Thiol–Ene Photopolymerizations Provide a Facile Method To Encapsulate Proteins and Maintain Their Bioactivity

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ABSTRACT: Photoinitiated polymerization remains a robust method for fabrication of hydrogels, as these reactions allow facile spatial and temporal control of gelation and high compatibility for encapsulation of cells and biologics. The chain-growth reaction of macromolecular monomers, such as acrylated PEG and hyaluronan, is commonly used to form hydrogels, but there is growing interest in step-growth photopolymerizations, such as the thiol–ene “click” reaction, as an alternative. Thiol–ene reactions are not susceptible to oxygen inhibition and rapidly form hydrogels using low initiator concentrations. In this work, we characterize the differences in recovery of bioactive proteins when exposed to similar photoinitiation conditions during thiol–ene versus acrylate polymerizations. Following exposure to chain polymerization of acrylates, lysozyme bioactivity was approximately 50%; after step-growth thiol–ene reaction, lysozyme retained nearly 100% of its prereaction activity. Bioactive protein recovery was enhanced 1000-fold in the presence of a thiol–ene reaction, relative to recovery from solutions containing identical primary radical concentrations, but without the thiol–ene components. When the cytokine TGFβ was encapsulated in PEG hydrogels formed via the thiol–ene reaction, full protein bioactivity was preserved.

INTRODUCTION

Poly(ethylene glycol) (PEG) is utilized for a number of biomaterial applications, including antithrombotic and antifouling surfaces, implantable medical devices, drug delivery, and three-dimensional cell scaffolds. The hydrophilic nature of PEG minimizes nonspecific interactions with many biomacromolecules, providing a material platform that is highly resistant to protein adsorption. PEG is easily modified with functional end groups that can be subsequently cross-linked to form covalently linked networks. There is growing interest in the use of PEG hydrogels formed from such reactions, especially photoinitiated cross-linking reactions that can be performed in the presence of cells or biomolecules in situ. In the case of cell encapsulation, a variety of cytocompatible photopolymerization conditions have been identified that proceed at physiological temperature and osmolarity, but conditions for encapsulation of proteins while maintaining activity are more stringent.

A common approach to forming PEG hydrogels is the chain polymerization of multi(meth)acrylated PEG monomers. This acryl homopolymerization proceeds to high conversion in aqueous environments, with rapid gel formation and development of a network structure characteristic of radically mediated chain growth polymerizations. Photoinitiation is often used to form PEG gels, which allows spatial and temporal control of the polymerization process. Hydrogel formation using photoinitiated polymerization of (meth)acrylated PEG monomers is particularly favorable for the encapsulation of cells, proteins, and other biologically relevant molecules, as this approach allows for cytocompatible reaction temperature and facile maintenance of sterile conditions. Furthermore, a number of water-soluble photoinitiating species are commercially available, and the reaction exhibits low cytotoxicity at the wavelengths and light dosages typically required for hydrogel formation. However, the photoencapsulation of proteins and biologics can be more challenging and appropriate reaction conditions more difficult to identify.

While robust, the use of a radically mediated polymerizations poses additional challenges when forming hydrogels via solution polymerization of (meth)acrylated monomers. For instance, radical mediated chain-growth polymerizations are susceptible to oxygen inhibition, which results in longer polymerization times and requires increased irradiation dosing. Further, when used for encapsulation of biomacromolecules, the increased radical generation, lifetime, and exposure time can lead to undesired side effects, namely, damage of the encapsulant. A number of amino acids have reported antioxidant potential, including tyrosine, tryptophan, and cysteine among others, although cysteine is typically present in an oxidized state in the form of disulfide bridges, which has a lowered antioxidant potential. Radical transfer from propagating polymeric chains to biomacromolecules can result in changes to protein secondary and tertiary structure, chain scission, or protein–polymer conjugation. Several approaches have been shown to ameliorate this protein damage in (meth)acrylate chain-growth reactions. For instance, higher concentrations of acrylate monomer are effective in protecting lysozyme during photoinitiated polymerization, and peptide

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affinity ligands included in prepolymer solutions protect the cytokine TGF/β during encapsulation in PEG diacylate hydrogels. While much effort has focused on strategies to minimize damage to encapsulated biologics during photo-initiated radical polymerization of PEGs, we sought to investigate the potential benefits of using different PEG precursors that undergo a radical mediated photopolymerization.

In particular, there is a growing interest in “click” based thiol–ene photopolymerization. The thiol–ene reaction proceeds via a radical-mediated mechanism, but by proper choice of the ene functionality, gel formation occurs via a step-growth mechanism. As a result, even with similar photo-initiation conditions, the radical concentrations and lifetimes can be substantially different during the evolution of PEG gels formed via acrylate chain polymerization versus thiol–ene step polymerizations. For example, PEG functionalized with terminal norbornene groups and reacted with bis(thiol) cross-linkers has been successfully copolymerized through photoinitiation to create hydrogel platforms for a number of biomaterials applications, including encapsulation of fibroblasts, pancreatic β cells, human mesenchymal stem cells, primary valvular interstitial cells, and therapeutic proteins.

The thiol–ene reaction involves two steps: first, an initiator radical is transferred to a thiol, creating a thiol radical that propagates across a carbon–carbon double bond; second, the carbon-radical rapidly undergoes chain-transfer to a new thiol, regenerating the thiol species and allowing for a cycle of coupling reactions that form the macroscopic network (Scheme 1B). Relative to (meth)acrylate chain growth, the thiol–ene reaction is less susceptible to oxygen inhibition and differs in both the reactivity of the propagating radical species and the radical lifetime. While many measurements of acryl radical concentrations during photopolymerization have been reported, no such measurement has yet been published for thiol–ene polymerizations and it is often implied that part of the reason for this lack of quantification is the very low radical concentrations. Further, the rapid polymerization of thiol-norbornene cross-linked polymers at physiological conditions makes these monomer systems an excellent choice for many in situ forming hydrogel applications.

We speculated that the lower radical concentration and rapid polymerization of the thiol–ene step-growth reaction might improve protein bioactivity during encapsulation. In this work, we systematically compare protein activity during photoinitiated polymerization of PEG precursors utilizing two polymerization schemes: (i) acrylate chain-growth and (ii) thiol–ene step-growth reactions. In both the cases, polymerizations are photoinitiated using a water-soluble initiator, lithium acrylphosphite (LAP), and conducted in the presence of two proteins, lysozyme and TGF/β, to study the protein bioactivity during these radically mediated photopolymerizations. We investigate loss in protein bioactivity as a result of exposure to photoinitiated radicals and characterize the differences in bioactivity when acrylates versus thiol–ene functional groups are polymerized using the same initial functional group concentrations. We show that at high extents of reaction, the thiol–ene step-growth reaction affords significantly higher levels of recovery of bioactive protein relative to that observed following chain-growth acrylate homopolymerization. We correlate loss of protein activity to the concentration of radicals generated and show that, during a thiol–ene polymerization, protein activity is preserved over a much broader range of photopolymerization conditions.

### EXPERIMENTAL SECTION

**Materials.** All chemicals were purchased from Sigma-Aldrich unless noted otherwise.

**Synthesis of 4-Arm PEG Norbornene.** 4-Arm PEG norbornene (PEG–4–NB) was synthesized as detailed elsewhere. Briefly, 5-norbornene 2-carboxylic acid was added at 10× excess (basis: PEG hydroxyl groups), with 5× excess dicyclohexylcarbodiimide in dichloromethane, and the solution was stirred for 30 min at room temperature. Separately, 4-arm PEG (M, 10000) (JenKem U.S.A.) was dissolved in DCM, with 5× pyridine and 0.5× 4-(dimethylamino)pyridine (DMAP) and then added to the DCC/norbornene solution. The reaction mixture was stirred overnight at room temperature under argon. The product was precipitated into ice-cold ethyl ether and subsequently washed using Soxhlet extraction into ethyl ether.

**Synthesis of PEG Diacylate.** Linear PEG diacylate was synthesized as detailed previously. Briefly, PEG (M, 4600) was dissolved in toluene and reacted with 4× acryloyl chloride (basis: PEG hydroxyls) in the presence of 4× triethylamine. The mixture was stirred at room temperature overnight under argon. Product was washed in DCM and precipitated in cold ethyl ether.

**In Situ Dynamic Rheology during Photopolymerization.** Rheometrical measurements were carried out on an Ares TA rheometer using a parallel plate geometry. Hydrogels were formed using 10 wt % solutions of PEG–4–NB (M, 10000) reacted with linear PEG dithiol (Sigma) or PEGDA (M, 4600). Approximately 30 s after beginning measurement, UV light (λ, 365 nm, I, 10 mW/cm²) was introduced to the monomer solutions through a quartz plate, and modulus measurements were recorded in situ at 10% strain, 100 rad/s. These settings were used after confirming that they were within the linear range, using strain sweeps on monomer solutions and the final cross-linked polymer.

**Lysozyme Monomer Photopolymerization Studies.** All monomer solutions were prepared with lysozyme (Worthington Biochemical) at a concentration of 1 μM, and photopolymerization was initiated using an Omniciure lamp (λ, 365 nm) under optically thin conditions (100 μL monomer/sample). Nongelling acrylate polymerizations were conducted using PEG monoaacrylate (M, ~2000; Monomer-Polymer and Dajac Laboratories) at a concentration of 40 mM in PBS, with 1 mM LAP initiator. Four-arm PEG norbornene (M, 10000) was reacted at 10 mM (40 mM norbornene) with a stoichiometric cystine concentration to create a nongelling thiol–ene monomer system. Thiol–ene polymerization reactions were initiated with 0.1, 1, or 10 mM LAP. Following photopolymerization, protein/polymer solutions were assayed for enzymatic activity as described below.
Lysozyme Bioactivity Assay. Lysozyme from chicken embryo (Worthington Biochemical) was reconstituted at 50 mg/mL in deionized water and further diluted to an appropriate working range (150–450 U/mL) in deionized water. The substrate micrococcus lypoедelitcus (Worthington Biochemical) was reconstituted in deionized water at 0.6–1.0 mg/mL. For measurements of native bioactivity, solutions of lysozyme and substrate were mixed at a 1:1 ratio and changes in absorbance at 450 nm were measured on a Biotek Hybrid H1 spectrophotometer. Changes in absorbance were plotted versus time and correlated to changes in relative bioactivity.

TGFβ Bioactivity Assay. TGFβ bioactivity was quantified as described elsewhere,42 using a mink lung epithelial cell line (PE.25) permanently transfected with a luciferase reporter for SMAD2 gene activity such that the cells produce luciferase upon culture with bioactive TGFβ. Briefly, PE.25 cells were plated in 24-well TCPS plates (10,000 cells/well) in serum-free DMEM and incubated overnight at 37 °C, 5% CO2 prior to culture with monomer solutions.

Nongelling monomer solutions were formulated using either PEG monoacrylate or PEG 4-norbornene/cysteine (500 μL/sample). Each monomer solution was prepared to yield 40 mM reactive group concentration and TGFβ (Peprotech) at 1 mM. Photopolymerization was initiated using 1 mM LAP at I0 = 10 mW/cm2 (λ = 365 nm) in a sterile hood. Prior to and following photopolymerization, 100 μL of the protein/polymer solution was diluted 1:1000 in serum-free DMEM media, and PE.25 cells were cultured in such for 18 h. Cells were lysed and analyzed using Glo-Lysis reagents (Promega), and luciferase production was quantified using a Biotek Hybrid H1 spectrophotometer.

Encapsulation and Recovery of Model Proteins from Cross-Linked Thiol–Ene Hydrogels. Monomer solutions were formulated with 1 mM LAP, 4-arm PEG norbornene, and linear PEG dithiol (Mn = 1500). Lysozyme, chymotrypsinogen (Worthington Biochemical), collagenase 3 (Worthington Biochemical), and bovine serum albumin (Worthington Biochemical) was reconstituted at 50 mg/mL in deionized water at 0.6 mg/mL. Lysozyme, chymotrypsinogen (Worthington Biochemical), and bovine serum albumin (Worthington Biochemical) was reconstituted at 50 mg/mL in deionized water at 0.6 mg/mL. Lysozyme, chymotrypsinogen (Worthington Biochemical), and bovine serum albumin (Worthington Biochemical) was reconstituted at 50 mg/mL in deionized water at 0.6 mg/mL. Lysozyme, chymotrypsinogen (Worthington Biochemical), and bovine serum albumin (Worthington Biochemical) was reconstituted at 50 mg/mL in deionized water at 0.6 mg/mL. Lysozyme, chymotrypsinogen (Worthington Biochemical), and bovine serum albumin (Worthington Biochemical) was reconstituted at 50 mg/mL in deionized water at 0.6 mg/mL.

Encapsulation and Recovery of Bioactive TGFβ from Cross-Linked Thiol–Ene Hydrogels. A monomer solution of 4-arm PEG norbornene (Mn = 10,000), linear PEG dithiol (Mn = 2000), 1 mM LAP, and 20 mM TGFβ was used to form cross-linked PEG hydrogels. A total of 100 μL of each monomer solution was cross-linked by photopolymerization at I0 = 10 mW/cm2 (λ = 365 nm) for 10 s and immediately placed into 10 mL of serum-free medium (in the absence of collagenase 3, 5% CO2 prior to culture with monomer solutions. After 24 h, the supernatant was assayed for protein concentration using MicroBCA (Pierce), as per the manufacturer’s instructions.

Statistical Analysis. All data were plotted and analyzed using Graphpad Prism 5.0 software. Error bars are plotted as standard error measurement for three replicate conditions, unless otherwise noted.

RESULTS AND DISCUSSION

Network Formation of Thiol–Ene and Acrylate Hydrogels. To compare the formation of hydrogel networks prepared from acrylate and thiol–ene reactions on protein activity, some measure of the light dosage needed to completely react the monomer functional groups via the respective mechanisms was required. While direct monitoring of functional group conversion with spectroscopic methods was difficult due to their dilute concentration, we found in situ rheology under UV exposure to be a highly sensitive method to monitor shear modulus development during photopolymerization. Others have shown that the plateau in the modulus correlates well with approximate reaction times for complete photopolymerization of hydrogels. Figure 1A shows a plot of shear modulus (G′) versus reaction time for monomer solutions irradiated at I0 = 10 mW/cm2 (λ = 365 nm). Initial functional group concentrations for both acrylate and thiol–ene systems were 40 mM, corresponding to an approximate 10 wt % monomer solution. The initial concentrations were set equal to make comparisons between the two systems, as both the reaction time and protein stability are dependent on the functional group concentration. Both the cross-linked gels were photoinitiated with LAP at an initial concentration of 1 mM. As observed in Figure 1A, the step-growth thiol–ene reaction proceeds rapidly, achieving a shear modulus on the order of 10 kPa after less than 10 s of light exposure.

In contrast, the diacrylate chain-growth reaction requires over 300 s of light exposure to asymptotically approach a maximum modulus value, although after 180 s, the shear modulus was within ~95% of the polymer’s final G′ of approximately 10 kPa. Further, a significant lag time in elastic modulus evolution was observed (i.e., ~30 s) and is likely attributable to oxygen inhibition of the acrylate reaction, which is negligible in thiol–ene reactions.30,46 The need to generate more radicals to overcome inhibition can become problematic for radically sensitive applications like cell or protein encapsulation. This is noteworthy, as a hydrogel formed via the thiol–ene necessitates shorter polymerization times, and therefore, fewer photoinitiated radical species are generated (Table 1).

Because the thiol–ene reaction is very rapid at typical photoinitiator concentrations used to make PEG-acrylate gels, we next investigated the effect of LAP initiator concentration on the polymerization time required to form PEG hydrogels using the thiol–ene reaction. By varying the LAP concentration used to photoinitiator the reaction at a constant light intensity (λ = 365 nm, I0 = 10 mW/cm2), the total time required for reaching a maximum shear modulus can be tuned (Figure 1B).
At both 1 and 10 mM LAP concentration, the thiol–ene hydrogel forms rapidly, and in less than 10 s of UV exposure, \( G' \) has reached a maximum of approximately 10 kPa. Only at the lowest initiator concentration tested, 0.1 mM LAP, does the thiol–ene polymerization require significantly longer exposure times of 60 s. Despite this longer exposure time, the 0.1 mM LAP condition still generates a lower total number of radicals than the 1 and 10 mM LAP conditions (Table 1). Interestingly, over 3 orders of magnitude in LAP concentration range, the thiol–ene reaction can be utilized to form hydrogels with lower irradiation doses than that required to form similar PEG diacrylate networks, suggesting the thiol–ene polymerization may be advantageous for encapsulation of proteins or cells with known radical susceptibility.

### Loss of Protein Bioactivity from Initiator Radical Species

After determination of the time scale for development of hydrogel networks using acrylate and thiol–ene reactions, it was necessary to determine similar ranges for the time scale and light doses to observe radically mediated protein damage. Lysozyme, an enzyme that lyases the bacterial cell wall as part of the innate immune system, was used as a model for screening protein bioactivity under various reaction conditions. Native lysozyme bioactivity was measured and subsequently used as a benchmark for relative comparison. Solutions of lysozyme were then prepared, including LAP at concentrations of 0.1 and 1 mM and irradiated with UV light (\( \lambda = 365 \text{ nm} \)) at two intensities, 1 and 10 mW/cm\(^2\), respectively, for a total of 60 s. Results are shown in Figure 2. At the highest light intensity of 10 mW/cm\(^2\) (Figure 2A), protein inactivation was rapid.

In particular, for the 1 mM LAP condition, 15 s of light exposure resulted in complete loss of protein function. Lowering the LAP concentration to 0.1 mM slowed this protein destruction; after 60 s of exposure, approximately 75% of activity was lost. The total number of radicals generated can be further lowered by reducing the light intensity, as shown in Figure 2B. As expected, when the incident light intensity is reduced to 1 mW/cm\(^2\), a LAP concentration of 1 mM results in 75% protein inactivation after 60 s of light exposure, because the radicals generated for this condition should be identical to that of \( I_0 = 10 \text{ mW/cm}^2 \) at a LAP concentration of 0.1 mM. For the mildest condition tested, \( I_0 = 1 \text{ mW/cm}^2 \), with LAP at 0.1 mM, 60 s of light dosage resulted in \( \sim \)25% loss of protein function, signifying that, at lower radical concentrations, lysozyme exhibits some functional stability.

To characterize this protein damage in terms of radicals generated, the four protein activity data sets were plotted as a function of total photoinitiated radicals generated in Figure 2C. The loss of protein activity collapses along a characteristic sigmoidal curve, with a critical threshold of \( \sim 0.002 \text{ mM} \) radicals. Below this concentration, there is little to no loss of lysozyme function. Above this plateau concentration, relative protein bioactivity rapidly declines, and total loss of bioactivity is achieved above a concentration of \( \sim 0.5 \text{ mM} \) radicals generated. This is quite interesting to note, as the concentration of dissolved oxygen in acrylic monomer solutions has reported on the order of 0.5–2 mM.\(^{46,49}\) One potential cause for this 0.5 mM radical threshold is the formation of reactive oxygen species, effectively consuming primary photogenerated radical species to protein in situ lysozyme.

### Protein Damage in the Presence of Photoinitiated Acrylate and Thiol–Ene Polymerizations

Next, solution polymerizations were used to study the loss of lysozyme bioactivity when the protein was present in situ during radically mediated acrylate and thiol–ene reactions. Model formulations were selected to avoid gel formation and allow for ease of protein recovery. Nongelling monomer systems were formulated at 40 mM functional group concentration, approximately equal to those used for hydrogel formation (Figure 1). The acrylate chain-growth reaction was modeled using PEG monoacrylate, while the thiol–ene reaction was characterized using 4-arm PEG norbornene in conjunction with cysteine.

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**Table 1. Radicals Generated as a Function of Initiator Concentration and Exposure Time for an Intensity of \( I_0 = 10 \text{ mW/cm}^2 \)**

| functional group | [LAP] mM | time to reach 95% of \( G'_{\text{max}} \) \(^b\) | total initiator radicals generated, mM\(^c\) |
|------------------|----------|----------------------------------------|------------------------------------------|
| acrylate         | 1        | 180                                    | 1.82                                     |
| thiol–ene        | 0.1      | 60                                     | 0.11                                     |
|                  | 1        | 5                                      | 0.13                                     |
|                  | 10       | 1                                      | 0.27                                     |

\(^a\) Total initiator radicals generated were calculated using exposure total times determined from in situ rheology during photopolymerization and species balance on the initiator and initiator radicals generated.\(^{47}\)

\(^b\) As measured using rheology during photopolymerization. \(^c\) As calculated using \( R_i = ((2\phi^c_i \epsilon_i)/(N_A h \nu))I_0[LAP] \), where \( \phi \) is initiator efficiency, \( \phi^c \) is the number of radicals formed per photon absorbed, \( \epsilon_i \) is the initiator molar absorptivity at a given wavelength, \( I_0 \) is the incident light intensity, \( N_A \) is Avogadro’s number, \( h \) is Planck’s constant, and \( \nu \) represents the frequency of initiating light. The photoinitiator concentration [LAP] is represented as a function of exposure time.

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**Figure 2.** Protein destruction via photogenerated initiator radicals. Solutions of protein and LAP were exposed to light for various times and subsequently assayed for bioactivity relative to native protein. (A) Loss of bioactivity in the presence of 1 or 0.1 mM LAP, exposed to \( I_0 = 10 \text{ mW/cm}^2 \) of 365 nm light for various times; (B) Loss of bioactivity for identical exposure times, but at a lower light intensity of 1 mW/cm\(^2\); (C) Loss of protein activity data plotted versus total concentration of radicals generated, with a trendline added for visualization. Loss of protein bioactivity was rapid above a critical radical concentration of \( \sim 0.002 \text{ mM} \).
monofunctional thiol. Relative protein bioactivity was measured for monomer/protein systems with no UV exposure, and compared to that of a native protein solution (Figure 3A.) Both acrylate and thiol–ene monomer solutions, each with a LAP concentration of 1 mM, were then exposed to light ($I_0 = 10 \text{ mW/cm}^2$, $\lambda = 365 \text{ nm}$). Exposure times from Table 1 were used to mimic the total number of radicals generated during photoinitiation that are required for full network development of the target hydrogel formulations. It should be noted that these solutions were exposed to light in optically thin conditions and that, for 365 nm light at $I_0 = 10 \text{ mW/cm}^2$, more than 180 s are required to completely consume the initial LAP. Lysozyme exposed to acrylate chain growth (180 s) exhibits a 50% reduction in bioactivity relative to a non-irradiated monomer solution. This result agrees well with previously published work\textsuperscript{17,18} showing a “functional group protective effect.” Namely, the higher concentration of reactive groups relative to protein concentration, typically a difference of several orders of magnitude, provides limited protection to proteins present in situ during polymerization.

Interestingly, the thiol–ene reaction significantly increased the recovery of bioactive protein; after 10 s of light dosage, the relative lysozyme bioactivity was identical to that of a solution receiving no light dose. We postulate that this protein protection may be due to two factors. First, the rapid conversion of the thiol–ene reaction allows for shorter light exposure times and a lower total number of radicals generated, as discussed previously. Second, protein protection may be afforded due to the reactivity of the propagating radical species itself. In a (meth)acrylate chain-growth reaction, a vinyl carbon radical is propagated, while in the thiol–ene step-growth mechanism, each propagation step results in both consumption and regeneration of a thiol radical. Our findings suggest that these thiol radical species may be less destructive to proteins in situ or that the thiol–ene reaction is less promiscuous than the (meth)acrylate chain-growth mode of polymerization.

To confirm protein protection results with the model protein lysozyme, we devised a study to measure the relative protection afforded by the thiol–ene and acrylate reactions using a more biologically significant protein. The cytokine TGF/β is implicated in a number of cellular processes, and like many signaling proteins, exhibits bioactivity at very low concentrations on the order of pico- to nanomolar.\textsuperscript{29} TGF/β was included in acrylate and thiol–ene monomer solutions at a concentration of 20 nM. As a control, TGF/β/monomers were diluted in culture medium and incubated with a reporter cell line (PE.25) for 18 h. Monomer/protein solutions were also exposed to light ($I_0 = 10 \text{ mW/cm}^2$, $\lambda = 365 \text{ nm}$) for times appropriate for gel cross-linking (Table 1) and subsequently diluted in culture medium. Following incubation, cells were lysed and the lysate assayed for luciferase activity, a measure of bioactive TGF/β concentration in the medium (Figure 3B).

Nonirradiated solutions of acrylate and thiol–ene monomers had a similar luciferase activity, indicating that the monomers had no innate effect on the cell reporter assay. Following polymerization, however, relative TGF/β bioactivity was distinctly higher for proteins in the thiol–ene monomer formulations, while TGF/β exposed to the acrylate chain-growth reaction retained no detectable bioactivity. This finding is in contrast to the results reported in Figure 3, where the acrylate polymerization resulted in only 50% loss of lysozyme activity. The higher damage could be due to differences in protein molecular weight (TGF/β is 25 kDa, lysozyme is 15 kDa), susceptibility of the protein active site to radical damage, or concentration of protein in the photopolymerization. Biologically relevant protein concentrations were chosen for this study and for both lysozyme and TGF/β. In either case, protein bioactivity was maintained at higher levels following exposure to thiol–ene reaction conditions.

Characterizing Protein Protection Afforded by the Thiol–Ene System. To further characterize the ability to encapsulate proteins and maintain their activity using radically mediated thiol–ene polymerizations, we next conducted in situ protein/polymerization studies with varying concentration of a photoinitiator species, as this approach provides a facile method to study the effect of radical concentration on protein protection during a thiol–ene polymerization. Solutions of protein and monomer were prepared and the initiator LAP was included in the solutions at three different concentrations: 0.1, 1, and 10 mM. Protein solutions with no photoinitiator, both with and without thiol–ene monomer, were also prepared to determine loss of protein bioactivity, if any, due to irradiation alone. All protein solutions were exposed to light ($\lambda = 365 \text{ nm}$, $I_0 = 10 \text{ mW/cm}^2$) for a total of 60 s and subsequently assayed for protein bioactivity. Bioactivity results were normalized to a native protein sample and are presented in Figure 4. Native protein, in the absence of thiol–ene monomer and LAP, maintained ~95% of preirradiation activity, a result that indicates light exposure alone has minimal negative effect on the function of lysozyme. When thiol–ene monomer is added to a protein solution but no photoinitiator is present, bioactivity is ~100% following light exposure. Radical damage, however,
was determined to be the primary mode of protein inactivation, as seen in data for solutions containing LAP. At the lowest initiator concentration tested, 0.1 mM, protein activity was maintained at approximately 100%; there was no significant difference in relative bioactivity between monomer solutions with 0 or 0.1 mM LAP concentration (p < 0.005). At higher concentrations of LAP, however, protein protection provided by the thiol–ene polymerization became limited. For protein-monomer solutions formulated with 1 mM photoinitiator, ~75% of preirradiation protein activity was maintained after polymerization; when the thiol–ene reaction was initiated using 10 mM LAP, only 10% of protein activity remained following light exposure. This loss of protein protection by the thiol–ene system was somewhat expected, when considering the 60 s light dosage. For polymerization at $I_0 = 10 \text{ mW cm}^{-2}$ ($\lambda = 365 \text{ nm}$), 60 s far exceeds the time required to fully form a cross-linked hydrogel material, as reported in Table 1. Based on this data, we hypothesized that the protection of proteins in situ during a thiol–ene polymerization was due, in part, to the presence of unreacted monomer functional groups. Thus, for the lower 0.1 mM LAP concentration, no loss of protein activity was observed over a 60 s exposure time, because this is the time scale over which polymerization occurs (i.e., the shear modulus is fully developed). For the same functional group concentration and light dosage, both 1 and 10 mM LAP concentrations fully form a hydrogel in less than 10 s. Irradiation times beyond that necessary to reach complete polymerization would then result in radical generation in the absence of reactive groups, allowing proteins to be the primary target for radicals. In practical terms, this reinforces the importance of limiting overexposure in photocuring applications. Our hypothesis is supported by the data presented in Figure 4; however, to more fully characterize the time scale for protein destruction in the presence of a thiol–ene reaction, we designed a study to evaluate the light dosage conditions for in situ protein–polymer reactions and monitor resulting changes in bioactivity.

Effects of Varying Light Dosage on Protein Destruction During Thiol–Ene Polymerization. Solutions were prepared with a constant concentration of thiol–ene functional groups (40 mM) and lysozyme (1 $\mu$M), and these solutions were exposed to light ($I_0 = 10 \text{ mW cm}^{-2}$, $\lambda = 365 \text{ nm}$) for a range of times from 0 to 180 s. Following photopolymerization, relative bioactivity of the protein in the reaction mixture was assayed and reported relative to a native protein solution. Results are plotted in Figure 5A. While the lower LAP concentration of 0.1 mM should exhibit the lowest protein destruction, results were somewhat unexpected. Over a 3 min exposure time, there was no effective change in lysozyme bioactivity, although this time exceeds what is required for complete polymerization and network formation. Likewise, when the thiol–ene polymerization was initiated with 10 mM LAP, solutions maintained high protein bioactivity. After 180 s of exposure, protein in the thiol–ene monomer system retains only 30% of preirradiation activity. These exposure times are much longer than that required to fully form a cross-linked hydrogel (Table 1), and this finding suggests that radical protection is afforded through a mechanism more complicated than that of simple functional group conversion.

Figure 5B shows relative protein activity when exposed to both 0.1 and 10 mM LAP photoinitiator conditions, plotted as a function of total radical generation. Results are plotted and fitted with a trendline, similar to the approach in Figure 2C with primary radicals. Interestingly, we observe that, in the presence of thiol–ene polymerization, protein protection is much higher, as observed by modest losses in protein activity occurring below a critical total generated radical concentration of 2.5 mM. This represents an increase of 3 orders of magnitude in activity relative to native protein solutions exposed to photoinitiator radicals in the absence of monomers.
the photopolymerization ($I_0 = 10 \text{ mW/cm}^2; \lambda = 365 \text{ nm}$) for 5 s (i.e., the time required to fully form the gel). Protein-loaded gels were placed in PBS for 24 h, at which time the protein concentration that diffused into the supernatant was quantified. Recoveries of greater than 80% were measured for all encapsulated proteins, with the exception of bovine serum albumin (BSA). Interestingly, serum albumin has one nonoxidized cysteine residue that results in a free thiol, which may explain its low recovery. Finally, to assess the bioactivity of proteins encapsulated using thiol–ene gel systems, TGFβ was studied. Specifically, TGFβ was included at 20 nM in a monomer solution of 4-arm PEG norbornene and linear PEG dithiol using photopolymerization conditions that lead to high protein stability (Figure 3). Nonphotopolymerized monomer was added directly to culture medium. For comparison, the monomer/protein formulation was also photopolymerized ($I_0 = 10 \text{ mW/cm}^2; \lambda = 365 \text{ nm}$) for 10 s (i.e., the time required to fully form the gel (Table 1)), and the resulting hydrogel was added to the culture medium. Both media samples were then incubated with the PE.25 reporter cell line overnight, and cell lysate was assayed for luciferase activity. Results are plotted in Figure 6, showing that TGFβ encapsulated via a thiol–ene reaction had nearly identical bioactivity to that of growth factor that was simply in solution but never exposed to the radical-mediated thiol–ene polymerization.

**CONCLUSIONS**

Hydrogels were formed via photopolymerization using acrylate chain-growth and thiol–ene step growth mechanisms, and the appropriate light doses were confirmed using in situ rheology under UV exposure. Loss of protein bioactivity following exposure to photogenerated primary radicals was characterized using the enzyme lysozyme. Nongelling solution polymerizations were then used to study loss of protein function during exposure to acrylate and thiol–ene photopolymerization reactions, using lysozyme and the cytokine TGFβ. While the acrylate reaction provided some marginal protection to in situ protein, there was no loss of protein bioactivity following exposure to the thiol–ene reaction. This may be due to the more rapid kinetics of the thiol-norbornene reaction or oxygen inhibition in the acrylate reaction, which required higher radical concentrations to proceed to completion. When lysozyme, chymotrypsinogen, collagenase, bovine serum albumin, human serum, and TGFβ were encapsulated in cross-linked thiol–ene gels and subsequently released into PBS buffer, greater than 80% recovery was observed. Finally, TGFβ was encapsulated in PEG hydrogels formed via a thiol–ene reaction, and no statistically significant loss of bioactivity was detected relative to the nonencapsulated growth factor. Photopolymerization reactions that provide rapid gelation at low radical concentrations are highly desirable for applications that seek to encapsulate sensitive payloads, such as proteins or cells. Results of this study indicate that thiol–ene click reactions are capable of proceeding rapidly at low initiator concentrations with little to no impact on in situ protein bioactivity.

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