Original Research Article

Development of Tractor Operated Seed Ferti Drill-Cum-Weedicide Applicator

A. S. Ghadge*, A. S. Waghmode, K. B. Phalphale, S. H. Thakare and A. K. Kamble

Department of Farm Power and Machinery, Dr. PDKV Akola, India

*Corresponding author

Abstract

Farm mechanization is the application of engineering technology in agricultural operations to do a job in a better way to improve productivity. This includes development, application and management of all mechanical aids for field production, water control, material handling, storing and processing. Tractor operated seed ferti drill-cum-weedicide applicator was developed and evaluated techno-economic feasibility in the field at Central Demonstration Farm, Wani-Rambhapur Dr. PDKV Akola. During sowing season of the crop, there is an acute shortage of labour, which causes delay in sowing of crop which ultimately results in a reduction of yield. Sowing or drilling the seed is one of the important operations for the crop. After sowing of the seed in field simultaneously weed also grow. Weeds are the most serious problem to the farmers which create obstruction for crop growth and compete with the crop. Application of the weedicide simultaneously along with sowing will minimize the problem and it will save complete operation of spraying weedicide.

Keywords
Design of frame, Weedicide tank, Supporting frame of HTP pump, Design length of belt, Diameter of pulley, Component, specifications

Accepted: 08 January 2020
Available Online: 10 February 2020

Introduction

Development of tractor operated seed ferti drill-cum-weedicide applicator can fulfill mechanization gap between the spraying and sowing operation at the faster rate. Tractor operated weedicide applicator has given the good result. This shows, there is an urgent need to introduce this type of implement. Development tractor operated seed ferti drill-cum-weedicide applicator is the need of our today’s farming to reduce the drudgery in the operation with saving time and labor, to do work effectively and covering more area with minimum time.

Necesstiy

In India, diverse farm mechanization scenario prevails in the country due to varied size of the farm holdings and socio-economic disparities. In the trend of growth of power
operated machinery used by farmers. Seed drill is used for sowing and drilling of the seed in field. Before the sowing of the seed into the field, farmer uses pre emergence application of weedicide solution in the field. Using manual sprayer, it is an important application which controls the weed into the field.

In India sowing is done by using of the tractor operated seed drills. After sowing, weedicide application is done manually but it requires more labour and time. Tractor operated seed ferti drill-cum-weedicide applicator helps in timeless operation and it does the sowing and weedicide application process at same time. The seed cum ferti drill were already developed and was available in market was selected and weedicide applicator was decided to develop.

Scope

Many of the farmers cannot afford different types of the implement used in the agricultural operations it is also like ploughing, harrowing, cultivator, weedicide sprayer etc. and it is also difficult to purchase for small and marginal farmers due to the high cost of the implement. Now a day’s sowing operation done by the use of the draft animals in villages is also done by the use of tractor operated seed drills. Also sowing operation is done for the use of seed cum fertilizer drill. After some weeks of crop growth simultaneously weed is also grow in the field. For controlling the weed, weedicide application with the help manually operated sprayer on it for reducing the weed is accomplished. It requires more labour, more time, and it is costly, also for reducing this problem development of tractor operated seed ferti drill-cum-weedicide applicator was essential which saves time, cost of production, and labour by doing all operations in single stage.

Design considerations

Agronomical requirements

A machine was designed by keeping its spacing and number of rows to be sprayed.

Physical and economic considerations

Machine should be simple in design and it should be easy to operate.
Cost of the machine should be low.
It should be easily repairable by farmer or village artisans.
The total power requirement should not exceed the power available from available tractors (45 hp).
Machine should be light in weight

Development of tractor operated seed ferti drill-cum-weedicide applicator

Design of frame for lifting the 200 lit tank

Taking into consideration the weight of tank and liquid to be filled inside tank, the frame was designed to sustain the weight. The specification of the frame is 1600 x 580 x 610 mm with thickness 5 mm m. s. angle iron were used to develop a frame as shown in Fig. no. 3.1. Side support was also given taking into consideration the dynamic weight of weedicide in the tank.

The bending equation is given by.

$$\frac{M}{I} = \frac{\sigma}{y} = \frac{E}{R}$$

Where,

- $M$ = Bending moment acting at the given section
- $\sigma$ = Bending stress,
- $I$ = Moment of inertia of the cross-section about the neutral axis,
\( y \) = Distance from the neutral axis to the extreme end, 
\( E \) = Young’s modulus of the material of the angle, and 
\( R \) = Radius of curvature of the angle.

\[
\text{Factor of safety} = \frac{\text{maximum stress}}{\text{working stress}}
\]

Bending moment (M) = \( W \times L \)
Where,
\( W \)= Weight, N 
\( L \)= Length, mm

** Supporting Frame of HTP Pump **

The supporting frame of HTP pump was made up of cast iron. Specifications of supporting frame are height is 860 mm and width of frame 270 mm. Total height of frame is 930 mm Fig.

\[ \text{Fig.3 Supporting frame of HTP pump} \]

** Length of belt **

Two belts were used to transmit the power from PTO to HTP pump i.e. A-87 type belt is used. The belt length was 2400 mm and thickness was20 mm

Design length of the belt

Consider,
\( r_1 \) and \( r_2 \) = Radii of the larger and smaller pulleys,
\( x \) = Distance between the centers of two pulley 
\( L \) = Total length of the belt

\( d_1 \) and \( d_2 \) = Diameter of larger and smaller pulley

Length of belt =

\[
\frac{\pi}{2} (d_1 + d_2) + 2x + \frac{(d_1 - d_2)^2}{4x}
\]

** Diameter of pulley **

The pulleys are used to transmit power from one shaft to another by means of flat belts, V-belts or ropes. Diameter of HTP pump is 110 mm and diameter of PTO pulley is 170 mm.
Design of pulley

We know that the centrifugal stress induced in the rim of the pulley,

\[ \sigma t = \rho \cdot V^2 \]

where,
\[ \rho = \text{Density of the rim material} \]
\[ = 7200 \text{ kg/m}^3 \text{ for cast iron} \]
\[ V^2 = \text{Velocity of the rim} \]
\[ = \pi DN / 60, \text{ D being the diameter of pulley and} \]
\[ N \text{ is speed of the pulley.} \]

Seed ferti drill

Functional components of the machine

1. Main frame
2. Tynes
3. Furrow openers
4. Ground wheel
5. Hitching unit
6. Seed cum fertilizer box
7. Seed tube
8. Drives for metering device
9. Weedicide sprayer unit
10. Seed covering blade
11. HTP pump supporting Frame
12. Tank supporting frame

Fig.4 Main frame of seed drill

Fig.5 Tractor operated seed ferti drill-cum-weedicide applicator

1. Tank 2. HTP Pump 3. Seed cum fertilizer box 4. Nozzle frame 5. Ground wheel 6. Weedicide pipe 7. Overflow pipe 8. Tank supporting frame

Frame for nozzles

The frame nozzle was made from the m.s angle 40 x 50 x 5 mm. Total length of the nozzle frame was 2970 mm. Distance between the two nozzle is 450 - 550 mm. The height of the nozzle frame from the ground is 500 mm.

Weedicide applicator

Functional components of sprayer

1. Weedicide tank
2. HTP piston pump
3. Supporting frame of HTP pump
4. Pulley and belt
5. Hoses and nozzle
6. Supporting frame of weedicide tank

HTP Pump

HTP, horizontal Triplex piston power sprayer unit, developing 28 kg/cm² pressure and giving free discharge of 24 lpm at 950 rpm, supplied with pulley, pressure vessel, pressure gauge. By-pass cum pressure regulator valve (CVA) was used as shown in Fig.
Table 1 Specifications of weedicide applicator

| Sr. No | Particulars                          | Sprayers specifications                  |
|--------|--------------------------------------|------------------------------------------|
| 1      | HTP pump                             | Dual piston, Aspee, PS-26                |
| 2      | Tank capacity, lit                   | 200                                      |
| 3      | Power transmission to pump           | Tractor PTO                              |
| 4      | Hose pipes                           | Nylon material                           |
| 5      | Nozzles                              | Hollow cone nozzle                       |
| 6      | No of nozzles                        | 4                                        |
| 7      | Nozzle to nozzle distance, mm        | 450                                      |
| 8      | Nozzle discharge, l/m                | 1.98                                     |
| 9      | Nozzle pressure, kg/cm²              | 2.5                                      |
| 10     | Frame Fittings                       | Nuts                                     |
| 11     | Max height of nozzle from ground, mm | 900-1200                                 |

Table 2 Specifications HTP piston pump

| Model | AS-26 |
|-------|-------|
| Dry Weight (without pulley & oil) kgs | 9.6   |
| Suction capacity (l/m)               | 24    |
| Pump RPM                             | 950   |
| Pressure kg/cm² (max)                | 28    |
| Pressure kg/cm² (working)            | 14    |
| Power required, HP                   | 3     |
| Engine (Ps.)                         | 3.5   |
| L x W x H ,mm                        | 320 x 240 x 395 |
| Pump material                        | Brass |

Fig. Schematic view of HTP Pump
Summary and conclusions are as follows:

During operation of spraying season, there is an acute shortage of labour, which causes a delay in spraying on crop which ultimately results in a reduction of crop. The traditionally method and manually spraying were used by the farmers but these was time-consuming processes. There was a need of high capacity machine for weedicide application.

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