ARTICLE

Development and Analytical Validation of a 29 Gene Clinical Pharmacogenetic Genotyping Panel: Multi-Ethnic Allele and Copy Number Variant Detection

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To develop a novel pharmacogenetic genotyping panel, a multidisciplinary team evaluated available evidence and selected 29 genes implicated in interindividual drug response variability, including 130 sequence variants and additional copy number variants (CNVs). Of the 29 genes, 11 had guidelines published by the Clinical Pharmacogenetics Implementation Consortium. Targeted genotyping and CNV interrogation were accomplished by multiplex single-base extension using the MassARRAY platform (Agena Biosciences) and multiplex ligation-dependent probe amplification (MRC Holland), respectively. Analytical validation of the panel was accomplished by a strategic combination of >500 independent tests performed on 170 unique reference material DNA samples, which included sequence variant and CNV accuracy, reproducibility, and specimen (blood, saliva, and buccal swab) controls. Among the accuracy controls were 32 samples from the 1000 Genomes Project that were selected based on their enrichment of sequence variants included in the pharmacogenetic panel (VarCover.org). Coupled with publicly available samples from the Genetic Testing Reference Materials Coordination Program (GeT-RM), accuracy validation material was available for the majority (77%) of interrogated sequence variants (100% with average allele frequencies >0.1%), as well as additional structural alleles with unique copy number signatures (e.g., CYP2D6*5, *13, *36, *68; CYP2B6*29; and CYP2C19*36). Accuracy and reproducibility for both genotyping and copy number were >99.9%, indicating that the optimized panel platforms were precise and robust. Importantly, multi-ethnic allele frequencies of the interrogated variants indicate that the vast majority of the general population carries at least one of these clinically relevant pharmacogenetic variants, supporting the implementation of this panel for pharmacogenetic research and/or clinical implementation programs.

Study Highlights

WHAT IS THE CURRENT KNOWLEDGE ON THE TOPIC? ✔ The growing interest in implementing clinical pharmacogenetics is supported by a number of genetic testing resources, including the Pharmacogenomics Knowledgebase (PharmGKB), Pharmacogene Variation (PharmVar) Consortium, Clinical Pharmacogenetics Implementation Consortium (CPIC), Dutch Pharmacogenomics Working Group (DPWG), Association for Molecular Pathology (AMP), American College of Medical Genetics and Genomics (ACMG), Genetic Testing Reference Materials Coordination Program (GeT-RM), and College of American Pathologists (CAP).

WHAT QUESTION DID THIS STUDY ADDRESS? ✔ This study described and addressed the design, development, and analytical validation of a novel 29 gene pharmacogenetic genotyping panel.

WHAT DOES THIS STUDY ADD TO OUR KNOWLEDGE? ✔ This study adds to current knowledge by detailing the integration of 3 molecular genetic testing platforms to interrogate 130 sequence variants and additional copy number variants implicated in interindividual drug response variability.

HOW MIGHT THIS CHANGE CLINICAL PHARMACOLOGY OR TRANSLATIONAL SCIENCE? ✔ Allele frequency data indicate that the majority of the general population carries at least one of the variant alleles interrogated in this panel, supporting the implementation of this assay for pharmacogenetic research and/or clinical implementation programs.

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Received: April 12, 2020; accepted: June 16, 2020. doi:10.1111/cts.12844
Since the term “pharmacogenetics” was first published in the late 1950s by Friedrich Vogel,1 the field has evolved to include a more robust understanding of human drug metabolism and interindividual response variability; candidate gene3 and genomewide4 association studies identifying variants implicated in drug response phenotypes; professional societies, and international consortia dedicated to pharmacogenetics research5,6 and clinical implementation7-9; drug labels incorporating information on clinically significant metabolizer phenotypes10; clinical pharmacogenetic practice guidelines10-13; and the increasing availability of clinical pharmacogenetic tests for healthcare providers. However, despite growing interest in translating pharmacogenetic discoveries into clinical practice, a number of challenges remain,14,15 including evolving regulatory oversight,16 clinical testing harmonization,17 provider education,18 and ongoing evaluation of clinical utility19 and cost-effectiveness.20

In the United States, Clinical Laboratory Improvement Act (CLIA)-certified laboratories evaluate genetic testing usefulness using the ACCE framework: Analytic validity; Clinical validity; Clinical utility; and Ethical, legal, and social implications.21 Support for analytical validation of pharmacogenetic testing is available from several venues, including extensive literature curation by the Pharmacogenomics Knowledgebase (PharmGKB)22; star (*) allele haplotype definitions catalogued by the Pharmacogene Variation (PharmVar) Consortium23; genotyping recommendations by the Association for Molecular Pathology (AMP)11,12; reference materials from the Coriell Cell Repository/Centers for Disease Control and Prevention (CDC) Genetic Testing Reference Materials Coordination Program (GeT-RM)24; and pharmacogenetic quality assurance proficiency testing programs offered by the College of American Pathologists (CAP).25 These resources directly support pharmacogenetic test development by clinical laboratories, which prompted our evolution from single gene tests26-30 to a 29 gene pharmacogenetic panel that interrogates multi-ethnic sequence and copy number variants (CNVs) implicated in interindividual drug response variability.

METHODS
Pharmacogenetic panel design and development
In 2016, a multidisciplinary team of pharmacogeneticists (PharmDs and PhDs), physicians (MDs), American Board of Medical Genetics and Genomics (ABMG)-certified clinical laboratorians, genetic counselors, bioinformaticians, software developers, laboratory supervisors, project managers, and laboratory leadership convened with the charge of designing and developing a pharmacogenetic testing solution that was centered on being clinically responsible, but scientifically progressive in order to incorporate emerging content with potential utility. The testing solution had to be technically flexible to allow for all possible testing volumes/throughput (sporadic vs. scale), as well as having a low operational cost to allow for accessible pricing in the likely event of inconsistent reimbursement. To identify genes and variants implicated in interindividual drug response variability, this team met regularly to evaluate the available sources of evidence and adjudicate the strength of association and/or validity of candidate genes and variants. The work product of that effort subsequently was put forth to the laboratory team to implement an analytical validation plan, which determined accuracy, precision, and other testing metrics related to the genes and variants included in the comprehensive pharmacogenetic panel. The multidisciplinary team continued to evaluate the appropriateness of the panel content throughout the analytical validation phase and regularly reviews literature/evidence for new candidate genes and variants, including statements by the US Food and Drug Administration (FDA) and guidelines from the American College of Medical Genetics and Genomics (ACMG), AMP, Clinical Pharmacogenetics Implementation Consortium (CPIC), Dutch Pharmacogenomics Working Group (DPWG), and other resources. Given that clinical interpretation evidence and therapeutic recommendations based on pharmacogenetic test results are continually evolving, these postanalytical aspects of the testing workflow were determined to be out of scope for this panel development/validation report.

Multiplexed targeted genotyping
The comprehensive pharmacogenetic panel uses multiplex polymerase chain reaction (PCR) and single base extension (SBE) using the Agena SpectroCHIP II and MassARRAY Analyzer 4 platform, as per manufacturer instructions (Agena Biosciences, San Diego, CA). In brief, for each sample 10–20 ng of genomic DNA was amplified in six independent 5 µl multiplex PCR reactions, which consisted of an initial denaturation step at 95°C for 2 minutes followed by 45 cycles (95°C for 30 seconds, 60°C for 30 seconds, and 72°C for 2 minutes). Amplicons were inactivated by shrimp alkaline phosphatase (Agena Biosciences, San Diego, CA) and subjected to six corresponding multiplex SBE reactions using 2 µl of SBE reagent (Agena Biosciences, San Diego, CA) and subject to six corresponding multiplex SBE reactions using 2 µl of SBE reagent (Agena Biosciences, San Diego, CA), which consisted of an initial denaturation step at 95°C for 2 minutes followed by 45 cycles (95°C for 30 seconds, 60°C for 30 seconds, and 72°C for 2 minutes). Amplicons were inactivated by shrimp alkaline phosphatase (Agena Biosciences, San Diego, CA) and subjected to six corresponding multiplex SBE reactions using 2 µl of SBE reagent (Agena Biosciences, San Diego, CA), which consisted of an initial denaturation step at 95°C for 30 seconds followed by 40 cycles (95°C for 5 seconds (52°C for 5 seconds and 80°C for 5 seconds) x 5). SBE products were conditioned with resin to remove salts, spotted on a SpectroCHIP II array, and read on the MassARRAY Analyzer 4 system. Genotypes at all targeted loci were determined by SBE peak intensity and Typer software version 4.1 (Agena Biosciences, San Diego, CA), and diplotypes for selected genes were inferred by a haplotype translation table and Typer software version 4.1.

UGT1A1*28 dinucleotide repeat genotyping
Independent interrogation of the UGT1A1 promoter thymine-adenine (TA) dinucleotide repeat variant (rs8175347; c.-53-52TA[6]>TA[7]) was accomplished by capillary gel electrophoresis-based fragment sizing. Fluorescently labeled PCR (forward: 5′-FAM)TTCCGTGCTACTTTTGGAC-3′; reverse: 5′-CCCTGGGACTCAGCCCAT-3′) consisted of an initial denaturation step at 94°C for 3 minutes followed by 30 cycles (94°C for 30 seconds, 62°C for 30 seconds, and 72°C for 40 seconds). Labeled amplicons were separated by capillary gel electrophoresis using a 3130 Genetic Analyzer (Applied Biosystems, Foster City, CA) and allele
sizing was accomplished using internal positive controls and GeneMapper Software 5 (Applied Biosystems, Foster City, CA). Star (‘) allele calling was based on identified repeat length: 5 repeats: ‘36; 6 repeats (normal): ‘1; 7 repeats: ‘28; 8 repeats: ‘37.31

**Multiplex ligation-dependent probe amplification CNV detection**

Multiplex ligation-dependent probe amplification (MLPA) was performed using the Cytochrome P-450 MLPA kit (P128-C1; MRC-Holland, Amsterdam, The Netherlands), as per manufacturer instructions and as previously described.32,33 This commercial probe mix intersects 7 genes in the comprehensive pharmacogenetic panel: CYP1A2 (3 probes), CYP2B6 (3 probes), CYP2C19 (3 probes), CYP2C9 (5 probes), CYP2D6 (4 probes), CYP3A4 (3 probes), and CYP3A5 (3 probes). Amplified products were separated by capillary gel electrophoresis and analyzed using GeneMarker version 2.6.7 software (SoftGenetics, State College, PA). After quality control and data normalization, copy number was determined according to the following peak ratio ranges: zero copies: 0 to < 0.25, one copy: > 0.30 and < 0.70; two copies: > 0.80 and < 1.20; three copies > 1.30 and < 1.7; and four or more copies: > 1.80.

**Data integration**

As detailed above, diplotypes were determined for a subset of relevant genes using Typer version 4.1 software (Agena Biosciences); however, haplotypes with structural variation were also inferred by incorporating MLPA-detected copy number using GeneMarker version 2.6.7 software (SoftGenetics, State College, PA). This data integration was most commonly performed for CYP2D6 as previously described,33 which enabled the identification of CYP2D6 deletion (e.g., ‘5), duplication (e.g., x2), tandem (e.g., ‘36 + *10), and partial-gene conversion (e.g., ‘13 and *68) haplotypes (www.pharmvar.org/gene/CYP2D6).23 The UGT1A1*28 dinucleotide genotyping results are also manually incorporated into the Agena multiplexed genotyping results.

**Validation specimens**

Reference material DNA samples were identified and acquired from the Coriell Institute for Medical Research (Camden, NJ). Additional de-identified DNA controls were isolated from peripheral blood that had previously undergone clinical genetic testing at Sema4 (formerly the Mount Sinai Genetic Testing Laboratory). Peripheral blood was collected in EDTA vacutainer tubes using standard practices and DNA was isolated using the QiaSymphony (Qiagen, Valencia, CA) or Chemagic (Perkin Elmer, Baesweiler, Germany) according to the manufacturer’s instructions. Saliva samples were collected using the OraGene Dx kit (OGD-500; DNA Genotek, Ottawa, ON, Canada) and DNA was isolated using the QiaSymphony (Qiagen, Valencia, CA). Buccal samples were collected using the ORAcollect kit (OC-175) and DNA was isolated using the preplT*2LP protocol (DNA Genotek, Ottawa, ON, Canada), as per the manufacturer instructions.

**Pharmacogenetic panel analytical validation: Accuracy and reproducibility**

The analytical validation plan followed the Laboratory Developed Test guidelines as defined by both the CAP34 and the Clinical Laboratory Evaluation Program at the Wadsworth Center, New York State Department of Health (NYS DOH).35 The plan was centered on determining performance characteristics across the different technologies used in the pharmacogenetic panel, as well as defining standard operating procedures, quality control/quality assurance procedures, and validating variant detection and specimen type. Key elements of the plan included positive control reference materials (when available) to measure accuracy (sensitivity and specificity) and demonstrate intra-run and inter-run reproducibility.35

**Sanger sequencing**

Selected variants and samples were confirmed by Sanger sequencing, which included region-specific amplification with M13-tagged primers, ampiclon purification with shrimp alkaline phosphatase and exonuclease I (both from USB, Cleveland, OH), and bidirectional sequencing. Sequencing was performed on an ABI 3700 Sequencer (Applied Biosystems) and chromatograms were analyzed using Sequencer 5.3 (Gene Codes, Ann Arbor, MI).

**Pharmacogenetic panel sequence variant carrier frequencies**

The expected number of pharmacogenetic panel minor alleles per individual was estimated using 100 bootstrap resamples (with replacement) for five 1KG major populations (African, n = 661; Admixed American, n = 347; East Asian, n = 504; non-Finnish European, n = 404; and South Asian, n = 489) and the 98 panel sequence variants present in the 1000 Genomes Project (1KG) Phase III version 5a data. The number of minor alleles observed per individual was averaged for each ancestry-specific bootstrap and violin plots were created using the Seaborn Python Package, version 0.9.0. The minor allele was assigned as the nucleotide with the lowest mean allele frequency taken from an average of four population-specific gnomAD (version 2.1.1) frequencies: African, Admixed American, East Asian, and non-Finnish European (South Asian allele frequencies were not available in the gnomAD version 2.1.1 genome sites file). Of note, the minor allele of the interrogated variants is not always the pharmacogenetic risk allele at all loci included in this analysis.

**RESULTS**

**Pharmacogenetic panel design and development**

All CPIC level A and B genes,8 and those genes with CPIC guidelines in development, were considered for inclusion in the panel; however, CFTR and IFNL3 were excluded based on a perceived lack of utility, HLA-A and HLA-B were excluded based on technical considerations, and CACNA1S and RYR1 were excluded based on their variant density and diagnostic implication as Mendelian disease genes. In addition, all genes with a level 1A or 1B variant, as defined by PharmGKB, were included; however, ANKK1, EGFR, and XPC were excluded based on perceived limited evidence,
somatic variants, and Mendelian disease association, respectively. Literature and knowledgebase review identified additional genes with evidence for inclusion in the comprehensive panel as emerging informative content (ABCG2, ADRA2A, COMT, CYP1A2, CYP2C8, DRD2, GRIK4, HTR2A, HTR2C, OPRM1, UGT2B15, and SLC6A4)\(^25\); however, SLC6A4 was excluded based on technical considerations.

Specific variants for each identified gene were further evaluated for inclusion, which assessed their functional effect on protein production/activity and/or the strength of their association with a drug response phenotype, and the technical feasibility of their genotyping. This variant evaluation was performed by the multidisciplinary team noted above and led by board-certified clinical molecular geneticists. Although assessing variant function and significance of association can be a subjective process, external resources of curated assessments variant function and significance of association performed by the multidisciplinary team noted above and led by board-certified clinical molecular geneticists. Although assessing variant function and significance of association can be a subjective process, external resources of curated assessments were leveraged to inform variant selection. Rare functional variants (<1% minor allele frequency) were considered for inclusion in an effort to improve allele coverage across diverse multi-ethnic populations. In addition, F2 (rs1799963) and F5 (rs6025) were included based on thrombophilia risk and their reference in the FDA warning labels of thrombocytopenia medications. The final gene and variant content of the comprehensive pharmacogenetic genotyping panel is detailed in Table 1 and Table S1.

Pharmacogenetic panel genotyping: accuracy and reproducibility

Multiplexed targeted genotyping accuracy. To assess the accuracy of the multiplexed pharmacogenetic genotyping panel, three reference cohorts and sample sets were utilized (total n = 73; Table S2). Concordance was initially measured against DNA from peripheral blood specimens that were previously subjected to clinical testing at the Mount Sinai Genetic Testing Laboratory (n = 12; Table S2). Five genes in the current panel (CYP2C9, CYP2C19, CYP2D6, SLC01B1, and VKORC1) were previously validated and approved by the NYS DOH using single gene targeted genotyping assays (Luminex, Austin, TX).\(^26,27,28\) Genotype concordance between the multiplexed Agena panel and the clinical Luminex results for the 28 alleles interrogated by both platforms was 100% (280/280 alleles), and diplotype concordance was 100% (120/120 haplotypes; Table S3).

Of the 29 genes included in the pharmacogenetic genotyping panel, 16 (53%) were included in the previously reported pharmacogenetic GeT-RM program.\(^24\) As such, concordance was also measured against positive control commercial DNA from the GeT-RM program (n = 29; Table S2). Differences in the specific variants included in our genotyping panel compared with the platforms used across the participating GeT-RM laboratories resulted in intermittent discrepancies in diplotype assignment; however, these were considered discordant if the inferred star (*) alleles were appropriate based on platform. The initial genotype concordance among the 82 alleles interrogated by both our multiplexed platform and the consensus results in the GeT-RM (i.e., confirmed by two independent laboratories/platforms) was 99.96% (2377/2378 alleles), and diplotype concordance was 99.88% (843/844 haplotypes; Table S4). The one inconsistent genotype was due to a single discordant heterozygous variant (NA19226: rs7900194 (CYP2C9*8)), which was confirmed by Sanger to be an Agena error and subsequently corrected with redesigned assay primers. The redesigned Agena assay and primer well were re-tested on all validation specimens to confirm the quality and accuracy of the new oligo pool.

| Gene | Variant alleles* |
|------|------------------|
| ABCB1 | c.3435T>C (rs1045642), c.2677T>A/G (rs2032582) |
| ABCG2 | c.421C>A (rs2231142) |
| ADRA2A | c.1252G>C (rs1800544) |
| COMT | c.472G>A (rs4680) |
| CYP1A2 | *1A, *1C, *1D, *1F, *1K, *1L, *1V |
| CYP2B6 | *6 (9), *29, *30 |
| CYP2C cluster | rs1277823 |
| CYP2C19 | *2, *3, *4, *5, *6, *7, *8, *9, *10, *16, *17, *19, *22, *24, *25, *26, *35, *36, *37 |
| CYP2C8 | *2, *3, *4 |
| CYP2C9 | *2, *3 (*18), *4, *5, *6, *7, *8, *11, *12, *13, *15, *25, *27, *31 |
| CYP2D6 | *2, *3, *4, *5, *6, *7, *8, *9, *10, *11, *12, *13, *14, *15, *17, *19, *18, *20, *29, *30 (40), *31, *36, *38, *41, *42, *44, *47, *49, *50, *51, *54, *55, *56, *57, *62, *64, *68, *69, *72, *100, *101, *107, *114 |
| CYP3A4 | *1B, *2, *3, *12, *17, *22 |
| CYP3A5 | *3, *6, *7 |
| CYP4F2 | *3 |
| DYPD | *2, *13, c.2846A>T (rs6737698) |
| DRD2 | c.811-83G>T (rs1076560), c.-585A>G (rs1799978) |
| F2 | c.97G>A (rs1799963) |
| F5 | c.1601G>A (rs6025) |
| G6PD | Mediterranean, A+, A-202, A-968, A-680, Chatam, Canton, Cosenza, Kerala-Kalyan, Orissa |
| GRIK4 | c.83-10039T>C (rs1954787) |
| HTR2A | c.814-2211T>C (rs7997012), c.102C>T (rs6313), c.102C>T (rs6311) |
| HTR2C | c.-759C>T (rs3819329), c.551-3008C>G (rs1414334) |
| NUDT15 | *2 (*3), *4, *5 |
| OPRM1 | c.118A>G (rs1799971) |
| SLC01B1 | c.521T>C (rs4149056), *5, *15, *17 |
| TPMT | *2, *3A, *3B, *3C, *4 |
| UGT1A1 | *6, *27, *80, *6 (rs1875347) (28, *36, *37) |
| UGT1A2 | *6, *27, *80, *6 (rs1875347) (28, *36, *37) |
| VKORC1 | c.-1693G>A (rs9932231), c.106G>T (rs16742245), c.196G>A (rs7254729) |

*Brackets indicate star (*) allele haplotypes with shared variants that cannot be distinguished by genotyping.

The UGTA1A*28 variant (rs887829) is in linkage disequilibrium with the dinucleotide repeat *28 allele (rs1875347) and is used as an internal control for the independent UGTA1A*28 capillary electrophoresis test (see Methods and Results).

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Table 1 Genes and variant alleles interrogated by the pharmacogenetic panel

Table S1

Table S2

Table S3

Table S4
The third cohort used for assessing genotyping accuracy was a subset of 1KG samples \( n = 32 \); Table S2, which were computationally selected using VarCover\(^{38}\) based on their enrichment of variant alleles among the targeted loci of the pharmacogenetic panel. Notably, of the 130 variants genotyped by the pharmacogenetic panel, only 98 were called in the 1KG dataset and subsequently utilized for accuracy analyses. Genotyping accuracy against this dataset identified 7 discordant genotypes (including rs7900194 noted above) in 7 independent samples, which resulted in an initial sensitivity of 0.999 (741/742 minor alleles) and specificity of 0.999 (5407/5413 major alleles; Figure 1; Table S5). The discordant samples and variants were subjected to orthogonal Sanger and/or Luminex testing, which confirmed the Agena genotyping result in five of seven cases (i.e., 1KG dataset errors). The two outstanding Agena genotyping errors were rs7900194 in sample NA19226 noted above, and rs118203757 \( (\text{CYP2C19}^{*24}) \) in sample NA20356 (Figure 1; Table S5). The rs118203757 assay was also corrected with redesigned assay primers, which was validated by retesting across all reference material specimens. After incorporating corrections (Agena and 1KG results), the optimized multiplexed panel had a sensitivity and specificity of 1.0 against the 1KG results (Figure 1; Table S6). Of note, positive control reference materials were not available for 29 sequence variants included in the comprehensive pharmacogenetic panel (Table S7); however, the wild-type genotype results for these variants were all concordant with the reference material specimens. Future detection of these variants as heterozygous or homozygous for minor allele by genotyping would be confirmed by Sanger sequencing prior to reporting.\(^{35}\)

Multiplexed targeted genotyping reproducibility.
Reproducibility of the multiplexed pharmacogenetic genotyping panel was measured by subjecting reference material samples \( n = 10 \); Table S2 to intra-run and inter-run triplicate testing (i.e., 3:1:1 validation). In summary, the intra-run and inter-run genotype and diplotype concordances for the 10 control samples were both 100% (1300/1300 genotypes; 340/340 haplotypes; Table S8).

\( \text{UGT1A1 rs8175347 genotyping: Accuracy and reproducibility.} \) To assess the accuracy of the \( \text{UGT1A1} \) capillary electrophoresis test, genotype results were compared to GeT-RM reference material controls\(^{24}\) and additional Coriell samples that were subjected to orthogonal Sanger sequencing (total \( n = 32 \); Table S2). All possible \( \text{rs8175347 TA dinucleotide repeat variant alleles} \) were represented in the reference samples (i.e., \( ^{*1} \) (6), \( ^{*28} \) (7), \( ^{*36} \) (5), and \( ^{*37} \) (8)), and the results are summarized in Table S9. TA repeat genotype concordance between the \( \text{UGT1A1} \) capillary electrophoresis test and the reference material controls was 100% (64/64 alleles; Table S9). Reproducibility was tested using 23 positive control reference samples, which resulted in intra-run and inter-run genotype concordances of 100% (23/23 genotypes; Table S10). In addition, the multiplexed genotyping Agena assay includes the \( \text{UGT1A1}^{*80} \) defining variant (rs887829), which is in complete linkage disequilibrium with \( \text{UGT1A1}^{*28} \) and is used as an internal confirmatory control for the \( \text{UGT1A1} \) capillary electrophoresis test. All reference samples genotyped for \( \text{UGT1A1} \) by both the Agena assay and capillary electrophoresis were concordant between \( \text{UGT1A1}^{*80} \) and \( \text{UGT1A1}^{*28} \) (data not shown). Moreover, the \( \text{UGT1A1}^{*80} \) genotyping assay had a sensitivity (25/25 alleles) and specificity (39/39 alleles) of 1.0 with the 1KG accuracy cohort detailed above.

Pharmacogenetic panel MLPA testing: Accuracy and reproducibility. To assess the accuracy of the pharmacogenetic MLPA assay, most notably for the \( \text{CYP2D6} \) gene (MLPA probes: exons 1, 5, 6, and 3’ downstream; Table 2), multiple reference cohorts, and sample sets were utilized (total \( n = 95 \); Table S2). Concordance was initially measured against DNA from peripheral blood specimens that were previously subjected to clinical \( \text{CYP2D6} \) testing at the Mount Sinai Genetic Testing Laboratory \( (n = 20 \); Table S2). These samples were selected based on their reported \( \text{CYP2D6} \) copy number results using the previously validated and NYS DOH-approved xTAG CYP2D6 version 3 IVD kit (Luminex).\(^{27,33}\) Ten of these samples had the normal 2 copies and 10 samples had full gene \( \text{CYP2D6} \) copy number variation (3 with 1 copy, 7 with 3 copies, and 2 with 4 copies). Concordance between MLPA and the clinically reported \( \text{CYP2D6} \) copy number results was 100% (40/40 alleles; Table S11).

MLPA copy number concordance was also measured against reference DNA selected from the GeT-RM program,\(^{24}\) a previously reported \( \text{CYP2D6} \) reference material project,\(^{39}\) and additional Coriell samples tested internally using the xTAG CYP2D6 version 3 IVD kit (total \( n = 69 \); Table S2). These samples were selected based on their reported \( \text{CYP2D6} \) structural variation, which included deletion, duplication, tandem, and conversion alleles (e.g., \( ^{*5} \), \( ^{*36} \) \( ^{*10} \), \( ^{*68} \), and \( ^{*13} \)). Importantly, the MLPA \( \text{CYP2D6} \) copy number signature coupled with genotype results allows for the detection of some tandem and \( \text{CYP2D7} \) conversion alleles (Table 2).\(^{33}\) Concordance between MLPA and previously reported \( \text{CYP2D6} \) copy number results among this cohort was 100% (138/138 alleles; Table S11).

In addition to \( \text{CYP2D6} \), the MLPA probe mix interrogates six additional genes in the pharmacogenetic genotyping panel (\( \text{CYP1A2}, \text{CYP2B6}, \text{CYP2C9}, \text{CYP2C19}, \text{CYP3A4}, \) and \( \text{CYP3A5} \)); however, copy number variation has only been reported in \( \text{CYP2B6} \)\(^{32}\) and more recently at \( \text{CYP2C9} \) and \( \text{CYP2C19} \).\(^{40}\) Five positive controls with \( \text{CYP2B6} \), \( \text{CYP2C9} \), and/or \( \text{CYP2C19} \) deletions or duplications were all confirmed and accurately detected by MLPA (Table 2; Table S11). Reproducibility of MLPA testing was assessed using 14 control samples, which included \( \text{CYP2D6} \) CNVs (\( ^{*5}, ^{*36}, \) duplication, and triplication), \( \text{CYP2B6}^{*29} \) and \( \text{CYP2C19}^{*36} \). Triplicate testing resulted in intra-run and inter-run concordance of 100% (1,008/1,008 probes) and 99.4% (1,002/1,008 probes), respectively (Table S12). The six discordant probe measurements from the inter-run testing were considered acceptable, as they were all from a single clinical specimen with compromised DNA.
Figure 1  Genotyping concordance with 1000 Genomes Project (1KG) sequence variant accuracy controls. (a) Heatmap concordance of 98 variants (y-axis) with available genotype results in 1KG phase III version 5a across 32 selected reference DNA samples (x-axis). Please note that the rs72549356 variant is not included in the figure due to this insertion/deletion variant not being called in the 1KG dataset; however, the variant was detected by genotyping in HG03166 and confirmed by Sanger sequencing (see Results). (b) Heatmap concordance of 98 variants (y-axis) with available genotype results in 1KG phase III version 5a across 32 selected reference DNA samples (x-axis) after 1KG/genotyping assay error corrections. Light blue: homozygous reference (concordant); medium blue: heterozygous (concordant); dark blue: homozygous alternate (concordant); pink: initially discordant genotype results between 1KG and the Agena genotyping (1KG error); and red: initially discordant genotype results between 1KG and the Agena genotyping (Agena error). See Results for discussion related to discordant genotyping correction among the 1KG accuracy controls.

Specimen validation. In addition to commercially available reference material and peripheral blood specimens, all three pharmacogenetic testing platforms were validated with saliva DNA using paired specimens from eight deidentified healthy adults. Genotype, diplotype, UGT1A1 capillary electrophoresis, and MLPA copy number results were 100% concordant across paired blood and saliva specimens (data not shown). Buccal swab DNA was also separately validated across all 3 platforms using paired saliva and buccal swab specimens from 18 de-identified adults. Concordance was again 100% between the paired specimens (data not shown).

Multi-ethnic allele frequencies
The average MAFs of the variants with available data in gnomAD version 2.1.1 are listed in Table S1, and the MAFs by ethnicity of each variant are illustrated in Figure 2. Based on the average MAF and assuming conditional independence of pharmacogenetic variants, it is estimated that >99% of the general population carries at least one variant allele in the pharmacogenetic panel. In addition, Figure S1 displays the expected number of pharmacogenetic minor alleles (per person) as violin plots across five 1KG major populations, which suggests that individuals in the general population carry ~11–15 variant alleles in the pharmacogenetic panel. Differences in number of variants per individual can be observed among ancestral populations, which is evident across all pharmacogenetic panel variants as well as when restricting the analysis to only variants in genes with available CPIC guidelines (Figure S1).

DISCUSSION
The increasing enthusiasm for implementing pharmacogenetics into clinical practice, coupled with ongoing international research and clinical programs dedicated to pharmacogenetic discovery and implementation,41 prompted our development and analytical validation of a 29 gene pharmacogenetic testing panel. Our panel is centered on multiplexed targeted genotyping, but also incorporates independent UGT1A1*28 dinucleotide repeat genotyping and copy number interrogation of specific genes and loci. The content and design were defined by a multidisciplinary team, which evaluated scientific literature and available knowledgebases to identify genes and variants implicated in interindividual drug response variability. Selected genes and variants subsequently were assessed for technical genotyping feasibility, which ultimately defined the comprehensive pharmacogenetic panel that was subjected to the analytical validation plan. The integrated platforms utilized by the panel, result integration and reporting, are typically completed in 7 days, but results can be reported in <7 days by request.

Clinical test validation typically includes measuring assay accuracy and precision, and based on the results of >500 tests performed on 170 independent samples, our novel pharmacogenetic genotyping panel was determined to be both accurate (sensitivity and specificity >99%) and robust (reproducibility >99%). Genotyping single nucleotide variants is generally considered technically feasible; however, homologous gene families and other nonunique genomic regions can be challenging to interrogate by genotyping and/or short-read sequencing platforms.42 The amplification chemistry and Agena assay design service enabled the accurate detection and validation of variants across homologous CYP450 genes in the pharmacogenetic panel; however, some of the originally selected variants were not amenable to the genotyping chemistry of the multiplexed panel (e.g., CYP2D6*21 (rs72549352), *59 (rs79292917), SLC6A4 rs25531, and rs4795541), including the direct interrogation of HLA-A*31:01, HLA-B*15:02, HLA-B*57:01, and HLA-B*58:01. Future iterations of the panel will likely incorporate long-read sequencing approaches to facilitate full-gene variant detection and haplotype phasing.43

Our laboratory has previously reported on the value of integrating MLPA copy number with pharmacogenetic genotyping results, particularly for CYP2D6.33 This strategy also led to our previous discoveries of loss-of-function structurally variant alleles in CYP2B6,32 CYP2C19, and CYP2C9,40 which are included in the pharmacogenetic panel. Notably, the MLPA platform includes 3–5 probes per targeted gene, and the signature of copy number results is critical for distinguishing CYP2D6 tandem and/or partial-gene conversion alleles (e.g., *13, *36, and *68) from full-gene deletions/duplications, which ultimately can influence subsequent phenotype prediction.33 Our analytical MLPA validation specifically included CNV reference material with unique diplotypes, which were completely concordant after integrating the genotyping results with MLPA-based copy number signatures.

Importantly, the frequencies of pharmacogenetic alleles can significantly differ between racial and ethnic groups, which can influence drug response variability between individuals and between populations.44,45 Our pharmacogenetic panel was designed to detect both common and rare variants, with the goal of having utility for multi-ethnic population testing. As has been previously reported by other implementation programs,46,47 the frequency spectrum of our pharmacogenetic panel variants indicates that almost all individuals in the general population carry a clinically
Table 2: Representative copy number alleles interrogated by the pharmacogenetic panel

| Sample         | CNV Control | Reference | CYP2D6 | CYP2C19 | CYP2C9 | CYP2B6 |
|----------------|-------------|-----------|--------|---------|--------|--------|
|                |             |           | Exon 1 | Exon 2  | Exon 3 | Exon 4 |
| HG00276        | CYP2D6 4/5  | GeT-RM    | 0.581  | 0.600  | 0.543  | 0.596  |
|                |             |           |        | 1.046  | 1.042  | 1.081  |
| NA20216        | CYP2D6 2xN  | GeT-RM    | 1.514  | 1.529  | 1.449  | 1.450  |
|                |             |           |        | 0.988  | 0.971  | 1.081  |
| NA17244        | CYP2D6 2x2/4x2 | GeT-RM | 1.853  | 1.886  | 1.982  | 1.810  |
|                |             |           |        | 0.980  | 0.888  | 0.971  |
| NA19785        | CYP2D6 1/13/2A | GeT-RM | 0.975  | 1.438  | 1.333  | 1.394  |
|                |             |           |        | 0.982  | 0.966  | 0.969  |
| NA16688        | CYP2D6 2/36 + 10 | GeT-RM | 1.455  | 1.456  | 1.388  | 0.928  |
|                |             |           |        | 1.043  | 1.082  | 1.023  |
| NA21781        | CYP2D6 2x2/68+2 | GeT-RM | 1.914  | 1.940  | 1.389  | 1.430  |
|                |             |           |        | 0.999  | 0.955  | 0.999  |
| ISMMSS/Sema4.4 | CYP2C19 36  | CMA       | 1.021  | 0.982  | 0.965  | 0.952  |
|                |             |           |        | 0.499  | 0.458  | 0.517  |
| ISMMSS/Sema4.7 | CYP2C19 37  | CMA       | 0.988  | 0.980  | 0.957  | 0.959  |
|                |             |           |        | 0.481  | 0.854  | 0.992  |
| ISMMSS/Sema4.9 | CYP2Cduplication | CMA | 0.821  | 0.829  | 0.957  | 0.854  |
|                |             |           |        | 1.440  | 1.665  | 1.297  |
| NA19786        | CYP2B6 2x9  | CMA, TaqMan | 1.025  | 1.031  | 0.945  | 1.023  |
|                |             |           |        | 0.986  | 1.007  | 1.023  |
|                |             |           |        | 1.004  | 0.925  | 1.048  |
|                |             |           |        | 1.060  | 0.975  | 0.528  |
|                |             |           |        | 0.548  | 0.513  |        |

CYP2D6, CYP2C19, CYP2C9, CYP2B6: Cytochrome P450 genes. Exon 3: RNA secondary structure probe hybridizes to chr22:42521985_42522042 (GRCh37/hg19), which is ~450 bp downstream from CYP2D6. *As reported in Botton et al. 2019. 40
**As reported in Martis et al. 2013. 32

Multiplex ligation-dependent probe amplification copy number results: pink shading: 1 copy; no shading: 2 copies; light blue shading: 3 copies; and dark blue shading: 4 copies.

CMA, chromosomal microarray; CNV, copy number variant; GeT-RM, Genetic Testing Reference Materials Coordination Program.
genes and variants that could provide clinical value, which includes the majority of CPIC level A and B genes. Notably, the flexibility of the comprehensive panel allows for the data to be parsed into user-defined subpanels, including specific genes and/or variants (e.g., CYP2D6 and CYP2C19, TPMT and NUDT15), as well as clinical specialty subpanels (e.g., cardiovascular, pain, and psychiatry). Importantly, multi-ethnic allele frequencies of the interrogated pharmacogenetic variants indicate that the vast majority of the general population carries at least one of these clinically relevant variants, supporting the implementation of this panel for pharmacogenetic research and/or clinical implementation programs.

**Supporting Information.** Supplementary information accompanies this paper on the Clinical and Translational Science website (www.cts-journal.com).

**Acknowledgments.** The authors would like to thank Dr. Robin Everts at Agena Bioscience (San Diego, CA), Raymon Vlijzelaar at MRC-Holland (Amsterdam, The Netherlands), and Dr. Houda Hachad at Translational Software (Bellevue, WA) for technical and scientific consultation regarding the panel development.

**Funding.** This study was supported by Sema4, Stamford, CT.

**Conflict of Interest.** S.A.S., Y.S., A.J.C., R.W., N.C., H.S., G.Z., P.B., P.N., M.D., L.S., R.K., E.E.S., and L.E. are paid employees of Sema4. All other authors declared no competing interests for this work.

**Author Contributions.** S.A.S., E.R.S., Y.S., A.J.C., R.W., A.O.O., M.R.B., N.C., H.S., G.Z., P.B., P.N., Y.Y., M.D., L.S., R.K., E.E.S., and L.E. wrote the manuscript. S.A.S., E.R.S., Y.S., A.J.C., R.W., A.O.O., M.R.B., Y.Y., M.D., L.S., R.K., E.E.S., and L.E. designed the research. S.A.S., E.R.S., Y.S., A.J.C., R.W., A.O.O., M.R.B., N.C., H.S., G.Z., and L.S. performed the research. S.A.S., E.R.S., Y.S., M.R.B., N.C., H.S., G.Z., P.B., P.N., Y.Y., L.S., R.K., and L.E. analyzed data. E.R.S. and H.S. contributed new reagents/analytical tools.

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