Saturation of Specific Absorption Rate for Soft and Hard Spinel Ferrite Nanoparticles Synthesized by Polyol Process

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Abstract: Spinel ferrite nanoparticles represent a class of magnetic nanoparticles (MNPs) with enormous potential in magnetic hyperthermia. In this study, we investigated the magnetic and heating properties of spinel soft NiFe$_2$O$_4$, MnFe$_2$O$_4$, and hard CoFe$_2$O$_4$ MNPs of comparable sizes (12–14 nm) synthesized by the polyol method. Similar to the hard ferrite, which predominantly is ferromagnetic at room temperature, the soft ferrite MNPs display a non-negligible coercivity (9–11 kA/m) arising from the strong interparticle interactions. The heating capabilities of ferrite MNPs were evaluated in aqueous media at concentrations between 4 and 1 mg/mL under alternating magnetic fields (AMF) amplitude from 5 to 65 kA/m at a constant frequency of 355 kHz. The hyperthermia data revealed that the SAR values deviate from the quadratic dependence on the AMF amplitude in all three cases in disagreement with the Linear Response Theory. Instead, the SAR values display a sigmoidal dependence on the AMF amplitude, with a maximum heating performance measured for the cobalt ferrites (1780 W/g$_{Fe+Co}$), followed by the manganese ferrites (835 W/g$_{Fe+Mn}$), while the nickel ferrites (540 W/g$_{Fe+Ni}$) present the lowest values of SAR. The heating performances of the ferrites are in agreement with their values of coercivity and saturation magnetization.

Keywords: ferrite nanoparticles; polyethylene glycol; polyol method; magnetic hyperthermia; specific absorption rate; Linear Response Theory; saturation of SAR

1. Introduction

In recent decades, the potential applications of magnetic nanoparticles (MNPs) in various fields, have increased exponentially due to their specific characteristics [1–4]. While MNPs possess common features with other nanoparticulate systems owing to their size, such as a high surface to volume ratio, nevertheless they have specific unparalleled advantages, like the possibility of remotely controlling their movement, temperature, and organization by using external magnetic fields. These characteristics have led to numerous biomedical applications of MNPs in fields like targeted drug delivery, neural stimulation, biological separation, bio-sensing, magnetic resonance/particle imaging, and as heat dissipation agents in cancer treatment [5–10].
Magnetic hyperthermia, the heat dissipation by MNPs under the action of an alternating magnetic field (AMF), proposed in 1957 by Gilchrist et al. [11] to be used in cancer therapy for inducing the tumor cell death, was already translated in clinical trials for the treatment of glioblastoma and prostate cancer [12]. However, in these studies, for efficiently killing cancer cells, magnetic hyperthermia was used in conjunction with either radiotherapy or chemotherapy, emphasizing the need to improve the hyperthermia properties of MNPs. The heating performance of MNPs expressed as the Specific Absorption Rate (SAR), the rate of heat dissipation per unit mass, depends on both extrinsic and intrinsic parameters [13,14]. The extrinsic parameters are related to the characteristics of the AMF (frequency $f$, magnetic field strength amplitude $H$) and are limited by the safety conditions for the human body exposure $H_{xf} < 5 \times 10^9$ Am$^{-1}$s$^{-1}$ [15]. The intrinsic parameters are related to the MNPs’ composition, shape, size, size distribution, surface functionalization, and nanoscale organization.

Due to their low toxicity, iron oxide MNPs are the most frequently used materials in magnetic hyperthermia [16,17]. Nevertheless, other ferrite MNPs such as manganese and zinc ferrite have also been investigated for their hyperthermia properties, due to their high magnetization among the ferrite family and possessing also good stability against oxidation [18]. Another intrinsic parameter that might control the MNPs’ heating performances is the coercive field ($H_c$). Several theoretical models were developed aiming at describing the hyperthermic properties of MNPs and their relation to the magnetic characteristics (saturation magnetization, coercive field, anisotropy constant, and their temperature dependence) morphology and size. For small MNPs, in the superparamagnetic regime, the linear response theory (LRT) developed by Rosenzweig [13] is the most used model to describe their heating behavior. For large MNPs, in the ferromagnetic state, theories derived from the Stoner Wolfhart model are more suitable [19]. In the intermediate regime, either numeric calculations or phenomenologic equations are usually applied for interpreting the experimental data, both analytical expressions and a clear theoretical model still lacking. Therefore, more experimental data and their interpretation are needed, aiming at moving the knowledge in this field forward.

In this paper, we present the magnetic and hyperthermia properties of a series of cobalt, manganese, and nickel ferrites, which include both “hard” and “soft” magnetic materials, aiming at elucidating the role of the coercivity on the heating properties of MNPs. We used a polyol synthesis method, developed previously in our group for the elaboration of noble metal and magnetic nanoparticles [20–25], which enabled us to synthesize ferrites with the same morphology and similar sizes, thus differing only in their composition. In this manner, the main difference between the samples is their different saturation magnetizations and coercive fields, leading finally to different SAR values. Moreover, taking advantage of our technical setup, allowing us to reach very high amplitudes of the AMF (up to 65 kA/m), we checked the SAR dependence on $H$ for all the samples at different concentrations, in water. Our results show that although our MNPs have small sizes (12–14 nm), they present a nonzero coercivity at room temperature and their SAR dependence on $H$ cannot be described in the frame of the LRT (which implies that SAR increases with the square of the magnetic field strength $H$); instead, a saturated dependence was recorded. We also discuss the saturation magnetization and the coercive field temperature dependence of the synthesized ferrites.

2. Results and Discussion

2.1. Morphological and Structural Properties

Figure 1a–c shows representative TEM images of the as-synthesized ferrite MNPs of nickel, manganese, and cobalt. All three types of ferrite MNPs possessed a roughly spherical morphology, quasi-uniform in size and appeared aggregated in the TEM images, possibly due to the drying process on the TEM grid. No specific assemblies of ferrite MNPs were observed in the TEM images. The mean diameters of all three types of ferrite MNPs were estimated by adjusting the experimental histograms (obtained by manual measurement of the diameter of around 400 MNPs through ImageJ software) with a log-normal function (using Origin software) as shown in Figure 1d–f. The results, presented in
Tabel 1, indicated an average diameter ($D_{TEM}$) of 12.9 nm, 13.9 nm, and 12.1 nm for nickel, manganese, and cobalt ferrites, respectively. In comparison with a previous paper, in which the ferrite MNPs were prepared in diethylene glycol at 210 °C for 3 h [26], the increase in the reaction temperature (240 °C) and time (12 h) by using PEG200 as a solvent resulted in doubling of their mean diameter. The standard deviation of all three types of ferrite MNPs varies between 0.21 nm and 0.26 nm, indicating a quasi-narrow size distribution. Therefore, the use of the same amounts and proportions of magnetic precursors and identical concentration of precipitator (NaAc) correlated with an increase in the reaction time to 12 h, made it possible to generate ferrite MNPs with an overall spherical shape of the same diameter (12–14 nm). This allowed us to study more accurately the effect of transition metals doping on the structural, magnetic, and hyperthermia properties of the synthesized ferrite MNPs.

The crystal quality of the as-synthesized ferrite MNPs was studied by XRD and the obtained diffraction patterns are shown in Figure 1g–i. For all three types of ferrite MNPs, the XRD diffractograms proved the formation of a single-phase cubic spinel structure. The position and the relative intensities of all diffraction peaks match well with bulk XRD cards of pure stoichiometric NiFe$_2$O$_4$ (JPCDS file no:10-0325), MnFe$_2$O$_4$ (JCPDS file no: 74-2403) and CoFe$_2$O$_4$ (JCPDS file no: 22-1086) spinel ferrite crystal structure. Moreover, the spinel ferrite diffraction peaks in all three cases are broad, implying the formation of nano-sized crystals, in agreement with the TEM images. The broadest peaks are observed for CoFe$_2$O$_4$ MNPs, followed by NiFe$_2$O$_4$ MNPs, while MnFe$_2$O$_4$ MNPs exhibit the narrowest peaks. Consequently, the crystallite diameters, $D_{XRD}$, calculated using the Scherrer equation [27] by Gaussian fit of 220, 311, and 440 peaks, are 9.8 nm, 10.6 nm and 11.5 nm for CoFe$_2$O$_4$, NiFe$_2$O$_4$ and MnFe$_2$O$_4$.

Figure 1. Large-scale TEM images, the size distribution histograms fitted to a log-normal distribution (orange lines), and the XRD diffractograms of (a,d,g) nickel, (b,e,h) manganese and (c,f,i) cobalt ferrite MNPs.
MNPs, respectively (Table 1). These values are comparable to those obtained by TEM measurements, suggesting, based on the quasi-narrow size distribution of all three types of ferrite MNPs, that most of the MNPs can be considered as single crystals of high quality. The insertion of the different cations in the magnetite structure leads to a change of the lattice constant as compared to that of bulk magnetite ($a = 8.375$ Å). Due to the differences in the ionic radii of Ni$^{2+}$ (0.63 Å), Co$^{2+}$ (0.74 Å) and Mn$^{2+}$ (0.83 Å), the lattice constants are affected by the nature of the inserted cation. Bulk manganese ferrites adopt a normal spinel structure whereas the bulk nickel and cobalt ferrites crystallize into an inverse spinel structure. This means that the Mn$^{2+}$ occupy the tetrahedral sites by replacing the Fe$^{3+}$ ions, while Ni$^{2+}$ and Co$^{2+}$ replace the Fe$^{2+}$ in the octahedral sites. Therefore, the lattice constant decreases for nickel ferrites and increases for cobalt and manganese ferrites with respect to the bulk magnetite, as can be seen also in our case (Table 1). However, at the nanoscale the doping cations often migrate in both octahedral and tetrahedral sites, giving rise to a mixed spinel structure [28,29]. The lattice parameters obtained for our ferrite MNPs are close to the ones corresponding to the bulk nickel (8.339 Å), manganese (8.444 Å), and cobalt (8.391 Å) ferrites, in agreement with previous reports on analogous sizes of ferrite MNPs [24,30–33]. This observation confirms that the ferrite MNPs contain a predominant crystalline phase that corresponds to their bulk counterparts.

Table 1. Structural information of ferrite MNPs.

| Sample       | $D_{\text{TEM}}$ (nm) | $D_{\text{XRD}}$ (nm) | $A$ (Å) |
|--------------|-----------------------|------------------------|---------|
| NiFe$_2$O$_4$ | 12.9 ± 0.32           | 10.6 ± 2.44            | 8.349(9) |
| MnFe$_2$O$_4$ | 13.9 ± 0.13           | 11.5 ± 1.84            | 8.450(8) |
| CoFe$_2$O$_4$ | 12.1 ± 0.08           | 9.8 ± 1.53             | 8.397(9) |

2.2. Magnetic Properties

The magnetic properties of ferrite MNPs were investigated by recording magnetization versus applied magnetic field (M-H) curves at 5 K and 300 K (Figure 2a–c). Table 2 collects the magnetic parameters extracted from the hysteresis loops at both temperatures, including saturation magnetization ($M_s$), coercivity ($H_c$), magnetic remanence ($M_r$), and squareness ratio ($M_r/M_s$). For all three types of ferrite MNPs, the M-H curves are hysteretic at 5 K. The $H_c$ is maximal in the cobalt ferrites ($H_c = 922$ kA/m), being almost two orders of magnitude larger than the $H_c$ of both nickel ($H_c = 27.75$ kA/m) and manganese ($H_c = 22.8$ kA/m) ferrites. These results are in agreement with the well-known “hardness” of cobalt ferrites and “softness” of manganese and nickel ferrites. Among the synthesized ferrite MNPs, the cobalt ferrite exhibit the highest $M_s$ of 85.5 emu/g, followed by the manganese ferrite with a $M_s$ value of 67.3 emu/g, while the nickel ferrite displays the lowest $M_s$ value of 47.4 emu/g. The $M_s$ value of both cobalt and nickel ferrites are with approximately 9 emu/g lower than the bulk values of $M_s$ (94 emu/g for CoFe$_2$O$_4$ and 56 emu/g for NiFe$_2$O$_4$), suggesting the excellent quality of the crystallites. Instead, in the case of manganese ferrites, their $M_s$ value represents only 60% of the bulk value (112 emu/g for MnFe$_2$O$_4$). This significant difference might be attributed to cation vacancies resulting from the synthesis. Typical hysteresis loops were obtained at 300 K for all three types of ferrites, but with smaller openings (insets of Figure 2a–c). This indicates the absence of superparamagnetic behavior in all three samples, hence the $H_c$ did not vanish at room temperature (Table 2). The existence of the magnetic dead layers and spin canting effects at the surface of MNPs leads to a considerable reduction of their $M_s$ at room temperature [34]. In our case, a decrease was recorded in the $M_s$ for cobalt, nickel, and manganese ferrites by 20%, 25%, and 31%, respectively (Table 2).
where 

\[ \text{measurements, } \tau \text{ measuring time (few hundreds of seconds for a vibrating sample magnetometer), and } T_B \text{ the blocking temperature } \]

At the same time, the blocking temperature \( T_B \) can be calculated as:

\[ T_B = \frac{KV}{k_B \ln\left( \frac{\tau_m}{\tau_0} \right)} \]

where \( k_B \) is the Boltzmann constant, \( T_B \) is the blocking temperature of the samples, \( \tau_m \) is the characteristic measuring time (few hundreds of seconds for a vibrating sample magnetometer), and \( \tau_0 \) is the attempt time, which is usually taken as \( 10^{-9} \) s, and \( V \) is the volume of a single nanoparticle. In typical laboratory measurements, \( \ln\left( \frac{\tau_m}{\tau_0} \right) \) is usually considered to be 25. It is assumed that the nanoparticles possess a

**Table 2. Magnetic hysteresis parameters of ferrite MNPs.**

| Sample        | \( M_s \) (emu/g) | \( H_C \) (kA/m) | \( M_r \) (emu/g) | \( M_r/M_s \) | \( H_C \) (kA/m) | \( M_r \) (emu/g) | \( M_r/M_s \) | \( K_{eff} \) (kJ/m³) |
|--------------|-------------------|-----------------|-----------------|--------------|-----------------|-----------------|--------------|---------------------|
| NiFe₂O₄      | 47.4              | 27.75           | 19              | 0.40         | 35.7            | 9.4             | 4.8          | 0.13                | 8.6                |
| MnFe₂O₄      | 67.3              | 22.6            | 20.3            | 0.30         | 46.3            | 10.7            | 8.7          | 0.19                | 9.94               |
| CoFe₂O₄      | 85.5              | 922             | 61.5            | 0.72         | 68              | 11.2            | 7.4          | 0.11                | 515                |

According to the Stoner–Wohlfarth theory, the cubic anisotropy corresponds to a \( M_r/M_s \) value of 0.83, while the uniaxial anisotropy is associated with a \( M_r/M_s \) value around or below 0.5 [19]. At room temperature, all three types of ferrites have \( M_r/M_s \) values well below 0.5 (Table 2), indicating that they display a uniaxial anisotropy. The lowest \( M_r/M_s \) values for cobalt and nickel ferrites suggest that they are less anisotropic containing a larger fraction of superparamagnetic nanoparticles and exhibit pronounced spin canting effects as compared to manganese ferrites [35]. The soft ferrites preserve the uniaxial anisotropy at low temperatures. Instead, the cobalt ferrites have a mixed cubic/uniaxial anisotropy at 5 K as their \( M_r/M_s \) value is of 0.72. The magnetic anisotropy constant \( (K) \) of ferrite MNPs can be calculated by the followed formula:

\[ K \approx \mu_0 H_C M_s \]  

(1)
spherical shape, thus \( V = \frac{4}{3} \pi r^3 = \frac{2}{3} \pi d^3 \), where \( d \) is the mean diameter of nanoparticles resulted from the XRD measurements (Table 1). Due to the thermal fluctuations, the following formula was proposed for calculating \( H_c \):

\[
\mu_0 H_c = 0.96 \frac{K}{M_s} \left[ 1 - \left( \frac{k_B T}{KV \ln \frac{\tau_m}{\tau_0}} \right)^{3/4} \right]
\]

The calculated \( K \) values for cobalt (515 kJ/m\(^3\)) and manganese (9.9 kJ/m\(^3\)) ferrites are larger than the \( K \) values corresponding to their bulk counterparts, 200–300 kJ/m\(^3\), and 2.5–3 kJ/m\(^3\), respectively [36]. For the nickel ferrite, the calculated \( K \) value (8.6 kJ/m\(^3\)) is approximately 4 times smaller than the bulk \( K \) value (40 kJ/m\(^3\)) [36]. Usually, larger values of the anisotropy constant for the MNPs as compared to the bulk materials are due to the surface anisotropy, an additive term that increases the overall MNPs’ anisotropy. As the size of the MNP is smaller, this supplementary contribution to the anisotropy is more important.

Further insights into the magnetic properties of ferrite MNPs can be provided by the temperature dependences of magnetization obtained in two different measurement modes: zero-field cooling (ZFC) and field cooling (FC). In ZFC mode, the samples were cooled in zero external magnetic fields to 5 K, and then their magnetization was measured as a function of temperature in the process of sample heating by applying an external magnetic field of 4 kA/m (50 Oe). The FC mode differs from the ZFC one in that the samples are cooled in the mentioned external magnetic field. A common feature in the ZFC curves of the three types of ferrites is the maximum (red curves in Figure 2c,d), which corresponds to the average onset of the ferromagnetic to superparamagnetic transition. The temperature at which the peak in the ZFC curves occurs is usually called the blocking temperature (\( T_B \)), which is assigned around 55 K and 95 K for nickel and manganese ferrites, respectively (Figure 2c,d). These values are close to those calculated based on Equation (2), of 78 K and 90 K for nickel and manganese ferrites, respectively. For both soft ferrites, the peak region around \( T_B \) is broad, which could indicate a large size distribution, contrary to the size histograms obtained from TEM images, which show quite narrow size distributions.

On the other hand, the bifurcation between ZFC and FC magnetization curves, which defines the so-called irreversibility temperature (\( T_{IRR} \)), occurred at higher temperatures than the \( T_B \). As can be seen in Figure 2c,d, the difference between \( T_{IRR} \) and \( T_B \) is 30 K and 70 K for nickel and manganese ferrites, respectively. It has to be noted that for monodispersed and non-interacting single-domain magnetic particles, assumed as ideal superparamagnetic nanoparticles, the \( T_{IRR} \) coincides with \( T_B \), the peak is narrow and both the ZFC and FC magnetization curves decrease progressively towards zero while their curvature became negative in the vicinity of room temperature [37,38]. The ZFC magnetization curve drops to zero as the temperature decreases below \( T_B \). This is not the case, for the FC curve, as the magnetization curve reaches a plateau for both nickel and manganese ferrites (Figure 2c,d). Moreover, at room temperature, both ZFC and FC magnetization curves display magnetization values of 11.4 emu/g and 26.9 emu/g for nickel and manganese ferrites, respectively. These behaviors are typically for an assembly of nanoparticles with non-negligible particle size distribution which manifest strong interparticle interactions at room temperature [37]. This regime is more pronounced for manganese ferrites if one compares their ZFC and FC magnetization curves (Figure 2d) with those of nickel ferrites (Figure 2c). The picture is completely different for cobalt ferrites, as the peak in the ZFC magnetization curve starts to form in the proximity of 300 K, extending over this temperature (Figure 2e). The FC magnetization curve joins the ZFC one at room temperature and defines a plateau as the temperatures are decreased. Thus, part of the cobalt ferrites is superparamagnetic, whereas the rest of them are in a ferromagnetic state at room temperature manifesting non-negligible interparticle interactions.

The thermal behavior of the magnetization data was further characterized by recording the hysteresis curves at different temperatures, in the range 5 K–300 K (Figure S1). From these data, we represent the saturation magnetization for all the samples as a function of temperature (Figure 3).
The data were fitted with the Bloch equation:

\[ M_s(T) = M_s(0) \left[ 1 - \left( \frac{T}{T_b} \right)^n \right] \]  

where \( M_s(0) \) is the saturation at 0 K, \( T_b \) is the Bloch temperature, and \( n \) is an exponent which, according to Bloch’s law, is 1.5 for bulk magnetic materials. We obtain \( n \) values of 1.45, 1.25, and 3.3 for the manganese, nickel, and cobalt ferrites, respectively. While the \( n \) is close to Bloch’s law value for the nickel and manganese ferrite, the \( n \) value for the cobalt ferrite is more than double. It has been shown that this deviation is quite often observed in the case of nanoparticles and it was attributed to the finite-size effects in nanoparticles [39]. It is interesting to follow the change in the \( M_r/M_s \) ratio for all three ferrites (Figure S2). While at low temperature, the highest ratio corresponds to the “hard” cobalt ferrite (indicating a mixed uniaxial and cubic magnetic anisotropy), at 300 K this ratio is the smallest for the same ferrite.

The \( H_c \) dependence on temperature is presented in Figure S3. Any attempt to obtain a reasonable fit with the well-known Kneller’s law, which reads

\[ H_c(T) = H_c(0) \left[ 1 - \left( \frac{T}{T_B} \right)^{1/2} \right] \]  

where \( H_c(0) \) is the coercive field at 0 K, and \( T_B \) is the blocking temperature, was unsuccessful. Following Equation (3), where in a first approximation the coercive field decreases with the temperature at the power \( \frac{3}{4} \), we represented the \( H_c \) values as a function of \( T^{3/4} \) (Figure S4). We noticed that in this kind of representation the data can be fitted with two straight lines for all three ferrites. Enpuku et al. [40] obtained the same type of dependence for Resovist nanoparticles, and they assigned this behavior to the occurrence in the sample of both individual particles and aggregates. At low temperatures, the steep decrease in the coercive field is attributed to the individual nanoparticles and at higher temperatures, the slower decrease of \( H_c \) on \( T \) was attributed to the aggregates. This hypothesis is consistent with Equation (3), in which the coefficient in front of the temperature is inversely proportional to the volume, and thus smaller MNPs have a steeper dependence on temperature for their coercive field. These results might suggest that all our samples contain both smaller NPs and larger ones with different magnetic behavior. This supposition is consistent with the nonzero coercive field at 300 K for both soft ferrites, which, on the other hand, have both blocking temperature, \( T_B \) values below 100 K and should be in superparamagnetic state at room temperature.
2.3. Hyperthermia Properties

The hyperthermia performances of the MNPs were recorded at a fixed frequency of 355 kHz and with AMF amplitudes varying up to 65 kA/m in steps of 5 kA/m. The SAR values were calculated by fitting the heating curves, temperature as a function of time (Figure S5), with the Box-Lucas equation, as described in the experimental section. The SAR values, recorded at different amplitudes of AMF strength, are shown in Figure 4 for all three samples and different concentrations. As can be observed for all samples, but more obviously for the MnFe$_2$O$_4$ and NiFe$_2$O$_4$ ones, there is a clear tendency of saturation for the SAR values as the AMF amplitude is increased. This type of behavior is characteristic of ferromagnetic nanoparticles with a nonzero hysteresis at the measuring temperature. This is also the case for our samples, which all have a nonzero $H_c$ at room temperature. However, for ion oxide magnetic nanoparticles like magnetite and maghemite of these size ranges (10–14 nm) their heating properties are described in the terms of the Linear Response Theory [13]. In this theory, it is approximated that the magnetization of the nanoparticles depends linearly on the applied magnetic field, the proportionality factor being complex susceptibility.

Figure 4. SAR dependence on the amplitude of the magnetic field strength for (a) NiFe$_2$O$_4$, (b) MnFe$_2$O$_4$, and (c) CoFe$_2$O$_4$ dispersed in water at the indicated concentration together with the fits with the logistic function. The orange line in each panel represents the parabolic evolution of SAR with the amplitude of the magnetic field strength according to the Linear Response Theory [13].
The volumetric rate of heat release in an alternating magnetic field can be written as \[13\]:

\[
P = \mu_0 \pi \chi'' f H^2
\]

(6)

where \(f\) is the frequency and \(H\) the amplitude of the alternating magnetic field strength, \(\chi''\) is the imaginary part of the magnetic susceptibility, which is expressed in the terms of Debye relaxation:

\[
\chi'' = \chi_0 \frac{\omega \tau}{1 + (\omega \tau)^2}
\]

(7)

with the static susceptibility \(\chi_0\) being proportional to the square of the saturation magnetization and the volume of the MNP, \(\tau\) being the relaxation time, and \(\omega\) the angular frequency. The relaxation time is the characteristic time needed for the MNPs to follow the changes of the external AMF. Two main relaxation processes are considered to occur when the MNPs are submitted to a variable magnetic field (either an alternating or a rotating one): (i) the Brown relaxation produced by the physical rotation of the MNP as a whole under the influence of the external magnetic field changes, the corresponding relaxation time being directly proportional to the viscosity of the suspending medium and the hydrodynamic volume of the MNPs and inversely proportional to the thermal energy \(k_B T\); and (ii) the Neel relaxation, occurring in small, single-domain particles, during which the macroscopic magnetization will tend to vanish after the external magnetic field is shut off due to the thermal agitation when the thermal energy \(k_B T\) surpasses the energy barrier needed to reverse the magnetization given by \(K_{eff} V\), where \(V\) is the volume of the nanoparticle and \(K_{eff}\) is the magnetic anisotropy constant. When both relaxations occur, the overall relaxation time is calculated as:

\[
\frac{1}{\tau} = \frac{1}{\tau_B} + \frac{1}{\tau_N}
\]

(8)

where \(\tau_B\) and \(\tau_N\) are the Brown and Neel relaxation times, respectively. From Equation (6), it is clear that according to the LRT, the SAR increases with the square of the AMF amplitude (the lines in Figure 4), which is obviously not the case for our samples.

For MNPs in ferromagnetic state other theoretical approaches are used, based on the original model proposed by Stoner and Wohlfarth [19]. In the limit case \(T = 0\), the magnetic nanoparticles with uniaxial symmetry, possess only two orientations possible for the magnetization, the thermal activation is not taken into account. The magnetization of the MNPs can be reversed only by magnetic fields exceeding a critical value \(H_k\). The hysteresis loop is rectangular and the coercive field equals the critical field and the anisotropy field. The area of the hysteresis loop is maximum and gives us the upper limit of the SAR for a given material:

\[
\text{SAR} = \frac{P}{\rho} = Af / \rho = 4\mu_0 M_s H_c f / \rho
\]

(9)

where \(A\) stands for the area of the hysteresis loop, and \(\rho\) is the density. From this equation, it appears that the SAR is proportional to both the \(M_s\) and the \(H_c\). The SAR dependence on \(H\) is a step function with zero values for \(H < H_k\) and a constant value provided by Equation (9) for \(H > H_k\).

In real cases of randomly oriented MNPs, and at higher temperatures, the shape of the hysteresis loop is far from a square. The simplest way to express the SAR in this situation is to multiply the expression in Equation (9) with a dimensionless factor \(\alpha\) with values between 0 and 1, the value 1 corresponding to the ideal square case with all MNPs having the magnetization along the easy axis of magnetization and parallel with the magnetic field. Values as high as 0.46 for \(\alpha\) have been obtained for aligned magnetosomes [41]. The SAR dependence on \(H\) changes form a step function to a sigmoidal growth function, as the SAR dependence on \(H\) is steeper, closer is the model to the ideal one.

In our case, both hysteresis and relaxation processes contribute to heat dissipation. As pointed out by Carrey et al. [41], although the hysteresis and the relaxation losses are treated as distinct
phenomena they can be treated within the framework of single dynamic hysteresis theory, and the relaxation processes should not be considered apart from the hysteresis losses. However, within the frame of dynamic hysteresis theory, the shape and size of the hysteresis loop are different from the static hysteresis loop. Moreover, the coercive field $H_c$, measured in a DC magnetometer, is different from $H_{c_{Hyp}}$, the hyperthermic coercive field, which depends on $H_c$ but also on other parameters, including the arrangement of the particles at the nanoscale and their mobility [23,24]. Because there is no analytical expression to express the SAR in the case of an intermediate regime, usually either numerical methods are employed [42,43] or empirical, phenomenological formulas [23,24,41]. Based on our previous results [23–25] we fitted the SAR experimental data with a simple logistic function:

$$\text{SAR} = \frac{\text{SAR}_{\text{max}} \left( \frac{H}{H_{c_{Hyp}}} \right)^n}{1 + \left( \frac{H}{H_{c_{Hyp}}} \right)^n} \cdot \alpha$$

(10)

with:

$$\alpha = \frac{n + 1}{n - 1}$$

(11)

where $\text{SAR}_{\text{max}}$ represents the saturation value of the SAR, $H_{c_{Hyp}}$ is the hyperthermia coercive field, the value of the AMF amplitude for which the function presents the highest slope [41] or the magnetic field at which the first derivative of SAR against the amplitude of the AC magnetic field present a maximum [23]. The exponent $n$ indicates how steep the dependence of SAR on the amplitude of the AC magnetic field is, and as $n$ is higher the model is more close to an ideal Stoner Wohlfarth one [19].

The main parameters obtained from these fits are represented in Table 3.

| Sample     | $c$ (mg/mL) | $\text{SAR}_{\text{MAX}}$ (W/g) | $H_{c_{Hyp}}$ (kA/m) | Power Coefficient $n$ |
|------------|-------------|---------------------------------|----------------------|-----------------------|
| NiFe$_2$O$_4$ | 4           | 541 ± 23                        | 17.9 ± 1             | 1.8 ± 0.1             |
|            | 2           | 530 ± 18                        | 19.6 ± 1.2           | 2 ± 0.1               |
| MnFe$_2$O$_4$ | 4           | 733 ± 17                        | 12.2 ± 0.5           | 2.15 ± 0.1            |
|            | 2           | 835 ± 27                        | 14 ± 0.7             | 1.8 ± 0.1             |
| CoFe$_2$O$_4$ | 4           | 3175 ± 366                      | 48.8 ± 4             | 2.3 ± 0.1             |
|            | 2           | 3872 ± 909                      | 47.1 ± 7             | 2.2 ± 0.2             |
|            | 1           | 4142 ± 1061                     | 47.6 ± 7             | 2.3 ± 0.2             |

Because the MH experiments have been performed by different groups under different AMF amplitude and frequency conditions, the so-called intrinsic loss power ($ILP$), defined as:

$$ILP = \frac{\text{SAR}}{H^2 f}$$

(12)

which is the SAR value normalized to the frequency and the AMF field amplitude [17], based on Rosensweig LRT (Equation (6)) is commonly used to compare the heating performances of magnetic nanoparticles under different AMF conditions. Because, as can be clearly seen from Figure 4, the SAR dependence on $H$ for our nanoparticles saturates, the $ILP$ values are not constant, decreasing with increasing $H$ (Figure S6), meaning that the $ILP$ is not an intrinsic parameter in our case. For this reason, our data were interpreted based on Equation (10).

Based on an inspection of Figure 4, the maximum heating performance was measured for the cobalt ferrite (1782 W/g$_{Fe+Co}$ for $H = 65$ kA/m and a concentration of 1 mg/mL), followed by the manganese ferrite, with the nickel ferrite presenting the lowest values of SAR. This result is in agreement with the values of $H_c$ and $M_s$ for the three samples, presented in Table 2. Moreover, the $H_{c_{Hyp}}$ are also ordered according to the DC values of $H_c$ for the three ferrites. However, while the static $H_c$ values
present small differences among the three sets of MNPs, there are large variations in the values of their hyperthermic counterparts with the $H_{c\text{Hyp}}$ of the cobalt ferrite (48 kA/m) being almost 4 times larger than the value for the manganese ferrite (12 kA/m). We consider that this result is a clear correlation between the hyperthermic behavior and the magnetic “hardness” of the ferrites, the cobalt ferrite being considered “hard” with large $H_c$ values as compared to those of manganese and nickel ferrites, which are considered “soft” materials.

There is also a slight variation of $H_{c\text{Hyp}}$ for different concentrations, in the case of manganese and zinc ferrites, with smaller values at higher concentrations. This type of behavior was also observed for ferromagnetic magnetite and manganese and zinc ferrite nanoparticles dispersed in water [24,25]. This observation might be explained by chain formation by the MNPs under the action of the AMF. At higher concentrations, the closer proximity of the MNPs leads to a higher probability of chain formation. This behavior was also observed for 35 nm magnetite nanoparticles suspended in water, and chain formation was suggested by AC hysteresis, susceptibility, and SAR data [44]. The chain formation by the MNPs leads to an increased anisotropy, but this anisotropy is not related to an individual anisotropy of the individual MNPs but to their collective behavior, more specifically, to the demagnetizing factor of the chain [45]. Other reports have also shown that the changes in magnetic susceptibility data ($M_r$, $M_s$, $\chi$) are related to the length of the chains formed by the MNPs [46]. No changes in the $H_{c\text{Hyp}}$ were observed if the MNPs were immobilized in a solid matrix [24,25], the solid matrix hampering the organization of MNPs in chains. However, in the case of our samples, the change in $H_{c\text{Hyp}}$ when we pass from 2 mg/mL to 4 mg/mL are relatively small (from 14 kA/m to 12.2 kA/m for manganese ferrite and from 19.6 kA/m to 17.9 kA/m for nickel ferrite) as compared, for example, to the changes in larger (42 nm) magnetite nanoparticles for which the $H_{c\text{Hyp}}$ changes from 29 kA/m to 21 kA/m if the concentration changes form 2 mg/mL to 0.5 mg/mL [25]. At the same time, no significant changes can be detected for the cobalt ferrite. This behavior might be explained by the differences in the $M_r/M_s$ ratios for the different sets of MNPs. The $M_r/M_s$ has the smallest value for the cobalt ferrite (Table 2) while its value is ~0.3 for magnetite [25]. Moreover, the cobalt ferrite MNPs have the smallest sizes among the ferrites studied and are much smaller than the magnetite NPs. It was suggested that the chain formation is observed when the magnetic energy overcame the thermal energy and for small particles with small remanence, the thermal energy is comparable to the dipolar one, inhibiting the formation of chains [44].

Another interesting result is that the value of the power coefficient $n$ is close to 2 for all samples, but this value is about half from the values measured in larger magnetite or manganese and zinc ferrites (40–80 nm) [24,25], for which the value in water is double. As mentioned above, $n$ is a measure of the squareness of the AC hysteresis loop and the suitability of the model. This low value of $n$ is a clear indication that apart from the hysteresis losses, the relaxation losses have a significant contribution to dynamic hysteresis and they reduce thus its squareness. The concentration dependence of SAR reveals that decreasing concentration leads to an increase in the SARmax values, the largest changes being observed for the cobalt ferrite. This observation is largely accepted in the literature as being due to the decrease in the magnetic dipolar interactions between the MNPs as the concentration decreases. While the SAR$_{\text{max}}$ values for the cobalt ferrite are very high (~4000 W/g$_{\text{Fe+Co}}$) is to be noted that this value is only a theoretical one and can be eventually reached at AMF strengths above two times the $H_{c\text{Hyp}}$, i.e., 100 kA/m. On one hand, technically such high-amplitude magnetic fields at radiofrequency are difficult to obtain, and, on the other hand, such high-amplitude AMF at 355 kHz is far above the safety limit for biomedical applications.

3. Materials and Methods

3.1. Synthesis Method

The following products of analytical grade have been used, without any further purification, for the synthesis of ferrites nanoparticles: iron(III) chloride hexahydrate (FeCl$_3$ 6H$_2$O) (Roth, ≥98%),
nickel(II) chloride hexahydrate (NiCl$_2$ 6H$_2$O) (Roth, ≥98%), manganese(II) chloride tetrahydrate (MnCl$_2$ 4H$_2$O) (Roth, ≥98%), cobalt(II) chloride hexahydrate (CoCl$_2$ 6H$_2$O) (Roth, ≥98%), polyethylene glycol 200 (PEG 200) (Roth, ≥99%) and sodium acetate trihydrate (NaAc) (Roth, ≥99.5%).

The polyl mediated synthetic route has been employed to synthesize the ferrite MNPs, as follows: 1 mmol of FeCl$_3$ 6H$_2$O (0.27 g), 0.5 mmol of NiCl$_2$ 6H$_2$O (0.12 g)/MnCl$_2$ 4H$_2$O (0.1 g)/CoCl$_2$ 6H$_2$O (0.12 g) and 3.6 g of NaAc were mixed and dissolved in 60 mL PEG 200. The three solutions were firstly stirred thoroughly via a magnetic stirrer at 50 °C (500 rot/min, 30 min), then transferred into a home-made stainless steel reaction vessel, and degassed by exposure to a flux of gaseous nitrogen for 5 min, before sealing the reaction vessel using a Teflon gasket and five screws. Finally, the reaction vessel was heated from room temperature to 240 °C in an oven (Nabertherm GmbH, Lilienthal, Germany) equipped with a temperature controller (JUMO dTron 316), with a constant heating rate of 5 °C/min and kept at this temperature for 12 h. After cooling the reaction vessel at room temperature, the black precipitates were magnetically separated from the excess liquid and washed with ethanol/double distilled water, employing multiple ultrasonication/magnetic separation cycles, to remove the excess of ligands and unreacted precursors.

3.2. Characterization Methods

The morphological characterization of ferrite MNPs was realized by transmission electron microscopy (TEM) carried out on a Hitachi HT7700 (Hitachi Ltd., Tokyo, Japan) operating at 100 kV in high contrast mode. The TEM images of ferrite MNPs were recorded with an 8-megapixel CCD camera on carbon-coated copper grids.

X-ray diffraction (XRD) patterns of ferrite MNPs were recorded on a Bruker D8 Advance diffractometer using the Cu Kα radiation. The diffractograms were realized at room temperature on powder samples, obtained by drying the black precipitates in a rota-evaporator, while the FullProf software served to identify the crystalline phases and calculate the lattice parameters.

The direct current (DC) magnetic measurements were carried out using a commercial vibrating sample magnetometer (VSM) produced by Cryogenic Limited (London, UK). The measurements have been performed on powder samples in the temperature interval from 5 K to 300 K and magnetic fields up to 2 T.

3.3. Hyperthermia Measurements

The temperature rise of colloidal suspensions of ferrite MNPs was measured as a function of alternating magnetic fields (AMF) using a commercially available magnetic heating system, Easy Heat 0224, provided by Ambrell (Scottsville, NY, USA). AC magnetic field strengths, generated in the center of an 8-turn coil, were between 5 kA/m and 65 kA/m at a fixed frequency of 355 kHz [36]. The temperature increase as a function of time was measured in an environment, held at a temperature around 25 °C, using a fiber-optic probe, placed in the center of 0.5 mL volume containing MNPs dispersed in water at different concentrations. To ensure colloidal stability and to hamper the formation of big clusters, the MNPs have been treated with tetrabutylammonium hydroxide (TMAOH) aqueous solution. Briefly, 20 mg of MNPs have been dispersed in 20 mL of TMAOH aqueous solution (10%), ultrasonicated for 1 h, and left overnight. Subsequently, the MNPs were washed with double distilled water employing three ultrasonication/magnetic separation cycles. Finally, the MNPs were re-dispersed in 5 mL of double distilled water for hyperthermia measurements. Upon this protocol, the TMAOH molecules attach to the IOMNP surface through the OH groups, thus preventing their further agglomeration into big clusters and sedimentation at the bottom of vial [22]. Before performing the set of temperature-vs.-time measurements at each magnetic field strength, the samples were sonicated for 15 s to assure a uniform distribution of the MNPs in the sample volume. The heat performance of MNPs was quantified by the specific absorption rate (SAR), defined as the heat
released from a suspension of MNPs in unit time reported to the mass of iron content. For accurate determination of SAR, the heating curves were fitted with the Box-Lucas equation [47]:

$$\Delta T = \frac{S_m}{k} \left(1 - e^{-k(t-t_0)}\right)$$ (13)

where the fitting parameters $S_m$ and $k$ are the initial slope of the heating curve and the constant describing the cooling rate, respectively. Therefore, SAR can be calculated according to the following formula:

$$\text{SAR} = \frac{c \cdot m \cdot S_m}{m_{Fe+M(Co, Mn, Ni)}}$$ (14)

where $c$ is the specific heat of the colloid (in our case this was approximated with the specific heat of water, $c = 4186.8 \frac{J}{kg \cdot K}$, the MNPs’ contribution to the specific heat being negligible), $m = \rho V$ is the mass of the colloid, taken as the product between the density ($\rho_{water} = 0.997 \frac{g}{cm^3}$) and the volume (0.5 mL).

4. Conclusions

Cobalt, manganese, and nickel ferrite with sizes in the range 12–14 nm were successfully synthesized employing a polyol method, using sodium acetate as precipitator. The XRD data revealed that all three ferrites have a spinel structure, the changes in the lattice constant, as compared to magnetite, being explained by the differences in the atomic radii of the cations. The magnetization curves measured at 5 K clearly demonstrate the differences between the “hardness” of the cobalt ferrite, which presents a coercive field almost 2 orders of magnitude higher as compared to the nickel and manganese “soft” counterparts, at 5 K. The saturation magnetization is close to the bulk values for the nickel and cobalt ferrites, while representing only 60% of the bulk value in the case of manganese ferrite, indicating the occurrence of cation vacancies in the latter case. All three samples present a nonzero coercitivity at 300 K and thus at least a part of the MNPs are in a ferromagnetic state.

The heating behavior of the ferrites in large alternating magnetic fields (up to 65 kA/m) cannot be explained within the frame of the Linear Response Theory, with the SAR values saturating at high AMF amplitudes. The SAR data were well fitted with a sigmoidal function. However, our results suggest that the synthesized ferrites are a mixture of both superparamagnetic and ferromagnetic MNPs. The best heating performance was obtained for the cobalt ferrite (1782 W/g$_{Fe+Co}$ for $H = 65$ kA/m), which possesses the highest values for the saturation magnetization and coercive field. These results underscore the important role of these parameters in the heating performance of MNPs. At the same time, the cobalt ferrite presents the highest hypertermic coercive field (48 kA/m). This means that for reaching the SAR saturation values alternating magnetic fields of ~100 kA/m are needed. These values of the AMF, at the used frequency, are above the safety limits for human exposure, making these MNPs less suitable for medical applications.

Supplementary Materials: The following are available online at http://www.mdpi.com/2312-7481/6/2/23/s1, Figure S1: magnetization curves for all three ferrites at different temperatures in the range 5 K–300 K; Figure S2: $M_r/M_s$ ratio dependence on temperature for all three ferrites; Figure S3: Coercive field ($H_c$) dependence on temperature; Figure S4: Coercive field ($H_c$) as a function of $T^{3/4}$; Figure S5: Heating curves $T = f(time)$ for all samples; Figure S6: ILP dependence on $H$ for all three types of MNPs.

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