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Fate of aflatoxins during traditional melon cake and sauce processing

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Melon cake is a non-fermented, traditionally processed food product obtained from melon seeds, and it is consumed as a snack or added to soup. Melon sauce is obtained during the final step of melon cake processing and it is used with melon cake during soup making. This study focused on evaluating the fate of aflatoxin during traditional melon seed processing into melon cake and sauce as a combined product. Shelled melon seeds were purchased from local markets and traditionally processed into melon cake and sauce. Samples were obtained at each processing step and analysed for aflatoxins by LC-MS/MS. Aflatoxin B\textsubscript{1} (AFB\textsubscript{1}), AFB\textsubscript{2}, AFG\textsubscript{1} and total aflatoxin (sum of AFB\textsubscript{1}, AFB\textsubscript{2} and AFG\textsubscript{1}) levels in the starting raw material (melon seeds: 39.5, 3.5, 1.97 and 44.9 µg/kg) were reduced by 95, 82, 85 and 94\%, respectively, in the finished product (boiled melon cake and sauce) ready for direct consumption. The traditional process of making melon cake and sauce reduced aflatoxin levels below the regulated limits and may lower aflatoxin exposure among melon consumers.

Key words: Aflatoxin, consumer health, food processing, food safety, melon cake, melon sauce.

INTRODUCTION

Melon (\textit{Cucumis melo} L.) seed is a highly nutritious oil seed consumed widely in Nigeria and across West Africa. It contains more than 50\% oil and is rich in essential amino acids, vitamins and micronutrients (Akobundu et al., 1982). Melon seeds and their products are very susceptible to infection by aflatoxigenic fungi due to high ambient temperature and relative humidity during storage and hence aflatoxin contamination (Bankole et al., 2004a, b, 2006, 2010; Ezekiel et al., 2016; Somorin et al., 2016), and may possibly increase
exposure to aflatoxin among its consumers. Aflatoxin exposure has been associated with liver cancer, immune system suppression and growth retardation in humans (especially children) (Gong et al., 2002, 2012; Turner et al., 2003, 2007). In addition, aflatoxin contamination of melon seed restricts its trade, especially to the European Union where this foodstuff is highly sourced as an alternative oilseed to groundnut. This high demand of melon seeds both locally in Nigeria and internationally, and the aflatoxin menace it faces continues to arouse interest on possible exposure control measures among its consumers. While there are several strategies to control exposure to aflatoxins, traditional processing has been shown to be simple and effective for aflatoxin reduction in some foodstuffs (Karlovsky et al., 2016).

Melon seeds are traditionally processed into several products such as melon ball snack ‘robo’, ‘egusi’ soup and the fermented condiment ‘ogiri’ (Bankole et al., 2010). Melon cake is a non-fermented, traditionally processed product from melon seeds in Nigeria and some parts of West Africa. It is a common snack (Ajuru and Okoli, 2013) for some tribes during traditional meetings and is mainly used as substitute for animal protein sources (e.g. meat and fish) during the preparation of “egusi” soup. The processing scheme for melon cake from shelled melon seeds is shown in Figure 1. Melon sauce is a side product obtained during the final step of melon cake processing and is mainly used for soup making. Traditional food processing (e.g. hand sorting and fermentation) has been shown to significantly reduce mycotoxin (e.g. aflatoxin) levels in maize during processing by up to 96 to 99% and 61 to 83%, respectively (Matumba et al., 2015; Okeke et al., 2015). Roasting groundnut and fermentation of Aspergillus flavus-contaminated melon seeds to ogiri were shown to reduce aflatoxin levels by about 10 times and 100%, respectively (Afolabi et al., 2015; Ogunsanwo et al., 1989). In spite of the wide consumption of melon cake and the reports of high mycotoxin contamination of melon seeds, there is limited evidence on the effects of traditional processing on mycotoxin levels in melon seed-based foods. As such, this study aimed to investigate the fate of aflatoxins during the processing of melon cake so as to determine whether traditional processing of melon seeds to melon cake and sauce reduces aflatoxin levels.

MATERIALS AND METHODS

Samples

Shelled melon seeds were purchased from local urban markets where this crop is sold in large quantities in Lagos State, Nigeria in September 2014. The bulk melon sample weighed about 1 kg. The sample was traditionally processed into melon cake by a frequent producer and consumer of the product according to Figure 1. Samples (10 g each) for analysis were collected from each of the
following stages in triplicates: bulk melon seeds, visibly bad (mouldy, discoloured and unhealthy-looking) seeds were removed, fine melon powder obtained from visible clean seeds, mushroom (bought from local market) added to thicken/bind the melon dough during the kneading step, molded melon cake obtained from the kneading process, cake sauce obtained after the boiling process, and the final product (boiled melon cake). The triplicate samples were composited and quartered to obtain representative samples for liquid chromatography tandem mass spectrometric (LC-MS/MS) analysis. All samples were ground to powder and along with cake sauce, were kept at -20°C prior to analysis.

### Determination of aflatoxin levels in food samples

Five grams of each representative sample were analyzed for the presence of aflatoxins (AFB₁, AFB₂, AFG₁ and AFG₂) by LC-MS/MS. The LC-MS/MS method including extraction and chromatographic separation details is as described by Malachova et al. (2014). Spiking and recovery details are as reported by Ezekiel et al. (2016).

### Data analysis

Data analysis was performed using SPSS® 17.0 (Windows version, SPSS, IL, USA). The percentage reduction of toxins from raw material to finished product was calculated.

### RESULTS AND DISCUSSION

Aflatoxins B₁, AFB₂ and AFG₁ were the only quantified aflatoxins in samples obtained from each stage during the processing of melon seeds into melon cake (Table 1). AFG₂ was not detected in the melon seeds used in this study unlike previous studies (Ezekiel et al., 2016; Somorin et al., 2016). The concentrations of aflatoxins in the starting material (melon seeds) and processed products as well as the overall reduction in aflatoxin types at the end of processing are given in Table 1. The levels of aflatoxins [AFB₁ (39.5 µg/kg), AFB₂ (3.5 µg/kg) and AFG₁ (1.97 µg/kg) and total aflatoxins (sum of AFB₁, AFB₂ and AFG₁; 44.9 µg/kg)] in raw melon seeds were significantly reduced by the various processing steps applied in the food processing. As indicated in Figure 1, hand sorting of visibly bad seeds reduced the total aflatoxin level in the bulk melon seed by 32.4%, while milling the seeds further reduced the total aflatoxin levels by 13.7%. The findings, which agree with previous reports on the effectiveness of sorting and milling in aflatoxin/mycotoxin reduction in maize (Bullerman and Bianchini, 2007; Matumba et al., 2015), confirm that these two processes are critical first-line measures towards the reduction of aflatoxin exposure during food processing. Perhaps, the substitution of automated sorting techniques equipped with UV/fluorescent sensors for hand sorting, which may be most feasible with up-scaling of this traditional melon seed processing method, may further reduce the toxin content in the starting material.

The absence of aflatoxins in the mushroom samples used during the preparation of melon cake confirms our previous report, which showed no regulated mycotoxins were present in mushrooms (Ezekiel et al., 2013). The addition of mushroom (a thickener) and condiments (for flavour and aroma) followed by a kneading step, which results in extracted oil, yielded a further reduction of 24.4% of the total aflatoxin level in the starting material. The toxin loss is most likely shared between the oil extract (Bordin et al., 2014) which we could not analyse and the additives (condiments). Many condiments (e.g. spices) have shown promise to reduce aflatoxin levels in food materials- e.g. the essential/volatile oils of turmeric were reported to decrease AFB₁ and AFB₂ levels by 99.9 and 99.6%, respectively (Ferreira et al., 2013). A further 23.3% reduction was recorded after the extended cooking (boiling) of the moulded cakes for 60 to 90 min, to leave a final 2.3 and 0.5 µg/kg total aflatoxin levels in the melon cake and cake sauce, respectively. This kind

### Table 1. Aflatoxin levels from raw materials (melon seeds) to their products (melon cake and sauce) and their percentage reduction.

| Materials                        | Aflatoxin B₁ | Aflatoxin B₂ | Aflatoxin G₁ | Total aflatoxin |
|----------------------------------|--------------|--------------|--------------|-----------------|
| Melon input                      | 39.5         | 3.5          | 1.97         | 44.9            |
| Mushroom input                   | —            | —            | —            | —               |
| Cake sauce                       | 0.125        | 0.2          | 0.15         | 0.48            |
| Melon cake                       | 1.74         | 0.43         | 0.15         | 2.32            |
| Melon cake + sauce               | 1.87         | 0.63         | 0.3          | 2.8             |
| Aflatoxin reduction (%)          | 95.3         | 82.0         | 84.8         | 93.8            |

Notes: ¹Total aflatoxins: Aflatoxin B₁, AFB₂ and AFG₁; ²Aflatoxin level in bulk melon/raw material; ³Aflatoxin level in mushroom; no aflatoxin detected; ⁴Sum of aflatoxin levels in melon cake and sauce because of their combined usage in soup preparation; ⁵Overall percentage reduction of aflatoxin levels due to processing; ⁶Values are LOD/2.
of extended cooking in the presence of liquid which contains spices may have resulted in the toxin decrease; a fact that agrees with the suggestions of Park et al. (2005) and Park and Kim (2006) for moderate reduction of aflatoxins under normal cooking and pressure cooking of rice. Overall and in view of the fact that the cake and sauce are usually combined in the soup making process, the percentage reduction for the aflatoxins influenced by the entire processing method was appreciably high (82 to 95% for AF$_B_1$, AF$_B_2$ and AFG$_{1,2}$; 94% for total aflatoxins) (Table 1). Traditional processing of melon seeds, which had AF$_B_1$ and total aflatoxins levels several times higher than the European Union regulated limits of 2 and 4 µg/kg, respectively, reduced aflatoxins levels below the regulated limits in the final products (melon cake and sauce) (AF$_B_1$ = 1.87 µg/kg; total aflatoxins = 2.8 µg/kg). This suggests that consumption of melon cake and sauce may not pose a high risk of exposure to aflatoxins.

**Conclusion**

Melon seeds are highly prone to aflatoxin contamination and, this study has shown that traditional processing of melon seeds to melon cake and sauce is able to reduce aflatoxin levels and may consequently reduce aflatoxin exposure among melon seed consumers. In view of the overwhelming toxicological evidence available for aflatoxins in literature and the increasing exposure evident in sub-Saharan Africa, which cannot be attributed only to maize and groundnut (Abia et al., 2013; Ezekiel et al., 2014), it is recommended that aflatoxin mitigation approaches to lower human exposure via consumption of contaminated foods be adopted, from the pre-harvest through post-harvest to the food processing stage.

**CONFLICT OF INTERESTS**

The authors have not declared any conflict of interests.

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