Implementation of an anaesthesia quality improvement programme to reduce fibreoptic bronchoscope repair incidents

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Abstract

BACKGROUND

This study aimed at investigating the effectiveness of the implementation of a comprehensive quality improvement programme (QIP) for reducing the repair rate of fibreoptic bronchoscope (FOB).

METHODS

A three-stage improvement strategy was implemented between January 2013 and 2016 December. Stage One: Acquisition of information on violations of practice guidelines, repair rate, cost of repair and incidence of unavailability of FOB during anaesthesia induction of the previous year through auditing. Stage Two: Implementation of a quality improvement campaign (QIC) based on results of Stage One. Stage Three: Programme perpetuation through monitoring compliance with policy on FOB use by regular internal audits. The effectiveness was retrospectively analyzed on a yearly basis.

RESULTS

The annual repair rate, repair cost, and incidence of FOB unavailability before the QIP implementation were 1%, USD18,757, and 1.4% respectively. After QIC, the repair rate in 2013 dropped by 81% (from 1% in 2012 to 0.19% in 2013, p<0.05). The annual repair cost fell by 32% from USD18,758 (2012) to USD12,820 (2013). Besides, the incidence of FOB unavailability plummeted by 71% from 1.4% to 0.4% during the same period. The annual repair rates and incidence of FOB unavailability remained lower in subsequent three years than those before QIP implementation.

CONCLUSIONS

Implementation of a quality improvement programme was effective for reducing the rate and cost of FOB repair as well as unavailability rate, highlighting its beneficial impact on cost-effectiveness and patient safety in a tertiary referral center setting.
Background

Difficult airway is an emergency that can lead to life-threatening complications and medicolegal litigation (1). Intubation using a fibreoptic bronchoscope (FOB), which composed of thousands of densely packed flexible glass fibers, is a cornerstone technique for managing both predicted and unpredicted difficult airways (2-4). On the other hand, prolonged handling and inability to adhere to the standard practice guidelines, which are usually encountered in an emergency setting, may contribute to the damage of this delicate instrument. Furthermore, because of the wide discrepancy in diameter between the FOB and the tracheal tube, the tube may impinge on laryngeal structures on advancement (5), which may contribute to scope malfunction (6). Improper handling of FOB during transportation, disinfection, cleaning, and sterilization have also been reported to increase the risk of FOB damage (6-10). Because of the high costs of purchase, maintenance, and repair, some authors proposed to limit its use to the management of non-emergent difficult airway (11).

Not only does FOB damage cause intubation failure that compromises patient safety, but the costly repair of FOB also accounts for the largest proportion of cost per use (11, 12). The average repair cost had been reported to be up to 2,959.44 USD per damage incident (11) or 17,891 EUR per year (6). To address this issue, a number of studies have focused on the costs of fibreoptic tracheal intubation and the comparison of cost-effectiveness between the reusable FOB and single-use scopes without mentioning possible prevention strategies (6, 11-15). Although two previous studies reported that implementation of a personnel training programme may decrease the repair rates and costs of bronchoscopy in a pulmonary care setting (16, 17), the impact of a quality improvement programme (QIP) on the repair rates and costs of FOB remains undetermined in an anaesthesia service setting. Therefore, this study aimed at investigating the effectiveness of a three-stage QIP
through identifying violations of standard practice guidelines, implementation of a quality improvement campaign, and monitoring compliance with policy on FOB use.

Methods

Study equipment, design, and setting

Between January 2013 and December 2016, a retrospective analysis of a three-stage QIP on FOB utilization and repair was performed at a tertiary referral center (Kaohsiung Chang Gung Memorial Hospital). Stage One (i.e., January 2013) of the programme involved an internal audit for the identification of the violations of practice guidelines, repair rate and the cost thus generated as well as the incidence of FOB unavailability during anaesthesia induction in the previous 12 months (i.e., January – December 2012). Five FOBs (Pentax Fibrescope FI-RBS, Pentax Medical Company, Montvale, NJ, USA), which were purchased before 2010, were available for use at the institute during the study period when no new FOB or other airway-assisted instruments (e.g., videolaryngoscopes) were available. Based on the data acquired, the second stage (Stage Two) of the programme included a three-month quality improvement campaign (February 2013 – April 2013) with strategies designed to reduce the FOB repair rate and cost as well as assessment of the effectiveness of the programme. Stage Three of the QIP ensured successful continuation of the programme through regular internal audits every three months to monitor staff compliance and analyse FOB repair rate. Schematic presentation of the quality improvement programme is shown in Figure 1. The study was conducted in accordance with the Declaration of Helsinki and was approved by the Institutional Review Board (IRB) of Chang Gung Memorial Hospital (IRB No.:201800278B1). Informed written consent was waived because of the retrospective nature of the study.
Stage One: Auditing for violations of previous standard practice guidelines, unavailability rate, repair rate and cost

In view of the high cost of FOB repair in the year 2012, the compliance of the personnel of the Department of Anesthesiology with the established standard practice guidelines on FOB use at the institute was reviewed (Figure 2). A one-month internal auditing process including the identification of the violations of practice guidelines as well as unavailability rate, repair rate and cost during the previous 12 months (January – December 2012) was conducted by an anaesthesia quality improvement team with members comprising three senior anesthesiologists and six nurse anesthetists with over ten years of clinical anaesthesia experience. A standard checklist with items covering status of the patient (i.e., awake vs. non-awake), indications for fibreoptic intubation as well as the whole process of FOB use (i.e., transportation, intubation, disinfection) was adopted for the purpose of internal audit (Figure 2).

Stage Two: Quality improvement campaign

The campaign between February and April 2013 included: (1) An educational training programme focusing on proper FOB transportation and handling for all members of the Anesthesiology Department of the institute. An educational video was made to allow easy access. Residents who completed the training programme and showed reliable skills of FOB handling on manikins were allowed to perform fibreoptic intubation in patients under supervision; (2) To avoid dislodgement of FOB from the transport trolley and crashing of
FOB against surrounding objects during transportation, the holding part of the pole was reinforced and swinging of the scope was prevented by placing the distal part into a metallic protector. A ruler extending through the length of the bending portion was put on the pole to ensure complete extension of FOB on hanging without kinking inside the plastic bag (Figure 3A and 3B); (3) improvement of the disinfection process. For example, to prevent chemical damage of FOB from prolonged Cidex® sterilization that has been reported to be a significant contributor to scope damage (10), an alarm system with a timer set at 30 minutes was installed. In addition, a metal container of adequate length to allow FOB to extend to its full length without bending during immersion in enzyme cleaner or Cidex® was used (Figure 3C and 3D); (4) Development of a fibroscope damage checklist that had to be signed by responsible personnel at each stage of use (i.e., storage, transportation, disinfection) to help identify the source of damage (Figure 4). An internal audit was performed after the campaign to assess the rate of violation of the practice guideline.

Stage Three: Auditing for compliance and constant monitoring of outcomes

Starting from May 2013, internal audits were performed every three months to monitor the members’ adherence to institute's policy on FOB transportation, handling, and disinfection process by random audits using a standardised checklist (Figure 2). Repair rate and cost of FOB were recorded and analyzed.

Definitions and outcome measurement
According to the institute’s policy, the FOB was sent for repair if the instrument was deemed unsuitable for assisting intubation after clinical evaluation by anesthesiologists. The repair rate was defined as the number of repairs as a percentage of the total number of patients receiving fibreoptic tracheal intubations performed by anesthesiologists regardless of units at the institute. An incidence of FOB unavailability was defined as one in which anesthetic induction could not be proceeded because of unavailability of FOB. The primary outcome was the reduction in repair rate after implementation of the QIP, while the secondary outcome was the change in the incidence of FOB unavailability before and after initiation of the programme.

To assess the efficacy of QIP, the baseline data from January 1, 2012 to December 31, 2012 were used for comparison. Information about the total number of procedures performed, number of FOB repair, repair costs, and the incidence of FOB unavailability during anesthetic induction were collected. The results were retrospectively analyzed on a yearly basis.

**Statistical analysis**

The repair rate of bronchoscopy was reported to be 2.7% (16), of which about 12.7% to 69% of damage may be prevented (10, 16-18). Assuming a preventable rate of 70% among all incidences of scope repair, the incidence of unavoidable damage is 30%. With this in mind, the goal for the purpose of the present study was to keep an FOB repair rate close to 0.81% (i.e., 2.7 x 30%) which was the estimated rate of unavoidable FOB damage. This would require a sample size of 757 procedures in each group (80% power, two-sided test at 5% level). Data are expressed as mean ± SD or number (%). Determination of the significance of difference in repair rate and incidence of FOB unavailability during anesthetic induction between baseline and the periods after implementation of the QIP
Results

Stage One: Identification of violations of standard FOB practice guidelines

The one-month internal audit on deviations from standard FOB practice guidelines of the personnel demonstrated that the majority of procedures were performed by attending staff (77.8%), the most common indication for FOB use was anticipated difficult airway (57.3%), and the prevalent violation of standard practice guideline was intubation-related procedures (43.6%) (Table 1). There were 18 repair incidents during the baseline period (January – December 2012). The reasons for repair are bronchoscope bundles damage (77.8%), malfunction of lamps (11%), impaired angle control (5.6%), and worn external sheath (5.6%). The repair rate, repair cost, and incidence of FOB unavailability before the implementation of the QIP were 1%, USD18,757, and 1.4% respectively (Table 2).

Stage Two: Implementation of quality improvement campaign

During the three-month intervention period, the education programme for FOB transportation, handling, and disinfection process was provided to 121 members (anaesthetists, n = 23; residents, n = 6; anaesthesia nurse, n = 88; disinfection
technologists, n = 4). Following the campaign, internal audit showed that the rates of violation of practice guidance in the five aspects (Table 1) were all reduced to 0%.

**Stage Three: Outcomes of quality improvement programme**

The number of fibreoptic intubation, number of repairs, repair rate, repair costs, incidence of FOB unavailability before and after the implementation of the QIP are shown in Table 2. After completion of the quality improvement campaign, the repair rate in the year 2013 significantly dropped by 81% (from 1% in 2012 to 0.19% in 2013, $p < 0.05$). The annual repair cost fell from USD18,758 in 2012 to USD12,820, representing a 32% reduction. Besides, the incidence of FOB unavailability plummeted by 71% from 1.4% to 0.4% during the same period. The long-term outcomes of the QIP are shown in Table 2. During the follow-up period of 3 years, the repair rates and incidence of FOB unavailability remained lower than those before QIP implementation.

**Discussion**

Although fibrescope-assisted tracheal intubation is indispensable in the management of difficult airway in modern anaesthesia practice (2-4), there is a lack of literature addressing the impact of quality improvement programmes on FOB repair rate and cost in the anaesthesia service setting. The present study is the first to show that the repair rate and the associated cost as well as the incidence of unavailability could be significantly reduced through the implementation of a staged quality improvement programme including internal auditing to identify violations of practice guidelines, implementation of a multifaceted quality improvement campaign, and continuation of the programme through constant internal audits to ensure compliance of personnel with the institute’s guidelines. These novel findings highlighted the cost-effectiveness of the implementation
of a quality improvement programme on FOB use in the anaesthesia setting.

In the setting of pulmonary care, about 12.7% to 69% of all bronchoscope damage could be prevented (10, 16-18). By the implementation of an educational programme to improve bronchoscope handling, it has been reported that repair rate (i.e., 2.7% vs. 0.6%) and costs can be effectively reduced in bronchoscopy units (16). That study also found that all episodes of equipment damage occurred during the procedures (16). By contrast, instead of retrospectively tracing the causes of FOB damage, the present study examined the outcomes of a QIP which is a more proactive approach to identify the violations of practice guidelines that were kept to minimum through a quality improvement campaign and persistent quality maintenance through constant internal audits. The results of the current study revealed that, although the majority of violations were intubation-related (43.6%), violations could happen at all stages of scope usage including transportation, equipment check, and disinfection (Table 1).

The repair rate, which is defined as the percentage of repair incidence out of all the procedures performed, was reported to range from 0.7% (i.e., 47/6654) (17) to 2.7% (i.e., 57/2074) (16) in the bronchoscopy setting. It has also been reported to range from 1.8% (i.e., 1/55) to 5.6% (i.e., 1/18) in the operating theater setting (11, 12). The difference in repair rate between the two settings may be attributed to the nature of the procedures being performed (6). In the OR, the FOB was often used in patients with difficult airway. Multiple intubation attempt and prolonged handling may increase the risk of FOB damage, and the equipment may be mishandled in emergent critical airway management. Before the implementation of the QIP, the repair rate was 1% at our institute, which is lower than that reported in previous studies (i.e., from 1.8% to 5.6%) (11, 12). In contrast to the previous studies that included relatively small numbers of procedures (i.e., annual number of FOIs: 166 and 141, respectively), the current study investigated over 1500 intubations
per year. Besides, most fibreoptic intubations were performed by experienced staff anaesthetists (Table 1). These factors may contribute to the lower FOB repair rate compared to that in previous reports (11, 12). Despite the relatively low repair rate, the results of the current study demonstrated that further improvement could be achieved through a well-planned QIP.

Our audit report showed that the frequency of unanticipated difficult airway requiring FOB for management was up to 1.8% (Table 1), further highlighting the adverse impact of FOB unavailability on patient safety. Impaired FOB availability can also result in prolonged patient waiting time, reducing the efficacy of operating room utilization. Therefore, the improvement in FOB unavailability from 1.4% to 0.4% after QIP implementation in the present study may signify more effective use of operating room resources.

The present study is the first to demonstrate the long-term benefit of QIP in reducing repair rate as reflected in the persistent improvement up to three years after QIP implementation (Table 2). Besides, the drop of total repair cost by 32%, 100%, 55% and 57% after implementation of the QIP in the years 2013, 2014, 2015, and 2016, respectively, compared to that of 2012 further supports the cost-effectiveness of the programme. It is interesting that although the annual repair cost was reduced, the average cost per instance of repair was still higher in the following years (i.e., 2015 and 2016) than that before the implementation of the QIP (i.e., 2012) (Table 2). We suggested that because of the high procedure volume and repeated use of FOB, the scope of repair may begin with replacement of relatively minor components during the baseline period (i.e., 2012) to complete refurbishment in the following years, leading to the relatively high average cost per instance of repair in the following years.

In view of previous episodes of FOB damage from falling, crashing with surrounding objects, and kinking, the transport trolley in the operating room was re-designed to allow
firm grasp and complete extension of the scope which can be kept inside a metallic protector to avoid swinging during transportation. On the other hand, the risk of FOB damage during transportation remains high when the equipment is used outside the operation theater where the trolley is not available. The risk is further elevated by the relatively short response time of only five minutes according to the institute’s policy. In addition, the difficulty in airway management in the non-operating theater setting has been reported to be high because of the need for immediate response to unfamiliar patients who are usually hypoxic or hemodynamically unstable in an environment without adequate resuscitation equipment (19). Another study also discouraged the use of FOB in an emergency setting to minimize the risk of damage (11).

A fiberscope damage checklist to identify the source of damage at different stages of FOB use (Fig. 4) may help in minimizing damage through improving particular procedure at risk. Besides, awareness of pre-existing scope disorders could alert the operator to the risk of further damage to the instrument, thereby encouraging strict adherence to handling principle. As FOB is usually used for the management of unanticipated difficult airway in emergency conditions, keeping track of the performance status of FOB could minimize unexpected malfunction and enhance patient safety.

There are several limitations in the current study. First, the effect of availability of other airway instruments (e.g., videolaryngoscopes) on decreasing the number of fibreoptic intubations and reducing the repair costs was not evaluated. Second, the operator’s experience in difficult airway manipulation, which may affect the probability of scope mishandling, was not assessed. Third, the impact of FOB unavailability on the outcomes of airway management was not analyzed. Finally, the exact causes of scope damage in the year 2012 remain unclear during internal audit (Stage One). Nevertheless, the incidence of scope damage and cost of repair were significantly reduced through implementation of
a QIP to ensure personnel compliance with the practice guidelines.

Conclusions

In conclusion, the results of the present study showed that a staged quality improvement programme not only could offer long-term improvement in the cost-effectiveness of FOB use, but could also reduce the incidence of scope damage and improve the quality of patient care. Similar strategy for quality improvement may be adopted by other medical institutes. Nevertheless, further studies are required to evaluate the impact of such programmes on patient safety.

List Of Abbreviations

QIP quality improvement programme
FOB fibreoptic bronchoscope
QIC quality improvement campaign

Declarations

Ethics approval and consent to participate
The study was conducted in accordance with the Declaration of Helsinki and was approved by the Institutional Review Board (IRB) of Chang Gung Memorial Hospital (IRB No.:201800278B1).

Consent for publication
Not applicable

Availability of data and materials
Not applicable

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The authors declare that they have no competing interests

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Authors’ contribution statement

All authors read and approved the final manuscript.

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Acquisition of data: HF Lu, JC Chin

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Tables

Table 1. Results of one-month internal audit regarding indications for fibreoptic bronchoscope (FOB) utilisation, operator’s experience, and violations of standard operating procedure (n = 117)
| Items | N (%) |
|-------|-------|
| Intubation performed by residents | 26 (22.2) |

Indications for FOB application

- Anticipated difficult airway | 67 (57.3) |
- Confirm position of double lumen tube | 21 (17.9) |
- Unanticipated difficult airway | 2 (1.8) |
- Others (e.g., to avoid teeth injury) | 27 (23.1) |

Violations of standard practice guidelines

- Unnecessary transportation* | 11 (9.4) |
- Equipment check-related procedures | 39 (33.3) |
- Intubation-related procedures | 51 (43.6) |
- Transportation-related procedures | 42 (35.9) |
- Disinfection-related procedures | 19 (16.2) |

*Transportation of FOB to operating room without being used.

Table 2. Changes in parameters related to fibreoptic bronchoscope (FOB) use, repair, cost, and unavailability before and after implementation of quality improvement campaign (QIC)

| Variables | Pre-QIC (2012) | Year of QIC (2013) | Post-QIC Year 1 (2014) | Post-QIC (2015) |
|-----------|----------------|--------------------|------------------------|----------------|
| Number of FOB | 5 | 5 | 5 | ! |
| Number of FOI | 1800 | 1598 | 1662 | 15 |
| Number of repairs | 18 | 3 | 0 | : |
| Repair rate* | 1% | 0.19%‡ | 0‡ | 0.1! |
| Mean FOI per FOB | 360 | 320 | 332 | 3:* |
| Total repair costs (USD) | 18,758 | 12,820 | 0 | 8,4 |
| Drop in total repair costs compared with the baseline | - | 32% | 100% | 55 |
| Cost of repairs per procedure (USD) | 10.42 | 8.02 | 0 | 5. |
| Average cost per instance of repair (USD) | 1042 | 4273 | 0 | 28 |
| Frequency of FOB unavailability | 1.4% | 0.4%‡ | 0.3%‡ | 0.3 |

FOB: fibreoptic bronchoscope; FOI: fibreoptic intubation; USD: US dollars.

*Number of repairs/Total number of procedures performed in the same year x 100%
‡p < 0.05 compared with the Pre-QIC period

Figures

**Figure 1**

Schematic overview of a three-stage quality improvement programme for reducing fibreoptic bronchoscope (FOB) damage and cost of repair.
**General information**
- Operator (☐ Attending staff; ☐ Resident)
- Route of tracheal intubation (☐ Nasal; ☐ Oral)
- Status of patient (☐ Awake; ☐ Non-aware)
- Indications for fibreoptic intubation (☐ Dental problems; ☐ Cervical spine deformity; ☐ Limited oral opening; ☐ Oropharyngeal lesion; ☐ Confirmation of cuff position double lumen tracheal tube; ☐ Unanticipated difficult intubation; ☐ Airway management outside operating room)
- ☐ Fibreoptic bronchoscope (FOB) prepared but not used

| Check Item | □ Yes; □ No |
|------------|-------------|
| **Equipment check** | |
| Check function of FOB in storage room | |
| **Transportation to operating room** | |
| Transport on trolley | |
| Avoid crashing equipment against surrounding objects | |
| Ensure no kinking of distal bending portion inside plastic bag | |
| Check for dislodgement of FOB (or its parts) during transportation | |
| **Intubation process** | |
| Use KY Jelly for lubrication | |
| Use foot stool for avoiding excessive bending of proximal bending portion on intubation | |
| No excessive bending (i.e., <90 degree) of proximal bending portion on intubation | |
| No excessive traction on proximal bending portion on advancing endotracheal tube into the trachea | |
| No resistance on advancing endotracheal tube into or withdrawing FOB from the patient | |
| Apply enzyme cleaner to bending portion of FOB immediately after use | |
| Hang FOB on pole of trolley after use | |
| Check FOB for damage after use | |
| **Transportation back to storage** | |
| Transport on trolley | |
| Avoid crashing equipment against surrounding objects | |
| Ensure no kinking of distal bending portion inside plastic bag | |
| Check for dislodgement of FOB (or its parts) during transportation | |
| Recheck function of FOB | |
| **Disinfection** | |
| No bending of FOB on immersion in container with enzyme cleaner or Cidex® | |
| No prolonged soaking of FOS in enzyme cleaner or Cidex® | |

**Figure 2**
Schematic overview of a three-stage quality improvement programme for reducing fibreoptic bronchoscope (FOB) damage and cost of repair.
Modification of transport trolley and disinfection container designs for protection of fibreoptic bronchoscope (FOB). (A) Transport trolley before modification with high risk of scope damage during transportation; (B) Refined trolley design with installation of a scope holder and metallic protector for prevention of dislodgement of FOB from the pole and crashing of FOS against surrounding objects during transportation, respectively. A ruler extending through the length of the bending portion to ensure complete extension of FOB on hanging without kinking inside the plastic bag; (C) Bending during immersion in enzyme cleaner or Cidex® in a container before improvement; (D) Use of metal container of adequate length to allow FOB to extend to its full length without bending during immersion in the cleaning process as part of the quality improvement programme.
Figure 4

Fibreoptic bronchoscope (FOB) damage checklist for identifying source and degree of damage after each use.