Combined influences of iron-oxides and micropores on reddish coloration of alkali feldspars in granitic rocks

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Abstract

The international color parameters (L*, a*, and b*) of four granite alkali feldspars, determined by a new method using a scanner and personal computer system show a successive variation of reddish colors. Small reddish particles and whitish micropores were observed using a binocular microscope. Raman spectroscopy showed that the common reddish particles are hematite in all four feldspar samples, and showed maghemite in the G175 feldspar. Distributions of Fe-oxide particles and micropores were assessed by electron microprobe mapping, and their area percentages in the feldspars were obtained using image processing. The results suggest that the size distribution and number density of both hematite and micropores control the reddish color variation in the alkali feldspars, with some additional influencing factors such as the presence of maghemite.

Key words: Alkali feldspar, reddening, granite, color measurement, EMPA, Raman spectroscopy, hematite, maghemite, micropore

Introduction

The occurrence of pink-red (hereafter, reddish) alkali feldspars to the naked eye is very common in granitic rocks (Smith, 1974; Smith and Brown, 1988; Putnis et al., 2007; Deer et al., 2001), and many of them have been used as ornament stones (e.g., Sekigahara Stone Company, 1998; Demarco et al., 2013). The cause of feldspar reddening in granitic rocks has been attributed to the presence of hematite as Fe-bearing reddish particles (Boone, 1969; Hofmeister and Rossman, 1983; Nakashima et al., 1992; Deer et al., 2001; Putnis et al. 2007; Engvik et al., 2008; Plümper and Putnis, 2009). These reddish colors have been well known to be products of hydrothermal reactions in feldspars through these studies. The geological significance of such feldspar reddening as hydrothermal events in the crust has been increasingly shown (Putnis et al., 2007; Engvik et al., 2008; Plümper and Putnis, 2009).

To date, the presence of hematite in reddish feldspars has been confirmed indirectly from geological and geochemical evidence (Boone, 1969) and directly by observations using a transmission electron microscope (TEM) (Nakashima et al., 1989; Engvik et al., 2008; Plümper and Putnis, 2009). However, color measurements have not been performed in these studies, and the factors controlling the reddish color variations have not been examined except for Nakashima et al. (1989). Nakashima et al. (1992) examined reddish color variations using granite blocks with a focus on color measurements, and elucidated that the granite reddish color variation is controlled by the contents mainly of hematite and subordinately of goethite and other Fe-bearing minerals. The color parameters of natural granite blocks in Nakashima et al. (1992) were obtained from wide areas of 8 mm in diameter. After the study, any color variation
has not been investigated for reddish feldspars.

In this context, we have employed a new approach to elucidate the reason of color variations of reddish alkali feldspars in granites. Color measurements in this study were made for each micron-scale area only in alkali feldspars much more finely than Nakashima et al. (1992). Other investigations to elucidate the reason of their reddish color variations were performed using a petrographic microscope, a binocular microscope, an electron microprobe analyzer (EMPA), a field emission-scanning electron microscope (FE-SEM) and a Raman spectrometer. This paper describes such data obtained by these methods, which should provide new insights for understanding reddish color variations in granitic alkali feldspars.

**Samples of reddening alkali feldspars**

Alkali feldspars in various granitic rocks show a spectrum of reddish colors to the naked eye (visually) ranging from pale-pink to deep red (Hofmeister and Rossman, 1983; Smith and Brown, 1988; Sekigahara Stone Company, 1998; DeMarco et al., 2013; Gaeta et al., 2013). Such visually reddish colors are very closely related to some other color tints such as brown or orange. Brown and orange colors are relatively more intensive in yellowish tints ($b^*$ values as introduced later) than pink to red colors (see, No. 31–36 in Table 1 of Nakano et al. (2012)). Thus, the term "reddish" in this paper means that its visual colors are more or less affected by brown or orange colors.

Eight "fresh" granite samples containing visually reddish alkali feldspars with different tints were selected from many granite stones on the basis of obtained color parameters (Sekigahara Stone Company, 1998) in a preliminary study (see, Figure 19 of Nakano et al., 2012). The term "fresh" in this paper means that the granites are apparently free of weathering. It was finally shown in the study (Nakano et al., 2012) that the three samples (G81, G101 and G175) show a successive color variation consistently with that of synthetic mixtures of hematite and alumina by Nakashima et al. (1992), which is used as the standard or reference color variation (calibration line) in this study. These three samples were also used in this study. In addition, the Man-nari granite from Okayama Prefecture, southwest Japan, which is famous for containing pink alkali feldspar in Japan and was preliminarily examined by Yoshida et al. (2010), was added in this study, because its visually reddish colors are apparently very fresh to the naked eye, and appear not to have undergone weathering alteration (Fig. 1). For comparison, moreover, a whitish feldspar in the G125 granite (Sekigahara Stone Company, 1998) was subjected to color measurements (Fig. 1).

**Color parameters**

Among several international color spaces, the $L^*$-$a^*$-$b^*$ color space (Hunt, 1980) is employed in this study, which has been commonly used in recent color measurements of geological materials (Nagano and Nakashima, 1989; Nakashima et al., 1992; Manaka et al., 2012). $L^*$ (brightness) varies from 0 (white) to 100 (black). The increase of $a^*$ values from an origin ($a^* = 0$) means the increase of red tint, and their decrease means the increase of green tint. The increase of $b^*$ values from an origin ($b^* = 0$) means the increase of yellow tint, and their decrease means the increase of blue tint. The color parameters of $a^*$ and $b^*$ obtained from the alkali feldspars are plotted in Figure 2. In Figure 2, the color parameters of the white G125 feldspar measured for comparison is also plotted.

Nakano et al. (2012) compared international color parameters, $a^*$ (reddish-green) and $b^*$ (yellow-blue), of the aforementioned selected eight reddish alkali feldspars. And, using the G48 alkali feldspar showing a larger color variation among them, its color data obtained by the following four different methods were compared: (1) by a personal computer (PC) and a personal scanner (SC) (hereafter, PC&SC method) (Nakano et al., 2012), (2) by a portable CCD spectrometer (Nakano and Makino, 2010; Kohno et al., 2011), (3) by a micro spectrometer of Carl Zeiss MPM, (4) by a chromameter of Konica-Minolta CR-100 that was used to calibrate color parameters obtained by the PC&SC method. The color data obtained by the four methods were principally consistent each other: namely, their slopes (hereafter, S) of fitting lines for $a^*$ and $b^*$ plots

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**Fig. 1** (→). (a) Colors of four reddish alkali feldspars in the studied granite chips. Rectangles indicate the areas selected for color measurement, and $1.5 \times 1.5$ mm squares show areas of EMPA mapping analyses shown in Fig. 3. Scale bars are 1 cm. (b) Images obtained by a scanner for the areas that include the rectangular sections shown in (a). Rectangles show the same areas as in (a) and their areas are $1.0 \times 0.5$ mm except for the slightly larger Man-nari area. One pixel measures $0.125 \times 0.125$ mm except for the Man-nari sample. The granite names (G101, USA; G175, USA; G81, Spain) are according to the stone names from the Sekigahara Stone Company (1998).
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are not so deviated irrelevantly to the differences of light sources and measuring methods as shown in Table 1, although some differences are recognized between their intersections to the b* axis (hereafter, I). Thus, the PC&SC method was employed in this study as described below.

### Analytical methods

#### 1. Color measurements

The PC&SC method has advantages of easy, rapid and detailed color measurements area by area within a feldspar grain. In this study, this method was employed from these advantages on the basis of Nakano et al. (2012) mentioned above. In the present color measurements, a SC of Epson PA-850 was used. Color image scans by the SC were made for polished surfaces of the granite samples under the condition of 200 dpi that corresponds to one pixel size of 0.125 mm × 0.125 mm. The 200 dpi scan was employed for using the SC, after comparing color parameters of the G175 alkali feldspar obtained by different resolving powers or dpi values (Table 2). Color images obtained by the SC were processed by a Mac computer (Mac OS 10.3.9) using a software, Adobe Photoshop Elements (Ver.3). Color measurements for the SC color images were made for each pixel using a software of Mac Digital Color Meter. This software provides L*, a* and b* parameters directly on a Mac PC.

#### 2. Electron microprobe analyses and Raman spectroscopy

An electron microprobe analyzer (EMPA), JXA-8800M type of JEOL at Shiga University, was used for determining chemical compositions of alkali feldspars and for mapping analyses of them. Analyses by a 50 μm beam in diameter were made to obtain local bulk compositions (analysis numbers = 200 for each area of each sample), whose averages have been well accepted as approximately showing bulk compositions (e.g., Lee and Parsons, 1997; Nakano et al., 2005, 2014). A focused beam was applied for mapping analyses. All EMPA analyses were done under the condition of 15 kV. A probe current was set as 20 nA for quantitative analyses, and as 50 nA for mapping analyses. These analytical methods are principally the same as the cases of Nakano et al. (2002, 2005, 2014), except for the difference of pixel numbers in mapping. EMPA mapping was made...
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Received Fe-distribution maps (Fe-maps) and back-scattered electron images (BSIs) were subjected to image processing with a JEOL software (SP VIEW) to estimate quantities or proportions of Fe-dots and micropores. Micropores were also observed by a FE-SEM, JSM-7600F, at Shinshu University. A software (Image J, NIH) was used to estimate sizes and number densities of Fe-bearing particles and micropores on secondary electron images (SEIs) and BSIs.

Raman spectra were acquired with a micro Raman spectrometer (JASCO NRS-3100) at Shinshu University to identify small reddish Fe-bearing particles in the feldspars. A 532 nm beam with a diameter of ca. 2 μm was selected as the exciting source with a resolution of 3.5 cm⁻¹. Raman scattering light was acquired with 5 seconds with 5 accumulations per spectrum segment, using the Spectro Manager software of JASCO.

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Characterization of the feldspar color variation

Figure 1b shows color variations, pixel by pixel, on PC images for the G125 white alkali feldspar and four reddish alkali feldspars, which were transferred from color images scanned for the chip surfaces shown in Figure 1a. Individual areas for color measurements are shown by rectangles in Figure 1. Areas subjected to measurements were selected as representative or typical ones in the individual feldspars by visual observations of colors. Reddish colors are variable pixel by pixel and locally in individual alkali feldspars (Fig. 1).

Figure 2 and Table 3 show the reddish color variation through the four reddish alkali feldspars respectively. Figure 2 shows plots of a* and b* values of individual pixels in the four alkali feldspars with those in the G125 white feldspar. Individual fitting lines for the four samples show very different Ss and Is each other, which is a

| Table 1. Comparison of color data obtained by different methods for the G48 granite alkali feldspar (Nakano et al., 2012). |
|---|
| Obtained data | Slope | Intersection |
| (a) Method (1)* data by PC&SC | 0.640 | 13.47 |
| (b) Method (1)* data calibrated** | 0.642 | 7.11 |
| (c) Method (2)* data by fluorescent light | 0.700 | 8.24 |
| (d) Method (2)* data by incandescent light | 0.830 | 2.68 |
| (e) Method (3)* data by a micro-spectrometer | 0.741 | 9.31 |

* Methods (1), (2) and (3) are interpreted in the text.
** Corresponding light source is D65. The detail is in Nakano et al. (2012).

| Table 2. Values of L*, a* and b* due to the difference of resolving power for the G175 alkali feldspar. |
|---|
| resolving power (dpi) | size of pixel (mm) | number of measurement | L* (average) | a* (average) | b* (average) |
| 200 | 0.125 | 8 | 57.6 | 8.7 | 14.0 |
| 300 | 0.08 | 12 | 58.8 | 8.0 | 13.8 |
| 400 | 0.06 | 16 | 57.6 | 8.7 | 13.6 |
| 600 | 0.04 | 23 | 57.6 | 8.2 | 14.3 |

| Table 3. Values of L*, a* and b* of the alkali feldspars obtained under the settled conditions. |
|---|
| sample | no. (pixel*) | L* | a* (average) | b* (average) |
| G101 | 32 | 80.9 | 2.1 | 13.2 |
| Man-nari | 40 | 80.8 | 9.3 | 16.7 |
| G175 | 32 | 61.4 | 11.1 | 18.2 |
| G81-a | 39 | 45.2 | 12.5 | 22.1 |
| G81-b | 32 | 36.4 | 16.5 | 25.4 |

*: pixel size = 125 μm²
problem out of this study. In this study, a fitting line obtained through the four samples showing a successive variation of visually reddish colors is treated according to the preliminary study of Nakano et al. (2012) on the basis of the study of Nakashima et al. (1992). A straight line of \( S = 0.8417 \) is fitted for all the plots. The obtained \( S \) is approximately the same as that of reddish granite blocks obtained by Nakashima et al. (1992). Individual plots are much deviated from this line. This unevenness is quite different from the plots in Nakashima et al. (1992). This difference is derived from the difference between their measured areas. In Figure 2, the fitting straight line does not pass through the origin, which was already recognized irrelevantly from the difference of color measurement apparatus or methods in Nakano et al. (2012). Its \( I \) value of ca.10.5 in Figure 2 means some addition of yellow tint to the reddish colors.

Fe-bearing reddish particles

1. Fe-content in feldspars

Local bulk compositions of the same areas as those of color measurements were obtained by the method described already. Each average composition of the alkali feldspars is conveniently recognized as each bulk composition, which has been well accepted (e.g., Lee and Parsons, 1997; Nakano et al., 2005, 2014) (Table 4). In Table 4, minimum and maximum \( \text{Fe}_2\text{O}_3 \) contents are shown for each examined area of the four alkali feldspars, in addition to bulk (average) \( \text{Fe}_2\text{O}_3 \) contents. The chemical state of iron is generally represented as \( \text{Fe}^{3+} \) in hydrothermally reacted feldspars such as clouded and turbid ones (Deer et al. 2001; Nakano et al., 2005, 2014, etc.) so that Fe contents are represented as \( \text{Fe}_2\text{O}_3 \) in this paper.

Contents of \( \text{Fe}_2\text{O}_3 \) in feldspars are generally less than 0.3 wt\%, and many of them are less than 0.1 wt\% in \( \text{Fe}_2\text{O}_3 \) (Deer et al., 2001; Nakano et al., 2005). Their average contents in Table 4 are consistent with this, except for the high content of the deeply reddish G81-b alkali feldspar. Local bulk analyses more concretely elucidate variations of \( \text{Fe}_2\text{O}_3 \) contents within the individual alkali feldspars as shown in Table 5, which principally correspond to the local (pixel by pixel) color variations shown in Figure 1. Most of \( \text{Fe}_2\text{O}_3 \) contents in the individual local bulk compositions are lower than 0.1 wt\% through the feldspars, except for the deeply reddish G81-b.

The variation of average \( \text{Fe}_2\text{O}_3 \) contents through the four alkali feldspars in Table 4 are not consistent with the color variation in Figures 1 and 2 and Table 3: \( \text{Fe}_2\text{O}_3 \) contents of the three feldspars except for the G81 feldspar are nearly the same in spite of their color differences. This inconsistency is also recognized in Table 5. It should be noted, however, that their \( \text{Fe}_2\text{O}_3 \) contents are not related to the grain size distributions and number densities of Fe-bearing particles, which more or less affect feldspar reddish colors.

2. Fe-distributions

EMPA mapping was made for the same areas as those for color measurements (Fig. 3). Iron-distributions in

| Number of analyses | \( \text{SiO}_2 \) | \( \text{Al}_2\text{O}_3 \) | \( \text{Fe}_2\text{O}_3 \) | \( \text{GaO} \) | \( \text{Na}_2\text{O} \) | \( \text{K}_2\text{O} \) | \( \text{BaO} \) | Total | \( \text{Or}_{\text{Ab-An}} \) composition | \( \text{Fe}_2\text{O}_3 \) (wt\%) |
|-------------------|-----------------|-----------------|-----------------|------------|--------------|--------------|--------------|------|------------------------------|---------------------|
| G101              | 200             | 65.44           | 18.41           | 0.07       | 0.20         | 3.21         | 12.84        | 0.17 | 100.34                       | 0.07                | 0.00               | 1.56               |
| Man-nari          | 200             | 63.95           | 18.19           | 0.09       | 0.14         | 3.60         | 11.78        | 0.79 | 98.53                        | 0.09                | 0.00               | 1.06               |
| G175              | 200             | 64.99           | 18.41           | 0.06       | 0.13         | 2.40         | 14.11        | 0.44 | 100.54                       | 0.06                | 0.00               | 1.30               |
| G81-a             | 200             | 65.71           | 18.44           | 0.08       | 0.11         | 3.92         | 11.92        | 0.09 | 100.26                       | 0.08                | 0.00               | 0.82               |
| G81-b             | 200             | 64.71           | 18.22           | 0.45       | 0.12         | 3.10         | 13.05        | 0.08 | 99.73                        | 0.45                | 0.01               | 3.22               |

Table 4. Local bulk compositions of the alkali feldspars. Analyzed elements are Si, Al, Na, K, Ca, Ba and Fe, which are major and minor elements constituting alkali feldspars. Each total wt\% of obtained compositions is within the error of \( \pm 2\% \) and each sum value of atomic proportions calculated on the basis of O=8 is within \( \pm 1\% \). The stoichiometry of the feldspar composition is nearly complete.

Table 5. Distribution modes of \( \text{Fe}_2\text{O}_3 \) content in EMPA local bulk compositions.

| Distribution modes of \( \text{Fe}_2\text{O}_3 \) content | (a) 0.3 wt\% | (b) 0.3-0.1 wt\% | (c) 0.1-0.05 wt\% | (d) 0.05-0.03 wt\% | (e) 0.03 wt\% |
|---------------------------------------------------------|-------------|-----------------|-----------------|-----------------|-------------|
| G101                                                     | 0.0         | 5.5             | 47.0            | 25.0            | 22.5        |
| Man-nari                                                | 3.5         | 7.5             | 38.5            | 23.5            | 27.0        |
| G175                                                    | 1.0         | 8.5             | 33.0            | 22.5            | 35.0        |
| G81-a                                                   | 2.5         | 9.5             | 33.0            | 19.0            | 36.0        |
| G81-b                                                   | 36.0 (%)    | 47.5            | 14.0            | 2.0             | 0.5         |

Numbers of EMPA local bulk analyses = 200 for each feldspar
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These areas are shown in Figure 3b, in which small Fe-enriched part appear dominantly as dots (Fe-dots). One pixel in the maps of Figure 3 corresponds approximately to a square with one side of 5.2 μm. Fe-dots are heterogeneously distributed in the alkali feldspar in Figure 3-b. The size of iron-bearing particles, probably iron-oxide particles, is much variable from nm-size to μm-size in individual feldspars. The employed step of ca. 5μm with a focused beam (around or somewhat below 1 μm in diameter) in the EMPA mapping did not detected...
such particles in the gap areas between the steps. And, the Fe-dots are not necessarily of individual single grains, and may be aggregates of nm-size iron-oxide particles.

Fe-dots in Figure 3b are probably correspond to pixels of Fe₂O₃ higher than 0.1 wt% of the dominant matrix or background areas, apart from the problem of existing states of Fe₂O₃. The successive variation of Fe-dot quantities through the four maps is not clear in Fig. 3b. This is due to the deviated situation of the Fe-distributions of the Man-nari alkali feldspar, which disturbs the trends of visual colors through the four feldspars shown in Figure 1.

The area proportions of Fe-dots on individual maps were estimated by image processing using the JEOL software as shown in Table 6, whose procedure is described in its caption. Such semi-quantitative data are shown in the column (a) of Table 6. The NIH image processing was practically hard to apply to Fe-bearing particles differently from the case of micropores mentioned later, because large areas for statistical stability, which are needed owing to their actual low number densities, result in the low-precision for the area proportions of Fe-dots.

3. Microscopic observations

The alkali feldspars were observed under a binocular microscope (Fig. 4). Figure 4 individually displays representative close-up textures of the four reddish feldspars. Deeply reddish particles are vaguely seen in Figure 4, which is due to reddish colors of surrounding matrix (background) part. Such microscopic reddish particles correspond to Fe-dots in Figure 3b, and they are present in the areas of higher Fe₂O₃ contents probably above 0.1 wt% (Table 5). The matrix areas in Figure 4 are approximately the background part in Figure 3b, which corresponds to the areas of lower Fe₂O₃ contents probably below 0.1 wt% (Table 5). Figure 4 suggests with Figure 1b that the reddish colors of the matrix part are due to the presence of much finer reddish particles, which are probably the same as the microscopic reddish particles.

4. Raman spectroscopy

Raman spectra obtained for selected small reddish particles or Fe-dots such as shown in Figures 3 and 4 respectively in the polished surfaces are shown in Figure 5. The peak intensities in Figure 5 are independent of the depths of the reddish colors or the values of a* and b* in Figure 2 and Table 3. Raman peak intensities are affected by several factors that may be derived from Raman scattering mechanism of small measured particles by a small beam size of ca. 2 μm. Apart from such problem, all the spectra show the common presence of Fe-oxides as hematite (αFe₂O₃) in the four feldspars, and the partial presence of maghemite (γFe₂O₃) with hematite only in the G175 alkali feldspar.

Micropores

The genesis of micropores causing cloudiness and turbidity in feldspars is derived from the volume difference of cryptoperthite-constituting high-temperature feldspar phases and microperthite-constituting low-temperature feldspar phases (Parsons, 1978; Parsons and Brown, 1984; Smith and Brown, 1988; Worden et al., 1990; Guthrie and Veblen, 1991; Brown and Parsons, 1994; Deer et al., 2001; Hashimoto et al., 2005; Parsons and Lee, 2009; Parsons et al., 2013; etc.). Abundant micropores with microperthites are evidence of dissolution-reprecipitation reactions during the water-mediated perthite coarsening from cryptoperthites to microperthites (Putnis, 2002, 2009; Putnis and Putnis, 2007; Niedermeier et al., 2009; Norberg et al., 2011, 2013).

The present alkali feldspars commonly showing microperthitic textures are clouded to the naked eye (Fig. 1) and turbid under a microscope, which are indicative of hydrothermal perthite coarsening mentioned above. The white cloudiness of feldspars is due to the scatter-
Fig. 4. Photomicrographs of the four reddish alkali feldspars under a binocular microscope. The photographs were taken to include both reddish particles and micropores in each sample so that the individual areas are independent of the areas shown in Figures 1 and 3. The observed reddish particles and micropores are much larger and less abundant than those in the matrix.

Fig. 5. Raman spectra of the four alkali feldspars. Analyzed particles were a range of sizes, so the different sizes of the four hematite peaks are not meaningful. a.u. = arbitrary unit.
Fig. 6. (a, c, d) Secondary electron images and (b) BSI showing the size and distribution of nm-size micropores in the four alkali feldspars. Black dots are micropores, bright areas are Or-rich host feldspars, and grey areas are Ab-rich guest feldspars, as exemplified in (b-2) and (c-2).
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The effect derived from the presence of many micropores of submicron size, which are produced by hydrothermal reaction (Ferry, 1985; Worden et al., 1990; Walker et al., 1995). Walker et al. (1995) already reported detailed characters of such micropores in alkali feldspars from granitic rocks. They defined micropores as having a general size smaller than 1 μm in width, although slightly larger micropores are more or less associated. Most of them are around 0.5 μm, and the porosities are in the range from 0.40 to 2.87 except for that of 4.60 (Walker et al., 1995).

Micropores are recognized as fine whitish spots under a binocular microscope as shown in Figure 4, although they are vaguely recognized due to intense reddish colors of the surrounding matrix. On the other hand, micropores are recognized as black non-scattering areas (or dots) on BSIs and SEIs (Figs. 3a, 6). Semi-quantitative estimation of area proportions of micropores on the BSIs, which were obtained by image processing using the JEOL software, are shown in the row (b) of Table 6. In Figure 3a showing microperthitic textures, however, their presence is not well recognized due to the small-size display of the four originally large-scale or low-magnification images. This difficulty is actually solved in high-magnification images as shown in Figure 6.

High-magnification FE-SEM observations distinguish micropores at least around 100 nm in size (diameter) as shown in Figure 6. The size distribution and number density of micropores of nm-size in the alkali feldspars were obtained by image processing using the software (Image J, NIH) for the FE-SEM images (magnification = 1000 or 2000 depending on their sizes and distributions) (Fig. 7). Figure 7 clearly shows the size distribution and number density of micropores of nm-size in the four alkali feldspars respectively, which is consistent with the results of Walker et al (1995).

As understood in Figures 6 and 7, the size distribution and number density of micropores are different each other between the four alkali feldspars, as well as those of Fe-bearing particles described already. Micropores are mostly in the diameter range between 400–800 nm with relatively moderate number densities around 1/100 μm² in the G101 alkali feldspar, between 200–400 nm with relatively much larger number densities around 10/100 μm² in the Man-nari alkali feldspar, between 500–800 nm with relatively much smaller number densities around 0.3/100 μm² in the G175 alkali feldspar, and between 400–800 nm with relatively moderate number densities around 1.5/100 μm² in the G81 alkali feldspar. It is contrastingly noted in Figure 7 that micropores are relatively small and abundant in the Man-nari feldspar, and are relatively large and scarce in the G175
feldspar.

**Discussion**

Two individual sets of a* and b* values for areas of 8 mm in diameter of pink and red granite blocks (Nakashima et al., 1992) are rather evenly plotted with small deviations in the lower and narrower range than the present data in Figure 2. The color data of the granite blocks are different from those of the present alkali feldspars. The large unevenness and wide distributions of the present color data through the four samples are a result of color measurements for much finer areas of 0.125 mm×0.125 mm solely in the alkali feldspar grains.

The S obtained in this study is approximately consistent with those of not only the fitting line for the color variation of reddish granite blocks, but also that of hematite-alumina mixture powders as shown in Figure 2 (Nakashima et al., 1992). In fact, the Raman spectra (Fig. 5) show the common presence of hematite in the alkali feldspars. The Raman spectrum of the G175 alkali feldspar shows the partial presence of maghemite with hematite. Such partial presence of maghemite is natural due to plausible transformation reactions between hematite and maghemite (e.g., Deer et al., 1952; Machala et al., 2011). The color of maghemite particles is brown (e.g., Deer et al., 1952; Machala et al., 2011). The tints of reddish colors owing to hematite particles are variable depending on their size, especially of nm–μm. Their reddish colors in individual areas or pixels are also affected by their distributions. To say in summary, the reddish color variations in the alkali feldspars principally depend on the size distribution and number density mainly of hematite (Figs. 6, 7), apart from the partial presence of maghemite. The inconsistency between the present color variation in Figures 1 and 2 and the Fe2O3 contents in Table 4 is reasonably interpreted by this important factor.

On the other hand, micropores are the cause of visual whiteness (whitish cloudiness) by light scattering as already mentioned. Many micropores of submicron size (nm-size) are heterogeneously distributed in the individual alkali feldspars (Figs. 6, 7). Therefore, it is deduced that the present feldspar reddish colors are thinned by whitish colors due to the presence of micropores. The degrees of such thinning depend on the size distribution and number density of micropores. This is another factor or influence on the inconsistency between the color variation and Fe2O3 contents in the four feldspars. After all, it is concluded that the color variation trend in Figure 2 results principally from variable combinations of the above two factors controlling reddish and whitish colors. Thus, the peculiarity of the Man-nari alkali feldspar as already described is interpreted to be a result of its intense whitish color due to abundant micropores overcoming its reddish colors due to abundant Fe-bearing particles. Semi-quantitative estimation in the column (c) of Table 6 supports this interpretation, showing that the areal proportions of Fe-dots to micropores increase consistently with the present color variation.

The fitting line for the present color variation on the a*-b* diagram does not pass the origin (a* = 0 and b* = 0) (Fig. 2), as well as the color variation of hydrothermally altered reddish granites (alkali feldspars) (Nakashima et al., 1992). The present I value ( = 10.5) is raw without calibration, but there remains some plus value ( = 4.2) in it even after a calibration by the subtraction of the (b) value ( = 7.11) from the (a) value ( = 13.47) in Table 1. The corresponding value of Nakashima et al. (1992) is approximately 7. Both the plus b* values mean some addition of yellowish tint to the simple hematite-controlling color variation trend of powder samples (Nakashima et al., 1992). This deviation or shift is common independently of the difference of color measurement methods.

This cause is not clear at present in the four examined alkali feldspars. Nagano and Nakashima (1989) and Nakashima et al. (1992) referred the above shift to the presence of goethite (αFeOOH) and/or the presence of ferrihydrite. In addition, the presence of maghemite (γFe2O3) newly found in this study is another contributor to it. Genetic relations and transformation processes between modifications of Fe2O3 and FeOOH are complicated and problematic (e.g., Majzlan et al., 2003; Machala et al., 2011). Further geochemical investigations of Fe behaviors in relation to feldspar reddening are needed to solve this problem.

At last, we mention the significance of the genetic processes of micropores and Fe-oxides. Micropores in the turbid microperthites of the four samples are considered to have been produced at the hydrothermal stage forming microperthites from the recent studies as already mentioned (Parsons, 1978; Worden et al., 1990; Walker et al., 1995; Hashimoto et al., 2005; Nakano et al., 2001; Parsons et al., 2013; Putnis, 2002). The origin of fluids or solutions of variable characters at the hydrothermal stage is either deuteritic (intra-crystalline or local) or hydrothermal (metasomatic or large-scale). This problem individually needs further detailed studies by different standpoints. The hematite formation is also recognized to be secondary at the above hydrothermal stage from the above textural evidence and recent de-
tained studies as already mentioned (Putnis et al. 2007; Engvik et al., 2008; Plümper and Putnis, 2009), although several origins were proposed (Deer et al., 1952; Smith, 1974; Hofmeister and Rossman, 1983; Rawat et al., 1996). The formation of such secondary hematite has been recently supposed to be products of metasomatic iron-bearing fluid-feldspar interaction in larger scales up to a crustal one (Putnis et al. 2007; Engvik et al., 2008; Plümper and Putnis, 2009; Mondal et al., 2017). The genetic process of the Fe-oxides in the four examined samples also needs individual future studies from geological or petrological viewpoints. Apart from these problems, however, this study should provide new basic insights and information to future studies of alkali feldspar reddening in granitic rocks.

Concluding remarks

The color measurements using a new and simple method were made for four reddish alkali feldspars showing a successive color variation from pale pink to red. Raman spectroscopy shows the common presence of hematite particles in the four feldspars, and partial presence of maghemite in the G175 feldspar. It is confirmed by this study that the reddish colors in each sample is caused by the size distribution and number density of such Fe-oxide particles, although contents of Fe2O3 in the feldspars are not so consistent with the color variation. And, it is also confirmed that the white colors are caused by the size distribution and number density of micropores scattering light. After all, the actual and visible reddish colors in the feldspars are determined by variable combinations of the two factors controlling reddish and whitish colors, with the additional factor controlling variable yellowish tints probably caused by the combined size distributions and number densities of maghemite or plausible hydroxide minerals such as goethite and ferrihydrite.

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系統的な色変化を示す花岡岩中赤色アルカリ長石4種について，国際色表示パラメーターであるL*, a*, b*を，パソコンとスキャナーによる新しい簡便な方法で求めた。得られたa*-b* 図上の4試料を通じての色変化に対する回帰直線は，赤鉄鉱含有量支配の色変化に対応できる。反射顕微鏡とEMPA観察により，微細赤色含鉄粒子とともに白色要因であるマイクロボアの存在を確認した。ラマンスペクトル解析により，これらの赤色粒子は赤鉄鉱と一部マグネタイトであることが判明した。反射電子線像とその画像解析により，微細鉄酸化鉄粒子とマイクロボアについての分布パターンとそれらの含有割合(面積比)を見積もった。これらのデータは，今回のアルカリ長石色変化が，主として酸化鉄鉱物が寄与する赤色要因とマイクロボアのサイズ分布と数密度が寄与する白色要因の両方に支配されていることを示している。