Molecular Packing and Electronic Processes in Amorphous-like Polymer Bulk Heterojunction Solar Cells with Fullerene Intercalation

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The interpenetrating morphology formed by the electron donor and acceptor materials is critical for the performance of polymer:fullerene bulk heterojunction (BHJ) photovoltaic (PV) cells. In this work we carried out a systematic investigation on a high PV efficiency (>6%) BHJ system consisting of a newly developed 5,6-difluorobenzoc[1,2,5] thiadiazole-based copolymer, PFBT-T20TT, and a fullerene derivative. Grazing incidence X-ray scattering measurements reveal the lower-ordered nature of the BHJ system as well as an intermixing morphology with intercalation of fullerene molecules between the PFBT-T20TT lamella. Steady-state and transient photo-induced absorption spectroscopy reveal ultrafast charge transfer (CT) at the PFBT-T20TT/fullerene interface, indicating that the CT process is no longer limited by exciton diffusion. Furthermore, we extracted the hole mobility based on the space limited current (SCLC) model and found that more efficient hole transport is achieved in the PFBT-T20TT:fullerene BHJ as compared to pure PFBT-T20TT, showing a different trend as compared to the previously reported highly crystalline polymer:fullerene blend with a similar intercalation manner. Our study correlates the fullerene intercalated polymer lamella morphology with device performance and provides a coherent model to interpret the high photovoltaic performance of some of the recently developed weakly-ordered BHJ systems based on conjugated polymers with branched side-chain.

Organic semiconductors offer opportunities for manufacturing low-cost, roll-to-roll compatible photovoltaic (PV) cells because of their low-temperature solution processibility. To obtain high PV efficiency, it is desirable to create an interpenetrating network of electron- donor and acceptor components within the active layer, creating what is often referred to as a “bulk heterojunction” (BHJ). Organic BHJ PV cells based on blends of a conjugated polymer (donor) and a fullerene derivative (acceptor) have shown rapidly increasing efficiencies owing to the remarkable progress in material design and processing. In these BHJ cells, the PV performance depends crucially on the nanoscale interpenetrating morphology. In detail, the domain size of each component, the nature of the hetero-interface and the configuration of molecular packing would all affect the photogeneration and extraction of charge carriers.

Crystallinity, or ordering, of conjugated polymers is often correlated with exciton and charge transport properties. In the past decades, many studies have been focused on BHJ systems formed by a proto-type semicrystalline polymer, poly (3-hexylthiophene) (P3HT), and a fullerene derivative, phenyl-C61-butyric acid methyl ester (PC61BM). The studies correlate high PV performance with two-phase morphology that consists of pure polymer and pure fullerene domains with an optimal domain size comparable to the diffusion length of excitons. Recently, alternative views of morphology have been proposed for other BHJ material systems. For instance, an intermixing phase, called “a bimolecular crystal”, was observed in a BHJ of a long...
side-chain polymer, poly(2,5-bis(3-hexadecylthiophen-2-yl)thieno3, 2-bithiophene (pBTTT) and phenyl-C71-butyric acid methyl ester (PC71BM))2,12,26. In this structure, the pBTTT and PC71BM molecules are arranged in a highly ordered fashion with PC71BM intercalated between the side chains of pBTTT2,25. Despite its high crystallinity, the pBTTT:PC71BM BHJ demonstrates a relatively low power conversion efficiency (PCE) of 2–3%26. On the other hand, an amorphous intermixing phase has been reported in a BHJ of thieno[3,4-b]thiophene/benzodithiophene (PTB7) and PC71BM8,9,29,30. The studies suggest that the BHJ is composed of pure PCBM droplet dispersed in an intermixed PTB7:PC71BM matrix. Shrinking the fulleren domain size (by using a solvent additive) can help to achieve a higher interface-to-volume ratio and consequently facilitate charge separation and achieve high PV efficiency (>8%)12,27. Another representative amorphous BHJ system with high PV performance is the blend of poly[N-9-hepta-decanyl-2,7-car-bazole-alt-5,5-(4,7-di-2-thienyl-2,1,3-benzothiadiazole)] (PCDTBT) and PC71BM31. Different from pBTTT and PTB7, pure PCDTBT films already show amorphous structure31. X-ray studies revealed an unusual bilayer lamellar structure in both pure PCDTBT and PCDTBT:PC71BM blend. This bilayer structural motif likely contributes to this material’s superior PV performance14.

In this work we focused on an amorphous-like BHJ system consisting of a newly developed donor-acceptor copolymer, PFBT-T20TT, and PC71BM, which yields a PCE of over 6% in a PV structure. Grazing incidence X-ray scattering (GIXS) measurements show the intercalation of PC71BM molecules between the PFBT-T20TT lamella in an intermixed domain. Different from the pBTTT:PC71BM system, the isotropic nature of PFBT-T20TT network leads to formation of more effective percolation paths for charge transport and thus allows lower loading ratio of fullerene to achieve optimized PV performance. Steady-state and transient photo-induced absorption spectroscopy reveals ultrafast charge transfer (CT) at the PFBT-T20TT:PC71BM interface, indicating that the CT process is no longer limited by exciton diffusion. Furthermore, space charge limited current (SCLC) model is used to extract the hole mobility for pure PFBT-T20TT and PFBT-T20TT:PC71BM BHJ. The result suggests that more efficient hole transport is achieved in the PFBT-T20TT:PC71BM BHJ as compared to pure PFBT-T20TT.

Results and Discussions

PV Characteristics. Figure 1 shows the device information for the PFBT-T20TT:PC71BM (1:2 mass ratio) BHJ PV cells based on a structure of ITO/PEDOT:PSS/PFBT-T20TT:PC71BM/Ca/Al. The current density-voltage (J–V) characteristics of the PV cell are plotted in Figure 1(a), which exhibit an open-circuit voltage (Voc) of 0.82 V, an short-circuit current density (Jsc) of 12.93 mA cm⁻², a fill factor of 61% and an overall PCE of 6.3% under AM 1.5 illumination. Figure 1(b) represents the detailed energy level alignments of the PV cells. The highest occupied molecular orbital (HOMO) and lowest unoccupied molecular orbital (LUMO) energy levels of PFBT-T20TT are −5.46 eV and −3.39 eV, respectively. For optimized PFBT-T20TT:PCBM mixing ratio (1:2), all devices show efficiency over 5% (Figure S1, Supplementary Information). Adding more PC71BM loading would lower to lower Jsc and fill factor, thus reducing the PCE (Figure S1, Supplementary Information).

Morphology and Structure. To investigate the morphology and molecular packing in pure PFBT-T20TT and PFBT-T20TT:PC71BM blends, we carried out grazing-incidence wide-angle X-ray scattering (GIWAXS) (Figure 2(a–c)) measurements. The GIWAXS pattern of pure PFBT-T20TT thin film (Figure 2(a)) exhibits an intense peak along q axis at q = 0.25 Å⁻¹, indicating a preferential lamellar stacking in the surface normal direction with a lattice spacing of 25.13 Å. This so-called “edge-on” lamellar stacking was commonly observed in pure P3HT thin films32. However, in contrast to P3HT:PCBM blends, this lamellar ordering was not preserved in PFBT-T20TT:PC71BM thin films in mass ratios of 1:2 and 1:4, indicated by the disappearance of the lamellar peak in the corresponding GIWAXS patterns (Figure 2(b,c)). Only the amorphous PC71BM ring at q ≈ 1.3 Å⁻¹ and monotonically decreasing scattering intensity from the origin were observed in Figure 2(b,c). The PC71BM ring is narrower in Figure 2(c), which is reasonable as the higher loading of PC71BM may lead to a bit better ordering in the amorphous PC71BM domains. Just from the GIWAXS patterns, we cannot tell whether the mixing of PFBT-T20TT and PC71BM gives rise to a randomly mixed molecular packing structure without lamellar ordering or the lamellar structure is still maintained while its corresponding peak moves to a smaller q region which was shadowed by the beam stop of the GIWAXS detector.

Herein, grazing incident small-angle X-ray scattering (SAXS) measurements were performed simultaneously to complement the scattering in the smaller q region that is uncovered in GIWAXS33,35. Figure 2(d–f) present the SAXS results for pure PFBT-T20TT, 1:2 and 1:4 PFBT-T20TT:PC71BM blend thin films, respectively. The vertical streak along q axis originates from the intense diffuse reflectivity, which is partially blocked by the beam...
The horizontal streak at $q_{0.03}$ Å$^2$ is the so-called "Yoneda" peak due to the scattering enhancement at the critical angle of the sample. Besides these signatures of GISAXS, additional scattering features resulting from the molecular packing of the films were observed. In Figure 2(d), the pure thin film exhibits a broad peak at the upper right corner of the scattering pattern (as indicated by the arrow). In Figure 2(e, f), this broad peak disappears while another broad arc appears at smaller $q$. This corresponds to an enlargement of certain layer spacing.

In order to figure out a detailed molecular packing scheme for PFBT-T20TT before and after the mixing with PC$_7$BM, intensity integrals along the radial axis over a polar range between 30° and 45° was plotted for all the GIWAXS (Figure 2(g)) and GISAXS patterns (Figure 2(h)). In the GIWAXS integrals (shown in Figure 2(g)), the peaks at $q_{0.25}$ Å$^{-1}$ come from the amorphous PC$_7$BM domains in the PFBT-T20TT:PC$_7$BM BHJ blends. For the pure PFBT-T20TT sample (blue curve), a lamellar peak locating at $q_{0.25}$ Å$^{-1}$, can be clearly identified. No lamellar peaks were observed for the blends. (Note that the cutoff of the beamstop locates at $q_{0.2}$ Å$^{-1}$) We now turn to the GISAXS integrals (Figure 2(h)) where smaller $q$ values corresponding to larger length scale can be resolved. First, in the overlapping $q$ region of GIWAXS and GISAXS we observed consistently the lamellar peak at $q_{0.25}$ Å$^{-1}$ for pure polymer. Interestingly, this peak moves to a new position at $q_{0.166}$ Å$^{-1}$ for the blends (Figure 2(h)), corresponding to an increasing of lamellar spacing from 25.1 Å to 37.8 Å. The 12 Å increase in the lamellar spacing indicates intercalation of PC$_7$BM molecules between the PFBT-T20TT lamellar after the mixing. Similar behavior was reported for the PBTTT system, where about 9 Å lamellar spacing increase is found after mixing with fullerenes. The lamellar peak of the blends are much broader and weaker than that of the pure polymer, confirming the weakly-ordered morphology of this BHJ system.

Figure 3 illustrates the schematics of the molecular packing for pure PFBT-T20TT and blends based on the combined GIWAXS and GISAXS results. Despite the lack of strong $\pi-\pi$ stacking (Figure S2, Supplementary Information), lamellar stacking is preferentially normal to the substrate in pure PFBT-T20TT thin films as illustrated in Figure 3(a). Blend films are more disordered with no preferential lamellar orientation (Figure S3, Supplementary Information), as evidenced by the ring-like lamellar peak observed in the scattering patterns. The significant shift in the lamellar spacing strongly suggests the intercalation of fullerene derivatives into the PFBT-T20TT.
domains (Figure 3 (b)). It is likely that the branched side chains attached to PFBT-T20TT backbones provide ample room for the PC71BM molecules. No crystalline PFBT-T20TT domain remains after mixing, as indicated by the scattering data. Note that when increasing the polymer:PCBM ratio from 1:5 to 1:5:4 the lamella distance of the polymer stays the same, indicating that a constant PCBM fraction in the mixing phase.

**Exciton Dissociation and Charge Separation.** Correlating the charge-separation mechanism and nanoscale molecular packing of the organic BHJ solar cells could facilitate optimization of their overall efficiency. In order to understand how the intercalation of PC71BM between the PFBT-T20TT backbones affects the charge generation process, we performed ultrafast transient absorption (TA) spectroscopy measurements. Figure 4 (a) shows the TA spectra of a pure PFBT-T20TT film upon excitation at 600 nm. A broader and positive fractional transmission signal ($\Delta T/T$) is found from 530 nm to 800 nm and is mainly attributed to photobleaching (PB) and stimulated emission (SE) with probably some overlap with a stimulated emission band at longer wavelengths. A red shift of the band can be noticed in the first ten ps which may be related to exciton diffusion to lower energy states (see dynamics in the Figure S4, Supplementary Information). Also two negative bands appear upon photoexcitation at wavelengths, $\lambda$, 530 nm (PA1) and $\lambda$, 800 nm (PA2). The latter, though broad, is centering around 1050 nm. All bands exhibit virtually the same decay dynamics (Figure S4, Supplementary Information) thus suggesting that they are all related to the transitions from the first excited singlet state.

The TA spectra of the PFBT-T20TT: PC71BM blend are shown in Figure 4 (b). In this, photoexcited state dynamics are modified by the interface effect. Firstly, no shift can be observed towards longer wavelength of the broad positive band. This may indicate both an quenching of the SE signal band and a lack diffusive dynamics, in both cases pointing to effective charge transfer at the PFBT-T20TT:PC71BM interface. The negative bands in the near-infrared (NIR) region change its features. The broad band centered at 1050 nm for the pure film is now shifted for the blends and splitted in a main band (PA$^*$1) peaking around $\sim$1100 nm; and a second one, which can be as a tail of a negative band peaking around 800 nm. In the inset a zoom of the spectrum at 400 ps time delay is presented. Note that the spectral shape perfectly matches with the steady-state photo-induced absorption measurement (Figure S4, Supplementary Information), thus leading us to conclude that the two PA$^*$ bands, not present in the pure film, represent the fingerprint of charges (i.e., polaron) in PFBT-T20TT:PC71BM blend (1:4) and inset a zoom of the spectrum at 400 ps time delay.

**Hole transport studies on PFBT-T20TT: PC71BM BHJ systems.** Thin-film transistor (TFT) and space charge-limited current (SCLC)
measurements were used to investigate the in-plane and out-of-plane film mobilities respectively. Pure PFBT-T20TT exhibits an optimized hole mobility ($\mu_h$) of $1.02 \times 10^{-2}$ cm$^2$/(V·s)$^{-1}$ in field-effect transistor (FET) configurations (Figure S1, Supplementary Information). Intermixing fullerene molecules with polymer can either increase or decrease the hole mobility of the polymer by several orders of magnitude$^{7,8}$. It has been observed in P3HT:PCBM blends that intimate mixing of P3HT and PCBM disrupts P3HT crystallization$^{9,10}$, resulting in a decrease of hole mobility$^7$. In contrast, hole mobility of PCDTBT and poly(2-methoxy-5-(3',7'-dimethyloctyloxy)-p-phenylene vinylene) (MDMO-PPV) films are increased when fullerene derivatives are added$^{11}$. To gain insights into how PC$_7$BM intercalation affect the hole transport in PFBT-T20TT, we fabricated hole-only diodes based on both pure PFBT-T20TT and PFBT-T20TT:PC$_7$BM BHJ solar cells. In our hole-only diodes we used MoO$_3$/Pd ($\sim$5.3 eV) as the electron blocking contact and PEDOT: PSS ($\sim$5.0 eV) as the hole injection contact. A thin layer of MoO$_3$ can prevent Pd diffusion into the organic layer during evaporation. Both contacts can provide large barriers for electron injection and ensure efficient hole injection. Figure 5 shows the JV characteristics of the devices, together with the fitting curves generated from the space charge limited model$^{11,44,45}$. The fitting results shown in Table 1 clearly suggest that the hole mobility increases in the blend. This can be understood by the cartoon presented in Figure 3. For the diode configuration the direction of hole transport is perpendicular to the substrates. In the pure PFBT-T20TT device the polymer backbones mostly take the edge-on orientation, and the hole transport is limited by hopping between the largely separated lamella of backbones. On the other hand, when blended with PC$_7$BM, the orientation of PFBT-T20TT becomes randomly oriented. This morphology helps formation of more efficient percolation pathways for holes, thus resulting in enhanced hole mobility. Note here the hole mobility of 1:4 blend is improved from that of the pure polymer film, but not as high as the 1:2 blend. This is reasonable since more PC$_7$BM loading leads to improved ordering in the amorphous PC$_7$BM domains, which will impede the hole transport to some extent. To obtain a complete picture of the charge transport process, we also fabricated and characterized electron-only devices for pure PC$_7$BM and PFBT-T20TT:PC$_7$BM blends (Figure S6, Supplementary Information). The results show that although the electron mobility is reduced from $2.34 \times 10^{-2}$ cm$^2$/(V·s)$^{-1}$ for pure to $1.05 \times 10^{-3}$ cm$^2$/(V·s)$^{-1}$ for the 1:2 blend, the electron and hole mobility is on the same order and therefore the transport can be well balanced in the 1:2 blended PV cells.

**Conclusions**

In summary, we investigated the impact of molecular packing on the electronic processes in PFBT-T20TT:PC$_7$BM BHJ system, which exhibits a low degree of crystallinity while yields relatively high PCE in solar cell structures. The GIXS measurement reveals an intermixing morphology with intercalation of fullerene molecules between the PFBT-T20TT lamella. To understand how this morphology affects the electronic processes in the PV cells, we performed spectroscopic measurements on the BHJ system to probe the charge transfer (CT) process. Steady-state and transient photo-induced absorption spectroscopy reveal ultrafast CT at the polymer/fullerene interface, indicating that the CT process is no longer limited by exciton diffusion. This is very different from the prototype P3HT:fullerene BHJ PV cells. Also, we studied the charge transport property and found that more efficient hole transport is achieved in the BHJ as compared to pure polymer, exhibiting a different trend as compared to the previously reported highly crystalline polymer:fullerene blend that shows a similar intercalation behavior. These, together with the ultrafast charge photo-generation process, are critical to achieve highly efficient BHJ solar cells. How morphology and miscibility of donor and acceptor materials affect the PV performance has been a key question to answer for this research field. Our study sheds new light on this question and provides a coherent model to interpret the high PV performance of some of the recently developed weakly-ordered BHJ systems based on conjugated polymers with branched side-chain.

**Methods**

**Device Fabrication.** ITO-coated glass substrates were cleaned stepwise in detergent, water, acetone, and isopropyl alcohol under ultrasonication for 1 min each and subsequently dried by N$_2$ blowing and then pretreated by the oxygen plasma for 1.5 min. The PEDOT:PSS (VP AI 4083 FROM H.C.Stack, filtered through 0.45 μm PVDF syringe filter) buffer layer was spin-coated at 3000 rpm for 60 s. Then, the ITO substrates with PEDOT:PSS layer were annealed at 155 °C for 10 minutes in a nitrogen-filled glove box (<0.1 ppm O$_2$ and H$_2$O). After that, the active layer was spin-coated from the PFBT-T20TT:PC$_7$BM dichlorobenzene solution at 1000 rpm for 60 s, followed by thermal annealing at 155 °C for 10 minutes. Ca and Al were subsequently thermal evaporated as the top contacts through a shadow mask. It is noted that the defined active area of devices is 2 $\times$ 1.5 mm$^2$. FETs with double-gate, bottom-contact configuration were fabricated on a heavily n-type-doped silicon bottom-contact configuration were fabricated on a heavily n-type-doped silicon wafer with a SiO$_2$ layer. The Au contacts were treated with a 10 mM solution of pentadecafluorobenzene thiol in isopropyl alcohol for 2 min. Then, the 4 mg/mL PFBT-T20TT solution in dichlorobenzene was spin-cast at 2000 rpm. The active layer deposition was carried out in a N$_2$ atmosphere controlled glovebox and followed by annealing at 155 °C for 10 minutes. After that, the gate electrode Al was deposited by thermal evaporation. The fabrication of the hole only diodes and the electron only diodes kept the same processes as solar cells but with different interfacial layers. For

| Architecture | Organic layer | Thickness[nm] | $\mu_h$ [cm$^2$/(V·s)] |
|--------------|--------------|---------------|----------------------|
| ITO/PEDOT:PSS/Organic layer/MoO$_3$/Pt | Pure PFBT-T20TT | 220 | 1.37 $\times$ 10$^{-4}$ |
| | PFBT-T20TT:PC$_7$BM (1:2) | 210 | 4.03 $\times$ 10$^{-4}$ |
| | PFBT-T20TT:PC$_7$BM (1:4) | 230 | 1.71 $\times$ 10$^{-4}$ |

**Figure 5 | Room temperature current vs. voltage on a log-log plot for pure PFBT-T20TT and PFBT-T20TT: PC$_7$BM blends.**
Device Characterizations. IV Characteristics of the solar cells were measured by a Keithley 236 source meter unit. The light source was calibrated using silicon reference cells with an AM 1.5 G solar simulator with an intensity of 1000 W m⁻². Characterizations of FETs were carried out by a Keithley 2612 analyzer. The morphologies of pristine PFBT-T20T film and PFBT-T20TT:PC₇₀BM BHJ film were investigated by AFM (DI, Nanoscope III). The films were spin-cast on silicon wafer and annealed at 155 °C for 10 min for AFM measurements. For selected area electron diffraction (SAED), the films were prepared by first spin coating a 4 mg/ml Dichlorobenzene solution onto mica substrates. The substrates were then dissolved in aqueous hydrogen fluoride, and the resulting organic layer was transferred to a copper mesh TEM grid. SAED images were taken on a FEI Tecnai G2 F20 electron microscope with an accelerating voltage of 160 kV.

X-ray scattering measurements. The GIIX experiments were performed at the 23A SW AXS beamline of a superconductor wiggle at the National Synchrotron Radiation Research Center, Hsinchu. With a 10.0 keV (λ = 1.3776 nm) beam of 0.15 mm in height and 0.2 mm in width, GISAXS and GIWAXS data were collected together at 0.15ο beam incidence, using respectively Pilatus 1M-F and Q2382D X-ray detectors. The scattering image presents out-of-plane structure (normal to the substrate) along vertical axis (q∥) and in-plane structure (parallel to the substrate) along horizontal axis (q⊥). We have accounted for the intersection of Ewald sphere and reciprocal space in the extracted scattering profiles and the measured peak positions.

CW Photoinduced Absorption. Photoinduced absorption (PIA) spectroscopy is a quasi-cw pump-probe technique sensitive to the absorption of photo-generated long-lived species (from µs to ms). A mechanical chopper modulated light beam (a diode laser at 532 nm) excites samples. Using a “probe-light” (a 100 W halogen lamp) the excited species are analyzed. The changes in transmission under the photodarkening were detected by a Germanium photodiode and a lock-in amplifier referenced to the modulation frequency, allowing a precise quantification of the signal in phase and out of phase relative to the laser pump. Finally, the signal was normalized to the unmodulated transmission for every wavelength (AT/T). All samples were measured in a cryostat at 80 K.

Ultra-fast transient absorption. In a typical pump-probe experiment, the system under study is resonantly photoexcited by a short “pump” pulse and its subsequent dynamical evolution is detected by measuring the transmission (T) changes of a delayed “probe” pulse as a function of pump-probe delay given by the differential transmission AT/T = [(TPumpOn - T_PumpOff)/T_PumpOff]. The laser source consists of a regene-ratively amplified mode-locked Ti:sapphire laser (Clark-MXR Model CPA-1), delivering pulses at 1 kHz repetition rate with 780 nm center wavelength, 150 fs duration (The limited time resolution measured from pump-probe cross correlation is 150 fs). A fraction of this beam is used to pump an optical parametric amplifier (OPA) capable of delivering tunable pulses in the visible (500-700 nm) with ∼10 fs bandwidth and 70–100 fs duration. Details can be found elsewhere. A small amount of the Ti: sapphire amplified output is independently focused into a 1-mm-thick sapphire plate to generate a stable single-filament white-light supercontinuum, which serves as a probe pulse. A short-pass filter with 760 nm cutoff wavelength is used to filter out residual 780 nm pump light. All samples were excited at 600 nm (10 nJ energy, 150 nm pulse duration) and the time resolution measured from pump-probe cross correlation is 10 ns (10 nJ energy, 150 μm spot size) and measured in a vacuum chamber to prevent any oxygen effect or sample degradation.

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Author contributions
T.X., X.H.L. and N.Z. wrote the main text. T.X. contributed to device and film fabrications, device characterizations and photo-induced absorption (PIA) spectroscopy measurements (Fig. S1, Fig. S2, Fig. S4 and Fig. S6). H.H.X. assisted in device characterizations and PIA spectroscopy measurements (Fig. S1 and Fig. S4). T.X., J.Q.M., U.S.J. and X.H.L. undertook the Grazing incidence X-ray scattering measurements and the interpretation of the morphology analysis (Fig. 2, Fig. S3 and Fig. S5). G.G. and A.P. were responsible for the transient spectroscopy measurements (Fig. 4, Fig. S4 and Fig. S5). Y.W., X.X., Y.L., N.S.C., H.X., B.S.O. conducted material design and synthesis. All authors agree the contents of the paper.

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