N-Doped hierarchical porous carbon nanoscrolls towards efficient oxygen reduction reaction in Zn–air batteries via interior and exterior modifications†

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1 Introduction

Electrochemical oxygen reduction reaction (ORR) plays as a key role in many efficient energy storage and conversion systems, such as fuel cells and metal-air batteries. In general, ORR kinetics largely determines the working efficiency of the whole cell, thereby driving research on electrocatalysis with improved ORR performance. Among various candidates, N-doped carbon electrocatalysts are efficient non-metallic ORR electrode materials. Theoretical and experimental studies have shown that large specific surface area (SSA) and special morphology can provide many accessible active sites and are beneficial to the effective mass transport of a substrate in the catalyst, thereby significantly improving the electrochemical performance.

In recent years, the pyrolysis of C- and N-containing polymers (such as polypyrrole, polyaniline, polydopamine, etc.) to obtain N-doped carbon is a common method due to the facile doping procedure and uniform doping state. However, the N content is typically low due to the easy loss of N at high temperatures (depending on the precursor and temperature, 3–9 at%). Previous studies have shown that the template method is an effective method to adjust the morphology and structure of N-doped carbon materials. The introduction of a template can effectively increase SSA and is conducive to the formation of mesopores, which facilitates electrolyte infiltration, ion transfer and exposure of catalytic sites, thus boosting the ORR process. Despite their advances, the removal of the template involves the use of strong corrosive agents (for instance, SiO2 templates are removed by HF etching) or soaking in organic solvents for a long time, which is a hazardous, non-environmentally friendly and complicated process. Particularly, the morphology of the carbon material may be damaged during the template removal process.

In order to solve the above-mentioned problems and obtain electrode materials with a desired morphology, the sacrificial template method is regarded as an effective method. Recent studies have shown that the formation of a porous structure is carried out in parallel with the carbonization process of the precursor and no additional step is required to remove the sacrificial template. Kuang et al. demonstrated that Fe–N-doped carbon microspheres (Fe–N-DSC) with porous structures, high SSAs and high N contents can be obtained by the pyrolysis process using Fe3O4 nanospheres as the sacrificial template.
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2 Experimental section

2.1 Synthesis of NCN-\(m\)

N-doped g-C\(_3\)N\(_4\) (NCN) was synthesized according to a previously reported method.\(^{24}\) Briefly, 10 g of urea powder and 40 mg of citric acid monohydrate were dissolved in deionized water. After drying, the obtained compound was placed into an aluminum foil-wrapped crucible with a lid and then heated under static air at 550 °C for 2 h to obtain the sample (NCN-40) in a muffle furnace. Other NCN-\(m\) samples (\(m\) represents the mass of citric acid monohydrate) were synthesized in the same way with different masses of citric acid monohydrate (20, 60 and 80 mg, respectively). g-C\(_3\)N\(_4\) (CN) was obtained by a similar method without the addition of citric acid monohydrate.

2.2 Synthesis of N-PCNS-\(m\) and EN-PCNS

First, 240 mg of NCN-\(m\) was dispersed in 90 mL of deionized water and then 180 \(\mu\)L of pyrrole (PY) was added. After ultrasound stirring for \(\sim 1.5\) h, 6 mL of 12 M HCl was added slowly. Subsequently, 1.8 g of \((\text{NH}_4\)\)\textsubscript{2}S\(_2\)O\(_8\) was slowly added to the above suspension under ice bath conditions. After reacting for 12 h, the black product polyppyrole (PPY)/NCN-\(m\) compounds were separated by centrifugation. The obtained PPY/NCN-\(m\) compounds were annealed under \(\text{N}_2\) flow at 900 °C for 2 h to obtain N-doped hierarchical porous carbon nanoscrolls (N-PCNS-\(m\)). Finally, the N-PCNS-40 sample was etched at 900 °C to obtain EN-PCNS under an \(\text{NH}_3\) atmosphere. N-doped multi-hole carbon (NMC) was also prepared via a similar approach using CN as the template. Besides, N-doped carbon (NC) was synthesized by a preparation method similar to that of N-PCNS-\(m\) without adding NCN-\(m\).

3 Results and discussion

Fig. 1 shows the synthetic scheme of EN-PCNS via the sacrificial-template method and NH\(_3\) etching. First, the NCN-40 template was fabricated by thermal polymerization and decomposition of a urea/citric acid monohydrate mixture; N-doped hierarchical porous carbon nanoscrolls (N-PCNS-40) were prepared by the polymerization of PY in the presence of NMC-40, followed by the calcination of the PPY/NCN-40 hybrid at 900 °C under \(\text{N}_2\) flow. Finally, N-PCNS-40 was etched to obtain EN-PCNS under an \(\text{NH}_3\) atmosphere.

Fig. 2a shows the XRD patterns of NC, NMC, N-PCNS-\(m\) and EN-PCNS. A representative (002) diffraction peak at 2\(\theta\) = 24.8° emerges in the XRD pattern of NC. Regarding N-doped carbon materials obtained by using the CN template, the intensity of this peak for NMC becomes slightly weaker, which means that the crystallinity is reduced.\(^{25}\) When using NCN-\(m\) as templates, these peaks further weaken with the increase of citric acid content, implying that NCN can further reduce crystallinity. With regard to EN-PCNS, this peak almost disappears, confirming that NH\(_3\) etching reduces the degree of graphitization. More structural information was obtained by Raman spectroscopy. The Raman spectra of NC, NMC, N-PCNS-\(m\) and EN-PCNS (Fig. 2b) present two typical characteristic peaks at 1350 and
1580 cm\(^{-1}\), which correspond to D and G bands, respectively. In addition, \(I_D/I_G\) signifies the defect density of the carbon sample. Defects within the carbon framework play a key role as active sites in electrocatalytic ORR and determine the catalytic activity.\(^{26,27}\) The \(I_D/I_G\) intensity ratio of NC is 0.95, while for NMC this intensity ratio is increased to 1.02, indicating that the addition of CN is beneficial to the exposure of structural defects and increase of carbon porosity. Furthermore, when using NCN-\(m\) as templates, the \(I_D/I_G\) values of the obtained N-PCNS-20, N-PCNS-40, N-PCNS-60 and N-PCNS-80 further increase to 1.04, 1.05, 1.06 and 1.07, respectively. After \(\text{NH}_3\) etching, the \(I_D/I_G\) value of the obtained EN-PCNS further increases to 1.10, substantiating that subsequent \(\text{NH}_3\) etching can lead to the formation of more structural defects in EN-PCNS. Clearly, the Raman result is consistent with the XRD analysis results.

Fig. 3a displays the SEM image of NC. It is apparent that the huge masses are stacked by carbon nanosheets. It is worth noting that NMC exhibits a crimped porous structure (Fig. 3b), which is attributed to the introduction of the CN template. When using NCN-\(m\) as templates, the curling phenomenon and porous structure for N-PCNS-\(m\) become clearer, as shown in Fig. 3c and Fig. S1 (ESI\(^\dagger\)). In particular, N-PCNS-40 was similar to nano-rolls (Fig. S2a, ESI\(^\dagger\)), and the morphology is clearly shown in Fig. 3e (marked with a white dotted region). Clearly, the formation of the crimped porous structure is conducive to the increase of SSA and exposure of more effective catalytic sites. After \(\text{NH}_3\) etching, EN-PCNS show a similar crimped porous structure (Fig. 3d). Compared with N-PCNS-40, the carbon layer of EN-PCNS appears thinner and curls more severely, as shown in Fig. 3f and Fig. S2b (ESI\(^\dagger\)). Fig. S2c and d (ESI\(^\dagger\)) show the HRTEM images of N-PCNS-40 and
EN-PCNS, respectively. In contrast, EN-PCNS exhibit a structure with relatively abundant micropores (marked by red circles) and lower graphitized states.

$N_2$ adsorption/desorption isotherms were measured to analyze the surface properties of the samples, as shown in Fig. 4a. Clearly, all the samples show a closed hysteresis loop, belonging to type-IV isothermal curves, indicating porous characteristics.\(^{28}\) As can be seen from Table S1 (ESI†), compared with NC (21.8 m\(^2\) g\(^{-1}\)), the SSA of NMC increases sharply to 256.5 m\(^2\) g\(^{-1}\), clearly indicating that the introduction of the CN template reduces the accumulation of carbon blocks. When using NCN-40 as the template, the SSA of N-PCNS-40 is expanded to 497.3 m\(^2\) g\(^{-1}\). This result may be attributed to the fact that the high N content in NCN-40 leads to an increase of NH\(_3\), etc. produced during the pyrolysis process and promotes the formation of more pore structures, thereby improving the SSA of N-PCNS-40. Clearly, the above results are consistent with those of the SEM analysis. In addition, the SSA of EN-PCNS is significantly improved to 945.3 m\(^2\) g\(^{-1}\) after NH\(_3\) etching, indicating that appropriate NH\(_3\) etching can cause rich porosity and notably increase the SSA. Fig. 4b shows the corresponding pore size distribution curves. Compared with NC and NMC, N-PCNS-40 is confirmed to show obvious peaks positioned at $\sim 3.8$ nm and $\sim 13.4$ nm, confirming abundant mesoporous properties. After NH\(_3\) etching, EN-PCNS shows a distinct hierarchical pore structure; micropores are concentrated at $\sim 1.2$ nm and mesopores are concentrated at $\sim 7.0$ nm, again proving that NH\(_3\) etching can produce abundant micropores and further increase the SSA. This result is also very consistent with those of the TEM analysis.

XPS survey was performed to analyze the elemental compositions and element states of NMC, N-PCNS-\(m\) and EN-PCNS. As shown in Fig. 5a, the C 1s, O 1s and N 1s peaks appear in all the samples. Table S2 (ESI†) shows specific XPS results. As for NMC (11.1 at%), the N content of N-PCNS-20 (11.5 at%) is slightly increased, which may be caused by the increased N content in N-doped CN. The N contents of N-PCNS-40 (11.5 at%), N-PCNS-60 (9.1 at%) and N-PCNS-80 (8.5 at%) decrease with the increase of citric acid content. This result also coincides with the results of the $N_2$ adsorption/desorption isothermal curve analysis. After NH\(_3\) etching, the N content in EN-PCNS (5.5 at%) decreases rapidly, which is mainly due to the removal of some unstable structures (such as N- or O-containing groups) by NH\(_3\) etching at high temperatures.\(^{29,30}\) To further confirm the
influence of NCN-\textit{m} templates and NH\textsubscript{3} etching on N-doping configuration, the N 1s spectra of all the samples were fitted into four types of N-doping configurations: pyridinic N (398.1 eV), pyrrolic N (399.8 eV), graphitic N (401.0 eV) and oxygenated N (403.0 eV).\cite{31,32}Fig. 5b–d and Fig. S3 (ESI†) show the high-resolution N 1s spectra of NMC, N-PCNS-40, EN-PCNS, N-PCNS-20, N-PCNS-60 and N-PCNS-80, respectively. Table S3 (ESI†) shows specific fitting results. The sum of the percentages of pyridinic N and graphitic N in N-PCNS-40 (70.3%) is higher than that of NMC (61.9%), N-PCNS-20 (64.4%), N-PCNS-60 (67.6%) and N-PCNS-80 (65.1%). Previous studies demonstrated that pyridinic N facilitates the adsorption of oxygen molecules and promotes the breaking of O–O bonds, while graphitic N can improve the conductivity and boost the transport of electrons and ions.\cite{33,35} Interestingly, with NH\textsubscript{3} etching, the relative amount of graphitic N increased from 46.5% for N-PCNS-40 to 54.5% for EN-PCNS. Although the influence of NCN on the internal structure of carbon materials and the surface chemical details that occur during NH\textsubscript{3} etching are still elusive, these results clearly show that the modification of the internal structure of carbon materials by NCN not only increases the SSA, but also drives the carbon materials to form the curling morphology. Meanwhile, the modification of the external structure of carbon materials by NH\textsubscript{3} etching improves the pore structure and restructures the surface functionalities, which are essential for enhancing the ORR activity.

To detect the effects of different CN templates and NH\textsubscript{3} etching on the ORR performance of the samples, the RDE and RRDE techniques are used in our test. Fig. 6a shows the CV curves on NC, NMC, N-PCNS-\textit{m}, EN-PCNS and commercialized Pt/C electrodes in N\textsubscript{2} and O\textsubscript{2} saturated 0.1 M KOH electrolytes. All the samples tested in the N\textsubscript{2} saturated electrolyte display a quasi-rectangular voltammogram, whereas, when O\textsubscript{2} is introduced into the electrolyte, a cathodic reduction peak is observed in all the CV curves, demonstrating that the samples possess oxygen reduction activity. The reduction peak for the N-PCNS-40 electrode (0.80 V) is clearly more positive than those for NC (0.58 V), NMC (0.69 V), N-PCNS-20 (0.70 V), N-PCNS-60 (0.75 V) and N-PCNS-80 (0.71 V) electrodes. After NH\textsubscript{3} etching, the reduction peak of EN-PCNS increases to 0.81 V, which is comparable to commercial Pt/C catalysts (0.83 V). Fig. 6b shows the linear scan voltammogram (LSV) curves on NC, NMC, N-PCNS-\textit{m}, EN-PCNS and commercialized Pt/C electrodes at a rotational speed of 1600 rpm. The limiting current density of N-PCNS-40 is as high as 4.70 mA cm\textsuperscript{-2} and the onset potential is 1.04 V. Clearly, these performances are better than those of the other counterparts. The half potential for the N-PCNS-40 electrode (0.79 V) is visibly more positive than those for NC (0.42 V), NMC (0.68 V), N-PCNS-20 (0.70 V), N-PCNS-60 (0.78 V) and N-PCNS-80 (0.73 V) electrodes. Surprisingly, after NH\textsubscript{3} etching, EN-PCNS exhibit the best ORR performance, with a similar half potential (0.82 V) and an excellent limiting current density (5.15 mA cm\textsuperscript{-2}). Meanwhile, compared with the Pt/C electrodes (0.83 V and 5.97 mA cm\textsuperscript{-2}), it displays comparable ORR performance. To further verify the ORR process of different N-doped carbon catalysts, the hydrogen peroxide production and the \textit{n} values of NC, NMC, N-PCNS-\textit{m}, EN-PCNS and commercialized Pt/C electrodes were detected using RRDE.
technology (Fig. S4, ESI† and Fig. 6c). To further verify the ORR process of the sample, the HzO2% yield and electron transfer number (n) value are also important reference values. The HzO2% value of N-PCNS-40 is around 4.4% at 0.5 V, while this value clearly increases to ~51.6% for NC, ~34.6% for NMC, ~24.0% for N-PCNS-20, ~9.0% for N-PCNS-60 and ~11.6% for N-PCNS-80. Simultaneously, the calculated n values for N-PCNS-40 are about 3.8–3.5 in the potential range from 0.7 to 0 V. In addition, the HzO2% yield value of EN–PCNS is further reduced to 2.2%, and the n in the potential range of 0.7–0 V is 3.8–4.0. These results display that the electrocatalytic process of EN-PCNS is an improved 4e⁻/C0 pathway for the ORR.

To evaluate the ORR kinetics, the LSV curves of these samples at different speeds were tested, as shown in Fig. S5 and Fig. S6a–c (ESI†). According to the K–L equation, the n values for all samples were calculated at 0.2 V (vs. RHE) (Fig. S6d, ESI†). The n values of NC (3.10), NMC (3.40), N-PCNS-20 (3.47), N-PCNS-40 (3.82), N-PCNS-60 (3.63), N-PCNS-80 (3.52) and EN-PCNS (4.00) reflect the high reaction selectivity of EN-PCNS. In addition, Fig. S7 (ESI†) shows the K–L plots of the EN-PCNS electrode at different potentials from 0.1 to 0.4 V. After adding 3 M methanol at 450 s, no noticeable change was observed in the current of the EN-PCNS electrode, manifesting excellent resistance to methanol poisoning. In contrast, Pt/C exhibits an instantaneous current transition after methanol is added, implying the start of the methanol oxidation reaction.

Based on the above-mentioned analysis, the improved ORR performance for EN-PCNS can be attributed to the following: (1) the NCN template not only produces a large number of structural defects for NC, but also drives the self-curling of NC; (2) subsequent NH3 etching controls the external morphology and structure of EN-PCNS and endows the product with a unique hierarchical porous structure, a high defect density, and a large SSA. Moreover, the inherent activity from EN-PCNS and fully exposed efficient catalytic sites further enhance the ORR performance.
Finally, EN-PCNS were utilized to assemble Zn–air batteries (ZABs) to investigate their practical application (Fig. 7a). As shown in Fig. S10 (ESI†), the open circuit potential of the N-PCNS-40 catalyst remains at ~1.35 V after 10 hours. The open circuit voltage of EN-PCNS remains constant at ~1.47 V, which is better than that of commercialized Pt/C (1.39 V after 10 h).

In addition, Fig. S11 (ESI†) shows the charging/discharging cycling curves of EN-PCNS and commercialized Pt/C at 0.5 mA cm⁻² for ZABs. The EN-PCNS catalyst exhibits excellent stability, and the potential changed slightly after more than 600 min (32 cycles), which is also superior to the commercial Pt/C catalyst because it can be operated for only less than 450 min. Fig. 7b shows the discharge polarization curves and the corresponding power density curves. The ZABs driven by EN-PCNS display a peak power density of 139 mW cm⁻², which far exceeds that of the ZABs driven by N-PCNS-40 (73 mW cm⁻²). Surprisingly, this peak power density is also slightly higher than that of commercial Pt/C (122 mW cm⁻²).

Fig. 7c shows the galvanostatic discharge curves of N-PCNS-40, EN-PCNS and commercialized Pt/C electrocatalysts. It can be observed that the EN-PCNS electrocatalyst displays a better ZAB performance. According to Fig. 7d, long-term galvanostatic discharge curves at 5 mA cm⁻² with the three different catalysts were also recorded. Normalized to the mass of consumed Zn, the specific capacity of the EN-PCNS electrocatalyst (766 mA h g⁻¹) exceeds those of the N-PCNS-40 (348 mA h g⁻¹) and Pt/C (673 mA h g⁻¹) electrocatalysts. Apparently, the above results show that the EN-PCNS catalyst designed in this work is a very competitive substitute for commercial Pt/C and can be used in the practical application of metal–air batteries.

4 Conclusion

In summary, etched N-doped hierarchical porous carbon nanoscrolls (EN-PCNS) are controllably synthesized by combining the internal template modification with external NH₃ activation. The sacrificial template produces a large number of structural defects and drives the self-curving for NC. Meanwhile, the morphology, N-doping configuration, and doping content can be adjusted by increasing the amount of citric acid. Moreover, the external NH₃ etching further increases the SSA and generates a large number of structural defects. The interior and exterior modifications enhance the interaction between inner and outer sides of EN-PCNS, synergistically contributing to the ORR performance. When assembled as the cathode catalyst for Zn–air batteries, it also demonstrates better performance than commercial Pt/C catalysts. This work offers a new strategy for the rational design of high-performance carbon-based ORR electrocatalysts and has great potential for the practical application of clean energy conversion devices.

Conflicts of interest

The authors declare no conflicts of interest.

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