Development of tibulizumab, a tetravalent bispecific antibody targeting BAFF and IL-17A for the treatment of autoimmune disease

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ABSTRACT
We describe a bispecific dual-antagonist antibody against human B cell activating factor (BAFF) and interleukin 17A (IL-17). An anti-IL-17 single-chain variable fragment (scFv) derived from ixekizumab (Taltz®) was fused via a glycine-rich linker to anti-BAFF tabalumab. The IgG-scFv bound both BAFF and IL-17 simultaneously with identical stoichiometry as the parental mAbs. Stability studies of the initial IgG-scFv revealed chemical degradation and aggregation not observed in either parental antibody. The anti-IL-17 scFv showed a high melting temperature (Tm) by differential scanning calorimetry (73.1°C), but also concentration-dependent, initially reversible, protein self-association. To engineer scFv stability, three parallel approaches were taken: labile complementary-determining region (CDR) residues were replaced by stable, affinity-neutral amino acids, CDR charge distribution was balanced, and a H44-L100 interface disulfide bond was introduced. The Tm of the disulfide-stabilized scFv was largely unperturbed, yet it remained monodispersed at high protein concentration. Fluorescent dye binding titrations indicated reduced solvent exposure of hydrophobic residues and decreased proteolytic susceptibility was observed, both indicative of enhanced conformational stability. Superimposition of the H44-L100 scFv (PDB id: 6NOU) and ixekizumab antigen-binding fragment (PDB id: 6NOV) crystal structures revealed nearly identical orientation of the frameworks and CDR loops. The stabilized bispecific molecule LY3090106 (tibulizumab) potently antagonized both BAFF and IL-17 in cell-based and in vivo mouse models. In cynomolgus monkey, it suppressed B cell development and survival and remained functionally intact in circulation, with a prolonged half-life. In summary, we engineered a potent bispecific antibody targeting two key cytokines involved in human autoimmunity amenable to clinical development.

Introduction
Monoclonal antibodies (mAbs) inhibit their targets in a very selective way, thus reducing off-target side effect risk. However, the pathophysiology of autoimmune diseases is often multifactorial and thought to involve the complex interplay between environmental factors, T cells, B cells, dendritic cells, multiple cytokines, and varied genetics, leading to potential dysregulation of a variety of innate and adaptive immune responses. As such, simultaneous intervention on multiple fronts might be required to provide optimal therapeutic benefit. One approach to broaden the efficacy of new biologics is to engineer multiple binding specificities into a single molecule. The resulting blockade of distinct disease mediators and signaling cascades with a single drug can potentially lead to more profound disease suppression. Here, we describe the generation and preclinical characterization of a tetravalent bispecific antibody LY3090106 (tibulizumab) with potent inhibition of both B cell activating factor (BAFF) and interleukin-17A (IL-17).

LY3090106 is not an obligate bispecific, i.e., requiring dual target engagement to achieve biological activity, but rather a single agent combination of two independently acting bivalent antagonist moieties. In this respect, it can be thought of as a “four-headed-hammer” that can simultaneously knock out two distinct soluble ligands. Tabalumab and ixekizumab are formulated under strikingly discordant conditions. Incompatibility hinders co-formulation, potentially causing a suboptimal drug administration profile by requiring separate injections. A bispecific antibody approach mitigated these issues. BAFF is involved in multiple aspects of immune system regulation, but is best known for its central role in B lymphocyte development and proliferation. Initially expressed as a membrane-bound form on various cell types, BAFF is subsequently cleaved, generating a soluble protein...
Dysregulated BAFF expression is thought to contribute to autoimmune diseases via effects on abnormal B-lymphocyte activation, proliferation, survival, and immunoglobulin secretion. Overexpression of BAFF in mouse models results in autoimmune diseases mimicking rheumatoid arthritis (RA), systemic lupus erythematosus (SLE) and primary Sjögren’s syndrome (pSS). Likewise in humans, elevated serum BAFF levels are reported in SLE, RA, pSS, IgA nephropathy, and systemic sclerosis patient serum. BAFF therefore is a rational target for new therapies in B cell-driven autoimmune disorders, and BAFF-antagonizing mAbs have been tested in human clinical trials, including tabalumab and the US Food and Drug Administration (FDA)-approved belimumab.

The IL-17 family of cytokines contains six structurally related isoforms: IL-17A, IL-17B, IL-17C, IL-17D, IL-17E (IL-25), and IL-17F with distinct abilities to form homo- or heterodimers, leading to differences in specificity and signaling potencies. These cytokines are important for the control of infections, especially by extracellular fungi. Conversely, if unrestrained, they can contribute to the pathology of autoimmune and chronic inflammatory conditions. The prototypic member of this family is IL-17A, herein referred to as IL-17. T-helper cell 17 (Th17) are a subset of T cells, characterized by the production of the cytokine IL-17. In recent years, multiple studies have established the pathogenic involvement of Th17 cells and its cytokine IL-17 in autoimmune diseases, including psoriasis, psoriatic arthritis, RA, ankylosing spondylitis, and multiple sclerosis. Both IL-17 and its receptor have been targeted by an array of FDA-approved therapeutic mAbs, in several different autoimmune indications, including secukinumab, ixekizumab, and brodalumab.

BAFF and IL-17 have been implicated singly in immunopathology in seemingly independent manners. However, BAFF affects both the adaptive and innate immune responses by activating B cells and promoting Th17 cell expansion. IL-17, in turn, is a central effector cytokine for BAFF-mediated pro-inflammatory effects. That simultaneous neutralization of BAFF and IL-17 might provide more than a simple “divide-and-conquer” therapeutic modality in autoimmune disease is evidenced by the cross-talk observed among these cytokines, and others, in multiple studies supporting a pathological axis involving multiple cell types.

Myriad bispecific antibody formats have been described in recent years. In spite of the ingenious protein engineering solutions devised, inherent issues with chain pairing and assembly, expression and stability are still difficult challenges. Monovalent IgG-like bispecific formats are the most native structurally, but only possess a single binding site for each ligand. In the case of targeting soluble multimeric ligands, such as trimeric BAFF and dimeric IL-17, this can result in reduced binding avidity and conceivably require higher dose administration to match the potency of the mAb combination. This can pose a drug development challenge due to viscosity and formulation issues. Tetravalent bispecific antibody designs offer potential advantages in this regard. Herein we describe the systematic generation, characterization, and protein engineering of a novel tetravalent bispecific starting in a classical IgG – single-chain variable fragment (scFv) format. The IgG-scFv bispecific geometry can offer an advantage over other common tetravalent formats such as dual variable domain-IgG where the inner binding arm affinity is dependent on the variable region pairing, orientation, and linker length. The stabilized bispecific molecule LY3090106 displayed potent in vivo neutralization of both BAFF and IL-17 with IgG-like pharmacokinetic properties in non-human primates (NHP). Our results demonstrate solubility and stability issues can be mitigated by protein engineering, and that next-generation bispecific molecules may be developed with exemplary properties to enable clinical evaluation in autoimmune disorders.

### Results

#### Design and characterization of tetravalent bispecific antibody

An IgG-scFv was engineered by fusion of an scFv derived from ixekizumab to the C-terminus of the HC of tabalumab. The scFv variable heavy region (VH) and variable kappa region (Vk) domains were connected and tethered to the mAb by glycerine-rich flexible linkers. The bispecific molecule was expressed in human embryonic kidney 293 (HEK-293) cells and purified in two steps using standard Protein A-Sepharose and size exclusion chromatography (SEC) to remove aggregate (%). Upon purification, it was characterized for ligand binding using surface plasmon resonance (SPR). Figure 1 shows that the bispecific simultaneously bound to both ligands regardless of the order of addition. The stoichiometries of BAFF trimer and IL-17 dimer binding to LY3090106 are 1.1 and 1.4, respectively. This implies that the BAFF trimer is bound predominantly in a bivalent mode, whereas IL-17 dimer binding involves a mixture of mono- and bivalent interactions. Identical stoichiometry was observed for each parental antibody.

Upon storage of the purified IgG-scFv, increased high molecular weight species (%HMW) were observed over time by analytical SEC (aSEC). The protein self-association and structural integrity were shown to be concentration, pH, and salt-dependent (data not shown). After limited concentration to 30 mg/mL in phosphate-buffered saline (PBS) formulation, the %HMW in the sample increased to greater than 15% following storage for only 2 days at 4°C. At the same concentration in 10 mM citrate pH 5 formulation, aggregation increased to over 35% and phase separation was visible. Moreover, accelerated stability studies conducted under stressed conditions (40°C, 1 month) showed chemical degradation including 4% clipping adjacent to the scFv tether, 13% oxidation of scFv heavy chain complementarity-determining region (CDR)-H2 Met53 and 12% deamidation of light chain CDR-L1 Asn30 (numbering according to Kabat). Neither of these modifications was observed for ixekizumab, suggesting a difference in the solvent exposure or local environment of these amino acids in the scFv context. Further development of the IgG-scFv molecule required significant protein engineering to mitigate these issues.

To fix the chemical instability the labile scFv amino acids were targeted for random mutagenesis and screening of phage-expressed antigen-binding fragments (Fabs) using a capture lift assay. Affinity neutral mutations identified in this manner were DNA-sequenced and unique clones expressed as periplasmic Fab in E.coli and analyzed by...
titration enzyme-linked immunosorbent assay (ELISA). Select mutations were examined by SPR, and preferred substitutions incorporated into the scFv context. In this way, chemically labile CDR-H2 Met53 and CDR-L1 Asn30 were replaced with Thr and Glu, respectively.

Electrostatic attractions between oppositely charged residues on the protein surface can contribute to protein self-association propensity. Calculation of the surface charge distribution potential for the parental scFv showed a distinct charge dipole created by an acidic VH patch and a basicVk patch (Figure 2A). The Asn30Glu mutation described above removed a source of chemical instability but also introduced an acidic residue into the positively charged Vk surface region (Figure 2B). Additional mutagenesis was done to target the predominant negatively charged patch in VH. CDR-L1 contains an Asp at position 31. This amino acid was randomized by mutagenesis and variants screened to potentially identify charge and affinity neutral substitutions without success. A secondary approach was to replace the adjacent CDR residues with Arg or Lys. Ser28Lys showed slightly improved affinity by ELISA (data not shown) and, when combined with Asn30Glu, provided a more balanced surface electrostatic distribution profile (Figure 2C).

The differential scanning calorimetry (DSC) profile of the purified scFv displayed a single thermal unfolding transition with a midpoint (Tm) of 73.1°C (Figure 3A). The relatively high Tm of the scFv implied that intrinsic thermal instability of either Fv was not the root cause of the observed protein aggregation. The concentration-dependent behavior of the purified scFv molecule was followed by aSEC. As shown in Figure 3B, the initial purified scFv at 0.55 mg/mL was largely monomeric in solution. After concentration to 5.2 mg/mL a higher order, presumably dimeric, species became apparent by aSEC. Further concentration of the scFv to 15 mg/mL revealed additional peaks, possibly reflecting dimeric, trimeric and tetrameric scFv oligomers. The reversibility of the scFv self-association was tested by dilution of the concentrated sample. As shown in Figure 3B, a 1:20 dilution resulted in nearly complete dissolution of the higher order species, indicative of largely reversible interactions under these conditions. Taken together, the high Tm and reversible self-association support a mechanism whereby transient “breathing” of the VH/VL interface can at high concentration lead to stochastic intermolecular interaction between neighboring molecules that have undergone a similar transition to an open scFv configuration. It should be noted that, while the scFv self-association was initially reversible, prolonged storage eventually led to irreversible aggregate formation (data not shown).

Several engineering, or selection strategies, have been described to increase scFv interface stability. As originally described by Pastan and colleagues, one solution is the engineering of an interface disulfide bond. A H44-L100 disulfide bond was introduced, and the resulting scFv purified and characterized. Figure 4A shows the DSC profile of the disulfide-stabilized scFv. It displayed two thermal unfolding transitions with midpoints (Tm) of 75.3°C and 73.3°C, likely attributable to the unfolding of the individual VH and Vk domains, respectively. Thus, disulfide-stabilization had minimal effect upon the temperature-induced unfolding of the individual Fv domains. The concentration-dependent protein self-association of the H44-L100 scFv characterized by aSEC is shown in Figure 4B. In contrast to the parental molecule, the
disulfide-stabilized scFv showed no detectable formation of higher order species and remained monomeric at concentrations up to 71 mg/mL. The DSC profile of the optimized IgG-scFv (Figure 4C) revealed a single thermal transition with a midpoint of 66.6°C similar to that of the tabalumab parent mAb (data not shown). Thus, we concluded that the optimized scFv in the bispecific context had a Tm of greater than or equal to this temperature.

Next, we compared the binding of 1-anilino-8-naphthalene sulfonate (ANS) to both parental and disulfide-stabilized scFv. ANS is thought to bind to hydrophobic (nonpolar) protein surfaces, primarily through its nonpolar anilinonaphthalene group, which is accompanied by an increase in fluorescence emission intensity and a blue shift of the peak maximum.\(^{50,51}\) ANS titrations were conducted to investigate whether the introduction of the H44-L100 disulfide bond could reduce the solvent exposure of the Fv hydrophobic interface residues. Figure 5 shows the fluorescence intensity data collected following titration of ANS from 0 to 300 µM to a protein solution containing 10 µM scFv in PBS buffer, pH 7.4. The parental scFv showed a striking increase in emission intensity following ANS binding. In contrast, the H44-L100 disulfide-stabilized scFv showed significantly less ANS fluorescence emission intensity, indicative of reduced exposure of hydrophobic residues. The H44-L100 scFv was also found to be resistant to pepsin-mediated hydrolysis, whilst peptide fragmentation was readily detected in the parental scFv sample (data not shown), presumably due to increased susceptibility of the molecule in its transient "open" state.

The structure of the H44-L100 scFv (PDB id: 6NOU) was solved and aligned with the previously determined ixekizumab Fab structure (PDB id: 6NOV) (Figure 6).\(^{37}\) The scFv structure aligned well with the Fab structure, with an all-atom root-mean-squared deviation (rmsd) of 0.84 Å (Pyrmol). The H44-L100 disulfide bond was efficiently formed without evidence of alternate conformations for either cysteine with both in preferred rotamers forming the disulfide. There was a small amount of negative density on the Cys44 sulfur that might indicate less than 100% disulfide formation. The most notable difference between the structures was observed immediately N-terminal to the H44-L100 disulfide in the \(V_H\) domain (Figure 6, inset). HC Gln43, which was solvent exposed in the Fab structure, adopted an inward facing conformation and formed an H-bond with the backbone carbonyl of the LC Cys100. The CDRs of the two structures aligned with an all-atom
rmsd of 0.52 Å. The presence of the native V\textsubscript{H}-CH1 linker peptide appeared to push the AB loop of the V\textsubscript{H} further outward than observed in the scFv structure.

Although the protein characterization was not done in the bispecific context, the combined data indicated that the introduced amino acid changes remedied several of the scFv-mediated stability issues associated with the original IgG-scFv molecule. The engineered scFv was introduced in the bispecific format by genetic fusion to the C-terminus of tabalumab HC, re-expressed and purified. The purified bispecific antibody was concentrated from ~1–2 mg/mL to 58 mg/mL and stored at 25°C. Samples analyzed over the course of four weeks by aSEC for %HMW growth indicated significantly increased stability relative to the original IgG-scFv (data not shown). Importantly, a full developability assessment determined that the engineered bispecific

**Figure 4.** A) DSC analysis of H44-L100 anti-IL17 scFv. Two thermal unfolding transitions with midpoints (T\textsubscript{m}) of 73.3°C and 75.3°C were determined. B) aSEC HPLC analysis of H44-L100 anti-IL17 scFv; 1 mg/mL (blue), 10 mg/mL (red), 71 mg/mL (green). C) DSC analysis of IgG-scFv. A single thermal unfolding with midpoint (T\textsubscript{m}) of 66.6°C was determined.

**Figure 5.** ANS binding to anti-IL-17 scFv (left panel) and H44-L100 anti-IL-17 scFv (right panel) as monitored by ANS fluorescence emission. Excitation wavelength at 360 nm. Emission scan from 400 to 700 nm. One nanometer excitation and emission slit widths.
Antibody LY3090106 had sufficient biophysical properties, including aggregation propensity and chemical stability, to support clinical development.

**In vitro characterization of LY3090106**

**Antigen Binding:** Binding affinity of the parent IgG-scFv, LY3090106, ixekizumab, and tabalumab to human IL-17 and BAFF ligands was determined by SPR. The results are summarized in **Table 1**. LY3090106 bound with relatively high affinity to both ligands under conditions of physiological pH and ionic strength, similar to each parental mAb measured in this study (**Table 1**) and consistent with values reported previously. LY3090106 bound to mouse BAFF with $K_D$ of 340 ($\pm$100) nM and did not bind to mouse IL-17. It bound to cynomolgus BAFF and cynomolgus IL-17 with $K_D$ of 26.8 ($\pm$0.9) and 19 ($\pm$11) pM, respectively.

**IL-17 neutralization:** Neutralization of IL-17 was tested using HT-29 cells, which produce CXCL1 upon stimulation with IL-17 (**Figure 7A**). LY3090106 antagonized the IL-17-induced secretion of CXCL1 in a concentration-dependent manner (closed circles), comparable to that observed with the positive control antibody (closed triangles). The average IC50 over three independent experiments for LY3090106 (2.00 $\pm$ 0.21 nM) was similar to that observed with ixekizumab (1.86 $\pm$ 0.22 nM; mean $\pm$ SEM). Moreover, the antagonist activity was not influenced by the presence of a saturating amount of pre-bound IL-17 (**Figure 7B, open symbols**). Thus, LY3090106 effectively antagonized the biological effects induced by human IL-17 in the mouse.

**BAFF neutralization:** LY3090106 binds mouse BAFF with significantly reduced affinity compared to human BAFF, complicating its use in preclinical disease models. It has been established by previous research in our laboratory that mice carrying a transgene encoding soluble human BAFF have an abnormally high number of splenic B lymphocytes that can be reduced to non-BAFF-transgenic mouse levels by tabalumab. A single injection of LY3090106 in BAFF-transgenic mice resulted in a significant reduction in the number of B cells compared to the negative control group, comparable to that observed with the positive control tabalumab. (**Figure 8B**) Thus, LY3090106 effectively neutralized the biological effects induced by human BAFF in the mouse.

**In vivo PK/PD in cynomolgus monkey**

Having demonstrated that LY3090106 inhibited its human ligands in vivo, we evaluated the structural integrity and the functional efficacy in NHP. Serum pharmacokinetic (PK) profiles of LY3090106 were characterized following a single
intravenous (IV) administration of 0.3, 1, 5 or 20 mg/kg and single SC administration of 5 mg/kg. The PK based on the total IgG ELISA (Figure 9) was non-linear over the dose range of 0.3 to 20 mg/kg, with serum concentrations declining in a concentration-dependent fashion. Consistent with nonlinear kinetics, mean AUC$_{0-\infty}$ increased supra-proportionally with the IV dose from 0.3 to 20 mg/kg, mean clearance (CL) decreased approximately twofold and mean elimination half-life increased from approximately 4 to 10 days, which is likely due to target-mediated elimination of LY3090106. A similar result was seen for tabalumab in humans that we speculate resulted from binding to cell membrane-associated BAFF. SC bioavailability was estimated to be 94% by noncompartmental analysis with maximal concentrations observed at 4 days post dose. To investigate whether LY3090106 remained intact as a bispecific molecule in circulation, two additional antigen-capture assays were performed. The immunoreactivity profiles over time of these assays were largely superimposable with the total IgG ELISA (Figure 9). This demonstrated that LY3090106 remained functionally intact in vivo and possessed a half-life in the range of a standard mAb without obvious indication of anti-drug antibody formation.

To determine the ability of LY3090106 to bind IL-17 and BAFF in vivo, total levels of these ligands (i.e., bound plus free) were measured using a drug-tolerant target engagement assay. When bound to LY3090106, the levels of both IL-17 and BAFF increased as the bound ligands assumed the half-life of the bispecific antibody. As shown in Figure 10, the total concentration of BAFF and IL-17 increased following a single IV dose of LY3090106 and remained elevated for the duration of the experiment (28 days). This tracked with the PK profile of LY3090106 (Figure 9) and demonstrated that LY3090106 bound both IL-17 and BAFF in NHP.

There is no known pharmacodynamic (PD) marker for the neutralization of IL-17 in healthy NHP. However, neutralization of BAFF is known to reduce the number of circulating B cells in both cynomolgus monkeys and humans. Therefore, the relative change in the number of B cells was investigated as a PD marker for LY3090106. We observed a dose-dependent decrease in the number of B cells in the circulation.
following a single injection with LY3090106 (Figure 11). The B cell decrease was fairly rapid and prolonged, with a maximal inhibition of ~50–60% observed after about 2 months in the 5 mg/kg IV dose group. This level of long-term B cell reduction is consistent to what was observed following administration of tabalumab at a similar dose. No significant decrease in the B cell numbers was observed in the 0.3 mg/kg group, whereas a partial decrease and complete recovery to baseline were observed in the 1 mg/kg group. These data confirmed the expected biological effect associated with the neutralization of BAFF and demonstrated the ability of LY3090106 to effectively antagonize BAFF in NHP.

Discussion

Ixekizumab (Taltz®) is a humanized high-affinity IL-17 antagonist mAb with fully human germline frameworks IGHV1-69 and IGKV2D-29. Systematic biophysical characterization of a panel of isolated human Fv domains by means of GdnHCl-induced unfolding showed that representative VH1/Vk2 families possess relatively high stability (behind only VH3/Vk3) and yield of soluble monomer, without requiring refolding following periplasmic expression in *E. coli*. Consistent with these studies, the ixekizumab-derived scFv showed high thermal stability with a single-concerted melting transition observed at 73.1°C (Figure 3A).
Despite its apparent conformational stability, the scFv displayed a strong propensity for protein self-association mediated by concentration-dependent non-covalent interactions.

In general, the biophysical properties of antibody fragments such as scFv are hard to predict and can vary widely. Problems with expression, solubility, and stability represent major challenges that can preclude their development as therapeutics. A major cause of scFv instability is attributed to the V_H/V_L interface. It can be speculated that there is a lack of evolutionary pressure for high-affinity V_H/V_L interaction due to the additional binding energy normally provided by the constant domain associations in the mAb context. Moreover, the plasticity of a generic interface is a critical feature to enable the pairing of different Fv framework and CDR combinations during the generation of a diverse immunoglobulin repertoire, suggesting a constraining attribute of antibody evolution. Studies of V_H/V_L packing geometry have shown residues in both the frameworks and the CDRs, especially located near the ends of CDR-H3 and CDR-L3, contribute inter-domain V_H/V_L contacts. Analysis of 200 Fab structures showed on average that approximately 1570 (± 160) Å² of solvent-accessible surface is buried upon the formation of the V_H/V_L interface, of which 70% is non-polar.

Even with a footprint of this size, the dissociation constant between the V_H and V_L domains is weak, measured in the 10⁻¹⁰ M to 10⁻⁵ M range, and as such is often not of sufficient magnitude to maintain stable inter-domain contacts even when these are held proximal by a peptide linker.

In the case of the IL-17 scFv, interface dynamics were observed indirectly by two methods: comparison of the concentration-dependence of the SEC profiles and ANS dye binding titrations for molecules with and without a H44-L100 disulfide bond. The concentration-dependence of the size exclusion profile for the parental scFv (Figure 3B) indicated that the monomer peak was reduced by ~50% at a concentration of ~13.8 mg/mL. In contrast, the H44-L100 scFv remained monomeric up to 71 mg/mL (Figure 4B), implying that the disulfide bond was efficiently formed and functionally prevented scFv oligomer formation. Covalent linkage of the variable domains also resulted in significantly reduced ANS fluorescence emission intensity relative to the parental scFv (Figure 5). ANS is a convenient probe of protein structure because it is essentially non-fluorescent in water, but highly fluorescent when dissolved in non-polar solvent or bound to hydrophobic patches in proteins with partially folded or molten globule states. The differential fluorescence profiles are consistent with more efficient burial of the highly non-polar interface surfaces in the H44-L100 scFv. However, some ANS binding was still observed for the stabilized scFv. We cannot unequivocally state whether this was due to less than quantitative disulfide formation or interaction of ANS with regions outside of the V_H/V_L interface. The consequences of the surface charge-balancing mutations on the scFv solution behavior in the absence of the disulfide were not studied using either methodology. However, when analogous mutations were incorporated into a closely related mAb, reductions in viscosity and liquid-liquid phase separation were observed. In short, as evidenced herein and elsewhere, the disulfide was critical to reduce “interface breathing dynamics”, thereby preventing scFv oligomerization, whereas remodeling of the dominant surface charge patches discouraged CDR-mediated self-interaction at high protein concentration. The relatively high Tm of the parental scFv obviated the need for thermal stability engineering. Interestingly, Bhatta et al. recently showed Fab-dsFv/dsscFv with lower Fv Tms generally displayed higher monomer levels. Thus, the high Tm of our parental IL-17 scFv might have contributed to its inherent oligomerization propensity.

Comparison of the crystal structure of the ixekizumab Fab and H44-L100 scFv (Figure 6) showed the CDR loops to be nearly superimposable (0.52 Å rmsd). This was unremarkable given the similar affinity for IL-17 between the two molecules. Calculation of the surface area of the V_H/V_L interface showed that approximately 1779 Å² of solvent-accessible surface was buried, on the high end of the normal range for measured Fabs. The structural interface was further examined for overall chemical incompatibility or obvious steric clashes. However, without the structure of the unpaired domains, it is difficult to discern the energetic penalties incurred during the resolution of subtle repulsive forces during interface formation. Regardless, single CDR amino acids can have a dramatic effect on scFv stability. For example, Tu et al. identified a single CDR-L3 Ser89Ala mutation that was sufficient to improve thermal stability and reduce aggregation by the elimination of a polar side chain in a hydrophobic environment and removal of an unsatisfied hydrogen bond donor/acceptor. Similarly, ixekizumab scFv has an analogous-buried serine at CDR-L3 position 98. However, it satisfied its hydrogen bonding capability through a 2.9 Å H-bond to a buried water molecule interacting with Thr105 of the V_H.

The presence of interface water molecules reduces specific contacts between side chains, increasing non-specific characteristics. Examination of the remainder of the interface failed to reveal any obvious cause for instability. The hydroxyl of heavy chain Tyr99 is buried but interacts with the same water molecule. We did not determine its contribution to stability via mutagenesis, as Tyr99 is important for high-affinity antigen binding and was not amenable to change during affinity maturation. Thus, there exists a trade-off between high-affinity antigen interaction and interface stability that is magnified in the scFv context.

The stabilized IgG-scFv (LY3090106) was extensively characterized in functional assays for ligand binding and target neutralization. Not unpredictably given the molecular geometry of the IgG C-terminal scFv fusion, it simultaneously bound both ligands and antagonized in vitro BAFF-induced B cell proliferation and IL-17-induced chemokine secretion. In vivo PD models in either wild type or human BAFF transgenic mice indicated LY3090106 possessed parental-like IL-17 and BAFF ligand neutralization activities. In cytomolgus monkeys, it remained functionally intact in circulation and possessed a half-life consistent with a standard mAb without indication of anti-drug antibody response. Moreover, LY3090106 bound cytomolgus BAFF and IL-17 indicated by increased in vivo levels of both measured using a drug-tolerant target engagement assay. Finally, LY3090106 elicited a dose-dependent decrease in B cell number, indicative of
cynomolgus BAFF neutralization in vivo. Together, these results demonstrated the engineering of a highly potent and stable bispecific molecule.

In summary, LY3090106 has suitable drug-like biophysical properties, and amenability for large-scale manufacturing without need for further stability engineering. It was tested in a human clinical trial entitled “A Multiple Ascending Dose Study to Evaluate the Safety, Tolerability, Pharmacokinetics, and Pharmacodynamics of LY3090106 in Subjects with Sjögren’s Syndrome” (ClinicalTrials.gov Identifier: NCT02614716). Optimistically, future clinical trials in autoimmune diseases will demonstrate a profound benefit of simultaneous BAFF and IL-17 inhibition.

Materials and methods

Engineering of bispecific IgG-scFv

Anti-IL-17 was chosen as the scFv component of the IgG-scFv because the previously measured Fab Tm of tabalumab (64–65°C) is on the low end of the typical range for IgGs. Anti-IL-17 VH and VL chain genes were amplified by PCR from a plasmid encoding hexahistidine-FLAG (HEK-293 or Chinese hamster ovary cells). Bispecific IgG-scFv context using Kunkel mutagenesis (Agilent cat#200524).

Electrospray mass spectrometry

The intact mass of the purified BAFF/IL-17 IgG-scFv was measured with and without partial reduction using DTT. Intact mass analysis was completed on an Agilent 6210 electrospray using an ethylene-bridged hybrid C4 column (Waters) and 0.2% formic acid, 0.05% trifluoroacetic acid (TFA) in water/0.2% formic acid, 0.04% TFA in acetonitrile gradient for HPLC elution into the mass spectrometer. The mass spectrometry (MS) scan was from 500 m/z to 4000 m/z at a rate of 1 scan/s. External calibration was used for mass calibration, and Mass Hunter Max Entropy was used for mass
deconvolution. The error is expressed as percent (%) difference between the theoretical and measured masses.

**Enzymatic digest analysis**

Fifty micrograms of each sample were dried under vacuum (not to dryness), resuspended in 8 M guanidine and allowed to denature for 30 min at 37°C. Freshly prepared 0.1 M DTT was added to each sample to a final concentration of 10 mM, followed by incubation at 37°C for 30 min. The reduction was quenched by addition of freshly prepared iodoacetamide to a final concentration of 15 mM and incubated at room temperature for 30 min in the dark. Prior to digestion, samples were desalted and buffer exchanged into digestion buffer (25 mM Tris, 20 mM CaCl₂, pH 7.5) using Zeba micro desalting spin columns prepared according to manufacturer’s procedure. Trypsin was added to a final protein concentration ratio of 1:20 (w: w), and digested for 4 h at 37°C. The digest was quenched by the addition of 1 µl of formic acid and analyzed with an Agilent 6530 ESI-Q-TOF run in positive ion mode with an MS scan from 350 to 1850 m/z and an MS/MS scan from 50 to 2200 m/z. The reversed phase separation was on an Agilent 1200 HPLC using a Zorbax 1.8 µm C18 (2.1 x 50 mM) column with a flow rate of 0.25 ml/min and gradient elution. Mobile phase consisted of 0.2% formic acid in water and acetonitrile. Mass Hunter and BioConfirm software was used to align the tryptic peptides to the protein sequence and to check for potential chemical modifications. Post-translational modification quantitation was by extracted ion chromatogram. The tryptic digest and subsequent LC/MS analysis showed two hotspots of chemical degradation following incubation of the purified IgG-scFv under stressed conditions at 40°C for one month in PBS. Oxidation (13%) of HC CDR-H2 Met53 and deamidation (12%) of LC CDR-L1 Asn30 was observed (data not shown). Neither of these modifications was seen for the parental molecule.

**Binding affinity to IL-17 and BAFF**

Binding affinity and stoichiometry of the IgG-scFv to human IL-17 and human BAFF were determined using SPR on a Biacore 2000 instrument primed with HBS-EP⁺ (GE Healthcare, 10 mM Hepes pH 7.4 + 150 mM NaCl + 3 mM EDTA + 0.05% surfactant P20) running buffer and analysis temperature set at 25°C. Except as noted, all reagents and materials were from BIAcore AB (Uppsala, Sweden). A CM5 chip containing immobilized protein A (generated using standard NHS-EDC amine coupling) on all four flow cells (Fc) was employed as capture methodology. The affinity of Fc for protein A is of similar magnitude (pM range) as LY3090106 for its ligands. Therefore, the apparent SPR off-rates of the IgG-scFv-antigen complexes should be considered greater than or equal to the actual values. Samples were prepared at a concentration of 10 µg/mL by dilution into running buffer. Human IL-17 or human BAFF were sourced from Eli Lilly and Company reference standards and prepared at final concentrations of 20.0, 10.0, 5.0, 2.5, 1.25 and 0 (blank) nM by dilution into running buffer. Each analysis cycle consisted of (1) capturing antibody samples on separate flow cells (Fc2, Fc3, and Fc4), (2) injection of 250 µL (300-sec) of human IL-17 or human BAFF over all Fc at 50 µL/min, (3) return to buffer flow for 20 min to monitor dissociation phase, (4) regeneration of chip surfaces with a 5 µL (30-sec) injection of glycine, pH 1.5, (5) equilibration of chip surfaces with a 10 µL (60-sec) injection of HBS-EP⁺. Data were processed using standard double referencing and fit to a 1:1 binding model using Biacore 2000 Evaluation software version 4.1 to determine the association rate (k_on M⁻¹ s⁻¹ units), dissociation rate (k_off s⁻¹ units), and Rₘₐₓ (RU units). The equilibrium dissociation constant (K_d) was calculated from the relationship K_d = k_off/k_on.

**Simultaneous binding of IL-17 and BAFF**

A BIAcore 2000 instrument was used to determine whether human IL-17 and human BAFF can bind to the IgG-scFv simultaneously. All measurements were performed at 25°C. HBS-EP⁺ buffer (150 mM sodium chloride, 3 mM EDTA, 0.05% (w/v) surfactant P-20, and 10 mM HEPES, pH 7.4) was used as the running buffer and sample buffer. Protein A was immobilized on flow cells 1 and 2 of a CM4 sensor chip using an amine coupling kit. The bispecific antibody was first captured on flow cell 2, followed by injection of human IL-17 at 20 nM for 5 min to saturate IL-17 binding site. After binding of IL-17, human BAFF at 50 nM was injected for 5 min and additional binding signal was observed. Chip surface was then regenerated using 10 mM glycine pH 1.5. The same process was repeated except with a reverse order of human IL-17 and human BAFF addition. The stoichiometry was calculated to determine the level of saturation of human IL-17 or human BAFF binding to the IgG-scFv.

**Differential scanning calorimetry**

To compare the conformational stability of anti-IL-17 scFv, anti-IL-17 H44-L100 scFv, and LY3090106 thermal stability (T_m) of samples were measured using a TA Instruments NanoDSC (TA Instruments, New Castle, DE) equipped with an autosampler. Samples diluted to 0.8 mg/ml in PBS were heated from 20°C to 110°C at a rate of 1°C/min under 45 psi of pressure. Sample scans were buffer blank-subtracted, converted to molar heat capacity, and fit to a two-state-scaled model to obtain T_m.

**Crystallization and structure determination**

Anti-IL-17 scFv H44-L100 concentrated to 10.4 mg/mL was set up in vapor diffusion sitting drops at a ratio of 1:1 with a well solution of 2.8 M sodium acetate, pH 7.0. Crystals were transferred to a cryo-protectant consisting of well solution supplemented with 25% glycerol, prior to freezing in liquid nitrogen. X-ray diffraction data were collected at the Advanced Light Source (Lawrence Berkeley National Laboratory, Berkeley, CA), beamline 8.3.1 at 100°K using 1.115879 Angstrom X-rays. Data were integrated and reduced using MOSFLM and the CCP4 suite of programs. Initial phases were generated using Phaser (CCP4). The crystal...
structure was modeled using COOT, further refined using BUSTER and validated using MolProbity.

**Surface properties of ixekizumab and its mutants**

The crystal structure of the Fv domain of ixekizumab was used for structural modeling of its surface properties, including hydrophobicity and charge distribution. Homology models of mutants were generated in the Molecular Operating Environment (MOE) (Chemical Computing Group, Montreal, Canada), based on the crystal structure and subject to the same analysis. Solvent accessible surface area (SASA) and surface exposure (%) for each residue were calculated based on the static model structure using the protein properties analysis module (MOE). Spatial aggregation propensity (SAP) was computed according to the method in the BIOVIA Discovery Studio 4.0 software (San Diego, CA). Environment setting of Amber10: EHT force field was applied before electrostatic potential computing by BIOVIA Discovery Studio 4.0 software.

**ANS binding to anti-IL-17 scFv with or without H44-L100 disulfide bond**

ANS titrations were conducted to investigate whether disulfide bond stabilization reduced the exposure of the variable heavy and light chain hydrophobic interface residues. Anti-IL-17 scFv with or without an H44-L100 disulfide bond was diluted to 0.28 mg/mL in PBS buffer at pH 7.4. ANS was prepared as 1 mM stock solution in PBS buffer. The fluorescence emission spectrum was collected at 25°C from 400 nm to 700 nm, with a step size of 3 nm following excitation at 360 nm. Fluorescence measurements were made using an ISS PC1 fluorometer (Champaign, IL) equipped with a xenon lamp. The emission spectrum was recorded as a function of increasing concentration of ANS from 2 μM to 300 μM. Sequential ANS additions were performed followed by a brief mixing step, incubation, and collection of the emission spectra at approximately 2 min intervals. A similar protocol was followed for the parent and H44-L100 scFv. The background of the buffer was subtracted from the sample spectrum at each corresponding concentration of ANS.

**Pepsin-mediated proteolysis**

The susceptibility to proteases such as pepsin can be used to assess the relative conformational stability of proteins in solution. Samples of the parental and H44-L100 scFv molecules were prepared and incubated with 50 μL of pepsin beads on ice for 1, 5 and 10 min followed by LC-MS analysis to detect peptide fragments generated following protease treatment. Under these conditions, the H44-L100 scFv was resistant to pepsin-mediated hydrolysis.

**Functional in vitro assays**

**BAFF**: The murine plasmacytoma cell line T1165.17 naturally expresses the receptor for BAFF and is dependent on BAFF for survival and growth. The ability of LY3090106 to inhibit BAFF (150 pM) dependent proliferation was measured across a wide concentration range (4.1 pM to 1 nM). The assay was performed as described. To determine the effect of IL-17 co-engagement, the assay was repeated in the presence of 15.6 nM of IL-17. Anti-BAFF or human IgG4 isotype were used as positive and negative controls, respectively. Data are expressed as % inhibition, using wells without BAFF as the minimum and wells with 150 pM BAFF as the maximum responses. The concentration where 50% of the BAFF-induced response is inhibited (IC50) by either bispecific antibody or the positive control was calculated using a 4-parameter sigmoidal fit of the data (GraphPad Prism).

**IL-17**: The human colorectal adenocarcinoma epithelial cell line HT-29 naturally expresses the IL-17 receptor and produces CXCL1 upon stimulation with IL-17. The ability of anti-IL-17 or LY3090106 to inhibit IL-17 (3.75 nM)-induced CXCL1 production was measured across a wide concentration range (2.64 pM to 41.2 nM) after 48-h incubation using a commercial ELISA (R&D Systems). To determine whether BAFF would alter the inhibition, the assay was repeated in the presence of 1.25 nM of BAFF. Anti-IL-17 or human IgG4 isotype were used as positive and negative controls, respectively. Data are expressed as % of maximum amount of CXCL1 produced (with IL-17 alone being 100%). The concentration where 50% of the IL-17-induced response is inhibited (IC50) by either bispecific antibody or the positive control was calculated using a 4-parameter sigmoidal fit of the data (GraphPad Prism).

**Functional in vivo assays**

**BAFF**: Mice transgenic for human BAFF were generated as described. Human BAFF transgenic mice have elevated numbers of B cells compared to wild type mice. Mice (n = 5 per group) were injected IP with either a single dose of LY3090106 (660 μg/mouse) or a positive (tabalumab, 500 μg/mouse) or negative (huIgG4 isotype control, 500 μg/mouse) control antibody. Eight days later, serum and spleens were collected. A single cell suspension of spleen cells was prepared, and the total number of leukocytes was determined after lysis of the red blood cells. The relative percentage of B cells was determined by flow cytometry using the cell surface marker B220 and used to calculate the total number of B cells per spleen.

**IL-17**: Female C57Bl6 mice (n = 8 per group) were injected SC with either LY3090106 (66 μg/mouse) or a positive (ixekizumab, 50 μg/mouse) or negative (huIgG4 isotype control, 50 μg/mouse) control antibody. Two days later, mice received a single intraperitoneal injection of human IL-17 (3 μg/mouse), and 2 h later serum was collected and the concentration of CXCL1 was determined by a commercial ELISA (R&D Systems, Cat# DY453), following the manufacturer’s instructions.

**In vivo exposure**: To quantitate exposure, antibody levels in serum were analyzed by a human IgG-specific ELISA. Briefly, microtiter plates were coated with an antibody capturing human Fc (Jackson ImmunoResearch, 109–005-098) and incubated overnight at 4°C. Plates were washed, blocked with casein, and 100 μL of serum (serial dilutions) was
added. Plates were incubated for 2 h at room temperature (RT), washed, and a horseradish peroxidase-labeled detection antibody (anti-human IgG, Jackson ImmunoResearch, 109–035-098) was added. Plates were incubated for 1 h at RT, washed and developed using tetramethylbenzidine substrate and read using a microtiter plate reader. A standard curve of purified antibody was used to calculate the plasma concentration.

**Cynomolgus monkey PK/PD**

To determine the PK/PD profiles of LY3090106, male cynomolgus monkeys were injected IV once with different doses (0.3, 1, 5, or 20 mg/kg) of LY3090106 (n = 4/group) or vehicle (PBS; n = 3). One group (n = 2) received a single 5 mg/kg subcutaneous dose to evaluate bioavailability. PK samples were collected pre-dose, and 0.25, 8, and 24 h post-dose and on study days 3, 5, 8, 15, 28, 43, 57, 71, 85, 100, 113, 127, 141, and 169. Blood was allowed to clot, and serum was collected after centrifugation and frozen until time of analysis. Serum samples were analyzed in three separate assays: total IgG and BAFF or IL-17 antigen capture assays. Briefly, each well of a microtiter 96-well plate was coated with goat anti-human kappa antibody (Southern Biotech, Birmingham, AL, 2060–01), BAFF antigen or IL-17 antigen (Eli Lilly and Company reference standards). Standards and controls were prepared in 100% cymolugus serum using LY3090106. Standards, controls, and samples were diluted with a minimum required dilution (MRD) of 1:100 in 100% mouse serum and were added to the coated ELISA plates after blocking and washing. After standards, controls and samples were incubated on the plates, the plates were washed and diluted 1:4 in dilution buffer. Standards, controls, and samples containing the analyte, plates were washed and bound BAFF or IL-17 antigen was detected using a ruthenium-labeled anti-human IgG4 antibody (Southern Biotech, Birmingham, Al, 9200–01; ruthenium-labeled in house). The antigen levels were determined from standard curves prepared from known amounts of BAFF or IL-17 antigen using a 5-parameter algorithm (StatLia, version 3.2; Brendan Technologies, Carlsbad, CA). The standard curve range was 5.08–300,000 pg/mL for BAFF and 13.7–30,000 pg/mL for IL-17. Values were reported through the entire curve range for both the BAFF and IL-17 target assays (1:4 MRD).

PD samples were collected pre-dose (days −6 and −1) and on study days 5, 8, 15, 28, 43, 57, 71, 85, 100, 113, 127, 141, and 169. Samples were processed for immunophenotyping by flow cytometry and a separate tube was used for routine hematology. Immunophenotyping results were enumerated as absolute number of B cell (CD20 positive, CD3 negative; cells/µL) and change relative to baseline was calculated for each animal, where baseline was the average of the day −6 and −1 values.

**Abbreviations**

| Abbreviation | Full Form |
|--------------|-----------|
| ANS          | 1-Anilino-8-naphthalene sulfonate |
| aSEC         | analytical size exclusion chromatography |
| AUC          | area under the concentration curve |
| BAFF         | B cell activating factor |
| CDR          | complementarity-determining region |
| CL           | clearance rate |
| DSC          | differential scanning calorimetry |
| ELISA        | enzyme-linked immunosorbent assay |
| Fab          | antigen-binding fragment |
| HC           | heavy chain |
| HEK-293      | human embryonic kidney cells |
| Interleukin-17A | IL-17 |
| LC           | light chain |
| IV           | intravenous |
| TAB4127399   | tabalumab, anti-BAFF IgG4 |
| LY2439821    | ixekizumab, Taltz*, anti-IL-17 IgG4 |
| LY3090106    | tibulizumab, stabilized IgG-scFv bispecific |
| LC-MS        | liquid chromatography–mass spectrometry |
| NHP          | non-human primate |
| PBS          | phosphate-buffered saline |
| PD           | pharmacodynamic |
| PK           | pharmacokinetic |
| pSS          | primary Sjögren’s syndrome |
| RA           | rheumatoid arthritis |
| RMSD         | root mean squared deviation |
| RT           | room temperature |
| SC           | subcutaneous |
| scFv         | single-chain variable fragment |
| SLE          | systemic lupus erythematosus |
| SPR          | surface plasmon resonance |
| Th17         | T-helper cell 17 |
| Vh           | variable heavy region |
| Vk           | variable kappa region |
| %HMW         | percentage of high molecular weight species |
Disclosure of interest

During the execution of this work, all authors were employees and stockholders of Eli Lilly and Company. No other conflicts of interest are disclosed.

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