Abstract

One of the most important classes of nutritional biomolecules is the oleaginous compounds group, which specially includes the oil-lipids, the carotenoids and the fatty acids. These biocompounds present a wide range of industrial applications because their ability to act as an energy source, antioxidants and metabolic agents for the human body. Therefore, the food industry, mainly focusing on food supplementation, is always searching for new sources of them. In this context, the present study evaluated the total lipids, carotenoids and fatty acids simultaneous production by the Rhodotorula mucilaginosa CCT3892 yeast, using residual sugarcane molasses as carbon source. The results obtained demonstrated that the cultivation of yeast in molasses medium (MC) produced the same content of total lipids and carotenoids (16.50% ± 0.68% and 0.053 ± 0.001 mg g⁻¹, respectively) as the obtained from a synthetic medium (SC) (15.36% ± 1.36% and 0.051 ± 0.001 mg g⁻¹ 0.005). Concerning the fatty acids biosynthesis, the MC cultivation generated the most interesting profile once it presented a greater content of oleic acid (74.05%), an unsaturated compound with high nutritional value. The cultivation carried out with the molasses and yeast extract supplementation (MYEC) did not provide an improvement in microbial oil production, what indicated that in this condition there was a predominance of others sorts of substrate metabolization by the yeast cells, as confirmed by the microbial kinetics study.

Keywords: Oil-lipids; Carotenoids; Fatty acids; Rhodotorula mucilaginosa; Sugarcane molasses; Simultaneous production.
Resumo
Uma das mais importantes classes de moléculas nutricionais é a dos compostos oleaginosos, a qual inclui especialmente os óleos-lipídeos, os carotenoides e os ácidos graxos. Esses compostos apresentam um vasto campo de aplicações industriais pela habilidade de atuarem como fonte de energia para o corpo humano, antioxidantes e agentes metabólicos. Sendo assim, a indústria de alimentos, focando principalmente na suplementação de alimentos, está sempre procurando novas fontes deles. Nesse contexto, o presente estudo avaliou a produção simultânea de lipídeos totais, carotenoides e ácidos graxos pela levedura *Rhodotorula mucilaginosa* CCT3892, utilizando melaço de cana-de-açúcar como fonte de carbono. Os resultados obtidos mostraram que o cultivo da levedura em meio contendo melaço (MC) produziu o mesmo teor de lipídeos totais e carotenoides (16,50% ± 0,68% e 0,053 ± 0,001 mg g⁻¹, respectivamente) quando comparado com o produzido em meio sintéticos (SC) (15,36% ± 1,36% e 0,051 ± 0,001 mg g⁻¹ 0,005). Sobre a síntese de ácidos graxos, o cultivo de MC gerou o perfil mais interessante, uma vez que este apresentou um conteúdo majoritário de ácido oleico (74,05%), um composto insaturado com alto valor nutricional. O cultivo conduzido com melaço e suplementação de extrato de levedura (MYEC) não mostrou aumento na produção microbiana de óleos, o que indica que nessa condição prevaleceram outras formas de metabolização do substrato pelas células da levedura, como foi confirmado pelo estudo da cinética microbiana.

Palavras-chave: Óleos-lipídeos; Carotenoides; Ácidos graxos; *Rhodotorula mucilaginosa*; Melaço de cana-de-açúcar; Produção simultânea.

1 Introduction

One of the most important nutritional biomolecules categories for the food industry is the lipo-compounds group. These molecules are known by their insolubility in water and other polar solvents. In the nature, there are several examples of them such as the greases, the oils, some vitamins, hormones and the non-proteins compounds of the biological membranes (Voet & Voet, 2013). From the biological point of view, the role played by the lipids is quite important since, besides their participation as energy source for biological systems, these biomolecules may act as enzymatic cofactors, electrons transporters, surfactants agents in the intestinal tract, intracellular messengers, pigments and antioxidants.

Carotenoids and fatty acids are others examples of lipo-molecules with industrial value (Nelson & Cox, 2014). Nowadays, there are a great number of products with these bio-substances in their compositions and some examples are: ice creams, vitamin complexes, industrial juices, candies and nutricosmetics (Mesquita et al., 2017).

In the industry, oil-lipids and carotenoids are obtained by extraction process using animal viscera or vegetables as raw materials. However, the extraction from vegetables is non-efficient due to the limitation associated with the climate dependence and soil specific requirements (Mata-Gómez et al., 2014). Moreover, the use of animals in industrial processes is not well seen by the new consumer profile, which is searching for products with no, or less, animal participation (Mouat & Prince, 2018).

Related to this topic, other alternative is the chemical synthesis, which has been criticized for the reagents toxicity and the formation of undesired by-products (Cheng & Yang, 2016).

Because of the problematic above mentioned, new researches are emerging and aiming to propose different pathways to obtain nutritional lipo-molecules. The bioprocesses using microbial cells as biocatalysts have been the most cited approach for this purpose (Garay et al., 2014). In this scenario, the yeasts from the *Rhodotorula* species have appeared with high prominence due to their capacity to produce carotenoids, oil-lipids and an extensive fatty acids profile by the metabolization of alternative substrates (Kanzy et al., 2015; Ribeiro et al., 2017; Silva et al., 2018).
Therefore, the objective of this study was to investigate the total lipids, carotenoids and fatty acids simultaneous production by the *Rhodotorula mucilaginosa* CCT3892 yeast. Additionally, residual sugarcane molasses was also evaluated as an alternative carbon source.

## 2 Material and methods

### 2.1 Sugarcane molasses

The residual sugarcane molasses was supplied by Usina Japungu Agroindustrial, a sugar and ethanol plant situated in Santa Rita, State of Paraíba, Brazil (6°59’17″S 35°01’24″W). The hydrolysis of molasses sucrose content was performed according to Banzatto et al. (2013), what was done before using it in the bioprocess.

### 2.2 Microorganism and maintenance

The microorganism used was the *Rhodotorula mucilaginosa* CCT3892 yeast, supplied by André Tosselo Foundation – Tropical Cultures Collection (Campinas/Brazil). According to specifications given by the foundation, the yeast is classified as safe and no dangerous for humans or the environment (Biosafety level I). The strain was stored on Y. M. A. medium (*Yeast Malt Agar*), which consisted of (g L⁻¹): glucose (40.0), yeast extract (3.0), malt extract (3.0), peptone (5.0) and agar (20.0).

### 2.3 Inoculum

The inoculum was prepared by the addition of 5 mL of sterile distilled water on a glass plat containing the yeast culture. The suspension was readily transferred to a 500 mL Erlenmeyer flask containing 200 mL of the medium described in the item 2.4. Afterwards, the system was placed in an orbital shaker (New Brunswick Scientific – C25K) at 30 °C and 200 rpm for 24 h. At last, 50 mL of the fermented liquid were centrifuged and the cell pellet formed was then resuspended in 5 mL of sterile distilled water. This last suspension was used to inoculate the bioprocesses. The initial inoculum concentration (≈10⁷ cells mL⁻¹) was measured using a Neubauer chamber.

### 2.4 Oil-compounds production by *Rhodotorula mucilaginosa* CCT3892

In this study, in order to evaluate the lipids, carotenoids and fatty acids simultaneous production by *Rhodotorula mucilaginosa* CCT389 in molasses, three processual conditions were formulated. The first was a synthetic medium (SC) as reported by Frengova et al. (1994), which was also used as a control and consisted of (g L⁻¹): glucose (40.0), KH₂PO₄ (8.0), MgSO₄.7H₂O (0.5) and yeast extract (3.0). The second condition (MC) was elaborated using only hydrolysate sugarcane molasses, diluted in a reducing sugar (RC) concentration of 40.0 g L⁻¹. Finally, the third process, was carried out with molasses at the same RC content as MC, but supplemented with 3.0 g L⁻¹ of yeast extract (MYEC). The experimental bioprocesses were realized in 250 mL Erlenmeyer flasks, containing 125 mL of each medium, for 120 h at 30 °C and 200 rpm. All the cultivations were performed in triplicate.
2.5 Analytical methods

2.5.1 Sugarcane molasses characterization

2.5.1.1 pH

Sugarcane molasses pH was determined according to Zenebon et al. (2008). Triplicates of a molasses dilution in distilled water, 1:10 (v/v), were prepared and their pH were measured using a pH meter (MS TECNOPON - LUCA 210).

2.5.1.2 Total proteins

The molasses total proteins quantification was realized in accordance with Bradford (1976). This methodology is based on the proteins and dyes affinity. The product obtained from this interaction has its absorbance (595 nm) recorded, using a spectrophotometer (ThermoSpectronic – GENESYS 10uv), and converted to proteins concentration (mg L⁻¹), with the support of a standard curve constructed using Albumin (Sigma-Aldrich). The analysis was carried out in triplicate.

2.5.1.3 Reducing sugars (glucose and fructose)

The molasses glucose and fructose contents, before and after the hydrolysis treatment, were quantified by High Performance Liquid Chromatography (HPLC) using an ACELA platform (Thermo Scientific) coupled with a Shim-Pack column (Shimadzu Co., Japan). The operation temperature was 65 °C and the mobile phase used was sulfuric acid (5 mM) at a 0.6 mL.min⁻¹ flow rate. The analysis was made in triplicate.

2.5.1.4 Reducing sugars quantification

To quantify the reducing sugars content in the sugarcane molasses, and its consumption along the bioprocesses, was used the 3,5-dinitrissalicilic method (Miller, 1959). The samples were all analyzed in triplicate.

2.5.2 Dry cell concentration

To measure the dry cell concentration, aliquots of 1 mL were taken from each replicate along the bioprocesses. Then, the samples were diluted in distilled water and their absorbances were recorded on a spectrophotometer (ThermoSpectronic – GENESYS 10uv) at 600 nm. The absorbances were converted to dry cell concentration (g L⁻¹) by a standard curve (Cardoso et al., 2016; Ribeiro et al., 2017). The analysis was also realized in triplicate.

2.5.3 Total lipids extraction and quantification

To extract and quantify the total lipids, Rhodotorula mucilaginosa dried cells obtained at 96 h of cultivation were treated according to Manirakiza et al. (2001). The results were expressed as lipids content per dry cell (%). This quantification was realized in triplicate.

2.5.4 Total carotenoids quantification

The total intracellular carotenoids were quantified by resuspending in chloroform the oil obtained in item 2.5.3 and measuring its absorbance (450 nm) on a spectrophotometer (ThermoSpectronic – GENESYS 10uv). The absorbance was converted to total carotenoids concentration using Equation 1 (Kanzy et al., 2015; Cheng & Yang, 2016).
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\[
[\text{Carotenoids}]_{\text{total}} = \frac{A \cdot V \cdot 10^4}{a \cdot m} \tag{1}
\]

In Equation 1, “[Carotenoids]_{\text{total}}” is the total carotenoids concentration (µg g\text{cell}^{-1}), “A” is the sample absorbance at 450 nm, “V” is the solvent volume used to dissolve the oil-compounds, “a” is the carotenoids molar absorptivity (2592) and “m” is the cell mass used in the extraction.

2.5.5 Fatty acids profile

The oils obtained were transesterified according to IUPAC 2.301 (International Union of Pure and Applied Chemistry, 1987) standard method. Then, the samples were characterized on a Gas Chromatograph (CG), coupled with a mass detector (Shimadzu – GCMS-QP2010, Japan) and equipped with a Durabound DB-23 column (30 cm × 0.25 mm × 0.25 µm). The operation temperature was 90 °C and helium was used as carrier gas at a 1.2 mL.min^{-1} flow rate.

2.6 Stoichiometric parameters for the substrate conversion into yeast cells, lipids and carotenoids

The stoichiometric parameters for the reducing sugars (S) conversion into microbial biomass, lipids and carotenoids were obtained according to Equations 2, 3 and 4, respectively.

\[
Y_{X/S} = \frac{X_f - X_0}{S_0 - S_f} \tag{2}
\]

\[
Y_{L/S} = \frac{L_f - L_0}{S_0 - S_f} \tag{3}
\]

\[
Y_{C/S} = \frac{C_f - C_0}{S_0 - S_f} \tag{4}
\]

The subscripts (f) and (0) denote the carotenoid concentration (C), the lipid concentration (L) or the cell concentration (X) at the final and initial bioprocess period, respectively.

2.7 Kinetics parameters

The obtention of the cell productivity (P_x), maximum specific growth rate (\(\mu_{\text{max}}\)) and the generation time (T_g) was realized as expressed in Equations 5, 6 and 7 (Colet et al., 2015).

\[
P_x = \frac{(X - X_0)}{\Delta t} \tag{5}
\]

\[
\ln(X) = \mu_{\text{max}} \cdot \Delta t + \ln(X_0) \tag{6}
\]

\[
T_g = \frac{\ln(2)}{\mu_{\text{max}}} \tag{7}
\]

The terms X and X_0 refer to final and initial cellular concentration and \(\Delta t\) is the time variation.

2.8 Statistical analysis

The statistical analysis was performed using the software EXCEL (Microsoft®). Data were all compared and evaluated by the Tukey test at a 95% confidence level. All data were shown as mean ± standard deviation.
3 Results and discussions

3.1 Sugarcane molasses characterization

The molasses characterization results (Table 1) confirm the residue application as alternative carbon source for microbial bioprocesses once it presented greater reducing sugars content. After the hydrolysis process, as expected, the glucose and fructose contents were increased and no growth inhibitors formation, such as hydroxymethylfurfural, was observed (Lima et al., 2013).

Table 1. Sugarcane molasses characterization.

|                          | Molasses            | Molasses after inversion |
|--------------------------|---------------------|--------------------------|
| pH                       | 6.49                | ND                       |
| Reducing sugars (g L⁻¹)  | 116.65 ± 2.62       | 255.30 ± 1.45            |
| Reducing sugars (g g molasses⁻¹) | 11.65 ± 0.26        | 76.60 ± 0.44             |
| Glucose (g L⁻¹)          | 46.01 ± 0.74        | 145.23 ± 1.49            |
| Fructose (g L⁻¹)         | 43.83 ± 0.53        | 136.87 ± 8.05            |
| Total proteins (mg L⁻¹)  | 1.16 ± 0.02         | ND                       |

ND = Not determinate.

3.2 *Rhodotorula mucilaginosa* CCT3892 growth in sugarcane molasses

As shown in Figure 1, the SC cultivation achieved the greatest microbial cell concentration (16.42 ± 0.32 g L⁻¹) compared to MYEC (8.28 ± 0.03 g L⁻¹) and MC (7.15 ± 0.29 g L⁻¹). This result was already expected and matches with Maldonade et al. (2012) results, since the authors concluded, through an experimental design, that the MgSO₄·7H₂O and KH₂PO₄ concentrations are determining variables for the *Rhodotorula mucilaginosa* growth. In the MYEC and MC cultivations any of both nutrients were added.

![Figure 1. *Rhodotorula mucilaginosa* CCT3892 growth profiles obtained from the different cultivation conditions. Note: SC = synthetic medium; MC = molasses medium; and MYEC = molasses medium added yeast extract.](image)

About the same topic, Lian et al. (2013) made an evaluation about the use of non-hydrolysate levoglucosans as carbon source for the *Rhodotorula glutinis* growth and obtained, from their best condition, a microbial cell concentration of 6.8 g L⁻¹, what is really close to the obtained from the MC condition. Silva et al. (2018), using the same strain as the present research, obtained 6.95 g L⁻¹ of dry cells in a process.
using a cassava wastewater dilution (70% v v\(^{-1}\)) as main substrate, reinforcing that the carbon source is a key parameter for this singular bioprocess.

Also through an experimental design, Banzatto et al. (2013) obtained an optimum dry biomass concentration (14.87 g L\(^{-1}\)) using sugarcane molasses supplemented with a commercial nutrient named Nitrofosfo KL. The same behavior in relation to the presence of a nitrogen source was observed between the MYEC and MC cultivations, where a yeast extract supplementation (3.0 g L\(^{-1}\)) increased the microbial biomass content by 15.80%.

About the substrate consumption (Figure 2), and its conversion to microbial biomass (Figure 3), it was verified that SC cultivation presented the higher conversion factor (0.512 ± 0.15 g g\(^{-1}\)) compared to MC (0.234 ± 0.019 g g\(^{-1}\)) and MYEC (0.232 ± 0.002 g g\(^{-1}\)). These results indicate that a higher glucose presence in the cultivation medium induces the yeast metabolism to cell production instead of others metabolic activities. The experimental findings reported by Gong et al. (2019) confirm the same observation of this paper, since their results showed a cell concentration reduction of 31.48%, for a *Rhodotorula glutinis* strain, when the carbon source was switched from glucose (40 g L\(^{-1}\)) to fructose (40 g L\(^{-1}\)).

**Figure 2.** *Rhodotorula mucilaginosa* CCT3892 reducing sugar consumption profiles obtained from the evaluated conditions. Note: SC = synthetic medium; MC = molasses medium; and MYEC = molasses medium added yeast extract.

**Figure 3.** Stoichiometric parameters for the substrate conversion into cell (Y\(_{X/S}\)), lipids (Y\(_{L/S}\)) and carotenoids (Y\(_{C/S}\)). Different letter indicates different values at a 95% of confidence level, \(p < 0.05\) (Tukey test). Note: SC = synthetic medium; MC = molasses medium; and MYEC = molasses medium added yeast extract.
3.3 Oil-lipids, carotenoids and fatty acids production

The total lipids quantification (Figure 4) evidenced that both cultivations, SC and MC, presented the same oil-lipids percentage (15.36% ± 1.36% and 16.50% ± 0.68%, respectively). From this result, it is also possible to conclude that the reducing sugars consumption in MC was preferably destined for metabolites production than for cell growth.

In the MYEC, the yeast extract addition induced the other cellular activities instead of oil-compounds accumulation once the total lipids production obtained, 4.38% ± 0.75%, was nearly four times lower than in the other evaluated conditions.

Liu et al. (2015) showed that their best lipids percentage obtained was 36.4%, from a Rhodotorula glutinis cultivation using corn cob hydrolysate as carbon source at a carbon/nitrogen ratio (C/N) of 75. This C/N was six times larger than the used in this work and an exemplification of the C/N effect may also be noticed in the behavior that occurred between the MC and MYEC, where the decrease in the C/N induced to a mitigation in the total lipids accumulation. Besides that, Silva et al. (2018) obtained, using the same strain as this present study, a total lipids percentage of 13.33% using a cassava wastewater dilution (50% v/v) as substrate.

Reyna-Martínez et al. (2015) reported that their best lipid accumulation was about 20% from a Rhotodotorula mucilaginosa cultivation at a C/N of 12.5, what is close to the results reported in this paper.

The carotenoids concentration achieved (Figure 4) in the SC (0.051 ± 0.005 mg g⁻¹) was also reached in MC cultivation (0.053 ± 0.001 mg g⁻¹), what means that sugarcane molasses presents a chemical composition able to produce further the oil-dyes by the yeast metabolism. The MYEC produced only 0.032 ± 0.007 mg g⁻¹, about 40% less than the MC yield.

The volumetric concentration of total carotenoids obtained from the MC cultivation was 0.400 ± 0.001 mg L⁻¹. This result is close to the obtained by Schneider et al. (2013), 0.6 mg L⁻¹. The authors cultivated Rhodotorula glutinis using brewery effluent as main substrate and this comparison between both results reinforce the argument that sugarcane molasses is an applicable carbon source for this specific bioprocess. Figure 3 shows all the conversion factors of substrate into carotenoids (YC/S).

Based on the yeast kinetics behavior (Figure 5), it is easier to understand that the Rhodotorula metabolism presented different responses for each cultivation condition. In the SC, the yeast exponential phase of growth was between 3 and 24 h of process (Figure 1), in which we obtained a specific growth rate of 0.076 ± 0.02 h⁻¹.
and a correlate generation time of 9.07 ± 0.16 h. However, the MC (0.066 ± 0.01 h⁻¹ and 10.58 ± 1.02 h) and MYEC (0.10 ± 0.00 h⁻¹ and 6.91 ± 0.04 h) presented the same phase between 3 and 9 h of cultivation, which denotes that, in both alternative conditions, the cells took little advantage of the substrate for cellular reproduction and directly passed to the stationary phase, where secondary metabolites are preferably produced.

![Figure 5. Results obtained for the cellular productivity (Pₓ), maximum specific growth rate (µmax) and generation time (Tg) from the different evaluated conditions. Different letter indicates different values at a 95% of confidence level, p < 0.05 (Tukey test). Note: SC = synthetic medium; MC = molasses medium; and MYEC = molasses medium added yeast extract.](image)

About the different growth behaviors noticed in the experimental results, it is possible to reinforce that the SC was favorable to the yeast reproduction once the cellular productivity achieved in this cultivation (0.15 ± 0.01 g L⁻¹ h⁻¹) was statistically higher than the observed in the MC (0.057 ± 0.01 g L⁻¹ h⁻¹) and MYEC (0.071 ± 0.00 g L⁻¹ h⁻¹).

The fatty acids analysis (Table 2) reported that MC cultivation presented the most interesting profile once its majority product obtained was the oleic acid (74.05%), followed by margaric acid (11.54%) and stearic acid (9.64%). This result confirms the sugarcane molasses as a remarkable carbon source for this bioprocess, since its application mainly improves the production of unsaturated fatty acids, which are one of the most important nutritional compounds for human supply (Vannice & Rasmussen, 2014).

| Fatty acid          | SC (%) | MC (%) | MYEC (%) |
|---------------------|--------|--------|----------|
| Capric acid (C10:0) | 3.07   | -      | -        |
| Stearic acid (C18:0)| 16.19  | 9.64   | -        |
| Lauric acid (C12:0) | 6.47   | 0.67   | -        |
| Linolenic acid (C18:2n6c) | 17.82 | 3.17   | 17.83    |
| α-Linolenic acid (C18:3n3) | 19.37 | -      | -        |
| Myristic acid (C14:0)| 8.61   | 0.93   | 8.61     |
| Margaric acid (C17:0)| -     | 11.54  | 12.89    |
| Oleic acid (C18:1n9c) | 16.66 | 74.05  | 39.54    |
| Palmitic acid (C16:0) | 11.81  | -      | 11.81    |
| Pentadecanoic acid (C15:0) | -   | -      | 9.32     |
| **Total**          | 100    | 100    | 100      |

Note: SC = synthetic medium; MC = molasses medium; and MYEC = molasses medium added yeast extract.
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Khot & Ghosh (2017) studied Rhodotorula mucilaginosa IIPL32 oil-lipids production and obtained, from their best condition, an oleic acid amount of 40.41%, using sugarcane bagasse at a xylose concentration of 40 g L\(^{-1}\). Gientka et al. (2017) also obtained a predominant oleic acid production by Rhodotorula mucilaginosa and their best yield was 36.6%, which is lower than the result found in this study.

4 Conclusions

According to the prominent results presented in this paper, it is possible to conclude that the Rhodotorula mucilaginosa CCT3892 cultivation in sugarcane molasses is a great alternative for the oil-lipids, carotenoids and fatty acids bioproduction. The predominance of unsaturated fatty acids in the MC profile indicates that this bioprocess condition is an interesting pathway for obtaining oil-compounds. The C/N needs to be optimized to improve the yields and future studies will be conducted from this perspective.

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