Enantioselectivity on Surfaces with Chiral Nanostructures

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INTRODUCTION

Chirality is a critical property of amino acids that form proteins, the building blocks of life, and of DNA, which encodes the genetic traits passed from one generation to the next. Furthermore, chirality can be observed throughout nature in objects ranging from spiral seashells to the human hands. If an object and its mirror image are nonsuperimposable, then they have the property of chirality. This property is found in nearly every biological molecule and in many synthetic bioactive molecules such as pharmaceuticals and agrochemicals. From a practical perspective, the importance of molecular chirality arises from the fact that the two mirror images of a chiral molecule, known as enantiomers, can have vastly different physiological impacts when ingested by living organisms. As a result, it is necessary to produce many chiral compounds in enantiomerically pure form.[1] Understanding chirality and enantioselectivity is critical to the development of the separations and reactions used to achieve enantiopurity.

Many processes used in chemical production involve solid surfaces and can be made enantioselective by using chiral surfaces. There are three common types of chiral surfaces: surfaces modified by chiral organic adsorbates, surfaces of any naturally chiral bulk crystalline solid, and chiral surfaces prepared from achiral bulk crystals. A number of studies have shown that such chiral surfaces exhibit enantiospecific properties when exposed to chiral species in either the gas phase or in solution. Although chirality is simply a symmetry property of an object or an extended lattice, the enantiospecificity of surfaces is derived from the local structure of nanoscale features such as molecular adsorbates, or specific arrangements of atoms at a crystal surface. Experimental and theoretical work to elucidate the properties of these nanostructured surfaces is an active area of research in surface chemistry. Although a number of aspects of the enantioselectivity of chiral surfaces are now understood, many unanswered questions remain as topics of ongoing research in the field.

CHIRALITY OF MOLECULES, SOLIDS, AND SURFACES

The simplest molecules exhibiting chirality are those containing a carbon atom tetrahedrally coordinated to four different substituents. Such molecules are not superimposable on their mirror images. Fig. 1 shows the tetrahedral arrangement of a simple, chiral carbon-centered molecule. The handedness of a chiral center or carbon atom is denoted $R$ for rectus (right-handed) or $S$ for sinister (left-handed) based on a convention conceived by Cahn, Ingold, and Prelog.[2] Biologically relevant molecules can be very complex and tend to have multiple chiral centers. Although possession of one or more tetrahedral carbon atoms having four different substituents is sufficient to render a molecule chiral, it is not a necessary condition. Chiral centers can also exist in molecular structures such as allenes ($R'\text{C}==\text{C}==\text{CR}'$) and trans-cycloalkenes, which do not have tetrahedrally coordinated carbon atoms as their chiral centers.

Chirality can arise in crystalline solids because either the unit cell is chiral, or the basis of an achiral unit cell is chiral. Examples of the former case include all solids based on monoclinic unit cells. Examples of the latter case could be crystals of enantiomerically pure compounds. Of the 230 space groups into which all crystals can be classified, 65 are chiral.[3] Because mirror planes, inversion centers, and glide planes in crystal structures render them achiral, the chiral space groups can only contain screw axes and rotational axes as symmetry elements.

Surfaces can have structures that are chiral in the sense that they are nonsuperimposable on their mirror images. One of the most common and versatile approaches to preparing a chiral surface is to adsorb an enantiomerically pure chiral compound onto the surface of an otherwise achiral substrate (Fig. 2a). The mere presence of such a chiral modifier or template renders the surface chiral. The second obvious class of chiral surfaces is those produced by cleaving any solid having a chiral bulk structure. Many oxides have chiral bulk structures and thus expose chiral surfaces (Fig. 2b). Although it is somewhat
counterintuitive, it is also possible to create chiral surfaces from crystalline solids with achiral bulk structures. Metals have either face-centered cubic (fcc), body-centered cubic (bcc), or hexagonal close-packed (hcp) bulk structures, all of which are achiral. Nonetheless, many of their high Miller index surfaces have monoclinic lattices and thus are chiral. The fcc(643) surface shown in Fig. 2c is composed of terrace–step–kink features, which render it chiral. On all three types of chiral surfaces, the features that give rise to chirality have nanometer dimensions. This nanostructure is critical to their utility in enantioselective chemistry. In order for adsorbate–surface interactions to be enantiospecific, the length scale of the chiral structures on the surface must roughly match the length scale of the chiral features of the adsorbed molecule.

**IMPORTANCE OF CHIRAL SURFACES**

The two enantiomers of a chiral compound are structurally related simply by mirror symmetry and, thus, enantiomerically pure compounds have bulk properties such as density, melting point, heat of phase change, etc. that are truly identical. The properties of two enantiomers are only differentiated in a chiral environment and, in particular, in a chiral environment in which the length scale of the chiral features is on the nanoscale matching molecular dimensions. Living organisms constitute chiral environments because the proteins that perform most biochemical functions in living organisms are chiral and exist as single enantiomers. As a result, the physiological impact of the two enantiomers of a chiral compound will be different. Appreciation of this fact could have prevented one of the greatest tragedies in medical history. In the late 1950s, the chiral drug thalidomide was administered as a racemic mixture (equimolar concentrations of both enantiomers) to pregnant women to abate morning sickness and to act as a general sedative. Unfortunately, only the S-enantiomer has the desired therapeutic effect whereas the R-enantiomer is a teratogen and caused birth defects in thousands of infants born in that period of time.\[^4\] As a consequence of this problem and related issues associated with the use of many chiral pharmaceuticals, the production of enantiomerically pure drugs has grown to be a large concern for the pharmaceutical industry. The current market for enantiomerically pure pharmaceuticals is estimated to be in excess of US$100 billion per year.\[^5\]

As a result of the fact that the physical properties of the two enantiomers of chiral compounds are identical, most chemical syntheses lead to the production of equimolar or racemic mixtures of both enantiomers. If one desires an enantiomerically pure product, the racemic mixture must be separated. The separation of mixed products of a chemical synthesis is commonplace and can be achieved by a number of means; however, the separation of racemic mixtures is very difficult. The most common separation methods exploit differences in physical properties such as boiling point, melting point, or density; however, in achiral environments, these properties are identical for two enantiomers. Separation of racemic mixtures must be performed in chiral environments that differentiate the properties of the two enantiomers. For example, mixing two enantiomers \(R_1\) and \(S_1\) with a single enantiomer of a second chiral compound \(R_2\) can result in the formation of diastereomeric complexes \(R_1R_2\) and \(S_1R_2\) (molecules with more than one chiral center that are not mirror images). These complexes are not enantiomers of one another and thus can be separated by exploiting differences in their physical properties.\[^6\] Once the two complexes are separated, \(R_2\) can be removed and separated to produce pure samples of \(R_1\) and \(S_1\). The desired enantiomer can then be used, whereas the

![Fig. 1](View this art in color at www.dekker.com.)

![Fig. 2](View this art in color at www.dekker.com.)
undesired enantiomer is either discarded or, if possible, racemized and subjected to further enantioselective purification by complexation with $R_2$.[6] The point is that the addition of the pure enantiomer $R_2$ to the racemic mixture constitutes the creation of a chiral environment in which $R_1$ and $S_1$ can be separated. Most enantiomerically pure substances are formed by homogeneous syntheses and then separated using techniques such as the aforementioned creation of diastereomers. Direct enantiospecific syntheses or simpler separation methods would, of course, be preferable. Many such processes, including heterogeneous catalyses and chromatographic separations, are commonly performed using solid surfaces. The types of chiral surfaces that are the subject of this entry have many potential applications in enantiospecific chemical processing.

**TYPES OF CHIRAL SURFACES**

Three types of nanostructured chiral surfaces will be described in this entry: those produced by chiral templating with an organic ligand, surfaces derived from chiral bulk structures, and those produced from achiral bulk structures such as metals. In all three cases, the length scale of the chiral features is that of nanometers and thus they can interact enantiospecifically with chiral adsorbates.

**Surfaces Templated with Chiral Organic Modifiers**

The adsorption of enantiomerically pure chiral molecules on achiral surfaces yields surfaces that are chiral, provided that the adsorbed molecule retains its chirality. Such surfaces can be used for enantioselective heterogeneous catalysis[7,8] or enantioselective chromatography.[9,10] The most successful chirally templated, enantioselective heterogeneous catalyst has been Ni templated with tartaric acid, which is used for the asymmetric hydrogenation of $\beta$-ketoesters and Pt templated with cinchonidine used for hydrogenation of $\alpha$-ketoesters (see Fig. 3). Many of the underlying issues encountered with these catalysts are common to other template/substrate systems, so this section will focus on these two examples.

**Hydrogenation of $\beta$-ketoesters on nickel**

The enantioselective hydrogenation of $\beta$-ketoesters on chirally templated Raney Ni catalysts has been reviewed extensively by Izumi.[11] Most works have used Raney Ni and nickel powder as catalysts; however, some have used Ni particles supported on high-surface-area materials such as silica and alumina.[12] These catalysts have demonstrated enantioselectivity for the hydrogenation of methyl acetoacetate to methyl-3-hydroxybutyrate, yielding enantiomeric excesses as high as ee = 95%.[13]

The enantioselectivity of the catalytic hydrogenation of $\beta$-ketoesters is influenced by the nature of the Ni used as the catalyst, by the nature of the chiral modifier, and, in some cases, by the nature of a comodifier. In addition to tartaric acid, which has been shown to be the most promising modifier, $\alpha$-amino acids have been used. The superiority of tartaric acid is believed to arise from its ability to stereospecifically orient the reacting $\beta$-ketoesters on the surface via hydrogen bonding.[14] One model has been suggested to explain the enantioselectivity in which chiral five-member chelate rings are formed by the bonding of the tartaric acid to Ni through a carboxylate oxygen atom and the oxygen atom of the $\beta$-hydroxyl group.[15]
In addition to the nature of the chiral modifier, another factor that determines the enantioselectivity of Ni-based catalysts is the size of the Ni particles. During the modification process of the Ni particles, tartaric acid has been shown to selectively dissolve catalyst particles with diameters less than 2 nm. The tartaric acid creates the pores that contain the hydrogenation sites, and the longer a particle is leached, the more pores it will have. This supports earlier results showing that larger nickel particles yield higher enantioselectivity.[15–17]

Comodifiers can also influence the enantioselectivity of chirally templated surfaces. Typically, NaBr is used as the comodifier and is thought to poison the racemic sites, reaction sites that have no enantioselective bias for hydrogenation, thus increasing the net enantiomeric excess.[18] However, it has also been proposed that the NaBr modifies the stereochemistry of the product-determining surface complex between the reactant and the chiral template.[19]

Hydrogenation of \(\alpha\)-ketoesters on platinum

The most highly studied enantioselective reaction over a chirally modified heterogeneous catalyst is the hydrogenation of \(\alpha\)-ketoesters over Pt templated with cinchonidine. Studies of this reaction began in 1978 when Orito et al.[20] enantioselectively hydrogenated methyl pyruvate to \(R\)-(+)-methyl lactate in the presence of adsorbed cinchonidine. As in the case of the enantioselective hydrogenation on modified Ni catalysts, a variety of factors influence the enantioselectivity, including: temperature, the nature of the solvent, modifier concentration, and the size of the Pt particles.

One important aspect of the chirality of the cinchona-templated Pt surface is the structure and adsorption geometry of the cinchona alkaloid[21] illustrated in Figs. 4 and 5. There are three available sites for reaction. The first is the chiral cavity where the methyl pyruvate is bound to two or three cinchonidine molecules in an ordered array, the second is the 1:1 interaction between methyl pyruvate and a single cinchonidine molecule, and the third is a racemic site. One important characteristic of cinchonidine is its L-shaped configuration. Studies have shown that replacing the modifier with a chemically similar alkaloid that is not L-shaped, while increasing the reaction rate, eliminates enantioselectivity.[22]

Despite the large number of factors influencing the enantioselectivity of templated Pt catalysts, excellent results have been achieved by empirical tuning of pH, solvents, particle sizes, and comodifiers as was done with the Ni/tartaric acid system. Blaser et al.[23] obtained an \(ee\) = 94% for the hydrogenation of methyl pyruvate. As in the case of the hydrogenation of \(\beta\)-ketoesters on Ni, the exact impact of these parameters must ultimately be elucidated to attain enantioselectivities approaching 100%.

Other chiral templates

Three structural features of the cinchona modifier are thought to impart chirality to the Pt surface.[17] First, \(\pi\)-bonding through the quinoline ring system is believed to anchor the modifier to the surface; second, the chirality of
the product is directed by the chiral region between the quinoline and quinuclidine rings; and, third, the tertiary nitrogen in the quinuclidine ring (3) interacts with the C=O in the reacting ketoester. 

Fig. 5 It has been suggested that three features of the cinchonidine structure are necessary to impart enantioselectivity. First, the quinoline ring system (1) is believed to anchor the modifier to the surface; second, the chirality of the reaction product is directed by the chiral region between the quinoline and the quinuclidine rings (2); and, third, the tertiary nitrogen in the quinuclidine ring interacts with the C=O in the reacting ketoester. (View this art in color at www.dekker.com.)

Surfaces Based on Bulk Chiral Materials

In addition to chiral surfaces that have been templated with chiral ligands, naturally chiral surfaces can be derived from inherently chiral bulk crystalline structures. This can be performed either by exposing a surface of a crystal of an enantiomerically pure organic compound, or by exposing a surface of a naturally chiral crystal. It has been postulated that the chirality of certain naturally occurring minerals may have been critical to the homochiral evolution of life on Earth. The homochirality of naturally occurring biomolecules (i.e., the preference for L-amino acids and D-sugars) may have arisen from enantioselective adsorption on naturally chiral crystal surfaces.

Surfaces of bulk enantiomerically pure compounds

The crystallization of an enantiomerically pure sample of an organic compound will produce a crystal structure that must be chiral. Similarly, the surfaces of such a crystal must be chiral and should have enantiospecific properties. This ought to offer an excellent avenue for the study of enantiospecific interactions between chiral molecules; however, there do not seem to have been any significant attempts to study the surface chemistry of such materials.

Surfaces of bulk enantiomorphic crystals

Intrinsically chiral surfaces can be produced from crystalline materials with inherently chiral bulk structures. One of the most common chiral materials is quartz, whose bulk structure is formed by a helical arrangement of corner-sharing SiO₄ tetrahedra. This helical structure is chiral and renders quartz chiral. There have been some studies of the enantioselectivity of the surfaces of quartz crystals. However, much of this work has used powdered samples, which expose a variety of different crystallographic planes, each of which will have different adsorption characteristics for the same chiral species. Bonner et al. studied enantioselectivity on quartz powders prepared from enantiomerically pure crystals. By comparing the adsorbed concentrations of D-alanine and L-alanine on the same faces of quartz, a preferential enantioselective adsorption of approximately 1.4% was observed for D-alanine on right-handed quartz and for L-alanine on left-handed quartz. In another demonstration of enantiospecific surface chemistry, synthesis of pyramidal alkanols with an enantiomeric excess of ee>90% was initiated using quartz and sodium chlorate crystals.

Obviously, any material with a bulk chiral structure can expose chiral enantiomeric surfaces; however, even achiral minerals can expose chiral surfaces. In an achiral environment, these would have equal surface energies and would be present in equal areas. However, it is possible to prepare achiral minerals, which expose surfaces with net chiral excess when grown in the presence of chiral molecules. When grown in the presence of chiral organic compounds, gypsum displayed an asymmetric growth. Calcite, another achiral crystal, has also displayed asymmetric growth in the presence of chiral amino acids.
The origin of homochirality in living systems is one of the most intriguing aspects of the development of life on Earth. It has been proposed that the enantioselective processes that must have led to this homochirality occurred on chiral surfaces. To study the origin of the homochirality of life on Earth, Hazen et al. have chosen to use calcite, an achiral mineral, which can expose chiral surfaces. Fig. 6 shows the chiral facets of crystalline calcite. This mineral was abundant during the Archaean Era, a time in the Earth’s history when the homochirality of life is thought to have originated. Furthermore, amino acids have particularly high heats of adsorption on calcite. The naturally chiral (2131) and (3121) faces showed 10% enantioselective adsorption of D-aspartic acid and L-aspartic acid, respectively. A control experiment using the achiral (1011) face displayed no preference for aspartic acid adsorption.

Most of the known crystalline materials with naturally chiral bulk structures are covalent inorganic solids such as oxides, which have surfaces with low chemical reactivity. One approach to enhancing their reactivity while maintaining enantioselectivity is through deposition of a transition metal film on their surfaces. Terent’ev et al. and Klabunovskii and Patrikeev created a nickel-coated quartz catalyst that enantioselectively hydrogenated α-phenyl cinnamic acid. The mechanism by which the chiral substrate imparts enantioselectivity to the metal is not clear. On one hand, it may induce chirality in the structure of the metal film. Alternatively, the quartz might orient the reactant enantiospecifically at the edges of Ni particles where they may be hydrogenated. In principle, metal deposition onto chiral substrates is widely applicable to chiral surfaces with low reactivity; however, few works have been done in this field.

Chiral Surfaces from Achiral Bulk Crystal Structures

Although it may seem counterintuitive, chiral surfaces can be formed from crystalline materials with otherwise achiral bulk structures. This type of chiral surface is created by exposing a high Miller index plane with indices (hkl) such that $h \neq k \neq l$ and $h \cdot k \cdot l \neq 0$. Most of such surfaces have structures formed of terraces, steps, and kinks, as shown in Fig. 2c. It is the kinks on such surfaces that impart chirality. Each kink is formed by the intersection of three low Miller index microfacets ((111), (100), and (110)) with different structures. The chirality of the kink arises from the sense of rotational progression among the three microfacets when viewed from above the surface. Like chiral molecules, the handedness of chiral surfaces can be denoted by using a modified Cahn–Ingold–Prelog convention based on microfacet priority. For fcc metals, the order of priority is {111}>{100}>{110} and surfaces with a counterclockwise progression of microfacets when viewed from above are denoted (hkl)$_R$, whereas surfaces with a clockwise progression are denoted (hkl)$_L$. The naming convention and microfacet structure are illustrated in Fig. 7.

If one considers the high Miller index surfaces with terrace–step–kink structures and recognizes that these are formed by the intersection of three different low Miller index microfacets, it is clear that there are six types of chiral terrace–step–kink structures that can be formed on the surfaces of achiral bulk structures. The full set of surfaces that can be derived from an fcc bulk structure is usually represented by the stereographic projection shown in Fig. 8. The points on the perimeter of the stereographic projection represent surfaces that are achiral. The six types of chiral kinks divide the interior of the stereographic projection into six regions. The differences in the structures of the surfaces within each region are the lengths of the steps that separate the kinks and the widths of the terraces that separate the steps. The points along the dashed lines of Fig. 8 that separate the regions with different types of kinks represent surfaces with structures that have kinks formed of single unit cells of the low Miller index microfacets. They are also chiral but cannot be thought of as having structures with long step edges separating the kinks. Finally, at the center of the stereographic projection is the (531) surface with a structure that is formed of single unit cells of the (111),...
(100), and (110) microfacets. It is also chiral but cannot be thought of as having a terrace–step–kink structure. In summary, the high Miller index surfaces of cubic lattices have structures that expose chiral kinks of a small number of types. These chiral kinks are based on the nanoscale arrangements of atoms at the intersections of microfacets.

Roughening of naturally chiral surfaces

The ideal chiral surface structures that one obtains by simple cleavage of a fcc lattice along an high Miller index plane are formed of terrace–step–kink structures with nanoscale dimensions. The chiral kinks on the ideal surfaces are always single atom kinks along the step edge. These ideal structures will be destroyed by any amount of atomic motion or diffusion across the surface. A real chiral surface deviates from the ideal surface because of thermal roughening as seen in Fig. 9. Simulations by Sholl et al.\textsuperscript{[45]} Asthagiri et al.\textsuperscript{[46]} and Power et al.\textsuperscript{[47]} show that chiral surfaces roughen to form structures with nonideal kinks formed by the intersections of long step edges. Scanning tunneling microscopy of the Cu(5, 8, 90) surface has revealed such roughening of the step edges because of thermal diffusion of the kinks.\textsuperscript{[48]} However, it is important to realize that the nonideal kinks generated by step

Fig. 8 The stereographic projection allows a representation of all possible surfaces exposed by cleavage of an fcc structure. The points on the perimeter of the triangle represent achiral surfaces. The points contained within the triangle represent surfaces with kinked structures that are chiral. The dashed lines divide the triangle into six regions containing surfaces with six different kink structures represented by the examples shown in the ball diagrams. At the center of the triangle is the (531) surface, which is comprised of single unit cells of the (111), (100), and (110) microfacets and has the highest kink density of all the chiral surfaces. (View this art in color at www.dekker.com.)

Fig. 9 A thermally roughened surface no longer exhibits the periodic kink structure seen in Fig. 2c. Because of kink coalescence, a thermally roughened surface has fewer kinks than an ideal surface, and these kinks are now formed by the intersection of longer step edges. Despite roughening, the surface maintains its chirality. (View this art in color at www.dekker.com.)
Enantioselectivity of naturally chiral metal surfaces

McFadden et al.\textsuperscript{[49]} first postulated that the naturally chiral, high Miller index planes of fcc metals ought to exhibit enantiospecific surface chemistry. Atomistic simulations by Sholl\textsuperscript{[50]} of the interactions of small chiral hydrocarbons with chiral platinum surfaces demonstrated that such enantioselectivity should occur and that enantiospecific adsorption energies for chiral molecules on chiral surfaces should be observable. Recently, temperature-programmed desorption studies of \( R \)-propylene oxide and \( S \)-propylene oxide\textsuperscript{[51,52]} and \( R \)-3-methyl-cyclohexa-
none\textsuperscript{[52,53]} on the Cu(643)\textsuperscript{R} and Cu(643)\textsuperscript{S} surfaces have revealed enantiospecific adsorption energies. The enantiospecific differences in the adsorption energies of propylene oxide and 3-methyl-cyclohexanone on the Cu(643) surfaces are \( \Delta \text{E}_{\text{adh}} = 0.06 \) kcal/mol and \( \Delta \text{E}_{\text{adh}} = 0.22 \) kcal/mol, respectively. It is these types of differences in energetics that ultimately lead to enantioselective separations and enantioselective catalytic reactions on chiral surfaces. Such an enantioselective separation of racemic 3-methyl-cyclohexanone has been demonstrated on the Cu(643) surface.\textsuperscript{[53]}

In addition to influencing the energetics of adsorption and desorption, the handedness of naturally chiral surfaces can influence the kinetics of surface reactions. Cyclic voltammetry has been used to study the electrooxidation kinetics of glucose and other sugars on an array of naturally chiral platinum electrode surfaces in aqueous solutions.\textsuperscript{[144,54–56]} These studies have shown that the rates of \( D \)-glucose and \( L \)-glucose oxidation on naturally chiral Pt electrodes can differ by as much as a factor of three. As in the case of enantioselective hydrogenation on the chirally templated Pt catalysts, the enantioselectivities of glucose oxidation are influenced by the presence of modifiers adsorbed from solutions. In particular, the enantioselectivity of glucose oxidation increases in the presence of sulfuric acid, but decreases in the presence of perchloric acid.

Enantiomorphic heteroepitaxial growth of metals on chiral oxides

The nanoscale kinks present on the high Miller index metal surfaces have clearly been shown to exhibit enantiospecific surface chemistry. However, the ultimate utility of surfaces with such chiral structures is dependent on their being produced with high surface area. One approach is to use the chiral surfaces of relatively cheap metal oxides as the substrates for deposition of otherwise expensive catalytic metals such as Pt.\textsuperscript{[57]} This is analogous to the enantioselective catalyst mentioned above that was created by the deposition of Ni onto quartz.\textsuperscript{[42,43]} In principle, the metal films could be grown epitaxially on metal oxides and, if the metal oxide substrates are prepared with chiral terrace–step–kink structures, the metal film may grow enantiomorphically and retain the chirality of the substrate. Initial work on this problem has suggested that enantiomorphic heteroepitaxial growth of metals on naturally chiral oxide surfaces can be achieved and may serve as a route to inexpensive naturally chiral metal surfaces.

Adsorbate-induced formation of naturally chiral surfaces

An adsorbed chiral molecule imparts chirality to a surface merely by its presence. However, it is possible that adsorbate-induced reconstruction of achiral metal surfaces can yield homochiral high Miller index facets with nanoscale kink structures that are naturally chiral. This method of inducing chirality in a surface is distinct from chiral templating in the sense that the chirality of the substrate could be retained even if the adsorbate were removed. This can be thought of as chiral imprinting. Imprinting could serve as a potential route to the inexpensive production of high area chiral surfaces. An example of chiral imprinting arises during amino acid adsorption on the otherwise achiral Cu(100) surface.\textsuperscript{[58–60]} Step bunching on the Cu(100) surface in the presence of adsorbed \( L \)-lysine causes the formation of a homochiral set of \( \{3, 1, 17\} \) facets. The chirality of the facets is dictated by the chirality of the \( L \)-lysine. Although achiral amino acids will induce the formation of \( \{3, 1, 17\} \) facets on the Cu(100) surface, they are present in both \( R \) and \( S \) forms.

TECHNOLOGICAL IMPACT OF CHIRAL SURFACES

The potential technological impact of chiral surfaces is enormous because they can, in principle, play an important role in the processing of chiral pharmaceuticals worth an estimated US$100 billion per year. At this point in time, the most highly developed application is as stationary phases for chiral chromatography. Chiral columns are often formed by templating of materials such as silica with enantiomerically pure chiral ligands.\textsuperscript{[9,10]} Templating
has also been shown to produce enantioselective heterogeneous catalysts, which, in principle, offer some advantages over homogeneous catalysts during scaleup. Thus chiral templating of surfaces is a demonstrated technology with growing opportunities for application in pharmaceuticals production.

The study of the enantioselective surface chemistry of naturally chiral surfaces and, in particular, those derived from kinked high Miller index metal surfaces is in its infancy. In principle, they offer potential advantages over templated surfaces in that they may be more thermally and chemically robust because they do not rely on organic ligands as the source of chirality. Another opportunistic niche that the naturally chiral surfaces may fill is in the development of microscale reactors. In reactors based on single-crystalline Si, it is easy to imagine that one could make channels that expose naturally chiral surfaces, and that such an element in a microreactor might then be used for enantioselective chemical processes. Although the impact of naturally chiral surfaces is yet to be determined, there are a number of exciting opportunities. Furthermore, the possible role that naturally chiral surfaces may have played in dictating the origins of the homochirality of life on Earth makes their study intrinsically intriguing.

CONCLUSION

Of the three types of chiral surfaces described in this article, the most well developed are those that are produced by templating with chiral organic modifiers. Although the mechanisms and adsorbate/substrate interactions that impart enantioselectivity on these surfaces are not understood in great detail, some such surfaces have been highly optimized to give highly enantioselective separations and catalytic reactions. Naturally chiral surfaces can be generated from materials that are chiral in bulk, or achiral materials cleaved to expose surface structures that are chiral at the nanoscale. The crystalline nature of these structures makes them good candidates for a detailed study of the origins of enantiospecificity on their surfaces. Furthermore, they have demonstrated high enantioselectivity for both reactions and separations. The limitation in their practical use is the need for methods of preparation that yield naturally chiral surfaces in high area form. Although possible routes exist, these have yet to be explored.

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