Machine learning in plant science and plant breeding

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SUMMARY
Technological developments have revolutionized measurements on plant genotypes and phenotypes, leading to routine production of large, complex data sets. This has led to increased efforts to extract meaning from these measurements and to integrate various data sets. Concurrently, machine learning has rapidly evolved and is now widely applied in science in general and in plant genotyping and phenotyping in particular. Here, we review the application of machine learning in the context of plant science and plant breeding. We focus on analyses at different phenotype levels, from biochemical to yield, and in connecting genotypes to these. In this way, we illustrate how machine learning offers a suite of methods that enable researchers to find meaningful patterns in relevant plant data.

INTRODUCTION
In many disciplines in modern plant research, the study of genomes and genotypes plays a central role. The DNA sequencing revolution has allowed us to determine the full genomes of many plants, including model organisms such as Arabidopsis thaliana, scientifically interesting species of flowering plants, trees, algae and mosses, and economically important crops such as rice, maize, soy, cotton, and wheat. Genetic variation – from single-nucleotide polymorphisms (SNPs) and small insertion/deletions to gene copy number variation and genome structural variation – can likewise easily be measured, leading to the availability of population-wide genotype collections for many species (Torkamaneh et al., 2018). Similar developments allow us to routinely measure genome-wide differences at the biochemical level, i.e., in concentrations and interactions of molecules in the cell such as RNA, proteins, and metabolites, yielding so-called “-omics” data sets. More recently, high-throughput, automated measurements of macroscopic phenotypes or traits have become available, i.e., quantification of the development, morphology, growth, or yield of plant tissues, organs, whole plants, or canopies, as well as of the environments in which plants grow (Zhao et al., 2019).

In the resulting “big data” era in plant sciences, a challenge in both fundamental and applied research (e.g. breeding applications) is to explain or predict phenotypes from the underlying genotypes under different environmental conditions (Figure 1). Genotypic variation leads to differences in the biochemical makeup of cells, which in turn together with the environment influence organ formation, plant growth, and eventually traits relevant in agriculture, such as yield and tolerance to stresses and pests. Unraveling the effects of genotypic variation and environment on phenotypes yields fundamental insights into the regulation of important processes in plant development and physiology and the ability to predict yield and quality traits from genotypes in specific environments, which is essential in modern molecular plant breeding. Analyzing phenotypes measured at these different levels or linking these phenotypes to genotypes increasingly calls for processing and integration of large, noisy, and heterogeneous data sets. Machine learning (ML), a set of computational approaches to find predictive patterns in data (Box 1), plays an increasingly important role in these efforts (Crossa et al., 2017; Libbrecht and Noble, 2015; Perez-Sanz et al., 2017). In various scientific and engineering domains, ML has driven a spur of recent innovations, and it is set to do the same in plant research (Ma et al., 2014).

This review covers how ML enables progress in plant science and plant breeding, focusing on applications in analyses at the biochemical level, at the macroscopic level, and to connect genotypes to these phenotype levels. Our aim is to illustrate to non-experts how ML offers a suite of methods enabling us to find meaningful patterns in relevant plant data. We also critically discuss applications of ML and indicate current and future research directions. For more in-depth reviews on specific aspects, we refer the reader to the following studies: (van Eeuwijk et al., 2019; Singh et al., 2016, 2018; Mochida et al., 2019), focused on traits...
and phenotyping; (Sperschneider, 2019), focused on using ML in the context of plant-pathogen interactions; (Sun et al., 2019), focused on applying ML at the molecular level in plants; and (Wang et al., 2020), focused on application of ML in plant genomics. For more general reviews, see (Zou et al., 2019) for a summary on deep learning (DL), a specific form of ML, in genomics and to (Gazestani and Lewis, 2019) for an overview of the use of ML to connect genotypes to phenotypes.

**MACHINE LEARNING FOR BIOCHEMICAL PHENOTYPES**

At the biochemical level, the term “-omics” is used to describe molecular data sources such as genomics (measuring genomic DNA sequences), epigenomics (modifications of the genome such as methylation, which influence genomic activity), binding of proteins to DNA (e.g. Y1H, ChIP-seq, or DAP-seq), transcriptomics (identification and expression levels of transcripts), proteomics (identification and expression levels of proteins and analysis of their modifications and interactions), and metabolomics (measuring the levels of small molecules). In combination with various types of microscopy, these data sources are used to investigate abundance and localization of biomolecules at cellular and subcellular scales (Figure 2). Recent technological developments, mostly based on high-throughput DNA sequencing, have dramatically increased the scale at which molecules and interactions can be measured. ML is often applied to analyze results because of the large data set sizes, a lack of mechanistic understanding, and the need for data integration to interpret measurements, which follows from the complexity of the data. Here, we focus on recent developments and, in particular, on cases where application of ML allows us to investigate the role played by molecular components in shaping plant phenotypes. We do not review applications of ML to process raw measurement data (e.g. in the analysis of long-read sequencing data (Amarasinghe et al., 2020)) or established tools to analyze -omics data, such as predicting gene models or protein localization (Mahood et al., 2020). The examples listed below indicate the increasingly prominent role of ML as a tool to interpret biochemical data in order to improve our understanding of plant biology.

A first direction in which ML has shown its usefulness is in distinguishing different types of genomic regions. For example, in maize, DNA sequence regions were classified into active genes vs. (inactive) pseudogenes (Sartor et al., 2019), using features such as DNA methylation. ML also was used to predict where in the genome crossovers, i.e., regions in which genetic material is exchanged between the paternal and maternal genome, are likely to occur (Demirci et al., 2018). As a third example, ML is starting to be applied in population genetics, albeit so far mostly in humans (Schrider and Kern, 2018). A specific example in plants is the prediction of regions in the genome in which natural selection led to near-complete fixation of a specific set of mutations (Bourgeois et al., 2018). These examples illustrate how in addition to its traditional use in annotating the structure and function of genes in newly sequenced genomes (Yip et al., 2013), ML now is applied for further investigation of genome function. With its focus on finding predictive patterns, ML here is complementary to more traditional comparative genomics approaches.

**Figure 1.** In plant sciences and plant breeding, variation at the genotype level (genomics data) is linked to phenotypic variation at various biochemical levels of organization (-omics data), at the cellular level, and at the macroscopic level at different scales. Both the analysis of phenotypic measurements (sections 2 and 3) and genotype-phenotype prediction (section 4) increasingly rely on ML.
Box 1. Machine learning

Machine learning (ML) develops algorithms that learn to perform specific tasks based on a provided data set. It is a subfield of artificial intelligence that is widely used in research and the industry. A major distinction is between supervised and unsupervised learning. Supervised learning tasks aim to predict an output (either a discrete label, in the case of classification, or a numerical value, in the case of regression) for a given object, given a set of input features that describe the object. To this end, supervised learning optimizes a predictive model by fitting its parameters to perform well on labeled training data, consisting of inputs and corresponding known outputs. The resulting models can then make predictions for new, unseen test data. Care should be taken to avoid overfitting, situations in which the model performs well on training data but does not generalize well to unseen data. Unsupervised learning, on the other hand, seeks patterns in unlabeled data. Compared to supervised approaches, it is less straightforward to quantify whether an unsupervised model performs well; since unsupervised approaches do not consider outputs, typically there is no such thing as “training data” for these approaches. However, the patterns found by unsupervised approaches can support interpretation of large data and can be useful to prepare data for more successful supervised learning, by allowing us to focus on relevant patterns.

For both supervised and unsupervised machine learning, a plethora of algorithms have been developed, each with their own strengths and weaknesses. In recent years, deep learning has had spectacular success in specific application areas. This approach involves using networks containing “neurons”, connected to each other in such a way that signals can be transmitted through the network. Weights involved in the calculation of the signal are adjusted during model training. Typically, neurons are aggregated into layers, and deep learning involves using several of such layers. Different types of artificial neural networks exist, each adapted to specific aspects of input data. Convolutional neural networks are very effective at image analysis; they preserve spatial relationships by learning image features using small subsets of neighboring pixels. Recurrent neural networks on the other hand are especially useful to deal with sequential data such as text or time-dependent signals. In addition to deep learning, other modern and often well-performing algorithms include ensemble methods, such as random forests or boosting, which combine a group of models in order to improve over the prediction performance of each individual model, and support vector machines, which can capture (nonlinear) relations between objects through kernels (calculating similarity between different objects).

In applications, data often need to be pre-processed depending on their type and the choice of algorithm, and care should be taken what measurements are taken or calculated to best represent the objects. The most decisive factor in successful application of ML is the availability of well measured and, in particular for supervised approaches, correctly labeled training data. The choice of model is important as well: simpler models are less likely to overfit but cannot always model more complex relations between input features. The appropriate level of model complexity for a given data set is however difficult to decide a priori. In practice, it is useful to start with a simple model and if needed for the data at hand increase model complexity. Simpler models also tend to be quicker to train, while for large deep learning models specialized hardware such as graphics processing units may be important to obtain decent speed during model training. An important consideration may be to select methods that give interpretable decisions or attach a measure of certainty to their outputs, for deciding on subsequent actions. An exciting development over the last few years is that powerful and user-friendly implementations have become available, such as Weka (https://www.cs.waikato.ac.nz/ml/weka/) and Orange (https://orange.biolab.si/) which provide a graphical user interface, scikit-learn (https://scikit-learn.org/) and TensorFlow (https://www.tensorflow.org/overview) in python, and caret in R (https://cran.r-project.org/web/packages/caret/vignettes/caret.html). Various cloud-based machine learning platforms exist as well, including Google Cloud, Microsoft Azure, and Amazon Web Services. In the past, machine learning novices would struggle to get their first models trained and tested. However, also because of easy-to-use programming environments such as Jupyter notebook (https://jupyter.org/) or Rstudio (https://rstudio.com/), one can now instead focus on understanding how the underlying algorithms work and critically analyze the resulting models.

Figure. Machine learning (ML)

is a subfield of the broader field of artificial intelligence. Within ML, a major distinction is between supervised and unsupervised methods. Supervised methods use labeled input data. One example is classification, in which discrete labels (green squares vs. red circles) are available, and the model learns to predict the label for new objects. The curve at the right hand side visualizes a decision boundary, which represents what the supervised model has learned. Unsupervised methods do not use labels but find groups or trends in data. One example is clustering, which in the example visualized detects two groups.
Zooming in from the genome to its constituents, ML is widely used to predict activity, regulation, and function of plant genes and gene products. Some recent key examples include the following:

- The activity of *Arabidopsis thaliana* gene promoters was predicted using ML, based on the presence of cis-regulatory elements (Uygun et al., 2019). Related to this, (Washburn et al., 2019) applied DL to predict maize gene expression levels. Their work is particularly interesting for the way in which it leverages evolutionary information, thus far mostly ignored by applications of DL in plant science.

- Regulatory network inference is a prime example of the usefulness of ML in plant sciences. Recent examples are the inference of tissue-specific gene regulatory networks in maize (Huang et al., 2018; Zhou et al., 2020), of a dynamic gene regulatory network related to nitrogen use efficiency in Arabidopsis (Varala et al., 2018), and of regulatory networks coordinating timing and rate of gene expression in response to environmental signals in rice (Wilkins et al., 2016). Note that ML overcomes limitations of more traditional correlation-based approaches for network inference, which cannot properly deal with complex non-linear and higher-order dependencies between expression levels.

- ML offers clear advantages analyzing the complex role of gene activity in responses to environmental perturbations and in shaping plant phenotypes. Shaik and Ramakrishna (2014) classified abiotic and biotic stresses using differentially expressed genes, contributing to better understanding of the inherently complex nature of multiple stress responses in plants. Various approaches have been developed to prioritize candidate genes for traits of agronomic relevance, for example, using

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**Figure 2. Overview of biochemical and cellular measurements**

A variety of “omics” (genomics, transcriptomics, proteomics, metabolomics) data can be measured. Machine learning is used to analyze these data at various levels and with various goals (bottom).

| SEQUENCING | MICROSCOPY | MASS SPECTROMETRY | MACHINE LEARNING | OTHER |
|------------|------------|--------------------|-------------------|-------|
| DNA sequence | Light, fluorescence, electron, flow | Protein / metabolite quantification | Genomic regions | Single-cell RNA sequencing |
| DNA modifications (e.g. methylation) | | Protein modifications | Gene function/regulation | Metabolic pathways |
| Transcription factor binding (e.g. ChIP-seq) | | Protein(-ligand) interactions | | Multi-omics |
| RNA expression levels (transcriptomics) | | | **Pseudogenes** | |
| | | | **Crossovers** | |
| | | | **Selective sweeps** | |
| | | | **Promoter activity** | |
| | | | **Regulatory networks** | |
| | | | **Candidates for traits** | |
| | | | **Sequencing** | |
| | | | **DNA sequence** | |
| | | | **DNA modifications** (e.g. methylation) | |
| | | | **Transcription factor binding** (e.g. ChIP-seq) | |
| | | | **RNA expression levels (transcriptomics)** | |
gene functions (Bargsten et al., 2014), using protein interactions (Liu et al., 2017), or using gene annotation and sequence variation (Lin et al., 2019). As mentioned above, an interesting avenue for further exploration is how to include evolutionary information in ML. A recent example of using knowledge in well-annotated species to predict gene functions in an information-poor species is given by (Moore et al., 2020) in which specialized metabolism genes are predicted.

An interesting aspect of most studies mentioned above is that the focus is not just on obtaining the best possible prediction performance but also on using the model to learn underlying relevant biological features. One example is that in the gene-for-trait prioritization analysis of (Lin et al., 2019), transcription factors were specifically found to be important as putative causal genes. A second example is the finding that several DNA shape features were predictive for crossover occurrence, some for all plant species studied, other species specific (Demirci et al., 2018). This type of model interpretation increasingly can be used to obtain testable predictions, for example, by pinpointing specific genomic regions, candidate genes, or protein residues for experimental investigation.

An exciting new direction in which ML plays an indispensable role is single-cell RNA sequencing (Denyer et al., 2019; Jean-Baptiste et al., 2019). This technique allows to investigate development and response to environmental stimuli at the cellular level. The resulting data sets are large and complex, with information on thousands of cells and tens of thousands of genes. For analysis of these data, often unsupervised ML is used. This means that, in contrast to most of the studies mentioned above, there is not a specific “label” which is predicted. Instead, patterns are found which help to organize and interpret the data. Clustering and so-called manifold learning methods, which aim to find structure in data in a similar fashion as done by principal component analysis but in a non-linear way, are examples of such unsupervised ML approaches (Luecken and Theis, 2019).

Compared to DNA, genes, and proteins, metabolomics suffers from the issue that many of the components that can be measured are of unknown identity. This notwithstanding ML allows us to integrate and analyze metabolomics data. This includes the prediction of pathways, as demonstrated for example in tomato (Toubiana et al., 2019). An area in which future contributions of ML are to be expected involves multi-omics: integration of transcriptomics, proteomics, and metabolomics data as demonstrated, e.g., by (McLoughlin et al., 2018).

MACHINE LEARNING FOR MACROSCOPIC PHENOTYPES

Collecting phenotypic data on the macroscopic scale is currently mainly a manual process, involving human experts to measure different phenotypes, which severely limits the quantity and the quality of available data. This phenotyping bottleneck slows down the understanding of the genotype-to-phenotype relations. In order to accelerate plant science, digital plant phenotyping has become an active research field (Cobb et al., 2013) with the aim to automatically derive phenotypes from sensor data (Roitsch et al., 2019). We are interested in measuring phenotypes at the levels of plant organs and reproductive parts (development), the whole plant (growth), and the field (production). Leaf area, internode length, root volume, fruit size, chlorophyll content, photosynthetic activity, plant height, biomass, plant stress, water use efficiency, and yield estimation are examples of such traits. Typically, plant traits are associated with environmental parameters, such as temperature, light intensity, humidity, soil composition, and concentrations of CO₂ and O₂. Plant traits can be tracked over time to study growth and other phenological aspects. Furthermore, effects at the field level can be studied by relating the traits of neighboring plants.

For the environmental parameters and some of the plant traits, sensors exist that directly measure the quantities of interest, for instance, weight, temperature, water intake, light, humidity, and gas concentrations (Fahlgren et al., 2015). The data processing needed for these sensors is very limited, mainly involving noise reduction. However, as these sensors measure only at a single point in space, they cannot establish morphological and geometrical features, which are highly important for plant phenotyping. As imaging sensors are predominantly used to automatically retrieve such features, the remainder of this section focuses on image-based plant phenotyping.

As illustrated in Figure 3, the different macroscopic levels can be studied using different imaging systems. Development at the level of plant organs can be studied in detail using microscope setups (Dhondt et al., 2013), growth of the full plant can be phenotyped in growth chambers (van Es et al., 2019) or using robotic
devices in greenhouses and open fields, e.g. (van der Heijden et al., 2012; Virlet et al., 2017), and drones can be used to inspect plots or complete fields, e.g. (Araus et al., 2018). Different imaging sensors exist, measuring different parts of the electromagnetic spectrum, such as red-green-blue color, multispectral and hyperspectral, long-wave infrared (thermal), chlorophyll-fluorescence, and tomography (magnetic resonance imaging [MRI], positron emission tomography [PET], computerized tomography [CT]) (Li et al., 2014). While sensors and acquisition systems are nowadays available, the major challenge lies in translating the high-dimensional raw imaging data into the quantification of relevant plant traits. In the past, manually engineered image-processing methods have been developed, with some success. For more complex morphological traits, however, the limits of these handcrafted methods have been reached. This is especially true when studying complex plants, in the presence of noise, and in non-controlled and cluttered environments. To deal with these complexities, the use of ML in plant phenotyping was advocated (Singh et al., 2016), in particular for image data (Tsaftaris et al., 2016). Classical approaches in computer vision take two steps, feature extraction using handcrafted image processing and decision-making using ML methods. Typically, supervised ML methods are used to learn from examples, which can unravel patterns in the often high-dimensional feature space that humans cannot find. The downside is that performance is limited to the quality of the handcrafted features. In recent years, DL methods have become available that tackle this limitation by introducing end-to-end learning (integrating feature learning and decision-making in one framework) with astonishing results for general applications (Schmidhuber, 2015; Goodfellow et al., 2016) and agricultural applications in particular, e.g. (Sa et al., 2016; Kamilaris and Prenafeta-Boldú, 2018).

Also in plant phenotyping, DL has been successfully applied. Pound et al. (2017), for instance, proposed a convolutional neural network (CNN) to detect and classify spikes and spikelets in images of wheat to study plant development. Shi et al. (2019) applied CNNs to segment different plant parts in 2D and 3D images of tomato seedlings. To allow training of the networks for leaf segmentation, despite limited labeled data, Ward et al. (2018) propose a method to use synthetic data. To study plant growth, Taghavi Namin et al. (2018) propose the use of recurrent neural networks (RNNs), which capture temporal patterns through the use of feedback connections. Fuentes, Yoon and Park (2019) developed a deep neural network to

![Figure 3. Overview of plant phenotyping systems](image-url)
detect pests and diseases in tomato plants, outputting the location of the anomalies including a description of the symptoms. To study production traits, DL can be used for the detection of fruits and estimation of yield (Koirala et al., 2019). To open DL up for plant scientists, Ubbens and Stavness (2017) presented an online tool to use and train a CNN for leaf counting, mutant classification, and age regression tasks for Arabidopsis thaliana, which can easily be used for other plants. For a recent overview of research on image-based plant phenotyping using CNNs, we refer to (Jiang and Li, 2020).

DL is clearly the future for image-based plant phenotyping but has the downside that large labeled data sets are needed to deal with the variation in plants and environmental influences. To accommodate this, different approaches have been taken. One is the joint effort of the research community to share data sets (Pieruschka and Schurr, 2019), such as the leaf segmentation and leaf-counting data sets (Minervini et al., 2016) and CropDeep (Zheng et al., 2019). For specific applications, transfer learning can be applied, where a neural network is first trained on a general data set (so-called pre-training) and then fine-tuned on a specific training set, which can be much smaller (Kamilaris and Prenafeta-Boldú, 2018). Another approach is to create synthetic data using 3D modeling techniques, as used by (Barth et al., 2018) or to use a generative adversarial network, which is a deep neural network that can create new data based on existing training data, as in (Barth et al., 2020). Finally, unsupervised methods do not suffer from a lack of labeled data since they use only unlabeled data, e.g., images without corresponding annotation. When it is not necessary to retrieve human-interpretable traits, for instance, in quantitative trait locus (QTL) mapping, one can use, for instance, latent space phenotyping (Ubbens et al., 2020), where an abstract (latent) representation of the response of a plant to a treatment or the difference in cultivars is learned from the image data in an unsupervised way using, e.g., deep neural networks or principal component analysis (Gage et al., 2019).

MACHINE LEARNING FOR GENOMIC PREDICTION

A central objective in plant science, as well as breeding, is to explain a complex trait such as yield as a function of the available genomic, phenotypic, and environmental data. To this end, ML and other approaches aim to

1. identify QTLs, i.e., genomic regions associated with a certain trait. This is known as QTL mapping (for experimental populations) or genome-wide association mapping (for diversity panels).
2. assess the genetic architecture: estimate the effects of individual loci and the proportion of trait variance explained by all loci combined. Related to this, genetic correlations among traits are of interest; these quantify the degree of overlap among genetic signals.
3. predict the expected trait values for new genotypes, for which only marker data are available (genomic prediction [GP]).

Plant breeders increasingly rely on genomic selection (Crossa et al., 2017), selecting material using GPs rather than phenotypic values, and marker-assisted selection, where breeders want to obtain favorable alleles at specific loci, requiring QTL mapping. Biologists are primarily interested in genes underlying QTLs and genetic architecture.

From a data-analytic point of view, objectives 1–3 above are variable selection, estimation, and prediction. ML methods have mostly focused on prediction, with among others random forests (González-Recio and Forni, 2011), gradient tree boosting (González-Recio et al., 2013), support vector machines (Long et al., 2011), and other approaches (Campos et al., 2010). More recently, GP with DL has been proposed, with a variety of architectures; (Azodi et al., 2019; Pérez-Enciso and Zingaretti, 2019) provide an overview. Some authors have explored ML methods for QTL mapping (mainly for pre-screening), but their use remains limited, as practitioners often require p values or other measures of confidence. For this reason, we will focus on GP. Two important recent developments regarding GP in plants are (i) prediction for unobserved environments, requiring environmental variables that capture most of the genotype-by-environment (GxE) interactions. These variables characterize the different training environments and allow extrapolation of GP to the target environments of interest (Montesinos-López et al., 2018). (ii) The use of secondary traits – phenotypes which can be measured easily and are usually not of direct interest but may improve accuracy for a complex target trait such as yield or stress tolerance. Secondary traits are typically obtained using the platforms discussed in section 3 (Figure 3) but can also include the biochemical phenotypes from section 2 (Figure 2).
In practice, GP in plants is usually still performed with random-effects or mixed-effects models, which are well established in quantitative genetics and can simultaneously perform GP and estimate effect sizes (Moser et al., 2015). In spite of this, ML can have various advantages over parametric random-effects models. First, the latter require manually designed features when secondary traits are more complex, e.g., image valued. Second, ML methods (DL in particular) can be more flexible when common assumptions such as Gaussianity do not hold, as, e.g., for traits measured on an ordinal scale (Montesinos-López et al., 2019). Third, ML can improve accuracy when part of the genetic variance is non-additive. In particular, DL improved accuracy for a number of simulated and real animal traits measured on large populations, in the presence of strong epistatic and dominance effects (Abdollahi-Arpanahi et al., 2020; Waldmann 2018). Further work seems required to achieve similar improvements in plant populations and to compare DL to random-effects models designed to deal with dominance and epistasis (Ramstein et al., 2020). Finally, ML can improve plant breeding; (Ersoz et al., 2020) compared mixed model and ML approaches at several stages of breeding programs.

For many traits, however, ML does not yet consistently outperform random-effects models (Azodi et al., 2019; Pérez-Enciso and Zingaretti, 2019). More generally, plant breeding in the private sector still relies much on extensive yield evaluation across many environments, and the use of secondary traits in marker-assisted selection or genomic selection is still limited (Araus et al., 2018). In the remainder of this section, we discuss three major issues, focusing on data-analytic aspects.

**Increasing the sample size by combining experiments**

A first challenge in the application of ML here is the small sample size, at least compared to animal or human genetics. Phenotypes themselves may be very high dimensional, but with some exceptions, there are typically hundreds of genotypes. Some recent ML developments (such as transfer learning or synthetic data generation, discussed below) could potentially alleviate this problem. Likewise, optimal allocation of genotypes to training and test sets can improve accuracy (Rincent et al., 2012). However, given the large number of species, genotypes, and environments studied in plant sciences, successful application of ML will often necessitate larger populations. Given the capacity of most platforms, this in turn will require different sets of genotypes measured in separate experiments. Combining these is challenging, as even experiments with the same genotypes and protocols can be inconsistent (Massonnet et al., 2010). ML progress in this direction will therefore also rely on some non-ML related issues, such as improved measurement accuracy and environmental control, increasing capacity and good experimental design (Selby et al., 2019).

**Explaining G×E interaction with data-driven features**

Environmental variables are increasingly available at the plant or plot level, with high time resolution. A key challenge is then to predict the ranking of genotypes within each new environment, based on environmental variables explaining G×E interactions. Millet et al. (2019) and Jarquin et al. (2014) showed this is possible using random-effects models. Montesinos-López et al. (2018) used feedforward networks but for a small number of environments. Also using DL, Khaki and Wang (2019) report good accuracy across environments, without mentioning within-environment accuracy. More work is needed here in order to select the most relevant environmental variables and define meaningful data-driven environmental features.

**Exploiting information from secondary traits**

The availability of these traits raises the question when and how they can improve GP for the target trait. Given a single secondary trait, this is the case whenever its heritability and genetic correlation with the target trait are sufficiently large. Lopez-Cruz et al. (2020) extended this classical result to large numbers of secondary traits, improving over single-trait GP using penalized selection indices. The effects of SNPs and secondary traits have also been modeled through multiple kernels (Schrag et al., 2018). Along the same lines, several authors have predicted yield from -omics, environmental, or management data, without marker data; see for example (Sprenger et al., 2018) or (Khaki et al., 2020). Although such models cannot be used for genomic selection, they can provide valuable decision-making tools for policymakers and farmers.

A recent development relevant to both G×E modeling and secondary traits, is the application of causal inference algorithms (Meinshausen et al., 2016; Peters et al., 2017). These algorithms propose causal relations among phenotypes that correspond most to the data and can also incorporate already known functional relations. For examples, see e.g. (Kruijer et al., 2020) (crop species) and (Meinshausen et al., 2016; Peters et al., 2017).
FUTURE OUTLOOK

This review has provided a broad overview of the use of ML in plant research to analyze and interpret the often large phenotyping data sets we can now measure and to link genotypes to phenotypes at different levels. As technologies to generate and store high-throughput measurement data continue to become more accessible to researchers, the role of ML is set to only become larger over the coming years. Besides data availability, this is spurred by major developments in artificial intelligence and ML, fueled by cheap hardware and wide availability of data through the Internet. In academia and particularly in data-centered industry (Google, Facebook, Amazon etc.), new methods and software are developed at an unprecedented pace and made available to the wider community, often free to use. Such methods can quickly be re-used or adapted to solve problems specific to the life sciences, as demonstrated, for example, by the recent success of deep learning in protein structure prediction (Senior et al., 2020) or the use of pre-trained deep learning networks to solve computer-vision problems in specific phenotyping tasks (Kamilaris and Prenafeta-Boldu, 2018).

Still, several challenges remain. A major obstacle is that while large data sets are available in plant research, the range of species, genotypes, phenotypes, and environments that researchers study is very broad, and consequently, the available data are diverse and fragmented. Model organisms are used to generate fundamental knowledge based on data sets that can easily be analyzed jointly, but results often do not carry over well to evolutionary distant plants or crops of interest. Yet the success of ML critically depends on the availability of large collections of samples that share sufficient common features. In other areas, the collection of such collections has been instrumental toward complex analyses (ENCODEx Project Consortium, 2012; Kandoth et al., 2013), but for plant research, the required investment is very large and seems feasible only for commercially relevant crops such as rice and maize. A number of efforts, from local to international, are ongoing to construct phenotyping centers, which automate and standardize high-throughput measurements of plant phenotypes at all levels – so-called phenomics (Yang et al., 2020). These will deliver more data, more objectively and accurately, yet it will take some time until sufficiently large and rich data sets will be available. Developments in areas of ML that focus on the learning process itself can also help to partially circumvent this problem: synthetic data generation, through model-based simulation the measurement setup; semi-supervised learning, where only part of the data needs to be labeled; active learning, where the ML method proposes which sample should be labeled or measured next to best improve performance; and transfer learning, where a method developed for one problem is repurposed for another. An important aspect in this is the need for well-defined standards and ontologies to ensure reusability of data, for which the community needs to come together (Pieruschka and Schurr 2019; Selby et al., 2019).

A second challenge lies in the adoption of ML in plant research. Genotype-phenotype prediction is traditionally approached using statistical methods, which have proven highly successful over the last century. Researchers and practitioners are used to rely on confidence measures and model interpretation to make decisions. The data-driven flexibility of ML methods can offer advantages over often more rigorous statistical approaches, but this might come at a cost. First, ML methods generally do not perform explicit inference and do not provide good estimates of confidence in predictions (bounds or p values). Second, many of the more successful ML methods do not easily allow interpretation, i.e., providing users with information on what basis a certain prediction was made. Third, although ML methods can be tailored to consider prior knowledge on the problem to be solved (for example, causal relations), this generally requires more effort than in some statistical approaches. However, these issues are addressed in mainstream ML research as well, and solutions are finding their way into plant research (Azodi et al., 2020).

The third, scientifically most interesting challenge is to develop (novel) ML approaches for problems in which the data are too complex, heterogeneous, and variable for current methods to handle. ML is routinely used to analyze individual biochemical data sets or integrate data in a single study but is not yet widely employed to mine and integrate the wide variety of (often less structured) scientific data and knowledge available. Such integrative analyses will become increasingly important given the rate at which scientific literature and data are amassed. Likewise, successful applications in physiological phenotyping have often been on relatively simple plants, in carefully controlled conditions. The approaches underlying these applications will fail when confronted with large, physically complex plants in more realistic, varying
environments (e.g., different light conditions, dynamics due to weather influences etc.). Dealing with occlusion (part of the object of interest is obscured by another surface) and variation in phenotype and environment still requires major efforts in method development. In connecting genotype to phenotype, ML may prove useful to model genotype-environment interactions and to break down complex traits, such as growth or yield, into more easily measurable components, so-called secondary traits.

A future opportunity for ML is to support decision-making in a range of areas in plant research, from predicting which parts of the genome should be edited to achieve a desired phenotype (in genetic modification [GM] approaches) to ensuring optimal local growth conditions by measuring crop performance in vivo in the greenhouse or on the field. While these are primarily engineering challenges, successful ML methods will offer powerful tools to researchers, particularly when they become better equipped to allow interpretation of their decisions. In this way, ML can help to address the challenges we face to ensure food security for growing populations in rapidly changing environments.

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