A Neural Network Accelerator to Avoid Inference Inaccuracy

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A Neural Network Accelerator to Avoid Inference Inaccuracy

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Abstract: Artificial neural networks (ANNs) have demonstrated their superiority over traditional computing architectures in tasks such as pattern classification and learning. While ANNs demonstrate high prediction accuracy, they do not measure uncertainty in predictions, and hence they can make wrong predictions with high confidence, which can be detrimental for many mission-critical applications. In contrast, Bayesian neural networks (BNNs) naturally include such uncertainty in their model. Unlike ANNs, where the synaptic weights are point estimates (single-valued), in BNNs, the weights are represented by probability distributions (e.g., Gaussian distribution). This makes the hardware implementation of BNNs challenging since on-chip Gaussian random number generators (GRNGs) based on silicon complementary metal oxide semiconductor (CMOS) technology are area and energy inefficient. Stochastic switching in memristors can be used to build probabilistic synapses but with very limited tunability. Additionally, memristor technology rely heavily on CMOS-based peripherals to emulate neurons. Here we introduce three-terminal memtransistors based on two-dimensional (2D) materials, which can emulate both probabilistic synapses as well as reconfigurable neurons. The cycle-to-cycle variation in the programming of the 2D memtransistor is exploited to achieve GRNG-based synapses,
whereas 2D memtransistor based integrated circuits are used to obtain neurons with hyperbolic tangent and sigmoid activation functions. Finally, memtransistor-based synapses and neurons are combined in a crossbar array architecture to realize a BNN accelerator and the performance is evaluated using the IRIS data classification task.

Introduction

Machine learning has seen unprecedented growth and success in the recent years owing to the development of artificial neural networks (ANNs). By mimicking the biological neural architecture and employing deep learning algorithms, ANNs have demonstrated notable advantages over standard computing methods for tasks such as image classification, facial recognition, data mining, weather forecasting, and stock market prediction [1-5]. While ANNs offer high performance, especially in terms of high prediction accuracy, they often suffer from overfitting due to lack of generalization as they do not model uncertainty. Large datasets and various regularization techniques are often required to reduce overfitting in ANNs [6]. However, this can limit the use of ANN in applications where the data is scarce. Additionally, uncertainty estimation is important in applications like autonomous driving, and medical diagnosis, where machine learning must be complemented with uncertainty-aware models or human intervention [7, 8]. The integration of probabilistic computing paradigms with ANNs allows regularization and enables us to model uncertainty in predictions [9-12]. This is achieved in Bayesian neural networks (BNNs) by incorporating Bayes theorem to the traditional neural network scheme [12, 13]. BNNs are capable of modelling uncertainty and avoiding overfitting, while working well with small datasets [14]. In fact, BNNs are extremely powerful as they represent an ensemble model, which is equivalent to the combinations of numerous ANNs, but with a small number of parameters.
Unlike ANNs, where the synaptic weights are point estimates (single-valued), in BNNs, the weights \( W \) are represented by probability distributions, as shown in Fig. 1. According to the Bayes theorem, these weights are given by posterior probability distributions given by Eq 1.

\[
P(W|D) = \frac{P(D|W) \cdot P(W)}{P(D)} \tag{1}
\]

Here, \( D \) is the training data, \( P(W|D) \) is the posterior distribution, \( P(D|W) \) is the likelihood, \( P(W) \) is the prior, and \( P(D) \) is the evidence. The true posterior distribution is untraceable in BNNs and hence, methods such as variational inference [12] and Markov chain Monte Carlo (MCMC) sampling [15] are used to approximate the posterior distribution. Variational inference is typically preferred due to better convergence and scalability compared to MCMC [16]. In the variational inference method, \( P(D|W) \) is estimated using a family of variational posterior distributions (typically Gaussian distributions), \( q(W; \theta) \), where \( \theta \) represents the variation parameters. For a Gaussian distribution, the variation parameters are its mean and standard deviation i.e., \( \theta = \mu, \sigma \).

The estimation is performed by minimizing the Kullback-Leibler divergence between \( P(D|W) \) and \( q(W; \theta) \). In the training phase, for each synapse, \( \mu \) and \( \sigma \) are learned using the traditional backpropagation method [12]. Here, \( \sigma \) represents the uncertainty introduced by each synapse. To
perform inference using a BNN, multiple forward passes of the trained network is evaluated. During each forward pass, each of the Gaussian weight distributions are sampled once. The output of the network \((y)\) is obtained by averaging the outputs of these forward passes obtained by sampling the weight distributions (Eq. 2). It can be approximated by drawing \(S\) Monte Carlo samples and finding its mean given by Eq. 2.

\[
y = E_{q(W, \theta)}[g(x|W)] \approx \frac{1}{S} \sum_{i=1}^{S} g(x|W^i)
\]  

[2]

Here, \(x\) is the input, \(g\) is the transfer function of the neural network and \(W^i\) represents the \(i^{th}\) Monte Carlo weight sample.

Over the years we have witnessed the development of neural network accelerators aimed at improving the size, energy consumption, and speed of neural networks, especially for edge computing applications [17-19]. Since the training process in neural networks is energy and resource intensive, these works typically rely on off-chip training and on-chip inference. Hence, BNN accelerators have also mostly focused on implementing Bayesian inference on-chip [16, 20-24]. A crucial component of the BNN accelerator is an on-chip Gaussian random number generator (GRNG)-based synapse that can sample weights from a Gaussian distribution. Additionally, a BNN requires a circuit to implement a neuron, i.e., to perform the multiply and accumulate (MAC) operation and the neural activation. BNN implementations based on Si complementary metal oxide semiconductor (CMOS) and field-programmable gate array (FPGA) typically require elaborate hardware for GRNGs, MAC operation, and the activation function, rendering them area and energy inefficient [16, 20, 21]. Moreover, these demonstrations are based on the von-Neumann architecture with separate memory and logic units, requiring frequent shuttling of data between
the two. BNN accelerators based on emerging and non-von Neumann memristive and spintronic synapses utilize cycle-to-cycle variability in switching to generate Gaussian random numbers (GRNs) [22-24]. However, these GRNG-based synapses are limited to $\mu=0$ and $\sigma=1$ and require extensive CMOS-based peripherals circuitry to obtain unrestricted $\mu$ and $\sigma$ values. For example, multiplication and addition operations are used to transform $N(0,1)$ to $N(\mu, \sigma) = \sigma \times N(0,1) + \mu$.

Finally, two-terminal memristors also lack the capability to emulate neurons for the activation functions. Therefore, energy and area efficient acceleration of BNNs will benefit from a standalone hardware platform, which can offer both neurosynaptic functionalities as well as programmable stochasticity.

In this work, we introduce three-terminal memtransistor technology based on two-dimensional (2D) monolayer MoS$_2$ offering all computational primitives needed for a BNN accelerator. First, we realize an ultra-low power GRNG-based synapse by exploiting the cycle-to-cycle variability in programming/erasing operation in the 2D memtransistor. Next, using a circuit comprising of two memtransistors we achieve reconfigurable $\mu$ and $\sigma$. Activation functions such as hyperbolic tangent (tanh) and sigmoid are also realized using the 2D memtransistor-based circuits. Finally, we demonstrate a crossbar array architecture in order to implement on-chip BNN inference. Furthermore, the entire network is simulated using LTSpice.

2D memtransistor

The schematic of a 2D memtransistor is shown in Fig. 2a (Supplementary Fig. 1a shows the optical image). This 2D memtransistor has a local back-gated geometry, where, atomic layer deposition grown 50 nm Al$_2$O$_3$ is used as the gate dielectric and TiN/Pt is used as the local gate.
electrode (see Methods section for details on fabrication). This geometry (similar to the top-gated geometry) enables independent modulation of each memtransistor and the development of circuits necessary for a BNN. Note that we have used monolayer MoS$_2$ grown using metal organic chemical vapor deposition (MOCVD) described in our previous reports [25, 26]. The choice of MoS$_2$ as the element of memtransistor is motivated by recent demonstrations highlighting the technological viability of 2D materials [27-29] and their wide scale adoption in brain-inspired computing [30-34].

The transfer characteristics, i.e., drain current ($I_{DS}$) versus gate-to-source voltage ($V_{GS}$) for different drain-to-source voltage ($V_{DS}$) of 1 V for 250 MoS$_2$ memtransistor are shown in Fig. 2b.
Fig. 2c and Fig. 2d show the distributions of threshold voltage ($V_{TH}$) and $I_{DS}$, respectively, extracted from the transfer characteristics. Here, $I_{DS}$ is extracted at $V_{GS} = 2$ V and $V_{DS} = 1$ V, and $V_{TH}$ is extracted using the constant-current method, at 0.1 nA.µm$^{-1}$. The device-to-device variation is seen to be low, with variation in $V_{TH}$ ($\sigma_{V_{TH}}$) of 0.15 V.

The MoS$_2$ memtransistor offers analog and non-volatile charge-trap memory. The MoS$_2$ memtransistor can be programmed i.e., the threshold voltage (conductance) of the device can be decreased (increased) by applying a program pulse to the back-gate with a large negative voltage ($V_p$). Fig. 2e demonstrates the post-programmed transfer characteristics of a MoS$_2$ memtransistor for $V_{DS} = 0.1$ V, measured after programming with different $V_p$. Similarly, MoS$_2$ memtransistor can be erased i.e., the threshold voltage (conductance) of the device can be increased (decreased) by applying an erase pulse to the back-gate with a large negative voltage ($V_E$), as shown in Supplementary Fig. 1b. A pulse duration ($t_p$) of 100 µs is used for both programming and erasing. The dependence of programming and erasing, on $t_p$ is shown in Supplementary Fig. 1c and Fig. 1d, respectively. The non-volatile nature of the MoS$_2$ memtransistor is shown in Fig. 2f, where the retention characteristics for 5 different conductance states are demonstrated for 2000 s. The working principle of this analog and non-volatile memory has been described in detail in our earlier report [32].

Gaussian random number generator-based synapse

BNN accelerators rely on techniques such as cumulative density function inversion, central limit theorem (CLT)-based approximation, and the Wallace method to generate standard GRNs [16, 20, 21]. These methods typically require linear feedback shift registers, multipliers, and adders,
involving numerous transistors to implement the GRNGs, rendering them area and energy inefficient. In contrast, here we use cycle-to-cycle variation in the programmability of our MoS$_2$ memtransistor to generate GRNs. While cycle-to-cycle variation is undesirable for traditional computing, it can be exploited to reduce the design complexity of a BNN accelerator [22, 23, 35]. To demonstrate the effect of programming variation, we use dynamic programming on 40 MoS$_2$ memtransistors, where we measure the transfer characteristics with different $V_{GS}$ sweep ranges. To evaluate the effect of $V_P$ ($V_E$), the maximum positive (negative) $V_{GS}$ is fixed at +2 V (-2 V), while the maximum negative (positive) $V_{GS}$ is stepped from -3 V to -13 V (3 V to 13 V). As shown in Fig. 2g, high $V_P$ and $V_E$ (±13 V) increases the device-to-device variation (post programming/erasing). High $V_P$ and $V_E$ (beyond ±7 V) results in significant $V_{TH}$ shift (see Supplementary Fig. 2), while also increasing $\sigma_{V_{TH}}$, as shown in Fig. 2h. This increase in device-to-device variation for high $V_P$ and $V_E$ is also accompanied by an increase in the cycle-to-cycle variation.

To utilize the cycle-to-cycle variation, the gate of a MoS$_2$ memtransistor is subjected to successive erase-program-read pulse cycles with $V_E = 13$ V, $V_P = -13$ V, and read voltage ($V_R$) of 0 V as shown in Fig. 3a. The corresponding $V_{DS}$ values were 0, 0 and 0.1 V, respectively. The conductance ($G$) of the memtransistor, measured at each read step, is shown in Fig. 3b for 200 cycles. As evident from the histogram shown in Fig. 3c, $G$ follows a Gaussian distribution, with mean, $\mu_G = 3.5$ nS and, standard deviation, $\sigma_G = 0.9$ nS. The quantile-quantile (Q-Q) plot of $G$ further confirms the Gaussian distribution. The quantiles of $G$ (represented using circles) are plotted against the theoretical quantiles from a Gaussian distribution as shown in Fig. 3d. As expected, it closely follows a straight line. Note that the slope of the Q-Q plot represents $\sigma_G$ and $G$ corresponding to
quantile 0 represents $\mu_G$. Further characterization of 2D memtransistor-based GRNG has been done in our previous report [36]. Nevertheless, MoS$_2$ memtransistors are used to generate a physical random variable that samples analog conductance values from a Gaussian distribution i.e., $G \sim N(\mu_G, \sigma_G)$. Moreover, the MoS$_2$ memtransistor can be used as a synapse, which scales the input by its synaptic weight. If input is applied as voltage to the drain terminal of the memtransistor, the output current is scaled by $G$, i.e., $I_{DS} = G \cdot V_{DS}$, as shown in Fig. 3a. Therefore, by combining the cycle-to-cycle variation in $G$ with the synaptic functionality of the memtransistor, we are able to realize a GRNG-based synapse.
Note that to implement a BNN accelerator, it’s important to tune both $\mu_G$ and $\sigma_G$ of the GRNG-based synapse independently. $\mu_G$ and $\sigma_G$ can be tuned by modulating $V_P$ in the erase-program-read pulse cycle, as shown in Fig. 3e. However, $\mu_G$ and $\sigma_G$ are found to be coupled, and the coefficient of variation ($C_v = \mu_G/\sigma_G$) depends on $V_P$, as shown in Fig. 3f. A similar trend is seen in $\mu_G$, $\sigma_G$ and $C_v$ as a function of $V_E$, as shown in Supplementary Fig. 3. This dependence of $\mu_G$, $\sigma_G$ and $C_v$ on $V_P$ and $V_E$ is demonstrated across multiple memtransistors in Supplementary Fig. 4.

Fig. 4a shows the design of our GRNG-based synapse with independent control over its $\mu$ and $\sigma$, using two MoS$_2$ memtransistors, $T_+$ and $T_-$. While prior demonstrations rely on additional mathematical manipulations of the generated GRNs to establish control over their $\mu$ and $\sigma$, we are able to achieve it without any additional manipulations or circuitry [22-24, 35]. It is common practice in neural network accelerators to use two devices per synapse in order to map both positive and negative weights [37]. Here, the input to the synapse, $V_{in}$ is applied as $+V_{in}$ and $-V_{in}$ to $T_+$ and $T_-$, respectively, as shown in Fig. 4a. The current at the output node ($I_{out}$) is then given by sum of currents through $T_+$ and $T_-$ i.e., $I_{T_+}$ and $I_{T_-}$, according to the Kirchhoff’s current law (KCL) given by Eq. 3.

$$I_{out} = I_{T_+} + I_{T_-} = G_+.V_{in} - G_-.V_{in} = (G_+ - G_-).V_{in} = G_{\text{eff}}.V_{in}$$

[3]

Here $G_+$ and $G_-$ are the conductance of $T_+$ and $T_-$ respectively and $G_{\text{eff}}$ is the effective conductance of the synapse. While the conductance of a device is always positive, by modulating $G_+$ and $G_-$, using $V_{G_+}$ and $V_{G_-}$ (by applying different $V_P$), we can obtain both positive and negative $G_{\text{eff}}$. Here, we use $V_P$ to modulate $G_+$ and $G_-$ as $V_P$ shows better linearity and lower device-to-device variation compared to $V_E$ in GRN generation (see Supplementary Fig. 4). To control $\mu_{G_{\text{eff}}}$ and $\sigma_{G_{\text{eff}}}$, $T_+$ is subjected to successive erase-program-read pulse cycles, while $T_-$ is programmed to a given state.
and subsequently only read, using the waveforms shown in Fig. 4b. This results in $G_+$ being drawn from a Gaussian distribution, with $\mu_{G+} = 5$ nS and $\sigma_{G+} = 0.49$ nS i.e., $G_+ \sim N(5, 0.49)$ nS and $G_-$ having a constant value of $\approx 8.89$ nS, as shown in Fig. 4b. $G_{\text{eff}}$ is expected to be drawn from a distribution with $\sigma_{G_{\text{eff}}} = \sigma_{G+}$ and $\mu_{G_{\text{eff}}} = \mu_{G+} - G_-$. This is confirmed by our measurements as shown in Fig. 4c, $G_{\text{eff}} \sim N(-3.9, 0.49)$ nS. Note that, $G_-$ is not perfectly constant due to the presence of random telegraph fluctuations. However, the fluctuations were found to have a standard deviation of 0.06 nS, making its contribution negligible. The histograms and Q-Q plots of $G_+, G_-$, and $G_{\text{eff}}$ are shown in Supplementary Fig. 5.

Fig. 4d shows the independent control of $\mu_{G_{\text{eff}}}$ for constant $\sigma_{G_{\text{eff}}}$ using the GRNG-based synapse. Here, $T_+$ is subjected to the same erase-program-read cycle, to obtain constant $\sigma_{G_{\text{eff}}}$, whereas $T_-$ is programmed to different states (using $V_P$) to tune $\mu_{G_{\text{eff}}}$.
4e shows the independent control of $\sigma_{G_{\text{eff}}}$ for constant $\mu_{G_{\text{eff}}}$. In order to modulate $\sigma_{G_{\text{eff}}}$, $\sigma_+\text{ is changed by applying different erase-program-read cycles (different } V_p\text{) to } T_+$. Since this leads to an unfavorable change in $\mu_{G_+}$, $T_-$ is reprogrammed to account for the change in $\mu_{G_+}$, to maintain a constant $\mu_{G_{\text{eff}}}$. 

In a synapse, the distribution of $I_{\text{out}}$ is expected to scale linearly with $V_{\text{in}}$, as given by Eq. 4.

$$I_{\text{out}} = G_{\text{eff}} \cdot V_{\text{in}} = N(\mu_{G_{\text{eff}}}, \sigma_{G_{\text{eff}}}) \cdot V_{\text{in}} = N(\mu_{G_{\text{eff}}}, V_{\text{in}}, \sigma_{G_{\text{eff}}}, V_{\text{in}}) = N(\mu_{I_{\text{out}}}, \sigma_{I_{\text{out}}})$$  \[4\]

This is demonstrated in Fig. 4f, where $\mu_{I_{\text{out}}}$ and $\sigma_{I_{\text{out}}}$ show linear dependence with respect to $V_{\text{in}}$.

The output characteristics of a MoS$_2$ memtransistor is shown in Supplementary Fig. 6 for positive and negative $V_{\text{DS}}$. While the current is highly non-linear and asymmetric for large $\pm V_{\text{DS}}$ values, it is seen to be sufficiently linear and symmetric between $\pm 0.1$ V. Hence, we limit the maximum $V_{\text{in}}$ to 0.1 V. The low $V_{\text{in}}$ allows us to operate the synapse with extremely low currents, as shown in Fig. 4f, offering significant energy efficiency. Overall, we demonstrate independent control over $\mu_{G_{\text{eff}}}$ and $\sigma_{G_{\text{eff}}}$ to implement a GRNG-based synapse with just two MoS$_2$ memtransistors resulting in significant area and energy efficiency.

**Neurons with modified hyperbolic tangent activation function**

The hardware for activation function in neural accelerators is generally realized using standard CMOS-based analog and digital components, and hence these implementations do not utilize the advantages offered by emerging materials [37]. Moreover, hyperbolic tangent (tanh) and sigmoid functions are highly non-linear, significantly complicating their hardware demonstration [38]. We demonstrate a circuit for a modified tanh (m-tanh) activation function using two MoS$_2$ memtransistors (T1 and T2) as shown in Fig. 4g. The transfer function of the circuit i.e., output
voltage \((V_O)\) versus input voltage \((V_S)\) closely follows the tanh activation function as shown in Fig. 4h. The maximum of the m-tanh activation function is determined by the drain voltage \((V_{DD})\), and \(V_{DD}\) of 1 V results in the ideal tanh activation function. Here, \(V_S\) is applied to the gate of \(T_2\), while \(T_1\) is used as a resistive load. We use the charge-trap memory to program \(T_1\) to have the required resistance at zero gate voltage, eliminating the need for a constant gate bias. \(T_2\) is programmed to ensure that the m-tanh function passes through the origin. Note that when \(V_S = -3\) V, \(T_2\) operates in the off-state, i.e., \(T_1\) is more conductive than \(T_2\), resulting in \(V_O = -V_{DD}\), whereas for \(V_S = 3\) V, \(T_2\) operates in the on-state and becomes more conductive than \(T_1\), which results in \(V_O = V_{DD}\). Note that the m-tanh activation function can also be implemented using complementary \(n\)-type and \(p\)-type transistors as demonstrated in our previous report [39]. Additionally, modified sigmoid activation function can be realized by applying 0 V to the drain terminal of \(T_1\), as shown in Supplementary Fig. 7.

**Crossbar array architecture**

The crossbar array architecture is routinely used in neural network accelerators to perform the MAC operation of a neuron. Fig. 5a shows the circuit used to implement a portion of a BNN shown in Fig. 5b, where \(M=4\) input neurons are connected to \(N=1\) output neuron. Each input neuron is multiplied with their corresponding synaptic weight distributions and the resultants are summed at the output neuron (MAC operation). The resultant of MAC operation is passed through the m-tanh activation function, to obtain the output. To implement this on circuit, as shown in Fig. 5a, the conductance distribution of a synapse in the \(i^{th}\) row, \(j^{th}\) column and \(k^{th}\) layer \((G_{ij}^{(k)})\), given by the combination of \(G_{ij+}^{(k)}\) and \(G_{ij-}^{(k)}\) is modulated using \(V_{Gj+}^{(k)}\) and \(V_{Gj-}^{(k)}\) lines. Inputs to \(i^{th}\) row and \(k^{th}\) layer are applied as voltages \((\pm V_{i}^{(k)})\). The current through the \(j^{th}\) column, due to these synapses is then
The dot product of $V_{ij}^{(k)}$ and $G_{ij}^{(k)}$, according to KCL. To obtain a voltage proportional to this dot product, we use a sense transistor, as shown in Fig. 5a. The voltage-drop ($V_{S_{ij}}^{(k)}$) across this sense transistor is given by Eq. 5.
Here, $G_{S_j}^{(k)}$ is the conductance of the sense transistor, modulated using $V_{\text{sense}}^{(k)}$. Using $V_{S_j}^{(k)}$ allows us to seamlessly integrate the circuit for m-tanh activation function into the crossbar array as shown in Fig. 5a, to obtain the corresponding output ($V_{O_j}^{(k)}$). There are some non-idealities which are also accounted for. First, the synaptic weight distribution ($W_{ij}^{(k)}$) is mapped to the crossbar array by using a conductance scaling factor ($\alpha$) to obtained $G_{ij}^{(k)}$. Second, the denominator of $V_{S_j}^{(k)}$ (Eq. 5) presents a non-ideality, which can be expressed as the product of $\alpha$ and a non-ideality factor ($\gamma^{(k)}$).

By mapping the input ($x_i^{(k)}$) to $V_i^{(k)}$, using $\gamma^{(k)}$ as the scaling factor, ideal $V_{S_j}^{(k)}$ and $V_{O_j}^{(k)}$ can be obtained as shown in Eq. 6.

$$V_{S_j}^{(k)} = \frac{\sum_{l=1}^{M} V_i^{(k)} G_{ij}^{(k)}}{G_{S_j}^{(k)} + \sum_{l=1}^{M} G_{ij}^{(k)} ^{}}$$

[6a]

$$V_{O_j}^{(k)} = \tanh\left( V_{S_j}^{(k)} \right) = \tanh\left( \sum_{l=1}^{M} x_i^{(k)} W_{ij}^{(k)} \right)$$

[6b]

$G_{S_j}^{(k)}$ is used to make sure that each column of the crossbar array has the same $\gamma^{(k)}$. With this proposed scheme, we can evaluate the dot product between $x_i^{(k)}$ and $W_{ij}^{(k)}$ in the voltage domain and use the m-tanh activation function to obtain the ideal output, $V_{O_j}^{(k)}$. Note that this scheme is not limited to the implementation of a BNN and can be adopted to implement standard ANN crossbar arrays with tanh and sigmoid activation functions.
Neural network evaluation

We evaluate the performance of our BNN accelerator using the iris data classification task [40]. The iris dataset consists of the lengths and widths of both sepals and petals (shown in Fig. 5c) for three different iris flowers (50 each), namely Setosa, Versicolor, and Virginica. The dataset is represented using a scatterplot matrix as shown in Fig. 5d. To classify this dataset, we use a fully connected $4 \times 3 \times 3$ BNN i.e., it has an input layer with 4 neurons, one hidden layer with 3 neurons, and an output layer with 3 neurons. The dataset with 150 instances is divided into 105 for training and 45 for testing. *Bayes by Backprop* algorithm, with a Gaussian prior is used to train the synaptic weight distributions [12, 41]. The BNN is trained off-chip for 500 epochs as shown in Fig. 5e, to obtain train accuracy of 98.1 % and test accuracy of 97.78 %.

Fig. 5f shows the BNN accelerator used to classify the iris dataset. Here, the synapses are arranged in the crossbar array architecture. The weight distributions are mapped to conductance distributions using $V_{G_{ij}^+}$ and $V_{G_{ij}^-}$ with $\alpha = 10^{-9}$. Here, $V_E$ of 13 V and $V_R$ of 0 V is used, while $V_P$ is used to tune $G_{ij}^{(k)}$ and $G_{ij}^{(k)}$. $V^{(k)}$ is determined for each layer and multiplied with $x_i^{(k)}$ to obtain $V_i^{(k)}$. $V_{DD}$ of 1 V is used for the m-tanh activation circuit. Note that, at the output layer we do not use the tanh activation function. Instead, following Eq. 2, the $V_{Sj}^{(k)}$ is sampled $S=100$ times to obtain a distribution, and its mean is used to make the classification. Note that the distribution of $V_{Sj}^{(k)}$ at the output layer can be used to calculate the uncertainty in classification [42, 43]. The BNN accelerator in Fig. 5f is evaluated using LTSpice simulations, where we are able to obtain a test accuracy of 93.78 %. Here, we use resistors to implement the synapses. The other components are modeled using NMOS transistors. The dip in accuracy is observed due to the non-symmetric output.
of the m-tanh circuit (Fig. 4g). By implementing the tanh activation function using complementary
n-type and p-type transistors [39], the test accuracy of 97.78 % can be replicated. It is important
to evaluate the effect of device-to-device variation on the performance of the BNN. Fig. 5g shows
the effect of device-to-device variation on the testing accuracy. Here, the BNN is simulated with
a variation of up to 10 % in the synaptic weights and the testing accuracy is averaged over 10 runs.
While, we observe a decrease in the test accuracy, it is not seen to significantly impact the
operation of the BNN and an accuracy of ≈ 80 % is maintained for 10 % variation.

Conclusion
This work demonstrates the development of computational primitives needed for a BNN
accelerator, using 2D memtransistor. The cycle-to-cycle variation in the programming of the
memtransistor is exploited as a source of randomness and a circuit comprising of two such
memtransistors is used to obtain an ultra-low-power and stochastic synapse, which allows
sampling of both positive and negative weights from a Gaussian distribution with reconfigurable
mean and standard deviation. We also developed circuits to implement the modified hyperbolic
tangent and sigmoid activation functions based on the 2D memtransistors. Additionally, we
integrate these components into a crossbar array architecture to perform efficient MAC operations.
Finally, we develop a BNN accelerator to perform on-chip inference to classify the iris dataset and
benchmark using circuit simulations.
Methods

Device fabrication: Local back-gated MoS\textsubscript{2} memtransistors are fabricated using photolithography and e-beam lithography. Photo-lithography is used to define the back-gate islands. A p\textsuperscript{++} Si substrate is first spin coated with LOR 5A and baked at 180 °C for 120 s, and subsequently spin coated with SPR 3012 and baked at 95 °C for 60 s. Using Heidelberg MLA 150, the desired regions are exposed to 405 nm light. The exposed regions are developed using 1:1 CD 26 and DI water. To form the back gate islands, 20 nm TiN followed by 50 nm Pt is deposited through sputtering. 50 nm Al\textsubscript{2}O\textsubscript{3} gate dielectric is deposited using atomic layer deposition. Al\textsubscript{2}O\textsubscript{3} is etched from back gate contact regions using BCl\textsubscript{3} etch, where the etch region was defined by photolithography. Following this MOCVD MoS\textsubscript{2} is transferred onto this substrate and the MoS\textsubscript{2} transistors are fabricated as discussed in our previous reports [25, 39].

Electrical characterization: Lake Shore CRX-VF probe station and Keysight B1500A parameter analyzer were used to perform the electrical characterization at room temperature. The device-to-device variation measurements were performed using the FormFactor Cascade Summit 12000 semi-automated probe station.

Data availability: The datasets generated during and/or analyzed during the current study are available from the corresponding authors on reasonable request.

Code availability: The codes used for plotting the data are available from the corresponding authors on reasonable request.
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A.S conceived the idea and designed the experiments. A.S performed the experiments, analyzed the data. A.S and S.D discussed the results, agreed on their implications. All authors contributed to the preparation of the manuscript.

Competing Interest
The authors declare no competing interests

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