Allylic ionic liquid electrolyte-assisted electrochemical surface passivation of LiCoO₂ for advanced, safe lithium-ion batteries

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Room-temperature ionic liquid (RTIL) electrolytes have attracted much attention for use in advanced, safe lithium-ion batteries (LIB) owing to their nonvolatility, high conductivity, and great thermal stability. However, LIBs containing RTIL-electrolytes exhibit poor cyclability because electrochemical side reactions cause problematic surface failures of the cathode. Here, we demonstrate that a thin, homogeneous surface film, which is electrochemically generated on LiCoO₂ from an RTIL-electrolyte containing an unsaturated substituent on the cation (1-allyl-1-methylpiperidinium bis(trifluoromethanesulfonyl)imide, AMPip-TFSI), can avert undesired side reactions. The derived surface film comprised of a high amount of organic species from the RTIL cations homogeneously covered LiCoO₂ with a ∼25 nm layer and helped suppress unfavorable thermal reactions as well as electrochemical side reactions. The superior performance of the cell containing the AMPip-TFSI electrolyte was further elucidated by surface, electrochemical, and thermal analyses.

As environmental threats are no longer simply fearful expectations, we are on the verge of a developing a generation of renewable energy systems that have a much lower impact on the environment than conventional energy sources, such as thermoelectric power from fossil fuels. In keeping with that aim, electric vehicles (EVs) have emerged as an alternative transportation option because of their environmental benefits. However, in order to implement them, several hurdles have to be overcome; in particular, reliable energy storage devices, which play a key role in mitigating inherent fluctuations associated with renewable energy sources, and they will need to provide high energy densities to allow EVs to travel long distances. Accordingly, lithium-ion batteries (LIB), which have undergone major advances since their implementation in small devices like mobile phones, computing devices, and power tools, are now considered one of the most promising power sources for both renewable energy systems and electric vehicles owing to their high energy density and long cyclability⁴⁻⁵. Despite those merits, a safety issue restricts their applications because LIBs are comprised of flammable components and can ignite or even explode when they are exposed to high temperatures or abnormal charging⁶⁻⁷. The undesirable thermal runaway is triggered by the exothermic decomposition of flammable components such as the carbonate electrolyte in LIBs⁸⁻⁹. This issue is regarded as the most critical problem in large energy reservoirs (on scales ranging from W·h to MW·h). Similarly, the cyclability of LIBs is also an important concern because replacing large-scale LIBs are cost prohibitive. Electrode failure due to surface fouling is another major concern regarding the cycle life of LIBs.

The electrochemical stability window is another concern since nearly all electrolytes are unable to support the operating potential range of LIBs; therefore, electrochemical side reactions that occur on the electrode surface during cycling are unavoidable. Following the decomposition of electrolyte, solid-type byproducts usually remain and passivate the electrode surface. An ideal surface film on the electrode would be thin and homogeneous, possess low resistivity, and prevent electrolytes from reaching electrochemically reactive sites. The film should also be a lithium conductor and concomitantly serve as an electronic insulator to avoid the electrochemical side
groups of active materials and local uneven polarization from high as on the anode since there exists electrochemically fragile surface window, surface side reactions can still occur on the cathode as well.

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state changes between Co$^{3+}$ and Co$^{4+}$ observed around 3.9 V, which correspond to the reversible oxidation and AMPip-TFSI: 108 cP and 3.5 mS.

Results

Electrochemical voltage profiles. Figure 1 presents the voltage profiles for the 1st and 15th cycles as obtained from Li/LiCoO$_2$ cells with the prepared electrolytes, 1.0 M LiTFSI/PMPip-TFSI (PMPip: 1-methyl-1-propylpiperidinium) and 1.0 M LiTFSI/AMPip-TFSI, for the galvanostatic charge/discharge at a current density of 0.1 C (1 C = 140 mA·g$^{-1}$). A couple of long, reversible plateaus can be observed around 3.9 V, which correspond to the reversible oxidation state changes between Co$^{3+}$ and Co$^{4+}$ of LiCoO$_2$.

The reasons behind high polarization are discussed in great detail in the Electrochemical analyses subsection. The reasons behind high polarization are discussed in great detail in the Electrochemical analyses subsection.

Surface analyses. We expected the derived surface films to be altered as a result of the electrochemical decomposition of the electrolytes. To investigate more closely, the morphologies of the surface films on the cathode, which was cycled once in the cell, were analyzed by TEM. To investigate more closely, the morphologies of the surface films on the cathode, which was cycled once in the cell, were analyzed by TEM. To investigate more closely, the morphologies of the surface films on the cathode, which was cycled once in the cell, were analyzed by TEM.

Figure 1 | The 1st and 15th galvanostatic charge-discharge voltage profiles obtained with the LiCoO$_2$/Li cell (2032-type coin cell) in two kinds of electrolyte at 25°C. (a) 1.0 M LiTFSI/PMPip-TFSI and (b) 1.0 M LiTFSI/AMPip-TFSI. Current density = 14 mA·g$^{-1}$. Voltage cut-off = 3.4–4.2 V (vs. Li/Li$^+$).

PMPip-TFSI provided for sustained high electrochemical reversibility of the cell during the 1st cycle since, being able to deliver 93.9% of the Coulombic efficiency of the 1st cycle (AMPip-TFSI 93.1%). The viscous RTIL causes irreversible side reactions even at potentials under 4.2 V, where LiCoO$_2$ is highly electrochemically reversible. The irreversibility could be induced by the reversible ion loss from side reactions of the electrolyte during the charging sequence or the imperfect discharge due to kinetic hindrances during discharge. Since conductivity of AMPip-TFSI is higher than that of PMPip-TFSI, the electrolyte kinetics of lithium transport is not the main reason for the low 1st cycle Coulombic efficiency. Therefore, we estimated that the irreversible capacities derived from electrolyte decomposition. Therefore, a large amount of AMPip-TFSI electrolyte participates in the oxidative reactions despite its good conductivity. With glassy carbon inert electrode with the experimented RTILs, the result of cyclic voltammetry shows that the AMPip-TFSI brings higher current than the PMPip-TFSI (Supplementary Information #2). It represents that the AMPip-TFSI is more electrochemically fragile than PMPip-TFSI and is consistent with the low 1st Coulombic efficiency of LIB with AMPip-TFSI. On the other hand, for voltage profile of the 15th cycle, the obtained specific charge and discharge capacities were decreased owing to the high polarizations. The reasons behind high polarization are discussed in great detail in the Electrochemical analyses subsection.
material influences cell performance with respect to the lithium transportation that occurs through the film on the active material. If a conventional composite electrode with a conducting agent and binder is exposed to an X-ray beam during XPS measurements, all components emit photoelectrons and not just the active material. Clear spectra of the surface film should be obtained to investigate the surface phenomena on LiCoO₂. However, the photoemissions of carbon and fluorine atoms in the conducting agent (carbon nano powder) and binder (polyvinylidifluoride, PVdF) during XPS analysis make it impossible to distinguish the spectra of purely the surface films on LiCoO₂ by interfering with the interpretation of the passivation film. To eliminate these hindrances, pristine LiCoO₂ embedded onto Au foil, in which the binder and conducting agent were absent, was used for the XPS analyses. From these electrodes, C1s, F1s, and Co2p_{3/2} spectra were obtained and are shown in Figure 3. After a cycling both PMPip-TFSI and AMPip-TFSI electrolytes, carbon and fluorine compounds were apparently deposited onto the surface of the cathode. Regarding the photoelectrons transferred from only the top surface of the electrode, the additional spectra, with the exception of that from the LiCoO₂ electrode, correlate well with the TEM results.

The C1s spectra exhibited the following four assignable peaks: C–C at 285 eV, C–N at 286.5 eV, C=O and CO₃ at 289.0 eV, and CF₃ at 293.0 eV (Figure 3a and 3b). C–C and C–N peaks generated from the degradation of cation were dominant in all C1s spectra, but a peak corresponding to CF₃ from the TFSI was not abundant. This reveals that the surface film was developed from the cation, piperidinium, rather than from the anion during cycling. A comparison of C1s spectra showed that the photoelectrons from the electrode cycled in AMPip-TFSI exhibited a much higher intensity than those cycled in PMPip-TFSI. The calculated relative atomic ratio also supports this trend (Table 1). Formation of carbon compounds, found in the surface film formed in AMPip-TFSI electrolyte might take place in according to the electrochemically induced oxidative polymerization (see Figure S1 in Supplementary Information). Once a radical is formed in the carbon of AMPip-TFSI as a result of electrochemical oxidation, conjugation of π electrons at the end of allylic substituent can effectively stabilize the radical intermediates. It means that the allyl group enables to stabilize the radical; therefore, it facilitates oxidative decomposition reaction of AMPip-TFSI during the electrochemical charge sequence, resulting in the formation of passivation film via intermolecular radical coupling reaction. Difference in chemical structure between AMPip-TFSI and PMPip-TFSI might be influenced to surface chemistry of positive electrode – PMPip-TFSI consisting of only sp³-carbons substituent is relatively unfavorable owing to lack of the functionalities which enable to stabilize radical intermediate. Therefore, it was believed that the organic film passivation from PMPip-TFSI was inferior to that from AMPip-TFSI (Table 1).

The passivation film also had fluoride-containing chemical components, such as LiF (685 eV) and CF₃ (689.6 eV), from the anions (Figure 3c and 3d). However, the relative atomic concentrations of fluoride components were much lower than those of the carbon species (Table 1). Furthermore, the amounts of fluoride from AMPip-TFSI electrolyte are relatively low due to the organic passivation effect of the AMPip cation. Specifically, LiF is considered highly resistive because it is too dense to pass lithium ions since the rate constant for the formation of LiF is high²⁴⁻²⁵. Consequently, the carbonaceous surface film from the AMPip cation successfully impeded the formation of a resistive fluorine film.

The photoelectrons from Co are depicted in Figure 3e and 3f. These Co spectra originate from LiCoO₂ based on the peak positions (780.5 eV). Furthermore, the degree of film coverage level could be confirmed by comparing the relative atomic concentration of Co from the electrode material. LiCoO₂, which is buried beneath the

| Table 1 | Relative atomic concentrations from the XPS analyses in Fig. 3 |
|---------|------------------|----------------|----------------|
| Atomic conc. | C  | LiF  | Co  |
| PMPip-TFSI | 38.6 | 5.1  | 7.2  |
| AMPip-TFSI | 43.1 | 3.0  | 5.7  |

Figure 2 | TEM images of LiCoO₂ after 10 cycles in (a) 1.0 M LiTFSI/PMPip-TFSI and (b) 1.0 M LiTFSI/AMPip-TFSI.

Figure 3 | XPS spectra for (a and b) C1s, (c and d) F1s, and (e and f) Co2p_{3/2} from the LiCoO₂-embedded Au electrode after 1 cycle in different electrolytes. The upper spectra were obtained from the electrode cycled in 1.0 M LiTFSI/PMPip-TFSI, and the lower spectra were obtained from the electrode cycled in 1.0 M LiTFSI/AMPip-TFSI.
surface film, cannot contribute to the Co spectra because the photo-electrons emitted at that depth were unable to pass through the surface film. The Co atomic concentration from the electrode cycled in AMPip-TFSI (5.7%) was lower than that cycled in the PMPip-TFSI electrolyte (7.2%) (Table 1). This also supports the observation that the passivation film from AMPip-TFSI has high level of coverage. The surface film from AMPip-TFSI homogeneously covered the cathode even after the 1st cycle. It also differs from the PMPip-TFSI-derived film in that it is comprised of the organic species from cation decomposition and low fluoride content according to anion decomposition, which is characterized by the high level of coverage. All the analyses (TEM and XPS) performed indicate that the homogeneous passivation film was successfully formed on the surface by the allylic RTILs.

**Electrochemical analyses.** The cyclabilities of the cells with PMPip-TFSI and AMPip-TFSI are shown in Figure 4. During cycling, the specific discharge capacities of the cell with the AMPip-TFSI electrolyte were more stable than those with PMPip-TFSI. This represents that the electrochemically formed, thin, homogeneous surface film from AMPip-TFSI was beneficial to the cell life. During the first 15 cycles, the average Coulombic efficiency of the cell with AMPip-TFSI (97.31%) is higher than that with PMPip-TFSI (93.97%). By the result of improved Coulombic efficiency, it is confirmed again that the passivation of the film which successfully block continuous electrolyte decomposition during cycling. Furthermore, in order to scrutinize the origin and behavior of the cell impedance over many the cycles, AC impedances of the charged cell were measured after the 1st and the 10th cycles. The results are presented as Nyquist plots in Figure 5.

Two apparent distinct semicircles were observed in the all obtained spectra. The impedance results were fitted with the proposed equivalent circuit, which represent the lithium ion battery system, and are shown in the inset of Figure 5. It is comprised of $R_\text{electrolyte}$ which describes the resistance between the working and reference electrode, $R_\text{film}$, which is the resistance related to the transport of lithium through the electrochemically formed surface film on the cathode, and $R_c$, which is the charge-transfer resistance of the lithium reaction. It is well known that the diameter of the high frequency range semicircle is related to lithium ion migration resistance through the passivation film ($R_\text{SEI}$), and the medium frequency semicircle corresponds to the charge-transfer resistance ($R_c$) in combination with the capacitance terms of $C_\text{film}$ (capacitance of surface film) and $C_\text{dl}$ (double layer capacitance). The impedance results correlate well with the previous results; the increased resistance on LiCoO$_2$ introduced by the electrochemically formed surface films was not negligible when considering the total cell resistance. In detail, $R_\text{SEI}$ of the cell with the PMPip-TFSI electrolyte increased with ongoing electrochemical charge/discharge cycles (fitted result: 1079 Ohm for the 1st cycle and 1253 Ohm for the 10th cycle, Figure 5a), which indicates that the derived film was unable to stabilize the surface of the electrode. In contrast, the value of $R_\text{SEI}$ of the cell with AMPip-TFSI, once generated during the first cycle, was preserved during the following cycles as shown in Figure 5b (fitted result: 887 Ohm for the 1st cycle and 834 Ohm for the 10th cycle).

The thin and homogeneous surface film from AMPip-TFSI exhibited low and stable $R_\text{SEI}$ during the impedance analysis and is in agreement with the high 1st discharge capacity of the cell with AMPip-TFSI (Figure 1). Considering the impedance behavior and
obtained specific capacitances during cycling, it appears that the film derived from the electrochemical decomposition of AMPip-TFSI can sufficiently hinder the growth of resistance because of its high electrochemical stability. In the case of RTILs, we can minimally claim that the major reason for the deterioration of cell performance is due to an increase in cell resistance, which is influenced by the passivated film formed from electrolyte decomposition. From the same perspective, it can be concluded that the surface modification by electrochemical film passivation with AMPip-TFSI is highly effective in preventing surface reactions during the charge/discharge cycles. Although both electrolytes produce surface films, differences in their electrochemical effects arise from dissimilar film morphology.

**Thermal properties.** Figure 6 shows the DSC profiles of the fully charged cathode (Li$_{0.5}$CoO$_2$) containing the electrolytes. A large exothermic peak between 220 and 300 °C is observed in all cases. The peak is associated with the vigorous interfacial reaction between the charged cathode material and electrolyte. Unstable delithiated cathode powder easily releases oxygen over the decomposition temperature range as described by the following route$^{99,30}$:

$$\text{Li}_{0.5}\text{CoO}_2 \rightarrow \frac{1}{2}\text{LiCoO}_2 + \frac{1}{6}\text{Co}_3\text{O}_4 + \frac{1}{6}\text{O}_2$$

(1)

Cobalt oxide can be further reduced to cobalt metal to release more oxygen through thermal decomposition. These thermal reactions are accelerated by the oxidation of the electrolyte because released oxygen can intensively and exothermically react with the electrolyte at the elevated temperature. The results of heating four different kinds of samples at a rate of 5 °C·min$^{-1}$ are summarized in Table 2. We used 1.0 M LiTFSI/ethylene carbonate (EC): diethyl carbonate (DEC) to represent a conventional carbonate-based electrolytes for LIBs and to examine the effects of Li-TFSI salt in the electrolyte. The cathodes with such carbonate electrolytes exhibit a large exothermic peak at 224.8 °C and a heat capacity of 312.0 J·g$^{-1}$ (Figure 6a and Table 2). In contrast, the charged cathode with the RTIL electrolytes clearly demonstrated improved thermal stability from the onset temperature, and their heat capacities were lower than those with the carbonate electrolytes. Specifically, Li$_{0.5}$CoO$_2$ in 1.0 M LiTFSI/PMPip-TFSI produced a peak at 289.2 °C with a heat capacity of 234.3 J·g$^{-1}$ (Figure 6c and Table 2).

To elucidate the effects of the cathode-surface film on the thermal properties, we compared the charged cathode in RTIL-containing vinylene carbonate (VC), which is a well-known additive for both cathodes and anodes. The primary exothermic peak of this combination appeared at a higher temperature, 278.7 °C, and it had a lower heat capacity, 122.5 J·g$^{-1}$, when compared to the values from the cell with PMPip-TFSI. The peak position was not significantly influenced, but the resulting heat capacity was remarkably decreased. The electrode containing the electrolyte with an allylic substituent produced the smallest exothermic peak at the highest temperature among all the tested samples. This indicates that the passivation film from AMPip-TFSI could effectively hinder the surface reaction between the electrode and electrolyte. We deduce that the high surface coverage of the allylic electrolyte plays a major role in preventing side reactions. The DSC thermograms measured for the RTIL groups presented higher thermal stabilities than those measured for the organic carbonate electrolytes. It is notable that the thermally stable RTILs affect the surface morphologies of the electrode, which can in turn influence surface reactivity when thermal decomposition occurs.

**Discussion**

The allyl moiety was incorporated into the piperidinium cation of RTIL (AMPip-TFSI) to electrochemically modify the surface of LiCoO$_2$ by using stable, electrochemical allylic radical formation. Surface modification as a result of the allyl group was confirmed by field-emission scanning electron microscopy (FE-SEM), transmission electron microscopy (TEM), and X-ray photoelectron microscopy (XPS), and the derived film from AMPip-TFSI was found to be more homogeneous and thinner (under 25 nm) than that from the PMPip-TFSI electrolyte. This novel surface film inhibited the decomposition of the electrolyte on the cathode, and the surface resistance for lithium diffusion between the electrolyte and electrode was preserved over several cycles. After surface modification by AMPip-TFSI, with comparing with the case of PMPip-TFSI, average Coulombic efficiency during the first 15 cycles was improved from 93.87 to 97.31%, which means the irreversible surface side reactions highly reduced. We not only observed an enhancement in the electrochemical stability, but also in the thermal stability. The onset temperature for the decomposition of active material was restrained by reducing the surface reactivity with electrolyte at elevated temperatures (PMPip-TFSI: 234.3 J·g$^{-1}$ and AMPip-TFSI: 122.5 J·g$^{-1}$). To summarize, allylic RTILs could result in the novel surface film that improves cyclability and increases thermal stability of LIBs.

**Methods**

RTIL Preparation. Two kinds of RTILs, with the same anion, TFSI, but different cations were prepared according to a previously reported methods$^7$. The synthesized cations of RTILs were PMPip and AMPip. By repeated purification processes, the water and halide contents in the prepared electrolyte were controlled under 10 and 50 ppm, respectively. We added 1 M Li-TFSI (3 M, battery grade (>99.9%)) into prepared RTIL solvents to prepare the electrolytes for the LIB.

| Table 2 | Temperature for the exothermic peaks and the heat capacity generated in the DSC curves shown in Fig. 6
| Samples                                      | Peak Temp (°C) | Enthalpy (J·g$^{-1}$) |
|----------------------------------------------|----------------|-----------------------|
| 1.0 M LiTFSI/EC:DEC                          | 224.8          | 312.0                 |
| 1.0 M LiTFSI/PMPip-TFSI                      | 289.2          | 234.3                 |
| 1.0 M LiTFSI/PMPip-TFSI + 2 wt% VC           | 278.7          | 122.5                 |
| 1.0 M LiTFSI/AMPip-TFSI                      | 280.5          | 95.5                  |

Figure 6 | DSC heating curves of fully charged LiCoO$_2$ with electrolytes: (a) 1.0 M LiTFSI/EC:DEC, (b) 1.0 M LiTFSI/PMPip-TFSI, (c) 1.0 M LiTFSI/PMPip-TFSI + VC, and (d) 1.0 M LiTFSI/AMPip-TFSI.
Electrochemical characterization. To prepare the slurry for the electrode, LiCoO₂ (JES-ECHEM, super-P (Timcal), and PVdF (Solvay)) were mixed at a weight ratio of 89.6-5.5 in N-methylpyrrolidinone (Sigma-Aldrich, anhydrous, 99.9%). The slurry was coated onto the aluminum current collector, and the electrode plate was subsequently dried at 120 °C under vacuum and pressed to reduce the contact resistance between particles. The electrodes were specially prepared for XPS analysis by embedding the LiCoO₂ powder onto a gold disk (Alfa Aesar, 0.25 mm, 99.95%) without a binder or conducting agent and pressed under 5000 psi for 30 min. Using those electrodes, 2032-type coin cells were fabricated by assembling a glassy filter (Advantec, GA-55, 0.21 mm thick, 0.6 μm pore) as the separator, the electrolytes, and a lithium foil as the counter electrode. The charge-discharge cycling test was conducted at 14 mA g⁻¹ (0.1 C) over the potential range of 3.0–4.2 V (vs. Li/Li⁺) (model WBC-3000). Electrochemical impedance analysis was performed in a charged cell at a frequency range of 5 mHz–100 kHz with an AC amplitude of 10 mV.

Microscopic and spectroscopic analyses. For FE-SEM (JSM-6700F, JEOL), energy-filtered TEM (LIBRA 120, Carl Zeiss), and XPS (Sigma Probe, Thermo) analyses, the cycled cells were dismantled in the glove box to avoid air contamination, and the electrodes were washed several times with dimethyl carbonate (DMC) to eliminate the residues from lithium salt and solvent. Hermetic vessels were used to transfer the prepared electrodes to the instrument chamber. The specimens were examined by TEM at an accelerating voltage of 120 kV. The XPS data were collected in an ultrahigh vacuum multipurpose surface analysis system operating under 10⁻⁶ mbar. The photoelectrons were excited by an AlKα (1486.6 eV) anode operating at a constant power of 100 W (15 kV and 10 mA), and the X-ray spot size was 400 μm.

Thermal analyses. For DSC measurements, electrodes were obtained from the coin-type cells and charged to 4.2 V (vs. Li/Li⁺) at a current density of 14 mA g⁻¹ (0.1 C). The prepared electrodes were not subjected to any further treatment in order to preserve the conditions of the electrode in the cell during cycling. Approximately 5 mg of the electrode-containing electrolyte was hermetically sealed in a DSC pan. After assembling the pan for DSC, the temperature was ramped from 50 to 350 °C at a rate of 10 °C min⁻¹ under Ar gas (DSC, DuPont Q2000).

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Author contributions

J.M., T.Y., S.L., J.R. and S.O. designed the study and experiment and co-wrote the paper. J.M., J.R. and S.O. have investigated the theme with respect of electrochemistry. T.Y. and Y.K. designed and synthesized the electrolyte and performed the experiment. T.Y. and J.R. participated in the research design and discussion. J.M., J.R. and S.O. have investigated the theme with respect of electrochemistry. T.Y. and J.R. conducted most of experiments and analyzed data and drafted the manuscript. S.O. critically reviewed, revised and finalized the manuscript. S.O. is guarantor of the paper.

Additional information

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