Enhancement of lipid productivity from a promising oleaginous fungus *Aspergillus* sp. strain EM2018 for biodiesel production: Optimization of culture conditions and identification

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Submitted: 26 March 2019; Accepted: 18 September 2019; Published online: 26 August 2020

**SUMMARY:** Oleaginous fungi have recently gained increasing attention among different microorganisms due to their ability for lipid production for the preparation of biofuel. In the present study, a locally isolated fungus E45, identified genetically as *Aspergillus* sp. strain EM2018, was found to produce 25.2% of the total lipids content of its dry cell weight (DCW). Optimization of culture conditions was performed and lipid accumulation increased by about 2.4 fold (from 25.2% to 60.1% of DCW) when the fungus was grown for seven days in the potato dextrose (50 g/L) liquid medium at pH 5.0, incubation temperature at 30 °C and inoculum size of $2 \times 10^6$ spore/mL. Supplementation of the medium with yeast extract and NaNO₃ at a concentration of 0.05% as organic and inorganic nitrogen sources, respectively, increased lipid production (53.3% lipid/dry biomass). Gas chromatography analysis of fungal lipids revealed the presence of saturated (mainly palmitic acid C16:0 (33%) and lignoceric acid C24:0 (15%)) and unsaturated fatty acids in different proportions (mainly linoleic acid C18:2 (24.4%), oleic acid C18:1 (14%) and arachidonic acid C20:4 (7.4%). These findings suggest this new oleaginous fungus as a promising feedstock for various industrial applications and for the preparation of biodiesel.

**KEYWORDS:** Aspergillus sp. strain EM2018; Biodiesel; GC analysis; Lipid production; Optimization

**RESUMEN:** Mejora de la producción de lípidos de un prometedor hongo oleaginoso *Aspergillus* sp. cepa EM2018 para la formación de biodiésel: optimización de las condiciones de cultivo e identificación. Los hongos oleaginosos recientemente están ganando una creciente atención entre diferentes microorganismos debido a sus capacidades de producción de lípidos para la preparación de biocombustibles. En el presente estudio, se descubrió que un hongo E45 aislado localmente, identificado genéticamente como la cepa *Aspergillus* sp. EM2018, produce un 25.2% de lípidos totales de su peso de células secas (DCW). Se realizó la optimización de las condiciones de cultivo y la acumulación de lípidos se incrementó aproximadamente 2.4 veces (del 25.2% al 60.1% de DCW) cuando el hongo creció durante siete días en un medio líquido de dextrosa de papa (50 g/L) a pH 5.0, 30 °C de temperatura de incubación y 2 $\times 10^6$ esporas/ml de tamaño de inóculo. La suplementación del medio con extracto de levadura y NaNO₃ a una concentración de 0.05% como fuentes de nitrógeno orgánico e inorgánico, respectivamente, aumentó aún más la producción de lípidos (53.3% de lípidos/biomasa seca). El análisis mediante cromatografía de gases de los lípidos fúngicos reveló la presencia de ácidos grasos saturados (principalmente palmitico C16:0 (33%) y lignocérico C24:0 (15%)) y ácidos grasos insaturados en diferentes proporciones (principalmente linoleico C18:2 (24.4%), oleico C18:1 (14%) y araquidónico C20:4 (7.4%). Estos hallazgos sugieren que este nuevo hongo oleaginoso es una materia prima prometedora para diversas aplicaciones industriales y preparación de biodiésel.

**PALABRAS CLAVE:** Análisis de GC; *Aspergillus* sp. cepa EM2018; Biodiésel; GC analysis; Lipid production; Optimization

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**Citation/Cómo citar este artículo:** Abdellah EM, Ali TH, Abdou DAM, Hassanein NM, Fadel M, Karam El-Din AA, El-Ghonemy DH. 2020. Enhancement of lipid productivity from a promising oleaginous fungus *Aspergillus* sp. strain EM2018 for biodiesel production: Optimization of culture conditions and identification. *Grasas Aceites* 71 (3), c371. https://doi.org/10.3989/gya.0345191

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1. INTRODUCTION

Renewable energy resources have triggered great attention because of the scarcity of known petroleum reserves. Biofuel takes a pivotal approach to facing the high energy prices of crude oil reserves, to reduce greenhouse gas emissions due to its favorable combustion emission profile and to enhance a sustainable economy (Ghaly et al., 2010). Biodiesel has emerged as an environmentally-friendly and renewable alternative fuel to petroleum-based fuels, which is produced by the transesterification of vegetable oils, animal fats and plant oils with low molecular weight alcohols. Conventional biodiesel is mainly produced by the chemical transesterification of the vegetable oil. However, it is competing with food production and security (Yehia et al., 2017).

All microorganisms synthesize lipids that are essential for their membranous structures; however, a few microorganisms can accumulate lipids which account for more than 20% of their dry cell weight and are called “oleaginous microorganisms”. This value can be increased by up to 70% of their biomass, especially under nitrogen limitation conditions. The fatty acid profile of microbial lipid is quite similar to that of conventional vegetable oils. Hence, single cell oil (SCO) production by microorganisms has recently gained attention (Azócar et al., 2010), especially oleaginous filamentous fungi, which are suggested as a favorable feedstock for several industrial applications due to their ability to accumulate lipids, mostly in the form of triacylglycerols (TAG) (Zhao et al., 2011).

The utilization of microorganisms as a lipid source has been investigated for many applications such as in pharmaceuticals, food additives and feed ingredients for aquaculture. Microorganisms have also been used as a source of edible oils because they have the ability to produce oils rich in polyunsaturated fatty acids (PUFAs), which are in demand for infant nutrition and as dietary supplements (Vicente et al., 2010). Microorganisms can accumulate high levels of lipids using biomass residuals as a carbon source. The principal oleaginous microbial species used are microalgae, yeast, fungi and bacteria. However, oleaginous fungi are of interest owing to their high growth, no need for light energy when compared with algae, good lipid profiles for making high quality biodiesel, ability to use different carbon sources for growth and lipid production (Ruan et al., 2013), production of oils through solid state fermentation (SSF) with low capital cost and low energy demand, the fact that oil production is not subjected to seasonal weather fluctuations and their ability to accumulate large amounts of high-valued PUFAs such as arachidonic acid (AA) and γ-linolenic acid (GLA) (Chen et al., 2012). In this regard, Chuppa-Tostain et al., (2018) reported that the intracellular lipids of the biomass of A. niger grown in sugarcane distillery waste water (SDW) revealed high contents of oleic acid and good physical properties relevant for biodiesel applications.

Extensive research has been reported for PUFA production, e.g. linolenic and arachidonic acids, from oleaginous microorganisms. γ-linolenic acid (C18:3), acts as an important intermediate in the prostate gland in derivative biosynthesis and is considered an essential fatty acid for humans (Mamatha et al., 2008). Linoleic acid (C18:2) has been reported to be effective for curing or preventing several diseases, such as hyper-cholesteremia, rheumatoid arthritis, atopic eczema, cardiovascular diseases and asthma. In addition, arachidonic acid (C20:4) plays a great pharmaceutical role in treating arthritis, increasing muscle mass and overcoming depression. The enhancement of lipid accumulation by fungi requires the optimization of culture conditions during the fermentation period (Ageitos et al., 2011). Therefore, the aims of the present study were to find a new fungal isolate with high lipid production and to study the effects of different physiological conditions to maximize oil production for biodiesel production and for various applications.

2. MATERIALS AND METHODS

2.1. Chemicals

Potato dextrose liquid (PDL) and potato dextrose agar (PDA) media were purchased from Liofilchem Bacteriology products (Italy). Vanillin was purchased from SD Fine Chem Limited (Mumbai, India). The chemicals and organic solvents used throughout the work were purchased from Sigma-Aldrich (St. Louis, MO, USA). Olive oil was bought from a local hypermarket (Cairo, Egypt).

2.2. Isolation of microorganisms and maintenance

In this study, fifty fungal strains were locally isolated from different soil samples (Mit Ghamr, El-Dakahleya, Egypt) using a serial dilution plate technique. Briefly, one gram of each soil sample was aseptically transferred to a flask containing 99 mL of sterile distilled water and then shaken (Innova® 4230 shaker incubator; New Brunswick Scientific) at 100 rpm for 10 min and the dilution procedure was performed to give up to 10⁻⁶ dilutions. With the help of a sterile micropipette, 0.1 mL of each diluted sample was transferred onto a PDA medium containing 5 mg/L of streptomycin, pH 5.0 and incubated at 30 °C for 72 h. The distinct and separate colonies observed were
collected, subcultured on PDA slant medium for 7 days at 30 °C and finally stored at 4 °C.

2.3. Detection of aflatoxins

Aflatoxin test for the selected strain was performed by using the High Performance Liquid Chromatography (HPLC) technique according to the Association of Official Analytical Chemist (AOAC, 2000) as follows: Two hundred mL of hexane were added to the cleanup dry films of the standard and test samples followed by adding 50 mL of trifluoroacetic acid (TFA) and mixing vigorously in the vortex mixer for 30 sec. The mixture was left to stand for 5 min, then water-acetonitrile (9+1 v/v) was pipetted into the mixture and mixed well for 30 sec, and the mixture was left to stand for 10 min to form two separate layers. The lower aqueous layer was used for the HPLC analysis. The mobile phase included water:acetonitrile: methanol in a ratio of 240:120:40. The separation system was performed at an ambient temperature at a flow rate of 1.0 mL/min, the injection volume was 20 L for both the standard solutions and tested samples. The fluorescence detector was operated at a wavelength of 360 nm for excision and 440 nm for emission. The data were reported using Millennium Chromatography and Manager Software breeze 2.

2.4. Morphological characterization

The morphological (color, texture appearance, and diameter of the colonies) and microscopic characteristics of the fungal isolate E45 (microscopic slide examination of spores and mycelia) were determined by Regional Center for Mycology and Biotechnology, El-Azhar University, Cairo, Egypt.

2.5. 18S-rRNA gene sequencing and phylogenetic tree

The selected oleaginous fungus was identified genetically based on the 18S-rRNA sequences of their internal transcribed spacer (ITS) regions. Fungal isolate DNA was extracted by the protocol of Umeha et al., (2016). Briefly, mycelia were harvested by filtration from a liquid culture after two days of incubation and were ground into a fine powder in a sterile mortar using liquid nitrogen. An Ezup column fungi genomic DNA purification kit (Accu 107 Prep PCR DNA purification kit, k-30341, Bioneer Corporation) was used for genomic DNA extraction. The ITS region was amplified using the universal primers ITS1 (5’-TCCTCCGCTTATGATATGC-3’) and ITS4 (5’-TCCTCGCTATATTGATATGC-3’).

Polymerase chain reaction (PCR) amplification was performed with an initial denaturation at 95 °C for 3 min followed by 30 cycles of 95 °C for 1 min, beginning at 55 °C for 30 s and extending to 72 °C for 1 min, with a final extension at 72 °C for 10 min. PCR fragments were purified using a SanPrep column DNA gel extraction kit (Sangon Biotech). The obtained sequences were BLAST-searched to find matches within the National Center for Biotechnology Information (NCBI) database. Closely related multiple sequences were aligned and corrected. The phylogenetic tree was constructed using the neighbor-joining program in MEGA 5.0 (Tamura et al., 2007).

2.6. Determination of mycelial dry weight and extraction of fungal lipids

The selected fungus was inoculated in a sterilized PDL medium (pH 5.0) and incubated at 30 °C for 7 days in static conditions. After the fermentation period, the fungal mats were harvested by filtration (Whatman No.1), rinsed thoroughly with sterile distilled water and dried in a hot air oven (55 °C) until reaching a constant weight. The fungal growth was determined gravimetrically and expressed as the dry weight of biomass per liter of the culture medium (Devi et al., 2009).

Lipids were extracted by using six different solvent mixtures including chloroform: methanol (C: M) (2:1), soxhlet extraction using hexane: isopropanol (3:2), methanol: chloroform: H2O (2:1:0.8), dichloromethane: methanol (9:1), and hexane: aceton (1:1) (Halim et al., 2012).

2.7. Lipid determination

The colorimetric sulfo-phospho-vanillin (SPV) is a rapid method which is employed for the direct quantitative measurement of lipids (Inouye and Lotufo, 2006). SPV reagent was freshly prepared by dissolving 0.6 g vanillin in 10 mL absolute ethanol; 90 mL of deionized water were added and the mixture was stirred continuously, then 400 mL of concentrated phosphoric acid was added and the mixture was stored in the dark until use. For lipid quantification, two mL of concentrated sulfuric acid (98%) were added to the extracted sample (0.1 mL) and placed in a boiling water bath at 100 °C, then cooled for 5 min in an ice bath. Five mL of SPV reagent were added and the sample was incubated for 15 min in an incubator shaker at 200 rpm. The SPV reacted with lipids to produce a distinct pink color, and the intensity was quantified at 530 nm (Cary-100 UV-Vis–Spectrophotometer, Agilent Technologies, Germany). A standard curve was prepared with different concentrations of olive oil (Mishra et al., 2014).

Grasas Aceites 71 (3), July–September 2020, e371. ISSN-L: 0017-3495 https://doi.org/10.3989/gya.0345191
2.8. Optimization of physiological and nutritional parameters

2.8.1. Effect of media composition

Eight fermentation media were used to evaluate the ability of the selected fungus for lipid accumulation in submerged fermentation. The media used was named as follow:

I) commercial Potato-Dextrose Liquid (PDL) medium (control),
II) Czapek Dox’s medium (dextrose; 20, NaNO₃; 2, KH₂PO₄; 1, MgSO₄; 0.5, KCl; 0.5 g/L),
III) Sabaroud medium (dextrose; 40, peptone; 10 g/L),
IV) Potato-Dextrose Yeast Extract medium (potatoes; 300, dextrose; 20, yeast; 5 g/L),
V) Yeast Extract Malt broth (yeast extract; 4, malt extract; 10, dextrose; 4 g/L),
VI) Yeast Peptone Dextrose (peptone; 20, yeast; 10, dextrose; 20, NH₄Cl; 4, KH₂PO₄; 0.5, MgCl₂; 1 g/L),
VII) Prepared Potato Dextrose liquid medium (potatoes; 300, dextrose; 20 g/L),
VIII) Basal medium (NH₄)₂SO₄; 0.5, KH₂PO₄; 7, Na₄HPO₄; 2, MgSO₄.7H₂O; 1.5, CaCl₂; 2H₂O; 0.1, FeCl₃.6H₂O; 0.008, ZnSO₄.7H₂O; 0.001, CuSO₄.5H₂O; 0.0001, CO(NO₃)₂.2H₂O; 0.0001, MnSO₄.5H₂O; 0.0001, yeast extract; 0.5, dextrose; 30, xylose; 30 g/L).

All media were adjusted before autoclaving (at 121 °C for 15 min) at pH 6.0. The flasks were inoculated and incubated for seven days at 30 °C.

2.8.2. Comparison between static and shaking conditions

A comparable study between static and shaking conditions (150 rpm) was carried out to study the effect of shaking on lipid production by the fungal isolate when grown for seven days at 30 °C in 250 mL Erlenmeyer flasks containing 50 mL of a sterile prepared PDL medium of pH 6.0.

2.8.3. Effect of medium pH, incubation period and temperature on lipid production

The influence of the initial medium pH on lipid accumulation by the selected fungal isolate was investigated by changing the pH value of the medium from 3.0 to 9.0 before autoclaving using 1 N HCl or 1 N NaOH. The growth pattern, biomass and oil production by the fungus were evaluated by incubating the inoculated production media (prepared PDL medium) up to 9 days and lipid accumulation was determined every 24 h interval. The optimum incubation temperature for the optimal lipid yields by the fungal isolate was studied by varying the temperature from 25 to 45 °C.

2.8.4. Aeration and inoculum size

Two mL aliquots of inoculum size 2 × 10⁶ spores/mL were used to inoculate 250 mL Erlenmeyer flasks containing different volumes (25, 50, 75, 100, 125, 150 mL) of prepared PDL medium (pH 5.0). The inoculated flasks were incubated statically at 30 °C for 7 days then the fungal biomass was harvested for lipid estimation. The optimum inoculum size for lipid production was studied as follows: different inoculum concentrations ranging from 2 × 10⁶ to 2 × 10⁷ spores/mL were prepared from the 7-day-old PDA slant, and 100 µL of each concentration were spread over the surface of PDA-containing plates by the use of a sterile glass spreading rod. All plates were incubated at 30 °C for 48 h and the number of fungal colonies was calculated.

An aliquot of 1 mL (v/v) of each inoculum concentration was used to inoculate 250-mL Erlenmeyer flasks, each containing 50 mL of PDL medium adjusted at pH 6.0 before autoclaving (at 121 °C for 20 min). The inoculated flasks were incubated for seven days at 30 °C in a static condition.

The colony forming unit (CFU) was calculated using the formula:

\[ \text{CFU/mL} = \frac{\text{no. of colonies counted on the plate} \times \text{reciprocal of the dilution factor}}{\text{volumes of inoculum used}} \]

2.8.5. Influence of supplementary carbon and nitrogen sources and their concentrations

To study the impact of supplementing different carbon sources on fungal growth and lipid accumulation by the selected fungal isolate, the production medium (PDL) was amended with ten carbon sources (dextrose, fructose, starch, mannose, raffinose, lactose, galactose, sucrose and maltose); each was added individually at equal molar amounts of carbon. The effect of varying concentrations (1 - 8%) of the selected carbon source (dextrose) on growth and lipid production was investigated. Similarly, organic (yeast extract, beef ex., malt ex. and peptone) and inorganic (sodium nitrate, ammonium chloride, ammonium sulfate and ammonium oxalate) nitrogen sources were supplemented individually (0.5 g/L) as additives to the PDL medium to study their effects on fungal lipid production.

2.8.6. Influence of metal ions on fungal lipid production

Fifty mg of each metal ion (Ca²⁺, Fe³⁺, Mg²⁺, Mn²⁺, Zn²⁺ and Cu²⁺) were added individually to 50 mL of PDL medium in 250-mL Erlenmeyer flasks to investigate its effect on fungal growth and lipid production.
2.9. Fatty acid methyl ester preparation

The fatty acids in the fungal lipid sample were converted to fatty acid methyl esters using acid catalyzed transesterification. Briefly, a sample of 0.5 mL was dissolved in 1 mL of toluene in a flask fitted to a condenser, then sulfuric acid (1%) in methanol (2.0 mL) was added and the mixture was refluxed for 7 h at 50 °C. 5 mL of 5% NaCl was added and the required esters were extracted with hexane (2 mL hexane for each 5 mL of the previous mixture). The hexane layer was washed with distilled water (double the sample volume) containing 2% potassium bicarbonate. The layers were separated using a separating funnel and the esters were dried over anhydrous sodium sulfate. The obtained solution was then filtered to remove the drying agent and the solvent was removed using a rotary evaporator under reduced pressure. Finally, the sample was analyzed by GC.

2.10. Gas chromatographic analysis

The fatty acid profile of the fungal lipid was determined from the peak areas of the gas chromatogram (GC) using standards for calibration. The GC analysis for FAMEs was performed using Agilent Technologies 6890 N (Net Work GC system) USA. Supelco 37 component FAMEs mix. (cat. no. 1 AMP) was used as a standard. The oven was held at an initial temperature of 50 °C for two min at the rate of 10, 8, 5, and 6 °C/min, then increased to 70, 170, 200 and 240 °C, at the rate of 2, 9, 5, 10 min with a run time of 55 min. The injector temperature was held at 250 °C splitless. The temperature of the flame ionization detector (FID) was 280 °C with a flow rate of 1.5 mL/min. The capillary column HP-5MS (5% phenyl methylsiloxane) had dimensions of diameter 320 µm, length of 30 m and film thickness of 0.25 µm. Nitrogen was the carrier gas at a flow rate of 30 mL/min, while the hydrogen and air flow rates were 30 and 300 mL/min, respectively.

2.11. Statistical analysis

All experiments were performed in triplicate and error bars denote the standard deviation.

3. RESULTS AND DISCUSSION

3.1. Screening of locally isolated filamentous fungi for their lipid production

Among the fifty fungal isolates grown on PDL media for 7 days at 30 °C, the growth pattern of isolate E45 was the best and gave the highest lipid yield. This fungal strain had the ability to accumulate 25.2% lipids of its dry biomass weight followed by isolates E23, E10 and E9 which accumulated 24.3, 23.1 and 21.6% lipids of dry biomass, respectively (Table 1). The lowest amount of lipid accumulation (3% of its dry biomass weight) was detected in the cells of the fungal isolate E31.

3.2. Aflatoxins detection

A toxicity test was performed according to AOAC (2000) to confirm the selection of the highest lipid producing fungal isolate. The results clearly indicated that the fungal strain E45 was a non-mycotoxins producing fungus as indicated in Figure 1 (A and B).

3.3. Microscopic and molecular identification of the fungal isolate E45

Fungal taxonomy is based on a comparative study among morphological features. In this study, the microscopic examination of the selected fungal isolate E45 showed spherical conidia of diameter 3.0 µm with radiated conidial heads and the conidiophores were 9.0 µm in diameter (Figure 2). PCR amplification of the 18S rRNA gene, using the primers ITS1 and ITS4, was also performed to confirm the identity of the selected fungal isolate. The phylogenetic analysis suggests that isolate E45 is a new Aspergillus species and the nucleotide sequences of 18S rRNA genes were deposited to GenBank under the accession number MK377325 (Figure 3).

3.4. Optimization of physiological conditions for maximum lipid production

3.4.1. Effect of media composition on lipid accumulation

Media composition is considered an important factor which has an effect on growth and lipid production by microorganisms. A comparative study was performed on different media to determine the effect of medium composition on biomass and lipid production by the Aspergillus sp. strain EM2018. The results revealed that the prepared potato dextrose liquid medium (medium VII) was the best for biomass and lipid production (5 g lipid/L; 31.6% lipid/dry biomass) followed by medium VIII (4.4 g lipid/L; 29.3% lipid/dry biomass); while the lowest lipid content of 0.5 g lipid/L (8.6% lipid/dry biomass) was observed in medium V, as shown in Fig. 4. Similarly, Ali and El-Ghonemy (2014) reported that the highest biomass and lipid production by Trichoderma viride NRC 314 were observed in the PDL medium. Therefore, medium VII was used in all the subsequent studies.
3.4.2. Comparative evaluation of static and shaking conditions

A comparative study between static and shaking (150 rpm) culture conditions revealed that the levels of biomass and lipid accumulation of 6 g/L and 32.7% lipid/dry biomass, respectively, by Aspergillus sp. strain EM2018 were higher in static conditions when compared with shaking conditions (4.5 g/L; 27.6% lipid/dry biomass) after seven days of incubation at 30 °C using the prepared PDL medium (M VII) at pH 6.0, as shown in Fig. 5. These results might be due to the aeration level which proved to be an important factor for growth and lipid accumulation by microorganisms (Kirrolia et al., 2013). The amount of dissolved oxygen in the culture can greatly affect the fatty acid composition in the fungal lipids. Under static conditions, the glyceride fraction changed considerably and the amounts of phospholipids and sterols were reduced, which resulted in an increase in the amounts of saturated fatty acids (the main component of lipids). Similar results have been reported for lipid accumulation in Penicillium commune NRC 2016 when grown under a static culture condition (Hussein et al., 2017). Likewise, Kirrolia et al., (2013) reported lipid accumulations of 18.3 and 13.8% lipid/dry biomass, in the cells of Chlorococcum sp., when grown under static and shaking culture conditions, respectively.

3.4.3. Effect of pH, incubation period and temperature on lipid production

Among the physical factors examined, the pH of the growth medium showed a great effect on biomass formation and lipid accumulation. Oleaginous microbes have various optimal pH values for oil production and accumulation. In general, mold can grow optimally at a pH slightly acidic to neutral. The data revealed that pH 5.0 was the most suitable
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https://doi.org/10.3989/gya.0345191

for a lipid production of 33.4% lipid/dry biomass. In addition, there was a drastic reduction in the production of lipids when the Aspergillus sp. strain EM2018 was grown in extreme acidic and basic conditions, as shown in Table 2. Similarly, Abdelhamid (2018) reported a maximum lipid accumulation of 64.59% lipid/dry biomass from Fusarium oxysporum NRC 2017 at medium pH 5. Likewise, Ali et al., (2017) reported that the pH medium of 5.0 was optimal for lipid production by Penicillium brevicompactum.
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NRC 829. In addition, this result is relatively close to the optimum pH of 5.5 for lipid accumulation by *Aspergillus awamori* (Venkata and Venkata 2014). Complex physiological parameters such as cell morphology and membrane permeability can be determined by the pH of the growth medium, as any variation in the pH of broth medium will greatly affect the membrane osmosis to absorb or move certain ions in the surrounding medium.

The impact of incubation period on biomass and lipid accumulation by the *Aspergillus* sp. strain EM2018 was evaluated. Data presented in Table 2 show that the optimal lipid production of 37.7% lipid/dry biomass was achieved after seven days of fermentation in the prepared PDL medium (medium VII) and began to decrease by increasing the incubation time. The log phase of the strain extended from 72 h to 168 h of incubation. However, the highest biomass and lipid production were exhibited with 168 h old culture exhibited high lipid production. These results are in agreement with Venkata and Venkata (2014), who found that a shorter fermentation period affected the utilization of substrate by *Aspergillus awamori*, leading to a reduction in biomass and lipid contents. However, the highest biomass and lipid accumulation by *R. toruloides*, *Aspergillus* sp. and *T. viride* were reported on the fifth day of incubation (Kumar and Banerjee 2013). On the other hand, Abelhamid (2018) reported that the highest lipid production of 55.2% lipid/dry biomass by *Fusarium oxysporum* NRC 2017 was obtained on the 9th day of incubation.

Incubation temperature strongly affected biomass formation and lipid synthesis by different microorganisms. The results reported in Table 2 showed that there was an increase in fungal biomass and lipid production in the temperatures ranging from 25 to 35 °C; however, the highest level of lipid accumulation of 40.7% lipid/dry biomass was reported at 30°C. While at higher/lower temperatures compared to the optimal temperature a reduction in biomass and lipid accumulation was reported (Table 2). Different microorganisms are reported to produce PUFAs at low temperatures to maintain cell membrane fluidity. Our results are in agreement with those reported by Abdelhamid (2018) who found that the highest lipid production by *Fusarium oxysporum* NRC 2017 was at 30 °C. These results are in accordance with Venkata and Venkata (2014) who reported that many fungi have an optimum growth temperature at 30°C as they are naturally exposed to a fluctuation in temperature according to seasonal variations.

### 3.4.4. Effect of aeration on lipid production by *Aspergillus* sp. strain EM2018

Aeration is an important factor affecting fungal growth and lipid production. In the present study, different volumes of the medium were tested and the flask containing 50 mL of the prepared PDL medium (medium VII) gave the highest biomass and lipid accumulation of 16.4 g/L and 40.8% lipid/dry biomass, respectively, as shown in Table 2. The amount of oxygen dissolved in the growth medium could highly affect the composition of fatty acids.
TABLE 2. Influence of different physico-chemical parameters on lipid production by the *Aspergillus* sp. strain EM2018

| Variables                        | pH 3.0 | 4.0 | 5.0 | 6.0 | 7.0 | 8.0 | 9.0 |
|----------------------------------|--------|-----|-----|-----|-----|-----|-----|
| Lipid/dry biomass (%)            | 21.3±0.34 | 27.2±0.52 | **33.4±0.61** | 33.1±0.52 | 26.9±0.48 | 23.1±0.51 | 22.2±0.49 |
| Time (days)                      | Three  | Four | Five | Six | Seven | Eight | Nine |
| Lipid/dry biomass (%)            | 19.5±0.45 | 23.1±0.37 | 29.2±0.52 | 35.0±0.73 | **37.7±0.69** | 33.5±0.81 | 28.3±0.62 |
| Temp (°C)                        | 20     | 25   | 30   | 35   | 40    | 45   |     |
| Lipid/dry biomass (%)            | 33.3±0.52 | 37.3±0.61 | **40.7±0.82** | 38.8±0.73 | 30.0±0.65 | 25.1±0.42 |     |
| Aeration: Medium vol. (mL)       | 25     | 50   |      |      |       |       |     |
| Lipid/dry biomass (%)            | 35.5±0.54 | **40.8±1.02** | 40.1±0.96 | 38.4±0.62 | 36.5±0.79 | 36.7±0.56 |     |
| Inoculums size (Spore/mL)        | 2×10^5 | 2×10^4 | 2×10^3 | 2×10^2 | 2×10^1 | 2×10^0 |     |
| Lipid/dry biomass (%)            | 29.3±0.53 | 33.4±0.61 | 40.3±0.82 | **46.7±0.93** | 31.7±0.72 | 20.7±0.69 |     |
| Carbon source                    | Fructose | Starch | Mannose | Raffinose | Lactose | Xylose | Glucose | Sucrose | Dextrose | Maltose |
| Lipid/dry biomass (%)            | 40.4±0.84 | 35.1±0.62 | 44.8±0.91 | 27.4±0.52 | 43.0±0.56 | 34.1±0.72 | 46.3±0.56 | 36.7±0.73 | 47.0±0.98 | 45.8±0.94 |
| Dextrose (g/L)                   | 10.0   | 20.0  | 30.0  | 40.0  | 50.0   | 60.0  | 70.0  | 80.0  |      |     |
| Lipid/dry biomass (%)            | 30.8±0.67 | 45.1±0.82 | 46.7±0.78 | 48.8±0.91 | **52.0±1.03** | 50.8±1.12 | 45.3±0.89 | 44.6±0.67 |     |     |
| Organic nitrogen                 | Peptone | Malt ex. | Beef ex. | Yeast ex. |      |      |      |      |     |     |
| Lipid/dry biomass (%)            | 44.08±0.83 | 40.9±0.74 | 37.7±0.87 | **52.7±1.16** |      |      |      |      |     |     |
| Inorganic nitrogen               | NH₄Cl   | NH₄(SO₄)₂ | C₆H₁₂N₂O₆ | NaNO₃ |      |      |      |      |     |     |
| Lipid/dry biomass (%)            | 34.3±0.91 | 45.3±1.02 | 39.6±0.84 | **53.3±0.93** |      |      |      |      |     |     |
| Metals (50 mg/L)                 | Ca²⁺    | Fe³⁺   | Mg²⁺   | Mn²⁺   | Zn²⁺  | Cu²⁺  |      |      |     |     |
| Lipid/dry biomass (%)            | 51.2±1.04 | **60.1±1.17** | 47.0±0.92 | 48.6±0.78 | 55.1±1.14 | 50.7±1.07 |      |      |     |     |

Data are expressed as mean value ± SD of triplicate measurements. The most important variable in each set is shown in bold.
Under static condition, the amounts of sterol and phospholipids decreased while the glyceride fraction highly varied, which resulted in an increasing amount of saturated fatty acids (the main component of lipids). In this regard, Babij et al. (1969) and Valero et al., (2001) reported an increase in the amounts of linolenic acid and palmitoleic acid in the fatty acid profiles of Candida utilis and Saccharomyces cerevisiae, respectively, after the input of plenty of oxygen to the culture medium contents.

3.4.5. Influence of inoculum size on lipid production by Aspergillus sp. strain EM2018

The influence of various inoculum concentrations on lipid production by the Aspergillus sp. strain EM2018 was determined. The data revealed that the optimum lipid production of 7.3 g/L (46.7% lipid/dry biomass) was obtained by using 2.0 mL of the spore suspension containing 2 × 10⁵ spore/mL after seven days of incubation in static conditions in the optimal medium (medium VII) as shown in Table 2. In addition, a reduction in fungal lipid accumulation was detected at lower or higher inoculum sizes than the optimum level. At higher inoculum size the inhibitory effect on lipid accumulation might be due to the depletion of the nutrients and oxygen available in the culture medium. While at lower inoculum size, the fungal biomass cannot proliferate quickly, leading to slow substrate degradation that subsequently influences lipid accumulation (Sethi et al., 2013).

3.4.6. Effect of supplementary carbon and nitrogen sources on lipid production

Sugars are the most effective energy sources when compared to other raw materials and are also easily assimilated by many oleaginous microorganisms. In this study, the data clearly revealed that dextrose was the best carbon source for maximum lipid accumulation (47.0% lipid/dry biomass) and biomass formation followed by galactose and maltose which gave 46.3% and 45.8% lipid/dry biomass, respectively. On the other hand, the smallest amount of lipid accumulation was reported with raffinose and xylose (27.4% and 34.1% lipid/dry biomass), respectively, as shown in Table 2. These results are in agreement with Ali and El-Ghonemy (2014), who reported that the highest fungal biomass and lipid production by T. viride were obtained when dextrose was used as a sole source of carbon. While Hussein et al., (2017) reported that xylose followed by glucose were the best carbon sources for the growth and lipid accumulation of Penicillium commune NRC 2016. Venkata and Venkata (2011) reported that lipid accumulation in oleaginous fungi increased in the presence of excess carbon and a limited amount of nitrogen in the culture medium. As dextrose was reported as the preferable carbon source for lipid production by the Aspergillus sp. strain EM2018, different concentrations of dextrose (1-8%) were tested to determine its optimal concentration. The results revealed that the highest biomass formation and lipid accumulation (52.0% lipid/dry biomass) were observed with the prepared PDL medium containing 50 g/L of dextrose as shown in Table 2. In addition, lipid production by oleaginous fungi was directly proportional to the concentration of dextrose up to certain limits, after which a decline in lipid accumulation was detected. Similarly, Ali and El-Ghonemy (2014) reported that dextrose at a concentration of 50 g/L gave the highest lipid production by Trichoderma viride NRC 314.

TAG synthesis is greatly affected by the carbon added to the culture medium. Initially, the fungus utilized the carbon in the culture medium for growth and cell maintenance, and then produced a biomass free from lipids, including functional lipids, after which the remained carbon was further utilized for lipid accumulation. In the presence of a sufficient amount of carbon, the rate of lipid production and accumulation was increased up to a maximum level. While in limited amount of carbon, the intracellular stored lipid was utilized to sustain cell generation and the formation of biomass free from lipids. High concentrations of glucose enhanced the carbon flow direction toward TAG production, thus improving lipid production. However, the utilization of high concentrations of sugar might have an inhibitory effect on microbial growth (Economou et al., 2011b).

A nitrogen source is also considered a limiting nutrient that plays a key role in lipid accumulation by microorganisms. In this work, the supplementation of additional nitrogen sources either organic or inorganic to the basal medium showed a profound effect on lipid production by the Aspergillus sp. strain EM2018. Among the organic nitrogen sources tested, the culture medium amended with yeast extract favored maximum biomass formation and lipid accumulation (52.7% lipid/dry biomass) followed by peptone (44.0%) and malt extract (40.9%). This might be due to the enrichment of yeast extract with all the required metal ions and micronutrients (Dyal et al., 2005). The lowest lipid production of 37.7% lipid/dry biomass was reported with medium-containing beef extract. These results are in agreement with Abdelhamid (2018) who found that the highest lipid accumulation of 52.42% lipid/dry biomass by Fusarium oxysporum NRC 2017 was reported in the presence of yeast extract. Likewise, Gao et al., (2013) reported optimal lipid production from Mortierella isabellina when yeast extract was used as a source of nitrogen.

The results also revealed that sodium nitrate was the best inorganic nitrogen supplement for a maximum fungal lipid production of 53.3% lipid/
dry biomass followed by ammonium sulphate (45.3% lipid/dry biomass) and ammonium oxalate (39.6% lipid/dry biomass); while the least production of lipids was observed with ammonium chloride medium (34.3% lipid/dry biomass), as shown in Table 2. On the other hand, Venkata and Venkata (2014) reported an increase in lipid production from Aspergillus awamori when the concentration of nitrogen was decreased, while reaching its optimum when nitrogen was depleted. Gao et al., (2013) stated that nitrogen is an important factor for the flux regulation from carbon to lipids; whereas nitrogen metabolism products play a key role in altering the flux of carbon to the biosynthesis of lipid precursors.

3.4.7. Effect of metal ions on lipid accumulation by the Aspergillus sp. strain EM2018

Metal ions are considered important minor nutrients in the growth medium (medium VII) for biomass formation and lipid accumulation by microorganisms. In this study, the effect of the addition of different metal ions in the form of chloride salts on lipid production by the Aspergillus sp. strain EM2018 was evaluated in submerged culture fermentation. The results revealed that Fe\textsuperscript{2+}, Zn\textsuperscript{2+} and Ca\textsuperscript{2+} had significant effects on lipid accumulation when compared to cultures without metal ions, which gave about 60.1, 55.1 and 51.2% lipid/dry biomass, respectively, as shown in Table 2. These results are in agreement with Muhid et al., (2008) who reported that Fe\textsuperscript{3+} and Zn\textsuperscript{2+} have a significant effect on the production of lipids by Cunninghamella sp 2A1 as the inclusion of each metal ion resulted in 43 and 33% lipid/dry biomass, respectively.

The presence of metal ions in the culture medium may affect lipid production by affecting lipid biosynthesis pathways (Muhid et al., 2008). Shuib et al., (2014) reported that the addition of Mg\textsuperscript{2+}, Ca\textsuperscript{2+}, Mn\textsuperscript{2+}, Fe\textsuperscript{3+}, Cu\textsuperscript{2+} and Zn\textsuperscript{2+} enhanced the accumulation of \(\gamma\)-linolenic-acid-rich lipids by Cunninghamella bainieri 2A1; while the growth was not affected by the added metal ions due to the limited nitrogen content available in the medium.

3.5. Effect of different extraction solvents

The amount of total lipid yield from oleaginous microorganisms varies with the type of preliminary extracting organic solvents and the ratios of polar solvents to nonpolar solvents (Somasekhar et al., 2001). In the present study, different solvents were tested to determine the effect of sample preparation on the assay. The results revealed that the color development was higher with chloroform: methanol (C: M) (2:1) in comparison to the other solvents, followed by hexane: acetone (1:1), while the least color developed was with the soxhlet extraction technique as indicated in Fig. 6, which might be due to the poor lysis of cells during extraction because of the minimum contact between the cells and the solvent.

These results are in agreement with those of Somashekar et al., (2001), who found that, C: M (2:1) was the suitable solvent for optimal lipid extraction from Mucor rouxii. The Bligh and Dyer extraction method (C:M) was found to show the best performance in lipid yield among the six extraction methods tested because it was able to extract both the neutral and polar lipids from microbial biomass. However, its high solvent toxicity limits its commercial application (Halim et al., 2012). Somashekar et al., (2001) reported that the combination of polar and non-polar solvents was advantageous for lipid extraction from microorganisms, while hexane extraction (Soxhlet, hexane: isopropanol and hexane: acetone) and dichloromethane: methanol methods were less toxic but with low efficiency for lipid extraction.

3.6. Fatty acid profile of Aspergillus sp. strain EM2018 SCO using GC

In the present investigation, the optimized oil of the Aspergillus sp. strain EM2018 was transesterified to FAME and analyzed with GC and the profile obtained is shown in Table 3. The fungal fatty acid profile demonstrates that it is composed of high percentages of mono- and poly unsaturated fatty acids, 24.43% C18:2 (Linoleic acid), 14.09% C18:1 (Oleic acid), 7.44% C20:4 (Arachidonic acid), 1.38% C16:1 (Palmitoleic acid) and 1.1% C18:3 (Linolenic acid), and a limited percentage of saturated fatty

Figure 6. Effect of different extraction solvents on lipid production by the Aspergillus sp. strain EM2018 (at initial pH of 6, incubation temperature at 30\(^\circ\)C and 7 days of incubation in static conditions. Data are expressed as mean value of triplicate measurements and error bars denote the standard deviation).
acids, 33.33% C16:0 (Palmitic acid), 15.1% C24:0 (Lignoceric acid), 1.478% C22:0 (Behenic acid), 0.68% C18:0 (Stearic acid), 0.449% C14:0 (Myristic acid) and 0.438% C12:0 (Lauric acid).

This result is relatively close to that reported for the fatty acid profile of *A. awamori* lipids, although it differs in the ratio of saturated to unsaturated fatty acids, as reported by Venkata and Venkata (2011). Ali and El-Ghonemy (2014) reported a large amount of palmitoleic acid (C16:0), linoleic acid (C18:2) and linolenic acid (C18:3) up to 30, 23 and 13%, respectively, in *T. viride* NRC 314 biomass. Halim *et al.* (2012) reported that the fatty acid profile of microalgae mainly composed of linoleic (C18:2), oleic (C18:1), linolenic (C18:3) and palmitoleic (C16:1) with trace amounts of saturated fatty acids, such as palmitic (C16:0) and stearic (C18:0).

In addition, the data reported showed that *Aspergillus* sp. strain EM2018 SCO differed from that of vegetable oils in that it is rich in PUFAs. In addition, the presence of arachidonic acid in a considerable amount (7.44%) makes this oil suitable for human use (edible). Arachidonic acid plays an important role in slowing the progress of alzheimer disease, in treating arthritis and in increasing muscle mass and overcoming depression. Recently, new studies have been focused on polyunsaturated fatty acids (PUFAs) such as arachidonic acid and linolenic acid because of their biotechnological applications (Sakuradani *et al.*, 2009). PUFAs are used for infant nutrition and as dietary supplements. For biodiesel preparation, several researchers have supported the idea of utilizing filamentous fungi due to their rapid growth, lack of a need for light energy, easy scalability and ability to use various renewable substrates. Palmitic acid (C16:0), stearic acid (C18:0) and oleic acid (C18:1) are considered potential targets of interest due to their properties of higher value oils, improved oxidative stability and potential adaptability in biodiesel production (Economou *et al.*, 2011a).

### 4. CONCLUSIONS

Fifty fungal species were locally isolated and screened for their lipid production. A new fungus identified genetically as the *Aspergillus* sp. strain EM2018 was reported as the most promising strain for lipid accumulation (25.2%) with essential PUFAs. The optimization of cultural and nutritional conditions enhanced lipid production from 25.2 to 60.1% by the fungus grown in the PDL medium, with initial pH of 5.0, for seven days at 30 °C under static conditions and inoculums size of 2 mL (2 × 10⁶ spore/mL). The gas chromatography analysis of *Aspergillus* sp. strain EM2018 lipid revealed that it consists of saturated fatty acids (such as palmitic acid and lignoceric acid) and poly-unsaturated FAs (such as linoleic acid, oleic acid and arachidonic acid). In addition, the fungal SCO contains arachidonic acid in a considerable amount, about 7.44%, which plays an important role in overcoming depression, treating arthritis, slowing the progress of alzheimer disease and increasing muscle mass.

### ACKNOWLEDGEMENTS

The authors are thankful to the National Research Center (NRC), Egypt, for the facilities that enabled them to accomplish this work.

### CONFLICT OF INTERESTS

The authors declared no conflict of interest.
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Grasas Aceites 71 (3), July–September 2020, e371. ISSN-L: 0017-3495 https://doi.org/10.3844/gya.0345191