Boosting Aerobic Oxidation of Alcohols via Synergistic Effect between TEMPO and a Composite Fe$_3$O$_4$/Cu-BDC/GO Nanocatalyst

Hassan Alamgholiloo, Sadegh Rostamnia,* Kaiqiang Zhang, Tae Hyung Lee, Yoon-Sik Lee, Rajender S. Varma,* Ho Won Jang,* and Mohammadreza Shokouhimehr*

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ABSTRACT: Fabrication of a nanocomposite catalyst via a novel and efficient strategy remains a challenge; Fe$_3$O$_4$ nanoparticles anchored on graphene oxide (GO) sheet-supported metal-organic frameworks (MOFs). In this study, the physicochemical properties of the ensuing Fe$_3$O$_4$/Cu-BDC/GO are investigated using Fourier transform infrared spectrum, scanning electron microscopy, transmission electron microscopy, X-ray photoelectron spectroscopy, energy-dispersive X-ray detector, and atomic absorption spectroscopy. The salient features of the nanocomposite such as Cu-MOF, synergistic effect with GO sheets, and magnetic separation characteristics make it an excellent ternary heterostructure for aerobic oxidation of alcohols. The proposed nanocatalyst and co-catalyst 2,2,6,6-tetramethylpiperidine-N-oxyl substantially enhance the catalytic performance for the aerobic oxidation under very mild and sustainable reaction conditions. The heterogeneity of Fe$_3$O$_4$/Cu-BDC/GO composite catalyst is affirmed with the added advantage that the initial activity is well maintained even after seven cycles.

1. INTRODUCTION

The catalytic selective oxidation of alcohols to their corresponding carbonyl compounds is a vital and common transformation for the development of industrial organic chemistry. The increasing demand for clean synthesis has stimulated the development of efficient metal-free oxidation protocols. A family of stable nitroxide radicals, [2,2,6,6-tetramethylpiperidine-N-oxyl] (TEMPO) and its derivatives, have garnered great interest owing to their high catalytic efficiency and chemoselectivity under environmentally friendly conditions; several TEMPO-catalyzed systems have displayed notable accomplishments. For example, Karimi’s team developed the mesoporous materials such as SBA-15, MCM-41, and PMO as supports for TEMPO. Reiser et al. developed a highly efficient supported catalyst using click reaction to connect TEMPO radical to multiple perfluoralkyl chains for the oxidation of alcohols. Wang and co-workers utilized the core/shell SPS-Cu@Cu-BTC catalyst for the aerobic oxidation of alcohols by TEMPO. Recently, copper(II) complexes combined with TEMPO radicals have been proved to have an excellent catalytic performance for selective aerobic oxidation of alcohols. Besides this, benefitting from the potential catalytic sites offered by metal complexes and nanoparticles (NPs), the performance of heterogeneous catalysts could even outperform the corresponding homogeneous counterparts because of the synergetic effect. Although these methods can circumvent many disadvantages of homogeneous catalysis, typical problems such as a low immobilization capacity, metal leaching, poor catalytic activity and selectivity, etc. still persist. To attain high catalytic activity, nanostructuring catalysts with a porous character would be an essential way to expose accessible active sites. Metal-organic frameworks (MOFs) are a fascinating class of hybrid microporous materials with well-organized structures, which have opened up new avenues for multifarious applications. In the field of composite nanomaterials, MOF/graphene oxide (GO) has emerged as a new class of catalytic composite materials due to their specific electrical and surface properties, excellent conductivity, and hydrophilic character; composite material developed by Bandosz’s group has been found to be more stable and efficient. In addition, Cai and co-workers demonstrated a novel Europium-based MOFs [MIL-L1C-1(Eu)]/GO composite with application in aerobic oxidation of alcohols. We have studied the catalytic application of GO-based nanocomposites containing NPs, such as Pd NPs-GO/P123, SE-Pd NPs/rGO, and Pd NPs-GO, as heterogeneous and recyclable green catalysts in organic transformations. However, the combination of open metal site MOFs (OMS-MOFs) with...
GO as a selective catalyst for aerobic oxidation of alcohols to carbonyls with TEMPO has not been explored. On the other hand, magnetic separation based on Fe$_3$O$_4$ NPs is widely utilized in catalytic application due to its economic earth abundance, convenience, and high efficiency.$^{26−28}$

Motivated by the above considerations, herein, we describe a highly economic method for the fabrication of a ternary nanocomposite with Fe$_3$O$_4$ NPs anchored on the open-metal site of a GO-sheet-supported Cu(BDC) composite (Fe$_3$O$_4$/Cu-BDC/GO). Notably, the synergistic effect among the components (GO sheets, Fe$_3$O$_4$ NPs, Cu-MOF, and TEMPO radical) has been studied during the selective oxidation of alcohols to their corresponding carbonyl compounds in the presence of molecular oxygen. Systematical studies on the catalytic activity of the proposed nanocomposite and TEMPO radicals toward a broad range of alcohols provided insights into the catalytic mechanism, particularly unraveling the synergistic effect between the nanocomposite components. To the best of our knowledge, this is the first example of the ternary nanocomposite exhibiting enhanced catalytic activity for aerobic oxidation of alcohols in the presence of TEMPO radicals boosted by copper centers from Cu-MOF.

2. RESULTS AND DISCUSSION

In a typical synthesis method, GO sheets were prepared by exfoliation of commercial graphite via dilution and sonication in aqueous media. The magnetic NPs and Cu-MOF were grown simultaneously on GO sheets via a solvothermal method (Scheme 1). The salient advantages of the proposed catalyst are demonstrated in the aerobic oxidation of alcohols to aldehydes under base-free conditions.

Fourier transform infrared (FT-IR) analysis is utilized to explore the chemical structure of ternary nanocomposites (Figure 1). The spectra of CuBDC and those of the corresponding composite material exhibit high similarity. Asymmetric stretching is detected at wavenumbers of 1503−1666 cm$^{-1}$ for the carboxylate groups in terephthalic acid and 1396 and 1623 cm$^{-1}$ for the carboxylate groups in 1,4-benzene dicarboxylate (H$_2$BDC). A variation of transmittance peaks of Fe$_3$O$_4$, CuBDC, and Fe$_3$O$_4$/OMS-CuBDC/GO in a region of 2500−3800 cm$^{-1}$ indicates the effect of the introduction of GO on the hybrid material.

The surficial chemical analysis is carried out using X-ray photoelectron spectra (XPS) (Figure 2). The characteristic peaks of Fe 2p, O 1s, Cu 2p, C 1s, and N 1s in the spectrum demonstrate the presence of Fe$_3$O$_4$, CuBDC, and GO sheets in Fe$_3$O$_4$/OMS-CuBDC/GO (Figure 2a). Three deconvoluted C 1s peaks at 339.3, 339.8, and 342.2 eV suggest that sp$^2$ electron orbital-bonded carbon in carboxylate (C=O=C=C), (N=C=O) and (O=C=O) is derived from terephthalic acid for CuBDC (Figure 2b).$^{29}$ The deconvoluted O 1s spectra (Figure 2c) suggest C=O (576.4 eV) and C−OH (586.7 eV) bonds. A single peak at 392.1 eV in the N 1s spectrum indicates a characteristic value of N=C originating from the solvent dimethylformamide (DMF) coordination in CuBDC (Figure 2d). Deconvoluted Fe 2p shows the binding energies at 610.4 (2p$_{3/2}$) and 664.5 eV (2p$_{1/2}$) in Fe$_3$O$_4$ NPs (Figure 2e). The binding energy for Cu(II) is 918.6 eV, and the shift toward higher energy suggests a charge transfer from Cu(II) to organic ligands (Figure 2f).$^{30}$ Thus, these analyses confirm a successful decoration of Fe$_3$O$_4$ NPs and Cu-BDC MOF on GO sheets.

The crystalline structure of the prepared Fe$_3$O$_4$/CuBDC/GO was determined by an X-ray powder diffractometer as shown in Figure 3. The diffraction patterns of Fe$_3$O$_4$/CuBDC/GO are similar to those observed for CuBDC$^{31}$ and Fe$_3$O$_4$ NPs$^{32}$ indicating the structural assemblies of Cu-MOF and magnetic NPs. Although GO sheets cannot be observed in TEM images due to their monolayer form, all other peaks are consistent with the standard pattern of the parent materials.$^{33,34}$

The texture of the obtained ternary nanocomposite is investigated via field emission scanning electron microscopy (FE-SEM), and transmission electron microscopy (TEM; Figure 4). A cubic, layered morphology indicates a successful

Figure 1. FT-IR spectra ternary nanocomposite (blue), CuBDC (red), GO (green), and Fe$_3$O$_4$ NPs (brown).
formation of the OMS-CuBDC crystal in ternary nanocomposite (Figure 4b); Fe₃O₄ NPs are heterogeneously dispersed on the Cu-MOF surface as displayed in FE-SEM images. It should be noticed that the particle size of Fe₃O₄/CuBDC/GO composite is smaller than that of CuBDC without Fe₃O₄ NPs, which can be attributed to the Fe₃O₄ NPs acting as crystallization modulators and/or seeding materials for the formation of Cu-MOF crystals. The TEM analysis of the ternary nanocomposite clearly demonstrates the aggregated Fe₃O₄ particles. The result suggests that Fe₃O₄ particles remained essentially unchanged even after the conversion and integration process in CuBDC MOF.

Figure 4a shows a dark-field scanning TEM (STEM) micrograph of Fe₃O₄/CuBDC/GO, indicating a magnetic compound, MOF, and GO sheets. STEM energy-dispersive X-ray (EDX) mapping images in Figure 5b proved the presence of C, O, Fe, and Cu elements in the ternary nanocomposite structure. In addition, the EDX mapping of Fe₃O₄/CuBDC/GO is depicted in Figure 5c, which affirms the high purity and incorporation of each component.

The superparamagnetic profile of the pure Fe₃O₄ and Fe₃O₄/CuBDC/GO samples are measured by a vibrating sample magnetometer (VSM; Figure 6). The saturation magnetization value for ternary nanocomposite is 17.1 emu g⁻¹, which is lower than that of Fe₃O₄ NPs (63.8 emu g⁻¹) due to the introduction of Cu-MOF and GO sheets; unlike CuBDC and GO, ternary nanocomposite illustrates small hysteresis loops, suggesting the incorporation of Fe₃O₄. Thus, the ternary nanocomposite can be easily separated using an external magnet after the aerobic oxidation of alcohols.

An unexpected application of the ternary nanocomposite for the aerobic selective oxidation of alcohols under base-free conditions is studied. The optimization of experimental conditions is explored via oxidation of benzyl alcohol, as a model compound, with a TEMPO radical initiator where no reaction is observed in the absence of catalyst or TEMPO. Furthermore, a negligible conversion is attained for benzaldehyde in the absence of an O₂ oxidant. Regarding the solvent effect, anaerobic oxidation of alcohols occurs in diverse solvents, namely, CH₃CN, EtOH, MeOH, H₂O, and toluene; the highest conversion (>98%; Figure 7a) is achieved using CH₃CN. Then, a quick survey of bases revealed that the conversion of alcohol without any base is similar to that using K₂CO₃, which indicates a highly efficient catalytic system (Figure 7b). Because the reactions at room temperature are
equally effective and important from an energy consumption perspective, the studies are continued under ambient conditions (Figure 7c,d).

To investigate the catalytic activity of ternary nanocomposite, a series of controlled experiments are carried out (Figure 8a). Bare CuBDC, Fe₃O₄ NPs, and GO sheets results in a low product yield (<60%) under optimized conditions. When Fe₃O₄ NPs anchored on GO-sheet-supported CuBDC surface are deployed, they deliver benzaldehyde with more than 98% yield after 8 h, demonstrating that the synergetic effect of Fe₃O₄ NPs and GO sheets in Fe₃O₄/CuBDC/GO plays a significant role. The highly improved catalytic activity is also comparable to that of a homogeneous catalyst, and Cu(NO₃)₂ shows the highest conversion (>75%, Figure 8b).

Notably, Cu(NO₃)₂, used for preparing OMS-CuBDC, exhibits higher catalytic activity than that of OMS-CuBDC but lower than that of Fe₃O₄/OMS-CuBDC/GO.

To verify the synergetic effect of Fe₃O₄ NPs and GO sheets on the stabilization of active Cu(II) interface in OMS-CuBDC framework, the oxidation of benzyl alcohol is explored. After each reaction cycle, the proposed catalyst is separated by a magnet and dried at 120 °C in vacuum, followed by reuse under the same reaction conditions. Figure 9 shows that Fe₃O₄/CuBDC/GO remains substantially activity over seven cycles, with a conversion of 93.5% after the seventh cycle. The FE-SEM image of the catalyst after seven runs shows an intact structure, suggesting that the proposed nanocomposite is quite stable under optimized conditions (Figure 9b). After eight runs, the conversion of benzyl alcohol decreases from 91.5% (the seventh cycle) to 57.2% (the eighth cycle), with a selectivity of benzaldehyde over 94%.

A controlled leaching experiment is performed to reach a deeper understanding of the heterogeneous nature of the proposed catalyst. The ICP-AES analysis of the aerobic oxidation of alcohols indicates negligible copper leaching (detection limit 2.1−3.5 ppm). Hot filtration test (Figure 10) of the reaction suspension to remove the insoluble Fe₃O₄/CuBDC/GO also led to the inhibition of homogeneous reaction. However, analysis of the mixture reaction illustrates that, after the removal of OMS-CuBDC catalyst, the yield of benzaldehyde increases from 15 to 37%, indicating some copper leaching in the catalytic reaction. The results obtained from the leaching test suggest that the GO sheets and Fe₃O₄ NPs protect the heterogeneous catalyst from leaching to a certain degree as well as provide mass-transfer channels during the oxidation of alcohol reaction.

The subtract scope for the catalyst, Fe₃O₄/CuBDC/GO, with TEMPO as a co-catalyst is explored for the oxidation of alcohols under the optimized condition, and the results are summarized in Table 1. Primary benzylic alcohols (entries 1−9), either with an electron-withdrawing or an electron-donating substituent, afforded good conversion and excellent selectivity, except para- and meta-nitrobenzyl alcohols (entries 5 and 8), which resulted in 84 and 81% conversions, respectively. Moreover, the oxidation of secondary aliphatic and aromatic alcohols (entries 10−12) and the heteroatom-
substituted aromatic alcohols (entries 6 and 7) gave moderate yields, which was probably due to the steric interaction. A comparative oxidative efficiency and catalytic activity of our catalyst, Fe₃O₄/CuBDC/GO, with several noble metals and noble transition metal (NTM) catalysts are presented in Table 2; the proposed catalyst exhibits higher conversion ratio and selectivity compared to those of other documented systems, with the exception of Pd@MgO₄¹ and Au polystyrene.⁴² Notably, the better results are obtained using earth-abundant materials in our case.

The chemoselectivity and homoselectivity are also examined. Deploying an equimolar mixture of cyclohexane and benzyl alcohol with TEMPO in the presence of molecular oxygen under optimized conditions is used for the chemoselectivity study (Scheme 2a). An analysis of the mixture after 8 h indicates that the yield of benzaldehyde is 82% (1a), whereas cyclohexanone is isolated in 11% yield (1b), with benzoic acid present only in trace amount (1c). The oxidation of 1,4-bezenedimethanol in optimized conditions is selected for the test of homoselectivity of this method (Scheme 2b); both alcoholic groups are oxidized and terephthalic dialdehyde (2a) is produced in lower yield (39%). By doubling the amount of all reactants, the yield of (2a) reaches a higher value of 76%, whereas the formation of 4-hydroxymethyl benzaldehyde (2b)
is negligible, suggesting this method is not appropriate for the homoselective aerobic oxidation of bifunctional alcohols.

Based on the aforementioned observations and the previously described mechanistic studies on the oxidation of alcohols, the plausible mechanism is depicted in Scheme 3, wherein copper-active sites in structure CuBDC and TEMPOH afford Cu\(^{II}\)-OH species and TEMPO. This reaction sequence explains why strong bases, such as KOtBu or DBU, often deployed in such reactions, are not required when copper is used as a catalyst source; the base (MOF-Cu\(^{II}\)-OH) is generated upon reduction of O\(_2\). The oxidation of alcohol proceeds via the formation of a pre-equilibrium of copper alkoxide species, followed by the transfer of H\(_2\) atom to TEMPO*.

### 3. EXPERIMENTAL SECTION

#### 3.1. Materials and Instruments

Benzene 1,4-dicarboxylate (H\(_2\)BDC), Cu(NO\(_3\))\(_2\)·3H\(_2\)O, and other compounds and reagents were obtained commercially from Sigma-Aldrich, Merck (Germany), and Fluka (Switzerland), respectively. The ternary nanocomposite was characterized using powder X-ray diffraction (XRD) measurements (Philips-PW 1800 diffractometer). Scanning electron microscopy (SEM) images were recorded with a Hitachi S-4800 field emission scanning electron microscope. Transmission electron microscopy (TEM) and elemental mapping images were obtained using a JEOL JEM-2100F analytical electron microscope with an accelerating voltage of 200 kV. Fourier transform infrared (FT-IR) spectra were obtained using a Shimadzu IR-640 spectrometer.

#### 3.2. Synthesis of Fe\(_3\)O\(_4\) NPs

The magnetic NPs were prepared according to the literature with some modifications. In a typical preparation, 1.35 g of FeCl\(_3\)·6H\(_2\)O and 3.60 g of NaOAc were dissolved in 50 mL of ethylene glycol (EG), followed by stirring for 2 h with a magnetic bar. The obtained homogeneous grade yellow solution was treated in a Teflon-lined autoclave in an oven at 473 K for 8 h. Then, the Teflon-lined autoclave was cooled slowly at a rate 1 °C min\(^{-1}\) to ambient temperature. The obtained black precipitation was washed with ethanol and deionized water (DI) water for three times and then dried at 70 °C overnight.

#### 3.3. Fabrication of OMS-CuBDC

Cu(BDC)\(_n\)DMF was synthesized based on a previously reported method with slight modifications. In a typical preparation, 1.35 g of FeCl\(_3\), 6H\(_2\)O and 3.60 g of NaOAc were dissolved in 50 mL of ethylene glycol (EG), followed by stirring for 2 h with a magnetic bar. The obtained homogeneous yellow solution was treated in a Teflon-lined autoclave in an oven at 473 K for 8 h. Then, the Teflon-lined autoclave was cooled slowly at a rate 1 °C min\(^{-1}\) to ambient temperature. The obtained black precipitation was washed with ethanol and deionized water (DI) water for three times and then dried at 70 °C overnight.

#### 3.4. Selective Oxidation of Various Alcohol Substrates Using Fe\(_3\)O\(_4\)/CuBDC/GO

- **Entry 1:** Alcohol (1 mmol), Fe\(_3\)O\(_4\)/CuBDC/GO (50 mg), TEMPO (0.75 mmol), acetonitrile (4 mL), 60 °C, and 1 atom O\(_2\). Determined by gas chromatography (GC; Figure S1).

| Entry | Substrates | Product | Time (h) | Yield (%) | Selectivity (%) |
|-------|------------|---------|----------|-----------|-----------------|
| 1     |            | CHO     | 8        | >98       | >99             |
| 2     |            | CHO     | 14.5     | 95        | >99             |
| 3     |            | CHO     | 14       | 96        | >99             |
| 4     |            | CHO     | 15       | 93        | >99             |
| 5     |            | CHO     | 15       | 84        | >99             |
| 6     |            | CHO     | 10.5     | 87        | >99             |
| 7     |            | CHO     | 11       | 85        | >99             |
| 8     |            | CHO     | 16       | 81        | >99             |
| 9     |            | CHO     | 12       | 96        | >99             |
| 10    |            | CHO     | 18       | 82        | >99             |
| 11    |            | CHO     | 18       | 86        | >99             |
| 12    |            | CHO     | 20       | 83        | >99             |

**Table 1. Selective Oxidation of Various Alcohol Substrates Using Fe\(_3\)O\(_4\)/CuBDC/GO**

**Scheme 2. Chemoselectivity and Homoselectivity of Fe\(_3\)O\(_4\)/CuBDC/GO in Aerobic Oxidation of Alcohols**

(a) **Chemoselectivity:**

- **Entry 1:** 1 mmol, 0.07 mmol TEMPO, 0.75 mmol O\(_2\), 1 atm, 8 h, r.t., 1a, 82%, 1b, 11%, 1c, trace.

(b) **Homoselectivity:**

- **Entry 2a:** 1 mmol, 0.07 mmol TEMPO, 0.15 mmol O\(_2\), 1 atm, 8 h, r.t., 2a, 76%, 2b, 39%.

**Scheme 2. Chemoselectivity and Homoselectivity of Fe\(_3\)O\(_4\)/CuBDC/GO in Aerobic Oxidation of Alcohols**

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3.4. Fabrication of Fe$_3$O$_4$/CuBDC/GO. Fe$_3$O$_4$/OMS-Cu(BDC) was prepared by a solvothermal method. GO was prepared by the oxidation of graphite according to the Hummer method.$^{64}$ A suspension of 0.1 mg/mL GO in EG solvent was prepared via vigorous sonication for 120 min under ambient conditions. Then, equimolar of copper nitrate
trihydrated (7.5 mmol, 1.812 g) and terephthalic acid (7.5 mmol, 1.245 g) were dissolved in 150 mL of DMF. The mixture was stirred for 30 min, followed by the introduction of 0.25 g of Fe₃O₄. The mixture was transferred to a Teflon-lined autoclave and heated in an oven at 110 °C for 36 h. Afterward, the Teflon-lined autoclave was cooled slowly at a rate of 1 °C min⁻¹ to room temperature; the ensuing green powder was filtered off, washed several times with DMF and dichloromethane, and then dried overnight at 393 K in vacuum. The wt % of copper in Fe₃O₄/CuBDC/GO measured with AAS was found to be 31.3%.

3.5. Catalytic Reaction. The selective oxidation of alcohols was conducted in a 25 mL flask fitted with a reflux condenser. Typically, certain amounts of catalyst, alcohol (1 mmol), and TEMPO (0.75 mmol) were added to 4 mL of acetonitrile. This system was purged two times with oxygen (O₂) and then sealed with an O₂ balloon. The reaction mixture was heated to the desired reaction temperature under constant stirring. After completing the reaction, the catalysts were removed from the solution with a simple magnet; the liquid organic products were analyzed by gas chromatography—mass spectrometry (GC—MS). After each cycle of catalytic reaction, the catalysts were collected using an external magnet and dried at 100 °C in a vacuum for subsequent reuse.

4. CONCLUSIONS

In summary, a novel ternary hybrid nanomaterial with a controllable active copper(II) interface is fabricated via a facile method under mild synthetic conditions. Magnetic nanoparticles with open metal site CuBDC MOF were grown simultaneously on GO sheets. The active copper in OMS-CuBDC frameworks and the synergistic interaction between GO and Fe₃O₄ NPs make the hybrid nanocomposite an excellent catalyst with high efficiency and reusability for the aerobic oxidation of alcohols to aldehydes. Therefore, the controllable design of Fe₃O₄/CuBDC/GO structure using earth-abundant materials may provide an innovative approach for the exploration of highly active and stable heterogeneous catalysts for diverse catalytic applications.

ASSOCIATED CONTENT

 Supporting Information
The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.9b04209.

Gas chromatography (GC) result (PDF)

AUTHOR INFORMATION

Corresponding Authors
Sadegh Rostamnia — Organic and Nano Group (ONG), Department of Chemistry, Faculty of Science, University of Maragheh, Maragheh 55181-83111, Iran; orcid.org/0000-0001-6310-8754; Email: rostamnia@maragheh.ac.ir

Rajender S. Varma — Regional Centre of Advanced Technologies and Materials, Department of Physical Chemistry, Faculty of Science, Palacky University, Olomouc 781 71, Czech Republic; orcid.org/0000-0001-9731-6228; Email: varma.rajender@epa.gov

Ho Won Jang — Department of Materials Science and Engineering, Research Institute of Advanced Materials, Seoul National University, Seoul 08826, Republic of Korea; orcid.org/0000-0002-6952-7359; Email: hwjang@snu.ac.kr

Mohammadreza Shokouhimehr — Department of Materials Science and Engineering, Research Institute of Advanced Materials, Seoul National University, Seoul 08826, Republic of Korea; orcid.org/0000-0003-1416-6805; Email: mrsh2@snu.ac.kr

Authors
Hassan Alamgholiloo — Organic and Nano Group (ONG), Department of Chemistry, Faculty of Science, University of Maragheh, Maragheh 55181-83111, Iran

Kaiqiang Zhang — Department of Materials Science and Engineering, Research Institute of Advanced Materials, Seoul National University, Seoul 08826, Republic of Korea

Tae Hyung Lee — Department of Materials Science and Engineering, Research Institute of Advanced Materials, Seoul National University, Seoul 08826, Republic of Korea

Yoon-Sik Lee — Department of Chemical and Biological Engineering, Seoul National University, Seoul 08826, Republic of Korea

Complete contact information is available at: https://pubs.acs.org/10.1021/acsomega.9b04209

Notes
The authors declare no competing financial interest.

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