Lignin and Cellulose Changes of Betung Bamboo (Dendrocalamus asper) Pretreated Microwave Heating

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Abstract—This study highlighted the effect of microwave pretreatment on betung bamboo on the chemical structural and morphological changes. The hydrothermal condition was performed in varying power loading (330, 550, and 770 W) and microwave irradiation time (5-12.5 min). FTIR spectroscopy, X-Ray diffraction and SEM-EDS analysis were utilized to confirm the characteristic changes after pretreatment. The results showed that the severe pretreatment condition tended to increase the carbohydrate losses. From FTIR spectra, microwave pretreatment tended to decrease absorbancy of functional group bands. After microwave pretreatment for 12.5 min (770 W), the band around 1736 cm\(^{-1}\) (C=O in xylan) disappeared in the samples. The syringil propane unit was lower than that of guaiacyl lignin under microwave pretreatment. The disruption of the structure of the cell wall increased the accessibility of cellulase to lignocellulose. Except microwaving for 5 min (330 W), the microwave heating caused carbon and oxygen increasing compared to untreated samples. The increase in crystallinity index of pretreated bamboo suggested the selective degradation of amorphous components.

Keywords—Microwave Pretreatment; Betung Bamboo; Structural Changes; Morphological Changes.

I. INTRODUCTION

Selecting feedstock with high accessible cellulose is key factor to access low cost bioethanol production. Bamboos, perennial grasses of graminae family, include in non woody materials which can grow on poor nutrient land and varied climatic, easy to manage and harvest, fast growth, efficient photosynthesis, high biomass production as well make them a prospective candidate for bioenergy crops [1],[2],[3]. The biomass production of bamboo was higher than the other energy crops such as poplar, switch grass, miscanthus, common reed, and bagasse [4],[5]. These plants have wide area commercial utilization such as food source, pulp and paper, reinforce fiber, construction, methane, lactic acid and bioenergy feedstock as a novel purpose in recent year. In addition, 1% of world’s forest area (37 million hectares) is bamboo plants [3], and 5% of them grow in Indonesia with 160 species [6].

To facilitate easily hydrolyzed of lignocellulosic materials by cellulase enzyme, pretreatment is required to break down the recalcitrance structure of biomass [7],[8]. Lignin and crystalline structure of lignocellulosic materials are the most important limitation factors in the bioethanol conversion process of biomass. Any attempts have been done to improve the substrate digestibility to enzyme penetration and one of the attractive environmental friendly-pretreatment methods is microwave pretreatment. The rapid, selective and volumetric heating of polar part covering substrate creating hot spot with inhomogeneous materials lead to open biomass structure and improve the surface area accessibility and pore size [10],[11],[12]. This treatment are also facilitate the lignin degradation, hemicellulose loss, cellulose
ultrastructure disruption to enhance enzymatic susceptibility of lignocellulosic materials [11],[13],[14],[15].

Microwave pretreatment combined with any chemicals such as alkaline, hydrogen peroxide in various lignocellulosic materials had been conducted in woody and non woody materials e.g. wheat straw [11],[16], sugarcane bagasse [15], [17], switchgrass and bermuda grass [18], rice straw [15],[19],[20],[21],[22], corn stover [23], rice hull [15] and softwood [24]. The extensive studies in microwave pretreatment indicated that the removal of hemicellulose and lignin of pretreated substrate contributed hydrolysis substrate easily to improve fermentable sugar yield. The microwave-assisted alkaline pretreatment of bamboo prior to hydrolyze into fermentable sugar has been conducted by Nomanbhay et al. [13] which reported reducing sugar enhancement about 5.8 fold after this treatment. However, utilization chemicals in microwave pretreatment have potential side effects that are harmful to the environment, thus require neutralization phase before enzymatic hydrolysis. Therefore, this research is approach using microwave heating without chemical for shortening the neutralization step.

From viewpoint the choosing of environmental friendly pretreatment, microwave pretreatment on bamboo is included in this category. Moreover, a detail study of the structural changes after microwave pretreatment in water medium of bamboo affected the substrate digestibility has been not reported in previous study. The evaluation on the effect of various power loading and irradiation time on the characteristic changes will become the basis for determining the selected pretreatment for subsequent step.

II. MATERIAL AND METHODS

A. Material

This study used fresh and barkless 2 year-old bamboo betung (Dendrocalamus asper) harvested from bamboo garden of Research Center for Biomaterials LIPI Cibinong, Indonesia as samples. For obtaining bamboo powder size of 40-60 mesh, the bamboo was processed by drum chipper, ring flaker, hammermil and disk mill.

B. Microwave Pretreatment

The pretreatment used oven microwave SHARP P-360J (S) set at frequency of 2450 MHz and power output of 1100 Wt. As much as 1 g of oven dried sample was inserted into the teflon tube (vessel), then added destilled water of 30 mL to reach solid and solution ratio of 1:30 (w/v). Subsequently, the samples were stirred for 20 min on the stirrer plate and then irradiated at 330 W, 550 W, and 770 W of power loading for 5-12.5 min. The slurry was immediately ice water cooled for 15-20 min and filtered to separate solid residue out.

C. Morphological, Cellulose and Lignin Characteristic Changes

1) Chemical Component Determination

The moisture content (TAPPI T12 os-75) of orginal and pretreated samples was measured before ethanol-benzene (1:2) extraction. The measurement of ash content (TAPPI T15 os-58) was performed on the samples. Free extractive samples was then determined the acid-insoluble lignin content (TAPPI T13 os-54), holocellulose (TAPPI T9m-54), and alpha cellulose (Mokushitsu Kagaku Jiken Manual 2000). The weight loss calculation followed Pandey and Pitman [25].

2) X-Ray Diffraction (XRD) of Pretreated Bamboo

The crystallinity index was measured based on diffraction intensity data of X-ray Diffraction (XRD) analysis. The analysis condition used a diffractometer with Cu Kα radiation (0.15406 nm) at 40 kV and 30 mA (Shimadzu XRD-700 MaximaX series). The samples (40-60 mesh) were placed in holder glass, analyzed at room temperature, scanned and the intensity was recorded in 2 theta ranges from 10 to 40° in 2° per min. The crystallinity index of each sample was expressed using the formulation of Zao et al. [26] and Foscher et al. [27].

3) Determination of Cellulose Allomorph Structure

Crystalline structure (monoclinic and triclinic) of cellulose was determined by z-Discriminate function developed by Wada et al. [28]. Separating cellulose Iα and Iβ was bulit up by d-spaces (two equatorial d-spacing: 0.59-0.62 (d1), and 0.52-0.55 nm (d2)). Value of z > 0 indicated the type of bacteria algae (Iα, rich triclinic structure) and z < 0 indicated the type of cotton and flax (predominantly Iβ structure/moniclinic).

4) Crystallite Size of Cellulose

Formulation of Ahtee et al. [29] was used to estimate the crystalline area from (101), (10-1), (002), (040) lattice planes based on the diffraction pattern of XRD analysis.

5) Morphological Characterization and Element Analysis

Morphological analysis of original and pretreated bamboo was examined through scanning electron microscopy (SEM) JEOUL/EO. Bamboo samples were mounted on stub using sputter canter and then scanned at 15 kV with 10 mm of working distance to capture images under SEM with 10,000 x of magnification. EDX (Energy Dispersive X-ray Spectroscopy) was used to determine the percentage of type and element content of the sample. Sample’s electron scattering of x-rays was captured by the EDX (detector) and mapped in the element form based on the received energy difference.

6) FTIR Analysis

FTIR (Fourier Transform Infrared Spectrometry) analysis was performed to detect functional group changes and observed biodegradation pattern of microwave-pretreated bamboo. FTIR analysis was carried out using FT IR ABB MB 3000 with detector at 16 cm⁻¹ resolution and 5 scans per sample. An amount of 4 mg of dried samples with 200 mg of KBr (spectroscopic grade) was mixed in a mortar, sealed and then pressed to produce a pellet to be analyzed. Infrared spectrum patterns (peak height and area) of the spectra were recorded with absorption mode in the range of 4000-500 cm⁻¹ using Horizon MB software. The relative intensity changes of band as the characteristic of carbohydrates and lignin would be analyzed by the method of Pandey and Pitman [25].
D. Statistical Analysis

All the experiments were conducted in triplicate and the data of chemical component changes and losses were presented as mean ± standard deviation

III. RESULTS AND DISCUSSION

A. Effect on Chemical Composition of Pretreated Bamboo

As a chemical component of cell wall in the lignocellulosic materials, holocellulose consisted by hemicellulose (branched polymer) and cellulose (linear polymer) is sugar source which can be then hydrolyzed to fermentable sugar. However, this part is sealed lignin polymer causing resistant to degrade into sugar monomer. The microwave irradiation in varied condition facilitate the surface area improvement, substrate softening, pore swelling by removal amorphous parts (lignin and hemicellulose) and cell wall disruption [9]. The thermal pretreatment can cause side effect such as the weight loss of the pretreated bamboo. In general, the increasing of power loading and irradiation time caused a higher weight loss. The weight loss during pretreatment might be affected by deconstruction of carbohydrate-lignin complex as result of the partial removal of lignin and hemicellulose accessing the disruption of the hydrogen bond between cellulose [30].

| Microwave Pretreatment | Weight Loss [%] | Component [%] |
|------------------------|-----------------|---------------|
|                        | Power Loading [W] | Irradiation Time [Min] | Et-Ben Extractive | Alpha Cellulose | Hemi Cellulose | Lignin | Ash |
| 0                      | 0               | 0             | 3.93±1.01 | 44.77±3.30 | 18.71±3.39 | 28.01±0.61 | 1.74±0.06 |
| 330                    | 5               | 3.06±0.13 | 2.22±0.00 | 45.84±2.78 | 20.26±0.69 | 34.34±0.55 | 0.92±0.003 |
|                        | 7.5             | 7.49±4.15 | 1.85±0.05 | 40.72±1.82 | 21.31±0.68 | 27.02±2.49 | 0.10±0.007 |
|                        | 10              | 2.89±1.44 | 2.26±0.02 | 45.57±0.45 | 21.73±1.03 | 31.35±0.22 | 0.66±0.007 |
|                        | 12.5            | 4.84±1.49 | 2.25±0.02 | 47.89±0.25 | 19.87±1.21 | 30.07±0.25 | 0.75±0.006 |
| 550                    | 5               | 5.52±1.34 | 2.48±0.02 | 38.12±1.02 | 26.95±1.45 | 28.23±0.61 | 0.59±0.004 |
|                        | 7.5             | 4.53±0.98 | 2.49±0.03 | 42.03±1.85 | 25.61±1.37 | 23.47±2.61 | 1.13±0.012 |
|                        | 10              | 4.99±1.85 | 2.45±0.05 | 38.78±2.96 | 28.45±3.87 | 24.91±1.32 | 0.83±0.020 |
|                        | 12.5            | 5.17±1.10 | 2.40±0.02 | 40.74±0.74 | 25.65±1.99 | 25.19±0.17 | 1.44±0.010 |
| 770                    | 5               | 1.90±0.61 | 2.59±0.01 | 41.52±1.58 | 22.30±1.79 | 22.58±3.89 | 0.55±0.221 |
|                        | 7.5             | 6.87±0.76 | 3.32±0.02 | 35.81±4.31 | 25.42±1.90 | 27.78±4.21 | 0.41±0.057 |
|                        | 10              | 6.39±2.11 | 3.13±0.06 | 42.96±2.23 | 17.75±2.56 | 22.91±1.47 | 0.92±0.018 |
|                        | 12.5            | 14.72±6.39 | 5.39±0.17 | 40.55±0.98 | 12.61±2.54 | 22.90±1.47 | 0.85±0.027 |

B. Carbohydrate Changes after Microwave Irradiation of Bamboo

FTIR spectroscopy was used to brief understand the cellulosic structure changes under microwave heating (Fig. 1). All intensity bands of pretreated samples decreased at 330 and 550 W power loading. However this treatment did not cause the changes in functional groups. A strong broad absorption at 3441-3286 cm⁻¹ was observed to H-bonded OH groups from cellulose I. The major structural changes were absorption broadening of band in this region associating the weaknesses of O-H group [31]. It related with direct delivery of microwave energy to polysaccharides via molecular interactions with electromagnetic field [32].
Fig. 1 FTIR spectra of pretreated bamboo under microwave irradiation at (A) 330 W (B) 550 W and (C) 770 W

Moreover, the polar molecule vibration and ion movement generate heat and extensive collisions accelerating chemical, biological and physical processes [33]. The microwave irradiation enhanced saponification of intermolecular ester bonds cross-linking xylan and other components such as lignin and other hemicelluloses. The intensity of O-H band tends to decrease caused by its consumption in this reaction [34]. The other prominent at 2908-2900 cm\(^{-1}\) is related with C-H stretching in methyl and methylene groups [29, 35-36]. The all assignments of IR band to various components during microwave pre-treatment on bamboo according to literature were summarized in Table 2.

The well-defined peaks in the finger print can be founded in the region between 1800 and 600 cm\(^{-1}\)appear. Bands at 1000-1200 cm\(^{-1}\) were related to structural features of carbohydrate. The increasing of absorption peaks at 1000-1100 cm\(^{-1}\) after microwaving indicated the enhancement of cellulose content [37]. Lignin structure can be identified in the region of 1600 and 1510 cm\(^{-1}\) (aromatic ring vibration), 1470 and 1460 cm\(^{-1}\) (C-H deformations and aromatic ring vibrations) [38]. Guaiacyl (G) and syringyl (S) propane units of lignin polymer can be observed at 1327 cm\(^{-1}\) for syringyl and 1257 cm\(^{-1}\) for guaiacyl. There was a slight shifting of wave number in all treatments. The lowest lignin content was found after irradiation for 5 and 7.5 min at 770 W, respectively. It was confirmed by absorbancies of FTIR spectra at 1327 cm\(^{-1}\) and 1257 cm\(^{-1}\). Absorbance in all treatments of 1327 cm\(^{-1}\) (syringyl) was lower than that of guaiacyl (1257 cm\(^{-1}\)) showed that syringil propane unit was lower than that of guaiacyl lignin under microwave pretreatment. The band around 1605 cm\(^{-1}\) (C-Ph vibration) as lignin moties disappeared at microwave pretreatment for 5 min (550 W). While, the intesity decrease on the band around of 895 cm\(^{-1}\) assigned to \(\beta\)-glicosidic linkage in cellulose [39] exhibited in all spectras indicating the cellulose loss after microwave heating. The band at 1736-1728 cm\(^{-1}\) associated with unconjugated C=0 in xylan in hemicellulose disapeared in FTIR spectra at microwave pretreatment for 12.5 min (770 W).

C. Morphological Characteristics of Microwave Pretreated Bamboo

Scanning electron microscope (SEM) images of raw bamboo and selected pretreated bamboo were demonstrated in Fig.2. Microwaved samples for 5, 10, 12.5 min (330 W) and 5 min at 770 W were choosen to observe due to the lower in weight loss relative than the other treatments considering the hemicellulose and alfa cellulose changes during pretreatment. The complete, compact structure of raw bamboo is clearly observed, while microwave heating destroyed on the structure of pretreated bamboo such as holes, crack on the surface and soften structure. The energy source of microwave and substrate lead polar molecular vibration and create hot spotcaused disruption on carbohydrate and lignin network, partial lignin cleavage, and hemicellulose removal on pretreated bamboo. Furthermore, the beneficial aspect of microwave irradiation could enhance the lignin degradation and provide the potential of exposing cellulose and increasing cellulose contents [22]. This finding was in line with the morphological observation after microwave pre-treatment on bagasse [10].

Disorganization of pretreated bamboo morphology was assumed lead a greater fiber exposure to enhance the possibility of digestibility improvement. Lignin and hemicelluloses removal lead to break the some ether bonds in lignin and lignin-carbohydrate complex and weaken the hydrogen bonds in cellulose and promoted fibrillation [30]. Moreover, the fragmentation enlarged the specific surface area of biomass [10]. However, the extent level of microwave irradiation at 330 W has only slight difference effect on fiber degradation.
### Table II

**Assignments of IR band of microwave pretreatment on bamboo according to literature**

| No | Control | 330 W of power loading | 550 W of power loading | 770 W of power loading | Functional groups |
|----|---------|------------------------|------------------------|------------------------|-------------------|
|    |         | 5 m | 7.5 m | 10 m | 12.5 m | 5 m | 7.5 m | 10 m | 12.5 m | 5 m | 7.5 m | 10 m | 12.5 m |
| 1  |         | 3394 | 3379 | 3425 | 3333 | 3402 | 3371 | 3441 | 3418 | 3355 | 3371 | 3371 | 3286 | 3348 | A strong and broad hydrogen bond (O-H) stretching absorption$^1$
| 2  |         | 2901 | 2908 | 2908 | 2901 | 2908 | 2908 | 2901 | 2916 | 2900 | 2900 | 2908 | 2908 | 2901 | A prominent C-H stretching absorption$^1$
| 3  |         | 1736 | 1728 | 1736 | 1736 | 1728 | 1728 | 1736 | 1736 | 1728 | 1728 | 1728 | 1736 | - | Unconjugated C=O in xylans$^1$
| 4  |         | 1643 | 1674 | 1651 | 1651 | 1643 | 1674 | 1643 | 1643 | 1643 | 1681 | 1682 | 1651 | 1659 | Absorbed O-H and conjugated C-O$^1$
| 5  | 1512    | 1512 | 1512 | 1512 | 1512 | 1512 | 1512 | 1512 | 1512 | 1512 | 1512 | 1512 | 1512 | 1512 | Aromatic skeletal$^1$
| 6  | 1458    | 1473 | 1458 | 1458 | 1458 | 1458 | 1458 | 1458 | 1458 | 1458 | 1458 | 1458 | 1458 | 1459 | C-H deformation$^1$
| 7  | 1427    | 1411 | 1427 | 1427 | 1434 | 1442 | 1427 | 1427 | 1442 | 1442 | 1443 | 1427 | 1412 | - | C-H$_2$ scissoring motion$^1$
| 8  | 1373    | 1365 | 1373 | 1373 | 1373 | 1365 | 1373 | 1373 | 1373 | 1365 | 1366 | 1373 | 1358 | - | C-H deformation$^1$
| 9  | 1335    | 1303 | 1327 | 1335 | 1334 | 1334 | 1327 | 1327 | 1334 | 1334 | 1335 | 1335 | 1335 | 1335 | C-H vibration$^1$
| 10 | 1257    | 1257 | 1257 | 1257 | 1249 | 1257 | 1257 | 1243 | 1249 | 1250 | 1257 | 1250 | - | Guaiacyl ring$^1$
| 11 | 1165    | 1141 | 1165 | 1165 | 1165 | 1195 | 1165 | 1165 | 1164 | 1203 | 1203 | 1165 | 1157 | - | C-O-C vibration$^1$
| 12 | 1111    | 1103 | 1111 | 1111 | 1141 | 1087 | 1111 | 1111 | 1087 | 1087 | 1088 | 1111 | 1103 | - | Aromatic skeletal and C-O stretch$^1$
| 13 | 1049    | 1049 | 1041 | 1034 | 1041 | 1033 | 1034 | 1034 | 1033 | 1041 | 1041 | 1026 | 1034 | - | C-O stretch$^1$
| 14 | 895     | 879  | 895  | 895  | 864  | 864  | 895  | 895  | 864  | 872  | 872  | 895  | 879  | - | C-O-C stretching at β-glicosidic linkage or C-H deformation in Cellulose$^2$
| 15 | 833     | 840  | 833  | 833  | 833  | 833  | 833  | 833  | 833  | 841  | 841  | 833  | 841  | - | C-H vibration$^2$

1 Pandey and Pitman [25], 2 Nelson and O’Connor [39], 3 Cheng et al. [10]

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![Fig. 2 SEM images of selected microwaved bamboo under various power loading and irradiation time](image-url)
The changes of element constituent in weight after microwave heating based on EDX analysis was demonstrated in Table 3. The major element of the raw and pretreated bamboo was Carbon (C) and Oxygen (O) due to these components is structural component of cell wall bamboo. The minor element constituent of lignocellulosic materials included as inorganic constituent in ash content such as F (Fluorine), Pb (Plumbum), Si (Silicon) and Cu (Cuprum) appeared in raw bamboo. However, pretreatment of bamboo this value was higher [45]. In addition, the crystallite size of hemp bast fiber, wheat straw and cotton linter has been reported in previous studies [46],[47]. The length of crystallite area was described by crystallite size at (002) lattice plane (6.19 nm) was determined after microwaving for 12.5 min at 330 W and 5 min at 770 W caused Fluorine loss, while Cuprum disappeared on the bamboo pretreated for 5 min (330 W). Except microwaving for 5 min (330 W), the thermal treatment caused carbon and oxygen increasing compared to control. Even though, the bark-less bamboo was used in this research, however Si as major element in bark was still found.

### Table III

| Element | Control | Microwave Pretreatment |
|---------|---------|------------------------|
|         | wt%     | wt%   | wt%   | wt%   | wt%   |
| C       | 49.54±0.13 | 48.64±0.15 | 50.12±0.13 | 50.84±0.11 | 51.24±0.10 |
| O       | 38.90±0.61 | 32.88±0.62 | 40.13±0.56 | 47.73±0.35 | 46.97±0.54 |
| F       | 0±0.94   | 0±0.88 | -     | -     | -     |
| Si      | 0.01±0.39 | 0.54±0.40 | 1.59±0.35 | 0.29±0.35 | 0.31±0.34 |
| Cu      | 5.63±0.04 | 9.17±0.98 | 4.17±0.54 | 0.24±0.57 | -     |
| Pb      | 5.60±1.64 | 8.62±1.66 | 3.99±1.50 | 0.90±1.52 | 1.48±1.46 |

### Table IV

| Microwave Pretreatment | Crystallite size [nm] | Crystallite allomorph | Crystal allomorph |
|------------------------|-----------------------|-----------------------|------------------|
|                         | D (101) | D (10-1) | D (002) | D (040) | d (101) | d (10-1) | z     |                  |
| 0  | 5  | 10.10 | 5.85 | 14.93 | 0.6019 | 0.5507 | 26.66 | I\(_\text{β}\) |
| 5  | 7.5 | 5.84 | 7.97 | 21.53 | 0.5877 | 0.5342 | 35.97 | I\(_\text{β}\) |
| 10 | 13.35 | -    | 5.77 | 20.44 | 0.6118 | 0.5413 | -1.47 | I\(_\text{β}\) |
| 12.5 | 4.80 | 4.80 | 5.68 | 40.89 | 0.6345 | 0.5562 | 23.47 | I\(_\text{α}\) |
| 5  | 17.79 | 6.46 | 5.32 | 20.44 | 0.6195 | 0.5400 | 12.655 | I\(_\text{α}\) |
| 7.5 | 5.35 | -    | 5.74 | 25.06 | 0.5576 | 0.5342 | -86.92 | I\(_\text{β}\) |
| 10 | 9.83 | -    | 6.19 | 16.88 | 0.6135 | 0.5323 | 9.53 | I\(_\text{α}\) |
| 12.5 | 13.35 | -    | 6.19 | 12.15 | 0.6102 | 0.5407 | -3.71 | I\(_\text{β}\) |
| 5  | 9.01 | 5.86 | 5.92 | 26.76 | 0.6077 | 0.5224 | 8.59 | I\(_\text{α}\) |
| 7.5 | 16.24 | -    | 5.70 | 30.34 | 0.6291 | 0.5439 | 25.57 | I\(_\text{α}\) |
| 10 | 19.66 | 4.83 | 5.74 | 26.76 | 0.6399 | 0.5558 | 33.03 | I\(_\text{α}\) |
| 12.5 | 5.94 | 8.72 | 6.19 | 26.78 | 0.5653 | 0.5199 | -60.88 | I\(_\text{β}\) |

**D. Crystalline Allomorph and Crystallite Size of Pretreated Bamboo**

The entire document should be in Times New Roman or Times font. Type 3 fonts must not be used. Other font types may be used if needed for special purposes. Recommended font sizes are shown in Table 1.

Table 4 showed the crystalline allomorph of pretreated bamboo observed by XRD analysis. It well known that the cellulose I composed of I\(_\text{α}\) (one-chain triclinic) and I\(_\text{β}\) (two-chain monoclinic cells) allomorph type [40] which can be determined by Z-discriminant Z<0 and Z>0, respectively. Cellulose triclinic (I\(_\text{α}\)) is meta stable and more reactive than monoclinic (I\(_\text{β}\)) and heat annealing of all celluloses tend to produce I\(_\text{β}\) ([40],[41]). I\(_\text{β}\) phase was suggested more degradable than that of I\(_\text{α}\), thus it was expected an improving cellulose digestibility occurred [42]. Crystal allomorph of control in monoclinic form after microwave pretreatment in several conditions this allomorph changed to triclinic. After bamboo was irradiated for 12.5 min at 330 W, monoclinic structure of cellulose transformed to triclinic structure. The increasing of power loading, the cellulose allomorph transformation tends to increase and the most severe pretreatment condition the cellulose I\(_\text{α}\) was to be final product. It was supported by previous study [41] related with heat treatment and irradiation time tendency [43],[44].

Crystallite size of cellulose in bamboo varied at lattice planes (101), (10-1) and (002). The highest crystallite size of cellulose at (002) lattice plane (6.19 nm) was determined after microwaving for 12.5 min (550 and 770 W) and 10 min (550 W). Compared to crystallite size after biological pretreatment of bamboo this value was higher [45]. In addition, the crystallite size of hemp bast fiber, wheat straw and cotton linter has been reported in previous studies [46],[47] was lower that that of these data. The entire document should be in Times New Roman or Times font. Type 3 fonts must not be used. Other font types may be used if needed for special purposes. Recommended font sizes are shown in Table 1.
E. Biodegradation Pattern

Biodegradation patterns of bamboo during microwave pretreatment under various power loading and irradiation time were examined by FTIR analysis (Table 4 and Fig.3). The relative changes in the intensities of lignin peaks at 1512 cm\(^{-1}\) (aromatic skeletal) in lignin against four carbohydrate peaks at 1736 (C=O in xylan), 1373 (C-H deformation in cellulose and hemicelluloses), 1165 (C-O-C vibration in cellulose and hemicelluloses), 897 cm\(^{-1}\) (C-H deformation or C-O-C stretching at the β-glycosidic linkage characteristics in cellulose) calculated by peak heights and areas [25].

There was an increase in lignin/carbohydrate ratio until irradiation time for 7.5 min at 330 W, then a long with the increasing of irradiation time this ratio tended to decrease. It indicated this pretreatment had selective lignin-degrading ability. The selectivity turned into non selective degradation until microwave irradiation for 10 min (550 W). The increase of the other ratios indicated that hemicellulose and cellulose degradation levels were higher. Generally, there were no pattern changes in this ratio along with increasing irradiation time in 770 W of power loading. The lost of carbohydrate peaks at 1736 (C=O in xylan), 1373 (C-H deformation in cellulose and hemicelluloses), 1165 (C-O-C vibration in cellulose and hemicelluloses), 897 cm\(^{-1}\) (C-H deformation or C-O-C stretching at the β-glycosidic linkage characteristics in cellulose) calculated by peak heights and areas [25].

To improve conversion of cellulose polymer into the sugar release the cellulose structure mainly in the crystalline region is required to be opened. Microwave heating can help to disrupt the hydrogen bond by increasing splitting effect on crystalline region and maximize amorphous expansion [50]. This treatment caused the increasing of crystallinity index compared to control related with removal the amorphous part. The increase of CI suggested that the cellulose became more exposed after pretreatment. The phenomenon was also described in the previous research [22, 51-53]. The fold change of CI in the pretreated samples compared to control varied from 15.49-30.10 %, in which the highest fold change of CI was bamboo irradiated for 10 min (330 W). In this condition, the alfacellulose after pretreatment is about 45.57%. The high cellululose content was suggested providing more source to be converted into fermentable sugar. Cellulose structure can be changed by disrupting inter- and intrachain hydrogen bonding of cellulose fibrils during pretreatment [54]. In biomass, hemicellulose and

F. Crystallinity index (CI) and Lateral Order Index (LOI) of Cellulose

The crystallinity index and LOI of cellulose during microwave pretreatment was listed in Table 5. The changes of cellulose after pretreatment can be interpreted by CI, naturally, cellulose chains contain both crystalline (ordered) and amorphous (less ordered) regions. CI describes the relative amount of crystalline portion in cellulose compared to amorphous region. This index is a major factor that affected enzymatic hydrolysis [48],[49].

| Power [W] | Irradiation [min] | Relative intensities of aromatic skeletal vibration (I_{1512}/I_{1736}) against typical bands for carbohydrates |
|-----------|------------------|-------------------------------------------------------------------------------------------------------------------|
| 330       | 0                | I_{1512}/I_{1736} 1.04 (1.06) I_{1373}/I_{1736} 0.98 (0.95) I_{1165}/I_{1736} 1.28 (1.29) |
| 330       | 5                | I_{1512}/I_{1736} 1.02 (0.89) I_{1373}/I_{1736} 0.92 (0.57) I_{1165}/I_{1736} 1.19 (0.59) |
| 330       | 7.5              | I_{1512}/I_{1736} 1.00 (0.60) I_{1373}/I_{1736} 0.98 (0.60) I_{1165}/I_{1736} 1.24 (0.43) |
| 330       | 10               | I_{1512}/I_{1736} 1.07 (0.60) I_{1373}/I_{1736} 0.91 (0.60) I_{1165}/I_{1736} 1.03 (0.38) |
| 330       | 12.5             | I_{1512}/I_{1736} 1.14 (1.28) I_{1373}/I_{1736} 0.81 (0.88) I_{1165}/I_{1736} 0.67 (0.48) |
| 550       | 5                | I_{1512}/I_{1736} 1.15 (0.91) I_{1373}/I_{1736} 0.85 (0.71) I_{1165}/I_{1736} 1.22 (0.86) |
| 550       | 7.5              | I_{1512}/I_{1736} 1.04 (0.50) I_{1373}/I_{1736} 0.96 (0.50) I_{1165}/I_{1736} 1.13 (0.38) |
| 550       | 10               | I_{1512}/I_{1736} 1.05 (0.50) I_{1373}/I_{1736} 0.95 (0.50) I_{1165}/I_{1736} 1.11 (0.38) |
| 550       | 12.5             | I_{1512}/I_{1736} 1.25 (0.90) I_{1373}/I_{1736} 0.78 (0.71) I_{1165}/I_{1736} 0.63 (0.40) |
| 770       | 5                | I_{1512}/I_{1736} 1.08 (1.13) I_{1373}/I_{1736} 0.86 (0.87) I_{1165}/I_{1736} 0.67 (0.18) |
| 770       | 7.5              | I_{1512}/I_{1736} 1.02 (0.50) I_{1373}/I_{1736} 0.96 (0.50) I_{1165}/I_{1736} 1.19 (0.40) |
| 770       | 10               | I_{1512}/I_{1736} 1.06 (1.00) I_{1373}/I_{1736} 0.94 (1.00) I_{1165}/I_{1736} 0.89 (0.78) |
| 770       | 12.5             | I_{1512}/I_{1736} 1.06 (1.00) I_{1373}/I_{1736} 0.94 (1.00) I_{1165}/I_{1736} 1.13 (0.38) |

Fig. 3. FTIR spectra of microwave pretreated bamboo at (1) 1736 cm\(^{-1}\), (2) 1512 cm\(^{-1}\), (3) 1373 cm\(^{-1}\), (4) 1165 cm\(^{-1}\), (5) 897 cm\(^{-1}\)
lignin are amorphous in nature while cellulose is crystalline [55].

### TABLE VI

**The Changes of Crystallinity Index and LOI Under Microwave Heating**

| Microwave Pretreatment | CI | LOI |
|------------------------|----|-----|
| **Power [W]**          | **Irradiation [min]** | **Crystalline (Fc)** | **Amorphous (Fa)** | **CI** | **Fold change of CI (%)** |
| 0                      | 0  | 0.66 | 1.51 | 30.43 | -   | 1.26 |
| 330                    | 5  | 1.05 | 1.83 | 36.39 | 16.36 | 1.22 |
|                        | 7.5| 1.47 | 2.01 | 42.13 | 27.77 | 1.27 |
|                        | 10 | 1.35 | 1.75 | 43.54 | 30.10 | 1.10 |
|                        | 12.5| 1.00 | 1.48 | 40.19 | 24.75 | 1.43 |
| 550                    | 5  | 0.80 | 1.42 | 36.01 | 15.49 | 1.26 |
|                        | 7.5| 1.16 | 1.83 | 38.89 | 21.75 | 1.16 |
|                        | 10 | 1.19 | 2.03 | 36.93 | 17.59 | 1.17 |
|                        | 12.5| 1.13 | 1.56 | 41.99 | 27.52 | 1.40 |
| 770                    | 5  | 1.24 | 1.85 | 40.17 | 24.23 | 1.33 |
|                        | 7.5| 1.32 | 2.08 | 38.79 | 21.55 | 1.21 |
|                        | 10 | 1.19 | 2.03 | 36.93 | 17.59 | 1.17 |
|                        | 12.5| 1.16 | 1.60 | 42.15 | 27.81 | 1.12 |

To improve conversion of cellulose polymer into the sugar release the cellulose structure mainly in the crystalline region is required to be opened. Microwave heating can help to disrupt the hydrogen bond by increasing splitting effect on crystalline region and maximize amorphous expansion [50]. This treatment caused the increasing of crystallinity index compared to control related with removal the amorphous part. The increase of CI suggested that the cellulose became more exposed after pretreatment. Thephenomenon was also described in the previous research [22, 51-53]. The fold change of CI in the pretreated samples compared to control varied from 15.49-30.10 %, in which the highest fold change of CI was bamboo irradiated for 10 min (330 W). In this condition, the alfacellulose after pretreatment is about 45.57%. The high cellululose content was suggested providing more source to be converted into fermentable sugar. Cellulose structure can be changed by disrupting inter- and intrachain hydrogen bonding of cellulose fibrils during pretreatment [54]. In biomass, hemicellulose and lignin are amorphous in nature while cellulose is crystalline [55].

The CI of 5 min irradiation time (330 W and 550 W) was lower than the other irradiation time. However, the CI of pretreatment at 770 W of power loading decreased until irradiation time for 10 min. Besides XRD analysis, FTIR spectroscopy analysis also can be used for observing crystallinity changes through LOI measurement defined as the absorbance ratio of $A_{1427}$ to $A_{895}$ [56] of FTIR spectra data. At 330 and 550 W of power loading, even though there was a decrease in LOI until irradiation for 10 min, in the end of irradiation time the LOI tended to increase.

To proceed further into recognition of cellulose structure, the XRD patterns of pretreated materials were sketched in Figure 4. Crystalline and amorphous structure of cellulose can be identified from primary peak of XRD pattern which ranging between 22-23$^\circ$ and secondary peak in the range of 16-18$^\circ$ [50,57].

These peaks can be determined within the mentioned range for all treatments, which indicates the crystalline and amorphous region of cellulose still appeared. All treatments did not cause changes on cellulose structure I. Intensity transformation in hydrogen bonding of cellulose can be reflected from width variation of crystallization peak. The minimum intensity of XRD diffraction of the (101) lattice peak at 20 equal to 18$^\circ$ represents the amorphous cellulose regions and the maximum intensity of the (002) lattice peak at 20 equal to 22$^\circ$ represents crystalline cellulose regions. Hemicellulose and lignin have been determined to have diffractograms similar to amorphous cellulose [58], giving wide unspecific peaks, which may affect the results.

### IV. CONCLUSIONS

Structural changes of pretreated bamboo mainly came from the combination of microwave disruption and removal of lignin and hemicellulose in water medium under heating pretreatment. Generally, weight loss of pretreated samples tended to increase after more severe pretreatment condition. FTIR spectra indicated that no functional group changes occurred after microwave pretreatment, even though there was slight shifting in wave number of functional groups and a decrease in band absorbancy. Absorbance of 1327 cm$^{-1}$ (syringyl) was lower than that of guaiacyl (1257 cm$^{-1}$) shows that syringil propane unit was lower than that of guaiacyl...
lignin under microwave heating. After bamboo was irradiated for 12.5 min at 330 W, monoclinic structure of cellulose transformed to triclinic structure. The disruption of the structure of the cell wall increased the accessibility of cellulose to lignocellulose. Except microwaving for 5 min (330 W), the microwave heating caused carbon and oxygen increasing compared to untreated samples. The crystallinity index leads to increase after pretreatment suggested the selective degradation of amorphous components. The crystallinity index at irradiation time for 5 min (330 W and 550 W) was lower than that of the other irradiation time.

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