74 ± 0.35 | [21] |
| Mud snails (P. indica) | Whole body; 10% KOH (v/v) | 38 | Microscope/FT-IR | 3.48 ± 0.89 | [91] |
| common limpet (P. vulgata) | Soft tissue; 65% HNO₃/30% H₂O₂ | 0.7 | Microscope/Raman/hot needle test/FT-IR | 0–1 | [59] |
| Norway lobster (L. antennatus) | Soft tissue; 65% HNO₃/30% H₂O₂ | 0.7 | Microscope/Raman/hot needle test/FT-IR | 1–4 | [59] |
| Mud snails (C. cingulate) | Soft tissue; 30% H₂O₂ (v/v) | 25 | Microscope/FE-SEM/FT-IR/hot needle | 1.5 | [87] |
| Norway lobster | Soft tissue; 30% H₂O₂ (v/v) | 25 | Microscope/FE-SEM/FT-IR/hot needle | 2.3 | [87] |
| Gibbula cineraria | Soft tissue; 10% KOH (v/v) | 0.7 | Microscope/FT-IR | 3–7/individual | [92] |
| Common periwinkle (L. littorea) | Soft tissue; 65% HNO₃/30% H₂O₂ | 0.7 | Microscope/Raman/hot needle test/FT-IR | 1–6 | [59] |
| Common periwinkle (L. littorea) | Soft tissue; 65% HNO₃/30% H₂O₂ | 0.7 | Microscope/Raman/hot needle test/FT-IR | 27–35 | [93] |
| Common periwinkle (L. littorea) | Soft tissue; 10% KOH (v/v) | 1.2 | Microscope/FT-IR | 2.24 ± 3.15 | [93] |
| Brown shrimp (M. Monoceros) | Whole body; HNO₃:HClO₃ (4:1 v/v) | 20 | Microscope/hot needle | 0.68 ± 0.35 | [94] |
| Australian freshwater shrimp (P. australiensis) | Whole body; NaOH 2N | 0.45 | Microscope/FT-IR | 2.4 ± 3.1 | [95] |
| Brown shrimp (M. Monoceros) | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 45 | Microscope/FT-IR | 2.17–4.88 | [96] |
| Norway lobster (N. norvegicus) | Soft tissue; 69% HNO₃ (v/v) | - | Microscope/FT-IR | 1.75 ± 2.01/individual | [97] |
| Norway lobster (N. norvegicus) | Stomach; 15% H₂O₂; NaCl 1.2 g mL⁻¹ | 0.45 | Microscope/FT-IR | 5.5 ± 0.8/individual | [98] |
| Blue and red shrimp (A. antennatus) | Stomach; 15% H₂O₂; NaCl 1.2 g mL⁻¹ | 0.45 | Microscope/FT-IR | 1.66 ± 0.11 | [98] |
| Asian tiger shrimp (P. Monodon) | Soft tissue; 30% H₂O₂ (v/v); NaCl 1.2 g mL⁻¹ | 45 | Microscope/FT-IR | 1.55–4.84 | [96] |
| Spear shrimp (P. hardwickii) | Soft tissue; 10% KOH/30% H₂O₂ (v/v) | 0.7 | Microscope/FT-IR | 0.25 ± 0.08 | [74] |
| Japanese shore crab (H. sanguineus) | Soft tissue; 65% HNO₃/30% H₂O₂ | 0.7 | Microscope/Raman/hot needle test/FT-IR | 1–5 | [59] |
| Atlantic blue crab (C. sapidus) | Soft tissue; 30% H₂O₂ (v/v) | 0.8 | µFT-IR | 0.87/individual | [99] |
| Atlantic mud crab (P. herbstii) | Soft tissue; 30% H₂O₂ (v/v) | 0.45 | Microscope | 297.74 ± 1178.75 | [85] |

n.d.: not detected, ¹ M: bought from market, W: caught in wild, A: obtained from aquaculture farm.
Biological matrices were digested and removed from fish samples using various pretreatment methods. For large fish, the stomach and/or gastrointestinal tract (GIT) was isolated and digested to detect microplastics [9,25,38–58,60–63,65–70,72–75]. Unlike the digestion method used for sea salts, various chemicals were used to decompose organic materials, including potassium hydroxide (KOH) [9,22,23,38,45,47,48,53,55,56,58,62,64,71,74,75], sodium hydroxide (NaOH) [42,68,90], hydrogen peroxide (H$_2$O$_2$) [22,39–41,52,59,61,69,73,74], Fenton’s reagent (Fe$^{2+}$ ion with H$_2$O$_2$) [44], nitric acid (HNO$_3$) [22,43,59,65], perchloric acid (HClO$_4$) [22,43], and digestive enzymes [46]. The time required for digestion varied depending on the amount and quality of the samples. Higher digestion temperatures could shorten the required time, but they increase the possibility for thermoplastic loss [100].

Microscopic analysis coupled with FT-IR spectroscopy was the most popular method for chemical identification of microplastics [9,25,39–42,44–48,50–59,61,64,69–71,73–75]. Raman spectroscopy was also applied [59,62] due to its enhanced performance with smaller particles [100]. Visual inspection under a microscope with or without staining was less popular, most likely because of the complexity of the sample matrices and the potential for false-positive identification [43,49,60,63,65–68,72]. Further, scanning electron microscopy (SEM) was used to identify smaller microplastic particles [22,38].

Microplastics were rarely found in edible tissues, such as muscle [9,22,59,64,71], but they were predominantly found in digestive tracts [9,22,23,38–58,60–63,65–70,72–75]. Because it is unclear how microplastics are transported to edible tissues, human exposure to microplastics due to the consumption of edible fish tissue requires further evaluation. Although the results are difficult to compare from the studies listed in Table 2 owing to a variety of experimental protocols for isolating and identifying microplastics, the reported range of microplastics in stomach contents or GIT were n.d.—35 items per individual fish or n.d.—19.2 items per gram. Sources of fish (i.e., aquaculture, wild, or from market) did not exhibit any significant deviations in microplastic concentrations, although a direct comparison of studies might not be appropriate.

Gill tissue has been found to be another important entry point for microplastics in fish [9,69,72]. Although microplastics from the water can accumulate in gill tissue during ventilation, it is unlikely that microplastics are introduced into the circulatory system since they were not identified in soft and edible tissues of the same fish [9]. Further investigation of the adverse effects of microplastics in fish gills versus those by ingestion is required because the effects of microplastics depend on the point of entry.

Microplastics were also extensively monitored in shellfish, such as blue mussels, shrimps, and clams [11,20,40,45,52,59,76–99] (Table 3). Unlike fish, soft tissues were dissected and digested to separate microplastics in mussels, clams, and oysters. The predominant oxidation and digestion methods used for shellfish were oxidation using H$_2$O$_2$ or digestion in acidic (HNO$_3$) or basic (KOH) solutions. Shellfish have traditionally been used to monitor environmental contaminants in coastal areas [101,102] and were thought to be suitable model indicator organisms for microplastics as emerging contaminants. The majority of microplastic concentrations in blue mussels, which are the most extensively studied species, were less than 1 item per gram [11,20,21,48,78,81,83,84]. However, over a hundred microplastic particles were found in the organic tissues of mud crabs, although the particles were not chemically identified using spectroscopic methods [85], requiring further observation of the levels of microplastics in various shellfish.

Before shellfish is cooked, it is recommended that the contents of their digestive systems be depurated. Further, pretreatment before consumption is important to estimating human exposure to microplastics from shellfish because depuration of mussels reduces microplastics in their body [103].

3.1.3. Processed Foods

Microplastics were also isolated from various processed foods (Table 4). They were investigated in liquids such as beer [32,104], honey [105–107], and milk [108]. The concentrations ranged from n.d. to several hundred particles per liter [32,104–108]. The high concentrations of microplastics in beer samples require further confirmation because staining and visual counting may have overestimated
the number of particles [32,104]. Although the honey samples were oxidized using 30% H₂O₂, a large number of suspected particles, up to thousands per kilogram, were observed [105–107]. As all the individual particles were not chemically analyzed with FT-IR, the occurrence of microplastics in honey requires further evaluation using more advanced methods. Milk might be contaminated with microplastics during processing; therefore, determining how microplastics are introduced into the final milk products is important.

Table 4. Analytical methods and microplastic concentrations in processed foods.

| Food Items | Analytical Methods | Concentration (Particles/L or kg) | References |
|------------|--------------------|----------------------------------|------------|
| Beer, USA  | Rose Bengal        | 11 Dissection microscope         | n.d.–14.3/L | [32]      |
| Beer, Germany | Rose Bengal     | 0.8 Dissection microscope       | 16–254/L    | [104]     |
| Honey from 5 countries | 30% H₂O₂ | 0.8 Dissection microscope | 40–698/kg  | [105]     |
| Honey from 9 regions | 30% H₂O₂ | 0.8 Microscope                  | 12–418/kg  | [106]     |
| Honey, Switzerland | 30% H₂O₂ | 30 Microscope                   | 1992–9752/kg (all particles) | [107]     |
| Milks from Mexico, USA, Latin and Central America | Filtration after coagulating lipids | 11 Microscope/SEM/Raman | 3–11/L | [108]     |
| Sugar | 30% H₂O₂ | 0.8 Dissection microscope       | 249 ± 130/kg | [105]     |
| | Distilled water at 95 °C for 5 min | - SEM/XPS/FT-IR | 0.9–3.0/g (dry weight) | [26] |
| Teabag, Canada | Cellulase solution (0.1%, v/v), Alcalase solution (100%, v/v), 30% H₂O₂ (v/v)/saturated solution of NaCl | 5 Stereo optical microscope/FT-IR | 0.9–3.0/g (dry weight) | [26] |
| | Canned sardines and sprats from 13 countries | 10% KOH/NaI 1.5 g mL⁻¹ | 149/8 Microscope/Raman/FESEM-EDX | 0–0.75 particles/can | [27] |
| | Dried fish, Malaysia | 10% KOH/NaI 1.5 g mL⁻¹ | 149/8 Microscope/Raman/FESEM-EDX | 0–3 particles/individual fish | [24] |
| | Animal-based traditional medicinal materials, China | 30% H₂O₂/FeSO₄·7H₂O | 20 Microscope/FT-IR | 1.59 ± 0.33–43.56 ± 9.22/g (dry weight) | [109] |

n.d.: not detected.

Although sugar contains nearly as much microplastic as sea salt [105], the only study on microplastics from sugars did not use spectroscopic identification methods, and it might include other particles rather than microplastics. Sugar might also be contaminated with microplastic during processing, requiring further investigations.

Dried food such as land animal-based Chinese traditional medicine [109], processed seafood such as sardines and sprats [27], seaweed [26], dried fish [24], and tea in teabags [17] are also contaminated with microplastics. The high microplastic concentrations in Chinese traditional medicine is due to high microplastic levels in the source animals. In many places, people consume food or medicine that are easily contaminated by microplastics, and studies should be conducted to reflect local consumption patterns. Dried seafood is usually consumed whole. Thus, microplastics in dried seafood are more
important than those reported in the GIT of fish (Table 2) from the human exposure perspective. However, it is unclear how the contamination of dried seafood occurred and could be mitigated. The contribution from the organisms in addition to processing techniques, such as drying and packaging, should be evaluated to minimize the microplastic concentration.

One study evaluated high concentrations of anthropogenic particles in hot water from teabags [17]. Over a thousand micrometer-sized particles and millions of sub-micrometer-sized particles were identified under SEM and X-ray photoelectron spectroscopy (XPS), respectively, from only 1 mm² of the teabag surface. However, not all particles were identified as microplastics [17]. Thus, the microplastic concentration in teabags should be determined and exposure be reduced as smaller particle sizes are more likely to affect organs after ingestion.

3.2. Analytical Methods

3.2.1. Pretreatment Methods

As summarized in Tables 1–4, various pretreatment methods were employed to isolate microplastics. Although washing with deionized water and then visual inspection with or without staining is convenient for clean matrices [32,34], false-positive detection of microplastics is challenging to avoid. As shown in Tables 1 and 4, the concentration of microplastics obtained after staining was higher than those obtained by using other methods. In liquid samples, such as dissolved sea salt and honey, H₂O₂ was effective for the removal of other organic materials that inhibit microplastic detection. The typical mass concentration of H₂O₂ was 30% (v/v). Digestion temperatures and times ranged from 50–70 °C and 12–96 h, respectively [100]. A longer digestion at higher temperature is beneficial for eliminating impurities that impede microplastic detection. However, certain polymeric materials such as polyacrylate (PA) and polyvinyl chloride (PVC) can decompose and nylon 66 may melt and be lost during digestion at high temperatures [100,110,111]. Another popular oxidation method is the use of Fenton’s reagent. This method is suggested by the National Oceanic and Atmospheric Administration, USA, for marine organisms [112], although the method needs to be tested for a diversity of organic matrices.

Digestion with alkaline solutions such as KOH and NaOH have predominantly been used for digesting fish and shellfish (Tables 2 and 3). It is advantageous for destroying proteins and other soft tissues. Suitable extraction recovery was found for polyethylene terephthalate (PET) and high-density polyethylene [113]. However, pH-sensitive polymers such as nylon and polyester can be disrupted at high pH [114]. Various strong acid solutions (e.g., HNO₃, HCl/HNO₃, and HClO₄) have been used to digest the soft tissues of fish, mussels, and other organisms [19,20,31,94,115,116]. Similar to strong basic solutions, the tissues were successfully decomposed, although low pH also led to the decomposition of pH-sensitive polymers.

Several digestive enzymes such as proteinase, trypsin, and collagenase have also been tested [19,110,117-119]. Because these enzymes are effective at moderate pH and redox conditions and specifically degrade proteins and other biological polymers that can be digested by organisms, damage from microplastics can be minimized. However, these enzymes are much more expensive than inorganic oxidants and acids and/or bases and do not work well on high-density organic material. Thus, further validation of enzymatic methods is required. In some studies, enzymatic digestion was augmented with other reactants to enhance efficiency [19,120,121]. For example, Löder et al. [121] proposed a basic enzymatic purification protocol in which protease, cellulase, and chitinase were sequentially used with H₂O₂. Microplastics were successfully isolated through multiple steps of filtration, digestion, and rinsing, but the method is time consuming and poses the risk of microplastic loss during repeated processing. Similarly, Mintenig et al. [120] used an enzyme-oxidative procedure wherein the solution was sequentially washed with sodium dodecyl sulfate, protease, lipase, cellulase, H₂O₂, and chitinase solutions. Although the method was used to remove organic matter in wastewater, these repeated steps can be applied to complex food matrices.
3.2.2. Microplastic Identification

The two predominant methods used for microplastic identification in food were visual inspection under dissection microscope with or without staining and the absorption or reflection of IR with FT-IR or Raman spectroscopy (Tables 2–4). Although it is a destructive method, thermal decomposition coupled with gas chromatography–mass spectrometry (GC-MS) attracted attention for quantitative analysis of microplastic mass in environmental samples [122–125]. As chemical fingerprints are used after pyrolysis, this method can also be used for simultaneous determination of plastic materials as well as major additives.

3.3. Material Type, Shape, and Size

3.3.1. Plastic Materials in Food

Thermoplastics (i.e., polyethylene (PE), polypropylene (PP), polystyrene (PS), and PET) comprised the majority of microplastics found in food [11,14,15,21,24,30,39,45,47,48,50–52,62,71,74,76–78,80,81,86,95,96,98,99]. Figure 1 summarizes the average fractions of plastic materials in representative food items. In all foods, PE, PP, PS, and PET (including polyesters) account for more than 50% of microplastics. Cellophane was found to be dominant in table salt [35], fish [40], and clams [90,91]. However, cellophane is a thin regenerated form of cellulose and is difficult to discern from naturally occurring plant-derived polymers through spectroscopic identification of smaller-sized particles. Polyethersulfone (PES) was found to be dominant, accounting for 80% of oysters in China [75] and 30% in Indian sea salts [29], but it was rarely found in other studies, implying the need for further investigation.

![Figure 1](image_url)

**Figure 1.** Fractions of plastic materials identified in seafood and salt. Data from References [11,14,15,21,24,29,30,34,39,40,45,47,48,50–52,62,71,74–78,80,81,86,90,91,95,96,98,99]. (PE: polyethylene, PP: polypropylene, PS: polystyrene, PET: polyethylene terephthalate, PA: polyacrylate).

3.3.2. Microplastic Shape and Size

Microplastic particles are often classified as fibers, fragments, pellets, or films [3,50,52,68,87,98,126]. Fibers are critical because they are thought to cause toxic effects at lower doses than spherical particles [127–129]. Fibers including particles classified as “filaments” were dominant in many food items [23,25,30–32,39,40,45,48,50,62,68,71,74,75,77–80,85–87,89–91,94,96,97,99]. Figure 2 shows a boxplot describing the percentage of fibers in various food items. For fish, only microplastics isolated from edible tissue were counted. The percentage of fibers in isolated microplastics was more than 50% in various food items. For example, the fraction of fibers reached almost 100% of microplastics in sea...
salts [32] and edible tissues of fish [71,74] and shellfish [74,91,97]. However, a low fraction (<20%) of fibers was identified in lake salts [14], edible tissues of fish [38,47], mussels [81], shrimp [98], and dried fish [24]. This variation in the percentage of fibers can be attributed to the sources of microplastics, differences in food matrices, and diverse analytical methods used. As fibers can be lost more easily than spherical or elliptical particles during digestion and filtration [130], extra care is required to recover fibers from food matrices.

Although tremendous efforts have been made in the last decade to identify microplastics in food, standardized experimental protocols have not been attained. Among many experimental protocols attempted, the most common and reliable methods are oxidative digestion and filtering and spectroscopic confirmation with FT-IR when the particle size is greater than 50 µm [131]. Recent advances in mapping suspect particles on a filter and automatically scanning them remarkably reduce the required labor and experimental time [132,133]. However, the overall time required for microplastic isolation and identification still does not satisfy the analytical requirements.

To analyze human exposure to microplastics, the level of microplastic exposure to smaller particles should be determined because it has been reported that toxic effects of microplastics on aquatic species depend on particle size [134,135]. However, the predominant methods for identifying microplastics using FT-IR or Raman spectroscopy are only able to confirm microplastics with the size greater than 10 µm [131], whereas toxic effects were mostly observed for much smaller particles, making a gap between exposure and effect assessment. Levels of smaller microplastics in food might be indirectly estimated if the typical microplastic particle size distribution is identified. Extrapolating the level of smaller microplastics from chemically identified larger microplastics would fill this gap. However, it is still unclear whether microplastic particle size distribution follows the Power law. While a few studies reported that smaller microplastics are more abundant than larger microplastics following the Power law [136,137], other studies observed that the most abundant particle size is greater than the

Figure 2. Boxplot of microplastic fibers including filaments in different food items representing 5, 25, 50, 75, and 95 percentile values. Filled circles indicate outliers. Data from References [14,23–25,29–32, 38–40,45,47,48,50,52,62,68,71,74–81,85–91,94–99].

4. Discussion

4.1. Analytical Challenges

Although tremendous efforts have been made in the last decade to identify microplastics in food, standardized experimental protocols have not been attained. Among many experimental protocols attempted, the most common and reliable methods are oxidative digestion and filtering and spectroscopic confirmation with FT-IR when the particle size is greater than 50 µm [131]. Recent advances in mapping suspect particles on a filter and automatically scanning them remarkably reduce the required labor and experimental time [132,133]. However, the overall time required for microplastic isolation and identification still does not satisfy the analytical requirements.

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experimental thresholds [3,138]. Further, studies on microplastic particle size distribution in various types of food are scarce, requiring investigation on size distribution.

In addition to counting and confirming microplastics, thermal analysis has attracted attention recently, although it is a destructive method [123–125]. Particulate matter concentrations in air and water are traditionally reported as mass per volume and used as a dose metric in health risk assessments. Therefore, quantifying microplastics as mass per volume or mass per food item could be an alternative and practical approach to represent the concentration of microplastics. Because food matrices contain many polymeric materials that break into small molecules that might interfere with indicator species of microplastics, gas chromatography–mass spectrometry is coupled with pyrolysis. Thus, appropriate pretreatment techniques are crucial for the application of pyrolysis for mass determination of microplastics in food. Table 5 summarizes the advantages and disadvantages of existing microplastic identification methods used in the literature.

Table 5. Advantages and disadvantages of typical microplastic identification methods.

| Identification Method                      | Advantages                                      | Disadvantages                               |
|-------------------------------------------|-------------------------------------------------|---------------------------------------------|
| Visual inspection                          | Inexpensive, rapid analysis                      | Possible false-positive detection           |
| Scanning electron microscopy               | Not limited to particle size                     | Possible false-positive detection           |
| Microscopy/FT-IR                          | Coupled with visual analysis, chemical confirmation of polymers, relatively rapid scanning | Limited to a size of ~20 µm                 |
| Microscopy/Raman                          | Coupled with visual analysis, chemical confirmation of polymers, possible detection to a few micrometers | Time consuming, expensive                   |
| Thermal decomposition/GC-MS               | Mass measurements, ease of pretreatment         | No information about size distribution, potentially biased by large particles, calibration required |

Until recently, the predominant biological matrices of fish and shellfish were extensively investigated. However, it is unclear whether established methods are directly applicable to other important food items, especially those containing large amounts of natural polymeric materials. For example, chilies and bean pastes are widely used in Korean food, and these products can be contaminated by their ingredients or during processing. Food originating from plants contain high fractions of cellulose. Although the basic enzymatic purification protocol including cellulase and other digestive enzymes has been proposed for isolating microplastics in plankton samples [121], enzyme treatments are usually more expensive than chemical treatments and often not conventional, as summarized in Table 6. Thus, further investigation is required for complex food matrices.

4.2. Estimation of Human Microplastic Exposure via Food Consumption

Human exposure to microplastics through food consumption can be estimated using a simple exposure equation:

\[
TDI = \sum_i (IR_i EF_i C_i)/BW \tag{1}
\]

where TDI is the total daily intake (items or mass per kg-d), IR_i is the intake rate of food item i (g of food item i per serving), EF_i is the exposure frequency (servings per day), C_i is the number or mass concentration of microplastics in food item i (items or mass per g), and BW is body weight (kg). Exposure parameters, IR_i and EF_i, are often available from national nutrition databases. However, these data are often based only on the final food item, not the ingredients, whereas microplastic concentration is usually evaluated for each ingredient. Preparation and cooking before consumption can significantly increase or decrease the actual microplastic concentrations in consumed foods [103,117]. Thus, a comparison of different analyses from food ingredients to final food items is necessary to mitigate human exposure to microplastics through food consumption.
| Pretreatment Method | Applied Matrices | Advantages | Disadvantages | References |
|---------------------|------------------|------------|---------------|------------|
| Washing only        | Salts, beer      | Very rapid, no need for expensive instruments | Potentials for false-positives, often requires staining | [32,34] |
| Oxidative           | Fish, shellfish, biogenic matter of animal and plant origin | Reduced cost and digestion time, efficient for digesting biological materials | Degradation of PA, PVC, polymethyl methacrylate, and nylon 6; color change of PET | [31,110,111] |
| H$_2$O$_2$          | Marine organisms | Good preservation of microplastic particles, effective removal of organic components | To be tested on diverse sample matrices | [112] |
| Fenton’s reagent    | Fish, seafood, marine organisms | Effective for destroying proteins, polymer types unaffected with previous environmental degradation | Organic matter such as otoliths, squid beaks, paraffin, and palm fats did not digest; cellulose acetate digested | [113] |
| Alkali              | Seafood, zooplankton, copepods, mussels | Complete digestion of soft tissue, good recovery for PET and HDPE (>97%) | Underrepresentation of pH-sensitive polymers; partial destruction of Nylon, melting of polyethylene, yellowing of uPVC, and loss of several polyester fibers | [19,114] |
| KOH                 | Seafood, fish, marine organisms | Frozen sample with mild stirring can lead to complete soft tissue digestion in 1 h | Poor results for plastic integrity; decreased particle weight for PA-12, melted LDPE, HDPE, PET, PP; complete destruction of nylon fibers | [19,115,116] |
| NaOH                | Seafood, zooplankton, copepods, mussels | Recovery increased with increasing temperature up to 60 °C Stronger perchloric acid reduces the remaining greasy tissue fraction after destruction; lesser effect of HNO$_3$ on plastic degradation than other acid digestions | Low digestion efficiency of biological materials (52.5–53.3%) | [31] |
| Acidic              | Seafood, fish, mussels, lugworms | Efficient for digesting soft tissue while maintaining microplastic integrity, high recovery (93 ± 10%) | Expensive and not suitable for digesting chitin | [110,118] |
| Corolase 7089 (bacterial protease) | Mussels | High digestion efficiency (98.3–99.35%) at low conc.; no visual alterations of PS | To be tested on different sample types | [19] |
| Alcalase (industrial protease) | Blue mussel tissue | High efficiency, unharmed microplastic debris | To be tested on different sample types | [117] |
| Proteinase-K        | Plankton-rich seawater, marine organisms, Antarctic krill | Mild digestion resulting in no change in shape and/or color of polymers | Expensive and not suitable for digesting chitin | [110,118] |
| Trypsin             | Mussel tissues | No significant changes in exposed polymers | Lower digestive efficacy than trypsin | [119] |
| Papain/collagenase  | Mussel tissues | | |
The microplastic concentration in food ($C_i$) is also a complex metric. As reviewed in this paper, the occurrence of microplastics is usually presented as the number of particles per mass of the food item. However, it is well-acknowledged that various shapes and sizes of microplastics are also important for determining the adversity of microplastics in humans. Smaller and fiber-type particles are often regarded as more dangerous than larger and fragment-type particles [134,135] and nano-sized microplastics may cross barriers in digestive systems [139]. As shown in Figure 2, the fraction of fiber-type microplastics varies among different food items and studies, even for the same food items, and there are gaps between the level of microplastics in food items and that causing adverse outcomes in animal studies; thus, the adverse health effects from consumption of microplastics are difficult to assess. As the maximum allowable intake rate of fibers is suspected to be much lower than that of spheres and fragments, although further investigation is needed [134,135], studies that monitor concentrations of microplastics in various food items should be conducted carefully to evaluate the presence of fiber-type microplastics in food.

It should be also noted that human exposure to microplastics could be dominated by other routes such as inhalation of microfibers [140,141]. Although most indoor particles are biological origin, on average, 4% of identified particles were synthetic fragments and fibers [141]. Because the adversity of microplastics depend on the routes of exposure, the contribution of food consumption to the overall exposure to microplastics needs to be considered within a comprehensive exposure assessment framework.

Given that counting microplastics is a time-consuming task, there is a trend to report $C_i$ based on microplastic mass per mass using thermal analysis [122–125]. As noted in Table 5, the disadvantages of the thermal method are that (1) it is destructive and (2) specific information on particle size and morphology is unavailable. If thermal analysis will be used to evaluate $C_i$ in food, the typical size distribution and appropriate dose–response relationship should be identified based on microplastic mass.

5. Conclusions

Despite the diversity of food consumed in different geographic regions of the world, only limited studies have been conducted on the presence of microplastics in food. The majority of studies analyzed the concentration, materials, morphology, and size of microplastics in salt, fish, and shellfish. Owing to the lack of studies on other food items, the overall human microplastic exposure via food consumption is difficult to estimate and compare with other routes of exposure such as inhalation of micro-sized particles. Although the last decade has shown significant advances regarding this issue, experimental methods for isolating and identifying microplastics in food still need improvement for the appropriate recovery of microplastics in various food matrices and the quantitative comparison of studies. Two current approaches—counting microplastics with microscopy and destructive microplastic detection with thermal analysis—can be complementary. In addition, contamination and decontamination of microplastics during food processing and cooking are important as microplastic exposure of people is primarily from the consumed final products, not on their ingredients.

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