Effect of the Glycine Treatment on Synthesis and Physicochemical Characteristics of Nanosized Ni-Mn Mixed Oxides

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Abstract: Magnetic Ni-Mn mixed oxides based on nanoparticles (NPs) have been developed at 700 °C using a ceramic method and a glycine-assisted auto combustion path. The thermogravimetry–derivative thermogravimetry (TG—DTG), infrared radiation (IR), X-ray powder diffraction (XRD), energy-dispersive X-ray spectroscopy (EDX) and high resolution transmittance electron micrographs (HRTEM) techniques have been used to characterize as synthesized nanomaterials by evaluating their thermal behavior, structure, distinguishing the components and establishing the morphology. A vibrating sample magnetometer has been used to estimate the magnetic properties of the materials (VSM). The analyses indicate that using a glycine-assisted auto combustion method resulted in formation of cubic spinel NiMn$_2$O$_4$ NPs as a single phase. The ceramic process, from the other side, led to the development of Mn$_2$O$_3$/NiMnO$_3$/NiMn$_2$O$_4$ nanocomposite. The resulting particles being polycrystalline, including average sizes ranging from 10 to 80 nanometers. The prepared NiMn$_2$O$_4$ NPs showed room-temperature ferromagnetism, with an optimal saturation magnetization value of 5.0216 emu/g, according to the magnetic measurement.

Keywords: NiMn$_2$O$_4$ nanoparticles; TG—DTG; IR; XRD; HRTEM; EDX; VSM

1. Introduction

Most mixed transition metal oxides-based nanomaterials have recently evoked strong interest in various structures with stoichiometric or even non-stoichiometric compositions. However, the interest in nanoparticle physics has increased markedly because its physical and chemical properties differ compared to the corresponding bulk ones. These materials display a vast range of fascinating electrical, surface, catalytic and magnetic properties which often come about due to the mixed valence states of these oxides. The combined oxides with the defined structure perform better than its two single-component oxides in terms of cost, stability, toxicity, natural abundance and easy preparation. Plenty of spinel $\text{AB}_2\text{O}_4$ compounds, including ferrites of $\text{MFe}_2\text{O}_4$, cobaltites of $\text{MCo}_2\text{O}_4$, and aluminates of $\text{MAI}_2\text{O}_4$, (M = Cu, Mn, Ni and Zn) with various morphologies have been extensively investigated in recent years [1,2]. $\text{A}^{2+}$ and $\text{B}^{3+}$ cations occupy a section including all of the tetrahedral and octahedral sites, respectively, in these compounds, which have been developed around a dense array of $\text{O}^{2-}$ ions. Furthermore, the abundance of cationic holes improves not only the electric conductivity but also the magnetic activity by providing more active sites for catalytic processes [3]. More importantly, the solid-state redox couples
of $A^{3+}/A^{2+}$, and $B^{3+}/B^{2+}$ in this structure enable the spinel oxides to exhibit a remarkable activity towards various applications [4].

Manganese oxide-based materials have a variety of structures, such as perovskites, spinels or pyrochlores as manganites, depending on the variable oxidation states and different manganese coordinations. Manganites have such a broad range of specific electrical and magnetic properties as a result of these discoveries, including colossal magnetoresistance, ferromagnetism, charge ordering and several others [5,6]. Nickel manganite crystallizes in a partially inverse cubic spinel structure where nickel and manganese ions are distributed among the tetrahedral and octahedral sites [7]. In many other terms, NiMn$_2$O$_4$ spinel is slightly inverted rather than normal. Furthermore, minor polaron hopping between Mn$^{3+}$ and Mn$^{4+}$ cations will be used to achieve electron transport in this manganite [8]. These merits promise improved performance of spinel NiMn$_2$O$_4$. This is due to specific atomic substitute in the NiMn$_2$O$_4$ lattice caused by re-arrangement of Ni and Mn ions according to their identical chemical states and ionic radii, leading to decreased lattice constant [9]. Evidently, a minority of Ni$^{2+}$ cations migrate from tetrahedral to octahedral interstices of its oxygen face centered cubic sublattice, with a corresponding proportion of Mn$^{3+}$ cations on octahedral sites transformed to Mn$^{2+}$ and Mn$^{4+}$, and subsequent migration of Mn$^{2+}$ cations to tetrahedral sites to accommodate for Ni$^{2+}$ vacancies [10]. This process is dependent on the sintering history of the sample. However, the sintering history also affects the oxygen stoichiometry, which again changes the Mn$^{3+}$/Mn$^{4+}$ ratio [10,11].

The distribution of cations in spinel type structure is suggested to impact the essential structural, electrical, and magnetic properties of manganite spinel, which lead to their applications in a number of environments. Negative-temperature coefficient (NTC) thermistors, catalysts, sensors, Li-ion batteries, electrochemical supercapacitors, and prospective spintronic devices are using spinel nickel manganites materials [12–17]. Nickel manganite can be prepared by different methods such as solid-state reaction between Ni and Mn oxides, sol-gel and as well as auto-combustion [18–21]. The auto-combustion technique is one of the preferred methods for preparing the nanosized manganites. The auto-combustion resulted in the reduction in exothermicity and the augmentation in the number of gaseous products which dissipate the heat.

The purpose of this research is to make a comparison between two different methods for preparation of nickel manganites, namely glycine assisted auto-combustion method and conventional ceramic method. Various techniques were used to characterize the prepared materials. The magnetic properties of the solids as prepared were determined.

2. Materials and Methods

2.1. Materials

Nickel (II) nitrate hexahydrate, manganese (II) nitrate hydrate and glycine were purchased from Sigma-Aldrich Company (Darmstadt, Taufkirchen, Germany). The linear formula of the previous materials was Ni(NO$_3$)$_2$·6H$_2$O, Mn(NO$_3$)$_2$·4H$_2$O and NH$_2$CH$_2$COOH, respectively.

2.2. Preparation Method

Two samples of nickel-manganese oxides were synthesized by mixing calculated proportions of (2.91 g) nickel and (5.05 g) manganese nitrates without and with a certain amount (4 g) of glycine as fuel. The mixture of these precursors was concentrated in a glass beaker (500 mL) by heating it at 300 °C for 10 min on a hot plate. The crystallization and physisorbed water were gradually vaporized during the heating. In presence of glycine, when the beaker temperature reached 300 °C, a great deal of foam was produced, with a subsequent spark that appeared in one corner and spread through the mass. Finally, a voluminous and fluffy black product was produced in the container. In absence of glycine, the previous observation does not occur, but when the beaker temperature reached 300 °C, black condensed powder was formed as a final product. The final products were calcined.
in air at 700 °C for 2 h to obtain the S1 sample in case of the ceramic method and also the S2 sample in the case of glycine-assisted auto-combustion method.

2.3. Characterization Techniques

A thermal analyzer, the Nietzsche 449 Jupiter design (Weimar, Döbereiner, Germany) has been used to acquire simultaneous thermogravimetry–derivative thermogravimetry (TG—DTG) measurements. The investigations were performed under a nitrogen gas atmosphere in a temperature range of 25–1000 °C at a gas flow rate of 40 mL min⁻¹. The rate of heating of the test sample was 10 °C min⁻¹.

The X-ray measurements of different mixed solids were performed using a BRUKER D8 advanced diffractometer (Bruker, Karlsruhe, Germany). Cu Kα X ray radiation at 40 kV, 40 mA with a 2 θ scanning speed of 2° min⁻¹ has been used to generate the X-ray diffraction patterns.

The Scherrer equation was used to determine the crystallite sizes of the crystalline products thru the X-ray diffraction-line broadening [22].

\[
d = \frac{B\lambda}{\beta \cos \theta}
\]

\( d \) = average crystallite size of the phase under investigation,
\( B \) = Scherrer constant (0.89),
\( \lambda \) = wavelength of the X-ray beam used,
\( \beta \) = full-width half maximum (FWHM) of diffraction line, and
\( \theta \) = Bragg’s angle.

An infrared transmission spectrum of various solids was determined using Perkin-Elmer Spectrophotometer (type 1430). The IR spectra were determined from 4000 to 400 cm⁻¹. Two mg of each solid sample were mixed with 200 mg of vacuum-dried IR-grade KBr. The mixture was dispersed by grinding for 3 min in a vibratory ball mill and placed in a steel die 13 mm in diameter and subjected to a pressure of 12 tons. The sample disks were placed in the holder of the double grating IR spectrometer.

High resolution transmittance electron micrographs (HRTEM) were recorded on a JEOL, JEM 2100 HRT (JEOL, Tokyo, Japan) electron micro-analyzer. The parameters were as follows: Accelerating voltage = 200 KV, Resolution = 0.2 nm, High Mag = 2000 to 1 MX, Low Mag = 50 to 6000×. A small drop of ultrasonically prepared ethanol colloidal suspension (usually around 5 µL) was pipetted onto a carbon coated copper TEM grid and left to dry at room temperature. After the medium had evaporated, the grid was seen directly in a TEM.

On a JEOL, JED-2200 Series (JEOL, Tokyo, Japan) scanning electron microscope with an attached Kevex Delta system, the energy-dispersive X-ray analysis (EDX) data was captured. The parameters were as follows: accelerating voltage, 15 kV; accumulation time, 100 s; and window width, 8 nm. The surface molar composition was determined by the Asa method, with ZAF correction and Gaussian approximation.

A vibrating sample magnetometer (9600-1 LDJ, Weistron Co., Ltd., West Hollywood, CA, USA) had been used to measure the magnetic properties of the examined solids at room temperature in a measured maximum field of 20 kOe. The saturation magnetization (\( M_s \)), remanence magnetization (\( M_r \)), coercivity (\( H_c \)), squareness (\( M_r/M_s \)) and anisotropy constant (\( K_a \)) had been evaluated using the hysteresis loops obtained.

3. Results

3.1. TG/DTG Analyses

The S1 sample was exposed to the heat treatment in order to ascertain its heat stability and to understand its degradation pattern. TG–DTG measurements were used to study the thermal characteristics for the S1 sample as illustrated in Figure 1.
Figure 1. TG-DTG pattern of the S1 sample.

DTG thermogram of the S1 specimen shows endothermic peak located at 50 °C. This peak was followed by ~1.1% weight loss as a result of desorption or removal of moisture. The DTG peaks were observed at 250 °C, 325 °C and 430 °C with weight loss ~7.7% which corresponds to the complete formation of Mn$_2$O$_3$ and NiMnO$_3$. The formation process of this composite may be expressed as:

$$2\text{Ni(NO}_3\text{)}_2 \cdot 6\text{H}_2\text{O} + 4\text{Mn(NO}_3\text{)}_2 \cdot 4\text{H}_2\text{O} \rightarrow \text{Mn}_2\text{O}_3 + 2\text{NiMnO}_3 + 12\text{NO}_2 + 1.5\text{O}_2 + 28\text{H}_2\text{O}$$

(2)

Further DTG peak was located at 525 °C with weight loss ~8.3%. This weight loss could be due to partially solid-state reaction between the thermal products of the mixed oxides (Mn$_2$O$_3$ and NiMnO$_3$) and/or phase transformation process yielding an excess amount of NiMn$_2$O$_4$ with liberation of oxygen according to the following reaction [23]:

$$\text{Mn}_2\text{O}_3 + 2\text{NiMnO}_3 \rightarrow 2\text{NiMn}_2\text{O}_4 + 0.5\text{O}_2$$

(3)

To the alternative, the weight loss (9.3%) in the range between 850–1000 °C could be due to the complete transformation of Mn$_2$O$_3$ and NiMnO$_3$ to NiMn$_2$O$_4$. Indeed, the value of the theoretical mass loss for the synthesized mixed oxides was 26.4%. This value is close to those found experimentally (27.35%). Thus, Mn$_2$O$_3$/NiMnO$_3$/NiMn$_2$O$_4$ and NiMn$_2$O$_4$ hybrid nano particles can be synthesized by ceramic method in the thermal range of 450–850 °C and 850–1000 °C, respectively [21]. Similar results were reported in our previous work on the production of spinel NiMn$_2$O$_4$ NPs by adding calculated amounts of both nickel and manganese nitrates with and without a certain amount of egg white, immediately heated at 950 °C in air for 2 h [21].

In continuation of our previous work, we seek in this study to decrease the preparation temperature of NiMn$_2$O$_4$ solid by altering the fuel material from egg white to glycine. This is what made us also dealt with the traditional ceramic method for making a comparative study with the combustion method based on glycine. The ceramic method at 450–850 °C was used to build a composite containing Mn$_2$O$_3$/NiMnO$_3$/NiMn$_2$O$_4$ NPs in this sample. XRD analysis will validate this result.

3.2. XRD Analysis

The identification and distinction between the crystalline lattices in the as synthesized solids carried out using the XRD analysis. XRD patterns of the S1 and S2 samples calcined at 700 °C for 2 h were illustrated in Figure 2, respectively. Examining this figure led to the following results: (i) the existence of NiMn$_2$O$_4$, NiMnO$_3$ and Mn$_2$O$_3$ phases are registered in the XRD pattern of the S1 sample.
In other words, the hybrid oxides (NiMn$_2$O$_4$/NiMnO$_3$/Mn$_2$O$_3$) rather than single-phase ones can be achieved during pyrolysis of the precursors without glycine at 700 °C. Indeed, XRD analysis of the S1 sample displays the construction of well crystalline NiMn$_2$O$_4$ as a major phase with cubic spinel like structure and space group Fd$_3$m (PDF 01-1110). However, the Powder Diffraction File is a structured file that includes inorganic diffraction data for crystals and powders that can be quickly searched for unknown phase recognition. These findings relied on the diffraction lines of NiMn$_2$O$_4$ own of the families of crystalline planes (111), (220), (311), (222), (400), (422), (511), (440), (533), (622) and (441). However, the peaks own of the families of crystalline planes (012), (104), (110), (113), (202), (024), (116), (214), (300), (119) and (217) belong to NiMnO$_3$ with a rhombohedral structure of the R $\bar{3}$ space group (PDF 12-269) [24]. On the other side, XRD pattern of the S1 sample displays formation of small amount of moderate crystalline cubic Mn$_2$O$_3$ lattice with space group $Ia\bar{3}$ (PDF 41-1442). The peaks of Mn$_2$O$_3$ were observed with the planes of (222), (440) and (622). (ii) Based on the height of the characteristic diffraction peaks of NiMn$_2$O$_4$ (311), NiMnO$_3$ (104) and Mn$_2$O$_3$ (222) planes can be used for calculation of the relative content or the calculated fraction (F) of these phases in the S1 sample by using the following relation:

$$F = \frac{I_{\text{invest}}}{I_{\text{total}}} \quad (4)$$

where $I_{\text{invest}}$ is the count of I$_{222}$ or I$_{311}$ or I$_{104}$ of the studied phase and $I_{\text{total}}$ is the sum of the counts of I$_{222}$, I$_{311}$ and I$_{104}$ of cubic Mn$_2$O$_3$, NiMn$_2$O$_4$ and rhombohedral NiMnO$_3$ phases detected in the XRD pattern, respectively. The fraction of NiMn$_2$O$_4$, NiMnO$_3$ and Mn$_2$O$_3$ phases present in porous NiMn$_2$O$_4$/NiMnO$_3$/Mn$_2$O$_3$ nanocomposite were found to be 48%, 41% and 12%, respectively. (iii) On other hand, glycine assisted combustion method followed by heating at 700 °C for 2 h resulted in solid-solid interaction between NiMnO$_3$ and Mn$_2$O$_3$ yielding NiMn$_2$O$_4$. To put it more simply, heat treatment of as synthesized precursors containing a certain amount of glycine at 700 °C resulted in complete conversion of the investigated materials to NiMn$_2$O$_4$ as a single phase without the existence of any second phase. Using the glycine-assisted combustion process, however, the relative intensities of diffraction peaks indexed to NiMn$_2$O$_4$ increase.
3.3. Fourier-Transform Infrared (FTIR) Investigation

The study of both the position and vibration modes of the ions in the crystal structure of the compounds can be determined by FTIR analysis. In other words, the FTIR technique enabled us to study the different ordering positions of ions on the structural characteristics of materials. However, FTIR spectroscopy is an important tool to identify the functional groups, phase and purity of samples. The FTIR spectral study of the as synthesized nickel-manganese mixed oxides were recorded between 4000 and 400 cm\(^{-1}\) as shown in Figure 3. It is known that the specified bands of inorganic solids in the region of 1000 and 400 cm\(^{-1}\) are usually determined to the vibration of metallic ions in the crystal lattice [25].

![FT-IR patterns of the S1 and S2 samples.](image)

Based on the group theoretical calculations, the manganite-based materials are known to exhibit two fundamentals IR active modes in the vibration spectra, which were observed around 600 cm\(^{-1}\) for tetrahedral (A) site and around 400 cm\(^{-1}\) for octahedral (B) site [26]. In this study, the absorption bands for spinel nickel manganites are in the expected range. The as synthesized manganites show strong absorption bands at 599–589 cm\(^{-1}\) and 535–525 cm\(^{-1}\). Indeed, the bands, \(\gamma_1\), at 599–589 cm\(^{-1}\) and the bands, \(\gamma_2\), at 535–525 cm\(^{-1}\) are a result of the A\(^-\) and B\(^-\) complexes of spinel manganite type structure, respectively. A broad and week bands, \(\gamma_2^*\), located at 450–425 cm\(^{-1}\) is assigned to the divalent octahedral metal ion and oxygen ion complexes. In other words, the octahedral bands exhibit splitting of absorption bands including few small subsidiary bands. Detected subsidiary bands are mainly due to John-Teller distortion evolved by the presence of Mn\(^{2+}\) ions [27]. Moreover, the absorption bands located at 3445–3430 cm\(^{-1}\) and 1639–1630 cm\(^{-1}\) were a result of the stretching and bending mode of the OH group of absorbed water molecules on the Ni–Mn–O lattice since the nano crystalline materials have a high surface-volume ratio and thus absorb moisture [28–30]. However, using of glycine-based combustion method resulted in slightly change in the positions and intensities of detected bands due to the surface and quantum size effects of nanomaterials [31].

3.4. HRTEM and EDX Analyses

In this study, we found that both the presence of glycine and the magnetic nature of the resultant materials had a clear effect on the morphological characteristics of the as prepared samples. High-resolution TEM (HRTEM) images of the S1 and S2 are clear Figures 4a and 5a and also the distinct fringes are depicted in Figures 4b and 5b. On the other hand, the data of these fringes were analyzed with the software of Digital Micrograph
using the fast Fourier transform (FFT) as shown in, Fourier mask filtering tools and inverse Fourier transform (IFFT) are described as inserts on the left and the right of Figures 4b and 5b.

Figure 4. ((a): HRTEM, (b): FFT, (c): SAED and (d): EDX) images of the S1.

Figure 5. ((a): HRTEM, (b): FFT, (c): SAED and (d): EDX) images of the S2 samples.
As shown in Figure 5a, uniformly dispersed porous and polyhedron-structured particles with an average diameter of about 22 nm were successfully synthesized by glycine-assisted combustion method. On the other side, the ceramic method resulted in formation numerous small sizes of particles (referred by red arrows) on the uppermost layers for the relatively large size type particles (average size ≈ 55 nm) accumulated with porous structure as noted in Figure 4a.

This observation confirms the XRD results of the S1 sample which consisted of NiMn$_2$O$_4$ (major phase) besides both Mn$_2$O$_3$ and NiMnO$_3$ phases. One cannot ignore the action of the magnetic nature of the as prepared nano particles, which led to slightly agglomerations. The difference in the shape, size and aggregation of the grains of the prepared materials was clearly observed in the TEM images. This is probably because of the different fabrication mechanisms depending upon the difference in the energy during the glycine combustion. In the case of S2 sample, escaping large amounts of gases during the process of auto-combustion for the used precursors brought about appearance of various porous and voids yielding very fine particles. The lattice spaces of 0.484 nm or 0.465 nm and 0.300 nm for NiMn$_2$O$_4$ are in good agreement with the inter-plane space of the spinel-type NiMn$_2$O$_4$ (111) and (220) planes (PDF 01-1110), respectively. Figures 4c and 5c display the selected area electron diffraction (SAED) patterns of the prepared samples. The SAED patterns are made up of a series of light diffraction circles with a variety of spots that reflect the presence of porous materials with a polycrystalline structure. These observations are consistent with the TG and XRD results and also confirm the solid–solid interaction between the constituents of the as prepared solids and/or phase transformation.

Identification of the elements present in the as prepared solid can be occurred by using EDX analysis. However, this technique can provide us the concentrations of the elements on the solid surface. In addition, the redistribution of the elements at top layers of the solid surface can be detected by carrying out the analysis at different points or various areas at the solid surface. Figures 4d and 5d display representative EDX analyses for the S1 and S2 samples prepared by ceramic and glycine-assisted combustion methods, respectively. From the EDX results, the presence of Ni, Mn and O elements in different samples were confirmed. However, the relative atomic abundance of Ni, Mn and O elements at three different areas are much closer to each other of the prepared solids as determined in Table 1. The close values of each element in different regions indicate the homogeneity of the distribution of this element in the prepared sample. This was observed for all elements in different samples. Moreover, the glycine based green synthesis of nickel manganite brought about synthesis of homogeneously distributed particles.

Table 1. Atomic abundance of elements measured at 20 keV and different areas over the as prepared solids.

| Solids | Elements | Area 1 | Area 2 | Area 3 |
|--------|---------|-------|-------|-------|
| S1     | O       | 42.61 | 53.76 | 50.31 |
|        | Mn      | 38.08 | 31.33 | 32.34 |
|        | Ni      | 17.92 | 14.23 | 16.44 |
|        | O       | 50.31 | 51.25 | 54.94 |
| S2     | Mn      | 33.34 | 32.15 | 29.24 |
|        | Ni      | 15.44 | 16.60 | 15.81 |

3.5. Magnetic Characteristics

The magnetization of the synthesized solids was measured as a function of applied magnetic field in the range of −20,000 to +20,000 G using VSM at room temperature. Figure 6 shows the magnetization curves of the as prepared samples.
However, the values of coercive field ($H_c$), remanent magnetization ($M_r$), saturation magnetization ($M_s$), squareness ($M_r/M_s$), anisotropy constant ($K_a$) and magnetic moment ($\mu_m$) per unit formula in Bohr magnetron of the synthesized specimens are listed in Table 2. This table showed that the values of $H_c$, $M_r$, $M_s$, $M_r/M_s$, $\mu_m$ and $K_a$ for the S2 sample are greater than that of S1 sample.

### Table 2. Magnetic properties ($M_s$, $M_r$, $M_r/M_s$, $K_a$, $\mu_m$ and $H_c$) of the as-prepared solids.

| Solids | $M_s$ (emu/g) | $M_r$ (emu/g) | $M_r/M_s$ (emu/g) | $H_c$ (Oe) | $\mu_m$ | Anisotropy Constant ($K_a$) |
|--------|---------------|---------------|-------------------|------------|---------|---------------------------|
| S1     | 0.6824        | $19.26 \times 10^{-3}$ | $28.24 \times 10^{-3}$ | 146.74     | 102.179 | $2.864 \times 10^{-2}$     |
| S2     | 5.0216        | 2.5034        | 0.4985            | 229.5      | 1152.457 | $21.074 \times 10^{-2}$    |

### 4. Discussion

#### 4.1. Formation of Perovskite-Spinel Nickel Manganites

Polycrystalline samples containing $\text{Mn}_2\text{O}_3/\text{NiMnO}_3/\text{NiMn}_2\text{O}_4$ and $\text{NiMn}_2\text{O}_4$ have been synthesized using both the ceramic route and the combustion synthetic route using glycine as fuel followed by heating at elevated temperatures, respectively. Generally, $\text{Ni}_x\text{Mn}_{3-x}\text{O}_4$ materials crystallize in air to produce a cubic spinel $\text{NiMn}_2\text{O}_4$ solid at
730–875 °C. Below and above this temperature range, mixture of NiMnO₃ and Mn₂O₃ were permanent phases depending on single-phase of NiMn₂O₄ cannot be formed [32]. However, in our previous work, we reported to formation of NiMn₂O₄ as a single phase [21]. This was achieved by heating at 950 °C for the mixture of precursors containing equimolar ratio of nickel and manganese nitrates with and without a certain amount of egg white [21]. In other words, these findings were opposite the results which obtained by Wickham [32].

This difference was extended in this study, when the mixture of Mn₂O₃ and perovskite NiMnO₃, in addition, spinel NiMn₂O₄ were obtained from heating equimolar ratio of Ni-Mn nitrates at 700 °C for 2 h. Moreover, we were able to inhibit formation of both Mn₂O₃ and NiMnO₃ at 700 °C and their transformation completely into single phase of NiMn₂O₄ by using of glycine. XRD results confirmed formation of NiMn₂O₄ (48%), NiMnO₃ (41%) as major phases and Mn₂O₃ (12%) as a minor phase at 700 °C with crystallite size of 22 nm, 38 nm and 27 nm, respectively. In other words, the heat treatment at 700 °C is insufficient for complete conversion of Ni and Mn oxides to NiMn₂O₄ solid as single phase depending on the following equation:

$$2\text{NiMnO}_3 + 1.5\text{Mn}_2\text{O}_3 \rightarrow \text{NiMn}_2\text{O}_4 + \text{NiMnO}_3 + \text{Mn}_2\text{O}_3 + 0.5\text{O}_2$$

(5)

4.2. Formation of Spinel Nickel Manganite

The previous findings necessitated adding a certain amount of glycine followed by heating of the materials at 700 °C, which led to the acquisition of NiMn₂O₄ as a single phase. At the starting point, the solid-state reaction between manganese and nickel oxides brought about thin film of manganite which covers the grains surfaces of reacting oxides and acts as energy barrier of manganite formation. However, the glycine treatment followed by heating at 700 °C enhanced the thermal diffusion of the reacting oxides through the previous thin film of NiMn₂O₄ with subsequent complete conversion of NiMnO₃ and Mn₂O₃ yielding single phase of NiMn₂O₄. Indeed, the results of XRD for the S₂ sample showed disappearance of all peaks related to NiMnO₃ and Mn₂O₃ with subsequent presence of sharp peaks related to crystalline of NiMn₂O₄. Finally, the nickel manganite studied experienced a transformation from perovskite to spinel phase and also cation redistribution by using a glycine-based combustion method at 700 °C.

4.3. Cation Distribution of Spinel Nickel Manganite

Spinel nickel manganite (NiMn₂O₄) has different physical and chemical behaviors depending on the type and amount of cations occupying A− and B− sites [33]. In other words, the variability of the Ni and Mn lattice positions resulted in the interesting structural and magnetic characteristics of spinel NiMn₂O₄ yielding different applications. As reported earlier Mn²⁺ ions have a strong preference to occupy A sites while Ni²⁺ and Mn³⁺ have preferentially occupied the B site [21,33,34]. According to one study, Ni²⁺ can be found in the A− site depending on various factors such as calcination temperature and preparation route [34]. Ni and Mn cations can also occupy tetrahedral and octahedral crystal sites, which are interstitial sites within the cubic closed packed oxygen sub-lattice of the spinel structure, according to literature. Cation distribution mechanism of NiMn₂O₄ spinel may be explained in light of the migration of cations between B− and A− sites followed by a change in their valences in order to suppress the Jahn Teller distortion. This distortion resulted in lattice instability of solid due to the departure from ideal interactions among bonding orbital [35]. Indeed, this distortion can be examined from the XRD pattern of the S₁ and S₂ samples depending upon the study of the peaks observed at (2 2 0) and (4 4 0) reflection planes. The intensities of these planes are more sensitive to the cations on tetrahedral and octahedral sites, respectively [36]. It can be observed from Table 3 that the ratio of I(220)/I(440) changes with and without glycine indicating to the cation redistribution.

Some authors speculated that a portion of the Ni²⁺ cations can be moved from A− to B− sites, then a corresponding proportion of Mn³⁺ cations in B− sites disproportionate to Mn²⁺ and Mn⁴⁺ [37–39]. However, the Mn²⁺ cations move to A− sites to compensate for the Ni²⁺ vacancies. In this study, the maximum increase in the intensity of (2 2 0) and (4 4 0)
planes, due to the glycine treatment followed by heating at 700 °C, attained 61% and 20%, respectively. This proves that the presence of cations at A− site is greater than that at B− site. Based on IR measurements, the intensity of peak band related to A− site for the S2 sample is greater than that for the S1 sample depending upon NiMn2O4 has various states of manganese ions (Mn2+, Mn3+ and Mn4+) that distributed between A− and B− sites.

Table 3. Lattice parameters of nanocrystalline NiMn2O4 involved in the as prepared solids.

| Parameters | Solids       | S1        | S2        |
|------------|--------------|-----------|-----------|
| Crystal Structure | Cubic Spinel | Cubic Spinel |
| d, nm      | 55           | 22        |
| a, nm      | 0.8416       | 0.8387    |
| V, nm³     | 0.5961       | 0.5899    |
| Dx, g/cm³  | 5.222        | 5.276     |
| L_A, nm    | 0.3644       | 0.3632    |
| L_B, nm    | 0.2971       | 0.2961    |
| A-O, nm    | 0.1924       | 0.1917    |
| B-O, nm    | 0.2171       | 0.2160    |
| r_A, nm    | 0.0604       | 0.0597    |
| r_B, nm    | 0.0851       | 0.0844    |
| I_220/I_440| 0.96         | 1.29      |

d—crystallite size, a—lattice constant of cubic cell, V—volume of unit cell, Dx—X-ray density, L_A and L_B—distances between the reacting ions, A-O and B-O—Bond length, r_A and r_B—ionic radii, I_220/I_440—Intensity ratio of two planes.

Thus, the authors confirm that the glycine treatment followed by heating at 700 °C of Ni-Mn mixed oxides brought about changes in related structural properties namely, the crystallite size (d), lattice constant (a), X-ray density (Dx), distance between the reacting ions (L_A and L_B), ionic radii (r_A, r_B) and bond lengths (A-O and B-O) on tetrahedral (A) sites and octahedral (B) sites of NiMn2O4 spinel as shown in Table 3 [40–42]. These findings could be attributed to the enhancement effect of glycine in formation nanosized particles depending upon redistribution of reacting cations and liberation of different gases during the preparation process.

Nickel manganite in the cubic spinel structure exhibits some oxygen vacancies or defects with release oxygen at the temperatures elevated. The vacancy formation was explained by the defect equation in Kroger–Vink notations as follows [43,44]:

\[
\text{O}_0^{\times} \leftrightarrow \text{V}_0^{**} + 2e^- + 0.5\text{O}_2
\]

where \(\text{O}_0^{\times}\) is the oxide ion in the lattice, \(\text{V}_0^{**}\) is doubly charged oxygen vacancy, \(e^-\) is the electron in the conduction band. This finding brought about conversion of some Mn3+ to Mn4+ ions. However, the electrons formed during the previous reduction convert equivalent amount of Mn3+ to Mn2+ ions and lead to a distortion of the local symmetry in the crystals. These changes resulted in change in the bond length (A-O and B-O) and overall lattice parameters [45]. However, these parameters decrease as the size of the particles decreases as shown in case of the S2 sample.

4.4. Magnetic Properties

In fact, it has been referred that NiMn2O4 is not a simple ferromagnet because it contains both ferromagnetic and antiferromagnetic sublattices [14,31,46–48]. In addition, the exchange between Ni2+ and Mn3+ has antiferromagnetic character while the exchange between Mn2+ and Mn3+ has ferromagnetic behavior. This magnetic behavior is caused by strong coupling between A-B sites [49]. In this research, the glycine-based combustion route
led to enhancement in the ferromagnetism of the manganite studied. This increase could be due to the transformation of Mn$_2$O$_3$/NiMnO$_3$ to NiMn$_2$O$_4$ with subsequent decrease in the crystallite size, hole density, and the Zener double exchange (ZDE) mechanism of NiMn$_2$O$_4$ spinel [31,47,48]. Indeed, the glycine-based combustion route compared to the ceramic method led to a decrease in the crystallite size of NiMn$_2$O$_4$ spinel from 55 nm to 22 nm, respectively. However, the preparation of solid by glycine-assisted combustion route brought about appearance of ZDE mechanism leading to enhanced hole density. This is achieved by migration of some Ni$^{2+}$ ions from B site to A site with subsequent conversion of some Mn$^{3+}$ ions to both Mn$^{2+}$ ions and Mn$^{4+}$ ions which is adopted to B$^-$ site while the Mn$^{2+}$ ion will be adopted to tetrahedral site [50]. On the other hand, the super exchange interaction between Mn$^{3+}$-O$^{2-}$-Ni$^{2+}$ (A-B interaction) became weak due to reduction of some Mn$^{3+}$ ions.

In addition, the changes in the bond lengths between the cation-cation (M–M) and cation-anion (M–O) alter the overall strength of the magnetic interactions (A-A, B-B and A-B) in A and B sublattices. The strength of the magnetic interaction is inversely related to the bond length. Table 3 displays that the values of $\lambda_A$, $\lambda_B$, A–O and B–O for the S2 sample are smaller than that of the S1 sample. $M_r/M_s$ values are found to be around 0.5 for the S2 sample which is the expected value for randomly packed single domain particles [49]. Coercivity of a manganite system is known to depend on various parameters, like magnetocrystalline anisotropy, lattice imperfections, grain size and shape, porosity and secondary phases. The low-coercive component may be due to other phases apparent in the XRD pattern ordering of the manganite nanoparticles affecting the nanoparticles’ anisotropy. Preparation of NiMn$_2$O$_4$ spinel using glycine-assisted combustion method resulted in an increase in the anisotropy constant with subsequent decrease in the value of $r_A$ and $r_B$ yielding large coercivity.

5. Conclusions

The ceramic technique and also the combustion method based on glycine, followed by heating at 700 $^\circ$C for 2 h, were used to form both Mn$_2$O$_3$/NiMnO$_3$/ NiMn$_2$O$_4$ nanocomposite and NiMn$_2$O$_4$ nanoparticles, respectively. The combustion method has a number of advantages, including cost effectiveness, scalability and faster synthesis of NiMn$_2$O$_4$ nanoparticles with a cubic spinel structure. Indeed, this method resulted in phase transformation of manganite from perovskite structure to spinel structure. An important observation of the work is formation of NiMn$_2$O$_4$ as prominent phase formation with complete suppression of NiMnO$_3$ and Mn$_2$O$_3$ phases. The suppression of these oxides is attributed to complete conversion of these oxides to NiMn$_2$O$_4$ phase via the solid-state reaction. The combustion method led to modification of cation distribution in NiMn$_2$O$_4$ spinel yielding enhanced ferromagnetism. The elemental and morphological investigations of the prepared samples carried out using EDX and HRTEM techniques, respectively. The as-prepared NiMn$_2$O$_4$ NPs by using the combustion method had coercivity (229.50 Oe) and saturation magnetization (5.0216 emu/g). Finally, the glycine-assisted combustion method led to formation of manganites having best properties compared to the ceramic method at the same of preparation temperature.

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