Highly efficient and recyclable silver-graphene oxide nano-composite catalyst in the acylation of amines under solvent-free condition

Abstract
A silver and graphene oxide nanocomposite (Ag-GO) has been prepared by a facile chemical approach and analyzed by usual manner, such as powder x-ray diffraction (pXRD), scanning electron microscopy (SEM) transmission electron microscopy (TEM), UV-visible spectra (UV-vis) and thermogravimetric analysis (TGA). Ag-GO acts as a proficient heterogeneous nanocomposite catalyst demonstrating excellent catalytic activity for the acylation of amines with acetic acid without any solvent. Moreover, the catalyst is smoothly recoverable, and may be reused five times with no loss of catalytic activity toward the acylation of amines with acetic acid. It is expected that the silver-graphene oxide nanocomposite will find application in various catalytic fields.

Keywords: graphene oxide; silver nanoparticle, nanocatalyst, acylation, amines

Introduction
Development of non-toxic, eco-friendly, low cost and recyclable catalysts, which give high productivity under mild reaction conditions, is a matter of interest to synthetic chemists nowadays. In this context, there is a huge potential for relevant nanomaterials to be used as catalysts to improve the selectivity and yield of various catalytic processes. This is because of their unique surface features, which are essentially different from those of corresponding bulk materials.1, 2 Nanomaterials have secured wide applications in several areas such as consumer electronics, optics, catalysis, surface coating, pharmaceuticals, sensors etc. In nanocatalyst, bigger surface to volume ratio implies larger number of active sites which participate in reactions. Further, there are self-assembled nanoparticles made by a variety of diverse ways which are gaining importance in recent years.4 Such type of nanoparticle-based catalysts are generally attached to solid materials such as carbon nanotubes, graphene, activated carbon, zeolites, silica or polymeric materials for facile separation.3,4 Among these, graphene and graphene oxide (GO) are considered as better supporting materials for their larger surface area and high conductivity. However, identical and controlled loading of several nanocatalyst and how to stabilize the catalyst on the support without loss of catalytic efficiency are interesting and challenging issues.3,10

Graphene has a structure that is like a two-dimensional nanosheet. It provides an amazing geometrical support for nanocomposite molecular catalysts. One reason is its large surface area, which is easily accessible to reactant molecules. Also, the diffusion barrier may be small, which is different from other porous catalytic materials, leading to easy electron transfer above the hybrid 2D carbon network.3,9 Such sp2 hybrid carbon-based nanostructures have been most widely studied as supports for both electro catalysis and heterogeneous catalysis, due to their bigger surface area, high mechanical strength, excellent electrical conductivity, and stability under drastic conditions.9 Graphene-based nanocomposites have been prepared to enhance the efficiency of electrocatalysis,11-13 photo catalytic reaction,15 carbon-carbon bond formation,16,17 redox catalysis,18 and in Li-ion batteries.19 Heterogeneous nature of the catalyst is highly desirable, along with its reusability and thermal stability.20

Silver metal is well known for its high electrical conductivity21 and bactericidal action.22-25 Silver nanoparticles have also found application in catalysis, clothing, medicinal coverings e.g. bandages, photovoltaics, as sensor materials etc.26-27 Hence its nanocomposite with GO may lead to enhancement of certain feature of catalysis and may create a novel composite material with desirable characteristics. In organic chemistry, acylation of amines is one of the most widely studied reaction.28,29 Moreover, N-acetylation is a reaction which is important in the field of biology, pharmaceutical, and agricultural industries30-31 From both economic and environmental standpoints, conversion of amines to the corresponding acetamides using acetic acid is an attractive proposition. There are a number of methods for this particular process, including various types of catalysts,32-36 but they are fraught with disadvantages e.g. costly nature of the catalyst, susceptibility of the catalyst to many products and intermediates leading to short working life of the catalyst, relatively longer reaction times and low yield etc. Hence a reasonably cheaper and efficient catalyst, which can be used many times, would be in some demand. Here, the silver-graphene oxide (Ag-GO) nanocomposite was investigated as heterogeneous catalyst for the acylation of amines with the help of acetic acid. The separation of the catalyst can be easily done by simple filtration, and the catalyst can be reused at least five times without significant loss of catalytic activity.

Experimental
Materials
Graphite powder was purchased from Asbury Graphite Mill, Inc. (Asbury, NJ, USA) and used as received. GO (graphene-oxide) was prepared from graphite using a modified Hummer’s method.13 Briefly, graphite was oxidized to graphite oxide with sulfuric acid (H2SO4) and potassium permanganate (KMnO4), and hydrogen peroxide (H2O2) was added to stop the oxidation. Graphite oxide was washed with simple decantation of the supernatant with repeated centrifugation and washing until pH 7.0 was achieved, and followed by exfoliation in an ultrasonication bath. The analytical-grade AgNO3 (silver nitrate), sodium nitrate, sodium borohydride (>99%, S.D. Fine, India), H3PO4, KMnO4 (>99%, Nice, India), hydrogen peroxide (30%), sulphuric acid (98%), Acetic acid (glacial 99-100%) and SDS used in this study

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were purchased from Merck (Darmstadt, Germany), and used without further purification. The other chemicals were all analytical grade, used as received, and the water used was deionized.

Characterization techniques

Synthesis of Ag-GO nanocomposite was monitored by UV-vis spectroscopy. UV-vis spectra were recorded between 200 and 900nm using a Specord 200 (Analytik Zena, Germany) spectrometer. The Fourier transform infrared (FT-IR) Tensor 27, Bruker, Germany) spectra were recorded using a ZnSe prism. The angle of incidence of the IR radiation was maintained at 45° over the wave number range 4000–1000 cm⁻¹, and 200scans were obtained and averaged with a resolution of 4cm⁻¹. Powder X-ray diffraction (pXRD) patterns were obtained using a Rigaku Miniflex-4000 Diffractometer (Cu Ka line at 1.5406Å, 40kV/20mA) and were recorded at angles between 100 and 800, with a scan rate of 20min⁻¹ and scan step of 0.020. Powder XRD pattern was taken again after 5cycles of acylation of aniline with acetic acid, with Ag-GO nanocomposite as catalyst, using Bruker D8 Avance diffractometer, rest of the parameters remaining the same. Atomic Absorption Spectrometry (AAS) was carried out on the nanocomposite using Shimadzu AA-6300 Atomic Absorption Spectrophotometer. Scanning electron microscopy (SEM) images of silver nanoparticles (Ag NPs) and Ag-GO were observed in a Hitachi S-800 FE-SEM (field-emission scanning electron microscope). Sample for TEM (Transmission electron microscopy) was prepared dropping 10µL of aqueous solution of Ag–GO onto a carbon-coated copper grid and allowing the solvent to evaporate in a vacuum chamber. TEM images were obtained using a Jeol JEM-2100F transmission electron microscope operated at an accelerating voltage of 200kV. Atomic Force Microscopy (AFM) was carried out with a Veeco Innova instrument in tapping mode. Raman spectra were recorded on a LabRAM HR (Jobin Yvon) spectrometer with an air cooled Ar ion laser and Peltier-cooled CCD detector.

Preparation of graphene oxide (GO)

Graphene oxide (GO) sheets were synthesized by modified Hummers’ method. Briefly, graphite flakes (5g) and NaNO₃ (sodium nitrate, 2.5g) were mixed with H₂SO₄ (sulfuric acid, 80mL) and H₂PO₄ (8mL) in an ice bath under stirring condition for 3.5h. After that, 10g KMnO₄ (potassium manganate) was added. The reaction mixture was kept at 25°C for 1.5h, diluted with 160mL water, and further diluted by the addition of 560mL warm water after keeping the temperature at 80°C for another 3.5h. H₂O₂ (Hydrogen peroxide, 15mL) was then added to reduce the residual KMnO₄. Stirring continued for 5h until the mixture turned to yellow. Finally, the mixture was centrifuged to obtain the powder of graphene oxide (GO). To clean any leftover salt, the GO powder was washed with HCl (10%) and then dispersed again in deionized water and centrifuged again. The GO powder was finally dried under vacuum. The graphene oxide was exfoliated into GO multilayer sheets by sonication for 1.5h after dispersion in water.

Synthesis of silver-graphene oxide nanocomposite (Ag-GO)

The typical procedure for the synthesis of Ag-GO nanocomposite (silver-graphene oxide) was followed. 73.6mg of sodium dodecyl sulfate (SDS) was completely dissolved in 25mL of deionized water under sonication for about 20min by water bath sonicator to from a clear solution at room temperature. Then 12.23mg of AgNO₃ solution (0.03M) was added to it. After stirring for 2.5h, formation of SDS-capped silver nitrate colloid was observed. 78mg graphene oxide powder was dispersed in 25mL of deionized water by sonication for 45min to form a stable graphene oxide colloid. Finally, the AgNO₃ colloid was mixed with GO colloid and 1mL of acetic acid was added to the whole mixture. The mixed solution was heated to boil, then cooled to r.t. (room temperature) and was continually stirred at the same temperature for 2h. 2mL of NaBH₄ (0.0118M) solution was added drop wise to it. The solution became greenish-yellow in color, indicating formation of Ag-GO nanocomposite. The product was repeatedly washed with deionized water and centrifuged (10,000rpm for 15min) to remove excess chemicals and then dried under vacuum. It is to be noted that without NaBH₄ no Ag NPs were formed on the GO matrix, as observed by UV-Vis Spectroscopy and powder XRD methods (Supplementary Figures).

General procedure for acylation of amines using silver-graphene oxide (Ag-GO) nanocatalyst

In aniline (0.9mL, 10mmol), acetic acid (0.6mL, 10mmol) and Ag-GO nanocomposite (25mg) in a procedure of typical acylation reaction were heated together to a temperature of 90°C which is kept in a 50mL round bottomed flask. The hot mixture of the reaction was diluted after 4h with ethyl acetate and by filtration; the catalyst was removed from the mixture of reaction. The catalyst was regenerated, and used for five consecutive cycles to study the efficiency of recycling. With the help of saturated sodium bicarbonate solution, the filtrates were washed and then dried over Na₂SO₃ (anhydrous sodium sulfate). The progress of reaction was studied by collecting the reaction mixture at different time intervals, and analyzing the aliquots by GC and GC-MS (Figure 1).

Results and discussion

Characterization of catalyst: FTIR study

The FTIR spectra of GO (bottom) and Ag-doped GO (top) nanocomposite are shown in Figure 2. The strong band at 3401.63cm⁻¹ corresponds to the C=O bond stretch of the aromatic rings of the GO carbon skeleton structure. The band at 1749.27cm⁻¹ is due to the C=O stretch of carboxyl or carboxylate moiety. The stronger band at 1052.1cm⁻¹ is due to C-O group of GO. The band at 1636.24cm⁻¹ corresponds to the C=C bond stretch of pristine graphite. The FTIR spectra of GO and Ag-GO nanocomposite are shown in Figure 2. The strong band at 3401.63cm⁻¹ corresponds to the C=O bond stretch of the aromatic rings of the GO carbon skeleton structure. The band at 1749.27cm⁻¹ is due to the C=O stretch of carboxyl or carboxylate moiety. The stronger band at 1052.1cm⁻¹ is due to C-O group of GO. The band at 1636.24cm⁻¹ corresponds to the C=C bond stretch of pristine graphite.

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doped GO indicate significant decrease in the intensity of the bands of oxygenated functional groups in the Ag-GO nanocomposite vis-a-vis that in GO. Possible existence of AgNP on the surface of GO, and slight reduction of GO by NaBH₄ are also indicated.

Figure 2 FTIR spectrum of GO (bottom) and Ag-doped GO nanocomposite (top).

SEM Study

The morphology was characterized by flaky GO sheets or platelets stacked together. Presence of Ag nanoparticles is not apparent in the figure, but is seen clearly in the EDX diagram. The EDX analysis of the Ag-GO nano-composite is shown below Figure 4. While peaks for C and O atoms appear close to the origin, the Ag peak is seen at around 3keV, again confirming presence of silver in the Ag-GO nanocomposite. The actual amount of Ag in the nanocomposite was ascertained by AAS as 4.07% (w/w).

Figure 3 SEM image of Ag-GO nanocomposite.

UV-visible spectroscopy

UV-Vis spectrum of the Ag-GO sample is shown in Figure 5 (left) below. It shows a prominent plasmon peak at 408.5nm, which is characteristic of Ag nanoparticles. This shows that silver nanoparticles are incorporated in the graphene oxide matrix. Note that this peak is entirely absent in the UV-Vis spectrum of GO alone (Figure 5, right).

Figure 4 EDX analysis of the Ag-GO nanocomposite.

Figure 5 UV-Vis spectra of Ag-GO nanocomposite (left) and GO alone (right).

XRD spectra

Next, the powder XRD spectrum of Ag-GO is presented in Figure 6. The spectrum shows a complex, heterogeneous composite of graphene, graphene oxide and silver nanoparticles. Peaks for silver are shown in blue, those for graphene are in black, and the (002) peak of graphene oxide is shown in red. The (100) peak of graphene almost overlaps with its (101) peak and is hence represented by an asterisk. The double asterisk represents a broad peak most probably due to presence of graphite and hence is represented by an asterisk. When this is compared to the pXRD spectrum of the nanocomposite after 5cycles of use as catalyst in acylation of aniline with acetic acid, the resulting spectrum (Figure 6, right) shows almost the same set of peaks. The difference between the two may be due to two different instruments and amounts of sample being used. Also, the broad peak near 22°, indicating disordered structure seen in commercial graphite, has increased noticeably.

Raman spectra

The Raman spectrum of Ag-GO nanocomposite is shown in Figure 7 (left). The D and G peaks of graphene, at 1358.20 and 1587.40cm⁻¹, are clearly visible. The ID/IG ratio is 0.975, showing disorder, which is also apparent from the SEM picture (Figure 3). On the right is Raman spectrum of GO alone, with D and G peaks at 1298.8 and 1593.4cm⁻¹ respectively.

TEM study

TEM images of Ag NP (Figure 8a) and Ag-GO nanocomposite are shown in the Figure 8b. Highly crystalline spherical Ag nanoparticles with appearance of lattice fringes can be clearly seen in the Figure...
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8c. The fringe spacing of ~0.239 nm corresponds to the (111) plane of the Ag nanoparticles. Figure 8b shows Ag-GO nanocomposite, indicating homogeneously distributed Ag nanoparticles on graphene oxide nanosheets. Select area electron diffraction (SAED) pattern of the nanocomposite (Figure 8d) shows polycrystalline nature of the sample. More images are given in Supplementary Information.

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Figure 6 Powder XRD spectrum of Ag-GO nanocomposite, (left) before, and (right) after 5 cycles of use as catalyst in acylation of aniline with acetic acid.

Figure 7 Raman spectrum of Ag-GO nanocomposite (left), and GO only (right).

TGA Analysis

Thermogravimetric analysis (TGA) of the Ag-GO is presented below (Figure 9), along with that of pure GO. Whereas the TGA curve for graphene oxide shows progressive and extensive loss of weight, that for Ag-GO nanocomposite is only about 12.1% till 800°C. This indicates substantial binding of Ag into the GO matrix, also evident from FT-IR data, which stabilizes the entire matrix. Thickness of the nanocomposite was found to be between 0.6 to 0.8 nm, as observed by AFM study. The data are shown as Figures 3 & 4 in Supplementary Information.

Figure 8(A) TEM images of Ag NP and (B) Ag-GO nanocomposite (low resolution); (C) HRTEM images of Ag-GO nanocomposite; (D) SAED pattern of Ag-GO nanocomposite.

Figure 9 Thermogravimetric analysis of Ag-GO nanocomposite (in red) vs GO (in blue).

Catalytic activity

Acylation of amines using acetic acid catalyzed by silver-graphene (Ag-GO) nanocatalyst

In synthetic organic chemistry, the acylation of amines is one of the most commonly used transformations to obtain amide linkage in a multistep synthetic process. Acylation of aniline, with acetic acid as the agent of acylation, was chosen as a model reaction to examine the catalytic activity silver-graphene oxide (Ag-GO) nanocomposite Figure 10.

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The reaction condition needed to be optimized as the working ability of a silver-graphene nanocomposite catalyst in acylation reaction may depend on a number of factors like solvent, reaction temperature, reaction time etc. The acylation of aniline was first carried out in presence of solvents such as acetonitrile, dichloromethane etc. and the summary of the results is given in a tabular form in Table 1. Maximum conversion of aniline to acetanilide is obtained by not using any solvent (Table 1, entry 2). As seen in Table 1, it was seen that the reaction gave excellent yield but took longer time to complete in presence of acetonitrile and dichloromethane as solvent (entries 3,4). The effect of temperature on catalytic activity was also investigated in this system. It was found that maximum yield is obtained at 100°C (Table 1, entry 2). Almost no conversion of aniline into acetanilide was seen in the absence of catalyst (Table 1, entry 9). Thus it was observed that the optimum yield was obtained in the acylation of aniline using acetic acid, with Ag-GO nanocomposite catalyst, at 100°C for 4h without the presence of any solvent.

Next, the effectiveness of the Ag-GO nanocomposite as catalyst, in acylation of aniline, was compared with that of Ag NP and GO under similar experimental reaction conditions (Table 1, entries 2, 7 and 8). Product yield was highest with Ag-GO nanocomposite. While much less yield was obtained with Ag NP alone, only trace amount of product was obtained with GO. The effectiveness of Ag-GO nanocomposite may be due to high content of Ag exposed on the surface of Ag-GO. As better catalytic activity is exhibited by the nanocomposite than pure silver, it may be concluded that combining silver with graphene or GO enhances the catalytic activity of silver. This may be due to the following factors:

i. GO (and graphene) has highly mobile electrons, which may play an important role in enhancing catalytic activity of the nanocomposite;

ii. In comparison to silver NPs and GO by themselves, Ag-GO nanocomposite can provide a platform where Ag NPs can be dispersed. Hence Ag-GO nanocomposite prevents agglomeration of Ag NPs, provides a high surface area and more active sites for reaction;

iii. Also, GO may not work only as support, but may also promote catalytic activity of Ag NPs in the reaction.

Table 1 Optimization of reaction conditions for the acylation of aniline with acetic acid using Ag-GO nanocomposite

| Entry | Temperature (°C) | Solvent | Time (h) | Yield (%) | Catalyst          |
|-------|------------------|---------|----------|-----------|-------------------|
| 1     | 140              | -       | 3        | 79        | Ag-GO nanocomposite |
| 2     | 100              | -       | 3        | 97        | do                |
| 3     | 80               | CH₃CN   | 10       | 52        | do                |
| 4     | RT               | CH₂Cl₂  | 24       | 70        | do                |
| 5     | 100              | -       | 14       | 53        | do                |
| 6     | 100              | -       | 24       | 30        | do                |
| 7     | 100              | -       | 3        | 69        | Ag(0)             |
| 8     | 100              | -       | 3        | trace     | GO only           |
| 9     | 100              | -       | 3        | trace     | No catalyst       |

*Aniline (10mmol), acetic acid (10mmol).* Yields were determined by GC analysis.

Figure 10 Acylation of aniline using acetic acid.

Table 2 H NMR (400 MHz; CDCl₃) δ 7.70 (br, 1H), 7.5 (d, 2H), 7.31 (t, 2H, J = 7.3 Hz), 7.11 (t, 1H);

| Entry | Temperature (°C) | Solvent | Time (h) | Yield (%) | Catalyst |
|-------|------------------|---------|----------|-----------|----------|
| 1     | 400              | -       | 7.70     | 7.5       | 7.31     | 7.11 |

Entry 1 (Table 2) ¹H NMR (400 MHz; CDCl₃) δ 7.70 (br, 1H), 7.5 (d, 2H), 7.31 (t, 2H, J = 7.3 Hz), 7.11 (t, 1H);

Entry 1 (Table 2) ¹³C NMR (100 MHz; CDCl₃) δ 168.6, 137.8, 128.9, 124.2, 119.9, 24.4.

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Entry 1 (Table 2) HRMS m/z calculated for [M+H]+=136.0762, observed [M+H]+=136.0782.

With optimized reaction conditions now in hand, the N-acylation of various substituted anilines with acetic acid and phenyl acetic acid was explored and the results are presented in Table 2. It may be observed that the Ag-GO nanocomposite catalysed N-acylation reaction of various substituted anilines with acetic acid afforded good to excellent yields.

**Table 2 Acylation of amines with acetic acid over Ag-GO nanocatalyst**

| Entry | Amine | Product | Yield (%) |
|-------|-------|---------|-----------|
| 1     | NHAc  | NHAc    | 97        |
| 2     | Me    | NHAc    | 93        |
| 3     | NH2   | OMe     | 91        |
| 4     | NH2   | NHAc    | 89        |
| 5     | NH2   | OMe     | 69        |
| 6     | NH2   | NO2     | 71        |
| 7     | NH2   | OH      | 68        |
| 8     | NH2   | NO2     | 75        |
| 9     | NH2   | I       | 83        |
| 10    | NH2   | NHAc    | 68        |
| 11    | NH2   | OMe     | 61        |
| 12    | NH2   | NO2     | 47        |

Reaction conditions: amine (10mmol), acetic acid (10mmol), and Ag-GO (25mg), temperature (90°C), time 4h.
The electron withdrawing and donating groups had significant effect on the reaction. While donating groups on aniline led to higher yields, electron withdrawing groups reduced the yield (Table 2, entries 1–4, 9). The nitro group in para and ortho positions of aniline are expected to cause steric hindrance and nucleophilicity respectively, and thus the related products were obtained in low yields (Table 2, entries 6, 7 and 12). Hence 2-iodo aniline gives higher yield vis-a-vis ortho- and para-nitro aniline (Table 2, entries 6, 7 and 8). Similarly, animes react with phenylacetic acid under same reaction condition to give relatively low yield of product (Table 2, entries 10–11, 12).

**Entry 2 (Table 2)**

H NMR (400MHz; CDCl₃): 7.07-7.8 (m, 4H, Ar) 7.11 (t, 1H) 1.98-2.2 (s, 3H, CH₃), 2.3-2.4 (s, 3H, CH₃).

**Entry 3 (Table 2)**

H NMR (400MHz; CDCl₃): 7.1-7.4 (m, 4H, Ar) 1.98-2.2 (s, 3H, CH₃), 3.3-3.6 (s, 3H, CH₃).

Leaching of Ag from the nanocomposite was tested by AAS. After 5 cycles, the amount of Ag in the nanocomposite was found to be 3.89% (w/w). Thus, there is negligible leaching of silver from the nanocomposite during catalysis. It is to be noted that the reaction was carried out under ambient conditions, and no extra precautions were taken to preserve or maintain the quality of the catalyst.

Acylation of different substituted amines with acetic acid using several heterogeneous catalysts has been compared in Table 3 below. The table provides a comparison of the results obtained in the present work with those reported in the literature for the same reaction system.

**Entry 2 (Table 2)**

HRMS m/z calculated for [M+H]+=149.08 observed [M+H]+=150.0919.

**Entry 3 (Table 2)**

13C NMR (100MHz; CDCl₃): 169.6, 137.8, 135.9, 129.9, 121.6, 21.4, 24.4.
Entry 3 (Table 2) HRMS m/z calculated for [M+H]+=165.08 observed [M+H]+= 165.0696.

Entry 4 (Table 2) HRMS m/z calculated for [M+H]+=163.10 observed [M+H]+=163.0552.

Entry 5 (Table 2) HRMS m/z calculated for [M+H]+=261.97 observed [M+H]+=261.138

Entry 6 (Table 2) HRMS m/z calculated for [M+H]+=180.07 observed [M+H]+=180.947

Entry 7 (Table 2) HRMS m/z calculated for [M+H]+=241.272 observed [M+H]+=241.170

Entry 8 (Table 2) HRMS m/z calculated for [M+H]+=257.172 observed [M+H]+=257.107

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Entry 9 (Table 2) HRMS m/z calculated for [M+H]+=211.132 observed [M+H]+=211.123

Table 3 Comparison of catalytic activity of the Ag-GO nanocomposite catalyst in acylation of aniline with previous other reported systems

| S. no. | Catalyst | Acylation of aniline (reaction conditions) | Yield (%) | Reference |
|--------|----------|------------------------------------------|-----------|-----------|
| 1      | poly(N-vinylimidazole) | Aniline (1mmol), Ac₂O (1mmol), catalyst (20mg), RT | 90 | Zhu et al. 40 |
| 2      | Gd(OTf)₃ | Ac₂O (27.5mmol), solvent ([bmim][BF₄]), catalyst (0.2 mol %), RT | 96 | Khaligh et al. 41 |
| 3      | Zeolite Hβ | Aniline (2mmol), acetic acid (2mmol), catalyst (200mg), temperature (110°C), under microwave irradiation | 74 | Alleti et al. 42 |
| 4      | mPANI/Ag | Aniline (10mmol), acetic acid (10mmol), catalyst (25mg), temperature (140°C) | 98 | Krishna et al. 43 |
| 5      | Silver-graphene oxide(Ag-GO) nanocomposite | Aniline (0.9mL, 10mmol), acetic acid (0.6mL, 10mmol), catalyst (25mg), temperature (90°C) | 97 | Present study |

Recyclability of Ag-GO nanocatalyst

In case of heterogeneous catalyst, it is crucial to test its recoverability and reusability. The reusability of Ag-GO nanocomposite was checked in N-acylation reaction of aniline with acetic acid. After completion of each run, the reaction medium was filtered, the filtrate was collected and the resulting residue was washed with water several times followed by ethanol. The residue was then dried in air and used in the next run. Very little loss of activity was observed after five consecutive cycles (Figure 11). Thus the catalyst can be efficiently reused for at least five cycles without any significant loss in activity. The possible mechanism of acylation reaction amine with acetic acid in the presence of Ag-GO nanocomposite catalyst under solvent free condition is shown in Figure 12. It is assumed that due to bonding of C=O with Ag-GO nanocomposite, the carbon atom becomes more prone to electrophilic attack (by the amine). The amide bond is stabilized by dehydration.

Figure 11 Recycling activity of the Ag-GO catalyst.
Conclusion

A new graphene oxide based composite with silver nanoparticles has been synthesized. The resulting nanocomposite acts as a heterogeneous catalyst, showing reasonable catalytic activity for the N-acylation reaction of aniline and acetic acid. The catalytic process is green and offers a number of advantages, such as easy work-up and separation of the catalyst from the reaction mixture by filtration, reusability for several times with minimal loss of activity. These key findings make the nanocomposite a desirable heterogeneous catalyst which is recyclable, economical, green and environmentally sustainable.

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Conflict of interest

Author declares that there is no conflict of interest in this work.

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Figure 12 possible mechanism of acylation reaction.
Highly efficient and recyclable silver-graphene oxide nano-composite catalyst in the acylation of amines under solvent-free condition

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