Hybrid Al₂O₃-CH₃NH₃PbI₃ Perovskites towards Avoiding Toxic Solvents

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Abstract: We report the synthesis of organometal halide perovskites by milling CH₃NH₃I and PbI₂ directly with an Al₂O₃ scaffold to create hybrid Al₂O₃-CH₃NH₃PbI₃ perovskites, without the use of organic capping ligands that otherwise limit the growth of the material in the three dimensions. Not only does this improve the ambient stability of perovskites in air (100 min versus 5 min for dimethylformamide (DMF)-processed material), the method also uses much fewer toxic solvents (terpineol versus dimethylformamide). This has been achieved by solid-state reaction of the perovskite precursors to produce larger perovskite nanoparticles. The resulting hybrid perovskite–alumina particles effectively improve the hydrophobicity of the perovskite phase whilst the increased thermal mass of the Al₂O₃ increases the thermal stability of the organic cation. Raman data show the incorporation of Al₂O₃ shifts the perovskite spectrum, suggesting the formation of a hybrid 3D mesoporous stack. Laser-induced current mapping (LBIC) and superoxide generation measurements, coupled to thermogravimetric analysis, show that these hybrid perovskites demonstrate slightly improved oxygen and thermal stability, whilst ultra-fast X-ray diffraction studies using synchrotron radiation show substantial (20%) increase in humidity stability. Overall, these data show considerably improved ambient stability of the hybrid perovskites compared to the solution-processed material.

Keywords: perovskite; upscaling; lifetime; humidity; coating; stability; non-toxic

1. Introduction

The meteoric rise in operating efficiency of perovskite solar cells (PSCs) from ca. 12% in 2012 [1] to 23% [2] has generated enormous interest in the technology. In addition, whilst a 1 year PSC device has been reported [3], issues remain regarding their ambient stability. There is also a need to consider lead-free PSC devices, which has led researchers to substitute Pb with other metals (e.g., Sn) [4] whilst also adding other ions (e.g., Cs, etc. [5]) to improve stability. However, to date, reports which have moved away from Pb-based perovskites have led to an increased likelihood of oxidative and/or hydrolytic degradation leading to oxide, hydroxide or precursor breakdown products [6]. To counteract this, some level of oxidation mitigation has been achieved [7] through pairing Sn with Pb to stabilize the Sn²⁺ in its +II oxidation state [8]. More recently, researchers have produced all-Sn perovskite without using any Pb to stabilize the crystal by using ultra-high-purity starting materials, and a highly controlled, low-humidity atmosphere [6].

In order for scale up and to prove the efficacy of PSC technology, low-cost raw materials and processing need to be developed, which leads to stable absorber materials. In this paper, we report all-ambient synthesis and processing of organolead perovskites by pairing the perovskite precursors...
(CH₃NH₃I and PbI₂) directly with alumina and then mixing the pre-made hybrid Al₂O₃(CH₃NH₃)PbI₃ with benign terpineol solvent, affording a hybrid metal oxide–perovskite ink (Figure 1). In our initial paper [9], we reported the deposition of a thick layer of this hybrid mesoporous perovskite stack using blade casting. This produced a non-uniform layer with large voids. Despite this, current-voltage (I–V) (Table 1) and photoluminescence (PL) data showed that the oxide–perovskite layer was effective at injecting and transporting electrons. Recent studies [10] have shown that grain boundaries/voids do not seem to generate gap states in organolead perovskites, which considerably relaxes material quality constraints for both material purity and deposition method.

![Image](Figure 1. Image of zirconia ball mill vessel during hybrid Al₂O₃(CH₃NH₃)PbI₃ perovskite synthesis, showing (a) yellow PbI₂ and white CH₃NH₃I, (b) initial precursor with Al₂O₃ and (c) black hybrid Al₂O₃(CH₃NH₃)PbI₃ perovskite.]

Following our initial publication, another group [11] reported a similar method, whereby perovskite nanoparticles were suspended, and then sprayed down, followed by a compression step to further compact the layer and increase the contact area between the hole transport layer and the perovskite. This gave device efficiencies over 9% and further demonstrates the potential of processing pre-suspended perovskite nanoparticles. Al₂O₃ is also previously reported to be an effective barrier to moisture and has been used as a capping layer to shield the perovskite from humidity [12] whilst its use as a mesoporous scaffold has been shown to improve perovskite device stability [13–15].

**Table 1.** Current–voltage (I–V) data of Al₂O₃(CH₃NH₃)PbI₃ perovskite ink devices or solution-processed CH₃NH₃PbI₃.

| Device                      | η/\% | V_m/V | J_a/mA cm² | FF  | Ref. |
|-----------------------------|------|-------|------------|-----|------|
| As made (Al₂O₃(CH₃NH₃)PbI₃) | 1.1  | 0.96  | 2.44       | 0.45|      |
| After 24 h                  | 1.5  | 0.98  | 2.81       | 0.55| [9]  |
| Aged for 1 month            | 0.1  | 0.65  | 0.51       | 0.26|      |
| As made (compressed)        | 9.1  | 0.92  | 18.62      | 0.53| [11] |

| Solution processed          |      |       |           |     |      |
|-----------------------------|------|-------|------------|-----|------|
| As made                     | 5.2  | 0.83  | 12.23      | 0.51| [9]  |
| Aged for 1 month            | 0.0  | N.R.  | N.R.       | N.R.|      |

In terms of perovskite stability, it has been reported that solvent-processed perovskites (dimethylformamide—DMF, dimethylsulfoxide—DMSO, etc.) start to decompose within 2 h and totally decompose within 24 h [16]. Whilst the initial use of Al₂O₃ in perovskite cells was as a mesoporous electron transport layer (although this has now more commonly been replaced by a thin “blocking” layer of TiO₂ to increase the Fermi level (E_F) [17]) it also has implications for device lifetime by countering the p-type doping of the perovskite degradation species. In practice, the E_F increase can be thought of as effectively doping the perovskite further n-type either as a result of high fixed negative
charge density of Al:O$_3$ under-coordinated I$^-$ ions, or that the Al:O$_3$ scaffold passivates or even fills traps at the perovskite interface (similar to the phenomenon exploited in Si photovoltaics (PV) to passivate surface states [18]).

In this paper, we have studied the synthesis of hybrid Al:O$_3$-CH$_3$NH$_3$PbI$_3$ perovskites using a solid-state milling process in the absence of any processing solvent. These particles have then been suspended in terpineol to make a hybrid metal oxide–perovskite ink. We have then studied the degradation lifetime and mechanisms (e.g., O$_2$ thermal and humidity stability) of this material versus a solvent-processed (dimethylformamide – DMF) CH$_3$NH$_3$PbI$_3$ perovskite.

2. Experimental Procedures

2.1. Hybrid Al:O$_3$-Perovskite Synthesis

Hybrid Al:O$_3$-CH$_3$NH$_3$PbI$_3$ perovskite was synthesised as described in ref. [9] by first grinding PbI$_3$ (1.0 g) with Al:O$_3$ nanoparticles (0.4 g, mean particle size 13 nm) in a Fritsch P6 ball mill with a zirconia vessel at 400 rpm; leading to ca. 13% Al:O$_3$ wt/wt loading. CH$_3$NH$_3$I (1.679 g) was then added and the samples were reground together for 10 min with relative humidity ≤40%. The hybrid Al:O$_3$-CH$_3$NH$_3$PbI$_3$ perovskite powder was suspended in α-terpineol (1.5 mL, Aldrich, Gillingham, UK) by mixing for 24 h followed by sonication for 12 h to ensure de-agglomeration. The resulting hybrid perovskite inks were deposited in a fume hood onto TEC-7 (NSG) glass which had been pre-coated with a compact c-TiO$_2$-blocking layer using bar coater (RK Print K101 Control Coater). The deposited films were sintered from ambient to 70 °C at 3 °C/min with 10 min dwell, then ramped to 120 °C at 10 °C/min with 40 min dwell before cooling to room temperature.

2.2. Synchrotron X-ray Powder Diffraction (XRD) Measurements

Ultrafast synchrotron XRD measurements (Figure 2) were taken at Diamond Light source (Experiment No: EE11161.1) using beamline I:12, utilizing a Pixium RF4343 detector. Humidity levels were controlled using a GenRH humidity generator (Surface Measurement Systems, London, UK) and flowing the gas into a custom-made glass reactor placed inside the custom-made Oxford-Diamond In Situ Cell (ODISC) near infrared (NIR) furnace. Temperatures were monitored using a thermocouple. X-ray wavelength: 0.224 Å (55.35 keV, detector distance 2023.49 cm).

![Figure 2](image-url) Figure 2. Experimental set up at the Diamond Light Source synchrotron to measure ultrafast X-ray powder diffraction (XRD) showing the Oxford-Diamond In Situ Cell (ODISC) furnace with gas lines with (left) the custom quartz, humidity variable reactor and (right) ODSIC near infrared furnace.
2.3. Raman Spectroscopy

Scans were made using a Renishaw InVia Confocal Raman Microscope (laser \( \lambda = 532 \text{ nm} \)) taken at 0.05% laser intensity for 10 s at 50× magnification. PL data were measured using 0.0001% laser intensity) on sintered thin films of bare perovskite; i.e., no hole transport material or surface protection layer was employed.

2.4. Thermal Analysis

A TA Instruments Q600 SDT (TA Instruments, Elstree, UK) with dry air and controlled humidity, using a GenRH humidity controller was used to study weight and heat flow at various humidity levels at a 10 °C min⁻¹ ramp rate.

2.5. Electron Beam-Induced Current (EBIC) Mapping

EBIC was carried out using a multimode SEM with an EBIC amplifier as shown in Figure 3. Before analysis, ion beam milling was carried out using an FIB milling beam for 30 min to produce an ample cross-section. Samples were connected using silver paint with copper wire electrodes. Sample cross-sections were platinum coated to minimise charging in the electron beam.

![Figure 3](image)

**Figure 3.** Image showing (a) sample holder and (b) schematic of the corresponding device configuration for Electron Beam-Induced Current (EBIC) measurements. Connections are made using silver paste and thin copper wire is used to electrically connect the cell to the custom Scanning Electron Microscopy (SEM)-EBIC holder.

2.6. Superoxide Evolution

Superoxide evolution measurements were made using the set-up reported previously by Aristidou et al. [19], which allows direct measurement of superoxide generation from a sample. Photoluminescence spectra were recorded using an excitation wavelength of 520 nm and a slit width of 10 nm on a Horiba Jobin-Yvon Fluorolog-3 Spectrofluorimeter (Horiba UK Ltd, Northampton, UK).

3. Results and Discussion

3.1. Scanning Electron Microscopy (SEM) and Electron Beam-Induced Current (EBIC) Mapping

Cross-sectional SEM images (Figure 4) of solution-processed perovskite versus hybrid Al₂O₃-CH₃NH₃PbI₃ perovskite film show a markedly different morphology, with spin coating producing a compact perovskite film (Figure 4a) with the hybrid perovskite film showing large (2–4 \( \mu \text{m} \)) grains and voids (Figure 4b), and a much larger (10–12 \( \mu \text{m} \)) film thickness. This suggests that hybrid Al₂O₃-CH₃NH₃PbI₃ perovskite films made without a compression step are not well suited to make PV devices but, because this is less relevant here because this study is focussed on material stability.
Electron Beam-Induced Current (EBIC) mapping was carried out on the mesoporous stack (Figure 4c,d). Although it was expected that the work function of the material would shift in the vacuum of the SEM, which did make direct electrical observation difficult, an EBIC signal was observed from the material (shown as the white region in Figure 4d). This was despite observing buried junction behaviour towards the back contact of the device, which showed up as increases in current when the light was turned on inside the chamber. EBIC data showed that the layer thickness and large voids in the layer limited the amount of current collected by the contacts, showing only marginal current activity.

3.2. Material Stability to Oxygen

We have studied light-driven superoxide generation in CH₃NH₃PbI₃ films because this organolead halide perovskite should be the least stable compared to other halide (Cl⁻, Br⁻ or I⁻) or mixed halide systems. This was based on the fact that Aristidou et al. [19] have previously shown that, during exposure of CH₃NH₃PbI₃ films to light and O₂, the first step of the degradation mechanism involves the transfer of photogenerated CH₃NH₃PbI₃ electrons to molecular O₂, resulting in the formation of superoxide (O₂⁻). This superoxide then goes on to react with the methylammonium moiety of the perovskite absorber. Iodide [20] has also been reported to limit the O₂ and light stability of CH₃NH₃Pb(IₓBr₁₋ₓ)₃ perovskites, with perovskites containing less or no I⁻ being more stable. Therefore, a CH₃NH₃PbI₃ film was used as the first (control) sample. The data (Figure 5) show that the CH₃NH₃PbI₃ film generates less than half the superoxide than the supposedly more stable I-Br hybrid [20]. This is despite the CH₃NH₃PbI₃ films being much thicker (5–8 μm) which means that, in theory, they should generate more superoxide. Figure 5 also shows that when an equimolar ratio of PbI₂:CH₃NH₃I is used, an increase in superoxide is generated as opposed to when the perovskite stack is PbI₂ or CH₃NH₃I deficient. This result was not expected, as Pb or halide deficiencies typically increase degradation, such that excess PbI₂ or CH₃NH₃I is usually used to minimise degradation [21]. Figure 5 also shows that the
hybrid Al₂O₃-CH₃NH₃PbI₃ film appears to generate more superoxides relative to the other samples. This result was unexpected, as we have previously reported [9] that samples with integrated alumina are inherently more structurally stable. This result indicates that the increased stability of the hybrid Al₂O₃-CH₃NH₃PbI₃ perovskite may not arise from less superoxide generation from the ca. 8 μm thick hybrid stack. The concomitant increase in superoxide generation alongside the increased structural stability of the hybrid Al₂O₃-CH₃NH₃PbI₃ can be rationalized by looking at recent work by Pont et al. [22], which stipulates that the reason superoxide does not degrade their more stable CH₃NH₃PbBr₃ films is due to an increased thermodynamic stability of the bromide crystal structure, compared to CH₃NH₃PbI₃. Hence, this could suggest increased thermodynamic stability of the hybrid Al₂O₃-CH₃NH₃PbI₃ film over the neat CH₃NH₃PbI₃ one. Further support for this arises from studies of the thermal stability of perovskite with differing deposition techniques [23], which confirms subtle differences in the crystal phase depending on the method of deposition used.

![Graph showing superoxide production versus time for CH₃NH₃PbI₃ samples with varying PbI₂:CH₃NH₃I ratios of 1:1, 0.9:1 1:0.9 and hybrid Al₂O₃-perovskite (PbI₂: CH₃NH₃I ratio of 1:1).](image)

**Figure 5.** Superoxide production versus time for CH₃NH₃PbI₃ samples with varying PbI₂:CH₃NH₃I ratios of 1:1, 0.9:1 1:0.9 and hybrid Al₂O₃-perovskite (PbI₂: CH₃NH₃I ratio of 1:1).

### 3.3. Thermal Analysis

Thermal analysis was carried out on perovskite samples with varying PbI₂:CH₃NH₃I ratios to simulate iodine deficiency or excess. The thermal gravimetric analysis (TGA) data (Figure 6) show a single weight loss event for the organic component along with a sharp endotherm in the DSC data for material sublimation. In contrast, the metal halide gives a broad weight loss in line with thermal degradation with the weight loss slowing as the temperature rises which reflects the formation of decomposition products which degrade more slowly [24]. To avoid any overestimation of sublimation or degradation temperature which might arise from a fast heating rate, a 10 °C min⁻¹ ramp rate was used for all samples.

Figure 6 shows that the DMF-processed CH₃NH₃PbI₃ shows an initial weight loss of nearly 60% up to ca. 75 °C, which is ascribed to solvent loss followed by initiation of the organic cation breakdown at ca. 190 °C. By comparison, a sample of CH₃NH₃PbI₃ produced by solvent-free milling of CH₃NH₃I and PbI₂ shows no solvent loss and a slight increase in temperature stability, with initiation of organic cation breakdown shifted to ca. 210 °C along with a further shoulder at ca. 280 °C. Hybrid Al₂O₃-CH₃NH₃PbI₃ perovskite shows a very similar profile to this with organic cation breakdown at 210 °C along but with a further stabilisation of the 280 °C feature. Figure 6b shows heat flow signal versus temperature for solvent-free milled CH₃NH₃PbI₃ which has been milled either with or without Al₂O₃. Looking first at the endotherm at ca. 45 °C, which is ascribed to the tetragonal to cubic phase transition for CH₃NH₃PbI₃, the data show a very slightly earlier onset (45 °C versus 48 °C) and lower enthalpy (4.6 J g⁻¹ versus 16.1 J g⁻¹) for the hybrid Al₂O₃-CH₃NH₃PbI₃ perovskite compared to the CH₃NH₃PbI₃ sample.
These trends are also observed for the endothermic peaks at ca. 145 °C and 237 °C. These lower heat flow data for the hybrid Al₂O₃-CH₃NH₃PbI₃ perovskite samples presumably reflect the fact that these endothermic signals arise from CH₃NH₃PbI₃ and there is less of this perovskite phase in the hybrid Al₂O₃-CH₃NH₃PbI₃ material.

3.4. Raman Spectroscopy

The Raman spectrum (Figure 7) of PbI₂-coated alumina particles show peaks at 63 and 88 cm⁻¹ (versus 62 and 94 cm⁻¹ for the DMF solution-processed perovskite). These peaks have been assigned to bending and stretching modes of the Pb–I bond (and are diagnostic modes of the inorganic cage) in line with the Raman data interpretation of perovskite species by Quarti et al. [25]. The small peak shifts are in line with previous reports for perovskite adsorption to nanoparticles [26]. The more intense peak at 159 cm⁻¹ is near to the attributed vibration for the organic cations (ca. 154 cm⁻¹). After addition of methyl ammonium iodide to the PbI₂-coated alumina nanoparticles, the relative wavenumbers reduce to 71, 84 and 103 cm⁻¹, the disappearance of the vibrational mode at 159 cm⁻¹ possibly hints at the absence of any excess organic cations, and again, this hints at improved stability. Considering the interaction between the perovskite and Al₂O₃ phases, it is interesting to consider that adding the Al₂O₃ nanoparticles directly with perovskite precursors and suspending them in the terpineol solvent is similar to what occurs during spin coating. For example, during spin coating, the poor solubility of PbI₂ in the precursor solution causes PbI₂ crystals to precipitate first, forming an inorganic framework. This framework then
reacts with the organic cation (CH$_3$NH$_3$I) to form CH$_3$NH$_3$PbI$_3$ crystals. Hence, we believe that perovskite formation in both the spin coating and hybrid Al$_2$O$_3$-perovskite ink are limited by the rate of PbI$_2$ crystallization. However, we believe that it is possible to overcome this limitation in the hybrid Al$_2$O$_3$-perovskite ink because this is synthesised by ball milling the Al$_2$O$_3$ with PbI$_2$ followed by the addition of the organic cation.

**Figure 7.** Raman spectra of (a) the milled Al$_2$O$_3$-PbI$_2$ sample showing signals from two distinct regions in the sample and (b) hybrid Al$_2$O$_3$-CH$_3$NH$_3$PbI$_3$ perovskite.

### 3.5. Routine and Ultra-Fast (Synchrotron) X-ray Crystallography

Routine powder XRD of hybrid Al$_2$O$_3$-CH$_3$NH$_3$PbI$_3$ perovskite material shows the presence of CH$_3$NH$_3$PbI$_3$ and Al$_2$O$_3$ (Figure 8) along with small amounts of precursor starting material (PbI$_2$ and CH$_3$NH$_3$I). This is in line with previous reports for organolead perovskites made this way [9,16]. Whilst these data are qualitative rather than quantitative, the peak intensities in Figure 8 do show that there is more perovskite present compared to Al$_2$O$_3$. This is expected because there is ca. 13% Al$_2$O$_3$ wt/wt loading in these samples. Whilst this equates to a similar molar ratio of Al$_2$O$_3$-CH$_3$NH$_3$PbI$_3$ (0.127 moles:0.140 moles), the greater X-ray scattering power of Pb and I will enhance the peak intensities of the perovskite phase. The presence of Pb, C, Al and O within the mesoporous Al$_2$O$_3$-CH$_3$NH$_3$PbI$_3$ films has also previously been confirmed by cross-sectional EDX mapping of samples produced by FIB-SEM [9].

Ultrafast X-ray powder diffraction data has been used to monitor the humidity susceptibility of the hybrid Al$_2$O$_3$-perovskites compared to solution-processed materials. Previous work on solvent-processed perovskites has shown that, when exposed to humidity, new diffraction peaks due to the onset of hydrated perovskite (e.g., CH$_3$NH$_3$PbI$_3$•H$_2$O) at ~8.6° and 10.5° i.e., d spacings of 1.493 and 1.224 nm (110), respectively [27]. This is in line with reports that intercalation of water molecules into the crystal structure induces rearrangement which separates the [Pbl$_6$]$^{4-}$ octahedra from a three-dimensional (3D) network of octahedra to one-dimensional (1D) double chains for the monohydrated CH$_3$NH$_3$PbI$_3$•H$_2$O and finally into a zero-dimensional (0D) framework of isolated octahedra in the dihydrate (CH$_3$NH$_3$PbI$_3$•2H$_2$O). In this context, it is also known that solution-processed perovskites do retain residual processing solvent within the crystal lattice [28]. This residual solvent is likely to exchange with water molecules during humidity exposure and increase the rate of degradation to the hydrated perovskite phases.

The ultra-fast XRD data (Figure 9) support these assertions by showing show that, for DMF-processed CH$_3$NH$_3$PbI$_3$, that the main peak for the PbI$_2$ degradation product can be seen after only 5 min exposure to high humidity. However, with the hybrid Al$_2$O$_3$-CH$_3$NH$_3$PbI$_3$, the PbI$_2$ degradation peak is not observed for over 100 min of high humidity exposure. The key difference here is that, because the hybrid Al$_2$O$_3$-CH$_3$NH$_3$PbI$_3$ is made by solid-state reaction, there is no residual solvent within the lattice. Instead, the pre-formed hybrid perovskite is suspended in terpineol for deposition and then sintered. So, in this case, because no solvent is present as solvent of crystallisation the sintering process
evaporates all the terpineol solvent. This has been studied by blade casting and sintering a terpineol-based hybrid perovskite suspension and then dissolving off the deposit for nuclear magnetic resonance (NMR) analysis (Appendix A, Figure A1). The data show no residual terpineol is present within the sintered hybrid perovskite. Hence, there is no residual solvent in the hybrid perovskite lattice for the water molecules to exchange with and so the rate of humidity-based degradation is significantly reduced by some 20× (i.e., 100 min versus 5 min).

**Figure 8.** X-ray powder diffraction data of hybrid Al₂O₃-CH₃NH₃PbI₃ perovskites showing selected, indexed peaks for CH₃NH₃PbI₃ phase. ● = key peaks from International Centre for Diffraction Data (ICDD) 01-075-1862 XRD pattern for Al₂O₃.

**Figure 9.** Time-resolved synchrotron X-ray scans processed using Fit2D software for (a) DMF solution-processed CH₃NH₃PbI₃ after 5 min and (b) hybrid Al₂O₃-CH₃NH₃PbI₃ after 60 min. Arrow = CH₃NH₃PbI₃ and * = PbI₂.

### 3.6. Device Stability Discussion

To explain the enhanced stability of the hybrid material, we propose enhanced sorption of the organic cation (CH₃NH₃⁺) to the Al₂O₃ nanoparticulate scaffold, which improves metal oxide–perovskite interfacial contact. Related adsorption properties of Al₂O₃ have been used extensively in the field of
catalytic converters, where heat is used to displace one of the surface-bound oxygen atoms on the Al2O3 support, leaving it vacant for further sorption [29] and oxidation/reduction [30,31]. It has further been shown that these surface states can be passivated by insertion of a complementary weak Lewis base [32] such as the CH3NH3+ cation used in these materials which would be expected to lower O2 or humidity susceptibility by limiting O2 or H2O ingress to the vulnerable perovskite phase. Related approaches to improve stability have included the use of [Li+@C60] bis(trifluoromethanesulfonylimide) (TFSI)-doped N2,N2,N2′,N2′,N7,N7,N7′,N7′-octakis(4-methoxyphenyl)-9,9′-spirobi[9H-fluorene]-2,2′,7,7′-tetramine (spiro-OMeTAD) [33] or spiro-OMeTAD-infiltrated carbon nanotubes [34] as the hole transporting layer to increase hydrophobicity. It is also known that transitional aluminas (for example, γ-Al2O3) have an appreciable Lewis acidity, and that coordinatively unsaturated aluminium ions play a role of Lewis acid sites on the alumina surface [35]. Furthermore, the surface charge of Al2O3 nanoparticles is dependent on their environment being positive at low pH values, zero at pH 8 and negative at higher pH values [36]. In the context of perovskite formation on a charged Al2O3 surface, this is likely to define which ions adsorb first during the nucleation stage (I− to a positively charged surface or the cations to a negatively charged surface).

4. Conclusions

We have shown that solid-state preparation of CH3NH3PbI3 perovskite directly onto Al2O3 in the absence of any solvent improves the stability of the resultant hybrid material in the presence of high humidity (80% RH) by 20× (i.e., 100 min versus 5 min). Whilst this is clearly a very substantial improvement, it should also be noted that this is for the most moisture-sensitive organolead halide perovskite studied under constant levels of high humidity. Thus, we would anticipate further enhancements in lifetime for other more stable perovskite phases, e.g., the partial substitution of non-lead ions such as Cl− or Br− for iodide or CH3NH3+ and/or mixed cation (formamidinium or caesium) perovskites [37]. Investigations into the reason for the stability enhancement from superoxide generation, Raman spectroscopy and thermogravimetric measurements show subtle differences between the solvent-processed CH3NH3PbI3 and the hybrid Al2O3-CH3NH3PbI3. However, the clearest difference between these materials is the residual solvent. For example, the DMF-processed perovskite material is known to contain residual solvent, whilst our data suggest that no terpineol is present in the hybrid Al2O3-CH3NH3PbI3. This absence of solvent appears to significantly retard moisture ingress into the perovskite phase, leading to substantial lifetime enhancement. In addition to this benefit, the production of terpineol-based hybrid Al2O3-CH3NH3PbI3 inks, combined with the range of compatible roll-to-roll printing technology options available (e.g., screen printing, slot die coating), could allow for a highly scalable, greener perovskite deposition using much lower toxicity solvents [38]. This also opens the possibility to manufacture perovskite solar cells under ambient conditions.

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Conflicts of Interest: The authors declare no conflict of interest.
Appendix A

Figure A1. NMR of sintered Al₂O₃-CH₃NH₃PbI₃ showing no peak for terpineol (suspension medium) or any residual solvent.

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