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Authors
Han, Jiaying
Tam, Kevin
Ma, Feiyang
et al.

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β-Globin Lentiviral Vectors Have Reduced Titers due to Incomplete Vector RNA Genomes and Lowered Virion Production

Jiaying Han,1 Kevin Tam,2 Feiyang Ma,2 Curtis Tam,2 Bamidele Aleshe,4 Xiaoyan Wang,3 Jason P. Quintos,4 Marco Morselli,2 Matteo Pellegrini,2 Roger P. Hollis,4 and Donald B. Kohn1,4,5,6,7,*

1Department of Molecular and Medical Pharmacology, David Geffen School of Medicine, University of California, Terasaki Life Sciences Building, 610 Charles E. Young Drive East, Los Angeles, CA 90095-1489, USA
2Department of Molecular, Cell, and Developmental Biology, University of California, Los Angeles, USA
3Department of General Internal Medicine and Health Services Research, UCLA, Los Angeles, CA, USA
4Department of Microbiology, Immunology & Molecular Genetics, David Geffen School of Medicine, University of California, Los Angeles, USA
5Department of Pediatrics, David Geffen School of Medicine, University of California, Los Angeles, USA
6The Eli & Edythe Broad Center of Regenerative Medicine & Stem Cell Research, University of California, Los Angeles, USA
7UCLA Jonsson Comprehensive Cancer Center, Los Angeles, USA
*Correspondence: dkohn1@mednet.ucla.edu
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SUMMARY

Lentiviral vectors (LVs) commonly used for the treatment of hemoglobinopathies often have low titers and sub-optimal gene transfer efficiency for human hematopoietic stem and progenitor cells (HSPCs), hindering clinical translation and commercialization for ex vivo gene therapy. We observed that a high percentage of β-globin LV viral genomic RNAs were incomplete toward the 3' end in packaging and in released vector particles. The incomplete vector genomes impeded reverse transcription in target cells, limiting stable gene transfer to HSPCs. By combining three modifications to vector design and production (shortening the vector length to 5.3 kb; ex-vivo aging cells and releasing vector particles. The incomplete vector genomes impeded reverse transcription in target cells, limiting stable gene transfer to HSPCs. These approaches may improve the manufacturing of β-globin and other complex LVs for enhanced gene delivery and may facilitate clinical applications.

INTRODUCTION

In multiple clinical trials, autologous hematopoietic stem cell (HSC) transplantation in combination with gene therapy has produced clinical benefits with desirable long-term engraftment of gene-corrected HSCs and stable gene expression (Aiuti et al., 2009; Biffi et al., 2011; Cartier et al., 2012; De Ravin et al., 2016). Despite these early successes, the lengthy and complex nature of some lentiviral vectors (LVs) has led to several challenges for clinical translation. We and others observed that titers of LVs decrease substantially with increasing proviral length (Kumar et al., 2001; Morgan et al., 2019). The reduction in titer, especially in the vectors with complex expression cassettes, creates a barrier for scaling up good manufacturing practices-grade vector production and significantly increases the production cost for clinical trials and commercialization (Morgan et al., 2017). In addition, even when adjusted to matching transduction units (TU), the complex vectors do not transduce hematopoietic stem and progenitor cells (HSPCs), which are relatively resistant to LV infection, as efficiently as the simple vectors, often failing to achieve high vector copy number (VCN) and transgene expression to provide therapeutic benefits (Kanter et al., 2017). Low titer and infectivity associated with complex LVs present hurdles to the use of these LVs to treat diseases with complex transgene cassettes, such as Duchenne muscular dystrophy (15-kb proviral length) and sickle cell disease (SCD) (~9-kb proviral length) (Counsell et al., 2017; Romero et al., 2013).

SCD is one of the most common monogenic disorders worldwide, with >250,000 new patients each year (Hoffman, 2018; Modell and Darlison, 2008). SCD is caused by a point mutation in the sixth codon of the β-globin gene, resulting in an abnormal hemoglobin molecule that aggregates at low oxygen tension, leading to rigid sickle-shaped red blood cells that occlude small blood vessels (Harris, 1950; Nash et al., 1986; Pauling et al., 1949). Using a dominant anti-sickling β-globin gene (e.g., T87Q or βAS3-globin) integrated into the patient’s own HSCs, which are then reinfused back to the patient, can potentially provide healthy non-sickling erythrocytes to patients throughout life. However, the development of β-globin LVs that allows efficient gene transfer into HSPCs while maintaining stable, high-level, and lineage-specific expression of the β-globin gene has been historically challenging (Lisowski and Sadelain, 2008). Many regulatory elements from the β-globin locus, such as S’ and 3’ untranslated regions, introns, and parts of the β-globin locus control region (LCR), are necessary to maintain stable, high-level expression of the therapeutic gene. In addition, the β-globin gene cassette is typically placed in the anti-sense orientation relative to the direction of genome transcription during packaging, to prevent splicing of introns in the
transgene. The complex nature of the β-globin LV, namely the long genome length and reverse orientation of the β-globin cassette, lowers the viral titer and infectivity.

Small-molecule transduction enhancers have been reported to improve the transduction efficiency of HSPCs (Heffner et al., 2018; Masiuk et al., 2019; Petrillo et al., 2018). Nonetheless, transduction enhancers have no effect on the intrinsic infectious properties of the LVs, such as viral RNA transcription and infectious particle production. New methods to increase titer and gene transfer that can be used in combination with transduction enhancers will lead to additional clinical and commercial benefits.

Although the main reason for poor infectivity and low titer has been attributed to the increased proviral length, the effects of complex proviral construct on lentiviral life cycle have not been fully explored. Therefore, a systematic study of the lentiviral life cycle was conducted to compare a “well-behaved” simple vector, EFS-ADA (4 kb), and a “poorly performing” complex β-globin vector, Lenti/βAS3-FB (8.9 kb). Five steps of the lentiviral life cycle were examined: (1) viral RNA production in packaging cells, (2) viral RNA incorporation into virions, (3) physical vector particle formation, (4) reverse transcription, and (5) integration.

Our results showed that the viral RNAs of long complex vectors in packaging cells were predominantly incomplete at the 3’ end and failed reverse transcription in target cells at the first-strand transfer step, thus reducing the amount of vector DNA available for integration. Shortening the vector length and packaging with HIV-1 Tat expression plasmids improved the viral RNA production for the complex vectors. In addition, we observed that the Lenti/βAS3 vector with its β-globin gene expression unit in reverse orientation yielded fewer virion particles (measured by p24 Gag) than were produced with forward-oriented vectors and even with empty vectors lacking any genome. Knocking out protein kinase R (PKR) in HEK293T packaging cells increased virion production with a proportionate increase in virion RNA released into medium, improving titer and infectivity. These findings may be applied for clinical gene therapy not only with β-globin vectors, but also with many complex vectors with low titer and infectivity.

RESULTS

Complex Vectors Had Low Titer and Deficient Gene Transfer
Lenti/βAS3-FB is an 8.9-kb LV carrying a complex anti-sickling β-globin gene cassette, as described previously by Romero et al. (2013). The β-globin gene is driven by the endogenous β-globin promoter and enhancers in the anti-sense (reverse) orientation, with the expression regulated by a “mini” LCR comprising portions of the β-globin locus DNase hypersensitive sites (HSs) HS2, HS3, and HS4, as shown in Figure 1A. In addition, Lenti/βAS3-FB contains the woodchuck hepatitis virus post-transcriptional regulatory element (wPRE) and a 77-bp insulator in the U3 region of the 3’ long terminal repeat (LTR), termed as FB (FILBEAD). EFS-ADA is a 4-kb LV for treating ADA severe combined immunodeficiency (ADA-SCID) that is capable of high-level and consistent ADA gene transfer and expression (Carbonaro et al., 2014; Schambach et al., 2006). The EFS-ADA vector consists of the EFS promoter driving the expression of a codon-optimized human ADA gene cassette followed by the wPRE, all in the sense (forward) orientation. Both vectors consist of a pCCL backbone and differ only by the internal promoters and transgene cassettes (Zufferey et al., 1998). We defined Lenti/βAS3-FB as a complex LV because of the lengthy viral genome, additional enhancer elements for lineage-specific expression, and anti-sense orientation of the transgene cassette.

To evaluate the viral titer of the Lenti/βAS3-FB LV in comparison with the EFS-ADA vector, LVs were packaged concurrently in 293T cells, and the titers of the unconcentrated viral supernatants were tested in parallel with the HT-29 cell line. The titer of Lenti/βAS3-FB was ~12-fold lower than the titer of EFS-ADA (p < 0.001, Wilcoxon rank-sum test) (Figure 1B).

To characterize the gene transfer efficiency of these vectors in clinically relevant target cells, prestimulated human bone marrow (BM) CD34+ HSPCs from healthy donors were transduced at three doses of TUs, and the integrated VCN were measured by ddPCR 12 days after transduction. Lenti/βAS3-FB displayed less-efficient gene transfer to human BM CD34+ cells than EFS-ADA (comparison of the slopes by linear regression, p = 0.006), especially at higher doses (Figure 1C). At the highest dose tested, 1 x 10⁹ TU/mL, the average VCN of Lenti/βAS3-FB was 0.88 ± 0.23 versus 3.51 ± 0.83 for EFS-ADA in three independent donors, resulting in a 4-fold difference in transduction between the two LVs despite using the same MOIs. We subsequently used Lenti/βAS3-FB and EFS-ADA as examples of complex and simple LVs to study different steps of the lentiviral life cycle, identify the blocks that restrict the performance of complex vectors, and develop strategies to improve the titer and infectivity of complex vectors.

Viral RNA of the Complex Vectors Was Trimmed in Packaging Cells and in Vector Particles
To quantify RNA species at different stages of transcription, we designed multiple ddPCR primers and probes along the viral RNA. Because transcription of vector plasmids starts at the 5’ LTR driven by the CMV promoter, RNA is transcribed in the following order: R/U5, primer binding site (PBS), transgene, and U3/R. R/U5 primers and probe were used
to quantify initial RNA, PBS primers and probe were used to quantify intermediate RNA, and U3/R primers and probes were used to quantify complete RNA (Figure 2A). RNA was extracted from both packaging cells and vector particles 3 days after transfection in the packaging process. Equal masses of viral RNA were treated with DNase and reverse transcribed with random primers. Amplifications of R/Us, PBS, and U3/R regions were conducted to quantify the initial, intermediate, and complete viral RNA by ddPCR.

As shown in Figure 2B, two simple vectors, EFS-ADA and MND-GFP, displayed similar levels of all three RNA species. The complex vector, Lenti/βAS3-FB, had similar levels of initial and Intermediate RNA as EFS-ADA. Lenti/βAS3-FB had 15.4-fold fewer complete RNA species than EFS-ADA. Only ~9.2% of Lenti/βAS3-FB RNA transcripts initiated at the 5' LTR has intact 3' LTR RNA detected by the U3/R primers and probe, whereas ~72.9% viral RNA was complete in EFS-ADA (Figure 2C). The amplification efficiencies by the three sets of primers and probes were assessed using plasmids and gave similar efficiency, suggesting that the decrease in complete RNA in Lenti/βAS3-FB was not a PCR artifact (Figures S2A and S2B).

We further quantified the viral RNA content in vector particles to assess whether the RNA truncation was also observed in vector particles. EFS-ADA and MND-GFP displayed minor decreases in the RNA content from 5' to 3', whereas Lenti/βAS3-FB showed a substantial decrease in the level of complete RNA, resulting in 42.9-fold lower complete RNA in Lenti/βAS3-FB than in EFS-ADA (Figure 2D). Lenti/βAS3-FB consisted of only 8% complete viral RNAs in contrast to the 35.9% complete RNA in EFS-ADA, demonstrating that the RNA truncation was observed in both packaging cells and vector particles (Figure 2E).

The R/Us primer and probes for quantification of initial RNA may additionally pick up readthrough transcripts through the 3' LTR and introduce a systematic enrichment of R/Us sequences. To investigate the extent of transcriptional readthrough, we quantified the abundance of the sequences from the 3' LTR Us region to the SV40 polyadenylation site of the plasmid backbone by high-throughput RNA sequencing of the viral RNA (Figure S2D). The readthrough to Us was relatively low compared with transcription through the 5' LTR and therefore should not significantly over-estimate the R/Us reads from the 5'LTR. In addition, the readthrough transcription would be a consistent systematic bias that should not affect the overall conclusions.
RNA Sequencing to Examine the Frequency of the Viral RNA Sequences across the Entire Transcript

We next explored the relationship between vector proviral length and viral RNA transcript completeness. A series of β-globin LVs of different lengths were packaged and titered concurrently, and the levels of complete RNA in the unconcentrated viral supernatant were quantified. As expected, the titer of the LVs negatively correlated with the vector length (Pearson correlation, \( r^2 = 0.81, p < 0.01 \)) (Figure 3A). The concentration of complete RNA also decreased with increasing vector length in all LVs (Pearson correlation, \( r^2 = 0.68, p < 0.05 \)) (Figure 3B).

The decrease in complete RNA in complex LVs could be caused by the presence of specific sequences, which lead to discrete termination of vector transcripts, such as cryptic polyadenylation signals or splice signals. Alternatively, there may be progressive termination of transcription in a length-dependent manner, consistent with a previous study that demonstrated that inefficient transcription of the HIV provirus is associated with premature termination.

Figure 2. Lenti/ßAS3-FB Had Reduced Levels of Complete RNA in Packaging Cells and Vector Particles

(A) Schematic representation of viral RNA and the PCR primers and probes used to quantify each RNA species by ddPCR. Transcription starts at the 5’ LTR driven by the CMV promoter, and RNA is transcribed in the following order: R/U5, PBS, and U3/R. R/U5 primers were used to quantify initial RNA, PBS primers quantify intermediate RNA, and U3/R primers quantify complete RNA. (B and C) (B) The absolute quantification of viral RNA in 293T packaging cells measured by ddPCR and (C) the percentages of intermediate and complete viral RNA in 293T cells. Cells were harvested 3 days after transfection. Total RNA was extracted from 293T cells, treated with DNase, and reverse transcribed with random primers. The amounts of viral RNA species were quantified by ddPCR. The percentage of intermediate RNA was calculated as intermediate RNA/initial RNA × 100%, and the percentage of complete RNA was calculated as complete RNA/initial RNA × 100%. (D) The absolute quantification of viral RNA in unconcentrated viral supernatant measured by ddPCR. (E) The percentages of intermediate and complete RNA in vector particles (B–E, bars represent mean with SEM; n = 5 dishes of identical cultures treated and analyzed in two independent experiments).
of viral RNA, attributed to poor processivity of RNA polymerase II (RNAP II) (Zhang et al., 2007). To identify the mechanisms that truncate viral RNA, we characterized the frequency of the viral RNA sequences across the entire transcripts using Illumina RNA sequencing.

Viral RNA was extracted from unconcentrated viral supernatants packaged from three independent experiments, and sequencing library preparations were produced and sequenced by the UCLA Technology Center for Genomics and Bioinformatics. Two β-globin LVs of different lengths, Globe-AS3-FB (6.4 kb) and Lenti/βAS3-FB (8.9 kb), and the EFS-ADA LV (4.2 kb) were analyzed. Reads were aligned to the vector genome and plotted as the percentage of maximum reads versus mapping position of the vector genome (Figure 3C). All LVs had the most abundant reads at the 5' LTR, which progressively decreased in abundance toward the 3' end. No discrete termination of viral transcripts was observed, suggesting that the termination was not caused by the presence of specific problematic sequences. The reads of both Globe-AS3-FB and EFS-ADA maintained at ~50% of the maximum reads at the 3' LTR, whereas Lenti/βAS3-FB experienced a further decrease after 6 kb, resulting in ~25–30% RNA with 3' LTR. The decrease in coverage from 6 to 9 kb in the two β-globin vectors with similar sequences but different length suggested that the RNA truncation is length dependent and is likely to be caused by poor processivity of RNAP II.

Truncated RNA Failed Reverse Transcription at the First-Strand Transfer

We next investigated the reverse transcription kinetics of Lenti/βAS3-FB and EFS-ADA in target cells to elucidate the inhibitory effect of truncated RNA. The steps of reverse transcription, locations of ddPCR primers and probes, and the reverse-transcribed products are illustrated in Figure S3A. A tRNA serves as a primer and binds to a
complementary sequence on the 5' end of the viral RNA genome termed as the PBS to initiate reverse transcription (first-strand priming). First-strand synthesis proceeds from 5' to 3' to make the single-stranded DNA copy of the R and U5 regions, and then RNase H degrades the R and U5 regions on the 3' end of the viral RNA. The newly formed first-strand viral DNA then finds the complementary R on the 3' end of the viral genome (first-strand transfer) and resumes the first-strand synthesis from 5' to 3' using the viral RNA as a template. First-strand viral DNA elongates to generate the U3 region first and, at the end, the Psi region. Therefore, primer and probes spanning the R/U5 region were designed to quantify early reverse-transcribed products (first-strand priming), primer and probes spanning the U3/R region were designed to quantify intermediate reverse-transcribed products (first-strand transfer), and primer and probes spanning the Psi region were designed to quantify late reverse-transcribed products (first-strand elongation). Since the R sequence in the 3' LTR is absent in truncated RNA, we hypothesized that incomplete RNA in Lenti/βAS3-FB failed reverse transcription at the first-strand transfer step (Figure S3B).

A primitive human hematopoietic myeloid progenitor cell line, KG1a, was chosen as the target cells because of its relative resistance to LV transduction, similar to that of primary human CD34+ HSPCs (Koeffler et al., 1980). A control vector, bovine growth hormone polyadenylation sequence (BGH-ADA), was a truncated version of EFS-ADA made by inserting the BGH-ADA signal upstream of the 3' end of the viral RNA. The newly formed first-strand viral DNA then finds the complementary R on the 3' end of the viral genome (first-strand transfer) and resumes the first-strand synthesis from 5' to 3' using the viral RNA as a template. First-strand viral DNA elongates to generate the U3 region first and, at the end, the PSI region. Therefore, primer and probes spanning the R/U5 region were designed to quantify early reverse-transcribed products (first-strand priming), primer and probes spanning the U3/R region were designed to quantify intermediate reverse-transcribed products (first-strand transfer), and primer and probes spanning the PSI region were designed to quantify late reverse-transcribed products (first-strand elongation). Since the R sequence in the 3' LTR is absent in truncated RNA, we hypothesized that incomplete RNA in Lenti/βAS3-FB failed reverse transcription at the first-strand transfer step (Figure S3B).

As expected, all three vectors displayed similar kinetics for the production of early reverse-transcribed products, because equal amounts of initial RNA were used to infect cells (Figure S3D). Interestingly, compared with EFS-ADA, Lenti/βAS3-FB produced 4-fold fewer intermediate reverse-transcribed products and 3-fold fewer late reverse-transcribed products, similar to the truncated vector BGH-ADA. These data strongly suggest that truncated RNA failed to find the complementary R at the 3' LTR of the viral RNA and resulted in premature termination of reverse transcription at the first-strand transfer step. BGH-ADA displayed low levels of intermediate and late reverse-transcribed products. It was likely to be caused by the transcriptional readthrough of the polyadenylation signal, and full-length RNA was produced at a low level.

**Shortening the Vector Length Increased Viral RNA, Titer, and Gene Transfer**

We next sought methods to improve titer and infectivity of the complex β-globin vector by rescuing the viral RNA truncation. Because the level of complete RNA decreases with increasing vector length, we hypothesized that shortening the vector can rescue RNA production, thereby increasing titer and infectivity. Morgan et al. (2019) reported a 5.3-kb β-globin vector “Mini-G,” where the major size reductions are caused by using short LCR enhancer regions identified from the ENCODE database. To test our hypothesis, we packaged Mini-G and Lenti/βAS3-FB concurrently and measured the RNA content in viral particles, titer, and infectivity in CD34+ BM cells (Figure 4A).

Shortening the vector successfully rescued the RNA production and increased titer and infectivity in CD34+. Mini-G showed 27-fold more complete RNA than Lenti/βAS3-FB (unpaired t test, p = 0.0003) (Figure 4B). The percentage of complete RNA increased from 5.4% in Lenti/βAS3-FB to 84% in Mini-G, which led to a 15.5-fold increase in the percentage of complete RNA (unpaired t test, p < 0.0001). In addition, viral titer of the unconcentrated virus was 7.6-fold higher for Mini-G (unpaired t test, p = 0.0004) (Figure 4C). Mini-G also showed an improvement in the infectivity of human BM CD34+ HSPCs (linear regression, comparison of the slopes, p = 0.0007) (Figure 4D).

**Packaging with Tat Increased Viral RNA**

Tat is an accessory protein encoded in the genomes of wild-type HIV-1 that plays a pivotal role in transcription activation and elongation. Upon binding to the Tat-responsive element (TAR) hairpin from the 5' end of the HIV transcript, Tat recruits the transcriptional elongation factor pTEFb to phosphorylate the C-terminal domain of RNAPII, thereby enhancing the processivity of the polymerase (Parada and Roeder, 1996; Kao et al., 1987; Romani et al., 2010; Feinberg et al., 1991; Laspia et al., 1989). We hypothesized that packaging with Tat will increase the production of complete RNA in LV. To test our hypothesis, we packaged Lenti/βAS3-FB, EFS-ADA, and DL-βAS3 vectors with addition of either a Tat expression plasmid or a filler plasmid (unpackagable GFP plasmid without lentiviral genome). The Lenti/βAS3-FB vector plasmid is driven by the CMV promoter, whereas DL-βAS3, the parent LV to Lenti/βAS3-FB, contains an intact 5’ HIV-1 LTR and is thus Tat dependent.

We first assessed the effect of Tat on viral RNA production. Packaging with the addition of the Tat plasmid increased the levels of all viral RNA species from all three vectors (Figure 5A). In particular, we observed a 2- to 3-fold increase in the absolute quantity of complete RNA from EFS-ADA and Lenti/βAS3-FB and a ~6-fold increase in complete RNA from DL-βAS3 (unpaired t test, *p < 0.05, **p < 0.01, ***p < 0.001). Tat significantly increased the percentage of complete RNA in DL-βAS3 (unpaired t test, p = 0.02), confirming that Tat was necessary for efficient transcription elongation from LV with intact 5’ HIV
LTR in the packaging plasmid (Figure 5B). However, Tat did not increase the percentage of complete RNA from EFS-ADA or Lenti/βAS3-FB, suggesting that the CMV-driven LV packaging plasmids are not Tat dependent for transcription elongation.

Nevertheless, we examined whether the increase in the absolute quantities of full-length viral RNA when packaged with Tat correlate with viral titer. The titers of EFS-ADA and Lenti/βAS3-FB increased by 2- to 3-fold, and the titer of DL-118 increased by ~6-fold (unpaired t test, EFS-ADA p = 0.01, DL-βAS3 p = 0.004, Lenti/βAS3-FB p = 0.39) (Figure 5C). Although the increase in titer for Lenti/βAS3-FB was not statistically significant, we observed a consistent 2-fold increase in titer in LVs packaged with Tat in each independent experiment. Furthermore, LVs packaged with Tat, especially DL-βAS3 and EFS-ADA, showed an improvement in their infectivity in human BM CD34+ HSPCs (linear regression, comparison of the slopes, EFS-ADA p = 0.039, DL-βAS3 p = 0.01, Lenti/βAS3-FB p = 0.105) (Figure 5D).

We tried to further increase the level of complete RNA by manipulating the location of the Rev-response element (RRE). The HIV-1 Rev protein binds to the RRE to facilitate nuclear export of viral RNA (Cullen, 2005; Mann et al., 1994; Battiste et al., 1996; Pollard and Malim, 1998). Moving RRE from downstream of the 5'-LTR to a position upstream of the 3'-LTR modestly increased the copies of intermediate RNA without changing the percentage of complete RNA and had no significant effect on titer (Figure S4).

**Figure 4. Shortening the Vector Length Increased Viral RNA Completeness, Vector Titer, and CD34+ Cell Infectivity**

(A) The schematic representation of the provirus of Lenti/βAS3-FB and Mini-G. (B) The absolute quantification and percentage of viral RNA in viral particles measured by ddPCR. (C) Viral titers of Lenti/βAS3-FB and Mini-G (B and C, bars represent mean with SEM; n = 3 independent experiments; unpaired t test, *p < 0.05, **p < 0.01, ***p < 0.001, ****p < 0.0001). (D) Infectivity of Lenti/βAS3-FB and Mini-G LVs in 1 x 10^6 cells/mL of BM CD34+ HSPCs at MOI = 3, 10, and 30 (bars represent mean with SEM; n = 3 independent experiments; linear regression, comparison of the slopes, p = 0.0007). Data represent measurements from three independent human BM CD34+ HSPC donors.
Knocking out PKR in Packaging Cells Rescued Vector Protein Production and Increased Titer and Infectivity of Reverse Orientation Vectors

Although EFS-ADA and Lenti/βAS3-FB had similar levels of initial and Intermediate RNA in 293T packaging cells, Lenti/βAS3-FB had substantially reduced initial and intermediate RNA species in viral supernatant compared with EFS-ADA, as shown in Figures 2B and 2D. We therefore assessed the RNA export efficiency from cells to virions as indicated by the ratios of copies of initial RNA in vector particles to copies of initial RNA in packaging cells (figure 6A). Surprisingly, the export efficiency was 4.6-fold higher for EFS-ADA than for Lenti/βAS3-FB. We next assessed the physical vector particle production by measuring the p24 concentration in viral supernatant. Surprisingly, despite the fact that equal amounts of Gag/Pol plasmids were used at packaging, the p24 concentration of Lenti/βAS3-FB was considerably lower than the p24 concentrations of the three controls, including empty particles, which were packaged without vector transfer plasmids (Figure 6B). When we normalized viral RNA export efficiency to p24 concentration, EFS-ADA and Lenti/βAS3-FB had nearly

Figure 5. Packaging with Tat Increased Viral RNA Amounts but Not Completeness, Vector Titer, and CD34+ Cell Infectivity
(A and B) The absolute quantification and (B) percentage of initial, intermediate, and complete RNA in EFS-ADA, DL-βAS3, Lenti/βAS3-FB LVs. DL-βAS3 (a parental β-globin vector to Lenti/βAS3-FB) contains an intact 5′ HIV LTR and is dependent on Tat for full-length RNA transcription. Vectors were packaged with either Tat plasmids or a filler plasmid (an unpackageable GFP plasmid without lentiviral sequences) and harvested 3 days after transfection. Viral RNA was extracted from vector particles.
(C) Titers of LVs packaged +/− Tat plasmids (A–C, bars represent mean with SEM; n = 6 dishes of identical cultures from three independent experiments; unpaired t test, *p < 0.05, **p < 0.01, ***p < 0.001).
(D) Infectivity of CCLAS3 and Globe LVs +/− Tat in 1 × 10^6 cells/mL of BM CD34+ HSPCs at MOI = 1, 3, 10, and 30 (bars represent mean with SEM; n = 3 independent experiments; linear regression, comparison of the slopes, EFS-ADA p = 0.039, DL-βAS3 p = 0.01, Lenti/βAS3-FB p = 0.105). Data represent measurements from three independent human BM CD34+ HSPC donors.
Figure 6. Knocking out PKR in 293T Cells Rescued p24 Production and Increased Vector Titers and CD34+ Cell Infectivity

(A) The export efficiency of initial RNA from cells to vector particles of EFS-ADA and Lenti/ßAS3-FB. RNA export efficiency was defined as the ratios of copies of initial RNA in vector particles to copies of initial RNA in packaging cells.

(B) p24 concentration quantified by ELISA of EP (empty particle), MND-GFP, EFS-ADA, and Lenti/ßAS3-FB unconcentrated viral supernatant.

(C) The export efficiency normalized for the fold difference in p24 concentration (A–C, bars represent mean with SEM; n = 5 dishes of identical cultures from two independent experiments).

(D–G) PKR protein expression in parental and PKR−/− cells measured by western blot. PKR was knocked out by CRISPR-Cas 9, and a single-cell clone with no parental PKR alleles was expanded for protein expression analysis by western blot. ß-Actin was used as the loading control. LVs were packaged in either parental or PKR−/− (KO) 293T cells. Viral supernatant was harvested for (E) p24 concentration, (F) the absolute quantification of complete RNA, and (G) viral titers (E–G, bars represent mean with SEM; unpaired t test, *p < 0.05, **p < 0.01, ***p < 0.001; n = 4–9 dishes of identical cultures from three independent experiments).

(H) Infectivity of EFS-ADA and Lenti/ßAS3-FB packaged either in parental or PKR−/− 293T cells in three independent human BM CD34+ HSPCs (bars represent mean with SEM; n = 3 independent experiments; linear regression, comparison of the slopes, EFS-ADA p = 0.29, Lenti/ßAS3-FB p = 0.0016). HSPCs (1 × 10^6 cells/mL) were transduced at MOI = 3, 10, 30.
equal RNA export efficiency from cells to particles, suggesting that RNA export was not the primary limiting factor (Figure 6C). Instead, physical particle formation by Lenti/βAS3-FB seemed to be impaired.

It is conceivable that Lenti/βAS3-FB, but not EFS-ADA and MND-GFP, triggered a cellular response to inhibit p24 production. PKR is an interferon-induced, double-stranded RNA (dsRNA)-activated protein kinase that protects cells against viral infections (Pindel and Sadler, 2011). Vectors with an internal expression cassette in the reverse orientation were shown by Kafri and colleagues to trigger PKR response to inhibit protein translation (Hu et al., 2018; Poling et al., 2017). To test whether PKR was activated by Lenti/βAS3-FB, we knocked out PKR in 293T cells via CRISPR-Cas9, generated an isogenic PKR−/−cell clone, and confirmed the allelic disruption by TIDE sequencing and protein expression by western blot (Figures 6D, S5A, and S5B).

Two forward-oriented vectors bearing expression cassettes in the sense direction, MND-GFP and EFS-ADA, and two reverse-oriented vectors bearing expression cassettes in the anti-sense direction, Lenti/βAS3-FB and roUBC, were packaged in either parental 293T cells or PKR−/−293T cells. roUBC (4.2 kb) consists of a reverse-oriented GFP expression cassette driven by the Ubiquitin C (UBC) promoter.

Knocking out PKR restored the p24 production by both reverse-oriented vectors (unpaired t test, ***p < 0.001) (Figure 6E). In addition, packaging in PKR−/−cells significantly increased the level of all three RNA species from either reverse-oriented vectors without changing the percentage of RNA (unpaired t test, *p < 0.05, **p < 0.01, ***p < 0.001) (Figures 6D, S5C, and S5D). Packaging in PKR−/−cells led to a 5-fold increase in titer for Lenti/βAS3-FB and an 11-fold increase in titer for roUBC, and the titer of the reverse-oriented GFP vector roUBC matched to the titer of the forward-oriented GFP vector MND-GFP (unpaired t test, *p < 0.05, **p < 0.01, ***p < 0.001) (Figure 6G). Notably, packaging in PKR−/−cells also increased the titer of the forward-oriented vectors by 2- to 3-fold (unpaired t test, MND-GFP p = 0.002, EFS-ADA p = 0.02). These data strongly suggest that PKR was activated and inhibited the p24 production in reverse-oriented vectors. The increase in titer of forward-oriented vectors was likely caused by overcoming the antiviral effect of PKR recognizing single-stranded viral RNA species from these vectors, such as HIV TAR (Samuel, 2001).

Finally, we characterized the infectivity of the LVs packaged in PKR−/−cells in human BM CD34+ cells. We observed an increase in infectivity of both EFS-ADA and Lenti/βAS3-FB LVs that were packaged in PKR−/−cells compared with the LVs packaged in parental 293T cells (linear regression, comparison of the slopes, EFS-ADA p = 0.29, Lenti/βAS3-FB p = 0.0016) (Figure 6H).

By combining all three modifications reported in this paper (shortening the vector length; packaging with Tat; and packaging in PKR−/−cells), we were able to increase the copies of complete RNA from the Mini-G vector compared with Lenti/βAS3-FB packaged without Tat in PKR-replete cells by 149.9-fold and to improve the percentage of Complete RNA to 79.4%. These strategies resulted in a 29.3-fold increase in titer (Figure 56) and increased the infectivity of the β-globin vector in human BM CD34+ HSPCs by 3.2-fold at the highest dose (bars represent mean with SEM; n = 3 independent experiments; linear regression, comparison of slopes, p = 0.0009).

DISCUSSION

The advances in clinical and scientific understanding of lentiviral gene therapy in the past decades have enabled the first wave of clinical gene therapy successes for multiple diseases (Aiuti et al., 2009; Biffi et al., 2011; Cartier et al., 2012; De Ravin et al., 2016). However, low titer and poor gene transfer of complex vectors remain critical challenges for successful clinical application of these vectors. Viral titer is a critical factor in the costs of production, and the titers of complex vectors are typically 1–2 log-orders lower than the titers of simple vectors. In addition, even when adjusted to the same TU, transduction of HSPCs with complex vectors results in lower VCNs that barely increase with the use of more infectious particles. The low titer and poor gene transfer may be caused by the lengthy and complex nature of the genome, but the exact mechanisms that restrict complex vectors to perform as efficiently as simple GFP vectors have remained elusive. Here, we demonstrated that viral RNA and protein production were impaired in complex vectors, such as Lenti/βAS3-FB.

The majority of viral RNA of Lenti/βAS3-FB was truncated and was not fully reverse transcribed, thus resulting in fewer complete linear forms of viral DNA for nuclear translocation and integration. The RNA truncation was observed in a length-dependent manner, suggesting that the truncation may be caused by the poor processivity of RNAP II during transcription elongation. In fact, multiple studies demonstrated that inefficient transcription of the HIV provirus is associated with premature termination of transcription (Zhang et al., 2007; Kao et al., 1987; Feinberg et al., 1991; Lasperia et al., 1989; Cullen, 1990).

We used two strategies to increase viral RNA production: shortening the vector length to ensure that viral RNA can be fully transcribed and packaging with HIV Tat to enhance the processivity of RNAP II. Shortening the 8.9-kb Lenti/βAS3-FB vector to the 5.3-kb Mini-G vector rescued the production of complete RNA, resulting in a 7.6-fold increase in titer and 2-fold increase in CD34+ cell infectivity at the
highest dose. Packaging LVs with Tat improved RNA initiation but not RNAP II processivity from CMV-driven lentiviral vector packaging plasmids. Nonetheless, a 2-fold increase in titer and infectivity at the high dosage of TU was observed in Lenti/βAS3-FB when packaged with Tat. Future studies to improve RNAP II processivity or to identify additional problematic sequences that truncate RNA are needed.

We also observed that Lenti/βAS3-FB triggered an antiviral response mediated by PKR to inhibit virion formation. dsRNA-activated PKR inactivates the eukaryotic translation initiation factor 2A, resulting in the inhibition of mRNA translation initiation (Pindel and Sadler, 2011; Samuel, 2001; Garcia et al., 2006). Although LVs are single-stranded RNA viruses, non-lineage-specific activation of the internal β-globin promoter in the reverse-oriented Lenti/βAS3-FB may lead to the production of viral RNA in the anti-sense orientation; hybridization of the sense RNA driven by the CMV promoter and anti-sense RNA driven by the internal promoter can lead to the production of dsRNA and PKR response. Our observations were consistent with others that bidirectional vectors had low titer due to the formation of dsRNA (Maetzig et al., 2010).

Previous studies have showed that knocking out certain cellular factors improved the production of LVs (Hu et al., 2018; Park et al., 2018). In this paper, we showed that knocking out PKR in the packaging cells restored p24 production in the reverse-oriented vectors, suggesting that PKR was activated to inhibit P24 production in reverse-oriented LVs. Furthermore, we demonstrated potentially additive effects of combining the three strategies: shortening the vector, packaging with Tat, and knocking out PKR to increase titer by ~30-fold and infectivity by 3-fold for the β-globin vector. These modifications were able to increase the production of viral substrates that are essential for the remaining steps of lentiviral life cycle.

In summary, the complex and lengthy nature of the viral genome of Lenti/βAS3-FB led to RNA truncation in a length-dependent manner and triggered interferon response to inhibit viral protein production during the packaging phase. We reported three strategies in this study—shortening the vector length, packaging with Tat, and packaging in PKR−/− cells—to overcome current limitations with the complex LV and these may further support clinical translation of novel lentiviral autologous gene therapy for treating genetic blood cell disorders.

**Experimental Procedures**

**LV Production and Titration**

LVs used in this study included EFS-ADA, Lenti/βAS3-FB, Globe-AS3, DL- βAS3, Lenti/βAS3-FB (+HS4/+HPRT), Lenti/βAS3-FB (+HS4), CoreGA-AS3-FB, Core-AS3-FB, UV-AS3, Mini-G, roUBC, MND-GFP, and a version of EFS-ADA designed to not generate any full-length LV genomes by inserting the BGH-ADA upstream of the 3’ LTR (Figure S1) (Carbonaro et al., 2014; Cooper et al., 2015; Levasseur et al., 2003; Morgan et al., 2019; Romero et al., 2013; Urbinati et al., 2018).

LVs were packaged by transient transfection of 293T cells with fixed amounts of HIV Gag/Pol, Rev, and VSV-G expression plasmids and equimolar amounts of each of the different vector transfer plasmids using TransIT-293 (Mirus Bio, Madison, WI) as described in the Supplemental Methods and Cooper et al. (2011). For some experiments, cells were co-transfected with addition of either the HIV-1 pSV2-TAT expression plasmid (NIH AIDS Reagent Program, Rockville, MD) or, as a control, a GFP expression plasmid lacking vector elements so that it would not be packaged.

To determine the titers of the LVs, the HT-29 human colon carcinoma cell line was transduced with different dilutions of the LVs and harvested ~60 h after transduction. Genomic DNA was extracted using the PureLink Genomic DNA Mini Kit (Invitrogen, Carlsbad, CA, USA) or, as a control, a GFP expression plasmid (ddPCR), as described previously in Masluk et al. (2019), and viral titers were calculated based on VCN.

**LV Infection in Human BM CD34+ HSPCs**

All human samples have been used following UCLA IBC protocol 2019-126-001. Human CD34+ HSPCs were isolated from healthy donor BM aspirates using Ficoll-Hypaque gradient separation and a CD34 MicroBead Kit (Miltenyi Biotech, Bergisch Gladbach, Germany). The processed cells were cryopreserved in liquid nitrogen with BAMBANKER (Wako Chemicals, VA, USA).

CD34+ HSPCs were thawed at 37°C and plated at 1 × 10⁶ cells/mL in non-tissue culture-treated plates coated with RetroNectin (20 μg/mL; Takara Shuzo, Otsu, Japan). The cells were prestimulated for 24 h in X-Vivo 15 (Lonza, Basel, Switzerland) with 1x L-glutamine-penicillin-streptomycin (Gemini Bio-Products, West Sacramento, CA, USA), 50 ng/mL stem cell factor (SCF), 50 ng/mL thrombopoietin (TPO), 50 ng/mL Flt3L, and 20 ng/mL IL-3 (PeproTech, Rocky Hill, NJ, USA). Prestimulated cells were transduced with concentrated viral supernatants, and 24 h after transduction cells were collected for in vitro myeloid differentiation cultures, as described below.

**In Vitro Myeloid Differentiation Cultures**

Transduced human BM CD34+ HSPCs were cultured in basal BM medium (BBMM): Iscove's modified Dulbecco's medium [IMDM] [Life Technologies, Grand Island, NY], 1x L-glutamine-penicillin-streptomycin, 20% fetal bovine serum, 0.52% BSA) with recombinant human cytokines of 5 ng/mL interleukin-3, 10 ng/mL interleukin-6, and 25 ng/mL eKLF ligand (hSCF) (PeproTech) at 37°C, 5% CO₂. Cells were maintained in culture for 12 days with addition of fresh BBMM and cytokines every 4 days. After 12 days, the cells were harvested for genomic DNA extraction and VCN analysis by ddPCR as described above.

**Viral RNA Analysis by ddPCR**

RNA was extracted from either 2 × 10⁶ 293T cells or 140 μL unconcentrated viral supernatant 3 days after transfection for vector packaging. Cellular RNA was extracted using the RNeasy Plus Mini Kit (QIAGEN, Hilden, Germany), and RNA from the viral
supernatant was extracted using the QIAGen Viral RNA Mini Kit (QIAGEN). Equal masses of RNA were treated with DNase I (Invitrogen) to remove any traces of genomic or plasmid DNA contamination and then reverse transcribed using random primers, M-MLV reverse transcriptase, and RNaseOUT Recombinant Ribonuclease Inhibitor (all from Invitrogen), following the manufacturer’s protocol. Amplification of R/U5, PBS, and U3/R regions by ddPCR was conducted to quantify the initial, intermediate, and complete viral RNA. The cycling conditions were 95°C for 10 min for one cycle (94°C for 30 s and 60°C for 1 min) for 40 cycles, 10 min at 98°C for one cycle, and a 12°C hold.

**p24 Assay**

p24 antigen concentration in vector supernatants were measured by the UCLA/CFAR (Center for AIDS Research) Virology Core using the Alliance HIV-1 p24 Antigen ELISA Kit (cat. no. NEK050, PerkinElmer, Waltham, MA), following the manufacturer’s manual.

**RNA Sequencing**

Total RNA was extracted from raw viral supernatant using the QIAamp Viral RNA Mini Kit (QIAGEN). Viral RNA was treated with Turbo DNase (Invitrogen) and sent to the UCLA Technology Center for Genomics and Bioinformatics Core for downstream library preparation. A cDNA library was prepared using the KAPA RNA HyperPrep Kit with RiboErase (Roche Sequencing, Pleasanton, CA) following the manufacturer’s manual without rRNA depletion to avoid bias. In brief, RNA was fragmented into ~400-bp fragments; first-strand cDNA was synthesized with random priming followed by second-strand synthesis. Paired end reads (150 bp) were sequenced on a HiSeq 3000 (Illumina, San Diego, CA). The reads were aligned to the designed vectors via a Burrows-Wheeler Aligner (version 0.7.17) using parameters “bwa mem -t 16 -k 100 -A 1 -B 30 -O 10 -E 10.” Bigwig files were generated on the bam files using the bamCoverage function from deepTools. The numbers of reads for each location were extracted from the bigwig files into R, and the average of the upstream and downstream 485 bp were calculated as the coverage score. The coverage scores were then normalized to the maximum value for each sample.

**Statistical Analysis**

Descriptive statistics, such as number of observations, mean, and standard error are reported and presented graphically for quantitative measurements. Unpaired t tests were used to compare between vectors for outcome measures, such as titers, VCN, copies, and percentage of initial/intermediate/complete RNA. In the case of normality assumption violation, nonparametric Wilcoxon rank-sum tests were used. Evaluation of infectivity of vectors was done by comparing the slopes of respective regression lines. Pearson’s correlation was used to correlate the titer of the LVs with the proviral length. For all statistical investigations, tests for significance were two tailed. A p value of less than the 0.05 significance level was considered to be statistically significant. All statistical analyses were carried out using statistical software SAS version 9.4 (SAS Institute, 2013) and GraphPad Prism version 8.3.0 (GraphPad Software, San Diego, CA, USA).

**Data and Code Availability**

The RNA sequencing data can be accessed via the GEO repository number GEO: GSE158252.

**SUPPLEMENTAL INFORMATION**

Supplemental Information can be found online at https://doi.org/10.1016/j.stemcr.2020.10.007.

**AUTHOR CONTRIBUTIONS**

J.H., R.P.H., and D.B.K. conceived and designed all experiments. M.P. and M.M. provided advice on portions of the experiments. J.H. executed and analyzed all experiments. J.H., K.T., C.T., B.A., and J.Q. helped execute portions of the experiments. R.P.H. provided research materials. R.P.H. and D.B.K. designed the experiments. F.M and X.W. performed bioinformatics analysis. D.B.K. provided financial and administrative support. J.H. and D.B.K. wrote the manuscript. J.H. and D.B.K. approved the final manuscript.

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