Flow and Heat Transfer of Casson Fluid from a horizontal Circular Cylinder with Partial Slip in non-Darcy porous Medium

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Abstract

In the present study, the steady flow and heat transfer of Casson fluid from a permeable horizontal cylinder in the presence of slip condition in a non-Darcy porous medium is analyzed. The cylinder surface is maintained at a constant temperature. The boundary layer conservation equations, which are parabolic in nature, are normalized into non-similar form and then solved numerically with the well-tested, efficient, implicit, stable Keller-box finite-difference scheme. Increasing the velocity slip parameter is found to decrease the velocity and boundary layer thickness and increases the temperature and the boundary layer thickness. The velocity decreases with the increase the non-Darcy parameter and is found to increase the temperature. The velocity increases with the increase the Casson fluid parameter and is found to decrease the temperature. The Skin-friction coefficient and the local Nusselt number are found to decrease with the increase in velocity and thermal slip parameters respectively.

Keywords: Casson fluid; Slip condition; Heat transfer; Non-Darcy porous medium yield stress; Keller-box numerical method; Skin friction; Nusselt number; Boundary layers; Chocolate food processing

Nomenclature

\( a \): radius of the cylinder
\( C_J \): skin friction coefficient
\( Da \): Darcy parameter
\( \Gamma \): inertia coefficient
\( S_f \): non-dimensional velocity slip parameter
\( S_T \): non-dimensional thermal slip parameter
\( f \): non-dimensional steam function
\( g \): acceleration due to gravity
\( Gr \): Grashof number
\( K \): thermal diffusivity
\( N_s \): velocity slip factor
\( K_s \): thermal slip factor
\( Nu \): Local Nusselt number
\( Pr \): Prandtl number
\( T \): temperature
\( u, v \): non-dimensional velocity components along the x- and y-directions, respectively
\( x, y \): non-dimensional Cartesian coordinates along the surface of the cylinder and normal to it, respectively

Greek Symbols

\( \alpha \): thermal diffusivity
\( \Omega \): the coefficients of thermal expansion
\( \beta \): the non-Newtonian Casson parameter
\( \Phi \): the azimuthal coordinate
\( \eta \): the dimensionless radial coordinate
\( \mu \): dynamic viscosity
\( \nu \): kinematic viscosity
\( \theta \): non-dimensional temperature
\( \rho \): density
\( \xi \): the dimensionless tangential coordinate
\( \psi \): dimensionless stream function

Subscripts

\( w \): conditions on the wall
\( \infty \): free stream conditions

Introduction

Non-Newtonian transport phenomena arise in many branches of chemical and materials processing engineering. Such fluids exhibit shear-stress-strain relationships which diverge significantly from the Newtonian (Navier-Stokes) model. Most non-Newtonian models involve some form of modification to the momentum conservation equations. These include power-law, thixotropic and viscoelastic fluids [1]. Such rheological models however cannot simulate the micro
structural characteristics of many important liquids including polymer suspensions, liquid crystal melts, physiological fluids, contaminated lubricants, etc.

The steady flow of non-Newtonian fluids in the presence of heat transfer is an important research area due to its wide use in food processing, power engineering, and petroleum production and in many industries for example polymers melt and polymer solutions employed in the plastic processing. Several fluids in chemical engineering, multiphase mixtures, pharmaceutical formulations, china clay and coal in water, paints, synthetic lubricants, salvia, synovial fluid, jams, soups, jellies, marmalades, sewage sludge etc are non-Newtonian. The constitutive relations for these kinds of fluids give rise to more complex and higher order equations than the Navier-Stokes equations. Considerable progress even through has been made on the topic by using different models of non-Newtonian fluids [2-11].

Transport processes in porous media can involve fluid, heat and mass transfer in single or multi-phase scenarios. Such flows with and without buoyancy effects arise frequently in many branches of chemical engineering and owing to their viscous-dominated nature are generally simulated using the Darcy model. Applications of such flows include chip-based micro fluidic chromatographic separation devices [12], dissolution of masses buried in a packed bed [13], heat transfer in radon saturating permeable regimes [14], flows in ceramic filter components of integrated gasification combined cycles (IGCC) [15], separation of carbon dioxide from the gas phase with aqueous absorbents (water and di-ethanolamine solution) in micro porous hollow fibre membrane modules [16], and monolithic adsorbent flows consisting of micro-porous zeolite particles embedded in a polyamide matrix [17]. Porous media flow simulations are also critical in convective processes in hygroscopic materials [18], electro remediation in soil decontamination technique wherein an electric field applied to a porous medium generates the migration of ionic species in solution [19], reactive transport in tubular porous media reactors [20], perfusive bed flows [21], in-situ gelation of biopolymers in porous media which arise in petroleum recovery and in subsurface heavy metal stabilization [22].

Previous studies indicate that not much has been presented yet regarding Casson fluid. This model [23-25] in fact is a plastic fluid that exhibits shear thinning characteristics and that quantifies yield stress and high shear viscosity. Casson fluid model is reduced to a Newtonian fluid at very high wall shear stresses, when wall stress is much greater than yield stress. This fluid has good approximations for many substances such as biological materials, foams, molten chocolate, cosmetics, nail polish, some particulate suspensions etc. The boundary layer behaviour of viscoelastic fluid has technical applications in engineering such as glass fiber, paper production, manufacture of foods, the aerodynamic flow of fluid is comparable to the distance between the plates as in Nano channels/micro channels [26].

Mathematical Analysis

The steady, laminar, two-dimensional, viscous, incompressible, buoyancy-driven convection heat transfer flow from a horizontal permeable circular cylinder embedded in a Casson non-Newtonian fluid. Figure 1 shows the flow model and physical coordinate system. The x-coordinate is measured along the circumference of the horizontal cylinder from the lowest point and the y-coordinate is measured normal to the surface, with \((\theta)\) denoting the radius of the horizontal cylinder. \(\Phi = \pi / a\) is the angle of the y-axis with respect to the vertical \((\phi = \pi / a)\). The gravitational acceleration, \(\mathbf{g}\) acts downwards. Both the horizontal cylinder and the fluid are maintained initially at the same temperature. Instantaneously they are raised to a temperature \(T_e > T_{\infty}\), the ambient temperature of the fluid which remains unchanged.

We also assume the rheological equation of Casson fluid, reported by Mustafa et al. [27] and recently Nadeem et.al [28] is:

\[
\tau_\theta = \tau_0 + \mu_\theta \text{e}^{1/n} \quad (1)
\]

or

\[
\tau_\theta = \mu_\theta \left[ \frac{\mu}{\sqrt{2\pi}} \right]^{1/n} \quad (2)
\]

Where \(\mu\) is the dynamic viscosity, \(\mu_\theta\) the plastic dynamic viscosity of non-Newtonian fluid, \(\pi = \varepsilon_i \varepsilon_j\) and \(\varepsilon_i\) is the \((i,j)\) component of deformation rate, \(\tau_{\theta}\) denotes the product of the component of deformation rate with itself, \(\pi_{\theta}\) shows a critical value of this product based on the non-Newtonian model, and \(P_t\) the yield stress of fluid. We consider a steady state flow. An anonymous referee has suggested considering the value of \(n=1\). However, in many applications this value is \(n \approx 1\).

In line with the approach of Yih [29] and introducing the boundary layer approximations, the governing conservation equations can be written as follows:

\[
\frac{\partial u}{\partial x} + \frac{\partial v}{\partial y} = 0 \quad (3)
\]

\[
u \left( \frac{\partial^2 u}{\partial x^2} + \frac{\partial^2 u}{\partial y^2} \right) + g \Omega (T - T_e) \sin \left( \frac{\chi}{a} \right) - \frac{u}{K} \mu = 0 \quad (4)
\]

Figure 1: Physical Model and Coordinate System.
\[
\frac{\partial T}{\partial x} + \frac{\partial T}{\partial y} = \frac{\partial^2 T}{\partial y^2}
\]

where \( u \) and \( v \) are the velocity components in the \( x \)- and \( y \)-directions respectively, \( \nu \) - the kinematic viscosity of the conducting fluid, \( \beta \) - the non-Newtonian Casson parameter, \( \alpha \) - the thermal diffusivity, \( T \) - the temperature, \( K \) and \( \Gamma \) - the respective permeability and the inertia coefficient of the porous medium, \( \Omega \) is the coefficients of thermal expansion, \( T_c \) - the free stream temperature.

The boundary conditions are prescribed at the cylinder surface and the edge of the boundary layer regime, respectively as follows:

\[
\begin{align*}
At \quad y = 0, & \quad u = \frac{N_s}{\nu} \left( 1 + \frac{1}{\beta} \right) \frac{\partial u}{\partial y}, \quad v = -v', \quad T = T_c + K \frac{\partial T}{\partial y} \\
As \quad y \to \infty, & \quad u \to 0, \quad T \to T_c
\end{align*}
\]

Where \( N_s \) is the thermal slip factor and \( K_s \) is the thermal slip factor. For \( N_s = 0 = K_s \), one can recover the no-slip case.

The stream function \( \psi \) is defined by \( u = \frac{\partial \psi}{\partial y} \) and \( v = -\frac{\partial \psi}{\partial x} \), and therefore, the continuity equation is automatically satisfied. In order to write the governing equations and the boundary conditions in dimensionless form, the following non-dimensional quantities are introduced.

\[
\begin{align*}
\xi &= \frac{x}{a} \quad \eta = \frac{y}{a \sqrt{Gr}}, \\
\theta(\xi, \eta) &= \frac{\psi}{\sqrt{\nu \xi}}, \\
\Pr &= \frac{\nu}{\alpha} \\
\Gamma &= \frac{\Gamma}{a}, \\
\Lambda &= \frac{\Gamma}{a}, \\
D_a &= \frac{K}{a} \\
f_c &= -\frac{\sqrt{Gr}}{\nu}
\end{align*}
\]

In view of non-dimensional quantities (7), Equations (3)-(5) reduce to the following coupled, nonlinear, dimensionless partial differential equations for momentum and energy for the regime

\[
\begin{align*}
f' + \frac{1}{\beta} f''' - f' &\left( 1 + \frac{1}{\beta} \xi^2 \right) + \frac{1}{DaGr} \left( 1 + \frac{1}{\beta} \xi^2 \right) &\left( f' \frac{\sin \xi}{\xi} \right) &\theta = \xi f' \frac{\sin \xi}{\xi} - f' \frac{\sin \xi}{\xi}
\end{align*}
\]

\[
\begin{align*}
\frac{\partial \theta}{\partial t} + \frac{1}{\beta} f'' &+ f' \theta = \xi \left( f' \frac{\sin \xi}{\xi} - f' \frac{\sin \xi}{\xi} \right)
\end{align*}
\]

The transformed dimensionless boundary conditions are:

\[
\begin{align*}
At \quad \eta = 0, & \quad f = S, \quad f' = \left( 1 + \frac{1}{\beta} \right) S_f, f''(0), \quad \theta = 1 + S_f, \theta(0) \\
As \quad \eta \to \infty, & \quad f' \to 0, \quad \theta \to 0
\end{align*}
\]

In the above equations, the primes denote the differentiation with respect to \( \eta \), the dimensionless radial coordinate, and \( \xi \) is the dimensionless tangential coordinate, \( \Lambda \) - the local inertia coefficient (Forchheimer parameter), \( D_a \) - the Darcy parameter and \( Gr \) is the Grashof (free convection) parameter. \( Pr = \frac{\nu}{\alpha} \) is the Prandtl number, \( \frac{N_s Gr^{1/2}}{a} \) and \( \frac{K Gr^{1/2}}{a} \) are the non-dimensional velocity and thermal slip parameters respectively and \( f_c \) is the blowing/suction parameter. \( f_c < 0 \) for \( \nu' > 0 \) (the case of blowing), and \( f_c > 0 \) for \( \nu' < 0 \) (the case of suction). Of course the special case of a solid cylinder surface corresponds to \( f_c = 0 \).

The engineering design quantities of physical interest include the skin-friction coefficient and Nusselt number, which are given by:

\[
C_f Gr^{1/4} = \left( 1 + \frac{1}{\beta} \right) \frac{\xi f''(0)}{f'}
\]

\[
Nu = \frac{\sqrt{Gr}}{\nu}
\]

**Numerical Solution**

In this study the efficient Keller-Box implicit difference method has been employed to solve the general flow model defined by equations (8)-(9) with boundary conditions (10). Therefore a more detailed exposition is presented here. This method, originally developed for low speed aerodynamic boundary layers by Keller [30], and has been employed in a diverse range of coupled heat transfer problems. These include Ramachandra Prasad et al. [31-32] and Beg et al. [33].

Essentially 4 phases are central to the Keller Box Scheme.

These are:

a. Reduction of the \( Nth \) order partial differential equation system to \( N \) first order equations

b. Finite Difference Discretization

c. Quasilinearization of Non-Linear Keller Algebraic Equations

d. Block-tridiagonal Elimination of Linear Keller Algebraic Equations

**Phase a: Reduction of the \( Nth \) order partial differential equation system to \( N \) first order equations**

Equations (8)-(9) subject to the boundary conditions (10) are first written as a system of first-order equations. For this purpose, we reset Equations (8)-(9) as a set of simultaneous equations by introducing the new variables \( u, v \), and:

\[
f' = u
\]

\[
f'' = v
\]

\[
\theta' = t
\]

\[
\begin{align*}
1 + \frac{1}{\beta} &\nu' + f'' - (1 + \xi^2) u' - \left( \frac{1}{DaGr^{1/2}} \right) u + \frac{\sin \xi}{\xi} = \xi f'' \frac{\sin \xi}{\xi} - f' \frac{\sin \xi}{\xi} \\
\frac{1}{Pr} &f'' + f' \theta' = \xi \left( f' \frac{\sin \xi}{\xi} - f' \frac{\sin \xi}{\xi} \right)
\end{align*}
\]

Where primes denote differentiation with respect to \( \eta \). In terms of the dependent variables, the boundary conditions become:

\[
\begin{align*}
At \quad \eta = 0: & \quad u = \left( 1 + \frac{1}{\beta} \right) f''(0), \quad f = f_c, \quad \nu' = 1 \\
As \quad \eta \to \infty: & \quad u \to 0, \quad \nu' \to 0
\end{align*}
\]

**Phase b: Finite difference discretization**

A two dimensional computational grid is imposed on the \( \xi - \eta \) plane as sketched in Figure 2. The stepping process is defined by:

\[
\begin{align*}
\eta_0 = 0, \quad \eta_j = \eta_{j-1} + h_j, \quad j = 1, 2, ..., J, \quad \eta_J = \eta_n \\
\xi^0 = 0, \quad \xi^n = \xi^{n-1} + k_n, \quad n = 1, 2, ..., N
\end{align*}
\]
Where \( k_x \) and \( h_j \) denote the step distances in \( \xi \) and \( \eta \) directions respectively.

If \( g_{j}^{n} \) denotes the value of any variable at \( (\eta_j, \xi_j) \), then the variables and derivatives of equations (13) – (17) at \( (\eta_j, \xi_j, g_{j}^{n-1/2}) \) are replaced by

\[
\begin{align*}
g_{j}^{n+1/2} &= \frac{1}{4} \left( g_{j}^{n} + g_{j+1}^{n} + g_{j-1}^{n} + g_{j}^{n-1} \right), \\
\left( \frac{\partial g}{\partial \eta} \right)_{j}^{n+1/2} &= \frac{1}{2h} \left( g_{j}^{n} - g_{j+1}^{n} + g_{j-1}^{n} - g_{j}^{n-1} \right), \\
\left( \frac{\partial g}{\partial \xi} \right)_{j}^{n+1/2} &= \frac{1}{2k} \left( g_{j}^{n} - g_{j+1}^{n} + g_{j-1}^{n} - g_{j}^{n-1} \right),
\end{align*}
\]

(21) (22) (23)

We now show the finite-difference approximation of equations (13) – (17) for the mid-point \( (\eta_{j}, \xi_{j}^{*}) \), below

\[
\begin{align*}
h_j^{n+1/2} (f_{j}^{n} - f_{j-1}^{n}) &= u_{j}^{n+1/2}, \\
h_j^{n+1/2} (u_{j}^{n} - u_{j-1}^{n}) &= v_{j}^{n+1/2},
\end{align*}
\]

(24) (25)

\[
\begin{align*}
\left( \frac{1}{\beta} \right) \left( v_j^{n} - v_{j+1}^{n} \right) &+ \frac{h}{4} \left( \left( f_{j}^{n} - f_{j-1}^{n} \right) \left( \eta_j + \eta_{j+1} \right) \right) \\
&+ \frac{1}{2} \left( \left( f_{j}^{n} - f_{j-1}^{n} \right) \left( \eta_j + \eta_{j+1} \right) \right) = 0,
\end{align*}
\]

(26)

\[
\begin{align*}
h_j^{n+1/2} (B_{j}^{n} - \theta_{j}^{n}) &= t_{j}^{n+1/2}, \\
\frac{1}{\beta} \left( v_j^{n} - v_{j+1}^{n} \right) &+ \frac{h}{4} \left( \left( f_{j}^{n} - f_{j-1}^{n} \right) \left( \eta_j + \eta_{j+1} \right) \right) \\
&+ \frac{1}{2} \left( \left( f_{j}^{n} - f_{j-1}^{n} \right) \left( \eta_j + \eta_{j+1} \right) \right) = 0
\end{align*}
\]

(27) (28)

Where we have used the abbreviations

\[
\alpha = \frac{\xi^{n+1/2}}{k_x}, \quad B = \sin \left( \frac{\xi^{n+1/2}}{k_x} \right)
\]

(29)

\[
\begin{align*}
\left( \frac{\partial}{\partial \eta} \right)_{j}^{n+1/2} &= \frac{1}{2h} \left( g_{j}^{n} - g_{j+1}^{n} + g_{j-1}^{n} - g_{j}^{n-1} \right),
\end{align*}
\]

(30)
Da = 0.1 and Λ = 0.1. In addition we also consider the effect of streamwise coordinate location on flow dynamics. The value of the parameter ξ is extremely important since in two extreme cases it corresponds to stagnation-point flows. For ξ → 0, the location is in the vicinity of...
the lower stagnation point on the sphere. The governing dimensionless equations (8) to (9) in this case reduce to the following ordinary differential equations:

\[
\frac{1}{\beta} v' + f v - u^2 = \left( \frac{1}{DaGr^{1/2}} \right) u + \theta = 0
\]

(33)
Since \( \frac{\sin \xi}{\xi} \to 0/0 \) i.e., so that \( \frac{\sin \xi}{\xi} \to 0 \); The extreme case is \( \xi \sim \pi \), which physically corresponds to the upper stagnation point on the sphere surface (diametrically opposite to the lower stagnation point).

In figures 3 and 4 the influence of velocity slip parameter on velocity and temperature distributions is illustrated. Dimensionless velocity component (Figure 3) at the wall is strongly reduced with an increase in slip parameter \( f_s \). There will be a corresponding decrease in the momentum (velocity) boundary layer thickness. The influence of \( f_s \) is evidently more pronounced closer to the cylinder surface \( (\eta=0) \). Further from the surface, there is a transition in velocity slip effect, and the flow is found to be accelerated markedly. Smooth decays of the velocity profiles are observed into the free stream demonstrating excellent convergence of the numerical solution. These trends in the response of velocity field in external thermal convection from a cylinder were also observed by Wang and Ang [35] and Wang [36]. Furthermore the acceleration near the wall with increasing velocity slip effect has been computed by Crane and McVeigh [37] using asymptotic methods, as has the retardation in flow further from the wall. The switch in velocity slip effect on velocity evolution has also been observed for the case of a power-law rheological fluid by Ojadi et al. [38]. Figure 4 indicates that an increase in velocity slip parameter significantly enhances temperature in the flow field and

\[
\frac{1}{Pr} \theta' + \beta \theta = 0
\]  

(34)
into the free stream, all temperature profiles converge smoothly to the vanishing value. The numerical computations correlate well with the results of Larrode et al. [40] who also found that temperature is strongly lowered with increasing thermal slip and that this is attributable to the decrease in heat transfer from the wall to the fluid regime, although they considered only a Newtonian fluid.

Figures 7 and 8 depict the influence Casson fluid parameter, $\beta$, on velocity and temperature profiles. This parameter features in the shear term in the momentum boundary layer equation (8), and also in the velocity boundary condition (10). For Newtonian flow, yield stress $\gamma_y$ is zero and $\beta = \mu_y \frac{\sum \pi}{\rho_f} \rightarrow \infty$ i.e. the appropriate term in eqn. (8) reduces from $(1 + \frac{1}{\beta}) f'' \rightarrow 1$. Similarly the velocity boundary condition in (10) reduces from $(1 + \frac{1}{\beta}) S f''(0) \rightarrow S f''(0)$. An increase in $\beta$ implies a decrease therefore in yield stress of the Casson fluid. This effectively facilitates flow of the fluid i.e. accelerates the boundary layer flow close to the cylinder surface, as demonstrated by figure 7. Since the Casson parameter is also present in the wall boundary condition in (10) reduces from $(1 + \frac{1}{\beta}) S f''(0) \rightarrow S f''(0)

Figure 21: Effect of $S_T$ on the Skin-friction Coefficient results.

Figure 22: Effect of $S_T$ on the local Nusselt number results.

Figure 23: Effect of $\beta$ on the Skin-friction Coefficient results.

Figure 24: Effect of $\beta$ on the local Nusselt number results.

thereby increases thermal boundary layer thickness enhances. This will result therefore in the transport of more thermal energy from the cylinder surface to the Casson fluid and will therefore accentuate heat transfer to the fluid, as noted also by Wang [36]. Temperature profiles consistently decay monotonically from a maximum at the cylinder surface to the free stream. All profiles converge at large value of radial coordinate, again showing that convergence has been achieved in the numerical computations. A similar pattern of thermal response to that computed in figure 4. For a wide range of velocity slip parameters has been noted by Aziz [39] who has indicated also that temperature is enhanced since increasing velocity slip parameter decreases shear stresses and this permits a more effective transfer of heat from the wall to the fluid regime.

In figures 5 and 6 the variation of velocity and temperature with the transverse coordinate ($\eta$), with increasing thermal slip parameter $S_T$, is depicted. The response of velocity is much more consistent than for the case of changing velocity slip parameter (Figure 3) it is strongly decreased for all locations in the radial direction. The peak velocity accompanies the case of no thermal slip ($S_T=\eta$). The maximum deceleration corresponds to the case of strongest thermal slip ($S_T=5$). Temperatures (Figure 6) are also strongly depressed with increasing thermal slip. The maximum effect is observed at the wall.

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condition, the acceleration effect is only confined to the region close to the cylinder surface. Further from this zone, the velocity slip factor, $S$, will exert a progressively reduced effect and an increase in Casson parameter, $\beta$, will manifest with a deceleration in the flow. Overall however the dominant influence of $\beta$ is near the wall and is found to be assistive to momentum development (with larger $\beta$ values the fluid is closer in behaviour to a Newtonian fluid and further departs from plastic flow) Only a very small decrease in temperature is observed with a large enhancement in Casson fluid parameter, as shown in figure 8. The Casson parameter does not arise in the thermal boundary layer equation (9), nor does it feature in the thermal boundary conditions. The influence on temperature field is therefore experienced indirectly via coupling of the thermal equation (9) with the momentum equation (8). Similar behaviour to the computations shown in figures 7 and 8 has been observed by Attia and Sayed-Ahmed [41] who also observed acceleration in Casson fluid flow near a curved surface, and additionally by Mustafa et al. [42] who also observed an elevation in velocities near the wall and a slight reduction in temperatures throughout the boundary layer regime.

Figures 9 and 10 present the effect of Prandtl number ($\text{Pr}$) on the velocity and temperature profiles along the radial direction, normal to the cylinder surface. Prandtl number embodies the ratio of viscous diffusion to thermal diffusion in the boundary layer regime. It also expresses the ratio of the product of specific heat capacity and dynamic viscosity, to the fluid thermal conductivity. When $\text{Pr}$ high, viscous diffusion rate is exceeds thermal diffusion rate. An increase in $\text{Pr}$ from 0.7 through 1.0, 2.0, 4.0, 5.47, 10.0, 15.0, 20.0 to 40.0 is found to significantly depress velocities (Figure 9) and this trend is sustained throughout the regime i.e. for all values of the radial coordinate, $\xi$. For $\text{Pr}<1$, thermal diffusivity exceeds momentum diffusivity i.e. heat will diffuse faster than momentum. Therefore for lower Pr fluids (e.g. $\text{Pr}=0.7$), the flow will be accelerates whereas for greater Pr fluids (e.g. $\text{Pr}=1$) it will be strongly decelerated, as observed in fig. For $\text{Pr}=1.0$, both the viscous and energy diffusion rates will be the same as will the thermal and velocity boundary layer thicknesses. This case can be representative of food stuffs e.g. low-density polymorphic forms of chocolate suspensions, as noted by Steffe [27] and Debaste et al. [43]. Temperature is found to be strongly reduced with increasing Prandtl number. For larger Pr values, the decay is found to be increasingly monotonic. Therefore for lower thermal conductivity fluids (as typified by liquid chocolate and other foodstuffs), lower temperatures are observed throughout the boundary layer regime.

Figures 11 and 12 illustrate the influence of wall transpiration on the velocity and temperature functions with radial distance $\eta$. With an increase in suction ($f'_w>0$) the velocity is clearly decreased i.e. the flow is decelerated. Increasing suction causes the boundary layer to adhere closer to the flow and destroys momentum transfer; it is therefore an excellent control mechanism for stabilizing the external boundary layer flow on the circular cylinder. Conversely with increased blowing i.e. injection of fluid via the cylinder surface in to the porous medium regime, ($f'_w<0$), the flow is strongly accelerated i.e. velocities are increased. As anticipated the case of a solid cylinder ($f'_w=0$) falls between the weak suction and weak blowing cases. Peak velocity is located, as in the figures described earlier, at close proximity to cylinder surface. With a decrease in blowing and an increase in suction the peaks progressively displace closer to the cylinder surface, a distinct effect described in detail in several studies of non-Newtonian boundary layers [24,44-47]. Temperature $\theta$ is also elevated considerably with increased blowing at the cylinder surface and depressed with increased suction. The temperature profiles, once again assume a continuous decay from the cylinder surface to the free stream, whereas the velocity field initially ascends, peaks and then decays in to the free stream. The strong influence of wall transpiration (i.e. suction or injection) on boundary layer variables is clearly highlighted. Such a mechanism is greatly beneficial in achieving flow control and regulation of heat and mass transfer characteristics in food processing from a cylindrical geometry.

In figures 13 and 14 the variation of velocity and temperature fields with different transverse coordinate, $\xi$, is shown. In the vicinity of the cylinder surface, velocity ($f'$) is found to be maximized closer to the lower stagnation point and minimized with progressive distance away from it i.e. the flow is decelerated with increasing $\xi$. However further from the wall, this trend is reversed and a slight acceleration in the flow is generated with greater distance from the lower stagnation point i.e. velocity values are higher for greater values of $\xi$, as we approach the upper stagnation point Temperature $\theta$, is found to noticeably increase through the boundary layer with increasing $\xi$ values. Evidently the fluid regime is cooled most efficiently at the lower stagnation point and heated more effectively as we progress around the cylinder periphery upwards towards the upper stagnation point. These patterns computed for temperature and velocity evolution around the cylinder surface are corroborated with many other studies including work on non-Newtonian Casson fluid convection by Kandasamy et al. [48] and studies of Newtonian convection from a cylinder by Wang [36] and Prasad et al. [49].

Figures 15 and 16 depicts the velocity response to a change in Darcy number, $D$. This parameter is directly proportional to the permeability of the regime and arises in the linear Darcian drag force term in the momentum equation (8), via, \[
-\frac{f'}{DxG_3}. \]
As such increasing $D$ will serve to reduce the Darcian impedance since progressively less fibres will be present adjacent to the cylinder in the porous regime to inhibit the flow. The boundary layer flow will therefore be accelerated and indeed this is verified in figure 15 where we observe a dramatic rise in flow velocity ($f'$), with an increase in $D$. from 0.001 through 0.01, 0.1, 0.2 and 0.5. In close proximity to the cylinder surface a velocity shoot is generated; with increasing Darcy number this peak migrates slightly away from the wall into the boundary layer. Evidently lower permeability materials serve to decelerate the flow and this can be exploited in materials processing operation where the momentum transfer may require regulation.

Figure 17 depicts the velocity ($f'$) response for different values of Forchheimer inertial drag parameter ($A$), with radial coordinate ($\eta$). The Forchheimer drag force term, \(-\frac{\xi A}{\eta^{n/2}}\) in the dimensionless momentum conservation equation (8) is quadratic and with an increase in $A$ (which is in fact related to the geometry of the porous medium) this drag force will increase correspondingly. As such the impedance offered by the fibres of the porous medium will increase and this will effectively decelerate the flow in the regime, as testified to by the evident decrease in velocities shown in figure 17. The Forchheimer effect serves to super seed the Darcian body force effect at higher velocities, the latter is dominant for lower velocity regimes and is a linear body force. The former is dominated at lower velocities (the square of a low velocity yields an even lower velocity) but becomes increasingly dominant with increasing momentum in the flow i.e. when inertial effects override the viscous effects (Figure 17).
Figure 18 shows that temperature $\theta$ is increased continuously through the boundary layer with distance from the cylinder surface, with an increase in $A$, since with flow deceleration, heat will be diffused more effectively via thermal conduction and convection. The boundary layer regime will therefore be warmed with increasing $A$ and boundary layer thickness will be correspondingly increased, compared with velocity boundary layer thickness, the latter being reduced.

Figures 19 and 20 show the effect of velocity slip parameter $S_f$ on cylinder surface shear stress ($f''(0)$) and local Nusselt number ($-d\theta/d\xi$) variation. In consistency with the earlier graphs described for velocity evolution, with an increase in $S_f$, wall shear stress is consistently reduced i.e. the flow is decelerated along the cylinder surface. Again this trend has been observed by Yih [29] for Newtonian flow. In both figures 19 and 20, skin friction coefficient and local Nusselt number are maximized for the case of no-slip i.e. $S_f = 0$, this result concurring with the analyses of Wang [36] and also Hayat et al. [47].

Figures 21 and 22 show the effect of thermal slip parameter $S_w$ on dimensionless wall shear stress function i.e. skin friction coefficient and local Nusselt number, respectively. Increasing $S_w$ is found to decrease both skin friction coefficient and local Nusselt number. A similar set of profiles is computed as in figure 21 for velocity distributions, and we observe that with increasing thermal slip, peak velocities are displaced closer to the lower stagnation point. For lower values of thermal slip, the plots are also similar to those in figure 22, and have a parabolic nature; however with $S_w$ values greater than 1, the profiles lose their curvature and become increasingly linear in nature. This trend is maximized for the highest value of $S_w (= 5.0)$ for which local Nusselt number is found to be almost invariant with transverse coordinate, $\xi$.

Figures 23 and 24 illustrate the effect of Casson fluid parameter, $\beta$, on skin friction coefficient and local Nusselt number, respectively. With an increase in $\beta$ the skin friction coefficient increases, since as computed earlier, the flow velocity is enhanced with higher values of $\beta$. Larger $\beta$ values correspond to a progressive decrease in yield stress of the Casson fluid i.e. a reduction in rheological characteristics. With higher $\beta$ the flow approaches closer to Newtonian behaviour and the fluid is able to shear faster along the cylinder surface. Local Nusselt number is conversely found to decrease slightly as Casson fluid parameter is increased. This concurs with the earlier computation (Figure 8) on temperature distribution. With increasing $\beta$ values, less heat is transferred from the cylinder surface to the fluid regime, resulting in lower temperatures in the regime external to the cylinder and lower local Nusselt numbers, as observed in figure 24.

Conclusions

Numerical solutions have been presented for steady flow and heat transfer of Casson fluid from a permeable horizontal circular cylinder with partial slip in a Non-Darcy porous medium. A Robust, validated implicit finite difference scheme has been employed. The results in summary have shown that,

1. Increasing the velocity slip parameter, $S_f$, reduces the velocity near the cylinder surface and also skin friction coefficient and also increases temperature and decreases local Nusselt number.

2. Increasing the thermal slip parameter, $S_w$, decreases velocity and skin friction coefficient and also reduces temperature for all values of radial coordinate i.e. throughout the boundary layer regime, and furthermore decreases local Nusselt number.

3. Increasing the Casson fluid parameter, $\beta$, increases the velocity near the cylinder surface but decreases velocity further from the cylinder, and also fractionally lowers the temperature throughout the boundary layer regime.

4. Increasing the Casson fluid parameter, $\beta$, strongly increases the wall shear stress (skin friction coefficient) and slightly decreases the local Nusselt number, with the latter more significantly affected at large distances from the lower stagnation point i.e. higher values of transverse coordinate.

5. Increasing Prandtl number, Pr, decelerates the flow and also strongly depresses temperatures, throughout the boundary layer regime.

6. Increasing suction at the cylinder surface ($f_w < 0$) decelerates the flow whereas increasing injection ($f_w > 0$, i.e. blowing) induces a strong acceleration.

7. Increasing suction at the cylinder surface ($f_w > 0$) reduces temperature whereas increasing injection ($f_w < 0$ i.e. blowing) induces the opposite response and elevates temperature.

8. Increasing transverse coordinate, $\xi$, depresses velocity near the cylinder surface but enhances velocity further from the cylinder, whereas it continuously increases temperature throughout the boundary layer.

9. Increasing Darcy number ($Da$), velocity increases but reduces the temperature.

10. Increasing Forchheimer inertial drag parameter ($A$) reduces velocity but elevates temperature.

The current study has been confined to steady-state flow i.e. ignored transient effects [30] and also neglected thermal radiation heat transfer effects [31,49]. These aspects are also of relevance to rheological food processing simulations and will be considered in future investigations.

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