Starch Nanoparticles for Enhancement of Oral Bioavailability of a Newly Synthesized Thienopyrimidine Derivative with Anti-Proliferative Activity Against Pancreatic Cancer

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Purpose: This research aimed to improve water solubility and oral bioavailability of a newly synthesized thienopyrimidine derivative (TPD) with anti-pancreatic cancer activity by loading on starch nanoparticles (SNPs).

Methods: TPD was synthesized, purified and its ADME behavior was predicted using Swiss ADME software. A UV spectroscopy method was developed and validated to measure TPD concentration at various dosage forms. SNPs loaded with TPD (SNPs-TPD) were prepared, characterized for particle size, polydispersity index, zeta potential, transmission electron microscopy, Fourier transform infrared spectroscopy (FT-IR), differential scanning calorimetry (DSC), entrapment efficiency, in-vitro release, and in-vivo animal study.

Results: The Swiss ADME results showed that TPD can be administered orally; however, it has low oral bioavailability (0.55) and poor water solubility. The significant regression coefficient of the calibration curve ($r^2 = 0.9995$), the precision (%RSD < 0.5%) and the accuracy (99.46−101.72%) confirmed the efficacy of the developed UV method. SNPs-TPD had a spherical monodispersed (PDI= 0.12) shape, nanoparticle size (22.98 ± 4.23) and good stability (−21 ± 4.72 mV). Moreover, FT-IR and DSC revealed changes in the physicochemical structure of starch resulting in SNPs formation. The entrapment efficiency was 97% ± 0.45%, and the in-vitro release showed that the SNPs enhanced the solubility of the TPD. The in-vivo animal study and histopathology showed that SNPs enhanced the oral bioavailability of TPD against solid Ehrlich carcinoma.

Conclusion: SNPs-TPD were superior in drug solubility and oral bioavailability than those obtained from TPD suspension.

Keywords: thienopyrimidine derivative, starch nanoparticles, pancreatic cancer, solid Ehrlich carcinoma

Introduction

Pancreatic cancer is the world’s seventh leading cause of cancer death, leading to more than 432,000 deaths each year according to the Global Cancer Observatory (GLOBOCAN) 2020 statistics. It is expected that pancreatic cancer becomes the third-largest cause of death occurred by cancer in the European Union. This could be attributed to its low 5-year survival rate. Despite the survival rate of ten to
25 percentage, surgery is the only curative treatment. Recently, The European Study Group for Pancreatic Cancer (ESPAC) concluded that the combination of fluorouracil and folinic acid (leucovorin) did not improve the median survival time after surgery. Furthermore, a recent study concluded that six months of nanoparticle albumin-bound paclitaxel and gemcitabine did not improve the survival rate compared to gemcitabine alone for surgically resected pancreatic adenocarcinoma (APACT) study. Over the last years, no significant advances in pancreatic cancer therapies have been achieved. The challenges related to the low impact and severe toxicity of traditional drugs are still alarming. Hence, there is an increasing need to develop new strategies and choices for combating pancreatic cancer.

N-(4-Chlorophenyl)-2-[4(6,7-dihydro-5H-cyclopenta[4,5]thieno[2,3-d]pyrimidin-4-yl)piperazin-1-yl]acetamide is a thienopyrimidine derivative (TPD) like the first-generation antitumor protein tyrosine kinase (imatinib), which showed anti-proliferative activity against the cell line of pancreatic carcinoma (PANC-1). TPD showed high cytotoxicity ($IC_{50} = 5.4 \mu M$) compared to imatinib ($IC_{50} = 46.31 \mu M$). Additionally, TPD showed an excellent inhibitory effect on platelet-derived growth factor receptors. TPD was compared to imatinib because imatinib is an FDA-approved tyrosine kinase inhibitor that shows high activity towards different kinases, including PDGFR-alpha. Moreover, it was investigated in clinical trials Phase II as anti-pancreatic cancer. As TPD has the same mechanism of action (PDGFR-alpha kinase inhibitor) and shows a similar structural design, imatinib was suggested as an optimum reference drug to compare the cytotoxicity of TPD against it.

Despite their high potency, TPD showed poor solubility and poor bioavailability, as predicted by the Swiss ADME online tool, which hinders its pharmaceutical application. However, delivery systems can improve TPD solubility and bioavailability.
As a new drug candidate, TPD requires a validated analytical method to determine its concentration in various delivery systems. Therefore, one of our objectives in this study is to develop a simple UV spectrophotometric method to determine TPD’s concentration in the delivery system that will be used. UV spectrophotometry is still the most common method due to its related advantageous features; simple, precise, cost-effective, rapid, and easily controllable. Analytical parameters involving linearity, accuracy, specificity, robustness, precision, the detection limit, and the quantification limit were evaluated according to the International Conference of Harmonization (ICH) guidelines.12

In order to enhance the water solubility and bioavailability of TPD, starch nanoparticles (SNPs) have been utilized.13,14 The SNPs were chosen because of their distinctive properties that are dissimilar to their bulk ingredients. SNPs are prepared from starch, a renewable, biodegradable polymer created by many plants.15,16 Another fascinating feature of SNPs is their ability to encapsulate various bioactive compounds.17 SNPs were reported to enhance the water solubility and bioavailability of several poorly water-soluble drugs14 like silibinin,18 itraconazole,19 lovastatin,20 and curcumin.21 This role can be understood in the light of the hydrophilic nature of SNPs, their nano-porous structure, and small PS that provide a large surface area which allows for more significant interaction with the water. Furthermore, the high number of hydroxyl groups on the starch surface facilitates binding with other functional groups. All the previous properties are desirable for a carrier to enhance water solubility and bioavailability of poorly water-soluble drugs like TPD.

Several methods were reported to prepare SNPs including; high-pressure homogenization,22–24 ultra-sonication,25–27 extrusion,28 gamma radiation,29 dialysis technique,30 acid hydrolysis,31–33 and nanoprecipitation.34–40 Recently, it was reported that the combination of these methods afforded nanoparticles with more desirable properties.41 A study prepared SNPs by combining ultra-sonication and nanoprecipitation at ambient temperature produced SNPs with a high percentage of entrapment efficiency (EE%) and low cost.42 At the current study, SNPs were prepared by an in-situ combination of ultrasound, nanoprecipitation, and alkali hydrolysis. SNPs loaded with TPD (SNPs-TPD) were characterized for particle size (PS) analysis, polydispersity index (PDI), zeta potential analysis, differential scanning calorimetry (DSC), Fourier transform infrared spectroscopy (FT-IR), Transmission electron microscopy (TEM), EE%, in-vitro release, and in-vivo animal studies.

Materials and Methods

Materials

Reagents for TPD synthesis were purchased from Sigma-Aldrich, Merck, Alfa Aesar and used without any further purification. Native maize starch was procured from Biotech for Laboratory Chemicals, Cairo, Egypt. Tween 80, sodium bicarbonate, and sodium iodide were procured from Sigma-Aldrich Chemical Co., USA. Absolute ethanol, Isopropyl alcohol, and sodium hydroxide were of analytical grade. The dialysis membrane was procured from SERVA electrophoresis GmbH, Germany. Dibasic sodium phosphate (Na2HPO4), potassium dihydrogen orthophosphate (KH2PO4), and triethanolamine were all of the pharmaceutical grades and were used as obtained.

Synthesis and Purification of TPD

TPD was synthesized based on the mentioned procedure by Salem et al.7 In Brief, sodium bicarbonate (0.2 g, 2.36 mmol), and sodium iodide (0.51 g, 2.36 mmol) were added to a solution of 4-(piperazin-1-yl)-6,7-dihydro-5H-cyclopenta [4,5] thieno[2,3-d] pyrimidine (2.36 mmol) and 2-chloro-N-(4-chlorophenyl) acetamide (2.36 mmol) in 30 mL of dimethylformamide. The reaction mixture was stirred up for 36 h at room temperature and then added to 50 mL distilled water to afford a yellow precipitate. The precipitate was filtered and left to dry in vacuo. The resultant solid was extra purified on silica-gel column chromatography (n-hexane/IPA = 9/1 as eluent) to afford TPD as pure yellow crystals in a 95% yield. The structure was confirmed via 1H NMR and 13C NMR spectral analysis, FT-IR, and HRMS. The purity of the compound was confirmed with CHN elemental analysis (for further details; Results and Discussion section and Figures S1 and S2).

Swiss ADME

Swiss ADME software (http://www.swissadme.ch) of the Swiss Institute of bioinformatics (http://www.sib.swiss) was accessed on the webserver to estimate individual ADME behavior of TPD.11,43

Development and Validation of UV Spectrophotometric Method for TPD Determination

Instrumentation

All spectrophotometric measurements were conducted using a UV–Vis spectrophotometer (Acculab UVS, USA). 1-cm paired quartz cells were used for absorbance measurements.
An analytical balance (KERN – ABJ-NM/ABSN) was used to measure the samples. Analytical parameters were evaluated according to ICH guidelines.12

Determination of the Maximum Absorption Wavelength

A stock standard solution holding 350 µg/mL of TPD was prepared in a solvent solution containing phosphate buffer pH = 6.8 and isopropyl alcohol at a ratio of 50:50 v/v. Samples prepared from the stock solution and UV spectroscopy scanning (200–600 nm) were conducted using the solvent solution as a blank to determine the λmax of TPD. The peak with the maximum absorption was observed at λmax = 236 nm.

Linearity

The linearity of the analytical method was accomplished for seven different concentrations (3.5, 7, 10.5, 14, 17.5, 21, and 24.5 µg/mL) of TPD in solvent solution (phosphate buffer pH=6.8 and isopropyl alcohol at a ratio of 50:50 v/v). The test was conducted three times over the day in triplicate (total n = 9). The data were collected to trace the linearity curve, regression equation, and correlation coefficient determination. The limit of detection (LOD) and Limit of Quantification (LOQ) of the suggested UV method were determined. The LOD and LOQ were calculated using the following equations.44

\[
\text{LOD} = 3.3 \times \frac{\text{Standard deviation}}{\text{Slope of the calibration curve}}
\]

\[
\text{LOQ} = 10 \times \frac{\text{Standard deviation}}{\text{Slope of the calibration curve}}
\]

Precision

Intra-day and inter-day disparities were measured to judge the precision of the method. Precision was determined for three different well-known concentrations of TPD (7, 10.5, and 17.5 g/mL), which were prepared from the stock solutions. The absorbance of the three concentrations was measured three times per day in triplicate (n =9) to determine intraday disparities, and three times daily for three days in triplicate (n =27) to determine inter-day. The linearity curve was used to measure the percentage relative standard deviation (% RSD) for the chosen concentrations.45

Accuracy and Repeatability

The accuracy of the proposed method was evaluated by calculating the mean percentage recovery of TPD at three different concentrations levels 7, 10.5, and 17.5 µg/mL. The repeatability of the UV method was figured out by finding the absorbance of the three different concentrations and the percentage was computed using the linearity curve. Sample concentrations were calculated in triplicate.

Starch Nanoparticles Preparation

SNPs were formulated using in-situ combinations of ultrasound, nanoprecipitation, and alkali hydrolysis. Briefly, at ambient temperature, 50 mg of native maize starch was dissolved in 10 mL of 0.1 N sodium hydroxide as the dissolving medium and sonicated for 10 min at (AMP 80% - Pulse 02/02) using an ultrasonicator (Q125 Sonicator, Qsonica, USA). A clear solution was obtained. Next, 600 µL of Tween 80 was added and sonicated for 10 min, and then 10 mL absolute ethanol was added dropwise under sonication for another 10 min. The preparation was then placed in a closed glass tube until the powder was completely precipitated. The precipitated powder was filtered through Whatman 1 filter paper to obtain SNPs. The obtained SNPs were left to dry at room temperature before further characterization. A power of 80% was chosen because it was reported that above 80% of power, heavy cavitation causes bubbles to coalesce, reducing the effectiveness of chemical and physical impacts.27

SNPs-TPD Preparation

The SNPs-TPD were prepared by ultrasonication. First, TPD (10 mg) was dissolved in 1 mL isopropyl alcohol and added to 10 mL deionized water containing 50 mg SNPs and sonicated for 10 min at (AMP 80% - Pulse 02/02) using an ultrasonicator (Q125 Sonicator, Qsonica, USA).

Characterization of SNPs-TPD

Particle Size and Polydispersity Index Determination

The SNPs-TPD were diluted with deionized water (0.01%, w/v), and the PS and PDI were estimated using a Malvern size distribution analyzer (Zeta-sizer, Malvern Instruments, UK) at 25°C.46

Zeta Potential

The SNPs-TPD were diluted with deionized water (0.01%, w/v), and the electrical charge of SNPs-TPD was measured using a Malvern size distribution analyzer (Zeta-sizer, Malvern Instruments, UK) at 25°C.46

Transmission Electron Microscopy

The morphology of the SNPs-TPD was visualized using transmission electron microscopy (TEM) (JEM-2100, Jeol, Japan). A dry carbon-coated copper grid with a droplet of
SNPs suspension was stained with 1% phosphotungstic acid and allowed to dry again. Subsequently, it was examined and photographed using TEM.47-49

**Fourier Transform Infrared Spectroscopy**

The chemical modifications of TPD, native starch, physical mixture (TPD and native starch), SNPs, and SNPs-TPD were investigated using Fourier transform infrared spectroscopy (FT-IR) (BRUKER, 1 FS 66, Germany). Samples (1–2 mg) were ground, mixed with potassium bromide, compressed into disks, and FT-IR spectra were recorded. The scanning range was 4000–400 cm⁻¹.50

**Differential Scanning Calorimetry**

Thermal analysis of TPD, native starch, physical mixture (TPD and native starch), SNPs, and SNPs-TPD were performed using (Shimadzu DSC-50, Japan). The instrument was calibrated using indium, samples (1–1.5 mg) were accurately measured, placed in an aluminum pan, heated at a temperature of 10°C/min from 25 to 300°C, and nitrogen was used as a purging gas at a flow rate of 15 mL/min.26

**Entrapment Efficiency**

Entrapment efficiency (EE%) was determined according to the following. First, TPD was dissolved in isopropyl alcohol, added to SNPs suspended in a phosphate buffer pH = 6.8, and sonicated for 10 min at (AMP 80% - Pulse 02/02) via ultrasonicator (Q125 Sonicator, Qsonica, USA) to obtain SNPs-TPD. After that, the prepared formulation was subjected to centrifugation at 4 °C and 10,000 rpm for 10 min using a refrigerated microcentrifuge (SIGMA 1–14 K, Osterode, Germany),46 the unentrapped free TPD was filtered through a 0.22 mm filter and diluted with isopropyl alcohol and the EE% was measured using the developed UV method. Samples were measured in triplicate and the EE% was computed using the following equation.

\[
EE\% = \frac{DT - DS}{DT} \times 100
\]

Where DT is the theoretical TPD quantity, and DS is the detected TPD quantity.

**In vitro Release Study**

An in-vitro release study was implemented by the dialysis method described by Bongiovì, Fiorica et al with modifications.51 Briefly, an aliquot of TPD solution (TPD in isopropyl alcohol) and SNPs-TPD (equivalent to 0.55 mg of TPD) were placed in dialysis bags (MW CO 12 kDa), previously hydrated overnight in phosphate buffer pH=6.8 as a release media to certify complete swelling and fixed pore diameter throughout the experiment.52 The ratio between the internal and external phases was 1:40 (v/v). The study was conducted for 48 h at 37 ± 0.5°C. To determine the amount of TPD released, 2 mL of the samples were collected at different time intervals and replaced with the same volume of fresh buffer. The concentration of TPD released in the collected solutions was assayed using a UV-Vis spectrophotometer at 236 nm. The percentage of TPD released was calculated using the following equation:

\[
\text{Drug release(%) = } \frac{\text{Released TPD concentration}}{\text{Total TPD concentration}} \times 100
\]

**In vivo Animal Study**

**Animals**

Eighty adult female Swiss albino mice weighing 22–25 g were obtained from the animal house of pharmacology and experimental oncology unit, national cancer institute, Cairo University, Egypt. Animals were fed standard pellet chow (EL-Nasr Chemical Company, Cairo, Egypt) and provided access to water ad libitum. The animals were kept in polycarbonate cages under standard laboratory conditions (24± 1°C, 12-h light: 12-h dark cycle). For adaptation, the animals were housed under identical conditions for 1 week before the experiment. The institution’s research ethics committee approved the experimental work described in this study at the Faculty of Pharmacy, Suez Canal University, Ismailia, Egypt (Approval number of 201809PHDA2). The ethical guidelines of the National Institutes of Health Guide for the Care and Use of Laboratory Animals (eighth edition) were strictly followed. Qualified personnel handled mice feeding, handling, and drug delivery throughout the study, and any contaminated food and feces were handled regularly.

**Ehrlich Ascites Carcinoma Cells**

Ehrlich ascites carcinoma (EAC) cells were obtained from the national cancer institute’s pharmacology and experimental oncology unit, Cairo University, Egypt.53 Female Swiss albino tumor-bearing mice were euthanized under aseptic conditions. The ascites fluid was collected from tumor-bearing mice by needle aspiration from the peritoneal cavity and washed three times with normal saline followed by centrifugation to obtain EAC cells. Tumor cell counts were determined using the trypan blue dye
exclusion method. The cells were judged microscopically using a hemocytometer, suspended in normal saline so that every 0.1 mL contained $5 \times 10^5$ viable EAC cells.\textsuperscript{54}

**Solid Ehrlich Carcinoma Model**

The solid Ehrlich carcinoma (SEC) model was conducted by inoculating all mice with 0.1 mL containing $5 \times 10^5$ viable EAC cells/mice in the right hind limb (thigh) subcutaneously. When the primary tumor reached a size of 50–100 mm\textsuperscript{3} was assigned as day “zero”. On day one, mice were randomized and divided into 8 groups ($n =10$) and classified as shown in Table 1. The study was conducted for 21 days, and a feeding tube was used to give the different suspensions orally.

**Assessment of Tumor Volume**

The change in tumor volume was measured every 5 days using a digital caliper for 20 days. Tumor volume was calculated using the following formula:

$$\text{Tumour Volume} = 0.52 \times A \times B^2$$

where $A$ is the largest diameter and $B$ is its perpendicular.

**Histopathological Examination of SEC Sections in Mice**

The tumor masses were excised at the end of the experiment, cleaned with saline, and sectioned for histopathological examination. These sections were directly set in 10% neutral buffered formalin for 24 h and then subjected to a series of alcohol and xylene treatments. After that, the sections were fixed in paraffin wax and serially sectioned before being stained with hematoxylin and eosin. The inspection was performed using a light microscope (Olympus BX 51, Olympus America, Melville, NY) and photographed with Olympus DP11 digital camera connected to the microscope.\textsuperscript{55}

**Statistical Analysis**

GraphPad Prism 5.0 (Graph pad software, San Diego, CA) was used for statistical analysis of diverse groups. Statistical analysis was conducted using a one-way analysis of variance (ANOVA) followed by a Tukey post hoc test for multiple comparisons between different groups. A significant difference was assumed when $p < 0.05$.

**Results and Discussion**

**Synthesis, Purification, and Structure Validation of TPD**

TPD was synthesized according to the described method as illustrated in Figure 1. Thin-layer chromatography (TLC) was used to check reactions accomplishment using different solvent systems as mobile phases and silica gel Merck 60 (F254) as the stationary phase. The spots were examined under UV light illumination (254 and 366 nm). The structure validation of TPD was conducted by $^1$H NMR (Figure S1) (400 MHz, CDCl\textsubscript{3}) $\delta$ 9.12 (s, 1H, NH D\textsubscript{2}O exchangeable), 8.48 (s, 1H, pyrimidine H), 7.51 (d, $J = 6.85$ Hz, 2H, ArH), 7.28 (d, $J = 6.85$ Hz, 2H, ArH), 3.62 (m, 4H, piperazine), 3.21 (s, 2H, -CH\textsubscript{2}CO-), 3.01 (m, 4H, -CH\textsubscript{2}-CH\textsubscript{2}-CH\textsubscript{2}-), 2.79 (m, 4H, piperazine), 2.44 (m, 2H, -CH\textsubscript{2}-CH\textsubscript{2}-CH\textsubscript{2}-). $^{13}$C NMR (Figure S2) also confirmed TPD structure validity (101 MHz, CDCl\textsubscript{3}) $\delta$ 173.81, 167.59, 160.51, 151.51, 140.62, 136.05, 135.42, 129.43, 129.11, 120.69, 117.66, 61.89, 53.29, 49.39, 31.52, 29.88, 28.21. HRMS (ESI): calc for C\textsubscript{21}H\textsubscript{25}ClN\textsubscript{5}OS: m/z 428.9585 [M + H]\textsuperscript{+}, found 428.9581. Furthermore, Elemental analysis was conducted to confirm the purity of TPD which showed that Anal. Calc for C\textsubscript{21}H\textsubscript{25}ClN\textsubscript{5}OS: Calculated: C, 58.94; H, 5.18; N, 16.36; Found: C, 58.60; H, 5.00; N, 16.25.

**Swiss ADME**

The bioavailability radar in Figure 2 shows that TPD filled the colored zone, indicating a suitable physicochemical

| Table 1 Experimental Design of the in-vivo Study |
|-----------------------------------------------|
| **Group Name** | **Group Description** |
| Control | SEC\textsuperscript{a} mice received no vehicles. |
| Placebo | SEC mice received free SNPs\textsuperscript{b} solution orally. |
| D 25 | SEC mice received 25 mg/kg/day TPD\textsuperscript{c} suspension orally. |
| D 50 | SEC mice received 50 mg/kg/day TPD suspension orally. |
| D 100 | SEC mice received 100 mg/kg/day TPD suspension orally. |
| NP 25 | SEC mice received 25 mg/kg/day SNPs-TPD\textsuperscript{d} suspension orally. |
| NP 50 | SEC mice received 50 mg/kg/day SNPs-TPD suspension orally. |
| NP 100 | SEC mice received 100 mg/kg/day SNPs-TPD suspension orally. |

**Abbreviations:** \textsuperscript{a}SEC, Solid Ehrlich carcinoma; \textsuperscript{b}SNPs, Starch nanoparticles; \textsuperscript{c}TPD, thienopyrimidine derivative; \textsuperscript{d}SNPs-TPD, SNPs loaded with TPD.
In the current study, TPD lipophilicity and water solubility were predicted based on the partition coefficient values between n-octanol and water (log P<sub>o/w</sub>) and Log S<sub>SILICOS-IT</sub>. Log S<sub>SILICOS-IT</sub> is a hybrid method relying on 27 fragments and 7 topological descriptors used for the solubility prediction. From the consensus Log P<sub>o/w</sub> value (3.46) and the Log S<sub>SILICOS-IT</sub> value (−6.64) of TPD, it can be concluded that TPD has a highly lipophilic character and belongs to a poorly water-soluble class.

Topological polar surface area (TPSA) is a term that is frequently used to describe a drug’s ability to penetrate cells. This has proved to be a helpful descriptor in many models and rules for fast estimating various ADME properties.

Figure 1 Synthesis of TPD. Yellow crystals, 95% yield; m.p. 76–77 °C; <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ 9.12 (s, 1H, NH D<sub>2</sub>O exchangeable), 8.48 (s, 1H, pyrimidine H), 7.51 (d, <i>J</i> = 6.85 Hz, 2H, A-H), 7.28 (d, <i>J</i> = 6.85 Hz, 2H, Ar-H), 3.62 (m, 4H, piperazine), 3.21 (s, 2H, -CH<sub>2</sub>CO-), 3.01 (m, 4H, -CH<sub>2</sub>-CH<sub>2</sub>-CH<sub>2</sub>-), 2.79 (m, 4H, piperazine), 2.44 (m, 2H, -CH<sub>2</sub>-CH<sub>2</sub>-CH<sub>2</sub>-); <sup>13</sup>C NMR (101 MHz, CDCl<sub>3</sub>) δ 173.81, 167.59, 160.51, 151.51, 140.62, 136.05, 135.42, 129.43, 129.11, 120.69, 117.66, 61.89, 53.29, 49.39, 31.52, 29.88, 28.21; MS: (Mw: 427.95): m/z, 427.8 [M+, (100%)]; Anal. Calcd for C<sub>21</sub>H<sub>22</sub>ClN<sub>5</sub>O: C, 58.94; H, 5.18; N, 16.36; Found: C, 58.60; H, 5.00; N, 16.25.

Figure 2 The bioavailability radar of TPD using Swiss ADME predictor. The colored zone is a suitable physicochemical space for oral bioavailability. LIPO (Lipophility): −0.7 < XLOGP<sub>3</sub> < 5.0; SIZE: 150 g/mol < MW < 500 g/mol; POLAR (Polarity): 20 Å<sup>2</sup> < TPSA < 130 Å<sup>2</sup>; INSOLU (Insolubility): 0 < Log S (ESOL) < 6; INSATU (Insaturation): 0.25 < F<sub>Csp3</sub> < 1; FLEX (Flexibility): 0 < Num. rotatable bonds < 9. All results have been obtained from the SwissADME web server.
features, particularly biological barrier crossing properties like absorption and brain access. The TPSA was 89.6 Å² indicating that TPD can be passively absorbed by the gastrointestinal tract without permeating through the blood-brain barrier.

Swiss ADME enables the estimation of a chemical to be a substrate of P-glycoprotein or an inhibitor of the essential CYP isoenzymes. It applies the support vector machine algorithm to meticulously cleansed large datasets of known substrates/non-substrates or inhibitors/non-inhibitors. Knowledge about compounds being a substrate or non-substrate of the P-glycoprotein is critical to appraise active efflux through biological membranes from the gastrointestinal wall to the lumen or from the brain. One major role of P-glycoprotein is being overexpressed in some tumor cells, leading to multidrug-resistant cancers. Results showed that TPD is a P-glycoprotein inhibited by all CYP enzymes and was expected to be effluated from the central nervous system by P-glycoprotein.

The drug-likeness data qualitatively assesses the chance for a molecule to become an oral drug concerning its bioavailability. It showed that the TPD predicted bioavailability score was 0.55, and obeyed Lipinski’s rule without any violation. Lipinski’s rule, sometimes known as Pfizer’s rule, is a rule of thumb for determining if a chemical molecule with a particular pharmacological or biological activity possesses chemical and physical characteristics that would make it a potential orally active drug in humans. These results show that TPD can be administered orally; however, it has low oral bioavailability.

Development and Validation of UV Spectrophotometric Method for TPD Determination

Method Development and Validation

TPD was found to be poorly water-soluble and freely soluble in Isopropyl alcohol. Based on solubility, stability, and application in formulation characterization, the method was developed in phosphate buffer pH = 6.8 and isopropyl alcohol at a ratio of 50:50 v/v. The maximum absorption wavelength in the solvent system was 236 nm (Figure S3).

Linearity

The linearity of the proposed method was established by least-squares linear regression analysis of the calibration curve (Figure 3). The regression equation for TPD was obtained by plotting absorbance (A) versus concentration of TPD in the range of 3.5–24.5 μg/mL. The regression equation is \( y = 0.0513x - 0.0041 \). The regression coefficient \( R^2 = 0.9995 \) was found to be significant. The calibration curve obtained was evaluated using the correlation coefficient \( R^2 = 0.9998 \). The LOD and LOQ of the proposed method were found to be 0.1742 and 0.5280 μg/mL, respectively.

Intraday and Interday Precision

Precision was determined in a series of measurements obtained from multiple sampling of the same sample under the prescribed conditions. The intraday and interday precision results are shown in Table 2, and the results confirmed the reliability and stability of the developed method where all %RSD values were <0.5%.

Accuracy and Repeatability

The mean percentage recovery was in the range of 99.46–101.72%, with an RSD % of 0.1127–0.4450. The results are summarized in Table 3. The excellent mean percentage recovery values and their %RSD values revealed that TPD concentration could be accurately determined using the proposed method.

Characterization of SNPs-TPD

The nanoparticle size plays a crucial role in increasing the therapeutic efficacy of anticancer drugs. Several researchers have reported that nanoparticles with PS less than 200 nm are likely to accumulate in the tumor through enhanced permeability and retention effects. In contrast, particles larger than 300 nm are easily caught by the reticuloendothelial system in the liver and spleen thus quickly clear from the body of mice. Furthermore, SNPs have demonstrated the ability to protect various bioactive molecules from the stomach’s low pH, enzymatic conditions and facilitate the drug release in the small intestine.

The results of PS and PDI for the prepared SNPs-TPD were 22.98 ± 4.23 nm and 0.12 (Figure S4), respectively. The small PS and low PDI obtained could be attributed to the preparation method used. The process is based on the slow addition of ethanol to the gelatinized starch in the presence of Tween under the ultrasonication effect. These steps can be explained as follows: once ethanol is added to the gelatinized starch, changes in interfacial tension occur, and nucleation starts allowing the formation of SNPs controlled by Tween.

Starch gelatinization is a process of transformation of semicrystalline granules into the amorphous state. At the
current study, starch gelatinization was conducted by sodium hydroxide and ultrasonication treatment. It has been reported that sodium hydroxide breaks the interaction bonds between starch molecules and affects the swelling and gelatinization of starch.75,76 A study conducted by Roberts and Cameron concluded that the addition of sodium hydroxide solution to potato starch dispersion at room temperature resulted in immediate and rapid swelling of the starch granules at lower temperatures.77 Also, the effect of ultrasonication on breaking the intermolecular bonds between starch molecules has been reported to increase starch swelling and solubility.78,79 Furthermore, the presence of Tween during precipitation limits the growth of SNPs and the use of ethanol which increases the number of hydrogen bonds, thus increasing the number of SNPs.75 Several studies proved that Tween can decrease the PS and the PDI of SNPs due to its hydrophilic nature that promotes its interaction with starch molecules.39,80

The results of PS and PDI agreed with those obtained from TEM (Figure 4) which showed spherical monodispersed nanoparticles. The monodispersed SNPs observed could be attributed to the role of ultrasonication in generating influential repulsive forces between SNPs.75,81 It has been reported that ultrasound waves break down the powerful van der Waals and electrostatic forces between the surfaces of the starch and decrease SNPs agglomeration.41 Also, the surface charge directly influences the aggregation behavior of SNPs; therefore, zeta potential is a crucial property for them. It plays a role in the stability of the SNPs in the circulation and accumulation of SNPs at the site of interest. The result of the zeta potential of SNPs-TPD was $-21 \pm 4.72$ mV, indicating good stability. The negative zeta value could be attributed to the presence of the hydroxyl group on the surface of the SNPs,82 which was confirmed by the results obtained from FT-IR analysis.

Table 2 Precision of the TPD in the Solvent Solution (Phosphate Buffer pH= 6.8: Isopropyl Alcohol in a Ratio of 50:50 v/v)

| Concentration (µg/mL) | Intra-Day Precision (n=9) | Inter-Day Precision (n=27) |
|-----------------------|---------------------------|----------------------------|
|                       | Recovery % | RSD%  | Recovery % | RSD%  |
| 7                     | 99.46 ± 0.001 | 0.3084 | 99.61 ± 0.0012 | 0.3499 |
| 10.5                  | 101.59 ± 0.0016 | 0.2935 | 101.67 ± 0.0017 | 0.3052 |
| 17.5                  | 99.97 ± 0.0031 | 0.3446 | 99.86 ± 0.0021 | 0.2320 |

Abbreviation: *RSD%, the percentage relative standard deviation.
The FT-IR spectra of each sample are displayed in Figure 5. The free TPD (Figure 5A) demonstrated some characteristic bands at 3279 cm\(^{-1}\) indicating the stretching vibration of N-H bond, 3037 cm\(^{-1}\) assigned to aromatic C-H stretching vibrations, and 2932 and 2837 cm\(^{-1}\) assigned to aliphatic C-H stretching vibrations. Moreover, the band at 1692 cm\(^{-1}\) can be set to C=O stretching vibration. The 1593 cm\(^{-1}\) band was assigned to the aromatic C=C ring stretching vibrations, while the 1528 cm\(^{-1}\) band was assigned to the aromatic C=N pyrimidine ring stretching vibration.

The spectrum of native starch (Figure 5B) was principally characterized by the intense bands at 3449 cm\(^{-1}\) caused by the overlapping of stretching bands of the different -OH groups and its breadth indicated the extent of formation of inter- and intramolecular hydrogen bonding. In SNPs (Figure 5D), the peaks of the -OH stretching shifted to a higher wavelength (3453 cm\(^{-1}\)). Other researchers stated similar results.\(^{16,83}\) The peaks of OH– stretching changed to a higher wavelength range for SNPs produced by alkalization and sonication procedures, according to Ahmad et al.\(^\text{83}\)

### Table 3 Accuracy and Repeatability of the TPD in Solvent Solution (Phosphate Buffer pH= 6.8: Isopropyl Alcohol in a Ratio of 50:50 v/v)

| Concentration (µg/mL) | Day 1 | | Day 2 | | Day 3 |
|----------------------|-------|---|-------|---|-------|
|                      | Recovery % | RSD* % | Recovery % | RSD % | Recovery % | RSD % |
| 7                    | 99.46 ± 0.0011 | 0.3084 | 99.63 ± 0.0009 | 0.2513 | 99.73 ± 0.0016 | 0.4450 |
| 10.5                 | 101.59 ± 0.0016 | 0.2935 | 101.72 ± 0.0015 | 0.2763 | 101.72 ± 0.0019 | 0.3586 |
| 17.5                 | 99.97 ± 0.0031 | 0.3446 | 99.85 ± 0.0010 | 0.1127 | 99.78 ± 0.0013 | 0.1499 |

Abbreviation: RSD%, the percentage relative standard deviation.
Figure 5 FT-IR spectrum of (A) TPD, (B) native starch, (C) physical mixture of starch and TPD (1:1), (D) SNPs, and (E) SNPs-TPD.
which was ascribed to the loss of the crystalline structure and exposure of the starch molecule’s −OH groups to the preparation process.\textsuperscript{85,86} Furthermore, the intensity of the absorption peaks inside that wavelength is considerably less prominent for the SNPs in the FT-IR spectrums acquired in that study. SNPs found from our investigation showed a similar pattern. By evaluating the variations in the semi-crystalline and amorphous domains inside starch granules, FT-IR spectroscopy may be used to assess starch crystallinity.\textsuperscript{16,83} The high peak intensity at 995 cm\textsuperscript{−1} with shoulders at 1018 cm\textsuperscript{−1} and 1047 cm\textsuperscript{−1} suggested amorphous and crystalline order of starch. SNPs showed a less pronounced peak compared to native starch signifying the loss of starch’s crystalline structure and the formation of its amorphous phase. Thus, it is clear from the FT-IR result that the method of preparation selected could produce changes in the physicochemical structure of the starch resulting in SNPs formation.

The FT-IR was used to detect the structural changes on the molecular level after the physical mixing of TPD with native starch (Figure 5C). Most of the characteristic bands of TPD either hidden or overlapped with the intense bands of native starch, for example, bands at 3279, 2932, 2837, and 1692 cm\textsuperscript{−1}. However, we still can detect the characteristic bands of aromatic C=C ring and C=N pyrimidine ring stretching vibrations at 1595 and 1528 cm\textsuperscript{−1}, respectively. Finally, the SNPs-TPD (Figure 5E) displayed some spectral changes as -OH intense band at 3300–3600 cm\textsuperscript{−1} became broader due to the dynamic vibrational stretching of free inter- and intramolecular H-bonded hydroxyl groups.\textsuperscript{23,87} The characteristic bands of TPD were entirely overlapped by the spectra of SNPs. Similar results were reported by Acevedo-Guevara et al.,\textsuperscript{84} who studied the encapsulation of curcumin in SNPs. Acededo attributed the overlap of curcumin bands with those of SNPs to the fact that most of the curcumin molecules were associated with SNPs via H-bonding to various glucose units.

The use of power compensation DSC results in endothermic reactions, which are displayed as negative events. The DSC of TPD (Figure 6A) showed one prominent characteristic endothermic melting peak at 105.55°C with an enthalpy (ΔH) of −9.33 j/g. The DSC of native starch (Figure 6B) showed one prominent peak at 112.28°C with an enthalpy (AH) of −122.67 j/g which is characterized for the helix-coil transition temperature of starch and gelation point of amylopectin.\textsuperscript{26,88}

The DSC of TPD and native starch physical mixture (1:1) (Figure 6C) showed two endothermic peaks at 93.74°C and 289.10°C. The broad endothermic peak at 93.74°C with an enthalpy (ΔH) −269.72 j/g was assigned for the overlapping of the helix-coil transition temperature of starch, gelation point of amylopectin, and melting point of TPD. While the second endothermic peak at 289.10°C with an enthalpy (ΔH) of −20.67 j/g was corresponding to the native starch degradation temperature. It was observed that the two endothermic peaks of the physical mixture sample showed significant inconsistency with samples before the mixing. Such broadening observed in the physical mixture spectrum may be due to the interactions between the hydrogen bonding between OH (hydrogen donor) of starch, and hydrogen bond acceptors in the pyrimidine and piperazine rings of the TPD,\textsuperscript{89,90} which in turn increase moisture content. It was reported that increasing moisture content results in decreasing the peak temperature of the starch.\textsuperscript{91,92} Another reported explanation is the chemical dehydration and thermal deposition of starch molecules that encourage the degradation reactions to begin at the lower temperature near 280°C.\textsuperscript{93,94}

The DSC of SNPs (Figure 6D) showed two endothermic peaks at 82.77°C and 245.17°C. The broad endothermic peak at 82.77°C with an enthalpy (ΔH) of −94.95 j/g was assigned to the amorphous structure of SNPs and the overlapping of endothermic events at the gelation point of amylopectin.\textsuperscript{95} The peak at 245.15°C with an enthalpy (ΔH) of −75.01 j/g was assigned to the degradation temperature of the SNPs. The observed decrease in SNPs’ enthalpy and gelation temperature compared to native starch was due to the compact semi-crystalline structure of native starch compared to SNPs. This was in agreement with previously reported findings that ascribed it because SNPs’ single-helix structure is more easily disrupted than natural starch’s double-helix structure, resulting in lower gelation temperature.\textsuperscript{37,96}

The DSC of SNPs-TPD (Figure 6E) showed one endothermic peak at 256.02°C with an enthalpy (ΔH) −18.33 j/g corresponding to the melting temperature of SNPs. The observed increase in melting temperature of SNPs-TPD compared to free SNPs was expected as it was reported that thermal resistance increases with increasing ultrasonication duration.\textsuperscript{97,98} Another explanation may be the increase in the hydrocarbon chain of SNPs because of ultrasonication treatment, resulting in increased hydrogen bond formation between TPD and SNPs. Similar results were obtained by Abral et al.\textsuperscript{25} Additionally, the absence of helix coil transition temperature and TPD could be due to the complete destruction of starch helices and
Figure 6 The thermograms of (A) TPD, (B) native starch, (C) physical mixture of starch and TPD (1:1), (D) SNPs, and (E) SNPs-TPD.
appropriate entrapment of TPD. These findings agree with those reported by Hasanvand et al for Vitamin D and SNPs.

SNPs are usually selected for bioactive molecules’ entrapment due to their amorphous structure and high-water solubility. The molecules can be entrapped in the hydrophobic interior of SNPs. The results obtained from the EE% and in-vitro release study indicated that the UV-spectrophotometry method was appropriate for quantifying the amount of TPD released in the presence of dissolution medium and can quantify TPD at early release points to maximum TPD release during in-vitro TPD release studies as shown in (Figure 7A). The EE% and in-vitro release of TPD were analyzed and calculated in triplicate for three different formulations. The samples were diluted with isopropyl alcohol before analysis to reach the ratio (50 phosphate buffer pH= 6.8: 50 isopropyl alcohol v/v). The EE% result was 97 ± 0.45% indicating good EE%. The observed high EE% could be explained by the hydrophobic nature of TPD which has a low tendency to diffuse out SNPs and the presence of the hydroxyl group that permits hydrogen bonding between the SNPs and TPD. In addition, the ultrasound treatment allows smaller particle sizes and the increase of drug EE%. Similarly, Chin et al reported that using Tween increases the EE% of curcumin onto SNPs.

The in-vitro drug release study represents an essential parameter in the prediction of TPD bioavailability. The observed TPD dissolution rate from the SNPs was higher than that of the solution confirming the efficacy of SNPs in enhancing the dissolution rate of TPD. The cumulative amount of TPD released from the solution was found to be 73.48% ± 0.366 in 48 h, while the cumulative amount of TPD released from SNPs-TPD was found to be 99.40% ± 0.337 in 28 h. The in-vitro release of TPD from SNPs was characterized by an initial fast release followed by a slower gradual release. The burst release phase within the first 2.5 h was mainly caused by desorption of the surface-bound or adsorbed TPD. The second phase was a relatively slow release up to 28 h, attributed to TPD diffusion through the pores, channels of the polymeric nanoparticles, and nanoparticle matrix erosion or degradation. The water molecules could swell SNPs and make the pores smaller and more closely combined with the TPD, thus effectively reducing the TPD diffusion. Therefore, it could be concluded that the SNPs not only enhanced TPD dissolution characteristics but also achieved a particular sustained-release effect.

As indicated in Figure 7A, approximately 60% of TPD released from SNPs-TPD in 2.5 h compared to nearly 21% released from TPD solution. The enhancement of the dissolution rate of TPD from the SNPs could be attributed to the increased surface area of the nano-sized preparation. The decrease in PS is accompanied by a high energy state, increasing the extent to which the particle can dissolve due to the increase in dissolution pressure. These parameters increase the hydrophilicity and improve the wettability of TPD. Data obtained from in-vitro release studies were used for kinetic analysis. The kinetic analysis of the release data (Figure 7B and C) showed that TPD release from the TPD solution followed the Higuchi model. In contrast, TPD release from SNPs-TPD followed the first order which confirms that SNPs improved TPD solubility and dissolution rate as illustrated by the values of regression coefficients (R^2).

**In-vivo Animal Study**

The anticancer activity of TPD alone and SNPs-TPD on SEC was investigated after 21 days of treatment. The effects of TPD and SNPs-TPD treatment on the growth and proliferation of SEC are presented in Figure 8. It was noticed that SEC responded significantly to TPD and SNPs-TPD, confirming the anti-proliferative effect of TPD as reported by Salem et al. A marked decrease in the average tumor volume was observed with D 100 and NP 25 after 15 days of treatment. Additionally, NP 50, and NP 100 showed a similar response after 10 days. This decrease could be explained by the dose-dependent response of TPD and the ability of SNPs to enhance the bioavailability of TPD and increase TPD residence time at tumor mass. Furthermore, the observed decrease with D 100 could be attributed to the large amount used that blocks the P-glycoprotein pump from the efflux of TPD because of P-glycoprotein saturation. As such, TPD could escape from P-glycoprotein, resulting in a reasonable concentration able to inhibit tumor growth much close to that of nanoparticles. Thus, it can be inferred that 100 mg/kg of TPD suspension is the set limit for tumor growth inhibition.

The percentage of tumor growth (% tumor growth) for each group was calculated using the following equation:

\[
\% \text{ tumor growth} = \left( \frac{\text{tumor volume at day 20}}{\text{tumor volume at day 0}} \right) \times 100
\]

Statistical analysis showed no significant difference between the control and placebo groups, excluding any
Figure 7 (A) in-vitro release of TPD in dissolution medium phosphate buffer pH = 6.8 from TPD solution and SNPs-TPD, (B) and release kinetics of TPD from TPD solution, and (C) SNPs-TPD.
possible suppression of tumor growth by SNPs alone. Moreover, all treated groups showed a significant difference compared to either the control or placebo groups as illustrated in (Figure 9).

It was observed that the groups treated with SNPs-TPD had a significant difference compared to their analog of the same dose of TPD suspension. This is in line with the fact that nano-encapsulation enhances the drug’s anticancer effect.
efficacy by increasing the drug’s sensitivity to tumor cells.\textsuperscript{70–72} This significant difference could be explained by the hydrophilic surface properties, zeta potential, and small PS (22.98 ± 4.23 nm) of SNPs that are previously discussed. The non-significant difference between NP 100 and D 100 may be attributed to the high dose use of TPD.

Although it was seen that the % tumor growth was decreased by increasing TPD amount (Figure 9), SNPs formulations, regardless of the dose, did not show any remarkable significant difference when compared to each other, suggesting that the nanoparticle formulations masked the dose-dependent response of TPD on tumor growth. The reason for this observation may be the saturation of tumor cells with TPD at the low dose used in the current study and the ability of SNPs to enter tumor cells by endocytosis and therefore bypassing p-glycoprotein.\textsuperscript{107–110} Additionally, the small PS of the nanoparticles gives them a chance to escape from the reticuloendothelial system which increases TPD accumulation in the tumor mass.\textsuperscript{65–69} Another explanation could be the polysaccharide nature of the SNPs and the use of Tween during the SNPs preparation which was reported to inhibit the P-glycoprotein efflux pump.\textsuperscript{108,111–115}

The Kaplan–Meier survival curve (Figure 10) showed TPD treatment markedly increased the survival of SEC-bearing mice compared to control and placebo groups. The survival rate of nanoparticle formulations was expected as it is well known that nanoparticles enhance drug delivery and prolong drug confinement in tumors, consequently improve antitumor activity,\textsuperscript{116,117} and increase the lifetime of the tumor-bearing animals.\textsuperscript{118,119} From the above findings, it can be concluded that the SNPs had increased the bioavailability of TPD, and the daily dose of 25 mg/kg can be used as the lowest amount in the treatment.

The histopathological examination of SEC (Figure 11) in untreated mice showed marked infiltration of tumor cells with subcutaneous tissue. Newly formed capillaries were formed with high infiltration of inflammatory cells. Tumor cells showed a disarray of tissue architecture with marked cellular anaplasia and mitoses. The glandular-like appearance was differentiated in some tumor tissue, and extensive necrosis was observed mainly in the central area of the tumor. Treatment with D 25 revealed minimal infiltration of tumor cells and increased necrosis compared to the untreated group. However, increasing the
Figure 11 Histopathological examination. Representative sections were obtained from (A) Control: Solid Ehrlich carcinoma (SEC) mice received no vehicles. Mice showing high infiltration of tumor cells (yellow arrow) and the formation of necrotic area (blue arrow) surrounded by infiltrated inflammatory cells. (B) SEC tumor-bearing mice treated with D 25, D 50, and D 100 showing minimal infiltration of tumor cells (yellow arrow) and the appearance of subcutaneous fibrotic tissue (black arrow). (C) SEC tumor-bearing mice treated with NP 25, NP 50, and NP 100 showing very low infiltration of tumor cells (yellow arrow) and normal architecture of subcutaneous skeletal muscles. Sections were stained with hematoxylin and eosin dyes.
administered dose in D 50 and D 100 markedly reduced the infiltration of tumor cells and increased the expression of fibrotic tissue. Regarding NP-treated mice, subcutaneous muscles were normal, and the other regions showed fibrous connective tissue proliferation. The infiltration of cancer cells and necrosis in NP 50 and NP 100-treated mice was minimal compared to other groups.

**Conclusion**

The results obtained showed that the validated UD method was reliable with %RSD less than 0.5% and can estimate TPD concentration. The SNPs-TPD showed small PS, good zeta potential, and spherical shape as observed by the TEM investigation. The DSC and FT-IR concluded that the method of preparation selected could produce changes in the physicochemical structure of the starch resulting in SNPs formation. Moreover, the characteristic FT-IR bands of TPD are entirely overlapped by the SNPs bands in the SNPs-TPD spectrum, confirming the high EE% estimated. From in-vitro release data, it was concluded that SNPs enhanced solubility and bioavailability of TPD. The in-vivo animal study concluded the efficacy of TPD against SEC mice, also; the SNPs enhanced anticancer activity and bioavailability of TPD. These findings concluded the effectiveness of SNPs on enhancing solubility and oral bioavailability of poorly water-soluble drugs like TPD. This investigation would be promising in the field of exploring effective anticancer agents with high bioavailability.

**Disclosure**

The authors have no conflicts of interest to declare.

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