Roughness exponents and grain shapes

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In surfaces with grainy features, the local roughness $w$ shows a crossover at a characteristic length $r_c$, with roughness exponent changing from $\alpha_1 \approx 1$ to a smaller $\alpha_2$. The grain shape, the choice of $w$ or height-height correlation function (HHCF) $C$, and the procedure to calculate root mean-square averages are shown to have remarkable effects on $\alpha_1$. With grains of pyramidal shape, $\alpha_1$ can be as low as 0.71, which is much lower than the previous prediction 0.85 for rounded grains. The same crossover is observed in the HHCF, but with initial exponent $\chi_1 \approx 0.5$ for flat grains, while for some conical grains it may increase to $\chi_1 \approx 0.7$. The universality class of the growth process determines the exponents $\alpha_2 \approx \chi_2$ after the crossover, but has no effect on the initial exponents $\alpha_1$ and $\chi_1$, supporting the geometric interpretation of their values. For all grain shapes and different definitions of surface roughness or HHCF, we still observe that the crossover length $r_c$ is an accurate estimate of the grain size. The exponents obtained in several recent experimental works on different materials are explained by those models, with some surface images qualitatively similar to our model films.

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I. INTRODUCTION

Scaling properties of the local surface roughness $w$ and of the height-height correlation function (HHCF) $C$ are very useful to understand the growth dynamics of thin films and other deposits. The usual approach is to measure exponents from plots of $w$ or $C$ as a function of the box size $r$ (roughness exponent) or time $t$ (growth exponent) and to relate their values to some universality class of growth. However, a very small number of systems exhibit simple scaling features to match those theories. For instance, the presence of grains in the film surface leads to a crossover between two regimes where $w$ increases with $r$ with different roughness exponents, $\alpha_1$ and $\alpha_2$, as illustrated in Fig. 1. For the HHCF, the same crossover occurs with exponents $\chi_1$ and $\chi_2$. Similar crossover is observed in other systems, such as fresh snow on the ground and pyroclastic deposits on volcanic surfaces.

In Ref. [13], the crossover with $\alpha_1 \approx 1$ was shown to be a geometric effect of the grainy surface structure and of the gliding box method (analogous result is obtained with the box counting method). It was also shown that the crossover took place when $r$ was close to the average grain size. If the grain surface is flat, $\alpha_1$ is very close to 1, while for rounded grains it decreases to values close to 0.85. These results match those of a large number of experimental works. However, other experimental works show film surfaces with grainy structure, the same crossover in roughness scaling or HHCF, but with much smaller exponents $\alpha_1$. The usual interpretation for those exponents is that small scale surface features are determined by a different growth dynamics. Indeed, even the crossover with $\alpha_1 \approx 1$ was already interpreted as an anomalous scaling, with $\alpha_1$ being called local roughness exponent (denoted $\alpha_{loc}$) and $\alpha_2$ called global roughness exponent. For these reasons, in many systems it is still unclear whether a crossover similar to that in Fig. 1 should be interpreted as a purely geometric effect or as a consequence of a competitive growth dynamics.

Here we study several growth models with grainy surface features to show the possible effects of the grain shape, of the method of calculation of averages of squared quantities, of the working quantity ($w$ or $C$) and of the universality class of the growth process. For all growth models, grain shapes, and methods of analysis, we observe crossovers at box sizes very close to the average grain size. We also show that a very broad range of $\alpha_1$ can be found, depending on the grain shape and the working quantity, but independently of the universality class.

![FIG. 1: Typical behavior of the local roughness as a function of box size in grainy surfaces.](image-url)
of growth, which determines only the value of $\alpha_2$. Similar conclusions are obtained for the exponents $\chi_1$ and $\chi_2$. The comparison with experimental works with several materials and deposition methods gives additional support to the geometric interpretation of the crossover in those systems.

The rest of this work is organized as follows. In Sec. II, we define average quantities and present the growth models. In Sec. III, we recall the results of some exactly solvable models with grains at the surface, which explain the crossover with $\alpha_1 \approx 1$ and $\chi_1 \approx 0.5$ (with the usual definition of the HHCF). In Sec. IV, we analyze the effects of the grain shape, particularly some very sharp grains, considering models in different universality classes. In Sec. V, we discuss the applications of our approach to real films. In Sec. VI, we summarize our results and present our conclusions.

II. DEFINITION OF AVERAGE QUANTITIES AND MODELS

First we define the average quantities analyzed in this work.

The surface roughness in square boxes of size $r$ at time $t$ is usually defined as

$$w(r, t) \equiv \left( \langle h - \overline{h} \rangle^2 \right)^{1/2}.$$  \hfill (1)

The overbars in Eq. (1) denote averages of the height $h$ inside a given box position (spatial average) and the angular brackets represent the configurational average as the box scans the whole surface of a deposit. This is called gliding box method, in which the scanning box moves one pixel each time it performs a new spatial average. In box counting methods, the surface is divided in nonintersecting boxes for the configurational average.

Alternatively, some authors define the roughness as

$$w' \equiv \left( \langle h - \overline{h} \rangle^2 \right)^{1/2},$$ \hfill (2)

i.e., they calculate the configurational average of the square height fluctuation and take the square root of that average.

When several images of a deposit are available, or several configurations are grown with the same model, these different samples also contribute to the above configurational averages.

For window sizes below the grain size, the roughness scales as

$$w(r, t) \sim r^{\alpha_1},$$ \hfill (3)

which defines the initial roughness exponent $\alpha_1$ (Fig. 1).

The height-height correlation function (HHCF) at distance $r$ and time $t$ is usually defined as

$$C(r, t) \equiv \langle (h(r_0 + r, t) - \overline{h(r_0, t)})^2 \rangle^{1/2},$$ \hfill (4)

with configurational averages taken over all different initial positions $r_0$. Alternatively, it can be defined as

$$C'(r, t) \equiv \langle |h(r_0 + r, t) - \overline{h(r_0, t)}| \rangle,$$ \hfill (5)

which corresponds to an interchange of the configurational average and the calculation of the square root in Eq. (4). In this sense, the calculation of $C(r, t)$ parallels that of $w'$, while the calculation of $C'(r, t)$ parallels that of $w$.

For window sizes below the grain size, the HHCF scales as

$$C(r, t) \sim r^{\chi_1},$$ \hfill (6)

which defines the initial roughness exponent $\chi_1$ for that function.

For window sizes much larger than the grain size (i.e. $r \gg r_c$ - see Fig. 1), a surface obeying normal scaling has $w \sim r^{\alpha_2}$ and $C \sim r^{\chi_2}$, with $\alpha_2 = \chi_2$. The quantities $w'$ and $C'$ obey the same scaling. Those exponents are representative of the large lengthscale kinetics governing the growth process. Typical examples of growth kinetics are those of Edwards-Wilkinson (EW) \cite{23}, of Kardar-Parisi-Zhang (KPZ) \cite{24}, and the diffusion-dominated ones, linear (Mullins-Herring - MH) \cite{25} or nonlinear (Villain-Lai-Das Sarma - VLDS) \cite{26, 27}.

Now we present the models for growth of thin films with grains at the surface.

Intrinsic corrections to scaling for large $r$ and large $t$ should be avoided in those models, so that any crossover is solely due to the grainy structure. This request excludes the grain deposition models introduced in Ref. \cite{13} and related ballistic-like models \cite{28, 29} because they have remarkable scaling corrections. On the other hand, some models with smooth surfaces and particle enlargement presented in Refs. \cite{7, 13} satisfy that condition. They are described below.

The first model has KPZ kinetics. The first step is to grow a deposit with cubic particles of unit size following the rules of the restricted solid-on-solid (RSOS) model: the aggregation of the incident particle is accepted only if the height differences of nearest neighbors are always 0 or 1 (otherwise the aggregation attempt is rejected) \cite{30}. We recall that $\alpha_2 = \chi_2 \approx 0.39$ for the KPZ class in two-dimensional substrates \cite{31}.

The second model has VLDS kinetics. The initial deposit is grown with the rules of the conserved RSOS model, where the incident particle executes a random walk between neighboring columns until finding a column where it can aggregate respecting the conditions on height differences \cite{32, 33}. We recall that $\alpha_2 = \chi_2 \approx 0.67$ for the VLDS class in two-dimensional substrates \cite{33, 34}.

After growing the initial deposit, with KPZ or VLDS model, the size of each particle is enlarged by a factor $l$, i.e., each particle is transformed in a cubic grain of side $l$. Most of our simulations are performed with $l = 32$. The final step is replacing the top cub grains (surface grains) by rounded or sharp structures. Three shapes
are used: semi-ellipsoids of horizontal radius \( l \sqrt{2}/2 \) and vertical radius \( h \), cones with that radius and height \( h \), and pyramids of square basis of side \( l \) and height \( h \). They are illustrated in Fig. 2. Several values of \( h \) for each shape, typically between \( h \) and \( 3h \), are considered for each shape, typically between \( l \) and \( 3l \).

FIG. 2: Shapes of surface grains after enlargement of the original deposits: (a) semi-elliptical, (b) conical, (c) pyramidal. Semi-ellipsoids and cones are cut at the sides so that their basis are squares of side \( l \) that fit the shape of the cubic grain at their bottom. This is the reason for radius \( l \sqrt{2}/2 \) of their basis.

In the scaling of \( w \) or \( C \), the role of the height \( h \) is measured relatively to the height of the surface steps, which is \( l \). The horizontal scaling factor is also \( l \) for the cubic grains, but this is not important for the scaling exponents. For instance, if the grains were constructed with the shape of parallelepipeds of height \( l \) and horizontal sides \( l/\sqrt{2} \), the scaling exponents would not change. Thus, the aspect ratio of the grains considered here is not a limitation of the model.

The simulations of the KPZ and VLDS models were performed in square substrates (three-dimensional deposits) of lateral size \( L = 128 \) at times of order \( 10^4 \). For the RSOS model, it corresponds to approximately \( 5 \times 10^3 \) layers of unit size particles; for the CRSOS model, corresponds to \( 10^4 \) layers. After replacement of the original particles by grains of size \( l = 32 \), the deposits have lateral size 4096. Simulations in smaller sizes (\( L = 64 \) and \( L = 32 \) for the original models) and different grain size (\( l = 16 \)) give similar results for all exponents, indicating that finite-size and finite-time effects are negligible.

III. THEORETICAL PREDICTIONS FOR \( \alpha_1 \) AND \( \chi_1 \)

As the scanning box glides along the surface, it frequently encloses high surface steps created between neighboring grains. These are the box positions where the largest height fluctuations are encountered, thus they give the main contribution to the roughness (Eqs. 1 or 2). If the box has size \( r \) (i. e. \( r \) pixels in each direction), then the number of box positions that involve each high step is proportional to \( r \). Thus, the configurational average of Eq. 1 gives roughness \( w \) proportional to \( r \). This gives \( \alpha_1 = 1 \), as explained in Ref. 13 and confirmed by simulations of several models.

When Eq. 2 is used, \( w^2 \) is a configurational average. The main contribution to that average also comes from box positions enclosing high surface steps, thus, that average is proportional to \( r \). This gives \( w' \) proportional to \( r^{1/2} \), i. e., \( \alpha_1 = 1/2 \).

These results are confirmed by our simulations of the RSOS model with cubic grains, as shown in Fig. 3a. It clearly shows the remarkable difference in the scaling of \( w \) and \( w' \) for box sizes smaller than the grain size, while the same exponent \( \alpha_2 \) after the crossover represents the universality class of the process.

Similar situation is observed with the HHHCf. Again the main contribution for the configurational average comes from box positions which involve high surface steps, thus this average is proportional to \( r \). With the most used definition of that function (Eq. 4), we have \( C(r,t) \) proportional to \( r^{1/2} \), thus the crossover takes place with \( \chi_1 = 1/2 \). Instead, if the scaling of \( C'(r,t) \) is analyzed, we expect \( \chi_1 = 1 \).

Simulations of the RSOS model with cubic grains show the predicted crossover, as illustrated in Fig. 3b. The exponent \( \chi_1 \) is very close to \( 1/2 \) for \( C(r,t) \) and slightly below \( 1 \) for \( C'(r,t) \). Again, the universal exponent \( \chi_2 \) is obtained after the crossover; as expected, \( \alpha_2 \approx \chi_2 \).

With the usual definitions of surface roughness (\( w \) - Eq. 1 and HHHCf (\( C \) - Eq. 4), the roughness exponents measured before the crossover (\( \alpha_1, \chi_1 \)) are different. This contrasts with the expected universality after the crossover (\( \alpha_2 \approx \chi_2 \)). Our analysis show that those
discrepancies are effects of the grainy morphology and the calculation method, in particular the order of calculation of square root and configurational average in Eqs. \(4\) and \(4\).

**IV. EFFECTS OF GRAIN SHAPE**

Rounding of the surface grains may lead to \(\alpha_1\) between 0.85 and 1, as shown in Ref. \[13\]. However, the replacement of the cubic grains by the rounded or sharp structures in Fig. 2, with \(h \geq l\), leads to much more drastic changes in the initial exponents of \(w(r, t)\) and \(C(r, t)\).

This result is illustrated in Figs. 4a and 4b for films grown with the KPZ model and pyramidal grains of height \(h = 64\): \(\alpha_1\) decreases to 0.71 and \(\chi_1\) increases to 0.61 (while \(\alpha_2 \approx 0.39\)). Fig. 4b also shows the formation of a plateau in the HHCF before the second scaling regime, which is characteristic of all sharp grains with large heights.

In Table I, we show the values of \(\alpha_1\) and \(\chi_1\) obtained for semi-elliptical, conical and pyramidal grains with several heights.

A remarkable result is that films grown with the VLDS model have the same exponents \(\alpha_1, \chi_1\) up to the second decimal place, despite the significant change in the asymptotic roughness exponent \((\alpha_2 \approx 0.67)\). In Figs. 5a and 5b, we show results for conic grains with height \(h = 32\), which give \(\alpha_1 = 0.809\) and \(\chi_1 = 0.539\). Those values are close to the KPZ values shown in Table I for the same grains. The main differences from the models with KPZ scaling are that the change in the slope of the roughness plot is smaller and there is a slope increase in the HHCF plot when passing from the first to the second scaling regime.

Table I shows that \(\alpha_1\) is much smaller than the limit 0.85 obtained in previous work \[13\] for many grain shapes, particularly for sharp conic and pyramidal grains. With the structures studied here, the lower limit is close to 0.71, obtained with pyramidal grains. For \(h \leq 3l\), the general trend is that the increase of \(h\) leads to decrease of \(\alpha_1\). For larger \(h\) (not shown in Table I), a very slow increase of \(\alpha_1\) towards 1 is observed.

The relative changes in \(\chi_1\) are much larger, attaining almost 40% for conic grains with \(h = 3l\) (see Table I). Indeed, this is the grain shape that provides higher deviations from the flat grain value \(\chi_1 = 0.5\). A monotonic increase of \(\chi_1\) is observed when taller grains are studied.

The above results show that sharp grain shapes bring closer the exponents \(\alpha_1\) and \(\chi_1\), in contrast with the very different values for flat grains (1 and 0.5, respectively - Sec. \[III\]). In some cases, they are surprisingly close;
for instance, they differ only 10\% for conic grains with 3l.

In Table I, we show exponents $\alpha_i$ and $\chi_i$ obtained from the scaling of $w'(r,t)$ and $C'(r,t)$. They should be compared with the respective flat grain values 0.5 and 1.

Comparison of results in Tables I and II show that sharp grain shapes also bring closer the values of $\alpha_i$ and $\chi_i$ measured from $w$ and $w'$ scaling, which are very different for flat grains (1 and 0.5, respectively - Sec. III). It is particularly interesting to observe that $\alpha_i$ differs only 3\% when calculated from $w$ or $w'$ in films with pyramidal shapes with $h = 3l$. These values may be incorrectly interpreted as true roughness exponents because the same $\alpha_2$ is expected for $w$ and $w'$. This type of erroneous interpretation can be avoided if one accounts for the effects of a wide range of grain shapes and sizes and investigates other quantities, such as HHCF.

The crossover size $r_c$ is defined at the intersection of the linear fits of the initial regime and the second scaling regime of roughness or HHCF, as illustrated in Fig. 1. Despite the wide range of values of $\alpha_i$ and $\chi_i$ shown in Tables I and II, a remarkable result is that $r_c$ is always very close to the grain size $l$, for KPZ and VLDS models. Using $l = 32$, our estimates range between $r_c = 30$ and $r_c = 34$, which corresponds to a maximum difference of 7\%. Consequently, $r_c$ can always be used as a reliable estimate of the grain size.

In the above models, we considered surfaces with uniform grain height. However, we also analyzed the effect of distributions of grain heights, since this is the situation in real surfaces. In all cases, we observe that the exponents $\alpha_i$ and $\chi_i$ are near the averages of those obtained with a single value of grain height.

An example of a film surface with such random grain distribution is shown in Fig. 6: 1/4 of the grains are flat and 3/4 have pyramidal shape, with equally distributed heights $h = 32$, $h = 64$, and $h = 96$. For that surface, we obtain $\alpha_1 = 0.742$ and $\chi_1 = 0.554$, which is close to the average of the results in Table I for those shapes.

V. COMPARISON WITH EXPERIMENTAL RESULTS

In the experimental works discussed below, the exponent $\alpha_i$ defined here is frequently named local roughness exponent $\alpha_i$, as a reference to the small lengthscale behavior and/or to a possible anomalous scaling.

Several experimental works have already shown the crossover of Fig. 1 with $\alpha \approx 1$, which is explained by the growth models with flat or slightly rounded grains [12]. Among those works, we highlight the study of rf sputtered LiCoO$_2$ films by Kleinkne et al [5], which gives $0.91 \leq \alpha_1 \leq 0.95$; the spray pyrolysis growth of ZnO films by Ebothé et al [6], which gives $0.94 \leq \alpha_1 \leq 0.97$ for high flow rates; the electrodeposition of cooper by Mendez et al [8] and of gold by Vázquez et al [6], which give $\alpha_1 = 0.87 \pm 0.06$ and $\alpha_1 = 0.90 \pm 0.06$, respectively; the electrochemical roughening of silver electrodes by Otsuka and Iwasaki [6], which gives $\alpha_1$ between 0.95 and 0.98; and the pulsed laser deposition of La modified-

| $h$ | 32  | 64  | 96  |
|-----|-----|-----|-----|
| $\alpha_i^{SE}$ | 0.826 | 0.773 | 0.763 |
| $\chi_i^{SE}$ | 0.504 | 0.551 | 0.589 |
| $\alpha_i^C$ | 0.806 | 0.768 | 0.768 |
| $\chi_i^C$ | 0.539 | 0.633 | 0.694 |
| $\alpha_i^P$ | 0.755 | 0.710 | 0.708 |
| $\chi_i^P$ | 0.535 | 0.606 | 0.645 |

TABLE I: Exponents obtained from $w$ ($\alpha_i$) and $C$ ($\chi_i$) in KPZ films with semi-elliptical (SE), conical (C) and piramidal (P) grains.

| $h$ | 32  | 64  | 96  |
|-----|-----|-----|-----|
| $\alpha_i^{SE}$ | 0.523 | 0.576 | 0.621 |
| $\chi_i^{SE}$ | 0.754 | 0.711 | 0.705 |
| $\alpha_i^C$ | 0.554 | 0.650 | 0.719 |
| $\chi_i^C$ | 0.712 | 0.693 | 0.710 |
| $\alpha_i^P$ | 0.556 | 0.638 | 0.687 |
| $\chi_i^P$ | 0.664 | 0.633 | 0.640 |

TABLE II: Exponents obtained from $w'$ ($\alpha_i$) and $C'$ ($\chi_i$) in KPZ films with semi-elliptical (SE), conical (C) and piramidal (P) grains.

FIG. 6: Film surface with 1/4 of the grains flat and 3/4 pyramidal with heights $h = 32$, $h = 64$, and $h = 96$ equally distributed.
PbTiO$_3$ films of Vasco et al.\cite{10}, which have $\alpha_1 = 1$.

However, many works show the same crossover with exponents $\alpha_1$ between 0.7 and 0.85, and surface images confirm the presence of grains of approximately conic or pyramidal shape, much higher than the steps between neighboring grains. These features are observed in films of various materials and substrates, deposited with different techniques. This justifies our approach with geometrical models, independently of the particular growth dynamics.

Among the applications to inorganic materials, we find some vapor deposited gold films by Vazquez et al, which have $\alpha_1 \approx 0.83$ - see Fig. 1c and Fig. 3 of Ref. 14. One of the niquel oxide film samples deposited by sputtering in Ref. 15 have $\alpha_1 = 0.70$, and the AFM image show the qualitative features of our models with sharp grainy structure. Nearly the same exponent ($\alpha_1 = 0.71$) is obtained with Ni films electrodeposited on indium tin oxide substrates in Refs. 16, 17. Several Ni$-$Zn alloy films of Ref. 18 show the crossover in roughness scaling, with most estimates of $\alpha_1$ in the range [0.80, 0.83]. This is consistent with our models of semi-elliptical grains of lower $h$, and the images actually show a smooth grain morphology.

The same features are also observed in organic materials. Films formed with bilayers of poly(allylamine hydrochloride) and a side-chain-substituted azobenzene copolymer (Ma-co-DR13), after deposition of 10 or 20 bilayers, show grains with a broad size distribution, and the initial roughness exponents 0.81 and 0.79.\cite{14}. AFM images of chemically deposited polyaniline thin films on glass substrates\cite{20} have similar features, but, as far as we know, roughness scaling was not studied with those images. The surface of Langmuir-Blodgett films of polyaniline and a neutral biphosphinic ruthenium complex (Rupy) of Ref. 21 also show those grainy features with some high peaks, and initial roughness exponents are in the range $0.66 \leq \alpha_1 \leq 0.81$ for thicknesses between 1 and 21 layers. However, most estimates of $\alpha_1$ are between 0.72 and 0.76\cite{21}, in good agreement with our results for pyramidal grains.

It is interesting to observe that some surface images shown in Refs. 16, 17, 19, 21 have features similar to the model illustration in Fig. 6 (in most cases without the flat grains). This comparison reinforces our interpretation of the exponents measured in those works.

Similar results are obtained in etching of silicon surfaces in Ref. 22: $\alpha_1$ is found between 0.70 and 0.87 when the (111) surface is etched by an $NaOH$ solution in contact with a non-saturated aqueous environment.

It is also important to recall that there are systems with crossover in the roughness scaling which do not show the sharp grainy features of our models, and consequently deserve separate investigation. For instance, the images of another sample from Ref. 17 do not show those features, but the roughness shows a slow crossover with $\alpha_1 = 0.52$. Pyroclastic deposits of Mt. Etna show roughness scaling crossover with $\alpha_1$ between 0.47 and 0.67, but the images do not support modeling by grainy structures\cite{12}. There are also systems with sharp grainy structures and small $\alpha_1$, such as some $Ni$ films of Ref. 17 ($0.55 \leq \alpha_1 \leq 0.61$), which also would deserve a separate investigation (those films have $0.12 \leq \alpha_2 \leq 0.22$, which also cannot be easily explained with the well known kinetic growth theories\cite{1}).

The crossover in HHCF scaling obtained in some systems can also be related to our models. For instance, Manes et al\cite{11} used HHCF as a measure of fresh snow roughness and obtained $\chi_1$ between 0.58 and 0.62 in a set of five experiments. These values are consistent with our model with very high semi-ellipsoid grains ($h = 3l$) or conic or pyramidal grains with $h = 2l$ or less.

Again, there are also systems where a crossover of HHCF scaling is observed but whose images do not show the features of our models. An example is Ref. 35, where $\chi_1 = 0.84$ was obtained for paraffin films deposited on stainless steel covered with amorphous carbon.

Results of the recent work on pentacene island growth on stepped oxide surfaces\cite{36} can also be related to our models. First, for long lengths, the HHCF has exponent $2\chi = 1$, which is expected for height fluctuations dominated by the surface steps; indeed, arguments analogous to those for flat grains (Sec. III) give $\chi = 1/2$. However, for small lengths, height fluctuations in the surface terraces (due to pentacene islands) lead to the increase of the HHCF exponent to the range [0.69, 0.8]. Recent works showing evidence of anomalous scaling in organic and inorganic film surfaces also give estimates of HHCF exponents above 1/2 at short length scales\cite{37,38}. Although both short and long range dynamics may be much more complex than in our models, a simple geometric interpretation of the short range exponents may also be considered due to the presence of grainy structures in the surface images.

\section{VI. CONCLUSION}

We extended the work on growth models with grainy surfaces to analyze the effects of the grain shape, of the method of calculation of averages of squared quantities, of the working quantity (roughness or HHCF) and of the universality class of the growth process. For all models, grain shapes, and methods of analysis, we observe crossovers at box sizes very close to the average grain size. We also show that a very broad range of the initial exponent $\alpha_1$ is found for the roughness scaling, decreasing from 1 for flat grains to 0.71 for some sharp pyramidal grains. The initial exponent $\chi_1$ of HHCF scaling increases from approximately 0.5 for flat grains to values larger than 0.7 for sharp conic grains. Simulations of KPZ and VLDS models show that the universality class has no significant effect on the estimates of $\alpha_1$ and $\chi_1$. The range of $\alpha_1$ presented here explains results of some recent experimental works with different materials.
and deposition methods. This gives additional support to the geometric interpretation of the crossover in roughness scaling for a variety of systems.

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