Improved recombinant expression and purification of functional plant Rubisco

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Improving the performance of the key photosynthetic enzyme Ribulose-1,5-bisphosphate carboxylase/oxygenase (Rubisco) by protein engineering is a critical strategy for increasing crop yields. The extensive chaperone requirement of plant Rubisco for folding and assembly has long been an impediment to this goal. Production of plant Rubisco in Escherichia coli requires the coexpression of the chloroplast chaperonin and four assembly factors. Here, we demonstrate that simultaneous expression of Rubisco and chaperones from a T7 promotor produces high levels of functional enzyme. Expressing the small subunit of Rubisco with a C-terminal hexahistidine-tag further improved assembly, resulting in a ~12-fold higher yield than the previously published procedure. The expression system described here provides a platform for the efficient production and engineering of plant Rubisco.

Keywords: assembly; folding; molecular chaperones; protein expression; Rubisco; Rubisco activase

Ribulose-1,5-bisphosphate carboxylase/oxygenase (Rubisco), the key enzyme of the Calvin-Benson-Bassham cycle of photosynthesis, is responsible for the entry of atmospheric carbon dioxide (CO₂) into the biosphere by catalyzing the carboxylation of its five carbon sugar substrate ribulose-1,5-bisphosphate (RuBP). Plant Rubisco has a low catalytic rate (~2–5 CO₂ s⁻¹ per active site) and thus chloroplasts produce vast amounts of Rubisco, making up to 50% of the total leaf protein and reaching concentrations exceeding 200 mg·mL⁻¹ [1–3]. Moreover, the specificity of Rubisco for CO₂ versus O₂ is limited, resulting in energetically wasteful oxygenation of RuBP, a process known as photorespiration [4]. Rubisco is a hexadecameric complex of ~530 kDa consisting of eight large (RbcL, ~53 kDa) and eight small (RbcS, 13 kDa) subunits. The RbcL subunit requires the chloroplast chaperonin (Cpn60) and its cofactors (Cpn20/Cpn10) for folding [2], but remains unstable and aggregation-prone prior to assembly with RbcS [5] (Fig. 1). As shown recently, assembly of the Rubisco holoenzyme (RbcL₈S₈) from Arabidopsis thaliana upon recombinant expression in Escherichia coli requires four auxiliary factors [5] (Fig. 1): Rubisco accumulation factor 1 (Raf1) [6,7]; Rubisco accumulation factor 2 (Raf2) [8–10]; Bundle sheath defective-2 (BSD2) [5,11]; and RbcX [12–15].

Modifications to plant Rubisco or heterologous expression of alternative isoforms is central to improving photosynthesis [16,17]. Reduction of

Abbreviations
Amp, ampicillin; BSD2, bundle sheath defective protein 2; Cam, chloramphenicol; Cpn, chloroplast chaperonin; ECM, enzyme-CO₂-magnesium; El, enzyme inhibited; GAPDH, glyceraldehyde-3-phosphate dehydrogenase; GPDH, glycerol 3-phosphate dehydrogenase; Kan, kanamycin; NADH, nicotinamide adenine dinucleotide (reduced form); PGK, phosphoglycerate kinase; Raf, Rubisco accumulation factor; RbcL, Rubisco large subunit; RbcS, Rubisco small subunit; Rca, Rubisco activase; RuBP, ribulose-1,5-bisphosphate; SEC, size-exclusion chromatography; Spec, spectinomycin; TIM, triose phosphate isomerase.
Rubisco oxygenation activity can offer a large improvement to photosynthetic output [18] and improved carboxylation rates are predicted to provide similar enhancements [19]. Mutagenesis and engineering of Rubisco in plants is time-consuming and labor-intensive, with deleterious mutations resulting in crippled plants which can only grow in tissue culture [20–22]. Green algae, capable of heterotrophic growth, provide an alternative host for the analysis of plant Rubisco mutants. However, the incompatibility of assembly chaperones and low transformation efficiency limit the usefulness of this approach for high throughput screening in directed evolution [16]. Recombinant expression in a bacterial host would therefore greatly facilitate efforts at engineering plant Rubisco.

Functional bacterial expression of A. thaliana Rubisco was recently achieved using a sequential expression strategy where the chloroplast chaperonin and the four specific assembly chaperones were pre-expressed, followed by Rubisco induction [5]. This approach was designed to avoid overburdening the biosynthetic machinery. However, the yield of functional Rubisco was moderate. In this study, we present a simplified, highly efficient strategy to express and purify functional A. thaliana Rubisco from E. coli. The novel aspects of this strategy are the following: (a) Expression of Rubisco and all chaperones is simultaneously induced from isopropyl β-D-1-thiogalactopyranoside (IPTG) regulated plasmids. (b) RbcS is expressed with a C-terminal hexahistidine-tag which further improves assembly efficiency and facilitates purification of the holoenzyme.

Materials and methods

Plasmid construction

pET28-4trRbcLS

The rbcLS operon was amplified from the vector pBAD33-AtrRbcLS [5] using the primers 5GibAtL and 3GibAtS. The backbone of the pET28b vector was amplified from the commercially available expression vector pET28b using the primers pET28bopenFor and pET28bopenRev (Table S1). The rbcLS and pET28b fragments were ligated using NEB Gibson Assembly® master mix (NEB), as per manufacturer’s instructions, to generate the plasmid pET28-AtRbcLS.

4trRbcLSHis6

To introduce a C-terminal hexahistidine-tag (His6-tag) to rbcS3 and create the plasmid pET28-4trRbcLSHis6, the stop codon (TAA) at the end of the rbcS3 coding sequence was replaced by an alanine codon (GCA) by site-directed mutagenesis (QuikChange site-directed mutagenesis kit; Agilent Technologies, Santa Clara, CA, USA) using the rbcS3-his-fwd and rbcS3-his-rev primers (Table S1), effectively fusing the coding sequence of rbcS3 to the His6-tag of the pET28b vector, resulting in the insertion of the amino-acid sequence ALEHBBBBBB at the C terminus of the RbcS protein.

pET28-Ub-4trRcaβ

The A. thaliana Rubisco activase (β isoform) (4trRcaβ) was cloned into the pHUE plasmid, which contains a N-terminal, cleavable fusion with His6-ubiquitin [23]. The His6-
ubiquitin AtRcαβ was cloned into a pET28b vector between NcoI and XhoI restriction sites to generate the pET28-Ub-AtRcαβ plasmid.

**Protein expression**

*Escherichia coli* were grown using Luria-Bertani (LB) broth or LB agar containing the following antibiotic concentrations when required: 100 μg·mL⁻¹ ampicillin (Amp), 32 μg·mL⁻¹ chloramphenicol (Cam), 100 μg·mL⁻¹ spectinomycin (Spec), and/or 30 μg·mL⁻¹ kanamycin (Kan). The *E. coli* strain BL21 Star™ (DE3) (Thermo Fisher Scientific Inc., Waltham, MA, USA), designed to improve mRNA stability [24], was used for new bacterial cell line constructions. This strategy was used to improve Rubisco yield consistency between experiments. As shown previously, each open reading frame (ORF) requires its own ribosome-binding site for successful plant Rubisco assembly in *E. coli* [5] (Fig. 2). Plasmid pET11a-AtC60αβ/C20 was transformed into electrocompetent BL21 Star™ (DE3) cells which were recovered and plated to LB agar containing Amp prior to growth at 37 °C. These cells were then prepared as electrocompetent and transformed with plasmid pDUE-T-R1/R2/RX/B2 and recovered on LB agar containing Amp and Spec. Again electrocompetent cells were prepared and transformed with either plasmid pET28b or pET28-AtRbcLS or pET28-AtRbcLSHis6 and recovered on LB agar containing Amp, Spec, and Kan. The strain expressing *A. thaliana* Rubisco under arabinose induction was generated by transforming the electrocompetent cells containing plasmids pET11a-AtC60αβ/C20 and pDUE-T-R1/R2/RX/B2 (Fig. 2A). Kan, kanamycin.

Fig. 2. (A) Operon organization of plasmids used in the sequential expression of auxiliary factors and Rubisco from *Arabidopsis thaliana* by induction with IPTG and arabinose [5]. Plasmid pBAD33-AtRbcLS for the expression of *A. thaliana* RbcL and RbcS; plasmid pET11a-AtC60αβ/C20 expressing the chloroplast chaperonin subunits Cpn60α, Cpn60β, and the chaperonin cofactor Cpn20; plasmid pDUE-T-R1/R2/RX/B2 expressing the Rubisco assembly chaperones Raf1.2, Raf2, RbcX and BSD2. Cam, chloramphenicol; Amp, ampicillin; Spec, spectinomycin; RBS, ribosome-binding site. (B) Plasmids pET28-AtRbcLS and pET28-AtRbcLSHis6 for the simultaneous expression by IPTG induction of *A. thaliana* RbcL/RbcS (without or with a C-terminal His6-tag on RbcS, respectively) and plasmids pET11a-AtC60αβ/C20 and pDUE-T-R1/R2/RX/B2 (Fig. 2A). Kan, kanamycin.
sequentially, E. coli cells harboring the plasmid pBAD33-
At/RbcLS and the pET28b-based chaperone expression
plasmids were first induced with IPTG for 4 h, followed by
centrifugation at 4000 g at 4 °C in 50 mL falcon tubes.
The supernatant was discarded and the cell pellet resus-
pended in fresh 50 mL LB media containing antibiotics and
0.4% (w/v) l-arabinose and incubated at 23 °C,
150 r.p.m., for ~16 h for expression of Rubisco [5]. About
40 mL of the culture was pelleted as described above and
either processed immediately or flash-frozen in liquid nitro-
gen and stored at −20 °C.

The β isoform of Rubisco activase from A. thaliana
(AtRcaβ) was expressed in E. coli BL21 cells transformed
with pET28-Ub-AtRcaβ and plasmid pETEL/ES for overex-
pression of GroEL/ES chaperonin [5] in presence of
0.3 mM IPTG for 10 h.

**Protein purification**

**Purification of Rubisco from A. thaliana leaves**

Arabidopsis thaliana leaves (60 g) were ground in the
presence of liquid nitrogen. The resulting fine powder was
suspended in extraction buffer (30 mM Tris pH 7.9, 4 mM
EDTA, 5 mM DTT, 1 mM PMSF, 10% glycerol), filtered
and centrifuged (57 000 g, 30 min, 4 °C, TI45 rotor;
Beckman Coulter, Brea, CA, USA). The clarified lysate
was loaded on a self-cast DEAE column equilibrated with
buffer (30 mM Tris pH 7.9, 4 mM EDTA, 1 mM DTT),
and the bound proteins were eluted by a salt gradient of
NaCl (0–3M). Fractions containing Rubisco were
pooled and loaded on a HiPrep 26/60 Sephacryl S-300 HR
toethanol for 3 h to remove the ubiquitin tag and loaded on
a HiPrep 26/60 Sephacryl S-300 HR column equilibrated
with SEC buffer. Fractions containing AtRcaβ were pooled,
concentrated, and stored as above.

All purified protein were quantified by absorbance at
280 nm using a NanoDrop 1000 spectrophotometer
(Thermo Fisher Scientific) using extinction coefficients of
103 250 M−1cm−1 for AtRbcLS (MW 73 153.2 Da) and
AtRbcLSHis6 (MW 74 289.4 Da), and 36 270 M−1cm−1 for
AtRcaβ (43 308 Da).

**Purification of recombinant Rubisco activase**
The β isoform of Rubisco activase from A. thaliana (AtR-
cαβ) was purified from E. coli BL21 DE3(Star) cells trans-
formed with plasmid pET28-Ub-AtRcaβ and plasmid
pETEL/ES and expressed in LB medium. E. coli cells were
resuspended in extraction buffer (30 mM Tris pH 7.9,
150 mM NaCl, 10 mM imidazole, 0.5 g L−1 lysozyme,
5 U mL−1 Benzonase, 5% glycerol), disrupted by sonication
and centrifuged (70 000 g, 30 min, 4 °C, TI45 rotor;
Beckman Coulter). The clarified lysate was then loaded on a Ni-
NTA column (HisTrap 5 mL; GE Healthcare) equilibrated with
NTA buffer, and bound proteins were eluted using an imidazole
gradient of 10–30 mM. Fractions containing Rubisco activase were pooled,
treated by the deubiquitinase enzyme Usp2 (0.5 mg) [23] in presence of 0.05% β-mercap-
toethanol for 3 h to remove the ubiquitin tag and loaded on
a HiPrep 26/60 Sephacryl S-300 HR column equilibrated
with SEC buffer. Fractions containing AtRcaβ were pooled,
concentrated, and stored as above.

All purified protein were quantified by absorbance at
280 nm using a NanoDrop 1000 spectrophotometer
(Thermo Fisher Scientific) using extinction coefficients of
103 250 M−1cm−1 for AtRbcLS (MW 73 153.2 Da) and
AtRbcLSHis6 (MW 74 289.4 Da), and 36 270 M−1cm−1 for
AtRcaβ (43 308 Da).

**Cell fractionation and immunoblotting**

Bacterial pellets were resuspended in Rubisco extraction buf-
fer consisting of 50 mM Tris-HCl pH 8.0, 10 mM MgCl2,
1 mM EDTA, 30 mM NaHCO3, Complete™ protease inhibi-
tor cocktail (Roche, Basel, Switzerland), 7.5 U mL−1 Serra-
tia marcescens nuclease (MPIB core facility), 1 mg mL−1
lysozyme) and incubated on ice for 30 min. Cells were lysed
by sonication using a Sonifier 250 (Branson Ultrasonics,
Danbury, CT, USA) over a 5-min duration with intensity
setting 3 at 0.3 s sonic bursts. A sample of the resulting su-
lotion was taken as the ‘total lysate’ protein fraction and the
soluble protein fraction was obtained by centrifugation at
16 000 g for 10 min at 4 °C. The protein amount in the sol-
uble fraction was quantified by Bradford assay in UV flat
bottom 96 well Microtitre plates (Thermo Fisher Scientific).
Soluble protein fraction was diluted 100-fold in deionized
water and diluted in triplicate wells at a 10 : 140 L
ratio with deionized water. An equivalent volume of Coomassie
plus™ protein assay reagent (Thermo Fisher Scientific) was
added to each well and after 5 min absorption at 595 nm
was measured using the Apollo 11 LB 913 microplate reader
(Berthold Technologies, Bad Wildbad, Germany). Protein
amount was determined relative to the BSA protein
standardized curve in each plate, containing 0–2.25 μg gradient of high-quality Pierce™ BSA (Thermo Fisher Scientific).

Soluble protein was diluted with 4x native-PAGE loading buffer (200 mM Tris-HCl, 0.4% bromophenol blue, 40% glycerol) and 20 μg of soluble protein lysate was loaded on Novex™ 4–12% Tris-Glycine Native-PAGE gradient mini gels ( thermo Fisher scientific) followed by separation at 150 V for 90 min at 4 °C in 1x native-PAGE running buffer (25 mM Tris-HCl pH 8.3, 190 mM glycine). For SDS/PAGE analysis, soluble protein was diluted with 4x SDS/PAGE loading buffer [200 mM Tris-HCl pH 6.8, 0.4% bromophenol blue, 40% (v/v) glycerol, 8% (w/v) SDS] and 12 μg of soluble or total protein lysate was loaded on Novex™ 4–12% Bis-Tris NuPAGE gradient mini gels (Thermo Fisher scientific) followed by separation at 150 V for 90 min at 4 °C in 1x SDS/PAGE running buffer (50 mM MES pH 7.3, 50 mM Tris(hydroxymethyl)aminomethane, 0.1% (w/v) SDS, 1 mM EDTA).

Immunoblotting was performed using the semidry transfer method on in-house constructed transfer modules. Protein was transferred to a 0.45 μm Amersham™ Protran™ nitrocellulose blotting membrane (GE Healthcare) at 275 mA for 50 min. Membranes were blocked in 5% (w/v) skim milk powder in TBS buffer (50 mM Tris-HCl pH 7.5, 150 mM NaCl) for 1 h before probing with primary antibody for 45 min. Anti-Rubisco antibody (raised against Nicotiana tabacum Rubisco) was a kind gift from S. Whitney (Australian National University). Membranes were then washed thoroughly in TBS buffer before probing with anti-rabbit peroxidase conjugated IgG secondary antibody (Sigma-Aldrich, St. Louis, MO, USA) for 45 min in TBS buffer. Immunoblots were visualized using an ImageQuant LAS4000 mini (GE Healthcare) imager immediately after exposure to Immobilon™ Classicco western HRP substrate (Millipore, Burlington, MA, USA).

Rubisco carboxylation assay

Carboxylation assays were performed using purified Rubisco protein or soluble bacterial protein extract in 1.5 mL Eppendorf tubes. Each tube contained 108 μL of assay buffer (50 mM Tris-HCl pH 8.0, 10 mM MgCl2, 1 mM EDTA, 30 mM NaHCO3, 2 μL of 14C labeled bicarbonate (14C)-NaHCO3 and 20 μL of 5 mM β-ribulose-1,5-bisphosphate (RuBP, Sigma). The carboxylation assay at 25 °C was started by the addition of either 20 μL of soluble cell lysate or 20 μL of 62.5 nmol activated purified Rubisco, and stopped after 3 min by the addition of 50 μL of 50% (v/v) formic acid. Control reactions were in the absence of RuBP. Each assay set was accompanied by standard assays in quadruplicate. Standard assays were identical but contained 10-fold less RuBP (20 μL of 0.5 mM RuBP), were started with the addition of 1 mg of purified Rubisco from A. thaliana leaves, and were reacted for at least 30 min to completely convert the RuBP to product. Stopped reactions were dried in heat blocks at 98 °C until all solvent was removed. Reaction residues were dissolved in 500 μL of Milli-Q® H2O and mixed with 750 μL of Rotiszint® eco plus LCS-Universalcoctail (Carl Roth, Karlsruhe, Germany) before measurement in an Aloka accuflex LSC-8000 scintillation counter (Hitachi, Chiyoda, Tokyo, Japan). Total fixed CO2 can be determined per sample relative to the radioactivity of the standard assays which contained a known molar amount of RuBP. Rubisco in cell lysates was reactivated by the presence of NaHCO3 in the extraction buffer (50 mM Tris-HCl pH 8.0, 10 mM MgCl2, 1 mM EDTA, 30 mM NaHCO3). Complete™ protease inhibitor cocktail (Roche), 7.5 U·mL⁻¹ S. marcescens nuclease (MPiB core facility), 1 mg·mL⁻¹ lysozyme).

Reactivation of Inhibited Rubisco

Inhibition of Rubisco was achieved by incubation of Rubisco in inactivation buffer (20 mM Tricine pH 7.9, 150 mM NaCl, 0.2 mM EDTA, N2 sparged) and subsequent incubation with 2 mM RuBP to generate the RuBP-inhibited form (Ei), or 20 mM NaHCO3 and 20 mM MgCl2 to generate the activated Rubisco (ECM). Rubisco CO2 fixation was measured through the oxidation of NADH by a coupled enzymatic assay modified from Kubien et al. [25] and Tsai et al. [26]. Reactions were performed using Rubisco at a concentration of 0.375 μM active sites, corresponding to 0.047 μM Rubisco holoenzyme, and Rubisco activase (when indicated) at a concentration of 0.67 μM hexamer. Reactions were initiated by the addition of Rubisco (and Rubisco activase) to the reaction buffer (100 mM Tricine pH 8.0, 10 mM MgCl2, 10 mM NaHCO3, 5 mM DTT, 2 mM RuBP, 0.5 mM NADH, 2 mM ATP, 5 U GAPDH, 5 U PGK, 5 U TIM, 5 U GPDH, 5 U creatine kinase).

Results

Improved Rubisco yields upon IPTG induction

The previous study achieving expression of functional A. thaliana Rubisco involved the generation of three plasmids for sequential expression of chaperones and Rubisco [5] (Fig. 2A): The plasmid pBAD33-ArRbcLS for expression of RbcL and RbcS subunits of Rubisco under the control of the arabinose-regulated pBAD promoter (araC regulated); the plasmid pET11a-AtC600yβ/C20 to express the chloroplast Cpn60 subunits α and β [2], and cofactor Cpn20 under the IPTG-inducible T7 promoter; plasmid pDUET-AtR1/R2/RX/B2 for expression of Raf1, Raf2, RbcX, and BSD2, with each open reading frame (ORF) under control of the T7 promoter. Importantly, all ORFs are preceded by a ribosome-binding site (RBS) (Fig. 2A). Plasmids pET11a-AtC600yβ/C20 and pDUET-AtR1/
R2/RX/B2 were expressed for 3 h by induction with IPTG, followed by removal of IPTG and expression of Rubisco with arabinose for 18 h at 23°C [5]. While this strategy was successful, the discontinuous expression of the chaperones probably limited the yield of Rubisco. Indeed, transfer of the AtrbcLS operon to the pET28b vector (Fig. 2B) and simultaneous expression with the two chaperone plasmids (10 h at 23°C) greatly improved the production of assembled Rubisco detectable by native-PAGE, compared to sequential expression (Fig. 3A, lanes 1 and 3). Analysis of the carboxylation activity in equivalent amounts of E. coli lysate showed a ~6-fold increase in Rubisco activity (Fig. 3B, lanes 1 and 3).

In order to facilitate purification of the holoenzyme, we attached a hexahistidine-tag (His6-tag) to the C terminus of RbcS to generate the plasmid pET28-AtRbcLSHis6 (Fig. 2B). Interestingly, the expression of RbcSHis6 doubled the yield of Rubisco holoenzyme and the carboxylation activity compared to the nontagged RbcS (Fig. 3A,B, lanes 3 and 4) resulting in a yield ~12-fold higher than with arabinose induction of RbcL and RbcS (Fig. 3B, lanes 1 and 3).

Analysis of total E. coli lysate by SDS/PAGE showed that much higher levels of total and soluble RbcL and RbcS are produced under the T7 promoter, compared to arabinose induction (Fig. 4A,B, lanes 1 and 3). This is consistent with the 6-fold higher yield of active Rubisco (Fig. 3B, lanes 1 and 3). Interestingly, the soluble RbcS was further increased when expressed with a His6-tag (Fig. 4A,B, lanes 3 and 4). Thus, improved solubility of RbcSHis6 compared to the nontagged RbcS is responsible for the further ~2-fold increase in Rubisco production (Fig. 3B, lanes 3 and 4), resulting in a ~12-fold yield increase compared to the previously published procedure [5].

**Fig. 3.** Rubisco holoenzyme [AtRbcL5S6] content in Escherichia coli cell extracts. (A) Arabidopsis thaliana chaperones and RbcL/RbcS were expressed either sequentially, as described previously [5] (lane 1) or simultaneously (lanes 3 and 4) using the RbcL/RbcS plasmids indicated, with pET28b (lane 2) as empty vector control. RbcS was expressed either without (lane 3) or with C-terminal His6-tag (lane 4). Rubisco purified from A. thaliana leaves was used as standard (0.8 μg, lane 5). Soluble extracts of E. coli cells containing 20 μg of total protein were analyzed by native-PAGE followed by Coomassie staining (left panel) or anti-Rubisco immunoblotting (right panel). The position of AtRbcL5S6 holoenzyme is indicated. (B) Rubisco carboxylation activity in the cell lysates analyzed in (A). Activity is expressed as nmol CO2 fixed per minute in 1 mL of cell extract with a total protein concentration of 1 mg-mL−1. Error bars represent the SD of 8–18 measurements from n = 4 independent biological repeats.
Purification and activity of His-tagged Rubisco

Using the improved expression system with pET28-AtRbcLS\textsubscript{His6}, we purified the recombinant AtRbcL\textsubscript{S8}\textsubscript{S8} protein using a Ni-NTA affinity column (see Materials and methods) (Fig. 5A, lane 3 and Fig. S1). Free RbcS\textsubscript{His6} was removed by size-exclusion chromatography (Fig. 5A, lane 4 and Fig. S2). We obtained 75 mg of purified recombinant AtRbcL\textsubscript{S8}\textsubscript{S8} from a 6 L culture of \textit{E. coli}. The purity of the recombinant protein was comparable to that of Rubisco purified from \textit{A. thaliana} leaves based on SDS/PAGE and analysis by native-PAGE (Fig. 5B). The recombinant protein AtRbcL\textsubscript{S8}\textsubscript{S8} showed a carboxylation activity similar to the enzyme purified from \textit{A. thaliana} leaves (Fig. 5C), indicating that the tagged RbcS has no negative effect on Rubisco activity.

Inhibited recombinant Rubisco can be reactivated by Rubisco activase

Catalytic activity of Rubisco requires activation of the newly assembled protein by carboxylation at the active-site lysine by a nonsubstrate CO\textsubscript{2} molecule followed by binding of Mg\textsuperscript{2+}, a process called carboxylation [27]. Premature binding of the substrate, RuBP, to uncarbamylated Rubisco results in an inactive enzyme [28]. To activate the enzyme, the bound RuBP must be removed by Rubisco activase, an ATPase associated with various cellular activities (AAA+) protein, in an ATP-dependent reaction [19,29–31]. Although the C-terminal His6-tag on RbcS did not impede the assembly and the carboxylation activity of the recombinant Rubisco, we next investigated whether the His6-tag interferes with the recognition and subsequent reactivation of the inhibited enzyme by \textit{A. thaliana} Rubisco activase \textbeta\textsubscript{-isoform} (AtRca\textbeta) [32–35]. The uncarbamylated AtRbcL\textsubscript{S8}\textsubscript{His6}, like the leaf synthesized AtRbcL\textsubscript{S8}\textsubscript{His6}, could be inhibited by RuBP (EI), showing essentially no CO\textsubscript{2} fixation as a function of time (Fig. 6A,B). Both RuBP-inhibited Rubisco enzymes were efficiently reactivated by AtRca\textbeta in presence of ATP, reaching similar activities as the carbamylated enzymes (ECM) (Fig. 6A,B). These findings indicate that the C-terminal His6-tag on RbcS does not impede the recognition and remodeling of Rubisco by its cognate Rca.

Discussion

We have shown here that production of plant Rubisco in \textit{E. coli} is best achieved using high induction and/or high copy number vectors for RbcL and RbcS.
expression. Simultaneous rather than sequential expression of chaperones and Rubisco allows for efficient folding and assembly of the plant Rubisco. An important additional improvement in Rubisco yield was achieved by attaching a C-terminal hexahistidine-tag to RbcS. This resulted in stabilization of RbcS in a soluble state competent for assembly. In the previously published expression scheme, expression of RbcS was apparently limiting for Rubisco holoenzyme formation, which resulted in the accumulation of the penultimate assembly intermediate of RbcL with bound chaperone BSD2 \(\text{RbcL}_8\text{BSD2}_8\) [5]. Displacement of BSD2 by RbcS completes holoenzyme formation [5,36]. Apparently, the higher levels of RbcS achieved with the tagged protein increased the efficiency of this process, and avoided the accumulation of the BSD2 assembly intermediate observed with the sequential expression scheme [5]. The limited stability and hence solubility of unassembled RbcS above a concentration of ~2 mg·mL\(^{-1}\) [13] may suggest a specific chaperone requirement. Indeed, RbcS folds following import into chloroplasts in a reaction involving the organellar Hsp70 chaperone system [37,38]. Thus, additional overexpression of Hsp70 system in \(E.\ coli\) may further improve solubility. The C-terminal His6-tag on RbcS also facilitated the purification of recombinant Rubisco holoenzyme. Importantly, the tagged Rubisco was fully functional and the RuBP-inhibited enzyme was efficiently recognized by the AAA+ protein Rubisco activase.

The improved expression method as well as the facile and efficient purification protocol described here provides a versatile platform for studies involving functional and structural characterization of mutations of higher plant Rubisco. As the pET28 and pET11a plasmids (for expression of Rubisco and chaperonins, respectively) share the pBR322 origin of replication, the long-term coexistence of these plasmids may result

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**Fig. 5.** Purification and characterization of recombinant \(\text{AfRbcL}_8\text{S}_8\) Rubisco. (A) Purification of \(\text{AfRbcL}_8\text{S}_8\text{His}_6\). Total cell lysate, the pooled fractions upon elution from Ni-NTA (Ni-NTA pool) and the pooled fractions upon size-exclusion chromatography (S300 pool) were analyzed by SDS/PAGE (2 μg protein for each sample) and Coomassie staining. The positions of RbcL and RbcS\text{His}_6 are indicated. (B) SDS/PAGE comparing purified \(\text{AfRbcL}_8\text{S}_8\) from \(A.\ thaliana\) leaves (lane 1) and recombinant \(\text{AfRbcL}_8\text{S}_8\text{His}_6\) (lane 2) by SDS/PAGE (left panel) and native-PAGE (right panel). Two micrograms of protein was loaded. (C) Rubisco carboxylation activity of purified leaf \(\text{AfRbcL}_8\text{S}_8\) and recombinant \(\text{AfRbcL}_8\text{S}_8\text{His}_6\). Activity is expressed as nmol CO\(_2\) fixed per minute in 1 mL reactions containing 0.0625 mM purified RbcL\(_8\)S\(_8\). Error bars represent the SD of \(n = 6\) independent measurements.
in variation of copy number and thus fluctuations in expression levels [39]. Thus, applications sensitive to fluctuations of Rubisco expression, such as directed evolution screening [40,41] or metabolic engineering [42–44], may require the use of compatible plasmids.

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Author contributions

RHW and GT-P performed the experiments. RHW, GT-P, FUH, and MH-H designed the experiments, analyzed the data, and wrote the manuscript.

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**Supporting information**

Additional supporting information may be found online in the Supporting Information section at the end of the article.

**Fig. S1.** Purification of *ArbcL*S8*His*6 by Ni-NTA affinity chromatography.

**Fig. S2.** Size-exclusion chromatography of pooled fractions of *ArbcL*S8*His*6 obtained by Ni-NTA affinity chromatography.

**Table S1.** List of primers used in this study.