Smoke Emission Levels for CI DI Engine using Blends of Combinations of Biodiesel and Diesel Fuel

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Abstract:
In the present time the entire world is worried about the impact of condition contamination and the emissions from vehicle as a result of utilization of petroleum product is considered as a noteworthy commitment to it. The second part of the petroleum product is the exhaustion of fuel prompts considering elective fuel for running the autos. Biodiesel is turned out to be the best trade for diesel as a result of its novel properties like huge decrease in green house gas emissions, non-sulfur discharges, non-particulate issue poisons, low poisonous quality and biodegradability. This paper is focused on the blends of biodiesel (delivered from Waste Cooking oil WCO and Pongamia) blends and their impact on the smoke emissions of cars. In the wake of leading a few tests it is inferred that the discharge level for lower blends, the emission level for pure diesel is more than the biodiesel blends on account of quality of oxygen uses in a high fuel burning and to higher blends, Smoke density is to be highest for biodiesel and its blends when contrasted and pure diesel.

Key words: Combinations of Biodiesel and blends (WCO, Jatropha, Simoroba), Smoke emission levels.

1. Introduction
As of late Delhi government has presented another run (odd and even days) to control the discharge level in the city. Looks into demonstrate that the significant contamination in the city is from the petroleum product utilization in the vehicles. Another viewpoint with the non-renewable energy source is its consumption. These viewpoints are prompts think a substitute to the petroleum product. A lot of specialists have research the options, biodiesel is being proposed to be the best arrangement in light of the fact that biodiesel is better than fossil diesel fuel as far as fumes emissions, cetane number, flash point and lubricity attributes, with no huge distinction in combustion rate on these powers.

Vehicles represent the vast majority of the carbon monoxide (CO), and a substantial offer of the hydrocarbons (HC), nitrogen oxides (NOx) and particulates in major urban zones. Diesel engines have higher emissions of NOx and they have critical discharges of fine particulates. Late proof demonstrates
that fine particulates might be the most genuine risk to human wellbeing in urban territories. Vehicle emissions are in charge of up to 50 percent of the emissions that shape ground-level ozone and up to 90 percent of carbon monoxide in significant metropolitan zones. They likewise add to an unnatural weather change, representing a huge and developing offer of ozone harming substance discharges around the world.

In addition, biodiesel returns around 90% more power than the power that is used to create it. Biodiesel blended with traditional diesel in a few extents can be utilized to run any current regular compression ignition engine and does not require any adjustments to be done to the engine. Because of advantages like inexhaustible in nature, minimal effort and ozone harming substance lessening potential, biodiesel is these days joined everywhere throughout the world.

2. Objectives
The primary destinations of this are:
- Investigating the properties of the biodiesel and in addition blends of biodiesel with diesel.
- Experimental investigation of the performance on single cylinder four stroke diesel engine using waste cooking oil methyl ester biodiesel, combinations of WCO and Pongamia.
- Smoke emissions are measured utilizing smoke meter and gas analyzer.

3. Experimental set up:
The tests are done on single cylinder, 4-stroke Kirloskar diesel engine. The schematic exploratory setup is appeared in Figure. 1. Engine is interfaced with PC for measuring the distinctive parameters. Engine delicate programming is utilized as a part of PC to do the estimations. The engine is combined with a eddy current dynamometer used to gauge the emissions and smoke density.

| Make                  | Kirloskar Engine |
|-----------------------|------------------|
| Bore & Stroke         | 87.5mm X 110mm   |
| Type of cooling       | Water cooled     |
| Speed                 | 1500rpm          |
| Compression ratio     | 17.5:1           |
| Number of cylinder    | 1                |
| Rated power           | 5.2KW            |
| Start of injection    | 23° bTDC         |
| Injection pressure    | 190 bar          |
4. Results and discussion
The execution of CI DI engine utilizing the various types of biodiesel (WCO and Pongamia) blends and pure diesel are learned at various loads and at 190 bar injection pressure. The performance and emissions of different blends and for neat diesel are carried out at different loads and compared the results of various blends of biodiesel and diesel with neat diesel fuel.

4.1 Smoke density for WCO biodiesel and pure diesel for 190 bar

The smoke emission level for various BP for each blend is acquired from information and was plotted as appeared in Figure 4.1. The chart demonstrates that smoke level for WCO biodiesel and its blends has expanded with fewer rates contrasted and that of the pure diesel engine up to a load of 4.2KW or 15kg and
past this 4.2KW load there is an indication of decrease in smoke emissions for WCO biodiesel and its blends. At the season of infusion a littler molecules of biodiesel fuel having lesser dormancy sets aside longer time for burning or deficient ignition at bring down burdens (beneath 4.2KW). This outcomes in increment smoke level for WCO biodiesel and its blends.

4.2 Smoke density for different combinations of biodiesel and pure diesel without any blend

The smoke density for different blends for biodiesel and their blends with blends with pure diesel are plotted against various BP is demonstrated on Figure 4.2. From Figure 4.2 it is clear that at initial loads the pure diesel and as the load increases the emission level of biodiesls are increasing more than that of the diesel, WCO biodiesel displays more emission level among every other blend of biodiesels. This is a direct result of the incomplete combustion of biodiesel and diesel blends.

The incomplete combustion might be because of lower injection pressure which gives bigger molecules of fuel are injected in to the burning chamber.

![Figure 4.2: Emissions of Smoke Density for combinations of biodiesel and pure diesel at 190 bar injection pressure](image-url)
4.3 Smoke density for different combinations of biodiesel for 20% and 40% blend with diesel

The smoke density for different blends for biodiesel and pure diesel with 20% and 40% mix are plotted against various BP is indicated in Figure 4.3 and Figure 4.4. The diagram demonstrates that at lower loads (up to 2.86KW) the emission level for pure diesel is more than the biodiesel blends. For higher loads smoke emission level for biodiesels are higher than the pure diesel with the exception of WCO biodiesel. The nearness of oxygen uses in a high fuel burning bringing about decreases of smoke level for WCO biodiesel. Henceforth WCO biodiesel is preferable for these proportions of blends.

Figure 4.3: Emissions of Smoke Density for combinations of biodiesel and pure diesel with 20% blend at 190 bar injection pressure.

Figure 4.4: Emissions of Smoke Density for combinations of biodiesel and pure diesel with 40% blend at 190 bar injection pressure.
4.4 Smoke density for different combinations of biodiesel for 60% and 80% blend with diesel

![60% blends Smoke density for 190 bar](image)

**Figure 4.5**: Emissions of Smoke Density for combinations of biodiesel and pure diesel with 60% blend at 190 bar injection pressure

The smoke density for different blends for biodiesel and pure diesel with 20% and 40% mix are plotted against various BP is demonstrated in Figure 4.5 and Figure 4.6. From diagram it can be seen that the smoke emission level for diesel is not as much as the blends of biodiesel. As the blends of biodiesel with the diesel increments, there will be diminishment in heating value, high viscosity and low calorific value. This prompts partial combustion or incomplete combustion. Consequently there will be increment in smoke density for higher blends for blends of biodiesel. Furthermore, among these biodiesel the (WCO25 + P75) shows bring down smoke density emission which is best for biodiesel engine.
5. Conclusions

From the present examination it is reasoned that

i. When the diverse blends are considered for individual biodiesel (WCO), The mix B20 is more shows bring down emission of smoke density. In light of presence of oxygen in bring down blends prompts finish burning and results diminished emission level.

ii. When distinctive blends of biodiesel are mixed with pure diesel with 20% and 40% mix, the emission level for pure diesel is more than the biodiesel blends. The presence of oxygen uses in a high fuel burning bringing about reduction of smoke level for WCO biodiesel. Thus WCO biodiesel is ideal for these proportions of blends.

iii. When distinctive blends of biodiesel are mixed with pure diesel with 60% and 80% mix, As the blends of biodiesel with the diesel increments, there will be decrease in heating value, high viscosity and low calorific value. This prompts partial combustion or incomplete combustion. Thus the smoke emission level for diesel is not as much as the blends of biodiesel.

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