4-Phenylpyrimidine monolayer protection of a copper surface from salt corrosion

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4-Phenylpyrimidine (4-PPM) containing N heteroatoms can easily form compact and uniform layers on metallic surfaces. In this work, the protection of a copper surface from corrosion in 3 wt% NaCl by a 4-PPM layer was investigated by electrochemical impedance spectroscopy (EIS) and polarization methods. Under optimum conditions, the inhibition efficiency of a 4-PPM layer for copper corrosion reached 83.2%. Raman analysis in conjunction with calculations using density functional theory (DFT) based on the B3LYP/LANL2DZ basis set suggested that the 4-PPM molecule anchored on the copper surface via the N1 atom to construct a uniform layer.

1 Introduction

Copper has been used extensively in the chemical and micro-electronic industries because of its outstanding electrical and thermal conductivities, corrosion resistance, and formability.1 However, as an active metal, copper-based products still suffer from corrosion in aggressive media, especially those containing chloride ions.2-10 Therefore, various strategies to protect copper from corrosion have been adopted, for instance, surface coating techniques. The self-assembly (SA) method as an easy layer coating assay raises particular interest since SA could lead to the formation of a dense and uniform layer on the copper surface. Organic inhibitors containing heteroatoms (in particular sulfur, phosphorous, nitrogen and oxygen) could act as coating agents and provide strong adhesive forces with metallic surfaces.

As previously reported, benzotriazole and azole derivatives are effective organic inhibitors for copper in neutral-chloride aqueous solutions.11-13 Mercapto-organic compounds were also investigated as copper corrosion inhibitors.14-18 Additionally, imidazole derivatives on copper surfaces were also extensively explored against corrosion.19,20 Pyrimidine molecules containing N heteroatoms exhibited favourable protection for copper against corrosion.21-25 In addition, 2-mercaptopypyrimidine demonstrated a high efficiency for inhibiting the corrosion of copper in H2SO4 media.26 4-Phenylpyrimidine (4-PPM) molecules as shown in Scheme 1 have successfully suppressed the corrosion of cold rolled steel in HCl media.27

Inspired by the above successful cases, in this work, a 4-PPM solution at low concentration was prepared for self-assembling at the copper surface to form controllable, well-ordered, and compact protection layers. Using potentiodynamic polarisation and electrochemical impedance spectroscopy (EIS), the inhibition efficiency of the 4-PPM layer on the copper surface in a 3 wt% NaCl solution was evaluated. To shed light on the mechanism of molecular adsorption, further investigations by surface-enhanced Raman scattering (SERS) spectroscopy28 and X-ray photoelectron spectroscopy were also performed.

2 Experimental

2.1 Materials and chemicals

4-PPM (97 wt% purity) was purchased from the Sigma-Aldrich Corporation. Sulfuric acid, sodium chloride and ethanol from the Sinopharm Chemical Reagents Company were of analytical grade. All solutions were prepared with Milli-Q water (18 MΩ cm).

2.2 Electrode pre-treatment

A polycrystalline copper rod (99.999% Sigma-Aldrich) in a Teflon sheath was used as a basic electrode with a geometric area of 0.0314 cm². Prior to the Raman and electrochemical experiments, the copper electrode was abraded using metallographic emery of 500 and 1000 grits, sequentially. 0.3 μm alumina was further used to polish the copper to obtain a shiny mirror-like surface. For the final pre-treatment, the polished
copper electrode was rinsed successively with Milli-Q water, pure ethanol and Milli-Q water to remove alumina residues and loose copper rust.

2.3 4-PPM layer modified copper electrode

The polished copper electrode was immersed into the N₂ saturated 4-PPM solution to form a 4-PPM layer assembly on the copper surface at room temperature. To obtain a dense 4-PPM coated copper surface, different 4-PPM concentrations and assembly times were carefully measured. After modification, the 4-PPM coated electrode was then taken out and rinsed thoroughly with ethanol and Milli-Q water prior to further investigation.

2.4 Electrochemical studies

The electrochemical impedance spectroscopy (EIS) analyses were carried out with a CHI750C electrochemistry workstation (CH Instruments, Inc., China) using a conventional three-electrode cell. The copper electrode without or with a 4-PPM coating was used as the working electrode, and the saturated calomel electrode (SCE) was used as the reference and counter electrode, respectively. All potentials were referenced against the saturated calomel electrode (vs. SCE). EIS results were acquired under open circuit potentials with a 5 mV (vs. SCE) AC amplitude and a frequency ranging from 0.01 Hz to 100 kHz. The impedance data were then interpreted based on equivalent electrical circuits (EEC) using the ZSimpWin program. The polarisation curves were measured from cathodic potential ($E_{\text{ocp}}$ ≈ -250 mV) to anodic potential ($E_{\text{ocp}}$ +250 mV) with a scan rate of 1 mV s⁻¹. All electrochemical measurements were carried out in a 3 wt% NaCl solution.

2.5 X-ray photoelectron spectroscopy (XPS)

The elemental composition and content of the coatings were characterised by X-ray photoelectron spectroscopy (XPS, PHI 5000 VersaProbe, Japan), with an Al Kz X-ray source (40 W, 15 KV) providing 1486.6 eV photons. The base pressure in the analysis chamber was 2 × 10⁻⁸ Pa and the test voltage was 6 × 10⁻⁷ Pa.

2.6 SERS measurements

To achieve a rough surface for SERS detection, cyclic voltammetry (CV) was carried out in a 2 M H₂SO₄ solution after the previous copper polishing pre-treatment. The potential range was set from −550 to 450 mV versus the saturated calomel electrode (vs. SCE) with a scan rate of 20 mV s⁻¹ for 10 sweep segments. The final potential was held at −550 mV (vs. SCE) for 60 s after 5 CV cycles.

SERS measurements were taken using a confocal microprobe Raman system (LabRam II, Dilor, France). A multichannel 1024 × 800 pixel charge-coupled device was employed as a detector. A 50× long-working-length objective was used to focus a He–Ne laser line of 632.8 nm with a power of ca. 5 mW onto the copper surface. The confocal pinhole and slit were set at 1000 and 100 μm, respectively. Each SERS spectrum was recorded by 10 s of exposure time with 3 accumulations. Spectral calibration was done referring to the Raman line of silicon at 519 cm⁻¹.

To verify the adsorption method of 4-PPM on the copper surface, Raman spectral calculations for the 4-PPM molecule were performed using density functional theory (DFT) (B3LYP/LANL2DZ basis set) in GaussView 5. The SERS bands of the 4-PPM molecule were assigned based on the DFT computational results.

3 Results and discussion

3.1 Corrosion behaviour

EIS as a non-destructive technique could not only illustrate the impedance behaviour of the 4-PPM layer at the copper surface but could also provide information about the electrochemical kinetics at the metal/solution interface.⁵⁹ Therefore, the inhibition efficiencies of 4-PPM layers constructed at various concentrations, 0.05, 0.1, 0.5 and 1 mM, and different immersion times, 1, 3, 6 and 10 h, were characterised by EIS in a 3 wt% NaCl solution.

3.1.1 Electrochemical impedance spectroscopy. Nyquist plots along with Bode and phase angle plots of 4-PPM concentrations of 0.05, 0.1, 0.5 and 1 mM are given in Fig. 1. In Fig. 1A, the Nyquist loop of bare Cu exhibits a depressed semi-circle at high frequency and follows a straight line at low frequency. The linear portion, which inclines at an angle of 45° to the real axis, is defined as the Warburg impedance, resulting from the diffusion process of rust species⁶⁰ or the diffusion of [CuCl₂⁻;CuCl₄²⁻] into the bulk solution.⁶¹ Clearly, all the copper electrodes with 4-PPM layers formed in different concentrations show a similar trend of impedance, indicating that the formation of 4-PPM layers on the copper surface remains the same. The trend of the impedance diameter shows it first increasing then decreasing as the concentration increases, and the maximum impedance diameter is reached when the 4-PPM concentration is 0.1 mM. One possible explanation for this is that at low 4-PPM concentrations, no dense layer could be formed due to the insufficient number of 4-PPM molecules, whilst at high concentrations, 4-PPM molecules may agglomerate on the copper surface, and gradually affect the uniformity of the coating.

In the low frequency region, the log|Z| value is ca. 4.3 for the bare copper electrode (seen in Fig. 1B). However, for the 4-PPM modified copper, all of the log|Z| values are between 4.5 and 5.5. For 0.1 mM 4-PPM coated copper, the value reaches a maximum at 5.3, showing the most resistance against corrosion.

Additionally, in the phase angle plot, for an intact defect-free layer, the phase angle should be 90° as the resistance.⁶² In the plots (see Fig. 1C) of the above-mentioned optimal concentration, i.e. 0.1 mM 4-PPM assembled for 6 h, the phase angle reaches a maximum (ca. 80°), indicating the formation of defect-less layers with promising inhibition.

Similarly, the layers formed in a 0.1 mM 4-PPM solution by adjusting the immersion time were also investigated. In Fig. 2A, the impedance diagrams are similar to each other, apart from their increased semicircle sizes, illustrating that the 4-PPM layer is getting more and more compact with the increasing assembly time. This can also be confirmed by Fig. 2B and C, where the
Zmax values and phase angles also peak when the setting time is 6 h. For the 10 h assembly time, however, a slightly different diagram shows the 4-PPM accumulation on the copper surface.

The EIS data were simulated using ZSimpWin software. The appropriate equivalent electrical circuits (EEC) in the mode of $R(Q(RW))$ for the bare copper are shown in Fig. 3a. In the case of all copper electrodes with the 4-PPM modification, $R(Q(RW))(CR)$ in Fig. 3b is more suitable. It is worth mentioning that to evaluate the accuracy of the EEC fitting models, low values of chi-squared ($\chi^2$) (less than $10^{-3}$) and least error (less than 10%) are merits.

In the equivalent circuits, $R_s$ is the resistance of the solution, $R_{ct}$ corresponds to the charge transfer resistance of the corrosion process at the copper/solution interface and $R_t$ is the resistance of the 4-PPM layer at the surface with inevitable oxide species. $W$ is the Warburg impedance due to corrosive reactant diffusion of the relevant product species. $C_f$ represents the
Table 1  Electrochemical parameters calculated from EIS measurements for the copper electrodes with 4-PPM layers formed in different concentrations of 4-PPM solutions, in a 3 wt% NaCl solution

| Concentration (mM) | Qdl | Y0 × 10⁻⁴ (Ω⁻¹ cm⁻² S⁰) | n | Rct × 10⁻¹ (Ω cm²) | W | Y0 × 10⁻³ (Ω⁻¹ cm⁻² S⁰) | Ct × 10⁻⁵ (F cm⁻²) | Rt × 10² (Ω cm²) | η (%) |
|-------------------|-----|------------------------|---|-------------------|---|------------------------|-------------------|-------------------|---------|
| Bare              |     | 2.95                   |   | 23.6              |   | 0.571                  |                   | 4.48              |         |
| 0.05              |     | 1.23                   |   | 1.76              |   | 0.743                  | 0.670             | 4.98              | 2.90    |
| 0.1               |     | 1.88                   |   | 0.705             |   | 0.839                  | 2.96              | 2.34              | 3.20    |
| 0.5               |     | 1.73                   |   | 0.692             |   | 0.842                  | 1.34              | 2.65              | 4.85    |
| 1.0               |     | 2.75                   |   | 0.896             |   | 0.804                  | 1.05              | 3.03              | 2.86    |
|                   |     |                       |   |                   |   |                       |                   |                   |         |
| Bare              |     | 2.95                   |   | 23.6              |   | 0.571                  |                   | 4.48              |         |
| 0.05              |     | 1.23                   |   | 1.76              |   | 0.743                  | 0.670             | 4.98              | 2.90    |
| 0.1               |     | 1.88                   |   | 0.705             |   | 0.839                  | 2.96              | 2.34              | 3.20    |
| 0.5               |     | 1.73                   |   | 0.692             |   | 0.842                  | 1.34              | 2.65              | 4.85    |
| 1.0               |     | 2.75                   |   | 0.896             |   | 0.804                  | 1.05              | 3.03              | 2.86    |
|                   |     |                       |   |                   |   |                       |                   |                   |         |

The constant phase elements (CPE) is described by the following equation:

\[ Z_{\text{CPE}} = Q_{\text{dl}}^{-1}(j\omega)^{-n} \]  

where \( Q_{\text{dl}} \) is the CPE constant, \( \omega \) is the angular frequency, \( j \) is an imaginary number and \( n \) is the CPE exponent in relation to the degree of surface inhomogeneity, arising from surface roughness, inhibitor adsorption, and porous layer formation. In detail, when \( n = 0 \), \( Z_{\text{CPE}} \) is a resistance, when \( n = 1 \), \( Z_{\text{CPE}} \) is a capacitance, and when \( n = -1 \), \( Z_{\text{CPE}} \) is an inductance. Normally, the \( n \) value ranges from 0 to 1 for an electrode in a real situation. A smaller value of \( n \) corresponds to a rougher level of electrode surface morphology, hinting at serious electrode corrosion.¹¹

The EIS parameters of the copper with and without 4-PPM are tabulated in Tables 1 and 2. The inhibition efficiency can be calculated by following the equation:

\[ \eta (\%) = \frac{R_p - R_p^0}{R_p} \times 100\% \]  

\( R_p \) is the polarisation resistance of the bare copper, and \( R_p^0 \) is the polarisation resistance of the electrode with 4-PPM. Typically, the polarisation resistance is the sum of \( R_{ct} \) and \( R_e \).³⁴,³⁵

As shown in Tables 1 and 2, the charge transfer resistance \( (R_{ct}) \) and the layer resistance \( (R_l) \) for the copper electrode with a 4-PPM layer increase remarkably in comparison with the bare

Table 2  Electrochemical impedance parameters for the copper electrodes in a 3 wt% NaCl solution, in the absence and presence of layers formed in 0.1 mM 4-PPM solutions for different times

| Time (h) | R (Ω cm²) | Y0 × 10⁻⁴ (Ω⁻¹ cm⁻² S⁰) | n | Rct × 10⁻¹ (Ω cm²) | W | Y0 × 10⁻³ (Ω⁻¹ cm⁻² S⁰) | Ct × 10⁻⁵ (F cm⁻²) | Rt × 10² (Ω cm²) | η (%) |
|----------|-----------|------------------------|---|-------------------|---|------------------------|-------------------|-------------------|---------|
| Bare     | 2.95      | 23.6                   |   | 0.571             |   | 4.48                   |                   |                   |         |
| 1        | 2.08      | 1.19                   |   | 0.801             | 1.14| 2.46                   | 2.55              | 1.24              | 54.9    |
| 3        | 1.63      | 0.507                  |   | 0.847             | 1.80| 2.70                   | 6.33              | 0.732             | 69.5    |
| 6        | 1.88      | 0.705                  |   | 0.843             | 2.96| 2.34                   | 3.20              | 4.59              | 83.2    |
| 10       | 1.44      | 1.88                   |   | 0.751             | 1.15| 2.46                   | 1.99              | 0.970             | 54.3    |

Table 3  Corrosion parameters obtained from the potentiodynamic polarisation curves for copper surfaces with 4-PPM layers formed in different 4-PPM concentrations, recorded in 3 wt% NaCl solutions

| Concentration (mM) | Ecorr (V vs. SCE) | icorr (µA cm⁻²) | -βc (V dec⁻¹) | βa (V dec⁻¹) |
|-------------------|------------------|-----------------|---------------|---------------|
| Bare              | -0.532           | 4.90            | 0.0315        | 0.033         |
| 0.05              | -0.390           | 4.14            | 0.043         | 0.023         |
| 0.1               | -0.233           | 0.018           | 0.037         | 0.032         |
| 0.5               | -0.314           | 0.487           | 5.00          | 4.41          |
| 1.0               | -0.268           | 0.690           | 1.14          | 7.38          |

Fig. 4  Anodic and cathodic polarisation curves of the copper without and with layers formed in different concentrations of 4-PPM solutions: (a) bare, (b) 0.05, (c) 0.1, (d) 0.5, and (e) 1.0 mM, recorded in a 3 wt% NaCl solution.
copper, which due to the presence of 4-PPM layers sufficiently prevents the diffusion of oxygen to the copper surface. Under optimal assembly conditions of the concentration of the 4-PPM solution at 0.1 mM and an immersion time of 6 h, the peak value of $R_{ct}$ and inhibition efficiency of copper with the 4-PPM layer are 2.96 $/C_2^{103}$ U cm$^2$ and 83.2%, respectively.

### 3.1.2 Electrochemical polarisation studies

As shown in Fig. 4 and Table 3, in a corrosive medium of a 3 wt% NaCl solution, Tafel experimental results could be used to estimate the instantaneous corrosion rate of the copper without or with an inhibitor coating, which formed in different concentrations of 4-PPM assembly solutions. Tafel curves of copper surfaces with 4-PPM layers constructed through different immersion times of electrodes in 0.1 mM 4-PPM solutions are given in Fig. 5. By extrapolating the linear anodic and cathodic branches to their intersections, the corrosion current densities ($j_{corr}$) and slopes ($\beta_a$ and $\beta_c$) were obtained. The inhibition efficiency could also be calculated by the following equation:

$$\eta \ (\%) = \frac{j_{corr,0} - j_{corr,i}}{j_{corr,0}} \times 100\% \ (3)$$

where $j_{corr,0}$ and $j_{corr,i}$ are the corrosion current densities for copper electrodes without and with the 4-PPM layer, respectively. The relative parameters are summarised in Tables 3 and 4.

Compared to bare copper, it could easily be found that in the presence of 4-PPM layers, both anodic and cathodic current densities decreased, suggesting that 4-PPM mainly acted as a mixed type inhibitor at the copper surface. The $j_{corr}$ values for all copper electrodes modified with 4-PPM are much smaller than the values for the bare copper, showing sufficient protection due to the 4-PPM layer.

### 3.2 Microscopic observation

The surface morphologies of copper in the absence and presence of 4-PPM layers were taken before and after immersion in 3 wt% NaCl solutions for 3 h. By comparing Fig. 6a and b, the bare copper surface after exposure to the corrosive medium exhibits some large pits. In contrast, in Fig. 6d, after 3 h immersion in a 3 wt% NaCl solution, the copper surface with a 4-PPM layer seems much smoother, showing the protection ability of the 4-PPM layer against the corrosion of copper.

### 3.3 XPS spectra

From the presence of C 1s and N 1s peaks in the survey spectrum, the adsorption of 4-PPM on the copper surface can be validated.

#### 3.3.1 C 1s spectra

High-resolution XPS spectra of C 1s recorded from solid 4-PPM and copper treated with 4-PPM are shown in Fig. 7. The peak due to C 1s located at 248.8 eV (the dashed vertical line in Fig. 7a) corresponds to the C atoms in the
benzene ring. The shoulder of the main peak may represent the C atom in the pyrimidine ring, which is bonded to the N atoms. On the other hand, in Fig. 7b, no significant change to the peak due to C 1s can be seen for the 4-PPM-treated-Cu, compared to bare 4-PPM. This observation suggests that the C atoms of the 4-PPM molecules might not directly bind to the copper surface.

3.3.2 N 1s spectra. N 1s spectra for the 4-PPM modified copper and the solid 4-PPM are recorded and shown in Fig. 7b. The peak due to N 1s in the 4-PPM-treated-Cu is located at about 399.2 eV while for the solid 4-PPM, the peak due to N 1s is at 399.0 eV, implying that the 4-PPM molecules might be connected to the copper surface via N atoms.

3.4 Quantum chemical calculations

In order to clarify the correlation between the molecular structure and its inhibition effect, quantum chemical calculations were performed. The resulting Mulliken charges of the heteroatoms and the density distribution of frontier molecular orbitals (HOMO and LUMO (see Fig. 8)) are listed in Tables 5 and 6. The larger the negative charge of an atom is, the better its adsorptive action as an electronic donor. Therefore, in Table 5, the N1 atom with a considerably negative charge of $-0.280$ would anchor onto the copper surface. Further evidence is found in Fig. 8 and Table 6, where due to the HOMO being associated with the ability of a molecule to donate electrons and

| Table 5 | Quantum chemical parameters of Mulliken charges for 4-PPM |
|---------------|-------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Atom          | C2                 | N3          | C4          | C5          | C6          | N1          | C7          | C8          | C9          | C10         | C11         | C12         |
| Mulliken charge | $-0.287$          | $-0.053$    | $0.085$     | $-0.283$    | $-0.117$    | $-0.280$    | $0.353$     | $-0.353$    | $-0.222$    | $-0.219$    | $-0.240$    | $-0.349$    |

| Table 6 | Quantum chemical parameters for the inhibitor molecules |
|---------------|-------------------|-------------|-------------|
| Molecule      | $E_{\text{HOMO}}$ (eV) | $E_{\text{LUMO}}$ (eV) | $\Delta E$ (eV) | $\mu$ (D) |
| 4-PPM         | $-0.15$           | $-0.1$      | $-0.05$     | 6.52       |

Fig. 7 (a) C 1s XPS spectra and (b) N 1s XPS spectra, recorded from solid 4-PPM and 4-PPM-treated copper.

Fig. 8 Frontier molecule orbital density distributions of 4-PPM with the copper atoms.

Fig. 9 (a) Normal Raman spectrum of solid 4-PPM and (b) the SERS spectrum of a 4-PPM layer on the copper electrode.
the LUMO representing the ability of a molecule to accept electrons, it can be seen that 4-PPM can be adsorbed on the copper surface by donating the lone pair of electrons from the N1 atom in pyrimidine to the vacant orbital of copper. The energy gap ($\Delta E = E_{\text{LUMO}} - E_{\text{HOMO}}$) is simultaneously given in Table 6 and the lower energy gap value means that the molecule is more reactive. Therefore the energy gap, $\Delta E$ of 4-PPM at $-0.05$ eV, indicated the trend of electron donation from 4-PPM to the copper surface. Besides, the dipole moment ($\mu$) represents the polarity of the molecule, which is related to the inhibitive ability of a molecule. The large value of $\mu$ equalling 6.52 eV suggested that the inhibitor molecule adsorbed at the copper surface through a strong electronic force, which as a result exhibits a better inhibitive performance.

### 3.5 Raman studies

The normal Raman spectrum of the 4-PPM powder and the SERS spectrum for the 4-PPM layer on the copper electrode were recorded and are shown in Fig. 9. Based on the B3LYP/LANL2DZ calculations, the tentative assignments for the normal Raman and SERS bands of 4-PPM are listed in Table 7. In Fig. 9b, the strong peak at 1595 cm$^{-1}$ is attributed to the stretching of the C5–C6 and C2–N1 bonds in the pyrimidine ring. Other intense peaks at 1309 and 1393 cm$^{-1}$ are assignable to in-plane rocking of the C2–H13, C5–H14, C2–H13, and C5–H14 bonds of the pyrimidine ring. The Raman band near 1031 cm$^{-1}$ is due to in-
In order to have a better understanding of the advantages and disadvantages of the self-assembly method used in this work compared to the conventional method, an EIS comparison study was performed. For the self-assembly method, optimum assembly conditions were selected, while for the conventional method, a 3 wt% NaCl solution containing 0.1 mM 4-PPM was used as both the corrosion media and corrosion inhibitor. After the immersion of bare copper, 4-PPM will gradually adsorb on the copper surface, and will then act as a corrosion inhibitor. As shown in Fig. 12, the self-assembly method shows a bigger impedance than the conventional method does, and a better corrosion effect (the detailed parameters are shown in Table 8). Yet, for the assembly method, a considerably longer assembly time would be needed compared to the conventional method. Besides, in a real marine environment, it would be impossible to add tons of inhibitor solution into the sea water. Therefore, the self-assembly method has a bright future.

A detailed comparison of inhibition efficiency using other copper inhibitors, such as benzotriazole (BTAH), 4,2,5-dimercapto-1,3,4-thiadiazole (DMTD), tetrazole (T), and 2-mercaptop-1-methylimidazole (MMI), is summarised in Table 9. The 4-PPM layer on the copper surface shows a considerably higher corrosion inhibition effect with lower inhibitor usage. It should be stated that for a fair comparison, all the results in Table 9, instead of the self-assembly method used in this article, the inhibitor was mixed with corrosive media.

### 4 Conclusions

The use of a layer of 4-PPM on copper to prevent corrosion in a NaCl solution was investigated using electrochemical measurements. SERS techniques, XPS methods and DFT calculations were used to explore the adsorption mode of the 4-PPM molecule on the copper surface. Several conclusions could be drawn as follows:

1. The inhibition efficiency of the 4-PPM layer formed under the optimum self-assembly conditions could reach up to 83.2%.

2. The 4-PPM molecule adsorbed on the copper surface via the N1 atom in the pyrimidine moiety and the 4-PPM molecules formed a compact, ordered and uniform layer to protect copper from salt corrosion.

3. The self-assembly method required a considerably longer assembly time, yet resulted in a higher corrosion inhibition efficiency compared to a conventional assembly method.

### Conflicts of interest

There are no conflicts to declare.

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