Performance Analysis of Red Chilli in a Hybrid Collector with Solar Dryer

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Abstract: This article performed various analysis on Red chilli by hybrid collector with solar dryer (HCSD). This study was carried out forced convection solar dryer which performed better in all aspects such as drying time, moisture removal rate, electrical efficiency, electrical thermal efficiency, thermal efficiency and overall thermal efficiency. In general, solar radiation was provided a sources of generating energy to drive a solar dryer. Hybrid collector has been provided the electrical and thermal energy to run a solar dryer. The solar dryer was tested by drying 12 kg of red chilli in the drying air temperature in the range of 32 °C – 56 °C. The initial moisture content of the red chilli was 71.5 % (weight basis) and was reduced to the final moisture content of 16.2 % (weight basis) in 6 consistent days with clear sunny days. The HCSD was operated between 9 hrs to 16 hrs. Finally, comparative study was also handled for better understanding in HCSD, in which solar dryer drying made better outcome than open sun drying.

Keywords: Hybrid Collector, Solar Dryer, Red Chilli, Electrical and Thermal Efficiency.

1. Introduction & Literature Reviews

In recent years, Non-conventional energy sources are significantly reliable among primary, secondary and tertiary sectors. Because it has eco-friendly, pollution free, compare to conventional power which is significantly better adaptive nature to all the terrain. However, it has its own demerits such as less efficiency, more capital investment and less outcome. Among the all renewable energy resources solar energy is remarkably better in all aspects. When solar panel temperature were attained at higher level which can be reduced its electrical performance. Due to this drawbacks, air, water, oil and nano fluids were used as a coolant medium to enhance its electrical and thermal efficiency.

The enhancing the solar panel temperature by 1°C was known to cause 0.5 % decrement in electrical efficiency for silicon cells [1 – 3]. Investigated the performance of solar collector with V-groove. Author claimed that V-groove is more efficient than traditional geometrical roughness. [4 – 8]. Srimanickam et al. [9] analysed the various air channels in photovoltaic thermal hybrid system. It concluded that thermal, equivalent thermal and overall thermal efficiency were found to be 18.9 %, 36.5 % and 48.8 % respectively. Srimanickam et al. [10] assessed the performance of single glazing flat plate solar photovoltaic thermal hybrid system. It concluded that electrical and electrical thermal efficiency have been attained 12.40 % and 34.43 %, respectively.

Srimanickam et al. [11] studied the various performances of photovoltaic thermal hybrid system such as electrical, thermal and exergy. Srimanickam et al. [12] have investigated energy and exergy efficiency of various air channels configurations with two types of air mass flow rates through experimentally. The results show that electrical, thermal and exergy efficiency were obtained 13.9 %, 25.9 % and 49.4 % respectively. Srimanickam et al. [13] have performed five types of mild steel air channels with two kinds of mass flow rates by experimentally. The results were found that electrical and thermal efficiencies were attained 14.27 % and 20.81 % respectively, Yadav et al. [14] enriched the heat transfer area in the air channel with rectangular roughness on the absorber surface.

Investigated various geometrical roughness with baffles on the absorber plate which claimed better performance than without baffles [15 – 21]. Sawhney et al. [22] investigated various wavy winglet vortex roughness on the absorber plate and found the thermohydraulic performances. Dongxu Jin et al. [23] Performed the different geometrical shape of V shaped ribs on the absorber plate and attained better thermal performance. Deep Singh Thakur et al. [24] studied the artificial roughened hyperbolic ribs such as rectangular, triangular and semi-circular on the absorber plate of the solar air heater. Hans et al. [25] executed the broken arc rib roughness geometry on the absorber plate which influenced better performance than nil roughness geometry. Adem et al. [26] investigated circular ring turbulators with various hole geometries on the absorber plate of the solar air collector.

Anil et al. [27] investigated the multiple arc shaped aluminum wire roughness on the absorber plate. Omer and Zala. [28] Investigated air based PVT collector by experimentally. Author ascertained that electrical and
thermal efficiency was attained 20%, 44% respectively when the mass flow rate was enhanced in the range of 0.024 to 0.057 m3/s. Slimani et al., [29] studied the flowing of air behind absorber surface which generating better thermal energy in the Algiers climatic conditions. Hasanuzzaman et al. [30] studied as the glazing temperature upsurges the performance of electrical energy of the PV system recedes significantly. On account of this, maximum electrical energy of the PV system could be attained by extracting the heat through circulation of air, water or mixed of both. As per the above cited literature none of the journal has not reported hybrid collector with solar dryer for red chilli. The objective of this journal has been provided comparative study of solar drying and open sun drying with a specific location and also found better electrical, electrical thermal, thermal and overall thermal efficiency.

2. Experimental Details

The flat plate Solar Air collector with dryer is a distinct kind of heat exchangers. In general, sun shine falls on the solar panel that transforms solar energy or photo energy or light energy into heat energy. Top surface of solar panel absorbs the incoming solar radiation and convert it into heat energy and electrical energy simultaneously. Then heat energy transfers to a moving fluid that fluid travels from inlet duct to outlet duct of air passage. The experimental set-up is designed and tested at Chennai (13.0827° N, 80.2707° E). Chennai is situated in South India where has a grand potential of receiving solar energy due to its location in the tropical region. The external dimensions of hybrid collector is 1115 mm x 670 mm. The experimental setup of solar air collector with dryer is shown in Fig. x. This system consists of solar collector, fan, drying chamber and aluminium roof air vent hot fluid air comes from the solar collector which feeds to the drying chamber with the help of small fan. The moisture of red chilli with in the drying chamber were evaporated with the help of thermal energy.

As a result, moisture were removed from the red chilli which makes into dry chilli subsequently. In this research work, moisture content, temperature of the red chilli, pressure of the drying chamber, air velocity and other related energy measurements were utilized for testing the complete setup. Relative humidity and temperature of red chilli in the drying chamber were monitored with the help of various sensors which were mounted at the selected location of the drying chamber. Solar panel were wedded with air channel medium which was tilted 13°. The inclination of solar collector is designed in a way to extract more absorbed energy from the incident solar intensity. Experimental readings were taken between 9 am to 4 pm with a regular interval of 30 minutes for all the test days.

![Figure 1. Pictorial view of open sun drying and solar dryer drying on Red chilli.](image)

| Table 1. Dimensions summary of the HCSD |
|----------------------------------------|
| **System parameters**                  |

1795
Length of the panel 1.115 m
Width of the panel 0.670 m
Thickness of the panel 0.035 m
Area of the panel, $A$ 0.7471 m$^2$
Open circuit voltage of solar panel, $V_{oc}$ 18.98 V
Short circuit current of solar panel, $I_{sc}$ 5.26 A
Slope of the solar panel surface 13$^\circ$
Length of the drying chamber 0.700 m
Width of the drying chamber 0.690 m
Height of the drying chamber 1.050 m
Fan power 18 Watts

### Operating parameters

| Parameter                                      | Value                  |
|-----------------------------------------------|------------------------|
| Air velocity at the entry of the channel ($v$) | 1.2 & 1.8 m/s          |
| Ambient temperature ($T_a$)                   | 307 - 316 K            |
| Solar radiation ($G$)                         | 400-1100 W/m$^2$       |

## 3. Methodology

### 3.1. Energy Balance and moisture content of the commodity

The mass and energy balances of any open system or control volume at a steady state conditions could be calculated as given below [31].

$$\dot{m}_{ai} = \dot{m}_{ao}$$  \hspace{1cm} (1)

Where, $\dot{m}_{ai}$ and $\dot{m}_{ao}$ represent the inlet and outlet mass flow rates of the solar hybrid collector with dryer respectively.

The mass conservation for the moisture content of the commodity could be taken in terms of mass flow of the moisture from the sea level, and $\dot{m}_{mp}$, and the inlet and outlet flow of specific humidities, $\omega_{ai}$ and $\omega_{ao}$, respectively, as follows,

$$\dot{m}_{ai} \omega_{ai} + \dot{m}_{mp} = \dot{m}_{ao} \omega_{ao}$$  \hspace{1cm} (2)

The initial and final stage of moisture level of the particular commodity with respect to time $t$ which were designed with the assistance of following equations as follows [32].

$$M_o = \frac{m_i - m_d}{m_i}$$  \hspace{1cm} (3)

$$M_f = \frac{m_i - m_d}{m_i}$$  \hspace{1cm} (4)

$$M_i = \frac{m_i - m_d}{m_i}$$  \hspace{1cm} (5)

Where, $m_i$, Initial mass of the commodity (kg), $m_d$, Mass of dry matter in the dryer (Kg), $m_s$, Mass of the dried commodity in the solar dryer (Kg), $m_t$, Mass of the sample at time $t$ (kg).

### 3.2. Electrical Efficiency Performance

Electrical efficiency performance of a PV panel could be determined as a ratio of electrical energy output of the PV panel to the solar energy (or) light energy falls on the solar panel which is carried out as given below [12, 13, 33, 34, 35].

$$\eta_{el} = \frac{V_{mp} I_{mp}}{\dot{E}_{el}} = \frac{\dot{E}_{el}}{\dot{S}}$$  \hspace{1cm} (6)

Where, $\dot{E}_{el}$ is an outlet electrical power (W), $\dot{S}$ is a rate of solar energy falls on the solar panel (W).

$$\dot{S} = G N_m A_{mod}$$  \hspace{1cm} (7)

Where, $G$ = solar radiation, W/m$^2$, $N_m$ = number of modules in series per string, $N_s$ = number of strings, $A_{mod}$ = PV module area, m$^2$.

$A_{mod}$ = PV module area, m$^2$. 1796
$A_{\text{mod}} = L_1 L_2$  \hfill (8)

Where, $L_1$ = length of PV module, m, $L_2$ = width of PV module, m.

### 3.3. Thermal Efficiency Performance

Thermal efficiency performance has been conducted with various parameters such as heat energy generation (KJ), area of the panel (m$^2$) and solar radiation intensity (W/m$^2$). The following equations were compiled the finding of thermal performance of solar hybrid collector as given below [11, 12, 13, 36].

The equation of mass flow rate of air (Kg/s) is expressed by

$$\dot{m} = \rho A_{\text{mod}} v$$ \hfill (9)

Where, $\dot{m}$ = mass flow rate of air, kg/s, $\rho$ = density, kg/m$^3$, $A_{\text{mod}}$ = PV module area, m$^2$, $V$ = velocity of air, m/s.

$$Q_u = m Cp (T_{\text{out}} - T_{\text{in}})$$ \hfill (10)

Where, $C_p$ is a specific heat capacity of air (KJ/Kg K) and $T_{\text{in}}$ and $T_{\text{out}}$ shows input and output fluid air temperatures in the solar hybrid collector, respectively. Further, thermal energy were generated by forced convection through mini fan as follows.

$$\eta_{\text{ther}} = \frac{Q_u}{(A_{\text{mod}} G + P_{\text{fan}})}$$ \hfill (11)

Where, $P_{\text{fan}}$, (W) is the fan power using to generate thermal energy or heat energy in the solar hybrid collector which can be used to dry the commodities in the solar dryer.

$$\eta_{\text{el,ther}} = \frac{\eta_{\text{el}}}{C_f}$$ \hfill (12)

$$\eta_{\text{en,overall}} = \eta_{\text{ther}} + \frac{\eta_{\text{el}}}{C_f}$$ \hfill (13)

$$\eta_{\text{en,overall}} = \eta_{\text{ther}} + \eta_{\text{el,ther}}$$ \hfill (14)

Where, $\eta_{\text{el,ther}}$, electrical thermal efficiency, $\eta_{\text{el}}$, electrical efficiency, $\eta_{\text{en,overall}}$, overall energy efficiency, $\eta_{\text{ther}}$, thermal efficiency and $C_f$ is the conversion factor of the thermal power plant and its value may be taken as 0.36 for countries such as India.

### 4. Results & Discussions

Hybrid collector with solar dryer (HCSD) has been performed various analysis on Red chilli. The performance tests were conducted on days with clear sky condition. In this study, various analysis were carried out such as electrical, thermal, electrical thermal, overall thermal efficiency of hybrid collector cum solar dryer. Further, removal of moisture from the Red chilli by solar dryer drying which were compared with open sun drying.

![Figure 2. Average solar radiation and ambient temperature with time (hrs).](image-url)
Typical hourly values of average solar radiation and ambient temperature since 9 hr to 16 hr is revealed in Figure 2. The maximum solar radiation was found to be 1067 W/m² at 12 hr and minimum solar radiation was found to be 468 W/m² at 16 hrs. Similarly, the maximum ambient temperature was found to be 40 °C at 12 hrs and minimum ambient temperature was found to be 32 °C at 16 hrs respectively. Solar radiation is always higher at midday and low in the morning and evening hours. On all test days, solar radiation range was from 468 W/m² to 1067 W/m². Evidently, the solar radiation and ambient temperature from 9 hr to 16 hr seems to be existing a dome-shaped structure as shown in Fig.2.

Typical hourly values of electrical efficiency and glazing surface temperature of HCSD since 9 hr to 16 hr is shown in Figure 3. The parameters such as maximum power point voltage ($V_{mp}$), maximum power point current ($I_{mp}$), solar radiation ($G$) and area of the solar panel ($A_{mod}$) were assessed during electrical energy ($\eta_{ELE}$) analysis. Evidently, from 9 hr to 12 hr there was increase in glazing temperature and decreased electrical efficiency then vice versa till 16 hr. It was observed that when glazing surface temperature was maximum, electrical efficiency was minimum between 11 hr to 13 hr. Due to high glazing surface temperature, the electrical performance was very lower.

![Figure 3. Electrical efficiency and glazing surface temperature of HCSD.](image)

![Figure 4. Thermal efficiency and Outlet air temperature of HCSD.](image)

Typical hourly values of Thermal efficiency and Outlet air temperature of HCSD is exposed in Figure 4. Thermal efficiency ($\eta_{th}$) was determined based on the measured parameters such as difference in outlet and inlet air temperature ($\Delta T$), mass flow rate of air ($\dot{m}$), specific heat of air ($C_p$), area of the solar panel ($A_{mod}$) and solar
radiation (G). The thermal performance increased with increase in air mass flow rate and solar radiation. Extracted more heat energy from the tedlar side which generated better performance of the system. The hourly variations of thermal efficiency Vs outlet air temperature of HCSD was calculated by using Eqs. 9 to 11. Evidently, outlet air temperature was maximum between 12 hrs to 14 hrs, due to maximum solar radiation available during those hours.

Typical hourly values of electrical thermal efficiency and glazing surface temperature of HCSD is shown in Figure 5. The equations (6 to 8 and 12) can be assisted to find out the electrical and electrical thermal efficiency of HCSD. This can be produced replication of electrical efficiency of HCSD which has been compared with glazing surface temperature. Evidently, when glazing surface temperature has been increased from 9 am to 4 pm, electrical thermal efficiency has been decreased as shown in Fig. 5.

Figure 5. Electrical thermal efficiency and glazing surface temperature of HCSD.

Typical hourly values of overall thermal efficiency and glazing surface temperature of HCSD is revealed in Figure 6. Overall performance of Hybrid collector with solar dryer (HCSD) can be performed by equation 13 & 14. In which all the performances such as electrical, electrical thermal, thermal efficiency were integrated.

Figure 6. Overall thermal efficiency of HCSD.

Fig. 7. Shows the change in the moisture content of the solar and open sun dried chilli samples. The moisture content of the Red chilli was condensed from the initial value of 71.5% (weight basis) to the final value of 16.2 % (weight basis) in 37 h and 76 h in the solar dryer drying and the open sun drying, respectively.
The sun drying sample took 116.53% longer drying time in comparison with the sample dried in the newly developed HCSD. Further, the solar dried chilli was free from dirt and clean nature.

5. Conclusion

Comparative study of solar drying and open sun drying of Red chilli in a HCSD were provided following conclusions as given below.
❖ Electrical, electrical thermal, thermal efficiency and overall thermal efficiency were attained by HCSD such as 11.74 %, 32.21 %, 65.82 % and 93.26 % respectively. The performance of each component of the HCSD was evaluated in terms of the energy efficiencies.
❖ Twelve kg of red chilli was effectively dried in the HCSD in six consecutive sunny days at a specific location. The HCSD were achieved significantly better solar drying than open sun drying.

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