ABSTRACT: Large RNA including mRNA (mRNA) has emerged as an important new class of therapeutics. Recently, this has been demonstrated by two highly efficacious vaccines based on mRNA sequences encoding for a modified version of the SARS-CoV-2 spike protein. There is currently significant demand for the development of new and improved analytical methods for the characterization of large RNA including mRNA therapeutics. In this study, we have developed an automated, high-throughput workflow for the rapid characterization and direct sequence mapping of large RNA and mRNA therapeutics. Partial RNase digestions using RNase T1 immobilized on magnetic particles were performed in conjunction with high-resolution liquid chromatography–mass spectrometry analysis. Sequence mapping was performed using automated oligoribonucleotide annotation and identifications based on MS/MS spectra. Using this approach, a >80% sequence of coverage of a range of large RNAs and mRNA therapeutics including the SARS-CoV-2 spike protein was obtained in a single analysis. The analytical workflow, including automated sample preparation, can be completed within 90 min. The ability to rapidly identify, characterize, and sequence map large mRNA therapeutics with high sequence coverage provides important information for identity testing, sequence validation, and impurity analysis.

1. INTRODUCTION

Large RNA including mRNA has recently emerged as a new class of therapeutics, as demonstrated by the development and approval of two highly efficacious vaccines based on mRNA sequences encoding for a modified version of the SARS-CoV-2 spike protein.1,2 During the enzymatic manufacturing process of mRNA therapeutics, incomplete mRNA products are generated in conjunction with other potential impurities such as dsRNA. Furthermore, during manufacturing and storage, RNA and RNA therapeutics can be degraded by exposure to heat, hydrolysis, oxidation, light, and ribonucleases. The development of analytical methods for the analysis of mRNA therapeutics is critical to underpinning manufacturing development. Analytical methods are also required to assess batch-to-batch manufacturing, process repeatability, and the quality of mRNA produced. Furthermore, validated analytical methods are required to support the relevant phase of clinical development, regulatory submission requirements, and support ongoing quality control of the approved product.3 Current analytical methods available to characterize RNA therapeutics are limited, and the development of methods for the analysis of large RNA (>1000 nucleotides) including mRNA vaccines is challenging. Therefore, there is currently significant demand for the development of new and improved analytical methods for the characterization of mRNA therapeutics.

Mass spectrometry-based methods offer a powerful approach to analyzing RNA. RNase mapping methods were developed previously and used in a wide variety of applications including RNA sequence mapping and the identification of RNA post-transcriptional modifications.4–13 Enzymatic digestion using ribonucleases such as RNase T1, which cleave after guanosine
residues in unpaired regions of the RNA, and RNase A, which cleave after pyrimidine ribonucleotides, generates smaller oligoribonucleotides that are more amenable to chromatographic separation and intact mass measurements.\textsuperscript{14–18} Additional sequence information on the oligoribonucleotides can be obtained using tandem mass spectrometry (MS/MS).\textsuperscript{19,20} However, the use of high-frequency RNase enzymes for RNA sequence mapping of long RNA and mRNA therapeutics results in the production of a large number of small oligoribonucleotides which map to many different locations throughout the RNA sequence and therefore do not generate unique sequences for sequence mapping. Furthermore, the analysis of RNase sequence mapping MS data is challenging, and currently there are limited dedicated software tools available which often require significant manual annotation.

Recent approaches have further developed the use of RNase mass mapping for the characterization of mRNA and sgRNA.\textsuperscript{21,22} RNase digestion of the mRNA was performed using RNases such as RNase T1 in conjunction with alternative RNase enzymes, including MazF, for RNase mass mapping approaches.\textsuperscript{23} Utilizing multiple orthogonal enzymes increased the sequence coverage of the long mRNA compared to using alternative RNases have also recently been used to sequence approaches.\textsuperscript{21} Utilizing multiple orthogonal enzymes increased the sequence coverage of the long mRNA compared to using RNase T1 in conjunction with alternative RNases such as RNase T1, which contains 25% acetonitrile. RNA was analyzed using a gradient starting at 22% buffer B to 27% in 2 min, followed by a linear extension to 62% buffer B over 15 min, and then extension to 73% buffer B over 2.5 min at a flow rate of 0.4 mL/min at 50 °C with UV detection at 260 nm. The novel use of controlled partial digestion was designed to induce missed cleavages in order to create longer fragments that could be uniquely matched to the original RNA sequence. Oligoribonucleotide sequence identification was performed using newly developed data analysis software that enables the automatic identification of multiple missed cleavages in conjunction with accurate mass analysis and MS/MS fragmention spectra. These were then used to generate a high coverage sequence map based on the corresponding RNA sequence. Using this novel workflow, >80% sequence coverage of a range of large RNAs and mRNA therapeutics, including mRNA for the SARS CoV-2 spike protein, was generated from a single partial RNase T1 digest.

2. EXPERIMENTAL SECTION

2.1. Chemicals. Water (UHPLC-MS grade, Thermo Scientific), acetonitrile (UHPLC MS grade, Thermo Scientific), 1,1,1,3,3,3-hexafluoro-2-propanol (HFIP, >99.8% Fluka LC–MS grade), triethylammonium acetate (TEAA, Sigma), triethylamine (TEA, 99.7% extrapure Fisher Scientific), and a SMART digest Bulk Magnetic RNase T1 Kit (Thermo Scientific) were used.

2.2. In Vitro Transcription (IVT) of RNA. mRNA synthesis via in vitro transcription was performed using linearized plasmid DNA with a High Scribe T7 Polymerase HiScribe T7 High Yield RNA Synthesis Kit (New England Biolabs): 10 mM NTPs (final concentration), a 1× reaction buffer, 1 μg of a DNA template, and 2 μL of HiScribe T7 polymerase in 20 μL of RNase-free water. eGFP mRNA was prepared using a DNA template containing the open reading frame flanked by the 5′ and 3′ untranslated regions (UTR) and a poly-A tail. SARS CoV-2 spike protein mRNA was prepared using a DNA template containing the open reading frame flanked by the 5′ and 3′ UTR. Following IVT, template DNA was removed by the addition of DNase I and RNA was purified using silica columns as previously described.\textsuperscript{23} RNA concentrations were determined using a NanoDrop spectrophotometer (ThermoFisher Scientific) by absorbance at 260 nm normalized to a 1.0 cm (10.0 mm) path. Additional analysis of the RNA was subsequently performed using ion pair reverse-phase chromatography to assess the purity of the RNA. CleanCap Fluc mRNA and CleanCap Fluc mRNA (5′-methoxyuridine) were purchased from TriLink Biotechnologies.

2.3. Ion Pair–Reverse-Phase High-Performance Liquid Chromatography (IP-RP HPLC) of Intact mRNA. Samples were analyzed with IP-RP-HPLC on a U3000 HPLC system using a DNApAC RP (150 mm × 2.1 mm i.d., Thermo Fisher Scientific). Chromatograms were generated using UV detection at a wavelength of 260 nm. Chromatographic analysis was performed using the following conditions: buffer A consisting of 100 mM triethylammonium acetate (TEAA) at pH 7.0 and buffer B consisting of 0.1 M TEAA at pH 7.0 containing 25% acetonitrile. RNA was analyzed using a gradient starting at 22% buffer B to 27% in 2 min, followed by a linear extension to 62% buffer B over 15 min, and then extension to 73% buffer B over 2.5 min at a flow rate of 0.4 mL/min at 50 °C with UV detection at 260 nm. The novel use of controlled partial digestion was designed to induce missed cleavages in order to create longer fragments that could be uniquely matched to the original RNA sequence. Oligoribonucleotide sequence identification was performed using newly developed data analysis software that enables the automatic identification of multiple missed cleavages in conjunction with accurate mass analysis and MS/MS fragmention spectra. These were then used to generate a high coverage sequence map based on the corresponding RNA sequence. Using this novel workflow, >80% sequence coverage of a range of large RNAs and mRNA therapeutics, including mRNA for the SARS CoV-2 spike protein, was generated from a single partial RNase T1 digest.

2.4. RNase Sequence Mapping. Partial RNase digestions were performed using 20–40 μg of RNA incubated with 1.25–5 μL of immobilized RNase T1 at either 60 or 37 °C for 2–15 min in a volume of 50 μL of the SMART digest RNase buffer. Reactions were stopped by the magnetic removal of the immobilized RNase T1. Automated RNase digestions were performed using an automated robotic liquid handling system (KingFisher Duo Prime System, Thermo Scientific) with BindIt software (version 4.0) to control the KingFisher Duo Prime System. A 96-deep-well plate was set up with 50 μL of SMART digest RNase buffer containing 20–40 μg of RNA samples in row A and 1.25–5 μL of RNase T1 immobilized on magnetic beads within 50 μL of SMART digest RNase T1 buffer in row G. The KingFisher was programmed to transfer RNase T1 immobilized magnetic particles to row A to digest the RNA at 37 °C for 2–15 min. Bead sedimentation was prevented by repeated insertion of the magnetic comb using the “Fast” mixing speed setting. Immediately after incubation, the magnetic beads were collected and removed from the reaction and the digest solution was actively cooled to 15 °C. Complete RNase digestes were performed using 10–20 μg of RNA with the addition of 100 U RNase T1 (Thermo Fisher Scientific) at 37 °C for 4 h in 0.1 M TEAA. Subsequently, 10–20 μg of digested RNA was analyzed using LC–MS/MS.

RNA digestes were analyzed by IP-RP–HPLC on a Vanquish binary gradient UHPLC system (Thermo Fisher Scientific) using a DNApAC RP (300 mm × 2.1 mm i.d., Thermo Scientific). LC buffer A consisted of 0.2% triethylamine (TEA) and 50 mM 1,1,1,3,3,3-hexafluoro-2-propanol. LC buffer B consisted of 0.2% triethylamine (TEA), 50 mM 1,1,1,3,3,3-hexafluoro-2-propanol, and 20% v/v acetonitrile. Starting with 2% buffer B, we used a linear extension to 25% B in 40 min, at 60 °C, at a flow rate of 200 μL min\(^{-1}\) with UV detection at a wavelength of 260 nm. Mass spectrometry analysis was performed using an Orbitrap Exploris 240 LC–MS instrument.
collision energies of 15, 18, and 21.

For accurate mass analysis, the ribonuclease selection was set to 25,000 Da, with the minimum fragment ions, the maximum oligonucleotide mass was set to the oligonucleotide sequencing module. To identify large phosphate location was set to phosphorylation were set as variable modifications of the 3′ terminal in the sequence manager containing the RNA sequence. Random RNA sequences of the same length and GC content were included in the sequence manager in addition to the correct RNA sequence. For data processing and review, additional filters were included to discount nonspecific identifications, to contain MS/MS data in each identification with a confidence score above 90%, a best overall structural resolution of below 2.0, and a Δmass accuracy of 20 ppm. All oligonucleotide identifications from BioPharma Finder are shown in the Supporting Information (Table S1).

2.5. LC–MS/MS Data Analysis. Data analysis was performed with BioPharma Finder v5.0 (Thermo Fisher Scientific). Data analysis used the basic default method in the oligonucleotide sequencing module. To identify large fragment ions, the maximum oligonucleotide mass was set to 25,000 Da, with the minimum confidence at 0.5 and the mass accuracy at 10 ppm. The ribonuclease selection was set to RNase T1, the specificity level was set at “strict”, limiting cleavage to only the 3′ side of guanosine residues in the RNA, and the phosphate location was set to “none” so that the 3′-OH terminus was the default. Phosphorylation and cyclic phosphorylation were set as variable modifications of the 3′ terminal in the sequence manager containing the RNA sequence. Random RNA sequences of the same length and GC content were included in the sequence manager in addition to the correct RNA sequence. For data processing and review, additional filters were included to discount nonspecific identifications, to contain MS/MS data in each identification with a confidence score above 90%, a best overall structural resolution of below 2.0, and a Δmass accuracy of 20 ppm. All oligonucleotide identifications from BioPharma Finder are shown in the Supporting Information (Table S1).

3. RESULTS AND DISCUSSION

3.1. Development of a Workflow for the Sequence Mapping of mRNA and Long RNA Using LC–MS/MS. The complete digestion of large RNA including mRNA and map the corresponding oligoribonucleotide sequences to the known RNA sequence. A schematic illustration of the total mRNA sequencing workflow is shown in Figure 1.

The manual analysis of digested RNA and mRNA LC–MS/MS data is often a complex and time-consuming process, highlighting the need for automated software tools to support data interrogation and oligoribonucleotide identification. A number of data analysis tools including SOS,25 Ariadne,26 and RNAModMapper27 have previously been developed for the automated data analysis and identification of oligonucleotide fragmentation in conjunction with the ability of database

Achieving reproducible partial RNase digestions is challenging, and in this study, reactions were performed using specifically developed RNase T1 immobilized on magnetic particles. This allowed simple control of the enzymatic reaction, which could be effectively stopped by simply removing the magnetic particles after a short, defined period of time. Utilizing RNase T1 immobilized on magnetic beads also enables the automation of the workflow, which was performed manually and was further developed on an automated robotic liquid handling system that enabled automation of the RNase T1 digest and sample preparation for direct analysis using LC–MS/MS. Furthermore, the use of RNase T1 immobilized on magnetic particles also prevents the buildup of RNase T1 on the HPLC column from standard solution digests, which can potentially further digest the RNA during chromatographic separation,18 which in this case would potentially further digest the oligoribonucleotides generated from the partial RNase digest. This is important to avoid because the partial digestion is designed to release larger oligoribonucleotide fragments, which when sequenced will locate to a unique position within the mRNA. Following partial RNase T1 digestion, the oligoribonucleotides were separated using ion pair reverse-phase HPLC (IP RP HPLC) in conjunction with mass spectrometry analysis. Oligoribonucleotide identifications were performed using newly developed automated data analysis software which is able to identify oligoribonucleotides on the basis of their accurate mass in conjunction with the MS/MS fragmentation spectra and map the corresponding oligoribonucleotide sequences to the known RNA sequence. A schematic illustration of the total mRNA sequencing workflow is shown in Figure 1.
matching. Such methods have been utilized in a number of applications for the analysis of complete RNase digests and the identification of rRNA modifications. More recently, the NucleicAcidSearchEngine (NASE) has been developed to analyze complex oligonucleotide samples containing many different RNA modifications in conjunction with statistical validation using a false discovery rate (FDR) estimation.²⁸ However, to date, no commercially supported software has been developed that can readily analyze the complex LC−MS/MS data generated from partial RNase digests, which contain large numbers of multiple missed cleavages generated from large mRNA molecules. Here we describe the implementation of BioPharma Finder software for oligoribonucleotide identification and the subsequent sequence mapping of partially digested mRNA samples. The data analysis software provides automated tools for the identification of chromatographic components within an RNA or mRNA sample digest.

The monoisotopic mass and the MS/MS fragmentation pattern of the identified components are compared to the predicted oligoribonucleotide components of the experimental digest. The predicted oligoribonucleotide components are based on a theoretical digest, which includes the prediction of potential missed cleavages produced during the partial digest protocol. Moreover, the software enables the automatic identification of multiple missed cleavages without the requirement to specify a number of missed cleavages in the search parameters. The systematic approach described here for the identification oligoribonucleotides has been implemented on the basis of methodologies previously reported for the analysis of therapeutic proteins.²⁹

Oligoribonucleotide identification using the data analysis software is based on the evaluation of mass accuracy, isotopic distribution, and charge state determination as well as the comparison of experimental and predicted MS/MS fragmentation spectra. The evaluation of mass accuracy, isotopic distribution, and charge state determination during component detection allows for the calculation of the monoisotopic mass for each component found within the chromatogram. This enables the examination of each identified oligoribonucleotide across multiple charge states.

The accurate prediction of oligoribonucleotide MS/MS fragmentation is critical to confidently identifying the oligoribonucleotide fragments produced by the mRNA digest. The observed fragmentation spectrum is automatically compared to a predicted fragmentation model generated for each identified sequence. The comparison between experimental and

Figure 2. Optimization of partial RNase T1 digests of mRNA. Total ion chromatograms of the partial T1 digests of Fluc mRNA. Twenty micrograms of RNA was incubated with varying amounts of immobilized RNase T1 equivalent to (top) 1.25 μL of RNase T1, (middle) 2.5 μL of RNase T1, and (bottom) 5 μL of RNase T1. All reactions were incubated for 10 min at 37 °C prior to LC−MS/MS analysis.
predicted MS/MS fragmentation spectra is utilized to generate a confidence score value based on probability and a similarity match. A high confidence score indicates a good similarity match and that the probability of obtaining a fragment pattern matching the predicted sequence would be low when compared to a random sequence.

In addition, the software automatically calculates an average structural resolution (ASR) value, which provides an indication of the level of fragmentation for each identified oligoribonucleotide. In the ideal case, all bonds between individual nucleotide residues will be broken and the resulting fragment ions will be matched to the predicted MS/MS spectra. A score of 1.0 indicates that each nucleotide bond in the sequence has been fragmented and matched to the predicted MS/MS spectra of the oligoribonucleotide sequence. The combination of a high confidence score with a low Δmass ppm deviation coupled with a low ASR value gives strong confidence in the sequence being correctly matched. Furthermore, the data analysis software also reports the % RNA sequence coverage based on the unique oligoribonucleotides identified and provides powerful visualization tools that show the identified unique oligoribonucleotides mapped to the RNA sequence.

3.2. Optimization of the Partial RNase T1 Digests in Conjunction with LC–MS/MS Analysis. Utilizing this new workflow, we performed direct RNA sequence mapping on a number of different mRNAs and long RNAs, including mRNA corresponding to a modified version of the SARS CoV-2 spike protein (∼3900 nt), eGFP mRNA (1013 nt), Fluc mRNA (1929 nt), and control RNA sequence MS2 RNA (3569 nt) (Figure S1). Optimization of the partial RNase T1 digest was performed by altering the amount of immobilized RNase T1 and/or the time of the reaction. Figure 2 shows an example of

![Image of chromatograms](https://doi.org/10.1021/acs.analchem.2c00765)
the partial RNase T1 digest performed using varying amounts of the immobilized RNase T1 beads, while the amount of RNA, the temperature of the reaction, and the reaction time were constant. The results show that, as expected, increasing the amounts of immobilized enzyme resulted in an increase in the relative abundance of the smaller oligoribonucleotide.
Figure 5. RNA sequence mapping of mRNA therapeutics and long RNA. (A) Total ion chromatograms of the partial RNase T1 digests of RNA. In the RNase T1 digests, 20 μg of RNA was incubated with 2.5 μL of immobilized RNase T1 for 10 min at 37 °C. (B) Bar chart showing the % sequence coverage obtained for the complete RNase T1 digest, partial RNase T1 digest, and partial RNase T1 digest searched against a random sequence of the same size and GC content as for the target RNA. (C) Corresponding sequence coverage maps.
fragments, which elute earlier, and a corresponding decreases in the abundance of the larger oligoribonucleotide fragments, which elute later in the HPLC gradient. In contrast, the smallest amount of immobilized RNase T1 results in an increase in the relative abundance of the larger oligoribonucleotide fragments. Therefore, simply altering the amount of immobilized RNase T1 enables simple control of the partial RNase T1 digest during the optimization of the direct RNA sequencing workflow. Furthermore, the analysis of three replicate partial RNase T1 digests where all digest conditions were constant is shown in Figure 3A. The results show that under these conditions, similar total ion chromatograms (TICs) were generated across the three replicates. To further examine the reproducibility of the partial RNase T1 digests, further analysis of the sequence coverage and unique oligoribonucleotide identifications was performed. The results show that across the replicate RNase T1 digests, the LC−MS/MS analysis of the mean unique oligoribonucleotide identifications was 156 (RSD 7.0%) and the mean sequence coverage for the eGFP replicates was 70.6% (RSD 1.7%) under the conditions used (Figure 3A). These results highlight the reproducible oligoribonucleotide identifications and resulting sequence coverage across the three different replicate partial RNase T1 digests. Further analysis of the retention time stability across the replicates was performed by the analysis of selected identified oligoribonucleotides (Figure 3B). The results show that the RSD of the retention time was below 0.3% for each of the oligoribonucleotides shown. These results indicate that the missed cleavages are not generated randomly. RNase T1 will preferentially cleave in accessible single-stranded regions within the RNA and as such will generate fragments from single-stranded loop structures first. Cleavage at sites originally protected in the regions of secondary structure will occur later as the RNA unfolds during digestion. In this way, the pattern of oligoribonucleotide fragments produced is reproducible and dependent on the sequence and the secondary structure of the large RNA.

An example base peak chromatogram (BPC) with selected oligoribonucleotide identifications is shown in Figure S2. Using the partial RNase T1 digests, a majority of oligoribonucleotides generated contain a 2′-3′-cyclic phosphate termini, with smaller amounts of 3′-phosphate termini generated (Tables S1 and S2). The oligoribonucleotide fragments elute primarily in size order, with smaller oligoribonucleotides eluting prior to the larger oligoribonucleotides which contained increasing numbers of missed cleavages. High-resolution chromatography is maintained over the useful range of oligonucleotide length from 5 to 60 nt and also provides some chromatographic separation of isomeric oligonucleotides. This aids in the accurate identification of the digestion fragments by enabling the collection of diagnostic MS/MS fragmentation ions without interference from overlapping isomers. The gradient is continued to allow the elution of larger fragments and any possible remaining full-length mRNA which may be present during preliminary optimization of the digestion.

### 3.3. MS/MS Analysis Enables the Identification of Sequence Isomers and Sequence Validations Across Multiple Charge States

Mass spectrometry analysis of the partial RNase T1 digests showed that multiple charge states for each oligoribonucleotide were typically observed (Figure 4). Using the LC−MS/MS workflow on the Orbitrap Exemplar, we were able to generate fragmentation spectra for multiple oligoribonucleotide charge states which increased the confidence of the oligoribonucleotide identifications, enabling sequence validation across multiple charge states (Figure 4).

The use of partial RNase T1 digests also limited the number of smaller oligoribonucleotides produced from the large mRNAs and therefore reduced the number of potential sequence isomers compared to complete RNase T1 digests. However, a small number were still generated in the analysis of large RNA and mRNA therapeutics, where identification based on accurate mass alone would not enable discrimination. Oligonucleotide sequence isomers (containing the same base composition) were typically separated during chromatography, and the MS/MS fragmentation data with the automated sequence annotation enabled the identification of the sequence isomers. Examples are shown in Figure S3 from the partial RNase T1 digest of the SARS CoV-2 spike protein mRNA. In addition, further examples of the MS/MS fragmentation of larger oligoribonucleotides, including those with multiple missed cleavages, are shown in Figure S4.

### 3.4. Identification of mRNA Therapeutics Using RNA Sequence Mapping

Following the optimization of the partial RNase T1 digests, RNA sequence mapping was performed for SARS CoV-2 spike protein mRNA, eGFP mRNA, and MS2 RNA using both complete RNase T1 digestion and partial RNase T1 digestion as previously described (Figure 5A and Figure S5). Following LC−MS/MS analysis, database searching was performed against the correct RNA sequence and a random RNA sequence of the same GC content and size for each corresponding RNA. The % sequence coverages are shown in Figure 5B, and the corresponding sequence coverage maps are shown in Figure S5. The results show that typically 10−25% sequence coverage based on unique oligoribonucleotide identification (identified sequences located at a specific unique position on the RNA) was obtained with complete RNase T1 digestion, consistent with previous RNA sequence mapping of large RNA. Moreover, as expected, large numbers of nonunique oligoribonucleotides were identified using complete RNase T1 digestion of the large RNA. In contrast, the analysis of partial RNase T1 digests revealed a significantly higher sequence coverage of the SARS CoV-2 spike protein and eGFP mRNA, 86.8 and 86.2%, respectively (Figure 5B). Sequence coverage of the eGFP mRNA not including the polyA tail was 95.9%.

The results show that the partial RNase T1 digests in conjunction with LC−MS/MS analysis is able to identify with high sequence coverage each of the corresponding mRNA from a single analysis. On the basis of the identification of a greater number of larger unique oligoribonucleotides, a significant increase in sequence coverage of the mRNA is obtained using partial RNase T1 digests in comparison to the complete RNase T1 digest. Importantly, for each data set analyzed there were very few or no matches against a random RNA sequence of the same GC content and size for each corresponding RNA, demonstrating the specificity of this LC−MS/MS method in conjunction with the parameters used in the oligoribonucleotide identifications and sequence mapping software.

Further RNase sequence mapping of a large RNA was performed using the 3569 nt RNA from the MS2 phage. This RNA molecule was used as a standard RNA and is a challenging RNA molecule to generate sequence information from using RNase mapping because of the high degree of secondary structure present that is likely to prevent RNase T1
from cleaving in double-stranded regions within the RNA fragment. Moreover, in the case of partial RNase digests where enzymatic digestion is limited, stable RNAs with high secondary structural elements may be more resistant to RNase cleavage under partial RNase digest conditions. By optimizing the partial RNase T1 digest conditions, we were able to obtain 72% sequence coverage from a single analysis of this large RNA (Figure 5A). Furthermore, by combining multiple analyses and varying digestion conditions, it is possible to further increase the sequence coverage of the RNA. These results demonstrate that high sequence coverage can be obtained using a simple partial RNase T1 digest on both mRNA therapeutics and long RNA even with a high degree of secondary structure present from a single analysis.

### 3.5. Sequence Mapping of Chemically Modified mRNA Using LC–MS/MS

Two highly efficacious vaccines based on mRNA sequences encoding for a modified version of the SARS-CoV-2 spike protein have recently been devel-
The vaccines made by Moderna and BioNTech use mRNA that has been chemically modified to replace the uridine (U) nucleotide with N1-methylpsedouridine (m1Ψ). This change is thought to prevent the immune system from reacting to the introduced mRNA. To optimize the mRNA structure and reduce its immunogenicity, modified nucleotides including 5-methylcytidine, pseudouridine, N1-methylpsedouridine, 5-methoxycytosine, 5-methyluridine, and 5-methoxyadenosine have been used. Therefore, in addition to demonstrating the successful direct RNA sequencing analyses of unmodified mRNA using partial RNase T1 digests in conjunction with LC−MS/MS analysis, further work was performed using chemically modified mRNA. mRNA corresponding to the Fluc sequence containing either uridine or 5-methoxyuridine (replacing all uridines) was analyzed using the workflow previously described, and the resulting TICs are shown in Figure 6A. For data analysis, 5-methoxyuridine was added using the sequence editor in BioPharma Finder to generate a new sequence in which all uridines were replaced by 5-methoxyuridine, which was subsequently used in the data analysis. The results show that the LC−MS/MS analysis resulted in >90% sequence coverage of the unmodified Fluc mRNA (ORF) from a single analysis, consistent with previous data (Figure 6B). Moreover, using the same workflow, >90% sequence coverage of the modified Fluc mRNA (5-methoxyuridine) was obtained, demonstrating the ability to generate high sequence coverage of chemically modified mRNA and detect chemically modified oligoribonucleotides in the LC−MS/MS analysis. Further analysis and manual validation of the MS/MS spectra were also performed. Figure 6C shows the MS/MS spectra of an oligoribonucleotide generated from the partial RNase T1 digest from both the unmodified mRNA and the same corresponding oligoribonucleotide from the 5-methoxyuridine mRNA. The specific fragment ions corresponding to sites of the 5-methoxyuridine modifications are highlighted in red. Further control analysis was performed by searching the LC−MS/MS data from the chemically modified mRNA partial digest against the unmodified Fluc mRNA sequence, and in this case, as expected, only oligoribonucleotides which do not contain uridine were identified.

3.6. Identification of RNA Impurities or Mixed RNA Samples Using RNA Sequence Mapping. Additional experiments were performed using the partial RNase T1 digests in conjunction with LC−MS/MS analysis in an approach to identify the presence of potential impurities in mRNA samples and the ability to detect mRNA in mixed RNA samples. SARS-CoV-2 spike protein mRNA was mixed at varying mass ratios with rRNA which was used to represent potential impurities prior to partial RNase T1 digests and LC−MS/MS analysis (Figure S6). The results show that by using a ratio of 10:1 (mRNA/rRNA) we were able to detect the presence of the rRNA in the mRNA sample. These results demonstrate the ability of the LC−MS/MS method to detect low-level impurities of a known RNA sequence within an mRNA sample.

4. CONCLUSIONS

Partial RNase digestion using RNase T1 immobilized on magnetic particles in conjunction with high-resolution tandem mass spectrometry analysis with automated oligoribonucleotide identification enabled >80% sequence of coverage of a range of large RNAs and mRNA therapeutics from a single analysis. This novel approach demonstrated significant improvements in sequence coverage compared to conventional complete RNase T1 digestion. The automated data analysis enabled the rapid verification of the long RNA sequences from complex oligoribonucleotide LC−MS/MS data sets. Furthermore, high sequence coverage with no or low sequence matches against random control RNA sequences was obtained, demonstrating the specificity of the analytical workflow in conjunction with the parameters used for RNA sequence mapping. mRNA therapeutics have emerged as a new important class of therapeutics and require the development of new analytical methods to analyze mRNA critical quality attributes and confirm identity. Direct sequencing of the mRNA is now possible in a simple automated workflow using this new approach. The analytical workflow, including automated sample preparation, can be completed within 90 min. Simple partial RNase T1 digestion with LC−MS/MS analysis and automated data analysis offers a rapid high-throughput method for the analysis of mRNA therapeutics and the ability to analyze important mRNA critical quality attributes including RNA sequence integrity and RNA sequence identity. Furthermore, the same workflow can be used for the sequence mapping of chemically modified mRNA and the identification of impurities present in the mRNA. Further development of simple assays for quality control testing of mRNA vaccines could be used with similar workflows.

ASSOCIATED CONTENT

† Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.analchem.2c00765.

IP-RP HPLC analysis of intact SARS CoV-2 spike protein mRNA, eGFP mRNA, and MS2 RNA; base peak chromatograms of partial RNase T1 digests of eGFP and SARS CoV-2 spike protein mRNA with identified oligoribonucleotide fragments; identification of sequence isomers from the partial RNase T1 digest of the SARS CoV-2 spike protein mRNA; total ion chromatograms of the complete RNase T1 digests of SARS CoV-2 spike protein mRNA, eGFP mRNA, and MS2 RNA; mass spectra of selected identified oligoribonucleotides from RNase T1 digests of SARS CoV-2 spike protein mRNA; and analysis of SARS CoV-2 spike protein mRNA samples with rRNA impurities in 1:10 and 1:100 mass ratios (PDF)

Identified oligoribonucleotides, BioPharma Finder, from the partial RNase T1 digests (XLSX)

Identified oligoribonucleotides, BioPharma Finder, from the complete in solution RNase T1 digests (XLSX)

AUTHOR INFORMATION

Corresponding Author

Mark J. Dickman — Department of Chemical & Biological Engineering, University of Sheffield, Sheffield S1 3JD, U.K.; orcid.org/0000-0002-9236-0788; Email: m.dickman@sheffield.ac.uk

Authors

Christina J. Vanhinsbergh — Department of Chemical & Biological Engineering, University of Sheffield, Sheffield S1 3JD, U.K.
Complete contact information is available at: https://pubs.acs.org/10.1021/acs.analchem.2c00765

Notes
The authors declare no competing financial interest.

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