Abstract—In this article, we tackle the problem of flying time-optimal trajectories through multiple waypoints with quadrotors. State-of-the-art solutions split the problem into a planning task—where a global time-optimal trajectory is generated—and a control task—where this trajectory is accurately tracked. However, at the current state, generating a time-optimal trajectory that considers the full quadrotor model requires solving a difficult time allocation problem via optimization, which is computationally demanding (in the order of minutes or even hours). This is detrimental for replanning in the presence of disturbances. We overcome this issue by solving the time allocation problem and the control problem concurrently via Model Predictive Contouring Control (MPCC). Our MPCC optimally selects the future states of the platform at runtime, while maximizing the progress along the reference path and minimizing the distance to it. We show that, even when tracking simplified trajectories, the proposed MPCC results in a path that approaches the true time-optimal one, and which can be generated in real time. We validate our approach in the real world, where we show that our method outperforms both the current state of the art and a world-class human pilot in terms of lap time achieving speeds of up to 60 km/h.

Index Terms—Control, drone, MAV, planning, quadcopter, UAV.

MULTIMEDIA MATERIAL

Additional qualitative results can be viewed in this video: https://www.youtube.com/watch?v=mHDQcckqdg4

I. INTRODUCTION

ULTIROTOR drones are extremely agile, so agile, in fact, that they have become an essential tool for time-critical missions, such as search and rescue, aerial delivery, and even flying cars [1], [2]. For this reason, over the past decade, research on autonomous multirotor drones has continually pushed platforms to higher speeds and agility [3]–[12]. Several competitions have been organized, such as the Autonomous Drone Racing series at the recent IEEE/RSJ International Conference on Intelligent Robots and Systems and Conference on Neural Information Processing Systems [13]–[15] and the AlphaPilot challenge [8], [16]. Their goal is to develop autonomous systems that will eventually outperform expert human pilots. Million-dollar projects, such as AgileFlight [17] and Fast Light Autonomy [6], have also been funded by the European Research Council and the United States government, respectively, to further advance the field.

In this article, we address the problem of flying a quadrotor through multiple waypoints in minimum time. This is often desired for delivery and inspection tasks, and in the context of search and rescue drone racing, it is even the ultimate goal. Professional drone racing pilots achieve this with astonishing performance, flying their quadrotors through race tracks at speeds difficult to achieve for autonomous systems.

Time-optimal multiwaypoint flight raises fundamental challenges for robotics research in terms of planning, control, aerodynamics, and modeling. These become increasingly complex in the presence of high accelerations and aggressive attitude changes. Exploring new ways of generating and tracking minimum-time trajectories not only addresses these challenges, but also has direct implications in what is physically possible for a quadrotor given its limited actuation, ultimately pushing the frontiers of current and emerging real-world applications.

State-of-the-art approaches for time-optimal multiwaypoint flight [12], [18] split this problem into a planning task—where a global time-optimal trajectory is generated—and a control task—where this trajectory is accurately tracked.

While the control task can be solved in real time at the current state of the art, generating a feasible global time-optimal trajectory that considers the full quadrotor dynamics, including single-rotor thrust constraints, requires solving a very complex time allocation problem, which is computationally demanding (in the order of minutes or even hours) [12]. This is detrimental for replanning in the presence of disturbances. When the platform is at the limit of actuation, the slightest deviation from the preplanned trajectory may result in a suboptimal flight path or even in a crash. To circumvent this, the trajectory needs to be either planned with conservative actuation limits—which sacrifices speed (see [12, Sec. IV-E])—or be replanned online—which is not possible with the current solver times. Thereby, all the computationally efficient time-optimal waypoint planners resort to either modeling the platform as a point mass or approximating trajectories with polynomials.
For point-mass model (PMM) approaches, the problem of finding time-optimal point-to-point trajectories has a closed-form solution [19] and is, therefore, very fast to solve. This low computational burden has enabled a number of sampling-based methods for quadrotors, including time-optimal multiwaypoint flight [8]. However, these simplified trajectories lack the notion of 3D rotation and are dynamically infeasible (since quadrotors are underactuated systems, they need to rotate to align their thrust with the desired acceleration direction). On the other hand, polynomial trajectories offer a fast way of generating feasible paths. However, polynomial control inputs are smooth and cannot fully exploit the actuator potential, rendering control policies suboptimal.

We show that these limitations can be overcome by changing the paradigm and using a contouring control approach [20], [21] instead of standard trajectory tracking methods.

Contribution: In this article, we propose a Model Predictive Contouring Control (MPCC) method that considers the full quadrotor dynamics and the real single-rotor thrust constraints to achieve time-optimal quadrotor flight. In contrast to standard trajectory tracking control methods, our MPCC approach balances the maximization of the progress along a given nominal path and the minimization of the distance to it. This nominal path can be any continuously differentiable 3D path and does not need to be parameterized by time. Instead of relying on a precomputed computationally expensive trajectory, the proposed MPCC solves the time allocation problem online and has the freedom to optimally select at runtime the states at which the reference trajectory is sampled such that the progress is maximized and the platform stays within actuator bounds.

Furthermore, we demonstrate that this control approach is particularly well suited for the problem of autonomous drone racing. To accurately pass through the waypoints, we encode their positions within our cost function by dynamically allocating the contour weight. Since the reference 3D path does not need to be feasible, we efficiently generate it by using a simpler PMM. The proposed controller renders speeds, accelerations, and lap times very similar to the theoretical time-optimal trajectories [12] while keeping the computational burden low enough to be solved in real time. In Fig. 1 we show the execution of a trajectory through a drone racing track by using the proposed method.

We show that the proposed MPCC can make better use of the available actuator potential and results in faster real-flight lap times than both a standard MPC controller tracking a time-optimal trajectory and a world-class professional human pilot.

II. RELATED WORK

A. Quadrotor Trajectory Tracking Control

Nonlinear controllers have been proposed to address quadrotors’ complex attitude dynamics, such as the geometric controller [22], quaternion-based controller [23], and tilt-prioritized controller [24]. Model predictive control (MPC) is another trajectory tracking solution that simultaneously handles nonlinearities and input constraints [25], [26]. Aerodynamic effects are detrimental to tracking accuracy, especially in high-speed flights. Various methods are proposed to tackle aerodynamic effects, such as using first-principle models [27], Gaussian process models [28], or leveraging accelerometer measurements [29]. All these control strategies rely on a previously computed dynamically feasible sequence of states and inputs to track. The problem of generating this sequence is called trajectory planning.

B. Quadrotor Time-Optimal Trajectory Planning

Quadrotor trajectory planning has been extensively studied in the literature. Polynomial trajectories are the first category of planning algorithms, such as the now widely used minimum-snap trajectories [3], [30]. Given a fourth-order smooth trajectory, the full state at each point on the trajectory can be derived using the differential flatness property of the quadrotor. Autonomous drone racing considers the problem of traversing a path in minimum time while passing through the designated waypoints (gates). To this end, polynomial-based multiwaypoint trajectory planning algorithms have been widely used in the literature due to their simplicity. However, in the context of completing a race track in minimum time, sampling states and inputs that are inherently polynomials result in suboptimal policies. Owing to their continuity and smoothness, polynomial trajectories are not able to render control inputs that constantly maximize accelerations during a certain time segment (an issue
already observed in [12]). By contrast, optimization-based trajectory planning allows us to independently select the optimal sequence of states and inputs at every time step, which inherently considers time minimization while complying with quadrotor dynamics and input constraints. Optimization-based approaches have been extensively considered in the literature, ranging from exploiting PMMs [31], simplified quadrotor models [32], [33], and full-state quadrotor models [12], [34].

Regarding sampling-based methods, several time-minimizing approaches have been suggested. In [8] and [35], a PMM is used for the high-level time-optimal trajectory planning. In [35], an additional trajectory smoothing step is done, where they connect the generated trajectory with high-order polynomials by leveraging the differential flatness property of the quadrotor. Similarly, Liu et al. [36], [37] take advantage of the differential flatness property in order to search in the space of polynomial smooth minimum-jerk trajectories while also including the minimization of the time in the cost function. However, these approaches need to relax the single actuator constraints and instead limit the per-axis acceleration, which results in control policies that are conservative and suboptimal given a minimum time objective. Furthermore, since they use polynomials, these sampling approaches can only generate smooth control inputs, meaning that they cannot, for instance, continuously apply full thrust if required. The MPCC approach proposed in our work circumvents these problems by separating the planning, which is done using a PMM, from the time-optimal objective, which is ultimately handled by the controller. This allows for nonsmooth control inputs that respect the true actuator constraints to take full advantage of the input authority of the platform.

Apart from time optimality, complying with intermediate waypoint constraints is another requirement for path planning in autonomous drone racing. A common practice of solving a trajectory optimization problem with waypoint constraints is allocating waypoints to specific time steps and minimizing the spatial distance between these waypoints and the position at the corresponding allocated time steps on the reference trajectory (see, e.g., [38] and [39]). The time allocation of the waypoints is, however, nontrivial and difficult to determine. This is tackled in [34], which, however, uses body rates and collective thrust as control inputs and does not represent realistic actuator saturation. Recent work [12] introduces a complementary progress constraint (CPC) approach, which considers true actuator saturation, uses single-rotor thrusts as control inputs, and exploits quaternions to allow full singularity-free representation of the orientation space with consistent linearization characteristics. While the above methods guarantee the global optimality of the quadrotor trajectory passing through gates, they are computationally costly and, hence, intractable in real time.

C. Model Predictive Contouring Control

In contrast to solving trajectory planning and control separately, MPCC combines trajectory generation and tracking into a single optimization problem [20], [40]. This method minimizes the distance to the reference while maximizing the progress along it in a receding horizon fashion, thereby giving more freedom to the controller to determine its state trajectory. The MPCC method only needs a continuously differentiable 3D path as reference, hence dropping the feasibility requirement that standard MPC methods have. Furthermore, it allows adding additional constraints and cost functions for obstacle avoidance, such as in [41]–[43]. Most pieces of literature apply MPCC on biaxial systems, such as computer numerical control (CNC) machines [44], ground vehicles [21], [41], and autonomous ground robots [43]. Liniger et al. [21] apply MPCC in the context of car racing and discuss that the latter offers control policies that are closer to human-like driving than the ones from standard MPC methods. In [42], the corridor-based MPCC is proposed for drone flights. A simplified third-order linear integral model is adopted, where jerk is regarded as the control input. However, the nonlinear dynamics and the input constraints are neglected, limiting the method to relatively low-speed flights.

In this article, we propose an MPCC architecture that considers the more challenging 3D space for autonomous drone racing. To fully exploit the capability and realize optimal flight performance, we formulate the optimization problem using the full nonlinear quadrotor model. In addition, a novel cost function is designed to guarantee the traversal of gates.

III. METHODOLOGY

Consider the discrete-time dynamic system of a quadrotor with continuous state and input spaces \( x_k \in \mathcal{X} \) and \( u_k \in \mathcal{U} \), respectively. Let us denote the time-discretized evolution of the system \( f : \mathcal{X} \times \mathcal{U} \mapsto \mathcal{X} \) such that

\[
x_{k+1} = f(x_k, u_k)
\]

where the subindex \( k \) is used to denote states and inputs at time \( t_k \).

The general optimal control problem considers the task of finding a control policy \( \pi(x) \), a map from the current state to the optimal input, \( \pi : \mathcal{X} \mapsto \mathcal{U} \), such that the cost function \( J : \mathcal{X} \mapsto \mathbb{R}^+ \) is minimized

\[
\pi(x) = \arg\min_u J(x)
\]

subject to

\[
\begin{align*}
x_0 &= x \\
x_{k+1} &= f(x_k, u_k) \\
x_k &\in \mathcal{X}, \quad u_k &\in \mathcal{U}.
\end{align*}
\]

A. Model Predictive Control

For standard MPC approaches [10], [25], [26], the objective is to minimize a quadratic penalty on the error between the predicted states and inputs and a given dynamically feasible reference \( x_{k,\text{ref}} \) and \( u_{k,\text{ref}} \). Consequently, the cost function \( J(x) \) in problem (1) is substituted by

\[
J_{\text{MPC}}(x) = \sum_{k=0}^{N-1} \| \Delta x_k \|_Q^2 + \| \Delta u_k \|_R^2 + \| \Delta x_N \|_P^2
\]

where \( \Delta x_k = x_k - x_{k,\text{ref}} \) and \( \Delta u_k = u_k - u_{k,\text{ref}} \), and where \( Q \succeq 0, R > 0, \) and \( P \succeq 0 \) are the state, input, and final state weighting matrices, respectively. The norms of the form \( \| \cdot \|_A^2 \) represent the weighted Euclidean inner product \( \| v \|_A^2 = v^T A v \).
This formulation relies on the fact that a feasible reference \( x_{k,\text{ref}}, u_{k,\text{ref}} \) is accessible for the future time horizon \( N \). Searching for these is often referred to as planning, and for several applications, it becomes rather arduous and computationally expensive [12], [45].

**B. Model Predictive Contouring Control**

In contrast to standard MPC methods, where a time-sampled state and a input reference are tracked, MPCC methods consider the higher level task of minimizing the Euclidean distance to a 3D path while maximizing the speed at which the path is traversed.

Let us denote the arc length of the reference path (or progress) as \( \theta \) and the same arc length at time step \( k \) as \( \theta_k \). Let us also denote the desired arc-length-parameterized 3D path as \( p^d(\theta) = [x^d(\theta) \ y^d(\theta) \ z^d(\theta)]^T \) and the system’s position at time step \( k \) as \( p_k = [x_k \ y_k \ z_k]^T \). The MPCC formulation [20] attempts to minimize the projected distance from the current position \( p_k \) to the desired position \( p^d(\theta) \) while maximizing the progress \( \theta \) along it. This is referred to the literature as the contouring control problem [20], and it can be written in the same shape as problem (1) by substituting the cost function by

\[
J_{\text{MPCC}}(x) = \sum_{k=0}^{N} q_e(e^e_k)^2 - \rho \theta_N
\]

where \( e^e_k \in \mathbb{R}^+ \) is the contour error (solid green line in Fig. 2) at step \( k \) and is defined as the projection of \( p_k \) over \( p^d(\theta_k) \)

\[
e^e_k = \min_{\theta} \| p_k - p^d(\theta) \|_2
\]

where the minimizer at time step \( k \) is depicted in Fig. 2 as \( \theta^e_k \). In cost function (3), the negative sign on \( \rho \in \mathbb{R}^+ \) indicates that the progress at the last step, \( \theta_N \), is maximized. Finally, \( q_e \in \mathbb{R}^+ \) is the contour weight.

However, this formulation of the contour error is not well suited to be used inside an online optimization scheme because it is an optimization problem by itself (4). To overcome this limitation, let us introduce \( \hat{\theta}_k \), an approximation to \( \theta^e_k \) with dynamics

\[
\hat{\theta}_{k+1} = \hat{\theta}_k + v_{\hat{\theta}} \Delta t
\]

where \( v_{\hat{\theta}} = \frac{\Delta \hat{\theta}_k}{\Delta t} \) is a virtual control that will be determined by the controller at every time step. Let us also denote \( \pi(\theta_k) \) as the plane that is normal to the curve \( p^d(\theta_k) \) at point \( \theta_k \), and let the position error at time \( k \) be \( e(\theta_k) = p_k - p^d(\theta_k) \) (shown in dashed red in Fig. 2). The contour error \( e^e_k \) can, then, be approximated by the norm of the projection of \( e(\theta_k) \) onto the normal plane \( \pi(\theta_k) \). This projection is defined as \( e^c(\theta_k) \) (dashed green line in Fig. 2). The arc length corresponding to the minimizer of (4), i.e., \( \theta^*_k \), and the arc length of its approximation, i.e., \( \theta^e_k \), are linked by the lag error \( e^l(\theta_k) = \| \theta^*_k - \theta^e_k \| \) (solid orange line in Fig. 2). However, since \( \theta^*_k \) is not known at optimization time, the true lag error \( e^l(\theta_k) \) is also approximated by the norm of \( e^c(\theta_k) \) (dashed orange line in Fig. 2), which is defined as the projection of \( e(\theta_k) \) onto the normal direction of \( \pi(\theta_k) \).

**Proposition 1:** If \( e^c(\theta_k) = 0 \), the approximations \( \theta^e_k \), \( e^l(\theta_k) \), and \( e^c(\theta_k) \) are equal to their respective true values.

**Proof:** \( e^e_k \) is defined in (4) as the minimum distance between \( p_k \) and \( p^d(\theta) \), and therefore, \( p_k \subset \pi(\theta^e_k) \). If \( e^c(\theta_k) = 0 \), then \( p_k \subset \pi(\theta^e_k) \) as well. It follows that \( \pi(\hat{\theta}_k) \equiv \pi(\theta^e_k) \). Therefore, \( \hat{\theta}_k = \theta^e_k \), \( e^l(\theta^e_k) = \| e^c(\theta^e_k) \| \) and \( e^e_k = \| e^c(\theta^e_k) \| = 0 \).

Consequently, to ensure that these approximations are accurate, it is necessary to include the minimization of \( \| e^c(\theta^e_k) \| \) in the cost function of problem (7). Now, considering (5), we can write \( \hat{\theta}_N \) as

\[
\hat{\theta}_N = \hat{\theta}_0 + \sum_{k=0}^{N} v_{\hat{\theta},k} \Delta t.
\]

Adding \( \| e^l(\theta^e_k) \| \) and (6) to (3), the optimization in problem (1) becomes

\[
\min_{\theta} \sum_{k=0}^{N} \frac{1}{q_l} e^c(\theta_k)^2 + \frac{1}{q_e} e^l(\theta_k)^2 - \rho \theta_N
\]

subject to \( x_0 = x \)

\[
x_{k+1} = f(x_k, u_k) \]

\[x_k \in \mathcal{X}, \ u_k \in \mathcal{U}\]

where \( q_l \in \mathbb{R}^+ \) is the lag weight, the maximization of \( \theta_N \) has been rewritten in terms of \( v_{\hat{\theta},k} \), and \( \mu \in \mathbb{R}^+ \) is the new progress weight variable. To ensure an accurate progress approximation, the weight on the lag error \( q_l \) is chosen high, as suggested in [20] and [21]. From this point on, we drop the hat nomenclature for the approximations of the errors for readability. Thus, \( \theta_k, e^c(\theta_k), e^l(\theta_k) \), and \( v_{0,\hat{\theta},k} \) directly refer to their corresponding approximations.

This control strategy offers multiple advantages that are exploited in this article. Particularly, since the maximization of the progress is directly encoded in the optimization problem being solved online, it benefits from the freedom to select the best
times, at which the states along the reference 3D path are sampled. This way, the MPC formulation eliminates the need for a set of presampled states and inputs. Thus, the only requirement is an arc-length-parameterized continuously differentiable 3D path to track \( p^d(\theta) \).

C. Arc-Length Parameterization of the Paths

The arc-length parameterization of general curves is a nontrivial problem, and finding a closed-form solution for an arc-length-parameterized curve given another arbitrary parameterization is, in general, not possible. Instead, we find approximations to arc-length-parameterized paths. Let \( p^d(t) \) be the 3D path to track, and it can be given in two forms: as a continuous time-dependent curve or as a sequence of sampled points in time. If it is given as a continuous curve, we use the bisection method from [46], where the curve is such that the arc length between samples is constant by numerically computing the integral and doing binary search until convergence. If it is given as a sequence of sampled points, we search for these equidistant segments by assuming linearity between samples. In both the cases, for each point, we store the corresponding arc length, the position, and the normalized velocity. This process results in a sequence of \( P \) of these points to which we fit third-order splines \( p_i(\theta_k) \) \( i \in [0, \ldots, P - 1] \), as shown in (8).

For further details, we refer the reader to [46]

\[
p^d(\theta_k) = \begin{cases} 
\rho_0(\theta_k) & 0 \leq \theta_k \leq \theta_0 \\
\rho_1(\theta_k) & \theta_1 \leq \theta_k \leq \theta_2 \\
\vdots \\
\rho_{P-1}(\theta_k) & \theta_{P-1} \leq \theta_k \leq \theta_P
\end{cases} \tag{8}
\]

D. Derivation of Contour and Lag Errors in 3D

Let us define \( t(\theta_k) \in \mathbb{R}^3 \), the tangent line of \( p^d(\theta_k) \) evaluated at \( \theta_k \). From the definition of arc length, we have

\[
\theta_k = \int_0^{\theta_k} \| (p^d)'(t) \| \, dt \quad \Leftrightarrow \quad d\theta_k = \frac{d}{dt} \int_0^{\theta_k} \| (p^d)'(t) \| \, dt = 1 = \| (p^d)'(\theta_k) \| = \left\| \frac{dp^d(\theta_k)}{d\theta_k} \right\| = \| t(\theta_k) \| \tag{9}
\]

where in the first equivalence, we have differentiated both sides of the equation, and the second equivalence follows from the Fundamental Theorem of Calculus.

\( e(\theta_k) \) can be decomposed in a component that is projected onto \( t(\theta_k) \), \( e^1(\theta_k) \), and a component contained in \( \pi(\theta_k) \), which is \( e^c(\theta_k) \), such that \( e(\theta_k) = e^1(\theta_k) + e^c(\theta_k) \). Now, the expression for the projection of \( e(\theta_k) \) onto \( t(\theta_k) \) is

\[ e^1(\theta_k) = (t(\theta_k)^T \cdot e(\theta_k)) \, t(\theta_k) = e^1(\theta_k) t(\theta_k). \]

We are interested in minimizing the \( q_i \)-weighted Euclidean norm of this error

\[ \| e^1(\theta_k) \|^2_{q_i} = \| e^1(\theta_k) \|^2 \, \| t(\theta_k) \|^2_{q_i} = q_i e^1(\theta_k)^2 \tag{10} \]

which follows by the result from (9). Similarly, we can write the contour error as

\[ e^c(\theta_k) = e(\theta_k) - e^1(\theta_k) = \left[ \begin{array}{c}
1 - t^2_x(\theta_k) & -t_x(\theta_k) t_y(\theta_k) & -t_x(\theta_k) t_z(\theta_k) \\
-t_x(\theta_k) t_y(\theta_k) & 1 - t^2_y(\theta_k) & -t_y(\theta_k) t_z(\theta_k) \\
-t_x(\theta_k) t_z(\theta_k) & -t_y(\theta_k) t_z(\theta_k) & 1 - t^2_z(\theta_k)
\end{array} \right] e(\theta_k). \]

And its \( q_i \)-weighted Euclidean norm as

\[ \| e^c(\theta_k) \|^2_{q_i} = e^c(\theta_k)^T Q e^c(\theta_k) \tag{11} \]

where \( Q = q_e \cdot I^{3 \times 3} \).

IV. APPLICATION TO QUADROTORS

To apply our MPCC method to a quadrotor, in this section, we define its state and input space and its dynamics.

A. Quadrotor Dynamics

The quadrotor’s state space is described from the inertial frame \( I \) to the body frame \( B \), as \( x = [p_{IB}, q_{IB}, \mathbf{v}_{IB}, \mathbf{w}_{IB}]^T \), where \( p_{IB} \in \mathbb{R}^3 \) is the position, \( q_{IB} \in \mathbb{S} \odot (3) \) is the unit quaternion that describes the rotation of the platform, \( \mathbf{v}_{IB} \in \mathbb{R}^3 \) is the linear velocity vector, and \( \mathbf{w}_{IB} \in \mathbb{R}^3 \) are the body rates in the body frame. The input of the system is given as the collective thrust \( f_B = [0 \ o \ f_3] \) and body torques \( \tau_B \). For readability, we drop the frame indices as they are consistent throughout the description. The dynamic equations are

\[ \dot{p} = v \quad \dot{q} = \frac{1}{2} q \odot \left[ \begin{array}{c} 0 \\ \omega \end{array} \right] \quad \dot{v} = g + \frac{1}{m} R(q) f_T \quad \omega = J^{-1} \left( \tau - \omega \times J \omega \right) \tag{12} \]

where \( \odot \) represents the Hamilton quaternion multiplication, \( R(q) \) is the quaternion rotation, \( m \) is the quadrotor’s mass, and \( J \) is the quadrotor’s inertia.

In addition, the input space given by \( f \) and \( \tau \) is decomposed into single-rotor thrusts \( f = [f_1, f_2, f_3, f_4] \), where \( f_i \) is the thrust at rotor \( i \in \{1, 2, 3, 4\} \)

\[ f_T = \left[ \begin{array}{c} 0 \\ \sum_i f_i \\ l/\sqrt{2}(f_1 + f_2 - f_3 - f_4) \\ l/\sqrt{2}(-f_1 + f_2 + f_3 - f_4) \\ c_T(f_1 - f_2 + f_3 - f_4) \end{array} \right] \tag{13} \]

with the quadrotor’s arm length \( l \) and the rotor’s torque constant \( c_T \).

Furthermore, in order to approximate the most prominent aerodynamic effects, we extend the quadrotor’s dynamics to include a linear drag model [47]. Let \( D \) be the diagonal matrix with drag coefficients \( d \) such that \( D = \text{diag}(d_x, d_y, d_z) \); we expand the dynamic model from (12) by

\[ \dot{v} = g + \frac{1}{m} R(q) f_T - R(q) D R^T(q) \cdot v. \tag{14} \]
B. Optimal Control Problem Formulation

In this section, we propose to include the dynamics introduced in Section IV-A within the MPCC formulation outlined in problem (7). To do this, the state space described in (12) needs to be augmented to include progress dynamics. A direct way to achieve this is to add \( \theta \) as a state and \( v_\theta \) as a virtual input. However, this way, there would be no limit in how fast \( v_\theta \) changes, and infinite changes would be allowed leading to very noisy control inputs. To alleviate this, and following typical implementations of contouring controllers [21], [41], we use the progress acceleration \( \Delta v_\theta = dv_\theta/dt \) as a virtual input instead. The resulting augmented state and input spaces are as follows:

\[
x = [p \ q \ v \ w \ f \ \theta \ v_\theta]^T, \quad u = [\Delta v_\theta \ \Delta f]^T
\]

where the dynamics of the augmented states are

\[
\begin{align*}
 f_{k+1} &= f_k + \Delta f_k \Delta t \\
 \theta_{k+1} &= \theta_k + v_\theta,k \Delta t \\
 v_{\theta,k+1} &= v_{\theta,k} + \Delta v_\theta,k \Delta t.
\end{align*}
\]

Thus, the full optimal control problem is as follows:

\[
\pi(x) = \arg\min_u \sum_{k=0}^N \|e'(\theta_k)\|^2_{q_1} + \|e(\theta_k)\|^2_{q_2} + \|\omega_k\|^2_{Q_\omega} + \|\Delta v_\theta,k\|^2_{R_\Delta v} + \|\Delta f_k\|^2_{R_\Delta f} - \mu v_\theta,k
\]

subject to

\[
\begin{align*}
 x_0 &= x \\
x_{k+1} &= f(x_k, u_k) \\
\omega &\leq \omega &\leq \omega \\
f &\leq \bar{f} &\leq \bar{f} \\
0 &\leq v_\theta &\leq v_\theta \\
\Delta v_\theta &\leq \Delta v_\theta &\leq \Delta v_\theta \\
\Delta f &\leq \Delta f &\leq \Delta f
\end{align*}
\]

subject to

\[
\begin{align*}
 x_0 &= x \\
x_{k+1} &= f(x_k, u_k) \\
\omega &\leq \omega &\leq \omega \\
f &\leq \bar{f} &\leq \bar{f} \\
0 &\leq v_\theta &\leq v_\theta \\
\Delta v_\theta &\leq \Delta v_\theta &\leq \Delta v_\theta \\
\Delta f &\leq \Delta f &\leq \Delta f
\end{align*}
\]

subject to

\[
\begin{align*}
 x_0 &= x \\
x_{k+1} &= f(x_k, u_k) \\
\omega &\leq \omega &\leq \omega \\
f &\leq \bar{f} &\leq \bar{f} \\
0 &\leq v_\theta &\leq v_\theta \\
\Delta v_\theta &\leq \Delta v_\theta &\leq \Delta v_\theta \\
\Delta f &\leq \Delta f &\leq \Delta f
\end{align*}
\]

where the lag and contour norms were defined in (10) and (11), respectively, and the dynamics \( f(x_k, u_k) \) come from the discretization of (12) and (13) and from (16).

In problem (17), constraints and costs on \( \Delta v_\theta \) and \( \Delta f \) have been added such that the solver does not have complete freedom of choosing them arbitrarily. These extra constraints and costs are needed in contouring control formulations to provide stability to the optimization problem [21], [41]. Without them, the outputs of the solver are very noisy, rendering the inputs unusable for real-world applications. The cost on \( \omega \) has also proven to be necessary for the stability of the solution since it forces the solver to keep low body rates whenever possible. Furthermore, this cost also allows tracking a reference in \( \omega_z \) to control the platform’s orientation externally. Finally, the limits on \( v_\theta \) ensure the nonreversal of the reference path and set a maximum speed at which the path is traversed. The complete MPCC pipeline is described in Algorithm 1.

C. Dynamic Allocation of Contouring Weight

Given a set of \( M \) waypoints located at \( \{p_{g,j}(\theta_k)\}^M_{j=0} \), we consider the problem of passing through them in the shortest time possible. When relating this to the optimization problem described in (17), one can notice two competing objectives in the controller cost function: the contouring weight \( q_c \), which pushes the platform toward the center of the 3D path and eventually through the waypoints, and the progress weight \( \mu \), which makes it traverse the path as fast as possible.

Because of these competing terms in the cost function, there is a need to find a balance between going fast and reducing the contour error. For waypoint tracking, however, we are only concerned about the tracking performance to the 3D path in the points where the waypoints are. For this, the position of the waypoints \( \{p_{g,j}\}^M_{j=0} \) need to be included in our optimal control formulation (17). This can be done in different ways.

On the one hand, the position constraints could be directly included in the optimization problem, i.e., adding

\[
\|p_k - p_{g,j}(\theta_j)\|^2 \leq d_{oak,j} \quad \forall j \in [0, M]
\]

to problem (17). However, this approach has been found to be unsuccessful. If the constraints are added as hard constraints, the problem quickly becomes unfeasible. If they are soft constraints, the controller behavior becomes extremely conservative. The optimization problem becomes very complex because we need to add a slack variable, a constraint for the slack variable, a cost for the slack variable, and the soft constraint itself.

On the other hand, the contour weight \( q_c \) could be dynamically allocated online. Instead of keeping it constant, we make it depend on the desired position of the platform \( q_c(\theta_k) =
q_c(p^d(\theta_k)) such that when we are close to a waypoint, the contour error is the largest one in the cost function, and everywhere else we give more importance to the progress. The mapping that has been chosen is a collection of 3D Gaussians placed at the waypoint positions \( p_{g,j}(\theta_k) \), yielding

\[
q_c(p^d(\theta_k)) = \sum_{j=0}^{M} \frac{e^{-\frac{1}{2} (p^d(\theta_k) - p_{g,j}(\theta_k))^T \Sigma^{-1} (p^d(\theta_k) - p_{g,j}(\theta_k))}}{\sqrt{(2\pi)^3|\Sigma|}}
\]

where \( \Sigma \) is the diagonal covariance matrix that indicates how wide the Gaussians are in the three axes and relatively small such that: 1) they only contain information around the waypoint position and 2) the Gaussians do not overlap with each other.

Using Gaussians as the waypoint weighting function has been traditionally used in the literature for similar purposes, such as [48]. For this work, the main reasons behind the decision of using Gaussians are the following.

1) As they are smooth curves, arbitrarily small changes in \( \theta_k \) lead to arbitrarily small changes in \( q_c(p^d(\theta_k)) \), preventing discontinuities in the cost function and, therefore, helping with controller stability.

2) As explained in Section III, there is always a lag error. Therefore, the projection from our current position \( p_k \) to the desired path \( p^d(\theta_k) \) might not be completely accurate at all times, and this approximate projection might both be lagging or leading. The symmetry properties of Gaussians ensure that the costs are attained equally no matter in which direction these projection inaccuracies lie.

A 1D illustrative example in Fig. 3 shows how this looks like for the \( x \)-axis. Note that the contouring cost is a function of the desired path \( p^d(\theta_k) \) and not of the current position \( p_k \). This way, we ensure that these costs will always be attained since the reference path will always pass through the waypoints. A comparison study of how the platform behaves with and without this dynamic allocation of \( q_c \) in a simulated environment is shown in Fig. 6.

Summarizing, the proposed controller takes as inputs a 3D path \( p^d(\theta) \) and a set of waypoints \( \{p_{g,j}\}_{j=0}^{M} \) and outputs a policy that optimally balances going as fast as possible and being close to the tracked path where the waypoints are. It is, therefore, interesting to see how its performance compares with a true time-optimal trajectory, even if we expect to encounter differences because: 1) the horizon of the MPCC is limited; 2) several approximations have been made in the proposed formulation; and 3) there are additional terms in the cost function of problem (17) apart from purely maximizing the progress.
addition, it keeps the order of the polynomial segments lower as compared to generating one single polynomial trajectory that passes through all the gates and, hence, avoids numerical issues. Notice that there is no notion of time minimization in the way we generate this minimum snap trajectory, meaning that the time-parameterized reference can be relatively slow. However, this is not relevant when tracking it with MPCC because the reference is first reparameterized by arc length. From this point on, this polynomial trajectory will be referred to as minimum snap trajectory.

B. Time-Optimal Full Model

This path generation algorithm generates a time-optimal trajectory that passes through a sequence of given waypoints [12]. This is achieved by introducing a formulation based on CPC along the trajectory, which allows a simultaneous optimization of the time allocation and of the trajectory itself. Because it takes into account the full nonlinear model of the quadrotor platform down to single rotor thrusts, the generated trajectory is able to exploit the full actuator potential at all times. This algorithm sets the state of the art on time-optimal planning for quadrotors. However, different sources of approximation should also be noticed. First, inside the optimization problem, the trajectory itself is discretized and divided into a finite number of nodes. Second, even if the model of the platform is very accurate, it is not perfect, and model mismatches are definitely present. Nevertheless, the resulting trajectories push the platform to the limits of what is achievable for the given model and are even able to beat professional drone pilots in the challenging task of drone racing [12].

The main drawback of using a time-optimal CPC trajectory as the reference is that they take a significant amount of time to compute. The generation time of these full state time-optimal trajectories ranges from minutes to several hours, making them intractable for real-time applications. One attempt to reduce this computation time has been made [45] using reinforcement learning (RL), but, although this approach scales better with track length, training times are still of the order of hours. Instead, the proposed MPCC method does not need most of the information included in these time-optimal trajectories, and it suffices to provide a 3D path \( p^d(t) \) that is continuously differentiable. Fig. 4 depicts how the computation times to generate these trajectories using different approaches evolve with the track length.

C. Time-Optimal PMM

As mentioned, one of the benefits of MPCC is that it can track nonfeasible paths. Throughout this article, we exploit this property by generating 3D paths that do not consider the quadrotor dynamics, but instead a simpler PMM where the drone is assumed to be a point mass with bounded accelerations as inputs. This significantly reduces the computational burden since the generation of point-to-point trajectories using a PMM has a closed-form solution.

To generate these PMM time-optimal paths, the same sampling approach that was used in [8] is employed here. Given an initial state consisting of position and velocity, and given the reduced dynamics of a PMM, \( \ddot{p} = u \), with the input acceleration
being constrained $u \leq u \leq \bar{u}$, it can be shown by using Pontryagin’s maximum principle [50] that the time-optimal control input results in a bang-bang policy. Furthermore, if we also add constraints on the velocity, $v_1 \leq v \leq \bar{v}$, the time optimal control policy has a bang-singular-bang solution [19] of the form

$$u_x(t) = \begin{cases} u_x, & 0 \leq t \leq t_1^1 \\ \alpha u_x, & t_1^1 \leq t \leq t_2^1 \\ \bar{u}_x, & t_2^1 \leq t \leq T_x^1 \end{cases}$$

(18)

or vice versa, starting with $\bar{u}_x$. It is straightforward to verify that there exists a closed-form solution for the switching times. In (18), we depict the solution for the $x$-axis, but this can be extended for $y$ and $z$ axes without loss of generality.

Once we have the per-axis minimum time policy, we choose the maximum of these minimum times ($T^* = \max(T_x^1, T_y^1, T_z^1)$) and slow down the other two axes’ policies to make all three axes’ durations equal. To do this, a new parameter $\alpha \in [0, 1]$ is introduced that scales the acceleration bounds. For example, if we need to increase the duration of the $x$-axis, the applied control inputs are scaled to $\alpha u_x$ and $\alpha \bar{u}_x$, respectively. For more details on how these trajectories are sampled, the reader is referred to [8].

By using the described method, it is possible to generate a time-optimal point-to-point motion primitive for every fixed start and end positions and velocities. In order to find the time-optimal multiwaypoint trajectory efficiently, the path planning problem is interpreted as a shortest path problem. This reduces the path planning problem to finding the drone’s optimal state at each gate such that the total time is minimized. At each gate, $M$ different velocities are sampled at random such that they lie in a cone pointing toward the exit direction of the gate. The cost from each sampled state at the previous gate is set to be equal to the duration, $T^*$, of the time-optimal motion primitive that guides the drone from one state to the other. Owing to the existence of a closed-form expression for the minimum time, $T^*$, setting up and solving the shortest path problem can be done very efficiently using, e.g., Dijkstra’s algorithm [50], resulting in the optimal path $p^*(t)$ that we can then track with the proposed MPCC. In order to further reduce the computational cost, the path is planned in a receding horizon fashion, i.e., the path is only planned through the next $H_D$ waypoints. Fig. 8 shows the resulting trajectory when applying this method to a sequence of seven waypoints. It is worth noting that, because the PMM trajectory is not feasible, a reference tracking controller such as MPC fails to track it.

**VI. SIMULATION EXPERIMENTS**

In this section, we design a series of simulation experiments aimed to demonstrate the capabilities of our method. First, in Section VI-A, we show a comparison between our method and a true time-optimal trajectory for the simple task of hover to hover flight. Then, in Section VI-B, we evaluate the performance of our method in the more challenging task of multiwaypoint flight applied to drone racing. In this context, we design different ways of generating the 3D path $p^*(\theta)$ that passes through all the waypoints and compare them in terms of speed and lap times with respect to the main baseline [12]. Finally, in Section VI-C, we evaluate the robustness of the proposed MPCC controller against the presence of time delay in the loop and compare its performance to that of a standard MPC controller. Note that, while in this section we focus only on simulation experiments, in Section VII, we present the real-world results.

The quadrotor configuration used throughout this article, denoted RPG Quad in Table I, represents the model parameters of our in-house designed drone.


| Property                  | RPG Quad |
|--------------------------|----------|
| \( m \) [kg]            | 0.85     |
| \( l \) [m]             | 0.15     |
| \( \text{diag}(J) \) [\text{Nm}^2] | [2.5, 2.1, 4.3] |
| \( T_{\text{min}}, T_{\text{max}} \) [N] | [0.0, 7.0] |
| \( c_r \) [1]           | 0.022    |
| \( \omega_{\text{max}} \) [rad s\(^{-1}\)] | 10       |

**A. Time-Optimal Hover-to-Hover Comparison**

To compare up to which extent the maximization of the progress in problem (17) is equivalent to the minimization of the trajectory time, we have set up a simple simulation experiment: to execute a 15-m hover-to-hover trajectory in the \( x \)-axis. This task has been used as a benchmark in previous work [12], [32], [33]. First, we compute the time-optimal trajectory using the same quadrotor model described in Section IV-A. We compute it using the CPC approach [12], which takes between 20 and 30 min to converge on a desktop computer. This trajectory is the theoretical lower bound on how fast this task can be performed. On the other hand, we simulate the platform controlled by the proposed MPCC to follow a 3D straight line reference that can be run in real time. It is important to clarify that no information about the location of the waypoints and treats the entire path equally. The balance between maximizing progress and minimizing contour error is constant. However, when using the dynamic contouring weight formulation, the platform successfully passes through all the gates. Furthermore, even if with the dynamic formulation we deprioritize the maximization of the progress at the location of the waypoints, it does not have any notable impact in the speed profile, as seen in the colored bars of Fig. 6. Therefore, in the rest of this article, a dynamic contouring weight formulation is used.

1) Multiwaypoint Minimum Snap: In Fig. 6, we show an XY view of the MPCC tracking when following a minimum snap trajectory. To show the benefit of using the dynamic contouring weight method introduced in Section IV-C, we compare the trajectory execution of the proposed MPCC when \( q_c \) is dynamically allocated and when \( q_c \) is fixed to a constant value. If \( q_c \) remains fixed, one can notice how the platform does not pass through most of the gates or passes too close to the edge (which would result in a collision with the gate frame in a real flight). Since we use the same value for \( q_c \) in the entire track, the approach lacks information about the location of the waypoints and treats the entire path equally. The balance between maximizing progress and minimizing contour error is constant. However, when using the dynamic contouring weight formulation, the platform successfully passes through all the gates. Furthermore, even if with the dynamic formulation we deprioritize the maximization of the progress at the location of the waypoints, it does not have any notable impact in the speed profile, as seen in the colored bars of Fig. 6. Therefore, in the rest of this article, a dynamic contouring weight formulation is used.

2) Time-Optimal Full Model (CPC): In Fig. 7, we show the executed 3D path and the velocity profile for both the minimum snap reference and the CPC reference. Because the minimum snap trajectory does not minimize the total trajectory time, it has no notion of the long-term global behavior of the platform, leading to sharper turns and long straight lines. Because of its finite time horizon, when tracking this minimum snap reference, the MPCC is not able to find a path that goes through the gates without having to include these sharp turns and long straights. Even if this allows the MPCC approach to achieve higher instantaneous peak speeds (as shown in the blue color bar in Fig. 7), the overall velocity is lower, thereby leading to suboptimal noncompetitive lap times as illustrated in Fig. 10 (labeled as Min. snap-MPCC). In contrast, when the CPC path is provided as a reference, as shown in Fig. 10, lap times (labeled as CPC-MPCC) are very similar to the theoretical lower bound (labeled as Reference CPC). This shows that the MPCC is able to benefit from the long-term optimality information encoded in the CPC 3D path. Therefore, the choice of reference path is indeed highly relevant to achieve competitive lap times. The lap times in Fig. 10 were computed using the same method as in [12]. For the rest of this article, lap times are computed in this fashion unless stated otherwise.

As mentioned in Section V-B, and depicted in Fig. 4, a big disadvantage of time-optimal CPC trajectories is that they are...
Fig. 9. Simulated tracking performance of our MPCC approach when tracking a PMM reference (black dashed line) shown from the top view (top panel) and the side (bottom panel). The CPC time-optimal reference has been added for comparison. Notice how the position of the tracked MPCC trajectory approaches the time-optimal reference trajectory.

Fig. 10. Sampled lap times of the different trajectories tracked using our MPCC approach in simulation and of the time-optimal reference (Reference CPC). Notice how the PMM tracked trajectory (PMM-MPCC) is very close to the tracked time-optimal trajectory (CPC-MPCC), yet does not suffer from the large computational effort required to compute a CPC trajectory. The CPC-MPC trajectory is the CPC reference tracked by a standard MPC approach, for comparison. Also notice how the lap times of the PMM reference are lower than those of the CPC reference, as expected, given that the PMM reference does not satisfy the dynamics nor the constraints of a quadrotor. For completeness, the lap time of the minimum snap (reference and tracked with MPC) is 67.76 s and have not been added to this figure for clarity.

In our particular application, the gate horizon has been chosen to be $H_g = 3$ gates. To justify this choice, we have generated PMM trajectories for the task of completing three laps on the CPC-track, for different values of $H_g$. We then compare the resulting total lap times (averaged over ten runs) and show them in Table II. One can notice how for $H_g$ larger than 3, the improvement in total time is negligible. The number of samples has been chosen as in [8], $M = 150$ for each gate in the prediction horizon, resulting in computation times of around 2 ms.

Fig. 9 shows the results of tracking the time-optimal PMM trajectory with the proposed MPCC and the time-optimal CPC reference tracked with standard MPC for comparison. It can be noticed that the behavior of the platform approaches the time-optimal trajectory, as also suggested by Fig. 5, i.e., maximizing the progress along the MPCC horizon provides the short-term time optimality, whereas a PMM time-optimal reference path to track provides the controller with the long-term information that results in a behavior similar to a true time-optimal policy. This can also be seen in Fig. 10, where the lap times of the MPCC tracking a PMM reference (labeled as PMM-MPCC) approach the theoretical lower bound by only a small difference.

In Fig. 10, one can also notice how the tracked CPC trajectory using a standard MPC approach (labeled as CPC-MPC) has almost identical lap times as the Reference CPC. This is expected because standard MPC approaches use a reference that is sampled by time. The planned trajectory dictates at which times every reference state will be visited, meaning that the lap time is fully defined by the reference trajectory.

### C. Time Delay Study

Time delays are commonplace in any real system and can be originated by different sources, such as communication, sensors, or filtering algorithms, among others. In this section, we evaluate how our controller reacts to the presence of a time delay in the control loop. To do so, we manually introduce a delay in the measurement of position, velocity, and attitude in our simulation. In Fig. 11, we show how both the proposed MPCC and a standard MPC react to different values of this delay, from 0 to 60 ms.

One can notice how the proposed MPCC can successfully complete the track in the presence of up to 50-ms delay. The explanation lies in the fact that MPCC does not use a time-sampled reference, whereas MPC does. Standard MPC methods...
need a reference that consists not only of a sequence of states but also of a timestamp for each state. This reference is fixed at the planning stage and cannot be changed online, limiting the capabilities of the approach when a significant delay is present. However, MPCC benefits from the liberty to select the best states at runtime and, therefore, can react (up to some extent) to a delay in the loop.

VII. EXPERIMENT: REAL-WORLD DRONE RACING

To further show the capabilities of the proposed MPCC for drone racing in the real world, in this section, we deploy the algorithm on the physical platform, shown in Fig. 12. This platform has been built in-house from off-the-shelf components and consists of an NVIDIA Jetson TX2 board that bridges the control commands via a Laird RM024 wireless low-latency module. Our method runs in an offboard desktop computer equipped with an Intel(R) Core(TM) i7-8550 CPU @ 1.80 GHz. A Radix FC board that contains the Betaflight firmware is used as a low-level controller. This low-level controller takes as inputs body rates and collective thrusts. The proposed MPCC, however, uses all the dynamics of the system down to rotor thrusts. Therefore, for the real-world implementation, we use body rates and collective thrusts as inputs. Owing to this hardware design, the body rates are commanded directly from the MPCC controller states, and the collective thrust is computed as the sum of the single rotor thrusts. It is important to highlight that even if in the real-world experiments, the inputs are the collective thrusts and body rates, these values are still generated by optimization problem (17), and therefore, they are dynamically feasible, and they respect the single rotor thrust constraints. This way, the body rates and collective thrust are generated taking into account possible current and predicted saturations at the single rotor thrust level. For this reason, it is still advantageous that the MPCC considers the full state dynamics.

For state estimation, we use a VICON system with 36 cameras in one of the world’s largest drone flying arenas (30 x 30 x 8 m) that provide the platform with down to millimeter accuracy measurements of position and orientation.

A. Implementation Details

In order to deploy our MPCC controller, problem (17) needs to be solved in real time. To this end, we use the ACADO toolkit as a code generation tool, together with QPOASES as a quadratic program (QP) solver. The optimization problem is solved following a real-time iteration (RTI) scheme [26] with a feedback rate of 100 Hz and a prediction rate of 16.6 Hz.

B. Solver Timings

Fig. 13 shows the evolution of the solver timings for different horizon lengths, for both MPCC (optimization problem (17)) and a standard MPC (as in [12]). For MPCC to be able to call the solver every 10 ms, the maximum horizon length would be $N = 25$. However, that would leave the system with limited computation time for other modules that also need to run during the remaining time, such as the spline computation (explained in Section III-C). In order to ensure that the entire control pipeline runs smoothly at all times, we have selected a horizon length of $N = 20$ for all our MPCC experiments in both simulation and the real world. This gives a solver time of about 5 ms.

C. Baselines

To benchmark the performance of our approach in real-world flight, we compare it to 1) the fastest executed CPC trajectory

Fig. 11. Flight performance comparison between the proposed MPCC and a standard MPC when tracking the CPC trajectory for different delays on the state estimate. The proposed MPCC can handle delays of up to 50 ms while still passing through the gates, whereas a standard MPC controller fails to track the reference at 25-ms delay.

Fig. 12. Quadrotor platform that is used for real-world experiments. The achievable TWR is 4. The platform is equipped with a Laird module for real-time wireless communication, off-the-shelf components, and reflecting markers for the VICON localization system.
in [12] and 2) a world-class professional drone racing pilot (Timothy Trowbridge, whose list of achievements was previously reported in [12]).

It is important to remark that by definition, CPC trajectories take full advantage of the available actuator power at all times. Therefore, they leave no actuation power for control authority under model mismatches and disturbances, and even the smallest deviation could potentially lead to a crash. While this might not be an issue in simulated environments, it definitely is in real-world flights. Because of this, in order to provide robustness and add a control authority safety margin, for the real-flight experiments in [12], the authors planned the trajectory using 3.3 as thrust-to-weight ratio (TWR) but executed it with slightly more thrust, of TWR of around 4. To have a faithful comparison, we use exactly the same platform with the same limits in our experiments.

The platform used by the professional drone pilot is very similar to the one used to deploy our algorithm (shown in Fig. 12), where the Jetson TX2 and the Laird modules were substituted by an FPV camera system and an RC receiver. Reflective markers were also attached to the human platform to allow precise data collection. The TWR of this platform was matched to be the same as the one used for our real-world experiments.

D. Results

A video of the experimental results of this work can be found at https://youtu.be/mHDQckqdg4. These experiments serve as proof of concept of the real-world applicability of the proposed controller.

Fig. 14 shows our results in the top row and the baselines in the bottom row. From left to right and top to bottom, we show the real-flight data from our MPCC tracking the PMM reference, our MPCC tracking the CPC reference, a standard MPC tracking the CPC reference (as in [12]), and a world-class professional human expert. The CPC time-optimal reference has been added with transparency to the PMM–MPCC plot and to the human expert plot for comparison purposes only. It is interesting to notice how the PMM–MPCC-executed trajectory approaches the theoretical full model time-optimal (labeled as CPC reference), as already suggested in the simulation experiments (see Fig. 9).

Fig. 15 shows the lap time distribution of our MPCC approach (tracking both CPC and PMM references) compared to those of the standard MPC tracking a CPC reference and the human expert. As an ablation study, we show how our approach performs for different values of $\mu$. As shown by the original MPCC formulation in (7), the progress weight contributes mainly to making the trajectory go faster by trading it off for contour error. In this same figure, we notice that when using the CPC path as reference to the MPCC controller, the lap times are faster than when using the PMM as reference, in concordance with the results and conclusions from the ablation study performed in Section VI-B. In our experiments for larger progress costs than $\mu = 500$, the error around the gates starts being significantly larger, resulting in the platform passing too far from the gates and leading to crashes against the gate frames.

When comparing our MPCC method to the CPC tracked by MPC, we observe that even though the tracked MPCC trajectory has a slightly lower maximum velocity (color bars in Fig. 14), the lap times are better for our MPCC approach (see Fig. 15; MPCC $\mu = 500$ versus MPC). This can be explained by the fact that our MPCC approach can effectively take better advantage of the control authority safety margin (already introduced in Section VII-C). The proposed MPCC controller benefits from the freedom to decide the future states of the platform online, meaning that it is able to adapt and command full thrust when possible or regain control authority when necessary. This means that in the presence of disturbances or deviations with respect to the nominal path, the MPCC controller generates at every iteration a new time allocation and a new sequence of states and inputs that takes into account its current state and the actuation limits, while at the same time maximizing the progress. Consequently, the proposed MPCC approach results in higher speeds for longer periods of time, as can be noted in the colored profile in Fig. 14 and in the flight speed histogram in Fig. 16. In contrast, the MPC approach is based on minimizing the error with respect to the precomputed reference, which is generated offline, and only once. In the presence of disturbances from the reference trajectory, while actuators are close to saturation, there is no control authority left to correct these deviations. Because the CPC trajectory generation is very computationally expensive, it is not possible to promptly generate a new sequence of times, states, and inputs that consider the current state of the platform. As previously mentioned in Section VII-C, this is the reason why we need to plan the CPC trajectories considering a limit that is lower than the actual platform limit, such that in the event of a deviation from the reference, there is enough control authority left to correct for it. As a side note, these effects are not noticeable in our simulated environments (see Section VI-B) because there are no major disturbances in our simulation. Therefore, there is no need to add a control authority safety margin, meaning that the MPC approach is able to track the trajectory with the same actuation limits with which it was planned.
Fig. 14. Real-world experiment of the MPCC tracking a time-optimal trajectory generated using a PMM (PMM Reference, top left) and of the MPCC tracking a true time-optimal trajectory (CPC Reference, top right), both using $\mu = 500$. We compare our results with the executed time-optimal trajectory (CPC tracked by MPC, bottom left), and with the best human expert from [12] (bottom right). Note how when using MPCC as a controller, the platform stays for longer times at a high-speed regime.

Fig. 15. Lap times of our MPCC approach tracking both the PMM and the CPC references, for different values of progress cost $\mu$. We compare it to the execution of the CPC trajectory by a standard MPC controller and to a human expert flying the same track.

In addition, as shown in Section VI-C, the proposed MPCC approach is more robust at handling delays than standard MPC. Since all the real systems are prone to have delays (in our experiments, mainly coming from the communication involving the motion capture system and the LAIRD module), this also potentially contributes to the advantage of our MPCC approach.

When comparing the autonomously flown trajectories to the human expert, one can notice how the human trajectories are opening more and overshooting in most turns. This is related to the vision-based first-person view flying behavior since human pilots need to orient the camera toward the upcoming waypoints by applying coordinated yaw, pitch, and roll commands. Moreover, our recent work indicates that human pilots use long prediction horizons related to visual-motor response latencies in the order of 220 ms [51].
VIII. DISCUSSION

A. Convexity

The convexity of the cost function (3) depends solely on the convexity of $\|e_{c,k}\|_{q_e}^2$, since $\rho_{fN}$ is an affine term of an optimization variable and, therefore, does not affect convexity. It follows that optimization problem (17) is nonconvex because: 1) as $p^k(\theta_k)$ is formulated as a set of third-order splines, $e(\theta_k)$ is also a third-order polynomial and $t(\theta_k)$ is of second order. Hence, the norm of the contour (11) and lag (10) errors result in polynomials of degrees 24 and 12, respectively; and 2) the rotational dynamics of the system (12) are nonlinear. Consequently, problem (17) is a nonlinear program (NLP), and different strategies can be taken to solve it in real time. In the literature, this is commonly approached by manually carrying out the linearization of the errors and the dynamics around the previous prediction, effectively converting the NLP into a QP [21], [20]. In other approaches, an interior point method solver is chosen to solve the NLP directly [41]. In our work, the optimization problem follows an RTI scheme [26]. The nonlinear problem is directly fed to ACADO, which carries out a linearization at every time step to convert the NLP into a QP (preparation phase) that is then solved by QPOASES (feedback phase).

B. Tuning

Controller tuning is one of the main challenges among the control community. The sensitivity to control tuning is particularly pronounced when talking about aggressive high-speed quadrotor flight [52]. Although in the cost function from problem (17) there are many different weights, most of these parameters act as regularization terms ($Q_{\omega u}$, $R_{\Delta u}$, and $R_{\Delta f}$) not to allow the controller to choose arbitrarily big control inputs, and $q_i$, which is chosen big enough such that the error approximations are sufficiently small. Once these terms are tuned, they are kept constant for all different conditions in both the simulation and real-world experiments.

That leaves only two different scalar values to tune: $q_e$ and $\mu$. Therefore, the benefits of using MPCC as a control strategy in comparison to standard methods are not only related to the liberty the controller offers by choosing the best sampling times and states but also that it significantly reduces the dimensionality of the hyperparameter space. However, it is important to note that, because of the dynamic allocation of the weights performed when using our method (described in Section IV-C), the number of different Gaussians associated with $q_e$ depends on the number of waypoints. This can potentially be alleviated by using learning approaches to find the optimal tuning parameters given a higher level objective. For instance, RL-based approaches have shown to be promising in previous work [53].

Another advantage of MPCC is that the speed at which the platform tracks the path can be selected by changing the progress weight $\mu$ accordingly. In contrast, for a standard reference tracking control method (such as MPC), if the desired speed of the platform needs to be changed, the entire reference needs to be computed again.

C. Limitations

Albeit the proposed controller has shown to achieve outstanding performance in highly agile quadrotor flight, it currently runs on an external desktop PC (Intel(R) Core(TM) i7-8550 CPU @ 1.80 GHz) at 5 ms. Since the optimization problem (17) to be solved in each iteration is quite complex, it is currently difficult to run it onboard embedded computers such as the NVIDIA Jetson TX2. This could be tackled by using new state-of-the-art solvers specifically designed for MPC formulations that have shown to outperform QPOASES [54].

IX. CONCLUSION

This article proposed an MPCC formulation in the framework of full quadcopter dynamics. We highlighted and exploited the main advantages of this formulation and showed that it is very well suited for the problem of drone racing. In particular, we used a sampling-based method to generate nonfeasible close-to-time-optimal trajectories that can then be tracked with our controller. In addition, we encoded the gates in the optimization problem by adapting the contouring weights in the cost function depending on the gates’ location. We compared our controller to a standard MPC tracking full state time-optimal trajectories and showed that they render superhuman performance in both the simulation and real-world experiments, with the advantage that our approach could be replanned in real time. In addition, we showed that, when deployed in the real platform, our MPCC approach is able to take better advantage of the full actuator potential than a standard MPC approach tracking a time-optimal trajectory, resulting in better lap times.

The results from this work bring the field of autonomous drone racing closer to beating the best humans in a fair drone race. Although there are still challenges ahead mainly related to onboard state estimation and perception at high speeds, the
propose controller has proven to be a stable approach to fly very aggressive maneuvers at very high speeds.

Finally, the control method presented in this article can find utility in other applications. Specifically, the fact that our method can track nonfeasible trajectories and that it allows the selection of desired speeds reduces the required computation effort needed for planning. This opens the door to, for example, several sampling-based approaches where the dynamic feasibility constraint could be dropped.

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