Dynamic control of high-voltage actuator arrays by light-pattern projection on photoconductive switches

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Abstract
The ability to control high-voltage actuator arrays relies, to date, on expensive microelectronic processes or on individual wiring of each actuator to a single off-chip high-voltage switch. Here we present an alternative approach that uses on-chip photoconductive switches together with a light projection system to individually address high-voltage actuators. Each actuator is connected to one or more switches that are nominally OFF unless turned ON using direct light illumination. We selected hydrogenated amorphous silicon (a-Si:H) as our photoconductive material, and we provide a complete characterization of its light to dark conductance, breakdown field, and spectral response. The resulting switches are very robust, and we provide full details of their fabrication processes. We demonstrate that the switches can be integrated into different architectures to support both AC and DC-driven actuators and provide engineering guidelines for their functional design. To demonstrate the versatility of our approach, we demonstrate the use of the photoconductive switches in two distinctly different applications—control of µm-sized gate electrodes for patterning flow fields in a microfluidic chamber and control of cm-sized electrostatic actuators for creating mechanical deformations for haptic displays.

Introduction
Architectures for the control of low-voltage arrays are readily available and can be easily implemented in microelectronics. For example, a digital micromirror device (DMD) consists of millions of mirrors addressed with a CMOS-based control supplying 10–20 V to each pixel1. The low cost and availability of low-voltage CMOS make it a viable solution not only for industrial-scale manufacturing but also for research and prototype development. However, emerging MEMS technologies such as electrostatic2 and field-effect actuators3–5 rely on high voltages, typically between hundreds and thousands of volts. Although high-voltage CMOS processes do exist, their cost remains prohibitive6, forming a bottleneck in the development of prototyping high-voltage actuator arrays. Current solutions for high-voltage control for such arrays rely on individual wiring of each actuator to a single off-chip high-voltage switch, such as a mechanical relay7, a high-voltage MOSFET8, or a photoconductive semiconductor switch9. Although individual wiring can be useful for small arrays, it leads to large and bulky control units that are not scalable to large arrays.

Nearly 20 years ago, Lacour et al.10,11 already suggested the concept of using photoconductors to control high-voltage actuators and demonstrated a 3×3 electroactive actuator array controlled by a laser pointer that the user manually pointed to a desired actuator. A photoconductor, typically implemented using semiconductors, is a material that, when excited by light with energy higher than its bandgap, increases its charge carrier concentration leading...
to an increase in its conductivity\textsuperscript{12}. After removing the light excitation, the charge carrier concentration decays, and the photoconductor becomes insulating again. To the best of our knowledge, despite its merits, Lacour’s approach was largely overlooked, and only recently, Hajiesmaili\textsuperscript{13} used photoconductive nanoparticles and light-emitting diodes to optically control 6x6 dielectric elastomer actuators. However, this work relies on row-column addressing, thus limiting the number of achievable patterns.

In this work, we expand the concept of on-chip photoactuation for high-voltage control and propose a more generic architecture that is based on a light projection system that runs on low-voltage electronics, which controls an otherwise passive array of photoconductive switches connected to a high-voltage supply. In this way, the low- and high-voltage circuits are entirely decoupled and communicate only through light patterns. We propose different architectures of the switches and provide guidelines for the design and scaling of such arrays. To demonstrate the versatility of our method, we implement photoactuation for applications in two fields: reconfigurable microfluidics and haptics. In the context of microfluidics, we show how the switches can be used to control an array of AC-driven (100–500 V, 25 Hz) gate electrodes deposited on various substrates (e.g., flexible\textsuperscript{11}, solid\textsuperscript{20}), allowing integration with different types of actuators. In this work, we focus on demonstrating the ZnO results in Supplementary Fig. S1, we show similar measurements for zinc oxide (ZnO), as it is known to have an electrical breakdown field of up to 16 kV/mm and a ratio of light to dark conductance of four orders of magnitude\textsuperscript{19}. In addition, amorphous silicon can be easily deposited on various substrates (e.g., flexible\textsuperscript{11}, solid\textsuperscript{20}), allowing integration with different types of actuators. In this work, we focus on the characterization of photoconductive switches based on a-Si:H, as it served as the material of choice for our devices. However, we also conducted tests using zinc oxide (ZnO) as a photoconductive switch, which proved to be a viable candidate for this purpose. We report the ZnO results in Supplementary Fig. S1.

Our switches are composed of metal pads (0.5 x 0.5 mm) spaced by a fixed gap and covered with a-Si:H, as shown in Fig. 2a. To evaluate their electrical characteristics, we applied a fixed voltage across the switch and monitored the electric current in the dark and upon illumination. Figure 2b presents a typical current response of a switch with a 100-\textmu{m} gap and a 1-\textmu{m} thick a-Si:H layer, showing a sharp increase of the current by more than 1000-fold upon illumination with white light. While a:Si:H absorbs light in the entire visible spectrum, it is known to have the highest photoconductivity in the red region (630–700 nm wavelength) due to its energy band structure\textsuperscript{21}. We observe this behavior in Fig. 2c, which presents an experimentally obtained ratio of light/dark conductance as a function of the light wavelength, showing the highest ratio—more than four orders of magnitude increase—for red light. In Supplementary Fig. S1, we show similar measurements for zinc oxide (ZnO), which absorbs mostly in the UV region and less in the visible part of the spectrum. This photoconductor could be useful for applications where visible light may need to be reserved for other uses (e.g., imaging) and UV light could be used for triggering the switches.

An ideal switch should have zero dark conductance; however, due to thermally excited electrons, there is always a small current flowing even when the switch is not

### Design and characterization of photoconductive switches

Central to the operation of photoconductive switches is their ability to withstand high voltages and to maintain low dark conductance during their OFF-state (without illumination) and high light conductance during their ON-state (with illumination). Hydrogenated amorphous silicon (a-Si:H), which is widely used in solar cells and flat-panel displays, is an ideal candidate for photoconductive switches because it is known to have a large on-off ratio of up to 1000-fold upon illumination with white light. While a:Si:H absorbs light in the entire visible spectrum, it is known to have the highest photoconductivity in the red region (630–700 nm wavelength) due to its energy band structure\textsuperscript{21}. We observe this behavior in Fig. 2c, which presents an experimentally obtained ratio of light/dark conductance as a function of the light wavelength, showing the highest ratio—more than four orders of magnitude increase—for red light. In Supplementary Fig. S1, we show similar measurements for zinc oxide (ZnO), which absorbs mostly in the UV region and less in the visible part of the spectrum. This photoconductor could be useful for applications where visible light may need to be reserved for other uses (e.g., imaging) and UV light could be used for triggering the switches.

An ideal switch should have zero dark conductance; however, due to thermally excited electrons, there is always a small current flowing even when the switch is not
illuminated. Figure 2d shows the dark and light conductance as a function of the photoconductor thickness for a fixed 100-µm gap length. All three layers, ranging between 0.5 and 2 µm in thickness, exhibit similar light conductance, but the dark conductance is highest for the 0.5-µm layer, most likely due to the presence of pinholes (which were visible on an optical microscope). Since the dark conductance of the 1-µm layer is slightly lower than that of the 2-µm layer, we decided to fix the thickness layer to this value for the remainder of the work. In addition, we characterized the dark current as a function of the applied voltage (up to 1.5 kV) for different gap lengths, as shown in Fig. 2e. As expected, the current increases with the voltage and decreases with the length of the gap. For example, for 1 kV, the dark current is 50 nA for a 200-µm gap and 10 nA for a 400-µm gap.

The gap length can be tuned to accommodate the desired application and required voltages. Clearly, the switch should be operated below its breakdown voltage, i.e., the maximal voltage that the switch can withstand in its OFF state without short-circuiting. Figure 2f presents the breakdown voltage for different gap lengths. As expected, the breakdown voltage increases with gap length with a nearly constant breakdown field (breakdown voltage normalized by the gap length) of approximately 10 kV/mm. These values are in agreement with the reported breakdown fields of amorphous silicon.

**Photoactuated microfluidic device**

As a first proof of concept, we demonstrate the control of an array of AC-driven gate electrodes (100–500 V, 25 Hz) that control the flow field in a microfluidic device, shown in Fig. 3a. The electrodes are deposited on the bottom of a microfluidic chamber and are separated from the liquid by a thin dielectric layer. Applying an AC voltage difference between the electrode and the liquid results in capacitive charging of the solid–liquid interface, known as an electric double layer (EDL). The interaction of the EDL with an electric field parallel to the floor of the chamber gives rise to fluid motion known as electro-osmotic flow (EOF). This flow patterning approach is called alternate-current field-effect electroosmosis (ac-FEO) and is presented in detail in Paratore et al. This approach holds the potential for creating arbitrary and dynamically configurable flow fields for microfluidics and lab-on-a-chip applications. However, to date, achievable flow patterns using this method were limited by the number of electrodes that could be individually controlled.

Figure 3 shows our implementation of a 3×3 array of individually addressable gate electrodes using photoconductive switches. Each electrode is connected to the AC power line via a single photoconductive switch that is located on the outer edges of the device. Each switch is controlled by a dedicated LED. As illustrated in Fig. 3b, the gate electrode (modeled as a capacitor composed of
the EDL and the dielectric), together with the switch (modeled as a variable resistor), form an RC circuit. The generated EOF velocity is proportional to the voltage drop across the capacitor. Using a 100-µm switch gap, the RC time during the OFF state of the switch (low conductance state) is much shorter than the operating AC time, allowing most of the voltage to drop across the capacitor and thus negligible EOF velocity. In contrast, during the ON state, the conductance at the ON-state is essentially independent of the thickness, the 0.5-µm layer exhibits much larger dark conductance and is thus less favorable.

Plot of the dark current as a function of the voltage for switches with different gap lengths. The current decreases with the e

A Single Power Supply Using Multiple Switches. By illuminating the desired switch while keeping the others dark, it is possible to select the operating conditions for the gate electrodes, e.g., determine the EOF velocity.

Photoactuated Electrostatic Actuators

As a second proof of concept, we demonstrate the control of a DC-driven array of 5×5 high-voltage hydraulically amplified taxels (HAXEL), initially developed by Leroy et al.15. These electrostatic actuators are attractive for haptic application as they are capable of creating displacements of few millimeters while maintaining forces of 250 mN. They require voltages on the order of 1–2 kV. As shown in Fig. 5a, HAXEL actuators consist of two thin metallic electrodes with PET backing separated by a dielectric liquid and a dielectric layer. The top electrode has a hole at its center and is covered by an elastic membrane. When a voltage is applied between the electrodes, the electrostatic forces cause them to zip together, forcing the liquid into the central stretchable region and forming a raised bump. Removing the voltage returns the actuator to its initial position. This geometry, in which each element is independent of its neighbors, is well suited for actuators arrays that could be useful for...
haptics\textsuperscript{26}, reconfigurable microfluidics\textsuperscript{23}, and adaptive optics\textsuperscript{27}, but it requires individual control of each actuator in the array.

Figure 5b presents the implementation of the photoactuation method for controlling a HAXEL array. In contrast with the photoactuation of gate electrodes where a single switch per electrode was used, in this case, each actuator is controlled by two switches, $S_1$ and $S_2$. To turn OFF the actuator, only $S_2$ is illuminated, thus connecting the actuator to the ground. To turn ON the actuator, only $S_1$ is illuminated, thus increasing the voltage drop across the actuator. The switch $S_1$ must be able to withstand the operating voltage of $2\,\text{kV}$; therefore, we selected a gap of $300\,\mu\text{m}$, which has a breakdown voltage of $\sim3\,\text{kV}$. The light conductance of switch $S_2$ should be significantly higher than the actuator’s conductance, but its dark conductance should be significantly lower. Based on the empirical test, the gap that matches this criterion is $400\,\mu\text{m}$.

Because the fabrication of the HAXEL actuators is currently not compatible with cleanroom processes used...
for the fabrication of the switches, we fabricated the HAXELs on separate substrates. Figure 5c presents our method for simple integration of the two layers using a PCB that contains a set of pogo-pins on both sides—one interfacing with the actuators and one with the actuators. The actuator and switch stack are placed around 2 mm above a computer-controlled LED matrix. In Supplementary Figs. S4 and S5, we provide additional details on the design of the actuator and switch array. Figure 6 presents an experimental demonstration of 5×5 photoactuated actuators supplied with 1.7 kV DC voltage. The illumination matrix is composed of 5×5 pairs of LEDs, where the left and right LEDs in each pair correspond to the S1 and S2 switches, respectively. Supplementary Movie S4 shows the actuator array changing topography in time in response to changes in the illumination pattern. Figure 6a presents images of the LED matrix at three points in time, each with a different actuation pattern. Figure 6b shows the actuator topography for those three cases, with the insets schematically showing the light pattern corresponding to the S1 switches.

For haptic applications, a discrete array of mechanical actuators creating an array of reconfigurable ‘bumps’ is ideal. However, other applications, such as reconfigurable microfluidics and adaptive optics, would benefit more from continuously deformed surfaces. Figure 7 shows how the same array could be adapted to provide a smooth reconfigurable topography by stretching an elastic sheet on top of the HAXEL array. To visualize the deformation, we placed a ball on the membrane and demonstrated the ability to control its trajectory by light-actuating the HAXEL array. The initial state of the system is such that all actuators are ON, except for the one where the ball is positioned. As illustrated in Fig. 7a, to move the ball from one spot to another, the actuator at the origin of the ball is turned ON, while the actuator at its desired destination is turned OFF. Supplementary Movie S5 shows the motion of the ball in real time, and Fig. 7b, c presents five time points from the video.

Conclusions

We presented a method to control individual high-voltage actuators in an array using microfabricated photoconductive switches and a light projection system. In our approach, the high-voltage circuitry is electrically decoupled from the logic circuitry, allowing to use standard low-voltage electronics for controlling the array. We provided characterization of switches based on hydrogenated amorphous silicon, allowing us to tailor the switch design to particular electrical requirements set by
the actuator. We fabricated robust photoconductive switches with a breakdown field of approximately 10 kV/mm and a ratio of light to dark conductance of more than 10,000 and showed their utility in two very different applications—controlling AC-driven gate electrodes for generating EOF and controlling DC-driven HAXEL actuators for creating spatial topographies. We also showed that the photoconductive switches could be arranged in different architectures to support these applications, e.g., a single-switch architecture for AC-based actuation and a two-switch architecture for DC-based actuation.

In this work, we used relatively small array sizes as a proof of concept; however, we see no fundamental limitation in scaling up the approach to much larger arrays. The microfabrication of the photoconductive switches is very robust, and once the deposition process was optimized, we consistently observed a very high fabrication yield. With the current design, the footprint of the switch is approximately 1 mm², which can readily serve for applications such as Braille display where the required dot diameter is 1.5 mm, and the distance between dots is around 2.4 mm. Such arrays could be controlled either by an LED matrix, as we have done in this work, or with off-the-shelf illumination units such as projectors. Flat-panel screens might also work for this application and be even more compact, provided that they provide sufficient light intensity for activating the photoconductors. For microfluidic applications, further reduction in the size of the photoconductive switches would be required. The aspects to consider and optimize are the area required for good ohmic contact of the metal pads with the photoconductive material and the minimum gap length that can be sustained without breakdown. Much optimization can be done with amorphous silicon, but it is likely that other photoconductive materials, such as silicon carbide and gallium nitride, could provide superior performance in terms of breakdown resistance and thus allow further miniaturization.

Fig. 6 Experimental demonstration of a photoactuated HAXEL array. a Images of the LED matrix showing three different light patterns. The matrix is composed of 5×5 pairs of LEDs, with the left one in each pair corresponding to the S1 switch and the right to the S2 switch of the actuator at location (i,j), where i and j indicate the line and row of the actuator. b Actuator motion resulting from each of the illumination patterns. The inset shows a schematic of the subset of LEDs corresponding to S1 switches. A time-lapse video showing these deformation patterns and the transition between them is provided in Supplementary Movie S4. For better visualization, we digitally masked the regions between the actuators with a black grid.
Materials and methods

Fabrication of the photoconductive switches

To create the photoconductive switches, we first fabricated the metal layer consisting of conducting lines with gaps where a photoconductive switch is to be created and of contact pads. The metal layer consisted of 5 nm Ti/30 nm Ni/5 nm Ti. It was deposited on a 0.5-mm-thick, 4” wafer double-polished borosilicate wafer (Plan Optik AG, Germany) by photolithographic patterning followed by e-beam evaporation (BAK501 LL, Evatec, Switzerland) and a lift-off process. We then deposited amorphous silicon on the entire wafer. To that end, we optimized a plasma-enhanced chemical vapor deposition process, resulting in a highly uniform layer with <4% non-uniformity as measured by an ellipsometer (FilmTek SE, Bruker, USA) and a deposition rate of 39.06 nm/min. We performed the deposition using a 100 PECVD System (Oxford PlasmaPro, England) with the following process conditions: power of 50 W, temperature of 350 °C, pressure of 1800 mTorr, mixture of SiH₄/He (2%/98%) at a flow rate of 500 sccm and Ar at a flow rate of 400 sccm. Finally, to define the footprint of the switches, we removed the amorphous silicon everywhere except for well-defined regions around the gaps in the conducting lines. We used reactive ion etching (Oxford RIE, England) using the following process conditions: power of 60 W, pressure of 50 mTorr, SF₆ flow rate of 100 sccm and Ar flow rate of 100 sccm, resulting in etch rate of 166 nm/min.

Fig. 7 Experimental demonstration of a reconfigurable topography enabled by photoactuation. a Schematic cross-section of a stretched membrane on top of a 5x5 photoactuated HAXEL array. We control the topography of the membrane by turning ON/OFF desired actuators, causing the membrane to deform. To visualize the deformation, we place a ball on top of the membrane and control its trajectory. To move a ball from one spot to another, we turn ON the actuator at its original position and turn OFF the actuator at the desired position. b, c Experimental demonstration of the ball moving in a trajectory dictated by the user. Each frame is superimposed with previous frames. The five frames are taken from a real-time Supplementary Movie S5 showing the motion of the ball in real-time.

Fabrication of the microfluidic device

For the microfluidic device, we first fabricated the metal layer consisting of gate electrodes, conducting line of the switches and pads used to interface the device with power supplies. For that, we deposited 5 nm Ti/30 nm Pt/5 nm Ti on a 0.5-mm-thick, 4” wafer double-polished borosilicate wafer (Plan Optik AG, Germany) by photolithographic patterning followed by e-beam evaporation (BAK501 LL, Evatec, Switzerland) and a lift-off process. We then deposited and structured the amorphous silicon as described in the previous section. After that, we deposited over the entire wafer a dielectric layer composed of 500 nm SiON and 100 nm of SiO₂ by plasma-enhanced chemical vapor deposition (100 PECVD System, Oxford PlasmaPro, England). Using photolithographic patterning, we created exposed regions of the dielectric at specific locations for electric connection (driving, ground, and pads), and we used buffered hydrofluoric acid (BHF) etching to remove the dielectric at those locations. Finally, we constructed the...
microfluidic chamber walls using a 15-µm thick layer of SU8, and we sealed the device with a 2-mm-thin PDMS slab containing openings for the reservoirs.

**Fabrication of the actuators**

For the HAXEL array, we first defined the layout of top and bottom electrodes on aluminized PET (30 nm of Aluminum on 12 µm and 50 µm PET for the top and bottom layer, respectively) by photolithographic patterning. We then cut the aluminized PET using laser micromachining (Trotec Speedy 300, Austria). On top of the bottom electrodes, we applied a solid dielectric layer by blade-casting (Zehntner ZAA 2300 film applicator, Switzerland) with Methyl Ethyl Ketone (MEK) as solvent. The dielectric layer is 35-µm thick and is composed of 70% Barium Titanate (BaTiO3) particles (~3 µm) and 30% PVDF-HFP (by weight). On top of the top electrode, we bonded a silicone membrane using a combination of plasma activation (Diener ATTO–ZEPTO Plasma System, Germany) and silanization with (3-Aminopropyl) triethoxysilane (APTES). We bonded together the top and bottom electrodes using an adhesive layer and used a laser cutter to create an opening of the cavities formed between the two layers. Finally, we filled each cavity with FR3 dielectric oil (vegetable oil).

**Experimental setups**

**Characterization of the switches**

We used a four-color (violet, cyan, green, and red) LED (Mira, Lumencor, USA) as a light source and measured the light intensity for each color using an optical power meter (PMKIT, Newport, USA). The use of ‘white light’ refers to light obtained by turning on the four colors simultaneously. We used a high-voltage power supply (Keithley 2410, Tektronix, USA) and a custom Python code running on a computer as a light projection system.

**Photoactuated microfluidic device**

We used 1-µm-diameter pink carboxyl polystyrene particles (Spherotech Inc., USA) mixed in a buffer composed of 10 mM acetic acid and 1 mM NaOH (Sigma-Aldrich, Switzerland) as tracer particles to visualize the flow. For visualization of the particles, we used an upright fluorescence microscope (AZ100, Nikon, Germany) equipped with a solid-state light source (Mira, Lumencor, USA), a 5× objective (AZ-Plan Fluor, Nikon, Germany), and a mCherry filter cube (562/40 excitation, 641/75 nm emission, and 593 nm dichroic mirror, Nikon, Germany). We imaged using a CCD camera (Clara, Andor-Oxford Instrument, UK) with an exposure time of 100 ms. The gate electrodes and the driving electrode were actuated with two power supplies (Keithley 2410, Tektronix, USA), producing square-wave signals (−200, 200 V) at a frequency of 25 Hz. We used an in-house MATLAB code (R2019b, Mathworks) that sets the alternating voltages of the power supplies (~200, 200 V) and a pulse generator (Stanford Research Systems, DG535) that sends a square-wave signal to the power supplies and triggers the switching of the alternating voltages. The photoconductive switches had a 100-µm gap and were illuminated with dedicated LEDs (RND 135–00129, RND Electronics, China) controlled by manual switches (RND 210-00189, RND Electronics, China).

**Photoactuated HAXEL actuators**

We used two power supplies (Keithley 2410, Tektronix, USA) connected in series to provide a DC voltage of 1.7 kV. The photoconductive switch $S_1$ had a 300-µm gap, and $S_2$ had a 400-µm gap. We used a red LED matrix (80-LED RGB Matrix VM207, Velleman, Belgium) controlled by an Arduino Uno (SMD R3, Arduino, Italy) and a custom Python code running on a computer as a light projection system.

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**Conflict of interest**

The authors declare no competing interests.

**Supplementary information**

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