Size-Dependent Submerging of Nanoparticles in Polymer Melts: Effect of Line Tension

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ABSTRACT: Adhesion of nanoparticles to polymer films plays a key role in various polymer technologies. Here we report experiments that reveal how silica nanoparticles adhere to a viscoelastic PMMA film above the glass transition temperature. The polymer was swollen with CO₂, closely matching the conditions of nanoparticle-nucleated polymer foaming. It is found that the degree by which the particles sink into the viscoelastic substrate is strongly size dependent and can even lead to complete engulfment for particles of diameter below 12 nm. These findings are explained quantitatively by a thermodynamic analysis, combining elasticity, capillary adhesion, and line tension. We argue that line tension, here proposed for the first time in elastic media, is responsible for the nanoparticle engulfment.

1. INTRODUCTION

The diminishing size of nanoparticles results in a tremendous increase in their surface to volume ratio, leading to unexpected and highly exciting properties.1−3 In polymer technology, the interface between nanoparticles and a surrounding matrix can indeed dominate the properties of the hybrid (composite) material.4−10 With the growing interest in nanoparticles as fillers and/or active component in polymers, it is of key importance to develop a detailed understanding of the role of this interface on the resulting material properties.

Recent studies have focused on the adhesion of nanoparticles present at polymer/gas interfaces.11−18 Nanoparticles, for example, serve as highly efficient foam cell nucleation agents in CO₂ blown polymer foams19 or are very useful to prepare templated surfaces with controlled porosities and antireflective properties.20 However, the process of adhesion or embedding of nanoparticles presents a great challenge. Rubner and co-workers20 reported the controlled thermally assisted particle embedding of surface deposited silica nanoparticles at the surface of poly(methyl methacrylate) (PMMA) polymer films. Particle embedding was controlled by varying the thermal treatment temperature and time, and similar results were obtained for surface modified silica nanoparticles in films of PMMA and poly(methyl methacrylate-co-methacrylic acid).17 As alternative to thermal annealing, Loos and co-workers18 reported the embedding of gold nanoparticles in polystyrene (PS) films via CO₂ saturation of the polymer substrate at relatively low temperatures. The CO₂ saturated polystyrene surface exhibits an increased polymer mobility causing the particles to sink in the surface. Surprisingly, we find that reducing the particle size to macromolecular length scale even leads to complete engulfment of the nanoparticle into a polymer film.

From a theoretical perspective, the adhesion of nanoparticles requires a revision of the classical JKR theory,21,22 as it does not account for capillary effects at small scale. Recent studies showed that particle adhesion is governed by the elastocapillary length γₛ/E,23−26 where γₛ is the “solid surface tension” and E is the Young’s modulus of the elastic polymer film. While particles much larger than γₛ/E follow the JKR law, smaller particles are dominated by capillary forces. In the latter case the film’s bulk elasticity is negligible, and the adhesion was proposed to be equivalent to particle adsorption at a liquid interface. However, these proposed descriptions do not predict any engulfment, nor have they been compared directly to experiments on nanoparticles.

Here we reveal a transition from adhesion, to wetting, to complete engulfment of silica nanoparticles on a PMMA film above the glass transition. By use of atomic force microscopy (AFM), it is found that the relative degree by which the particles sink into the substrate is strongly size dependent and leads to complete engulfment for particles below 12 nm. These findings are explained quantitatively by a thermodynamic analysis, combining elasticity, capillary adhesion, and line tension. We argue that line tension, here proposed for the
first time in elastic media, is responsible for the nanoparticle engulfment.

2. EXPERIMENTAL SECTION

Materials. Tetraethyl orthosilicate (TEOS, ≥99.0%) and 2-propanol (99.5%) were purchased from Aldrich (Milwaukee, WI). (3-Aminopropyl)triethoxysilane (APTES, 99%), hydrochloric acid (37%), and poly(dimethylsiloxane) monoglycidyl ether terminated (PDMS-G, Mw = 1000 g mol⁻¹) were purchased from Sigma-Aldrich (St. Louis, MO). Calcium chloride (CaCl₂) was purchased from Sigma-Aldrich Chemical Co. Ltd. (Gillingham, England). PMMA was a gift from Arkema (VM100, i.e., a PMMA-co-EA polymer) (La Garenne-Colombes, France). Absolute tetrahydrofuran (THF) were purchased from Biosolve (Valkenswaard, The Netherlands). Ethanol absolute for analysis was purchased from Merck (Darmstadt, Germany). Milli-Q water was produced by a Millipore Synergy system (Billerica, MA). Absolute tetrahydrofuran (THF) were purchased from Biosolve (Valkenswaard, The Netherlands). Ethanol absolute for analysis was purchased from Merck (Darmstadt, Germany). Milli-Q water was produced by a Millipore Synergy system (Billerica, MA). Absolute tetrahydrofuran (THF) were purchased from Biosolve (Valkenswaard, The Netherlands).

Stöber Nanoparticle Preparation. To prepare Stöber silica nanoparticles (SiO₂) with a diameter ~80 nm, 168 mL of ethanol was mixed with 28 mL of Milli-Q water and 30 mL of TEOS in the presence of 2 mL of ammonium hydroxide while stirring at 500 rpm at room temperature. After 1.5 h the obtained SiO₂ dispersion was centrifuged at 10 000 rpm for 30 min. Subsequently, the collected SiO₂ was redispersed in ethanol and centrifuged again. This washing step was repeated two more times followed by vacuum drying the collected SiO₂ nanoparticles at room temperature for 12 h. To synthesize the 40 nm particles, 84 mL of ethanol was mixed with 14 mL of Milli-Q water and 15 mL of TEOS in the presence of 0.75 mL of ammonium hydroxide in a 250 mL round-bottom flask while stirring at 500 rpm. The reaction was conducted for 1.5 h at room temperature. To synthesize the 120 nm particles, 100 mL of ethanol was mixed with 8 mL of Milli-Q water and 5 mL of TEOS in a round-bottom flask stirring at 500 rpm, and subsequently 5 mL of ammonium hydroxide was added and reacted for 3 h at 50 °C. To synthesize 150 nm SiO₂, 8 mL of Milli-Q water, 10 mL of TEOS, and 5 mL of ammonium hydroxide solution were added to 100 mL of ethanol, followed by stirring at 50 °C for 4.5 h. To synthesize the 310 nm particles, 100 mL of ethanol was mixed with 8 mL of H₂O and 10 mL of TEOS, followed by the addition of 7 mL of ammonium hydroxide, and the reaction mixture was left at 50 °C for 4.5 h. The collection, washing, and drying steps for these nanoparticles were the same as described for the 80 nm nanoparticles.

Hydrolysis. To introduce silanol groups on the surface of the prepared SiO₂ nanoparticles, the particles were redispersed in Milli-Q water by sonication (BRANSON 2510, Canada) for 1 h. Subsequently, hydrochloric acid was added to the dispersion while stirring at 500 rpm until the pH of the solution reached a value of approximately 1. After 4 h the dispersion was centrifuged at 10 000 rpm for 30 min. The collected nanoparticles were redispersed in Milli-Q water and centrifuged again. This washing step was repeated two more times followed by drying the silanol functional nanoparticles (SiO₂−OH) in vacuum at room temperature for 12 h.

Amino Functionalization. 1.5 g of SiO₂−OH nanoparticles was redispersed in 50 mL of ethanol followed by the addition of 7.5 mL of APTES. The dispersion was left to stir at 500 rpm at room temperature for 17 h. The APTES functionalized nanoparticles (SiO₂−NH₂) were collected by centrifugation at 10 000 rpm for 30 min and redispersed in ethanol and centrifuged again. This washing step was repeated two more times followed by drying the collected SiO₂−NH₂ nanoparticles in a vacuum at room temperature for 12 h. Because of the small size of B220 (12 nm) and B130 (20 nm), the nanoparticles could not be collected by centrifugation. After amino functionalization 1 mL of CaCl₂ (1 M) was added to 15 mL of the reaction mixture of B130 and B220 to change the surface zeta potential of the nanoparticles. This caused reversible agglomeration of the nanoparticles and made it possible to separate them from the ethanol during centrifugation.

Grafting to of PDMS-G to Silica Nanoparticles. 1.0 g of SiO₂−NH₂ nanoparticles was redispersed in 20.5 mL of THF and 15 g of PDMS-G while stirring at 500 rpm for 1 h followed by sonication for 1 h. Subsequently, THF was removed by rotary evaporation, and the resulting silica nanoparticle dispersion in PDMS-G was immersed in an oil bath thermostated at 80 °C for 17 h. Following cooling to room temperature, the reaction mixture was washed with THF and centrifuged at 10 000 rpm for 30 min. This washing step was repeated two more times, followed by vacuum drying the PDMS-G grafted silica nanoparticles (SiO₂−PDMS) at room temperature for 12 h.

Sample Preparation for Embedding Treatment. PMMA films of approximately 50 μm thick were prepared by drop casting a polymer–chloroform solution (0.1 g/mL) onto silica wafers (1 cm × 1 cm). Subsequently, the substrates were dried in air for 16 h followed by annealing at 135 °C for 12 h to relieve any potentially present residual stresses in the film before being slowly cooled to room.
temperature. Prior to particle deposition, the prepared nanoparticles (SiO$_2$–OH and SiO$_2$–PDMS) were redispersed in 2-propanol by sonication and diluted to a concentration of 0.005 wt%. Subsequently, a drop of the diluted nanoparticle solution was placed on the PMMA film, followed by drying the samples in a nitrogen box at room temperature for 12 h. The particles did not sink into the glassy polymer surfaces as a result of this preparation method as was confirmed by AFM height measurements.

Once prepared, the samples were placed inside a pressure vessel (Julabo, Seelbach, Germany). The temperature of the setup was set to 40 °C, and the setup was flushed with CO$_2$ for 20 s. Subsequently, the CO$_2$ pressure was set to 58 bar. To ensure that the nanoparticles obtain an equilibrium state at the interface of the polymer matrix, the samples were saturated in CO$_2$ for 7 h (we notice that longer time saturation did not lead to any further embedding of the nanoparticles into polymer matrix); subsequently, the pressure was slowly released, and the samples were quenched to room temperature for further analysis.

Atomic Force Microscopy (AFM) Characterization. The apparent height of the nanoparticles before and after embedding was determined by AFM (MFP-3D, Asylum Research, Santa Barbara, CA) analysis in tapping mode (amplitude set-point 250 mV) using a silicon cantilever (Nano World) with a resonance frequency of 320 kHz and a spring constant of 42 N m$^{-1}$. The substrates were scanned at a minimum of three different positions, and the obtained height images were analyzed. The heights of more than 100 individual isolated particles were analyzed for each data point.

3. RESULTS AND DISCUSSION

Experimental Results. The present study reports the adhesion of two types of silica nanoparticles, i.e., bare (SiO$_2$–OH) and PDMS-coated core–shell particles (SiO$_2$–PDMS), with different silica (core) diameters on the surface of CO$_2$ swollen PMMA films. The schematic drawings of sample preparation as well as AFM measurement for the prepared samples are shown in Figure 1A–C. Silica nanoparticles were deposited by drop casting the particle solution diluted with 2-propanol on PMMA films (see Figure 1A). Upon saturation of the PMMA samples with $58$ bar of CO$_2$ at 40 °C, the PMMA reaches a viscoelastic state$^{27–29}$ and the particles residing at its surface sink (partly/fully) into the bulk. The equilibrium position of the particles is determined from the residual particle height ($H$) by AFM tapping mode imaging (see Figure 2B,C). The key point to note here is that the polymer has a finite storage modulus ($G'$) at zero frequency, called the shear modulus $G$ ($G'(w = 0)$), which governs the equilibrium particle height $H$. Experimental details can be found in the Experimental Section. Figure 2A shows the synthesis of nanoparticles via a Stöber reaction (step 1), followed by the hydrolysis of the surface exposed ethoxy groups to silanol moieties (step 2). The hydrolyzed particles (SiO$_2$–OH) were modified with APTES, which results in the formation of amine-functionalized nanoparticles (SiO$_2$–NH$_2$) (step 3). Subsequently, PDMS-G was covalently attached to the surface of the nanoparticles via the grafting to method (step 4) to yield SiO$_2$–PDMS core–shell nanoparticles. The successful modification of the nanoparticles was confirmed by FTIR as is shown in Figure S1 of the Supporting Information.

The key parameter of interest is the apparent height $H$ of nanoparticles deposited on PMMA film surfaces, before and after CO$_2$-assisted embedding. The height profiles of the nanoparticles were obtained via tapping mode AFM measurements. All the obtained height values presented in this paper are the Gauss-averaged values for experiments over more than 100 individual isolated particles. We first discuss results on the stiff, glassy PMMA substrate, where no particle engulfment is expected. Figures 2B and 2C show AFM height images for bare particles on the glassy PMMA respectively for particle diameters of 12 and 40 nm. The average apparent heights of the deposited silica particles prior to CO$_2$ treatment of the PMMA surface agree well with the diameters of these nanoparticles determined by scanning electron microscopy (Figure S1). As expected, there is no embedding of nanoparticles in the polymer surface prior to CO$_2$ treatment. In addition, decreasing the tapping mode set point values (which corresponds to lighter normal load on the particles imaged) did not alter the obtained height values. Thus, the agreement of the height values obtained with AFM and
diameters obtained with scanning electron microscopy for the used nanoparticles confirms that the tapping mode AFM imaging conditions employed are suitable to accurately determine the apparent height of the nanoparticles on the polymer films.

The main interest of this study is to present the size-dependent particle embedding in the CO$_2$ saturated and softened polymer films. Remarkably, Figure 2D shows that the 12 nm particles are completely engulfed into the substrate, as they are no longer visible in the AFM measurement. By contrast, the 40 nm particles bare particles are still partly visible (see Figure 2E). For these nanoparticles we determined that the average height $H$ was 6.9 nm, which corresponds to a ratio $H/D$ of 0.17. Hence, the particle attachment and embedding to the softened PMMA film are strongly size dependent.

The relative degree of particle embedding can be quantified by the ratio $H/D$, which reflects the position of the particle at the interface. This ratio is not universal but depends on the particle size. This is shown in Figure 3, where we report the ratio $H/D$ for different particle diameters $D$. The PDMS-coated particles (blue squares) are systematically less embedded than the bare particles (red circles), as can be seen from the larger values of $H/D$. This can be attributed to the low surface energy and high CO$_2$-philicity of the grafted PDMS as compared with the untreated particles. These differences in the interfacial interactions between the nanoparticles and the CO$_2$ softened polymer explain this observation. Another clear trend from Figure 3 is that large particles do not sink very deeply into the polymer films as shown in the schematic of panel A. Smaller nanoparticles exhibit a wetting-like behavior (panel B) analogous to colloidal particles floating at a liquid interface. Finally, regardless of the surface chemistry of the particles, complete engulfment is observed for particles with a diameter of approximately 12 nm and less (schematic shown in panel C). These behaviors are explained below in detail.

**Thermodynamic Model.** While size-dependent adhesion of nanoparticles has been predicted in theory and simulations, these do not capture the present experiments—in particular, they do not predict the engulfment phenomenon. Given that the sample preparation ensures equilibrium, we propose a thermodynamic model. We split the free energy in bulk contributions, surface contributions, and a contribution due to the formation of a contact line. The latter term, referred to as line tension, is commonly used for wetting of nanodroplets. Here it is introduced for an elastic interface, motivated by recent studies on the equivalence between elastic and liquid contact lines and wetting.\(^\text{26}\)

The free energy can thus be written as

$$F = F_{\text{el}} + \gamma_p - \gamma_s A_c - \gamma_p a \tau/a + 2\pi a \tau$$

(1)

The first term represents the elastic energy due to the indentation, for which we will use the Hertz scaling law $F_{\text{el}} \sim h^{3/2}$, where $h = D - H$ is the indentation (see Figure 4). The second term represents the exchange of particle—vapor surface with PMMA—particle surface, which gives a change in surface energy $(\gamma_p - \gamma_s)$ times the relevant area $A_c$. Creating the contact also removes part of the solid—vapor energy. The associated solid surface energy is denoted as $\gamma_s$, while the area is approximated as $\pi a^2$ where $a$ is the radius of the contact. Up to this point, the free energy is identical to that posed in ref \textsuperscript{24} which does not lead to engulfment. The key addition is the final term in eq 1 containing the line tension $\tau$, representing the energy necessary to create a contact line of perimeter $2\pi a$.

The ratios of bulk-to-surface energy and of surface-to-line energy naturally introduce two length scales in the problem, to which the particle diameter $D$ needs to be compared. The first is the elastocapillary length, $l_{ec} = \gamma_s/E$, where $E$ is the Young’s modulus of the polymer. We treat the polymer to be incompressible for which $E = 3G$. The Young’s modulus of the swollen PMMA film is approximated as $E \sim 10^6$ Pa (see Supporting Information), while $\gamma_s$ is approximately 21 mN/ m.\(^\text{32}\) This gives $l_{ec} \sim 20$ nm, which is indeed a relevant scale for the particles considered here. The second scale is the so-called tension length, $l_t = \tau/\gamma_s$, which is known in the context of nanodroplets.\(^\text{33,34}\) It is commonly accepted that $l_t$ should be of

![Figure 3. Engagement of silica nanoparticles in a viscoelastic PMMA film](image)

**Figure 3.** Engagement of silica nanoparticles in a viscoelastic PMMA film. The nanoparticle embedding exhibits a double transition upon reducing the size, from adhesion (A), to wetting (B), and engulfment (C). The plot shows measurements of the relative degree of embedding of the nanoparticles: the apparent height $H$ normalized by the particle diameter $D$ is shown for different particle sizes (circles for bare silica particles, squares for PDMS-coated particles). $H$ vanishes for both the bare and coated nanoparticles of diameter below 12 nm, indicated by the dashed line, signifying a complete engulfment. The observed critical size of engulfment is thus between 12 and 20 nm for both the bare and coated nanoparticles. Solid lines correspond to the combined minimization of bulk energy, surface energy, and line tension, given by eq 4. Particle sizes corresponding to the schematics of the left panel are marked along the $x$-axis of the plot.

![Figure 4. Thermodynamic model: transition from adhesion to wetting to engulfment of nanoparticles, based on eq 4](image)

**Figure 4.** Thermodynamic model: transition from adhesion to wetting to engulfment of nanoparticles, based on eq 4. The red dashed line represents the adhesion to wetting transition for $\theta_l = 45^\circ$, for the case without line tension ($l_t = 0$). The gray solid lines incorporate line tension effects for $l_t/l_{ec} = 10^{-5}$, $10^{-3}$, and $10^{-1}$ from left to right. The corresponding circles represent the critical nanoparticle diameter for engulfment given by eq 6. The inset shows a nanoparticle in and out of contact with a polymer film and relevant geometric variables. The difference in energy between the two states leads to eq 1.
molecular scale, though much larger values are often claimed in the literature. The ratio $l_e/l_{ec}$ is thus expected to be much smaller than unity and will appear as a parameter in the model. Another dimensionless parameter can be obtained from the work of adhesion

$$W = \gamma_s + \gamma_p - \gamma_{sp} = \gamma(1 + \cos \theta_y)$$

which quantifies the energy per unit area required to separate two surfaces. Here we wrote it directly in terms of Young’s angle $\theta_y$, which will be used as a model parameter. For liquid media this parameter can be measured as the contact angle of macroscopic droplets. However, such a calibration is not feasible for materials with an elastic modulus, such as PMMA under the given experimental conditions. Namely, the contact of the PMMA sample with a flat silica surface will be dominated by elasticity, and the Young’s angle only appears below the elastocapillary length.26

To explicitly perform the minimization, we express the free energy in terms of the indentation depth $h = D - H$. For a spherical particle, one finds the geometric relations $\bar{A}_c = \pi Dh$ and $\bar{u} = \sqrt{Dh - h^2}$. On the basis of this, we rewrite the free energy as

$$F = \frac{cED^{1/2}h^{5/2}}{2\sqrt{1 - \nu^2}} - \pi DhW + \pi \bar{u}^2 + \pi \sqrt{Dh - h^2}$$

Here we closely followed ref 24 by approximating the elastic energy by the small deformation expression and using $c = 8/5 \sqrt{3}$ to recover the JKR result for large particles. The equilibrium position is obtained from $dF/dh = 0$, which, upon writing $\bar{h} = h/D$ and setting the Poisson ratio $\nu = 1/2$ (due to incompressibility), can be rearranged to

$$\frac{8\sqrt{2}}{3^{3/2}\pi} \left( \frac{D}{l_{ec}} \right)^{3/2} \left( 1 + \cos \theta_y \right) + 2\bar{h} + \left( \frac{l_e}{D} \right) \frac{1 - 2\bar{h}}{\sqrt{\bar{h} - \bar{h}^2}} = 0$$

(4)

As anticipated, the contact angle $\theta_y$ and the two length scales, $l_{ec}$ and $l_e$, appear as the relevant parameters. By solving $\bar{h}$ from eq 4, we can determine the sought-for equilibrium position $H/D = 1 - \bar{h}$.

The typical predictions of eq 4 are illustrated in Figure 4, showing $H/D$ as a function of the particle diameter normalized by the elastocapillary length, $D/l_{ec}$. One indeed finds a monotonic dependence on the particle size. At large $D/l_{ec}$, there is barely any indentation, and the result coincides with the classical JKR law. For $D/l_{ec} \leq 1$, however, one observes that the particles tend toward a preferred position that is governed by the Young’s angle $\theta_y$. This is because for smaller particles the surface energies start to dominate over the bulk elastic term. The red dashed line is the result without line tension, for which the particle position indeed approaches this wetting condition as previously found for elastocapillary adhesion.24 Formally, this corresponds to $l_e = 0$ in the limit $l_{ec} \gg 1$ and gives $H/D = (1 - \cos \theta_y)/2$.

The addition of line tension dramatically changes the behavior for small particle sizes and leads to engulfment. This can be inferred from the solid lines of Figure 4, which were obtained for different strengths of the line tension, namely $l_e/l_{ec} = 10^{-5}, 10^{-4}, \text{ and } 10^{-3}$. The line tension introduces a critical particle diameter below which stable solutions cease to exist. Instead, one observes a bifurcation where the lowest free energy is achieved by completely engulfing the particle inside the elastic layer. The critical diameter for engulfment increases with $l_e$. For the largest tension length shown in Figure 4, the plateau due to the wetting regime is no longer visible. We note that we implicitly assumed that line tension takes a positive value, which need not be the case.33-39 For a negative line tension small particles are not engulfed. Instead, they would move to a position where $H/D = 1/2$ to maximize the length of the contact line.

Such a line-tension-induced bifurcation was previously observed for nanoparticles at liquid interfaces, and the same mechanism appears to be at play here. In the model, the critical diameter $D_c$ for engulfment is due to the disappearance of the energy minimum. The disappearance of the minimum can be found by the combined condition $dF/dh = 0$, written as eq 4, and $d^2F/dh^2 = 0$. A closed form analytical expression for $D_c$ is obtained in the physically relevant limit $l_e \ll l_{ec}$ for which the elastic term can be treated upon expansion. This gives the critical diameter below which nanoparticles are unstable at the polymer interface:

$$\frac{D}{l_e} \approx \frac{2}{\left[1 - \cos \theta_y \right]^{2/3 + 5/2}} - f(\cos \theta_y) \left( \frac{l_e}{l_{ec}} \right) + O \left( \left( \frac{l_e}{l_{ec}} \right)^2 \right)$$

(5)

where $f(x) = (16/3\sqrt{3}\pi)x^{-1/3}(x^{1/3} - 1)^{-4}(x^{1/3} + 1)^{-5/2}$. The first term in the above expression has been previously obtained as the critical size for engulfment in the context of purely liquid interfaces.36 Here we find the correction in $D_c$ due to finite elasticity. Indeed, the critical diameter is directly proportional to the tension length $l_e$. However, there is an intricate dependence on the contact angle. In particular, we find for $\theta_y \ll 1$ that (neglecting elasticity)

$$D_c \approx 2^{2/3} \left( \frac{l_e}{l_{ec}} \right)$$

(6)

The dependence $\sim 1/\theta_y^3$ shows that for small contact angles the critical diameter for engulfment can be orders of magnitude larger than the tension length. This pushes the engulfment diameter to the range of tens of nanometers. This effect is due to a geometric amplification of the influence of line tension, arising since contact lines with small $\theta_y$ only probe the “flat” part of the top of the particle.

Comparison to Experiment. Finally, we compare the theoretical prediction to our experiments. The results are shown as the solid lines in Figure 3, capturing the full range of data including the engulfment. Importantly, the model contains three parameters, one of which is eliminated by setting the critical diameter to 12 nm. Using the two remaining parameters to fit the experiment, we obtained for the coated particles (blue line) $\theta_y = 55^\circ, l_e = 5$, and $l_{ec} = 12$ nm, while for the bare particles (red line) $\theta_y = 34^\circ, l_e = 0.6$ nm, and $l_{ec} = 70$ nm. This corresponds to a positive line tension which for the estimated $\gamma_s = 21 \text{ mN/m}$ implies $1.3 \times 10^{-11} \text{ J/m}$ (bare particle) and $10.5 \times 10^{-11} \text{ J/m}$ (PDMS-coated particle). These values are of the expected order of magnitude.33-39

A few observations can be made. Most importantly, the values obtained for the tension lengths are of the expected order. This makes a strong case that even relatively large particles, possibly tens of nanometers, can be engulfed by line tension when $\theta_y$ is sufficiently small. When comparing the fitted values of the bare particles and the PDMS-coated particles, we
find that the PDMS induces a higher contact angle, as to be expected. However, the fitting requires an elastically capillary length $l_c$ that is substantially smaller for the coated particle. A possible explanation is the rather crude approximation of the elastic energy, which is based on the result of linear elasticity and only holds for H/D not too far from unity. Still, the thermodynamic model proposed here provides a very good description of the experimental data and in particular explains the engulfment.

4. CONCLUSIONS
In this paper we experimentally showed how nanoparticle adhere to viscoelastic (plasticized) PMMA films. Upon decreasing the size of the particles, we found a gradual transition from a classical adhesion regime to a complete engulfment of the particle into the PMMA. These observations were explained by thermodynamic considerations but work only when a line tension contribution is incorporated. Even though the PMMA has a nonzero elastic modulus, the contact line behaves very much like that of a liquid at the nanoscale. The modeling presented here is crude in the sense that all molecular interactions are described by effective free energies. An important direction for future work is to reveal further details near the contact line by molecular simulations and make the explicit link between molecular aspects and thermodynamics of nanoparticle adhesion.

Despite this, it is now anticipated that for instance in heterogeneous nanocellular polymer foaming the contribution of line tension to the free energy of cell nucleation must be considered.41−42 In particular, when nucleating particle dimensions are at the macromolecular length scale for which we have shown that line tension can severely influence the three phase contact line, its effect cannot be ignored. In addition, our results demonstrate that when interested in obtaining surface topology effects, the use of the smallest nanoparticles on viscoelastic surface/interfaces may provide unexpected results due to line tension effects. Thus, a deeper and better quantified understanding of the effect of line tension on nanoparticles is needed from both a physical as well as a practical point of view.

ASSOCIATED CONTENT

Supporting Information
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FTIR results, SEM images of the nanoparticles, and results of rheological experiments (PDF)

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Notes
The authors declare no competing financial interest.

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