The Co$_2$MnSi (CMS) Heusler alloy films with thickness $d = 90 \div 110$ nm were grown by DC magnetron sputtering on both nonheated and heated Si(100) and MgO(100) substrates. The films grown (annealed) at $T \geq 400^\circ$C demonstrated a nanocrystalline structure with a partially ordered B2 phase and traces of a highly ordered L2$_1$ phase as found from XRD measurements. The films deposited onto the nonheated substrates followed by annealing at $T_{\text{ann}} = 300 \div 500^\circ$C demonstrated a gradual increase of the saturation magnetisation, $M_{\text{sat}}$, up to about 4.0 $\mu$B/f.u. (at 295 K) while the coercity field, $H_c$, of the films increased from about 10 to 12 kA/m with $T_{\text{ann}}$ increasing from 400 to 500°C. Unusually low $H_c$ values of about 0.1 and 0.3 kA/m have been indicated for the films grown in situ at 400°C on MgO and Si, respectively. A significant increase of the $H_c$ values found for the films grown in situ at $T_s = 450^\circ$C and reduced $M_{\text{sat}}$ values for similar films grown at 500°C have been associated with the instability of the ordered L2$_1$ structure at high temperatures.

**Keywords:** Co$_2$MnSi, Heusler alloy films, AC magnetic susceptibility, magnetisation, magnetoresistance

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1. Introduction

Metallic Co$_2$MnSi (CMS) compound is a member of the group represented by the general formula $X_2YZ$ (here X and Y are transition metals and Z is the main group element) and known as full Heusler alloys [1, 2]. The materials containing Co, Fe and Mn demonstrate interesting ferromagnetic properties. CMS is known as a strong ferromagnet exhibiting high Curie temperature ($T_C \approx 985$ K) and relatively high saturation magnetisation $M_{\text{sat}}$ (of about 5.1 $\mu$B/f.u. at $T = 4$ K [3]). Furthermore, a large energy gap of about 0.5 eV for the minority-spin band is of key importance to ensure half metallicity of the compound [3, 4]. All these unique properties provide increasing scientific and technological interest making the compound as one of the most promising for the fabrication of magnetic tunnel junctions, spin injection/detection structures and other spintronics devices operating at room or even higher temperatures [2, 4].

The CMS compound crystallizes in a cubic structure. Three different types of structural configurations, namely L2$_1$, B2 and A2, depending on the chemical ordering degree of the constituent elements, have been reported [5–8]. The L2$_1$ structure demonstrating the highest chemical order (space group Fm$\bar{3}$m) is composed of four
Fig. 1. Crystalline structure of the highly ordered Co$_2$MnSi compound (L2$_1$ structure).

Magnetic and electrical properties of the CMS compound are known to depend on a crystalline structure and chemical ordering of the constituent elements. Ordering of atoms in CMS films was found to depend on a number of factors such as crystalline quality, atomic composition, deposition conditions and post-annealing [2, 5–10].

Various deposition techniques such as magnetron sputtering [9–11], molecular beam epitaxy [12], laser ablation [8] and plasma-assisted sputtering [13] have been employed for the growth of the CMS films using various substrates such as crystalline Si [5, 8], Al$_2$O$_3$ [6, 14], MgO [6, 13], GaAs [15], Ge [12] and amorphous glass [7].

Preparation of CMS films on Si is highly appreciated due to a promising possibility to achieve spin injection into semiconductors and possible integration of spintronics devices based on CMS films into microelectronics circuits. However, a polycrystalline structure is usually certified for the CMS films when grown on Si substrates due to a naturally formed amorphous SiO$_2$ nanolayer. MgO is known as a promising tunnel barrier material for the fabrication of tunnel junctions with Heusler alloy electrodes [16]. Growth of high crystalline quality CMS films on MgO is still a problem because of a significant lattice mismatch ($a_{CMS} \approx 0.5655$ nm, $a_{MgO} \approx 0.421$ nm) although it was found that the CMS lattice parameter matches within 5% with the face diagonal of MgO. Attempts were undertaken to reduce this mismatch by introducing ultrathin metallic seed layers of CoFe [16, 17] and Cr [13, 18] and depositing the CMS films with an excess Mn content [17]. As a result, the epitaxial growth of the CMS films on MgO has been demonstrated [19]. High values of tunnelling magnetoresistance have been reported for the prepared tunnel junctions with CMS electrodes and MgO barrier [16].

The effects of deposition/annealing temperature on the crystalline structure, magnetic and transport properties of CMS films were studied by a number of authors [7, 11]. However, up to date, the evolution of magnetic and magnetotransport properties in the films has not yet been fully understood. Unfortunately, there is still a great difference in major parameters and optimal deposition conditions reported by various authors. This can be understood taking into account a great number of competing processes taking place during CMS film preparation such as different crystallization conditions, diffusion-controlled ordering of atoms during film growth and post-deposition annealing, different conditions for ordering at interfaces and intergrain boundaries, possible interdiffusion of atoms [11], segregation of Si at interfaces [11, 20] and possible instability of the ordered L$_2_1$ phase at high temperatures [6].

In this work, we were focussing on a comparative study of the CMS thin films prepared by magnetron sputtering on both heated and nonheated Si(001) and MgO(001) substrates. To reveal the effect of a substrate on the major magnetic properties of the films, deposition conditions were kept identical by attaching different substrates on the sample holder. The films prepared ex situ on different substrates (characterized by the same thickness) were annealed at the same conditions. The major magnetic properties, namely the coercive field
and saturation magnetisation of the CMS films prepared under various deposition (post-annealing) conditions, were studied systematically by applying an alternating current (AC) magnetic susceptibility method [21]. A high sensitivity to the slope of $M(H)$ and not to the absolute value is an important advantage of this method. Thus, there was a promising possibility to reveal small magnetisation changes of the CMS films caused either by substrates or preparation conditions.

2. Experiment

The CMS films with thickness $d = 90 \div 110$ nm were grown on both nonheated and heated ($T_s = 200 \div 500^\circ$C) Si(001) substrates and MgO single crystals with cleaved (001) faces by using DC magnetron sputtering of a commercially available disk-shaped Co$_{0.50}$Mn$_{0.25}$Si$_{0.25}$ alloy target with a diameter of 50 mm. The pressure of residual gasses in a vacuum chamber was $\sim 3 \cdot 10^{-5}$ Pa while the pressure of Ar of about 3 Pa was used for sputtering. To reveal the effect of a substrate on the major magnetic properties, different (Si and MgO) substrates were attached nearby each other on the sample holder. The films grown on different substrates characterized by the same thickness were subsequently annealed in vacuum in the same chamber at $T_{\text{ann}} = 300 \div 500^\circ$C. The growth rate of the films was $\sim 4.0$ nm/min. Their thickness was controlled by deposition duration. The uniformity of the thickness over a large film area was additionally controlled by optical absorption of infrared radiation with a wavelength of 1.2 $\mu$m. In the following, a thickness of each sample used for magnetisation investigations was measured precisely by a Dektak 6M profilometer. A crystalline structure was investigated by measuring X-ray diffraction patterns in the $\Theta$-2$\Theta$ geometry and the grazing incidence X-ray diffraction (GIXRD) mode using an X-ray diffractometer equipped with a CuK$_{\alpha}$ radiation source.

Alternating-current (AC) susceptibility measurements were performed to study the magnetic properties of the films [21–24]. The method is based on the measurement of the differential response of magnetisation ($dM/dH$) induced by the oscillating magnetic field in the limit of a small AC magnetic field, $H_{\text{AC}}$. Different parts of the $M(H)$ curve can be studied by applying a variable DC magnetic field ($H$) oriented parallel (antiparallel) to $H_{\text{AC}}$. A number of new possibilities of this method adopted for the investigation of various materials including superconductors [24, 25] have been demonstrated earlier [26–28].

The AC susceptometer employed in this work has been designed using local facilities. The coil system of the susceptometer consisted of magnetically coupled primary (1) and secondary (2) coils (see Fig. 2). The primary coil (600 turns of insulated copper wire) was used for the generation of AC magnetic field. The secondary (pick up) coil placed inside the primary coil consisted of two identical sections (300 turns each) wound in opposite directions and separated from each other by a distance of 5 mm. The sections (a) and (b) shown in Fig. 2 were connected in series to make the output signal in the absence of the sample equal to zero. AC current in the primary coil was kept fixed (of about 1 mA) to ensure a small but fixed AC magnetic field ($H_{\text{AC}} < 10^2$ A/m) inside the coil. The applied DC magnetic field, $H$, directed along the coil axis, i. e. parallel (antiparallel) to the AC field, was tuned in a range of $-300 \div 300$ kA/m by passing DC current through the coils of an electromagnet (see Fig. 2). The measured signal was induced when a sample was placed into one of the sections due to the time-dependent magnetisation of the investigated material resulting in variation of mutual inductance. The off-balance signal (occurring in the absence of the sample) was subtracted from the measured signal. A special care was taken to fix the positions and to minimise the thermal contraction of the primary and secondary coils.

In the case of a small sinusoidal AC field ($H_{\text{AC}}$) and low driving frequency ($f$), the induced output voltage, $V_{\text{AC}}$, may be expressed as [21, 23]

$$V_{\text{AC}} = \frac{4}{\pi} \frac{M}{H} H_{\text{AC}}$$

Fig. 2. Coil assembly used in this work for AC magnetic susceptibility measurements.
\[ V_{\text{AC}} = \alpha \cdot V \cdot f \cdot (dM/dH) \cdot H_{\text{AC}} \cdot \sin(2\pi ft), \] (1)

where \( M \) is the magnetic field-dependent magnetisation corresponding to a unit volume of the investigated material, \( \chi = dM/dH \) is the slope of the \( M(H) \) curve called the AC susceptibility, \( V \) is the sample volume and \( \alpha \) is the coupling constant defined by the coil system and geometry factors of the measured sample. It can be seen from Eq. (1) that the absolute accuracy of the \( \chi \) depends upon the accuracy with which each of the five parameters in Eq. (1) are determined. It is worth noting, however, that the excitation field, \( H_{\text{AC}} \), and the frequency \( f = 34.50 \ kHz \) were kept fixed in this work. Furthermore, to avoid a possible effect of the geometrical factors, stripe-like films with the well-defined thickness and fixed other dimensions, i.e. 15 mm in length and 5 mm in width, were used for the investigations.

The detected signal was measured in a narrow frequency band, at the fundamental frequency of the driving field using a phase-sensitive lock-in amplifier. The phase shift of the amplifier was adjusted to maximise the output signal in respect to a reversible magnetisation change staying in phase with the AC field and corresponding to the real part of complex susceptibility. At the same time, by introducing a phase shift of 90° we were able to estimate the imaginary part of \( \chi \) related to the energy absorbed from the field. The measurement equipment has been designed to perform investigations in a wide temperature range (300 to 78 K) and frequencies ranging from 1.0 to 100 kHz. The intermediate fixed frequency of 34.50 kHz used for the investigations has been picked out by us as a compromise to get a sufficient amplitude of the measured signal \( (V_{\text{AC}} \sim f) \) and to reduce possible irreversible magnetisation losses which may appear at high frequencies.

The variation of \( M \) with the applied DC magnetic field increasing from \( H \leq -H_{\text{sat}} (M_H) \) and decreasing from \( H \geq H_{\text{sat}} (M_H) \) was obtained numerically from the equations

\[ M_R (H) = \frac{1}{2} \int_{-H_{\text{sat}}}^{H_{\text{sat}}} \chi(H) dH, \] (2)

\[ M_I (H) = \frac{1}{2} \int_{-H_{\text{sat}}}^{H_{\text{sat}}} \chi(H) dH, \]

where \( H_{\text{sat}} \) is the saturation field. The saturation magnetisation, \( M_{\text{sat}} \) (corresponding to a unit volume of the material), has been estimated from the measured \( (H) \) curves by applying a conventional integration procedure and assuming that \( \chi = 0 \) at \( |H| > |H_{\text{sat}}| \):

\[ M_{\text{sat}} = \frac{1}{2} \int_{-H_{\text{sat}}}^{H_{\text{sat}}} \chi(H) dH. \] (3)

To evaluate the \( M_{\text{sat}} \) values of the films, the magnetometer has been calibrated using ferromagnetic Fe and Co films (deposited on Si substrates) with the lateral dimensions 5.0 \( \times \) 15.0 mm\(^2\), thickness of 150 and 145 nm, respectively, and \( M_{\text{sat}} \) values found from the VSM measurements. The unit cell volume of the cubic CMS lattice has been evaluated in this work using the lattice parameter \( a_{\text{CMS}} = 0.563 \ nm \).

3. Results and discussion

Noticeable XRD patterns of the material have only been indicated for the films annealed (or grown \textit{in situ}) at higher temperatures (\geq 400°C). However, no XRD diffraction patterns of the CMS lattice have been indicated in this work for the films grown either onto nonheated Si or MgO substrates and those annealed after the deposition at \( T_{\text{ann}} \leq 400°C \). Therefore, we point out the presence of an amorphous state or the formation of nanocrystallites with a small diameter either for the as-prepared films and those annealed at low temperatures in accordance with earlier reports [3, 4].

A typical Θ-2Θ XRD scan measured for the CMS film grown onto the nonheated Si substrate and annealed subsequently at 500°C for 1 h shown in Fig. 3(a) demonstrates the formation of a polycrystalline structure. The observed XRD patterns at \( 2\Theta = 27.3 \) and 31.2° correspond to the (111) and (200) diffraction reflexes of a partially ordered B2 phase [3, 1]. Similar XRD scans demonstrating traces of the (111) and (200) reflexes have been indicated for the CMS/MgO films either annealed or grown \textit{in situ} at \( T \geq 400°C \). The lattice parameter \( a_{\text{CMS}} \) of 0.563±0.005 nm estimated for the CMS/(Si, MgO) films from the angular position of the (111) and (100) reflexes is close to that of the bulk material of the same composition [1].

A rather low amplitude of the characteristic (111) and (100) XRD peaks may be explained assuming a relatively small diameter of randomly oriented grains. Certainly, the average diameter of grains of about 30 nm has been indicated from the SEM
surface image of the CMS/Si film annealed at $T_{\text{ann}} = 500^\circ\text{C}$ (see the inset to Fig. 3(a)). It was found in this work that the averaged grain size of the CMS films decreased down to about 20 nm with $T_{\text{ann}}$ decreasing from 500 to 400°C.

Unfortunately, the highly ordered L$_2$ phase has not been indicated in Θ-2Θ XRD scans. The evidence of this phase is usually associated with the characteristic (220) XRD diffraction reflex. In order to better reveal the presence of this phase, XRD spectra were measured in the GIXRD mode. In this case, traces of a rather wide (220) reflex (in the vicinity of $2\Theta \approx 45^\circ$) have only been indicated for the films either post-annealed or grown in situ at $T \geq 450^\circ\text{C}$ (see the corresponding diffraction pattern in Fig. 3(b) indicated for the CMS/Si film annealed at 500°C and that grown in situ at 450° on MgO). The observed rather wide (220) reflex in both cases may be associated to a weakly defined long-range order of the L$_2$ phase, small dimensions of the phase regions or the presence of a mixed B2–L$_2$ phase structure. A similar widened shape of the (220) reflex indicated for the films deposited on different substrates show, probably, that a nanocrystalline structure is formed in the very beginning of the deposition process while subsequent annealing is not sufficient to realize diffusion-controlled recrystallization of randomly oriented crystallites. Insufficient crystallinity and relatively small grains in both post-annealed and in situ grown CMS films pointed out earlier [2, 4] have been explained taking into account a relatively slow diffusion of Si atoms in the CMS lattice.

The CMS/(Si, MgO) films exhibiting the nanocrystalline grains with an A2 type disorder (when grown or annealed at $T \leq 300^\circ\text{C}$) demonstrated relatively high resistivity values ($\rho \sim 0.3 \div 0.4$ mΩ cm at 295 K) which are typical of highly disordered metallic alloys. The negative temperature coefficient of resistance (TCR) with the ratio $\rho(300)/\rho(78)$ ranging from 0.9 to 0.97 has been indicated for these films in a good
accordance with earlier observations [7, 8]. The reduced resistivity and positive TCR values, ρ(300)/ρ(78) ≃ 1.0 ÷ 1.2, have been indicated for the films either annealed or deposited in situ at T ≥ 400°C. This our observation is in a consistent with the XRD structural analysis revealing improved crystallinity and site ordering of the films when grown or annealed at T ≥ 400°C.

The investigation of complex magnetic susceptibility in a wide frequency range (1.0–100 kHz) has showed that the imaginary part of the prepared CMS films is at least by two orders of magnitude smaller compared to that of the real part. Therefore, the influence of the imaginary part was further neglected and the variation of the real part of susceptibility has only been considered.

Figure 4(a) shows the magnetic field-dependent real part of χ (referred to hereafter for simplicity as AC susceptibility) measured for the CMS film (d = 110 nm) series deposited onto the nonheated Si(001) substrate followed by annealing in vacuum at different temperatures. Curve 1 in the figure corresponds to the as-prepared film while curves 2, 3 and 4 were obtained for the films after their annealing for 1 h at 400, 450 and 500°C, respectively.

Following Fig. 4(a), we also point out a significant change in the shape of the characteristic χ(H) curves with film annealing. The χ(H) curve of the as-prepared film (see curve 1 in Fig. 4(a)) demonstrated a wide bell-shaped peak (with the half width at half maximum of about 200 kA/m). Meanwhile, annealing of the films at T_{ann} ≥ 400°C revealed a complex shape of the χ(H) curves demonstrating the occurrence of a narrow peak in the low field region (with the half width at half maximum of about 40 kA/m). The observed complex shape of the χ(H) curves may be understood assuming that magnetisation of the films is defined by different (smaller and larger) grains, as pointed out earlier [7]. Thus, we do believe that the observed peak-like χ(H) behaviour in the low field region (|H| ≤ 50 kA/m) may be associated with the magnetisation reversal process caused by larger grains exhibiting a highly ordered L2₁ (or partially ordered B2) structure while variation of χ(H) at higher fields (|H| = 50 ÷ 200 kA/m) could be associated either with the magnetisation of smaller grains or the amorphous matrix.

The field-dependent magnetisation of the films per formula unit, M(H), shown in Fig. 4(b) has been obtained numerically according to Eq. 2. The coercive field values estimated for the films from their magnetisation loops, seen in Fig. 4(b), correlate with the corresponding χ(H) peak positions in Fig. 4(a). It can be seen from Fig. 4(b) that

![Diagram](image-url)

Fig. 4. Magnetic field-dependent AC susceptibility (~dM/dH) (a) and the corresponding magnetisation loops (b) of the CMS/Si(001) films (d = 110 nm) measured at 295 K just after deposition (1) and after annealing in vacuum for 1 h at 400°C (2), 450°C (3) and 500°C (4).
M$_{\text{sat}}$ increased with $T_{\text{ann}}$ and reached the highest value of about 4.0 $\mu_B$/f.u. (at $T = 295$ K) for the CMS/Si film annealed at 500°C. The CMS films prepared on the MgO(100) substrates demonstrated a similar $\chi(H)$ behaviour although the corresponding $H_c$ values were lower and $M_{\text{sat}}$ values were slightly higher compared to those obtained for the CMS/Si films deposited and annealed at the same conditions. A slight increase of both $H_c$ and $M_{\text{sat}}$ values has been found for all the prepared films from the corresponding $\chi(H)$ measurements at $T = 78$ K. The major magnetic parameters of the films grown onto the nonheated Si and MgO substrates with the following annealing at different temperatures, namely the coercive field, $H_c$, and saturation magnetisation per formula unit, $M_{\text{sat}}$, are displayed in Table 1.

Following Table 1, we point out relatively low coercive field values for the CMS films grown either on Si and MgO substrates and a gradual decrease of $H_c$ with $T_{\text{ann}}$ increasing up to 500°C. A similar behaviour, i.e. a decrease of $H_c$ down to about 35 kA/m and an increase of $M_{\text{sat}}$ up to 4.0 $\mu_B$ (at $T = 300$ K) with $T_{\text{ann}}$ increasing up to 400°C, has been reported for the CMS films deposited on the Al$_2$O$_3$ substrates [6].

The increase of magnetisation correlating with the improved crystalline structure and ordering of atoms caused by post-deposition annealing is a common feature of most CMS films reported earlier [8, 9]. Certainly, it is generally accepted that the highest magnetic moment (of about 4.9 $\mu_B$/f.u. at RT) can only be measured for perfectly ordered CMS films (L2$_1$ phase) due to the ferromagnetic interaction of the nearest Co–Co and Co–Mn sites and the absence of the nearest Mn–Mn sites resulting in a strong antiferromagnetic interaction [17]. The presence of anti-site disorder (less ordered B2 or disordered A2 phases) leads to the existence of the nearest Mn–Mn sites competing with the Co–Co and Co–Mn ferromagnetic interactions and thus resulting in reduced magnetisation values.

It is worth noting also that there is a significant magnetisation of the as-prepared films when grown by magnetron sputtering onto the nonheated Si and MgO in contrast to the nearly zero magnetic moment reported for the CMS films sputtered either on Si and MgO [8, 9, 11]. Higher $M_{\text{sat}}$ values found in this work may be understood taking into account a higher growth rate (of about 4.0 nm/s) due, probably, to a higher discharge power of sputtering. Certain magnetisation of the films may be understood taking into account that the majority of magnetic interactions in the unit cell of the disordered CMS compound remain ferromagnetic [6]. Thus, we point out the importance of plasma-enhanced diffusion of the adsorbed atoms during sputtering as a promising possibility to improve a short range order and to enhance the magnetisation of the films when grown onto nonheated substrates.

An interesting evolution of magnetic properties has been observed in this work for the films grown in situ at various temperatures ($T_s$). The magnetic field-dependent AC susceptibility measured for the CMS films grown in situ on Si(001) and MgO(001) is shown in Fig. 5(a, b), respectively. To better reveal the variation of the $\chi(H)$ curves both at low and high fields, the applied DC magnetic field in Fig. 5(a, b) is plotted in a logarithmic scale, and therefore positive field values ($H > 0$) are only displayed in the figure.

Table 1. The coercive field, $H_c$, and saturation magnetisation, $M_{\text{sat}}$, values estimated at $T = 295$ K and 78 K for the CMS/Si and CMS/MgO films ($d \approx 120$ nm) deposited under the same conditions and heated subsequently for 1 h in vacuum at different annealing temperatures, $T_{\text{ann}}$.

| Film/substrate | $T_{\text{ann}}$, °C | $H_c$(295 K), kA/m | $M_{\text{sat}}$(295 K), $\mu_B$/f.u. | $H_c$(78 K), kA/m | $M_{\text{sat}}$(78 K), $\mu_B$/f.u. |
|----------------|------------------|-----------------|-----------------|-----------------|-----------------|
| CMS/Si(001)   | 400              | 7.5             | 2.7             | 11.5            | 3.0             |
|               | 450              | 7.0             | 3.5             | 10.0            | 3.2             |
|               | 500              | 8.5             | 4.0             | 10.5            | 4.2             |
| CMS/MgO(001)  | 400              | 13.0            | 1.5             | 18.0            | 2.1             |
|               | 450              | 7.0             | 3.1             | 11.5            | 3.3             |
|               | 500              | 7.5             | 4.2             | 11.2            | 4.5             |
Following Fig. 5(a, b) we point out rather narrow $\chi(H)$ peaks and significantly reduced coercive field values for the films grown in situ on both Si and MgO substrates if compared to similar data in Fig. 4(a, b) for the ex situ prepared films. The $M_{\text{sat}}$ values estimated for the films from the corresponding $M(H)$ loops are displayed in the insets to Fig. 5(a, b). The major parameters of the CMS/Si and CMS/MgO films, namely the coercive field, $H_c$, and saturation magnetisation, $M_{\text{sat}}$ (at $T = 295\, \text{K}$), are summarized in Table 2.

It can be seen from Fig. 5(a, b) that the highest amplitude of the characteristic $\chi(H)$ peaks and negligible hysteresis have been indicated for the CMS/Si and CMS/MgO films when grown in situ at 400°C. A high amplitude of the $\chi(H)$ peaks is related to a step-like magnetisation reversal process while negligible hysteresis demonstrates the property of a soft ferromagnet. Note, however, a significant hysteresis of the $\chi(H)$ curves indicated for the films grown in situ at 450°C on Si and MgO with the characteristic coercive field values.

Table 2. The coercive field, $H_c$, and saturation magnetisation, $M_{\text{sat}}$ (at $T = 295\, \text{K}$), of the CMS films ($d = 90 \div 110\, \text{nm}$) grown in situ on Si and MgO substrates at different temperatures ($T_s$).

| Film/substrate | $d$, nm | $T_s$, °C | $H_{(295\, \text{K})}$, kA/m | $M_{\text{sat}}(295\, \text{K})$, $\mu_B$/f.u. |
|----------------|---------|-----------|-----------------------------|---------------------------------------------|
| CMS/Si(001)    |         |           |                             |                                             |
| 110            | 200     | 5.0       | 1.75                        |                                             |
| 105            | 300     | 1.0       | 2.3                         |                                             |
| 95             | 400     | 0.5       | 3.15                        |                                             |
| 90             | 450     | 3.0       | 3.4                         |                                             |
| 96             | 500     | 2.0       | 3.0                         |                                             |
| CMS/MgO(001)   |         |           |                             |                                             |
| 115            | 200     | 4.0       | 2.6                         |                                             |
| 102            | 300     | 1.0       | 3.0                         |                                             |
| 97             | 400     | 0.1       | 3.55                        |                                             |
| 92             | 450     | 0.5       | 4.0                         |                                             |
| 95             | 500     | 0.2       | 3.7                         |                                             |
of 3.0 and 0.5 kA/m, respectively, estimated from the corresponding magnetisation loops. Meanwhile, it can be seen from the insets to Fig. 5(a, b) that growth of the films at $T = 500^\circ$C either on Si or MgO substrates resulted in reduced $M_{\text{sat}}$ values.

Following Fig. 5(a, b) and the results displayed in Table 2, we point out the growth temperature $T_s = 400^\circ$C as the optimal one to prepare magnetically soft CMS films. Lower $H_c$ values indicated for the films grown in situ at this temperature on MgO compared to similar films on Si may be understood taking into account worse crystallisation conditions on Si due, probably, to the existence of a naturally formed amorphous SiO$_2$ nanolayer.

A significant increase of $H_c$ values for the films grown at $450^\circ$C shows the formation of certain inhomogeneities in the grown films acting as efficient pinning centres for domain walls. While the reduced magnetisation of the films grown at $T_s = 500^\circ$C may be considered as a clear evidence certifying an instability of the highly ordered (L$_{21}$) phase at $T \geq 450^\circ$C.

4. Conclusions

The Co$_2$MnSi (CMS) Heusler alloy films were grown by DC magnetron sputtering on both nonheated and heated Si(100) and MgO(100) substrates. The films deposited onto the nonheated substrates were annealed subsequently in vacuum at $T_{\text{ann}} = 300-500^\circ$C. A nanocrystalline structure with the partially ordered B$_2$ phase and traces of a highly ordered L$_{21}$ structure have been found from the XRD investigations for the films grown (annealed) at $T \geq 400^\circ$C. The AC susceptibility measurements of the post-annealed films revealed a slight increase of the coercivity field ($H_c = 10 \div 12$ kA/m) and a gradual increase of the saturation magnetisation, $M_{\text{sat}}$, up to about 4.0 $\mu_B$/f.u. with $T_{\text{ann}}$ increasing from 400 to 500$^\circ$C. The plasma-enhanced diffusion of the adsorbed atoms during sputtering may be considered as an important factor to improve a short range order and to enhance magnetisation of the films when grown by magnetron sputtering onto the nonheated substrates. The films grown in situ on both Si and MgO substrates demonstrated significantly reduced coercive field values compared to similar data obtained for the ex situ prepared films.

The growth temperature $T_s = 400^\circ$C was found as the optimal one to prepare magnetically soft CMS films. Reduced magnetisation values indicated for the films grown in situ at $T = 500^\circ$C on both Si and MgO have been associated with the instability of the highly ordered (L$_{21}$) phase at $T \geq 450^\circ$C.

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Santrauka

Plonieji Co$_2$MnSi (CMS) sluoksniai ($d = 90 \div 10$ nm) buvo gaminami pastoviosios srovės magnetroninio duškinimo būdu ant kaitinamų ($T_s = 200 \div 500^\circ C$) ir nekaitinamų Si(100) ir MgO(100) padėklų. Sluoksnių, užauginti ant nekaitinamų padėklų, buvo papildomai kaitinami vakuume. Elektroninės mikroskopijos ir rentgeno difrakcijos tyrimai parodė, kad nanokristalinių CMS sluoksnių su iš dalies susitvarkusiomis B$_2$ ir L$_2$, kristalinėmis struktūromis susidarė esant aukštesniems auginimo (kaitinimo) temperatūroms ($T_s$, $T_{ann}$, $\geq 400^\circ C$). Sluoksnių, užaugintų ant nekaitintų padėklų, magnetinio įspūdingumo tyrimai atskleidė, kad kaitinimo temperatūrai didėjant nuo 400 $^\circ C$ iki 500 $^\circ C$ jų koercinio lauko $H_c$ vertės kambario temperatūroje kinta nežymiai (10 $\div$ 12 kA/m), o soties įmagnetėjimo $M_{sat}$ vertės padidėja iki 4,0 $\mu_B$/f.u. Sluoksnių, kurie buvo auginami ant kaitinamų MgO ir Si padėklų esant 400 $^\circ C$ temperatūrai, pasižymėjo ypač mažomis $H_c$ vertėmis (atitinkamai $\approx 0,1$ ir $0,3$ kA/m). Sie kiant paaiškinti nepalyginamai didesnės sluoksnių $H_c$ vertes auginant 450 $^\circ C$ temperatūroje ir pastebimą $M_{sat}$ verčių sumažėjimą auginant sluoksnius dar aukštesnėje (500 $^\circ C$) temperatūroje padaryta prielaida, kad tvarkioji L$_2$, fazė néra patvirti auštoje ($\geq 450^\circ C$) temperatūroje.