**Accuracy of Implant Level Intraoral Scanning and Photogrammetry Impression Techniques in a Complete Arch with Angled and Parallel Implants: An In Vitro Study**

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**Abstract:** (1) Background: Stereophotogrammetry has recently been investigated showing high accuracy in complete implant supported cases but has scarcely been investigated in cases of tilted implants. The aim of this in vitro study was to compare the accuracy of digital impression techniques (intraoral scanning and photogrammetry) at the level of intraoral scan bodies in terms of angular deviations and 3D discrepancies. (2) Methods: A stone master cast representing an edentulous maxilla using four implant analogs was fabricated. The two anterior implants were parallel to each other, and the two posterior implants were at an angulation of 17 degrees. Digital intraoral scanning (DIOS) impressions were taken after connecting implant level scan bodies to the master cast and STL files were exported ($n = 15$). Digital photogrammetry (DPG) impressions were captured using a PiC Camera after tightening implant level PiC optical markers and STL files were exported ($n = 15$). Superimposition was carried out by a software for determining the accuracy of both. (3) Results: Significant angular discrepancies ($\Delta$A) and 3D deviations of scan bodies were found among the groups in trueness with lower deviations for the DPG ($p$ value < 0.001). However, trueness within ISBs varied between angular and 3D deviations and outcomes were not specific to determine the effect of implant angulation. In precision, no significant differences were detected within ISBs and among both groups in terms of angular deviation. However, DPG had less deviations than DIOS group in terms of 3D deviations ($p$ value < 0.001). (4) Conclusion: Digital photogrammetry technique conveyed the utmost accuracy in both trueness and precision for the intraoral scan bodies among both impression methods assessed. In addition, implant angulation did not influence the precision of the impression techniques but affected their trueness without explicit conclusions.

**Keywords:** angulated implants; implant supported prosthesis; intraoral scanning; photogrammetry

1. **Introduction**

Digital technology in the dental field has been a game-changer ever since its introduction into surgical and prosthetic procedures [1,2]. Transforming workflows to cope up with this advancement necessitates the need of intraoral scanners (IOSs), intraoral scan bodies (ISBs), computer software, milling machines, and digital ceramic materials [3–5]. This new era has been met with great success facilitating the fabrication of crowns and bridges, restoration of missing teeth, planning, and prosthetically guiding implant placement [6–8]. It has also revealed higher predictability and consistency of results in contrast with conventional techniques that were considered as hosts to a wide assortment of human...
and technical errors [9,10]. From that time on, technology has revolutionized treatment modalities, especially in implant-supported cases.

However, there are still many lingering problems with scanning full arch implant prosthesis where a passive fit is still questionable. This is due to several factors affecting the accuracy when taking a digital impression such as implant position [11–14], scanning strategy [15], light intensity [16,17], and arch length [18]. Additionally, when performing scans of multiple implants, it may be hard for the IOS to distinguish identical ISBs and to recognize their locations [19]. The IOS in this case will analyze dissimilar scan bodies as only one and may fix images on top of each other [20]. In addition, obtaining consistent digital scans with edentulous patients is demanding since the scanned surface may lack reference points between point clouds that may accompany improper stitching of the images. Accordingly, the images may be stitched with compounding errors including imprecise and noisy mesh [21]. Also, the main parts of the scan may be recognized as redundant and eventually will be cut out by the software’s post-processing algorithm [21–23].

The technological evolution did not stop with digital intraoral scanners (DIOS) but grew to bring forth a new digital technique called photogrammetry (DPG). This development is based on obtaining reliable information about physical objects through processes of recording, measuring, and interpreting photographic images and patterns and is devoid of any direct physical contact with the measured object [24]. In 1999, DPG was proposed by Jemt and Back as a technique for complete implant-supported impressions showing similar fidelity results with conventional procedures [25]. The supremacy of this technique lies in that the presence of blood, saliva, or any other residue does not affect the measurement precision [26]. Its camera is based on measuring angles and distances between prosthetic attachments allowing the patient total freedom of movement. In a randomized clinical trial, Peñarrocha-Diago et al. reported that stereophotogrammetric and traditional impressions showed no differences in implant success rate, marginal bone loss, or prosthesis survival after one year of follow-up [27]. In addition, numerous clinical reports also stated that this technique ensures optimum fit of the framework representing a predictable solution for complete implant-supported cases [28–33]. Although new technologies are based on the premise of achieving higher quality prosthesis, their direct comparison with digital intraoral scanning is still lacking robust evidence in the literature (specifically with tilted implants) [34–36].

Accuracy is a blend of precision and trueness according to the ISO standards [37]. Precision is the closeness of measurements to each other in a specific group which makes the results more expectable. However, trueness refers to how much these measurements are in accordance with fact [38,39]. To date, no article has investigated the fidelity of implant level impressions using DPG in comparison with DIOS in all on four cases with posteriorly tilted implants. Hence, the aim of this in vitro study was to assess and compare the accuracy in terms of trueness and precision of these methods and the effect of implant angulation through measuring the intraoral scan body 3D deviation and angular distortion. The first null hypothesis was that there was no significant difference in the accuracy (trueness and precision) between the DIOS and DPG groups. The second null hypothesis was that implant inclination would not affect the fidelity.

2. Materials and Methods

A scannable gypsum cast covered with pink gingiva used as the reference model (RM) was a representative of a fully edentulous maxilla with four implant analogs (RC Bone Level Implant Analog; Institut Straumann AG) located in right first premolar (RP), right lateral incisor (RLI), left first premolar (LFP), and left lateral incisor (LLI) regions demonstrating a typical clinical scenario. The two anterior analogs were parallel whereas those posteriorly situated were of 17 degrees angulation. This cast was obtained from an all-on-four acrylic model by taking a polyether (Impregum Polyether Impression Material; 3M ESPE, Seefeld, Germany) impression with splinted implant level impression copings (Implant level open tray impression post, D4.6 mm, Straumann, Basel, Switzerland). Auto-
polymerizing pattern resin (Pattern Resin LS; GC) was used to join the copings where it was sectioned and rejoined after 24 h of setting to minimize the resin polymerization shrinkage [40]. Light pink impression silicone (Gingifast Rigid; Zhermack, Badia Polisine, Italy) was first placed surrounding the impression copings to create the gingival mask. Then scannable plaster (CAM-Stone N; SILADENT, Goslar, Germany) was mixed according to the manufacturer’s instructions and poured over the impression. To create control Standard Tessellation Language (STL) files for trueness comparison, new identical four implant level ISBs (Cares Mono Scanbody D4.6mm PEEK/TAN, Institut Straumann A/S, Basel, Switzerland) of the same diameter and height were chosen and prior to tightening, the pink silicone was covered with scanning powder. After that they were tightened at 15 N over the gypsum model and digitized with a desktop scanner (E3; 3Shape A/S, Copenhagen, Denmark) of 7 µm accuracy. This file was considered as a baseline scan acting as a standard to which all other scans would be compared.

On the part of the DIOS group, fifteen scans were obtained using a previously calibrated IOS (TRIOS3 Cart; 3Shape A/S) after tightening implant level scan bodies (Cares Mono Scanbody D4.6mm PEEK/TAN, Institut Straumann A/S) on the RM (Figure 1). To escape the impending adverse effects of practitioner fatigue, a 5-min break was scheduled between scans. The progress of the scanning strategy used was slow and constant where the practitioner started from the occlusal surface, continued to capture the buccal region, and then ended by registering the palatal area starting from the scan body of implant LFP and ending at that of implant RFP. The operator tried to capture all the details of each ISB, without asserting too much on them from the same angle, to prevent unnecessary reflection. All scans were captured in the same environmental conditions with ambient light of 1003 lux, without interference from any external light sources [16,17].

Figure 1. Implant level intraoral scan bodies tightened on the reference model.

For the DPG group, implant level Pic transfers (PiCabutment; PiC dental, Miami, FL, USA) were screwed on top of the analogs (Figures 2 and 3). A stereo-camera positioned 15–30 cm away from the reference cast with a supreme angle of 45 degrees with respect to the transfers was used to register implant positions (Pic camera; PiC dental). After defining the code of each Pic transfer, the information was captured and processed by a customized Pic program (Pic Cam Soft v1.1; PiC dental) that created vectors representing the implants’ positions. From the Pic library file, ISBs having the same shape as the ones used for the RM were chosen to replace the vectors, and STL files were exported. Fifteen STL files were attained for this group.
Figures 2. Implant level PiC transfer with an engaging configuration.

Figures 3. PiC transfers screwed on the reference model.

After all scans were captured, the reference file and the scans obtained from the DIOS group were trimmed using reverse engineering software (Geomagic Control X; 3D System, Boston, MA, USA) leaving the scan bodies only and disregarding the surrounding structures. This was carried out to have all files in resemblance with DPG captures that are devoid of surface scans ensuring a close number of point clouds between all registrations. After this, the scans were assessed and compared by the same software. For trueness, each scan of each group was compared with the reference. However, for precision, the scans of each group were superimposed randomly over each other [41]. Each alignment entailed two steps where the initial alignment option was carried out first to proceed to the final rough alignment through the best fit option ensuring a top-notch merging (Figure 4) [42–48]. Fifteen superimpositions were conducted for each group, for a total of thirty alignments for each of precision and trueness.

Figures 4. STL file to be measured superimposed over the reference STL file using best fit algorithm.

Congruence between the two superimposed scans was expressed quantitatively by measuring the 3D deviations (Figure 5) and angular deviations of each ISB. 3D comparison option was used to determine 3D distortions in mm. Then, means ± standard deviations (SD) of these distortions were calculated after obtaining the Root Mean Square (RMS) of each ISB that was unitless [49]. For the angular discrepancies, the geometrical deviation option in the software was implied after defining the geometrical shape to be cylindrical in this case due to the topography of the ISBs. The distortion level between the control and measured scans was calculated in degrees. Finally, for a better empirical evaluation of the 3D deviations between the files and interpretation of the directivity of the deviation,
the software allowed engendering a colorimetric map (Figure 5). This map was generated for the ISB where the blue color was for inward defects, red for outward excesses, and green for minimal deformities. The surface tolerance was set with the scale ranging from a maximum deviation of +50 to −50 µm. This value was determined according to the maximum clinically acceptable framework misfit tolerance [50]. All of the data collected were included in datasheets used for statistical analysis. The sample size was determined adequate for the analysis by a professional statistician. The appropriate significance was set at 0.05 and the power level was set at 0.80. A sample size of 15 in each group would detect a significant difference with a standardized effect size of 1.080.

![Figure 5. Colorimetric map showing the 3D deviation of intraoral scan bodies of an STL file obtained from digital intraoral scanning group.](image)

The statistical analysis was performed with IBM SPSS Statistics (version 26.0, New York, NY, USA). The level of significance was set at $p \leq 0.05$. Kolmogorov-Smirnov and Shapiro-Wilk tests were used to assess the normal distribution of quantitative variables. Repeated-measure analyses of variance followed by univariates analysis and Bonferroni multiple comparisons tests were performed to compare the 3D deviation and angular deviations of precision and trueness between impression techniques and within ISBs. The Bonferroni test was performed to prevent data from incorrectly appearing to be statistically significant during multiple comparison testing since each comparison can impact other results creating multiple false positives.

### 3. Results

The results of the repeated-measure analyses of variance followed by univariates analyses and Bonferroni multiple comparisons tests for trueness are shown in Table 1 and Figure 6 and for precision in Table 2 and Figure 7.

| ISBs   | DIO (n = 15) | DPG (n = 15) | $p$ Value |
|--------|--------------|--------------|-----------|
| LFP    | 0.682 ± 0.205 | 0.586 ± 0.088 | <0.001    |
| LLI    | 1.907 ± 0.234 | 0.346 ± 0.038 | <0.001    |
| RLI    | 1.496 ± 0.142 | 1.293 ± 0.068 | 0.398     |
| RFP    | 1.890 ± 0.293 | 0.672 ± 0.081 | <0.001    |
| Global | 1.744 ± 0.175 | 0.724 ± 0.064 | <0.001    |

| $p$ value | RLI < LFP < LLI = RFP | LLI < LFP < RFP < RLI |

Values followed by different letters indicate the presence of significant difference between impression techniques using post hoc tests. ISBs, intraoral scan-bodies; LFP, left first premolar; LLI, left lateral incisor; RLI, right lateral incisor; RFP, right first premolar; DIO, digital intraoral scanning; DPG, digital photogrammetry.
right first premolar; DIOS, digital intraoral scanning; DPG, digital photogrammetry.

The mean RMS was significantly different between impression techniques (Table 1).

RMS for 3D deviation within ISBs was not significantly different for DIOS. The mean was smaller with DPG (0.014 ± 0.013) and elevated with DIOS (0.039 ± 0.009). The mean precision. ISBs, intraoral scan-bodies; LFP, left first premolar; LLI, left lateral incisor; RLI, right lateral incisor; RFP, right first premolar; DIOS, digital intraoral scanning; DPG, digital photogrammetry.

Table 2. Means and standards deviations of RMS 3D distortions among implant level impression techniques in terms of precision.

| ISBs   | DIOS (n = 15) | DPG (n = 15) | p Value |
|--------|---------------|--------------|---------|
| LFP    | 0.042 ± 0.020 | 0.019 ± 0.015 | <0.001  |
| LLI    | 0.042 ± 0.016 | 0.020 ± 0.021 | <0.001  |
| RLI    | 0.032 ± 0.007 | 0.009 ± 0.007 | <0.001  |
| RFP    | 0.043 ± 0.012 | 0.010 ± 0.014 | <0.001  |
| Global | 0.039 ± 0.009 | 0.014 ± 0.013 | <0.001  |

*p value = 0.615, 0.666.

For precision, the mean angular deviation was not significantly different between impression techniques when evaluating precision (Figure 7).

Angular Deviation (Precision) for Trueness (Mean ± SD) in Degrees (°)

| ISBs | DIOS (n = 15) | DPG (n = 15) | p Value |
|------|---------------|--------------|---------|
| LFP  | 0.10 ± 0.01 | 0.06 ± 0.01  | <0.001  |
| LLI  | 0.07 ± 0.01 | 0.05 ± 0.01  | <0.001  |
| RLI  | 0.09 ± 0.01 | 0.07 ± 0.01  | <0.001  |
| RFP  | 0.12 ± 0.01 | 0.10 ± 0.02  | <0.001  |
| Global | 0.09 ± 0.01 | 0.07 ± 0.01  | <0.001  |

*p value = 0.615, 0.666.

3D Deviation (Trueness)
For trueness, means and standard deviations for angular discrepancy were significantly different between impression techniques \((p < 0.001)\); it was the lowest with DPG \((0.724 \pm 0.064^\circ)\) and elevated for DIOS \((1.744 \pm 0.175^\circ)\). With DIOS and DPG, the angular deviations within the ISBs were also significantly different. For DIOS, deviation was the highest on LLI and RFP, intermediary on LFP, and the smallest on RLI \((p < 0.001)\) but no significant differences were found between LLI and RFP \((p = 1.000)\). With DPG, it was smaller on LLI, intermediate on LFP followed by RFP and elevated on RLI \((p < 0.001)\). The mean RMS 3D deviation was significantly different between impression techniques \((p < 0.001)\); it was smaller with DPG \((0.078 \pm 0.001)\) and raised with DIOS \((0.536 \pm 0.063)\). The mean RMS 3D deviation within the ISBs was also significantly different \((p < 0.001)\). With DIOS, it was elevated on LLI and RLI, intermediate on RFP, and smaller on LFP \((p < 0.001)\). The difference was not significant between RLI and LLI \((p = 1.000)\). With DPG, the 3D deviation was smaller on LLI, followed by RFP, RLI and finally elevated on LFP \((p < 0.001)\).

For precision, the mean angular deviation was not significantly different between impression techniques \((p = 0.067)\) and within ISBs for DIOS \((p = 0.090)\), and DPG \((p = 0.725)\). The mean RMS was significantly different between impression techniques \((p < 0.001)\); it was smaller with DPG \((0.014 \pm 0.013)\) and elevated with DIOS \((0.039 \pm 0.009)\). The mean RMS for 3D deviation within ISBs was not significantly different for DIOS \((p = 0.615)\) and DPG \((p = 0.666)\).

4. Discussion

This study aimed to measure the trueness and precision of different implant level impression techniques in an all-on-four fully edentulous cast with anterior parallel implants and posteriorly tilted implants. The first null hypothesis was partially rejected. In terms of trueness, statistically significant differences were found between the DIOS and DPG groups in comparison with the true value. However, in terms of precision, scans were consistently reproducible within each group when analyzing angular deviations, yet DPG had fewer discrepancies when comparing 3D distortion datasets. The second null hypothesis was also partially rejected.

Trueness within ISBs revealed significant differences but did not have a clear direction since the results varied between parallel and angulated ISBs. However, parallel and distal implants were equally precise in terms of angular deviation and 3D deviation for both groups. This is important since the correlation between trueness and precision is a substantial aspect in choosing a proper impression technique for the intended application.

Several factors can influence impression accuracy which may project in the passivity of the prosthesis including implant angulation, implant depth, implant connection type, and inter-implant distance \([11–13]\). These factors were highlighted with conventional impressions in previous studies. However, different paths of results can be found when studying scans of digital impressions. With regards to implant angulation, the fidelity of digital impressions must not be affected by the angulation of implants as the worry of impression material distortion during removal, or movement of impression transfer is not a problem in this technique \([11,12]\). However, the results of this study showed no clear results for trueness when comparing parallel and distal implants where alternating values were recorded, having parallel implants more accurate in some cases and distal ones more legitimate in others. In the DIOS group, higher angular deviations were observed at scan body of the LLI and RFP followed by RLI and LFP. A possible analysis of this can be directional inaccuracy when bending the IOS as it approaches a different plane disfavoring the capture of scan bodies located at the curve. In other words, errors may depend not on implant angulation but rather on the arch shape and how the scanner is oriented to capture the needed image unlike photogrammetry system being fixed in a certain position and at a predetermined standardized distance is not influenced by motion or camera’s inclination. However, this was not the case with 3D deviations of DIOS where RFP and LFP were truer than RLI and LLI. This means that implant angulation favors accuracy of
IOSs where results were consistent with Sallorenzo and Gómez-Polo [35]. In contrast, a systematic review by Carneiro Pereira et al. stated that angulations larger than 15 degrees can influence intraoral scanning accuracy [13].

It is important to note that differences in the results between 3D distortions and angular deviations are due to the lack of measurement uniformity between both variables despite the similarity of the purpose traced. 3D distortions are calculated from the surface of the ISB while the latter are calculated from the center axis projected by the software. In addition, RMS used to calculate the surface fit is more sensitive to outliers [48] than the mean absolute deviation used to calculate angular deviations. However, RMS was used instead of mean values since the best fit algorithm matching produces positive and negative deviations between reference and test objects which could lead to results canceling each other and not representing the real divergence [47].

The findings in this study did not relate directly to the previous work. Congruence is made difficult by the lack of standardization of measurement methodology, comparison programs, number of implants, origin of the reference dataset, and IOS and DPG technologies used. Although perfect superimposition is still difficult to obtain with digital comparison software, the technique using best-fit alignment significantly amended the merging accuracy and dwindled the quantification fallacy [42]. Also, many researchers quoted outcomes for measuring change using the best fit alignment [14,43–47] although other authors relied on the zero-method technique for calculating deviations [11,12,18,21,35]. The zero method relies on the implant center to calculate angulations and distance deviations. In addition, some preceding studies used a coordinate measuring machine (CMM) instead of desktop scanner [11,12,18,21,35]. Even though the CMM is a repeatable measuring method, it shows abbreviated exactitude in assessing small areas due to its probe size and shape [37]. In our previous work and in a similar study by Sallorenzo and Gómez-Polo similar conclusions were found showing favorable results for photogrammetry even when the latter used the zero-method technique [35,36]. In contrast, Revilla-León and her colleagues contradicted the results of this investigation and stood out among other previous clinical reports stating that photogrammetry provided the least accurate values, with the highest discrepancy [34]. It is critical to mention that a different DPG system called Icam Imetric was used, which may have a different capture complexity than Pic.

Despite the significant findings of this study, limitations do exist. Correlating findings of this in vitro study to clinical situation should be carried out with attentiveness as there are contributing factors that although standardized are different in the oral environment [9]. This includes different light reflectivity, presence of saliva, and limited access during scanning. In addition, upon importing the STL files into Geomagic software, inconsistencies in the mesh quality were noticed between the groups. Since DPG STL files were imported from Pic library, they had the least irregularities in comparison with DIOS. This may be the reason behind the underestimation of the intraoral scanning technology which may have influenced the RMS 3D deviation. However, angular deviations were sufficient to reflect the validity of the results. Further analysis should investigate the effect of mesh topography when weighing up STL files and determining accuracy. Also, the current study only attempted to assess the data acquisition step of the workflow and did not investigate what effect this may have on the manufacturing procedures, such as the processing and production of the definitive full arch framework. Challenges remain in identifying the appropriate methodology for comparing these techniques since alignment of datasets is still highly prone to errors and these techniques vary in their workflow and strategy. Future studies should be directed towards evaluating the influence of various comparison methodologies, implant angulation, photogrammetry systems, and ISBs on the legitimacy of the impression techniques.
5. Conclusions

Within the limitations of this in vitro study, the following conclusions can be drawn. Digital photogrammetry impressions were truer than the digital intraoral scanning ones but were of similar precision in terms of angular deviation.

Implant angulation had little effect on precision in both techniques. In terms of trueness, angulated implants had less 3D distortions in the digital intraoral scanning group than parallel implants. However, no clear results were observed for both techniques when angular deviations were evaluated.

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