Research Article

Antibacterial Shoe Insole-Coated CuO-ZnO Nanocomposite Synthesized by the Sol-Gel Technique

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In this study, CuO-ZnO composite was synthesized via the sol-gel method using oxalic acid to form the medium complex and its applications in antibacterial have been conducted with B. cereus, E. coli, S. aureus, Salmonella, and P. aeruginosa. Then, nanopowder of CuO-ZnO was coated on shoe insoles and their antibacterial effect with S. aureus was tested. The nanocomposite products were characterized by XRD, XPS, SEM, TEM, and UV-Vis. The results showed that the CuO-ZnO composite has the average particle size in a range of 20-50 nm, the point of zero charge of 7.8, and the bandgap of 1.7 eV. XPS result shows the composite structure with Cu2+ in the product. The minimum inhibitory concentration (MIC) of CuO-ZnO nanocomposite was 0.313 mg·mL⁻¹ for S. aureus and Salmonella, 0.625 mg·mL⁻¹ for E. coli, and 5 mg·mL⁻¹ for B. cereus and P. aeruginosa. The shoe insoles coated with 0.35 wt.% of CuO-ZnO nanocomposite also had high antibacterial activity against S. aureus, and this antibacterial nanocomposite was implanted durably on the surface of the shoe insoles.

1. Introduction

Nowadays, the increasing of food and habitat that leads to the increasing of various microorganisms is observed throughout the globe. Microbial pollution is a big problem of the environment, water sources, and public health. Besides, the development of drug resistance and the emerging infectious diseases in the pathogenic bacteria and fungi at an alarming rate is a matter of serious concern. Although modern therapeutics and microbial pathogenesis are developed fast, the morbidity associated with microbial infections is still very high, especially in rural areas [1]. Furthermore, microbial contamination effects are highly estimated in the healthcare and food industry. In recent decades, antimicrobial agents and surface coating have been studied widely. Recently, the applications of nanotechnology in medicine have contributed to a new field of technology and bring significant advances in the fight against various diseases [2]. Many new studies show that nanoantibacterial materials can be applied in various fields with high antibacterial efficiency and low content [3]. There are some new nanomaterials that were introduced with a high antibacterial ability such as Ag [4, 5], Cu [5, 6], ZnO [7–9], TiO₂ [10], Au [11], or CeO₂ [12]. Their antibacterial efficiency depends on the shape, size of particles, and also chemical compositions and concentration [13]. As one of nanoantibacterial materials, ZnO shows its essential role in healthcare products, UV blocking capability, biocompatibility, and low cost [14]. Nanoparticles of ZnO can be used as a multifunctional inorganic compound with powerful antibacterial action. With low concentration, zinc oxide
nanoparticles also show their antibacterial and antifungal activities and the antifungal activity does not influence soil fertility as some conventional antifungal agents [15]. Besides, the electronic, magnetic, optical, and electrical characterization of ZnO can be changed and be useful for various practical applications; some transition metals (Cu, Ni, Co, Pd, Au, and Ag) are doped in its structure [16–19]. Compared to pure ZnO, metal- or metal oxide-doped ZnO demonstrates a greater effect against pathogenic organisms in this method using nanoparticle material as an antimicrobial agent and is considered one of the most useful techniques to minimize the cost and chemical waste [20]. Besides, the combination of two or more metallic components with metal oxides includes the elaboration of nanostructured oxides that increased their potential applications due to their unique electronic, optical, magnetic, and other physicochemical properties [21].

Copper has been shown to have a good antibacterial property by Fenton reactions [22–25]. But copper is relatively expensive and has a dark color lead to less aesthetic in applications, while colorless ZnO should be easier to apply in practice. Therefore, copper doped with a small amount into the ZnO structure will enhance the antibacterial property of the material while not darkening the material [16, 22, 25, 26]. The potent antibacterial properties of ZnO/CuO nanocomposite may be attributed to the released metal ions, which could have interaction with bacteria by means of their attaching to the surface of the cell membranes of bacteria and penetrating into the bacterial cells. The authors [27–30] also had similar explanations by observing SEM images of bacteria before and after treatment with zinc and copper oxide.

However, there are very few works that compare the antibacterial activity of many different bacterial strains to ZnO and CuO-ZnO nanomaterials as well as their applications are also limited. The use of CuO-ZnO nanomaterial in shoe insoles has not been announced previously. In fact, shoe insoles are susceptible to infection, which can harm human health and create bad odors. Weng et al. synthesized copper-coated insoles to inhibit foot-odor-producing bacteria targeting Staphylococcus species. The results indicated that the efficacy of copper is against the growth of bacteria [31]. Yip et al. [32] synthesized selenium nanoparticles padded onto the fabric of shoe insoles to obtain antifungal and antibacterial fabric. It was found that the fabric of insoles treated with selenium nanoparticles can inhibit the development of Staphylococcus effectively in the first 12 h. The shoe insoles coated with a very low concentration of CuO-ZnO were expected to have good antimicrobial resistance.

In this study, CuO-ZnO composite will be synthesized using the sol-gel method and the antibacterial activity of CuO-ZnO composite as well as pure ZnO will be tested with five different bacteria B. cereus, E. coli, S. aureus, Salmonella, and P. aeruginosa. According to previous studies [33, 34], S. aureus was described as microbiota associated with feet skin. When exposed to favorable environments with high humidity such as shoe soles, they easily multiply and grow. Therefore, in this study, CuO-ZnO with low concentration will be then impregnated on the shoe insoles and antibacterial activity with S. aureus under different conditions to prove the real usage applicability is investigated.

2. Experimental

2.1. Synthesis of Materials. CuO-ZnO nanocomposite with the CuO/ZnO mole ratio of 1:4 was synthesized by dissolving 23.76 grams of Zn(NO3)·6H2O (Xilong, >99%) into 50 mL distilled water; then, 37.80 grams of oxalic acid (Merck, >99%) was added. The mixture was vigorously mixed using a magnetic stirrer and heated up to 80°C for 2 hours until the solution is transparent. After that, the solution prepared from 11 mL of ethylene glycol (Xilong, >99.8%) and 4.84 grams of Cu(NO3)·3H2O (Xilong, >99%) was dropped into the previous solution; then, the solution was added with distilled water to reach 100 mL totally, during stirring continuously all the time, and the solution with light blue color was obtained. After 2 hours under 80°C conditions, the solution was changed to a gel state and then reach the past state when the temperature was increased. The gel mixture was dried at 200°C within 2 hours and then calcined
Figure 2: Continued.
at 500°C for 2 hours in the airflow with a flow rate of 3 L·h⁻¹ with a heating rate of 10°C·min⁻¹ to obtain CuO-ZnO nanocomposite. This powder was ball ground in 12 hours, and the nanocomposite powder of product was obtained for antibacterial activity testing and other physicochemical characteristic analyses. In the synthesis of this work, by the sol-gel method, oxalic acid was used to form the medium complex compounds with Zn²⁺ and Cu²⁺, where ethylene glycol was used as a dispersing agent. Then, after being dried at 200°C to remove all free water as well as ethylene glycol, the mixture powder that consisted of metallic organic compounds will have a much lower calcination temperature (500°C) to form CuO-ZnO compared to other methods [35, 36].

To synthesize nanopowder ZnO as a control sample, the same process to the previous was also performed without the solution of Cu(NO₃)·3H₂O in ethylene glycol.

2.2 Preparation of Antibacterial Shoe Insole-Coated CuO-ZnO Nanocomposite. The antibacterial shoe insole-coated CuO-ZnO nanocomposite was prepared as follows: 2 grams of CuO-ZnO nanoparticles were dispersed in 50 mL of the solution of 2 wt.% of the cloth starching in the distilled water at 80°C and 2 hours. Nextly, the samples of shoe insoles with the size of 2 cm × 2 cm were dipped into this solution. The antibacterial shoe insoles were obtained after drying at 80°C in 24 hrs. The CuO-ZnO amount coated on the surface of shoe insoles was fixed at 0.35 wt.% (CuZn/S-1 sample).

To evaluate the durability of antibacterial materials on the surface, 02 samples washed under two different conditions are tested: the first sample washed and rubbed with a soap solution (the weight ratio of soap/water at 1/5) for 15 minutes, and then drying at 80°C in 24 hrs (CuZn/S-2 sample); another sample only soaked in the soap solution (not
rubbed) for 24 hours and then cleaning by the distilled water and drying at the same conditions (CuZn/S-3 sample). And, a sample which was not coated with CuO-ZnO nanoparticles was used as a control.

2.3. Characterization of Samples. Both nanopowders of pure ZnO and CuO-ZnO composite were investigated according to their structure using X-ray Diffraction (XRD) on a Bruker D2 Phaser diffractometer using CuKα radiation (λ = 0.154 nm) in 2θ = 10 – 80° with the scanning step of 0.02°. Nitrogen adsorption and desorption isotherms were measured on the Nova 2200e Instrument at −196°C. The morphology of samples was characterized by scanning electron microscopy (SEM) on the Hitachi S4800 instrument. The morphology, particle size, and crystal phases were also estimated by transmission electron microscopy analysis (TEM) on the JEOL JEM 1400 instrument. Samples were analyzed by X-ray photoelectron spectroscopy analysis (XPS) using a Kratos SUPRA XPS fitted with a monochromated Al kα X-ray source (1486.69 eV) (high tension: 15 kV, emission current 10 mA) and an electron flood gun charge neutralizer. Samples were affixed to stage using carbon tape to attach samples to a microscope slide to ensure full electrical isolation from the system. Samples entered the analysis chamber at a pressure below 1 × 10⁻⁸ Torr. Survey scans were recorded at a pass energy of 160 eV. High-resolution spectra were recorded using a pass energy of 40 eV using a hybrid lens mode and a slot aperture. The point of zero charge (PZC) of samples was determined by the salt addition method [37]. The UV-Vis diffuse reflectance spectroscopy (DRS) was used to examine

![Figure 3: SEM images of ZnO (a) and CuO-ZnO (b).](image)

![Figure 4: TEM images of ZnO (a) and CuO-ZnO (b).](image)
A sample piece was put in Petri plates in a UV stove. The growth of tested bacteria was considered as the minimum inhibitory concentration (MIC) [39].

For the shoe insole-coated CuO-ZnO nanocomposite, a sample piece was put in Petri plates in a UV stove (\(\lambda = 254 \text{ nm}\)) within 2 hours to kill all bacteria. A 50 \(\mu\)L of prepared bacteria solution was filled in a plate where the nutrient agar slant was previously prepared in the area of the sample. The sample was put into the prepared agar plate at the position where the sample surface was in contact with the surface of a nutrient agar plate. The plate was preserved at 37°C for 24 hours. The sample uncoated CuO-ZnO nanocomposite was used as a control. The antibacterial activity of samples was evaluated by the levels of bacteria colonies not detected on the surface samples.

3. Results and Discussion

3.1. Characteristics of Materials. As seen in Figure 1, the sharp diffraction peaks obtained from the ZnO sample at 2\(\theta\) = 31.8°, 34.4°, 36.3°, 47.5°, 56.6°, 62.9°, 66.4°, and 69.0° illustrated a good crystallinity structure and high purity [16, 40]. These peaks correspond to the lattice planes (100), (002), (101), (110), (103), (112), (201), and (200) indexed to the hexagonal wurtzite structure. For the CuO-ZnO sample, apart from the same peaks identified in the ZnO samples, four new diffraction peaks were observed at 35.5°, 38.7°, 48.7°, 53.5°, 58.3°, 61.5°, and 75.2° which are the characteristic peaks of CuO (JCPDS card No. 05-0661).

The average crystal size of CuO at 2\(\theta\) = 35.5° and ZnO at 2\(\theta\) = 36.3° was calculated according to the Scherrer equation [41]:

\[
d(nm) = \frac{K\lambda}{\beta \cos \theta},
\]

where \(K\), the Scherrer constant, is taken to be 0.94, \(\lambda\) is the wavelength of the X-ray, \(\beta\) is the line width at half maximum height of the peak in radians, and \(\theta\) is the position of the peak in radians. By Scherrer’s equation, the average crystallite size of ZnO in a pure ZnO sample is determined to be 19.1 nm compared to 27.0 nm for the ZnO-CuO sample. The average crystallite size of CuO in the ZnO-CuO sample is 25 nm. It can be explained due to the incorporation of CuO as a dopant compound on the surface of the ZnO matrix then leads to increasing of crystal size [42, 43]. This result is lower than other results [44–46] which were synthesized by the sol-gel method (50-100 nm). The material has a small and uniform particle size maybe because the calcined temperature of the medium complex compound which was obtained after drying is much lower than that of the sol-gel method; then, the agglomeration during the calcination process is limited. It was proved that materials which have smaller particle size also have better antibacterial properties [47, 48].

Shown in Figure 2 is the evidence of the formation of the CuO, ZnO, and ZnO/CuO nanostructures. The high-resolution XPS spectrum of Zn 2p for the pure ZnO and that of CuO was observed. Zn appeared to be in the form of purely Zn\(^{2+}\) (binding energy of 1022 eV in Figure 2(b)), which is further supported by the presence of the Zn2p1/2 and Zn2p3/2 peaks observed at 1045.1 and 1022 eV, respectively [49]. That means, the bonding energy difference between these two peaks is 23.1 eV, which is further supported by the presence of a single peak within the Zn LMM auger region centered at 988 eV (Figure 2(c)). Figures 2(d) and 2(e) showed that Cu appears to be in the form of purely Cu\(^{2+}\). There are two peaks at 933.95 and 953.7 eV that correspond to the Cu 2p3/2 and Cu 2p1/2, respectively [50]. Therefore, the bonding energy difference between these two peaks is 19.75 eV (Figure 2(d)). Besides, there are two satellite peaks centered around 944
Figure 6: UV-Vis spectra (a) and Tauc’s plot (b) of ZnO and CuO-ZnO samples.

Figure 7: The minimum inhibitory concentrations of pure ZnO (a) and CuO-ZnO composite (b) against E. coli (E), B. cereus (B), S. aureus (S), Salmonella (Sal), and P. aeruginosa (P).
and 962 eV, which present the bivalence oxidation state of Cu [51]. This is also supported by the single peak within Cu LMM centered around 943 eV (Figure 2(e)). The Cu LMM region, furthermore, is very tricky to analyze due to the presence of Zn LMM and Ti 2s photoelectron peaks in the near vicinity, though it can be determined with some certainty that neither Cu$^+$ nor Cu$^0$ appears to be present. In Figure 2(g), the O 1s XPS spectra of the CuO/ZnO composite in terms of binding energy are presented.

Figure 3(a) shows that ZnO had uniform spherical particles from 10 to 30 nm, which was smaller than the ZnO sample obtained from Nigussie et al.’s work [16]. For CuO-ZnO composite (Figure 3(b)), the nanoparticle size was in a range of 20–50 nm connected to form clusters. TEM images (Figure 4) also show that the size of CuO-ZnO nanoparticles is larger than that of ZnO. It is possible that CuO and ZnO crystals bind together to form large particles or cluster (also seen in the SEM figure). The average size of ZnO nanoparticles synthesized by the sol-gel method in this work is 20 nm, being equal to that of the ZnO sample synthesized by a microwave-assisted combustion method [52]. These results are also compatible with the calculation results base on XRD patterns using Scherrer’s equation.

The addition of CuO decreased the PZC of composite (Figure 5). ZnO material has PZC of 7.8, and this value will be decreased to 7.0 when CuO is added; this leads to the increasing of positive ions on CuO-ZnO material and then increasing also its antibacterial ability [53].

Figure 6 show that the bandgap of ZnO and CuO-ZnO is 3.2 eV and 1.7 eV, respectively. This result proved that the bandgap of composite will be reduced when CuO is doped into ZnO. It can be explained that the increasing of bandgap due to the combination transition enhanced from O$_2$(2p) to Zn$^{2+}$(3d$^{10}$–4s) and to Cu$^{2+}$(3d$^9$). The reducing of bandgap in composite material leads to enhancing the radical species such as \( \cdot \)O$^-$, H$^+$O$_2$ and HO $^-$ [54].

### Table 1: The comparison of minimum inhibitory concentrations of ZnO and Cu-ZnO samples against five bacteria.

| Concentrations of sample | E. coli | B. cereus | S. aureus | Salmonella | P. aeruginosa |
|--------------------------|---------|-----------|-----------|------------|--------------|
| N                        | +       | +         | +         | +          | +            |
| N/2                      | +       | +         | -         | +          | +            |
| N/4                      | +       | +         | -         | +          | +            |
| N/8                      | +       | +         | -         | +          | +            |
| N/16                     | +       | +         | -         | +          | +            |
| N/32                     | +       | +         | -         | +          | +            |
| N/64                     | -       | -         | -         | -          | -            |
| N/128                    | -       | -         | -         | -          | -            |

\( N = 20 \text{ mg mL}^{-1}; +: \text{antibacterial; -: no antibacterial.} \)

Figure 8: Antibacterial activity of shoe insole-coated CuO-ZnO nanocomposite against S. aureus.
Figure 9: Continued.
There are some previous publishes that show the generation of reactive oxidation species (ROS), which can destroy the secondary membranes, hinder the function of proteins, and destroy DNA [59, 60]. Or some other studies proved that photoactivated antibacterial nanoparticles have strong oxidation properties that can destroy the outer membranes of bacteria and cause bacterial death [61, 62]. When two or more oxides of antibacterial material era combined to make nanocomposite, they can produce a larger amount of ROS, which leads to enhancing the antibacterial property of composite materials.

As seen in Figure 8, shoe insole-coated CuO-ZnO nanocomposite (CuZn/S-1 sample) had high antimicrobial activity against S. aureus; there are no colonies that appeared on the surface of this sample. Besides, its high

![Figure 9: SEM images and EDS mappings of the shoe insole-coated CuO-ZnO nanocomposite: (a) the control sample (the fresh shoe insoles), (b) CuZn/S-1, (c) CuZn/S-2, and (d) CuZn/S-3.](image)
antibacterial activity can also be seen in the antibacterial width of about 3-5 mm on four edges of the shoe insoles. The antibacterial activity is reduced significantly when it is soaked and washed with soap combined with rubbing (CuZn/S-2 sample). This can be explained that the combination of washing and rubbing with soap caused CuO-ZnO attached to the surface of the CuZn/S-2 sample to be lost much than that of the initial sample (CuZn/S-1). But that is not reduced for samples soaked in the soap solution for 24 hours (CuZn/S-3 sample).

The experimental results show that, after washing 1 time with both soaking and rubbing and only soaking in the soap solution, the loss mass of the samples was reduced by about 3 and 1 wt.%, respectively, including CuO-ZnO nanocomposite and fabric glue. Therefore, the surface morphology of the samples is almost unchanged (seen in Figure 9). And the results showed that the distribution density of nanocomposite on the surface of the CuZn/S-3 sample (Figure 9(d)) is higher than that of the CuZn/S-2 (Figure 9(c)) sample. Besides, the EDS mapping image shows that CuO-ZnO is still distributed on the surface of the sample. These results proved that CuO-ZnO nanocomposite was implanted durably on the shoe insoles.

4. Conclusion

CuO-ZnO nanocomposite was successfully synthesized by the sol-gel method with the nanoparticle size in a range of 20–50 nm. It had antibacterial activity against E. coli, Salmonella, P. aeruginosa, B. cereus, and S. aureus. Depending on the bacteria, the value of the minimum inhibitory concentration against each bacterium is different, ranging from 0.313 to 20 mg/mL. CuO-ZnO nanocomposite had performed significantly higher antibacterial activity than pure ZnO nanoparticles. Furthermore, it coated on shoe insoles also with a mass percentage of 0.35 wt.% that had high antibacterial activity against S. aureus. These results proved that the obtained CuO-ZnO nanocomposite could be useful for the development of newer and more effective antibacterial agents for healthcare.

Data Availability

The data used to support the findings of this study are included within the article.

Conflicts of Interest

The authors declare that there is no conflict of interests regarding the publication of this paper.

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