Grain mass has certain characteristics that must be considered in its post-harvest processing and storage. One of these important properties are hygroscopic properties, i.e., ability to absorb moisture vapours and various gases from the environment, or their desorption from grain into the between grain space. Hygroscopic properties of grain are associated with capillary-porous structure and ability of the components that are included in its composition, to absorb and retain water molecules and gas-like components, that leads to continuous change of humidity and smell of grain, which last till achieving of equilibrium condition [1, 2].

In the description of the hygroscopic properties of grain, the main concept is the equilibrium moisture – the state of dynamic equilibrium, at which partial pressures of water vapor in the air and above the grain are the same. Grain moisture, which corresponds to this state, is called equilibrium moisture [2].

Successful storage of the grain depends on the condition of grain moisture, because the moisture of the grain as a result of sorption of moisture during storage creates conditions to improve the viability of the grain, seeds of various plants, microorganisms and pests of grain that are part of the grain mass. This can lead to spontaneous self-heating of grain, its quality loss, damage or other negative consequences [1, 3]. Therefore, the study of hygroscopic characteristics of grain is essential to justify the methods and modes of active ventilation, drying and reliable and proper storage of grain.

The crucial factor that affects the value and rate of achieving equilibrium moisture content is the amount of air relative humidity – the bigger it is, the faster the grain absorbs moisture and the higher the equilibrium moisture content is. The latter depends on the air temperature; the same relative humidity of the air of higher temperature corresponds to a lower equilibrium moisture content and, conversely, lower temperature leads to increase in grain equilibrium moisture. This should be taken into account during daily temperature fluctuations and temperature changes in granaries and the environment [1, 2, 3].

Different crops under the same conditions...
absorb different amount of moisture, due to construction and biochemical composition of grain. The equilibrium moisture content of individual grains in the grain mass is also different. It is well known that the reasons of uneven distribution of moisture in the grain mass can be:
- uneven distribution of moisture in each individual grain;
- different sorption capacity of grains of different fullness and size;
- relative humidity of the ambient grain mass;
- release of water and heat by all living components of the grain mass;
- condition of granaries;
- change in temperature in different parts of the grain embankment and the associated phenomenon of thermal and moisture conductivity [1].

There is some evidence that testifies to the influence of energy of electrophysical nature on water molecules, in particular, the influence of the electromagnetic field (EMF) [4-8]. Processes of influence of EMF of microwave range on water and wet materials have been studied for a long time and are used in everyday life and in agriculture in the processes of disinfection and drying [7-9].

Recently, increased attention has been given to study of the processes of EMF nonthermal impact on the biological objects, there are some recommendations concerning their use in agriculture. At the same time the impact of EMF range of ELF on the processes of moisture transfer in grains that are interesting in terms of their use in post harvest processing and storage of grain hasn’t been studied yet.

The above mentioned provides a basis for the study of processes occurring in the grain after its processing with EMF of ELF. Starting point for this is a study of its hygroscopic properties, including equilibrium moisture content, which is important in post-harvest processing and storage of grain mass. It was the reason that determined the purpose of this study.

The purpose and objectives of the study
The purpose of the study was to elucidate the patterns of the changes of hygroscopic properties of wheat grain processed by EMF of ELF depending on the temperature and the relative humidity of the outside air, that will allow to increase effectiveness of its postharvest processing and storage.

Materials and methods of the research
The research was conducted on grain wheat variety Shestopalivka of 2019 crop, grown in Odessa region.

Grain processing by EMF of ELF. The processing of wheat was carried out on the experimental stand that consists of a polymer cylindrical tube (container for grain), solenoid coil, generator of electromagnetic waves GZ-112/1 and low frequency power amplifier. The output signal of the generator was set in the form of a sine wave and controlled by an oscillograph C1-78.

The studies were performed at frequencies of 10, 16, 24 and 30 Hz. The magnetic induction of grain processing was constant and equalled to 10 mTl. The required values of the current in the experimental stand for maintenance of the given magnetic induction amounted to 1 A. To do this, before each experiment on grain processing a power amplifier controller of low frequencies set the required value of current strength, which was controlled by universal digital voltmeter B7-38.

The duration of grain processing was $\tau = 6$ minutes, which was justified on the basis of the results of previous studies on the effect of EMF of ELF on the physiological properties of grain.

Determination of Equilibrium moisture content of the grain. The research was conducted by a generally accepted tensometric method, which is that the grain samples are placed in the glass containers that are placed in hygrostat- desiccator with liquid that has a certain elasticity of water vapor above the surface. By weighing the containers within a certain period of time we judge the degree of moisture absorption by the grain.

The experiments were performed in the range of air temperatures $t = 9 \ldots 23 ^\circ C$ and its relative humidity $\varphi = 33 \ldots 82.5 \%$, which simulate the conditions of active ventilation and storage of grain at different times of the year.

To ensure the adopted for the research temperatures of the environment, two desiccators, in which relative humidity was created as 33 % and 82 %, were placed in a refrigerator with a temperature of 9 °C, the other two, in which a relative humidity was 35 % and 82.5 % were placed in a thermostat with the temperature of 23 °C. In every desiccator containers with grain samples weighing about 5 g were placed. The research was conducted in two parallels.

To create a certain relative humidity, about 1...2 dm3 of sulfuric acid of the necessary density was poured in the desiccator, which provided the above values of relative humidity (33 %, 35 % and 82 % and 82.5 %). In this case, to ensure more accurate results, the concentration of solutions of sulfuric acid, desiccators were prepared taking into account the dependence of its density on temperature [10]. The density of sulfuric acid and its solutions was monitored using a set of hygrometers.

According to the obtained data of the change in the mass of grain samples in the boxes at each specific point the intermediate (current) grain moisture was calculated according to the formula

$$w_i = 100 - \frac{m_0}{m_i}(100 - w_0)$$

(1)

where $w_0$ – intermediate (current) grain moisture at the i-th time, %; $m_0$ – initial mass of the grain sample (at the beginning of the experiment), g; $m_i$ – the intermediate (current) mass of the grain in the i-th moment of time, g; $w_0$ – initial grain moisture, %.

For each moment of time on the basis of the two parallels values of equilibrium moisture an average value was calculated. After achieving a sustainable weight of samples, the experiment was stopped and with the help of calculation and the experimental method the achieved moisture was determined that was taken as equilibrium...
The initial and final grain moisture in the experiments were determined according to DSTU GOST 29144: 2009 (ISO 711-85) Grain and grain products. Determination of moisture (a basic control method). [Legally valid since 2009-12-01]. Moisture values obtained for further processing of the data were recalculated to find out the moisture content (Moisture on dry weight). Further generalization of the experimental data was performed by statistical methods using spreadsheet MS Excel 2007.

To increase the accuracy of the equilibrium moisture content of grain, the obtained values of equilibrium moisture in two parallels were generalized by an approximate equation

\[ w_i = w_0 + \tau_i / (a + b_0), \quad (2) \]

where \( \tau \) is the duration of the experiment from the beginning of the experiment to the weighing of the i-th sample, a day;

\( a, b \) – empirical coefficients determined on the basis of the experimental data by the method of least squares.

\subsection{Research results and their discussion}

According to the research methodology, 20 experiments were performed, including 4 experiments with unprocessed grain and 4 experiments with grain processed by EMF of ELF at frequencies of 10, 16, 24 and 30 Hz. In total, equilibrium moisture content was determined in 40 containers. Initial moisture of wheat grain (moisture for a grain mass) amounted to 11.00% which corresponds to moisture content (moisture for a dry mass) - 12.35%.

After the experiments, their mathematical processing was carried out. Thus in parallel experiments the average values of grain mass in the containers at each selected time was calculated, which then was recalculated into current estimated grain moisture.

The experimental values of the current moisture for averaging were approximated by empirical equations of sorption or desorption isotherms, the coefficients of which were determined by least squares. According to the sorption isotherms, equilibrium moisture content of wheat for each temperature value and relative humidity \( \varphi \) of air in the desiccators was determined. The given experiments showed that duration from air parameters was within 20...60 days.

As an example, fig. 1 shows the sorption curves of moisture for the wheat that was processed by EMF with 16 Hz frequency of grain wheat that was placed in a desiccator at the temperature of 23 °C and relative moisture of 35%. On the schedule we can see the experimental dots of the two parallels (experiment 1, experiment 2) and generalizing sorption curve (calculated) that is obtained by the equation given in the methodology. We can also see a good convergence of the experimental values of the current moisture in the 1st and 2nd parallels at all points of the experiments. We can also see that on the 45th day the equilibrium moisture content of wheat grain was 12.73%. Similarly moisture content was determined for all experiments that were carried out.

The resulting calculated values of equilibrium moisture content of wheat we further was compared with achieved ultimate moisture of wheat samples under every investigated condition (in each desiccator). The obtained in such a way values of equilibrium moisture content are shown in Table 1. The same table shows the conditions of each experiment – temperature \( t \) and relative humidity \( \varphi \), as well as the frequency \( v \) of EMF of ELF.

The data in the table shows that the equilibrium moisture content of unprocessed Shestopalivka wheat in the investigated temperature range \( t = 9...23 \) °C and relative humidity \( \varphi = 33...82.5 \) % is \( w_e = 12.62...21.03 \) %, and the processed by EMF of ELF is in the range 12.17...20.56 %. Processing of grain by EMF at frequencies in the range of 10...30 Hz changes under the same conditions the values of the equilibrium moisture content.

It is known from literature sources [2] that grain sorption isotherms can be described quite accurately by the following equation:

\[
\frac{w - w_0}{w_e - w_0} = \left(1 + \left(\frac{\varphi}{\varphi_u}ight)^{m-1}\right)^{-m}.
\]

Note: u.p. – unprocessed
The analysis of the histograms given in fig. 3 shows that regardless of the frequency of EMF, equilibrium moisture content of the wheat processed by EMF varies according to the known laws – decreases with increasing air temperature and increases with increasing air relative humidity, which is characteristic of colloidal capillary and layered bodies which include grain. But it can be noted that under air temperature of 9 °C with change of φ from 33 % to 82 % equilibrium moisture content achieves the largest values in the unprocessed wheat (21.03 %). The grain processed by EMF we for φ = 82 % has smaller values, which are in the range of 17.50...20.56 %, and the lowest value is reached at a frequency of 30 Hz, which is much less than in the unprocessed grain – by 3.53 %. From a practical point of view, the relative moisture of 82 % and air temperature of +9 °C are typical for the autumn-winter period of grain storage, and the fact is that EMF processing with a frequency of 30 Hz will contribute to less moisture in the grain during its storage in these adverse conditions.

You may also notice that the processing of grain by EMF with frequencies of 10...30 Hz virtually has no effect on equilibrium moisture content of grain at 23 °C and a relative humidity of 35...82.5 %, which practically remains at the level of the unprocessed grain.

It is noteworthy that the processing of grain by EMF with frequencies of 24 Hz and 30 Hz at t = 9 °C and φ = 33 % leads to an increase in equilibrium moisture content in wheat compared to unprocessed grain from 14.45 % to 16.85...16.95 %. Processing of the grain

\[ w_e = A - B \cdot t + (C - D \cdot t) \left[ \ln \left( \frac{1}{1 - \varphi} \right) \right]^{0.5}, \]  

where \( w_e \) – equilibrium moisture content of grain, %;

A, B, C, D – are stable that depend on the form of connection of moisture with the dry matter of the grain and the temperature of the grain;

\( \varphi \) – air relative humidity, in fractions.

The values of stable A, B, C, D are determined based on the experimental data by the method of least squares. For practical implementation of the method of least squares we can usually use the procedure "Search of the solutions" of the spreadsheet MS Excel.

Using the above mentioned dependence (3) at the final stage of processing of the experimental data on the hygroscopic properties of the investigated wheat grain samples, the empirical coefficients A, B, C, D were determined, the values of which under different experimental conditions are given in table. 2. Given that the values of the four coefficients were determined based on the average results of four experiments, the calculated (according to the equation 3) values of equilibrium moisture content exactly coincide with the experimental data.

**Table 2 – Values of empirical coefficients A, B, C, D in the equations of equilibrium moisture content isotherms of unprocessed and processed by EMF wheat grain**

| Frequency ν, Hz | A   | B    | C    | D    |
|----------------|-----|------|------|------|
| u. p.          | 8.0111 | -0.0319 | 18.4856 | 0.4141 |
| 10             | 8.6768 | -0.0313 | 13.3138 | 0.2069 |
| 16             | 7.8547 | -0.0400 | 16.3643 | 0.3137 |
| 24             | 12.8976 | 0.1605 | 11.6209 | 0.1183 |
| 30             | 19.9846 | 0.5430 | 2.3617 | -0.5722 |

Note: u.p. – unprocessed

According to the empirical equations the isotherms of calculated equilibrium moisture content of unprocessed and processed wheat grain with different frequencies of EMF were built. For example, Fig. 2 shows isotherms of equilibrium moisture content of wheat at temperatures of 9, 15 and 23 °C of unprocessed (a) and processed by EMF with frequency of 10 Hz (b) wheat grain, which give a visual representation of the change in equilibrium moisture depending on air relative humidity. We can see that the processed with 10 Hz frequency grain of wheat in the investigated temperature range has a narrower range of values of equilibrium moisture content. In addition, the value of \( w_e \) under the temperature of 9 °C are lower than in the unprocessed wheat. At the temperature of 23 °C on the contrary, the equilibrium moisture content of grain in the range of \( \varphi = 30...90% \) is higher than in unprocessed grain that confirms certain effect of EMF on the hygroscopic properties of the investigated wheat grain.

Summary comparative characteristics of the values of equilibrium moisture content of the processed at frequencies of 10...30 Hz wheat grain depending on the temperature and relative humidity are shown in Fig. 3.
with frequencies of 10 Hz and 16 Hz under the same conditions, on the contrary – leads to reducing of the equilibrium moisture content of up to 13.74...13.86 %.

Thus, continuation of the research on processing of wheat grain by EMF of ELF will allow purposefully influence the level of the equilibrium moisture content, changing it to rational limits in terms of its post harvest processing (active ventilation) and reliable and proper storage.

Conclusions

Numerous values of equilibrium moisture content of Shestopalivka wheat variety of 2019 harvest at temperatures of 9...23 °C and air relative moisture of 33...82.5 % were determined. It has been shown that the equilibrium moisture of the wheat grain, processed by EMF of ELF stays within 12.17...20.56 %, and in the unprocessed grain – within 12.62...21.03 %.

It has been shown that the impact of processing by EMF of ELF on equilibrium moisture content of wheat grain is developed at different frequencies in different ways, which is likely due to the resonance phenomena. Regardless of the frequency of EMF, equilibrium moisture content of wheat grain processed by EMF changes due to the known laws – decreases with air increasing temperature t and increases with increasing air relative humidity φ, which is characteristic for colloidal capillary-layered bodies to which grain refers. It has been shown that the impact of processing by EMF of ELF on the equilibrium moisture content of wheat grain is developed at different frequencies in different ways, which was probably due to the resonance phenomena.

It has been established that the processing of grain by EMF of ELF with frequencies of 10...30 Hz virtually has no effect on the equilibrium moisture content of grain at 23 °C and a relative humidity of 35...82.5 %, which practically stays at the same level with that of unprocessed grain. It has been shown that processing of grain by EMF of ELF with frequencies of 24 Hz and 30 Hz under conditions of t = 9 °C and φ = 33 % leads to increase in equilibrium moisture content of wheat compared to unprocessed grain from 14.45 % to 16.85...16.95 %. Processing of the grain with frequencies of 10 Hz and 16 Hz under the same conditions, on the contrary – leads to lower equilibrium moisture content up to 13.86...13.74 %.

Empirical coefficients have been determined and the equation describing the dependence of equilibrium moisture content of unprocessed and processed by EMF Shestopalivka variety wheat grain with frequencies of 10...30 Hz on the temperature and the relative humidity of the surrounding air, has been offered.

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Fig. 3 – Influence of EMF of ELF frequency on equilibrium moisture content of grain wheat depending on temperature t and relative humidity φ of the surrounding air with frequencies of 10 Hz and 16 Hz under the same conditions, on the contrary – leads to reducing of the equilibrium moisture content of up to 13.74...13.86 %.

Conclusions

Numerous values of equilibrium moisture content of Shestopalivka wheat variety of 2019 harvest at temperatures of 9...23 °C and air relative moisture of 33...82.5 % were determined. It has been shown that the equilibrium moisture of the wheat grain, processed by EMF of ELF stays within 12.17...20.56 %, and in the unprocessed grain – within 12.62...21.03 %.

It has been shown that the impact of processing by EMF of ELF on equilibrium moisture content of wheat grain is developed at different frequencies in different ways, which is likely due to the resonance phenomena. Regardless of the frequency of EMF, equilibrium moisture content of wheat grain processed by EMF changes due to the known laws – decreases with air increasing temperature t and increases with increasing air relative humidity φ, which is characteristic for colloidal capillary-layered bodies to which grain refers. It has been shown that the impact of processing by EMF of ELF on the equilibrium moisture content of wheat grain is developed at different frequencies in different ways, which was probably due to the resonance phenomena.

It has been established that the processing of grain by EMF of ELF with frequencies of 10...30 Hz virtually has no effect on the equilibrium moisture content of grain at 23 °C and a relative humidity of 35...82.5 %, which practically stays at the same level with that of unprocessed grain. It has been shown that processing of grain by EMF of ELF with frequencies of 24 Hz and 30 Hz under conditions of t = 9 °C and φ = 33 % leads to increase in equilibrium moisture content of wheat compared to unprocessed grain from 14.45 % to 16.85...16.95 %. Processing of the grain with frequencies of 10 Hz and 16 Hz under the same conditions, on the contrary – leads to lower equilibrium moisture content up to 13.86...13.74 %.

Empirical coefficients have been determined and the equation describing the dependence of equilibrium moisture content of unprocessed and processed by EMF Shestopalivka variety wheat grain with frequencies of 10...30 Hz on the temperature and the relative humidity of the surrounding air, has been offered.

Fig. 3 – Influence of EMF of ELF frequency on equilibrium moisture content of grain wheat depending on temperature t and relative humidity φ of the surrounding air with frequencies of 10 Hz and 16 Hz under the same conditions, on the contrary – leads to reducing of the equilibrium moisture content of up to 13.74...13.86 %.
ВПЛИВ ЕЛЕКТРОМАГНИТНОГО ПОЛЯ ВКРАЙ НИЗЬКИХ ЧАСТОТ НА ГІГРОСКОПІЧНІ ВЛАСТИВОСТІ ЗЕРНОВОЇ МАСИ ПШЕНЦІ

Анотація
Наведено результати дослідження впливу електромагнітного поля (ЕМП) вкрай низьких частот (ВНЧ) на гігроскопічні властивості зерна пшениці сорту Шестопалівка 2019 року від температури та відносної вологості навколишнього повітря.
Встановлено, що вплив обробки ЕМП ВНЧ на рівноважний вологовміст зерна пшениці сорту Шестопалівка 2019 року від температури та відносної вологості навколишнього повітря призводить до зниження рівноважного вологовмісту до 13,74…13,86%. Необхідні умови повітря створювали у екскаторах з розчинами сіречної кислоти, розміщені у термостатах та холодильниках.

Ключові слова: зерно пшениці, гігроскопічні властивості, ізотерма сорбції, рівноважний вологовміст, обробка електромагнітним полем, вкрай низькі частоти.

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