In the present study, and for the waste valorization, *Moringa oleifera* seeds-removed ripened pods (SRRP) were used for papersheet production and for the extraction of bioactive compounds. Fibers were characterized by SEM–EDX patterns, while the phytoconstituents in ethanol extract was analyzed by HPLC. The inhibition percentage of fungal mycelial growth (IFMG) of the treated *Melia azedarach* wood with *M. oleifera* SRRP extract at the concentrations of 10,000, 20,000, and 30,000 µg/mL against the growth of *Rhizoctonia solani* and *Fusarium culmorum* was calculated and compared with fluconazole (25 µg). The produced papersheet was treated with the ethanol extract (4000, 2000, and 1000 µg/mL) and assayed for its antibacterial activity against *Agrobacterium tumefaciens*, *Erwinia amylovora*, and *Pectobacterium atrosepticum* by measuring the inhibition zones and minimum inhibitory concentrations (MICs). According to chemical analysis of *M. oleifera* SRRP, benzene:alcohol extractives, holocellulose, lignin, and ash contents were 7.56, 64.94, 25.66 and 1.53%, respectively, while for the produced unbleached pulp, the screen pulp yield and the Kappa number were 39% and 25, respectively. The produced papersheet showed tensile index, tear index, burst index, and double fold number values of 58.8 N m/g, 3.38 mN m²/g, 3.86 kPa m²/g, and 10.66, respectively. SEM examination showed that the average fiber diameter was 16.39 µm, and the mass average of elemental composition of C and O by EDX were, 44.21%, and 55.79%, respectively. The main phytoconstituents in the extract (mg/100 g extract) by HPLC were vanillic acid (5053.49), benzoic acid (262.98), naringenin (133.02), chlorogenic acid (66.16), and myricetin (56.27). After 14 days of incubation, *M. oleifera* SRRP extract-wood treated showed good IFMG against *R. solani* (36.88%) and *F. culmorum* (51.66%) compared to fluconazole, where it observed 42.96% and 53.70%, respectively. Moderate to significant antibacterial activity was found, where the minimum inhibitory concentration (MIC) values were 500, 650, and 250 µg/mL against the growth of *A. tumefaciens*, *E. amylovora*, and *P. atrosepticum* respectively, which were lower than the positive control used (Tobramycin 10 µg/disc). In conclusion, *M. oleifera* SRRP showed promising properties as a raw material for pulp and paper production as well as for the extraction of bioactive compounds.

*Moringa oleifera* Lam. (family Moringaceae) is a fast-growing and drought-resistant tree, native to the Indian subcontinent with multipurpose uses. Fruits of Moringa are three-sided pods with pendulous and linear shape, also, the pod generally has 250–450 mm long contains approximately 20 globular seeds.

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for coagulant of primary treatment of paper mill effluent. Acid activated from M. oleifera leaf was also prepared, which act as a good alternative adsorbent for dyes and heavy metal recoveries from aqueous solutions. Petals of M. oleifera were used as a mediated green synthesis of gold nanoparticles. Leaves and other parts from the tree were used as a source for antimicrobial and antioxidant agents as well as for pharmaceutical purposes. In livestock application, leaves and seeds of M. oleifera are used for animal nutrition, where they have many nutritional compounds such as oils, carbohydrates, vitamins, fatty acids, amino acids, lipid, and minerals and other chemical compounds.

Several bioactive compounds were isolated and identified from different parts of Moringa (leaves, seeds, bark, flowers, pods, and root) and were summarized in the review articles of Chhikara et al. and Trigo et al. Quercetin, myricetin glycosides, caffeoylquinic acid, coumaroylquinic acid, hydroxybenzoic acid, kaempferol, glucotropaeolin, glucosinulin, glucoraphanin, glucominoring, glucoiberin, glucosinolates, apigenin, luteolin, lutein, luteoxanthin, zeaxanthin, b-carotene and iso- carotenoids were identified as the main compounds in the extracts from moringa. Phenolic compounds from M. oleifera seed, including gallic acid, ellagic acid and kaempferol were observed good antioxidant activity.

For the production of pulp and paper from M. oleifera, there are little works from the literature, i.e., Kraft pulping yield of M. oleifera and M. concenensis (M. concenensis) stems showed satisfactory strength properties for wrapping and writing papers compared to those of conventional raw materials. Also, some investigations showed that the fiber characteristics such as fiber length and diameter of M. oleifera stem indicated that stem-wood from the middle and base was best suited for pulp and paper production, while among the collected stems from 1, 3 and 5 year olds Moringa oleifera, the fiber characteristics from 5 year old M. oleifera stem-wood showed the best suited for the production of pulp and paper.

To the best of our knowledge, this is the first work showing the value-added of Moringa seeds-removed ripened pods in the production of papersheet and as source for bioactive compounds for antibacterial and antifungal activities.

Materials and methods

Plant material and extract preparation of Moringa oleifera seeds-removed ripened pods. This study is compiled with relevant institutional, national, and international guidelines and legislation. This study does not contain any studies with human participants or animals performed by any of the authors, where Moringa oleifera Lam. seeds-removed ripened pods (SRRP) were collected from Alexandria, Egypt, 2020. The plant was identified at the Department of Forestry and Wood Technology, Faculty of Agriculture, Alexandria University and a sample was deposited (voucher number Zidan0077). The SRRPs were ground into powder and screened (size 40–60 mesh), and then 100 g of this powdered size were extracted with ethanol (200 mL) by soaking method for 3 days, where every day it was agitated at least three times for 5 min, and it should be noted that every day the amount of ethanol was replaced with the another amount (200 mL), therefore we used 600 mL ethanol for three days extraction. The extracted material was filtrated using Whatman filter paper no. 1 to get rid of residues and the dissolved extract was concentrated by evaporating the solvent using the rotary evaporator.

The antifungal activity of wood treated with M. oleifera (SRRP) extract. Two fungi Fusarium culmorum (Acc# MH352452), and Rhizoctonia solani (Acc# MH352450), were used for the bioassay. Melia azedarach wood specimens (2 × 1 × 0.5 cm), that autoclaved (121 °C for 20 min) and left to cool, were treated with M. oleifera SRRP extract at the concentrations of 10,000, 20,000, and 30,000 µg/mL. Each wood sample was received 100 µL from each concentration of M. oleifera SRRP extract. Petri dishes contained PDA media were inoculated with 5 mm-diameter of each fungus and the treated wood samples were put directly over the media at the opposite side of the fungus disc. The treated wood samples were compared with control treatment (autoclaved-ununtreated). The percentage of fungal inhibition was calculated with the formula of the inhibition percentage of fungal mycelial growth (IFMG %) = [(T0 – T1)/T0] × 100, where T0 and T1 are the average diameters (mm) of fungal colonies under the control and experimental treatments, respectively, after ensuring that the growth of fungi in control treatment, the measurement was done according to the previous works. The IFMG values were compared with the positive (25 µg of fluconazole) and negative (10% DMSO) controls.

HPLC analysis of extract. HPLC 1260 Infinity Agilent System (Agilent Technologies, Santa Clara, CA, USA) equipped with a Quaternary pump and a Zorbax Eclipse Plus C18 column (100 mm × 4.6 mm i.d.) operated at 30 °C was used to identify the phytochemical compounds in M. oleifera SRRP extract. Separation conditions can be found in previously published works. The following standard phytochemical compounds with HPLC grade (Sigma-Aldrich, St. Louis, MO, USA) were used; catechol, p-hydroxy benzoic acid, caffeine, chlorogenic acid, vanillic acid, caffeic acid, syringic acid, vanillin, p-coumaric acid, ferulic acid, benzoeic acid, rutin, ellagic acid, o-coumaric acid, salicylic acid, cinnamic acid, myricetin, quercetin, rosmarinic acid, naringenin and kaempferol.

Chemical analysis of M. oleifera SRP and Kraft pulping. Moringa oleifera SRP (Fig. 1a) was collected after the seeds were removed then cut into small pieces or flakes to be suitable for pulping (Fig. 1b). For chemical analysis, about 200 g of M. oleifera SRP were ground into fine powder then screened to obtain the size 40–60 mesh fraction. Extractives content (alcohol and benzene), holocellulose, insoluble lignin content and Ash content were measured according to T204, T249, T222 om88, and T211, respectively.

For Kraft pulping, 200-g oven-dried pieces of M. oleifera SRP were swelled for one day, filtrated, washed several time with hot water. Kraft pulping was conducted in stainless steel vessel with capacity 2 L under rotation in oil bath. The conditions used for pulping of M. oleifera SRP were: active alkalinity (11%), temperature...
(160 °C), reaction time (35 min) and the liquor ratio (liquid to M. oleifera SRRP ratio of 10:1). The solid residue was defibrated, washed with hot and cold water till neutral pH, and the resulted pulp (Fig. 1c) screened in a valley flat screen having 0.25 mm slots. The screened unbleached pulp yield, Kappa number of unbleached pulp, the CSF Freeness of Pulp, and the Residual alkali were determined.

Papersheet forming (Fig. 1d) was carried out followed with our previous works, where the pulp with standard papersheet samples (200 cm²) with grammage of about 60 g/m² were obtained. Papersheets were made and tested for the strength properties according to TAPPI test methods T218 and T220. The papersheets were tested for tensile resistance T404, tear strength T414, bursting strength T405 and double fold T423. Analysis of physical strength of pulp was performed according to TAPPI standard methods with sheets standard 60 g/m². All the experimental works were performed in triplicate.

Examination of the produced paper sheets via scanning electron microscopy (SEM). The produced papersheets (Fig. 1d) from M. oleifera SRRP pulp were studied by scanning electron microscopy (SEM), attached with energy dispersive spectrometry (EDX), JFC-1100E ion sputtering device (model JEOL/MP, JSM-IT200 Series, Japan) with acceleration voltage of 20.00 kV to show the elemental composition and diameter of the fibers from three points and the average was taken. The measurements were taken from three parts of the paper sheets.

In vitro antibacterial evaluation of treated-papersheets with the extract. Discs with approximate dimension of 1 × 1 cm were cut from the M. oleifera SRRP pulp paper treated with three concentrations (4000, 2000, and 1000 µg/mL) from M. oleifera SRRP extract as well as the control treatment (DMSO 10%). Three plants pathogenic bacteria Agrobacterium tumefaciens (acc# MG706145), Erwinia amylovora (acc# LN876573) and Pectobacterium atrosepticum (acc# MG706146), were used for the antibacterial activity and were previously...
identified through molecular identification. The agar disc diffusion method was employed for antibacterial activity determination of the extract by recording the inhibition zone. All tests were performed in triplicate. Also, micro-dilution method with serial concentrations of 32–1000 µg/mL was measured and compared with the control (Tobramycin 10 µg/disc).

Statistical analysis. Tensile index, burst index, tear index, double fold number, brightness and optical measurements from the tested papersheet produced from *M. oleifera* SRRP pulp paper were recorded as mean ± SD from three measurements. The measurements of antifungal and antibacterial activities were statistically analyzed with one way ANOVA using SAS system and comparisons among the means were recorded using LSD test at an alpha value of 0.05.

Compliance with ethical standards. This study is complied with relevant institutional, national, and international guidelines and legislation. “This study does not contain any studies with human participants or animals performed by any of the authors”.

Results and discussion

Chemical characterization of *M. oleifera* SRRP and unbleached pulp properties. Chemical characteristics of *M. oleifera* SRRP and the produced unbleached pulp are shown in Table 1. The level of holocellulose content in *M. oleifera* SRRP is 64.94%, which indicates that it would be good sources of cellulose and hemicellulose. Furthermore, this content is well-compared with those reported by other studies, where the holocellulose content in *M. oleifera* stem was 65.5%. While it was lower than those from other non-woody materials, i.e., Sorghum bicolor stalks (71.0%) and Musa sapientum (73.4%), M. paradisiaca and Tithonia diversifolia (71.60%), bamboo (70.50%), Tunisian Alfa stems (68.2%), Date palm rachis (74.8%) and Hesperaloe funifera (76.5%), Cotton stalks (72.9%), Canola straw (77.5%) and Luffa cylindrica (81.1%), Arundo donax (70.2%) and, and flax plant (70%) while it was higher than those from Zea mays stalks (62.33%) and Sorghum bicolor stalks (63.40%), lotus leaf stalks (53.8%) and Posidonia oceanica (61.8%).

Comparing to the woody materials, holocellulose content in *M. oleifera* SRRP was lower than the amount present in Paulownia elongata wood (75.74%), Pinus pinaster wood (69.6%), Albizia lebbeck wood (78.60%), Eucalyptus globulus wood (80.5%) and A. donax wood (67.4%). Leucaena diversifolia wood (77.9%) and depithed Bagasse (72.38%). While it was higher than from those of Prospolis alba wood (63.6%), E. camaldulensis wood (56%) and Meryta sinclairii wood-branch (61%) and woods from Bougainvillea spectabilis (54.56%), Ficus altissima (54.73%), and E. elastica (53.37%).

Lignin content (25.66%) in *M. oleifera* SRRP was lower than from the reported in *M. oleifera* stem (20.5%). While it was equal to those found in lotus leaf stalks (25.4%), and were higher than those from rice husks (21.98%), rice hulls (20.44–23.3%) and sugar beet (17.67%), stalks of Zea mays (19.9–20.1%), Sweet sorghum (21%), Corn stover (19%), Tall fescue (14.0%), and Miscanthus giganteus (17.8%), Bamboo (24.5%), H. funifera (7.3%), Cotton stalks (21.4%) and, Canola straw (20.0%) and Luffa cylindrica (15.2%) and Kenaf (12.7%) and Wheat straw (19.6%) and A. donax (22.3%) and, flax plant (6.8%) and depithed Bagasse (20.03%) Bagasse (23.3%) and Cynara cardunculus stalks (16–19%) and Miscanthus × giganteus stalks (13%) and, while it was lower than amount from Nut shells (30–40%).

The content of lignin from *M. oleifera* SRRP was in the range of hardwood species (25–35%) i.e., in *Albizia lebbeck* wood (25.14%) and lower than those from Date palm rachis (27.2%) and, Posidonia oceanica (29.8%). Compared to woody plant materials, it was lower than those from *Pinus pinaster* (26.2%) and, A. donax (26.0%) and, *E. camaldulensis* (27%) and, and higher than those from *E. globulus* (20.8%) and *Leucaena diversifolia* (19.1%) and, *P. alba* (19.3%) and *M. sinclairii* (23%) and, *M. oleifera* SRRP (1.53%) was lower than the amount in stem (3.5%) while the Alcohol-benzene solubility (7.56%) was higher from the measured in the stem (3.16%).

The unbleached *M. oleifera* SRRP pulp (Table 1) showed the following properties; Freeness (300 mL CSF), screen pulp yield (39%), Kappa number (25), and the residual alkali (13.4 g/L). Compared to other study, the

| Parameter measured                  | Value                |
|-------------------------------------|----------------------|
| Chemical analysis of Moringa raw material |                      |
| Benzene: alcohol extractives        | 7.56 ± 0.01%         |
| Holocellulose                       | 64.94 ± 0.01%        |
| Insoluble lignin                    | 25.66 ± 0.57%        |
| Ash                                 | 1.53 ± 0.05%         |
| Unbleached pulp                     |                      |
| Freeness                            | 300 mL CSF           |
| Screen pulp yield                   | 39 ± 1%              |
| Kappa number                        | 25 ± 1               |
| Residual alkali                     | 13.4 ± 0.1 (g/L)     |

Table 1. Chemical composition of *M. oleifera* SRRP and unbleached pulp. Values are presented as mean ± SD. SD Standard deviation.

![Table 1](https://doi.org/10.1038/s41598-021-98415-9)
and 55.79 ± 1.01%, respectively. The tensile index (58.8 N m/g) was higher than that from the papersheet produced from refined unbleached Kraft pulp from M. oleifera SRRP, where the tensile index (58.8 N m/g), tear index (3.38 mN m²/g), burst index (3.86 kPa m²/g), double fold number (10.66), brightness (32%) and opacity (67%).

Table 2. Mechanical and optical properties of the produced papersheet from M. oleifera SRRP pulp. * Values are presented as mean± SD. SD Standard deviation.

| Mechanical properties | Optical properties |
|-----------------------|-------------------|
| Tensile index (N m/g) | Tear index (mN m²/g) | Burst index (kPa m²/g) | Double fold number (N) | Brightness (%) | Opacity (%) |
| 58.8 ± 0.1 a | 3.38 ± 0.005 | 3.86 ± 0.01 | 10.66 ± 0.57 | 32 ± 1 | 67 ± 1 |

Mechanical and optical properties of papersheets. Table 2 shows the mechanical and optical properties of the produced papersheet from M. oleifera SRRP pulp, where the tensile index (58.8 N m/g), tear index (3.38 mN m²/g), burst index (3.86 kPa m²/g), double fold number (10.66), brightness (32%) and opacity (67%).

The tensile index value (58.8 N m/g) was higher than those reported from papersheet manufactured from pulps of rice straw (38.0–55.2 N m/g), flax material (42.66 N m/g), and oil palm empty fruit bunches pulp (20.4 N m/g). While it was lower than from the papersheet produced from depithed Bagasse pulp (60 N m/g). The tear index value (3.38 mN m²/g) was lower than from papersheets manufactured from pulps of rice straw (6.49–7.49 mN m²/g), depithed Bagasse (5.0 mN m²/g), flax plant (4.33 mN m²/g) and palm oil empty fruit bunches (7.20 mN m²/g), while it was partially equal to the measured from wheat straw (3.86 mN m²/g) and higher than of sunflower stems (2.04 mN m²/g).

The burst index value (3.86 kPa m²/g) was in the range of the value reported from papersheets manufactured from pulps of rice straw (2.43–5.34 kPa m²/g), but lower than from depithed Bagasse (4.8 kPa m²/g). Double fold number (10.66) was lower than the value reported from the papersheets derived from pulps of rice straw (35–173), and depithed Bagasse (26–42).

Tensile, burst, and tear indices from papersheets produced from refined unbleached Kraft pulp from M. oleifera stem were 48.7 N m/g, 3.56 kPa m²/g, and 5.8 mN m²/g, respectively. The unbleached pulp brightness of M. oleifera SRRP (32%) was higher than the reported from unbleached stem pulp (25.4–29.5%).

SEM-EDX examination of the produced papersheet. To confirm the distribution, construction and fiber diameters of the produced papersheet from M. oleifera SRRP pulp, SEM–EDX technique was used. The images of SEM–EDX were taken from three places of the produced papersheet. The SEM images showed that the average fiber diameters was 18.52 µm (Fig. 2a), 12.66 µm (Fig. 2b) and 18.29 µm (Fig. 2c), and the whole fiber diameters of the produced papersheet from M. oleifera SRRP pulp, SEM–EDX technique was used. The SEM–EDX examination of the produced papersheet showed that the average fibre diameter was 61.31 µm, while other study showed that the value was 15.01 µm, 15.04 µm, and 15.08 µm from stem-wood of 1, 3, 5 years old M. oleifera trees, respectively, and 15.0 µm in width.

Furthermore, most of failure zones and the increase in fiber deformations, which probably could be found in pulp fibers such as curl, kink, lumen collapse, dislocation, microcompression and twist were shown in low amounts in M. oleifera SRRP papersheet.

Elemental composition by EDX showed that the mass (%) of C and O is 44.04%, 55.96% (Fig. 2 Spc_001), 43.29%, 56.71% (Fig. 2 Spc_002), and 45.29%, 54.71% (Fig. 2 Spc_003), and the mass average was 44.21 ± 1.01%, and 55.79 ± 1.01%, respectively.

HPLC analysis, antibacterial and antifungal activities and extract from M. oleifera SRRP. Figure 3 shows the HPLC chromatogram of the polyphenolic compounds in the extract and the identified compounds is presented in Table 3, where the main compounds were vanillic acid (5053.49 mg/100 g extract), benzoic acid (262.98 mg/100 g extract), naringenin (133.02 mg/100 g extract), chlorogenic acid (66.16 mg/100 g extract), and myricetin (56.27 mg/100 g extract).

For the antifungal activity, the visual observations of wood-treated with M. oleifera SRRP extract and inoculated with Rhizoctonia solani and Fusarium culmorum after 14 days from the inoculation are shown in Fig. 4. Wood-treated with the extract showed inhibition percentage of fungal mycelial growth (IFMG) ranged from 27.51 to 36.88% and from 22.11 to 51.66% against the growth of R. solani and F. culmorum, respectively (Table 4).

Table 5 observes that M. oleifera SRRP extract at 4000 µg/mL showed antibacterial activity against the growth of Agrobacterium tumefaciens, Erwinia amylovora, and Pectobacterium atrosepticum, with inhibition zones values of 11 mm, 6.66 mm and 16.66 mm, respectively, after the incubation period (24 h) as shown in Fig. 5. The recorded MIC values 500, 650, and 250 µg/mL against the growth of A. tumefaciens, E. amylovora and P. atrosepticum, respectively, were lower than of the positive control (Tobramycin 10 µg/disc) 32–64 µg/mL.

It is important to note that a MIC value between 100 and 200 µg/mL was considered as positive for plant extracts. However, the activity of plant extracts have been classified as significant (MIC < 100 µg/mL), moderate (100 < MIC ≤ 625 µg/mL) or weak (MIC > 625 µg/mL). In addition, Tamokou et al. proposed new threshold values of MIC for extracts as follow: highly active (MIC < 100 µg/mL), significantly active (100 ≤ MIC ≤ 512 µg/mL), moderately active (512 < MIC ≤ 2048 µg/mL), low activity (MIC > 2048 µg/mL), and not active (MIC > 10 mg/mL). According to these classifications, the activities M. oleifera SRRP extract were moderate to significant against A. tumefaciens and P. atrosepticum and weak to moderate against E. amylovora.

Table 5. In vitro antifungal activity of M. oleifera SRRP against some phytopathogens.

| Phytopathogen | MIC 100 µg/mL | MIC 500 µg/mL | MIC 650 µg/mL | MIC 250 µg/mL |
|---------------|---------------|---------------|---------------|---------------|
| Erwinia amylovora | 1500 | 1000 | 500 | 100 |
| Pectobacterium atrosepticum | 1500 | 1000 | 500 | 100 |

It was observed that the MIC value against Erwinia amylovora and Pectobacterium atrosepticum was 1500, 1000, 500, and 100 µg/mL, respectively.
Total polyphenols (13.7 g/100 g extract dry weight) and total flavonoids (69.0 g/100 g extract dry weight) were reported from the pods\(^2\). Several phytochemical compounds were identified in different parts of \(M.\ oleifera\) including quercetin, ellagic acid, gallic acid and kaempferol\(^1\). Revealed to the concentration used, \(Salvadora\ persica\) root-bark acetone extract showed inhibition zones (IZs) against \(A.\ tumefaciens\) (13.6–18.6 mm), \(P.\ atrosepticum\) (15.3–23 mm)\(^5\). Chloroform leaf extracts from \(Lantana\ camara\) Duranta plumieri variegata and \(Citharexylum\ spinosum\) showed IZs with the range of 8.3–24.3 mm, 8–13.6 mm, 8–11.6 mm, against \(A.\ tumefaciens\), and 6.6–9.6 mm, 0–9.3 mm, and 9.6–13.6 mm against \(P.\ atrosepticum\), respectively\(^5\). \(Callistemon\ viminalis\) flowers acetone extract observed IZ value 15.0 mm against the growth of \(A.\ tumefaciens\)\(^4\). \(Moringa\ oleifera\) SRRP extract-treated wood showed potential antifungal activity against \(F.\ culmorum\) (IFMG 36.88% at concentration 30,000 µg/mL) and \(R.\ solani\) (IFMG 51.66% at concentration 30,000 µg/mL). Also, the present results showed that the FMIP against \(E.\ culmorum\) was lower than the standard biofungicide Fluconazole (25 µg), which observed IFMG 53.70% and higher than Fluconazole (42.96% against \(R.\ solani\) when applied to wood samples\(^3\). Previously, different parts of \(M.\ oleifera\) plant extracts have been observed to inhibit some phytopathogenic fungi including \(Alternata\ burnsi\), \(Aspergillus\ niger\), \(A.\ paracitic\), \(A.\ flavus\), \(Candida\ Albicans\), \(F.\ oxysporum\) and \(Trichoderma\ harzanium\)\(^1\). Comparing to other natural extracts applied to wood samples as biofungicide preservatives, i.e., \(Haplophyllum\ tuberculatum\) whole plant extract with its main compounds resveratrol, kaempferol, myricetin, rutin, quercetin, and rosmarinc acid showed potential antifungal activity against \(E.\ culmorum\) and \(R.\ solani\) when applied to \(Melia\ azedarach\) wood\(^3\,10\). The extracts from \(Coccoloba\ uvifera\) with
its main compounds of gallic, benzoic, ellagic, and o-coumaric acids applied to Pinus roxburghii wood observed good activity against R. solani, Botrytis cinerea, and F. culmorum37. Flower extract from Acacia saligna-treated M. azedarach wood, with the presence of quercetin, naringenin, benzoic acid, o-coumaric acid, caffeine and kaempferol compounds observed antifungal activity against F. culmorum, R. solani, and Penicillium chrysogenum38. An antimicrobial potential activities against R. solani, F. culmorum and A. tumefaciens, were observed as wood-treated with Musa paradisiaca peel extract, where the HPLC analysis of the extract identified gallic acid, ellagic acid, naringenin, rutin, and myricetin as main compounds27. Furthermore, salicylic acid, rutin, vanillic acid and myricetin were found in Withania somnifera fruit extract that showed good wood-biofungicide activity against F. culmorum and R. solani wood-bactericide against A. tumefaciens, E. amylovora, and Pseudomonas cichorii100. Myricetin which found in the amount of 56.27 mg/100 g extract of M. oleifera SRRP, has been previously possessed potential antibacterial activities107, also myricetin and rutin were observed potent antifungal agents.

Table 3. Phytoconstituents profile of M. oleifera SRRP extract. ND Not detected.

| Compound          | Amount (mg/100 g extract) |
|-------------------|----------------------------|
| Catechol          | 20.85                      |
| p-Hydroxy benzoic acid | ND                       |
| Caffeine          | ND                         |
| Chlorogenic acid  | 66.16                      |
| Vanillic acid     | 5053.49                    |
| Caffeic acid      | ND                         |
| Syringic acid     | 48.029                     |
| Vanillin          | 0.849                      |
| p-Coumaric acid  | ND                         |
| Ferulic acid      | 10.99                      |
| Benzoic acid      | 262.98                     |
| Rutin             | ND                         |
| Ellagic acid      | 0.38                       |
| o-Coumaric acid  | ND                         |
| Salicylic acid    | ND                         |
| Cinnamic acid     | ND                         |
| Myricetin         | 56.27                      |
| Quercetin         | ND                         |
| Rosmarinic acid   | ND                         |
| Naringenin        | 133.02                     |
| Kaempferol        | 31.71                      |
Figure 4. Visual observation after 14 days of the treated wood with *M. oleifera* SRRP extract and inoculated with two fungi (*Rhizoctonia solani* and *Fusarium culmorum*).

Table 4. Antifungal activity of wood-treated *M. oleifera* SRRP extract. Means with same letter within the same column are not significantly different according to LSD0.05. a Values are presented as mean ± SE of fungal mycelial inhibition percentages. b Data from our previous work32.

| Extract concentration (µg/mL) | Fungal mycelial inhibition percentage (%) | Rhizoctonia solani | Fusarium culmorum |
|-------------------------------|------------------------------------------|--------------------|------------------|
| 10,000                        |                                           | 27.51b ± 0.37a     | 22.11c ± 1.00    |
| 20,000                        |                                           | 35.88a ± 0.33      | 30.66b ± 1.201   |
| 30,000                        |                                           | 36.88a ± 0.66      | 51.66a ± 0.881   |
| Control (10% DMSO)            |                                           | 0.00c              | 0.00d            |
| Fluconazole (25 µg)b          |                                           | 42.96              | 53.70            |
| LSD 0.05                      |                                           | 1.36               | 2.92             |

Table 5. Antibacterial activity of extract from *M. oleifera* SRRP. Means with same letter within the same column are not significantly different according to LSD0.05. * Values are presented as mean ± SE of the inhibition zones. MIC Minimum inhibitory concentration (µg/mL). **Values are presented as mean ± SE of the inhibition zones.
Figure 5. Antibacterial activity of treated papersheet discs with *M. oleifera* SRRP extract against (Ag) *Agrobacterium tumefaciens*; (Ea) *Erwinia amylovora*; (PA) *Pectobacterium atrosepticum*. c: Control; 1: Extract concentration 1000 µg/mL; 2: Extract concentration 2000 µg/mL; 3: Extract concentration 4000 µg/mL.
against *Candida albicans* and *C. parapsilosis*. *A. flavus* and *A. parasiticus* were completely inhibited in terms of their growth and the production allatoin by vanillic and caffeic acids at 0.2 mg/mL. Also, phenolic compounds of *Stenoloma chusum* extract including vanillic acid showed potential antifungal activity.

**Conclusion**

As from the present study and commercially, moringa, the fast growing with multipurpose uses, and after obtaining the ripened seed, the seeds-removed pods have been shown some important properties. It acts as a raw material for the production of pulp and paper due to limited wood resources, where the mechanical and physical properties of the produced papersheet were comparable with those reported from the literature from woody and non-woody materials. Also, from the HPLC analysis of phytoconstituents profile, some important phenolic compounds vanillic, benzoic, syringic, and ferulic acids and flavonoid compounds myricetin, naringenin and kaempferol were identified. This study showed the maximizing the utilization of moringa residues in the pulp industry and the production of bioactive chemicals.

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M.Z.M.S. conducted the research work and H.M.A. prepared all figures. M.Z.M.S. carried out data analysis. M.A. revised and edited the article. All authors contributed to writing—review & editing the manuscript.

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