Removal of aqueous carbamazepine using graphene oxide nanoplatelets: process modelling and optimization

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Abstract

Unplanned and unmonitored developmental activities have resulted in a rapid emergence of pollutants like pharmaceuticals and personal care products (PPCPs) in the environment. These PPCPs are considered as potential health hazards. A wide variety of physical, biological and chemical processes are presently being investigated for ensuring the efficient removal of such pollutants from effluents. The present study investigates the potential of graphene oxide nanoplatelets (GONPs) for removal of a common and extensively used drug, Carbamazepine (CBZ) from aqueous solutions. Batch studies were performed to assess the potential of graphene oxide for adsorption of CBZ under different conditions of initial CBZ concentration, adsorbent dosage, temperature and solution pH. Process optimization was performed using Response Surface Methodology and Artificial Neural Network modelling. Results obtained indicated 99% CBZ removal under optimum solution pH, adsorbent dosage and treatment duration of 6, 1 g L\(^{-1}\) and 120 min respectively. Results revealed that CBZ adsorption by GONPs followed Temkin isotherm and pseudo second order kinetics. A subsequent reusability study established that the GONPs could be reused for up to 8 times without any loss of adsorption efficiency. Therefore, it can be concluded that graphene oxide reported herein has immense potential for adsorption of trace organic pollutants from aqueous phases.

Keywords: Emerging pollutants, Graphene oxide, Carbamazepine, Adsorption, Wastewater treatment

Introduction

Pharmaceutical wastes present in effluents are rapidly becoming issues of immense concern on a global scale [1]. Wide use and disposal of these products have resulted in a rapid rate of accumulation of the same in adjacent aquatic environments [2, 3]. Carbamazepine (CBZ; C\(_{15}\)H\(_{12}\)N\(_{2}\)O) is one such widely consumed antiepileptic drug which is primarily prescribed as sedative to patients suffering from depression, post-traumatic stress disorder, restless leg syndrome, diabetes insipidus, pain and neurological syndromes [4–6].

Previous studies have reported a global yearly CBZ usage of approximately 1.01 kt. Such substantial usage of CBZ has resulted in its appearance in different sources of water including surface water, ground water, wastewater treatment plants and even drinking water. Therefore, presence of CBZ in different water resources is being considered as an issue of global concern [7–14]. CBZ reportedly exerts toxic effects on aquatic life including bacteria, algae, invertebrates and fish [15]. Permissible limit of CBZ in drinking water sources varies in different countries and is found to be 40 and 100 µg L\(^{-1}\) in Minnesota, U.S and Australia respectively [16]. Moreover, use of water bearing CBZ for irrigation results in accumulation of the same in soil [17]. The standard concentration of CBZ in soils irrigated using wastewaters has been found to be 0.02–15 µg kg\(^{-1}\) [18]. According to the US Food and Drug Administration, an environment...
assessment should be performed whenever the concentration of the active ingredient of CBZ is equal to or found to exceed 1.0 μg L$^{-1}$ in aquatic environment [16]. Hence, efficient treatment strategies are required for removal of this pollutant from the aquatic environment.

However, conventional treatment processes practised in wastewater treatment plants (WWTPs) are capable of removing only 32–35% of trace pollutants like CBZ from wastewaters [8, 19]. High persistence of CBZ may have resulted in discharge of the same from WWTPs without undergoing biodegradation or transformation [19]. According to Zhang et al. [7], CBZ concentration of approximately 10 ng L$^{-1}$ has been found in drinking water samples collected from Berlin. Effluents bearing pharmaceutical wastes have been reportedly treated with conventional processes like oxidation, ozonation, photocatalysis of exposure to UV, etc. [20]. However, these processes have yielded only partial degradation of pharmaceuticals or resulted in the formation of carcinogenic or toxic end products like dioxins, chlorinated phenols, trihalomethanes, chlorinated phenoxypnhoens, etc. [20].

Recent studies have reported the process of adsorption as an efficient and cost-effective process for persistent contaminant treatment [21–23]. A wide variety of materials such as clays, polymers and several carbon-based materials (like fly-ash or charcoal) have been investigated for adsorption of different types of aqueous pollutants [23]. Of all other types of carbonaceous adsorbents reported in contemporary studies, graphene oxide (GO) has received significant attention due to its mechanical and chemical stabilities as well as high specific surface area [23]. Carbonaceous nanomaterial like GO has been widely investigated as an adsorbent due to its convenient process of synthesis, efficient pollutant removal in significantly low dosage and cost effectiveness [24–26]. Moreover, GO surfaces bear large quantities of oxygen rich epoxy, hydroxyl, and carboxyl groups [23]. Presence of these functional groups render GO hydrophilic and therefore, suitable for adsorption of pharmaceuticals from their aqueous solutions [23].

The present study investigated the potential of GO nanoplatelets (GONPs) for efficient removal of CBZ. Morphology, chemical nature and crystalline properties of GONPs used in this study were analysed with scanning electron microscopy (SEM), Fourier transform infrared (FTIR) spectroscopy, X-ray diffractometry (XRD), respectively. Batch studies were carried out for elucidating the effect of significant experimental parameters on the process of adsorption. Results obtained in batch studies were further investigated for determining the isotherm and kinetic models guiding the concerned process. Process optimization was carried out using response surface methodology (RSM) and artificial neural network (ANN) on a comparative scale. Consecutive adsorption-desorption cycles were also performed for determining the reusability potential of the GONPs reported in this study.

**Experimental methodology**

**Materials**

All chemicals (analytical grade) used in this study were purchased from Merck, India and used without additional purification. CBZ ($\lambda_{\text{max}} = 283$ nm) and potassium bromide (KBr; FTIR grade) used in this study were purchased from M.P. Biomedicals, India. Residual CBZ concentrations were determined using a UV-Vis spectrophotometer (Lambda 365; Perkin Elmer).

**GONP synthesis**

GONPs were synthesised using modified Hummer’s method as described by Banerjee et al. [26]. The GONPs so prepared were consecutively washed using HCl (5%), ethanol (30%) and distilled water. Finally, GONPs having neutral pH were obtained by centrifugation, dried in a vacuum oven, ground, sieved and stored for future use [27].

**Characterization of GONPs**

GONP morphology was examined with a SEM (Zeiss EVO-MA 10, Germany). Samples for SEM analysis were rendered conductive by coating the same with platinum using a sputter coater. GONP samples were also analysed using a FTIR Spectrometer (Perkin Elmer, USA) for identifying the functional groups present on the adsorbent surface. For FTIR spectroscopic analysis, samples were cast into pellets using KBr whereby the ratio of KBr:GONP was 100:1 (w/w). FTIR spectrums were recorded in terms of % transmittance within a range of 400–4000 cm$^{-1}$ with a resolution of 4 cm$^{-1}$. The crystalline properties of GONP samples were analysed using an XRD (Malvern Panalytical, UK). XRD analysis was performed with 30 mA current, 40 kV voltage and a CuK$\alpha$ radiation of 1.5406 nm within the range of 5–80° [28].

**Batch studies**

Batch studies for investigating the effect of experimental parameters on CBZ adsorption potential of GONPs were carried out in 250 mL Erlenmeyer flasks with a continuous agitation of 100 rpm. Experimental parameters considered for this study included initial CBZ concentration (1–20 mg L$^{-1}$), adsorbent dosage (0.25–1 g L$^{-1}$), pH of adsorbate solution (2–10) and temperature (25–40 °C). Each study was carried out for 90 min.
Optimization of the process by RSM

The concerned process was optimized with the central composite design (CCD) parameter of RSM using the software Design Expert Version 7.0 (Stat-Ease, USA). RSM is an integrated mathematical and statistical tool for process optimization and elucidation of effects of inter-parameter interactions on the concerned process [29]. Process optimization is performed on the basis of a number of experiments (called runs) recommended by RSM. For these runs, specified ranges of selected experimental parameters are provided as input variables. Results obtained for these experiments are considered as output response [29]. RSM decreases cost by reducing repetitive and expensive methods of analysis and resultant numerical noise. In this study, process optimization was carried out in terms of experimental parameters like pH of the adsorbate solution, adsorbent dosage (g L$^{-1}$) and duration of treatment (min). All experiments were performed with solutions having a CBZ concentration of 5 mg L$^{-1}$. Output of this study was recorded in terms of % CBZ removal by GONPs. Details of these factors are shown in Table 1. On the basis of this 3-factor model, the software recommended 20 experiments (including 6 replications) as enlisted in Table 1.

ANN modelling

The ANN program is an analogous distributed information structure for processing consisting interconnected units of processing [29]. The ANN program has been developed on the basis of knowledge available regarding the biological nervous systems [29]. ANN is widely investigated as a mathematical and computational tool for process optimization. ANN reportedly scores over traditional processes of optimization as it is devoid of complex processes incurred by the latter [22]. In this study, CBZ adsorption by GONP was modelled with a triple layer ANN model interconnected by virtue of linear transfer

Table 1 Experimental details and results obtained for RSM (CCD) based optimization of Carbamazepine (CBZ) adsorption by graphene oxide (GO)

| Factors | Units | Levels | Star point $\alpha = 1.68$ |
|---------|-------|--------|---------------------------|
| A: pH   | units | Low ($-1$) | Central (0) | High (+1) |
| B: Adsorbent dosage | g L$^{-1}$ | 0.26 | 0.63 | 1.00 |
| C: Time | min  | 60     | 90     | 120 |

| Run | Factors | Predicted % CBZ removal | Experimentally recorded % CBZ removal |
|-----|---------|-------------------------|-------------------------------------|
| 1   | 8       | 1.00                    | 120                                 | 52                                  | 52 |
| 2   | 2       | 1.00                    | 120                                 | 99                                  | 99 |
| 3   | 6       | 0.63                    | 90                                  | 78                                  | 78 |
| 4   | 6       | 0.26                    | 120                                 | 52                                  | 51 |
| 5   | 4       | 0.63                    | 90                                  | 74                                  | 73 |
| 6   | 6       | 0.63                    | 90                                  | 78                                  | 77 |
| 7   | 4       | 1.00                    | 60                                  | 70                                  | 70 |
| 8   | 8       | 0.26                    | 120                                 | 47                                  | 47 |
| 9   | 6       | 0.63                    | 140                                 | 60                                  | 61 |
| 10  | 6       | 0.63                    | 90                                  | 78                                  | 78 |
| 11  | 6       | 0.63                    | 39                                  | 49                                  | 48 |
| 12  | 8       | 0.26                    | 60                                  | 63                                  | 62 |
| 13  | 8       | 1.00                    | 60                                  | 68                                  | 69 |
| 14  | 6       | 0.01                    | 90                                  | 34                                  | 35 |
| 15  | 6       | 0.63                    | 90                                  | 78                                  | 78 |
| 16  | 4       | 0.26                    | 60                                  | 23                                  | 24 |
| 17  | 6       | 1.25                    | 90                                  | 78                                  | 77 |
| 18  | 6       | 0.63                    | 90                                  | 78                                  | 78 |
| 19  | 9       | 0.63                    | 90                                  | 68                                  | 69 |
| 20  | 6       | 0.63                    | 90                                  | 78                                  | 78 |
functions that was developed on the basis of a back-propagation schema. The ANN model used in this study was created using MATLAB 7 [30, 31]. Different transfer functions like ‘poslin’, ‘purelin’ and ‘traincgp’ were analysed in this study for guiding the developed model. The schematic flow diagram of the multilayer feed forward ANN model developed in this study is shown in Fig. 1. The input layer consisted of the independent variables like pH solution, adsorbent dosage (g L\(^{-1}\)), and duration of treatment (min). Output layer of this model consisted of the dependent variable like percentage removal of CBZ from its aqueous solutions. The most ANN model was developed by a trial and error approach on the basis of the 14 unique experimental combinations recommended by RSM.

Reusability study
The reusability potential of GONPs used in this study was assessed by means of subsequent adsorption - desorption studies. Post adsorption studies, GO was retrieved and treated separately using four mediums namely deionised water, NaOH (10\% (v/v) aqueous solution), HCl (10\% (v/v) aqueous solution), and NaCl (0.10 mg L\(^{-1}\)). After treatment, the level of CBZ in the desorbing solutions was measured using a spectrophotometer. The regenerated GO was used for another round of CBZ adsorption. The adsorption - desorption study was repeated for up to 10 cycles.

Calculations
Percentage removal of CBZ and equilibrium CBZ concentration
Throughout the batch study, samples were collected after predetermined intervals of 15, 30, 45, 60 and 90 min, centrifuged and the resultant supernatants were analysed for residual CBZ concentrations using the following formula.

\[
\text{Removal} \% = \frac{(C_0 - C_t) \times 100}{C_0}
\]  

where \( C_0 \) and \( C_t \) represent initial CBZ concentration (mg L\(^{-1}\)) and CBZ concentration in the experimental solution after time \( t \) (mg L\(^{-1}\)), respectively.

Maximum adsorption capacity, \( q_e \) (mg g\(^{-1}\)) after a pre-determined time interval was determined using the following formula.

\[
q_e = \frac{(C_i - C_v) \times V}{m}
\]

Analysis of process isotherms
Results obtained from batch studies conducted over variable adsorbent dosage (0.25, 0.50, 0.75 and 1.00 g L\(^{-1}\)) were subjected to analysis of different isotherm models [32–34]. The equations, plots, values of different isotherm parameters and respective correlation coefficients (\( R^2 \)) are presented in the Table 2.

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Fig. 1 Schematic architecture of developed back-propagation ANN model for optimization and modelling of Carbamazepine (CBZ) adsorption over graphene oxide (GO)
In the equation of the Dubinin-Radushkevich isotherm, \( \varepsilon \) known as the Polanyi potential, was calculated from the equation given as follows [23]:

\[
\varepsilon = RT \ln \left( 1 + \frac{1}{C_c} \right)
\]  

whereby, \( C_c \) represents residual CBZ concentration under equilibrium conditions.

**Analysis of process kinetics**

Results obtained from batch studies conducted over a range of temperatures (25, 30, 35 and 40 °C) were subjected to analysis of different kinetic models [35–38]. The equations, plots, values of different kinetic parameters and \( R^2 \) are presented in the Table 3.

The activation energy, \( E_a \) (J mol\(^{-1}\)) for CBZ adsorption by GONP was determined using the Arrhenius equation given below [39]:

\[
\ln k = \ln A - \frac{E_a}{RT}
\]  

whereby, \( k \), \( A \), \( R \) and \( T \) indicate the kinetic constant, the pre-exponential factor, the ideal gas constant (8.314 J mol\(^{-1}\) K\(^{-1}\)) and experimental temperature (K) respectively. The activation energy of the concerned process was calculated from the slope of the Arrhenius plot (\( \ln k \) vs. \( T^{-1} \) plot).

**Analysis of process thermodynamics**

Process thermodynamics guiding CBZ adsorption by GONP was analysed in terms of changes in Gibbs free energy (\( \Delta G^\circ \); kJ mol\(^{-1}\)), enthalpy (\( \Delta H^\circ \); kJ mol\(^{-1}\)) and entropy (\( \Delta S^\circ \); J mol\(^{-1}\) K\(^{-1}\)). These parameters were evaluated using the equations given as follows [23]:

\[
K_c = \frac{C_a}{C_c}
\]  

\[
\Delta G^\circ = -RT \ln K_c
\]  

\[
\Delta G^\circ = \Delta H^\circ - T\Delta S^\circ
\]

where, \( K_c \) and \( C_a \) denote distribution coefficient of adsorption and amount of CBZ adsorbed/unit mass of GONP (mg g\(^{-1}\)), respectively. The slope and intercept of the \( \Delta G^\circ \) vs T plot were used for calculating \( \Delta H^\circ \) and \( \Delta S^\circ \) respectively.
Table 3 Kinetic parameters for Carbamazepine (CBZ) adsorption by graphene oxide nanoplatelet (GONP)

| Models                    | Description                                                                 | Units          | Result obtained at a temperature of 40°C |
|---------------------------|-----------------------------------------------------------------------------|----------------|------------------------------------------|
| Pseudo 1st order          | Pseudo-1st order rate constant obtained from linear plots of log (q_e – q_t) vs. t | mg min⁻¹        | 0.0018                                   |
|                          | Quantity of CBZ adsorbed at equilibrium                                      | mg g⁻¹         | 8.8                                      |
|                          | Correlation coefficient                                                      |                | 0.685                                    |
| Pseudo 2nd order          | Pseudo-2nd order rate constant determined from plot of t/qt vs. t.          | mg g⁻¹ min⁻¹   | 0.0023                                   |
|                          | Quantity of CBZ adsorbed at equilibrium                                      | mg g⁻¹         | 5.77                                     |
|                          | Correlation coefficient                                                      |                | 0.998                                    |
| Intraparticle diffusion   | Intra-particle diffusion rate constant calculated from the slope of regression plot of q_t vs. t¹/₂ where t is time (min). | mg g⁻¹ min⁻¹/² | 0.32                                     |
|                          | Constant calculated from the intercept of regression plot of q_t vs. t¹/₂ where t is time (min). | mg g⁻¹ min⁻¹/² | 0.11                                     |
|                          | Correlation coefficient                                                      |                | 0.914                                    |
| Elovich                   | Initial adsorption rate constant calculated from the intercept of linear plot of q_t vs. ln t | mg g⁻¹ min⁻¹   | 5.78                                     |
|                          | Initial desorption rate constant calculated from the slope⁻¹ of linear plot of q_t vs. ln t | mg g⁻¹ min⁻¹   | 0.98                                     |
|                          | Correlation coefficient                                                      |                | 0.965                                    |

Optimization using RSM
The appropriate model facilitating maximum efficiency of the concerned process was identified by analysis of variance and was found to be quadratic polynomial in nature. The empirical association of the three independent variables selected for this study was determined from the quadratic polynomial equation given as follows.

\[ Y = m_0 + \sum_{i=1}^{k} m_i x_i + \sum_{i=1}^{k} \sum_{j=1}^{k} m_{ij} x_i x_j + \sum_{i=1}^{k} m_{ii} x_i^2 + e \]  

whereby, \( Y \) represents response (dependent variable), \( m_0 \) indicates constant coefficient, \( m_\alpha \) (\( \alpha = i,j,ij \)) denotes regression coefficients of linear, quadratic and interaction models, respectively, \( x_\alpha \) (\( \alpha = i,j \)) indicates experimental parameters (independent variables) and \( e \) denotes error.

Statistical calculations
All experiments were repeated thrice and results expressed as Mean ± SD. All results were analysed using Microsoft Excel 2007. Statistical significance of data used in RSM and ANN analysis were determined with Design Expert, Version 7 (Minneapolis, USA) and MATLAB 7 (USA) respectively.

Results and discussion
Characterization of the adsorbent
Figure 2a exhibits the surface morphology of GONP as recorded using SEM. The SEM images of GONP revealed that it is composed of thin, closely associated and highly overlapping platelet-like carbon sheets. The rough surfaces of these crumpled GONPs reportedly facilitate efficient adsorption [40–42]. These wrinkled and layered structures of GO are reportedly formed as a result of interactions between oxygen containing functional groups [37].

According to the FTIR spectrum of GONP shown in Fig. 2b, peaks recorded at 3365, 1728, 1613, 1386 and 1059 cm⁻¹ indicated C=O, C=C, C-H and C–O stretching vibrations respectively. These peaks are reportedly considered as the characteristic peaks of GO [43–45].

The XRD spectra shown in Fig. 2c exhibit three prominent peaks at 12.7°, 25.6° and 42.6° (2θ) (20). These peaks are considered as the characteristic peaks of GONPs [21, 23, 27, 41].

Batch studies
Effect of initial CBZ concentration on adsorption efficiency
Adsorption efficiency of GONPs was found to increase with corresponding increase in CBZ concentration from 1 to 5 mg L⁻¹ (Fig. 3a). According to previous reports, this has occurred due to the availability of the active adsorption sites on the surface of GONP [22, 46]. However, a further increase in CBZ concentration beyond 5 mg L⁻¹ had resulted in a decline of adsorption efficiency of GONP (Fig. 3a). According to Banerjee et al. [46], saturation of available active adsorption sites present on adsorbent surfaces has been considered responsible for an overall decrease in rate of adsorption with a parallel increase in adsorbate concentration.
Fig. 2 Characterization of graphene oxide (GO). Plots (a–c) show the SEM image, the FTIR spectrum and the XRD spectrum of GO used in this study respectively.
**Effect of adsorbent dosage on adsorption efficiency**

As shown in Fig. 3b, CBZ removal by GONP was found to increase from 50 to 99%, with a parallel increase in adsorbent dosage from 0.25 to 1.00 g L\(^{-1}\), whereby the other experimental conditions were kept constant. An increase in the dosage of the adsorbent reportedly provides a higher number of active adsorption sites which in turn facilitates an increased adsorbate (CBZ) uptake [23, 47]. Results obtained in this study also established a direct proportionality between the dose of adsorbent and rate of adsorbate uptake.

**Effect of temperature on adsorption efficiency**

As shown in Fig. 3c, % removal of CBZ increased with a simultaneous increase in experimental temperature. Maximum removal (99%) of CBZ was recorded at 35 °C. Rise in temperature reportedly caused an increase of total pore volume and porosity of GONP particles [23]. This in turn facilitated higher rates of adsorption. However, a decline of % CBZ removal was observed with a further increase in temperature. According to previous studies, this had resulted due to the weakening of bonds between the adsorbate and the adsorbent moieties at temperatures exceeding 35 °C [23]. Increase in rate of adsorption with a corresponding rise in temperature is also considered indicative of endothermic nature of the adsorption process [23, 31].

**Effect of solution pH on adsorption efficiency**

CBZ adsorption by GONP is reportedly mediated via π-π interactions, electrostatic interactions and hydrophobic effects depending on the proximity of the bonding molecules [44]. The pKa value of CBZ is 13.9 [48, 49]. Therefore, under pH values lower than pKa values, CBZ present in protonated form reportedly facilitates uptake of the same by adsorbent particles [47]. pH of experimental solutions also influences functional groups present on the surface of both CBZ (–NH\(_2\)) and GONP (–OH, –COOH, –C=O) [48]. Results obtained in batch studies (Fig. 3d) indicated that % removal of CBZ decreased with a corresponding increase in solution pH. A maximum CBZ uptake of 99% was obtained at pH 2. The pH\(_{pzc}\) of GO is 4.87 ± 0.26 [26]. At pH values lower than pH\(_{pzc}\), GONP surface reportedly acquires positive charge [26] and is therefore capable of efficient removal of neutral CBZ moieties from aqueous solutions. According to similar studies, the decline in % removal of CBZ recorded at higher pH had resulted from hydrophobicity of CBZ exhibited at these pH conditions [48].

**Process optimization using RSM**

Results obtained for 20 experiments suggested by the RSM model developed on the basis of the aforementioned equation are shown in Table 1. The significance (p < 0.0001) of the model was indicated by a F-value as high as 851. Regression coefficient R\(^2\) (0.999), the adjusted R\(^2\) (0.998) and the predicted R\(^2\) (0.998) obtained for CBZ adsorption by GONP established the best fit of this quadratic polynomial model over other tested models (like linear, cubic, two factor interaction) for predicting the results of the concerned study. An A\(_{deq}\)
precision value of 120 suggested that the selected model predicted % CBZ removal on the basis of a semi-empirical equation.

The % CBZ removal predicted by the model is shown in Table 1 along with those obtained experimentally. According to the results shown in Table 1, a good fit has been observed between both predicted and experimentally recorded values for each of the 20 experiments suggested by the developed model. The RSM (CCD) optimized conditions for CBZ adsorption were: adsorbent (GONP) dosage of 1 g L\(^{-1}\), solution pH of 2 and treatment period of 120 min. Under these conditions, a maximum CBZ removal of 99% was achieved. The effect of interactions between the parameters selected for this study on the adsorption of CBZ by GONPs have been depicted in 3D plots shown in Fig. 4a-c and described as follows. The best fit curve between RSM model predicted and experimentally obtained data having an R\(^2\) value of 0.9992 has been shown in Supplementary Fig. S1a.

**Effect of GONP dosage and solution pH on CBZ removal**

The interaction of adsorbent dosage and solution pH on CBZ uptake by GONPs is shown in Fig. 4a. Under acidic conditions (pH 2–6) the rate of CBZ adsorption using GONP was found to increase with a parallel increase in adsorbent dosage (up to 1 g L\(^{-1}\)). Under acidic conditions, the surface of the GONPs acquired positive charge and hence was efficient in adsorbing neutral CBZ molecules [26, 46]. However, in keeping with recent studies, a decrease in CBZ uptake with parallel increase in adsorbent dosage beyond 1 g L\(^{-1}\) had occurred due to aggregation of adsorbent particles and resultant decrease in adsorptive surface area [22, 46].

**Effect of interaction between solution pH and contact time on CBZ removal**

The effect of pH and contact time on CBZ uptake by GONP is shown in Fig. 4b. Under acidic conditions, CBZ uptake by GONP was found to increase with a
simultaneous increase in contact time for 120 min. However, increase in solution pH was found to cause a decline in rate of CBZ uptake by GONP. With further increase in pH the adsorption of CBZ showed a decline due to accumulation of similar charges (neutral) on both adsorbent and adsorbate moieties [50]. No further increase in CBZ adsorption was observed beyond a contact time of 120 min.

**Effect of interaction between GONP dosage and contact time on CBZ removal**

The interaction of adsorbent dosage and contact time on CBZ uptake by GONP is shown in Fig. 4c. % CBZ removal was observed to increase with a parallel increase in both contact time and adsorbent dosage. This increase in % CBZ removal had occurred due to availability of larger number of active adsorption sites. However, the number of available adsorption sites had gradually decreased with time and acquired equilibrium conditions after a treatment period of 120 min [23].

**Comparison of process optimization using RSM and ANN**

The plot of the trained ANN model has been shown in Supplementary Fig. S1b. The R² for the trained ANN model and that suggested by RSM were found to be 0.998 and 0.999, respectively. Therefore, a higher correlation co-efficiency observed between the results predicted theoretically and obtained experimentally in case of RSM (CCD) modelling indicates that RSM is a better tool for optimization of the concerned process in comparison to ANN.

**Process isotherms**

% CBZ removal were fitted to different process isotherms like Langmuir, Freundlich, Temkin and Dubinin-Radushkevich models. As best results for each model was recorded with an adsorbent dosage of 1 g L⁻¹, only these results are shown in Table 2. Results obtained in batch studies showed best fit to Temkin isotherm as indicated by the values of R² shown in Table 2. Hence, it may be inferred that adsorption of CBZ by GONP was uniform in nature. Moreover, this also suggested that the heat of adsorption of the adsorbent moieties decreased in a linear fashion as the reaction proceeded [51].

**Process kinetics**

% CBZ removals recorded over a range of experimental temperatures (25–40°C) were fitted to different models for analysis of process kinetics. The respective model constants and calculated R² are given in Table 3. As best results for each model was recorded with a temperature of 40°C, only these results are shown in Table 3. Results obtained in batch studies showed best fit to the pseudo-second order kinetic model as shown in Table 3. The activation energy (Ea) calculated using the Arrhenius equation was found to be 78 kJ mol⁻¹ for the adsorption of CBZ by GONPS. An Ea value exceeding 40 kJ mol⁻¹ suggested that CBZ adsorption by GONP was chemisorption in nature [48]. Moreover, an increase in adsorption capacity (2.4–2.7 mg g⁻¹) with a corresponding rise in temperature (25–40°C) indicated the endothermic nature of the concerned process as well [46].

**Process thermodynamics**

According to results obtained, the values of Gibbs Free Energy (ΔG°) were found to decrease (−4385 to −16, 793 kJ mol⁻¹) with a parallel increase in temperature (25–40°C). Negative values recorded for ΔG° indicated the spontaneous nature of the concerned process [48]. Moreover, the positive value obtained for enthalpy (295 kJ mol⁻¹) confirmed the endothermic nature of the concerned process [46]. Besides, the positive value obtained for entropy (856 J mol⁻¹ K⁻¹) suggested that the translational entropy of the CBZ ions released was lower than that of the displaced water molecules and had resulted in a higher randomness at the interface of the adsorbate and the adsorbent [46].

**Reusability study**

Results indicated that best regeneration of adsorbent was obtained using NaOH (10 vol%) solution. The CBZ adsorption efficiency of GONP was found to remain the same for eight consecutive cycles and decline in the last two cycles (95 and 90% removal efficiency, respectively). This had occurred due to mass loss from handling or degeneration of adsorbent surface resulting from repeated regeneration using NaOH (10 vol% solution) [24].

**Conclusions**

This study investigated the potential of GONP for adsorptive removal of CBZ from aqueous solutions. The GONPs reported in this study demonstrated a maximum CBZ adsorption capacity of 9.2 mg g⁻¹. The process of adsorption reported herein was found to be guided by Temkin isotherm and pseudo-second order kinetics. The process was also found to be endothermic and spontaneous in nature. RSM (CCD) was found to be a more efficient tool for optimization of the concerned process in comparison to ANN. A maximum adsorbate removal of 99% was recorded from a solution containing 5 mg L⁻¹ of CBZ under optimized conditions of solution pH (2), adsorbent dosage (1 g L⁻¹) and contact time (120 min). The RSM optimization conducted in this study also provided novel information regarding the interactions occurring between adsorbent and adsorbate moieties during the process of adsorption. Moreover, this study also established that GO is an efficient adsorbent by
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