Research Article

Polyvinylpyrrolidone K-30-Based Crosslinked Fast Swelling Nanogels: An Impeccable Approach for Drug’s Solubility Improvement

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Poor solubility is a global issue of copious pharmaceutical industries as large number of drugs in development stage as well as already marketed products are poorly soluble which results in low dissolution and ultimately dosage increase. Current study is aimed at developing a polyvinylpyrrolidone- (PVP-K30-) based nanogel delivery system for solubility enhancement of poorly soluble drug olanzapine (OLP), as solubilization enhancement is the most noteworthy application of nanosystems. Crosslinking polymerization with subsequent condensation technique was used for the synthesis of nanogels, a highly responsive polymeric networks in drug’s solubility. Developed nanogels were characterized by percent entrapment efficiency, sol-gel, percent swelling, percent drug loaded content (%DLC), percent porosity, stability, solubility, in vitro dissolution studies, FTIR, XRD, and SEM analysis. Furthermore, cytotoxicity study was conducted on rabbits to check the biocompatibility of the system. Particle size of nanogels was found with 178.99 ± 15.32 nm, and in vitro dissolution study exhibited that drug release properties were considerably enhanced as compared to the marketed formulation OLANZIA. The solubility studies indicated that solubility of OLP was noticeably improved up to 36.7-fold in phosphate buffer of pH 6.8. In vivo cytotoxicity study indicated that prepared PVP-K30-based formulation was bio compatible. On the basis of results obtained, the developed PVP-K30-co-poly (AMPS) nanogel delivery system is expected to be safe, effective, and cost-effective for solubility improvement of poorly soluble drugs.

1. Introduction

Poor solubility is a major issue of sundry pharmaceutical industries as about 40% of already marketed drugs and about 75-90% drug candidates in development stage are poorly aqueous soluble [1] calling for exploring effective strategies to improve their solubility and dissolution so as to enhance their efficacies for desirable therapeutic responses [2–4]. These drug products leaves gastrointestinal tract (G.I.T) before the dissolution and originate inadequate ADME properties leading to reduced clinical effects and dosage escalation [5, 6]. Various strategies have been investigated for solubility enhancement such as polymeric composites [7], polymeric nanoparticles [8], polymeric microneedles [9], polymeric microbeads [10], cocrystals [11], solid lipid nanoparticles (SLNs) [12], micelles [13], hydrogels [14], amorphous solid dispersions [12], liposome [15], nanosuspension [16], nanoemulsion, nanoplex [17],
self-emulsifying drug delivery system (SEDDS), inclusion complexation with cyclodextrins, dendrimers, and nanocapsule [18–20].

Among the aforementioned strategies, due to high swelling ability, high drug loading and entrapment efficiency, stability, reduced particle size, and biocompatibility, nanogels have gained enormous interest in designing the nanocarrier system for solubilization enhancement of poorly soluble drugs [21–24]. Nanogels are solvent swollen nanosized soft polymeric networks that have the ability of absorbing and retaining large amount of water with being dissolved [20, 23, 25]. They are nanoscale hydrogels holding the abilities of hydrogels as well as nanocarriers [20]. They are highly cross-linked networks capable of hosting both hydrophilic and hydrophobic drugs [26, 27]. They are soft nano sized (20–200 nm) and innovative nanocarrier system that could play a dynamic role in addressing various issues faced in pharmaceutical industries related to new chemical entities (NCEs) and marketed products such as inadequate dissolution, poor aqueous solubility, stability, and bioavailability [28–30].

In the current study, olanzapine (OLP) is used as a model drug. It is one of the most appropriate second-generation atypical antipsychotic drug approved by US FDA as first line therapy for the treatment of psychotic disorders schizophrenia, anxiety, depression, and acute mania with bipolar disorder [31–34]. OLP binds and antagonizes many receptors (serotonin, dopamine, histamine, and alpha-1 adrenergic receptors) [35, 36]. Even though olanzapine (OLP) is a poorly soluble drug (0.0942 mg/mL) which is an impediment to the schizophrenia treatment and leads to poor absorption and unreliable pharmacokinetic profile [37, 38], for this purpose, in the current study, we developed the nanogel drug delivery system to improve the solubility and bioavailability profile of olanzapine.

For polymeric nanocarriers, water loving polymers and monomers offering the most auspicious solution [39]. Hydrophilic polymers/monomers have been widely used for solubility improvement of poorly soluble drugs. Hydrophilic (water loving) polymers shows maximum hydration (90%) as compared to hydrophobic polymers [40]. Previously, our research group has developed poloxamer-407, polyethylene glycol-4000, and β-cyclodextrin-based nanogels and nanomatrices, respectively [41–43]. Keeping in view, in the current study, polymer polyvinylpyrrolidone (PVP-K30) is investigated for the synthesis of nanogels in which seven (7) different formulations have been developed by changing the ratio of the polymer, monomer, and cross-linker as compared to our previously reported nanogel formulations. PVP-K30 is a water loving nontoxic synthetic polymer with excellent absorbency and biocompatibility [44, 45]. Many researchers reported PVP-K30 in different delivery systems to enhance the solubility of poorly soluble drugs [46, 47].

2. Materials and Methods

2.1. Chemicals. The active pharmaceutical ingredient (API) of OLP (MW = 312.4 g/mol) was achieved from the Global Pharm. PK. Initiator ammonium persulfate (APS) (MW = 228.18 g/mol), polymer polyvinylpyrrolidone PVP-K30 (MW = ~ 40000 g/mol), and monomer (AMPS) (MW = 207.24 g/mol) were purchased from Sigma-Aldrich.

2.2. Methods

2.2.1. Synthesis of Polyvinylpyrrolidone- (PVP-K30-) Based Nanogels. Polyvinylpyrrolidone- (PVP-K30-) based chemically crosslinked nanogels were prepared with some amendments in our previously published polymerization technique [42, 48]. Initially, mixture of polymer polyvinylpyrrolidone and monomer 2-acrylamido-2-methylpropane sulfonic acid (AMPS) was prepared in distilled water using hotplate magnetic stirrer at 300 rpm. The accurately weight amount of crosslinking agent methylene bis-acrylamide (MBA) was solubilized separately in distilled water (20 mL) and ethanol (10 mL) mixture (2:1). After this, weight amount (2 percent with respect to monomer) of reaction initiator APS was added into the PVP/AMPS mixture. Finally, the PVP/AMPS/APS mixture was added into already prepared solution of MBA with continuous stirring (300 rpm) at 50°C, and then the whole mixture was poured into round bottom flask. A round bottom flask was immediately fitted with condenser followed by the reflux-condensation process at 75–85°C. Finally, the prepared gel was sieved and placed in oven for the purpose of drying. The proposed schematic diagram and feed ratio of ingredients used in PVP-K30-based nanogels are shown in Figure 1 and Table 1, respectively.

2.2.2. Drug Loading of Naive Nanogels. Developed PVP-K30-based nanogels were loaded with OLP by using the previously reported swelling diffusion method [43]. For drug loading, initially two percent OLP solution (weight/volume) was prepared with methanol and distilled water mixture at the ratio of 4:1. After this, on to the drug solution, specific quantified of developed nanogels was added and sonicated for specific time (30-40 minutes). OLP/nanogel mixture was kept for 24 hours at room temperature for swelling and loading purpose which was then lyophilized (for 4-5 hours) and characterized by various parameters.

3. In Vitro Characterization of Nanogels

3.1. Structural Analysis. Fourier transform infrared spectroscopy (FTIR) was carried out for structural analysis and to confirm any interactions between drug and ingredients. FTIR (ATR-FTIR, Tensor-27 series, Bruker Co. DEU) was carried out at resolution of 4 cm⁻¹ for pure drug olanzapine (OLP), polymer polyvinylpyrrolidone (PVP-K30), monomer AMPS, and OLP-loaded nanogels formulation. Scanning range for all samples were kept from 4000 to 600 cm⁻¹.

3.2. Particle Size Analysis. Particle size of the delivery system is an important factor in solubility and bioavailability enhancement of hydrophobic drugs. For this purpose, a homogenious suspension of prepared optimized nanogels was determined for particle size using particle size analyzer (Malvern instrument, United Kingdom). Prepared nanogel samples were analyzed in ultrapure water filtered with membrane filter having a pore size of 0.22 μm [49].
3.3. Surface Morphology Using SEM. Surface morphology of prepared PVP-K30-based formulations was examined by using scanning electron microscope (JSM5910, Japan) with high resolution. For this purpose, PVP-K30-based nanogel samples were spotted on double-adhesive tape attached to gold plated aluminum stub.

3.4. Powder X-Ray Diffraction Analysis. Samples of pure drug olanzapine (OLP) and optimized nanogel (loaded & blank) formulations were subjected to X-ray diffraction studies to determine the degree of crystallinity of OLP after loading into the nanogels using X-ray Diffractometer (JDX3522, Japan) as crystallinity is closely related to solubility. PXRD data was recorded in range of 0-60° at 2-theta.

4. In Vitro Studies of Prepared Nanogels

4.1. Swelling Analysis. Swelling behavior was carried out to analyze the swelling capacity of the prepared nanogels. For this purpose, accurately measured quantity of naive nanogels was placed in unfilled tea bags and then suspended in specified labeled containers of corresponding solutions of pH 6.8 and 1.2 at normal temperature of 37°C ± 0.5. Nanogel samples were taken out at predetermined time intervals, i.e., 02, 05, 10, 15, 20, 30, 40, 50, 60, 90, 120, and 150 minutes followed by blotted with filter paper. The samples were weighed and returned to their respective containers. Equation (1) was used to calculate swelling index [50].

\[ Q \text{ (swelling index)} = \frac{W_2}{W_1}, \]  

where \( W_2 \) indicates the weight of swollen, and \( W_1 \) indicates weight of dried nanogel sample.

4.2. Sol-Gel Studies. Sol-gel studies were carried out to analyze the percentage of reactants converted into the product,
i.e., to analyze the % crosslinked as well as uncrosslinked quantity of polymer (PVP-K30) and monomer (AMPS) in the nanogel structure. Sol-gel analysis was done using Soxhlet extraction technique. Accurately measured nanogels, i.e., 500 mg (W1) were taken and subjected to Soxhlet extraction process for approximately 4-5 hours. After extraction process, samples were placed in oven till drying at 40°C and weighed again W2 in order to measure the % sol-gel fraction by applying Equations (2) and (3).

\[
\text{Sol fraction (\%)} = \left(\frac{W_1 - W_2}{W_1}\right) \times 100, \quad (2)
\]

\[
\text{Gel fraction (\%)} = 100 - \text{Sol fraction}. \quad (3)
\]

\(W_1\) indicates the initial weight (dry) of nanogels, whereas \(W_2\) indicates the weight (dry) after extraction.

4.3. Entrapment Efficiency and Drug-Loaded Content. The entrapment efficiency (\%) and drug loaded content (\%) of PVP-K30-based nanogels were calculated by the absorption and extraction technique [51]. Specific quantity of OLP loaded nanogel formulations (100 mg) was dispersed in the specific solution (50 mL) of phosphate buffer of pH 6.8 followed by stirring at 100 rpm for 1 hour at room temperature. After this, the resultant suspension was filtered through membrane filter having the pore size of 0.45 \(\mu\)m. The resultant solution was then analyzed using UV-spectrophotometer at \(\lambda\)-max 228 nm. %DLC and EE were calculated using
Equations (4) and (5), respectively.

\[
\text{%DLC} = \frac{\text{Entrapped drug in formulation}}{\text{Weight of formulation}} \times 100, \quad (4)
\]

\[
\text{%EE} = \frac{\text{Actual drug contents in formulation}}{\text{Theoretical drug contents in formulation}} \times 100. \quad (5)
\]

4.4. Solubility Studies. Solubility studies were carried out to analyze the solubility of OLP enhanced by the developed PVP-K30-based nanogels. Solubility of OLP was studied at different pH conditions, i.e., pH 6.8 and pH 1.2 (phosphate buffer solution and HCl solution, respectively) as well as in distilled water. For this purpose, pure drug (OLP) and PVP-K30 nanogel formulations (100 mg) were dispersed in 20 mL of DW, phosphate buffer, and HCl solution separately with continuous stirring at 200 rpm for 24 hours. The solutions were then analyzed using UV-spectrophotometer at λ-max 228 nm [52].

4.5. Stability and Porosity (%) Evaluation of Nanogels. ICH guidelines were followed to carry out the stability studies of OLP-loaded PVP-K30 nanogels [53]. For this purpose, formulations were placed in glass vials and kept at 40 ± 2°C with 75 ± 5% RH in the stability chamber. Various parameters such as any physical changes in the sample, % DLC, FTIR, and solubility efficiency were analyzed over the specific time period, i.e., six months. Developed nanogels are highly porous structure which assists in the absorption and drug release from the system. % porosity of PVP-K30-based nanogels were found out using the solvent replacement method. Specific quantity of developed nanogels were weighted and suspended in water and weighted again followed by careful blotting and calculating of weight variation. The percent porosity of formulations was measured using Equation (6).

\[
\text{Porosity} (\%) = \frac{(\text{Wh} - \text{Wd})}{\rho V} \times 100. \quad (6)
\]

Wh represents the weight of saturated nanogels, Wd represents weight of dried nanogels, ρ indicates the density of DW, and V indicates the volume of formulation.

4.6. In Vitro Drug Release Studies. Drug release studies of prepared nanogel formulations (PNG1-PNG7) and reference product of olanzapine (OLANZIA) were performed in calibrated 6-station dissolution test apparatus (Curio-Pak.). Samples were placed in 500 mL of phosphate buffer (pH 6.8) and HCl solution (pH 1.2) at 50 rpm (37°C ± 0.5°C). Samples were placed in dissolution apparatus using the reported tea bag method. At predefined time intervals, samples were withdrawn (five mL) using a pipette and then diluted with

![Figure 5: PXRD analysis of (a) drug olanzapine (pure), (b) blank nanogels, and (c) OLP-loaded nanogels (PNG-7).](image-url)
equal volume of respective medium to keep the volume constant, and then the amount of drug release was quantified using spectrophotometer at \( \lambda_{\text{max}} \) 228 nm.

4.7. **In Vivo Toxicity Evaluation.** PVP-K30-based developed nanogel formulations are intended to administer orally; for this purpose, compatibility profile of nanogels with the biological environment was analyzed using the rabbit model. Toxicity study was conducted for 14 days in which test animals (rabbits) were randomly divided into 2 groups, i.e., group C (controlled) and group T (treated) and then kept in cleaned cages. Naive nanogel formulations (5 g/kg) were given orally to group T, and then all animals were observed for water and food consumption, any irritation (ocular/skin), urination, salivation, tremors, general response behavior, diarrhea, mortality, etc. On the day 15th, blood samples were taken followed by slaughtering the animals of both groups for evaluation of blood biochemistry, hematological, liver profile, and weight variation of vital organs [54, 55].

5. **Results and Discussions**

5.1. **Particle Size Analysis.** Large surface area and reduced particle size favor the process of disintegration, dissolution rate, absorption, and ultimately the bioavailability. Solubility of the poorly soluble drugs significantly enhanced when the particle size reduces and vice versa [56]. Nanosystem, i.e., nanogels/nanomatrices/nanosponges/nanoparticles are important and interesting platforms to enhance the solubility, dissolution rate, and bioavailability of poorly soluble drug entities. For
particle size analysis, zeta sizer (Nano Zeta Sizer, United Kingdom) was employed. Single peak was observed which indicated that 81% of particle size of PVP-K30-based nanogels were $178.99 \pm 15.32$ nm as shown in Figure 2. Polydispersity index (PDI) was found 0.51 which indicates that nanogels have very low affinity of forming clusters. Nanotechnology greatly influences the biopharmaceutical performance of the system according to Noyes-Whitney equation, and reduced particle size leads to large surface area which in turn enhances solubility, dissolution rate, and bioavailability [57].

5.2. Fourier Transform Infrared Spectroscopy (FTIR). The FTIR spectra of pure drug olanzapine (OLP), monomer 2-acrylamido-2-methylpropane sulfonic acid (AMPS), polymer polyvinylpyrrolidone (PVP-K30), and OLP loaded formulation (PNG-7) were recorded to confirm

| Sr. no. | Formulations | Excipients/reactants | Porosity* (%) |
|--------|--------------|----------------------|---------------|
| 01     | PNG-1        |                      | 82.054 ± 1.124 |
| 02     | PNG-2        | PVP-k30 (polymer)    | 78.982 ± 1.046 |
| 03     | PNG-3        |                      | 75.846 ± 1.476 |
| 04     | PNG-4        | AMPS (monomer)       | 76.438 ± 1.354 |
| 05     | PNG-5        |                      | 74.854 ± 0.995 |
| 06     | PNG-6        | MBA (crosslinker)    | 85.681 ± 2.001 |
| 07     | PNG-7        |                      | 89.246 ± 1.763 |

*Values measured as mean ± SD ($n = 3$).
and analyze crosslinking between polymer and monomer as well as check any possible interaction between drug and excipients. FTIR spectra of all reactants have been presented in Figures 3(a)–3(d). The FTIR spectrum of pure AMPS was recorded that showed characteristic band at 1,658.59 cm⁻¹ which was attributed to carbon and oxygen stretching (C=O). Principal peaks at 1,233.92 cm⁻¹ and 1,371.74 cm⁻¹ indicated the symmetrical stretching of sulfur and oxygen group (S=O) that indicated the existence of SO₃H group in AMPS as shown in Figure 3(a). Strong absorption bands at 1,092.83 cm⁻¹ and 941.96 cm⁻¹ were recorded that represent the S-O-C group. Peak at 2,910.81 cm⁻¹ suggested C-H stretching of the -CH₂ group. FTIR spectrum of polymer PVP-K30 has shown characteristic peak at 1643.92 cm⁻¹ which corresponds to amide C=O bond. Absorption band at 3441.43 cm⁻¹ is attributed to O-H stretching of absorbed water (H₂O) molecules while absorption peaks at 2886.11 cm⁻¹ and 1415.24 cm⁻¹ attributed to the C-H bonds, and peaks at 1260 cm⁻¹ and 882 cm⁻¹ are allocated to C-N stretching and breathing vibration of the pyrrolidone ring present in the PVP-K30 polymer, respectively, as shown in Figure 3(b) [58]. In the FTIR spectrum of pure drug olanzapine (OLP), characteristic peaks were observed at 3,265 cm⁻¹ which was attributed to the N-H & O-H stretching, 1,593 cm⁻¹ due to C=C, 2,960 cm⁻¹ due to C-H, 1,391 cm⁻¹ due to C=N, and 755 cm⁻¹ due to C-S stretching as shown in Figure 3(c). FTIR band of OLP-loaded nanogels has shown that all the characteristic peaks of drug, polymer polyvinylpyrrolidone (PVP-K30), and AMPS were there with insignificant modifications as shown in Figure 3(d), which indicated the successful crosslinking of reactants and entrapment of drug OLP into the amorphous system of PVP-K30-based nanogels.

5.3. Scanning Electron Microscopy (SEM). In order to examine the surface morphology of the developed PVP-K30-based nanogel formulations, scanning electron microscopy was carried out at different magnifications using scanning electron microscope (JSM-6490A, Tokyo, Japan). SEM images were shown (Figure 4) that developed nanogels were highly porous and spongy. Numerous pores present in PVP-K30-based formulations can be ascribed to the presence of hydrophilic and ionic groups of polymer (PVP-K30) and monomer (AMPS). Upon contact with aqueous media, the porosity favors the nanogels for entrance and release of water and drug, respectively.

5.4. XRD Analysis. Figures 5(a)–5(c) present the X-ray diffraction (XRD) patterns of OLP, blank, and OLP-loaded formulation (PNG-7), respectively. The study was conducted for the purpose to evaluate the degree of crystallinity of pure OLP as well as to find out any possible alterations made in OLP nanocrystals after integrating it into the nanogel amorphous network. It is well known that crystalline drugs have poor aqueous solubility than amorphous form. According to the literature, solubility can be enhanced up to sixteen hundred times due to the amorphous form [59, 60].

The XRD pattern of pure olanzapine (OLP) displayed various characteristics peaks at diffraction angle of 2-theta (10-30°) which pointed of high crystalline nature of OLP as displayed in Figure 5(a). X-ray diffraction spectrum of unloaded PVP-K30 formulation displayed that there was lack of any significant peak which clearly indicated that the crystallinity of OLP by the amorphous nanogels has been effectively masked. In the XRD band of OLP-loaded formulation, the characteristics intense peaks of OLP were there (Figure 5(c)) but with distinct decrease intensity as compared to pure OLP. The broader peaks of OLP with noticeably decrease intensity indicated the successful incorporation of OLP in the amorphous nanogel network which may contributed in the rapid dissolution and solubility enhancement.

5.5. Swelling Behavior of Nanogels. Swelling of the system has a huge and direct influence on drug release characteristics; that is why swelling properties of the developed polyvinylpyrrolidone- (PVP-K30-) based nanogel formulations were investigated [61]. Swelling study was carried out in both acid (1.2) and basic (6.8) pH medium to analyze the effect of pH medium as well as polymer PVP-K30, monomer (2-acrylamido 2-methyl propane sulfonic acid), and crosslinking agent MBA concentration on swelling. It was observed from the results that maximum swelling occurred in 2-10 minutes at both pH conditions (1.2 and 6.8), which was ascribed to the highly hydrophilic nature of PVP-K30 and AMPS [62]; moreover, nanogels are small size spongy materials that impart higher swelling abilities which in turn favor the abrupt drug release in aqueous medium [30]. All nanogel formulations have shown excellent swelling results at both higher and lower pH conditions but slightly more at basic pH (6.8) quantitatively as compared to acidic pH (1.2) as shown in Figures 5(a) and 5(b). This was due to the sulfonate anions (-SO₃⁻) present in monomer (AMPS) and was protonated into -SO₃H, due to the stout interaction between sulfonate groups resulted additional crosslinking that cause decreased swelling dynamics in acidic medium while in case of higher pH due to the strong electrostatic repulsion between -SO₃ groups as a result of ionization of some sulfonate ions triggered increased swelling dynamics [63, 64].

| Sr. no. | Parameters | Fresh reading | After 3 months | After 6 months |
|--------|------------|---------------|----------------|---------------|
| 1      | FTIR analysis | Carried out | Not changed | Not changed |
| 2      | %DLC       | 92.89 ± 2.00 | 92.001 ± 1.89 | 91.997 ± 2.013 |
| 3      | Physical texture | Yellowish appearance | Not changed | Not changed |
| 4      | Solubility improvement of OLP by nanogels | Improved up to 36.7-fold | Prominent change not observed | Prominent change not observed |

Table 3: Findings of stability studies of OLP-loaded nanogels.
Figure 9: Continued.
During swelling experiment, the effect of PVP-K30, AMPS, and crosslinking agent MBA concentration in nanogels was also analyzed. With increase in MBA concentration, swelling index was increased (PNG-6 and PNG-7) due to high crosslinking points in the system. According to Flory’s theory, excessive crosslinking causes generation of additional crosslinking points during polymerization process which result in enhanced gelling network and swelling index [65]. The hydrophilic groups (-OH) of polymer (PVP-K30) and monomer (AMPS) and –NH groups introduced by the MBA during radical polymerization are responsible for favorable polymeric network-solvent interaction triggering solvent uptake [66]. Slight decrease was observed in swelling index with increasing mass ratio (Table 1) of polymer/monomer to MBA (PNG1-PNG5) that was due to the availability of less crosslinking points in the solution produced during free radical polymerization which resulted in inadequate gelling structure as shown in Figures 6(a) and 6(b).

5.6. Sol-Gel Analysis. Figure 7 has shown the sol-gel analysis of the prepared nanogels (PNG1-PNG-7). Sol-gel experiment was conducted in order to find out the uncrosslinked fraction of polymer (PVP-K30) and monomer (AMPS) in the nanogel structure. The results have shown good gelling fraction in all nanogel formulations. Sol fraction is the uncrosslinked components of the gel structure which was removed by extraction process. From sol-gel experiment, it was observed that gel fraction was gradually decreased, and sol fraction increased with increase concentration of polymer polyvinylpyrrolidone (PVP-K30) and monomer AMPS (PNG-1 to PNG-5). Decreased gelling fraction with increase polymer and monomer concentration may be due to excess of free radicals (active sites) produced during polymerization reaction in the system remained uncrosslinked due to less %wt of crosslinking agent (MBA). The ratio of all ingredients is shown in Table 1. Crosslinker is a key factor and directly related to gelling. The result showed that gelling fraction was significantly increased with increase in MBA concentration (PNG-6 and PNG-7) as shown in Figure 7. This may be attributed to the availability of more crosslinking point in the system, and maximum active site of polymer and monomer was crosslinked to form good gelling network.

5.7. Solubility Studies. To determine the solubility of the pure drug OLP by developed PVP-K30-based nanogel formulations (PNG1-PNG7), surplus quantity of pure drug olanzapine (OLP) and nanogel formulations was dispersed in specific amount of DW, HCl, and phosphate solutions of pH 1.2 and 6.8, respectively, by using magnetic hotplate at 300 rpm at 37°C for 24 hrs. UV-spectrophotometer was used to analyze the absorbance both filtered solutions at wavelength of 228 nm. Figure 8 presents the comparison of solubility of pure OLP and OLP-loaded nanogels, in DW, pH 1.2, and pH 6.8 buffer solutions. The solubility of OLP by developed nanogel formulations (PNG-1 to PNG-7) in DW was enhanced up to 33.39, 33.41, 32.01, 32.95, 29.11, 34.19, and 35.21 times, respectively. Similarly, the solubility of OLP by developed nanogel formulations (PNG-1 to PNG-7) in phosphate was improved by 34.51, 33.32, 32.23, 31.94, 29.99, 34.83, and 36.71 times, respectively, while the solubility was enhanced by nanogels in HCl buffer of pH 1.2 up to 33.99, 32.97, 31.88, 32.16, 31.29, 34.73, and 36.39 times, respectively, as compared to the solubility of pure OLP in distilled water, phosphate buffer of pH 6.8, and HCl buffer of pH 1.2.

Substantial enhancement in the solubility of the poorly soluble drug olanzapine may be attributed to the smaller particle size and larger surface area of the PVP-K3-based nanogels, wettability, and solubilizing effect of hydrophilic excipients (polyvinylpyrrolidone-K30 and AMPS) used and amorphous structure of nanogels which also confirmed by XRD analysis. Incorporation of poorly soluble drugs into hydrophilic polymeric matrix leads to enhanced solubility [67].

5.8. Stability and Porosity (%) Analysis of Nanogels. Table 2 presents the data of porosity (%) of developed PVP-K30-based nanogels (PNG-1 to PNG-7). It was noted that the number of
pores in the nanogel structure decreased by increasing the concentration of polymer polyvinylpyrrolidone-K30 (PNG-1 to PNG-3) and monomer AMPS (PNG-4 and PNG-5). This was due to which some concentration of polymer molecules remained uncrosslinked due to insufficient crosslinker. The observations did not match with the results of our previously reported studies in which the porosity was increased with the increase in polymer and monomer concentration [43]. In the current study, the feed content ratio of PVP-K30 and AMPS was higher as compared to the previously reported studies which indicated that the feed content ratio of all the ingredients such as polymer, monomer, and crosslinker is a crucial factor that affect the porosity, swelling, and sol-gel fraction as well as drug release. The average number of pores increased with the increasing of the concentration of crosslinking agent MBA (PNG-6 & PNG-7). This may be due to the high crosslinking points in the system due to MBA concentration, i.e., maximum portion of the polymer and monomer was crosslinked, and proper gel structure was formed which results in increased gel fraction as well as porosity as presented in Table 2.

Table 3 shows the data observed during the stability studies. The prescribed study of OLP-loaded PVP-K30-based nanogels over the specified time period, i.e., six months displayed that developed nanogels remained stable. No evident alteration/modifications were noticed in physical texture, percent drug-loaded content values, FTIR spectrum, and solubility enhancement efficiency which overall endorsed the stability of the developed PVP-K30-based nanogel formulation.

5.9. In Vitro Dissolution Studies and Percent Drug-Loaded Content. To find out the in vitro drug OLP-release profile from polyvinylpyrrolidone- (PVP-K30-) based nanogel carrier system, dissolution study was performed in phosphate and HCl solutions of pH 6.8 and 1.2, respectively. Dissolution experiment was carried out for all prepared nanogel formulations (PNG1-PNG7) as well as for marketed product of olanzapine (OLANZIA) so that to compare the drug release with prepared nanogels. Quick and rapid drug release was observed in 5 to 10 minutes from all prepared nanogel formulations at both pH (1.2 and 6.8) but insignificantly more in 6.8 quantitatively as presented in Figures 9(a) and 9(b). Excellent and rapid drug release was attributed to the hydrophilic and highly amorphous nature of nanogels which favored high swelling and rapid drug release. Moreover, incorporation of a hydrophobic drug entity in a hydrophilic and amorphous polymeric network might result in its enhanced solubility as well as fast dissolution in the aqueous media because when water loving polymer/monomer dissolves, the entrapped drug presents itself as very fine particles for fast dissolution as illustrated in Figure 9(c).

Quantitatively more and rapid OLP release in phosphate buffer was due to the sulfonate anions (-SO₃⁻) present in monomer (AMPS) that were protonated into -SO₃H, due to the stout interaction between sulfonate groups resulted more crosslinking which in turn cause decreased swelling ratio in acidic solution (1.2) while in case of basic pH due

| Parameters observed | Group C | Group T |
|---------------------|---------|---------|
| 1. Body weight (kg) | 01.86 ± 0.14 | 01.86 ± 0.16 |
| Prior treatment | 01.88 ± 0.15 | 01.87 ± 0.15 |
| 7th day | 01.89 ± 0.13 | 01.86 ± 0.14 |
| 14th day | 74.01 |
| 2. Food consumption (g) | 71.56 ± 2.12 | 72.65 ± 2.99 |
| Prior treatment | 73.02 ± 2.32 | 74.34 ± 2.08 |
| 7th day | 72.87 ± 2.83 | 74.01±2.56 |
| 14th day | 190.04 ± 2.00 | 188.87 ± 2.79 |
| 3. Water consumption (mL) | 191.46 ± 2.85 | 191.63 ± 2.66 |
| Prior treatment | 193.10 ± 2.45 | 191.09±3.02 |
| 7th day | Not observed | Not observed |
| 4. Dermal toxicity | Not observed | Not observed |
| 5. Ocular toxicity | No | No |
| 6. Mortality rate | 40.25 ± 1.13 | 41.16 ± 1.00 |

Values are measured as mean ± SD (n = 3).

| Laboratory findings | Group C | Group T |
|---------------------|---------|---------|
| RBC count (10⁶/mm³) | 05.69 ± 1.02 | 05.82 ± 1.07 |
| WBC count (10⁹/L) | 06.12 ± 0.45 | 06.17 ± 0.73 |
| Platelet count (10⁹/L) | 209.11 ± 2.21 | 204 ± 2.69 |
| Neutrophils (%) | 56.62 ± 1.95 | 53.76 ± 1.53 |
| Monocytes (%) | 03.78 ± 0.23 | 03.84 ± 0.06 |
| Eosinophils (%) | 03.33 ± 0.34 | 03.68 ± 0.29 |
| Hemoglobin (g/dL) | 13.13 ± 0.36 | 13.25 ± 0.44 |
| Lymphocytes (%) | 40.25 ± 1.13 | 41.16 ± 1.00 |

Values are measured as mean ± SD (n = 3).

| Biochemical analysis | Group C | Group T |
|---------------------|---------|---------|
| Cholesterol level (mg.dL⁻¹) | 62.45 ± 2.56 | 61.91 ± 2.33 |
| Uric acid level (mg.dL⁻¹) | 03.67 ± 1.34 | 03.41 ± 0.94 |
| Bilirubin (mg.dL⁻¹) | 00.80 ± 0.87 | 00.90 ± 0.65 |
| Urea (serum) level (mg.dL⁻¹) | 15.14 ± 2.01 | 15.88 ± 1.23 |
| Creatinine (mg.dL⁻¹) | 01.19 ± 0.43 | 01.05 ± 0.74 |
| Triglycerides level (mg.dL⁻¹) | 54.07 ± 2.03 | 53.71 ± 2.73 |
| Alkaline phosphate (IU.L⁻¹) | 48.89 ± 1.99 | 52.86 ± 2.01 |
| Aspartate transaminase (IU.L⁻¹) | 28.08 ± 2.13 | 27.39 ± 1.90 |
| Alanine aminotransferase (IU.L⁻¹) | 143.46 ± 2.3 | 144.78 ± 2.1 |

Values are measured as mean ± SD (n = 3).
Figures 9(a) and 9(b). This signification and 30-40 minutes in acidic medium as displayed in from the reference product in basic medium (pH 6.8) concentration of drug (OLP) was released in 40-60 minutes in comparison with the prepared nanogels, equal concentration for commercially available OLP tablets (OLANZIA) in nanogels, in vitro dissolution study was also carried out good gelling structure.

Monomer produced by the initiator were crosslinked to form points in the solution, and all active sites of polymer and shown Figure 9. This was due to the more crosslinking increase in drug release as well as drug-loaded content as MBA was gradually increased while kept the polymer and polymer/monomer concentration as shown in Table 1. In similar results were observed in case of AMPs (monomer). This was due to less crosslinking points in the system because the crosslinking agent concentration was remained constant. Similarly, DLC and EE were also decreased with increasing polymer/monomer concentration as shown in Table 1. In formulations PNG-6 and PNG-7, the concentration of MBA was gradually increased while kept the polymer and monomer concentration constant. There was an observed increase in drug release as well as drug-loaded content as shown Figure 9. This was due to the more crosslinking points in the solution, and all active sites of polymer and monomer produced by the initiator were crosslinked to form good gelling structure.

In order to compare the developed PVP-K30-based nanogels, in vitro dissolution study was also carried out for commercially available OLP tablets (OLANZIA) in both pH conditions (6.8 and 1.2). It was observed that in comparison with the prepared nanogels, equal concentration of drug (OLP) was released in 40-60 minutes from the reference product in basic medium (pH:6.8) and 30-40 minutes in acidic medium as displayed in Figures 9(a) and 9(b). This significant difference with the reference product indicates that the solubility and drug release characteristics are significantly enhanced by the developed nanogels.

5.10. In Vivo Toxicity Evaluation. As the developed nanogel drug delivery system intended to be administered orally, for this purpose, toxicity study was conducted to analyze the compatibility profile of the system. Toxicity study was performed in accordance with the United Kingdom Animals (Scientific Procedure) act, 1986, and associated guidelines. The procedure followed by the study was reviewed and approved by the Pharmacy Animal Ethics Committee, Department of Pharmaceutics, Faculty of Pharmacy, IUB-Pakistan. During the study, animals were carefully observed physically for water and food consumption, any irritation (ocular/skin), urination, salivation, tremors, general response behavior, body weight, diarrhea, mortality, etc. All the aforementioned physical parameters (Table 4) indicated that there no drastic change was observed.

After the 14th day, all animals were slaughtered for the hematological biochemical examination in order to determine the effect of developed nanogels on the biological system. Blood samples from animals were immediately collected in EDTA tubes to avoid blood coagulation. The laboratory findings of hematological/biochemical tests were found normal which confirmed that prepared nanogels were safe and biocompatible as shown in Tables 5 and 6. Previously, similar observations are reported by Minhas et al. [50].

During toxicity study, the effect on weight of vital organs was also evaluated; for this purpose, vital organs of the animals (group C and group T) were carefully removed and immersed in formalin solution. No perceptible change was recorded in organ weights of both groups as presented in Table 7. So, conclusively, toxicity study indicated that the developed nanogels are biocompatible with the biological system.

6. Conclusion
To date, 70-90% drugs under development and about 40% marketed drugs are poorly soluble which greatly affect their pharmacokinetic profile. To tackle this common problem, in the current research, PVP-K30-based nanogels have been successfully prepared by free radical polymerization technique. XRD analysis indicated highly amorphous nature of nanogels which was the key factor in solubilization enhancement according to literature solubility that can be enhanced up to 1600 times by applying amorphous form. Solubility studies revealed that olanzapine (OLP) solubility is enhanced 36.7-fold by prepared nanogels. In vitro dissolution studies exhibited significantly higher and rapid release of OLP at both pH conditions (6.8 and 1.2) as compared with OLANZIA (reference product). Cytotoxicity evaluation endorsed the safety of nanogels. Conclusively, it could be mentioned that amorphous, spongy, and porous structure of the developed PVP-K30-based nanogels could make them an excellent choice for the solubility enhancement of poorly soluble drugs.

Data Availability
The data used to support the findings of this study are included within the article.

Conflicts of Interest
The authors report no competing interests.
Authors’ Contributions

Muhammad Usman Minhas contributed to the conceptualization, investigation, data curation, writing, methodology, and supervision. Kifayat Ullah Khan contributed to the conceptualization, methodology, and writing-review and editing. Muhammad Sarfraz contributed to the validation, visualization, review, and editing. Syed Faisal Badshah, Kashif Barkat, Abubakar Munir, Abdul Basit and Mosab Arafat contributed to the writing-review and editing.

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