Bright Light Emission and Waveguiding in Conjugated Polymer Nanofibers Electrospun from Organic Salt Added Solutions

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ABSTRACT: Light-emitting electrospin nanofibers of poly-[(9,9-dioctylfluorenyl-2,7-diyl)-co-{N,N’-diphenyl-N,N’-di(p-butyl-oxy-phenyl)-1,4-diaminobenzene}] (PFO–PBAB) are produced by electrospinning under different experimental conditions. In particular, uniform fibers with average diameter of 180 nm are obtained by adding an organic salt to the electrospinning solution. The spectroscopic investigation assesses that the presence of the organic salt does not alter the optical properties of the active material, therefore providing an alternative approach for the fabrication of highly emissive conjugated polymer nanofibers. The produced nanofibers display self-waveguiding of light, and polarized photoluminescence, which is especially promising for embedding active electrospin fibers in sensing and nanophotonic devices.

INTRODUCTION

Nanostructures made of organic semiconductors are attracting a burgeoning interest due to their potential application in micro- and nanoscale photonic and electronic devices such as field effect transistors, light-emitting diodes, and photonic or chemical sensors.1–2 Several studies have shown that organic semiconductor nanofibers and wires show intriguing properties, such as enhanced carrier mobility3,4 and electrical conductivity5–7 and polarized photoluminescence (PL).8–10 These properties are mostly related to the peculiar arrangement of the polymer backbones, and eventually to the optical transition dipoles within the nanostructures, induced by the reduced transversal size of wires and by the elongating, stretching forces acting on macromolecules during fiber fabrication.1

Nanostructures of conjugated polymers are essential in order to exploit the unique optoelectronic features of π-conjugated systems. To this aim, effective approaches to electrospin conjugated polymer fibers utilize a mixture of good and poor solvents in order to improve the solution processability.20,42

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In addition, the processing method may impact the electronic and emissive features of active polymers. The optimization of the resulting light-emitting properties would preferably require the use of good solvents for the conjugated polymers, thus preventing aggregation phenomena that are known to decrease the emission efficiency.\(^\text{33}\) Moreover, recent works\(^\text{40}\) demonstrate that nanofibers spun by using a single good solvent exhibit a higher molecular alignment and order and, consequently, a higher degree of polarization of the emission. Unfortunately, most of good solvents for conjugated polymers have low boiling point and conductivity,\(^\text{42,44}\) strongly disfavoring electrospinning. In fact, efforts to produce conjugated polymer nanofibers by electrospinning from solutions with a single good solvent often lead to leaflike structures\(^\text{44}\) or to fibers with beads\(^\text{40}\) or with micrometer diameters.\(^\text{35}\) Salts and other additives can be used to increase the solution conductivity without altering significantly the viscosity and surface tension, and this often improves electrospinning performances. This approach allows fibers with regular morphology and ultrathin diameters (<10 nm) to be obtained.\(^\text{46}\) However, these additives could deteriorate the fiber optical properties, and their effect on conjugated polymer functionality has to be carefully assessed. Though crucial to realize light-emitting nanostructures, this issue is still open for emitting conjugated polymers, for which criticalities may be due to the high sensitivity of their emission properties to the composition of the local microenvironment, which in turn can induce chain modification by interactions with the solution additives.\(^\text{50}\)

In this work we demonstrate the possibility to electrospin smooth, continuous, and uniform nanofibers made of the blue light-emitting polymer, poly[(9,9-diocetylfluorenyl-2,7-diyl)-co-(N,N'-diphenyl)-N,N'-di(p-butyl-oxy-phenyl)-1,4-diaminobenzene] (PFO−PBAB), by using a single good solvent and a small amount of organic salts. The addition of the organic salts greatly improves the resulting fiber morphology and, importantly, leaves almost unaltered the PL and spectroscopic properties of the polymer. The process positively affects the waveguiding properties of individual nanofibers as well. These results are therefore very promising for improving the fabrication of functional, conjugated polymer nanofiber building blocks for photonic circuits and optoelectronic applications.

**EXPERIMENTAL SECTION**

**Electrospinning.** The chemical structure of PFO−PBAB (American Dye Source, molecular weight = 93 kDa) is shown in Scheme 1. This polymer is used as efficient blue-emitting material in various optoelectronic devices.\(^\text{31,52}\) PFO−PBAB is dissolved in chloroform with a concentration of 120 mg/mL and either tetrabutylammonium iodide (TBAI, Sigma-Aldrich) or tetrabutylammonium bromide (TBAB, Lancaster) are added under stirring and ultrasonic bath [PFO−PBAB:TBAI(TAB) 10:1, w/w].

The polymer solution is loaded in a syringe with a 27 gauge stainless steel needle, and a 5 kV voltage is applied to the needle by a power supply (Glassman High Voltage). Quartz coverslips or Al foils are placed at a distance of 20 cm from the needle on a 10 × 10 cm² collector, negatively biased (−6 kV). Electrospinning is performed with an injection flow rate of 5 μL/min as well as a relative humidity and temperature of about 60% and 22 °C, respectively. Alternatively, PFO−PBAB fibers are produced by dissolving the polymer in a mixture of tetrahydrofuran (THF) and dimethyl sulfoxide (DMSO, 9:1 v/v) with a polymer concentration of 120 mg/mL. Uniform fibers are obtained by negatively biasing the collector (−6 kV), by applying a positive bias of 5 kV to the needle, with a flow rate of 8 μL/min and the collector at a distance of 10 cm from the needle. Using a single solvent (CHCl₃ and THF) for dissolving the polymer has the main effect of drastically increasing the density of beads (inset of Figure 1a) for any combination of the other process parameters. For polarized infrared spectroscopy, free-standing arrays of uniaxially aligned nanofibers are fabricated by a collector (a disk with diameter of 8 cm and thickness of 1 cm) rotating at 4000 rpm, positioned at a distance of 10 cm from the needle.

**Scheme 1. Chemical Structure of PFO−PBAB**

![Scheme 1](https://example.com/scheme1.png)

**Figure 1.** (a, b) SEM micrograph and fiber diameter distribution of PFO−PBAB electrospin fibers obtained by using a THF:DMSO mixture (scale bar = 100 μm). Inset: SEM image of PFO−PBAB fibers fabricated by using a single solvent (CHCl₃, scale bar = 100 μm). (c−f) SEM micrographs [(c) and (e)] and fiber diameter distribution [(d) and (f)] of electrospun PFO−PBAB fibers obtained dissolving the conjugated polymer in CHCl₃, with the addition of TBAI and TBAB, respectively (scale bar = 20 μm). Continuous lines in (b), (d), and (f) are Gaussian fits to the data.

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Reference thin films are realized by spin-coating at 6000 rpm. Films and fibers with comparable thickness are selected for optical investigation, in order to minimize artifacts due to self-absorption. Before experiments, samples are stored in vacuum at room temperature for at least one night to remove solvent residues.

**Morphological and Spectroscopic Measurements.** The morphology of fibers is investigated by scanning electron microscopy (SEM, FEI Nova NanoSEM 450) operating at 5–10 kV. Ultraviolet–visible (UV–vis) absorption spectra of thin films are collected by using a spectrophotometer (Varian Cary 300 Scan). Polarized optical maps of electrospun PFO–PBAB nanofibers are obtained by a microscope (Olympus, BX52) equipped with a Hg fluorescent lamp, a 50× objective (Olympus, UPlan FL, NA = 0.75), a rotating polarized filter, and a remotely controlled CCD camera. PL spectra are measured by using a spectrometer (Ocean Optics USB 4000), exciting samples by a CW diode laser (λ = 405 nm). The absolute quantum efficiency (Φ) of films and fibers is obtained by exciting samples in an integrating sphere (LabSphere) by the diode laser and analyzing PL by a fiber-coupled spectrometer. All the spectra are corrected by the spectral response of the experimental setup (integrating sphere, optical fiber, and spectrometer). The FTIR spectra are acquired with a spectrometer (Vertex 70, Bruker) and a IR grid polarizer (Specac Limited, U.K.), consisting of 0.12 μm wide strips of aluminum, mounted on a rotation stage. The 8 mm wide beam, incident orthogonally to the plane of the sample, is polarized parallel, orthogonal, or at variable angle with respect to the main alignment axis of fibers.

Confocal fluorescence maps are obtained by a laser scanning microscope (Nikon AIR-MP equipped with spectral scan head). The confocal system consists of an inverted microscope (Eclipse Ti, Nikon), an oil immersion 60× objective (N = 1.40, Nikon) and an excitation laser source (λ = 408 nm). The emission is collected through the microscope objective, and the intensity is measured by a spectral detection unit equipped with a multianode photomultiplier.

The waveguiding properties of electrospun nanofibers are analyzed by using a microphotoluminescence (μ-PL) setup, based on an inverted microscope (IX71, Olympus) equipped with a 60× oil immersion objective (N = 1.42, Olympus) and a CCD camera. The PL is excited by the diode laser coupled to the microscope through a dichroic mirror and focused on the sample by the objective. Part of the light emitted by the conjugated polymer, excited by the tightly focused laser spot, is coupled into the nanofiber and waveguided. The fiber optical losses coefficient is measured by acquiring an image of the intensity of emission diffused by the fiber surface and analyzing the spatial decay of emission as a function of the distance from the exciting laser spot. Finally, time-resolved PL measurements are performed in single-photon counting mode by exciting the samples at a low excitation level at λ = 338 nm with a repetition rate of 1 kHz.

### RESULTS AND DISCUSSION

In Figure 1, we display the SEM micrographs and analysis of PFO–PBAB electrospun fibers obtained from different solutions. The inset of Figure 1a shows fibers obtained by electrospinning from a single good solvent (chloroform), evidencing the presence of abundant and large beads along the fibers. Uniform and continuous fibers can be instead obtained by using a mixture of good and poor solvents, namely tetrahydrofuran (THF) and dimethyl sulfoxide (DMSO), respectively (9:1 v/v, Figure 1a,b).

However, the average diameter of these fibers is still around 1.5 μm, and trying to fit the diameter distribution by a Gaussian curve leads to a standard deviation, σ, as high as 600 nm (Figure 1b). In Figure 1c,d, we display a SEM micrograph and the analysis of fibers electrospun by adding the TBAI organic salt to the PFO–PBAB/chloroform solution. In this way the bead structure of Figure 1a is completely absent, and the resulting continuous, smooth, and uniform PFO–PBAB nanofibers have an average diameter of 180 nm and σ of 70 nm (inset in Figure 1d). These values are significantly smaller than in other reported pristine conjugated polymer nanofibers, having typical average diameter >200 nm and larger dispersions in size (>100 nm). In addition, Figure 1e,f shows a SEM micrograph and the corresponding diameter distribution of electrospun fibers obtained from a PFO–PBAB/25TBAI chloroform solution, at optimized electrospinning conditions. The average diameter of the fibers is about 360 nm (σ = 320 nm), larger than the values obtained by using the TBAI salt.

Organic salts are often used for improving electrospinnability and nanofibers uniformity, especially with optically inert polymers. Indeed, this results in a higher charge density and ultimately in higher elongation forces experienced by the jet. The diameter of the obtained electrospun fibers also becomes essentially smaller, which is also consistent with models predicting a decrease of the terminal radius, h0, of electrospun jets upon increasing the solution conductivity. In order to investigate the impact of the addition of the organic salts on the optical properties of PFO–PBAB fibers, we first characterize the absorption and PL of spin-coated thin films (Figure 2a). The absorption spectrum features a peak at 375 nm, with similar values of the full width at half-maximum (fwhm) and of the maximum absorption coefficient for the pristine PFO–PBAB samples and for salt-added samples (Table 1).

PL is almost unchanged as well, with only a small decrease of the fwhm (about 10 nm) in the samples with TBAI being
observed. Time-resolved PL measurements highlight a clear nonexponential fluorescence decay, evidencing the presence of different emitting species and the existence of multiple electronic states (Figure 2b). A detailed analysis of such emissive species is beyond the scope of the present paper. However, the decay data can be fitted by the sum of three exponential functions, convoluted with a Gaussian function to account for the instrument response function (IRF).\textsuperscript{57,58}

In order to compare the emission performances of the investigated samples, we consider an amplitude-weighted lifetime, given by $\langle \tau \rangle = \sum_{i=1}^{3} A_i \tau_i$, where $A_i$ is the normalized amplitude of the $i$th exponential component. The results (Table 1) evidence comparable amplitude-weighted lifetimes. Moreover, the measured absolute quantum efficiencies of the reference thin films are also almost identical (13–14%, Table 1). Overall, the presence of the organic salts does not alter significantly the fluorescence properties of PFO–PBAB films.

In electrospun fibers as well, confocal fluorescence imaging evidence a bright and uniform PL intensity along the longitudinal axis of the nanostructures (Figure 3a,b). In Figure 3c,d, we compare the PL spectrum of a mat of PFO–PBAB fibers with that of the corresponding film. The PL spectrum of the fibers made by adding the TBAI salt ($\lambda_{\text{max}} = 490$ nm, fwhm = 78 nm, Figure 3c) shows a slight decrease of the line width compared to the reference film ($\lambda_{\text{max}} = 488$ nm, fwhm = 88 nm), mainly due to the difference of the intensity of the high-energy shoulder of the PL spectrum, likely due to a vibronic replica. This difference is mainly attributed to the residual self-absorption, because of the thickness of the analyzed fibers mats which is less uniform then in the film. Fibers produced by adding the TBAB salt do not show significant differences compared to the corresponding film (Figure 3d). Similar results

|                      | PFO–PBAB | PFO–PBAB/TBAI | PFO–PBAB/TBAB |
|----------------------|----------|---------------|---------------|
| Abs $\lambda_{\text{max}}$ (nm) | 375 ± 1  | 375 ± 1       | 375 ± 1       |
| Abs fwhm (nm)        | 65 ± 1   | 66 ± 1        | 68 ± 1        |
| $\alpha_{\text{max}}$ (cm$^{-1}$) | $(1.5 \pm 0.2) \times 10^3$ | $(1.3 \pm 0.1) \times 10^3$ | $(1.3 \pm 0.1) \times 10^3$ |
| PL $\lambda_{\text{max}}$ (nm) | 489 ± 1  | 488 ± 1       | 488 ± 1       |
| PL fwhm (nm)         | 88 ± 1   | 88 ± 1        | 77 ± 1        |
| $\phi$               | 0.13 ± 0.01 | 0.13 ± 0.01 | 0.14 ± 0.01 |
| $\langle \tau_{\text{PL}} \rangle$ (ns) | 1.3 ± 0.2 | 1.4 ± 0.2     | 1.4 ± 0.1     |

Figure 3. (a, b) Fluorescence confocal micrographs of a mat of PFO–PBAB/TBAI (a) and PFO–PBAB/TBAB (b) fibers (scale bar = 10 $\mu$m). Examples of individual light-emitting nanofibers are shown in the corresponding insets (scale bars = 5 $\mu$m). (c) PL spectra of PFO–PBAB nanofibers (circles) and films (squares) with TBAI. (d) PL spectra of PFO–PBAB nanofibers (circles) and films (squares) with TBAB. (e) PL temporal decay for PFO–PBAB/TBAI (circles) and PFO–PBAB/TBAB nanofibers (squares). The black continuous lines are the best fit to the data by a sum of three exponential functions convoluted with the IRF (the latter is also shown with triangles).
are found for fibers made without adding the salts, both with single solvent and by the investigated solvent mixture (see Supporting Information). Overall, the largely unperturbed emission properties of PFO−PBAB under the different processing conditions make this material particularly suitable for nanophotonic applications.

The time decay profiles of the PFO−PBAB nanofibers PL are shown in Figure 3e. Compared to the reference films, the overall decays of the nanofiber emission are faster, and the amplitude-weighted lifetime obtained by fitting is about 1 ns. As for films, data are well fitted by the sum of three exponential functions convoluted with the IRF function. A minor shortage (∼10%) is found for the three contributing components compared to film values, an effect attributable to the more ordered packing of the PFO−PBAB macromolecules into the fibers (see below).

Conjugated polymer nanofibers can also be exploited as active waveguides. To assess the propagation losses of light guided in PFO−PBAB fibers, the intensity of the PL escaping from the fiber surface and tip is imaged by μ-PL (Figure 4a) and measured as a function of the distance from the excitation spot, d. Figure 4b shows typical PL images collected at different values of d, evidencing effective waveguiding of the light excited by the focused laser beam. These images are acquired on a freestanding nanofiber made by adding the TBAI salt and having subwavelength size. Waveguiding is clearly appreciable for distances up to 0.2 mm and also in bent fibers (inset of Figure 4c). These data allow us to estimate the loss coefficient, α, which is of the order of 100 cm−1, i.e., much lower than values typically measured in active conjugated polymer nanofibers. Higher values of the loss coefficient, ranging from 700 to 2000 cm−1, are measured for fibers deposited on quartz substrates (Figure 4c), which is attributable to a partial coupling of guided light into the substrate, mainly by evanescent fields. In fact, the fraction of power of the fundamental mode of a cylindrical waveguide, η, depends on the diameters of the guide as

\[ \eta = 1 - \left( \frac{2.4e^{-1/\sqrt{V}}}{V} \right)^2, \]

where

\[ V = \frac{\pi d_{\text{fiber}}^2}{\lambda} \sqrt{n_{\text{fiber}}^2 - n_0^2} \]

Figure 4. (a) Scheme of the experimental setup used for the characterization of single-fiber waveguiding. (b) Images of a fiber excited by a focused laser beam, positioned at a variable distance from the fiber tip. The top panel is a bright field image of the investigated nanofiber. (c) Spatial decay of the light intensity (red circles) guided along a single electrospun fiber, deposited on a quartz substrate, as a function of distance, d, from the photoexcitation spot. The continuous line is the best fit of the experimental data by an exponential function, \( I = I_0 \exp(-\alpha d) \). Bottom-left inset: micrograph showing light guided in a bent active polymer fiber. The horizontal arrow highlights the fiber tip, whereas the bright spot corresponds to the emission directly excited by the focused laser beam. Right-top inset: plot of the fraction of guided power in the fundamental mode as a function of the fiber diameter, calculated by using eq 1. Points labeled as A, B, and C correspond to the average diameter of fibers fabricated by using a THF:DMSO mixture of solvents (A) and by the addition of TBAI (B) and TBAB (C), respectively. The morphology of these fibers shown in Figure 1.
between the polarizer and sensor axes. This results in a variation of the intensity as a function of the angle between the direction of polarization of the incident light and the axis of alignment of the polymer chains along the fiber axis. The resulting PL polarization ratio \( \chi = I_\parallel/I_\perp \) is about 2, which confirms a preferred alignment of polymer backbones along the fiber length. The here found polarization ratio is comparable to that reported for other light-emitting electrospun systems.\(^5,10,60\) Similar measurements (data not shown) performed on spin-coated films evidence unpolarized emission. The intrinsic alignment of polymer macromolecules along the fiber axis, hence of emissive transition dipoles, may cause the relatively low values of propagation losses measured in PFO–PBAB nanofibers compared to linear attenuation coefficients estimated from films data. Reduced self-absorption makes these blue-emitting fibers promising for use in miniaturized photonic sensors and devices.
CONCLUSIONS

Continuous and uniform, bright blue light-emitting fibers can be realized by electrospinning a conjugated polymer (PFO–PBAB) using a single good solvent with the addition of organic salts (TBAI and TBAB). The addition of organic salts to the electrospinning solution is effective for promoting the formation of uniform fibers with no beadlike structures. Individual nanofibers realized by this approach have active waveguiding characteristics and polarized PL, whose features are almost unaltered with respect to samples obtained without waveguiding characteristics and polarized PL, whose features are almost unaltered with respect to samples obtained without waveguiding characteristics and polarized PL, whose features are almost unaltered with respect to samples obtained without waveguiding characteristics and polarized PL, whose features are almost unaltered with respect to samples obtained without waveguiding characteristics and polarized PL, whose features are almost unaltered with respect to samples obtained without waveguiding characteristics and polarized PL, whose features are almost unaltered with respect to samples obtained without waveguiding characteristics and polarized PL, whose features are almost unaltered with respect to samples obtained without waveguiding characteristics and polarized PL, whose features are almost 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