**ARTICLE**

Measurement of copy number variation in single cancer cells using rapid-emulsification digital droplet MDA

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Uniform amplification of low-input DNA is important for applications across biology, including single-cell genomics, forensic science, and microbial and viral sequencing. However, the requisite biochemical amplification methods are prone to bias, skewing sequence proportions and obscuring signals relating to copy number. Digital droplet multiple displacement amplification enables uniform amplification but requires expert knowledge of microfluidics to generate monodisperse emulsions. In addition, existing microfluidic methods are tedious and labor intensive for preparing many samples. Here, we introduce rapid-emulsification multiple displacement amplification, a method to generate monodisperse droplets with a hand-held syringe and hierarchical droplet splitter. Although conventional microfluidic devices require \( >10 \) min to emulsify a sample, our system requires tens of seconds and yields data of equivalent quality. We demonstrate the approach by using it to accurately measure copy number variation (CNV) in single cancer cells.

**Keywords:** amplification bias; copy number variation; ddMDA; droplet microfluidics; multiple displacement amplification

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**INTRODUCTION**

Sequencing is becoming an increasingly valuable tool in biology due to the universal importance of nucleic acids in living systems and the richness of the data it produces1–3. The system under investigation often contains tiny quantities of DNA, for example, in single-cell studies, and exponential amplification is required to obtain sufficient material for sequencing. However, exponential amplification reactions, such as polymerase chain reaction (PCR) or multiple displacement amplification (MDA), are prone to bias because molecules that begin amplifying sooner or have slightly higher doubling rates rapidly take over the system such that they comprise an inordinate proportion of the final population. Biased regions are sequenced at depth at the expense of other regions, producing uneven coverage that conceals important biological features, such as copy number variation (CNV).

An effective method to address this challenge and enable accurate and quantitative sequencing of single cells is to compartmentalize the reaction in millions of equally sized picoliter droplets, a process known as digital droplet MDA (ddMDA)4–7. In this approach, which is derived from the concept of digital MDA8, a sample of starting templates is emulsified through a microfluidic device such that each droplet contains a subset of the original template pool, typically one or a few molecules, with all the reagents necessary for MDA. The emulsion is then incubated, allowing the molecules to amplify. The compartmentalization eliminates competition between templates; molecules that start amplification early or amplify faster quickly reach saturation but do not take over the system, and molecules that amplify at slower rates can catch up. This scheme yields extremely uniform amplification and quantitative sequence data down to a single cell4–6.

A challenge with ddMDA is that it requires expert knowledge of microfluidics to emulsify the sample. Moreover, even with this knowledge, \( >10 \) min are required to emulsify 50 μL, making it tedious and time consuming to prepare many samples. Parallelized emulsifiers may be employed to address this problem9–12, but the devices are complicated to fabricate and require expert optimization and operation. A simple alternative is to compartmentalize the sample into polydisperse droplets generated by vortexing or pipetting. However, because the number of amplicons of a given template is proportional to the volume of the droplet containing it, volume polydispersity translates into amplification bias. Although this bias is substantially less than that of un-encapsulated MDA5, it nevertheless reduces the efficiency of the sequencing process and the quality of the sequencing data. To enable broader access to ddMDA and its powerful features, a new method is needed to easily and rapidly generate monodisperse droplets from DNA samples.

In this paper, we describe rapid-emulsification ddMDA (re-ddMDA), a method to generate monodisperse emulsions in a few seconds using a hand-operated microfluidic emulsifier. The sample to be emulsified is loaded into a syringe and injected by hand through the device, generating millions of monodisperse droplets in a few seconds. Because the droplets are monodisperse, amplification is uniform, yielding sequencing data comparable to painstakingly generated pump-driven emulsions. To demonstrate the efficacy of our approach, we apply it to measure CNV in single cancer cells and obtain results comparable to unamplified matched cancer genomes from millions of cells. Our method

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reduces the barrier to adopting ddMDA, enhances its scalability for preparing multiple samples, and should be valuable for implementation into high-throughput sequencing pipelines via interfacing with available liquid handling technologies such as pipetting robots.

MATERIALS AND METHODS

Device fabrication

The serial splitter device is fabricated using soft lithography. SU-8 3025 dot resist (MicroChem, Westborough, MA, USA) is used to make a 45-μm-tall master mold structure on a 3-inch silicon wafer using standard photolithography techniques. PDMS prepolymer (Momentive, Waterford, NY, USA; RTV 615) mixed with a curing agent at a 10:1 ratio is poured onto the master mold placed in a petri dish. After degassing under vacuum, the PDMS is cured at 65 °C for 1 h and removed by cutting. Holes are punched at inlet and outlet ports using a 0.75-mm biopsy punch (Ted Pella, Inc., Redding, CA, USA; Harris Uni-Core 0.75). After cleaning with scotch tape, the PDMS channel structure is bonded to a glass substrate by treating with oxygen plasma for 60 s at 1 mbar in a plasma cleaner (Harrick Plasma, Ithaca, NY, USA; PDC-001). The channel surface is treated with Aquapel to make it hydrophobic. For easy access to device fabrication, the CAD design file (Supplementary Figure S1) and a list of microfluidics foundries (Supplementary Table S1) are provided in Supplementary Information.

VCaP cell culture

VCaP cells (ATCC, Manassas, VA, USA) is a prostate cancer cell line established from a vertebral metastatic lesion. The cells are maintained in Dulbecco’s modified Eagle medium (DMEM) supplemented with 10% fetal bovine serum (FBS), 4 mM L-glutamine, 500 mg L\(^{-1}\) glucose, 1 mM sodium pyruvate, 1500 mg L\(^{-1}\) sodium bicarbonate and 100 μg mL\(^{-1}\) streptomycin at 37 °C in a 5% CO\(_2\) incubator.

FACS sorting of single cells

VCaP cells are released from culture with 0.25% trypsin, washed with PBS-0.2% BSA buffer and centrifuged at 1000 rpm for 5 min. The sample is re-suspended in ~300 μL PBS-0.2% BSA and analyzed by a FACS ARIA III (BD Biosciences, San Jose, CA, USA) equipped with 407-nm, 488-nm, 561-nm and 633-nm lasers. One, 10, and 50-cell aliquots are sorted at a slow speed under single-cell mode into 0.2-μL PCR tubes containing 5 μL of TE buffer placed in a 96-well plate holder.

Array comparative genomic hybridization protocol

DNA from 5 million VCaP cells is extracted with the Qiagen PCR Purification Kit (Qiagen). DNA quality and quantity are assessed by UV-Vis spectrophotometry. Array comparative genomic hybridization (aCGH) is performed using a genome-wide oligonucleotide microarray platform (Human CGH 4x180 K microarray kit, Agilent Technologies, Santa Clara, CA, USA), following the manufacturer’s instructions. Human genomic DNA (G1471, Promega, Madison, WI, USA) is used as the control. Slides are scanned using an Agilent microarray scanner (model GC2505C), and images are processed using Feature Extraction CytoGenomics software (Agilent Technologies).

re-ddMDA procedure

Before preparing reaction mixtures, all items that directly contact the reagents (syringes, tubings, and PCR tubes) are UV-treated for at least 30 min. FACS-sorted single cells are collected into 5 μL of TE buffer in a 0.2-μL PCR tube (Accuflow, E&K Scientific, Santa Clara, CA, USA). After adding 3 μL of D2 buffer (REPLi-g Single Cell, Qiagen), the tube is heated at 98 °C in a thermocycler for 4 min to lyse the cells and heat-fragment and denature gDNA. Then, 3 μL of STOP buffer (REPLi-g kit) is added to the tube to neutralize. Next, 40 μL of reaction mixture (29 μL reaction buffer, 9 μL water, 2 μL polymerase) is added to the tube on ice.

Pipette-push method. Briefly, 55 μL of fluorinated oil (HFE, 3 M Novec 7500, St Paul, MN, USA) supplemented with 2% (w/w) 008-FluoroSurfactant (RAN Biotechnologies, Beverly, MA, USA) is added to the MDA reaction mixture. The liquid is gently pipetted up and down 30 times using a 200-μL pipette (L-200XLS+, Mettler-Toledo Rainin, Oakland, CA, USA) to set 130 μL. Then, 60-inch long polyethylene tubing (SCI, Lake Havasu City, AZ, USA; PE/2, ID 0.38 mm, OD 1.09 mm) is attached to a 1-μL syringe (BD, Franklin Lakes, NJ, USA; 1-mL Luer-Lok syringe and 27-G 1/2 needle) with the plunger set to the 50 μL position. The pipetted MDA emulsion is withdrawn by moving the plunger to the 200 μL position while keeping the end of the tubing at the bottom of the PCR tube so that the oil is loaded first followed by the emulsion. Then, the reagent-loaded tubing is inserted into the inlet of the splitter device. The syringe plunger is push down to the 0 μL position to initiate flow, and the result split droplets are collected into a new PCR tube.

Suction-pull method. A flow-focus device (Supplementary Figure S1) is connected to the splitter device with PE/2 tubing in tandem. Gel-loading pipette tips are inserted into two inlet ports of the flow-focus device and serve as reservoirs. The MDA reaction mix and 110 μL of 2% (w/w) 008-FluoroSurfactant in HFE oil are added to the reservoirs. Seven-inch-long PE/2 tubing is attached to a 1-μL syringe, and the plunger is set to the 50 μL position. The tubing is inserted into the outlet of the splitter device and slowly pulled to the 200 μL position to initiate flow. As the emulsion fills the syringe, the plunger is pulled further to keep the suction pressure relatively constant. When all the MDA mix is injected, 20 μL of surfactant oil is added to the aqueous reservoir to continue oil flow and flush all remaining droplets into the collection syringe.

The prepared emulsion (in a PCR tube for the pipette-push method and in a syringe for suction-pull) is incubated at 30 °C for 16 h. Then, the enzyme is deactivated by heating at 70 °C for 20 min. The standard ddMDA samples are prepared as previously reported, and the re-ddMDA sample is prepared using the suction-pull method. The estimated numbers of template molecules per droplet are 0.11 and 1.2 for ddMDA (6 pL) and re-ddMDA (65 pL) droplets, respectively, assuming ~10 kb fragments of triploid VCaP genome.

Library preparation and NGS

Droplets are coalesced by adding 100 μL perfluoroctanol (Sigma, 370533) and centrifuging at 1000 g for 1 min. The aqueous phase is transferred to a spin column for purification (Zymo Research, Irvine, CA, USA; DNA Clean and Concentrator). The purified DNA is quantified with fluorescence (Thermo Fisher Scientific, Waltham, MA, USA; Qubit dsDNA HS Assay Kit). DNA (1 ng) is fragmented following the manufacturer’s protocol (Illumina, San Diego, CA, USA; Nextera XT DNA Library Prep Kit) and purified with beads to select for ~300-bp fragments (AMPure XP, Beckman Coulter, Indianapolis, IN, USA). The library is characterized with a Bioanalyzer (Agilent, High Sensitivity DNA Analysis Kit) and quantified with qPCR (New England Biolabs, Ipswich, MA, USA; NEBNext Library Quant Kit for Illumina). Then, 15 pM library concentration is used for NGS runs on MiSeq sequencer (Illumina).
Bioinformatics
The Fastq files are down-sampled using R (ShortRead package) to adjust total read counts for each sample to the same value (~2.8 million reads) and aligned to the human reference genome (UCSC hg19) using BWA Aligner (Illumina BaseSpace Labs, version 1.1.4). The coverage maps with a 2.5 Mb window size for averaging are calculated from BAM files and visualized using R (GenomicAlignments and ggplot2 packages). The global mean coverage values for samples are \( \sim 0.1 \times \). The Pearson correlation coefficients are calculated using cor() function of R's stats package.

RESULTS AND DISCUSSION
MDA is based on an enzymatic reaction catalyzed by \( \varphi 29 \) DNA polymerase\textsuperscript{15,16}. This highly processive polymerase has strand displacement activity, enabling isothermal amplification of input DNA with random hexamer primers, \( \varphi 29 \) produces long amplicons (~10 kb) with low error rates, making MDA the method of choice for many low-input sequencing applications\textsuperscript{15,16}. However, similar to most exponential reactions, MDA is prone to bias, skewing sequence proportions due to stochastic binding of the enzyme to the templates and preferential amplification of early-bound sequences\textsuperscript{17}. To reduce bias, the amplification can be constrained by performing the reaction in microfluidic chambers\textsuperscript{18,19} or droplets\textsuperscript{20} that nevertheless yield sufficient DNA for sequencing. Alternatively, the sample can be divided and amplified in millions of monodisperse droplets, a method known as ddMDA, that produces superbly uniform sequencing data\textsuperscript{4-7}.

To apply the ddMDA method to single cells, the first step is to isolate the cells in wells via fluorescence-activated cell sorting (FACS). Then, the cells are lysed, and their genomes are fragmented with high alkalinity and temperature (98 °C) for 4 min, cleaving genomic DNA (gDNA) into ~10-kb fragments (Figure 1a)\textsuperscript{21,22}. The alkaline buffer is neutralized, and the MDA reagents are added. The sample is emulsified into millions of monodisperse droplets. With re-ddMDA, emulsification is accomplished by first generating a rough pipetted emulsion comprising large droplets and then monodispersely emulsifying it through a hierarchical splitting device by hand-injection with a syringe, requiring a few seconds (Figure 1b). The emulsion is incubated for 16 h at 30 °C to allow \( \varphi 29 \) to amplify the single-molecule templates in the droplets. The droplets are chemically ruptured. The contents are pooled and subsequently processed for sequencing. When we start with a single-cell genome of ~6 picograms, ddMDA amplification results in greater than one copy of the genome, providing ample DNA for library preparation, sequencing, and CNV measurements (Figure 1c).

Our rapid-emulsification device is based on geometrically mediated droplet breakup\textsuperscript{23}, consisting of a sequence of channel bifurcations (Figure 2a). The device improves upon the premix emulsification method\textsuperscript{24,25}, where pre-formed emulsions are dispersed further by flowing through a porous membrane. At a sufficiently high flow rate, the final droplet size asymptotes to the dimensions of the smallest channel in the hierarchy, such that initially large droplets split more times than small droplets, yielding a uniform emulsion. Thus, an advantage of this approach is that the final droplet size is insensitive to flow rate, allowing the injection to be performed by hand and obviating the need for microfluidic expertise or specialized pumps. The device also runs at high speeds (>10,000 μL h\textsuperscript{-1}), generating millions of droplets in a few seconds. Combined, these features make rapid-emulsification ddMDA especially valuable for applications that require processing multiple samples.

We present two methods for rapidly preparing droplets for ddMDA. In the pipette-push method (Figure 2b), pipetting by hand generates large polydisperse droplets with a broad size distribution. The polydisperse emulsion is then processed through the splitter, generating a uniform emulsion with rare instances of large droplets. Injecting a pipetted emulsion through the splitter is easy and fast and yields reasonably uniform droplets for ddMDA. However, the starting pipetted emulsion may vary between users. Moreover, occasional very large droplets are not completely fragmented to the final size, resulting in some polydispersity. Hence, as an alternative approach, we also emulsify the sample using a tandem device consisting of a droplet generator and a splitter operated by a hand-held syringe (Figure 2c). The ddMDA reagents are loaded into the inlets of the droplet generator connected to the splitter through a tube. A syringe is connected to the splitter outlet to generate a vacuum, providing suction that draws the fluids through the droplet generator and splitter. Because the droplet generator forms monodisperse large droplets (Figure 2c, orange panel) and the splitter operates at reasonably constant flow rates, these emulsions are even more uniform than the emulsions formed by the pipette-push method. However, in return for these benefits, the suction-pull method is slower, requiring tens of seconds to emulsify a 50-μL sample.

To assess the effectiveness of these methods for generating emulsions, we compare size distributions of the resultant droplets (Figure 3). The simplest and fastest method to generate an emulsion for ddMDA is to vortex the ddMDA mix with oil and surfactant. However, the resultant droplets are extremely polydisperse, as shown in Figure 3a, and consequently result in bias\textsuperscript{6}. In contrast, a flow-focus microfluidic droplet generator operated at controlled flow rates using syringe pumps can form exquisitely monodisperse emulsions (Figure 3b) that yield ideal data\textsuperscript{3,6}; however, the requirement of pumps and slow rate of formation limit this method's broad adoption. Indeed, the sequencing process itself introduces bias from multiple sources, including the MDA reaction's preference for amplifying certain sequences, limited cycle PCR during library preparation, and systematic errors.

Figure 1 Rapid-emulsification ddMDA workflow. (a) Single cells are isolated by FACS into each well. Alkaline lysis at high temperature induces cell lysis, DNA denaturation, and fragmentation. (b) The sample is then rapidly emulsified through a microfluidic splitter and incubated for amplification. The amplified DNA is recovered from the droplets and sequenced (c).

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Figure 2 Methods for rapidly generating uniform emulsions for ddMDA. (a) A pre-formed emulsion comprising large, polydisperse droplets is introduced into the splitter device inlet and split to final droplets ~ 40 μm in diameter (a). The droplets can be generated either in positive pressure (b) or negative pressure (c) modes. In positive pressure mode, a coarse emulsion of the MDA sample is generated via pipetting, loaded into a syringe, and injected through the splitter. In negative pressure mode, the sample is loaded with oil into the inlets of a large droplet generator connected in series with the splitter, and the fluids are drawn through both devices by applying syringe suction. While the suction method generates more uniform emulsions, the positive pressure method is faster, emulsifying a sample of 50 μL in a few seconds. Scale bar in a is 600 μm.

Figure 3 Assessment of droplet quality prepared by different methods. Shaken emulsions are easy and fast to make but polydisperse, resulting in bias (a). Microfluidic flow focusing, by contrast, requires specialized pumps and is relatively slow (> 10 min for a 50 μL sample) but provides exceedingly uniform droplets and superbly uniform sequencing data. (b) Hand-injection of a polydisperse emulsion generated by pipetting (c) yields reasonably uniform droplets (d) with greater polydispersity than flow focusing but much less than shaking. Negative pressure generation in a tandem flow focus (e) and splitter (f) yields even more uniform emulsions, although this sacrifices some speed. The volume-weighted histogram (blue bars) illustrates expected amplification bias resulting from polydispersity, since product numbers scale with encapsulating droplet volume. Numbers in parentheses are counts of analyzed droplets.
Solid tumors shed cells into a patient’s blood stream, called circulating tumor cells (CTCs). Many technologies are available for enriching CTCs and can recover cells from patients with metastases for many different types of cancers. Moreover, because CTCs originate from a tumor, they may share similar genetic and phenotypic characteristics, affording the potential to obtain detailed information about the tumor without the need to procure tissue biopsies that are rarely performed due to difficulty, cost, and morbidity. A particularly important genomic feature of many cancers is CNV, in which certain regions of the genome are amplified or deleted. CNV is important because edits of the genome that change the counts of sequences are thought to be more likely yield selectable phenotypes than mutations that alter gene sequences. In addition, CNV correlates with the metastatic and evolutionary potential of numerous cancers, making it a potentially valuable biomarker for cancer diagnostics. However, measuring CNV is challenging because the single-cell genome must be massively amplified to yield sufficient DNA for sequencing, often destroying the valuable CNV information. Here, ddMDA’s ability to uniformly amplify minute quantities of DNA enables accurate CNV measurements of single cancer cells.

To test whether re-ddMDA enables single-cell CNV measurements, we apply it to cancer cells from the VCaP cell line. As a control, we collect total DNA from five million VCaP cells and perform aCGH, the gold standard in characterizing CNV for cultivable cancer cells. Figure 4a. The aCGH array provides CNV measurements comparable to microfluidic ddMDA and rivaling measurements based on unamplified DNA. An aCGH microarray is used to measure CNV in gDNA extracted from five million VCaP cells (2.5 Mb averaging window); the y axis is log scale, indicating the signal difference between VCaP gDNA and the control gDNA from a normal cell line, and the gray background shows the raw signals from individual probes before averaging. Similar maps can be generated from low-coverage sequencing data for 50 cells subjected to ddMDA with microfluidic flow focusing emulsions. The low bias of ddMDA even allows accurate CNV measurements from a single cancer cell. Suction-generated emulsions are also uniform and, thus, produce data of equivalent quality. Emulsions prepared by vortexing produce data with a large degree of noise due to amplification bias. c–e show average data from two independent measurements of single cells. The global mean coverage values for samples in b–d are 0.098 ×, 0.089 ×, and 0.099 ×, respectively.
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COMPETING INTERESTS

The authors declare no conflict of interest.

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