Scalable neutral H$_2$O$_2$ electrosynthesis by platinum diphosphide nanocrystals by regulating oxygen reduction reaction pathways

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Despite progress in small scale electrocatalytic production of hydrogen peroxide (H$_2$O$_2$) using a rotating ring-disk electrode, further work is needed to develop a non-toxic, selective, and stable O$_2$-to-H$_2$O$_2$ electrocatalyst for realizing continuous on-site production of neutral hydrogen peroxide. We report ultrasmall and monodisperse colloidal PtP$_2$ nanocrystals that achieve H$_2$O$_2$ production at near zero-overpotential with near unity H$_2$O$_2$ selectivity at 0.27 V vs. RHE. Density functional theory calculations indicate that P promotes hydrogenation of OOH$^*$ to H$_2$O$_2$ by weakening the Pt-OOH$^*$ bond and suppressing the dissociative OOH$^*$ to O$^*$ pathway. Atomic layer deposition of Al$_2$O$_3$ prevents NC aggregation and enables application in a polymer electrolyte membrane fuel cell (PEMFC) with a maximum $\text{r(H}_2\text{O}_2\text{)}$ of 2.26 mmol h$^{-1}$ cm$^{-2}$ and a current efficiency of 78.8% even at a high current density of 150 mA cm$^{-2}$. Catalyst stability enables an accumulated neutral H$_2$O$_2$ concentration in 600 mL of 3.0 wt% (pH = 6.6).
Hydrogen peroxide (H₂O₂) is a valuable chemical for a variety of industrial applications, as well as a potential energy carrier alternative to oil or hydrogen in fuel cells. H₂O₂ is currently manufactured by a large-scale indirect anthraquinone process and the under-developed direct synthesis from a H₂ and O₂ mixture. The anthraquinone process involves multiple redox reaction steps and requires expensive palladium-based hydrogenation catalysts. Furthermore, energy-intensive distillation for obtaining high concentration H₂O₂ is necessary to minimize transportation and storage costs. Direct synthesis via H₂ and O₂ is more straightforward but potentially explosive. Electrochemical H₂O₂ production through the oxygen reduction reaction (ORR) in an electrolyzer or fuel cell is an attractive and cost-effective route due to its mild operation conditions, on-site production, and tunable concentrations. However, it is still a great challenge to develop efficient and stable electrocatalysts that are selective toward the two-electron ORR.

Incorporation of an efficient and stable catalyst into a proton exchange membrane electrolyzer or fuel cell is a promising route to commercialization. Many potential ORR electrocatalysts, mainly including carbon-based materials and noble metal-based materials, have been reported for H₂O₂ production in alkaline or acidic electrolyte. Carbon-based electrocatalysts typically perform well in alkaline solution but show low intrinsic activity and stability in acidic media. Bimetallic noble metal alloys, such as Au–Pd, Pt–Hg, Pd–Hg, and Au–Pt–Ni, catalyze ORR through two-electron pathways with selectivity as high as 95%–98.5%. The goal of secondary metal incorporation is to change the electronic structure of the primary catalytic site and optimize the binding strength of reaction intermediates. An ideal two-electron ORR electrocatalyst should possess a suitable binding strength for OOH* (not too strong or too weak) and suppress the O–O bond breakage in OOH* to O*. However, stability of the bimetallic alloys is a concern, particularly for medicinal or water treatment applications. Elemental leaching hinders the long-term ORR stability and the leached ingredient (particularly toxic Hg) devalues the H₂O₂ product and increases the separation costs.

Apart from the metal alloying strategy, incorporation of nonmetal elements such as phosphorus, sulfur, and boron into metals to form multicomponent alloys has been demonstrated to be an attractive and effective way to improve the electrocatalytic activity of metal catalysts. Particularly, our previous work found that electronegative phosphorus (P) was able to regulate the binding strength of intermediates in ORR and improve the four-electron ORR activity for cobalt phosphide. Since Pt is the most widely used material for four-electron ORR, it is highly desirable to investigate if P alloying is able to alter the electronic structure of P-rich platinum phosphide and shift the reaction pathway from a four-electron to a two-electron pathway.

Ultrasmall nanoparticle catalysts not only have a high surface to volume ratio which reduces cost for precious metal catalysts by increasing the per mass surface area, but also lead to higher exposure of low-coordinated edge sites for improved electrocatalytic activity. However, small nanoparticle electrocatalysts are prone to aggregation during long-term electrochemical operation, which lowers surface area, reduces available active sites and consequently causes electrocatalytic activity degradation. Encapsulation of nanoparticles in a porous ultrathin shell of a stable metal oxide can largely preserve the catalytic activity while increasing the resistance against aggregation. Atomic layer deposition (ALD), a thin-film deposition technique that allows growth of conformal coating through a self-limiting vapor growth process, has been employed to deposit ultrathin metal oxide layers to overcoat and stabilize nanoparticle catalysts for optimizing both activity and durability. Therefore, ALD is of interest to prevent aggregation of ultrasmall platinum phosphide nanocrystals and preserve their ORR activity and selectivity during long-term electrocatalysis.

Generally, the ORR activity of an electrocatalyst is initially evaluated by the rotating-ring disk electrode (RRDE) technique, which provides only an upper limit to the activity and selectivity of two-electron ORR due to rapid transportation of H₂O₂ from disk to ring. In real devices, such as those based on a membrane electrode assembly (MEA) architecture, additional transport factors must be considered. These include the slow diffusion rate of H₂O₂ from the catalyst and gas diffusion layers to the output stream and the chance for further H₂O₂ reduction or chemical decomposition. Yamanaka and Wilkinson’s groups have reported MEA-based water electrolysers and fuel cell reactors for production of small amounts of neutral H₂O₂ by continuously feeding gaseous O₂ into the cathodic chamber. However, the long-term stability for efficient O₂-to-H₂O₂ production at high current levels is still a large challenge due to the severe H₂O₂ accumulation at the interface between O₂ cathode layer and proton-exchange membrane, particularly if there is no solvent flow to remove the concentrated product. To reach a high concentration at a large scale will require incorporation of an efficient two-electron ORR catalyst into a system with sufficient long-term stability in the presence of high H₂O₂ content to allow for continuous recycling of the H₂O₂ product to reach medical level concentrations.

Herein, monodisperse colloidal platinum diphosphide nanocrystals (PtP₂ NCs) with an uniform size of 3 nm are directly synthesized by a hot-injection method using platinum(II) 2,4-pentanedionate and tris(trimethylsilyl)phosphine. Unlike ORR catalyzed by Pt NCs which follow a conventional four-electron pathway, the ultrasmall PtP₂ NCs proceed through a two-electron pathway with a nearly zero overpotential to initialize the O₂-to-H₂O₂ reaction and achieve a maximum selectivity of 98.5% at 0.27 V vs. RHE. DFT calculations reveal that changes in electron density and increased Pt atom separation due to P incorporation leads to a weaker adsorption of the key OO* intermediate and inhibition of subsequent O–O bond breakage of OOH* to O*. The ultrasmall PtP₂ NCs are treated by ALD of an alumina overcoat and post-annealing to suppress aggregation and maintain electrocatalytic stability. The resulting catalyst is employed in a PEMFC to achieve a steady neutral H₂O₂ formation rate of 2.26 mmol h⁻¹ cm⁻² and the accumulated H₂O₂ concentration reaches 3 wt% in 65 h and as high as 1.21 M in 600 mL after continuous cycling for 120 h.

**Results**

**Synthesis and characterization.** To synthesize ultrasmall and highly monodisperse platinum phosphide NCs, platinum(II) 2,4-pentanedionate and tris(trimethylsilyl)phosphine ((Me₃Si)₃P) are employed in a hot-injection synthesis to allow for separate control of the nucleation and growth processes. In a typical preparation, 0.3 mmol of platinum(II) 2,4-pentanedionate (0.118 g) was initially mixed with 8 mL oleylamine (OAm), 0.5 mL oleic acid (OA), and 8 mL octadecene (ODE). Oxygen and impurities were removed by placing the solution under vacuum at 120 °C for 1 h. In a nitrogen atmosphere, the solution was then heated to 220 °C at a rate of 10 °C/min. Meanwhile, the P precursor was prepared by placing 1.2 mL (Me₃Si)₃P dissolved in hexane (10 wt%) and 1.0 mL ODE under vacuum to remove the hexane at room temperature. The (Me₃Si)₃P solution was quickly injected into 220 °C and for 15 min the temperature was maintained. Inductively coupled plasma mass spectroscopy (ICP–MS) gives an atomic ratio of platinum to phosphorus of 0.498 (Supplementary Table 1), and energy-dispersive X-ray spectroscopy (EDS) of platinum phosphide NCs shows a similar Pt:P ratio of
0.509 (Supplementary Fig. 1), confirming the formation of PtP2. The XRD pattern of PtP2 NCs matches the cubic structure of bulk PtP2 (ICDD PDF: 01-080-2220) (Supplementary Fig. 2). The central Pt atoms are surrounded by 6 phosphorus atoms, which are situated at the corners of a slightly distorted octahedron. Similarly, the phosphorus atoms are surrounded by one phosphorus and three platinum neighbors (Supplementary Fig. 3). The transmission electron microscopy (TEM) image of the as-synthesized PtP2 NCs shows a spherical morphology with average size of 3 ± 0.2 nm (Fig. 1a). A well-resolved lattice fringe with interplane distances of 0.33 nm is observed, corresponding to the (111) crystallographic plane of the cubic PtP2 (Fig. 1b). The (111) plane, associated with other planes, such as (200), (211), and (222), are shown on the corresponding selected-area electron diffraction (SAED) image (inset of Fig. 1b), indicating good crystallinity of the as-synthesized PtP2 NCs. The well-defined spherical geometry and high monodispersity of the PtP2 NCs is clearly observed from the high-angle annular dark-field scan ning TEM (HAADF-STEM) image (Fig. 1c). The elemental mapping of the PtP2 NCs shows that the Pt and P elements are evenly distributed throughout the whole nanocrystal region (Fig. 1d–f).

X-ray absorption spectroscopy was carried out to reveal the local geometric and electronic structures of PtP2 and Pt NCs. Figure 1g shows the Pt L3-edge X-ray absorption near-edge structure (XANES) spectra of PtP2 NCs, Pt NCs, and Pt foil. The rising edge of PtP2 NCs shows a positive shift compared with that of Pt NCs and Pt foil due to the increased valence oxidation state after incorporation of P into Pt. This result can be ascribed to an electron density shift from metallic Pt to local P atoms with high electronegativity. The donor-acceptor nature of electron density distribution in PtP2 NCs is further confirmed by the X-ray photoelectron spectroscopy (XPS) of Pt 4f (Supplementary Fig. 5). The binding energy of Pt 4f7/2 for PtP2 NCs is positively shifted (0.9 eV) from that of Pt 4f7/2 for Pt NCs. This shift is larger than that of conventional metal alloying, suggesting that the stronger electron delocalization in PtP2 NCs may have greater influence on the intrinsic electronic properties and reaction intermediates.
adsorption/desorption behavior. The intensity of the Pt L3 white line is a qualitative indicator of electron vacancies in the 5d orbitals of Pt atoms. The white line intensity for PtP2 NCs is higher than that for Pt NCs and Pt foil, which is attributed to an electron density shift from Pt to P which creates electron vacancies in Pt and increases probability for electron transition from 2p to the unoccupied 5d orbital. The Fourier transforms of the k3-weighted extended Pt L3-edge X-ray absorption fine structure (EXAFS) spectra were shown in Fig. 1h. The EXAFS fitting results are summarized in Supplementary Fig. 6 and Table 2. The small peak located at 1.60 Å is assigned to the typical Pt–O bond which is derived from trace amounts of surface platinum oxide. The peaks at 2.25 and 2.85 Å are both attributed to the Pt–Pt bond, suggests diverse P coordination to the central Pt. Interestingly, no fitting peak is observed within 3.00 Å for the Pt-Pt bond in PtP2, which is consistent with an expected Pt-Pt distance in the range of 3.6–4.2 Å in the PtP2 cubic crystal structure. This length difference has significant influence on the intermediate adsorption on the platinum bridge site, which will be discussed in detail later.

**Electrochemical ORR performance.** The ORR was performed in O2-saturated 0.1 M HClO4 solution using a RRDE. The potential of the ring is set such that it can oxidize the H2O2 produced at the disk electrode, with the resulting current providing a measurement of the level of H2O2. For the disk current, the PtP2 NCs show an onset potential (defined as the potential at which a current density of 0.1 mA/cm² is achieved) of 0.716 V vs. RHE, which is significantly shifted from that of Pt NCs (0.88 V vs. RHE) (Fig. 2a). A remarkable ring current potential in the range of 0.1–0.708 V vs. RHE is observed on PtP2 NCs, compared to a negligible current measured for the Pt NCs control. The slightly higher onset potential of the PtP2 NCs than the thermodynamic limit of 0.70 V vs. RHE could potentially be ascribed to a Nernst-related potential shift. The PtP2 NCs achieve a maximum H2O2 selectivity of 98.5% at 0.27 V vs. RHE, and the corresponding electron transfer number (n) is 2.03 (Supplementary Fig. 8), while the Pt NCs follow a typical four-electron pathway during ORR process. This indicates that phosphorus incorporation can regulate the electronic structure of surf ace Pt active sites and therefore alter the ORR pathway. Figure 2b summarizes the mass activity of different electrocatalysts for O2-to-H2O2 conversion, and further details of these calculations are available in Supplementary Table 3. The remarkable mass activity and low overpotential of PtP2 is superior to most reported electrocatalysts. While it is inferior to the state-of-the-art Pt–Hg and Pd–Hg alloys, replacement of Hg with minimal loss in efficiency is promising since the potential for Hg to leach directly into a medical product is a considerable barrier for practical application.

To directly compare stability, highly monodispersed Pt–Hg nanocrystals were also synthesized (Supplementary Fig. 9). The PtP2 NCs show very similar mass activity to the state-of-art Pt–Hg NCs (Supplementary Fig. 10), but the leaching of heavy metals is greatly reduced as determined by ICP–MS. The concentration of Hg leached from Pt–Hg NCs is 74.6 × 10⁻3 ppb after ORR for 6 h in 0.1 M HClO4, which is three orders of magnitude higher than the Pt and P leached from PtP2 NCs (Supplementary Table 4). This severe leaching phenomenon limits the wide application of H2O2 produced by the Pt–Hg nanoparticle electrocatalyst, particularly for medicine or water purification. In general, the chemical stability of bimetallic Pt–Hg alloy catalysts is highly dependent on their synthesis routes and surface properties and further studies need to be done to systematically establish Hg leaching discrepancy between the discussed Pt–Hg NCs and the reported electrodeposited Pt–Hg nanoparticles.

In situ attenuated total reflection infrared spectroscopy (ATR-IR) was carried out to investigate adsorbed oxygen intermediates on the supported PtP2 catalyst during ORR in O2-saturated 0.1 M HClO4 (Fig. 2c). As detailed below, the in situ observation of OOHad and HOOH-ad during ORR confirms the associative two-electron pathway for PtP2. In accordance with previous literature, the bands at 1435 and 1330 cm⁻¹ are assigned to the functional groups of the carbon support, and the bands at 1126 and 1052 cm⁻¹ are ascribed to the ClO4⁻ species. The absorption band at 1488 cm⁻¹, present at all applied potentials, is assigned to the O–O stretching mode of adsorbed molecular oxygen (O2(ad)). This assignment agrees with previous report that the band of adsorbed O2 is observed around 1468 cm⁻¹ for Pt/C31. The band intensity shows a continuous decrease with increase of overpotential due to O2 consumption as well as substitution by the newly formed oxygen species (Supplementary Fig. 11a). A band disappears in N2-saturated solution and shifts to 1406 cm⁻¹ in the 18O2 isotope spectrum (Supplementary Fig. 12). The band at 1264 cm⁻¹ can be assigned to the O–O stretching mode of adsorbed superoxide (OOH-ad), which is consistent with that reported for the Au electrode32. It appears at 0.7 V vs. RHE and increases with increasingly negative potential (Supplementary Fig. 11b), which is consistent with the trend of the H2O2 current in the linear sweep voltammograms of PtP2 NCs. The OOH-ad band shows a significant shift to 1193 cm⁻¹ in 18O2 (Supplementary Fig. 10), while remaining the same in the deuterated medium (Supplementary Fig. 13). As for Pt NCs, the OOH-ad band is initially observed at 0.9 V vs. RHE, consistent with its onset potential of four-electron ORR. Lastly, the band at 1396 cm⁻¹ is attributed to the OOH bending mode of adsorbed hydroperoxide (HOOH-ad)33. A slight shift is observed for HOOH-ad in 18O2 (Supplementary Fig. 12), while the band is not detected in the deuterated medium presumably due to a large shift to lower wavenumber (Supplementary Fig. 13). The HOOH-ad band first appears at 0.7 V vs. RHE for PtP2 NCs, in accordance with the onset in H2O2 production.

Figure 2d shows the normalized in situ Pt L3-edge XANES spectra of PtP2 NCs recorded at various ORR potentials in 0.1 M HClO4. Commercial PtO2, PtCl2, and Pt foil were used as references and a linear combination of XANES spectra was fitted to the in situ Pt L3-edge spectra (Supplementary Figs. 14 and 15). The calculated oxidation states of platinum species in PtP2 under various potentials are shown in Fig. 2e and summarized in Supplementary Table 5. For the as-prepared PtP2 NCs, the initial oxidation state of platinum species is calculated to be +3.26, which is attributed to the electron density shift from Pt to P. Under open-circuit potential (OCP) and 0.9 V, a slight change of oxidation state is observed. This is presumably attributed to the formation and dissolution of minor surface oxide based on the small change of white line intensity. At a potential of 0.7 V a negative shift in the absorption edge is observed the average oxidation state decreases to +2.72 since the surface platinum active sites in PtP2 start to be involved in O2 activation and H2O2 generation. The oxidation state further decreases to +2.25 by 0.5 V and remains the same to 0.3 V. It should be noted that the oxidation state of +2.25 keeps stable at 0.3 V for 6 h of measurement (Supplementary Fig. 16), indicating that the high P content can stabilize Pt²⁺ in the PtP2 for sustaining rapid and stable O2-to-H2O2 conversion.

The inset of Fig. 2d illustrates the changes in the Pt L3-edge XANES spectra with the in situ potential. Here, Δμ is the value obtained by subtracting the Pt L3-edge XANES spectrum at 0.54 V from that collected at elevated potentials. The Δμ of Pt NCs increase monotonically with potential, while for PtP2, Δμ
increases sharply from 0.54–0.7 V but remains unchanged to 0.9 V. The value of $|\Delta \mu|$ is expected to increase with increasing amounts of oxygen species adsorption. The relatively high $|\Delta \mu|$ for PtP$_2$ within 0.54–0.7 V indicates a high coverage of oxygen intermediates in this region of intermediate activity, potentially due to a rate limiting step beyond generation of the initial oxygen intermediates such as $^\circ$OOH adsorption.

**Theoretical DFT calculation for ORR.** Two-electron ORR generally follows two hydrogenation steps for H$_2$O$_2$ production, i.e., $\text{O}_2 \rightarrow \text{OOH}^\circ \rightarrow \text{H}_2\text{O}_2$, while four-electron ORR proceeds with four successive hydrogenation steps for H$_2$O generation, i.e., $\text{O}_2 \rightarrow \text{OOH}^\circ \rightarrow \text{O}^\circ \rightarrow \text{OH}^\circ \rightarrow \text{H}_2\text{O}$ (Fig. 3a). The optimized geometries of OOH$^\circ$, O$^\circ$, and OH$^\circ$ intermediates on PtP$_2$ (111) are shown in Supplementary Fig. 17. Recent theoretical studies have pointed out that the ORR activity for H$_2$O$_2$ production is strongly related to the binding ability of OOH$^\circ$. Specifically, for an ideal catalyst for H$_2$O$_2$ production, the adsorption of OOH$^\circ$ should be neither too strong nor too weak.

The adsorption configuration of OOH$^\circ$ is determined by the orientation type of the adsorbed oxygen molecule. There are usually two different adsorption configurations, end-on adsorption and side-on adsorption, for O$_2$ on the catalytic surface of Pt and PtP$_2$ (Supplementary Fig. 18). For pure Pt, the optimized adsorption energy ($E_{\text{ads}}$) of the end-on configuration is more negative than that of side-on configuration, indicating that the former orientation is more favorable and subsequently that associative hydrogenation prevails over the dissociative reaction pathway. For PtP$_2$, the adsorption energy of the end-on...
configuration is three times that of side-on configuration, suggests that the side-on adsorption of O$_2$ is less favored to occur on the PtP$_2$ surface and therefore the end-on adsorption of OOH* become the dominating configuration. Moreover, the optimized adsorption configuration of O$_2$ on PtP$_2$ (111) is only available on top and bridge sites since simulations of O$_2$ adsorbed on hollow sites yielded bridge sites following optimization (Supplementary Fig. 17). By contrast, the O$_2$ adsorbed on hollow site on Pt (111) is more stable than that on the top and bridge sites because of strong back electron donation from Pt to O orbitals in the triple bonding state. However, the O$_2$ molecule and OOH* intermediate adsorbed on hollow site of Pt (111) surface are less favorable, which leads to higher energy barrier for the conversion of OOH* to O$_2$ at the hollow site. Figure 3e depicts the free-energy diagram for two-electron O$_2$-to-H$_2$O$_2$ pathway at equilibrium potential of 0.7 V vs. RHE. The OOH* on the typical Au and Pt metal catalysts is too weak and too strong, respectively. The free energy of OOH* (G$_{OOH^*}$) on top (a), bridge (b), and hollow (c) sites of PtP$_2$ (111) is 3.39, 3.47, and 3.43 eV, respectively. Compared to Pt, the average free-energy difference compared to the ideal value of 3.52 eV is 0.09 eV, which is less than half that for Pt (0.26 eV). The weaker adsorption of OOH* on PtP$_2$ (111) can be explained by both electronic and geometric effects resulting from incorporation of P. For the top site of PtP$_2$ (111), the bond length of Pt–O in PtP$_2$–OOH* is 2.27 Å, longer than that in Pt–OOH* (2.08 Å) (Fig. 3a). This effect is attributed to electron delocalization in phosphorus-rich PtP$_2$ (Fig. 3c). For the bridge site of PtP$_2$ (111), the average Pt–O bond length is increased because the Pt–Pt distance is larger due to the high degree of P incorporation (Fig. 3b).

A lower overlap among the binding states between Pt$_{5d}$ and O$_{2s}$ is observed when OOH* is adsorbed on PtP$_2$ (111) compared with Pt (111) (Fig. 3d), leading to a weaker binding strength of OOH* over PtP$_2$ (111) surface. Figure 3f shows the potential-dependent free-energy diagram for two-electron and four-electron ORR pathways on the PtP$_2$ (111) surface. At zero electrode potential ($U = 0$ V) all elementary steps of the ORR are exothermic. At the equilibrium potential ($U = 1.23$ V), based on the free energies of the intermediates species the first two steps are predicted to be rate determining for the four-electron ORR. At an electrode potential of 0.7 V, the free-energy difference between OOH* to H$_2$O$_2$ is 0.106 eV compared to 0.180 eV for that of OOH* to O*, consistent with the experimental observation that the adsorbed OOH* preferentially undergoes hydrogenation to form H$_2$O$_2$ rather than continuing the dissociation path under a small overpotential. This result can be understood not only by the weakening of the Pt–OOH* bond, but also by the tightening of the O–O bond in OOH* adsorbed to PtP$_2$ relative to *OOH adsorbed on Pt. For both the top and bridge sites on PtP$_2$, the O–O bond length of adsorbed OOH* is
shorter than that on Pt, which is beneficial to suppress the OOH*-to-O* dissociation tendency.

**ALD overcoat for stabilization of ultrasmall PtP2 NCs.** Although the ultrasmall PtP2 NCs gave efficient and selective O2-to-H2O2 conversion, both the disk and ring current quickly decayed and around 60% activity was lost within 60 h at an applied potential of 0.4 V vs. RHE (Fig. 4a). Considering that the elemental composition, crystalline structure, and surface electronic structure of PtP2 all remain the same following the stability test (Supplementary Fig. 19), the degradation is ascribed to size instability, which leads to nanocrystal aggregation (Supplementary Fig. 20) and a significant decrease in the electrochemical active surface area (EASA, Supplementary Fig. 21). The left shift of Pt L3-rising edge of XANES is also attributed to small size nanocrystal aggregation (Fig. 4l). Ultrathin metal oxides by ALD
have been applied to encapsulate the supported nanoparticles and improve the size stability of nanoparticle catalysts\(^3\). In order to minimize additional electrocatalytic effects from ALD overcoating layer, we chose the relatively inert \(\text{Al}_2\text{O}_3\) rather than the typical transition metal oxide promoters (e.g., \(\text{Co}_3\text{O}_4\), \(\text{MnO}_2\), \(\text{Fe}_2\text{O}_3\), and \(\text{MoO}_3\)). ALD of a thin \(\text{Al}_2\text{O}_3\) layer was carried out to stabilize the ultrasmall PtP\(_2\) NCs on a commercial carbon support by alternately exposing the sample to cycles of trimethylaluminum (TMA) and water at 175 °C (Fig. 4b). Figure 4c shows that the average size of PtP\(_2\) NCs is increased to 5.2 ± 0.4 nm due to minor thermal aggregation during the mild-ALD process. The \(\text{Al}_2\text{O}_3\) overcoat thickness is 1.8 ± 0.2 nm after 42 cycles (Fig. 4d, Supplementary Fig. 22a). This overcoat thickness is smaller than that expected for the typical ALD growth rate for \(\text{Al}_2\text{O}_3\) of 1.19 Å cycle\(^{-1}\), ascribed to the site blocking from any hydrophobic organic ligands remaining on the PtP\(_2\) NCs surface (Supplementary Fig. 23). We determined that 42 cycles of ALD \(\text{Al}_2\text{O}_3\) is required to stabilize PtP\(_2\) NCs and maintain ORR durability, but without further processing the ring current shows a 32.5% decrease compared to the uncoated sample (Supplementary Fig. 24). An observed decrease in EASA is consistent with an expected blocking of active sites by the ALD layer (Supplementary Fig. 25). A balance between increasing the stability and maintaining high activity is achieved by annealing the sample following ALD at 600 °C in N\(_2\) gas for 2 h. The size dispersity and element distribution are well maintained (Fig. 4e, g–i), while the overcoat thickness is diminished (−0.54 nm) (Fig. 4f, Supplementary Fig. 22b) and the ECSA and Brunauer–Emmett–Teller (BET) surface area is almost restored (Supplementary Fig. 25). The disk and ring current of the annealed sample (\(\text{Al}_2\text{O}_3\)/PtP\(_2\)-600) remain the same before and after 60 h of ORR testing in 0.1 M HClO\(_4\) (Fig. 4a), indicating that the \(\text{Al}_2\text{O}_3\) overcoat and activation can stabilize the PtP\(_2\) NCs while maintaining open pathways to the NC surface (Supplementary Fig. 26). It should be noted that the O\(_2\)-to-H\(_2\text{O}_2\) selectivity is nearly the same after the ALD surface modification, indicating that the ultrathin \(\text{Al}_2\text{O}_3\) overcoating has a negligible geometric effect on the electrocatalytic selectivity of PtP\(_2\) electrode (Supplementary Fig. 27). The Pt L\(_3\)-edge XANES and corresponding EXAFS of PtP\(_2\), \(\text{Al}_2\text{O}_3/\text{PtP}_2\), and \(\text{Al}_2\text{O}_3/\text{PtP}_2\)-600 were compared in Supplementary Fig. 28. No change in the absorption edge (\(E_0\)) and Pt–P bond distance was observed, which suggests that the intrinsic electronic structures of PtP\(_2\) were well maintained after ALD coating and annealing treatment. This could be further supported by the Pt 4f XPS results (Supplementary Fig. 29). The slight increase for the white line intensity of XANES attributes to the formation of small amount of platinum oxide during ALD process. To further evaluate the effect of the activated coating on the electrochemical properties, CO desorption (Fig. 4k) was studied by electrochemical CO stripping. Prior to the activation step, the shift in the oxidation peak is lost after \(\text{Al}_2\text{O}_3\) overcoating and the current decreases suggesting the active surface is blocked. We also note that incorporation of P into Pt facilitates CO desorption, as proven by the negative shift of CO oxidation peak (0.11 V) in the CO stripping test (Fig. 4k).

**Scalable neutral H\(_2\text{O}_2\) electrosynthesis.** Having developed a stable and selective electrocatalyst for O\(_2\)-to-H\(_2\text{O}_2\) conversion, we further incorporated our catalyst into a practical polymer electrolyte membrane fuel cell (PEMFC) to synthesize a neutral H\(_2\text{O}_2\) solution at high concentration and volume. Figure 5a shows a schematic diagram of a PEMFC using commercial Pt/C anode for H\(_2\) oxidation, Nafion 117 membrane for proton transportation and elimination of gas crossover, and our \(\text{Al}_2\text{O}_3/\text{PtP}_2\)-600 cathode for two-electron ORR. The details of the experimental setup and operation are shown in Supplementary Fig. 31. The \(\text{Al}_2\text{O}_3/\text{PtP}_2-600\) catalyst ink was spray coated onto the carbon gas-diffuse layer (GDL) and hot pressed with the Nafion membrane to form the MEA. The overall MEA is compactly connected and no voids are observed between the interfaces (Fig. 5b, c). The Pt, P, and Al elements are well distributed across the MEA (Fig. 5d–f). The optimized conditions (e.g., mass loading, catalyst support, water flow rate, and operation temperature) for H\(_2\text{O}_2\) production in PEMFC are summarized in Supplementary Table 6. The optimized mass loading of \(\text{Al}_2\text{O}_3/\text{PtP}_2\)-600 is determined to be 0.8 mg cm\(^{-2}\) (Supplementary Fig. 32), as lower loading leads to kinetics loss and higher loading causes high O\(_2\) gas mass transport resistance\(^4\). The current efficiency (CE%) and H\(_2\text{O}_2\) production rate (\(r(\text{H}_2\text{O}_2)\)) at 50 mA cm\(^{-2}\) is 60.8% and 0.57 mmol h\(^{-1}\) cm\(^{-2}\), respectively. A high CE is achieved despite the more challenging kinetics for H\(_2\text{O}_2\) production at neutral conditions compared to the commonly used acidic conditions. At high current density, cathode flooding is typically observed in carbon-based GDE due to the loss of hydrophobicity during PEMFC operation\(^2\). For the PEMFC with 20 wt% teflon-treated GDL, the operating current density can be increased up to 125 mA cm\(^{-2}\) with significantly improved \(r(\text{H}_2\text{O}_2)\) (1.51 mmol h\(^{-1}\) cm\(^{-2}\)) compared to that with the non-teflon-treated GDE (Supplementary Fig. 33). Both the highest CE% and \(r(\text{H}_2\text{O}_2)\) are achieved at a water flow rate of 10 mL min\(^{-1}\) (Supplementary Fig. 34). Increasing the water flow rate within 2–10 mL min\(^{-1}\) is beneficial to remove the generated H\(_2\text{O}_2\) and minimize its thermochemical decomposition and/or further electroreduction\(^27\). However, further increasing the water flow rate to 20 mL min\(^{-1}\) reduces the CE% and \(r(\text{H}_2\text{O}_2)\), which is ascribed to the O\(_2\) mass transport being poor under high volume water flow. The optimized temperature is only 40 °C. Increasing operating temperature would improve proton conductivity in the MEA, but the dominant effect is to increase H\(_2\text{O}_2\) thermochemical decomposition\(^25\). Overall, the optimized operation conditions of PEMFC for O\(_2\)-to-H\(_2\text{O}_2\) are catalyst loading of 0.8 mg cm\(^{-2}\), 20 wt% teflon-treated carbon GDL, water carrier flow rate of 10 mL min\(^{-1}\), and operation temperature of 40 °C. A maximum \(r(\text{H}_2\text{O}_2)\) of 2.26 mmol h\(^{-1}\) cm\(^{-2}\) is obtained with the PEMFC operating at 150 mA cm\(^{-2}\) with a highest CE% of 78.8% (Fig. 5g). The difference in CE for of O\(_2\)-to-H\(_2\text{O}_2\) in RRDE and MEA system is attributed by the transport efficiency of H\(_2\text{O}_2\) away from the electrode surface\(^2\). In the RRDE, the small amount of generated H\(_2\text{O}_2\) molecules are rapidly transported away from the disk electrode and oxidized at the ring electrode, leading to a low steady-state surface H\(_2\text{O}_2\) concentration. By contrast, the H\(_2\text{O}_2\) molecules produced at the catalyst/membrane interface in the MEA system need a longer time to diffuse though the catalyst layer and gas diffusion layer before removal into the water stream, which causes a higher local concentration of H\(_2\text{O}_2\) at the vicinity of catalyst surface and increases the possibility of further H\(_2\text{O}_2\) reduction\(^27\). Moreover, nearly no degradation of the H\(_2\text{O}_2\) concentration (14.7 mmol L\(^{-1}\), \(\mathrm{pH}=6.8\)) is observed at a constant potential of 0.4 V in 120 h (Fig. 5h). The compact interfaces for both cathode/electrolyte and anode/electrolyte are well maintained after 120 h of measurement (Supplementary Fig. 35). For comparison, a Pt–Hg NC-based MEA was fabricated in the same way and run in the PEMFC under the same conditions. The concentration of leached Hg is 5.9 × 10\(^3\) ppb in neutral H\(_2\text{O}_2\) catholyte solution (Supplementary Table 7), and approximately 38% degradation for H\(_2\text{O}_2\) concentration was observed after 6 h of PEMFC operation without recycling of the product (Supplementary Fig. 36). To obtain a neutral H\(_2\text{O}_2\) solution with high concentration, the product was recycled to run through the catalyst multiple times, following an initial 1 h run to accumulate 600 mL H\(_2\text{O}_2\) solution. Under recycling the accumulated H\(_2\text{O}_2\) concentration is increased with the operation time and approaches to 1.21 mol L\(^{-1}\) for 120 h. It should be noted that a
H₂O₂ concentration of 3.0 wt% (pH = 6.6) in 600 mL is achieved after 65 h, sufficient for medical sterilization, chemical synthesis, and food processing. The saturation in the accumulated H₂O₂ concentration is attributed to competing thermochemical and/or electrochemical degradation pathways of H₂O₂. To elucidate the degradation pathways, the electrolysis under recycled operation was conducted in an O₂-free 1 M H₂O₂ solution at the same conditions in PEMFC. The time-dependent H₂O₂ concentration is shown in Supplementary Fig. 37. At open-circuit voltage, the decrease of H₂O₂ concentration is mainly caused by thermochemical reduction and only 48% H₂O₂ remains after 60 h recycling. At 0.4 V vs. RHE, both the thermochemical and electrochemical reduction processes contribute to H₂O₂ degradation. Notably, the electrochemical reduction rate of H₂O₂-to-H₂O is much slower than that of thermochemical reduction, which significantly reduces the consumption of produced H₂O₂ and leads to high saturation levels of H₂O₂ accumulation during electrolyte recycling. A similar recycling strategy for making high concentration H₂O₂ solution from O₂ electroreduction in PEMFC was also demonstrated in previous work²⁷.

In summary, monodisperse colloidal platinum diposphide (PtP₂) NCs applied as efficient two-electron ORR electrocatalysts. The PtP₂ NCs require a near-zero overpotential for H₂O₂ initialization and achieve a maximum O₂-to-H₂O₂ selectivity of 98.5% at 0.27 V vs. RHE. DFT results suggest that weakened binding of the OOH* intermediate and inhibition of subsequent O–O breakage of OOH* compared to pure Pt. A PEMFC with Al₂O₃/PtP₂-600 as the cathode catalyst achieves a maximum r(H₂O₂) of 2.26 mmol h⁻¹ cm⁻², a CE up to 78.8%, and sufficient stability to achieve an accumulated neutral H₂O₂ concentration of 1.21 mol L⁻¹ by 120 h. This work provides insights into the development of efficient and stable electrocatalysts for selective production of neutral H₂O₂ in a practical device.

Methods

Chemicals and materials. Oleylamine (OAm, tech. 70%), oleic acid (OA, tech. 90%), 1-octadecene (ODE, tech. 90%), NaF, and Nafion 117 solution, Teflon dispersion, and commercial Pt/C (20 wt%) were purchased from Sigma-Aldrich. Platinum(II) 2,4-pentanedionate was from Alfa Aesar. Tris(trimethylsilyl)phosphine (Me₃Si)₃P) was purchased from Strem Chemicals. Commercial carbon black, GDL, and Nafion 117 membrane were obtained from FuelCellStore.

Synthesis of platinum diposphide (PtP₂) NCs. A solution of platinum(II) 2,4-pentanedionate (0.3 mmol), OAm (8 mL), OA (0.5 mL), and ODE (8 mL) was placed into a round bottom flask with a stir bar and degassed at 120 °C under vacuum for 1 h. To prepare for injection of the P source, the solution was then heated to 220 °C under nitrogen. Meanwhile, the P precursor was prepared by placing 1.2 mL (Me₃Si)₃P dissolved in hexane (10 wt%) and 1.0 mL ODE under vacuum to remove the hexane at room temperature. The (Me₃Si)₃P solution was quickly injected at 220 °C and for 15 min the temperature was maintained. To facilitate Ostwald ripening, during cooling the solution was kept at 120 °C for 10 min prior to cooling to room temperature. To purify, the precipitate was collected following centrifugation at 6000 rpm for 6 min and redispersed with hexane. To further purify the NCs, aggregation was induced with a 1:6:1 (v:v:v) hexanes:acetone:methanol solution followed by centrifuged and resuspension.
with hexane and this procedure was then repeated for a total of four times. The final suspension yield a solution with NC density by weight of 2 mg/mL. For comparison, Pt NCs were synthesized in a similar co-heating way without (Me5Si)3P injection. For the synthesis of colloidal Pt–Hg NCs, platinum(II) 2,4-pentanedionate (0.2 mmol), and mercury (II) chloride (0.2 mmol), OAm (4 mL), and ODE (4 mL) were added into a 25 mL reaction flask. The solution was degassed at 120 °C for 1 h and then heated to 200 °C where it was held for 2 h. To facilitate the size variation during cooling the system was kept at 100 °C for 10 min prior to cooling to room temperature.

**Materials characterization.** Elemental analysis was performed using ICP–MS (Teledyne Leeman Labs). A Bruker D2 Phaser was used to collect X-ray diffraction (XRD) using Cu Ka radiation. High-resolution transmission electron microscopy (HRTEM) was performed with a Tecnai G2 F20 S-TWIN microscope at 200 kV. STEM was done using a JEOL JEM 2200FS STEM/TEM microscope at an accelerating voltage of 200 kV equipped with a CEOS probe corrector (Heidelberg, Germany). For EDS a Bruker-AXS silicon drift detector was used. An Autosorb-iQ (XRD) using Cu Kα radiation. For calibration the C 1s peak at 284.8 eV was used for calibration. In situ and ex situ Pt L3-edge XAFS measurements were made at the beamline 14W1 in Shanghai Synchrotron Radiation Facility (SSRF). China. PtO4, PtCl2, and Pt foil were used for linear combination fitting to calculate the Pt valence oxidation state. XANES calculations were done using the FEFF 8.2 code and the multiple-scattering approximation. The experimental absorption coefficients are reported as normalized absorption following background subtraction.

**Catalyst inks and electrode preparation.** The NCs were combined with an equal amount by weight of Ketjen carbon (C) and sonicated for 1 h (5 mL of 2 mg mL−1 NC solution with 10 mg of C support). To remove excess ligands, the hexane was allowed to evaporate and the catalyst was maintained at 60 °C for 2 h in acetic acid (8 mL). This solution was then centrifuged for 5 min at 5000 rpm following addition of 8 mL of ethanol. The collected precipitate was underwent an additional two cycles of the acetic acid treatment. The final catalyst ink (2 mg mL−1) was composed of the purified NCs and isopropanol, water, and Nafion 117 solution. A casting solution was made by mixing 20 μL of catalyst ink was drop deposited on the glassy carbon working electrode (OD = 6 mm, MTI34 series) with a loading of 0.2 mg cm−2.

**Electrochemical measurements.** For ORR, all tests were done using a conventional three-electrode electrochemical cell with a Biopotentiostat Model AFCEP1 (Pine Instrument Company). The cyclic voltammetry (CV) experiments were performed in N2- or O2-saturated 0.1 M HClO4 at room temperature with a scan rate of 10 mV/s. RDE and rotating ring-disk electrode (RRDE) tests were conducted in O2-saturated 0.1 M HClO4 with a scan rate of 10 mV/s. The RRDE voltammetry was performed with a glassy carbon disk electrode and a Pt ring electrode. Pt foil and Ag/AgCl were used as counter electrode and reference electrode, respectively. Flow of O2 was maintained into the electrolyte during the entire ORR process to ensure the O2/H2O2 equilibrium. The disk electrode was scanned at a rate of 10 mV/s at 1600 rpm, and the Pt ring electrode potential was fixed at the faradaic potential for H2O2 production. The hydrogen peroxide yield (%H2O2) and electron transfer efficiency. The value in our system was calibrated in 0.1 M HClO4 with K3Fe(CN)6/0.1 M HClO4 solution with platinum foil as the counter electrode. The absorbance of the resulting solution was measured at a maximum wavelength of 351 nm.

The absorbance of the resulting solution was measured at a maximum wavelength of 351 nm.

Based on the obtained concentration of flow H2O2 solution, the CE of H2O2 production can be calculated by the following equation:

\[
C_{\text{CE}} = \frac{2FCQ_I}{T} \times 100\%,
\]

where \( F \) is Faraday’s constant (96485 C mol−1), \( Q \) is the water flow rate (L s−1), \( C \) is the H2O2 concentration (mol L−1), and \( I \) is the current (A). The corresponding H2O2 production rate can be expressed as following equation:

\[
r(H_2O_2) = \frac{3600QC}{A}.
\]

where \( A \) is the MEA area (cm2). Full details of experimental procedures can be found in the Supplementary Information.

### Data availability

The data that support the findings of this study are available from the corresponding author upon reasonable request.

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Author contributions
H.L. and P.W. synthesized the NCs. H.L., P.W., Z.H., C.L., S.A., and C.D. performed the physical characterizations. H.L., W.P., and X.M. performed all the electrochemical measurements. D.I. performed the DFT calculation. H.L., L.I., D.L.C., Y.Q., and S.M.G. designed the experiments and prepared the paper.

Competing interests
The authors declare no competing interests.

Additional information
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