MATHEMATICAL MODELLING OF TRANSIENTS IN THE ELECTRIC DRIVE OF THE TURNOUT OF THE MONO-SLEEPER TYPE WITH SWITCHED-INDUCTOR MOTOR

Introduction. The study is devoted to the development of the functionality of a railway track switch by introducing a switched-inductor electric drive. This solution justifies simplifying the mechanical part of the switches by changing the gearbox to a ball-screw and locating the all kinematic line of the switches on the mono-sleeper type. Goal. A study of the mono-sleeper turnout type behaviour to meet modern traffic safety requirements and improve operational reliability factors. Methodology. Based on electric drive theory, a kinematic line of a mono-switch turnout type with nonlinear friction characteristic is presented. Using differential equation theory and Laplace transformation, a mathematical description of a four-phase switched-inductor motor with ball-screw in a mechanical line of a single-mass electromechanical system has been made. A simulation mathematical model of the electric drive of mono-sleeper turnout type as the control system with a switched-inductor motor and nonlinear friction characteristic was built in MATLAB. Results. Simulation modelling of a mathematical model of a mono-sleeper turnout type with a switched-inductor motor and ball-screw gear has been developed and implemented. Studies of dynamics of turnout point movement have shown that, in contrast to the motors used today, the switched-inductor motor makes it possible to simplify the mechanical part of the drive, which leads to reduced time spent on laying and maintenance of turnout points, and therefore makes the design more reliable. The application of PID controller and fuzzy speed controller has shown improved dynamics of turnout point, while the fuzzy PID controller provides better performance of the set values and turnout point movements. Originality. First developed a mathematical model of the electric drive of the mono-sleeper turnout type, taking into account nonlinear friction characteristic, as an object of speed control of turnout point movement, is developed. Practical value. The developed mathematical model of a railway track turnout of the mono-sleeper type with a switched-inductor motor and ball-screw gear enables more efficient use of an object of speed control of turnout point movement, is developed. Practical value. The developed mathematical model of a railway track turnout of the mono-sleeper type with a switched-inductor motor and ball-screw gear enables more efficient use of a microprocessor control system, creation of promising electric motor protection means and control of a turnout point. References 18, table 2, figure 14.

Key words: switched-inductor electric drive, electromechanical system, control system, fuzzy speed controller.

Introduction. One of the main directions of implementation of the National Transport Strategy of Ukraine for the period up to 2030 [1] is the renewal of the transport sector of Ukraine and the gradual harmonization of existing Standards and policies in this area with existing ones in the European Union. Among the main goals and objectives for the development of the transport sector is the development of the railway transport sector, technical capacity of the railway, as there is a threat of failure to meet the needs of Ukraine’s economy in transportation and the impossibility of passenger traffic.

Today, the technical resource of the railway is almost exhausted, about 11 thousand km of railway tracks (about 30% of the total length) require overhaul and reconstruction, there is a low speed of trains, exacerbated by the wear of tracks that are in critical condition. The load intensity of Ukrainian railways (annual volume of traffic per 1 km) is 3-5 times higher than the corresponding rate of developed European countries [2]. That is why in the field of railway transport one of the priority areas of formation and implementation of state policy is the transfer of the industry to the European level, renewal and modernization of fixed assets; technical and technological modernization of railway

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transport, increasing the level of safety of railway transportation, modernization of track facilities.

The implementation of these areas of technical and technological modernization of railway transport will help increase the level of safety and quality of railway transport, ensure the efficient operation and development of railway transport.

A special role is given to the quality of operation of turnouts. The search for ways to improve the performance of their operation concerns the modernization or replacement of the electric motor [3], the introduction of new types of sensors and mechanisms for locking the sharps [4].

In [5] the improvement of the dynamics of operation and the expansion of the functionality of railway automation were considered by means of adjustable electric drive on the example of the switch SP-6m based on a DC motor, because in Ukraine, unfortunately, drives of this type are still used.

The development of railway transport, increasing the mass of trains and increasing the speed of their movement have led to the need to use drives with AC motors [6]. Induction three-phase AC motors have a number of advantages over DC motors with serial excitation, namely the absence of such a complex and unreliable unit as a collector, which significantly reduces operating costs for maintenance and repair. At present, AC electric motors of the MCT type are used on the railway [7].

In [8] a mathematical model of the turnout SP-6m was developed, which is quite widely used in Ukraine, based on DC and AC motors.

Further modernization of domestic turnouts requires replacement of existing drive designs, which are already morally and technically obsolete. These systems have shown their efficiency in many years of practice, but today they can not meet the new requirements for high-speed rail transport. Therefore, the need to modernize switch systems is obvious and should be carried out by means of electric drive [9-11].

Along with the improvement of existing electric switches by replacing unreliable elements and electric motors, global companies are working to create new types [12]. Increasingly, turnouts are equipped with a modified drive system with microcontroller control.

The Bombardier Transportation [13] EBI Switch 2000 electric drive is a non-detachable built-in sleeper (Fig. 1) which is the best example of a sleeper drive to date.

A feature of EBI Switch 2000 is the presence in the design of a programmable frequency converter. Its application allows to carry out uniform start and braking of the motor, to control current and to stop the motor in case of impossibility of the fine-tuning of wits for a certain time of transfer. Figure 2 shows a diagram of the layout of the turnout EBI Switch 2000, where the following designations are accepted: 1 – electric motor; 2 – frequency converter; 3 – reducer; 4 – shaft with screw-nut transmission.

Fig. 2. The layout of the EBI Switch 2000 turnout

Any component of the EBI Switch 2000 system can be replaced in less than 15 minutes without removing the sleeper. The electric drive of this type does not require scheduled maintenance and repair. EBI Switch 2000 is tested in operation for about $10^6$ cycles without failures. The average time to failure is 10-15 years.

Along with the development and implementation of microprocessor devices and the creation of modern low-maintenance equipment, creation of new types of switches that should ensure maximum reliability and safety of both normal and high-speed traffic and would reduce installation and maintenance time and costs due to abandonment of pre-assembly on an auxiliary platform is an important task.

**The goal of the work** is the study of the behaviour of the turnout operation of the mono-sleeper type to ensure modern requirements for traffic safety and improve operational reliability.

To achieve this goal the following tasks are formulated:

- to develop a mathematical model of a mono-sleeper switch with a switched-inductor motor and a ball-screw pair as a promising element of the automation system for express and high-speed electric railways;
- to develop a simulation model of a new switch design, which is obtained by replacing the old type of gearbox with a ball-screw pair, which allows to place the entire design of the switch in the sleeper and reduces the size and installation time;
- on the basis of the proportional-integral-differential (PID) speed regulator synthesized in [14], as well as the fuzzy regulator to investigate the dynamic processes in the turnout of the mono-sleeper type to improve its operation in both normal and transient modes.

**Research material.** For comparison, the electric drive of the switch type SP-6m (Fig. 3) is chosen, the kinematic scheme of which is given in [5], consisting of an electric motor (EM), a reducer with a built-in clutch of friction type and a gate located inside the housing.

Voltage is applied to the EM to switch turnout. Its shaft begins to rotate through the coupling of the gear shaft 2 of the gearbox, located in the housing 1 of the manual transmission (Fig. 4). The gear shaft with the gear 3 forms...
the first transmission stage. The rotation from the gear 3 through the intermediate gear 6 is transmitted to the gear 12 (the second stage). Through the friction located in the housing 1, the rotation is transmitted to the third transmission stage – the gear shaft 11 and the gear 5 of the main shaft 10.

The sliding gear 8, which is made integral with the main shaft, moves the slide 9 (the fourth transmission stage). The gear 5 is freely mounted on the main shaft, the protrusion of which after turning at an angle of 46° comes into contact with the disk of the main shaft. Thus, the idling of the drive is 46°. The gear 5 has a trapezoidal protrusion to limit the rotation of the wheel. The presence of a technological gap of 46° is necessary to facilitate the acceleration of the motor and the supply of some kinetic energy in order to disrupt the sharps at the beginning of the transmission process.

Thus, the mechanical transmission allows to obtain the required speed of rotation of the main shaft and the torque of the required value and transmits the rotational motion of the armature to the working rail (gate), converting it into translational motion to transfer the arrowheads. But its design is quite complex, which reduces the overall reliability of the system.

To simplify the design of the turnout, the kinematic link was replaced by a «screw-nut» transmission, which converts the rotational movement of the screw into a translational movement of the nut. This transmission allows to significantly increase the transmission force without increasing the power of the motor [15]. Transmissions of this type have additional losses of friction, but this problem is solved by using a ball-screw pair «screw-nut» (Fig. 5), which has better performance and is used for more accurate movements of sharpeners than conventional screw one.

The advantages of this pair are that it operates with low friction losses (due to rolling), high transmission efficiency, because the torque from the screw to the nut is transmitted through the balls in the nut. Rotation of the screw causes the nut with the balls to move in a horizontal plane. The nut is connected to the carriage, which in turn moves the slide through a mortise device, which is spring-loaded with a ball.

The modernization also consists in the fact that the authors of the paper propose to replace the DC or AC motor with a switched-inductor motor (SIM) [16, 17]. Because compared to an induction motor, the SIM has a higher starting torque, and with a DC motor – it does not require periodic maintenance and replacement of brushes in the collector-brush assembly, because it is absent. Thus, SIM has design and operational advantages that allow to predict that such machines will help not only to simplify the mechanical part of the drive and the control system of sharps, but also to increase its reliability and speed. In addition, they are the cheapest in production.

The functional diagram of SIM is shown in Fig. 6, which includes three units: an electromechanical power converter (EPF), an electronic switch (ES) and a control unit (CU) as part of the control module (CM) and a rotor position sensor (RPS) as part of the auxiliary equipment unit that controls by moving the sharpshooters. The control unit protects the motor from overloads (current, temperature ones) and controls the electronic switch.
The design of such a turnout is shown in Fig. 7, where a SIM (1) with an electromechanical power converter (2), an electronic switch, which is part of the control module (3) and a rotor position sensor, which is located in the auxiliary equipment unit (4) are separated by a dotted line.

Depending on the signal of the rotor position sensor, the electronic switch connects the motor phase to the power supply via the cable (5). In this case, the electromechanical power converter (2) converts electrical energy into mechanical energy, driving the shaft of the machine (6). The ball-screw pair «screw-nut» converts the rotational movement of the screw (9) into the translational motion of the nuts (10). The screw is mounted on the support bearings (11) and connected to the motor shaft via a coupling (12). Nuts through vertical rods (13), hinges (14) and longitudinal rod (15) transmit forces to the sharpeners (7), which carry out their movement between the frame rail (8) [18].

To study the processes occurring in the mechanical part of the turnout of the mono-sleeper type, a mathematical simulation model (Fig. 8) was created according to the constructive scheme (Fig. 7), taking into account all the elements, parameters and connections between them.

In contrast to [8], where the kinematic line of the turnout was considered by two-mass and three-mass systems, the mechanical part of the turnout of the mono-sleeper type is considered as a single electromechanical system, i.e. a single-mass one (Fig. 9). This can be considered given that the force to the longitudinal thrust from the nuts is transmitted through two vertical thrusts (the force to the longitudinal thrust is applied at two points), as well as neglect the gaps in the joints, because they appear only in the process of their making.

\[
\begin{align*}
\frac{di_A}{dt} &= AA(i_A, i_B, i_C, i_D, \gamma) u_A + AB(i_A, i_B, i_C, i_D, \gamma) u_B + \\
&+ AC(i_A, i_B, i_C, i_D, \gamma) u_C + AD(i_A, i_B, i_C, i_D, \gamma) u_D + \\
&+ KA(i_A, i_B, i_C, i_D, \gamma) i_A R_A + \\
&+ LAB(i_A, i_B, i_C, i_D, \gamma) i_B R_B + \\
&+ LAD(i_A, i_B, i_C, i_D, \gamma) i_C R_C + \\
&+ LDC(i_A, i_B, i_C, i_D, \gamma) i_D R_D;
\end{align*}
\]

\[
\begin{align*}
\frac{di_B}{dt} &= BA(i_A, i_B, i_C, i_D, \gamma) u_A + BB(i_A, i_B, i_C, i_D, \gamma) u_B + \\
&+ BC(i_A, i_B, i_C, i_D, \gamma) u_C + BD(i_A, i_B, i_C, i_D, \gamma) u_D + \\
&+ KB(i_A, i_B, i_C, i_D, \gamma) i_A R_A + \\
&+ LBB(i_A, i_B, i_C, i_D, \gamma) i_B R_B + \\
&+ LBD(i_A, i_B, i_C, i_D, \gamma) i_C R_C + \\
&+ LDK(i_A, i_B, i_C, i_D, \gamma) i_D R_D;
\end{align*}
\]

\[
\begin{align*}
\frac{di_C}{dt} &= CA(i_A, i_B, i_C, i_D, \gamma) u_A + CB(i_A, i_B, i_C, i_D, \gamma) u_B + \\
&+ CC(i_A, i_B, i_C, i_D, \gamma) u_C + CD(i_A, i_B, i_C, i_D, \gamma) u_D + \\
&+ KC(i_A, i_B, i_C, i_D, \gamma) i_A R_A + \\
&+ LCB(i_A, i_B, i_C, i_D, \gamma) i_B R_B + \\
&+ LCC(i_A, i_B, i_C, i_D, \gamma) i_C R_C + \\
&+ LDC(i_A, i_B, i_C, i_D, \gamma) i_D R_D;
\end{align*}
\]

\[
\begin{align*}
\frac{di_D}{dt} &= DA(i_A, i_B, i_C, i_D, \gamma) u_A + DB(i_A, i_B, i_C, i_D, \gamma) u_B + \\
&+ DC(i_A, i_B, i_C, i_D, \gamma) u_C + DD(i_A, i_B, i_C, i_D, \gamma) u_D + \\
&+ KD(i_A, i_B, i_C, i_D, \gamma) i_A R_A + \\
&+ LDB(i_A, i_B, i_C, i_D, \gamma) i_B R_B + \\
&+ LDD(i_A, i_B, i_C, i_D, \gamma) i_C R_C + \\
&+ M_{em} = FM(i_A, i_B, i_C, i_D, \gamma);
\end{align*}
\]

where \(i_A, i_B, i_C, i_D, \gamma\) are the currents of phases \(A, B, C, D\) respectively and the rotor rotation angle; \(u_A, u_B, u_C, u_D\) are the phase voltages; \(AA, AB, AC, AD, BA, BB, BC, BD, CA, CB, CC, CD, DA, DB, DC, DD\) are the phase voltage coefficients; \(KA, KB, KC, KD\) are the coefficients of angular speed of rotation; \(LAA, LAB, LAC, LAD, LBA, LBB, LBC, LBD, LCA, LCB, LCC, LCD, LDA, LDB, LDC, LDD\) are the phase current coefficients; \(R_A, R_B, R_C, R_D\) are the active resistances of the corresponding phases of the motor; \(FM\) is the motor torque coefficient; \(J\) is the moment of inertia of the rotor; \(\omega\) is the angular speed of the motor; \(M_{em}, M_I\) are the electromagnetic moment of the motor and the static moment of loading, respectively.

All the considered coefficients are complex functions that depend on the phase currents and the angle of rotation of the motor rotor.

The use of a new type of electric motor in combination with a ball-screw pair allows to place the entire drive structure in a hollow sleeper, which reduces losses in the gearbox, reduces the size of the switch and simplifies the task of installation or replacement, as well as increases reliability and reduces operating costs. The design of such a turnout is shown in Fig. 7, where a SIM (1) with an electromechanical power converter (2), an electronic switch, which is part of the control module (3) and a rotor position sensor, which is located in the auxiliary equipment unit (4) are separated by a dotted line.

Fig. 7. Constructive scheme of turnout of mono-sleeper type

Fig. 8. Block diagram of the turnout of the mono-sleeper type

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Block diagram of Fig. 9 has a total reduced moment of inertia to the electric motor $J_\Sigma$, which consists of the moments of inertia of the SIM rotor, the transmission «screw-nut» and the masses of the sharps. In the feedback system there is a load unit $V = f(F_l)$, which reflects the characteristics of friction, because the switches operate in different weather conditions under the influence of random factors (fallen leaves, rain, snow, substances that fall out of cars, etc.). The average values of the coefficient of friction on the surface of the rail-cushion (steel-steel) are given in Table 1.

| Rubbing materials | Coefficient of friction at rest | Coefficient of friction at sliding |
|-------------------|--------------------------------|-----------------------------------|
|                   | without lubrication | with lubrication | without lubrication | with lubrication |
| rail-cushion       | 0,8                | 0,5-0,4            | 0,15-0,3            | 0,05-0,18 |

The control system of the turnout of the mono-sleeper type is considered as a system of subordinate control of coordinates with PID and fuzzy PID speed regulators, which together with SIM is reduced to the general simulation model in Fig. 10, and Fig. 11 shows a diagram of the mechanical part.

The operation of the turnout of the mono-sleeper type was studied at a constant load, taking into account the friction characteristic, which most negatively affects the process of transfer of sharps. As a result of simulation of the kinematic line of the turnout, oscillograms of the distribution of traction force on the sharpeners $F = f(t)$, the speed of their transmission $V = f(t)$ and displacement $S = f(t)$, are obtained and shown in Fig. 12.
From the obtained graphs of transients it is established that the highest quality transient process corresponds to the system with fuzzy PID speed controller (Fig. 14), because the motor speed reaches a constant level without overregulation in contrast to the use of PID speed controller (Fig. 13). The main indicators of the quality of regulators are given in Table 2.

Table 2

| Quality indicator        | PID regulator | Fuzzy PID regulator |
|--------------------------|---------------|---------------------|
| Overregulation $\sigma_{\text{max}}$, % | 4.2 | 0 |
| Adjustment time $t_{\text{a}}$, s | 0.27 | 0.17 |
| Number of oscillations $N$ | 1 | 0 |

In addition, the proposed type of turnout works out a given movement of sharps for up to 1 s, which is crucial in terms of its use for high-speed rail transport.

Conclusions.
1. Using the developed mathematical model of mono-sleeper turnout with a switched-inductor motor and a ball-screw pair, a study of the dynamics of the movement of sharps in the MATLAB environment was performed. The results showed that the transition from the traditional turnout to the mono-sleeper type is justified. Unlike electric motors in use today, SIM has design advantages to simplify the mechanical part of the drive, as well as the control system of sharpeners. This has improved the quality of the dynamics of the turnout, which ensures the reliability and safety of both normal and high-speed rail transport.
2. Structural simplification of the kinematic transmission is performed by eliminating the intermediate gearbox in the existing EBI Switch 2000 turnout, which reduces the time spent on installation and maintenance of the switch, as well as makes the design more reliable.
3. The transition to a mono-sleeper turnout allows to more effectively apply the microprocessor control system, create promising means of electric motor protection and ensure control of the position of the sharps.
4. The use of PID and fuzzy PID speed regulators in the control system, taking into account the nonlinear characteristic of friction, showed an improvement in the dynamics of the turnout. In a system with a fuzzy PID controller, not only the transmission speed has increased, but there is also a better process of operation of a mono-sleeper type turnout with SIM.

Conflict of interest. The authors declare no conflict of interest.

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