Integrative Structural and Computational Biology of Phytases for the Animal Feed Industry

Nima Ghahremani Nezhad 1,2, Raja Noor Zaliha Raja Abd Rahman 1,3,†, Yahaya M. Normi 1,2, Siti Nurbaya Oslan 1,4, Fairolniza Mohd Shariff 1,3, and Thean Chor Leow 1,2,5,∗

1 Enzyme and Microbial Research Center, Faculty of Biotechnology and Biomolecular Sciences, Universiti Putra Malaysia, UPM Serdang, Selangor 43400, Malaysia; gs52916@student.upm.edu.my (N.G.N.); rmzaliha@upm.edu.my (R.N.Z.R.A.R.); normi_yahaya@upm.edu.my (Y.M.N.); snurbayaoslan@upm.edu.my (S.N.O.); fairolniza@upm.edu.my (F.M.S.)

2 Department of Cell and Molecular Biology, Faculty of Biotechnology and Biomolecular Sciences, Universiti Putra Malaysia, UPM Serdang, Selangor 43400, Malaysia

3 Department of Microbiology, Faculty of Biotechnology and Biomolecular Sciences, Universiti Putra Malaysia, UPM Serdang, Selangor 43400, Malaysia

4 Department of Biochemistry, Faculty of Biotechnology and Biomolecular Sciences, Universiti Putra Malaysia, UPM Serdang, Selangor 43400, Malaysia

5 Institute of Bioscience, Universiti Putra Malaysia, UPM Serdang, Selangor 43400, Malaysia

∗ Correspondence: adamleow@upm.edu.my

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Abstract: Resistance to high temperature, acidic pH and proteolytic degradation during the pelleting process and in the digestive tract are important features of phytases as animal feed. The integration of insights from structural and in silico analyses into factors affecting thermostability, acid stability, proteolytic stability, catalytic efficiency and specific activity, as well as N-glycosylation, could improve the limitations of marginal stable biocatalysts with trade-offs between stability and activity. Synergistic mutations give additional benefits to single substitutions. Rigidifying the flexible loops or inter-molecular interactions by reinforcing non-bonded interactions or disulfide bonds, based on structural and root mean square fluctuation (RMSF) analyses, are contributing factors to thermostability. Acid stability is normally achieved by targeting the vicinity residue at the active site or at the neighboring active site loop or the pocket edge adjacent to the active site. Extending the positively charged surface, altering protease cleavage sites and reducing the affinity of protease towards phytase are among the reported contributing factors to improving proteolytic stability. Remodeling the active site and removing steric hindrance could enhance phytase activity. N-glycosylation conferred improved thermostability, proteases degradation and pH activity. Hence, the integration of structural and computational biology paves the way to phytase tailoring to overcome the limitations of marginally stable phytases to be used in animal feeds.

Keywords: thermostability; acid stability; proteolytic stability; improved activity; microbial phytases

1. Introduction

Phytic acid is the principal storage and indigestible organic form of phosphorous, accounting for up to 85% of the total phosphorous in plant seeds [1]. Phytase (myo-inositol hexakisphosphate phosphohydrolase) is an enzyme that catalyzes the hydrolysis of phytic acid (myo-inositol hexakisphosphate) through the stepwise approach to produce inorganic phosphate. Phytase is usually used in monogastric animal diets as a feed additive to boost phosphorus nutrition from their feed that is supplied from seeds, legumes, nuts, and grains. Besides, phytate can also form complexes with carbohydrates and proteins, thereby decreasing their hydrolysis. Phytate has detrimental effects...
on the environment through eutrophication [2]. Phytate with a negative charge acts as an antinutritional factor through chelating minerals with positive charges, such as iron, calcium and zinc. This results in the bioavailabilities of these minerals being decreased in the bodies of monogastric animals and poultry [3,4]. The fact that the principal source of food of monogastric animals is phytate-rich plants, the degrading of phytate by an appropriate phytase enzyme should be taken into consideration to liberate phosphorous and to avoid the antinutritional effects of phytate [5,6]. Sources of phytases are animals, plants and microorganisms, including yeasts, other fungi and bacteria. Phytases have different structures and catalytic mechanisms according to their sources and can be grouped as β-propeller phytases, purple acid phytases, cysteine phytases and histidine acid phosphatases (HAPs).

The most envisaged groups of phytases are histidine acid phosphatases (HAPs), as shown in Figure 1, and β-propeller phytases, as shown in Figure 2. They have different catalytic mechanisms and similar products [7,8]. Furthermore, phytases are classified based on the first phosphate that is liberated from the inositol ring of phytic acid, including 3-phytases (EC: 3.1.3.8), 6-phytases (EC: 3.1.3.26) and 5-phytases (EC: 3.1.3.72), as shown in Figure 3. Microbial phytases from Aspergillus, Escherichia and Bacillus species are widely studied for industrial applications [9,10]. There are some challenges to the use of the phytase enzyme in monogastric animals, including high temperature during the pelleting process from 65 to 95 °C and acidic pH range (2.5–5.5). Despite the resistance of the desired phytase enzyme to high temperature, its optimum activity should be in accordance with the body temperature of poultry (41 °C to 42 °C) [11], as shown in Figure 4. Resistance to proteolytic degradation in the digestive tract and the high activity of phytase are additional advantages [12]. Therefore, the desired phytase should have stability against high temperature, acidic pH and proteases (pepsin and trypsin) [13,14]. So, to use phytase as an industrial enzyme, stability should be increased. Detecting and rigidifying flexible regions through the use of computational analysis is a powerful approach in the stabilization of enzymes. Two prevalent approaches, including root mean square deviation (RMSD) and root mean square fluctuation (RMSF) are usually used to detect overall flexibility and flexible sites in the phytase structure. B-factor is used as an indicator to find thermolabile residues [15]. In this review, all four required properties (thermostability, acid stability, proteolysis stability and improved activity) for the industrial application of phytase are considered, based on the results of several studies done in recent years.

![Figure 1. Catalytic mechanism of histidine acid phosphatases.](image)

Histidine residue of the conserved RHGXRXP motif acts as a nucleophile and forms phosphohistidine intermediate. The intermediate is hydrolyzed after the water molecule attacks the phospho group of the phosphohistidine to generate a free phosphate.
hydrolyzed after the water molecule attacks the phospho group of the phosphohistidine to generate a free phosphate.

**Figure 2.** Catalytic mechanism of BPP. The Ca$^{2+}$ ions decrease pKa of water forming hydroxide ion (deprotonated form of water). OH$^-$ donates an electron pair to the positive phosphorus in phosphate to form intermediate state. Then, the general acid donates a proton, thus cleaving the phosphoester bond to release phosphate group.

**Figure 3.** Catalytic reactions of 3- and 6-phytases. 3-phytases start the hydrolysis of ester bond between phosphate group and inositol ring at position C3, while 6-phytases start to attack at position C6 of inositol ring and liberate phosphate.

**Figure 4.** Phytase activity regions with their pH ranges are highlighted with yellow color. Body temperature of chicken for optimum phytase activity is shown at upper part of figure.
2. Modifications of Phytases

Many studies have been conducted over the last two decades until now to improve the properties of microbial phytases as feed additive to gain resistance to high temperature, acidic condition and proteolytic degradation in the pelleting process and in the digestive tracts of monogastric animals. Improvements in phytase activity were considered in some studies. The directed evolution and the site-directed mutagenesis approaches had been used to construct random libraries of mutants, and the desired library of mutants, based on bioinformatic information, was utilized for predictions of phytase structures [16].

2.1. Improved Thermostability in Phytase

During the pelleting process to prepare food for monogastric animals, phytase should tolerate high temperatures from 65 °C to 95 °C [17]. Phytase enzymes from *Aspergillus niger*, *Escherichia coli*, *Yersinia* species and *Bacillus* species had been mainly studied to enhance their thermostabilities for industrial applications, as shown in Table 1. Several improved thermostable phytases are discussed, based on the decisive modifications in their structures.

2.1.1. *Aspergillus* Phytases

Heat tolerance is one of the prerequisites for the industrial application of phytase enzymes. Recently, many studies have been carried out on different microbial phytases with higher potency in order to produce phytase with the desired properties. Noorbata et al. carried out a molecular dynamic study to reveal thermostability factors in PhyA phytase from *Aspergillus niger*. RMSD values were calculated for backbone, side chain atoms and other secondary structure elements at 333 and 353 K to assess the effects of a quadruple mutation (A35E\(\rightarrow\)P42S\(\rightarrow\)Q168R\(\rightarrow\)T248R) on *Aspergillus niger* phytase (ANP). It was revealed that mANP (Mutant *Aspergillus niger* phytase) had lower RMSD values for all atoms over that of the ANP at 333 K. Turn and coil showed the most significant discrepancies in average RMSD with 0.39 and 0.32 Å at 333 K, respectively. Calculating the radius of gyration for ANP and mANP at 333 K illustrated that mANP had a more compact structure than that of ANP, which arose from a higher number of H-bonds. Both mANP and ANP showed similar compactness at 353 K, which resulted from an increase in the number of salt bridges in both of them. The stabilization of the loop regions by introducing a quadruple mutation caused the increased thermostability of mANP at 353 K, as mutations T248R, P42S and Q168R were located in the loops. The Q168R mutation was considered a contributing factor in the thermostability of mANP, because most structural variations in mANP at 353 K were localized at the Arg163–Gln168 area. As a result of introducing residues Glu35 and Arg248, new hydrogen bonds were formed that further enhanced the thermostability of mANP. Glu35 and Arg248 mutants also introduced two new salt bridges that were thought to increase thermostability in mANP. Although ANP showed an increased number of salt bridges compared to mANP at 353 K, mANP showed higher thermostability. Thus, the location of the salt bridge was more important than the number of salt bridges for thermostability [18].
| No | Source | Phytase | Approaches | Location of Mutation | Contributing Factors in Thermostability | References |
|----|--------|---------|------------|----------------------|----------------------------------------|------------|
| 1  | Aspergillus niger | PhyA | Computational design | Loops | H-bond, salt bridge | Noorbatcha et al., 2013 |
| 2  | Escherichia coli | AppA | Site-directed mutagenesis | a/b-domain | H-bond, Salt bridges | Fei et al., 2013 |
| 3  | Escherichia coli | AppA | Site-directed mutagenesis | Loops | Salt bridges | Fei et al., 2013 |
| 4  | Escherichia coli | AppA | Site-directed mutagenesis | a-helices and concave surface between the two b-sheets | N-glycosylation | Yao et al., 2013 |
| 5  | Aspergillus niger N25 | PhyA | Site-directed mutagenesis | Loops | H-bond, salt bridge | Liao et al., 2013 |
| 6  | Escherichia coli | AppA | Site-directed mutagenesis | Deletion of C-terminal (coil including seven amino acids) | Deletion of C-terminal | Fei et al., 2013 |
| 7  | Bacillus subtilis US417 | PHYUS417 | Site-directed mutagenesis | Loop | Role of P237 | Farhat et al., 2013 |
| 8  | Aspergillus niger | PhyA | Site-directed mutagenesis | Loop | H-bond | Hesampour et al., 2014 |
| 9  | Yersinia mollaretii | Ymphytase | Multi-site saturation | Next to the active site loop, surface, α-domain, α/β-domain | H-bond, aromatic-aromatic interaction | Shivange et al., 2014 |
| 10 | Escherichia coli | AppA | Site-directed mutagenesis | Loops | N-glycosylation | Wu et al., 2014 |
| 11 | Aspergillus japonicus C03 | PhyA | Through expression in Pichia pastoris | - | N-glycosylation | Fonseca et al., 2014 |
| 12 | Bacillus amyloliquefaciens | PhyC | Site-directed mutagenesis | Surface of phytase | Replacement Asp with Glu | Xu et al., 2014 |
| 13 | Aspergillus niger | PhyA | Molecular dynamic simulations study | Loops are most fluctuated regions | H-bond, salt bridges | Kapil Kumar et al., 2015 |
| 14 | Bacillus amyloliquefaciens DSM 1061 | PhyC | Site-directed mutagenesis | Surface of phytase | Replacement Asp and Ser with Glu | Wei Xu et al., 2015 |
| 15 | Bacillus amyloliquefaciens US573 | PHY US573 | Compared to TS-Phy from B. amyloliquefaciens DS17 | Loop | Replacement Ala-346 with Val, increases rigidity of loop | Boukhris et al., 2015 |
| 16 | Insect-cultivated fungus gardens | PhyXT52 | Site-directed mutagenesis | - | Salt bridges, disulfide bonds | Tan et al., 2015 |
| 17 | Bacillus subtilis 168 | Phy168 | Directed evolution, site saturation mutagenesis | Loop | H-bond | Chen et al., 2015 |
| 18 | Escherichia coli | AppA | Multipoint site-directed mutagenesis | Phytase surface | N-glycosylation, increased hydrophobic surface | Wang et al., 2015 |
| 19 | Yersinia mollaretii | Ymphytase | Iterative key-residues interrogation | Helix, close to active site, phytase surface | H-bonds, salt bridge | Shivange et al., 2016 |
| 20 | Acidobacteria | PhyA | Site-directed mutagenesis | Disulfide bridges | Tan et al., 2016 |
| 21 | Yersinia kristensenii | YkAPPA | Site-directed mutagenesis | Exposed surface of phytase | N-glycosylation | Niu et al., 2016 |
| 22 | Escherichia coli | AppA | Site-directed mutagenesis | On the surface of the pocket edge | Replacement Lys with Glu | Zhang et al., 2016 |
| 23 | Yersinia kristensenii | YkAPPA | Site-directed mutagenesis | Phytase surface | Increasing the positive charge, decreasing residual size and hydrophobicity | Niu et al., 2017 |
| 24 | Aspergillus niger | PhyA | Site-directed mutagenesis | - | H-bond | Han et al., 2018 |
| 25 | Escherichia coli | AppA | Site-directed mutagenesis | Loop | H-bond | Wang et al., 2018 |
| 26 | Aspergillus niger N25 | phyA | Directed evolution, Site-directed mutagenesis | Loop, C-terminus of an a-helix | H-bond, salt bridge | Tang et al., 2018 |
| 27 | Escherichia coli | AppA | Site-directed mutagenesis | - | Hydrophobic interactions | Fakhkravar and Hesampour, 2018 |
| 28 | Escherichia coli | AppA | Iterative Mutagenesis | Surface and loops and β-sheet | Increased electrostatic interaction through introducing hydrophobic and aromatic amino acids | Li et al., 2019 |
The double mutant I44E/T252R-PhyA, which was designed based on the *Aspergillus niger* N25 phyA<sup>TM</sup> gene, showed 35% enhancement in thermostability compared to the native phytase at 80 °C for 10 min. Structural analysis revealed that I44E was situated on the loop area of the α/β domain. Two hydrogen bonds were introduced between E44 and S45, and one hydrogen bond was also formed between E44 and L422. The tertiary structure of phytase could be reinforced as a result of introducing hydrogen bonds between E44 and S45. The hydrogen bond network at the loop area S42–D47 was constituted through hydrogen bonds between E44 and S45, resulting in the reinforcement of the tertiary structure in PhyA. Additionally, a new salt bridge was introduced between E44 and R404 that was situated on the β-sheet of the α/β domain structure. Mutation T252R on the loop area in the α-domain, introduced two additional hydrogen bonds to D248, which was situated on the adjacent of the α-helix. A side chain–side chain hydrogen bond was also formed between T252R and T254. Based on the location of both the I44E and T252R mutations that were on the loops, it was concluded that loops had a high potential to accept mutations compared to other areas in the phytase structure. The stabilization of the loop region and the adjacent α-helix was a result of two side chain–side chain hydrogen bonds and one salt bridge between T252R with D248 and T254 [19].

Mutants P9 (T314S Q315R V62N) and P12 (S205N S206A T151A T314S Q315R) from *Aspergillus niger* PhyA displayed 24 and 22.6% improvements in residual activities over that of the native phytase at 80 °C, respectively. The P9 and P12 variants showed 35 and 20% decrements in <i>K<sub>m</sub></i> values compared to PhyA, respectively. The P9 and P12 mutants showed 5 and 4.6 °C improvements in <i>T<sub>m</sub></i> over that of the wild-type, respectively. These findings indicate that the number of main-chain H-bonds in P9 and P12 was improved by two and five interactions compared to the wild-type, respectively. These results revealed that residue T314 introduced two H-bonds with G318 and P310, while substitution T314S in both mutants introduced three H-bonds with G460, G312 and H311. The location of substitution T151A in the P12 mutant was located on a loop area in the α/β domain, which was related to thermal stability. In native phytase, T151 formed one H-bond with E148, while in mutant P12, substituted residue A151 formed one H-bond with Y147. Consequently, P9 and P12 showed improvements in thermostability and catalytic efficiency, simultaneously [20].

A high level of glycosylated *Aspergillus japonicus* C03 phytase was expressed in *P. pastoris* GS115 with 75 KDa molecular mass. The amino acid sequence analysis of *Aspergillus japonicus* C03 phytase revealed eight N-glycosylation and three O-glycosylation sites. N6, N38, N84, N99, N209, N218, N355 and N367 showed single GlcNAc. The optimum temperature for the expressed phytase in *P. pastoris* GS115 was at 50 °C. The half-lives of PhyA were 40, 23 and 7 min at 50, 60 and 70 °C, respectively. The enzyme activity had an 8% improvement for the first few minutes when it was exposed to high temperature, but it was found that native phytase from *Aspergillus japonicus* had similar activity with recombinant PhyA. The improved activity could be attributed to conformational changes of the structure when Phy A was exposed to high temperatures. The interaction between the active site and the substrate was enhanced as a result of the fluctuation of residues around the active site [21].

When the PhyA from *Aspergillus niger* was exposed to high temperature, denaturation started from loops 8 and 14 and broadened to loop 24, located at the C-terminal of the enzyme. Loop 8, with high flexibility, was the reason for the severe movement of the H2, H10 and H12 helices at high temperature and denaturation happened based on these instabilities. Partial denaturation occurred when the extreme movement of loop 14 caused the mobilities of the neighboring H7, H8 and H9 helices at 500 K. It was shown that, by increasing the temperature, the lengths of the salt bridges (including Glu125–Arg163, Asp299–Arg136, Asp266–Arg219, Asp339–Lys278, Asp335–Arg136 and Asp424–Arg428) were increased significantly. So as to recognize thermosensitive areas in PhyA, conformational dynamics analysis using RMSD and RMSF values of backbone Cα atoms from backbone was employed. MD simulation analysis at 500K revealed that backbone atom fluctuation occurred as a result of the decrease in the number of main-chain to main-chain H-bonds. β-strands indicated lower average RMSF values than loops and helices, which was the pivotal factor in the heat tolerance of PhyA. By increasing the temperature, most thermally sensitive regions, including loops 8,
10, 14, 17 and 24, showed intense increments in RMSF values. It was concluded that the location of the salt bridge was more important compared to the number of salt bridges for thermostability [22].

One of the practical approaches to designing thermostable phytase could be an integrative structural comparison of homologous phytases and computational simulation in order to find critical interactions. AnP-M2 (mutant Aspergillus niger PhyA phytase) with nine point mutations showed 37 and 30% enhancements in thermostability compared to AnP at 80 and 90 °C for 1 h, respectively. Though the thermostability of AnP-M2 was enhanced, the catalytic efficiency was diminished slightly. AnP-M1 showed a 20% enhancement in thermostability over that of the AnP at 70 and 80 °C for 1 h. Nine substitutions were introduced to AnP, based on equivalent sites in AfP (Aspergillus fumigatus phytase), including V39S, P42S, Q165T, P166N, G167R, T248R, V251D, D252A and K254Q, to design AnP-M2. Segment-3, including mutations T248R, V251D, D252A and K254Q, was situated at a small α domain neighboring the catalytic and substrate-binding motifs with around 8 Å distance. The simulation results illustrated that in segment-1, two new H-bonds, including S39–E37 and S42–D405, were probably involved in the improved thermostability. In segment-2, increased thermostability was attributed to the H-bond interactions between R129 and T165 and N166 and R167. In segment-3, increased thermostability was attributed to H-bonds within R248, D251, A252 and Q254. The thermostability observed in this study was acquired through H-bond interactions as a critical factor [23].

Tang and his team employed directed evolution and site-directed mutagenesis approaches on the Aspergillus niger N25 phytase gene and, among all of the mutants obtained, the double mutant Q172R/K432R showed 40% improvement in thermostability over that of the PP-NPphytase (the mutant that had been obtained through error-prone PCR in their previous study) at 80 °C for 10 min [24]. The half-life of Q172R/K432R showed a 6.8 min enhancement over that of PP-NPphytase. Mutation Q172R was situated on the surface loop, due to the introduction of a salt bridge with D165, which connected a β-sheet and an α-helix, as shown in Figure 5A,B. The loop area was stabilized as a result of introducing this salt bridge. K432R was situated on the surface area at the C-terminus of an α-helix, which introduced a strong H-bond and a salt bridge with D428, as shown in Figure 5A,C. Substituting K432 with R brought about the interaction between the more positively charged R with the negatively charged C-terminus of the α-helix, resulting in the improved thermostability of the phytase. Although Q172R/K432R showed the highest thermostability, its catalytic efficiency was lower over those of the other mutants. This decrement in catalytic efficiency was a trade-off of elevated rigidity [25].

![Figure 5](image_url)  
**Figure 5.** Site-directed mutagenesis on *Aspergillus niger* N25 phytase. (A) Mutation sites of Q172 and K432. (B) Substitution of Q172R formed a salt bridge between R172 and D165. (C) Substitution of K432R introduced a salt bridge and a new hydrogen bond with D428.
2.1.2. *Escherichia coli* Phytase

In another study, double mutants were constructed based on structural properties, including salt bridges, protein flexibility and protein surface to improve *Escherichia coli* AppA phytase. Y311K/I427L showed the highest thermostability by a 30% improvement in residual activity compared to native phytase after heat treatment at 80 °C for 10 min. The RMSF values were examined in order to determine thermal unstable regions. These thermo-labile residues are usually placed in surface loops or turn. To form salt bridges, uncharged residues in thermo-labile areas were chosen to introduce mutations for constructing them. Substitution Y311K formed a salt bridge with Asp144. Y311K and I427L substitutions in the α/β-domain of the AppA adjacent to the C-terminus could synergistically stabilize the local structure. Since AppA unfolding was started from the C-terminal at high temperature, the synergistic effect of the double mutation Y311K/I427L brought about an additional increase in catalytic efficiency. Y311K and I427L in the α/β-domain were involved in substrate binding [26].

In a study by Fei et al., the importance of salt bridge interactions in the thermostability of *Escherichia coli* AppA was assessed. A salt bridge with subtracted E31Q and a salt bridge with added Q307D were made, based on *Escherichia coli* AppA, to assess the impact of the salt bridge on thermostability. After treating at 80 °C for 10 min, Q307D, E31Q and native AppA phytase retained 40.57%, 17.46% and 31.42% of their initial activities, respectively. Q307D improved thermostability by 13.96% compared to native AppA. It was concluded that the salt bridge was a vital factor in thermostability. The Arg359–Glu31–Arg361 salt bridge network was formed as a result of the constitution of a salt bridge between E31 with R359 and R361, respectively. Substitution Q307D constituted an additional salt bridge with residue H304 with a distance of 4.1 Å. Q307 was situated at the turn, while E31 was situated at the β-sheet. RMSF calculations proved that the contributing residues in the salt bridge interaction had lower than 2 Å values. The lowest RMSF value was attributed to the salt bridge network Arg359–Glu31–Arg361. So, salt bridges led to increased stability in amino acid residues. These results showed that introducing salt bridge interaction could improve the stability of residues by increasing rigidity at the targeted regions. Based on the position of the thermostable mutants, it was suggested that the α/β domain was an important structural part in thermostability. Additionally, E31 was important in AppA’s thermostability [27].

Baojin Fei et al. conducted an experiment on the role of the C-terminus of *Escherichia coli* AppA phytase on heat tolerance. C-lose mutant (removed C-terminal) indicated 39.07% improvement in thermostability compared to AppA at 80 °C for 10 min. A computational analysis of the C-terminal revealed that it was the flexible coil situated at the α/β-domain which rendered instability to *Escherichia coli* AppA phytase. Additionally, P428, A429 and C430 residues formed a 3-10-helix in the C-terminus. The C-terminal region formed three internal hydrogen bonds as a result of the interactions between I427 and C430 and P428 and S431. The C-terminal contained four external hydrogen bonds as a result of the interactions between R426 and V422, R426 and D295 and I427 and T291. Additionally, one disulfide bond was observed at the C-terminal between C430 and C155. This showed that, when AppA phytase was exposed to a high temperature, the denaturation of the enzyme started from the C-terminal region. Thus, the deleted C-terminal mutant should be taken into consideration from a thermostability perspective [28].

Another study used the glycosylation approach to increase thermostability in *Escherichia coli* AppA. Q258N and Q349N mutations were constructed according to the structural and analogical features of glutamine and asparagine at the Q-X-S/T motif to improve glycosylation in AppA. AppA-Q258N/Q349N indicated 40% improvement in thermostability at 85 °C for 10 min over that of AppA-WT, and 4–5 °C improvement in melting temperature compared to wild-type AppA. As a result of improved glycosylation in the AppA-Q258N and AppA-Q258N/Q349N mutants, they showed different molecular masses compared to AppA-WT before and after deglycosylation. Crystal structure analysis revealed that Q258N was situated at the end of the α-helix, but Q349N was located at the surface between two β-sheets. Hydrogen bonds between the side-chain of N349 and the carboxylate group of Q336, and the side-chain of N309 and the carboxylate group of Q258, increased the feasibility that glycosylation
favored the reorientation of the peptide chain. Mutations Q258N and Q349N showed distinct levels of glycosylation enhancement [29]. Based on CbAppA (Citrobacter phytases), the glycosylation of EcAppA (Escherichia coli phytase) was changed in order to increase thermostability. Four mutants were designed in EcAppA, based on the N-glycosylation motifs of CbAppA. Different loops of EcAppA adopted these motifs. Three N-glycosylation motifs, Mut1 (74-NQT-76), Mut2 (171-NFS-173) and Mut4 (282-NGT-284) showed 5.2, 2.6 and 3.1% enhancements in thermostabilities after being heated at 80 °C compared to native EcAppA, respectively. The triple Mut1/2/4 mutant with 33.1% residual activity at 66 °C was the most thermostable variant. Introducing the glycosylation pattern of CbAppA enhanced the thermostability of EcAppA phytase [30].

A team analyzed the contributing factors in enhancing the melting temperature in AppA phytase from Escherichia coli. The AppA-M10 mutant was constructed through introducing ten substitutions (including W46E, Q62W, A73P, K75C, S146E, R159Y, N204C, Y255D, Q258N and Q349N). The $T_m$ of AppA-M10 was increased by 7.5 °C over that of the native phytase. Based on comparative conformational analysis, AppA-M10 was improved from the $\alpha$-helix content perspective and it also displayed higher exposed hydrophobic surface, compared to the native phytase, resulting in its improved thermostability. Structural analysis revealed that the positions of the mutations were situated on or close to the surface of phytase. Hence, glycans on substitutions Q349N and Q258N with two potential glycosylation positions were involved in the conformational stabilization of the AppA-M10 mutant at high temperature [31].

Based on site-directed mutagenesis on the AppA phytase gene from Escherichia coli, mutant K24E was constructed that retained more than 60% of its initial activity at 70, 80 or 90 °C for 20 min, these being temperatures in which native phytase did not show any activity. The K24E mutant was situated on the surface of the pocket edge and adjacent to the active center site. Three dimensional conformations of K24E and AppA showed they had the same structure [32]. Wang and his colleagues constructed a mutant with six mutation sites according to the three-dimensional structure and H-bond analyses, and AppA-M6 showed a 3.8 °C enhancement in melting temperature over that of the WT. Six substitutions, K74D/K75Q/K180N/R181N/K183S/K363N, located on the surface loops, reinforced hydrogen bonding. A strong new H-bond was introduced between D74 and Q75. Two H-bonds were introduced between N180 and N176, which were situated on the loop and the adjacent $\alpha$-helix areas, respectively. It was likely that these two H-bonds stabilized the interaction between the $\alpha$-helix and the loop, resulting in increased phytase stability. Increased H-bonding was observed between N363 and E53. Increased thermostability was obtained as a result of introducing hydrogen bond and N-glycosylation through the increased rigidity of phytase [33].

Based on rational design on AppA, phytase S392F was constructed. The thermostability of mutant S392F was increased by 74 and 78.4% at 80 °C and 90 °C over that of the native phytase, respectively. Structural comparisons between the mutant and native phytase revealed that substituting Ser392 with Phe caused two new hydrophobic interactions with Trp 347, which brought about the elevated structural stability of Escherichia coli AppA phytase, as shown in Figure 6. Along with the increase in thermostability, the catalytic efficiency of the mutant was also increased by 25.6% through introducing hydrophobic interactions [34]. Based on the highest B-values, nine substitutions (P41W, V42S, K43L, R181S, E182S, Q285D, K286Y, E384V, R385A) were made and four more substitutions (S80I, Q184A, S342T, E383A) on the surface loop were carried out for protein surface engineering. Mutant P56214 showed 55% improvement in thermostability over that of the native phytase at 90 °C for 5 min, while as a trade-off the catalytic efficiency was decreased significantly. The modification in protein surface residues improved electrostatic interactions and decreased protein flexibility (entropy). All the thirteen selected amino acid residues, such as Glu, Arg, and Lys, were charged and polar. Charged amino acids are normally low in thermophilic proteins. Mutated residues were mainly aromatic and hydrophobic amino acids. Substituting hydrophobic and low B-value amino acids in the protein surface and highly flexible areas gave two benefits to thermostability: firstly, aromatic and hydrophobic amino acids could
elevate the hydrogen bonding network and enhanced electrostatic interactions; secondly, they could reduce the flexibility of the protein structure [35].

Figure 6. (A): Mutation site of S392. (B): Location of residues S392 and W347. (C): Substitution of S392F, which introduced two hydrophobic interactions with W347.

2.1.3. Bacillus Phytases

The role of residue P257 in the thermostability of phytase PHY-US417 derived from Bacillus subtilis was examined by employing two mutations—P257R and P257A. P257R and P257A showed 64.4 and 81.5% residual activities after being heated at 75 °C for 30 min. P257R showed significant decrements in thermostability, catalytic efficiency and specific activity. Structural analysis indicated that P257 was located on a surface loop connecting two of the six characteristic β-sheets. P257 brought about higher thermostability through diminishing the local thermal flexibility of the loop. PHY US417 with residue P257 was an enhanced thermostable phytase over that of the PhyC with R257 (both of the Bacillus subtilis phytases), the only substitution between these two phytases [36]. Substitution D191E was introduced to phyC from Bacillus amyloliquefaciens in order to increase thermostability. The D191E mutant showed a 4.5 °C increment in half inactivation temperature compared to phyC. D191E retained 40% of its initial activity after being heated at 85 °C for 10 min. Although the D191E substitution brought about higher thermostability as a result of a decrement in flexibility, the rigidity of the phytase caused a significant decrement in activity of around 45% phyC. Structural analysis showed that, although the semi-conserved residue D191 was far from the active site, it was a decisive factor for phytase activity. Thus, there was an inverse relationship between thermostability and activity trade-off. Substitutions of semi-conserved residues that played important roles in maintaining enzyme activity increased thermostability [37]. After being heated at 70 °C for 10 min, D148E and S197E indicated around 9.5% and 5% enhancements in thermostability over that of the native phytase, respectively. Therefore, substituting Asp and Ser (semi-conserved residues) with Glu led to increased activity and thermostability [38].

Phytase from Bacillus amyloliquefaciens US573 (isolated from geothermal soil) retained 93, 62.8 and 50% of its initial activity at 75, 90 and 100 °C, respectively, for 10 min. Its thermostability depended on calcium ion. The TS-Phy of B. amyloliquefaciens DS11 and the phytase from Bacillus sp. MD2 with the highest thermostability among the bacterial phytases, indicated 50 and 40% residual activity in the presence of a similar concentration of CaCl₂ when being heated at 90 and 100 °C for 10 min, respectively. Structural analysis of PHY US573 was conducted, based on TS-Phy phytase. Most likely three of the five dissimilar residues, including D148, L377 and V346, brought about enhanced thermostability.
compared to TS-Phy phytase. The substituted A346V was located on the loop adjacent to the calcium ion binding sites, Ca1 and Ca2, which played important roles in thermostability. The mobility of the loop was decreased as a result of substitution A346V, which enhanced the thermostability of PHY US573 compared to that of TS-Phy phytase [39].

Chen and colleagues conducted directed evolution studies on phytase from Bacillus subtilis 168. Docking analysis of mutant D24G indicated that the H-bond between A26 and K49 could be introduced through turning the carboxyl group of A26 by substitution D24G. Therefore, the improved thermostabilities of mutants D24G, D24G/K265N and D24G/K70R/K111E/N121S occurred as a result of the additional H-bond between A26 and K49. Mutants D24G, D24G/K265N and D24G/K70R/K111E/N121S showed 30.9, 25.3 and 27.8% improvements in residual activities compared to native phytase at 70 °C, respectively [40].

2.1.4. Yersinia Phytases

In order to increase the thermostability of Yersinia mollaretii phytase, Omni 1 was constructed. Mutant Omni 1 with substitutions D52E, K139T, G187S, and V298F showed a 32% enhancement in residual activity at 58 °C for 20 min over that of the native Yersinia mollaretii phytase. Besides, Omni 1 showed a 2 °C enhancement in melting temperature over that of the native phytase. Substitution V298F improved phytase stability through introducing aromatic–aromatic interactions with F420. H-bonds with the neighboring loop were introduced through mutation G187S. A H-bond was formed between the side-chain of the D52E substitution with the backbone atom of Y197. A side chain–side chain H-bond was formed between substitutions K139T and D137. Substitutions D52, K139T, G187S and V298F were located on the neighboring active site loop, phytase surface, α-domain and α/β domain, respectively. Aromatic–aromatic interactions and hydrogen bonding contributed to improved thermostability [41].

Shivange et al. demonstrated the structural properties of the enhanced thermostability mutant from Yersinia mollaretii phytase. Multiple mutant M6, including substitutions T77K, Q154H, G187S and K289Q, showed a 54% enhancement in residual activity over that of the native phytase after incubation at 58 °C for 20 min. Besides, M6 indicated a 3 °C improvement in melting temperature. Based on molecular dynamics simulation analyses, the stabilization of loops adjacent to the B, F and K helices with mutations T77K, G187S, and K289Q, respectively, were observed. Reinforced H-bond networks, such as G187S and K289E/K289Q, and introducing salt bridge through the substitution of T77K, increased stability in the loops. RMSF values over the last 10 ns simulation time indicated that loops B4 and K10 in the M6 variant were more stable than those of the native enzyme. The substitution of T77K situated at helix B introduced a salt bridge to D122 that was situated at helix C and, as a result of this interaction, the two helixes were stabilized. Simulation analysis showed that loop K10 was the most flexible region in the native phytase. The hydrogen bonding network between helix L and K was enhanced through the substitution of K289Q. Consequently, the stabilization of loop K10, that was adjacent to helix K, increased significantly. The thermostability of phytase could be improved by the enhanced H-bond network of the α-helix, which was located close to the flexible loops. G187S introduced four H-bonds to loop-G6, two to three H-bonds were formed between K289Q and helix-L and 1-2 H-bonds were also introduced between K289Q and loop-CD. Solvent exposure might be enhanced as a result of a charged residue due to mutant Q154H [42].

Doubly N-glycosylated variant YkAPPA-D397N/K399T showed a 12.1% enhancement in thermostability over that of the native YkAPPA at 60 °C for 2 h. while a deglycosylated mutant showed reduced thermostability at 60 °C. Interactions between N-linked glycan and phytase could enhance structural stability. This experiment was initially aimed to improve the tolerance of the phytase against acidic pH and pepsin degradation through introducing N-glycosylation. Concomitantly, the thermostability of the phytase was also increased [43]. YkAPPA-F89S/E226H showed a 44% improvement in thermostability over that of YkAPPA at 70 °C for 30 min. Increased thermostability was observed as a result of reducing hydrophobicity and residual size through substitution F89S.
Elevating the positive charge of E226H increased thermostability through optimizing the surface charge–charge interaction [44].

2.1.5. Other Phytases

Tan et al. screened publicly available metagenomes of fungus gardens, which enabled the bioinformatic mining of phytases. Their findings revealed that the positions of the salt bridges played more important roles in heat tolerance than the number of salt bridges. When rPhyXT52 was exposed at 80 °C for 20 min, residual activity was 90%. Moreover, rPhyXT52 retained 93% and 83% of its initial activities after incubation at 100 °C for 15 and 20 min, respectively. The half-lives for rPhyXT52 were 27 min and 2.1 h after incubation at 100 and 80 °C, respectively. Several partially and one completely disabled salt bridge mutants were designed to analyze the effects of seven salt bridges in thermostability. Mutants rPhyXT52:ΔSB1,5 and rPhyXT52:ΔSB2,3 with two salt bridges lost showed lower T_m over that of the native rPhyXT52 phytase. The rPhyXT52:ΔSB1,2,4,7 and rPhyXT52:ΔSB1,3,6,7 mutants with four disabled salt bridges showed additional decrements in T_m over those with two disabled salt bridges. The rPhyXT52:ΔSB1-7 mutant with all (seven) disabled salt bridges indicated the lowest T_m, with a 7.7 °C decrement over that of the native phytase. It was reported that mutants with more disabled salt bridges were less thermostable, while those with less disabled salt bridges were more thermostable. Consequently, salt bridges played vital roles in the thermostability of rPhyXT52. Structural analysis illustrated that the hydrophobic β-sheet was surrounded by DS1, DS2 and DS3 disulfide bonds. Hence, it would be practical to lock the β-sheet inside the phytase to stabilize the packing of the hydrophobic core. The thermostability of rPhyXT52 was most likely attributed to the structural properties of this phytase. Salt bridges and disulfide bonds were formed on the surfaces of phytases [45]. Tan and his team showed the impact of additional disulfide bonds in thermostability. Four disulfide bridges were introduced to Acidobacteria phytase to construct mutant rPhyA6DB. The half-lives of rPhyA6DB were 3.0 and 2.8 times longer than those of native phytase at 60 °C and 80 °C, respectively. The optimum temperature and the melting temperature of the mutant were increased by 15 °C and 13 °C over those of the native phytase. The selection of four potential disulfide bridges was based on the higher B-factor value and distance between the two Cys residues in the peptide strands [46], as shown in Figure 7.

2.2. Improved Acid Stability

The pH range in the digestive tract of chicken is between 2.5–5.5. The pH in the crop is 5.5, and in the proventriculus and gizzard they are 2.5 to 3.5. Exogenous phytase activity mainly occurred in the abovementioned three upper parts of the digestive tract. Hence, phytase should be stable at these pH ranges [47]. Here, details in the latest studies were examined to find contributing factors, as shown in Figure 8, for the acid stability of phytases, as shown in Table 2.

| No. | Source                | Phytase     | Approaches                        | Location of Mutation                          | Contributing Factor in Acid Stability                                      | References                  |
|-----|-----------------------|-------------|-----------------------------------|------------------------------------------------|---------------------------------------------------------------------------|-----------------------------|
| 1   | Aspergillus neoniger  | PhyAn       | Site-directed mutagenesis         | Catalytic motif                                 | Positively charged residues                                               | Zhou et al., 2019          |
| 2   | Escherichia coli      | AppA        | Site-directed mutagenesis         | Surface of pocket edge                          | Decreased isoelectric point through substitution K24E                    | Zhang et al., 2016          |
| 3   | Yersinia mollaretii   | Ymphytase   | Directed evolution, multi-site saturation mutagenesis | Close to active site loop, surface area, α-domain, αβ-domain | Epistatic effect of four substitutions which introduced H-bonds and aromatic interactions | Shivange et al., 2014 |
| 4   | Yersinia kristensenii, Yersinia enterocolitica | YkAPPA, YeAPPA | Site-directed mutagenesis         | Phytase surface                                 | N-glycosylation                                                           | Niu et al., 2016           |
| 5   | Yersinia kristensenii | YkAPPA      | Site-directed mutagenesis         | Phytase surface                                 | Decreased hydrophobicity, increased positive surface charge             | Niu et al., 2017           |
Acidobacter phytase

- Disulfide bond

Bacillus phytases

1. Increased Glu content
2. Role of P257
3. A346V
4. H-bond

Escherichia coli phytase

1. H-bond
2. Salt bridge
3. N-glycosylation
4. Deletion of C-terminal
5. Hydrophobic interaction
6. Electrostatic interaction
7. Increased Glu content

Aspergillus phytases

1. N-glycosylation
2. Salt bridge
3. H-bond

Yersinia phytases

1. H-bond
2. Aromatic-aromatic interaction
3. Salt-bridge
4. N-glycosylation
5. Increased positive charge
6. Decreased residual size

Figure 7. Thermostability factors in phytases from different sources.

Figure 8. Contributing factors in acid stability of Ymphytase, PhyAn, YkAPPA, YeAPPA and AppA phytases.
2.2.1. Aspergillus Phytase

The Y65 of a conserved active motif, RHGARYP in PhyAn, substituted to H65 demonstrated the relationship between the optimum pH of PhyAn and positively charged residues in the amino acid site, as shown in Figure 9. Substitution Y65H to Aspergillus neoniger phytase exhibited a 9% enhancement in residual activity compared to native PhyAn at pH 1 for 1 h. The optimum pH of PhyAn-Y65H was shifted from 5.0 to 3.0. This suggested that the pH of phytases could be affected by the vicinity charged residue at the active site. Structural analysis revealed that both Y65 and H65 performed similar interactions (amide-Pi stacked interaction, Pi-sigma interaction, hydrogen bond) with the surrounding residues non-covalently, as shown in Figure 9B,C. This substitution had no impact on tertiary structure, and it was postulated that positively charged histidine residue was closely related to the switching of pH to be more acidic [48].

![Figure 9. Mutation on Aspergillus phytase. (A): Mutation site of residue Y65 at conserved active motif, RHGARYP. (B): Interactions between Y65 and its surrounding residues. (C): Interactions between H65 and its surrounding residues.](image)

2.2.2. Escherichia coli Phytase

The substitution of K24 on Escherichia coli AppA phytase to Glu retained more than 90% of its initial activity at a pH range of 3.0–8.0 for 2 h. The K24E mutant was situated on the surface of the pocket edge and adjacent to the active center site. The substituting of Lys (pK_R ~ 9.74) with Glu (pK_R ~ 3.22) shifted the optimum pH from 4.5 to 4 [32].

2.2.3. Yersinia Phytases

A quadruple Omni1 mutant, derived from Yersinia mollaretii phytase, including D52E, K139T, G187S and V298F, showed a 2.3-fold improvement in pH stability compared to that of the native Yersinia mollaretii phytase at pH 2.8. The substitution of V298F improved phytase stability through introducing aromatic–aromatic interactions with F420. Substitution of G187S introduced H-bonds with...
the neighboring loop. A H-bond was formed between the side-chain of the D52E substitution with the backbone atom of Y197. A side chain–side chain H-bond was formed between substitution K139T and D137. Substitutions D52E, K139T, G187S and V298F were located on the neighboring active site loop, phytase surface, α-domain and α/β domain, respectively. The enhanced pH stability of Omni1 could only have arisen from the synergistic effects of the substitutions [41].

N-glycosylated mutants YeAPPA-A200S, with (NFS198-200) N-glycosylation site and YeAPPA-DMK397-399NLT, indicated 59.9 and 70.8% enhancements in residual activity over that of the YeAPPA (phytase from *Yersinia enterocolitica*) at pH 2.0 for 2 h, respectively. N-glycosylated YkAPPA (phytase from *Yersinia kristensenii*) and YkAPPA-D397N/K399T showed increased acid stability compared to the N-deglycosylated mutant. These findings suggested that glycosylation not only conferred improved thermostability to phytases, but also pH activity [43]. YkAPPA-E226H and YkAPPA-F89S/E226H retained 27.3% enhancements in residual activities at a pH range of 1.0–10.0 over those of the YkAPPA and YkAPPA-F89S. Thus, Histidine was an important factor in acid stability through decreasing the number of hydrophobic methylene groups in E226H, which extended the positive surface charge of E226H [44].

2.3. Improved Proteolytic Stability

Two enzymes—pepsin and trypsin—with proteolytic activities in the digestive tract of poultry are considered as barriers to proteins and enzymes that are added to industrial chicken diet. Pepsin cleavage sites are at the N-terminals of the aromatic amino acids tryptophan, tyrosine and phenylalanine, while the trypsin cleavage sites are at the C-terminals of arginy1 and Lysy1 peptide bonds [49]. In this section, the contributing factors, as shown in Figure 10, in proteolytic stability are described, as shown in Table 3.

![Figure 10. Proteolytic stability factors in YkAPPA, YeAPPA and YrAPPA phytases.](image)

| No. | Source | Phytase | Approaches | Location of Mutation | Contributing Factors in Proteolytic Stability | References |
|-----|--------|---------|------------|----------------------|---------------------------------------------|------------|
| 1   | *Yersinia kristensenii*, *Yersinia rohdei* | YkAPPA, YeAPPA | Site-directed mutagenesis | Vicinity of N-glycosylation motifs | Substituting pepsin cleavage sites | Niu et al., 2016 |
| 2   | *Yersinia kristensenii* | YkAPPA | Site-directed mutagenesis | Phytase surface | Removing hydrophobic interactions phenyl F group and pepsin, increased positive surface charge | Niu et al., 2017 |
| 3   | *Yersinia kristensenii*, *Yersinia enterocolitica* | YkAPPA, YeAPPA | Site-directed mutagenesis | Phytase surface | Reducing pepsin cleavage sites | Niu et al., 2017 |
| 4   | *Escherichia coli* | AppA | Site-directed mutagenesis | Loops | Substitution of trypsin cleavage sites, H-bond, N-glycosylation | Wang et al., 2018 |
2.3.1. *Yersinia* Phytases

The resistance of phytases against pepsin digestion is an additional feature as feed enzymes. Pepsin stability was enhanced in non-glycosylated YkAPPA phytase (*Yersinia kristensenii*) and YrAPPA phytase (*Yersinia rohdei*) by substituting the cleavage sites L197V and L396V that were located adjacent to the N-glycosylation sites NFS$_{198–200}$ and NLT$_{397–399}$, respectively. N-glycan linkage at N198 and N397 gave rise to steric hindrance between pepsin and the pepsin cleavage sites. As a result of the introduction of N-glycosylation sites to *Yersinia* phytases, pepsin stability was increased. The homology modeling analysis of three *Yersinia* phytases demonstrated that the N-linked glycosylation motifs, NFS$_{198–200}$ and NLT$_{397–399}$, in YkAPPA and YrAPPA, respectively, were located on the phytase surface [43]. Under the incubation of pepsin for 2 h, the YkAPPA-F89S/E226H mutant from *Yersinia kristensenii* showed 36 and 9.6% enhancements in pepsin stability over the YkAPPA-F89S and YkAPPA-E226H mutants, respectively. It was concluded that the pepsin resistance of the double mutant was as a result of the synergistic effect between S89 and H226. Hydrophobic interactions between pepsin and the large phenyl F group were obliterated through substitution F89S, resulting in the diminished affinity of pepsin toward phytase. Substitution E226H also gave rise to a decrease in the number of hydrophobic methylene groups in E226H, which increased the positive surface charge of E226H, thereby enhancing pepsin stability in phytase [44].

The L99, L162 and E230 pepsin cleavage sites located on the surface of YeAPPA phytase (*Y. enterocolitica*) and YkAPPA phytase (*Yersinia kristensenii*) were replaced with smaller side-chain amino acids. Double mutant YkAPPA-L99A/L162G and triple mutant YkAPPA-L99A/L162G/E230G showed around 3.5- and 25-fold improvements in proteolytic half-life than native YkAPPA under pepsin treatment at 37 °C for 2 h, respectively. Mutants YeAPPA-L99A/L162G/L230G and YeAPPA-E230G indicated around 0.44- and 0.17-fold enhancements in proteolytic half-life than native YeAPPA under pepsin treatment at 37 °C for 2 h, respectively. Pepsin stability could be obtained through decreasing the number of pepsin cleavage sites in phytase. The replacement of L99, L162 and E230 with smaller side chains gave rise to the diminishing of the inner space in the structure and could also open a space between phytase and pepsin. So, improved pepsin resistance was acquired through diminishing the affinity of pepsin to phytase [50].

2.3.2. *Escherichia coli* Phytase

The trypsin stability of mutant AppA-M6 was increased by 60 and 20.8% over that of the AppA-WT at trypsin/phytase ratios of 0.3 and 2.1, respectively. Six residues, including K74, K75, K180, R181, K183 and K363, with relatively high solvent accessibility scores, were detected as cleavage sites for trypsin, which were located on the distinct surface loops. These residues were substituted with other polar amino acids. A strong new H-bond was introduced between D74 and Q75. Two H-bonds were introduced between N180 and N176, which were situated on the loop and adjacent to the α-helix areas, respectively. These two H-bonds might have stabilized the interaction between the α-helix and the loop, resulting in phytase stability. Increased H-bonding was observed between N363 and E53. Three N-glycosylation positions, including N139, N204 and N317 situated at the α-helix, β-sheet and random coil, respectively, were predicted in AppA-WT and its mutants. The expression system in *Pichia pastoris* brought about N-glycosylation modification at the N in the consensus sequence N-X-S/T. The reinforcement of the H-bond network in the loop area and N-glycosylation modification enhanced the stability of the phytase structure against trypsin [33].
2.4. Improved Catalytic Efficiency and Specific Activity

Exogenous phytase activity widely happened in the upper part of the digestive tract of poultry, including the crop, proventriculus and gizzard. Optimum activity depended on optimum pH and proteolytic stability in the digestive tract. Other factors, such as feed ingredient composition and age, gender and species of poultry, could also influence phytase activity for breaking down phytate in the digestive tract [5]. Recently, some teams had carried out different studies on phytases, taking into account several factors, as shown in Figure 11, from microbial sources, including Aspergillus, Escherichia coli, Bacillus and Yersinia, to improve phytase activity for improving catalytic efficiency and specific activity, as shown in Table 4.

**Figure 11.** Contributing factors in improved catalytic efficiency and specific activity of phytases.
Liao and his team conducted site-directed mutagenesis on PhyA phytase from *Aspergillus niger* N25 in order to improve catalytic efficiency and thermostability. The mutant PhyA-I44E showed a 310% enhancement in catalytic efficiency over that of the native phytase. Substituting I44E, situated at the loop of the α/β domain at the surface area, was done. Glu-44 with a longer side chain gave rise to increased interactions between residues adjacent to the active center, resulting in an increment in catalytic efficiency through the reorganization or remodeling of the active site [19]. Another study used site-directed mutagenesis to enhance the kinetic efficiency and thermostability of PhyA from *Aspergillus niger*. Mutants P9 (T314S, Q315R, V626N) and P12 (S205N, S206A, T151A, T314S, Q315R) showed 34.5 and 24% enhancements in catalytic efficiencies, respectively, compared with those of the native phytase. Substitution Q315R in mutant P12 showed that the positively charged polar amino acid Arg—instead of the uncharged polar amino acid Gln—could improve catalytic efficiency. Besides, substitution V626N situated on the surface coil brought about increased catalytic efficiency through an increment in conformational flexibility [20]. Double mutant Q368E/K432R with 503,217 U/mg specific activity showed a 66% improvement in specific activity compared to PP-NP*-6A with 303,715 U/mg specific activity. Mutant PP-NP*-6A had been obtained through Error-Prone PCR of the phyA* gene from *Aspergillus niger* N25 [24]. Substitutions of Q368E and K432R indicated remarkable differences in electrostatic interactions, so enzyme performance could be affected by both substitutions as a result of the modification of electrostatic interactions. Due to substituting amino acid Q368 with the negatively charged amino acid Glu on the surface areas, the interaction between the charged microenvironment and the spatially neighboring substrate binding site was altered. This increased the accessibility of the active site for the substrate and also enhanced catalytic efficiency. Electrostatic interactions between two adjacent residues, Q368E and F376Y, improved conformational flexibility [25].

The catalytic efficiency of mutant E79K/E80K was increased by 86% over that of the native PhyAn (*Aspergillus neoniger* phytase). Increased substrate affinity was also found in this double mutant. The E79 and E80 substitution sites were situated on the edge of the binding pocket. Based on docking analysis, there was no non-covalent interaction between the E79 and E80 substitution sites and the

| No. | Source | Phytase | Approaches | Location of Mutations | Contributing Factors | Improved Properties | References |
|-----|--------|---------|------------|-----------------------|---------------------|---------------------|------------|
| 1   | *Aspergillus niger* N25 | PhyA | Site-directed mutagenesis | Loop | Remodeling the active site through substituting longer side chain | Catalytic efficiency | Liao et al., 2013 |
| 2   | *Aspergillus niger* | PhyA | Site-directed mutagenesis | Far from active site, surface coil | Introducing positively charged polar amino acid (Arg), increase conformational flexibility | Catalytic efficiency | Hesampour et al., 2014 |
| 3   | *Aspergillus niger* N25 | phyA | Site-directed mutagenesis | Surface region | Electrostatic interactions improved conformational flexibility | Catalytic efficiency, specific activity | Tang et al., 2018 |
| 4   | *Aspergillus neoniger* | PhyAn | Site-directed mutagenesis | Edge of binding pocket | Surface charge modification | Catalytic efficiency | Zhou et al., 2019 |
| 5   | *Escherichia coli* | EcAppA | Site-directed mutagenesis | - | Stabilized loop near to binding pocket | Specific activity | Wu et al., 2014 |
| 6   | *Escherichia coli* | AppA | Site-directed mutagenesis | Supporting point on the surface of the pocket edge | Electrostatic interaction | Catalytic efficiency | Zhang et al., 2016 |
| 7   | *Escherichia coli* | AppA | Site-directed mutagenesis | - | Hydrophobic interaction | Catalytic efficiency | Fakhravar and Hesampour, 2018 |
| 8   | *Bacillus amyloliquefaciens* | PhyC | Site-directed mutagenesis | Surface of phytase | Surface flexibility | Specific activity | Xu et al., 2014 |
| 9   | *Bacillus amyloliquefaciens* DBM 1061 | PhyC | Site-directed mutagenesis | Surface of phytase | Reduced free energies of activation | Catalytic efficiency, specific activity | Xu et al., 2015 |
| 10  | *Bacillus subtilis* 168 | Phy168 | Directed evolution | Loops close to active site | Synergistic effects between mutations, broadening the size of active pocket, increase positive charge density, removing steric hindrance for phytate binding | Catalytic efficiency, specific activity | Chen et al., 2015 |
| 11  | *Yersinia kristensenii* | YkAPPASite-directed mutagenesis | Substitutions with larger steric space in the catalytic pocket | Catalytic efficiency | Niu et al., 2017 |
substrate, thereby specific activity was increased without direct interaction with the substrate by these substitutions. The improved affinity of phytate with negative charge to the binding pocket could have arisen from changing the charge adjacent to the binding pocket from negative to positive, due to substitutions. Hence, surface charge modification brought about the improved catalytic efficiency [48].

2.4.2. *Escherichia coli* Phytase

Based on the CbAppA phytase from *Citrobacter*, mutation V89T was introduced to EcAppA phytase from *Escherichia coli*. The V89T mutant indicated a 17.5% enhancement in specific activity compared to that of the native EcAppA. Structural analysis of V89T revealed that the increased specific activity was a result of a H-bond interaction between T89 and S119. The stabilization of the loop_{114–121} as a result of T89–S119 interaction increased the catalytic efficiency because the stabilized loop was near to the binding pocket. Therefore, the specific activity of the enzyme could be affected through changing residues or structural properties that were located adjacent to the binding pocket. Substitution V89T altered the position of the loop_{114–121}, resulting in the improved access of the substrate and increased specific activity. Consequently, structural properties and residues around the active site with indirect interactions to the substrate showed remarkable effects on enzyme activity [30].

In comparison with native AppA phytase from *Escherichia coli*, mutant K24E showed a 0.13% decrement in $K_m$ and a 25% increment in $V_{\text{max}}$. The K24E was situated on the surface of the pocket edge adjacent to the active site. The substituting of Lys-24 to Glu with a smaller side chain decreased spatial hindrance, as shown in Figure 12. The replacement of positively charged Lys-24 to negatively charged Glu could elevate electrostatic interaction between substrate and enzyme. So, K24E brought about elevated affinity between enzyme and substrate, and also increased catalytic efficiency [32]. Mutant S392F showed a 25.6% enhancement in catalytic efficiency over that of the native phytase. Structural comparison between S392F and native phytase revealed that substituting Ser-392 with Phe introduced two new hydrophobic interactions with Trp-347 [34].

![Figure 12. Mutation on phytase from *Escherichia coli*. (A): Location of residue K24 at surface of the pocket edge. (B): Substitution K24E. Part of the secondary structures was cut to reveal location of residues near the binding pocket using YASARA Structure software.](image)

2.4.3. *Bacillus* Phytases

Double mutations D148E/H149R were introduced to phyC from *Bacillus amyloliquefaciens*. D148E/H149R showed a 2.19% enhancement in specific activity compared to PhyC. Structural analysis revealed that D148 and H149 were located on the surface of the enzyme. It was concluded that
the facilitated binding of the substrate to the active site could be a result of the surface flexibility of the mutant [37]. Introducing mutations D148E and S197E to *Bacillus amyloliquefaciens*, DSM 1061 phytase enhanced specific activity by 35 and 13%, respectively. These mutations also increased catalytic efficiency by 1.5- and 1.25-times, respectively. D148 and S197 were semi-conserved residues located on the surface, but far from the active site. Based on kinetic analysis, the increments in the catalytic efficiencies of D148E and S197E were mostly derived from the improvement of $k_{cat}$. The free energies of activation in both of the substitutions were decreased as a result of increased $k_{cat}$ [38].

The specific activities of the D24G, S51A, D24G/K265N and D24G/K70R/K111E/N121S mutants at 60 °C and pH 7 were increased by 29.7%, 13.5%, 42.7% and 42.8%, respectively, over those of phy168 from *Bacillus subtilis* 168. These mutants showed better specific activity enhancements of 76.6%, 79.5%, 84.2% and 121.1% at pH 4.5 and 37 °C, respectively. Mutants D24G, D24G/K265N and D24G/K70R/K111E/N121S showed 132%, 110% and 131% improvements in catalytic efficiency at pH 7, and also 98.0%, 114.5% and 163.3% improvements, respectively, at pH 4.5 over those of the native phytase. Two single mutants D24G and S51A showed 40.3% and 24.5% enhancements in specific activity at pH 7.0 and 37 °C, and 76.6% and 79.5% enhancements at pH 4.5 and 37 °C, respectively. The specific activities of the double mutants D24G/K265E and S51A/K265E were increased by 50% and 32.6% at pH 7 and 37 °C, and 137.4% and 131.6% enhancements at pH 4.5 and 37 °C over those of the native phytase, respectively. These enhancements in specific activities of the double mutants over those of the single mutants were attributed to synergistic effects between the mutations. Based on structural analysis, the three single substitutions, D24G, S51A and K70R, on the loops of the first two blades and neighboring active sites, as shown in Figure 13, significantly improved the specific activity of phy168 phytase from *Bacillus subtilis* 168. Substitution D24G removed the steric hindrance for phytate binding and broadened the size of the active pocket. The greater specific activity of D24G/K70R/K111E/N121S compared to D24G and D24G/K265N in acidic pH was a result of the increment in positive charge density through substitution K70R [40].

Figure 13. The mutation sites D24, S51, K70, K111, N121 and K265 of *Bacillus subtilis* phytase surrounding the bound phytate.
2.4.4. *Yersinia* Phytases

Mutant YkAPPA-E230G from *Yersinia kristensenii* and mutant YeAPPA-E230G from *Yersinia enterocolitica* showed 2.1- and 2.5-fold enhancements in catalytic efficiency over those of the wild-types. However, substitution L162G led to enhanced catalytic efficiency by less than 1.9-fold in YkAPPA and YeAPPA, respectively. The number of hydrogen bonds in the catalytic centers of substitutions E230G and L162G were 3- and 6-times higher over that of YkAPPA, respectively. The substitutions were on the surfaces of the phytases. The flexibility of the active residue was decreased as a result of substitutions E230G and L162G, which had larger steric space in the catalytic pocket, thereby facilitating substrate entry and binding [50].

3. Conclusions

In order to construct manipulated phytases with improved properties, analyzing the structure based on computational methods is indispensable. For thermostability, the most important factors are the rigidifying of the flexible regions and introducing additional interactions. Loops are found to be the most thermolabile regions and usually the unfolding of phytase is initiated from loops at high temperatures and extended to adjacent regions. One of the practical approaches to design thermostable phytase can be integrative structural comparisons of homologous phytases and computational simulations in order to find critical points of mutations and interactions. Substituting aromatic and hydrophobic interactions can reduce the structural flexibility of the enzyme. Modifications of the protein surface residues can improve electrostatic interactions and decrease protein flexibility (entropy). Charged amino acids are low in thermophilic proteins. Enhanced thermostability gives rise to a reduction in activity. The distance from mutation site to active site should be more than 10 Å to avoid hindrance in the substrate-binding motif. For acid stability, extending the positively charged surface can improve it and some of the studies introduced mutations close to the active site. Additionally, glycosylation and using amino acids with low isoelectric points can improve acid stability. Some criteria are involved to increase the specific activity and catalytic efficiency of phytase, including the remodeling and reorganization of the active site through introducing mutations close to the active site, shifting charge adjacent to the binding pocket from negative to positive and removing steric hindrance for binding. For proteolytic stability, decreasing pepsin cleavage sites through mutation and employing steric hindrance between pepsin and pepsin cleavage sites are some practical approaches.

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