New Insights into Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ via Fabricating Magnetic Photocatalyst Material BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$

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Abstract: BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ was prepared by the impregnation roasting method. XRD (X-ray Diffractometer) tests showed that the prepared BiVO$_4$ is monoclinic crystal, and the introduction of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ does not change the crystal structure of BiVO$_4$. The introduction of a soft-magnetic material, Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$, was beneficial to the composite photocatalyst’s separation from the liquid solution using an extra magnet after use. UV-vis spectra analysis indicated that Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ enhanced the absorption intensity of visible light for BiVO$_4$. EIS (electrochemical impedance spectroscopy) investigation revealed that the introduction of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ enhanced the conductivity of BiVO$_4$, further decreasing its electron transfer impedance. The photocatalytic efficiency of BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ was higher than that of pure BiVO$_4$. In other words, Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ could enhance the photocatalytic reaction rate.

Keywords: magnetic photocatalyst; electron transfer; reaction kinetics; BiVO$_4$; Mn-Zn ferrite; impregnation roasting method

1. Introduction

Photocatalysis and photocatalytic technology, which uses semiconductor materials to directly absorb and transmute renewable solar light energy into chemical energy, have been considered as promising methods to resolve environmental and energy problems facing the human population [1]. To date, cleaning up organic compounds via degradation and water splitting to produce H$_2$ are the two most important applications of photocatalysis and its corresponding technology, which are aimed at environmental pollutant treatment and molecular hydrogen production, respectively [2].

In spite of the promising results regarding solar-light-driven photocatalysts, there are still some challenges inhibiting their practical application. The most pressing problem concerns the photocatalytic reaction kinetics using photocatalysts under solar light irradiation [3]. Most of the degradation reactions under solar light irradiation are very slow (they may take several hours). Therefore, it is very important to exploit new and highly efficient photocatalysts. In addition, the intrinsic relationship between photocatalytic activity and photocatalytic material structure can be elucidated by studying the photocatalytic mechanism, which will guide the synthesis and application of new and more efficient photocatalytic systems.

A monoclinic scheelite structure, BiVO$_4$, with a better absorption ability of visible light, has attracted a great deal of attention due to its a relatively narrow band gap. The hybridization of Bi$^{6s}$-O$^{2p}$
orbitals upshifted the valence band of monoclinic BiVO$_4$ to a lower potential at about +2.4 eV [2,4–7]. Nonetheless, the photocatalytic efficiency of BiVO$_4$ is generally low because of its poor electron transfer and slow reaction kinetics.

Given that the photocatalyst materials could not be thoroughly recycled from a liquid solution after reaction, secondary pollution would probably be induced by the residual photocatalyst. This prevents it application as a wastewater treatment. Fortunately, a magnetic photocatalyst could solve the above issue [8,9]. The exploitation and application of various magnetic photocatalyst materials have been boosting scientists’ morale.

Here, we use Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ as a soft-magnetic substrate to prepare magnetic photocatalyst BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$. In the composite system, the magnetic substrate, Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$, facilitated the recovery of the photocatalyst from the liquid reaction solution using an extra magnet after the reaction. Most importantly, Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ could enhance the photocatalytic reaction rate of BiVO$_4$ by enhancing the absorption intensity of visible light for BiVO$_4$ and heightening the conductivity of BiVO$_4$. We sincerely hope to extend the application field of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ according to this report.

2. Experimental Procedure

All reagents purchased from Sinopharm Chemical Reagent Co., Ltd. (Shanghai, China) were of analytical grade purity and were used directly without further purification. The water used in all experimental processes was deionized water.

2.1. Preparation of BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$

Preparation of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ [10]. ZnSO$_4$, MnSO$_4$, and FeCl$_3$·6H$_2$O with a given molar ratio of n (ZnO): n (MnO): n (Fe$_2$O$_3$) = 13.3:32.8:53.9 was separately weighed and dissolved in water to form three solutions. Subsequently, the prepared ZnSO$_4$ solution and FeCl$_3$ solution were added into the MnSO$_4$ solution under continuous stirring condition, in order to form the mixture solution. A definite amount of (NH$_4$)$_2$C$_2$O$_4$·H$_2$O was dissolved to form a (NH$_4$)$_2$C$_2$O$_4$ solution. The prepared mixture solution was slowly added into the (NH$_4$)$_2$C$_2$O$_4$ solution, and the mixture solution and (NH$_4$)$_2$C$_2$O$_4$ solution were heated to 80 °C, respectively. The pH value of the whole reaction system was adjusted to 7 by slowly adding NaOH solution, and a large quantity of precipitate was observed. The precipitate was washed using water and dried at 80 °C for 12 h after filtrating to gain the precursor. The precursor was sintered at 1200 °C for 3 h to form the resultant magnetic substrate, Mn$_x$Zn$_{1-x}$Fe$_2$O$_4$.

Preparation of BiVO$_4$ [11]. First, 0.01 mol Bi(NO$_3$)$_3$·5H$_2$O and 0.02 mol tartaric acid were dissolved using a certain amount of 2 mol/L HNO$_3$ solution to form a mixture solution A. Then, its pH value was adjusted to 7.5. Subsequently, 0.01 mol NH$_4$VO$_3$ was dissolved in 50 mL hot water (70 °C) to form solution B. Solution A and solution B were mixed to form the precursor of BiVO$_4$. The precursor was dried at 80 °C for 24 h and then sintered at 500 °C for 4 h to obtain pure BiVO$_4$.

Preparation of BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$. First, 0.01 mol Bi(NO$_3$)$_3$·5H$_2$O and 0.02 mol tartaric acid were dissolved with a certain amount of 2 mol/L HNO$_3$ solution to form a mixture solution A. Then, its pH value was adjusted to 7.5. Subsequently, 0.01 mol NH$_4$VO$_3$ was dissolved in 50 mL hot water (70 °C) to form solution B. Solution A and solution B were mixed to form C solution. Then, 15.0 wt % Mn$_x$Zn$_{1-x}$Fe$_2$O$_4$ was added to solution C. BiVO$_4$/Mn$_x$Zn$_{1-x}$Fe$_2$O$_4$ (15.0 wt %) was obtained after the mixture was dried at 80 °C for 24 h and then sintered at 500 °C for 4 h. The composites BiVO$_4$/Mn$_x$Zn$_{1-x}$Fe$_2$O$_4$ (10.0%, 20.0%, 25.0 wt %) were prepared by adjusting the mass ratio of Mn$_x$Zn$_{1-x}$Fe$_2$O$_4$.

2.2. Materials Characterization

The structure characterization of the samples was determined by X-ray Diffractometer (Shimadzu, XRD-6000, Kyoto, Japan), Fourier transform infrared spectroscopy (FTIR, Perkin-Elmersystem 2000, Akron, OH, USA), and INVIA Raman microprobe (Renishaw Instruments, Wotton-under-Edge, UK). The light absorption properties, magnetization, and surface performances of products were
examined by an ultraviolet-visible diffuse reflectance spectrophotometer (UV-vis, DRS, TU1901, Company, Beijing, China), vibrating sample magnetometer (VSM 7410, Lake Shore, Carson, CA, USA), Brunauer–Emmett–Teller (BET, ASAP-2020, Micromeritics, Norcross, GA, USA), and scanning electron microscopy (SEM, EVO-LS15X, ZEISS, Upper Cohen, Germany). The electrochemical workstation (PGSTAT30) was employed to measure the electrochemical impedance spectroscopy (EIS) of samples. The following are the test EIS parameters: $K_3[Fe(CN)_6]:K_4[Fe(CN)_6]$ (1:1)-KCl electrolyte solution was employed. The work electrode content contained the prepared photocatalytic materials, acetylene black, and polytetrafluoroethylene (mass ratio, 85:10:5); the counter electrode was platinum foil; and the reference electrode was a saturated calomel electrode (SCE). Finally, the AC (Alternating Current) voltage amplitude was set at 5 mV and the frequency range was $1 \times 10^5$–$1 \times 10^{-2}$ Hz.

2.3. Photocatalytic Tests

The photocatalytic activity of the prepared photocatalysts was investigated by the degradation of simulated dye wastewater (Rhodamine B, RhB) under visible light irradiation. One hundred milligrams photocatalyst was put into 100 mL RhB solution with a 5 mg/L concentration, then the suspension liquid was placed in the dark for 0.5 h with stirring to reach the adsorption-desorption equilibrium. A 500 W Xe lamp, equipping with a UV cut-off filter, was used as the visible light source ($\lambda \geq 420$ nm). At the given irradiation time intervals, a series of the reaction solution was withdrawn of simulated dye wastewater (Rhodamine B, RhB) under visible light irradiation. One hundred milligrams photocatalyst was put into 100 mL RhB solution with a 5 mg/L concentration, then the suspension liquid was placed in the dark for 0.5 h with stirring to reach the adsorption-desorption equilibrium. A 500 W Xe lamp, equipping with a UV cut-off filter, was used as the visible light source ($\lambda \geq 420$ nm). At the given irradiation time intervals, a series of the reaction solution was withdrawn and the absorbance was measured using the UV-vis spectrophotometer (TU-1901).

3. Results and Discussion

Primary analysis of photodegradation revealed that BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (15 wt %) was the most efficient in the RhB degradation process under visible light irradiation.

3.1. Structure and Specific Surface Property

Figure 1 shows the XRD patterns of the as-prepared samples. The characteristic spectra of monoclinic crystal BiVO$_4$ was well indexed with the standard card (JCPDS file 14-0688), corresponding to the characteristic diffraction phases of (110), (011), (121), (040), (200), (002), (211), (150), (132), and (042) [12,13]. The diffraction pattern of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ was fully matched with the standard card (JCPDS file 74-2400), with the characteristic reflection phases (220), (311), (222), (400), (422), (511), (440), (620), and (622) [10].

Figure 1. XRD (X-ray Diffractometer) patterns of the prepared samples.
The diffraction peaks of the Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ pattern were difficult to observe in the pattern of BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (15 wt %). One the one hand, the intensity of the diffraction peaks of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ was relatively weak compared with that of the diffraction peaks of BiVO$_4$. On the other hand, the diffraction patterns location of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ overlapped with the domain diffraction patterns of BiVO$_4$.

The peaks at (121) for BiVO$_4$ in both patterns of pure BiVO$_4$ and BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (15 wt %) were clear, even in terms of their intensities. This phenomenon revealed that the introduction of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ did not alter the growth orientation of BiVO$_4$.

In addition, no impurity phases were found in the BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (15 wt %) sample, confirming that there was no appreciable decomposition reaction for BiVO$_4$ and Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ and no perceptible chemical reaction between the two components even though they were sintered at 500 °C.

To further elucidate the structure of BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (15 wt %), we carried out the measurement of Fourier transform infrared spectroscopy. Figure 2 illustrates the FTIR spectra of the as-prepared samples. The vibration absorption peaks of Mn-O, Zn-O, and Fe-O bands of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ were at 560.1 cm$^{-1}$, 473.7 cm$^{-1}$, and 412.4 cm$^{-1}$, respectively [14], while the V-O vibration absorption peaks of BiVO$_4$ were at 734.3 cm$^{-1}$ and 823.4 cm$^{-1}$ [15]. This spectrum of BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (15 wt %) could confirm the coexistence of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ and BiVO$_4$ in the prepared composite, which indicated that BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (15 wt %) was prepared successfully. In addition, the absorption patterns at 2341.7 cm$^{-1}$ and 3433.6 cm$^{-1}$ were attributed to CO$_2$ and the surface adsorption H$_2$O [9].

![Figure 2](image-url)

**Figure 2.** FTIR (Fourier transform infrared) spectrum of the prepared samples.
Raman spectroscopy can provide structural information for materials, and is also a sensitive method to study the crystallization, local structure, and electronic properties of materials. The Raman spectra of the synthesized samples are shown in Figure 3. It can be seen from Figure 3 that the Raman band at 120 cm\(^{-1}\), 210 cm\(^{-1}\), 324 cm\(^{-1}\), 366 cm\(^{-1}\), and 826 cm\(^{-1}\) is the typical vibrational band of BiVO\(_4\) [16]. These bands could be also observed in the spectroscopy of BiVO\(_4\)/Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\) (15 wt %), which further revealed that the BiVO\(_4\)/Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\) (15 wt %) was synthesized successfully, in agreement with the XRD and FTIR analysis results. In addition, the intensity of BiVO\(_4\) was much larger than that of Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\). So, Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\) signal was not obvious in the spectra of BiVO\(_4\)/Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\) (15 wt %).

In order to further observe the morphology of the sample, we characterized the material using SEM. Figure 4 is the SEM diagram of the prepared sample: (a) BiVO\(_4\), (b) Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\), and (c) BiVO\(_4\)/Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\) (15 wt %). It can be seen from Figure 4a that pure BiVO\(_4\) is a three-dimensional spherical structure, and Figure 4b shows that the prepared Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\) is six-square-like structure. The larger sphere seen in Figure 4c is the core-shell structure of BiVO\(_4\) coated with Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\), which indicated that the introduction of Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\) caused the agglomeration of the resultant composite to some extent.

![Figure 3. Raman spectra of the prepared samples.](image1)

![Figure 4. SEM (scanning electron microscopy) photographs of materials: (a) BiVO\(_4\), (b) Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\), (c) BiVO\(_4\)/Mn\(_{1-x}\)Zn\(_x\)Fe\(_2\)O\(_4\) (15 wt %).](image2)
Figure 5 shows the N₂ adsorption-desorption isotherm and the pore size distribution curve of BiVO₄/Mn₁₋ₓZnxFe₂O₄ sample. The absorption-desorption isotherm could be categorized as a typical Type III absorption-desorption isotherm [17], indicating that the sample has a porous structure, which was convex to the P/P₀ axis over its entire range, revealing that the as-prepared composite BiVO₄/Mn₁₋ₓZnxFe₂O₄ (15 wt %) belonged to the nonporous structure. This sharp increase in the adsorption isotherm was attributed to the presence of macropores. The most probable pore size of BiVO₄/Mn₁₋ₓZnxFe₂O₄ (15 wt %) is 6.0 nm. In addition, the specific surface area of BiVO₄/Mn₁₋ₓZnxFe₂O₄ sample calculated by BET measurement is 2.22 m²/g.

![Quality Adsorbed](image)

**Figure 5.** N₂ adsorption-desorption isotherms and pore size distribution curves (insert) of BiVO₄/Mn₁₋ₓZnxFe₂O₄ (15 wt %).

### 3.2. Magnetic Properties

Figure 6 depicts the hysteresis loops of the magnetic substrate and magnetic photocatalyst BiVO₄/Mn₁₋ₓZnxFe₂O₄ (15 wt %). The saturation magnetization (Ms) and remanent magnetization (Mr) of BiVO₄/Mn₁₋ₓZnxFe₂O₄ (15 wt %) were 84.03 emu/g and 7.03 emu/g, respectively. Compared with pure Mn₁₋ₓZnxFe₂O₄, the Ms of the magnetic photocatalyst decreased by 75.4% and 91.6%, respectively, due to the reduction in the magnetic material content per unit mass of the magnetic photocatalyst [18]. Overall, the magnetic properties of BiVO₄/Mn₁₋ₓZnxFe₂O₄ (15 wt %) were beneficial to its separation from the liquid solution and its recycling from the reaction solution using an extra magnet after use. In addition, the magnetic photocatalyst showed magnetic properties similar to pure Mn₁₋ₓZnxFe₂O₄, which indicated that the magnetic photocatalyst included Mn₁₋ₓZnxFe₂O₄.

![Hysteresis Loops](image)

**Figure 6.** Hysteresis loops of (a) Mn₁₋ₓZnxFe₂O₄ and (b) BiVO₄/Mn₁₋ₓZnxFe₂O₄ (15 wt %).
3.3. UV-Vis DRS Analysis

The optical absorption properties of semiconductors are considered to be a key factor affecting their photocatalytic activity. Figure 7 shows the UV-Vis diffuse reflectance spectra of BiVO$_4$, BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$, and the curve of $(Ahv)^2$ vs. hv. It can be seen from the diagram that BiVO$_4$ and BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ mainly absorb light in the wavelength range below 500 nm. Compared with pure BiVO$_4$, the maximum absorption wavelength of BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (lambda max) increases, and the absorption of visible light is enhanced to some extent. In addition, the band gap plays a very important role in the determination of photocatalytic activity. The relationship between absorbance and incident light intensity hv can be expressed by the following formula [8,9]:

$$Ahv = C (hv - Eg)^{n/2}$$  \(1\)

In the above equation, $A$, $E_g$, $h$, and $\nu$ represent the absorption coefficient, band gap width, Planck constant, and incident light frequency, respectively, and $C$ is defined as a constant. The band gap energy of the sample can be obtained from the $(Ahv)^2$ vs. $hv$ curve. The band gaps ($E_g$) of BiVO$_4$ and BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ were estimated. They have nearly the same $E_g$ values (2.36 eV), which are in agreement with the literature [5,19]. Though the incorporation of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ could not extend the range of absorption light, it is worth noting that the anther function of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ enhanced the absorption intensity of visible light for BiVO$_4$ by charge transfer transitions ($2Fe^{3+} \rightarrow Fe^{2+} + Fe^{4+}$) [18].

Figure 7. UV-Vis diffuse reflectance spectra of pure BiVO$_4$ and BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (15 wt %) samples. Inset: the plot of $(Ahv)^2$ vs. hv to estimate the $E_g$ value.

3.4. Conductivity and Electrochemical Performance

Electrochemical impedance spectroscopy (EIS) is an effective method to evaluate the electron transfer between solid and electrolyte interfaces. Figure 8 shows the Nyquist diagram of the prepared samples. It can be seen from the diagram that the diameter of the semicircle decreases obviously with the introduction of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$, which indicates that the resistance of the solid interface layer and the surface electron transfer impedance decrease. The BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ charge transfer impedance (206 $\Omega \cdot$ cm$^2$) is less than pure BiVO$_4$ (351 $\Omega \cdot$ cm$^2$) [20]. This is due to the doping effect of Fe ions in the Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ crystal lattice system. The charge transfer was easier, probably due to the charge transfer transitions of Fe ions ($2Fe^{3+} \rightarrow Fe^{2+} + Fe^{4+}$) and Mn ions ($2Mn^{4+} \rightarrow Mn^{2+} + Mn^{6+}$).
The electron transfer impedance of the composite solid /electrolyte interface decreases, which may be because the incorporation of magnetic Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ could enhance the conductivity of BiVO$_4$ and heighten the quantum efficiency of BiVO$_4$. Thus, we can preliminarily predict that the photocatalytic activity of BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ must be higher than that of pure BiVO$_4$ under the same light irradiation conditions.

3.5. Photocatalytic Activity and Stability

The results of the RhB photodegradation by the prepared BiVO$_4$ and BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ samples are shown in Figure 9. Obviously, the photocatalytic efficiency of BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ was higher than that of pure BiVO$_4$. Under the same visible light irradiation, the degradation rate of RhB for pure BiVO$_4$ reached 97% after 3 h, while BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ only took 2 h to achieve the same degradation rate. This result was in good agreement with the EIS analysis. On the one hand, the introduction of Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ enhanced the conductivity of BiVO$_4$, further heightening the electron transfer ability. On the other hand, Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ enhanced the absorption intensity of visible light for BiVO$_4$. Thus, BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ could produce more photoinduced electron-hole pairs under same visible light irradiation. The two factors generate a synergistic effect to boost the quantum efficiency of BiVO$_4$.

Figure 8. The Nyquist plots of BiVO$_4$ and BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (15 wt %).

Figure 9. Photocatalytic degradation ratios of RhB with BiVO$_4$ and BiVO$_4$/Mn$_{1-x}$Zn$_x$Fe$_2$O$_4$ (15 wt %) samples.
The repeatability of the magnetic photocatalyst was detected by cycling tests. After each cycle, the catalyst was separated by an external magnet, and then was washed and dried for the next cycle. The degradation rate of RhB using the fifth recycled photocatalyst was still more than 93% (see Figure 10). This indicated that the as-prepared magnetic photocatalyst had an excellent stability. In general, the introduction of a magnetic substrate can enhance the stability of a single component photocatalyst.

![Figure 10. Recycling experiments of degrading RhB with BiVO₄/Mn₅₋ₓZnₓFe₂O₄ (15 wt %).](image)

4. Conclusions

BiVO₄/Mn₅₋ₓZnₓFe₂O₄ was prepared by the impregnation roasting method. The synthesis method was suitable for the mass production of various composites. XRD tests showed that the prepared BiVO₄ is monoclinic crystal, and the introduction of Mn₅₋ₓZnₓFe₂O₄ does not change the crystal structure of BiVO₄. The introduction of a soft-magnetic material, Mn₅₋ₓZnₓFe₂O₄, was beneficial to the composite photocatalyst’s separation from the liquid solution using an extra magnet after the reaction. UV-vis spectra analysis indicated that Mn₅₋ₓZnₓFe₂O₄ enhanced the absorption intensity of visible light for BiVO₄. EIS investigation revealed that the introduction of Mn₅₋ₓZnₓFe₂O₄ could decrease the electron transfer impedance of BiVO₄, further enhancing its conductivity and heightening its quantum efficiency. The photocatalytic efficiency of BiVO₄/Mn₅₋ₓZnₓFe₂O₄ was higher than that of pure BiVO₄.

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Conflicts of Interest: The authors declare that they have no conflict of interest.
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