Modification of the Physical Properties of Alginate with the Addition of Polymannuronate and Polyguluronate

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Abstract. Modification the physical properties of alginate using polymannuronate and polyfuluronate has been conducted. Polimannuronate and poliguluronate isolated from alginate with hidrochloric acid heating methods and precipitation based on pH, and the resulting product was characterized its viscosity. Polymannuronate and polyguluronate used to modify the functional properties of alginate from Sargassum crassifolium. Polymannuronate and polyguluronate were added and mixed into the alginate powder with a proportion of 0, 10, 20 and 30% (w/w). The results were then characterized the nature of the gel formulations which include gel strength, modulus of rigidity and syneresis. The results showed that the viscosity of the alginate used as a source polymanuronate and polgyuluronate of 162.89 + 3.66 cP. Polymannuronate and polyguluronate product has a viscosity respectively 85.00 + 5.90 cP and 100.44 + 2.27 cP. The addition of polymannuronate and polyguluronate into alginate produced the characteristic changes of the gel. The addition of polyguluronat tended to improve gel strength and modulus of rigidity, while the addition of polymannuronate tended to lower the gel strength with the same modulus of rigidity of alginate gel.

1 Introduction

Alginate is one type of hydrocolloid, which is a colloidal system by organic polymers in the water. In Indonesia, the alginate can be extracted from brown seaweeds like Sargassum sp. and Turbinaria sp., that the potential was quite large [1]. Alginate mostly utilized in the field of food as an emulsion stabilizer in ice cream, suspending the chocolate milk, yoghurt and viscosity regulators in others. In the field of non-food, alginate is widely used as a thickener in textile printing, regulatory uniformity and surface smoothness of paper, controlling penetration and stability of glue made of starch and latex, and regulators slow release of chemicals in fertilizers and pharmaceuticals [2].

Functional properties of natural alginate often have weakness such as low solubility, low gel strengths, as well as high value of syneresis so that cause limitations in its use [3]. Some disadvantages of natural alginate such as poor solubility, unstability of the solution and syneresis were associated with the presence of compounds guluronic acids, a chemical
structure that easily bind with divalent or multivalent ions [4]. In particular for alginates extracted from Indonesian brown seaweed such as Sargassum sp. and Turbinaria sp., which has low mannuronic-guluronic ratio (MG ratio), causing the high value of syneresis on the gel [5]. One effort to overcome the weakness of natural alginate is to make modifications like adding polymannuronate and polyguluronate to fix these weaknesses. In this study we have evaluated the effects of adding polymannuronate and polyguluronate on the physical properties of the alginate gel.

The aims of this study was to modify the characteristics of alginate gel, using the addition of polymannuronate and polyguluronate to fix some of the weaknesses that exist in the natural properties of alginate gel.

2 Materials and methods

Alginate used in this study was extracted from Sargassum sp. derived from Binuangen waters, province of Banten, Indonesia. CaCO₃ purchased from Merck Millipore Singapore. Glucono-delta laktone (GDL) purchased from China Qingdao Hongjin Chemical Co. Ltd.

Isolation of polymannuronate and polyguluronate performed according to the method of acid heating [6]. First of all, alginate was dissolved in 0.3M HCl to make 5% alginate solution and heated on a hotplate for 5 hours. The solution was centrifuged at 6000 rpm for 10 minutes and the precipitate was separated and resuspended in akuadest. The pH of solution was adjusted 5M NaOH to obtain a pH of 2.8 and this pH was kept constant for 24 hours. The solution then centrifuged at 6,000 rpm for 10 minutes. The filtrate which is a block of polymannuronate neutralized with 1 M NaOH and freeze dried to obtain polymannuronate. The precipitate which was a block polyguluronate neutralized with 1 M NaOH and freeze dried to get polygulronate. Furthermore, both polymannuronate and polyguluronate gained were ground to make a 60 mesh powder.

Modifications of alginate gel made by mixing alginate with polymannuronate or polyguluronate by percentage of polymannuronate or polyguluronate varied as 0, 10, 20 and 30% of the alginate. Both mixtures were blended until homogeneous and using for gel preparation.

Gel preparation was done by dissolving 1% hydrocolloid in akuadest, and then 20 mM CaCO₃ was added and stirred until homogeneous. Recently added 30 mM GDL to the mixture and stirred until homogenous. The mixture is then molded in a gel molding and stored at room temperature for 1 hour to form a solid gel. Characteristics of the gel was then measured with a TA_XT pluss texture analyzer. Parameters observed for the texture profile were gel strength and rigidity modulus. Gel strength is stated how many grams of load that can be retained by the gel until the gel is broken. While the rigidity modulus approached from the slope of the curve or gel strength values divided by the distance of x-axis where the gel is broken. The higher value of the slope, the higher rigidity of the gel.

3 Results and discussion

Isolation of polymannuronate and polyguluronate from alginate was obtaining yield of polymannuronate $34.93\pm0.88\%$ and polyguluronate $29.17\pm1.77\%$. Physically polymannuronate obtained has a light beige color, while polyguluronate dark beige. Observations viscosity of alginate, polymannuronate and polyguluronate were presented in Table 1. From these data it appeared that polymannuronate and polyguluronate viscosity lower than the viscosity of alginate, suspected for a long alginate polymer higher. Because polymannuronate and polyguluronate isolated from alginate through chemically depolimerization, then the
length of the polymer theoretically shorter than his native alginate. Therefore polymannuronate and polyguluronate viscosity smaller than its native alginate.

Table 1. The viscosity of alginate, polymannuronate and polyguluronate

| Sample         | Viscosity (cP) |
|----------------|---------------|
| alginate       | 162.89±3.66   |
| polymannuronate| 85.00±5.90    |
| polyguluronate | 100.44±2.27   |

Note: values were expressed as mean ± standard deviation

Texture profile of alginate gel modified with polymannuronate and polyguluronate shown in Figure 1. From the profile was seen that the addition of polymannuronate tend to reduce the strength of the alginate gel without altering the slope of the curve. This indicates the elasticity of alginate gel tends to remain despite the decline in the strength of the gel. The decline in the strength of this gel was caused by the ability of polymannuronate to bind Ca²⁺ ions is lower than polyguluronate, so the ability to form crosslinks between polymer is lower. The more polymannuronate in alginate resulting in the lower gel strength. This is consistent with previous studies in which the gel that produced from alginate with a high ratio MG (rich in polymannuronate) has a lower strength than the alginate rich in poliguluronate [5].

On the other hand, the profile of alginate gel modified with polyguluronate tend to increase the strength of the alginate gel with altering the slope of the curve. Increasing of the gel strength is caused by the ability of polyguluronate to increase the ability in making Ca-alginat bridge between polymers. The slope of gel profile tend to increase, that mean there was increase in rigidity of the gel. This is consistent with previous studies showing that the rich poliguluronate alginate gel tends to produce a higher strength [5].

![Fig. 1. Texture profile of alginate gel modified with polymannuronate (a) and polyguluronate (b), M: polymannurote G: polyguluronate](image)

Alginate gel strength modified with polymannuronat and polyguluronat presented in Figure 2. From these data it appears that the addition of the alginate polymannuronate reduce the strength of alginate gel. While the addition of polyguluronate improve gel strength alginate. Alginate with poly mannuronate adding, the gel strength was dropped from 84.67 g/cm² into 74.77 g/cm² at 10% polymannuronate addition and 79.87 g/cm² at 20% polymannuronate addition, while the addition of poly guluronic improve the gel strength from 84.67 g/cm² to 99.45 g/cm² on the addition polygulonat 10%, 126.13 g/cm² on the
addition of 20% and 148.3 g/cm² on the addition of 30% polyguluronate. The gel strength of alginate from this research were lower than that of alginate from Turbinaria decures 261 g/cm² [14]. This is because the content of polyguluronate in alginate from Turbiaria decures is higher than in alginate from Sargassum sp. Turbinaria decures is reported to produce alginate with an mannuronate-guluronate ratio (M / G ratio) 0.72, lower than Sargassum sp. alginate 0.92 [14].

Improvement of alginate gel strength with the addition of polyguluronate was caused by increasing capacity in binding with Ca²⁺. The higher content of guluronic blocks in alginate, the higher the possibility of binding Ca²⁺ by their egg-box model of poliguluronat to produce crosslinking between alginate molecules [7]. The greater the number of complex crosslinking resulting from Ca²⁺ and egg-box models poliguluronat, the stronger the resulting gel. Some researchers have previously stated that high content of poliguluronat in alginate will produce stronger gel with more rigid texture [8; 4; 10; 11].

![Fig. 2. Gel strength of alginate modified with polymannuronate and polyguluronate](image)

Modulus rigidity of alginate gels modified by the addition of polymannuronate and polyguluronate were presented in Figure 3. The data showed that the modifications with the addition of polymannuronat gives little effect on changing the modulus rigidity of alginate gel. While it looks that the modifications with the addition of polyguluronat significantly increase modulus rigidity of alginate gel. The higher polyguluronate added, the higher modulus rigidity of alginate gel obtained. Increasing modulus rigidity by the addition of polyguluronate was caused by polyguluronate will enhance the ability of alginate to crosslinked with Ca²⁺ ions. The high guluronic blocks exist in alginate polymers caused the interaction with Ca²⁺ ions was high. The regional bloc of guluronic was an area that provides negative charge thus allowing binding of Ca²⁺ to produce a junction area (junction zone) for the creation of interactions between alginate molecules [7]. The more polyguluronat interact with ion Ca²⁺, the lower flexibility of the molecular movement and more rigid texture will be formed.
Fig. 3. Modulus rigidity of alginate gel modified by the addition of polymannuronate and polyguluronate

Observations syneresis of alginate gel modified with polymannuronate and polyguluronate presented in Table 2. From these data it appears that modifications with the addition of polymannuronate has not significantly effect on alginate gel syneresis, while modification using polyguluronate has significantly effect. Modifications with the addition of polyguluronate tend to increase the value of alginate gel syneresis. The addition of polyguluronate increase alginate gel syneresis value due to more ability to bind Ca$^{2+}$. Alginate rich content of guluronic blocks will produce egg-box model plentiful and with a high concentration of Ca$^{2+}$ ions are then the electrostatic interaction higher. The higher the crosslinking are formed and the attractive force between molecules of the alginate higher, and in line with the increase in time, there will be shrinkage can cause the release of water from the gel or syneresis.
### Table 2. Syneresis of alginate gel modified with polymannuronate and polyguluronate

| Treatment | Syneresis (%) |
|-----------|---------------|
| Control   | $5.03\pm0.38^a$ |
| M10%      | $5.25\pm0.57^a$ |
| M20%      | $5.28\pm0.55^a$ |
| M30%      | $5.26\pm0.51^a$ |
| G10%      | $7.43\pm0.60^b$ |
| G20%      | $6.39\pm0.57^b$ |
| G30%      | $7.30\pm0.02^b$ |

Note: values were expressed as mean $\pm$ standard deviation

$M=$polymannuronate, $G=$ polyguluronate

One of the important properties of alginate is its ability to form a gel and has been widely applied in the fields of biotechnology such as bacteria and enzyme immobilization. Alginate gel properties of heat resistance also causes this material widely used in the manufacture of various food products such as meat and fruit restructuring. Lately, alginate hydrogel applications are also widely used in the fields of pharmaceuticals for the manufacture of a controlled drug delivery system. To control the drug release system from gel can be made by modifying the molecular weight of alginate used [12]. To modify the rheological properties of alginate can be done with chitosan and multivalent electrolytes [13].

From this research noted that the addition of polymannuronate or polyguluronate to the native alginate will affect on the characteristics of the resulting gel. The more polymannuronate added, the stronger gel will be produced without reducing the value of syneresis. And conversely, the more polyguluronate addition will produce a higher gel, more rigid with higher syneresis value. Herefore, it is possible to produce alginate gel with the characteristics that that suitable for our needs. For example, to obtain an elastic alginate gel with low syneresis, we can add polymannuronate in an appropriate amounts. Instead, to produce a rigid alginate gel with high syneresis we can add polyguluronate on native alginate.

### 4 Conclusion

The addition of polimanuronat and polyguluronic had significant effect on the characteristics of alginate gel. The addition of polymannuronate tend to reduce the gel strength without changing in modulus rigidity of the gel. The addition of polyguluronate tends to improve gel strength and modulus of rigidity alginate gel. The addition of polymannuronate did not effect on alginate gel syneresis, while addition of polyguluronate tend to increase the value of syneresis.

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