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Abstract

We have implemented a cost-effective design for the readout electronics of both the anode wires and the cathode pads of large area proportional wire chambers for the HERA-B muon system based on the ASD-08 integrated circuit. To control and monitor the large number of readout channels, we have built a distributed control system based on Philips Semiconductors' IIC bus and microcontrollers. To date we have installed about 10800 channels of muon chambers and electronics. The average single channel noise occupancy is less than 10^{-5}, and the detectors have been operated with target interaction rates as high as 70 MHz.

I. INTRODUCTION

The HERA-B experiment at DESY is designed to observe and measure CP violation in B decays. Precise CP violation measurements will either provide an accurate determination of the values of the CKM matrix or will point to new physics beyond the Standard Model. In the HERA-B experiment, HERA's 820 GeV circulating proton beam interacts with a wire target placed in the beam’s halo. The proton-nucleus interactions copiously produce B events which must be culled from the large non-B background. This places great importance on triggering and event selection. For B decays, this means identification of non-prompt J/ψ decays and leptons with high transverse momentum. Hence, the muon detector plays a primary role in particle identification and triggering in the experiment.

The muon system is segmented into 4 large superlayers, which measure roughly 6 m × 8 m. The 4 superlayers are interleaved with iron-loaded concrete to screen out hadrons, and they are located in the region from about 16 m to 20 m downstream of the target. The system covers angles from about 10 mrad near the beam pipe up to maximum angles of 160 mrad vertically (in y) and of 220 mrad horizontally (in the bend plane or x-direction). The entire system consists of about 32000 channels of readout. Figure 1 shows a view of the entire muon system.

Three kinds of detectors make up the muon system: tube chambers, pad chambers, and pixel chambers. The tube and pad chambers are closed-cell proportional wire chambers. The cell dimensions are 14 × 12 mm². About 15000 anode wires and 8000 cathode pads in these chambers cover angles from about 50 mrad up to the maximum angles in x and y. The first two superlayers consist of tube chambers arranged into 3 stereo views. The wire angles are ±20° and 0° with respect to the vertical. Superlayers 3 and 4 consist of pad chambers arranged only into the 0° view. Each superlayer also has a pixel system that makes up about 9000 channels in the muon system. The pixel chambers cover the small angles from 10-50 mrad near the beam line.

The tube and pad chambers each have two layers of 16 anode wires of pitch 16 mm; one layer is offset by 1/2 cell from the other layer. The chamber width is 262 mm, and the lengths vary; a typical length is approximately 3 m. The anode wires are made of gold-plated tungsten of diameter 45 µm. Inside each pad chamber are two copper clad phenolic boards. Sixty
cathode pads (2 columns of 30) of approximate size $130 \times 100$ mm$^2$ are cut into the copper cladding of each phenolic board. The boards are mounted inside the pad chamber so that the pads in the two layers are aligned. Figure 2 shows superlayer 1, the first completed superlayer, before insertion into the muon absorber. For more information on the construction and geometry of the muon chambers, see references [1] and [2].

Figure 2: Muon Superlayer 1. This is a view of tube chambers mounted on the support frame before insertion into the muon absorber. The two halves of the frame are slightly separated. The ±20° stereo view chambers are visible. In the upper right corner, the control cards and low voltage bus bars are visible.

II. FRONT END ELECTRONICS

A. Choice of Front End Device

The HERA-B spectrometer contains several large systems requiring high gain, front-end amplifiers with discriminated (yes/no) readout. These systems are the large angle drift chamber tracking system (96000 channels), the muon detector (32000 channels), the detectors for the high transverse momentum trigger (26000 channels), and the ring imaging Cherenkov (RICH) detector (28000 channels). The large number of channels dictated the need for a cost effective solution that would be usable in all systems. All the detectors mentioned above, except for the RICH phototubes, employ gas avalanche techniques. The high bunch crossing rate at HERA-B (10 MHz) makes desirable the highest possible electronic gain in the front end amplifiers. This allows these detectors to operate at the lowest possible avalanche gain.

An attractive solution is the ASD-08 integrated circuit [3] developed for the straw tube drift chamber tracker for the Solenoid Detector Collaboration at the Superconducting Super Collider. In the muon tube chambers, for example, at nominal high voltage of 2.3 kV, a minimum ionizing particle produces an anode signal with a mean value of about 30 fC within the 7 ns shaping time of the ASD-08. Using a digital storage oscilloscope, this was determined by direct measurement of anode pulses from cosmic rays. This matches perfectly with the fC level thresholds which the ASD-08 allows. Packaged chips were produced in large quantities for HERA-B in 1997 for $2.34 per channel, not including testing. The wafers were fabricated by MAXIM Microelectronics (Beaverton, Oregon) and packaged by Hana Technologies (Hong Kong).

B. Anode Wire Front End Electronics

The front end electronics for reading out the anode wires are implemented on 32-channel, printed circuit boards (“tube cards”, for short). The size is roughly $200 \times 80$ mm$^2$. They are mounted in close proximity to the anode wire feedthroughs of the tube and pad chambers. Figure 3 shows one such card mounted on a tube chamber. Each anode wire is connected to the card via a short (approx. 6 cm), insulated wire. The wire is rated for 18 kV (from Reynolds Industries, Los Angeles, California). It is soldered to the feedthrough at one end and has a single pin connector at the card end. The wire is kept as short as possible to minimize electromagnetic pickup to the amplifier input.

Figure 3: The Tube Card Mounted on a Chamber. The flexible wires from the anodes to the ASD card input are visible. The signal, power, and high voltage cabling to the tube card and the walls of the rf shield box are also visible. The copper foil and the top cover to the rf shield are not installed.

A schematic diagram of the input stage from anode wire to ASD-08 appears in Figure 4. The high voltage distribution resistors (1 MΩ) are located on the same PCB as the ASD-08.
The ASD-08 has differential inputs; one is connected to an anode wire, and the other is connected to a parallel trace equal in length. Decoupling capacitors (0.1 \textmu F) are located near the ASD-08 package at the bias pins. Also, 10 \textmu F capacitors filter the bias voltages (-2.5 V and +2.5 V) near the ASD-08 package. The high voltage is provided via an HTC-50-1-1, miniature coaxial cable. This flexible cable has an outer diameter of 3.3 mm. An internal discharge shield allows operation up to 5 kV. The high voltage is blocked from the ASD-08 by a 220 pF ceramic, wire-lead capacitor rated at 6 kV (XICON Passive Components, Arlington, Texas). All other components are of the surface mount type. To protect against air discharges, the board is spray coated with a clear insulating varnish, Krylon 7001. A Schottky-barrier diode, type 1N6263, protects the ASD-08 if a discharge occurs in the chamber between the anode wire and ground. In this case, the capacitor discharge current will flow through the diode.

The design of the tube card includes a number of features to reduce electromagnetic pickup of noise and to increase the impedance of feedback paths. Input and output traces of the ASD-08 are sandwiched between ground and power planes of the circuit board. Overall, the printed circuit board has 5 layers. The ASD-08 has differential inputs; one is connected to an anode wire, and the other is connected to a parallel trace equal in length. This allows for differential cancellation of noise pickup along the input trace path. Decoupling capacitors (0.1 \textmu F) are located near the ASD-08 package at the bias pins. Also, 10 \textmu F capacitors filter the bias voltages (-2.5 V and +2.5 V) near the power input connector.

The ASD output drives long (up to 20 m), twisted-pair signal cables. The signal cables plug into a module termed the Front End Driver (FED) by HERA-B. It is a custom module built commercially for HERA-B by MSC (Stutensee, Germany). The FED pulls up the differential output lines of the ASD by terminating them through 62 \textOmega into +1.6 V. The FED latches the ASD data and holds it in a 128 event deep buffer while the pretrigger and the first level trigger decide whether the data is worthy of sending to the second level trigger.

The schematic for one such preamp channel appears in Figure 5. The input stage of the preamplifier circuit consists of a KT3109 transistor in common base configuration. This allows a small input impedance to the preamplifier circuit. The output stage consists of an ECL Line driver (MC10116 by Motorola). It drives long (~ 3 m) twist-and-flat cables from near the cathode pad to the input of the readout electronics located at the end of the chamber. The overall gain of the preamplifier is approximately 1.2 mV/\mu A. To reduce the number of readout channels, a pad from one phenolic board is OR’d with a pad from the other board. Figure 5 shows the OR-ing of the two pads.

The cathode pad front end card (“pad card”) is implemented as a 5-layer printed circuit board of dimensions 238 × 80 mm². Figure 6 shows the top and bottom sides of the pad card. The input portion of the pad card contains a termination and voltage divider network. The network terminates the cables and attenuates the large signal from the preamplifier into the range expected by the ASD. This allows us to use the ASD integrated circuit in this application. After this network, the inverting and noninverting outputs from the driving stage of the preamplifier feed into the A and B inputs, respectively, of the ASD-08.

### D. Test and Calibration Procedures

We receive untested ASD-08 chips from the manufacturer. Our first task is to test them before mounting them on boards. For this test, channel thresholds are set to 360 mV, and through a 1 pF capacitor, each channel receives an input pulse of approximately 8 fC of charge. The output from the ASD goes to a custom receiver module via twisted pair cables. The receiver module provides the pullup voltage to the ASD output lines, and it converts the ASD signals to NIM levels for observation on an oscilloscope. Under these conditions, a channel is “good” if it gives a pulse of 10–20 ns in width with few noise pulses. About 75% of the chips pass this initial test.
After assembly, each board undergoes a test and calibration of all 32 channels. We constructed a test stand to automate the process. The test stand consists of the apparatus shown in Figure 8. The basic idea of the test is to measure the efficiency of a channel as a function of 2 parameters, injected charge and threshold voltage. A test program on the PC controls a pulser (HP8165A) through an HPIB interface. The program varies the height of a rectangular pulse that the pulser injects into a passive, RC differentiator network; this varies the spike of charge injected into the ASD. Our custom receiver module converts the ASD output to ECL levels which go to a CAMAC-based scaler for counting.

Testing is done in two parts to avoid cross-talk between neighboring channels. For a given pulse height and threshold voltage, the pulser sends \(10^5\) pulses to the 16 odd channels on the ASD card. The efficiency is the number of pulses counted by the scaler divided by the \(10^5\) injected pulses. The test program scans the efficiency at 10 different pulse heights before changing the threshold. After the odd channels are tested, the operator manually switches the input pulse to the even channels so that they can be tested in the same way. Figure 9 shows the efficiency curves for a good channel of a pad ASD card.

The last step in the testing procedure is to extract the calibration curve from the efficiency data. The filled circles in Figure 9 are the data derived from the efficiency curves. They are the values of the threshold voltage for which the channel is 50% efficient at each value of the injected charge. The test program fits this data to the form:

\[
V_{th} = a + b \tanh(cQ)
\]

\(Q\) is the injected charge, and \(V_{th}\) is the threshold voltage at which the channel is 50% efficient; the dotted line shows the calibration curve. As a final step for each channel, the program saves the fit parameters \(a, b, c\) in an EEPROM located on the ASD card. This allows for setting the threshold in terms of a
charge threshold rather than a voltage threshold.

![Figure 9: Efficiency Curves (solid lines) and the Calibration Curve (dashed line) for One Channel of a Pad Card. The text (Section D) contains an explanation of the calibration curve.](image)

The final tests of the ASD cards are done after mounting them onto the chambers. The first test is simply to reduce the threshold enough so that the channel is on 100% of the time. The second test is to turn off the channel by increasing the threshold. This test relies on the highly nonlinear behavior of the threshold above threshold voltages of about 1.1-1.2 V. The charge input required for 50% efficiency increases dramatically for voltages above these values. The channel can easily be switched off by setting the threshold voltage high enough. Lastly, a working channel must have a noise level less than a few $\times 10^{-4}$ in the neighborhood of a threshold of 0.8 V (about 4 fC injected charge).

III. POWER DISTRIBUTION AND CONTROL SYSTEM

A. General Design Overview

With so many front end channels in the muon system, monitoring and controlling them is an important consideration in properly running the apparatus. Providing one threshold voltage per card (32 channels) would be easier than segmenting the threshold voltages further. However, the optimum threshold voltage varies with the ASD channel. The way to maintain the most uniform hit detection efficiency is to provide one threshold voltage per ASD channel. Furthermore, control of individual thresholds allows for setting patterns of on or off channels for trigger testing. Therefore, each front end electronics card contains one 8-channel digital-to-analog converter (DAC) per ASD-08 chip, for a total of 4 DACs per electronics card. To store default threshold values and the threshold calibration per channel, each front end electronics card also contains an EEPROM.

The front end cards (ASD cards) and all their control electronics form a hierarchy from a computer at the highest level to the front end cards at the lowest level, as evident from Figure 10. On the test bench, at the highest level is a PC running under the Windows OS. In the experiment, the highest level is a VME-based Cetia CPU Module, running under the Lynx OS. The computer communicates with a given network of microcontroller cards through a serial port connected to roughly 50 m of cable. Attached to each microcontroller card by cables of approximately 1-3 meters in length are up to 4 power distribution cards. Each power distribution card fans out low voltage power to a maximum of 4 front end cards and acts as a control gateway to them. Therefore, a single microcontroller card controls up to 16 front end cards. Because the muon system is so large, the microcontroller and power distribution cards are distributed along the support frame, near the front end electronics.

![Figure 10: The Hierarchy of the Control System.](image)

B. The Microcontroller Card

The intelligence in the control system is located in 2 places: near the front end cards and near the operator. The microcontroller card, Figure 11, is mounted on the frames near the front end electronics and acts as the local intelligence in the system. The kernel of the microcontroller card is the CMOS 80C652 8-bit microcontroller chip from Philips Semiconductors [4].

The microcontrollers can use either internal or external memory. We have configured them to run using both external program memory and external data memory. The external program memory consists of a 32K × 8-bit CMOS EPROM...
and-flat cable plugged into the microcontroller card, each PDC 
low voltage power supplied to the front end cards. Via a twist-
that the ADC continually samples its inputs. The EOC also 
conversion (EOC) on the ADC is tied to the start signal, so 
levels on the 
returns analog monitoring voltages for the current and voltage 
both the clock and the data lines of the I
2C bus. The microcontroller chip is interfaced to the bus via the bipolar 
2C bus expander chip (by Philips). In conjunction with a decoder, it multiplexes the I2C bus through one of 4 analog switches to one of the front end cards.

The second communication interface to the outside world 
is the I2C bus. The microcontroller chip has a built-in I2C bus interface. This allows it to communicate with the DAC and EEPROM integrated circuits which also have built-in I2C interfaces. The microcontroller is the only I2C master on the bus. To drive cables of several meters between the 
microcontroller card and the power distribution cards, the microcontroller chip is interfaced to the bus via the bipolar 
82B715 I2C bus driver integrated circuit (by Philips). It buffers both the clock and the data lines of the I2C bus.

Another function of the microcontroller is to monitor the 
low voltage power supplied to the front end cards. Via a twist-
and-flat cable plugged into the microcontroller card, each PDC 
returns analog monitoring voltages for the current and voltage 
levels on the ±2.5 V, +5 V, and -3.5 V power. The 8 monitoring 
voltages are multiplexed into a single 8-bit ADC. An end-of-
conversion (EOC) on the ADC is tied to the start signal, so 
that the ADC continually samples its inputs. The EOC also 
interrupts the microcontroller so that it will read the digitized 
ADC data into its memory.

The program running in the microcontroller handles the 
communication and monitoring functions. During power-on 
or reset, the microcontroller initializes the serial port and the 
ADC clock. It establishes the serial port interrupt priority 
as the highest. Upon command from the PC or Cetia, the 
microcontroller will initialize I2C communications. Then 
it will enter a wait-loop. From this state it will respond 
to interrupt requests from the serial port or from the ADC 
end-of-conversion. Communications over the serial line are in 
the form of character message strings which the microcontroller 
must first parse and then act on. The PC or Cetia can send 
a message which asks the microcontroller to write or read a 
piece of its data memory. What the microcontroller writes to its 
memory may be data or a command. The memory is divided 
into data and command registers, and if the microcontroller 
finds a command in the command register, it will execute it.

**C. Power Distribution Card (PDC)**

In the control system hierarchy just between the 
microcontroller and the front end cards are the power 
distribution cards, Figure 12. They have three main purposes. 
The first is simply the job for which it was named: to 
distribute the low voltage power of ±2.5 V and +5V to the 
front end cards; additionally, for the pad chambers, the power 
distribution card also distributes -3.5 V to the pad preamps. 
The second purpose is to monitor those low voltages. Each 
PDC uses op-amps to sense the currents and voltages.

The third and last task of the PDCs is to act as an I2C 
gateway. The microcontroller card may send control signals 
to any of the 4 front end cards attached to a given PDC. Each 
PDC card contains a PCF8574 I2C bus expander chip (by 
Philips). In conjunction with a decoder, it multiplexes the I2C 
bus through one of 4 analog switches to one of the front end cards.

**IV. System Integration and Operational Characteristics**

**A. DC Power Supply System**

The DC power is provided by high current (100 A), well 
regulated, linear supplies (Kepco model ATE 6-100M). The 
supplies are located about 6 meters from a given ASD card. 
The supplies are mounted on the muon support platforms 
inside the concrete shielding of the experimental area. They are 
remotely controlled from outside the shield wall by a voltage 
level. The supplies are located as closely as possible to the 
ASD cards is to minimize ohmic losses and noise pickup.

The power supplies feed a set of bus bars mounted directly 
on the support frame for the chambers. To allow ease in 
separating the two halves of a given frame, each half has its 
own set of copper bus bars, 60 mm\(^2\) in cross section by roughly 
4 m in length, for each voltage supplied to the ASD cards: 
±2.5 V, +5 V, GND. In the case of the pad chambers, the -3.5 V 

Figure 11: The Microcontroller Card. The dimensions of the card are approximately 140 × 90 mm\(^2\). The serial line connector is at the top of the figure, and the 4 connectors to the power distribution cards are at the bottom.
power is supplied on a bus bar of 200 mm$^2$ cross section.

**B. Oscillation and Noise Control**

A fast high gain amplifier capable of detecting signals in the fC range is readily susceptible to noise and to feedback. Combating these problems in the case of the tube ASD card requires three primary measures. First, a copper foil shields the ends of the anode wires and the ASD inputs. The foil is attached directly to the ground of the ASD card at one end and to the chamber via conductive epoxy at the other end. This structure is paramount to providing a low impedance connection between the ground of the chamber body and the ground on the ASD card.

The second preventive measure is an rf shield surrounding the card and the ends of the anode wires. Figure 12 shows the rf shield with the top cover removed. The shield is made of aluminum. Together with the chamber body, the rf shield provides essentially $4\pi$ coverage of the tube readout card and the anode wires.

The third preventive measure is care in routing the signal cabling. These cables are flat and unshielded, and they have 17 twisted pairs that lead from the ASD card to the FED modules (see Section 3). To minimize the coupling between the signal cable and the ASD inputs, the signal cables are prevented from touching the chambers or the support frame. To prevent coupling between the cables, insulating spacers of thickness 5 mm are inserted between neighboring pairs of cables along the 3 m nearest the ASD card.

**C. Operation and Performance**

Presently, a substantial amount of the muon system is installed. Of the 4 superlayers in the muon system, superlayer 1 is completely in place; superlayers 3 and 4 each have half a layer in place. The total number of installed channels is approximately 10800.

Using the existing Front End Drivers and DAQ system, we have measured the noise performance and detector response at high interaction rates. Typical noise occupancies for a channel are in the range of a few $\times 10^{-6}$ for threshold values on the efficiency plateau for our chambers. This measurement is based on 130000 triggers per channel.

We have also measured the occupancy in the chambers when there are interactions in the HERA-B target. In Figure 13 is a plot of the average occupancy in a given superlayer (1, 3, or 4) for a given type of readout (tube/pad) as a function of the interaction rate (IR) in the target. The average occupancy scales with the IR and goes toward zero when the IR goes toward zero. As expected, the rates are highest in the first superlayer since it is downstream of only part of the muon absorber. The rates are higher in the anode wires than in the cathode pads because the anode wires detect particles over a larger area. Occupancies are measured with interaction rates up to 70 MHz, about 1.8 times the rate at which HERA-B will run. Thus, initial indications are that the 10800 channels currently installed are capable of operating well at the 40 MHz interaction rate required by HERA-B. The remaining 2/3 of the muon channels will be installed during late 1998 and during 1999.

![Figure 13: Average Occupancy versus Interaction Rate in the Target.](image)

The nominal interaction rate for HERA-B is 40 MHz. The chambers and readout operate well at nearly twice the nominal interaction rate.
V. ACKNOWLEDGMENTS

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