Synthesis of different glutathione–sulfur mustard adducts of verified and potential biomarkers†

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Sulfur Mustard (SM) is a blistering agent used as a chemical weapon. Glutathione (GSH) is involved in the β-lactamase degradation pathway of SM and recently, bioadducts between SM and GSH were observed in vitro. While these bioadducts have never been isolated from in vivo tests or real poisoning with SM, they could be of interest as potential future biomarkers for the retrospective validation of exposure. We herein report the synthesis of different observed and new potential GSH–SM bioadducts as reference materials for analytical investigation. Two distinct approaches were investigated: a building-block pathway and the direct reaction with GSH. The availability of these references will aid future studies and may lead to the discovery of new GSH–SM biomarkers.

Introduction

Sulfur Mustard (SM) or 2,2′-dichloroethyl sulfide was synthesized for the first time in 1822 by Despretz and its harmful properties were described 38 years later by Guthrie.1

SM was used as a chemical weapon for the first time in 1917 during the battle of Ypres, Belgium, which led to the name Yperite. During the 20th century, SM was used on several occasions, most prominently during the Iraq–Iran War and in 2015 and 2016 during the Syrian Civil War.2 In 1997, the development, production, stockpile and use of SM and other chemical weapons were prohibited under the Chemical Weapons Convention (CWC), which is enforced by the Organisation for the Prohibition of Chemical Weapons (OPCW).3

SM is hydrophobic and can therefore easily pass through the skin and lipid cell membranes. Upon contact, SM acts as an irritant and after a latency period of 2 to 24 hours, blisters occur on the skin, which can turn into skin necrosis. Heavy injuries can occur with eye contact. The most dangerous form of contact however, is by inhalation. Respiratory tracts and lungs are damaged, which can lead to pulmonary edemas, the main cause of death after SM exposure. Treatment is purely symptomatic. Antibiotics are given to support the weakened immune system. The mortality rate after SM exposure is low, however, already 0.01 mg cm−2 of liquid contact on the skin leads to cutaneous redness and 0.5 mg cm−2 leads to the formation of huge vesicles.4

The reactive alkylating species is generated by intramolecular cyclisation of SM and the formation of an episulfonium ion (Scheme 1). It alkylates cellular DNA and can cross-link DNA strands (intrastrand and interstrand), which inhibits DNA replication and leads to cell death. This is also believed to be the source of the latency period, which corresponds to the time the cell needs for a division. Alkylation of DNA through SM is believed to have long term adverse effects like cancers, chronic respiratory diseases and neurological disorders.4,5

SM does not only form adducts with DNA, but also with other biomolecules like proteins or phospholipids. These adducts can be used as biomarkers to retrospectively give evidence for exposure.5 Bioadducts of DNA are the most studied. They either contain a 2-(2-[hydroxyethyl]thio)ethyl (HETE) moiety after alkylation and hydrolysis or are cross-linked with a 2-(ethylthio)ethyl (ETE) linker. Experiments with DNA incubated with 35S-labelled SM showed that DNA adducts are mainly formed with guanine (60%) and adenine (8%). Also, cross-linked guanine was observed (16%). These adducts have been synthesized to develop analytical methods and were analyzed by LC-MS/MS.6

Recently, an adduct between guanine, SM and glutathione (GSH) was discovered in mice exposed to SM, which could be observed by HPLC-MS/MS up to two weeks after exposure.7 Bioadducts are also formed with proteins like hemoglobin, albumin, globin and keratin, which can be detected after isolation and digestion with proteases. Adduct formation happens on the nucleophilic sites of the proteins. Alkylation of Val, His, Asp, Cys and Glu has been observed.8

GSH is a tripeptide with the formula γ-Glu-Cys-Gly. It plays a major role as a redox buffer in cells and is involved in
detoxification and elimination of radicals, heavy metals and alkylating agents. GSH appears in high concentration in the liver (5 mM), but it is also transported into the blood stream (1 mM). GSH is involved in the degradation and excretion of SM by the glutathione/β-lyase pathway. Recently, several GSH–SM adducts were identified in in vitro tests. Black observed S-HETE–GSH in human blood incubated with SM. Siegert observed the same adduct after direct treatment of GSH with SM. Halme incubated liver cytosol media in a phosphate buffer with SM and discovered the formation of S-HETE–GSH, GSH–ETE–GSH and 2-[(2-(glutathionyl)ethyl)thio]ethyl phosphate. However, the last adduct might be formed due to reaction with the buffer phosphate. The above mentioned GSH–SM adducts were all detect by LC-MS.

The high concentration of GSH in the body and its affinity to react with SM makes the resulting adducts attractive candidates as biomarkers. However, none of these adducts have ever been isolated and characterized by analytical techniques other than LC-MS/MS. We herein present the synthesis and characterization of S-HETE–GSH and GSH–ETE–GSH which will help to
determine their potential as biomarkers. Further, we present the synthesis of the potential bioadducts bis-O-HETE–GSH and O-HETE–GSH which so far have never been observed. Having these compounds available as references might support further analytical work to establish new biomarkers for the intoxication with SM.

## Results and discussion

### Synthesis of S-HETE–GSH 4

The initial strategy investigated to synthesize S-HETE–GSH 4 was to alkylate GSH with the protected half mustard tBuOETECl 2. The alkylation agent was prepared by protecting one of the hydroxyl groups of thiodiglycol (TDG) with a tBu-protecting group following a modified procedure of Noort.\(^\text{15}\) Isobutylene was bubbled through a solution of TDG and H$_2$SO$_4$ in DCM to yield tBuOETEOH 1. While the yield remained modest, yield and purity increased from 9% to 15% and from >90% to >98% respectively.

The OH group of 1 was then replaced by Cl by slow addition of thionyl chloride, which yielded tBuOETECl 2 in high yield (99%) and purity.\(^\text{15}\)

GSH was alkylated with 2 under slightly basic conditions.\(^\text{15}\) The resulting S-tBuOETE–GSH 3 was purified by reversed phase flash chromatography and obtained in good yield and purity.

Several conditions were tested to cleave the tert-butyl ether 3. Hydrolysis with phosphoric acid led to acceptable yield, however, the acid showed to be inseparable from the product.\(^\text{16}\) The use of Amberlyst 15 gave low yield and purity.\(^\text{17}\) The best result was obtained by using 90% TFA in aqueous solution. Some epimerization occurred, but the diastereomers could be separated, and S-HETE–GSH 4 was obtained in 38% yield and 95% purity (Scheme 2).

As an alternative, a building-block approach was investigated in which cysteine was first alkylated and then used in solid-phase-peptide-synthesis (SPPS). l-Cysteine was alkylated with 2 using the same procedure which was previously used to alkylate GSH. S-tBuOETE–Cys 5 was obtained in 63% yield and very high purity. In the subsequent step the amine function of 5 was protected with Fmoc-OSu to give Fmoc-Cys(ETEOBu)–OH 6.\(^\text{18}\) SPPS was performed on preloaded Gly-2-CT polystyrene resin and DIC/Oxyma were used as coupling agents. In the Fmoc-deprotection steps 20% piperidine in DMF was used. Coupling of 6 proved to be slow and its reaction time needed to be increased to 3 h. Cleavage from the resin and deprotection were achieved with a cocktail consisting of TFA : TIS : H$_2$O (95 : 2.5 : 2.5). After purification by precipitation in cold ether and subsequent flash chromatography 4 was obtained in 65% yield and >97% purity (Scheme 3).

With the direct alkylation approach 4 was obtained in two steps from GSH with 28% yield and >95% purity. The building-block approach achieved 36% yield (>97% purity) in three steps from l-cysteine. The building-block pathway is recommended since it provides the reference material 4 in better overall yield and purity.

### Synthesis of GSH–ETE–GSH 7

Another compound, which has been observed in in vitro biological assays but has never been isolated, is the adduct...

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Table 1  Coupling conditions for the synthesis of bis-O-HETE–N,S-Boc–GSH 12

| Entry | Coupling Agents | Bases | $T/{}^\circ$C | $t/h$ | Equiv. TDG | Yield/% | Purity/% (H NMR) |
|-------|-----------------|-------|-------------|------|-----------|---------|-----------------|
| 1     | EDC             | —     | 0 °C – >r.t. | 24   | 13        | 19      | 95              |
| 2     | EDC             | —     | 0 °C – >r.t. | 22   | 26        | 13      | 50              |
| 3     | EDC/HOBt        | —     | 0 °C – >r.t. | 22   | 26        | 50      | 70              |
| 4     | EDC/HOBt        | DMAP  | 0 °C – >r.t. | 22   | 26        | 55      | 70              |
| 5     | EDC/HOBt        | TEA   | 0 °C – >r.t. | 22   | 26        | 40      | 57              |
| 6     | EDC/HOBt        | DMAP/TEA | 0 °C – >r.t. | 22   | 26        | 40      | 59              |
| 7     | EDC             | DMAP  | 0 °C – >r.t. | 22   | 26        | 34      | 54              |
| 8     | EDC             | DMAP/TEA | 0 °C – >r.t. | 22   | 26        | 24      | 63              |
| 9     | EDC             | TEA   | 0 °C – >r.t. | 22   | 26        | 7       | 38              |
| 10    | EDC/HOBt*$a$    | DMAP  | 0 °C – >r.t. | 22   | 26        | 69      | 68              |

$^a$ Reaction conducted under inert atmosphere.
consisting of two GSH linked by a sulfur mustard moiety via their thiol functions. Indeed, when a twofold excess of GSH reacted under slightly basic conditions with one equivalent of sulfur mustard, GSH-ETE-GSH 7 was formed. The reaction proceeded slowly, but after five days 7 could be isolated in 65% yield in 85% purity. The impurity was identified as residual acetonitrile (Scheme 4).

**Synthesis of bis-O-HETE–GSH 8**

The bioadducts bis-O-HETE–GSH 8, O-HETE–GSH 9 and GSH–O-HETE 10 have never been observed. However, SM adducts of glutamic acid and aspartic acid have been observed in vitro, after SM reacted with their side chain acid groups. Therefore it could be envisageable that the adducts 8, 9 and 10 would be formed as potential biomarkers. Both amine and thiol functionalities of GSH were protected in the presence of Boc₂Ot o increase its solubility in organic solvents. Protected still contained S-Boc and N-Boc monoprotected GSH as minor byproducts. 11 was observed as two diastereomers in a 1 : 1 ratio. Epimerization occurred at the cysteine moiety due to the basic conditions of the coupling. Several conditions to esterify 11 with excess of TDG were screened (Table 1). Best results for the coupling were obtained using EDC, HOBt and DMAP under inert atmosphere (Table 1, entry 10). However, the bis-O-HETE-N₅,S-Boc-GSH adduct 12 could only be obtained in moderate purity. It was engaged without further purification in the subsequent deprotection step using a solution of TFA, TFE and water. While high yield was achieved, the final product 8 could not be separated from a side product which was identified as the tert-butyl thioether of 8. Neither could the diastereoisomers be separated. This resulted in reduced purity of >75% (Scheme 5).

**Synthesis O-HETE–GSH**

In the attempt to synthesize the mono-O-HETE–GSH adducts 9 and 10 (Fig. 1), 11 was subjected to the coupling conditions of Table 1, entry 4, but only one equivalent of TDG was used. LC-HRMS analysis of the resulting product mixture revealed that ca. 70% corresponded to either one of the two possible mono-O-HETE-N₅,S-Boc-GSH compounds, while ca. 11% corresponded to the bis-O-HETE-N₅,S-Boc-GSH 12 (data not shown). The mixture could not be separated. The experiment showed that, as expected, there was no selectivity between the two C-termini of 11.

Therefore, a building-block approach to synthesize 9 was investigated instead. Commercially available Boc-Glu(Ofm)–Fig. 1 The two possibilities for O-alkylated GSH: O-HETE–GSH 9 and GSH–O-ETEH 10.
OH 13 was esterified with 1 using HCTU/DIPEA which gave Boc-Glu(OFm)-OETEOBu 14. The Fm group was selectively cleaved with 20% piperidine in DMF giving Boc-Glu(OH)-OETEOBu 15 in 68% yield and good purity. 15 was used in SPPS to give 9 in 77% yield and >90% purity (Scheme 6). The synthesis of 10 was not attempted.

## Conclusion

Several synthesis strategies were explored to produce sulfur mustard–glutathione adducts as potential biomarkers for retrospective validation of exposure to this blistering agent. S-HETE–GSH 4 was successfully synthesized. Two pathways towards 4 were investigated. The direct alkylation of GSH with 2 and subsequent deprotection led to 28% overall yield from GSH and >93% purity. However, better yield and purity were obtained when using a building-block approach and SPPS to construct the final peptide. While requiring an additional step, this route yielded 36% overall yield from Fmoc-Cys-OH and >97% purity. It is recommended to use the building-block pathway to obtain 4, since the reference material can be obtained in better overall yield and purity.

The dimer GSH–ETE–GSH 7 was obtained in one step by condensing GSH with sulfur mustard. The potential biomarker bis-O-HETE–GSH 8 was synthesized directly from the reaction of SM with GSH. While 8 was only obtained in moderate purity, the characterization data will help to investigate its presence in future in vitro and in vivo screenings.

Using the protected precursor Boc-Glu(OH)-OETEOBu 15 in SPPS allowed the synthesis of the mono-O-HETE–GSH derivative 9 with 77% yield and >90% purity in three steps.

## Experimental part

Unless otherwise stated, all reagents were purchased from Sigma-Aldrich and were used without further purification. Glutathione was obtained from Iris Biotech. Deuterated solvents were purchased from Armar AG and Cambridge Isotope Laboratories, Inc. Boc-Glu(OFm)-OH was purchased from Bachem. Sulfur mustard was synthesized and provided by Spiez Laboratory. **CAUTION:** sulfur mustard is a schedule 1 chemical and is highly toxic. Adequate protection is needed and appropriate safety measures have to be taken when handling this compound.

Thin layer chromatography (TLC) was performed on silica gel 60 F-254 pre-coated aluminum sheets thin layer chromatography plates and silica gel RP-18 F-254S pre-coated aluminum sheets TLC plates from Merck.

Reaction monitoring by mass analysis was done by direct injection into a Dalton Mass Detector [ESI] from Biotage.

Flash column chromatography was carried out with an Isolera One system coupled with a Dalton Mass Detector from Biotage. Biotage SNAP Ultra cartridges (10 g, 25 g, 50 g and 100 g) and Biotage SNAP Ultra C18 cartridges (12 g, 30 g and 60 g) were used.

SPPS was performed on an Initiator+ Alstra automated peptide-synthesizer from Biotage.

LC-HRMS (ESI) analyses were done on an Agilent Technologies 1290 Infinity LC System instrument with a Bruker Daltonics mxSi UHR QTof 4G MS. As a column the Sigma-Aldrich Discovery HS C18 (150 mm × 2.1 mm, particle size 5 μm) was used. As eluents H2O with 5 mM NH4Ac and MeOH with 5 mM NH4Ac were used with a flow-rate of 0.6 mL min⁻¹.

GC-MS (EI) analyses were performed on an Agilent Technologies 7890A instrument coupled with an Agilent Technologies 5975C inert MSD. The measurements were performed with the HP-1701 (30 m × 0.25 mm × 0.25 μm, 14% cyanopropylphenyl/86% PDMS) high resolution gas chromatography column using a temperature program (40 °C for 3 min, 13 °C min⁻¹ until 280 °C and 280 °C for 3.54 min). The injector and the detector temperatures were 220 °C and 250 °C, respectively. The splitless injection mode was used to inject volumes of 1 μL (c = 0.5 mg mL⁻¹). Helium was used as carrier gas (1 mL min⁻¹).

NMR spectra were recorded on a Bruker Avance III HD 400 MHz Nano Bay spectrometer in CDCl₃, DMSO-d₆, MeOD or D₂O. ¹H NMR spectra were measured at 400 MHz and ¹³C NMR spectra at 100 MHz. Chemical shifts are expressed as parts per million (δ) using TMS or residual solvent protons as internal standards. Coupling constants (J) are reported in Hz. Splitting patterns are described as s (singlet), br. (broad singlet), d (doublet), dd (double doublet), dt (double triplet), t (triplet), dd (triple doublet), q (quartet) and m (multiplet). IR spectra were measured on a Bruker Tensor 27 and a Jasco FT/IR-4100 spectrometer.

Purities were assessed by NMR.

2-(2-(tert-Butoxy)ethylthio)ethanol, BuoOETEOH 1

Thiodiglycol (4.60 mL, 45 mmol, 1 equiv.) was dissolved in DCM (45 mL) and H₂SO₄ (0.27 mL, 5 mmol) was added. The reaction mixture was cooled to 4 °C and isobutylene was passed through the solution for 1.5 h. The solution was stirred for 72 h at room temperature. The reaction was monitored by GC-MS. The mixture was washed with H₂O (3 × 25 mL) and sat. aq. NaHCO₃ (1 × 15 mL). The organic layer was dried over MgSO₄ and the
solvent was evaporated under reduced pressure affording a colorless oil (1.18 g, 7 mmol, 15%, purity > 98%).

\(^1\)H NMR (400 MHz, CDCl\(_3\)) \(\delta\): 3.77 (dt, \(J = 6\) Hz, 2H, CH\(_2\)OH), 3.55 (t, \(J = 7\) Hz, 2H, CH\(_2\)OrBu), 3.16 (t, \(J = 7\) Hz, 1H, OH), 2.78 (t, \(J = 6\) Hz, 2H, CH\(_2\)CH\(_2\)OH), 2.73 (t, \(J = 7\) Hz, 2H, CH\(_2\)CH\(_2\)OrBu), 1.22 (s, 9H, C(CH\(_3\))\(_3\)) ppm.

\(^1^3\)C NMR \(^1\)H (100 MHz, CDCl\(_3\)) \(\delta\): 73.6 (C(CH\(_3\))\(_3\)), 62.1 (CH\(_2\)OrBu), 61.4 (CH\(_2\)OH), 36.3 (CH\(_2\)CH\(_2\)OH), 32.6 (CH\(_2\)CH\(_2\)O

FTIR (neat): 3789, 3658, 2904, 1622, 1409, 1252, 1072, 886, 577 cm\(^{-1}\).

GCMS (EI) RT: 13.0 min, \(m/z\): [M \(+\) H\(^+\)] \(178\) (0.2%), [M \(+\) H\(^+\) \(\rightarrow\) H\(^+\)] \(160\) (90%), [M \(+\) OC(CH\(_3\))\(_3\)] \(105\) (33%), [M \(+\) CHOC(CH\(_3\))\(_3\)] \(92\) (30%), [HSCH\(_2\)CH\(_2\)] \(61\) (17%), [C(CH\(_3\))\(_3\)] \(57\) (100%).

HRMS (ESI/TOF) \(m/z\) [M + H\(^+\)] calcd for C\(_{18}\)H\(_{34}\)N\(_3\)O\(_7\)S\(_2\) 468.1832, found: 468.1822.

S(2-(2-(t-Butyloxy)ethylthio)ethyl)glutathione, S-HETE-GSH 4 by alylation of GSH

A solution of 90% aq. TFA was slowly added to 3 (347 mg, 0.74 mmol, 1 equiv.) at 0 °C. The reaction mixture was then stirred at room temperature for 2 h. TFA and water were evaporated under reduced pressure and the crude product was purified by flash chromatography (SNAP Ultra 25 g, DCMeOH from 21% to 100% MeOH). The product was obtained as a viscous colorless oil (116 mg, 0.28 mmol, 38%, purity > 95%).

\(^1\)H NMR (400 MHz, D\(_2\)O) \(\delta\): 4.59 (dd, \(J = 4\) Hz, \(J = 6\) Hz, 1H, Cys CH\(_2\)OH), 4.06 (t, \(J = 6\) Hz, 1H, Glu CH\(_2\)CONH), 3.75 (t, \(J = 6\) Hz, 2H, CH\(_2\)OH), 3.09 (ddd, \(J = 6\) Hz, \(J = 14\) Hz, \(J = 14\) Hz, 1H, Cys CH\(_2\)CONH), 2.90 (dd, \(J = 9\) Hz, \(J = 9\) Hz, 1H, Cys CH\(_2\)CONH), 2.84 (s, 4H, SCH\(_2\)CH\(_2\)), 2.75 (t, \(J = 6\) Hz, 2H, CH\(_2\)CH\(_2\)O

HRMS (ESI/Q-TOF) \(m/z\) [M + H\(^+\)] calcd for C\(_{19}\)H\(_{32}\)N\(_3\)O\(_7\)S\(_2\) 412.1207, found: 412.1202.

S(2-(2-(t-Butyloxy)ethylthio)ethyl)cysteine, S-HETE-Cys 5

t-Cysteine (512 mg, 4 mmol, 1 equiv.) was dissolved in sat. aq. NaHCO\(_3\) (25 mL). A solution of 2 (1150 mg, 6 mmol, 1.5 equiv.) in MeCN (25 mL) was added portionwise over 30 min. The pH of the reaction mixture was kept at 8–9 by addition of aq. NaOH (0.1 M). The solution was stirred for 2 h at room temperature and monitored by TLC (DCM/MeOH, 7:3). The mixture was concentrated under reduced pressure and the crude product was purified by reversed phase flash chromatography (SNAP Ultra C18 60 g, H\(_2\)O/MeCN from 0% to 100% MeCN). The product was obtained as a white powder (755 mg, 3 mmol, 63%, purity > 98%).

\(^1\)H NMR (400 MHz, D\(_2\)O) \(\delta\): 3.85 (dd, \(J = 4.3\) Hz, \(J = 7.3\) Hz, 1H, CH\(_{2}\)), 3.57 (t, \(J = 6.4\) Hz, 2H, CH\(_2\)OrBu), 3.10–2.96 (m, 2H,
CHCH₂), 2.78 (s, 4H, SCH₂CH₂S), 2.66 (t, J = 6.4 Hz, 2H, CH₂CH₂OBu), 1.15 (s, 9H, C(CH₃)₃) ppm.

¹³C NMR (100 MHz, D₂O) δ: 172.8 (CO), 75.2 (C(CH₃)₃), 60.9 (CH₂O), 53.6 (CH), 32.0 (SCH₂CH₂S), 31.5 (SCH₂CH₂S), 31.3 (CH₂CH₂O), 26.5 (C(CH₃)₃) ppm.

HRMS [ESI-Q-TOF] m/z [M + H]^+ calc for C₁₂H₂₃NO₅S₂ 282.1192, found: 282.1188.

FTIR (neat): 3701, 2972, 2362, 1723, 1636, 1530, 1447, 1205, 750, 74 cm⁻¹.

Glutathione-ethyloxyethyl-glutathione, GSH-ETE-GSH 7

To a solution of GSH (1.310 g, 4.26 mmol, 1 equiv.) in sat. aq. NaHCO₃ (10 mL) was added dropwise a solution of sulfur mustard (0.323 g, 2.03 mmol, 0.5 equiv.) in MeCN (10 mL). The pH of the solution was kept at 8–9 by the addition of aq. NaOH (0.1 M). The mixture was stirred at room temperature until complete consumption of sulfur mustard (118 h, monitored by GC-MS) was observed. The mixture was washed with DCM (3 × 15 mL) and the aqueous layer was concentrated under reduced pressure. The crude product was purified by reversed phase flash chromatography (Biogat, SNAP Ultra 50 g, DCM/MeOH from 5% to 100% MeOH). The solvent was evaporated and the residue dried under reduced pressure. The product was obtained as a colorless solid (922 mg, 1.32 mmol, 65%, purity > 95%).
O-Bis(2-(2-hydroxy)ethylthio)ethyl)-N,S-bis(tert-butoxycarbonyl)glutathione, bis-O-HETE-GSH 8

A solution of TFA: TFE : H2O (8.65 mL, 80 : 10 : 10) was added dropwise to 12 (376 mg, 0.525 mmol, 1 equiv.) at 0 °C. After addition, the mixture was allowed to warm to room temperature and was stirred for 2 h. The solvent was evaporated under reduced pressure. The crude product was purified by flash chromatography (SNAP Ultra 50 g, DCM/MeOH from 2% to 100% MeOH) to afford a colorless viscous oil (328 mg, 0.636 mmol, 91%, purity > 75%).

O-Bis(2-(2-hydroxy)ethylthio)ethyl)-N,S-bis(tert-butoxycarbonyl)glutathione, bis-O-HETE-GSH 12

To a solution of 11 (500 mg, 0.985 mmol, 1 equiv.), diethyldiglycol (2.65 mL, 25.61 mmol, 26 equiv.) in anhydrous EtOAc (7.5 mL) under inert gas atmosphere were added HOBt (332 mg, 2.17 mmol, 2.2 equiv.), DMAP (144 mg, 1.18 mmol, 1.2 equiv.) and EDC (0.42 mL, 2.36 mmol, 2.4 equiv.) at 0 °C. The reaction mixture was stirred for 30 min at 0 °C and then for 22 h at room temperature. It was then washed withaq. HCI (2%, 8 mL),aq. NaHCO3 (2%, 8 mL) and H2O (8 mL). The organic layer was dried over MgSO4 and the solvent was removed under reduced pressure. The product was obtained as a colorless viscous oil (445 mg [estimated dry mass; product still contained EtOAc (27%), which could not be removed: wet mass 622 mg], 0.62 mmol, 63%, purity > 68%).

1H NMR (400 MHz, CDCl3) δ: 6.99 (d, J = 7 Hz, 1H, Cys NH2), 5.40 (d, J = 7 Hz, 1H, Gly CH2OOC-Glu & Glu CH2NHNH2), 4.80–4.79 (m, 8H, CH2OOC-Glu & Glu CH2NHNH2), 3.79 (dd, J = 5 Hz, J = 15 Hz, 1H, Gly CH2NHNH2), 3.78–3.76 (m, 4H, 2 × CH2OH), 3.28 (dd, J = 5 Hz, J = 15 Hz, 1H, Cys CH2CH2S), 3.17 (dd, J = 5 Hz, J = 15 Hz, 1H, Cys CH2CH2S), 2.99 (br, s, 1H, OH), 2.84–2.76 (m, 9H, 2 × HOCH2CH2SCH2CH2OOC & OH), 2.43–2.31 (m, 2H, Glu CH2CH2CONH), 2.20–2.15 (m, 1H, Glu CH2CH2CONH), 2.09–2.04 (m, 1H, Glu CH2CH2CONH), 1.50 (s, 9H, C(CH3)3), 1.44 (s, 9H, C(CH3)3) ppm.

HRMS (ESI/Q-TOF) m/z [M + H]+ calcd for C28H50N3O12S3 716.2551, found: 716.2557.

FTIR (neat) 3099, 3001, 2987, 2975, 2939, 2882, 2224, 2196, 2186, 2157, 2134, 2118, 1960, 1937, 1741, 1697, 1655, 1507, 1476, 1456, 1394, 1369, 1285, 1210, 1162, 1123, 1058, 1032, 1006, 963, 895, 855, 834, 651, 568 cm−1.
A solution of DIPEA (421 μL, 2.4 mmol, 1 equiv.) in degassed DCM (15 mL) was added to Boc-Glu(Ofm)-OH (1000 g, 2.4 mmol, 1 equiv.). The solution was stirred 5 min and a solution of HCTU (1458 mg, 3.5 mmol, 1.5 equiv.) and DIPEA (421 μL, 2.4 mmol, 1 equiv.) in degassed DCM/DMF (40 mL, 1 : 1) was added dropwise at 0 °C. The solution was stirred 10 min at 0 °C and a solution of 1 (838 mg, 4.7 mmol, 2 equiv.) in DCM (5 mL) was then added. The reaction mixture was stirred for 1 h at 0 °C and 24 h at room temperature. The solution was washed with aq HCl (2%, 20 mL), aq. NaHCO3 (2%, 20 mL) and H2O (20 mL). The organic fraction was dried over Na2SO4, the solvent was concentrated under reduced pressure and the crude product was purified by normal phase flash chromatography (SNAP Ultra 25 g, hexane/EtOAc from 0% to 20% EtOAc). The product was obtained as a yellowish oil (1.5 g, 110%, purity > 66%).

1H NMR (400 MHz, CDCl3) δ: 7.77 (d, J = 8 Hz, 2H, Fm), 7.59 (d, J = 7 Hz, 2H, Fm), 7.42 (t, J = 7 Hz, 2H, Fm), 7.31 (t, J = 7 Hz, 2H, Fm), 5.15 (d, J = 8 Hz, 1H, NH), 4.39 (d, J = 7 Hz, 2H, Fm CH2), 4.32 (t, J = 7 Hz, 2H, Fm CH2), 4.21 (t, J = 7 Hz, 2H,COOCF2CH2S), 3.76 (t, J = 6 Hz, 2H, CH2OTBu), 3.53 (t, J = 7 Hz, 2H, 2.83 (t, J = 7 Hz, 2H, COOCH2CH2S), 2.67 (t, J = 7 Hz, 2H, SCH2CH2OTBu), 2.52–2.48 (m, 2H, CH2CH2CH2), 2.23–1.92 (m, 2H, CH2CH2CH2), 1.62 (s, 9H, C(CH3)3), 1.17 (s, 9H, C(CH3)3) ppm.

13C NMR (100 MHz, CDCl3) δ: 172.7 (CO), 172.0 (CO), 156.6 (COOBTu), 143.8 (Fm), 141.3 (Fm), 127.8 (Fm), 127.15 (Fm), 125.0 (Fm), 120.05 (Fm), 73.6 (C(CH3)3), 73.3 (C(CH3)3), 66.4 (Fm CH3), 64.5 (CH2COOBTu), 62.1 (COOCH2CH2S), 52.9 (NHCH), 46.8 (Fm CH3), 36.5 (SCH2CH2OTBu), 32.9 (COOCH2CH2S), 30.3 (CH2COOBTu), 27.5 (CH2CH2COOBTu), 27.5 (CH3) ppm.

HRMS (ESI/Q-TOF) m/z [M + H]+ caleđ for C12H14NO2S 356.2833, found: 356.2824.

FTIR (neat): 3343, 2974, 2933, 1710, 1598, 1566, 1521, 1494, 1468, 1455, 1421, 1391, 1365, 1295, 1252, 1161, 1069, 1055, 1029, 1013, 992, 967, 913, 883, 858, 780, 756, 741, 727, 694, 677, 645, 546 cm−1.

O-(2-(2-(tert-Butoxy)ethylthio)ethyl)-N-(tert-butoxycarbonyl)-L-glutamic acid 5-((9H-fluoren-9-yl)methyl) ester, Boc-Glu(Ofm)-O-ETEOBu 14

17 (200 mg, 0.3 mmol, 1 equiv.) was dissolved in 20% piperidine in DMF (6 mL) and the solution was stirred at room temperature for 24 h. The reaction progress was monitored by direct injection (negative ESI mode) into the Dalton mass detector. The solvent was removed under reduced pressure and the crude product was purified by normal phase flash chromatography (SNAP Ultra 10 g, hexane/EtOAc from 0% to 20% EtOAc) and dried by lyophilisation. The product was obtained as a colorless oil (90 mg, 0.2 mmol, 65%, purity > 97%).

1H NMR (400 MHz, CD3CN) δ: 7.49 (d, J = 7.5 Hz, 1H, NH), 4.27 (m, 2H, CHCOOCH2), 4.17 (m, 1H, NHCH), 3.55 (t, J = 6.3 Hz, 2H, CH2OBTu), 2.82 (t, J = 6.6 Hz, 2H, COOCH2CH2S), 2.67 (t, J = 6.5 Hz, 2H, CH2CH2OTBu), 2.41 (t, J = 7.2 Hz, 2H, CH2CH2COOH), 2.09–1.86 (m, 2H, CH2CH2COOH), 1.43 (s, 9H, C(CH3)3), 1.19 (s, 9H, C(CH3)3) ppm.

13C NMR (1H) (100 MHz, CD3CN) δ: 174.2 (CO), 172.7 (CO), 156.2 (COOBTu), 79.6 (C(CH3)3), 73.3 (C(CH3)3), 64.8 (CH2COOBTu), 62.4 (COOCH2CH2S), 53.6 (NHCH), 33.1, 30.9 (SCH2CH2OTBu), 28.1 (COOCH2CH2S), 27.4 (CH2COOH), 27.2 (CH3), 27.1 (CH2CH2COOH) ppm.

HRMS (ESI/Q-TOF) m/z [M + H]+ caleđ for C21H34NO2S 586.2833, found: 586.2824.

FTIR (neat): 3376, 2973, 2930, 1737, 1714, 1504, 1477, 1450, 1390, 1364, 1294, 1251, 1162, 1091, 1071, 1024, 989, 909, 883, 760, 741, 631, 532 cm−1.
52.1, 42.4, 33.5 (CH2COOH), 30.7 (SCH2CH2OH), 29.6 (COOCH2CH2S), 25.4 (CH2=CHCOOH), 25.3 ppm.

HRMS (ESI/Q-TOF) m/z [M + H]+ calcd for C14H26N3O7S2 412.1206, found: 412.1209.

IR (neat): 3730, 3627, 2362, 2338, 1017 cm⁻¹.

Conflicts of interest
The authors declare no competing financial interests.

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