Effect of Integrated Treatment on Enhancing the Enzymatic Hydrolysis of Cocksfoot Grass and the Structural Characteristics of Co-Produced Hemicelluloses

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Research

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Abstract

Background

Cocksfoot grass (*Dactylis glomerata* L.) with high biomass yield and rich cellulose can be used to produce bioethanol as fuel additive. In view of this, ultrasonic and hydrothermal pretreatments followed by successive alkali extractions were assembled into an integrated biorefinery process applied on cocksfoot grass to improve its enzymatic hydrolysis. In this work, the effects of ultrasonic and hydrothermal pretreatments followed by sequential alkali extractions on the enzymatic hydrolysis of cocksfoot grass were investigated. Additionally, since large amount of hemicelluloses were released during the hydrothermal pretreatment and alkali extraction process, the yields, structural characteristics and differentials of water- and alkali-soluble hemicellulosic fractions isolated from different treatments were also comparatively explored.

Results

The integrated treatment significantly removed amorphous hemicelluloses and lignin, resulting in increased crystallinity of the treated residues. A maximum saccharification rate of 95.1% was obtained from the cellulose-rich substrate after the integrated treatment. In addition, the considerable hemicelluloses (31.4% water-soluble hemicelluloses and 53.4% alkali-soluble hemicelluloses) were isolated during the integrated treatment. The released water-soluble hemicellulosic fractions were found to be more branched as compared with the alkali-soluble hemicellulosic fractions and all hemicellulosic fractions were mixed polysaccharides mainly composed of branched xylans and β-glucans.

Conclusion

The combination of ultrasonic and hydrothermal pretreatments followed by successive alkali extractions can dramatically increase the enzymatic saccharification rate of the substrates and produce considerable amounts of hemicelluloses. Detailed information about the enzymatic hydrolysis rates of the treated substrates and the structural characteristics of the co-produced hemicelluloses will help the synergistic utilization of cellulose and hemicellulose in cocksfoot grass.

Background

Increasing the utilization of agricultural and forestry wastes is conducive to the development of national economy and improvement of global environment. However, similar to other underutilized residues, cocksfoot grass (*Dactylis glomerata* L.) mowed every few months has not been taken seriously as the industrial material [1]. As the excellent forage and green lawn plant, cocksfoot grass has many advantages such as simple harvesting, environmental tolerance, high calorific value (20 kJ/kg), and high yield (20 tons per hectare), which is helpful to obtain additional economic benefits [2]. Therefore, the value-added utilization of cocksfoot grass should be paid more attention. Carbohydrates (cellulose and hemicelluloses) and lignin are the main constituents of cocksfoot grass, among which cellulose
polymerized by glucose is generally used in paper industry or hydrolyzed to produce bioethanol as fuel additive [3, 4]. Hemicelluloses with branched chains is a heterogeneous polymer composed of various pentoses, hexoses, and uronic acids, which can be used as feedstock to prepare functionalized materials and chemicals [5, 6]. With the benefit of a series of attractive characteristics and rich carbohydrate reserves, the cocksfoot grass wastes can be developed as useful industrial feedstock to gain additional economic benefits.

Generally, lignocellulosic biomass is recalcitrant to enzymatic and microbial hydrolysis because of the rigid and compact structure of plant cell walls [7]. The heterogeneous complexity and spatial interconnections of these main polymers through covalent or non-covalent bonds in cell walls constitute physical and chemical barriers against enzymes accessible to the cellulose surface, resulting in a relatively lower digestibility of lignocellulosic biomass [8]. Previous work showed that the highly crystalline structure of cellulose and the existences of hemicelluloses and lignin are the vital factors limiting the enzyme hydrolysis of natural biomass [9, 10]. In view of this, some pretreatment technologies are recommended to facilitate the access of enzymes to cellulose by releasing hemicelluloses and lignin for achieving a maximum yield of fermentable sugar from cellulose [11, 12]. Among various pretreatment methods, hydrothermal pretreatment as an eco-friendly green processing technology has been widely applied on various lignocellulosic biomass to improve their enzymatic digestibility because of its high efficiency on selective removal of hemicelluloses from lignocellulosic materials [13]. It was reported that ultrasound can also be used to pretreat biomass because the ultrasound is capable of decomposing water molecules into free radicals to destroy the network between xylan and lignin [14]. However, most lignin still remains in the plant cell wall after the ultrasound and hydrothermal pretreatment (especially at low temperature) [15]. Therefore, aqueous alkali treatment is generally required to further improve the removal of lignin and residual hemicelluloses since the cleavage of $\alpha$-ether linkages between lignin and hemicelluloses, swelling of cellulose, and fragmentation of lignin usually take place under alkali conditions [16, 17].

In this work, the effects of ultrasonic and hydrothermal pretreatments followed by sequential alkali extractions on the enzymatic hydrolysis of cocksfoot grass were investigated. Additionally, the structural characteristics of the co-produced hemicellulosic fractions were also comparatively explored since large amount of hemicelluloses were released during the hydrothermal pretreatment and alkali extraction process. The structure interpretation of the hemicelluloses is meaningful for their wide application as potential bio-based materials.

**Methods**

**Materials used in this study**

Cocksfoot grass (*Dactylis glomerata* L.) of about 30 days was manually harvested from the farm of Beijing Forestry University, China. The dried grass was grinded into small powders, extracted with toluene/ethanol (2:1 v/v) for 5 h, followed by dried at 60°C for further use. Commercial cellulase was
purchased from Novozymes, Beijing, China, with activity of 100 FPU/mL. All other chemical reagents used in this study were analytical grade and used as received.

**Ultrasonic and hydrothermal pretreatments followed by sequential alkali extractions**

As illustrated in Fig. 1, the dewaxed raw material (RM) was subjected to an integrated biorefinery process combining ultrasound, hydrothermal pretreatment, and sequential alkali post-extractions. Specifically, the RM was firstly pretreated by ultrasound radiation at 180 W for 30 min and then extracted with hot water at 90°C for 3 h at a solid to liquid ratio of 1:25 (g/mL). Afterwards, the solid residue (named as $R_{90}$) obtained after filtration was oven dried at 60°C and further hydrothermally pretreated at 150°C for 1 h. After the reaction, the solid product (named as $R_{150}$) was filtered, washed with ultrapure water to neutral, and dried to constant weight. The filtrates obtained from the above pretreatments were concentrated and then added drop by drop to the stirred 95% ethanol (1:3, v/v) to recover the water-soluble hemicelluloses. After centrifugation and freeze-drying, the target water-soluble hemicelluloses were obtained and abbreviated as $H_{90}$ and $H_{150}$, respectively. Then, the $R_{150}$ was further sequentially extracted with 0.125, 0.25, 0.5, 1.5, 3.0, and 6.0% aqueous NaOH at 85°C for 2 h under a solid to liquid ratio of 1:25 (g/ml). After each extraction, the mixture was filtered and the solid residue was dried and weighted for the next extraction. After the sequential alkali extractions, the obtained solid substrates were labeled as $R_{0.125}$, $R_{0.25}$, $R_{0.5}$, $R_{1.5}$, $R_{3.0}$, and $R_{6.0}$, respectively. Similar to the isolation of the water-soluble hemicellulosic fractions, the alkali-soluble hemicellulosic fractions were recovered from the liquid fractions obtained in each alkali extraction after adjusting to neutral with 6 M HCl. According to the extraction condition used, the isolated alkali-soluble hemicellulosic fractions were denoted as $H_{0.125}$, $H_{0.25}$, $H_{0.5}$, $H_{1.5}$, $H_{3.0}$, and $H_{6.0}$, respectively. All of the above experiments were repeated in triplicate.

**Enzymatic hydrolysis**

The enzymatic hydrolysis experiments of the dewaxed cocksfoot grass, two pretreated substrates, and six further alkali treated substrates were performed according to the method reported in previous literature [18]. Typically, 0.5 g of sample and 25 mL of 50 mM sodium acetate buffer (pH 4.8) were mixed in a 100 mL Erlenmeyer flask. The enzymatic hydrolysis was carried out at 50°C for 72 h in an air bath shaking incubator at an enzyme loading of 15 FPU/g substrate. During the enzymatic hydrolysis process, 0.3 mL of hydrolysate was taken out at the time intervals of 3, 6, 12, 24, 48, and 72 h. These hydrolysates were deactivated in boiling water and then analyzed by high-performance anion-exchange chromatography (HPAEC). All enzymatic hydrolysis experiments were conducted three times and the average value was taken.

**Characterization of the obtained residues and isolated hemicellulloses**

Chemical compositions (% w/w) of the dewaxed cocksfoot grass and pretreated samples were determined according to the National Renewable Energy Laboratory (NREL) standard analytical method [19]. The crystallinity change of the dewaxed cocksfoot grass in various treatments was revealed by
solid-state cross-polarization/magic angle spinning (CP/MAS) $^{13}$C NMR spectra. Sugar compositions and molecular weights of water- and alkali-soluble hemicellulosic fractions were determined by HPAEC and gel permeation chromatography (GPC), respectively, according to the relevant procedures covered in previous reports [20, 21]. Fourier transform infrared (FT-IR) spectra of two types of hemicellulosic fractions were recorded on a spectrophotometer by using a KBr disk containing 1% finely ground sample. Solution-state NMR spectra of these hemicelluloses were recorded at 25°C on a Bruker AVIII 400 MHz spectrometer. The hemicellulose samples (20 mg for 2D-HSQC and 60 mg for $^{13}$C NMR) were dissolved in 0.5 mL of D$_2$O.

**Results And Discussion**

**Chemical compositions of the obtained residues**

Ultrasonic and hydrothermal pretreatments followed by sequential alkali extractions were assembled to enhance the enzymatic digestibility of cocksfoot grass. The chemical compositions of the dewaxed raw material (RM) and these obtained residues ($R_{90}$, $R_{150}$, $R_{0.125}$, $R_{0.25}$, $R_{0.5}$, $R_{1.5}$, $R_{3.0}$, and $R_{6.0}$) are exhibited in Table 1. As compared with RM, relatively higher glucan (39.6%) and lower xylan (14.4%) were obtained in $R_{90}$, which suggested that partial hemicelluloses were dissolved from the raw material during the ultrasound and hot water extraction process. In addition, hydrothermal pretreatment is usually used to remove hemicelluloses from lignocellulosic materials. As expected, the hemicelluloses were further released, and the cellulose content of $R_{150}$ increased significantly from 39.6 to 45.6%. It seems that the pretreatments executed in this study had no obvious effect on delignication as compared with hemicelluloses, which may be due to the links (mainly ether bonds) between lignin monolignols are not very sensitive to this pretreated condition. During the sequential alkali extraction process, the relative content of hemicelluloses gradually decreased from 17.7 to 5.7% with the increment of the alkali extraction concentration from 0.125 to 6.0%. In addition, lignin, another important inhibitor for enzymatic hydrolysis of cellulose, was largely dissolved during the sequential alkali extractions. Due to the significant removal of hemicelluloses and lignin, the highest content of cellulose (63.6%) and lowest contents of hemicelluloses and lignin (5.7 and 11.1%) were observed in $R_{6.0}$. Nevertheless, small amounts of xylans were still retained in $R_{6.0}$, which indicated that the hemicelluloses closely combined with lignin and cellulose in cell walls were difficult to be completely liberated. Meanwhile, previous work showed that the extensive removal of hemicelluloses will lead to the reassembly of highly crystalline cellulose fibrils, so the retention of small amounts of hemicelluloses is beneficial to the digestion of cellulose [22].

**CP/MAS $^{13}$C NMR spectra analysis of the variously treated residues**

Crystallinity is well-known to be one of the most important factors affecting cellulose saccharification since the “amorphous regions” of cellulose substrate are more easily digested by enzymes than the “crystalline regions” [23, 24]. Crystallinity index (Crl) calculated by the ratio of the integral value between 86 and 92 ppm to that between 80 and 92 ppm has been widely used to reveal the structural changes of
cellulose after various treatments [24]. In this work, CrI values of the raw material and the variously treated residues were calculated and given in Fig. 2. It was noticed that CrI value of RM was only 27.4%, while the CrI values of R\textsubscript{90} and R\textsubscript{150} were up to 29.2 and 37.9%, respectively, because of the remarkable removal of amorphous hemicelluloses during the pretreatments. Meanwhile, the CrI value of R\textsubscript{150} was found to be much higher than that of R\textsubscript{90}, which suggested that the degradation of amorphous hemicelluloses was more sensitive to pretreatment temperature. In order to improve the enzymatic saccharification of cellulose-rich substrate, different concentrations of aqueous alkali were successively used to treat the R\textsubscript{150}. The CrI values of these alkali extracted samples were gradually increased from 39.5 to 47.2% because of the successive removal of hemicelluloses and lignin during the sequential alkali extraction process.

**Enzymatic saccharification of variously treated residues**

Fig. 3 shows the cellulose conversion rates of the raw material and variously treated residues after enzymatic hydrolysis. It can be seen that the enzymatic saccharification of these samples was closely related to the extraction conditions. After 72 h enzymolysis, only 45.7% of glucan in the untreated cocksfoot grass was converted into glucose. After the ultrasonic and hydrothermal pretreatments, partial hemicelluloses and lignin were removed from plant cell walls. The enzymatic saccharification rates of the pretreated substrates R\textsubscript{90} and R\textsubscript{150} reached 62.1 and 73.6%, respectively. After the successive alkali extractions, the enzymatic hydrolysis rates of these cellulose-rich fractions (R\textsubscript{0.15}, R\textsubscript{0.25}, R\textsubscript{0.5}, R\textsubscript{1.5}, R\textsubscript{3.0}, and R\textsubscript{6.0}) gradually improved to 83.2, 86.7, 89.7, 91.2, 93.1, and 95.1%, respectively. It has been reported that the efficient saccharification of cellulose is closely related to its accessible surface area and the effective adsorption of cellulase on cellulose [25, 26]. Therefore, the relatively high enzymatic hydrolysis rates of the alkali treated substrates were ascribed to the adequate exposure of cellulose fibrils followed by effective adsorption of cellulase caused by the effective removal of hemicelluloses and lignin in the sequential alkali extractions. Overall, the integrated treatment method used in this study could effectively destroy the natural recalcitrance of the cocksfoot grass and the highest glucose yield of 95.1% was achieved from the cellulose-rich substrate R\textsubscript{6.0}.

**Fractional yields and sugar compositions of water- and alkali-soluble hemicelluloses**

Since large amount of hemicelluloses were released during the hydrothermal pretreatment and alkali extraction process, the co-produced hemicellulosic fractions were also comparatively explored. In general, the yields and sugar compositions of hemicelluloses vary widely with the treatment method and condition. Results from Table 2 indicated that the water-soluble hemicellulosic fraction H\textsubscript{90} had a highest yield of 20.2%, which was consisted of arabinose (16.8%), galactose (15.1%), glucose (38.2%), xylose (20.7%), mannose (1.5%), glucuronic acid (3.6%), and galacturonic acid (4.1%). However, much higher content of xylose (49.6%) and lower content of glucose (16.5%) were found in the water-soluble hemicellulosic fraction H\textsubscript{150} (11.2%). This fact revealed that the two water-soluble hemicellulosic fractions were mixed polysaccharides mainly composed of branched xylans and glucans. More
importantly, the $H_{90}$ released at a relatively lower temperature was higher branched than $H_{150}$ released at a relatively higher temperature. The high content of glucose in water-soluble hemicellulosic fractions (especially $H_{90}$) may also be partially derived from the hydrolysis of xyloglucan [27]. Subsequently, sequential alkali extractions were carried out to improve the removal of non-cellulosic components. As shown in Table 2, the total yields of the six alkali-soluble hemicellulosic fractions accounted for 53.4% of the original hemicelluloses in the dewaxed cocksfoot grass (RM). With the progress of sequential alkali extractions, the yields of alkali-soluble hemicellulosic fractions gradually decreased. The xylose (58.8–72.0%) was the primary sugar constituent of all alkali-soluble hemicellulosic fractions, and its content increased as the NaOH concentration raised from 0.125 to 6.0%. In addition, noticeable amounts of arabinose (8.2–17.9%), glucose (7.1–18.2%), and galactose (1.8–10.9%) together with less amounts of galacturonic acid (0.3–3.4%) and glucuronic acid (0.1–1.8%) were also identified. These results showed that all the alkali-soluble hemicellulosic fractions were mainly composed of branched xylans and glucans similar to the water-soluble hemicelluloses. The difference is that the alkali-soluble hemicellulosic fractions were more linear than that of the water-soluble hemicellulosic fractions. For the branched xylans, the backbone of xylan was substituted by other monosaccharides and uronic acids. Therefore, glucuronoarabinoxylans was the main structural model of all hemicellulosic fractions. The galactose detected was probably resulted from the arabinogalactans or/and galactoarabinoxylans [28]. For the alkali-soluble hemicelluloses, the branch-rich hemicellulosic fractions were liable to be released during the mild alkali extraction process, while the hemicellulosic fractions with more linear structures were easily to be extracted in the relatively higher alkali concentration, which could be reflected by the ratio of arabinose or glucuronic acid to xylose.

**Molecular weight analysis of the water- and alkali-soluble hemicelluloses**

The weight-average ($M_w$) and number-average ($M_n$) molecular weights (g/mol) of the water- and alkali-soluble hemicelluloses were comparatively investigated. As listed in Table 3, the $M_w$ values of two water-soluble hemicellulosic fractions ($H_{90}$ and $H_{150}$) were 30300 and 28200 g/mol, respectively. In comparison, all the alkali-soluble hemicellulosic fractions ($H_{0.125}$–$H_{6.0}$) had a relatively higher $M_w$ values (34100–44400 g/mol). This suggested that the combination of ultrasonic and hydrothermal pretreatments promotes the liberation and dissolution of relatively small molecular water-soluble polysaccharides. In contrast, the hemicellulosic fractions with relatively large molecular weights could be released during the aqueous alkali extraction. Moreover, the molecular weights of the alkali-soluble hemicellulosates increased with the alkali concentration from 0.125 to 0.5%. In contrast, when the concentration of alkali exceeded 0.5%, the $M_w$ values of $H_{1.5}$, $H_{3.0}$, and $H_{6.0}$ decreased, indicating that the higher concentration of alkali extraction leads to the slight degradation of hemicelluloses.

**FT-IR spectral analysis of the water- and alkali-soluble hemicelluloses**

Fourier transform infrared (FT-IR) spectroscopy can be used for the approximate identification of molecular structures of polysaccharides in plant by combing with other analytical methods. Fig. 4 shows the FT-IR spectra of the water- and alkali-soluble hemicellulosic fractions. It can be seen that no
significant differences were observed in the spectra of all the samples. The broad peaks at 3400 and 2935 cm\(^{-1}\) are ascribed to the O–H stretching vibrations and the C–H stretching vibrations of methyl and methylene of hemicelluloses, respectively. The bands at 1414 cm\(^{-1}\) are related to the C–H stretching, and the absorption peaks appeared at 1247 cm\(^{-1}\) are corresponding to the O–H or C–O bending vibration of typical xylose ring. The major absorption peaks at around 1040 cm\(^{-1}\) belong to the C–O–C stretching of glycosidic linkages in xylans. The characteristic bands at 890 cm\(^{-1}\) are assigned to the ring frequency or C\(_1\)–H frequency of \(\beta\) glycosidic bonds in hemicelluloses macromolecules [29]. These signals suggested that all the hemicelluloses isolated from cocksfoot grass are typical xylans linked by \(\beta\)-1,4 glycosidic bonds. In addition, the characteristic peaks observed at 1516 cm\(^{-1}\) are originated from the aromatic skeleton vibrations of bound lignin.

**NMR spectral analysis of the water- and alkali-soluble hemicelluloses**

To further elucidate the exact branching patterns of side-chains attached to the xylan backbone, the water-and alkali-soluble hemicellulosic fractions extracted from cocksfoot grass by different treatments were analyzed by \(^{13}\)C and 2D-HSQC NMR techniques. The \(^{13}\)C and HSQC NMR spectra obtained are shown in Fig. 5 and 6, respectively. All signals in the NMR spectra are assigned based on the previous studies [30–32]. For the \(^{13}\)C NMR spectra (Fig. 5) of the three typical alkali-soluble hemicellulosic fractions \(H_{0.125}\), \(H_{0.5}\), and \(H_{6.0}\), the sharp signals located at 101.7, 76.4, 73.7, 72.8, and 63.0 ppm are related to the C-1, C-4, C-3, C-2, and C-5 of \(\beta\)-D-xylopyranosyl (\(\beta\)-D-Xyl\(p\)) units, respectively. The signals at 107.7, 84.8, 80.8, and 78.0 ppm are ascribed to the C-1, C-4, C-2, and C-3 of \(\alpha\)-L-arabinofuranosyl (\(\alpha\)-L-Ara\(f\)) units, respectively. The characteristic signal originating from the C-2 of 4-O-methyl-\(\alpha\)-D-glucuronic acid (4-O-Me-\(\alpha\)-D-GlcA) units in \(H_{0.125}\) spectrum was found at 71.4 ppm.

The detailed structure information of the water- and alkali-soluble hemicellulosic fractions was further clarified by 2D-HSQC NMR technique. As shown in Fig. 6, it was found that the signals observed in the 2D-HSQC NMR spectra of \(H_{150}\) are basically consistent with those in alkali-soluble hemicellulosic fractions. The five \(^{13}\)C/\(^{1}\)H cross-signals identified at 102.2/4.40, 76.2/3.69, 74.9/3.40, 72.9/3.18, and 63.0/3.97 and 3.26 are assigned to C\(_1\)-H\(_1\), C\(_4\)-H\(_4\), C\(_3\)-H\(_3\), C\(_2\)-H\(_2\), and C\(_5\)-H\(_5\) of (1→4)-\(\beta\)-D-Xyl\(p\) backbone, respectively. The two chemical shifts of 3.26 and 3.97 ppm stem from the axial and equatorial protons linked at C-5, respectively. Additionally, the correlated cross-peaks corresponding to C\(_1\)-H\(_1\), C\(_2\)-H\(_2\), C\(_4\)-H\(_4\), C\(_3\)-H\(_3\), and C\(_5\)-H\(_5\) of \(\alpha\)-L-Ara\(f\) units at O-3 are captured at 109.5/5.17, 80.1/4.10, 86.6/4.11, 78.3/3.66, and 61.3/3.71 and 3.69, respectively. The characteristic signals of C\(_3\)-H\(_3\), C\(_2\)-H\(_2\), and -OCH\(_3\) of 4-O-Me-\(\alpha\)-D-GlcA units at position O-2 were found at 73.7/3.70, 71.1/3.50, and 59.9/3.40, respectively. The signals of C\(_2\)-H\(_2\) of \(\alpha\)-galactose units were verified at \(^{13}\)C/\(^{1}\)H of 69.0/3.90, and the C\(_3\)-H\(_3\) of \(\beta\)-glucans units could be distinguished from the signals at \(^{13}\)C/\(^{1}\)H of 75.8/3.39. By combining the sugar composition, FT-IR, and NMR data, it was deduced that (1→4)-linked \(\beta\)-D-Xyl\(p\) backbone branched with L-Ara\(f\) units at O-2/O-3 and 4-O-methyl-\(\alpha\)-D-Glc\(p\)A units at O-2 of the xylose residues is the main chemical structure of all hemicellulosic fractions.
Conclusions

The combination of ultrasonic and hydrothermal pretreatments followed by successive alkali extractions can dramatically increase the enzymatic saccharification rate of the substrates and produce considerable amounts of hemicelluloses. After the integrated treatment, a maximum glucose yield of 95.1% was obtained from the substrate R_{6.0}, which had important reference value for the production of bioethanol from cocksfoot grass. In addition, the water- and alkali-soluble hemicellulosic fractions (84.8%) extracted from different conditions were mainly composed of glucuronoarabinoxylans (i.e. a linear backbone of (1→4)-linked β-D-Xylp substituted with L-Araf units at O-2/ O-3 and 4-O-methyl-α-D-GlcpA units at O-2 of the xylose residues) and β-glucans. Moreover, the water-soluble hemicelluloses (31.4%) released at a relatively lower temperature were highly branched than those released at a relatively higher temperature. The alkali-soluble hemicellulosic fractions (53.4%) were more linear than the water-soluble hemicelluloses.

Declarations

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Authors’ contributions

SCS carried out all the experimental work, analyzed the data, and wrote the manuscript. DS helped with the overall pretreatment experiments and analyzed the data. XFC participated in proofreading and revising the manuscript critically. All authors read and approved the final manuscript.

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Availability of data and materials

All data generated or analyzed during this study are included in this published article.

Ethical approval and consent to participate

Not applicable.

Consent for publication

Not applicable.

Competing interests
The authors declare that they have no competing interests.

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**Tables**

**Table 1 Chemical compositions of the dewaxed cocksfoot grass and variously treated residues**

| Samples | Yield$^a$ (%) | Chemical compositions$^b$ (%) | Ara | Gal | Glc | Xyl | Man | GalA | GlcA | AIL | ASL |
|---------|--------------|------------------------------|-----|-----|-----|-----|-----|------|------|-----|-----|
| RM      | 100.0        |                              | 7.6 | 2.4 | 38.7| 15.5| 0.2 | 0.9  | 0.6  | 13.0| 2.2 |
| R$_{90}$| 72.3         |                              | 5.1 | 1.8 | 39.6| 14.4| 0.1 | 1.2  | 0.3  | 18.3| 1.9 |
| R$_{150}$| 61.1         |                              | 1.3 | 0.8 | 45.6| 12.5| 0.2 | 0.3  | 0.1  | 18.0| 1.3 |
| R$_{0.125}$ | 44.9      |                              | 1.4 | 0.7 | 49.4| 15.3| 0.2 | ND   | 0.1  | 23.3| 1.3 |
| R$_{0.25}$ | 38.7        |                              | 0.9 | 0.4 | 50.4| 12.3| 0.3 | ND   | 0.1  | 20.0| 1.5 |
| R$_{0.5}$ | 35.0         |                              | 0.8 | 0.3 | 55.3| 11.5| 0.3 | ND   | 0.1  | 16.7| 1.7 |
| R$_{1.5}$ | 32.3         |                              | 0.6 | 0.2 | 59.5| 10.4| 0.3 | ND   | ND   | 13.3| 1.8 |
| R$_{3.0}$ | 30.9         |                              | 0.3 | 0.2 | 61.5| 6.7 | 0.4 | ND   | ND   | 10.0| 2.1 |
| R$_{6.0}$ | 23.3         |                              | 0.2 | 0.1 | 63.6| 5.0 | 0.4 | ND   | ND   | 9.6 | 1.5 |

$^a$ Represent the yield of the solid residues [(the weight of the variously treated cocksfoot grass) / (the weight of the dewaxed cocksfoot grass)] × 100%

$^b$ Ara, araban; Gal, galactan; Glc, glucan; Xyl, xylan; Man, mannan; GalA, galacturonic acid; GlcA, glucuronic acid; AIL, acid-insoluble lignin; ASL, acid-soluble lignin; ND, not detected
### Table 2 Yields and sugar compositions of the water- and alkali-soluble hemicellulosic fractions

| Samples | Yield\(^a\) (%) | Sugar compositions\(^b\) (%) |
|---------|-----------------|-------------------------------|
|         | Ara | Gal | Glc | Xyl | Man | GlcA | GalA |
| H\(_{90}\) | 20.2 | 16.8 | 15.1 | 38.2 | 20.7 | 1.5 | 3.6 | 4.1 |
| H\(_{150}\) | 11.2 | 16.0 | 12.8 | 16.5 | 49.6 | 0.9 | 2.4 | 2.7 |
| H\(_{0.125}\) | 13.6 | 17.9 | 10.9 | 7.1 | 58.8 | ND | 1.8 | 3.4 |
| H\(_{0.25}\) | 12.3 | 15.5 | 8.1 | 11.3 | 63.1 | ND | 1.2 | 0.8 |
| H\(_{0.5}\) | 9.6 | 14.1 | 5.2 | 16.0 | 63.3 | ND | 0.8 | 0.6 |
| H\(_{1.5}\) | 8.1 | 8.2 | 3.4 | 18.2 | 66.3 | 2.4 | 0.7 | 0.8 |
| H\(_{3.0}\) | 5.2 | 9.0 | 2.0 | 16.2 | 71.3 | 0.8 | 0.1 | 0.6 |
| H\(_{6.0}\) | 4.6 | 9.9 | 1.8 | 14.9 | 72.0 | 0.9 | 0.2 | 0.3 |

\(^a\) Represent the yield of hemicellulosic fractions [(the weight of hemicellulosic fractions isolated by different treatments) / (the weight of hemicelluloses in the dewaxed cocksfoot grass)] \times 100%

\(^b\) Ara, arabinose; Gal, galactose; Glc, glucose; Xyl, xylose; Man, mannose; GalA, galacturonic acid; GlcA, glucuronic acid; ND, not detected

### Table 3 Weight-average (\(M_w\)) and Number-average (\(M_n\)) molecular weights, and Polydispersity (\(M_w/M_n\)) of the water- and alkali-soluble hemicellulosic fractions
| Samples | $M_w$ (g/mol) | $M_n$ (g/mol) | $M_w/M_n$ |
|---------|--------------|--------------|-----------|
| H$_{90}$ | 30300        | 20000        | 1.52      |
| H$_{150}$ | 28200        | 19900        | 1.42      |
| H$_{0.125}$ | 34100        | 13200        | 2.58      |
| H$_{0.25}$ | 34500        | 15500        | 2.23      |
| H$_{0.5}$ | 44400        | 18100        | 2.45      |
| H$_{1.5}$ | 41500        | 25000        | 1.66      |
| H$_{3.0}$ | 39700        | 25200        | 1.58      |
| H$_{6.0}$ | 40900        | 25500        | 1.60      |

**Figures**
Figure 1

Schematic illustration of the integrated biorefinery process
Figure 3

Glucose yield of the dewaxed cocksfoot grass and variously treated residues
Figure 4

FT-IR spectra of the water- and alkali-soluble hemicellulosic fractions
Figure 6

2D-HSQC NMR spectra of the water- and alkali-soluble hemicellulosic fractions. X: (1→4)-linked-β-D-xylopyranosyl units; U: 4-O-methyl-α-D-glucuronic acid units; A: α-L-arabinofuranosyl units; Gal: galactose units; Glc: glucan units