Lock-brick System for Sustainable and Environment Infrastructure Building Materials

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Abstract. The community participation is expected to realize the appropriate housing. But the financial condition does not support, so that appropriate housing to be half constructed, which eventually became jammed unsustainable. Lock-brick system building construction can be implemented for appropriate housing and water infrastructure, such as small ponds and retaining wall construction. Lock-bricks are made from soil as the main ingredients added a little cement, thoroughly mixed in dry conditions, has dampened with water to a level sufficiently moist. Then, pressed with a pressing machine to 60%, forming interlocked bricks when arranged to form the walls of the liveable house. Columns, beams or retaining walls can be constructed with this system. Similarly, other water basin infrastructure such as rainwater catchers-canals can be constructed with this system. Lock-brick systems are used for a wide range of building infrastructure while considering the strength of the structure, so as to meet the standards. Various examples of usability have been done for the simple building liveable housing, student dormitories building, rain water reservoir, runoff catchment canals, soil retaining walls, and pavement floor. The usability, simple, easy to make and cheap, making this lock-brick system can support the development of sustainable infrastructure and built environment.

1. Introduction
Infrastructure development for raw water, such as ponds for conserving rainwater, which has been catch, or canal-traps to collect runoff water, are very important in managing rain water resource to meet the water requirement for live. It is also important to provide the liveable housing, which will support the health of the people. Everything requires a building structure that is quite resistant, strong and sustainable, not easily damaged quickly. This requirement requires an expensive building material, such as reinforced concrete iron, cement, sand and splits. The community encountered many difficulties to fulfil their need independently, even by little funding from the government. Programs have been launched, such as stimulant funding of Rp. 10.000.000. for unliveable housing. The community participation is expected to realize the liveable housing, but their financial condition does not support, so that appropriate housing only could be half-constructed, which eventually jammed. It is hoped that this initial assistance can support the community to build their homes to be habitable and meet health requirements. But it is also still difficult for people to finish a half-finished house. These problems encourage being developed of an alternative building material that is lock-brick system technology, which can be used for various forms of buildings needed.

2. Lock-brick System Technology
Established in 1988, Habitech Centre has conducted research and developed various building components that are environmentally friendly, energy-efficient and cost-effective. This cost-effective
building system is named Habitech Building System. This system has been tested, demonstrated and disseminated through various housing projects in Thailand and in other countries throughout Asia and Pacific [1].

Literature review of the lock-brick system shows that most of these systems are used for house building construction [2, 3, 4, 5]. The recapitulation of this literature review results is shown as in Table 1.

Table 1. Recapitulation of articles literature review

| No. | Year | Author | Title | Note |
|-----|------|--------|-------|------|
| 1   | 2014 | Anis Rahmawati | Lock-brick Modular as Innovation Wall Materials Residential Buildings | Research, funding by Ristekdikti |
| 2   | 2013 | M. Khasani, et.al. | Designing Pre-processed Components of Growing House | Vol 1, No 01 (2013) Jurnal Pendidikan Teknik Bangunan |
| 3   | 2011 | Sri Sumarni, dkk | Moulding Machine Development of Sloof and Beam component for Simple Growing House Earthquake Resistant Building | Draft scientific articles |
| 4   | 2009 | Simion Hosea Kintingu | Design of Interlocking Bricks For Enhanced Wall Construction Flexibility, Alignment Accuracy And Load Bearing | Dissertation |

Habsya, et al, in his article on the lock-brick system, “Lock-brick Concrete Modular for Alternative Wall Materials that Meets the Quality Standard of SNI at Low Cost”, concludes that the cost per m² of modular lock-brick wall is 24% cheaper than the cost of the conventional brick wall [6]. From the reviews for various patents associated with the lock-brick system are presented as in Table 2 Patent development is widely available in the United States. That is also registered, the “Modular Lock-brick System for Constructing Buildings”. Patent Registration Number, S00201401680, Date: March 21, 2014, Director General of Indonesian Law Ministry [7].

Habitech centre develops lock-brick base on soil material. The lock-bricks are made from the main ingredients soil, which be added a little cement, with the comparison of 1-part cement and 8-part soils. These materials thoroughly mixed in dry conditions, and be dampened with water to a level sufficiently moist. Then, poured to the pressing machine until 60% pressed, forming interlocked bricks.

The lock-bricks arranged to form the walls of the liveable house. Columns and beams, could be constructed by this system also, with the special moulding, which form the place to lay the irons. Lock-brick construction system could be an alternative solution for many problems, especially concerning of finance, environment and people participation. It also could be implemented for water infrastructure such as small ponds, channels and other infrastructure water buildings. Lock-brick systems are used for a wide range of building infrastructure but still considering the strength of the structure, according to standards [8].

Table 2 Recapitulation of lock-brick patents review

| No. | Year | Inventor | Title | Note |
|-----|------|----------|-------|------|
| 1   | 2013 | M.A. Kashinath | Interlocking Brick | No.: 3434/MUM/2013 |
| 2   | 2012 | Janssens et al | Building Blocks with Mating Coupling Means For Constructing Wall And Associated Method | US 2012/0102868 |
| 3   | 2012 | Nagy, John R and Krell, Clinton C. | Modular Concrete Building | Paten US8,132,388B2. |
2.1. Lock-brick System for livable, healthy and low-cost housing

This lock-brick system could support the development of sustainable infrastructure and built environment because of simple, easy to make, cheap and multifunction of the usability. A design of appropriate technology by using the soil material for lock-brick becomes the building material of the residence. The Lock-brick system support people to build their own low cost healthy and livable house [9]. Some parts of the house construction are illustrated in Figure 1.

![Figure 1 Parts of the simple house.](image-url)

Detailed stages description of the procedure:

1. The foundation is made of stone, or could be used of this lock-brick, which is arranged, and the hole’s brick is filled by mortar.

2. Sloop beams are made of lock-bricks type of U-brick, where on top of brick form U to place in an iron bar, then casted as a concrete sloop (Figure 2).
3. Practical columns structures are made by inserting an iron bar into the vertical hole of the lock-brick, then casted as concrete columns (Figure 3).

4. Walls are constructed using lock-bricks, which are arranged in accordance to the shape of the building, without adding mortar, but only arranged interconnected each other (Figure 4).

5. Concrete beam wall hole, is a concrete latei-beam to hold the wall brick above the wall hole. The construct concrete reinforcement for latei-beam is shown on Figure 5.
6. Ring balk made as well as making sloof beam, as wall coverings and pedestal of the roof construction.

7. Roof structure is constructed from wood, and for the finishing by lock-brick also. The implementation of roof installation work is shown in Figure 6.

Figure 6 Implementation of roof installation work

8. Building a simple house that has been completed. Figure 7 show the completed simple house lock-brick system in Tli’u and Nursing dormitory.

Figure 7 The completed simple house lock-brick

2.2. Lock-brick System for Various Building Infrastructure
Lock-brick system is also suitable for various building structures, such as water structure, such as pond conservation, rain catcher channel, etc.

2.2.1. Lock-brick System for Water Ponds
To create a rain-water pond is required stages of work as follows:

1. Soil excavation
2. Lock-brick arrangement for the base of water pond
3. Lock-brick arrangement for the wall
4. Concrete slab for the top of water pond

The work stages are described as follow:
1. Soil excavation for the water pond. Excavation is done for the construction of existing tubs in the soil. For the construction of the container tub that does not require excavation, then directly arranged the retaining wall structure as a pond wall.

2. Lock-brick arrangement for the base of water pond. This arrangement is intended to stabilize the base of the pond, which can be directly casted, thereby reducing the volume of casting concrete that requires high cost. Figure 8 show the installation of sloof beam reinforcement floors and wall of the pond.

![Figure 8](image1.jpg) Installation of sloof beam reinforcement floors and wall of pond.

3. Lock-brick arrangement for the wall. This lock-brick system intended to reduce the required concrete wall volume. The arrangement of this wall each brick hole given a rod iron as reinforcement of concrete. Figure 9 show the installation of up-ground pond wall.

![Figure 9](image2.jpg) Installation of up-ground pond wall

4. Concrete slab for the top of water pond. The concrete slab structure is constructed for cover the water pond, and conventionally such as concrete slab construction (Figure 10).

![Figure 10](image3.jpg) Concrete slab for the top of the pond

2.2.2. Lock-brick System for Other Building Infrastructure
Lock-brick system could be used for runoff water-trap channels (Figure 11).

The rainwater runoff catcher channel is created to capture runoff flowing rainwater, and then flowed into a rainwater catchment pond, through this channel. Water runoff flowing through this channel is expected to experience of mineralization process, so that the quality of rainwater harvested is quite feasible for raw water. Figure 12 show the structure of rainwater runoff catcher and the connection to the pond.

![Figure 11 Runoff water-trap channels concept](image)

**Figure 11** Runoff water-trap channels concept

3. **The Lock-Brick System Can Be Environmentally, Friendly and Sustainable**

This lock-brick system is environmentally sound and suitable as a material that supports various building structures is a concern in this research. Several reasons that support this statement include: cement is about 1: 8-10. This indicates that most of the main materials used to form lock-brick are natural materials with no chemical processing or engineering. The lock-brick system used to build various structures is based on community participation system. Meaning that to make the lock-brick can be done by the community itself because it is simple and easy, as well as in arranging it into a building structure. More significant impact is the need for the required cost becomes very low. This provides an opportunity to build more people's needs for development to become more prosperous. Through various experiments performed and mention before, that can be said that this lock-brick system is environmentally sound, friendly and suitable as a material that supports various building structures

4. **Lesson Learned**

Some examples of usability have been done for the simple building liveable housing (Figure 7), student dormitories building (Figure 11), rain water ponds (Figure 9), runoff water-trap canals (Figure...
12) and other construction. This lock-brick system could support the development of sustainable infrastructure and built environment because of simple, easy to make, cheap and multifunction of the usability.

5. Conclusion and Recommendation

From various studies conducted so far, and also the application of research results that have been done for various types of structural buildings using a lock-brick system, it can be concluded that lock-brick system is environmentally friendly and suitable as a material that supports various building structures. This lock-brick system is recommended to be applied to other building structures such as retaining wall structures, village road structures by adding plastic waste materials to increase its strength as filler fibres in lock-bricks, and other innovations, as it will be done for road construction on the way to Experimental garden in Agriculture Faculty of Flores University.

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