Transport of As (III) from Acidic Feed Solution through Supported Liquid Membrane Impregnated with Tri-n-dodecylamine and Recovery as As (V)

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The transport of As (III) via supported liquid membrane containing tri-n-dodecylamine (TDDA) as carrier in acidic medium has been studied. Various factors affecting the transport of As (III) were evaluated. The effects of acid concentration (HCl), metal ion concentration, carrier, and strippant (NaOH) concentration on transport of As (III) were thoroughly examined. Mathematical transport model was presented considering the formation of complex between TDDA, acid, and As (III) at feed membrane interface, then the diffusion of this complex through membrane, and finally dissociation of the complex in basic medium at strip membrane interface. The predicted results of this model strongly agree with experimental ones. The stoichiometry of complex was determined on the basis of slope analysis of plots. The mechanism of transport was determined by coupled co-ion transport mechanism, with H⁺ and Cl⁻ coupled ions. The optimized SLM was efficiently used for transport of As (III) from acidic feed solution into basic strippant NaOH and oxidized to less toxic form As (V) by adding H₂O₂.

1. Introduction

Arsenic is widely distributed element on the Earth crust generally as arsenic sulfide or as metal arsenates [1]. Arsenic is a toxic metal and occurs in the nature in various oxidation states like As (V), As (III), As (0), and As (-III). The hazardous effect is mainly related to its oxidation state. Arsenate As (V) and arsenite As (III) are the prominent form of inorganic arsenic in marine ecosystem, in which As (III) is more toxic. Chronic arsenic exposure is associated with many human health conditions, including skin lesions and cancers of the liver, lung, bladder, and skin. It is also associated with many noncancer health conditions, such as adverse reproductive outcomes, neurological disorders, and impaired cognitive development in children. Cardiovascular effects in human drinking arsenic-contaminated water include black foot disease, atherosclerosis, and cerebrovascular and ischemic heart disease. Exposure to arsenic through ground water has been a major public health problem in the USA, Canada, Mexico, Chile, Argentina, Hungary, Poland, China, Bangladesh, New Zealand, Japan, India, Taiwan, and Italy [2, 3].

Considering the toxic nature of arsenic, it is necessary to remove it from ecosystem and convert it into less toxic form As (V). Different techniques have been used for extraction of arsenic such as adsorption [4, 5], precipitation [6, 7], and solvent extraction [8]. All these conventional techniques have usually low extraction capability, time consuming, high capital and operating cost, and generation of secondary pollution problems. Among the new efficient methods for extraction of metal ions is supported liquid membrane. The technique comprises the applications of solvent extraction (high selectivity and distribution coefficient) at the same time enabling overcoming typical extraction’s drawbacks (loss of carrier due to emulsification and dispersion [9, 10]).
A considerable amount of work has been done for extraction of arsenic through liquid membrane using various organic carriers. Perez et al. [11] studied the transport of As (V) through supported liquid membrane, using trioctylphosphine oxide as a mobile carrier and Na₂SO₄ as a stripping agent. The recovery of 94% of As (V) was observed at optimal experimental conditions. Prapasawat et al. [12] separated As (III) and As (V) ions from sulfate feed solution via hollow fiber supported liquid membrane using Cyanex 923 as an extractant, with water as a stripping agent. The results showed that As (V) can be easily transported than As (III). Lothongkum et al. [13] reported the separation of mercury (II) and arsenic (III) from chloride media through hollow fiber supported liquid membrane with tri-n-octylamine as an extractant. It has been observed that extraction and recovery of mercury (II) and arsenic (III) were dependent upon the hydrochloric acid concentration in feed solution, carrier concentration, and strippant concentration. Kiani and Mousavi [14] used emulsion liquid membrane for extraction of As (V). The effect of various contributing factors like stirring speed, concentration of sulfuric acid in the external aqueous phase, concentration of sodium sulfate in the internal stripping phase, and the concentration of carrier in the membrane phase on the extraction efficiency of As (V) has been studied. Mafu et al. [15] observed the extraction of arsenic from real waste water using Aliquat 336 as a mobile carrier in liquid membrane and sodium hydroxide as a strippant. Approximately 98% arsenic was separated at optimum experimental conditions. Li et al. [16] examined the extraction of As (III) and As (V) across emulsion liquid membrane consisting of succinimide derivative (L113A) with HCl solution acting as the external phase. The effect of various parameters on the recovery arsenic was studied. More than 93.5% arsenic was recovered at optimal experimental conditions.

In our previous work, authors have successfully transported Ag⁺ and Ti⁴⁺ [17, 18] using various supported liquid membranes. This work is mainly focused on extraction of As (III) from liquid medium which is extremely hazardous and its removal is one of the challenges for third-world countries. After extraction of As (III) in stripping solution, it is then converted into less toxic As (V) for safe disposal. The oxidation of As (III) to As (V) was performed by addition of H₂O₂. The strippant NaOH has been envisaged to be involved in dissociating the complex and also providing basic medium for oxidizing As (III) to As (V). During this study, the possible transport mechanism, stoichiometry of chemical reaction during extraction, and the formation of various species during transport were also studied. Furthermore, the effect of various factors like acid concentration in feed solution, carrier concentration in membrane phase, and stripping phase concentration on transport study was first evaluated and then optimized for maximum recovery of arsenic.

### 1.1. Theoretical

The supported liquid membrane is synthesized by mixing an organic carrier tri-n-dodecylamine by dissolving in xylene and then supported in micro pores of polypropylene film. The resultant composition becomes hydrophobic in nature. The As (III) which is hydrophilic in nature cannot enter directly into hydrophobic liquid organic phase.

The HCl in aqueous feed solution is dissociated as follows:

\[ \text{HCl} + \text{H}_2\text{O} \rightleftharpoons \text{H}_3\text{O}^+ + \text{Cl}^- \] (1)

The organic carrier tri-n-dodecylamine (basic in nature due to lone pair of electron on N) may be represented as L and is protonated by H⁺ of the acid as LH⁺ at feed membrane interface:

\[ \text{L} + \text{H}^+ \rightleftharpoons \text{LH}^+ \] (2)

AsCl₃ in acid feed solution is converted to metal anionic complex AsCl₄⁻ [19]. During transport, the metal must exist in anion complex form [20]:

\[ \text{AsCl}_3(aq) + n\text{Cl}^-(aq) \rightarrow [\text{As(Cl)}_n]^{n+3} (aq) \] (3)

The cationic (LH⁺) (org) and anionic species [As(Cl)_n]^{n+3} (aq) then react at feed membrane interface and form the neutral complex as follows:

\[ n\text{LH}^+ (org) + [\text{As(Cl)}_n]^{n+3} (aq) \rightarrow [\text{(LH)}_n\text{As(Cl)}_n] (org) \] (4)

In [As(Cl)_n]^{n+3}, n in the subscript are the number of chloride and must be ≥4 while n in nLH⁺ are the number of protonated TDDA to neutralize the charge created on complex [As(Cl)_n]^{n+3} by changing the number of chloride ions. The subscript org represents organic phase while aq represents aqueous phase.

The complex (LH)_nAs(Cl)_n formed at feed membrane interface is extractable into liquid organic phase and diffuses from feed membrane interface to strip membrane interface. The complex at strip membrane interface is dissociated due to NaOH in the stripping phase as follows:

\[ (\text{LH})_n\text{As(Cl)}_n + n\text{NaOH} \rightarrow \text{As}^{3+} + n\text{H}_2\text{O} + n\text{Cl}^- + n\text{Na}^+ + n\text{L} \] (5)

After dissociation of the complex at strip membrane interface, the free carrier molecule (L) is available for another cycle and thus diffuses backward via liquid membrane phase towards feed membrane interface and again forms the complex. This cycle is repeated, until most of the As (III) from feed phase is transported to strippant phase. Figure 1 schematically shows the transport of As (III) through supported liquid membrane. The transport mechanism is of cotransport in which As (III) and co-ion is carried out in the same direction.

At 0.63 mol/dm³ of TDDA, most of the arsenic (III) is transported to strip phase. The equilibrium constant Kₐs of (4) for As (III) can be expressed as follows:

\[ kₐs = \frac{[\text{(LH)}_n\text{As(Cl)}_n]_{\text{org}}}{[\text{L}]_{\text{org}}[\text{H}^+]_{\text{aq}}[\text{As}^{3+}]_{\text{aq}}[\text{Cl}^-]_{\text{aq}}^{n+3}} \] (6)

The distribution coefficient λₐs expresses the distribution of As (III) between the liquid membrane and aqueous phases as
As \((\text{LH})_n\cdot \text{As(Cl}_3\) \(n\)

\[ \lambda_{\text{As}} = \frac{[\text{LH}]_n\cdot \text{As(Cl}_3\) \(n\)}{[\text{As}^{3+}]_{\text{aq}}} \quad (7) \]

\[ k_{\text{As}} = \frac{\lambda_{\text{As}}}{[\text{L}]_{\text{org}}[\text{H}^+]_{\text{aq}}[\text{Cl}^-]_{\text{aq}}} \quad (8) \]

and on rearranging of (8),

\[ \log J_\eta = \log y + \log T + n\log[\text{L}]_{\text{org}} + n\log[\text{H}^+]_{\text{aq}} + n\log[\text{Cl}^-]_{\text{aq}} + \log C_f \quad (10) \]

\[ \log J_\eta = \text{constant} + n\log[\text{L}]_{\text{org}} + n\log[\text{H}^+]_{\text{aq}} + n\log[\text{Cl}^-]_{\text{aq}} + \log C_f \quad (11) \]

The above equation (11) can be used for the stoichiometry of the complex formed at the feed membrane interface. This can be calculated by various means: one way is to keep \(T\), \([\text{Cl}^-]\), \([\text{L}]\), and \(C_f\) constant in (11) and plotting \(\log J_\eta\) versus \(\log[\text{H}^+]\), and the slope of the curve will give the “n” value for number of \(H^+\) ions in complex. Similarly, by plotting \(\log J_\eta\) versus \(\log[\text{L}]\), the slope of plot will give number of moles (n) of TDDA contributing in complex formation of As (III). After transport of arsenite into stripping phase, it is then oxidized to arsenate by addition of \(H_2O_2\). The feasible oxidizing conditions for arsenate are as follows.

\(HAsO_4^{2-}\) at pH 7-11 and \(AsO_4^{3-}\) at pH 12-14 [1, 22]. NaOH, the strippant, was responsible for providing the basic medium for this reaction.

The oxidation of As (III) with \(H_2O_2\) can be described as [23] follows:

\[ \text{As(OH)}_3 + H_2O_2 \rightarrow HAsO_4^{2-} + 2H^+ + H_2O \]

\[ \text{AsO(OH)}_2 + H_2O_2 \rightarrow HAsO_4^{2-} + H^+ + H_2O \quad (12) \]

2. Materials and Methods

2.1. Chemicals and Reagents. Analytical grade chemicals, AsCl\(_3\) of purity 99.99%, NaOH of purity 99%, organic carrier TDDA of purity ≥ 95%, xylene (99.5%), and HCl of purity 37% were purchased from Merck. Double distilled deionized water was used in all the experiments. All other chemicals used were of analytical or better grade.

2.2. Analytical Instruments. For determination of metal ion concentration in feed and strip solutions, atomic absorption spectroscopy technique (AAS) of Perkin Elmer model 400 was used. For measurement of pH, the pH meter of Metrohm model 827 was used. For viscosity measurement of various concentration of TDDA in xylene viscometer/rheometer of Brookfield LVDV-III was used.

2.3. Permeation Cell. The transport experiments of metal ion were carried out in two-compartment cell made of Perspex material as indicated in our previous study [18]. The volume capacity of each half cell of compartment had 250 cm\(^3\) and effective membrane area was 23.79 cm\(^2\). Each half cell was equipped with sampling port, synchronous motors, and pH electrode. The stirring speed of 1500 rpm [17] has already optimized for like permeation cell and carrier, so this stirring speed was used in all the transport study. All the experiments were performed at 25 ± 0.5°C. All the experiments were run in triplicate.
2.4. SLM Preparation and Transport Study. Celgard 2400 microporous polypropylene thin film (Hoechst Celanese USA) was used as a solid support for liquid organic carrier. The microporous polypropylene thin film (25 μm thickness) was having pore size of 0.02 μm and porosity of 38%. 8×6 cm rectangular pieces were prepared by cutting the polypropylene film. These pieces were soaked in predetermined concentration of TDDA in Petri dish for overnight. The excess amount of TDDA and other organic solvents were taken out by draining off the membrane for five minutes.

The membrane after impregnation with TDDA was tightly fixed between the two half cells of the compartment cell (the feed phase and the stripant phase). The two half cells were filled with 250 mL of predetermined concentration of feed and strip solutions. The solution was continuously stirred to overcome concentration polarization at the interfaces of feed and strip. Samples were taken after regular time interval from both feed and strip solutions and analyzed for metal ion concentration. The flux (J) was calculated as in our previous study [17].

3. Results and Discussion

3.1. Effect of Carrier Concentration. To evaluate the effect of carrier concentration on transport of As (III), various concentration of organic carrier (TDDA) ranging from 0.1261 mol/dm$^3$ to 1.1349 mol/dm$^3$ was used, while keeping the concentration of HCl at 0.75 mol/dm$^3$ and NaOH at 1.05 mol/dm$^3$. The variation in flux of As (III) due to carrier concentration is shown in Figure 2. This figure shows that maximum flux of As (III) is obtained at 0.63 mol/dm$^3$ of TDDA and beyond this concentration the extraction decreases. The maximum transport of As (III) at 0.63 mol/dm$^3$ of TDDA is as per proposed (2) and (4). More numbers of TDDA interact with H$^+$ by increasing the concentration of TDDA (L) and form LH$^+$, which on further reaction with [As(Cl$_3$)$_n$]$^{n^-}$ increases the concentration of complex (LH)$_n$ As(Cl$_3$)$_n$ and thus eventually increases the transport of As (III). The decrease in transport beyond 0.63 mol/dm$^3$ may be due to high viscosity of liquid membrane [21]. As maximum transport of As (III) is achieved at 0.63 mol/dm$^3$ of TDDA, hence it was considered the optimum concentration for further study to optimize other parameters.

For determination of the number of carrier molecules involved in the complex formation, (11) was used by plotting log [TDDA] versus log J$\eta$ (Figure 3), keeping temperature and HCl concentration constant in feed solution. The slope calculated of the plot is approximately 1, which indicates that one molecule of TDDA is involved in the transport of As (III) as well as in the complex formation.

3.2. Effect of HCl Concentration. To study the effect of acid concentration in feed solution on transport of As (III), various concentrations of HCl ranging from 0.25 mol/dm$^3$ to 0.95 mol/dm$^3$ were used, while keeping the concentration of carrier and strip phase (NaOH) constant at 0.63 mol/dm$^3$ and 1.05 mol/dm$^3$, respectively. Figure 4 indicates that as the concentration of HCl increases, the extraction of As (III) also increases and maximum flux of As (III) is achieved at 0.67 mol/dm$^3$ of HCl. This increase in extraction of As (III) is in favor of proposed (4), as by increasing acid concentration, more H$^+$ and Cl$^-$ interact with carrier molecule and enhance the complex formation. However, by further increasing the
HCl concentration beyond 0.67 mol/dm$^3$, the transport of As (III) decreases. The decrease in extraction of metal ions by SLM due to increase in acid concentration has been reported by some authors [18, 20] due to excessive amount of H$^+$ and Cl$^-$ in feed solution and forms the adduct complex \( \text{H}_n\text{AsCln}_n\text{Cl}_n \). Hence, for this transport, 0.67 mol/dm$^3$ of HCl was considered the optimum concentration to optimize subsequent parameters affecting transport of As (III).

To determine the amount of hydrogen taking part in the stoichiometry of complex, (11) was used by plotting log [HCl] versus log \( J \) (Figure 5) by keeping carrier concentration in membrane phase and temperature constant. Slope of the curve calculated is round about 1 that shows one H$^+$ takes part in the complex formulation. These slopes values “one” from Figures 3 and 1 confirm the formation of 1:1 complex between metal carrier and acid.

As the transport study concluded that one molecule of TDDA and H$^+$ is involved in the complex formulation of As (III), hence the complex formed during this extraction study may be LH$_n$AsCln$_n$ (this confirms that the “n” no. of chlorides in AsCln is four).

### 3.3. Effect of Strip Phase Concentration. The stripant has dual function. Firstly, the stripper performs significant role in transport of As (III), because it dissociates the complex at strip membrane interface and releases As (III) in strip solution as per (5). Secondly, NaOH provide the basic medium for the oxidation of As (III) to As (V). To investigate the effect of NaOH on extraction of As (III), various concentrations of NaOH ranging from 0.25 mol/dm$^3$ to 1.50 mol/dm$^3$ were used, while keeping the TDDA concentration as per optimized conditions at 0.63 mol/dm$^3$ and HCl concentration at 0.67 mol/dm$^3$. Linear relationship was found between the extraction of As (III) and NaOH concentration as reflected in (Figure 6). The increase in transport of As (III) by increasing the stripant concentration produces more OH$^-$ that enhances the dissociation of the complex and liberates more As (III) into strip solution. The maximum extraction of As (III) (99.45%) was observed at 1.05 mol/dm$^3$ of NaOH and on further increasing the extraction becomes constant indicated that no blocking or precipitate formation takes place by increasing stripant concentration as observed in our previous study [17]. The precipitate formation was blocked by adding H$_2$O$_2$ which oxidizes As(III) to less toxic As (V) and forming soluble complexes HAsO$_4$$^{2-}$ [1, 22].

For conversion of As (III) to As (V), H$_2$O$_2$ at concentration level of $10^{-7}$ mol/L was added to strip solution [23]. Since the stripping phase consists of OH$^-$, it has been reported that presences of these ions further improve the oxidation of As (III) to As (V) [22].

### 3.4. Effect of Metal Ion Concentration. To investigate the performance and transport capability of this SLM, various concentrations of As (III) ranging from 2.867 $\times$ 10$^4$ mol/dm$^3$ to 25.81 $\times$ 10$^4$ mol/dm$^3$ were used in feed solution and its flux was studied at optimized conditions, i.e., HCl concentration in feed solution at 0.75 mol/dm$^3$, TDDA concentration in membrane phase at 0.63 mol/dm$^3$, and NaOH concentration at 1.05 mol/dm$^3$. Figure 7 indicates that as the concentration of As (III) in feed solution increases, the flux also increases from 0.522 $\times$ 10$^{-10}$ mol/m$^2$s to 4.695 $\times$ 10$^{-10}$ mol/m$^2$s. This increase in flux is in accordance with (11) where flux \( J \) is directly proportional to feed concentration \( C_f \). This study further illustrates that no
metal loading of carrier TDDA takes place up to 25.81 × 10⁻⁸ mol/dm³ of As (III) in feed solution.

4. Conclusions
The study showed that this SLM can be potentially used for transport, removal, and separation of As (III) from their mixtures, as more than 99% of As (III) was recovered in strip solution at optimized conditions. Further, it can be converted to less toxic form As (V) by adding oxidant H₂O₂. The flux Jₐs(II) was increased by increasing carrier concentration up to 0.63 mol/dm³, and on further increasing the carrier concentration the transport of As (III) was decreased. The flux Jₐs(III) was also augmented by increasing HCl concentration in feed solution up to 0.067 mol/dm³ and then decreased.

The optimum condition for this SLM was found as: TDDA concentration in membrane phase at 0.63 mol/dm³, HCl concentration in feed solution at 0.67 mol/dm³, and NaOH concentration in strip solution at 1.05 mol/dm³.

Data Availability
The data used to support the findings of this study are included within the article.

Conflicts of Interest
The authors declare that they have no conflicts of interest.

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