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Toluene-induced hearing loss among rotogravure printing workers

by Thais C Morata, PhD, Ana Claudia Fiorini, MSc, Frida Marina Fischer, PhD, Sergio Colacioppo, PhD, Kenneth M Wallingford, MSc, Edward F Krieg, PhD, Derek E Dunn, PhD, Luciane Gozzoli, BSc, Maria Aparecida Padrão, BSc, Chester Luiz G Cesar, PhD

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Objectives This study explored the effects of occupational exposure to solvents and noise on the hearing of rotogravure printing workers from São Paulo, Brazil.

Methods The study group comprised 124 workers exposed to various levels of noise and an organic solvent mixture of toluene, ethyl acetate, and ethanol. Data on work history, psychosocial aspects of the job, medical history, present health, stress, occupational and nonoccupational exposures to noise or chemicals, and life-style factors were collected through an interview. The participants underwent pure-tone audiometry and immittance audiometry testing. Their exposures to noise and solvents were assessed.

Results Forty-nine percent of the workers had hearing loss. From the numerous variables that were analyzed for their contribution to the development of hearing loss (age, tenure, noise dose, solvent concentrations in air, biological marker for toluene, job category, work and medical history items, smoking, alcohol consumption, work perception scores, nonoccupational exposures), age and hippuric acid (the biologic marker for toluene in urine) were the only variables that met the significance level criterion in the final multiple logistic regression model. The odds ratio estimates for hearing loss were 1.07 times greater for each increment of 1 year of age (95% confidence interval (95% CI) 1.03—1.11) and 1.76 times greater for each gram of hippuric acid per gram of creatinine (95% CI 1.00—2.98).

Conclusions The findings suggest that exposure to toluene has a toxic effect on the auditory system. Further research is needed on the mechanisms underlying the effects of toluene and on the adequacy of current recommended exposure limits.

Key terms biological monitoring, ethanol, ethyl acetate, hippuric acid, interaction, noise.

In recent years, increasing attention has been given to a holistic approach to studying the workplace as a combination of physical, chemical, biological, and organizational factors that impact workers' health and welfare. This approach includes initiatives to investigate the combined effects of occupational exposure to noise and other factors on hearing. In particular, the potential interaction between noise and chemicals poses a new challenge to investigators and hearing conservationists.

Animal experiments shed light on the ototoxicity of industrial chemicals like metals, asphyxiants, and organic solvents (1—6). Many chemicals have been shown to be ototoxic, and, in the case of solvents and asphyxiants, some will have a synergistic effect when presented in conjunction with noise (7—9). When rats were exposed to combinations of solvents, different patterns of interaction, from antagonism to potentiation, were reported. [For a recent review, see reference 10.]

1 National Institute for Occupational Safety and Health, Division of Biomedical and Behavioral Science, Cincinnati, Ohio, United States.
2 Department of Environmental Health, School of Public Health, University of São Paulo, São Paulo, Brazil.
3 Division of Education and Rehabilitation of Communication Disorders, Pontifical Catholic University of São Paulo, São Paulo, Brazil.
4 National Institute for Occupational Safety and Health, Division of Surveillance, Hazard Evaluations, and Field Studies, Cincinnati, Ohio, United States.
5 Department of Epidemiology, School of Public Health, University of São Paulo, São Paulo, SP, Brazil.

Reprint requests to: Dr Thais C Morata, Arbmed/E National Institute for Working Life, S 171 84 Solna, Sweden.
In the past decade, evidence from studies on the effects of occupational exposure to chemicals and noise has also become available. In a 20-year longitudinal study on the hearing sensitivity of 319 Swedish workers (11), 23% of the workers from the chemical department exhibited pronounced hearing loss from exposure to lower noise levels (80–90 dBA) than the 5% to 8% of workers from nonchemical environments with exposure to higher noise levels (95–100 dBA). The increased prevalence of high-frequency hearing loss has been reported after solvent exposure in the presence of noise levels below recommended limit values (12–15). It has also been suggested that exposure to solvents interacts with noise so that the combined exposures yield an increased prevalence of high-frequency hearing loss (15–17). In a cross-sectional study that investigated the hearing sensitivity of workers from rotogravure printing and paint manufacturing industries, the adjusted relative risk was 4 times greater for the noise-exposed group than for an unexposed reference group, 11 times greater for the group exposed simultaneously to noise and toluene, and 5 times greater for the group exposed only to a mixture of organic solvents (15). Moreover, clinical studies which performed a comprehensive audiologic battery showed a central component for the observed auditory disorders (18–21). This observation indicates that auditory retrocochlear disorders due to solvent exposure exist and that they could represent a more debilitating impairment than the one caused by noise.

As part of the University of São Paulo School of Public Health study of the effects of environmental and organizational stressors, reported elsewhere (22), we used pure-tone audiometry to evaluate the occurrence of hearing disorders in workers exposed to various levels of noise and solvents at a printing facility. Moreover, acoustic reflex measurements were performed with the objective of obtaining information concerning the anatomical location of the observed hearing disorders.

**Subjects and methods**

The design of the University of São Paulo School of Public Health study was cross-sectional and was meant to assess the combined effects of environmental and work organization stressors on various health outcomes and the well-being of workers in the rotogravure printing industry (22). The subjects were male workers employed for a minimum of 1 year. Data were collected through an interview based on a questionnaire comprising approximately 400 questions on psychosocial aspects of work, work history, work organization, medical history, present health, stress, occupational and nonoccupational exposure, and life-style factors. (See a list summarizing the contents of the questionnaire in the appendix.) The interview protocol included questions concerning demographic data, health information that focused on events that could be related to hearing status, and nonoccupational noise exposure data. The self-reported medical history included data on diabetes, prior ear surgery, head injury, high fever, measles, high blood pressure, mumps, ear infections, history of hearing loss in the family, use of ototoxic medication, and tinnitus. Medical history items like diabetes and high blood pressure were reported as positive if the employee had received or was receiving treatment for the listed condition. For the present analysis, results of audiological tests and measurements of individual exposures to noise and solvents, including biological monitoring, were added to each questionnaire after each worker was interviewed.

**Study population**

All of the workers from the departments of rotogravure printing, paint preparation, engraving, lamination, color proofing and cylinder preparation who met the eligibility criteria were invited and accepted to participate in the study (N = 124). These departments were selected because of their exposures to noise or solvents. The mean tenure of the group at the studied company was 7 years, ranging from 1 to 25 years. The mean age of the group was 33.8 years, ranging from 21 to 58 years of age. During the data collection, the participants worked in 8-hour shifts (0600 to 1400, 1400 to 2200, and 2200 to 0600), which rotated monthly. Twelve of the participants worked on a fixed shift from 0600 to 1400. On alternate weeks, the participants worked on Saturdays, completing 48 hours of work in a week.

The characteristics of the study population regarding their tenure, current and previous exposure to the studied agents, and age are presented in Table 1. Table 1 reveals that the study group comprised a fairly young sample of employees, with relatively short tenure and previous exposures to noise or solvents.

**Solvent exposure assessment**

In the printing company studied, the participants were exposed to solvent mixtures composed mainly of toluene, ethyl alcohol (ethanol), and ethyl acetate. Although different proportions of each of these 3 solvents were used in the printing of different products, these solvents...
were always predominant (comprised 90% of the mixture). Other components found in small proportions included methyl ethyl ketone, isopropyl alcohol, and cellulose. To determine the level of exposure to these predominant solvents, a personal, full-shift, time-weighted average (TWA) exposure evaluation was conducted for all the subjects for toluene, ethanol, and ethyl acetate according to methods 1501, 1400, and 1457, respectively, of the National Institute for Occupational Safety and Health (NIOSH) (23). For this purpose, air from the breathing zone of each subject was drawn at a specified flow rate, for a known duration of time, through a glass adsorption tube using a precalibrated personal sampling pump. For the evaluation of toluene and ethyl acetate exposure, 100/50 mg (primary/back-up) activated charcoal tubes were used. Preliminary ethanol exposure assessment was conducted using 400/200 mg activated charcoal tubes. For the investigation, however, ethanol exposure monitoring was conducted using 100 mg and 50 mg anasorb tubes in sequence to prevent potential interference from high relative humidity during the sampling. After the exposure monitoring was completed, the adsorption tube samples were securely sealed by the plastic caps provided, stored on ice, and sent to NIOSH for analysis. The air samples were analyzed for toluene, ethanol, and ethyl acetate by gas chromatography using NIOSH methods 1501, 1400, and 1457, respectively (23).

The concentration of the mixture in the air relative to their respective exposure limits was calculated according to the formula of the American Conference of Governmental Industrial Hygienists (ACGIH) for mixtures, the Brazilian exposure limits for ethyl acetate and ethanol (1090 mg/m³ and 1480 mg/m³, respectively), and the ACGIH threshold limit value (TLV) for toluene (188 mg/m³) (24, 25). The exposure index (EI) for each of the solvents was calculated by dividing the observed atmospheric concentration (C) by the corresponding exposure limit (EL). If the results of the division was greater than unity, the exposure limit was considered to be exceeded (24). The fractions for the 3 solvents were summed in order to obtain the exposure index for the mixture of the 3 solvents, the toluene concentrations caused the resulting concentrations to be greater than 1 for some job categories. The levels of toluene in the air ranged from 0.14 to 919 mg/m³. The highest toluene levels were observed in the engraving and rotogravure printing departments, the only areas in which the exposure index exceeded unity. Often, when exposure indices were calculated for the mixture of the 3 solvents, the toluene levels caused the resulting concentrations to be greater than 1. The results of the biological monitoring of toluene indicated that 8% of the workers had levels of urinary hippuric acid that exceeded 2.5 g/g creatinine, the ACGIH recommended biological exposure index (BEI) (24). Table 2 presents the distribution of the workers by

| Number of workers by exposure timea | 1—3 | 4—6 | 7—16 | 17—25 | Total |
|-----------------------------------|-----|-----|------|-------|-------|
| **Exposure indexb** | Ethanol | | | | |
| ≤ 0.50 | 22 | 53 | 31 | 15 | 121 |
| 0.51—0.60 | 1 | 2 | 1 | 3 | |
| Ethyl acetate | | | | | |
| ≤ 0.50 | 21 | 49 | 22 | 12 | 104 |
| 0.51—0.80 | 2 | 5 | 4 | 2 | 13 |
| 1.00—1.20 | 1 | 1 | 5 | 1 | 7 |
| Toluene | | | | | |
| ≤ 0.50 | 13 | 43 | 22 | 12 | 90 |
| 0.51—0.99 | 4 | 6 | 7 | 2 | 19 |
| 1.00—1.50 | 2 | 1 | 1 | 3 | |
| 1.51—2.79 | 3 | 2 | 1 | 6 | |
| 2.80—3.35 | 1 | 4 | 1 | 6 | |
| Solvent mixture | | | | | |
| ≤ 0.50 | 17 | 30 | 20 | 8 | 75 |
| 0.51—0.99 | 5 | 4 | 5 | 1 | 15 |
| 1.00—1.50 | 1 | 5 | — | 2 | 8 |
| 1.51—3.38 | 9 | 10 | 7 | 2 | 28 |
| Biological exposure index | Urinary hippuric acid (g/g creatinine) | | | | |
| ≤ 0.50 | 8 | 26 | 16 | 8 | 57 |
| 0.51—1.0 | 2 | 5 | 10 | 4 | 25 |
| 1.01—1.5 | 1 | 3 | 3 | 1 | 6 |
| 1.51—2.5 | 3 | 5 | 2 | 2 | 12 |
| 2.51—3.0 | 1 | 5 | 1 | 1 | 6 |
| 3.01—4.2 | 2 | — | — | 2 | |
| 4.2—5.5 | 2 | — | — | 2 | |

Numbers in italics indicate workers overexposed to the solvent in question.

Exposure indices were calculated for all the subjects (N 124). The gaps in the ranges of the exposure data indicate that no observations were made between the reported ranges.

Hippuric acid samples were used as the biological exposure measurement for toluene. Biological monitoring of toluene was performed for 106 workers.
the duration of their solvent exposure in years and exposure to each of the solvents expressed as their environmental exposure indices and as the BEI for toluene. Exposure index values above 1 and the urinary hippuric acid values above 2.5 g/g creatinine indicate overexposure to the solvent. The results of the toluene measurements in air and in urine were found to be correlated ($r = 0.60$, $P < 0.0001$).

### Noise exposure assessment

The sound pressure measurements conducted during our investigation, using a sound pressure level meter model 2231 from Bruel & Kjær, were in agreement with the company’s historical records. These measurements revealed continuous noise levels in the range of 71 to 93 dB(A). Noise-level maps and job descriptions were used to plan the noise dosimetry for each subject. Those who worked at the same job during their entire shift wore the noise dosimeter for 3 hours, and the results were used to estimate their 8-hour noise dose. Workers who performed tasks in different locations wore the noise dosimeter during their full shift. Noise dosimetry, conducted with Bruel & Kjær dosimeters (model 4436), indicated doses that ranged from 43% to 300%. The Brazilian (and NIOSH) recommended limit of 85 dBA and the 5 dB exchange rate were used in these evaluations. The exchange rate describes a relation between time of maximum permissible exposure and sound level. In this case, they varied in an inversely proportional manner so that, as the sound level increased, the time of maximum permissible exposures decreased, and vice versa.

### Table 3

| Time-weighted average noise levels | Workers | Mean duration of noise exposure (years) |
|-----------------------------------|---------|----------------------------------------|
| ≤ 85 dBA                         | 20      | 16.1                                   |
| 86—95 dBA                       | 30      | 24.2                                   |
| 96—105 dBA                      | 52      | 42.0                                   |
| ≥ 110 dBA                       | 22      | 17.7                                   |

### Table 4

| Department                  | Number of workers | Range of the noise levels (in dBA) |
|-----------------------------|-------------------|------------------------------------|
| Printing (press 1)          | 10                | 89.2—92.7                          |
| Printing (press 2)          | 9                 | 89.4—90.1                          |
| Printing (press 3)          | 11                | 88.7—88.9                          |
| Print preparation           | 20                | 53.1—92.8                          |
| Engraving                   | 14                | 70.5—72.7                          |
| Cylinder preparation        | 24                | 63.2—64.5                          |
| Lamination (laminator 1)    | 14                | 88.4—90.9                          |
| Lamination (laminator 2)    | 16                | 86.9—87.5                          |
| Color Proofing              | 6                 | 87.1—87.8                          |

Table 3 shows the number and percentage of workers, divided by their mean duration of noise exposure, and by the noise time-weighted averages (TWA) that corresponded to their job categories.

Tables 2 and 3 indicate that the workers with longer tenure were the ones exposed to lower noise and solvent levels. Table 4 summarizes the noise levels observed in each of the studied departments and the number of workers in each department.

### Testing procedures

To assess the workers’ hearing status, otoscopy, pure-tone audiometry, and immittance audiometry were performed. These tests were administered by audiologists, under the supervision of an audiology instructor. Otoscopy was performed to screen for conditions that would exclude the person from the study (ie, external otitis or perforated tympanic membrane).

### Pure-tone audiometry

Pure-tone audiometry was performed for all the subjects at the frequencies of 0.5, 1, 2, 3, 4, 6, and 8 kHz. Testing was preceded by a period of at least 14 hours without exposure to occupational noise. Bone conduction testing was performed for the affected frequencies in the range of 0.5 to 4 kHz. The subjects were tested in a sound-insulated chamber which met the requirements of the American standard ANSI S 3.1.- 1991 for audiometric testing environments (27). The Maico MA-41 audiometer was calibrated following the ISO R389—1964 norm (28) prior to the data collection. Daily biological calibration checks were also performed immediately before the subjects were tested.

The high-frequency hearing losses were classified by severity with the use of the clinical criteria detailed elsewhere (15). Audiograms were classified as normal if no single threshold exceeded 25 dB. The thresholds in the frequency ranges 0.5 to 2 kHz were averaged. The bilateral threshold average of the most affected frequency in the 3 to 8 kHz frequency range was considered in assigning a classification to the audiograms. A nonoccupational category was included to account for the hearing losses that could not be attributed to occupational factors (either conductive or severe unilateral hearing losses, and hearing losses which did not have the high-frequency configuration).

### Immittance audiometry

An immittance audiometry test battery was administered to all the subjects. The battery consisted of tympanometry, static compliance, crossed and uncrossed acoustic reflex testing (at frequencies of 0.5, 1 and 2 kHz), a reflex decay test (at frequencies of 0.5, 1 and 2 kHz), and a physical volume test. The main objective in performing immittance audiometry was to obtain information on le-
Hearing-related issues

Ninety-three percent of the workers reported no noise exposure to firearms, power tools, amplified music, motorcycles, or tractor driving. The use of hearing protection both on and off the job was assessed in the questionnaire and reported to be low. Only 11% of the workers exposed to noise above 85 dB(A) TWA reported using hearing protectors (ear muffs) during 100% of the time when noise-exposed. Two of the most common reasons given by the workers for their limited usage of hearing protection were (i) its interference with communication, reported by 70% of those that reported some use of hearing protection, and (ii) its interference with the execution of their jobs, reported by 46% of the same subgroup. The issue of noncompliance with the requirement to wear hearing protection has been explored elsewhere (29).

Of the 23% of the workers who reported tinnitus, 75% were in the subgroup with the highest noise exposure. Pearson correlation tests indicated a low but significant correlation between tinnitus and alcohol consumption ($r = 0.29, P < 0.001$), and tinnitus and coffee consumption ($r = 0.18, P < 0.05$).

Association between hearing status and exposure conditions

Each audiogram was evaluated for hearing loss. The audiogram was considered to be normal if the thresholds did not exceed 25 dB(A) in any tested frequency. If the audiogram revealed a notch in one of the frequencies between 3 and 6 kHz, or the thresholds were the poorest in this frequency range, it was classified as high-frequency hearing loss. The prevalence of bilateral high-frequency sensorineural hearing loss found in the study group was 49.2%.

The high-frequency hearing losses were examined using multiple logistic regression for the estimation of the odds ratio and the testing for interactions. For this analysis, conductive and unilateral hearing losses were entered as normal hearing, since they could not be clearly related to the occupational exposures. The bilateral high-frequency hearing losses were examined as a binary outcome variable (normal hearing versus high-frequency hearing loss). The variables considered for inclusion in the model were age, occupational exposure data (including noise dose, noise TWA, exposure indices for the solvent mixture and for each of the solvents (toluene, ethyl acetate, ethanol) and the BEI for toluene), job category, department, tenure, previous occupational exposure to noise or to chemicals, exposure to nonoccupational noise, use of hearing protection, alcohol consumption (volume and duration in years), smoking (in number of cigarettes a day times the number of years of smoking), medical history, medications, and the perception of work conditions and work organization. Some of the variables, such as age, tenure and exposure data, were entered as continuous variables. The interpretation of the estimated coefficient depended on how it was entered into the model and the particular units of the variable. A method was developed for point and interval estimation for an arbitrary change of $x$ units in the covariate (30).

The goal in selecting the value for $x$ was choosing the value which offered the clearest indication of how the risk of the outcome being present changed with the variable in question. The interpretation of the estimated coefficient for a continuous variable is similar to that of nominal scaled variables (an estimated log odds ratio). The main difference was that a meaningful change must be defined for the continuous variable (30).

The approach used was stepwise logistic regression. That is, at each step, the variable with the lowest $P$-value (less than 0.05) is added to the model and those with a $P$-value greater than 0.05 are removed from the model. Only the variables that add appreciably to the predictive power of the model remain in it. The only variables that met the significance level criterion for remaining in the model were age, tenure, each of the solvents and noise limit-normalized levels, levels of urinary hippuric acid, and history of repeated ear infections. Table 5 gives the results of the final multiple logistic regression model selected by the stepwise procedure, with the odds ratios for developing hearing loss, calculated for the best ear, and the 95% confidence intervals. The odds ratio was calculated for each 1-year increase in age. The odds ratio was also estimated for the increase in probability for developing hearing loss with each increase of 1 g of hippuric acid per gram of creatinine in urine. No significant interactions were noted between the solvents, the solvent mixture and noise, or each individual solvent and noise.
Toluene-induced hearing loss among printing workers

Table 5. Results of the multiple logistic regression for occupational hearing loss. (SE = standard error, 95% CI = 95% confidence interval, El = exposure index, BE1 = biological exposure index)

| Variable       | Beta | SE  | x²  | P value | OR   | 95% CI       |
|----------------|------|-----|-----|---------|------|--------------|
| Intercepta     | -3.04| 1.13| 7.10| 0.0077  | —    | —            |
| Age            | 0.07 | 0.01| 13.34| 0.0003*| 1.07 | 1.03—1.11    |
| Tenure         | 0.00 | 0.01| 0.73 | 0.392   | 1.00 | 1.00—1.03    |
| Et ethyl acetate| 0.01 | 0.01| 1.65 | 0.1989  | 1.01 | 1.00—1.03    |
| Et toluene     | 0.00 | 0.01| 0.69 | 0.4037  | 0.99 | 0.98—1.01    |
| Et ethanol     | -0.02| 0.04| 0.43 | 0.5134  | 0.97 | 0.89—1.06    |
| Ear infection  | -0.33| 0.66| 0.25 | 0.6128  | 0.72 | 0.19—2.60    |
| Noise dose     | 0.00 | 0.01| 0.01 | 0.9456  | 1.00 | 1.00—1.01    |
| BE1 toluene    | 0.57 | 0.27| 4.5  | 0.0338* | 1.76 | 1.00—2.98    |

a Asterisks indicate the variables that met the significance level criterion (P < 0.05).

Table 6. Percentage of cases with acoustic reflex decay, elevated or absent acoustic reflexes, and recruitment by ear, test frequency, and stimulus presentation (ipsilateral or contralateral).

| Frequency     | Cases of acoustic reflex decay (%) | Right ear | Left ear |
|---------------|------------------------------------|-----------|----------|
|               | Ipsilateral | Contralateral | Ipsilateral | Contralateral |
| 500 Hz        |             |              | 7.9 | 6.3 |
| 1000 Hz       | 3.2         | 9.5          | 7.7 | 5.6 |
| 2000 Hz       | 31.3        | 48.5         | 35.1 | 36.6 |
| Cases of absence of reflexa |             |              | 25.8 | 17.7 |
| 500 Hz        |             |              | 20.0 | 20.2 |
| 1000 Hz       | 1.6         | 17.7         | 2.4 | 22.6 |
| 2000 Hz       | 2.4         | 15           | 3.2 | 13.7 |
| Cases of elevated reflexesa |             |              | 3.2 | 0.8 |
| 500 Hz        |             |              | 3.2 | 0.8 |
| 1000 Hz       | 1.6         | 1.6          | 1.6 | 1.6 |

a By ear and stimulus presentation.

The predicted probability of the participants to develop hearing loss, based on the levels of urinary hippuric acid is illustrated in figure 1. The probability of hearing loss by increase in age is illustrated in figure 2.

Acoustic reflex measurements

The measures analyzed were the absence or elevation of the reflex (in relation to expectation based on normal ears or ears with cochlear hearing losses), the presence of recruitment [observed when the difference between the pure tone and acoustic reflex thresholds was less than 60 dB (SL)], and the presence of acoustic reflex decay (50% reflex decay before 10 s). The percentage of cases of the various outcomes is presented in table 6.

Discussion

To assess the workers’ hearing status, pure-tone audimetry and immittance audimetry were performed. Both
the noise and solvent exposures were measured. All the subjects were interviewed with regard to medical history, work history, work perception, and solvent and noise exposures.

Information from the sound pressure levels and noise dosimetry indicated that approximately 60% of the study population was exposed to noise doses considered to be high enough to cause hearing loss. Regarding solvent exposure, measurements performed during this investigation showed that most exposures to toluene and ethyl acetate were within recommended exposure limits. The ethanol exposures never exceeded the recommended exposure limits. In this company, various combinations of solvent and noise exposure were observed.

The prevalence of bilateral high-frequency hearing loss was 49.2%. The high-frequency hearing losses were examined in a multiple logistic regression for the estimation of odds ratios. Age and the biological marker for toluene were the only variables that met the significance level criterion in the final regression model. The increase in the prevalence of high-frequency hearing loss with age has been studied extensively. For a recent review on aging-related hearing loss see Rosenhall & Pedersen (30). The odds ratio estimates obtained in the present study were 1.07 times greater for each increment of 1 year of age (95% CI 1.03—1.11) and 1.76 times greater for each increment of 1 g of hippuric acid per gram of creatinine in urine (95% CI 1.00—2.98).

For the solvents investigated in our study, there is evidence available on the ototoxicity of high concentrations of toluene, both alone or as a component of solvent mixtures (1, 2, 7, 15, 31). Animal experiments which evaluated the effects of combined exposures to toluene and ethanol (2 of the solvents used in the studied company), revealed that exclusive exposure to ethanol did not affect the auditory system (32, 33). In combination with toluene, ethanol exposure has been reported to impair rats' performance further in conditioned avoidance responses (32) and reduce (33) the effect of toluene on auditory sensitivity. The outcomes of these studies are not as contradictory as they may seem, since different exposure parameters and test procedures were used. The test of conditioned avoidance response involves the interpretation of auditory information and motor functions, while the auditory brainstem response is an electrophysiological measurement of auditory sensitivity. Thus the observed interactions may be situated in different sites of the auditory system. For a review of the effects of toluene on the auditory system see Morata et al (34).

The toluene concentration in air was not found to be significantly associated with hearing loss, while the biological determinant of toluene (urinary hippuric acid) was. Measurements of chemicals in air do not reflect the total exposure of the individual. Toluene, for instance, is rapidly absorbed through the skin (14—23 mg/cm²) (35). Toluene was easily accessible in the studied company, and there is a casual approach to its use. Despite complaints of skin irritation (22%), it is common to observe workers using solvents to mop floors and clean their hands and machinery (22).

Hippuric acid is a nonspecific urinary metabolite of toluene. It is a common urinary constituent, originating mainly from food (36). Urinary hippuric acid of 2.5 g/g creatinine was first recommended by ACGIH in 1984 as one of the biological exposure indices for occupational exposure to toluene at a threshold limit value of 100 ppm (24, 36). Currently, ACGIH still lists the 2.5 g of hippuric acid as the BEI for toluene, but it has also included its BEI in the Notice of Intent to Establish or Change after the TLV of toluene was changed from 100 to 50 ppm in 1993 (24). Field studies conducted during the 1970s and 1980s indicated that the hippuric acid level correlated well with occupational exposure to toluene at air concentrations of ≥100 ppm (37). Now, due to its high background levels in many countries (1 to 1.5 g), hippuric acid is no longer considered a good biological marker for occupational exposure to toluene below 50 ppm, but it is still recommended as an easy-to-analyze biological marker for exposure to toluene when background nonoccupational levels of toluene are low (37). Since low hippuric acid levels were observed for the majority of the studied group, which had no or little occupational exposure to toluene (52% with 0.5 g/g creatinine of hippuric acid or less; 75% with 1 g/g creatinine or less), this marker provided valuable information on occupational exposure.

The association of the biological determinant of toluene and hearing loss raises serious concerns. At the ACGIH recommended limit level for hippuric acid of 2.5 g/g creatinine (which corresponds to 100 ppm in air), the odds ratio for hearing loss estimated in the present study is already 4.4 (odds ratio 1.76 per gram · 2.5 g/g creatinine of hippuric acid = 4.4, 95% CI 2.50—7.45). The ACGIH TLV of 50 ppm is one of the lowest international recommended limits for toluene (23), and, even for this concentration, the estimated odds ratio is greater than 2. The Occupational Safety and Health Administration (OSHA) set a maximum level of 4 times the level recommended by ACGIH (23) (ie, 200 ppm). The NIOSH recommends an exposure limit of twice that of ACGIH (23) (ie, 100 ppm). Each of these exposure limits may be adequate for preventing a series of health outcomes, but none of them seem to be adequate for preventing toluene-induced hearing loss. On the other hand, there is the possibility that peak, nontrivial exposures to solvents may be contributing considerably to the losses. Thus a lowering of limit-normalized levels might not eliminate the risk. More research on solvent-induced hearing loss is needed to address the issue of the adequacy of recommended limits.
The data from this study and other recent publications on the mechanism of effects of noise from the effects of solvents. Hitherto, occupational hearing conservation programs have not taken chemical exposures into consideration, whether occupational or nonoccupational. The data from this study and other recent publications indicate that certain chemical exposures should be monitored and controlled as part of the effort to prevent hearing loss. The inclusion of solvent-exposed workers in hearing conservation programs, regardless of their noise exposure, is recommended. Testing the hearing of solvent-exposed workers periodically would allow the early detection of any disorder. Once a disorder is detected, intervention measures could be directed towards controlling the development of the disorders and reducing the exposure to the associated risk factor. Further research is needed to identify the ideal method for testing solvent-exposed workers on a periodic basis and to determine the ideal interval between tests.

The results of the acoustic reflex decay test suggest that there might be retrocochlear or central auditory pathway involvement in some of the hearing disorders observed. While recruitment (an abnormal abrupt increase in the sensation of loudness measured close to the audiometric threshold) helps to identify the site of a lesion as cochlear, the other outcomes analyzed, such as absence or elevation of acoustic reflexes, are indicators of retrocochlear disorders (41—43). Since the effects of noise are recognized to be cochlear (44), the evidence of retrocochlear sites of hearing loss can help in the differentiation of the effects of noise from the effects of solvents. Although these test results do not conclusively uphold diagnostic statements, they constitute strong evidence about the site of lesion.

In an earlier study conducted with rotogravure printing workers, a group of workers exposed to noise and toluene had a significantly greater (P<0.001) percentage of cases of reflex decay at every test frequency than the other groups (15). Studies were conducted on auditory and vestibular functions of workers exposed to a mixture of unspecified alcohols, jet fuels, and aromatic solvents (18—21). The findings of pure-tone audiometry, reflex decay, and speech discrimination testing did not indicate measurable damage due to solvent exposure that was distinguishable from the effects of noise. However, significant abnormalities were found in tests such as distorted speech discrimination and cortical responses, which assessed more central portions of the auditory pathways. This evidence indicated that the ideal procedure for assessing the effects of solvents on hearing required the testing of more central portions of the auditory system, to complement the information provided by pure-tone audiometry.

Concluding remarks

In this study, occupational exposure to toluene was shown to increase the probability of hearing loss, with an odds ratio of 1.76 for each gram of hippuric acid per gram of creatinine in urine. Biological exposure indices represent the values of determinants which were the most likely to be observed in specimens collected from healthy workers with inhalation exposure to the threshold limit value. In the case of toluene, the ACGIH BEI (which corresponds to the TLV of 100 ppm in air) is 2.5 g/g creatinine in urine. Our data indicated that, at this level, the risk for developing hearing loss exceeded 4. The need for further research on the ototoxicity of industrial chemicals is underscored by the findings of this study. Current recommended exposure limits do not adequately address situations where combined exposures occur, and they do not take into consideration the ototoxicity of industrial chemicals.

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Appendix

Sections of the interview protocol — University of São Paulo School of Public Health Study of the Effects of Environmental and Organizational Stressors on Workers' Health

1. Demographic data (including job description).
2. Perception of shift work.
3. Perception of work-related stressors including noise, solvents, physical characteristics of the workplace and ergonomic stress.
4. Job characteristic measures (eg, job demands, decision latitude, control over work, social support and career perspectives).
5. General health and well being (eg, physical and psychological health, satisfaction)
6. Medical history.
7. Descriptions of previous and nonoccupational exposures to noise or solvents.
8. Results of audiological tests.
9. Results of noise and solvent measurements.

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