Comparative Assessment of Different Marketed Brands of Atorvastatin Tablets in Asir Region, Saudi Arabia

Abstract
The main purpose of the study is to evaluate the quality of different marketed products of Atorvastatin calcium tablets available in the Middle East in Asir region, Kingdom of Saudi Arabia, with a view to determine their interchangeability in clinical practice. Survey of the assessed Atorvastatin brands was carried out in south western cities of Saudi Arabia based on their prices. Drug products' quality assessment included visual examination for their organoleptic properties; official and non-official quality control tests, dissolution profile, mechanism and kinetics release. The results show that Code A (Liptor TM, European sourced) samples were more expensive than the other samples, it is almost double the price of sample B (Lorvast) and C (Lipomax). All the results of marketed brands pass the tests. Comparison of in vitro drug dissolution profile of all samples shows approximately 90% drug release within 1 hr, whereas sample A and C show 100%. The release mechanism and kinetics from the samples A and D (Astatin) are Non-Fickian diffusion and 1st order release, sample B and C shows Fickian diffusion and 1st order and peppas release respectively. From these results it was concluded that all samples of Atorvastatin calcium tablets may be interchangeable with other in Asir region.

Keywords: Atorvastatin; Dissolution studies; Release mechanisms; Kinetic release

Introduction
Atorvastatin (AVS) is lipid-lowering agent, which is selective, competitive inhibitor of 3-hydroxy-3-methylglutaryl-coenzyme. A reductase which catalyzes the conversion of HMG-CoA to mevalonate, which is a rate limiting step in cholesterol biosynthesis. AVS decreases the levels of low-density lipoprotein (bad cholesterol) and triglycerides in the blood, while enhancing the levels of high-density lipoprotein (good cholesterol) [1,2]. The empirical formula of AVS calcium is (C33H34FN2O5)2Ca2+·3H2O with a molecular weight of 1209.42, as shown in Figure 1. AVS is widely used to treat high cholesterol, to lower the risk of heart attack, myocardial infarction, angina, stroke, and other heart complications in people with type II diabetes and coronary heart disease. The dosage range of AVS is 10-80 mg once a daily as a single dose with or without food at any time of the day [3,4]. The starting recommended dose of AVS is 10-20 mg once daily, rapidly absorbed after oral administration. The half-life is approximately 12h, extensively metabolized to ortho- and para-hydroxylated derivatives and various beta-oxidation products (cytochrome P450 3A4) in the liver (hepatic metabolism) and a small amount of the drug metabolates from urine, elimination is mainly through bile [5-7]. Oral dosage forms are safest and commonest route of drug administration. The efficacy of the dosage systems can be assured when its quality is reliable [8]. The efficacy of pharmaceutical dosage systems usually depends on their formulation and manufacturing techniques, therefore the quality of dosage system may vary [9-11]. In this research to assess the quality/bioequivalence study of four different AVS marketed tablets (10 mg) currently available in Asir region, kingdom of Saudi Arabia. They were chosen for the study to survey AVS tablets in terms of product quality and price difference in the various brands. This research was carried out for general organoleptic test, structural defects, and comparative evaluation of official and non-official quality control test such as thickness, diameter, friability, hardness, drug content uniformity, weight variation, in vitro dissolution studies, kinetic release of drug, and statistical analysis of AVS marketed/commercially available tablets, which is very useful for pharmacists and health care professionals in order to determine the interchangeability.

Figure 1: Structure of Atorvastatin.


## Materials and Methods

### Materials

Four different marketed brands/samples of Atorvastatin calcium tablets (10mg) were purchased from community pharmacy (drug store) in Abha city, Asir region. The samples were properly checked for their drug dose, manufacturing license number, batch numbers, manufacturing and expiry dates. They were coded as A-D the details of all samples were shown in Table 1. The other solvents and chemical used in the study was analytical grade.

### Methods

These are the following official and non-official quality control tests [12] are carried out during the study of different marketed brands of AVS.

**Table 1: General description of Atorvastatin marketed tablets in Asir region of Saudi Arabia.**

| Code | Brand Name | Manufacturing Company Name | Country of Origin | Batch No | Manufactured date | Expired Date | Appearance | Price (SAR) |
|------|------------|-----------------------------|-------------------|----------|------------------|-------------|------------|-------------|
| A    | LIPITORTM  | PFIZER / Jamjoom Pharmaceutical | Jeddah KSA       | J62697   | Jul-14           | Jun-17      | White color oblong shape | 125.4       |
| B    | LORVAST   | Tabuk Pharmaceuticals        | Tabuk KSA         | 5NK050   | May-15           | May-17      | White color oblong shape | 67.2        |
| C    | LIPOMAX   | SAJA Pharmaceuticals         | Jeddah KSA       | F150399  | Jun-15           | Jun-17      | White color oblong shape | 92.25       |
| D    | ASTATIN   | Jamjoom Pharmaceuticals      | Jeddah KSA       | TC0082   | Mar-16           | Mar-18      | White color round shape  | 74.7        |

### Uniformity of weight

According to USP, Twenty (20) tablets from each marketed brand tablets were randomly selected, individually weighed, and the average weight of the tablet was determined.

\[
\text{% Deviation} = \frac{\text{Average weight of tablet} - \text{Individual tablet weight}}{\text{Average weight of tablet}} \times 100
\]

### Hardness and friability

A total of 10 tablets, randomly selected from each marketed brand were taken for the study. It is expressed in terms of Newton. The hardness of tablets was calculated by Erweka hardness tester. In friability 10 tablets were randomly selected, weighed (W) and placed in a Roche friabilator (Pharma test PTFE) and rotated at 25 rpm for 4 min (100 revolutions). The tablets were taken out from the friabilator, de-dusted, and weighed again (W'). The percentage friability (% F) of the tablets was calculated using the formula:

\[
\% F = \left(1 - \frac{W'}{W}\right) \times 100 \%
\]

### Thickness and diameter

Erweka tester was used to determine the thickness and diameter of the tablets. An average of ten tablets from each formulation (batch) was taken. It is expressed in terms of millimeter.

### Drug content uniformity test

In each marketed brand, 10 tablets were taken and powdered. The quantity equivalent to a single dose of the drugs was dissolved in 0.1 N HCl solutions, pH 1.2 for 2 h with occasional shaking and diluted to 100 mL with pH 1.2 HCl. After filtration, 1 ml of the filtrate was diluted to 10 mL with the pH 1.2 HCl. The absorbance was measured at the required \( \lambda_{\text{abs}} \) 246 nm using a UV visible spectrophotometer (V-570, Jasco Corp).

### Disintegration test

The apparatus consists of a basket made of transparent plastic or polyvinyl material, which has six tubes set with equal diameter and a wire mesh of stainless steel with uniform size. Small metal discs were used to enable immersion of the dosage form completely. The entire basket-rack assembly is connected to a motor, which is immersed in a vessel containing the dissolution medium (0.1 N HCl) in which the disintegration test is to be carried out. The vessel is provided with a thermostat to regulate the temperature of the dissolution medium at 37±0.5 °C. One tablet was placed in each of the tube in the basket; the time required for complete disintegration of the tablet in each tube was determined [13,14].

### In vitro drug release study

The drug release rate from samples was carried out using USP dissolution testing apparatus-II (paddle type), using 900 ml of pH 1.2 HCl as dissolution medium, at 37±0.5 °C and 100 rpm. Aliquots (5ml) were withdrawn at regular time intervals for 1 h; sample was replaced by its equal volume of fresh dissolution medium to keep the sink condition. The samples were analyzed spectrophotometrically at 246 nm [15,16]. The release kinetics was fitted into various models using PCP dissolution v 2.08 software.

### Mechanism of drug release

The various mathematical models can be useful for explaining the kinetics release of drug process from the dosage forms, the most favorable of these models is the one which best conforms to the experimental results. The ideal models express the release of drug from pharmaceutical dosage form resulting from a simple phenomenon, or when this phenomenon, by being the rate-limiting step (RLS), conditions all the methods occurring in the system. The release kinetics from the formulations were...
determined by finding the best fit of the release data to first order, zero order, matrix (Higuchi), Hixson-Crowell, and Korsmeyer-Peppas plots. Higuchi model evaluated various theoretical models to study release of low and high water soluble drugs included in the solid or semi-solid matrices. According to higuchi drug release, it is explained based on fick’s law, as a square root of time-dependent diffusion process this relation can be utilized to explain drug dissolution from various types of modified drug release pharmaceutical dosage forms.

\[ Q_t = K_a^{1/2} t \]

Where \( Q_t \) is the quantity of drug released at time \( t \) and \( K_a \) is Higuchi’s rate constant, and if a plot of cumulative amount of drug release verses square root of time yields a straight line and the slope is 1 or more than 1, then the particular dosage form is considered to follow Higuchi kinetics of drug release. In some experimental situations the release mechanism deviates from the Higuchi’s equation, following an anomalous behavior (Non-Fickian release). In these cases a more generic equation can be used. Korsmeyer-Peppas developed a simple, semi-empirical, relating exponentially the drug release to the lapsed time.

\[ \frac{Q_t}{Q_o} = K^nt \]

Where \( Q_o/Q_t \) is the portion of drug released at time \( t \); \( K \) is the constant comprising a geometric and structural characteristics of the tablets; and \( n \), the release exponent, is a parameter that depends on the release mechanism. The different release mechanism describe by peppas by using \( n \) value. If the \( n \) value is 0.5 or less, is Fickian diffusion release mechanism, and higher values > 0.5 or < 1, the release follows non-Fickian diffusion or anomalous transport [17,18]. Hixson-Crowell derived an equation to recognize that the area of the particle is proportional to the cubic root of its volume, 

\[ \left( \frac{W_o}{W} \right)^{1/3} = K_t t \]

where \( W_o \) is the initial weight of the tablet, \( W \) is the weight of the tablet at time \( t \), and \( K_t \) is a constant incorporating the surface volume relation.

### Statistical analysis

The dissolution rate and successive dissolution time of different optimized formulations were analyzed by one-way analysis of variance (ANOVA) using SPSS software (Version 12, SPSS, Chicago, United States) [19].

### Results and Discussion

The marketed Atorvastatin tablets were carried for general organoleptic test and processing problems/defects like capping, chipping and mottling. These tests were carried out by visual inspection, all the tablets were white oblong in shape except the brand C which is round and all show no defects on the tablets. The marketed tablets were assessed for their price. The results showed that there is significance difference in prices in Saudi Arabia; Lipitor (A) is almost double the prices of the brand B and C as shown in Table 1. The average crushing strength/hardness of all marketed tablets was in the range of 43.8-107.2 N, therefore they are strong enough to withstand stress of handling and packing. The friability test was in the range of 0.0-0.32%, according US Pharmacopeia if the friability is less than 1% the test passes. The weight variation test was found less than 3%, none of the tablet deviates from the specified limit. The disintegration test for tablet should break within the time limit specified by the USP. The disintegration time of all the samples was within 5 minutes. According US Pharmacopeia it is specified that the film coated should disintegrate within 30min. The disintegration time for the entire tablet used in this study complies with the standard specifications. The drug content uniformity of the brands was 99.86%-107.21%. The results of all official and non-official tests for all brands were found within the limit of pharmacopoeia all test were passed as shown in the Table 2.

### Table 2: Quality control evaluation of Atorvastatin marketed tablets.

| Code | Hardness (N) (Mean±SD*) | Friability (%) (Mean±SD*) | Drug Content (%) (Mean±SD*) | Weight Variation (%) | Disintegration Time (Seconds) |
|------|-------------------------|---------------------------|------------------------------|----------------------|-----------------------------|
| A    | 83.3±0.53               | 0                         | 100.79±0.42                 | 0.64±0.07            | 158                         |
| B    | 107.2±0.29              | 0.078±0.25                | 89.97±0.56                  | 0.65±0.55            | 213                         |
| C    | 43.8±0.23               | 0.065±0.09                | 107.21±0.19                 | 0.78±0.19            | 255                         |
| D    | 78.18±0.14              | 0.329±0.12                | 104.33%                     |                      | 213                         |

The in vitro drug dissolution from solid dosage form is necessary for drug bioavailability, particularly for poorly soluble drugs like Atorvastatin [20]. For this reason, after oral administration, disintegration studies can give an idea of the amount of drug available for absorption. The drugs which are poorly soluble in water have poor dissolution profile (rate determining step), they will not be sufficiently available in the body system to produce the desired therapeutic response [21-23]. The in vitro drug release from the samples at 10 minutes none of the tablet reaches 25% except sample A, it reaches around 27%. At 20 minutes samples A and D show nearly 45% of drug release, while B and C show less than 40%. At 30 minutes sample A shows more than 75% drug release, sample C and D shows nearly 64% drug release, Sample B shows least 40%. At 50 minutes A, C and D were nearly 80% drug release, while sample B shows only 60%. After 60 minutes sample A and C releases 100% and 104% of drug, whereas sample B and D shows 89%, 92% respectively as shown in Figure 2. Sample C showed the highest percentage (104.33%) of drug release and sample D shows the lowest percentage of drug release (88.92%) from the different marketed samples (p > 0.05). The above in vitro drug release data of all samples give satisfactory results and releases almost 90% of drug release at 1 h. One brand of AVS...
can be easily substituted to other marketed/commercial brand. Sample A was selected as the reference sample in this study; it is an innovator product among the various brands of Atorvastatin tablets available in Asir region of kingdom of Saudi Arabia.

Mathematical model fitting of obtained drug release data: To find out the best-fit mathematical model, the in vitro drug release data of AVS marketed tablets was fitted into different mathematical models, the best fit model with the regression coefficients values ($R^2$) or highest correlation coefficient for all formulations were as shown in Table 3 (PCP disso 2.08 version software, Pune, India). When the in vitro drug release data from the formulations were fitted to the Korsmeyer and Peppas equation (KPE), the values of n obtained were <1 in all the cases. The n value ranged from 0.296- 0.8364. The drug release mechanism was found to be fickian release for sample B and C, Non-fickian for sample A and D. Sample A and B were best fit to the 1st order kinetic release, whereas C and D was matrix and peppas release model. The n value, the time exponent calculated from the KPE, was found to be less than 0.82 in innovator marketed tablets drug release profiles; consequently the release mechanism is recognized to be Non-fickian transport.

![Figure 2: In vitro drug release of different marketed Atorvastatin tablets (A-D).](image)

### Table 3: Kinetic studies of dissolution profile of marketed Atorvastatin tablets (values of $r^2$, k and n) and mechanism of drug release.

| Code | Zero Order | 1st Order | Matrix | Korsmeyer-Peppas | Mech. of Drug Release | Release Kinetics |
|------|------------|-----------|--------|------------------|----------------------|-----------------|
|      | $r^2$      | $K$       | $r^2$  | $K$              | $r^2$                | $K$             | $K$             | $N$             |                      |
| A    | 0.9551     | 1.35      | 0.9927 | 1.54             | 0.9842               | 15.32           | 0.9757          | 3.55            | 0.9879              | 0.093             | 0.8227            | Non-Fickian        |
|      |            |           |        |                  |                      |                 |                 |                 | 1st order           |                   |                  |
| B    | 0.9254     | 0.99      | 0.9912 | 0.02             | 0.9407               | 9.98            | 0.9389          | 12.11           | 0.941               | 0.06              | 0.4446            | Fickian            |
|      |            |           |        |                  |                      |                 |                 |                 | 1st order           |                   |                  |
| C    | 0.9763     | 1.84      | 0.9847 | 0.04             | 0.9776               | 18.93           | 0.9783          | 1.64            | 0.9806              | 0.01              | 0.296             | Fickian            |
|      |            |           |        |                  |                      |                 |                 |                 |                    |                   |                  |
| D    | 0.8738     | 1.32      | 0.9432 | 3.53             | 0.923                | 15.39           | 0.923           | 0.04            | 0.9068              | 0.091             | 0.8364            | Non-Fickian        |
|      |            |           |        |                  |                      |                 |                 |                 | 1st order           |                   |                  |

### Conclusion

Atorvastatin Calcium is a well established first line lipid-lowering drug. The current pharma industry market of Saudi Arabia is flooded with various brands of Atorvastatin tablet imported from Asia, Europe and Western countries. To compare and contrast the different brands of AVS tablets for their quality, the above study was carried out. The above results concluded that all brands of AVS show similar drug release from the tablets and all official and non-official tests were within US pharmacopeia limits. This will give very useful information to pharmacists, health care professionals while determining the interchangeability during prescribing and dispensing of AVS brands. Regarding the above data patient can select best cost effective (Pharmacoeconomic) AVS brand which are available in Saudi Arabian market. It gives ample information to the Ministry of Health, Kingdom of Saudi Arabia.

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### Conflict of interest

None.

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