Systematic and stochastic influences on the performance of the MinION nanopore sequencer across a range of nucleotide bias

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Emerging sequencing technologies are allowing us to characterize environmental, clinical and laboratory samples with increasing speed and detail, including real-time analysis and interpretation of data. One example of this is being able to rapidly and accurately detect a wide range of pathogenic organisms, both in the clinic and the field. Genomes can have radically different GC content however, such that accurate sequence analysis can be challenging depending upon the technology used. Here, we have characterized the performance of the Oxford MinION nanopore sequencer for detection and evaluation of organisms with a range of genomic nucleotide bias. We have diagnosed the quality of base-calling across individual reads and discovered that the position within the read affects base-calling and quality scores. Finally, we have evaluated the performance of the current state-of-the-art neural network-based MinION basecaller, characterizing its behavior with respect to systemic errors as well as context- and sequence-specific errors. Overall, we present a detailed characterization the capabilities of the MinION in terms of generating high-accuracy sequence data from genomes with a wide range of nucleotide content. This study provides a framework for designing the appropriate experiments that are likely to lead to accurate and rapid field-forward diagnostics.

Rapid and accurate pathogen detection is of critical importance in healthcare, both in the clinic as well as in low-resource field settings. Protocols based on current second-generation sequencing technologies, although highly accurate, often require extensive sample preparation work, as well as considerable time for both sequencing and data analysis, before a meaningful result can be obtained. In addition, these sequencing technologies can exhibit bias when applied to GC-rich regions of DNA, primarily due to reduced sequence complexity but also as a result of polymerase chain reaction (PCR) bias during amplification steps1,2. Therefore, the application of sequencing to broad-spectrum pathogen diagnostics requires technologies and methods that combine speed with accuracy that is independent of genome composition, particularly with respect to GC content.

The last few years have seen the emergence of third-generation sequencing technologies aiming to achieve an unprecedented combination of speed, accuracy, and flexibility. These include single-molecule real-time sequencing (SMRT) and nanopore techniques that enable highly-parallelized, amplification-free sequencing of individual nucleic acid molecules3–7. These approaches allow for incoming data to be processed in real-time, a significant benefit to applications in rapid detection and diagnostics8–10. Another feature of these technologies is their ability to sequence long reads up to 100 s of kilobases (kb), which is useful both for resolving highly repetitive genome features that confound the assembly of short-read sequencing data and for deciphering nucleotide rearrangements such as RNA splice junctions11,12. Already, there are numerous examples of using these third-generation

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Another possibility is that shorter DNA fragments might be more prone to error-inducing stochastic movements tended to be of low quality (Q-scores of 2–4 for 1D reads) compared to reads below a certain Q-score. Perhaps an artifact of the operation of the basecaller’s neural net, very short reads also basecall, the MinKNOW sequencing software simply ignores reads below a certain size or complement sequence very short DNA templates may be more susceptible to steric interactions during the translocation of the hairpin for 1D reads), but no clear correlation between length and quality was observed above this size range (Fig. 1).

In DNA extraction and library preparation; read counts did not vary with GC content in any predictable way. For the extraction method, and the purity of the samples was verified. We used the MinION 2D library preparation kit in sequencing bacterial genomes representing a wide range of GC content. We focused on three species at different points to assess the performance of the ONT MinION, and the associated software called MinKNOW, in sequencing bacterial genomes of varying degrees of GC content, in order to evaluate its potential utility as a tool for rapid and organism-independent pathogen identification. We show that while overall the MinION and the neural network-based algorithms perform well regardless of GC content, there are a number of stochastic and contextual sources of variation that can reduce basecalling accuracy. Specifically, we show that problems with basecalling accuracy are due to a combination of local stochastic disturbances at the pore during sequencing, and systemic biases for specific nucleotides that are overcome to a certain extent by calling overlapping k-mers. We also find that the basecallers exhibit context-specific variability depending upon degree of GC content. Taken together, these results provide a framework for understanding and better interpreting the results obtained from MinION sequencing, and also point to critical areas of experimental design that could be manipulated in order to address potential biases and take better advantage of the MinION’s capabilities.

Results and Discussion
The MinION sequencer generates similar quality data across a range of GC content. We sought to assess the performance of the ONT MinION, and the associated software called MinKNOW, in sequencing bacterial genomes representing a wide range of GC content. We focused on three species at different points on the GC content spectrum: Escherichia coli (~51% GC), Clostridium difficile (~28% GC), and Burkholderia thailandensis (~68% GC). Genomic DNA was isolated from these bacteria using a phenol-chloroform-based extraction method, and the purity of the samples was verified. We used the MinION 2D library preparation kit in combination with the R9 chemistry-based flowcells to sequence the samples. For the E. coli DNA sample, we also performed a 1D rapid library preparation (which uses taggingmentation rather than ligation to add the adapters) for comparison, which proved useful at multiple points in our work. Of note, however, a 2D library will also produce a number of high-quality 1D reads, enabling us to compare the metrics of 1D vs 2D reads within a single 2D experiment.

With each sequencing run, we were able to obtain 50,000–130,000 reads. The differences in read counts are believed to be primarily attributable to flowcell-to-flowcell variability, with lesser contributions from differences in DNA extraction and library preparation; read counts did not vary with GC content in any predictable way. For the purposes of our analysis, we normalized the sequencing data in terms of reads/active pores/time whenever necessary.

For all runs and samples, read lengths generally ranged from 100 bp to 100,000 bp, with an average read length of 1,000–2,000 bp (Fig. 1); this is consistent with previously published reports. It is worth noting that recent technological and methodological advances are allowing for sequencing of increasingly longer reads, which will be of paramount importance in applications such as genome assembly.

We noticed that very short reads (≤200 bp) tended to be 1D, and there are a number of possible explanations for this observation. A nick on the first strand, for example, would halt sequencing at the 1D stage. Alternatively, very short DNA templates may be more susceptible to steric interactions during the translocation of the hairpin adapter that prevent proper basecalling of the second strand. It is also possible that, for purposes of generating 2D basecalls, the MinKNOW sequencing software simply ignores reads below a certain size or complement sequence below a certain Q-score. Perhaps an artifact of the operation of the basecallers’ neural net, very short reads also tended to be of low quality (Q-scores of 2–4 for 1D reads) compared to reads ≥500 bp in length (Q-scores of 4–10 for 1D reads), but no clear correlation between length and quality was observed above this size range (Fig. 1). Another possibility is that shorter DNA fragments might be more prone to error-inducing stochastic movements
during pore translocation due to the Brownian motion of the fluid, whereas longer fragments are less affected, allowing for more consistent movement through the pores. Overall, however, these results confirm that the MinION can generate high-quality sequencing data for all but the shortest DNA fragments, regardless of their GC content.

MinION-generated high-quality reads map accurately to their reference genomes, with relatively high identity, regardless of GC content. Given the well documented GC bias associated with amplification-based sequencing library preps\(^1,2,26,27\), we sought to test whether the amplification-free prep of the MinION was subject to any comparable systemic bias. We observed that the proportion of high-quality versus low-quality reads did not strictly scale with genomic GC content (Fig. 2A). However, we noticed that for high-quality 2D reads (Q-score > 9), only 81% of the *B. thailandensis* reads mapped to the reference genome, whereas 99% of the *E. coli* reads and 96% of the *C. difficile* reads mapped to their respective reference genomes. Moreover, the sequences of the mapped reads deviated from those of the reference genome to a greater degree for *B. thailandensis* (81.3% identity) than for *E. coli* (89.2% identity) and *C. difficile* (86.2% identity) (Fig. 2B–C). Unclear from these results (and beyond the scope of this study) is the degree to which GC biases and errors inherent to the methods used to generate the *B. thailandensis* reference genome could account for some or most of the observed disparity in its sequence mapping. Despite these phenomena, however, the overall GC content of the MinION reads did accurately reflect that of their cognate reference genome (Fig. 2D), indicating that there was no apparent issue with reading through GC-rich DNA. In addition, while both for *E. coli* and *C. difficile* performed better than *B. thailandensis*, it is also worth noting that the accuracy for *E. coli* was higher than for *C. difficile*, suggesting that the relationship between GC-content and accuracy is not necessarily linear. Rather, this might indicate that, while the MinION is able to generate high-quality sequence from DNA templates of varying GC content, there may be certain handicaps that exist at divergent GC compositions due to repetitive or low-complexity regions that are perhaps atypical of the DNA used to train the basecaller’s neural net. Alternately, in this particular case, seemingly lower basecall accuracy could also be attributed in part to a mismatch between the reference used and the particular cell lines sequenced in these experiments.

Stochastic and systematic biases in base calls by the neural network basecalling algorithm are compensated for by reading the second strand. Recognizing that MinION basecalls are derived by

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**Figure 1.** Frequency-normalized 2D histograms of average read Q-score versus read length for 1D and 2D reads (both from 2D sequencing) of *C. difficile* (111k reads), *E. coli* (54k reads), and *B. thailandensis* (131k reads).
calling k-mers, rather than individual bases, we hypothesized that there could be a significant contextual independence of basecall Q-scores. To address this possibility, we obtained individual nucleotide Q-scores for each read (i.e., from the fourth line of each entry in the FASTQ files generated by the basecaller), keeping in mind that the Q-score of an individual base is determined by the consensus basecall confidence score of the overlapping 5-mers used to establish the identity of that base. With this information, we asked: if a given base (referred to as the ‘first base’) was assigned a given Q-score, how (if at all) did its score affect or correlate to the Q-score of the subsequent base (referred to as the ‘second base’)? Because of the wide range of possible Q-scores, we divided the scores into deciles to obtain more useful information about any correlation of scores without overemphasizing stochastic variability. In other words, the Q-scores were discretized into ten bins with an equal number of scores in each bin. We observed that, regardless of the decile in which the Q-score of the first base falls, the best indicator of the Q-score of the second base is the score of the preceding base (Fig. 3). This suggests that the local conditions and stochastic events (e.g., presence of nearby debris, steric interference, electrical noise, etc.) at the time that a base and its neighbors are read are likely the primary sources of variability in basecall quality.

We also wanted to look beyond stochastic influences and investigate whether the underlying sequence had any impact on basecalling, or whether the variation in quality was primarily non-systemic. Examining the E. coli data (where we expected a relatively even distribution among the four bases), we saw that low-scoring bases were significantly more likely to be A or G and less likely to be T or C, a pattern that was inverted for high-scoring bases (i.e., they were more likely to be called T or C). This was true regardless of whether the run was 1D or 2D, and whether the template or complement strand was being read in the 2D run. In the case of a 2D run, quality deficits in A and G were substantially compensated by the quality advantages of their complements (T and C), yielding a
much more uniform probability distribution across the ACTG space for the consensus (template + complement) 2D reads. As a result, 2D basecall probabilities were representative of the underlying E. coli sequence composition (Fig. 4A – top). We also saw this same basecall bias superimposed on the underlying genome content bias of the B. thailandensis and C. difficile sequences (Fig. 4A – middle and bottom). Consequently, the relative abundance of AT base pairs in C. difficile partly offset the basecaller-induced scarcity of high quality A calls, while further enhancing the prevalence of high quality T; and similarly, in B. thailandensis, the lower number of high-quality C calls is partially offset by the abundance of GC base pairs. Again, the portion of the probability mismatch attributable to C- and T-favoring basecaller bias was substantially resolved when 2D consensus basecalls were generated (Fig. 4A – middle and bottom), leaving only the underlying AT and GC content biases of the genomes. This observation was confirmed by looking at average Q-scores by base for 1D or 2D reads, either by genome or in aggregate (Fig. 4B–D). The results indicated that, despite the majority of the error being non-systemic, the basecalling algorithm does appear to have certain systemic errors that depend upon the underlying sequence but are...
substantially resolved for 2D consensus reads. This provides a more detailed explanation for why 2D basecalling accuracy is consistently higher than its 1D counterpart.

**The position of a base within a read has an effect on its quality score (Q-score).** While we have seen that the length of a DNA molecule does not, for the most part, affect its average Q-score, we wanted to determine whether individual base Q-scores vary systematically as a function of their position within the read. We divided reads from each MinION run into deciles based on length and then asked what the Q-score was as a function of relative (length-normalized) position within the reads in each decile group (Fig. 5). We found that, on average, the complement strand generated lower Q-scores than did the template strand. Per informal discussions with ONT technical support, this is believed to be due to re-hybridization of the template and complement strands on the downstream side of the pore, which causes the complement strand to spool through the pore at a less consistent rate than is optimal for the basecaller. In addition, for both template and complement strands, the beginning and end of the molecule (at the Y-adapter and hairpin ends, respectively) had notably lower Q-scores compared with the rest of the molecule, an effect that is exacerbated for shorter reads (Fig. 5). This is highly suggestive of a steric or conformational limitation that prevents consistent movement though the pore at either end of the molecule. Again, this observation appears to be independent of GC content, as the effect is observed in each of the three bacterial genomes analyzed (Fig. 5). Also, as observed previously (Fig. 2), the high GC organism (*B. thailandensis*) displays lower 2D Q-scores overall compared with *E. coli* and *C. difficile*. Interestingly, the accuracy with respect to the reference genome appeared to decrease with lower GC content (Fig. 2B), and this correlates with the overall Q-score across the read (i.e. *C. difficile* has the highest scores, followed by *E. coli*, then *B. thailandensis*, Fig. 5).

**K-mer biases in basecalling are affected by GC content of the sequenced genome.** In order to characterize the bias of the neural network basecaller in more detail, we compared the incidence of individual k-mers in the sequencing data versus reference genomes for *E. coli*, *B. thailandensis* and *C. difficile*. The neural network algorithm currently uses 5-mers in its model, so we tallied the occurrence of all possible 5-mers in each MinION sequencing data set and its cognate reference genome. We then took the ratio of these counts, and looked for outliers based on Z-score (i.e., number of standard deviations away from the mean, Fig. 6). In all

![Figure 4](image-url)
three cases, overrepresentation of certain k-mers in the sequencing data was much more likely than underrepresentation, suggesting that the basecaller makes systematic errors in calling certain k-mers. However, due to the overlap between adjacent k-mer calls, these errors can be corrected almost immediately through consensus calls.

We used negative binomial linear regression to identify over-represented or under-represented k-mers in each genome sequence, based on 2 (C. difficile and B. thailandensis) or 3 (E. coli) replicate MinION sequencing runs. Using an adjusted (Benjamini-Hochberg corrected for multiple hypothesis testing) p-value threshold of 0.05 for a fit to the regression, we identified 78 to 127 k-mers, of the 1024 k-mers possible, that were significantly over- or under-represented in the MinION sequencing data for each genome (see Table 1 for list). For B. thailandensis and E. coli, the vast majority of k-mers were detected at roughly the same levels (within 2-fold variation) in the MinION sequencing data as in the cognate reference genome. These relatively minor discrepancies are likely real, based on their reproducibility, but also are likely resolved by the moving window k-mer basecalling algorithm. For C. difficile, on the other hand, significantly more variability between the k-mers in the MinION sequencing data versus the reference genome sequence was observed. This was not a result of noisy data, as the two replicate MinION sequencing datasets for C. difficile were well correlated (Spearman’s coefficient = 0.96, p < 2e-16). One possibility is that, in general, AT-rich 5-mers simply exhibit more variability in the basecall. However, we do not see this variability in the AT-rich 5-mers within the E. coli and B. thailandensis genome sequences, so this explanation seems unlikely. Closer examination of the over-represented 5-mers (> 2-fold difference) revealed that in the genomes with a strong GC bias (C. difficile and B. thailandensis), the miscalled k-mers tended to have the opposite GC content (i.e., GC-rich in C. difficile, and AT-rich in B. thailandensis), which is consistent with the logic that a mistake is more likely to contain bases not in the original genome. In E. coli, on the other hand, the miscalled k-mers were all of similar sequence (CTAG with a flanking base on one or the other side), suggesting a minor systemic error in the basecaller in the event of an evenly-balanced genome.

A new basecaller, Albacore, results in similar basecalls albeit with higher quality. In the time since we initiated this study, ONT released a new local basecaller called Albacore, which uses a similar algorithm to the latest version of Metrichor (i.e. a neural network). We wanted to compare these two iterations of the basecaller to determine whether there were any significant changes to the algorithm which would affect our conclusions. We basecalled an E. coli 1D rapid library using both Metrichor and Albacore, and compared the resulting datasets. We found that, overall, Albacore and Metrichor performed similarly in terms of mapping statistics (e.g., E. coli 1D – Metrichor: 94%, Albacore: 97%). The overall lack of obvious correlation between Q-score and length that was observed in Metrichor results was also present in the reads called with Albacore, as evidenced by the similarity of their respective 2D histograms (Fig. 7A,B). Upon closer examination, however, we found that while the lengths of the reads called by Metrichor and Albacore were almost identical, there was a slight tendency for Albacore to call more bases than Metrichor in any given read (Fig. 7C). Additionally, the Albacore
reads distributed across a wider range of generally higher Q-scores as compared to the Metrichor reads (Fig. 7D). Nevertheless, the percent identity between reads called using Albacore and Metrichor was centered around 85%, which is similar to the percent identity mapping of reads to the reference genome for both basecallers (Fig. 7E). The improvement in Q-score was also evident on a per-base level for all four bases, with the improvement in the quality of T basecalls being elevated compared with the other three bases (Fig. 8). We do however still see that A and G tend to have lower Q-scores, suggesting a similar base-specific systematic bias as Metrichor (Fig. 8). Taken together, our comparison suggests that Albacore does not produce significantly different basecalls than Metrichor, but does improve the quality of those basecalls.

Summary and Future Perspectives

In this study, we have evaluated the performance of the ONT MinION device in sequencing bacterial genomes of varying GC content. We observed a wide range of read lengths, but basecall quality did not vary with sequence length except in the case of the shortest reads (<200 nt). However, we found that the beginning and end of each sequenced strand tended to produce basecall data of lower quality, an effect that, while more pronounced in the 2D complement strand, was observed for the template strand as well. Overall, basecall quality appeared to be determined primarily by a combination of non-systemic, context-based errors and systemic base- and k-mer-specific biases, for both basecallers tested (Metrichor and Albacore). These k-mer biases are likely an artifact of the varying degree to which particular k-mers affect nanopore current measurements during strand translocation, but could also be a result of training the neural net algorithms on sequences that underrepresent those particular k-mers. While the former explanation may be fundamental to the operation of the nanopore sensor, the latter could readily be addressed in future releases of the basecalling software by providing the neural net with a more diverse training dataset. In future iterations of the basecaller, it might be possible to train a model that adjusts for this type of systemic error. Our results suggest that mismatches or indels at the beginning or end of a read should be tolerated better than those in the middle of the read, a feature that could be incorporated into nanopore-optimized alignment algorithms.

Figure 6. Sequence bias informs k-mer bias during sequencing. Top: Coverage-normalized ratio of occurrence of all possible 5-mers in the MinION sequencing data over the reference genome, for E. coli (A), B. thailandensis (B), and C. difficile (C), arranged alphabetically from AAAAA to TTTTT. Points are colored based on fraction GC content. Bottom: Negative binomial linear regression plotted as p-value versus fold change (i.e., volcano plot). Annotations indicate 5-mers with at least a 2-fold (E. coli, B. thailandensis) or 2.5-fold (C. difficile) difference in representation in the sequencing data versus the reference genome sequence.
| E.coli  | B.thai | C.diff |
|--------|--------|--------|
| CACGG  | AAGGA  | CCAAT  |
| CAAGC  | ACGAG  | CCCCC  |
| TGTTG  | ACGAT  | GAGAA  |
| GGCCG  | ACGGG  | GAGAG  |
| TCTTG  | CCCCC  | GAGTA  |
| CAAGT  | CCGGA  | GGATT  |
| GTGTG  | CCGAG  | TCCAA  |
| CGTTG  | CCGGA  | TTTTA  |
| TCAAG  | CGAGA  |        |
| TGTTG  | CGAGC  |        |
| TGTAC  | CGATC  |        |
| TCTAG  | CGATG  |        |
| CGGCC  | CGATT  |        |
| CTAGA  | CGGGA  |        |
| GTTGT  | CGGAG  |        |
| CTTTG  | CTTGA  |        |
| GTTCT  | GACGA  |        |
| CGCGG  | GAGAA  |        |
| CTCGG  | GAGAT  |        |
| GCAAG  | GAGCC  |        |
| TACGT  | GAGCG  |        |
| GGCGG  | GAGCT  |        |
| GCTGT  | GAGGA  |        |
| CTTGG  | GCCCC  |        |
| GACAG  | GCGAG  |        |
| GGTGC  | GCTTG  |        |
| TCGGC  | GGATT  |        |
| CAAGG  | GGGGG  |        |
| TCGTG  | TCGAG  |        |
| ACAAG  |        |        |
| GCCGC  |        |        |
| GTGTC  |        |        |
| GCCGT  |        |        |
| CGTGC  |        |        |
| CTGTC  |        |        |
| CCTTC  |        |        |
| CGAGC  |        |        |
| GCTGC  |        |        |
| GCACG  |        |        |
| CGGTG  |        |        |
| GCCGG  |        |        |
| CAAGA  |        |        |
| CCTTG  |        |        |
| CCAAG  |        |        |
| GCCCT  |        |        |
| TGTGC  |        |        |
| CGTAC  |        |        |
| TGTGA  |        |        |
| GTGTC  |        |        |
| CGAGC  |        |        |
| CTTCA  |        |        |
| ACCTC  |        |        |
| GTGTA  |        |        |
| GTTAC  |        |        |
| GTGTT  |        |        |

**Table 1.** Outliers from negative binomial linear regression, cutoff in each case was where Benjamini-Hochberg FDR < p-value.
Figure 7. Comparing Metrichor to the new Albacore basecaller using a *E. coli* genomic DNA sequenced with the 1D rapid kit. (A,B) 2D histograms of Q-score versus length for reads basecalled by Metrichor (A) and Albacore (B). (C) Comparison of individual read lengths obtained by Metrichor (y-axis) and Albacore (x-axis). (D) Comparison of individual read Q-scores obtained by Metrichor (y-axis) and Albacore (x-axis). (E) Histogram of percent identity mapping between individual reads basecalled by Metrichor and by Albacore.

Figure 8. Per base comparison of Metrichor and Albacore. Split violin plots showing the distribution of Q-scores per base for Metrichor (red) and Albacore (blue). The dots represent the means of each split violin, and lines from the center represent the standard deviations.
One possibility for addressing the bias of the neural network basecaller is to develop a correction system, or modify existing read-correction software, based on the nucleotide composition of the reads. For example, if the read in question is GC-rich, any AT-rich k-mer would require a higher bar for validity confirmation (i.e., more support from flanking k-mers). On the one hand, this reduces the independence of individual basecalls, but since the bias with GC-rich or AT-rich sequences is very nucleotide-dependent, implementing a score-based weighting of k-mers could be beneficial on balance.

While improving the scope and precision of basecalling is an essential goal, it raises the issue of accuracy versus speed. Particularly with neural networks, the more complex the network and the larger the number of hidden layers in that network, the longer (exponentially) it takes to train and run it. Indeed, a large number of neural network-based machine learning algorithms require multiprocessing power, often involving graphics processing units (GPUs) or field-programmable gate arrays (FPGAs) instead of central processing units (CPUs). Many machine learning experts are currently working to optimize neural networks without requiring the use of a GPU or similar processing power. While training the network is a one-time event, every sequencing run must be basecalled using this network, and with real-time data analysis being one of the major advantages of the MinION, it will be critical in future iterations of the basecaller to improve accuracy while minimizing the number of layers used.

As the speed of nanopore sequencing continues to increase, basecalling algorithms must continue to improve in order to effectively capture and deconvolute ever more rapid and subtle changes in the pore current. Moreover, this must be achieved without significantly increasing the time taken to make basecalls and without compromising basecall accuracy. To date, the majority of use cases for the MinION have been rapid field-based identification of DNA or RNA sequences of interest, which do not necessarily require 100% basecalling accuracy. However, for certain applications, such as genome assembly or single nucleotide polymorphism (SNP) calling, much higher accuracy would be preferable (ours ranged from 85% to 95% (Fig. 2B)). It is encouraging, however, that the current state of the art in nanopore sequencing has already resulted in a number of complete or near-complete genomes, including the human genome. While spearheaded by ONT, efforts to this end are also substantially supplemented by the MinION community at large, and resulting performance improvements will further broaden the applicability and enhance the impact of ONT’s nanopore sequencers in both field- and laboratory-based detection and diagnostics.

Methods

DNA extraction. Bacterial strains Escherichia coli MG1655 and Burkholderia thailandensis E264 (ATCC, USA) were grown overnight in LB medium at 37 °C with shaking at 250 rpm, and the bacteria recovered from 1 ml of culture via centrifugation (16,000 × g for 3 min). Clostridium difficile clinical isolate HD-1110-A (a kind gift from Chris Polage, University of California at Davis, CA) was grown on Egg Yolk Agar (Anaerobe Systems, Morgan Hill, CA) using a GasPak anaerobic system (Becton Dickinson, San Jose, CA) at 37 °C for 48 h. All bacteria were lysed using Qiagen lysis buffer (Qiagen, Hilden, Germany) supplemented with proteinase K and RNase A (Thermo Fisher Scientific, Waltham, MA) and incubation for 15–30 min at 50 °C. Genomic DNA (gDNA) was precipitated from solution through addition of 0.1 volume of 3 M sodium acetate (pH 5.0) followed by 1–2 h, the samples were centrifuged at 16,000 × g for 3 min, then resuspended in nuclease-free water.

MinION Sequencing. Library preparation for all 2D sequencing runs was performed using the sequencing library preparation kit (SQK-NSK007, Oxford Nanopore Technologies, UK) according to the manufacturer’s instructions with 9 flow cells (MIN106) on a MinION Mk1B sequencer. The end-prep reaction using the NEBNext Ultra II End Repair/dA-tailing module was done at 20 °C for 15 min followed by 10 min at 65 °C. Fragmentation and repair steps were omitted in this library prep. The sequencing library preparation kits were SQK-RAD001 (1D rapid kit) and SQK-NSK007 (2D kit). DNA concentrations were measured using Qubit Fluorimeter (Thermo Fisher Scientific, USA). The flow cells were primed and the library mix was loaded onto the MinION flow cell per manufacturer’s instructions. The 6-hour sequencing protocol was initiated on the MinKNOW software (versions 1.4–1.7).

Basecalling. We used Metrichor 2.42.2 to basecall our 1D and 2D data. Poretools 0.6.0 was used to convert FAST5 files from Metrichor into FASTQ files for mapping. Statistics were also collected using Poreminion 0.4.4 and fast5tools 0.1.36. We compared Metrichor with the newest ONT-released basecaller, Albacore 1.2.4, which is available on GitHub.

Mapping and Percent ID of reads. Reads were mapped using the basecaller BWA under the MEM algorithm (version XXX). The following settings were used: -k17 -W40 -r10 -A1 -B1 -O1 -E1 -L0 (which are default under the -x pacbio option). We used ‘pachio’ settings rather than ‘ont2d’ settings, since the latter ended up being too lenient, likely because they were designed for the ONT R7 chemistry, not the current R9 chemistry. We used samtools 0.1.19 and bedtools 2.26.0 for file conversion. Percent IDs of each read to the corresponding reference were deduced by parsing the CIGAR string of the SAM files.

Group-based analysis of Q-scores. Q scores were parsed from FASTQ files by using the SeqIO module of Biopython 1.7. A Hidden Markov Model-based analysis was implemented to determine the transition and
emission probabilities of the occurrence of the four nucleotide bases (A, C, T and G) based on Q scores. The scores were divided into deciles to eliminate uninformative complexity in the data.

**K-mer analysis.** Using the h5py 2.7.1 module in Python, event data from FAST5 files was parsed for all reads, and the k-mer associated with each detected event was collected and tallied. In parallel, we extracted all possible sequential k-mers from the corresponding genomic regions to which the reads mapped, and tallied those. First, we looked at the ratio of the occurrence of the k-mer in the sequencing reads compared with the reference, and determined outliers (number of standard deviations away from the mean). We then compared the distributions of k-mers in the reads to the reference using negative binomial regression, and identified outliers for which the Benjamini-Hochberg false discovery rate was greater than the p-value.

**Data.** The fast5 files associated with this work have been deposited on the SRA (Accession PRJNA420540).

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**Author Contributions**

R.K. and M.S.B. conceived of the project. R.K. performed the data analysis and generated all the figures. A.S., S.S.B., H.J. and H.S.E. were involved in sample and library preparation and running the experiments. J.S.S. and K.D.P. were involved in establishing nanopore sequencing at Sandia National Labs. R.K. wrote the manuscript with comments from M.S.B., S.S.B. and H.J.

**Additional Information**

**Competing Interests:** The authors declare no competing interests.

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