Population pharmacokinetics of rhTNFR-Fc in healthy Chinese volunteers and in Chinese patients with Ankylosing spondylitis

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Aim: To investigate the population pharmacokinetics of recombinant human tumor necrosis factor receptor-Fc fusion protein (rhTNFR-Fc) administered via subcutaneous (SC) injection in healthy Chinese volunteers and in Chinese patients with ankylosing spondylitis (AS).

Methods: Thirty-two healthy volunteers were randomly assigned to receive a single SC injection of 12.5, 25, 37.5, or 50 mg of rhTNFR-Fc. Twenty male patients with moderate AS were randomly assigned to receive seven consecutive SC injections of rhTNFR-Fc at either 25 mg twice a week (BIW) or 50 mg once a week (QW). Population pharmacokinetic (PK) analysis was applied to obtain PK parameters of rhTNFR-Fc by the NONMEM method.

Results: The data were best described by a one-compartment model with lag time. We found that gender had a significant effect on the apparent clearance (CL/F), with the male CL/F ratio being only 0.665 times the female ratio; the absorption coefficient (F) of multiple dosages of rhTNFR-Fc was only 0.674 times that of a single dosage. The outcome parameters were CL/F (female: 0.168 L/h, male: 0.110 L/h), the apparent volume of distribution (Vd/F: 15.5 L), the absorption rate constant (Ka) (single dosage: 0.0605 h⁻¹, multiple dosage: 0.0408 h⁻¹), and the lag time (Tlag: 1.03 h). The inter-individual variability in the CL/F, Vd/F, Ka, and Tlag were 33.3%, 42.7%, 55.6%, and 81.8%, respectively.

Conclusion: Chinese females have a higher CL/F than Chinese males, and multiple dosings can significantly decrease the absorption of rhTNFR-Fc (SC). The population PK parameters of rhTNFR-Fc in healthy Chinese volunteers and patients with AS were similar to those reported for subjects in published American studies.

Keywords: tumor necrosis factor receptor; fusion protein; ankylosing spondylitis; population pharmacokinetics

Introduction

Ankylosing spondylitis (AS) is a chronic inflammatory disease that affects the spinal and sacroiliac joints. This disease affects more than 3 million people in China, most of whom are young adults (16-40 years old)[1]. Many patients have localized new bone formation, ligamentous ossification, and progressive deformities that, without treatment, often lead to disability. A recent Norwegian study showed that the cessation of physical work in patients with AS occurred at an average disease duration of 15.6 years[2]. Currently, there is no cure for AS, but available therapies, such as individualized physical therapy and nonsteroidal anti-inflammatory drugs (NSAIDs), target symptoms and pain[3].

Tumor necrosis factor-alpha (TNF-α) is a proinflammatory cytokine implicated in a variety of inflammatory diseases, including AS[4]. Produced primarily by macrophages and activated lymphocytes, TNF-α upregulates the expression of multiple inflammatory factors, such as interleukin 1 (IL-1), IL-6, prostaglandins, and matrix metalloproteases[5]. Transgenic mice expressing truncated Peromyscus leucopus TNF-α developed inflammatory axial arthritis that morphologically resembled AS[6]. The levels of TNF-α in serum from patients with AS are much higher than those in healthy subjects, although
no significant correlation between TNF-α level and the severity of AS has been observed[7]. Furthermore, elevated levels of TNF-α mRNA and protein were found in biopsy specimens of the sacroiliac joints of patients with AS[8, 9].

TNF-α blockade therapy has proved to be an effective treatment strategy for AS. Etanercept (the first rhTNFR-Fc product) is a dimeric fusion protein consisting of the extracellular ligand-binding portion of the human TNF receptor (TNFR) linked to the Fc portion of human IgG1 (rhTNFR-Fc)[9]. The rhTNFR-Fc protein binds to TNF-α and thereby blocks the interaction between TNF-α and its cell surface receptors. Multiple randomized controlled trials demonstrated that etanercept treatment was able to effectively control symptoms, to prevent both clinical and radiographic progression of disease, and to improve the quality of life of patients with AS[10-13]. Etanercept has been approved in the United States and Europe for the treatment of AS, and clinical investigations of etanercept in the treatment of AS and rheumatoid arthritis are also underway in China. Although the pharmacokinetics (PK) of rhTNFR-Fc in the American population have been well documented[16, 17], it is not clear whether ethnic differences affect the PK characteristics of rhTNFR-Fc in the Chinese population. In this study, we investigated the population PK of rhTNFR-Fc in healthy Chinese volunteers and in Chinese patients with moderate AS.

Materials and methods

Drugs and instruments

The rhTNFR-Fc (batch numbers 20041101-1 and 20041101-2) was provided by Celgen Bio-Pharmaceutical Co Ltd (Shanghai, China) as a lyophilized powder and stored at 0–4 °C in the dark until use. Before each administration, the lyophilized powder was dissolved in 1 mL of sterile water and injected immediately.

Plasma samples were prepared using a Heraeus Biofuge 22R refrigerated high-speed centrifuge. Enzyme-linked immunosorbent assay (ELISA) readings were performed with a PolarStar Galaxy fluorescent plate reader (BMG Labtech, Durham, NC, USA).

Patients and healthy subjects

This study was approved by the Ethics Committee of the General Hospital of the People’s Liberation Army (Beijing, China). Written informed consent was obtained in accordance with the Good Clinical Practice guidelines published by the State Food and Drug Administration of China in 2003. Thirty-two healthy Chinese volunteers (16 males, 16 females, aged 25 to 35 years, whose body mass indices ranged from 19 to 24) were enrolled to receive a single dose of rhTNFR-Fc. The health status of all healthy subjects was confirmed by routine physical examination and standard laboratory tests. The participants had no history of immune disease, liver or kidney disease, hemorrhagic disease, heart or cardiovascular disease, nervous system disease, hematological disease, chronic infection or other serious infections, organ transplantation, drug or food allergy, drug or alcohol abuse, or tuberculosis (TB) or contact with high-risk patients with TB. No female volunteers were pregnant or nursing at the time of the study.

Twenty male Chinese patients with moderate and active AS (20 to 31 years old and body mass indices from 19 to 24) were enrolled to receive multiple injections of rhTNFR-Fc. Inclusion was dependent on a diagnosis of AS based on the New York criteria published in 1968. Exclusion criteria included complete tetanus; serious disease of the heart, liver, kidney, or endocrine system; disseminated sclerosis; prior anti-TNF therapy; infection (acute or chronic); HIV; HbsAg-positive status; and a history of tuberculosis or a positive tuberculin skin test. The patients continued to receive NSAIDs during the study if they had been taking them for at least 4 months prior to enrollment. Physical therapy and glucocorticoid administration were also allowed during the study.

Study design

Healthy volunteers received escalating doses of rhTNFR-Fc (eight subjects at each dose level, only one dose per patient): 12.5, 25, 37.5, and 50 mg. The study of the next largest dose was initiated only after the safety of the previous dose had been established. Each healthy volunteer received a single subcutaneous injection of rhTNFR-Fc in the abdomen at 8 am (before breakfast).

Patients with AS were assigned (10 patients per group) to receive seven consecutive subcutaneous injections of rhTNFR-Fc in the abdomen at doses of either 25 mg twice a week (BIW) or 50 mg once a week (QW). All injections were administered at 8 am (before breakfast). However, one patient in the 50 mg QW group missed a dose and was excluded from the study.

Light, balanced diets (2000–3000 calories/day) were provided to all subjects, although absolute fasting at night (after 10 pm) was required. Caffeine, tea, tobacco, and alcohol were also prohibited in this study.

Serial blood samples were collected in anticoagulant tubes containing EDTA at specified times during the study (2, 4, 12, 24, 36, 48, 60, 72, 84, 96, 120, 144, 168, 216, 264, 312, 384, and 480 h after the first dose). Plasma samples were isolated from fresh blood by centrifugation and stored at -20 °C.

Determination of Plasma Levels of rhTNFR-Fc

Plasma levels of rhTNFR-Fc were determined by ELISA using the Quantikine® human sTNF RII immunoassay kit (R & D Systems Co, Minneapolis, MN, USA). This assay was validated for the determination of rhTNFR-Fc fusion protein in human plasma (data not shown). A standard curve was established using rhTNFR-Fc fusion protein as a reference. Linearity and reproducibility were achieved in the range of 48.8 to 3125 pg/mL.

Basic model selection

Based on the rhTNFR-Fc concentration-versus-time curves from the healthy subjects and AS patients and related reports[16, 17], the one- and two-compartment models with first-order absorption and elimination were chosen as basic models. The data were fit without introducing any covariates. The
The added covariates were then excluded one-by-one from the regression model. Reverse exclusion to establish the final model cant covariates were found and included to establish the full regression model. The more stringent statistical criteria were used to test the necessity of each covariate included in this model. If the OFV change was more than 10.83 ($\chi^2_{0.01,1}$), the effect was deemed significant ($P<0.001$) and was kept in the model. However, if the OFV change was less than 10.83, this covariate was removed from the model. The final model was obtained after the reverse removal of covariates from the full regression model.

Validation of the final model In our study, the bootstrap method was used to validate the model. The individual data from identical samples were collected from the total set of individual samples to obtain a new data file, which was then analyzed by NOMMEM. The median values and 95% confidence intervals for the parameter estimates obtained from 1000 bootstrap replications with successful runs (both the estimation and covariance steps successfully converged) were compared with those obtained from the original data set.

Analysis software NOMMEM, version V level II.1 (GloboMax, LLC, USA), and DAS, version 3.0 (Professional Committee of Pharmacometrics of China, China), were used for data analysis.

Results Demographic information about the subjects In our study, 1187 blood samples from a total of 51 volunteers were collected. The demographic factors, including gender, age, height, and weight (WT), as well as laboratory indicators, including alanine aminotransferase (ALT), aspartate aminotransferase (AST), blood urea nitrogen (BUN), and serum creatinine (Cr), were recorded as the covariates for the population pharmacokinetic studies (Table 1). In addition, we also evaluated the effects of drug administration times (either single or multiple dosings) and the health status of the subjects (either healthy or with AS) on the pharmacokinetic parameters.

Mean concentration-time profiles of rhTNFR-Fc in serum A total of 51 volunteers received subcutaneous injections of rhTNFR-Fc. Healthy subjects received single injections of 12.5, 25, 37.5, or 50 mg, whereas patients with AS patients received...
either 25 mg BIW or 50 mg QW. The mean concentration-time profiles for the different dose groups are shown in Figure 1. Based on the profiles of the curves and on related literature reports, one- and two-compartment models were initially chosen as the basic models for this study.

Basic model
We compared the OFV of the one- and two-compartment models with a time lag ($T_{lag}$) and found that the OFV value of the one-compartment model was decreased by 893.982 ($P<0.001$) compared with the two-compartment model. Otherwise, the fit of the one-compartment model indicated that the population predictive value (PRED), individual predictive value (IPRED), and observation value (OBS) had better correlations (Figure 2). The trend line was close to the diagonal, and the weighted residuals (WRES) value was more evenly distributed on both sides of the axis, with most of the data located between ±4, suggesting that the one-compartment model was preferable. Therefore, the one-compartment model was chosen as the basic model for the next population pharmacokinetic study.

Full regression model
The demographic factors, laboratory indicators, single or multiple drug dosages, and state of the subjects were considered as covariates. The effects on the OFV were investigated after each covariate was added into the pharmacokinetic basic model. The processes of stepwise establishment of the regression model and reverse exclusion are shown in Table 2. The modeling process showed that single or multiple drug dosages (M) had a significant effect on the F value (absorption coefficient). In addition, gender had a significant effect on the CL/F. The reverse removal process showed that the effects of M on the F value and the effects of gender on the CL/F value were significant. Therefore, these covariates were retained in the final model.

Table 2. Population pharmacokinetic modeling process.

| No | Model description | OFV     | OFV     |
|----|------------------|---------|---------|
|    | Model forward inclusion |         |         |
| 1  | Basic model (one-compartment model) | 13837.487 |         |
| 2  | Add M to F based on model 1 (F*M) | 13481.093 | -356.394 |
| 3  | Add gender to CL/F based on model 2 (CL/F*Gender) | 13375.985 | -105.108 |
|    | Model backward elimination |         |         |
| 4  | Remove gender from CL/F in model 3 | 13481.093 | 105.108 |
| 5  | Remove M from F in model 3 | 13730.810 | 354.825 |

Figure 1. The mean concentration-time curves for healthy volunteers after received a single subcutaneous injection of rhTNFR-Fc (Fc 12.5, 25, 37.5, 50 mg, $n=8$) (A) and its log concentration-time graph (B). Concentration-time curves for patients with ankylosing spondylitis after received multiple subcutaneous injections of rhTNFR-Fc (25 mg BIW, $n=10$ and 50 mg QW, $n=9$) (C) and its log concentration-time graph (D).
The final model for rhTNFR-Fc population pharmacokinetics was as follows:

\[ F_i = F * 0.674^M \]
\[ (CL/F)_i = 0.168 * 0.655^{\text{gender}} * \exp(\eta_{CL/F_i}) \text{ L/h} \]

where \( M \) was 0 for a single dosage and 1 for multiple dosages, and gender was 0 for a female and 1 for a male. The correction factor of \( M \) versus \( F \) was 0.674, which indicated that the absorption of multiple dosages of drug divided by the absorption of a single dosage of drug was 0.674. The correction factor of gender on \( CL/F \) was 0.655, which indicated that the clearance rate in males was only 0.655 of that in females.

The population pharmacokinetic parameters and the estimate of parameter variance in the final model are shown in Table 3. The standard error of all the parameters was less than 30%, except for the standard error of inter-individual variability with \( T_{\text{lag}} \) and the additive error, both of which exceeded 30%.

The fit of the data to the final model demonstrated that PRED and IPRED could predict OBS better than the basic model and that the squares of their correlation coefficient values were all significantly increased. The scatter plots of WRES versus PRED and time were evenly distributed around a straight line through 0 and were located within ±4 of the center (Figure 3). Our data showed, through the correction of \( M \) on \( F \) and gender on \( CL/F \), that both the accuracy and precision predictions were improved significantly. Figure 4 shows the distribution of the observed concentrations against the population predicted concentrations of different administration groups.

**Model validation**

Analysis of each of the 1000 bootstrap samples resulted in 997 samples that successfully converged. The median values of the parameters after 997 repetitions of the Bootstrap estimation were consistent with the parameter estimates of the original samples (Table 3), and the 95% confidence interval was within reasonable limits. Furthermore, the 95% confidence interval of the \( M \) and gender correction factors did not include 1, suggesting that the final population pharmacokinetic model was stable.

**Discussion**

Although the pathogenesis of AS is not fully understood, it is clear that TNF-α plays a key role in the inflammatory processes in patients with AS. Consequently, TNF-α has emerged as an important therapeutic target for AS, and TNF-α blockade therapy has greatly improved the clinical management of AS[4].
Current TNF-α blocking agents fall into two categories: anti-TNF-α monoclonal antibodies and rhTNFR-Fc fusion proteins. Etanercept (Enbrel®, Amgen & Wyeth) is the first rhTNFR-Fc approved for the treatment of AS. The pharmacokinetics of rhTNFR-Fc in the American population have been well documented[16, 17]. However, little is known about the effect of ethnic differences on the PK of rhTNFR-Fc, particularly in the Chinese population.

This study establishes rhTNFR-Fc population pharmacokinetic models in both healthy Chinese subjects and in Chinese patients with AS and provides a basis for further clinical studies. During the process of selecting the structure model, we compared the fits of the one- and two-compartment models with first-order absorption and elimination. Our data showed that the one-compartment model more accurately described the pharmacokinetic features of rhTNFR-Fc. Therefore, a one-compartment model with time lag was finally selected as the basic model, which was consistent with previous reports of rhTNFR-Fc pharmacokinetics[16, 17].

During the process of covariate selection, we compared the effects of height, weight, age, gender, AST, ALT, BUN, Cr, dose number, and the health status of the subjects on the pharmacokinetic parameters CL/F, V/F, and Ka. Our data showed that gender had a significant effect on CL/F, with the male CL/F ratio only 0.665 times the female ratio. Gender differences in the PK of rhTNFR-Fc have also been reported by other investigators, but their results were discordant with

Table 3. Parameter estimates of the final model.

| Parameter                  | Estimates of the model parameters (SE%) | Bootstrapped median (95% CI) |
|----------------------------|------------------------------------------|------------------------------|
| Pharmacokinetic parameter  |                                          |                              |
| CL/F, L/h                  | 0.168 (7.1)                              | 0.166 (0.053–0.194)          |
| V/F, L                     | 15.5 (6.3)                               | 15.4 (5.25–17.5)             |
| Ka, 1/h                    | 0.0605 (9.9)                             | 0.0601 (0.0477–0.0711)       |
| Tlag, h                    | 1.03 (14.0)                              | 1.05 (0.71–1.31)             |
| $\theta_M$ for F           | 0.674 (6.8)                              | 0.673 (0.57–0.75)            |
| $\theta_{gender}$ for CL/F | 0.655 (6.8)                              | 0.666 (0.57–0.84)            |
| Interindividual variability|                                          |                              |
| CL/F, %                    | 33.3 (23.5)                              | 32.9 (25.1–62.8)             |
| V/F, %                     | 42.7 (27.3)                              | 41.8 (30.0–63.0)             |
| Ka, %                      | 55.6 (19.6)                              | 55.2 (22.1–67.2)             |
| Tlag, %                    | 81.8 (74.4)                              | 74.1 (28.5–164.0)            |
| Residual variability       |                                          |                              |
| Proportional error, %      | 20.3 (29.6)                              | 20.0 (6.9–25.6)              |
| Additive error, μg/L       | 12.6 (62.8)                              | 12.6 (2.5–24.5)              |

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Figure 3. Final model evaluation plots. (A) Population predicted concentration vs observed concentration. (B) Individual predicted concentration vs observed concentration. (C) Weighted residuals vs population predicted concentration. (D) Sample time vs weighted residuals. The solid line in (A) and (B) represent the line of identity, and those in (C) and (D) represent the line y=0. The dotted lines in (A) and (B) are linear regression line, and those in (C) and (D) are the limit lines y=±4.
For example, Lee et al.[18] reported that the CL/F of males is higher than that of females, though the difference did not reach statistical significance. Yim et al. also reported similar results[19]. The biological basis for these observed gender differences is currently unknown, and whether the dose of rhTNFR-Fc should be adjusted according to gender should be investigated in larger trials. In addition, we found that the number of dosings affects both the CL/F and V/F. After the introduction of the factor of dose number into F, the OFV was significantly decreased, and the effects of the dose number on CL/F and V/F disappeared, suggesting that dose number could significantly affect drug absorption without affecting the clearance rate and distribution volume to the same extent. These results demonstrate that the absorption of multiple dosages of the drug was only 0.674 times that of a single dose. This phenomenon was probably induced by repeated subcutaneous injection, leading to the partitioning of the drug into local adipose tissue, thereby reducing drug absorption by the body. Other than the effect of dose number, we did not find that the other covariates could significantly affect the pharmacokinetic parameters of rhTNFR-Fc, probably due to the narrow population distribution of the subjects. It should be noted that the pharmacokinetics of rhTNFR-Fc in healthy Chinese subjects and in Chinese patients with AS were similar.

Figure 4. Population predicted concentration vs. observed concentration. (A) single dose of 12.5 mg; (B) single dose of 25 mg; (C) single dose of 37.7 mg; (D) single dose of 50 mg; (E) single and multiple doses of 25 mg, BIW; (F) single and multiple doses of 50 mg, QW. The hollow point represents the observed concentration in the female subjects, the solid point represents the observed concentration in the male subjects, the dotted line represents the population predictive concentration in the women subjects and the solid line represents the population predictive value in the male subjects.
we could not add this different covariate into any pharmacokinetic parameters to improve the final model. The stability and extrapolation of the model developed in the present study need further improvement and evaluation in a larger group of subjects before the model can be fully validated.

Interestingly, this analysis confirmed that the estimated population parameters in Chinese subjects were similar to those reported previously in other nations[18]. For example, CL/F was 0.110 L/h for Chinese males and 0.168 L/h for Chinese females, values similar to the CL/F values of 0.132±0.085 L/h (mean±SD) in American subjects. In addition, the mean population V/F values observed in Chinese and American subjects were 15.5 L and 12 L, respectively. However, it has been reported that non-Caucasian subjects have a greater clearance of rhTNFR-Fc than Caucasian subjects[18], but that finding did not reach statistical significance due to an unbalanced design. Therefore, we cannot report that non-Caucasian individuals have a larger clearance of rhTNFR-Fc than Caucasians.

In conclusion, the population pharmacokinetics of rhTNFR-Fc in healthy Chinese volunteers and in Chinese patients with AS exhibited first-order kinetic characteristics that were best described by a one-compartment model. The pharmacokinetics of rhTNFR-Fc in healthy Chinese subjects and in Chinese patients with AS were similar. However, we found that Chinese females have a higher CL/F than Chinese males and that multiple dosages can significantly decrease the absorption of rhTNFR-Fc. The PK parameters in Chinese subjects were similar to those reported for American subjects.

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Conflict of interest

The authors declare that this work have no conflict of interest.

Author contribution

Wang R, Tang ZM and Guan HS designed research; Fang Y, Huang F, Song HF, and Li YZ performed research; Tang ZM contributed new analytical tools and reagents; Li LJ and Zheng QS analyzed data; Zheng QS and Li LJ wrote the paper.

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