Study on removal of Cu\textsuperscript{2+} from wastewater by excess sludge

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Abstract. With the social development, the increasing sludge and its subsequent treatment are very severe environmental problems. The adsorption experiments were carried out using different pretreated excess sludge as adsorbent for Cu\textsuperscript{2+}. The sludge of NaOH-H\textsubscript{2}O\textsubscript{2} treated improve the adsorption capacity which reached 56.12mg/g, however the adsorption capacity of the sludge using ZnCl\textsubscript{2}-Carbonization treated decrease. Both Langmuir and Freundlich isotherm models fit the adsorption data well with the three types of sludge. The value of R\textsuperscript{2} exceeds 0.96 in most cases. Relative to the Pseudo first order kinetic model, the pseudo second order kinetic model fit the adsorption data more well with the adsorbents. The value of R\textsuperscript{2} reached about 1. The maximum adsorption efficiency for optimum pH is about 6. With the increase of adsorption mass, the removal efficiency of sludge increases. For 150mL copper ion solution which concentration was 100 mg/L, the optimum sludge mass corresponds to maximum adsorption efficiency was found to be 1.5g.

1. Introduction
With the rapid development of industrialization and urbanization in China, the problem of heavy metal pollution is becoming more and more serious. Heavy metals can directly enter the atmosphere, water and soil, cause direct pollution of various environmental factors, and also migrate in the atmosphere, water and soil, resulting in indirect pollution of various environmental factors. [1] Heavy metal pollution is persistent and has enrichment effects on organisms. Most of the heavy metals pollution has higher biological toxicity. As the amount of excess sludge increases year by year, it is more urgent to develop recycling and energy saving treatment with economical and efficient methods. Excess sludge is a by-product produced by activated sludge wastewater treatment process. It is an extremely complex heterogeneous body, which composed of organic debris, bacteria, inorganic particles, colloid. [2] Using the adsorption characteristics of excess sludge to adsorb the heavy metal ions in wastewater is economical and efficient. [3,4] It is a good method for waste disposal and sludge utilization.

2. Materials and methods

2.1. Adsorbent preparation
The excess sludge which has been dewatered through the filter cloth process is taken from the desliming room of the domestic sewage treatment plant. A certain amount of wet sludge is placed in a 105-degree oven and dried to a constant weight and measure the sludge water content. To measure
volatile matter, a certain amount of dried sludge is put into muffle furnace in a 600-degree high temperature for 2 hours. Then, clean the sludge with deionized water several times until the sludge has a clear interface with water. Then, the excess sludge is put into the centrifuge for slurry separation and dried in natural conditions. Finally, the dried sludge is ground in the grinding machine and separated by 200 mesh sieves.

2.2. Preparation of metal solutions
The aqueous solutions of metal ions used in the present investigation were prepared by using analytical grade chemicals. Individual stock metal ion solutions of 1000 ppm concentration of Cu²⁺ from CuCl₂·2H₂O was prepared. These stock solutions were used to prepare dilute solutions of these ions by the dilution with deionized water. The stock solutions were acidified to 4 < pH < 6 using concentrated HCl in order to prevent the formation of metal hydroxide and to return the metal ion to the dissolve state.

2.3. Modified treatment of excess sludge
This part was made in order to enhance the adsorption effect. The modification of excess sludge can be divided into physical and chemical methods. The portion was soaked in 4mol.L⁻¹ ZnCl₂ solution in proportion to 1:2 for 24 hours. The resulted cake is put into Muffle furnace in the temperature of 600 degree for 90 mins. Then, grind through 200 mesh sieves “(ZnCl₂-Carbonization treated). The other part is soaked in NaOH solution for 12 hours at 60℃ and the solid-liquid ratio is 1:2. The cake was washed with deionized water until the pH of the wash solution was 7. Then, the cake is soaked with 30% H₂O₂ solution for 12 hours and washed with deionized water and drying, grinding (NaOH-H₂O₂ treated)

2.4. Measurements
The heavy metal concentrations were measured with ICP-AES. PH was measured using portable waterproof pH/mv/temperature determinator. The density was measured by weighing a certain volume of the adsorbent. The porosity was observed by Scanning electron microscopy. The specific surface area was measured by static volumetric method. The ash content was measured by burning a certain mass of the ash and reweighing the residual ash.

2.5. Data evaluation
The adsorbance of bio adsorbent was calculated using the mass balance equation.

\[ Q_e = \frac{V(C_0 - C_e)}{m} \]  

where \( Q_e \) = the loading capacity of the adsorbent (mg adsorbate/g adsorbent); \( V \) = the solution volume in the vessel (l); \( C_0 \), \( C_e \) = the initial and final concentration of the metal ion (mg/L); \( m \) = the mass of the adsorbent added (g)

The removal efficiency \( E_r \) % of the adsorbent on the metal ion is defined as

\[ E_r \% = \frac{(C_0 - C_e)}{C_0} \times 100 \]  

The adsorption isotherm is a model describing the equilibrium adsorption relationship between adsorbent (solid phase) and metal ion (liquid phase). [6] The Langmuir adsorption model is assumed to be monolayer adsorption. It is considered that the adsorption between adsorbent and metal ion belongs to chemisorption’s. The equation is written as follows.
where $Q_{\text{max}}$ is the maximum metal adsorption capacity under the given conditions; $b$ is a equilibrium constant.

The linear form of Langmuir model is:

$$
\frac{C_e}{Q_e} = \frac{1}{Q_{\text{max}}b} + \frac{C_e}{Q_{\text{max}}}
$$

The Freundlich equation is an empirical equation describing the adsorption of heterogeneous surfaces. It can be written as:

$$
Q_e = K_F C_e^{\frac{1}{n}}
$$

where $K_F$ and $n$ are Freundlich constants, which are correlated to the maximum adsorption capacity and adsorption intensity, respectively.

The linear form of Freundlich model can be written as:

$$
\log Q_e = \log K_F + \frac{1}{n} \log C_e
$$

Pseudo-first order kinetics is a linear relationship between the rate of reaction and the concentration of reactants in the system. [7] The linear form of this model takes the form:

$$
\ln(Q_e - Q_t) = \ln Q_e - k_1 t
$$

Where $Q_e$=adsorption capacity of metal ions at t (mg adsorbate/g adsorbent); t=the time; $k_1$=first-order kinetic adsorption rate constant (g mg$^{-1}$.min$^{-1}$).

Pseudo-second order kinetics can be written under the following form:

$$
\frac{t}{Q_t} = \frac{1}{k_2 Q_e^2} + \frac{t}{Q_e}
$$

Where $k_2$= second-order kinetic adsorption rate constant (g mg$^{-1}$.min$^{-1}$).

3. Results and discussion

3.1. Adsorbent characteristics

3.1.1 Comparison and analysis of SEM. The SEM magnified 5000 times of the three types sludge were selected to investigate the change of the surface morphology.
It is shown in Fig1.a to Fig 1.c that the surface of the untreated sludge is relatively smooth and has less porosity. The ZnCl$_2$-Carbonization treated and NaOH-H$_2$O$_2$ treated sludge have more porosity and inhomogeneous structure. It is assumed that the specific surface area of the sludge increased after modification. This change will increase their physical adsorption capacity.

3.1.2 Comparison and analysis of BET. BET is a key index in the performance of adsorbent. The specific surface area is more conducive to the adsorption. By measuring, the BET using NaOH-H$_2$O$_2$ treated, Untreated and ZnCl$_2$-Carbonization treated sludge are 3.0012m$^2$/g, 2.7382 m$^2$/g and 2.8136 m$^2$/g respectively. After modification, the specific surface area increased exactly.

3.2. Adsorption isotherms
The adsorption isotherms present the concentration dependent equilibrium distribution towards adsorbate between the adsorbent and the solution at certain conditions. Fig 2 shows the adsorption isotherm of Cu$^{2+}$ ions using the three types of the sludge at 25ºC. The plot obtained shows that when the initial ion concentration of Cu$^{2+}$ is less than 150mg/L, the loading capacity of the adsorbent, using the three methods above treated excess sludge are basically consistent. It can be seen that treatment of the sludge by NaOH-H$_2$O$_2$ seems to improve Cu$^{2+}$ uptake capacity of the sludge when the initial ion concentration is over 150mg/L. But, under the same conditions, the treatment by ZnCl$_2$-Carbonization seems to deactivate the adsorbent and lowers its loading capacity of the metal ions. And the general trend shows that there is a turning point when the adsorption capacity reaches the maximum amount. In the NaOH-H$_2$O$_2$ pretreatment, the adsorption capacity increased significantly, on one hand, could be attributed to an increase in electronegativity, the adsorption of heavy metals is strengthened. In addition, could be attributed to the increase of the adsorbent micropore. [8] On the other hand, ZnCl$_2$-Carbonization treatment was found to reduce the bio adsorption capacity. This behavior could be referred to the fact that the adsorbent is not protected by inert gas when heated in muffle furnace. [9].

**Fig. 2** Adsorption isotherm for Cu$^{2+}$ using the three types of sludge. Temperature=25ºC, pH = 6, mixing speed =150 rpm, adsorbent mass = 1g, solution volume = 150 ml, contact time 2 h.
3.3. Adsorption isotherm models
Langmuir and Freundlich models are the most widely used models used to fit the adsorption isotherm data in order to obtain a linear regression data to predict the maximum adsorption capacity of the adsorbent. [10] Fig 3 shows plots of Langmuir isotherms for the bio adsorption of Cu$^{2+}$ by the three types of adsorbents. The linear plots of Ce/Q$_{max}$ against Ce show that the adsorption of the Cu$^{2+}$ by the sludge fits well to Langmuir model. The same data were also fit to Freundlich model well as shown in Fig 4. The results are grouped in Table 1. From this one, we can see that NaOH-H$_2$O$_2$ treated sludge gives the higher value of Q$_{max}$. The two model constants for the Cu$^{2+}$ in addition to R$^2$ values for each line are shown in Table 1. It also shows that Q$_{max}$ of Cu$^{2+}$ are 29.15, 24.54 and 56.12 mg/g with Untreated, ZnCl$_2$-Carbonization treated and NaOH-H$_2$O$_2$ treated sludge, respectively.

![Langmuir plot](image1)

**Fig. 3** Langmuir plot of the bio adsorption of Cu$^{2+}$ with the three types of sludge at 25$^\circ$C

![Freundlich plot](image2)

**Fig. 4** Freundlich plot of the bio adsorption of Cu$^{2+}$ with the three types of sludge at 25$^\circ$C.
Table 1. Linear regression data for Langmuir and Freundlich isotherms for the bio adsorption of the Cu$^{2+}$, with the three types of sludge

| Ion     | Type of sludge          | Langmuir parameters | Freundlich parameters |
|---------|-------------------------|---------------------|-----------------------|
|         |                         | $Q_{max}$ $K_L$ $R^2$ | $K_F$ n $R^2$        |
| Cu$^{2+}$ | Untreated              | 29.15 0.24 0.9724   | 11.314 4.09 0.9948   |
|         | ZnCl$_2$-Carbonization treated | 24.54 0.17 0.9899   | 6.74 3.56 0.914     |
|         | NaOH-H$_2$O$_2$ treated | 56.12 0.12 0.9722   | 7.3629 1.856 0.9632  |

3.4. Kinetic model
The adsorption kinetics analysis can better describe the adsorption mechanism. [11] The results of Pseudo first order kinetics and Pseudo second order kinetic are showed in Table 2 that the adsorption of the three adsorbents using Untreated, ZnCl$_2$-Carbonization treated, NaOH-H$_2$O$_2$ treated fits well to Pseudo second order kinetic and the correlation coefficient $R^2$ reached over 0.9990. The calculated experimental values are very close to the theoretical values. Because of Pseudo second order kinetic model is based on the chemical adsorption model, it can be concluded that the adsorption process has the occurrence of chemisorption. [6].

Table 2. Pseudo first order kinetics and Pseudo second order kinetic isotherms for the bio adsorption of the Cu$^{2+}$ with the three types of sludge.

| Ion     | Type of sludge          | Pseudo first order kinetics | Pseudo second order kinetic |
|---------|-------------------------|-----------------------------|-----------------------------|
|         |                         | $Q_e$ $K_1$ $R^2$           | $Q_e$ $K_2$ $R^2$          |
| Cu$^{2+}$ | Untreated              | 14.144 0.1824 0.7369       | 14.497 0.044 0.9996       |
|         | ZnCl$_2$-Carbonization treated | 13.249 0.0858 0.9136       | 14.285 0.0105 0.9990     |
|         | NaOH-H$_2$O$_2$ treated | 13.214 0.3576 0.2145       | 12.987 0.0968 0.9997     |

3.5. Effect of pH
Hydrogen ion concentration in the adsorption solution has a great impact on the adsorption behavior of metal ions from aqueous solutions. Hydrogen ions can affect the solubility of metal ions, replace some adsorption sites of some cations in the adsorbent. [12] For these reasons, the PH values of solution were within the range of 3—8. To observe the effect of pH, Cu$^{2+}$ solution is adjusted to different pH values. From the experimental data, it can be observed in Fig 5 that the three types of adsorbent all have an optimum value of pH. In the range of 5.5-6.5, the removal efficiency of the three types sludge reached a maximum. The maximum removal efficiencies of Cu$^{2+}$ of the Untreated, ZnCl$_2$-Carbonization treated and the NaOH-H$_2$O$_2$ treated sludge were 96.23%, 94.10% and 97.82%. As it is represented on Fig. 5 the NaOH-H$_2$O$_2$ treated sludge has a higher removal efficiency than other two types sludge. At low values of PH, the mobility of the hydrogen ions is higher the metal ions and it reacts with active sites earlier than metal ions. At high values of pH, the metal ions are easy to form precipitation of hydroxides.
Fig. 5 Effect of pH on the adsorption of Cu$^{2+}$ ions onto various types of sludge. Temperature = 25ºC, mixing speed = 150rpm, adsorbent mass = 1g, solution concentration=100mg/L, solution volume= 150ml, contact time 2h.

3.6. Effect of adsorbent mass

The effect of varying the sludge mass on the Cu$^{2+}$ ions is represented in Fig 6. The sludge mass in this study varied from 0.3 to 3.0. It is shown in Fig 6 that the removal efficiency of three types adsorbent increase as the sludge mass increase. For this phenomenon, the result is that binding sites increase as the sludge mass increase. For example, the removal efficiency of NaOH-H$_2$O$_2$ treated sludge contacted with 100 mg/l Cu$^{2+}$ solution increases from 75.7% to 98.58% as the mass increases from 0.3 to 1.5 g. But, with the increase of sludge mass, the speed of removal efficiency is slowing down. As is represented in Fig 6. the three types of sludge, using NaOH-H$_2$O$_2$ treated, Untreated and ZnCl$_2$-Carbonization treated respectively have different maximum removal efficiency: 98.58%, 96.39% and 97.65%. These results indicate that this sludge has a large potential as a bio adsorbent for metal ions since the removal efficiency with small amounts of this adsorbent exceeds 96%.

Fig. 6 Effect of sludge mass on the adsorption of Cu$^{2+}$ ions onto three types of sludge. Temperature = 25ºC, pH = 6, mixing speed = 150 rpm, solution concentration=100mg/L, solution volume =150 ml, contact time 2 h.
4. Conclusion

Based on experimental results the following conclusions can be drawn:

1. Excess sludge can be easily applied as a cheap bio adsorbent for removing heavy metal ions from aqueous solution such as Cu$^{2+}$.

2. The adsorption capacity of the sludge was improved by treating the sludge with NaOH and H$_2$O$_2$. Although the adsorption capacity of the sludge using ZnCl$_2$-Carbonization treated decreased, the structure became more stable and easier to separate from water.

3. The experimental adsorption data of the three types of sludge fit to the Langmuir and Freundlich models well.

4. Pseudo second order kinetic model was found to fit the experimental adsorption data of the heavy metal onto the treated and untreated sludge.

5. Increasing the adsorbent mass can improve the removal efficiency of the adsorbents. And there is an optimum value of the pH equal to 6 at which the removal efficiency for the three sludge reach the maximum.

6. This study will be subjected to further investigations in labs.

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