Extraction of oligosaccharides and phenolic compounds by roasting pretreatment and enzymatic hydrolysis from spent coffee ground

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ABSTRACT

Spent coffee ground (SCG) is the waste generated during the preparation of instant coffee and is the source of industrially valuable organic compounds. In this article, SCG was pretreated by roasting at 150°C for 30 minutes and heated with water at 90°C for extracting carbohydrates and phenolic compounds, after which 1.0% (w/w) β-mannanase was applied for the hydrolysis of pretreated SCG. SCG is characterized in terms of its total sugar content by the anthrone–sulfuric assay and phenolic compounds by Folin–Ciocalteu’s procedure. In this study, the total sugar increased by 14.79% (w/w) by the roasting process, and subsequently enzymatic hydrolysis increased the total sugar yield up to 17.43% (w/w) compared to the untreated SCG, i.e., 10.24% (w/w). The reducing sugar was estimated by the dinitrosalicylic acid method and the end product increased to 106.10 (mg Glucose/g) from the initial content 5.32 (mg Glucose/g raw SCG). The total phenolic compound increased to 291.86 (mg Gallic acid/g lyophilized material), which was a 6.39-fold increase compared to the native SCG (45.68 mg Gallic acid/g). These results point to the valuable compounds present in SCG, can be enhanced by combining the roasting pretreatment and enzymatic hydrolysis, and can be utilized in the food and biotech industries.

1. INTRODUCTION

Instant coffee from the coffee machine is one of the most popular and preferred beverages around the world, which produces around 6 million tons of spent coffee ground (SCG) per year [1]. The increase in the consumption of coffee beverages has in turn increased coffee bean production by 17.0% from 2002 to 2014, and generated SCG waste is a major concern for the environment [2]. Spent coffee waste contains various organic compounds, such as carbohydrates, lignin, fatty acids, and antioxidant compounds, which make it an excellent candidate for the production of value-added substances [3].

Occasionally, SCG is used as fuel in industrial boilers [4]. However, due to the high lignin content in SCG, it cannot be used for animal feed [5]. SCG can also be used for biodiesel production [6]. The determination of amino acids [7], sugars [1], and oil contents [8,9] in SCG has also been carried out, aiming to find alternatives for the reuse of this residue. The use of SCG has been developed in fermentation technology [10]. Acid hydrolysis pretreated SCG was used for ethanol production by Saccharomyces cerevisiae [11]. Different approaches have been made for the extraction of polysaccharides from SCG, mainly using the chemical agent for extraction. The acid and alkali agents have been used, such as diluted sulfuric acid [1], potassium hydroxide [12], and sodium hydroxide [13,14]. Several other polysaccharides extraction methods were reported, such as steam explosion [15], using the subcritical water [16] and enzymatic hydrolysis [3].

The composition of SCG is rich in polymeric sugars, in particular hemicellulose and cellulose structures, which comprise almost half of the material dry weight, whereas the mannann content, such as galactomannan, is almost 20%–30% of the dry weight [17]. These polysaccharides are arranged in the mannose chain or mannose with glucose (GLU) linked by one to four linkages [18]. In general, these polysaccharides are higher in molecular weight, and a large portion will remain unhydrolyzed during the enzymatic hydrolysis. Nonetheless, the roasting process enhances the debranching of galactomannans, thus increasing their extraction and solubility and does not require any chemical agent during the process [19]. The enzyme involved in breaking
the mannan structure and resulting in manno-oligosaccharides (MOS) production is β-mannanase (EC 3.2.1.78), which has an endo-action on the polysaccharides [20].

The main goal of this study is to extract the polysaccharides and phenolic compounds from SCG by the roasting process and to evaluate the alteration in extracted compounds, and subsequently hydrolyze the major polysaccharides structure present in SCG, i.e., galactomannan, using the partially purified β-mannanase from *Streptomyces* sp. RDA1496.

2. MATERIALS AND METHODS

2.1. Raw Material

SCGs were collected from Café Coffee Day (Coffee shop, Panjrapol, Ahmedabad, Gujarat). The collected SCG samples were oven-dried at 55°C for 2 hours to remove the excess water and were stored using an airtight container at 4°C for further use.

2.2. Enzyme Production and Purification

β-mannanase was produced from a strain isolated from the soil and defined as *Streptomyces* sp. RDA1496 (GenBank: KX656177.1), using the following medium components and conditions: guar gum 7.09 g/l, peptone 4.90 g/l, fructose 4.81 g/l, NaCl 2.0 g/l, K2HPO4 2.05 g/l, CaCl2 0.5 g/l, inoculum size 3.0%, medium volume 100.0 ml, initial pH 8.0, temperature 30°C with static condition, and incubated for 72 hours. Extraction of β-mannanase was carried out by centrifugation at 1480 g for 15 minutes at 4°C. The supernatant was used as the source of enzyme and was subjected to precipitation using 40.0% of ammonium sulfate in the saturation level, 4°C temperature, and 6 hours of incubation. The collected precipitate was centrifuged at 9250 g for 10 minutes under the 4°C; after centrifugation, the supernatant was discarded and the obtained pellets were redissolved in a 20 mM phosphate buffer (pH 8.0). Subsequently, the enzyme was dialyzed against the same buffer using the dialysis membrane (Himedia LA395-110). The dialyzed β-mannanase was used for the hydrolysis of SCG. The described production medium, conditions, and purification process were optimized during an earlier research study.

2.3. Enzyme Activity Assay

β-mannanase activity was assayed in the reaction mixture consisting of 0.5 ml of 50 mM potassium phosphate buffer (pH 7.0) containing 1.0% locust bean gum (Hi-media Mumbai-INDIA) with 0.5 ml of the supernatant enzyme at 45°C for 30 minutes, which is a modified method of El-Naggar *et al.* [21]. The dinitrosalicylic acid reagent was used to determine the amount of released reducing sugar [22]. One unit of β-mannanase activity was defined as the amount of enzyme producing 1 micromole of reducing sugar per minute under the experimental assay conditions. The amount of reducing sugar was compared to using the prepared standard graph of mannose.

![Figure 1: Flow diagram of the spent coffee ground treatment process and enzymatic hydrolysis.](image-url)
2.4. Roasting as Pretreatment

Roasting process increases the extractability of polysaccharides without altering or damaging the internal hemicellulosic structure and can be an important pretreatment for the production of oligosaccharides using enzymatic hydrolysis. In this study, 200 g of SCG sample was kept at 150°C for 15 minutes (Muffle furnace, Purvi Enterprise, Gujarat). The sample was crushed using a hand blender and was labeled as (P1). From the sample (P1), 100 g was stored for analysis and 100 g was used for a repeated roasting process, which was kept at 150°C for 15 minutes and crushed using the hand blender and labeled as (P2). Subsequently, from the sample (P2), 15.0 g of SCG was dissolved in 100 ml distilled water and heated at 90°C for 45 minutes, and subsequently cooled at room temperature. The sample was centrifuged (910 g for 10 minutes at room temperature), and the supernatant and residues were collected separately. The residues and supernatant were lyophilized and labeled as S1 (supernatant 1) and R1 (residue 1), respectively. The prepared study design was modified by the research work reported in Joanna et al. [23]. The lyophilized samples were subjected to enzymatic hydrolysis using the dialyzed β-mannanase (353.48 IU/ml) produced by Streptomyces sp. RDA1496. The flowchart showing roasting pretreatment of SCG is shown in Figure 1.

2.5. Enzymatic Hydrolysis

The pretreated lyophilized samples of SCG, i.e., residue (R1) and supernatant (S1), were subjected to enzymatic hydrolysis. The effect of β-mannanase enzymes on pretreated SCG was measured by the addition of 1.00% (w/w) dialyzed β-mannanase (358 IU/ml) to the lyophilized sample of the supernatant (S1) and the residue (R1). Enzymatic hydrolysis was carried out at 45°C for 20 hours with an agitation rate of 60 rpm. After the completion of hydrolysis, the solutions were heated for 10 minutes at 90°C for enzyme deactivation [24]. After enzymatic hydrolysis, the samples were collected separately. The residues and supernatant were lyophilized and labeled as S1 (supernatant 1) and R1 (residue 1), respectively. The prepared study design was modified by the research work reported in Joanna et al. [23]. The lyophilized samples were subjected to enzymatic hydrolysis using the dialyzed β-mannanase (353.48 IU/ml) produced by Streptomyces sp. RDA1496. The flowchart showing roasting pretreatment of SCG is shown in Figure 1.

2.6. Analysis of SCG Samples

For the determination of mono and polysaccharide contents and phenolic compounds in treated SCG, the treated lyophilized material (LM) was dissolved in distilled water to obtain a concentration of 1.5 mg/ml [25]. The samples were vortexed for 1 minute, filtered through Whatman’s filter paper no four, and then stored for further analysis.

2.6.1. Estimation of total sugars

The anthrone–sulfuric acid assay was used to determine the total sugar present in the roasted and enzymatic hydrolyzed SCG samples. A 50 µl aliquot of samples was taken from P1, P2, S1, R1, S1E, and R1E, and 150 µl anthrone reagent was added into the respective samples. The reaction mixtures were allowed to react at 4°C for 10 minutes and further incubated for 20 minutes at 100°C. The samples were allowed to cool down for 20 minutes and absorbance reading was taken at 620 nm (microplate reader). The results were compared to the prepared standard graph and the total sugars were expressed in g GLU/100 g of LM [25].

2.6.2. Estimation of reducing sugar

The prepared 1.5 mg/ml samples were further analyzed to estimate the reducing sugar by the DNSA method [22], and expressed as mg GLU/g.

2.6.3. Estimation of total phenolic content

Total phenolic content was measured using Folin–Ciocalteu’s reagent and the value was calculated using the standard gallic acid (GAE) graph. For different samples, 1:20 dilution ratio was prepared. A 100 µl of the diluted sample was mixed with 500 µl of Folin–Ciocalteu’s reagent and 7.90 ml demineralized water. Then, 1.5 ml of 7.5% (w/v) sodium carbonate was mixed after 2 minutes with these samples. Subsequently, the samples were kept in the dark for 90 minutes. The absorbance was measured at 765 nm. The results were expressed in mg GAE/g [26].

2.7. Thin-Layer Chromatography (TLC) of Hydrolysis Products

TLC was carried out for the detection of hydrolyzed products using TLC silica gel 60 sheets (Merck, Darmstadt, Germany), modified by the method in Wongsiridetchai et al.’s study [27]. All samples were applied in equal quantities of 5 µl and run with the mobile phase solvent mixture of isopropyl alcohol/ethyl acetate/water in the ratio of 2:2:1. The brown spot of the product was developed by spraying 0.2% (w/v) orcinol dissolved in 10.0% (v/v) H₂SO₄ and placed in the oven at 80°C for 5 minutes for the visualization of spots.

2.8. Fourier-transform infrared spectroscopy (FTIR) Analysis

FTIR analysis of the molecular structure and functional group of elements present in the crude and hydrolyzed SCG sample (S1E) were carried out using the Alpha FTIR spectrophotometer from Bruker. The transmission was measured with 20 scans per sample from 4000 to 500 cm⁻¹ and a resolution of 4 cm⁻¹.

3. RESULTS AND DISCUSSION

3.1. Roasting Pretreatment for SCG

The fraction of carbohydrates in SCG is not easily accessible by the enzymatic hydrolysis and, therefore, requires certain physical and chemical pretreatments to extract the polysaccharide content from the SCG. In this study, we selected roasting as a pretreatment process for SCG and the analytical results of the pretreated SCG sample are presented in Table 1.

The obtained value of the total sugar for crude SCG was found to be 10.26 ± 0.11 g GLU/100 g SCG and was very low in the amount of reducing sugar, i.e., 5.32 ± 0.05. The first step (P1) of roasting pretreatment increased the amount of reducing sugar as well as the total sugar. Similarly, in a subsequent step of roasting (P2), the amount of total sugar increased to 13.39 ± 0.025 g GLU/100 g, and reducing sugar was 42.44 ± 1.34 mg GLU/g.

The pretreated sample (P2) was heated at 90°C for 45 minutes and the supernatant (S1) and residue (R1) were lyophilized. The lyophilized samples S1 and R1 were found to have total sugar of 9.52 ± 0.108 g GLU/100 g and 5.27 ± 0.034 g GLU/100 g, respectively. The amount of reducing sugar was increased in S1
In an earlier report, SCG was treated by the roasting process at different temperatures, i.e., at 160°C and 220°C for 2 and 1 hours, respectively. Subsequently, the samples were dissolved in hot water at 90°C for 1 hour and treated with alkali solution using the 4M NaOH for 2 hours. Roasting pretreatment increased the extracted mannans polysaccharide content by 15.0% of the total polysaccharides at 160°C; similarly, in our research work, the total sugar content was increased by 14.79% (w/w) from 10.26% (w/w) of raw SCG by the roasting process. The subsequent alkali treatment (4M NaOH) increased the MOS content by 56.0% at 60°C and 120°C compared to the available sugar in raw SCG [23]. In another report, the researcher carried out steam explosion as a pretreatment at various temperatures from 150°C to 210°C for 15 minutes and processed enzymatic hydrolysis. Steam pretreatment recovered the highest soluble solid of 10.7% at 210°C for 15 minutes [28].

The extraction of polysaccharides was also reported using the autohydrolysis process (160°C –200°C), and the optimum conditions were determined using the central composite design. The best yield of polysaccharides was observed at 160°C for 10 minutes, using liquid/solid ratio of 15 ml water/g SCG. The highest amount of polysaccharides was extracted by 33.25% of SCG using the central composite design; additionally, the treated lyophilized sample contained 234.14 ± 0.07 mg GAE/g of phenolic compounds [25]. In a similar report, Passos et al. [29] studied the microwave-assisted extraction of MOS from SCG using different temperature conditions (200°C, 170°C, and 140°C) and time (2, 5, and 10 minutes). The extraction of galactomannans is favored at 170°C within the selected incubation time; the galactomannans’ chain length was shown to decrease proportionally to the temperature increase. Galactose had a high increase from 1.5% to 5.7% when the temperature increased from 140°C to 170°C, contributing to 50% of the extracted sugar content.

### 3.2. Enzymatic Hydrolysis of Crude and Pretreated SCG

A 1% (w/w) β-mannanase enzyme (353.48 IU/ml) was used to hydrolyze the pretreated samples of SCG. The hydrolyzed SCG showed an increase in the amount of total reducing sugar S1(E)+R1(E), i.e., 106.10 ± 5.75 (mg GLU/g LM). The amount of total sugar was increased 1.69-fold compared to raw SCG (Table 2). The phenolic content was also affected by the pretreatment and enzymatic hydrolysis of the SCG. The total phenolic compound of (S1E+R1E) was increased to 291.86 (mg Gallic acid/g LM).

The enzymatic hydrolysis of SCG without pretreatment was evaluated and the amount of reducing sugar was lower compared to the pretreated sample. The increase in the reducing sugar was observed to be 106.10 ± 5.75 mg GLU/g LM in the roasting pretreated with enzymatically hydrolyzed (S1E+R1E) samples and to be 13.98 ± 0.21 mg GLU/g LM in SCG (E) enzymatically treated without roasting pretreatment from the initially untreated sample, i.e., 5.32 ± 0.05 mg GLU/g. This can be explained by the impact of roasting process on the cellulolic and hemicellulosic structures of SCG. The roasting process promotes the untying of the complex internal structure of SCG, and thus reducing the size of high molecular weight polysaccharides. The roasting pretreated SCG was more amenable for enzymatic hydrolysis compared to raw SCG, resulting in a higher amount of reducing sugar in S1E and R1E.

Chiyanzu et al. [28] used the cocktail of mannanase (from *Yarrowia lipolytica*) and cellulase (Acremonium, Bioshigen Co.Ltd, Japan) enzymes at the 0.01/0.91% (w/w) concentration for the hydrolysis of steam-treated SCG, respectively. The applied enzyme cocktail for hydrolysis resulted in the increase in soluble solids containing polysaccharides by 22.6% (g per 100 g pretreated SCG), which is higher compared to our results, i.e., 17.43% (w/w) of SCG. In another report, the cocktail of enzymes (mannanase, endoglucanase, exoglucanase, xylanase, and pectinase) was used for the hydrolysis of SCG. The enzymatic hydrolysis was carried out at 40°C for xylanase and 60°C and for other enzymes for 18 hours of incubation. The maximum SCG hydrolyzed yield of polysaccharides was recovered by 17% from enzymatic hydrolysis [24]. Ravindran et al. applied eight different pretreatments of varying nature (physical, chemical, and physicochemical), followed by enzymatic hydrolysis for SCG. Sequential pretreatment yielded 350.12 mg of reducing sugar/g of substrate, which was 1.7-fold higher than in native spent coffee waste (203.4 mg/g of substrate) [30].

### 3.3. Thin-Layer Chromatography

TLC was carried out for the confirmation of hydrolyzed products. The hydrolyzed products are mainly oligosaccharides and are shown in Figure 2. The TLC for crude SCG shows the presence

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**Table 1:** The amount of polysaccharides and phenolic compounds extracted by the pretreatment process.

| Sample   | Total sugar* (g GLU/100 g) | Reducing sugar* (mg GLU/g) | Phenolic compound* (mg GAE/g) |
|----------|-----------------------------|-----------------------------|-------------------------------|
| SCG      | 10.26 ± 0.11                | 5.32 ± 0.05                 | 45.68 ± 2.33                  |
| P1       | 11.58 ± 0.03                | 22.05 ± 0.65                | 98.76 ± 2.34                  |
| P2       | 13.39 ± 0.025               | 42.44 ± 1.34                | 113.89 ± 3.09                 |
| S1 (LM)  | 9.52 ± 0.188                | 64.50 ± 2.54                | 156.54 ± 2.34                 |
| R1 (LM)  | 5.27 ± 0.034                | 12.98 ± 2.34                | 110.45 ± 3.53                 |

LM = lyophilized material.

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**Table 2:** The amount of polysaccharides and phenolic compounds released by enzymatic hydrolysis.

| Sample   | Total sugar* (g GLU/100 g) | Reducing sugar* (mg GLU/g) | Phenolic compound (mg GAE/g) |
|----------|-----------------------------|-----------------------------|-------------------------------|
| SCG      | 10.26 ± 0.11                | 5.32 ± 0.05                 | 45.68 ± 2.33                  |
| SCG (E)  | 11.48 ± 0.54                | 13.98 ± 0.21                | 78.57 ± 3.57                  |
| S1 (E) (LM) | 11.42 ± 0.03         | 89.55 ± 3.89                | 188.75 ± 4.52                 |
| R1 (E) (LM) | 6.01 ± 0.02             | 16.55 ± 1.86                | 103.11 ± 4.56                 |

LM = lyophilized material.

*Total sugars (g GLU/100 g).

*Reducing sugars (mg GLU/g).

*Phenolic compounds (mg GAE/g).
of polysaccharides in the sample (lane 3). The monomeric, biose, and triose oligosaccharides were detected in lanes 4 and 5, respectively; similar patterns on TLC of oligosaccharide were observed for alkali pretreated and enzymatically hydrolysed SCG samples using the crude enzyme from *Bacillus sp. GA2*(1). The TLC results also confirm that the amount of reducing sugar was higher, and mannobiose and mannotriose were oligosaccharide products [27].

### 3.4. FTIR Analysis

The FTIR spectra of crude SCG and treated SCG of S1E were obtained and are shown in Figure 3a and b. The absorbance was measured with 20 scans per sample from 4000 to 500 cm$^{-1}$ with a resolution of 4 cm$^{-1}$. The obtained spectrum was found to be a typical carbohydrate pattern of SCG, when matched with other IR spectra of SCG reported in the literature [25,28].

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**Figure 2:** TLC of the hydrolyzed products generated by pretreatment and enzymatic hydrolysis. Lane 1: Glucose (standard); Lane 2: Mannose (standard); Lane 3: Crude SCG; Lane 4: β-Mannanase hydrolyzed residue (R1E); Lane 5: β-Mannanase hydrolyzed supernatant (S1E).

**Figure 3:** FTIR spectrum analysis of (a) spent coffee ground and (b) pretreated and enzymatically hydrolyzed spent coffee ground (S1E).
The area between 3,200 and 3,600 cm\(^{-1}\) corresponds to O–H stretching vibration of hydroxyl group; the low intensity of band in this area is related to amorphous cellulose [31]. The region of C–H vibration between 2,800 and 3,000 cm\(^{-1}\) represents hydrocarbon moieties of lignin [32]. The intensity of the observed peaks between 1,500 and 1,700 cm\(^{-1}\) indicates a higher noncarbohydrate fraction mainly due to the lignin component. The IR spectrum between 1,500 and 1,700 cm\(^{-1}\) is associated with the carbonyl group C–O stretching vibration [33] and also associated with caffeine and chlorogenic acids [32].

The spectrum between 1,190 and 920 cm\(^{-1}\) is related to stretching vibrations with ring vibration of (C–OH) side groups and the (C–O–C) glycosidic band vibrations is specific for polysaccharides. The low absorbance in this region is related to the low concentration of polysaccharides and it is shown in raw SCG, whereas the spectrum of treated SCG was found to have a high absorbance in this region indicated the high concentration of polysaccharides [28,31].

The FTIR analysis of treated S1E indicates the high concentration of MOS compared to crude SCG.

4. CONCLUSION

SCG is a source of valuable compounds that cannot be extractable; insoluble solids represent a potential feedstock for MOS and phenolic compounds. During the experiment, roasting pretreatment proved to be significant in the effective extraction of polysaccharides and phenolic compounds from the crude SCG sample. A consecutive strategy of the effects of pretreatments was found to be highly proficient in increasing the reducing sugar yield, when hydrolyzed using β-mannanase. FTIR analysis revealed breakage of the β-glycosidic bond between cellulose and hemicellulose in the treated sample compared to raw SCG. The presence of important amounts of MOS in treated SCG can be exploited in the food industries, which could include energy drinks and health supplements. Furthermore, the treated SCG can be used as a medium substrate for biofuel production and other biotechnology production, whereas phenolic-rich extracts can be applied to a variety of food and nutraceutical applications.

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CONFLICT OF INTEREST

The authors declared that they have no conflict of interest.

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