Effect of freeze drying and hot air drying methods on quality of cordycepin production

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Abstract. This study determined the effect of drying methods including hot air drying and freeze drying on the quality of cordycepin production from *Cordyceps militaris*. The fruiting bodies and mycelium of *C. militaris* were used as the raw material. For hot air drying was performed at 55 °C for 24 hrs. Whereas the freeze drying was carried out under vacuum at 140 L min⁻¹ for 48 hours. The bioactive compound extracted from dried powder of *C. militaris* from two drying methods was investigated. The results showed that both cordycepin and adenosine extracted from freeze dried sample had higher value than those of extracted from hot air dried sample. The bioactivities of *C. militaris* extract were investigated. The results revealed that the antioxidant activity and also total phenolic contents of *C. militaris* extract prepared from freeze drying had higher value than that of extracted from hot air drying. However, most of *C. militaris* production performed using hot air drying to dry sample because of its low cost technique.

Keywords: *C. militaris*, Cordycepin, Hot air drying, Freeze drying

1 Introduction

Drying of food is the method to remove the water in food. Drying is the application of warmth under controlled conditions to evaporation the water in liquid foods and produce the solid substance [1]. Because of the different products which have their own properties, there are developed different ways of drying. In general, the drying technologies compose of four principles including air drying, vacuum drying or puffing, spray drying and freeze drying, respectively. In this work, we evaluate two drying technologies of freeze drying and air drying (hot air drying) on quality of cordycepin production from *Cordyceps militaris*. Freeze-drying can preserve food and herb by extend and shelf life. With this technique it makes the material more convenient for transport. Freeze-drying is suitable for heat sensitive as it uses low processing temperature. The procedure of freeze-drying starts from freezing the material, then reducing the pressure and adding heat to allow the frozen water in the material to sublimate [2-4]. Compared to conventional food preservation technologies, the key benefits of freeze-drying include the following: retains original characteristics of the product such as colour, taste and size, reconstitutes to original state when placed in water, shelf stable at room temperature, reduces the weight of product, offers highest quality in a dry product compared to other drying methods [5, 6]. For hot air drying was invented to improve the efficient for drying herb and plant samples. The design of hot air drying was presented in Fig. 1 which showed the inside and outside figures of hot air drying.

Fig. 1. The design of hot air drying machine [7].

This invention was designed to save time and cost in drying process. From Fig. 1, the inside of oven composed of many shelves for the trays. For the operation, the automatic program was setted up [7]. This hot air drying machine can be enhanced the dehydration of various plants and also *C. militaris*. *C. militaris* is one of the most important traditional Chinese medicines. It has studied its pharmacological properties. The pharmacological properties are attributed to various active substances such as β-glucans, cordycepin, adenosine etc. [8,9]. In this work, cordycepin (3′-deoxyadenosine) was extracted from *C. militaris*. Cordycepin, a nucleoside analog, was first isolated from *C.militaris*. It has been regarded as a medicinal agent...
95% ethanol was prepared. The extraction methods involved with the culture techniques and also drying methods. Therefore, this study chiefly highlights the drying methods on quality of cordycepin production from C. militaris.

2 Material and methods

2.1 Drying methods

Fresh of fruiting bodies and mycelium of C. militaris were a kind gift from SM Trading and Service Col, ltd. The factory was located in Maejo, Chiang Mai, Thailand. For hot air drying, the hygienic dryer was designed related to thermal engineer and food safety. All components of the dryer were suitable temperature distribution and accelerated moisture transfer out of system as shown in Fig. 1. 50 g of the fruiting bodies and mycelium of C. militaris were used as the material sample and dried at 55 °C for 24 hrs. For the freeze drying process, 50 g of C. militaris was frozen at -40 °C and freeze dried under vacuum at 140 L min⁻¹ for 48 hours. The grinding machine was used to perform the powder freeze dried sample. All dried samples were prepared the cordycepin extract to investigate the quality of dried C. militaris sample after drying process.

2.2 Determinations of total phenolic content

The fruiting bodies and mycelium from freeze drying and hot air drying were dried to constant weight and homogenized to powder. About 20 g of dried sample in 500 ml ethanol was extracted by ultrasonic cell crushing, and then centrifuged at 10000 g for 15 min. The residue was re-extracted and then combined the supernatant before evaporated on a water bath at 55 °C until dry. The total phenolic content of extract was determined with Folin–Ciocalteu reagent according to the method of Khan et al. and Naczk M et al. [19, 20]. A 1.0 mL aliquot of sample was added to 1.5 mL deionized water and 0.5 mL of 0.1 mol/L. Folin–Ciocalteu reagent. The contents were mixed thoroughly immediately and added 1.0 mL of 20% sodium carbonate solution then mixed thoroughly. The controls contained all the reaction reagents except the sample. After 30 min, the sample was incubated at 37 °C and then measured the absorbance at 750 nm. The results were compared to a gallic acid calibration curve. The total phenolic content was expressed as mg gallic acid equivalent (GAE)/kg of dry weight (DW).

2.3 Determinations of antioxidant activities

The antioxidant activities of all substances were determined by DPPH assay. The methods was modified from that of Kim DO. et al. and Gulcin I. et al. [21, 22]. DPPH assay was based on the reduction of DPPH radical solution in the presence of hydrogen donating antioxidants. The DPPH radical solution (0.8 mM) in 95% ethanol was prepared. The extract (500 μl) was diluted to 5.0 ml using deionized water and 95% ethanol (1:1 V/V) and then 0.5 ml DPPH solution was added. The mixed solution was shaken vigorously. The sample was determined the absorbance after mixing. Trolox was used as chemical standard. The results were expressed in mg Trolox equivalents/kg of dry weight (DW). The assay was performed in triplicate.

2.4 Extraction of cordycepin and adenosine

The extraction of cordycepin and adenosine from dried C. militaris obtained from two drying methods was carried out prior to analysis the quantity of them by HPLC. All dried samples were extracted the bioactive compounds including cordycepin and adenosine. Dried samples were grinded into powder. Then, approximate 1.0 g of sample was precisely weighed and added into 10 ml 95 % ethanol and deionized water (1:1 V/V) in a 50 ml centrifuge tube. The mixed sample was subsequently placed in an ultrasonic machine for extracting cordycepin and adenosine at a power of 75 watt. After the centrifugation, the sample extraction procedure was repeated another twice. Supernatant obtained from the three times centrifugation was mixed and exactly measured of its volume. The sample was filtrated through a 0.45 μm filter prior to HPLC analysis [23].

2.5 Determination of the cordycepin and adenosine

All HPLC analysis work was carried out on Agilent model 1100 series, Agilent, Germany. Standards of cordycepin and adenosine were purchased from Sigma-Aldrich. The standard adenosine and cordycepin solvent was consecutively injected five times to draw calibration curves. The determination condition of the sample was set by using the ratio of mobile phase of water and methanol at 85:15(V/V), 90:10(V/V) and 92:8 (V/V), respectively. The separation was conducted in isocratic elution with a flow rate of 1.0 ml/min. The detection wavelength of photo-diode array was set at 210 - 400 nm and the column temperature was 30 °C. The injection volume was 10 μl [23].

2.6 Determinations of morphology of dried C. militaris powder

The morphology of dried C. militaris powder from two drying methods was investigated by Scanning Electron Microscopy (JSM 5410-LV, JEOL, Japan) with the tungsten filament K type, accelerate voltage of 10.0 kV and working distance of 15 mm. The C. militaris powder was milled sieved. Gold coating was performed by finer coater (JFC 1200, JEOL, Japan) for 150 sec.

3 Results and discussion

Cordycepin is one of the most important biologically active metabolites. In this work, cordycepin was extracted from dried powder of C. militaris. In general, drying of plant, food and active ingredients may be performed in different dryers and methods according to the initial properties, final desired characteristic of the products and economic factors. In this work, two drying systems as shown in Fig. 1. 50 g of the fruiting bodies and mycelium of C. militaris were used as the material sample and dried at 55 °C for 24 hrs. For the freeze drying process, 50 g of C. militaris was frozen at -40 °C and freeze dried under vacuum at 140 L min⁻¹ for 48 hours. The grinding machine was used to perform the powder freeze dried sample. All dried samples were prepared the cordycepin extract to investigate the quality of dried C. militaris sample after drying process.

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methods of freeze drying and hot air drying were chosen to prepare the dried *C. militaris* before extracted the active compounds. The quantity and bioactivities of extracted active compounds may be revealed the efficiency of drying techniques to keep the precious substances from dried *C. militaris*. In recent years, researchers made remarkable progress in cordycepin production. They focused their attention on the three aspects to improve cordycepin production including strain improving, optimizing ingredients of medium and optimizing culture conditions, respectively. However, the drying process played an important role in the preservation of precious nutrients from *C. militaris*. Nowadays, the most drying method used to dry the fresh fruiting bodies and mycelium of *C. militaris* is hot air drying because it is the low cost technique, faster and provided higher yield than freeze drying. However, this study was conducted in order to evaluate the effect of different drying methods on quality of cordycepin production from *C. militaris*. The drying methods were the hot air drying at 55 °C for 24 hours and freeze drying for 48 hours. The active compound, bioactivities and also morphology of *C. militaris* extract from different drying methods were determined to clarify that drying methods had effect to the quality of cordycepin production. The results shown in Table 1 were the average yields, productivity and moisture contents of *C. militaris* powder obtained from hot air drying and freeze drying.

**Table 1.** Parameters of *C. militaris* powder obtained from the hot air drying and freeze drying.

| Parameters          | Hot air drying | Freeze drying |
|---------------------|----------------|---------------|
| Yield (%)           | 65.00 ± 1.42a  | 57.6 ± 1.78b  |
| Productivity (g h⁻¹)| 1.35a          | 0.6b          |
| Moisture (%)        | 7.04 ± 0.19a   | 4.15 ± 0.20b  |

1Mean values and standard deviations. *Means in the same row with different superscripts differ significantly (p < 0.05) by the t-test.

The drying method performed the different yields of *C. militaris* powder. The higher yield of grinded powder after drying was obtained from hot air drying at 65.00 % whereas lower yield at 57.6% was found from the freeze drying. On the other hand, the moisture contents of *C. militaris* powder were 7.04 % and 4.15 % for hot air drying and freeze drying, respectively. These results revealed that the freeze drying can improve the efficient of dehydration process. The dehydration process can decrease the moisture contents of samples and it is very important on quality of *C. militaris* powder. The dried samples from two drying methods were prepared the *C. militaris* extracts by using ultrasonic cell crushing with 95% ethanol : deionized water at 1 :1 (V/V) as solvent in order to evaluate the bioactivities, including total phenolic contents and antioxidant activities using DPPH assay. Moreover, the bioactive substances of *C. militaris* including cordycepin and adenosine were carried out after extracting with 95% ethanol : deionized water at 1 :1 (V/V) and determined by HPLC analysis. All results were shown in Table 2. The antioxidant activity and also total phenolic contents of *C. militaris* extract from the freeze drying method were higher than those of the hot air drying method. In addition, both cordycepin and adenosine extracted from freeze dried sample had high value when compared to that from hot air drying sample.

**Table 2.** Bioactivities and bioactive compounds of *C. militaris* powder obtained from the hot air drying and freeze drying.

| Parameters                                  | Hot air drying | Freeze drying |
|---------------------------------------------|----------------|---------------|
| Total phenolic content (mg GAE/kg (DW))     | 3,197.50a      | 3,597.20b     |
| mg Trolox equivalents/kg sample (DW)        | 24,012.15a     | 28,816.00b    |
| Cordycepin (mg/kg DW)                       | 1950.50a       | 2,317.10b     |
| Adenosine (mg/kg DW)                        | 989.35a        | 1,097.05b     |

*Means in the same row with different superscripts differ significantly (p < 0.05) by the t-test.

The results revealed that different drying methods had significant effects on quantity and quality of cordycepin production from *C. militaris*. A literature search showed that drying methods had a significant effect on physical and chemical properties and also bioactive compounds. It can be concluded that the drying methods had effect on the proportion of the bioactive components in substances. Similar results of bioactive compounds were found in *C. militaris* and also *C. sinensis* which prepared with freeze drying methods by L. Huang et al. [23]. However, spray drying method was one of the best drying method which can help to remove the moisture in the sample. Due to its versatility and speed, spray drying became the most used drying technique for heat sensible substances such as foods and biological materials. For *C. militaris*, the spray drying method may not preserve the nutrient and bioactive compounds.

The surface morphology and size of *C. militaris* powder were analysed by SEM. All SEM images of *C. militaris* powder from the freeze drying and hot air drying methods were shown in Fig. 2a and Fig 2b, respectively. From Fig. 2a and Fig 2b, it can be seen in SEM images that *C. militaris* powder from both drying methods was similar which appeared as irregular shapes with variable sizes. However, the previous work have reported that the pure cordycepin crystals were in the form of rod-like crystals with a smooth surface [24]. For this work, it can be concluded that the drying methods have not affected the morphology of *C. militaris* powder.
4 Conclusion

Freeze drying and hot air drying methods have been successfully applied to dry C. militaris sample. All samples were extracted to evaluate the total phenolic contents and antioxidant activities. The bioactive compounds of C. militaris including cordycepin and adenosine were extracted and investigated. In term of the physical properties, hot air dried powders showed a promising result for easy handling of the dried sample when compared to the freeze drying process. The cost of hot air drying process was cheaper than that of freeze drying. However, the antioxidant activities and total phenolic contents of dried samples from freeze drying had higher value than that of hot air drying. Moreover, the cordycepin and adenosine which be extracted from freeze drying samples were higher than that of be extracted from hot air drying samples. The morphology of both drying methods was similar. All morphology of samples showed the irregular shapes with variable sizes and wrinkled shapes which were the result of low density particles. The XRD pattern and also morphology of cordycepin which extracted from each dried samples will be studied in further work.

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