N doped carbon coated $\text{V}_2\text{O}_5$ nanobelt arrays growing on carbon cloth toward enhanced performance cathodes for lithium ion batteries†

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Highly flexible, binder-free cathodes for lithium ion batteries were fabricated by utilizing N doped carbon to coat $\text{V}_2\text{O}_5$ ($\text{V}_2\text{O}_5@\text{N-C}$) nanobelt arrays growing on carbon cloth. Such a robust architecture endows the electrode with effective ion diffusion and charge transport, resulting in high rate capability (135 mA h g$^{-1}$ at 10C) and excellent cycling performance (215 mA h g$^{-1}$ after 50 cycles at 0.5C).

Introduction

Flexible, lightweight and environmentally friendly energy storage systems are crucial for wearable devices, smart electronics, and rollup displays.1–4 Though many various flexible electrodes have been developed, it is still a great challenge to prepare highly flexible electrodes with robust mechanical properties and outstanding electrochemical properties.5–7 Recently, many efforts have been reported on the preparation of flexible anodes for high-performance lithium ion batteries (LIBs).8–10 However, the preparation of flexible cathodes has rarely been reported because the traditional cathode materials, such as LiFePO$_4$ and LiCoO$_2$, are generally prepared using high temperatures, while many flexible substrates are unstable under such conditions.7,11,12 Therefore, it is highly desirable to prepare highly flexible cathodes with high mechanical strength and excellent electrochemical properties.

Vanadium oxide ($\text{V}_2\text{O}_3$) has attracted much attention as a well-known cathode material for LIBs due to abundant sources, and higher theoretical capacity (294 mA h g$^{-1}$). The high theoretical capacity of $\text{V}_2\text{O}_3$ is owed to the insertion of two lithium ions during 4.0–2.0 V (vs. Li/Li$^+$), which is much higher than LiCoO$_2$ (140 mA h g$^{-1}$) and LiFePO$_4$ (170 mA h g$^{-1}$).13–16 However, in order to fabricate electrodes, powder materials are usually mixed with binder and electrical conductor agent, which don’t contribute to the lithium storage. Moreover, the auxiliary materials decrease the accessible area of the $\text{V}_2\text{O}_3$ nanomaterial for Li$^+$ and cause the severe electrochemical polarization.22,23

In this work, self-supported N doped carbon coated $\text{V}_2\text{O}_5$ nanobelt arrays directly grow on a flexible carbon cloth (noted as $\text{V}_2\text{O}_5@\text{N-C}$) through a template-free hydrothermal method and followed calcination. The novel flexible and binder-free electrode is directly used as LIBs cathode. The $\text{V}_2\text{O}_5@\text{N-C}$ nanobelt arrays show excellent electrochemical performances, which deliver a specific capacity of 215 mA h g$^{-1}$ after 50 cycles at 0.5C (1C = 294 mA h g$^{-1}$) and a specific capacity of 135 mA h g$^{-1}$ at a current density of 10C.

Results and discussion

As illustrated in Scheme 1, the $\text{V}_2\text{O}_5@\text{N-C}$ array was fabricated via hydrothermal route and subsequent calcination. The detail is shown in ESI.† The areal loading of $\text{V}_2\text{O}_5@\text{N-C}$ in the electrode is about 1.2 mg cm$^{-2}$. The X-ray diffraction (XRD) was
used to characterize crystal structures of the precursor samples. The XRD patterns of the precursor samples (ESI, Fig. S1†) show an orthorhombic structure, which match with the V₂O₇ (JCPDS card no. 18-1453). Subsequent calcination of the V₂O₇ at 400 °C for 2 h in flowing argon results in the formation of V₂O₅. Fig. 1 shows the crystal structure of the obtained V₂O₅. It shows that all the diffraction peaks of calcinated sample are well indexed to the orthorhombic V₂O₅ (JCPDS card no. 41-1426) structure without visible impurity. Furthermore, the dopamine coated doesn’t change the crystal of V₂O₅.

The oxidation state of vanadium was confirmed by the X-ray photoelectron spectroscopy (XPS). The spectrum (Fig. S2, ESI†) reveals the peak at 517.7 eV, 530.6 eV corresponding with V 2p₃/₂ and the O 1s for the V(5⁺)-O stretch, which is similar with the previous report. The peak of N 1s is obviously observed in the XPS survey spectrum of V₂O₅@N-C and the XPS spectrum of N 1s is provided in Fig. S2c,† which confirmed the N doping of carbon.

The calcinated samples deliver good retention of the nanobelt arrays structure, which are carried out by scanning electron microscope (SEM) and transmission electron microscope (TEM). The SEM images of carbon cloth and V₂O₅ array is shown in Fig. S3 and S4,† 2a. N doped carbon coated V₂O₅ arrays (Fig. 2b) are similarly to V₂O₅ arrays (Fig. 2a), which show excellent nanobelt arrays structure. TEM images (Fig. 2c and d) show that the V₂O₅ nanobelt is about 100 nm width and covered with a 10 nm carbon layer. The high resolution TEM (HRTEM) image (Fig. 2e) displays that it is single crystalline. The specific surface area of V₂O₅ is calculated to be 18.6 m² g⁻¹ from the Brunauer–Emmett–Teller analysis of nitrogen adsorption–desorption isotherms in Fig. S5,†

The cyclic voltammograms (CVs) curve of the V₂O₅@N-C at 0.2 mV s⁻¹ during 4.0 to 2.01 V is shown in Fig. 3a. Three dominant cathodic peaks located at 2.15, 3.16 and 3.38 V are observed in the samples, which correspond to the phase transition to the γ (Li₂.₀V₂O₅), δ (Li₁.₀V₂O₅) and ε (Li₀.₅V₂O₅).
The reduction peaks appearing around 3.38 and 3.16 V correspond to the first lithium ion intercalation the V$_2$O$_5$ crystal:

\[ \text{V}_2\text{O}_5 + 0.5\text{Li}^+ + 0.5\text{e}^- \leftrightarrow \text{Li}_{0.5}\text{V}_2\text{O}_5 \] (1)

\[ \text{Li}_{0.5}\text{V}_2\text{O}_5 + 0.5\text{Li}^+ + 0.5\text{e}^- \leftrightarrow \text{LiV}_2\text{O}_5 \] (2)

The reduction peak appearing around 2.15 V corresponds to the second lithium ion intercalation into the V$_2$O$_5$ crystal:

\[ \text{LiV}_2\text{O}_5 + \text{Li}^+ + \text{e}^- \leftrightarrow \text{Li}_2\text{V}_2\text{O}_5 \] (3)

Three dominant anodic peaks located at 2.50, 3.30 and 3.50 V can be attributed to the extraction of the two lithium ions with the formation of Li$_2$V$_2$O$_5$, Li$_{0.5}$V$_2$O$_5$ and V$_2$O$_5$, respectively. While other minor redox peaks around 3.6 V and the shoulder peaks located at 2.60 and 3.20 V are contributed to the structural changes.

Galvanostatic current charge–discharge profiles of sample (Fig. 3b) are carried out at 0.2C (1C = 294 mA g$^{-1}$) with 2.01 V to 4.0 V. The constant current charge–discharge curves present three distinguished plateaus in each charge and discharge process, which correspond to the redox peaks and the electrochemical reactions in the CV curves. The V$_2$O$_5$@N-C electrode shows the initial discharge and charge capacities of 269 and 294 mA g$^{-1}$, corresponding to an initial coulombic efficiency of 99%.

Fig. 3c displays cyclic performances of the electrode materials at 0.5C. After 50 cycles, V$_2$O$_5$ has a specific capacity of 189 mA h g$^{-1}$ with a capacity retention of 70% compared with the initial capacity. Meanwhile, the V$_2$O$_5$@N-C nanobelt arrays show excellent electrochemical performances, which deliver a specific capacity of 215 mA h g$^{-1}$ after 50 cycles with a capacity retention of 80%. In order to further confirm the advantage of N doped carbon coating, carbon coated V$_2$O$_5$ arrays without N doping (V$_2$O$_5$@C) were prepared and tested. The cycling stability of V$_2$O$_5$@C is similar with V$_2$O$_5$. The specific capacity and capacity retention of V$_2$O$_5$@N-C is better than V$_2$O$_5$ arrays which can be attributed to the N doped carbon coated.

Considering the rate capability is one of the important parameter to measure electrochemical performance of LIBs.\(^{26}\) The rate capability of V$_2$O$_5$@N-C nanobelt arrays were tested. From Fig. 3d, it can be seen that the capacity decreases from 269, 217, 193 to 146 mA h g$^{-1}$ with the current density decrease from 0.5, 1.0, 2.0 to 5.0C. Even at 10.0C, the V$_2$O$_5$@N-C nanobelt arrays still achieve a high capacity of 135 mA h g$^{-1}$, which is higher than the previously reported values for V$_2$O$_5$ materials.\(^{27,28}\) On the other hand, the capacities of V$_2$O$_5$@C and V$_2$O$_5$ at high current densities are much lower than V$_2$O$_5$@N-C. The better rate capability of V$_2$O$_5$@N-C further confirmed the advantages of N doped carbon coating.

To further understand the reason for the enhanced electrochemical properties of V$_2$O$_5$@N-C, the capacitive contribution was calculated by different scan rate. Fig. 4a shows the cyclic voltammograms curves with different scan rate and pseudocapacitive capacity ratio (Fig. 4b). As shown in Fig. 4b, the ratio of the lithium storage capacity of V$_2$O$_5$@N-C was 94%, 90%, 83% and 76%, respectively with the scan rate 0.1, 0.2, 0.5 and 1.0 mV s$^{-1}$. The ratio of capacitance for V$_2$O$_5$@N-C is increased with the increase of scan rate, which is beneficial for the performance of V$_2$O$_5$@N-C electrode material. The EIS (Fig. S6†) shows that a smaller $R_s$ is able to realize the effective use of cathode, even in the case of high rate discharge.

Scheme 2a shows the operating principles of the rechargeable LIBs based on the V$_2$O$_5$@N-C nanobelt arrays. The high capacity, good rate and impressive cycling stability performance could be ascribed to the particular structure of V$_2$O$_5$@N-C nanobelt arrays on the following reasons: (1) the V$_2$O$_5$ nanobelt arrays are strongly bound to the carbon cloth so that they have outstanding electronic conductivity. While the traditional electrode materials are usually exfoliated from the current collectors with ongoing cycling.\(^{27,29}\) (2) The V$_2$O$_5$ nanobelt arrays have the loose textures and open spaces between neighbouring nanobelt arrays, thus enhancing the electrolyte-V$_2$O$_5$@N-C contact area, which provides ideal conditions for quick access of the electrolyte so as to realize the higher efficiency of lithiation and delithiation with the adequate electrolyte participation. (3) Nanobelt arrays deliver excellent elastic feature, so the pulverization and fragmentation to the electrode while...
assembling batteries can be sufficiently avoided, which is favourable for boosting the electrochemical performances.\textsuperscript{30,31} (4) The nanoarrays structure shortens the Li$^+$ diffusion paths and improves the rate capacity. Scheme 2b shows a photographic image of the V$_2$O$_5$ nanobelt arrays growing on carbon cloth, delivering excellent flexibility. It can be facile rolled up periodically, indicating the possible application in flexible devices.

**Conclusion**

In summary, V$_2$O$_5$ nanobelt arrays growing on flexible carbon cloth have been successfully prepared with a simple hydrothermal method followed by calcination in argon. These flexible, binder-free cathodes materials show an excellent electrochemical performance with outstanding cyclic stability and desirable rate performance. The V$_2$O$_5$@N-C nanobelt arrays cathodes deliver a specific capacity of 215 mA h g$^{-1}$ at 10C. V$_2$O$_5$ nanobelt arrays on carbon cloth could become a promising candidate for flexible LIBs cathode materials due to its excellent electrochemical performance and high mechanical strength.

**Conflicts of interest**

There are no conflicts to declare.

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